

**Pro 8210/8220**  
**(M0AA/M0AB)**  
**Parts Catalog**

### Parts change information sample

 **Add**

 **Update**

 **Delete**

| Model                                                    | Product Code | PC Style |
|----------------------------------------------------------|--------------|----------|
| RICOH Pro 8210                                           | M0AA         | 3D       |
| RICOH Pro 8220                                           | M0AB         |          |
| Decurl Unit DU5050                                       | D3DR         | 3D       |
| ADF Double-feed Detection kit Type-S7                    | D3DS         | 3D       |
| Booklet Finisher SR5060                                  | D734         | 3D       |
| Finisher SR5050                                          | D735         | 3D       |
| Multi-Folding Unit FD5020                                | D740         | 3D       |
| Multi Bypass Tray BY5010                                 | D517         | 3D       |
| Multi Bypass Banner Sheet Tray Type S3                   | D517         | 3D       |
| LCIT RT5080                                              | D732         | 3D       |
| LCIT RT5070                                              | D733         | 3D       |
| Cover Interposer Tray CI5030                             | D738         | 3D       |
| High Capacity Stacker SK5030                             | D776         | 3D       |
| Roll-Away Cart Type 5010                                 | D456         | 3D       |
| Vacuum Feed LCIT RT5100                                  | D777         | 3D       |
| Bridge Unit BU5010                                       | D778         | 3D       |
| Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3 | D777         | 3D       |
| Printer Controller EB-34                                 | D3DT         | 2D       |
| Printer Controller EB-34                                 | D3DT         | 2D       |
| IEEE 1284 Interface Board Type A                         | B679         | 2D       |
| IEEE 802.11a/g/n Interface Unit Type M2                  | D164         | 2D       |
| PostScript3 Unit Type S7                                 | D3DV         | 2D       |
| IPDS Unit Type S7                                        | D3DV         | 2D       |
| OCR Unit Type M2                                         | D166         | 2D       |

# Unit All



U001  
EXTERIOR



U002  
OPERATION



U003  
LASER UNIT



U004  
PAPER FEED:PAPER BANK



U005  
PAPER FEED



U006  
TONER SUPPLY



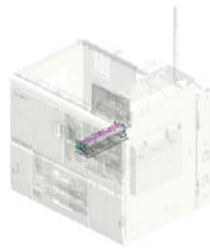
U007  
PCU



U008  
ITB UNIT



U009  
ITB CLEANING



U010  
TRANSFER/SEPARATION



U011  
USED TONER



U012  
SEPARATION/TRANSPORT



# Unit All



U013  
FUSING



U014  
PAPER EXIT



U015  
DUPLEX



U016  
MAIN DRIVE



U017  
ELECTRICAL



U018  
CONTROLLER



U019  
AIR COOLING



U020  
MAIN FRAME



U021  
ACCESSORIES

# U001.EXTERIOR

U001 S004  
D0BX1550  
INNER COVER:INTERMEDIA  
TE TRANSFER:ASS'Y

U001 S001  
D2701449  
COVER:TONER SUPPLY:UPP  
ER:ASS'Y

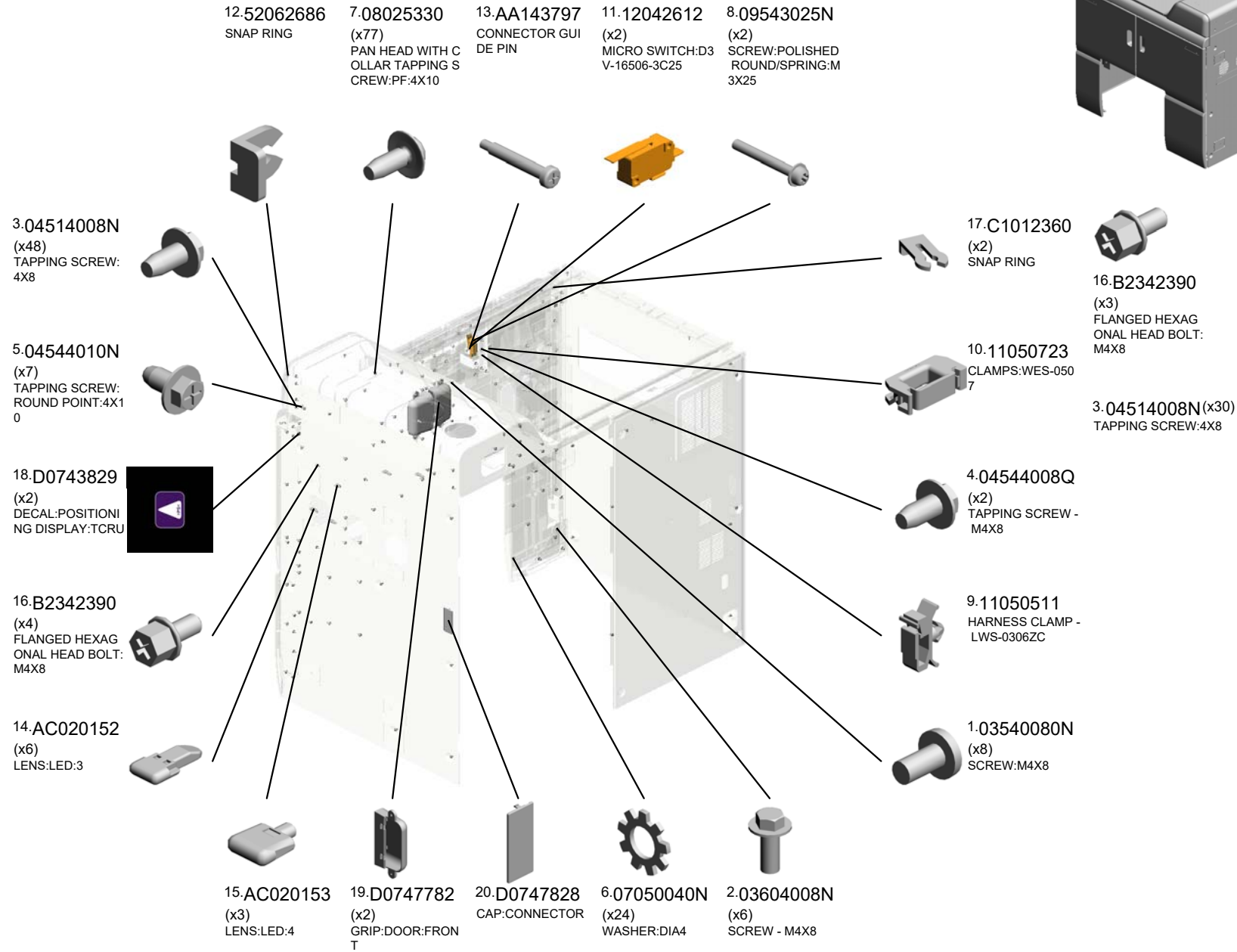
U001 S002  
D1791454  
DOOR:TONER SUPPLY:ASS'  
Y

U001 S003  
D0BX1488  
SUPPORTING PLATE:DOOR:  
FRONT LEFT:ASS'Y

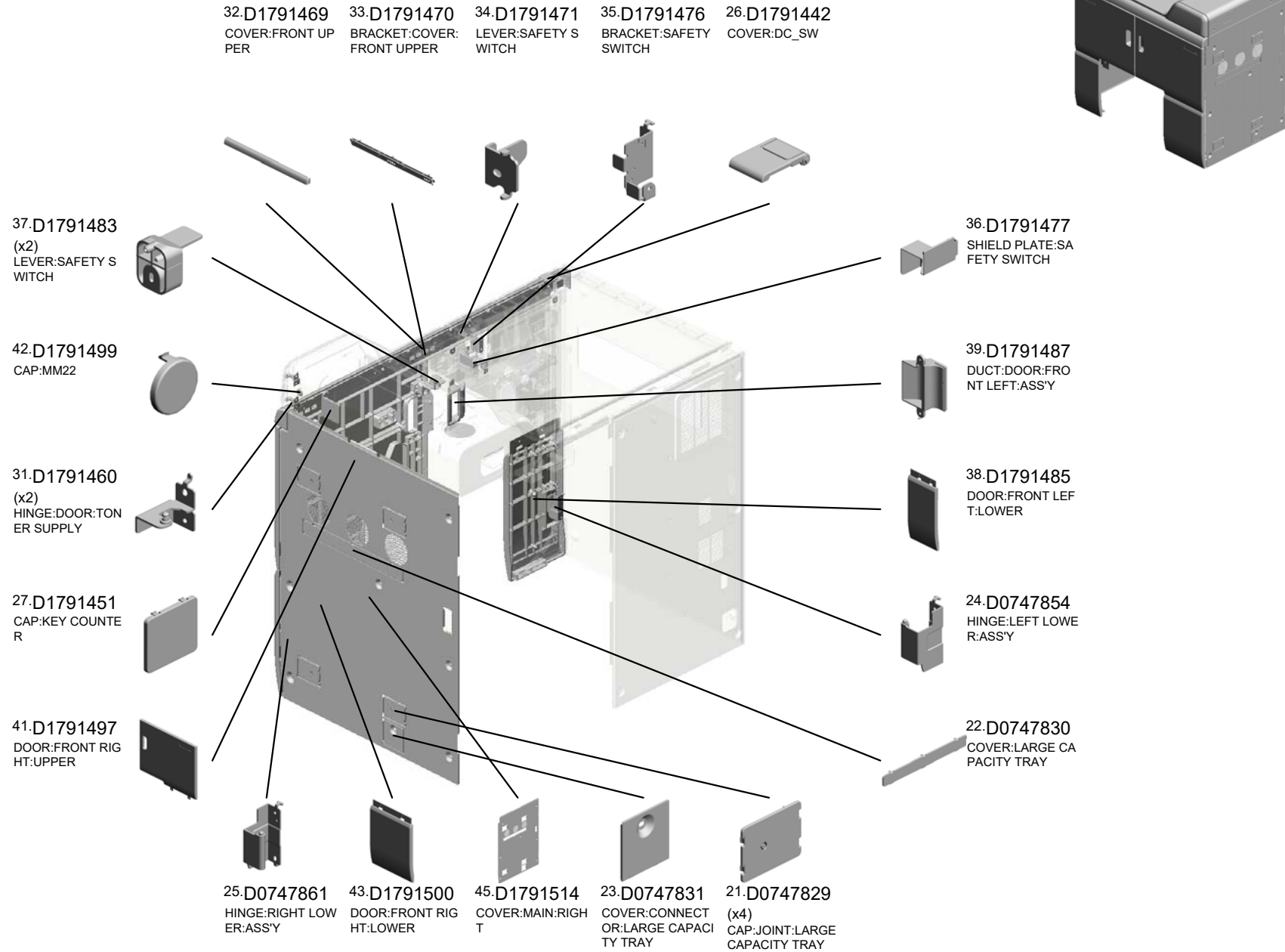
U001 S005  
M2631502  
SUPPORTING PLATE:DOOR:  
FRONT RIGHT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

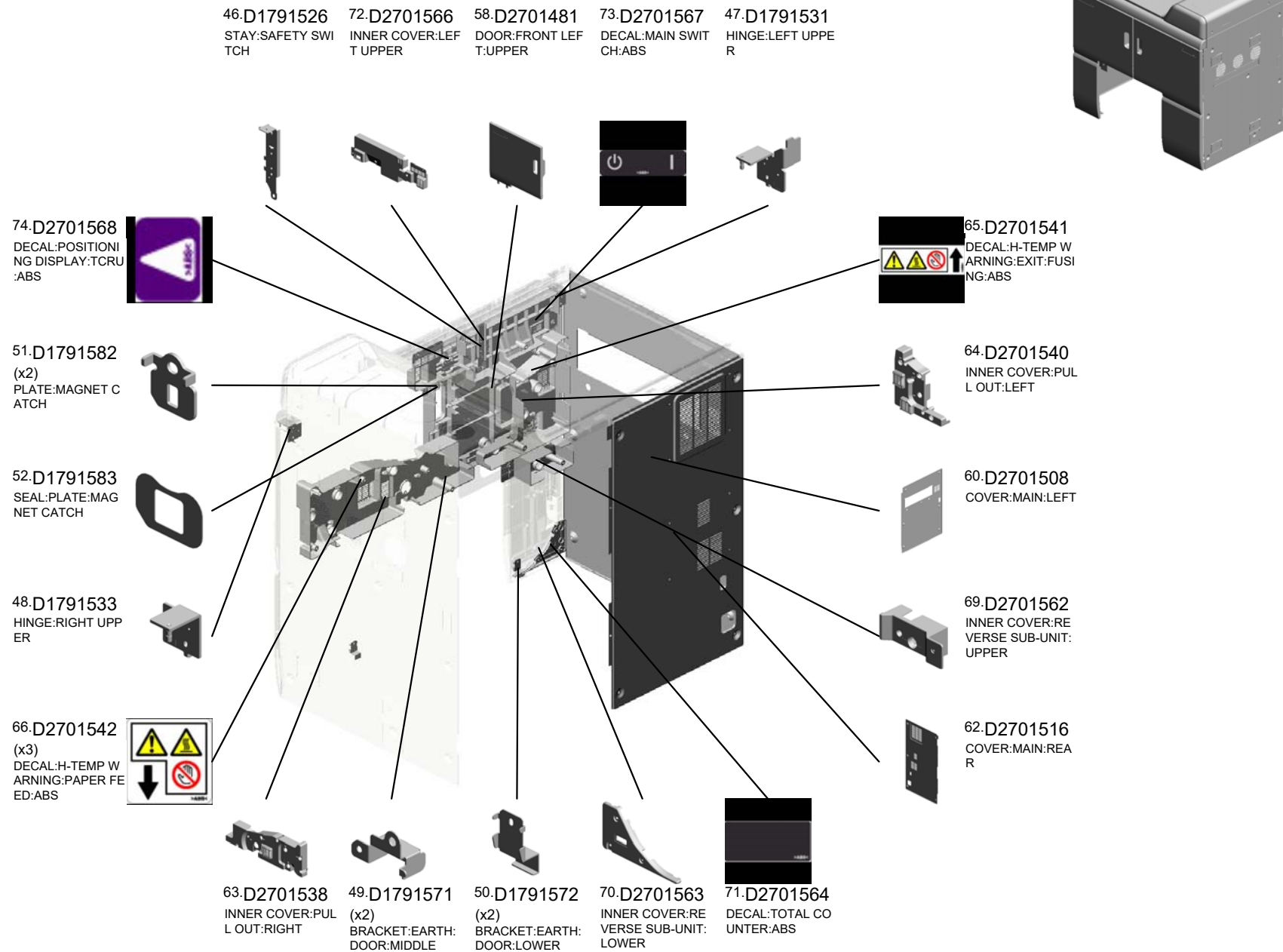
# U001 EXTERIOR



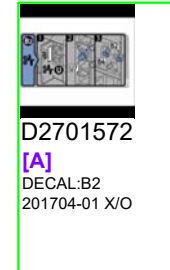
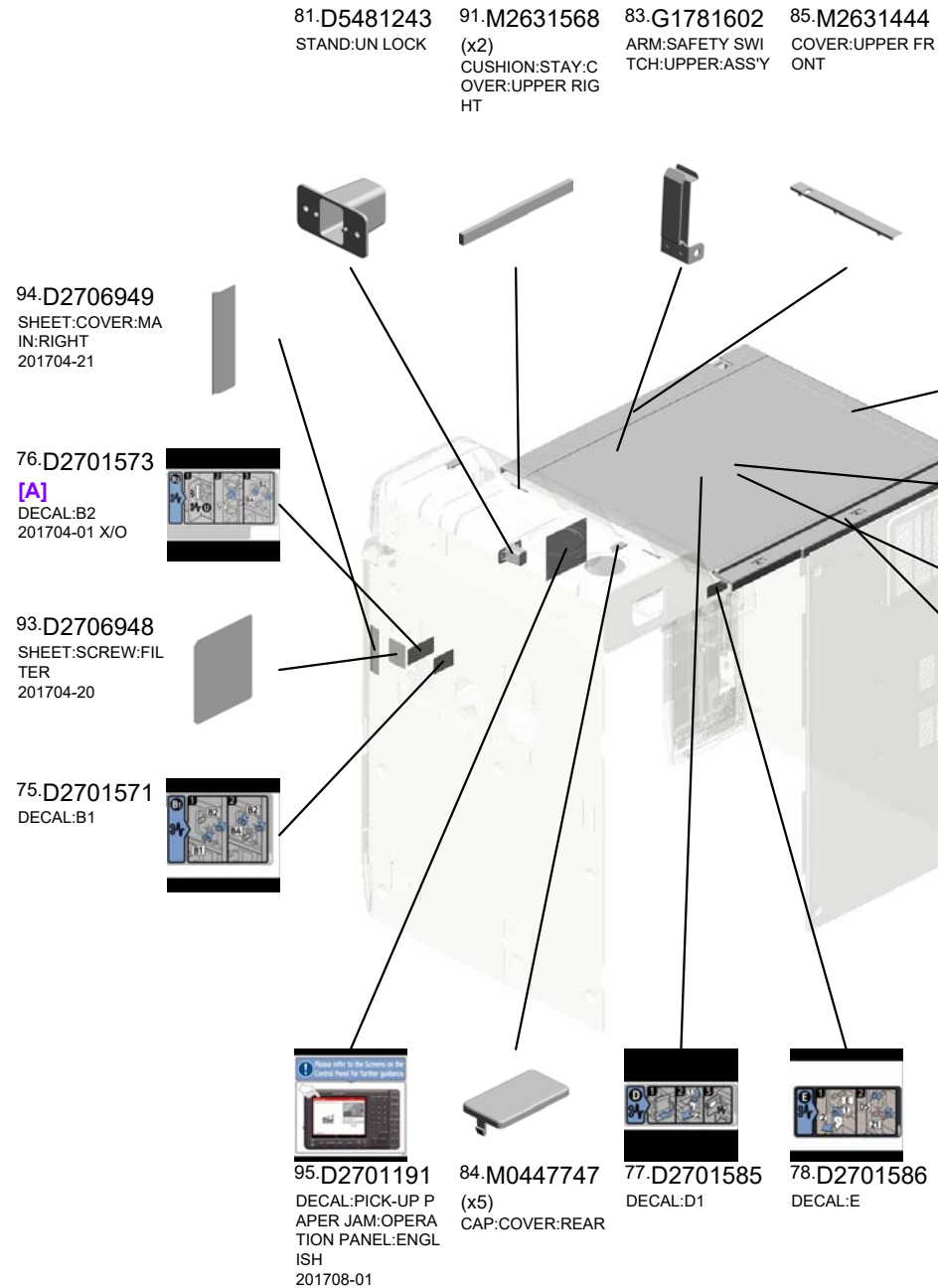
# U001 EXTERIOR



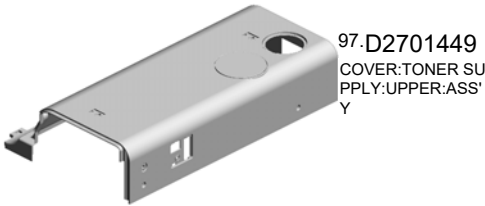
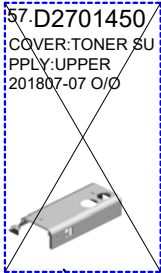
# U001 EXTERIOR



# U001 EXTERIOR



U001\_S001  
COVER:TONER SUPPLY:UPPER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S002  
DOOR:TONER SUPPLY:ASS'Y

7:08025330 (x8)  
PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10

54:D1793366  
DECAL:REPLACEMENT INDICATION:TONER BOTTLE



28:D1791454  
DOOR:TONER SUPPLY:ASS'Y

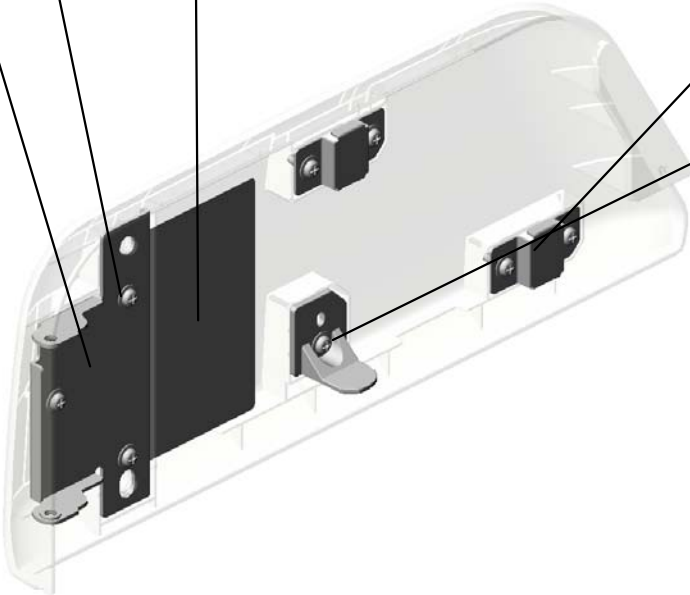
29:D1791456  
SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY



30:D1791457 (x2)  
MAGNET CATCH PLATE:DOOR:TONER SUPPLY



80:D3551333  
SHIELDING PLATE:SAFETY SWITCH:DOOR





U001\_S003  
SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

82.D7414595  
DECAL:PAPER EXI  
T SUB-UNIT:MISFE  
ED REMOVAL

40.D1791490  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT LEFT



79.D2701592  
DECAL:MISFEED R  
EMOVAL:DEZ:ABS



1.03540080N  
(x10)  
SCREW:M4X8



98.D0BX1488  
[A]  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y  
201809-01 O/O

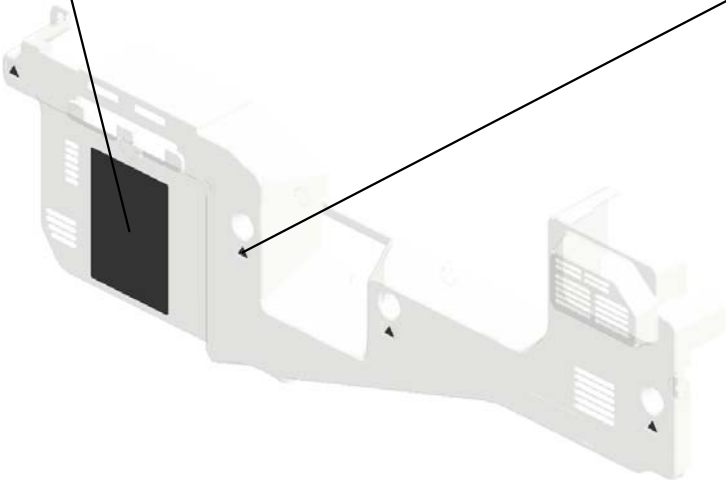


D2701488  
[A]  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y  
201809-01 O/O

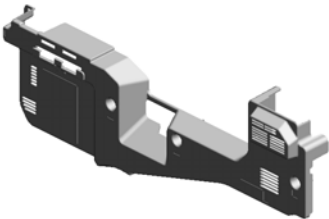
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S004  
INNER COVER:INTERMEDIATE TRANSFER:ASS'Y

68.D2701546  
DECAL:PULL OUT:  
MIDDLE:ABS



74.D2701568  
(x4)  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
:ABS



99.D0BX1550  
[A]  
INNER COVER:INT  
ERMEDIATE TRAN  
SFER:ASS'Y  
201812-07 O/O



D2701550  
[A]  
INNER COVER:INT  
ERMEDIATE TRAN  
SFER:ASS'Y  
201812-07 O/O

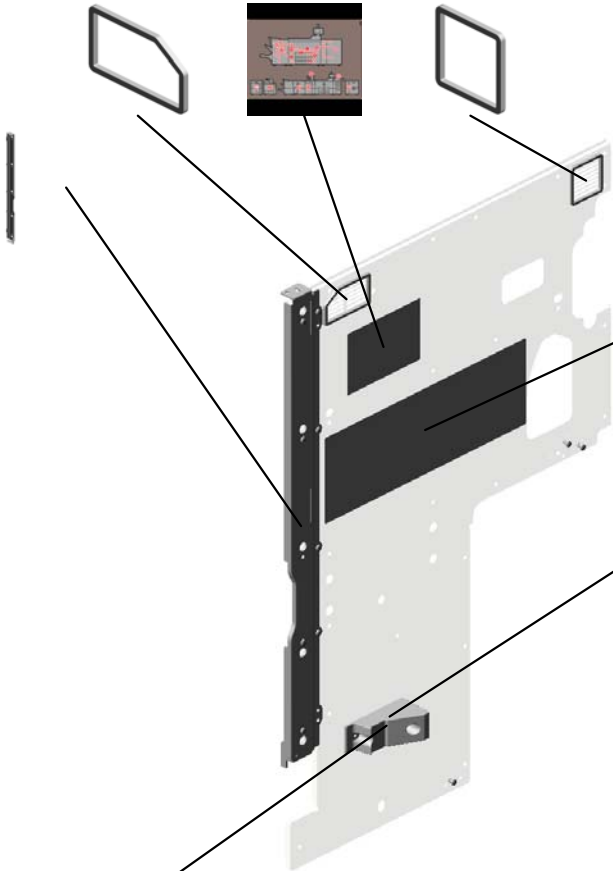
U001\_S005  
SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

55.D1796913    92.M2631590    56.D1796914  
SEAL:INNER COVE    DECAL:MISFEED R    SEAL:INNER COVE  
R:OPTICAL WRITIN    EMOVAL:LOCATIO    R:DEVELOPMENT:  
G MD:COOLING    N:P1    COOLING



88.M2631502  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

61.D2701509  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT RIGHT



100.D2701591  
DECAL:MISFEED R  
EMOVAL:ABC  
202001-02 O/O

1.03540080N  
(x12)  
SCREW:M4X8

44.D1791505  
STOPPER:GUIDE P  
LATE:VERTICAL T  
RANSPORT

# U002.OPERATION

U002 S001  
M0AA7212  
(EU,AA,CHN):OPERATION P  
ANEL:ASS'Y



U002 S002  
M0AA7211  
(NA):OPERATION PANEL:AS  
S'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U002\_S001.(EU,AA,CHN):OPERATION PANEL:ASS'Y

U002 S001 S001  
M1967303  
(EU,AA,CHN):COVER:FRONT  
:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

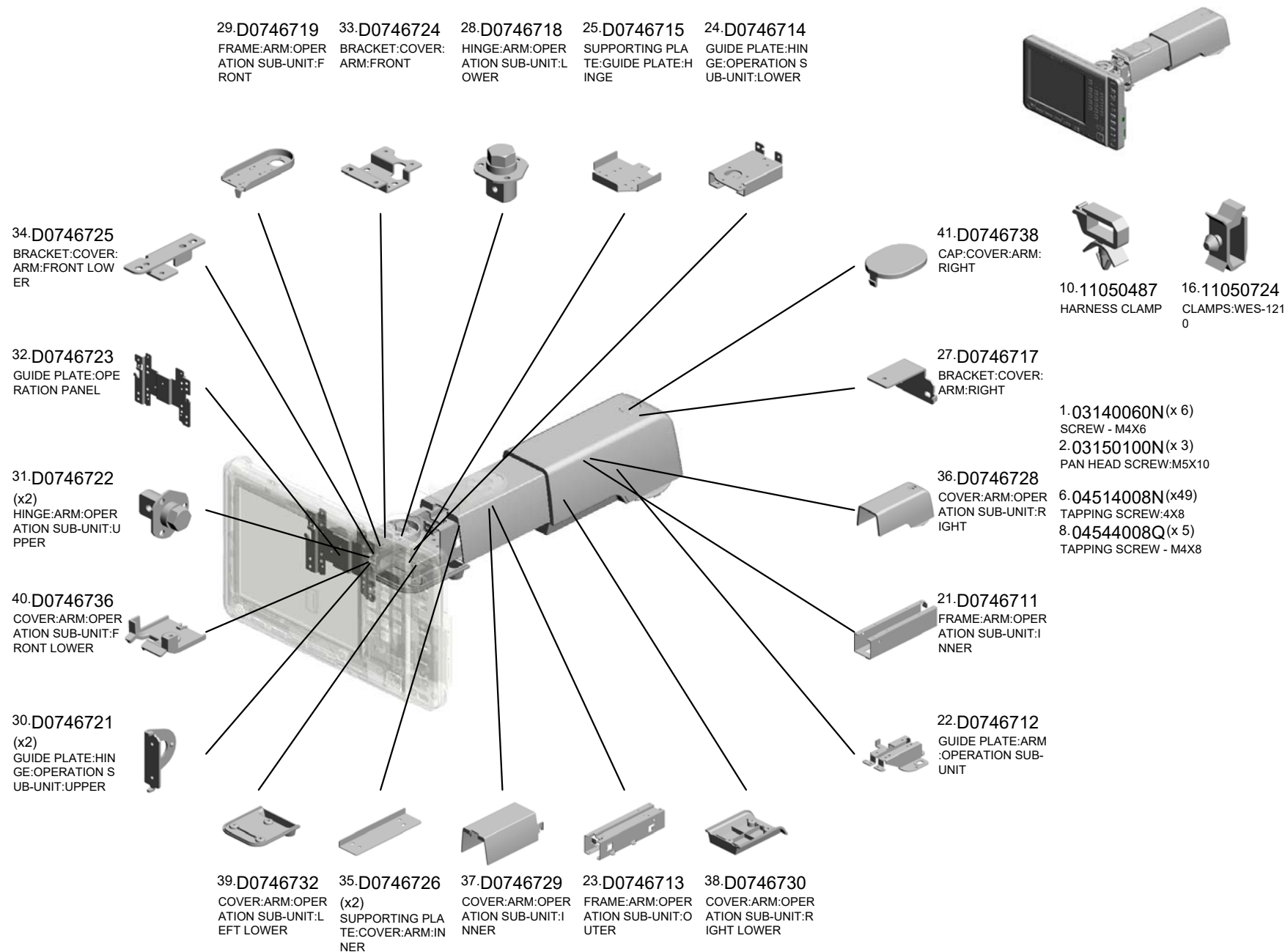
# U002\_S002.(NA):OPERATION PANEL:ASS'Y

U002 S002 S001  
M1967302  
(NA):COVER:FRONT:ASS'Y

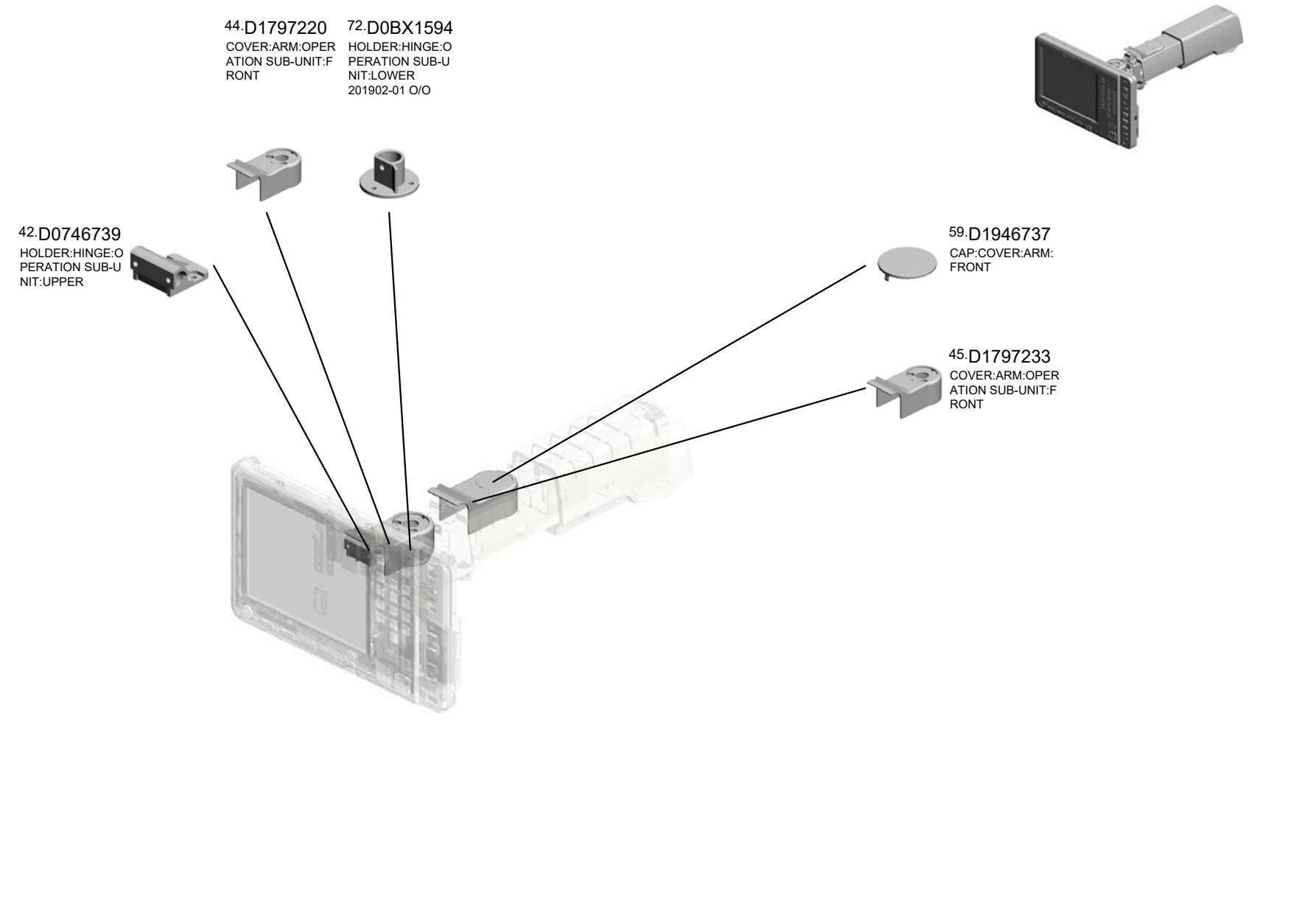


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U002 OPERATION

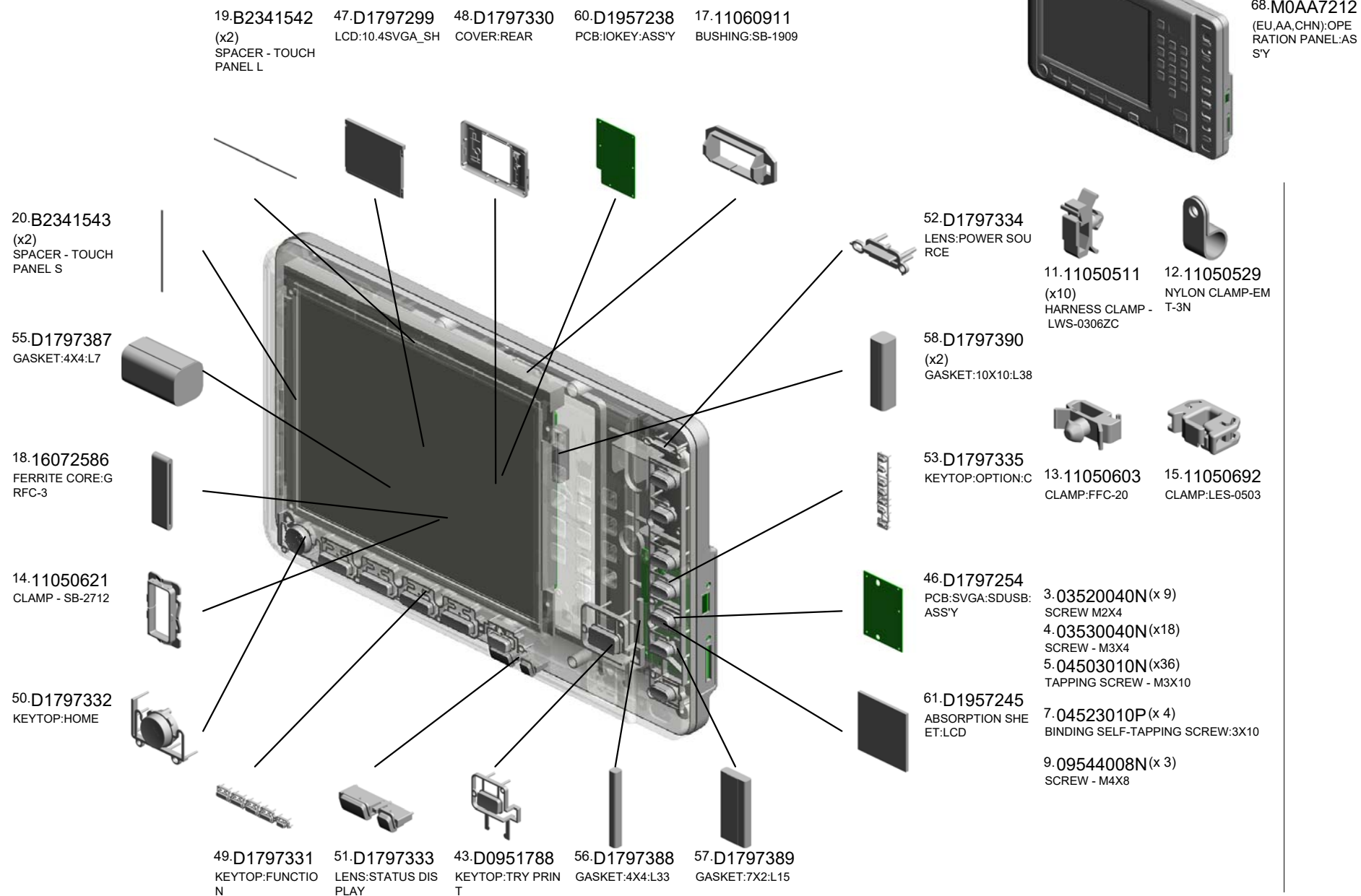


U002  
OPERATION





# U002\_S001 (EU,AA,CHN):OPERATION PANEL:ASS'Y



U002\_S001  
(EU,AA,CHN):OPERATION PANEL:ASS'Y

66.M0771800 69.M0AA7250  
TOUCH PANEL:10.4INCH PCB:LCDCAR2FT:A  
SS'Y

68.M0AA7212  
(EU,AA,CHN):OPE  
RATION PANEL:AS  
S'Y

62.M0771766  
KNOB:VARIABLE R  
ESISTOR

65.M0771769  
KEYTOP:RESET S  
WITCH

64.M0771768  
KEYTOP:10KEY

63.M0771767  
KEYTOP:START

U002\_S001\_S001  
(EU,AA,CHN):COVER:FRONT:ASS'Y

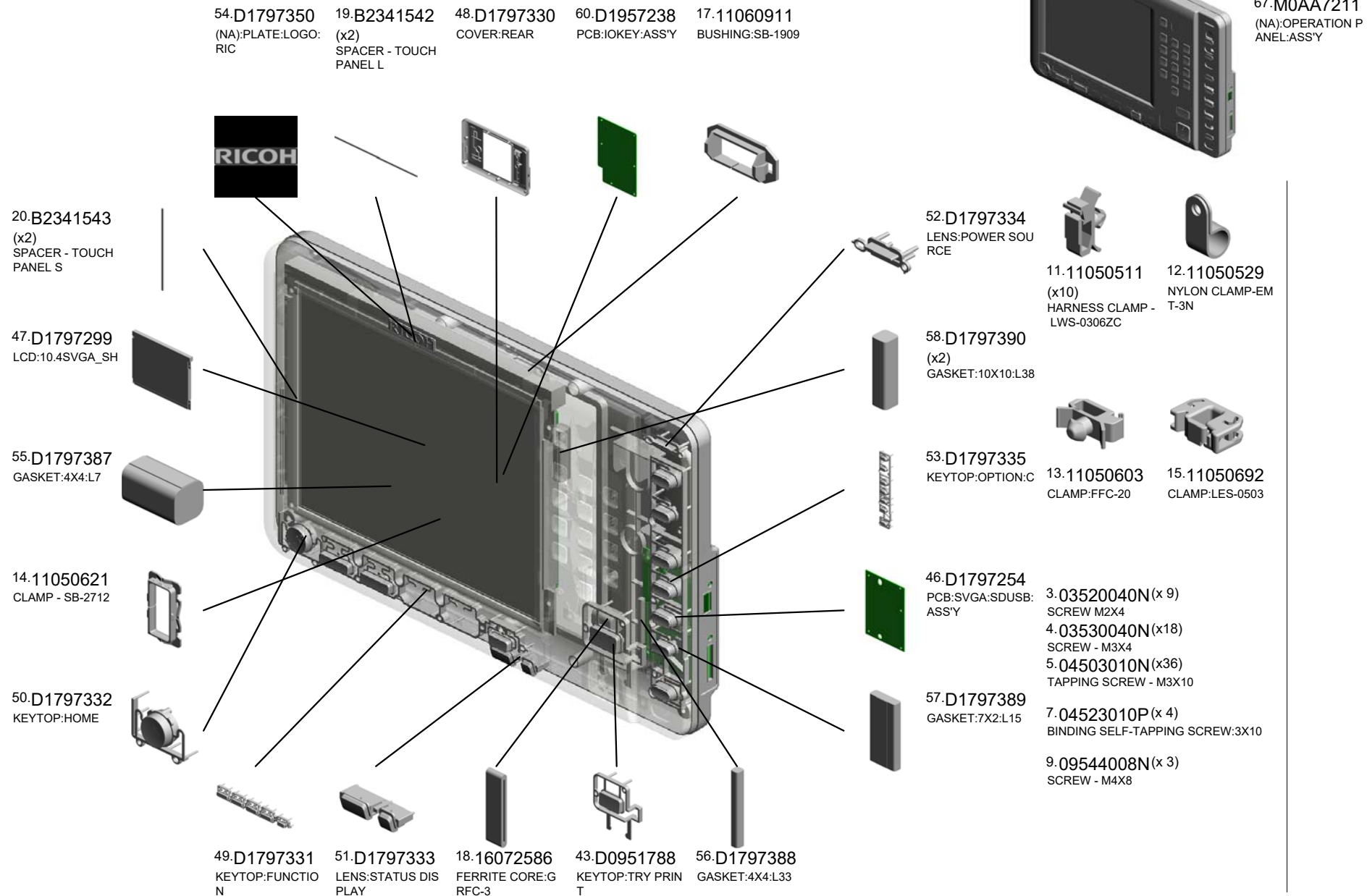


71.M1967303  
(EU,AA,CHN):COV  
ER:FRONT:ASS'Y

5.04503010N(x 2)  
TAPPING SCREW - M3X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U002\_S002 (NA):OPERATION PANEL:ASS'Y



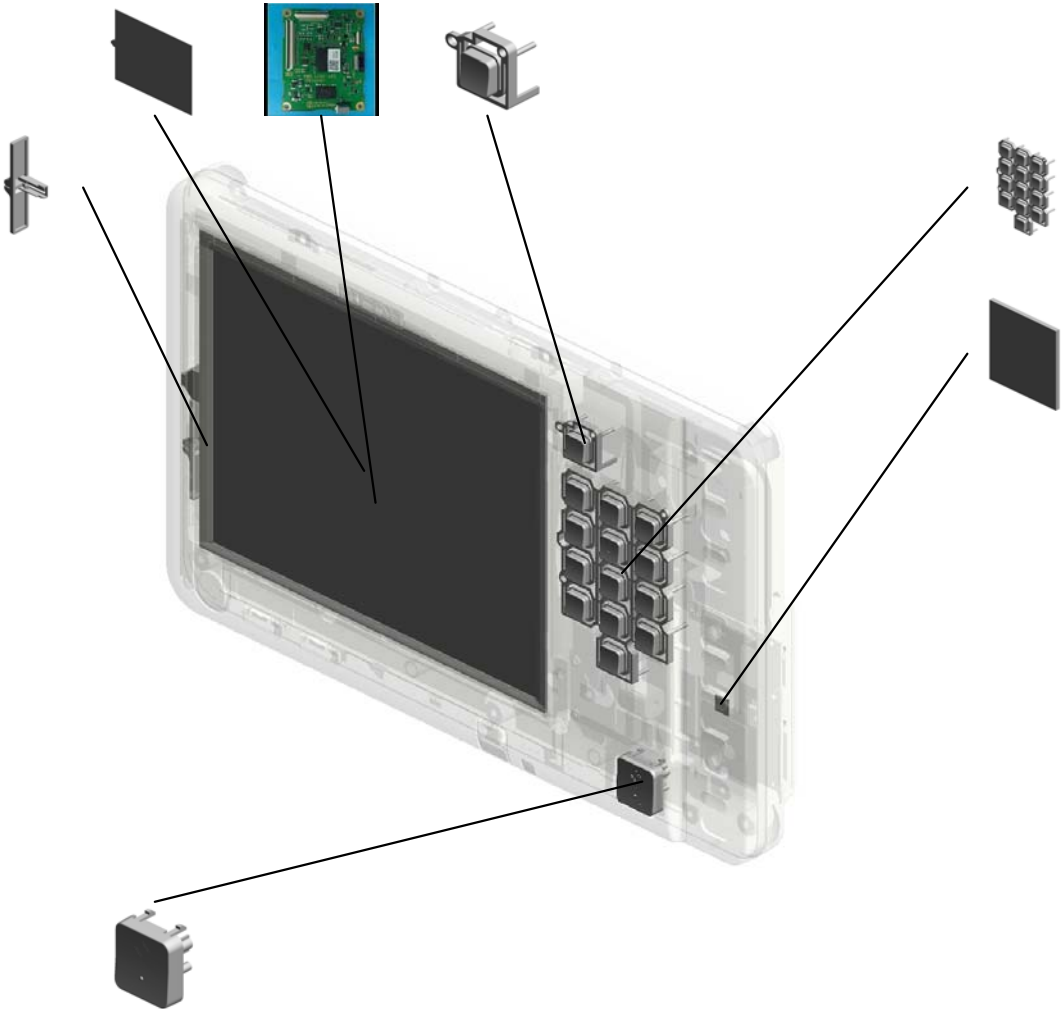
U002\_S002  
(NA):OPERATION PANEL:ASS'Y

66.M0771800 TOUCH PANEL:10.4INCH  
69.M0AA7250 PCB:LCD CAR2FT:ASS'Y  
65.M0771769 KEYTOP:RESET SWITCH



67.M0AA7211  
(NA):OPERATION PANEL:ASS'Y

62.M0771766  
KNOB:VARIABLE RESISTOR



64.M0771768  
KEYTOP:10KEY

61.D1957245  
ABSORPTION SHEET:LCD

63.M0771767  
KEYTOP:START

U002\_S002\_S001  
(NA):COVER:FRONT:ASS'Y



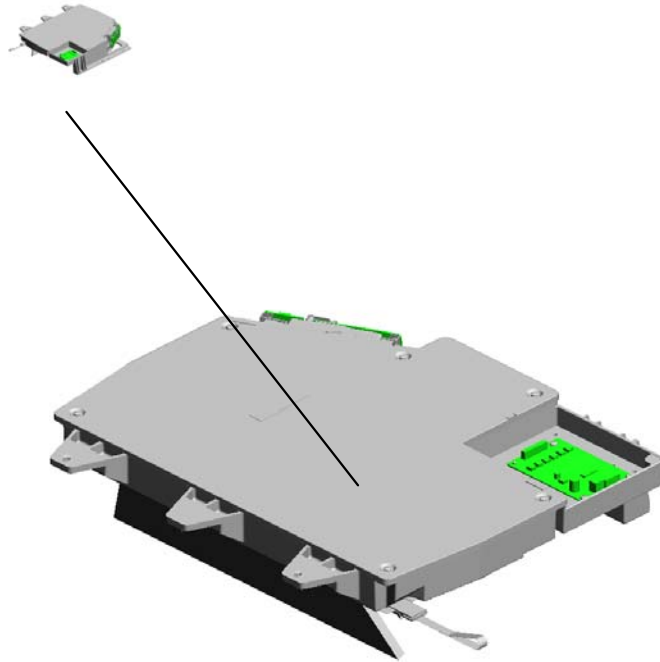
70.M1967302  
(NA):COVER:FRON  
T:ASS'Y

5.04503010N(x 2)  
TAPPING SCREW - M3X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U003.LASER UNIT

U003 S001  
D2701901  
OPTICAL WRITING UNIT:ASS  
Y



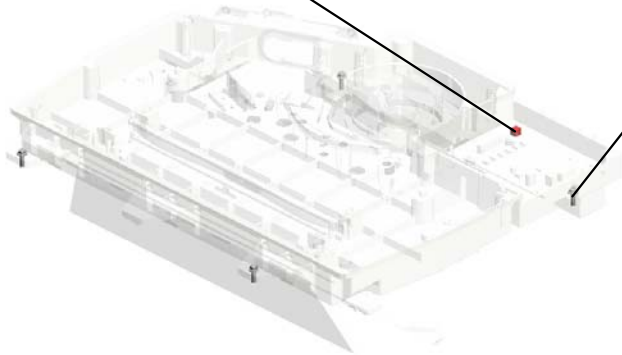
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| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U003  
LASER UNIT

9.16072256  
FERRITE CORE:K3  
NFR-08-ABK0



4.03604012N  
(x4)  
SCREW:M4X12



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



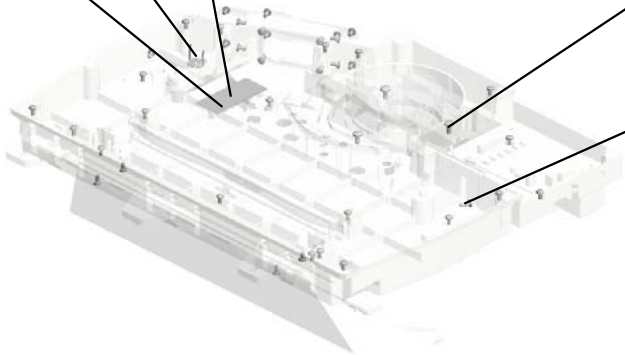
U003\_S001  
OPTICAL WRITING UNIT:ASS'Y

10.D0144192 12.G0291980  
CLAMP:HARNESS DECAL - LD



11.D2701901  
OPTICAL WRITING  
UNIT:ASS'Y

1.03530060N  
(x40)  
BIND SCREW - M3  
X6



2.03540080N  
(x3)  
SCREW:M4X8



6.11050489  
(x2)  
HARNESS CLAMP -  
LWS 1316



7.11050528  
(x2)  
NYLON CLAMP - E  
MT-2N

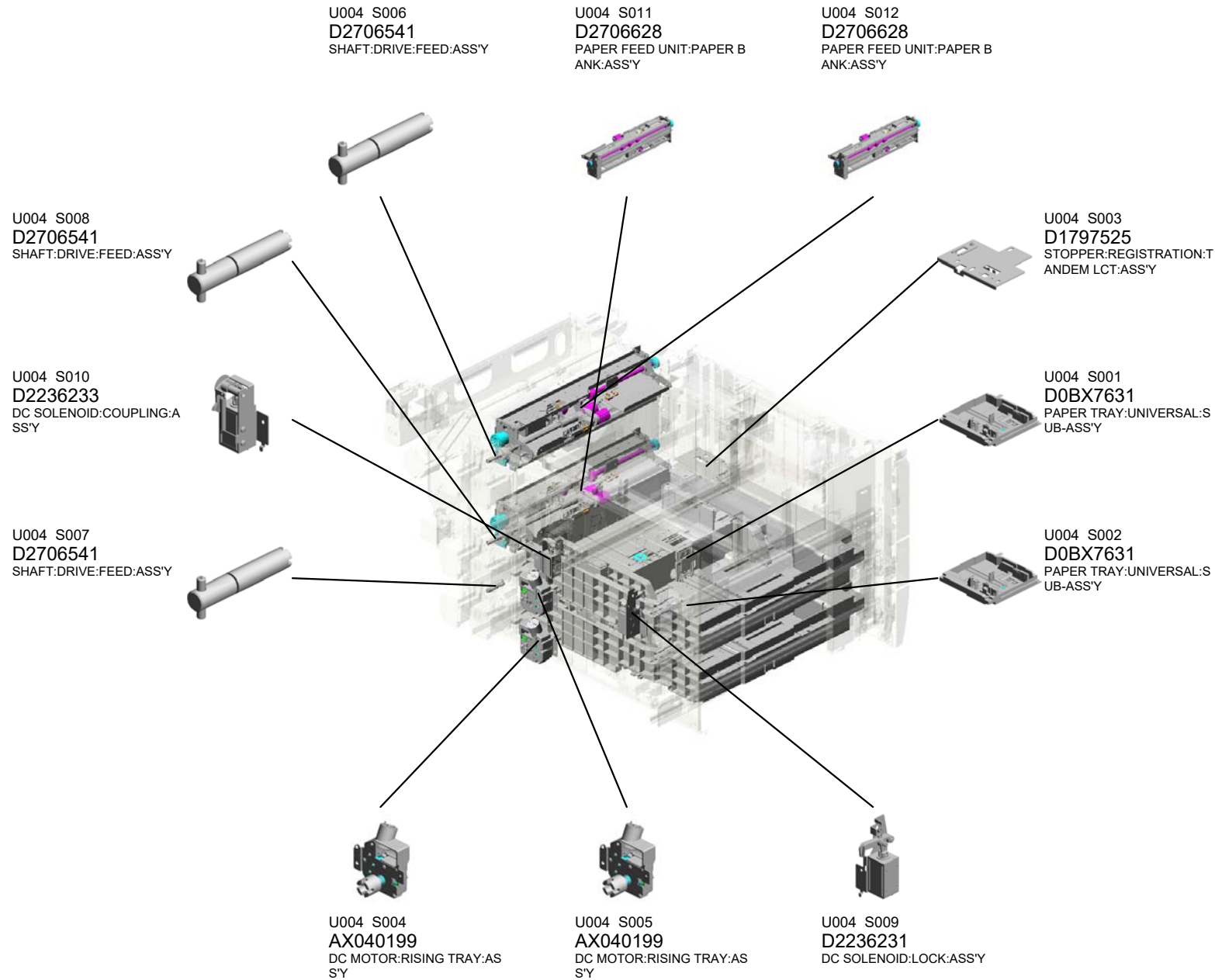
5.04523008N  
(x2)  
TAPPING SCREW -  
M3X8



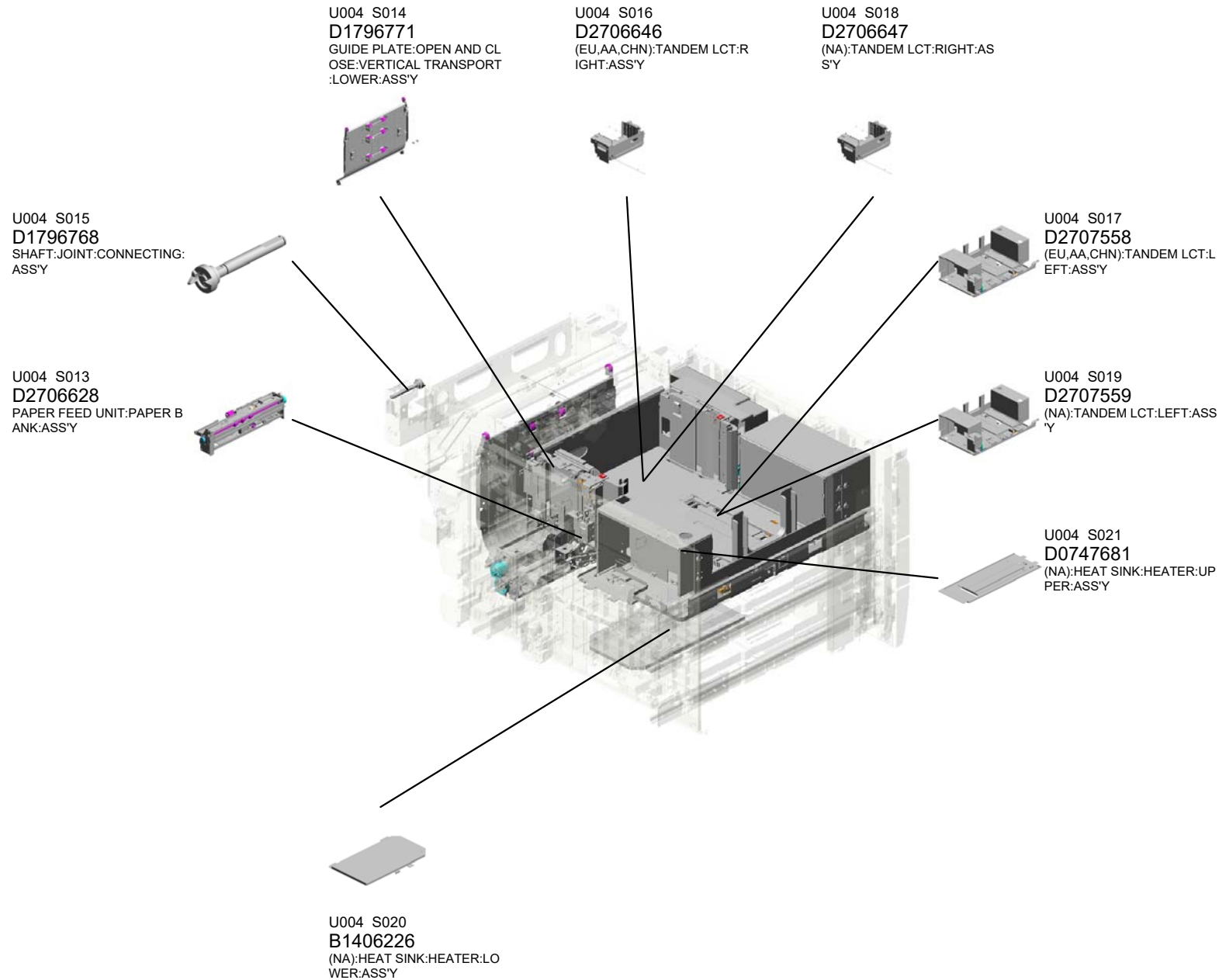
8.11050534  
(x7)  
CLAMP

1.03530060N(x 2)  
BIND SCREW - M3X6  
3.03603008N(x 2)  
SCREW:M3X8

# U004.PAPER FEED:PAPER BANK



# U004.PAPER FEED:PAPER BANK



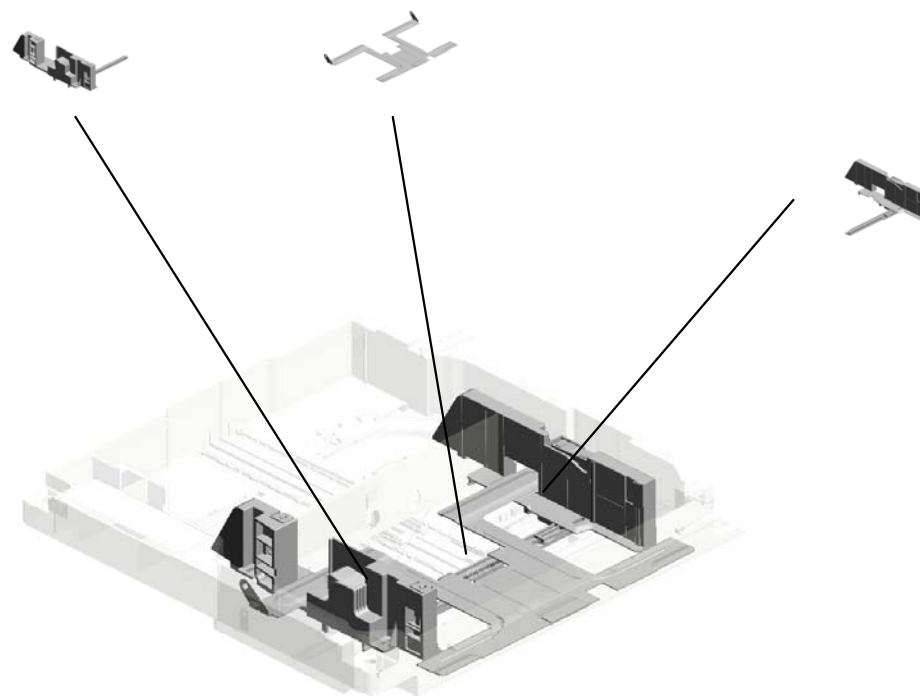
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S001.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U004 S001 S003  
D1316777  
SIDE FENCE:FRONT:ASS'Y

U004 S001 S001  
D0BX6780  
TRAY BOTTOM PLATE:ASS'Y

U004 S001 S002  
D1316775  
SIDE FENCE:REAR:ASS'Y



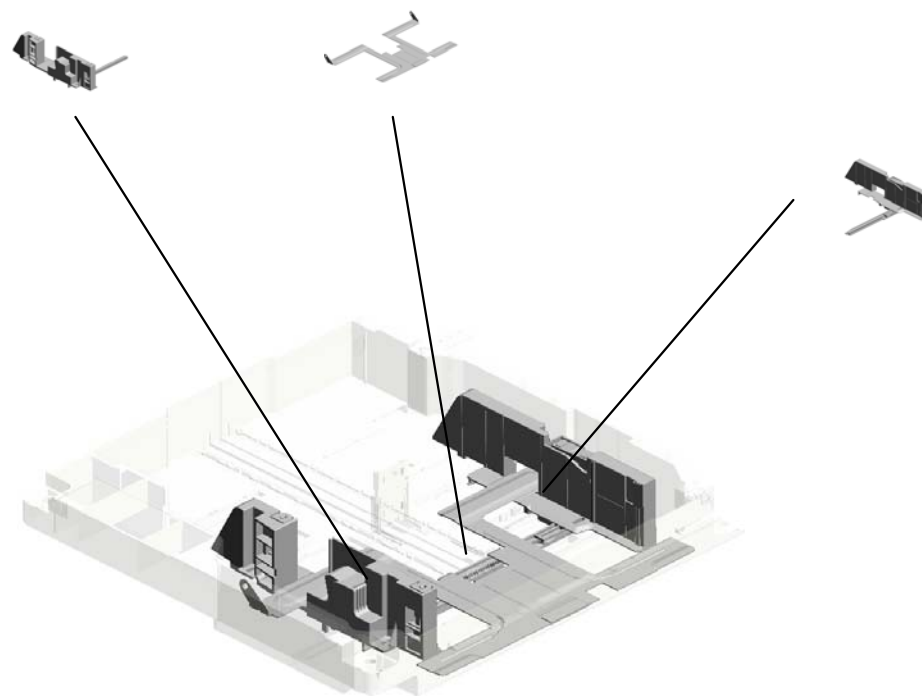
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S002.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U004 S002 S003  
D1316777  
SIDE FENCE:FRONT:ASS'Y

U004 S002 S001  
D0BX6780  
TRAY BOTTOM PLATE:ASS'Y

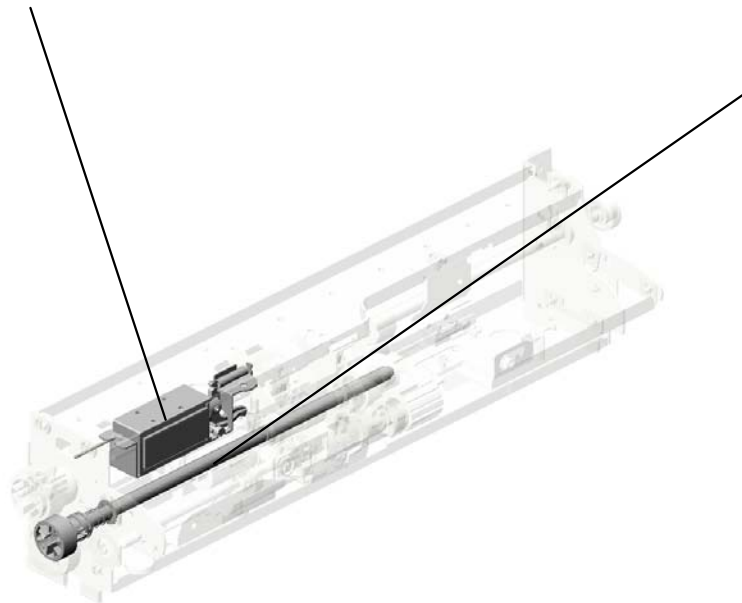
U004 S002 S002  
D1316775  
SIDE FENCE:REAR:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S011.PAPER FEED UNIT:PAPER BANK:ASS'Y

U004 S011 S002  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASS'Y



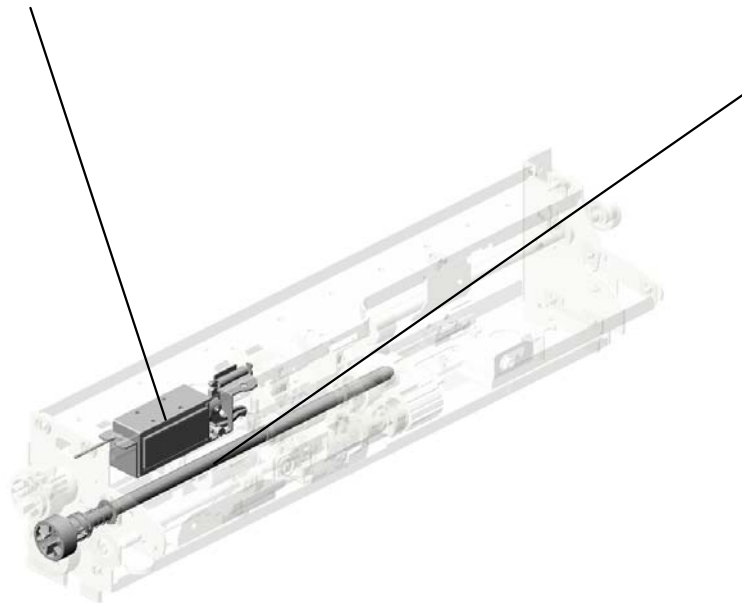
U004 S011 S001  
D0747527  
SHAFT:FEED:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S012.PAPER FEED UNIT:PAPER BANK:ASS'Y

U004 S012 S002  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASS'Y



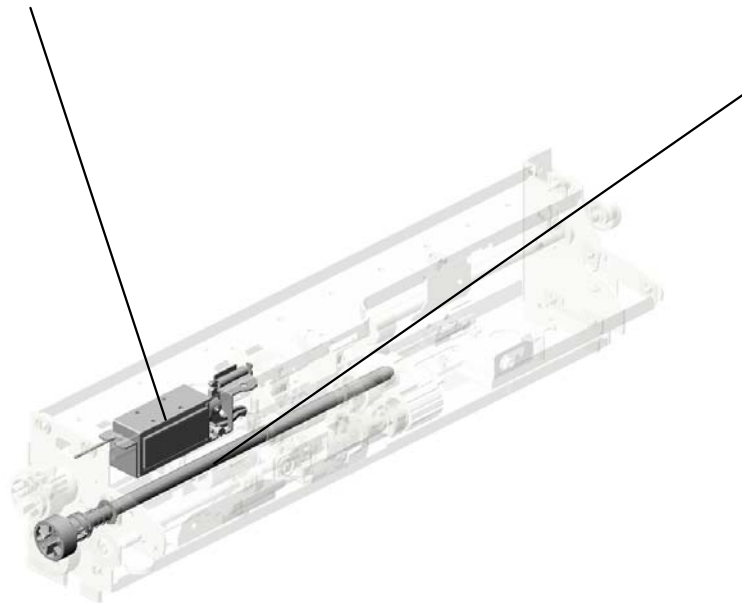
U004 S012 S001  
D0747527  
SHAFT:FEED:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S013.PAPER FEED UNIT:PAPER BANK:ASS'Y

U004 S013 S002  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASS'Y



U004 S013 S001  
D0747527  
SHAFT:FEED:ASS'Y

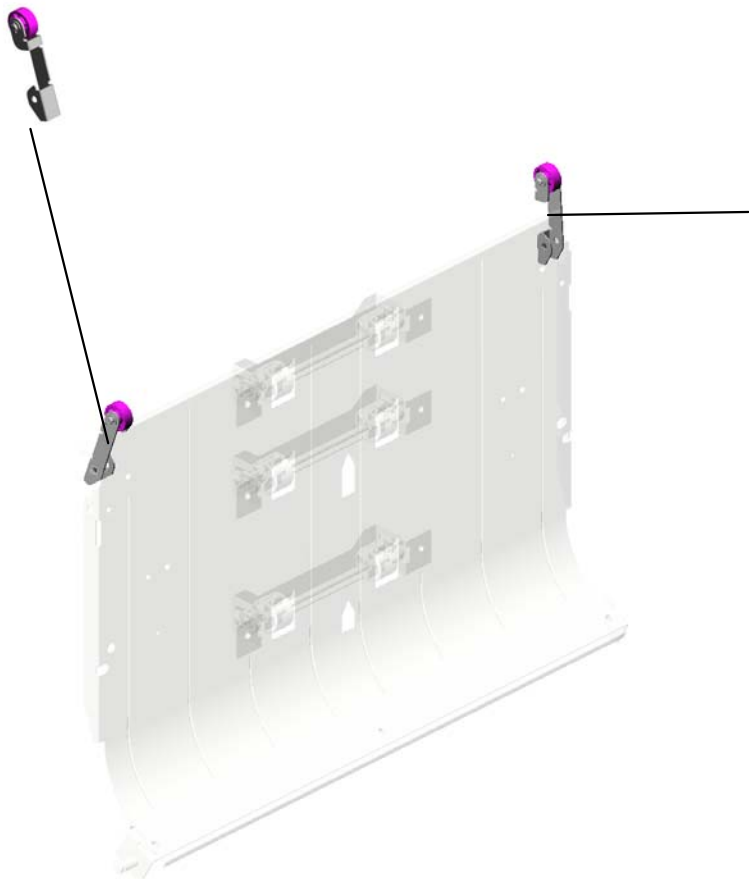


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S014.GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

U004 S014 S001  
D3553810  
BRACKET:DETENT:RIGHT:A  
SS'Y



U004 S014 S002  
D3553840  
BRACKET:DETENT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

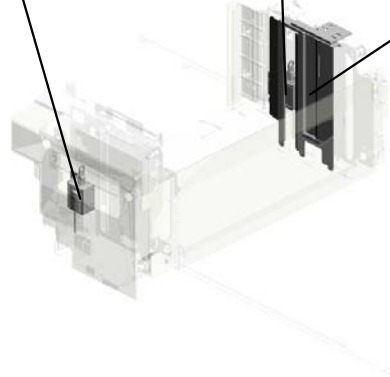
# U004\_S016.(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

U004 S016 S002  
D2236722  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y

U004 S016 S003  
D2236732  
DC SOLENOID:END FENCE:  
REAR:ASS'Y



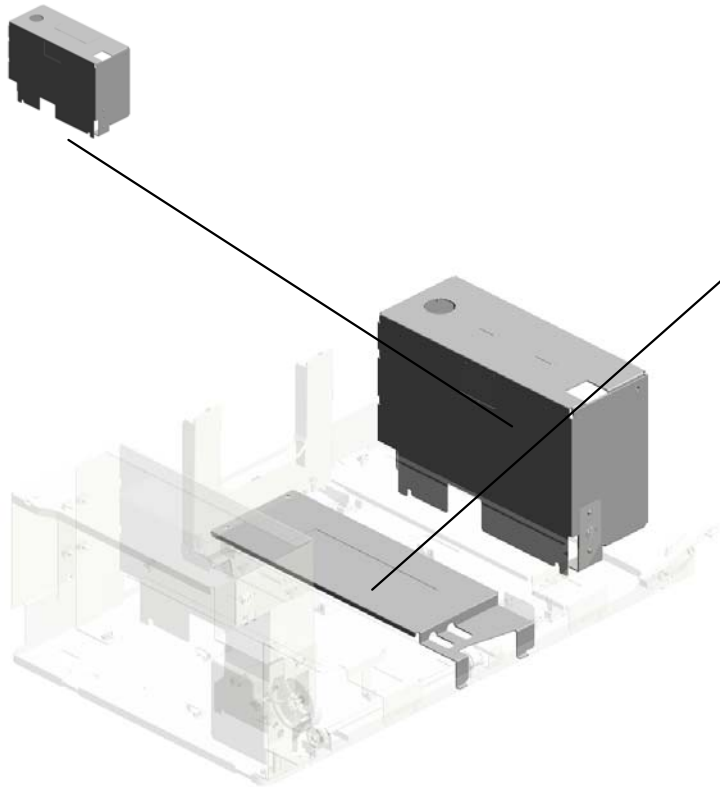
U004 S016 S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S017.(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

U004 S017 S002  
D2707544  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASS'Y



U004 S017 S001  
D0747596  
TRAY BOTTOM PLATE:LEFT  
MIDDLE:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

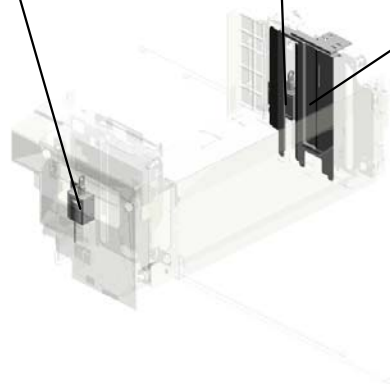
# U004\_S018.(NA):TANDEM LCT:RIGHT:ASS'Y

U004 S018 S002  
D2236722  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y

U004 S018 S003  
D2236732  
DC SOLENOID:END FENCE:  
REAR:ASS'Y



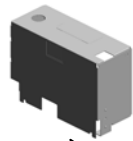
U004 S018 S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y



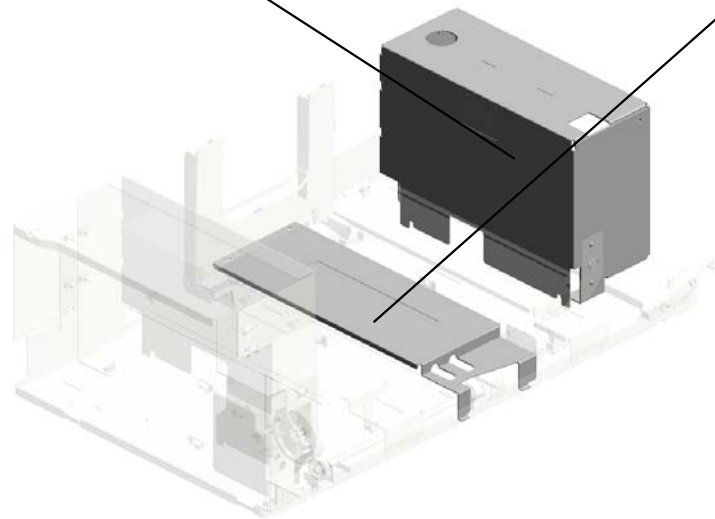
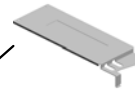
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S019.(NA):TANDEM LCT:LEFT:ASS'Y

U004 S019 S002  
D2707544  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASS'Y

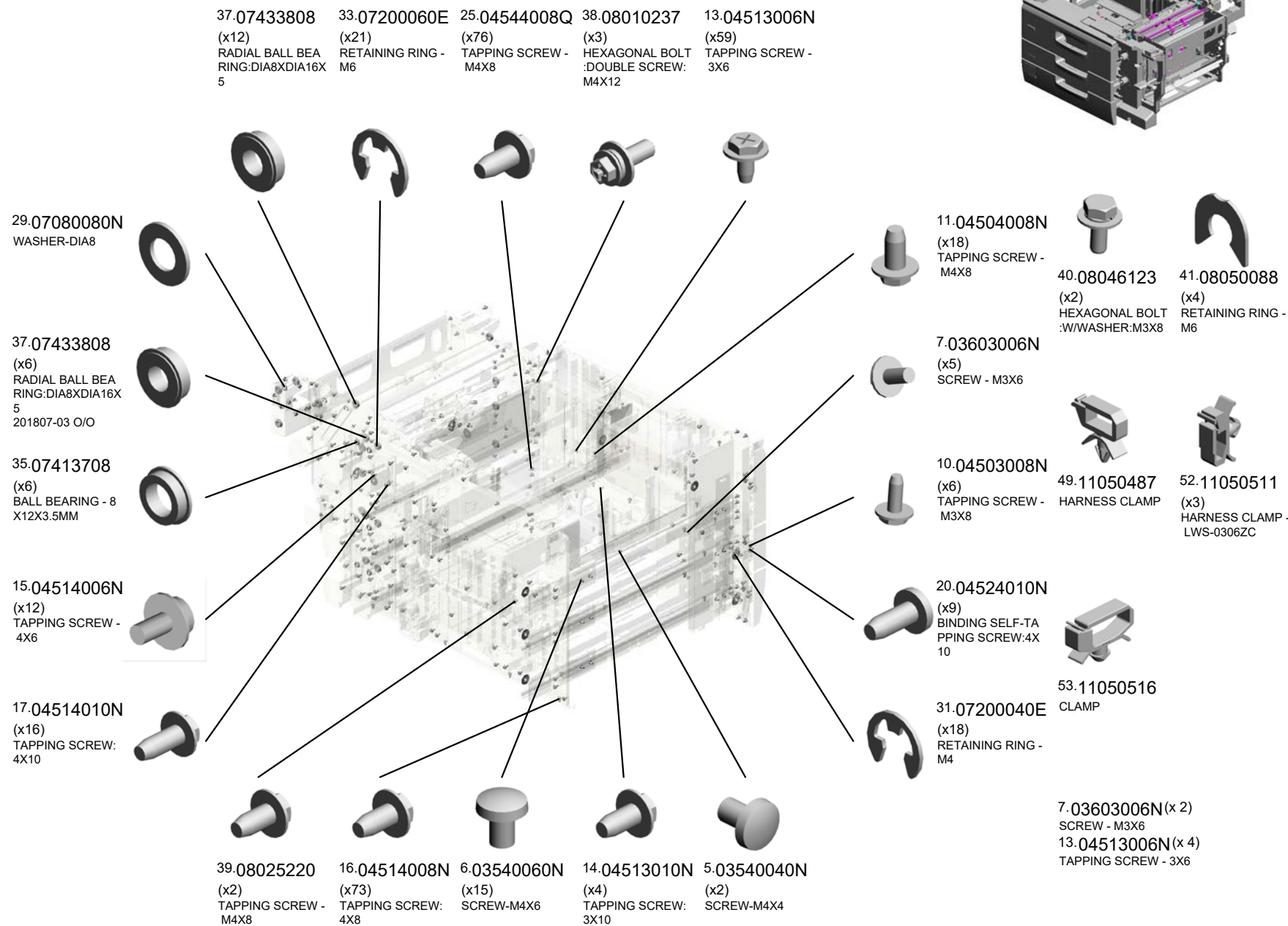


U004 S019 S001  
D0747596  
TRAY BOTTOM PLATE:LEFT  
MIDDLE:ASS'Y



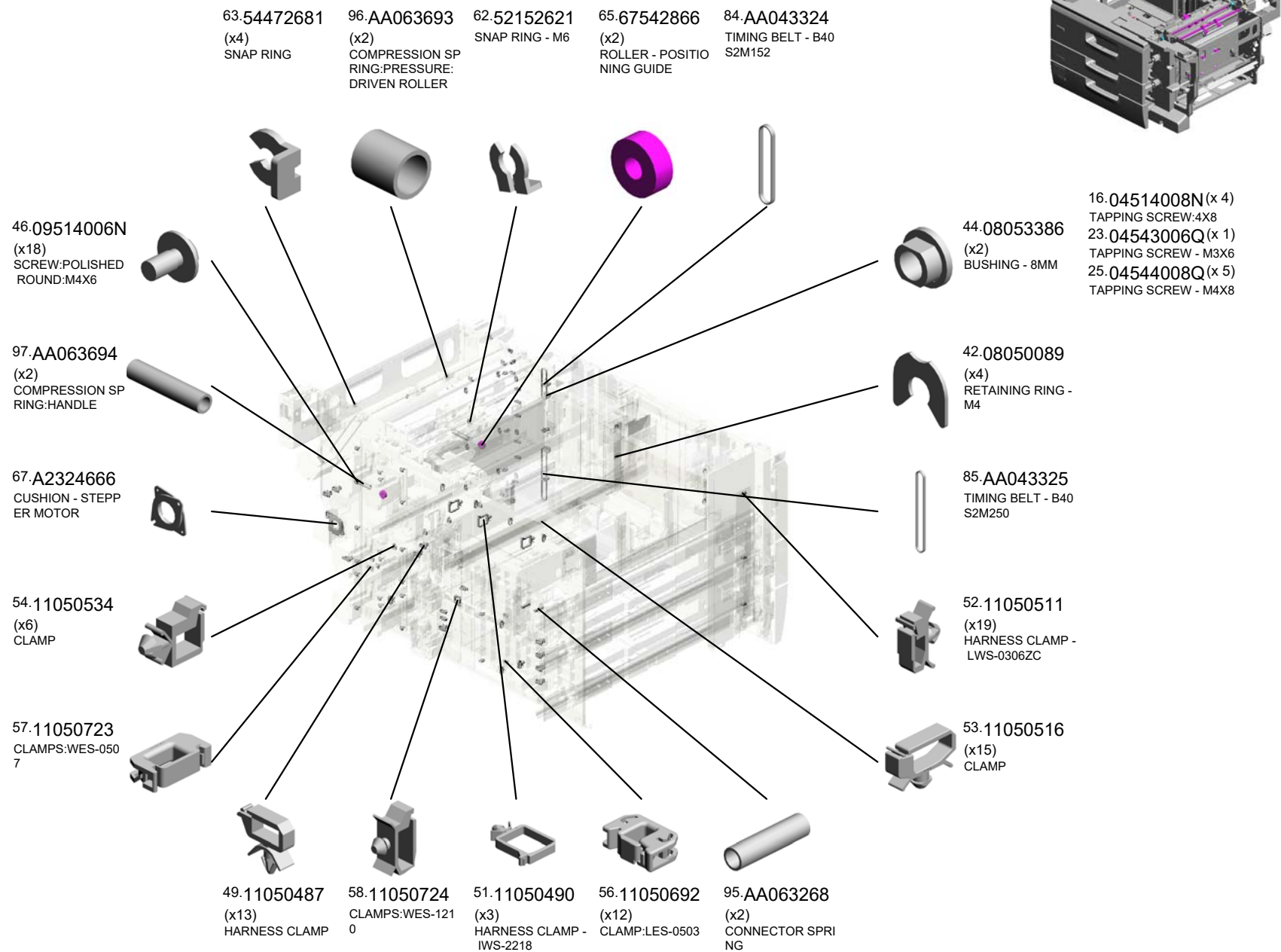
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004 PAPER FEED:PAPER BANK



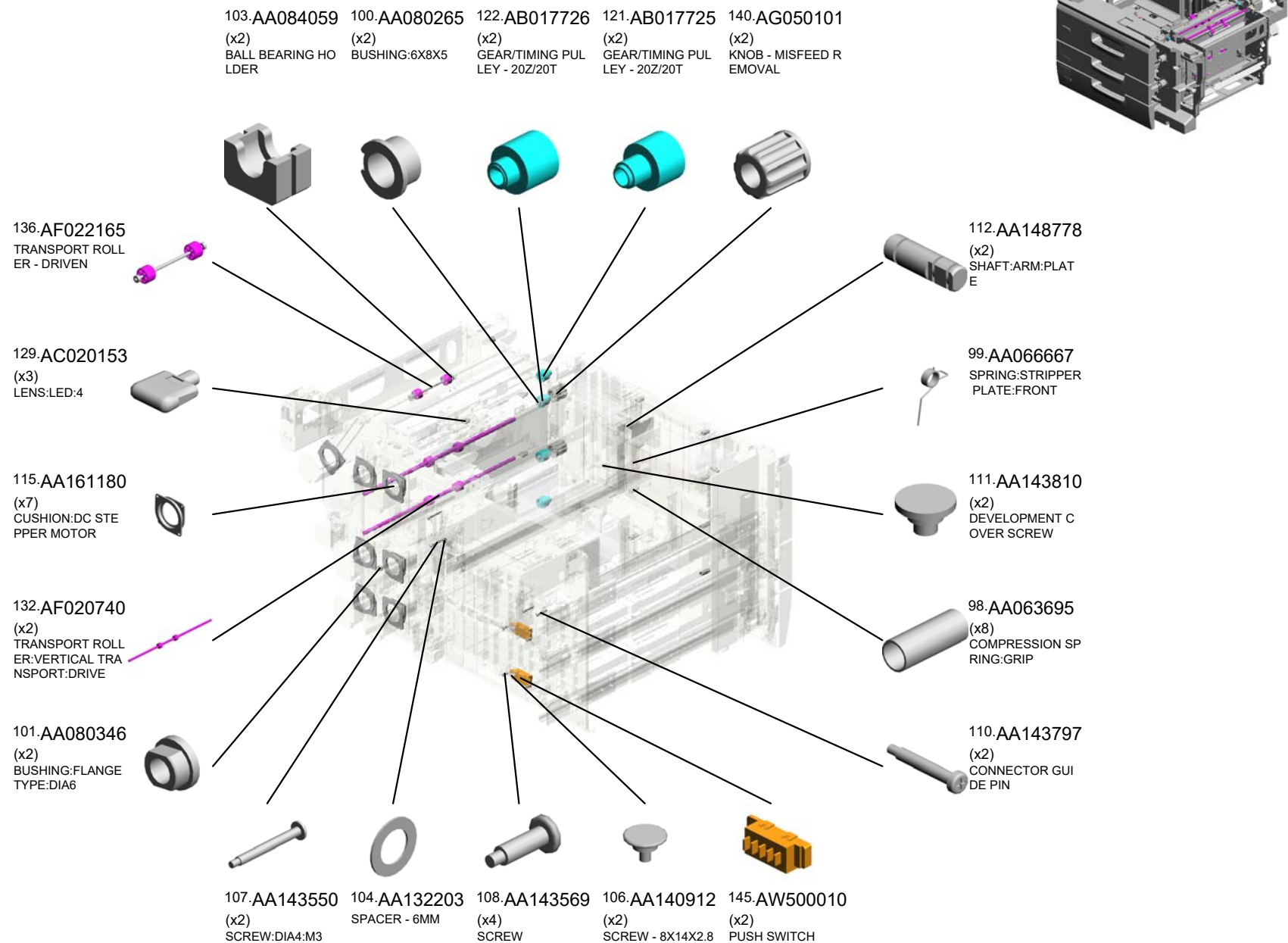
# U004

## PAPER FEED:PAPER BANK



# U004

## PAPER FEED:PAPER BANK

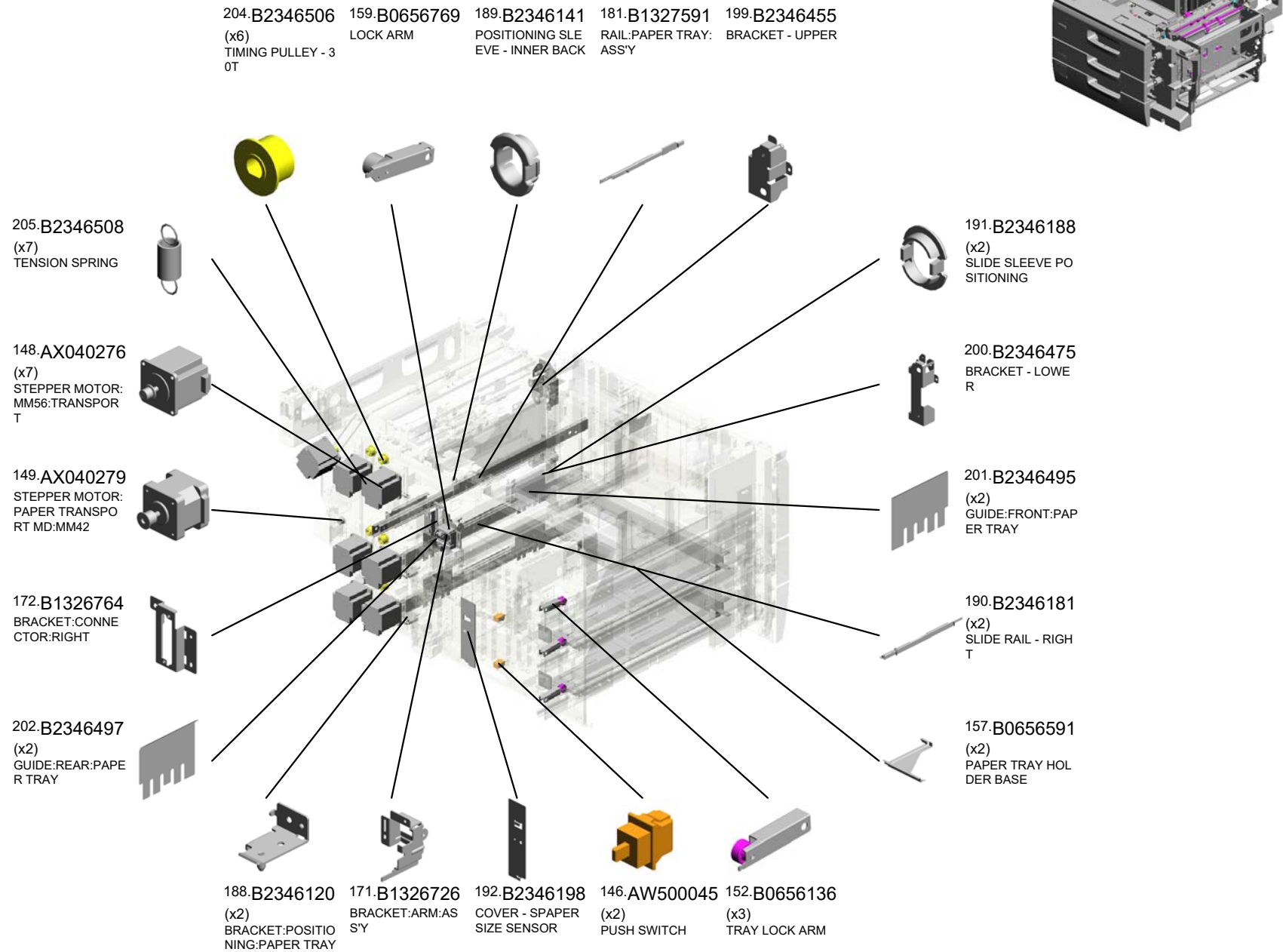


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U004

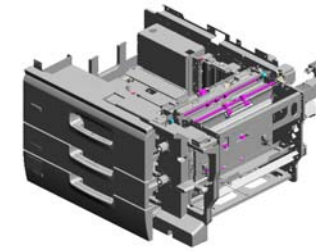
## PAPER FEED:PAPER BANK



# U004

## PAPER FEED:PAPER BANK

212.B2346542 (x3) GRIP DRIVE SHAFT  
 210.B2346533 (x3) TIMING BELT - S2 M152  
 233.C2693566 BUSHING:MM8:PRESSURE:DRIVE  
 239.D0592399 (x2) FLANGED HEXAGONAL HEAD BOLT: M3\*4  
 228.B3033682 MISFEED REMOVAL KNOB



206.B2346514 (x3) TIMING BELT - S2 M126

209.B2346532 (x3) TIGHTENER BRACKET

207.B2346530 (x3) BRACKET

208.B2346531 (x3) TIGHTENER BRACKET

241.D0596121 (x2) SPRING:CONNECTOR:TANDEM LCT

213.B2346565 HARNESS CLAMP BRACKET

224.B2476754 LOCK SPRING - SMALL

223.B2476753 LOCK SPRING - LARGE

244.D0596172 (x2) PAPER TRAY STOPPER

249.D0596591 (x2) SPRING:PAPER TRAY:LOCK

229.B8343312 (x4) COLLAR

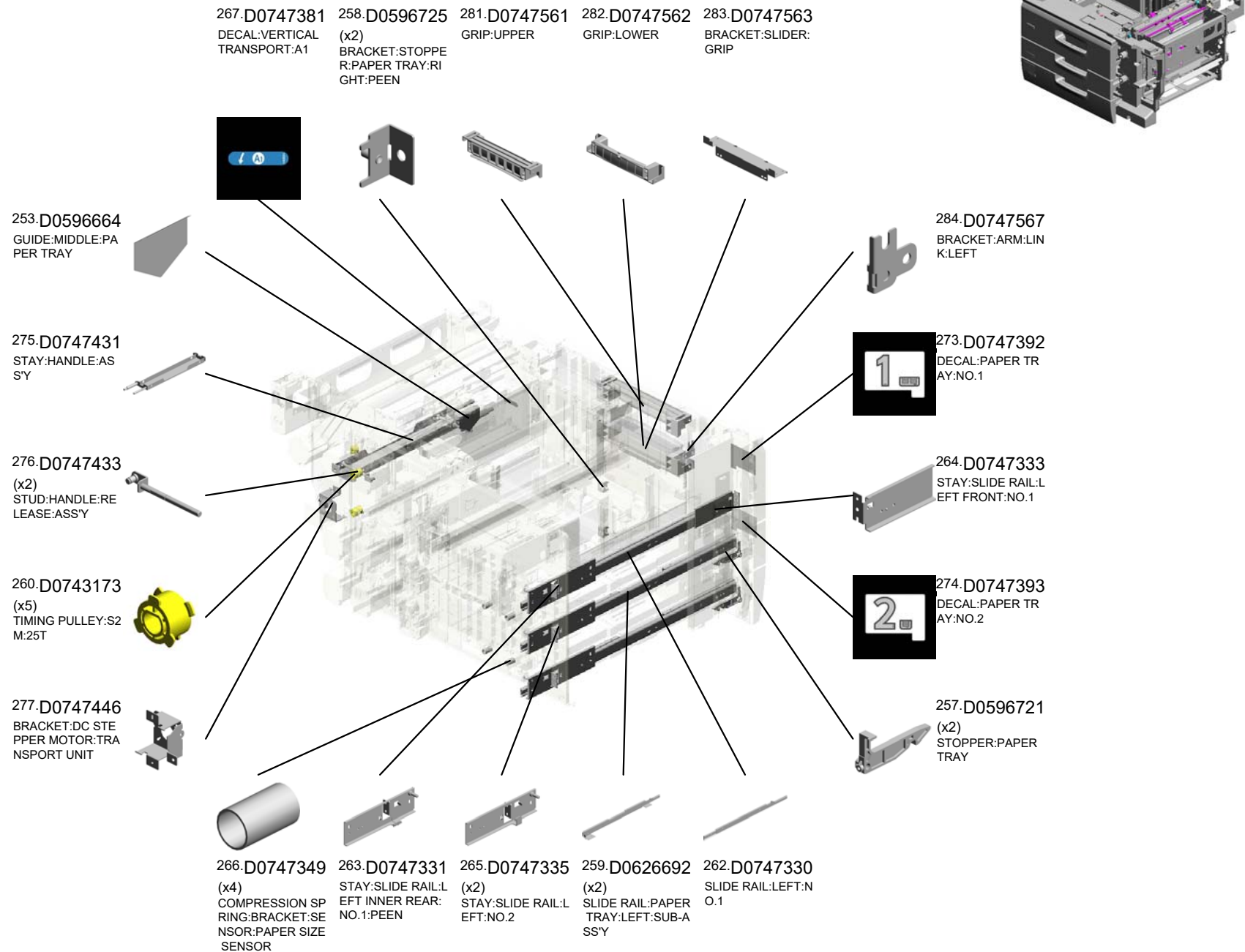
242.D0596169 STAY:TANDEM LCT:ASSY

248.D0596496 (x2) GUIDE:MIDDLE:PAPER TRAY

243.D0596170 (x2) BRACKET:SLIDE RAIL:PAPER TRAY:2:ASSY

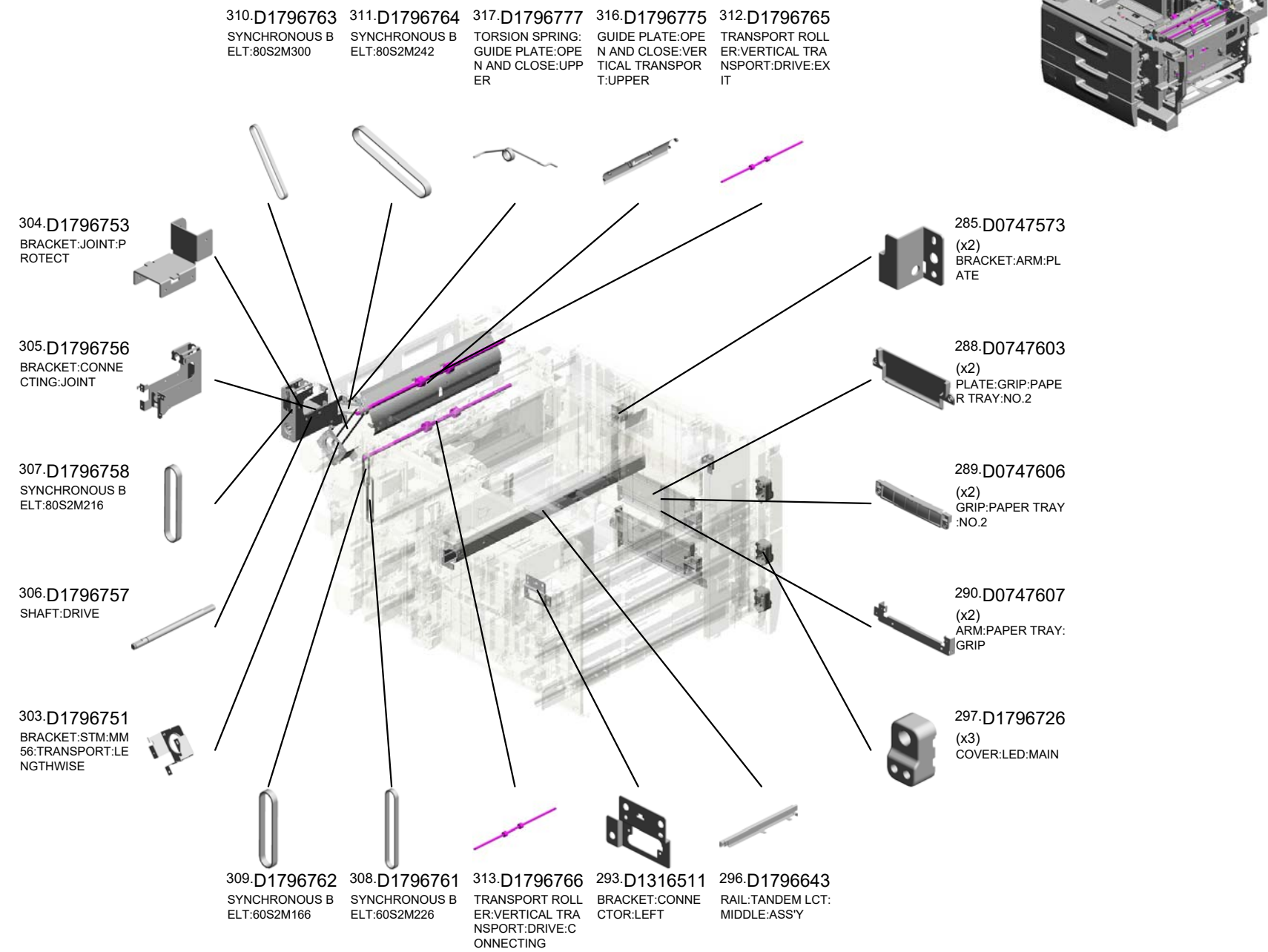
237.D0462862 (x2) (NA):DECAL:H-TEMP WARNING:HEATER

# U004 PAPER FEED:PAPER BANK

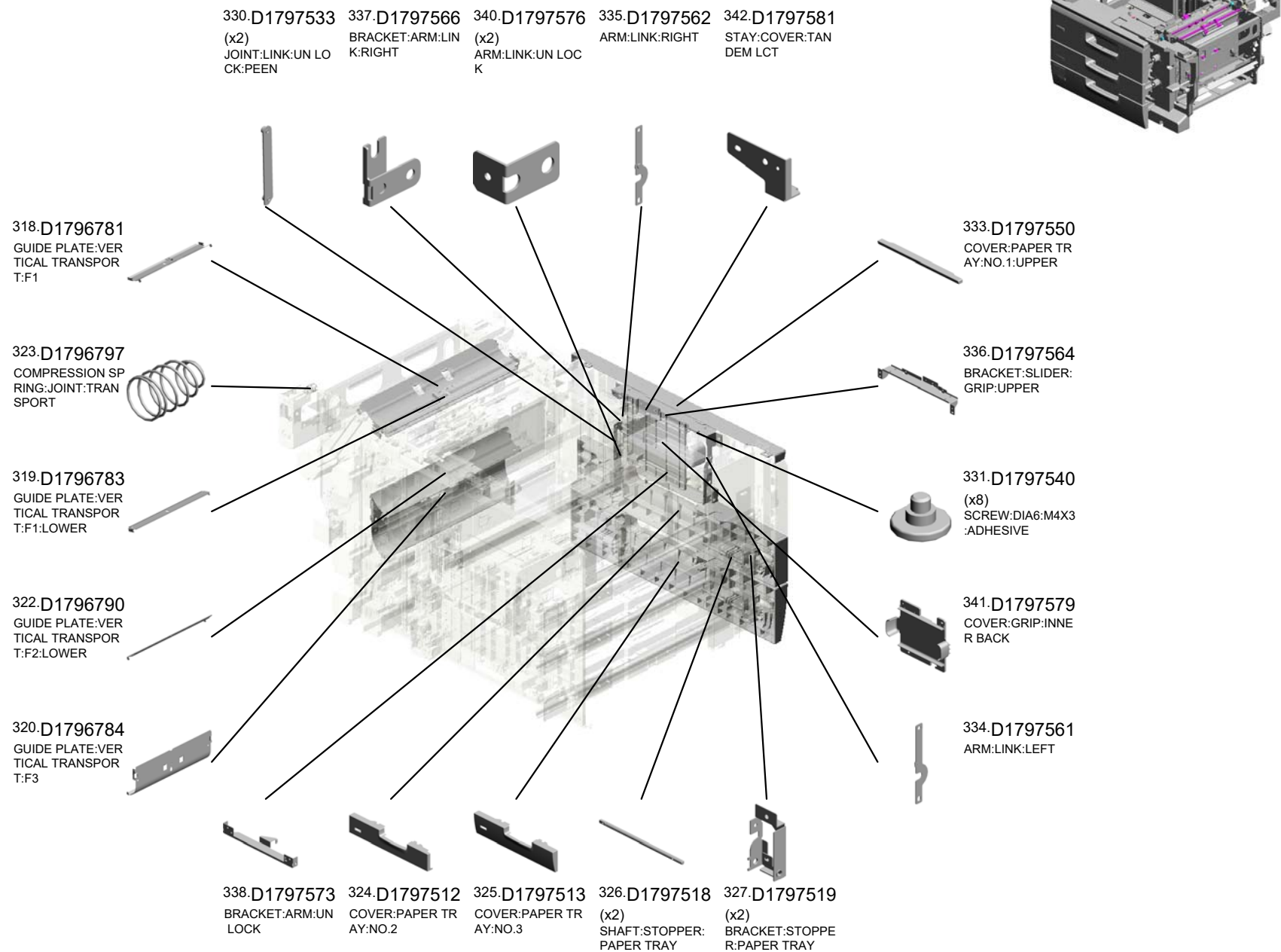


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004  
PAPER FEED:PAPER BANK

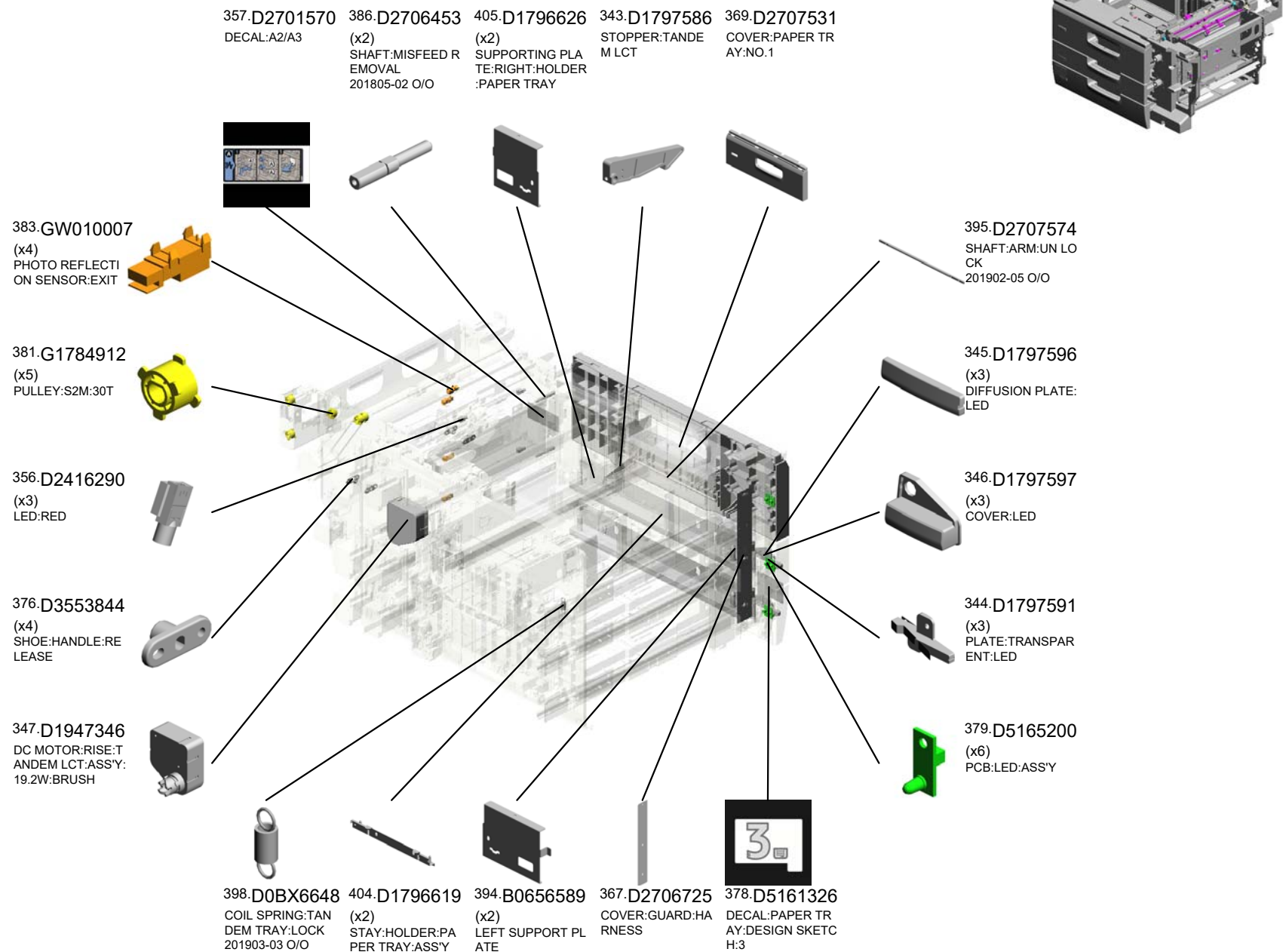


# U004 PAPER FEED:PAPER BANK





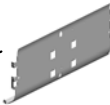
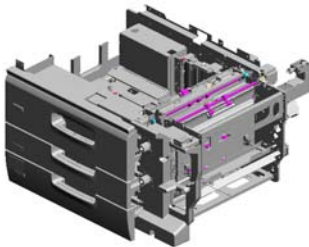
# U004 PAPER FEED:PAPER BANK



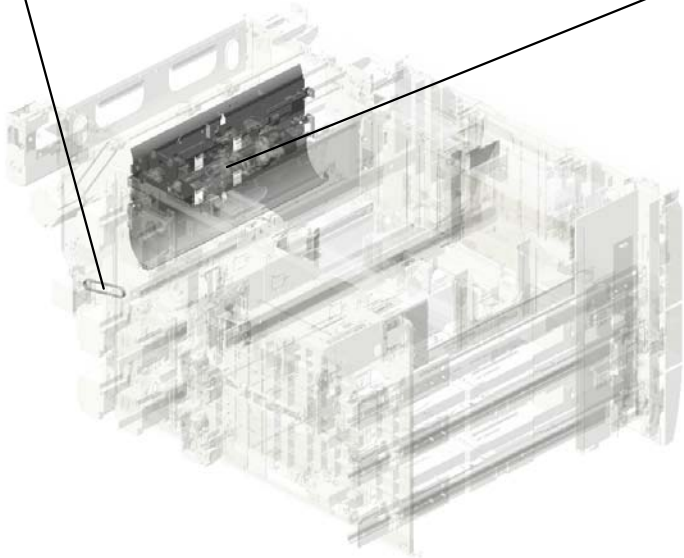
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004  
PAPER FEED:PAPER BANK

414.AA043737  
TIMING BELT:60S2  
M188  
202003-02 O/O

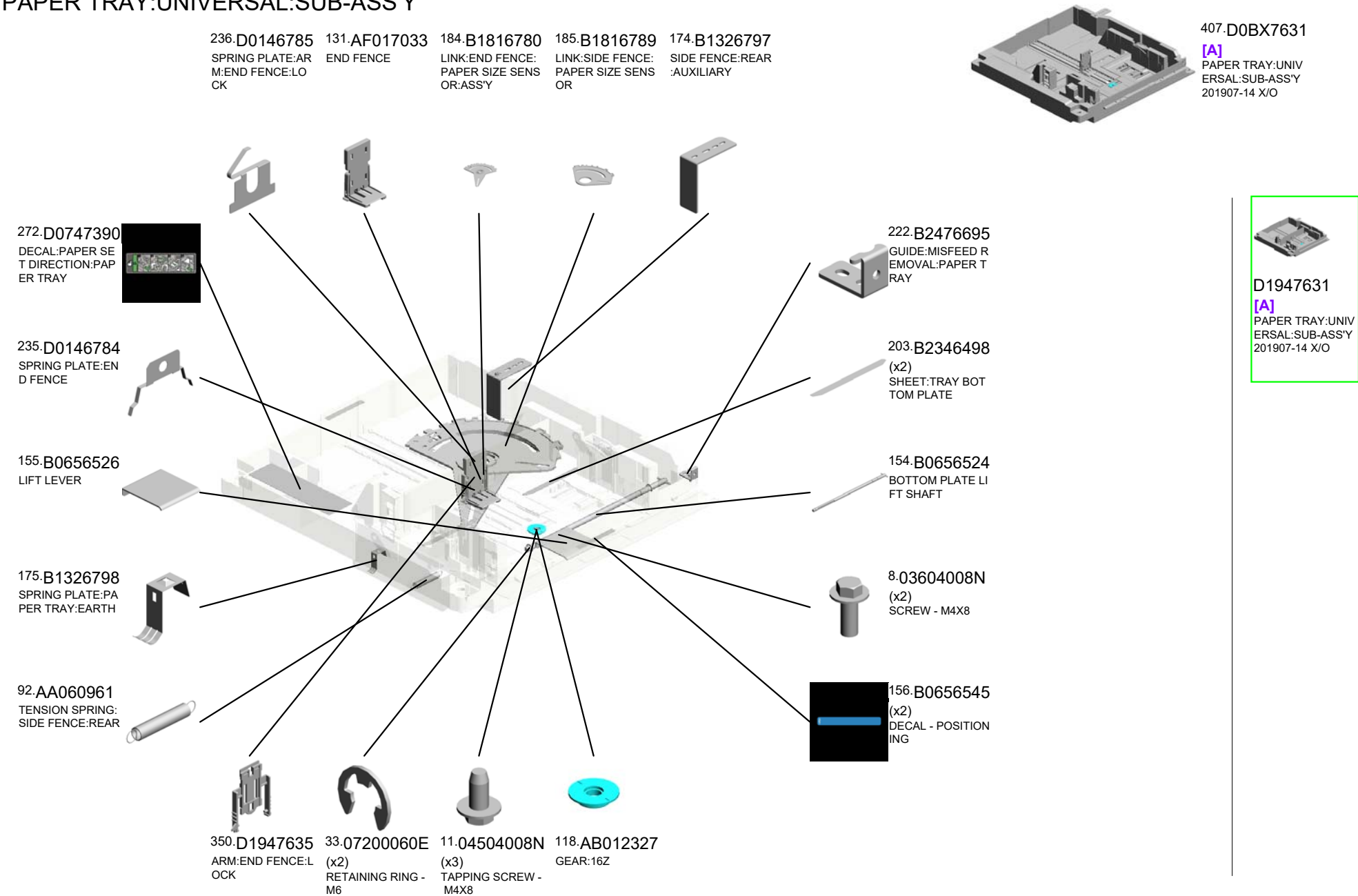


413.D0BX6786  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F2:PEEN  
202002-01 X/O



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

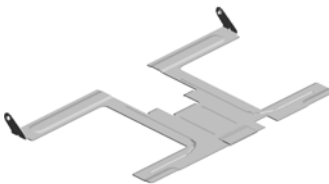
U004\_S001  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y



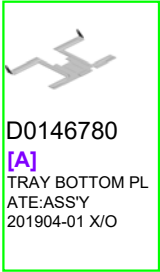
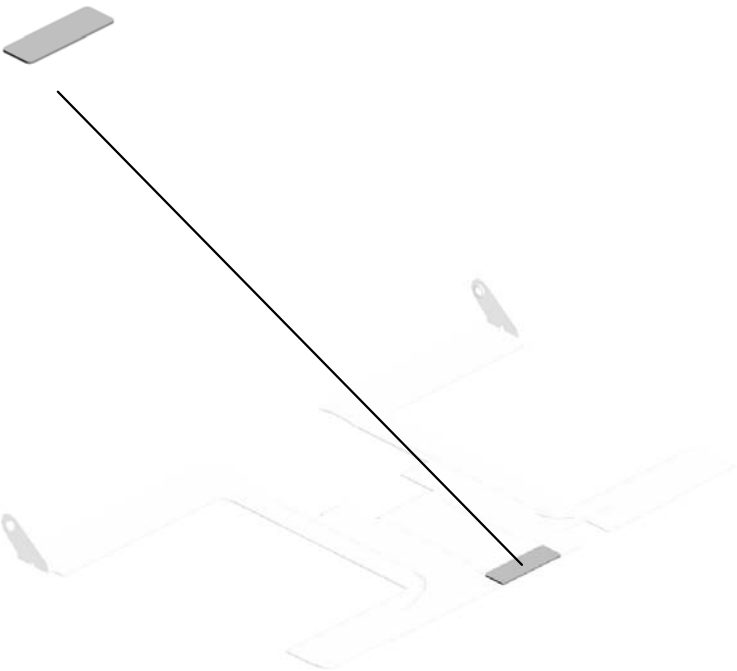


U004\_S001\_S001  
TRAY BOTTOM PLATE:ASS'Y

397.AF013029  
PAD:BASE  
201903-01 X/O



402.D0BX6780  
[A]  
TRAY BOTTOM PL  
ATE:ASS'Y  
201904-01 X/O

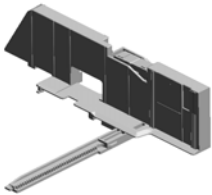


D0146780  
[A]  
TRAY BOTTOM PL  
ATE:ASS'Y  
201904-01 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S001\_S002  
SIDE FENCE:REAR:ASS'Y

187.B2342864 81.AA001597  
PAD:CLEANER DECAL:SIDE FENC  
E:REAR



294.D1316775  
SIDE FENCE:REAR  
:ASS'Y

10.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



72.A2672857  
SPRING PLATE - SI  
DE FENCE



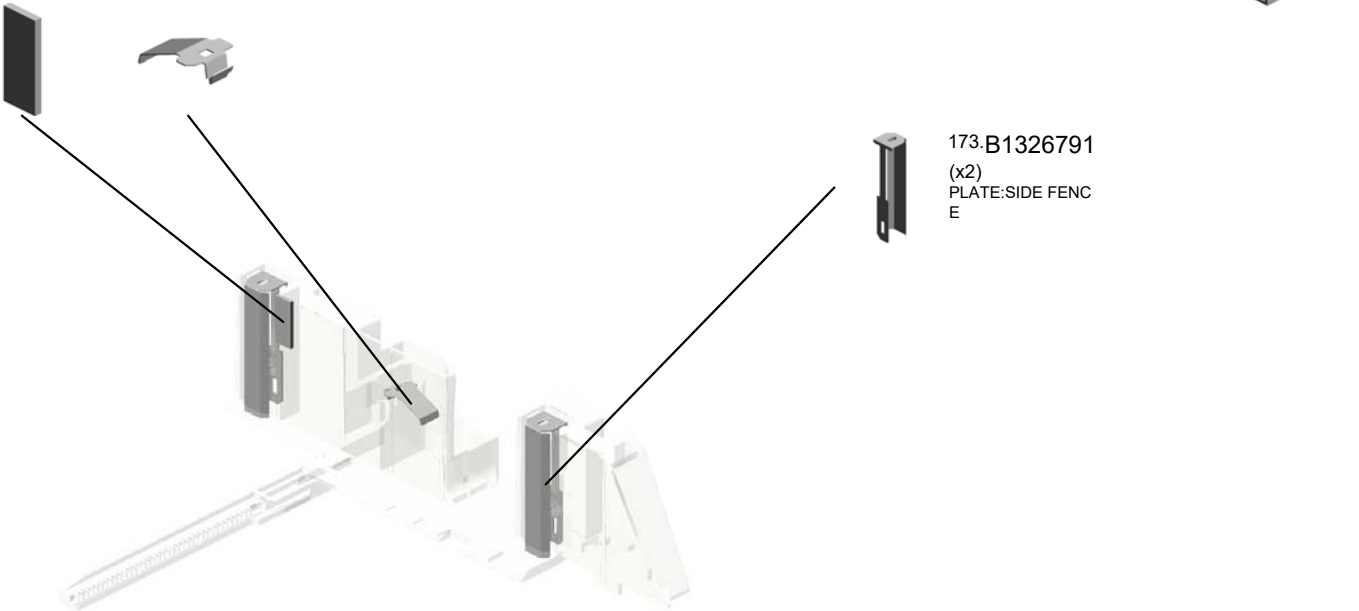
73.A2672859  
SIDE FENCE STOP  
PER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S001\_S003  
SIDE FENCE:FRONT:ASS'Y

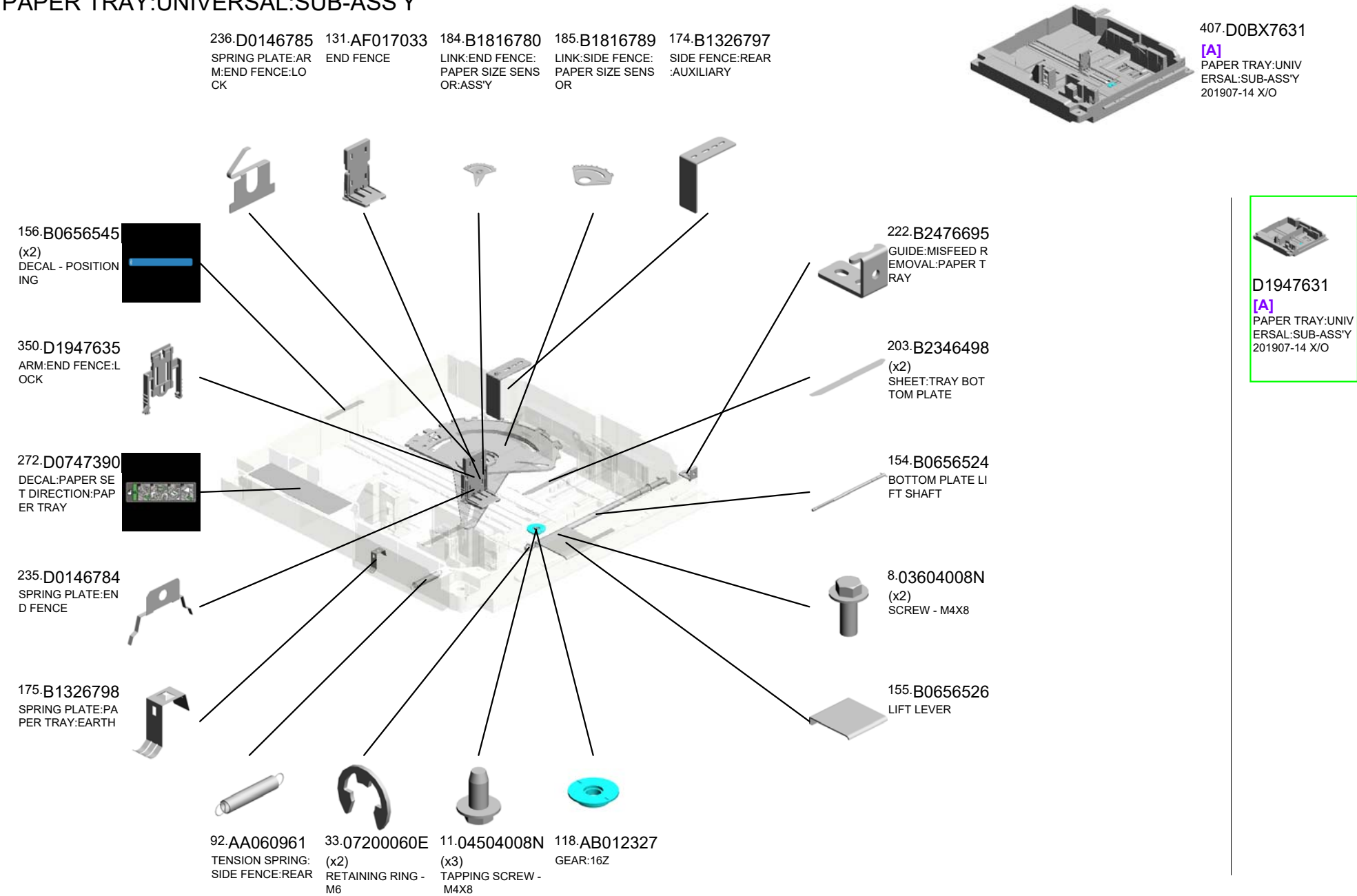
187.B2342864 66.A1342978  
PAD:CLEANER SPRING PLATE

295.D1316777  
SIDE FENCE:FRON  
T:ASS'Y



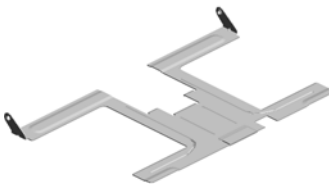
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S002  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

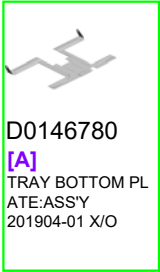
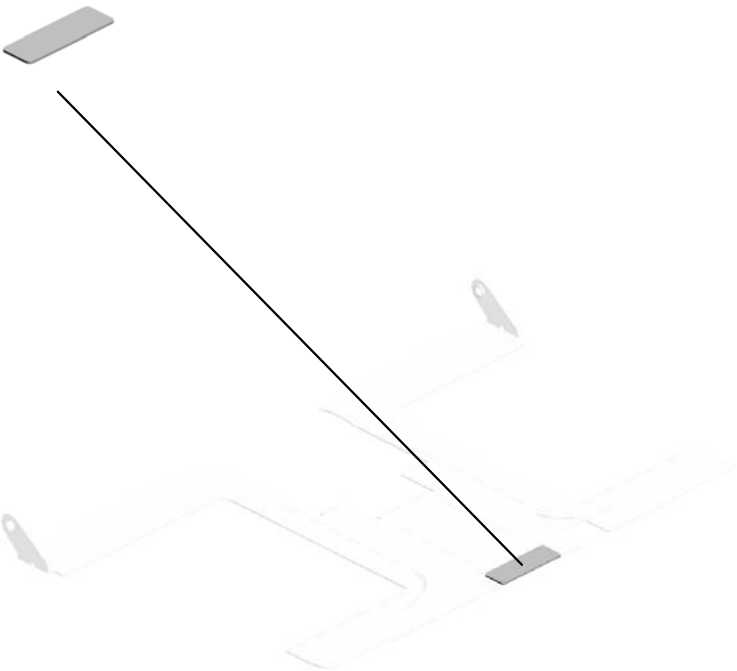


U004\_S002\_S001  
TRAY BOTTOM PLATE:ASS'Y

397.AF013029  
PAD:BASE  
201903-01 X/O



402.D0BX6780  
[A]  
TRAY BOTTOM PL  
ATE:ASS'Y  
201904-01 X/O

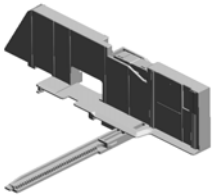


D0146780  
[A]  
TRAY BOTTOM PL  
ATE:ASS'Y  
201904-01 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S002\_S002  
SIDE FENCE:REAR:ASS'Y

187.B2342864 81.AA001597  
PAD:CLEANER DECAL:SIDE FENC  
E:REAR



294.D1316775  
SIDE FENCE:REAR  
:ASS'Y

10.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



72.A2672857  
SPRING PLATE - SI  
DE FENCE

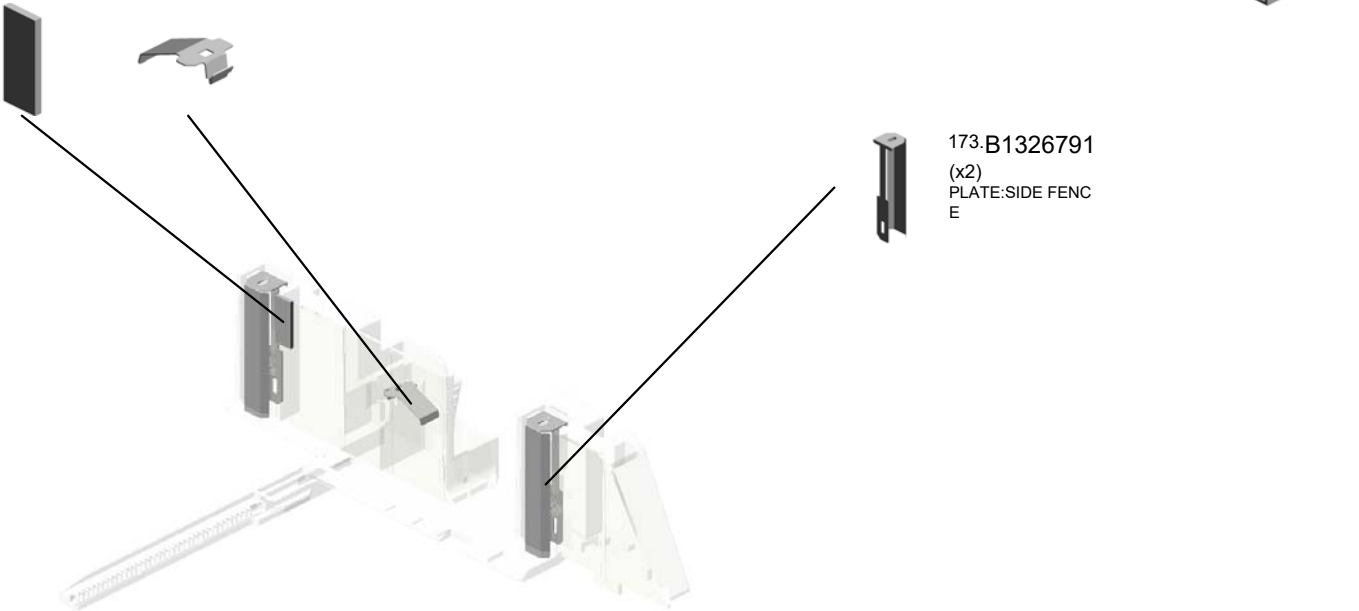


73.A2672859  
SIDE FENCE STOP  
PER

U004\_S002\_S003  
SIDE FENCE:FRONT:ASS'Y

187.B2342864 66.A1342978  
PAD:CLEANER SPRING PLATE

295.D1316777  
SIDE FENCE:FRON  
T:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S003  
STOPPER:REGISTRATION:TANDEM LCT:ASS'Y

16.04514008N  
TAPPING SCREW:  
4X8



328.D1797525  
STOPPER:REGIST  
RATION:TANDEM L  
CT:ASS'Y



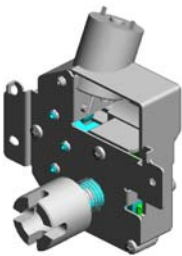
329.D1797528  
CAP:STOPPER:RE  
GISTRATION



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S004  
DC MOTOR:RISING TRAY:ASS'Y

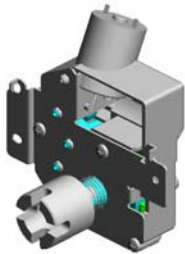


147:AX040199  
DC MOTOR:RISING  
TRAY:ASS'Y

19:04523010N(x 4)  
BINDING SELF-TAPPING SCREW:3X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S005  
DC MOTOR:RISING TRAY:ASS'Y

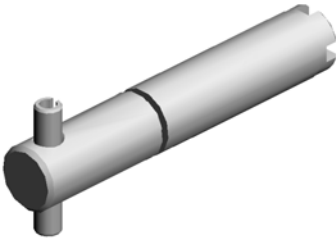


147:AX040199  
DC MOTOR:RISING  
TRAY:ASS'Y

19:04523010N(x 4)  
BINDING SELF-TAPPING SCREW:3X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S006  
SHAFT:DRIVE:FEED:ASS'Y



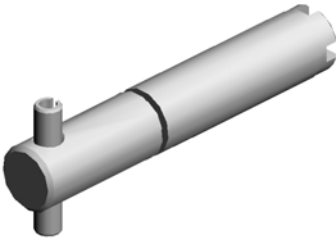
387.D2706541  
[A]  
SHAFT:DRIVE:FEE  
D:ASS'Y  
201805-03 O/O



B2346541  
[A]  
FEED DRIVE SHAF  
T  
201805-03 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S007  
SHAFT:DRIVE:FEED:ASS'Y



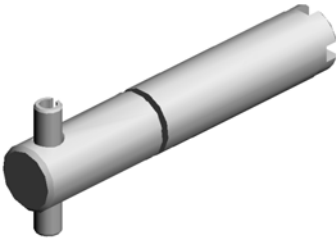
387.D2706541  
[A]  
SHAFT:DRIVE:FEE  
D:ASS'Y  
201805-03 O/O



B2346541  
[A]  
FEED DRIVE SHAF  
T  
201805-03 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S008  
SHAFT:DRIVE:FEED:ASS'Y



387.D2706541  
[A]  
SHAFT:DRIVE:FEE  
D:ASS'Y  
201805-03 O/O



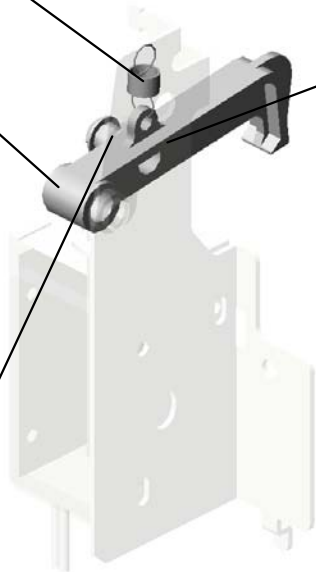
B2346541  
[A]  
FEED DRIVE SHAF  
T  
201805-03 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S009  
DC SOLENOID:LOCK:ASS'Y

93.AA060986  
TENSION SPRING:  
DC SOLENOID:LO  
CK

1.03130040N  
SCREW:M3X4



380.G1782971  
LEVER:LOCK:TAN  
DEM LCT



1.03130040N(x 1)  
SCREW:M3X4  
31.07200040E(x 1)  
RETAINING RING - M4



351.D2236231  
DC SOLENOID:LO  
CK:ASS'Y

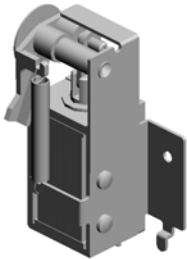
10.04503008N  
TAPPING SCREW -  
M3X8



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S010  
DC SOLENOID:COUPLING:ASS'Y

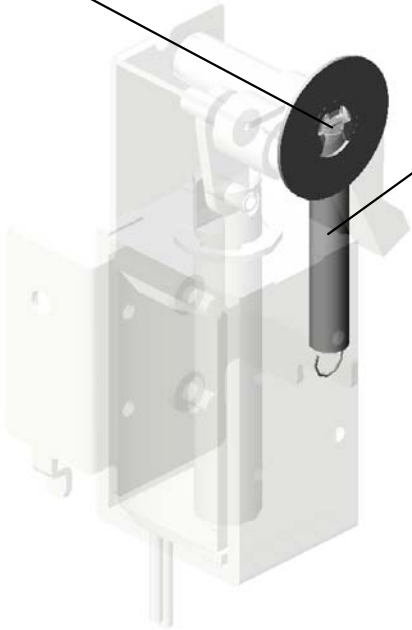
31.07200040E  
RETAINING RING -  
M4



352.D2236233  
DC SOLENOID:CO  
UPLING:ASS'Y



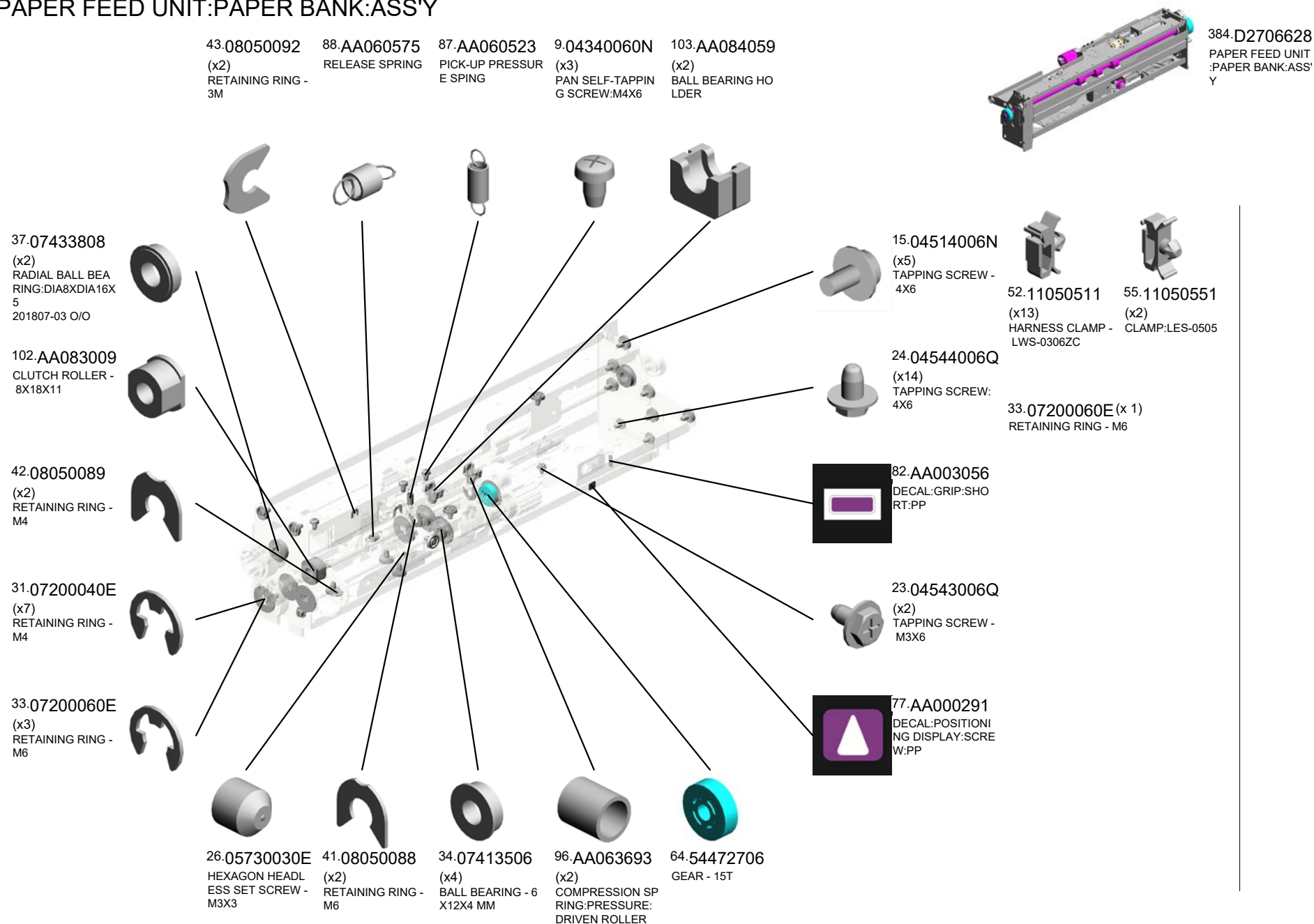
89.AA060755  
TENSION SPRING



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

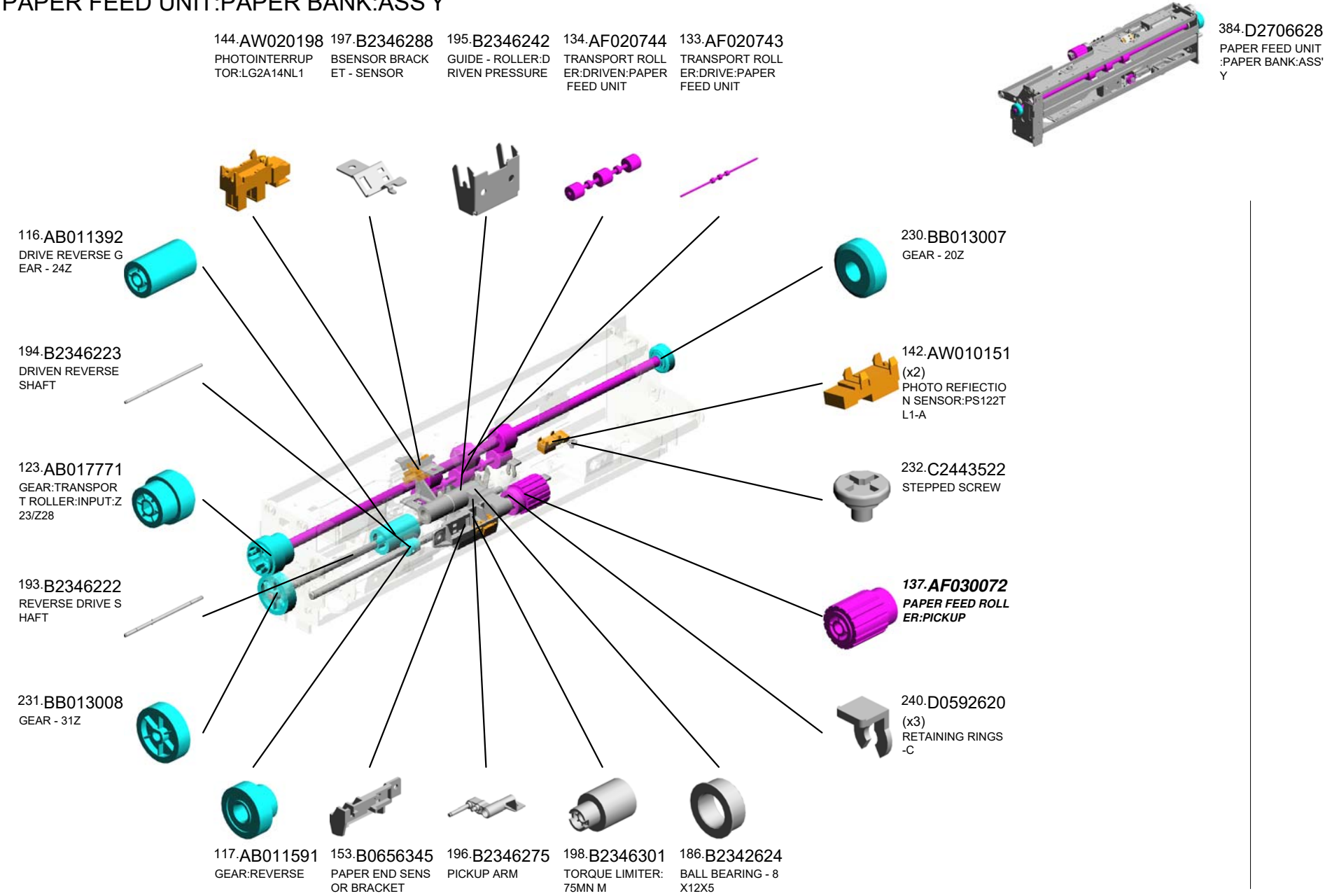
# U004\_S011

## PAPER FEED UNIT:PAPER BANK:ASS'Y

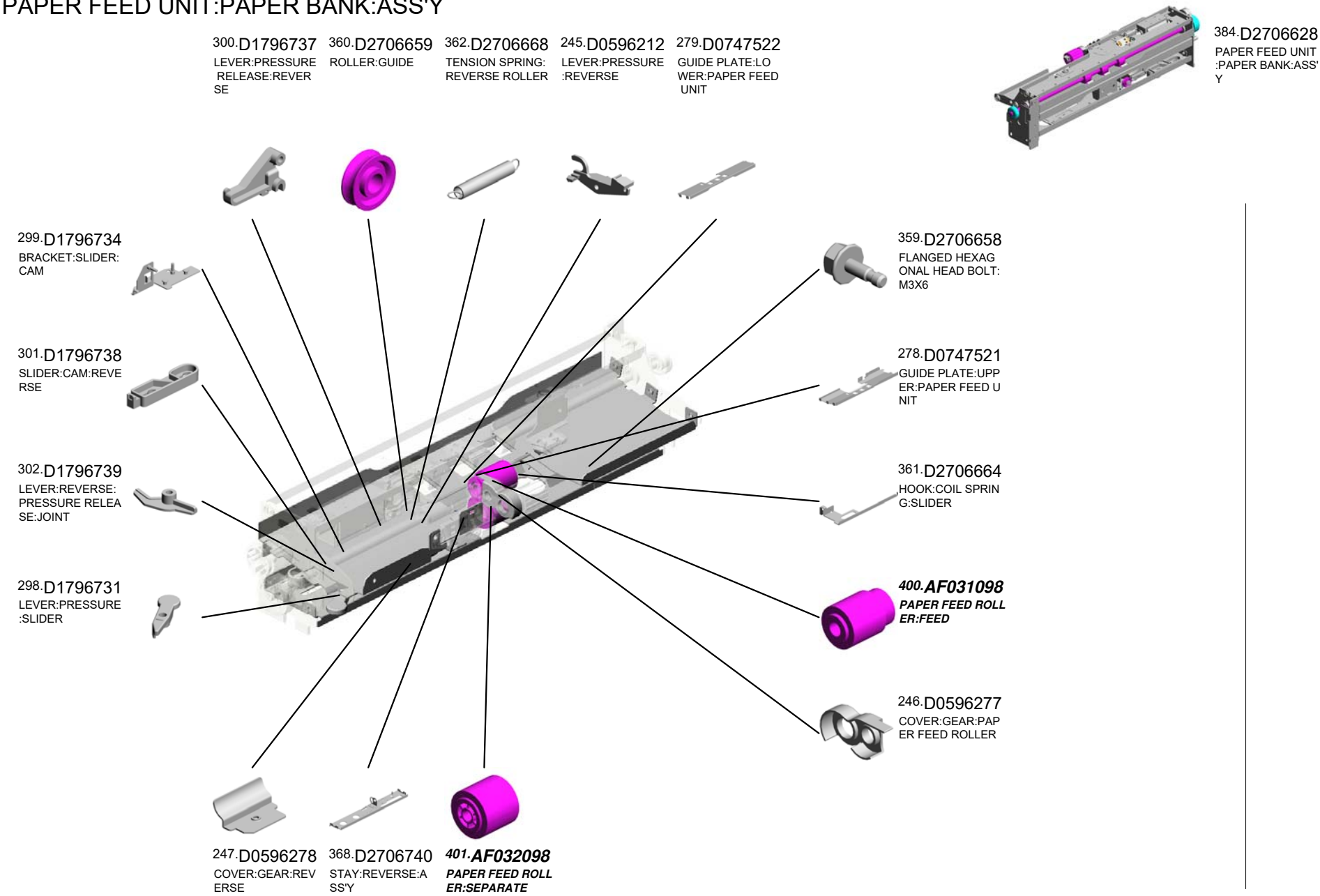




U004\_S011  
PAPER FEED UNIT:PAPER BANK:ASS'Y

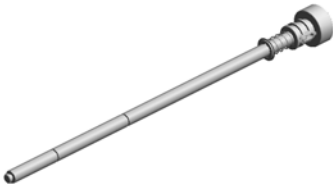


U004\_S011  
PAPER FEED UNIT:PAPER BANK:ASS'Y

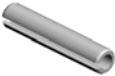


U004\_S011\_S001  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



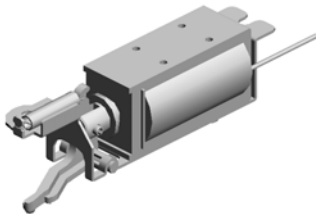
33.07200060E  
RETAINING RING -  
M6



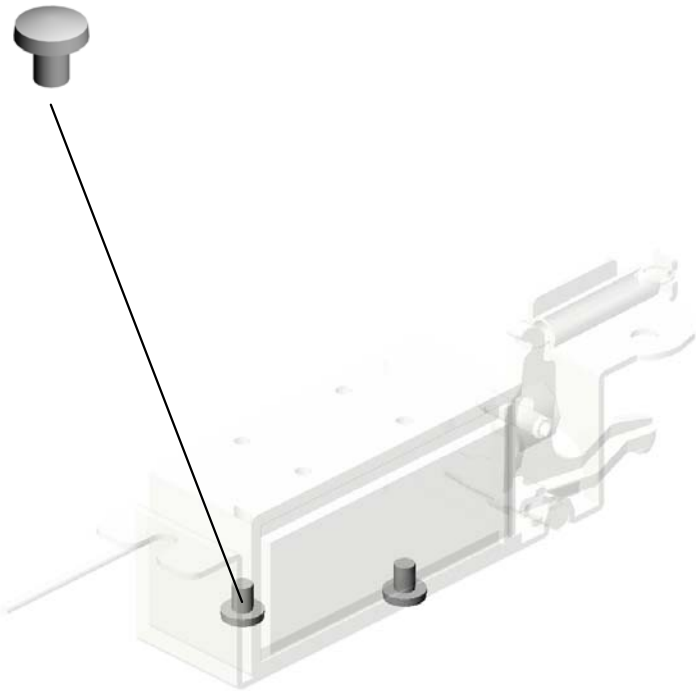
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S011\_S002  
SWING UNIT:PICKUP ROLLER:ASS'Y

4-03530040N  
(x2)  
SCREW - M3X4



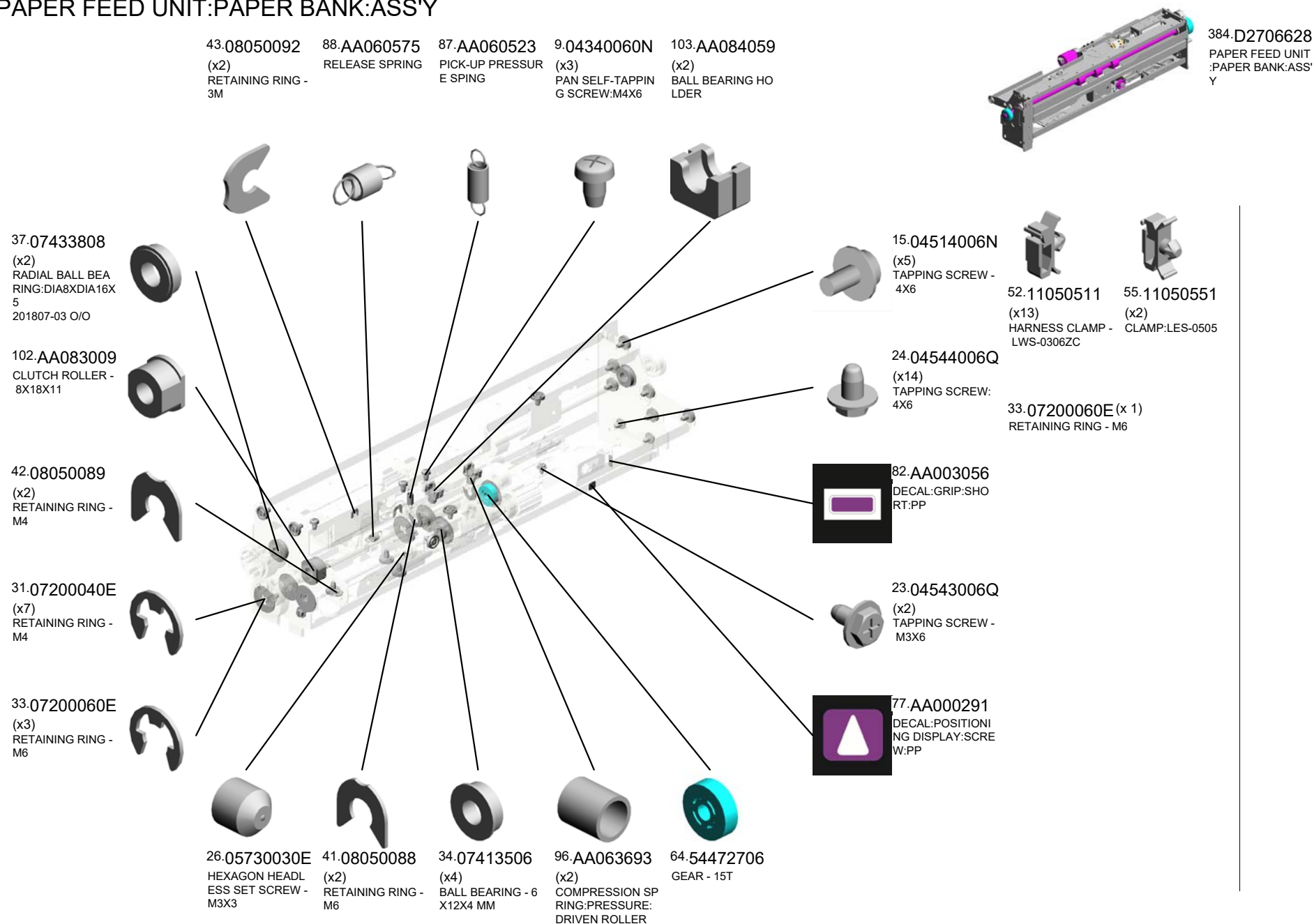
358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y



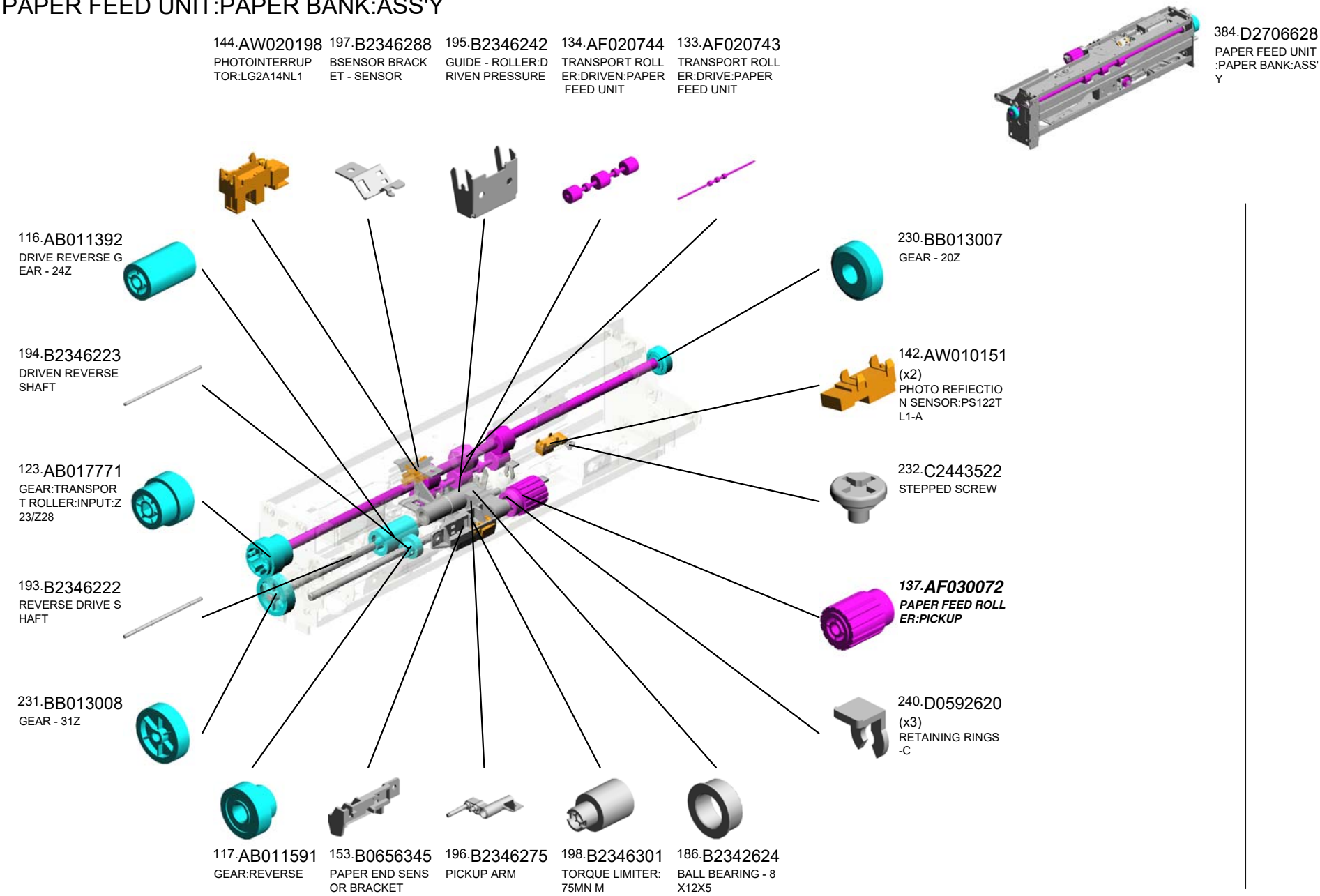
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S012

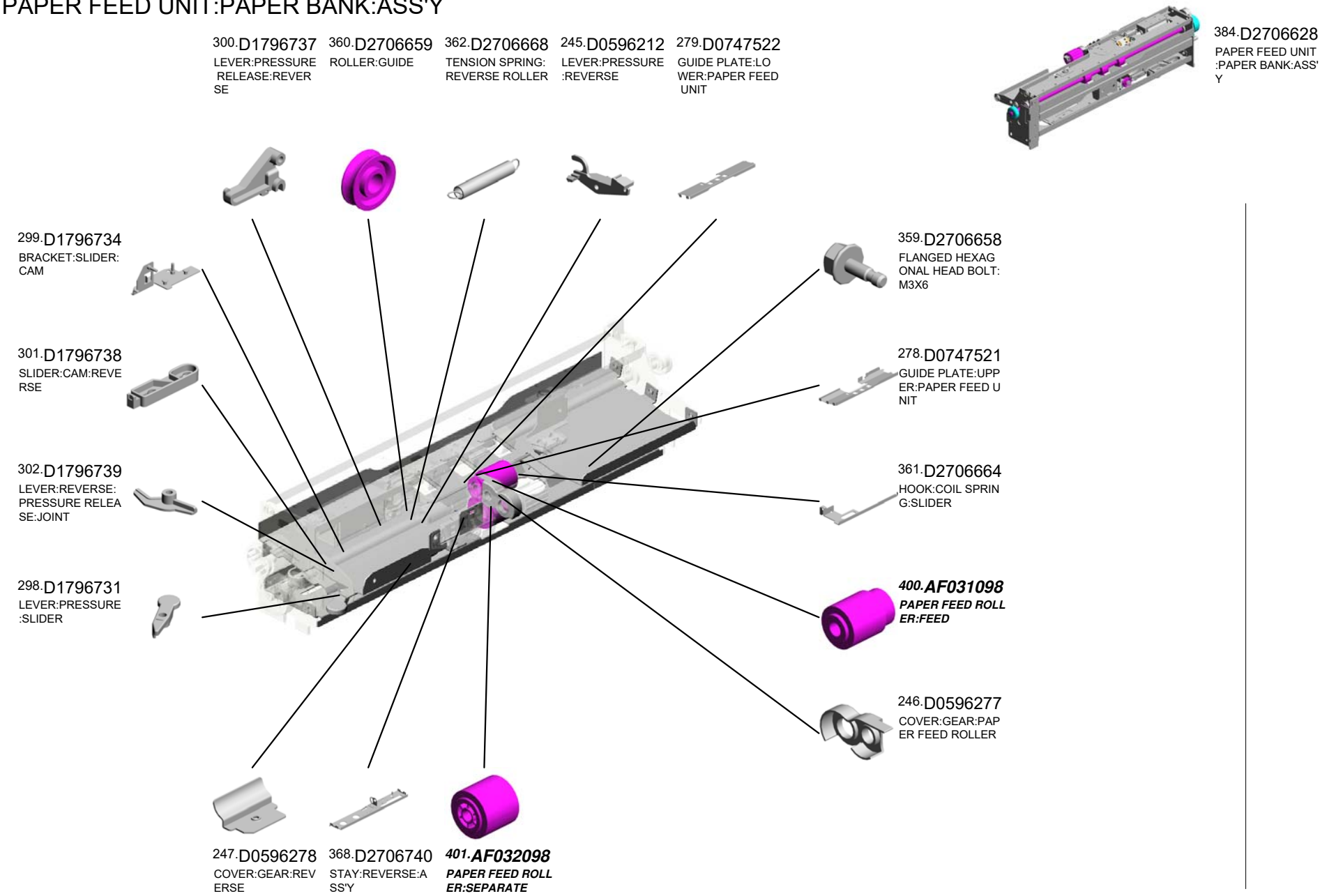
## PAPER FEED UNIT:PAPER BANK:ASS'Y



U004\_S012  
PAPER FEED UNIT:PAPER BANK:ASS'Y

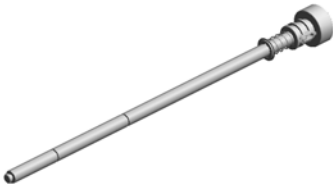


U004\_S012  
PAPER FEED UNIT:PAPER BANK:ASS'Y

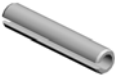


U004\_S012\_S001  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



33.07200060E  
RETAINING RING -  
M6

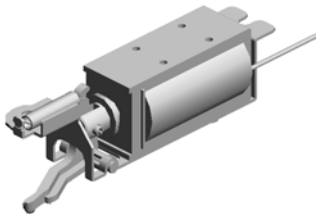


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

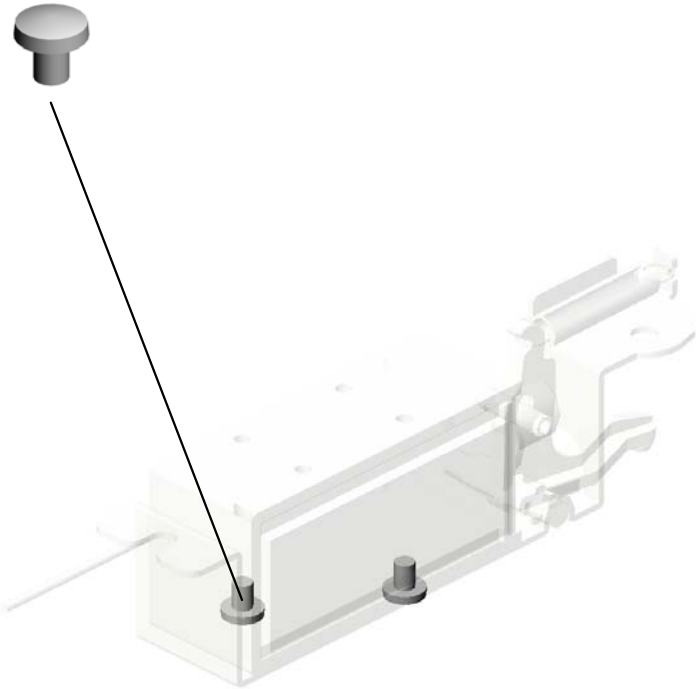


U004\_S012\_S002  
SWING UNIT:PICKUP ROLLER:ASS'Y

4-03530040N  
(x2)  
SCREW - M3X4



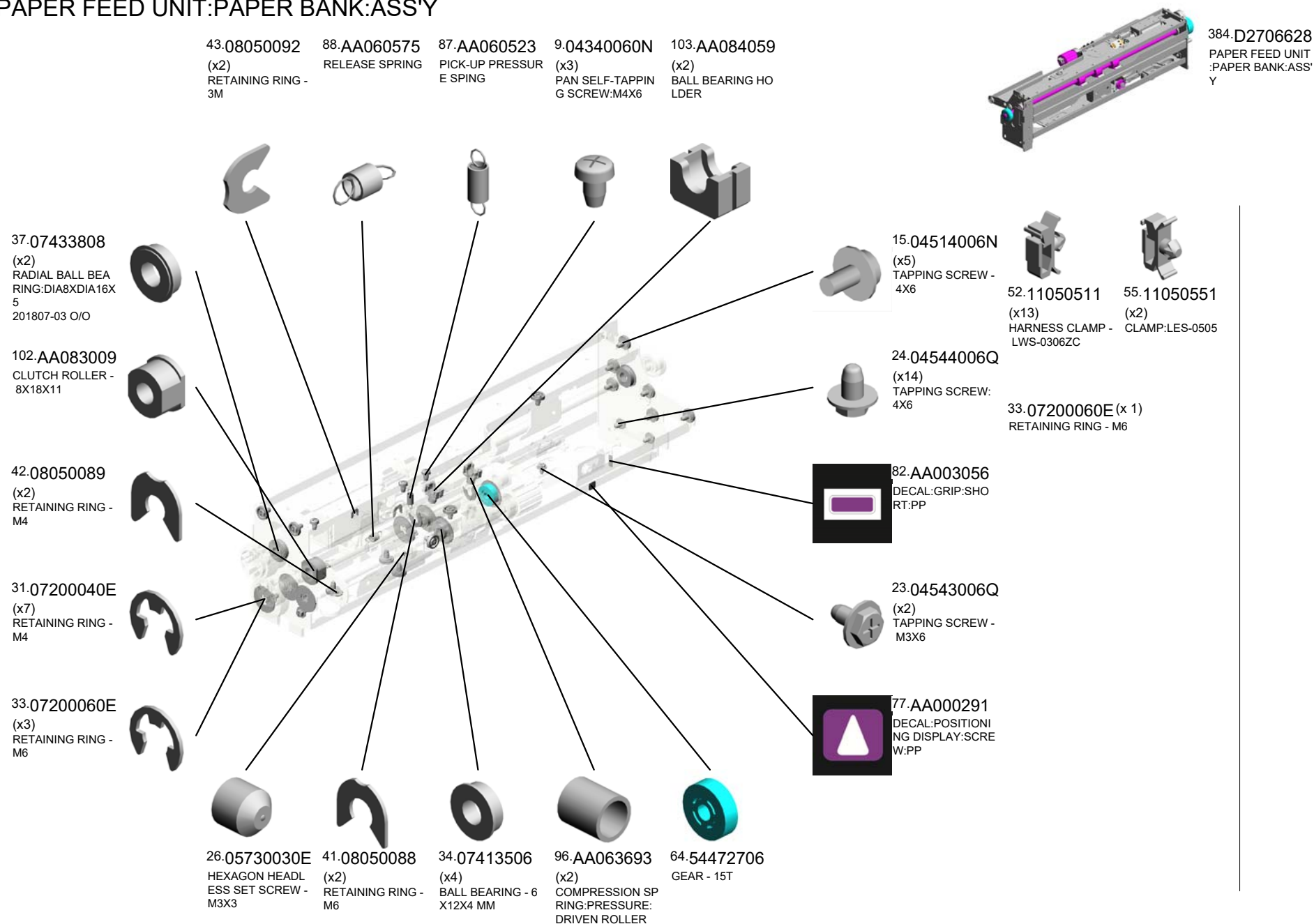
358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y



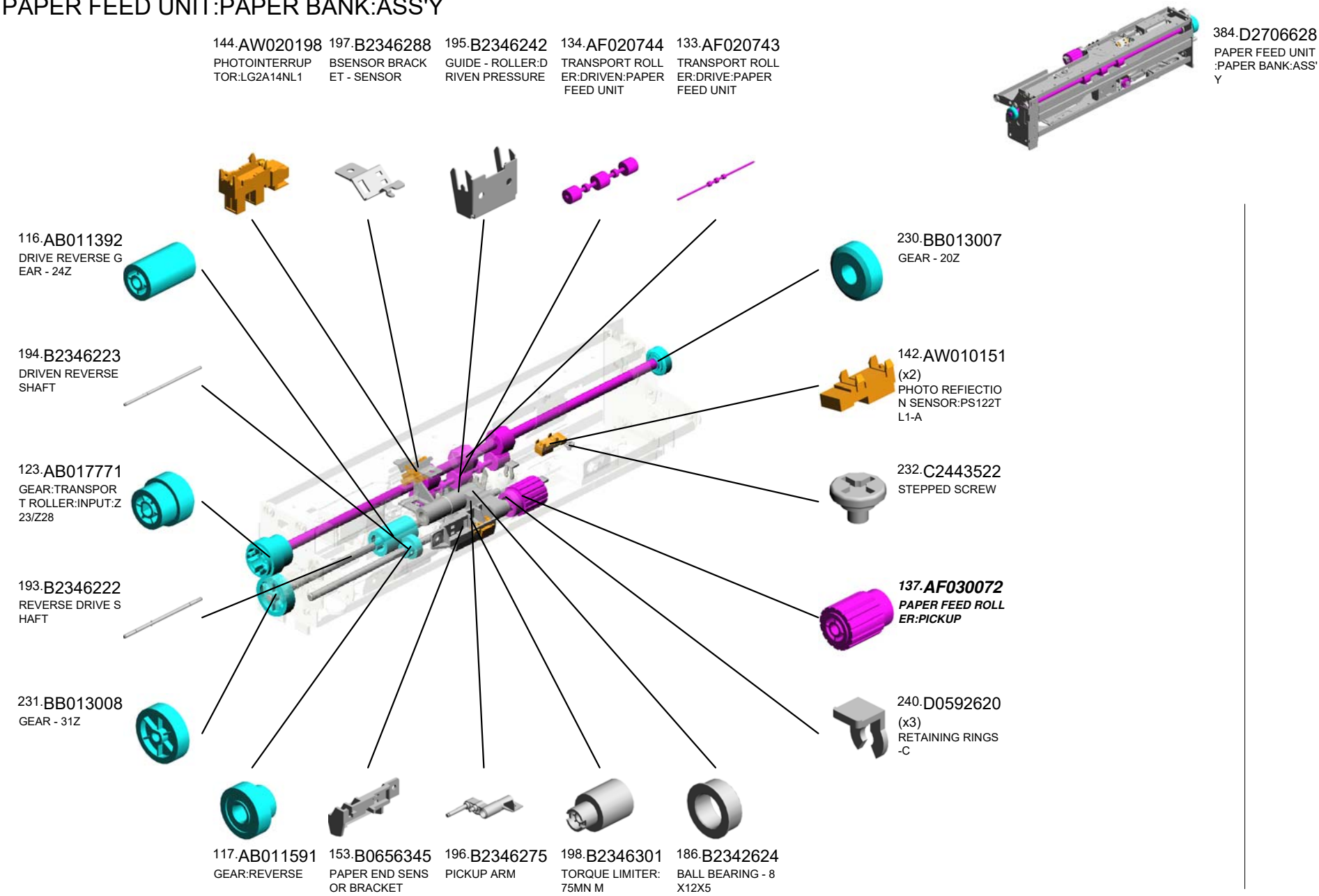
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S013

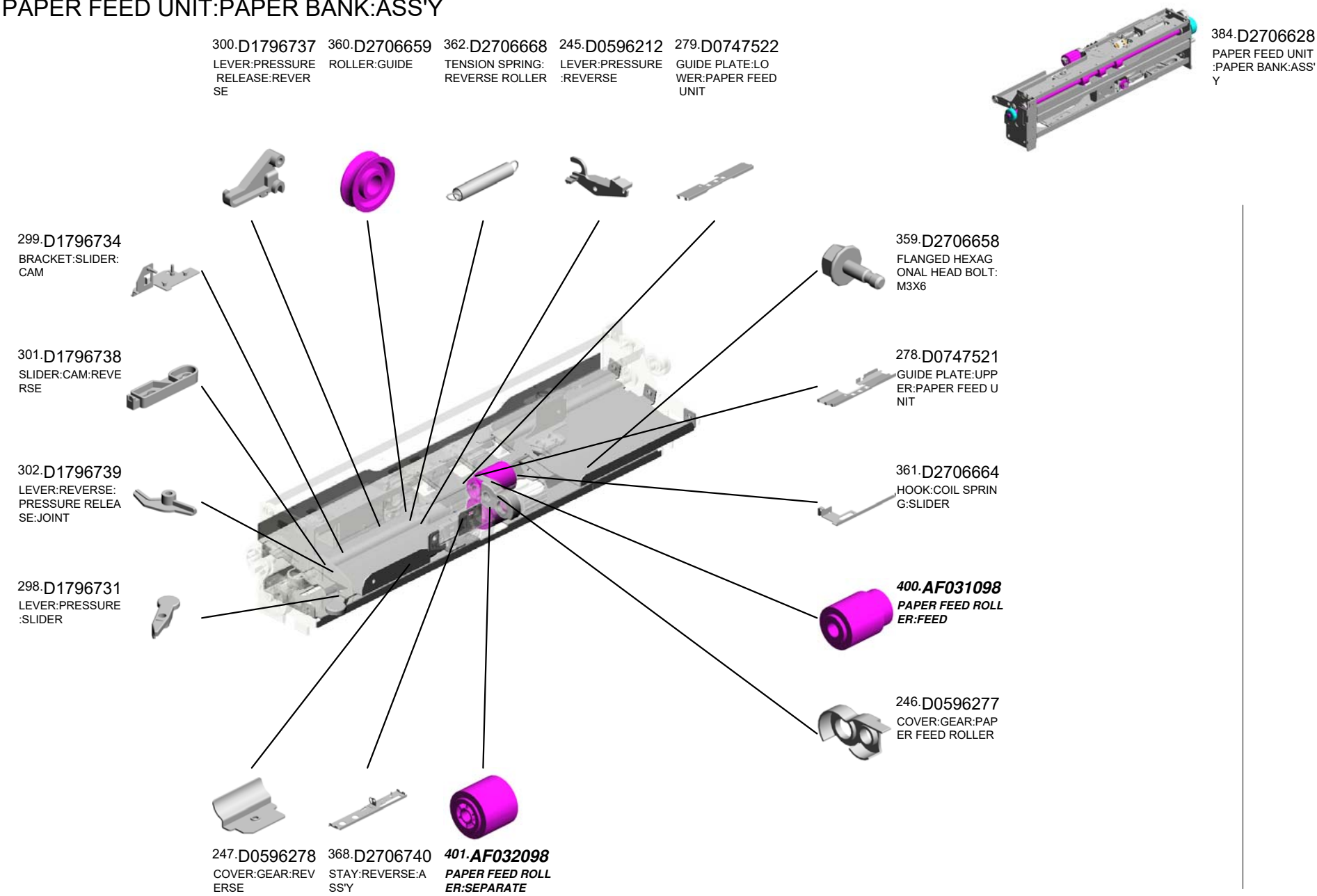
## PAPER FEED UNIT:PAPER BANK:ASS'Y



U004\_S013  
PAPER FEED UNIT:PAPER BANK:ASS'Y

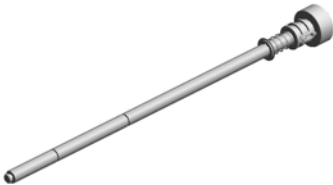


U004\_S013  
PAPER FEED UNIT:PAPER BANK:ASS'Y

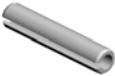


U004\_S013\_S001  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



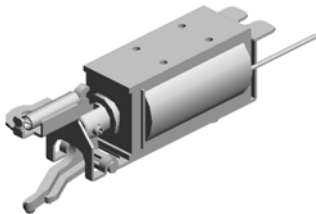
33.07200060E  
RETAINING RING -  
M6



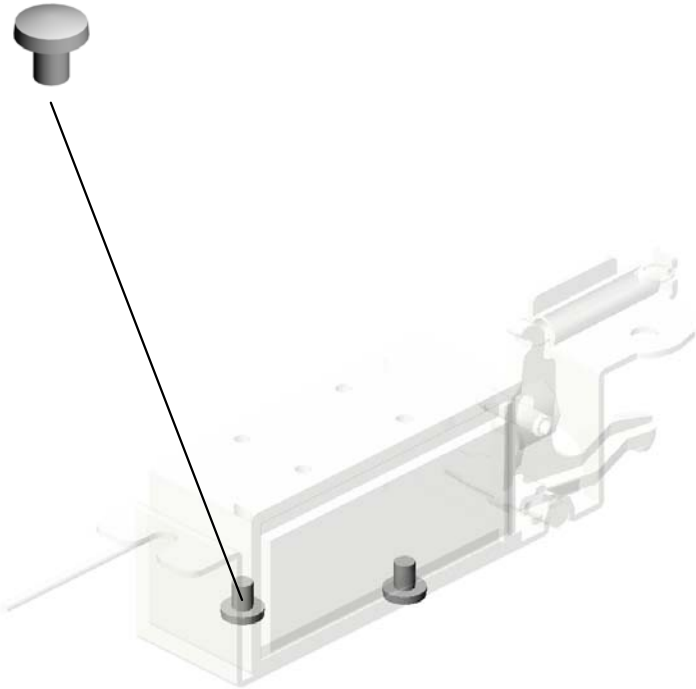
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S013\_S002  
SWING UNIT:PICKUP ROLLER:ASS'Y

4-03530040N  
(x2)  
SCREW - M3X4

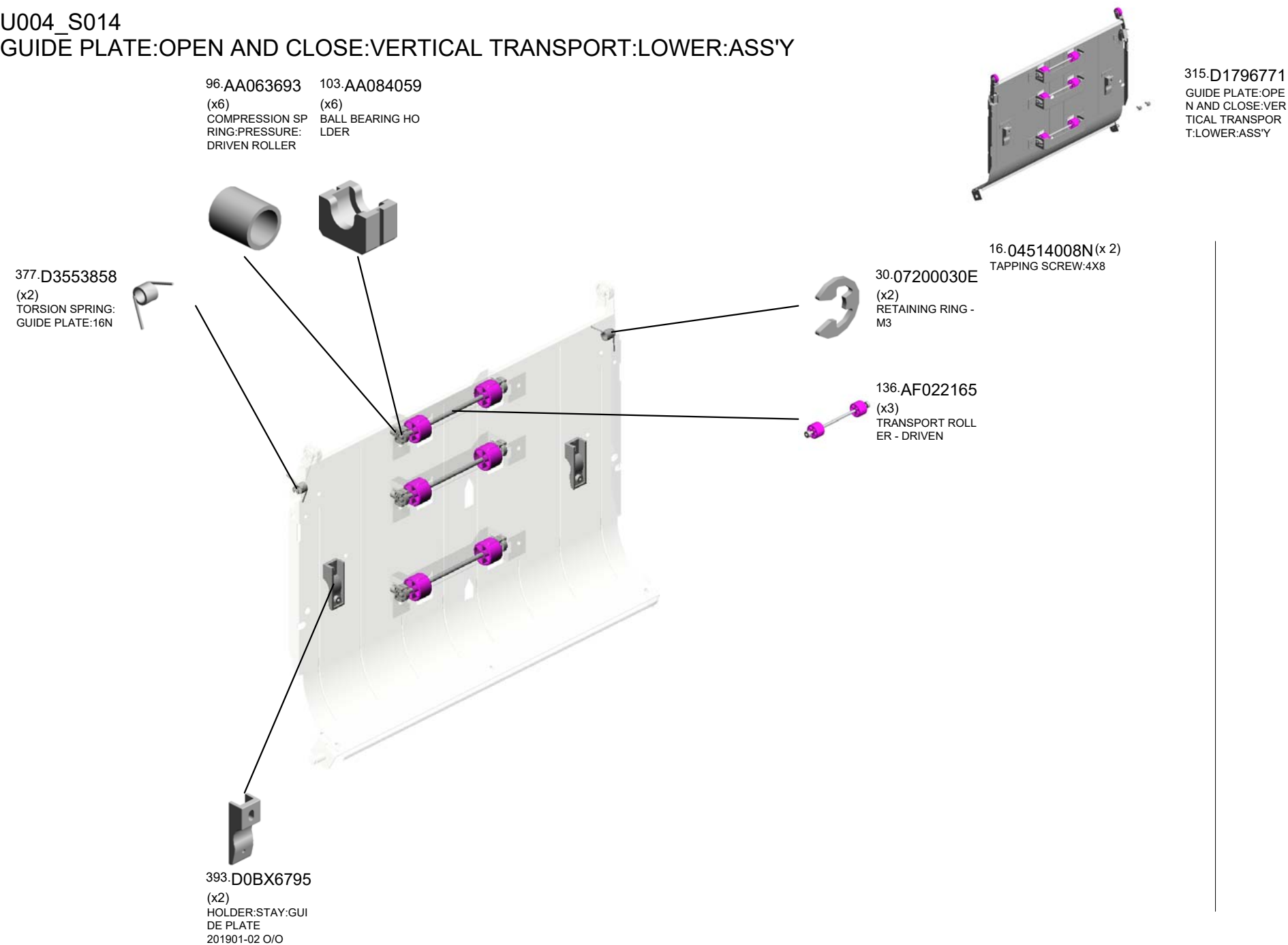


358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S014  
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

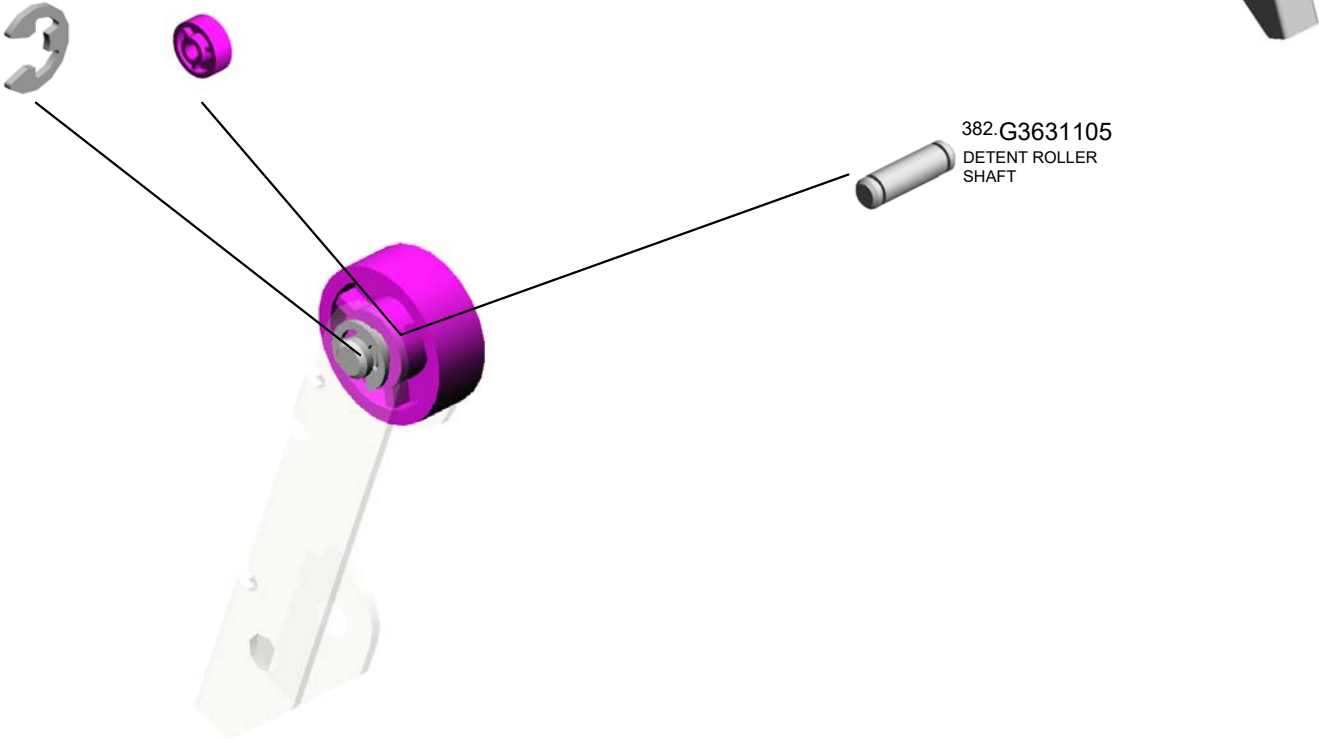


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S014\_S001  
BRACKET:DETENT:RIGHT:ASS'Y

30.07200030E 372.D3551196  
(x2) ROLLER:DETENT  
RETAINING RING -  
M3

373.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y



382.G3631105  
DETENT ROLLER  
SHAFT

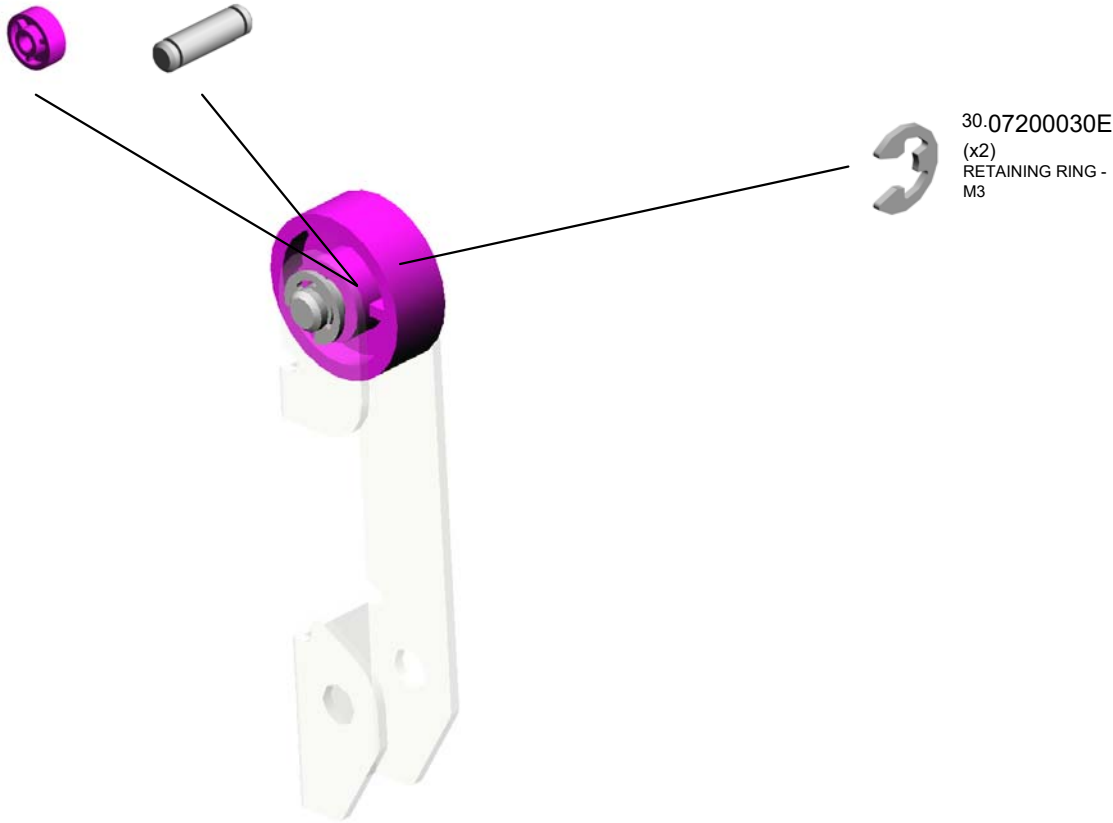
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S014\_S002  
BRACKET:DETENT:ASS'Y

372.D3551196 382.G3631105  
ROLLER:DETENT DETENT ROLLER  
SHAFT

375.D3553840  
BRACKET:DETENT  
:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S015  
SHAFT:JOINT:CONNECTING:ASS'Y

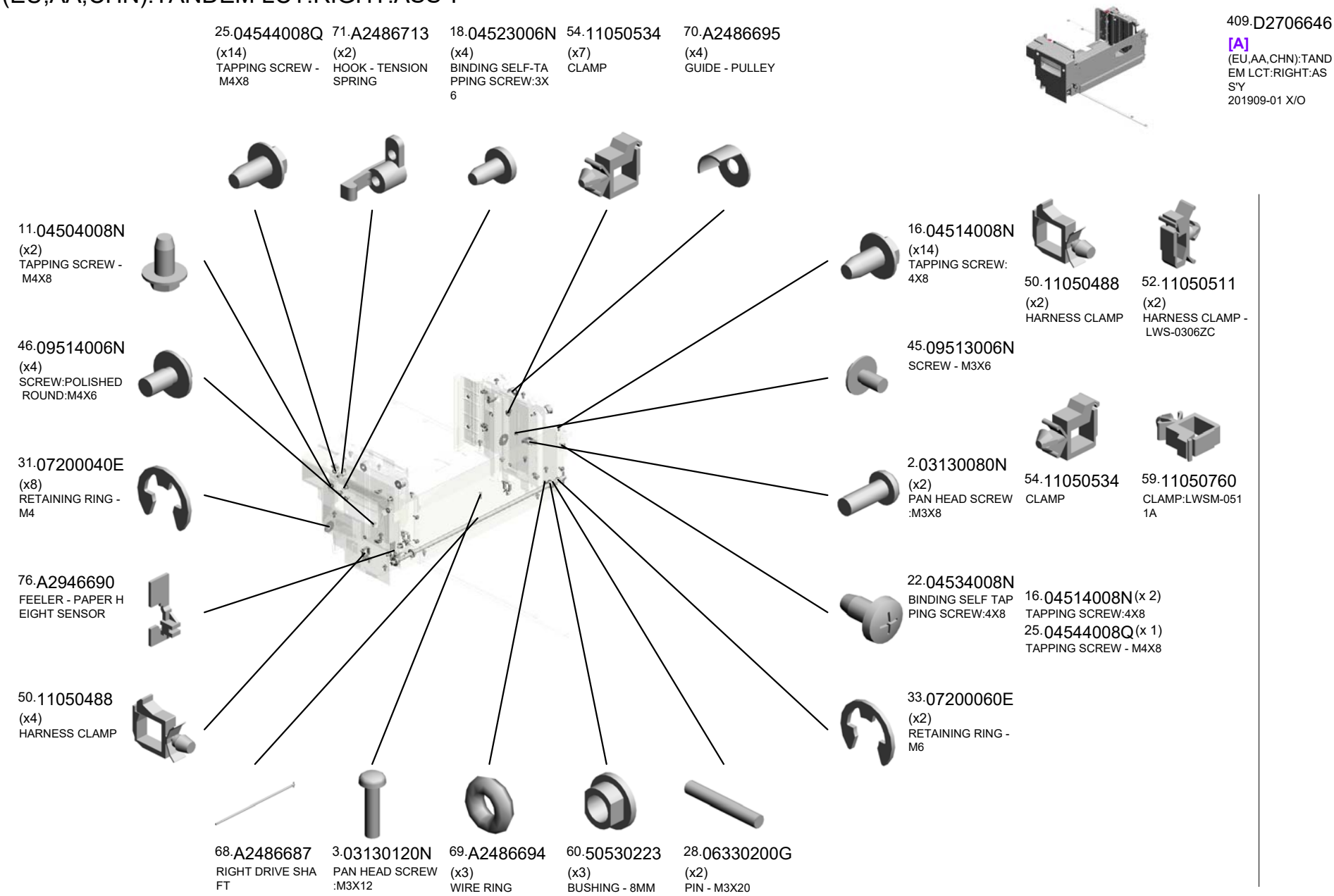
32.07200050E  
RETAINING RING -  
M5



314.D1796768  
SHAFT:JOINT:CON  
NECTING:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S016  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y



U004\_S016  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

- 125.AB032058  
(x2)  
WIRE PULLEY - M10
- 126.AB032719  
(x2)  
PULLEY - M10
- 165.B0656870  
(x2)  
STAY -RIGHTBASE
- 177.B1327550  
(x2)  
COVER:PULLEY:DRIVE WERE
- 170.B0706684  
LEVER:RELEASE:RIGHT EAR



409.D2706646  
[A]  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y  
201909-01 X/O

91.AA060758  
(x2)  
TENSION SPRING - SHORT

90.AA060757  
(x2)  
TENSION SPRING - LONG

169.B0706683  
LEVER:RELEASE:FRONT

167.B0656875  
PROTECTION -INNER COVER

168.B0706667  
END FENCE COVER FRONT

164.B0656864  
SMALL LEVER

104.AA132203  
SPACER - 6MM

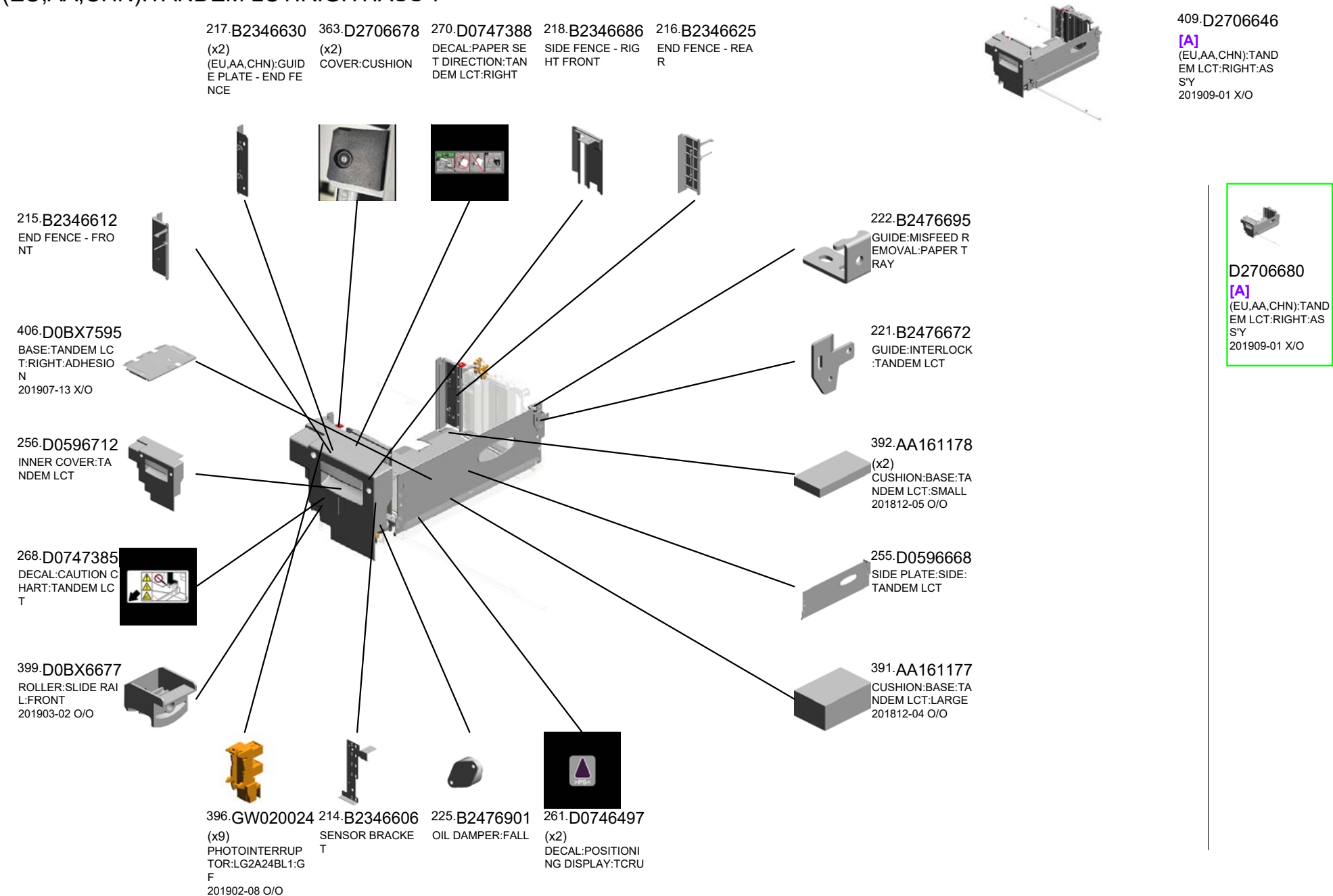
180.B1327575  
BRACKET:CONNECTOR:TANDEM LCT

135.AF022105  
ROLLER - SLIDE RAIL

163.B0656862  
LARGE LEVER

- 158.B0656717  
PAPER VOLUME SHIELD PLATE
- 166.B0656872  
OIL DAMPER BRACKET
- 119.AB013781  
GEAR - 30Z
- 189.B2346141  
POSITIONING SLEEVE - INNER BACK
- 141.AW010113  
SENSOR

U004\_S016  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y



U004\_S016\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

80:AA001509  
DECAL:SIDE FENC  
E:16X30

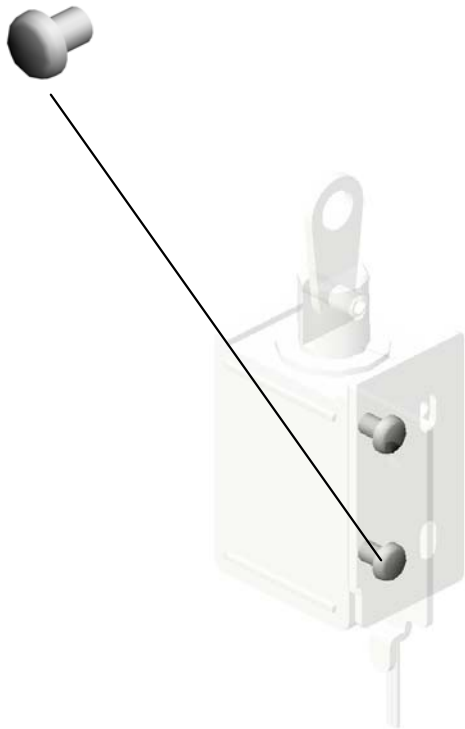


219:B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S016\_S002  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1-03130040N  
(x2)  
SCREW:M3X4

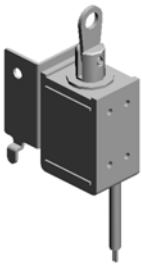


353-D2236722  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S016\_S003  
DC SOLENOID:END FENCE:REAR:ASS'Y

1-03130040N  
(x2)  
SCREW:M3X4



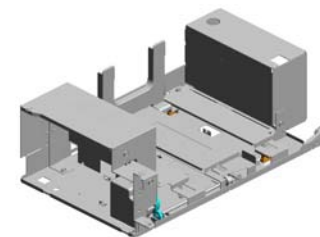
354-D2236732  
DC SOLENOID:EN  
D FENCE:REAR:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

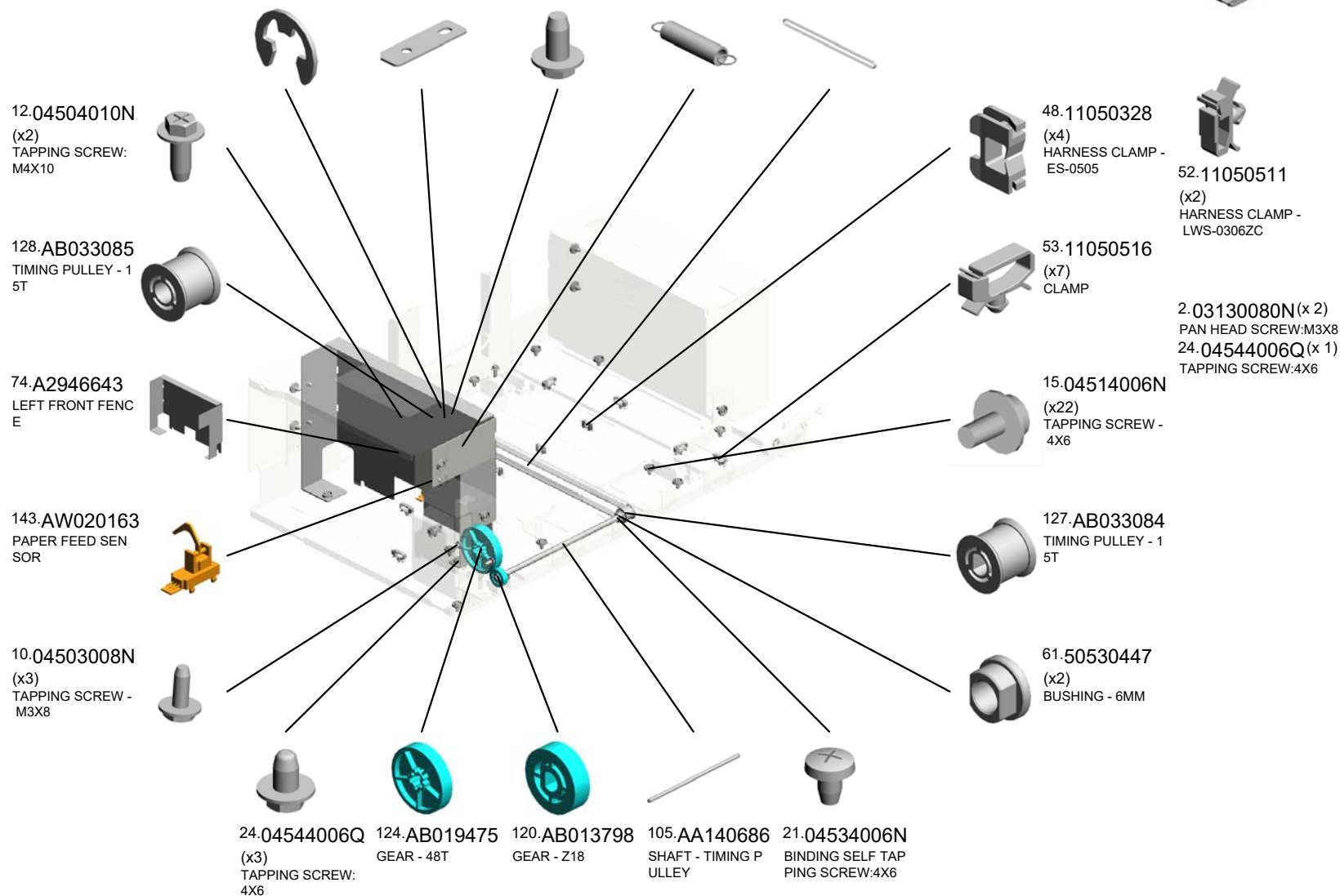


U004\_S017  
(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

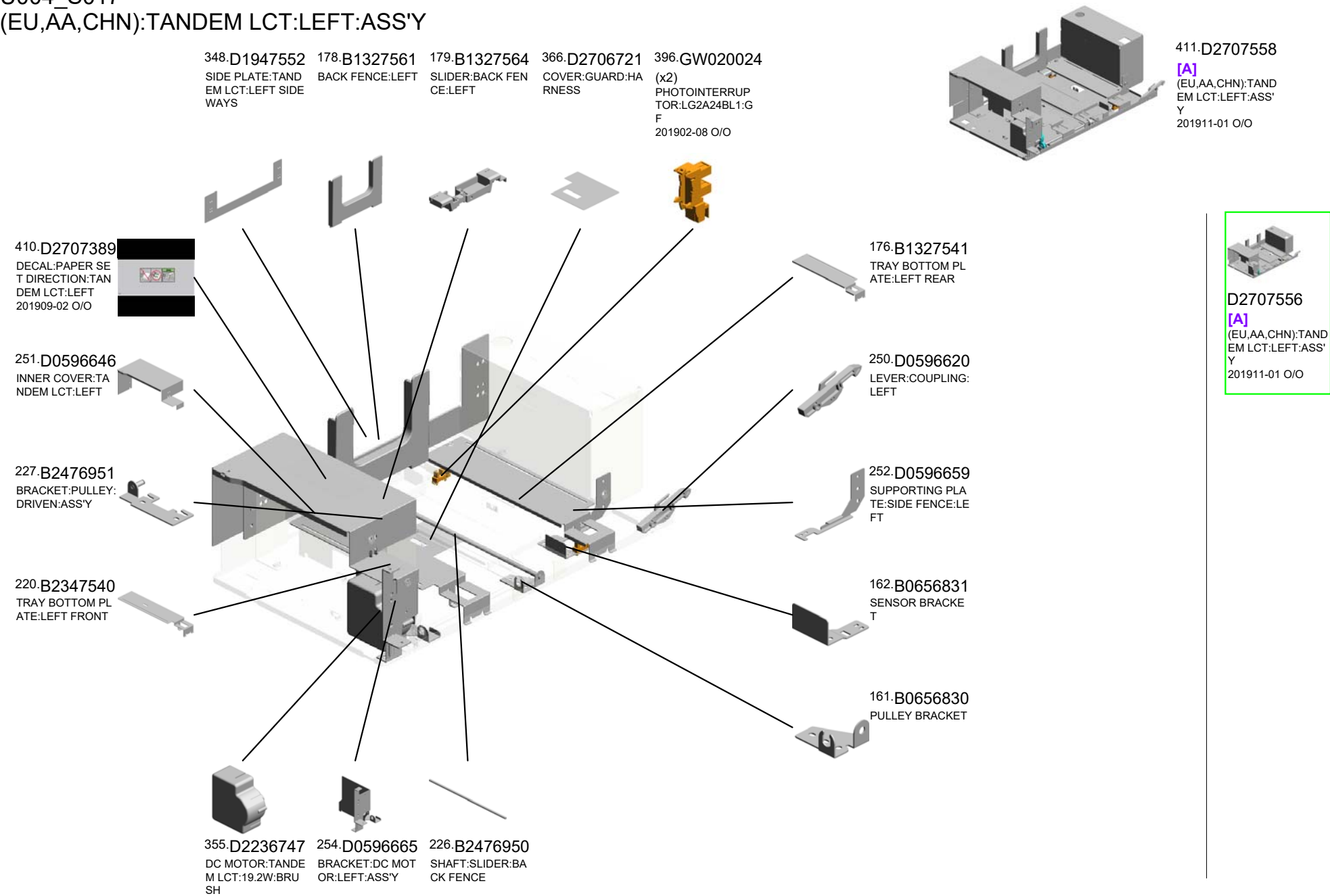
31.07200040E (x5) RETAINING RING - M4  
160.B0656823 TIMING BELT COVER  
11.04504008N (x2) TAPPING SCREW - M4X8  
94.AA060987 TENSION SPRING: TIMING BELT:10N  
83.AA043271 TIMING BELT S3M 196T



411.D2707558  
[A]  
(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y  
201911-01 O/O

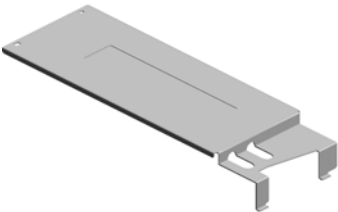


U004\_S017  
(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

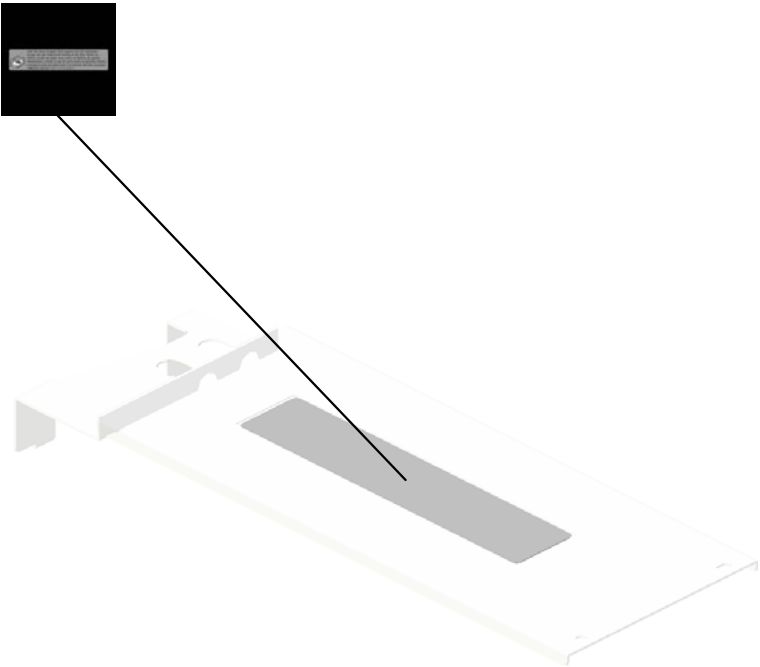


U004\_S017\_S001  
TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y

269.D0747387  
DECAL:BASE:TAN  
DEM LCT:LEFT



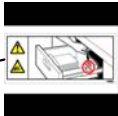
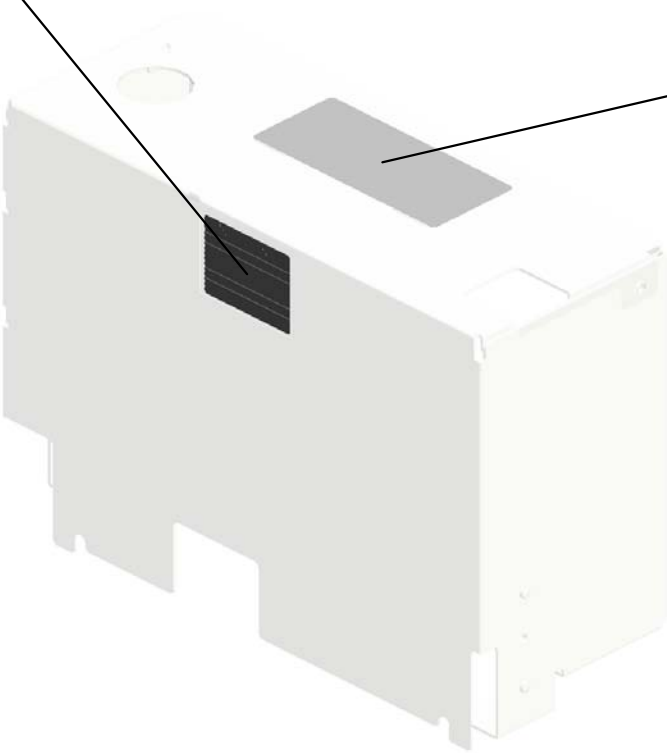
287.D0747596  
TRAY BOTTOM PL  
ATE:LEFT MIDDLE:  
ASS'Y



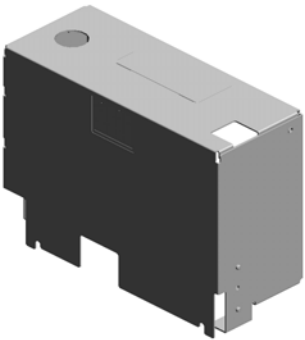
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S017\_S002  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

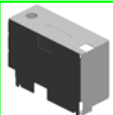
79:AA001508  
DECAL:SIDE FENC  
E:40X30



385.D2707548  
DECAL:CAUTION:I  
NSERT:PAPER FE  
ED SUB-UNIT  
201803-01 O/O



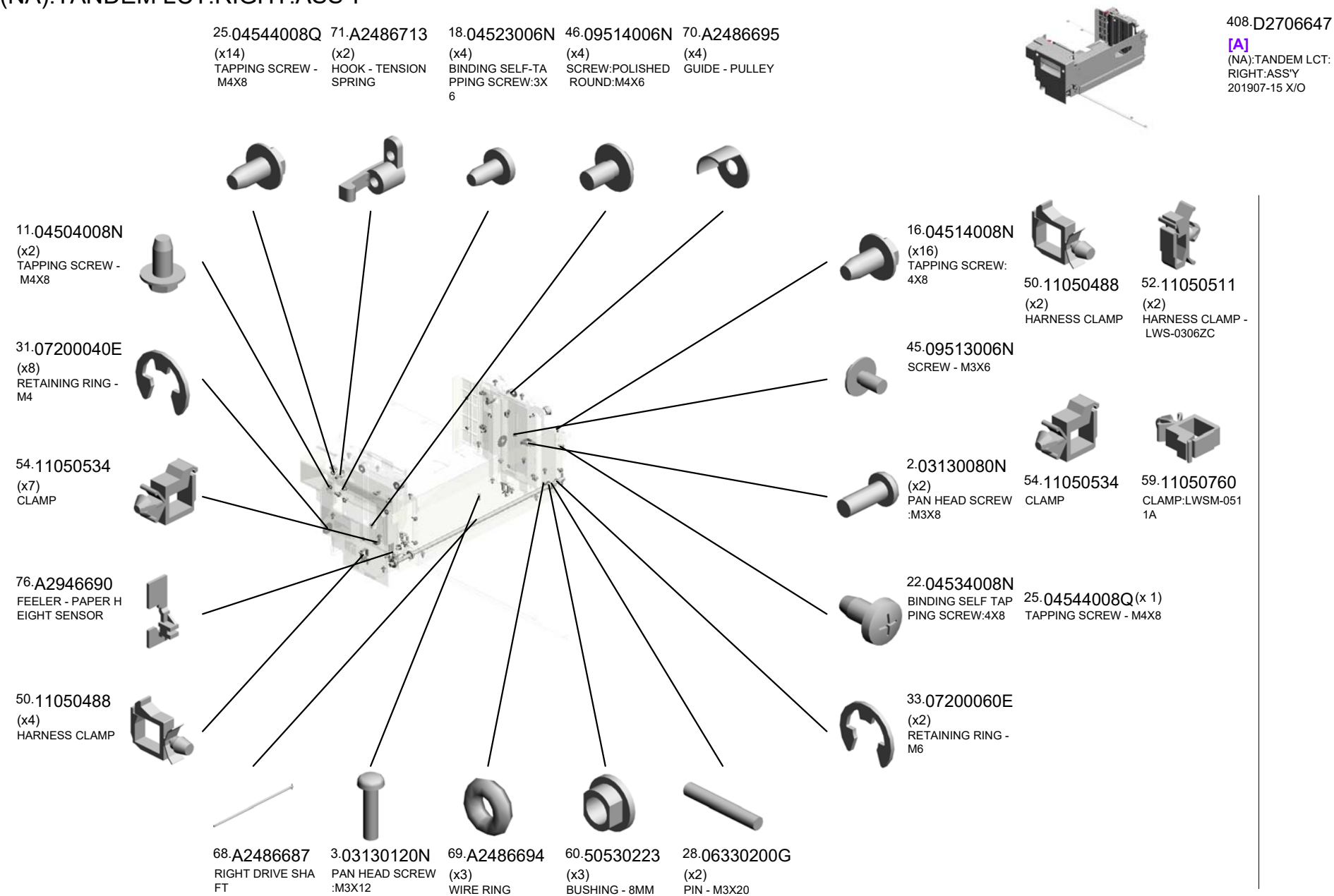
390.D2707544  
[A]  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y  
201809-03 O/O



D1797544  
[A]  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y  
201809-03 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S018  
(NA):TANDEM LCT:RIGHT:ASS'Y

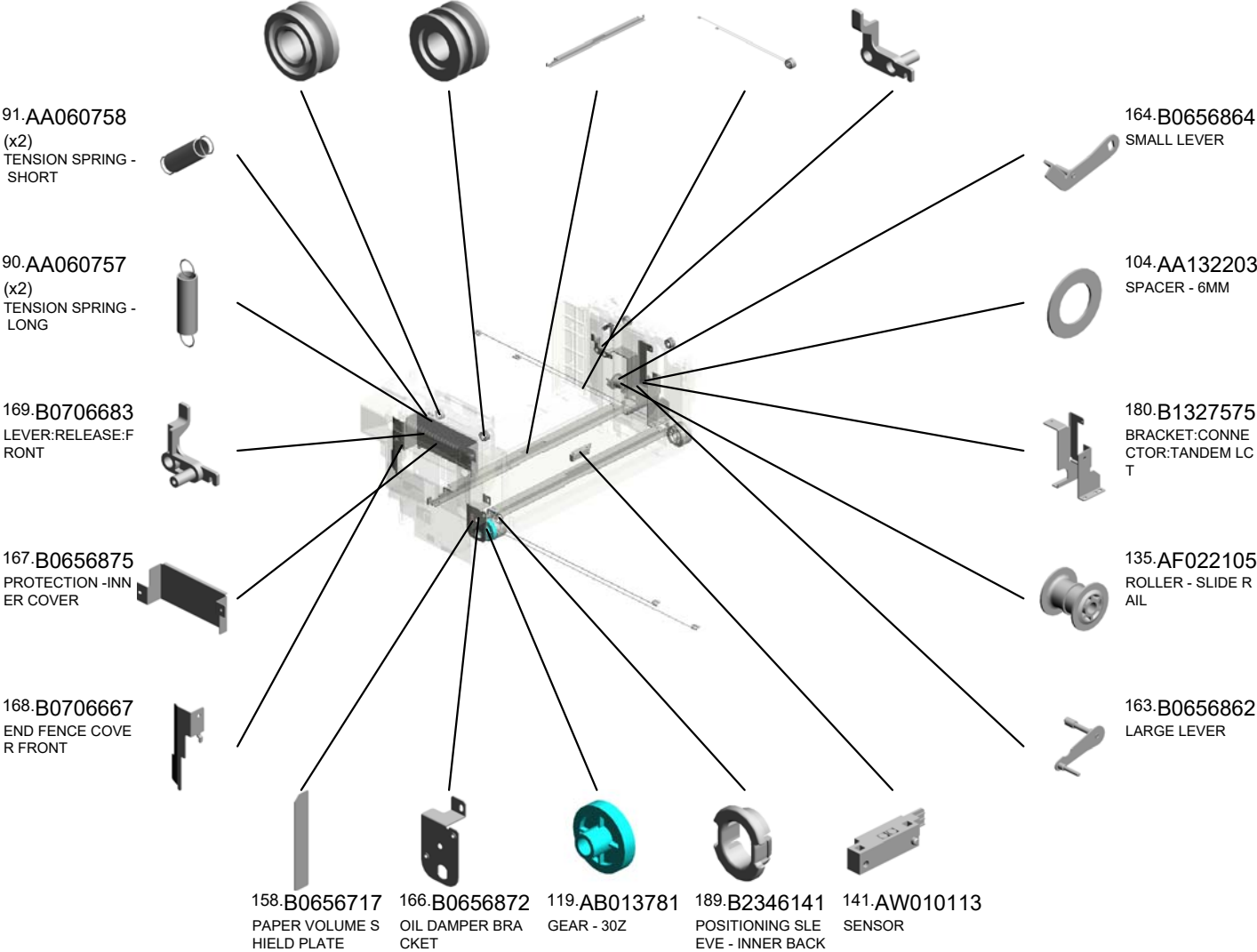


U004\_S018  
(NA):TANDEM LCT:RIGHT:ASS'Y

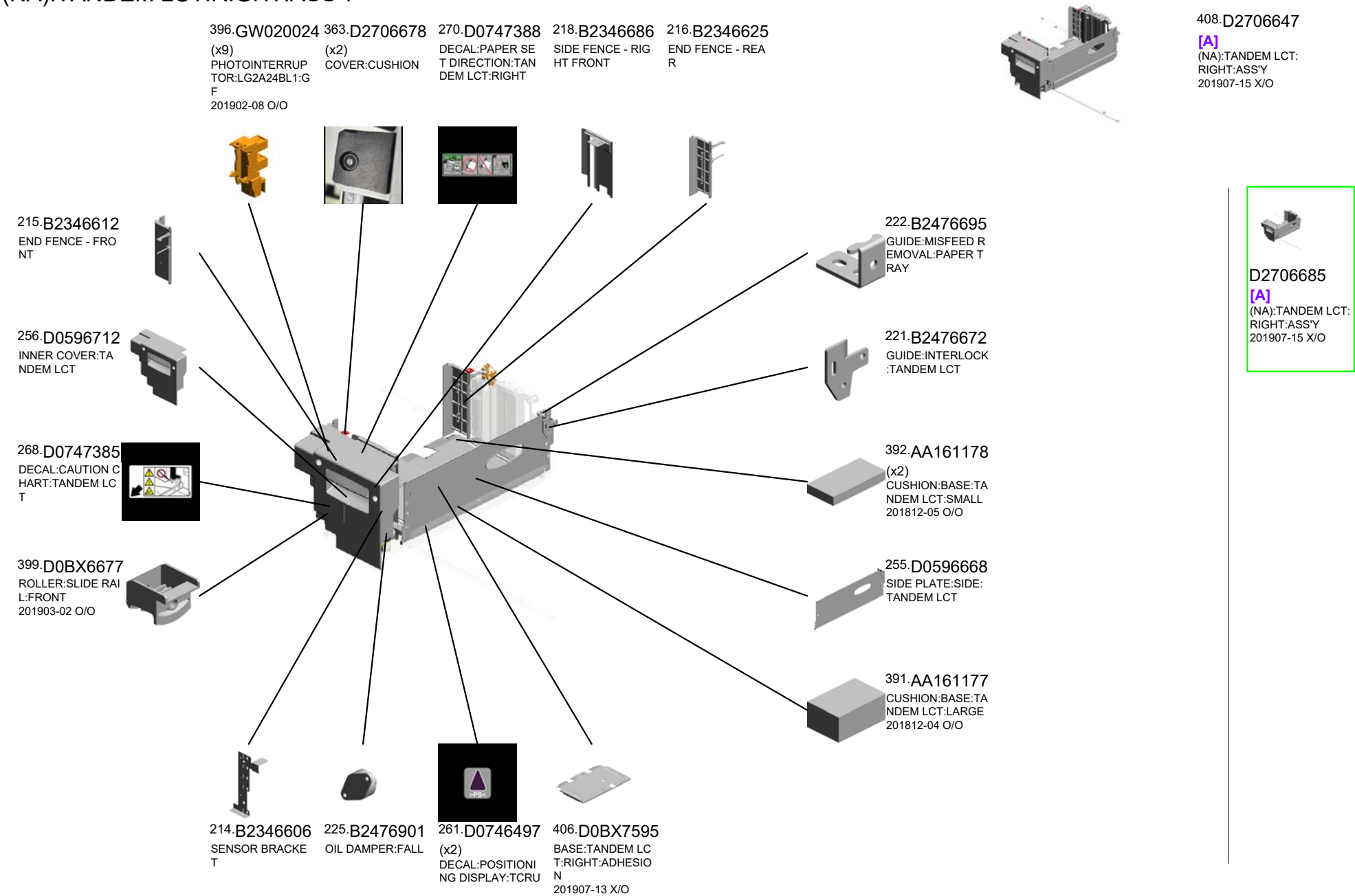
- 125.AB032058  
(x2)  
WIRE PULLEY - M1  
0
- 126.AB032719  
(x2)  
PULLEY - M10
- 165.B0656870  
(x2)  
STAY -RIGHTBASE
- 177.B1327550  
(x2)  
COVER:PULLEY:D  
RIVE WERE
- 170.B0706684  
LEVER:RELEASE:R  
EAR



408.D2706647  
[A]  
(NA):TANDEM LCT:  
RIGHT:ASS'Y  
201907-15 X/O



U004\_S018  
(NA):TANDEM LCT:RIGHT:ASS'Y



U004\_S018\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

80:AA001509  
DECAL:SIDE FENC  
E:16X30



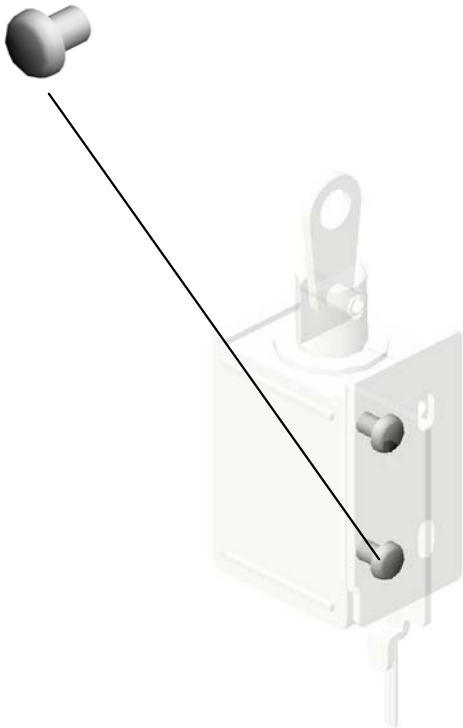
219:B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S018\_S002  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1-03130040N  
(x2)  
SCREW:M3X4

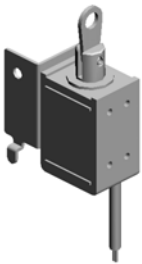


353-D2236722  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S018\_S003  
DC SOLENOID:END FENCE:REAR:ASS'Y

1-03130040N  
(x2)  
SCREW:M3X4

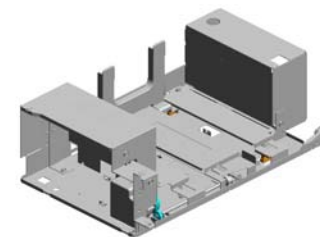


354-D2236732  
DC SOLENOID:EN  
D FENCE:REAR:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S019  
(NA):TANDEM LCT:LEFT:ASS'Y

31.07200040E (x5) RETAINING RING - M4  
160.B0656823 TIMING BELT COVER  
11.04504008N (x2) TAPPING SCREW - M4X8  
94.AA060987 TENSION SPRING: TIMING BELT:10N  
83.AA043271 TIMING BELT S3M 196T



412.D2707559  
[A]  
(NA):TANDEM LCT:  
LEFT:ASS'Y  
201911-02 O/O

12.04504010N  
(x2)  
TAPPING SCREW:  
M4X10

128.AB033085  
TIMING PULLEY - 1  
5T

74.A2946643  
LEFT FRONT FENCE

143.AW020163  
PAPER FEED SENSOR

10.04503008N  
(x3)  
TAPPING SCREW -  
M3X8

24.04544006Q  
(x3)  
TAPPING SCREW:  
4X6

124.AB019475  
GEAR - 48T

120.AB013798  
GEAR - Z18

105.AA140686  
SHAFT - TIMING PULLEY

21.04534006N  
BINDING SELF TAPPING SCREW:4X6

48.11050328  
(x4)  
HARNESS CLAMP -  
ES-0505

53.11050516  
(x7)  
CLAMP

15.04514006N  
(x22)  
TAPPING SCREW -  
4X6

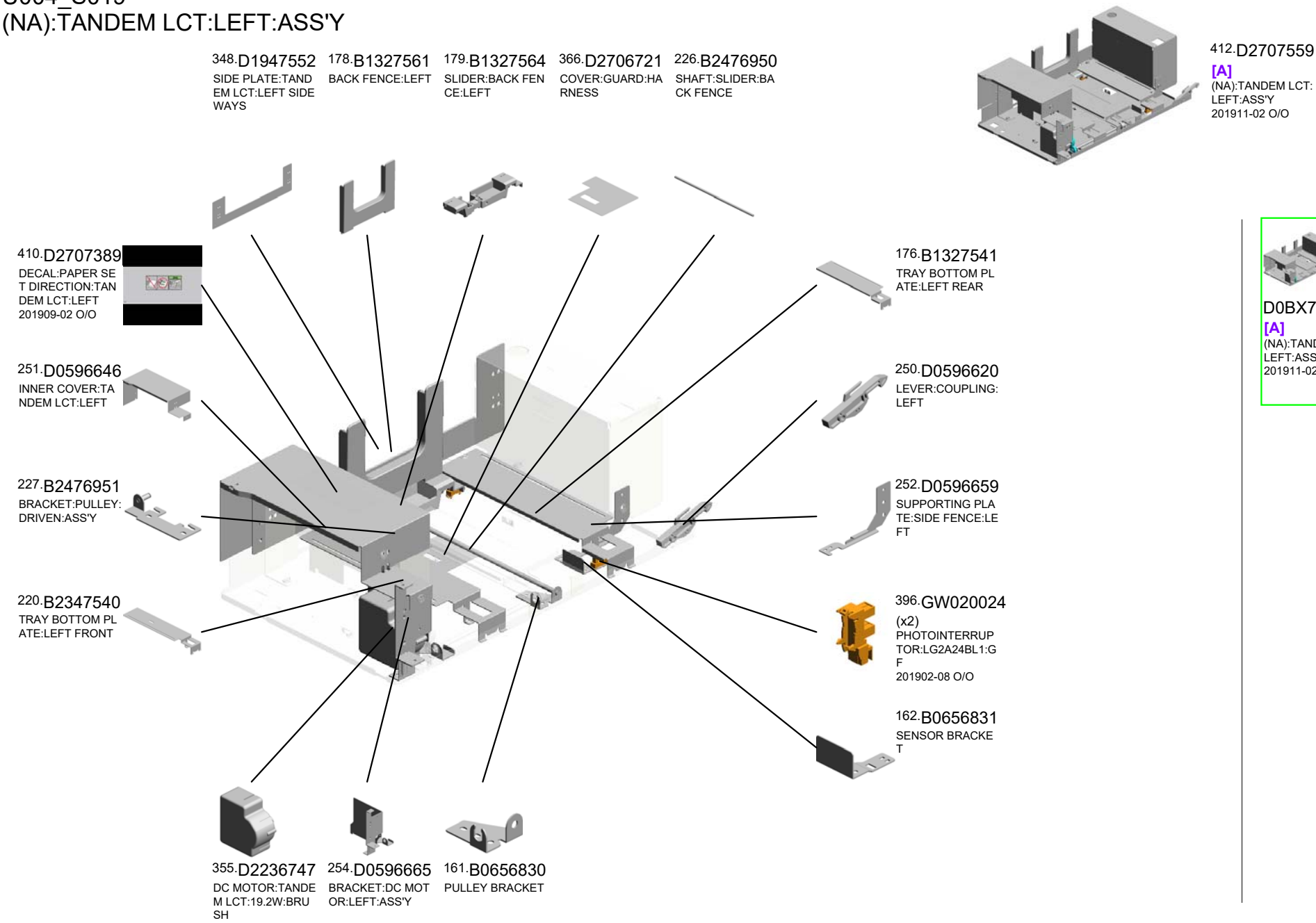
127.AB033084  
TIMING PULLEY - 1  
5T

61.50530447  
(x2)  
BUSHING - 6MM

52.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC

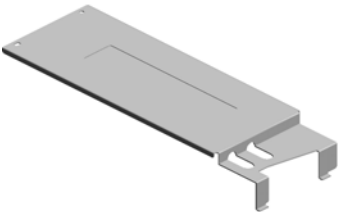
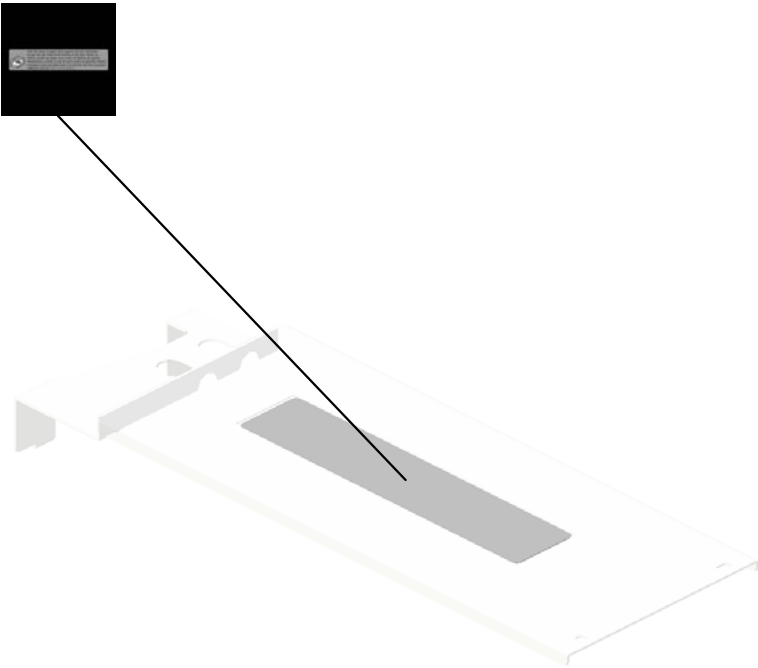
2.03130080N(x 2)  
PAN HEAD SCREW:M3X8  
24.04544006Q(x 1)  
TAPPING SCREW:4X6

U004\_S019  
(NA):TANDEM LCT:LEFT:ASS'Y



U004\_S019\_S001  
TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y

269.D0747387  
DECAL:BASE:TAN  
DEM LCT:LEFT

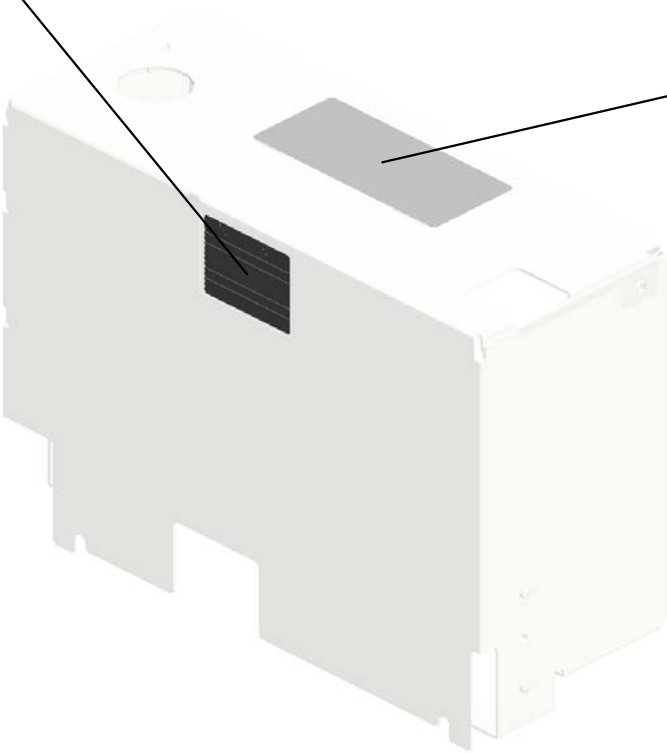


287.D0747596  
TRAY BOTTOM PL  
ATE:LEFT MIDDLE:  
ASS'Y

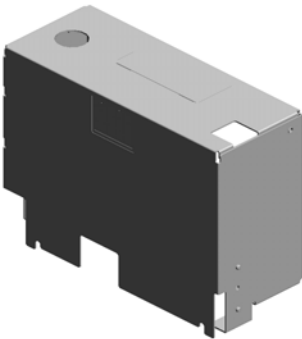
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S019\_S002  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

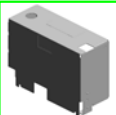
79:AA001508  
DECAL:SIDE FENC  
E:40X30



385.D2707548  
DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT  
201803-01 O/O



390.D2707544  
[A]  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y  
201809-03 O/O

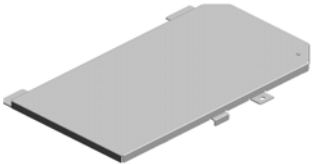


D1797544  
[A]  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y  
201809-03 O/O

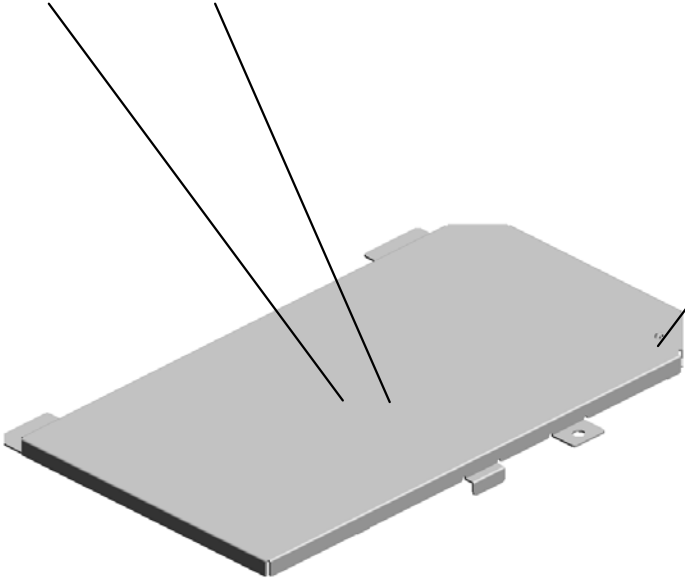
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S020  
(NA):HEAT SINK:HEATER:LOWER:ASS'Y

182.B1406221 150.AX400178  
(NA):HEAT SINK:H (NA):HEATER:240V  
EATER:LOWER:SU :18W:UPPER  
B-ASS'Y



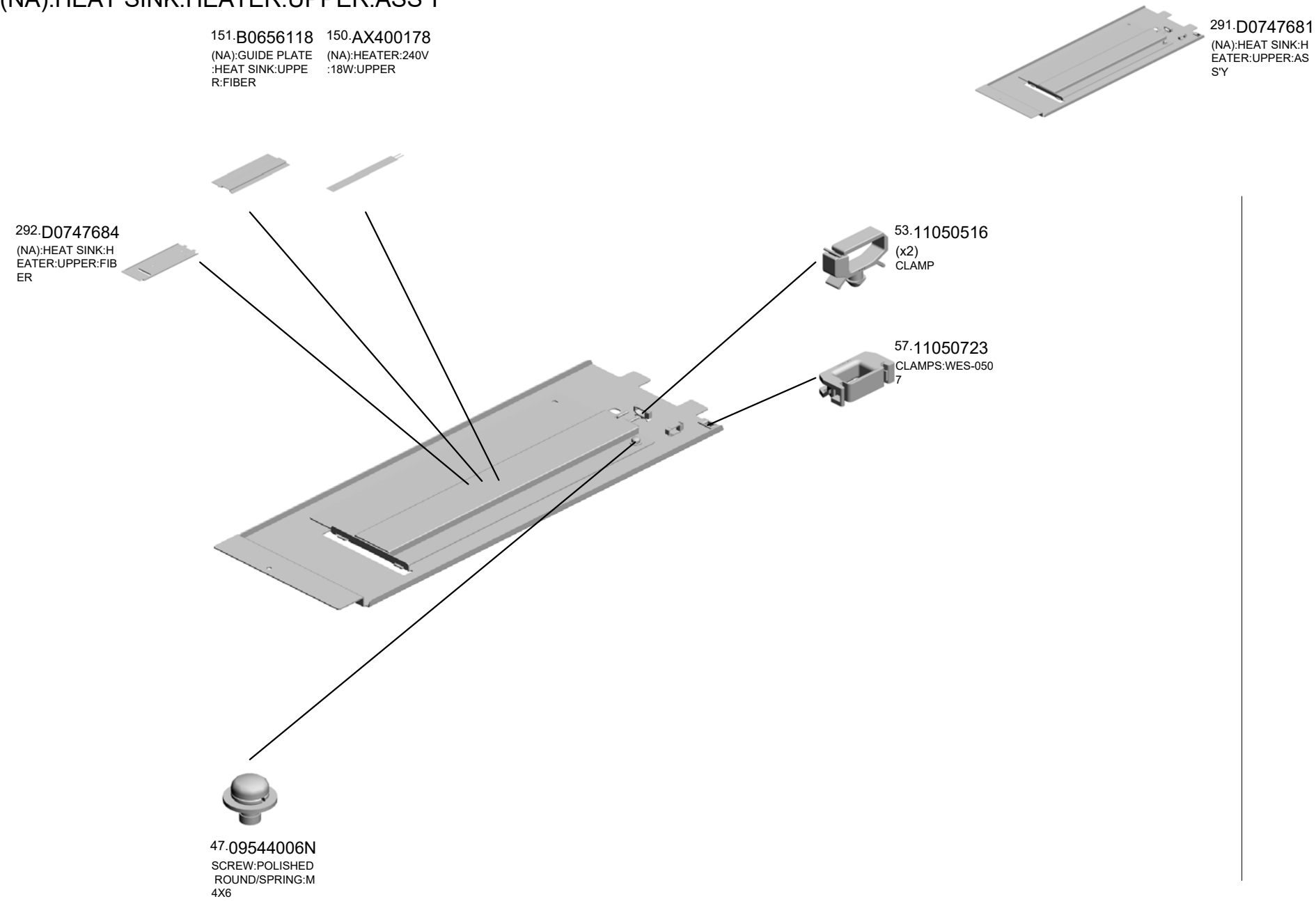
183.B1406226  
(NA):HEAT SINK:H  
EATER:LOWER:AS  
SY



53.11050516  
CLAMP

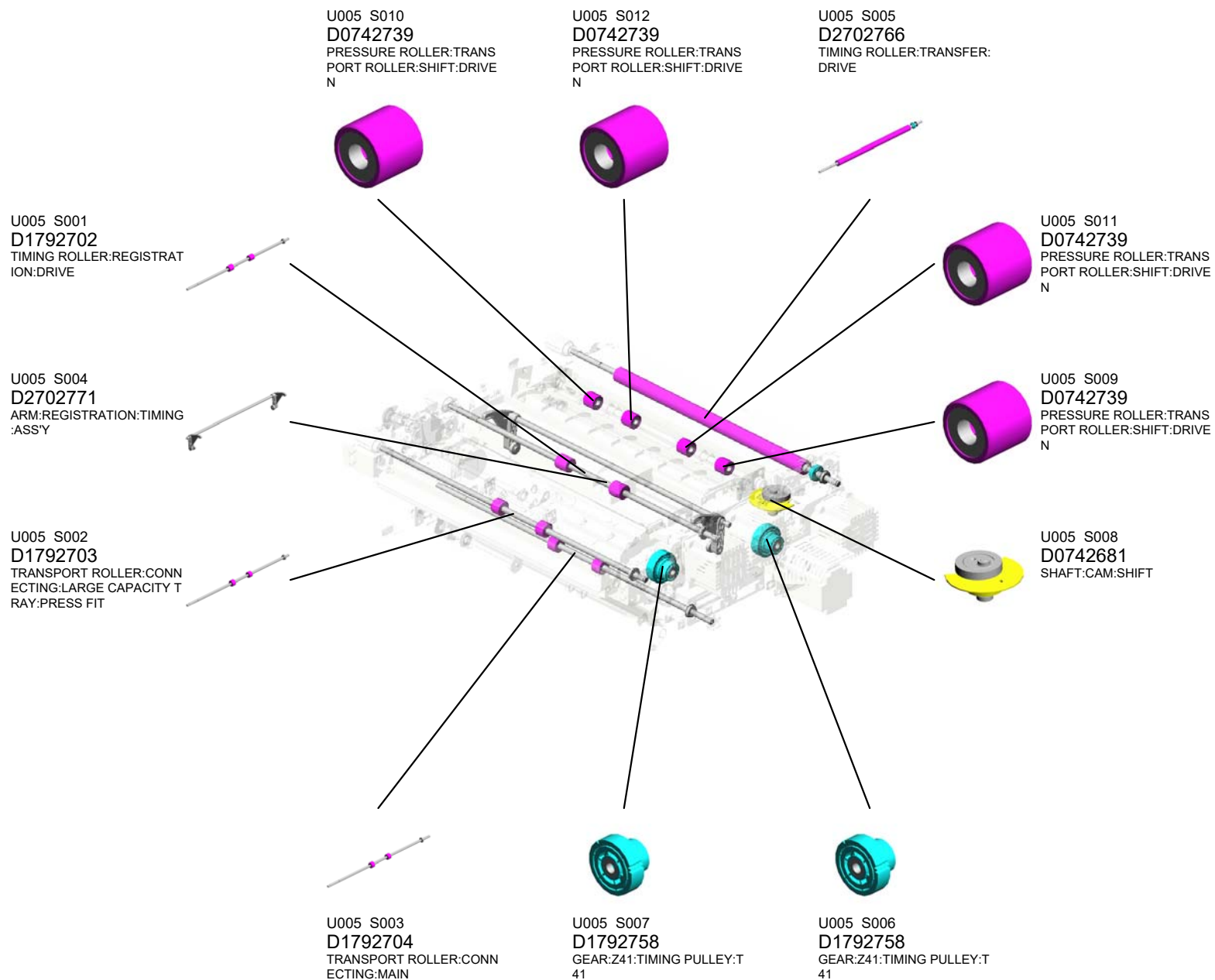
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S021  
(NA):HEAT SINK:HEATER:UPPER:ASS'Y





# U005.PAPER FEED

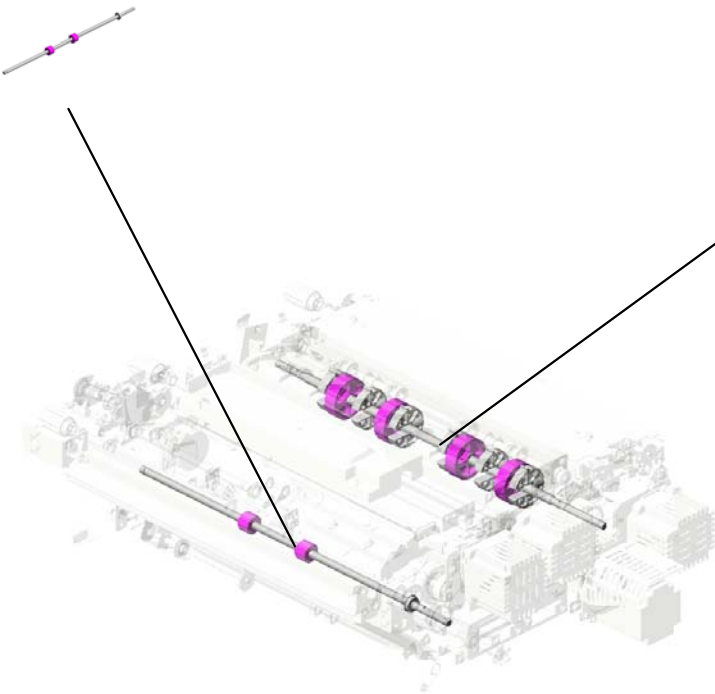


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005.PAPER FEED

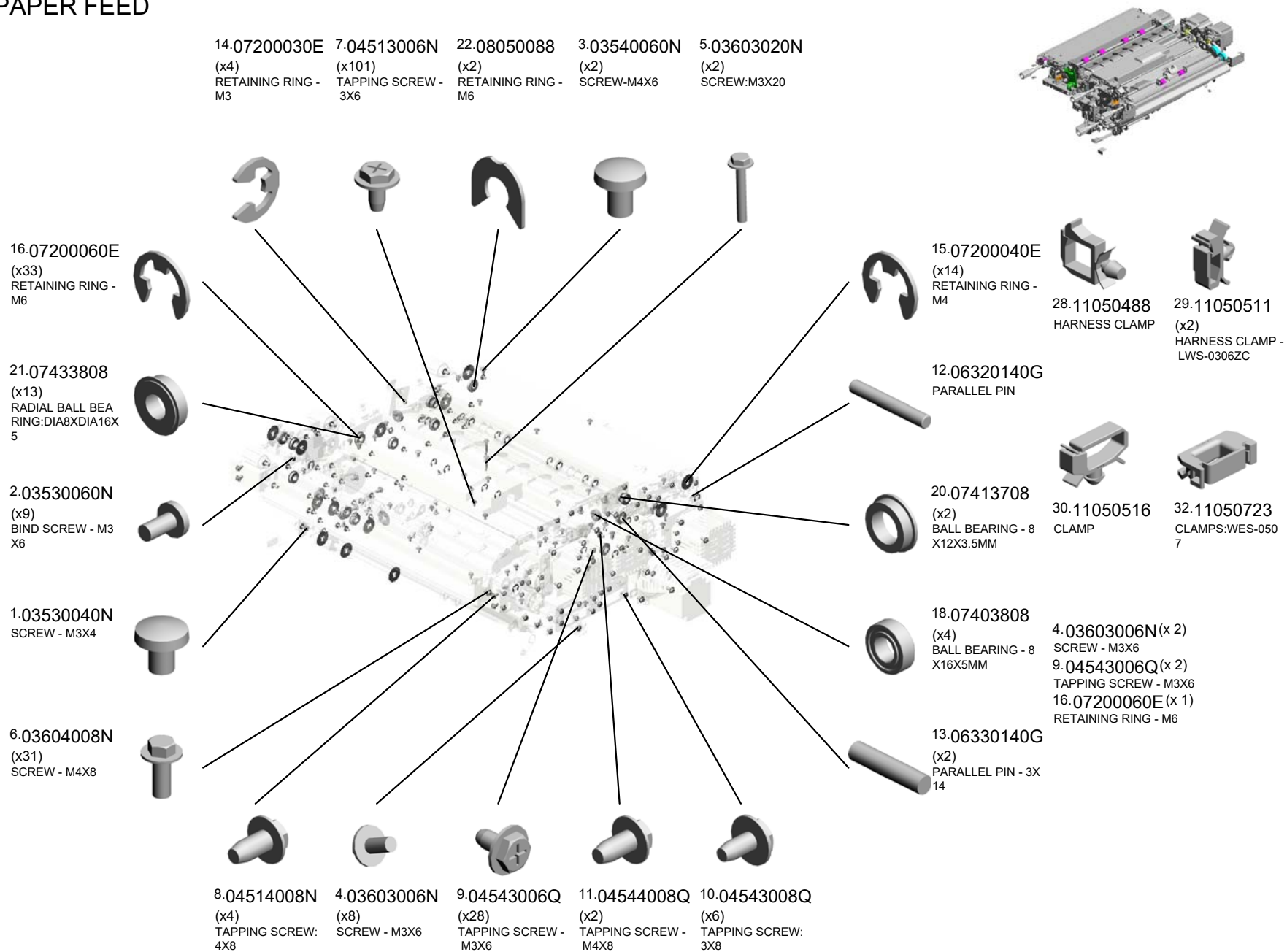
U005 S014  
D1792705  
TRANSPORT ROLLER:SHIFT  
:TRAILING EDGE

U005 S013  
D2702602  
REGISTRATION ROLLER:GA  
TE:ASS'Y

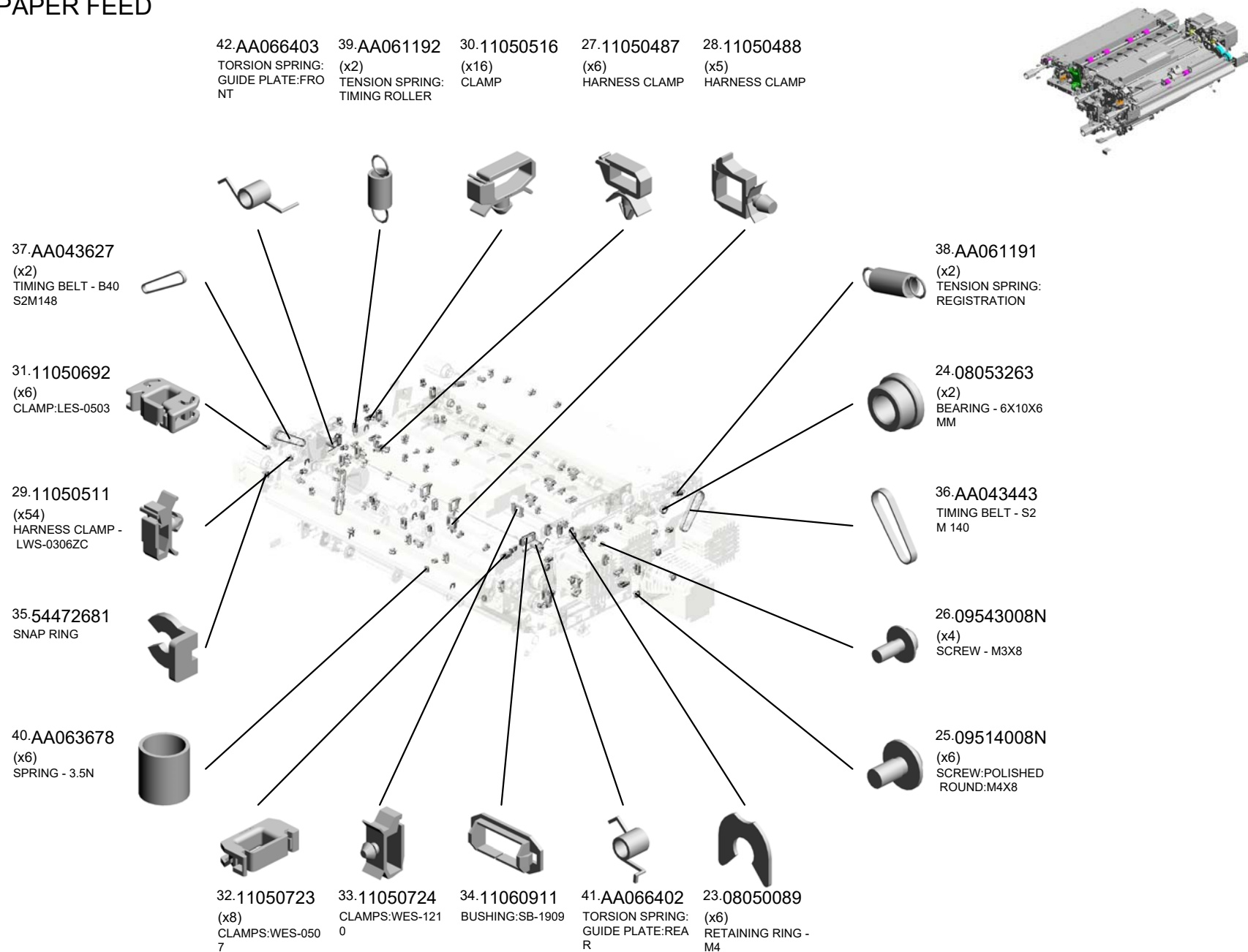


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

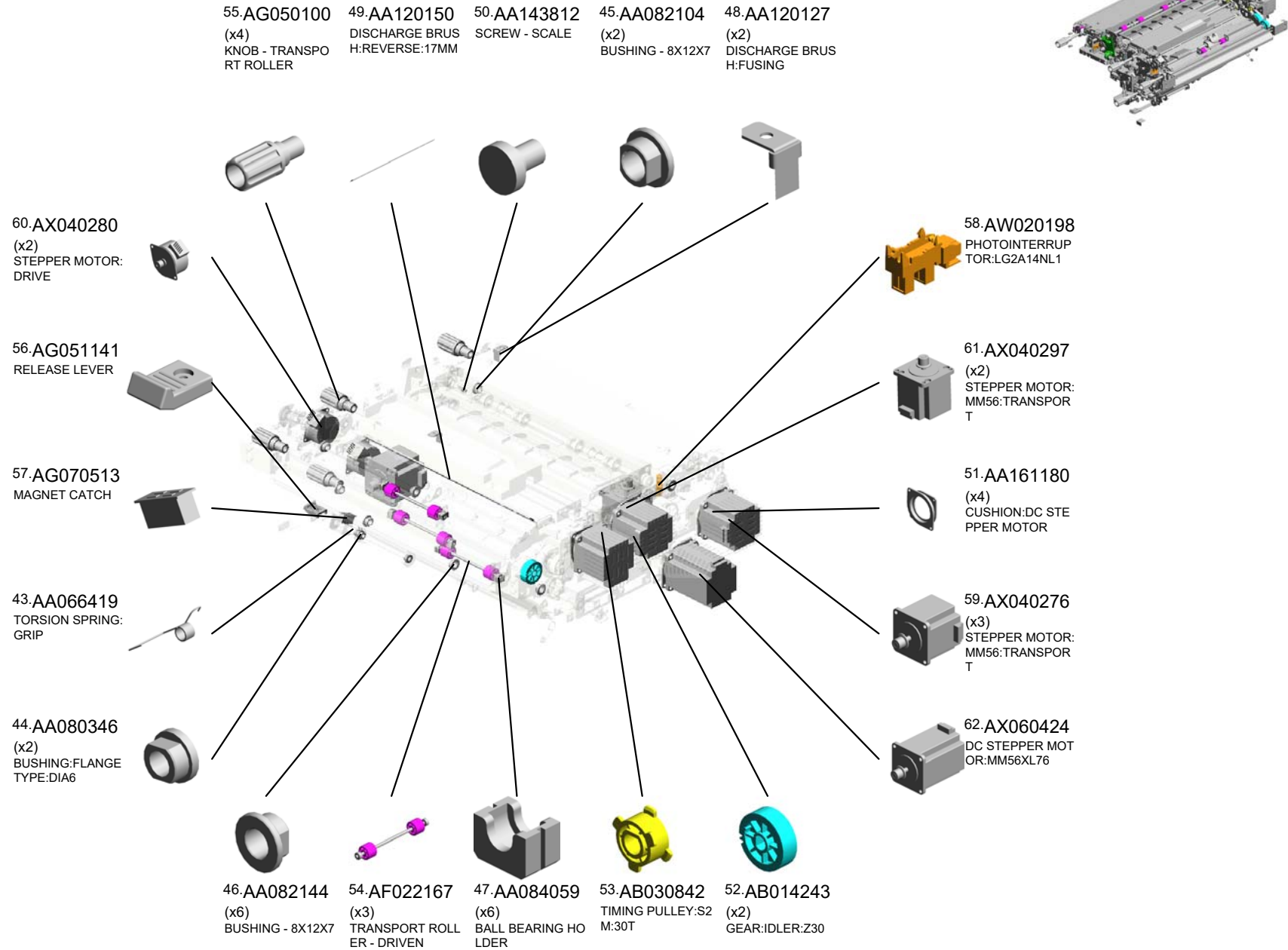
# U005 PAPER FEED



# U005 PAPER FEED

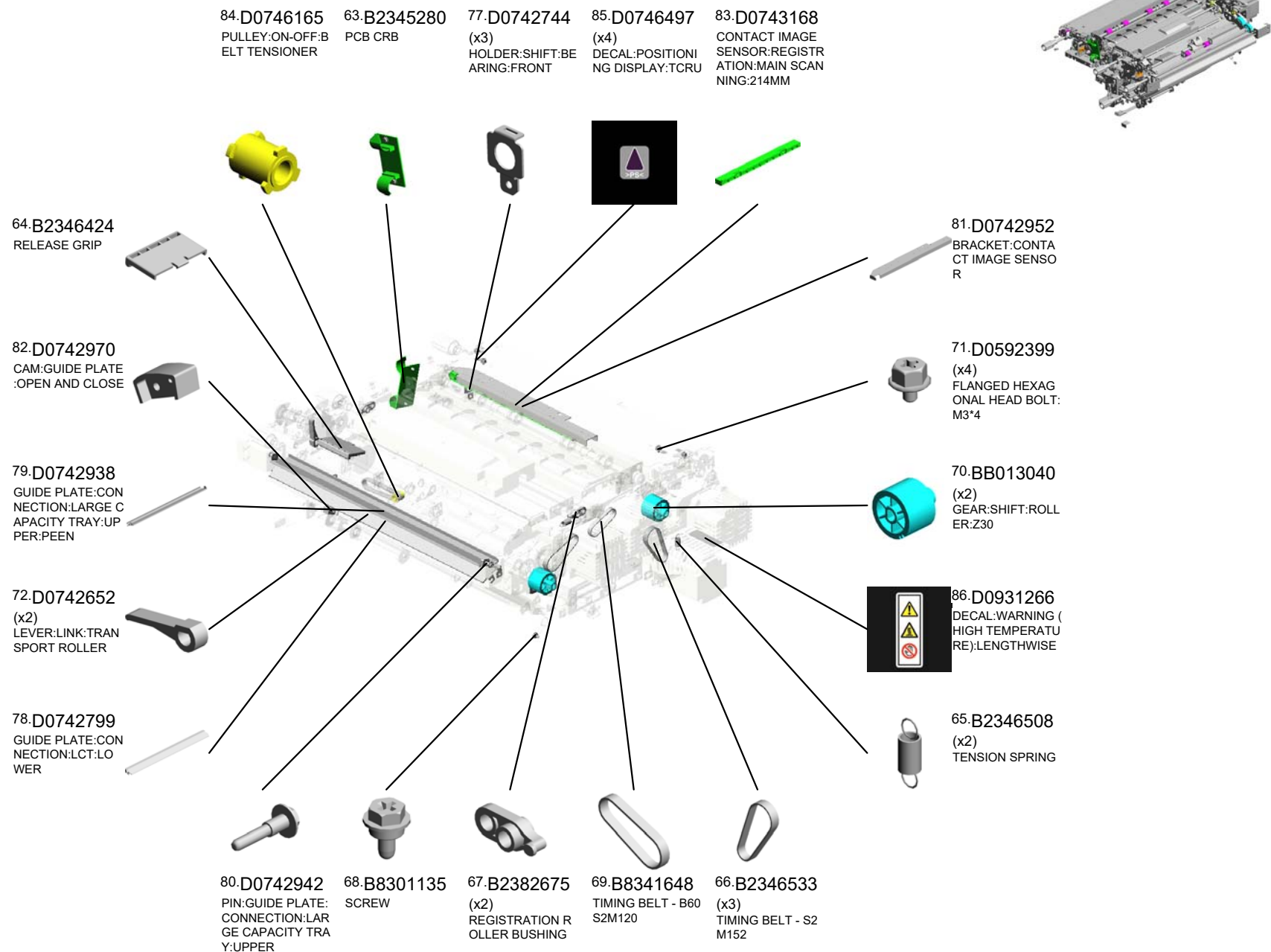


# U005 PAPER FEED



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

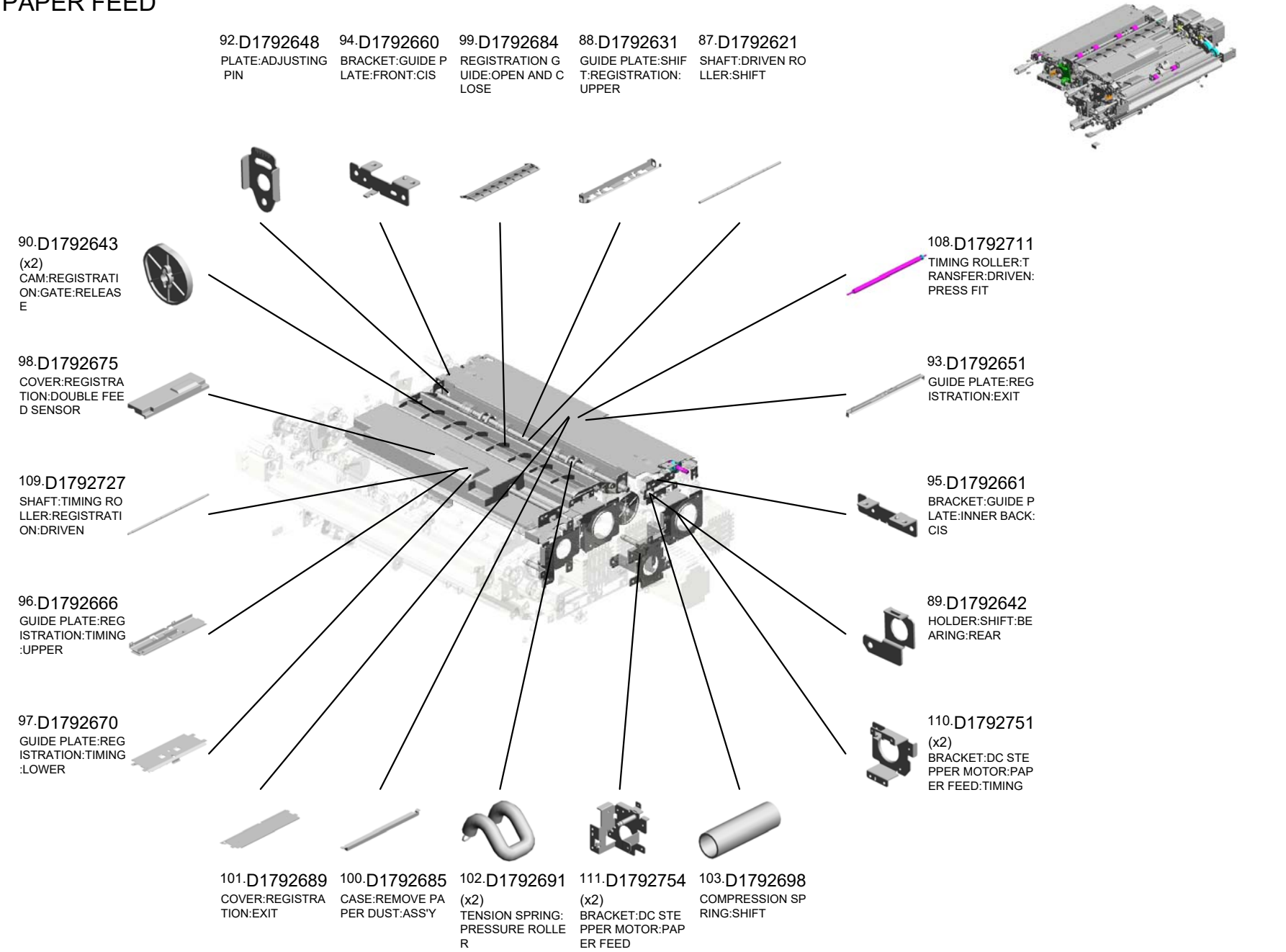
# U005 PAPER FEED



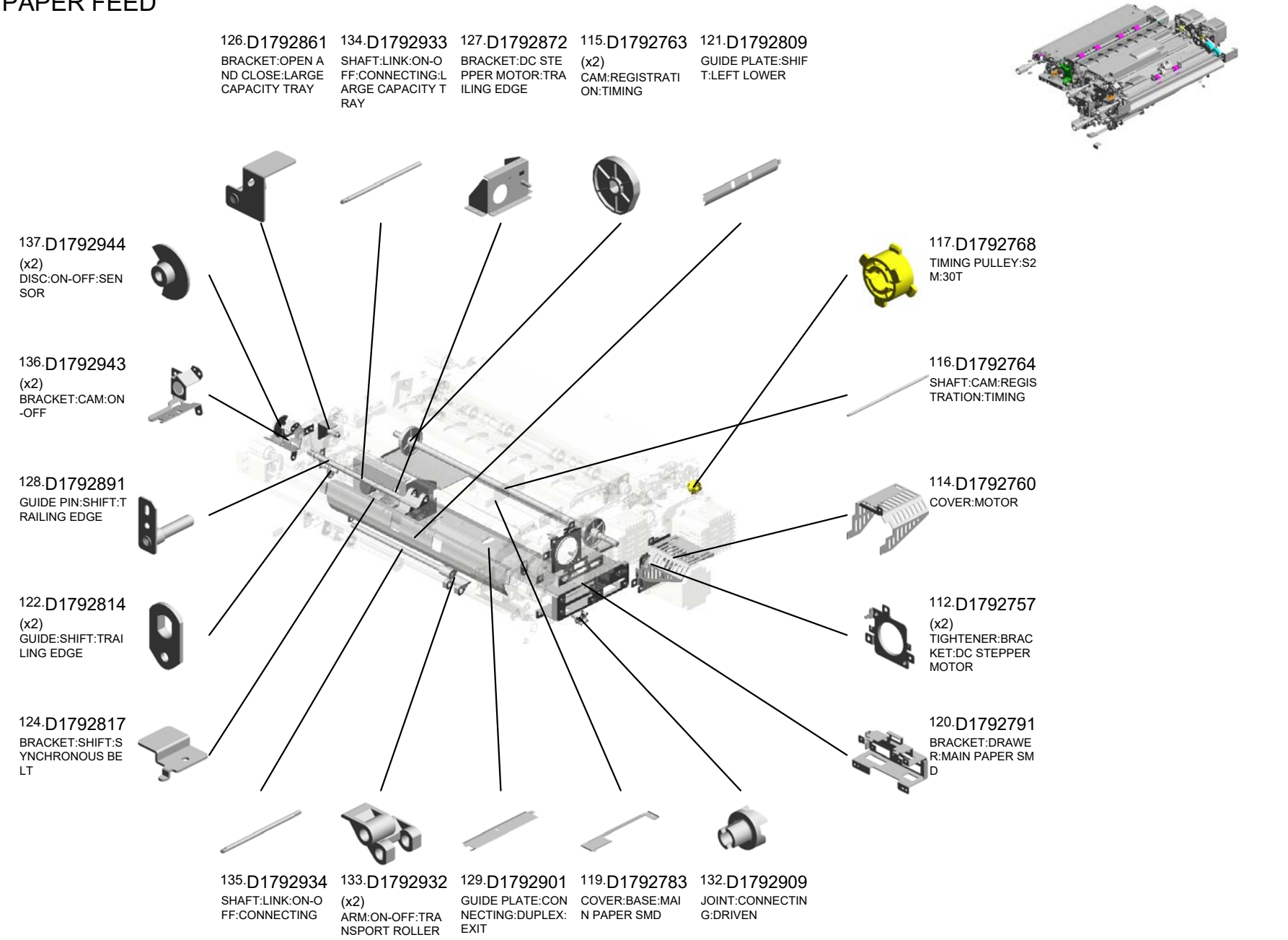
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005  
PAPER FEED

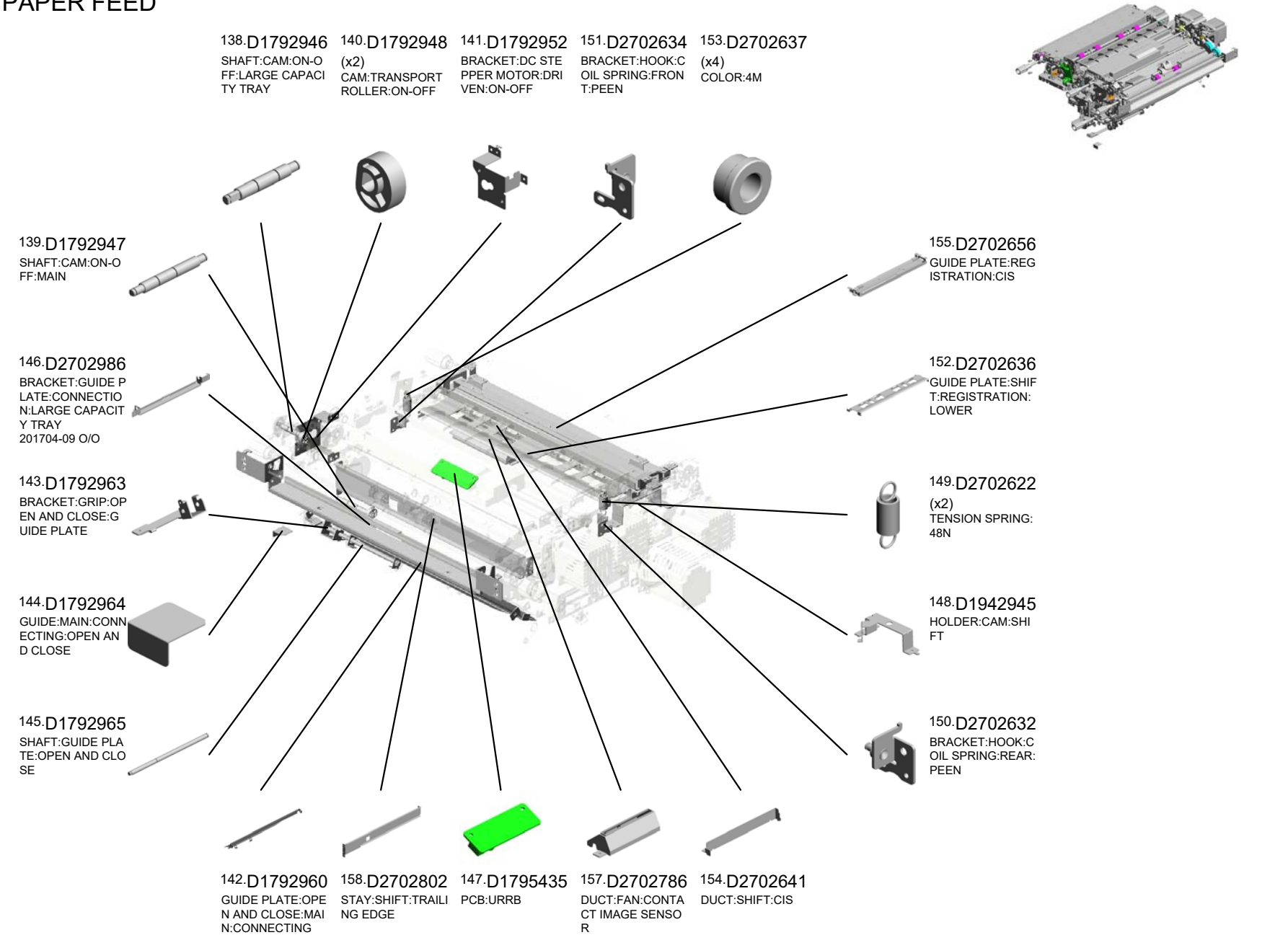


U005  
PAPER FEED

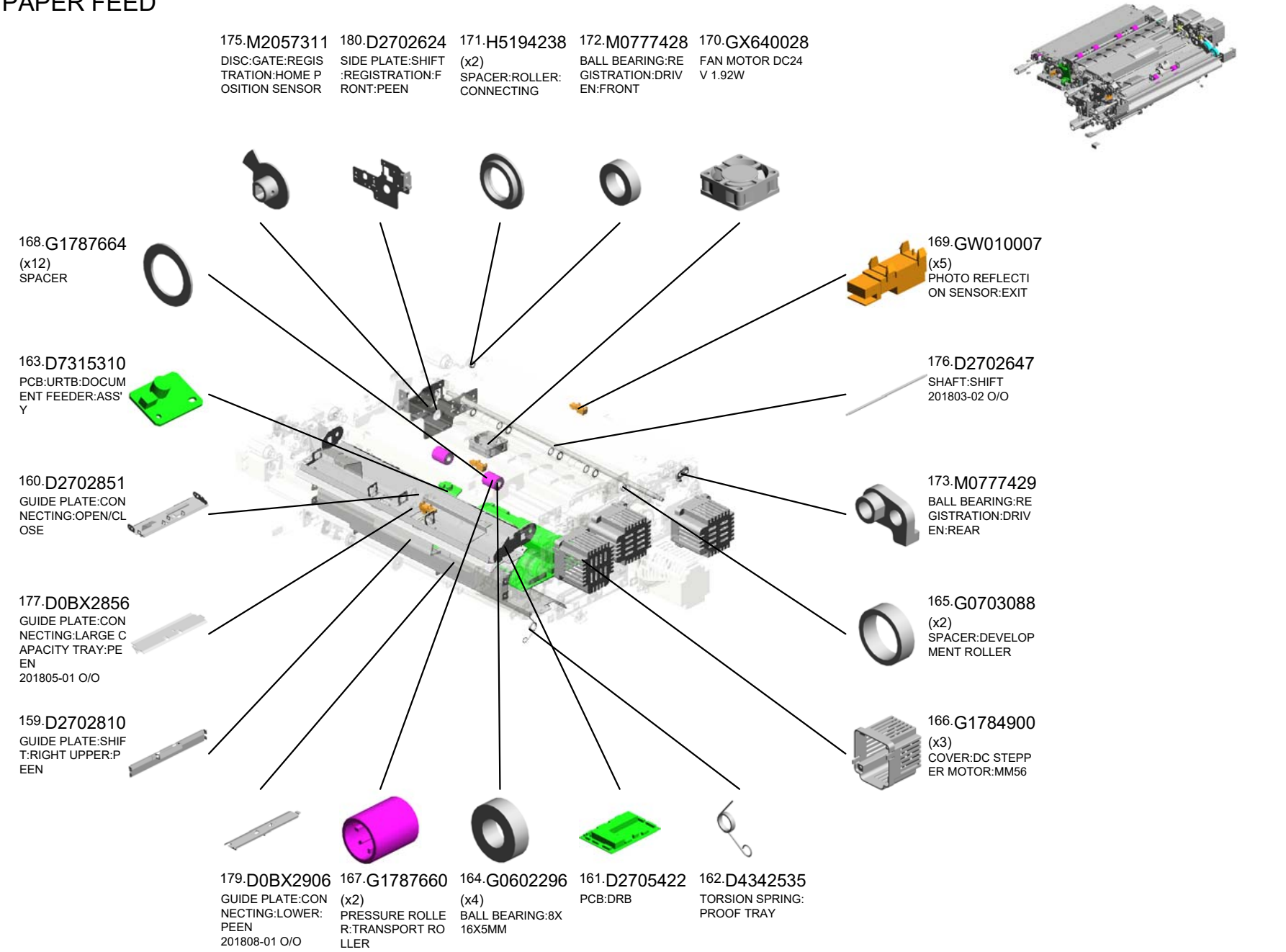




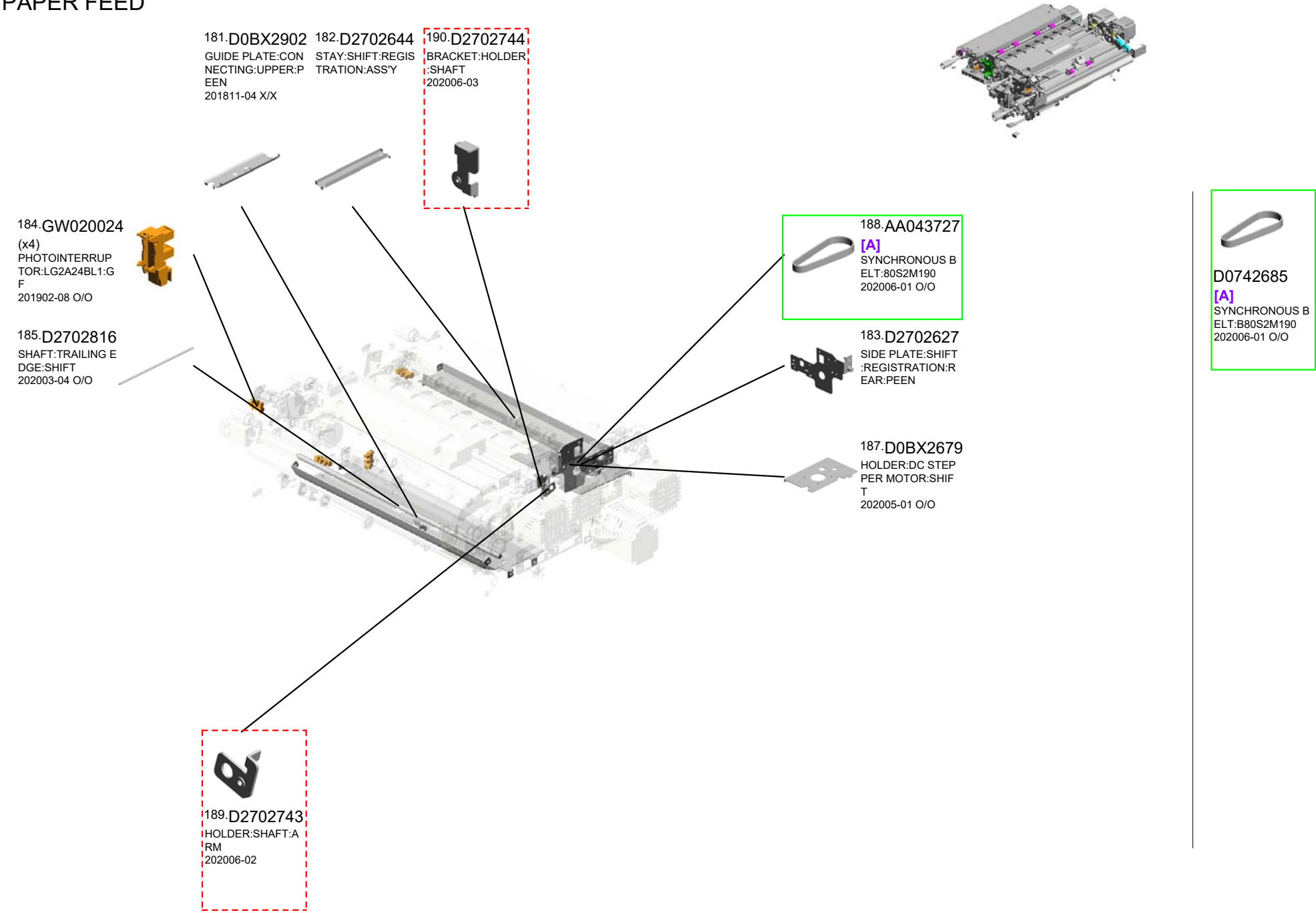
U005  
PAPER FEED



U005  
PAPER FEED



U005  
PAPER FEED



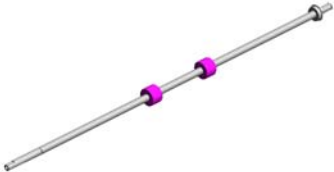
U005\_S001  
TIMING ROLLER:REGISTRATION:DRIVE



104.D1792702  
TIMING ROLLER:R  
EGISTRATION:DRI  
VE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

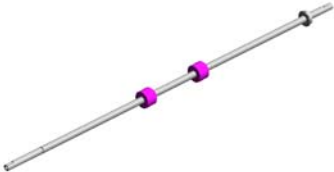
U005\_S002  
TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT



105.D1792703  
TRANSPORT ROLLER:CONNECTING:  
LARGE CAPACITY TRAY:PRESS FIT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S003  
TRANSPORT ROLLER:CONNECTING:MAIN



106.D1792704  
TRANSPORT ROLL  
ER:CONNECTING:  
MAIN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S004  
ARM:REGISTRATION:TIMING:ASS'Y

16.07200060E  
(x6)  
RETAINING RING -  
M6

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



178.D2702771  
[A]  
ARM:REGISTRATI  
ON:TIMING:ASS'Y  
201805-04 O/O



D1792771  
[A]  
ARM:REGISTRATI  
ON:TIMING:ASS'Y  
201805-04 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S005  
TIMING ROLLER:TRANSFER:DRIVE



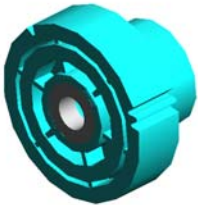
156.D2702766  
TIMING ROLLER:T  
RANSFER:DRIVE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

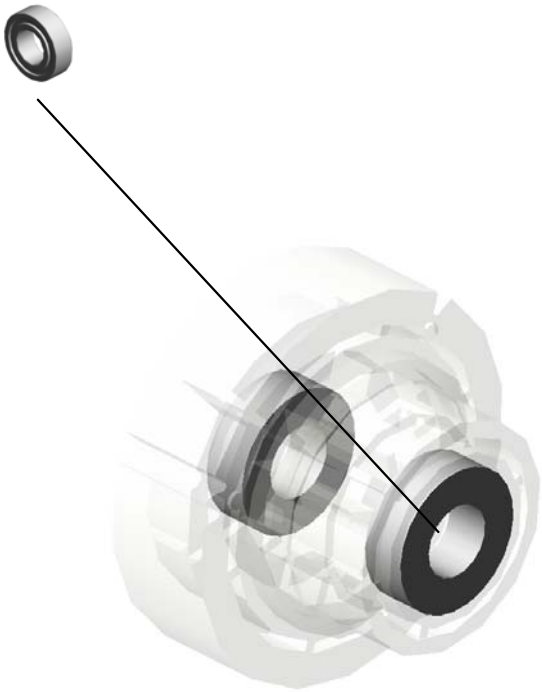


U005\_S006  
GEAR:Z41:TIMING PULLEY:T41

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



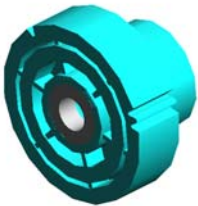
113.D1792758  
GEAR:Z41:TIMING  
PULLEY:T41



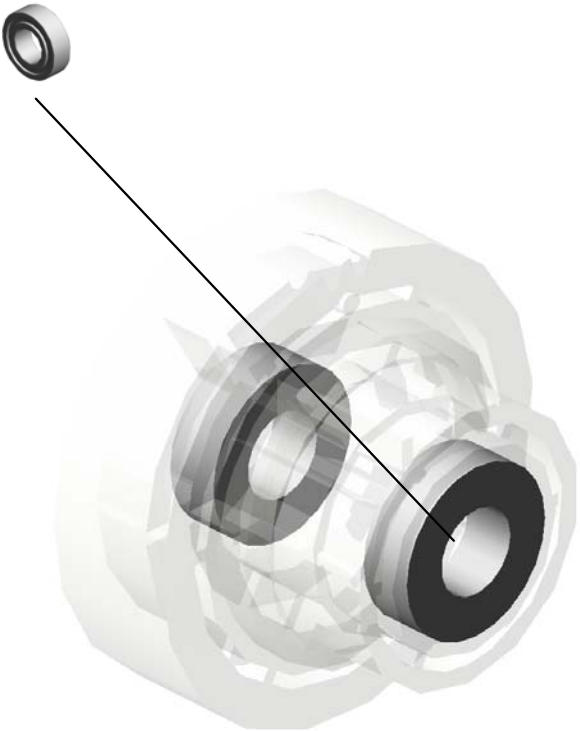
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S007  
GEAR:Z41:TIMING PULLEY:T41

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



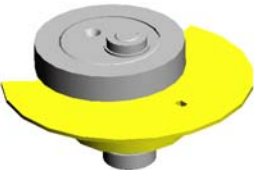
113.D1792758  
GEAR:Z41:TIMING  
PULLEY:T41



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S008  
SHAFT:CAM:SHIFT

19.07413706  
BALL BEARING - 6  
X10X3



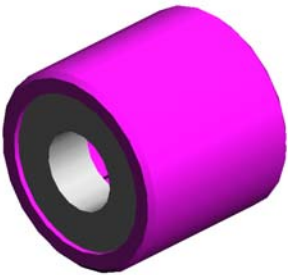
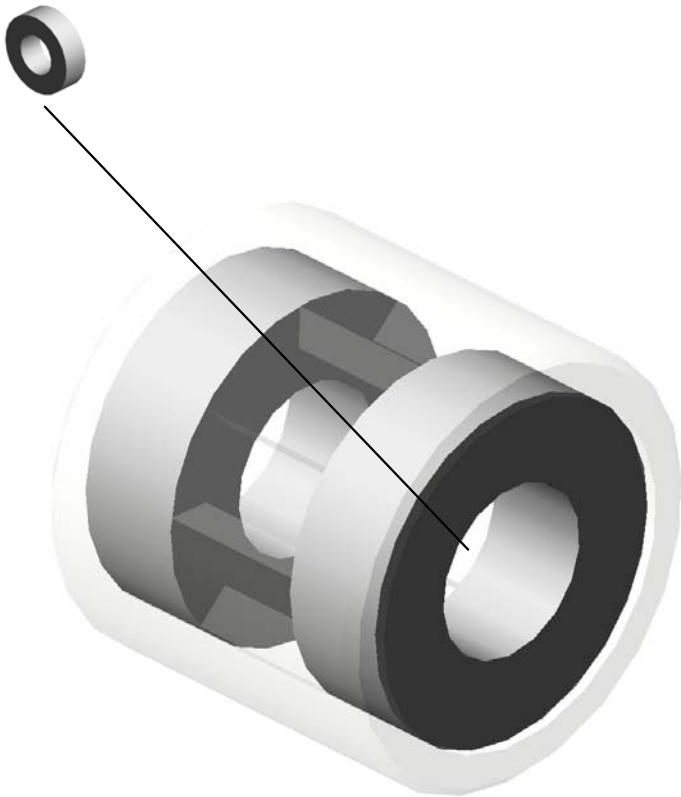
74.D0742681  
SHAFT:CAM:SHIFT



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S009  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM

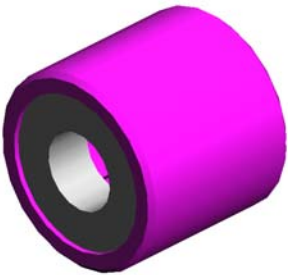
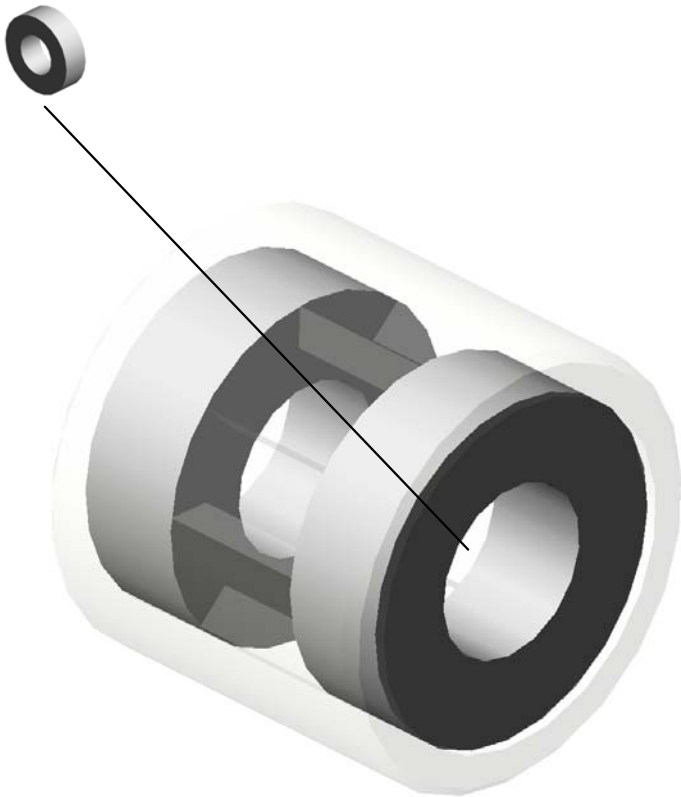


76.D0742739  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S010  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM

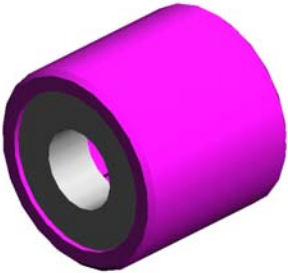
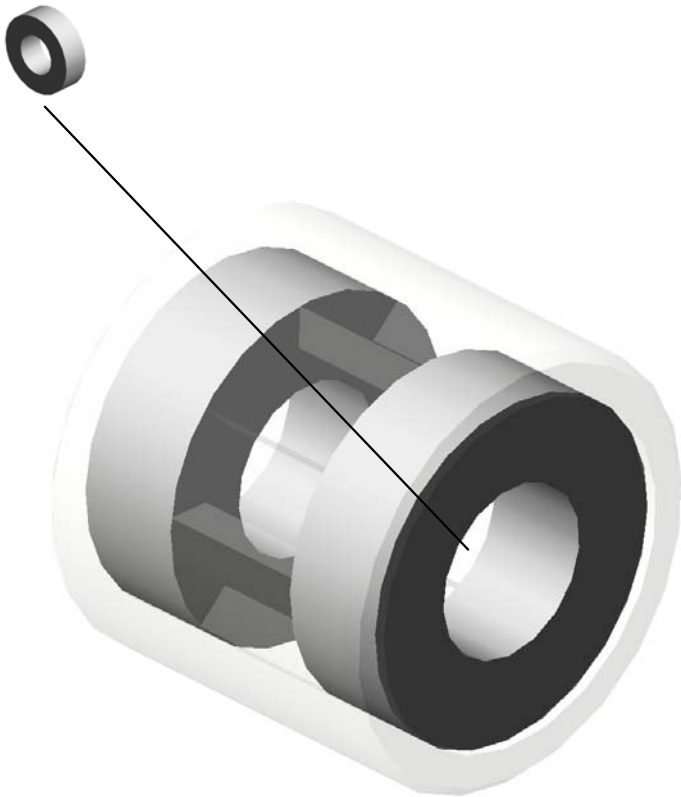


76.D0742739  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S011  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM

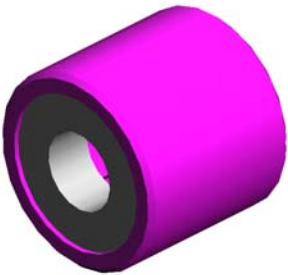
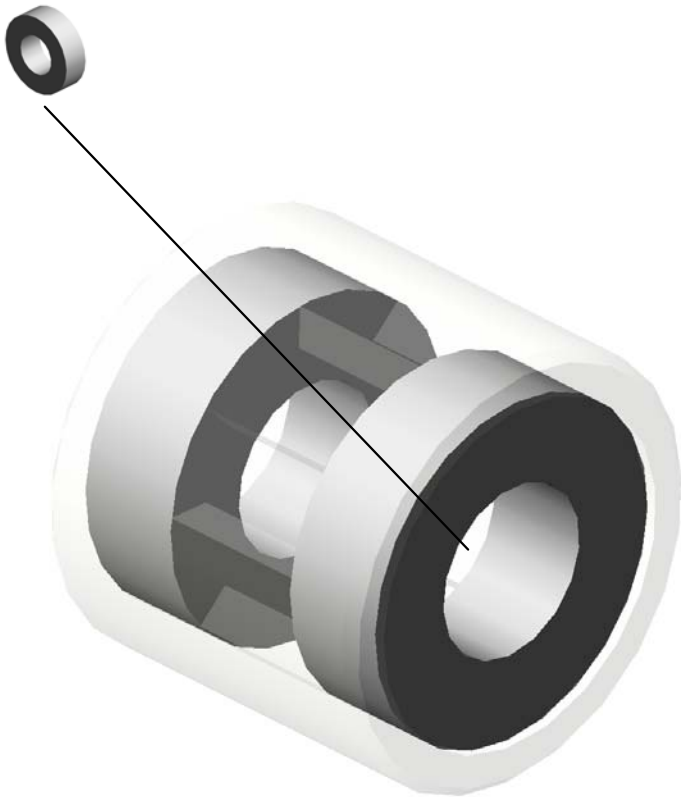


76.D0742739  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S012  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM



76.D0742739  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S013  
REGISTRATION ROLLER:GATE:ASS'Y

17.07200080E  
(x4)  
RETAINING RING -  
M8



186.D2702602  
[A]  
REGISTRATION R  
OLLER:GATE:ASS'  
Y  
202004-01 X/O

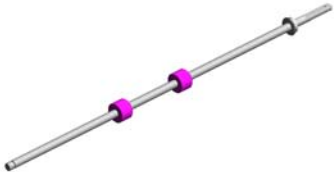


M2057305  
[A]  
REGISTRATION R  
OLLER:GATE:ASS'  
Y  
202004-01 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005\_S014  
TRANSPORT ROLLER:SHIFT:TRAILING EDGE



107.D1792705  
TRANSPORT ROLL  
ER:SHIFT:TRAILIN  
G EDGE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006.TONER SUPPLY

U006 S005  
D1793334  
CASE:TONER BANK:ASS'Y

U006 S004  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W

U006 S006  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W

U006 S003  
D1793334  
CASE:TONER BANK:ASS'Y

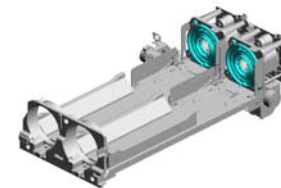
U006 S002  
D1793370  
INNER COVER:TONER BANK  
:ASS'Y

U006 S001  
D1793201  
TONER SUPPLY UNIT:TONE  
R HOPPER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006 TONER SUPPLY

1.03125060N (x4) SCREW - M2.5X6  
 24.A1343180 (x2) BOTTLE CHUCK  
 17.08053480 (x2) BUSHING - 6MM  
 22.11050723 (x2) CLAMPS:WES-0507  
 13.07200040E (x10) RETAINING RING - M4



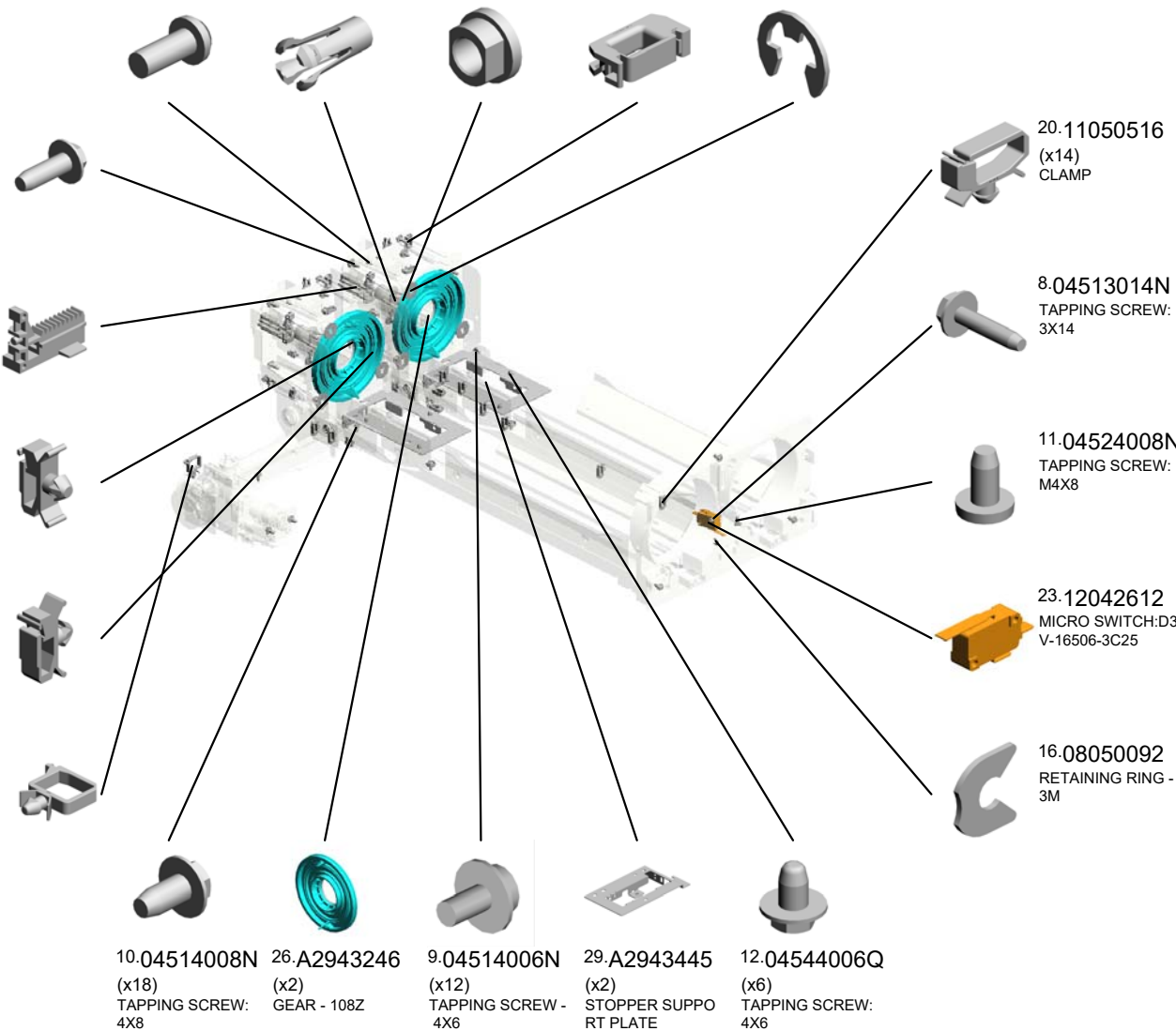
6.04504012N (x6) TAPPING SCREW: 4X12

28.A2943354 (x2) RACK - 10Z

21.11050551 (x6) CLAMP:LES-0505

19.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

18.11050489 HARNESS CLAMP - LWS 1316



10.04514008N (x 8) TAPPING SCREW:4X8  
 11.04524008N (x 1) TAPPING SCREW:M4X8

20.11050516 (x14) CLAMP

8.04513014N TAPPING SCREW: 3X14

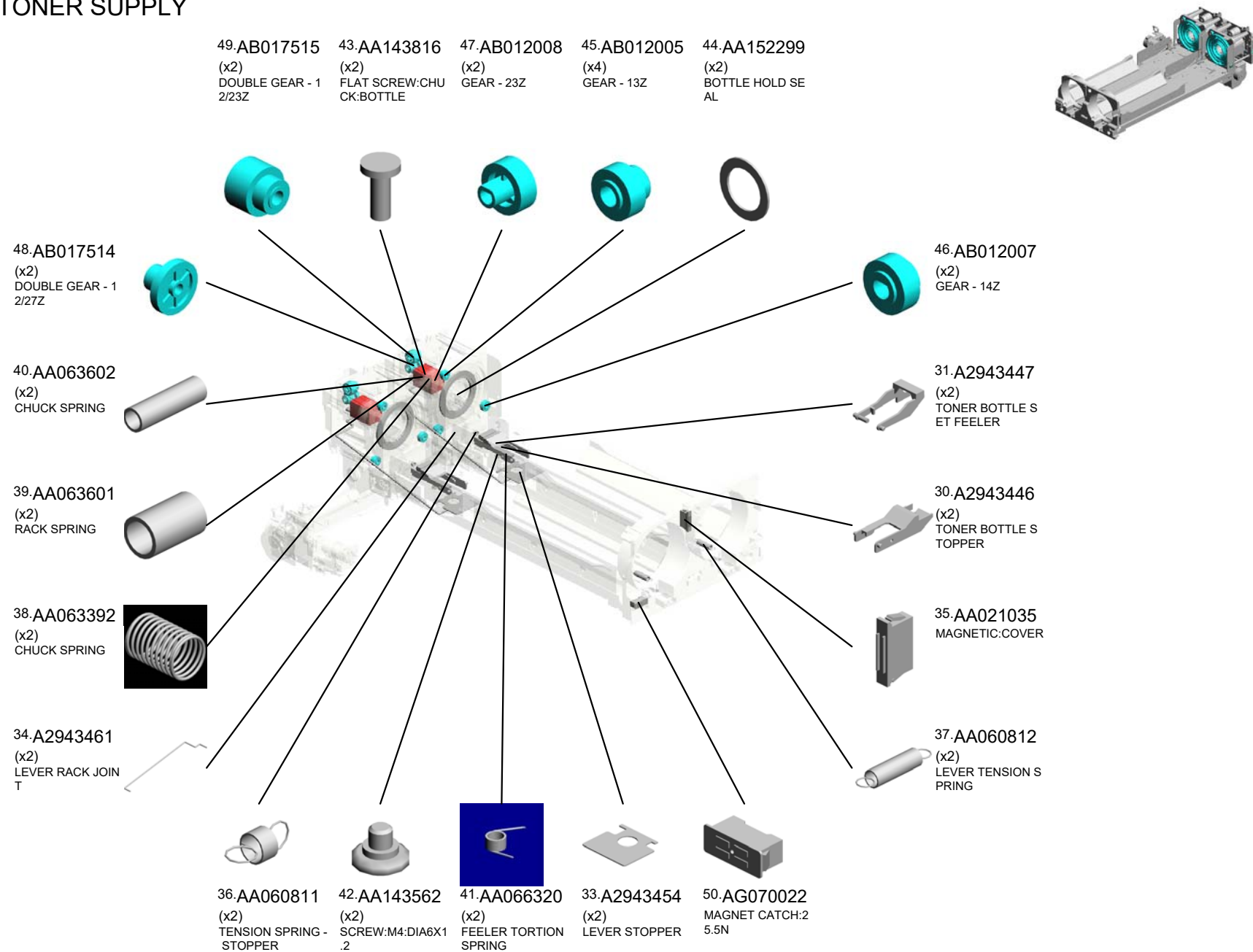
11.04524008N TAPPING SCREW: M4X8

23.12042612 MICRO SWITCH:D3 V-16506-3C25

16.08050092 RETAINING RING - 3M

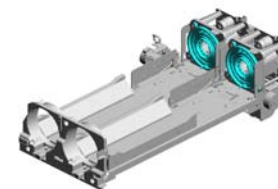
10.04514008N (x18) TAPPING SCREW: 4X8  
 26.A2943246 (x2) GEAR - 108Z  
 9.04514006N (x12) TAPPING SCREW - 4X6  
 29.A2943445 (x2) STOPPER SUPPO RT PLATE  
 12.04544006Q (x6) TAPPING SCREW: 4X6

# U006 TONER SUPPLY



# U006 TONER SUPPLY

74.D1793342 (x2) BRACKET:CHUCK:TONER BANK  
52.B2343356 (x2) JOINT:CHUCK:TONER BOTTLE  
76.D1793346 (x2) DC MOTOR:DRIVE:TONER BOTTLE:ASSY:5.85W:BRUSH  
68.D1793322 (x2) SLIDER:TONER BANK:ASSY  
92.D2703310 (x2) SHAFT:DRIVE:TONER BOTTLE:DIA6 201809-05 O/O



85.D1793380 (x2) CASE:TONER BANK:REAR

87.D1793384 (x2) SEAL:CASE:TONER BANK:LEFT

91.D2703383 (x2) SEAL:CASE:TONER BANK:REAR 201806-04 O/O

73.D1793339 (x2) GROUND PLATE:BOTTOM:TONER SUPPLY UNIT

66.D1793276 TONER CATCHPA N:TONER SUPPLY

65.D1793275 (x2) COIL SPRING:SHUTTER:TONER SUPPLY

64.D1793272 SHUTTER:TONER SUPPLY:ASSY

63.D1793271 CASE:SHUTTER:TONER SUPPLY

69.D1793332 (x2) SIDE PLATE:TONER BANK

79.D1793361 (x2) BRACKET:JOINT:RIGHT:LEVER

78.D1793355 (x4) GUIDE PLATE:TONER BANK:SIDE PLATE

88.D1943566 (x2) GRIP:LEVER:BASE:TONER BANK

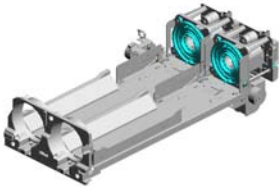
82.D1793373 BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT

84.D1793377 TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT

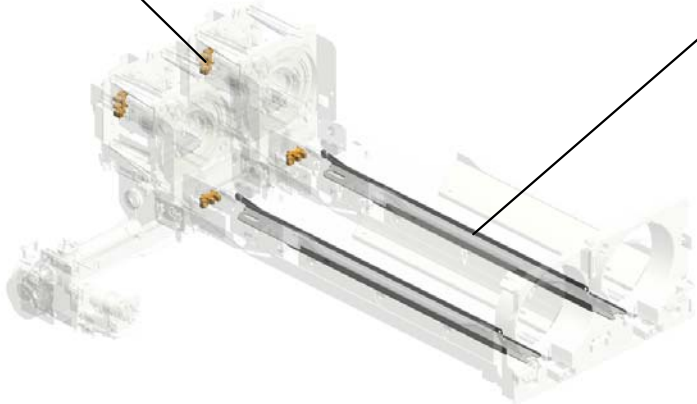
83.D1793376 LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASSY

U006  
TONER SUPPLY

94.GW020024  
(x4)  
PHOTOINTERRUP  
TOR:LG2A24BL1:G  
F  
201902-08 O/O



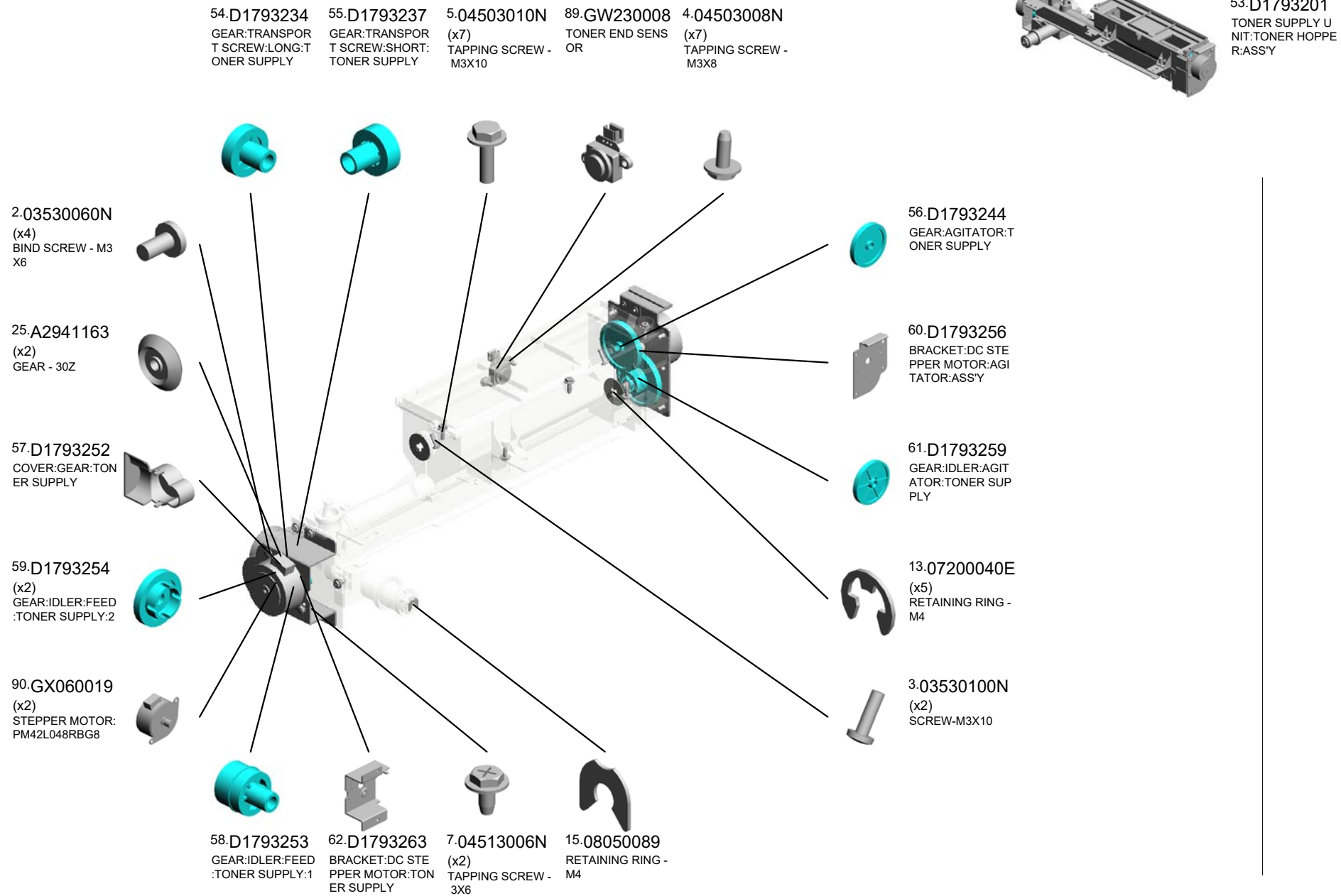
93.D0BX3451  
(x2)  
LEVER:TONER BO  
TTLE:PEEN  
201812-02 O/O



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S001

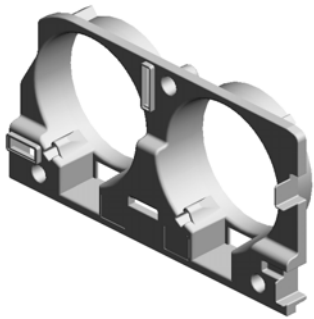
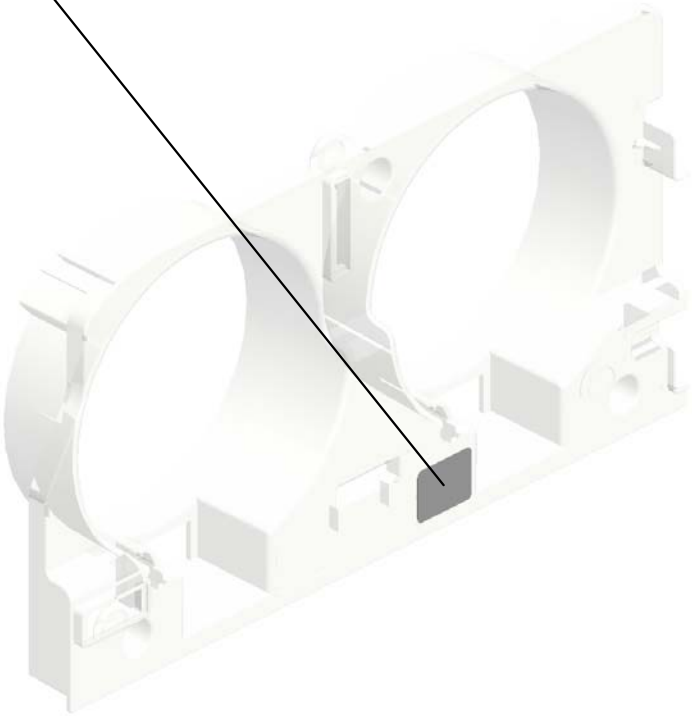
# TONER SUPPLY UNIT:TONER HOPPER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S002  
INNER COVER:TONER BANK:ASS'Y

80.D1793367  
DECAL:DESIGN SK  
ETCH:TONER BOT  
TLE



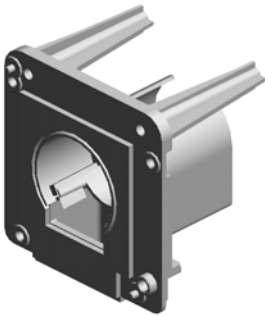
81.D1793370  
INNER COVER:TO  
NER BANK:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S003  
CASE:TONER BANK:ASS'Y

72.D1793336  
SEAL:CASE:TONE  
R BANK:FRONT



70.D1793334  
CASE:TONER BAN  
K:ASS'Y

27.A2943319  
CASE CUSHION

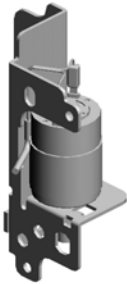
14.07330608  
PLAIN SHAFT BEA  
RING:DIA6X8

95.D2703335  
SEAL:CASE:TONE  
R BANK:LOWER  
202001-01 O/O

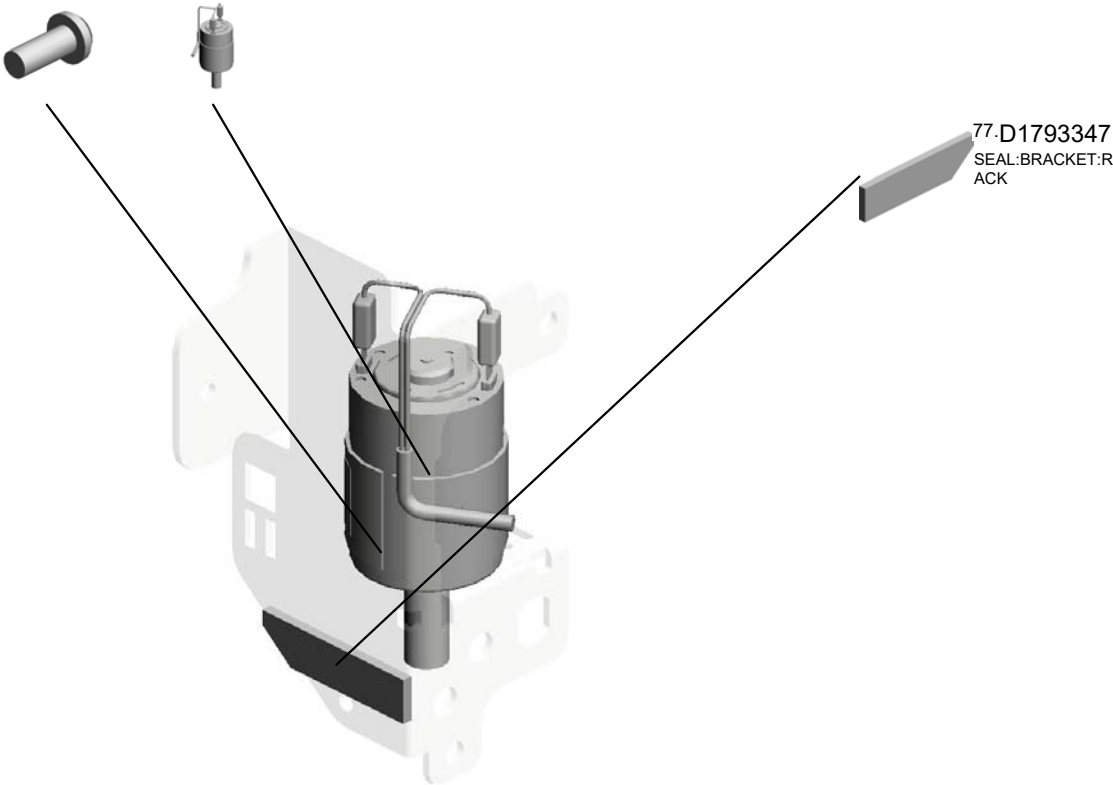
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S004  
DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

1.03125060N 76.D1793346  
(x2) DC MOTOR:DRIVE:  
SCREW - M2.5X6 TONER BOTTLE:A  
SS'Y:5.85W:BRUSH



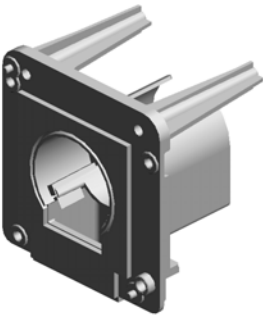
75.D1793344  
DC MOTOR:TONE  
R BOTTLE:ASS'Y:B  
RUSH:5.85W



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S005  
CASE:TONER BANK:ASS'Y

72.D1793336  
SEAL:CASE:TONE  
R BANK:FRONT

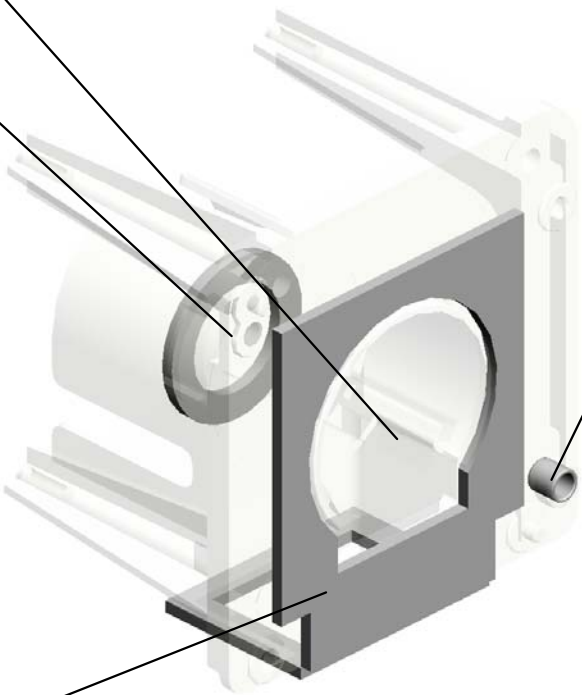


70.D1793334  
CASE:TONER BAN  
K:ASS'Y

27.A2943319  
CASE CUSHION



14.07330608  
PLAIN SHAFT BEA  
RING:DIA6X8



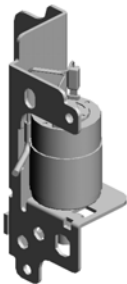
95.D2703335  
SEAL:CASE:TONE  
R BANK:LOWER  
202001-01 O/O



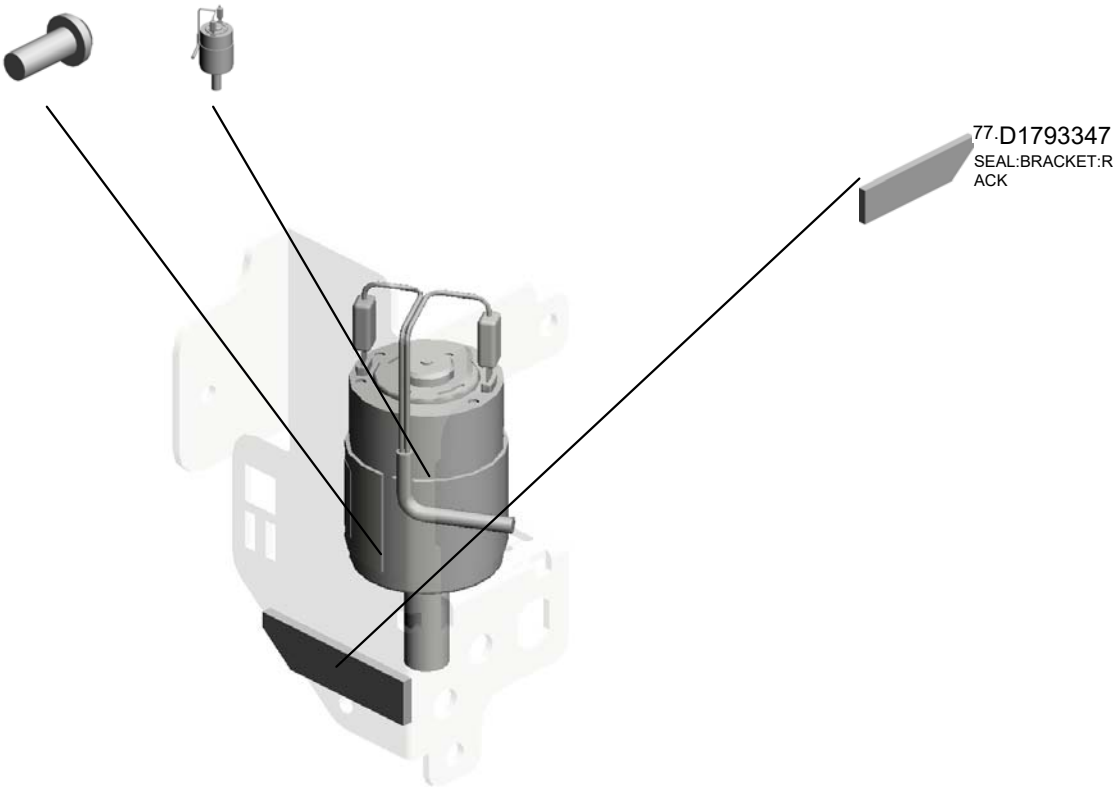
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S006  
DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

1.03125060N 76.D1793346  
(x2) DC MOTOR:DRIVE:  
SCREW - M2.5X6 TONER BOTTLE:A  
SS'Y:5.85W:BRUSH



75.D1793344  
DC MOTOR:TONE  
R BOTTLE:ASS'Y:B  
RUSH:5.85W



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U007.PCU

U007 S006  
D2702214  
DUCT:CHARGE UNIT:ASS'Y

U007 S002  
D0BX2255  
CHARGE CORONA

U007 S005  
D1792239  
SHAFT:CLEANER:CHARGE:ID  
RIVE:ASS'Y

U007 S001  
D1793504  
CLEANING UNIT:ASS'Y

U007 S003  
D2702440  
INNER COVER:PCU:ASS'Y

U007 S004  
D0BX2432  
SERVICE PARTS:DEVELOPM  
ENT UNIT:C3:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U007\_S001.CLEANING UNIT:ASS'Y

U007 S001 S002  
D1793607  
CLEANING UNIT:APPLY:ASS'  
Y



U007 S001 S001  
D1793535  
GEAR SET:CLEANING UNIT:  
SERVICE PARTS



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S001\_S002.CLEANING UNIT:APPLY:ASS'Y

U007 S001 S002 S002  
D1793681  
HOLDER:COVER:COATING B  
AR:ASS'Y



U007 S001 S002 S001  
D1793681  
HOLDER:COVER:COATING B  
AR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S002.CHARGE CORONA

U007 S002 S001  
D1792256  
COVER:CHARGE CORONA:A  
SS'Y



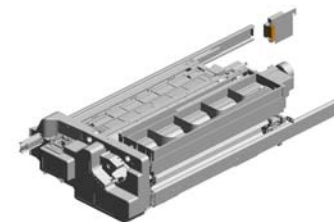
U007 S002 S002  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U007 PCU

47.D1792237 HOLDER:MOTOR:CHARGE  
23.07413706 BALL BEARING - 6 X10X3  
48.D1792238 SOCKET:CHARGE  
50.D1792246 SEAL:DUCT:SIDE PLATE:REAR  
38.D0742577 CONNECTOR:DRAWER:4POLE:REC



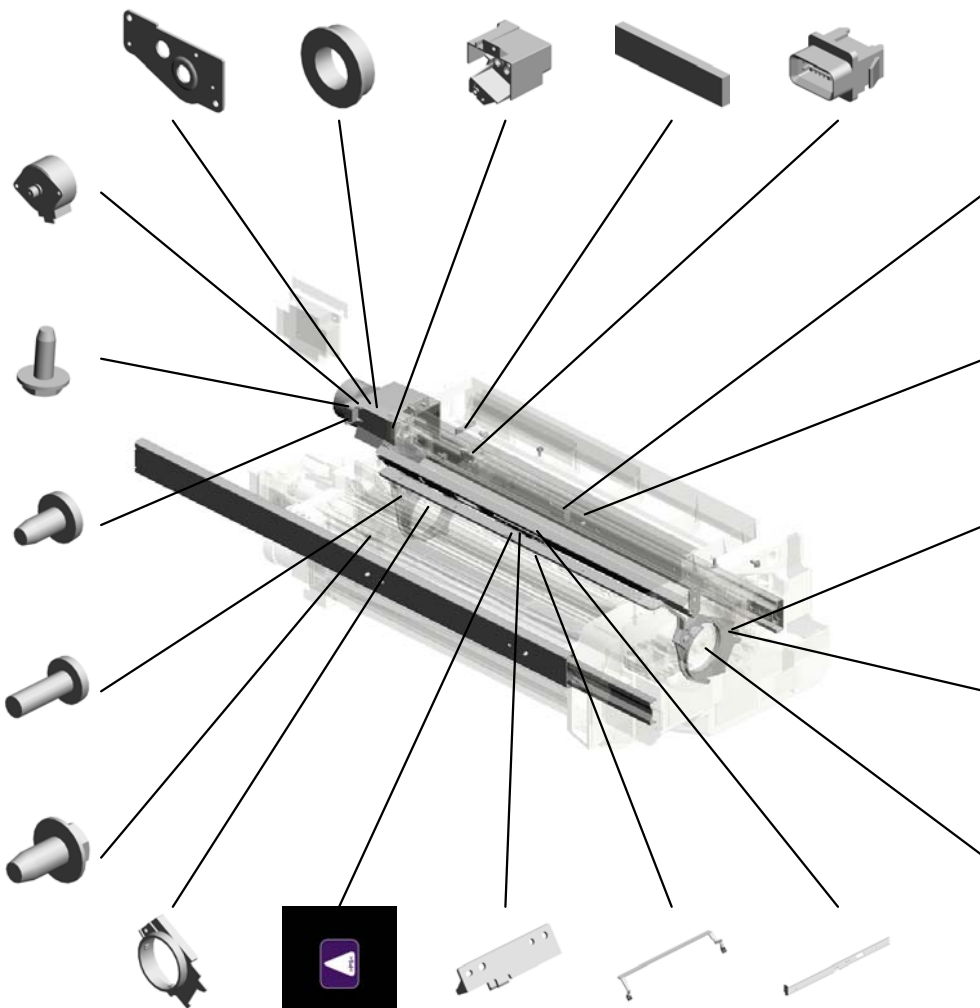
33.B7005804  
STEPPER MOTOR:  
DIA42:Z17:ASSY

11.04503008N  
(x10)  
TAPPING SCREW -  
M3X8

17.04533006N  
(x2)  
TAPPING SCREW -  
M3X6

6.03540120N  
(x2)  
SCREW M4X12

15.04514008N  
(x5)  
TAPPING SCREW:  
4X8



57.D1792411  
(x2)  
SLIDE RAIL:PCU



32.B2342390  
(x3)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

34.D0592469  
(x6)  
SCREW:ROUND P  
OINT:M4X6

18.04543006Q  
TAPPING SCREW -  
M3X6

60.D1792419  
STOPPER:SLIDE P  
AIL:PCU:PEEN

55.D1792376  
HOLDER:DRUM:TA  
KE OFF:FRONT



149.D1799640  
DEVELOPER BLAC  
K  
201903-07 O/O

2.03530060N(x 4)  
BIND SCREW - M3X6

3.03530080N(x 1)  
SCREW:M3X8

11.04503008N(x 1)  
TAPPING SCREW - M3X8

15.04514008N(x 2)  
TAPPING SCREW:4X8

56.D1792377  
HOLDER:DRUM:TA  
KE OFF:REAR

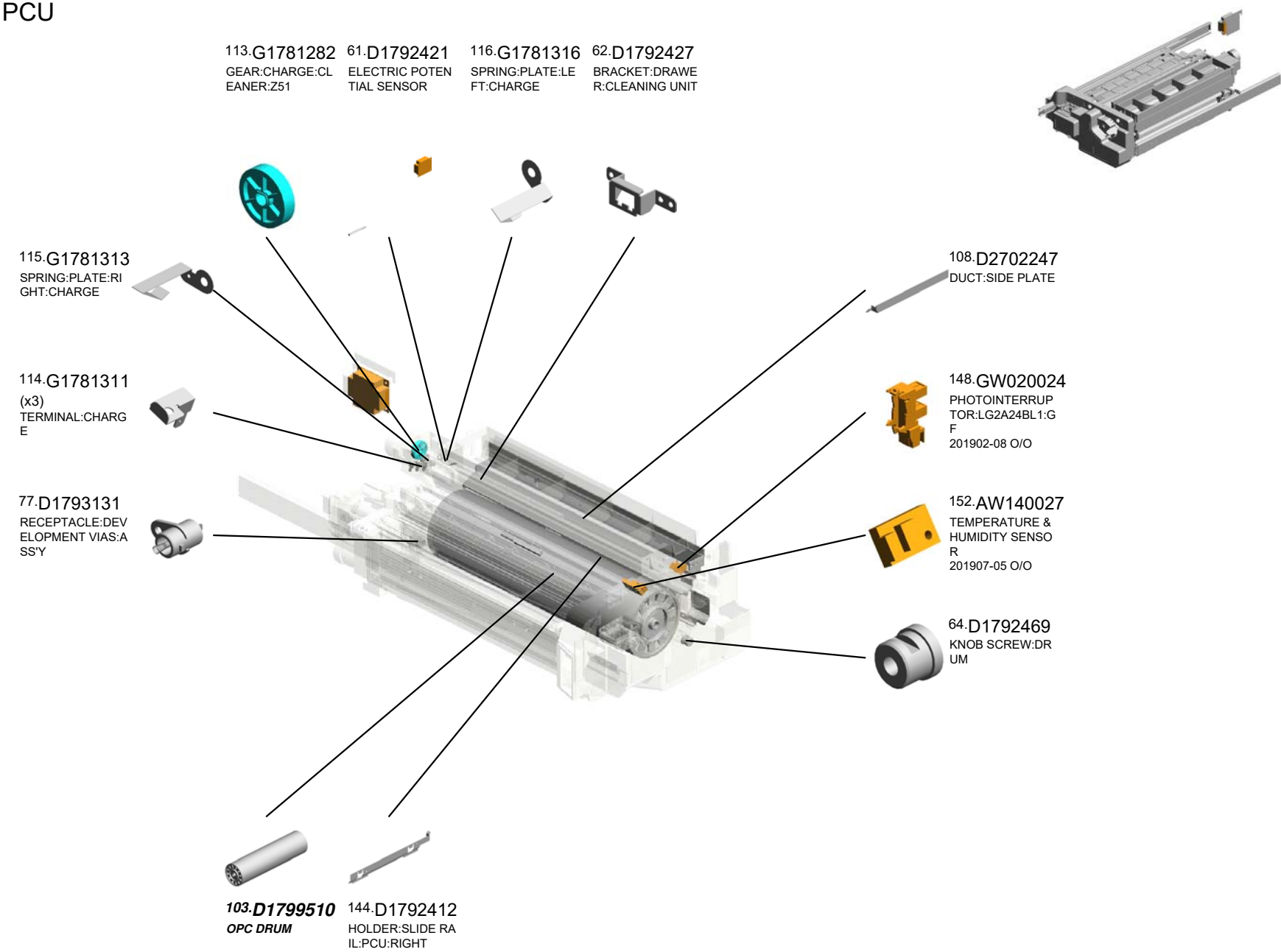
39.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU

59.D1792417  
HOLDER:ELECTRI  
C POTENTIAL SEN  
SOR

54.D1792370  
GRIP:DRUM:ASSY

58.D1792416  
STAY:ELECTRIC P  
OTENTIAL SENSO  
R

U007  
PCU



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S001  
CLEANING UNIT:ASS'Y

- 132.G1783685

HOLDER:SHAFT:C  
LEANING BLADE:R  
EAR
- 5.03530120N

(x2)  
SCREW M3X12
- 2.03530060N

(x8)  
BIND SCREW - M3  
X6
- 79.D1793525

TONER COLLECTI  
ON COIL:CLEANIN  
G:ASS'Y



78.D1793504  
CLEANING UNIT:ASS'Y

131.G1783672  
CAP:PIPE:DISCHA  
RGE USED TONER

80.D1793531  
TONER CATCHPA  
N:PIPE:DISCHARG  
E USED TONER

81.D1793532  
COIL SPRING:TON  
ER CATCHPAN

86.D1793561  
SHAFT:CLEANING  
BLADE:FRONT

91.D1793589  
RETAINING RINGS  
-E:GUIDE

22.07200040E  
RETAINING RING -  
M4

25.08050089  
(x2)  
RETAINING RING -  
M4

- 90.D1793581

BLADE:CLEANING:  
ASS'Y
- 88.D1793571

BRACKET:CLEANI  
NG BLADE:ASS'Y
- 89.D1793576

TENSION SPRING:  
CLEANING BLADE:  
6N

U007\_S001\_S001  
GEAR SET:CLEANING UNIT:SERVICE PARTS

97.D1793645 87.D1793564  
GEAR:BRUSH ROLLER:Z15 GEAR:IDLER:Z17:UPPER

83.D1793536  
GEAR:IDLER:Z16

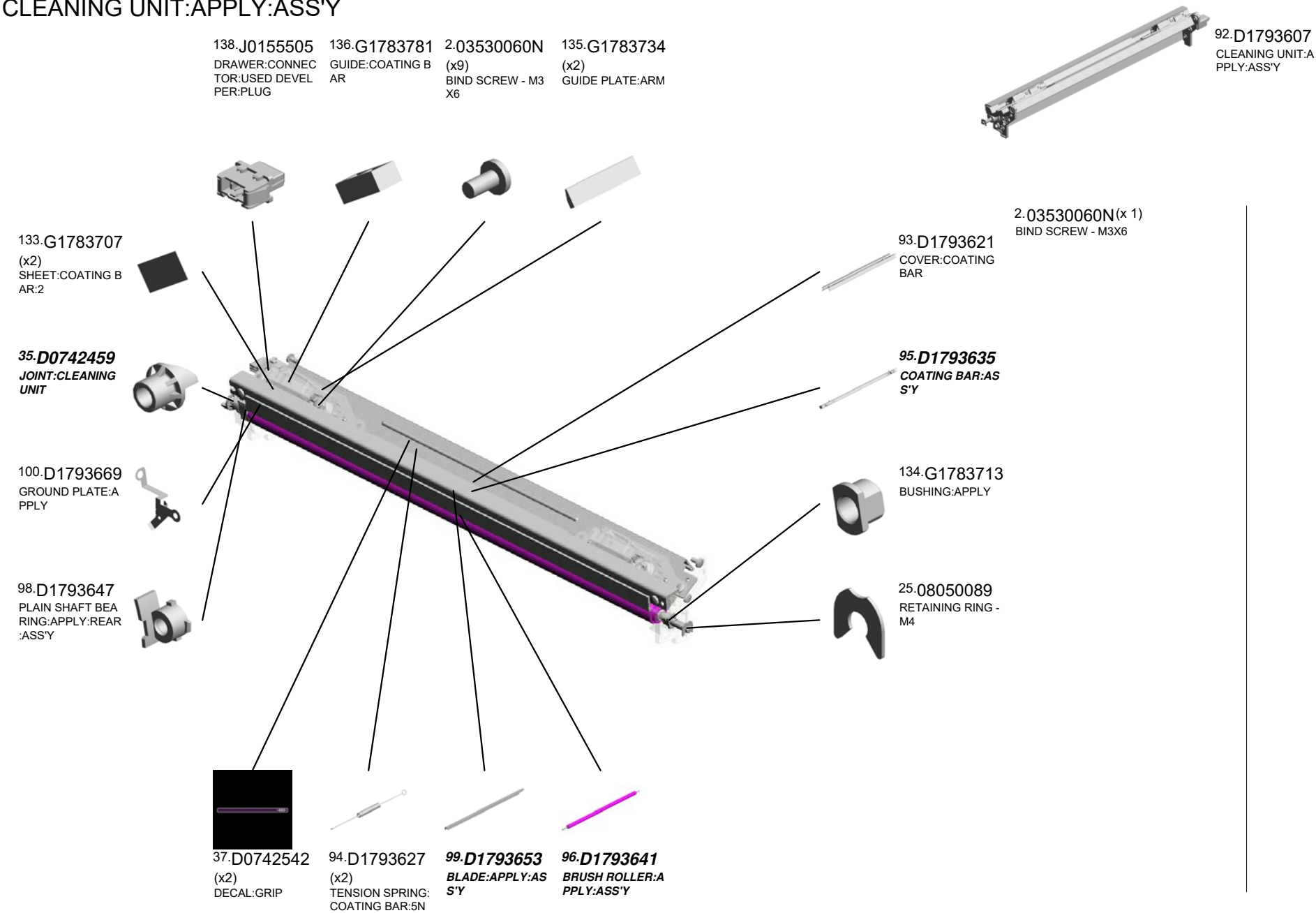
84.D1793537  
GEAR:IDLER:Z17:LOWER

85.D1793538  
GEAR:TONER COLLECTION COIL:Z18

82.D1793535  
GEAR SET:CLEANING UNIT:SERVICE PARTS

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

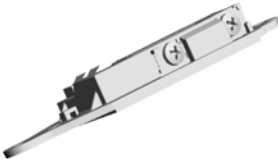
U007\_S001\_S002  
CLEANING UNIT:APPLY:ASS'Y



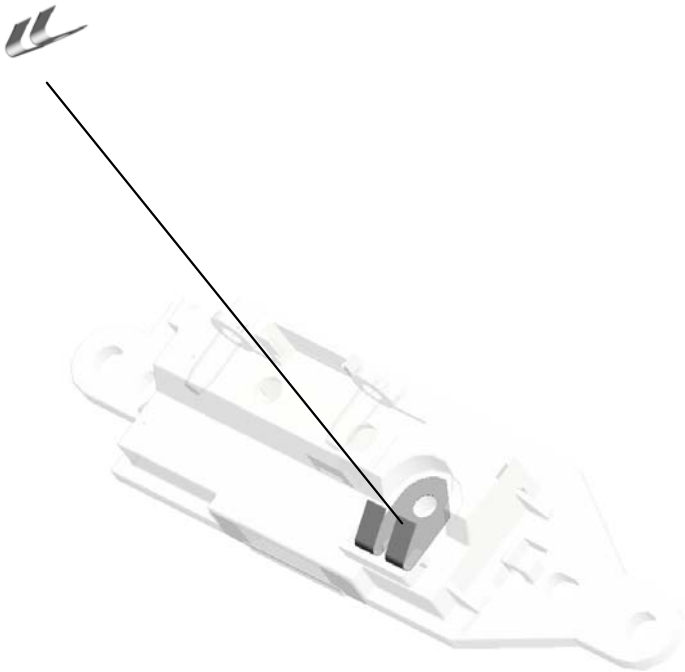
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S001\_S002\_S001  
HOLDER:COVER:COATING BAR:ASS'Y

102.D1793689  
GROUND PLATE:C  
OVER:APPLY



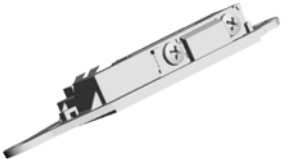
101.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y



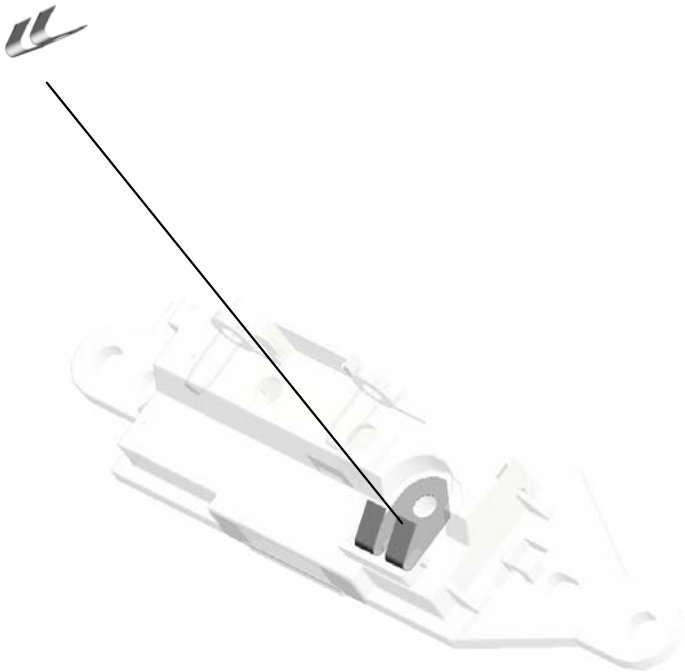
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S001\_S002\_S002  
HOLDER:COVER:COATING BAR:ASS'Y

102.D1793689  
GROUND PLATE:C  
OVER:APPLY

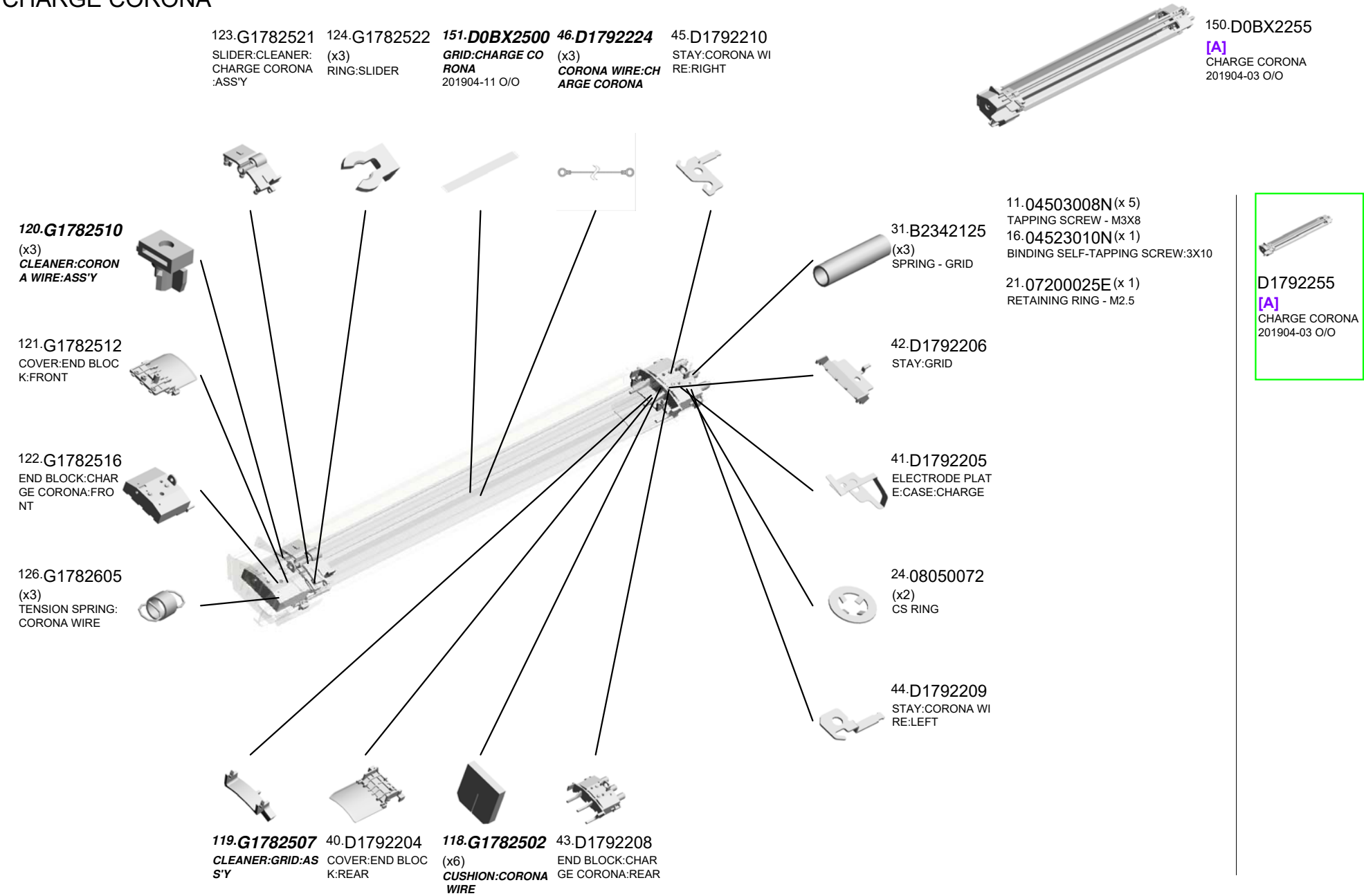


101.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

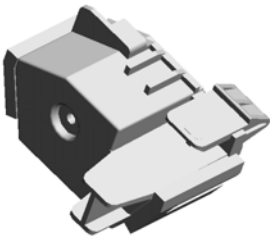
U007\_S002  
CHARGE CORONA



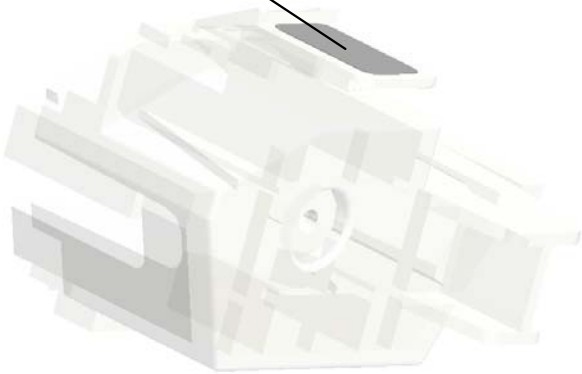


U007\_S002\_S001  
COVER:CHARGE CORONA:ASS'Y

51.D1792254  
DECAL:CHARGE:G  
RIP



53.D1792256  
COVER:CHARGE C  
ORONA:ASS'Y

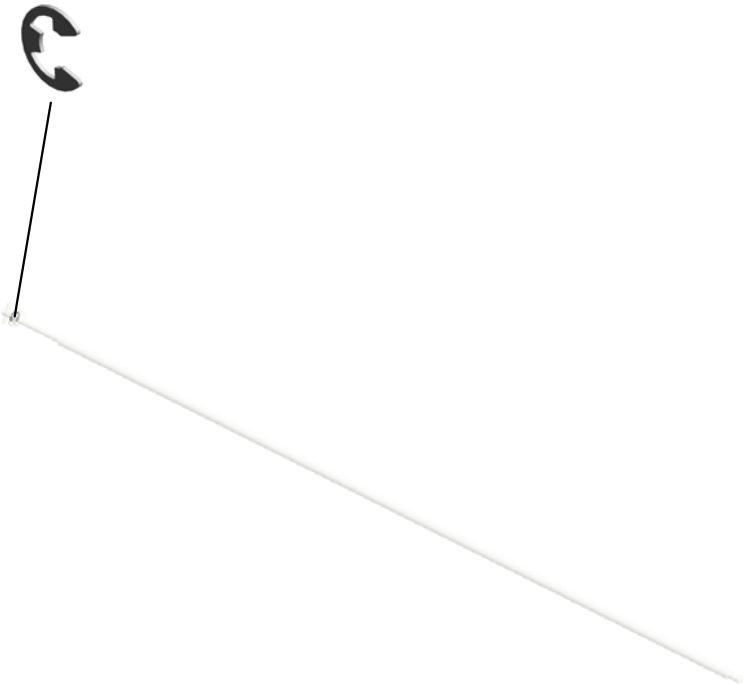


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S002\_S002  
SCREW SHAFT:CHARGE CORONA:ASS'Y

21.07200025E  
RETAINING RING -  
M2.5

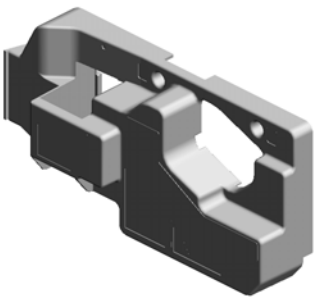
125.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
S'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S003  
INNER COVER:PCU:ASS'Y

112.D2703136  
DECAL:DEVELOPM  
ENT UNIT:CAUTIO  
N

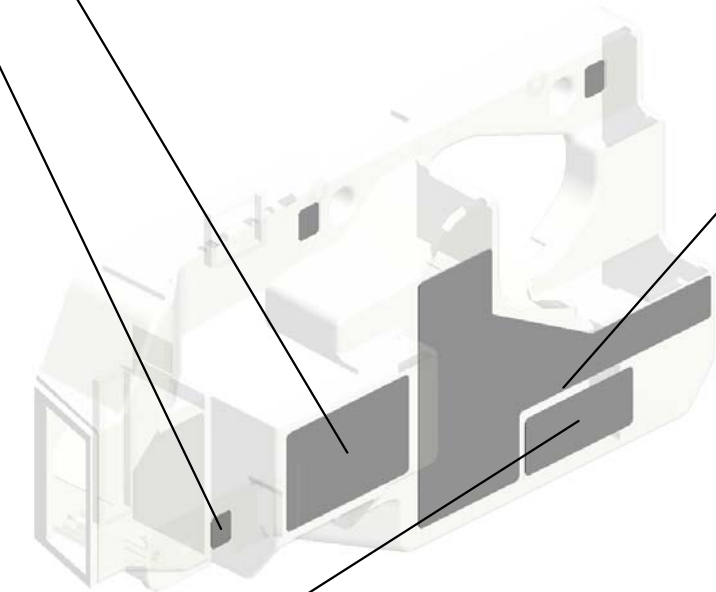


110.D2702440  
INNER COVER:PC  
U:ASS'Y

106.D2701568  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
:ABS



111.D2703134  
DECAL:WARNING:  
AROUND THE PHO  
TOCONDUCTOR:A  
BS



105.D2701399  
DECAL:LASER DIO  
DE:ABS

U007\_S004  
SERVICE PARTS:DEVELOPMENT UNIT:C3:ASS'Y

- 13.04504012N

(x12)

TAPPING SCREW:

4X12
- 9.03603010N

(x4)

SCREW:M3X10
- 5.03530120N

(x2)

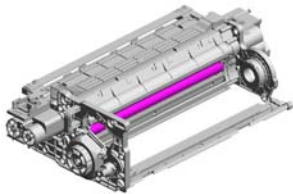
SCREW M3X12
- 28.11050534

(x4)

CLAMP
- 26.09543008N

(x5)

SCREW - M3X8



153.D0BX2432  
[A]  
SERVICE PARTS:DEVELOPMENT UNIT:C3:ASS'Y  
201908-01 O/O

39.D0743829  
DECAL:POSITIONING DISPLAY:TCRUNG



14.04504025N  
(x8)  
TAPPING SCREW: 4X25



11.04503008N  
(x5)  
TAPPING SCREW - M3X8



63.D1792468  
GRIP:DRUM STAY: PCU



7.03603006N  
(x8)  
SCREW - M3X6



12.04503010N  
(x6)  
TAPPING SCREW - M3X10



65.D1792474  
DECAL:DIAL



36.D0742541  
DECAL:ARROW LABEL

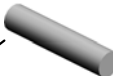


3.03530080N  
(x3)  
SCREW:M3X8

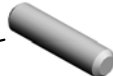


8.03603008N  
(x11)  
SCREW:M3X8

20.06330140G  
(x5)  
PARALLEL PIN - 3X14



19.06330120G  
PARALLEL PIN - 3X12



27.11050511  
HARNESS CLAMP - LWS-0306ZC



10.03604010N  
(x4)  
SCREW:M4X10



1.03530040N  
(x2)  
SCREW - M3X4



- 4.03530100N(x 3)

SCREW-M3X10
- 7.03603006N(x 4)

SCREW - M3X6
- 8.03603008N(x 5)

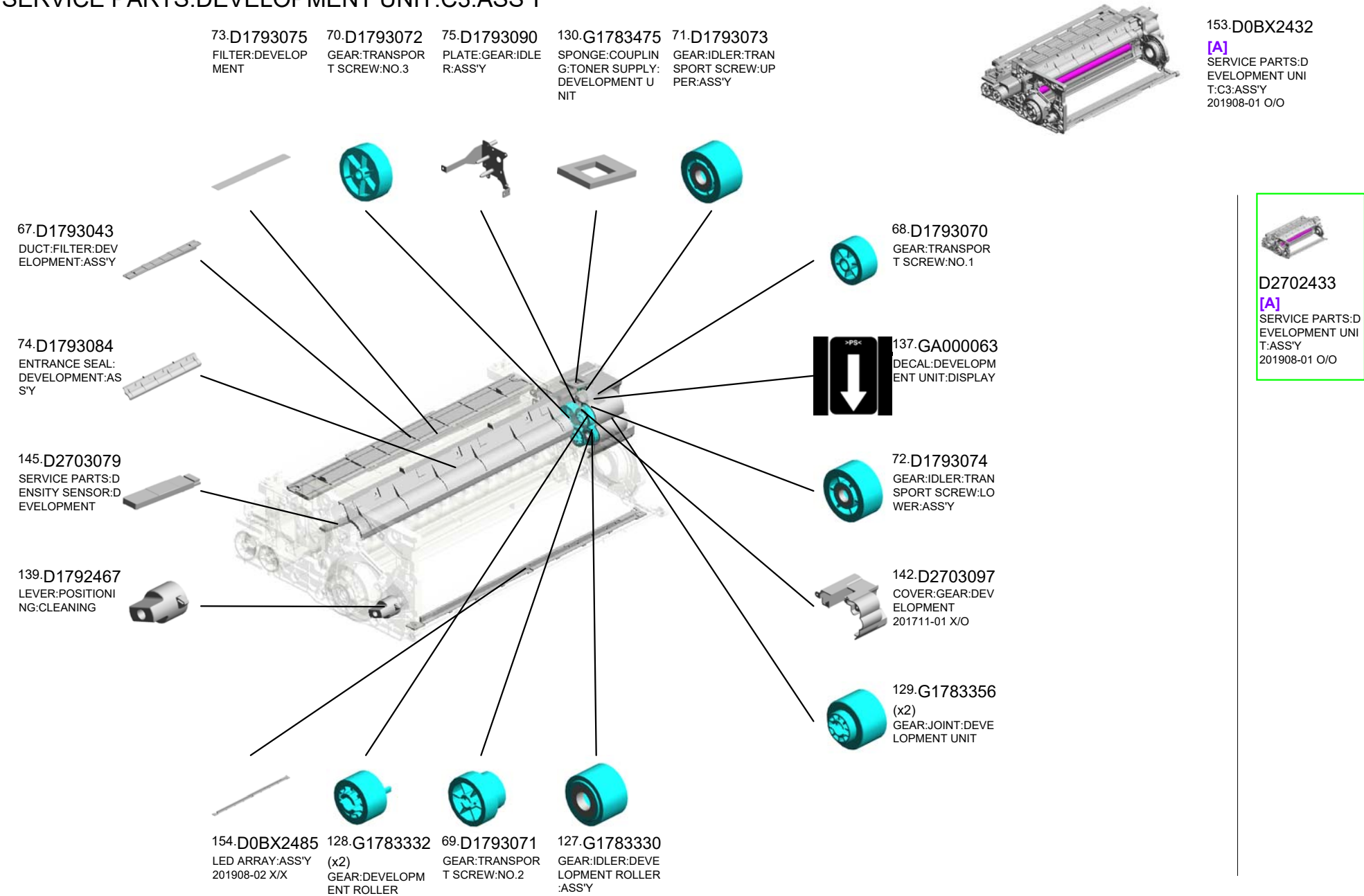
SCREW:M3X8
- 11.04503008N(x 3)

TAPPING SCREW - M3X8
- 12.04503010N(x 1)

TAPPING SCREW - M3X10
- 13.04504012N(x 2)

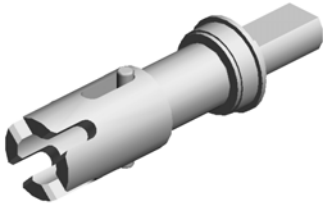
TAPPING SCREW:4X12

U007\_S004  
SERVICE PARTS:DEVELOPMENT UNIT:C3:ASS'Y



U007\_S005  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

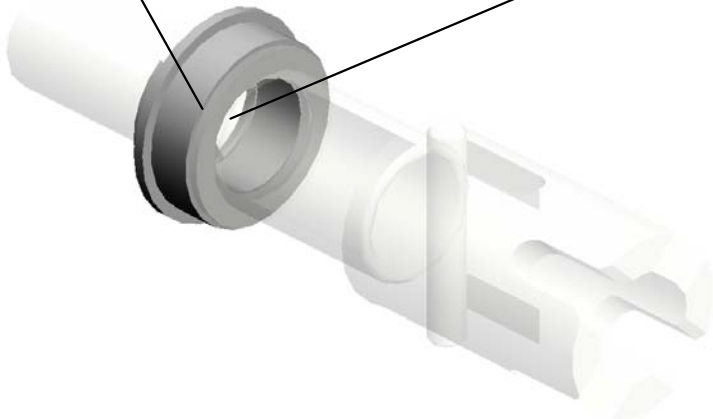
22.07200040E  
RETAINING RING -  
M4



49.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



23.07413706  
BALL BEARING - 6  
X10X3



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S006  
DUCT:CHARGE UNIT:ASS'Y



27.11050511  
HARNESS CLAMP -  
LWS-0306ZC

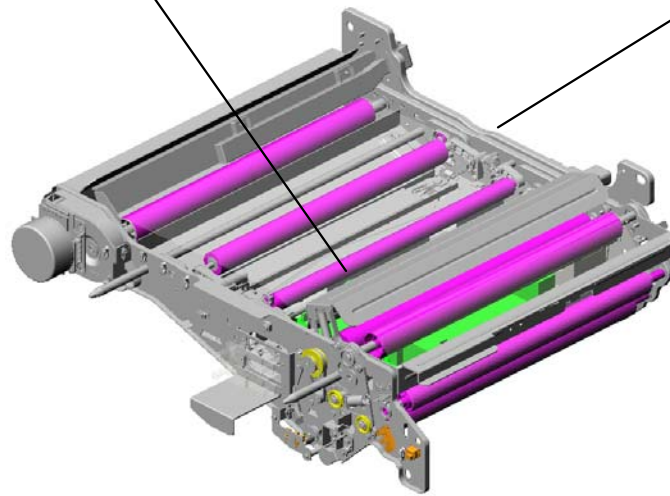
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U008.ITB UNIT

U008 S001  
D2706002  
TRANSFER UNIT:INTERMEDI  
ATE TRANSFER:ASS'Y



U008 S002  
D2706170  
DRUM STAY:INTERMEDIATE  
TRANSFER:SUB-ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U008\_S001.TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

U008 S001 S001  
D1796085  
ROLLER:DRIVEN:INTERMEDI  
ATE TRANSFER:ASS'Y

U008 S001 S002  
D1796091  
ROLLER:TENSION:ASS'Y

U008 S001 S004  
D0743872  
PULLEY:DRIVE WERE:ASS'Y

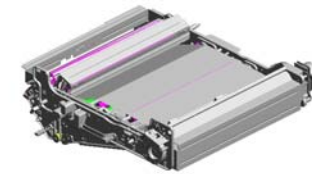
U008 S001 S003  
D1796108  
ROLLER:TRANSFER:PAPER:  
FRONT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U008 ITB UNIT

52.D0744351

(x4)  
STEPPED SCREW:  
DIA5.4DIA:3.5:M  
3



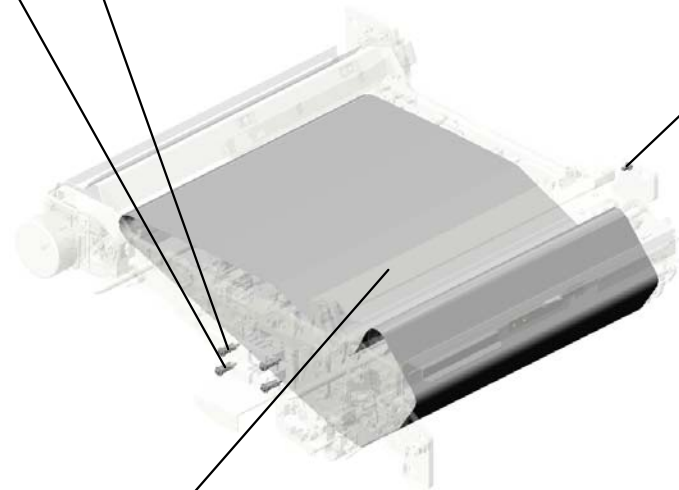
31.AA063463

(x4)  
COMPRESSION SP  
RING:DRAWER



6.03604008N

(x2)  
SCREW - M4X8



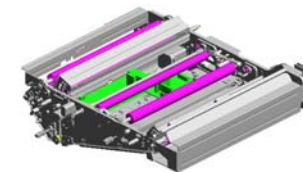
76.D1796050  
FLAT BELT-TRANS  
FER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

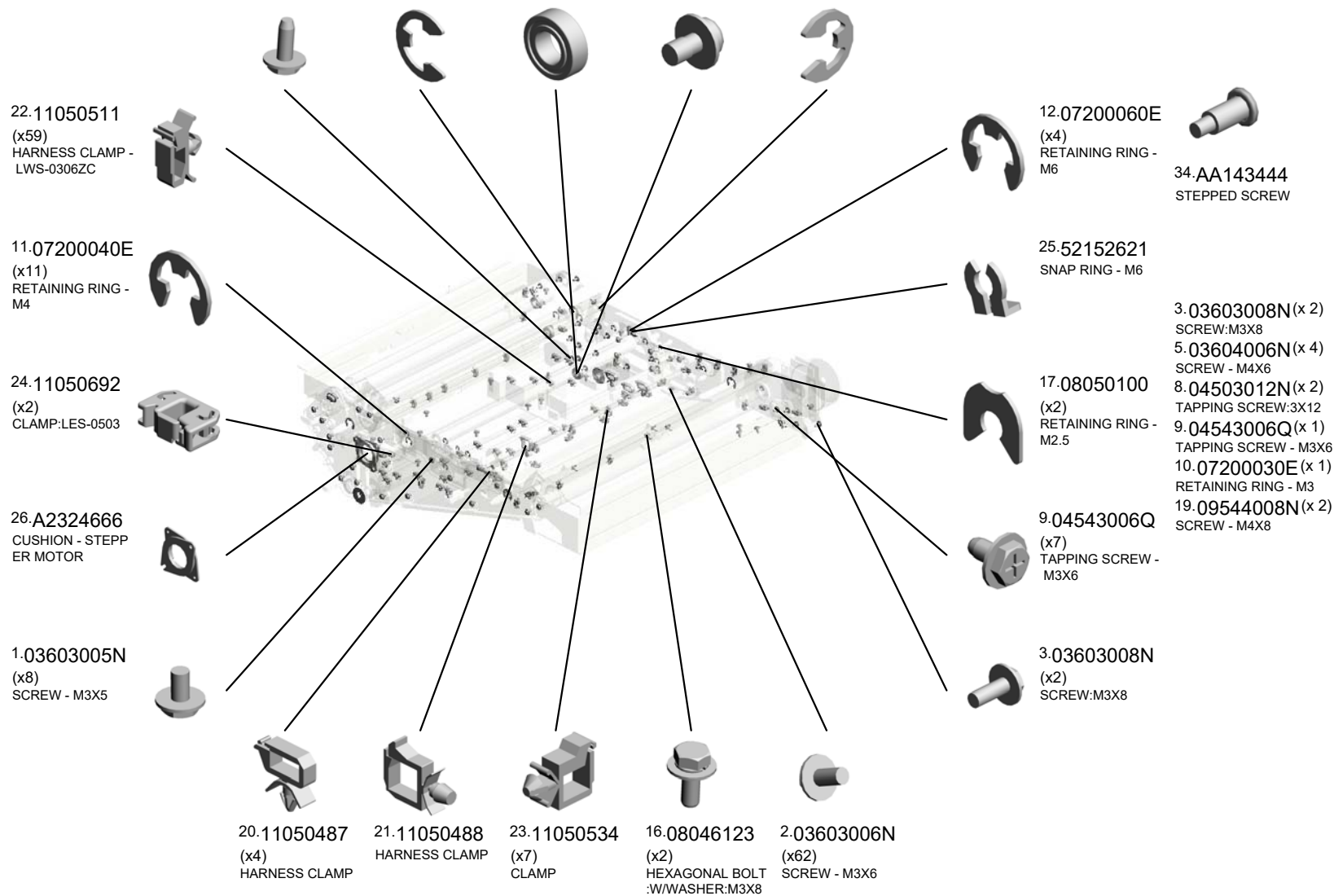
U008\_S001

# TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

7.04503008N (x4) TAPPING SCREW - M3X8  
 13.07200080E (x4) RETAINING RING - M8  
 18.08053573 (x3) RADIAL BALL BEARING: DIA8X DIA16X5  
 19.09544008N (x5) SCREW - M4X8  
 10.07200030E RETAINING RING - M3

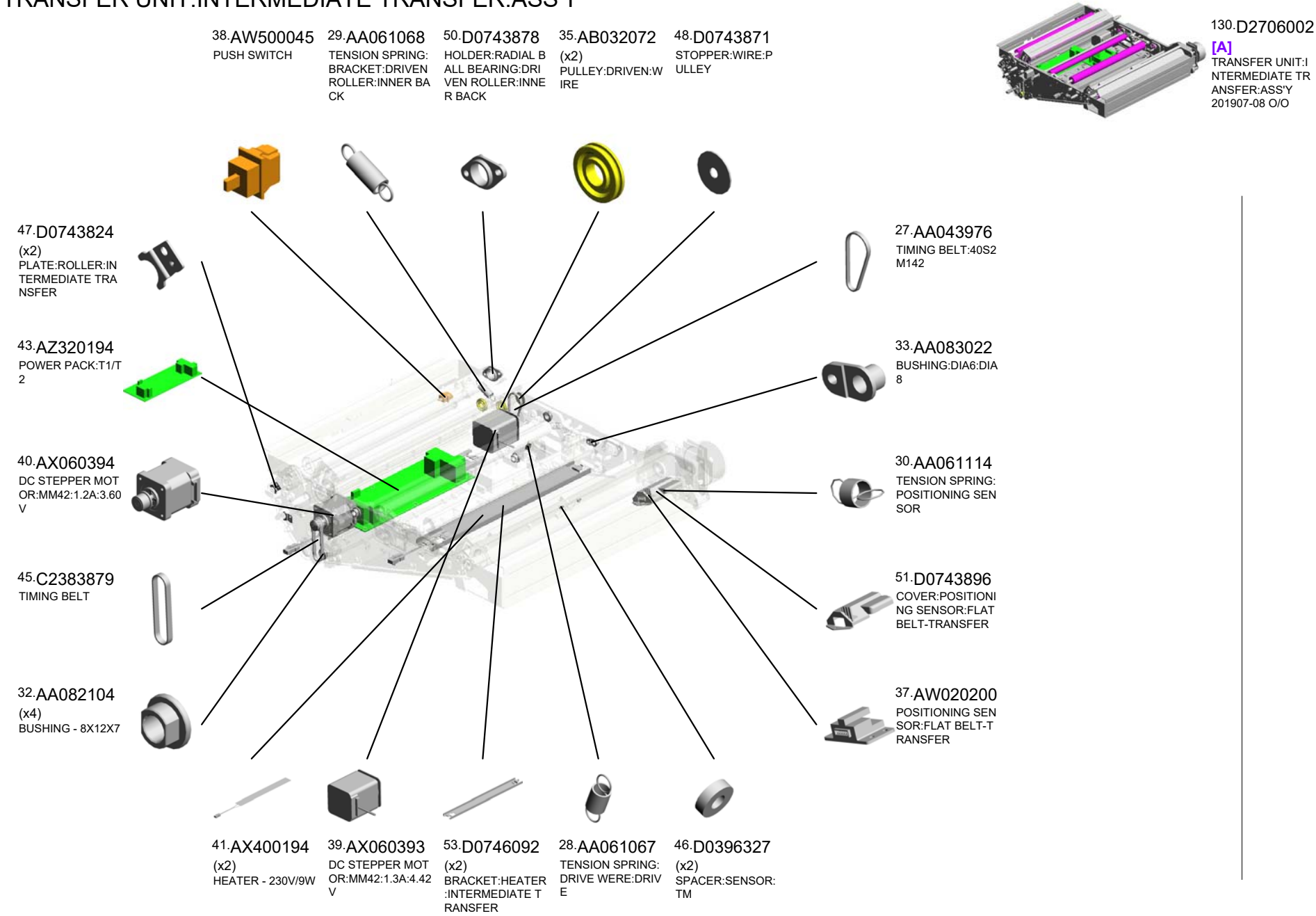


130.D2706002  
 [A] TRANSFER UNIT: INTERMEDIATE TRANSFER: ASS'Y  
 201907-08 O/O



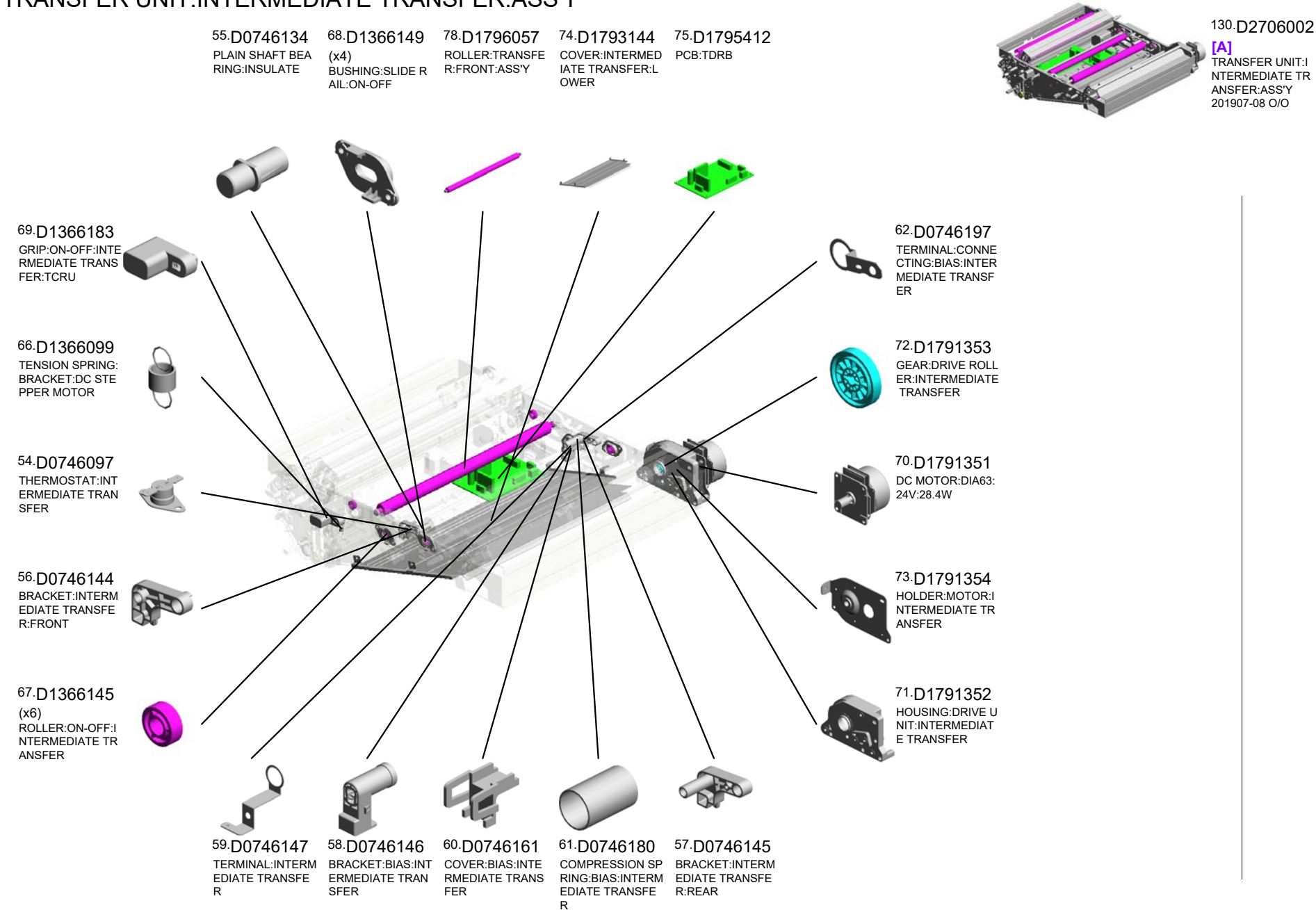
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



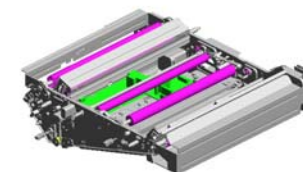
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



U008\_S001

# TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



130.D2706002

[A]  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y  
201907-08 O/O

100.D1796147 (x2) CAM:ON-OFF:INTERMEDIATE TRANSFER  
81.D1796080 (x2) ROLLER:OPPOSED:BELT CLEANING:ASS'Y  
95.D1796140 LEVER:ON-OFF:ROLLER:FRONT  
84.D1796094 CASE:TENSION:ROLLER  
85.D1796095 SUPPORTING PLATE:CASE:TENSION:ROLLER

87.D1796098

(x2)  
COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER

86.D1796097

(x2)  
PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER

92.D1796122

BRACKET:ON-OFF:TRANSFER ROLLER

101.D1796154

CASE:OPPOSED:TRANSFER ROLLER:FRONT

91.D1796119

PULLEY:ON-OFF:TRANSFER ROLLER

96.D1796141

LEVER:ON-OFF:ROLLER:REAR

90.D1796117

BRACKET:DRAWER:INTERMEDIATE TRANSFER

94.D1796127

FEELER:ON-OFF:TRANSFER:PAPER

79.D1796062

(x2)  
TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER

80.D1796065

DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y

97.D1796143

(x2)  
ARM:LEVER:ON-OFF:ROLLER

98.D1796144

(x2)  
TENSION SPRING:SLIDE RAIL:TRANSFER

99.D1796146

SHAFT:ON-OFF:INTERMEDIATE TRANSFER

93.D1796125

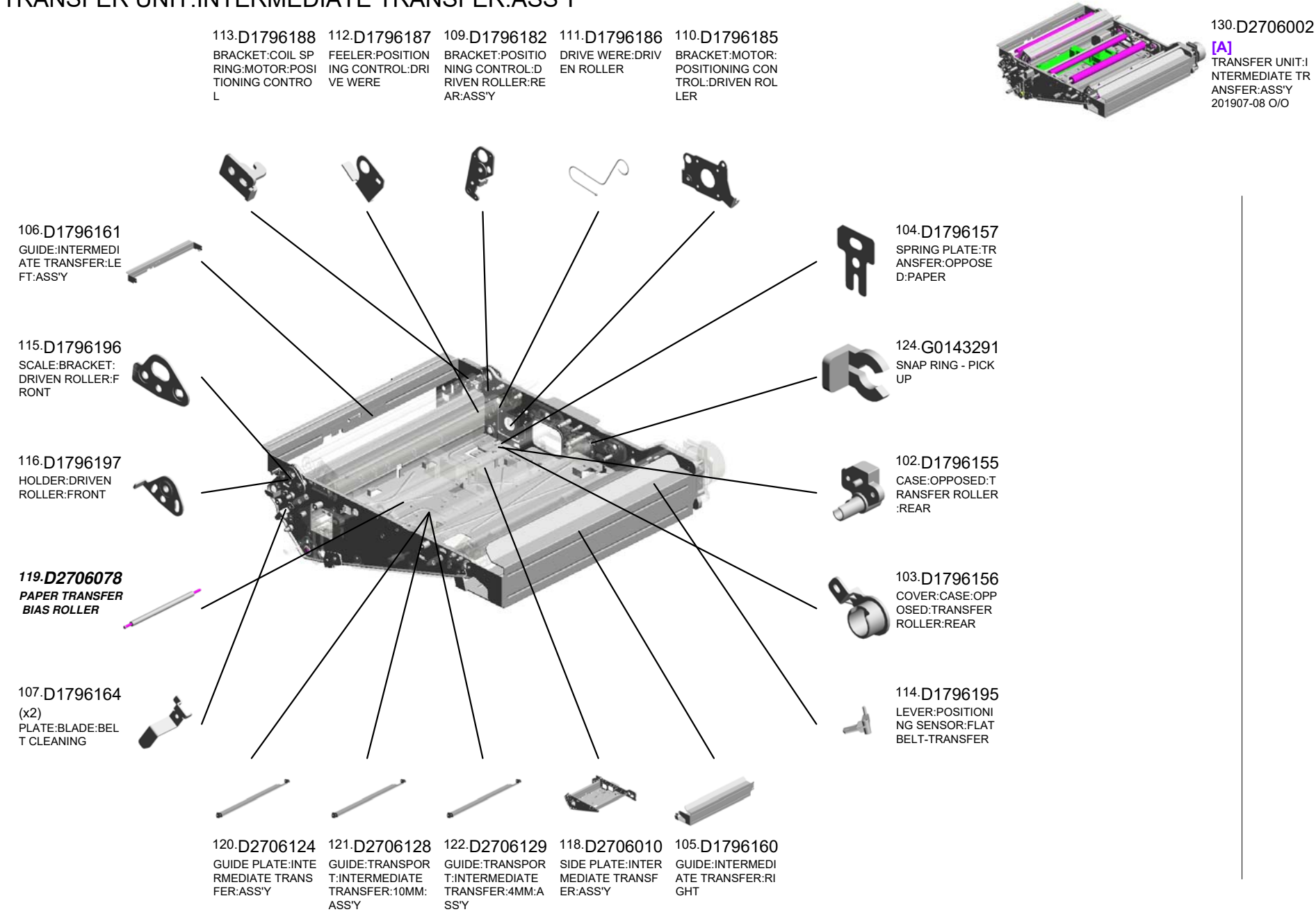
CAM:ON-OFF:TRANSFER:PAPER:REAR

89.D1796112

DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER

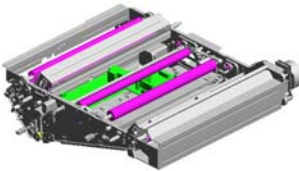


U008\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

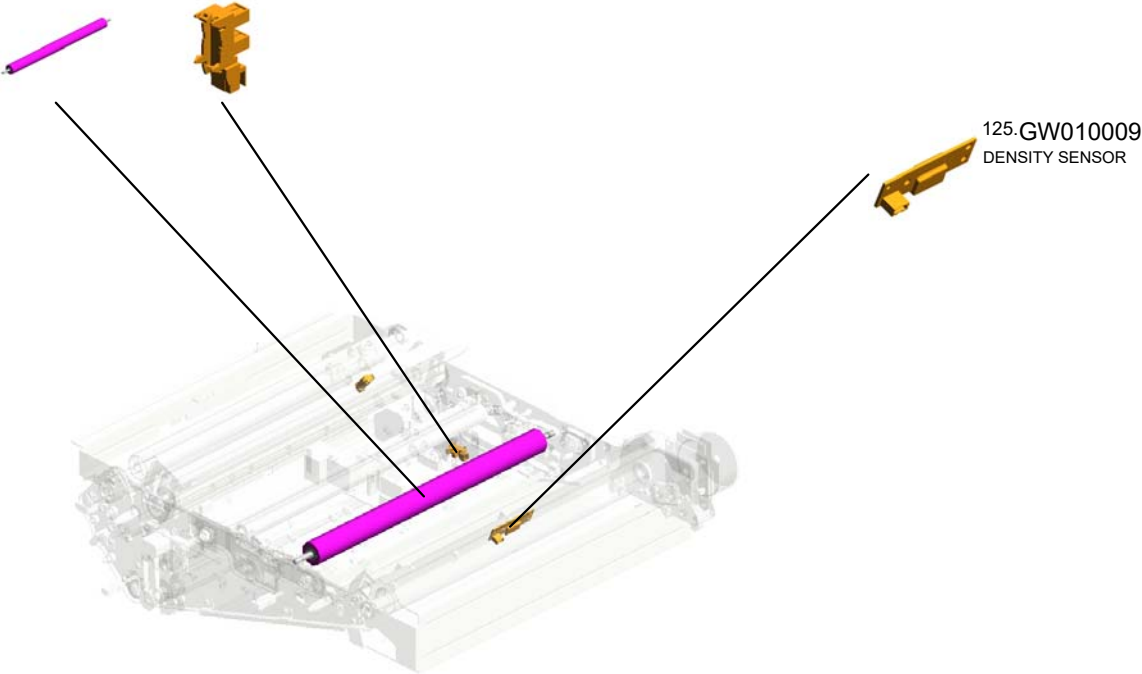


U008\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

129.D0BX6051 128.GW020024  
ROLLER:INTERME (x2)  
DIATE TRANSFER: PHOTOINTERRUP  
ASS'Y TOR:LG2A24BL1:G  
201907-06 O/O F  
201902-08 O/O



130.D2706002  
[A]  
TRANSFER UNIT:I  
NTERMEDIATE TR  
ANSFER:ASS'Y  
201907-08 O/O



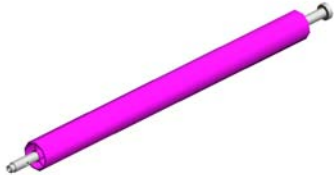
D2706001  
[A]  
TRANSFER UNIT:I  
NTERMEDIATE TR  
ANSFER:ASS'Y  
201907-08 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U008\_S001\_S001  
ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y

15.07403808  
BALL BEARING - 8  
X16X5MM

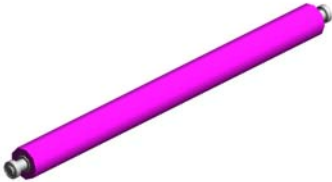


82.D1796085  
ROLLER:DRIVEN:I  
NTERMEDIATE TR  
ANSFER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001\_S002  
ROLLER:TENSION:ASS'Y

18.08053573  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

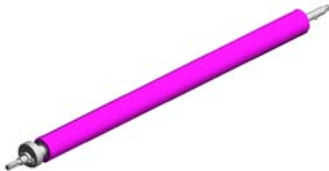


83.D1796091  
ROLLER:TENSION:  
ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001\_S003  
ROLLER:TRANSFER:PAPER:FRONT:ASS'Y

18.08053573  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

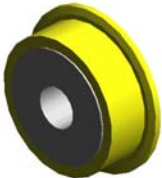


88.D1796108  
ROLLER:TRANSFE  
R:PAPER:FRONT:A  
SS'Y

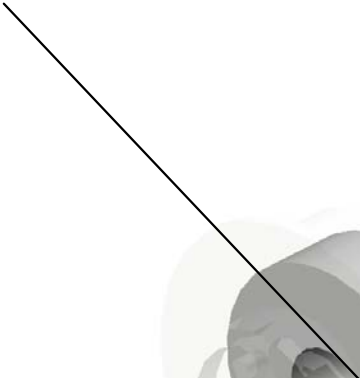
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001\_S004  
PULLEY:DRIVE WERE:ASS'Y

14.07403008  
BALL BEARING - 8  
X22X7

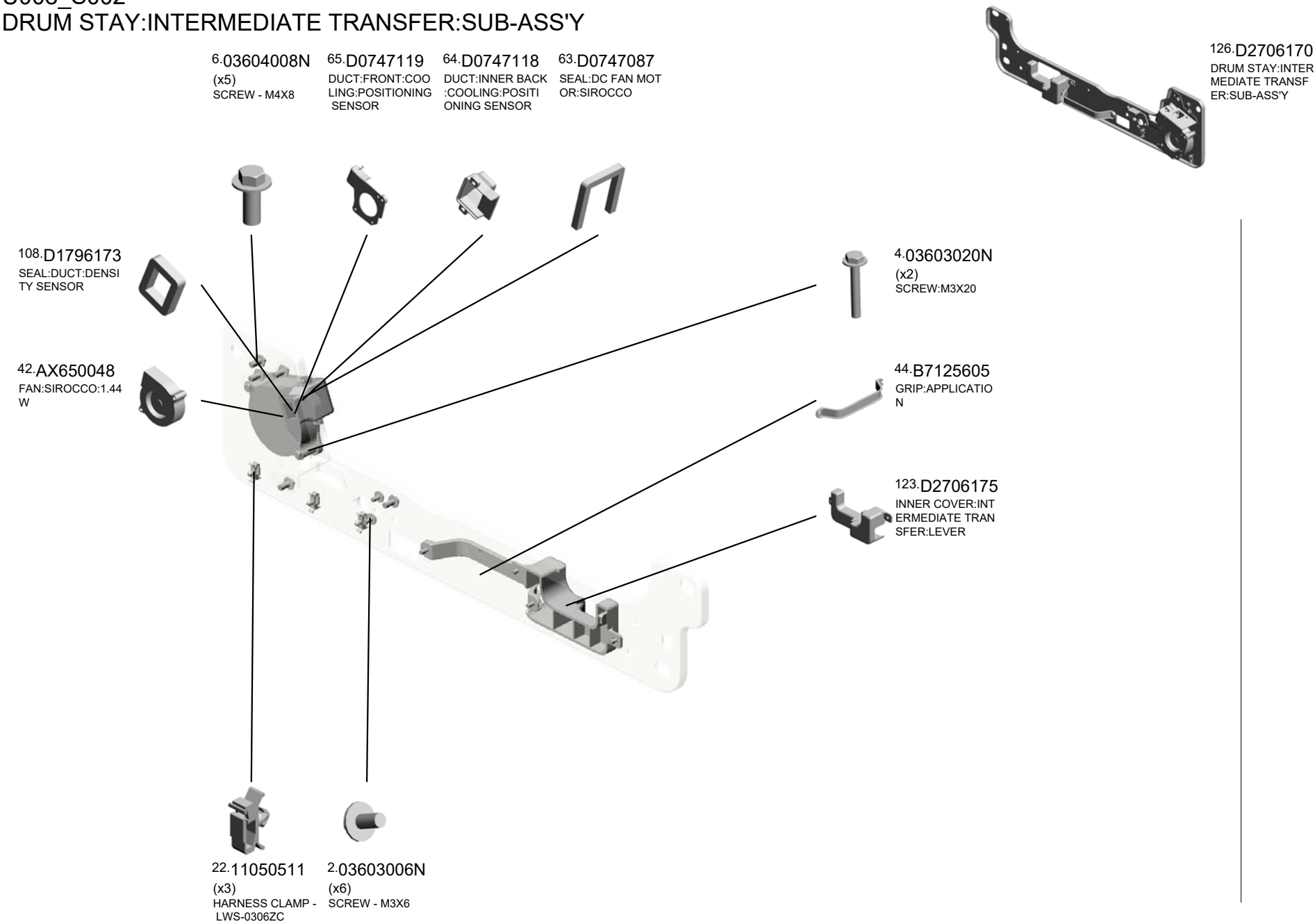


49.D0743872  
PULLEY:DRIVE WE  
RE:ASS'Y



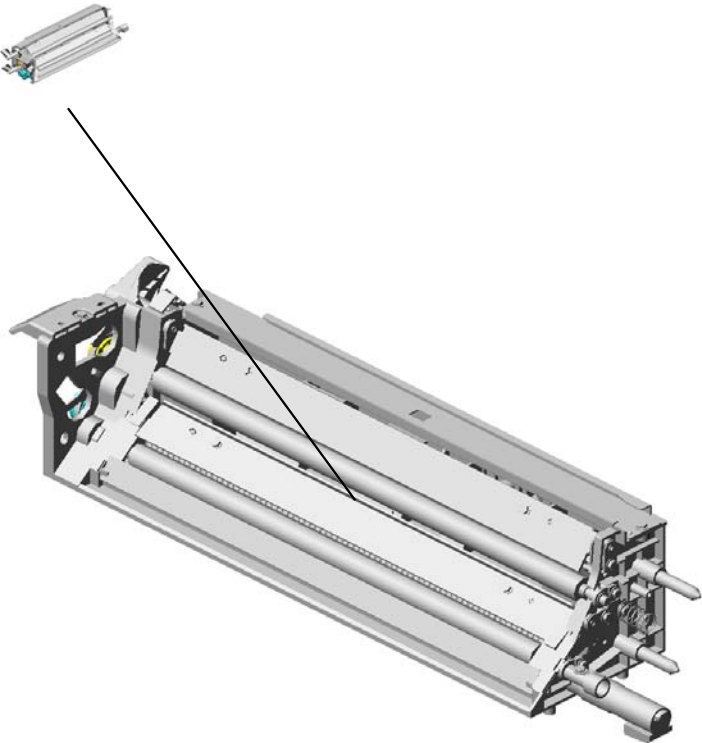
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S002  
DRUM STAY:INTERMEDIATE TRANSFER:SUB-ASS'Y



# U009.ITB CLEANING

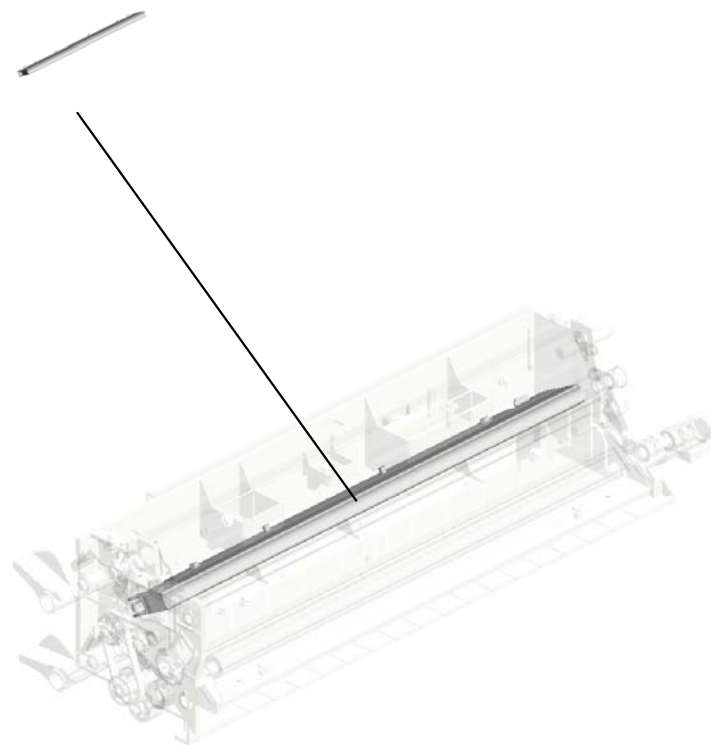
U009 S001  
D0BX6400  
BELT CLEANING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U009\_S001.BELT CLEANING:ASS'Y

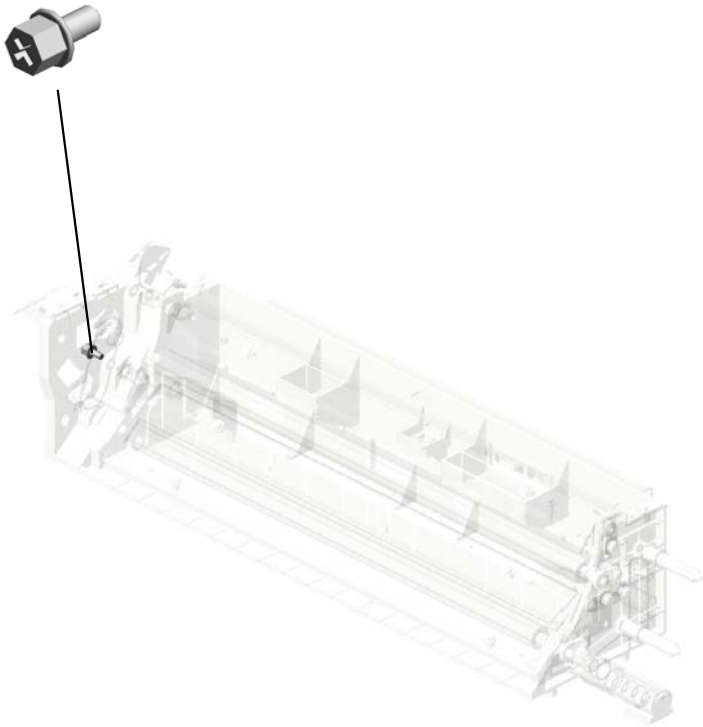
U009 S001 S001  
D0746450  
COATING BAR:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009  
ITB CLEANING

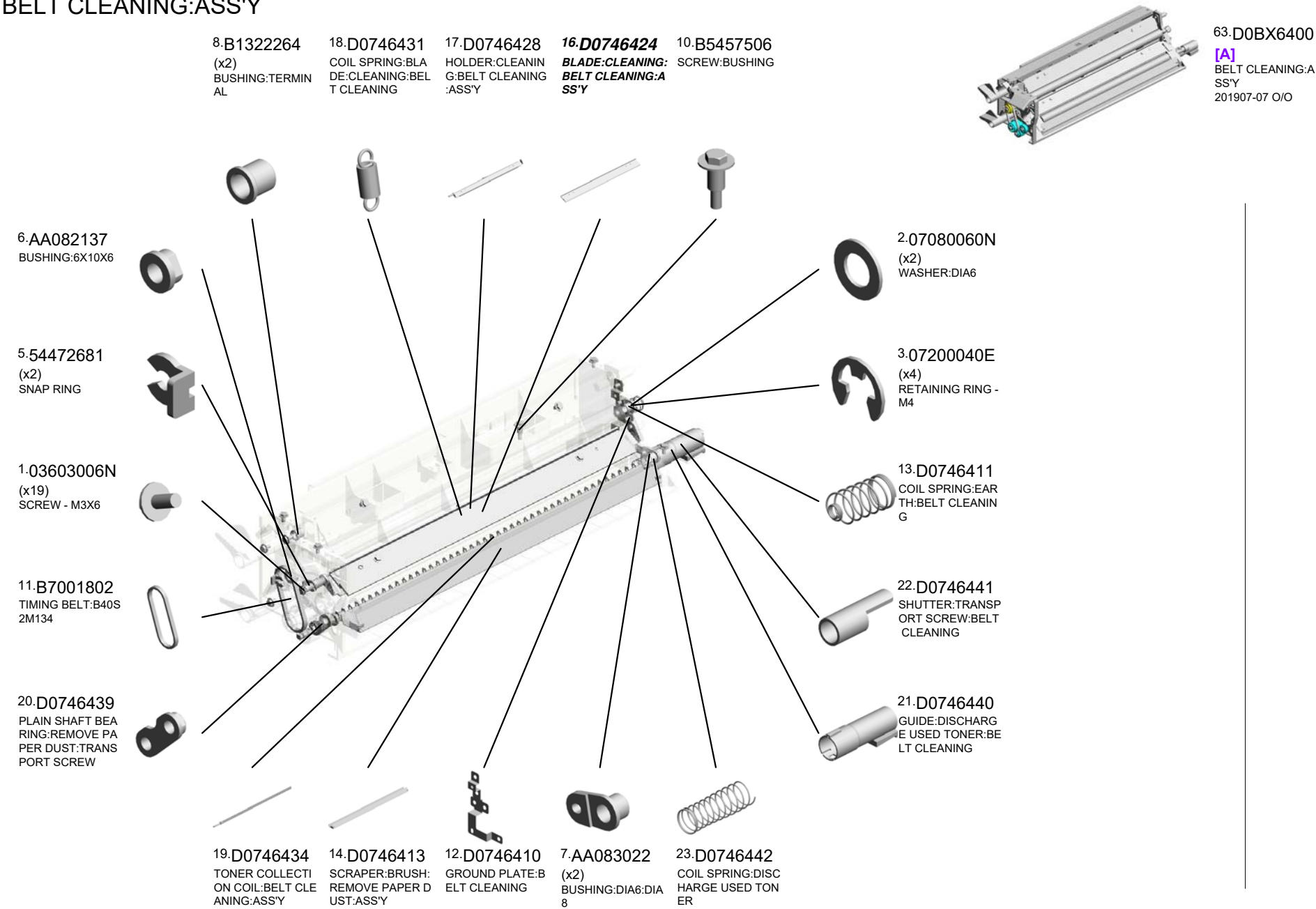
9-B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

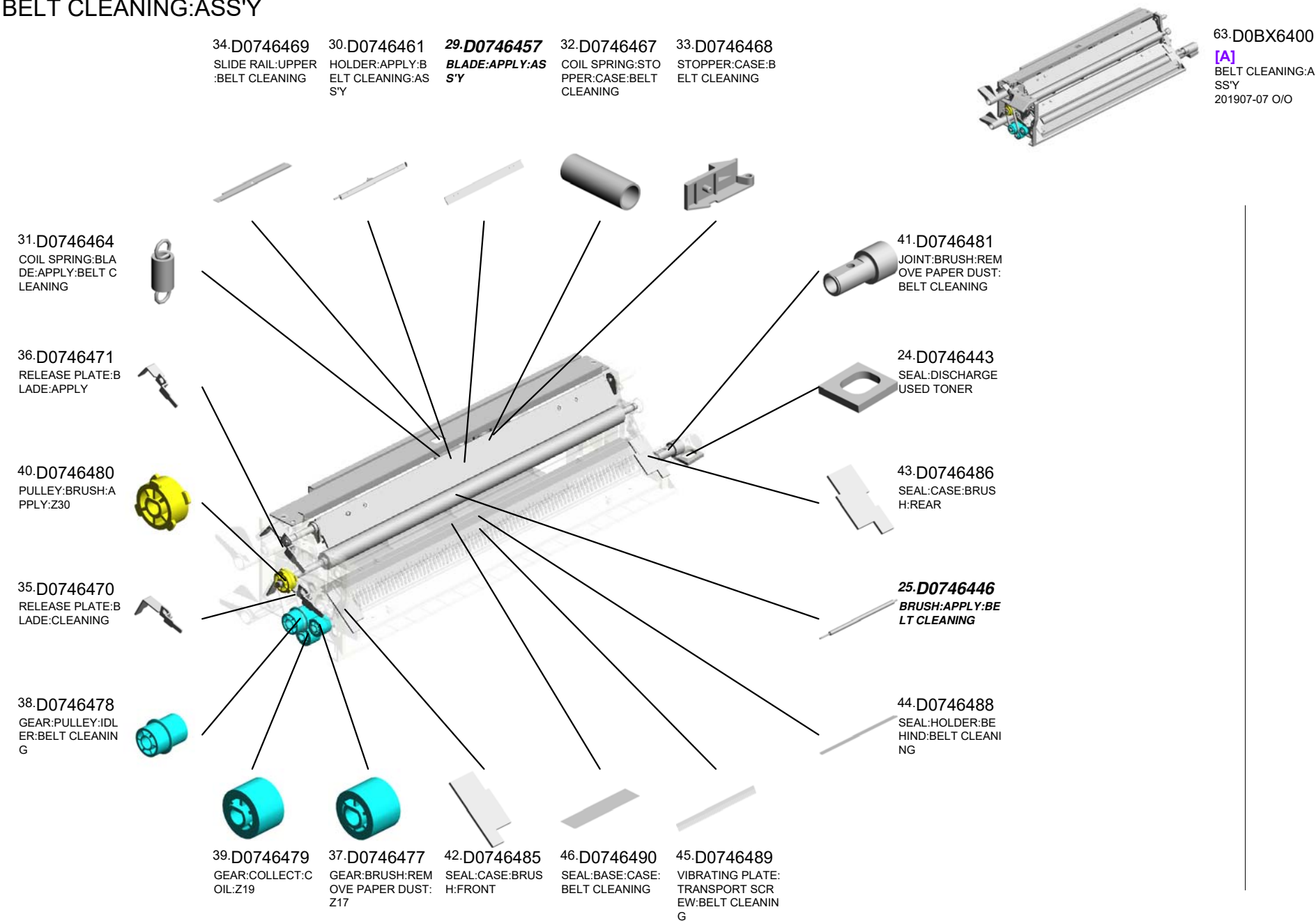


U009\_S001  
BELT CLEANING:ASS'Y



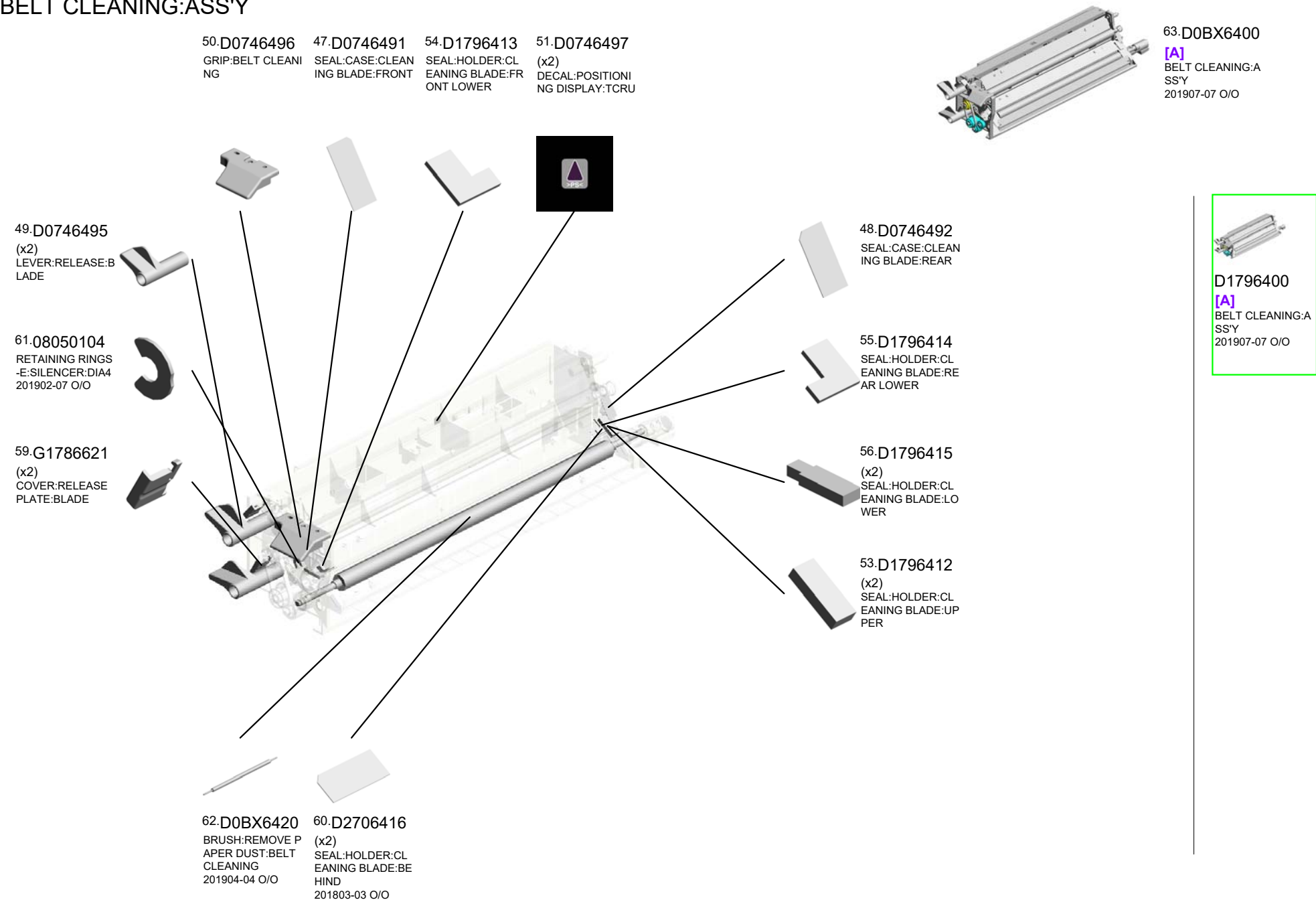
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009\_S001  
BELT CLEANING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009\_S001  
BELT CLEANING:ASS'Y



U009\_S001\_S001  
COATING BAR:ASS'Y

27.D0746454 58.G0801169  
(x2) (x2)  
ARM:COATING BA SCREW:M3  
R:BELT CLEANING



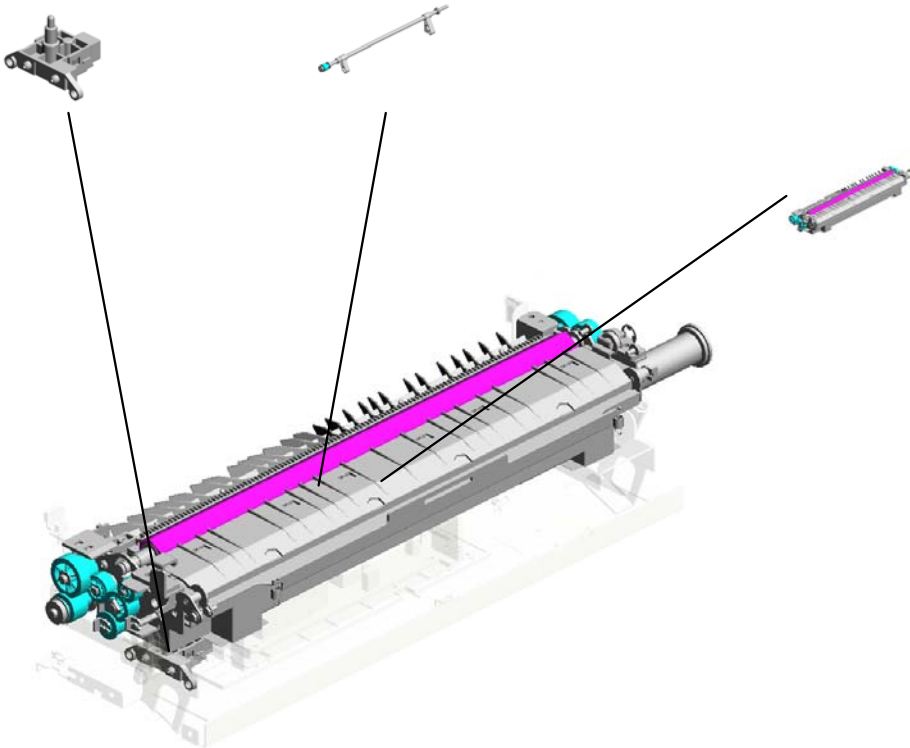
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U010.TRANSFER/SEPARATION

U010 S002  
D1796230  
CASE:TERMINAL:SEPARATI  
ON:ASSY

U010 S003  
D1796350  
TRANSFER/SEPARATION UN  
IT:DRIVE:ASSY

U010 S001  
D0BX6210  
TRANSFER UNIT:ASSY



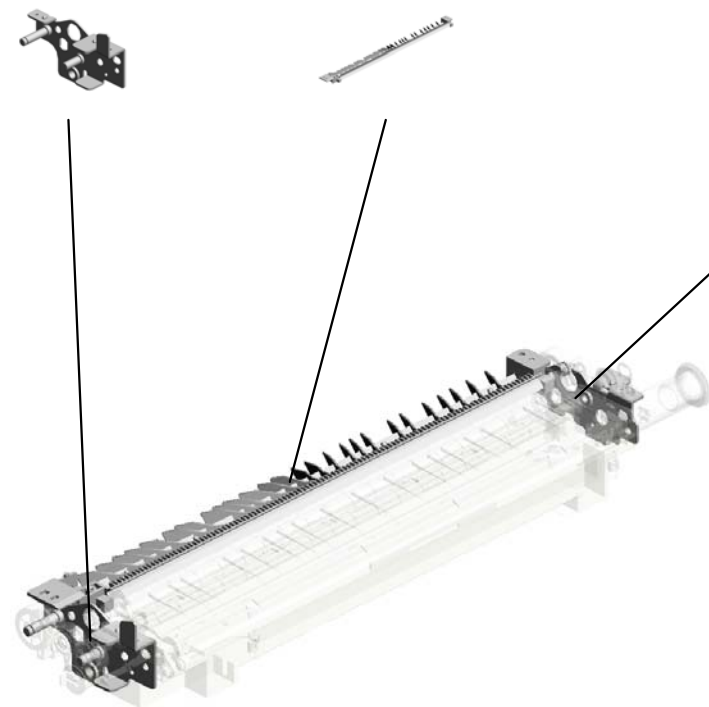
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S001.TRANSFER UNIT:ASS'Y

U010 S001 S003  
D2706230  
SIDE PLATE:TRANSFER/SEP  
ARATION UNIT:FRONT:ASS'  
Y

U010 S001 S002  
D1796310  
SEPARATION CORONA:ASS'  
Y

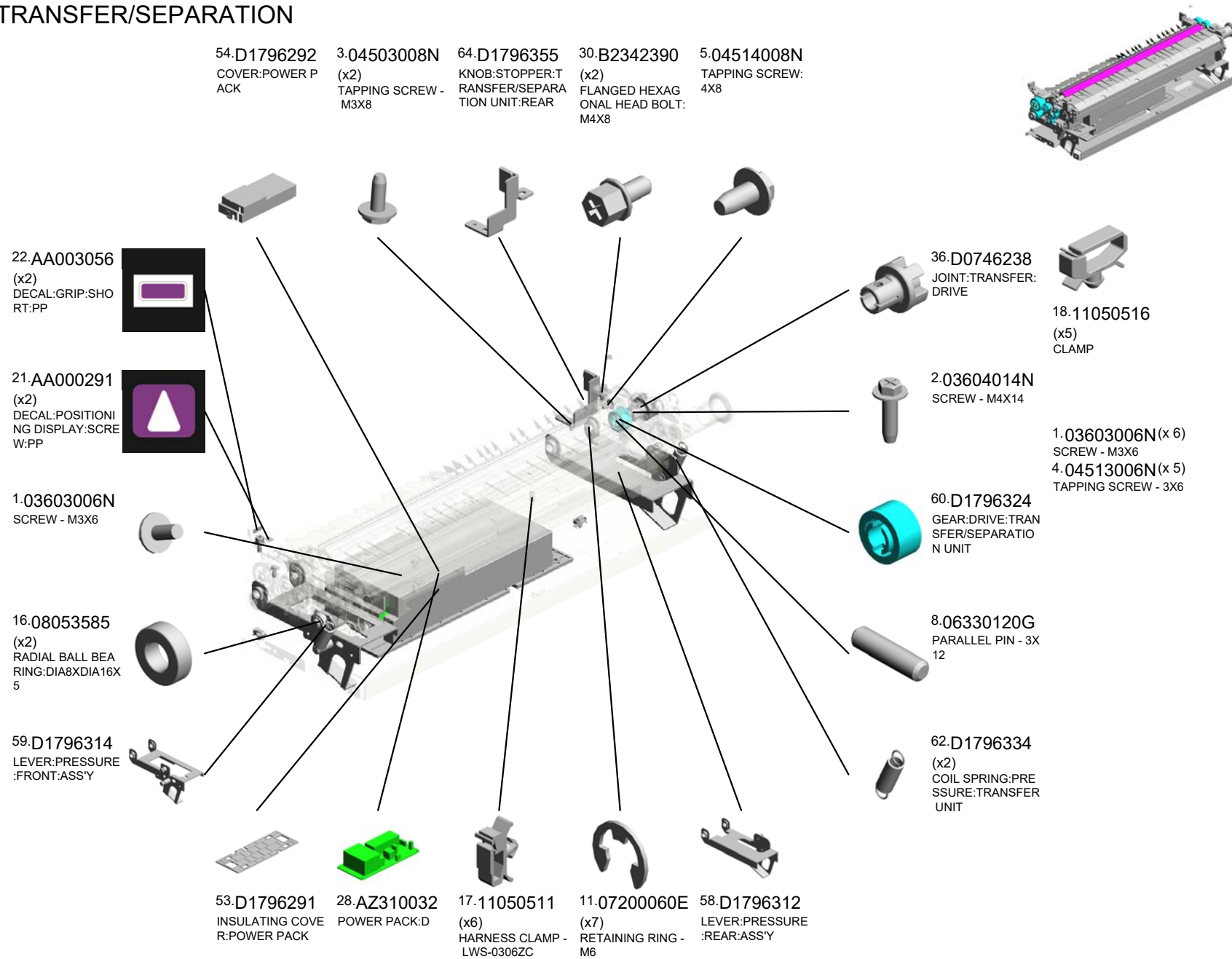
U010 S001 S001  
D0BX6225  
SIDE PLATE:TRANSFER/SEP  
ARATION UNIT:REAR:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

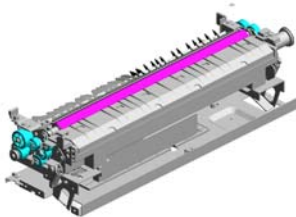
# U010

## TRANSFER/SEPARATION

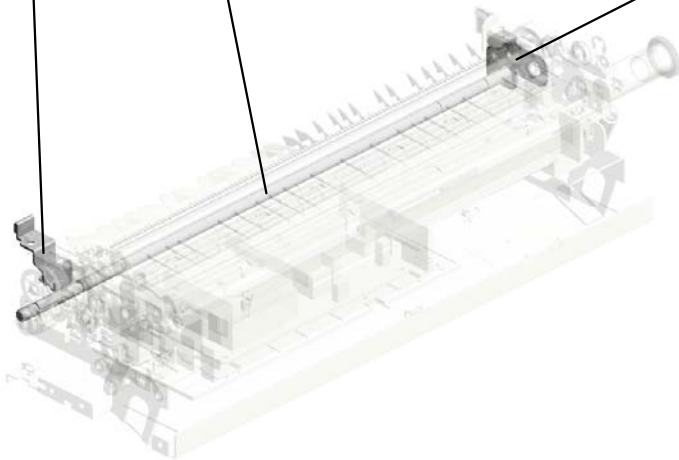


U010  
TRANSFER/SEPARATION

65:D1796356 77:D2706333  
KNOB:STOPPER:T SHAFT:LEVER:PRE  
RANSFER/SEPARA SSURE:TRANSFER  
TION UNIT:FRONT ROLLER  
201807-12 O/O



73:D2706350  
BRACKET:SHAFT:  
CONTACT POINT:T  
RANSFER ROLLER  
201708-03 X/O



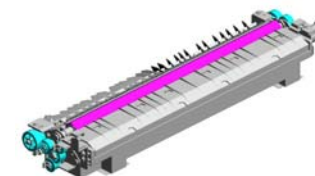
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U010\_S001

## TRANSFER UNIT:ASS'Y

31.D0146272 BUSHING:BRUSH: REAR  
 34.D0746228 ELECTRODE PLAT E:FRAME  
 39.D0746257 BRUSH ROLLER:A PPLY:ASS'Y  
 40.D0746265 BLADE:TRANSFER ROLLER:ASS'Y  
 42.D0746273 SEAL:HOLDER



81.D0BX6210  
 [A]  
 TRANSFER UNIT:A  
 SS'Y  
 201907-09 O/O

26.AB011125  
 GEAR:20/29Z

10.07200040E  
 (x3)  
 RETAINING RING - M4

37.D0746241  
 (x2)  
 DECAL:GRIP:TRANSFER/SEPARATION UNIT

27.AB011126  
 GEAR:20Z

20.52152621  
 SNAP RING - M6

41.D0746270  
 HOLDER:BLADE:ASS'Y

23.AA080154  
 REAR BUSHING

9.07010060N  
 WASHER DIA6

15.08053568  
 RADIAL BALL BEARING: DIA8XDIA14X4

19.52062686  
 SNAP RING

11.07200060E  
 RETAINING RING - M6

32.D0746216  
 SHUTTER:TONER OUTLET SUB-UNIT: SUB-ASS'Y

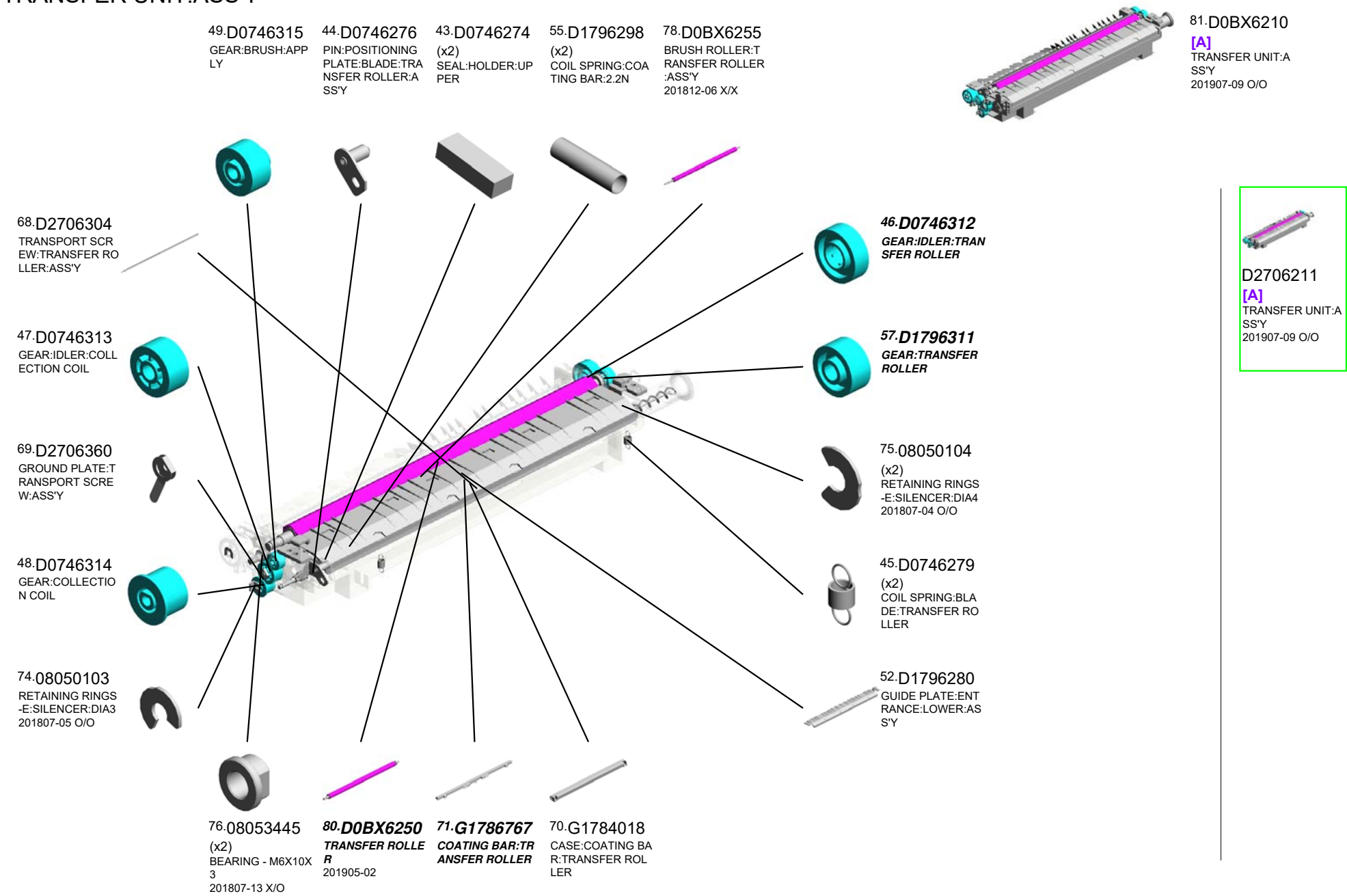
1.03603006N  
 (x7)  
 SCREW - M3X6

33.D0746219  
 COIL SPRING:SHUTTER:DISCHARGE USED TONER

35.D0746235  
 CASE:TONER RECYCLING SUB-UNIT: SUB-ASS'Y

1.03603006N(x 9)  
 SCREW - M3X6  
 3.04503008N(x 1)  
 TAPPING SCREW - M3X8  
 6.04523008N(x 2)  
 TAPPING SCREW - M3X8  
 7.04543008Q(x 2)  
 TAPPING SCREW:3X8

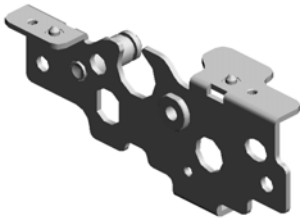
U010\_S001  
TRANSFER UNIT:ASS'Y



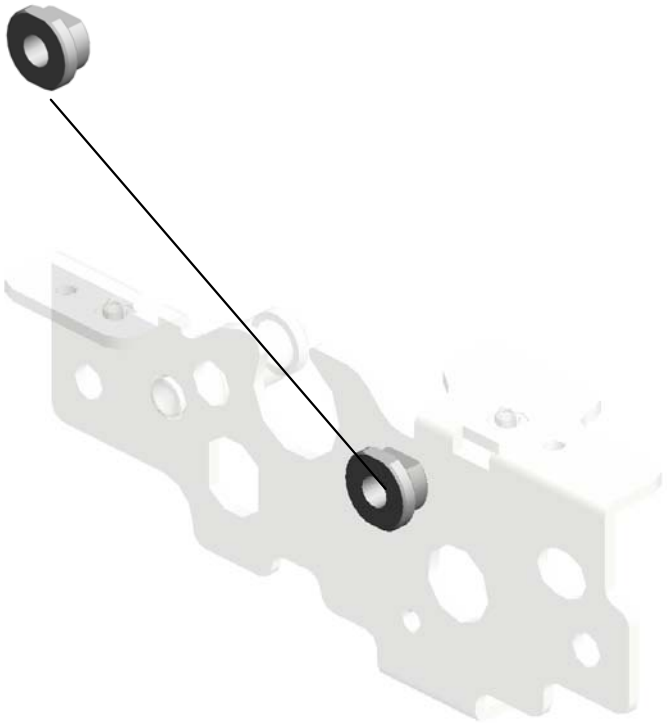
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S001\_S001  
SIDE PLATE:TRANSFER/SEPARATION UNIT:REAR:ASS'Y

29.B1202063  
BUSHING - 4MM



82.D0BX6225  
SIDE PLATE:TRAN  
SFER/SEPARATIO  
N UNIT:REAR:ASS'  
Y  
201907-02



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S001\_S002  
SEPARATION CORONA:ASS'Y

6.04523008N  
TAPPING SCREW -  
M3X8

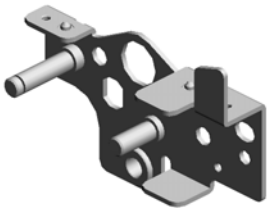


56.D1796310  
SEPARATION COR  
ONA:ASS'Y

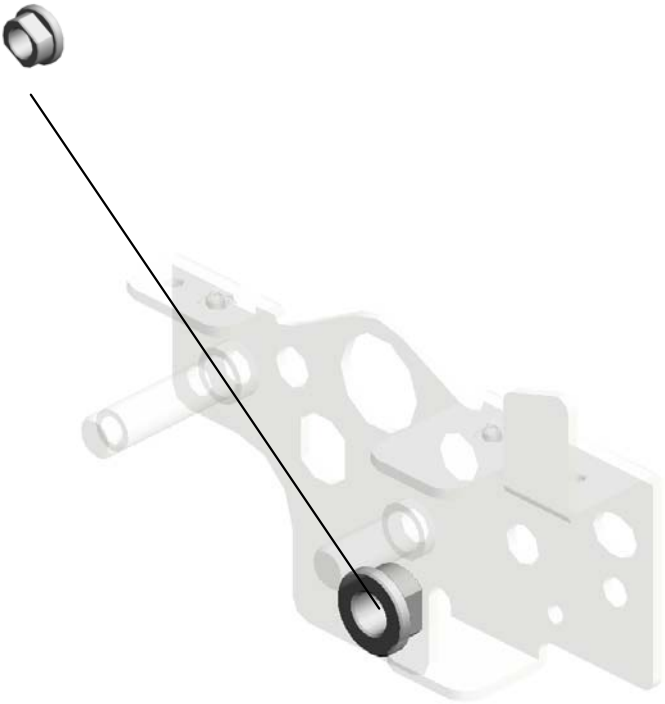
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S001\_S003  
SIDE PLATE:TRANSFER/SEPARATION UNIT:FRONT:ASS'Y

24-AA082101  
BUSHING - 6X10X6

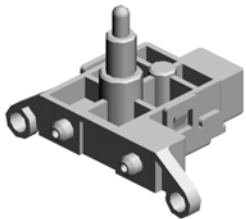


67-D2706230  
SIDE PLATE:TRAN  
SFER/SEPARATIO  
N UNIT:FRONT:AS  
S'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S002  
CASE:TERMINAL:SEPARATION:ASS'Y



50.D1796230  
CASE:TERMINAL:SEPARATION:ASS'Y

- 1.03603006N(x 2)  
SCREW - M3X6
- 3.04503008N(x 1)  
TAPPING SCREW - M3X8

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S003  
TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y

12.07433808  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



63.D1796350  
TRANSFER/SEPAR  
ATION UNIT:DRIVE  
:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U011.USED TONER

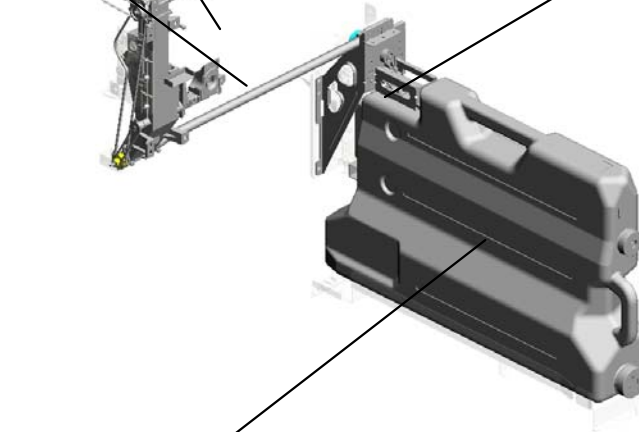
U011 S001  
D1796501  
TONER OUTLET SUB-UNIT:P  
CU:ASS'Y



U011 S002  
D1796528  
TONER OUTLET SUB-UNIT:V  
ERTICAL TRANSPORT:MAIN:  
ASS'Y



U011 S003  
D1796461  
TONER OUTLET SUB-UNIT:C  
OLLECTION BOTTLE:ASS'Y



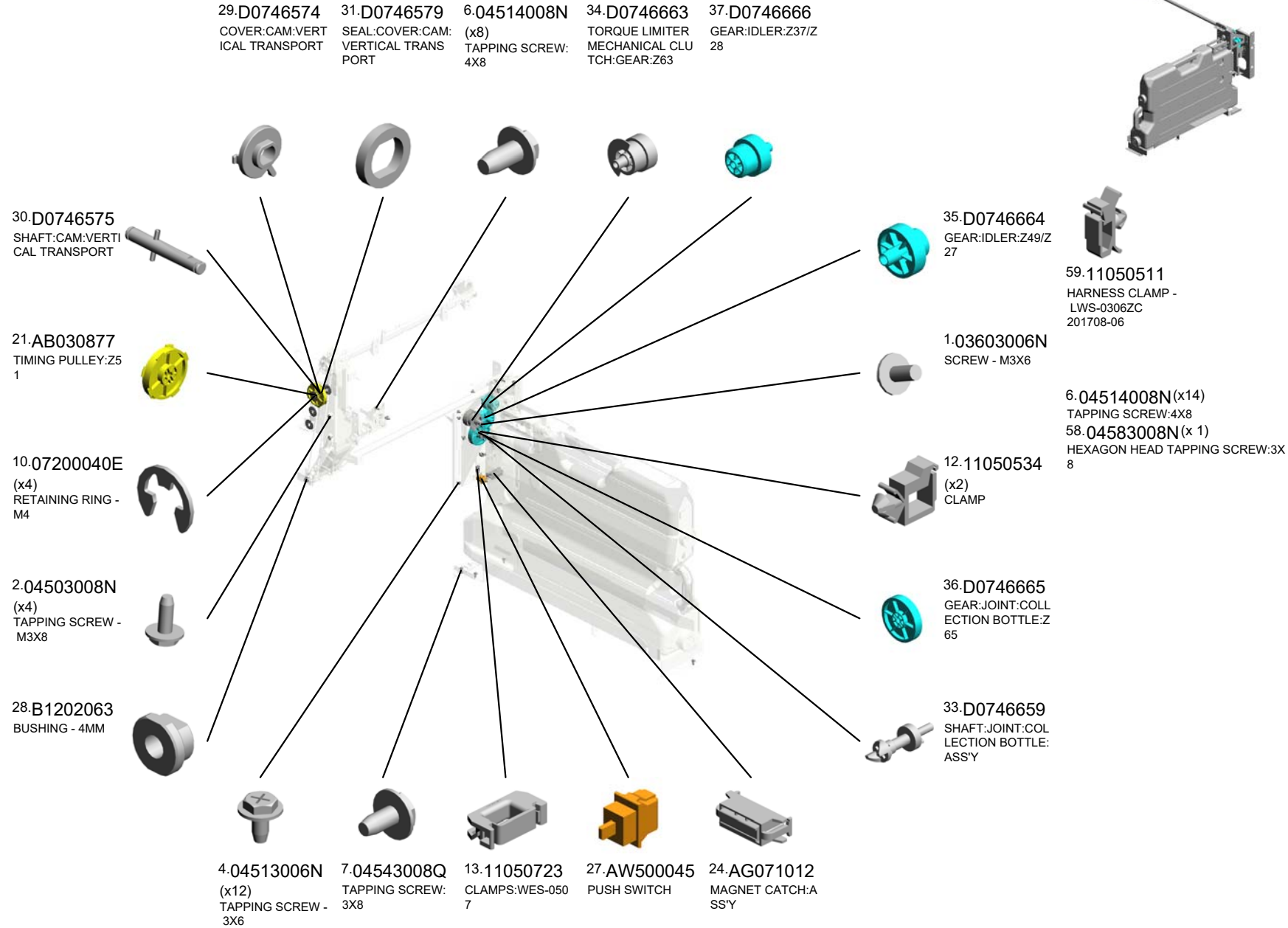
U011 S004  
D2706570  
COLLECTION BOTTLE:SERVI  
CE PARTS:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

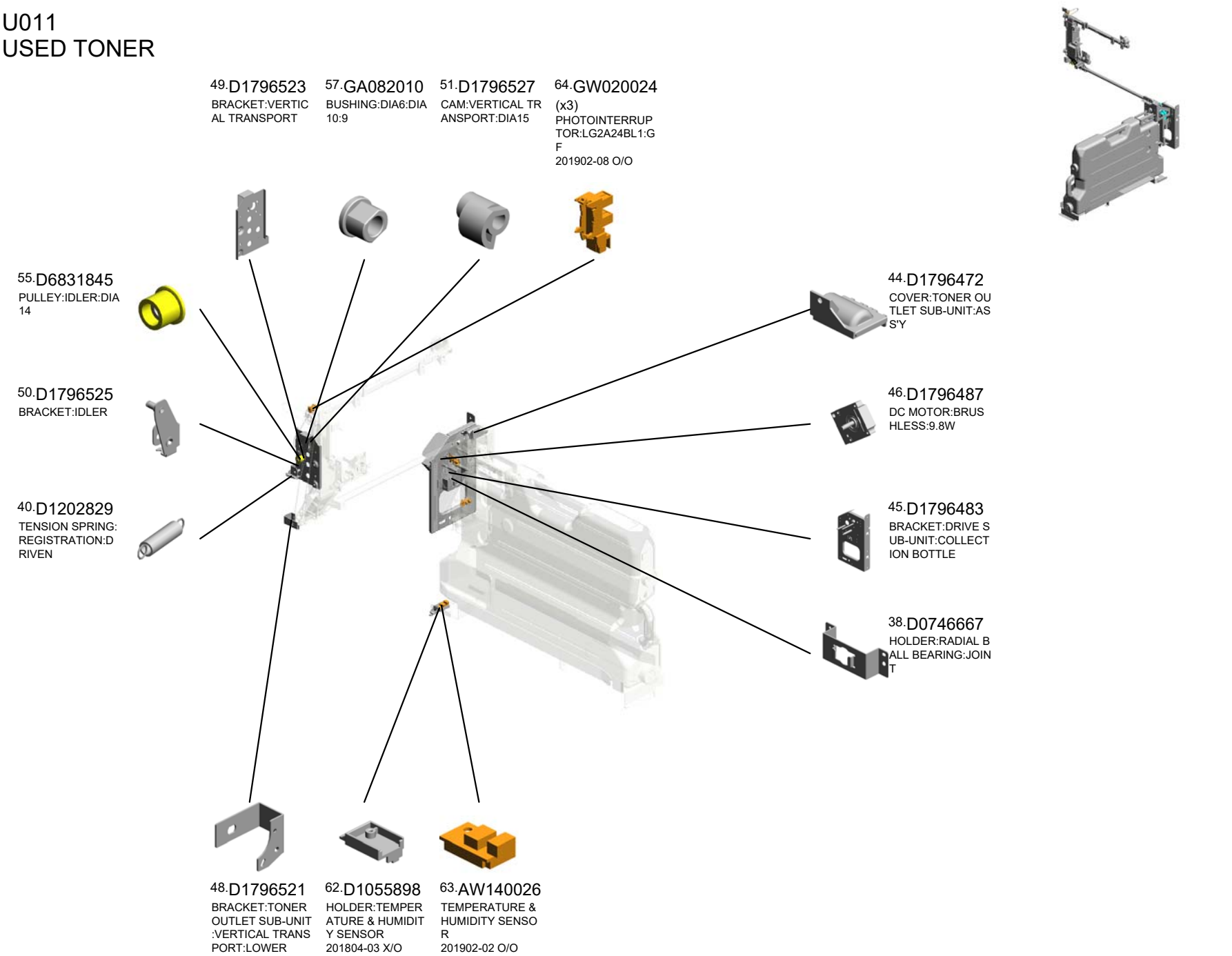


# U011 USED TONER



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011  
USED TONER



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S001  
TONER OUTLET SUB-UNIT:PCU:ASS'Y

11.08050089  
RETAINING RING -  
M4



47.D1796501  
TONER OUTLET S  
UB-UNIT:PCU:ASS'  
Y

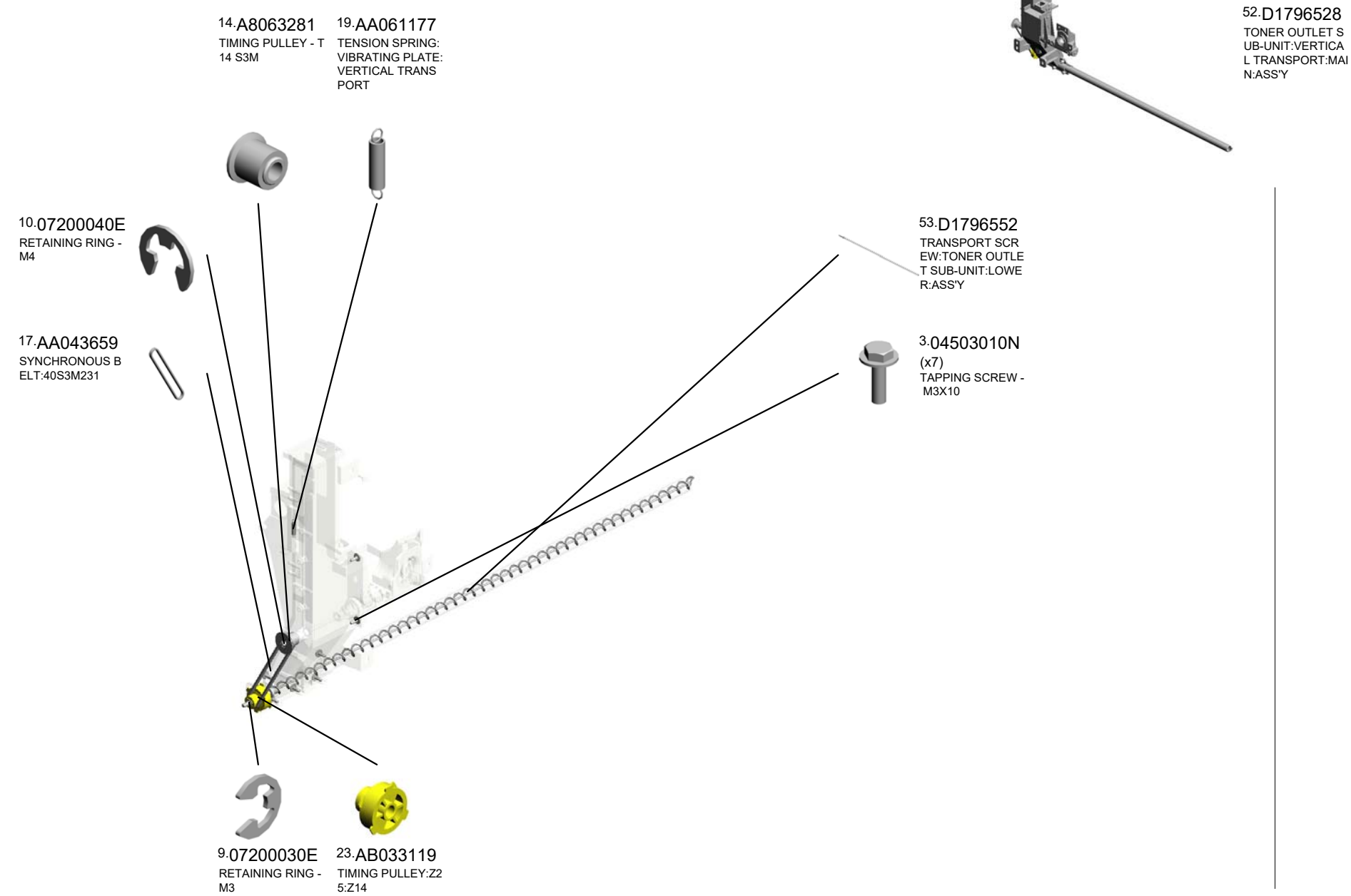
42.D1791324  
SYNCHRONOUS B  
ELT:40S3M222

22.AB033118  
TORQUE LIMITER  
MECHANICAL CLU  
TCH:TONER RECY  
CLING SUB-UNIT

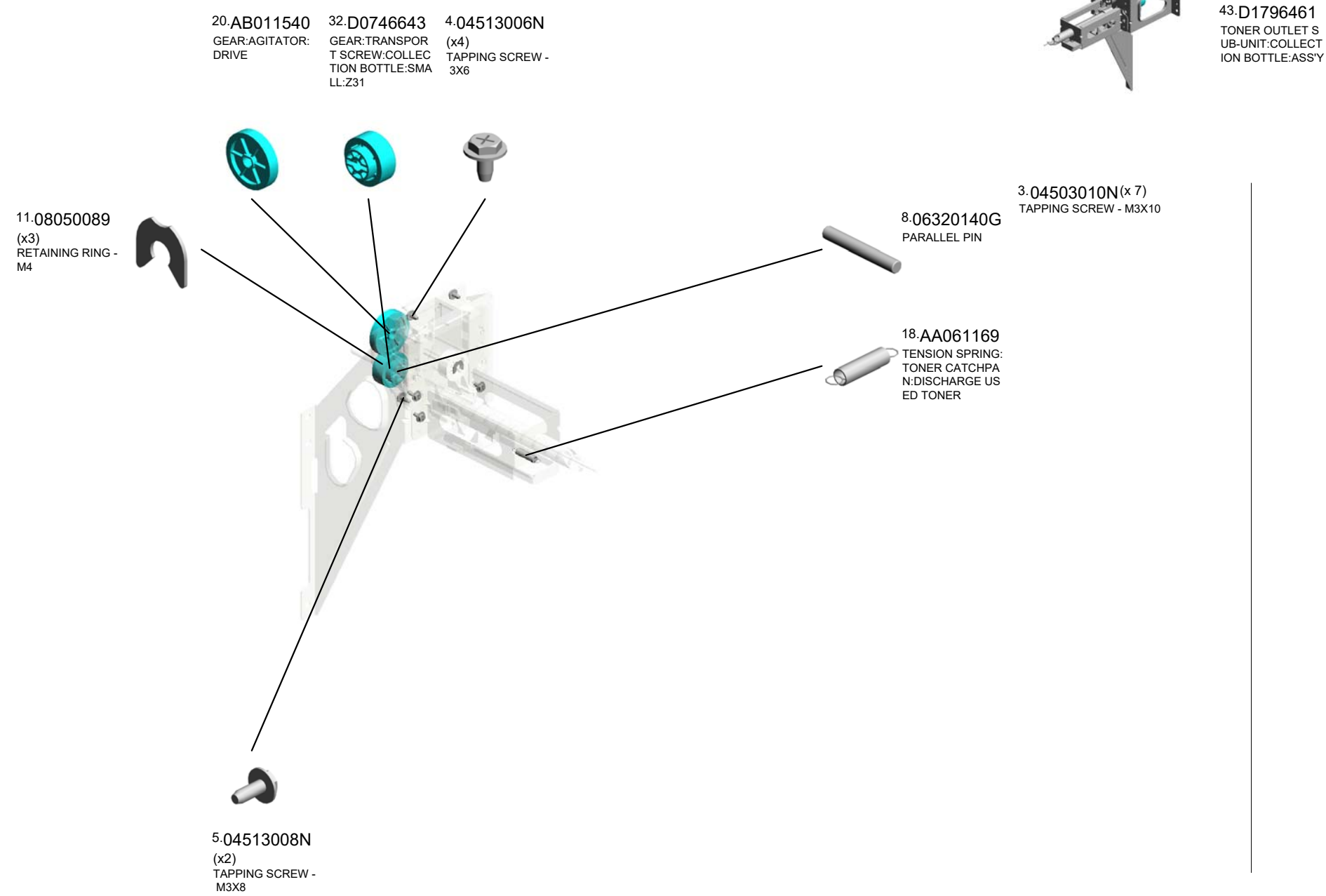
16.AA043342  
SYNCHRONOUS B  
ELT:40S3M666

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y



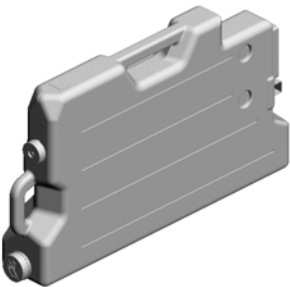
U011\_S003  
TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S004  
COLLECTION BOTTLE:SERVICE PARTS:ASS'Y

11.08050089    39.D0746697  
RETAINING RING -    DECAL:COLLECTI  
M4                    ON BOTTLE:GRIP:  
FRONT



61.D2706570  
[A]  
COLLECTION BOT  
TLE:SERVICE PAR  
TS:ASS'Y  
201802-02 O/O

41.D1363692  
(x2)  
DECAL:COLLECTI  
ON BOTTLE:GRIP:  
UPPER



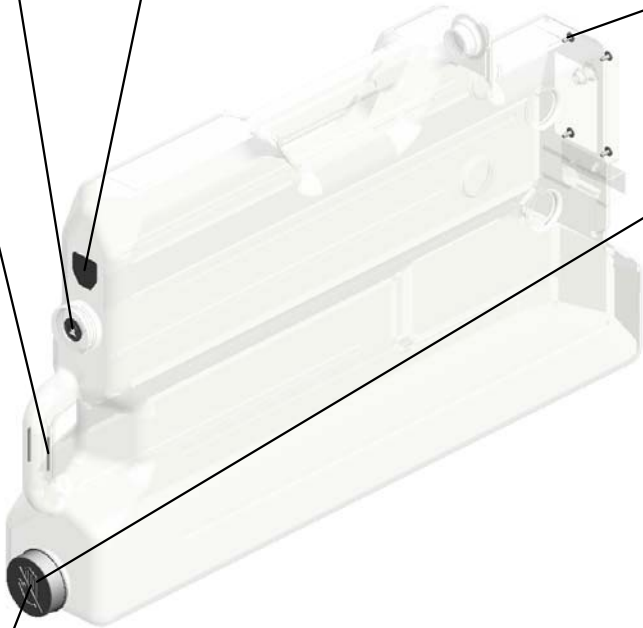
3.04503010N  
(x4)  
TAPPING SCREW -  
M3X10



15.AA036015  
CAP:COLLECTION  
BOTTLE

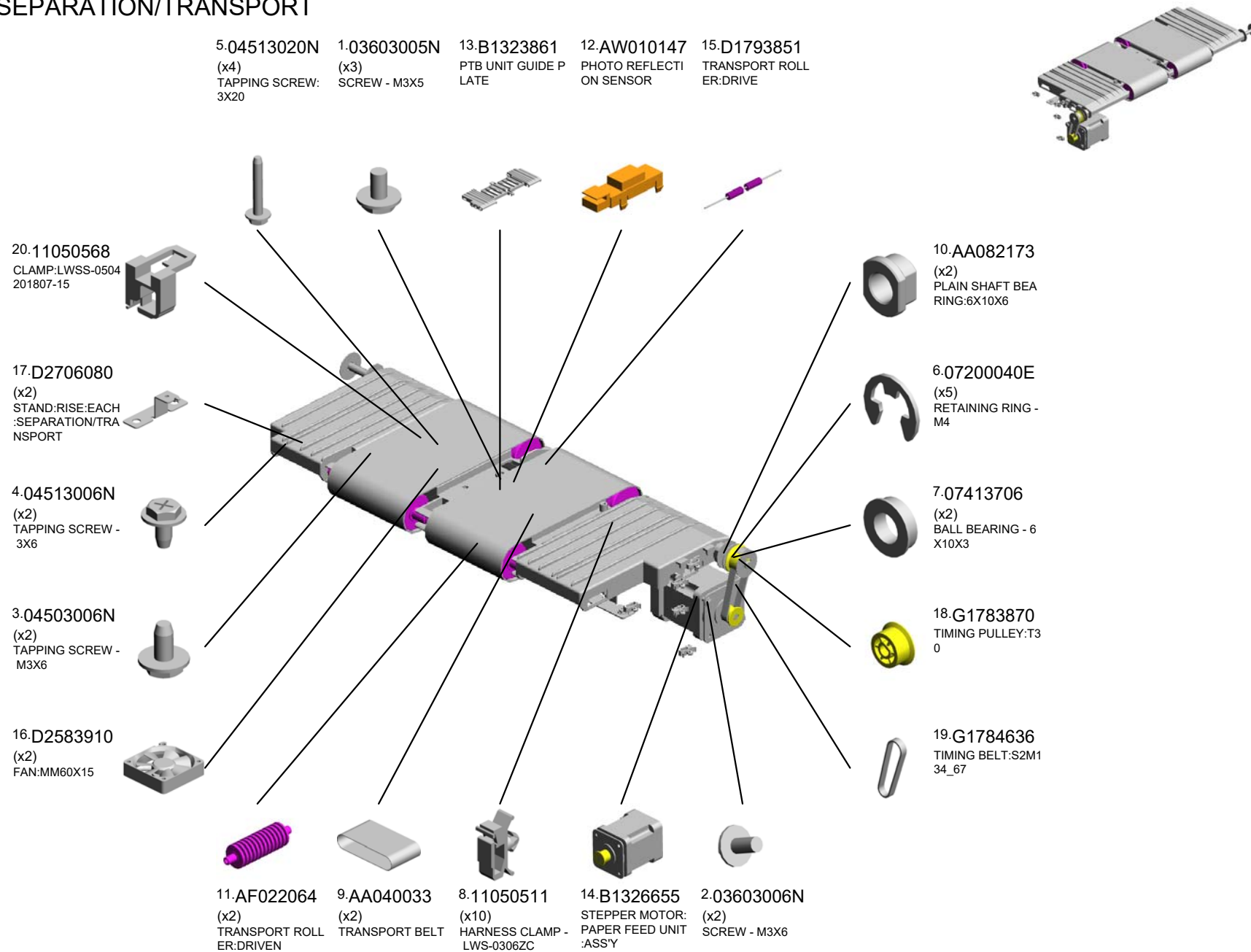


D2706590  
[A]  
COLLECTION BOT  
TLE:ASS'Y  
201802-02 O/O



56.G1787819  
SEAL:CAP:COLLEC  
TION BOTTLE

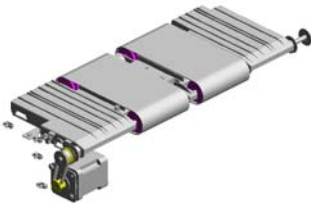
# U012 SEPARATION/TRANSPORT



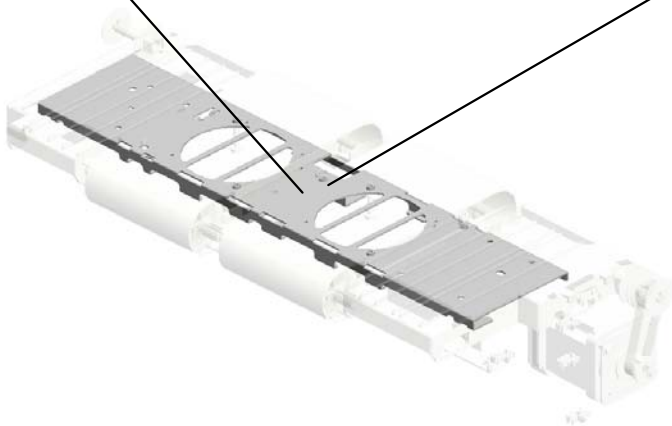
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012  
SEPARATION/TRANSPORT

21.D0BX3862  
SUPPORTING PLA  
TE:VACUUM



22.D1793865  
BRACKET:SENSO  
R:VACUUM



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

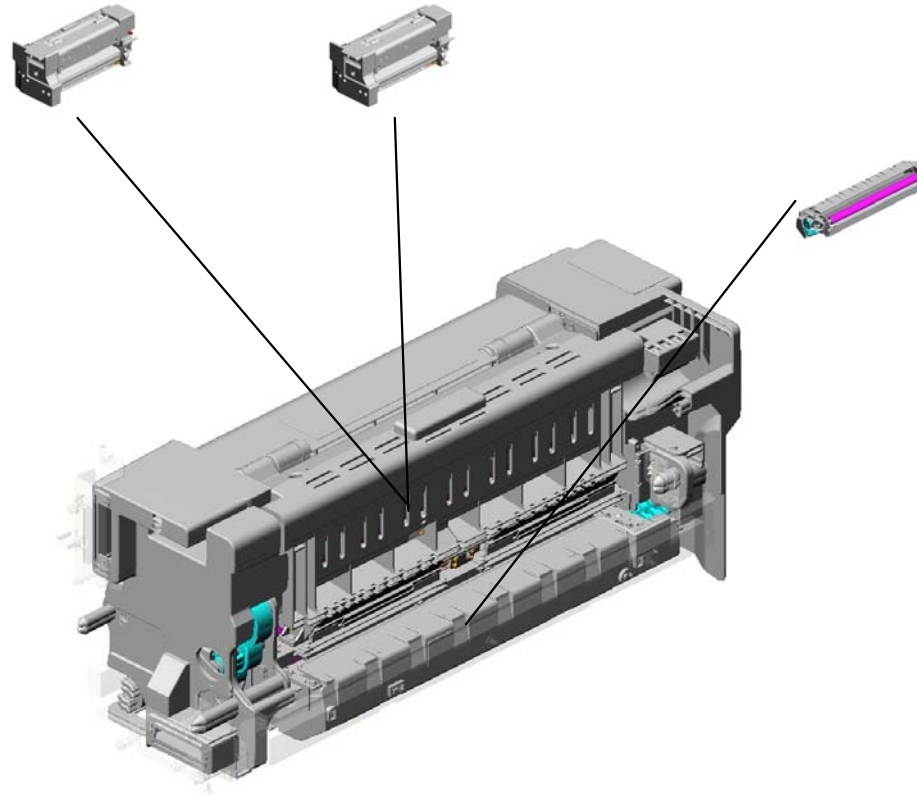


# U013.FUSING

U013 S001  
D2704018  
(EU,AA,CHN):FUSING UNIT:2  
20V:ASS'Y

U013 S003  
D2704417  
(NA):FUSING UNIT:208V:ASS'  
Y

U013 S002  
D2704311  
WEB:CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U013\_S001.(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

U013 S001 S006  
BB013038  
GEAR:HOT ROLLER:ASS'Y

U013 S001 S005  
AB014287  
GEAR:IDLER:FUSING

U013 S001 S003  
D1794285  
COVER:FUSING UNIT:UPPER:ASS'Y

U013 S001 S001  
D1794271  
COVER:FUSING UNIT:REAR:ASS'Y

U013 S001 S002  
D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

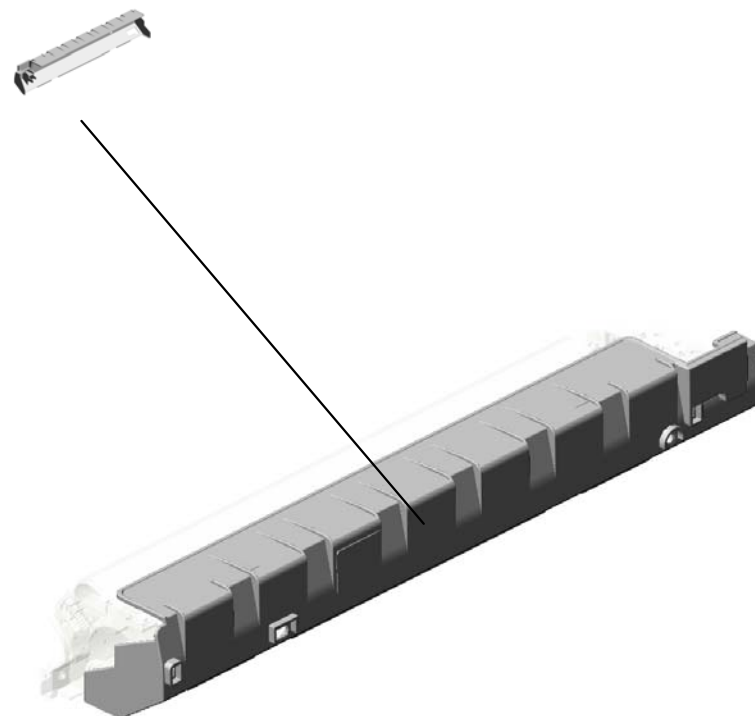
U013 S001 S007  
D2704290  
DRIVE UNIT:WEB:CLEANING:ASS'Y

U013 S001 S004  
BB013028  
GEAR:IDLER:35Z:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U013\_S002.WEB:CLEANING UNIT:ASS'Y

U013 S002 S001  
D2704313  
COVER:WEB:CLEANING FEL  
T



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U013\_S003.(NA):FUSING UNIT:208V:ASS'Y

U013 S003 S002  
D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

U013 S003 S003  
D1794285  
COVER:FUSING UNIT:UPPER:ASS'Y

U013 S003 S004  
BB013028  
GEAR:IDLER:35Z:ASS'Y

U013 S003 S007  
D2704290  
DRIVE UNIT:WEB:CLEANING:ASS'Y

U013 S003 S001  
D1794271  
COVER:FUSING UNIT:REAR:ASS'Y

U013 S003 S006  
BB013038  
GEAR:HOT ROLLER:ASS'Y

U013 S003 S005  
AB014287  
GEAR:IDLER:FUSING

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U013 FUSING

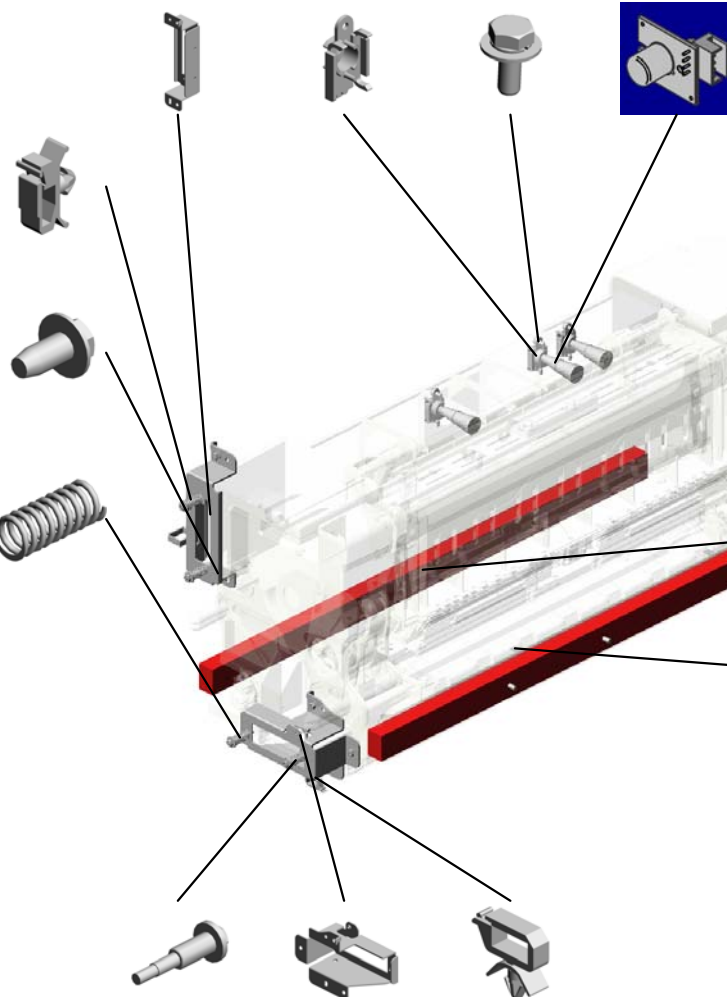
142.D1794352 103.D1054365 17.08046123 162.AW100183  
BRACKET:DRAWE (x3) HOLDER:THERMO (x4) HEXAGONAL BOLT (x3) THERMOPILE  
R:FUSING:UPPER: PILE :W/WASHER:M3X8 201804-01 O/O  
MAIN



23.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC

8.04514008N  
(x5)  
TAPPING SCREW:  
4X8

35.AA063463  
(x4)  
COMPRESSION SP  
RING:DRAWER



74.B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

3.03540080N  
(x6)  
SCREW:M4X8

23.11050511  
HARNESS CLAMP -  
LWS-0306ZC

74.B2342390  
(x2)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

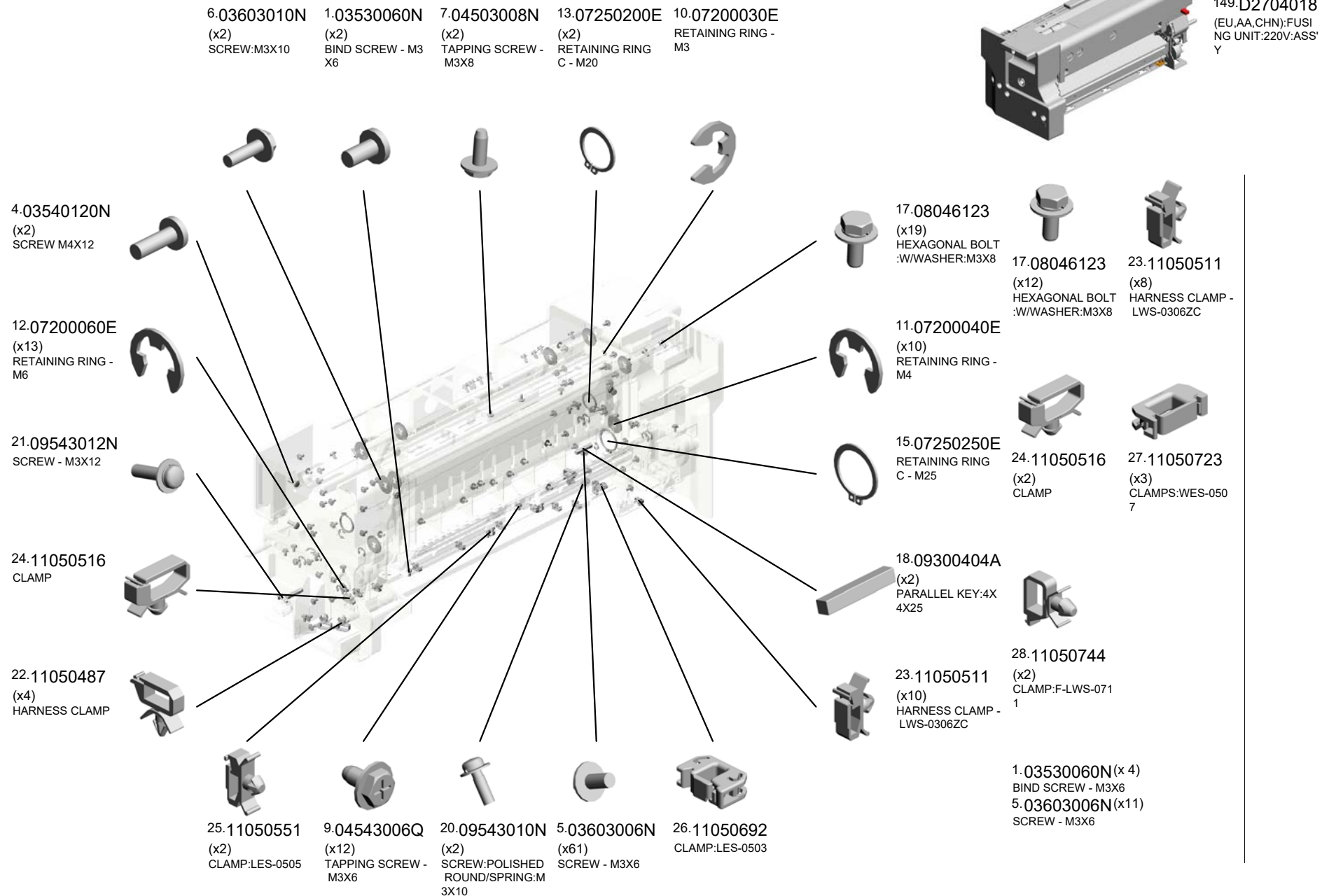
2.03540060N(x 4)  
SCREW-M4X6

39.AA070090  
(x2)  
SLIDE RAIL:FUSIN  
G UNIT

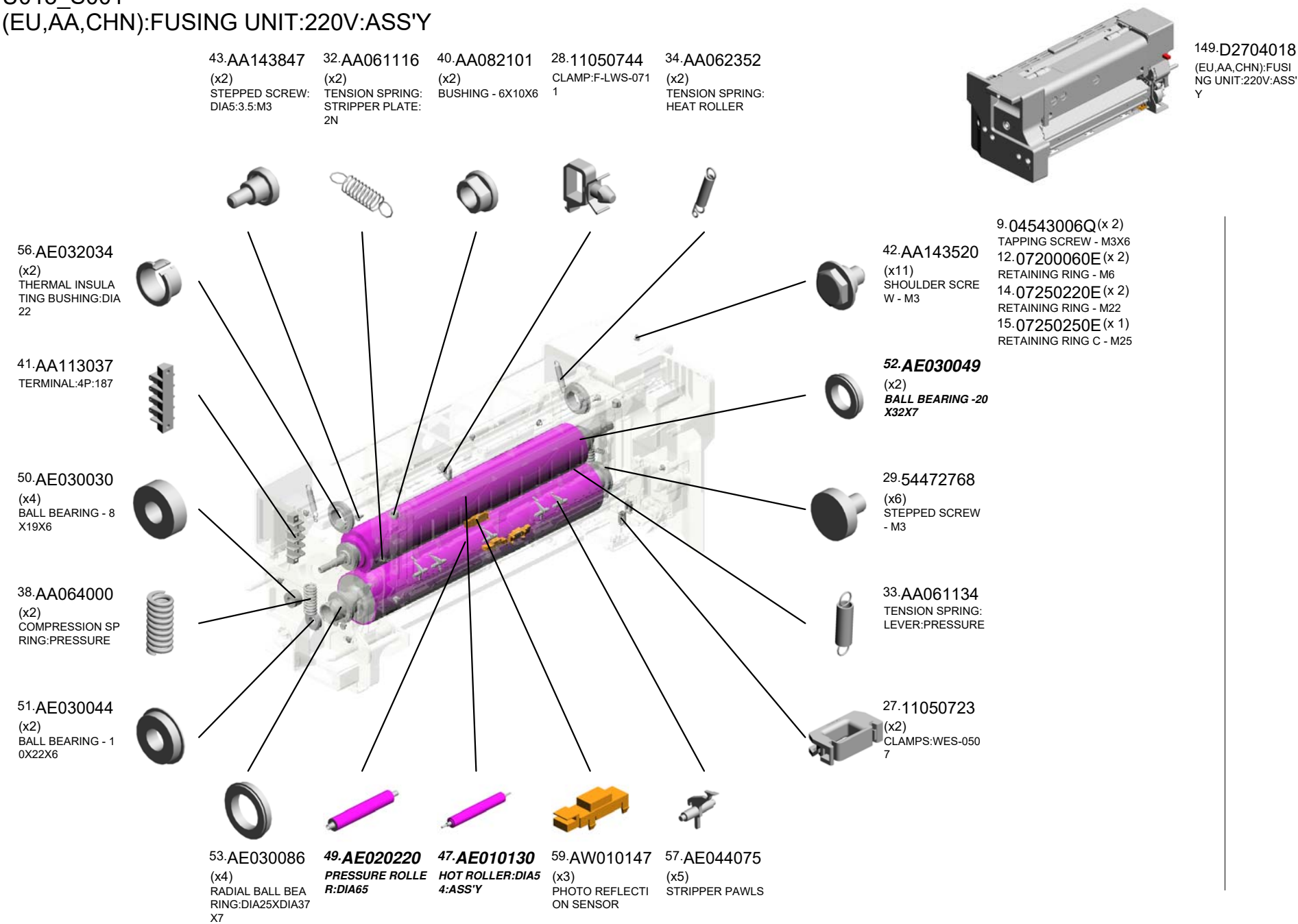
102.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

100.D0744351 143.D1794353 22.11050487  
(x4) BRACKET:DRAWE HARNESS CLAMP  
STEPPED SCREW: R:FUSING:LOWER:  
DIA5.4DIA:3.5:M MAIN  
3

U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



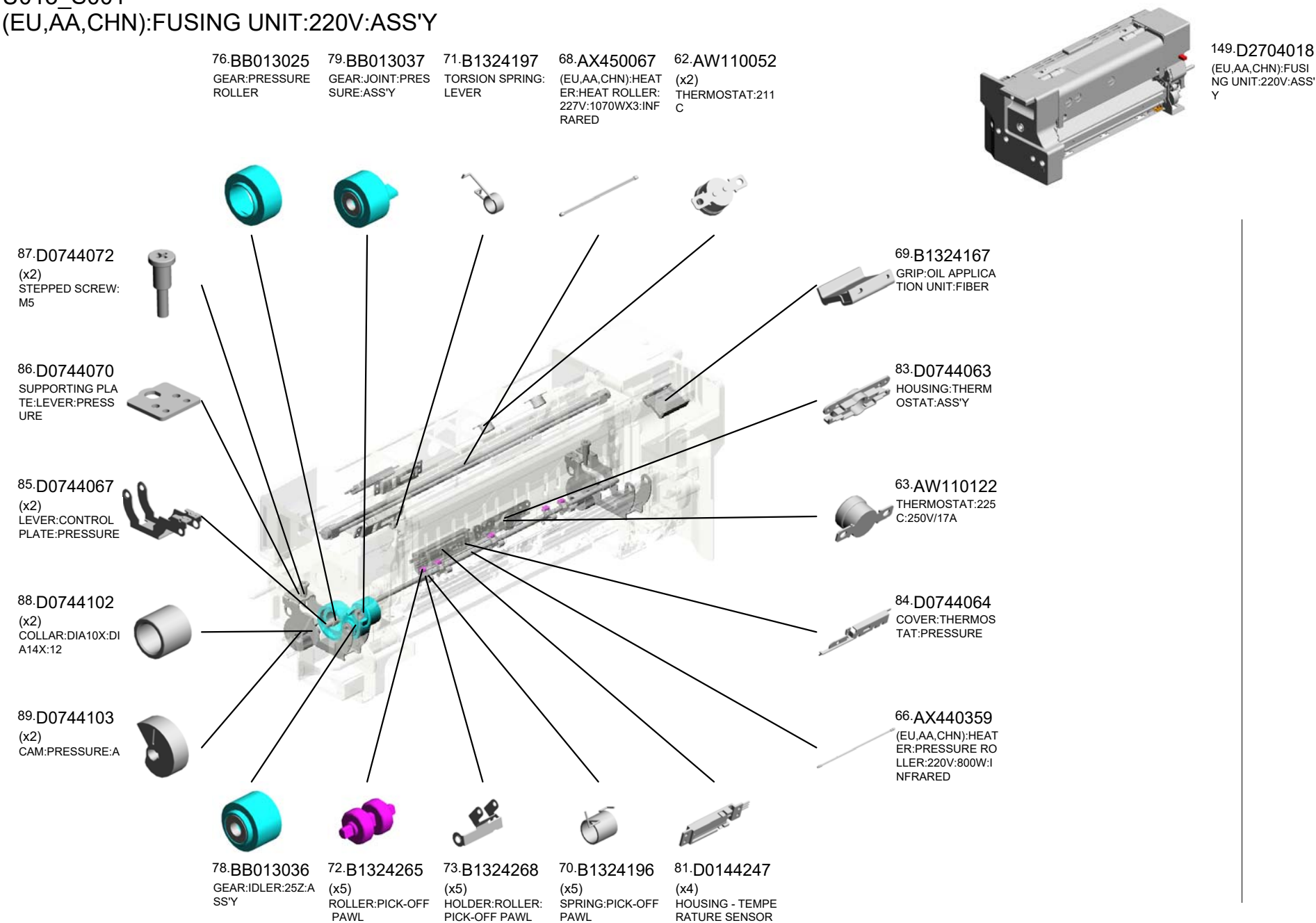
U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

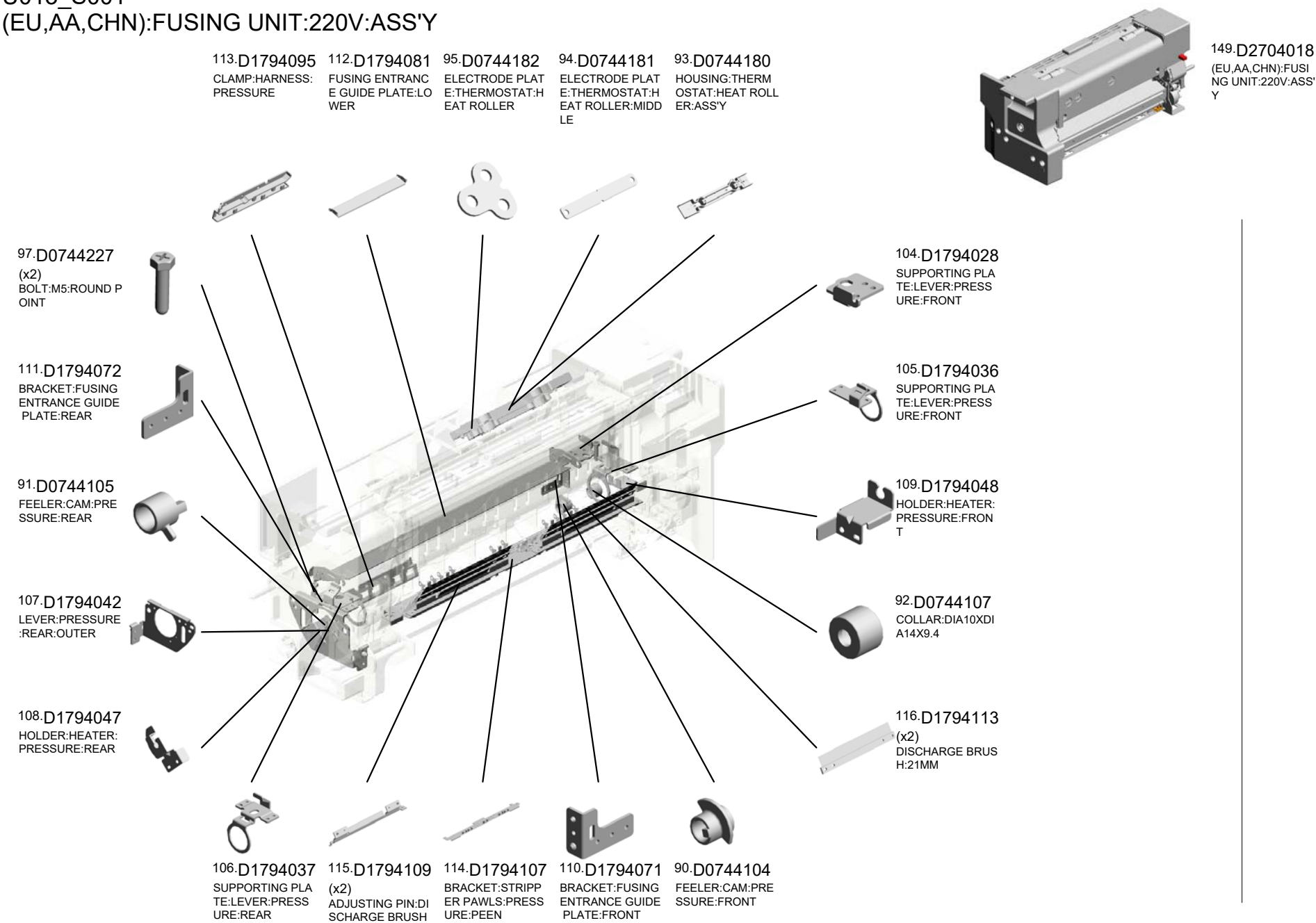


U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

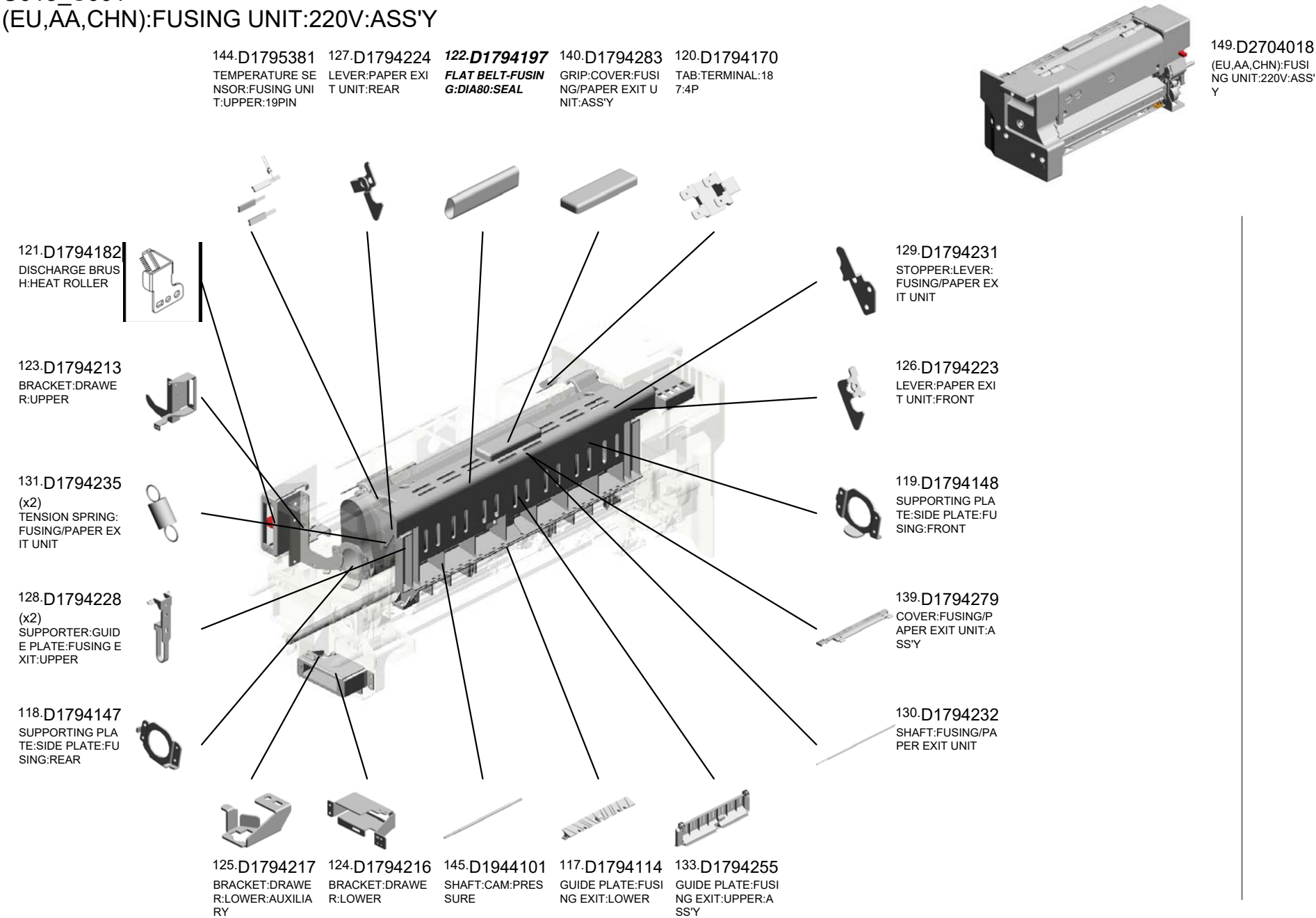




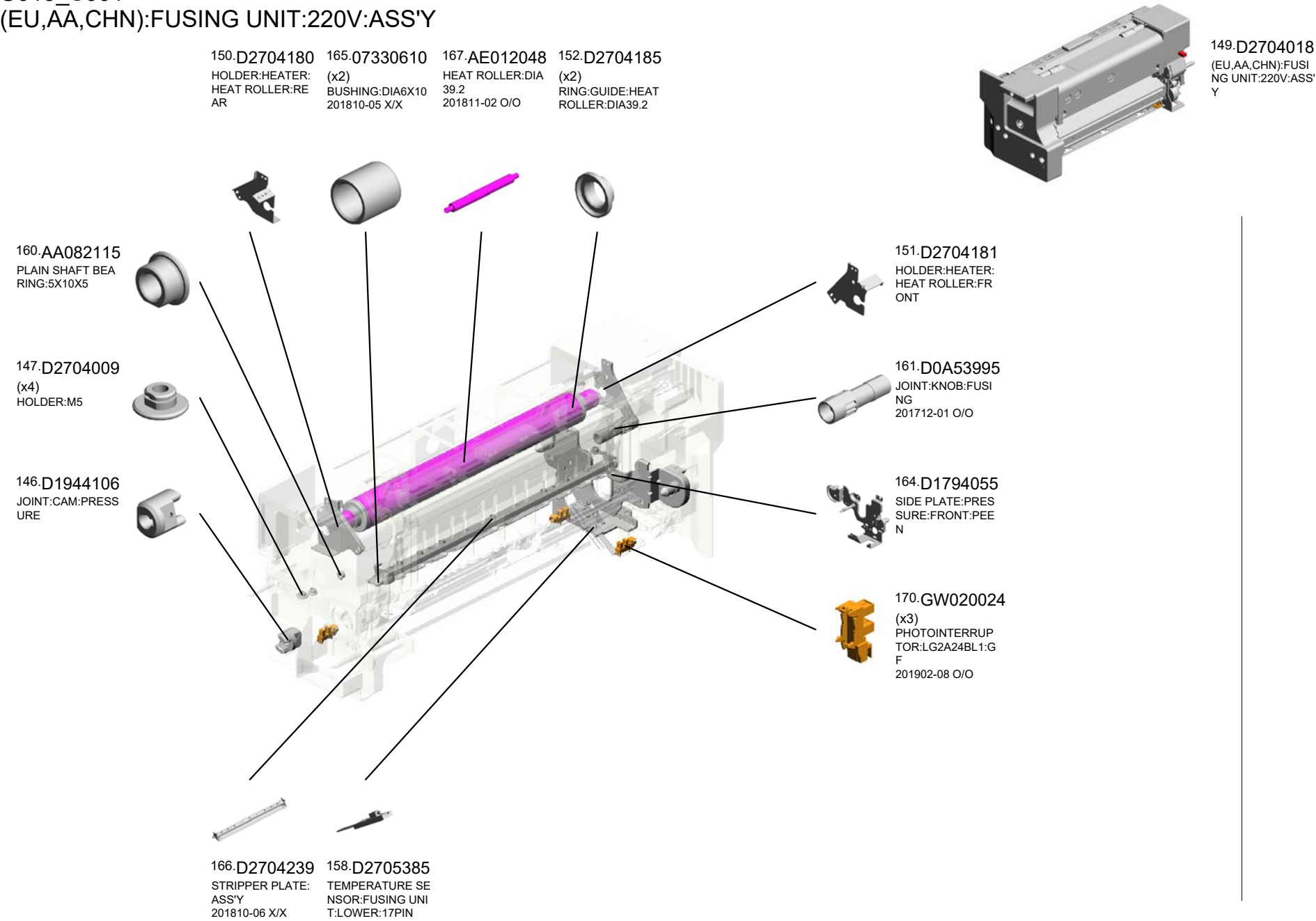
U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

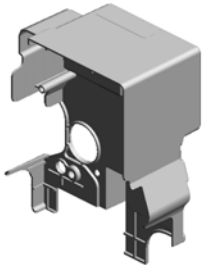
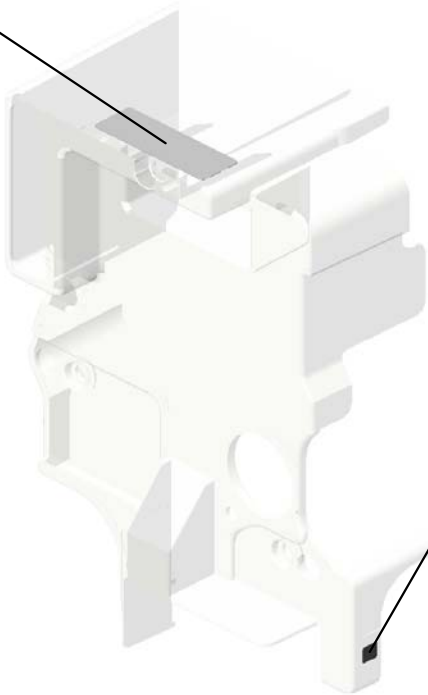


U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



U013\_S001\_S001  
COVER:FUSING UNIT:REAR:ASS'Y

138.D1794278  
DECAL:FUSING UN  
IT:TCRU



134.D1794271  
COVER:FUSING U  
NIT:REAR:ASS'Y

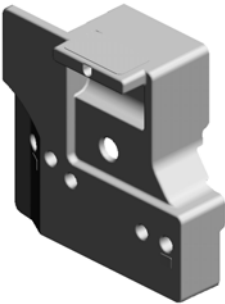


102.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

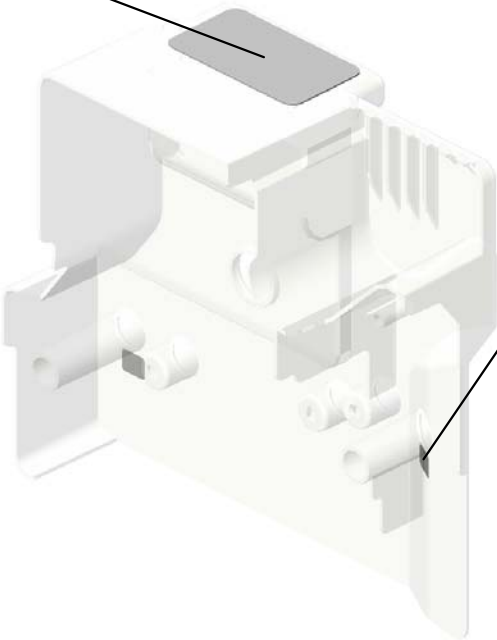
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S002  
COVER:FUSING UNIT:FRONT:ASS'Y

99.D0744336  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



135.D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

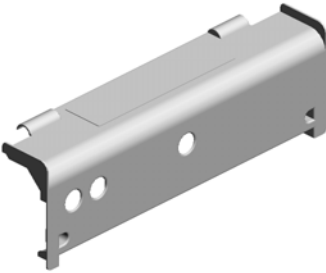
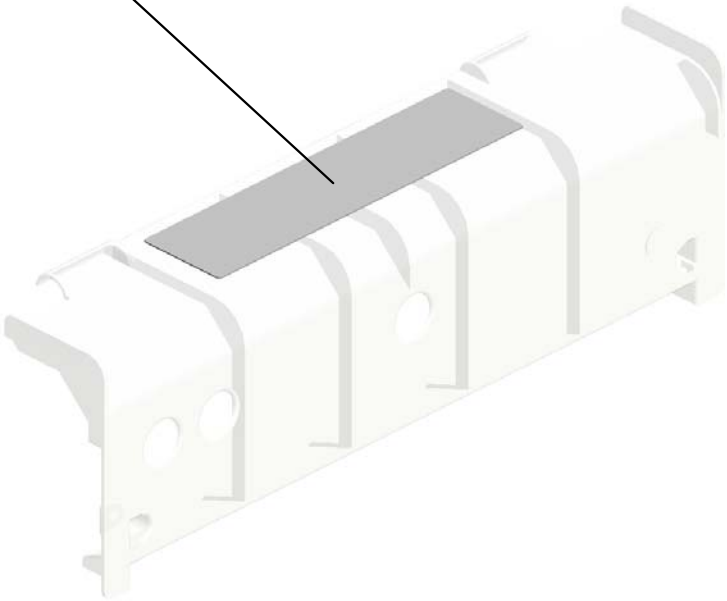


82.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S003  
COVER:FUSING UNIT:UPPER:ASS'Y

163.D2704277  
DECAL:H-TEMP W  
ARNING:FUSING  
201807-11 O/O



169.D1794285  
[A]  
COVER:FUSING U  
NIT:UPPER:ASS'Y  
201901-03 X/X

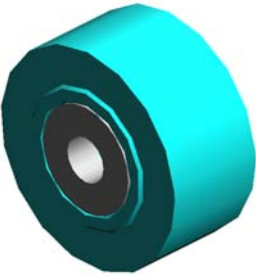
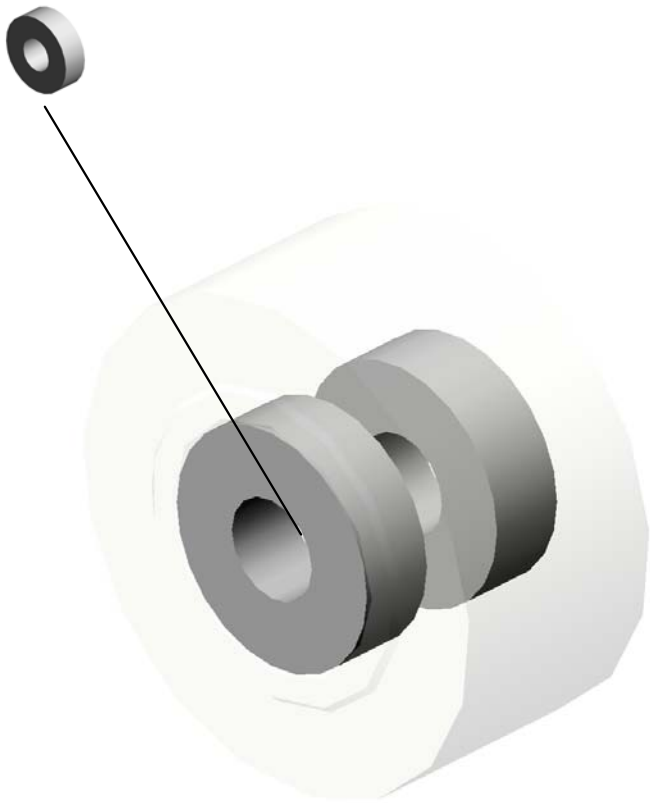


D1794275  
[A]  
COVER:FUSING U  
NIT:UPPER:ASS'Y  
201901-03 X/X

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S004  
GEAR:IDLER:35Z:ASS'Y

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

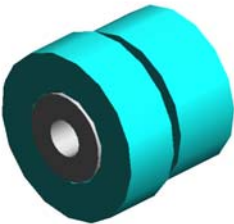
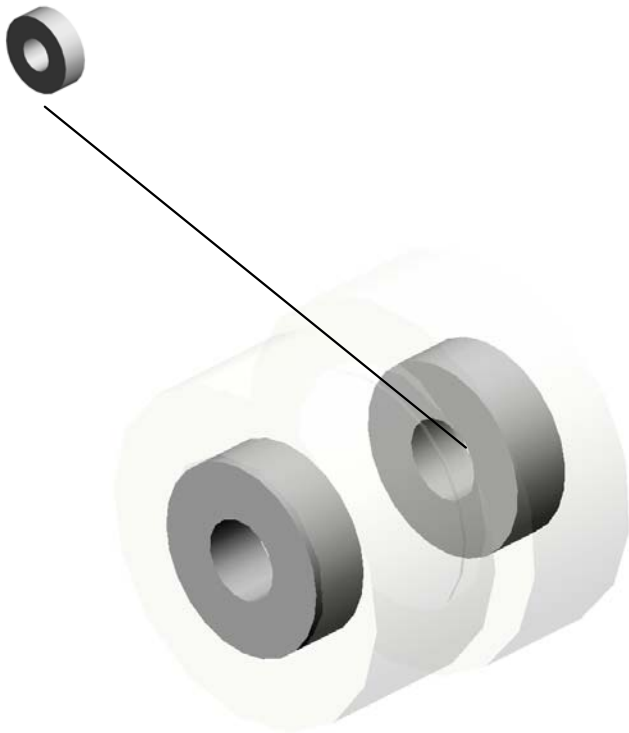


77.BB013028  
GEAR:IDLER:35Z:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S005  
GEAR:IDLER:FUSING

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6



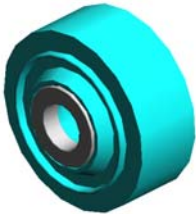
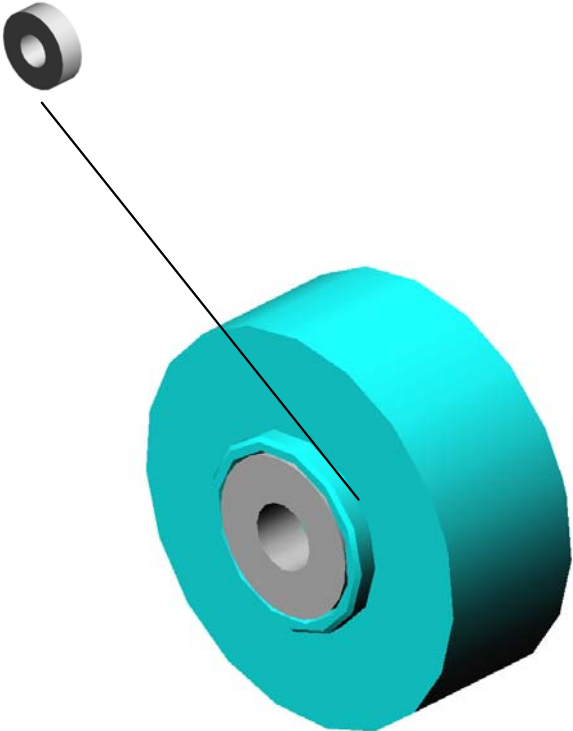
46.AB014287  
GEAR:IDLER:FUSI  
NG

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U013\_S001\_S006  
GEAR:HOT ROLLER:ASS'Y

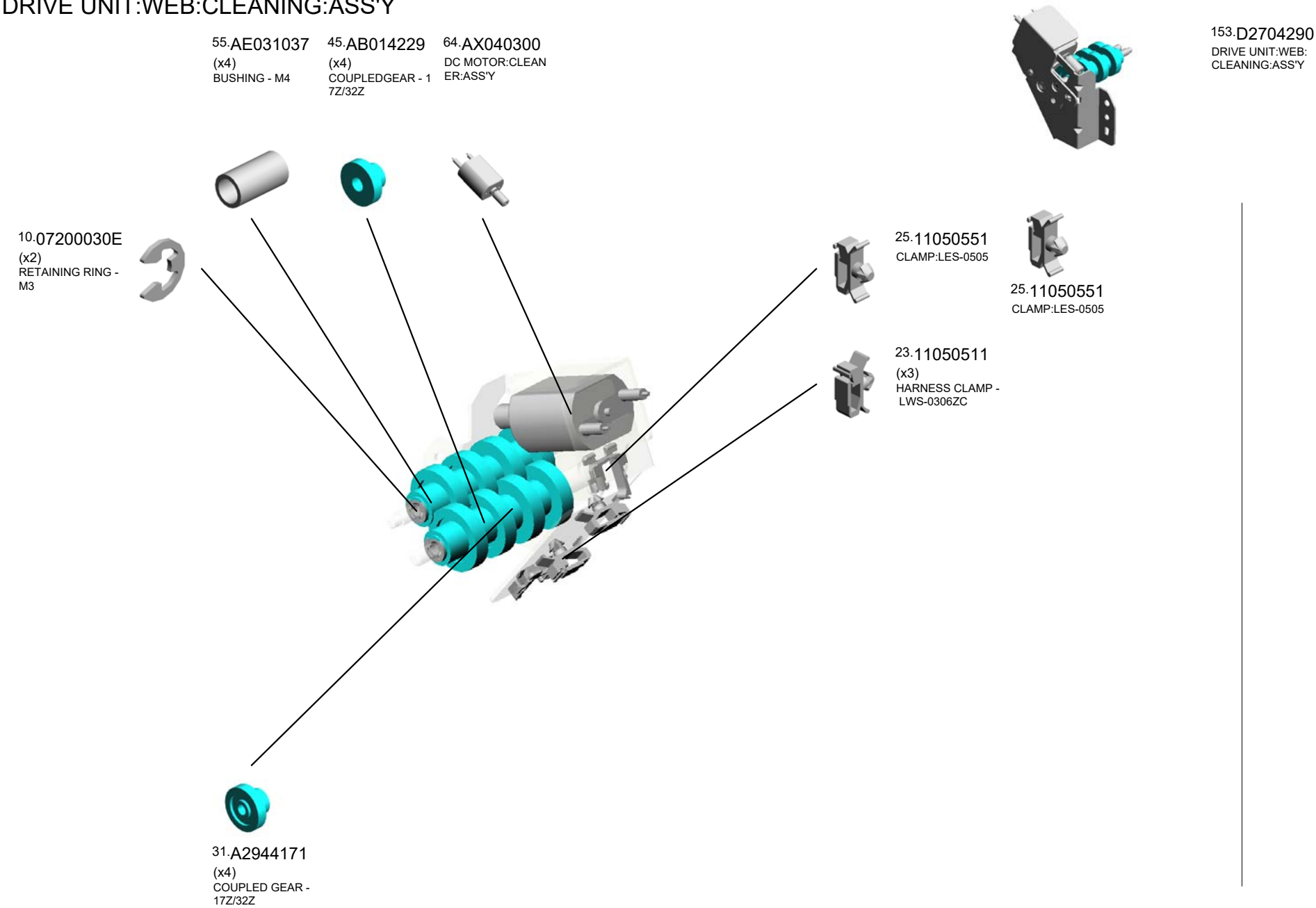
50.AE030030  
BALL BEARING - 8  
X19X6



80.BB013038  
GEAR:HOT ROLLE  
R:ASS'Y

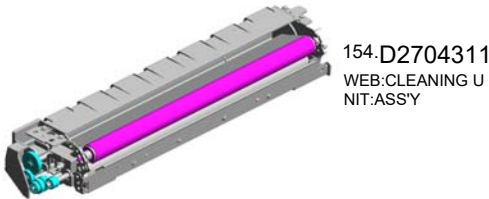
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S007  
DRIVE UNIT:WEB:CLEANING:ASS'Y



U013\_S002  
WEB:CLEANING UNIT:ASS'Y

5.03603006N (x9) SCREW - M3X6  
42.AA143520 SHOULDER SCREW - M3  
157.D2704343 ROLLER:PLATE  
58.AE045065 WEB:SUB-ASS'Y



98.D0744302  
PLAIN SHAFT BEARING:ROLLER:REAR

36.AA063465 (x2)  
COMPRESSION SPRING:CLEANING FEELER:27N

141.D1794337 (x2)  
RING:WEB:CLEANING

54.AE031032 (x4)  
BUSHING - 6X9X6.5

10.07200030E (x 1)  
RETAINING RING - M3

75.B2344244  
GEAR - 50Z

30.A2944156  
GEAR - 23Z

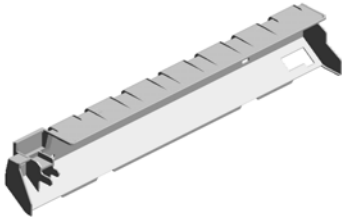
31.A2944171  
COUPLED GEAR - 17Z/32Z

44.AB010219 (x2)  
GEAR:STOPPER:OIL SUPPLY ROLLER

159.M0774200 MECHANICAL ROLLER CLUTCH:ROLLER  
156.D2704338 FEELER:CLEANING  
19.09543006N SCREW - M3X6  
37.AA063851 PRESSURE SPRING

U013\_S002\_S001  
COVER:WEB:CLEANING FELT

101.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



155.D2704313  
COVER:WEB:Clea  
NING FELT



102.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

9.04543006Q (x11) TAPPING SCREW - M3X6  
7.04503008N (x2) TAPPING SCREW - M3X8  
25.11050551 (x2) CLAMP:LES-0505  
28.11050744 CLAMP:F-LWS-071 1  
6.03603010N (x2) SCREW:M3X10



168.D2704417  
[A]  
(NA):FUSING UNIT:  
208V:ASS'Y  
201811-06 X/X

10.07200030E  
RETAINING RING - M3

17.08046123  
(x19)  
HEXAGONAL BOLT :W/WASHER:M3X8

11.07200040E  
(x10)  
RETAINING RING - M4

13.07250200E  
(x2)  
RETAINING RING C - M20

15.07250250E  
RETAINING RING C - M25

4.03540120N  
(x2)  
SCREW M4X12

17.08046123  
(x12)  
HEXAGONAL BOLT :W/WASHER:M3X8

22.11050487  
(x4)  
HARNESS CLAMP

12.07200060E  
(x9)  
RETAINING RING - M6

1.03530060N  
(x2)  
BIND SCREW - M3 X6

23.11050511  
(x9)  
HARNESS CLAMP - LWS-0306ZC

24.11050516  
(x2)  
CLAMP

21.09543012N  
SCREW - M3X12

24.11050516  
CLAMP

26.11050692  
CLAMP:LES-0503

27.11050723  
(x4)  
CLAMPS:WES-050 7

27.11050723  
CLAMPS:WES-050 7

5.03603006N  
(x49)  
SCREW - M3X6

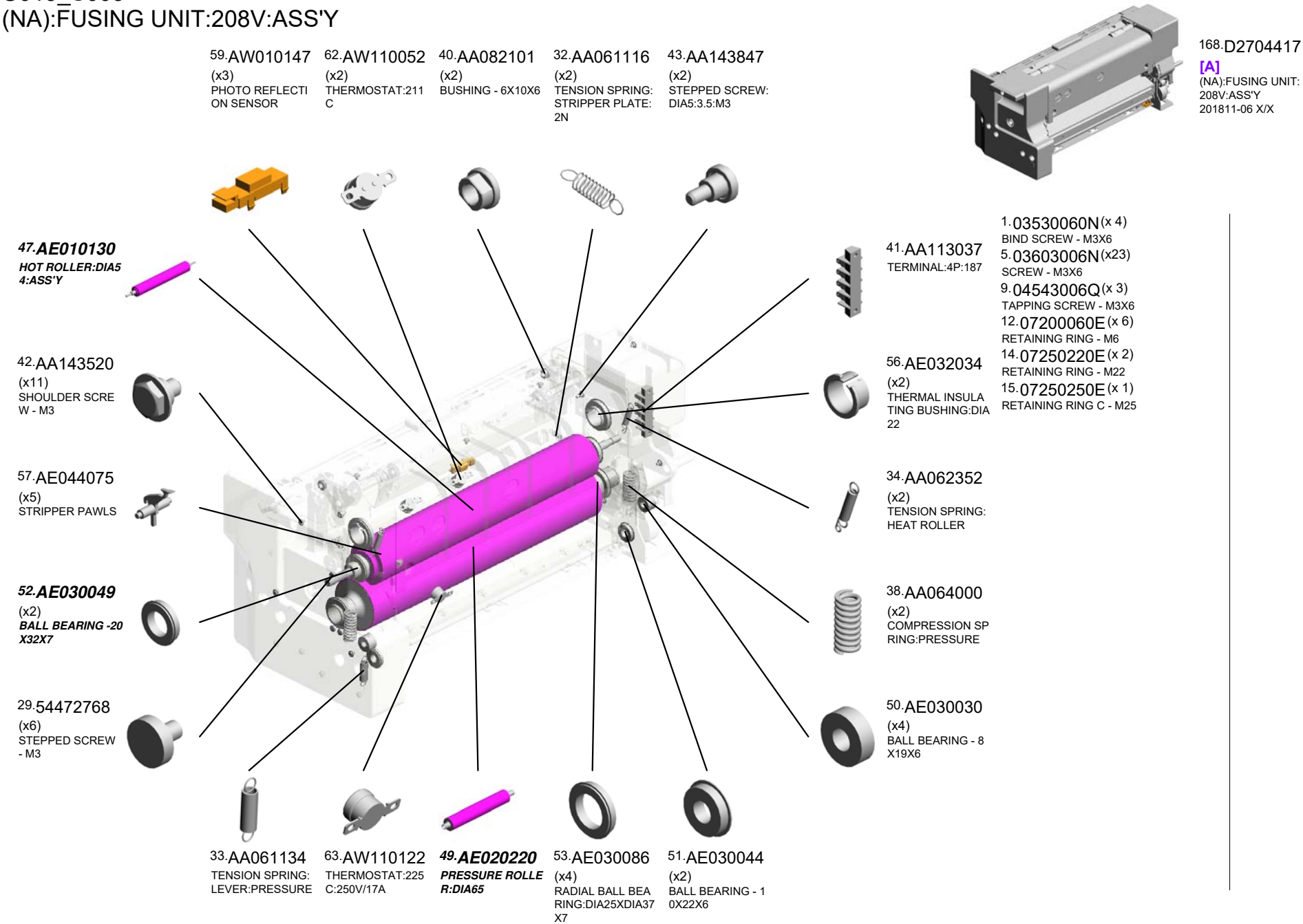
18.09300404A  
(x2)  
PARALLEL KEY:4X 4X25

20.09543010N  
(x2)  
SCREW:POLISHED ROUND/SPRING:M 3X10

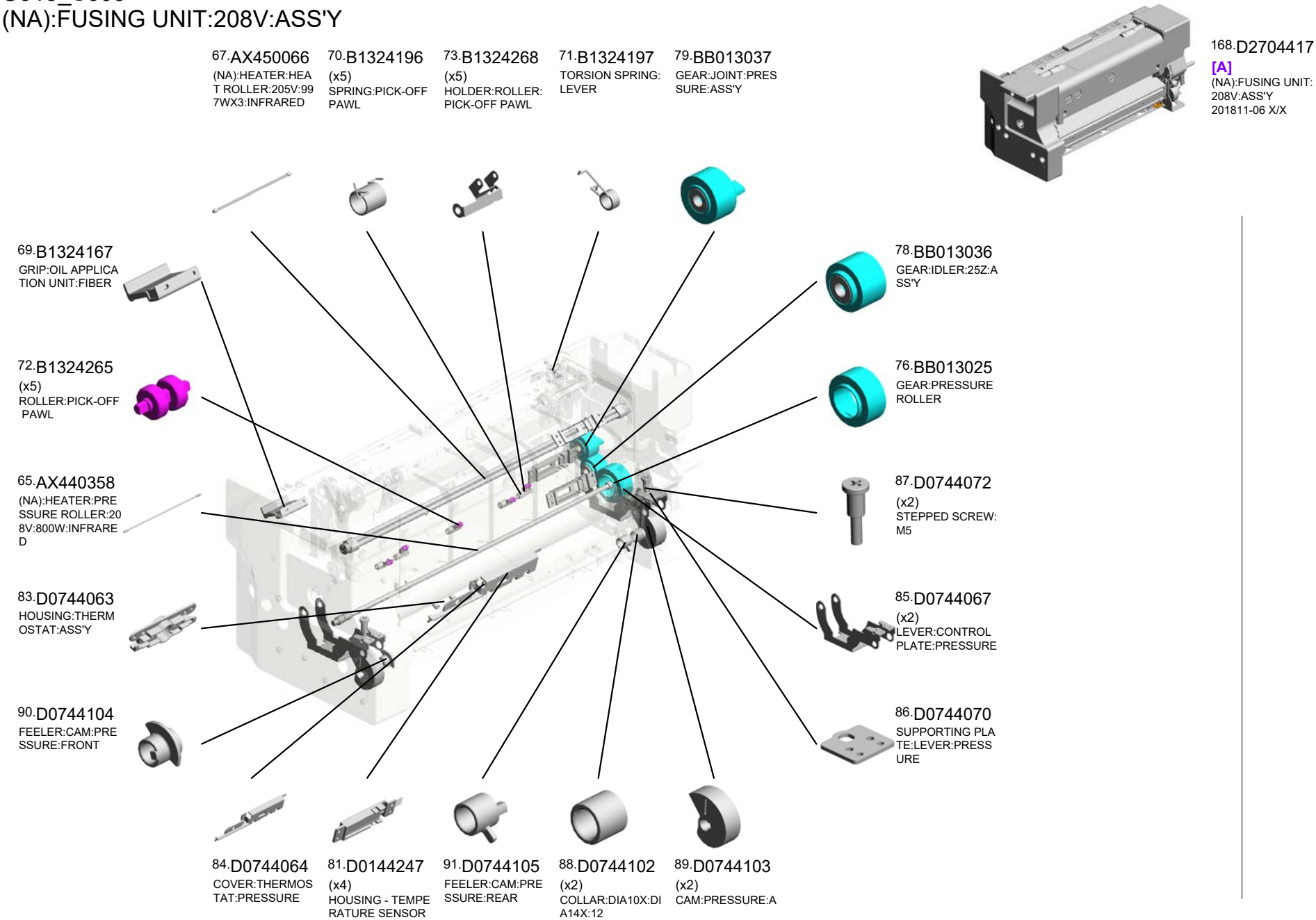
23.11050511  
(x9)  
HARNESS CLAMP - LWS-0306ZC

28.11050744  
(x2)  
CLAMP:F-LWS-071 1

U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

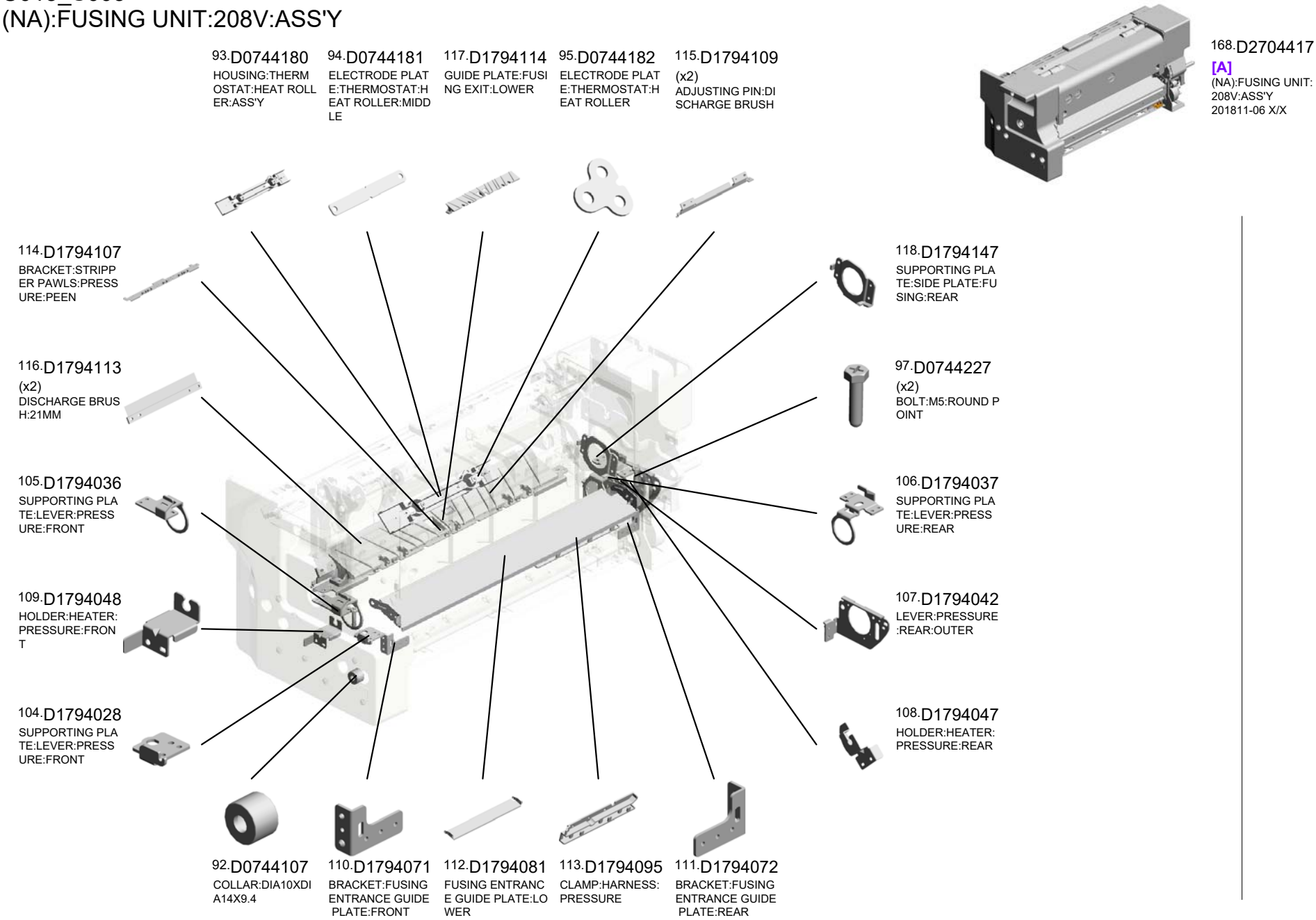


U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y



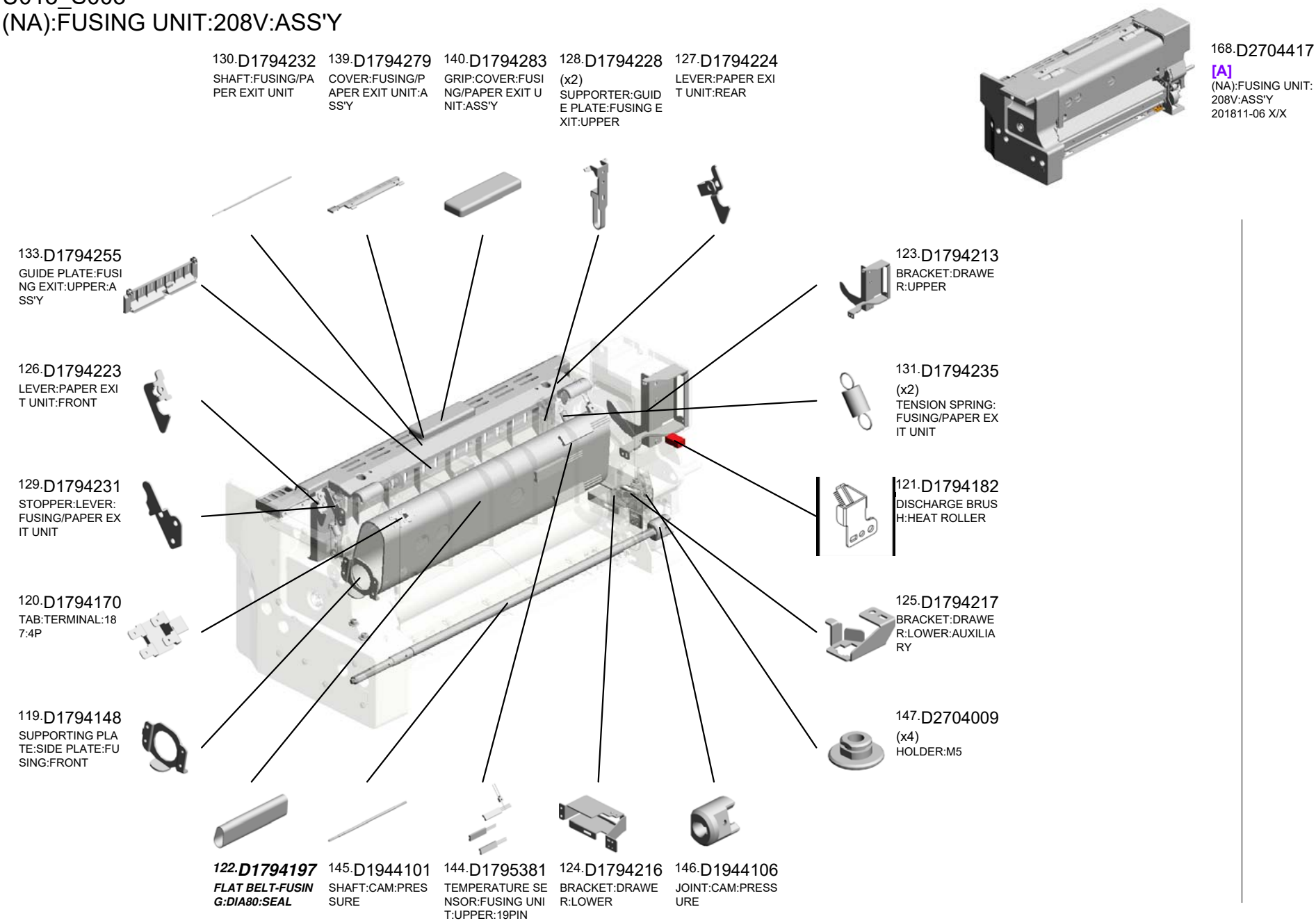


U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y





U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y



U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

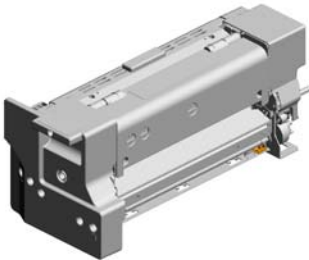
- 161.D0A53995

JOINT:KNOB:FUSI  
NG  
201712-01 O/O
- 151.D2704181

HOLDER:HEATER:  
HEAT ROLLER:FR  
ONT
- 166.D2704239

STRIPPER PLATE:  
ASS'Y  
201810-06 X/X
- 167.AE012048

HEAT ROLLER:DIA  
39.2  
201811-02 O/O



- 168.D2704417

[A]

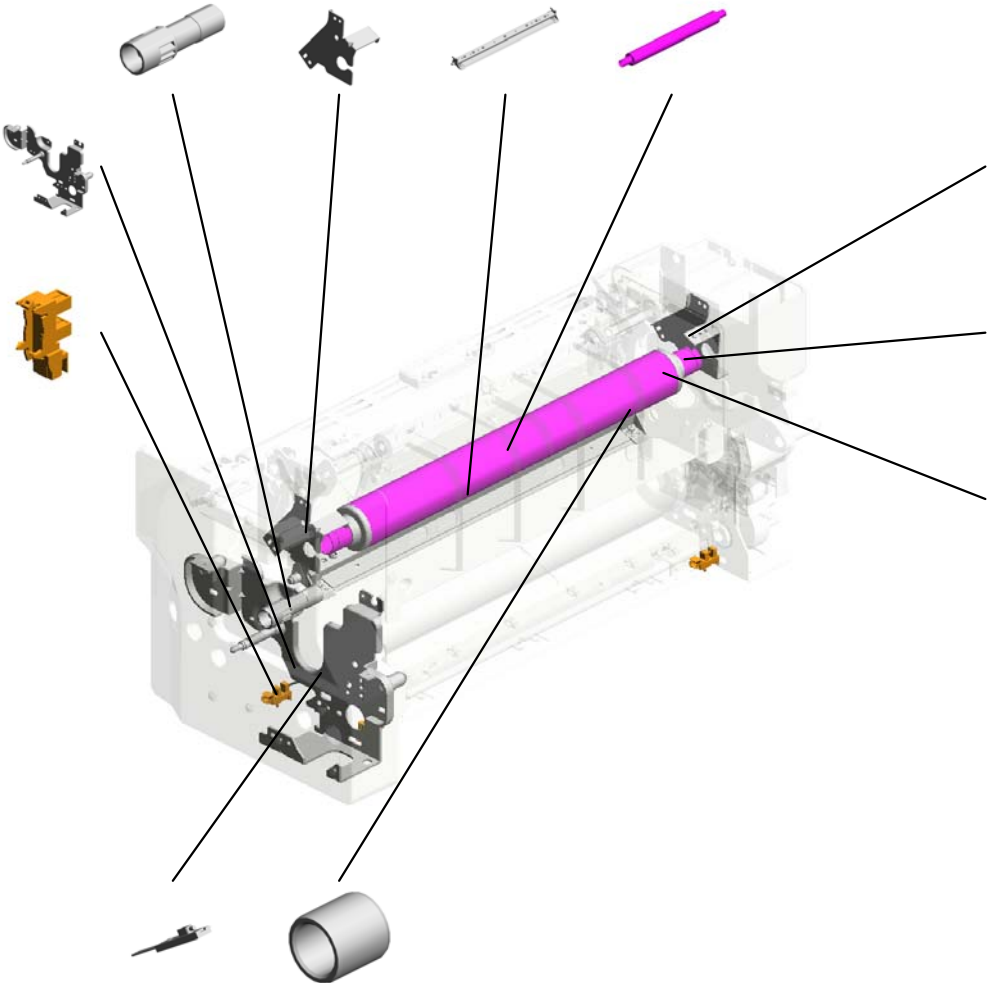
(NA):FUSING UNIT:  
208V:ASS'Y  
201811-06 X/X

- 164.D1794055

SIDE PLATE:PRES  
SURE:FRONT:PEE  
N

- 170.GW020024

(x3)  
PHOTOINTERRUP  
TOR:LG2A24BL1:G  
F  
201902-08 O/O



- 150.D2704180

HOLDER:HEATER:  
HEAT ROLLER:RE  
AR

- 160.AA082115

PLAIN SHAFT BEA  
RING:5X10X5

- 152.D2704185

(x2)  
RING:GUIDE:HEAT  
ROLLER:DIA39.2

- 158.D2705385

TEMPERATURE SE  
NSOR:FUSING UNI  
T:LOWER:17PIN
- 165.07330610

(x2)  
BUSHING:DIA6X10  
201810-05 X/X



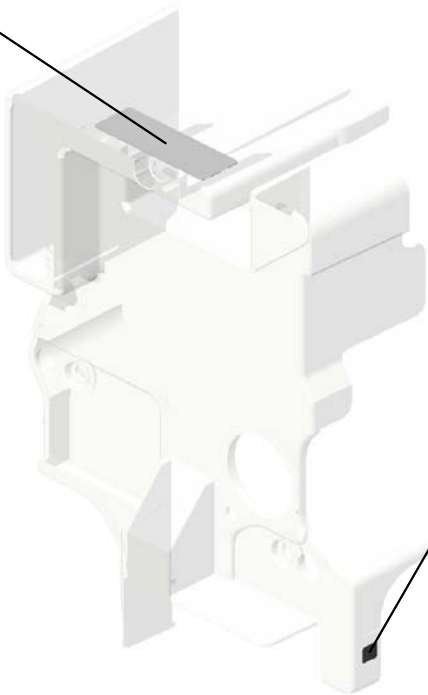
- D2704017

[A]

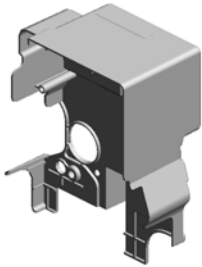
(NA):FUSING UNIT:  
208V:ASS'Y  
201811-06 X/X

U013\_S003\_S001  
COVER:FUSING UNIT:REAR:ASS'Y

138.D1794278  
DECAL:FUSING UN  
IT:TCRU



102.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

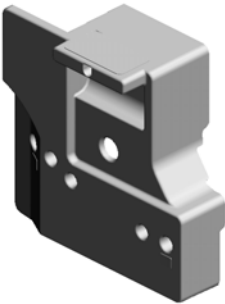


134.D1794271  
COVER:FUSING U  
NIT:REAR:ASS'Y

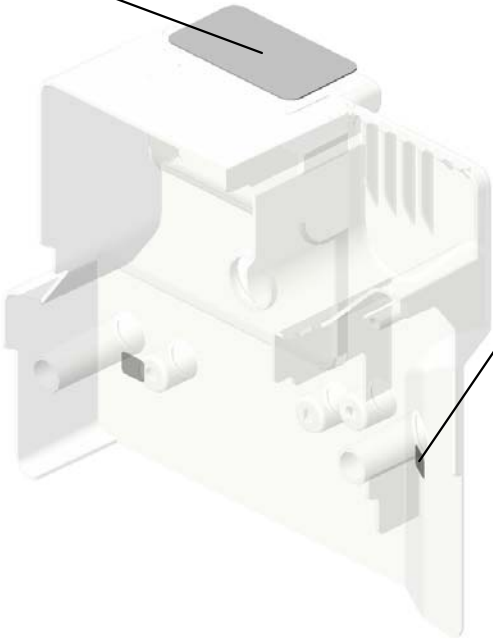
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003\_S002  
COVER:FUSING UNIT:FRONT:ASS'Y

99.D0744336  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



135.D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

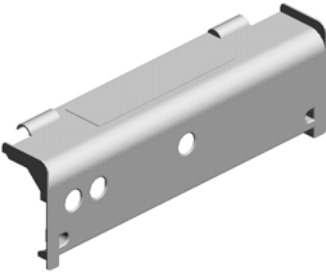
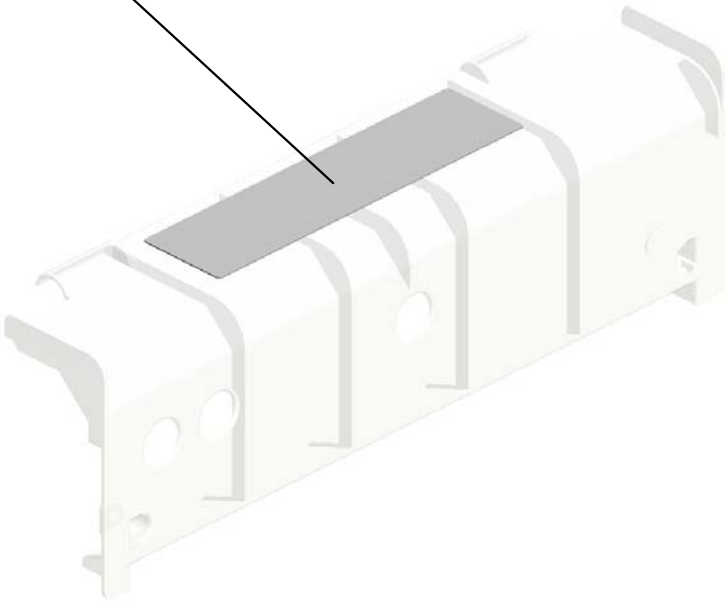


82.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003\_S003  
COVER:FUSING UNIT:UPPER:ASS'Y

163.D2704277  
DECAL:H-TEMP W  
ARNING:FUSING  
201807-11 O/O



169.D1794285  
[A]  
COVER:FUSING U  
NIT:UPPER:ASS'Y  
201901-03 X/X

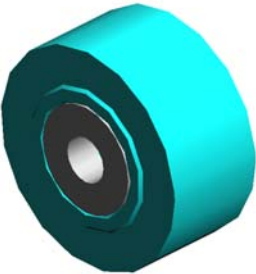


D1794275  
[A]  
COVER:FUSING U  
NIT:UPPER:ASS'Y  
201901-03 X/X

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003\_S004  
GEAR:IDLER:35Z:ASS'Y

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

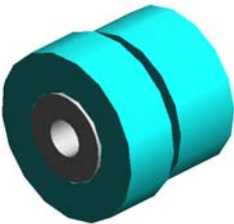
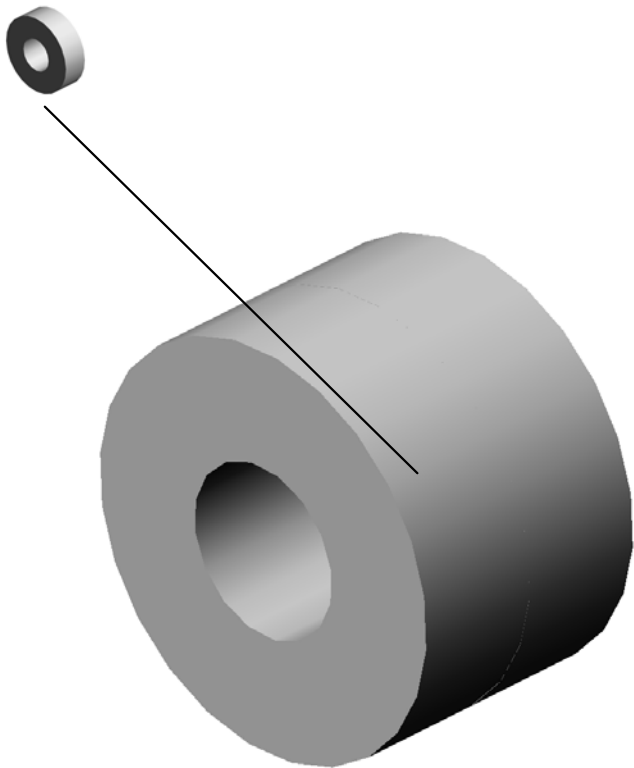


77.BB013028  
GEAR:IDLER:35Z:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003\_S005  
GEAR:IDLER:FUSING

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

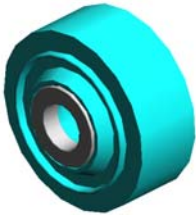


46.AB014287  
GEAR:IDLER:FUSI  
NG

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003\_S006  
GEAR:HOT ROLLER:ASS'Y

50.AE030030  
BALL BEARING - 8  
X19X6

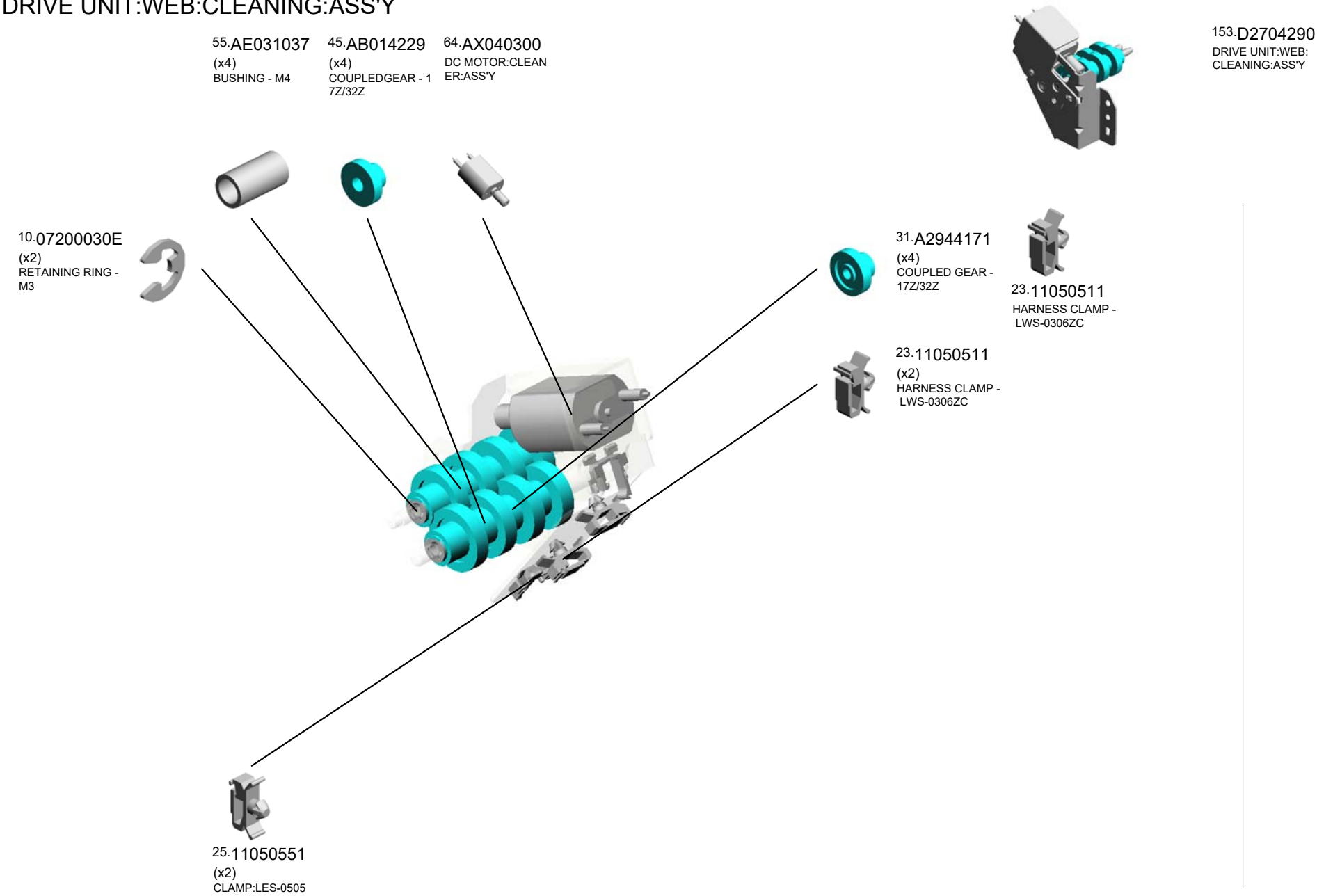


80.BB013038  
GEAR:HOT ROLLE  
R:ASS'Y

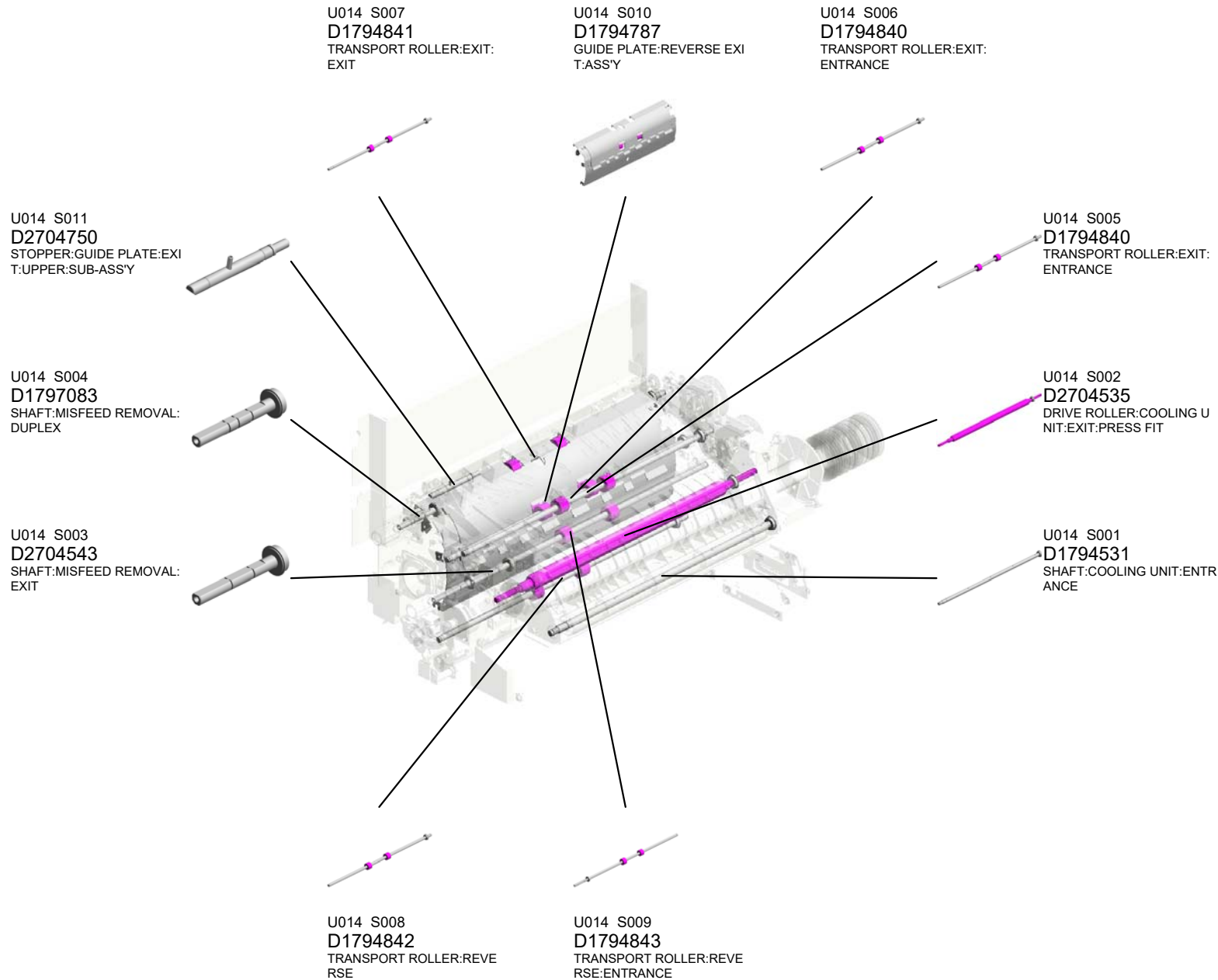
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U013\_S003\_S007  
DRIVE UNIT:WEB:CLEANING:ASS'Y

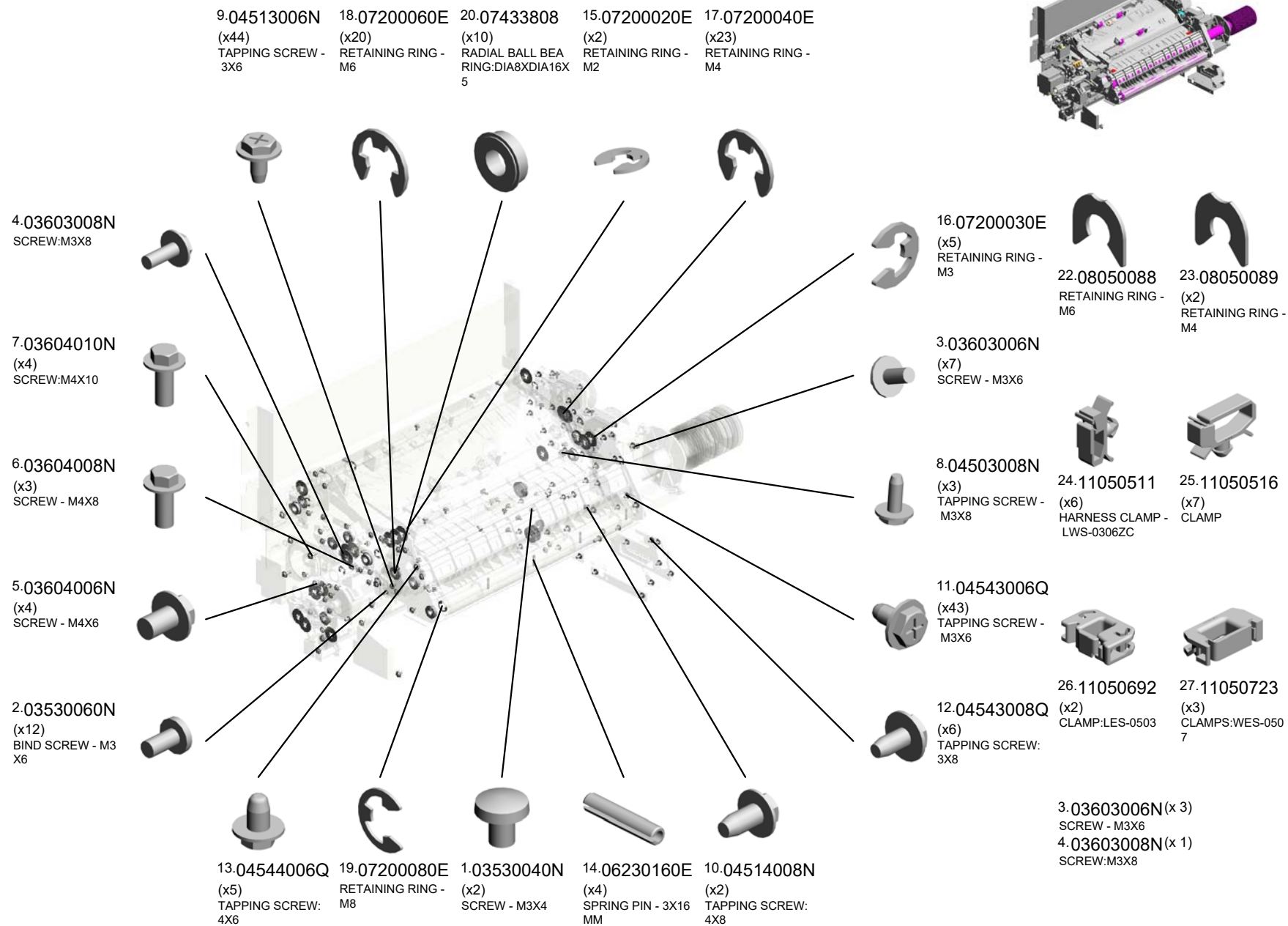


# U014.PAPER EXIT



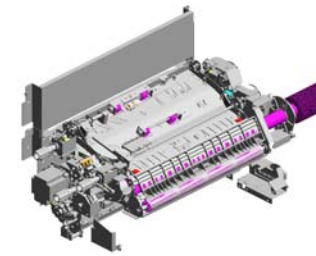
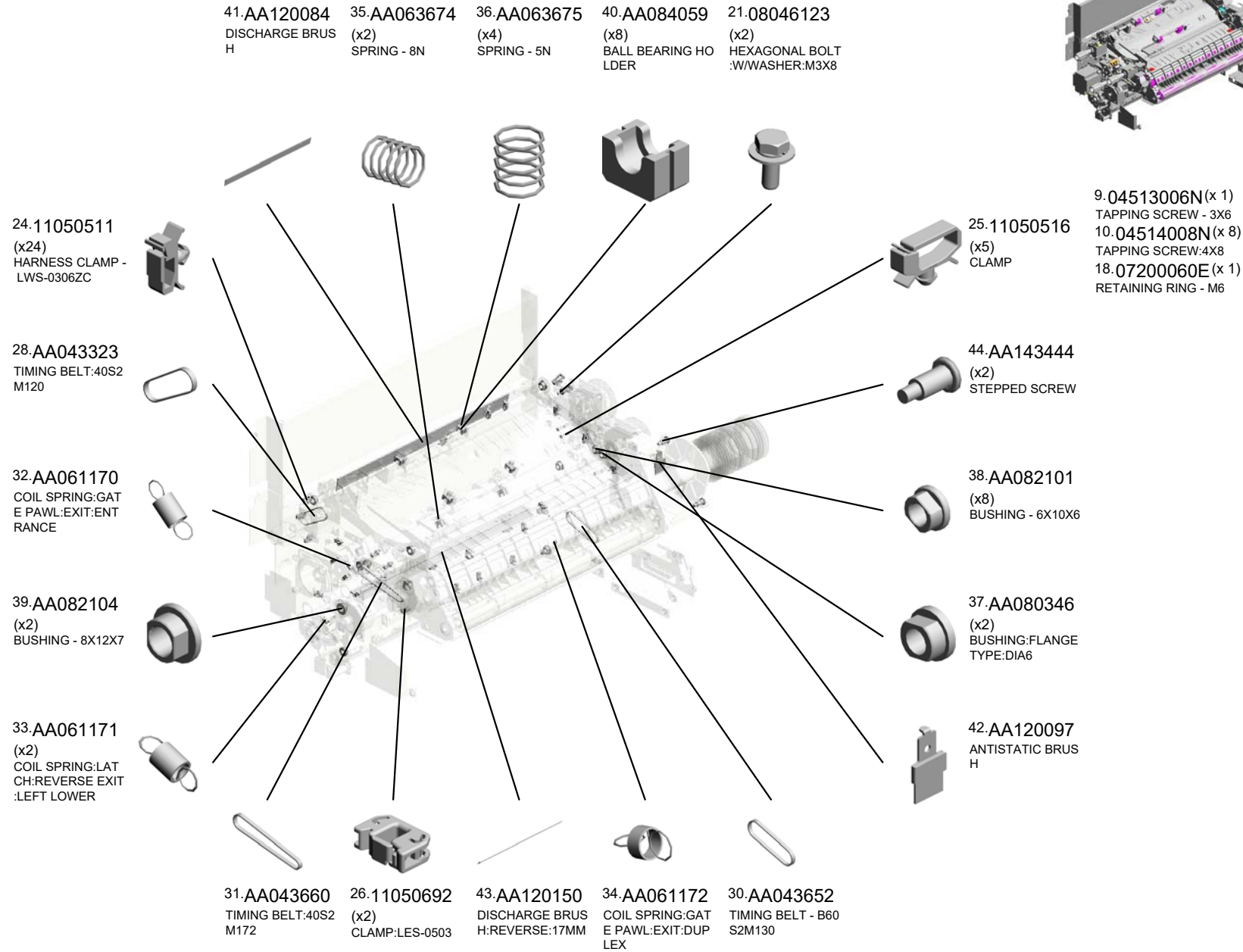
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U014 PAPER EXIT

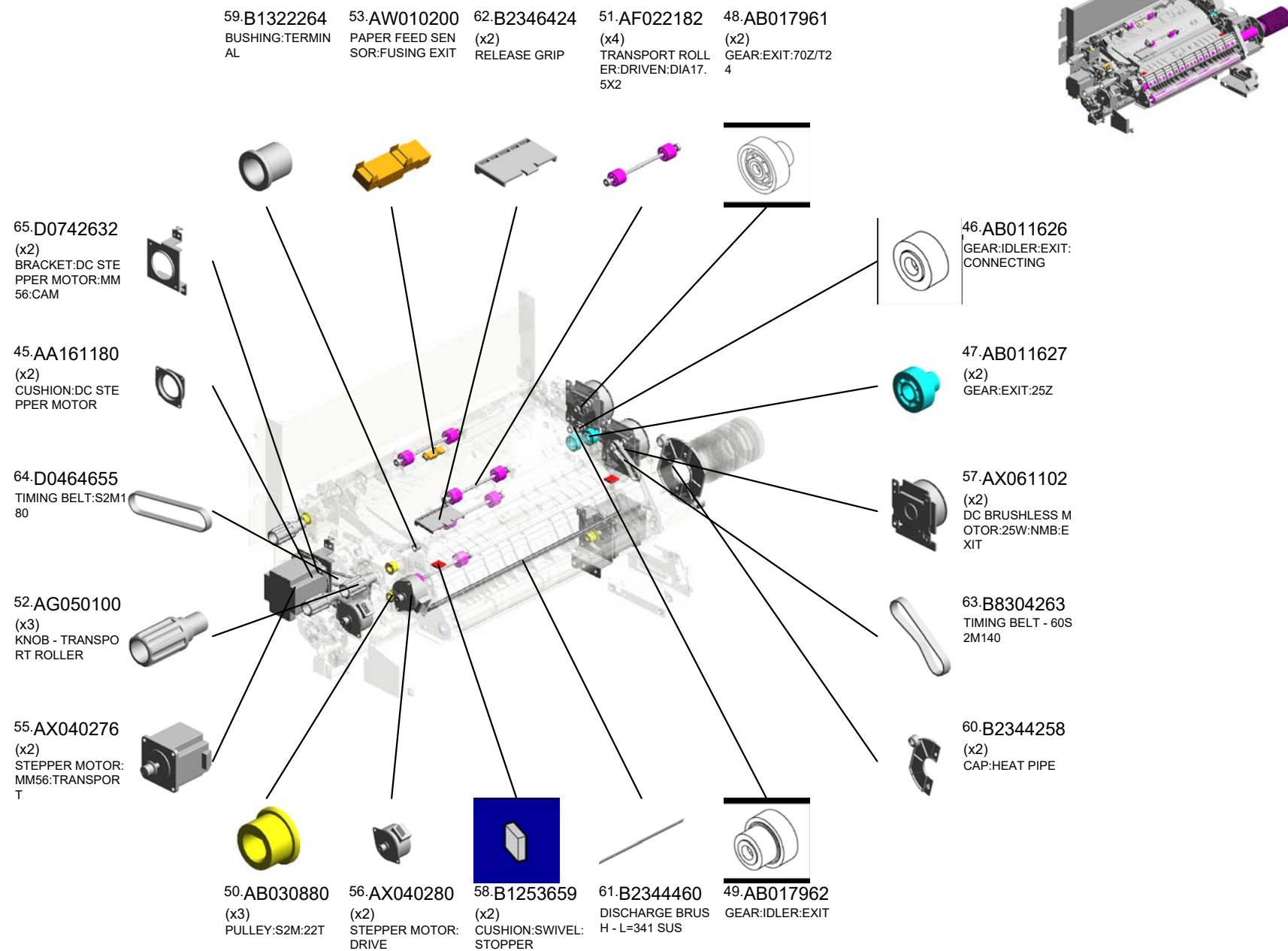


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

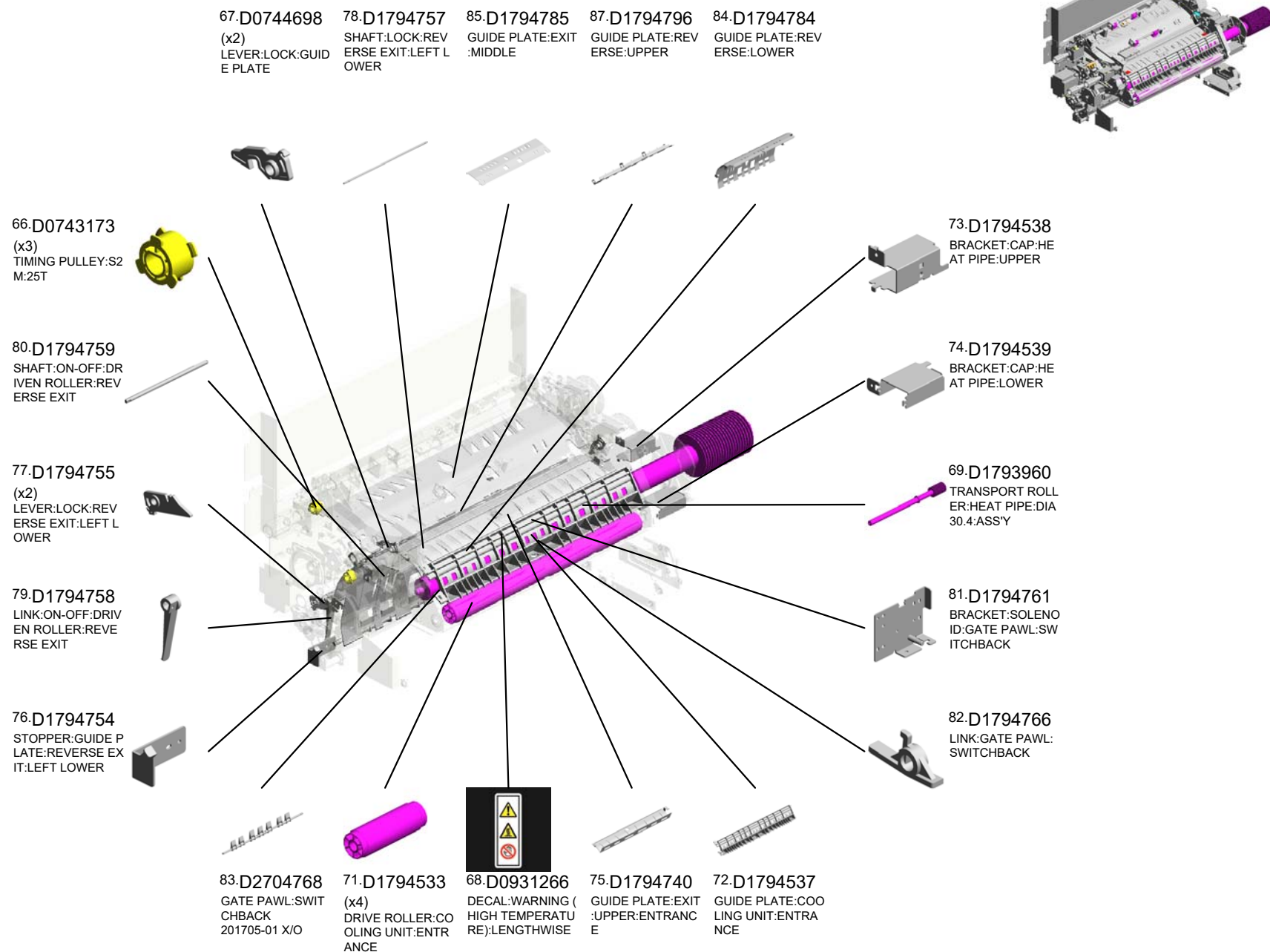
# U014 PAPER EXIT



# U014 PAPER EXIT



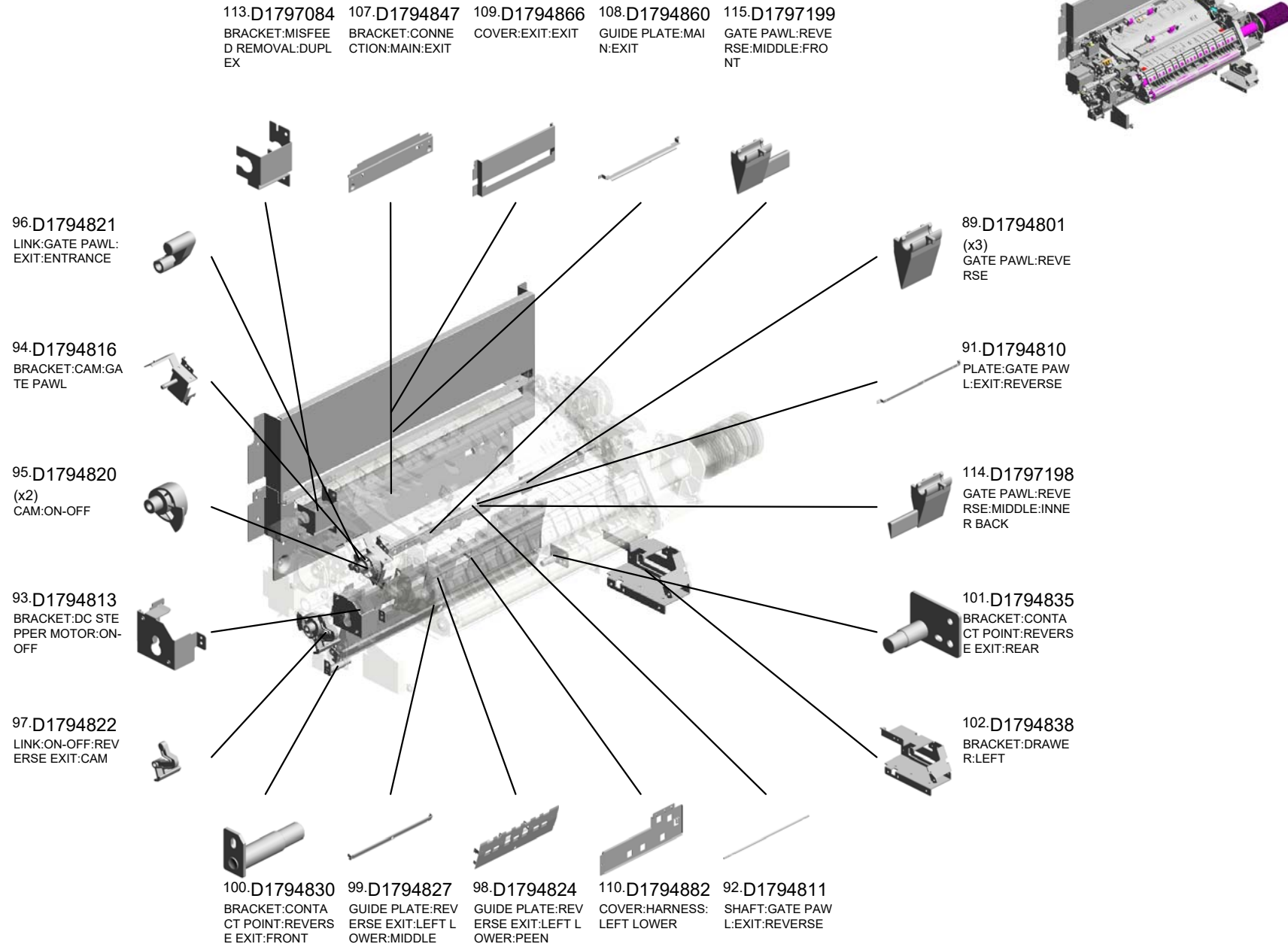
# U014 PAPER EXIT



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

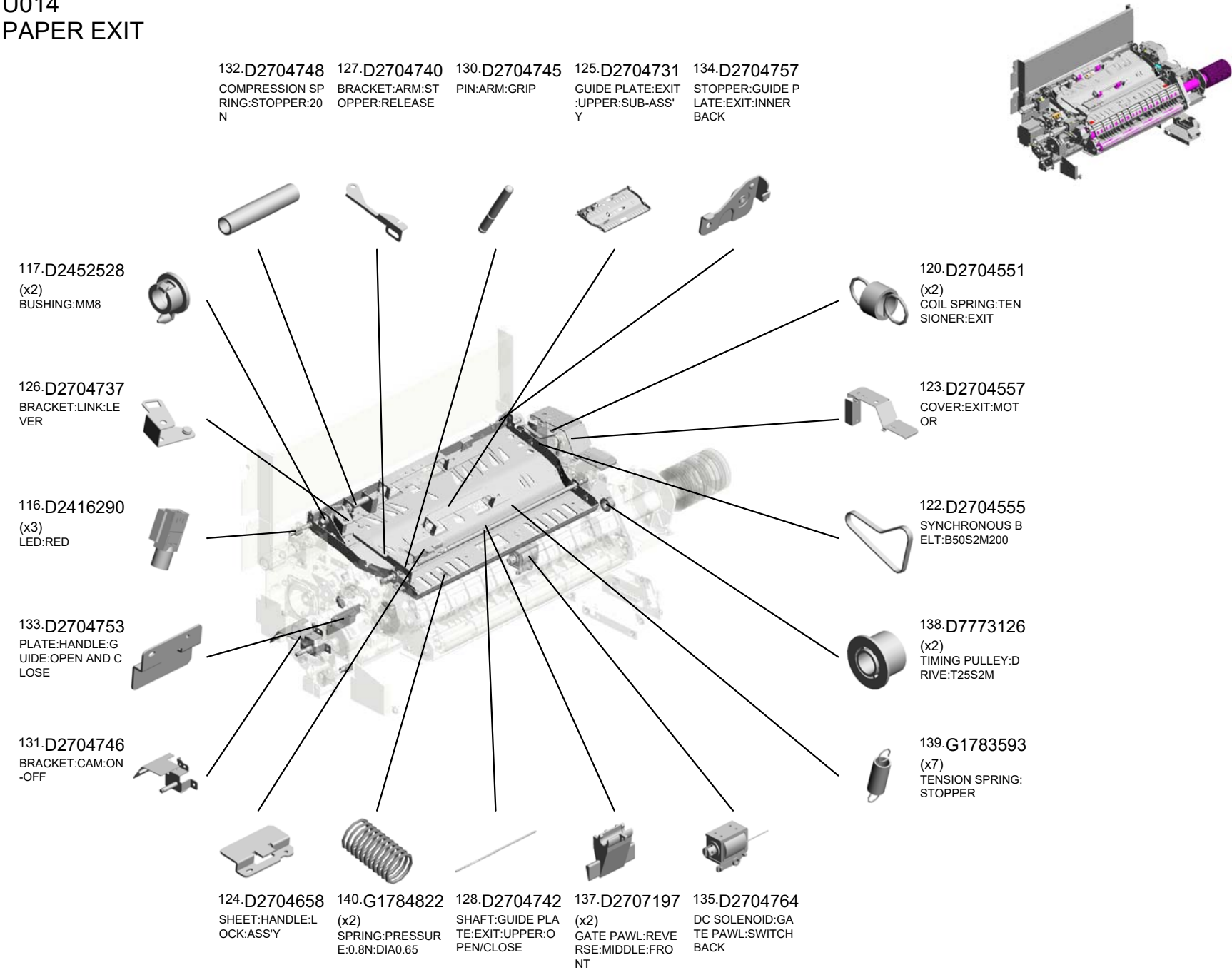


# U014 PAPER EXIT



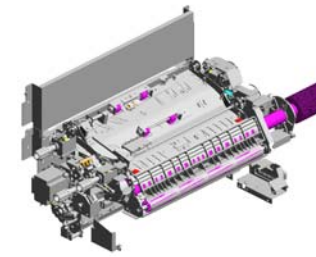
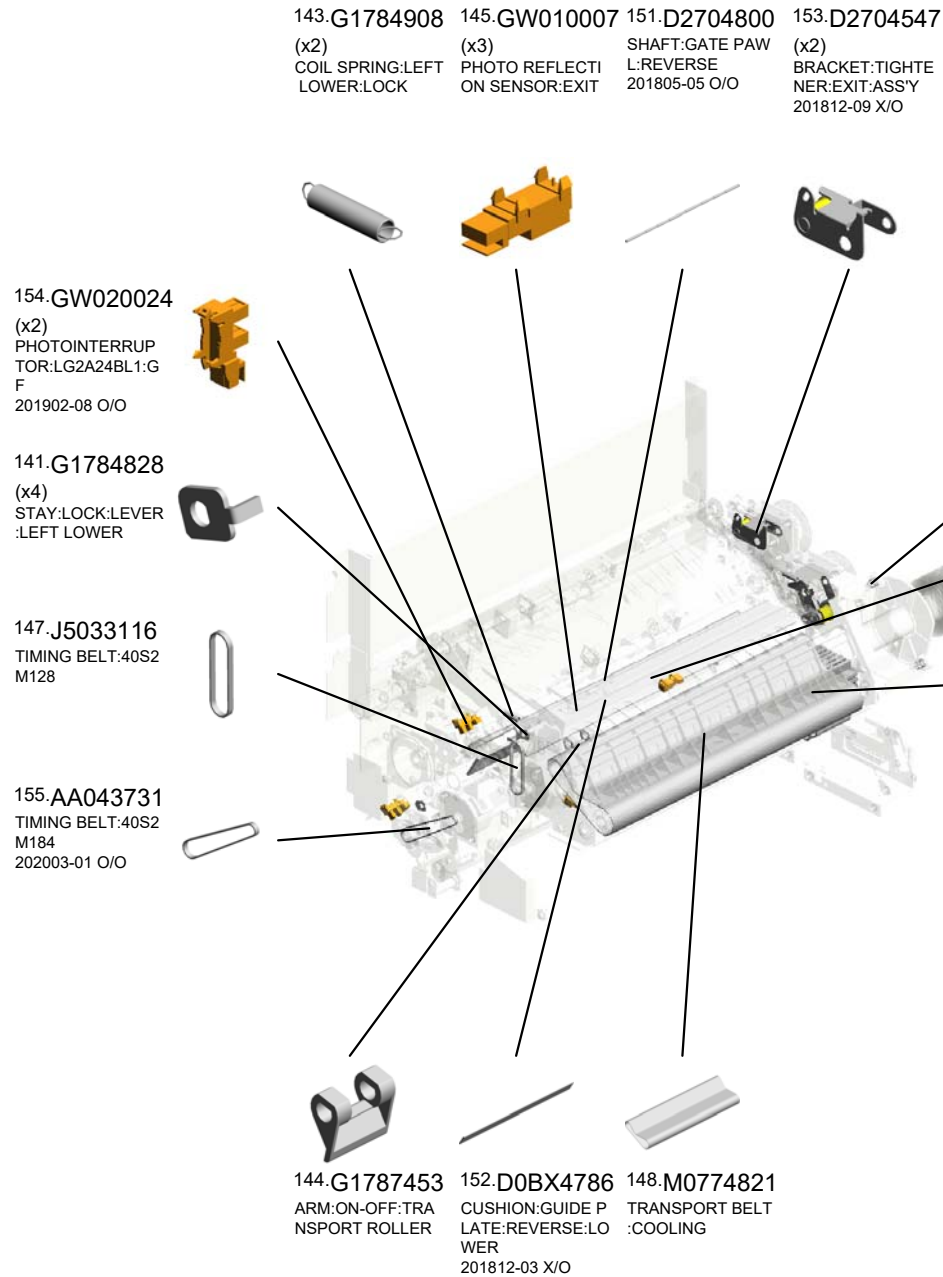
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014  
PAPER EXIT





# U014 PAPER EXIT



U014\_S001  
SHAFT:COOLING UNIT:ENTRANCE



70.D1794531  
SHAFT:COOLING U  
NIT:ENTRANCE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

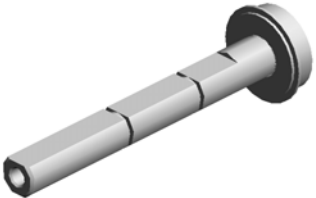
U014\_S002  
DRIVE ROLLER:COOLING UNIT:EXIT:PRESS FIT



118.D2704535  
DRIVE ROLLER:CO  
OLING UNIT:EXIT:P  
RESS FIT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

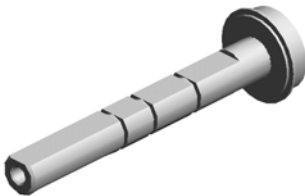
U014\_S003  
SHAFT:MISFEED REMOVAL:EXIT



119.D2704543  
SHAFT:MISFEED R  
EMOVAL:EXIT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

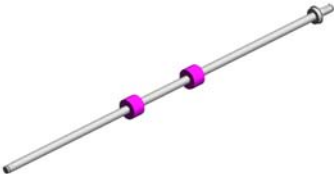
U014\_S004  
SHAFT:MISFEED REMOVAL:DUPLEX



112.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

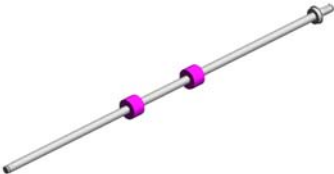
U014\_S005  
TRANSPORT ROLLER:EXIT:ENTRANCE



103.D1794840  
TRANSPORT ROLL  
ER:EXIT:ENTRANC  
E

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014\_S006  
TRANSPORT ROLLER:EXIT:ENTRANCE



103.D1794840  
TRANSPORT ROLL  
ER:EXIT:ENTRANC  
E

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014\_S007  
TRANSPORT ROLLER:EXIT:EXIT

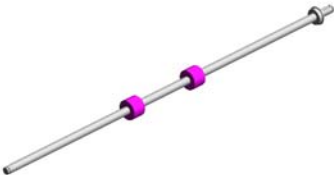


104.D1794841  
TRANSPORT ROLLER:EXIT:EXIT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U014\_S008  
TRANSPORT ROLLER:REVERSE



105.D1794842  
TRANSPORT ROLL  
ER:REVERSE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

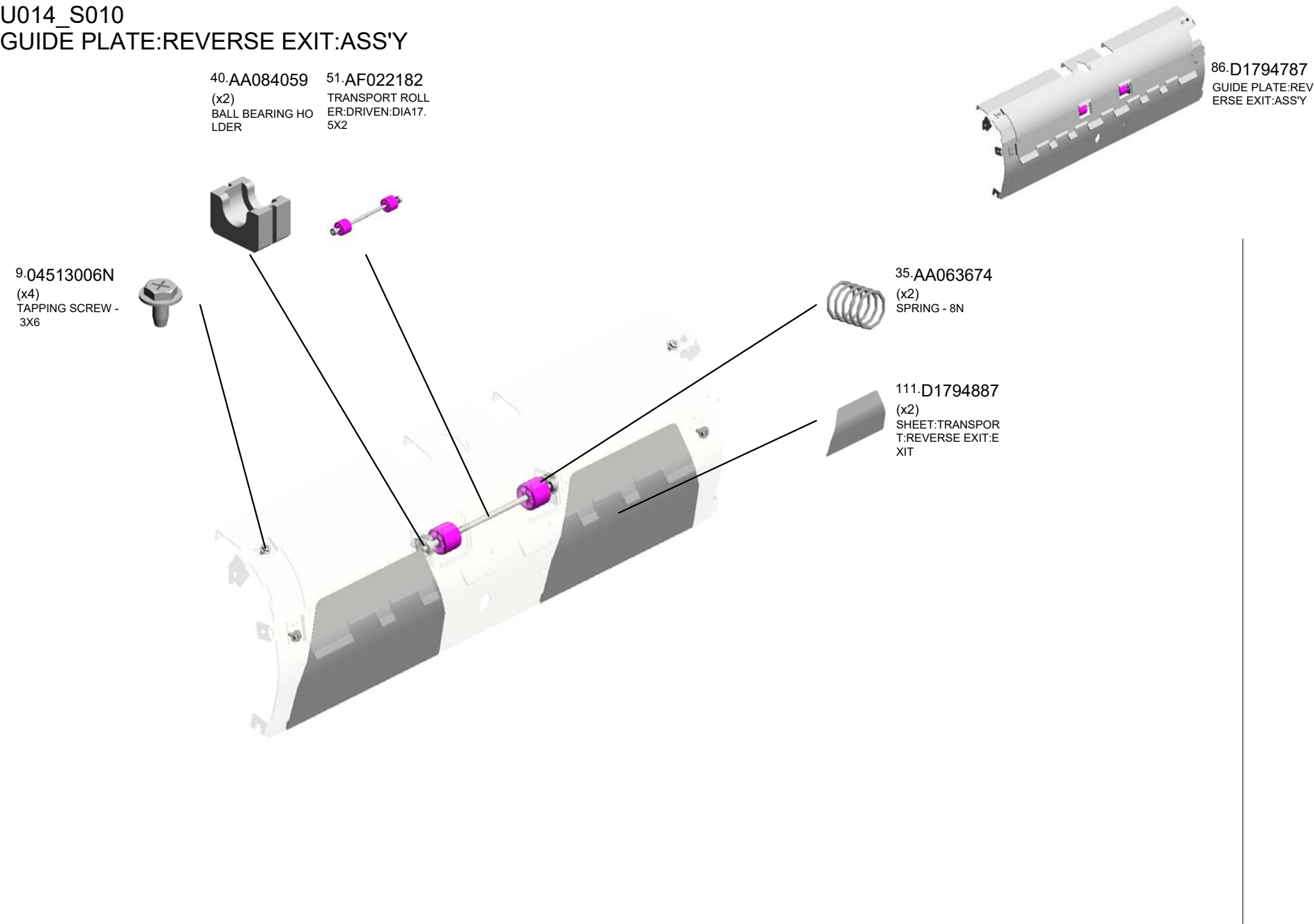
U014\_S009  
TRANSPORT ROLLER:REVERSE:ENTRANCE



106.D1794843  
TRANSPORT ROLL  
ER:REVERSE:ENT  
RANCE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

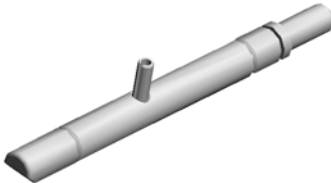
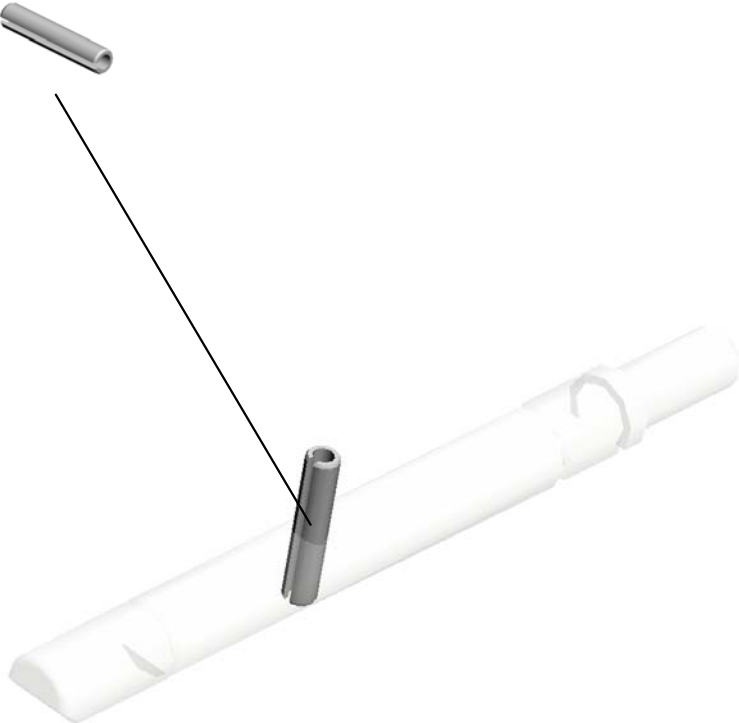
U014\_S010  
GUIDE PLATE:REVERSE EXIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014\_S011  
STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y

14.06230160E  
SPRING PIN - 3X16  
MM



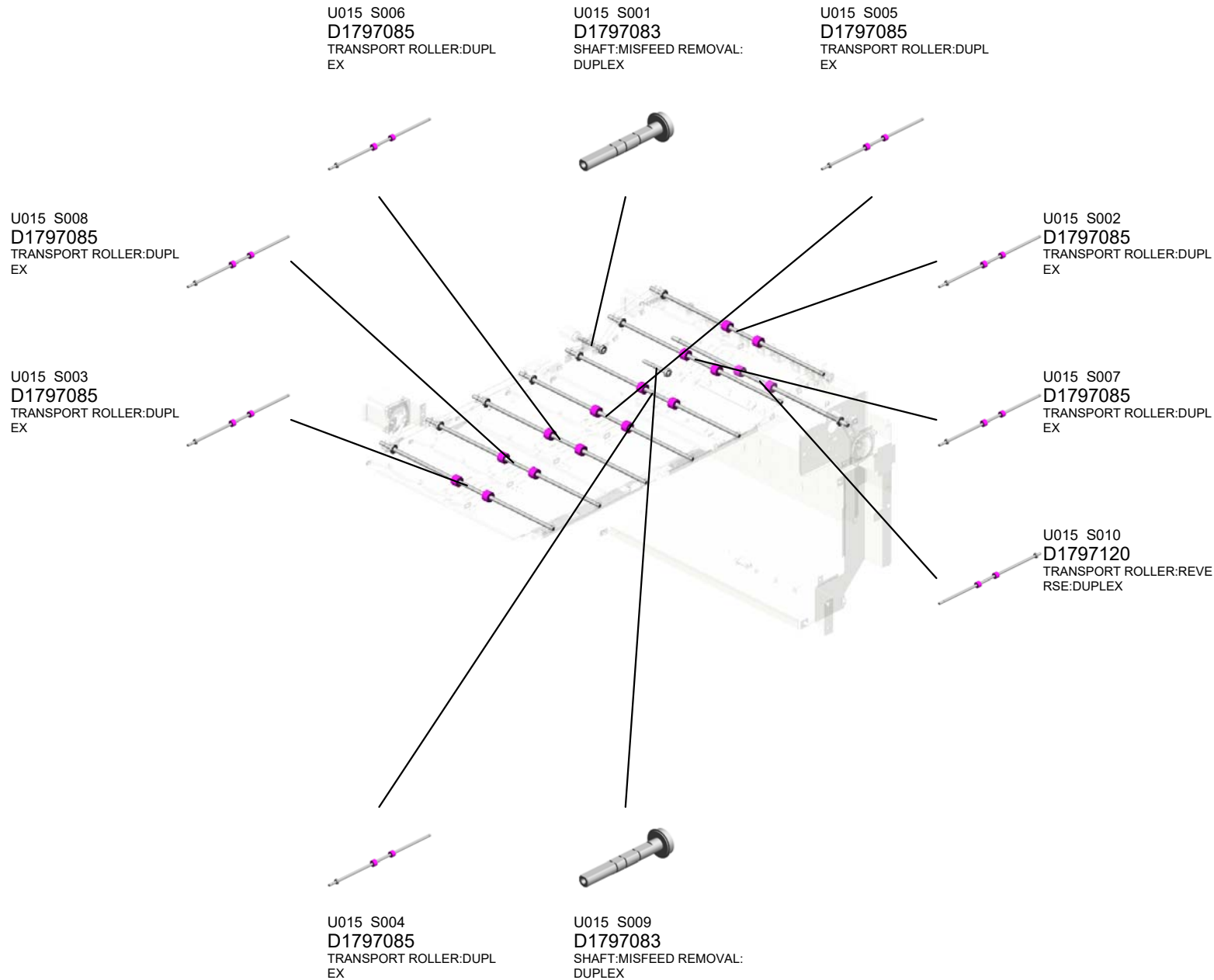
129.D2704750  
[A]  
STOPPER:GUIDE P  
LATE:EXIT:UPPER:  
SUB-ASS'Y  
201704-02 X/O



D2704743  
[A]  
STOPPER:GUIDE P  
LATE:EXIT:UPPER:  
SUB-ASS'Y  
201704-02 X/O

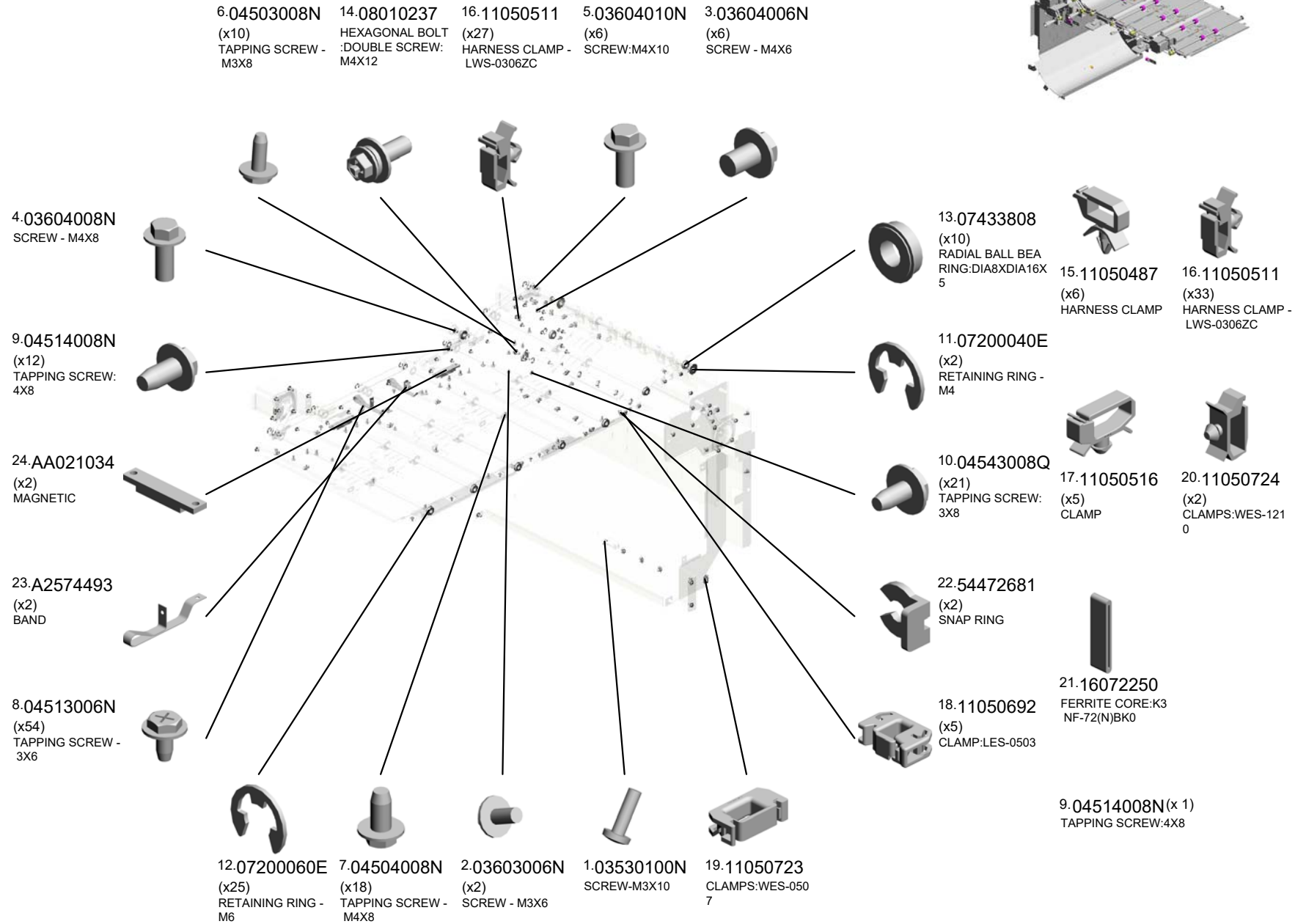
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U015.DUPLEX



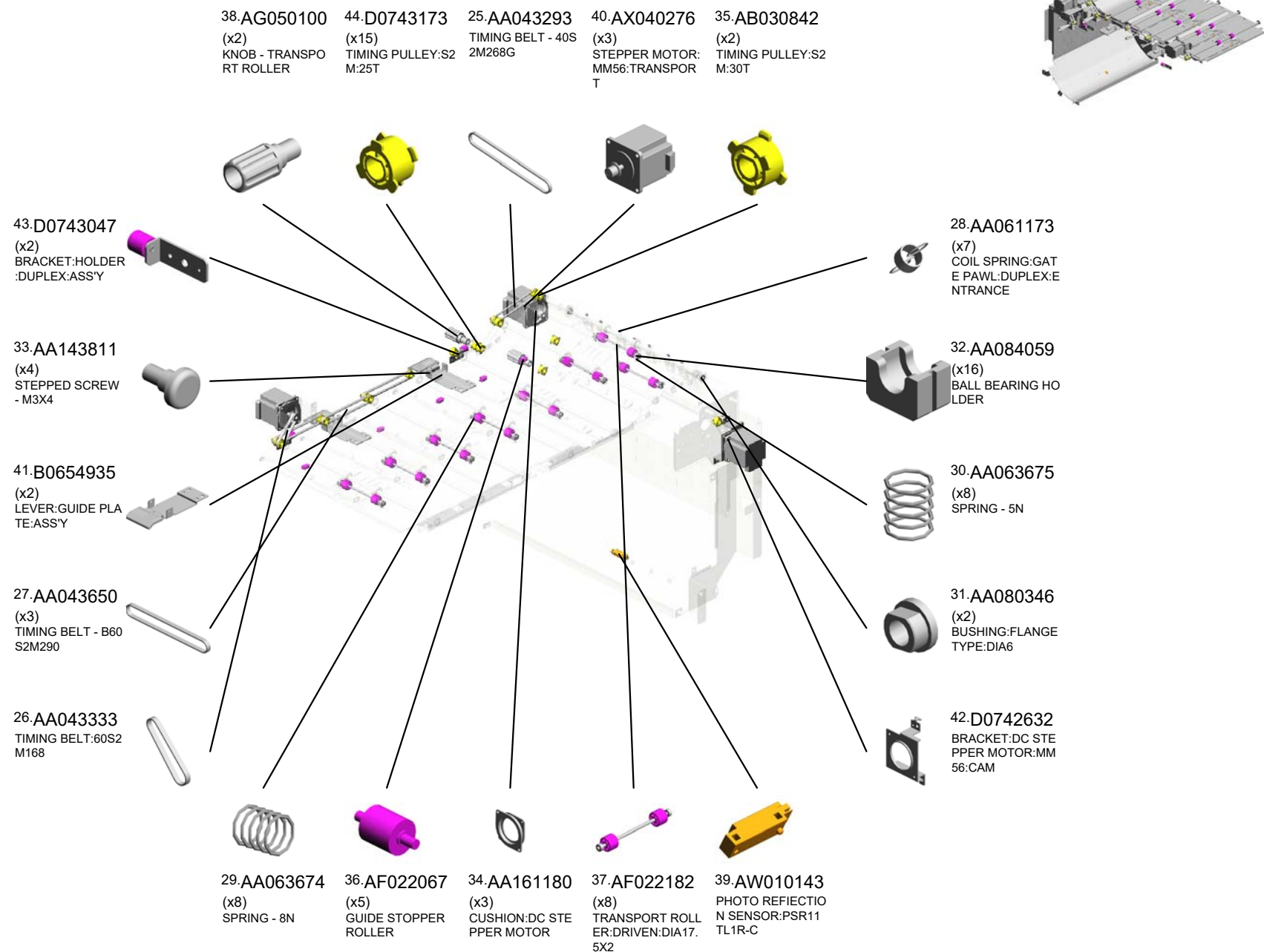
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U015 DUPLEX



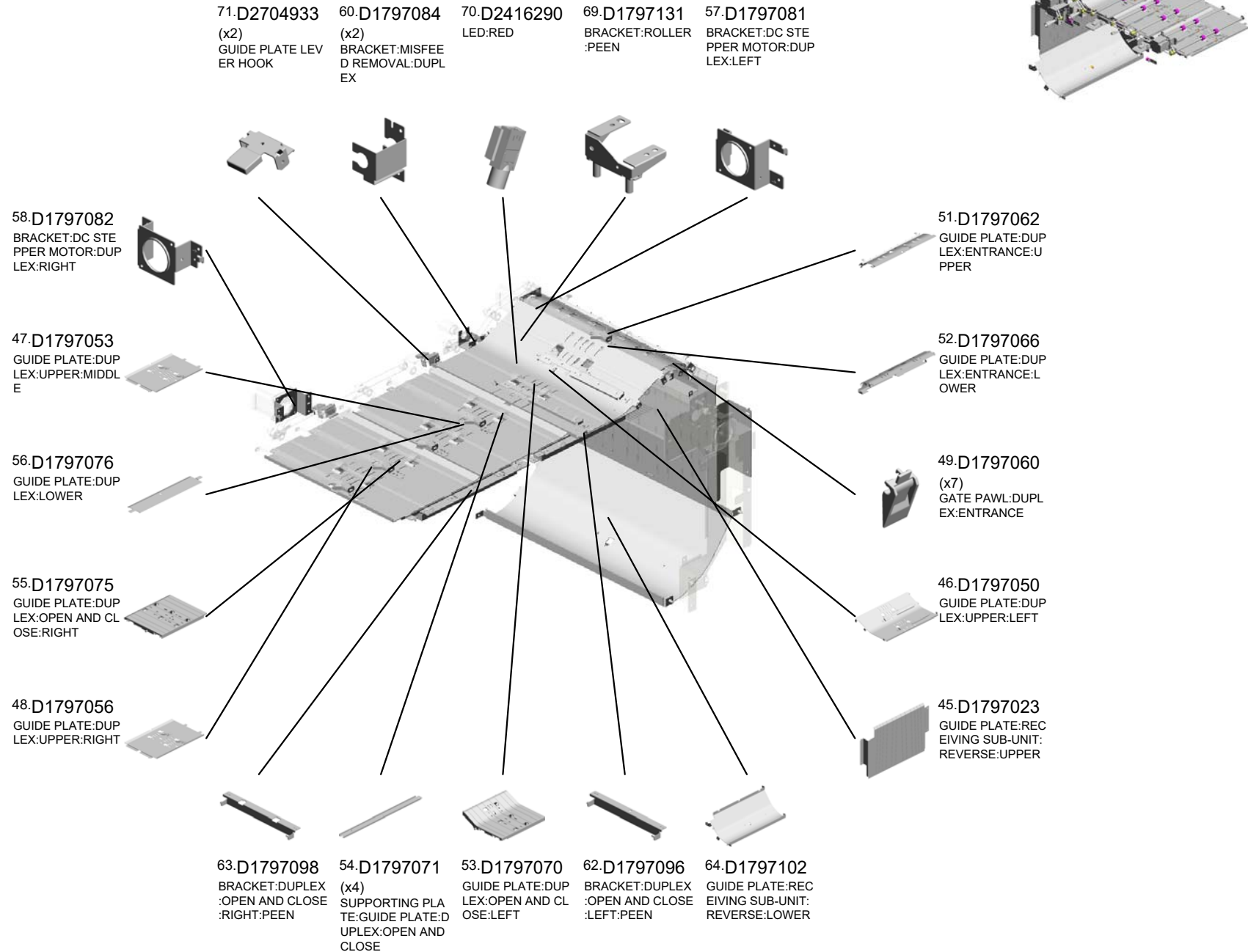
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U015 DUPLEX



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U015 DUPLEX

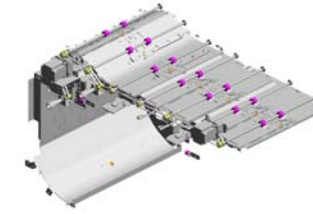


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U015 DUPLEX

74.D6844142 (x4) TIMING BELT:60S2 M174  
 77.G1784890 (x4) SPRING PLATE:DUPLEX:GUIDE:LOWER  
 75.G1784808 (x5) BRACKET:PRESSURE:ROLLER  
 76.G1784817 (x10) SPRING:PRESSURE:ROLLER:DUPLEX  
 73.D5163823 TIMING BELT:60S2 M146



86.D2704670 (x2) BRACKET:MAGNET CATCH:DUPLEX

78.G1784895 (x4) SHEET:DUPLEX:SPRING PLATE

79.G1784916 (x4) SCREW:ROUND POINT

80.G1787618 (x2) PLATE:FIX:BAND

82.D2707061 SHAFT:GATE PAWL:DUPLEX:ENTRANCE  
201805-07 O/O

81.GW010007 (x8) PHOTO REFLECTION SENSOR:EXIT

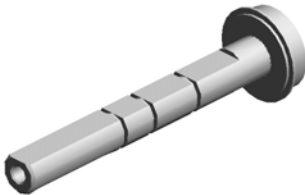
84.D0BX7118 GUIDE PLATE:REVERSE:DUPLEX:LEFT  
201807-09 O/O

83.D0BX7116 GUIDE PLATE:REVERSE:DUPLEX:DRIVEN:PEEN  
201807-08 O/O

85.D0BX7114 GUIDE PLATE:REVERSE:DUPLEX:DRIVEN  
201808-02 O/O

72.D2707103 DRUM STAY:RECEIVING SUB-UNIT:REVERSE

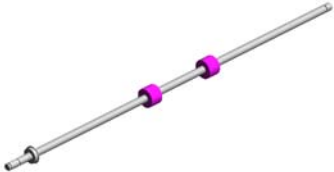
U015\_S001  
SHAFT:MISFEED REMOVAL:DUPLEX



59.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

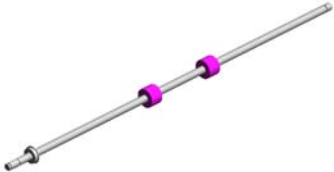
U015\_S002  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

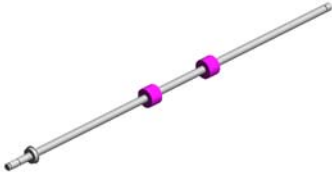
U015\_S003  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

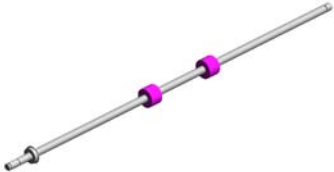
U015\_S004  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

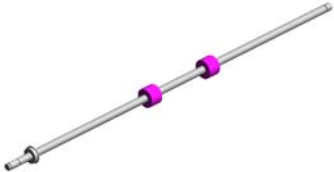
U015\_S005  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

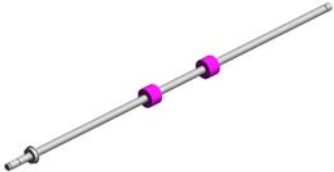
U015\_S006  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U015\_S007  
TRANSPORT ROLLER:DUPLEX

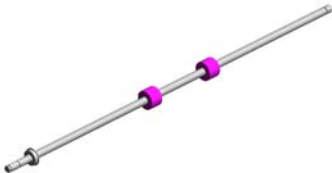


61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



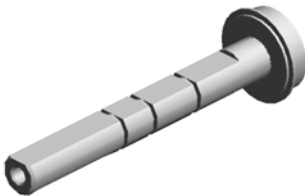
U015\_S008  
TRANSPORT ROLLER:DUPLEX



61.D1797085  
TRANSPORT ROLL  
ER:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

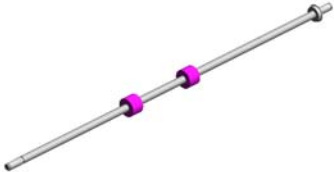
U015\_S009  
SHAFT:MISFEED REMOVAL:DUPLEX



59.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

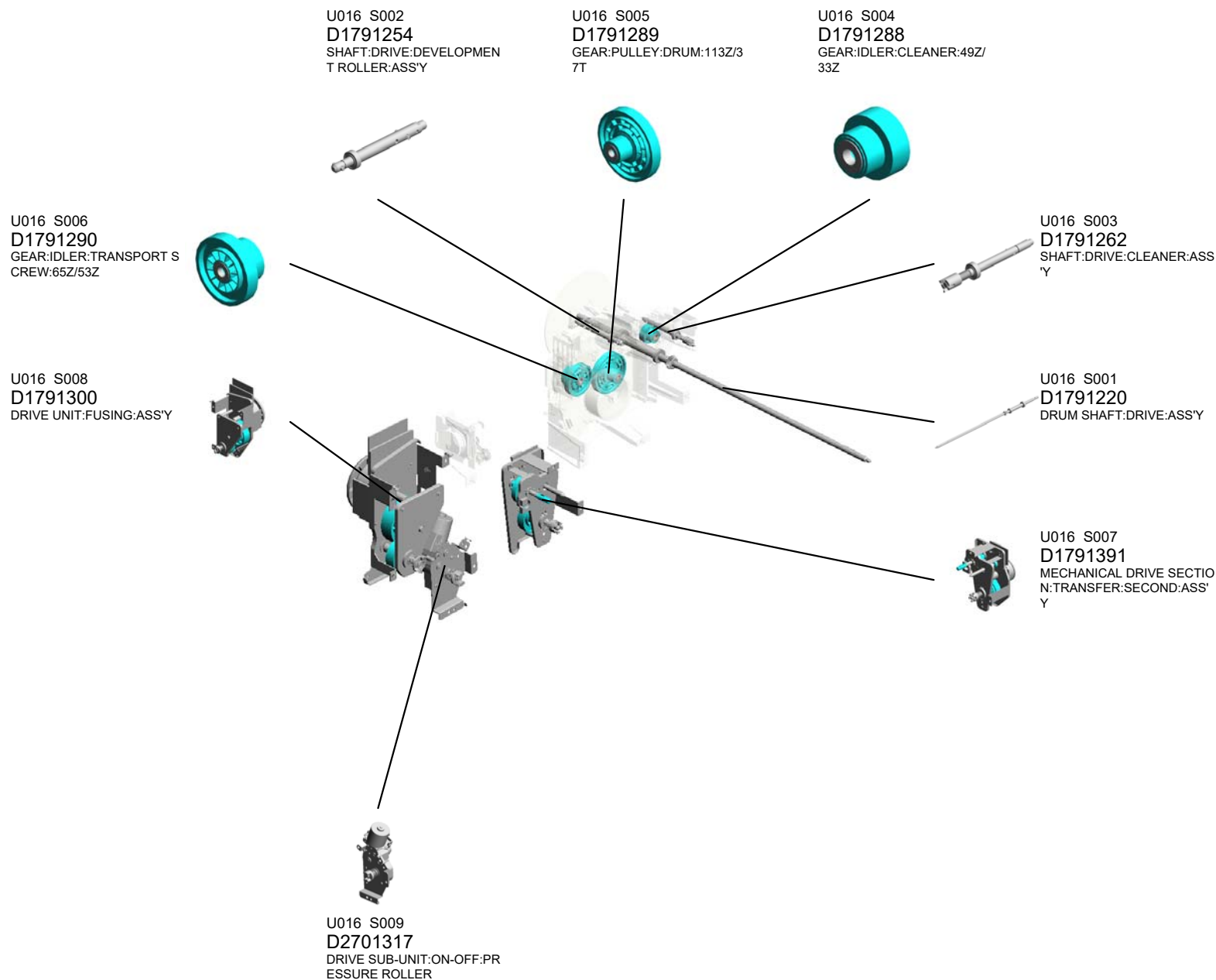
U015\_S010  
TRANSPORT ROLLER:REVERSE:DUPLEX



68.D1797120  
TRANSPORT ROLL  
ER:REVERSE:DUP  
LEX

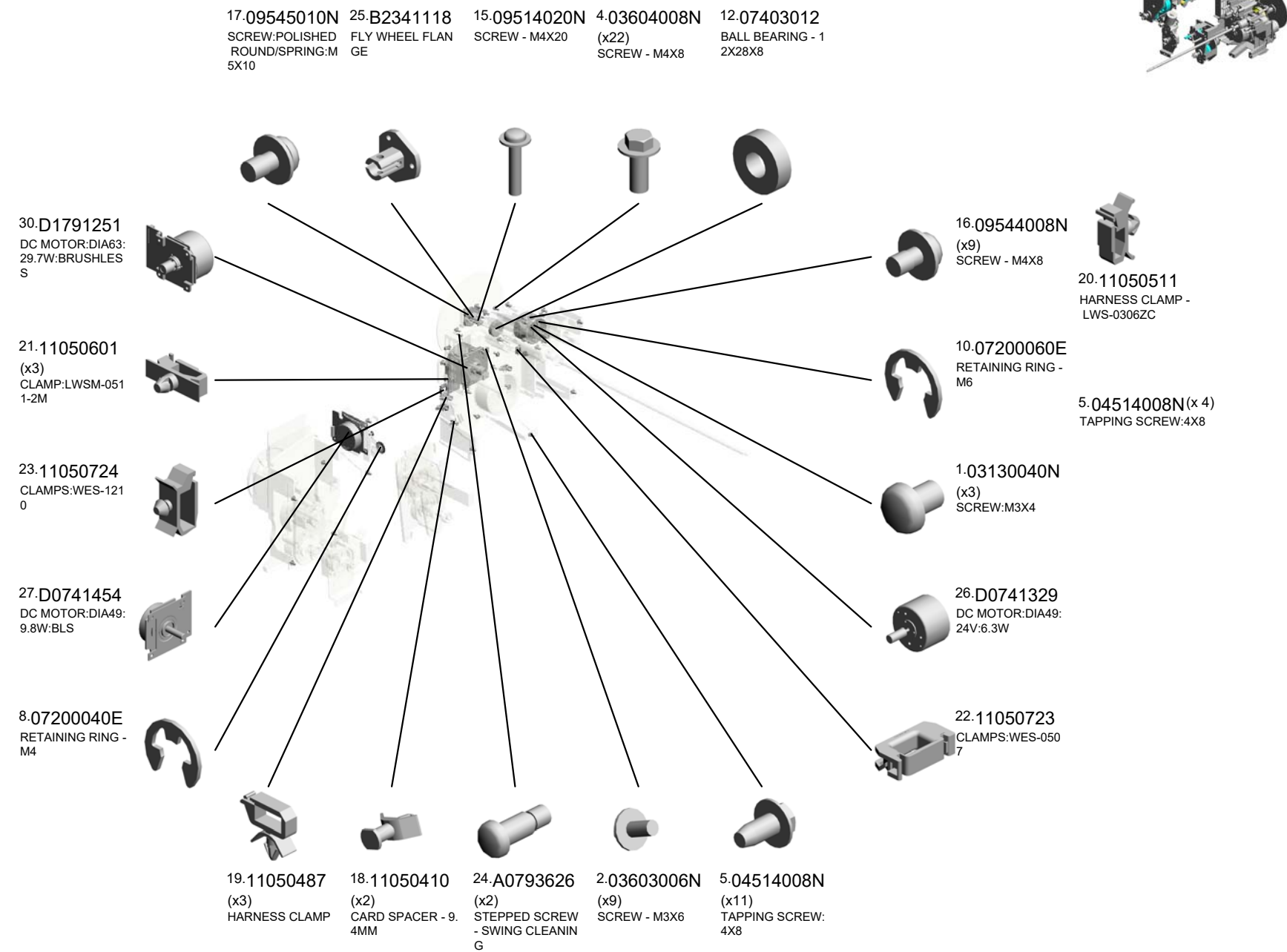
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U016.MAIN DRIVE



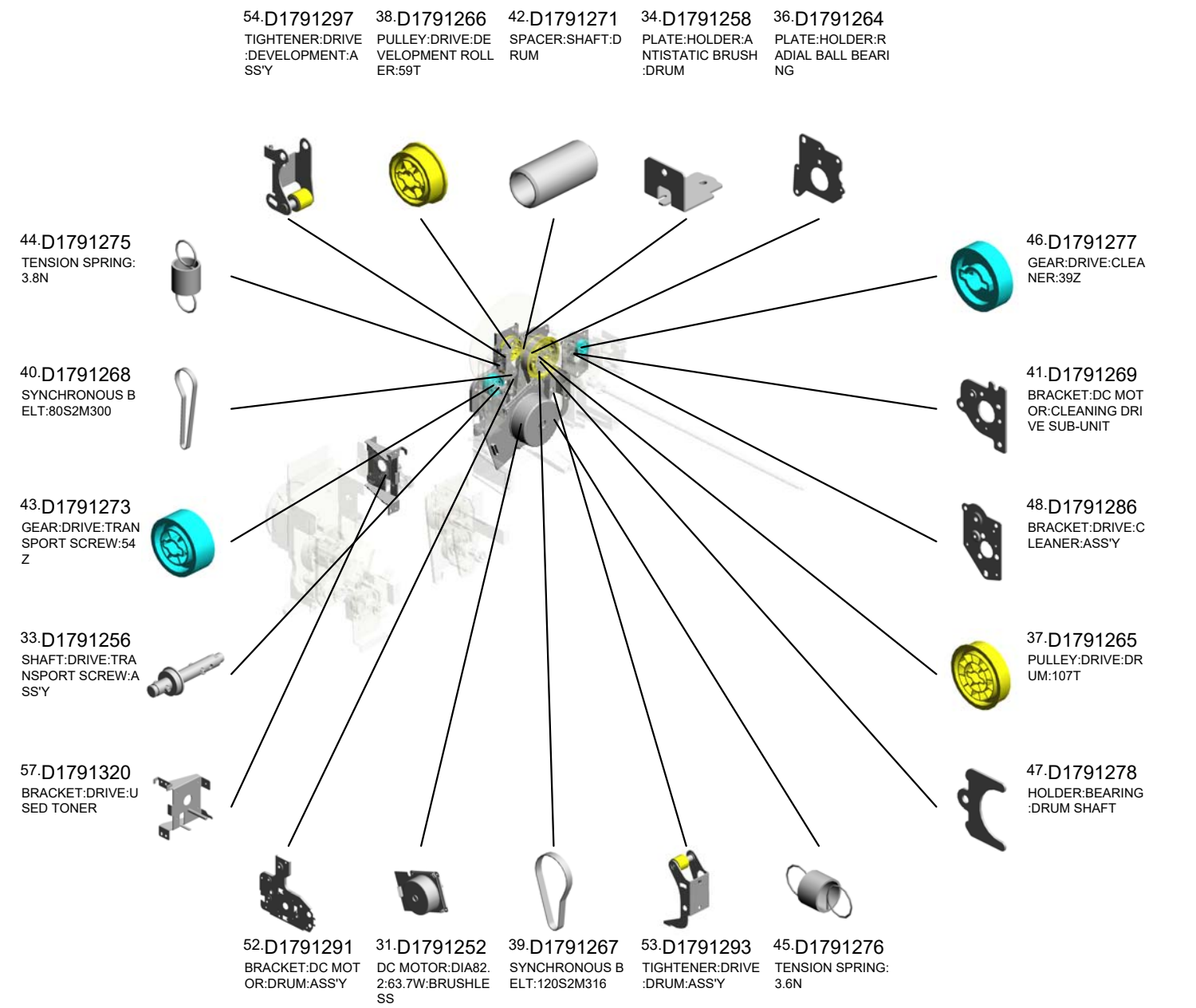
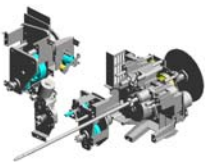
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016  
MAIN DRIVE

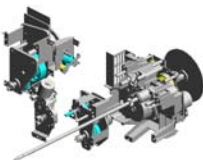


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016  
MAIN DRIVE



U016  
MAIN DRIVE



- 59.D1791326  
BRACKET:BELT TENSIONER:DRIVE:USED TONER
- 69.G0291980  
DECAL - LD
- 71.G1781289  
FLY WHEEL:DRUM
- 74.M0B11328  
ANTISTATIC BRUSH:DRUM  
201904-06 X/O

- 58.D1791323  
TENSION SPRING:BELT TENSIONER:DRIVE:USED TONER

- 61.D1791328  
GEAR:PULLEY:Z67/T19:DRIVE:USED TONER

- 73.G1781307  
JOINT:DEVELOPMENT ROLLER:DRIVE

- 72.G1781291  
JOINT:TRANSPORT SCREW:NO.2

- 63.D1791345  
BRACKET:DRAWER:DEVELOPMENT

- 60.D1791327  
SHAFT:BELT TENSIONER:DRIVE:USED TONER
- 62.D1791329  
PULLEY:TIGHTENER:DIA18

U016\_S001  
DRUM SHAFT:DRIVE:ASS'Y

12.07403012  
BALL BEARING - 1  
2X28X8



29.D1791220  
DRUM SHAFT:DRIVE:ASS'Y

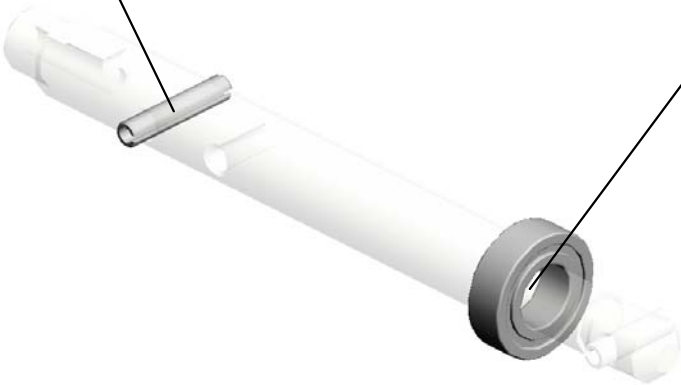
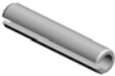
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U016\_S002  
SHAFT:DRIVE:DEVELOPMENT ROLLER:ASS'Y

7-06230160E  
SPRING PIN - 3X16  
MM

32-D1791254  
SHAFT:DRIVE:DEV  
ELOPMENT ROLLE  
R:ASS'Y



13-07403808  
BALL BEARING - 8  
X16X5MM

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016\_S003  
SHAFT:DRIVE:CLEANER:ASS'Y

13.07403808  
BALL BEARING - 8  
X16X5MM

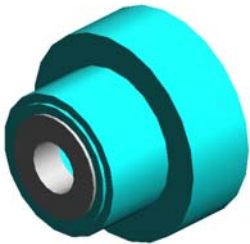
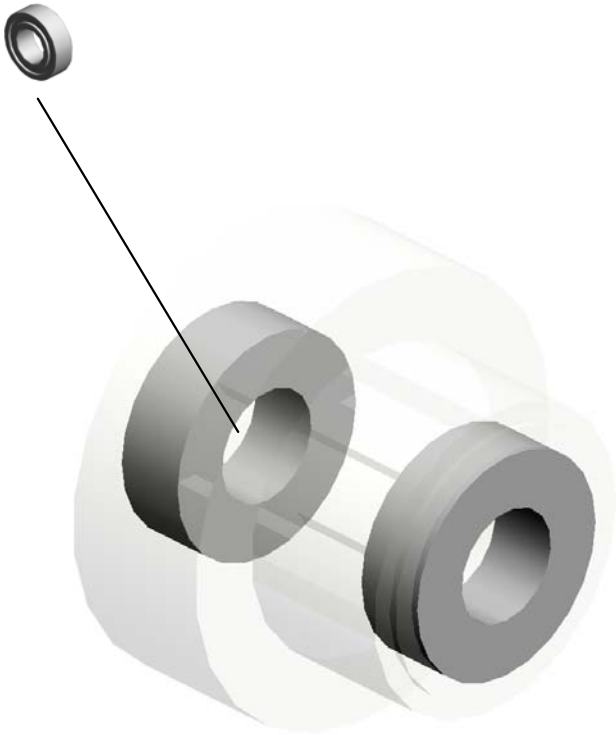


35.D1791262  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016\_S004  
GEAR:IDLER:CLEANER:49Z/33Z

13.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM

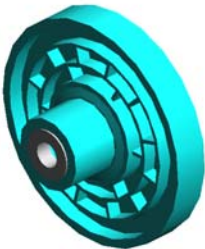


49.D1791288  
GEAR:IDLER:Clea  
NER:49Z/33Z

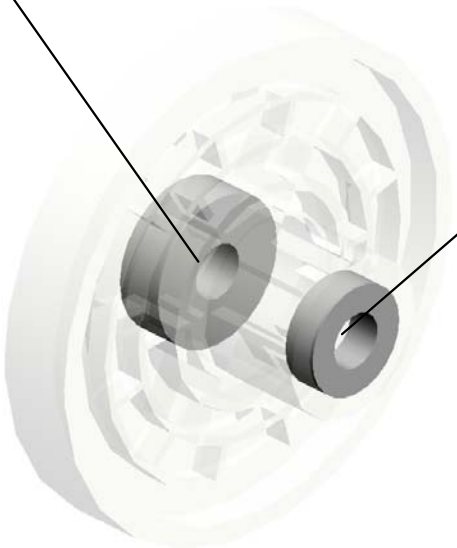
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016\_S005  
GEAR:PULLEY:DRUM:113Z/37T

11.07403008  
BALL BEARING - 8  
X22X7



50.D1791289  
GEAR:PULLEY:DR  
UM:113Z/37T

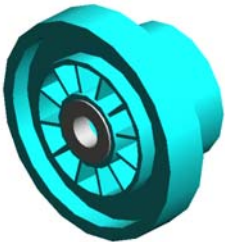
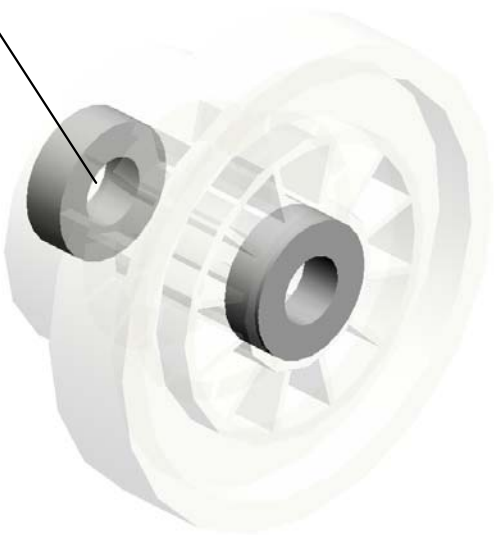


13.07403808  
BALL BEARING - 8  
X16X5MM

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016\_S006  
GEAR:IDLER:TRANSPORT SCREW:65Z/53Z

13.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



51.D1791290  
GEAR:IDLER:TRANSPORT SCREW:65Z/53Z

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

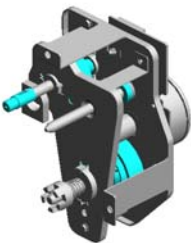
U016\_S007  
MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

- 64.D1791370

DC MOTOR:40W:B  
RUSHLESS
- 13.07403808

BALL BEARING - 8  
X16X5MM
- 65.D1791375

GEAR:IDLER:BELT  
CLEANING



66.D1791391  
MECHANICAL DRI  
VE SECTION:TRAN  
SFER:SECOND:AS  
S'Y

7.06230160E  
SPRING PIN - 3X16  
MM

67.D1796411  
SEAL:TONER OUT  
LET SUB-UNIT

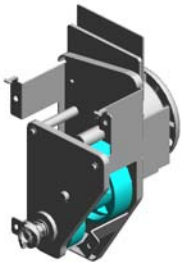
14.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

2.03603006N  
(x7)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

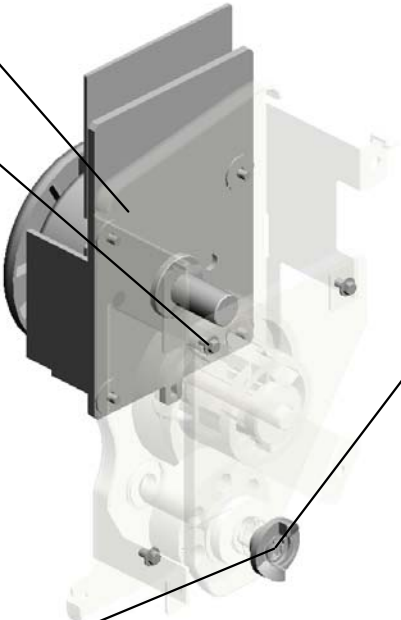
U016\_S008  
DRIVE UNIT:FUSING:ASS'Y

56.D1791309  
DC BRUSHLESS M  
OTOR:58W:DRIVE:  
FUSING UNIT



55.D1791300  
DRIVE UNIT:FUSIN  
G:ASS'Y

3.03604006N  
(x7)  
SCREW - M4X6



10.07200060E  
RETAINING RING -  
M6



75.D1791316  
JOINT:DRIVE:FUSI  
NG



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U016\_S009  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER

6.04523010N 9.07200050E  
(x4) RETAINING RING -  
BINDING SELF-TAPPING SCREW:3X M5  
10

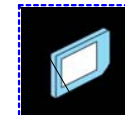
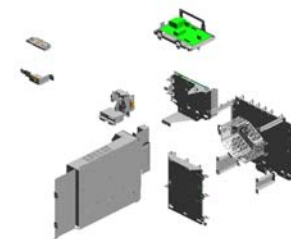
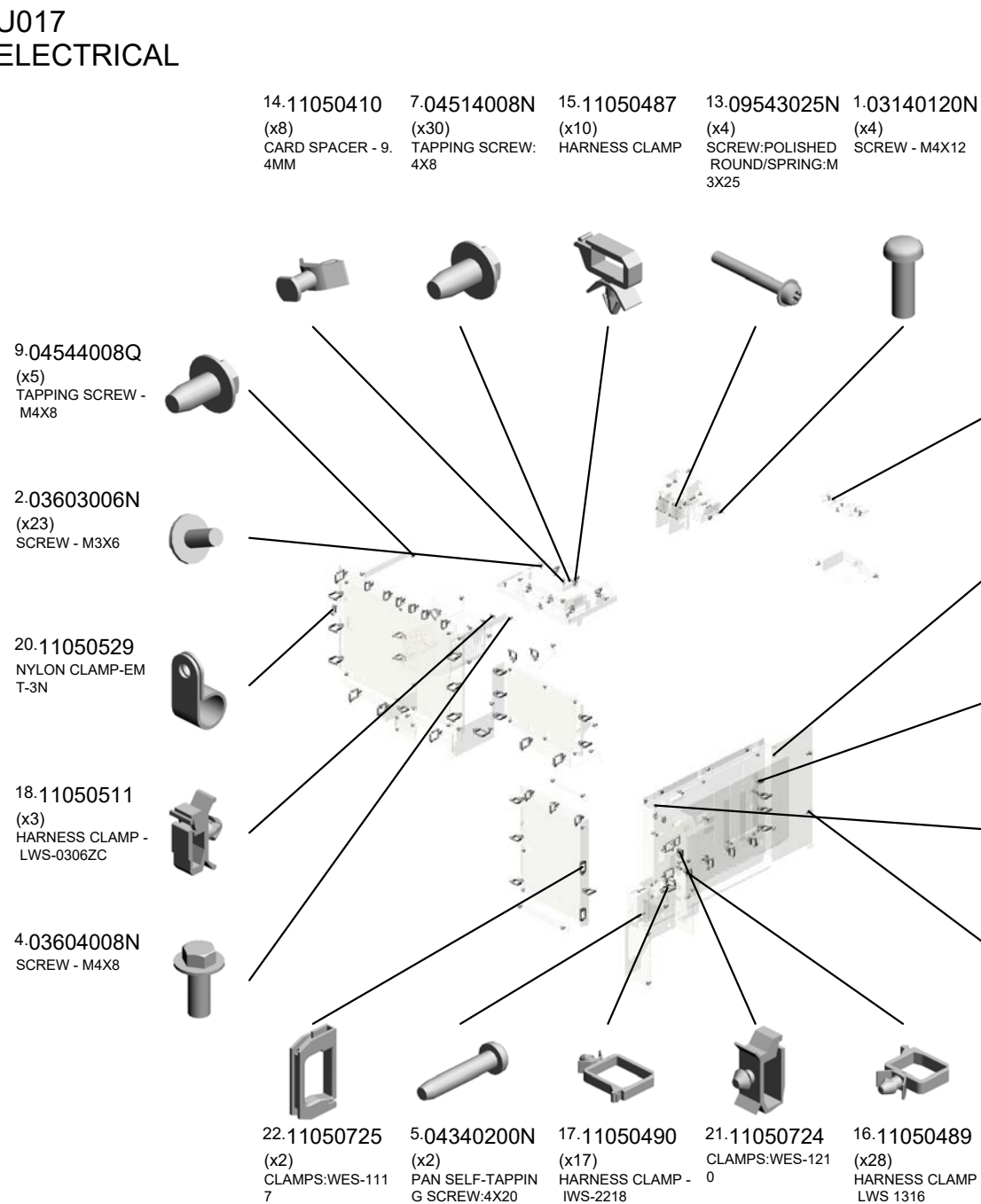


68.D2701317  
DRIVE SUB-UNIT:O  
N-OFF:PRESSURE  
ROLLER

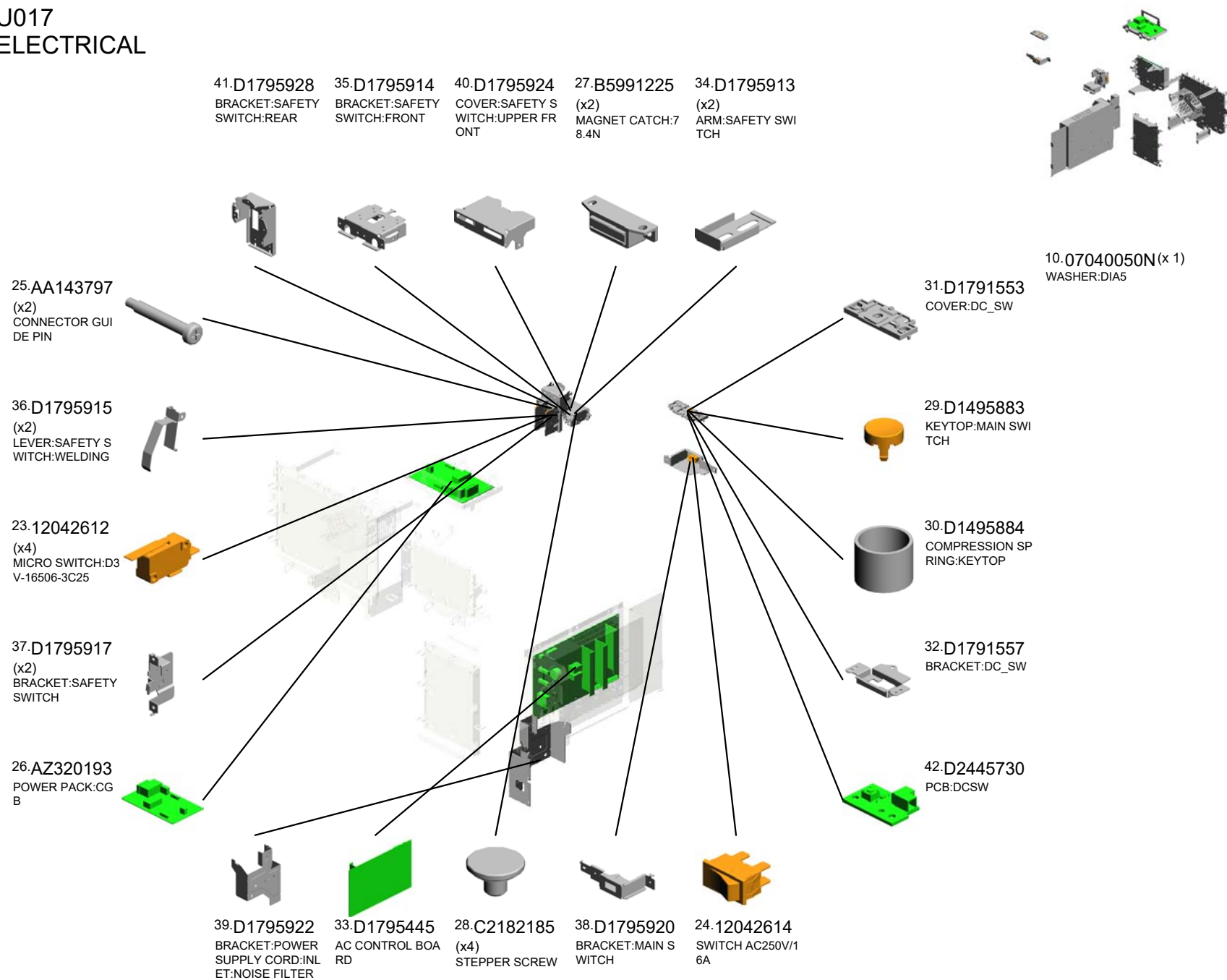
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U017 ELECTRICAL



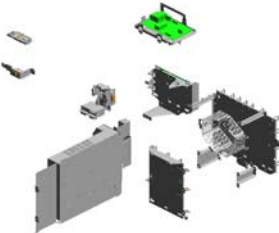
# U017 ELECTRICAL



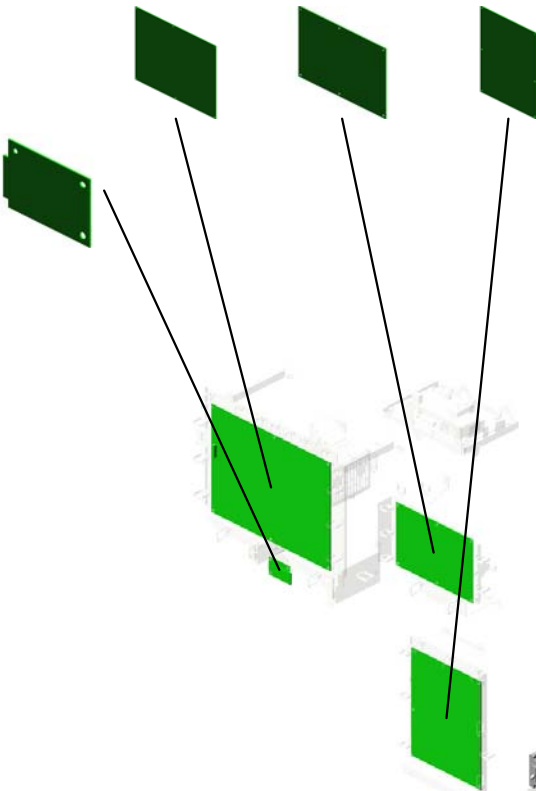
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U017  
ELECTRICAL

43.D2705406    44.D2705415    45.D2705427  
PCB:IOB        PCB:EDRB        PCB:RYB



46.M2055332  
PCB:SDCB



49.11071280  
(M0AA):FUSE:BJS1  
512F2



50.11071281  
(M0AB):FUSE:BJS2  
012F2



51.11050488  
(x3)  
HARNESS CLAMP  
201810-01 X/O

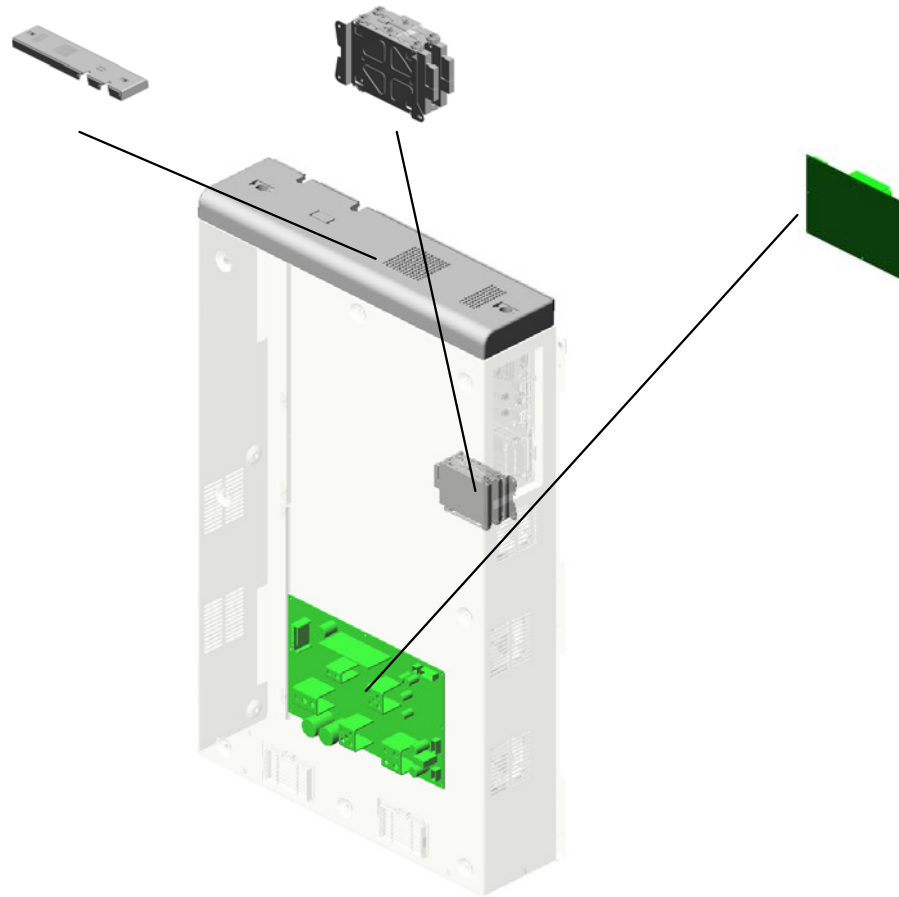
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U018.CONTROLLER

U018 S001  
D1795089  
COVER:C/T BOX:UPPER:ASS  
Y

U018 S003  
D1795059  
HDD:ASS'Y

U018 S002  
AZ240355  
POWER SUPPLY UNIT:ECO



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018  
CONTROLLER

12.14077899  
EEPROM:BR24T25  
6-W

25.D1365709  
PCB:EX3\_DDR3-DI  
MM:RC-A:2GB:ASS'  
Y

24.D0895887  
(x2)  
PANEL:INTERFAC  
E

26.D1495776  
COVER:USB:SMAL  
L

16.B0706849  
GUIDE:POSITIONI  
NG



7.11050489  
(x18)  
HARNESS CLAMP -  
LWS 1316

8.11050511  
HARNESS CLAMP -  
LWS-0306ZC

15. **AZ250066**  
POWER SUPPLY U  
NIT:864W

19.D0741250  
(x2)  
ARM:HINGE:C/T B  
OX

4.04543030Q  
(x16)  
TAPPING SCREW:  
ROUND POINT:3X3  
0

5.04544008Q  
(x11)  
TAPPING SCREW -  
M4X8

21.D0746974  
(x2)  
CAP:LOUVER:MM9  
0

22.D0746975  
(x2)  
FILTER:POWER S  
SUPPLY UNIT:MM90

23.D0747752  
(x2)  
CAP:COVER:TONE  
R SUPPLY

1.03604006N  
(x4)

18.D0145973  
COVER:SD-CARD

7.11050489  
(x19)  
HARNESS CLAMP -  
LWS 1316

9.11050516  
(x23)  
CLAMP

17.B2591106  
FAN MOTOR:MM80  
:DC24V 3.6W

3.04543006Q  
(x90)  
TAPPING SCREW -  
M3X6

10.11050529  
NYLON CLAMP-EM  
T-3N

11.11050724  
CLAMPS:WES-121  
0

9.11050516  
(x5)  
CLAMP

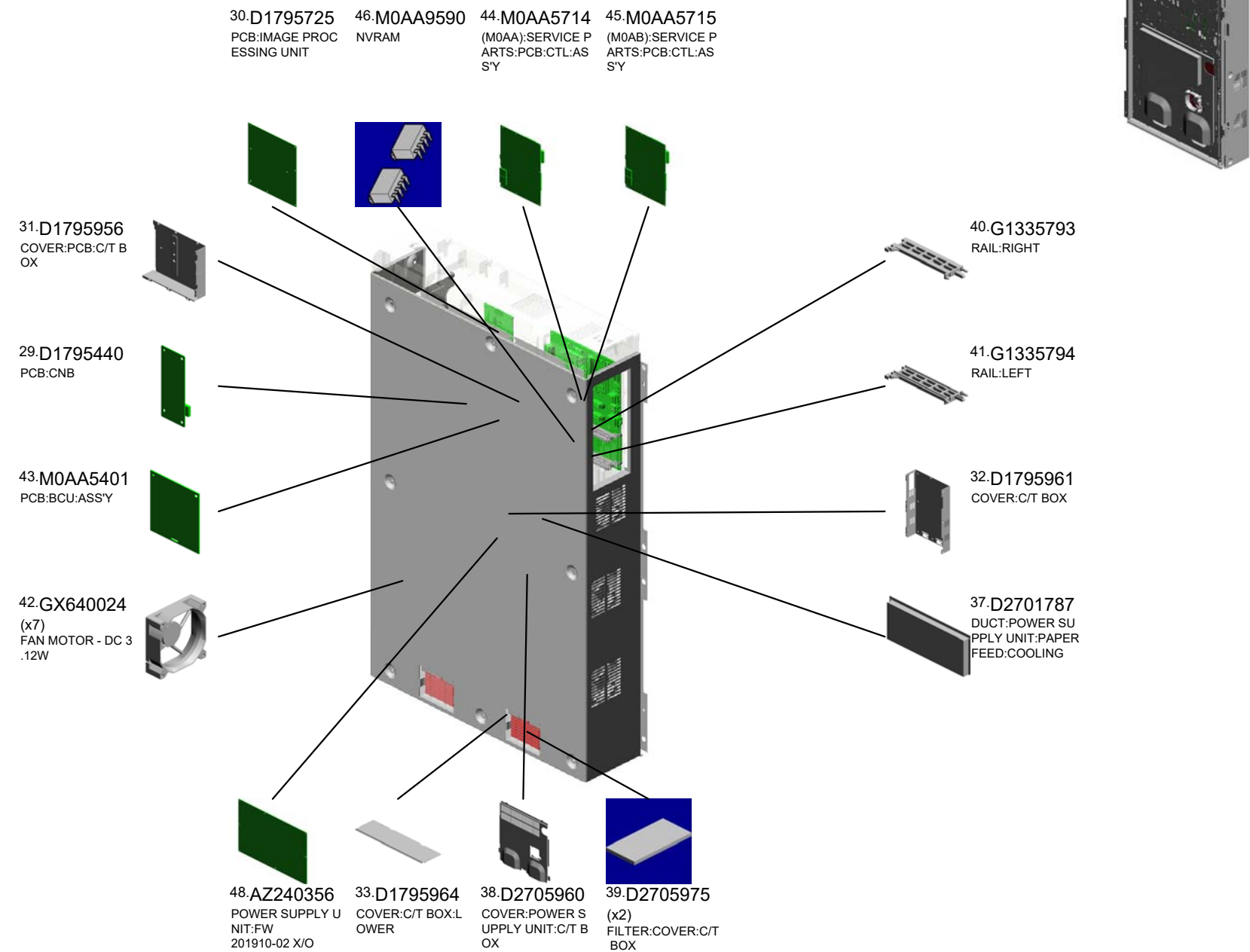
2. **04514008N**(x18)  
TAPPING SCREW:4X8

3. **04543006Q**(x20)  
TAPPING SCREW - M3X6

5. **04544008Q**(x 1)  
TAPPING SCREW - M4X8

20.D0741255  
SEPARATION PLA  
TE:DUCT

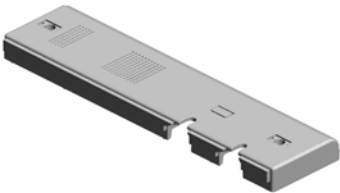
U018  
CONTROLLER



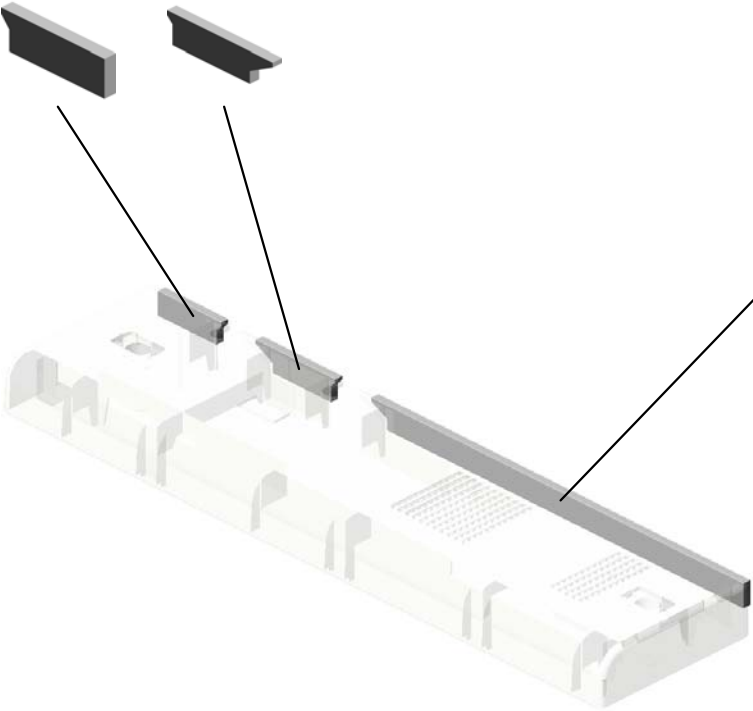
U018\_S001  
COVER:C/T BOX:UPPER:ASS'Y

36.D1795973  
SEAL:COVER:C/T  
BOX:UPPER:C

35.D1795967  
SEAL:COVER:C/T  
BOX:UPPER:B



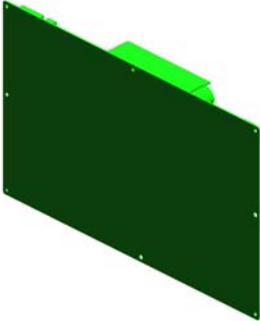
28.D1795089  
COVER:C/T BOX:U  
PPER:ASS'Y



34.D1795966  
SEAL:COVER:C/T  
BOX:UPPER:A

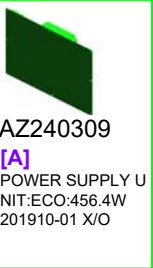
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S002  
POWER SUPPLY UNIT:ECO



47.AZ240355  
[A]  
POWER SUPPLY U  
NIT:ECO  
201910-01 X/O

6.09543008N(x 2)  
SCREW - M3X8



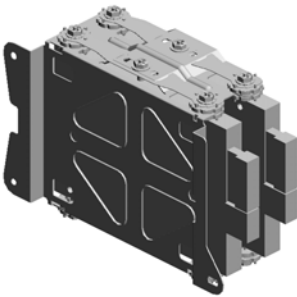
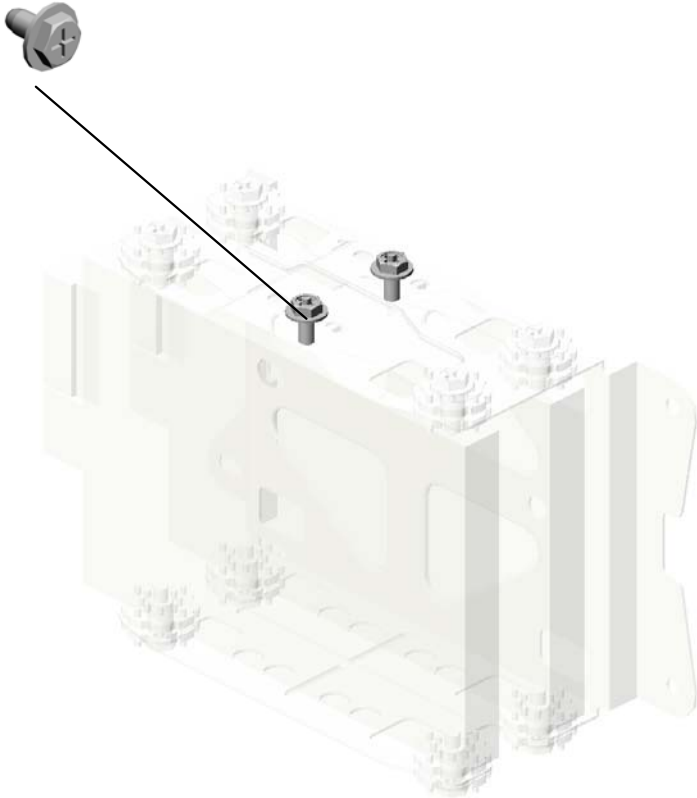
AZ240309  
[A]  
POWER SUPPLY U  
NIT:ECO:456.4W  
201910-01 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U018\_S003  
HDD:ASS'Y

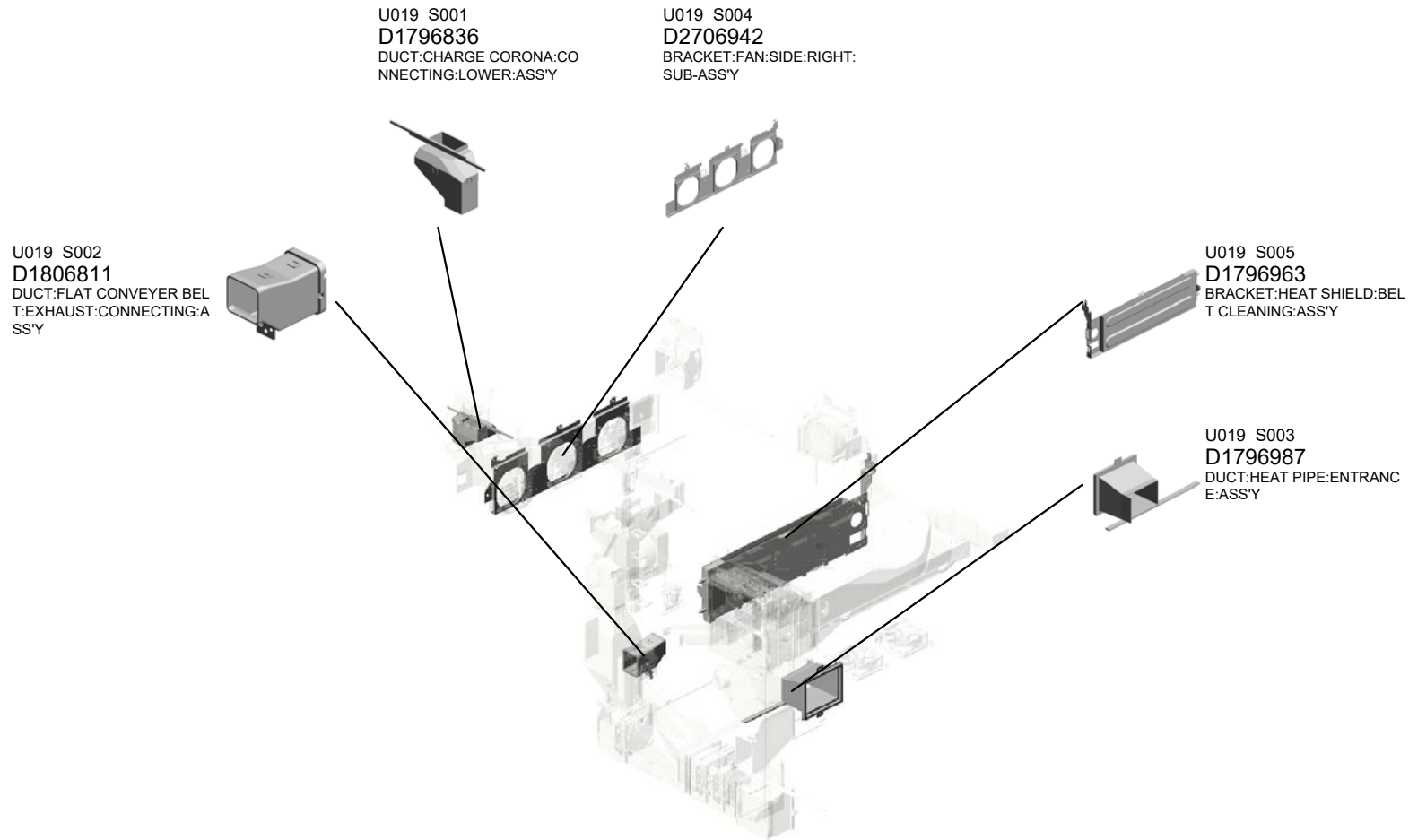
3.04543006Q  
(x2)  
TAPPING SCREW -  
M3X6



27.D1795059  
HDD:ASS'Y

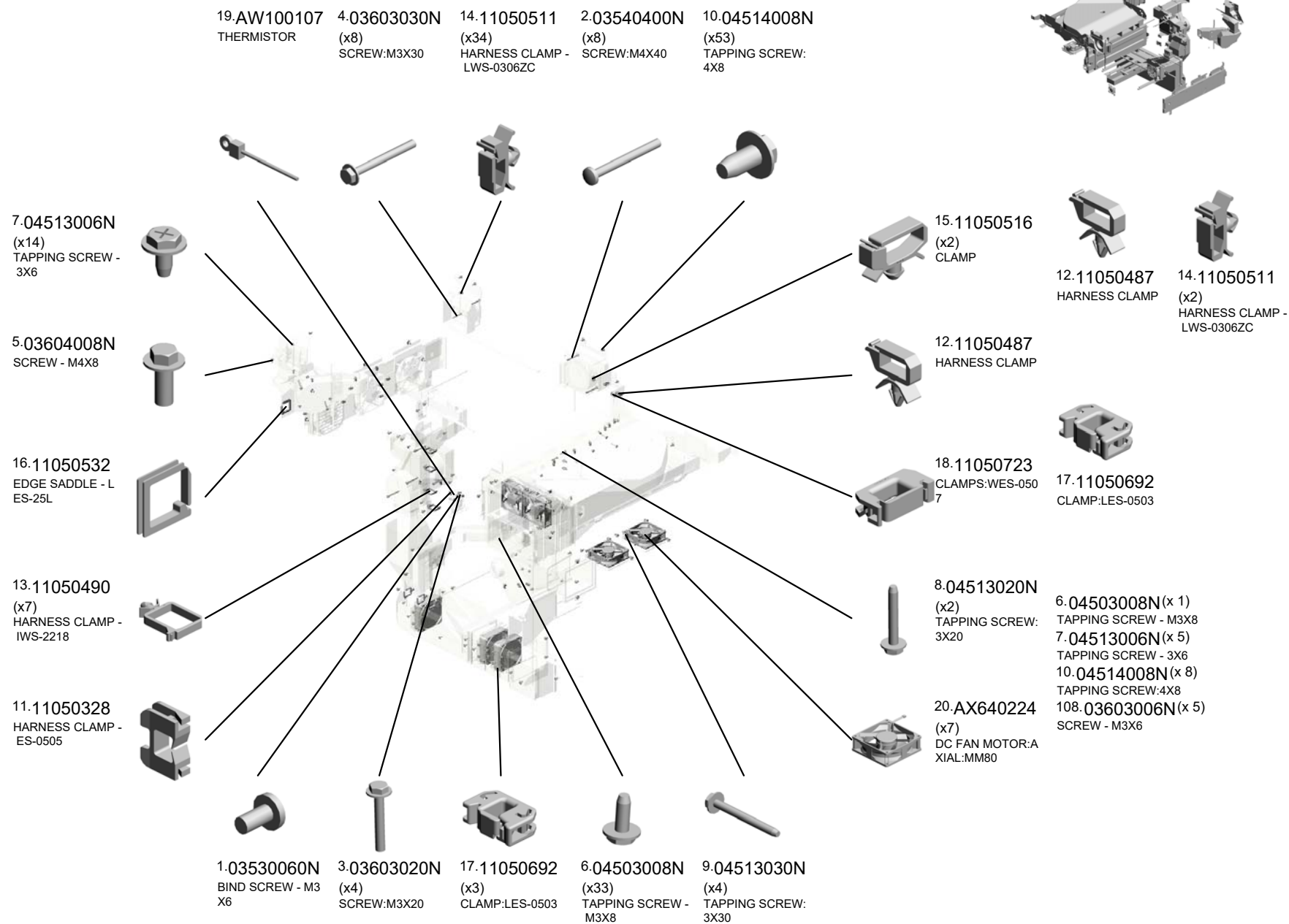
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U019.AIR COOLING



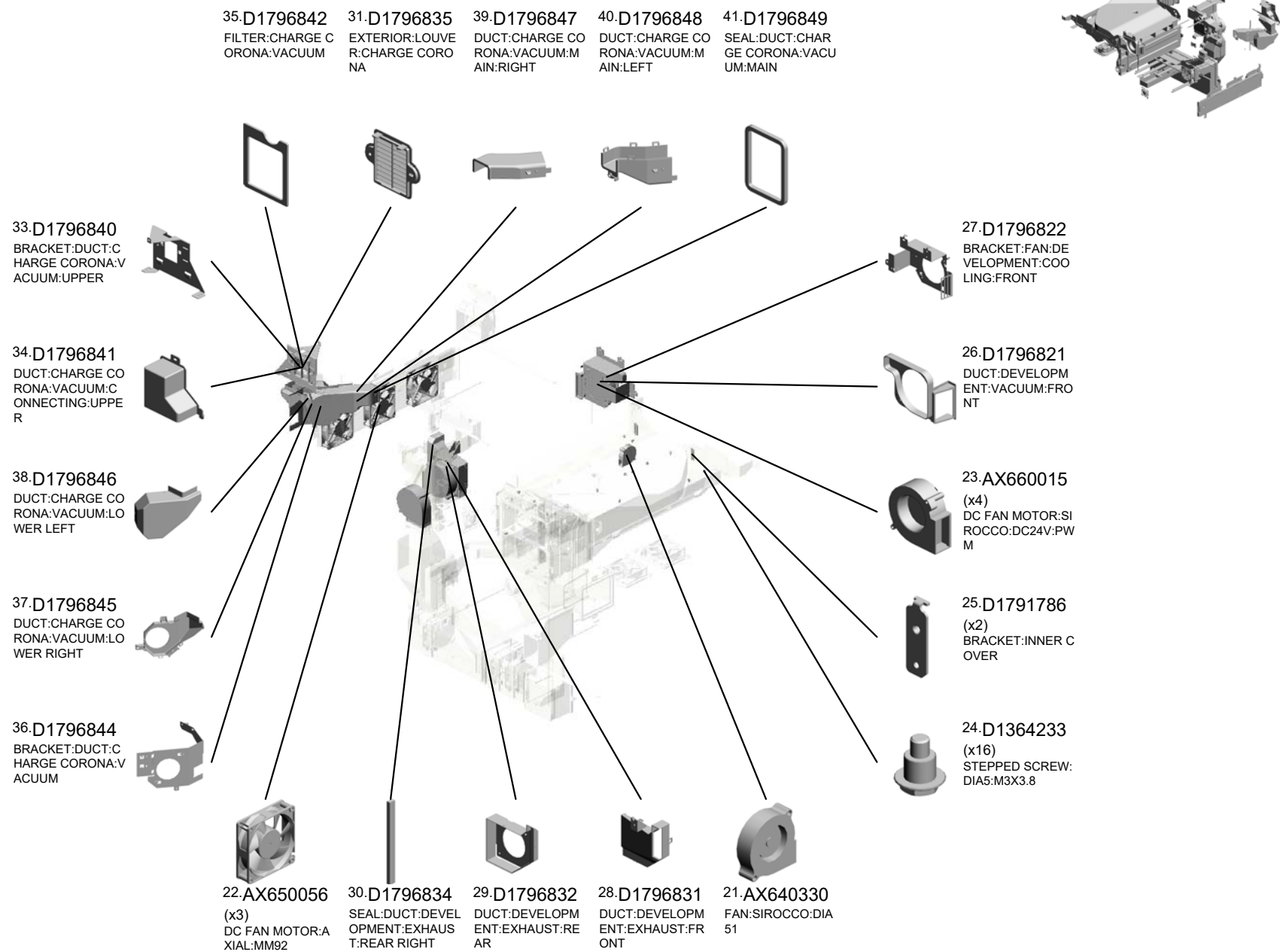
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U019 AIR COOLING



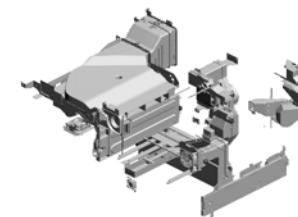
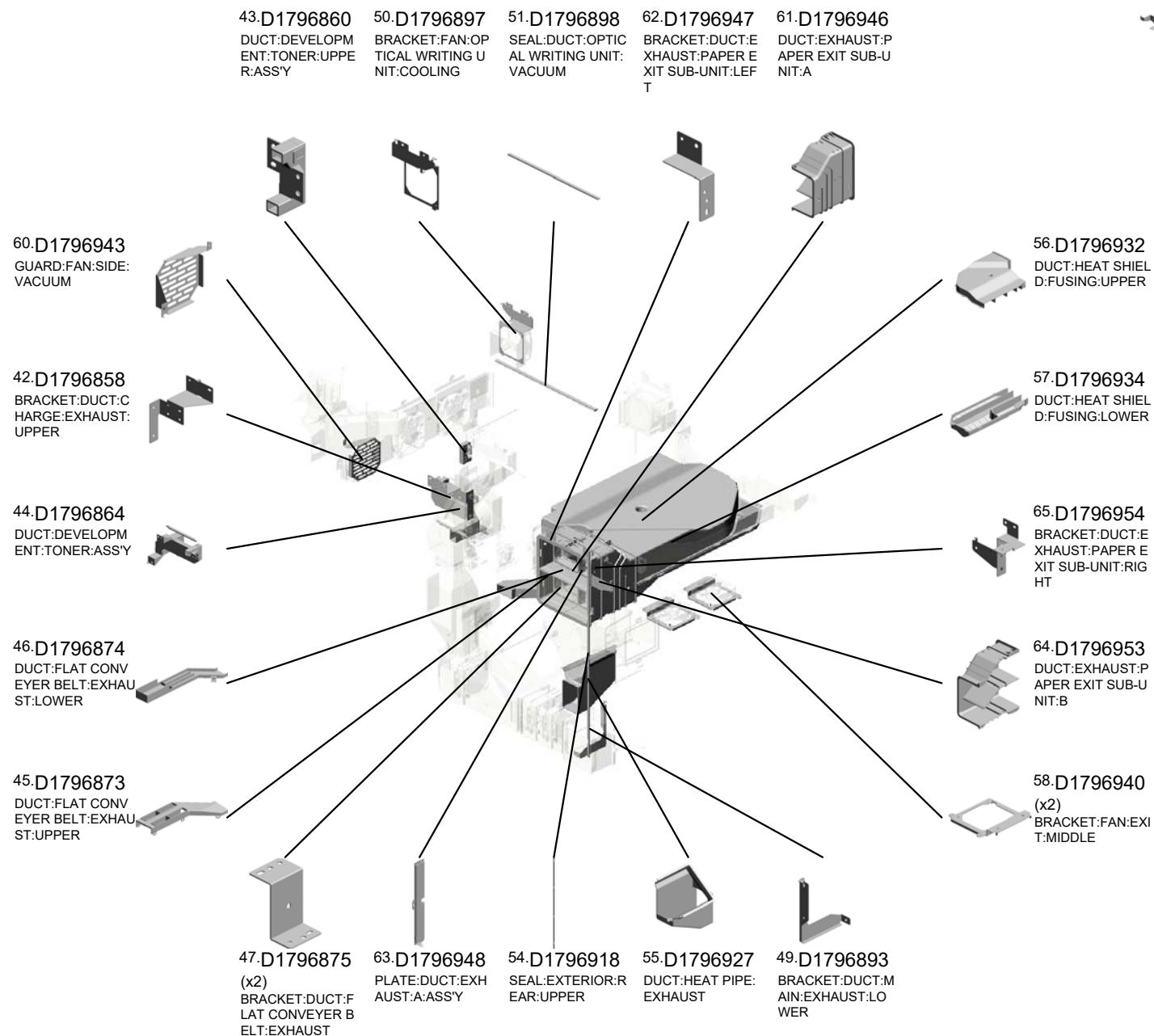
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U019 AIR COOLING

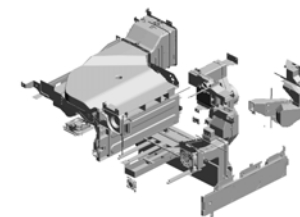
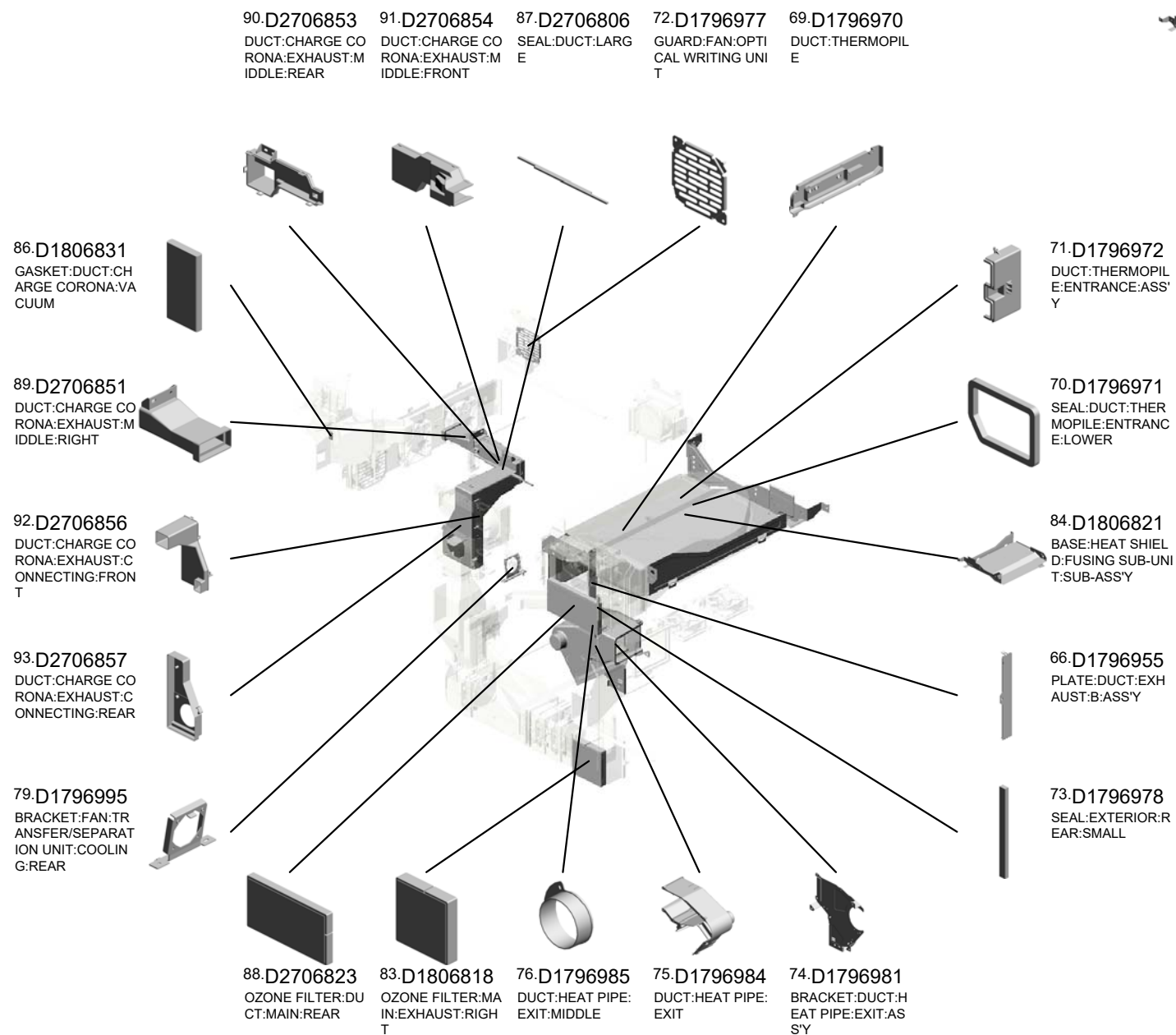


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

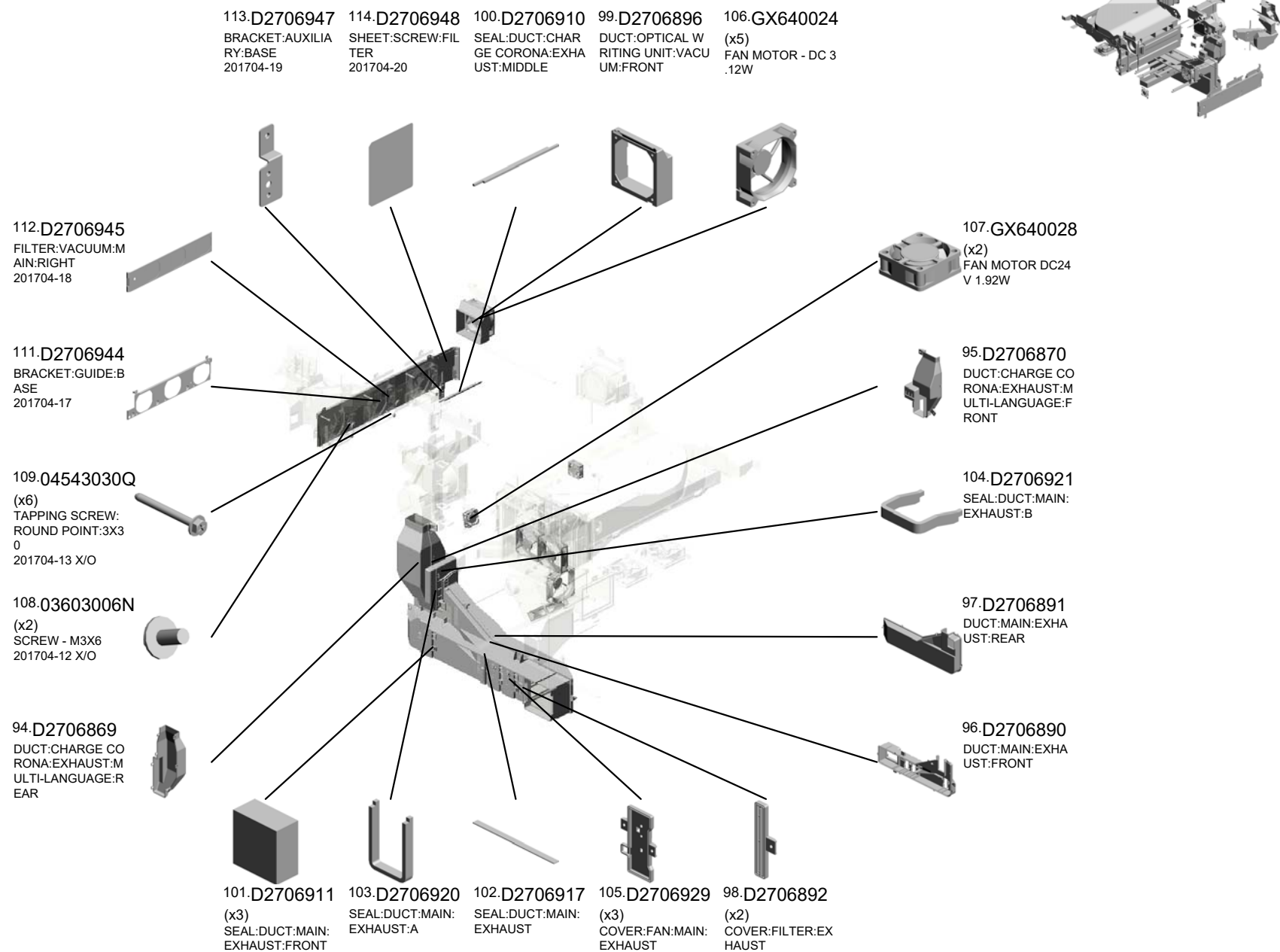
# U019 AIR COOLING



# U019 AIR COOLING



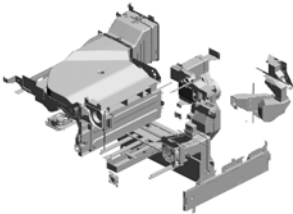
# U019 AIR COOLING





U019  
AIR COOLING

**120.D0BX6909** 118.D2706909  
(x2) (x2)  
**FILTER:DUCT:MAI** SEAL:DUCT:LARG  
**N:REAR** E  
201907-11 O/O 201805-06 O/O



117.D2706818  
SEAL:DUCT:FAN:M  
M97  
201805-08 O/O



115.D2706822  
SEAL:DUCT:HEAT  
SHIELD:FUSING:A  
201803-07 O/O

116.D2706989  
(x2)  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE  
201803-04 O/O

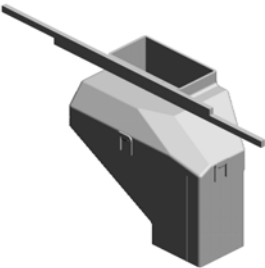


**119.D0BX6889**  
(x2)  
**FILTER:MAIN:EXH**  
**AUST:RIGHT**  
201907-10 O/O

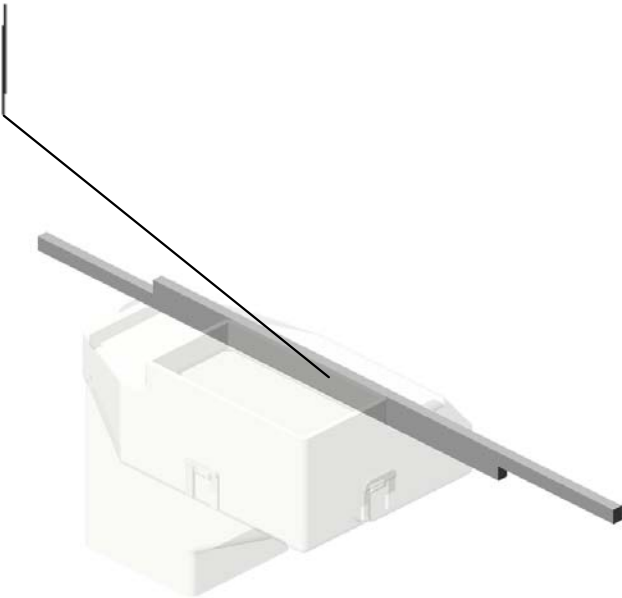


U019\_S001  
DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y

118.D2706909  
SEAL:DUCT:LARG  
E  
201805-06 O/O



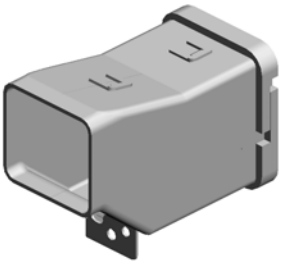
32.D1796836  
DUCT:CHARGE CO  
RONA:CONNECTIN  
G:LOWER:ASS'Y



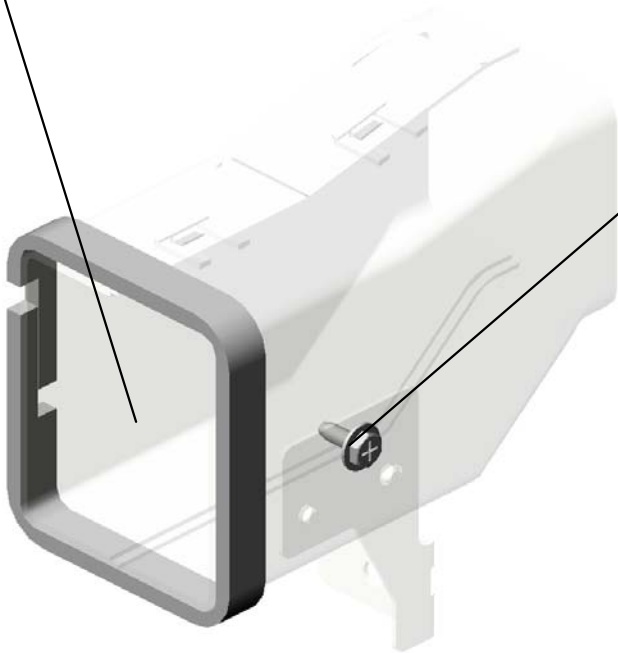
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S002  
DUCT:FLAT CONVEYER BELT:EXHAUST:CONNECTING:ASS'Y

117.D2706818  
SEAL:DUCT:FAN:M  
M97  
201805-08 O/O



81.D1806811  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:CONNECTING:  
ASS'Y

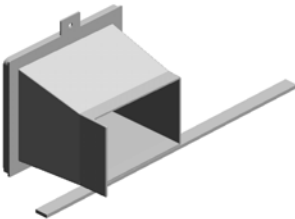


6.04503008N  
TAPPING SCREW -  
M3X8

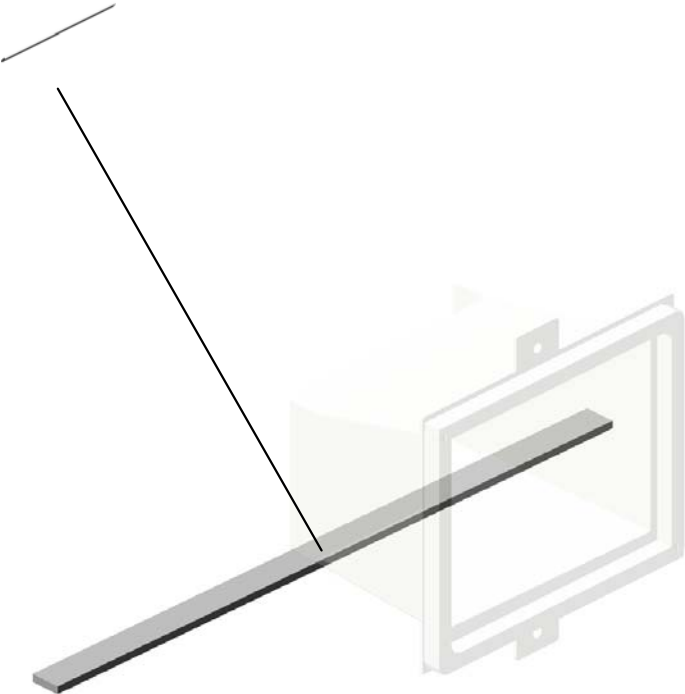
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S003  
DUCT:HEAT PIPE:ENTRANCE:ASS'Y

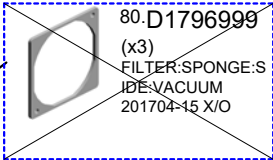
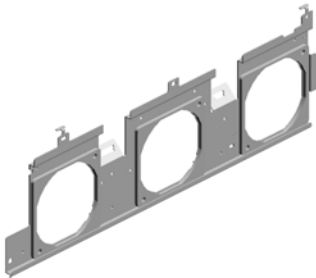
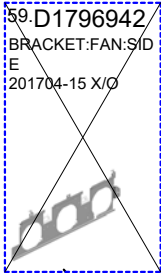
116.D2706989  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE  
201807-02 O/O



77.D1796987  
DUCT:HEAT PIPE:  
ENTRANCE:ASS'Y



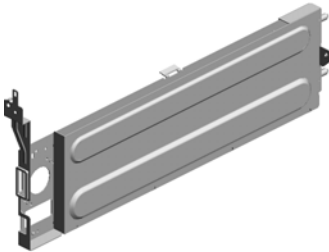
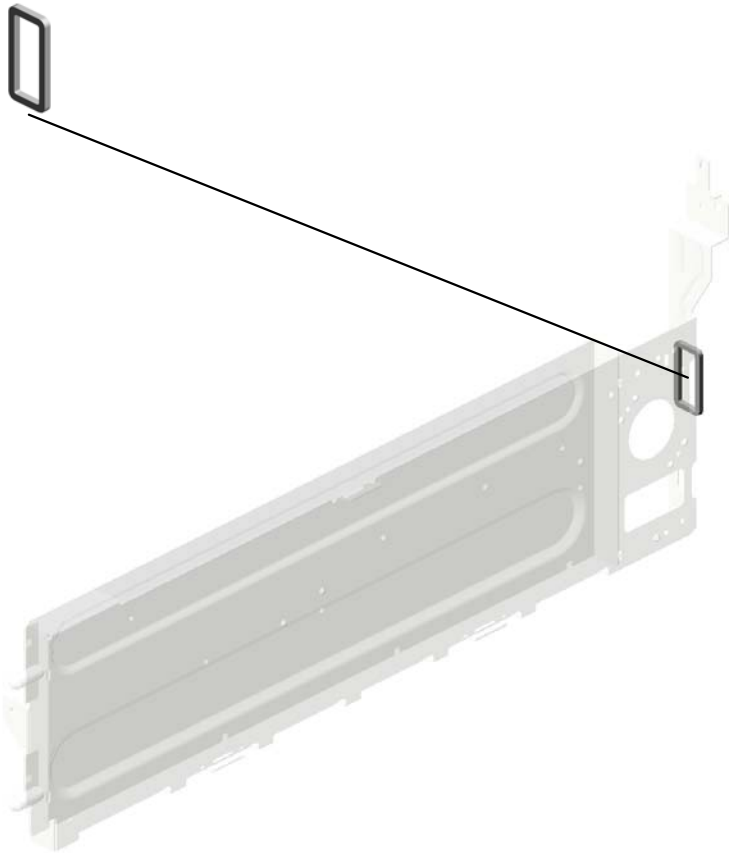
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S005  
BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y

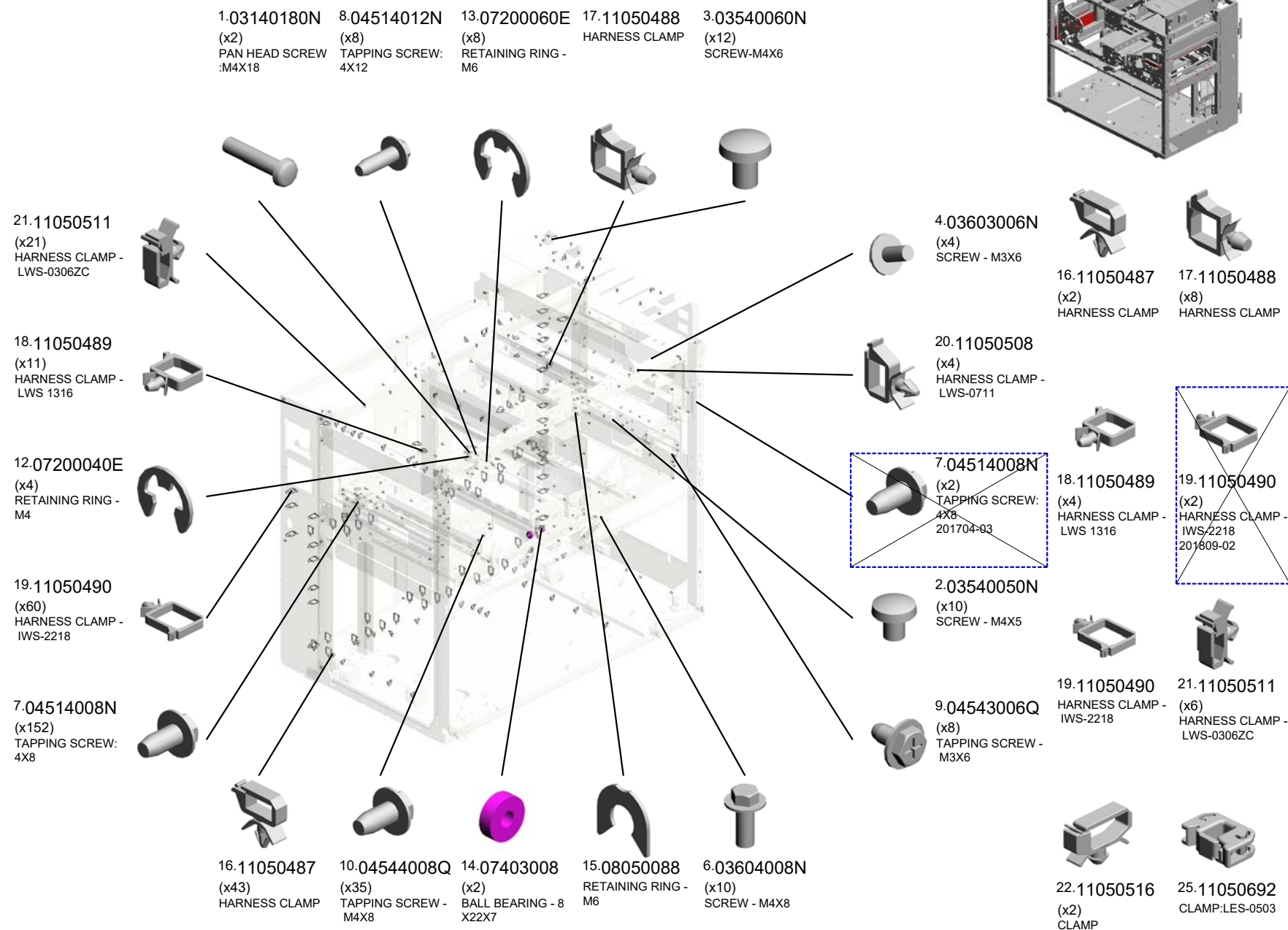
68.D1796966  
SEAL:DUCT:THER  
MOPILE:ENTRANC  
E:UPPER



67.D1796963  
BRACKET:HEAT S  
HIELD:BELT CLEA  
NING:ASS'Y

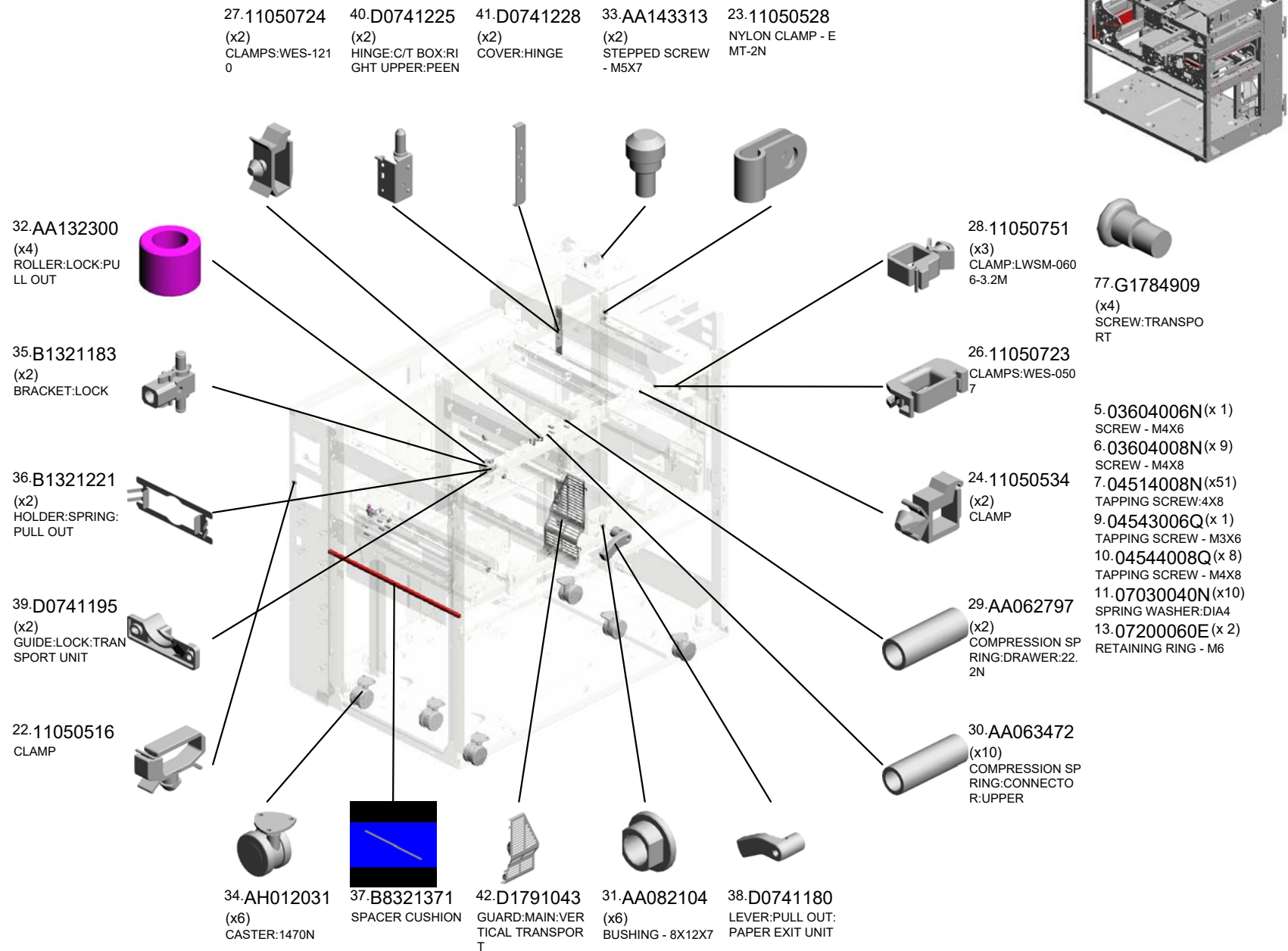
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U020 MAIN FRAME

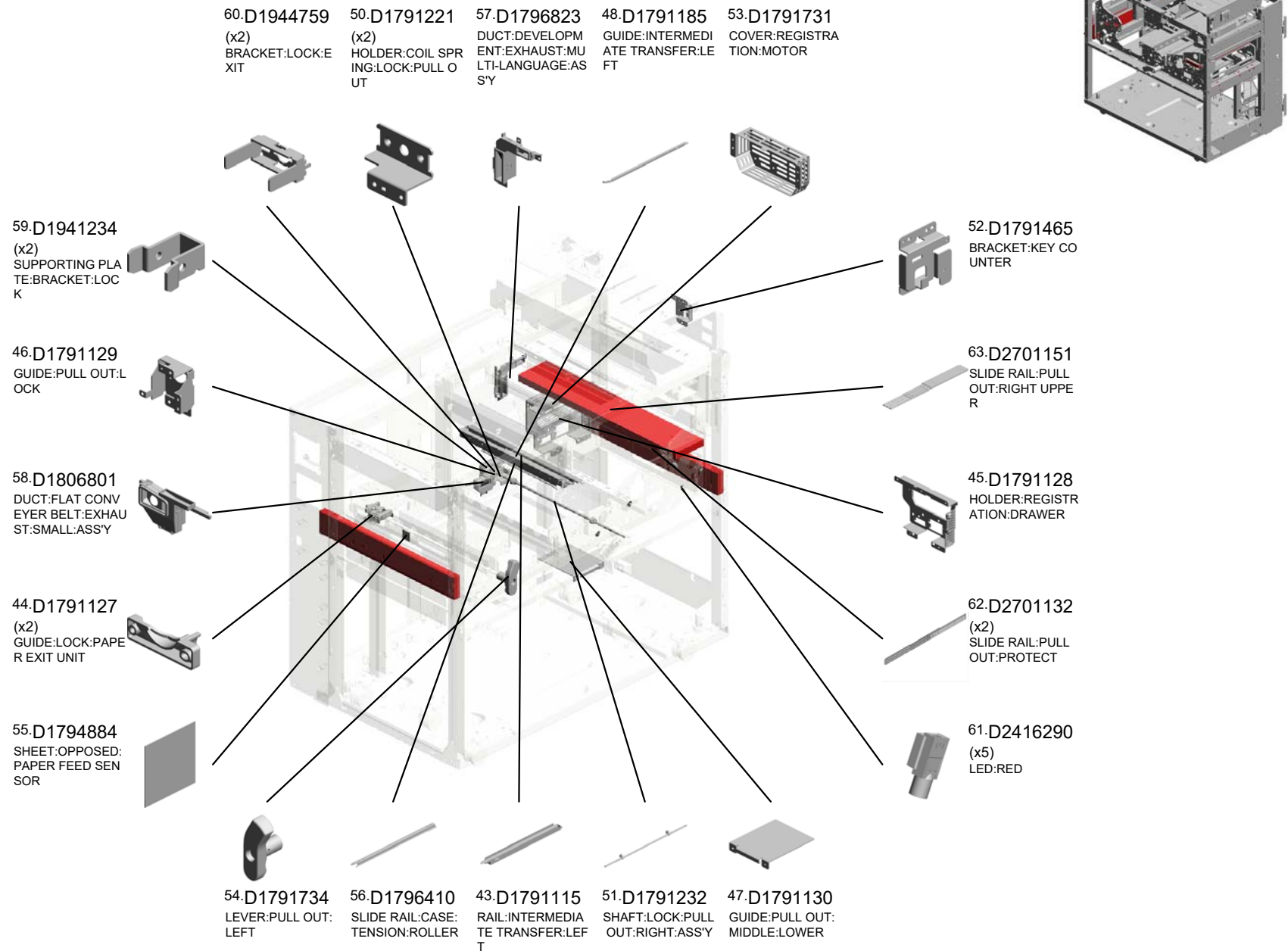


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U020 MAIN FRAME



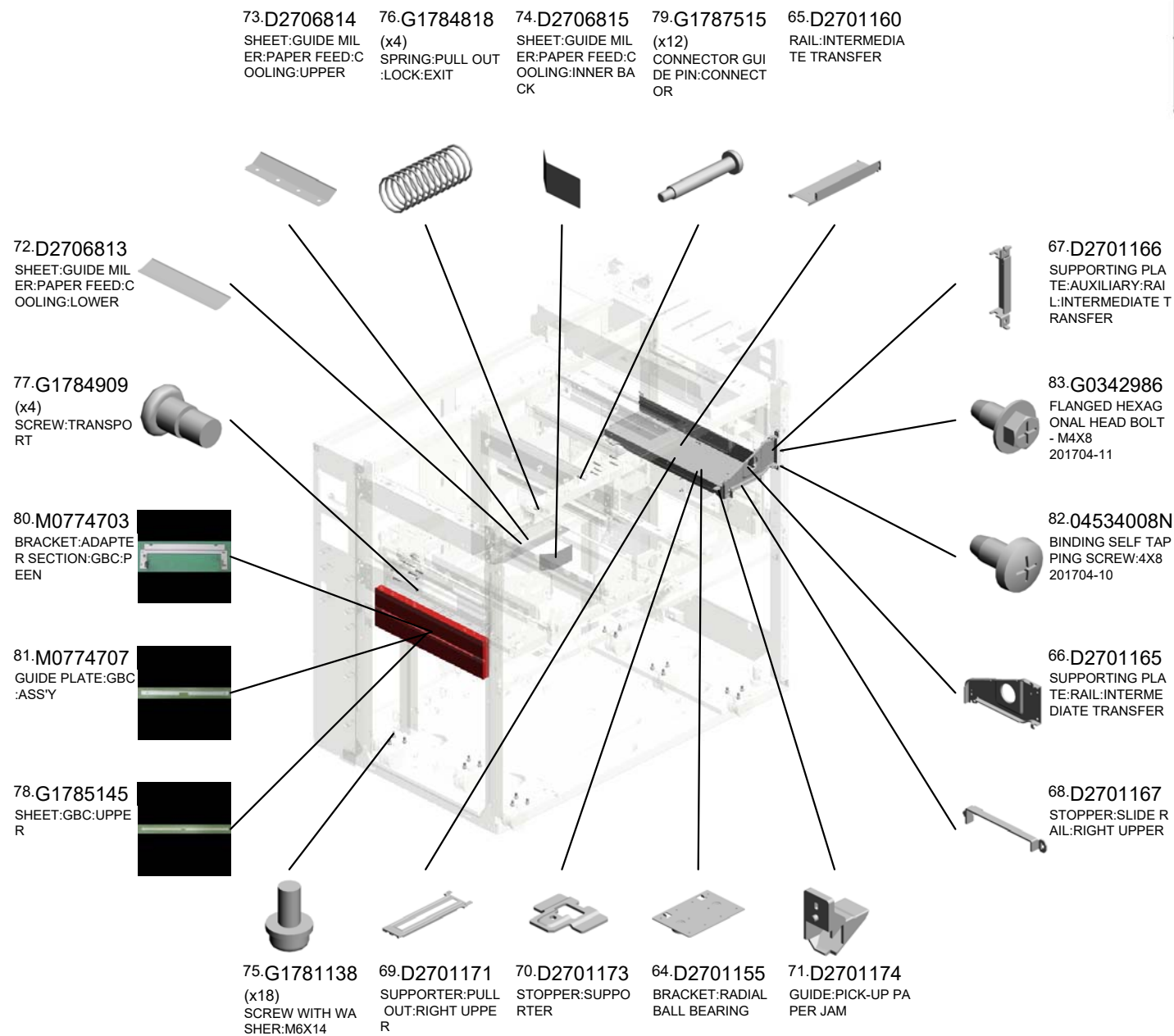
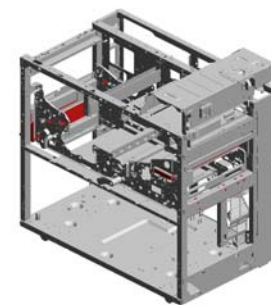
# U020 MAIN FRAME



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

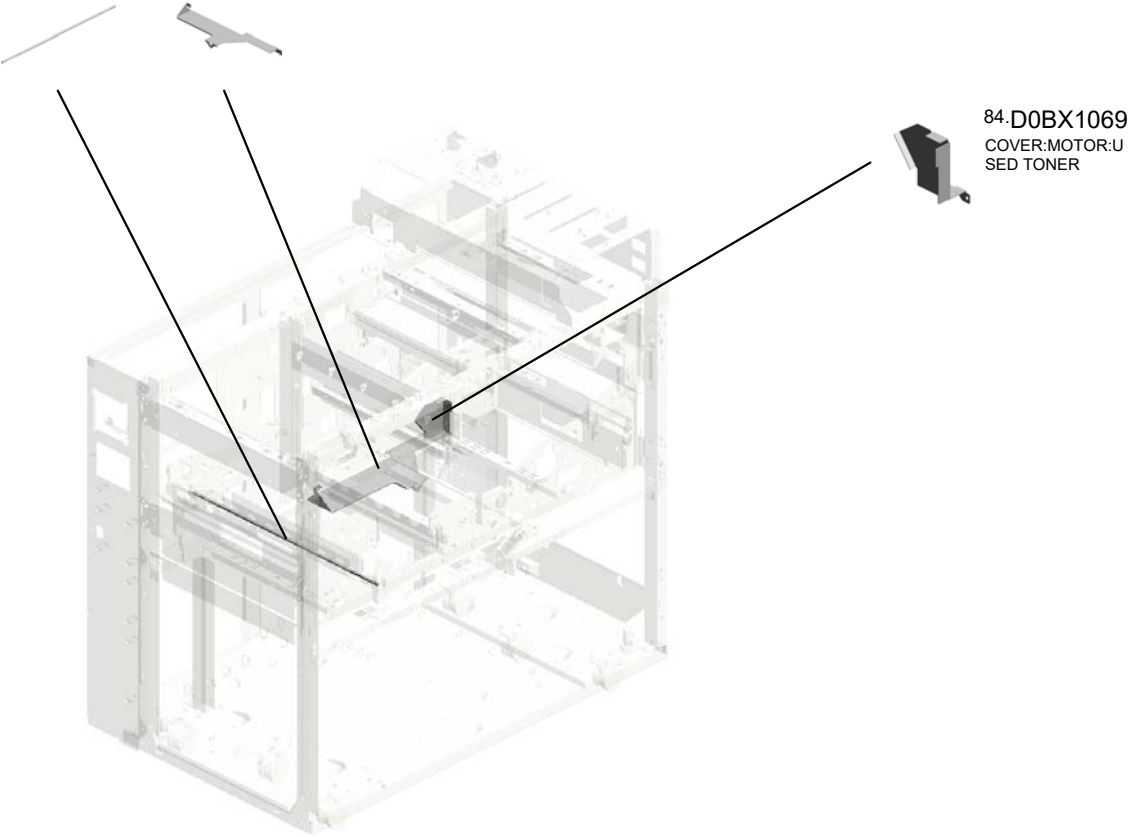
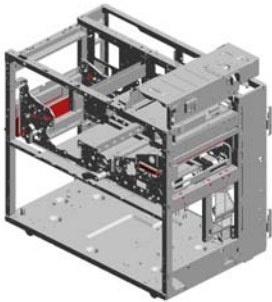


# U020 MAIN FRAME



U020  
MAIN FRAME

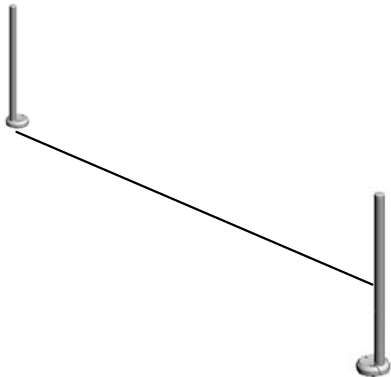
86.D2701219    85.D1791118  
SHAFT:LOCK:PULL    SEPARATION PLA  
OUT:LEFT    TE:MAIN:REAR MI  
201907-12 O/O    DDLE



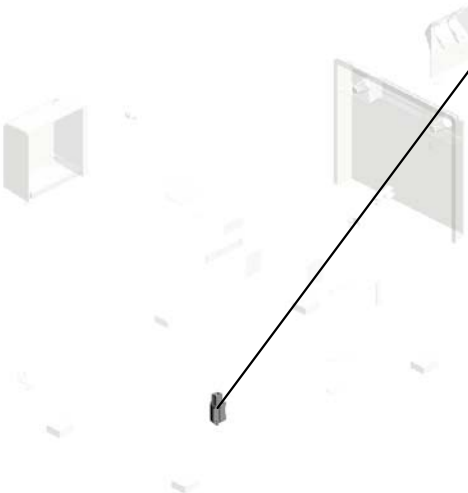
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U021.ACCESSORIES

U021 S002  
M0771861  
TUBE TYPE LAMP:TAC:ASS'  
Y

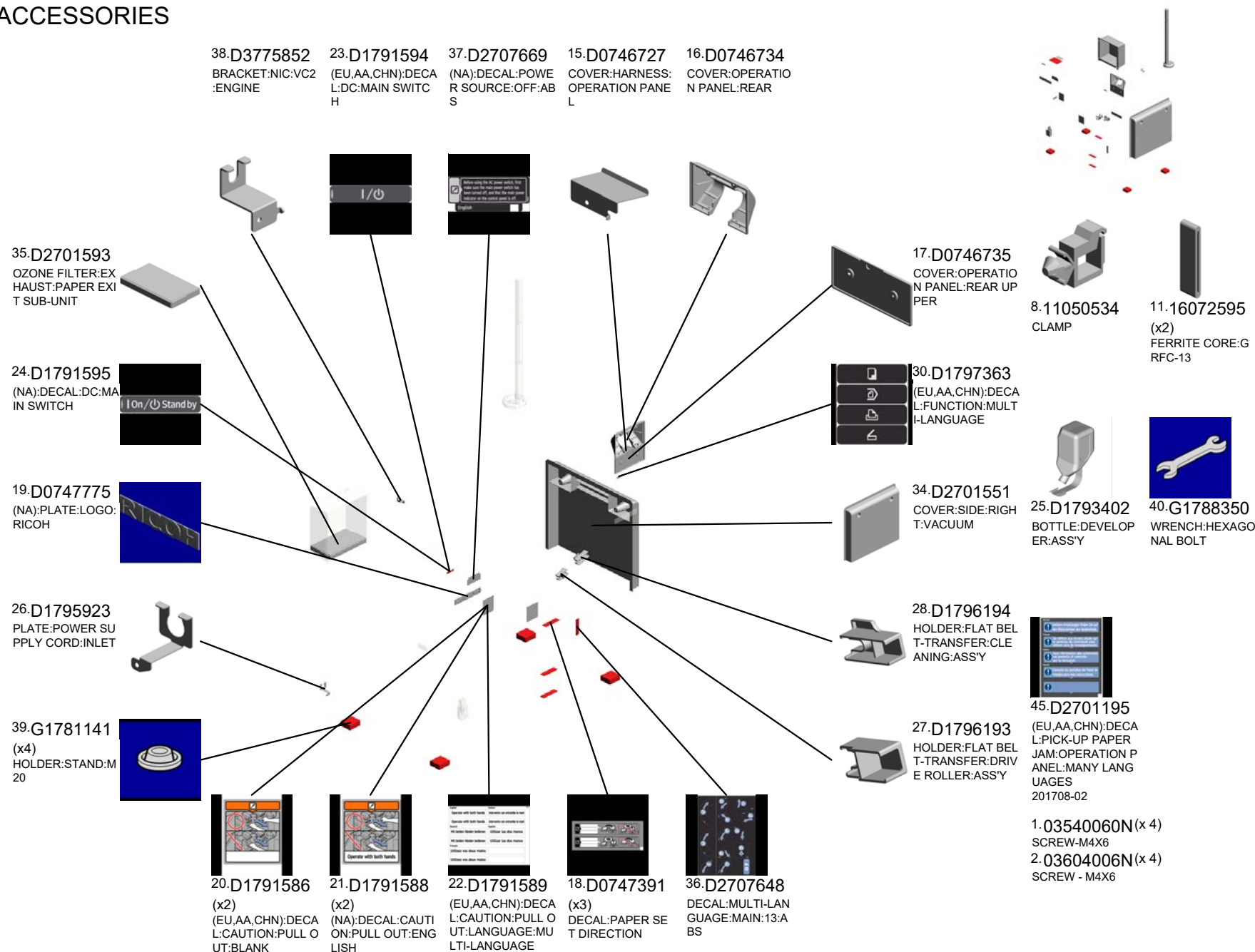


U021 S001  
D0744390  
ACCESSORY:KNOB:FUSING:  
ASS'Y

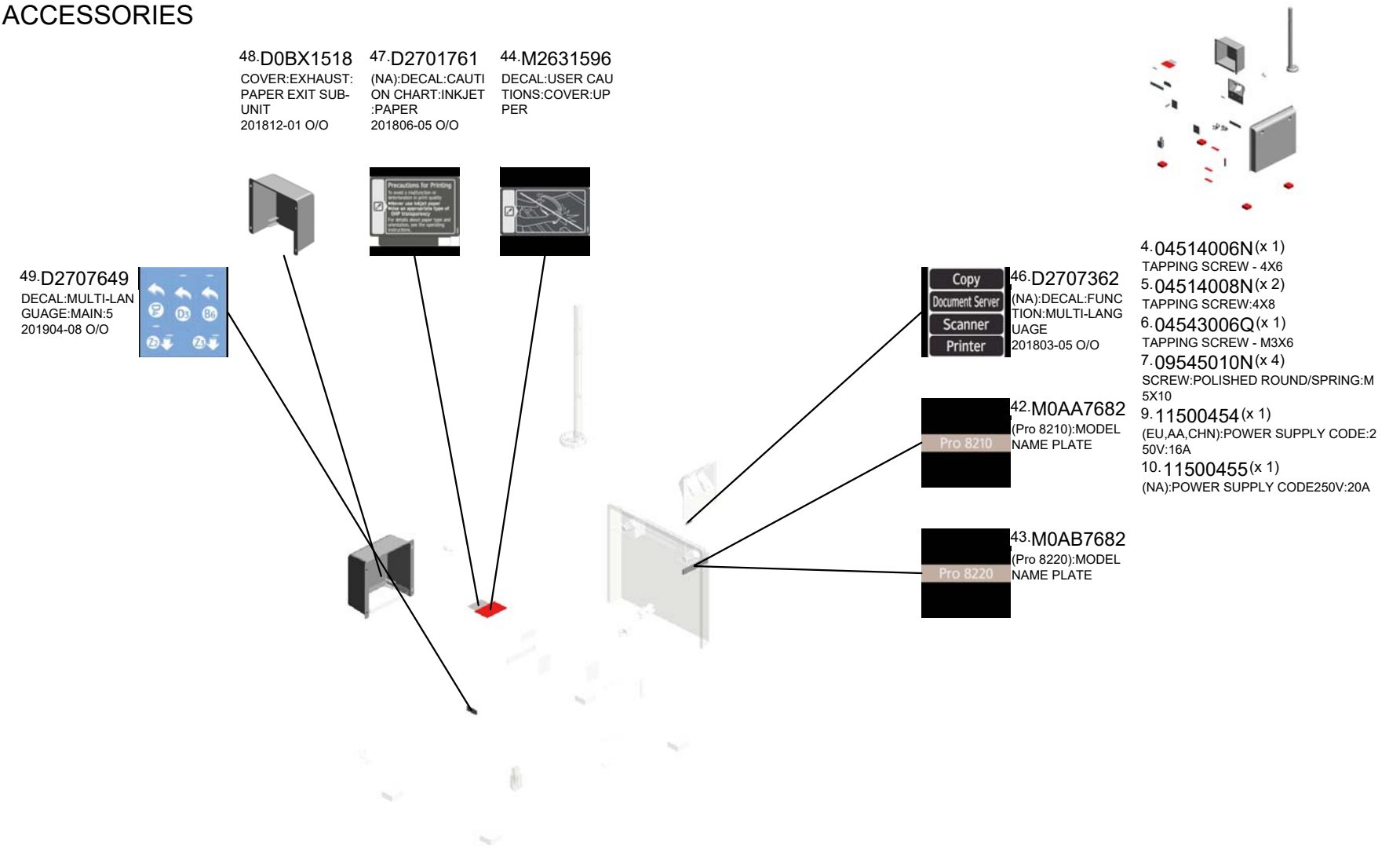


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

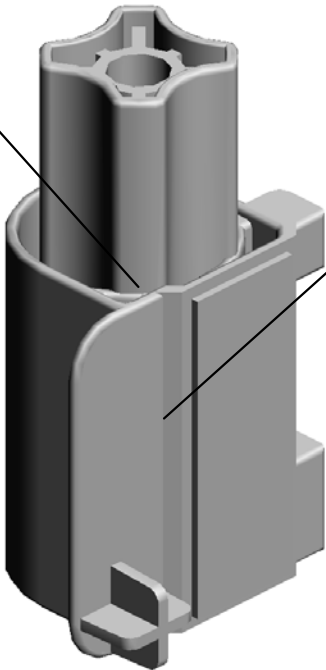
# U021 ACCESSORIES



U021  
ACCESSORIES



12.D0744225  
KNOB:FUSING



14.D0744391  
HOLDER:KNOB:FU  
SING:DUAL FACES  
TEPE



13.D0744390  
ACCESSORY:KNO  
B:FUSING:ASS'Y

U021\_S002  
TUBE TYPE LAMP:TAC:ASS'Y



41.M0771861  
TUBE TYPE LAMP:  
TAC:ASS'Y

3.04503012N(x 3)  
TAPPING SCREW:3X12

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

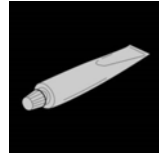
## SPECIAL TOOLS



1.52039502  
GREASE 501



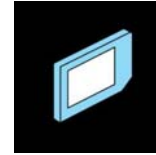
3.A0069104  
ADJUSTING SCANNER PIN (4PCS/SET)



4.A2579300  
GREASE - BARRIERTA S552R



5.B1329700  
LUBRICANT POWDER



6.B6455010  
SD-CARD:ASSY



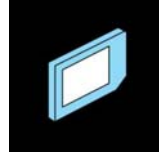
7.C4019503  
20X MAGNIFICATION SCOPE



8.D0159500  
G104 YELLOW TONER



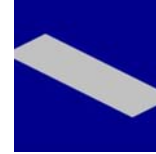
9.D0159501  
ZINC STEARATE



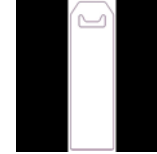
10.D0745100  
SD-CARD:NICE:REGI:ASSY



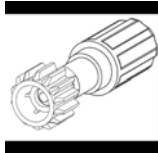
11.D1793402  
BOTTLE:DEVELOPER:ASSY



12.D1793414  
SEAL:DEVELOPMENT ROLLER:SER  
VICE PARTS:ASSY



13.D1793420  
JIG:SHEET:DOCTOR BLADE



14.D1793421  
KNOB:DRIVE:DEVELOPMENT UNIT:ASSY



15.D1796193  
HOLDER:FLAT BELT-TRANSFER:DRIVE  
VE ROLLER:ASSY



16.D1796194  
HOLDER:FLAT BELT-TRANSFER:CLEANING:ASSY



17.VSSG9002  
FLUOTRIBO MG GREASE : 100G



18.VSSM9000  
DIGITAL MULTIMETER-FLUKE189/FVF



19.G1783799  
SETTING POWDER  
201907-16



## Exclusive Parts

| Number   | Part Name                        | Group          | ID |
|----------|----------------------------------|----------------|----|
| 50530223 | BUSHING - 8MM                    | U004_S016      | 60 |
|          |                                  | U004_S018      | 60 |
| 50530447 | BUSHING - 6MM                    | U004_S017      | 61 |
|          |                                  | U004_S019      | 61 |
|          |                                  |                |    |
| 52039502 | GREASE 501                       | SPECIAL TOOLS  | 1  |
| 52062686 | SNAP RING                        | U001           | 12 |
|          |                                  | U010_S001      | 19 |
| 52152621 | SNAP RING - M6                   | U004           | 62 |
|          |                                  | U008_S001      | 25 |
|          |                                  | U010_S001      | 20 |
| 54472681 | SNAP RING                        | U004           | 63 |
|          |                                  | U005           | 35 |
|          |                                  | U009_S001      | 5  |
|          |                                  | U015           | 22 |
| 54472706 | GEAR - 15T                       | U004_S011      | 64 |
|          |                                  | U004_S012      | 64 |
|          |                                  | U004_S013      | 64 |
| 54472768 | STEPPED SCREW - M3               | U013_S001      | 29 |
|          |                                  | U013_S003      | 29 |
| 67542866 | ROLLER - POSITIONING GUIDE       | U004           | 65 |
| A0069104 | ADJUSTING SCANNER PIN (4PCS/SET) | SPECIAL TOOLS  | 3  |
| A0793626 | STEPPED SCREW - SWING CLEANING   | U016           | 24 |
| A1342978 | SPRING PLATE                     | U004_S001_S003 | 66 |
|          |                                  | U004_S002_S003 | 66 |
| A1343180 | BOTTLE CHUCK                     | U006           | 24 |
| A2324666 | CUSHION - STEPPER MOTOR          | U004           | 67 |
|          |                                  | U008_S001      | 26 |
| A2486687 | RIGHT DRIVE SHAFT                | U004_S016      | 68 |
|          |                                  | U004_S018      | 68 |
| A2486694 | WIRE RING                        | U004_S016      | 69 |
|          |                                  | U004_S018      | 69 |
| A2486695 | GUIDE - PULLEY                   | U004_S016      | 70 |
|          |                                  | U004_S018      | 70 |
| A2486713 | HOOK - TENSION SPRING            | U004_S016      | 71 |
|          |                                  | U004_S018      | 71 |
| A2574493 | BAND                             | U015           | 23 |

| Number   | Part Name                          | Group          | ID |
|----------|------------------------------------|----------------|----|
| A2579300 | GREASE - BARRIERTA S552R           | SPECIAL TOOLS  | 4  |
| A2672857 | SPRING PLATE - SIDE FENCE          | U004_S001_S002 | 72 |
|          |                                    | U004_S002_S002 | 72 |
| A2672859 | SIDE FENCE STOPPER                 | U004_S001_S002 | 73 |
|          |                                    | U004_S002_S002 | 73 |
| A2941163 | GEAR - 30Z                         | U006_S001      | 25 |
| A2943246 | GEAR - 108Z                        | U006           | 26 |
| A2943319 | CASE CUSHION                       | U006_S003      | 27 |
|          |                                    | U006_S005      | 27 |
| A2943354 | RACK - 10Z                         | U006           | 28 |
| A2943445 | STOPPER SUPPORT PLATE              | U006           | 29 |
| A2943446 | TONER BOTTLE STOPPER               | U006           | 30 |
| A2943447 | TONER BOTTLE SET FEELER            | U006           | 31 |
| A2943454 | LEVER STOPPER                      | U006           | 33 |
| A2943461 | LEVER RACK JOINT                   | U006           | 34 |
| A2944156 | GEAR - 23Z                         | U013_S002      | 30 |
| A2944171 | COUPLED GEAR - 17Z/32Z             | U013_S001_S007 | 31 |
|          |                                    | U013_S002      | 31 |
|          |                                    | U013_S003_S007 | 31 |
| A2946643 | LEFT FRONT FENCE                   | U004_S017      | 74 |
|          |                                    | U004_S019      | 74 |
| A2946690 | FEELER - PAPER HEIGHT SENSOR       | U004_S016      | 76 |
|          |                                    | U004_S018      | 76 |
| A8063281 | TIMING PULLEY - T14 S3M            | U011_S002      | 14 |
| AA000291 | DECAL:POSITIONING DISPLAY:SCREW:PP | U004_S011      | 77 |
|          |                                    | U004_S012      | 77 |
|          |                                    | U004_S013      | 77 |
|          |                                    | U010           | 21 |
| AA001508 | DECAL:SIDE FENCE:40X30             | U004_S017_S002 | 79 |
|          |                                    | U004_S019_S002 | 79 |
| AA001509 | DECAL:SIDE FENCE:16X30             | U004_S016_S001 | 80 |
|          |                                    | U004_S018_S001 | 80 |
| AA001597 | DECAL:SIDE FENCE:REAR              | U004_S001_S002 | 81 |
|          |                                    | U004_S002_S002 | 81 |
| AA003056 | DECAL:GRIP:SHORT:PP                | U004_S011      | 82 |
|          |                                    | U004_S012      | 82 |
|          |                                    | U004_S013      | 82 |
|          |                                    | U010           | 22 |

## Exclusive Parts

| Number          | Part Name                        | Group       | ID         |
|-----------------|----------------------------------|-------------|------------|
| AA021034        | MAGNETIC                         | U015        | 24         |
| AA021035        | MAGNETIC:COVER                   | U006        | 35         |
| AA036015        | CAP:COLLECTION BOTTLE            | U011_S004   | 15         |
| AA040033        | TRANSPORT BELT                   | U012        | 9          |
| AA043271        | TIMING BELT S3M 196T             | U004_S017   | 83         |
|                 |                                  | U004_S019   | 83         |
| AA043293        | TIMING BELT - 40S2M268G          | U015        | 25         |
| AA043323        | TIMING BELT:40S2M120             | U014        | 28         |
| AA043324        | TIMING BELT - B40S2M152          | U004        | 84         |
| AA043325        | TIMING BELT - B40S2M250          | U004        | 85         |
| AA043333        | TIMING BELT:60S2M168             | U015        | 26         |
| AA043342        | SYNCHRONOUS BELT:40S3M666        | U011_S001   | 16         |
| AA043443        | TIMING BELT - S2M 140            | U005        | 36         |
| AA043627        | TIMING BELT - B40S2M148          | U005        | 37         |
| AA043650        | TIMING BELT - B60S2M290          | U015        | 27         |
| AA043652        | TIMING BELT - B60S2M130          | U014        | 30         |
| AA043659        | SYNCHRONOUS BELT:40S3M231        | U011_S002   | 17         |
| AA043660        | TIMING BELT:40S2M172             | U014        | 31         |
| <b>AA043727</b> | <b>SYNCHRONOUS BELT:80S2M190</b> | <b>U005</b> | <b>188</b> |
| AA043731        | TIMING BELT:40S2M184             | U014        | 155        |
| AA043737        | TIMING BELT:60S2M188             | U004        | 414        |
| AA043976        | TIMING BELT:40S2M142             | U008_S001   | 27         |
| AA060523        | PICK-UP PRESSURE SPING           | U004_S011   | 87         |
|                 |                                  | U004_S012   | 87         |
|                 |                                  | U004_S013   | 87         |
| AA060575        | RELEASE SPRING                   | U004_S011   | 88         |
|                 |                                  | U004_S012   | 88         |
|                 |                                  | U004_S013   | 88         |
| AA060755        | TENSION SPRING                   | U004_S010   | 89         |
| AA060757        | TENSION SPRING - LONG            | U004_S016   | 90         |
|                 |                                  | U004_S018   | 90         |
| AA060758        | TENSION SPRING - SHORT           | U004_S016   | 91         |
|                 |                                  | U004_S018   | 91         |
| AA060811        | TENSION SPRING - STOPPER         | U006        | 36         |
| AA060812        | LEVER TENSION SPRING             | U006        | 37         |
| AA060961        | TENSION SPRING:SIDE FENCE:REAR   | U004_S001   | 92         |
|                 |                                  | U004_S002   | 92         |
| AA060986        | TENSION SPRING:DC SOLENOID:L     | U004_S009   | 93         |

| Number   | Part Name                                           | Group     | ID |
|----------|-----------------------------------------------------|-----------|----|
|          | OCK                                                 |           |    |
| AA060987 | TENSION SPRING:TIMING BELT:10N                      | U004_S017 | 94 |
|          |                                                     | U004_S019 | 94 |
| AA061067 | TENSION SPRING:DRIVE WERE:DRIVE                     | U008_S001 | 28 |
| AA061068 | TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK     | U008_S001 | 29 |
| AA061114 | TENSION SPRING:POSITIONING SENSOR                   | U008_S001 | 30 |
| AA061116 | TENSION SPRING:STRIPPER PLATE:2N                    | U013_S001 | 32 |
|          |                                                     | U013_S003 | 32 |
| AA061134 | TENSION SPRING:LEVER:PRESSURE                       | U013_S001 | 33 |
|          |                                                     | U013_S003 | 33 |
| AA061169 | TENSION SPRING:TONER CATCH PAN:DISCHARGE USED TONER | U011_S003 | 18 |
| AA061170 | COIL SPRING:GATE PAWL:EXIT:ENTRANCE                 | U014      | 32 |
| AA061171 | COIL SPRING:LATCH:REVERSE EXIT:LEFT LOWER           | U014      | 33 |
| AA061172 | COIL SPRING:GATE PAWL:EXIT:DUPLEX                   | U014      | 34 |
| AA061173 | COIL SPRING:GATE PAWL:DUPLEX:ENTRANCE               | U015      | 28 |
| AA061177 | TENSION SPRING:VIBRATING PLATE:VERTICAL TRANSPORT   | U011_S002 | 19 |
| AA061191 | TENSION SPRING:REGISTRATION                         | U005      | 38 |
| AA061192 | TENSION SPRING:TIMING ROLLER                        | U005      | 39 |
| AA062352 | TENSION SPRING:HEAT ROLLER                          | U013_S001 | 34 |
|          |                                                     | U013_S003 | 34 |
| AA062797 | COMPRESSION SPRING:DRAWER:22.2N                     | U020      | 29 |
| AA063268 | CONNECTOR SPRING                                    | U004      | 95 |
| AA063392 | CHUCK SPRING                                        | U006      | 38 |
| AA063463 | COMPRESSION SPRING:DRAWER                           | U008      | 31 |
|          |                                                     | U013      | 35 |
| AA063465 | COMPRESSION SPRING:CLEANING FELT:27N                | U013_S002 | 36 |

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| Number   | Part Name                                 | Group          | ID  |
|----------|-------------------------------------------|----------------|-----|
| AA063472 | COMPRESSION SPRING:CONNECTION:UPPER       | U020           | 30  |
| AA063601 | RACK SPRING                               | U006           | 39  |
| AA063602 | CHUCK SPRING                              | U006           | 40  |
| AA063674 | SPRING - 8N                               | U014           | 35  |
|          |                                           | U014_S010      | 35  |
|          |                                           | U015           | 29  |
| AA063675 | SPRING - 5N                               | U014           | 36  |
|          |                                           | U015           | 30  |
| AA063678 | SPRING - 3.5N                             | U005           | 40  |
| AA063693 | COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER | U004           | 96  |
|          |                                           | U004_S011      | 96  |
|          |                                           | U004_S012      | 96  |
|          |                                           | U004_S013      | 96  |
|          |                                           | U004_S014      | 96  |
| AA063694 | COMPRESSION SPRING:HANDLE                 | U004           | 97  |
| AA063695 | COMPRESSION SPRING:GRIP                   | U004           | 98  |
| AA063851 | PRESSURE SPRING                           | U013_S002      | 37  |
| AA064000 | COMPRESSION SPRING:PRESSURE               | U013_S001      | 38  |
|          |                                           | U013_S003      | 38  |
| AA066320 | FEELER TORSION SPRING                     | U006           | 41  |
| AA066402 | TORSION SPRING:GUIDE PLATE:REAR           | U005           | 41  |
| AA066403 | TORSION SPRING:GUIDE PLATE:FRONT          | U005           | 42  |
| AA066419 | TORSION SPRING:GRIP                       | U005           | 43  |
| AA066667 | SPRING:STRIPPER PLATE:FRONT               | U004           | 99  |
| AA070090 | SLIDE RAIL:FUSING UNIT                    | U013           | 39  |
| AA080154 | REAR BUSHING                              | U010_S001      | 23  |
| AA080265 | BUSHING:6X8X5                             | U004           | 100 |
| AA080346 | BUSHING:FLANGE TYPE:DIA6                  | U004           | 101 |
|          |                                           | U005           | 44  |
|          |                                           | U014           | 37  |
|          |                                           | U015           | 31  |
| AA082101 | BUSHING - 6X10X6                          | U010_S001_S003 | 24  |
|          |                                           | U013_S001      | 40  |
|          |                                           | U013_S003      | 40  |
|          |                                           | U014           | 38  |

| Number   | Part Name                    | Group     | ID  |
|----------|------------------------------|-----------|-----|
| AA082104 | BUSHING - 8X12X7             | U005      | 45  |
|          |                              | U008_S001 | 32  |
|          |                              | U014      | 39  |
|          |                              | U020      | 31  |
| AA082115 | PLAIN SHAFT BEARING:5X10X5   | U013_S001 | 160 |
|          |                              | U013_S003 | 160 |
| AA082137 | BUSHING:6X10X6               | U009_S001 | 6   |
| AA082144 | BUSHING - 8X12X7             | U005      | 46  |
| AA082173 | PLAIN SHAFT BEARING:6X10X6   | U012      | 10  |
| AA083009 | CLUTCH ROLLER - 8X18X11      | U004_S011 | 102 |
|          |                              | U004_S012 | 102 |
|          |                              | U004_S013 | 102 |
| AA083022 | BUSHING:DIA6:DIA8            | U008_S001 | 33  |
|          |                              | U009_S001 | 7   |
| AA084059 | BALL BEARING HOLDER          | U004      | 103 |
|          |                              | U004_S011 | 103 |
|          |                              | U004_S012 | 103 |
|          |                              | U004_S013 | 103 |
|          |                              | U004_S014 | 103 |
|          |                              | U005      | 47  |
|          |                              | U014      | 40  |
|          |                              | U014_S010 | 40  |
| AA113037 | TERMINAL:4P:187              | U013_S001 | 41  |
|          |                              | U013_S003 | 41  |
| AA120084 | DISCHARGE BRUSH              | U014      | 41  |
| AA120097 | ANTISTATIC BRUSH             | U014      | 42  |
| AA120127 | DISCHARGE BRUSH:FUSING       | U005      | 48  |
| AA120150 | DISCHARGE BRUSH:REVERSE:17MM | U005      | 49  |
|          |                              | U014      | 43  |
| AA132203 | SPACER - 6MM                 | U004      | 104 |
|          |                              | U004_S016 | 104 |
|          |                              | U004_S018 | 104 |
| AA132300 | ROLLER:LOCK:PULL OUT         | U020      | 32  |
| AA140686 | SHAFT - TIMING PULLEY        | U004_S017 | 105 |
|          |                              | U004_S019 | 105 |
| AA140912 | SCREW - 8X14X2.8             | U004      | 106 |
| AA143313 | STEPPED SCREW - M5X7         | U020      | 33  |

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| Number   | Part Name                          | Group     | ID  |
|----------|------------------------------------|-----------|-----|
| AA143444 | STEPPED SCREW                      | U008_S001 | 34  |
|          |                                    | U014      | 44  |
| AA143520 | SHOULDER SCREW - M3                | U013_S001 | 42  |
|          |                                    | U013_S002 | 42  |
|          |                                    | U013_S003 | 42  |
|          |                                    |           |     |
| AA143550 | SCREW:DIA4:M3                      | U004      | 107 |
| AA143562 | SCREW:M4:DIA6X1.2                  | U006      | 42  |
| AA143569 | SCREW                              | U004      | 108 |
| AA143797 | CONNECTOR GUIDE PIN                | U001      | 13  |
|          |                                    | U004      | 110 |
|          |                                    | U017      | 25  |
| AA143810 | DEVELOPMENT COVER SCREW            | U004      | 111 |
| AA143811 | STEPPED SCREW - M3X4               | U015      | 33  |
| AA143812 | SCREW - SCALE                      | U005      | 50  |
| AA143816 | FLAT SCREW:CHUCK:BOTTLE            | U006      | 43  |
| AA143847 | STEPPED SCREW:DIA5:3.5:M3          | U013_S001 | 43  |
|          |                                    | U013_S003 | 43  |
| AA148778 | SHAFT:ARM:PLATE                    | U004      | 112 |
| AA152299 | BOTTLE HOLD SEAL                   | U006      | 44  |
| AA161177 | CUSHION:BASE:TANDEM LCT:LAR<br>GE  | U004_S016 | 391 |
|          |                                    | U004_S018 | 391 |
| AA161178 | CUSHION:BASE:TANDEM LCT:SM<br>ALL  | U004_S016 | 392 |
|          |                                    | U004_S018 | 392 |
| AA161180 | CUSHION:DC STEPPER MOTOR           | U004      | 115 |
|          |                                    | U005      | 51  |
|          |                                    | U014      | 45  |
|          |                                    | U015      | 34  |
| AB010219 | GEAR:STOPPER:OIL SUPPLY ROL<br>LER | U013_S002 | 44  |
| AB011125 | GEAR:20/29Z                        | U010_S001 | 26  |
| AB011126 | GEAR:20Z                           | U010_S001 | 27  |
| AB011392 | DRIVE REVERSE GEAR - 24Z           | U004_S011 | 116 |
|          |                                    | U004_S012 | 116 |
|          |                                    | U004_S013 | 116 |
| AB011540 | GEAR:AGITATOR:DRIVE                | U011_S003 | 20  |
| AB011591 | GEAR:REVERSE                       | U004_S011 | 117 |
|          |                                    | U004_S012 | 117 |
|          |                                    | U004_S013 | 117 |

| Number   | Part Name                               | Group          | ID  |
|----------|-----------------------------------------|----------------|-----|
| AB011626 | GEAR:IDLER:EXIT:CONNECTING              | U014           | 46  |
| AB011627 | GEAR:EXIT:25Z                           | U014           | 47  |
| AB012005 | GEAR - 13Z                              | U006           | 45  |
| AB012007 | GEAR - 14Z                              | U006           | 46  |
| AB012008 | GEAR - 23Z                              | U006           | 47  |
| AB012327 | GEAR:16Z                                | U004_S001      | 118 |
|          |                                         | U004_S002      | 118 |
| AB013781 | GEAR - 30Z                              | U004_S016      | 119 |
|          |                                         | U004_S018      | 119 |
| AB013798 | GEAR - Z18                              | U004_S017      | 120 |
|          |                                         | U004_S019      | 120 |
| AB014229 | COUPLEDGEAR - 17Z/32Z                   | U013_S001_S007 | 45  |
|          |                                         | U013_S003_S007 | 45  |
| AB014243 | GEAR:IDLER:Z30                          | U005           | 52  |
| AB014287 | GEAR:IDLER:FUSING                       | U013_S001_S005 | 46  |
|          |                                         | U013_S003_S005 | 46  |
| AB017514 | DOUBLE GEAR - 12/27Z                    | U006           | 48  |
| AB017515 | DOUBLE GEAR - 12/23Z                    | U006           | 49  |
| AB017725 | GEAR/TIMING PULLEY - 20Z/20T            | U004           | 121 |
| AB017726 | GEAR/TIMING PULLEY - 20Z/20T            | U004           | 122 |
| AB017771 | GEAR:TRANSPORT ROLLER:INPU<br>T:Z23/Z28 | U004_S011      | 123 |
|          |                                         | U004_S012      | 123 |
|          |                                         | U004_S013      | 123 |
| AB017961 | GEAR:EXIT:70Z/T24                       | U014           | 48  |
| AB017962 | GEAR:IDLER:EXIT                         | U014           | 49  |
| AB019475 | GEAR - 48T                              | U004_S017      | 124 |
|          |                                         | U004_S019      | 124 |
| AB030842 | TIMING PULLEY:S2M:30T                   | U005           | 53  |
|          |                                         | U015           | 35  |
| AB030877 | TIMING PULLEY:Z51                       | U011           | 21  |
| AB030880 | PULLEY:S2M:22T                          | U014           | 50  |
| AB032058 | WIRE PULLEY - M10                       | U004_S016      | 125 |
|          |                                         | U004_S018      | 125 |
| AB032072 | PULLEY:DRIVEN:WIRE                      | U008_S001      | 35  |
| AB032719 | PULLEY - M10                            | U004_S016      | 126 |
|          |                                         | U004_S018      | 126 |
| AB033084 | TIMING PULLEY - 15T                     | U004_S017      | 127 |
|          |                                         | U004_S019      | 127 |

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| Number   | Part Name                                                 | Group          | ID  |
|----------|-----------------------------------------------------------|----------------|-----|
| AB033085 | TIMING PULLEY - 15T                                       | U004_S017      | 128 |
|          |                                                           | U004_S019      | 128 |
| AB033118 | TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT | U011_S001      | 22  |
| AB033119 | TIMING PULLEY:Z25:Z14                                     | U011_S002      | 23  |
| AC020152 | LENS:LED:3                                                | U001           | 14  |
| AC020153 | LENS:LED:4                                                | U001           | 15  |
|          |                                                           | U004           | 129 |
| AE010130 | HOT ROLLER:DIA54:ASS'Y                                    | U013_S001      | 47  |
|          |                                                           | U013_S003      | 47  |
| AE012048 | HEAT ROLLER:DIA39.2                                       | U013_S001      | 167 |
|          |                                                           | U013_S003      | 167 |
| AE020220 | PRESSURE ROLLER:DIA65                                     | U013_S001      | 49  |
|          |                                                           | U013_S003      | 49  |
| AE030030 | BALL BEARING - 8X19X6                                     | U013_S001      | 50  |
|          |                                                           | U013_S001_S004 | 50  |
|          |                                                           | U013_S001_S005 | 50  |
|          |                                                           | U013_S001_S006 | 50  |
|          |                                                           | U013_S003      | 50  |
|          |                                                           | U013_S003_S004 | 50  |
|          |                                                           | U013_S003_S005 | 50  |
|          |                                                           | U013_S003_S006 | 50  |
| AE030044 | BALL BEARING - 10X22X6                                    | U013_S001      | 51  |
|          |                                                           | U013_S003      | 51  |
| AE030049 | BALL BEARING -20X32X7                                     | U013_S001      | 52  |
|          |                                                           | U013_S003      | 52  |
| AE030086 | RADIAL BALL BEARING:DIA25XDIA37X7                         | U013_S001      | 53  |
|          |                                                           | U013_S003      | 53  |
| AE031032 | BUSHING - 6X9X6.5                                         | U013_S002      | 54  |
| AE031037 | BUSHING - M4                                              | U013_S001_S007 | 55  |
|          |                                                           | U013_S003_S007 | 55  |
| AE032034 | THERMAL INSULATING BUSHING:DIA22                          | U013_S001      | 56  |
|          |                                                           | U013_S003      | 56  |
| AE044075 | STRIPPER PAWLS                                            | U013_S001      | 57  |
|          |                                                           | U013_S003      | 57  |
| AE045065 | WEB:SUB-ASS'Y                                             | U013_S002      | 58  |
| AF013029 | PAD:BASE                                                  | U004_S001_S001 | 397 |

| Number   | Part Name                                 | Group          | ID  |
|----------|-------------------------------------------|----------------|-----|
|          |                                           | U004_S002_S001 | 397 |
| AF017033 | END FENCE                                 | U004_S001      | 131 |
|          |                                           | U004_S002      | 131 |
| AF020740 | TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE | U004           | 132 |
| AF020743 | TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT    | U004_S011      | 133 |
|          |                                           | U004_S012      | 133 |
|          |                                           | U004_S013      | 133 |
| AF020744 | TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT   | U004_S011      | 134 |
|          |                                           | U004_S012      | 134 |
|          |                                           | U004_S013      | 134 |
| AF022064 | TRANSPORT ROLLER:DRIVEN                   | U012           | 11  |
| AF022067 | GUIDE STOPPER ROLLER                      | U015           | 36  |
| AF022105 | ROLLER - SLIDE RAIL                       | U004_S016      | 135 |
|          |                                           | U004_S018      | 135 |
| AF022165 | TRANSPORT ROLLER - DRIVEN                 | U004           | 136 |
|          |                                           | U004_S014      | 136 |
| AF022167 | TRANSPORT ROLLER - DRIVEN                 | U005           | 54  |
| AF022182 | TRANSPORT ROLLER:DRIVEN:DIA17.5X2         | U014           | 51  |
|          |                                           | U014_S010      | 51  |
|          |                                           | U015           | 37  |
| AF030072 | PAPER FEED ROLLER:PICKUP                  | U004_S011      | 137 |
|          |                                           | U004_S012      | 137 |
|          |                                           | U004_S013      | 137 |
| AF031098 | PAPER FEED ROLLER:FEED                    | U004_S011      | 400 |
|          |                                           | U004_S012      | 400 |
|          |                                           | U004_S013      | 400 |
| AF032098 | PAPER FEED ROLLER:SEPARATE                | U004_S011      | 401 |
|          |                                           | U004_S012      | 401 |
|          |                                           | U004_S013      | 401 |
| AG050100 | KNOB - TRANSPORT ROLLER                   | U005           | 55  |
|          |                                           | U014           | 52  |
|          |                                           | U015           | 38  |
| AG050101 | KNOB - MISFEED REMOVAL                    | U004           | 140 |
| AG051141 | RELEASE LEVER                             | U005           | 56  |
| AG070022 | MAGNET CATCH:25.5N                        | U006           | 50  |
| AG070513 | MAGNET CATCH                              | U005           | 57  |
| AG071012 | MAGNET CATCH:ASS'Y                        | U011           | 24  |

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| Number   | Part Name                             | Group     | ID  |
|----------|---------------------------------------|-----------|-----|
| AH012031 | CASTER:1470N                          | U020      | 34  |
| AW010113 | SENSOR                                | U004_S016 | 141 |
|          |                                       | U004_S018 | 141 |
| AW010143 | PHOTO REFLECTION SENSOR:PS R11TL1R-C  | U015      | 39  |
| AW010147 | PHOTO REFLECTION SENSOR               | U012      | 12  |
|          |                                       | U013_S001 | 59  |
|          |                                       | U013_S003 | 59  |
| AW010151 | PHOTO REFLECTION SENSOR:PS1 22TL1-A   | U004_S011 | 142 |
|          |                                       | U004_S012 | 142 |
|          |                                       | U004_S013 | 142 |
| AW010200 | PAPER FEED SENSOR:FUSING EXIT         | U014      | 53  |
| AW020163 | PAPER FEED SENSOR                     | U004_S017 | 143 |
|          |                                       | U004_S019 | 143 |
| AW020198 | PHOTOINTERRUPTOR:LG2A14NL1            | U004_S011 | 144 |
|          |                                       | U004_S012 | 144 |
|          |                                       | U004_S013 | 144 |
|          |                                       | U005      | 58  |
| AW020200 | POSITIONING SENSOR:FLAT BELT-TRANSFER | U008_S001 | 37  |
| AW100107 | THERMISTOR                            | U019      | 19  |
| AW100183 | THERMOPILE                            | U013      | 162 |
| AW110052 | THERMOSTAT:211C                       | U013_S001 | 62  |
|          |                                       | U013_S003 | 62  |
| AW110122 | THERMOSTAT:225C:250V/17A              | U013_S001 | 63  |
|          |                                       | U013_S003 | 63  |
| AW140026 | TEMPERATURE & HUMIDITY SENSOR         | U011      | 63  |
| AW140027 | TEMPERATURE & HUMIDITY SENSOR         | U007      | 152 |
| AW500010 | PUSH SWITCH                           | U004      | 145 |
| AW500045 | PUSH SWITCH                           | U004      | 146 |
|          |                                       | U008_S001 | 38  |
|          |                                       | U011      | 27  |
| AX040199 | DC MOTOR:RISING TRAY:ASS'Y            | U004_S004 | 147 |
|          |                                       | U004_S005 | 147 |
| AX040276 | STEPPER MOTOR:MM56:TRANSP             | U004      | 148 |

| Number   | Part Name                                             | Group          | ID  |
|----------|-------------------------------------------------------|----------------|-----|
|          | ORT                                                   | U005           | 59  |
|          |                                                       | U014           | 55  |
|          |                                                       | U015           | 40  |
| AX040279 | STEPPER MOTOR:PAPER TRANS PORT MD:MM42                | U004           | 149 |
| AX040280 | STEPPER MOTOR:DRIVE                                   | U005           | 60  |
|          |                                                       | U014           | 56  |
| AX040297 | STEPPER MOTOR:MM56:TRANSP ORT                         | U005           | 61  |
| AX040300 | DC MOTOR:CLEANER:ASS'Y                                | U013_S001_S007 | 64  |
|          |                                                       | U013_S003_S007 | 64  |
| AX060393 | DC STEPPER MOTOR:MM42:1.3A: 4.42V                     | U008_S001      | 39  |
| AX060394 | DC STEPPER MOTOR:MM42:1.2A: 3.60V                     | U008_S001      | 40  |
| AX060424 | DC STEPPER MOTOR:MM56XL76                             | U005           | 62  |
| AX061102 | DC BRUSHLESS MOTOR:25W:NMB:EXIT                       | U014           | 57  |
| AX400178 | (NA):HEATER:240V:18W:UPPER                            | U004_S020      | 150 |
|          |                                                       | U004_S021      | 150 |
| AX400194 | HEATER - 230V/9W                                      | U008_S001      | 41  |
| AX440358 | (NA):HEATER:PRESSURE ROLLER:208V:800W:INFRARED        | U013_S003      | 65  |
| AX440359 | (EU,AA,CHN):HEATER:PRESSURE ROLLER:220V:800W:INFRARED | U013_S001      | 66  |
| AX450066 | (NA):HEATER:HEAT ROLLER:205V:997WX3:INFRARED          | U013_S003      | 67  |
| AX450067 | (EU,AA,CHN):HEATER:HEAT ROLLER:227V:1070WX3:INFRARED  | U013_S001      | 68  |
| AX640224 | DC FAN MOTOR:AXIAL:MM80                               | U019           | 20  |
| AX640330 | FAN:SIROCCO:DIA51                                     | U019           | 21  |
| AX650048 | FAN:SIROCCO:1.44W                                     | U008_S002      | 42  |
| AX650056 | DC FAN MOTOR:AXIAL:MM92                               | U019           | 22  |
| AX660015 | DC FAN MOTOR:SIROCCO:DC24V: PWM                       | U019           | 23  |
| AZ240355 | POWER SUPPLY UNIT:ECO                                 | U018_S002      | 47  |
| AZ240356 | POWER SUPPLY UNIT:FW                                  | U018           | 48  |
| AZ250066 | POWER SUPPLY UNIT:864W                                | U018           | 15  |

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|----------|--------------------------------------------|-----------|-----|
| AZ310032 | POWER PACK:D                               | U010      | 28  |
| AZ320193 | POWER PACK:CGB                             | U017      | 26  |
| AZ320194 | POWER PACK:T1/T2                           | U008_S001 | 43  |
| B0654935 | LEVER:GUIDE PLATE:ASS'Y                    | U015      | 41  |
| B0656118 | (NA):GUIDE PLATE:HEAT SINK:UP<br>PER:FIBER | U004_S021 | 151 |
| B0656136 | TRAY LOCK ARM                              | U004      | 152 |
| B0656345 | PAPER END SENSOR BRACKET                   | U004_S011 | 153 |
|          |                                            | U004_S012 | 153 |
|          |                                            | U004_S013 | 153 |
| B0656524 | BOTTOM PLATE LIFT SHAFT                    | U004_S001 | 154 |
|          |                                            | U004_S002 | 154 |
| B0656526 | LIFT LEVER                                 | U004_S001 | 155 |
|          |                                            | U004_S002 | 155 |
| B0656545 | DECAL - POSITIONING                        | U004_S001 | 156 |
|          |                                            | U004_S002 | 156 |
| B0656589 | LEFT SUPPORT PLATE                         | U004      | 394 |
| B0656591 | PAPER TRAY HOLDER BASE                     | U004      | 157 |
| B0656717 | PAPER VOLUME SHIELD PLATE                  | U004_S016 | 158 |
|          |                                            | U004_S018 | 158 |
| B0656769 | LOCK ARM                                   | U004      | 159 |
| B0656823 | TIMING BELT COVER                          | U004_S017 | 160 |
|          |                                            | U004_S019 | 160 |
| B0656830 | PULLEY BRACKET                             | U004_S017 | 161 |
|          |                                            | U004_S019 | 161 |
| B0656831 | SENSOR BRACKET                             | U004_S017 | 162 |
|          |                                            | U004_S019 | 162 |
| B0656862 | LARGE LEVER                                | U004_S016 | 163 |
|          |                                            | U004_S018 | 163 |
| B0656864 | SMALL LEVER                                | U004_S016 | 164 |
|          |                                            | U004_S018 | 164 |
| B0656870 | STAY -RIGHTBASE                            | U004_S016 | 165 |
|          |                                            | U004_S018 | 165 |
| B0656872 | OIL DAMPER BRACKET                         | U004_S016 | 166 |
|          |                                            | U004_S018 | 166 |
| B0656875 | PROTECTION -INNER COVER                    | U004_S016 | 167 |
|          |                                            | U004_S018 | 167 |
| B0706667 | END FENCE COVER FRONT                      | U004_S016 | 168 |

| Number   | Part Name                           | Group          | ID  |
|----------|-------------------------------------|----------------|-----|
|          |                                     | U004_S018      | 168 |
| B0706683 | LEVER:RELEASE:FRONT                 | U004_S016      | 169 |
|          |                                     | U004_S018      | 169 |
| B0706684 | LEVER:RELEASE:REAR                  | U004_S016      | 170 |
|          |                                     | U004_S018      | 170 |
| B0706849 | GUIDE:POSITIONING                   | U018           | 16  |
| B1202063 | BUSHING - 4MM                       | U010_S001_S001 | 29  |
|          |                                     | U011           | 28  |
| B1253659 | CUSHION:SWIVEL:STOPPER              | U014           | 58  |
| B1321183 | BRACKET:LOCK                        | U020           | 35  |
| B1321221 | HOLDER:SPRING:PULL OUT              | U020           | 36  |
| B1322264 | BUSHING:TERMINAL                    | U009_S001      | 8   |
|          |                                     | U014           | 59  |
| B1323861 | PTB UNIT GUIDE PLATE                | U012           | 13  |
| B1324167 | GRIP:OIL APPLICATION UNIT:FIBER     | U013_S001      | 69  |
|          |                                     | U013_S003      | 69  |
| B1324196 | SPRING:PICK-OFF PAWL                | U013_S001      | 70  |
|          |                                     | U013_S003      | 70  |
| B1324197 | TORSION SPRING:LEVER                | U013_S001      | 71  |
|          |                                     | U013_S003      | 71  |
| B1324265 | ROLLER:PICK-OFF PAWL                | U013_S001      | 72  |
|          |                                     | U013_S003      | 72  |
| B1324268 | HOLDER:ROLLER:PICK-OFF PAWL         | U013_S001      | 73  |
|          |                                     | U013_S003      | 73  |
| B1326655 | STEPPER MOTOR:PAPER FEED UNIT:ASS'Y | U012           | 14  |
| B1326726 | BRACKET:ARM:ASS'Y                   | U004           | 171 |
| B1326764 | BRACKET:CONNECTOR:RIGHT             | U004           | 172 |
| B1326791 | PLATE:SIDE FENCE                    | U004_S001_S003 | 173 |
|          |                                     | U004_S002_S003 | 173 |
| B1326797 | SIDE FENCE:REAR:AUXILIARY           | U004_S001      | 174 |
|          |                                     | U004_S002      | 174 |
| B1326798 | SPRING PLATE:PAPER TRAY:EAR TH      | U004_S001      | 175 |
|          |                                     | U004_S002      | 175 |
| B1327541 | TRAY BOTTOM PLATE:LEFT REAR         | U004_S017      | 176 |
|          |                                     | U004_S019      | 176 |
| B1327550 | COVER:PULLEY:DRIVE WERE             | U004_S016      | 177 |
|          |                                     | U004_S018      | 177 |

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| Number   | Part Name                              | Group          | ID  |
|----------|----------------------------------------|----------------|-----|
| B1327561 | BACK FENCE:LEFT                        | U004_S017      | 178 |
|          |                                        | U004_S019      | 178 |
| B1327564 | SLIDER:BACK FENCE:LEFT                 | U004_S017      | 179 |
|          |                                        | U004_S019      | 179 |
| B1327575 | BRACKET:CONNECTOR:TANDEM LCT           | U004_S016      | 180 |
|          |                                        | U004_S018      | 180 |
| B1327591 | RAIL:PAPER TRAY:ASS'Y                  | U004           | 181 |
| B1329700 | LUBRICANT POWDER                       | SPECIAL TOOLS  | 5   |
| B1406221 | (NA):HEAT SINK:HEATER:LOWER: SUB-ASS'Y | U004_S020      | 182 |
| B1406226 | (NA):HEAT SINK:HEATER:LOWER: ASS'Y     | U004_S020      | 183 |
| B1816780 | LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y | U004_S001      | 184 |
|          |                                        | U004_S002      | 184 |
| B1816789 | LINK:SIDE FENCE:PAPER SIZE SENSOR      | U004_S001      | 185 |
|          |                                        | U004_S002      | 185 |
| B2341118 | FLY WHEEL FLANGE                       | U016           | 25  |
| B2341542 | SPACER - TOUCH PANEL L                 | U002_S001      | 19  |
|          |                                        | U002_S002      | 19  |
| B2341543 | SPACER - TOUCH PANEL S                 | U002_S001      | 20  |
|          |                                        | U002_S002      | 20  |
| B2342125 | SPRING - GRID                          | U007_S002      | 31  |
| B2342390 | FLANGED HEXAGONAL HEAD BOLT:M4X8       | U001           | 16  |
|          |                                        | U007           | 32  |
|          |                                        | U009           | 9   |
|          |                                        | U010           | 30  |
|          |                                        | U013           | 74  |
| B2342624 | BALL BEARING - 8X12X5                  | U004_S011      | 186 |
|          |                                        | U004_S012      | 186 |
|          |                                        | U004_S013      | 186 |
| B2342864 | PAD:CLEANER                            | U004_S001_S002 | 187 |
|          |                                        | U004_S001_S003 | 187 |
|          |                                        | U004_S002_S002 | 187 |
|          |                                        | U004_S002_S003 | 187 |
| B2343356 | JOINT:CHUCK:TONER BOTTLE               | U006           | 52  |
| B2344244 | GEAR - 50Z                             | U013_S002      | 75  |
| B2344258 | CAP:HEAT PIPE                          | U014           | 60  |
| B2344460 | DISCHARGE BRUSH - L=341 SUS            | U014           | 61  |

| Number   | Part Name                       | Group     | ID  |
|----------|---------------------------------|-----------|-----|
| B2345280 | PCB CRB                         | U005      | 63  |
| B2346120 | BRACKET:POSITIONING:PAPER TRAY  | U004      | 188 |
| B2346141 | POSITIONING SLEEVE - INNER BACK | U004      | 189 |
|          |                                 | U004_S016 | 189 |
|          |                                 | U004_S018 | 189 |
| B2346181 | SLIDE RAIL - RIGHT              | U004      | 190 |
| B2346188 | SLIDE SLEEVE POSITIONING        | U004      | 191 |
| B2346198 | COVER - SPAPER SIZE SENSOR      | U004      | 192 |
| B2346222 | REVERSE DRIVE SHAFT             | U004_S011 | 193 |
|          |                                 | U004_S012 | 193 |
|          |                                 | U004_S013 | 193 |
| B2346223 | DRIVEN REVERSE SHAFT            | U004_S011 | 194 |
|          |                                 | U004_S012 | 194 |
|          |                                 | U004_S013 | 194 |
| B2346242 | GUIDE - ROLLER:DRIVEN PRESSURE  | U004_S011 | 195 |
|          |                                 | U004_S012 | 195 |
|          |                                 | U004_S013 | 195 |
| B2346275 | PICKUP ARM                      | U004_S011 | 196 |
|          |                                 | U004_S012 | 196 |
|          |                                 | U004_S013 | 196 |
| B2346288 | SENSOR BRACKET - SENSOR         | U004_S011 | 197 |
|          |                                 | U004_S012 | 197 |
|          |                                 | U004_S013 | 197 |
| B2346301 | TORQUE LIMITER:75MN M           | U004_S011 | 198 |
|          |                                 | U004_S012 | 198 |
|          |                                 | U004_S013 | 198 |
| B2346424 | RELEASE GRIP                    | U005      | 64  |
|          |                                 | U014      | 62  |
| B2346455 | BRACKET - UPPER                 | U004      | 199 |
| B2346475 | BRACKET - LOWER                 | U004      | 200 |
| B2346495 | GUIDE:FRONT:PAPER TRAY          | U004      | 201 |
| B2346497 | GUIDE:REAR:PAPER TRAY           | U004      | 202 |
| B2346498 | SHEET:TRAY BOTTOM PLATE         | U004_S001 | 203 |
|          |                                 | U004_S002 | 203 |
| B2346506 | TIMING PULLEY - 30T             | U004      | 204 |
| B2346508 | TENSION SPRING                  | U004      | 205 |
|          |                                 | U005      | 65  |



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| Number   | Part Name                           | Group          | ID  |
|----------|-------------------------------------|----------------|-----|
| B2346514 | TIMING BELT - S2M126                | U004           | 206 |
| B2346530 | BRACKET                             | U004           | 207 |
| B2346531 | TIGHTENER BRACKET                   | U004           | 208 |
| B2346532 | TIGHTENER BRACKET                   | U004           | 209 |
| B2346533 | TIMING BELT - S2M152                | U004           | 210 |
|          |                                     | U005           | 66  |
| B2346542 | GRIP DRIVE SHAFT                    | U004           | 212 |
| B2346565 | HARNESS CLAMP BRACKET               | U004           | 213 |
| B2346606 | SENSOR BRACKET                      | U004_S016      | 214 |
|          |                                     | U004_S018      | 214 |
| B2346612 | END FENCE - FRONT                   | U004_S016      | 215 |
|          |                                     | U004_S018      | 215 |
| B2346625 | END FENCE - REAR                    | U004_S016      | 216 |
|          |                                     | U004_S018      | 216 |
| B2346630 | (EU,AA,CHN):GUIDE PLATE - END FENCE | U004_S016      | 217 |
| B2346686 | SIDE FENCE - RIGHT FRONT            | U004_S016      | 218 |
|          |                                     | U004_S018      | 218 |
| B2346691 | SIDE FENCE:TANDEM LCT:RIGHT: ASS'Y  | U004_S016_S001 | 219 |
|          |                                     | U004_S018_S001 | 219 |
| B2347540 | TRAY BOTTOM PLATE:LEFT FRONT        | U004_S017      | 220 |
|          |                                     | U004_S019      | 220 |
| B2382675 | REGISTRATION ROLLER BUSHING         | U005           | 67  |
| B2476672 | GUIDE:INTERLOCK:TANDEM LCT          | U004_S016      | 221 |
|          |                                     | U004_S018      | 221 |
| B2476695 | GUIDE:MISFEED REMOVAL:PAPER TRAY    | U004_S001      | 222 |
|          |                                     | U004_S002      | 222 |
|          |                                     | U004_S016      | 222 |
|          |                                     | U004_S018      | 222 |
| B2476753 | LOCK SPRING - LARGE                 | U004           | 223 |
| B2476754 | LOCK SPRING - SMALL                 | U004           | 224 |
| B2476901 | OIL DAMPER:FALL                     | U004_S016      | 225 |
|          |                                     | U004_S018      | 225 |
| B2476950 | SHAFT:SLIDER:BACK FENCE             | U004_S017      | 226 |
|          |                                     | U004_S019      | 226 |
| B2476951 | BRACKET:PULLEY:DRIVEN:ASS'Y         | U004_S017      | 227 |
|          |                                     | U004_S019      | 227 |

| Number   | Part Name                     | Group          | ID  |
|----------|-------------------------------|----------------|-----|
| B2591106 | FAN MOTOR:MM80:DC24V 3.6W     | U018           | 17  |
| B3033682 | MISFEED REMOVAL KNOB          | U004           | 228 |
| B5457506 | SCREW:BUSHING                 | U009_S001      | 10  |
| B5991225 | MAGNET CATCH:78.4N            | U017           | 27  |
| B6455010 | SD-CARD:ASS'Y                 | SPECIAL TOOLS  | 6   |
| B7001802 | TIMING BELT:B40S2M134         | U009_S001      | 11  |
| B7005804 | STEPPER MOTOR:DIA42:Z17:ASS'Y | U007           | 33  |
| B7125605 | GRIP:APPLICATION              | U008_S002      | 44  |
| B8301135 | SCREW                         | U005           | 68  |
| B8304263 | TIMING BELT - 60S2M140        | U014           | 63  |
| B8321371 | SPACER CUSHION                | U020           | 37  |
| B8341648 | TIMING BELT - B60S2M120       | U005           | 69  |
| B8343312 | COLLAR                        | U004           | 229 |
| BB013007 | GEAR - 20Z                    | U004_S011      | 230 |
|          |                               | U004_S012      | 230 |
|          |                               | U004_S013      | 230 |
| BB013008 | GEAR - 31Z                    | U004_S011      | 231 |
|          |                               | U004_S012      | 231 |
|          |                               | U004_S013      | 231 |
| BB013025 | GEAR:PRESSURE ROLLER          | U013_S001      | 76  |
|          |                               | U013_S003      | 76  |
| BB013028 | GEAR:IDLER:35Z:ASS'Y          | U013_S001_S004 | 77  |
|          |                               | U013_S003_S004 | 77  |
| BB013036 | GEAR:IDLER:25Z:ASS'Y          | U013_S001      | 78  |
|          |                               | U013_S003      | 78  |
| BB013037 | GEAR:JOINT:PRESSURE:ASS'Y     | U013_S001      | 79  |
|          |                               | U013_S003      | 79  |
| BB013038 | GEAR:HOT ROLLER:ASS'Y         | U013_S001_S006 | 80  |
|          |                               | U013_S003_S006 | 80  |
| BB013040 | GEAR:SHIFT:ROLLER:Z30         | U005           | 70  |
| C1012360 | SNAP RING                     | U001           | 17  |
| C2182185 | STEPPER SCREW                 | U017           | 28  |
| C2383879 | TIMING BELT                   | U008_S001      | 45  |
| C2443522 | STEPPED SCREW                 | U004_S011      | 232 |
|          |                               | U004_S012      | 232 |
|          |                               | U004_S013      | 232 |
| C2693566 | BUSHING:MM8:PRESSURE:DRIVE    | U004           | 233 |

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| Number   | Part Name                             | Group         | ID  |
|----------|---------------------------------------|---------------|-----|
| C4019503 | 20X MAGNIFICATION SCOPE               | SPECIAL TOOLS | 7   |
| D0144192 | CLAMP:HARNESS                         | U003_S001     | 10  |
| D0144247 | HOUSING - TEMPERATURE SENSOR          | U013_S001     | 81  |
|          |                                       | U013_S003     | 81  |
| D0145973 | COVER:SD-CARD                         | U018          | 18  |
| D0146272 | BUSHING:BRUSH:REAR                    | U010_S001     | 31  |
| D0146784 | SPRING PLATE:END FENCE                | U004_S001     | 235 |
|          |                                       | U004_S002     | 235 |
| D0146785 | SPRING PLATE:ARM:END FENCE:LOCK       | U004_S001     | 236 |
|          |                                       | U004_S002     | 236 |
| D0159500 | G104 YELLOW TONER                     | SPECIAL TOOLS | 8   |
| D0159501 | ZINC STEARATE                         | SPECIAL TOOLS | 9   |
| D0396327 | SPACER:SENSOR:TM                      | U008_S001     | 46  |
| D0462862 | (NA):DECAL:H-TEMP WARNING:HEATER      | U004          | 237 |
| D0464655 | TIMING BELT:S2M180                    | U014          | 64  |
| D0592399 | FLANGED HEXAGONAL HEAD BOLT:M3*4      | U004          | 239 |
|          |                                       | U005          | 71  |
| D0592469 | SCREW:ROUND POINT:M4X6                | U007          | 34  |
| D0592620 | RETAINING RINGS-C                     | U004_S011     | 240 |
|          |                                       | U004_S012     | 240 |
|          |                                       | U004_S013     | 240 |
| D0596121 | SPRING:CONNECTOR:TANDEM LCT           | U004          | 241 |
| D0596169 | STAY:TANDEM LCT:ASS'Y                 | U004          | 242 |
| D0596170 | BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y | U004          | 243 |
| D0596172 | PAPER TRAY STOPPER                    | U004          | 244 |
| D0596212 | LEVER:PRESSURE:REVERSE                | U004_S011     | 245 |
|          |                                       | U004_S012     | 245 |
|          |                                       | U004_S013     | 245 |
| D0596277 | COVER:GEAR:PAPER FEED ROLLER          | U004_S011     | 246 |
|          |                                       | U004_S012     | 246 |
|          |                                       | U004_S013     | 246 |
| D0596278 | COVER:GEAR:REVERSE                    | U004_S011     | 247 |
|          |                                       | U004_S012     | 247 |
|          |                                       | U004_S013     | 247 |
| D0596496 | GUIDE:MIDDLE:PAPER TRAY               | U004          | 248 |

| Number   | Part Name                             | Group          | ID  |
|----------|---------------------------------------|----------------|-----|
| D0596591 | SPRING:PAPER TRAY:LOCK                | U004           | 249 |
| D0596620 | LEVER:COUPLING:LEFT                   | U004_S017      | 250 |
|          |                                       | U004_S019      | 250 |
| D0596646 | INNER COVER:TANDEM LCT:LEFT           | U004_S017      | 251 |
|          |                                       | U004_S019      | 251 |
| D0596659 | SUPPORTING PLATE:SIDE FENCE:LEFT      | U004_S017      | 252 |
|          |                                       | U004_S019      | 252 |
| D0596664 | GUIDE:MIDDLE:PAPER TRAY               | U004           | 253 |
| D0596665 | BRACKET:DC MOTOR:LEFT:ASS'Y           | U004_S017      | 254 |
|          |                                       | U004_S019      | 254 |
| D0596668 | SIDE PLATE:SIDE:TANDEM LCT            | U004_S016      | 255 |
|          |                                       | U004_S018      | 255 |
| D0596712 | INNER COVER:TANDEM LCT                | U004_S016      | 256 |
|          |                                       | U004_S018      | 256 |
| D0596721 | STOPPER:PAPER TRAY                    | U004           | 257 |
| D0596725 | BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN | U004           | 258 |
| D0626692 | SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASS'Y  | U004           | 259 |
| D0741180 | LEVER:PULL OUT:PAPER EXIT UNIT        | U020           | 38  |
| D0741195 | GUIDE:LOCK:TRANSPORT UNIT             | U020           | 39  |
| D0741225 | HINGE:C/T BOX:RIGHT UPPER:PEEN        | U020           | 40  |
| D0741228 | COVER:HINGE                           | U020           | 41  |
| D0741250 | ARM:HINGE:C/T BOX                     | U018           | 19  |
| D0741255 | SEPARATION PLATE:DUCT                 | U018           | 20  |
| D0741329 | DC MOTOR:DIA49:24V:6.3W               | U016           | 26  |
| D0741454 | DC MOTOR:DIA49:9.8W:BLS               | U016           | 27  |
| D0742459 | JOINT:CLEANING UNIT                   | U007_S001_S002 | 35  |
| D0742541 | DECAL:ARROW LABEL                     | U007_S004      | 36  |
| D0742542 | DECAL:GRIP                            | U007_S001_S002 | 37  |
| D0742577 | CONNECTOR:DRAWER:4POLE:REAR           | U007           | 38  |
| D0742632 | BRACKET:DC STEPPER MOTOR:M56:CAM      | U014           | 65  |
|          |                                       | U015           | 42  |
| D0742652 | LEVER:LINK:TRANSPORT ROLLER           | U005           | 72  |
| D0742681 | SHAFT:CAM:SHIFT                       | U005_S008      | 74  |

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|----------|-------------------------------------------------------|----------------|-----|
| D0742739 | PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN         | U005_S009      | 76  |
|          |                                                       | U005_S010      | 76  |
|          |                                                       | U005_S011      | 76  |
|          |                                                       | U005_S012      | 76  |
| D0742744 | HOLDER:SHIFT:BEARING:FRONT                            | U005           | 77  |
| D0742799 | GUIDE PLATE:CONNECTION:LCT: LOWER                     | U005           | 78  |
| D0742938 | GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN | U005           | 79  |
| D0742942 | PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER  | U005           | 80  |
| D0742952 | BRACKET:CONTACT IMAGE SENSOR                          | U005           | 81  |
| D0742970 | CAM:GUIDE PLATE:OPEN AND CLOSE                        | U005           | 82  |
| D0743047 | BRACKET:HOLDER:DUPLEX:ASS'Y                           | U015           | 43  |
| D0743168 | CONTACT IMAGE SENSOR:REGISTRATION:MAIN SCANNING:214MM | U005           | 83  |
| D0743173 | TIMING PULLEY:S2M:25T                                 | U004           | 260 |
|          |                                                       | U014           | 66  |
|          |                                                       | U015           | 44  |
| D0743824 | PLATE:ROLLER:INTERMEDIATE TRANSFER                    | U008_S001      | 47  |
| D0743829 | DECAL:POSITIONING DISPLAY:TCRU                        | U001           | 18  |
|          |                                                       | U007           | 39  |
|          |                                                       | U007_S004      | 39  |
|          |                                                       | U013_S001_S002 | 82  |
|          |                                                       | U013_S003_S002 | 82  |
| D0743871 | STOPPER:WIRE:PULLEY                                   | U008_S001      | 48  |
| D0743872 | PULLEY:DRIVE WERE:ASS'Y                               | U008_S001_S004 | 49  |
| D0743878 | HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK   | U008_S001      | 50  |
| D0743896 | COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER           | U008_S001      | 51  |
| D0744063 | HOUSING:THERMOSTAT:ASS'Y                              | U013_S001      | 83  |
|          |                                                       | U013_S003      | 83  |
| D0744064 | COVER:THERMOSTAT:PRESSURE                             | U013_S001      | 84  |
|          |                                                       | U013_S003      | 84  |

| Number   | Part Name                                       | Group          | ID  |
|----------|-------------------------------------------------|----------------|-----|
| D0744067 | LEVER:CONTROL PLATE:PRESSURE                    | U013_S001      | 85  |
|          |                                                 | U013_S003      | 85  |
| D0744070 | SUPPORTING PLATE:LEVER:PRESSURE                 | U013_S001      | 86  |
|          |                                                 | U013_S003      | 86  |
| D0744072 | STEPPED SCREW:M5                                | U013_S001      | 87  |
|          |                                                 | U013_S003      | 87  |
| D0744102 | COLLAR:DIA10X:DIA14X:12                         | U013_S001      | 88  |
|          |                                                 | U013_S003      | 88  |
| D0744103 | CAM:PRESSURE:A                                  | U013_S001      | 89  |
|          |                                                 | U013_S003      | 89  |
| D0744104 | FEELER:CAM:PRESSURE:FRONT                       | U013_S001      | 90  |
|          |                                                 | U013_S003      | 90  |
| D0744105 | FEELER:CAM:PRESSURE:REAR                        | U013_S001      | 91  |
|          |                                                 | U013_S003      | 91  |
| D0744107 | COLLAR:DIA10XDIA14X9.4                          | U013_S001      | 92  |
|          |                                                 | U013_S003      | 92  |
| D0744180 | HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y            | U013_S001      | 93  |
|          |                                                 | U013_S003      | 93  |
| D0744181 | ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE   | U013_S001      | 94  |
|          |                                                 | U013_S003      | 94  |
| D0744182 | ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER          | U013_S001      | 95  |
|          |                                                 | U013_S003      | 95  |
| D0744225 | KNOB:FUSING                                     | U021_S001      | 12  |
| D0744227 | BOLT:M5:ROUND POINT                             | U013_S001      | 97  |
|          |                                                 | U013_S003      | 97  |
| D0744302 | PLAIN SHAFT BEARING:ROLLER:REAR                 | U013_S002      | 98  |
| D0744336 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | U013_S001_S002 | 99  |
|          |                                                 | U013_S003_S002 | 99  |
| D0744351 | STEPPED SCREW:DIA5.4DIA:DIA3.5:M3               | U008           | 52  |
|          |                                                 | U013           | 100 |
| D0744380 | DECAL:H-TEMP WARNING:FUSING:WEB                 | U013_S002_S001 | 101 |
| D0744390 | ACCESSORY:KNOB:FUSING:ASS'Y                     | U021_S001      | 13  |
| D0744391 | HOLDER:KNOB:FUSING:DUAL FACES TEPE              | U021_S001      | 14  |
| D0744698 | LEVER:LOCK:GUIDE PLATE                          | U014           | 67  |
| D0745100 | SD-CARD:NICE:REGI:ASS'Y                         | SPECIAL TOOLS  | 10  |

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| Number   | Part Name                                      | Group     | ID |
|----------|------------------------------------------------|-----------|----|
| D0745101 | SD-CARD:NICE:REGI2:ASS'Y                       | U017      | 47 |
| D0746092 | BRACKET:HEATER:INTERMEDIATE TRANSFER           | U008_S001 | 53 |
| D0746097 | THERMOSTAT:INTERMEDIATE TRANSFER               | U008_S001 | 54 |
| D0746134 | PLAIN SHAFT BEARING:INSULATE                   | U008_S001 | 55 |
| D0746144 | BRACKET:INTERMEDIATE TRANSFER:FRONT            | U008_S001 | 56 |
| D0746145 | BRACKET:INTERMEDIATE TRANSFER:REAR             | U008_S001 | 57 |
| D0746146 | BRACKET:BIAS:INTERMEDIATE TRANSFER             | U008_S001 | 58 |
| D0746147 | TERMINAL:INTERMEDIATE TRANSFER                 | U008_S001 | 59 |
| D0746161 | COVER:BIAS:INTERMEDIATE TRANSFER               | U008_S001 | 60 |
| D0746165 | PULLEY:ON-OFF:BELT TENSIONER                   | U005      | 84 |
| D0746180 | COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER  | U008_S001 | 61 |
| D0746197 | TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER | U008_S001 | 62 |
| D0746216 | SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASS'Y        | U010_S001 | 32 |
| D0746219 | COIL SPRING:SHUTTER:DISCHARGE USED TONER       | U010_S001 | 33 |
| D0746228 | ELECTRODE PLATE:FRAME                          | U010_S001 | 34 |
| D0746235 | CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y        | U010_S001 | 35 |
| D0746238 | JOINT:TRANSFER:DRIVE                           | U010      | 36 |
| D0746241 | DECAL:GRIP:TRANSFER/SEPARATION UNIT            | U010_S001 | 37 |
| D0746257 | BRUSH ROLLER:APPLY:ASS'Y                       | U010_S001 | 39 |
| D0746265 | BLADE:TRANSFER ROLLER:ASS'Y                    | U010_S001 | 40 |
| D0746270 | HOLDER:BLADE:ASS'Y                             | U010_S001 | 41 |
| D0746273 | SEAL:HOLDER                                    | U010_S001 | 42 |
| D0746274 | SEAL:HOLDER:UPPER                              | U010_S001 | 43 |
| D0746276 | PIN:POSITIONING PLATE:BLADE:TRANSFER           | U010_S001 | 44 |

| Number   | Part Name                                             | Group          | ID |
|----------|-------------------------------------------------------|----------------|----|
|          | TRANSFER ROLLER:ASS'Y                                 |                |    |
| D0746279 | COIL SPRING:BLADE:TRANSFER ROLLER                     | U010_S001      | 45 |
| D0746312 | GEAR:IDLER:TRANSFER ROLLER                            | U010_S001      | 46 |
| D0746313 | GEAR:IDLER:COLLECTION COIL                            | U010_S001      | 47 |
| D0746314 | GEAR:COLLECTION COIL                                  | U010_S001      | 48 |
| D0746315 | GEAR:BRUSH:APPLY                                      | U010_S001      | 49 |
| D0746410 | GROUND PLATE:BELT CLEANING                            | U009_S001      | 12 |
| D0746411 | COIL SPRING:EARTH:BELT CLEANING                       | U009_S001      | 13 |
| D0746413 | SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y                 | U009_S001      | 14 |
| D0746424 | BLADE:CLEANING:BELT CLEANING:ASS'Y                    | U009_S001      | 16 |
| D0746428 | HOLDER:CLEANING:BELT CLEANING:ASS'Y                   | U009_S001      | 17 |
| D0746431 | COIL SPRING:BLADE:CLEANING:BELT CLEANING              | U009_S001      | 18 |
| D0746434 | TONER COLLECTION COIL:BELT CLEANING:ASS'Y             | U009_S001      | 19 |
| D0746439 | PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW | U009_S001      | 20 |
| D0746440 | GUIDE:DISCHARGE USED TONER:BELT CLEANING              | U009_S001      | 21 |
| D0746441 | SHUTTER:TRANSPORT SCREW:BELT CLEANING                 | U009_S001      | 22 |
| D0746442 | COIL SPRING:DISCHARGE USED TONER                      | U009_S001      | 23 |
| D0746443 | SEAL:DISCHARGE USED TONER                             | U009_S001      | 24 |
| D0746446 | BRUSH:APPLY:BELT CLEANING                             | U009_S001      | 25 |
| D0746450 | COATING BAR:ASS'Y                                     | U009_S001_S001 | 26 |
| D0746454 | ARM:COATING BAR:BELT CLEANING                         | U009_S001_S001 | 27 |
| D0746455 | COIL SPRING:COATING BAR                               | U009_S001_S001 | 28 |
| D0746457 | BLADE:APPLY:ASS'Y                                     | U009_S001      | 29 |
| D0746461 | HOLDER:APPLY:BELT CLEANING:ASS'Y                      | U009_S001      | 30 |

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| Number   | Part Name                                     | Group          | ID  |
|----------|-----------------------------------------------|----------------|-----|
| D0746464 | COIL SPRING:BLADE:APPLY:BELT CLEANING         | U009_S001      | 31  |
| D0746467 | COIL SPRING:STOPPER:CASE:BELT CLEANING        | U009_S001      | 32  |
| D0746468 | STOPPER:CASE:BELT CLEANING                    | U009_S001      | 33  |
| D0746469 | SLIDE RAIL:UPPER:BELT CLEANING                | U009_S001      | 34  |
| D0746470 | RELEASE PLATE:BLADE:CLEANING                  | U009_S001      | 35  |
| D0746471 | RELEASE PLATE:BLADE:APPLY                     | U009_S001      | 36  |
| D0746477 | GEAR:BRUSH:REMOVE PAPER DUST:Z17              | U009_S001      | 37  |
| D0746478 | GEAR:PULLEY:IDLER:BELT CLEANING               | U009_S001      | 38  |
| D0746479 | GEAR:COLLECT:COIL:Z19                         | U009_S001      | 39  |
| D0746480 | PULLEY:BRUSH:APPLY:Z30                        | U009_S001      | 40  |
| D0746481 | JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING   | U009_S001      | 41  |
| D0746485 | SEAL:CASE:BRUSH:FRONT                         | U009_S001      | 42  |
| D0746486 | SEAL:CASE:BRUSH:REAR                          | U009_S001      | 43  |
| D0746488 | SEAL:HOLDER:BEHIND:BELT CLEANING              | U009_S001      | 44  |
| D0746489 | VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING | U009_S001      | 45  |
| D0746490 | SEAL:BASE:CASE:BELT CLEANING                  | U009_S001      | 46  |
| D0746491 | SEAL:CASE:CLEANING BLADE:FRONT                | U009_S001      | 47  |
| D0746492 | SEAL:CASE:CLEANING BLADE:REAR                 | U009_S001      | 48  |
| D0746495 | LEVER:RELEASE:BLADE                           | U009_S001      | 49  |
| D0746496 | GRIP:BELT CLEANING                            | U009_S001      | 50  |
| D0746497 | DECAL:POSITIONING DISPLAY:TCRU                | U004_S016      | 261 |
|          |                                               | U004_S018      | 261 |
|          |                                               | U005           | 85  |
|          |                                               | U009_S001      | 51  |
|          |                                               | U013           | 102 |
|          |                                               | U013_S001_S001 | 102 |

| Number   | Part Name                                        | Group          | ID  |
|----------|--------------------------------------------------|----------------|-----|
|          |                                                  | U013_S002_S001 | 102 |
|          |                                                  | U013_S003_S001 | 102 |
| D0746574 | COVER:CAM:VERTICAL TRANSPORT                     | U011           | 29  |
| D0746575 | SHAFT:CAM:VERTICAL TRANSPORT                     | U011           | 30  |
| D0746579 | SEAL:COVER:CAM:VERTICAL TRANSPORT                | U011           | 31  |
| D0746643 | GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31 | U011_S003      | 32  |
| D0746659 | SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y              | U011           | 33  |
| D0746663 | TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63        | U011           | 34  |
| D0746664 | GEAR:IDLER:Z49/Z27                               | U011           | 35  |
| D0746665 | GEAR:JOINT:COLLECTION BOTTLE:Z65                 | U011           | 36  |
| D0746666 | GEAR:IDLER:Z37/Z28                               | U011           | 37  |
| D0746667 | HOLDER:RADIAL BALL BEARING:JOINT                 | U011           | 38  |
| D0746697 | DECAL:COLLECTION BOTTLE:GRIP:FRONT               | U011_S004      | 39  |
| D0746711 | FRAME:ARM:OPERATION SUB-UNIT:INNER               | U002           | 21  |
| D0746712 | GUIDE PLATE:ARM:OPERATION SUB-UNIT               | U002           | 22  |
| D0746713 | FRAME:ARM:OPERATION SUB-UNIT:OUTER               | U002           | 23  |
| D0746714 | GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER       | U002           | 24  |
| D0746715 | SUPPORTING PLATE:GUIDE PLATE:HINGE               | U002           | 25  |
| D0746717 | BRACKET:COVER:ARM:RIGHT                          | U002           | 27  |
| D0746718 | HINGE:ARM:OPERATION SUB-UNIT:LOWER               | U002           | 28  |
| D0746719 | FRAME:ARM:OPERATION SUB-UNIT:FRONT               | U002           | 29  |
| D0746721 | GUIDE PLATE:HINGE:OPERATION                      | U002           | 30  |

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| Number   | Part Name                                  | Group     | ID  |
|----------|--------------------------------------------|-----------|-----|
|          | SUB-UNIT:UPPER                             |           |     |
| D0746722 | HINGE:ARM:OPERATION SUB-UNIT:UPPER         | U002      | 31  |
| D0746723 | GUIDE PLATE:OPERATION PANEL                | U002      | 32  |
| D0746724 | BRACKET:COVER:ARM:FRONT                    | U002      | 33  |
| D0746725 | BRACKET:COVER:ARM:FRONT LOWER              | U002      | 34  |
| D0746726 | SUPPORTING PLATE:COVER:ARM:INNER           | U002      | 35  |
| D0746727 | COVER:HARNESS:OPERATION PANEL              | U021      | 15  |
| D0746728 | COVER:ARM:OPERATION SUB-UNIT:RIGHT         | U002      | 36  |
| D0746729 | COVER:ARM:OPERATION SUB-UNIT:INNER         | U002      | 37  |
| D0746730 | COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER   | U002      | 38  |
| D0746732 | COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER    | U002      | 39  |
| D0746734 | COVER:OPERATION PANEL:REAR                 | U021      | 16  |
| D0746735 | COVER:OPERATION PANEL:REAR UPPER           | U021      | 17  |
| D0746736 | COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER   | U002      | 40  |
| D0746738 | CAP:COVER:ARM:RIGHT                        | U002      | 41  |
| D0746739 | HOLDER:HINGE:OPERATION SUB-UNIT:UPPER      | U002      | 42  |
| D0746974 | CAP:LOUVER:MM90                            | U018      | 21  |
| D0746975 | FILTER:POWER SUPPLY UNIT:MM90              | U018      | 22  |
| D0747087 | SEAL:DC FAN MOTOR:SIROCCO                  | U008_S002 | 63  |
| D0747118 | DUCT:INNER BACK:COOLING:POSITIONING SENSOR | U008_S002 | 64  |
| D0747119 | DUCT:FRONT:COOLING:POSITIONING SENSOR      | U008_S002 | 65  |
| D0747330 | SLIDE RAIL:LEFT:NO.1                       | U004      | 262 |
| D0747331 | STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN  | U004      | 263 |

| Number   | Part Name                                           | Group                                              | ID                |
|----------|-----------------------------------------------------|----------------------------------------------------|-------------------|
| D0747333 | STAY:SLIDE RAIL:LEFT FRONT:NO.1                     | U004                                               | 264               |
| D0747335 | STAY:SLIDE RAIL:LEFT:NO.2                           | U004                                               | 265               |
| D0747349 | COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE SENSOR | U004                                               | 266               |
| D0747381 | DECAL:VERTICAL TRANSPORT:A1                         | U004                                               | 267               |
| D0747385 | DECAL:CAUTION CHART:TANDEM LCT                      | U004_S016<br>U004_S018                             | 268<br>268        |
| D0747387 | DECAL:BASE:TANDEM LCT:LEFT                          | U004_S017_S001<br>U004_S019_S001                   | 269<br>269        |
| D0747388 | DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT          | U004_S016<br>U004_S018                             | 270<br>270        |
| D0747390 | DECAL:PAPER SET DIRECTION:PAPER TRAY                | U004_S001<br>U004_S002                             | 272<br>272        |
| D0747391 | DECAL:PAPER SET DIRECTION                           | U021                                               | 18                |
| D0747392 | DECAL:PAPER TRAY:NO.1                               | U004                                               | 273               |
| D0747393 | DECAL:PAPER TRAY:NO.2                               | U004                                               | 274               |
| D0747431 | STAY:HANDLE:ASS'Y                                   | U004                                               | 275               |
| D0747433 | STUD:HANDLE:RELEASE:ASS'Y                           | U004                                               | 276               |
| D0747446 | BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT             | U004                                               | 277               |
| D0747521 | GUIDE PLATE:UPPER:PAPER FEED UNIT                   | U004_S011<br>U004_S012<br>U004_S013                | 278<br>278<br>278 |
| D0747522 | GUIDE PLATE:LOWER:PAPER FEED UNIT                   | U004_S011<br>U004_S012<br>U004_S013                | 279<br>279<br>279 |
| D0747527 | SHAFT:FEED:ASS'Y                                    | U004_S011_S001<br>U004_S012_S001<br>U004_S013_S001 | 280<br>280<br>280 |
| D0747561 | GRIP:UPPER                                          | U004                                               | 281               |
| D0747562 | GRIP:LOWER                                          | U004                                               | 282               |
| D0747563 | BRACKET:SLIDER:GRIP                                 | U004                                               | 283               |
| D0747567 | BRACKET:ARM:LINK:LEFT                               | U004                                               | 284               |
| D0747573 | BRACKET:ARM:PLATE                                   | U004                                               | 285               |
| D0747596 | TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y                 | U004_S017_S001<br>U004_S019_S001                   | 287<br>287        |
| D0747603 | PLATE:GRIP:PAPER TRAY:NO.2                          | U004                                               | 288               |

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| Number   | Part Name                                   | Group                  | ID         |
|----------|---------------------------------------------|------------------------|------------|
| D0747606 | GRIP:PAPER TRAY:NO.2                        | U004                   | 289        |
| D0747607 | ARM:PAPER TRAY:GRIP                         | U004                   | 290        |
| D0747681 | (NA):HEAT SINK:HEATER:UPPER:ASS'Y           | U004_S021              | 291        |
| D0747684 | (NA):HEAT SINK:HEATER:UPPER:FRONT           | U004_S021              | 292        |
| D0747752 | CAP:COVER:TONER SUPPLY                      | U018                   | 23         |
| D0747775 | (NA):PLATE:LOGO:RICOH                       | U021                   | 19         |
| D0747782 | GRIP:DOOR:FRONT                             | U001                   | 19         |
| D0747828 | CAP:CONNECTOR                               | U001                   | 20         |
| D0747829 | CAP:JOINT:LARGE CAPACITY TRAY               | U001                   | 21         |
| D0747830 | COVER:LARGE CAPACITY TRAY                   | U001                   | 22         |
| D0747831 | COVER:CONNECTOR:LARGE CAPACITY TRAY         | U001                   | 23         |
| D0747854 | HINGE:LEFT LOWER:ASS'Y                      | U001                   | 24         |
| D0747861 | HINGE:RIGHT LOWER:ASS'Y                     | U001                   | 25         |
| D0895887 | PANEL:INTERFACE                             | U018                   | 24         |
| D0931266 | DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE | U005<br>U014           | 86<br>68   |
| D0951788 | KEYTOP:TRY PRINT                            | U002_S001<br>U002_S002 | 43<br>43   |
| D0A53995 | JOINT:KNOB:FUSING                           | U013_S001<br>U013_S003 | 161<br>161 |
| D0BX1069 | COVER:MOTOR:USED TONER                      | U020                   | 84         |
| D0BX1488 | SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y      | U001_S003              | 98         |
| D0BX1518 | COVER:EXHAUST:PAPER EXIT SUB-UNIT           | U021                   | 48         |
| D0BX1550 | INNER COVER:INTERMEDIATE TRANSFER:ASS'Y     | U001_S004              | 99         |
| D0BX1594 | HOLDER:HINGE:OPERATION SUB-UNIT:LOWER       | U002                   | 72         |
| D0BX2255 | CHARGE CORONA                               | U007_S002              | 150        |
| D0BX2432 | SERVICE PARTS:DEVELOPMENT UNIT:C3:ASS'Y     | U007_S004              | 153        |
| D0BX2485 | LED ARRAY:ASS'Y                             | U007_S004              | 154        |
| D0BX2500 | GRID:CHARGE CORONA                          | U007_S002              | 151        |

| Number   | Part Name                                       | Group                            | ID         |
|----------|-------------------------------------------------|----------------------------------|------------|
| D0BX2679 | HOLDER:DC STEPPER MOTOR:SHIFTER                 | U005                             | 187        |
| D0BX2856 | GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN | U005                             | 177        |
| D0BX2902 | GUIDE PLATE:CONNECTING:UPPER:PEEN               | U005                             | 181        |
| D0BX2906 | GUIDE PLATE:CONNECTING:LOWER:PEEN               | U005                             | 179        |
| D0BX3451 | LEVER:TONER BOTTLE:PEEN                         | U006                             | 93         |
| D0BX3862 | SUPPORTING PLATE:VACUUM                         | U012                             | 21         |
| D0BX4786 | CUSHION:GUIDE PLATE:REVERSE:LOWER               | U014                             | 152        |
| D0BX6051 | ROLLER:INTERMEDIATE TRANSFER:ASS'Y              | U008_S001                        | 129        |
| D0BX6210 | TRANSFER UNIT:ASS'Y                             | U010_S001                        | 81         |
| D0BX6225 | SIDE PLATE:TRANSFER/SEPARATION UNIT:REAR:ASS'Y  | U010_S001_S001                   | 82         |
| D0BX6250 | TRANSFER ROLLER                                 | U010_S001                        | 80         |
| D0BX6255 | BRUSH ROLLER:TRANSFER ROLLER:ASS'Y              | U010_S001                        | 78         |
| D0BX6400 | BELT CLEANING:ASS'Y                             | U009_S001                        | 63         |
| D0BX6420 | BRUSH:REMOVE PAPER DUST:BELT CLEANING           | U009_S001                        | 62         |
| D0BX6648 | COIL SPRING:TANDEM TRAY:LOCK                    | U004                             | 398        |
| D0BX6677 | ROLLER:SLIDE RAIL:FRONT                         | U004_S016<br>U004_S018           | 399<br>399 |
| D0BX6780 | TRAY BOTTOM PLATE:ASS'Y                         | U004_S001_S001<br>U004_S002_S001 | 402<br>402 |
| D0BX6786 | GUIDE PLATE:VERTICAL TRANSPORT:F2:PEEN          | U004                             | 413        |
| D0BX6795 | HOLDER:STAY:GUIDE PLATE                         | U004_S014                        | 393        |
| D0BX6889 | FILTER:MAIN:EXHAUST:RIGHT                       | U019                             | 119        |
| D0BX6909 | FILTER:DUCT:MAIN:REAR                           | U019                             | 120        |
| D0BX7114 | GUIDE PLATE:REVERSE:DUPLEX:DRIVE                | U015                             | 85         |
| D0BX7116 | GUIDE PLATE:REVERSE:DUPLEX:DRIVEN:PEEN          | U015                             | 83         |

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| Number   | Part Name                               | Group          | ID  |
|----------|-----------------------------------------|----------------|-----|
| D0BX7118 | GUIDE PLATE:REVERSE:DUPLEX:LEFT         | U015           | 84  |
| D0BX7595 | BASE:TANDEM LCT:RIGHT:ADHESION          | U004_S016      | 406 |
|          |                                         | U004_S018      | 406 |
| D0BX7631 | PAPER TRAY:UNIVERSAL:SUB-ASS'Y          | U004_S001      | 407 |
|          |                                         | U004_S002      | 407 |
| D1054365 | HOLDER:THERMOPILE                       | U013           | 103 |
| D1055898 | HOLDER:TEMPERATURE & HUMIDITY SENSOR    | U011           | 62  |
| D1202829 | TENSION SPRING:REGISTRATION:DRIVEN      | U011           | 40  |
| D1316511 | BRACKET:CONNECTOR:LEFT                  | U004           | 293 |
| D1316775 | SIDE FENCE:REAR:ASS'Y                   | U004_S001_S002 | 294 |
|          |                                         | U004_S002_S002 | 294 |
| D1316777 | SIDE FENCE:FRONT:ASS'Y                  | U004_S001_S003 | 295 |
|          |                                         | U004_S002_S003 | 295 |
| D1363692 | DECAL:COLLECTION BOTTLE:GRIP:UPPER      | U011_S004      | 41  |
| D1364233 | STEPPED SCREW:DIA5:M3X3.8               | U019           | 24  |
| D1365709 | PCB:EX3_DDR3-DIMM:RC-A:2GB:ASS'Y        | U018           | 25  |
| D1366099 | TENSION SPRING:BRACKET:DC STEPPER MOTOR | U008_S001      | 66  |
| D1366145 | ROLLER:ON-OFF:INTERMEDIATE TRANSFER     | U008_S001      | 67  |
| D1366149 | BUSHING:SLIDE RAIL:ON-OFF               | U008_S001      | 68  |
| D1366183 | GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU  | U008_S001      | 69  |
| D1381289 | JOINT:FUSING:ON-OFF                     | U016_S009      | 28  |
| D1495776 | COVER:USB:SMALL                         | U018           | 26  |
| D1495883 | KEYTOP:MAIN SWITCH                      | U017           | 29  |
| D1495884 | COMPRESSION SPRING:KEYTOP               | U017           | 30  |
| D1791043 | GUARD:MAIN:VERTICAL TRANSPORT           | U020           | 42  |
| D1791115 | RAIL:INTERMEDIATE TRANSFER:LEFT         | U020           | 43  |
| D1791118 | SEPARATION PLATE:MAIN:REAR MIDDLE       | U020           | 85  |

| Number   | Part Name                                | Group     | ID |
|----------|------------------------------------------|-----------|----|
| D1791127 | GUIDE:LOCK:PAPER EXIT UNIT               | U020      | 44 |
| D1791128 | HOLDER:REGISTRATION:DRAWER               | U020      | 45 |
| D1791129 | GUIDE:PULL OUT:LOCK                      | U020      | 46 |
| D1791130 | GUIDE:PULL OUT:MIDDLE:LOWER              | U020      | 47 |
| D1791185 | GUIDE:INTERMEDIATE TRANSFER:LEFT         | U020      | 48 |
| D1791220 | DRUM SHAFT:DRIVE:ASS'Y                   | U016_S001 | 29 |
| D1791221 | HOLDER:COIL SPRING:LOCK:PULL OUT         | U020      | 50 |
| D1791232 | SHAFT:LOCK:PULL OUT:RIGHT:ASS'Y          | U020      | 51 |
| D1791251 | DC MOTOR:DIA63:29.7W:BRUSHLESS           | U016      | 30 |
| D1791252 | DC MOTOR:DIA82.2:63.7W:BRUSHLESS         | U016      | 31 |
| D1791254 | SHAFT:DRIVE:DEVELOPMENT ROLLER:ASS'Y     | U016_S002 | 32 |
| D1791256 | SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y        | U016      | 33 |
| D1791258 | PLATE:HOLDER:ANTISTATIC BRUSH:DRUM       | U016      | 34 |
| D1791262 | SHAFT:DRIVE:CLEANER:ASS'Y                | U016_S003 | 35 |
| D1791264 | PLATE:HOLDER:RADIAL BALL BEARING         | U016      | 36 |
| D1791265 | PULLEY:DRIVE:DRUM:107T                   | U016      | 37 |
| D1791266 | PULLEY:DRIVE:DEVELOPMENT ROLLER:59T      | U016      | 38 |
| D1791267 | SYNCHRONOUS BELT:120S2M316               | U016      | 39 |
| D1791268 | SYNCHRONOUS BELT:80S2M300                | U016      | 40 |
| D1791269 | BRACKET:DC MOTOR:CLEANING DRIVE SUB-UNIT | U016      | 41 |
| D1791271 | SPACER:SHAFT:DRUM                        | U016      | 42 |
| D1791273 | GEAR:DRIVE:TRANSPORT SCREW:54Z           | U016      | 43 |
| D1791275 | TENSION SPRING:3.8N                      | U016      | 44 |
| D1791276 | TENSION SPRING:3.6N                      | U016      | 45 |
| D1791277 | GEAR:DRIVE:CLEANER:39Z                   | U016      | 46 |



## Exclusive Parts

| Number   | Part Name                                      | Group     | ID |
|----------|------------------------------------------------|-----------|----|
| D1791278 | HOLDER:BEARING:DRUM SHAFT                      | U016      | 47 |
| D1791286 | BRACKET:DRIVE:CLEANER:ASS'Y                    | U016      | 48 |
| D1791288 | GEAR:IDLER:CLEANER:49Z/33Z                     | U016_S004 | 49 |
| D1791289 | GEAR:PULLEY:DRUM:113Z/37T                      | U016_S005 | 50 |
| D1791290 | GEAR:IDLER:TRANSPORT SCREW:65Z/53Z             | U016_S006 | 51 |
| D1791291 | BRACKET:DC MOTOR:DRUM:ASS'Y                    | U016      | 52 |
| D1791293 | TIGHTENER:DRIVE:DRUM:ASS'Y                     | U016      | 53 |
| D1791297 | TIGHTENER:DRIVE:DEVELOPMENT:ASS'Y              | U016      | 54 |
| D1791300 | DRIVE UNIT:FUSING:ASS'Y                        | U016_S008 | 55 |
| D1791309 | DC BRUSHLESS MOTOR:58W:DRIVE:FUSING UNIT       | U016_S008 | 56 |
| D1791316 | JOINT:DRIVE:FUSING                             | U016_S008 | 75 |
| D1791320 | BRACKET:DRIVE:USED TONER                       | U016      | 57 |
| D1791323 | TENSION SPRING:BELT TENSIONER:DRIVE:USED TONER | U016      | 58 |
| D1791324 | SYNCHRONOUS BELT:40S3M222                      | U011_S001 | 42 |
| D1791326 | BRACKET:BELT TENSIONER:DRIVE:USED TONER        | U016      | 59 |
| D1791327 | SHAFT:BELT TENSIONER:DRIVE:USED TONER          | U016      | 60 |
| D1791328 | GEAR:PULLEY:Z67/T19:DRIVE:USED TONER           | U016      | 61 |
| D1791329 | PULLEY:TIGHTENER:DIA18                         | U016      | 62 |
| D1791345 | BRACKET:DRAWER:DEVELOPMENT                     | U016      | 63 |
| D1791351 | DC MOTOR:DIA63:24V:28.4W                       | U008_S001 | 70 |
| D1791352 | HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER       | U008_S001 | 71 |
| D1791353 | GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER        | U008_S001 | 72 |
| D1791354 | HOLDER:MOTOR:INTERMEDIATE TRANSFER             | U008_S001 | 73 |
| D1791370 | DC MOTOR:40W:BRUSHLESS                         | U016_S007 | 64 |
| D1791375 | GEAR:IDLER:BELT CLEANING                       | U016_S007 | 65 |
| D1791391 | MECHANICAL DRIVE SECTION:TR                    | U016_S007 | 66 |

| Number   | Part Name                                | Group     | ID |
|----------|------------------------------------------|-----------|----|
|          | ANSFER:SECOND:ASS'Y                      |           |    |
| D1791442 | COVER:DC_SW                              | U001      | 26 |
| D1791451 | CAP:KEY COUNTER                          | U001      | 27 |
| D1791454 | DOOR:TONER SUPPLY:ASS'Y                  | U001_S002 | 28 |
| D1791456 | SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY | U001_S002 | 29 |
| D1791457 | MAGNET CATCH PLEET:DOOR:TONER SUPPLY     | U001_S002 | 30 |
| D1791460 | HINGE:DOOR:TONER SUPPLY                  | U001      | 31 |
| D1791465 | BRACKET:KEY COUNTER                      | U020      | 52 |
| D1791469 | COVER:FRONT UPPER                        | U001      | 32 |
| D1791470 | BRACKET:COVER:FRONT UPPER                | U001      | 33 |
| D1791471 | LEVER:SAFETY SWITCH                      | U001      | 34 |
| D1791476 | BRACKET:SAFETY SWITCH                    | U001      | 35 |
| D1791477 | SHIELD PLATE:SAFETY SWITCH               | U001      | 36 |
| D1791483 | LEVER:SAFETY SWITCH                      | U001      | 37 |
| D1791485 | DOOR:FRONT LEFT:LOWER                    | U001      | 38 |
| D1791487 | DUCT:DOOR:FRONT LEFT:ASS'Y               | U001      | 39 |
| D1791490 | BRACKET:SUPPORTING PLATE:DOOR:FRONT LEFT | U001_S003 | 40 |
| D1791497 | DOOR:FRONT RIGHT:UPPER                   | U001      | 41 |
| D1791499 | CAP:MM22                                 | U001      | 42 |
| D1791500 | DOOR:FRONT RIGHT:LOWER                   | U001      | 43 |
| D1791505 | STOPPER:GUIDE PLATE:VERTICAL TRANSPORT   | U001_S005 | 44 |
| D1791514 | COVER:MAIN:RIGHT                         | U001      | 45 |
| D1791526 | STAY:SAFETY SWITCH                       | U001      | 46 |
| D1791531 | HINGE:LEFT UPPER                         | U001      | 47 |
| D1791533 | HINGE:RIGHT UPPER                        | U001      | 48 |
| D1791553 | COVER:DC_SW                              | U017      | 31 |
| D1791557 | BRACKET:DC_SW                            | U017      | 32 |
| D1791571 | BRACKET:EARTH:DOOR:MIDDLE                | U001      | 49 |
| D1791572 | BRACKET:EARTH:DOOR:LOWER                 | U001      | 50 |
| D1791582 | PLATE:MAGNET CATCH                       | U001      | 51 |
| D1791583 | SEAL:PLATE:MAGNET CATCH                  | U001      | 52 |
| D1791586 | (EU,AA,CHN):DECAL:CAUTION:PULL OUT:BLANK | U021      | 20 |
| D1791588 | (NA):DECAL:CAUTION:PULL OUT:EU           | U021      | 21 |

## Exclusive Parts

| Number   | Part Name                                                  | Group          | ID  |
|----------|------------------------------------------------------------|----------------|-----|
|          | NGLISH                                                     |                |     |
| D1791589 | (EU,AA,CHN):DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE | U021           | 22  |
| D1791594 | (EU,AA,CHN):DECAL:DC:MAIN SWITCH                           | U021           | 23  |
| D1791595 | (NA):DECAL:DC:MAIN SWITCH                                  | U021           | 24  |
| D1791731 | COVER:REGISTRATION:MOTOR                                   | U020           | 53  |
| D1791734 | LEVER:PULL OUT:LEFT                                        | U020           | 54  |
| D1791786 | BRACKET:INNER COVER                                        | U019           | 25  |
| D1792204 | COVER:END BLOCK:REAR                                       | U007_S002      | 40  |
| D1792205 | ELECTRODE PLATE:CASE:CHARGE                                | U007_S002      | 41  |
| D1792206 | STAY:GRID                                                  | U007_S002      | 42  |
| D1792208 | END BLOCK:CHARGE CORONA:REAR                               | U007_S002      | 43  |
| D1792209 | STAY:CORONA WIRE:LEFT                                      | U007_S002      | 44  |
| D1792210 | STAY:CORONA WIRE:RIGHT                                     | U007_S002      | 45  |
| D1792224 | CORONA WIRE:CHARGE CORONA                                  | U007_S002      | 46  |
| D1792237 | HOLDER:MOTOR:CHARGE                                        | U007           | 47  |
| D1792238 | SOCKET:CHARGE                                              | U007           | 48  |
| D1792239 | SHAFT:CLEANER:CHARGE:DRIVE:ASSY                            | U007_S005      | 49  |
| D1792246 | SEAL:DUCT:SIDE PLATE:REAR                                  | U007           | 50  |
| D1792254 | DECAL:CHARGE:GRIP                                          | U007_S002_S001 | 51  |
| D1792256 | COVER:CHARGE CORONA:ASSY                                   | U007_S002_S001 | 53  |
| D1792370 | GRIP:DRUM:ASSY                                             | U007           | 54  |
| D1792376 | HOLDER:DRUM:TAKE OFF:FRONT                                 | U007           | 55  |
| D1792377 | HOLDER:DRUM:TAKE OFF:REAR                                  | U007           | 56  |
| D1792411 | SLIDE RAIL:PCU                                             | U007           | 57  |
| D1792412 | HOLDER:SLIDE RAIL:PCU:RIGHT                                | U007           | 144 |
| D1792416 | STAY:ELECTRIC POTENTIAL SENSOR                             | U007           | 58  |
| D1792417 | HOLDER:ELECTRIC POTENTIAL SENSOR                           | U007           | 59  |
| D1792419 | STOPPER:SLIDE RAIL:PCU:PEEN                                | U007           | 60  |
| D1792421 | ELECTRIC POTENTIAL SENSOR                                  | U007           | 61  |
| D1792427 | BRACKET:DRAWER:CLEANING UN                                 | U007           | 62  |

| Number   | Part Name                                                 | Group     | ID  |
|----------|-----------------------------------------------------------|-----------|-----|
|          | IT                                                        |           |     |
| D1792467 | LEVER:POSITIONING:CLEANING                                | U007_S004 | 139 |
| D1792468 | GRIP:DRUM STAY:PCU                                        | U007_S004 | 63  |
| D1792469 | KNOB SCREW:DRUM                                           | U007      | 64  |
| D1792474 | DECAL:DIAL                                                | U007_S004 | 65  |
| D1792621 | SHAFT:DRIVEN ROLLER:SHIFT                                 | U005      | 87  |
| D1792631 | GUIDE PLATE:SHIFT:REGISTRATION:UPPER                      | U005      | 88  |
| D1792642 | HOLDER:SHIFT:BEARING:REAR                                 | U005      | 89  |
| D1792643 | CAM:REGISTRATION:GATE:RELEASE                             | U005      | 90  |
| D1792648 | PLATE:ADJUSTING PIN                                       | U005      | 92  |
| D1792651 | GUIDE PLATE:REGISTRATION:EXIT                             | U005      | 93  |
| D1792660 | BRACKET:GUIDE PLATE:FRONT:CIS                             | U005      | 94  |
| D1792661 | BRACKET:GUIDE PLATE:INNER BACK:CIS                        | U005      | 95  |
| D1792666 | GUIDE PLATE:REGISTRATION:TIMING:UPPER                     | U005      | 96  |
| D1792670 | GUIDE PLATE:REGISTRATION:TIMING:LOWER                     | U005      | 97  |
| D1792675 | COVER:REGISTRATION:DOUBLE FEED SENSOR                     | U005      | 98  |
| D1792684 | REGISTRATION GUIDE:OPEN AND CLOSE                         | U005      | 99  |
| D1792685 | CASE:REMOVE PAPER DUST:ASSY                               | U005      | 100 |
| D1792689 | COVER:REGISTRATION:EXIT                                   | U005      | 101 |
| D1792691 | TENSION SPRING:PRESSURE ROLLER                            | U005      | 102 |
| D1792698 | COMPRESSION SPRING:SHIFT                                  | U005      | 103 |
| D1792702 | TIMING ROLLER:REGISTRATION:DRIVE                          | U005_S001 | 104 |
| D1792703 | TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT | U005_S002 | 105 |
| D1792704 | TRANSPORT ROLLER:CONNECTI                                 | U005_S003 | 106 |

## Exclusive Parts

| Number   | Part Name                                  | Group     | ID  |
|----------|--------------------------------------------|-----------|-----|
|          | NG:MAIN                                    |           |     |
| D1792705 | TRANSPORT ROLLER:SHIFT:TRAILING EDGE       | U005_S014 | 107 |
| D1792711 | TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT    | U005      | 108 |
| D1792727 | SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN    | U005      | 109 |
| D1792751 | BRACKET:DC STEPPER MOTOR:PAPER FEED:TIMING | U005      | 110 |
| D1792754 | BRACKET:DC STEPPER MOTOR:PAPER FEED        | U005      | 111 |
| D1792757 | TIGHTENER:BRACKET:DC STEPPER MOTOR         | U005      | 112 |
| D1792758 | GEAR:Z41:TIMING PULLEY:T41                 | U005_S006 | 113 |
|          |                                            | U005_S007 | 113 |
| D1792760 | COVER:MOTOR                                | U005      | 114 |
| D1792763 | CAM:REGISTRATION:TIMING                    | U005      | 115 |
| D1792764 | SHAFT:CAM:REGISTRATION:TIMING              | U005      | 116 |
| D1792768 | TIMING PULLEY:S2M:30T                      | U005      | 117 |
| D1792783 | COVER:BASE:MAIN PAPER SMD                  | U005      | 119 |
| D1792791 | BRACKET:DRAWER:MAIN PAPER SMD              | U005      | 120 |
| D1792809 | GUIDE PLATE:SHIFT:LEFT LOWER               | U005      | 121 |
| D1792814 | GUIDE:SHIFT:TRAILING EDGE                  | U005      | 122 |
| D1792817 | BRACKET:SHIFT:SYNCHRONOUS BELT             | U005      | 124 |
| D1792861 | BRACKET:OPEN AND CLOSE:LARGE CAPACITY TRAY | U005      | 126 |
| D1792872 | BRACKET:DC STEPPER MOTOR:TRAILING EDGE     | U005      | 127 |
| D1792891 | GUIDE PIN:SHIFT:TRAILING EDGE              | U005      | 128 |
| D1792901 | GUIDE PLATE:CONNECTING:DUPLICATE:EXIT      | U005      | 129 |
| D1792909 | JOINT:CONNECTING:DRIVEN                    | U005      | 132 |
| D1792932 | ARM:ON-OFF:TRANSPORT ROLLER                | U005      | 133 |
| D1792933 | SHAFT:LINK:ON-OFF:CONNECTING               | U005      | 134 |

| Number   | Part Name                                  | Group     | ID  |
|----------|--------------------------------------------|-----------|-----|
|          | G:LARGE CAPACITY TRAY                      |           |     |
| D1792934 | SHAFT:LINK:ON-OFF:CONNECTING               | U005      | 135 |
| D1792943 | BRACKET:CAM:ON-OFF                         | U005      | 136 |
| D1792944 | DISC:ON-OFF:SENSOR                         | U005      | 137 |
| D1792946 | SHAFT:CAM:ON-OFF:LARGE CAPACITY TRAY       | U005      | 138 |
| D1792947 | SHAFT:CAM:ON-OFF:MAIN                      | U005      | 139 |
| D1792948 | CAM:TRANSPORT ROLLER:ON-OFF                | U005      | 140 |
| D1792952 | BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF     | U005      | 141 |
| D1792960 | GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING | U005      | 142 |
| D1792963 | BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE    | U005      | 143 |
| D1792964 | GUIDE:MAIN:CONNECTING:OPEN AND CLOSE       | U005      | 144 |
| D1792965 | SHAFT:GUIDE PLATE:OPEN AND CLOSE           | U005      | 145 |
| D1793043 | DUCT:FILTER:DEVELOPMENT:ASS'Y              | U007_S004 | 67  |
| D1793070 | GEAR:TRANSPORT SCREW:NO.1                  | U007_S004 | 68  |
| D1793071 | GEAR:TRANSPORT SCREW:NO.2                  | U007_S004 | 69  |
| D1793072 | GEAR:TRANSPORT SCREW:NO.3                  | U007_S004 | 70  |
| D1793073 | GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y     | U007_S004 | 71  |
| D1793074 | GEAR:IDLER:TRANSPORT SCREW:LOWER:ASS'Y     | U007_S004 | 72  |
| D1793075 | FILTER:DEVELOPMENT                         | U007_S004 | 73  |
| D1793084 | ENTRANCE SEAL:DEVELOPMENT:ASS'Y            | U007_S004 | 74  |
| D1793090 | PLATE:GEAR:IDLER:ASS'Y                     | U007_S004 | 75  |
| D1793131 | RECEPTACLE:DEVELOPMENT VIAS:ASS'Y          | U007      | 77  |
| D1793144 | COVER:INTERMEDIATE TRANSFER:LOWER          | U008_S001 | 74  |
| D1793201 | TONER SUPPLY UNIT:TONER HOPPER             | U006_S001 | 53  |

## Exclusive Parts

| Number   | Part Name                                         | Group                          | ID             |
|----------|---------------------------------------------------|--------------------------------|----------------|
|          | PER:ASS'Y                                         |                                |                |
| D1793234 | GEAR:TRANSPORT SCREW:LONG<br>:TONER SUPPLY        | U006_S001                      | 54             |
| D1793237 | GEAR:TRANSPORT SCREW:SHOR<br>T:TONER SUPPLY       | U006_S001                      | 55             |
| D1793244 | GEAR:AGITATOR:TONER SUPPLY                        | U006_S001                      | 56             |
| D1793252 | COVER:GEAR:TONER SUPPLY                           | U006_S001                      | 57             |
| D1793253 | GEAR:IDLER:FEED:TONER SUPPL<br>Y:1                | U006_S001                      | 58             |
| D1793254 | GEAR:IDLER:FEED:TONER SUPPL<br>Y:2                | U006_S001                      | 59             |
| D1793256 | BRACKET:DC STEPPER MOTOR:A<br>GITATOR:ASS'Y       | U006_S001                      | 60             |
| D1793259 | GEAR:IDLER:AGITATOR:TONER S<br>UPPLY              | U006_S001                      | 61             |
| D1793263 | BRACKET:DC STEPPER MOTOR:T<br>ONER SUPPLY         | U006_S001                      | 62             |
| D1793271 | CASE:SHUTTER:TONER SUPPLY                         | U006                           | 63             |
| D1793272 | SHUTTER:TONER SUPPLY:ASS'Y                        | U006                           | 64             |
| D1793275 | COIL SPRING:SHUTTER:TONER S<br>UPPLY              | U006                           | 65             |
| D1793276 | TONER CATCHPAN:TONER SUPP<br>LY                   | U006                           | 66             |
| D1793322 | SLIDER:TONER BANK:ASS'Y                           | U006                           | 68             |
| D1793332 | SIDE PLATE:TONER BANK                             | U006                           | 69             |
| D1793334 | CASE:TONER BANK:ASS'Y                             | U006_S003<br>U006_S005         | 70<br>70       |
| D1793336 | SEAL:CASE:TONER BANK:FRONT                        | U006_S003<br>U006_S005         | 72<br>72       |
| D1793339 | GROUND PLATE:BOTTLE:TONER<br>SUPPLY UNIT          | U006                           | 73             |
| D1793342 | BRACKET:CHUCK:TONER BANK                          | U006                           | 74             |
| D1793344 | DC MOTOR:TONER BOTTLE:ASS'Y<br>:BRUSH:5.85W       | U006_S004<br>U006_S006         | 75<br>75       |
| D1793346 | DC MOTOR:DRIVE:TONER BOTTL<br>E:ASS'Y:5.85W:BRUSH | U006<br>U006_S004<br>U006_S006 | 76<br>76<br>76 |
| D1793347 | SEAL:BRACKET:RACK                                 | U006_S004                      | 77             |

| Number   | Part Name                                          | Group                 | ID       |
|----------|----------------------------------------------------|-----------------------|----------|
|          |                                                    | U006_S006             | 77       |
| D1793355 | GUIDE PLATE:TONER BANK:SIDE<br>PLATE               | U006                  | 78       |
| D1793361 | BRACKET:JOINT:RACK:LEVER                           | U006                  | 79       |
| D1793366 | DECAL:REPLACEMENT INDICATIO<br>N:TONER BOTTLE      | U001_S002             | 54       |
| D1793367 | DECAL:DESIGN SKETCH:TONER B<br>OTTLE               | U006_S002             | 80       |
| D1793370 | INNER COVER:TONER BANK:ASS'<br>Y                   | U006_S002             | 81       |
| D1793373 | BRACKET:SAFETY SWITCH:TONE<br>R SUPPLY UNIT        | U006                  | 82       |
| D1793376 | LEVER:SAFETY SWITCH:TONER S<br>UPPLY UNIT:ASS'Y    | U006                  | 83       |
| D1793377 | TORSION SPRING:SAFETY SWITC<br>H:TONER SUPPLY UNIT | U006                  | 84       |
| D1793380 | CASE:TONER BANK:REAR                               | U006                  | 85       |
| D1793384 | SEAL:CASE:TONER BANK:LEFT                          | U006                  | 87       |
| D1793402 | BOTTLE:DEVELOPER:ASS'Y                             | SPECIAL TOOLS<br>U021 | 11<br>25 |
| D1793414 | SEAL:DEVELOPMENT ROLLER:SE<br>RVICE PARTS:ASS'Y    | SPECIAL TOOLS         | 12       |
| D1793420 | JIG:SHEET:DOCTOR BLADE                             | SPECIAL TOOLS         | 13       |
| D1793421 | KNOB:DRIVE:DEVELOPMENT UNI<br>T:ASS'Y              | SPECIAL TOOLS         | 14       |
| D1793504 | CLEANING UNIT:ASS'Y                                | U007_S001             | 78       |
| D1793525 | TONER COLLECTION COIL:CLEAN<br>ING:ASS'Y           | U007_S001             | 79       |
| D1793531 | TONER CATCHPAN:PIPE:DISCHA<br>RGE USED TONER       | U007_S001             | 80       |
| D1793532 | COIL SPRING:TONER CATCHPAN                         | U007_S001             | 81       |
| D1793535 | GEAR SET:CLEANING UNIT:SERVI<br>CE PARTS           | U007_S001_S001        | 82       |
| D1793536 | GEAR:IDLER:Z16                                     | U007_S001_S001        | 83       |
| D1793537 | GEAR:IDLER:Z17:LOWER                               | U007_S001_S001        | 84       |
| D1793538 | GEAR:TONER COLLECTION COIL:<br>Z18                 | U007_S001_S001        | 85       |
| D1793561 | SHAFT:CLEANING BLADE:FRONT                         | U007_S001             | 86       |

## Exclusive Parts

| Number   | Part Name                                | Group          | ID  |
|----------|------------------------------------------|----------------|-----|
| D1793564 | GEAR:IDLER:Z17:UPPER                     | U007_S001_S001 | 87  |
| D1793571 | BRACKET:CLEANING BLADE:ASS'Y             | U007_S001      | 88  |
| D1793576 | TENSION SPRING:CLEANING BLADE:6N         | U007_S001      | 89  |
| D1793581 | BLADE:CLEANING:ASS'Y                     | U007_S001      | 90  |
| D1793589 | RETAINING RINGS-E:GUIDE                  | U007_S001      | 91  |
| D1793607 | CLEANING UNIT:APPLY:ASS'Y                | U007_S001_S002 | 92  |
| D1793621 | COVER:COATING BAR                        | U007_S001_S002 | 93  |
| D1793627 | TENSION SPRING:COATING BAR:5N            | U007_S001_S002 | 94  |
| D1793635 | COATING BAR:ASS'Y                        | U007_S001_S002 | 95  |
| D1793641 | BRUSH ROLLER:APPLY:ASS'Y                 | U007_S001_S002 | 96  |
| D1793645 | GEAR:BRUSH ROLLER:Z15                    | U007_S001_S001 | 97  |
| D1793647 | PLAIN SHAFT BEARING:APPLY:REAR:ASS'Y     | U007_S001_S002 | 98  |
| D1793653 | BLADE:APPLY:ASS'Y                        | U007_S001_S002 | 99  |
| D1793669 | GROUND PLATE:APPLY                       | U007_S001_S002 | 100 |
| D1793681 | HOLDER:COVER:COATING BAR:ASS'Y           | U007_S001_S002 | 101 |
|          |                                          | U007_S001_S002 | 101 |
| D1793689 | GROUND PLATE:COVER:APPLY                 | U007_S001_S002 | 102 |
|          |                                          | U007_S001_S002 | 102 |
| D1793851 | TRANSPORT ROLLER:DRIVE                   | U012           | 15  |
| D1793865 | BRACKET:SENSOR:VACUUM                    | U012           | 22  |
| D1793960 | TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y | U014           | 69  |
| D1794028 | SUPPORTING PLATE:LEVER:PRESSURE:FRONT    | U013_S001      | 104 |
|          |                                          | U013_S003      | 104 |
| D1794036 | SUPPORTING PLATE:LEVER:PRESSURE:FRONT    | U013_S001      | 105 |
|          |                                          | U013_S003      | 105 |
| D1794037 | SUPPORTING PLATE:LEVER:PRESSURE:REAR     | U013_S001      | 106 |
|          |                                          | U013_S003      | 106 |
| D1794042 | LEVER:PRESSURE:REAR:OUTER                | U013_S001      | 107 |
|          |                                          | U013_S003      | 107 |

| Number   | Part Name                                 | Group     | ID  |
|----------|-------------------------------------------|-----------|-----|
| D1794047 | HOLDER:HEATER:PRESSURE:REAR               | U013_S001 | 108 |
|          |                                           | U013_S003 | 108 |
| D1794048 | HOLDER:HEATER:PRESSURE:FRONT              | U013_S001 | 109 |
|          |                                           | U013_S003 | 109 |
| D1794055 | SIDE PLATE:PRESSURE:FRONT:PEEN            | U013_S001 | 164 |
|          |                                           | U013_S003 | 164 |
| D1794071 | BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT | U013_S001 | 110 |
|          |                                           | U013_S003 | 110 |
| D1794072 | BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR  | U013_S001 | 111 |
|          |                                           | U013_S003 | 111 |
| D1794081 | FUSING ENTRANCE GUIDE PLATE:LOWER         | U013_S001 | 112 |
|          |                                           | U013_S003 | 112 |
| D1794095 | CLAMP:HARNESS:PRESSURE                    | U013_S001 | 113 |
|          |                                           | U013_S003 | 113 |
| D1794107 | BRACKET:STRIPPER PAWLS:PRESSURE:PEEN      | U013_S001 | 114 |
|          |                                           | U013_S003 | 114 |
| D1794109 | ADJUSTING PIN:DISCHARGE BRUSH             | U013_S001 | 115 |
|          |                                           | U013_S003 | 115 |
| D1794113 | DISCHARGE BRUSH:21MM                      | U013_S001 | 116 |
|          |                                           | U013_S003 | 116 |
| D1794114 | GUIDE PLATE:FUSING EXIT:LOWER             | U013_S001 | 117 |
|          |                                           | U013_S003 | 117 |
| D1794147 | SUPPORTING PLATE:SIDE PLATE:FUSING:REAR   | U013_S001 | 118 |
|          |                                           | U013_S003 | 118 |
| D1794148 | SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT  | U013_S001 | 119 |
|          |                                           | U013_S003 | 119 |
| D1794170 | TAB:TERMINAL:187:4P                       | U013_S001 | 120 |
|          |                                           | U013_S003 | 120 |
| D1794182 | DISCHARGE BRUSH:HEAT ROLLER               | U013_S001 | 121 |
|          |                                           | U013_S003 | 121 |
| D1794197 | FLAT BELT-FUSING:DIA80:SEAL               | U013_S001 | 122 |
|          |                                           | U013_S003 | 122 |
| D1794213 | BRACKET:DRAWER:UPPER                      | U013_S001 | 123 |
|          |                                           | U013_S003 | 123 |
| D1794216 | BRACKET:DRAWER:LOWER                      | U013_S001 | 124 |
|          |                                           | U013_S003 | 124 |
| D1794217 | BRACKET:DRAWER:LOWER:AUXILIARY            | U013_S001 | 125 |
|          |                                           | U013_S003 | 125 |

## Exclusive Parts

| Number   | Part Name                               | Group          | ID  |
|----------|-----------------------------------------|----------------|-----|
| D1794223 | LEVER:PAPER EXIT UNIT:FRONT             | U013_S001      | 126 |
|          |                                         | U013_S003      | 126 |
| D1794224 | LEVER:PAPER EXIT UNIT:REAR              | U013_S001      | 127 |
|          |                                         | U013_S003      | 127 |
| D1794228 | SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER | U013_S001      | 128 |
|          |                                         | U013_S003      | 128 |
| D1794231 | STOPPER:LEVER:FUSING/PAPER EXIT UNIT    | U013_S001      | 129 |
|          |                                         | U013_S003      | 129 |
| D1794232 | SHAFT:FUSING/PAPER EXIT UNIT            | U013_S001      | 130 |
|          |                                         | U013_S003      | 130 |
| D1794235 | TENSION SPRING:FUSING/PAPER EXIT UNIT   | U013_S001      | 131 |
|          |                                         | U013_S003      | 131 |
| D1794255 | GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y     | U013_S001      | 133 |
|          |                                         | U013_S003      | 133 |
| D1794271 | COVER:FUSING UNIT:REAR:ASS'Y            | U013_S001_S001 | 134 |
|          |                                         | U013_S003_S001 | 134 |
| D1794273 | COVER:FUSING UNIT:FRONT:ASS'Y           | U013_S001_S002 | 135 |
|          |                                         | U013_S003_S002 | 135 |
| D1794278 | DECAL:FUSING UNIT:TCRU                  | U013_S001_S001 | 138 |
|          |                                         | U013_S003_S001 | 138 |
| D1794279 | COVER:FUSING/PAPER EXIT UNIT:ASS'Y      | U013_S001      | 139 |
|          |                                         | U013_S003      | 139 |
| D1794283 | GRIP:COVER:FUSING/PAPER EXIT UNIT:ASS'Y | U013_S001      | 140 |
|          |                                         | U013_S003      | 140 |
| D1794285 | COVER:FUSING UNIT:UPPER:ASS'Y           | U013_S001_S003 | 169 |
|          |                                         | U013_S003_S003 | 169 |
| D1794337 | RING:WEB:CLEANING                       | U013_S002      | 141 |
| D1794352 | BRACKET:DRAWER:FUSING:UPPER:MAIN        | U013           | 142 |
| D1794353 | BRACKET:DRAWER:FUSING:LOWER:MAIN        | U013           | 143 |
| D1794531 | SHAFT:COOLING UNIT:ENTRANCE             | U014_S001      | 70  |
| D1794533 | DRIVE ROLLER:COOLING UNIT:ENTRANCE      | U014           | 71  |
| D1794537 | GUIDE PLATE:COOLING UNIT:ENTRANCE       | U014           | 72  |
| D1794538 | BRACKET:CAP:HEAT PIPE:UPPER             | U014           | 73  |
| D1794539 | BRACKET:CAP:HEAT PIPE:LOWER             | U014           | 74  |

| Number   | Part Name                                   | Group     | ID  |
|----------|---------------------------------------------|-----------|-----|
| D1794740 | GUIDE PLATE:EXIT:UPPER:ENTRANCE             | U014      | 75  |
| D1794754 | STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER | U014      | 76  |
| D1794755 | LEVER:LOCK:REVERSE EXIT:LEFT LOWER          | U014      | 77  |
| D1794757 | SHAFT:LOCK:REVERSE EXIT:LEFT LOWER          | U014      | 78  |
| D1794758 | LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT      | U014      | 79  |
| D1794759 | SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT     | U014      | 80  |
| D1794761 | BRACKET:SOLENOID:GATE PAWL:SWITCHBACK       | U014      | 81  |
| D1794766 | LINK:GATE PAWL:SWITCHBACK                   | U014      | 82  |
| D1794784 | GUIDE PLATE:REVERSE:LOWER                   | U014      | 84  |
| D1794785 | GUIDE PLATE:EXIT:MIDDLE                     | U014      | 85  |
| D1794787 | GUIDE PLATE:REVERSE EXIT:ASS'Y              | U014_S010 | 86  |
| D1794796 | GUIDE PLATE:REVERSE:UPPER                   | U014      | 87  |
| D1794801 | GATE PAWL:REVERSE                           | U014      | 89  |
| D1794810 | PLATE:GATE PAWL:EXIT:REVERSE                | U014      | 91  |
| D1794811 | SHAFT:GATE PAWL:EXIT:REVERSE                | U014      | 92  |
| D1794813 | BRACKET:DC STEPPER MOTOR:ON-OFF             | U014      | 93  |
| D1794816 | BRACKET:CAM:GATE PAWL                       | U014      | 94  |
| D1794820 | CAM:ON-OFF                                  | U014      | 95  |
| D1794821 | LINK:GATE PAWL:EXIT:ENTRANCE                | U014      | 96  |
| D1794822 | LINK:ON-OFF:REVERSE EXIT:CAM                | U014      | 97  |
| D1794824 | GUIDE PLATE:REVERSE EXIT:LEFT LOWER:PEEN    | U014      | 98  |
| D1794827 | GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE  | U014      | 99  |
| D1794830 | BRACKET:CONTACT POINT:REVERSE EXIT:FRONT    | U014      | 100 |

## Exclusive Parts

| Number   | Part Name                                    | Group     | ID  |
|----------|----------------------------------------------|-----------|-----|
| D1794835 | BRACKET:CONTACT POINT:REVERSE EXIT:REAR      | U014      | 101 |
| D1794838 | BRACKET:DRAWER:LEFT                          | U014      | 102 |
| D1794840 | TRANSPORT ROLLER:EXIT:ENTRANCE               | U014_S005 | 103 |
|          |                                              | U014_S006 | 103 |
| D1794841 | TRANSPORT ROLLER:EXIT:EXIT                   | U014_S007 | 104 |
| D1794842 | TRANSPORT ROLLER:REVERSE                     | U014_S008 | 105 |
| D1794843 | TRANSPORT ROLLER:REVERSE:ENTRANCE            | U014_S009 | 106 |
| D1794847 | BRACKET:CONNECTION:MAIN:EXIT                 | U014      | 107 |
| D1794860 | GUIDE PLATE:MAIN:EXIT                        | U014      | 108 |
| D1794866 | COVER:EXIT:EXIT                              | U014      | 109 |
| D1794882 | COVER:HARNESS:LEFT LOWER                     | U014      | 110 |
| D1794884 | SHEET:OPPOSED:PAPER FEED SENSOR              | U020      | 55  |
| D1794887 | SHEET:TRANSPORT:REVERSE EXIT:EXIT            | U014_S010 | 111 |
| D1795059 | HDD:ASS'Y                                    | U018_S003 | 27  |
| D1795089 | COVER:C/T BOX:UPPER:ASS'Y                    | U018_S001 | 28  |
| D1795381 | TEMPERATURE SENSOR:FUSING UNIT:UPPER:19PIN   | U013_S001 | 144 |
|          |                                              | U013_S003 | 144 |
| D1795412 | PCB:TDRB                                     | U008_S001 | 75  |
| D1795435 | PCB:URRB                                     | U005      | 147 |
| D1795440 | PCB:CNB                                      | U018      | 29  |
| D1795445 | AC CONTROL BOARD                             | U017      | 33  |
| D1795725 | PCB:IMAGE PROCESSING UNIT                    | U018      | 30  |
| D1795913 | ARM:SAFETY SWITCH                            | U017      | 34  |
| D1795914 | BRACKET:SAFETY SWITCH:FRONT                  | U017      | 35  |
| D1795915 | LEVER:SAFETY SWITCH:WELDING                  | U017      | 36  |
| D1795917 | BRACKET:SAFETY SWITCH                        | U017      | 37  |
| D1795920 | BRACKET:MAIN SWITCH                          | U017      | 38  |
| D1795922 | BRACKET:POWER SUPPLY CORD:INLET:NOISE FILTER | U017      | 39  |
| D1795923 | PLATE:POWER SUPPLY CORD:INLET                | U021      | 26  |

| Number   | Part Name                                                | Group          | ID |
|----------|----------------------------------------------------------|----------------|----|
| D1795924 | COVER:SAFETY SWITCH:UPPER FRONT                          | U017           | 40 |
| D1795928 | BRACKET:SAFETY SWITCH:REAR                               | U017           | 41 |
| D1795956 | COVER:PCB:C/T BOX                                        | U018           | 31 |
| D1795961 | COVER:C/T BOX                                            | U018           | 32 |
| D1795964 | COVER:C/T BOX:LOWER                                      | U018           | 33 |
| D1795966 | SEAL:COVER:C/T BOX:UPPER:A                               | U018_S001      | 34 |
| D1795967 | SEAL:COVER:C/T BOX:UPPER:B                               | U018_S001      | 35 |
| D1795973 | SEAL:COVER:C/T BOX:UPPER:C                               | U018_S001      | 36 |
| D1796050 | FLAT BELT-TRANSFER                                       | U008           | 76 |
| D1796057 | ROLLER:TRANSFER:FRONT:ASS'Y                              | U008_S001      | 78 |
| D1796062 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER            | U008_S001      | 79 |
| D1796065 | DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y                 | U008_S001      | 80 |
| D1796080 | ROLLER:OPPOSED:BELT CLEANING:ASS'Y                       | U008_S001      | 81 |
| D1796085 | ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y                | U008_S001_S001 | 82 |
| D1796091 | ROLLER:TENSION:ASS'Y                                     | U008_S001_S002 | 83 |
| D1796094 | CASE:TENSION:ROLLER                                      | U008_S001      | 84 |
| D1796095 | SUPPORTING PLATE:CASE:TENSION:ROLLER                     | U008_S001      | 85 |
| D1796097 | PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER | U008_S001      | 86 |
| D1796098 | COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER       | U008_S001      | 87 |
| D1796108 | ROLLER:TRANSFER:PAPER:FRONT:ASS'Y                        | U008_S001_S003 | 88 |
| D1796112 | DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER                | U008_S001      | 89 |
| D1796117 | BRACKET:DRAWER:INTERMEDIATE TRANSFER                     | U008_S001      | 90 |
| D1796119 | PULLEY:ON-OFF:TRANSFER ROLLER                            | U008_S001      | 91 |
| D1796122 | BRACKET:ON-OFF:TRANSFER ROLLER                           | U008_S001      | 92 |

## Exclusive Parts

| Number   | Part Name                                            | Group                 | ID       |
|----------|------------------------------------------------------|-----------------------|----------|
| D1796125 | CAM:ON-OFF:TRANSFER:PAPER:REAR                       | U008_S001             | 93       |
| D1796127 | FEELER:ON-OFF:TRANSFER:PAPER                         | U008_S001             | 94       |
| D1796140 | LEVER:ON-OFF:ROLLER:FRONT                            | U008_S001             | 95       |
| D1796141 | LEVER:ON-OFF:ROLLER:REAR                             | U008_S001             | 96       |
| D1796143 | ARM:LEVER:ON-OFF:ROLLER                              | U008_S001             | 97       |
| D1796144 | TENSION SPRING:SLIDE RAIL:TRANSFER                   | U008_S001             | 98       |
| D1796146 | SHAFT:ON-OFF:INTERMEDIATE TRANSFER                   | U008_S001             | 99       |
| D1796147 | CAM:ON-OFF:INTERMEDIATE TRANSFER                     | U008_S001             | 100      |
| D1796154 | CASE:OPPOSED:TRANSFER ROLLER:FRONT                   | U008_S001             | 101      |
| D1796155 | CASE:OPPOSED:TRANSFER ROLLER:REAR                    | U008_S001             | 102      |
| D1796156 | COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR              | U008_S001             | 103      |
| D1796157 | SPRING PLATE:TRANSFER:OPPOSED:PAPER                  | U008_S001             | 104      |
| D1796160 | GUIDE:INTERMEDIATE TRANSFER:RIGHT                    | U008_S001             | 105      |
| D1796161 | GUIDE:INTERMEDIATE TRANSFER:LEFT:ASS'Y               | U008_S001             | 106      |
| D1796164 | PLATE:BLADE:BELT CLEANING                            | U008_S001             | 107      |
| D1796173 | SEAL:DUCT:DENSITY SENSOR                             | U008_S002             | 108      |
| D1796182 | BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y | U008_S001             | 109      |
| D1796185 | BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER      | U008_S001             | 110      |
| D1796186 | DRIVE WERE:DRIVEN ROLLER                             | U008_S001             | 111      |
| D1796187 | FEELER:POSITIONING CONTROL:DRIVE WERE                | U008_S001             | 112      |
| D1796188 | BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL        | U008_S001             | 113      |
| D1796193 | HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASS'Y         | SPECIAL TOOLS<br>U021 | 15<br>27 |

| Number   | Part Name                                   | Group                 | ID       |
|----------|---------------------------------------------|-----------------------|----------|
| D1796194 | HOLDER:FLAT BELT-TRANSFER:CLEANING:ASS'Y    | SPECIAL TOOLS<br>U021 | 16<br>28 |
| D1796195 | LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER | U008_S001             | 114      |
| D1796196 | SCALE:BRACKET:DRIVEN ROLLER:FRONT           | U008_S001             | 115      |
| D1796197 | HOLDER:DRIVEN ROLLER:FRONT                  | U008_S001             | 116      |
| D1796230 | CASE:TERMINAL:SEPARATION:ASS'Y              | U010_S002             | 50       |
| D1796280 | GUIDE PLATE:ENTRANCE:LOWER:ASS'Y            | U010_S001             | 52       |
| D1796291 | INSULATING COVER:POWER PACK                 | U010                  | 53       |
| D1796292 | COVER:POWER PACK                            | U010                  | 54       |
| D1796298 | COIL SPRING:COATING BAR:2.2N                | U010_S001             | 55       |
| D1796310 | SEPARATION CORONA:ASS'Y                     | U010_S001_S002        | 56       |
| D1796311 | GEAR:TRANSFER ROLLER                        | U010_S001             | 57       |
| D1796312 | LEVER:PRESSURE:REAR:ASS'Y                   | U010                  | 58       |
| D1796314 | LEVER:PRESSURE:FRONT:ASS'Y                  | U010                  | 59       |
| D1796324 | GEAR:DRIVE:TRANSFER/SEPARATION UNIT         | U010                  | 60       |
| D1796334 | COIL SPRING:PRESSURE:TRANSFER UNIT          | U010                  | 62       |
| D1796350 | TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y        | U010_S003             | 63       |
| D1796355 | KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR  | U010                  | 64       |
| D1796356 | KNOB:STOPPER:TRANSFER/SEPARATION UNIT:FRONT | U010                  | 65       |
| D1796410 | SLIDE RAIL:CASE:TENSION:ROLLER              | U020                  | 56       |
| D1796411 | SEAL:TONER OUTLET SUB-UNIT                  | U016_S007             | 67       |
| D1796412 | SEAL:HOLDER:CLEANING BLADE:UPPER            | U009_S001             | 53       |
| D1796413 | SEAL:HOLDER:CLEANING BLADE:FRONT LOWER      | U009_S001             | 54       |
| D1796414 | SEAL:HOLDER:CLEANING BLADE:REAR LOWER       | U009_S001             | 55       |



## Exclusive Parts

| Number   | Part Name                                              | Group     | ID  |
|----------|--------------------------------------------------------|-----------|-----|
| D1796415 | SEAL:HOLDER:CLEANING BLADE: LOWER                      | U009_S001 | 56  |
| D1796461 | TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y          | U011_S003 | 43  |
| D1796472 | COVER:TONER OUTLET SUB-UNIT:ASS'Y                      | U011      | 44  |
| D1796483 | BRACKET:DRIVE SUB-UNIT:COLLECTION BOTTLE               | U011      | 45  |
| D1796487 | DC MOTOR:BRUSHLESS:9.8W                                | U011      | 46  |
| D1796501 | TONER OUTLET SUB-UNIT:PCU:ASS'Y                        | U011_S001 | 47  |
| D1796521 | BRACKET:TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER | U011      | 48  |
| D1796523 | BRACKET:VERTICAL TRANSPORT                             | U011      | 49  |
| D1796525 | BRACKET:IDLER                                          | U011      | 50  |
| D1796527 | CAM:VERTICAL TRANSPORT:DIA15                           | U011      | 51  |
| D1796528 | TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y    | U011_S002 | 52  |
| D1796552 | TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y      | U011_S002 | 53  |
| D1796619 | STAY:HOLDER:PAPER TRAY:ASS'Y                           | U004      | 404 |
| D1796626 | SUPPORTING PLATE:RIGHT:HOLDER:PAPER TRAY               | U004      | 405 |
| D1796643 | RAIL:TANDEM LCT:MIDDLE:ASS'Y                           | U004      | 296 |
| D1796726 | COVER:LED:MAIN                                         | U004      | 297 |
| D1796731 | LEVER:PRESSURE:SLIDER                                  | U004_S011 | 298 |
|          |                                                        | U004_S012 | 298 |
|          |                                                        | U004_S013 | 298 |
| D1796734 | BRACKET:SLIDER:CAM                                     | U004_S011 | 299 |
|          |                                                        | U004_S012 | 299 |
|          |                                                        | U004_S013 | 299 |
| D1796737 | LEVER:PRESSURE RELEASE:REVERSE                         | U004_S011 | 300 |
|          |                                                        | U004_S012 | 300 |
|          |                                                        | U004_S013 | 300 |
| D1796738 | SLIDER:CAM:REVERSE                                     | U004_S011 | 301 |

|          |                                                           |           |     |
|----------|-----------------------------------------------------------|-----------|-----|
|          |                                                           | U004_S012 | 301 |
|          |                                                           | U004_S013 | 301 |
| D1796739 | LEVER:REVERSE:PRESSURE RELEASE:JOINT                      | U004_S011 | 302 |
|          |                                                           | U004_S012 | 302 |
|          |                                                           | U004_S013 | 302 |
| D1796751 | BRACKET:STM:MM56:TRANSPORT:LENGTHWISE                     | U004      | 303 |
| D1796753 | BRACKET:JOINT:PROTECT                                     | U004      | 304 |
| D1796756 | BRACKET:CONNECTING:JOINT                                  | U004      | 305 |
| D1796757 | SHAFT:DRIVE                                               | U004      | 306 |
| D1796758 | SYNCHRONOUS BELT:80S2M216                                 | U004      | 307 |
| D1796761 | SYNCHRONOUS BELT:60S2M226                                 | U004      | 308 |
| D1796762 | SYNCHRONOUS BELT:60S2M166                                 | U004      | 309 |
| D1796763 | SYNCHRONOUS BELT:80S2M300                                 | U004      | 310 |
| D1796764 | SYNCHRONOUS BELT:80S2M242                                 | U004      | 311 |
| D1796765 | TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:EXIT            | U004      | 312 |
| D1796766 | TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:CONNECTING      | U004      | 313 |
| D1796768 | SHAFT:JOINT:CONNECTING:ASS'Y                              | U004_S015 | 314 |
| D1796771 | GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y | U004_S014 | 315 |
|          |                                                           |           |     |
| D1796775 | GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:UPPER       | U004      | 316 |
| D1796777 | TORSION SPRING:GUIDE PLATE:OPEN AND CLOSE:UPPER           | U004      | 317 |
| D1796781 | GUIDE PLATE:VERTICAL TRANSPORT:F1                         | U004      | 318 |
| D1796783 | GUIDE PLATE:VERTICAL TRANSPORT:F1:LOWER                   | U004      | 319 |
| D1796784 | GUIDE PLATE:VERTICAL TRANSPORT:F3                         | U004      | 320 |
| D1796790 | GUIDE PLATE:VERTICAL TRANSPORT:F2:LOWER                   | U004      | 322 |
| D1796797 | COMPRESSION SPRING:JOINT:TRANSPORT                        | U004      | 323 |
| D1796821 | DUCT:DEVELOPMENT:VACUUM:F                                 | U019      | 26  |

## Exclusive Parts

| Number   | Part Name                                     | Group     | ID |
|----------|-----------------------------------------------|-----------|----|
|          | RONT                                          |           |    |
| D1796822 | BRACKET:FAN:DEVELOPMENT:COOLING:FRONT         | U019      | 27 |
| D1796823 | DUCT:DEVELOPMENT:EXHAUST:MULTI-LANGUAGE:ASS'Y | U020      | 57 |
| D1796831 | DUCT:DEVELOPMENT:EXHAUST:FRONT                | U019      | 28 |
| D1796832 | DUCT:DEVELOPMENT:EXHAUST:REAR                 | U019      | 29 |
| D1796834 | SEAL:DUCT:DEVELOPMENT:EXHAUST:REAR RIGHT      | U019      | 30 |
| D1796835 | EXTERIOR:LOUVER:CHARGE CORONA                 | U019      | 31 |
| D1796836 | DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y     | U019_S001 | 32 |
| D1796840 | BRACKET:DUCT:CHARGE CORONA:VACUUM:UPPER       | U019      | 33 |
| D1796841 | DUCT:CHARGE CORONA:VACUUM:CONNECTING:UPPER    | U019      | 34 |
| D1796842 | FILTER:CHARGE CORONA:VACUUM                   | U019      | 35 |
| D1796844 | BRACKET:DUCT:CHARGE CORONA:VACUUM             | U019      | 36 |
| D1796845 | DUCT:CHARGE CORONA:VACUUM:LOWER RIGHT         | U019      | 37 |
| D1796846 | DUCT:CHARGE CORONA:VACUUM:LOWER LEFT          | U019      | 38 |
| D1796847 | DUCT:CHARGE CORONA:VACUUM:MAIN:RIGHT          | U019      | 39 |
| D1796848 | DUCT:CHARGE CORONA:VACUUM:MAIN:LEFT           | U019      | 40 |
| D1796849 | SEAL:DUCT:CHARGE CORONA:VACUUM:MAIN           | U019      | 41 |
| D1796858 | BRACKET:DUCT:CHARGE:EXHAUST:UPPER             | U019      | 42 |
| D1796860 | DUCT:DEVELOPMENT:TONER:UPPER:ASS'Y            | U019      | 43 |
| D1796864 | DUCT:DEVELOPMENT:TONER:AS                     | U019      | 44 |

| Number   | Part Name                                      | Group     | ID |
|----------|------------------------------------------------|-----------|----|
|          | S'Y                                            |           |    |
| D1796873 | DUCT:FLAT CONVEYER BELT:EXHAUST:UPPER          | U019      | 45 |
| D1796874 | DUCT:FLAT CONVEYER BELT:EXHAUST:LOWER          | U019      | 46 |
| D1796875 | BRACKET:DUCT:FLAT CONVEYER BELT:EXHAUST        | U019      | 47 |
| D1796893 | BRACKET:DUCT:MAIN:EXHAUST:LOWER                | U019      | 49 |
| D1796897 | BRACKET:FAN:OPTICAL WRITING UNIT:COOLING       | U019      | 50 |
| D1796898 | SEAL:DUCT:OPTICAL WRITING UNIT:VACUUM          | U019      | 51 |
| D1796913 | SEAL:INNER COVER:OPTICAL WRITING MD:COOLING    | U001_S005 | 55 |
| D1796914 | SEAL:INNER COVER:DEVELOPMENT:COOLING           | U001_S005 | 56 |
| D1796918 | SEAL:EXTERIOR:REAR:UPPER                       | U019      | 54 |
| D1796927 | DUCT:HEAT PIPE:EXHAUST                         | U019      | 55 |
| D1796932 | DUCT:HEAT SHIELD:FUSING:UPPER                  | U019      | 56 |
| D1796934 | DUCT:HEAT SHIELD:FUSING:LOWER                  | U019      | 57 |
| D1796940 | BRACKET:FAN:EXIT:MIDDLE                        | U019      | 58 |
| D1796943 | GUARD:FAN:SIDE:VACUUM                          | U019      | 60 |
| D1796946 | DUCT:EXHAUST:PAPER EXIT SUB-UNIT:A             | U019      | 61 |
| D1796947 | BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT  | U019      | 62 |
| D1796948 | PLATE:DUCT:EXHAUST:A:ASS'Y                     | U019      | 63 |
| D1796953 | DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B             | U019      | 64 |
| D1796954 | BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT | U019      | 65 |
| D1796955 | PLATE:DUCT:EXHAUST:B:ASS'Y                     | U019      | 66 |
| D1796963 | BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y        | U019_S005 | 67 |
| D1796966 | SEAL:DUCT:THERMOPILE:ENTRANCE                  | U019_S005 | 68 |

## Exclusive Parts

| Number   | Part Name                                          | Group     | ID |
|----------|----------------------------------------------------|-----------|----|
|          | NCE:UPPER                                          |           |    |
| D1796970 | DUCT:THERMOPILE                                    | U019      | 69 |
| D1796971 | SEAL:DUCT:THERMOPILE:ENTRANCE:LOWER                | U019      | 70 |
| D1796972 | DUCT:THERMOPILE:ENTRANCE:ASS'Y                     | U019      | 71 |
| D1796977 | GUARD:FAN:OPTICAL WRITING UNIT                     | U019      | 72 |
| D1796978 | SEAL:EXTERIOR:REAR:SMALL                           | U019      | 73 |
| D1796981 | BRACKET:DUCT:HEAT PIPE:EXIT:ASS'Y                  | U019      | 74 |
| D1796984 | DUCT:HEAT PIPE:EXIT                                | U019      | 75 |
| D1796985 | DUCT:HEAT PIPE:EXIT:MIDDLE                         | U019      | 76 |
| D1796987 | DUCT:HEAT PIPE:ENTRANCE:ASS'Y                      | U019_S003 | 77 |
| D1796995 | BRACKET:FAN:TRANSFER/SEPARATION UNIT:COOLING:REAR  | U019      | 79 |
| D1797023 | GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:UPPER       | U015      | 45 |
| D1797050 | GUIDE PLATE:DUPLEX:UPPER:LEFT                      | U015      | 46 |
| D1797053 | GUIDE PLATE:DUPLEX:UPPER:MIDDLE                    | U015      | 47 |
| D1797056 | GUIDE PLATE:DUPLEX:UPPER:RIGHT                     | U015      | 48 |
| D1797060 | GATE PAWL:DUPLEX:ENTRANCE                          | U015      | 49 |
| D1797062 | GUIDE PLATE:DUPLEX:ENTRANCE:UPPER                  | U015      | 51 |
| D1797066 | GUIDE PLATE:DUPLEX:ENTRANCE:LOWER                  | U015      | 52 |
| D1797070 | GUIDE PLATE:DUPLEX:OPEN AND CLOSE:LEFT             | U015      | 53 |
| D1797071 | SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE | U015      | 54 |
| D1797075 | GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT            | U015      | 55 |
| D1797076 | GUIDE PLATE:DUPLEX:LOWER                           | U015      | 56 |
| D1797081 | BRACKET:DC STEPPER MOTOR:D                         | U015      | 57 |

| Number   | Part Name                                    | Group     | ID  |
|----------|----------------------------------------------|-----------|-----|
|          | UPLEX:LEFT                                   |           |     |
| D1797082 | BRACKET:DC STEPPER MOTOR:DUPLEX:RIGHT        | U015      | 58  |
| D1797083 | SHAFT:MISFEED REMOVAL:DUPLEX                 | U014_S004 | 112 |
|          |                                              | U015_S001 | 59  |
|          |                                              | U015_S009 | 59  |
| D1797084 | BRACKET:MISFEED REMOVAL:DUPLEX               | U014      | 113 |
|          |                                              | U015      | 60  |
| D1797085 | TRANSPORT ROLLER:DUPLEX                      | U015_S002 | 61  |
|          |                                              | U015_S003 | 61  |
|          |                                              | U015_S004 | 61  |
|          |                                              | U015_S005 | 61  |
|          |                                              | U015_S006 | 61  |
|          |                                              | U015_S007 | 61  |
|          |                                              | U015_S008 | 61  |
| D1797096 | BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN      | U015      | 62  |
| D1797098 | BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN     | U015      | 63  |
| D1797102 | GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:LOWER | U015      | 64  |
| D1797120 | TRANSPORT ROLLER:REVERSE:DUPLEX              | U015_S010 | 68  |
| D1797131 | BRACKET:ROLLER:PEEN                          | U015      | 69  |
| D1797198 | GATE PAWL:REVERSE:MIDDLE:INNER BACK          | U014      | 114 |
| D1797199 | GATE PAWL:REVERSE:MIDDLE:FRONT               | U014      | 115 |
| D1797220 | COVER:ARM:OPERATION SUB-UNIT:FRONT           | U002      | 44  |
| D1797233 | COVER:ARM:OPERATION SUB-UNIT:FRONT           | U002      | 45  |
| D1797254 | PCB:SVGA:SDUSB:ASS'Y                         | U002_S001 | 46  |
|          |                                              | U002_S002 | 46  |
| D1797299 | LCD:10.4SVGA_SH                              | U002_S001 | 47  |
|          |                                              | U002_S002 | 47  |
| D1797330 | COVER:REAR                                   | U002_S001 | 48  |
|          |                                              | U002_S002 | 48  |

## Exclusive Parts

| Number   | Part Name                                     | Group     | ID  |
|----------|-----------------------------------------------|-----------|-----|
| D1797331 | KEYTOP:FUNCTION                               | U002_S001 | 49  |
|          |                                               | U002_S002 | 49  |
| D1797332 | KEYTOP:HOME                                   | U002_S001 | 50  |
|          |                                               | U002_S002 | 50  |
| D1797333 | LENS:STATUS DISPLAY                           | U002_S001 | 51  |
|          |                                               | U002_S002 | 51  |
| D1797334 | LENS:POWER SOURCE                             | U002_S001 | 52  |
|          |                                               | U002_S002 | 52  |
| D1797335 | KEYTOP:OPTION:C                               | U002_S001 | 53  |
|          |                                               | U002_S002 | 53  |
| D1797350 | (NA):PLATE:LOGO:RIC                           | U002_S002 | 54  |
| D1797363 | (EU,AA,CHN):DECAL:FUNCTION:M<br>ULTI-LANGUAGE | U021      | 30  |
| D1797387 | GASKET:4X4:L7                                 | U002_S001 | 55  |
|          |                                               | U002_S002 | 55  |
| D1797388 | GASKET:4X4:L33                                | U002_S001 | 56  |
|          |                                               | U002_S002 | 56  |
| D1797389 | GASKET:7X2:L15                                | U002_S001 | 57  |
|          |                                               | U002_S002 | 57  |
| D1797390 | GASKET:10X10:L38                              | U002_S001 | 58  |
|          |                                               | U002_S002 | 58  |
| D1797512 | COVER:PAPER TRAY:NO.2                         | U004      | 324 |
| D1797513 | COVER:PAPER TRAY:NO.3                         | U004      | 325 |
| D1797518 | SHAFT:STOPPER:PAPER TRAY                      | U004      | 326 |
| D1797519 | BRACKET:STOPPER:PAPER TRAY                    | U004      | 327 |
| D1797525 | STOPPER:REGISTRATION:TANDE<br>M LCT:ASS'Y     | U004_S003 | 328 |
| D1797528 | CAP:STOPPER:REGISTRATION                      | U004_S003 | 329 |
| D1797533 | JOINT:LINK:UN LOCK:PEEN                       | U004      | 330 |
| D1797540 | SCREW:DIA6:M4X3:ADHESIVE                      | U004      | 331 |
| D1797550 | COVER:PAPER TRAY:NO.1:UPPER                   | U004      | 333 |
| D1797561 | ARM:LINK:LEFT                                 | U004      | 334 |
| D1797562 | ARM:LINK:RIGHT                                | U004      | 335 |
| D1797564 | BRACKET:SLIDER:GRIP:UPPER                     | U004      | 336 |
| D1797566 | BRACKET:ARM:LINK:RIGHT                        | U004      | 337 |
| D1797573 | BRACKET:ARM:UN LOCK                           | U004      | 338 |
| D1797576 | ARM:LINK:UN LOCK                              | U004      | 340 |
| D1797579 | COVER:GRIP:INNER BACK                         | U004      | 341 |

| Number   | Part Name                                            | Group     | ID  |
|----------|------------------------------------------------------|-----------|-----|
| D1797581 | STAY:COVER:TANDEM LCT                                | U004      | 342 |
| D1797586 | STOPPER:TANDEM LCT                                   | U004      | 343 |
| D1797591 | PLATE:TRANSPARENT:LED                                | U004      | 344 |
| D1797596 | DIFFUSION PLATE:LED                                  | U004      | 345 |
| D1797597 | COVER:LED                                            | U004      | 346 |
| D1799510 | OPC DRUM                                             | U007      | 103 |
| D1799640 | DEVELOPER BLACK                                      | U007      | 149 |
| D1806801 | DUCT:FLAT CONVEYER BELT:EXH<br>AUST:SMALL:ASS'Y      | U020      | 58  |
| D1806811 | DUCT:FLAT CONVEYER BELT:EXH<br>AUST:CONNECTING:ASS'Y | U019_S002 | 81  |
| D1806818 | OZONE FILTER:MAIN:EXHAUST:RI<br>GHT                  | U019      | 83  |
| D1806821 | BASE:HEAT SHIELD:FUSING SUB-<br>UNIT:SUB-ASS'Y       | U019      | 84  |
| D1806831 | GASKET:DUCT:CHARGE CORONA<br>:VACUUM                 | U019      | 86  |
| D1941234 | SUPPORTING PLATE:BRACKET:L<br>OCK                    | U020      | 59  |
| D1942945 | HOLDER:CAM:SHIFT                                     | U005      | 148 |
| D1943566 | GRIP:LEVER:BASE:TONER BANK                           | U006      | 88  |
| D1944101 | SHAFT:CAM:PRESSURE                                   | U013_S001 | 145 |
|          |                                                      | U013_S003 | 145 |
| D1944106 | JOINT:CAM:PRESSURE                                   | U013_S001 | 146 |
|          |                                                      | U013_S003 | 146 |
| D1944759 | BRACKET:LOCK:EXIT                                    | U020      | 60  |
| D1946737 | CAP:COVER:ARM:FRONT                                  | U002      | 59  |
| D1947346 | DC MOTOR:RISE:TANDEM LCT:AS<br>S'Y:19.2W:BRUSH       | U004      | 347 |
| D1947552 | SIDE PLATE:TANDEM LCT:LEFT SI<br>DEWAYS              | U004_S017 | 348 |
|          |                                                      | U004_S019 | 348 |
| D1947635 | ARM:END FENCE:LOCK                                   | U004_S001 | 350 |
|          |                                                      | U004_S002 | 350 |
| D1957238 | PCB:IOKEY:ASS'Y                                      | U002_S001 | 60  |
|          |                                                      | U002_S002 | 60  |
| D1957245 | ABSORPTION SHEET:LCD                                 | U002_S001 | 61  |
|          |                                                      | U002_S002 | 61  |
| D2236231 | DC SOLENOID:LOCK:ASS'Y                               | U004_S009 | 351 |

## Exclusive Parts

| Number   | Part Name                                                          | Group          | ID  |
|----------|--------------------------------------------------------------------|----------------|-----|
| D2236233 | DC SOLENOID:COUPLING:ASS'Y                                         | U004_S010      | 352 |
| D2236722 | DC SOLENOID:END FENCE:FRONT:ASS'Y                                  | U004_S016_S002 | 353 |
|          |                                                                    | U004_S018_S002 | 353 |
| D2236732 | DC SOLENOID:END FENCE:REAR:ASS'Y                                   | U004_S016_S003 | 354 |
|          |                                                                    | U004_S018_S003 | 354 |
| D2236747 | DC MOTOR:TANDEM LCT:19.2W:BUSH                                     | U004_S017      | 355 |
|          |                                                                    | U004_S019      | 355 |
| D2416290 | LED:RED                                                            | U004           | 356 |
|          |                                                                    | U014           | 116 |
|          |                                                                    | U015           | 70  |
|          |                                                                    | U020           | 61  |
| D2445730 | PCB:DCSW                                                           | U017           | 42  |
| D2452528 | BUSHING:MM8                                                        | U014           | 117 |
| D2583910 | FAN:MM60X15                                                        | U012           | 16  |
| D2701132 | SLIDE RAIL:PULL OUT:PROTECT                                        | U020           | 62  |
| D2701151 | SLIDE RAIL:PULL OUT:RIGHT UPPER                                    | U020           | 63  |
| D2701155 | BRACKET:RADIAL BALL BEARING                                        | U020           | 64  |
| D2701160 | RAIL:INTERMEDIATE TRANSFER                                         | U020           | 65  |
| D2701165 | SUPPORTING PLATE:RAIL:INTERMEDIATE TRANSFER                        | U020           | 66  |
| D2701166 | SUPPORTING PLATE:AUXILIARY:RAIL:INTERMEDIATE TRANSFER              | U020           | 67  |
| D2701167 | STOPPER:SLIDE RAIL:RIGHT UPPER                                     | U020           | 68  |
| D2701171 | SUPPORTER:PULL OUT:RIGHT UPPER                                     | U020           | 69  |
| D2701173 | STOPPER:SUPPORTER                                                  | U020           | 70  |
| D2701174 | GUIDE:PICK-UP PAPER JAM                                            | U020           | 71  |
| D2701191 | DECAL:PICK-UP PAPER JAM:OPERATION PANEL:ENGLISH                    | U001           | 95  |
| D2701195 | (EU,AA,CHN):DECAL:PICK-UP PAPER JAM:OPERATION PANEL:MANY LANGUAGES | U021           | 45  |
| D2701219 | SHAFT:LOCK:PULL OUT:LEFT                                           | U020           | 86  |
| D2701317 | DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER                              | U016_S009      | 68  |
| D2701399 | DECAL:LASER DIODE:ABS                                              | U007_S003      | 105 |

| Number   | Part Name                                 | Group     | ID  |
|----------|-------------------------------------------|-----------|-----|
| D2701449 | COVER:TONER SUPPLY:UPPER:ASS'Y            | U001_S001 | 97  |
| D2701481 | DOOR:FRONT LEFT:UPPER                     | U001      | 58  |
| D2701508 | COVER:MAIN:LEFT                           | U001      | 60  |
| D2701509 | BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT | U001_S005 | 61  |
| D2701516 | COVER:MAIN:REAR                           | U001      | 62  |
| D2701538 | INNER COVER:PULL OUT:RIGHT                | U001      | 63  |
| D2701540 | INNER COVER:PULL OUT:LEFT                 | U001      | 64  |
| D2701541 | DECAL:H-TEMP WARNING:EXIT:FEED:USING:ABS  | U001      | 65  |
| D2701542 | DECAL:H-TEMP WARNING:PAPER FEED:ABS       | U001      | 66  |
| D2701546 | DECAL:PULL OUT:MIDDLE:ABS                 | U001_S004 | 68  |
| D2701551 | COVER:SIDE:RIGHT:VACUUM                   | U021      | 34  |
| D2701562 | INNER COVER:REVERSE SUB-UNIT:UPPER        | U001      | 69  |
| D2701563 | INNER COVER:REVERSE SUB-UNIT:LOWER        | U001      | 70  |
| D2701564 | DECAL:TOTAL COUNTER:ABS                   | U001      | 71  |
| D2701566 | INNER COVER:LEFT UPPER                    | U001      | 72  |
| D2701567 | DECAL:MAIN SWITCH:ABS                     | U001      | 73  |
| D2701568 | DECAL:POSITIONING DISPLAY:TC RU:ABS       | U001      | 74  |
|          |                                           | U001_S004 | 74  |
|          |                                           | U007_S003 | 106 |
| D2701570 | DECAL:A2/A3                               | U004      | 357 |
| D2701571 | DECAL:B1                                  | U001      | 75  |
| D2701573 | DECAL:B2                                  | U001      | 76  |
| D2701585 | DECAL:D1                                  | U001      | 77  |
| D2701586 | DECAL:E                                   | U001      | 78  |
| D2701591 | DECAL:MISFEED REMOVAL:ABC                 | U001_S005 | 100 |
| D2701592 | DECAL:MISFEED REMOVAL:DEZ:ABS             | U001_S003 | 79  |
| D2701593 | OZONE FILTER:EXHAUST:PAPER EXIT SUB-UNIT  | U021      | 35  |
| D2701761 | (NA):DECAL:CAUTION CHART:INK JET:PAPER    | U021      | 47  |
| D2701787 | DUCT:POWER SUPPLY UNIT:PAPER              | U018      | 37  |

## Exclusive Parts

| Number          | Part Name                                | Group       | ID         |
|-----------------|------------------------------------------|-------------|------------|
|                 | ER FEED:COOLING                          |             |            |
| D2701901        | OPTICAL WRITING UNIT:ASS'Y               | U003_S001   | 11         |
| D2702214        | DUCT:CHARGE UNIT:ASS'Y                   | U007_S006   | 107        |
| D2702247        | DUCT:SIDE PLATE                          | U007        | 108        |
| D2702440        | INNER COVER:PCU:ASS'Y                    | U007_S003   | 110        |
| D2702602        | REGISTRATION ROLLER:GATE:ASS'Y           | U005_S013   | 186        |
| D2702622        | TENSION SPRING:48N                       | U005        | 149        |
| D2702624        | SIDE PLATE:SHIFT:REGISTRATION:FRONT:PEEN | U005        | 180        |
| D2702627        | SIDE PLATE:SHIFT:REGISTRATION:REAR:PEEN  | U005        | 183        |
| D2702632        | BRACKET:HOOK:COIL SPRING:REAR:PEEN       | U005        | 150        |
| D2702634        | BRACKET:HOOK:COIL SPRING:FRONT:PEEN      | U005        | 151        |
| D2702636        | GUIDE PLATE:SHIFT:REGISTRATION:LOWER     | U005        | 152        |
| D2702637        | COLOR:4M                                 | U005        | 153        |
| D2702641        | DUCT:SHIFT:CIS                           | U005        | 154        |
| D2702644        | STAY:SHIFT:REGISTRATION:ASS'Y            | U005        | 182        |
| D2702647        | SHAFT:SHIFT                              | U005        | 176        |
| D2702656        | GUIDE PLATE:REGISTRATION:CIS             | U005        | 155        |
| <b>D2702743</b> | <b>HOLDER:SHAFT:ARM</b>                  | <b>U005</b> | <b>189</b> |
| <b>D2702744</b> | <b>BRACKET:HOLDER:SHAFT</b>              | <b>U005</b> | <b>190</b> |
| D2702766        | TIMING ROLLER:TRANSFER:DRIVE             | U005_S005   | 156        |
| D2702771        | ARM:REGISTRATION:TIMING:ASS'Y            | U005_S004   | 178        |
| D2702786        | DUCT:FAN:CONTACT IMAGE SENSOR            | U005        | 157        |
| D2702802        | STAY:SHIFT:TRAILING EDGE                 | U005        | 158        |
| D2702810        | GUIDE PLATE:SHIFT:RIGHT UPPER:PEEN       | U005        | 159        |
| D2702816        | SHAFT:TRAILING EDGE:SHIFT                | U005        | 185        |
| D2702851        | GUIDE PLATE:CONNECTING:OPEN/CLOSE        | U005        | 160        |

| Number   | Part Name                                          | Group          | ID  |
|----------|----------------------------------------------------|----------------|-----|
| D2702986 | BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY | U005           | 146 |
| D2703079 | SERVICE PARTS:DENSITY SENSOR:DEVELOPMENT           | U007_S004      | 145 |
| D2703097 | COVER:GEAR:DEVELOPMENT                             | U007_S004      | 142 |
| D2703134 | DECAL:WARNING:AROUND THE PHOTOCONDUCTOR:ABS        | U007_S003      | 111 |
| D2703136 | DECAL:DEVELOPMENT UNIT:CAUTION                     | U007_S003      | 112 |
| D2703310 | SHAFT:DRIVE:TONER BOTTLE:DIA6                      | U006           | 92  |
| D2703335 | SEAL:CASE:TONER BANK:LOWER                         | U006_S003      | 95  |
|          |                                                    | U006_S005      | 95  |
| D2703383 | SEAL:CASE:TONER BANK:REAR                          | U006           | 91  |
| D2704009 | HOLDER:M5                                          | U013_S001      | 147 |
|          |                                                    | U013_S003      | 147 |
| D2704018 | (EU,AA,CHN):FUSING UNIT:220V:ASS'Y                 | U013_S001      | 149 |
| D2704180 | HOLDER:HEATER:HEAT ROLLER:REAR                     | U013_S001      | 150 |
|          |                                                    | U013_S003      | 150 |
| D2704181 | HOLDER:HEATER:HEAT ROLLER:FRONT                    | U013_S001      | 151 |
|          |                                                    | U013_S003      | 151 |
| D2704185 | RING:GUIDE:HEAT ROLLER:DIA39.2                     | U013_S001      | 152 |
|          |                                                    | U013_S003      | 152 |
| D2704239 | STRIPPER PLATE:ASS'Y                               | U013_S001      | 166 |
|          |                                                    | U013_S003      | 166 |
| D2704277 | DECAL:H-TEMP WARNING:FUSING                        | U013_S001_S003 | 163 |
|          |                                                    | U013_S003_S003 | 163 |
| D2704290 | DRIVE UNIT:WEB:CLEANING:ASS'Y                      | U013_S001_S007 | 153 |
|          |                                                    | U013_S003_S007 | 153 |
| D2704311 | WEB:CLEANING UNIT:ASS'Y                            | U013_S002      | 154 |
| D2704313 | COVER:WEB:CLEANING FELT                            | U013_S002_S001 | 155 |
| D2704338 | FEELER:CLEANING                                    | U013_S002      | 156 |
| D2704343 | ROLLER:PLATE                                       | U013_S002      | 157 |
| D2704417 | (NA):FUSING UNIT:208V:ASS'Y                        | U013_S003      | 168 |
| D2704535 | DRIVE ROLLER:COOLING UNIT:EXIT:PRESS FIT           | U014_S002      | 118 |
| D2704543 | SHAFT:MISFEED REMOVAL:EXIT                         | U014_S003      | 119 |

## Exclusive Parts

| Number   | Part Name                                  | Group     | ID  |
|----------|--------------------------------------------|-----------|-----|
| D2704547 | BRACKET:TIGHTENER:EXIT:ASS'Y               | U014      | 153 |
| D2704551 | COIL SPRING:TENSIONER:EXIT                 | U014      | 120 |
| D2704555 | SYNCHRONOUS BELT:B50S2M200                 | U014      | 122 |
| D2704557 | COVER:EXIT:MOTOR                           | U014      | 123 |
| D2704658 | SHEET:HANDLE:LOCK:ASS'Y                    | U014      | 124 |
| D2704670 | BRACKET:MAGNET CATCH:DUPL EX               | U015      | 86  |
| D2704731 | GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y           | U014      | 125 |
| D2704737 | BRACKET:LINK:LEVER                         | U014      | 126 |
| D2704740 | BRACKET:ARM:STOPPER:RELEASE                | U014      | 127 |
| D2704742 | SHAFT:GUIDE PLATE:EXIT:UPPER:OPEN/CLOSE    | U014      | 128 |
| D2704745 | PIN:ARM:GRIP                               | U014      | 130 |
| D2704746 | BRACKET:CAM:ON-OFF                         | U014      | 131 |
| D2704748 | COMPRESSION SPRING:STOPPER:20N             | U014      | 132 |
| D2704750 | STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y   | U014_S011 | 129 |
| D2704753 | PLATE:HANDLE:GUIDE:OPEN AND CLOSE          | U014      | 133 |
| D2704757 | STOPPER:GUIDE PLATE:EXIT:INNER BACK        | U014      | 134 |
| D2704764 | DC SOLENOID:GATE PAWL:SWITCHBACK           | U014      | 135 |
| D2704768 | GATE PAWL:SWITCHBACK                       | U014      | 83  |
| D2704800 | SHAFT:GATE PAWL:REVERSE                    | U014      | 151 |
| D2704933 | GUIDE PLATE LEVER HOOK                     | U015      | 71  |
| D2705385 | TEMPERATURE SENSOR:FUSING UNIT:LOWER:17PIN | U013_S001 | 158 |
|          |                                            | U013_S003 | 158 |
| D2705406 | PCB:IOB                                    | U017      | 43  |
| D2705415 | PCB:EDRB                                   | U017      | 44  |
| D2705422 | PCB:DRB                                    | U005      | 161 |
| D2705427 | PCB:RYB                                    | U017      | 45  |
| D2705960 | COVER:POWER SUPPLY UNIT:C/T BOX            | U018      | 38  |
| D2705975 | FILTER:COVER:C/T BOX                       | U018      | 39  |

| Number   | Part Name                                        | Group          | ID  |
|----------|--------------------------------------------------|----------------|-----|
| D2706002 | TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y        | U008_S001      | 130 |
| D2706010 | SIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y           | U008_S001      | 118 |
| D2706078 | PAPER TRANSFER BIAS ROLLER                       | U008_S001      | 119 |
| D2706080 | STAND:RISE:EACH:SEPARATION/TRANSPORT             | U012           | 17  |
| D2706124 | GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y          | U008_S001      | 120 |
| D2706128 | GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:10MM:ASS'Y | U008_S001      | 121 |
| D2706129 | GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:4MM:ASS'Y  | U008_S001      | 122 |
| D2706170 | DRUM STAY:INTERMEDIATE TRANSFER:SUB-ASS'Y        | U008_S002      | 126 |
| D2706175 | INNER COVER:INTERMEDIATE TRANSFER:LEVER          | U008_S002      | 123 |
| D2706230 | SIDE PLATE:TRANSFER/SEPARATION UNIT:FRONT:ASS'Y  | U010_S001_S003 | 67  |
| D2706282 | SWING UNIT:PICKUP ROLLER:ASS'Y                   | U004_S011_S002 | 358 |
|          |                                                  | U004_S012_S002 | 358 |
|          |                                                  | U004_S013_S002 | 358 |
| D2706304 | TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y            | U010_S001      | 68  |
| D2706333 | SHAFT:LEVER:PRESSURE:TRANSFER ROLLER             | U010           | 77  |
| D2706350 | BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER      | U010           | 73  |
| D2706360 | GROUND PLATE:TRANSPORT SCREW:ASS'Y               | U010_S001      | 69  |
| D2706416 | SEAL:HOLDER:CLEANING BLADE:BEHIND                | U009_S001      | 60  |
| D2706453 | SHAFT:MISFEED REMOVAL                            | U004           | 386 |
| D2706541 | SHAFT:DRIVE:FEED:ASS'Y                           | U004_S006      | 387 |
|          |                                                  | U004_S007      | 387 |
|          |                                                  | U004_S008      | 387 |
| D2706570 | COLLECTION BOTTLE:SERVICE PARTS:ASS'Y            | U011_S004      | 61  |

## Exclusive Parts

| Number   | Part Name                                       | Group     | ID  |
|----------|-------------------------------------------------|-----------|-----|
| D2706628 | PAPER FEED UNIT:PAPER BANK:ASS'Y                | U004_S011 | 384 |
|          |                                                 | U004_S012 | 384 |
|          |                                                 | U004_S013 | 384 |
| D2706646 | (EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y              | U004_S016 | 409 |
| D2706647 | (NA):TANDEM LCT:RIGHT:ASS'Y                     | U004_S018 | 408 |
| D2706658 | FLANGED HEXAGONAL HEAD BOLT:M3X6                | U004_S011 | 359 |
|          |                                                 | U004_S012 | 359 |
|          |                                                 | U004_S013 | 359 |
| D2706659 | ROLLER:GUIDE                                    | U004_S011 | 360 |
|          |                                                 | U004_S012 | 360 |
|          |                                                 | U004_S013 | 360 |
| D2706664 | HOOK:COIL SPRING:SLIDER                         | U004_S011 | 361 |
|          |                                                 | U004_S012 | 361 |
|          |                                                 | U004_S013 | 361 |
| D2706668 | TENSION SPRING:REVERSE ROLLER                   | U004_S011 | 362 |
|          |                                                 | U004_S012 | 362 |
|          |                                                 | U004_S013 | 362 |
| D2706678 | COVER:CUSHION                                   | U004_S016 | 363 |
|          |                                                 | U004_S018 | 363 |
| D2706721 | COVER:GUARD:HARNESS                             | U004_S017 | 366 |
|          |                                                 | U004_S019 | 366 |
| D2706725 | COVER:GUARD:HARNESS                             | U004      | 367 |
| D2706740 | STAY:REVERSE:ASS'Y                              | U004_S011 | 368 |
|          |                                                 | U004_S012 | 368 |
|          |                                                 | U004_S013 | 368 |
| D2706806 | SEAL:DUCT:LARGE                                 | U019      | 87  |
| D2706813 | SHEET:GUIDE MILER:PAPER FEED:COOLING:LOWER      | U020      | 72  |
| D2706814 | SHEET:GUIDE MILER:PAPER FEED:COOLING:UPPER      | U020      | 73  |
| D2706815 | SHEET:GUIDE MILER:PAPER FEED:COOLING:INNER BACK | U020      | 74  |
| D2706818 | SEAL:DUCT:FAN:MM97                              | U019      | 117 |
|          |                                                 | U019_S002 | 117 |
| D2706822 | SEAL:DUCT:HEAT SHIELD:FUSING:A                  | U019      | 115 |
| D2706823 | OZONE FILTER:DUCT:MAIN:REAR                     | U019      | 88  |

| Number   | Part Name                                       | Group     | ID  |
|----------|-------------------------------------------------|-----------|-----|
| D2706851 | DUCT:CHARGE CORONA:EXHAUST:MIDDLE:RIGHT         | U019      | 89  |
| D2706853 | DUCT:CHARGE CORONA:EXHAUST:MIDDLE:REAR          | U019      | 90  |
| D2706854 | DUCT:CHARGE CORONA:EXHAUST:MIDDLE:FRONT         | U019      | 91  |
| D2706856 | DUCT:CHARGE CORONA:EXHAUST:CONNECTING:FRONT     | U019      | 92  |
| D2706857 | DUCT:CHARGE CORONA:EXHAUST:CONNECTING:REAR      | U019      | 93  |
| D2706869 | DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:REAR  | U019      | 94  |
| D2706870 | DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:FRONT | U019      | 95  |
| D2706890 | DUCT:MAIN:EXHAUST:FRONT                         | U019      | 96  |
| D2706891 | DUCT:MAIN:EXHAUST:REAR                          | U019      | 97  |
| D2706892 | COVER:FILTER:EXHAUST                            | U019      | 98  |
| D2706896 | DUCT:OPTICAL WRITING UNIT:VACUUM:FRONT          | U019      | 99  |
| D2706909 | SEAL:DUCT:LARGE                                 | U019      | 118 |
|          |                                                 | U019_S001 | 118 |
| D2706910 | SEAL:DUCT:CHARGE CORONA:EXHAUST:MIDDLE          | U019      | 100 |
| D2706911 | SEAL:DUCT:MAIN:EXHAUST:FRONT                    | U019      | 101 |
| D2706917 | SEAL:DUCT:MAIN:EXHAUST                          | U019      | 102 |
| D2706920 | SEAL:DUCT:MAIN:EXHAUST:A                        | U019      | 103 |
| D2706921 | SEAL:DUCT:MAIN:EXHAUST:B                        | U019      | 104 |
| D2706929 | COVER:FAN:MAIN:EXHAUST                          | U019      | 105 |
| D2706942 | BRACKET:FAN:SIDE:RIGHT:SUB-ASS'Y                | U019_S004 | 110 |
| D2706944 | BRACKET:GUIDE:BASE                              | U019      | 111 |
| D2706945 | FILTER:VACUUM:MAIN:RIGHT                        | U019      | 112 |
| D2706947 | BRACKET:AUXILIARY:BASE                          | U019      | 113 |
| D2706948 | SHEET:SCREW:FILTER                              | U001      | 93  |
|          |                                                 | U019      | 114 |
| D2706949 | SHEET:COVER:MAIN:RIGHT                          | U001      | 94  |
| D2706989 | SEAL:DUCT:HEAT PIPE:ENTRANCE                    | U019      | 116 |



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| Number   | Part Name                                 | Group          | ID  |
|----------|-------------------------------------------|----------------|-----|
|          | E                                         | U019_S003      | 116 |
| D2707061 | SHAFT:GATE PAWL:DUPLEX:ENT RANCE          | U015           | 82  |
| D2707103 | DRUM STAY:RECEIVING SUB-UNIT:REVERSE      | U015           | 72  |
| D2707197 | GATE PAWL:REVERSE:MIDDLE:FRONT            | U014           | 137 |
| D2707362 | (NA):DECAL:FUNCTION:MULTI-LANGUAGE        | U021           | 46  |
| D2707389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT | U004_S017      | 410 |
|          |                                           | U004_S019      | 410 |
| D2707531 | COVER:PAPER TRAY:NO.1                     | U004           | 369 |
| D2707544 | SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y     | U004_S017_S002 | 390 |
|          |                                           | U004_S019_S002 | 390 |
| D2707548 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT  | U004_S017_S002 | 385 |
|          |                                           | U004_S019_S002 | 385 |
| D2707558 | (EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y         | U004_S017      | 411 |
| D2707559 | (NA):TANDEM LCT:LEFT:ASS'Y                | U004_S019      | 412 |
| D2707574 | SHAFT:ARM:UN LOCK                         | U004           | 395 |
| D2707648 | DECAL:MULTI-LANGUAGE:MAIN:13:ABS          | U021           | 36  |
| D2707649 | DECAL:MULTI-LANGUAGE:MAIN:5               | U021           | 49  |
| D2707669 | (NA):DECAL:POWER SOURCE:OFF:ABS           | U021           | 37  |
| D3551196 | ROLLER:DETENT                             | U004_S014_S001 | 372 |
|          |                                           | U004_S014_S002 | 372 |
| D3551333 | SHIELDING PLATE:SAFETY SWITCH:DOOR        | U001_S002      | 80  |
| D3553810 | BRACKET:DETENT:RIGHT:ASS'Y                | U004_S014_S001 | 373 |
| D3553840 | BRACKET:DETENT:ASS'Y                      | U004_S014_S002 | 375 |
| D3553844 | SHOE:HANDLE:RELEASE                       | U004           | 376 |
| D3553858 | TORSION SPRING:GUIDE PLATE:16N            | U004_S014      | 377 |
| D3775852 | BRACKET:NIC:VC2:ENGINE                    | U021           | 38  |
| D4342535 | TORSION SPRING:PROOF TRAY                 | U005           | 162 |
| D5161326 | DECAL:PAPER TRAY:DESIGN SKETCH:3          | U004           | 378 |

| Number   | Part Name                                 | Group          | ID  |
|----------|-------------------------------------------|----------------|-----|
| D5163823 | TIMING BELT:60S2M146                      | U015           | 73  |
| D5165200 | PCB:LED:ASS'Y                             | U004           | 379 |
| D5481243 | STAND:UN LOCK                             | U001           | 81  |
| D6831845 | PULLEY:IDLER:DIA14                        | U011           | 55  |
| D6844142 | TIMING BELT:60S2M174                      | U015           | 74  |
| D7315310 | PCB:URTB:DOCUMENT FEEDER:ASS'Y            | U005           | 163 |
| D7414595 | DECAL:PAPER EXIT SUB-UNIT:MISFEED REMOVAL | U001_S003      | 82  |
| D7773126 | TIMING PULLEY:DRIVE:T25S2M                | U014           | 138 |
| G0143291 | SNAP RING - PICK UP                       | U008_S001      | 124 |
| G0291980 | DECAL - LD                                | U003_S001      | 12  |
|          |                                           | U016           | 69  |
| G0342986 | FLANGED HEXAGONAL HEAD BOLT - M4X8        | U020           | 83  |
| G0602296 | BALL BEARING:8X16X5MM                     | U005           | 164 |
|          |                                           | U005_S009      | 164 |
|          |                                           | U005_S010      | 164 |
|          |                                           | U005_S011      | 164 |
|          |                                           | U005_S012      | 164 |
| G0703088 | SPACER:DEVELOPMENT ROLLER                 | U005           | 165 |
| G0801169 | SCREW:M3                                  | U009_S001_S001 | 58  |
| G1335793 | RAIL:RIGHT                                | U018           | 40  |
| G1335794 | RAIL:LEFT                                 | U018           | 41  |
| G1781138 | SCREW WITH WASHER:M6X14                   | U020           | 75  |
| G1781141 | HOLDER:STAND:M20                          | U021           | 39  |
| G1781282 | GEAR:CHARGE:CLEANER:Z51                   | U007           | 113 |
| G1781289 | FLY WHEEL:DRUM                            | U016           | 71  |
| G1781291 | JOINT:TRANSPORT SCREW:NO.2                | U016           | 72  |
| G1781307 | JOINT:DEVELOPMENT ROLLER:DRIVE            | U016           | 73  |
| G1781311 | TERMINAL:CHARGE                           | U007           | 114 |
| G1781313 | SPRING:PLATE:RIGHT:CHARGE                 | U007           | 115 |
| G1781316 | SPRING:PLATE:LEFT:CHARGE                  | U007           | 116 |
| G1781602 | ARM:SAFETY SWITCH:UPPER:ASS'Y             | U001           | 83  |
| G1782502 | CUSHION:CORONA WIRE                       | U007_S002      | 118 |
| G1782507 | CLEANER:GRID:ASS'Y                        | U007_S002      | 119 |

## Exclusive Parts

| Number   | Part Name                                     | Group          | ID  |
|----------|-----------------------------------------------|----------------|-----|
| G1782510 | CLEANER:CORONA WIRE:ASS'Y                     | U007_S002      | 120 |
| G1782512 | COVER:END BLOCK:FRONT                         | U007_S002      | 121 |
| G1782516 | END BLOCK:CHARGE CORONA:FRONT                 | U007_S002      | 122 |
| G1782521 | SLIDER:CLEANER:CHARGE CORONA:ASS'Y            | U007_S002      | 123 |
| G1782522 | RING:SLIDER                                   | U007_S002      | 124 |
| G1782570 | SCREW SHAFT:CHARGE CORONA:ASS'Y               | U007_S002_S002 | 125 |
| G1782605 | TENSION SPRING:CORONA WIRE                    | U007_S002      | 126 |
| G1782971 | LEVER:LOCK:TANDEM LCT                         | U004_S009      | 380 |
| G1783330 | GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y           | U007_S004      | 127 |
| G1783332 | GEAR:DEVELOPMENT ROLLER                       | U007_S004      | 128 |
| G1783356 | GEAR:JOINT:DEVELOPMENT UNIT                   | U007_S004      | 129 |
| G1783475 | SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT | U007_S004      | 130 |
| G1783593 | TENSION SPRING:STOPPER                        | U014           | 139 |
| G1783672 | CAP:PIPE:DISCHARGE USED TONER                 | U007_S001      | 131 |
| G1783685 | HOLDER:SHAFT:CLEANING BLADE:REAR              | U007_S001      | 132 |
| G1783707 | SHEET:COATING BAR:2                           | U007_S001_S002 | 133 |
| G1783713 | BUSHING:APPLY                                 | U007_S001_S002 | 134 |
| G1783734 | GUIDE PLATE:ARM                               | U007_S001_S002 | 135 |
| G1783781 | GUIDE:COATING BAR                             | U007_S001_S002 | 136 |
| G1783799 | SETTING POWDER                                | SPECIAL TOOLS  | 19  |
| G1783870 | TIMING PULLEY:T30                             | U012           | 18  |
| G1784018 | CASE:COATING BAR:TRANSFER ROLLER              | U010_S001      | 70  |
| G1784636 | TIMING BELT:S2M134_67                         | U012           | 19  |
| G1784808 | BRACKET:PRESSURE:ROLLER                       | U015           | 75  |
| G1784817 | SPRING:PRESSURE:ROLLER:DUPLEX                 | U015           | 76  |
| G1784818 | SPRING:PULL OUT:LOCK:EXIT                     | U020           | 76  |
| G1784822 | SPRING:PRESSURE:0.8N:DIA0.65                  | U014           | 140 |
| G1784828 | STAY:LOCK:LEVER:LEFT LOWER                    | U014           | 141 |
| G1784890 | SPRING PLATE:DUPLEX:GUIDE:L                   | U015           | 77  |

| Number   | Part Name                        | Group          | ID  |
|----------|----------------------------------|----------------|-----|
|          | OWER                             |                |     |
| G1784895 | SHEET:DUPLEX:SPRING PLATE        | U015           | 78  |
| G1784900 | COVER:DC STEPPER MOTOR:MM56      | U005           | 166 |
|          |                                  | U014           | 142 |
| G1784908 | COIL SPRING:LEFT LOWER:LOCK      | U014           | 143 |
| G1784909 | SCREW:TRANSPORT                  | U020           | 77  |
| G1784912 | PULLEY:S2M:30T                   | U004           | 381 |
| G1784916 | SCREW:ROUND POINT                | U015           | 79  |
| G1785145 | SHEET:GBC:UPPER                  | U020           | 78  |
| G1786621 | COVER:RELEASE PLATE:BLADE        | U009_S001      | 59  |
| G1786767 | COATING BAR:TRANSFER ROLLER      | U010_S001      | 71  |
| G1787453 | ARM:ON-OFF:TRANSPORT ROLLER      | U014           | 144 |
| G1787515 | CONNECTOR GUIDE PIN:CONNECTOR    | U020           | 79  |
| G1787618 | PLATE:FIX:BAND                   | U015           | 80  |
| G1787660 | PRESSURE ROLLER:TRANSPORT ROLLER | U005           | 167 |
| G1787664 | SPACER                           | U005           | 168 |
| G1787819 | SEAL:CAP:COLLECTION BOTTLE       | U011_S004      | 56  |
| G1788350 | WRENCH:HEXAGONAL BOLT            | U021           | 40  |
| G3631105 | DETENT ROLLER SHAFT              | U004_S014_S001 | 382 |
|          |                                  | U004_S014_S002 | 382 |
| GA000063 | DECAL:DEVELOPMENT UNIT:DISPLAY   | U007_S004      | 137 |
| GA082010 | BUSHING:DIA6:DIA10:9             | U011           | 57  |
| GW010007 | PHOTO REFLECTION SENSOR:EXIT     | U004           | 383 |
|          |                                  | U005           | 169 |
|          |                                  | U014           | 145 |
|          |                                  | U015           | 81  |
| GW010009 | DENSITY SENSOR                   | U008_S001      | 125 |
| GW020024 | PHOTOINTERRUPTOR:LG2A24BL1:GF    | U004_S016      | 396 |
|          |                                  | U004_S017      | 396 |
|          |                                  | U004_S018      | 396 |
|          |                                  | U004_S019      | 396 |
|          |                                  | U005           | 184 |
|          |                                  | U006           | 94  |

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| Number   | Part Name                                  | Group          | ID  |
|----------|--------------------------------------------|----------------|-----|
|          |                                            | U007           | 148 |
|          |                                            | U008_S001      | 128 |
|          |                                            | U011           | 64  |
|          |                                            | U013_S001      | 170 |
|          |                                            | U013_S003      | 170 |
|          |                                            | U014           | 154 |
| GW230008 | TONER END SENSOR                           | U006_S001      | 89  |
| GX060019 | STEPPER MOTOR:PM42L048RBG8                 | U006_S001      | 90  |
| GX640024 | FAN MOTOR - DC 3.12W                       | U018           | 42  |
|          |                                            | U019           | 106 |
| GX640028 | FAN MOTOR DC24V 1.92W                      | U005           | 170 |
|          |                                            | U019           | 107 |
| H0722216 | COMPRESSION SPRING                         | U014           | 146 |
| H5194238 | SPACER:ROLLER:CONNECTING                   | U005           | 171 |
| J0155505 | DRAWER:CONNECTOR:USED DEV<br>ELPER:PLUG    | U007_S001_S002 | 138 |
| J5033116 | TIMING BELT:40S2M128                       | U014           | 147 |
| M0447747 | CAP:COVER:REAR                             | U001           | 84  |
| M0771766 | KNOB:VARIABLE RESISTOR                     | U002_S001      | 62  |
|          |                                            | U002_S002      | 62  |
| M0771767 | KEYTOP:START                               | U002_S001      | 63  |
|          |                                            | U002_S002      | 63  |
| M0771768 | KEYTOP:10KEY                               | U002_S001      | 64  |
|          |                                            | U002_S002      | 64  |
| M0771769 | KEYTOP:RESET SWITCH                        | U002_S001      | 65  |
|          |                                            | U002_S002      | 65  |
| M0771800 | TOUCH PANEL:10.4INCH                       | U002_S001      | 66  |
|          |                                            | U002_S002      | 66  |
| M0771861 | TUBE TYPE LAMP:TAC:ASS'Y                   | U021_S002      | 41  |
| M0774200 | MECHANICAL ROLLER CLUTCH:R<br>OLLER        | U013_S002      | 159 |
| M0774703 | BRACKET:ADAPTER SECTION:GB<br>C:PEEN       | U020           | 80  |
| M0774707 | GUIDE PLATE:GBC:ASS'Y                      | U020           | 81  |
| M0774821 | TRANSPORT BELT:COOLING                     | U014           | 148 |
| M0777428 | BALL BEARING:REGISTRATION:D<br>RIVEN:FRONT | U005           | 172 |
| M0777429 | BALL BEARING:REGISTRATION:D                | U005           | 173 |

| Number   | Part Name                                      | Group          | ID  |
|----------|------------------------------------------------|----------------|-----|
|          | RIVEN:REAR                                     |                |     |
| M0AA5401 | PCB:BCU:ASS'Y                                  | U018           | 43  |
| M0AA5714 | (M0AA):SERVICE PARTS:PCB:CTL:<br>ASS'Y         | U018           | 44  |
| M0AA5715 | (M0AB):SERVICE PARTS:PCB:CTL:<br>ASS'Y         | U018           | 45  |
| M0AA7211 | (NA):OPERATION PANEL:ASS'Y                     | U002_S002      | 67  |
| M0AA7212 | (EU,AA,CHN):OPERATION PANEL:<br>ASS'Y          | U002_S001      | 68  |
| M0AA7250 | PCB:LCDCAR2FT:ASS'Y                            | U002_S001      | 69  |
|          |                                                | U002_S002      | 69  |
| M0AA7682 | (Pro 8210):MODEL NAME PLATE                    | U021           | 42  |
| M0AA9590 | NVRAM                                          | U018           | 46  |
| M0AB7682 | (Pro 8220):MODEL NAME PLATE                    | U021           | 43  |
| M0B11328 | ANTISTATIC BRUSH:DRUM                          | U016           | 74  |
| M0B14675 | GATE PAWL:EXIT:REVERSE                         | U014           | 150 |
| M1967302 | (NA):COVER:FRONT:ASS'Y                         | U002_S002_S001 | 70  |
| M1967303 | (EU,AA,CHN):COVER:FRONT:ASS'<br>Y              | U002_S001_S001 | 71  |
| M2055332 | PCB:SDCB                                       | U017           | 46  |
| M2057311 | DISC:GATE:REGISTRATION:HOME<br>POSITION SENSOR | U005           | 175 |
| M2631444 | COVER:UPPER FRONT                              | U001           | 85  |
| M2631445 | COVER:UPPER LEFT                               | U001           | 86  |
| M2631446 | COVER:UPPER REAR                               | U001           | 87  |
| M2631502 | SUPPORTING PLATE:DOOR:FRON<br>T RIGHT:ASS'Y    | U001_S005      | 88  |
| M2631565 | COVER:UPPER MIDDLE                             | U001           | 89  |
| M2631566 | STAY:COVER:UPPER MIDDLE                        | U001           | 90  |
| M2631568 | CUSHION:STAY:COVER:UPPER RI<br>GHT             | U001           | 91  |
| M2631590 | DECAL:MISFEED REMOVAL:LOCA<br>TION:P1          | U001_S005      | 92  |
| M2631596 | DECAL:USER CAUTIONS:COVER:<br>UPPER            | U021           | 44  |
| VSSG9002 | FLUOTRIBO MG GREASE : 100G                     | SPECIAL TOOLS  | 17  |
| VSSM9000 | DIGITAL MULTIMETER-FLUKE189/<br>FVF            | SPECIAL TOOLS  | 18  |

## Standard Parts



03125060N  
SCREW - M2.5X6



03130040N  
SCREW:M3X4



03130080N  
PAN HEAD SCREW:M3X8



03130120N  
PAN HEAD SCREW:M3X12



03140060N  
SCREW - M4X6



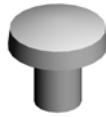
03140120N  
SCREW - M4X12



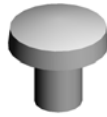
03140180N  
PAN HEAD SCREW:M4X18



03150100N  
PAN HEAD SCREW:M5X10



03520040N  
SCREW M2X4



03530040N  
SCREW - M3X4



03530060N  
BIND SCREW - M3X6



03530080N  
SCREW:M3X8



03530100N  
SCREW-M3X10



03530120N  
SCREW M3X12



03540040N  
SCREW-M4X4



03540050N  
SCREW - M4X5



03540060N  
SCREW-M4X6



03540080N  
SCREW:M4X8



03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03603005N  
SCREW - M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



03603010N  
SCREW:M3X10



03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6



03604008N  
SCREW - M4X8

## Standard Parts



03604010N  
SCREW:M4X10



03604012N  
SCREW:M4X12



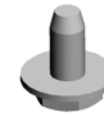
03604014N  
SCREW - M4X14



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503006N  
TAPPING SCREW - M3X6



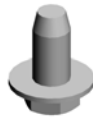
04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04503012N  
TAPPING SCREW:3X12



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04504025N  
TAPPING SCREW:4X25



04513006N  
TAPPING SCREW - 3X6



04513008N  
TAPPING SCREW - M3X8



04513010N  
TAPPING SCREW:3X10



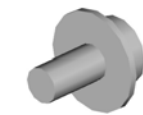
04513014N  
TAPPING SCREW:3X14



04513020N  
TAPPING SCREW:3X20



04513030N  
TAPPING SCREW:3X30



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04523006N  
BINDING SELF-TAPPING SC  
REW:3X6



04523008N  
TAPPING SCREW - M3X8



04523010N  
BINDING SELF-TAPPING SC  
REW:3X10



04523010P  
BINDING SELF-TAPPING SC  
REW:3X10



04524008N  
TAPPING SCREW:M4X8

## Standard Parts



**04524010N**  
BINDING SELF-TAPPING SC  
REW:4X10



**04533006N**  
TAPPING SCREW - M3X6



**04534006N**  
BINDING SELF TAPPING SC  
REW:4X6



**04534008N**  
BINDING SELF TAPPING SC  
REW:4X8



**04543006Q**  
TAPPING SCREW - M3X6



**04543008Q**  
TAPPING SCREW:3X8



**04543030Q**  
TAPPING SCREW:ROUND P  
OINT:3X30



**04544006Q**  
TAPPING SCREW:4X6



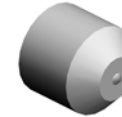
**04544008Q**  
TAPPING SCREW - M4X8



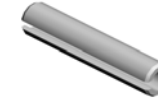
**04544010N**  
TAPPING SCREW:ROUND P  
OINT:4X10



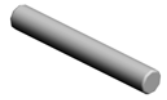
**04583008N**  
HEXAGON HEAD TAPPING S  
CREW:3X8



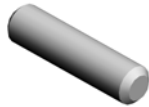
**05730030E**  
HEXAGON HEADLESS SET S  
CREW - M3X3



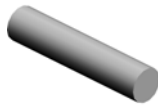
**06230160E**  
SPRING PIN - 3X16MM



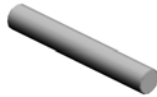
**06320140G**  
PARALLEL PIN



**06330120G**  
PARALLEL PIN - 3X12



**06330140G**  
PARALLEL PIN - 3X14



**06330200G**  
PIN - M3X20



**07010060N**  
WASHER DIA6



**07030040N**  
SPRING WASHER:DIA4



**07040050N**  
WASHER:DIA5



**07050040N**  
WASHER:DIA4



**07080060N**  
WASHER:DIA6



**07080080N**  
WASHER-DIA8



**07200020E**  
RETAINING RING - M2



**07200025E**  
RETAINING RING - M2.5



**07200030E**  
RETAINING RING - M3



**07200040E**  
RETAINING RING - M4



**07200050E**  
RETAINING RING - M5

## Standard Parts



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07250200E  
RETAINING RING C - M20



07250220E  
RETAINING RING - M22



07250250E  
RETAINING RING C - M25



07330608  
PLAIN SHAFT BEARING: DIA6  
X8



07330610  
BUSHING: DIA6X10



07403008  
BALL BEARING - 8X22X7



07403012  
BALL BEARING - 12X28X8



07403808  
BALL BEARING - 8X16X5MM



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



07413708  
BALL BEARING - 8X12X3.5M  
M



07423808  
BALL BEARING - 8X16X5



07433808  
RADIAL BALL BEARING: DIA8  
X DIA16X5



08010234  
SCREW WITH WASHER: SMA  
LL ROUND WITH SPRING WA  
SHER: M5X8



08010237  
HEXAGONAL BOLT: DOUBLE  
SCREW: M4X12



08025220  
TAPPING SCREW - M4X8



08025330  
PAN HEAD WITH COLLAR TA  
PPING SCREW: PF: 4X10



08046123  
HEXAGONAL BOLT: W/WASH  
ER: M3X8



08050072  
CS RING



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050100  
RETAINING RING - M2.5



08050103  
RETAINING RINGS-E: SILENC  
ER: DIA3



08050104  
RETAINING RINGS-E: SILENC  
ER: DIA4



08053263  
BEARING - 6X10X6MM

## Standard Parts



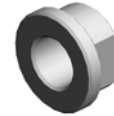
08053386  
BUSHING - 8MM



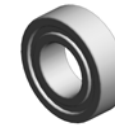
08053445  
BEARING - M6X10X3



08053480  
BUSHING - 6MM



08053568  
RADIAL BALL BEARING:DIA8  
XDIA14X4



08053573  
RADIAL BALL BEARING:DIA8  
XDIA16X5



08053585  
RADIAL BALL BEARING:DIA8  
XDIA16X5



09300404A  
PARALLEL KEY:4X4X25



09513006N  
SCREW - M3X6



09514006N  
SCREW:POLISHED ROUND:  
M4X6



09514008N  
SCREW:POLISHED ROUND:  
M4X8



09514020N  
SCREW - M4X20



09543006N  
SCREW - M3X6



09543008N  
SCREW - M3X8



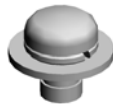
09543010N  
SCREW:POLISHED ROUND/  
SPRING:M3X10



09543012N  
SCREW - M3X12



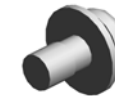
09543025N  
SCREW:POLISHED ROUND/  
SPRING:M3X25



09544006N  
SCREW:POLISHED ROUND/  
SPRING:M4X6



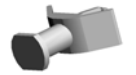
09544008N  
SCREW - M4X8



09545010N  
SCREW:POLISHED ROUND/  
SPRING:M5X10



11050328  
HARNESS CLAMP - ES-0505



11050410  
CARD SPACER - 9.4MM



11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



11050490  
HARNESS CLAMP - IWS-2218



11050508  
HARNESS CLAMP - LWS-071  
1



11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



## Standard Parts



11050528  
NYLON CLAMP - EMT-2N



11050529  
NYLON CLAMP-EMT-3N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP



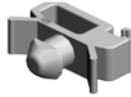
11050551  
CLAMP:LES-0505



11050568  
CLAMP:LWSS-0504



11050601  
CLAMP:LWSM-0511-2M



11050603  
CLAMP:FFC-20



11050621  
CLAMP - SB-2712



11050692  
CLAMP:LES-0503



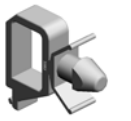
11050723  
CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050744  
CLAMP:F-LWS-0711



11050751  
CLAMP:LWSM-0606-3.2M



11050760  
CLAMP:LWSM-0511A



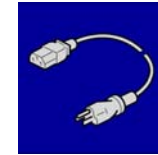
11060911  
BUSHING:SB-1909



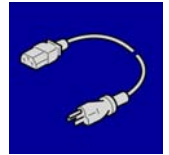
11071280  
(M0AA):FUSE:BJS1512F2



11071281  
(M0AB):FUSE:BJS2012F2



11500454  
(EU,AA,CHN):POWER SUPPL  
Y CODE:250V:16A



11500455  
(NA):POWER SUPPLY CODE  
250V:20A



12042612  
MICRO SWITCH:D3V-16506-3  
C25



12042614  
SWITCH AC250V/16A



14077899  
EEPROM:BR24T256-W



16072250  
FERRITE CORE:K3 NF-72(N)  
BK0



16072256  
FERRITE CORE:K3 NFR-08-A  
BK0



16072586  
FERRITE CORE:GRFC-3



16072595  
FERRITE CORE:GRFC-13

# PM Part List

| Number   | Part Name                          | Num | Group          | ID  |
|----------|------------------------------------|-----|----------------|-----|
| AB011125 | GEAR:20/29Z                        | 1   | U010_S001      | 26  |
| AB011126 | GEAR:20Z                           | 1   | U010_S001      | 27  |
| AE010130 | HOT ROLLER:DIA54:ASS'Y             | 2   | U013_S001      | 47  |
|          |                                    |     | U013_S003      | 47  |
| AE020220 | PRESSURE ROLLER:DIA65              | 2   | U013_S001      | 49  |
|          |                                    |     | U013_S003      | 49  |
| AE030049 | BALL BEARING -20X32X7              | 4   | U013_S001      | 52  |
|          |                                    |     | U013_S003      | 52  |
| AE045065 | WEB:SUB-ASS'Y                      | 1   | U013_S002      | 58  |
| AF030072 | PAPER FEED ROLLER:PICK UP          | 3   | U004_S011      | 137 |
|          |                                    |     | U004_S012      | 137 |
|          |                                    |     | U004_S013      | 137 |
| AF031098 | PAPER FEED ROLLER:FEED             | 3   | U004_S011      | 400 |
|          |                                    |     | U004_S012      | 400 |
|          |                                    |     | U004_S013      | 400 |
| AF032098 | PAPER FEED ROLLER:SEPA RATE        | 3   | U004_S011      | 401 |
|          |                                    |     | U004_S012      | 401 |
|          |                                    |     | U004_S013      | 401 |
| D0742459 | JOINT:CLEANING UNIT                | 1   | U007_S001_S002 | 35  |
| D0746257 | BRUSH ROLLER:APPLY:ASS'Y           | 1   | U010_S001      | 39  |
| D0746265 | BLADE:TRANSFER ROLLER:ASS'Y        | 1   | U010_S001      | 40  |
| D0746312 | GEAR:IDLER:TRANSFER ROLLER         | 1   | U010_S001      | 46  |
| D0746424 | BLADE:CLEANING:BELT CLEANING:ASS'Y | 1   | U009_S001      | 16  |
| D0746446 | BRUSH:APPLY:BELT CLEANING          | 1   | U009_S001      | 25  |
| D0746450 | COATING BAR:ASS'Y                  | 1   | U009_S001_S001 | 26  |
| D0746457 | BLADE:APPLY:ASS'Y                  | 1   | U009_S001      | 29  |
| D0BX2500 | GRID:CHARGE CORONA                 | 1   | U007_S002      | 151 |
| D0BX6051 | ROLLER:INTERMEDIATE TRANSFER:ASS'Y | 1   | U008_S001      | 129 |
| D0BX6250 | TRANSFER ROLLER                    | 1   | U010_S001      | 80  |
| D0BX6889 | FILTER:MAIN:EXHAUST:RIGHT          | 2   | U019           | 119 |
| D0BX6909 | FILTER:DUCT:MAIN:REAR              | 2   | U019           | 120 |

| Number   | Part Name                            | Num | Group          | ID  |
|----------|--------------------------------------|-----|----------------|-----|
| D1792224 | CORONA WIRE:CHARGE CORONA            | 3   | U007_S002      | 46  |
| D1793535 | GEAR SET:CLEANING UNIT:SERVICE PARTS | 1   | U007_S001_S001 | 82  |
| D1793536 | GEAR:IDLER:Z16                       | 1   | U007_S001_S001 | 83  |
| D1793537 | GEAR:IDLER:Z17:LOWER                 | 1   | U007_S001_S001 | 84  |
| D1793538 | GEAR:TONER COLLECTION COIL:Z18       | 1   | U007_S001_S001 | 85  |
| D1793564 | GEAR:IDLER:Z17:UPPER                 | 1   | U007_S001_S001 | 87  |
| D1793581 | BLADE:CLEANING:ASS'Y                 | 1   | U007_S001      | 90  |
| D1793635 | COATING BAR:ASS'Y                    | 1   | U007_S001_S002 | 95  |
| D1793641 | BRUSH ROLLER:APPLY:ASS'Y             | 1   | U007_S001_S002 | 96  |
| D1793645 | GEAR:BRUSH ROLLER:Z15                | 1   | U007_S001_S001 | 97  |
| D1793653 | BLADE:APPLY:ASS'Y                    | 1   | U007_S001_S002 | 99  |
| D1794197 | FLAT BELT-FUSING:DIA80:SEAL          | 2   | U013_S001      | 122 |
|          |                                      |     | U013_S003      | 122 |
| D1796050 | FLAT BELT-TRANSFER                   | 1   | U008           | 76  |
| D1796310 | SEPARATION CORONA:ASS'Y              | 1   | U010_S001_S002 | 56  |
| D1796311 | GEAR:TRANSFER ROLLER                 | 1   | U010_S001      | 57  |
| D1799510 | OPC DRUM                             | 1   | U007           | 103 |
| D1799640 | DEVELOPER BLACK                      | 1   | U007           | 149 |
| D2704343 | ROLLER:PLATE                         | 1   | U013_S002      | 157 |
| D2706078 | PAPER TRANSFER BIAS ROLLER           | 1   | U008_S001      | 119 |
| G1782502 | CUSHION:CORONA WIRE                  | 6   | U007_S002      | 118 |
| G1782507 | CLEANER:GRID:ASS'Y                   | 1   | U007_S002      | 119 |
| G1782510 | CLEANER:CORONA WIRE:ASS'Y            | 3   | U007_S002      | 120 |
| G1786767 | COATING BAR:TRANSFER ROLLER          | 1   | U010_S001      | 71  |

## Design Change List

| Number    | Title             | Set | Old Part |                                           | New Part |                                                | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------------------|----------|------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                      | P/N      | Name                                           | Group     | ID  |      | Indiv.   | Set |        |            |
| 202006-01 | 2006 Modification | -   | D0742685 | SYNCHRONOUS<br>BELT:B80S2M19<br>0         | AA043727 | SYNCHRONOUS<br>BELT:80S2M190                   | U005      | 188 | 1    | O/O      |     |        |            |
| 202006-02 | 2006 Modification | -   |          |                                           | D2702743 | HOLDER:SHAFT:<br>ARM                           | U005      | 189 | 1    |          |     |        |            |
| 202006-03 | 2006 Modification | -   |          |                                           | D2702744 | BRACKET:HOLD<br>ER:SHAFT                       | U005      | 190 | 1    |          |     |        |            |
| 202005-01 | 2005 Modification | -   | D0742679 | HOLDER:DC STE<br>PPER MOTOR:S<br>HIFT     | D0BX2679 | HOLDER:DC STE<br>PPER MOTOR:S<br>HIFT          | U005      | 187 | 1    | O/O      |     |        |            |
| 202004-01 | 2004 Modification | -   | M2057305 | REGISTRATION<br>ROLLER:GATE:A<br>SS'Y     | D2702602 | REGISTRATION<br>ROLLER:GATE:A<br>SS'Y          | U005_S013 | 186 | 1    | X/O      |     |        |            |
| 202003-01 | 2003 Modification | -   | AA043608 | TIMING BELT:40<br>S2M184                  | AA043731 | TIMING BELT:40<br>S2M184                       | U014      | 155 | 1    | O/O      |     |        |            |
| 202003-02 | 2003 Modification | -   | AA043647 | TIMING BELT:60<br>S2M188                  | AA043737 | TIMING BELT:60<br>S2M188                       | U004      | 414 | 1    | O/O      |     |        |            |
| 202003-03 | 2003 Modification | -   |          |                                           | D2704670 | BRACKET:MAGN<br>ET CATCH:DUPL<br>EX            | U015      | 86  | 2    |          |     |        |            |
| 202003-04 | 2003 Modification | -   | D1792816 | SHAFT:TRAILING<br>EDGE:SHIFT              | D2702816 | SHAFT:TRAILING<br>EDGE:SHIFT                   | U005      | 185 | 1    | O/O      |     |        |            |
| 202002-01 | 2002 Modification | -   | D1796786 | GUIDE PLATE:VE<br>RTICAL TRANSP<br>ORT:F2 | D0BX6786 | GUIDE PLATE:VE<br>RTICAL TRANSP<br>ORT:F2:PEEN | U004      | 413 | 1    | X/O      |     |        |            |
| 202001-01 | 2001 Modification | -   | D1793335 | SEAL:CASE:TON<br>ER BANK:LOWE<br>R        | D2703335 | SEAL:CASE:TON<br>ER BANK:LOWE<br>R             | U006_S003 | 95  | 1    | O/O      |     |        |            |
|           |                   |     |          |                                           |          |                                                | U006_S005 | 95  | 1    |          |     |        |            |
| 202001-02 | 2001 Modification | -   | D1791591 | DECAL:MISFEED<br>REMOVAL:ABC              | D2701591 | DECAL:MISFEED<br>REMOVAL:ABC                   | U001_S005 | 100 | 1    | O/O      |     |        |            |

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| Number    | Title             | Set | Old Part |                                           | New Part |                                           | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------------------|----------|-------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                      | P/N      | Name                                      | Group     | ID  |      | Indiv.   | Set |        |            |
| 201911-01 | 1911 Modification | -   | D2707556 | (EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y         | D2707558 | (EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y         | U004_S017 | 411 | 1    | O/O      |     |        |            |
| 201911-02 | 1911 Modification | -   | D0BX7557 | (NA):TANDEM LCT:LEFT:ASS'Y                | D2707559 | (NA):TANDEM LCT:LEFT:ASS'Y                | U004_S019 | 412 | 1    | O/O      |     |        |            |
| 201910-01 | 1910 Modification | -   | AZ240309 | POWER SUPPLY UNIT:ECO:456.4W              | AZ240355 | POWER SUPPLY UNIT:ECO                     | U018_S002 | 47  | 1    | X/O      |     |        |            |
| 201910-02 | 1910 Modification | -   | AZ240311 | POWER SUPPLY UNIT:FW:446.4W               | AZ240356 | POWER SUPPLY UNIT:FW                      | U018      | 48  | 1    | X/O      |     |        |            |
| 201909-01 | 1909 Modification | -   | D2706680 | (EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y        | D2706646 | (EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y        | U004_S016 | 409 | 1    | X/O      |     |        |            |
| 201909-02 | 1909 Modification | -   | D0747389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT | D2707389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT | U004_S019 | 410 | 1    | O/O      |     |        |            |
|           |                   |     | D0747389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT | D2707389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT | U004_S017 | 410 | 1    | O/O      |     |        |            |
| 201908-01 | 1908 Modification | -   | D2702433 | SERVICE PARTS:DEVELOPMENT UNIT:ASS'Y      | D0BX2432 | SERVICE PARTS:DEVELOPMENT UNIT:C3:ASS'Y   | U007_S004 | 153 | 1    | O/O      |     |        |            |
| 201908-02 | 1908 Modification | A   | D1792432 | LED ARRAY:ASS'Y                           | D0BX2485 | LED ARRAY:ASS'Y                           | U007_S004 | 154 | 1    | X/X      |     |        |            |
| 201908-03 | 1908 Modification | A   | D1795328 | HARNESS:DRAWER:PCU                        | D0BX5328 | HARNESS:DRAWER:PCU                        | B4(1/4)   |     | 1    | X/X      |     |        |            |
| 201908-04 | 1908 Modification | -   | D2705275 |                                           | D2705272 | HARNESS:MAIN:EDRB:FAN                     | C3(2/4)   |     | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                      | New Part |                                                            | Index No.          |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------------------------|----------|------------------------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                 | P/N      | Name                                                       | Group              | ID  |      | Indiv.   | Set |        |            |
| 201907-01 | 1907 Modification | -   |          |                                                      | D1791316 | JOINT:DRIVE:FU<br>SING                                     | U016_S008          | 75  | 1    |          |     |        |            |
| 201907-02 | 1907 Modification | -   |          |                                                      | D0BX6225 | SIDE PLATE:TRA<br>NSFER/SEPARA<br>TION UNIT:REAR<br>:ASS'Y | U010_S001<br>_S001 | 82  | 1    |          |     |        |            |
| 201907-05 | 1907 Modification | -   | AW140017 | TEMPERATURE<br>& HUMIDITY SEN<br>SOR                 | AW140027 | TEMPERATURE<br>& HUMIDITY SEN<br>SOR                       | U007               | 152 | 1    | O/O      |     |        |            |
| 201907-06 | 1907 Modification | -   | D1796051 | ROLLER:INTERM<br>EDIATE TRANSF<br>ER:ASS'Y           | D0BX6051 | ROLLER:INTERM<br>EDIATE TRANSF<br>ER:ASS'Y                 | U008_S001          | 129 | 1    | O/O      |     |        |            |
| 201907-07 | 1907 Modification | -   | D1796400 | BELT CLEANING:<br>ASS'Y                              | D0BX6400 | BELT CLEANING:<br>ASS'Y                                    | U009_S001          | 63  | 1    | O/O      |     |        |            |
| 201907-08 | 1907 Modification | -   | D2706001 | TRANSFER UNIT<br>:INTERMEDIATE<br>TRANSFER:ASS'<br>Y | D2706002 | TRANSFER UNIT<br>:INTERMEDIATE<br>TRANSFER:ASS'<br>Y       | U008_S001          | 130 | 1    | O/O      |     |        |            |
| 201907-09 | 1907 Modification | -   | D2706211 | TRANSFER UNIT<br>:ASS'Y                              | D0BX6210 | TRANSFER UNIT<br>:ASS'Y                                    | U010_S001          | 81  | 1    | O/O      |     |        |            |
| 201907-10 | 1907 Modification | -   | D1796889 | FILTER:MAIN:EX<br>HAUST:RIGHT                        | D0BX6889 | FILTER:MAIN:EX<br>HAUST:RIGHT                              | U019               | 119 | 2    | O/O      |     |        |            |
| 201907-11 | 1907 Modification | -   | D1796909 | FILTER:DUCT:M<br>AIN:REAR                            | D0BX6909 | FILTER:DUCT:M<br>AIN:REAR                                  | U019               | 120 | 2    | O/O      |     |        |            |
| 201907-12 | 1907 Modification | -   | D1791219 | SHAFT:LOCK:PU<br>LL OUT:LEFT                         | D2701219 | SHAFT:LOCK:PU<br>LL OUT:LEFT                               | U020               | 86  | 1    | O/O      |     |        |            |
| 201907-13 | 1907 Modification | -   | D0747595 | BASE:TANDEM L<br>CT:RIGHT:ADHE<br>SION               | D0BX7595 | BASE:TANDEM L<br>CT:RIGHT:ADHE<br>SION                     | U004_S016          | 406 | 1    | X/O      |     |        |            |
|           |                   |     | D0747595 | BASE:TANDEM L                                        | D0BX7595 | BASE:TANDEM L                                              | U004_S018          | 406 | 1    | X/O      |     |        |            |

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| Number    | Title             | Set | Old Part |                                              | New Part |                                              | Index No.          |     | Q'ty | Interchg |     | Reason                             | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------|----------|----------------------------------------------|--------------------|-----|------|----------|-----|------------------------------------|------------|
|           |                   |     | P/N      | Name                                         | P/N      | Name                                         | Group              | ID  |      | Indiv.   | Set |                                    |            |
|           |                   | -   |          | CT:RIGHT:ADHE<br>SION                        |          | CT:RIGHT:ADHE<br>SION                        |                    |     |      |          |     |                                    |            |
| 201907-14 | 1907 Modification | -   | D1947631 | PAPER TRAY:UN<br>IVERSAL:SUB-AS<br>S'Y       | D0BX7631 | PAPER TRAY:UN<br>IVERSAL:SUB-AS<br>S'Y       | U004_S002          | 407 | 1    | X/O      |     |                                    |            |
|           |                   |     | D1947631 | PAPER TRAY:UN<br>IVERSAL:SUB-AS<br>S'Y       | D0BX7631 | PAPER TRAY:UN<br>IVERSAL:SUB-AS<br>S'Y       | U004_S001          | 407 | 1    | X/O      |     |                                    |            |
| 201907-15 | 1907 Modification | -   | D2706685 | (NA):TANDEM LC<br>T:RIGHT:ASS'Y              | D2706647 | (NA):TANDEM LC<br>T:RIGHT:ASS'Y              | U004_S018          | 408 | 1    | X/O      |     |                                    |            |
| 201907-16 | 1907 Modification | -   |          |                                              | G1783799 | SETTING POWD<br>ER                           | SPECIAL T<br>OOLS  | 19  | 1    |          |     |                                    |            |
| 201905-02 | 1905 Modification | -   | D1796250 | TRANSFER ROL<br>LER                          | D0BX6250 | TRANSFER ROL<br>LER                          | U010_S001          | 80  | 1    |          |     | EU:Int X/O<br>AA_CHN_NA:Int<br>O/O |            |
| 201904-01 | 1904 Modification | -   | D0146780 | TRAY BOTTOM P<br>LATE:ASS'Y                  | D0BX6780 | TRAY BOTTOM P<br>LATE:ASS'Y                  | U004_S002<br>_S001 | 402 | 1    | X/O      |     |                                    |            |
|           |                   |     | D0146780 | TRAY BOTTOM P<br>LATE:ASS'Y                  | D0BX6780 | TRAY BOTTOM P<br>LATE:ASS'Y                  | U004_S001<br>_S001 | 402 | 1    | X/O      |     |                                    |            |
| 201904-02 | 1904 Modification | -   | D2707557 | (NA):TANDEM LC<br>T:LEFT:ASS'Y               | D0BX7557 | (NA):TANDEM LC<br>T:LEFT:ASS'Y               | U004               | 403 | 1    | O/O      |     |                                    |            |
| 201904-03 | 1904 Modification | -   | D1792255 | CHARGE CORO<br>NA                            | D0BX2255 | CHARGE CORO<br>NA                            | U007_S002          | 150 | 1    | O/O      |     |                                    |            |
| 201904-04 | 1904 Modification | -   | D0746420 | BRUSH:REMOVE<br>PAPER DUST:B<br>ELT CLEANING | D0BX6420 | BRUSH:REMOVE<br>PAPER DUST:B<br>ELT CLEANING | U009_S001          | 62  | 1    | O/O      |     |                                    |            |
| 201904-06 | 1904 Modification | -   | G1781268 | ANTISTATIC BRU<br>SH:DRUM                    | M0B11328 | ANTISTATIC BRU<br>SH:DRUM                    | U016               | 74  | 1    | X/O      |     |                                    |            |
| 201904-08 | 1904 Modification | -   | D1797649 | DECAL:MULTI-LA<br>NGUAGE:MAIN:5              | D2707649 | DECAL:MULTI-LA<br>NGUAGE:MAIN:5              | U021               | 49  | 1    | O/O      |     |                                    |            |

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|-----------|-------------------|-----|----------|---------------------------------------|----------|------------------------------------------|----------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                  | P/N      | Name                                     | Group          | ID  |      | Indiv.   | Set |        |            |
| 201904-09 | 1904 Modification | -   |          |                                       | D1796619 | STAY:HOLDER:PAPER TRAY:ASS'Y             | U004           | 404 | 2    |          |     |        |            |
| 201904-10 | 1904 Modification | -   |          |                                       | D1796626 | SUPPORTING PLATE:RIGHT:HOLDER:PAPER TRAY | U004           | 405 | 2    |          |     |        |            |
| 201904-11 | 1904 Modification | -   | G1782500 | GRID:CHARGE CORONA                    | D0BX2500 | GRID:CHARGE CORONA                       | U007_S002      | 151 | 1    | O/O      |     |        |            |
| 201903-01 | 1903 Modification | -   | AF013005 | BOTTOM PLATE PAD                      | AF013029 | PAD:BASE                                 | U004_S001_S001 | 397 | 1    | X/O      |     |        |            |
|           |                   |     |          |                                       |          |                                          | U004_S002_S001 | 397 | 1    |          |     |        |            |
| 201903-02 | 1903 Modification | -   | A2946655 | FRONT ROLLER - SLIDE RAIL             | D0BX6677 | ROLLER:SLIDE RAIL:FRONT                  | U004_S016      | 399 | 1    | O/O      |     |        |            |
|           |                   |     |          |                                       |          |                                          | U004_S018      | 399 | 1    |          |     |        |            |
| 201903-03 | 1903 Modification | -   | D0590761 | SPRING:TANDEM TRAY:LOCK               | D0BX6648 | COIL SPRING:TANDEM TRAY:LOCK             | U004           | 398 | 1    | O/O      |     |        |            |
| 201903-04 | 1903 Modification | -   |          |                                       | D0BX3862 | SUPPORTING PLATE:VACUUM                  | U012           | 21  | 1    |          |     |        |            |
| 201903-05 | 1903 Modification | -   |          |                                       | D1793865 | BRACKET:SENSOR:VACUUM                    | U012           | 22  | 1    |          |     |        |            |
| 201903-07 | 1903 Modification | -   | D1809640 | DEVELOPER BLACK                       | D1799640 | DEVELOPER BLACK                          | U007           | 149 | 1    | O/O      |     |        |            |
| 201902-01 | 1902 Modification | -   | D0746716 | HOLDER:HINGE:OPERATION SUB-UNIT:LOWER | D0BX1594 | HOLDER:HINGE:OPERATION SUB-UNIT:LOWER    | U002           | 72  | 1    | O/O      |     |        |            |
| 201902-02 | 1902 Modification | -   | AW140016 | TEMPERATURE & HUMIDITY SENSOR         | AW140026 | TEMPERATURE & HUMIDITY SENSOR            | U011           | 63  | 1    | O/O      |     |        |            |

## Design Change List

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|-----------|-------------------|-----|----------|--------------------------------------|----------|-----------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                 | P/N      | Name                                    | Group              | ID  |      | Indiv.   | Set |        |            |
| 201902-05 | 1902 Modification | -   | D1797574 | SHAFT:ARM:UN<br>LOCK                 | D2707574 | SHAFT:ARM:UN<br>LOCK                    | U004               | 395 | 1    | O/O      |     |        |            |
| 201902-06 | 1902 Modification | -   |          |                                      | B0656589 | LEFT SUPPORT<br>PLATE                   | U004               | 394 | 2    |          |     |        |            |
| 201902-07 | 1902 Modification | -   | 08050089 | RETAINING RING<br>- M4               | 08050104 | RETAINING RING<br>S-E:SILENCER:DI<br>A4 | U009_S001          | 61  | 1    | O/O      |     |        |            |
| 201902-08 | 1902 Modification | -   | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1   | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF   | U004_S016          | 396 | 9    | O/O      |     |        |            |
|           |                   |     |          |                                      |          |                                         | U004_S017          | 396 | 2    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U004_S018          | 396 | 9    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U004_S019          | 396 | 2    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U005               | 184 | 4    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U006               | 94  | 4    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U007               | 148 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U008_S001          | 128 | 2    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U011               | 64  | 3    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U013_S001          | 170 | 3    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U013_S003          | 170 | 3    |          |     |        |            |
|           |                   |     |          |                                      |          |                                         | U014               | 154 | 2    |          |     |        |            |
| 201901-01 | 1901 Modification | -   | D2706210 | TRANSFER UNIT<br>:ASS'Y              | D2706211 | TRANSFER UNIT<br>:ASS'Y                 | U010               | 79  | 1    | O/O      |     |        |            |
| 201901-02 | 1901 Modification | -   | D3553828 | HOLDER:STAY:G<br>UIDE PLATE          | D0BX6795 | HOLDER:STAY:G<br>UIDE PLATE             | U004_S014          | 393 | 2    | O/O      |     |        |            |
| 201901-03 | 1901 Modification | -   | D1794275 | COVER:FUSING<br>UNIT:UPPER:AS<br>S'Y | D1794285 | COVER:FUSING<br>UNIT:UPPER:AS<br>S'Y    | U013_S001<br>_S003 | 169 | 1    | X/X      |     |        |            |
|           |                   |     | D1794275 | COVER:FUSING<br>UNIT:UPPER:AS<br>S'Y | D1794285 | COVER:FUSING<br>UNIT:UPPER:AS<br>S'Y    | U013_S003<br>_S003 | 169 | 1    | X/X      |     |        |            |
| 201812-01 | 1812 Modification | -   | D2701518 | COVER:EXHAUS                         | D0BX1518 | COVER:EXHAUS                            | U021               | 48  | 1    | O/O      |     |        |            |



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|-----------|-------------------|-----|----------|-------------------------------------------------|----------|-------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                            | P/N      | Name                                            | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | T:PAPER EXIT S<br>UB-UNIT                       |          | T:PAPER EXIT S<br>UB-UNIT                       |           |     |      |          |     |        |            |
| 201812-02 | 1812 Modification | -   | A2943451 | LEVER HOLDER                                    | D0BX3451 | LEVER:TONER B<br>OTTLE:PEEN                     | U006      | 93  | 1    | O/O      |     |        |            |
|           |                   |     | A2943451 | LEVER HOLDER                                    | D0BX3451 | LEVER:TONER B<br>OTTLE:PEEN                     | U006      | 93  | 1    | O/O      |     |        |            |
| 201812-03 | 1812 Modification | -   | D2704786 | CUSHION:GUIDE<br>PLATE:REVERS<br>E:LOWER        | D0BX4786 | CUSHION:GUIDE<br>PLATE:REVERS<br>E:LOWER        | U014      | 152 | 1    | X/O      |     |        |            |
| 201812-04 | 1812 Modification | -   | AA161129 | CUSHION - LARG<br>E                             | AA161177 | CUSHION:BASE:<br>TANDEM LCT:LA<br>RGE           | U004_S016 | 391 | 1    | O/O      |     |        |            |
|           |                   |     |          |                                                 |          |                                                 | U004_S018 | 391 | 1    |          |     |        |            |
| 201812-05 | 1812 Modification | -   | AA161130 | CUSHION - SMAL<br>L                             | AA161178 | CUSHION:BASE:<br>TANDEM LCT:SM<br>ALL           | U004_S016 | 392 | 2    | O/O      |     |        |            |
|           |                   |     |          |                                                 |          |                                                 | U004_S018 | 392 | 2    |          |     |        |            |
| 201812-06 | 1812 Modification | -   | D0746255 | BRUSH ROLLER:<br>TRANSFER ROL<br>LER:ASS'Y      | D0BX6255 | BRUSH ROLLER:<br>TRANSFER ROL<br>LER:ASS'Y      | U010_S001 | 78  | 1    | X/X      |     |        |            |
| 201812-07 | 1812 Modification | -   | D2701550 | INNER COVER:IN<br>TERMEDIATE TR<br>ANSFER:ASS'Y | D0BX1550 | INNER COVER:IN<br>TERMEDIATE TR<br>ANSFER:ASS'Y | U001_S004 | 99  | 1    | O/O      |     |        |            |
| 201812-09 | 1812 Modification | -   | D2704552 | BRACKET:TIGHT<br>ENER:EXIT:ASS'<br>Y            | D2704547 | BRACKET:TIGHT<br>ENER:EXIT:ASS'<br>Y            | U014      | 153 | 1    | X/O      |     |        |            |
|           |                   |     | D2704552 | BRACKET:TIGHT<br>ENER:EXIT:ASS'<br>Y            | D2704547 | BRACKET:TIGHT<br>ENER:EXIT:ASS'<br>Y            | U014      | 153 | 1    | X/O      |     |        |            |
| 201812-10 | 1812 Modification | -   |          |                                                 | D2702627 | SIDE PLATE:SHI<br>FT:REGISTRATI<br>ON:REAR:PEEN | U005      | 183 | 1    |          |     |        |            |

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|-----------|-------------------|-----|----------|-----------------------------------------------|-----------|-----------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                          | P/N       | Name                                          | Group     | ID  |      | Indiv.   | Set |        |            |
| 201812-11 | 1812 Modification | -   | D1795391 | HARNESS:FUSIN<br>G UNIT:SENSOR:<br>CONNECTING | D0BX5391  | HARNESS:FUSIN<br>G UNIT:SENSOR:<br>CONNECTING | G5(4/4)   |     | 1    | X/X      |     |        |            |
| 201811-01 | 1811 Modification | -   |          |                                               | D2702644  | STAY:SHIFT:REG<br>ISTRATION:ASS'<br>Y         | U005      | 182 | 1    |          |     |        |            |
| 201811-02 | 1811 Modification | -   | AE012044 | HEAT ROLLER:DI<br>A40                         | AE012048  | HEAT ROLLER:DI<br>A39.2                       | U013_S001 | 167 | 1    | O/O      |     |        |            |
|           |                   |     | AE012044 | HEAT ROLLER:DI<br>A40                         | AE012048  | HEAT ROLLER:DI<br>A39.2                       | U013_S003 | 167 | 1    | O/O      |     |        |            |
| 201811-04 | 1811 Modification | -   | D1792902 | GUIDE PLATE:C<br>ONNECTING:UP<br>PER          | D0BX2902  | GUIDE PLATE:C<br>ONNECTING:UP<br>PER:PEEN     | U005      | 181 | 1    | X/X      |     |        |            |
| 201811-05 | 1811 Modification | -   | D2702427 | SERVICE PARTS<br>:DEVELOPMENT<br>UNIT:ASS'Y   | D2702433  | SERVICE PARTS<br>:DEVELOPMENT<br>UNIT:ASS'Y   | U007      | 147 | 1    | O/O      |     |        |            |
| 201811-06 | 1811 Modification | -   | D2704017 | (NA):FUSING UNI<br>T:208V:ASS'Y               | D2704417  | (NA):FUSING UNI<br>T:208V:ASS'Y               | U013_S003 | 168 | 1    | X/X      |     |        |            |
| 201811-07 | 1811 Modification | A   |          |                                               | D0BX1069  | COVER:MOTOR:<br>USED TONER                    | U020      | 84  | 1    |          |     |        |            |
| 201811-08 | 1811 Modification | A   |          |                                               | 04544008Q | TAPPING SCRE<br>W - M4X8                      | U020      | 10  | 1    |          |     |        |            |
| 201811-09 | 1811 Modification | A   |          |                                               | D1791118  | SEPARATION PL<br>ATE:MAIN:REAR<br>MIDDLE      | U020      | 85  | 1    |          |     |        |            |
| 201810-01 | 1810 Modification | -   | 11050489 | HARNESS CLAM<br>P - LWS 1316                  | 11050488  | HARNESS CLAM<br>P                             | U017      | 51  | 1    | X/O      |     |        |            |
|           |                   |     | 11050489 | HARNESS CLAM<br>P - LWS 1316                  | 11050488  | HARNESS CLAM<br>P                             | U017      | 51  | 1    | X/O      |     |        |            |
|           |                   |     | 11050489 | HARNESS CLAM                                  | 11050488  | HARNESS CLAM                                  | U017      | 51  | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                      | New Part |                                                      | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------------------------|----------|------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                 | P/N      | Name                                                 | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | P - LWS 1316                                         |          | P                                                    |           |     |      |          |     |        |            |
| 201810-02 | 1810 Modification | -   | D2706000 | TRANSFER UNIT<br>:INTERMEDIATE<br>TRANSFER:ASS'<br>Y | D2706001 | TRANSFER UNIT<br>:INTERMEDIATE<br>TRANSFER:ASS'<br>Y | U008      | 127 | 1    | O/O      |     |        |            |
| 201810-03 | 1810 Modification | -   | D1792485 | LED ARRAY:ASS'<br>Y                                  | D1792432 | LED ARRAY:ASS'<br>Y                                  | U007_S004 | 146 | 1    | O/O      |     |        |            |
| 201810-04 | 1810 Modification | -   |          |                                                      | D2702624 | SIDE PLATE:SHI<br>FT:REGISTRATI<br>ON:FRONT:PEEN     | U005      | 180 | 1    |          |     |        |            |
| 201810-05 | 1810 Modification | B   | 07330608 | PLAIN SHAFT BE<br>ARING:DIA6X8                       | 07330610 | BUSHING:DIA6X<br>10                                  | U013_S001 | 165 | 1    | X/X      | X/O |        |            |
|           |                   |     | 07330608 | PLAIN SHAFT BE<br>ARING:DIA6X8                       | 07330610 | BUSHING:DIA6X<br>10                                  | U013_S001 | 165 | 1    | X/X      |     |        |            |
|           |                   |     | 07330608 | PLAIN SHAFT BE<br>ARING:DIA6X8                       | 07330610 | BUSHING:DIA6X<br>10                                  | U013_S003 | 165 | 1    | X/X      |     |        |            |
|           |                   |     | 07330608 | PLAIN SHAFT BE<br>ARING:DIA6X8                       | 07330610 | BUSHING:DIA6X<br>10                                  | U013_S003 | 165 | 1    | X/X      |     |        |            |
| 201810-06 | 1810 Modification | B   | D1794239 | STRIPPER PLAT<br>E:ASS'Y                             | D2704239 | STRIPPER PLAT<br>E:ASS'Y                             | U013_S001 | 166 | 1    | X/X      | X/O |        |            |
|           |                   |     | D1794239 | STRIPPER PLAT<br>E:ASS'Y                             | D2704239 | STRIPPER PLAT<br>E:ASS'Y                             | U013_S003 | 166 | 1    | X/X      |     |        |            |
| 201809-01 | 1809 Modification | -   | D2701488 | SUPPORTING PL<br>ATE:DOOR:FRO<br>NT LEFT:ASS'Y       | D0BX1488 | SUPPORTING PL<br>ATE:DOOR:FRO<br>NT LEFT:ASS'Y       | U001_S003 | 98  | 1    | O/O      |     |        |            |
| 201809-02 | 1809 Modification | -   | 11050490 | HARNESS CLAM<br>P - IWS-2218                         |          |                                                      | U020      | 19  | 1    |          |     |        |            |
|           |                   |     | 11050490 | HARNESS CLAM<br>P - IWS-2218                         |          |                                                      | U020      | 19  | 1    |          |     |        |            |
| 201809-03 | 1809 Modification | -   | D1797544 | SIDE FENCE:TA                                        | D2707544 | SIDE FENCE:TA                                        | U004_S017 | 390 | 1    | O/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                              | New Part |                                                      | Index No.              |            | Q'ty   | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------|----------|------------------------------------------------------|------------------------|------------|--------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                         | P/N      | Name                                                 | Group                  | ID         |        | Indiv.   | Set |        |            |
|           |                   | -   |          | NDEM LCT:LEFT<br>REAR:ASS'Y                  |          | NDEM LCT:LEFT<br>REAR:ASS'Y                          | _S002                  |            |        |          |     |        |            |
|           |                   |     | D1797544 | SIDE FENCE:TA<br>NDEM LCT:LEFT<br>REAR:ASS'Y | D2707544 | SIDE FENCE:TA<br>NDEM LCT:LEFT<br>REAR:ASS'Y         | U004_S019<br>_S002     | 390        | 1      | O/O      |     |        |            |
| 201809-05 | 1809 Modification | -   | D1793310 | SHAFT:DRIVE:T<br>ONER BOTTLE:D<br>IA6        | D2703310 | SHAFT:DRIVE:T<br>ONER BOTTLE:D<br>IA6                | U006                   | 92         | 2      | O/O      |     |        |            |
| 201808-01 | 1808 Modification | -   | D1792906 | GUIDE PLATE:C<br>ONNECTING:LO<br>WER         | D0BX2906 | GUIDE PLATE:C<br>ONNECTING:LO<br>WER:PEEN            | U005                   | 179        | 1      | O/O      |     |        |            |
| 201808-02 | 1808 Modification | -   | D1797114 | GUIDE PLATE:R<br>EVERSE:DUPLE<br>X:DRIVE     | D0BX7114 | GUIDE PLATE:R<br>EVERSE:DUPLE<br>X:DRIVE             | U015                   | 85         | 1      | O/O      |     |        |            |
| 201808-04 | 1808 Modification | -   | D2707545 | (EU,AA,CHN):TA<br>NDEM LCT:LEFT:<br>ASS'Y    | D2707556 | (EU,AA,CHN):TA<br>NDEM LCT:LEFT:<br>ASS'Y            | U004                   | 388        | 1      | O/O      |     |        |            |
| 201808-05 | 1808 Modification | -   | D2707546 | (NA):TANDEM LC<br>T:LEFT:ASS'Y               | D2707557 | (NA):TANDEM LC<br>T:LEFT:ASS'Y                       | U004                   | 389        | 1      | O/O      |     |        |            |
| 201808-06 | 1808 Modification | -   |          |                                              | D1794055 | SIDE PLATE:PRE<br>SSURE:FRONT:P<br>EEN               | U013_S001<br>U013_S003 | 164<br>164 | 1<br>1 |          |     |        |            |
| 201808-07 | 1808 Modification | -   | D2605100 | SD-CARD:NICE:A<br>PPLICATION:ASS<br>'Y       |          |                                                      | U017                   | 48         | 1      |          |     |        |            |
| 201807-01 | 1807 Modification | -   |          |                                              | D2703079 | SERVICE PARTS<br>:DENSITY SENS<br>OR:DEVELOPME<br>NT | U007_S004              | 145        | 1      |          |     |        |            |
| 201807-02 | 1807 Modification | -   | D1796989 | SEAL:DUCT:HEA                                | D2706989 | SEAL:DUCT:HEA                                        | U019_S003              | 116        | 1      | O/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                       | New Part |                                   | Index No. |    | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-----------------------|----------|-----------------------------------|-----------|----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                  | P/N      | Name                              | Group     | ID |      | Indiv.   | Set |        |            |
|           |                   | -   |          | T PIPE:ENTRANCE       |          | T PIPE:ENTRANCE                   |           |    |      |          |     |        |            |
| 201807-03 | 1807 Modification | -   | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004      | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004_S011 | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004_S011 | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BEARING:DIA8XDIA 16X5 | U004_S012 | 37 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5 | 07433808 | RADIAL BALL BE                    | U004_S012 | 37 | 1    | O/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                          | New Part |                                               | Index No.          |     | Q'ty | Interchg |     | Reason                              | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------------|----------|-----------------------------------------------|--------------------|-----|------|----------|-----|-------------------------------------|------------|
|           |                   |     | P/N      | Name                                     | P/N      | Name                                          | Group              | ID  |      | Indiv.   | Set |                                     |            |
|           |                   | -   |          | 8X16X5                                   |          | ARING:DIA8XDIA<br>16X5                        |                    |     |      |          |     |                                     |            |
|           |                   |     | 07423808 | BALL BEARING -<br>8X16X5                 | 07433808 | RADIAL BALL BE<br>ARING:DIA8XDIA<br>16X5      | U004_S013          | 37  | 1    | O/O      |     |                                     |            |
|           |                   |     | 07423808 | BALL BEARING -<br>8X16X5                 | 07433808 | RADIAL BALL BE<br>ARING:DIA8XDIA<br>16X5      | U004_S013          | 37  | 1    | O/O      |     |                                     |            |
| 201807-04 | 1807 Modification | -   | 08050089 | RETAINING RING<br>- M4                   | 08050104 | RETAINING RING<br>S-E:SILENCER:DI<br>A4       | U010_S001          | 75  | 1    | O/O      |     |                                     |            |
|           |                   |     | 08050089 | RETAINING RING<br>- M4                   | 08050104 | RETAINING RING<br>S-E:SILENCER:DI<br>A4       | U010_S001          | 75  | 1    | O/O      |     |                                     |            |
| 201807-05 | 1807 Modification | -   | 08050092 | RETAINING RING<br>- 3M                   | 08050103 | RETAINING RING<br>S-E:SILENCER:DI<br>A3       | U010_S001          | 74  | 1    | O/O      |     |                                     |            |
| 201807-06 | 1807 Modification | -   |          |                                          | D2701449 | COVER:TONER<br>SUPPLY:UPPER:<br>ASS'Y         | U001_S001          | 97  | 1    | O/O      |     | Old part number<br>D2701450,Int o/o |            |
| 201807-07 | 1807 Modification | -   | D2701450 | COVER:TONER<br>SUPPLY:UPPER              |          |                                               | U001_S001          | 57  | 1    | O/O      |     | New part number<br>D2701449,Int o/o |            |
| 201807-08 | 1807 Modification | -   | D1797116 | GUIDE PLATE:R<br>EVERSE:DUPL<br>X:DRIVEN | D0BX7116 | GUIDE PLATE:R<br>EVERSE:DUPL<br>X:DRIVEN:PEEN | U015               | 83  | 1    | O/O      |     |                                     |            |
| 201807-09 | 1807 Modification | -   | D1797118 | GUIDE PLATE:R<br>EVERSE:DUPL<br>X:LEFT   | D0BX7118 | GUIDE PLATE:R<br>EVERSE:DUPL<br>X:LEFT        | U015               | 84  | 1    | O/O      |     |                                     |            |
| 201807-11 | 1807 Modification | -   | D1794277 | DECAL:H-TEMP<br>WARNING:FUSIN            | D2704277 | DECAL:H-TEMP<br>WARNING:FUSIN                 | U013_S001<br>_S003 | 163 | 1    | O/O      |     |                                     |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                        | New Part  |                                                             | Index No.          |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--------------------------------------------------------|-----------|-------------------------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                   | P/N       | Name                                                        | Group              | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | G                                                      |           | G                                                           |                    |     |      |          |     |        |            |
|           |                   |     | D1794277 | DECAL:H-TEMP<br>WARNING:FUSIN<br>G                     | D2704277  | DECAL:H-TEMP<br>WARNING:FUSIN<br>G                          | U013_S003<br>_S003 | 163 | 1    | O/O      |     |        |            |
| 201807-12 | 1807 Modification | -   | D1796333 | SHAFT:LEVER:P<br>RESSURE:TRAN<br>SFER ROLLER           | D2706333  | SHAFT:LEVER:P<br>RESSURE:TRAN<br>SFER ROLLER                | U010               | 77  | 1    | O/O      |     |        |            |
| 201807-13 | 1807 Modification | A   | AA082137 | BUSHING:6X10X<br>6                                     | 08053445  | BEARING - M6X1<br>0X3                                       | U010_S001          | 76  | 1    | X/O      |     |        |            |
|           |                   |     | AA082137 | BUSHING:6X10X<br>6                                     | 08053445  | BEARING - M6X1<br>0X3                                       | U010_S001          | 76  | 1    | X/O      |     |        |            |
| 201807-14 | 1807 Modification | A   |          |                                                        | 07200040E | RETAINING RING<br>- M4                                      | U010_S001          | 10  | 1    |          |     |        |            |
|           |                   |     |          |                                                        | 07200040E | RETAINING RING<br>- M4                                      | U010_S001          | 10  | 1    |          |     |        |            |
|           |                   |     |          |                                                        | 07200040E | RETAINING RING<br>- M4                                      | U010_S001          | 10  | 1    |          |     |        |            |
| 201807-15 | 1807 Modification | A   |          |                                                        | 11050568  | CLAMP:LWSS-05<br>04                                         | U012               | 20  | 1    |          |     |        |            |
| 201806-04 | 1806 Modification | -   | D1793383 | SEAL:CASE:TON<br>ER BANK:REAR                          | D2703383  | SEAL:CASE:TON<br>ER BANK:REAR                               | U006               | 91  | 2    | O/O      |     |        |            |
| 201806-05 | 1806 Modification | -   | D1801761 | (NA):DECAL:CAU<br>TION CHART:INK<br>JET:PAPER          | D2701761  | (NA):DECAL:CAU<br>TION CHART:INK<br>JET:PAPER               | U021               | 47  | 1    | O/O      |     |        |            |
| 201805-01 | 1805 Modification | -   | D1792856 | GUIDE PLATE:C<br>ONNECTING:LAR<br>GE CAPACITY T<br>RAY | D0BX2856  | GUIDE PLATE:C<br>ONNECTING:LAR<br>GE CAPACITY T<br>RAY:PEEN | U005               | 177 | 1    | O/O      |     |        |            |
| 201805-02 | 1805 Modification | -   | AA143570 | MISFEED REMO<br>VAL SHAFT                              | D2706453  | SHAFT:MISFEED<br>REMOVAL                                    | U004               | 386 | 2    | O/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                          | New Part |                                          | Index No.      |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------------|----------|------------------------------------------|----------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                     | P/N      | Name                                     | Group          | ID  |      | Indiv.   | Set |        |            |
| 201805-03 | 1805 Modification | -   | B2346541 | FEED DRIVE SH AFT                        | D2706541 | SHAFT:DRIVE:FEED:ASS'Y                   | U004_S006      | 387 | 1    | O/O      |     |        |            |
|           |                   |     | B2346541 | FEED DRIVE SH AFT                        | D2706541 | SHAFT:DRIVE:FEED:ASS'Y                   | U004_S007      | 387 | 1    | O/O      |     |        |            |
|           |                   |     | B2346541 | FEED DRIVE SH AFT                        | D2706541 | SHAFT:DRIVE:FEED:ASS'Y                   | U004_S008      | 387 | 1    | O/O      |     |        |            |
| 201805-04 | 1805 Modification | -   | D1792771 | ARM:REGISTRATION:TIMING:ASS'Y            | D2702771 | ARM:REGISTRATION:TIMING:ASS'Y            | U005_S004      | 178 | 1    | O/O      |     |        |            |
| 201805-05 | 1805 Modification | -   | D1794800 | SHAFT:GATE PAWL:REVERSE                  | D2704800 | SHAFT:GATE PAWL:REVERSE                  | U014           | 151 | 1    | O/O      |     |        |            |
| 201805-06 | 1805 Modification | -   | D1796910 | SEAL:DUCT:LARGE                          | D2706909 | SEAL:DUCT:LARGE                          | U019           | 118 | 2    | O/O      |     |        |            |
|           |                   |     |          |                                          |          |                                          | U019_S001      | 118 | 1    |          |     |        |            |
| 201805-07 | 1805 Modification | -   | D1797061 | SHAFT:GATE PAWL:DUPLICATE:ENTRANCE       | D2707061 | SHAFT:GATE PAWL:DUPLICATE:ENTRANCE       | U015           | 82  | 1    | O/O      |     |        |            |
| 201805-08 | 1805 Modification | -   | D1806812 | SEAL:DUCT:FAN:MM97                       | D2706818 | SEAL:DUCT:FAN:MM97                       | U019           | 117 | 1    | O/O      |     |        |            |
|           |                   |     |          |                                          |          |                                          | U019_S002      | 117 | 1    |          |     |        |            |
| 201805-09 | 1805 Modification | -   |          |                                          | D1792412 | HOLDER:SLIDE RAIL:PCU:RIGHT              | U007           | 144 | 1    |          |     |        |            |
| 201804-01 | 1804 Modification | -   | AW100138 | THERMOPILE                               | AW100183 | THERMOPILE                               | U013           | 162 | 3    | O/O      |     |        |            |
| 201804-03 | 1804 Modification | -   | D1055899 | HOLDER:TEMPERATURE & HUMIDITY SENSOR     | D1055898 | HOLDER:TEMPERATURE & HUMIDITY SENSOR     | U011           | 62  | 1    | X/O      |     |        |            |
| 201804-04 | 1804 Modification | -   |          |                                          | D1797267 | CABLE:USB:LCD C                          | B4(4/4)        |     | 1    |          |     |        |            |
| 201804-05 | 1804 Modification | -   |          |                                          | D1797268 | CABLE:USB:IF                             | B4(4/4)        |     | 1    |          |     |        |            |
| 201803-01 | 1803 Modification | -   | AA000313 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT | D2707548 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT | U004_S017_S002 | 385 | 1    | O/O      |     |        |            |



## Design Change List

| Number    | Title             | Set | Old Part |                                          | New Part |                                          | Index No.      |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------------|----------|------------------------------------------|----------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                     | P/N      | Name                                     | Group          | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   | AA000313 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT | D2707548 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT | U004_S019_S002 | 385 | 1    | O/O      |     |        |            |
| 201803-02 | 1803 Modification | -   | D1792647 | SHAFT:SHIFT                              | D2702647 | SHAFT:SHIFT                              | U005           | 176 | 1    | O/O      |     |        |            |
| 201803-03 | 1803 Modification | -   | D1796416 | SEAL:HOLDER:C LEANING BLADE: BEHIND      | D2706416 | SEAL:HOLDER:C LEANING BLADE: BEHIND      | U009_S001      | 60  | 2    | O/O      |     |        |            |
| 201803-04 | 1803 Modification | -   | D1796989 | SEAL:DUCT:HEA T PIPE:ENTRAN CE           | D2706989 | SEAL:DUCT:HEA T PIPE:ENTRAN CE           | U019           | 116 | 1    | O/O      |     |        |            |
|           |                   |     | D1796989 | SEAL:DUCT:HEA T PIPE:ENTRAN CE           | D2706989 | SEAL:DUCT:HEA T PIPE:ENTRAN CE           | U019           | 116 | 1    | O/O      |     |        |            |
| 201803-05 | 1803 Modification | -   | D1797362 | (NA):DECAL:FUN CTION:MULTI-LA NGUAGE     | D2707362 | (NA):DECAL:FUN CTION:MULTI-LA NGUAGE     | U021           | 46  | 1    | O/O      |     |        |            |
| 201803-07 | 1803 Modification | -   | D1806822 | SEAL:DUCT:HEA T SHIELD:FUSIN G:A         | D2706822 | SEAL:DUCT:HEA T SHIELD:FUSIN G:A         | U019           | 115 | 1    | O/O      |     |        |            |
| 201802-01 | 1802 Modification | -   | D2702428 | SERVICE PARTS :DEVELOPMENT UNIT:ASS'Y    | D2702427 | SERVICE PARTS :DEVELOPMENT UNIT:ASS'Y    | U007           | 143 | 1    | O/O      |     |        |            |
| 201802-02 | 1802 Modification | -   | D2706590 | COLLECTION BO TTLE:ASS'Y                 | D2706570 | COLLECTION BO TTLE:SERVICE P ARTS:ASS'Y  | U011_S004      | 61  | 1    | O/O      |     |        |            |
| 201802-03 | 1802 Modification | -   | D0A54836 | GATE PAWL:EXI T:REVERSE                  | M0B14675 | GATE PAWL:EXI T:REVERSE                  | U014           | 150 | 1    | O/O      |     |        |            |
| 201801-01 | 1801 Modification | -   |          |                                          | 11071280 | (M0AA):FUSE:BJ S1512F2                   | U017           | 49  | 1    |          |     |        |            |
| 201801-02 | 1801 Modification | -   |          |                                          | 11071281 | (M0AB):FUSE:BJ                           | U017           | 50  | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                         | New Part  |                                                                                    | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|---------------------------------------------------------|-----------|------------------------------------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                    | P/N       | Name                                                                               | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                                         |           | S2012F2                                                                            |           |     |      |          |     |        |            |
| 201712-01 | 1712 Modification | -   | D0744224 | JOINT:KNOB:FU<br>SING                                   | D0A53995  | JOINT:KNOB:FU<br>SING                                                              | U013_S001 | 161 | 1    | O/O      |     |        |            |
|           |                   |     |          |                                                         |           |                                                                                    | U013_S003 | 161 | 1    |          |     |        |            |
| 201711-01 | 1711 Modification | -   | D1793097 | COVER:GEAR:D<br>EVELOPMENT                              | D2703097  | COVER:GEAR:D<br>EVELOPMENT                                                         | U007_S004 | 142 | 1    | X/O      |     |        |            |
| 201709-01 | 1709 Modification | -   | D2702429 | DEVELOPMENT<br>UNIT:ASS'Y                               | D2702428  | SERVICE PARTS<br>:DEVELOPMENT<br>UNIT:ASS'Y                                        | U007      | 141 | 1    | O/O      |     |        |            |
| 201709-02 | 1709 Modification | -   | D2701543 | INNER COVER:IN<br>TERMEDIATE TR<br>ANSFER:ASS'Y         | D2701550  | INNER COVER:IN<br>TERMEDIATE TR<br>ANSFER:ASS'Y                                    | U001      | 96  | 1    | X/O      |     |        |            |
| 201708-01 | 1708 Modification | -   |          |                                                         | D2701191  | DECAL:PICK-UP<br>PAPER JAM:OPE<br>RATION PANEL:<br>ENGLISH                         | U001      | 95  | 1    |          |     |        |            |
| 201708-02 | 1708 Modification | -   |          |                                                         | D2701195  | (EU,AA,CHN):DE<br>CAL:PICK-UP PA<br>PER JAM:OPERA<br>TION PANEL:MA<br>NY LANGUAGES | U021      | 45  | 1    |          |     |        |            |
| 201708-03 | 1708 Modification | -   | D2706348 | BRACKET:SHAF<br>T:CONTACT POI<br>NT:TRANSFER R<br>OLLER | D2706350  | BRACKET:SHAF<br>T:CONTACT POI<br>NT:TRANSFER R<br>OLLER                            | U010      | 73  | 1    | X/O      |     |        |            |
| 201708-04 | 1708 Modification | A   |          |                                                         | D1055899  | HOLDER:TEMPE<br>RATURE & HUMI<br>DITY SENSOR                                       | U011      | 60  | 1    |          |     |        |            |
| 201708-05 | 1708 Modification | A   |          |                                                         | 04583008N | HEXAGON HEAD<br>TAPPING SCRE<br>W:3X8                                              | U011      | 58  | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part  |                                          | New Part |                                          | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|------------------------------------------|----------|------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name                                     | P/N      | Name                                     | Group     | ID  |      | Indiv.   | Set |        |            |
| 201708-06 | 1708 Modification | A   |           |                                          | 11050511 | HARNESS CLAMP - LWS-0306ZC               | U011      | 59  | 1    |          |     |        |            |
| 201707-01 | 1707 Modification | -   | AW140016  | TEMPERATURE & HUMIDITY SENSOR            | AW140017 | TEMPERATURE & HUMIDITY SENSOR            | U007      | 140 | 1    | X/O      |     |        |            |
| 201707-02 | 1707 Modification | -   | D2705215  | HARNESS:MAIN: RIGHT SIDEWAYS             | D2705216 | HARNESS:MAIN: RIGHT SIDEWAYS             | F8(4/4)   |     | 1    | X/O      |     |        |            |
| 201707-03 | 1707 Modification | -   |           |                                          | D2706628 | PAPER FEED UNIT:PAPER BANK: ASS'Y        | U004_S011 | 384 | 1    |          |     |        |            |
|           |                   |     |           |                                          |          |                                          | U004_S012 | 384 | 1    |          |     |        |            |
|           |                   |     |           |                                          |          |                                          | U004_S013 | 384 | 1    |          |     |        |            |
| 201706-01 | 1706 Modification | -   |           |                                          | AA082115 | PLAIN SHAFT BEARING:5X10X5               | U013_S001 | 160 | 1    |          |     |        |            |
|           |                   |     |           |                                          |          |                                          | U013_S003 | 160 | 1    |          |     |        |            |
| 201705-01 | 1705 Modification | -   | D1794768  | GATE PAWL:SWITCHBACK                     | D2704768 | GATE PAWL:SWITCHBACK                     | U014      | 83  | 1    | X/O      |     |        |            |
| 201704-01 | 1704 Modification | -   | D2701572  | DECAL:B2                                 | D2701573 | DECAL:B2                                 | U001      | 76  | 1    | X/O      |     |        |            |
| 201704-02 | 1704 Modification | -   | D2704743  | STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y | D2704750 | STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y | U014_S011 | 129 | 1    | X/O      |     |        |            |
| 201704-03 | 1704 Modification | -   | 04514008N | TAPPING SCREW:4X8                        |          |                                          | U020      | 7   | 1    |          |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8                        |          |                                          | U020      | 7   | 1    |          |     |        |            |
| 201704-04 | 1704 Modification | -   |           |                                          | D0745101 | SD-CARD:NICE:REGI2:ASS'Y                 | U017      | 47  | 1    |          |     |        |            |
| 201704-06 | 1704 Modification | -   |           |                                          | D1792467 | LEVER:POSITIONING:CLEANING               | U007_S004 | 139 | 1    |          |     |        |            |
| 201704-08 | 1704 Modification | -   |           |                                          | D2706348 | BRACKET:SHAF T:CONTACT POINT:TRANSFER R  | U010      | 72  | 1    |          |     |        |            |

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| Number    | Title             | Set | Old Part  |                                                               | New Part  |                                                               | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|---------------------------------------------------------------|-----------|---------------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name                                                          | P/N       | Name                                                          | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |           |                                                               |           | OLLER                                                         |           |     |      |          |     |        |            |
| 201704-09 | 1704 Modification | -   | D1792986  | BRACKET:GUIDE<br>PLATE:CONNEC<br>TION:LARGE CA<br>PACITY TRAY | D2702986  | BRACKET:GUIDE<br>PLATE:CONNEC<br>TION:LARGE CA<br>PACITY TRAY | U005      | 146 | 1    | O/O      |     |        |            |
| 201704-10 | 1704 Modification | A   |           |                                                               | 04534008N | BINDING SELF T<br>APPING SCREW:<br>4X8                        | U020      | 82  | 1    |          |     |        |            |
| 201704-11 | 1704 Modification | A   |           |                                                               | G0342986  | FLANGED HEXA<br>GONAL HEAD B<br>OLT - M4X8                    | U020      | 83  | 1    |          |     |        |            |
| 201704-12 | 1704 Modification | A   | 04513006N | TAPPING SCRE<br>W - 3X6                                       | 03603006N | SCREW - M3X6                                                  | U019      | 108 | 1    | X/O      |     |        |            |
|           |                   |     | 04513006N | TAPPING SCRE<br>W - 3X6                                       | 03603006N | SCREW - M3X6                                                  | U019      | 108 | 1    | X/O      |     |        |            |
| 201704-13 | 1704 Modification | A   | 04513030N | TAPPING SCRE<br>W:3X30                                        | 04543030Q | TAPPING SCRE<br>W:ROUND POINT<br>:3X30                        | U019      | 109 | 1    | X/O      |     |        |            |
|           |                   |     | 04513030N | TAPPING SCRE<br>W:3X30                                        | 04543030Q | TAPPING SCRE<br>W:ROUND POINT<br>:3X30                        | U019      | 109 | 1    | X/O      |     |        |            |
|           |                   |     | 04513030N | TAPPING SCRE<br>W:3X30                                        | 04543030Q | TAPPING SCRE<br>W:ROUND POINT<br>:3X30                        | U019      | 109 | 1    | X/O      |     |        |            |
|           |                   |     | 04513030N | TAPPING SCRE<br>W:3X30                                        | 04543030Q | TAPPING SCRE<br>W:ROUND POINT<br>:3X30                        | U019      | 109 | 1    | X/O      |     |        |            |
|           |                   |     | 04513030N | TAPPING SCRE<br>W:3X30                                        | 04543030Q | TAPPING SCRE<br>W:ROUND POINT<br>:3X30                        | U019      | 109 | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part  |                              | New Part  |                                          | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|------------------------------|-----------|------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name                         | P/N       | Name                                     | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   |     | 04513030N | TAPPING SCREW:3X30           | 04543030Q | TAPPING SCREW:ROUND POINT:3X30           | U019      | 109 | 1    | X/O      |     |        |            |
| 201704-15 | 1704 Modification | A   | D1796942  | BRACKET:FAN:SIDE             | D2706942  | BRACKET:FAN:SIDE:RIGHT:SUB-ASS'Y         | U019_S004 | 110 | 1    | X/O      |     |        |            |
|           |                   |     | D1796999  | FILTER:SPONGE:SIDE:VACUUM    |           |                                          |           |     |      |          |     |        |            |
| 201704-16 | 1704 Modification | A   |           |                              | 03603006N | SCREW - M3X6                             | U019      | 108 | 1    |          |     |        |            |
|           |                   |     |           |                              | 03603006N | SCREW - M3X6                             | U019      | 108 | 1    |          |     |        |            |
|           |                   |     |           |                              | 03603006N | SCREW - M3X6                             | U019      | 108 | 1    |          |     |        |            |
|           |                   |     |           |                              | 03603006N | SCREW - M3X6                             | U019      | 108 | 1    |          |     |        |            |
|           |                   |     |           |                              | 03603006N | SCREW - M3X6                             | U019      | 108 | 1    |          |     |        |            |
| 201704-17 | 1704 Modification | A   |           |                              | D2706944  | BRACKET:GUIDE:BASE                       | U019      | 111 | 1    |          |     |        |            |
| 201704-18 | 1704 Modification | A   |           |                              | D2706945  | FILTER:VACUUM:MAIN:RIGHT                 | U019      | 112 | 1    |          |     |        |            |
| 201704-19 | 1704 Modification | -   |           |                              | D2706947  | BRACKET:AUXILIARY:BASE                   | U019      | 113 | 1    |          |     |        |            |
| 201704-20 | 1704 Modification | A   |           |                              | D2706948  | SHEET:SCREW:FILTER                       | U019      | 114 | 1    |          |     |        |            |
|           |                   |     |           |                              | D2706948  | SHEET:SCREW:FILTER                       | U001      | 93  | 1    |          |     |        |            |
| 201704-21 | 1704 Modification | A   |           |                              | D2706949  | SHEET:COVER:MAIN:RIGHT                   | U001      | 94  | 1    |          |     |        |            |
| 201704-22 | 1704 Modification | -   | M0771870  | HARNESS:TUBE TYPE LAMP:JOINT |           |                                          | A3(4/4)   |     | 0    |          |     |        |            |
| 201612-01 | 1612 Modification | -   |           |                              | D2706170  | DRUM STAY:INTERMEDIATE TRANSFER:SUB-ASS' | U008_S002 | 126 | 1    |          |     |        |            |

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| Number | Title | Set | Old Part |      | New Part |      | Index No. |    | Q'ty | Interchg |     | Reason | Cut-in S/N |
|--------|-------|-----|----------|------|----------|------|-----------|----|------|----------|-----|--------|------------|
|        |       |     | P/N      | Name | P/N      | Name | Group     | ID |      | Indiv.   | Set |        |            |
|        |       | -   |          |      |          | Y    |           |    |      |          |     |        |            |

