



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201401		D1492675	D1494772	HOLDER:DRIVEN:BELT	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303250	
MET-C1yz	D176	201401		D1494772	D1482675	HOLDER:DRIVEN:BELT	2	2	X/X	From v2.3(*)			B		RD147113	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D177	201401		D1492675	D1494772	HOLDER:DRIVEN:BELT	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303250	
MET-C1yz	D176	201401		D1473257	D1473281	HOUSING:TONER CARTRIDGE:BK:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303367	
MET-C1yz	D177	201401		D1473257	D1473281	HOUSING:TONER CARTRIDGE:BK:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303367	
MET-C1yz	D176	201401			D1482702	SPACER:TRANSPORT ROLLER	0	2	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D176	201401		D1495752		TERMINAL:BLACK:SUB-ASS'Y	1	0		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303562	
MET-C1yz	D177	201401		D1495752		TERMINAL:BLACK:SUB-ASS'Y	1	0		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303562	
MET-C1yz	D176	201401		D1495751		TERMINAL:SUB-ASS'Y	3	0		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303562	
MET-C1yz	D177	201401		D1495751		TERMINAL:SUB-ASS'Y	3	0		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303562	



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MET-C1yz	D176	201402			D1495786	BRACKET:HDD	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400226	
MET-C1yz	D177	201402			D1495786	BRACKET:HDD	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400226	
MET-C1yz	D176	201402			16072240	FERRITE CORE:K3 T 16.00X8.00X10.00	0	2		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400084	13121300
MET-C1yz	D176	201402		D6843713	D6843717	GATE PAWL:REVERSE	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400100	14010030
MET-C1yz	D176	201402		D6843731		LEVER:EXIT	1	2		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400100	14010030



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201403			D1494494	BASE:TRAY:EXIT	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304070	13110778
MET-C1yz	D176	201403			D1494493	COMPRESSION SPRING:BASE:TRAY:EXIT	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304070	13110778
MET-C1yz	D176	201403			D1775801	COVER:RACK:REAR	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400558	
MET-C1yz	D177	201403			D1775801	COVER:RACK:REAR	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400558	
MET-C1yz	D176	201403			AX060419	DC POLYGON MIRROR MOTOR	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302487	
MET-C1yz	D177	201403			AX060419	DC POLYGON MIRROR MOTOR	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302487	
MET-C1yz	D176	201403		D6845400	D7795400	HARNESS:SENSOR:PAPER SIZE SENSOR	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400084	13121300
MET-C1yz	D176	201403			D7390117	HEATER:PHOTOCONDUCTOR:EU:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D177	201403			D7390117	HEATER:PHOTOCONDUCTOR:EU:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D176	201403			D7390116	HEATER:PHOTOCONDUCTOR:NA:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D177	201403			D7390116	HEATER:PHOTOCONDUCTOR:NA:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D176	201403			D7390072	HEATER:SCANNER:EU:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D177	201403			D7390072	HEATER:SCANNER:EU:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302296	
MET-C1yz	D176	201403			D7390071	HEATER:SCANNER:NA:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302295	
MET-C1yz	D177	201403			D7390071	HEATER:SCANNER:NA:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302295	
MET-C1yz	D176	201403			D1860403	KIT:HEATER:DEHUMIDIFIER:EU	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302298	
MET-C1yz	D177	201403			D1860403	KIT:HEATER:DEHUMIDIFIER:EU	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302298	
MET-C1yz	D176	201403			D1860402	KIT:HEATER:DEHUMIDIFIER:NA	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302297	
MET-C1yz	D177	201403			D1860402	KIT:HEATER:DEHUMIDIFIER:NA	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302297	
MET-C1yz	D176	201403		D1752804	D1752808	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400065	13120946
MET-C1yz	D176	201403		D1492759	D1482759	TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y	2	2	X/X	From v2.3(*)					RD147113	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201404		D7790001	D7790002	ARDF:COOK-B:NON-OPTION	1	1	O/O	201404-02							V1400600	14010519
MET-C1yz	D177	201404		D7790001	D7790002	ARDF:COOK-B:NON-OPTION	1	1	O/O	201404-02							V1400600	14010519
MET-C1yz	D176	201404			D1494494	BASE:TRAY:EXIT	0	1		From v2.3(*)			A		RD147114	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304070	13110778
MET-C1yz	D176	201404			D1494722	BRACKET:FRONT	0	1		201404-10							V1400628	
MET-C1yz	D177	201404			D1494722	BRACKET:FRONT	0	1		201404-10							V1400628	
MET-C1yz	D176	201404			D1495810	BRACKET:RACK:UPPER	0	1		201404-11							V1400913	
MET-C1yz	D177	201404			D1495810	BRACKET:RACK:UPPER	0	1		201404-11							V1400913	
MET-C1yz	D176	201404		D1491262	D1491269	COVER:REAR:RIGHT UPPER	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304048	13110699
MET-C1yz	D176	201404		D1491290	D1501290	COVER:SCANNER:UPPER:REAR	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304114	13111338
MET-C1yz	D176	201404			D1496254	DECAL:GRIP:B:LOWER	0	1		201404-09					RD147106		V1400525	
MET-C1yz	D177	201404			D1496254	DECAL:GRIP:B:LOWER	0	1		201404-09					RD147106		V1400525	
MET-C1yz	D176	201404			D1492837	DECAL:SIDE FENCE:AUXILIARY	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400719	14021121
MET-C1yz	D177	201404			D1492837	DECAL:SIDE FENCE:AUXILIARY	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400719	14021121
MET-C1yz	D176	201404		D1494497	D1494472	END FENCE:TRAY:EXIT:ASS'Y	1	1	X/X	From v2.3(*)			A		RD147114	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304070	13110778
MET-C1yz	D176	201404		D1492670	D1482670	GUIDE PLATE:VERTICAL TRANSPORT:NO.1:DRIVEN:ASS'Y	1	1	X/O	201404-15							V1304112	13111342
MET-C1yz	D176	201404		D1492673	D1482673	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D176	201404		D1492671	D1482671	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	X/O	201404-14							V1304112	13111342
MET-C1yz	D176	201404		D1754405	D1754406	PAPER EXIT UNIT:XYZ:ASS'Y	1	1	X/O	201404-06							V1304124	13120446
MET-C1yz	D176	201404		D1491494	D1491488	PCB:OP-R:ASS'Y	2	2	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400116	14010285
MET-C1yz	D176	201404		D1492923	D1492956	ROLLER:SUPPORTER:PAPER TRAY	1	1	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400101	14010113
MET-C1yz	D176	201404		D1492928	D1492958	ROLLER:SUPPORTER:PAPER TRAY:LEFT	1	1	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400101	14010113
MET-C1yz	D176	201404		D1494640	D1494779	TRANSPORT ROLLER:EXIT:DIA8	1	1	X/X	From v2.3(*)					RD147115	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304095	13111336
MET-C1yz	D176	201404		D1494496	D1494498	TRAY:EXIT	1	1	X/X	From v2.3(*)			A		RD147114	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304070	13110778



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201405		D1492683	D1494883	ARM:MANUAL FEED:FRONT LOWER	1	1	X/O	201405-01							V1400244	14010850
MET-C1yz	D177	201405		D1492683	D1494883	ARM:MANUAL FEED:FRONT LOWER	1	1	X/O	201405-01							V1400244	14010850
MET-C1yz	D176	201405		D1492684	D1494884	ARM:MANUAL FEED:REAR LOWER	1	1	X/O	201405-03							V1400244	14010850
MET-C1yz	D177	201405		D1492684	D1494884	ARM:MANUAL FEED:REAR LOWER	1	1	X/O	201405-03							V1400244	14010850
MET-C1yz	D176	201405		D1494694	D1494850	ARM:PUSH SWITCH	1	1	X/O	201405-04							V1401033	14030924
MET-C1yz	D177	201405		D1494694	D1494850	ARM:PUSH SWITCH	1	1	X/O	201405-04							V1401033	14030924
MET-C1yz	D176	201405		D1494441	D1484444	GUIDE PLATE:EXIT:UPPER	1	1	X/O	201405-02							V1304082	13110991
MET-C1yz	D176	201405		D6841411	D6841416	GUIDE PLATE:REVERSE:LOWER	1	1	X/O	201405-01							V1304029	13110609
MET-C1yz	D176	201405		D6841412	D6841417	GUIDE PLATE:REVERSE:UPPER	1	1	X/O	201405-02							V1304029	13110609
MET-C1yz	D176	201405		D1752714	D1752730	PAPER FEED UNIT:METIS-C1XYZ:EXP:NO.2:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D176	201405		D1752806	D1752804	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	See Note.						Latest part number was applied to 3DPC.	V1304020	13100859
MET-C1yz	D176	201405		D1771455	D1771456	PCB:LCDC:AR2FT:MEC1XYZ NA:ASS'Y	2	2	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400496	14020524
MET-C1yz	D177	201405		D1771455	D1771456	PCB:LCDC:AR2FT:MEC1XYZ NA:ASS'Y	2	2	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400496	14020524
MET-C1yz	D176	201405		D1492901	D1492905	SUPPORTER:RIGHT:NO.1:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400101	14010113
MET-C1yz	D176	201405			D1494495	TRAY:EXIT:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400264	
MET-C1yz	D177	201405			D1494495	TRAY:EXIT:ASS'Y	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400264	



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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201406		D1498893		BLOCK COPY:DECAL:PCU:BK	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D177	201406		D1498893		BLOCK COPY:DECAL:PCU:BK	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D176	201406		D1498894		BLOCK COPY:DECAL:PCU:C	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D177	201406		D1498894		BLOCK COPY:DECAL:PCU:C	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D176	201406		D1498895		BLOCK COPY:DECAL:PCU:M	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D177	201406		D1498895		BLOCK COPY:DECAL:PCU:M	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D176	201406		D1498896		BLOCK COPY:DECAL:PCU:Y	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D177	201406		D1498896		BLOCK COPY:DECAL:PCU:Y	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401522	
MET-C1yz	D176	201406		AA082174	AA082187	BUSHING:DIA6XDIA10X9:EG-1	2	1	X/O	201406-01							V1400737	14030218
MET-C1yz	D177	201406		AA082174	AA082187	BUSHING:DIA6XDIA10X9:EG-1	2	1	X/O	201406-01							V1400737	14030218
MET-C1yz	D176	201406		D1492672	D1482672	GUIDE PLATE:VERTICAL TRANSPORT:NO.1:DRIVEN	1	1	X/O	From v2.3(*)			B			(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D176	201406	Correct	D1482673	D1482683	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN	1	1	X/O	201406-02						"Int" has been corrected. X/X --> X/O "Set" has been deleted.	V1400988	14030396
MET-C1yz	D177	201406	Correct	D1482673	D1482683	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN	1	1	X/O	201406-02						"Int" has been corrected. X/X --> X/O "Set" has been deleted.	V1400988	14030396
MET-C1yz	D176	201406		D1752713	D1752729	PAPER FEED UNIT:EXP:NO.1:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	13111342
MET-C1yz	D176	201406		D1496180		PIPE:DISCHARGE USED TONER:ASS'Y	1	0	X/X	201406-04							V1400746	
MET-C1yz	D177	201406		D1496180		PIPE:DISCHARGE USED TONER:ASS'Y	1	0	X/X	201406-04							V1400746	
MET-C1yz	D176	201406			D1496592	RAIL:COLLECTION BOTTLE	0	1		201406-05							V1401475	
MET-C1yz	D177	201406			D1496592	RAIL:COLLECTION BOTTLE	0	1		201406-05							V1401475	
MET-C1yz	D176	201406		B2134460	D1494459	SHAFT:DRIVEN:EXIT ROLLER	4	4	X/O	201406-03			A				V1401433	14040173
MET-C1yz	D177	201406		B2134460	D1494459	SHAFT:DRIVEN:EXIT ROLLER	4	4	X/O	201406-03			A				V1401433	14040173
MET-C1yz	D176	201406		D1492915	D1492930	SUPPORTER:LEFT LOWER:NO.1:PEEN	1	1	X/O	From v2.3(*)			B			(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400101	14010113



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MET-C1yz	D176	201407		D1882204	D1882208	AIT:BLACK:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1754674	D1754675	COVER:GUIDE PLATE:DRIVEN	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401047	14031204
MET-C1yz	D177	201407		D1754674	D1754675	COVER:GUIDE PLATE:DRIVEN	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401047	14031204
MET-C1yz	D176	201407		D1491267	D1501267	COVER:RIGHT:UPPER	1	1	X/O	201407-03						V1401031	14030921
MET-C1yz	D177	201407		D1491267	D1501267	COVER:RIGHT:UPPER	1	1	X/O	201407-03						V1401031	14030921
MET-C1yz	D176	201407			D1496893	DECAL:PCU:BLACK	0	1	O/O	201407-09						V1401436	14040175
MET-C1yz	D177	201407			D1496893	DECAL:PCU:BLACK	0	1	O/O	201407-09						V1401436	14040175
MET-C1yz	D176	201407			D1496894	DECAL:PCU:CYAN	0	1	O/O	201407-08						V1401436	14040175
MET-C1yz	D177	201407			D1496894	DECAL:PCU:CYAN	0	1	O/O	201407-08						V1401436	14040175
MET-C1yz	D176	201407			D1496895	DECAL:PCU:MAGENTA	0	1	O/O	201407-07						V1401436	14040175
MET-C1yz	D177	201407			D1496895	DECAL:PCU:MAGENTA	0	1	O/O	201407-07						V1401436	14040175
MET-C1yz	D176	201407			D1496896	DECAL:PCU:YELLOW	0	1	O/O	201407-06						V1401436	14040175
MET-C1yz	D177	201407			D1496896	DECAL:PCU:YELLOW	0	1	O/O	201407-06						V1401436	14040175
MET-C1yz	D176	201407		D1773021	D1773026	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:C	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1773020	D1773025	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:K	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1773022	D1773027	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:M	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1773023	D1773028	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:Y	1	1	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1491178	D1491399	DRIVE UNIT:PAPER FEED:ASS'Y	1	1	X/O	201407-12						V1400601	14020758
MET-C1yz	D177	201407		D1491178	D1491399	DRIVE UNIT:PAPER FEED:ASS'Y	1	1	X/O	201407-12						V1400601	14020758
MET-C1yz	D177	201407		D1754516	D1494806	DUPLEX UNIT:METIS-C1XYZ:DOM:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400244	14010850
MET-C1yz	D176	201407		D1482671	D1482681	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	X/O	201407-02						V1400988	14030396
MET-C1yz	D177	201407		D1482671	D1482681	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	X/O	201407-02						V1400988	14030396
MET-C1yz	D176	201407			D1491382	INSULATING SHEET:DRIVE UNIT	0	1	O/O	201407-11						V1401376	14041387
MET-C1yz	D177	201407			D1491382	INSULATING SHEET:DRIVE UNIT	0	1	O/O	201407-11						V1401376	14041387
MET-C1yz	D176	201407			D1491369	INSULATING SHEET:IOB	0	1	O/O	201407-10						V1401376	14041387
MET-C1yz	D177	201407			D1491369	INSULATING SHEET:IOB	0	1	O/O	201407-10						V1401376	14041387
MET-C1yz	D177	201407		D1752608	D1494824	MANUAL FEED TABLE:EXP:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400244	14010850
MET-C1yz	D176	201407		D6844721	D6844722	ORIGINAL TABLE	1	1	X/O	2014-00(*)			A		(*) New part was applied to the 3DPC first version.	V1401946	14050699
MET-C1yz	D177	201407		D6844721	D6844722	ORIGINAL TABLE	1	1	X/O	2014-00(*)			A		(*) New part was applied to the 3DPC first version.	V1401946	14050699
MET-C1yz	D176	201407		D1752713	D1752729	PAPER FEED UNIT:EXP:NO.1:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	
MET-C1yz	D177	201407		D1752713	D1752729	PAPER FEED UNIT:EXP:NO.1:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304112	
MET-C1yz	D176	201407		D1765056		PCB:IOB:ENGINE:XYZCHN:ASS'Y	1	0	X/X	2014-00(*)					(*) New part was applied to the 3DPC first version.	V1401916	
MET-C1yz	D177	201407		D1765056		PCB:IOB:ENGINE:XYZCHN:ASS'Y	1	0	X/X	2014-00(*)					(*) New part was applied to the 3DPC first version.	V1401916	
MET-C1yz	D176	201407		D1882252	D1882254	PCU:SERVICE PARTS:EXP:YZ	4	4	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201407		D1882252	D1882254	PCU:SERVICE PARTS:EXP:YZ	4	4	O/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201407		D1494737	D1754737	PLAIN SHAFT BEARING:DUPLEX:EXIT	2	2	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401047	14031204
MET-C1yz	D177	201407		D1494737	D1754737	PLAIN SHAFT BEARING:DUPLEX:EXIT	2	2	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401047	14031204
MET-C1yz	D176	201407		D6844676	D6844677	TORSION BAR SPRING:REVERSE	4	4	X/X	2014-00(*)			A	RD779002	(*) New part was applied to the 3DPC first version.	V1401946	14050699
MET-C1yz	D177	201407		D6844676	D6844677	TORSION BAR SPRING:REVERSE	4	4	X/X	2014-00(*)			A	RD779002	(*) New part was applied to the 3DPC first version.	V1401946	14050699
MET-C1yz	D176	201407		D7396211	D7396212	TRANSFER ROLLER:SECOND:OPTION:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400232	
MET-C1yz	D177	201407		D7396211	D7396212	TRANSFER ROLLER:SECOND:OPTION:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400232	
MET-C1yz	D176	201407		D1776001	D1776004	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303959	
MET-C1yz	D176	201407		D1776004	D1776005	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303960	
MET-C1yz	D177	201407		D1776001	D1776004	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303959	
MET-C1yz	D177	201407		D1776004	D1776005	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O	From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1303960	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set	Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201408		D1882204	D1882208	AIT:BLACK:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882204	D1882208	AIT:BLACK:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408			D1471109	BRACKET:DC SOLENOID:ASS'Y	0	1		From v2.3(*)					Y	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402224	
MET-C1yz	D177	201408			D1471109	BRACKET:DC SOLENOID:ASS'Y	0	1		From v2.3(*)					Y	(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402224	
MET-C1yz	D176	201408			D1494363	BRACKET:THERMOPILE	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402203	
MET-C1yz	D177	201408			D1494363	BRACKET:THERMOPILE	0	1		From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402203	
MET-C1yz	D176	201408		D1773021	D1773026	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:C	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1773021	D1773026	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:C	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1773020	D1773025	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:K	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1773020	D1773025	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:K	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1773022	D1773027	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:M	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1773022	D1773027	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:M	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1773023	D1773028	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:Y	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1773023	D1773028	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:Y	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1492651		GROUND WIRE:MANUAL FEED UNIT	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402281	
MET-C1yz	D177	201408		D1492651		GROUND WIRE:MANUAL FEED UNIT	1	0	X/X	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402281	
MET-C1yz	D176	201408		D1482671	D1482681	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401182	
MET-C1yz	D177	201408		D1482671	D1482681	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401182	
MET-C1yz	D176	201408		D1754485	D1754486	HARNESS:PAPER EXIT UNIT:XYZ	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401437	14040177
MET-C1yz	D177	201408		D1754485	D1754486	HARNESS:PAPER EXIT UNIT:XYZ	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401437	14040177
MET-C1yz	D176	201408		D1775126	D1775057	PCB:IOENGINE:XYZ:SERVICE:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402108	
MET-C1yz	D177	201408		D1775126	D1775057	PCB:IOENGINE:XYZ:SERVICE:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402108	
MET-C1yz	D176	201408		D1765126	D1765057	PCB:IOENGINE:XYZCHN:SERVICE:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402108	
MET-C1yz	D177	201408		D1765126	D1765057	PCB:IOENGINE:XYZCHN:SERVICE:ASS'Y	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1402108	
MET-C1yz	D176	201408		D1882251	D1882253	PCU:SERVICE PARTS:DOM:XZ	4	4	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882251	D1882253	PCU:SERVICE PARTS:DOM:XZ	4	4	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1882252	D1882254	PCU:SERVICE PARTS:EXP:YZ	4	4	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D177	201408		D1882252	D1882254	PCU:SERVICE PARTS:EXP:YZ	4	4	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1401036	14030928
MET-C1yz	D176	201408		D1774032	D1764032	SLEEVE:FUSING:EU:SERVICE	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304322	
MET-C1yz	D177	201408		D1774032	D1764032	SLEEVE:FUSING:EU:SERVICE	1	1	X/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1304322	
MET-C1yz	D176	201408		D1764033	D1764043	SLEEVE:FUSING:TWN:XYZ:SERVICE	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400612	
MET-C1yz	D177	201408		D1764033	D1764043	SLEEVE:FUSING:TWN:XYZ:SERVICE	1	1	O/O	From v2.3(*)						(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1400612	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201409			16072694	CHOKE COIL:ACM2520-601-2P	0	2		2014-00(*)						(*) New part was applied to the 3DPC first version.	V1402413	14070685
MET-C1yz	D177	201409			16072694	CHOKE COIL:ACM2520-601-2P	0	2		2014-00(*)						(*) New part was applied to the 3DPC first version.	V1402413	14070685
MET-C1yz	D176	201409			D1494851	DECAL:SIDE FENCE:GRIP:MANUAL FEED	0	1		201409-04							V1402187	14050592
MET-C1yz	D177	201409			D1494851	DECAL:SIDE FENCE:GRIP:MANUAL FEED	0	1		201409-04							V1402187	14050592
MET-C1yz	D176	201409			D7392252	HEATER:PHOTOCONDUCTOR:EU:ADHESION	0	1		201409-08							V1401454	
MET-C1yz	D177	201409			D7392252	HEATER:PHOTOCONDUCTOR:EU:ADHESION	0	1		201409-08							V1401454	
MET-C1yz	D176	201409			D7392251	HEATER:PHOTOCONDUCTOR:NA:ADHESION	0	1		201409-07							V1401454	
MET-C1yz	D177	201409			D7392251	HEATER:PHOTOCONDUCTOR:NA:ADHESION	0	1		201409-07							V1401454	
MET-C1yz	D176	201409		D1494824	D1494834	MANUAL FEED TABLE:EXP:ASS'Y	1	1	X/O	201409-02							V1402187	14050592
MET-C1yz	D177	201409		D1494824	D1494834	MANUAL FEED TABLE:EXP:ASS'Y	1	1	X/O	201409-02							V1402187	14050592
MET-C1yz	D176	201409			D1754407	PAPER EXIT UNIT:XYZ:ASS'Y	1	1	X/O	201409-06							V1401437	14040177
MET-C1yz	D177	201409		D1754407	D1754408	PAPER EXIT UNIT:XYZ:ASS'Y	1	1	X/O	201409-06							V1401437	14040177
MET-C1yz	D176	201409		D1752808	D1752813	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	201409-01							V1400719	14021121
MET-C1yz	D177	201409		D1752808	D1752813	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	201409-01							V1400719	14021121
MET-C1yz	D176	201409			D1494899	SHEET:RACK:MANUAL FEED	0	2		201409-03							V1402187	14050592
MET-C1yz	D177	201409			D1494899	SHEET:RACK:MANUAL FEED	0	2		201409-03							V1402187	14050592
MET-C1yz	D176	201409		D1441085	D1494235	STEPPED SCREW:M3	1	1	O/O	201409-05							V1402411	14070585
MET-C1yz	D177	201409		D1441085	D1494235	STEPPED SCREW:M3	1	1	O/O	201409-05							V1402411	14070585



Part Change Information List

Date: October 31, 2014

[illegible]



Part Change Information List

Date: December 26, 2014

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set	RTB	Note	Ref Number	EON Number
MET-C1yz		D176	201411			D1494396	BRACKET:SENSOR:LIGHT SHIELDING PLATE	0	1		Y						V1403210	
MET-C1yz		D177	201411			D1494396	BRACKET:SENSOR:LIGHT SHIELDING PLATE	0	1		Y						V1403210	
MET-C1yz		D176	201411		16072694		CHOKE COIL:ACM2520-601-2P	2	0	X/X	Y						V1403126	
MET-C1yz		D177	201411		16072694		CHOKE COIL:ACM2520-601-2P	2	0	X/X	Y						V1403126	
MET-C1yz		D176	201411		D1484444	D1484441	GUIDE PLATE:EXIT:UPPER	1	1	X/O	Y						V1401105	14040496
MET-C1yz		D177	201411		D1484444	D1484441	GUIDE PLATE:EXIT:UPPER	1	1	X/O	Y						V1401105	14040496
MET-C1yz		D176	201411			D1476215	GUIDE PLATE:TRANSFER:SECOND:ASS'Y	0	1		Y						V1403265	
MET-C1yz		D177	201411			D1476215	GUIDE PLATE:TRANSFER:SECOND:ASS'Y	0	1		Y						V1403265	
MET-C1yz		D176	201411		11050488	11050517	HARNESS CLAMP - LWS-2111Z	1	1	O/O	Y						V1403073	14090406
MET-C1yz		D177	201411		11050488	11050517	HARNESS CLAMP - LWS-2111Z	1	1	O/O	Y						V1403073	14090406
MET-C1yz		D176	201411		D1775056		PCB:IOB:ENGINE:XZY:ASS'Y	2	0	X/O	Y						V1403162	
MET-C1yz		D177	201411		D1775056		PCB:IOB:ENGINE:XZY:ASS'Y	2	0	X/O	Y						V1403162	
MET-C1yz		D176	201411		D1765126	D1765128	PCB:IOB:ENGINE:XZY:CHN	1	1	X/O	Y						V1402279	
MET-C1yz		D177	201411		D1765126	D1765128	PCB:IOB:ENGINE:XZY:CHN	1	1	X/O	Y						V1402279	
MET-C1yz		D176	201411		D1491478	D1491468	PCB:OP-L:USB:ASS'Y	2	2	O/O	Y						V1402413	14070685
MET-C1yz		D177	201411		D1491478	D1491468	PCB:OP-L:USB:ASS'Y	2	2	O/O	Y						V1402413	14070685
MET-C1yz		D176	201411			D1475795	RACK:MIDDLE:ASS'Y	0	1		Y						V1403314	
MET-C1yz		D177	201411			D1475795	RACK:MIDDLE:ASS'Y	0	1		Y						V1403314	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL	PCIL	Old par	New part	Description	Old	New	Int	3DPC	Page	Index	Set	Set	RTB	Note	Ref Number	ECN
		Number	Correction	number	number		Q'ty	Q'ty										Number
MET-C1yz	D176	201412			D1496345	CAM:SHUTTER:TM SENSOR	0	1		Y							V1402608	
MET-C1yz	D177	201412			D1496345	CAM:SHUTTER:TM SENSOR	0	1		Y							V1402608	
MET-C1yz	D176	201412		D1764006	D1764010	FUSING UNIT:EU:XYZ:SERVICE	1	1	O/O	Y							V1400612	
MET-C1yz	D177	201412		D1764006	D1764010	FUSING UNIT:EU:XYZ:SERVICE	1	1	O/O	Y							V1400612	
MET-C1yz	D176	201412		D1771271	D1771276	INNER COVER:TONER BOTTLE:C1Z	1	1	X/O	Y							V1401033	14030924
MET-C1yz	D177	201412		D1771271	D1771276	INNER COVER:TONER BOTTLE:C1Z	1	1	X/O	Y							V1401033	14030924
MET-C1yz	D176	201412			D1475796	RACK:MIDDLE	0	1		Y							V1403612	
MET-C1yz	D177	201412			D1475796	RACK:MIDDLE	0	1		Y							V1403612	
MET-C1yz	D176	201412		D1496204	D1496206	TRANSFER/SEPARATION UNIT:ASS'Y	1	1	O/O	Y							V1402667	14060695
MET-C1yz	D177	201412		D1496204	D1496206	TRANSFER/SEPARATION UNIT:ASS'Y	1	1	O/O	Y							V1402667	14060695

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201501		D1491244	D1501244	COVER:FRONT:RIGHT UPPER	1	1	O/O	Y							V1401032	14030923
MET-C1yz	D177	201501		D1491244	D1501244	COVER:FRONT:RIGHT UPPER	1	1	O/O	Y							V1401032	14030923
MET-C1yz	D176	201501			D1496044	DENSITY SENSOR:ASS'Y	0	1	O/O	Y							V1403007	
MET-C1yz	D177	201501			D1496044	DENSITY SENSOR:ASS'Y	0	1	O/O	Y							V1403007	
MET-C1yz	D176	201501			D1754514	DUPLEX UNIT:METIS-C1XYZ:EXP:ASS'Y	0	1		Y						CHN TWN EU AA Only	V1403163	
MET-C1yz	D177	201501			D1754514	DUPLEX UNIT:METIS-C1XYZ:EXP:ASS'Y	0	1		Y						CHN TWN EU AA Only	V1403163	
MET-C1yz	D176	201501		D1492615	D1494815	GUIDE PLATE:SEPARATOR:ASS'Y	1	1	X/O	Y							V1400712	14021115
MET-C1yz	D177	201501		D1492615	D1494815	GUIDE PLATE:SEPARATOR:ASS'Y	1	1	X/O	Y							V1400712	14021115
MET-C1yz	D176	201501		D1475795		RACK:MIDDLE:ASS'Y	1	0	O/O	Y							V1403612	
MET-C1yz	D177	201501		D1475795		RACK:MIDDLE:ASS'Y	1	0	O/O	Y							V1403612	
MET-C1yz	D176	201501		AW010150	D7794760	REFLECTION PHOTO SENSOR:ORIGINAL TABLE:ASS'Y	3	3	O/O	Y						NA, EU Only	V1403053	14071412
MET-C1yz	D177	201501		AW010150	D7794760	REFLECTION PHOTO SENSOR:ORIGINAL TABLE:ASS'Y	3	3	O/O	Y						NA, EU Only	V1403053	14071412
MET-C1yz	D176	201501		D1776005	D1776006	TRANSFER UNIT:INTERMEDIATE TRANSFER:XYZ:ASS'Y	1	1	O/O	Y							V1400713	14021120
MET-C1yz	D177	201501		D1776005	D1776006	TRANSFER UNIT:INTERMEDIATE TRANSFER:XYZ:ASS'Y	1	1	O/O	Y							V1400713	14021120



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'										Ref Number	ECN Number
							Old Q'ty	ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note		
MET-C1yz	D176	201503		D1495370	D1495387	HARNESS:FFC:BCU:IPU:IF50	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D177	201503		D1495370	D1495387	HARNESS:FFC:BCU:IPU:IF50	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D176	201503		D1761411	D1761421	OPERATION SUB-UNIT:ME-C1XYZ:NA:ASS'Y	1	1	O/O	Y						Only NA, AA	V1403626	14110705
MET-C1yz	D177	201503		D1761411	D1761421	OPERATION SUB-UNIT:ME-C1XYZ:NA:ASS'Y	1	1	O/O	Y						Only NA, AA	V1403626	14110705
MET-C1yz	D176	201503		D1491488	D1461488	PCB:OP-R:ASS'Y	2	2	O/O	Y							V1403626	14110705
MET-C1yz	D177	201503		D1491488	D1461488	PCB:OP-R:ASS'Y	2	2	O/O	Y							V1403626	14110705
MET-C1yz	D176	201503		D1496211	D1496212	TRANSFER ROLLER:SECOND:ASS'Y	1	1	X/O	Y						Only NA, EU, AA	V1400232	14010843
MET-C1yz	D177	201503		D1496211	D1496212	TRANSFER ROLLER:SECOND:ASS'Y	1	1	X/O	Y							V1400232	14010843



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201504		D1882204	D1882208	AIT:BLACK:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201504		D1882204	D1882208	AIT:BLACK:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201504		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201504		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201504		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201504		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201504		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201504		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201504		D1494681	D1484681	BRACKET:MOTOR:PEEN	1	1	X/X	Y			A	X/O	Y		V1403882	14091771
MET-C1yz	D177	201504		D1494681	D1484681	BRACKET:MOTOR:PEEN	1	1	X/X	Y			A	X/O	Y		V1403882	14091771
MET-C1yz	D176	201504			D1496310	BRACKET:ON-OFF:COLLAR	---	1		Y					Y		V1500159	
MET-C1yz	D177	201504			D1496310	BRACKET:ON-OFF:COLLAR	---	1		Y					Y		V1500159	
MET-C1yz	D176	201504		D1773020	D1773025	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:K	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201504		D1773020	D1773025	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:K	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201504			D1494787	GUIDE:HARNES:MANUAL FEED:CONNECTING	---	1	X/X	Y			A	X/O	Y		V1403882	14091771
MET-C1yz	D177	201504			D1494787	GUIDE:HARNES:MANUAL FEED:CONNECTING	---	1	X/X	Y			A	X/O	Y		V1403882	14091771
MET-C1yz	D176	201504		D1425765	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	Y							V1400080	13121164
MET-C1yz	D176	201504		D1771771	D1491771	LENS:HOLDER:ASS'Y	1	1	X/O	Y							V1402971	
MET-C1yz	D177	201504		D1771771	D1491771	LENS:HOLDER:ASS'Y	1	1	X/O	Y							V1402971	
MET-C1yz	D176	201504			D1752601	MANUAL FEED UNIT:METIS-C1XYZ:ASS'Y	---	1		Y					Y		V1500209	
MET-C1yz	D177	201504			D1752601	MANUAL FEED UNIT:METIS-C1XYZ:ASS'Y	---	1		Y					Y		V1500209	
MET-C1yz	D176	201504		D1882252	D1882254	PCU:SERVICE PARTS:EXP:YZ	4	4	O/O	Y							V1401378	
MET-C1yz	D176	201504		AZ320199	D1882260	POWER PACK:CB:SERVICE:DOM:ASS'Y	1	1	O/O	Y							V1403072	14090310
MET-C1yz	D177	201504		AZ320199	D1882260	POWER PACK:CB:SERVICE:DOM:ASS'Y	1	1	O/O	Y							V1403072	14090310



Part Change Information List

Date: June 4, 2015

[illegible]



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201506		D1482681	D1482685	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	O/O	Y							V1501023	15031225
MET-C1yz	D177	201506		D1482681	D1482685	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y	1	1	O/O	Y							V1501023	15031225
MET-C1yz	D176	201506		D1494790	D1484790	HARNESS:PAPER SIZE SENSOR:MANUAL FEED	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D177	201506		D1494790	D1484790	HARNESS:PAPER SIZE SENSOR:MANUAL FEED	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D176	201506		D1494834	D1484833	MANUAL FEED TABLE:EXP:ASS'Y	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D177	201506		D1494834	D1484833	MANUAL FEED TABLE:EXP:ASS'Y	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D176	201506		D1761412	D1761422	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y						Only EU	V1403626	14110705
MET-C1yz	D177	201506		D1761412	D1761422	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y						Only EU	V1403626	14110705
MET-C1yz	D176	201506			D1491518	BRACKET:LCDC:CM	1	1		Y					Y		V1303088	
MET-C1yz	D177	201506			D1491518	BRACKET:LCDC:CM	1	1		Y					Y		V1303088	
MET-C1yz	D176	201506			D1821432	CABLE:FFC:LCD	1	1		Y					Y		V1303088	
MET-C1yz	D177	201506			D1821432	CABLE:FFC:LCD	1	1		Y					Y		V1303088	
MET-C1yz	D176	201506		D1501240	D1481240	COVER:FRONT:ASS'Y	1	1	X/O	Y							V1303088	
MET-C1yz	D177	201506		D1501240	D1481240	COVER:FRONT:ASS'Y	1	1	X/O	Y							V1303088	
MET-C1yz	D176	201506			D1491556	COVER:UPPER:CM:CHN	1	1		Y					Y	Only CHN	V1302012	
MET-C1yz	D177	201506			D1491556	COVER:UPPER:CM:CHN	1	1		Y					Y	Only CHN	V1302012	
MET-C1yz	D176	201506			D1491534	COVER:UPPER:CM:NA	1	1		Y					Y	Only NA, AA	V1302012	
MET-C1yz	D177	201506			D1491534	COVER:UPPER:CM:NA	1	1		Y					Y	Only NA, AA	V1302012	
MET-C1yz	D176	201506			D1491558	COVER:UPPER:CM:TWN	1	1		Y					Y	Only TWN	V1302012	
MET-C1yz	D177	201506			D1491558	COVER:UPPER:CM:TWN	1	1		Y					Y	Only TWN	V1302012	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201507		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201507		D1882205	D1882209	AIT:CYAN:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201507		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201507		D1882206	D1882210	AIT:MAGENTA:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201507		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201507		D1882207	D1882211	AIT:YELLOW:SERVICE PARTS:EXP:YZ	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201507		D1775114	D1775115	BCU:TYPE-H1:ME-C1K:CHN:ASS'Y	1	1	X/O	Y						Only CHN	V1501324	14061083
MET-C1yz	D177	201507		D1775114	D1775115	BCU:TYPE-H1:ME-C1K:CHN:ASS'Y	1	1	X/O	Y						Only CHN	V1501324	14061083
MET-C1yz	D176	201507		D1485786	D1465786	BRACKET:HDD	1	1	X/O	Y							V1501764	15050733
MET-C1yz	D177	201507		D1485786	D1465786	BRACKET:HDD	1	1	X/O	Y							V1501764	15050733
MET-C1yz	D176	201507		D1494750	D1484750	BRACKET:MOTOR:DUPLEX:PEEN	1	1	O/O	Y							V1403066	14080886
MET-C1yz	D177	201507		D1494750	D1484750	BRACKET:MOTOR:DUPLEX:PEEN	1	1	O/O	Y							V1403066	14080886
MET-C1yz	D176	201507		D1771240	D1481240	COVER:FRONT:ASS'Y	1	1	X/O	Y							V1303088	
MET-C1yz	D177	201507		D1771240	D1481240	COVER:FRONT:ASS'Y	1	1	X/O	Y							V1303088	
MET-C1yz	D176	201507		D1491250	D1501250	COVER:LEFT	1	1	X/O	Y							V1501585	15031697
MET-C1yz	D177	201507		D1491250	D1501250	COVER:LEFT	1	1	X/O	Y							V1501585	15031697
MET-C1yz	D176	201507		D1492866	D1472866	COVER:PAPER TRAY:NO.2	1	1	O/O	Y							V1500701	15020947
MET-C1yz	D177	201507		D1492866	D1472866	COVER:PAPER TRAY:NO.2	1	1	O/O	Y							V1500701	15020947
MET-C1yz	D176	201507		D1773021	D1773026	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:C	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201507		D1773021	D1773026	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:C	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201507		D1492659	D1482659	HARNESS:MANUAL FEED	1	1	X/O	Y							V1500845	15030219
MET-C1yz	D177	201507		D1492659	D1482659	HARNESS:MANUAL FEED	1	1	X/O	Y							V1500845	15030219
MET-C1yz	D176	201507		D1492663	D1482663	MANUAL FEED TABLE	1	1	X/O	Y							V1500553	15020284
MET-C1yz	D177	201507		D1492663	D1482663	MANUAL FEED TABLE	1	1	X/O	Y							V1500553	15020284
MET-C1yz	D176	201507		D0394591	D2024692	SHAFT:PRESSURE:GUIDE PLATE:UPPER	2	2	O/O	Y							V1501819	15051377
MET-C1yz	D177	201507		D0394591	D2024692	SHAFT:PRESSURE:GUIDE PLATE:UPPER	2	2	O/O	Y							V1501819	15051377
MET-C1yz	D176	201507		D1764032	D1764042	SLEEVE:FUSING:EU:XYZ:SERVICE	1	1	O/O	Y						Only EU,CHN,AA	V1400612	
MET-C1yz	D177	201507		D1764032	D1764042	SLEEVE:FUSING:EU:XYZ:SERVICE	1	1	O/O	Y						Only EU,CHN,AA	V1400612	
MET-C1yz	D176	201507			D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	---	1		Y					Y		V1501492	
MET-C1yz	D177	201507			D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	---	1		Y					Y		V1501492	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201508		D1472751	D1482751	ARM:PRESSURE:SEPARATE	2	2	O/O	Y							V1500633	15020526
MET-C1yz	D177	201508		D1472751	D1482751	ARM:PRESSURE:SEPARATE	2	2	O/O	Y							V1500633	15020526
MET-C1yz	D176	201508		D1501240	D1481240	COVER:FRONT:ASS'Y	1	1	O/O	Y							V1303088	
MET-C1yz	D177	201508		D1501240	D1481240	COVER:FRONT:ASS'Y	1	1	O/O	Y							V1303088	
MET-C1yz	D176	201508		D1755329	D1775329	HARNESS:PCU:CONNECTING	1	1	X/O	Y								
MET-C1yz	D176	201508		D1491468	D1491469	PCB:OP-L:USB:ASS'Y	2	2	O/O	Y							V1502254	15070423
MET-C1yz	D177	201508		D1491468	D1491469	PCB:OP-L:USB:ASS'Y	2	2	O/O	Y							V1502254	15070423
MET-C1yz	D177	201508		D1755329	D1775329	HARNESS:PCU:CONNECTING	1	1	X/O	Y								



Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D177	201509		D1775675	D1885217	PCB-MET-C1-Z:JL1_CTL(AR):EXP	1	1	O/O	Y							V1501319	15031989
MET-C1yz	D176	201509		D1473276	D1473286	TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	3	3	O/O	Y							V1501990	15060593
MET-C1yz	D177	201509		D1473276	D1473286	TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	3	3	O/O	Y							V1501990	15060593



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201510		D1484750	D1494750	BRACKET:MOTOR:DUPLEX	1	1	O/O	Y							V1502251	15060924
MET-C1yz	D177	201510		D1484750	D1494750	BRACKET:MOTOR:DUPLEX	1	1	O/O	Y							V1502251	15060924
MET-C1yz	D176	201510		D1496141	D2416141	CLEANING UNIT:BELT CLEANING:C2:ASS'Y	1	1	O/O	Y							V1501763	15050743
MET-C1yz	D177	201510		D1496141	D2416141	CLEANING UNIT:BELT CLEANING:C2:ASS'Y	1	1	O/O	Y							V1501763	15050743
MET-C1yz	D176	201510		D6844612	D7794610	COVER:PAPER FEED:ASS'Y	1	1	X/O	Y							V1500440	15010779
MET-C1yz	D177	201510		D6844612	D7794610	COVER:PAPER FEED:ASS'Y	1	1	X/O	Y							V1500440	15010779
MET-C1yz	D176	201510		D1491282	D1501282	COVER:SCANNER:UPPER:FRONT	1	1	O/O	Y							V1502140	15050419
MET-C1yz	D177	201510		D1491282	D1501282	COVER:SCANNER:UPPER:FRONT	1	1	O/O	Y							V1502140	15050419
MET-C1yz	D176	201510		D1773022	D1773027	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:M	1	1	O/O	Y							V1401378	
MET-C1yz	D177	201510		D1773022	D1773027	DEVELOPMENT UNIT:SERVICE PARTS:MET-XYZ:M	1	1	O/O	Y							V1401378	
MET-C1yz	D176	201510			D6871160	FRAME:MOVE:ASS'Y	---	1		Y							V1502118	
MET-C1yz	D177	201510			D6871160	FRAME:MOVE:ASS'Y	---	1		Y							V1502118	
MET-C1yz	D176	201510		D1495372	D1495389	HARNESS:FFC:BCU:IMAGING:IF50	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D177	201510		D1495372	D1495389	HARNESS:FFC:BCU:IMAGING:IF50	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D176	201510		D1775057	D1775059	PCB:IOBENGINE:XYZ:SERVICE:ASS'Y	2	2	O/O	Y							V1500849	15030220
MET-C1yz	D177	201510		D1775057	D1775059	PCB:IOBENGINE:XYZ:SERVICE:ASS'Y	2	2	O/O	Y							V1500849	15030220
MET-C1yz	D176	201510		D1765675	D1885215	PCB:MET-C1:Y:JL1_CTL(AR):EXP	1	1	O/O	Y							V1501319	15031989
MET-C1yz	D177	201510		D1775695	D1885237	PCB:MET-C1:Z:JL1_CTL(CH):EXP	1	1	O/O	Y							V1501319	15031989
MET-C1yz	D176	201510		D1491427	D1491428	TOUCH PANEL:WVGA-9:MV	1	1	O/O	Y							V1502619	15080202
MET-C1yz	D177	201510		D1491427	D1491428	TOUCH PANEL:WVGA-9:MV	1	1	O/O	Y							V1502619	15080202
MET-C1yz	D176	201510		D1473275	D1473285	TRANSPORT SCREW:NOZZLE:BK:ASS'Y	1	1	O/O	Y						Only CHN	V1501990	15060593
MET-C1yz	D177	201510		D1473275	D1473285	TRANSPORT SCREW:NOZZLE:BK:ASS'Y	1	1	O/O	Y						Only CHN	V1501990	15060593



Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201511		D1494774	D1484774	COVER:MANUAL FEED TABLE	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D177	201511		D1494774	D1484774	COVER:MANUAL FEED TABLE	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D176	201511			D2426432	FEELER:COLLECTION BOTTLE	---	1		Y							V1502910	
MET-C1yz	D177	201511			D2426432	FEELER:COLLECTION BOTTLE	---	1		Y							V1502910	
MET-C1yz	D176	201511		D1497937	D1477937	FILTER:PREVENTFENCE:10	2	1	O/O	Y							V1502138	14110555
MET-C1yz	D177	201511		D1497937	D1477937	FILTER:PREVENTFENCE:10	2	1	O/O	Y							V1502138	14110555
MET-C1yz	D176	201511		D1494707	D2024717	GEAR:FEED:MANUAL FEED:DRIVE	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D177	201511		D1494707	D2024717	GEAR:FEED:MANUAL FEED:DRIVE	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D176	201511		D1494644	D2024644	GEAR:MECHANICAL ROLLER CLUTCH	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D177	201511		D1494644	D2024644	GEAR:MECHANICAL ROLLER CLUTCH	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D176	201511		D1494708	D2024718	GEAR:SEPARATOR:MANUAL FEED:DRIVE	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D177	201511		D1494708	D2024718	GEAR:SEPARATOR:MANUAL FEED:DRIVE	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D176	201511		D1494709	D2024719	GEAR:TRANSPORT ROLLER:MANUAL FEED	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D177	201511		D1494709	D2024719	GEAR:TRANSPORT ROLLER:MANUAL FEED	1	1	X/O	Y							V1500254	14120945
MET-C1yz	D176	201511		D1492661	D1482661	HARNES:MANUAL FEED:CONNECTING	1	1	O/O	Y							V1502160	
MET-C1yz	D177	201511		D1492661	D1482661	HARNES:MANUAL FEED:CONNECTING	1	1	O/O	Y							V1502160	
MET-C1yz	D176	201511		D1752729	D1752733	PAPER FEED UNIT:METIS-C1XYZ:EXP:NO.1:ASS'Y	1	1	O/O	Y							V1500633	15020526
MET-C1yz	D177	201511		D1752729	D1752733	PAPER FEED UNIT:METIS-C1XYZ:EXP:NO.1:ASS'Y	1	1	O/O	Y							V1500633	15020526
MET-C1yz	D176	201511		D1752730	D1752734	PAPER FEED UNIT:METIS-C1XYZ:EXP:NO.2:ASS'Y	1	1	O/O	Y							V1500633	15020526
MET-C1yz	D177	201511		D1752730	D1752734	PAPER FEED UNIT:METIS-C1XYZ:EXP:NO.2:ASS'Y	1	1	O/O	Y							V1500633	15020526
MET-C1yz	D176	201511		D1765695	D1885236	PCB:MET-C1:Y:JL1_CTL(CH):EXP	1	1	O/O	Y							V1501319	15031989
MET-C1yz	D176	201511		D1471750	D2411727	SHEET:GAP:ASS'Y	1	1	O/O	Y							V1502257	15071036
MET-C1yz	D177	201511		D1471750	D2411727	SHEET:GAP:ASS'Y	1	1	O/O	Y							V1502257	15071036
MET-C1yz	D176	201511		D1773276	D1773286	TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	3	3	O/O	Y							V1501990	15060593
MET-C1yz	D177	201511		D1773276	D1773286	TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	3	3	O/O	Y							V1501990	15060593
MET-C1yz	D176	201511		D7390502	D7390507	ELECTRICAL COMPONENTS SECTION:EU:ASS'Y	1	1	X/O	Y						Only EU, AA, CHN	V1503052	15101168
MET-C1yz	D177	201511		D7390502	D7390507	ELECTRICAL COMPONENTS SECTION:EU:ASS'Y	1	1	X/O	Y						Only EU, AA, CHN	V1503052	15101168
MET-C1yz	D176	201511		D7390501	D7390506	ELECTRICAL COMPONENTS SECTION:NA:ASS'Y	1	1	X/O	Y						Only NA, TWN	V1503052	15101168
MET-C1yz	D177	201511		D7390501	D7390506	ELECTRICAL COMPONENTS SECTION:NA:ASS'Y	1	1	X/O	Y						Only NA, TWN	V1503052	15101168
MET-C1yz	D176	201511		D1860403	D1860405	KIT:HEATER:DEHUMIDIFIER:EU	1	1	X/O	Y						Only EU, AA, CHN	V1503052	15101168
MET-C1yz	D177	201511		D1860403	D1860405	KIT:HEATER:DEHUMIDIFIER:EU	1	1	X/O	Y						Only EU, AA, CHN	V1503052	15101168
MET-C1yz	D176	201511		D1860402	D1860404	KIT:HEATER:DEHUMIDIFIER:NA	1	1	X/O	Y						Only NA, TWN	V1503052	15101168
MET-C1yz	D177	201511		D1860402	D1860404	KIT:HEATER:DEHUMIDIFIER:NA	1	1	X/O	Y						Only NA, TWN	V1503052	15101168
MET-C1yz	D176	201511			D1475170	PCB:DHB	---	1		Y							V1503052	15101168
MET-C1yz	D177	201511			D1475170	PCB:DHB	---	1		Y							V1503052	15101168

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Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201512		D1496400	D2426400	COLLECTION BOTTLE:ASS'Y			O/O	Y							V1502255	15070418
MET-C1yz	D177	201512		D1496400	D2426400	COLLECTION BOTTLE:ASS'Y			O/O	Y							V1502255	15070418
MET-C1yz	D176	201512		D1477937		FILTER:PREVENTFENCE:10	2	1		Y							V1503390	
MET-C1yz	D177	201512		D1477937		FILTER:PREVENTFENCE:10	2	1		Y							V1503390	
MET-C1yz	D176	201512			D1491434	CABLE:LCDC:USB		1		Y								
MET-C1yz	D177	201512			D1491434	CABLE:LCDC:USB		1		Y								



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201601		D1492695	D2022646	ARM:MANUAL FEED:REAR UPPER	1	1	O/O	Y							V1501819	15051377
MET-C1yz	D177	201601		D1492695	D2022646	ARM:MANUAL FEED:REAR UPPER	1	1	O/O	Y							V1501819	15051377
MET-C1yz	D176	201601		D1752601	D1754820	MANUAL FEED UNIT:METIS-C1XYZ:ASS'Y	1	1	X/O	Y							V1500845	15030219
MET-C1yz	D177	201601		D1752601	D1754820	MANUAL FEED UNIT:METIS-C1XYZ:ASS'Y	1	1	X/O	Y							V1500845	15030219



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201602		D1472736	D2412736	BRACKET:SEPARATE:REAR	2	2	X/X	Y						Y		V1600476	16010644
MET-C1yz	D177	201602		D1472736	D2412736	BRACKET:SEPARATE:REAR	2	2	X/X	Y						Y		V1600476	16010644
MET-C1yz	D176	201602		D1475251	D1475252	CABLE:HDD:SATA:POWER_3P:170	1	1	O/O	Y								V1403771	14100707
MET-C1yz	D177	201602		D1475251	D1475252	CABLE:HDD:SATA:POWER_3P:170	1	1	O/O	Y								V1403771	14100707
MET-C1yz	D176	201602		D1491235	D1501235	COVER:UPPER:INNER BACK:BIN	1	1	O/O	Y								V1503111	15101345
MET-C1yz	D177	201602		D1491235	D1501235	COVER:UPPER:INNER BACK:BIN	1	1	O/O	Y								V1503111	15101345
MET-C1yz	D176	201602		D1492698	D2022640	EXTENSION TRAY:NO.1	1	1	X/X	Y				A	O/O	Y		V1600360	16010532
MET-C1yz	D177	201602		D1492698	D2022640	EXTENSION TRAY:NO.1	1	1	X/X	Y				A	O/O	Y		V1600360	16010532
MET-C1yz	D176	201602		D1492699	D2022641	EXTENSION TRAY:NO.2	1	1	X/X	Y				A	O/O	Y		V1600360	16010532
MET-C1yz	D177	201602		D1492699	D2022641	EXTENSION TRAY:NO.2	1	1	X/X	Y				A	O/O	Y		V1600360	16010532
MET-C1yz	D176	201602		D1492741	D2412741	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.1	1	1	X/X	Y						Y		V1600476	16010644
MET-C1yz	D177	201602		D1492741	D2412741	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.1	1	1	X/X	Y						Y		V1600476	16010644
MET-C1yz	D176	201602		D1761422	D1761432	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y							EU Only	V1502291	15071031
MET-C1yz	D177	201602		D1761422	D1761432	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y							EU Only	V1502291	15071031
MET-C1yz	D176	201602			D2412705	STAY:PAPER FEED UNIT:LOWER:ASS'Y	---	1	X/X	Y						Y		V1600476	16010644
MET-C1yz	D177	201602			D2412705	STAY:PAPER FEED UNIT:LOWER:ASS'Y	---	1	X/X	Y						Y		V1600476	16010644
MET-C1yz	D176	201602			D2412730	STAY:SEPARATE:PEEN	---	1	X/X	Y						Y		V1600476	16010644
MET-C1yz	D177	201602			D2412730	STAY:SEPARATE:PEEN	---	1	X/X	Y						Y		V1600476	16010644



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201603		D1472754	D2412754	COIL SPRING:PRESSURE:SEPARATE	2	2	X/X	Y					Y		V1600476	16010644
MET-C1yz	D177	201603		D1472754	D2412754	COIL SPRING:PRESSURE:SEPARATE	2	2	X/X	Y					Y		V1600476	16010644
MET-C1yz	D176	201603			D2231381	DECAL:EXPOSURE GLASS:CLEANING	---	1		Y							V1503300	15110162
MET-C1yz	D177	201603			D2231381	DECAL:EXPOSURE GLASS:CLEANING	---	1		Y							V1503300	15110162
MET-C1yz	D176	201603			D1472064	ELECTRODE PLATE:CHARGE:30	---	1		Y								
MET-C1yz	D177	201603			D1472064	ELECTRODE PLATE:CHARGE:30	---	1		Y								
MET-C1yz	D176	201603			D1472052	FRAME:CHARGE:30	---	1		Y								
MET-C1yz	D177	201603			D1472052	FRAME:CHARGE:30	---	1		Y								
MET-C1yz	D176	201603		D1761421	D1761431	OPERATION SUB-UNIT:ME-C1XYZ:NA:ASS'Y	1	1	O/O	Y						only NA, AA, KOR	V1502291	15071031
MET-C1yz	D177	201603		D1761421	D1761431	OPERATION SUB-UNIT:ME-C1XYZ:NA:ASS'Y	1	1	O/O	Y						only NA, AA, KOR	V1502291	15071031
MET-C1yz	D176	201603			D1491540	SHEET:JOURNAL:NA	---	1		Y						only NA, AA, KOR	V1500649	
MET-C1yz	D177	201603			D1491540	SHEET:JOURNAL:NA	---	1		Y						only NA, AA, KOR	V1500649	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201604		D1472755	D1482755	COIL SPRING:RELEASE:SEPARATE	2	2	O/O	Y							V1500377	
MET-C1yz	D177	201604		D1472755	D1482755	COIL SPRING:RELEASE:SEPARATE	2	2	O/O	Y							V1500377	
MET-C1yz	D176	201604		AB012096	AB012116	GEAR:DRIVE:FUSING UNIT	1	1	X/O	Y			A	O/O	Y		V1600425	
MET-C1yz	D177	201604		AB012096	AB012116	GEAR:DRIVE:FUSING UNIT	1	1	X/O	Y			A	O/O	Y		V1600425	
MET-C1yz	D176	201604		AB012097	AB012117	GEAR:IDLER:PRESSURE ROLLER	1	1	X/O	Y			A	O/O	Y		V1600425	
MET-C1yz	D177	201604		AB012097	AB012117	GEAR:IDLER:PRESSURE ROLLER	1	1	X/O	Y			A	O/O	Y		V1600425	
MET-C1yz	D176	201604		AB012098	AB012118	GEAR:PRESSURE ROLLER	1	1	X/O	Y			A	O/O	Y		V1600425	
MET-C1yz	D177	201604		AB012098	AB012118	GEAR:PRESSURE ROLLER	1	1	X/O	Y			A	O/O	Y		V1600425	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201605		D1491595	D2411591	BRACKET:OPERATION SUB-UNIT:PEEN	1	1	O/O	Y							V1600765	16030624
MET-C1yz	D177	201605		D1491595	D2411591	BRACKET:OPERATION SUB-UNIT:PEEN	1	1	O/O	Y							V1600765	16030624
MET-C1yz	D176	201605		D1494761	D2414761	DRIVEN ROLLER:DIA16	2	2	O/O	Y							V1600360	16010532
MET-C1yz	D177	201605		D1494761	D2414761	DRIVEN ROLLER:DIA16	2	2	O/O	Y							V1600360	16010532
MET-C1yz	D176	201605		D1494762	D2414762	DRIVEN ROLLER:DIA18	1	1	O/O	Y							V1600360	16010532
MET-C1yz	D177	201605		D1494762	D2414762	DRIVEN ROLLER:DIA18	1	1	O/O	Y							V1600360	16010532
MET-C1yz	D176	201605		D1764010	D1764014	FUSING UNIT:EU:XYZ:SERVICE	1	1	X/O	Y						CHN, EU, AA only	V1600425	16011402
MET-C1yz	D177	201605		D1764010	D1764014	FUSING UNIT:EU:XYZ:SERVICE	1	1	X/O	Y						CHN, EU, AA only	V1600425	16011402
MET-C1yz	D176	201605		D1482675	D2412676	HOLDER:DRIVEN:BELT	2	2	X/X	Y			B	O/O	Y		V1600702	16021268
MET-C1yz	D177	201605		D1482675	D2412676	HOLDER:DRIVEN:BELT	2	2	X/X	Y			B	O/O	Y		V1600702	16021268
MET-C1yz	D176	201605		D1754408	D1754401	PAPER EXIT UNIT:XYZ:ASS'Y	1	1	O/O	Y							V1502799	15071352
MET-C1yz	D177	201605		D1754408	D1754401	PAPER EXIT UNIT:XYZ:ASS'Y	1	1	O/O	Y							V1502799	15071352
MET-C1yz	D176	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	Y							V1601168	16040373
MET-C1yz	D176	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	Y							V1601471	16050095
MET-C1yz	D177	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	Y							V1601168	16040373
MET-C1yz	D177	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	Y							V1601471	16050095
MET-C1yz	D176	201605		D1492678	D2412678	SHAFT:FLAT CONVEYER BELT:DRIVEN	2	2	X/X	Y			B	O/O	Y		V1600702	16021268
MET-C1yz	D177	201605		D1492678	D2412678	SHAFT:FLAT CONVEYER BELT:DRIVEN	2	2	X/X	Y			B	O/O	Y		V1600702	16021268
MET-C1yz	D176	201605		D1492742	D2412742	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.2	1	1	X/X	Y					Y		V1600476	16010644
MET-C1yz	D177	201605		D1492742	D2412742	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.2	1	1	X/X	Y					Y		V1600476	16010644
MET-C1yz	D176	201605			D2412760	STAY:PAPER FEED UNIT:UPPER:PEEN	---	1	X/X	Y					Y		V1600476	16010644
MET-C1yz	D177	201605			D2412760	STAY:PAPER FEED UNIT:UPPER:PEEN	---	1	X/X	Y					Y		V1600476	16010644
MET-C1yz	D176	201605		D1482759	D2412759	TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y	2	2	X/X	Y				O/O	Y		V1600476	16010644
MET-C1yz	D177	201605		D1482759	D2412759	TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y	2	2	X/X	Y				O/O	Y		V1600476	16010644



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201606		D1491251	D2411251	COVER:LEFT:UPPER	1	1	O/O	Y							V1601448	16030389
MET-C1yz	D177	201606		D1491251	D2411251	COVER:LEFT:UPPER	1	1	O/O	Y							V1601448	16030389
MET-C1yz	D176	201606		D1495371	D1495388	HARNESS:FFC:BCU:TRANSPORT SECTION:IF40	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D177	201606		D1495371	D1495388	HARNESS:FFC:BCU:TRANSPORT SECTION:IF40	1	1	O/O	Y							V1403779	14101691
MET-C1yz	D176	201606		D1501541	D1501545	OPERATION SUB-UNIT:CHEETAH:ME-C1:EU:ASS'Y	1	1	X/O	Y							V1601613	16041626
MET-C1yz	D177	201606		D1501541	D1501545	OPERATION SUB-UNIT:CHEETAH:ME-C1:EU:ASS'Y	1	1	X/O	Y							V1601613	16041626
MET-C1yz	D176	201606		D2021580	D2021523	PCB:CPU:ASSY:YNM-00007090-001	1	1	X/O	Y							V1601613	16041626
MET-C1yz	D177	201606		D2021580	D2021523	PCB:CPU:ASSY:YNM-00007090-001	1	1	X/O	Y							V1601613	16041626
MET-C1yz	D176	201606		AE020223	AE020247	PRESSURE ROLLER:DIA32:SERVICE PARTS	1	1	O/O	Y							V1601963	
MET-C1yz	D177	201606		AE020223	AE020247	PRESSURE ROLLER:DIA32:SERVICE PARTS	1	1	O/O	Y							V1601963	
MET-C1yz	D176	201606			D2412873	SIDE FENCE:AUXILIARY		1		Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D177	201606			D2412873	SIDE FENCE:AUXILIARY		1		Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D176	201606		D1492878	D2412875	SIDE FENCE:FRONT:ASS'Y	1	1	X/X	Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D177	201606		D1492878	D2412875	SIDE FENCE:FRONT:ASS'Y	1	1	X/X	Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D176	201606		D1492885	D2412880	SIDE FENCE:REAR:ASS'Y	1	1	X/X	Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D177	201606		D1492885	D2412880	SIDE FENCE:REAR:ASS'Y	1	1	X/X	Y			A	O/O	Y		V1600755	16011400
MET-C1yz	D176	201606		D6843483	D6843484	SLIDER:TRANSMITED RUBBER STAMP	1	1	X/O	Y							V1600616	16021465
MET-C1yz	D177	201606		D6843483	D6843484	SLIDER:TRANSMITED RUBBER STAMP	1	1	X/O	Y							V1600616	16021465
MET-C1yz	D176	201606		D1292783	D2412792	TORQUE LIMITER MECHANICAL CLUTCH:40MMN:DIA18	3	3	X/X	Y							V1600476	16010644
MET-C1yz	D177	201606		D1292783	D2412792	TORQUE LIMITER MECHANICAL CLUTCH:40MMN:DIA18	3	3	X/X	Y							V1600476	16010644
PCB:CPU:ASSY:YNM-00007090-001	D176	201606		D1501574	D1501575	PCB:CPU:ASSY:YNM-00007090-001	1	1	O/O	Y							V1601323	16031746
PCB:CPU:ASSY:YNM-00007090-001	D177	201606		D1501574	D1501575	PCB:CPU:ASSY:YNM-00007090-001	1	1	O/O	Y							V1601323	16031746



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1 Tray Heater	D186	201607		D1464005	D1464016	FUSING UNIT:NA:AB:SERVICE	1	1	X/O	Y						Only NA	V1600425	16011402
MET-C1yz	D176	201607		D1764005	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y						Only NA	V1600425	16011402
MET-C1yz	D176	201607		D1764009	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y							V1600425	16011402
MET-C1yz	D177	201607		D1764005	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y						Only NA	V1600425	16011402
MET-C1yz	D177	201607		D1764009	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y							V1600425	16011402
MET-C1 Tray Heater	D186	201607		D1764005	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y						Only NA	V1600425	16011402
MET-C1 Tray Heater	D186	201607		D1764009	D1764013	FUSING UNIT:NA:XYZ:SERVICE	1	1	X/O	Y							V1600425	16011402
MET-C1 Tray Heater	D186	201607		D1504011	D1504019	FUSING UNIT:TWN:CDE:SERVICE	1	1	X/O	Y						Only TWN	V1600425	16011402
MET-C1 Tray Heater	D186	201607		D1504015	D1504019	FUSING UNIT:TWN:CDE:SERVICE	1	1	X/O	Y							V1600425	16011402
MET-C1yz	D176	201607		D1482683	D1482684	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN	1	1	O/O	Y							V1501023	15031225
MET-C1yz	D177	201607		D1482683	D1482684	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN	1	1	O/O	Y							V1501023	15031225
MET-C1yz	D176	201607		D1752733	D2442711	PAPER FEED UNIT:NO.1:EXP:ASS'Y	1	1	O/O	Y							V1600476	16010644
MET-C1yz	D177	201607		D1752733	D2442711	PAPER FEED UNIT:NO.1:EXP:ASS'Y	1	1	O/O	Y							V1600476	16010644
MET-C1yz	D176	201607			D2416346	PLAIN SHAFT BEARING:ROLLER:BACK UP:FRONT:PRESS FIT	---	1		Y							V1601991	
MET-C1yz	D177	201607			D2416346	PLAIN SHAFT BEARING:ROLLER:BACK UP:FRONT:PRESS FIT	---	1		Y							V1601991	
MET-C1yz	D176	201607			D2416347	PLAIN SHAFT BEARING:ROLLER:BACK UP:REAR:PRESS FIT	---	1		Y							V1601991	
MET-C1yz	D177	201607			D2416347	PLAIN SHAFT BEARING:ROLLER:BACK UP:REAR:PRESS FIT	---	1		Y							V1601991	
MET-C1 Tray Heater	D186	201607		AE020223	AE020247	PRESSURE ROLLER:DIA32:SERVICE PARTS	1	1	O/O	Y							V1601901	16050381
MET-C1yz	D176	201607			D1494677	STAY:CONTACT POINT:GUIDE PLATE:DRIVEN	---	1		Y							V1601902	
MET-C1yz	D177	201607			D1494677	STAY:CONTACT POINT:GUIDE PLATE:DRIVEN	---	1		Y							V1601902	
MET-C1yz	D176	201607		D1752708	D1752780	HARNESS:PAPER FEED UNIT:EXP	1	1	X/O	N							-	
MET-C1yz	D177	201607		D1752708	D1752780	HARNESS:PAPER FEED UNIT:EXP	1	1	X/O	N							-	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201608		D1494722	D2414722	BRACKET:FRONT	1	1	O/O	Y							V1600360	16010532
MET-C1yz	D177	201608		D1494722	D2414722	BRACKET:FRONT	1	1	O/O	Y							V1600360	16010532
MET-C1yz	D176	201608		D1494670	D2024682	DRIVEN ROLLER:DIA16	1	1	O/O	Y							V1501819	15051377
MET-C1yz	D177	201608		D1494670	D2024682	DRIVEN ROLLER:DIA16	1	1	O/O	Y							V1501819	15051377
MET-C1yz	D176	201608		D1501519	D1501541	OPERATION SUB-UNIT:CHEETAH:ME-C1:EU:ASS'Y	1	1	X/O	Y							V1601323	16031746
MET-C1yz	D177	201608		D1501519	D1501541	OPERATION SUB-UNIT:CHEETAH:ME-C1:EU:ASS'Y	1	1	X/O	Y							V1601323	16031746
MET-C1yz	D176	201608		D1752734	D2442712	PAPER FEED UNIT:NO.2:YZ:EXP:ASS'Y	1	1	O/O	Y							V1600476	16010644
MET-C1yz	D177	201608		D1752734	D2442712	PAPER FEED UNIT:NO.2:YZ:EXP:ASS'Y	1	1	O/O	Y							V1600476	16010644
MET-C1yz	D176	201608		D1495686	D1775686	PCB:DCSW	1	1	O/O	Y						Only CHN	V1602599	16060659
MET-C1yz	D177	201608		D1495686	D1775686	PCB:DCSW	1	1	O/O	Y						Only CHN	V1602599	16060659



Part Change Information List

Date: October 4, 2016

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Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201609	Cancel	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	201609-01						Only NA	V1601071	15031539
MET-C1yz	D177	201609	Cancel	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	201609-01						Only NA	V1601071	15031539
MET-C1yz	D176	201609	add	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	O/O	201609-01						Only NA	V1501071	15031539
MET-C1yz	D177	201609	add	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	O/O	201609-01						Only NA	V1501071	15031539



Part Change Information List

Date: November 2, 2016

[illegible]



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201610	Cancel	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	X/O	201610-01						Only, EU, AA	V1501071	15031539
MET-C1yz	D177	201610	Cancel	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	X/O	201610-01						Only, EU, AA	V1501071	15031539
MET-C1yz	D176	201610	add	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	O/O	201610-01						Only, EU, AA	V1501071	15031539
MET-C1yz	D177	201610	add	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	O/O	201610-01						Only, EU, AA	V1501071	15031539



Part Change Information List

Date: November 2, 2016

[illegible]



Part Change Information List

Date: January 6, 2017

[illegible]



Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201701			D1491268	COVER:RIGHT:LOWER	---	1		Y							V1700121	
MET-C1yz	D177	201701			D1491268	COVER:RIGHT:LOWER	---	1		Y							V1700121	
MET-C1yz	D176	201701		D1491231	D1501231	COVER:UPPER:FRONT	1	1	X/O	Y							V1603385	16090686
MET-C1yz	D177	201701		D1491231	D1501231	COVER:UPPER:FRONT	1	1	X/O	Y							V1603385	16090686
MET-C1yz	D176	201701		D1752815	D2442805	PAPER TRAY:NO.2:YZ:ASS'Y	1	1	O/O	Y							V1603999	
MET-C1yz	D177	201701		D1752815	D2442805	PAPER TRAY:NO.2:YZ:ASS'Y	1	1	O/O	Y							V1603999	
MET-C1yz	D176	201701		D1494765	D2414765	PULLEY:T26	1	1	X/X	Y			F		Y		V1700005	16110453
MET-C1yz	D177	201701		D1494765	D2414765	PULLEY:T26	1	1	X/X	Y			F		Y		V1700005	16110453
MET-C1yz	D176	201701		D1494766	D2414766	PULLEY:T26/T26	3	3	X/X	Y			D, F		Y		V1700005	16110453
MET-C1yz	D177	201701		D1494766	D2414766	PULLEY:T26/T26	3	3	X/X	Y			D, F		Y		V1700005	16110453
MET-C1yz	D176	201701		D1494642	D2414642	TRANSPORT ROLLER:DUPLEX:1	1	1	X/X	Y			F		Y		V1700005	16110453
MET-C1yz	D177	201701		D1494642	D2414642	TRANSPORT ROLLER:DUPLEX:1	1	1	X/X	Y			F		Y		V1700005	16110453
MET-C1yz	D176	201701		D1494643	D2414643	TRANSPORT ROLLER:ENTRANCE	2	2	X/X	Y			D		Y		V1700005	16110453
MET-C1yz	D177	201701		D1494643	D2414643	TRANSPORT ROLLER:ENTRANCE	2	2	X/X	Y			D		Y		V1700005	16110453
MET-C1yz	D176	201701		D1494779	D2414640	TRANSPORT ROLLER:EXIT:DIA8	1	1	X/X	Y			F		Y		V1700005	16110453
MET-C1yz	D177	201701		D1494779	D2414640	TRANSPORT ROLLER:EXIT:DIA8	1	1	X/X	Y			F		Y		V1700005	16110453



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201702		D1754518	D1774518	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1502251	15060924
MET-C1yz	D177	201702		D1754518	D1774518	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1502251	15060924
MET-C1yz	D176	201702		D1492856	D2442856	GRIP-PAPER TRAY	2	2	X/O	Y							V1603857	16100838
MET-C1yz	D177	201702		D1492856	D2442856	GRIP-PAPER TRAY	2	2	X/O	Y							V1603857	16100838
MET-C1yz	D176	201702		D1752814	D2442805	PAPER TRAY:NO.2,YZ-ASS'Y	1	1	O/O	Y						EU, AA Only	V1600755	16011400
MET-C1yz	D177	201702		D1752814	D2442805	PAPER TRAY:NO.2,YZ-ASS'Y	1	1	O/O	Y						EU, AA Only	V1600755	16011400
MET-C1yz	D176	201702		D1882208	D1882212	PCDU:BLACK-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
MET-C1yz	D177	201702		D1882208	D1882212	PCDU:BLACK-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
Metis-C1 service option	D188	201702		D1882209	D1882213	PCDU:CYAN-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603838	16100507
MET-C1yz	D176	201702		D1882209	D1882213	PCDU:CYAN-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
MET-C1yz	D177	201702		D1882209	D1882213	PCDU:CYAN-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
Metis-C1 service option	D188	201702		D1882210	D1882214	PCDU:MAGENTA-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603838	16100507
MET-C1yz	D176	201702		D1882210	D1882214	PCDU:MAGENTA-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
MET-C1yz	D177	201702		D1882210	D1882214	PCDU:MAGENTA-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
Metis-C1 service option	D188	201702		D1882211	D1882215	PCDU:YELLOW-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603838	16100507
MET-C1yz	D176	201702		D1882211	D1882215	PCDU:YELLOW-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
MET-C1yz	D177	201702		D1882211	D1882215	PCDU:YELLOW-SERVICE PARTS:MPC1803-2503	1	1	O/O	Y							V1603952	16100507
MET-C1yz	D176	201702		D2412731	D2412731	STOPPER-GUIDE PLATE-SWIVEL	---	2		Y							V1604012	16110734
MET-C1yz	D177	201702		D2412731	D2412731	STOPPER-GUIDE PLATE-SWIVEL	---	2		Y							V1604012	16110734
MET-C1yz	D176	201702		D1473285	D1473287	TRANSPORT SCREW-NOZZLE-BK-ASSY	1	1	X/O	Y							V1603007	16090030
MET-C1yz	D177	201702		D1473285	D1473287	TRANSPORT SCREW-NOZZLE-BK-ASSY	1	1	X/O	Y							V1603007	16090030
MET-C1yz	D176	201702		D1773285	D1773287	TRANSPORT SCREW-NOZZLE-XYZ-BK-ASSY	1	1	X/O	Y							V1603007	16090030
MET-C1yz	D177	201702		D1773285	D1773287	TRANSPORT SCREW-NOZZLE-XYZ-BK-ASSY	1	1	X/O	Y							V1603007	16090030
MET-C1yz	D176	201702		D1773286	D1773288	TRANSPORT SCREW-NOZZLE-XYZ-CMY-ASS'Y	3	3	X/O	Y							V1603007	16090030
MET-C1yz	D177	201702		D1773286	D1773288	TRANSPORT SCREW-NOZZLE-XYZ-CMY-ASS'Y	3	3	X/O	Y							V1603007	16090030



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DRG	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201703	Cancel	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	X/O	20161						Only EU, AA	V1501071	15031539
MET-C1yz	D177	201703	Cancel	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	X/O	20161						Only EU, AA	V1501071	15031539
MET-C1yz	D176	201703	add	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	O/O	20161						Only EU, AA	V1501071	15031539
MET-C1yz	D177	201703	add	D1752812	D1752814	PAPER TRAY:NO.2:ASS'Y	1	1	O/O	20161						Only EU, AA	V1501071	15031539
MET-C1yz	D176	201703	Cancel	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	D1609-4						Only NA	V1501071	15031539
MET-C1yz	D177	201703	Cancel	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	X/O	D1609-4						Only NA	V1501071	15031539
MET-C1yz	D176	201703	add	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	O/O	D1609-4						Only NA	V1501071	15031539
MET-C1yz	D177	201703	add	D1752813	D1752815	PAPER TRAY:NO.2:NA:ASS'Y	1	1	O/O	D1609-4						Only NA	V1501071	15031539
MET-C1yz	D176	201703		B8024611	D7794811	PRESSURE PLATE	1	1	X/O	Y							V1603873	16110010
MET-C1yz	D177	201703		B8024611	D7794811	PRESSURE PLATE	1	1	X/O	Y							V1603873	16110010
MET-C1yz	D176	201703		B7892114	D6842114	ROLLER:PAPER FEED BELT:DRIVE	1	1	X/O	Y							V1603689	16100250
MET-C1yz	D177	201703		B7892114	D6842114	ROLLER:PAPER FEED BELT:DRIVE	1	1	X/O	Y							V1603689	16100250
MET-C1yz	D176	201703		D6844215	D6844214	SHAFT:MAGNETIC CLUTCH:ASS'Y	1	1	X/O	Y			A				V1603689	16100250
MET-C1yz	D177	201703		D6844215	D6844214	SHAFT:MAGNETIC CLUTCH:ASS'Y	1	1	X/O	Y			A				V1603689	16100250
MET-C1yz	D176	201703			D6844219	STOPPER:PAPER FEED:REVERSAL	---	1		Y			A				V1603689	16100250
MET-C1yz	D177	201703			D6844219	STOPPER:PAPER FEED:REVERSAL	---	1		Y			A				V1603689	16100250



Part Change Information List

Date: May 12, 2017

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Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D177	201705		D7390117	D3BR2202	HEATER:PHOTOCONDUCTOR:EU:ASS'Y	1	1	X/O	Y							V1603562	1609104
MET-C1yz	D177	201705		D7390116	D3BR2201	HEATER:PHOTOCONDUCTOR:NA:ASS'Y	1	1	X/O	Y							V1603562	1609104
MET-C1yz	D177	201705		D1473286	D1473288	TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	3	3	X/O	Y							V1603007	1609003
MET-C1yz	D176	201705		D1473286	D1473288	TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	3	3	X/O	Y							V1603007	1609003



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201707		D1494696	D1484696	HARNESS:DUPLX	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D177	201707		D1494696	D1484696	HARNESS:DUPLX	1	1	O/O	Y							V1500553	15020284
MET-C1yz	D176	201707		D7390071	D7390073	HEATER:SCANNER:NA:ASS'Y	1	1	X/O	Y							V1603793	16110953
MET-C1yz	D177	201707		D7390071	D7390073	HEATER:SCANNER:NA:ASS'Y	1	1	X/O	Y							V1603793	16110953



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201708		D7390071	D7390073	HEATER-SCANNER:NA:ASS'Y	1	1	X/O	Y							V1603793	16110953
MET-C1yz	D177	201708		D7390071	D7390073	HEATER-SCANNER:NA:ASS'Y	1	1	X/O	Y							V1603793	16110953
MET-C1yz	D176	201708		D2442712	D2442714	PAPER FEED UNIT:NO.2:YZ:EXP:ASS'Y	1	1	O/O	Y							V1700897	17031126
MET-C1yz	D177	201708		D2442712	D2442714	PAPER FEED UNIT:NO.2:YZ:EXP:ASS'Y	1	1	O/O	Y							V1700897	17031126



Part Change Information List

Date: October 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201709		D1754518	D1754519	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1603690	16110465
MET-C1yz	D176	201709		D1754518	D1754519	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1701512	
MET-C1yz	D177	201709		D1754518	D1754519	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1603690	16110465
MET-C1yz	D177	201709		D1754518	D1754519	DUPLEX UNIT-METIS-C1XYZ-EXP-ASS'Y	1	1	O/O	Y							V1701512	
MET-C1yz	D176	201709		D2442711	D2442713	PAPER FEED UNIT-NO.1-YZ-EXP-ASS'Y	1	1	O/O	Y							V1700897	17031126
MET-C1yz	D177	201709		D2442711	D2442713	PAPER FEED UNIT-NO.1-YZ-EXP-ASS'Y	1	1	O/O	Y							V1700897	17031126



Part Change Information List

Date: November 2, 2017

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Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'		3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
							Old Q'tv	tv									
MET-C1 Tray Heater	D186	201703	201710	D1863052	D1863053	DEVELOPMENT UNIT:BLACK-SERVICE PARTS:DOM	1	1	O/O	Y						V1603254	16070949
MET-C1 Tray Heater	D186	201703	201710	D1863062	D1863063	DEVELOPMENT UNIT:CYAN-SERVICE PARTS:DOM	1	1	O/O	Y						V1603254	16070949
MET-C1 Tray Heater	D186	201703	201710	D1863072	D1863073	DEVELOPMENT UNIT:MAGENTA-SERVICE PARTS:DOM	1	1	O/O	Y						V1603254	16070949
MET-C1 Tray Heater	D186	201703	201710	D1863082	D1863083	DEVELOPMENT UNIT:YELLOW-SERVICE PARTS:DOM	1	1	O/O	Y						V1603254	16070949
MET-C1yz	D176	201702	201710	D1492856	D2442856	GRIP:PAPER TRAY	2	2	O/O	201702-04						V1603857	16100838
MET-C1yz	D177	201702	201710	D1492856	D2442856	GRIP:PAPER TRAY	2	2	O/O	201702-04						V1603857	16100838
MET-C1yz	D176	201703	201710	D6844215	D6844214	SHAFT:MAGNETIC CLUTCH:ASS'Y	1	1	O/O	Y		A				V1603689	16100250
MET-C1yz	D177	201703	201710	D6844215	D6844214	SHAFT:MAGNETIC CLUTCH:ASS'Y	1	1	O/O	Y		A				V1603689	16100250



Part Change Information List

Date: November 2, 2017

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Part Change Information List

Date: February 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201801			D1493256	BASE:TONER HOPPER:REAR:ASS'Y	0	1		Y							V1702287	
MET-C1yz	D176	201801		D1484681	D2414681	BRACKET:MOTOR:PEEN	1	1	O/O	Y							V1603023	16060809
MET-C1yz	D177	201801		D1484681	D2414681	BRACKET:MOTOR:PEEN	1	1	O/O	Y							V1603023	16060809
MET-C1y	D176	201801		D1501290	D0AF1290	COVER:SCANNER:UPPER:REAR	1	1	O/O	Y							V1702006	
MET-C1z	D177	201801		D1501290	D0AF1290	COVER:SCANNER:UPPER:REAR	1	1	O/O	Y							V1702006	
MET-C1yz	D176	201801		D1492837		DECAL:SIDE FENCE:AUXILIARY	1	0	X/O	Y					Y		V1601741	16051553
MET-C1yz	D177	201801		D1492837		DECAL:SIDE FENCE:AUXILIARY	1	0	X/O	Y					Y		V1601741	16051553
MET-C1yz	D176	201801		D1492869		DECAL:SIZE INDICATION:SIDE FENCE:NO.2	1	0	X/O	Y					Y		V1601741	16051553
MET-C1yz	D177	201801		D1492869		DECAL:SIZE INDICATION:SIDE FENCE:NO.2	1	0	X/O	Y					Y		V1601741	16051553
MET-C1yz	D176	201801			D1491299	GUIDE PLATE:SCANNER	0	1		Y							V1702171	
MET-C1yz	D177	201801			D1491299	GUIDE PLATE:SCANNER	0	1		Y							V1702171	
MET-C1yz	D176	201801		D1491309	D2411309	MAGNET CATCH:C2	1	1	X/O	Y							V1600619	16021469
MET-C1yz	D177	201801		D1491309	D2411309	MAGNET CATCH:C2	1	1	X/O	Y							V1600619	16021469
MET-C1yz	D176	201801		D1761444	D1761434	OPERATION SUB-UNIT:ME-C1XYZ:CHN:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D177	201801		D1761444	D1761434	OPERATION SUB-UNIT:ME-C1XYZ:CHN:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D176	201801		D1761442	D1761432	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D177	201801		D1761442	D1761432	OPERATION SUB-UNIT:ME-C1XYZ:EU:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D176	201801		D1761445	D1761435	OPERATION SUB-UNIT:ME-C1XYZ:TWN:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D177	201801		D1761445	D1761435	OPERATION SUB-UNIT:ME-C1XYZ:TWN:ASS'Y	1	1	O/O	Y							V1702413	
MET-C1yz	D176	201801		D1501599	D2021581	PCB:CPU:ASSY:YNM-00007090-002	1	1	X/O	Y							V1601323	16031746
MET-C1yz	D177	201801		D1501599	D2021581	PCB:CPU:ASSY:YNM-00007090-002	1	1	X/O	Y							V1601323	16031746
MET-C1yz	D176	201801		D1501579	D1901579	PCB:I/O:ASSY:YNM-011511	1	1	O/O	Y							V1702365	17100566
MET-C1yz	D177	201801		D1501579	D1901579	PCB:I/O:ASSY:YNM-011511	1	1	O/O	Y							V1702365	17100566



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Date: March 1, 2018

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Part Change Information List

Date: April 2, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201803		AB012117	AB012120	GEAR:IDLER:PRESSURE ROLLER	1	1	X/O	Y							V1800163	18011032
MET-C1yz	D177	201803		AB012117	AB012120	GEAR:IDLER:PRESSURE ROLLER	1	1	X/O	Y							V1800163	18011032
MET-C1yz	D176	201803		AW100138	AW100183	THERMOPILE	2	2	O/O	Y							V1800332	17090625
MET-C1yz	D177	201803		AW100138	AW100183	THERMOPILE	2	2	O/O	Y							V1800332	17090625



Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D177	201804		D1495174	D0BQ5172	PCB:TCB	4	4	O/O	Y							V1800202	17120289



Part Change Information List

Date: June 29, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz		D176	201806		D1494726	D1484726	TORSION SPRING:VIBRATING PLATE:REAR	1	1	0/0	Y							V1500377	14111423
MET-C1yz		D176	201806		D1494899	D2414899	SHEET:RACK:MANUAL FEED	2	2	0/0	Y							V1700566	
MET-C1yz		D176	201806		D1775172	D08M5172	PCB:TCB	4	4	0/0	Y							V1800202	17120289
MET-C1yz		D177	201806		D1494726	D1484726	TORSION SPRING:VIBRATING PLATE:REAR	1	1	0/0	Y							V1500377	14111423
MET-C1yz		D177	201806		D1494899	D2414899	SHEET:RACK:MANUAL FEED	2	2	0/0	Y							V1700566	
MET-C1yz		D177	201806		D1775172	D08M5172	PCB:TCB	4	4	0/0	Y							V1800202	17120289



Part Change Information List

Date: September 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MET-C1yz	D176	201808		D1494815	M0BW2615	GUIDE PLATE:SEPARATOR:AS	1	1	O/O	Y							V1801023	18020092
MET-C1yz	D177	201808		D1494815	M0BW2615	GUIDE PLATE:SEPARATOR:AS	1	1	O/O	Y							V1801023	18020092

