



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201312		D1791041		GUARD:MAIN:VERTICAL TRANSPORT:ASS'Y	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D180	201312		D1791041		GUARD:MAIN:VERTICAL TRANSPORT:ASS'Y	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D181	201312		D1791041		GUARD:MAIN:VERTICAL TRANSPORT:ASS'Y	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D179	201312		D1797541		SCREW:DIA6:M4X3	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D180	201312		D1797541		SCREW:DIA6:M4X3	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D181	201312		D1797541		SCREW:DIA6:M4X3	1	0	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303501	
BR-C1	D179	201312			G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303066	
BR-C1	D180	201312			G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303066	
BR-C1	D181	201312			G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303066	



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BR-C1	D179	201402		D0146783	D1947635	ARM:END FENCE:LOCK	2	2	O/O	201402-04							V1400308	14011101
BR-C1	D180	201402		D0146783	D1947635	ARM:END FENCE:LOCK	2	2	O/O	201402-04							V1400308	14011101
BR-C1	D181	201402		D0146783	D1947635	ARM:END FENCE:LOCK	2	2	O/O	201402-04							V1400308	14011101
BR-C1	D179	201402			D1793403	BOTTLE:DEVELOPER:ASS'Y	0	1		201402-05							V1400261	
BR-C1	D180	201402			D1793403	BOTTLE:DEVELOPER:ASS'Y	0	1		201402-05							V1400261	
BR-C1	D181	201402			D1793403	BOTTLE:DEVELOPER:ASS'Y	0	1		201402-05							V1400261	
BR-C1	D179	201402		AZ240232	AZ240255	POWER SUPPLY UNIT:CH-C1:FW:200V	1	1	X/O	201402-01					Y		V1304033	13110655
BR-C1	D180	201402		AZ240232	AZ240255	POWER SUPPLY UNIT:CH-C1:FW:200V	1	1	X/O	201402-01					Y		V1304033	13110655
BR-C1	D181	201402		AZ240232	AZ240255	POWER SUPPLY UNIT:CH-C1:FW:200V	1	1	X/O	201402-01					Y		V1304033	13110655
BR-C1	D179	201402		B1326793	D1316777	SIDE FENCE:FRONT:ASS'Y	2	2	O/O	201402-02							V1400308	14011101
BR-C1	D180	201402		B1326793	D1316777	SIDE FENCE:FRONT:ASS'Y	2	2	O/O	201402-02							V1400308	14011101
BR-C1	D181	201402		B1326793	D1316777	SIDE FENCE:FRONT:ASS'Y	2	2	O/O	201402-02							V1400308	14011101
BR-C1	D179	201402		B2346490	D1316775	SIDE FENCE:REAR:ASS'Y	2	2	O/O	201402-03							V1400308	14011101
BR-C1	D180	201402		B2346490	D1316775	SIDE FENCE:REAR:ASS'Y	2	2	O/O	201402-03							V1400308	14011101
BR-C1	D181	201402		B2346490	D1316775	SIDE FENCE:REAR:ASS'Y	2	2	O/O	201402-03							V1400308	14011101



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201403			D1387968	POWER SUPPLY CORD:TWN:ASS'Y	0	1		From v2.3(*)					Y	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303919	13111309
BR-C1	D180	201403			D1387968	POWER SUPPLY CORD:TWN:ASS'Y	0	1		From v2.3(*)					Y	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303919	13111309
BR-C1	D181	201403			D1387968	POWER SUPPLY CORD:TWN:ASS'Y	0	1		From v2.3(*)					Y	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303919	13111309



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Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201404		AZ240228	AZ240254	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	X/O	201404-01							V1304033	13110655
BR-C1	D180	201404		AZ240228	AZ240254	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	X/O	201404-01							V1304033	13110655
BR-C1	D181	201404		AZ240228	AZ240254	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	X/O	201404-01							V1304033	13110655



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201405		A2943453	D1943566	GRIP:LEVER:BASE:TONER BANK	2	2	O/O	201405-01							V1400704	14020681
BR-C1	D180	201405		A2943453	D1943566	GRIP:LEVER:BASE:TONER BANK	2	2	O/O	201405-01							V1400704	14020681
BR-C1	D181	201405		A2943453	D1943566	GRIP:LEVER:BASE:TONER BANK	2	2	O/O	201405-01							V1400704	14020681
BR-C1	D179	201405		08050089	08050104	RETAINING RINGS-E:SILENCER:DIA4	26	12	O/O	201405-04							V1401037	14030849
BR-C1	D180	201405		08050089	08050104	RETAINING RINGS-E:SILENCER:DIA4	26	12	O/O	201405-04							V1401037	14030849
BR-C1	D181	201405		08050089	08050104	RETAINING RINGS-E:SILENCER:DIA4	26	12	O/O	201405-04							V1401037	14030849
BR-C1	D179	201405		08050088	08050106	RETAINING RINGS-E:SILENCER:DIA6	12	8	O/O	201405-03							V1401037	14030849
BR-C1	D180	201405		08050088	08050106	RETAINING RINGS-E:SILENCER:DIA6	12	8	O/O	201405-03							V1401037	14030849
BR-C1	D181	201405		08050088	08050106	RETAINING RINGS-E:SILENCER:DIA6	12	8	O/O	201405-03							V1401037	14030849
BR-C1	D179	201405			D1796000	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASSY	0	1		201405-06					Y		V1400373	
BR-C1	D180	201405			D1796000	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASSY	0	1		201405-06					Y		V1400373	
BR-C1	D181	201405			D1796000	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASSY	0	1		201405-06					Y		V1400373	



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201407			D1797528	CAP:STOPPER:REGISTRATION	0	1		201407-02					Y		V1401967	
BR-C1	D180	201407			D1797528	CAP:STOPPER:REGISTRATION	0	1		201407-02					Y		V1401967	
BR-C1	D181	201407			D1797528	CAP:STOPPER:REGISTRATION	0	1		201407-02					Y		V1401967	
BR-C1	D179	201407		D1793610	D1793609	CLEANING UNIT:APPLY:ASS'Y	1	1	X/O	2014-00(*)					Y	(*) New part was applied to the 3DPC first version.	V1401344	14030170
BR-C1	D180	201407		D1793610	D1793609	CLEANING UNIT:APPLY:ASS'Y	1	1	X/O	2014-00(*)					Y	(*) New part was applied to the 3DPC first version.	V1401344	14030170
BR-C1	D181	201407		D1793610	D1793609	CLEANING UNIT:APPLY:ASS'Y	1	1	X/O	2014-00(*)					Y	(*) New part was applied to the 3DPC first version.	V1401344	14030170
BR-C1	D179	201407		D0747631	D1947631	PAPER TRAY:UNIVERSAL:DOM:SUB-ASS'Y	2	2	O/O	201407-01							V1400308	14011101
BR-C1	D180	201407		D0747631	D1947631	PAPER TRAY:UNIVERSAL:DOM:SUB-ASS'Y	2	2	O/O	201407-01							V1400308	14011101
BR-C1	D181	201407		D0747631	D1947631	PAPER TRAY:UNIVERSAL:DOM:SUB-ASS'Y	2	2	O/O	201407-01							V1400308	14011101
BR-C1	D179	201407		D1795751	D1795743	SERVICE PARTS:PCB:CTL:B-C1A_EXP:ASS'Y	1	1	X/O	2014-00(*)					RD179069	(*) New part was applied to the 3DPC first version.	V1401368	
BR-C1	D181	201407		D1815751	D1815743	SERVICE PARTS:PCB:CTL:B-C1C_EXP:ASS'Y	1	1	X/O	2014-00(*)					RD179069	(*) New part was applied to the 3DPC first version.	V1401368	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201408		D1793656	D1793653	BLADE:APPLY:ASS'Y	1	1	X/O	201408-01					RD179067a		V1401344	14030170
BR-C1	D180	201408		D1793656	D1793653	BLADE:APPLY:ASS'Y	1	1	X/O	201408-01					RD179067a		V1401344	14030170
BR-C1	D181	201408		D1793656	D1793653	BLADE:APPLY:ASS'Y	1	1	X/O	201408-01					RD179067a		V1401344	14030170
BR-C1	D179	201408		D1793501	D1793503	CLEANING UNIT:BARON:ASS'Y	1	1	X/O	201406-04					Y		V1401186	14040965
BR-C1	D180	201408		D1793501	D1793503	CLEANING UNIT:BARON:ASS'Y	1	1	X/O	201406-04					Y		V1401186	14040965
BR-C1	D181	201408		D1793501	D1793503	CLEANING UNIT:BARON:ASS'Y	1	1	X/O	201406-04					Y		V1401186	14040965
BR-C1	D179	201408		D1797314	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D179	201408		D1797324	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D180	201408		D1797314	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D180	201408		D1797324	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D181	201408		D1797314	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D181	201408		D1797324	D1797304	COVER:FRONT:CHN:ASS'Y	1	1	X/O	201408-06					Y		V1402331	
BR-C1	D179	201408			11071344	FUSE:FIH 250V 5A(TP-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D180	201408			11071344	FUSE:FIH 250V 5A(TP-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D181	201408			11071344	FUSE:FIH 250V 5A(TP-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D179	201408			11071346	FUSE:FIH 250V 8A(EM-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D180	201408			11071346	FUSE:FIH 250V 8A(EM-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D181	201408			11071346	FUSE:FIH 250V 8A(EM-CR)	0	1		2014-00(*)					RD179072	(*) New part was applied to the 3DPC first version.	V1401833	
BR-C1	D179	201408			D1793689	GROUND PLATE:COVER:APPLY	0	1		201408-04					RD179071		V1402148	
BR-C1	D180	201408			D1793689	GROUND PLATE:COVER:APPLY	0	1		201408-04					RD179071		V1402148	
BR-C1	D181	201408			D1793689	GROUND PLATE:COVER:APPLY	0	1		201408-04					RD179071		V1402148	
BR-C1	D179	201408			D1792494	GROUND PLATE:STAY:PCU	0	1		201408-03					RD179071		V1402148	
BR-C1	D180	201408			D1792494	GROUND PLATE:STAY:PCU	0	1		201408-03					RD179071		V1402148	
BR-C1	D181	201408			D1792494	GROUND PLATE:STAY:PCU	0	1		201408-03					RD179071		V1402148	
BR-C1	D179	201408		D7314312	D7314310	GUIDE:PAPER FEED:UPPER:SUB-ASS'Y	1	1	X/O	201408-02					Y		V1304296	13121174
BR-C1	D180	201408		D7314312	D7314310	GUIDE:PAPER FEED:UPPER:SUB-ASS'Y	1	1	X/O	201408-02					Y		V1304296	13121174
BR-C1	D181	201408		D7314312	D7314310	GUIDE:PAPER FEED:UPPER:SUB-ASS'Y	1	1	X/O	201408-02					Y		V1304296	13121174



Part Change Information List

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201409		D1793631	D1793635	COATING BAR:ASS'Y	1	1	X/O	201409-01					RD179075		V1401186	14040965
BR-C1	D180	201409		D1793631	D1793635	COATING BAR:ASS'Y	1	1	X/O	201409-01					RD179075		V1401186	14040965
BR-C1	D181	201409		D1793631	D1793635	COATING BAR:ASS'Y	1	1	X/O	201409-01					RD179075		V1401186	14040965
BR-C1	D179	201409		G0291982	G0291980	DECAL - LD	3	3	X/O	201409-02							V1402526	14060659
BR-C1	D180	201409		G0291982	G0291980	DECAL - LD	3	3	X/O	201409-02							V1402526	14060659
BR-C1	D181	201409		G0291982	G0291980	DECAL - LD	3	3	X/O	201409-02							V1402526	14060659
BR-C1	D179	201409			D1792417	HOLDER:ELECTRIC POTENTIAL SENSOR	0	1		201409-05					Y		V1402554	
BR-C1	D180	201409			D1792417	HOLDER:ELECTRIC POTENTIAL SENSOR	0	1		201409-05					Y		V1402554	
BR-C1	D181	201409			D1792417	HOLDER:ELECTRIC POTENTIAL SENSOR	0	1		201409-05					Y		V1402554	
BR-C1	D179	201409		D7315510	D7315520	PCB:MAIN CONTROL BOARD:DOCUMENT FEEDER:ASS'Y	1	1	X/O	201409-04					Y		V1400059	14010256
BR-C1	D180	201409		D7315510	D7315520	PCB:MAIN CONTROL BOARD:DOCUMENT FEEDER:ASS'Y	1	1	X/O	201409-04					Y		V1400059	14010256
BR-C1	D181	201409		D7315510	D7315520	PCB:MAIN CONTROL BOARD:DOCUMENT FEEDER:ASS'Y	1	1	X/O	201409-04					Y		V1400059	14010256
BR-C1	D179	201409			D1797525	STOPPER:REGISTRATION:TANDEM LCT:ASS'Y	0	1		201409-03					Y		V1402525	12121105
BR-C1	D180	201409			D1797525	STOPPER:REGISTRATION:TANDEM LCT:ASS'Y	0	1		201409-03					Y		V1402525	12121105
BR-C1	D181	201409			D1797525	STOPPER:REGISTRATION:TANDEM LCT:ASS'Y	0	1		201409-03					Y		V1402525	12121105



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BR-C1	D179	201410			D1794750	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:ASS'Y	0	1		Y					Y		V1402056	
BR-C1	D180	201410			D1794750	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:ASS'Y	0	1		Y					Y		V1402056	
BR-C1	D181	201410			D1794750	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:ASS'Y	0	1		Y					Y		V1402056	



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201411		AB014286	BB013038	GEAR:HOT ROLLER:ASS'Y	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D180	201411		AB014286	BB013038	GEAR:HOT ROLLER:ASS'Y	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D181	201411		AB014286	BB013038	GEAR:HOT ROLLER:ASS'Y	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D179	201411		AB014285	AB014287	GEAR:IDLER:FUSING	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D180	201411		AB014285	AB014287	GEAR:IDLER:FUSING	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D181	201411		AB014285	AB014287	GEAR:IDLER:FUSING	1	1	X/O	Y				Y		V1403275	14091559
BR-C1	D179	201411			D1792416	STAY:ELECTRIC POTENTIAL SENSOR	0	1		Y				Y		V1403242	
BR-C1	D180	201411			D1792416	STAY:ELECTRIC POTENTIAL SENSOR	0	1		Y				Y		V1403242	
BR-C1	D181	201411			D1792416	STAY:ELECTRIC POTENTIAL SENSOR	0	1		Y				Y		V1403242	
BR-C1	D179	201411			D0596169	STAY:TANDEM LCT:ASS'Y	0	1		Y				Y		V1403245	
BR-C1	D180	201411			D0596169	STAY:TANDEM LCT:ASS'Y	0	1		Y				Y		V1403245	
BR-C1	D181	201411			D0596169	STAY:TANDEM LCT:ASS'Y	0	1		Y				Y		V1403245	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL	PCIL	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set		RTB	Note	Ref Number	ECN Number
		Number	Correction										Set	Int				
BR-C1	D179	201412		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D180	201412		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D181	201412		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D179	201412		D1797255	D1797254	PCB:SVGA:SDUSB:ASS'Y	1	1	X/O	Y							V1403497	14090733
BR-C1	D180	201412		D1797255	D1797254	PCB:SVGA:SDUSB:ASS'Y	1	1	X/O	Y							V1403497	14090733
BR-C1	D181	201412		D1797255	D1797254	PCB:SVGA:SDUSB:ASS'Y	1	1	X/O	Y							V1403497	14090733
BR-C1	D179	201412			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D180	201412			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D181	201412			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D179	201412		D0743960	D1793960	TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y	1	1	O/O	Y							V1403483	14090810
BR-C1	D180	201412		D0743960	D1793960	TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y	1	1	O/O	Y							V1403483	14090810
BR-C1	D181	201412		D0743960	D1793960	TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y	1	1	O/O	Y							V1403483	14090810

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201501			D1957245	ABSORPTION SHEET:LCD	0	1		Y					Y		V1500051	14111266
BR-C1	D180	201501			D1957245	ABSORPTION SHEET:LCD	0	1		Y					Y		V1500051	14111266
BR-C1	D181	201501			D1957245	ABSORPTION SHEET:LCD	0	1		Y					Y		V1500051	14111266
BR-C1	D179	201501		D7314111	D7314113	COVER:FRONT	1	1	X/O	Y					Y		V1402713	14070042
BR-C1	D180	201501		D7314111	D7314113	COVER:FRONT	1	1	X/O	Y					Y		V1402713	14070042
BR-C1	D181	201501		D7314111	D7314113	COVER:FRONT	1	1	X/O	Y					Y		V1402713	14070042
BR-C1	D179	201501		D1797322		COVER:FRONT RIGHT:NA	1	0	X/X	Y					Y		V1403759	
BR-C1	D180	201501		D1797322		COVER:FRONT RIGHT:NA	1	0	X/X	Y					Y		V1403759	
BR-C1	D181	201501		D1797322		COVER:FRONT RIGHT:NA	1	0	X/X	Y					Y		V1403759	
BR-C1	D179	201501		D1797312	D1797302	COVER:FRONT:NA:ASS'Y	1	1	X/O	Y					Y		V1403759	
BR-C1	D180	201501		D1797312	D1797302	COVER:FRONT:NA:ASS'Y	1	1	X/O	Y					Y		V1403759	
BR-C1	D181	201501		D1797312	D1797302	COVER:FRONT:NA:ASS'Y	1	1	X/O	Y					Y		V1403759	
BR-C1	D179	201501			D1792923	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	0	1		Y					Y		V1403468	14100325
BR-C1	D180	201501			D1792923	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	0	1		Y					Y		V1403468	14100325
BR-C1	D181	201501			D1792923	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	0	1		Y					Y		V1403468	14100325
BR-C1	D179	201501			D1792924	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	0	1		Y					Y		V1403461	14110116
BR-C1	D180	201501			D1792924	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	0	1		Y					Y		V1403461	14110116
BR-C1	D181	201501			D1792924	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	0	1		Y					Y		V1403461	14110116
BR-C1	D179	201501		D1794011	D1794014	FUSING UNIT:208V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D180	201501		D1794011	D1794014	FUSING UNIT:208V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D181	201501		D1794011	D1794014	FUSING UNIT:208V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D179	201501		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D180	201501		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D181	201501		D1794012	D1794015	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1403275	14091559
BR-C1	D179	201501			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D180	201501			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D181	201501			B1323861	PTB UNIT GUIDE PLATE	0	1		Y					Y		V1403243	
BR-C1	D179	201501		D1796300	D1796310	SEPARATION CORONA:ASS'Y	1	1	O/O	Y			A				V1402581	14071577
BR-C1	D180	201501		D1796300	D1796310	SEPARATION CORONA:ASS'Y	1	1	O/O	Y			A				V1402581	14071577
BR-C1	D181	201501		D1796300	D1796310	SEPARATION CORONA:ASS'Y	1	1	O/O	Y			A				V1402581	14071577
BR-C1	D179	201501		D0744658	D1944658	SHEET:HANDLE:LOCK:ASS'Y	1	1	O/O	Y							V1402951	14090168
BR-C1	D180	201501		D0744658	D1944658	SHEET:HANDLE:LOCK:ASS'Y	1	1	O/O	Y							V1402951	14090168
BR-C1	D181	201501		D0744658	D1944658	SHEET:HANDLE:LOCK:ASS'Y	1	1	O/O	Y							V1402951	14090168
BR-C1	D179	201501		D1791105	D1791125	SLIDE RAIL:PULL OUT	2	2	X/O	Y					Y		V1403340	14101564
BR-C1	D180	201501		D1791105	D1791125	SLIDE RAIL:PULL OUT	2	2	X/O	Y					Y		V1403340	14101564
BR-C1	D181	201501		D1791105	D1791125	SLIDE RAIL:PULL OUT	2	2	X/O	Y					Y		V1403340	14101564
BR-C1	D179	201501		D1797580	D1797581	STAY:COVER:TANDEM LCT	1	1	X/O	Y					Y		V1403470	14091861
BR-C1	D180	201501		D1797580	D1797581	STAY:COVER:TANDEM LCT	1	1	X/O	Y					Y		V1403470	14091861
BR-C1	D181	201501		D1797580	D1797581	STAY:COVER:TANDEM LCT	1	1	X/O	Y					Y		V1403470	14091861



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201502		B1326763	D1316511	BRACKET:CONNECTOR:LEFT	1	1	X/X	Y			A		Y		V1500306	15010967
BR-C1	D180	201502		B1326763	D1316511	BRACKET:CONNECTOR:LEFT	1	1	X/X	Y			A		Y		V1500306	15010967
BR-C1	D181	201502		B1326763	D1316511	BRACKET:CONNECTOR:LEFT	1	1	X/X	Y			A		Y		V1500306	15010967
BR-C1	D179	201502		08030058	AA143797	CONNECTOR GUIDE PIN	5	5	X/O	Y			A		Y		V1500306	15010967
BR-C1	D180	201502		08030058	AA143797	CONNECTOR GUIDE PIN	5	5	X/O	Y			A		Y		V1500306	15010967
BR-C1	D181	201502		08030058	AA143797	CONNECTOR GUIDE PIN	5	5	X/O	Y			A		Y		V1500306	15010967
BR-C1	D179	201502			D1793084	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	0	1		Y					Y		V1403465	14101232
BR-C1	D180	201502			D1793084	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	0	1		Y					Y		V1403465	14101232
BR-C1	D181	201502			D1793084	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	0	1		Y					Y		V1403465	14101232
BR-C1	D179	201502		D1795919		HOLDER:COUNTER	1	0	X/O	Y					Y		V1500327	15010543
BR-C1	D180	201502		D1795919		HOLDER:COUNTER	1	0	X/O	Y					Y		V1500327	15010543
BR-C1	D181	201502		D1795919		HOLDER:COUNTER	1	0	X/O	Y					Y		V1500327	15010543
BR-C1	D179	201502		D1799500	D1796078	ROLLER:OPPOSED:PAPER:ASS'Y	1	1	O/O	Y							V1401865	14060698
BR-C1	D180	201502		D1799500	D1796078	ROLLER:OPPOSED:PAPER:ASS'Y	1	1	O/O	Y							V1401865	14060698
BR-C1	D181	201502		D1799500	D1796078	ROLLER:OPPOSED:PAPER:ASS'Y	1	1	O/O	Y							V1401865	14060698
BR-C1	D179	201502		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	Y							V1500264	14090891
BR-C1	D180	201502		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	Y							V1500264	14090891
BR-C1	D181	201502		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	Y							V1500264	14090891
BR-C1	D179	201502		D4122662	D6833668	SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE	2	2	X/O	Y					Y		V1500235	15010077
BR-C1	D180	201502		D4122662	D6833668	SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE	2	2	X/O	Y					Y		V1500235	15010077
BR-C1	D181	201502		D4122662	D6833668	SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE	2	2	X/O	Y					Y		V1500235	15010077
BR-C1	D179	201502		AX310045		TOTAL COUNTER:7FIG:24V	1	0	X/O	Y					Y		V1500327	15010543
BR-C1	D180	201502		AX310045		TOTAL COUNTER:7FIG:24V	1	0	X/O	Y					Y		V1500327	15010543
BR-C1	D181	201502		AX310045		TOTAL COUNTER:7FIG:24V	1	0	X/O	Y					Y		V1500327	15010543



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201503		D1797551	D1797531	COVER:PAPER TRAY:NO.1	1	1	O/O	Y							V1403567	14100231
BR-C1	D180	201503		D1797551	D1797531	COVER:PAPER TRAY:NO.1	1	1	O/O	Y							V1403567	14100231
BR-C1	D181	201503		D1797551	D1797531	COVER:PAPER TRAY:NO.1	1	1	O/O	Y							V1403567	14100231
BR-C1	D179	201503		D0747847	D1801761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D180	201503		D0747847	D1801761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D181	201503		D0747847	D1801761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D179	201503			16072256	FERRITE CORE:K3 NFR-08-ABK0	---	2		Y					Y		V1500756	15020951
BR-C1	D180	201503			16072256	FERRITE CORE:K3 NFR-08-ABK0	---	2		Y					Y		V1500756	15020951
BR-C1	D181	201503			16072256	FERRITE CORE:K3 NFR-08-ABK0	---	2		Y					Y		V1500756	15020951
BR-C1	D179	201503		D0744197	D1794197	FLAT BELT-FUSING:DIA80:SEAL	1	1	X/O	Y					Y		V1400043	14010145
BR-C1	D180	201503		D0744197	D1794197	FLAT BELT-FUSING:DIA80:SEAL	1	1	X/O	Y					Y		V1400043	14010145
BR-C1	D181	201503		D0744197	D1794197	FLAT BELT-FUSING:DIA80:SEAL	1	1	X/O	Y					Y		V1400043	14010145
BR-C1	D179	201503		11050490		HARNESS CLAMP - IWS-2218	---	89		Y							V1500756	15020951
BR-C1	D180	201503		11050490		HARNESS CLAMP - IWS-2218	---	89		Y							V1500756	15020951
BR-C1	D181	201503		11050490		HARNESS CLAMP - IWS-2218	---	89		Y							V1500756	15020951
BR-C1	D179	201503		D1495370	D1495387	HARNESS:FFC:BCU:IPU:IF50	2	2	O/O	Y							V1404120	14120455
BR-C1	D180	201503		D1495370	D1495387	HARNESS:FFC:BCU:IPU:IF50	2	2	O/O	Y							V1404120	14120455
BR-C1	D181	201503		D1495370	D1495387	HARNESS:FFC:BCU:IPU:IF50	2	2	O/O	Y							V1404120	14120455
BR-C1	D179	201503		D1795363	D1795336	HARNESS:PULL OUT:LARGE CAPACITY TRAY:CONNECTING:2	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D180	201503		D1795363	D1795336	HARNESS:PULL OUT:LARGE CAPACITY TRAY:CONNECTING:2	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D181	201503		D1795363	D1795336	HARNESS:PULL OUT:LARGE CAPACITY TRAY:CONNECTING:2	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D179	201503		D1795315	D1795334	HARNESS:PULL OUT:LARGE CAPACITY TRAY:SENSOR	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D180	201503		D1795315	D1795334	HARNESS:PULL OUT:LARGE CAPACITY TRAY:SENSOR	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D181	201503		D1795315	D1795334	HARNESS:PULL OUT:LARGE CAPACITY TRAY:SENSOR	1	1	X/O	Y			A		Y		V1404095	14120586
BR-C1	D179	201503			D1792485	LED ARRAY:ASS'Y	---	1		Y					Y		V1403607	14070759
BR-C1	D180	201503			D1792485	LED ARRAY:ASS'Y	---	1		Y					Y		V1403607	14070759
BR-C1	D181	201503			D1792485	LED ARRAY:ASS'Y	---	1		Y					Y		V1403607	14070759
BR-C1	D179	201503		D1796627	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O	Y					Y		V1500485	15011242
BR-C1	D180	201503		D1796627	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O	Y					Y		V1500485	15011242
BR-C1	D181	201503		D1796627	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O	Y					Y		V1500485	15011242
BR-C1	D179	201503			D1796627	PAPER FEED UNIT:PAPER BANK:NA:ASS'Y	---	3		Y					Y		V1403608	14100327
BR-C1	D180	201503			D1796627	PAPER FEED UNIT:PAPER BANK:NA:ASS'Y	---	3		Y					Y		V1403608	14100327
BR-C1	D181	201503			D1796627	PAPER FEED UNIT:PAPER BANK:NA:ASS'Y	---	3		Y					Y		V1403608	14100327
BR-C1	D179	201503		09505010N	8010234	SCREW WITH WASHER:SMALL ROUND WITH SPRING WASHER:M5X8	1	1	O/O	Y							V1500689	15021092
BR-C1	D180	201503		09505010N	8010234	SCREW WITH WASHER:SMALL ROUND WITH SPRING WASHER:M5X8	1	1	O/O	Y							V1500689	15021092
BR-C1	D181	201503		09505010N	8010234	SCREW WITH WASHER:SMALL ROUND WITH SPRING WASHER:M5X8	1	1	O/O	Y							V1500689	15021092
BR-C1	D179	201503		D1796910	D1806805	SEAL:DUCT:LARGE	3	1	O/O	Y							V1500652	15021201
BR-C1	D180	201503		D1796910	D1806805	SEAL:DUCT:LARGE	3	1	O/O	Y							V1500652	15021201
BR-C1	D181	201503		D1796910	D1806805	SEAL:DUCT:LARGE	3	1	O/O	Y							V1500652	15021201
BR-C1	D179	201503		D1797585	D1797586	STOPPER:TANDEM LCT	1	1	O/O	Y							V1403567	14100231
BR-C1	D180	201503		D1797585	D1797586	STOPPER:TANDEM LCT	1	1	O/O	Y							V1403567	14100231
BR-C1	D181	201503		D1797585	D1797586	STOPPER:TANDEM LCT	1	1	O/O	Y							V1403567	14100231
BR-C1	D179	201503			07040050N	WASHER:DIA5	---	1		Y					Y		V1500689	15021092
BR-C1	D180	201503			07040050N	WASHER:DIA5	---	1		Y					Y		V1500689	15021092
BR-C1	D181	201503			07040050N	WASHER:DIA5	---	1		Y					Y		V1500689	15021092



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201505		D1795918	D1795928	BRACKET:SAFETY SWITCH:REAR	1	1	X/O	Y					Y		V1500689	15021092
BR-C1	D180	201505		D1795918	D1795928	BRACKET:SAFETY SWITCH:REAR	1	1	X/O	Y					Y		V1500689	15021092
BR-C1	D181	201505		D1795918	D1795928	BRACKET:SAFETY SWITCH:REAR	1	1	X/O	Y					Y		V1500689	15021092
BR-C1	D179	201505		D1797313	D1797303	COVER:FRONT:EU:ASS'Y	1	1	X/O	Y					Y		V1501449	
BR-C1	D180	201505		D1797313	D1797303	COVER:FRONT:EU:ASS'Y	1	1	X/O	Y					Y		V1501449	
BR-C1	D181	201505		D1797313	D1797303	COVER:FRONT:EU:ASS'Y	1	1	X/O	Y					Y		V1501449	
BR-C1	D179	201505			AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	---	1		Y					Y		V1500692	15020945
BR-C1	D180	201505			AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	---	1		Y					Y		V1500692	15020945
BR-C1	D181	201505			AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	---	1		Y					Y		V1500692	15020945
BR-C1	D179	201505		D1791590	D1791585	DECAL:MISFEED REMOVAL:LOCATION	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D180	201505		D1791590	D1791585	DECAL:MISFEED REMOVAL:LOCATION	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D181	201505		D1791590	D1791585	DECAL:MISFEED REMOVAL:LOCATION	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D179	201505			D1806831	GASKET:DUCT:CHARGE CORONA:VACUUM	---	1		Y					Y		V1500756	15020951
BR-C1	D180	201505			D1806831	GASKET:DUCT:CHARGE CORONA:VACUUM	---	1		Y					Y		V1500756	15020951
BR-C1	D181	201505			D1806831	GASKET:DUCT:CHARGE CORONA:VACUUM	---	1		Y					Y		V1500756	15020951
BR-C1	D179	201505		D1797681	D1797656	MODEL NAME PLATE:PRO 8100S	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D180	201505		D1807681	D1807656	MODEL NAME PLATE:PRO 8110S	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D181	201505		D1817681	D1817656	MODEL NAME PLATE:PRO 8120S	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D179	201505		D1797211	D1797216	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1403497	14090733
BR-C1	D180	201505		D1797211	D1797216	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1403497	14090733
BR-C1	D181	201505		D1797211	D1797216	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1403497	14090733
BR-C1	D179	201505		D1796908	D1806823	OZONE FILTER:DUCT:MAIN:REAR	1	1	O/O	Y							V1500652	15021201
BR-C1	D180	201505		D1796908	D1806823	OZONE FILTER:DUCT:MAIN:REAR	1	1	O/O	Y							V1500652	15021201
BR-C1	D181	201505		D1796908	D1806823	OZONE FILTER:DUCT:MAIN:REAR	1	1	O/O	Y							V1500652	15021201
BR-C1	D179	201505		D1796888	D1806818	OZONE FILTER:MAIN:EXHAUST:RIGHT	1	1	O/O	Y							V1500652	15021201
BR-C1	D180	201505		D1796888	D1806818	OZONE FILTER:MAIN:EXHAUST:RIGHT	1	1	O/O	Y							V1500652	15021201
BR-C1	D181	201505		D1796888	D1806818	OZONE FILTER:MAIN:EXHAUST:RIGHT	1	1	O/O	Y							V1500652	15021201
BR-C1	D179	201505		AF031080	AF031098	PAPER FEED ROLLER:FEED	3	3	O/O	Y							V1500485	15011242
BR-C1	D180	201505		AF031080	AF031098	PAPER FEED ROLLER:FEED	3	3	O/O	Y							V1500485	15011242
BR-C1	D181	201505		AF031080	AF031098	PAPER FEED ROLLER:FEED	3	3	O/O	Y							V1500485	15011242
BR-C1	D179	201505		AF032080	AF032098	PAPER FEED ROLLER:SEPARATE	3	3	O/O	Y							V1500485	15011242
BR-C1	D180	201505		AF032080	AF032098	PAPER FEED ROLLER:SEPARATE	3	3	O/O	Y							V1500485	15011242
BR-C1	D181	201505		AF032080	AF032098	PAPER FEED ROLLER:SEPARATE	3	3	O/O	Y							V1500485	15011242
BR-C1	D179	201505		D1796620		PAPER FEED UNIT:PAPER BANK:ASS'Y		---	O/O	Y					Y		V1500500	
BR-C1	D179	201505		D1796620	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	O/O	Y							V1500485	15011242
BR-C1	D180	201505		D1796620		PAPER FEED UNIT:PAPER BANK:ASS'Y		---	O/O	Y					Y		V1500500	
BR-C1	D180	201505		D1796620	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	O/O	Y							V1500485	15011242
BR-C1	D181	201505		D1796620		PAPER FEED UNIT:PAPER BANK:ASS'Y		---	O/O	Y					Y		V1500500	
BR-C1	D181	201505		D1796620	D1796628	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	O/O	Y							V1500485	15011242
BR-C1	D179	201505			06320140G	PARALLEL PIN	---	2		Y			A				V1500700	15020269
BR-C1	D180	201505			06320140G	PARALLEL PIN	---	2		Y			A				V1500700	15020269
BR-C1	D181	201505			06320140G	PARALLEL PIN	---	2		Y			A				V1500700	15020269
BR-C1	D179	201505		AZ240254	AZ240259	POWER SUPPLY UNIT:ECO:200V:456.4W	1	1	X/O	Y					Y		V1401577	
BR-C1	D180	201505		AZ240254	AZ240259	POWER SUPPLY UNIT:ECO:200V:456.4W	1	1	X/O	Y					Y		V1401577	
BR-C1	D181	201505		AZ240254	AZ240259	POWER SUPPLY UNIT:ECO:200V:456.4W	1	1	X/O	Y					Y		V1401577	
BR-C1	D179	201505		D1792663	D1792674	REGISTRATION GUIDE:OPEN AND CLOSE:ADHESION	1	1	X/O	Y					Y		V1500486	15020270
BR-C1	D180	201505		D1792663	D1792674	REGISTRATION GUIDE:OPEN AND CLOSE:ADHESION	1	1	X/O	Y					Y		V1500486	15020270
BR-C1	D181	201505		D1792663	D1792674	REGISTRATION GUIDE:OPEN AND CLOSE:ADHESION	1	1	X/O	Y					Y		V1500486	15020270
BR-C1	D179	201505		07200040E	07200030E	RETAINING RING - M3	163	18	O/O	Y							V1403566	14091600
BR-C1	D180	201505		07200040E	07200030E	RETAINING RING - M3	163	18	O/O	Y							V1403566	14091600
BR-C1	D181	201505		07200040E	07200030E	RETAINING RING - M3	163	18	O/O	Y							V1403566	14091600
BR-C1	D179	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D180	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D181	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D179	201505			AA066667	SPRING:STRIPPER PLATE:FRONT	---	1		Y					Y		V1403567	14100231
BR-C1	D180	201505			AA066667	SPRING:STRIPPER PLATE:FRONT	---	1		Y					Y		V1403567	14100231
BR-C1	D181	201505			AA066667	SPRING:STRIPPER PLATE:FRONT	---	1		Y					Y		V1403567	14100231
BR-C1	D179	201505		D0747545	D1947545	TANDEM LCT:LEFT:DOM:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D180	201505		D0747545	D1947545	TANDEM LCT:LEFT:DOM:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D181	201505		D0747545	D1947545	TANDEM LCT:LEFT:DOM:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D179	201505		D0747546	D1947546	TANDEM LCT:LEFT:NA:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D180	201505		D0747546	D1947546	TANDEM LCT:LEFT:NA:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D181	201505		D0747546	D1947546	TANDEM LCT:LEFT:NA:ASS'Y	1	1	X/O	Y					Y		V1500264	14090891
BR-C1	D179	201505		03603008N	04513008N	TAPPING SCREW - M3X8	40	8	O/O	Y							V1403566	14091600
BR-C1	D180	201505		03603008N	04513008N	TAPPING SCREW - M3X8	40	8	O/O	Y							V1403566	14091600
BR-C1	D181	201505		03603008N	04513008N	TAPPING SCREW - M3X8	40	8	O/O	Y							V1403566	14091600
BR-C1	D179	201505		AB030842	D1792768	TIMING PULLEY:S2M:30T	3	1	X/X	Y			A				V1500700	15020269
BR-C1	D180	201505		AB030842	D1792768	TIMING PULLEY:S2M:30T	3	1	X/X	Y			A				V1500700	15020269
BR-C1	D181	201505		AB030842	D1792768	TIMING PULLEY:S2M:30T	3	1	X/X	Y			A				V1500700	15020269
BR-C1	D179	201505		D1792701	D1792766	TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT	1	1	X/X	Y			A				V1500700	15020269
BR-C1	D180	201505		D1792701	D1792766	TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT	1	1	X/X	Y			A				V1500700	15020269
BR-C1	D181	201505		D1792701	D1792766	TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT	1	1	X/X	Y			A				V1500700	15020269



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201506			D1794290	DRIVE UNIT:WEB:CLEANING:ASS'Y	---	1		Y					Y		V1500690	
BR-C1	D180	201506			D1794290	DRIVE UNIT:WEB:CLEANING:ASS'Y	---	1		Y					Y		V1500690	
BR-C1	D181	201506			D1794290	DRIVE UNIT:WEB:CLEANING:ASS'Y	---	1		Y					Y		V1500690	
BR-C1	D179	201506		D6833661	D6833662	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	1	1	X/O	Y					Y		V1500235	15010077
BR-C1	D180	201506		D6833661	D6833662	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	1	1	X/O	Y					Y		V1500235	15010077
BR-C1	D181	201506		D6833661	D6833662	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	1	1	X/O	Y					Y		V1500235	15010077
BR-C1	D179	201506		D1797680	D1797655	MODEL NAME PLATE:PRO_8100EX	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D180	201506		D1807681	D1807656	MODEL NAME PLATE:PRO_8110S	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D181	201506		D1817681	D1817656	MODEL NAME PLATE:PRO_8120S	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D179	201506		D1947550	D1797544	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500692	15020945
BR-C1	D180	201506		D1947550	D1797544	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500692	15020945
BR-C1	D181	201506		D1947550	D1797544	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	Y					Y		V1500692	15020945
BR-C1	D179	201506		D1791502	D1791506	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D180	201506		D1791502	D1791506	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	1	1	X/O	Y					Y		V1500805	15030423
BR-C1	D181	201506		D1791502	D1791506	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	1	1	X/O	Y					Y		V1500805	15030423



Part Change Information List

Date: August 3, 2015

[illegible]



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201508			D0746235	CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y	---	1		Y					Y		V1501670	
BR-C1	D180	201508			D0746235	CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y	---	1		Y					Y		V1501670	
BR-C1	D181	201508			D0746235	CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y	---	1		Y					Y		V1501670	
BR-C1	D179	201508		D1796868	D1806810	DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:ASS'Y	1	1	O/O	Y							V1500652	15021201
BR-C1	D180	201508		D1796868	D1806810	DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:ASS'Y	1	1	O/O	Y							V1500652	15021201
BR-C1	D181	201508		D1796868	D1806810	DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:ASS'Y	1	1	O/O	Y							V1500652	15021201
BR-C1	D179	201508			D7315330	HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D180	201508			D7315330	HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D181	201508			D7315330	HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D179	201508			D7315300	HARNESS:INTERFACE:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D180	201508			D7315300	HARNESS:INTERFACE:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D181	201508			D7315300	HARNESS:INTERFACE:ASS'Y	---	1		Y					Y		V1501546	
BR-C1	D179	201508		D6457902	D1937659	SEAL:CAUTION:20LANGUAGES:NPT	1	1	X/O	Y							V1501115	15031480
BR-C1	D180	201508		D6457902	D1937659	SEAL:CAUTION:20LANGUAGES:NPT	1	1	X/O	Y							V1501115	15031480
BR-C1	D181	201508		D6457902	D1937659	SEAL:CAUTION:20LANGUAGES:NPT	1	1	X/O	Y							V1501115	15031480



Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201509		D1794015	D1794018	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1501874	15040636
BR-C1	D180	201509		D1794015	D1794018	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1501874	15040636
BR-C1	D181	201509		D1794015	D1794018	FUSING UNIT:BARON:220V:ASS'Y	1	1	X/O	Y					Y		V1501874	15040636
BR-C1	D179	201509			D1797199	GATE PAWL:REVERSE:MIDDLE:FRONT	---	1		Y					Y		V1502130	15060843
BR-C1	D180	201509			D1797199	GATE PAWL:REVERSE:MIDDLE:FRONT	---	1		Y					Y		V1502130	15060843
BR-C1	D181	201509			D1797199	GATE PAWL:REVERSE:MIDDLE:FRONT	---	1		Y					Y		V1502130	15060843
BR-C1	D179	201509			D1797198	GATE PAWL:REVERSE:MIDDLE:INNER BACK	---	1		Y					Y		V1502130	15060843
BR-C1	D180	201509			D1797198	GATE PAWL:REVERSE:MIDDLE:INNER BACK	---	1		Y					Y		V1502130	15060843
BR-C1	D181	201509			D1797198	GATE PAWL:REVERSE:MIDDLE:INNER BACK	---	1		Y					Y		V1502130	15060843
BR-C1	D179	201509		D1797218	D1797232	OPERATION SUB-UNIT:B-C1:CHN:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D180	201509		D1797218	D1797232	OPERATION SUB-UNIT:B-C1:CHN:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D181	201509		D1797218	D1797232	OPERATION SUB-UNIT:B-C1:CHN:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D179	201509		D1797216	D1797230	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D180	201509		D1797216	D1797230	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D181	201509		D1797216	D1797230	OPERATION SUB-UNIT:B-C1:NA:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D179	201509			D1799923	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y:NA	---	1		Y					Y		V1502200	
BR-C1	D181	201509			D1799923	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y:NA	---	1		Y					Y		V1502200	



Part Change Information List

Date: November 2, 2015

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Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201511			D1796756	BRACKET:CONNECTING:JOINT	---	1		Y							V1502766	
BR-C1	D180	201511			D1796756	BRACKET:CONNECTING:JOINT	---	1		Y							V1502766	
BR-C1	D181	201511			D1796756	BRACKET:CONNECTING:JOINT	---	1		Y							V1502766	
BR-C1	D179	201511			D1797657	MODEL NAME PLATE:PRO_8100EXE	---	1		Y							V1502748	15091114
BR-C1	D179	201511			D1797658	MODEL NAME PLATE:PRO_8100SE	---	1		Y							V1502748	15091114
BR-C1	D180	201511			D1807658	MODEL NAME PLATE:PRO_8110SE	---	1		Y							V1502748	15091114
BR-C1	D181	201511			D1817658	MODEL NAME PLATE:PRO_8120SE	---	1		Y							V1502748	15091114



Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201512		D1797703	D1797704	ADF:SINAI-B:ASS'Y	1	1	O/O	Y							V1402713	14070042
BR-C1	D180	201512		D1797703	D1797704	ADF:SINAI-B:ASS'Y	1	1	O/O	Y							V1402713	14070042
BR-C1	D181	201512		D1797703	D1797704	ADF:SINAI-B:ASS'Y	1	1	O/O	Y							V1402713	14070042
BR-C1	D179	201512		D1794558	D1794568	COVER:DC BRUSHLESS MOTOR:EXIT	1	1	O/O	Y							V1500698	15021341
BR-C1	D180	201512		D1794558	D1794568	COVER:DC BRUSHLESS MOTOR:EXIT	1	1	O/O	Y							V1500698	15021341
BR-C1	D181	201512		D1794558	D1794568	COVER:DC BRUSHLESS MOTOR:EXIT	1	1	O/O	Y							V1500698	15021341
BR-C1	D179	201512		D1794104	D1794114	GUIDE PLATE:FUSING EXIT:LOWER	1	1	O/O	Y							V1502305	15080136
BR-C1	D180	201512		D1794104	D1794114	GUIDE PLATE:FUSING EXIT:LOWER	1	1	O/O	Y							V1502305	15080136
BR-C1	D181	201512		D1794104	D1794114	GUIDE PLATE:FUSING EXIT:LOWER	1	1	O/O	Y							V1502305	15080136
BR-C1	D179	201512		D0742684	D1942945	HOLDER:CAM:SHIFT	1	1	O/O	Y							V1502895	14091541
BR-C1	D180	201512		D0742684	D1942945	HOLDER:CAM:SHIFT	1	1	O/O	Y							V1502895	14091541
BR-C1	D181	201512		D0742684	D1942945	HOLDER:CAM:SHIFT	1	1	O/O	Y							V1502895	14091541
BR-C1	D179	201512			D1797658	MODEL NAME PLATE:PRO_8100SE	---	1		Y							V1503339	15101191
BR-C1	D180	201512			D1807658	MODEL NAME PLATE:PRO_8110SE		1		Y							V1503339	15101191
BR-C1	D181	201512			D1817658	MODEL NAME PLATE:PRO_8120SE	---	1		Y							V1503339	15101191



Part Change Information List

Date: Feburary 1, 2016

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1		D179	201601		D1794102	D1794107	BRACKET:STRIPPER PAWLS:PRESSURE:PEEN	1	1	X/O	Y							V1501874	15040636
BR-C1		D180	201601		D1794102	D1794107	BRACKET:STRIPPER PAWLS:PRESSURE:PEEN	1	1	X/O	Y							V1501874	15040636
BR-C1		D181	201601		D1794102	D1794107	BRACKET:STRIPPER PAWLS:PRESSURE:PEEN	1	1	X/O	Y							V1501874	15040636
BR-C1		D179	201601			D1791586	DECAL:CAUTION:PULL OUT:BLANK	---	2		Y							V1503340	15100976
BR-C1		D180	201601			D1791586	DECAL:CAUTION:PULL OUT:BLANK	---	2		Y							V1503340	15100976
BR-C1		D181	201601			D1791586	DECAL:CAUTION:PULL OUT:BLANK	---	2		Y							V1503340	15100976
BR-C1		D179	201601			D1791588	DECAL:CAUTION:PULL OUT:ENGLISH	---	2		Y							V1503340	15100976
BR-C1		D180	201601			D1791588	DECAL:CAUTION:PULL OUT:ENGLISH	---	2		Y							V1503340	15100976
BR-C1		D181	201601			D1791588	DECAL:CAUTION:PULL OUT:ENGLISH	---	2		Y							V1503340	15100976
BR-C1		D179	201601			D1791589	DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE	---	1		Y							V1503340	15100976
BR-C1		D180	201601			D1791589	DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE	---	1		Y							V1503340	15100976
BR-C1		D181	201601			D1791589	DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE	---	1		Y							V1503340	15100976
BR-C1		D179	201601			D1791152	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:BLANK	---	2		Y							V1502997	15090096
BR-C1		D180	201601			D1791152	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:BLANK	---	2		Y							V1502997	15090096
BR-C1		D181	201601			D1791152	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:BLANK	---	2		Y							V1502997	15090096
BR-C1		D179	201601			D1791154	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:ENGLISH	---	2		Y							V1502997	15090096
BR-C1		D180	201601			D1791154	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:ENGLISH	---	2		Y							V1502997	15090096
BR-C1		D181	201601			D1791154	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:ENGLISH	---	2		Y							V1502997	15090096
BR-C1		D179	201601			D1791155	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:MULTI-LANGUAGE	---	1		Y							V1502997	15090096
BR-C1		D180	201601			D1791155	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:MULTI-LANGUAGE	---	1		Y							V1502997	15090096
BR-C1		D181	201601			D1791155	DECAL:OPERATION INSTRUCTIONS:UN LOCK:RAIL:MULTI-LANGUAGE	---	1		Y							V1502997	15090096
BR-C1		D179	201601			D1791156	DECAL:POSITIONING DISPLAY:UN LOCK:RAIL	---	4		Y							V1502997	15090096
BR-C1		D180	201601			D1791156	DECAL:POSITIONING DISPLAY:UN LOCK:RAIL	---	4		Y							V1502997	15090096
BR-C1		D181	201601			D1791156	DECAL:POSITIONING DISPLAY:UN LOCK:RAIL	---	4		Y							V1502997	15090096
BR-C1		D179	201601			D1799640	DEVELOPER BLACK	---	1		Y					Y		V1303499	
BR-C1		D180	201601			D1799640	DEVELOPER BLACK	---	1		Y					Y		V1303499	
BR-C1		D181	201601			D1799640	DEVELOPER BLACK	---	1		Y					Y		V1303499	
BR-C1		D179	201601		D1791901	D1791902	OPTICAL WRITING UNIT:ASS'Y	1	1	O/O	Y							V1503338	15101282
BR-C1		D180	201601		D1791901	D1791902	OPTICAL WRITING UNIT:ASS'Y	1	1	O/O	Y							V1503338	15101282
BR-C1		D181	201601		D1791901	D1791902	OPTICAL WRITING UNIT:ASS'Y	1	1	X/O	Y							V1503338	15101282
BR-C1		D179	201601		D1797521		PAPER FEED ROLLER:NA:ASS'Y		---	X/O	Y							V1600147	



Part Change Information List

Date: March 1, 2016

[illegible]



Part Change Information List

Date: April 7, 2016

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
	BR-C1	D180	201603			D1365978	BRACKET:HDD	---	1		Y							V1600135	
	BR-C1	D181	201603			D1365978	BRACKET:HDD	---	1		Y							V1600135	
	BR-C1	D179	201603			D1791584	DECAL:H-TEMP WARNING:EXIT:FUSING	---	1		Y							V1600230	15100649
	BR-C1	D180	201603			D1791584	DECAL:H-TEMP WARNING:EXIT:FUSING	---	1		Y							V1600230	15100649
	BR-C1	D181	201603			D1791584	DECAL:H-TEMP WARNING:EXIT:FUSING	---	1		Y							V1600230	15100649
	BR-C1	D179	201603		D0744552	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D180	201603		D0744552	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D181	201603		D0744552	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D179	201603		D0744554	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D180	201603		D0744554	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D181	201603		D0744554	D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	1	1	O/O	Y							V1600212	15101034
	BR-C1	D179	201603		D1794780	D1794827	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D180	201603		D1794780	D1794827	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D181	201603		D1794780	D1794827	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D179	201603		D1794775	D1794824	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:PEEN	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D180	201603		D1794775	D1794824	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:PEEN	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D181	201603		D1794775	D1794824	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:PEEN	1	1	X/X	Y			A	X/O	Y		V1600353	15040638
	BR-C1	D179	201603		AG070515	AG070022	MAGNET CATCH:25.5N	1	1	O/O	Y							V1600103	15110859
	BR-C1	D180	201603		AG070515	AG070022	MAGNET CATCH:25.5N	1	1	O/O	Y							V1600103	15110859
	BR-C1	D181	201603		AG070515	AG070022	MAGNET CATCH:25.5N	1	1	O/O	Y							V1600103	15110859
	BR-C1	D179	201603		AZ240259	AZ240301	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	O/O	Y							V1600496	16020432
	BR-C1	D180	201603		AZ240259	AZ240301	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	O/O	Y							V1600496	16020432
	BR-C1	D181	201603		AZ240259	AZ240301	POWER SUPPLY UNIT:CH-C1:ECO:200V	1	1	O/O	Y							V1600496	16020432
	BR-C1	D179	201603		D1796979	D1806812	SEAL:DUCT:FAN:MM97	2	2	O/O	Y							V1500652	15021201
	BR-C1	D180	201603		D1796979	D1806812	SEAL:DUCT:FAN:MM97	2	2	O/O	Y							V1500652	15021201
	BR-C1	D181	201603		D1796979	D1806812	SEAL:DUCT:FAN:MM97	2	2	O/O	Y							V1500652	15021201
	BR-C1	D179	201603		D1792717	D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	1	1	X/O	Y							V1503337	15101356
	BR-C1	D180	201603		D1792717	D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	1	1	X/O	Y							V1503337	15101356
	BR-C1	D181	201603		D1792717	D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	1	1	X/O	Y							V1503337	15101356
	BR-C1	D179	201603		D1791125	D1791131	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1502997	15090096
	BR-C1	D180	201603		D1791125	D1791131	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1502997	15090096
	BR-C1	D181	201603		D1791125	D1791131	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1502997	15090096
	BR-C1	D179	201603		D1791131	D1791133	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1503489	15111169
	BR-C1	D180	201603		D1791131	D1791133	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1503489	15111169
	BR-C1	D181	201603		D1791131	D1791133	SLIDE RAIL:PULL OUT:PROTECT:LOCK:ASS'Y	2	2	X/O	Y							V1503489	15111169



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201605		D1792792	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D179	201605		D1792793	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D179	201605		D1792795	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D180	201605		D1792792	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D180	201605		D1792793	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D180	201605		D1792795	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D181	201605		D1792792	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D181	201605		D1792793	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D181	201605		D1792795	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600492	
BR-C1	D179	201605			D1796280	GUIDE PLATE:ENTRANCE:LOWER:ASS'Y	---	1		Y							V1600970	
BR-C1	D180	201605			D1796280	GUIDE PLATE:ENTRANCE:LOWER:ASS'Y	---	1		Y							V1600970	
BR-C1	D181	201605			D1796280	GUIDE PLATE:ENTRANCE:LOWER:ASS'Y	---	1		Y							V1600970	
BR-C1	D179	201605		AW020198	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	21	9	O/O	Y							V1601195	16040128
BR-C1	D179	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	9	9	O/O	Y							V1601195	16040128
BR-C1	D180	201605		AW020198	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	21	9	O/O	Y							V1601195	16040128
BR-C1	D180	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	9	9	O/O	Y							V1601195	16040128
BR-C1	D181	201605		AW020198	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	21	9	O/O	Y							V1601195	16040128
BR-C1	D181	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	9	9	O/O	Y							V1601195	16040128
BR-C1	D179	201605		AZ240255	AZ240307	POWER SUPPLY UNIT:BA-C1:FW:200V	1	1	O/O	Y							V1600496	16020432
BR-C1	D180	201605		AZ240255	AZ240307	POWER SUPPLY UNIT:BA-C1:FW:200V	1	1	O/O	Y							V1600496	16020432
BR-C1	D181	201605		AZ240255	AZ240307	POWER SUPPLY UNIT:BA-C1:FW:200V	1	1	O/O	Y							V1600496	16020432



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201606		D1797323		COVER:FRONT RIGHT:EU		---	X/O	Y							V1501449	
BR-C1	D180	201606		D1797323		COVER:FRONT RIGHT:EU		---	X/O	Y							V1501449	
BR-C1	D181	201606		D1797323		COVER:FRONT RIGHT:EU		---	X/O	Y							V1501449	
BR-C1	D179	201606		D1792917	D1797648	DECAL:MULTI-LANGUAGE:MAIN:12	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201606		D1792917	D1797648	DECAL:MULTI-LANGUAGE:MAIN:12	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201606		D1792917	D1797648	DECAL:MULTI-LANGUAGE:MAIN:12	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201606			D1791375	GEAR:IDLER:BELT CLEANING	---	1		Y							V1600982	
BR-C1	D180	201606			D1791375	GEAR:IDLER:BELT CLEANING	---	1		Y							V1600982	
BR-C1	D181	201606			D1791375	GEAR:IDLER:BELT CLEANING	---	1		Y							V1600982	
BR-C1	D179	201606		D1791545	D1791565	INNER COVER:LEFT UPPER:ASS'Y	1	1	X/O	Y					Y		V1503204	15090097
BR-C1	D180	201606		D1791545	D1791565	INNER COVER:LEFT UPPER:ASS'Y	1	1	X/O	Y					Y		V1503204	15090097
BR-C1	D181	201606		D1791545	D1791565	INNER COVER:LEFT UPPER:ASS'Y	1	1	X/O	Y					Y		V1503204	15090097
BR-C1	D179	201606		D1797270	D1957238	PCB:IOKEY:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D180	201606		D1797270	D1957238	PCB:IOKEY:ASS'Y	1	1	O/O	Y							V1500051	14111266
BR-C1	D181	201606		D1797270	D1957238	PCB:IOKEY:ASS'Y	1	1	O/O	Y							V1500051	14111266



Part Change Information List

Date: July 1, 2016

[illegible]



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201608		D2701504	D2701509	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	1	1	O/O	Y							V1602659	16071201
BR-C1	D180	201608		D2701504	D2701509	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	1	1	O/O	Y							V1602659	16071201
BR-C1	D181	201608		D2701504	D2701509	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	1	1	O/O	Y							V1602659	16071201
BR-C1	D179	201608		D1793503	D1793504	CLEANING UNIT:BARON:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D180	201608		D1793503	D1793504	CLEANING UNIT:BARON:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D181	201608		D1793503	D1793504	CLEANING UNIT:BARON:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D179	201608		AZ250059	AZ250064	POWER SUPPLY UNIT:BARON-C1	1	1	O/O	Y							V1600496	16020432
BR-C1	D180	201608		AZ250059	AZ250064	POWER SUPPLY UNIT:BARON-C1	1	1	O/O	Y							V1600496	16020432
BR-C1	D181	201608		AZ250059	AZ250064	POWER SUPPLY UNIT:BARON-C1	1	1	O/O	Y							V1600496	16020432
BR-C1	D179	201608		D1792674	D1792684	REGISTRATION GUIDE:OPEN AND CLOSE	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201608		D1792674	D1792684	REGISTRATION GUIDE:OPEN AND CLOSE	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201608		D1792674	D1792684	REGISTRATION GUIDE:OPEN AND CLOSE	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201608		D1796518	D1796501	TONER OUTLET SUB-UNIT:PCU:ASS'Y	1	1	X/O	Y							V1602600	16070028
BR-C1	D181	201608		D1796518	D1796501	TONER OUTLET SUB-UNIT:PCU:ASS'Y	1	1	X/O	Y							V1602600	16070028
BR-C1	D179	201608		D1796518	D1796501	TONER OUTLET SUB-UNIT:PCU:ASS'Y	1	1	X/O	Y							V1602600	16070028



Part Change Information List

Date: October 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201609		D1796590	D2706590	COLLECTION BOTTLE:ASS'Y	1	1	O/O	Y							V1602223	16051558
BR-C1	D180	201609		D1796590	D2706590	COLLECTION BOTTLE:ASS'Y	1	1	O/O	Y							V1602223	16051558
BR-C1	D181	201609		D1796590	D2706590	COLLECTION BOTTLE:ASS'Y	1	1	O/O	Y							V1602223	16051558
BR-C1	D179	201609		D1791516	D2701516	COVER:MAIN:REAR	1	1	O/O	Y							V1602523	16051056
BR-C1	D180	201609		D1791516	D2701516	COVER:MAIN:REAR	1	1	O/O	Y							V1602523	16051056
BR-C1	D181	201609		D1791516	D2701516	COVER:MAIN:REAR	1	1	O/O	Y							V1602523	16051056
BR-C1	D179	201609		D1792923	D1792925	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	1	1	X/O	Y							V1503340	15100976
BR-C1	D180	201609		D1792923	D1792925	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	1	1	X/O	Y							V1503340	15100976
BR-C1	D181	201609		D1792923	D1792925	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE	1	1	X/O	Y							V1503340	15100976
BR-C1	D179	201609		D1792924	D1792926	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	1	1	X/O	Y							V1503340	15100976
BR-C1	D180	201609		D1792924	D1792926	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	1	1	X/O	Y							V1503340	15100976
BR-C1	D181	201609		D1792924	D1792926	DECAL:MISFEED REMOVAL:KNOB:MULTI-LANGUAGE:EU	1	1	X/O	Y							V1503340	15100976
BR-C1	D180	201609		B1324313	D2704383	HOLDER:COIL SPRING:PRESSURE	2	2	O/O	Y							V1602186	16051263
BR-C1	D181	201609		B1324313	D2704383	HOLDER:COIL SPRING:PRESSURE	2	2	O/O	Y							V1602186	16051263
BR-C1	D179	201609		D1791537	D1791547	INNER COVER:PULL OUT:RIGHT:ASS'Y	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201609		D1791537	D1791547	INNER COVER:PULL OUT:RIGHT:ASS'Y	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201609		D1791537	D1791547	INNER COVER:PULL OUT:RIGHT:ASS'Y	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201609		D1792854	B2346424	RELEASE GRIP	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201609		D1792854	B2346424	RELEASE GRIP	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201609		D1792854	B2346424	RELEASE GRIP	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201609			D1794148	SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT	---	1		Y							V1602621	
BR-C1	D180	201609			D1794148	SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT	---	1		Y							V1602621	
BR-C1	D181	201609			D1794148	SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT	---	1		Y							V1602621	
BR-C1	D179	201609			D1794147	SUPPORTING PLATE:SIDE PLATE:FUSING:REAR	---	1		Y							V1602621	
BR-C1	D180	201609			D1794147	SUPPORTING PLATE:SIDE PLATE:FUSING:REAR	---	1		Y							V1602621	
BR-C1	D181	201609			D1794147	SUPPORTING PLATE:SIDE PLATE:FUSING:REAR	---	1		Y							V1602621	
BR-C1	D179	201609		B1324313	D2704383	HOLDER:COIL SPRING:PRESSURE	2	2	O/O	Y							V1602186	16051263



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201610		D6835860	D6835863	CONTACT IMAGE SENSOR:ASS'Y	1	1	O/O	Y							V1602969	16060217
BR-C1	D180	201610		D6835860	D6835863	CONTACT IMAGE SENSOR:ASS'Y	1	1	O/O	Y							V1602969	16060217
BR-C1	D181	201610		D6835860	D6835863	CONTACT IMAGE SENSOR:ASS'Y	1	1	O/O	Y							V1602969	16060217
BR-C1	D179	201610		D1791508	D2701508	COVER:MAIN:LEFT	1	1	O/O	Y							V1602432	16051052
BR-C1	D180	201610		D1791508	D2701508	COVER:MAIN:LEFT	1	1	O/O	Y							V1602432	16051052
BR-C1	D181	201610		D1791508	D2701508	COVER:MAIN:LEFT	1	1	O/O	Y							V1602432	16051052
BR-C1	D179	201610		D1792641	D2702641	DUCT:SHIFT:CIS	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D180	201610		D1792641	D2702641	DUCT:SHIFT:CIS	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D181	201610		D1792641	D2702641	DUCT:SHIFT:CIS	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D179	201610		D7312911	D7312913	GUIDE PLATE:PULL OUT:LOWER	1	1	O/O	Y							V1602969	16060217
BR-C1	D180	201610		D7312911	D7312913	GUIDE PLATE:PULL OUT:LOWER	1	1	O/O	Y							V1602969	16060217
BR-C1	D181	201610		D7312911	D7312913	GUIDE PLATE:PULL OUT:LOWER	1	1	O/O	Y							V1602969	16060217
BR-C1	D179	201610		D1792636	D2702636	GUIDE PLATE:SHIFT-REGISTRATION:LOWER	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D180	201610		D1792636	D2702636	GUIDE PLATE:SHIFT-REGISTRATION:LOWER	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D181	201610		D1792636	D2702636	GUIDE PLATE:SHIFT-REGISTRATION:LOWER	1	1	X/O	Y			A	X/O	Y		V1602661	16070652
BR-C1	D179	201610		D0744068	D2704068	SHAFT:RADIAL BALL BEARING:LEVER:PRESSURE	2	2	O/O	Y							V1602186	16051263
BR-C1	D180	201610		D0744068	D2704068	SHAFT:RADIAL BALL BEARING:LEVER:PRESSURE	2	2	O/O	Y							V1602186	16051263
BR-C1	D181	201610		D0744068	D2704068	SHAFT:RADIAL BALL BEARING:LEVER:PRESSURE	2	2	O/O	Y							V1602186	16051263



Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201611			D2702802		---	1		Y			A	X/O	Y		V1602473	16061387
BR-C1	D180	201611			D2702802		---	1		Y			A	X/O	Y		V1602473	16061387
BR-C1	D181	201611			D2702802		---	1		Y			A	X/O	Y		V1602473	16061387
BR-C1	D179	201611			D0747120		---	1		Y							V1603139	
BR-C1	D180	201611			D0747120		---	1		Y							V1603139	
BR-C1	D181	201611			D0747120		---	1		Y							V1603139	
BR-C1	D179	201611		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D180	201611		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D181	201611		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D179	201611		AA120145	AA120150	DISCHARGE BRUSH:REVERSE:17MM	2	2	O/O	Y							V1603012	16050491
BR-C1	D180	201611		AA120145	AA120150	DISCHARGE BRUSH:REVERSE:17MM	2	2	O/O	Y							V1603012	16050491
BR-C1	D181	201611		AA120145	AA120150	DISCHARGE BRUSH:REVERSE:17MM	2	2	O/O	Y							V1603012	16050491
BR-C1	D179	201611		D1791481	D2701481	DOOR:FRONT-LEFT-UPPER	1	1	X/O	Y							V1602054	16060386
BR-C1	D180	201611		D1791481	D2701481	DOOR:FRONT-LEFT-UPPER	1	1	X/O	Y							V1602054	16060386
BR-C1	D181	201611		D1791481	D2701481	DOOR:FRONT-LEFT-UPPER	1	1	X/O	Y							V1602054	16060386
BR-C1	D179	201611		D1796852	D1806804	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:ASSY	1	1	O/O	Y							V1500652	15021201
BR-C1	D180	201611		D1796852	D1806804	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:ASSY	1	1	O/O	Y							V1500652	15021201
BR-C1	D181	201611		D1796852	D1806804	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:ASSY	1	1	O/O	Y							V1500652	15021201
BR-C1	D179	201611		D1794750	D1794823	GUIDE PLATE:REVERSE EXIT:LEFT-LOWER:ASSY	1	1	X/O	Y							V1600353	15040638
BR-C1	D180	201611		D1794750	D1794823	GUIDE PLATE:REVERSE EXIT:LEFT-LOWER:ASSY	1	1	X/O	Y							V1600353	15040638
BR-C1	D181	201611		D1794750	D1794823	GUIDE PLATE:REVERSE EXIT:LEFT-LOWER:ASSY	1	1	X/O	Y							V1600353	15040638
BR-C1	D179	201611		D1792810	D2702810	GUIDE PLATE:SHIFT:RIGHT UPPER	1	1	X/O	Y			A	X/O	Y		V1602473	16061387
BR-C1	D180	201611		D1792810	D2702810	GUIDE PLATE:SHIFT:RIGHT UPPER	1	1	X/O	Y			A	X/O	Y		V1602473	16061387
BR-C1	D181	201611		D1792810	D2702810	GUIDE PLATE:SHIFT:RIGHT UPPER	1	1	X/O	Y			A	X/O	Y		V1602473	16061387
BR-C1	D179	201611		11050487		HARNESS CLAMP	102	95		Y							V1603012	16050491
BR-C1	D180	201611		11050487		HARNESS CLAMP	105	95		Y							V1603012	16050491
BR-C1	D181	201611		11050487		HARNESS CLAMP	102	95		Y							V1603012	16050491
BR-C1	D179	201611		D1795056	D1795059													



Part Change Information List

Date: May 12, 2017

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1		D179	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-C1		D180	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-G1		D181	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-G1		D179	201614	Cancel	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	X/Q	Y							V1600353	15040638
BR-G1		D180	201614	Cancel	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	X/Q	Y							V1600353	15040638
BR-C1		D181	201614	Cancel	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	X/Q	Y							V1600353	15040638
BR-C1		D179	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-G1		D180	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-G1		D181	201614	Cancel	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	X/Q	Y							V1602054	16060386
BR-C1		D179	201614	Cancel	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	X/Q	Y							V1603121	16090499
BR-G1		D180	201614	Cancel	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	X/Q	Y							V1603121	16090499
BR-G1		D181	201614	Cancel	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	X/Q	Y							V1603121	16090499
BR-C1		D179	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D180	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D181	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D179	201611	add	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	O/Q	Y							V1600353	15040638
BR-C1		D180	201611	add	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	O/Q	Y							V1600353	15040638
BR-C1		D181	201611	add	D1794750	D1794823	GUIDE PLATE-REVERSE EXIT-LEFT LOWER-ASS'Y	1	1	O/Q	Y							V1600353	15040638
BR-C1		D179	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D180	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D181	201611	add	D1791481	D2701481	DOOR:FRONT LEFT-UPPER	1	1	O/Q	Y							V1602054	16060386
BR-C1		D179	201611	add	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	O/Q	Y							V1603121	16090499
BR-C1		D180	201611	add	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	O/Q	Y							V1603121	16090499
BR-C1		D181	201611	add	D1797531	D2707531	COVER:PAPER TRAY-NO.1	1	1	O/Q	Y							V1603121	16090499



Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D180	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D181	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D179	201612		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D180	201612		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D181	201612		D1797531	D2707531	COVER:PAPER TRAY:NO.1	1	1	X/O	Y							V1603121	16090499
BR-C1	D179	201612			D2706166	DRUM STAY:INTERMEDIATE TRANSFER:ASS'Y	---	1		Y			A	X/O	Y		V1603626	16100643
BR-C1	D180	201612			D2706166	DRUM STAY:INTERMEDIATE TRANSFER:ASS'Y	---	1		Y			A	X/O	Y		V1603626	16100643
BR-C1	D181	201612			D2706166	DRUM STAY:INTERMEDIATE TRANSFER:ASS'Y	---	1		Y			A	X/O	Y		V1603626	16100643
BR-C1	D179	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	X/O	Y							V1603121	16090499
BR-C1	D180	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	X/O	Y							V1603121	16090499
BR-C1	D181	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	X/O	Y							V1603121	16090499
BR-C1	D179	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D180	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D181	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	2	2	X/O	Y			B	O/O			V1602953	16080512
BR-C1	D179	201612		D1796514	AB033118	TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT	1	1	X/O	Y							V1603501	
BR-C1	D180	201612		D1796514	AB033118	TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT	1	1	X/O	Y							V1603501	
BR-C1	D181	201612		D1796514	AB033118	TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT	1	1	X/O	Y							V1603501	
BR-C1	D179	201612		D1796210	D2706210	TRANSFER UNIT:ASS'Y	1	1	X/O	Y							V1603056	16051730
BR-C1	D180	201612		D1796210	D2706210	TRANSFER UNIT:ASS'Y	1	1	X/O	Y							V1603056	16051730
BR-C1	D181	201612		D1796210	D2706210	TRANSFER UNIT:ASS'Y	1	1	X/O	Y							V1603056	16051730
BR-C1	D179	201612		D1796000	D1796100	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	Y			A	X/O	Y		V1603626	16100643
BR-C1	D180	201612		D1796000	D1796100	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	Y			A	X/O	Y		V1603626	16100643
BR-C1	D181	201612		D1796000	D1796100	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	Y			A	X/O	Y		V1603626	16100643



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL		Old part number	New part number	Description	New Q			3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
		Number	Correction				Q	tv	Int									
BR-C1	D179	201612		D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	X/Q	Y							V1603056	16051730
	D180	201612	Cancel	D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	X/Q	Y							V1603056	16051730
BR-C1	D181	201612	Cancel	D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	X/Q	Y							V1603056	16051730
BR-C1	D179	201612	add	D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	O/O	Y							V1603056	16051730
BR-C1	D180	201612	add	D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	O/O	Y							V1603056	16051730
BR-C1	D181	201612	add	D1796210	D2706210	TRANSFER UNIT:ASS'Y		1	O/O	Y							V1603056	16051730



Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201701		D1792214	D1792218	DUCT:CHARGE UNIT:ASS'Y	1	1	O/O	Y							V1700021	16050723
BR-C1	D180	201701		D1792214	D1792218	DUCT:CHARGE UNIT:ASS'Y	1	1	O/O	Y							V1700021	16050723
BR-C1	D181	201701		D1792214	D1792218	DUCT:CHARGE UNIT:ASS'Y	1	1	O/O	Y							V1700021	16050723



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201702			D2706230		---	1		Y			A		Y		V1603056	16051730
BR-C1	D180	201702			D2706230		---	1		Y			A		Y		V1603056	16051730
BR-C1	D181	201702			D2706230		---	1		Y			A		Y		V1603056	16051730
BR-C1	D179	201702			D2706360		---	1		Y			A		Y		V1603056	16051730
BR-C1	D180	201702			D2706360		---	1		Y			A		Y		V1603056	16051730
BR-C1	D181	201702			D2706360		---	1		Y			A		Y		V1603056	16051730
BR-C1	D179	201702		D1796348	D2706348	BRACKET-SHAFT:CONTACT POINT:TRANSFER ROLLER	1	1	O/O	Y							V1603969	16041541
BR-C1	D180	201702		D1796348	D2706348	BRACKET-SHAFT:CONTACT POINT:TRANSFER ROLLER	1	1	O/O	Y							V1603969	16041541
BR-C1	D181	201702		D1796348	D2706348	BRACKET-SHAFT:CONTACT POINT:TRANSFER ROLLER	1	1	O/O	Y							V1603969	16041541
BR-C1	D179	201702		D1791259	D1791220	DRUM SHAFT:DRIVE:ASSY	1	1	O/O	Y							V1500962	15031012
BR-C1	D180	201702		D1791259	D1791220	DRUM SHAFT:DRIVE:ASSY	1	1	O/O	Y							V1500962	15031012
BR-C1	D181	201702		D1791259	D1791220	DRUM SHAFT:DRIVE:ASSY	1	1	O/O	Y							V1500962	15031012
BR-C1	D179	201702		D1796491	D2706491	GUIDE PLATE:COLLECTION BOTTLE:LOWER	1	1	O/O	Y							V1602223	16051558
BR-C1	D180	201702		D1796491	D2706491	GUIDE PLATE:COLLECTION BOTTLE:LOWER	1	1	O/O	Y							V1602223	16051558
BR-C1	D181	201702		D1796491	D2706491	GUIDE PLATE:COLLECTION BOTTLE:LOWER	1	1	O/O	Y							V1602223	16051558
BR-C1	D179	201702		D1792656	D2702656	GUIDE PLATE:REGISTRATION:CIS	1	1	O/O	Y							V1603012	16050491
BR-C1	D180	201702		D1792656	D2702656	GUIDE PLATE:REGISTRATION:CIS	1	1	O/O	Y							V1603012	16050491
BR-C1	D181	201702		D1792656	D2702656	GUIDE PLATE:REGISTRATION:CIS	1	1	O/O	Y							V1603012	16050491
BR-C1	D179	201702		D1791561	D1791562	INNER COVER:REVERSE SUB-UNIT:UPPER	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201702		D1791561	D1791562	INNER COVER:REVERSE SUB-UNIT:UPPER	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201702		D1791561	D1791562	INNER COVER:REVERSE SUB-UNIT:UPPER	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201702		D1791559	D1791560	INNER COVER:VERTICAL TRANSPORT	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201702		D1791559	D1791560	INNER COVER:VERTICAL TRANSPORT	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201702		D1791559	D1791560	INNER COVER:VERTICAL TRANSPORT	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201702		8050092		RETAINING RING - 3M	7	8		Y			A		Y		V1603056	16051730
BR-C1	D180	201702		8050092		RETAINING RING - 3M	7	8		Y			A		Y		V1603056	16051730
BR-C1	D181	201702		8050092		RETAINING RING - 3M	7	8		Y			A		Y		V1603056	16051730
BR-C1	D179	201702		54472768	D2584302	STEPPED SCREW:LEVER:HEAT ROLLER	4	2	O/O	Y							V1700211	17010853
BR-C1	D180	201702		54472768	D2584302	STEPPED SCREW:LEVER:HEAT ROLLER	4	2	O/O	Y							V1700211	17010853
BR-C1	D181	201702		54472768	D2584302	STEPPED SCREW:LEVER:HEAT ROLLER	4	2	O/O	Y							V1700211	17010853
BR-C1	D179	201702		D0746294	D2706304	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	1	1	X/O	Y			A		Y		V1603056	16051730
BR-C1	D180	201702		D0746294	D2706304	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	1	1	X/O	Y			A		Y		V1603056	16051730
BR-C1	D181	201702		D0746294	D2706304	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	1	1	X/O	Y			A		Y		V1603056	16051730
BR-C1	D179	201702		D0744330		WEB-SUB-ASSY	---	1		Y							V1602258	
BR-C1	D180	201702		D0744330		WEB-SUB-ASSY	---	1		Y							V1602258	
BR-C1	D181	201702		D0744330		WEB-SUB-ASSY	---	1		Y							V1602258	



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201704			D7312731	BASE-ORIGINAL TABLE	-	1		Y							V1700281	
BR-C1	D180	201704			D7312731	BASE-ORIGINAL TABLE	-	1		Y							V1700281	
BR-C1	D181	201704			D7312731	BASE-ORIGINAL TABLE	-	1		Y							V1700281	
BR-C1	D179	201704		04534008N		BINDING SELF TAPPING SCREW-4X8	1	2		Y			A				V1700243	16121131
BR-C1	D180	201704		04534008N		BINDING SELF TAPPING SCREW-4X8	1	2		Y			A				V1700243	16121131
BR-C1	D181	201704		04534008N		BINDING SELF TAPPING SCREW-4X8	1	2		Y			A				V1700243	16121131
BR-C1	D179	201704		D1792986	D2702986	BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY	-	1	O/O	Y							V1700243	16121131
BR-C1	D180	201704		D1792986	D2702986	BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY	-	1	O/O	Y							V1700243	16121131
BR-C1	D181	201704		D1792986	D2702986	BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY	-	1	O/O	Y							V1700243	16121131
BR-C1	D179	201704		D6835860	D6835863	CONTACT IMAGE SENSOR:ASSY	1	1	O/O	Y							V1602969	16060217
BR-C1	D180	201704		D6835860	D6835863	CONTACT IMAGE SENSOR:ASSY	1	1	O/O	Y							V1602969	16060217
BR-C1	D181	201704		D6835860	D6835863	CONTACT IMAGE SENSOR:ASSY	1	1	O/O	Y							V1602969	16060217
BR-C1	D179	201704			G0342986	FLANGED HEXAGONAL HEAD BOLT - M4X8	-	1		Y			A				V1700243	16121131
BR-C1	D180	201704			G0342986	FLANGED HEXAGONAL HEAD BOLT - M4X8	-	1		Y			A				V1700243	16121131
BR-C1	D181	201704			G0342986	FLANGED HEXAGONAL HEAD BOLT - M4X8	-	1		Y			A				V1700243	16121131
BR-C1	D179	201704			D2706360	GROUND PLATE:TRANSPORT SCREW-ASSY	-	1		Y							V1603056	16051730
BR-C1	D180	201704			D2706360	GROUND PLATE:TRANSPORT SCREW-ASSY	-	1		Y							V1603056	16051730
BR-C1	D181	201704			D2706360	GROUND PLATE:TRANSPORT SCREW-ASSY	-	1		Y							V1603056	16051730
BR-C1	D179	201704		D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASSY	1	1	X/O	Y							V1403497	14090733
BR-C1	D180	201704		D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASSY	1	1	X/O	Y							V1403497	14090733
BR-C1	D181	201704		D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASSY	1	1	X/O	Y							V1403497	14090733
BR-C1	D179	201704		04514008N		TAPPING SCREW-4X8	804	762		Y							V1700243	16121131
BR-C1	D180	201704		04514008N		TAPPING SCREW-4X8	804	762		Y							V1700243	16121131
BR-C1	D181	201704		04514008N		TAPPING SCREW-4X8	804	762		Y							V1700243	16121131



Part Change Information List

Date: June 5, 2017

[illegible]



Part Change Information List

Date: July 5, 2017

[illegible]



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201707		D1793608	D1793607	CLEANING UNIT:APPLY:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D180	201707		D1793608	D1793607	CLEANING UNIT:APPLY:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D181	201707		D1793608	D1793607	CLEANING UNIT:APPLY:ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D179	201707		D1792916	D1797649	DECAL:MULTI-LANGUAGE.MAIN:5	1	1	O/O	Y							V1600212	15101034
BR-C1	D180	201707		D1792916	D1797649	DECAL:MULTI-LANGUAGE.MAIN:5	1	1	O/O	Y							V1600212	15101034
BR-C1	D181	201707		D1792916	D1797649	DECAL:MULTI-LANGUAGE.MAIN:5	1	1	O/O	Y							V1600212	15101034
BR-C1	D179	201707		D7314313	D7314315	GUIDE:PAPER FEED:UPPER:DOUBLE FEED SENSOR	1	1	O/O	Y							V1602969	16060217
BR-C1	D180	201707		D7314313	D7314315	GUIDE:PAPER FEED:UPPER:DOUBLE FEED SENSOR	1	1	O/O	Y							V1602969	16060217
BR-C1	D181	201707		D7314313	D7314315	GUIDE:PAPER FEED:UPPER:DOUBLE FEED SENSOR	1	1	O/O	Y							V1602969	16060217
BR-C1	D179	201707		D1795341	HARNESS:PAPER FEED UNIT:CONNECTING		0	1		Y					Y		V1604043	16120942
BR-C1	D179	201707			D2706628	PAPER FEED UNIT:PAPER BANK:ASS'Y	0	0	1		Y				Y		V1604043	16120942
BR-C1	D179	201707		AW140016	AW140017	TEMPERATURE & HUMIDITY SENSOR	2	1	X/O	Y							V1700580	17030930
BR-C1	D180	201707		AW140016	AW140017	TEMPERATURE & HUMIDITY SENSOR	2	1	X/O	Y							V1700580	17030930
BR-C1	D181	201707		AW140016	AW140017	TEMPERATURE & HUMIDITY SENSOR	2	1	X/O	Y							V1700580	17030930



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201708		D2706348	D2706350	BRACKET-SHAFT-CONTACT POINT-TRANSFER ROLLER	1	1	X/O	Y							V1701135	17030931
BR-C1	D180	201708		D2706348	D2706350	BRACKET-SHAFT-CONTACT POINT-TRANSFER ROLLER	1	1	X/O	Y							V1701135	17030931
BR-C1	D181	201708		D2706348	D2706350	BRACKET-SHAFT-CONTACT POINT-TRANSFER ROLLER	1	1	X/O	Y							V1701135	17030931
BR-C1	D179	201708		D1793608	D1793607	CLEANING UNIT-APPLY-ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D180	201708		D1793608	D1793607	CLEANING UNIT-APPLY-ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D181	201708		D1793608	D1793607	CLEANING UNIT-APPLY-ASS'Y	1	1	O/O	Y							V1601570	16041040
BR-C1	D179	201708			D2701191	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D180	201708			D2701191	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D181	201708			D2701191	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D179	201708			D2701195	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-MANY LANGUAGES	0	1		Y							V1700876	17050459
BR-C1	D180	201708			D2701195	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-MANY LANGUAGES	0	1		Y							V1700876	17050459
BR-C1	D181	201708			D2701195	DECAL-PICK-UP PAPER JAM-OPERATION PANEL-MANY LANGUAGES	0	1		Y							V1700876	17050459
BR-C1	D179	201708			D2701193	DECAL-PULL OUT-LEFT AND RIGHT-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D180	201708			D2701193	DECAL-PULL OUT-LEFT AND RIGHT-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D181	201708			D2701193	DECAL-PULL OUT-LEFT AND RIGHT-ENGLISH	0	1		Y							V1700876	17050459
BR-C1	D179	201708			D2701196	DECAL-PULL OUT-LEFT AND RIGHT-MANY LANGUAGES	0	1		Y							V1700876	17050459
BR-C1	D180	201708			D2701196	DECAL-PULL OUT-LEFT AND RIGHT-MANY LANGUAGES	0	1		Y							V1700876	17050459
BR-C1	D181	201708			D2701196	DECAL-PULL OUT-LEFT AND RIGHT-MANY LANGUAGES	0	1		Y							V1700876	17050459



Part Change Information List

Date: October 2, 2017

[illegible]



Part Change Information List

Date: November 2, 2017

[illegible]



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'		3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
							Old Q'ty	ty									
BR-C1	D179	201704	201710	D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASS'Y	1	1	Q/O	Y						V1403497	14090733
BR-C1	D180	201704	201710	D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASS'Y	1	1	Q/O	Y						V1403497	14090733
BR-C1	D181	201704	201710	D1797213	D1797218	OPERATION SUB-UNIT-B-C1:CHN:ASS'Y	1	1	Q/O	Y						V1403497	14090733



Part Change Information List

Date: November 2, 2017

[illegible]



Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201712		D1796880	D1806811	DUCT-FLAT CONVEYER BELT-EXHAUST-CONNECTING-ASSY	1	1	O/O	Y							V1500652	15021201
	D180	201712		D1796880	D1806811	DUCT-FLAT CONVEYER BELT-EXHAUST-CONNECTING-ASSY	1	1	O/O	Y							V1500652	15021201
BR-C1	D181	201712		D1796880	D1806811	DUCT-FLAT CONVEYER BELT-EXHAUST-CONNECTING-ASSY	1	1	O/O	Y							V1500652	15021201
BR-C1	D179	201712			D5444560	GUIDE PLATE:ADAPTER SECTION:C ASS'Y	0	1		Y							V1701783	
BR-C1	D180	201712			D5444560	GUIDE PLATE:ADAPTER SECTION:C ASS'Y	0	1		Y							V1701783	
BR-C1	D181	201712			D5444560	GUIDE PLATE:ADAPTER SECTION:C ASS'Y	0	1		Y							V1701783	
BR-C1	D179	201712		D0744224	D0A53995	JOINT-KNOB:FUSING	1	1	O/O	Y							V1701437	17051157
BR-C1	D180	201712		D0744224	D0A53995	JOINT-KNOB:FUSING	1	1	O/O	Y							V1701437	17051157
BR-C1	D181	201712		D0744224	D0A53995	JOINT-KNOB:FUSING	1	1	O/O	Y							V1701437	17051157



Part Change Information List

Date: February 1, 2018

[illegible]



ange Information List

Date: March 1, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1		D179	201802		D2706590	D2706570	COLLECTION BOTTLE:SERVICE PARTS:ASSY	1	1	O/O	Y						V1700761	17041037	
BR-C1		D180	201802		D2706590	D2706570	COLLECTION BOTTLE:SERVICE PARTS:ASSY	1	1	O/O	Y						V1700761	17041037	
BR-C1		D181	201802		D2706590	D2706570	COLLECTION BOTTLE:SERVICE PARTS:ASSY	1	1	O/O	Y						V1700761	17041037	
BR-C1		D179	201802		D0A54836	M0B14675	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1702108	17101335	
BR-C1		D180	201802		D0A54836	M0B14675	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1702108	17101335	
BR-C1		D181	201802		D0A54836	M0B14675	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1702108	17101335	
BR-C1		D179	201802		D7315330		HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASSY	1	0	X/O	Y						V1501896		0
BR-C1		D180	201802		D7315330		HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASSY	1	0	X/O	Y						V1501896		0
BR-C1		D181	201802		D7315330		HARNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASSY	1	0	X/O	Y						V1501896		0
BR-C1		D179	201802		D2702428	D2702427	SERVICE PARTS:DEVELOPMENT UNIT:C2:ASSY	1	1	O/O	Y						V1701294	17060183	



Part Change Information List

Date: April 2, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1		D179	201803		D1797671	D2707671	DECAL:CAUTION CHART:COPY:ORIGINAL:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1797671	D2707671	DECAL:CAUTION CHART:COPY:ORIGINAL:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1797671	D2707671	DECAL:CAUTION CHART:COPY:ORIGINAL:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D179	201803		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201803		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201803		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1702357	17120124
BR-C1		D179	201803		D1797362	D2707362	DECAL:FUNCTION:MULTI-LANGUAGE:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1797362	D2707362	DECAL:FUNCTION:MULTI-LANGUAGE:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1797362	D2707362	DECAL:FUNCTION:MULTI-LANGUAGE:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D179	201803		D7315330	D7315230	HARNNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	1	0	X/O	Y							V1501896	
BR-C1		D180	201803		D7315330	D7315230	HARNNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	1	0	X/O	Y							V1501896	
BR-C1		D181	201803		D7315330	D7315230	HARNNESS:CONTACT IMAGE SENSOR:IMAGE DATA:ASS'Y	1	0	X/O	Y							V1501896	
BR-C1		D179	201803		D1796989	D2706989	SEAL:DUCT:HEAT PIPE:ENTRANCE	1	2	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1796989	D2706989	SEAL:DUCT:HEAT PIPE:ENTRANCE	1	2	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1796989	D2706989	SEAL:DUCT:HEAT PIPE:ENTRANCE	1	2	O/O	Y							V1702357	17120124
BR-C1		D179	201803		D1806822	D2706822	SEAL:DUCT:HEAT SHIELD:FUSING-A	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1806822	D2706822	SEAL:DUCT:HEAT SHIELD:FUSING-A	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1806822	D2706822	SEAL:DUCT:HEAT SHIELD:FUSING-A	1	1	O/O	Y							V1702357	17120124
BR-C1		D179	201803		D1796416	D2706416	SEAL:HOLDER-CLEANING BLADE:BEHIND	2	2	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1796416	D2706416	SEAL:HOLDER-CLEANING BLADE:BEHIND	2	2	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1796416	D2706416	SEAL:HOLDER-CLEANING BLADE:BEHIND	2	2	O/O	Y							V1702357	17120124
BR-C1		D179	201803		D2702428	D2702427	SERVICE PARTS:DEVELOPMENT UNIT:C2:ASS'Y	1	1	O/O	Y							V1701308	
BR-C1		D180	201803		D2702428	D2702427	SERVICE PARTS:DEVELOPMENT UNIT:C2:ASS'Y	1	1	O/O	Y							V1701308	
BR-C1		D181	201803		D2702428	D2702427	SERVICE PARTS:DEVELOPMENT UNIT:C2:ASS'Y	1	1	O/O	Y							V1701308	
BR-C1		D179	201803		D1792647	D2702647	SHAFT:SHIFT	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201803		D1792647	D2702647	SHAFT:SHIFT	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201803		D1792647	D2702647	SHAFT:SHIFT	1	1	O/O	Y							V1702357	17120124



Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201804		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1800457	18031396
BR-C1	D180	201804		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1800457	18031396
BR-C1	D181	201804		AA000313	D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	1	1	O/O	Y							V1800457	18031396
BR-C1	D179	201804		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y							V1800457	18031396
BR-C1	D180	201804		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y							V1800457	18031396
BR-C1	D181	201804		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y							V1800457	18031396
BR-C1	D179	201804		D1795204	D2705204	HARNES:SENSOR:CONNECTING	2	2	O/O	Y							V1602190	16051239
BR-C1	D180	201804		D1795204	D2705204	HARNES:SENSOR:CONNECTING	2	2	O/O	Y							V1602190	16051239
BR-C1	D181	201804		D1795204	D2705204	HARNES:SENSOR:CONNECTING	2	2	O/O	Y							V1602190	16051239
BR-C1	D179	201804		AW100138	AW100183	THERMOPILE	3	3	O/O	Y							V1800490	18020981
BR-C1	D180	201804		AW100138	AW100183	THERMOPILE	3	3	O/O	Y							V1800490	18020981
BR-C1	D181	201804		AW100138	AW100183	THERMOPILE	3	3	O/O	Y							V1800490	18020981



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1	D179	201805		D1792771	D2702771	ARM:REGISTRATION:TIMING-ASS'Y	1	1	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D1792771	D2702771	ARM:REGISTRATION:TIMING-ASS'Y	1	1	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D1792771	D2702771	ARM:REGISTRATION:TIMING-ASS'Y	1	1	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		G1784669	D2704669	BRACKET:MAGNET CATCH:DUPLEX	2	2	O/O	Y						V1701479	16051549	
BR-C1	D180	201805		G1784669	D2704669	BRACKET:MAGNET CATCH:DUPLEX	2	2	O/O	Y						V1701479	16051549	
BR-C1	D181	201805		G1784669	D2704669	BRACKET:MAGNET CATCH:DUPLEX	2	2	O/O	Y						V1701479	16051549	
BR-C1	D179	201805		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D7316022	D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	1	1	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		D1794809	D0A54836	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1701801	17081611	
BR-C1	D180	201805		D1794809	D0A54836	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1701801	17081611	
BR-C1	D181	201805		D1794809	D0A54836	GATE PAWL:EXIT:REVERSE	1	1	O/O	Y						V1701801	17081611	
BR-C1	D179	201805		D1792856	D0B82856	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN	1	1	O/O	Y						V1800568	18040132	
BR-C1	D180	201805		D1792856	D0B82856	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN	1	1	O/O	Y						V1800568	18040132	
BR-C1	D181	201805		D1792856	D0B82856	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN	1	1	O/O	Y						V1800568	18040132	
BR-C1	D179	201805			D1792412	HOLDER:SLIDE RAIL:PCU:RIGHT	1	1		Y						V1800141		
BR-C1	D180	201805			D1792412	HOLDER:SLIDE RAIL:PCU:RIGHT	1	1		Y						V1800141		
BR-C1	D181	201805			D1792412	HOLDER:SLIDE RAIL:PCU:RIGHT	1	1		Y						V1800141		
BR-C1	D179	201805		03603020N		SCREW:M3X20	0	6		Y						V1800669	16050311	
BR-C1	D180	201805		03603020N		SCREW:M3X20	0	6		Y						V1800669	16050311	
BR-C1	D181	201805		03603020N		SCREW:M3X20	0	6		Y						V1800669	16050311	
BR-C1	D179	201805		D1806812	D2706818	SEAL:DUCT:FAN:MM97	2	2	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D1806812	D2706818	SEAL:DUCT:FAN:MM97	2	2	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D1806812	D2706818	SEAL:DUCT:FAN:MM97	2	2	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		D1796910	D2706909	SEAL:DUCT:LARGE	3	3	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D1796910	D2706909	SEAL:DUCT:LARGE	3	3	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D1796910	D2706909	SEAL:DUCT:LARGE	3	3	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		B2346541	D2706541	SHAFT:DRIVE:FEED:ASS'Y	3	3	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		B2346541	D2706541	SHAFT:DRIVE:FEED:ASS'Y	3	3	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		B2346541	D2706541	SHAFT:DRIVE:FEED:ASS'Y	3	3	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		D1797061	D2707061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D1797061	D2707061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D1797061	D2707061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		D1794800	D2704800	SHAFT:GATE PAWL:REVERSE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		D1794800	D2704800	SHAFT:GATE PAWL:REVERSE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		D1794800	D2704800	SHAFT:GATE PAWL:REVERSE	1	1	O/O	Y						V1702357	17120124	
BR-C1	D179	201805		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	Y						V1702357	17120124	
BR-C1	D180	201805		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	Y						V1702357	17120124	
BR-C1	D181	201805		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	Y						V1702357	17120124	
Baron-C1	D179	201805		D0744330	AE045062	WEB:SUB-ASS'Y	1	1	O/O	Y						V1702357	17120124	
Baron-C1	D180	201805		D0744330	AE045062	WEB:SUB-ASS'Y	1	1	O/O	Y						V1702357	17120124	
Baron-C1	D181	201805		D0744330	AE045062	WEB:SUB-ASS'Y	1	1	O/O	Y						V1702357	17120124	



Part Change Information List

Date: June 29, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
BR-C1		D179	201806		D1793383	D2703383	SEAL:CASE:TONER BANK:REAR	2	2	O/O	Y							V1702357	17120124
BR-C1		D179	201806		D1801761	D2701761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D180	201806		D1793383	D2703383	SEAL:CASE:TONER BANK:REAR	2	2	O/O	Y							V1702357	17120124
BR-C1		D180	201806		D1801761	D2701761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	O/O	Y							V1702357	17120124
BR-C1		D181	201806		D1793383	D2703383	SEAL:CASE:TONER BANK:REAR	2	2	O/O	Y							V1702357	17120124
BR-C1		D181	201806		D1801761	D2701761	DECAL:CAUTION CHART:INKJET:PAPER:NA	1	1	O/O	Y							V1702357	17120124



Part Change Information List

Date: September 3, 2018

[illegible]

BR-C1	D179	201902	AW140016	AW140026	TEMPERATURE & HUMIDITY SENSOR	1	1	O/O	Y	V1900190	18121412
BR-C1	D180	201902	AW140016	AW140026	TEMPERATURE & HUMIDITY SENSOR	1	1	O/O	Y	V1900190	18121412
BR-C1	D181	201902	AW140016	AW140026	TEMPERATURE & HUMIDITY SENSOR	1	1	O/O	Y	V1900190	18121412
BR-C1	D179	201902	D1794753	D2704753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	1	1	O/O	Y	V1701775	16041678
BR-C1	D180	201902	D1794753	D2704753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	1	1	O/O	Y	V1701775	16041678
BR-C1	D181	201902	D1794753	D2704753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	1	1	O/O	Y	V1701775	16041678
BR-C1	D179	201902	D1797574	D2707574	SHAFT:ARM:UN LOCK	1	1	O/O	Y	V1702357	17120124
BR-C1	D180	201902	D1797574	D2707574	SHAFT:ARM:UN LOCK	1	1	O/O	Y	V1702357	17120124
BR-C1	D181	201902	D1797574	D2707574	SHAFT:ARM:UN LOCK	1	1	O/O	Y	V1702357	17120124
BR-C1	D179	201902	D5412121	D6842171	PAPER FEED BELT	1	1	X/O	Y	V1500234	14091037
BR-C1	D180	201902	D5412121	D6842171	PAPER FEED BELT	1	1	X/O	Y	V1500234	14091037
BR-C1	D181	201902	D5412121	D6842171	PAPER FEED BELT	1	1	X/O	Y	V1500234	14091037
BR-C1	D179	201902	D6831350	D3B01350	HINGE:RIGHT:ASS'Y	1	1	X/O	Y	V1802355	18061273
BR-C1	D180	201902	D6831350	D3B01350	HINGE:RIGHT:ASS'Y	1	1	X/O	Y	V1802355	18061273
BR-C1	D181	201902	D6831350	D3B01350	HINGE:RIGHT:ASS'Y	1	1	X/O	Y	V1802355	18061273
BR-C1	D179	201902		B0656589	LEFT SUPPORT PLATE	0	2		Y	V1900053	
BR-C1	D180	201902		B0656589	LEFT SUPPORT PLATE	0	2		Y	V1900053	
BR-C1	D181	201902		B0656589	LEFT SUPPORT PLATE	0	2		Y	V1900053	
BR-C1	D179	201902		D0BX6051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y		1		Y	V1900228	