Adjustment Item Menu Guide: ORU

Read this manual carefully before using this machine and keep it handy for future reference.

How to Read This Manual

Introduction

This manual contains detailed instructions and notes on the operation and use of this machine. For your safety and benefit, read this manual carefully before using the machine. Keep this manual in a handy place for quick reference.

Symbols

This manual uses the following symbols:

Important:

Indicates points to pay attention to when using the machine, and explanations of likely causes of paper misfeeds, damage to originals, or loss of data. Be sure to read these explanations.

Note:

Indicates supplementary explanations of the machine's functions, and instructions on resolving user errors.

[ ]

Indicates the names of keys that appear on the machine's display panel.

[ ] key

Indicates the names of keys on the machine's control panel.

Important

- In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.
- The supplier shall not be responsible for any damage or expense that might result from the use of parts other than genuine parts from the supplier with your office products.

Notes

- This information provides extra information about machine maintenance.
- Contents of this manual are subject to change without prior notice.
- This manual covers several different models, and therefore contains functions and settings that may not be available for your model. Images, illustrations, and functions may differ from those of your model.
- Certain options might not be available in some countries. For details, please contact your local dealer.
- Depending on which country you are in, certain units may be optional. For details, please contact your local dealer.
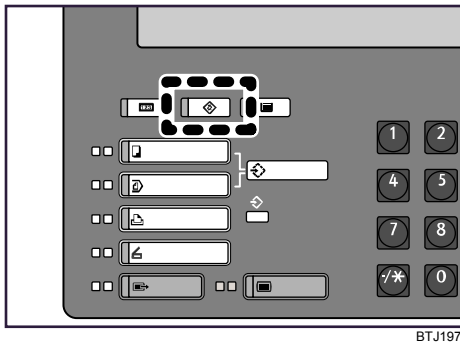- Use metric notation when making settings for this machine.

Table of Contents

1. Using the Adjustment Settings for Skilled Operators Menu
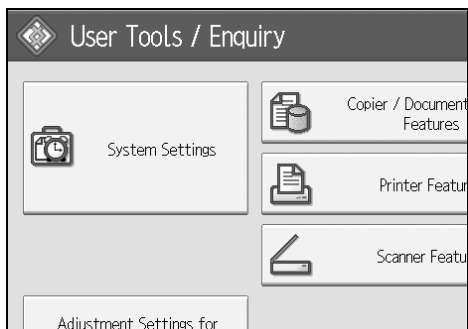
1.1 Displaying the [Adjustment Settings for Skilled Operators] Button

To use the Adjustment Settings for Skilled Operators menu, you must first configure your machine's Administrator Authentication Management setting.

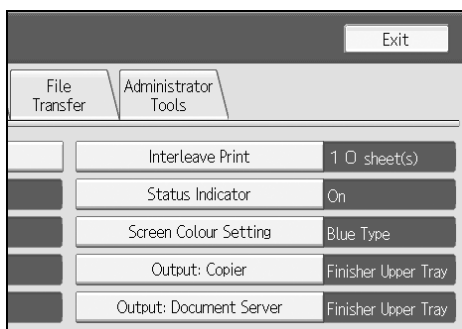1. Press the [User Tools] key on the control panel.

BTJ197

2. Press [System Settings] on the display.

3. Press [Administrator Tools].

4. Press [▼Next].

5. Press [Administrator Authentication Management].
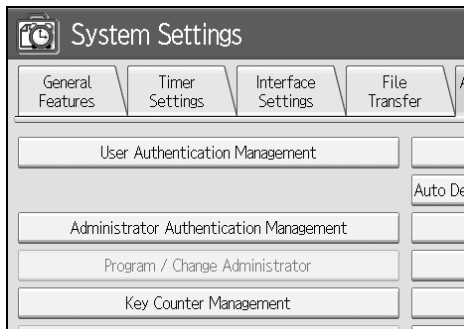
6. Press [Machine Management].
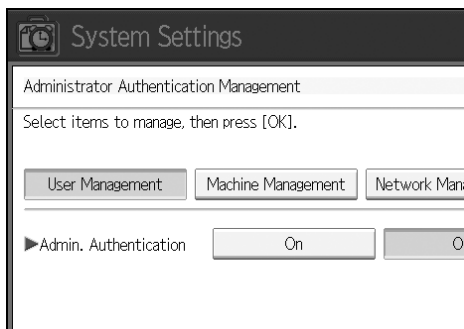
7. Select [On] for "Admin. Authentication".
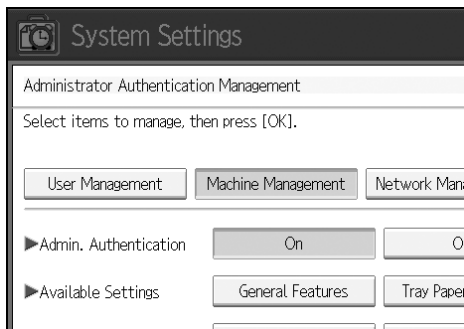
8. Press [OK].

9. Press [Exit].

    The [Adjustment Settings for Skilled Operators] button appears.
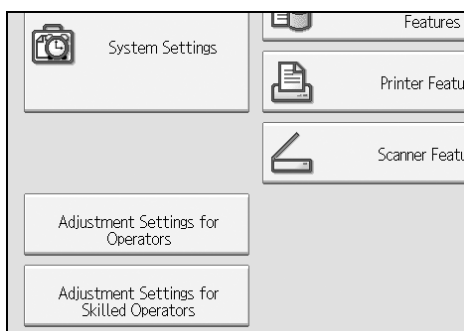
1.2 Accessing the Adjustment Settings for Skilled Operators

1. Press [Adjustment Settings for Skilled Operators].
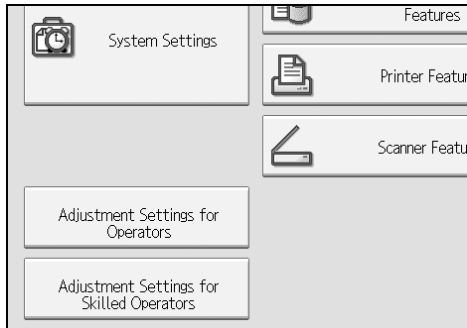
2. Press [Login].
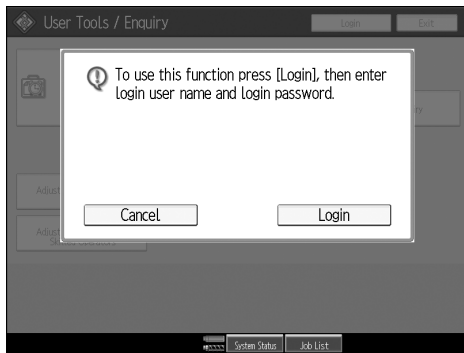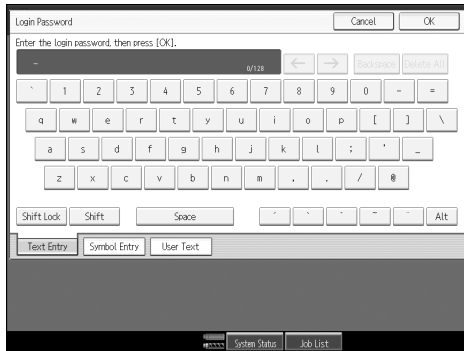
3. Enter your login user name, and then press [OK].

   If you are logging on as the administrator for the first time, enter "admin".
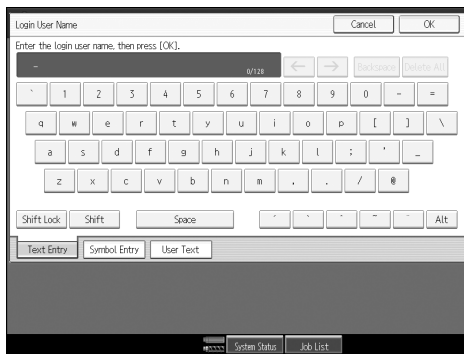
4. Enter your login password, and then press [OK].

The screen appears for Adjustment Settings for Skilled Operators.

1.3 Layout of the Adjustment Settings for Skilled Operators Menu

This section explains how to use the Adjustment Settings for Skilled Operators menu.

1. Press this button to display the print screen. You can use this screen to view the changes you have made.

2. Press this button to close the Adjustment Settings for Skilled Operators menu.

3. Adjustment items are displayed in this area. When you select an item, its configuration screen will then open.

4. Press these buttons to move to the previous or next screen.

1.4 Features of the Displayed Items and Setting Operations

The following operations are available for each adjustment item:

- Value setting
- Item setting
- Executing
- Display only

◆ Value setting

Press [+] to increase the value, or [-] to decrease.

Select [OK] to apply the new setting.
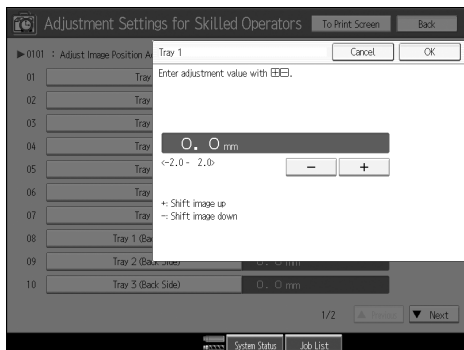
◆ Item setting

Select the item you require.

Select [OK] to apply the new setting.
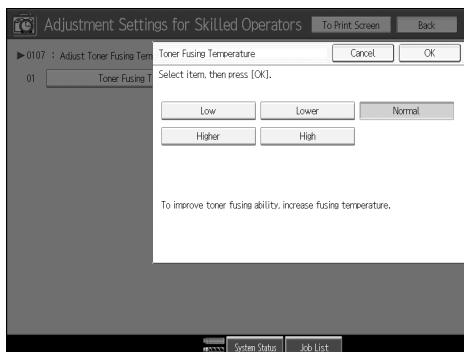
◆ Executing

Press [Start] to perform a selected function.
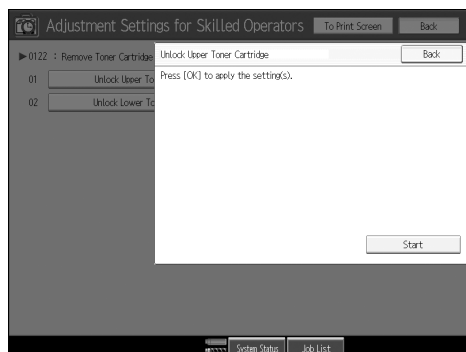
◆ Display only

You can check the setting of the selected item.
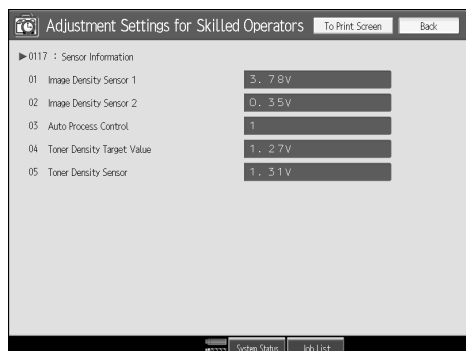
2. Details of Menu Items and Setting Values

2.1 Menu Items and Functions

◆ Shift Image Adjustment

No	Item	Description	Reference
0101	Adjust Image Position Across Feed Direction	Adjust the vertical position of the print image.	2.2.1
0102	Adjust Image Position With Feed Direction	Adjust the vertical position of the printed image.	2.2.1
0104	Adjust Magnification Across Feed Direction	Make the magnification ratio adjustment with more precision than can be done using the normal print setting.	2.2.1
0105	Adjust Magnification With Feed Direction	Use this to make the magnification ratio adjustment with more precision than can be done using the normal print setting.	2.2.1
0106	Select Test Pattern for Image Position Adjustment	Select the test image used when adjusting the image position.	2.2.1
0111	Auto Image Position Adjustment Across Feed Direction	Specify whether or not the machine automatically detects paper pathway deviations during the paper feeding process and adjusts the horizontal position of the print image accordingly. This setting can be specified for each tray independently.	2.2.1

◆ Image Quality Adjustment

No	Item	Description	Reference
0107	Adjust Toner Fusing Temperature	Adjust the toner fusing unit temperature according to the paper type/thickness.	2.2.2
0108	Adjust Paper Feed Speed	When using non-standard paper such as thick paper or special paper, select a paper feed speed that is suitable for the paper type.	2.2.2
0115	Adjust Image Density	Adjust the image density.	2.2.2
0116	Adjust Image Quality	Adjust the image quality.	2.2.2

◆ Paper Feed Adjustment

No	Item	Description	Reference
0109	Double Feed Detect	Specify whether or not to detect double or multiple sheet feeds. Setting can be made for each tray independently.	2.2.3
0110	After Double Feed Paper is Automatically Ejected	Specify how the machine responds when it detects a double feed.	2.2.3
0112	Adjust Paper Separation Time	To prevent multi-feeding, adjust the paper separation time when feeding paper.	2.2.3
0113	Adjust Wide LCT Fan Level	Adjust the airflow of the wide LCT fan for each tray. High airflow can reduce the multi-feeding or paper jam problems when printing on coated or heavy weight paper.	2.2.3
0114	Adjust Wide LCT Fan Timer	Specify the duration of the airflow from the fans in each tray of the wide LCT. This setting can be made for each tray independently.	2.2.3
0312	Punch Skew Correction	Disable punch skew correction if jams or edge-folding problems occur particularly when punching lightweight paper using the optional finisher.	2.2.3

◆ Monitoring

No	Item	Description	Reference
0117	Sensor Information	Check the sensor values. The following sensor values can be checked.	2.2.4
0118	Temperature / Humidity around the Machine	Use this function to display the air temperature or humidity in the vicinity of the machine.	2.2.4
0120	Replaceable Parts Counter	Check the PM counter value.	2.2.4

◆ Maintenance

No	Item	Description	Reference
0119	Reset Replaceable Parts Counter	Select [Start] before or after replacing each unit. This will clear the counter for the unit and begin any necessary processes.	2.2.5
0121	Target Value for Replaceable Part	Check the target value for each PM counter, and change the target value if necessary.	2.2.5
0122	Remove Toner Cartridge	Use this function to remove the toner bottle from the machine when the toner bottle still contains toner.	2.2.5

◆ **Finishing Position Adjustment**

No	Item	Description	Reference
0201	Adjust Staple Position / Finisher	Adjust the vertical position of the staples when using the optional finisher.	2.2.6
0202	Adjust Punch Position With Feed Dir. / Finisher	Adjust the horizontal position of the punch holes when using the optional finisher.	2.2.6
0301	Adjust Staple Position for Booklet	Adjust the horizontal position of the booklet staples when using the optional booklet finisher.	2.2.6
0302	Adjust Folding Position for Booklet	Adjust the horizontal position of the folding when using the optional booklet finisher.	2.2.6
0303	Adjust Staple Position / Booklet Finisher	Adjust the vertical position of the staples when using the optional booklet finisher.	2.2.6
0304	Adjust Punch Position Across Feed Dir. / Booklet Finisher	Adjust the vertical position of the punch holes when using the optional booklet finisher.	2.2.6
0305	Adjust Punch Position With Feed Dir. / Booklet Finisher	Adjust the horizontal position of the punch holes when using the optional booklet finisher.	2.2.6
0307	Set Number of Folds for Booklet	Adjust the paper folding strength by increasing or decreasing the number of folds for booklets when using the optional finisher.	2.2.6
0313	Correct Punch Skew	Adjust the amount of skew correction for punching in order to reduce punch skew due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.6
0501	Adjust Z-fold Position 1	Adjust the width of the bottom end segment (S) of Z-fold sheets when using the optional Multi-Folding Unit.	2.2.6
0502	Adjust Z-fold Position 2	Adjust the overall fold size (L) of Z-fold sheets when using the optional Multi-Folding Unit.	2.2.6
0503	Adjust Half Fold Position	Adjust the fold position (S) of half fold sheets when using the optional Multi-Folding Unit.	2.2.6
0504	Adjust Letter Fold-out Position 1	Adjust the fold position for the bottom segment (S2) of letter fold-out sheets when using the optional Multi-Folding Unit.	2.2.6
0505	Adjust Letter Fold-out Position 2	Adjust the overall fold size (L2) of letter fold-out sheets when using the optional Multi-Folding Unit.	2.2.6

No	Item	Description	Reference
0506	Adjust Letter Fold-in Position 1	Adjust the fold position of the bottom segment (S) of letter fold-in sheets when using the optional Multi-Folding Unit.	2.2.6
0507	Adjust Letter Fold-in Position 2	Adjust the overall fold size (L2) of letter fold-in sheets when using the optional Multi-Folding Unit.	2.2.6
0508	Adjust Double Parallel Fold Position 1	Adjust the fold position of the bottom segment 1 (S1) of double parallel fold sheets when using the optional Multi-Folding Unit.	2.2.6
0509	Adjust Double Parallel Fold Position 2	Adjust the fold position of the bottom segment 2 (S2) of double parallel fold sheets when using the optional Multi-Folding Unit.	2.2.6
0510	Adjust Gate Fold Position 1	Adjust the fold width of the bottom segment 1 (S1) of gate fold sheets when using the optional Multi-Folding Unit.	2.2.6
0511	Adjust Gate Fold Position 2	Adjust the fold width of the bottom segment 2 (S2) of gate fold sheets when using the optional Multi-Folding Unit.	2.2.6
0512	Adjust Gate Fold Position 3	Adjust the fold position of the bottom segment 3 (S3) of gate fold sheets when using the optional Multi-Folding Unit.	2.2.6
0601	Adjust Cover Sheet Position for Perfect Binding	Make fine adjustments to the cover sheet position when performing perfect binding.	2.2.6

◆ Jogger Adjustment

No	Item	Description	Reference
0203	Paper Alignment for Stapling Across Feed Dir. / Finisher	Adjust the width of the staple jogger for edge stapling in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0204	Paper Alignment for Stapling With Feed Direction / Finisher	Adjust the travel distance of the paper edge stopper for edge stapling in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0205	Paper Alignment in Shift Tray Across Feed Dir. / Finisher	Adjust the width of the paper alignment jogger in the shift tray in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7

No	Item	Description	Reference
0306	Paper Alignment for Booklet Across Feed Dir.	Adjust the width of the staple jogger for booklets in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0308	Paper Alignment for Booklet With Feed Dir.	Adjust the travel distance of the paper edge stopper for booklets in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0309	Ppr.Alignmnt for Stapling Across Feed Dir./Booklet Finisher	Adjust the width of the staple jogger for edge stapling in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0310	Ppr.Alignment in Shift Tray Across Feed Dir./Bklet Finisher	Adjust the width of the paper alignment jogger in the shift tray in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0311	Ppr.Alignment for Stapling With Feed Dir./Booklet Finisher	Adjust the travel distance of the paper edge stopper for edge stapling in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.	2.2.7
0401	Paper Alignment in Stacker Tray Across Feed Direction 1	Adjust the width of the main jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.	2.2.7
0402	Paper Alignment in Stacker Tray With Feed Direction	Adjust the travel distance of the paper edge stopper in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.	2.2.7
0403	Paper Alignment in Stacker Tray Across Feed Direction 2	Adjust the width of the sub jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.	2.2.7
0404	Paper Alignment in 2nd Stacker Tray Across Feed Dir. 1	Adjust the width of the main jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.	2.2.7

No	Item	Description	Reference
0405	Paper Alignment in 2nd Stacker Tray With Feed Direction	Adjust the travel distance of the paper edge stopper in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.	2.2.7
0406	Paper Alignment in 2nd Stacker Tray Across Feed Dir. 2	Adjust the width of the sub jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.	2.2.7
0407	Maximum Stack Quantity in Stacker Tray	Set the maximum number of sheets for the stacker tray. The maximum number of sheets you can set differs depending on the size, thickness, and curl of paper. Set the maximum number by specifying a ratio based on the number of sheets. If the unit detects that the number of sheets reaches the set upper limit, it will generate a warning message.	2.2.7

◆ Other Function

No	Item	Description	Reference
0901	Reset All Adjustment Settings	Reset appropriate settings.	2.2.8

2.2 Setting Values

2.2.1 Shift Image Adjustment

◆ 0101: Adjust Image Position Across Feed Direction

Adjust the vertical position of the print image.

Press [+] or [-] to move the image backward or forward.

One-sided printing (Straight feeding)

BRU023D
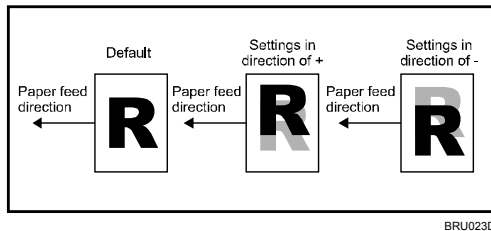
Same when feeding in reverse direction.

Duplex printing (Straight feeding)
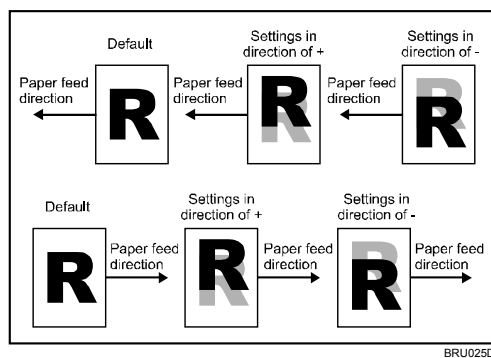
BRU025D

Same when feeding in reverse direction.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Tray 1	0.0	2.0	-2.0	0.1	mm
Tray 2					
Tray 3					
Tray 4					
Tray 5					
Tray 6					
Tray 7					
Tray 1 (Back Side)					
Tray 2 (Back Side)					
Tray 3 (Back Side)					
Tray 4 (Back Side)					
Tray 5 (Back Side)					
Tray 6 (Back Side)					
Tray 7 (Back Side)					

Note:
- If sheets are delivered face down, turn them over horizontally and check the image position.
- You can also use Frame Image to adjust image position: under [Select Test Pattern for image Position Adjustment], select [Frame Image].

◆ 0102: Adjust Image Position With Feed Direction

Adjust the vertical position of the printed image.

Press [+] or [-] to move the image feed direction or reverse feed direction.

One-sided printing (Straight feeding)

BRU026D

One-sided printing (reverse feeding)
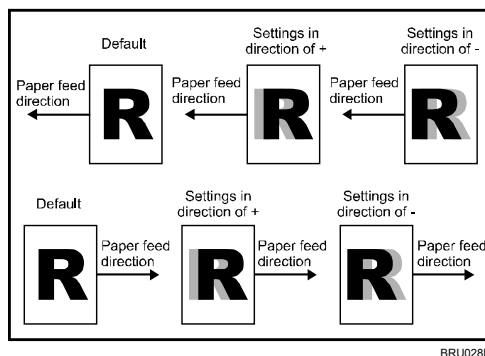
BRU039D

Duplex printing (Straight feeding)

BRU028D

Same when feeding in reverse direction.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Front Side	0.0	2.0	-2.0	0.1	mm
Back Side					
Front Side (Slow Paper Feed Speed)					
Back Side (Slow Paper Feed Speed)					

Note:
- If sheets are delivered face down, turn them over horizontally and check the image position.
- You can also use Frame Image to adjust image position: under [Select Test Pattern for image Position Adjustment], select [Frame Image].

◆ 0104: Adjust Magnification Across Feed Direction

Make the magnification ratio adjustment with more precision than can be done using the normal print setting.

Press [+] to increase the magnification ratio, or [-] to decrease it.

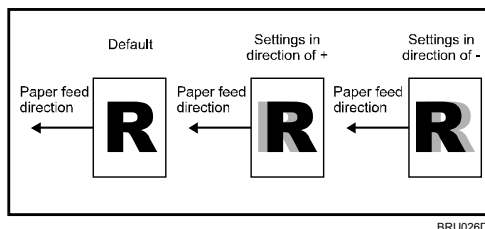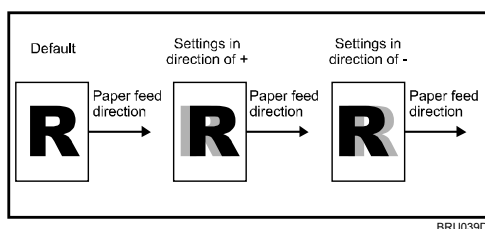| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Front Side	0.0	0.3	-0.3	0.1	%
Back Side					

◆ 0105: Adjust Magnification With Feed Direction

Use this to make the magnification ratio adjustment with more precision than can be done using the normal print setting.

Press [+] to increase the magnification ratio, or [-] to decrease it.

Note however that, the magnification adjustment setting for the back side is applied only if the copy paper's length (along the feed direction) is 330 mm (13.3 inches) or more.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Front Side	0.0	0.3	-0.3	0.1	%
Back Side	0.0	0.4	-0.4	0.1	%

Note:
- Settings specified for the front side of sheets are applied to both the front and back side of each sheet; settings specified for the back sides of sheets are applied only to the back side of each sheet.
- If settings for both the front and back sides of sheets are specified, the magnification setting for the back side of each sheet is determined based on the value specified for "front side".
- If the magnification values for the "back side" are different from those specified as the default, duplex print speed might be lowered.

◆ 0106: Select Test Pattern for Image Position Adjustment

Select the test image used when adjusting the image position.

Setting	Selection	Default Value
Test Pattern	Copy Image*1 Frame Image*2	Copy Image

*1: The scanned image is printed.

*2: The framed image is printed. The scanned image will not be printed.

◆ 0111: Auto Image Position Adjustment Across Feed Direction

Specify whether or not the machine automatically detects paper pathway deviations during the paper feeding process and adjusts the horizontal position of the print image accordingly.

This setting can be specified for each tray independently.

This function relies on a sensor that receives light reflected from the paper's surface. For this reason, it might not work with non-reflective paper such as paper that is darkly coloured, or with transparent film such as OHP transparencies, or with printed paper that has no margins. If this function does not work with the paper you have loaded, disable it by selecting "Off".

Setting	Selection	Default Value
Tray 1	On	On
Tray 2	Off	
Tray 3		
Tray 4		
Tray 5		
Tray 6		
Tray 7		
Back Side		

2.2.2 Image Quality Adjustment

◆ 0107: Adjust Toner Fusing Temperature

Adjust the toner fusing unit temperature according to the paper type/thickness.

A higher temperature produces improves toner fixation.

A lower temperature reduces paper curl and corrugation but degrades toner fixation.

Setting	Selection	Default Value
Toner Fusing Temperature	Normal Higher High Lower Low	Normal

◆ 0108: Adjust Paper Feed Speed

When using non-standard paper such as thick paper or special paper, select a paper feed speed that is suitable for the paper type.

Change this setting if adjusting [Adjust Toner Fusing Temperature] setting does not produce satisfactory results.

Setting	Selection	Default Value
Paper Feed Speed	Normal Slower Slow	Normal

◆ 0115: Adjust Image Density

Adjust the image density.

You can also use Copy Image to adjust image position: under [Select Test Pattern for image Position Adjustment], select [Copy Image].

Setting	Selection	Default Value
Step 1*1	Light Normal Darker Dark	Normal
Step 2*2	Light Normal Dark	Normal
Step 3*3	Press [Start].	

*1: Use this function to adjust the density of the entire image based on the density of areas of solid black within the image.

*2: Under normal circumstances, this function is not required. Contact your sales or service representative if you require this function.

*3: If this function is applied to correct low image density (print faintness), toner refilling will begin and the density automatically increased. If the density does not change after applying this function several times, contact your sales or service representative.

◆ 0116: Adjust Image Quality

Adjust the image quality.

You can also use Copy Image to adjust image position: under [Select Test Pattern for image Position Adjustment], select [Copy Image].

Setting	Selection	Default Value
Front Side Adjust Level*1	Level 1	Level 2
Back Side Adjust Level*1	Level 2 Level 3 Level 4	
Reduce Streaks*2	Press [Start].	
Reduce White Spots*3		

*1: Under normal circumstances, this function is not required. Contact your sales or service representative if you require this function.

*2: Use this function to clean the charge unit in order to prevent streaks appearing on the printed image.

*3: Use this function to clean the drum in order to prevent white spots appearing on the printed image.

2.2.3 Paper Feed Adjustment

◆ 0109: Double Feed Detect

Specify whether or not to detect double or multiple sheet feeds.

Setting can be made for each tray independently.

If "On" is selected, the machine detects double or multiple sheet feeds, preventing blank sheets being mixed into the output paper.

If you are using special paper such as released paper, malfunctions might occur. If this happens, select "Off" and disable this function.

Setting	Selection	Default Value
Tray 1	On	On
Tray 2	Off	
Tray 3		
Tray 4		
Tray 5		
Tray 6		
Tray 7		
When Double Feed is Detected*1	Suspended Auto Eject	Auto Eject

*1: Specify how to process when double feed paper is detected.

◆ 0110: After Double Feed Paper is Automatically Ejected

Specify how the machine responds when it detects a double feed.

If you select [Continue Printing], the machine delivers the double fed sheets onto the proof tray, and then continues printing.

If you select [Suspended], the machine delivers the double fed sheets onto the proof tray, and then displays a message asking you if you want to continue or cancel printing. If you select [Suspended] for setting 0109, the machine will suspend printing regardless of the setting specified here.

Setting	Selection	Default Value
After Double Feed Paper is Automatically Ejected	Continue Printing Suspended	Suspended

◆ 0112: Adjust Paper Separation Time

To prevent multi-feeding, adjust the paper separation time when feeding paper.

Adjust this parameter if multi-feeding problems occur frequently.

Press [+] to increase the paper separation time or [-] to decrease.

Be aware, however, that as the paper separation time is increased, the time during which the reverse roller makes contact with the paper while it is rolling is also increased, leading to a higher risk of paper scratching.

Also, note that optimum printing speed might not be possible if the paper separation time is increased.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Tray 1	0.00	1.00	0.00	0.01	second(s)
Tray 2					
Tray 3					
Tray 4					
Tray 5					
Tray 6					
Tray 7					

◆ 0113: Adjust Wide LCT Fan Level

Adjust the airflow of the wide LCT fan for each tray.

High airflow can reduce the multi-feeding or paper jam problems when printing on coated or heavy weight paper.

Press [+] to increase the airflow, or [-] to decrease.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Tray 4	70	90	1	1	%
Tray 5					
Tray 6					

◆ 0114: Adjust Wide LCT Fan Timer

Specify the duration of the airflow from the fans in each tray of the wide LCT.

This setting can be made for each tray independently.

A longer duration will prevent multiple sheets of thick, coated, or other special paper being fed in together and becoming jammed.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Tray 4	3	10	1	1	second(s)
Tray 5					
Tray 6					

◆ 0312: Punch Skew Correction

Disable punch skew correction if jams or edge-folding problems occur particularly when punching lightweight paper using the optional finisher.

Setting	Selection	Default Value
Punch Skew Correction	On Off	On

2.2.4 Monitoring

◆ 0117: Sensor Information

Check the sensor values. The following sensor values can be checked.

Report this information if your service representative requests it.

Item	Remarks
Image Density Sensor 1	Value display only.
Image Density Sensor 2	
Auto Process Control	
Toner Density Target Value	
Toner Density Sensor	

◆ 0118: Temperature / Humidity around the Machine

Use this function to display the air temperature or humidity in the vicinity of the machine.

Report this information if your service representative requests it.

Item	Remarks
Temperature	Value display only.
Humidity	

◆ 0120: Replaceable Parts Counter

Check the PM counter value.

Setting	Remarks
Development Unit	Value display only.
Photoconductor Unit	
Cleaning Unit for Photoconductor Unit	
Charger	
Sub-charger	
Fusing Unit	
Paper Feed Roller: Tray 1	
Paper Feed Roller: Tray 2	
Paper Feed Roller: Tray 3	
Paper Feed Roller: Tray 4	
Paper Feed Roller: Tray 5	
Paper Feed Roller: Tray 6	
Paper Feed Roller: Tray 7	

2.2.5 Maintenance

◆ **0119: Reset Replaceable Parts Counter**

Select [Start] before or after replacing each unit. This will clear the counter for the unit and begin any necessary processes.

Setting	Selection
Development Unit	Press [Start].
Photoconductor Unit	
Cleaning Unit for Photoconductor Unit	
Charger	
Sub-charger	
Fusing Unit	
Paper Feed Roller: Tray 1	
Paper Feed Roller: Tray 2	
Paper Feed Roller: Tray 3	
Paper Feed Roller: Tray 4	
Paper Feed Roller: Tray 5	
Paper Feed Roller: Tray 6	
Paper Feed Roller: Tray 7	

◆ **0121: Target Value for Replaceable Part**

Check the target value for each PM counter, and change the target value if necessary.

Press [+] or [-] to increase or decrease the target value.

Setting	Default Value	Maximum Value	Minimum Value	Step
Development Unit	500000	99999999	0	1K
Photoconductor Unit	2500000	99999999	0	1K
Cleaning Unit for Photoconductor Unit	550000	99999999	0	1K
Charger	500000	99999999	0	1K
Sub-charger	500000	99999999	0	1K
Fusing Unit	700000	99999999	0	1K
Paper Feed Roller: Tray 1	1000000	99999999	0	1K
Paper Feed Roller: Tray 2				
Paper Feed Roller: Tray 3				
Paper Feed Roller: Tray 4				
Paper Feed Roller: Tray 5				
Paper Feed Roller: Tray 6				
Paper Feed Roller: Tray 7				

◆ 0122: Remove Toner Cartridge

Use this function to remove the toner bottle from the machine when the toner bottle still contains toner.

Setting	Selection
Unlock Upper Toner Cartridge	Press [Start].
Unlock Lower Toner Cartridge	

2.2.6 Finishing Position Adjustment

◆ 0201: Adjust Staple Position / Finisher

Adjust the vertical position of the staples when using the optional finisher.

Press [+] to move the position forward (up), or [-] to move it backward (down).

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	2.0	-2.0	0.5	mm
B4 JIS▭					
A4▭					
A4▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8$^1/_2$x14▭					
8$^1/_2$x11▭					
8$^1/_2$x11▯					
Other Paper Sizes					

◆ 0202: Adjust Punch Position With Feed Dir. / Finisher

Adjust the horizontal position of the punch holes when using the optional finisher.

Press [+] to move the position toward the top edge (left) relative to the paper feed direction, or [-] to move it toward the bottom edge (right).

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
2 Holes Type JP / EU	0.0	7.5	-7.5	0.5	mm
3 Holes Type US					
4 Holes Type EU					
4 Holes Type NE					
2 Holes Type US					

◆ 0301: Adjust Staple Position for Booklet

Adjust the horizontal position of the booklet staples when using the optional booklet finisher.

Press [+] to move the position rightward (across horizontally-spreading pages), or press [-] to move it leftward.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.2	mm
B4 JIS▭					
A4▭					
B5 JIS▭					
12x18▭					
13x19▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
Other Paper Sizes					

◆ 0302: Adjust Folding Position for Booklet

Adjust the horizontal position of the folding when using the optional booklet finisher.

Press [+] to move the position rightward (across horizontally-spreading pages), or press [-] to move it leftward.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.2	mm
B4 JIS▭					
A4▭					
B5 JIS▭					
12x18▭					
13x19▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
Other Paper Sizes					

◆ 0303: Adjust Staple Position / Booklet Finisher

Adjust the vertical position of the staples when using the optional booklet finisher.

Press [+] to move the position forward (up), or [-] to move it backward (down).

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3 ▭	0.0	1.0	-1.0	0.5	mm
B4 JIS ▭					
A4 ▭					
A4 ▯					
B5 JIS ▭					
B5 JIS ▯					
11x17 ▭					
$8^1/_2$x14 ▭					
$8^1/_2$x11 ▭					
$8^1/_2$x11 ▯					
8K ▭					
16K ▭					
16K ▯					
Other Paper Sizes					

◆ 0304: Adjust Punch Position Across Feed Dir. / Booklet Finisher

Adjust the vertical position of the punch holes when using the optional booklet finisher.

Press [+] to move the position forward (up), or [-] to move it backward (down).

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
2 Holes Type JP / EU	0.0	2.0	-2.0	0.5	mm
3 Holes Type US					
4 Holes Type EU					
4 Holes Type NE					
2 Holes Type US					

◆ 0305: Adjust Punch Position With Feed Dir. / Booklet Finisher

Adjust the horizontal position of the punch holes when using the optional booklet finisher.

Press [+] to move the position toward the top edge (left) relative to the paper feed direction, or [-] to move it toward the bottom edge (right).

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
2 Holes Type JP / EU	0.0	4.0	-4.0	0.5	mm
3 Holes Type US					
4 Holes Type EU					
4 Holes Type NE					
2 Holes Type US					

◆ 0307: Set Number of Folds for Booklet

Adjust the paper folding strength by increasing or decreasing the number of folds for booklets when using the optional finisher.

Press [+] to increase the folding strength, or [-] to decrease.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Number of Folds for Booklet	0	9	-1	1	time(s)

◆ 0313: Correct Punch Skew

Adjust the amount of skew correction for punching in order to reduce punch skew due to difference in size, thickness, and curl of paper, when using the optional finisher.

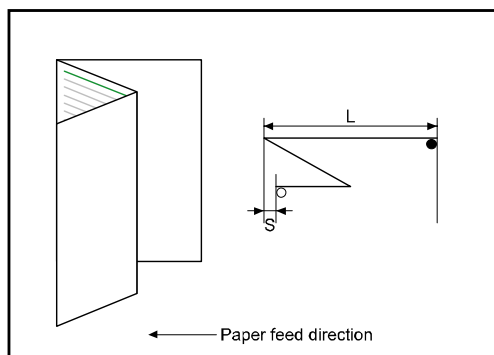Press [+] to increase the degree of skew correction, or [-] to decrease the correction.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A4 ⊡	0.0	1.0	-1.0	0.5	mm
A5 ⊡					
A5 ⊡					
B5 JIS ⊡					
$8^1/_2$x11 ⊡					
$5^1/_2$x$8^1/_2$ ⊡					
$5^1/_2$x$8^1/_2$ ⊡					
Other Paper Sizes					

◆ 0501: Adjust Z-fold Position 1

Adjust the width of the bottom end segment (S) of Z-fold sheets when using the optional Multi-Folding Unit.

Press [+] to make the end segment (S) wider, or [-] to make it narrower.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.
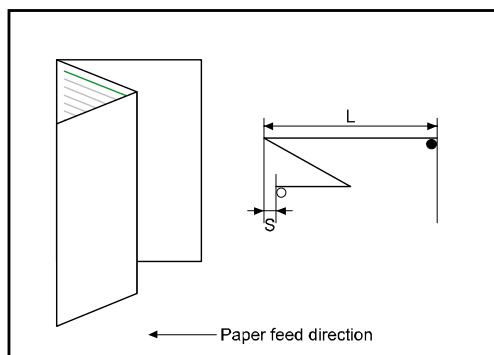

BRU022D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	4.0	-4.0	0.2	mm
B4 JIS▭					
A4▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
12x18▭					
8K▭					
Other Paper Sizes					

◆ 0502: Adjust Z-fold Position 2

Adjust the overall fold size (L) of Z-fold sheets when using the optional Multi-Folding Unit.

Press [+] to increase the overall fold size(L), or [-] to decrease it.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.
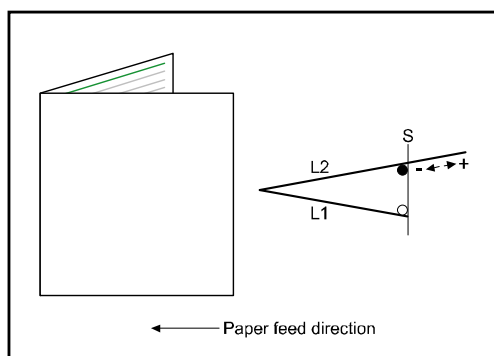

BRU022D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	4.0	-4.0	0.2	mm
B4 JIS▭					
A4▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
12x18▭					
8K▭					
Other Paper Sizes					

◆ 0503: Adjust Half Fold Position

Adjust the fold position (S) of half fold sheets when using the optional Multi-Folding Unit.

Press [+] to move the fold to the right, or [-] to move to it left.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU017D

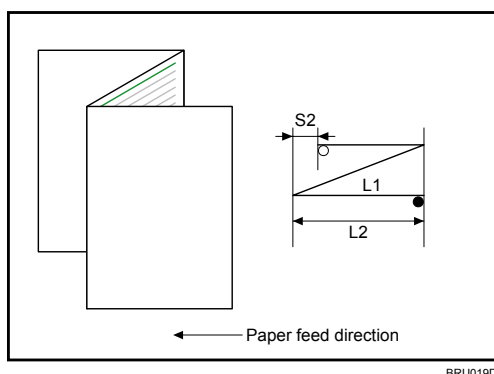| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	4.0	-4.0	0.2	mm
B4 JIS▭					
A4▭					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
12x18▭					
8K▭					
B5 JIS▭					
13x19^1/$_5$▭					
13x19▭					
12^3/$_5$x19^1/$_5$▭					
12^3/$_5$x18^1/$_2$▭					
13x18▭					
SRA3▭					
SRA4▭					
226x310mm▭					
310x432mm▭					
Other Paper Sizes					

◆ 0504: Adjust Letter Fold-out Position 1

Adjust the fold position for the bottom segment (S2) of letter fold-out sheets when using the optional Multi-Folding Unit.

Press [+] to make the end segment (S2) wider, or [-] to make it narrower.

When you specify multifold, you cannot change the positions of the folds. Any adjusted settings will be cleared if you press [OK] when prompted to select multifold.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU019D

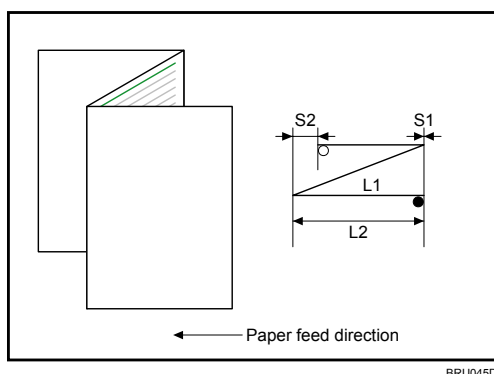| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	4.0	-4.0	0.2	mm
B4 JIS▭					
A4▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
12x18▭					
8K▭					
B5 JIS▭					
Other Paper Sizes					

◆ 0505: Adjust Letter Fold-out Position 2

Adjust the overall fold size (L2) of letter fold-out sheets when using the optional Multi-Folding Unit.

Press [+] to increase the overall fold size (L2), or [-] to decrease it.

When you specify multifold, you cannot change the overall size of the folds. Any adjusted settings will be cleared if you press [OK] when prompted to select multifold.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.
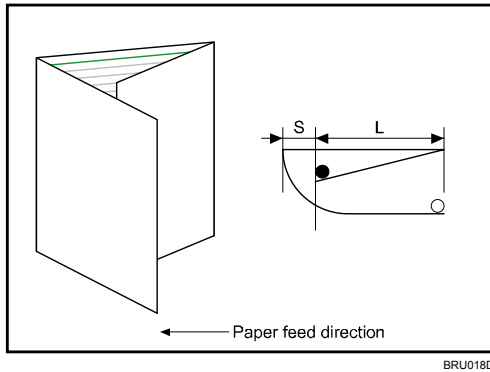

BRU045D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▷	0.0	4.0	-4.0	0.2	mm
B4 JIS▷					
A4▷					
11x17▷					
8^1/$_2$x14▷					
8^1/$_2$x11▷					
12x18▷					
8K▷					
B5 JIS▷					
Other Paper Sizes					

◆ 0506: Adjust Letter Fold-in Position 1

Adjust the fold position of the bottom segment (S) of letter fold-in sheets when using the optional Multi-Folding Unit.

Press [+] to make the end segment (S) wider, or [-] to make it narrower.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.
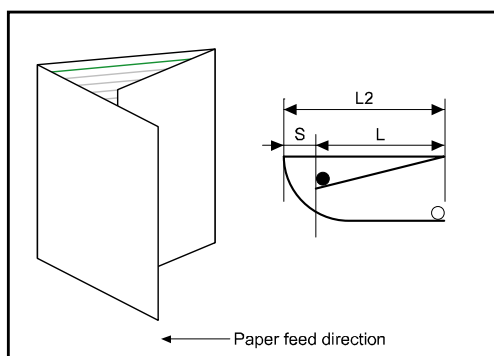

BRU018D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▢	0.0	4.0	-4.0	0.2	mm
B4 JIS▢					
A4▢					
11x17▢					
8^1/$_2$x14▢					
8^1/$_2$x11▢					
12x18▢					
8K▢					
B5 JIS▢					
Other Paper Sizes					

◆ 0507: Adjust Letter Fold-in Position 2

Adjust the overall fold size (L2) of letter fold-in sheets when using the optional Multi-Folding Unit.

Press [+] to increase the overall fold size (L2), or [-] to decrease it.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU046D

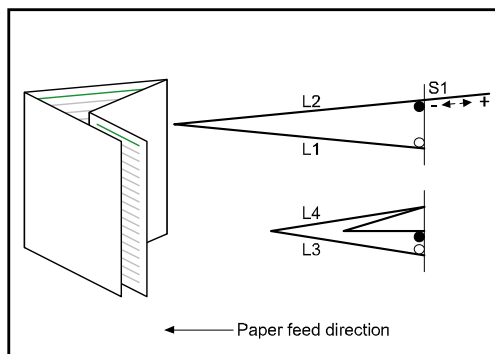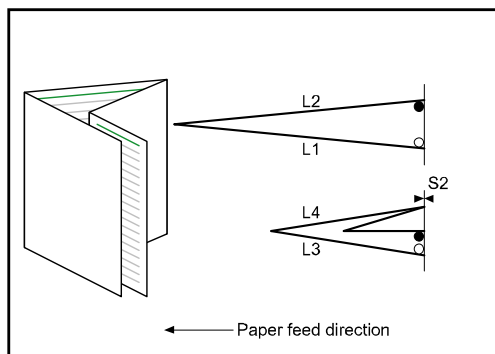| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▷	0.0	4.0	-4.0	0.2	mm
B4 JIS▷					
A4▷					
11x17▷					
$8^1/_2$x14▷					
$8^1/_2$x11▷					
12x18▷					
8K▷					
B5 JIS▷					
Other Paper Sizes					

◆ 0508: Adjust Double Parallel Fold Position 1

Adjust the fold position of the bottom segment 1 (S1) of double parallel fold sheets when using the optional Multi-Folding Unit.

Press [+] to increase the segment width (L2), or [-] to decrease it.

The upper right illustration shows a partly opened, double parallel-folded sheet (folded in half), and the lower right illustration shows a fully folded sheet.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU020D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▷	0.0	4.0	-4.0	0.2	mm
B4 JIS▷					
A4▷					
11x17▷					
8^1/$_2$x14▷					
8^1/$_2$x11▷					
12x18▷					
8K▷					
B5 JIS▷					
Other Paper Sizes					

◆ 0509: Adjust Double Parallel Fold Position 2

Adjust the fold position of the bottom segment 2 (S2) of double parallel fold sheets when using the optional Multi-Folding Unit.

Press [+] to increase the segment width (L4), or [-] to decrease it.

The upper right illustration shows a partly opened, double parallel-folded sheet (folded in half), and the lower right illustration shows a fully folded sheet.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU047D

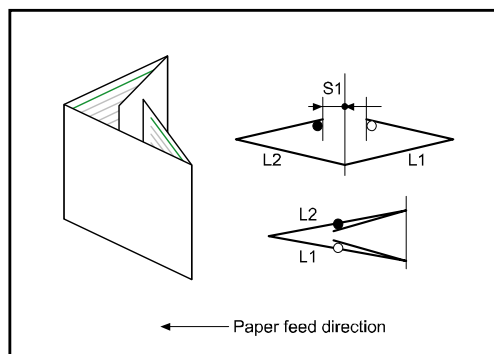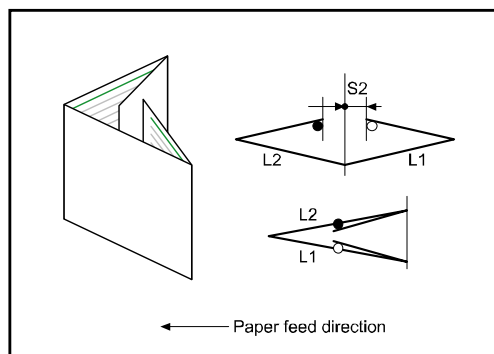| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	4.0	-4.0	0.2	mm
B4 JIS▭					
A4▭					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
12x18▭					
8K▭					
B5 JIS▭					
Other Paper Sizes					

◆ 0510: Adjust Gate Fold Position 1

Adjust the fold width of the bottom segment 1 (S1) of gate fold sheets when using the optional Multi-Folding Unit.

Press [+] to make the end segment (S1) wider, or [-] to make it narrower.

The upper right illustration shows a partly opened, gate folded sheet, and the lower right illustration shows a fully folded sheet.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU021D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▷	0.0	4.0	-4.0	0.2	mm
B4 JIS▷					
A4▷					
11x17▷					
$8^1/_2$x14▷					
$8^1/_2$x11▷					
8K▷					
B5 JIS▷					
Other Paper Sizes					

◆ 0511: Adjust Gate Fold Position 2

Adjust the fold width of the bottom segment 2 (S2) of gate fold sheets when using the optional Multi-Folding Unit.

Press [+] to make the end segment (S2) wider, or [-] to make it narrower.

The upper right illustration shows a partly opened, double parallel-folded sheet (folded in half), and the lower right illustration shows a fully folded sheet.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU048D

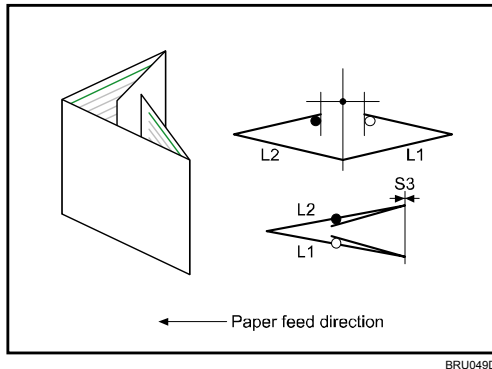| Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▷	0.0	4.0	-4.0	0.2	mm
B4 JIS▷					
A4▷					
11x17▷					
8^1/$_2$x14▷					
8^1/$_2$x11▷					
8K▷					
B5 JIS▷					
Other Paper Sizes					

◆ 0512: Adjust Gate Fold Position 3

Adjust the fold position of the bottom segment 3 (S3) of gate fold sheets when using the optional Multi-Folding Unit.

Press [+] to increase the segment width (L2), or [-] to decrease it.

The upper right illustration shows a partly opened, double parallel-folded sheet (folded in half), and the lower right illustration shows a fully folded sheet.

The mark ○ indicates the top edge relative to the paper feed direction, and the mark ● indicates the bottom edge.

BRU049D

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▽	0.0	4.0	-4.0	0.2	mm
B4 JIS▽					
A4▽					
11x17▽					
8^1/$_2$x14▽					
8^1/$_2$x11▽					
8K▽					
B5 JIS▽					
Other Paper Sizes					

◆ 0601: Adjust Cover Sheet Position for Perfect Binding

Make fine adjustments to the cover sheet position when performing perfect binding.

Press [+] to make the end segment 3 wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
Cover Sheet Position Across Feed Direction	0.0	5.0	-5.0	0.1	mm
Cover Sheet Position With Feed Direction					

2.2.7 Jogger Adjustment

◆ 0203: Paper Alignment for Stapling Across Feed Dir. / Finisher

Adjust the width of the staple jogger for edge stapling in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to make the width of the staple jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.5	-2.0	0.5	mm
B4 JIS▭					
A4▭					
A4▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8$^1/_2$x14▭					
8$^1/_2$x11▭					
8$^1/_2$x11▯					
Other Paper Sizes					

◆ 0204: Paper Alignment for Stapling With Feed Direction / Finisher

Adjust the travel distance of the paper edge stopper for edge stapling in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to decrease the travel distance, or [-] to increase.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A4▯	0.0	10.0	-5.0	0.1	mm
B5 JIS▯					
8$^1/_2$x11▯					
Other Paper Sizes					

◆ 0205: Paper Alignment in Shift Tray Across Feed Dir. / Finisher

Adjust the width of the paper alignment jogger in the shift tray in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to make the width of the paper alignment jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	3.0	-3.0	0.1	mm
B4 JIS▭					
A4▭					
A4▯					
A5▭					
A5▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
$8^1/_2$x11▯					
$5^1/_2$x$8^1/_2$▭					
$5^1/_2$x$8^1/_2$▯					
Other Paper Sizes					

◆ 0306: Paper Alignment for Booklet Across Feed Dir.

Adjust the width of the staple jogger for booklets in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to make the width of the staple jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	0.5	-0.5	0.1	mm
B4 JIS▭					
A4▭					
B5 JIS▭					
12x18▭					
13x19▭					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
Other Paper Sizes					

◆ 0308: Paper Alignment for Booklet With Feed Dir.

Adjust the travel distance of the paper edge stopper for booklets in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to increase the travel distance, or [-] to decrease.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	2.0	-2.0	0.2	mm
B4 JIS▭					
A4▭					
B5 JIS▭					
12x18▭					
13x19▭					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
Other Paper Sizes					

◆ 0309: Ppr.Alignmnt for Stapling Across Feed Dir./Booklet Finisher

Adjust the width of the staple jogger for edge stapling in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to make the width of the staple jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.5	mm
B4 JIS▭					
A4▭					
A4▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8$\frac{1}{2}$x14▭					
8$\frac{1}{2}$x11▭					
8$\frac{1}{2}$x11▯					
8K▭					
16K▭					
16K▯					
Other Paper Sizes					

◆ 0310: Ppr.Alignment in Shift Tray Across Feed Dir./Bklet Finisher

Adjust the width of the paper alignment jogger in the shift tray in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to make the width of the paper alignment jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.1	mm
B4 JIS▭					
A4▭					
A4▯					
A5▭					
A5▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
$8^1/_2$x11▯					
$5^1/_2$x$8^1/_2$▭					
$5^1/_2$x$8^1/_2$▯					
Other Paper Sizes					

◆ 0311: Ppr.Alignment for Stapling With Feed Dir./Booklet Finisher

Adjust the travel distance of the paper edge stopper for edge stapling in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when using the optional finisher.

Press [+] to increase the travel distance, or [-] to decrease.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	2.5	-2.5	0.5	mm
B4 JIS▭					
A4▭					
A4▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
$8^{1}/_{2}$x14▭					
$8^{1}/_{2}$x11▭					
$8^{1}/_{2}$x11▯					
8K▭					
16K▭					
16K▯					
Other Paper Sizes					

◆ 0401: Paper Alignment in Stacker Tray Across Feed Direction 1

Adjust the width of the main jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.

Press [+] to make the width of the main jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3⊡	0.0	1.0	-1.0	0.1	mm
B4 JIS⊡					
A4⊡					
A4⊡					
A5⊡					
A5⊡					
B5 JIS⊡					
B5 JIS⊡					
11x17⊡					
8^1/$_2$x14⊡					
8^1/$_2$x11⊡					
8^1/$_2$x11⊡					
5^1/$_2$x8^1/$_2$⊡					
5^1/$_2$x8^1/$_2$⊡					
Other Paper Sizes					

Note:

- This setting is applied to the upstream stacker when two stackers are connected.

◆ 0402: Paper Alignment in Stacker Tray With Feed Direction

Adjust the travel distance of the paper edge stopper in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.

Press [+] to decrease the travel distance, or [-] to increase.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.1	mm
B4 JIS▭					
A4▭					
A4▯					
A5▭					
A5▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8$^1/_2$x14▭					
8$^1/_2$x11▭					
8$^1/_2$x11▯					
5$^1/_2$x8$^1/_2$▭					
5$^1/_2$x8$^1/_2$▯					
Other Paper Sizes					

Note:

- This setting is applied to the upstream stacker when two stackers are connected.

◆ 0403: Paper Alignment in Stacker Tray Across Feed Direction 2

Adjust the width of the sub jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the stacker is installed.

Press [+] to make the width of the sub jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3⬑	0.0	1.0	-1.0	0.1	mm
B4 JIS⬑					
A4⬑					
A4⬐					
A5⬑					
A5⬐					
B5 JIS⬑					
B5 JIS⬐					
11x17⬑					
$8^1/_2$x14⬑					
$8^1/_2$x11⬑					
$8^1/_2$x11⬐					
$5^1/_2$x$8^1/_2$⬑					
$5^1/_2$x$8^1/_2$⬐					
Other Paper Sizes					

Note:
* This setting is applied to the upstream stacker when two stackers are connected.

◆ 0404: Paper Alignment in 2nd Stacker Tray Across Feed Dir. 1

Adjust the width of the main jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.

Press [+] to make the width of the main jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.1	mm
B4 JIS▭					
A4▭					
A4▯					
A5▭					
A5▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
8^1/$_2$x11▯					
5^1/$_2$x8^1/$_2$▭					
5^1/$_2$x8^1/$_2$▯					
Other Paper Sizes					

Note:

- This setting is applied to the downstream stacker when two stackers are connected.

◆ 0405: Paper Alignment in 2nd Stacker Tray With Feed Direction

Adjust the travel distance of the paper edge stopper in order to reduce horizontal variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.

Press [+] to decrease the travel distance, or [-] to increase.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.1	mm
B4 JIS▭					
A4▭					
A4▭					
A5▭					
A5▭					
B5 JIS▭					
B5 JIS▭					
11x17▭					
$8^1/_2$x14▭					
$8^1/_2$x11▭					
$8^1/_2$x11▭					
$5^1/_2$x$8^1/_2$▭					
$5^1/_2$x$8^1/_2$▭					
Other Paper Sizes					

Note:
- This setting is applied to the downstream stacker when two stackers are connected.

◆ 0406: Paper Alignment in 2nd Stacker Tray Across Feed Dir. 2

Adjust the width of the sub jogger in order to reduce vertical variation in paper alignment due to difference in size, thickness, and curl of paper, when the second stacker is installed.

Press [+] to make the width of the sub jogger wider, or [-] to make narrower.

Setting	Default Value	Maximum Value	Minimum Value	Step	Unit
A3▭	0.0	1.0	-1.0	0.1	mm
B4 JIS▭					
A4▭					
A4▯					
A5▭					
A5▯					
B5 JIS▭					
B5 JIS▯					
11x17▭					
8^1/$_2$x14▭					
8^1/$_2$x11▭					
8^1/$_2$x11▯					
5^1/$_2$x8^1/$_2$▭					
5^1/$_2$x8^1/$_2$▯					
Other Paper Sizes					

Note:
- This setting is applied to the downstream stacker when two stackers are connected.

◆ 0407: Maximum Stack Quantity in Stacker Tray

Set the maximum number of sheets for the stacker tray.

The maximum number of sheets you can set differs depending on the size, thickness, and curl of paper.

Set the maximum number by specifying a ratio based on the number of sheets.

If the unit detects that the number of sheets reaches the set upper limit, it will generate a warning message.

Setting	Selection	Default Value
Maximum Stack Quantity in Stacker Tray	0 (100%)	0 (100%)
	1 (75%)	
	2 (50%)	
	3 (25%)	

2.2.8 Other Function

◆ 0901: Reset All Adjustment Settings

Reset appropriate settings.

Press [Start] to apply the setting(s), and then press [Yes].

Setting	Selection
Reset All Adjustment Settings	Press [Start].

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