

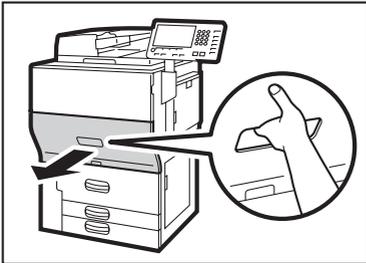
# How to Replace Two Fuser Units in Use

Refer to this document when replacing two fuser units as a solution to troubleshoot glossy lines on paper edges.

## CAUTION

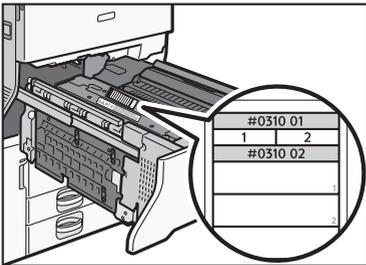
- The fusing unit becomes extremely hot during operation. To prevent minor burns, allow the machine to cool for at least 30 minutes before you remove the fusing unit.
- The fusing unit weighs approximately around 16.0 kg (35.3 lb).
- When moving the fusing unit, lift it slowly and be careful not to strain yourself. Careless handling or over-exertion when lifting can result in breakage of the unit or injury to yourself.

### 1. Pull out the drawer until it stops.



CWH001

### 2. Affix the decal to the fuser unit of the machine.



DLA001

### 3. Access the Adjustment Settings for Skilled Operators menu.

See "Adjustment Settings for Skilled Operators", Adjustment Item Menu Guide: TCRU/ORU.

**4. Press [Machine: Maintenance].**



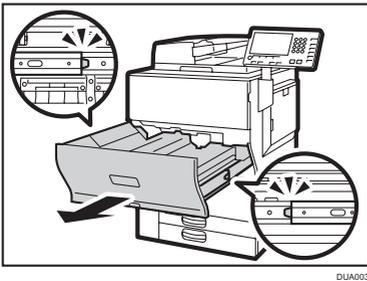
**5. Press [Counter Settings for Fuser Unit Replacement].**

**6. Check the number in [Fuser Unit No.], and then circle "1" or "2" on the label #0310 01 that was attached in Step 2.**

If "1" or "2" on the label #0310 01 is circled, check that the number with "1" or "2" on the label #0310 01 that is circled matches the number in [Fuser Unit No.].

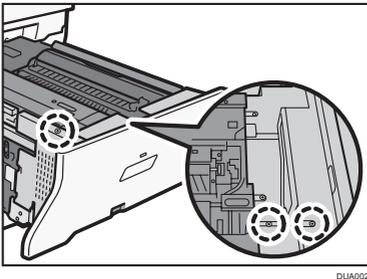
**7. In the blank column below the label #0310 02 that was attached in Step 2, enter the figure in [Current Value: Page Counter: Fuser Unit].**

**8. Pressing the latches, pull the drawer out further.**

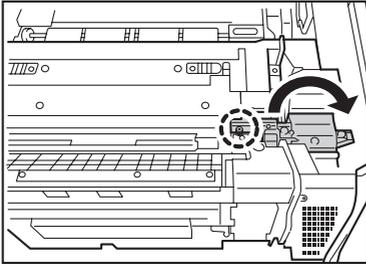


Because the tension of a cord decreases in an environment where the temperature is low (15 degrees Celsius or lower/59 degrees Fahrenheit or lower), do not keep pulling the drawer lever for a long period of time. Keep pulling the drawer lever for 30 minute should be the maximum, and return the lever to the normal position when the operation is completed.

**9. Remove the three screws, and then remove the cover.**

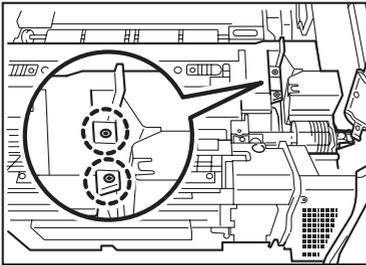


10. Remove the screw, and then open the paper cooling roller cover.



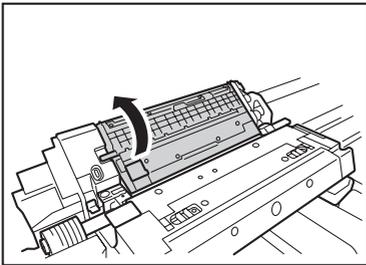
DUA604

11. Remove the two screws.



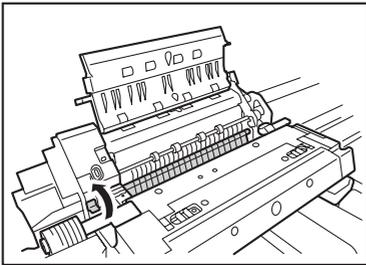
DUA605

12. Open the paper output unit.



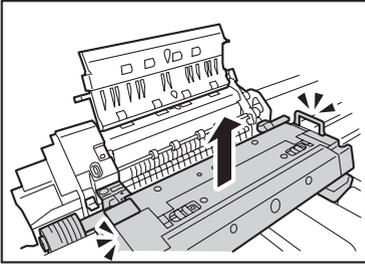
CW9077

13. Open the guide board.



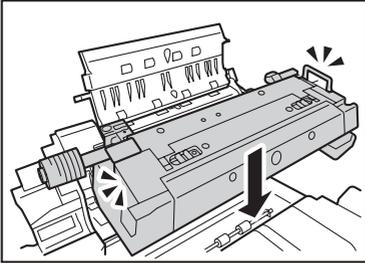
CW9078

14. Pull the fusing unit out by the handles.



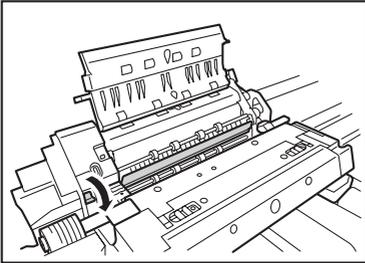
CW9079

15. Mount the new fusing unit, and then tuck in the handles.



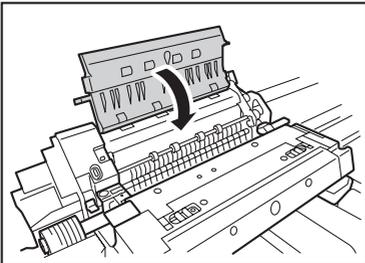
CW9085

16. Close the guide board.



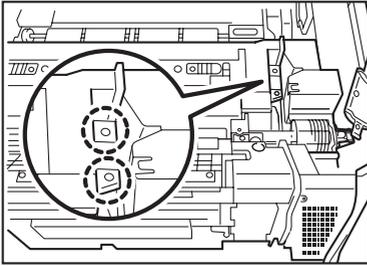
CW9080

17. Close the paper output unit.



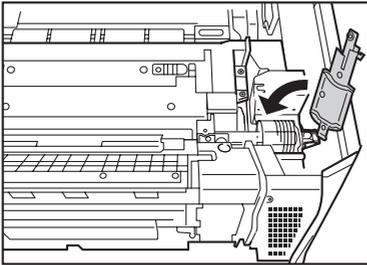
CW9081

18. Secure the fusing unit with the two screws.



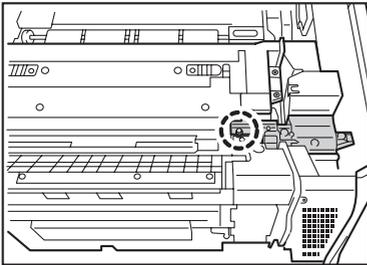
DUA006

19. Close the paper cooling roller cover.



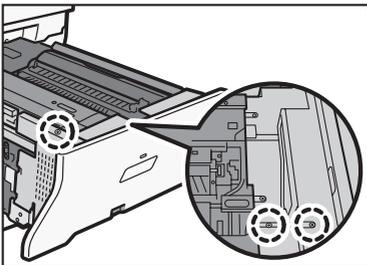
DUA007

20. Secure the paper cooling roller cover with the screw.



DUA008

21. Secure the cover with the three screws.



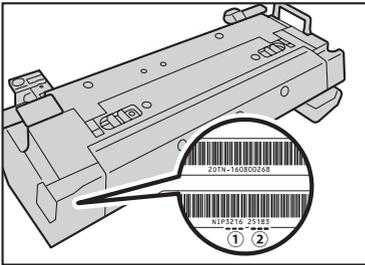
DUA002

**22. Change [Fuser Unit No.]. If the current value is [Unit 1], change it to [Unit 2], and if the current value is [Unit 2], change it to [Unit 1].**

**23. Perform the following:**

- If the attached fuser unit is second-hand  
Check the number switched in Step 22 matches the number circled on the fuser unit label #0310, and check the figure shown in [Current Value: Page Counter: Fuser Unit] matches the number specified on the label #0310 02.
- If the attached fuser unit is new  
Attach labels as specified in Steps 2 and 3, check the number specified in [Fuser Unit No.], and then circle "1" or "2" on the label #0310 01. Also, click [Fuser Unit], [Fusing Belt Smoothing Roller], and [Fuser Cleaning Unit] from [Reset Replaceable Parts Counter].

Further, click [Machine: Image Quality], click [Slope for Envelope Nip Width], and then enter in [Coefficient of Linear Function: l] the first half of the figure specified on the NIP label attached to the fusing unit cover, enter in [Constant Term: m] the second half of the figure specified on the NIP label.



DJA009

**24. Push the drawer back into the machine.**



CW013