

Model: V-C2		Date: 30-Jan-08	No.: MD014001
Modified Article: Transfer Roller		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF020562	AF020726	Transfer Roller	1	O/O	73	24	
			1	O/O	77	22	

Change/Reason: Vendor change.

Model: V-C2		Date: 8-Feb-08	No.: MD014002
Modified Article: Side Fence: Rear: Ass'y		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1326795	B2346490	Side Fence: Rear: Ass'y	1	O/O	71	11	

Change/Reason: Part standardization.

Model: V-C2		Date: 8-Feb-08	No.: MD014003
Modified Article: Fusing Unit Cover		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

51. Fusing Unit 3 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0144125	D0144124	Fusing Unit Cover	1	X/O	119	2	

Change: The shape of this part was changed.

Reason: To make it easier to attach and remove in the field.

Model: V-C2		Date: 8-Feb-08	No.: MD014004
Modified Article: Seal: Duct		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0141242	D0141238	Drum Stay Unit	1	X/O	85	12	
D0146968	D0146974	Seal: Duct: Door: Front: long	1	X/O	19	32	
D0146967	D0146975	Seal: Duct: Door: Front: short	2	X/O	19	31	

Change: The shapes of these parts were changed.

Reason: To further ensure that toner is properly sealed in and does not leak.

Model: V-C2		Date: 8-Feb-08	No.: MD014005
Modified Article: Toner Supply Unit: Drive		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0143300	D0143301	Toner Supply Unit	1	X/O	79	1	
D0143360	D0143361	Toner Supply Unit: Drive	4	X/O	81	13	

Change: The material of the seals was changed.

Reason: To further ensure that toner does not leak between the toner supply unit and PCU.

Model: V-C2		Date: 12-Feb-08	No.: MD014006
Modified Article: Joint PCU		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0142338	D0142465	Joint PCU	4	X/O	89	19	

Change: The shape of this part was changed.

Reason: To further ensure that toner does not leak.

Reissued: 26-Nov-08

Model: V-C2	Date: 12-Feb-08	No.: MD014007b
-------------	-----------------	----------------

RTB Reissue

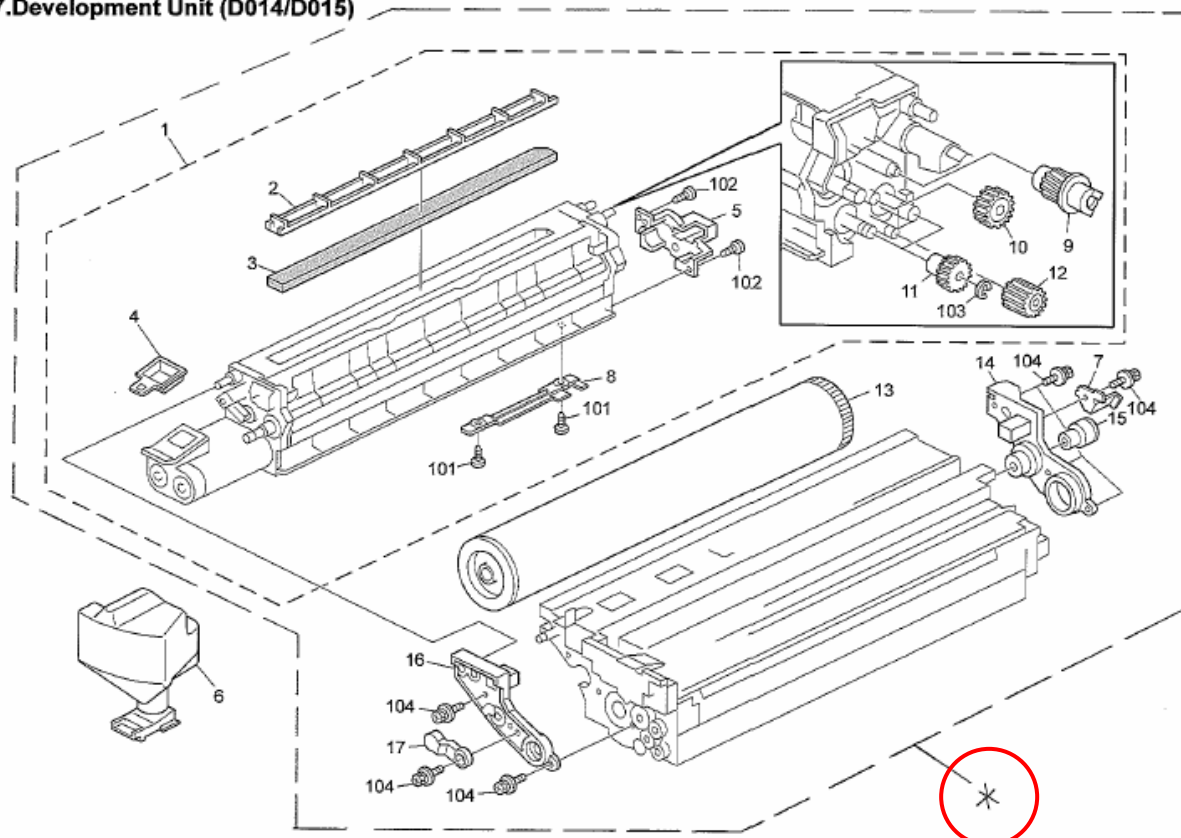
The items in ***bold italics*** were corrected.

Modified Article: PCU: Ass'y		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Old		New		Note
					Page	Index	Page	Index	
D0143048	D0143047	PCU: K: Exp: Ass'y	1		87	*	91	*	
D0143049	<i>D0143046</i>	PCU: FC: Exp: New: Ass'y	3		87	*	91	*	

Change/Reason: MB correction.

37.Development Unit (D014/D015)



Model: V-C2		Date: 14-Feb-08	No.: MD014008
Modified Article: Rail: Right: Ass'y		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1324591	D0144591	Rail: Right: Ass'y	1	O/O	185	4	

Change: The shape of this part was changed.

Reason: To make the duplex unit slide out of the machine more smoothly.

Reissued: 27-Feb-08

Model: V-C2	Date: 14-Feb-08	No.: MD014009a
-------------	-----------------	----------------

MB Reissue (MB Cancellation)

Modified Article: Drum: Stay: Unit		Prepared by: Y.lkeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☒ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

MB Cancellation:

MD014009 has been cancelled, because it was issued by mistake (the same information was already announced in MD014004.

Model: V-C2

Date: 21-Feb-08

No.: MD014010a

RTB Reissue

The items in ***bold italics*** were corrected.

Modified Article: Fusing Unit Cover

Prepared by: Y.Ikeda

From: 2nd Tech. Support Sec. Service Support Dept.

Reason for

Modification:

☐ Parts catalog correction

☐ Vendor change

☒ Other

☐ To facilitate assembly

☐ To improve reliability

☐ To meet standards

☐ Part standardization

☐ Product Safety

()

Change/Reason: *This MB was canceled.*

Model: V-C2		Date: 18-Feb-08	No.: MD014011
Modified Article: Conductive Grease		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	D0149800	Grease-KS660B	0-1	-	247	11	

Change: The part numbers in the table has been newly added.

Reason: To improve the reliability.

Reissued: 3-Dec-08

Model: V-C2	Date: 26-Feb-08	No.: MD014012a
-------------	-----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

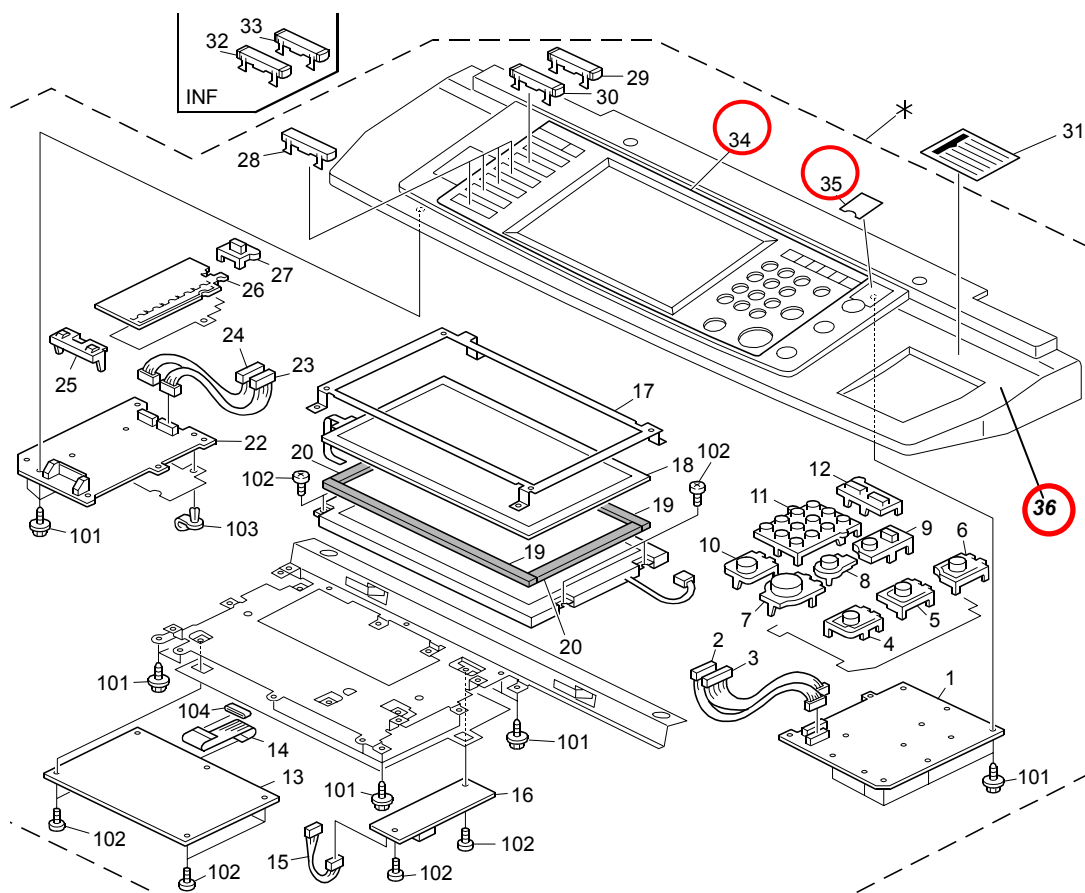
Modified Article: Operation Panel		Prepared by: <i>T.Toriumi</i>	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☒ Other
Modification:	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

3. Operation Panel (D014/D015)

New part number	Description	Q'ty	Page	Index	Note
D0091556	PANEL: UPPER: NA	1	23	34	
D0091557	PANEL: UPPER: EU	1	23	34	
B2381539	SHEET: POWER SOURCE: DISPLAY: NA	1	23	35	
B2861479	SHEET: POWER SOURCE: N-C2: EU	1	23	35	
<i>D0147221</i>	<i>COVER:UPPER:V-C2:NA</i>	<i>1</i>	<i>23</i>	<i>36</i>	
<i>D0147222</i>	<i>COVER:UPPER:V-C2:EU</i>	<i>1</i>	<i>23</i>	<i>36</i>	

Change: These parts were added as service parts.

Reason: To meet a request from the field.



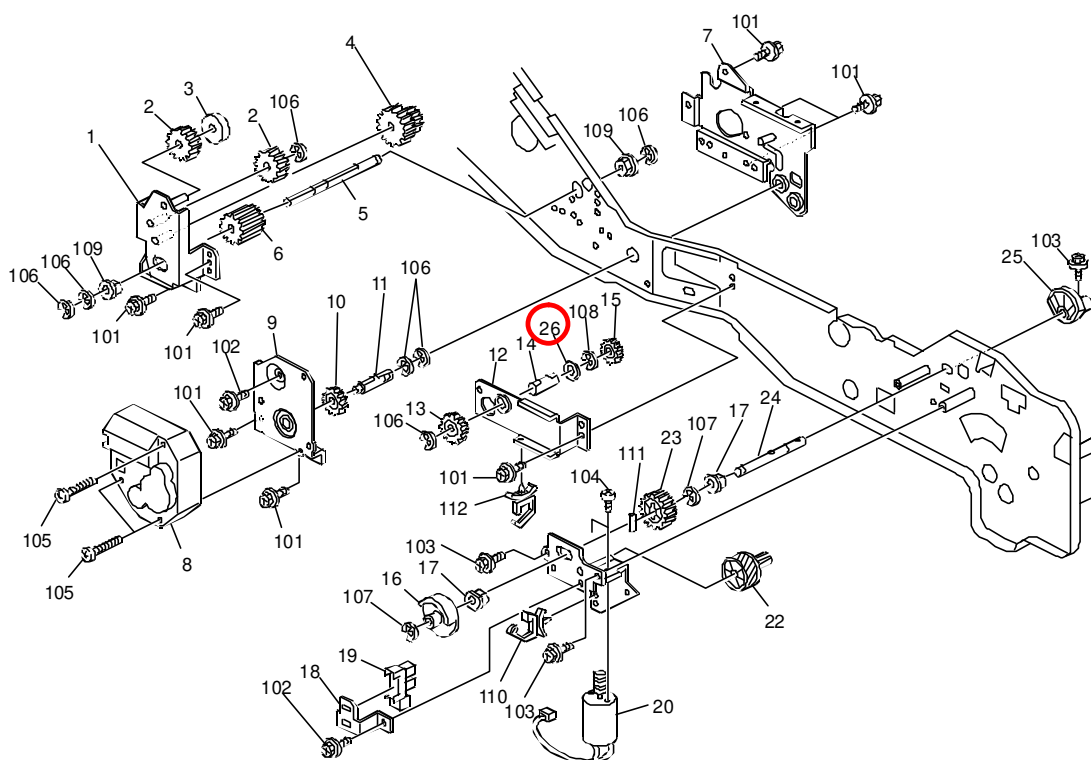
Model: V-C2		Date: 27-Feb-08	No.: MD014013
Modified Article: Spacer		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

50. Fusing Unit 2 (D014/D015)

New part number	Description	Q'ty	Page	Index	Note
08075044	SPACER - 8.1MM X 11.5MM X 0.2	1	117	26	

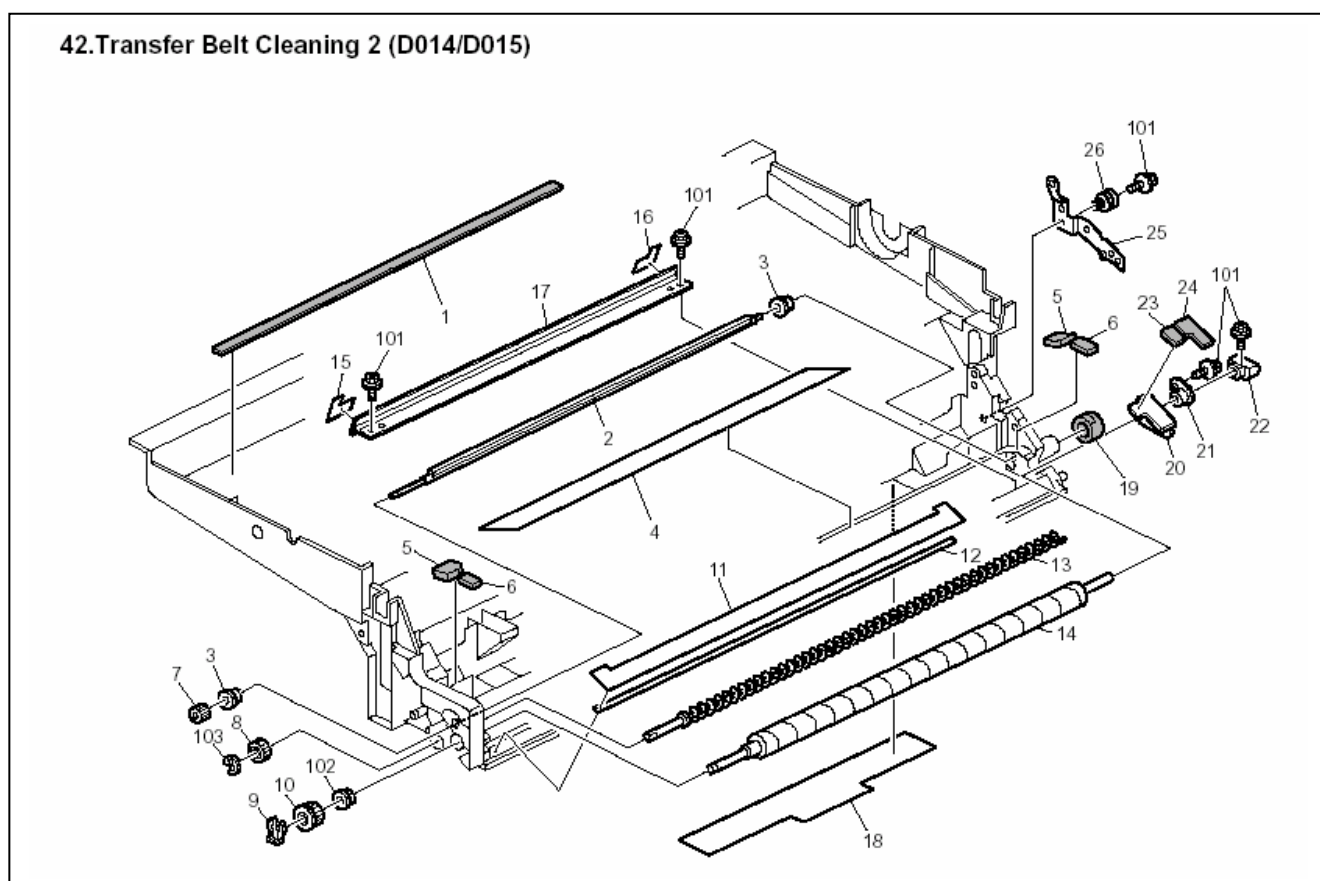
Change: This part was added.

Reason: To increase the durability of the retaining ring.



Model: Model V-C2		Date: 13-May-08	No.: MD014014
Modified Article: Transfer Belt Cleaning 2		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Call-out numbers on page 100 of the parts catalog were missing.
Please correct your parts catalog as follows.



Model: Model V-C2		Date: 23-May-08	No.: MD014015
Modified Article: PCU		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 87 as follows.

Correct information:

35. PCU 2 (D014/D015)

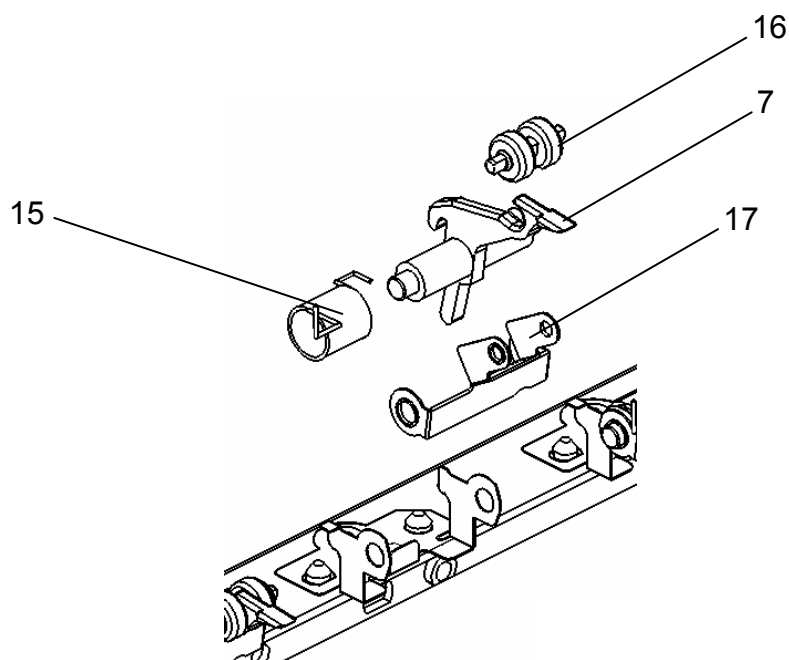
Index No.	Part No.	Description	Q'ty per Assembly
*	D0143047	PCU:K:Exp:Assy	1
*	D0143049	PCU: FC:Exp:Assy	3

Model: Model V-C2		Date: 23-May-08	No.: MD014016
Modified Article: PICK-OFF PAWL:PRESSURE ROLLER		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 124-125 as follows.

54. Fusing Unit 6 (D014/D015)

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
D0144255	AE044064	PICK-OFF PAWL: PRESSURE ROLLER	7-7	O/O See Note	124	7	Int. is O/O as a set
	B1324196	SPRING:PICK-OFF PAWL	0-7	-	124	15	
	B1324265	ROLLER:PICK-OFF PAWL	0-7	-	124	16	
	B1324268	HOLDER:ROLLER:PICK-OFF PAWL	0-7	-	124	17	



Model: V-C2		Date: 29-May-08	No.: MD014017
Modified Article: Hot Roller		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010065	AE010075	Hot Roller	1	O/O	123	22	

Reissued: 15-Jul-08

Model: V-C2	Date: 29-May-08	No.: MD014018a
-------------	-----------------	----------------

RTB Reissue

The items in ***bold italics*** were corrected and added.

Modified Article: Roller Intermediate Transfer		Prepared by: Y. Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0146080	D0146070	Roller Intermediate Transfer	4	X/O	93	13	

Change: Diameter tolerance grade has been increased.

Reason: To improve the banding image in halftone areas.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C6000 Gestetner MP C6000 Lanier LD260c Savin C6055	120V/60Hz	USA, Canada	D014-17	M79803xxxxx
Infotec MP C6000	220-240V/50Hz,60Hz	Europe, etc.	D014-26	M79803xxxxx
Aficio MP C6000 NRG MP C6000 Lanier MP C6000	220-240V/50Hz,60Hz	Europe, etc.	D014-27	M79803xxxxx
Infotec MP C6000SP	220-240V/50Hz,60Hz	Europe, etc.	D014-66	M79803xxxxx
Aficio MP C7500 Gestetner MP C7500 Lanier LD275c Savin C7570	208-240V/60Hz	USA, Canada	D015-17	M80803xxxxx
Infotec MP C7500	220-240V/50Hz,60Hz	Europe, etc.	D015-26	M80803xxxxx
Aficio MP C7500 NRG MP C7500 Lanier MP C7500	220-240V/50Hz	Europe, etc.	D015-27	M80803xxxxx
Infotec MP C7500SP	220-240V/50Hz,60Hz	Europe, etc.	D015-66	M80803xxxxx

Model: V-C2		Date: 5-Jun-08	No.: MB652003
Modified Article: ARDF		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

5. ARDF Original Tray (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6522372	B6522376	ORIGINAL TABLE:FACE FRONT	1	O/O	27	32	

Reason: Parts standardization.

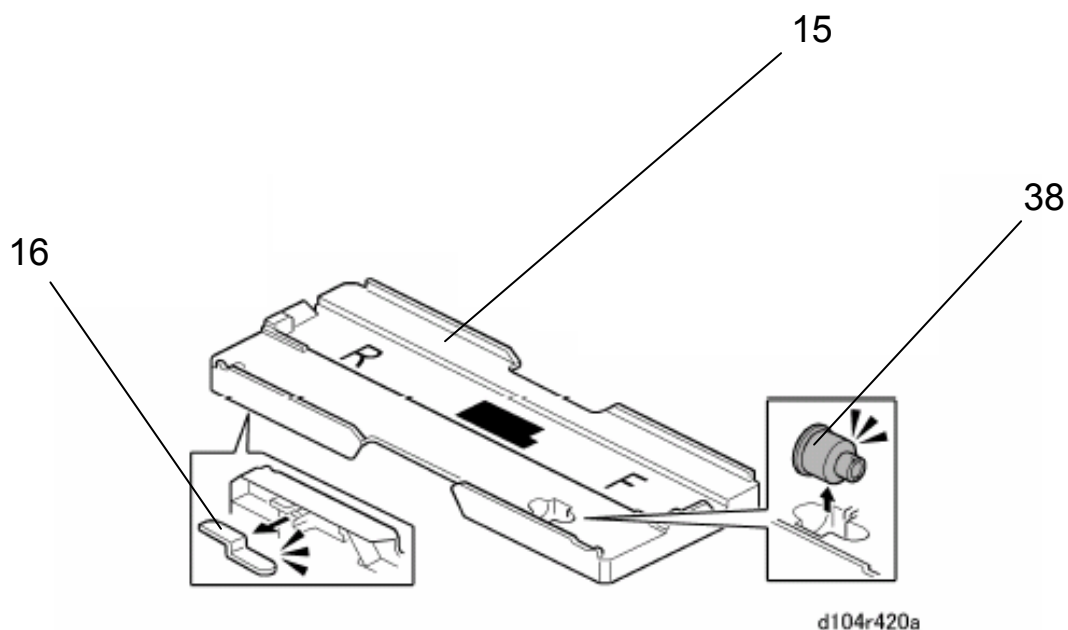
Model: Model V-C2		Date: 6-Jun-08	No.: MD014019
Modified Article: PCU Holder		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 18.-19.as follows.

Correct information:

1. Exterior 1 (D014/D015)

Index No.	Part No.	Description	Q'ty per Assembly
15	D0143690	HOLDER:PCU:VC2	1
38	D0143135	JOINT:DRIVE:DEVELOPMENT UNIT	1
16	D0143144	ADJUSTING PIN:DEVELOPMENT	1



Model: Model V-C2		Date: 10-Jun-08	No.: MD014020
Modified Article: Fusing Unit		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows.

Incorrect information:

51.Fusing Unit 3 (D014/D015)

Index No.	Part No.	Description	Qty Per Assembly
*	D014 4018	Fusing Unit:C2ANA:Ass'y	1
*	D014 4028	Fusing Unit:C2EU:Ass'y	1
1	5206 2684	Shoulder Screw - M3	1
2	D014 4125	Fusing Unit Cover	1
3	D014 4190	Stopper - Thermostat	2
4	D014 4191	Stopper Pad - Thermostat	2
5	D014 4175	Thermostat:Heat Roller:Welding	1
6	D014 4235	Housing:Thermostat:Press Fit	1
7	D014 4161	Supporting Plate:Positioning:	
		Fusing Unit:Rear	1
8	B132 4148	Housing:Thermostat	1
9	AX43 0186	Heater - 117V 400W	1
9	AX43 0190	Heater - 227V 400W	1
10	D014 4236	Front Heater Holder - Pressure	1
11	D014 4237	Rear Heater Holder - Pressure	1
12	AX44 0269	Heater - 117V 700W	1
12	AX44 0271	Heater - 227V 700W	1
13	AX43 0188	Heater - 117V 250W	1
13	AX44 0267	Heater - 227V 600W	1

Correct information:

Index No.	P/NO.	Description	Qty per Assembly
9	AX430186	Heater-117V 400W	1
9	AX440267	Heater-227V 600W	1
13	AX430188	Heater-117V 250W	1
13	AX430190	Heater-227V 400W	1

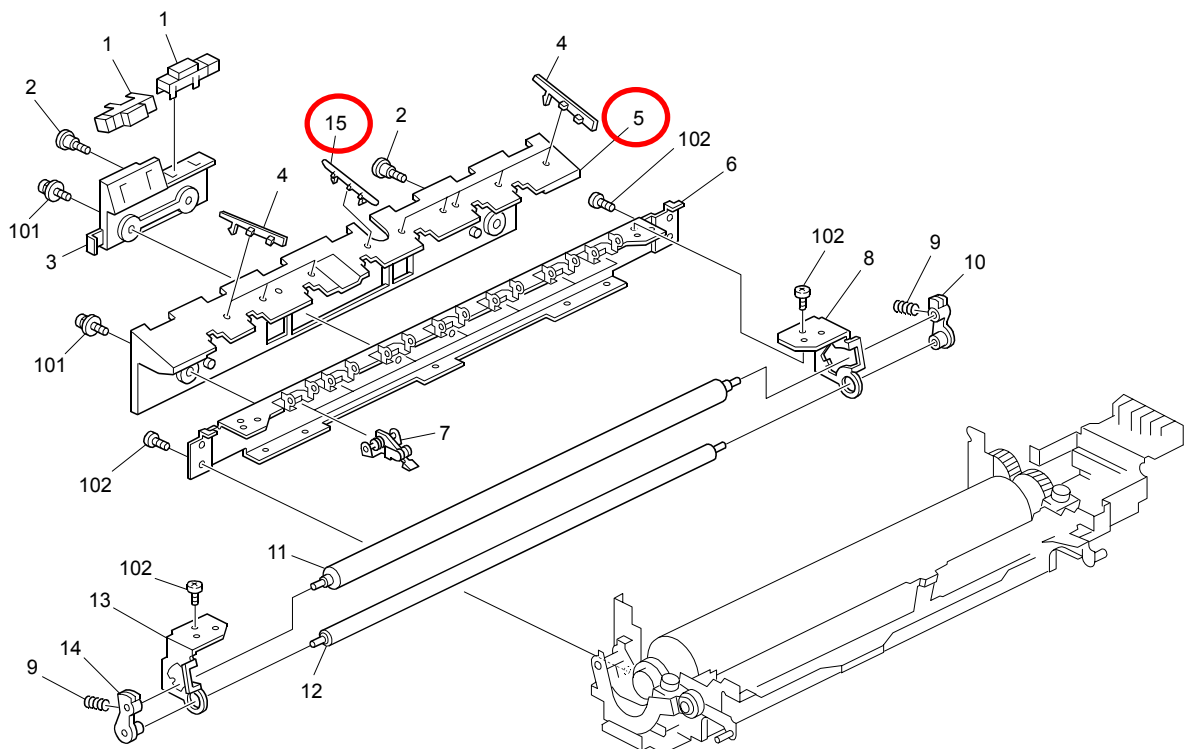
Model: V-C2		Date: 13-Jun-08	No.: MD014021
Modified Article: Guide Plate: Fusing Exit		Prepared by: Y.Ikeda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0144256	D0144356	Guide Plate: Fusing Exit	1	X/X	125	5	A
-----	D0144347	Guide: Fusing Exit: Middle	1	X/X	125	15	A

Change: The shapes of these parts were changed.

Reason: To further improve paper feed reliability.

Note: The interchangeability of the new parts **as a set** is O/O.



Model: V-C2

Date: 13-Jun-08

No.: MD014021

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C6000 Gestetner MP C6000 Lanier LD260c Savin C6055	120V/60Hz	USA, Canada	D014-17	M7980500338
Infotec MP C6000	220-240V/50Hz,60Hz	Europe, etc.	D014-26	M7980600673
Aficio MP C6000 NRG MP C6000 Lanier MP C6000	220-240V/50Hz,60Hz	Europe, etc.	D014-27	M7980500634
Infotec MP C6000SP	220-240V/50Hz,60Hz	Europe, etc.	D014-66	M7980601069
Aficio MP C7500 Gestetner MP C7500 Lanier LD275c Savin C7570	208-240V/60Hz	USA, Canada	D015-17	M8080500057
Infotec MP C7500	220-240V/50Hz,60Hz	Europe, etc.	D015-26	M8080600166
Aficio MP C7500 NRG MP C7500 Lanier MP C7500	220-240V/50Hz	Europe, etc.	D015-27	M8080500215
Infotec MP C7500SP	220-240V/50Hz,60Hz	Europe, etc.	D015-66	M8080600323

Model: V-C1/C2		Date: 23-Jun-08	No.: MB652004
Modified Article: ARDF		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

14. ARDF Drive & Electrical 2 (B132/B181/B200)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6525502	B6525505	PCB:MAIN CONTROL:ASS'Y	1	X/O	43	8	

See related MB#MB132006

15. ARDF Drive & Electrical 2 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6525504	B6525505	PCB:MAIN CONTROL:ASS'Y	1	X/O	45	8	

Model: Model V-C2		Date: 5-Aug-08	No.: MD014022
Modified Article: Branding Decal		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please add following parts to your parts catalog on page 19.

1. EXTERIOR 1 (D014/D015)

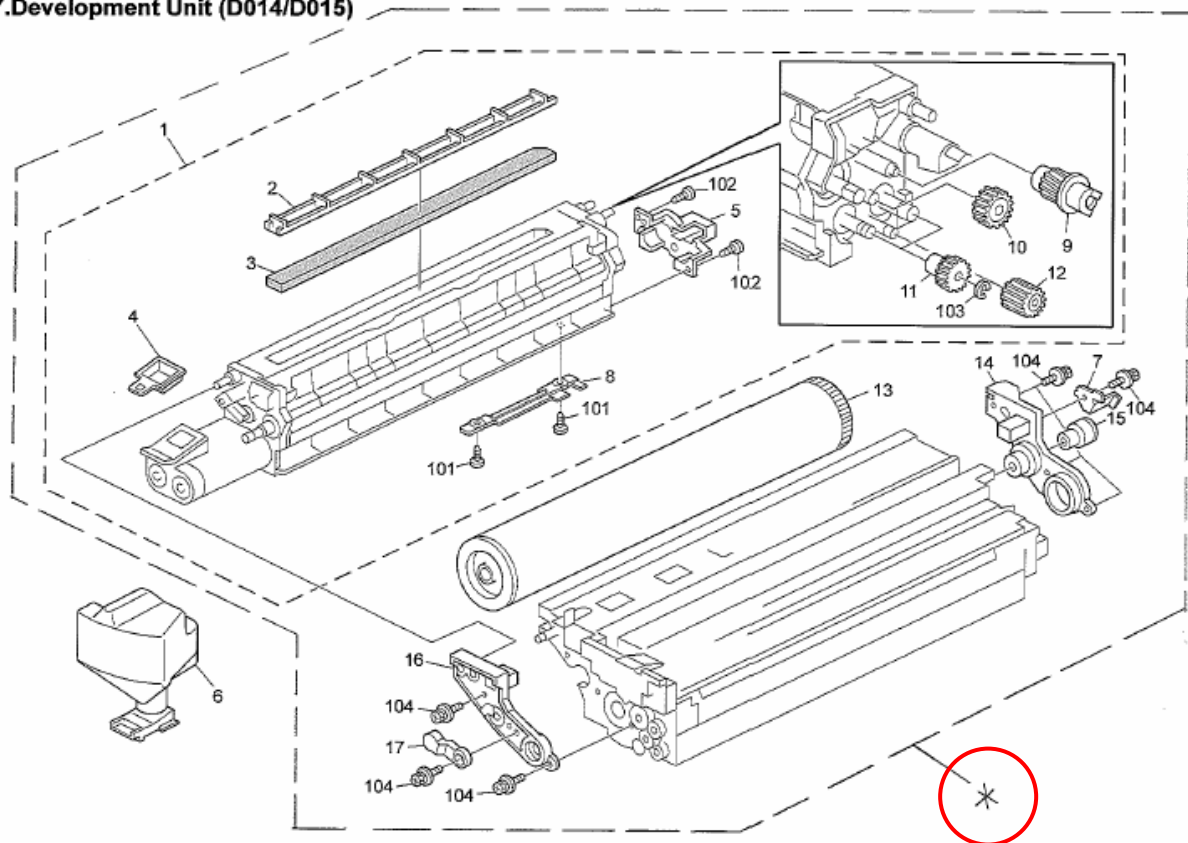
New part number	Description	Q'ty	Page	Index	Note
D0141532	SHEET:LOGO:AFICIO:C6000	1	19	20	
D0141533	SHEET:LOGO:GES:NA:C6000	1	19	20	Without Aficio logo(NA only)
D0141534	SHEET:LOGO:LAN:NA:LD260C	1	19	20	
D0141535	SHEET:LOGO:SVN:C6055	1	19	20	
D0141537	SHEET:LOGO:NSA:C6000	1	19	20	
D0141538	SHEET:LOGO:REX:C6000	1	19	20	
D0141539	SHEET:LOGO:GES:EU:C6000	1	19	20	With Aficio logo (EU only)
D0151532	SHEET:LOGO:AFICIO:C7500	1	19	20	
D0151533	SHEET:LOGO:GES:NA:C7500	1	19	20	Without Aficio logo(NA only)
D0151534	SHEET:LOGO:LAN:NA:LD275C	1	19	20	
D0151535	SHEET:LOGO:SVN:C7570	1	19	20	
D0151537	SHEET:LOGO:NSA:C7500	1	19	20	
D0151538	SHEET:LOGO:REX:C7500	1	19	20	
D0151539	SHEET:LOGO:GES:EU:C7500	1	19	20	With Aficio logo (EU only)

Model: V-C2		Date: 19-Aug-08	No.: MD014023
Modified Article: PCU: FC Ass'y		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0143049	D0143046	PCU: FC: Exp: New: Ass'y	3-3	O/O	91	*	

Change/Reason: Vender change.

37.Development Unit (D014/D015)



Model: V-C2		Date: 19-Aug-08	No.: MD014024
Modified Article: PCB: IPU		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0145422	D0145424	PCB:IPU	1	O/O	175	11	

Reissued: 26-Aug-08

Model: Model V-C2	Date: 19-Aug-08	No.: MD014025a
-------------------	-----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Washer		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 131.as follows.

Correct information:
57. Paper Exit 2 (D014/D015)

Index No.	Part No.	Description	Q'ty per Assembly
<i>4</i>	<i>5937 4158</i>	<i>SPRING WASHER - BD10</i>	<i>1</i>
5	B1327165	SPACER:DIA21	1

Model: Model V-C2		Date: 19-Aug-08	No.: MD014026
Modified Article: Decal on operation panel		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 19 as follows.

Correct information:

1. Exterior 1 (D014/D015)

Index No.	Part No.	Description	Q'ty per Assembly
37	B2371544	SHEET:DATA:DISPLAY:PLAIN	1

NOTE: Place to attach this decal.



Model: Model V-C2		Date: 22-Aug-08	No.: MD014027
Modified Article: Fusing Unit		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog on page 119.as follows.

Correct information:

51. Fusing Unit 3 (D014/D015)

Index No.	Part No.	Description	Q'ty per Assembly	
*	D0144018	Fusing Unit for 120V model	1	NOTE 1
*	D0144028	Fusing Unit for 208-240V model	1	NOTE 2

NOTE 1: for D014-17

NOTE 2: for D014-26, 27, 66, 67 AND D015-17, 26, 27, 66, 67

Model: V-C2		Date: 22-Aug-08	No.: MD014028
Modified Article: PCB: Control Board EX1		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

78. Electrical Section 6 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0145711	D0145731	PCB: Control Board Ex1	1	X/O	173	1	

Model: V-C2		Date: 8-Sep-08	No.: MD014029
Modified Article: PCU: SHIELD:CASE SEAL		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

36. PCU 3 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0142268	D0142457	SHIELD:CASE:REAR:COLOR	3	X/O	89	15	
D0142268	D0142460	SHIELD:CASE:REAR:K	1	X/O	89	15	

NOTE:

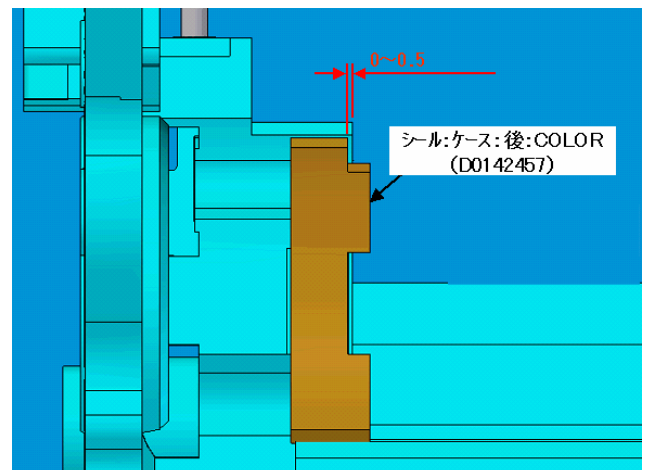
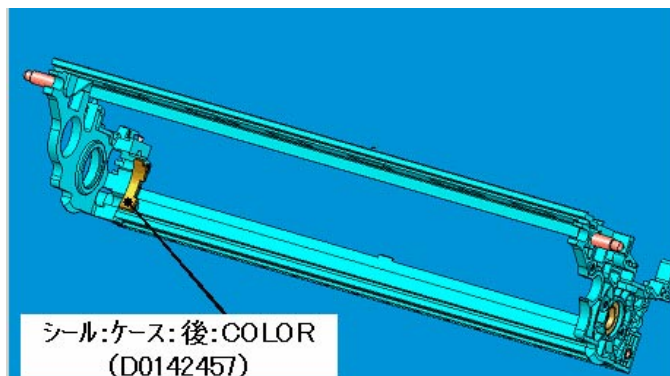
D0142457 is only for the C, M, Y-PCU

D0142460 is only for the K PCU

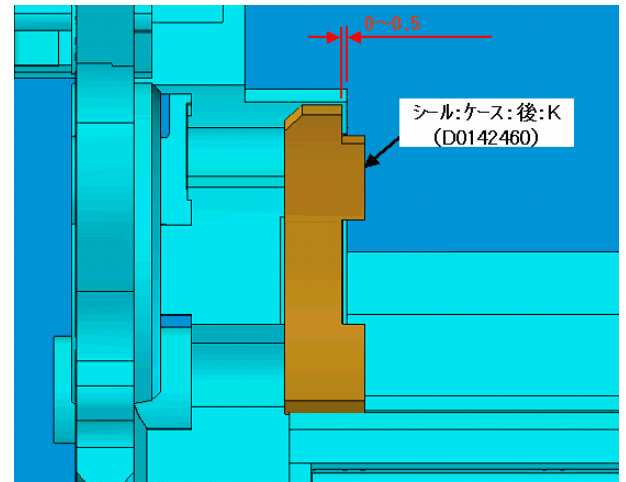
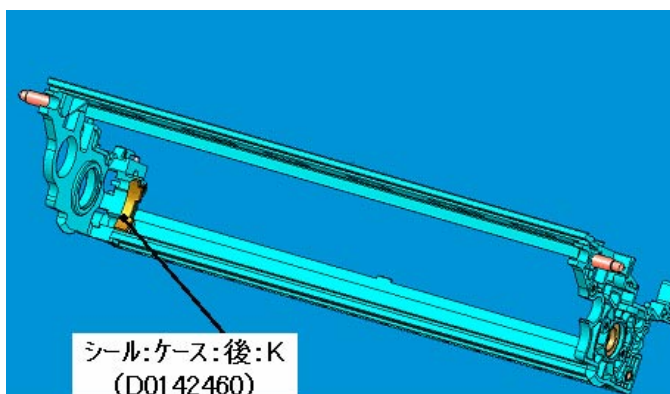


Parts location:

D0142457



D0142460



Model: V-C2		Date: 3-Nov-08	No.: MB652005
Modified Article: ARDF Motors		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8062281	D4122345	GEAR:Z47:M0.8	1-1	X/O	27	30	
A8062161	D4122349	TIMING PULLEY:T30/Z20:S2M/M0.8	1-1	X/O	45	15	
A8062283	D4122347	GEAR:Z20/Z47:M0.8:LEFT:REAR	2-2	X/O	45	16	
A8062285	D4122346	GEAR:Z20/Z47:M0.8:RIGHT:FRONT	1-1	X/O	45	13	
A8062287	D4122348	GEAR:Z20/Z47:M0.8:RIGHT:REAR	1-1	X/O	45	12	

Reason: To improve reliability.

Reissued: 12-Nov-08

Model: V-C2	Date: 10-Nov-08	No.: MD014030a
-------------	-----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: <i>TONER SUPPLY UNIT:ASS'Y</i>		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0143361	D0143359	TONER SUPPLY UNIT:ASS'Y	4	O/O	81	13	

Model: V-C2		Date: 12-Nov-08	No.: MD014031
Modified Article: TONER SUPPLY UNIT:VENUS-C2:ASS'Y		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q't y	Int	Page	Index	Note
D0143301	D0143302	TONER SUPPLY UNIT:VENUS-C2:ASS'Y	1	O/O	79	1	

Model: V-C2		Date: 12-Nov-08	No.: MD014032
Modified Article: Paper Exit		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please correct the parts catalog as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063908	AA063909	SPRING:GUIDE PLATE:OPEN AND CLOSE	1-1	-	129	4	
AA063909	AA063908	SPRING:TIGHTENER	1-1	-	133	6	

Reissued: 17-Nov-08

Model: V-C2	Date: 8-Sep-08	No.: MD014029a
-------------	----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PCU: SHIELD:CASE SEAL		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

36. PCU 3 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0142268	D0142457	SHIELD:CASE:REAR:COLOR	3	X/O	89	15	
D0142268	D0142460	SHIELD:CASE:REAR:K	1	X/O	89	15	
<i>D0142340</i>	<i>D0142461</i>	<i>DRUM STAY:BRUSH ROLLER:COLOR:ASS'Y</i>	<i>3</i>	<i>X/O</i>	<i>89</i>	<i>25</i>	
<i>D0142340</i>	<i>D0142463</i>	<i>DRUM STAY:BRUSH ROLLER:K:ASS'Y</i>	<i>1</i>	<i>X/O</i>	<i>89</i>	<i>25</i>	

NOTE:

D0142457 is only for C, M, Y-PCU

D0142460 is only for K PCU

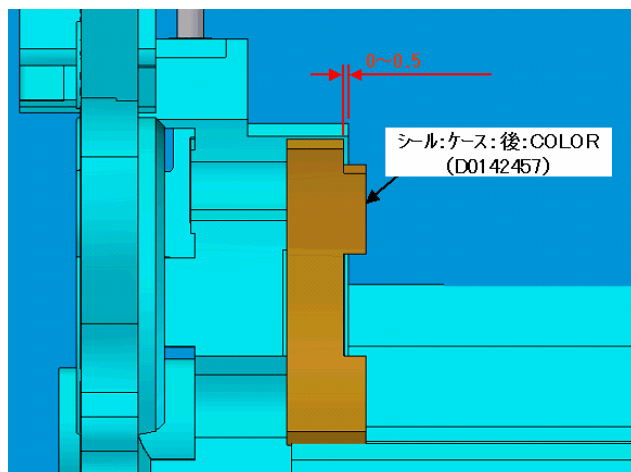
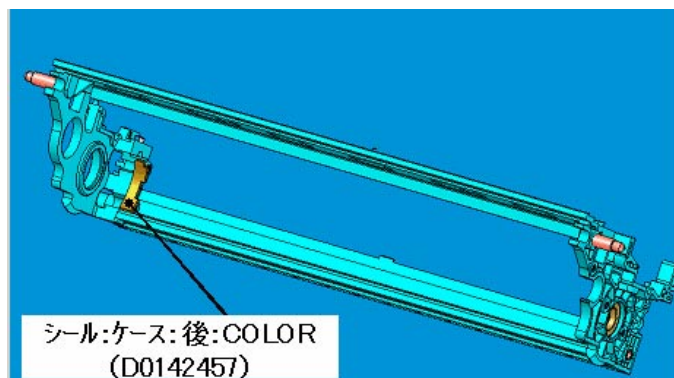
D0142461 is only for the C, M, Y-PCU
D0142463 is only for the K PCU

Reissued: 17-Nov-08

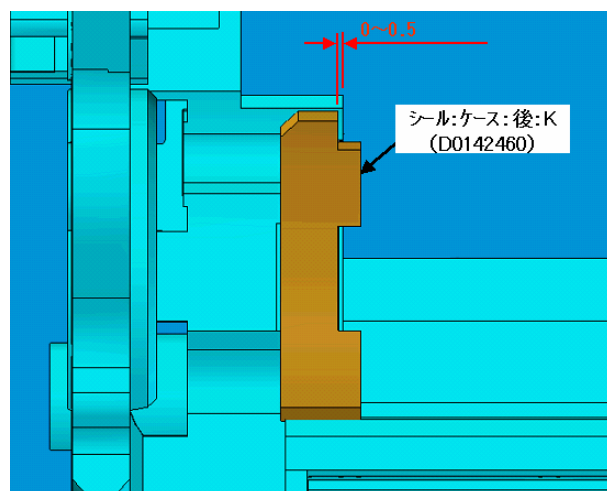
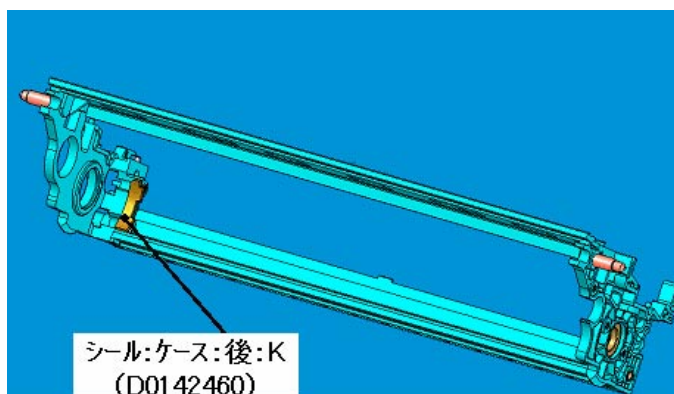
Model: V-C2	Date: 8-Sep-08	No.: MD014029a
-------------	----------------	----------------

Parts location:

D0142457



D0142460



Model: V-C2		Date: 19-Nov-08	No.: MD014033
Modified Article: Toner Supply		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0143301	D0143302	Toner Supply Unit	1-1	O/O	79	1	
D0143361	D0143359	Toner Supply Unit - Drive	4-4	O/O	81	13	

Please refer also to the related MB#MD014005.

Model: V-C2		Date: 3-Dec-08	No.: MD014034
Modified Article: PCB: Control Board: Ex1		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

78. Electrical Section 6 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0145731	D0145738	PCB: Control Board: Ex1	1	X/O	173	1	

Please refer also to the related MB#MD014028.

Model: V-C2		Date: 3-Dec-08	No.: MD014035
Modified Article: Roller Intermediate Transfer		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0143301	D0143302	TONER SUPPLY UNIT:VENUS-C2:ASS'Y	1	O/O	79	1	

Reissued:26-Jan-09

Model: V-C2	Date: 8-Dec-08	No.: MD014036a
-------------	----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PCB:CONTROL BOARD:EX1		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

78. Electrical Section 6 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0145731	D0145738	PCB:CONTROL BOARD:EX1	1	X/O	173	1	-

MB Cancellation

This MB #MD014036 has been cancelled, as it contains the same information as MB #MD014034.

Model: V-C2		Date: 16-Dec-08	No.: MD014037
Modified Article: Bracket: Remove Paper Dust		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

44. Transfer Entrance 1 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0142601	D0142602	Bracket: Remove Paper Dust	1	X/O	105	2	-

Model: V-C2		Date: 19-Dec-08	No.: MD014038
Modified Article: Control Board		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

88. Control Board (D014/D015)

Old part number	New part number	Description	Q't y	Int	Page	Index	Note
14075377	14077242	IC - SN74AHCT1G08DCK	-	O/O	236	143	-
14076080	14077236	CMOS Logic SN74LVC2G04DCK	-	O/O	236	149	-
14076100	14077244	IC:SN74LVC1G04DCK	-	O/O	236	150	-
14706101	14077239	IC - SN74LVC2G17DCK	-	O/O	236	151	-
14076123	14077237	IC SN74IVC2G125DCU	-	O/O	236	152	-
14076201	14077242	CMOS Logic SN74LVC1G125DCK	-	O/O	236	156	-
14076204	14077250	CMOS Logic SN74LVC2G07DCK	-	O/O	236	158	-
14076205	14077245	CMOS Logic SN74LVC1G06DCK	-	O/O	236	159	-
14076259	14077241	CMOS Logic SN74AHCT1G04DCK	-	O/O	236	160	-
14076368	14074840	CMOS Logic SN74AHC1G04DCK	-	O/O	236	164	-
14076451	14077249	CMOS Logic SN74LVC1G32DCK	-	O/O	236	166	-

Model: V-C2		Date: 13-Jan-09	No.: MD014039
Modified Article: Decal: Misfeed Removal		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

89. Decals and Documents (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0141550	D0141551	Decal: Misfeed Removal	1	X/O	19	17	-
D0141550	D0141551	Decal: Misfeed Removal	1	X/O	245	47	-

Model: Model V-C2		Date: 26-Jan-09	No.: MD014040
Modified Article: CMOS Logic		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

88. Control Board (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076201	14077247	CMOS Logic SN74LVC1G125DCK	-	O/O	236	156	-

Model: Model V-C2		Date: 28-Jan-09	No.: MD014041
Modified Article: HINGE: DOOR: LOWER		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

1. Exterior 1 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1321464	D0141466	Hinge: Door: Lower: Ass'y	1-1	X/O	19	12	-

Reissued:13-Feb-09

Model: Model V-C2	Date: 10-Feb-09	No.: MD014042a
-------------------	-----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Guide: Paper Feed: Upper		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

6. Original Feed 1 (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4772342	B4772343	Guide: Paper Feed: Upper	1-1	X/O	29	1	-

Model: Model V-C2		Date: 24-Feb-09	No.: MD014043
Modified Article: ADF Unit		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

4. ARDF Exterior (D014/D015)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1327453	B1327454	ADF Unit	1-1	X/O	25	1	-



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model V-C2	D014	200903		A8062281	D4122345	GEAR:Z47:M0.8	1	1	X/O		27	30	A				V0803881
Model V-C2	D015	200903		A8062281	D4122345	GEAR:Z47:M0.8	1	1	X/O		27	30	A				V0803881
Model V-C2	D014	200903			A3562747	PULLEY SPACER	0	1			45	36	A	X/O	Y		V0803881
Model V-C2	D014	200903		A8062161	D4122349	TIMING PULLEY:T30/Z20:S2M/M0.8	1	1	X/O		45	15	A				V0803881
Model V-C2	D014	200903		A8062283	D4122347	GEAR:Z20/Z47:M0.8:LEFT:REAR	2	2	X/O		45	16	A				V0803881
Model V-C2	D014	200903		A8062285	D4122346	GEAR:Z20/Z47:M0.8:RIGHT:FRONT	1	1	X/O		45	13	A				V0803881
Model V-C2	D014	200903		A8062287	D4122348	GEAR:Z20/Z47:M0.8:RIGHT:REAR	1	1	X/O		45	12	A				V0803881
Model V-C2	D015	200903			A3562747	PULLEY SPACER	0	1			45	36	A	X/O	Y		V0803881
Model V-C2	D015	200903		A8062161	D4122349	TIMING PULLEY:T30/Z20:S2M/M0.8	1	1	X/O		45	15	A				V0803881
Model V-C2	D015	200903		A8062283	D4122347	GEAR:Z20/Z47:M0.8:LEFT:REAR	2	2	X/O		45	16	A				V0803881
Model V-C2	D015	200903		A8062285	D4122346	GEAR:Z20/Z47:M0.8:RIGHT:FRONT	1	1	X/O		45	13	A				V0803881
Model V-C2	D015	200903		A8062287	D4122348	GEAR:Z20/Z47:M0.8:RIGHT:REAR	1	1	X/O		45	12	A				V0803881
Model V-C2	D014	200903		B1327580	B2476487	HARNESS:PAPER FEED UNIT:LOWER:ASS'Y	3	3	O/O		73	22					V0803031
Model V-C2	D014	200903		B1327581	B2476488	HARNESS:PAPER FEED UNIT:UPPER:ASS'Y	3	3	O/O		73	16					V0803031
Model V-C2	D014	200903		B0656366	B2476366	BRACKET:DRIVE	3	3	O/O		73	31	A				V0803715
Model V-C2	D015	200903		B1327580	B2476487	HARNESS:PAPER FEED UNIT:LOWER:ASS'Y	3	3	O/O		73	22					V0803031
Model V-C2	D015	200903		B1327581	B2476488	HARNESS:PAPER FEED UNIT:UPPER:ASS'Y	3	3	O/O		73	16					V0803031
Model V-C2	D015	200903		B0656366	B2476366	BRACKET:DRIVE	3	3	O/O		73	31	A				V0803715
Model V-C2	D014	200903		B0656330	B2476335	SIDE PLATE:REAR:PAPER FEED UNIT:ASS'Y	3	3	O/O		75	14	A				V0803715
Model V-C2	D015	200903		B0656330	B2476335	SIDE PLATE:REAR:PAPER FEED UNIT:ASS'Y	3	3	O/O		75	14	A				V0803715



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model V-C2	D014	200904		B1324674	B2474675	GRIP:RELEASE:DUPLEX UNIT:ASS'Y	1	1	O/O		137	4					V0900675
Model V-C2	D015	200904		B1324674	B2474675	GRIP:RELEASE:DUPLEX UNIT:ASS'Y	1	1	O/O		137	4					V0900675
Model V-C2	D014	200904		07413808	07423808	BALL BEARING - 8X16X5	2	2	O/O		143	103					V0900662
Model V-C2	D015	200904		07413808	07423808	BALL BEARING - 8X16X5	2	2	O/O		143	103					V0900662
Model V-C2	D014	200904		B1327005	D0147005	DECURA:HEAT PIPE:DIA15	1	1	O/O		129	14					V0900664
Model V-C2	D015	200904		B1327005	D0147005	DECURA:HEAT PIPE:DIA15	1	1	O/O		129	14					V0900664



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
V-C2		D014	200905	B4772342	B4772343	GUIDE:PAPER FEED:UPPER	1	1	X/O		29	1					V0804669
V-C2		D014	200905	B4772343	B4772344	GUIDE:PAPER FEED:UPPER	1	1	X/O		29	1					V0900772
V-C2		D015	200905	B4772342	B4772343	GUIDE:PAPER FEED:UPPER	1	1	X/O		29	1					V0804669
V-C2		D015	200905	B4772343	B4772344	GUIDE:PAPER FEED:UPPER	1	1	X/O		29	1					V0900772
V-C2		D014	200905	B4773141	B4773142	GEAR:Z23:INPUT:FRONT	1	1	O/O		43	20					V0801191
V-C2		D014	200905	B4773142	B4773147	GEAR:Z23:INPUT:FRONT	1	1	X/O		43	20					V0900771
V-C2		D015	200905	B4773141	B4773142	GEAR:Z23:INPUT:FRONT	1	1	O/O		43	20					V0801191
V-C2		D015	200905	B4773142	B4773147	GEAR:Z23:INPUT:FRONT	1	1	X/O		43	20					V0900771
V-C2		D014	200905	B6525505	B6525506	PCB.MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V0900930
V-C2		D015	200905	B6525505	B6525506	PCB.MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V0900930
V-C2		D014	200905	A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		67	26					V0901011
V-C2		D015	200905	A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		67	26					V0901011



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200906		A0966553	B2342864	PAD:CLEANER	2	2	O/O		71	8					V0901170	9040931
V-C2	D015	200906		A0966553	B2342864	PAD:CLEANER	2	2	O/O		71	8					V0901170	9040931



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200907		A3562747	G0703088	PULLEY SPACER	1	1	O/O		45	36					V0901715	
V-C2	D015	200907		A3562747	G0703088	PULLEY SPACER	1	1	O/O		45	36					V0901715	





Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200908			D0141346	JOINT:UNIVERSAL	0	1			157	27			Y			
V-C2	D015	200908			D0141346	JOINT:UNIVERSAL	0	1			157	27			Y			



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200909		AB014290	AB014325	Gear - 34Z	1	1	X/O		123	16					V0700066	
V-C2	D015	200909		AB014290	AB014325	Gear - 34Z	1	1	X/O		123	16					V0700066	



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200910		B1327114	D0817114	GUIDE PLATE:LEFT LOWER:ASS'Y	1	1	O/O		183	8					V0902391	9080667
V-C2	D015	200910		B1327114	D0817114	GUIDE PLATE:LEFT LOWER:ASS'Y	1	1	O/O		183	8					V0902391	9080667



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200911		A0602512	AG050102	Registration Roller Knob	2	2	O/O		103	8					V0701128	
V-C2	D015	200911		A0602512	AG050102	Registration Roller Knob	2	2	O/O		103	8					V0701128	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	200912		B6525506	B6525507	PCB:MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V0902398	9090010
V-C2	D015	200912		B6525506	B6525507	PCB:MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V0902398	9090010



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201001		D0146050	D0816050	Image Transfer Belt	1	1	O/O		93	7					V0902942	
V-C2	D015	201001		D0146050	D0816050	Image Transfer Belt	1	1	O/O		93	7					V0902942	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201002		B1321674	D0811674	COVER:OPTICS SECTION	1	1	X/O		51	3					V1000094	10010172
V-C2	D015	201002		B1321674	D0811674	COVER:OPTICS SECTION	1	1	X/O		51	3					V1000094	10010172
V-C2	D014	201002		A2472800	B2342624	BALL BEARING - 8X12X5	2	2	O/O		107	7					V0902926	9100479
V-C2	D015	201002		A2472800	B2342624	BALL BEARING - 8X12X5	2	2	O/O		107	7					V0902926	9100479
V-C2	D014	201002		A2472800	B2342624	BALL BEARING - 8X12X5	1	1	O/O		155	7					V0902926	9100479
V-C2	D015	201002		A2472800	B2342624	BALL BEARING - 8X12X5	1	1	O/O		155	7					V0902926	9100479



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201003		B1321506	D0811506	COVER:LEFT MIDDLE	1	1	O/O		21	2					V0902750	9100448
V-C2	D015	201003		B1321506	D0811506	COVER:LEFT MIDDLE	1	1	O/O		21	2					V0902750	9100448
V-C2	D014	201003		D0144018	D0144019	FUSING UNIT FOR 120V MODEL	1	1	O/O		119	*					V0902889	9100498
V-C2	D014	201003		D0144147	D0814147	FUSING ENTRANCE GUIDE PLATE:UPPER	1	1	O/O		123	5					V0902824	9101074
V-C2	D015	201003		D0144147	D0814147	FUSING ENTRANCE GUIDE PLATE:UPPER	1	1	O/O		123	5					V0902824	9101074



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201004		D0145191	D0145181	LCDC BOARD - NA	1	1	X/O		23	13					V0903184	9110748
V-C2	D015	201004		D0145191	D0145181	LCDC BOARD - NA	1	1	X/O		23	13					V0903184	9110748
V-C2	D014	201004		D0144028	D0144029	FUSING UNIT:C2EU:ASS'Y	1	1	O/O		119	*					V0902889	9100498
V-C2	D015	201004		D0144028	D0144029	FUSING UNIT:C2EU:ASS'Y	1	1	O/O		119	*					V0902889	9100498
V-C2	D014	201004			11050042	WIRE BAND	0	2			135	116			Y		V1000529	10020452
V-C2	D015	201004			11050042	WIRE BAND	0	2			135	116			Y		V1000529	10020452



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201005		D0145192	D0145182	PCB:VC2:LCDC:EU:ASS'Y	1	1	X/O		23	13					V0903184	9110748
V-C2	D015	201005		D0145192	D0145182	PCB:VC2:LCDC:EU:ASS'Y	1	1	X/O		23	13					V0903184	9110748
V-C2	D014	201005		B4772344	B4772347	GUIDE:PAPER FEED:UPPER	1	1	O/O		29	1					V1000689	10010705
V-C2	D015	201005		B4772344	B4772347	GUIDE:PAPER FEED:UPPER	1	1	O/O		29	1					V1000689	10010705
V-C2	D014	201005		B6521210	B6521240	HINGE:LEFT:ASS'Y	1	1	O/O		47	6					V1000689	10010705
V-C2	D015	201005		B6521210	B6521240	HINGE:LEFT:ASS'Y	1	1	O/O		47	6					V1000689	10010705
V-C2	D014	201005		B6521220	B6521250	HINGE:RIGHT:ASS'Y	1	1	O/O		47	10					V1000689	10010705
V-C2	D015	201005		B6521220	B6521250	HINGE:RIGHT:ASS'Y	1	1	O/O		47	10					V1000689	10010705
V-C2	D014	201005			B1323349	GEAR:DRIVE:TONER SUPPLY UNIT	0	4			81	25			RD014107		V1000979	
V-C2	D015	201005			B1323349	GEAR:DRIVE:TONER SUPPLY UNIT	0	4			81	25			RD014107		V1000979	
V-C2	D014	201005			AA082140	BUSHING:DRIVE:SUPPLY:MM6	0	4			81	26			RD014107		V1000979	
V-C2	D015	201005			AA082140	BUSHING:DRIVE:SUPPLY:MM6	0	4			81	26			RD014107		V1000979	
V-C2	D014	201005			D0143366	SHAFT:MAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW	0	4			81	27			RD014107		V1000979	
V-C2	D015	201005			D0143366	SHAFT:MAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW	0	4			81	27			RD014107		V1000979	
V-C2	D014	201005			G1783186	MAGNETIC CLUTCH:TONER SUPPLY UNIT:ASS'Y	0	4			81	28			RD014107		V1000979	
V-C2	D015	201005			G1783186	MAGNETIC CLUTCH:TONER SUPPLY UNIT:ASS'Y	0	4			81	28			RD014107		V1000979	
V-C2	D014	201005		B1325356	D0815356	HARNESS:SEPARATION:HIGH VOLTAGE SUPPLY CORN	1	1	X/O		135	20					V1000529	10020452
V-C2	D015	201005		B1325356	D0815356	HARNESS:SEPARATION:HIGH VOLTAGE SUPPLY CORN	1	1	X/O		135	20					V1000529	10020452
V-C2	D014	201005		AX040144	AX040252	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		159	13					V1000679	10021210
V-C2	D015	201005		AX040144	AX040252	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		159	13					V1000679	10021210
V-C2	D014	201005		D0145738	D0145748	PCB:CONTROL BOARD:EX1:V-C2:SUB-ASS'Y	1	1	O/O		173 235	1 * A			Y		V1000224	10010840
V-C2	D015	201005		D0145738	D0145748	PCB:CONTROL BOARD:EX1:V-C2:SUB-ASS'Y	1	1	O/O		173 235	1 * A			Y		V1000224	10010840



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201006		B6523123	B6523129	BRACKET:ROLLER:DRIVEN:TRANSPORT BELT	1	1	X/O		37	17					V1000926	10031380
V-C2	D015	201006		B6523123	B6523129	BRACKET:ROLLER:DRIVEN:TRANSPORT BELT	1	1	X/O		37	17					V1000926	10031380



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201007		B6525507	B6525508	PCB:MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V1000741	10040026
V-C2	D015	201007		B6525507	B6525508	PCB:MAIN CONTROL:ASS'Y	1	1	X/O		45	8					V1000741	10040026
V-C2	D014	201007		AX310047	AX310045	TOTAL COUNTER:7FIG:24V	2	2	O/O		69	11					V1001498	
V-C2	D015	201007		AX310047	AX310045	TOTAL COUNTER:7FIG:24V	2	2	O/O		69	11					V1001498	
V-C2	D014	201007		AA043294	AA043435	TIMING BELT:40S2M810	1	1	O/O		145	6					V1001498	
V-C2	D015	201007		AA043294	AA043435	TIMING BELT:40S2M810	1	1	O/O		145	6					V1001498	



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201004	Cancel		11050042	WIRE BAND	0	2			135	116			No	This information was not necessary (already applied to the parts catalog).	V1000529	10020452
V-C2	D015	201004	Cancel		11050042	WIRE BAND	0	2			135	116			No	This information was not necessary (already applied to the parts catalog).	V1000529	10020452



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201008		D0143005	D0813005	DEVELOPMENT UNIT:ASS'Y	4	4	O/O		91	1					V1000631	10040023
V-C2	D015	201008		D0143005	D0813005	DEVELOPMENT UNIT:ASS'Y	4	4	O/O		91	1					V1000631	10040023
V-C2	D014	201008		B1324627	D0814627	SIDE PLATE:FRONT:REVERSE UNIT	1	1	O/O		139	12	A		Y		V1001612	10061044
V-C2	D015	201008		B1324627	D0814627	SIDE PLATE:FRONT:REVERSE UNIT	1	1	O/O		139	12	A		Y		V1001612	10061044
V-C2	D014	201008		B1324620	D0814620	SIDE PLATE:REAR:REVERSE UNIT:ASS'Y	1	1	O/O		139	19	A		Y		V1001612	10061044
V-C2	D015	201008		B1324620	D0814620	SIDE PLATE:REAR:REVERSE UNIT:ASS'Y	1	1	O/O		139	19	A		Y		V1001612	10061044



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201009		B6523124	B6523181	DRIVEN ROLLER:SCANNING	1	1	O/O		39	18					V1001500	10060021
V-C2	D015	201009		B6523124	B6523181	DRIVEN ROLLER:SCANNING	1	1	O/O		39	18					V1001500	10060021
V-C2	D014	201009		B1322861	D0812861	SIDE FENCE:FRONT:ASS'Y	1	1	X/O		61	6	B		Y		V1001591	10070155
V-C2	D015	201009		B1322861	D0812861	SIDE FENCE:FRONT:ASS'Y	1	1	X/O		61	6	B		Y		V1001591	10070155
V-C2	D014	201009			04503008N	TAPPING SCREW - M3X8	0	1			61	104	B		Y			
V-C2	D015	201009			04503008N	TAPPING SCREW - M3X8	0	1			61	104	B		Y			

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201010		AW010107	AW010149	PHOTO REFIECTION SENSOR-PS122TL8-A	3	3	O/O		75	14					V1001880	10071269
V-C2	D015	201010		AW010107	AW010149	PHOTO REFIECTION SENSOR-PS122TL8-A	3	3	O/O		75	14					V1001880	10071269

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201011		AA043576	AA043676	SYNCHRONOUS BELT:CONNECTING:DC STEPPER MOTOR	3	3	O/O		77	30					V1002157	10071298
V-C2	D015	201011		AA043576	AA043676	SYNCHRONOUS BELT:CONNECTING:DC STEPPER MOTOR	3	3	O/O		77	30					V1002157	10071298
V-C2	D014	201011		AX040252	AX040254	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		161	13					V1001611	10060714
V-C2	D015	201011		AX040252	AX040254	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		161	13					V1001611	10060714
V-C2	D014	201011		AA043575	AA043675	SYNCHRONOUS BELT:REVERSE:S2M118	4	4	O/O		77	21					V1002157	10071298
V-C2	D015	201011		AA043575	AA043675	SYNCHRONOUS BELT:REVERSE:S2M118	4	4	O/O		79	25					V1002157	10071298



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201012		D0142157	D0812157	POLYGON SCANNER	1	1	O/O		57	6					V1001274	10041406
V-C2	D015	201012		D0142157	D0812157	POLYGON SCANNER	1	1	O/O		57	6					V1001274	10041406

RICOH Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		29 245	4 38					V1001736	09092070
V-C2	D014	201101		AA060899	AA061076	COIL SPRING:PRESSURE RELEASE:PICKUP	3	3	X/O		73	17					V1002523	10100777
V-C2	D014	201101		B6524518	D5224518	COMPRESSION SPRING:REVERSE ROLLER:LC	4	4	X/O		41	15	A		RD014122		V1002834	10100444
V-C2	D014	201101		B6524517	D5224517	ARM:PRESSURE:REVERSE:LOWER	4	4	X/O		41	14	A		RD014122		V1002834	10100444
V-C2	D014	201101		AX060357	AX050501	DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER	1	1	O/O		117	8					V1002914	10110760
V-C2	D015	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		29 245	4 38					V1001736	09092070
V-C2	D015	201101		AA060899	AA061076	COIL SPRING:PRESSURE RELEASE:PICKUP	3	3	X/O		73	17					V1002523	10100777
V-C2	D015	201101		B6524518	D5224518	COMPRESSION SPRING:REVERSE ROLLER:LC	4	4	X/O		41	15	A		RD014122		V1002834	10100444
V-C2	D015	201101		B6524517	D5224517	ARM:PRESSURE:REVERSE:LOWER	4	4	X/O		41	14	A		RD014122		V1002834	10100444
V-C2	D015	201101		AX060357	AX050501	DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER	1	1	O/O		117	8					V1002914	10110760



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201102		B1326621	D0626641	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		73	1					V1002523	10100777
V-C2	D015	201102		B1326621	D0626641	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		73	1					V1002523	10100777
V-C2	D014	201102		D0146569	D0816569	TONER OUTLET SUB-UNIT:TRANSFER:DIAGONAL SLANTED:ASS'Y	1	1	O/O		149	11					V1002363	
V-C2	D015	201102		D0146569	D0816569	TONER OUTLET SUB-UNIT:TRANSFER:DIAGONAL SLANTED:ASS'Y	1	1	O/O		149	11					V1002363	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201103			D0146250	TRANSFER UNIT:ASS'Y	0	1			111	*			Y		V1100297	
V-C2	D015	201103			D0146250	TRANSFER UNIT:ASS'Y	0	1			111	*			Y		V1100297	



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201104		G5644151	B7144151	RAIL:SIDE FENCE	1	1	O/O		27	1					V1100602	11020443
V-C2	D015	201104		G5644151	B7144151	RAIL:SIDE FENCE	1	1	O/O		27	1					V1100602	11020443



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201105		B6524527	D5224527	GATE PAWL REVERSE LOWER LEFT:	1	1	O/O		41	1					V1100576	11020118
V-C2	D015	201105		B6524527	D5224527	GATE PAWL REVERSE LOWER LEFT:	1	1	O/O		41	1					V1100576	11020118
V-C2	D014	201105		D0145721	D0815799	HDD ASS'Y	1	1	O/O		173	6					V1100233	11010514
V-C2	D015	201105		D0145721	D0815799	HDD ASS'Y	1	1	O/O		173	6					V1100233	11010514



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201107		B0651303	D0621303	COVER:LARGE CAPACITY TRAY	1	1	O/O		21	15					V1101294	11050632
V-C2	D015	201107		B0651303	D0621303	COVER:LARGE CAPACITY TRAY	1	1	O/O		21	15					V1101294	11050632
V-C2	D014	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		23	11					V1100517	
V-C2	D015	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		23	11					V1100517	
V-C2	D014	201107		D0146558	D0816558	TONER OUTLET SUB-UNIT:PCU:SIDE:ASS'Y	1	1	O/O		149	6					V1002363	
V-C2	D015	201107		D0146558	D0816558	TONER OUTLET SUB-UNIT:PCU:SIDE:ASS'Y	1	1	O/O		149	6					V1002363	



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201108		B4771152	B6521152	STAY:FRAME:LEFT	1	1	O/O		47	2	A		RD014127		V1000621	10020694
V-C2	D015	201108		B4771152	B6521152	STAY:FRAME:LEFT	1	1	O/O		47	2	A		RD014127		V1000621	10020694
V-C2	D014	201108			11050511	Harness Clamp - LWS-0306ZC	8	9			47	105	A		RD014127			
V-C2	D015	201108			11050511	Harness Clamp - LWS-0306ZC	8	9			47	105	A		RD014127			



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201109		B1321184	D0811184	LEVER:PULL OUT:PRINTING	1	1	X/O		103	13					V1101239	11050987
V-C2	D015	201109		B1321184	D0811184	LEVER:PULL OUT:PRINTING	1	1	X/O		103	13					V1101239	11050987



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201110		B1321502	D0821502	COVER:RIGHT UPPER	1	1	O/O		49	16					V1101294	11050632
V-C2	D015	201110		B1321502	D0821502	COVER:RIGHT UPPER	1	1	O/O		49	16					V1101294	11050632
V-C2	D014	201110		B1326528	D0816528	TONER OUTLET SUB-UNIT.PCU:LENGTHWISE:ASS'Y	1	1	O/O		149	18					V1002363	
V-C2	D015	201110		B1326528	D0816528	TONER OUTLET SUB-UNIT.PCU:LENGTHWISE:ASS'Y	1	1	O/O		149	18					V1002363	
V-C2	D014	201110		B1321583	D0811432	DECAL:CAUTION CHART:COPY:ORIGINAL:ENGLISH	1	1	O/O		49 245	15 2					V1101294	11050632
V-C2	D015	201110		B1321583	D0811432	DECAL:CAUTION CHART:COPY:ORIGINAL:ENGLISH	1	1	O/O		49 245	15 24					V1101294	11050632
V-C2	D014	201110		B1321482	D0811482	DECAL:CAUTION CHART:INKJET:MANUAL FEED:ENGLISH	1	1	O/O		59 245	2 19					V1101294	11050632
V-C2	D015	201110		B1321482	D0811482	DECAL:CAUTION CHART:INKJET:MANUAL FEED:ENGLISH	1	1	O/O		59 245	2 19					V1101294	11050632



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201111		B2231540	R7241540	KEYTOP:10KEY-SERVICE:NA	1	1	O/O		23	11					V1101088	11041262
V-C2	D015	201111		B2231540	R7241540	KEYTOP:10KEY-SERVICE:NA	1	1	O/O		23	11					V1101088	11041262



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D015	201112		D0091489	D0891498	LCD:TFT:W-VGA:SH	1	1	O/O		23	21					V1102293	11081554
V-C2	D014	201112		AW000011	AW000012	Optics Sensor:Photo	1	1	O/O		105	6					V1102156	11080763
V-C2	D015	201112		AW000011	AW000012	Optics Sensor:Photo	1	1	O/O		105	6					V1102156	11080763
V-C2	D014	201112		D0091489	D0891498	LCD:TFT:W-VGA:SH	1	1	O/O		23	21					V1102293	11081554



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201201		B4773161	B4773164	GEAR:Z50:REVERSE ROLLER:REAR	1	1	O/O		43	6					V0801191	
V-C2	D015	201201		B4773161	B4773164	GEAR:Z50:REVERSE ROLLER:REAR	1	1	O/O		43	6					V0801191	



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201203		D0142810	D0812810	MANUAL FEED TABLE ASS'Y	1	1	O/C		59	3					V1101294	11050632
V-C2	D015	201203		D0142810	D0812810	MANUAL FEED TABLE ASS'Y	1	1	O/C		59	3					V1101294	11050632



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201205		D0815799	D0815797	HDD:ASS'Y	1	1	O/O		173	6			RD014131		V1200437	12021137
V-C2	D015	201205		D0815799	D0815797	HDD:ASS'Y	1	1	O/O		173	6			RD014131		V1200437	12021137



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201209		D0141300	D0811300	Drive Unit:Transfer Belt	1	1	X/O		151	1					V1201509	
V-C2	D015	201209		D0141300	D0811300	Drive Unit:Transfer Belt	1	1	X/O		151	1					V1201509	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
V-C2	D014	201210		B1327141	D0817138	SHAFT:BASE:TIGHTENER:PEEN	1	1	X/O		131	22					V1201853	
V-C2	D015	201210		B1327141	D0817138	SHAFT:BASE:TIGHTENER:PEEN	1	1	X/O		131	22					V1201853	



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201302		D0143302	D0143303	TONER SUPPLY UNIT:VENUS-C2:ASS'Y	1	1	X/O		79	1					V1203517	12111839
V-C2	D015	201302		D0143302	D0143303	TONER SUPPLY UNIT:VENUS-C2:ASS'Y	1	1	X/O		79	1					V1203517	12111839
V-C2	D014	201302		D0147001	D0817003	Paper Exit Unit	1	1	X/O		129	*			RD014135		V1202352	
V-C2	D015	201302		D0147001	D0817003	Paper Exit Unit	1	1	X/O		129	*			RD014135		V1202352	
V-C2	D014	201302		D0147156	D0817049	Roller:Decura	1	1	X/X		131	6			RD014135		V1300605	
V-C2	D015	201302		D0147156	D0817049	Roller:Decura	1	1	X/X		131	6			RD014135		V1300605	



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201304		D0145440	D0815443	PCB:CNB	1	1	X/O		83	14		RD014137		V1203629	
V-C2	D015	201304		D0145440	D0815443	PCB:CNB	1	1	X/O		83	14		RD014137		V1203629	
V-C2	D014	201304			D0141384	BRACKET:SUB:DRIVE:FUSING	0	1			154	116		RD014136		V1301069	
V-C2	D015	201304			D0141384	BRACKET:SUB:DRIVE:FUSING	0	1			154	116		RD014136		V1301069	



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201305			D0142290	BRACKET:BLADE:ASS'Y	0	1							RD014138		V1301746	
V-C2	D015	201305			D0142290	BRACKET:BLADE:ASS'Y	0	1							RD014138		V1301746	
V-C2	D014	201305			D0142262	FRAME:PCU:COLOR:ASS'Y	0	1							RD014138		V1301746	
V-C2	D015	201305			D0142262	FRAME:PCU:COLOR:ASS'Y	0	1							RD014138		V1301746	
V-C2	D014	201305			D0142360	GUIDE PLATE:BLADE:APPLY:COLOR	0	1							RD014138		V1301746	
V-C2	D015	201305			D0142360	GUIDE PLATE:BLADE:APPLY:COLOR\	0	1							RD014138		V1301746	



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201306		D0145303	D1315303	HARNESS:SBU	1	1	O/O		55	29					V1103905	11120604
V-C2	D015	201306		D0145303	D1315303	HARNESS:SBU	1	1	O/O		55	29					V1103905	11120604
V-C2	D014	201306		D0144501	D0144504	DUPLEX UNIT:ASS'Y	1	1	O/O		137	3					V1300511	
V-C2	D015	201306		D0144501	D0144504	DUPLEX UNIT:ASS'Y	1	1	O/O		137	3					V1300511	
V-C2	D014	201306		D0149590	D0149591	PCB:NVRAM:COUNTER:ZERO	1	1	O/O		173	17					V1201400	
V-C2	D015	201306		D0149590	D0149591	PCB:NVRAM:COUNTER:ZERO	1	1	O/O		173	17					V1201400	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201307		B6522213	B8303115	TIMING BELT - 40S2M142	1	1	O/O		31	24					V1203345	12111646
V-C2	D015	201307		B6522213	B8303115	TIMING BELT - 40S2M142	1	1	O/O		31	24					V1203345	12111646
V-C2	D014	201307			D0143137	TONER CATCHPAN:DEVELOPMENT	0	1			89	48			RD014138a		V1301746	
V-C2	D015	201307			D0143137	TONER CATCHPAN:DEVELOPMENT	0	1			89	48			RD014138a		V1301746	
V-C2	D014	201307			D0142289	HOLDER:SPRING:REAR	0	1			89	49			RD014138a		V1301746	
V-C2	D015	201307			D0142289	HOLDER:SPRING:REAR	0	1			89	49			RD014138a		V1301746	
V-C2	D014	201307			D0142296	HOLDER:SPRING	0	1			89	50			RD014138a		V1301746	
V-C2	D015	201307			D0142296	HOLDER:SPRING	0	1			89	50			RD014138a		V1301746	
V-C2	D014	201307			D0142372	HOLDER:BLADE:APPLY:REAR:COLOR	0	1			89	51			RD014138a		V1301746	
V-C2	D015	201307			D0142372	HOLDER:BLADE:APPLY:REAR:COLOR	0	1			89	51			RD014138a		V1301746	
V-C2	D014	201307			D0142370	HOLDER:BLADE:APPLY:FRONT	0	1			89	52			RD014138a		V1301746	
V-C2	D015	201307			D0142370	HOLDER:BLADE:APPLY:FRONT	0	1			89	52			RD014138a		V1301746	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201309		B1327454	B1327455	ADF:ASS'Y	1	1	O/O		25	1				V1302922	11061934
V-C2	D015	201309		B1327454	B1327455	ADF:ASS'Y	1	1	O/O		25	1				V1302922	11061934



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	63	4					V1500773	
V-C2	D015	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	63	4					V1500773	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	65	16					V1500773	
V-C2	D015	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	65	16					V1500773	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201506		D0145486	D0625195	PCB:SCNB	1	1	O/O	N	55	32					V1203629	
V-C2	D015	201506		D0145486	D0625195	PCB:SCNB	1	1	O/O	N	55	32					V1203629	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	31	13					V1501671	
V-C2	D015	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	31	13					V1501671	



Part Change Information List

Date: November 2, 2015

[illegible]



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201606		B0654733	D2234732	GATE PAWL:DUPLEX	1	1	O/O	N	145	1					V1601030	
V-C2	D015	201606		B0654733	D2234732	GATE PAWL:DUPLEX	1	1	O/O	N	145	1					V1601030	



Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	135	34					V1603576	
V-C2	D015	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	135	34					V1603576	
V-C2	D014	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	137	28					V1603121	16090499
V-C2	D015	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	137	28					V1603121	16090499



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201704		B1406225		HEAT SINK:HEATER:LOWER:NA:ASS'Y	1	-	X/O	N	185	7			Y		V1700626	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
V-C2	D014	201812		AX400176	D1360610	HEATER:SERVICE PARTS:NA:ASS'Y	2	2	X/O	N	113	20					V1801499	