

Model Met-C1 yzk
(D176/D177/D237)
Parts Catalog

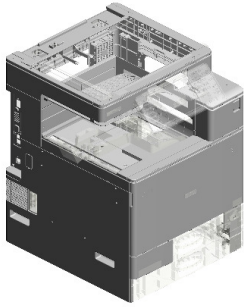
Parts change information sample

 **Add**

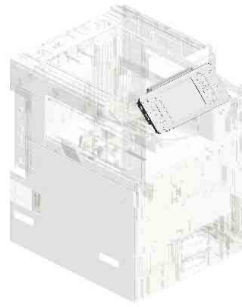
 **Update**

 **Delete**

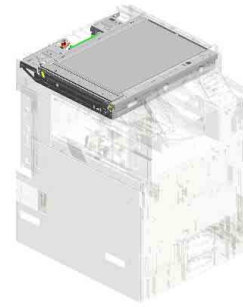
Unit All



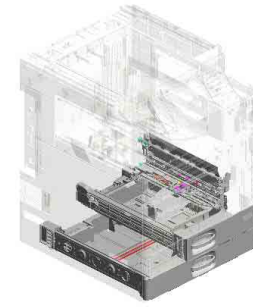
U001
EXTERIOR



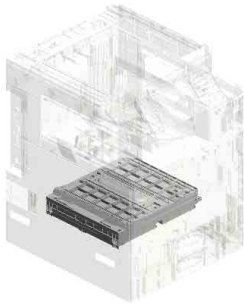
U002
OPERATION



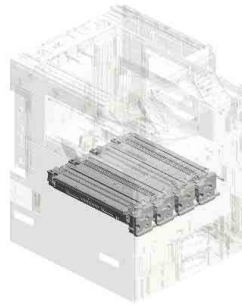
U003
SCANNER



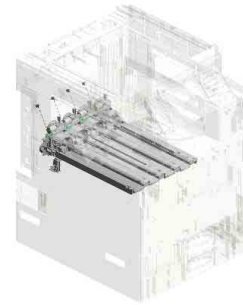
U004
PAPER FEED



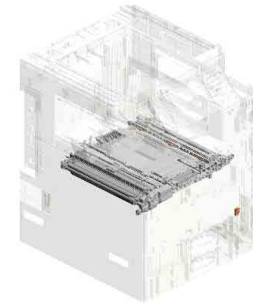
U005
OPTICAL WRITING



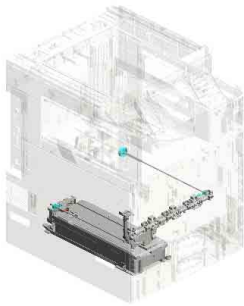
U006
PROCESSES AROUND PHOTOCONDUCTOR



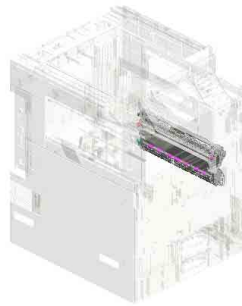
U007
TONER SUPPLY



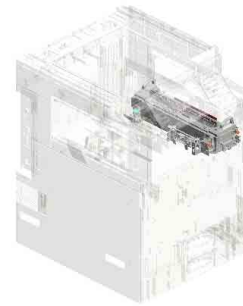
U008
INTERMEDIATE TRANSFER



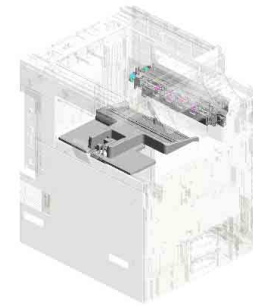
U009
TONER RECYCLING



U010
SEPARATION/TRANSPORT

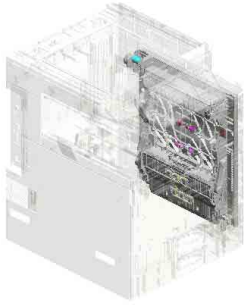


U011
FUSING

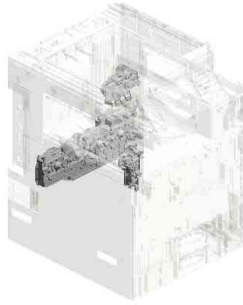


U012
PAPER EXIT

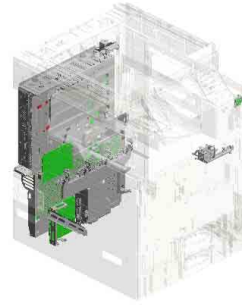
Unit All



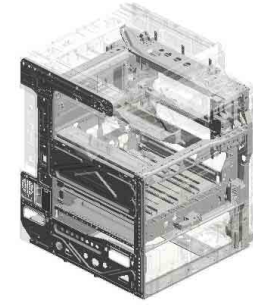
U013
DUPLEX



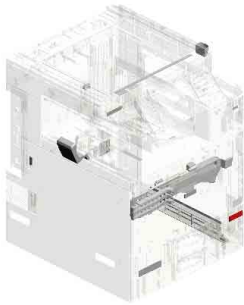
U014
MAIN DRIVE



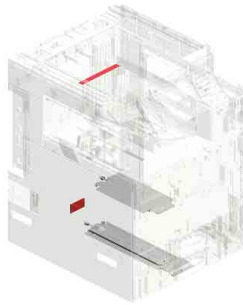
U015
ELECTRICAL



U016
MAIN FRAME



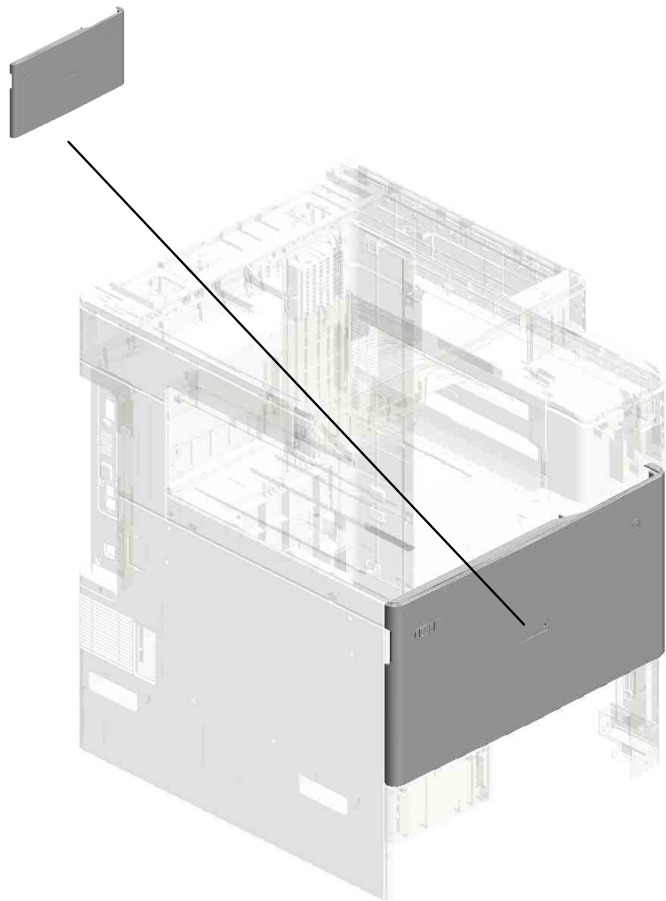
U017
ACCESSORY



U018
HEATER

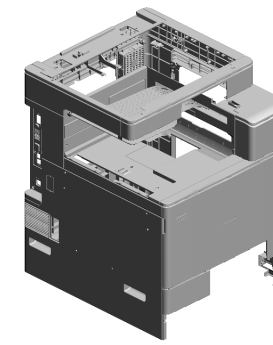
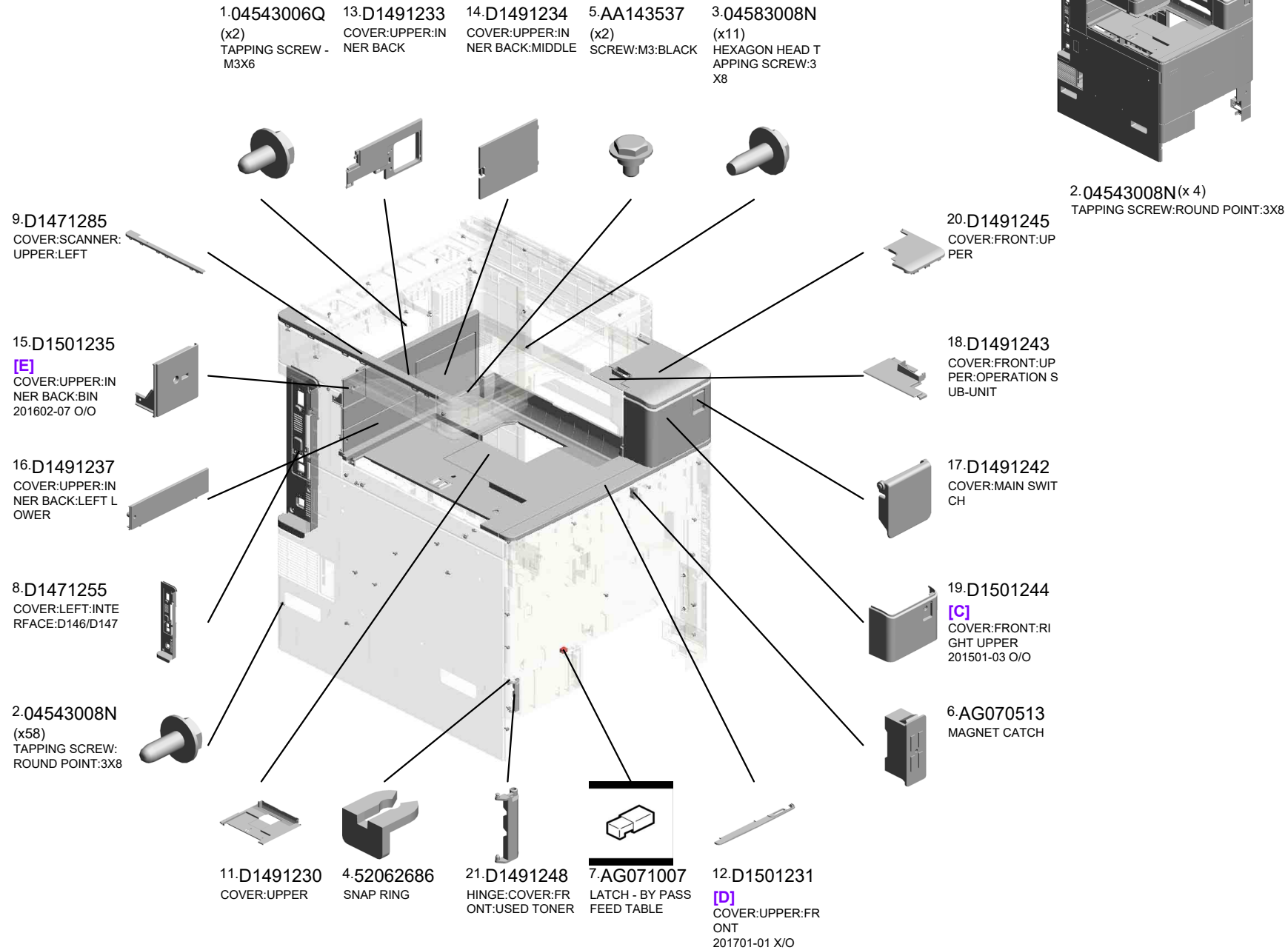
U001.EXTERIOR

U001 S001
D1481240
COVER:FRONT:ASS'Y



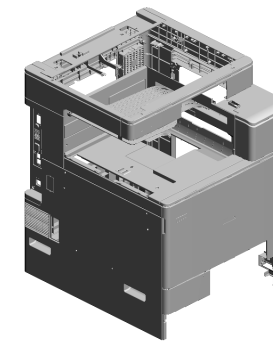
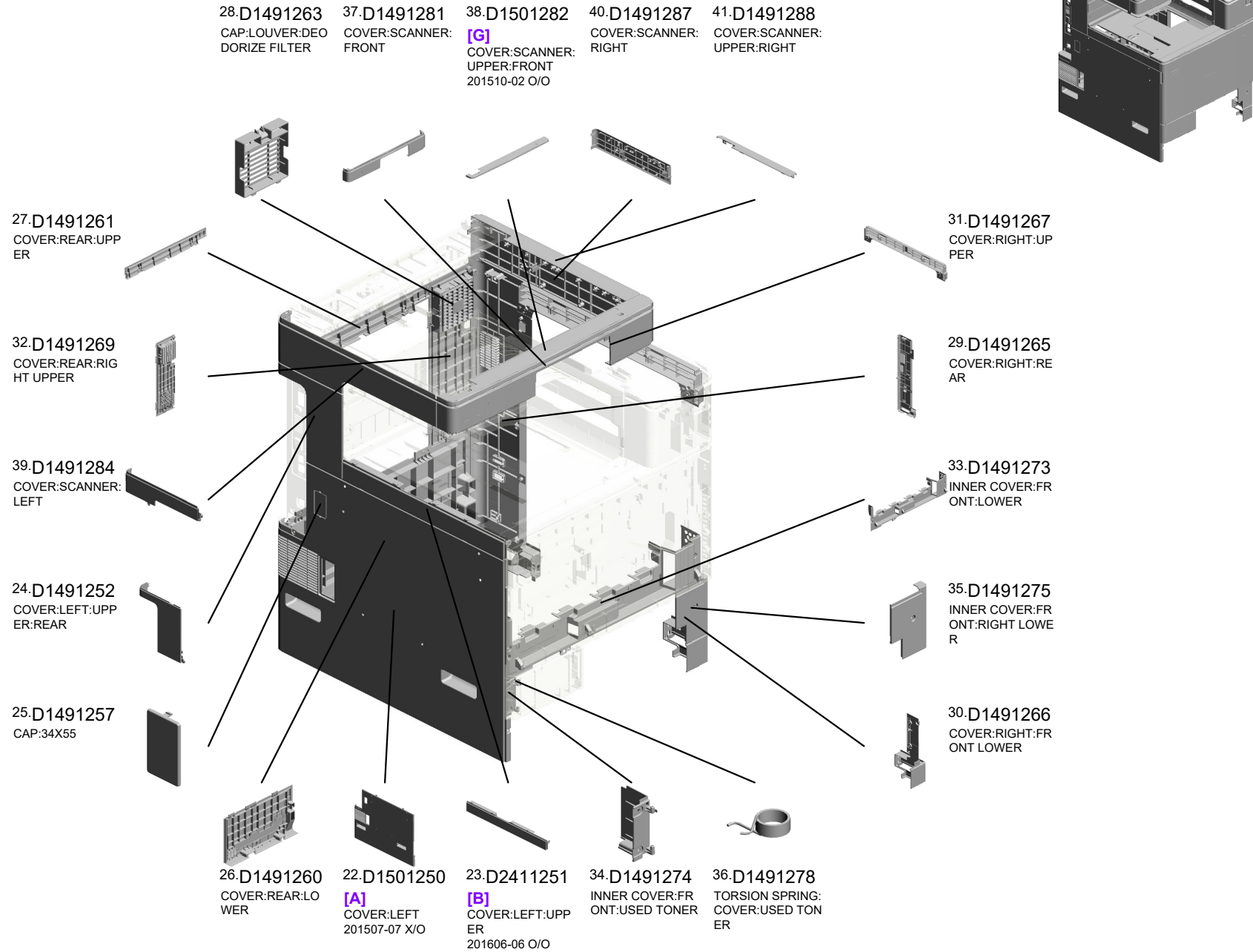
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U001 EXTERIOR



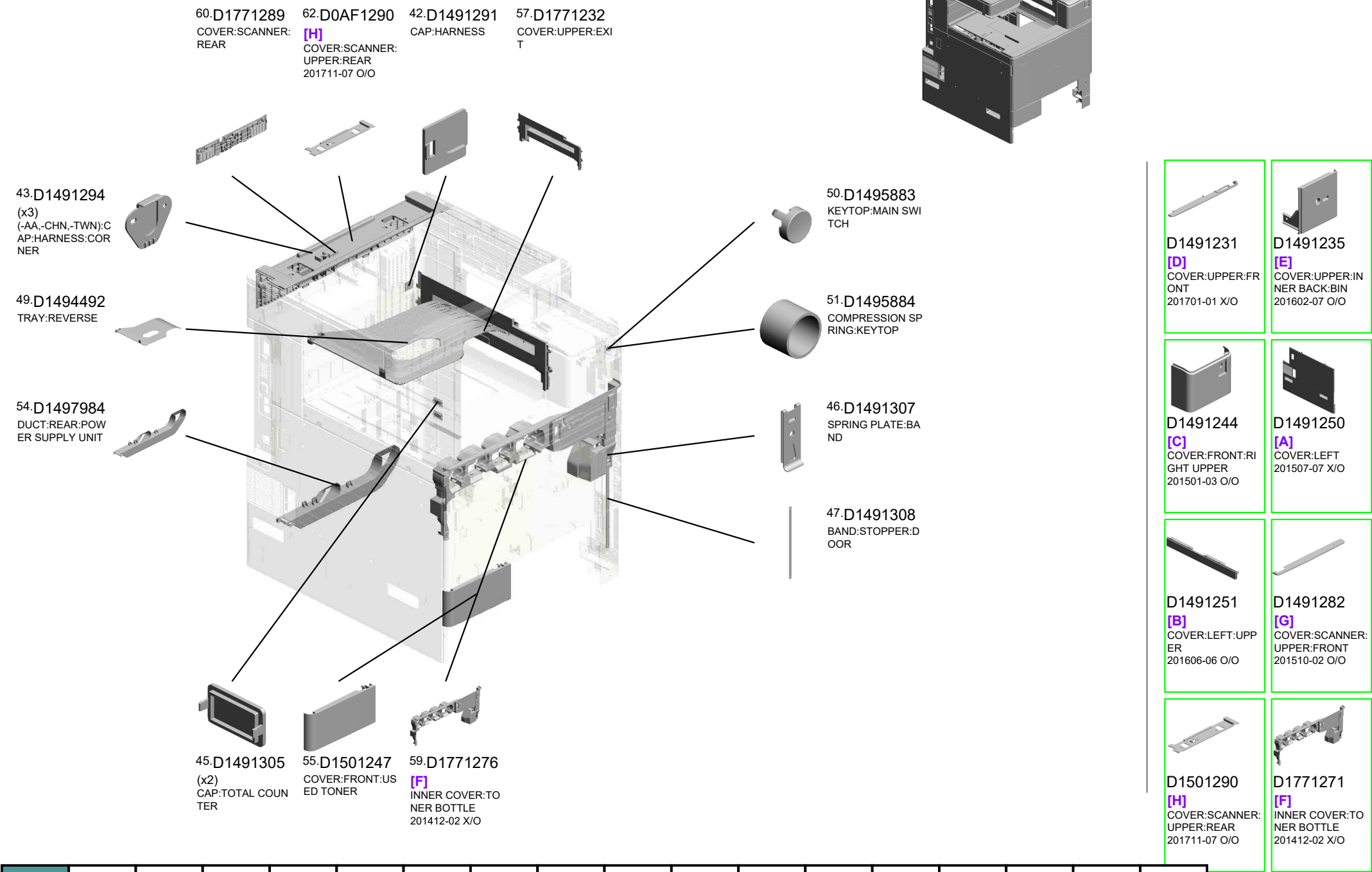
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U001 EXTERIOR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U001
EXTERIOR



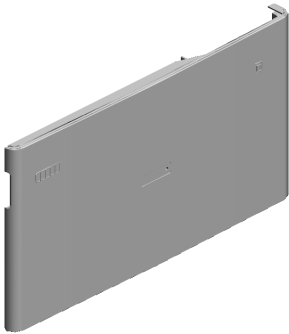
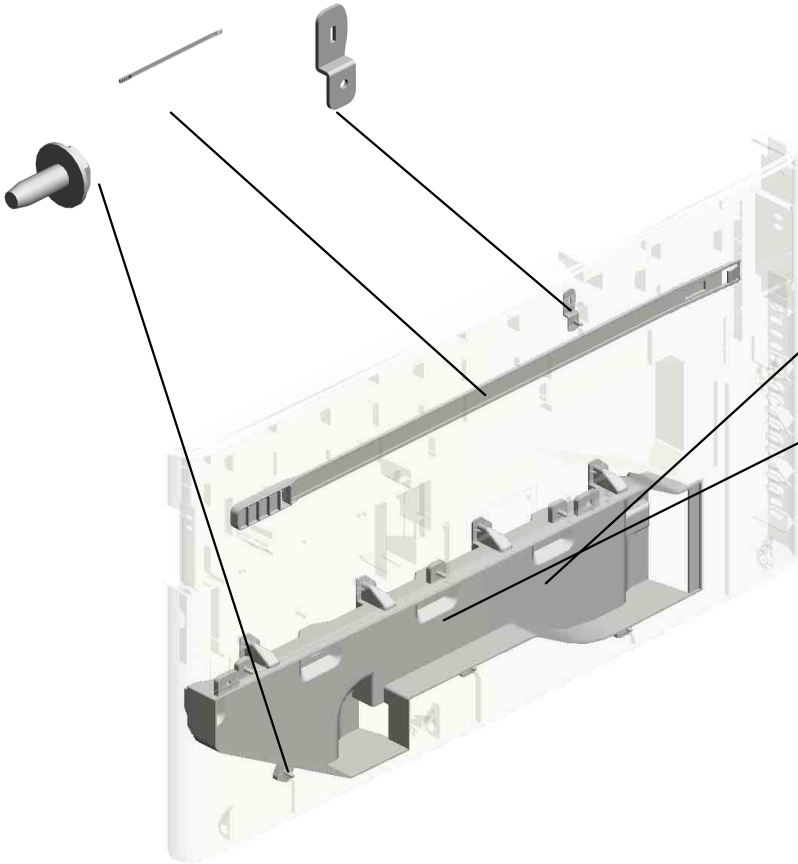
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U001_S001
COVER:FRONT:ASS'Y

61.D1771302
CLEANER:SHIELD
GLASS:ASS'Y

63.D2411309
MAGNET CATCH
201801-01 X/O

3.04583008N
(x7)
HEXAGON HEAD T
APPING SCREW:3
X8



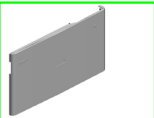
10.D1481240
[A]
COVER:FRONT:AS
S'Y
201507-11 X/O



52.D1496859
DECAL:CLEANING:
SHIELD GLASS



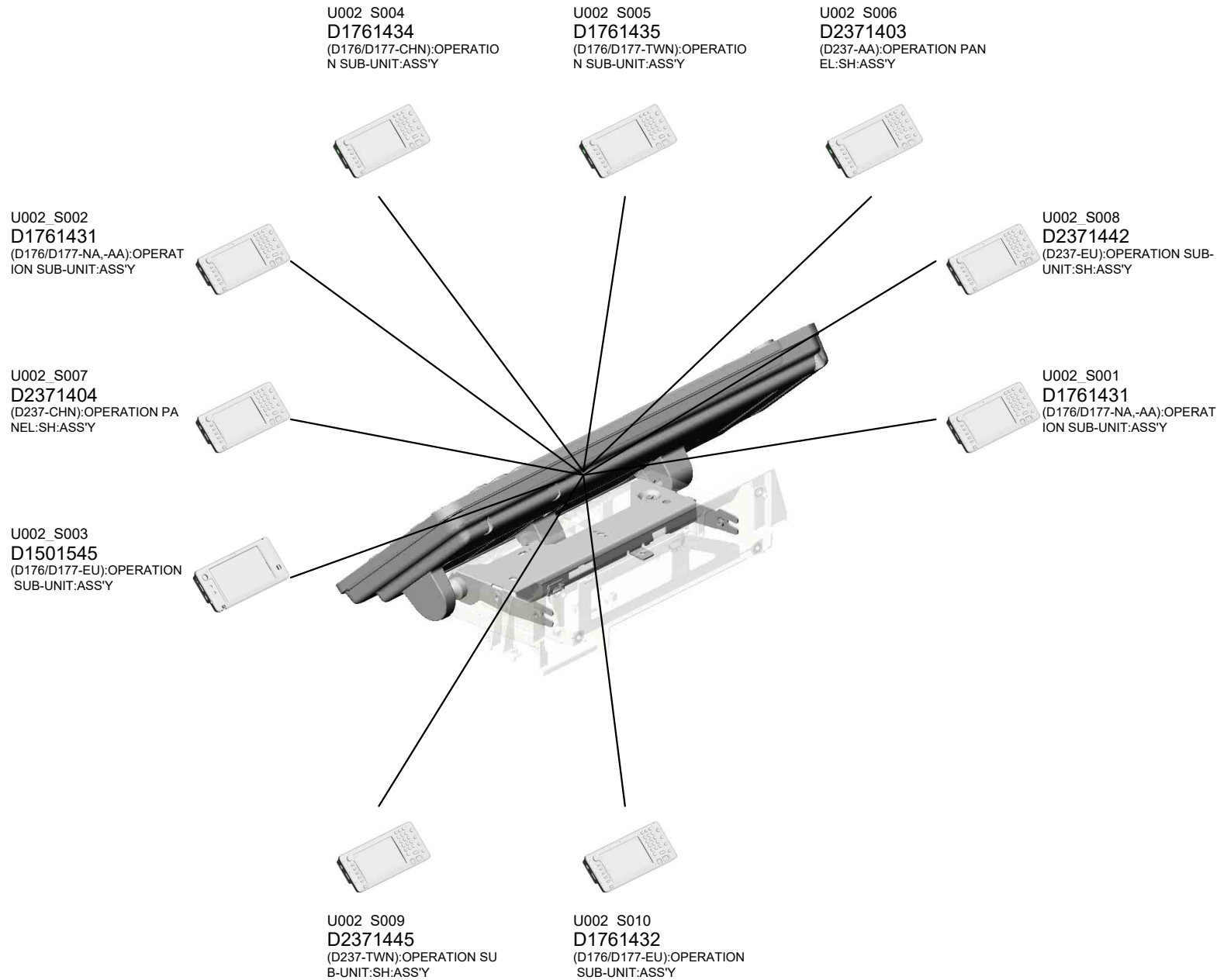
53.D1497911
DUCT:DEVELOPM
ENT:FRONT



D1771240
[A]
COVER:FRONT:AS
S'Y
201507-11 X/O

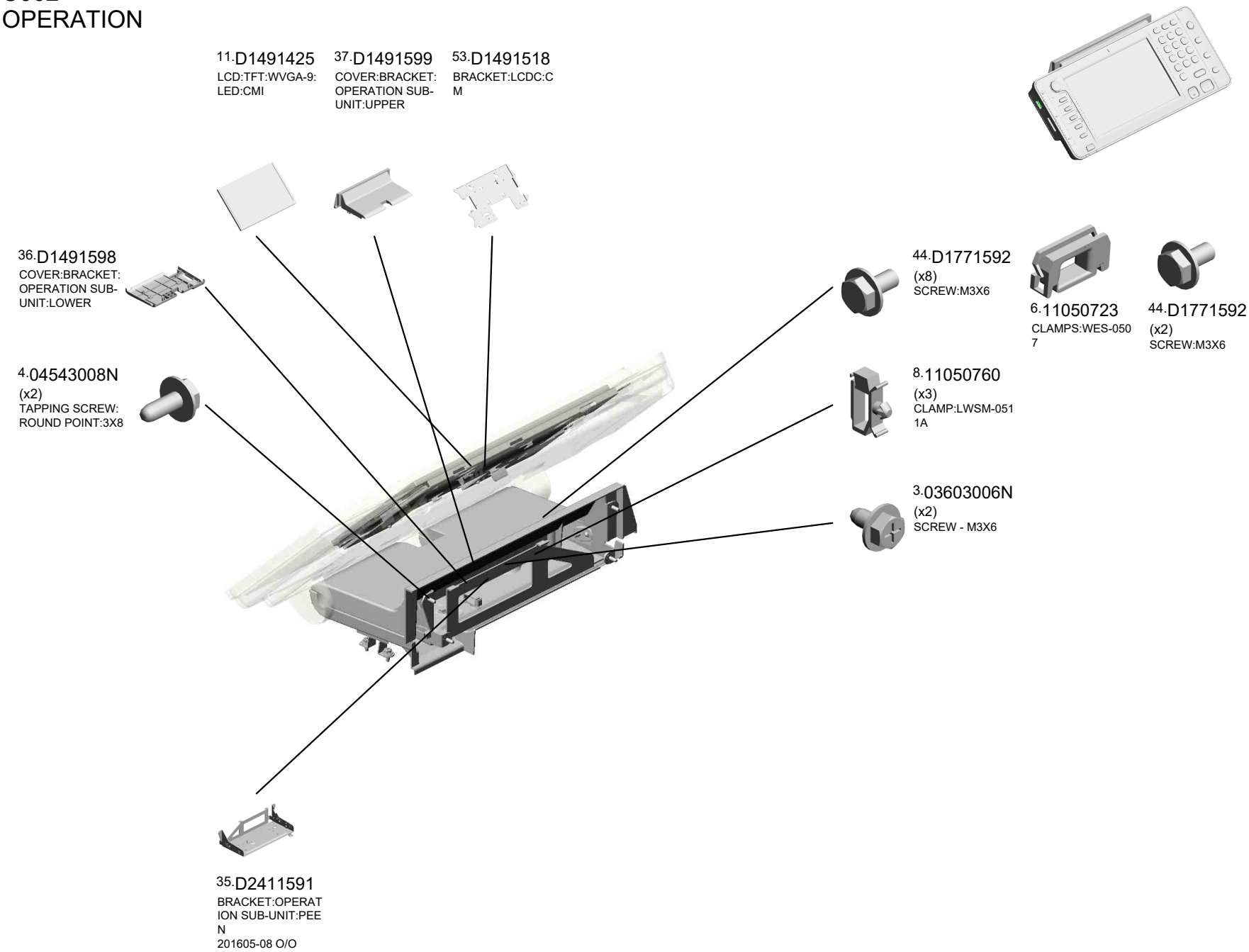
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U002.OPERATION

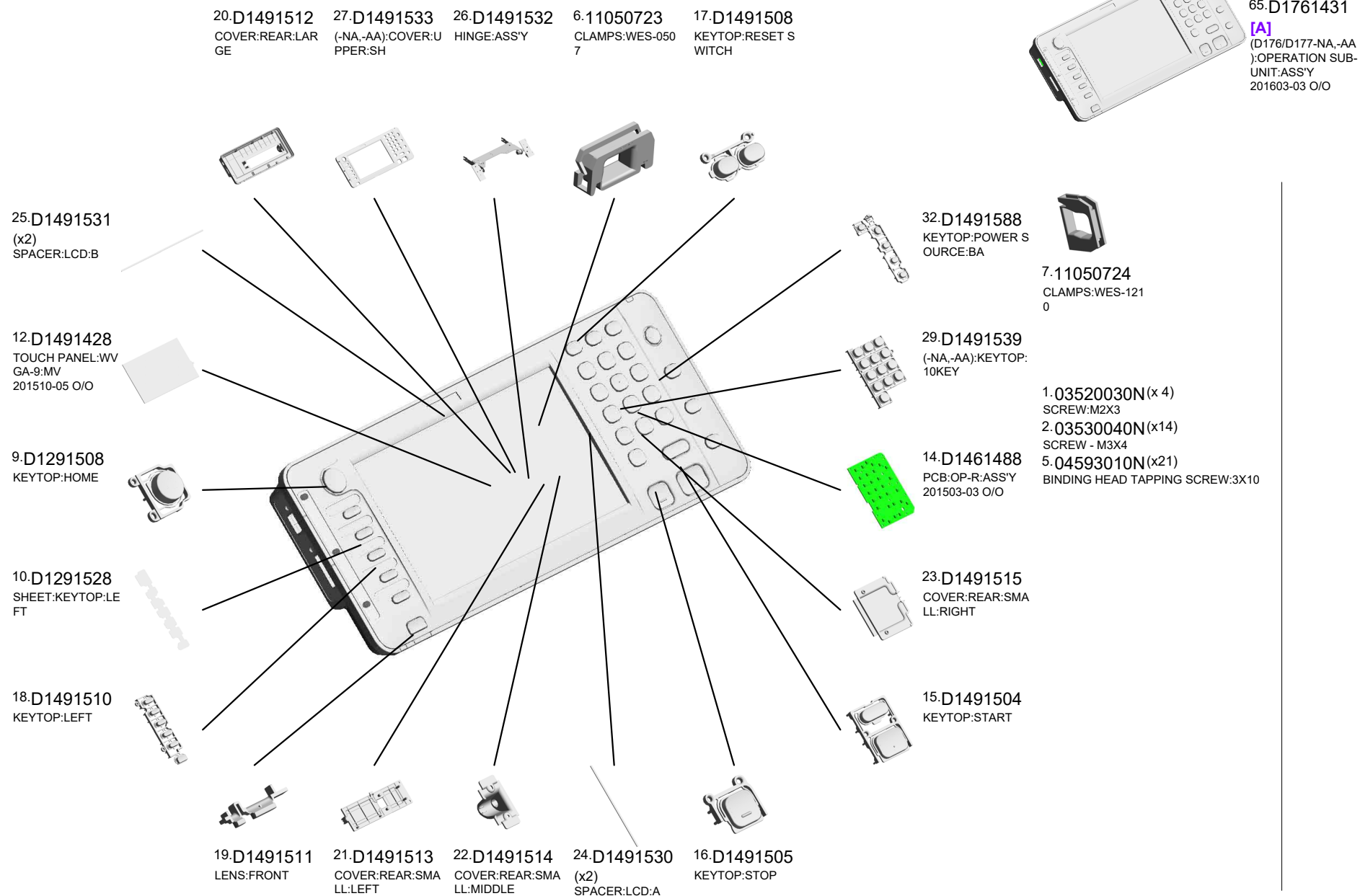


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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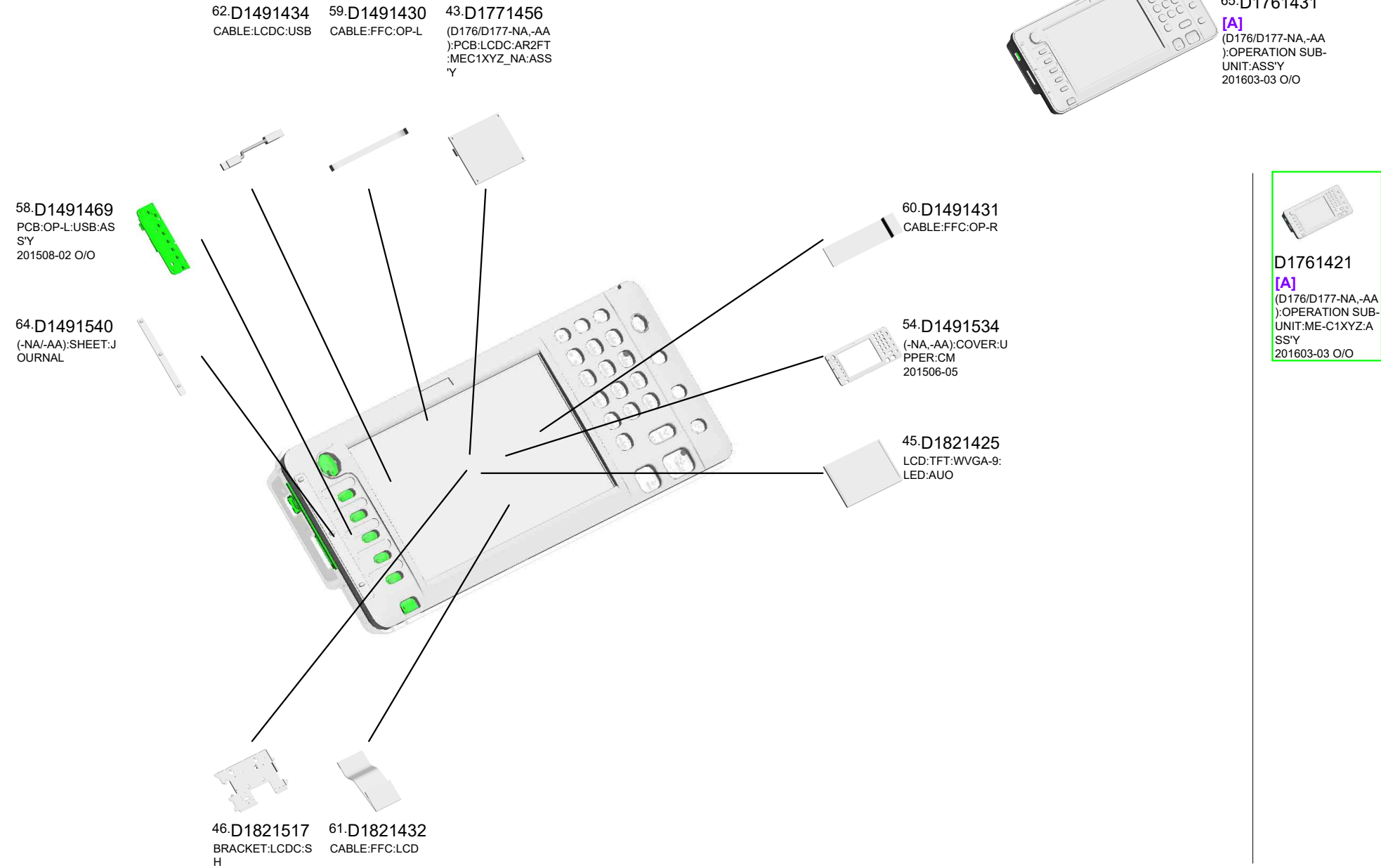
U002
OPERATION



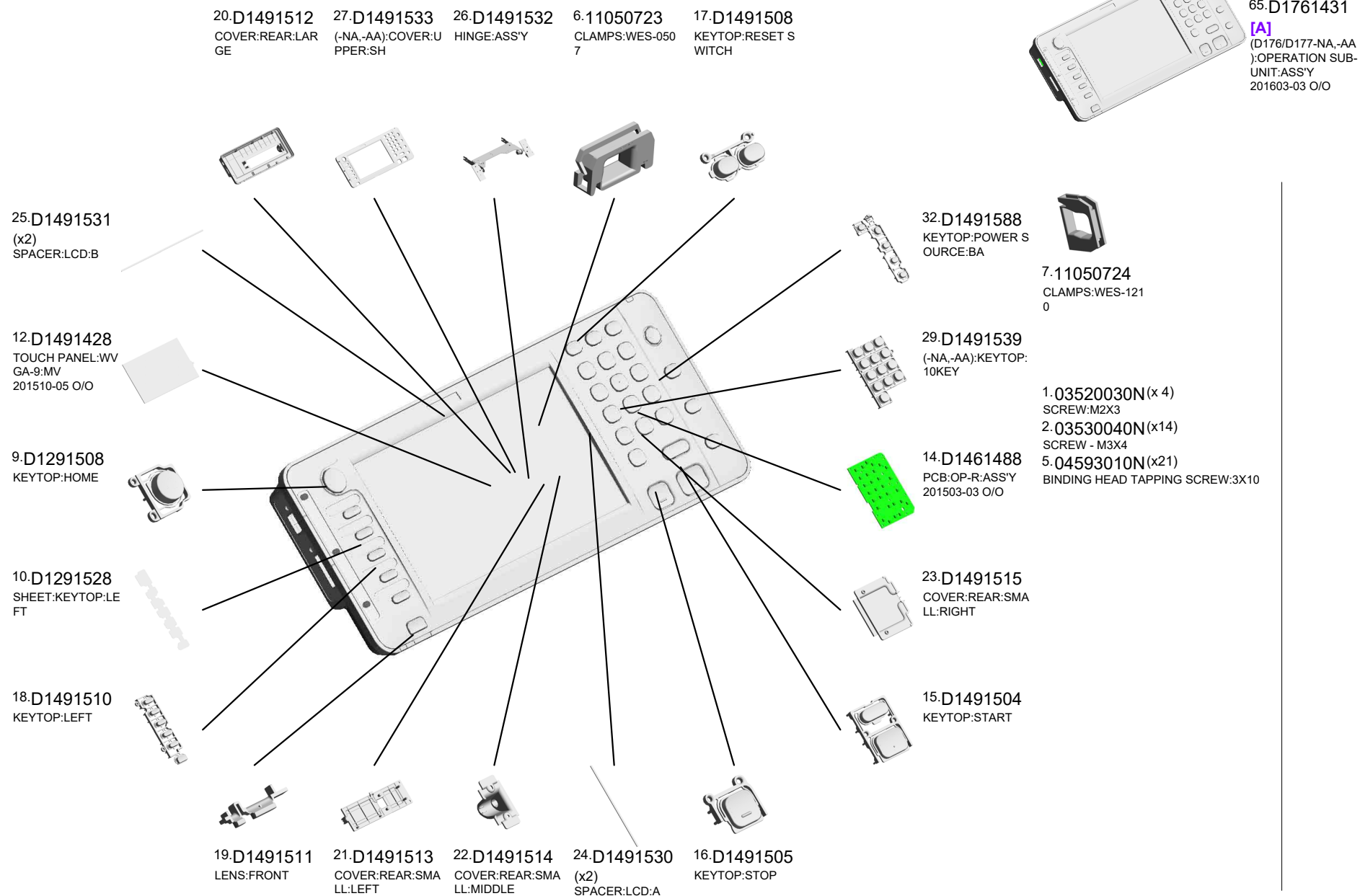
U002_S001 (D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y



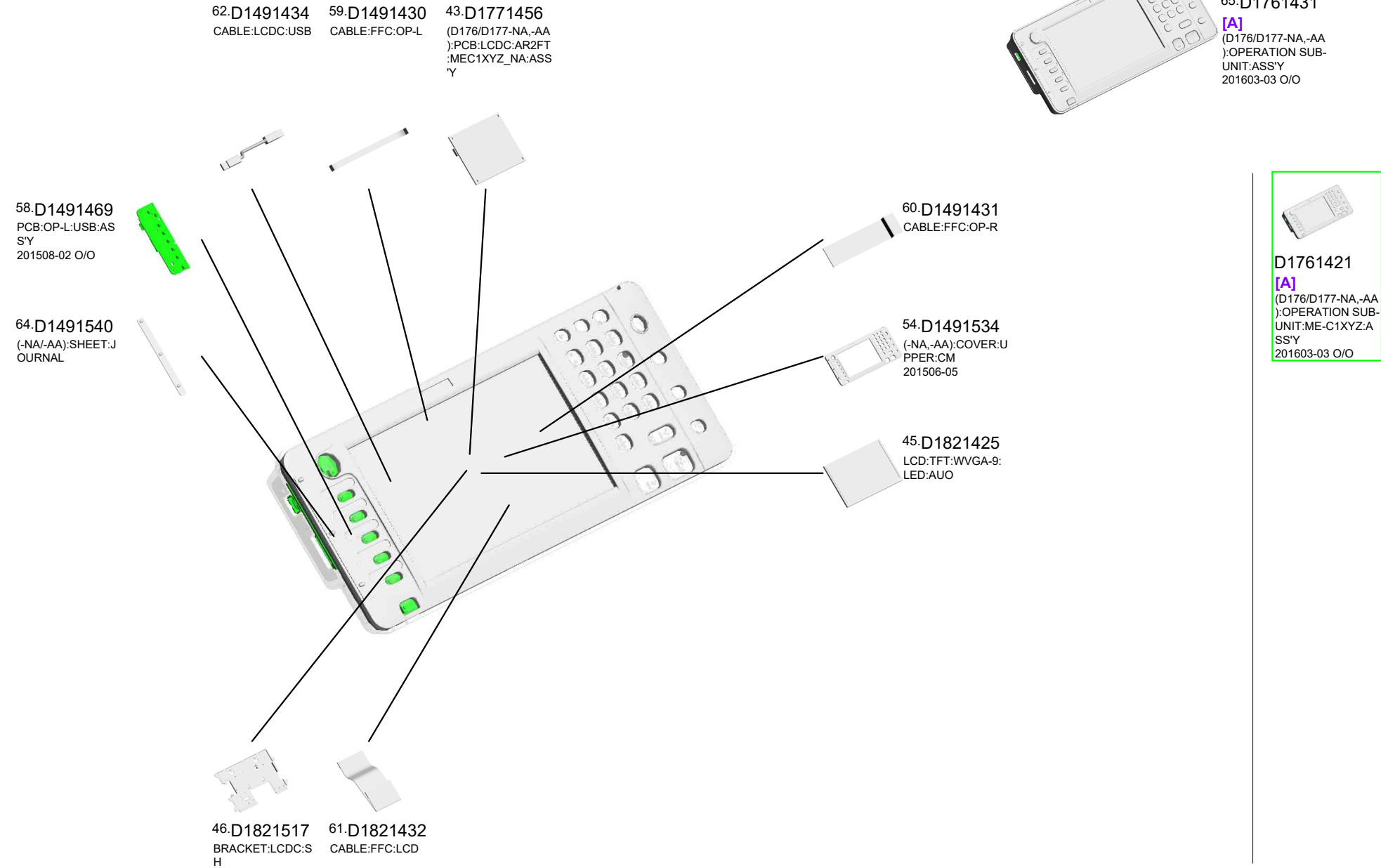
U002_S001
(D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y



U002_S002 (D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y



U002_S002
(D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y



U002_S003
(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y



66.D1501545
[A]
(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y
201608-02 X/O



62.D1491434
CABLE:LCDC:USB



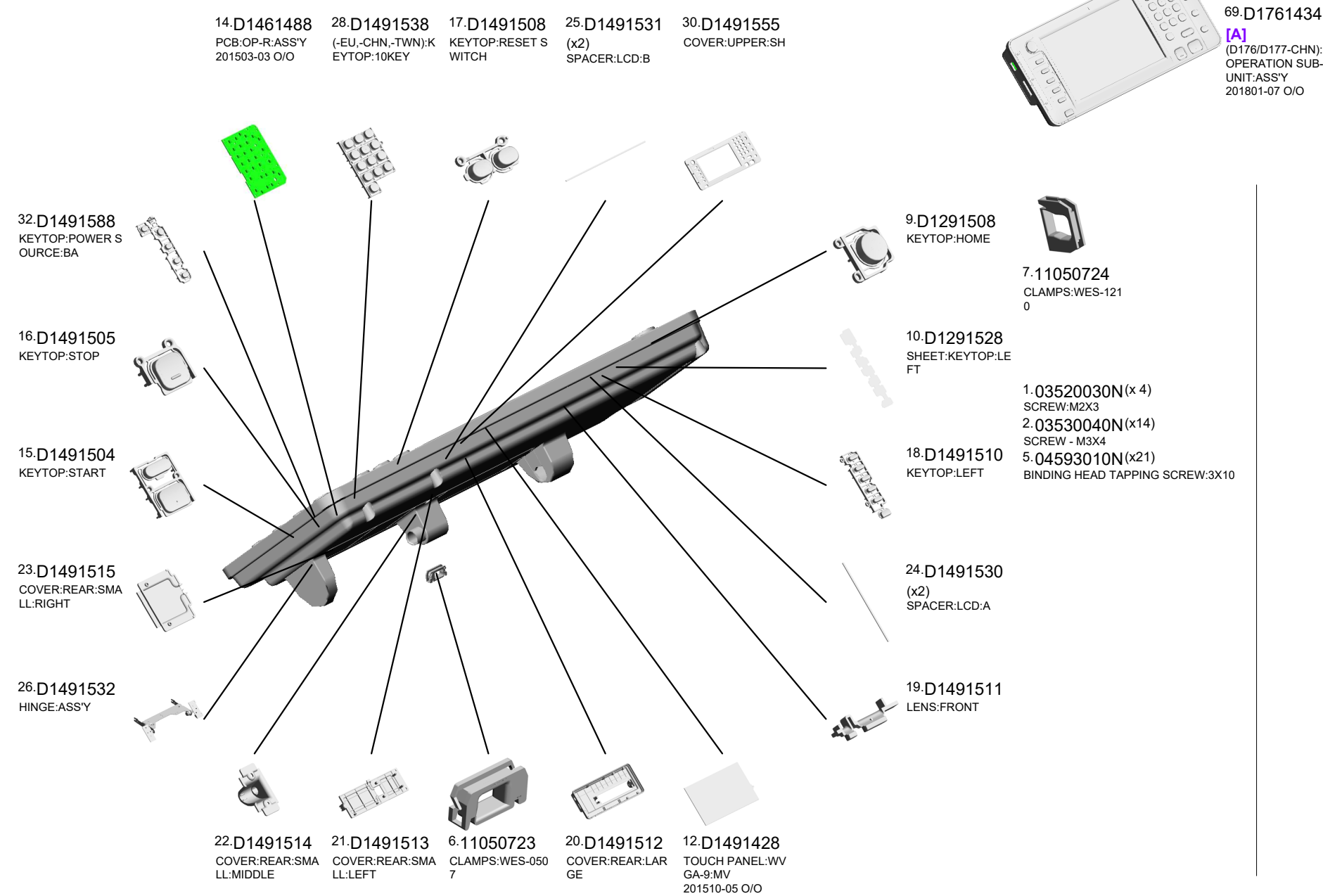
71.note
See 2D parts catalog for the components of the Smart Operation Panel Type M3.



D1761432
[A]
(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y
201608-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U002_S004
(D176/D177-CHN):OPERATION SUB-UNIT:ASS'Y



U002_S004
(D176/D177-CHN):OPERATION SUB-UNIT:ASS'Y

55.D1491556 (-CHN):COVER:UP
PER:CM
201506-06

45.D1821425 LCD:TFT:WVGA-9:
LED:AUO

46.D1821517 BRACKET:LCDC:S
H



69.D1761434
[A]
(D176/D177-CHN):
OPERATION SUB-
UNIT:ASS'Y
201801-07 O/O

61.D1821432
CABLE:FFC:LCD

60.D1491431
CABLE:FFC:OP-R

58.D1491469
PCB:OP-L:USB:AS
S'Y
201508-02 O/O

62.D1491434
CABLE:LCDC:USB

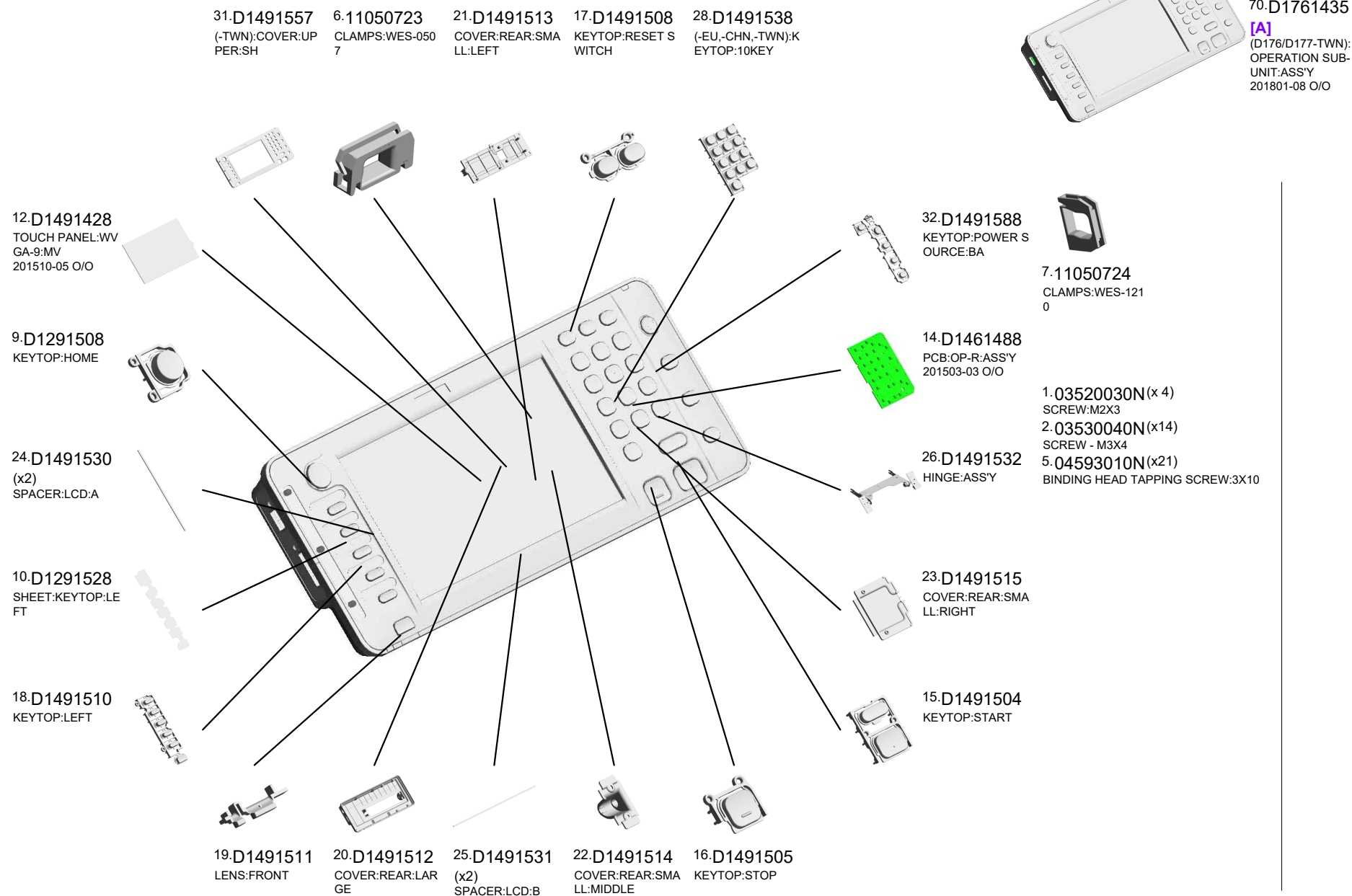
59.D1491430
CABLE:FFC:OP-L

42.D1771455
(D176/D177-EU,-CH
N,-TWN):PCB:LCD
C:AR2FT:ASS'Y

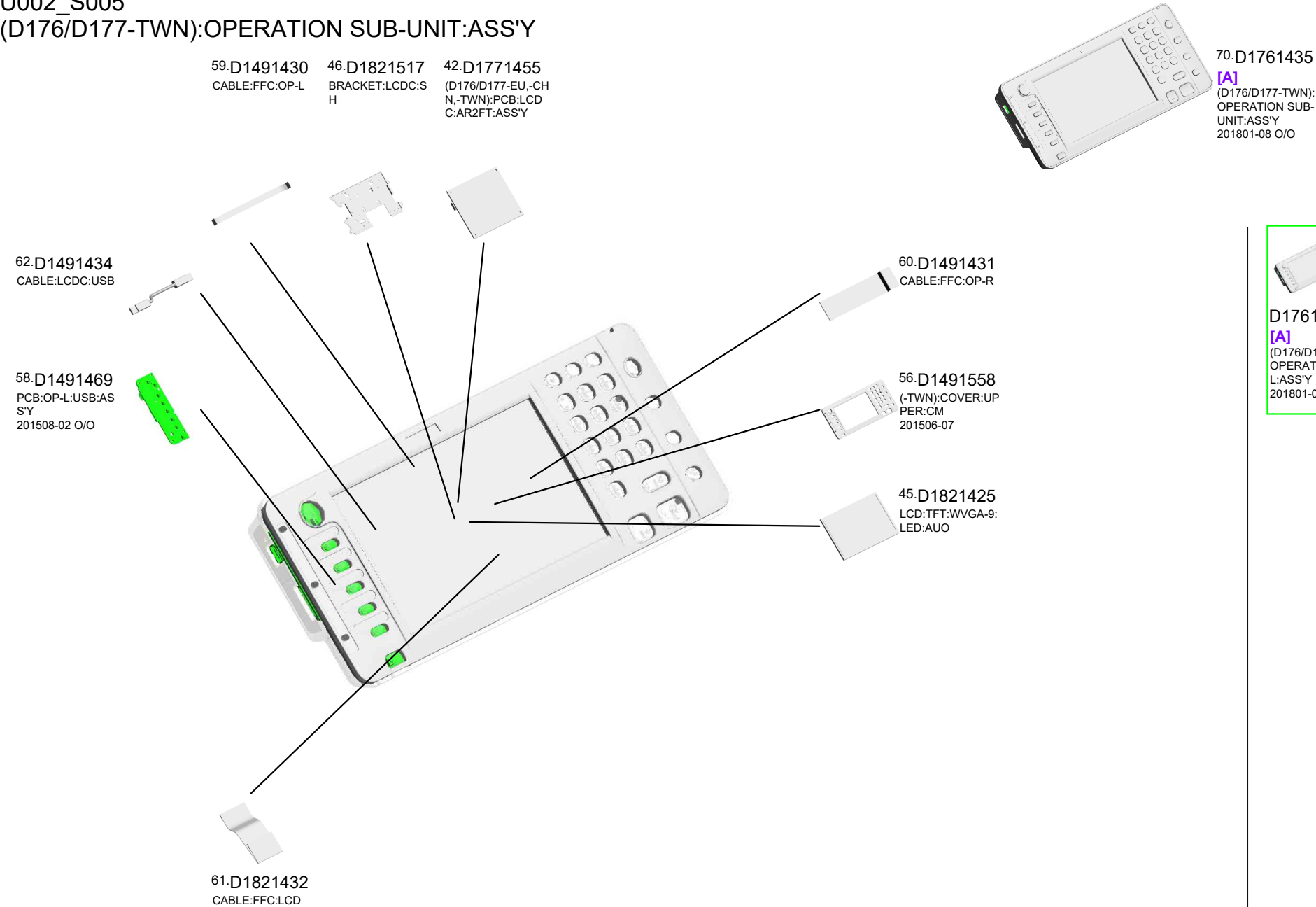


D1761444
[A]
(D176/D177-CHN):
OPERATION SUB-
UNIT:ASS'Y
201801-07 O/O

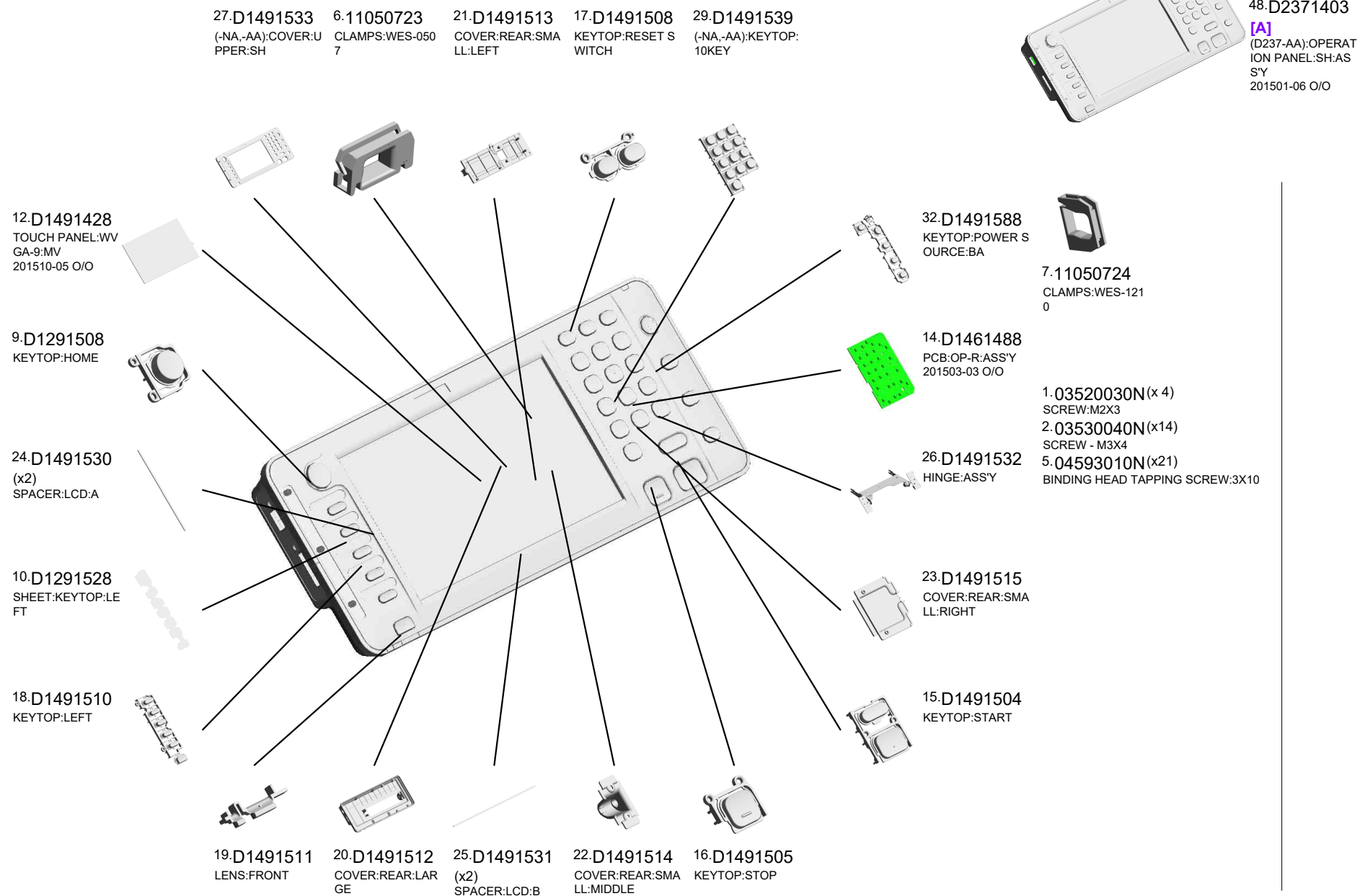
U002_S005 (D176/D177-TWN):OPERATION SUB-UNIT:ASS'Y



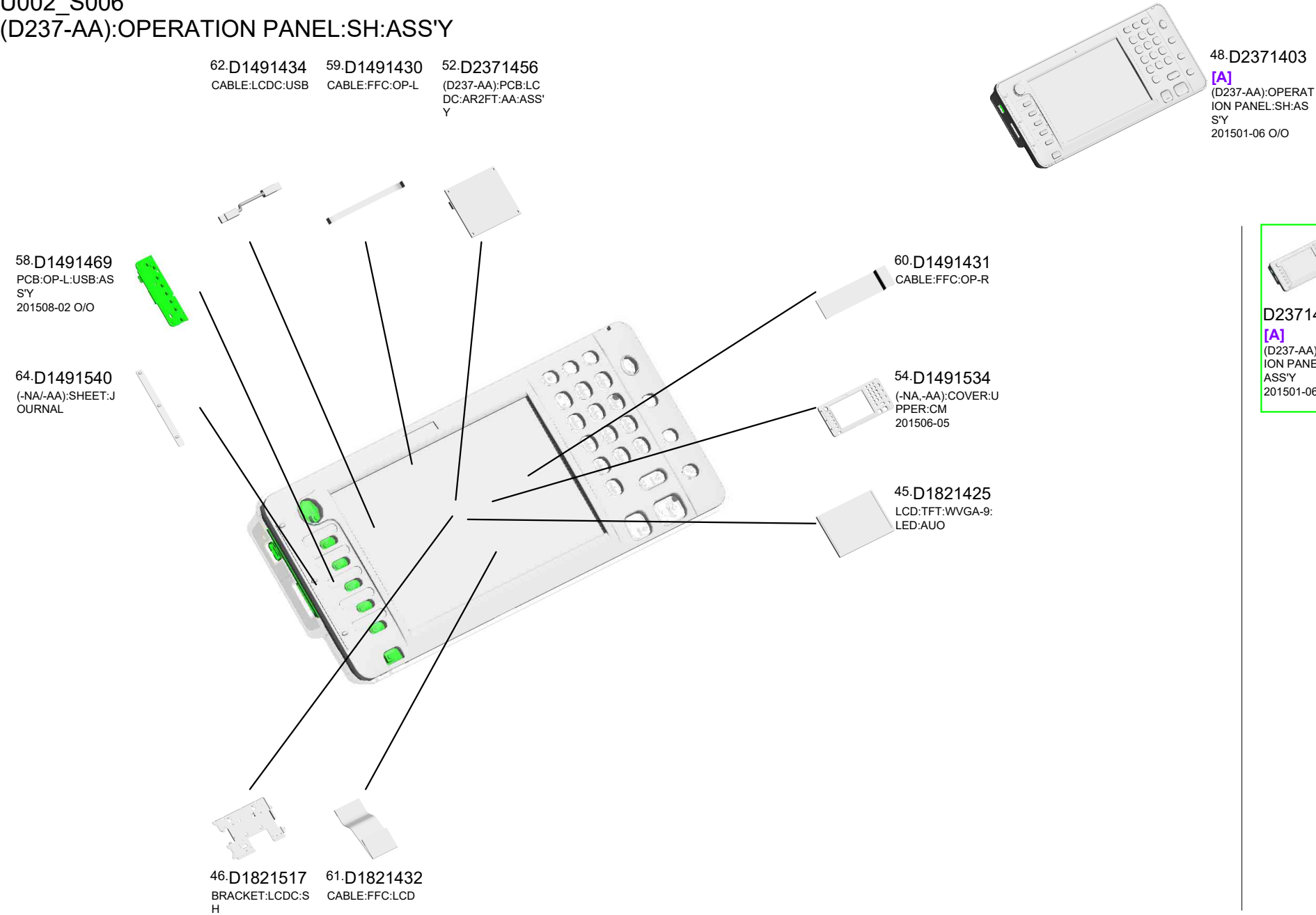
U002_S005
(D176/D177-TWN):OPERATION SUB-UNIT:ASS'Y



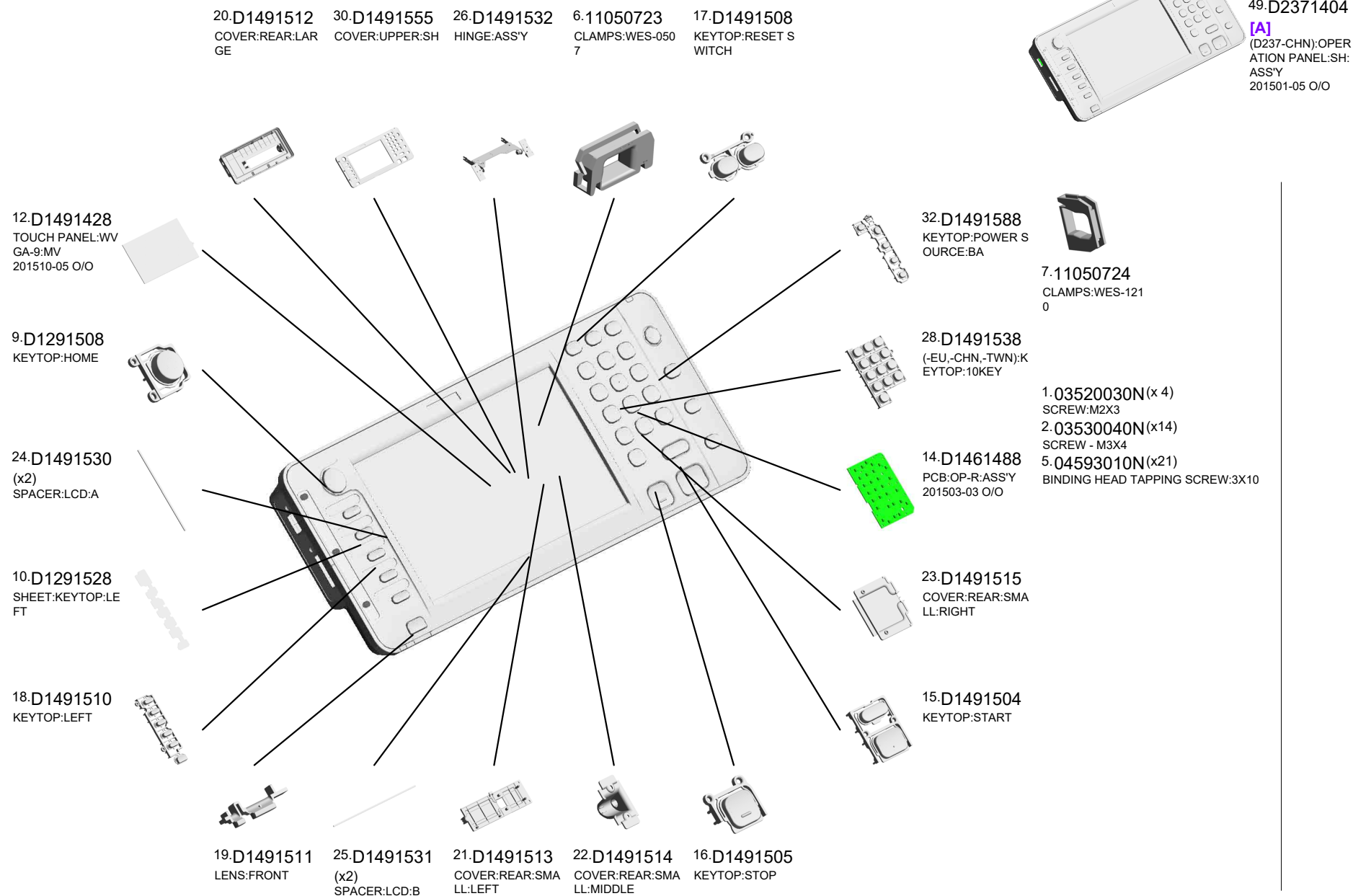
U002_S006 (D237-AA):OPERATION PANEL:SH:ASS'Y



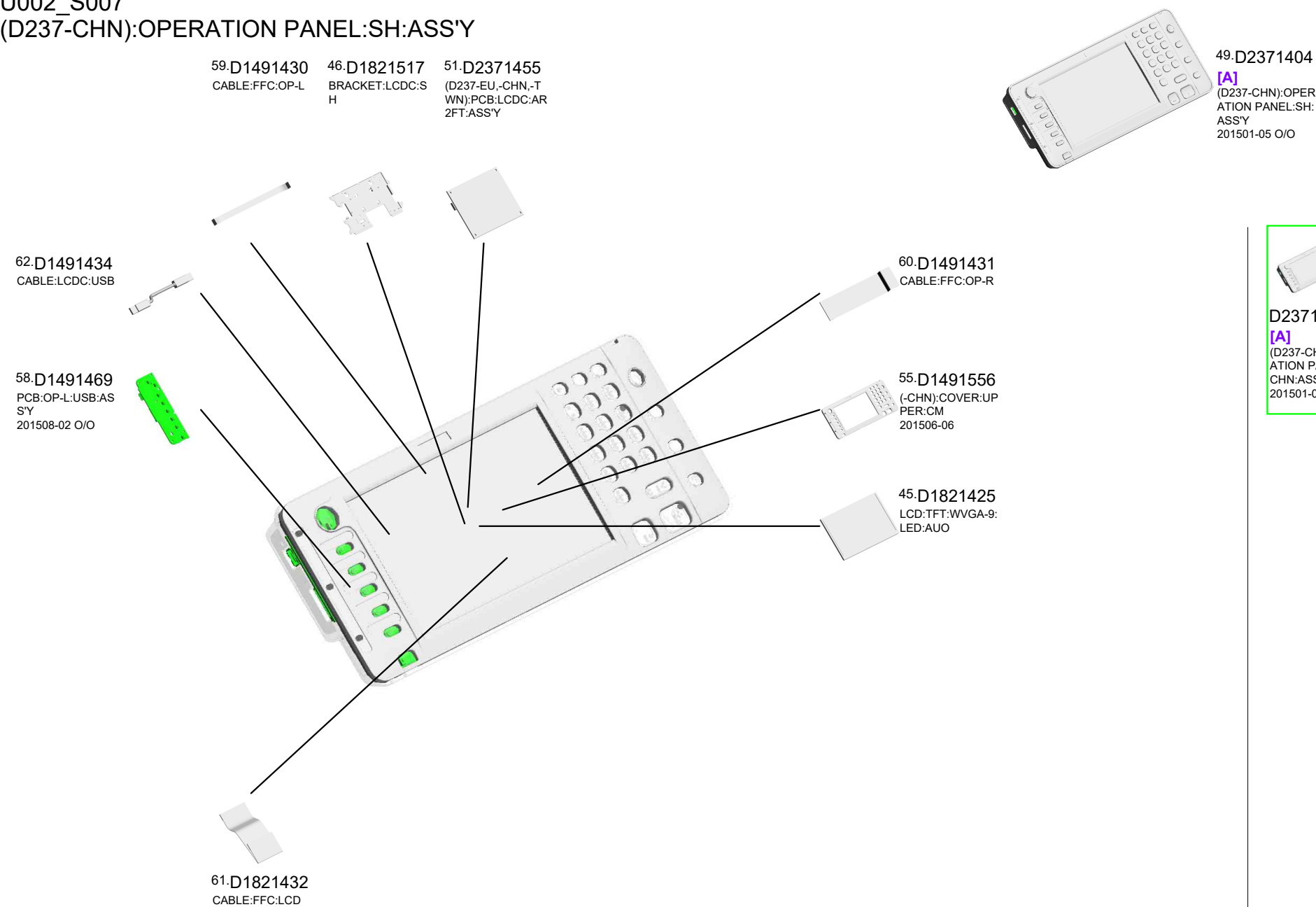
U002_S006
(D237-AA):OPERATION PANEL:SH:ASS'Y



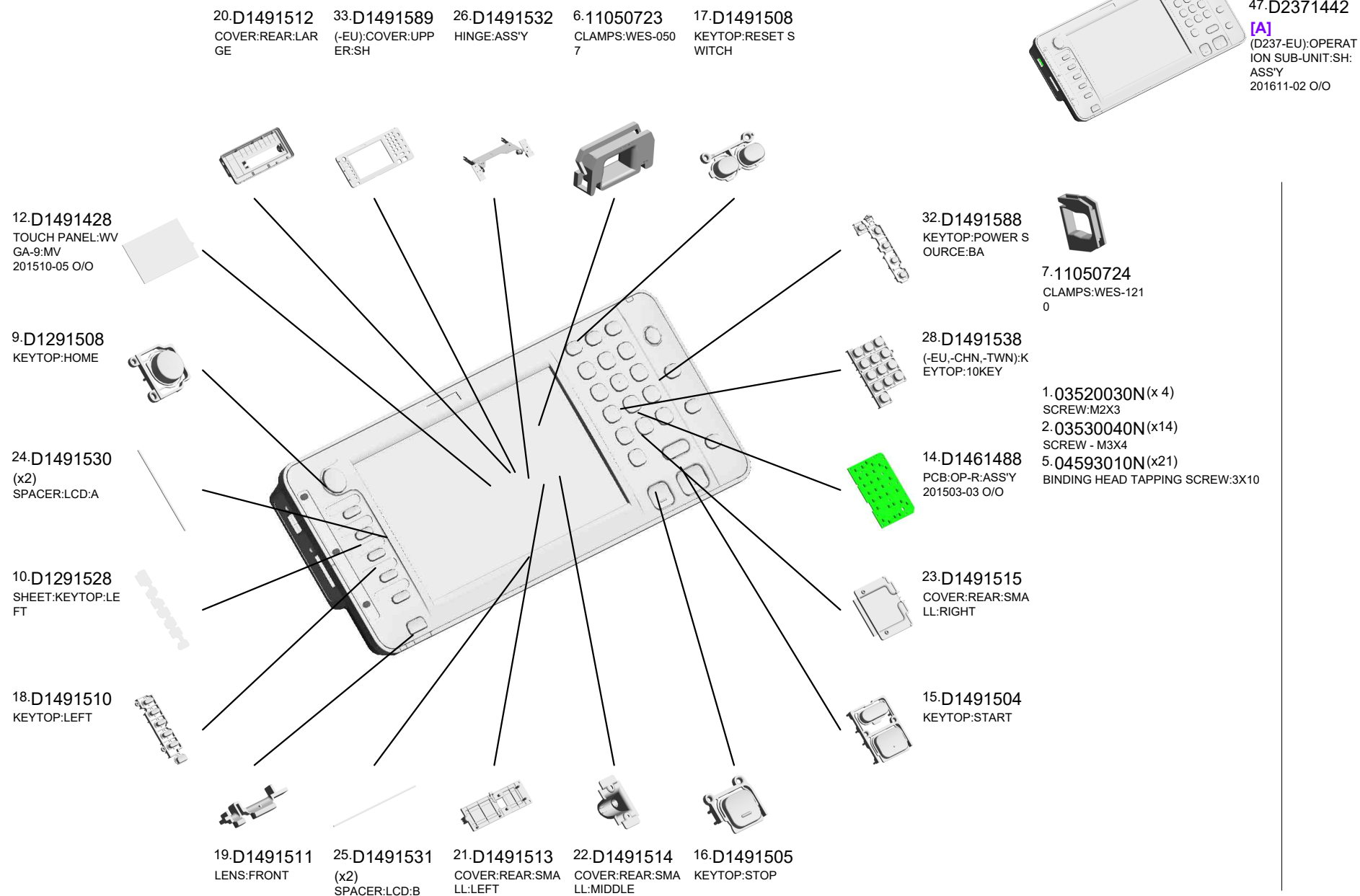
U002_S007 (D237-CHN):OPERATION PANEL:SH:ASS'Y



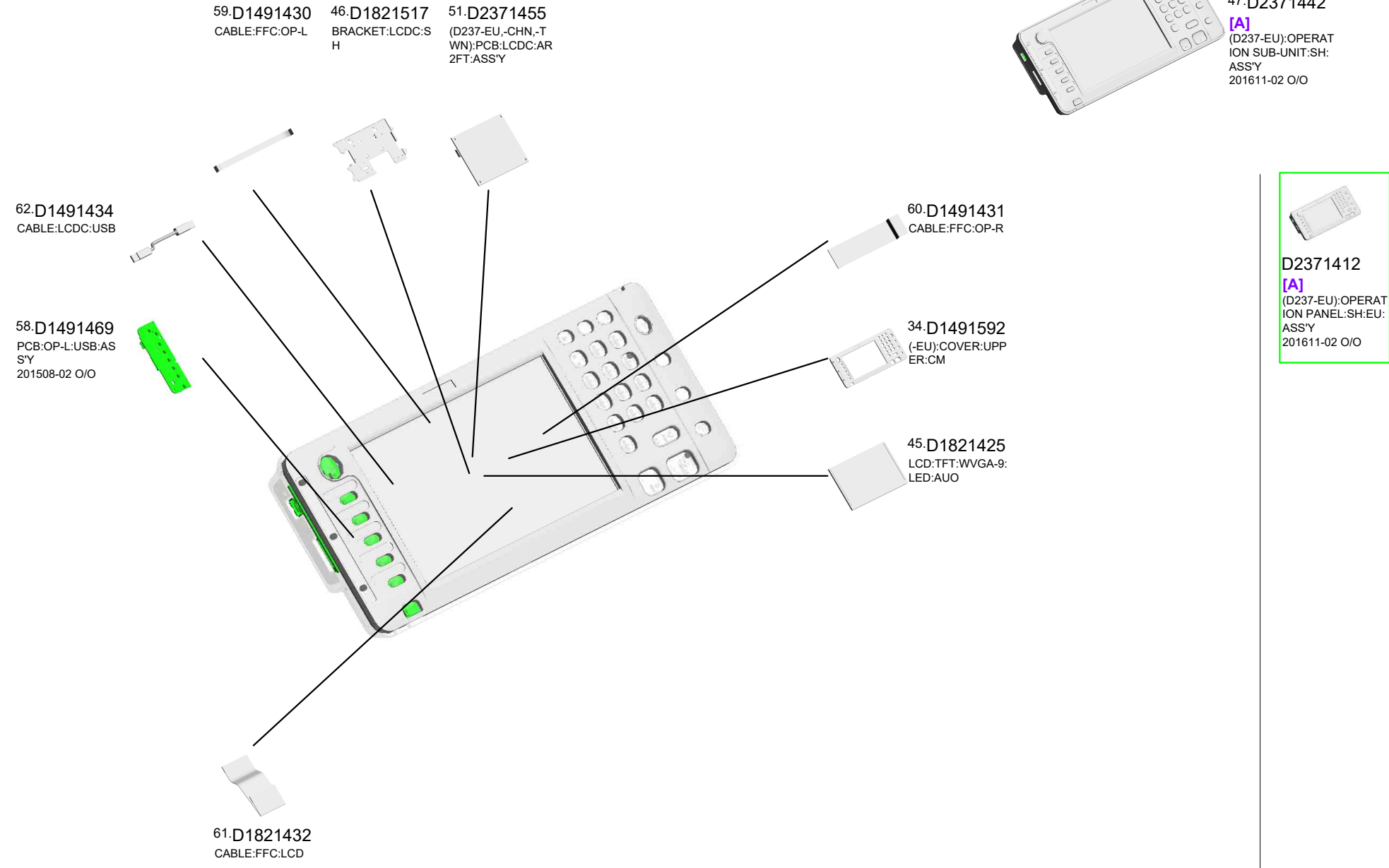
U002_S007
(D237-CHN):OPERATION PANEL:SH:ASS'Y



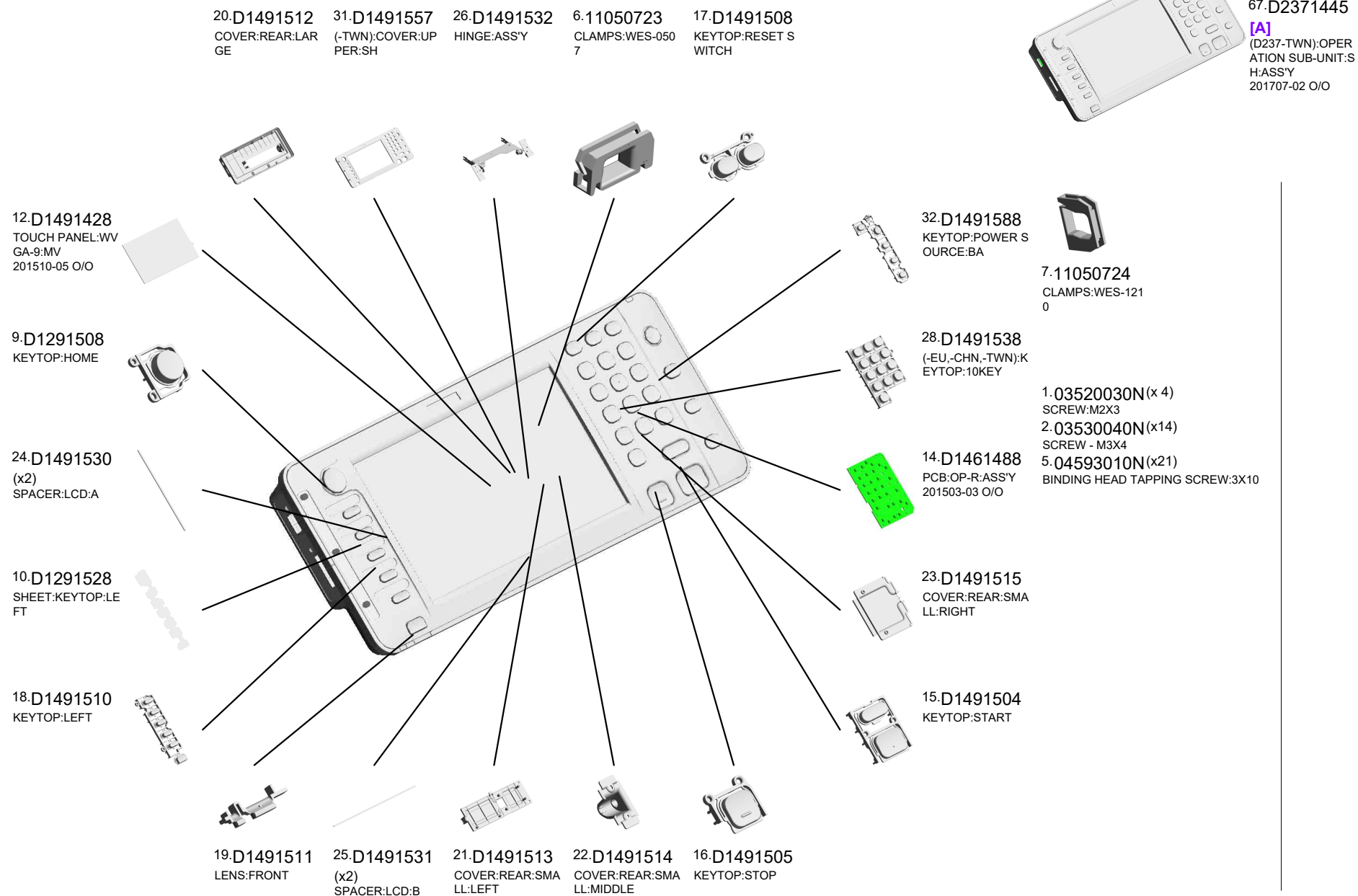
U002_S008 (D237-EU):OPERATION SUB-UNIT:SH:ASS'Y



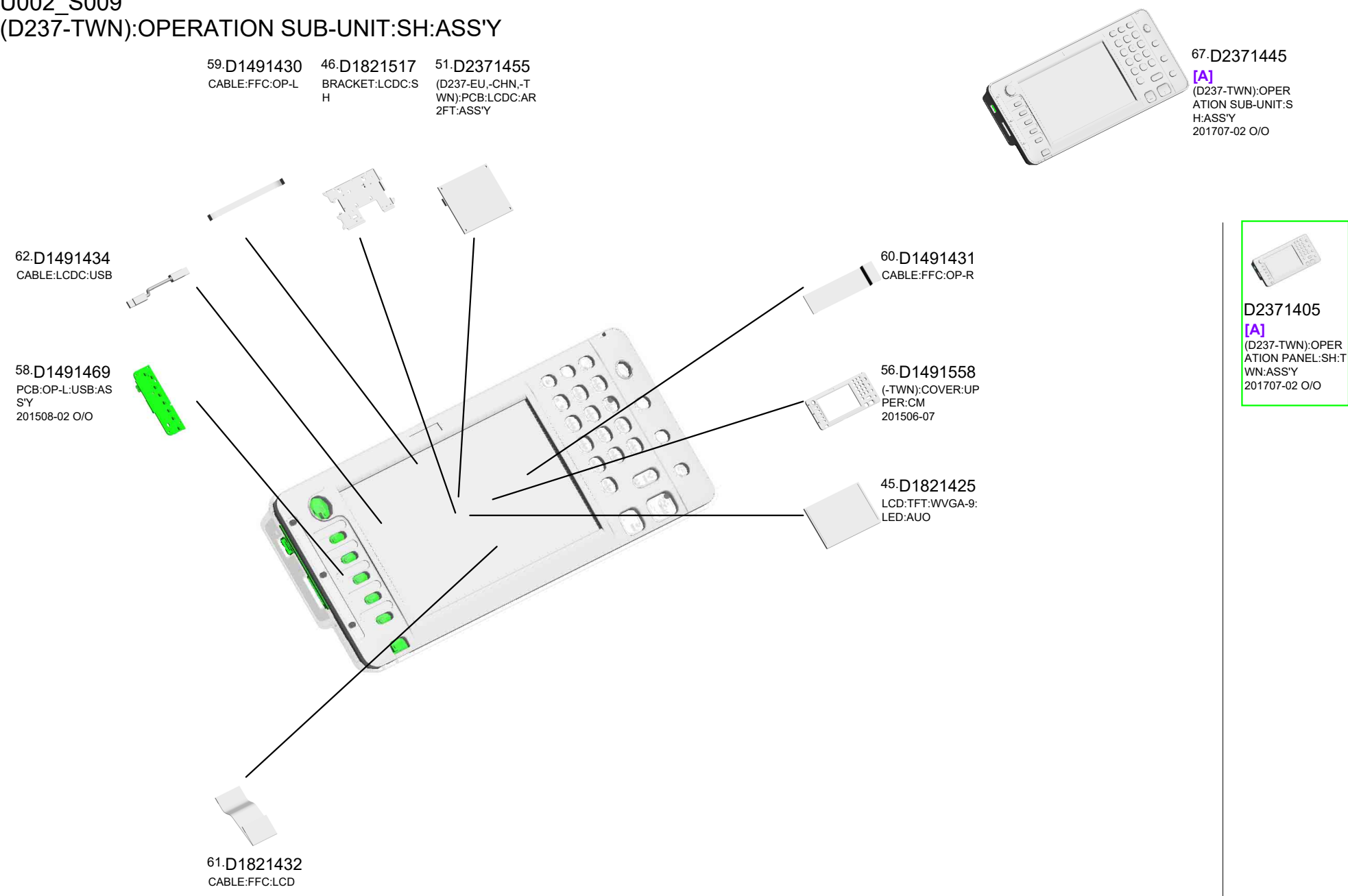
U002_S008
(D237-EU):OPERATION SUB-UNIT:SH:ASS'Y



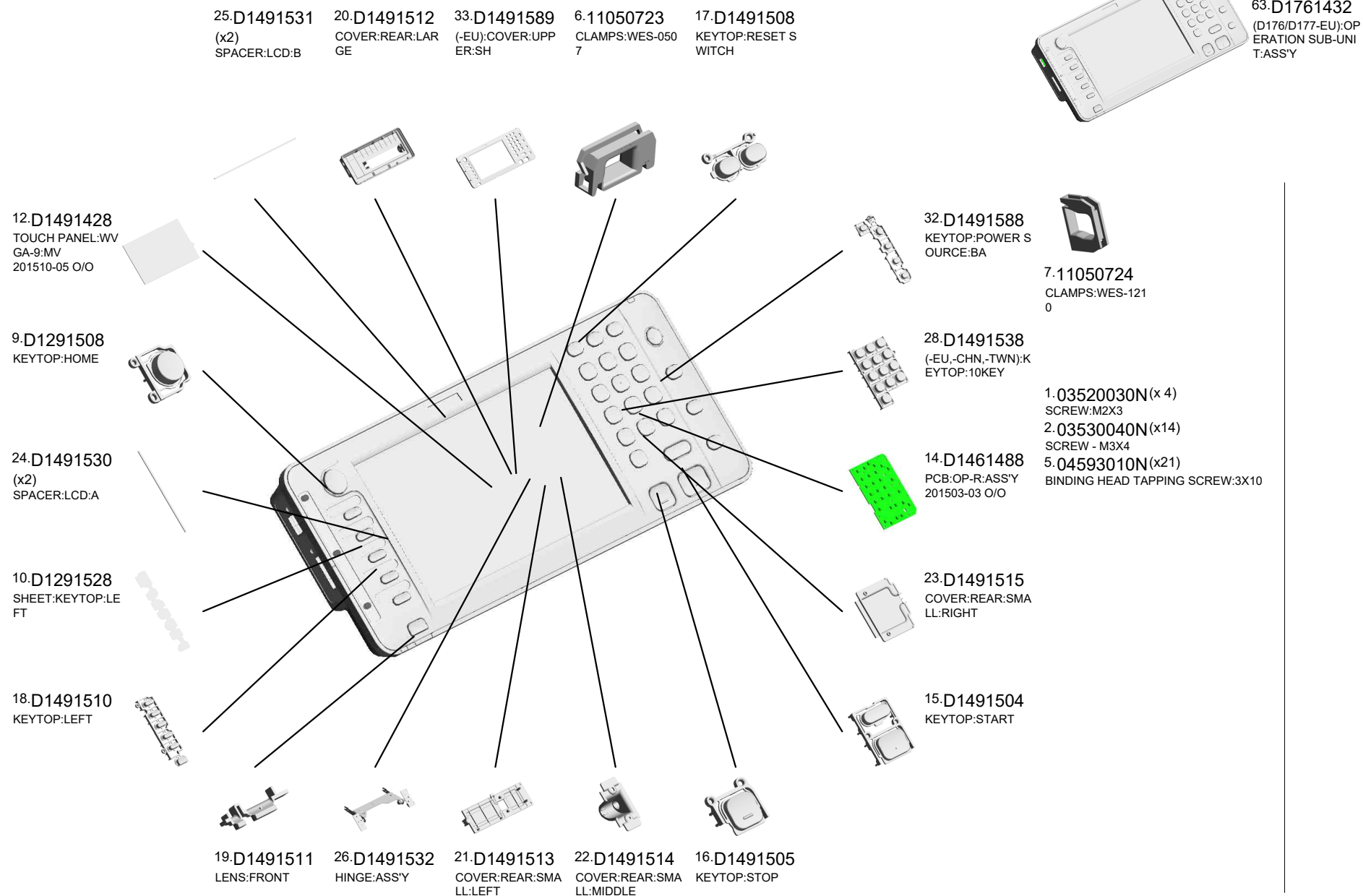
U002_S009 (D237-TWN):OPERATION SUB-UNIT:SH:ASS'Y



U002_S009
(D237-TWN):OPERATION SUB-UNIT:SH:ASS'Y



U002_S010 (D176/D177-EU):OPERATION SUB-UNIT:ASS'Y



U002_S010 (D176/D177-EU):OPERATION SUB-UNIT:ASS'Y

59.D1491430 CABLE:FFC:OP-L
46.D1821517 BRACKET:LCDC:SH
42.D1771455 (D176/D177-EU,-CHN,-TWN):PCB:LCD C:AR2FT:ASS'Y



63.D1761432
(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y

62.D1491434
CABLE:LCDC:USB

58.D1491469
PCB:OP-L:USB:ASS'Y
201508-02 O/O

60.D1491431
CABLE:FFC:OP-R

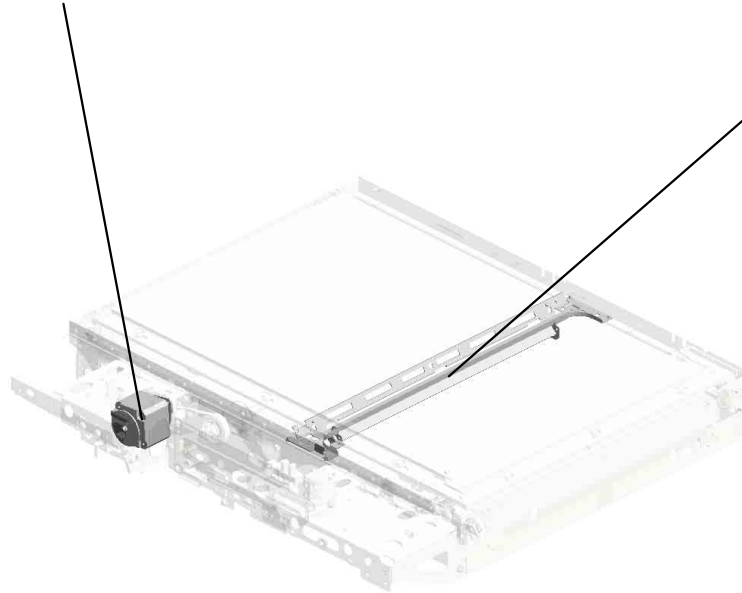
34.D1491592
(-EU):COVER:UPPER:CM

45.D1821425
LCD:TFT:WVGA-9:
LED:AUX

61.D1821432
CABLE:FFC:LCD

U003.SCANNER

U003 S001
D1491703
DC STEPPER MOTOR

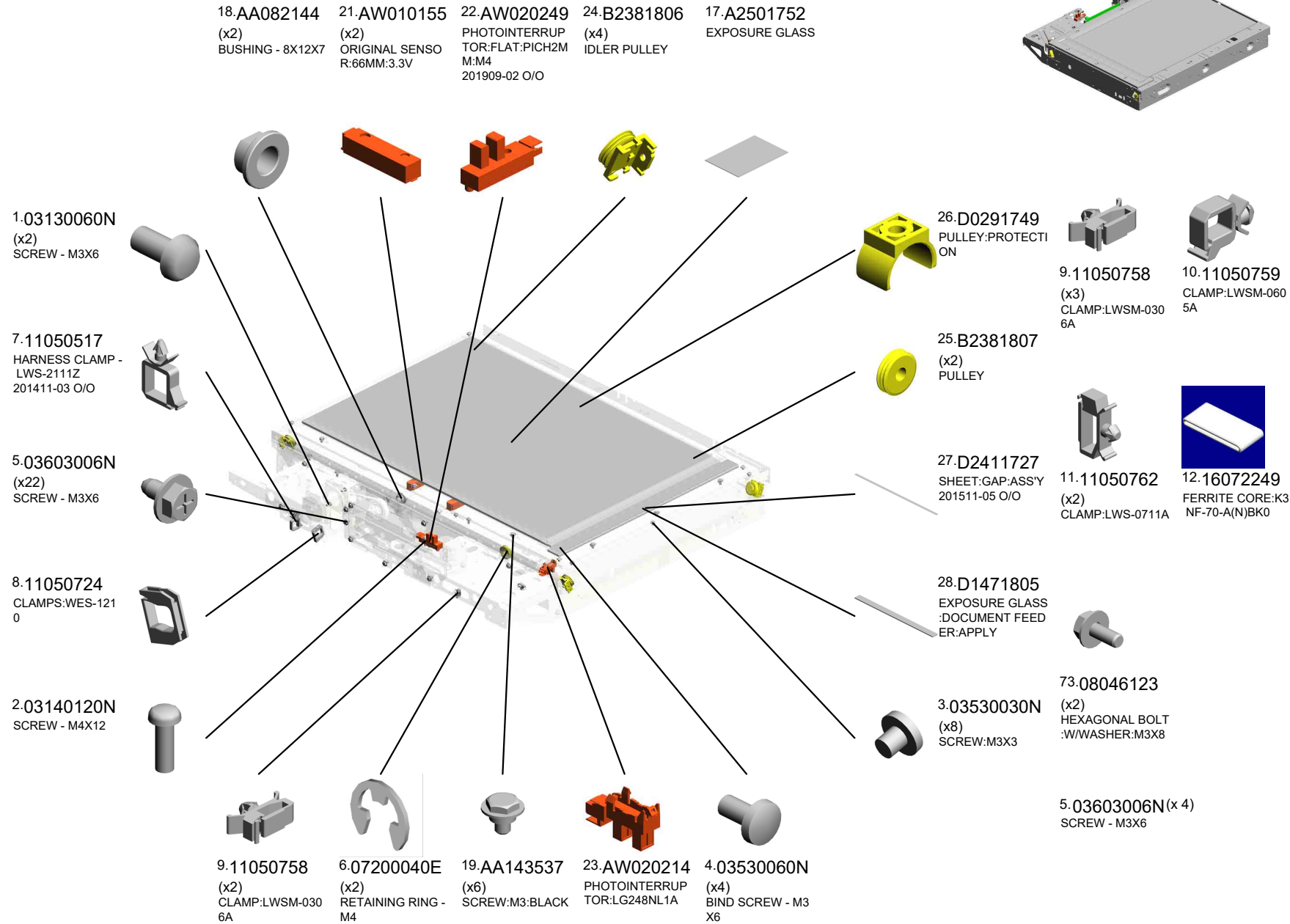


U003 S002
D1491730
CARRIAGE:NO.1:ASS'Y



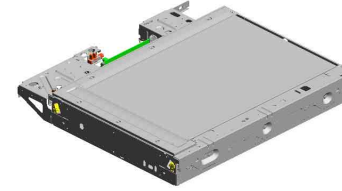
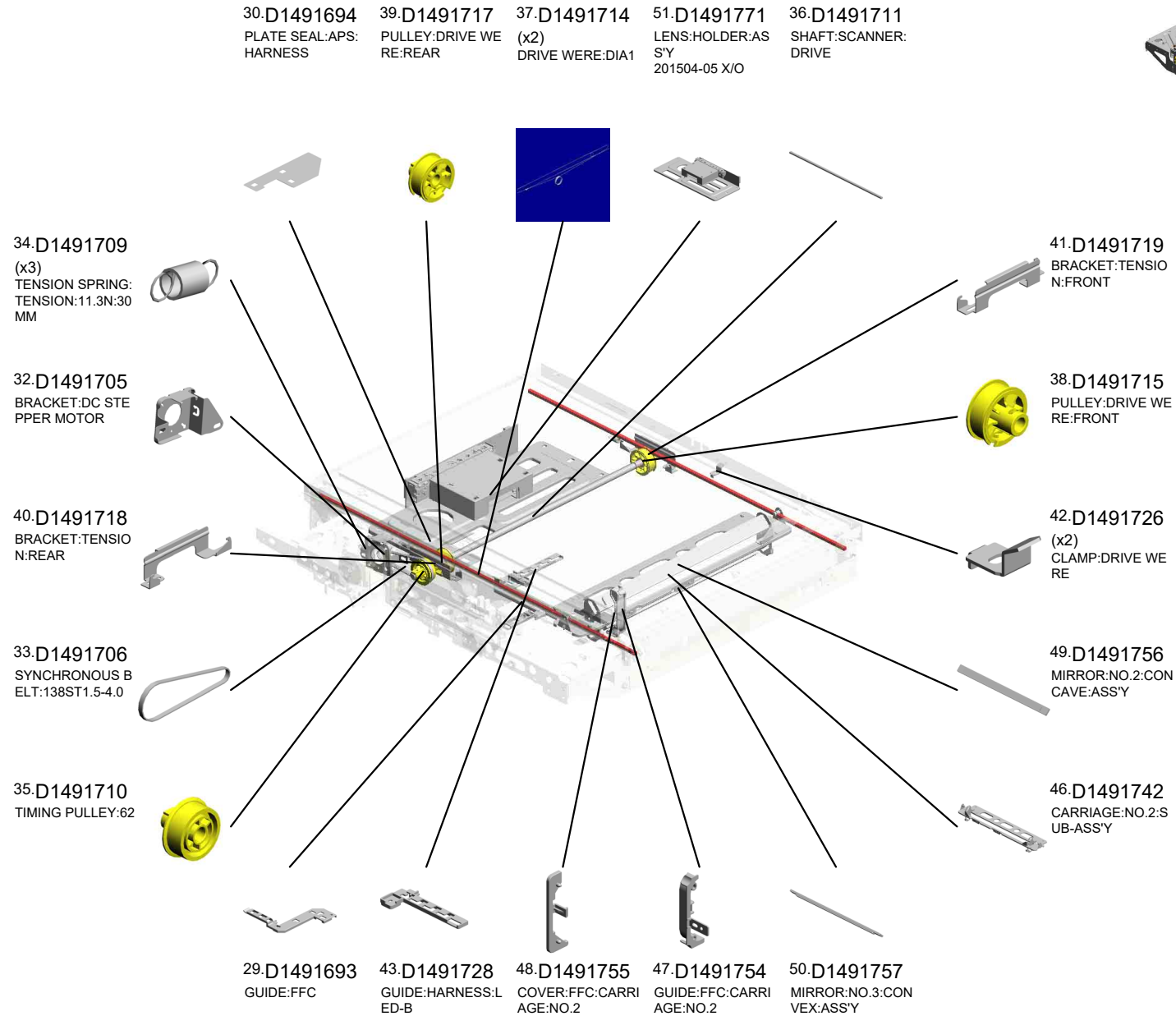
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U003 SCANNER

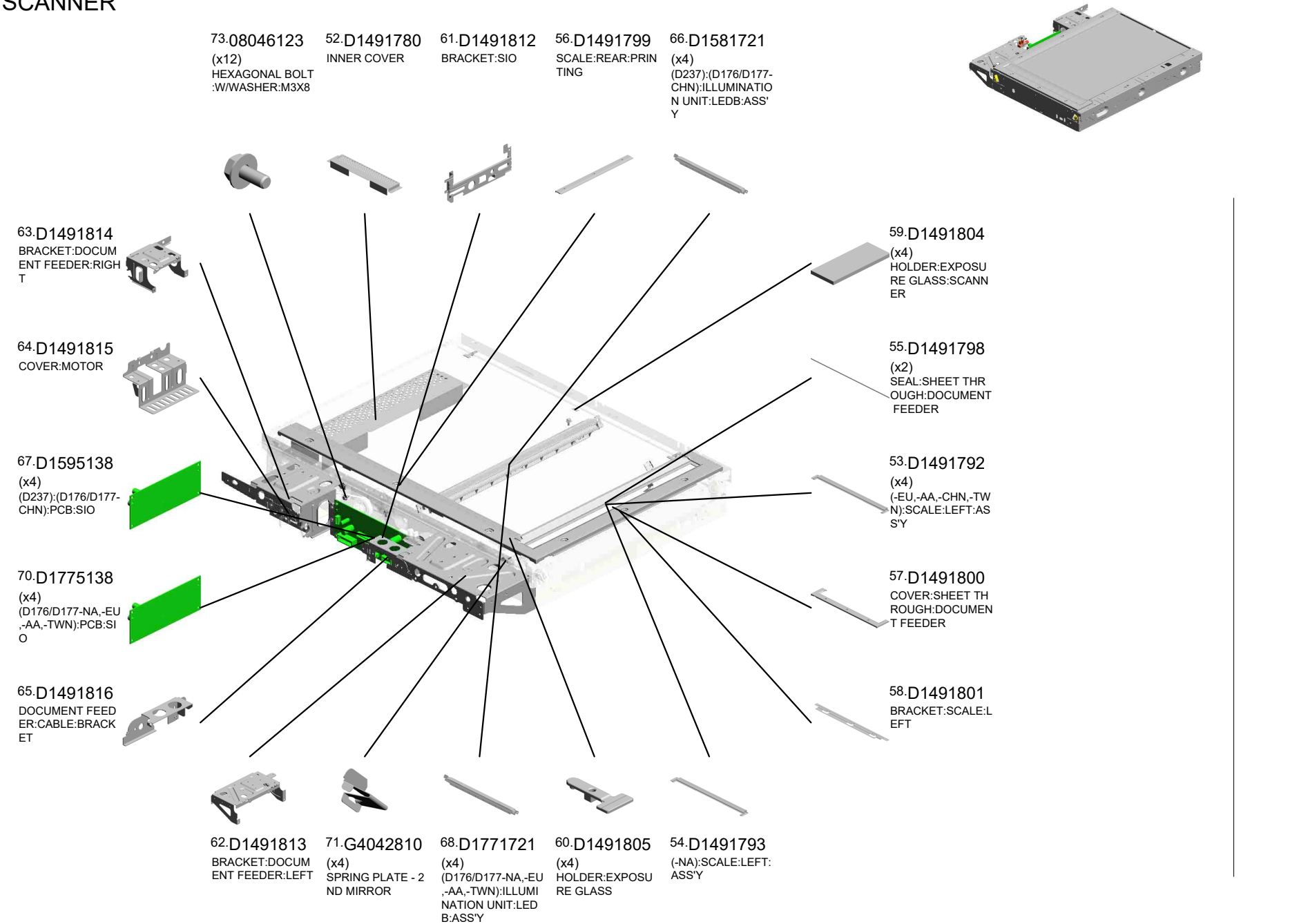


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U003 SCANNER

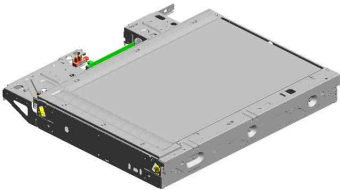
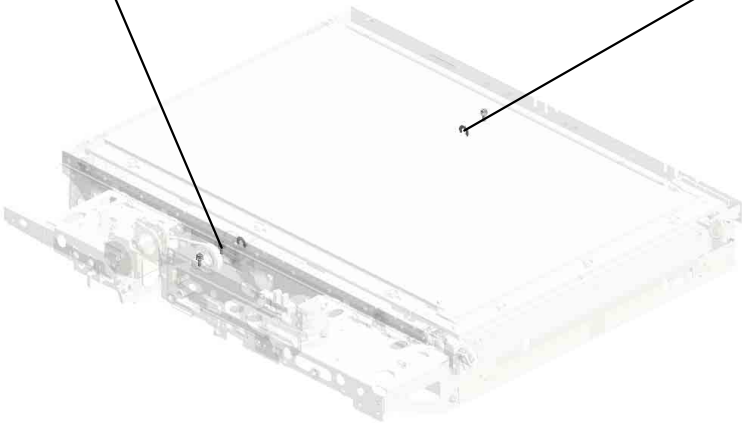


U003
SCANNER



U003
SCANNER

74.08025312
(x3)
TAPPING SCREW:
WASHER:3X10

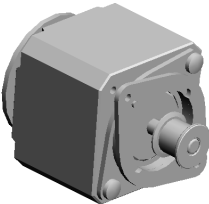


75.08050106
(x2)
RETAINING RINGS
-E:SILENCER:DIA6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U003_S001
DC STEPPER MOTOR

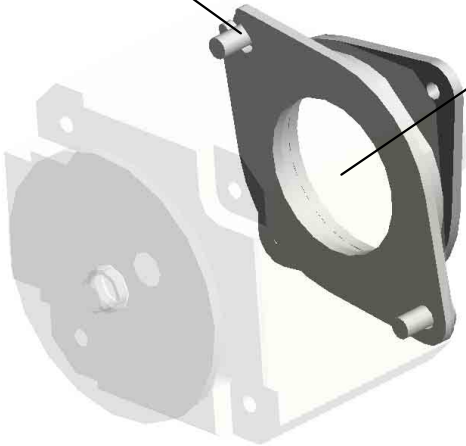
4-03530060N
(x2)
BIND SCREW - M3
X6



31.D1491703
DC STEPPER MOT
OR



16-A2324666
CUSHION - STEPP
ER MOTOR

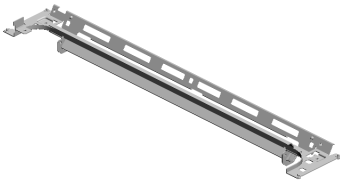


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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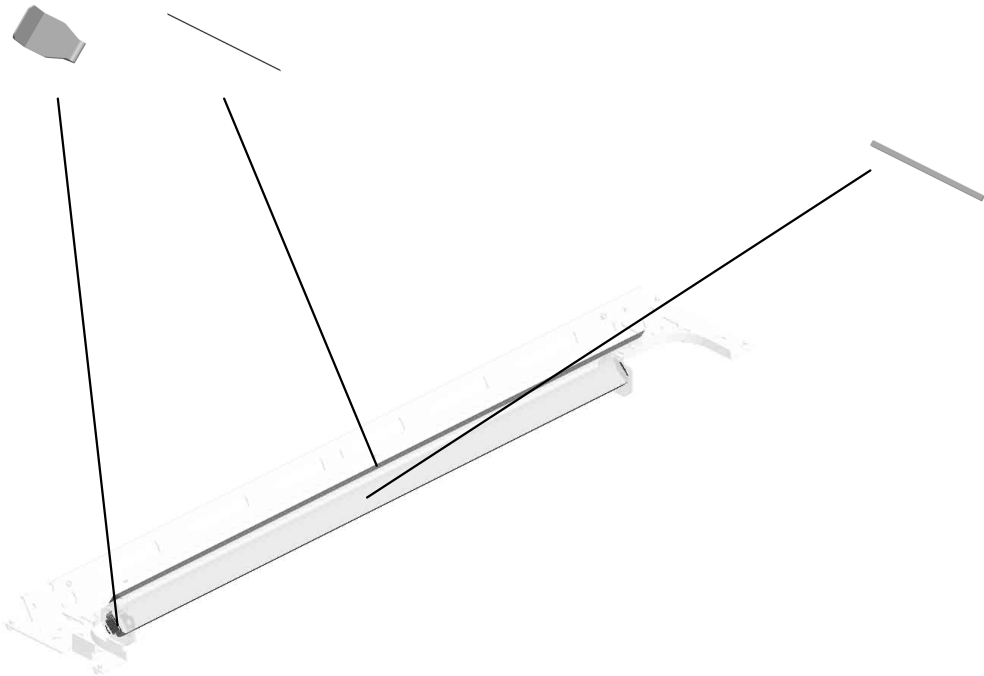
U003_S002
CARRIAGE:NO.1:ASS'Y

72.M0261815
(x2)
CLAMP:MIRROR:N
O.1

45.D1491731
REFLECTOR:SCAN
NER



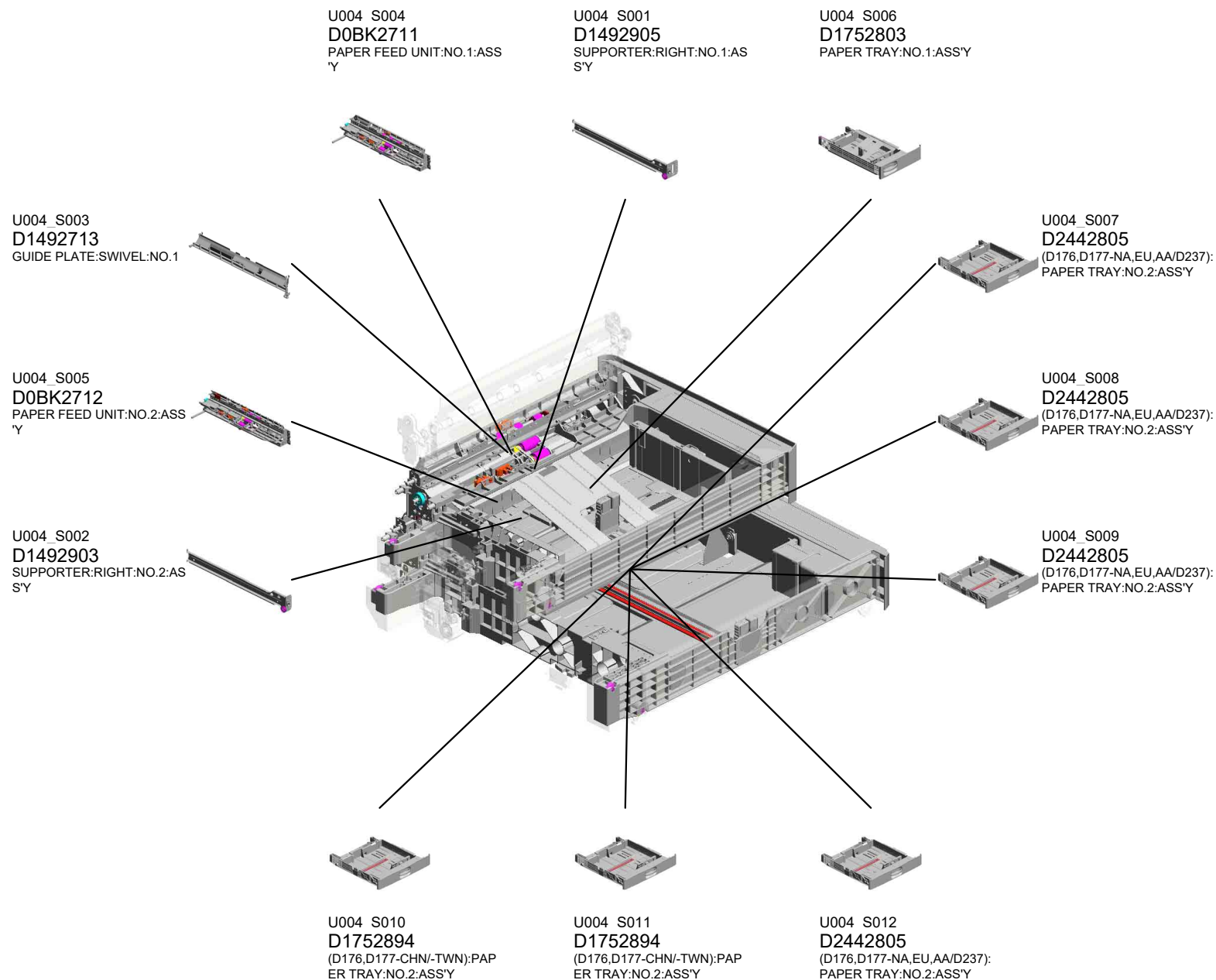
44.D1491730
CARRIAGE:NO.1:A
SS'Y



20.AC030169
MIRROR:NO.1

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004.PAPER FEED



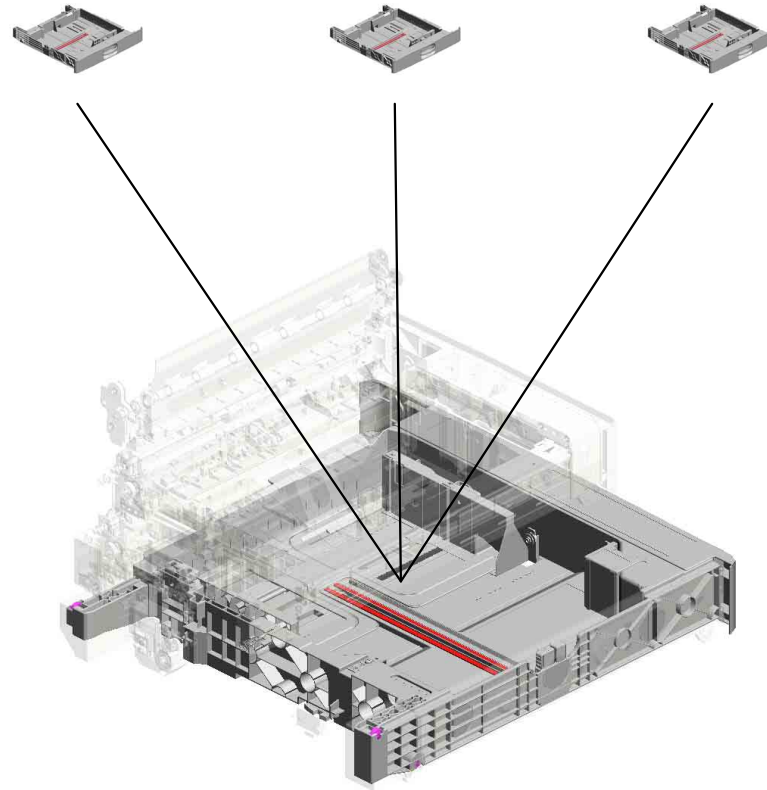
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004.PAPER FEED

U004 S013
D2442805
(D176,D177-NA,EU,AA/D237):
PAPER TRAY:NO.2:ASS'Y

U004 S014
D2442805
(D176,D177-NA,EU,AA/D237):
PAPER TRAY:NO.2:ASS'Y

U004 S015
D2442805
(D176,D177-NA,EU,AA/D237):
PAPER TRAY:NO.2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S004.PAPER FEED UNIT:NO.1:ASS'Y

U004 S004 S001
D2412705
STAY:PAPER FEED UNIT:LO
WER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S005.PAPER FEED UNIT:NO.2:ASS'Y

U004 S005 S001
D2412705
STAY:PAPER FEED UNIT:LO
WER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

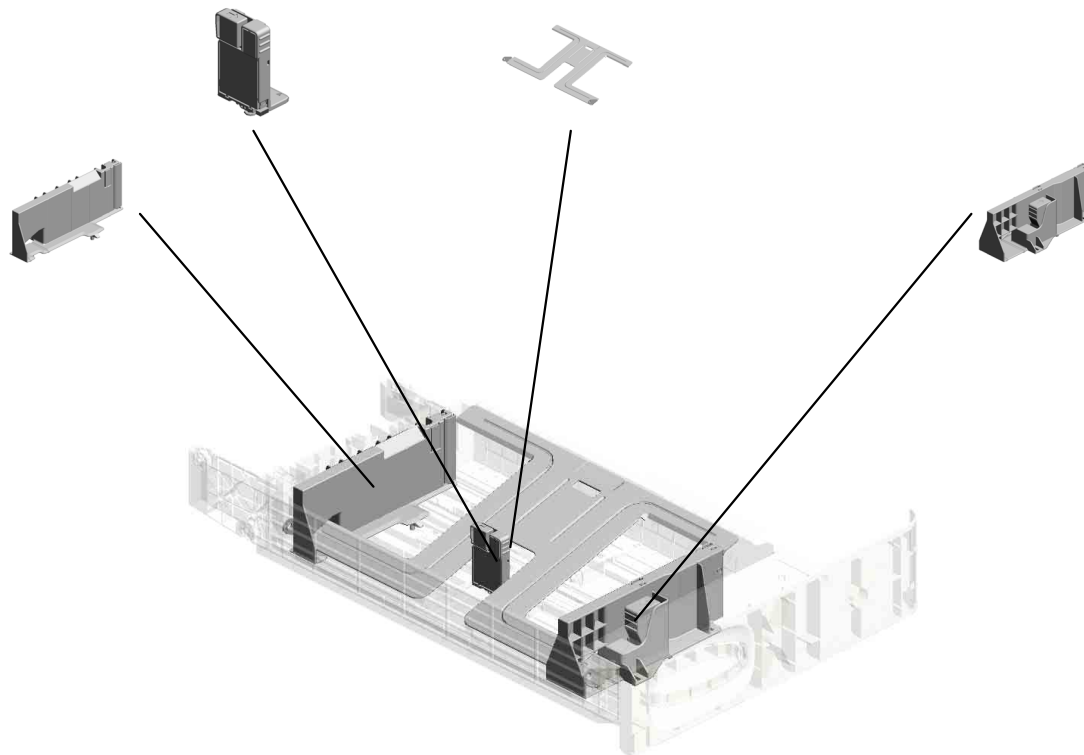
U004_S006.PAPER TRAY:NO.1:ASS'Y

U004 S006 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S006 S004
D0BQ2850
TRAY BOTTOM PLATE:ASS'Y

U004 S006 S002
D1492838
SIDE FENCE:REAR:NO.1:AS
S'Y

U004 S006 S001
D1492828
SIDE FENCE:FRONT:NO.1:A
SS'Y



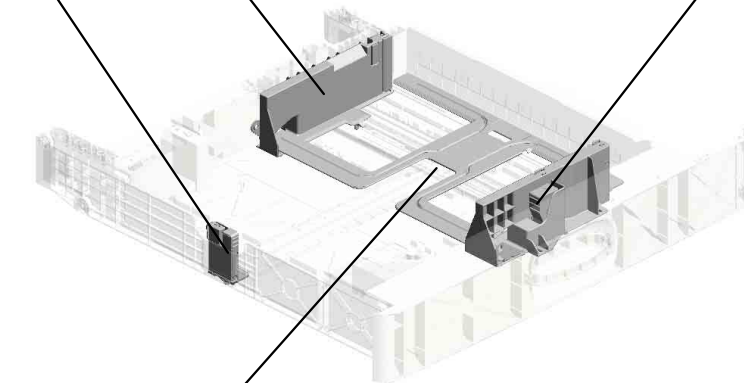
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S007 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S007 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S007 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S007 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

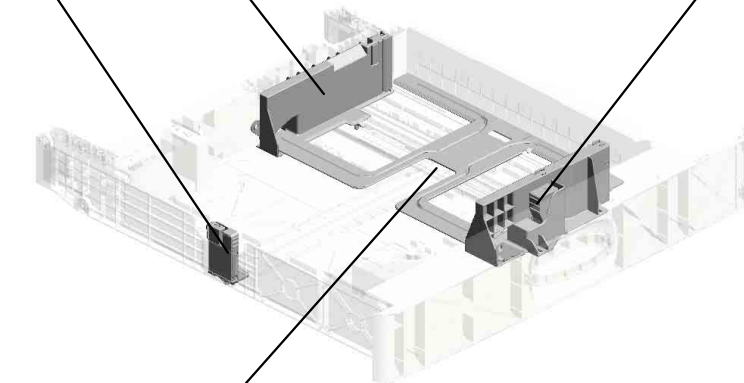
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S008 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S008 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S008 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S008 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

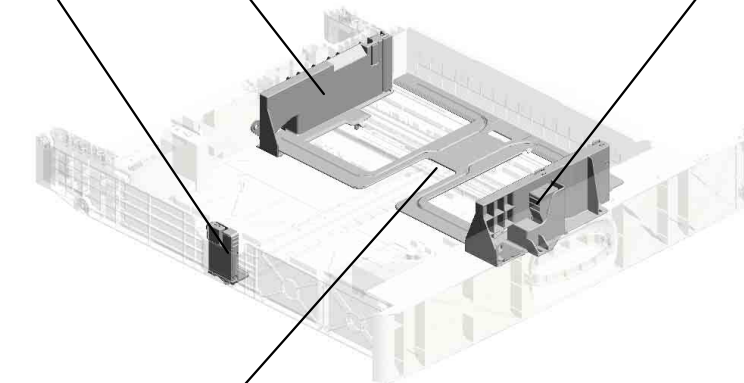
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S009.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S009 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S009 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S009 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S009 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

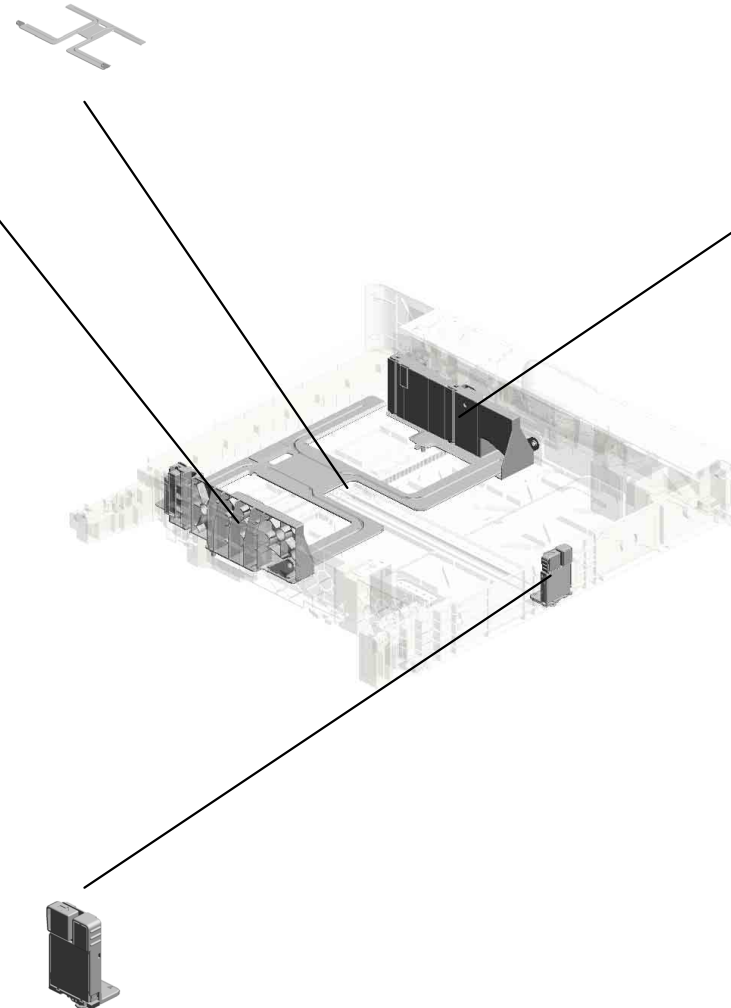
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S010.(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

U004 S010 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

U004 S010 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S010 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S010 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

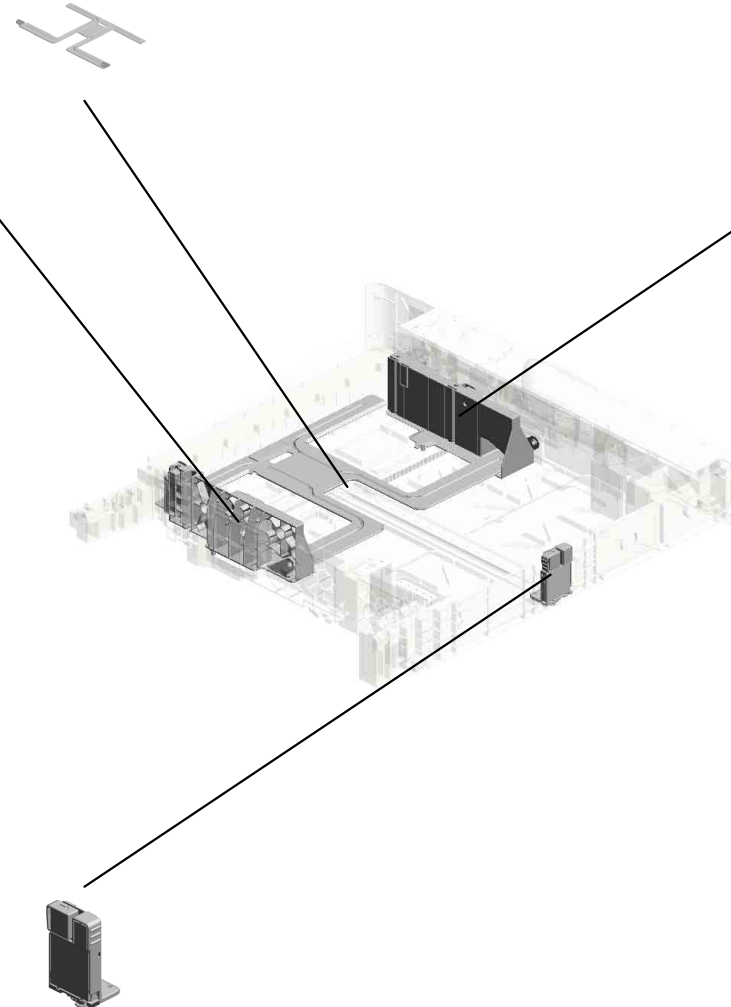
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S011.(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

U004 S011 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

U004 S011 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S011 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S011 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

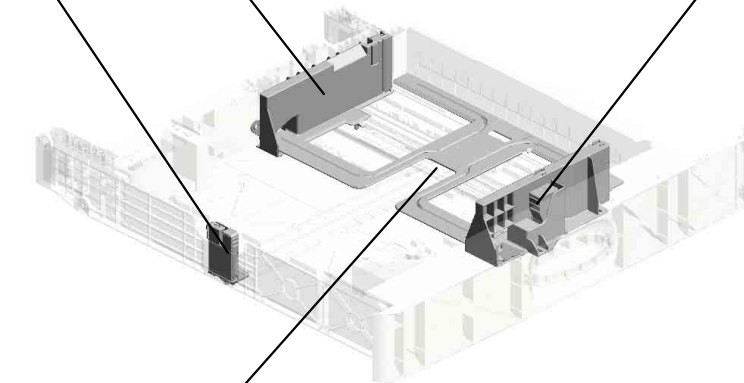
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S012.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S012 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S012 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S012 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S012 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

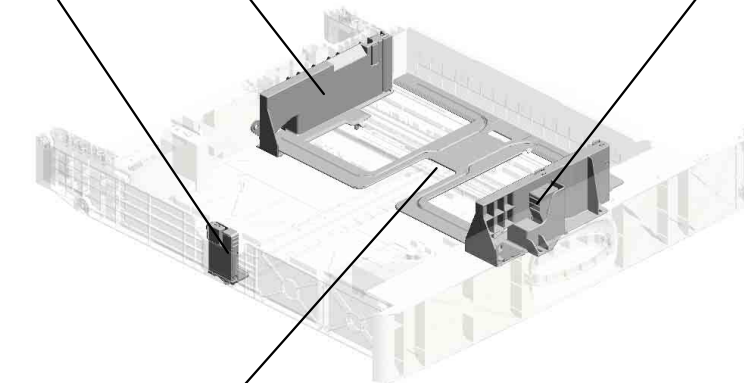
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S013.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S013 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S013 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S013 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S013 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

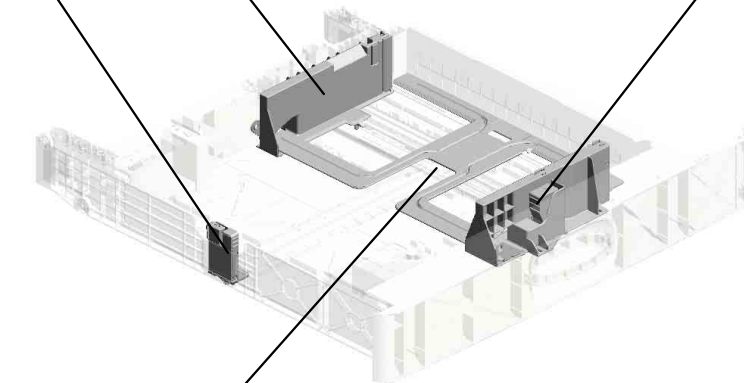
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S014 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S014 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

U004 S014 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S014 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

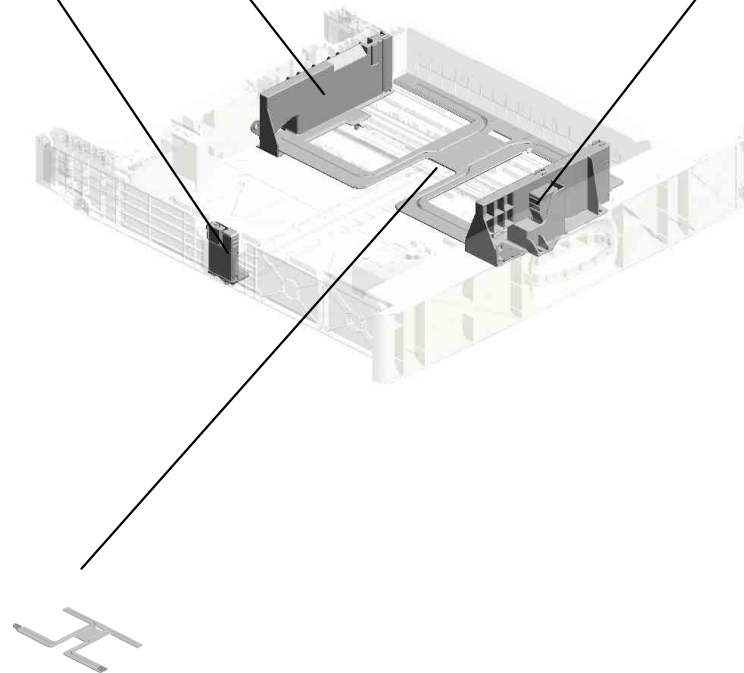
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S015.(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

U004 S015 S002
D2412880
SIDE FENCE:REAR:ASS'Y

U004 S015 S003
D0BQ2840
END FENCE:PAPER TRAY:A
SS'Y

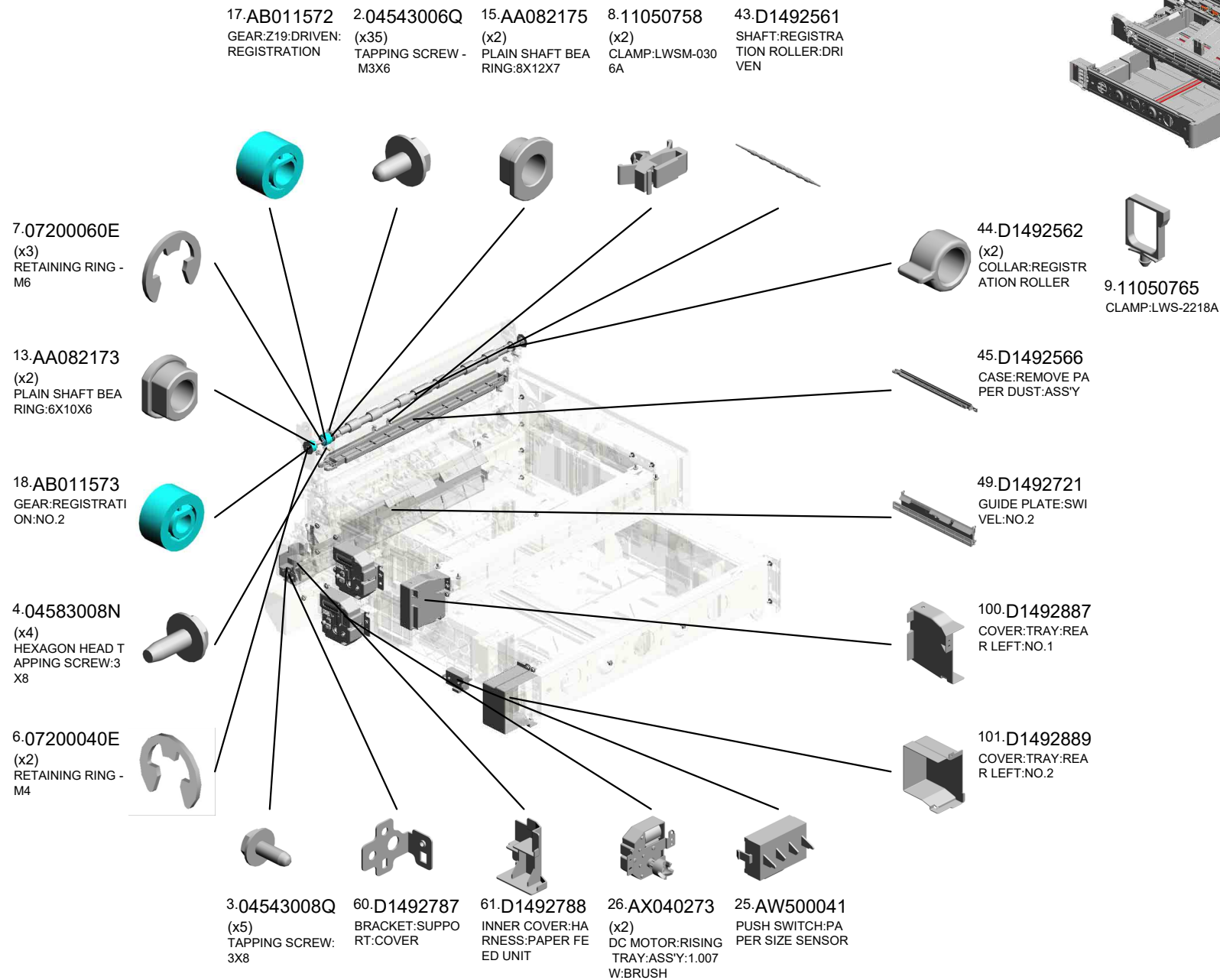
U004 S015 S001
D2412875
SIDE FENCE:FRONT:ASS'Y



U004 S015 S004
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

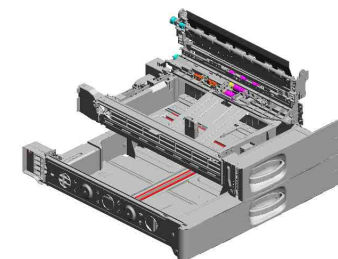
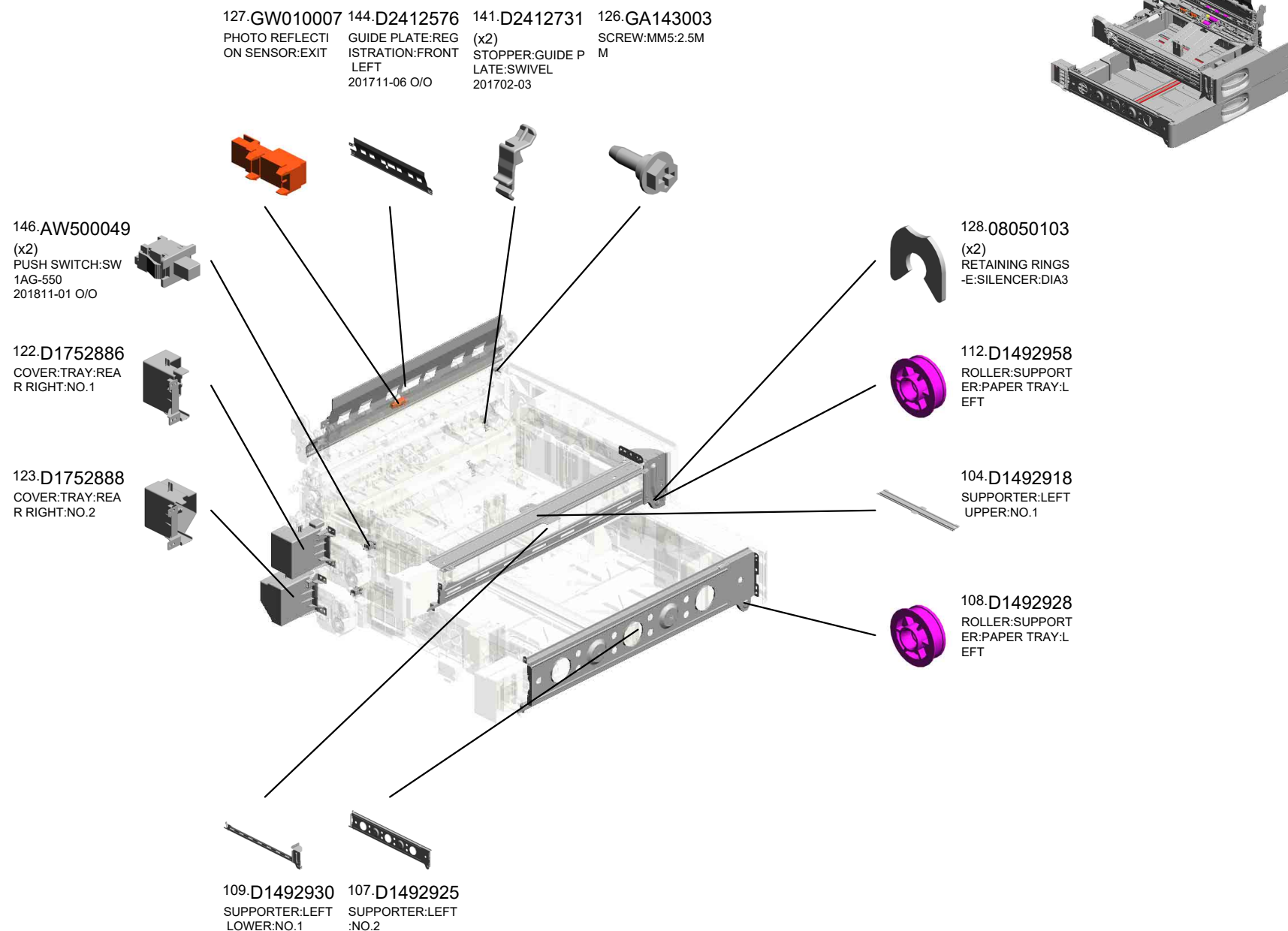
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004 PAPER FEED

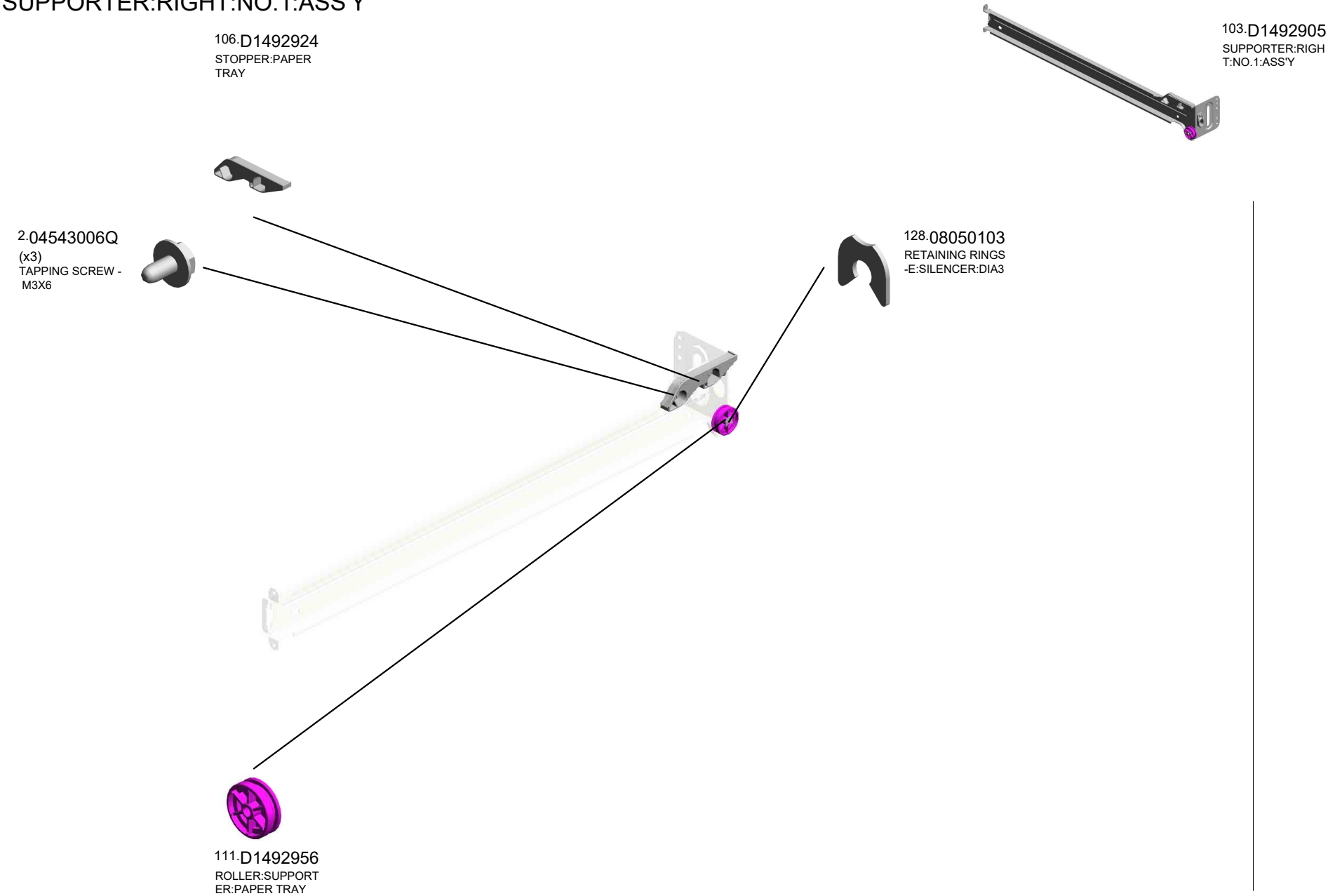


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004 PAPER FEED



U004_S001
SUPPORTER:RIGHT:NO.1:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S002
SUPPORTER:RIGHT:NO.2:ASS'Y

2.04543006Q
(x3)
TAPPING SCREW -
M3X6

102.D1492903
SUPPORTER:RIGH
T:NO.2:ASS'Y

106.D1492924
STOPPER:PAPER
TRAY

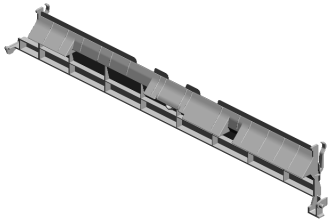
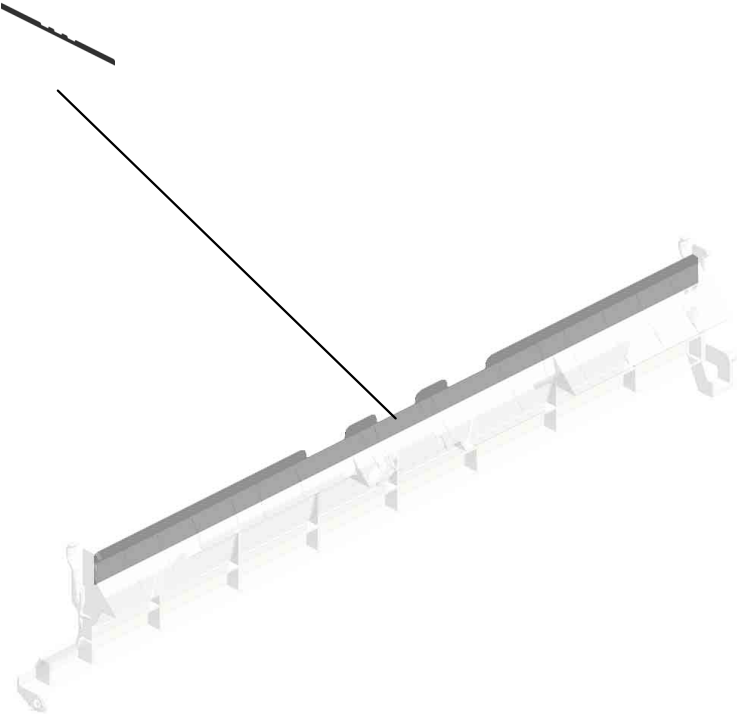
128.08050103
RETAINING RINGS
-E:SILENCER:DIA3

105.D1492923
ROLLER:SUPPORT
ER:PAPER TRAY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S003
GUIDE PLATE:SWIVEL:NO.1

47.D1492712
SHEET:GUIDE PLA
TE:SWIVEL

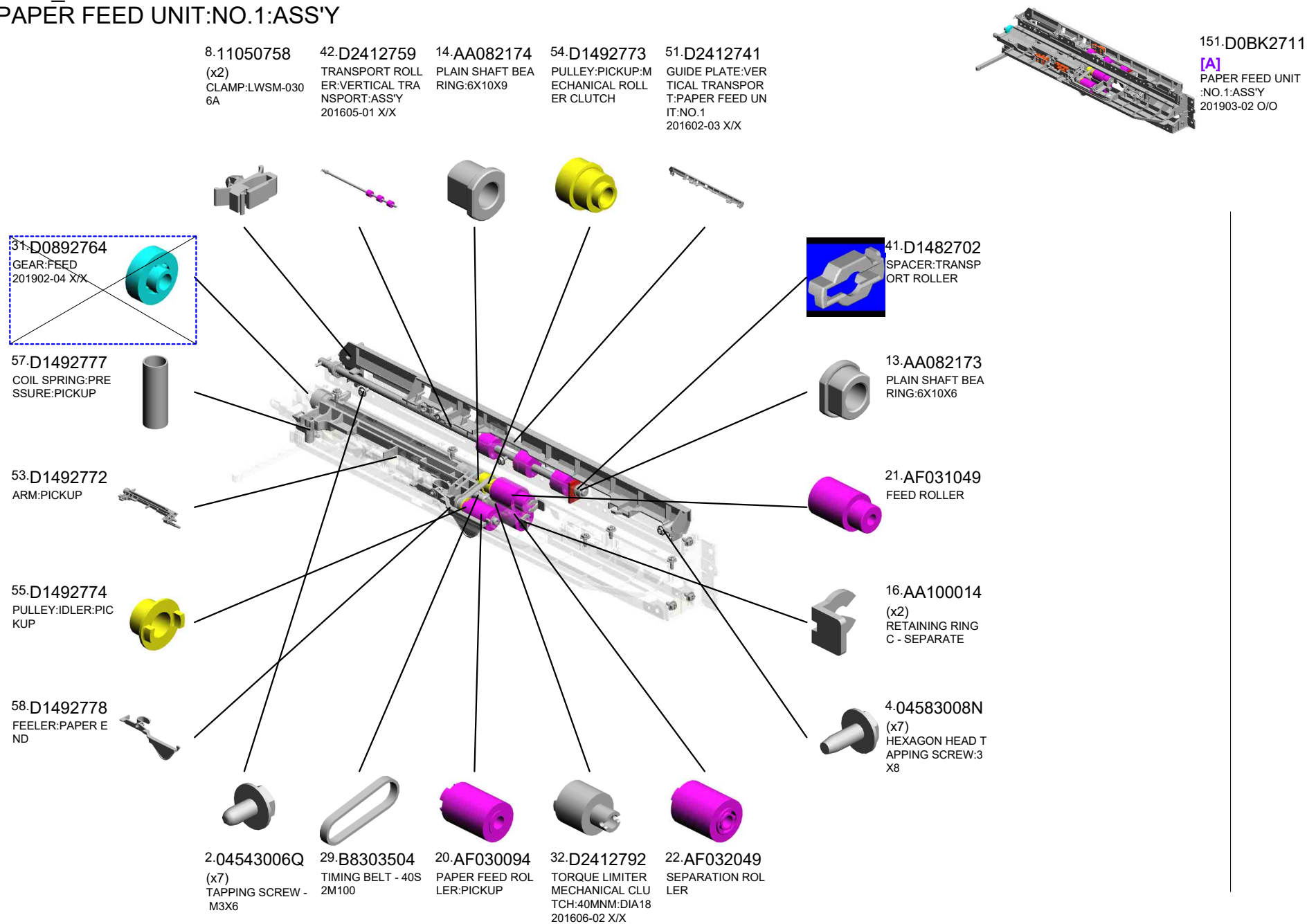


48.D1492713
GUIDE PLATE:SWI
VEL:NO.1

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004

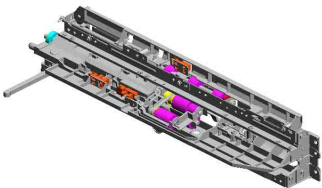
PAPER FEED UNIT:NO.1:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004
PAPER FEED UNIT:NO.1:ASS'Y

129.08050104 148.D0BQ2777 127.GW010007
(x3) SHAFT:FEED:ASS' PHOTO REFLECTI
RETAINING RINGS Y ON SENSOR:EXIT
-E:SILENCER:DIA4 201902-03 X/X



151.D0BK2711
[A]
PAPER FEED UNIT
:NO.1:ASS'Y
201903-02 O/O

149.D0BQ2785
PLAIN SHAFT BEA
RING:FEED
201902-02 O/O



150.AW020234
(x2)
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201903-01 O/O



135.D2412760
STAY:PAPER FEE
D UNIT:UPPER:PE
EN



116.D1752784
GUIDE PLATE:SEN
SOR:PAPER FEED



59.D1492781
GROUND PLATE:P
APER FEED UNIT



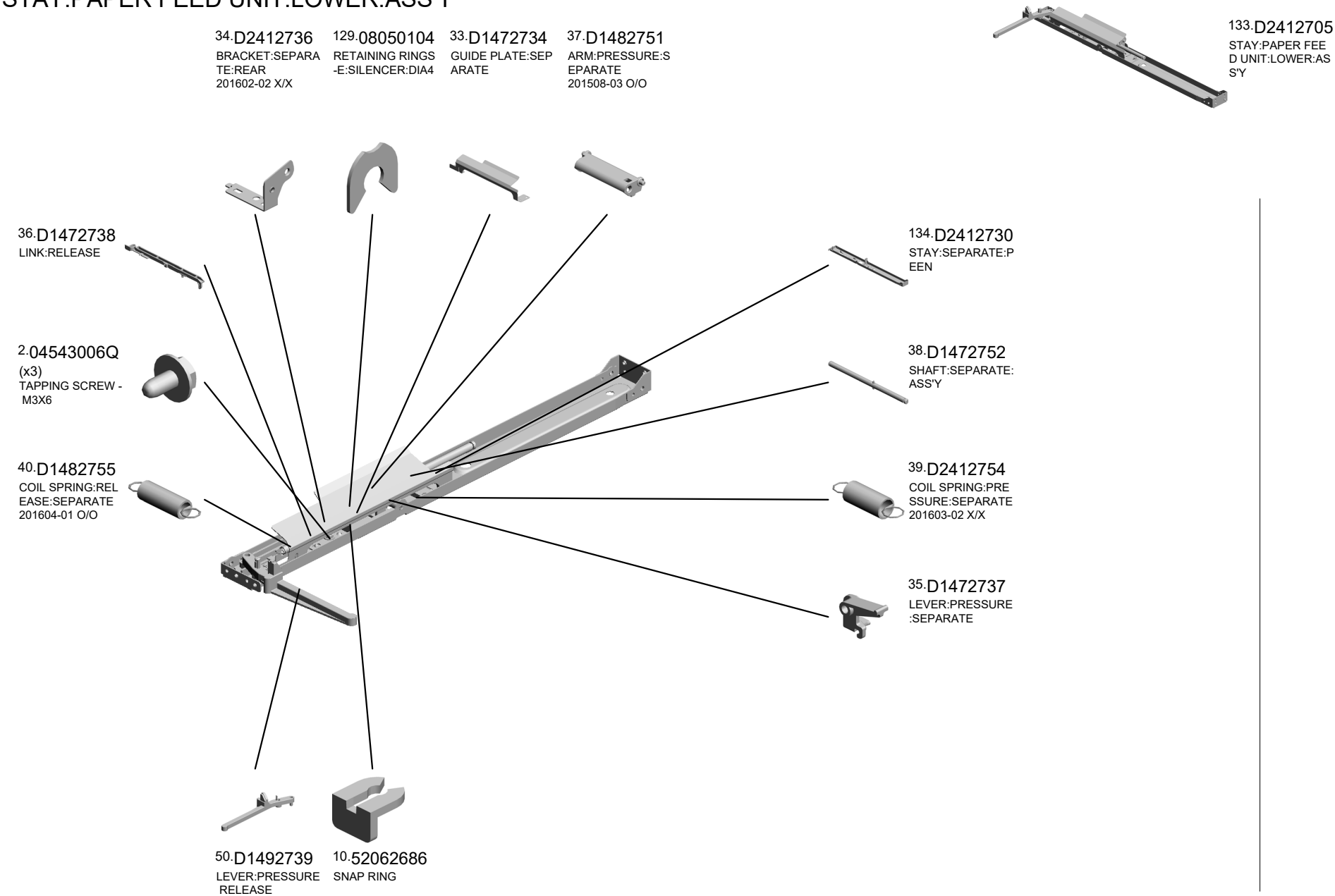
62.D1492791
GUIDE:FEED



D2442713
[A]
PAPER FEED UNIT
:NO.1:ASS'Y
201903-02 O/O

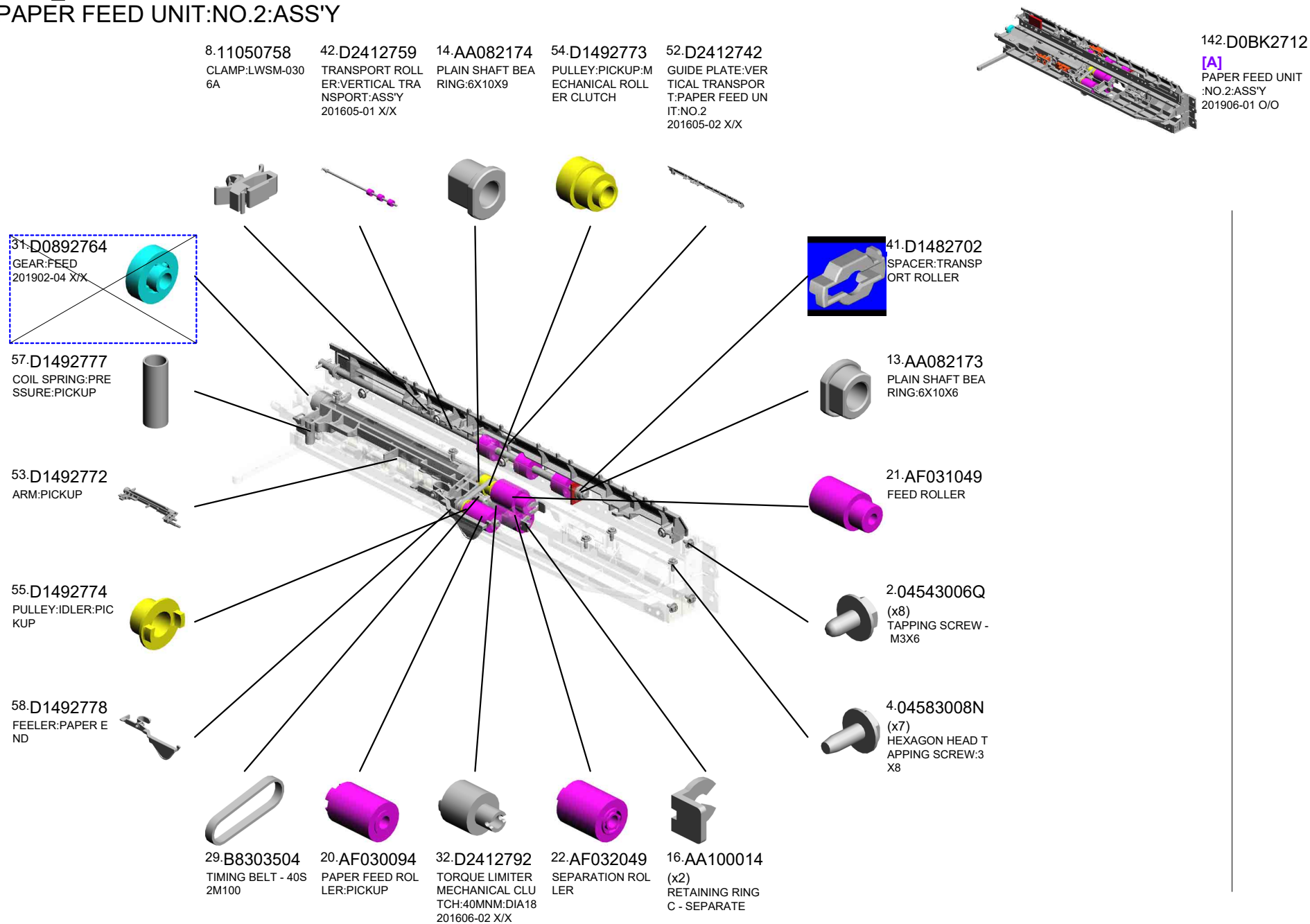
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004_S001
STAY:PAPER FEED UNIT:LOWER:ASS'Y



U004_S005

PAPER FEED UNIT:NO.2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

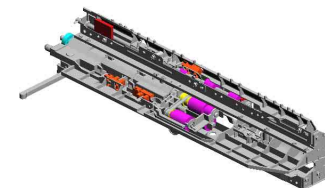
U004_S005

PAPER FEED UNIT:NO.2:ASS'Y

129.08050104 (x3)
RETAINING RINGS
-E:SILENCER:DIA4

113.D1752726
STOPPER:GUIDE P
LATE:SWIVEL

148.D0BQ2777
SHAFT:FEED:ASS'
Y
201902-03 X/X



142.D0BK2712
[A]
PAPER FEED UNIT
:NO.2:ASS'Y
201906-01 O/O

149.D0BQ2785
PLAIN SHAFT BEA
RING:FEED
201902-02 O/O



150.AW020234
(x2)
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201903-01 O/O



127.GW010007
PHOTO REFLECTI
ON SENSOR:EXIT



116.D1752784
GUIDE PLATE:SEN
SOR:PAPER FEED



59.D1492781
GROUND PLATE:P
APER FEED UNIT



135.D2412760
STAY:PAPER FEE
D UNIT:UPPER:PE
EN

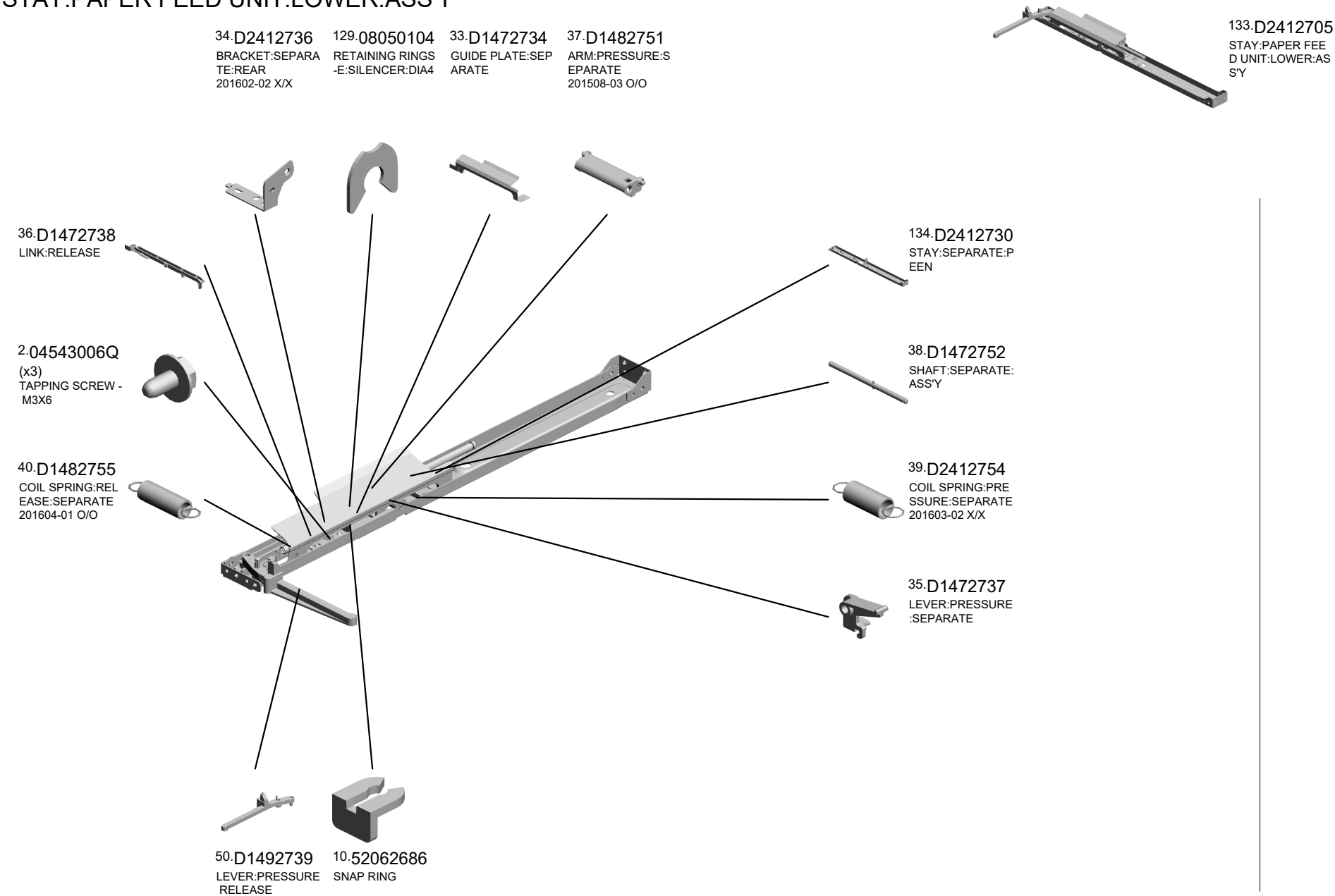
62.D1492791
GUIDE:FEED



D2442714
[A]
PAPER FEED UNIT
:NO.2:ASS'Y
201906-01 O/O

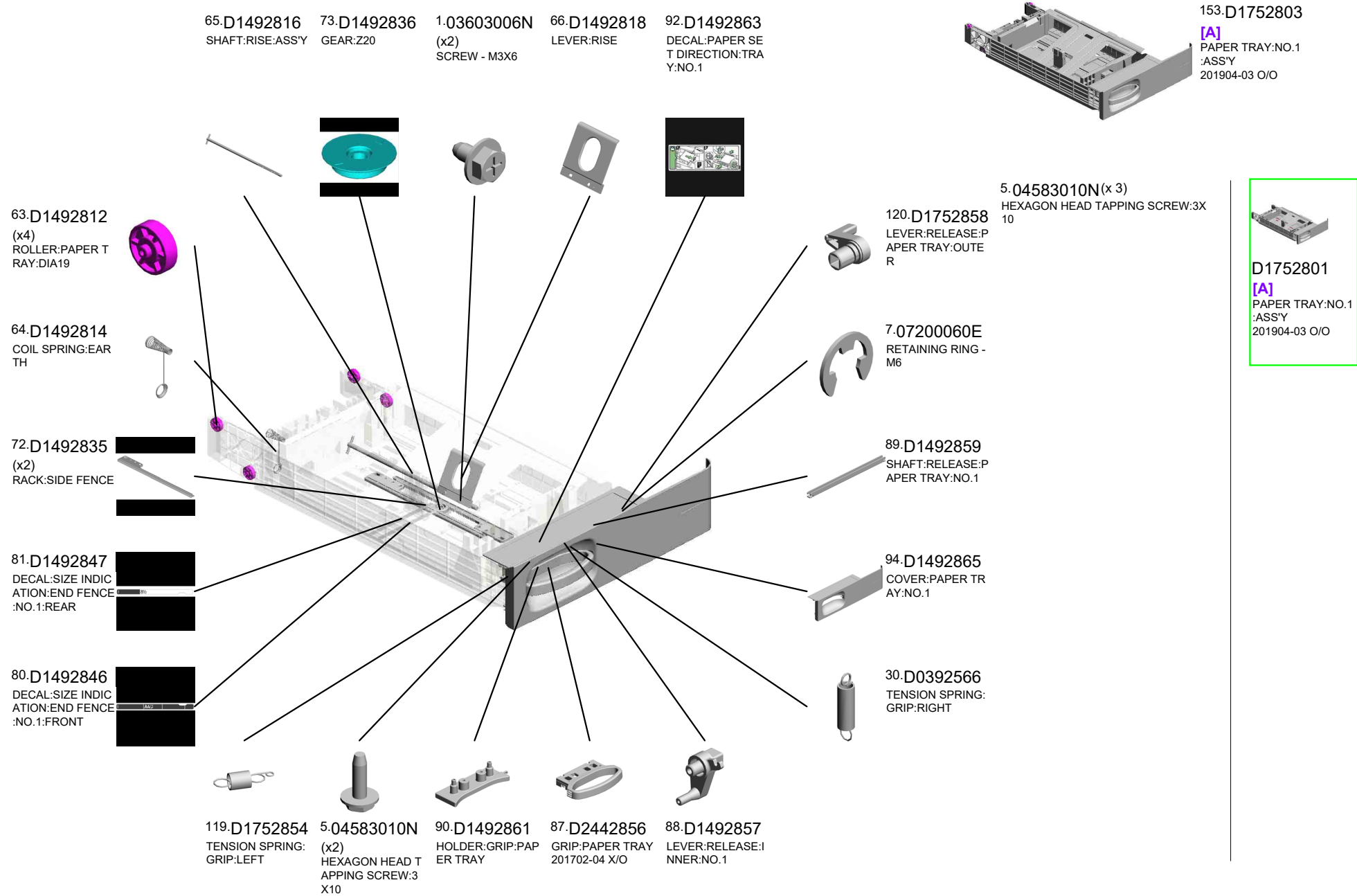
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S005_S001
STAY:PAPER FEED UNIT:LOWER:ASS'Y



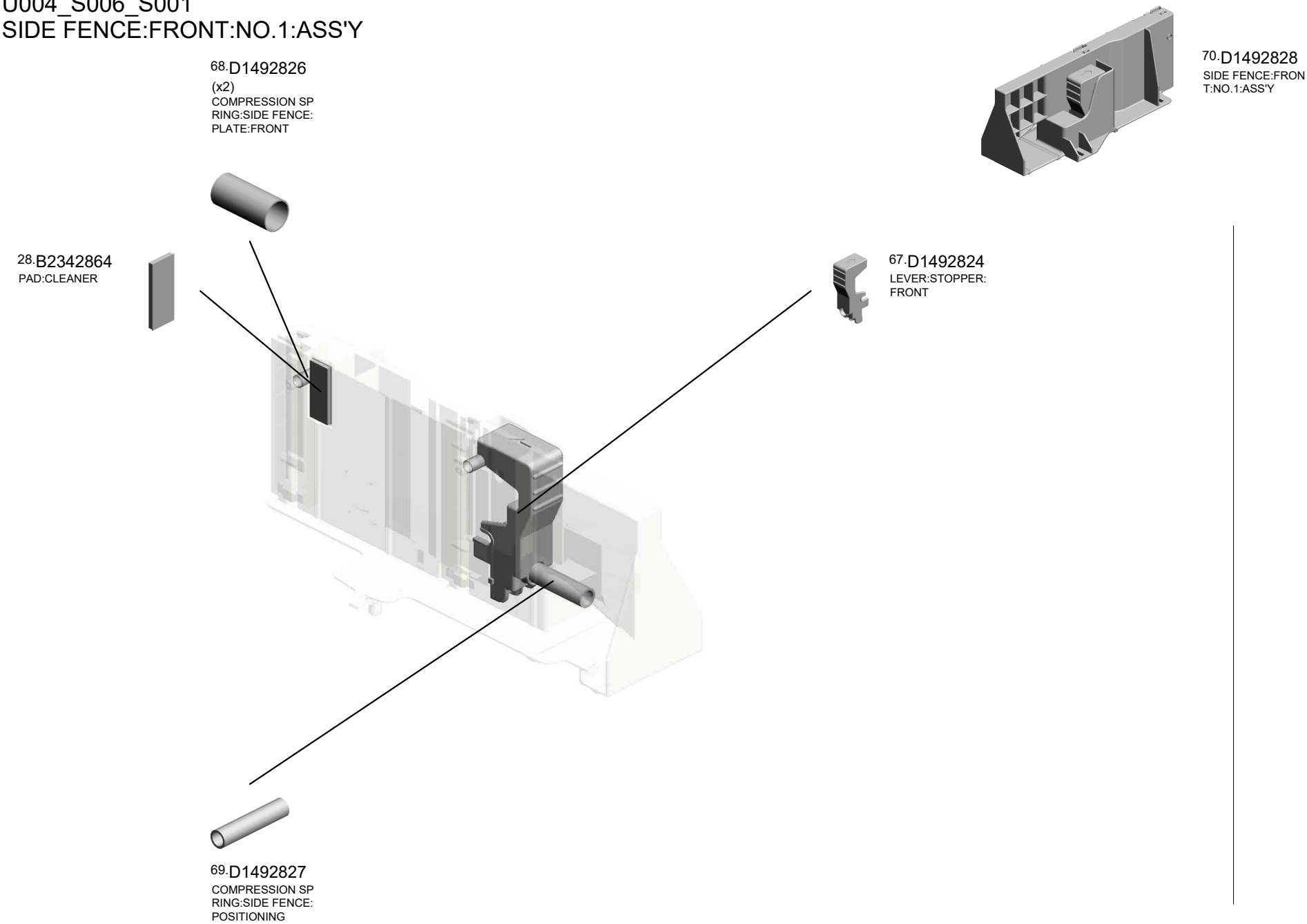
U004_S006

PAPER TRAY:NO.1:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

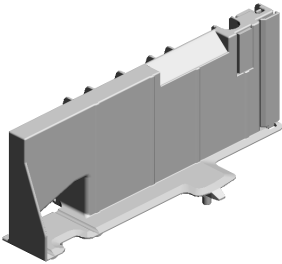
U004_S006_S001
SIDE FENCE:FRONT:NO.1:ASS'Y



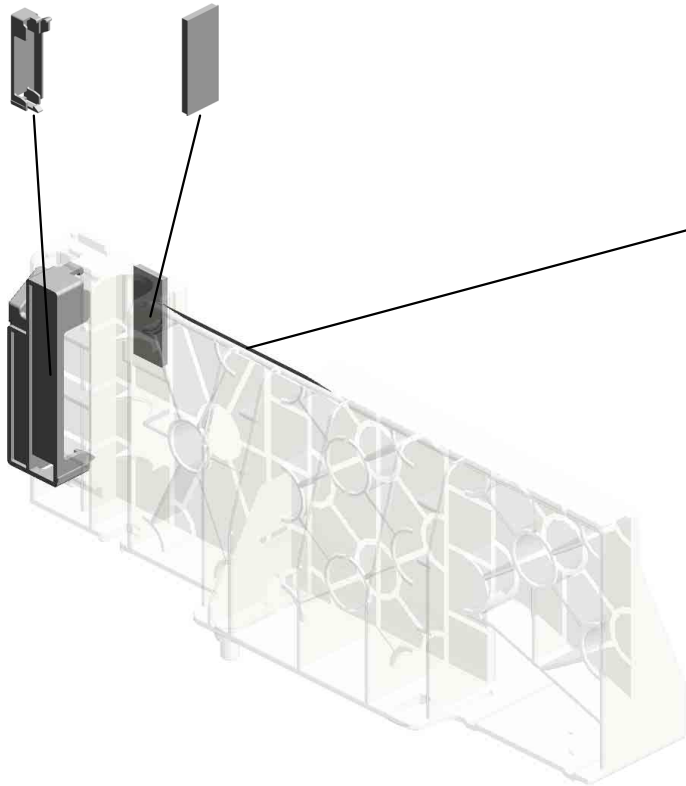
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S006_S002
SIDE FENCE:REAR:NO.1:ASS'Y

71.D1492834 28.B2342864
GUIDE:FEELER:PA PAD:CLEANER
PER END



75.D1492838
SIDE FENCE:REAR
:NO.1:ASS'Y

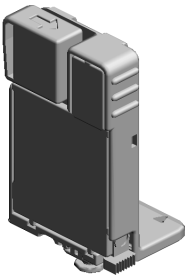


110.D1492952
DECAL:SIDE FENC
E:PAPER VOLUME

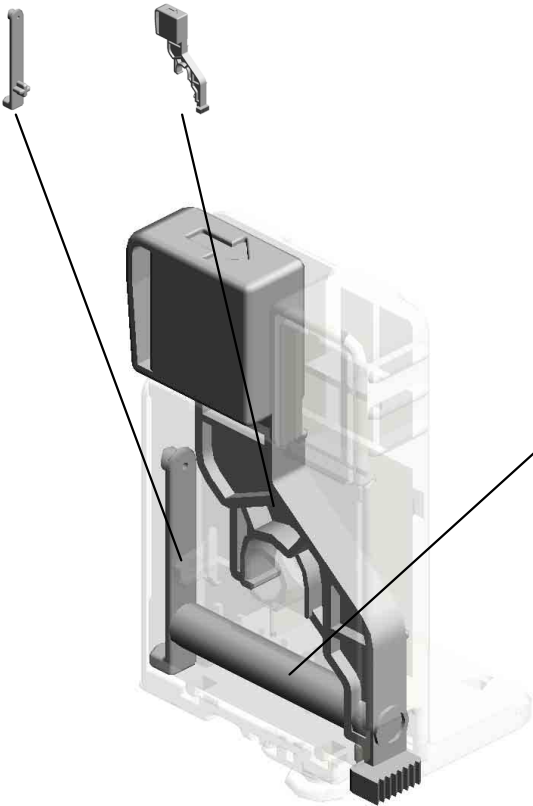
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S006_S003
END FENCE:PAPER TRAY:ASS'Y

78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

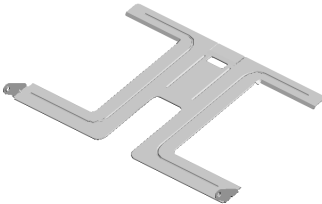
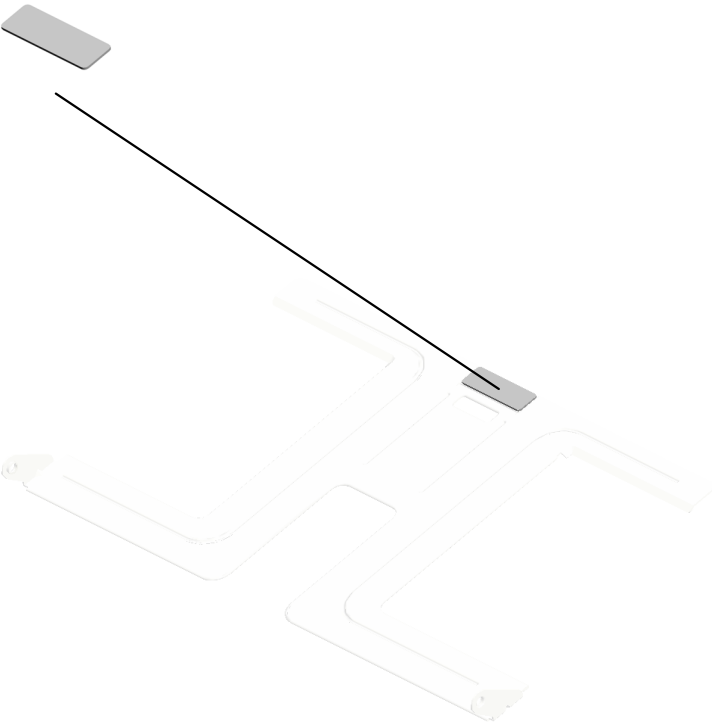


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S006_S004
TRAY BOTTOM PLATE:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



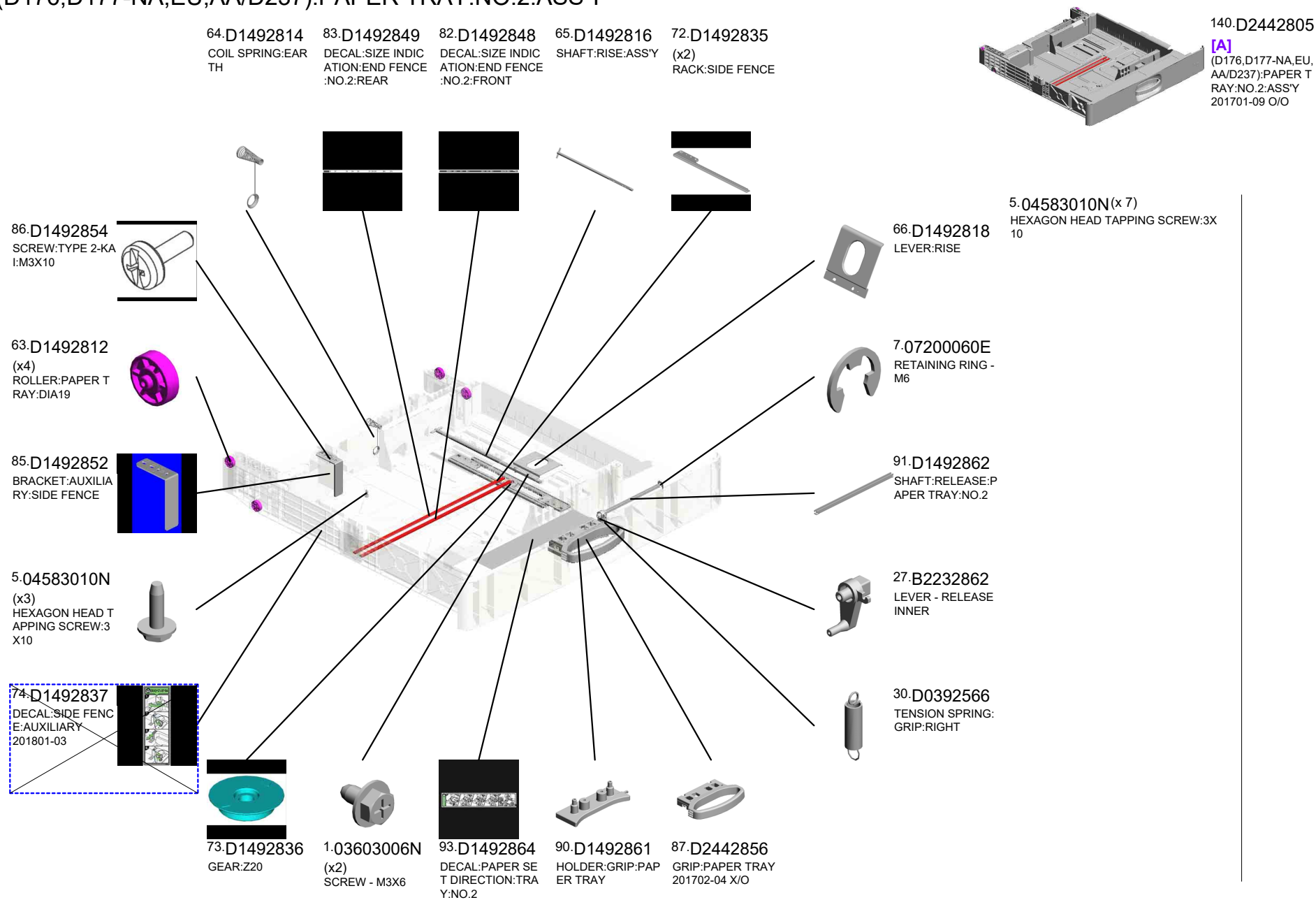
84.D0BQ2850
[A]
TRAY BOTTOM PL
ATE:ASS'Y
202005-01 O/O



D1492850
[A]
TRAY BOTTOM PL
ATE:ASS'Y
202005-01 O/O

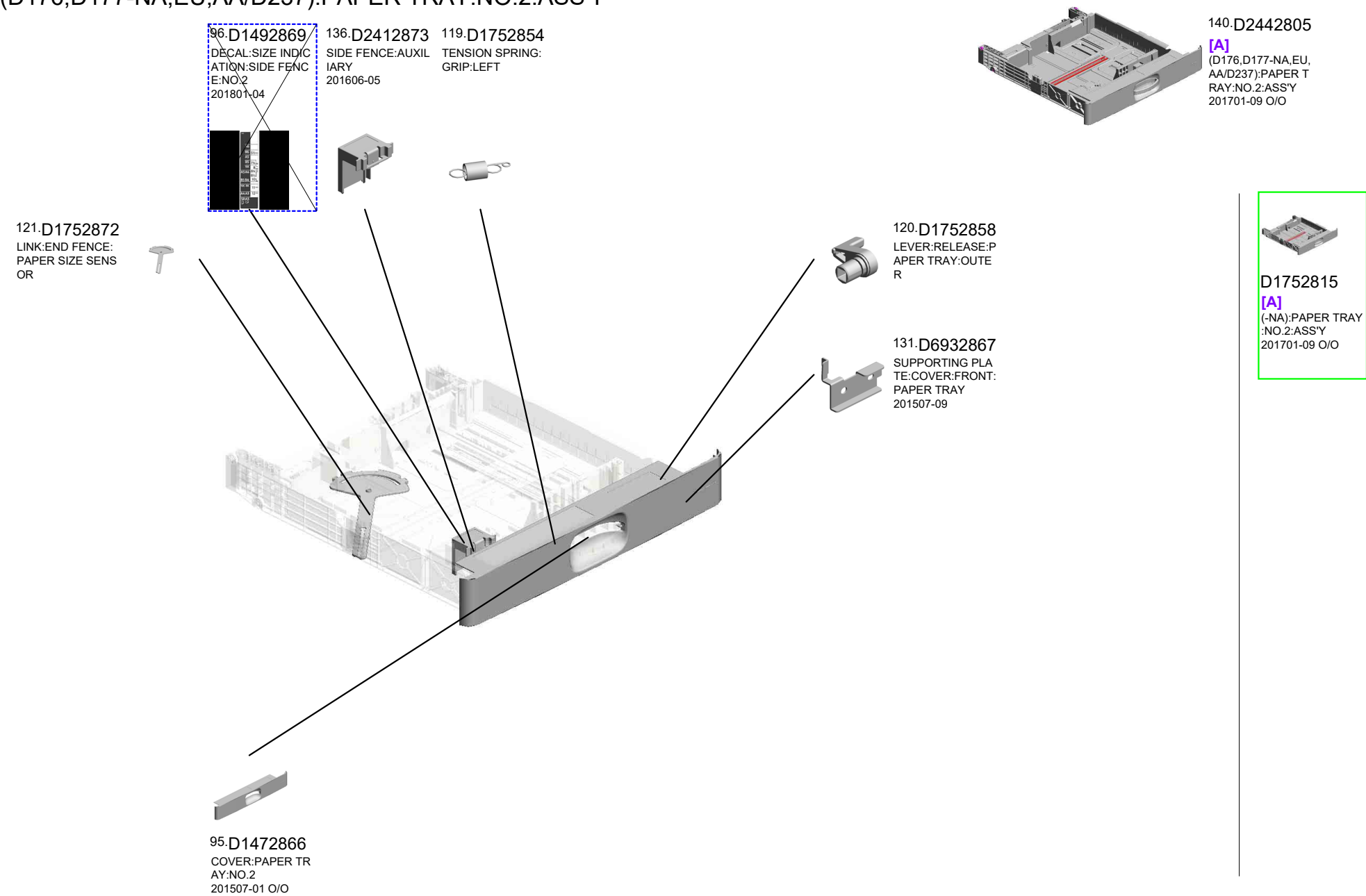
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



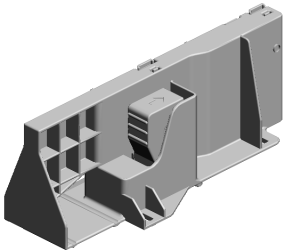
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S007_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER



98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

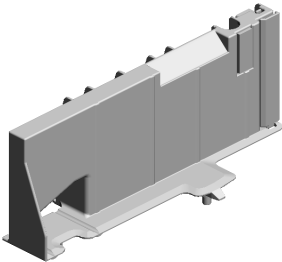
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007_S002
SIDE FENCE:REAR:ASS'Y

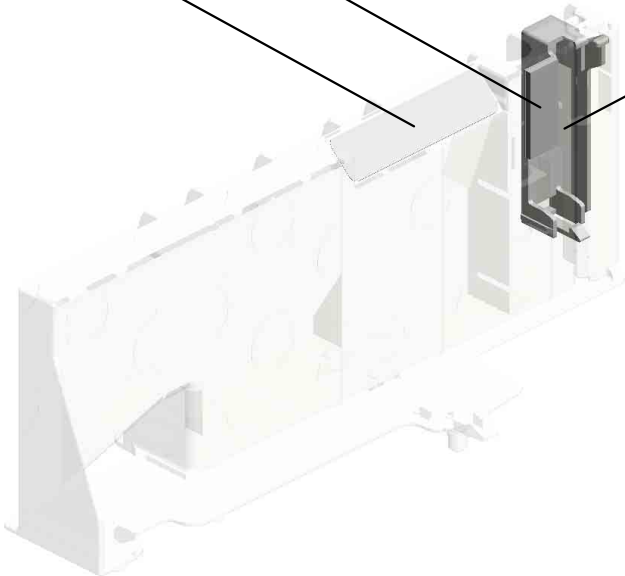
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

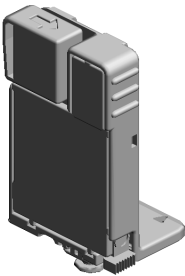


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

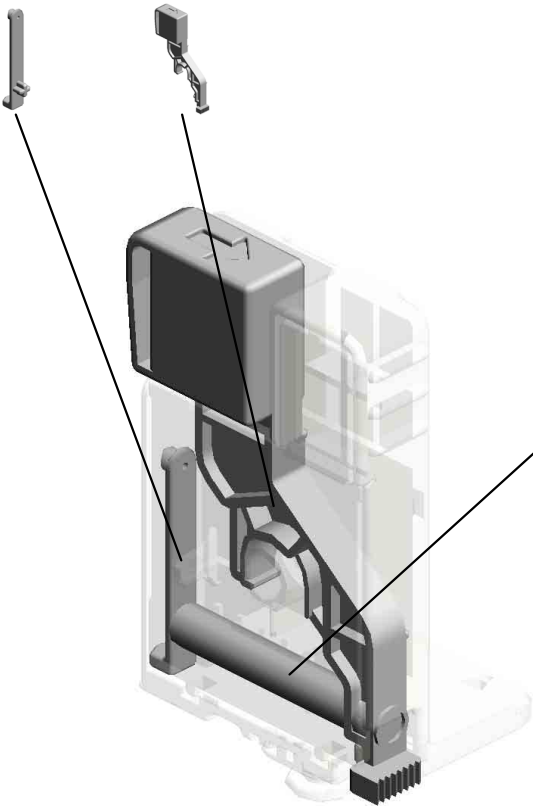
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007_S003
END FENCE:PAPER TRAY:ASS'Y

78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENCE



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

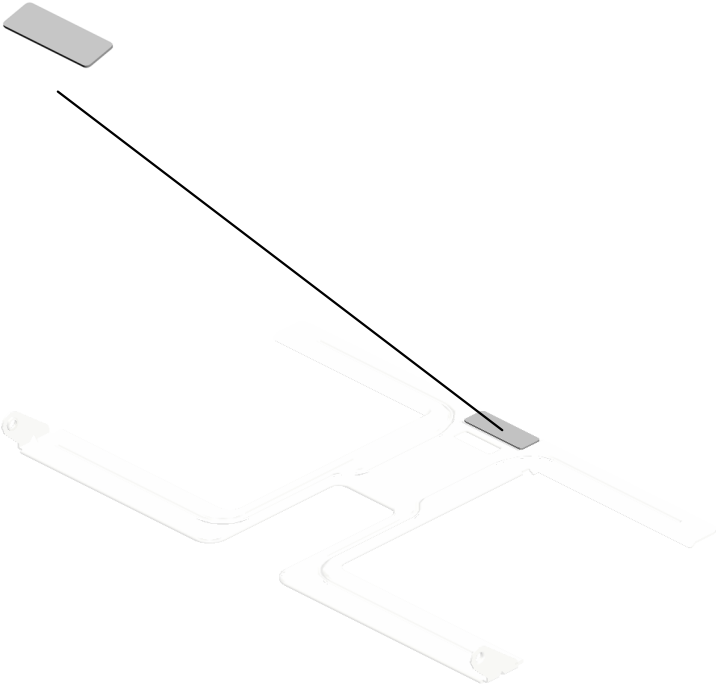


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S007_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



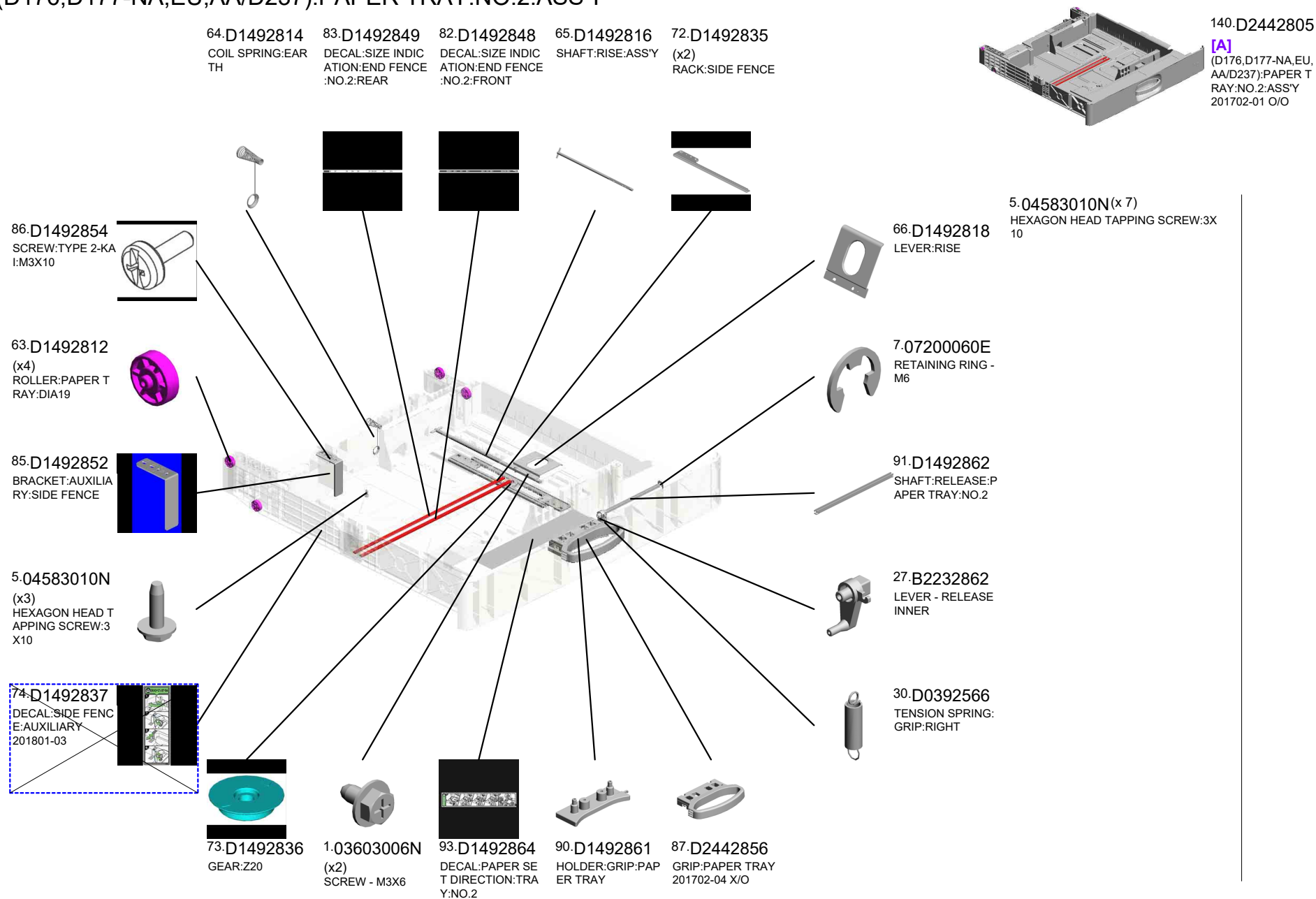
147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

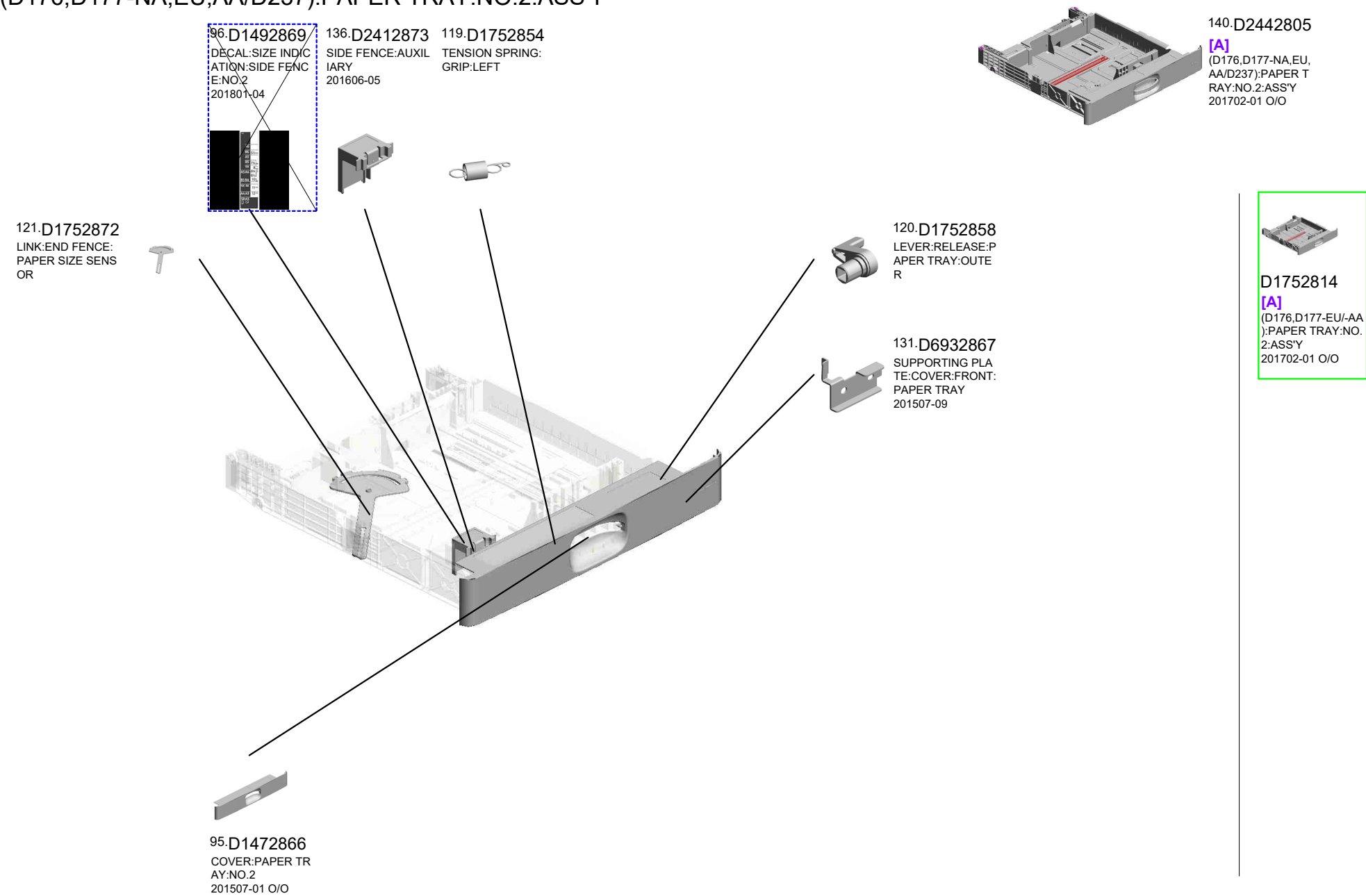
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008 (D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



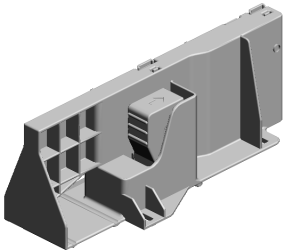
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S008_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER



98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

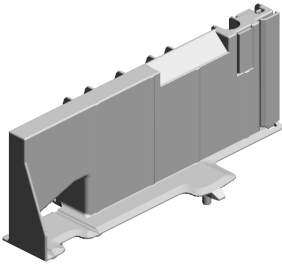
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008_S002
SIDE FENCE:REAR:ASS'Y

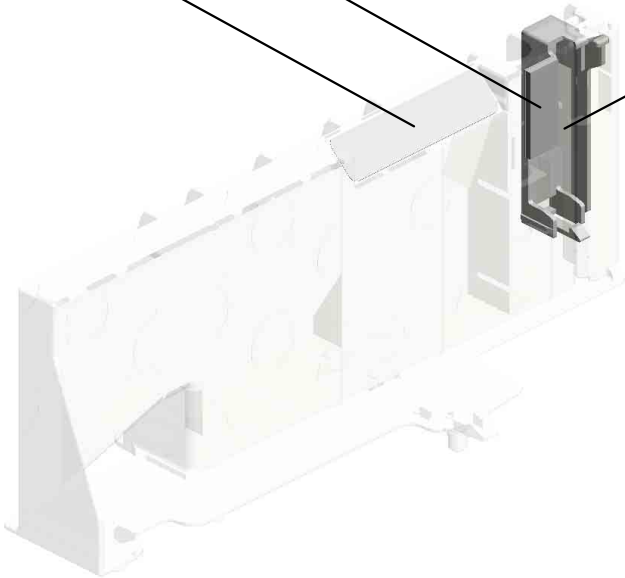
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

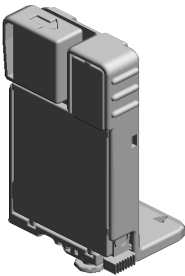


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

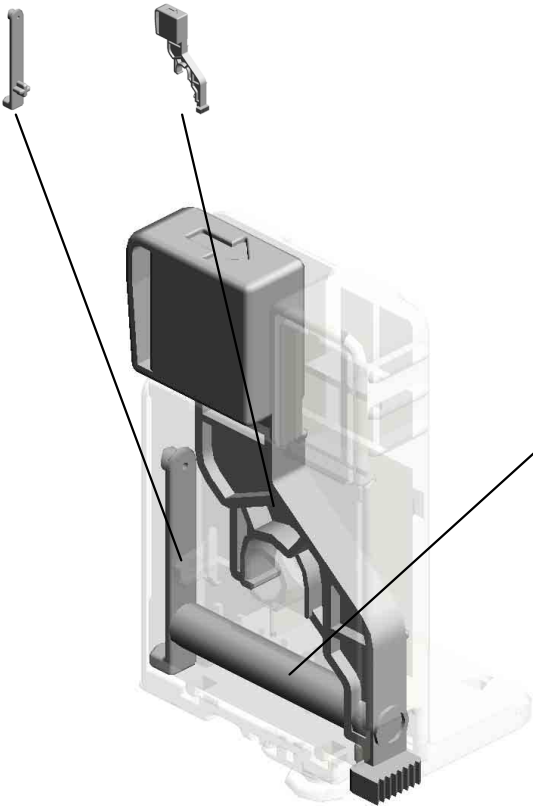
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008_S003
END FENCE:PAPER TRAY:ASS'Y

78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENCE



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

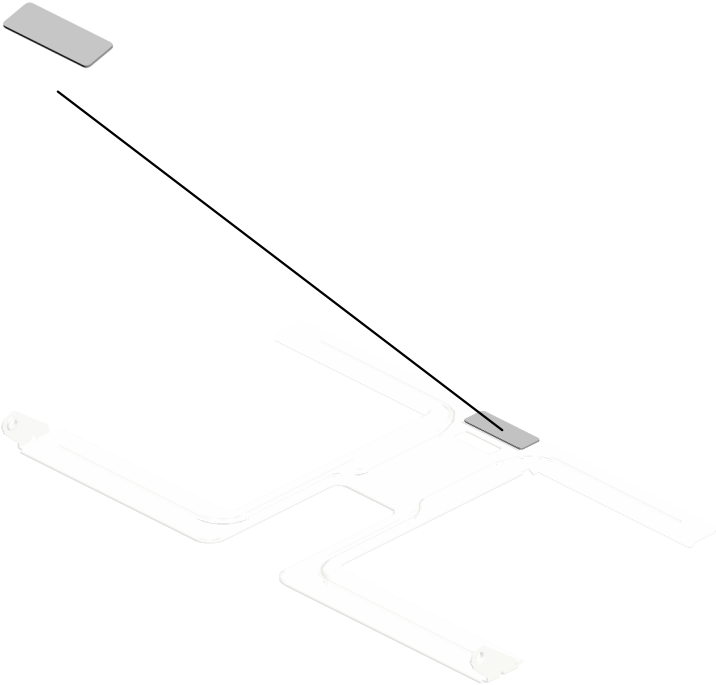


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S008_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S009

(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y

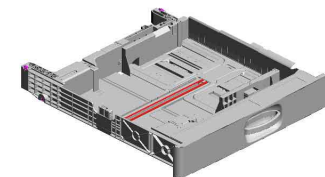
64.D1492814
COIL SPRING:EAR
TH

83.D1492849
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:REAR

82.D1492848
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:FRONT

65.D1492816
SHAFT:RISE:ASS'Y

72.D1492835
(x2)
RACK:SIDE FENCE



140.D2442805
[A]
(D176,D177-NA,EU,
AA/D237):PAPER T
RAY:NO.2:ASS'Y
201702-01 O/O

86.D1492854
SCREW:TYPE 2-KA
I:M3X10

63.D1492812
(x4)
ROLLER:PAPER T
RAY:DIA19

85.D1492852
BRACKET:AUXILIA
RY:SIDE FENCE

5.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

74.D1492837
DECAL:SIDE FENC
E:AUXILIARY
201801-03

73.D1492836
GEAR:Z20

1.03603006N
(x2)
SCREW - M3X6

93.D1492864
DECAL:PAPER SE
T DIRECTION:TRA
Y:NO.2

90.D1492861
HOLDER:GRIP:PAP
ER TRAY

87.D2442856
GRIP:PAPER TRAY
201702-04 X/O

66.D1492818
LEVER:RISE

7.07200060E
RETAINING RING -
M6

91.D1492862
SHAFT:RELEASE:P
APER TRAY:NO.2

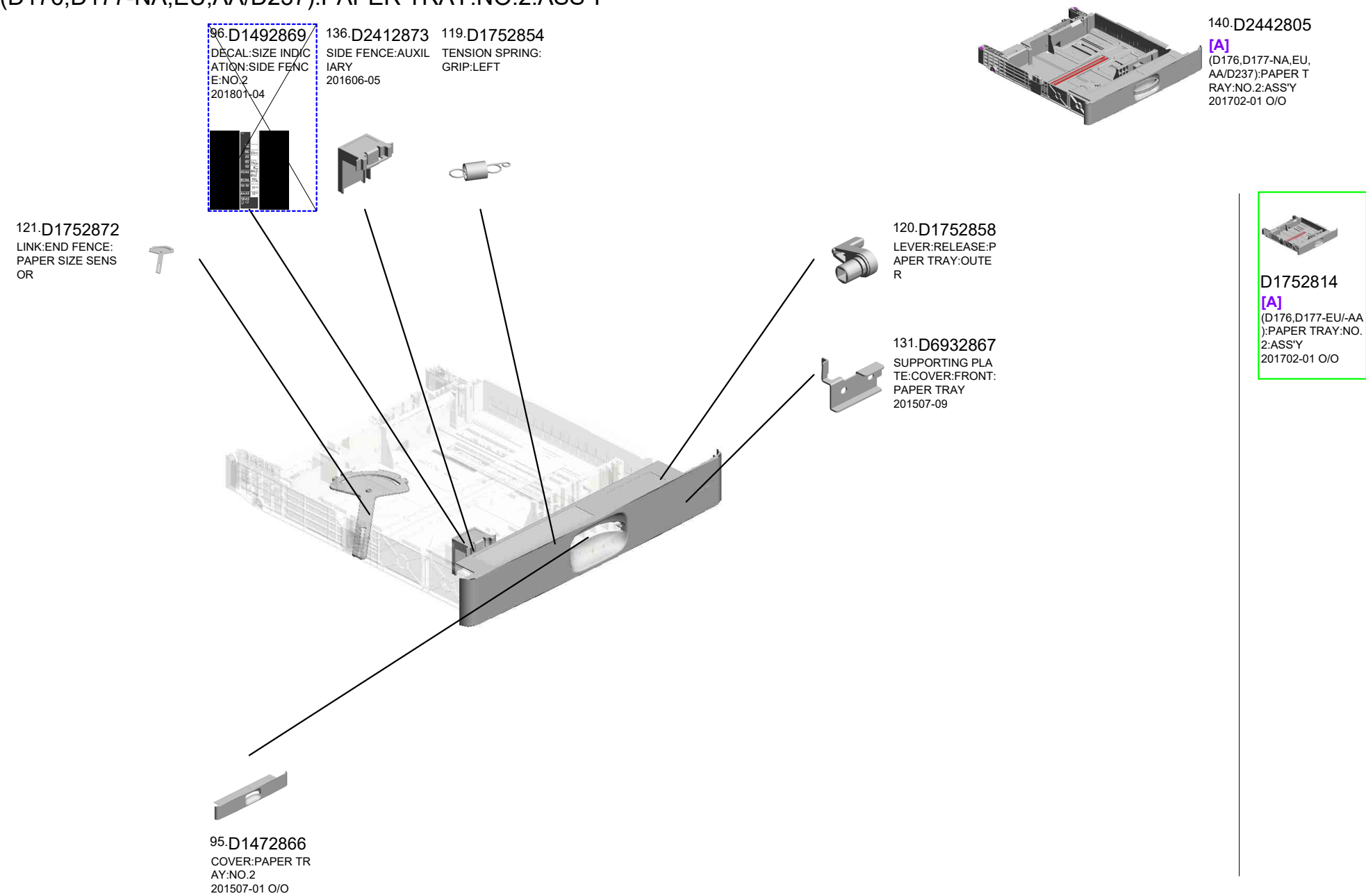
27.B2232862
LEVER - RELEASE
INNER

30.D0392566
TENSION SPRING:
GRIP:RIGHT

5.04583010N(x 7)
HEXAGON HEAD TAPPING SCREW:3X
10

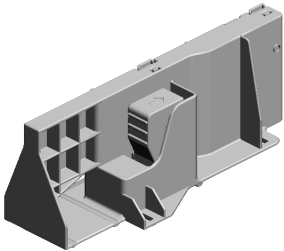
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S009
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S009_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

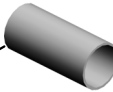


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

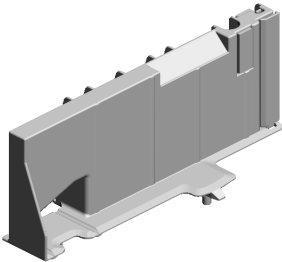
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S009_S002
SIDE FENCE:REAR:ASS'Y

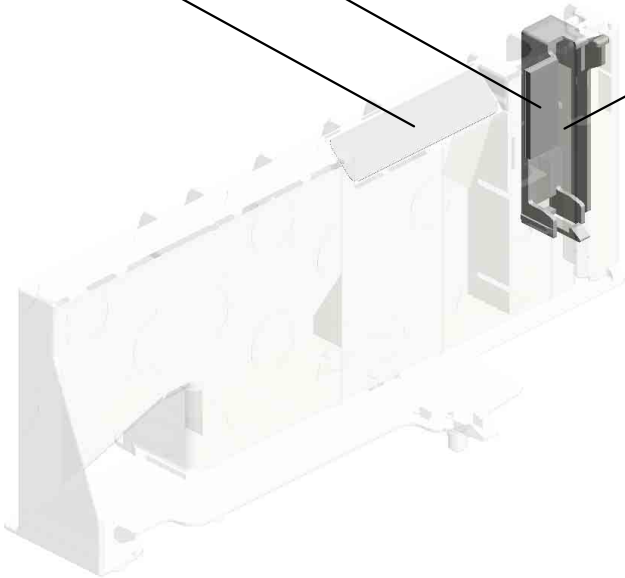
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

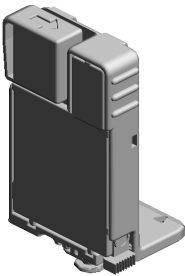


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

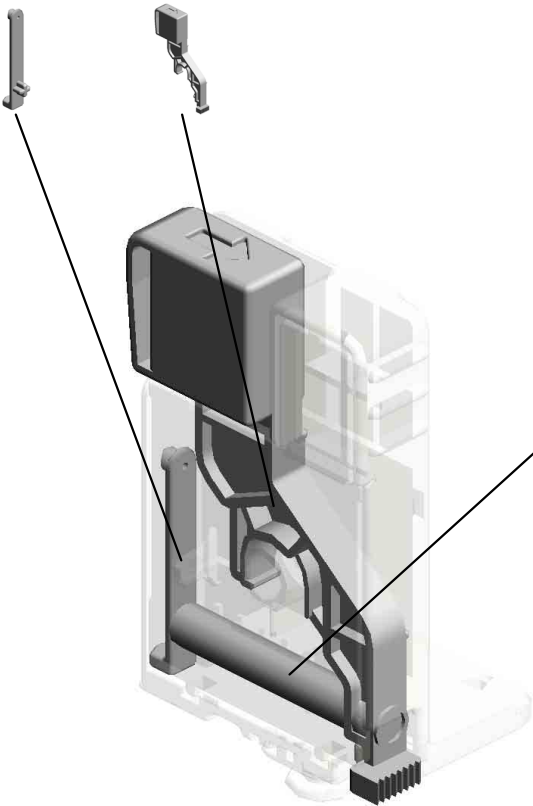
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S009_S003
END FENCE:PAPER TRAY:ASS'Y

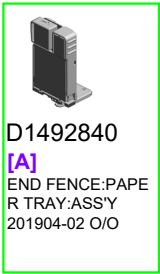
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENCE



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

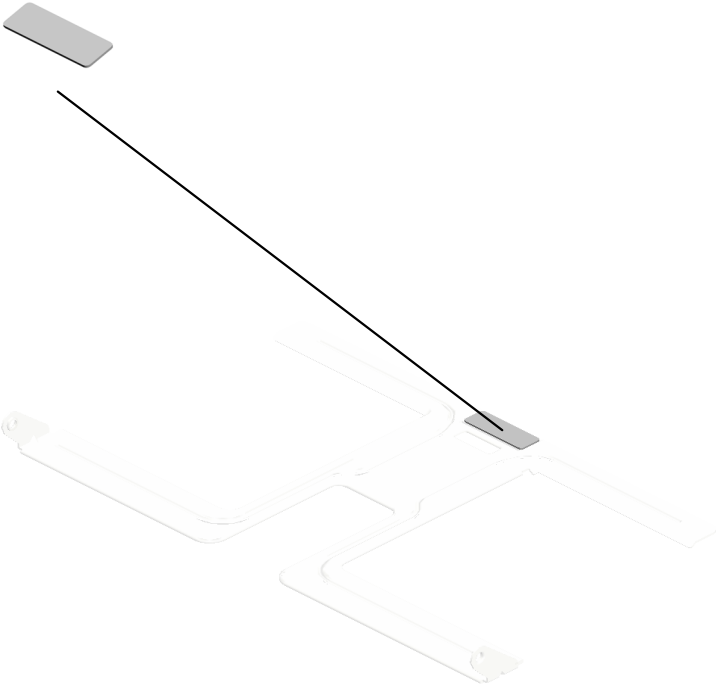


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S009_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S010 (D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

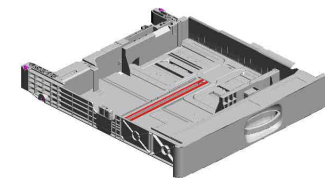
1.03603006N
(x2)
SCREW - M3X6

7.07200060E
RETAINING RING -
M6

91.D1492862
SHAFT:RELEASE:P
APER TRAY:NO.2

27.B2232862
LEVER - RELEASE
INNER

30.D0392566
TENSION SPRING:
GRIP:RIGHT



124.D1752894
(D176,D177-CHN/-T
WN):PAPER TRAY:
NO.2:ASS'Y

66.D1492818
LEVER:RISE

73.D1492836
GEAR:Z20

72.D1492835
(x2)
RACK:SIDE FENCE

65.D1492816
SHAFT:RISE:ASS'Y

64.D1492814
COIL SPRING:EAR
TH

5.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

85.D1492852
BRACKET:AUXILIA
RY:SIDE FENCE

86.D1492854
SCREW:TYPE 2-KA
I:M3X10

63.D1492812
(x4)
ROLLER:PAPER T
RAY:DIA19

74.D1492837
DECAL:SIDE FENC
E:AUXILIARY
201801-03

87.D2442856
GRIP:PAPER TRAY
201702-04 X/O

93.D1492864
DECAL:PAPER SE
T DIRECTION:TRA
Y:NO.2

90.D1492861
HOLDER:GRIP:PAP
ER TRAY

82.D1492848
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:FRONT

83.D1492849
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:REAR

5.04583010N(x 7)
HEXAGON HEAD TAPPING SCREW:3X
10

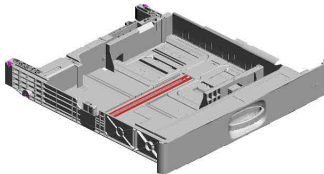
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S010
(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

120.D1752858
LEVER:RELEASE:P
APER TRAY:OUTE
R

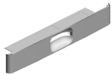
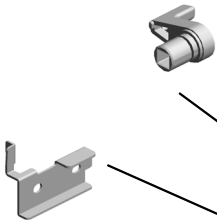
95.D1472866
COVER:PAPER TR
AY:NO.2
201507-01 O/O

119.D1752854
TENSION SPRING:
GRIP:LEFT

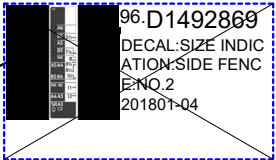


124.D1752894
(D176,D177-CHN/-T
WN):PAPER TRAY:
NO.2:ASS'Y

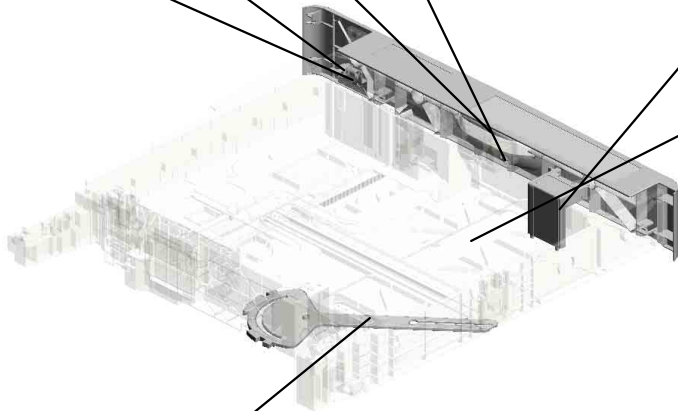
131.D6932867
SUPPORTING PLA
TE:COVER:FRONT:
PAPER TRAY
201507-09



136.D2412873
SIDE FENCE:AUXIL
IARY
201606-05



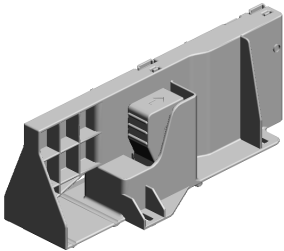
96.D1492869
DECAL:SIZE INDIC
ATION:SIDE FENC
E:NO.2
201801-04



121.D1752872
LINK:END FENCE:
PAPER SIZE SENS
OR

U004_S010_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

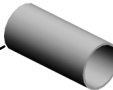


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

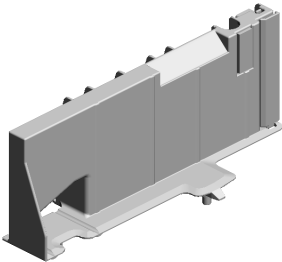
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S010_S002
SIDE FENCE:REAR:ASS'Y

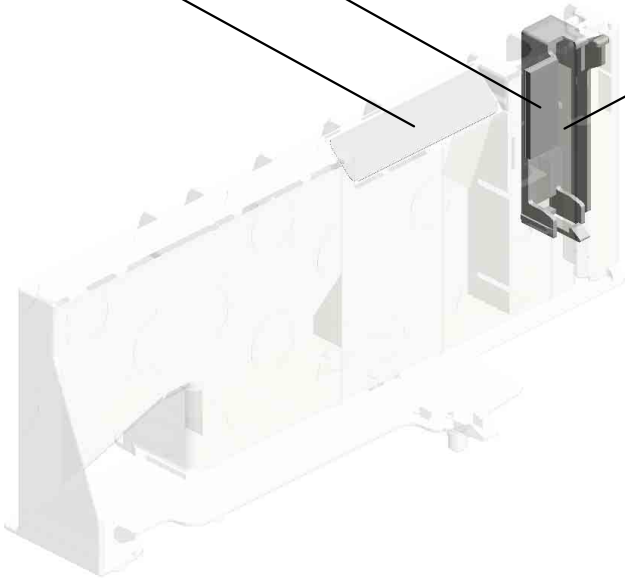
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

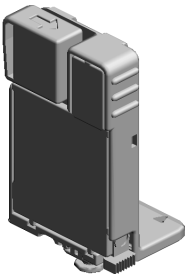


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

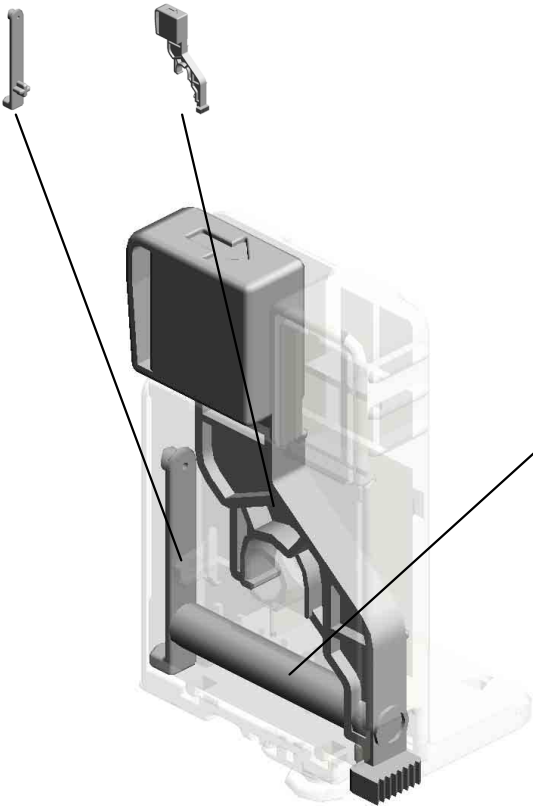
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S010_S003
END FENCE:PAPER TRAY:ASS'Y

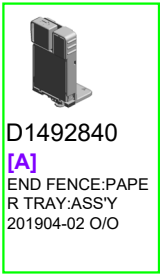
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N



D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

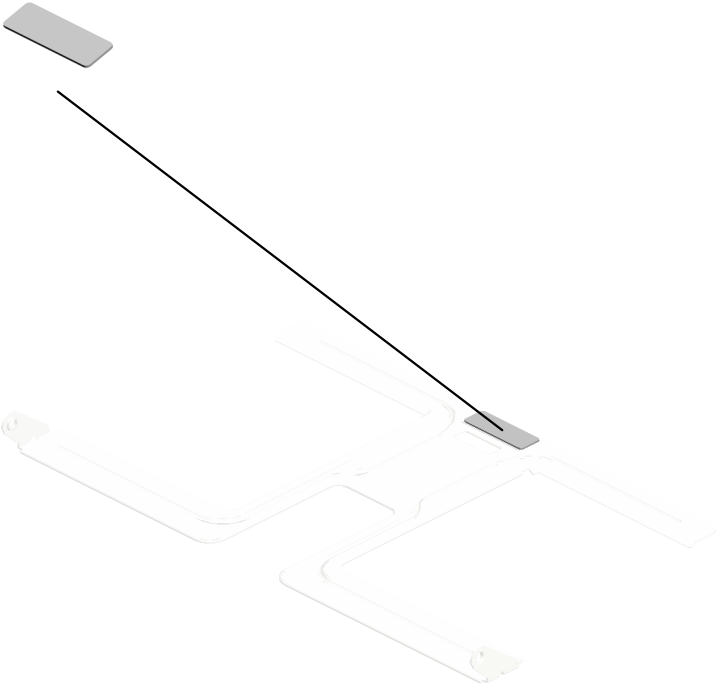
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S010_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S011 (D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

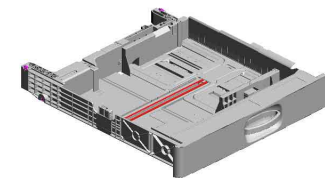
1.03603006N
(x2)
SCREW - M3X6

7.07200060E
RETAINING RING -
M6

91.D1492862
SHAFT:RELEASE:P
APER TRAY:NO.2

27.B2232862
LEVER - RELEASE
INNER

30.D0392566
TENSION SPRING:
GRIP:RIGHT



124.D1752894
(D176,D177-CHN/-T
WN):PAPER TRAY:
NO.2:ASS'Y

66.D1492818
LEVER:RISE

73.D1492836
GEAR:Z20

72.D1492835
(x2)
RACK:SIDE FENCE

65.D1492816
SHAFT:RISE:ASS'Y

64.D1492814
COIL SPRING:EAR
TH

5.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

85.D1492852
BRACKET:AUXILIA
RY:SIDE FENCE

86.D1492854
SCREW:TYPE 2-KA
I:M3X10

63.D1492812
(x4)
ROLLER:PAPER T
RAY:DIA19

74.D1492837
DECAL:SIDE FENC
E:AUXILIARY
201801-03

87.D2442856
GRIP:PAPER TRAY
201702-04 X/O

93.D1492864
DECAL:PAPER SE
T DIRECTION:TRA
Y:NO.2

90.D1492861
HOLDER:GRIP:PAP
ER TRAY

82.D1492848
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:FRONT

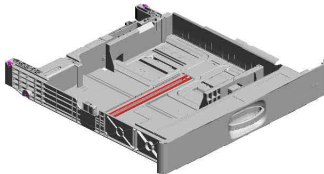
83.D1492849
DECAL:SIZE INDIC
ATION:END FENCE
:NO.2:REAR

5.04583010N(x 7)
HEXAGON HEAD TAPPING SCREW:3X
10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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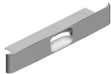
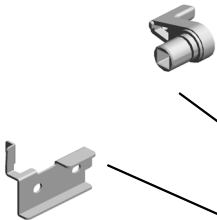
U004_S011
(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y

120.D1752858 LEVER:RELEASE:P
APER TRAY:OUTE
R
95.D1472866 COVER:PAPER TR
AY:NO.2
201507-01 O/O
119.D1752854 TENSION SPRING:
GRIP:LEFT

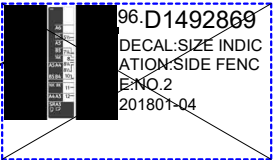


124.D1752894
(D176,D177-CHN/-T
WN):PAPER TRAY:
NO.2:ASS'Y

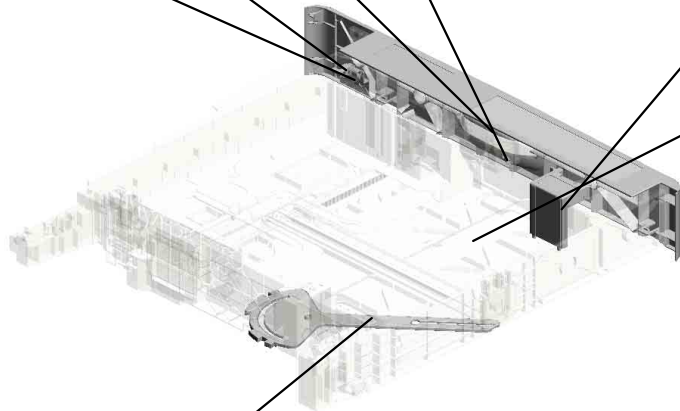
131.D6932867
SUPPORTING PLA
TE:COVER:FRONT:
PAPER TRAY
201507-09



136.D2412873
SIDE FENCE:AUXIL
IARY
201606-05



96.D1492869
DECAL:SIZE INDIC
ATION:SIDE FENC
E:NO.2
201801-04

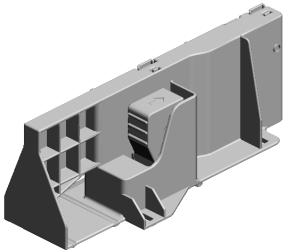


121.D1752872
LINK:END FENCE:
PAPER SIZE SENS
OR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S011_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

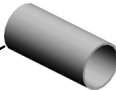


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

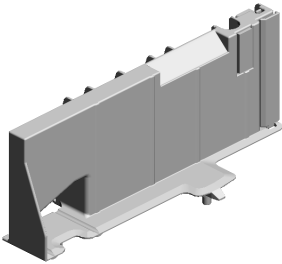
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S011_S002
SIDE FENCE:REAR:ASS'Y

110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

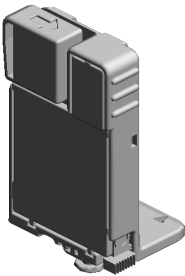


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

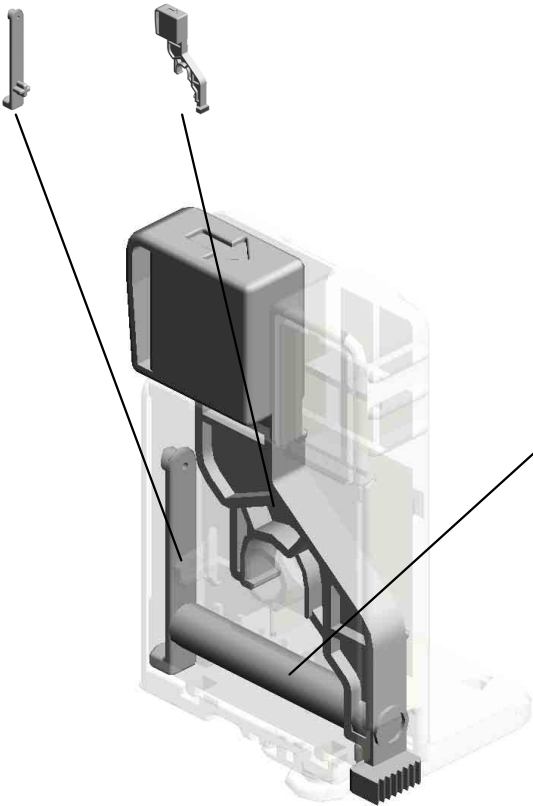
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S011_S003
END FENCE:PAPER TRAY:ASS'Y

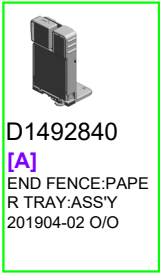
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

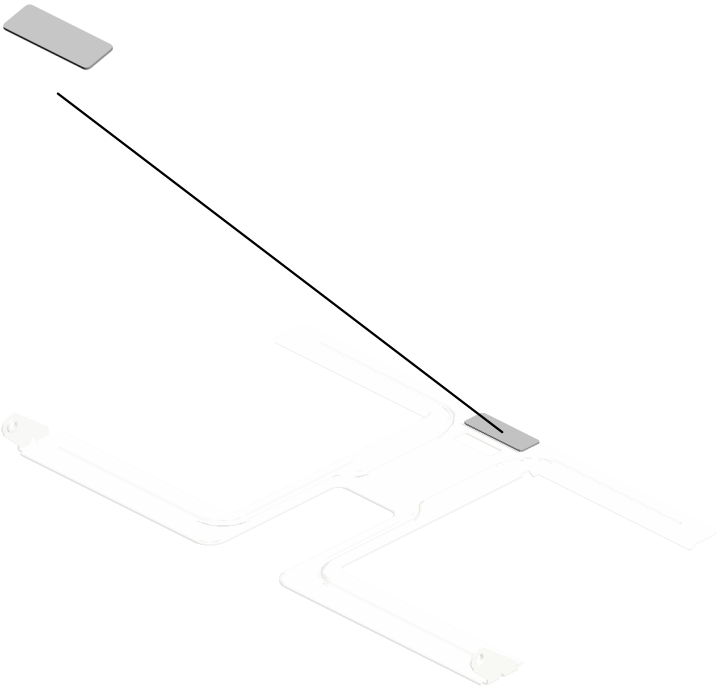


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S011_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



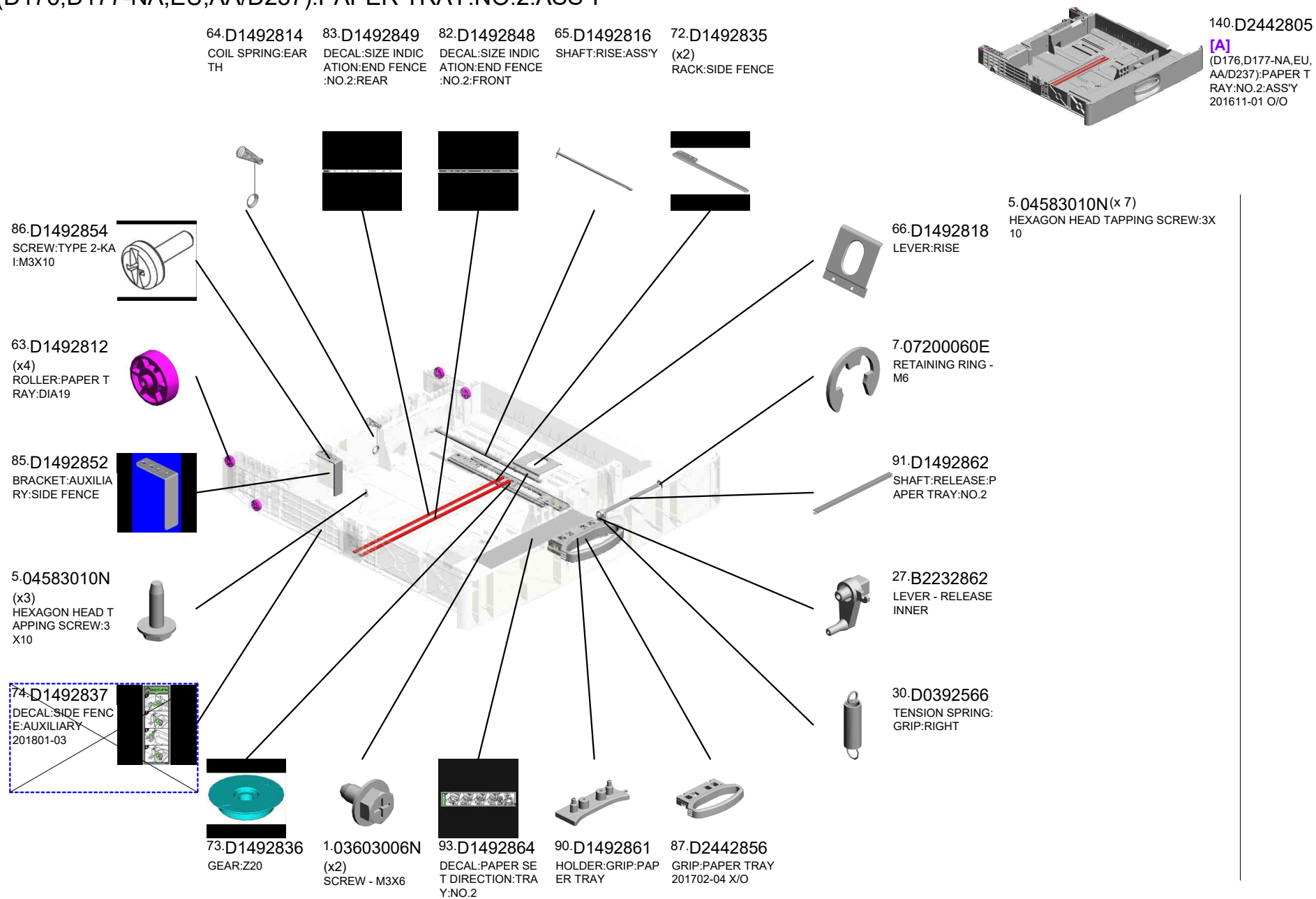
147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

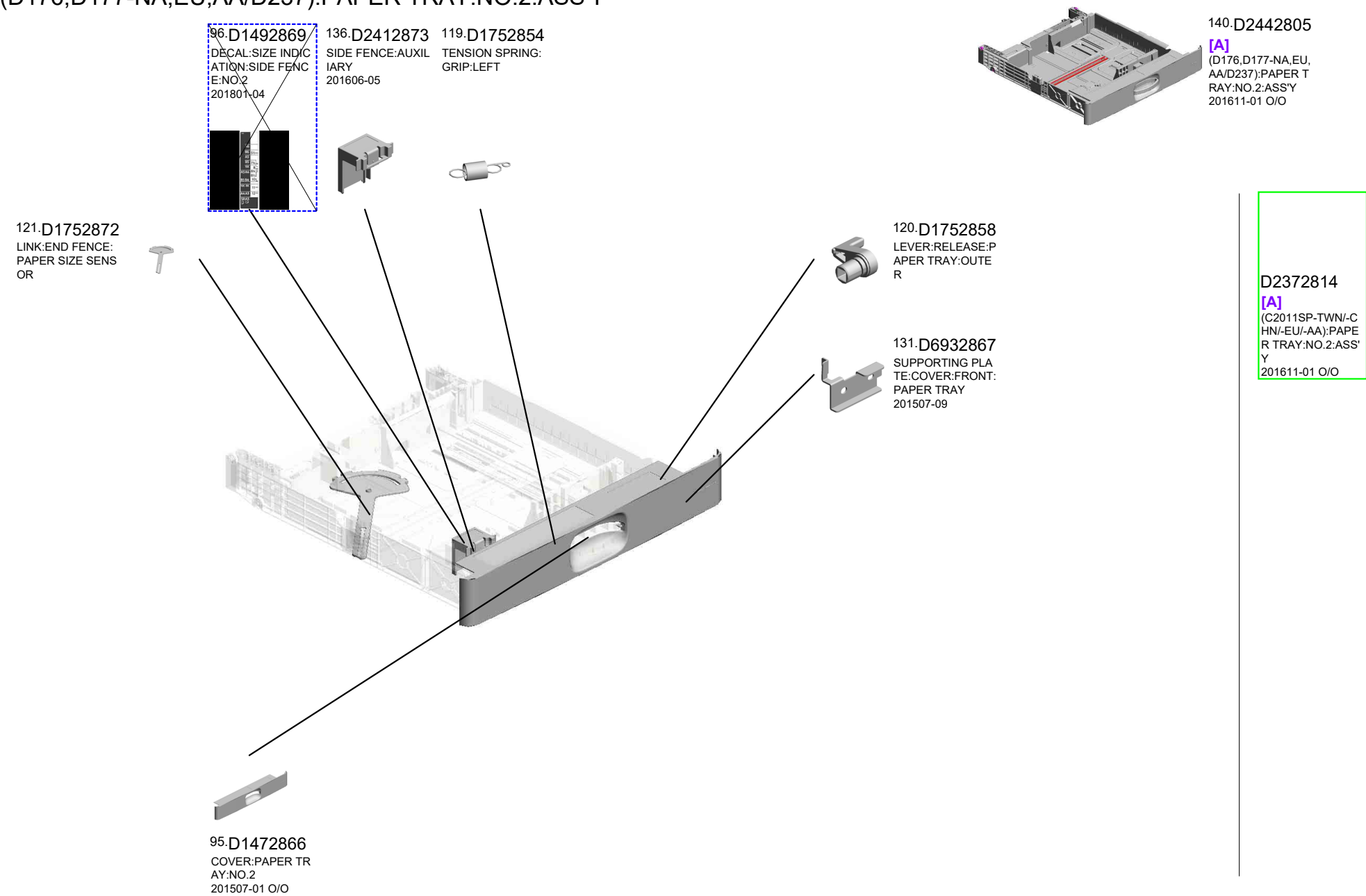
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S012 (D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



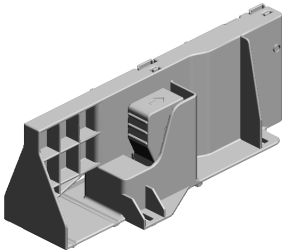
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S012
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S012_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

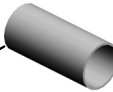


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

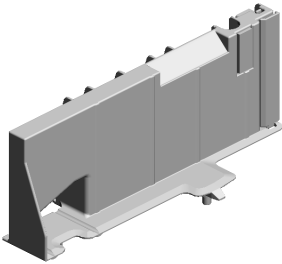
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S012_S002
SIDE FENCE:REAR:ASS'Y

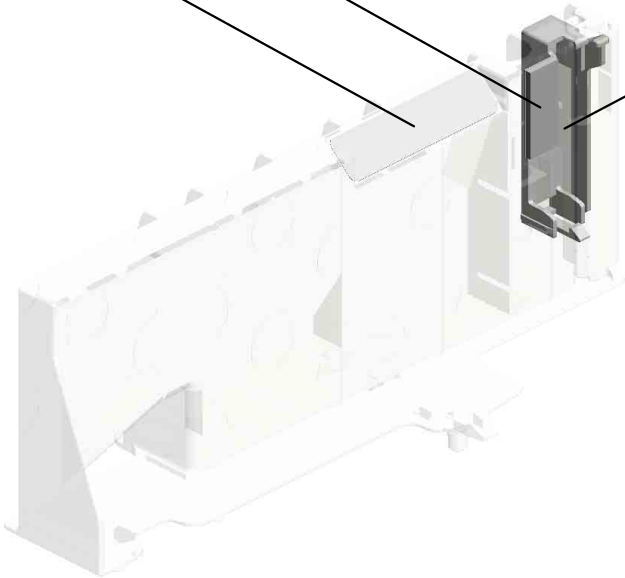
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

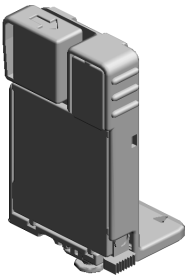


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

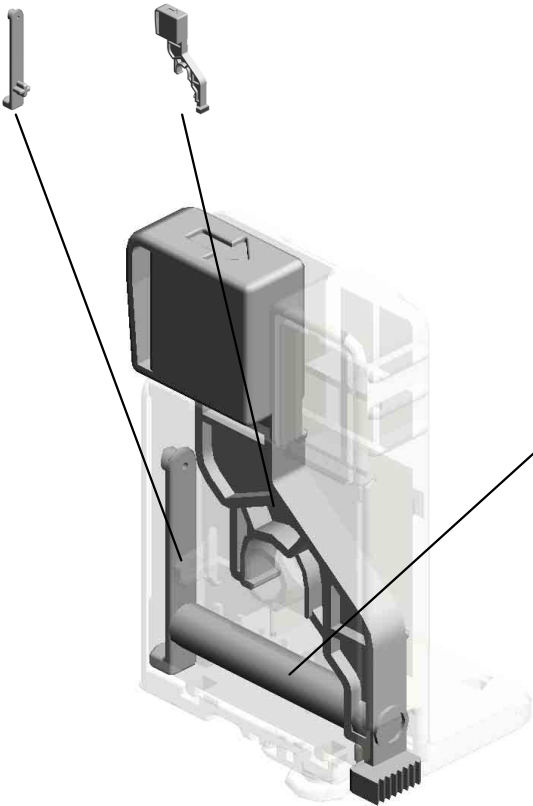
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S012_S003
END FENCE:PAPER TRAY:ASS'Y

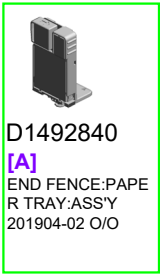
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N



D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

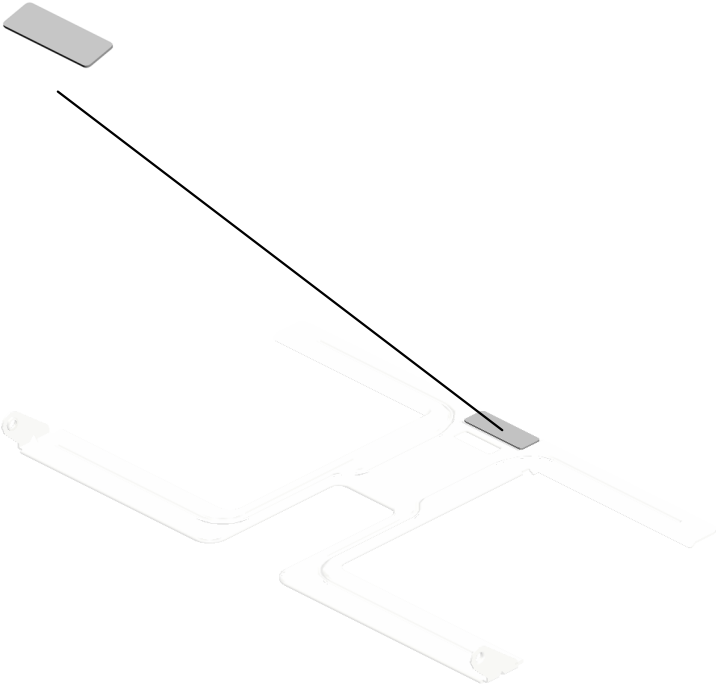
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S012_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



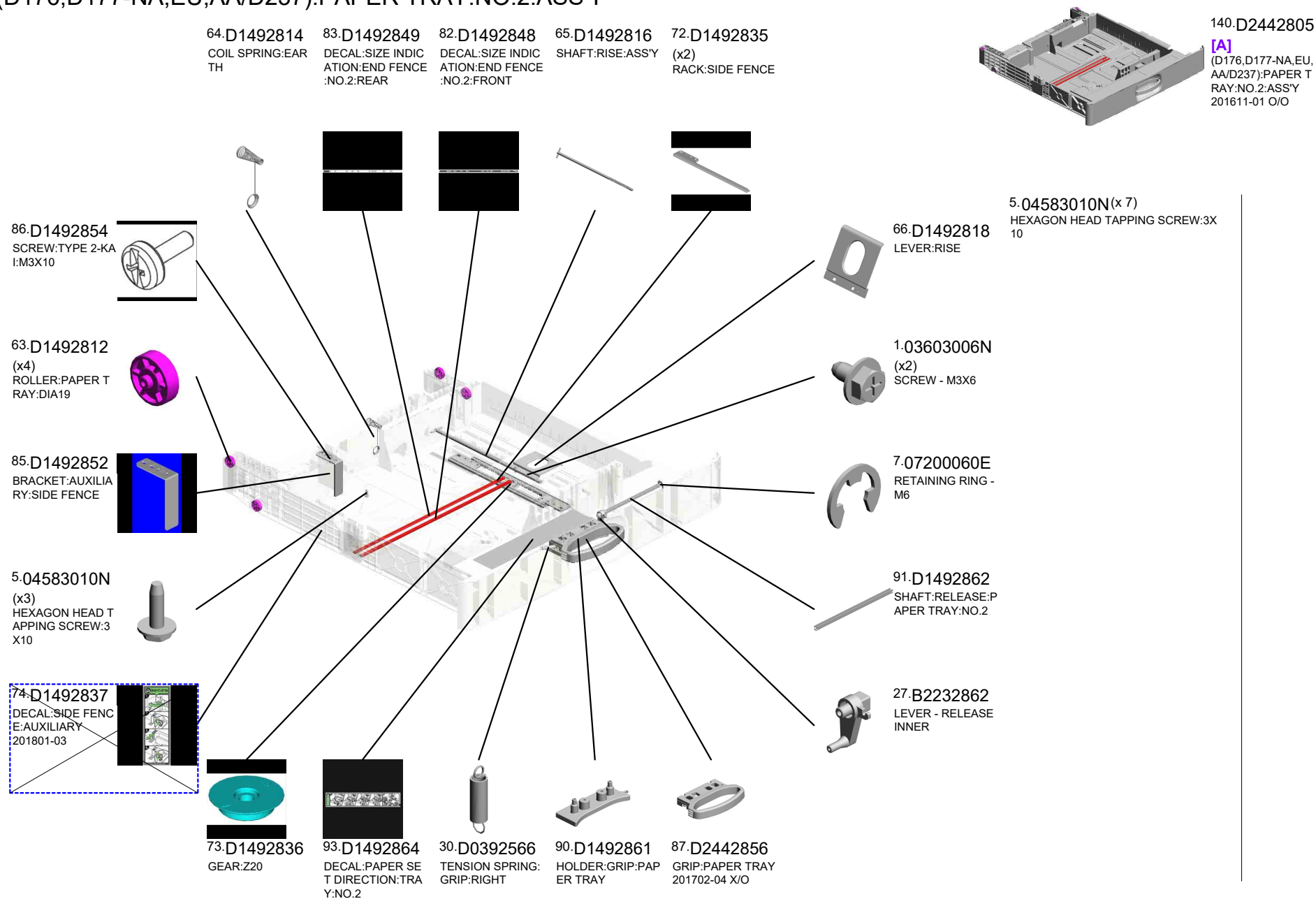
147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

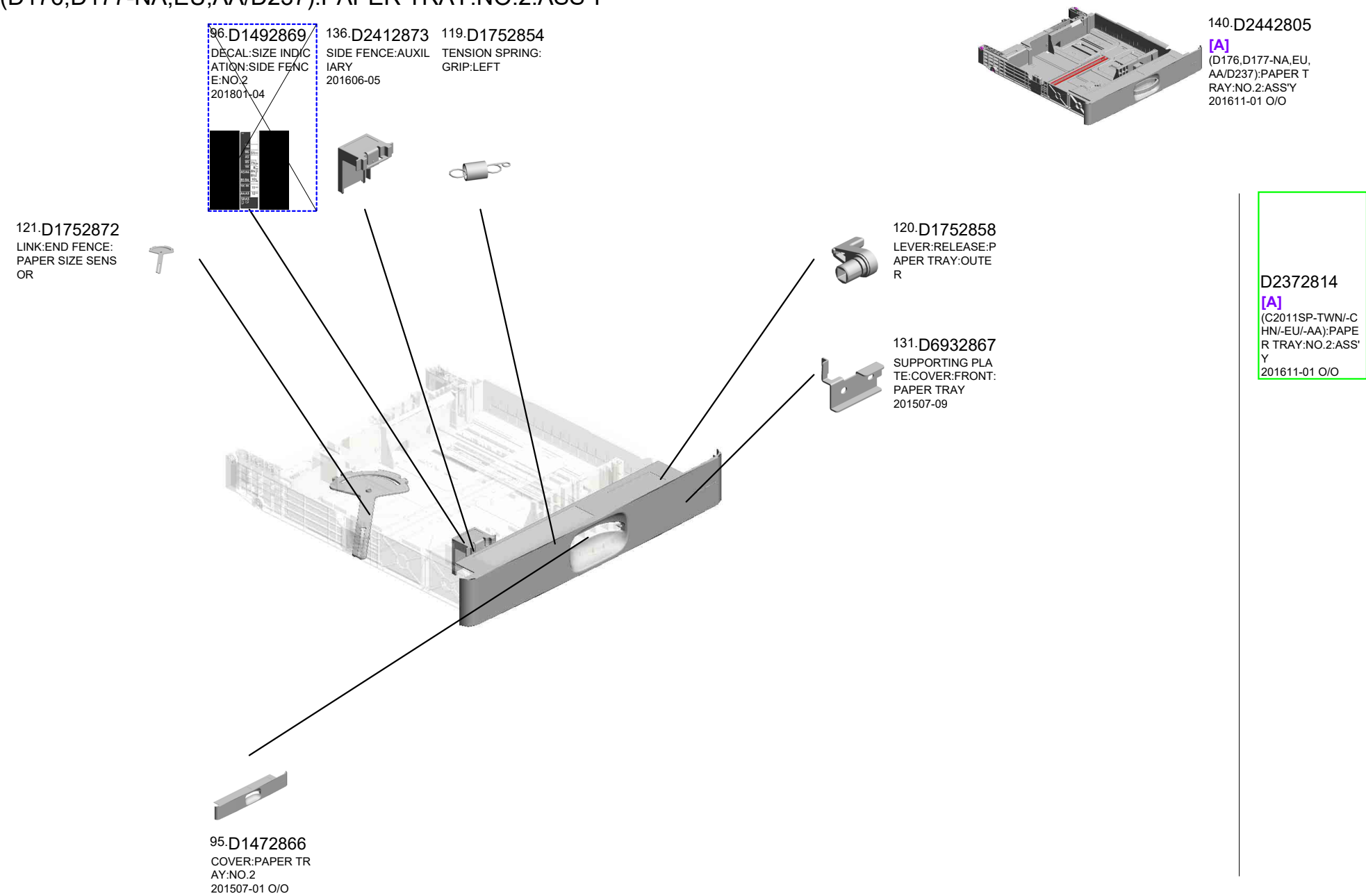
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S013
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



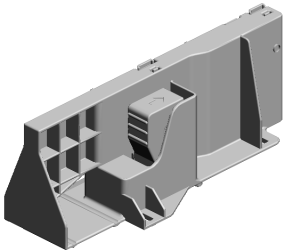
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S013
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S013_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

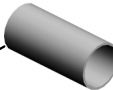


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

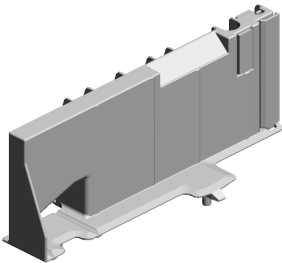
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S013_S002
SIDE FENCE:REAR:ASS'Y

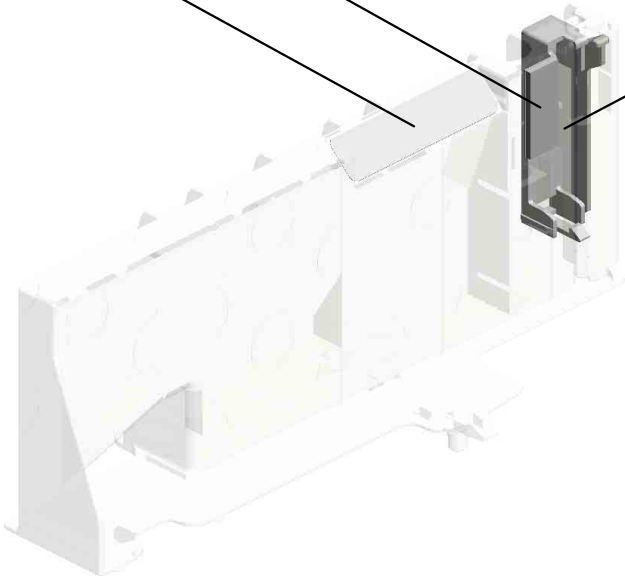
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

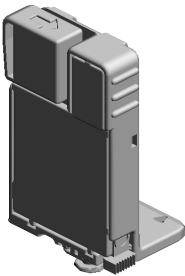


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

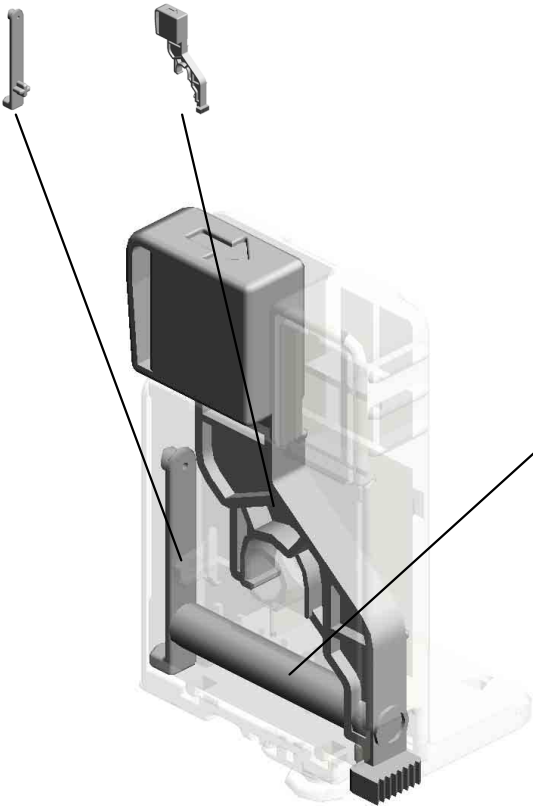
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S013_S003
END FENCE:PAPER TRAY:ASS'Y

78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENCE



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N



D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

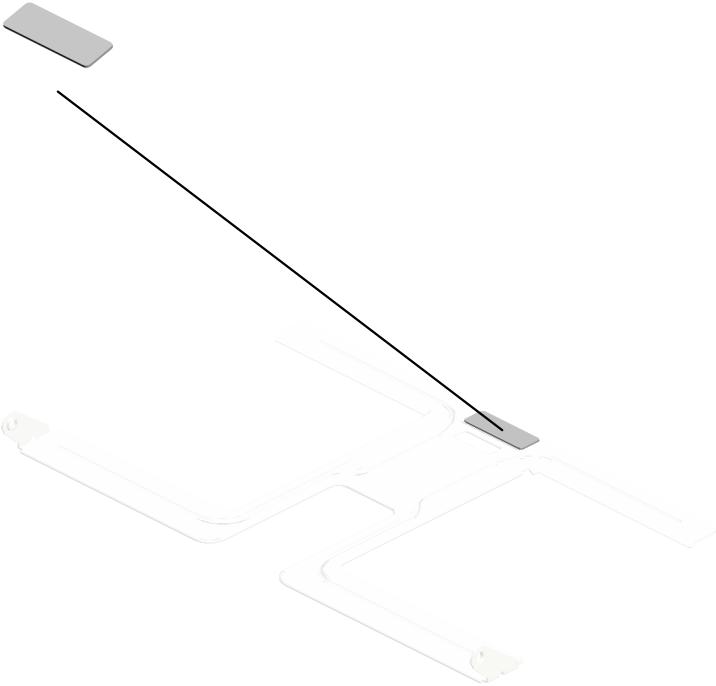
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S013_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



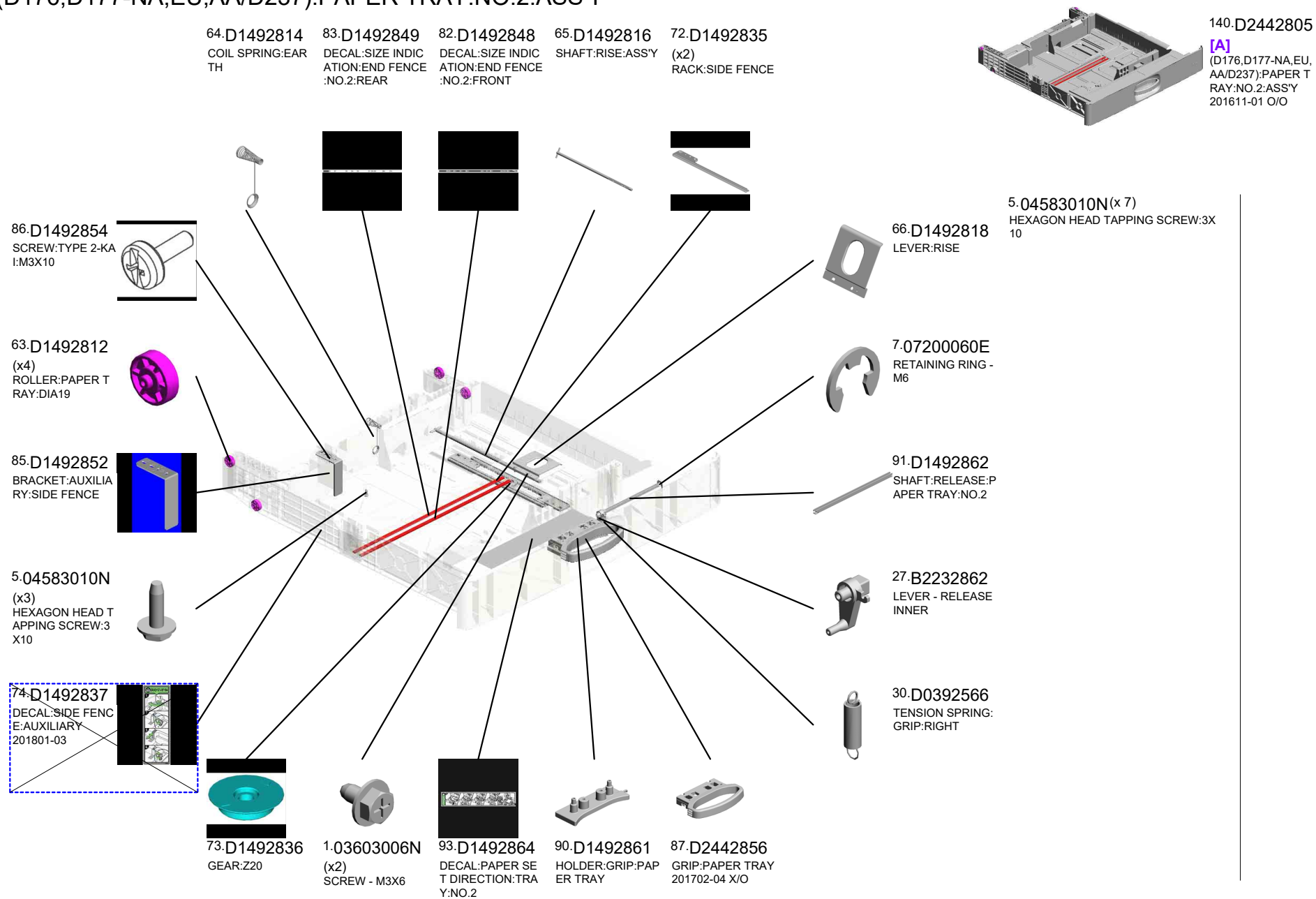
147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

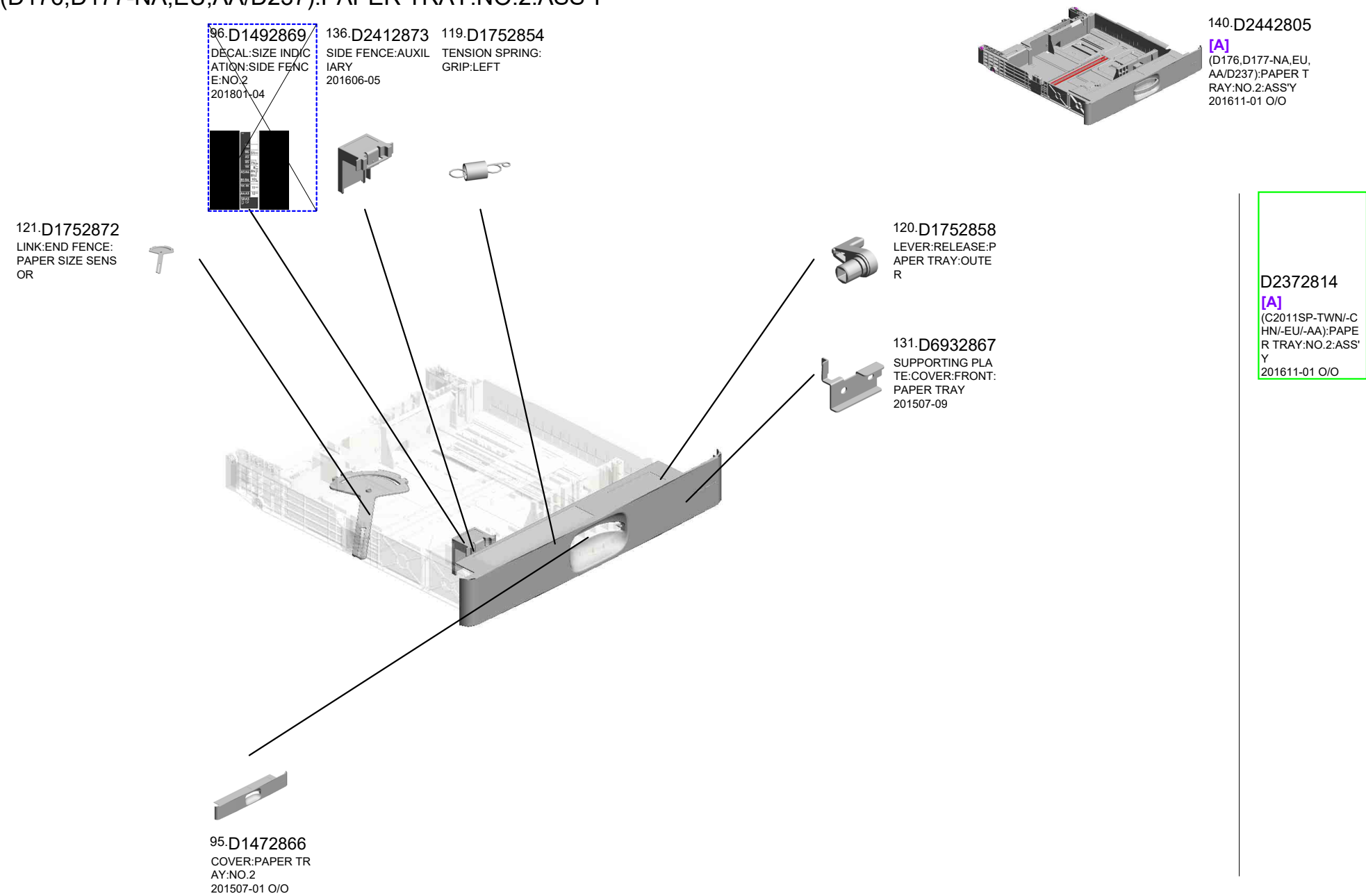
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014 (D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

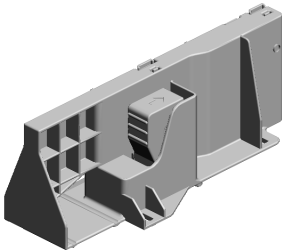
U004_S014
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER



98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

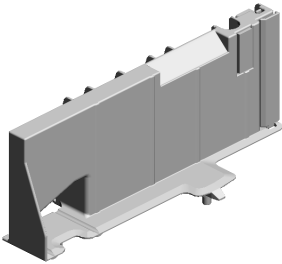
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014_S002
SIDE FENCE:REAR:ASS'Y

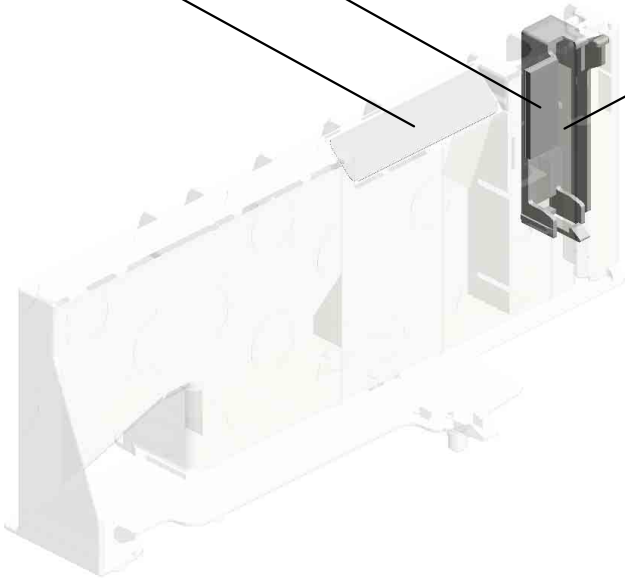
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

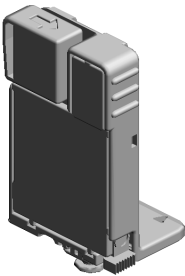


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

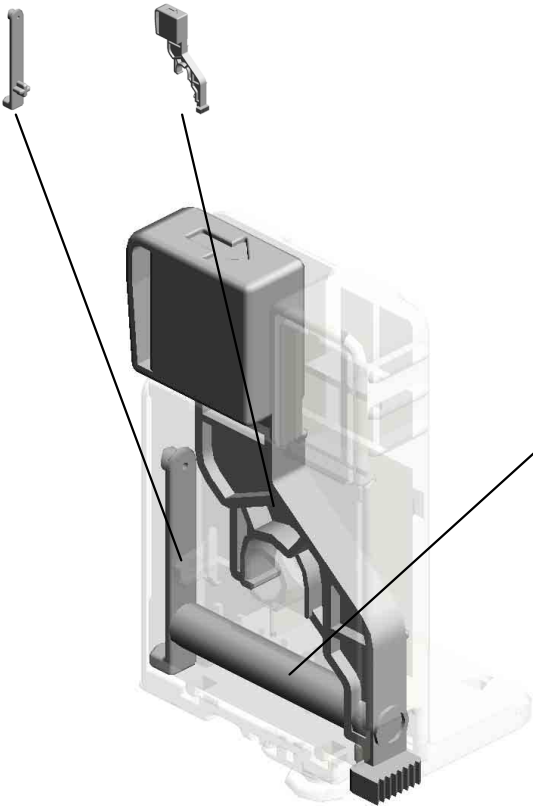
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014_S003
END FENCE:PAPER TRAY:ASS'Y

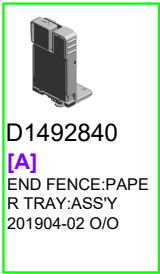
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

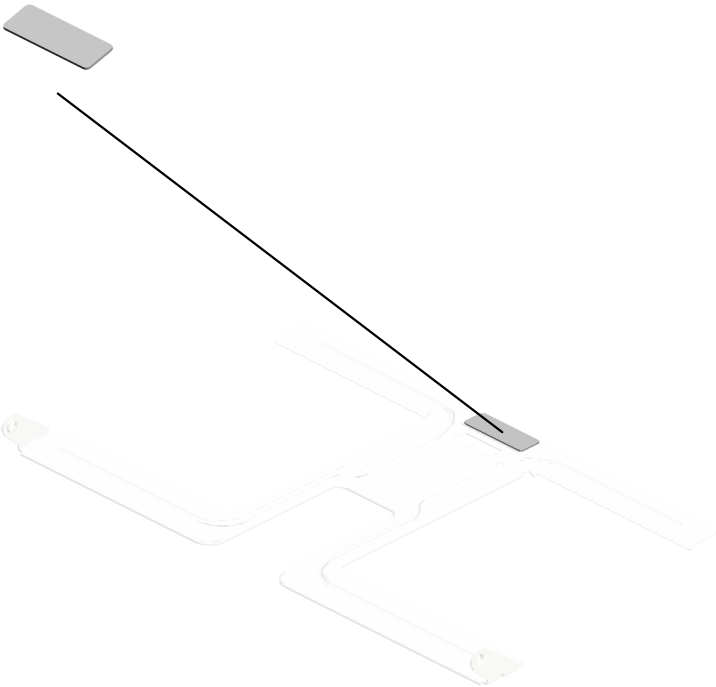


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S014_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



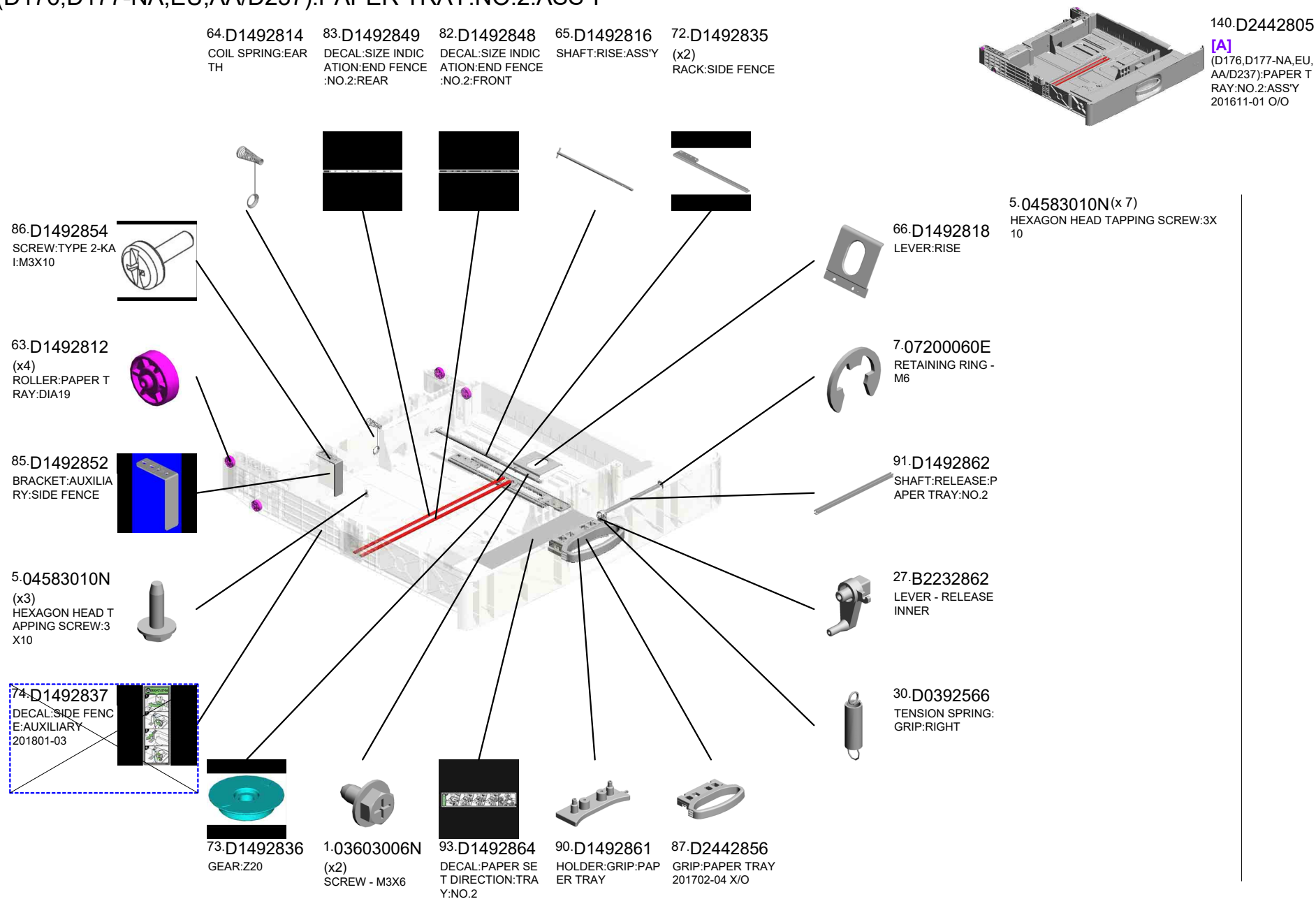
147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

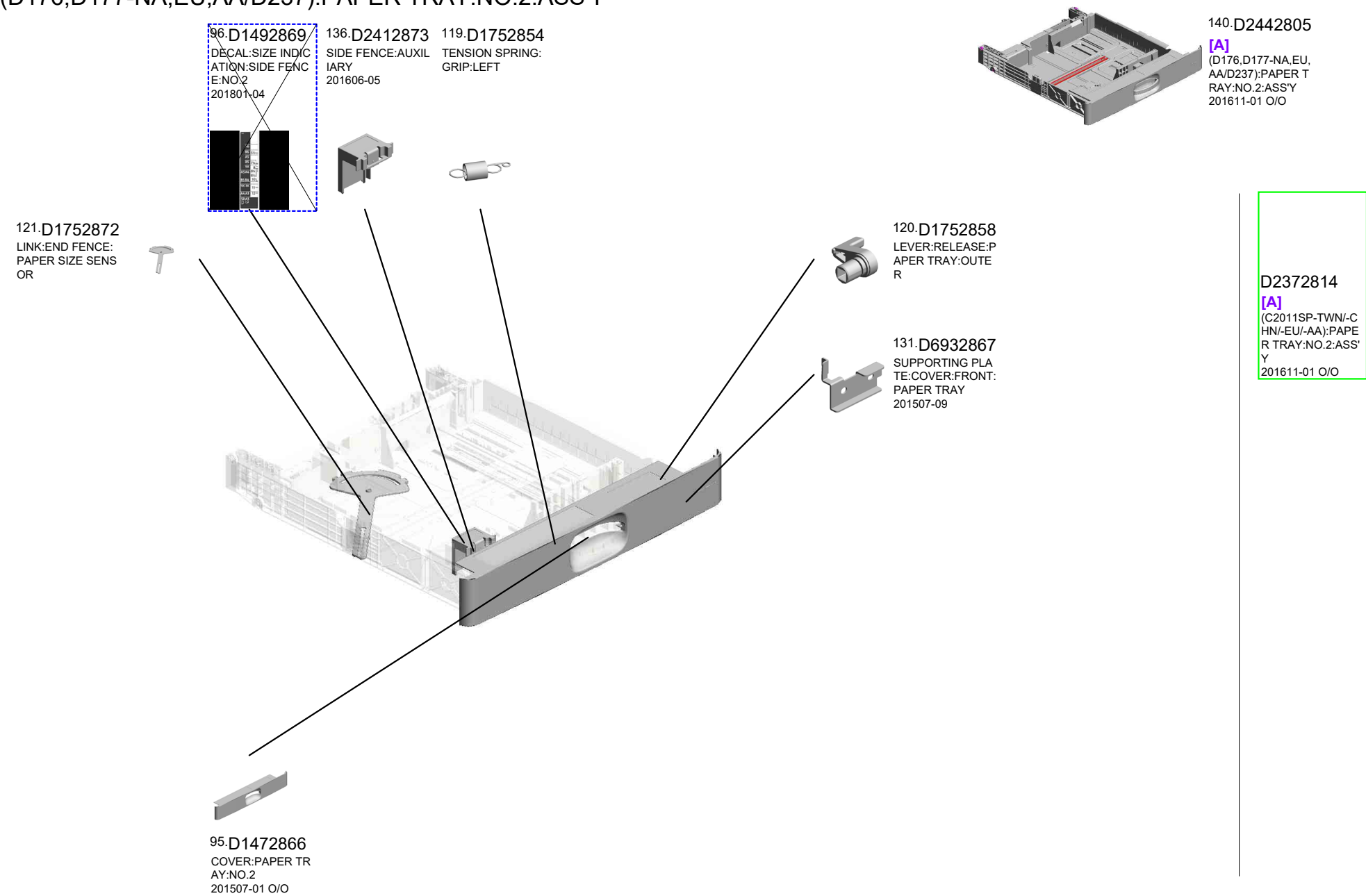
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S015 (D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



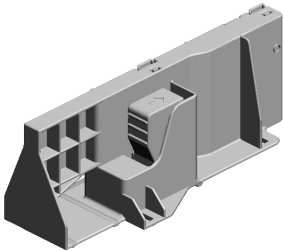
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S015
(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y



U004_S015_S001
SIDE FENCE:FRONT:ASS'Y

28.B2342864
PAD:CLEANER

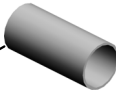


98.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

67.D1492824
LEVER:STOPPER:
FRONT



68.D1492826
(x2)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201606-04 X/X

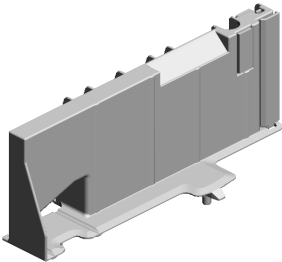
69.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S015_S002
SIDE FENCE:REAR:ASS'Y

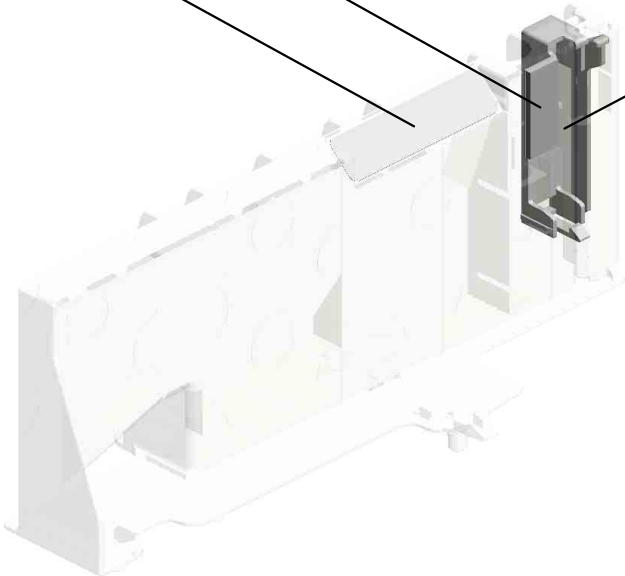
110.D1492952 28.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



99.D2412880
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X



71.D1492834
GUIDE:FEELER:PA
PER END

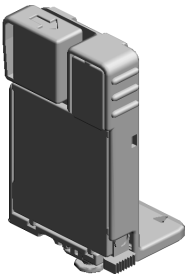


D1492885
[A]
SIDE FENCE:REAR
:ASS'Y
201606-03 X/X

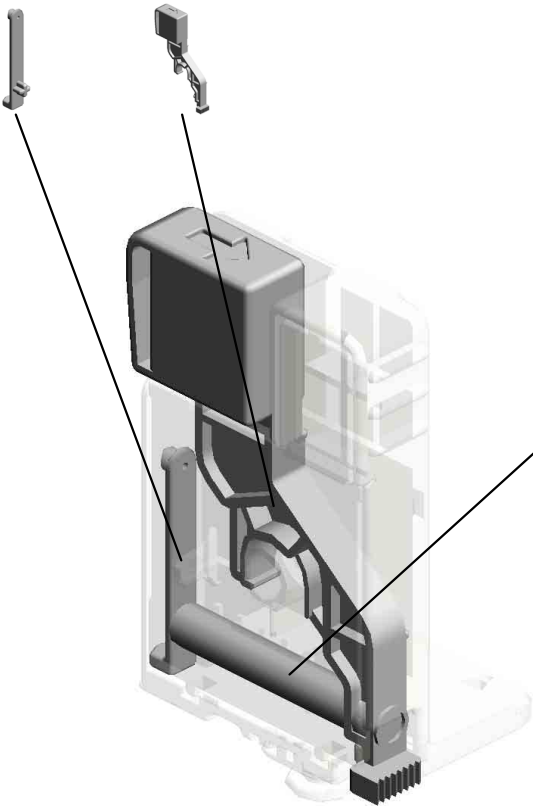
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U004_S015_S003
END FENCE:PAPER TRAY:ASS'Y

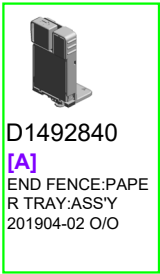
78.D1492843 77.D1492842
CLICK:END FENCE LEVER:END FENC
E



152.D0BQ2840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O



79.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

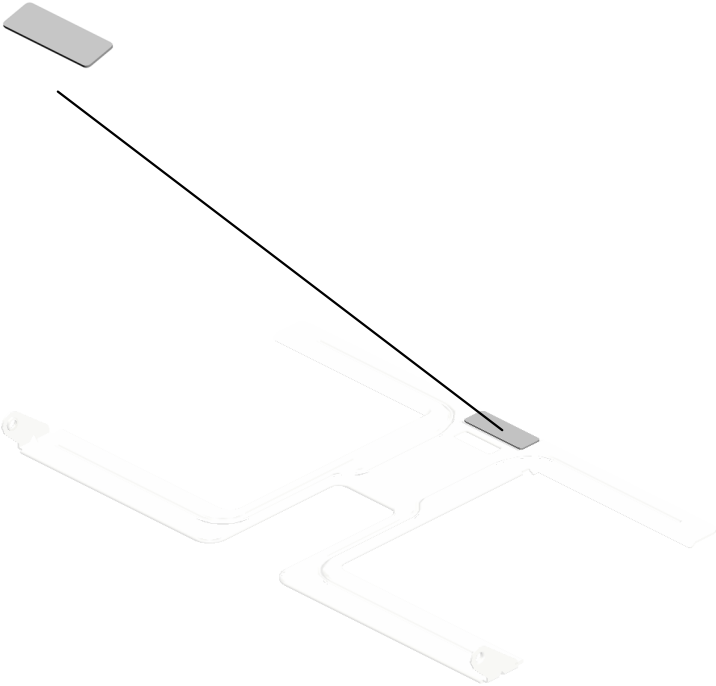


D1492840
[A]
END FENCE:PAPE
R TRAY:ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S015_S004
TRAY BOTTOM PLATE:NO.2:ASS'Y

145.AF013019
PAD:TRAY BOTTO
M PLATE
201809-01 O/O



147.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

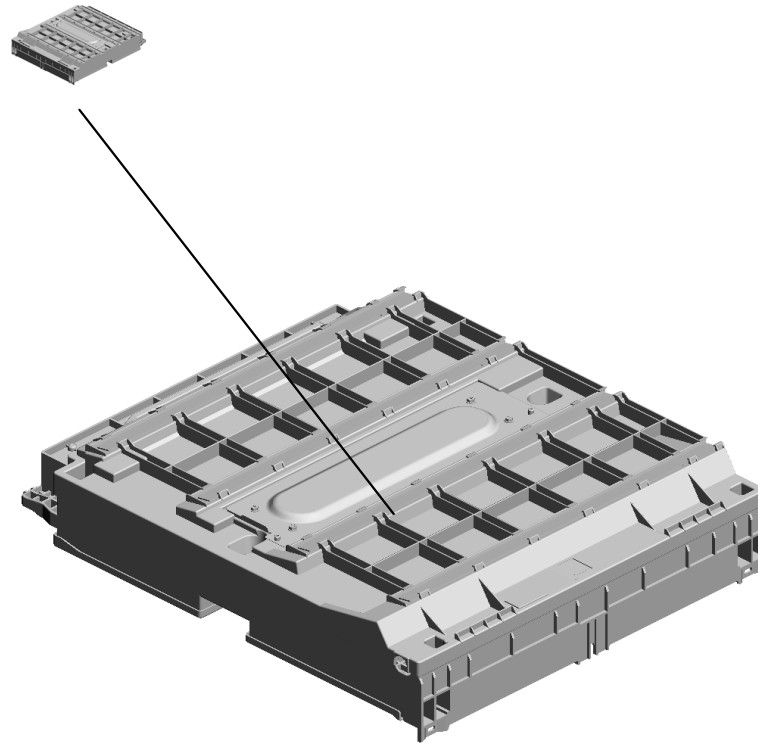


D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201901-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

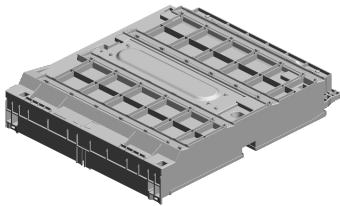
U005.OPTICAL WRITING

U005 S001
D1471856
OPTICAL WRITING SECTION
:SERVICE PARTS:1LD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005
OPTICAL WRITING

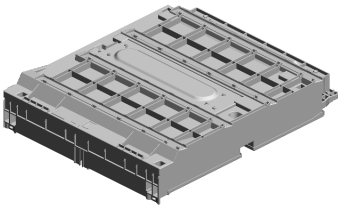
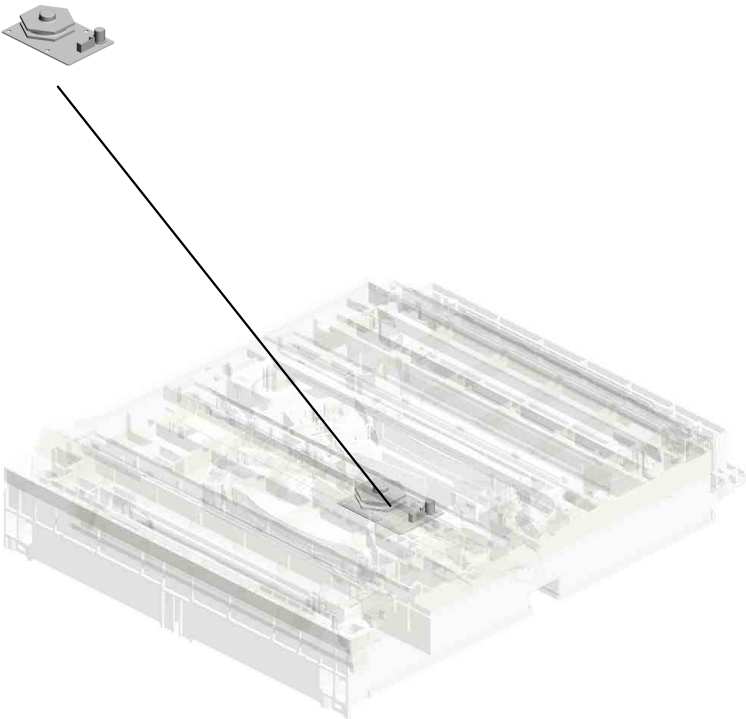


1.04543008Q(x 2)
TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S001
OPTICAL WRITING SECTION:SERVICE PARTS:1LD:ASS'Y

2.AX060419
DC POLYGON MIR
ROR MOTOR



4.D1471856
[A]
OPTICAL WRITING
SECTION:SERVIC
E PARTS:1LD:ASS'
Y
201912-02 O/O



D1471855
[A]
OPTICAL WRITING
SECTION:1LD:ASS
'Y
201912-02 O/O

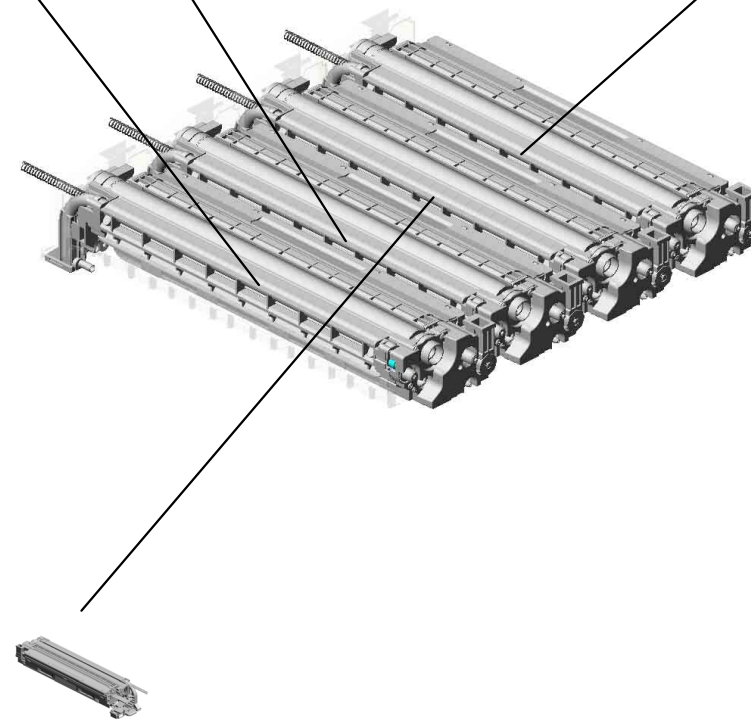
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006.PROCESSES AROUND PHOTOCONDUCTOR

U006_S002
D1882225
PCDU:CYAN:SERVICE PARTS

U006_S001
D1882224
PCDU:BLACK:SERVICE PARTS

U006_S004
D1882227
PCDU:YELLOW:SERVICE PARTS

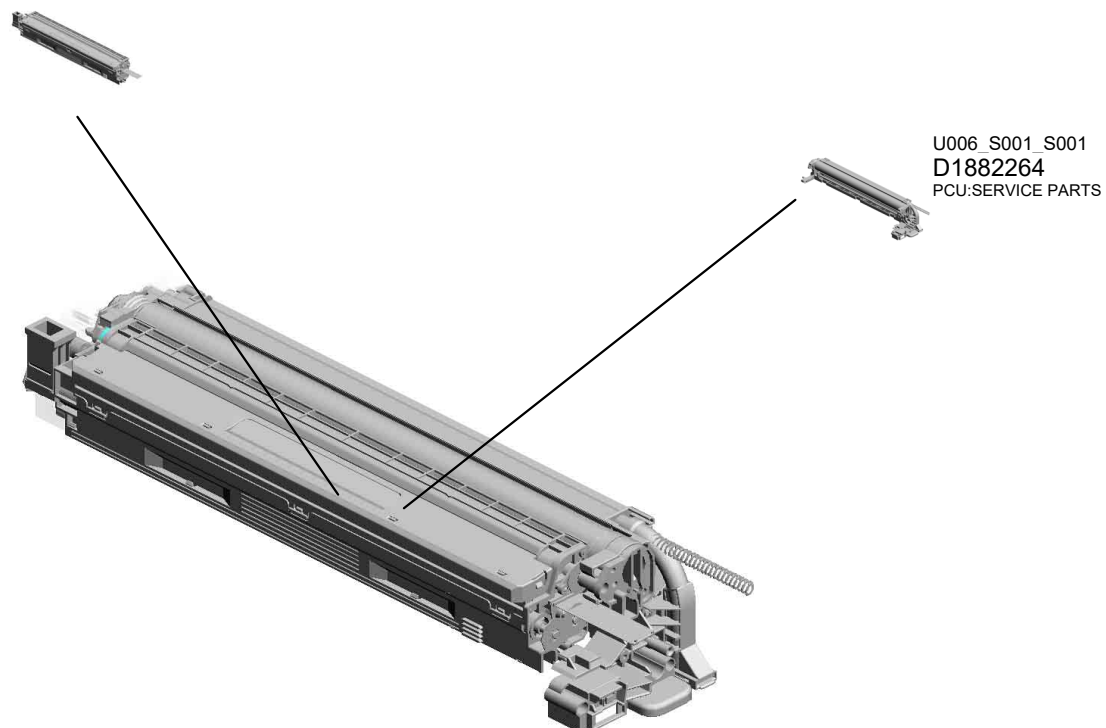


U006_S003
D1882226
PCDU:MAGENTA:SERVICE PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001.PCDU:BLACK:SERVICE PARTS

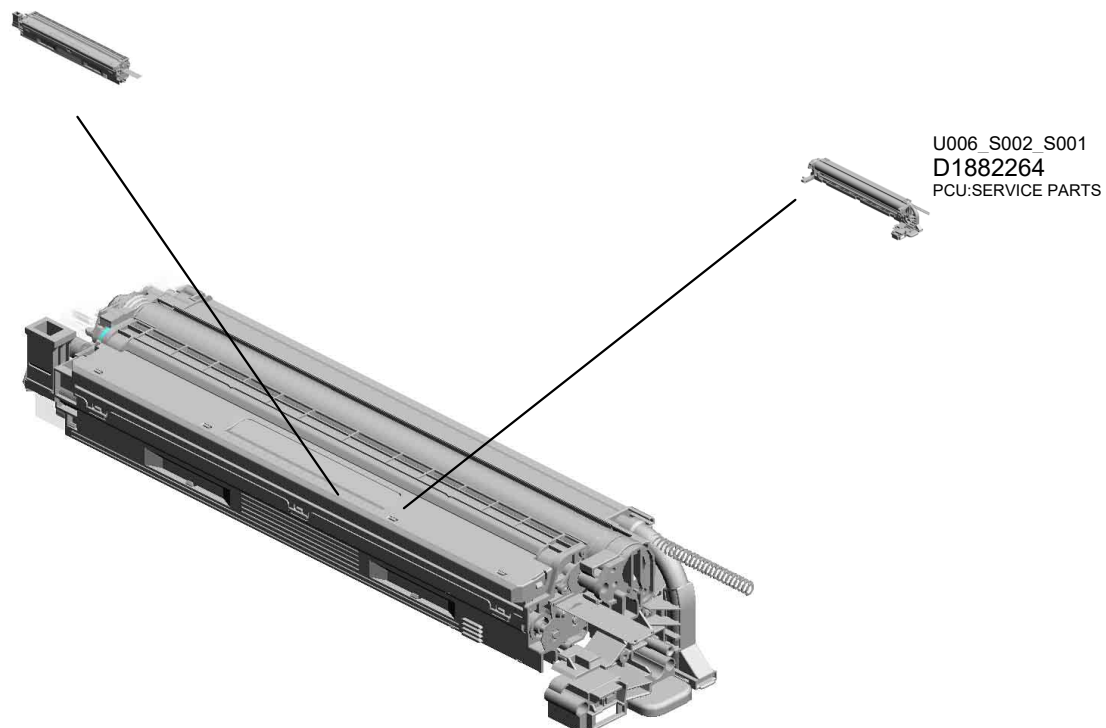
U006 S001 S002
D1773025
DEVELOPMENT UNIT:SERVI
CE PARTS:K



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S002.PCDU:CYAN:SERVICE PARTS

U006 S002 S002
D1773026
DEVELOPMENT UNIT:SERVI
CE PARTS:C



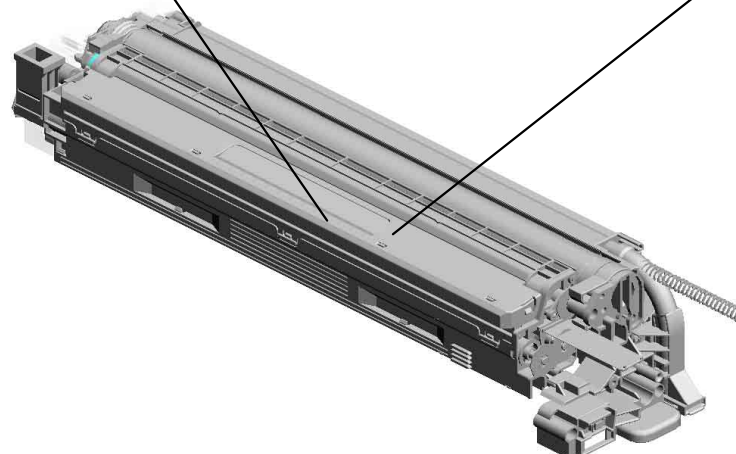
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S003.PCDU:MAGENTA:SERVICE PARTS

U006_S003_S002
D1773027
DEVELOPMENT UNIT:SERVI
CE PARTS:M



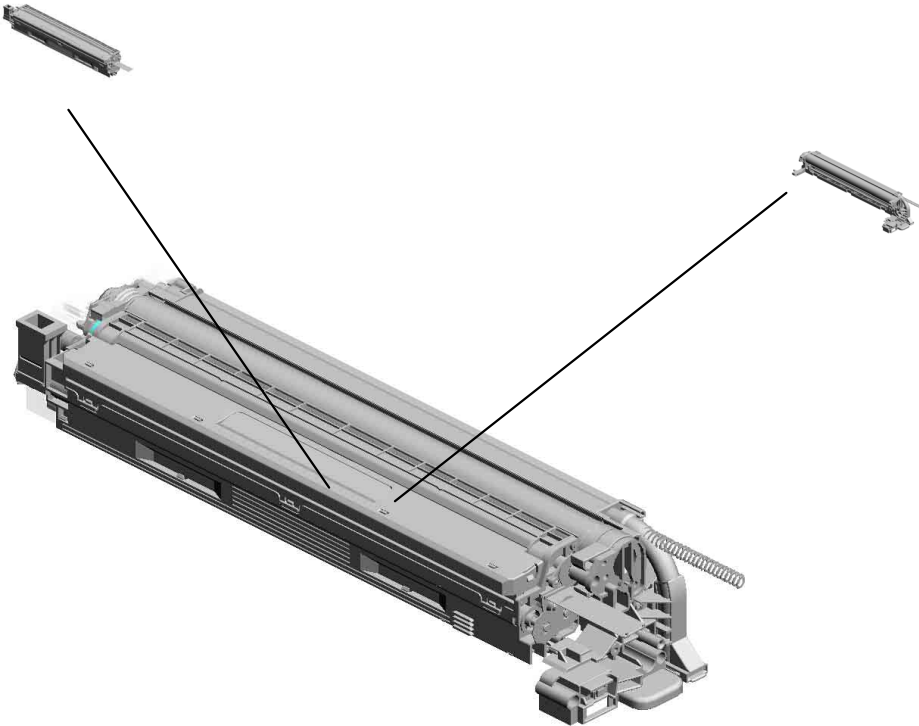
U006_S003_S001
D1882264
PCU:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S004.PCDU:YELLOW:SERVICE PARTS

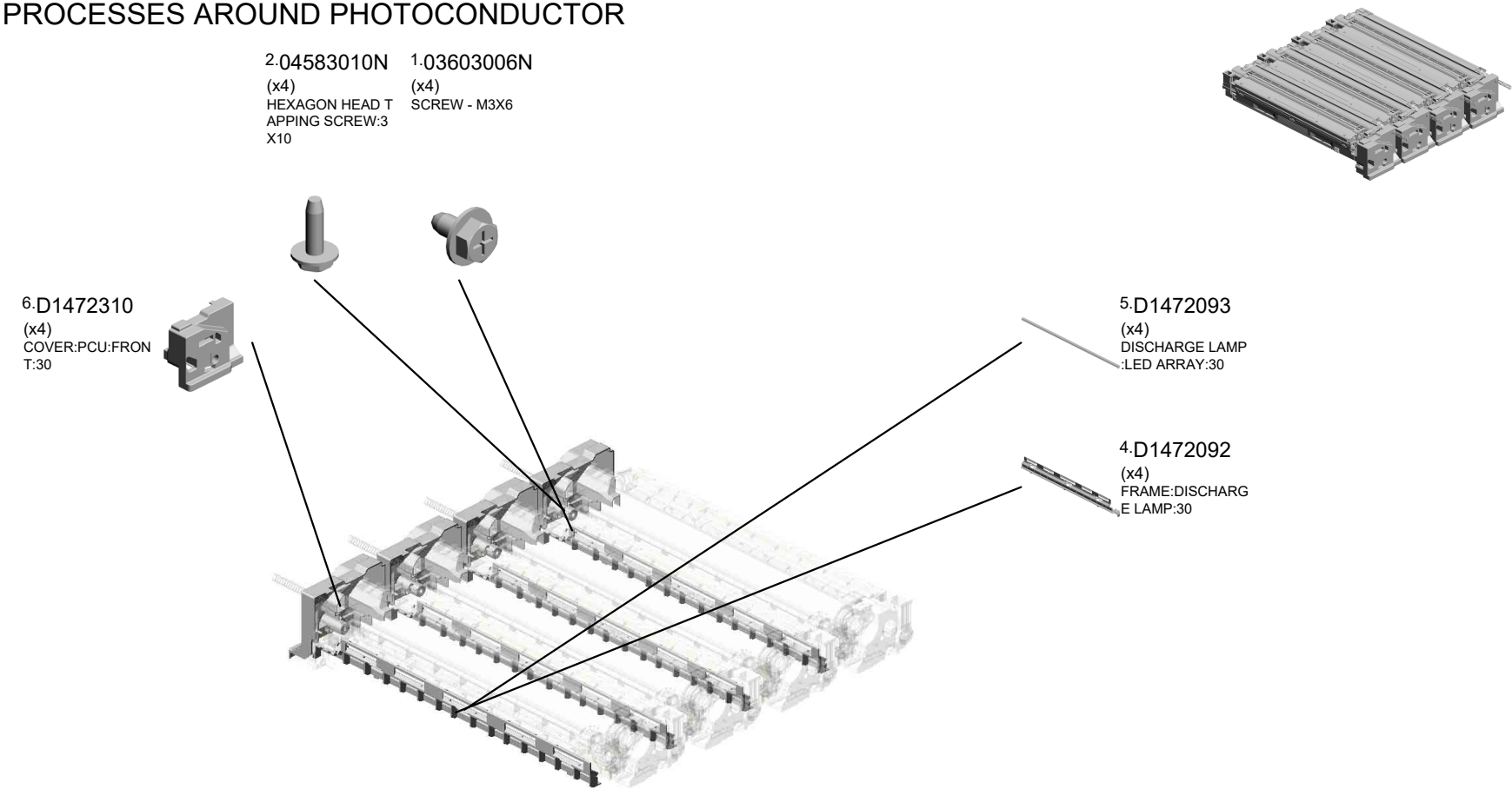
U006 S004 S002
D1773028
DEVELOPMENT UNIT:SERVI
CE PARTS:Y



U006 S004 S001
D1882264
PCU:SERVICE PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

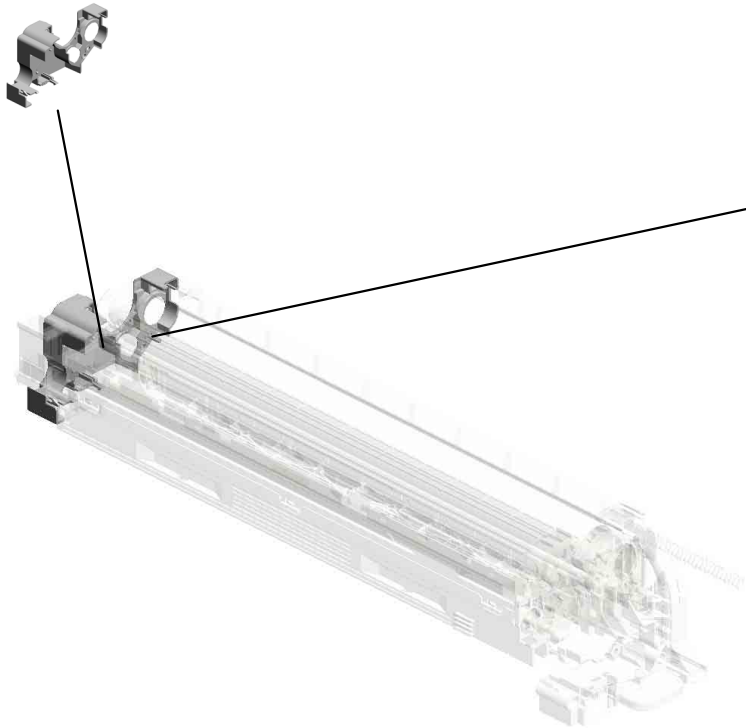
U006
PROCESSES AROUND PHOTOCONDUCTOR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001
PCDU:BLACK:SERVICE PARTS

7.D1473494
COVER:PCU:REAR
:ASS'Y



30.D1882224
[A]
PCDU:BLACK:SER
VICE PARTS
201910-01 O/O



3.04593010N
BINDING HEAD TA
PPING SCREW:3X
10



D1882212
[A]
PCDU:BLACK:SER
VICE PARTS
201910-01 O/O

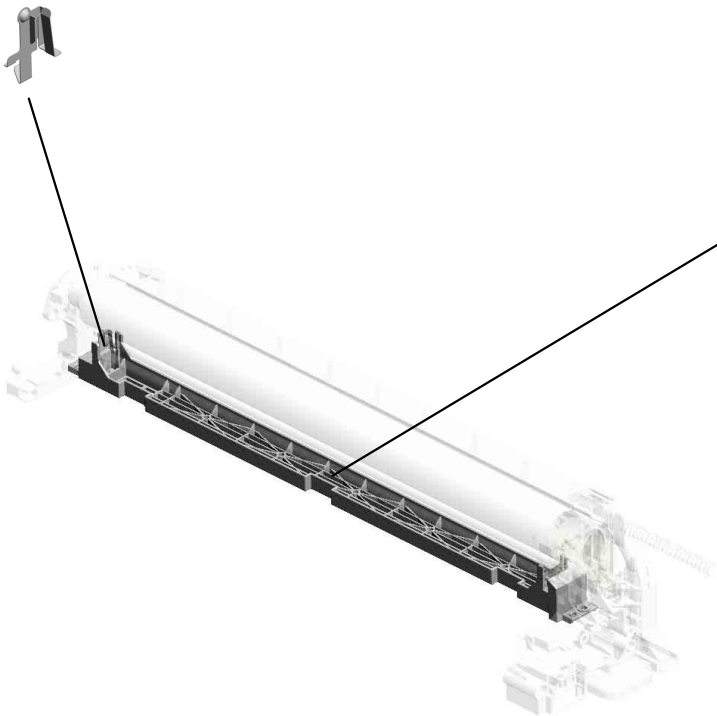
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001_S001
PCU:SERVICE PARTS

27.D1472064
ELECTRODE PLAT
E:CHARGE:30



25.D1882264
[A]
PCU:SERVICE PAR
TS
201907-01 O/O



26.D1472052
FRAME:CHARGE:3
0



D1882254
[A]
PCU:SERVICE PAR
TS:EXP
201907-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001_S002
DEVELOPMENT UNIT:SERVICE PARTS:K

28.08050100
RETAINING RING -
M2.5



17.D1773025
DEVELOPMENT UN
IT:SERVICE PARTS
:K



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S002
PCDU:CYAN:SERVICE PARTS

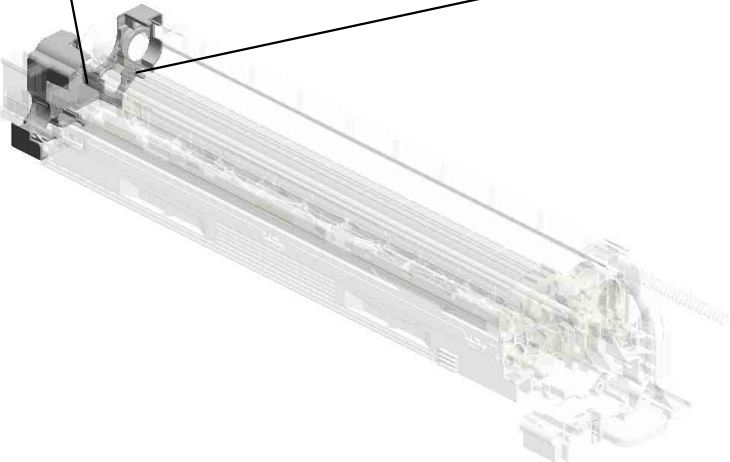
7.D1473494
COVER:PCU:REAR
:ASS'Y



31.D1882225
[A]
PCDU:CYAN:SERVI
CE PARTS
201910-02 O/O



3.04593010N
BINDING HEAD TA
PPING SCREW:3X
10



D1882213
[A]
PCDU:CYAN:SERVI
CE PARTS
201910-02 O/O

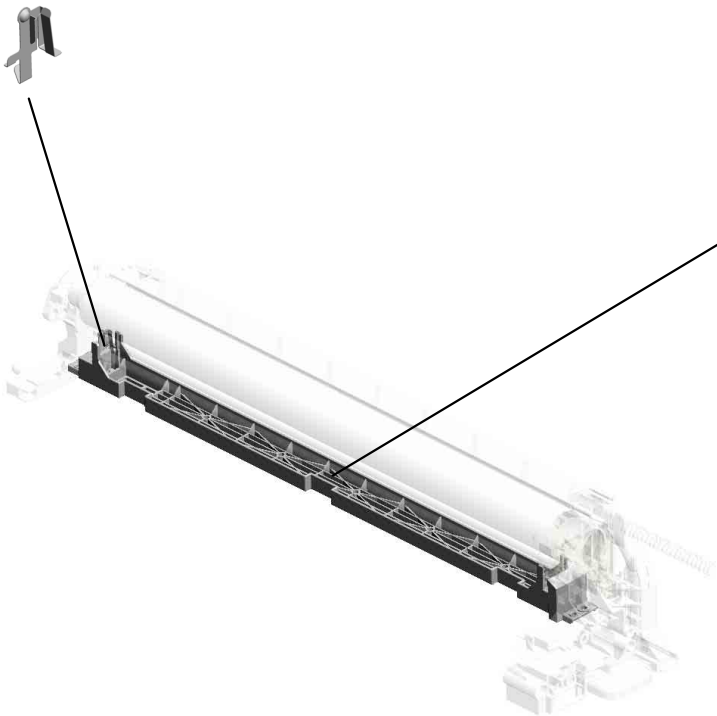
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S002_S001
PCU:SERVICE PARTS

27.D1472064
ELECTRODE PLAT
E:CHARGE:30



25.D1882264
[A]
PCU:SERVICE PAR
TS
201907-01 O/O



26.D1472052
FRAME:CHARGE:3
0



D1882254
[A]
PCU:SERVICE PAR
TS:EXP
201907-01 O/O

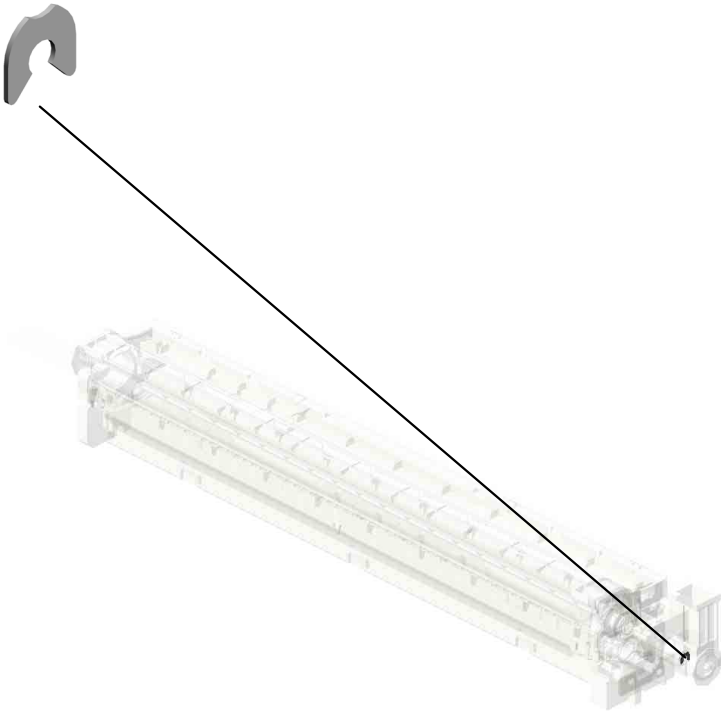
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S002_S002
DEVELOPMENT UNIT:SERVICE PARTS:C

28.08050100
RETAINING RING -
M2.5



18.D1773026
DEVELOPMENT UN
IT:SERVICE PARTS
:C



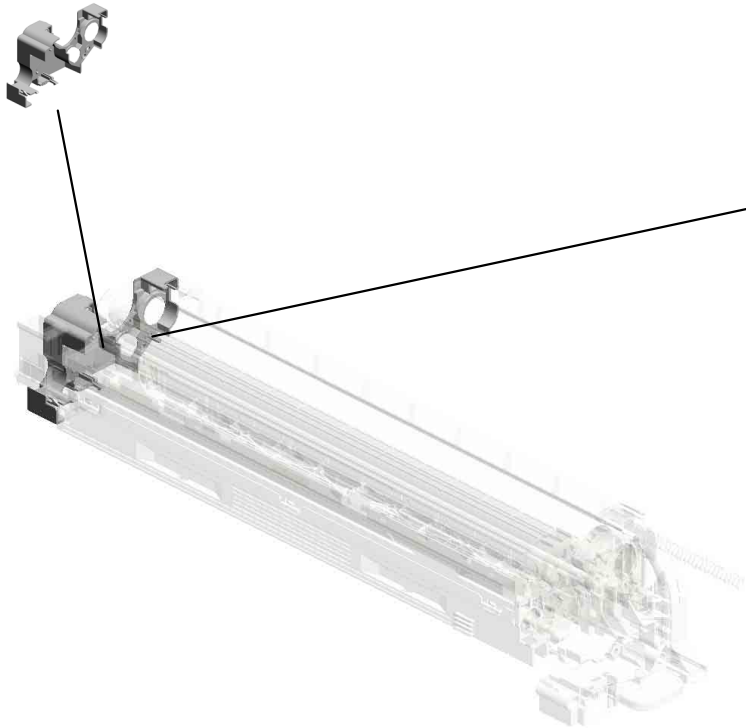
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S003
PCDU:MAGENTA:SERVICE PARTS

7.D1473494
COVER:PCU:REAR
:ASSY



32.D1882226
[A]
PCDU:MAGENTA:S
ERVICE PARTS
201911-03 O/O



3.04593010N
BINDING HEAD TA
PPING SCREW:3X
10



D1882214
[A]
PCDU:MAGENTA:S
ERVICE PARTS
201911-03 O/O

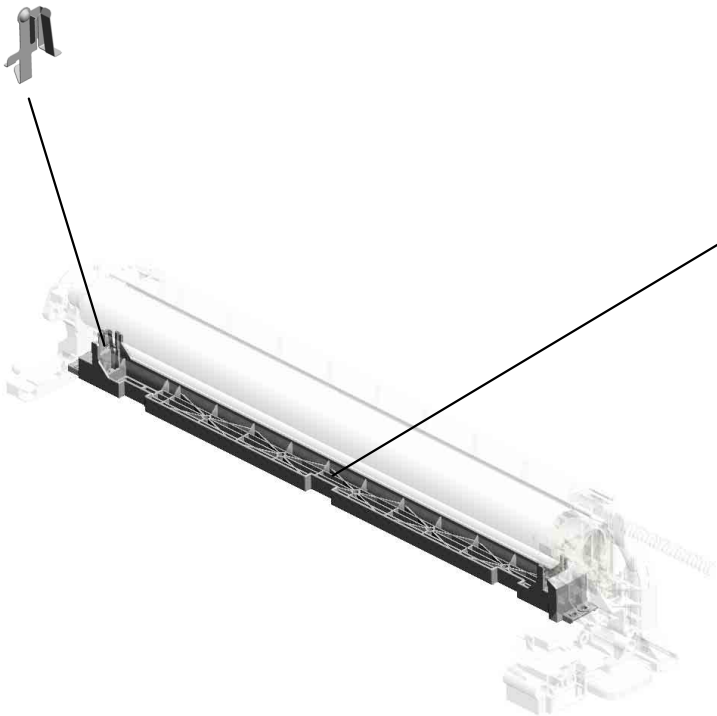
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S003_S001
PCU:SERVICE PARTS

27.D1472064
ELECTRODE PLAT
E:CHARGE:30



25.D1882264
[A]
PCU:SERVICE PAR
TS
201907-01 O/O



26.D1472052
FRAME:CHARGE:3
0



D1882254
[A]
PCU:SERVICE PAR
TS:EXP
201907-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S003_S002
DEVELOPMENT UNIT:SERVICE PARTS:M

28.08050100
RETAINING RING -
M2.5



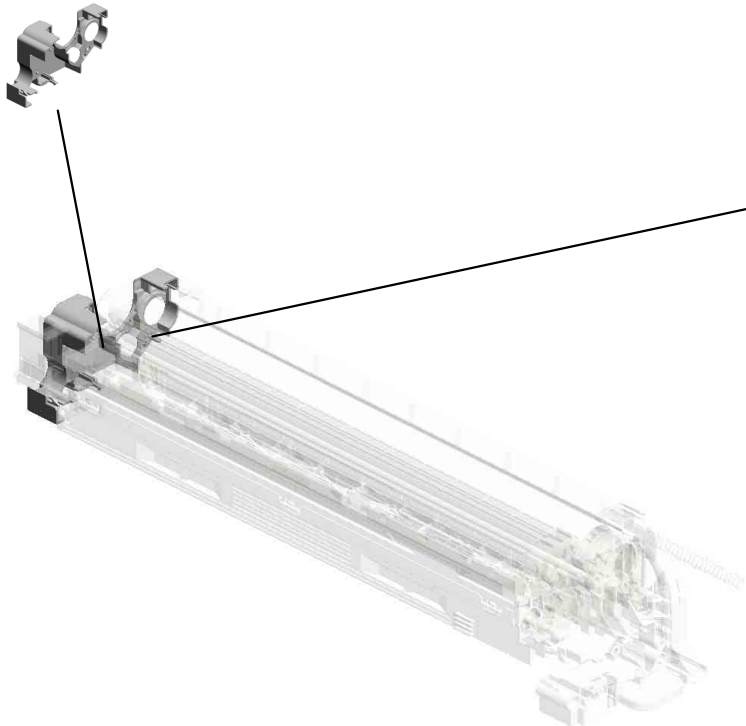
19.D1773027
DEVELOPMENT UN
IT:SERVICE PARTS
:M



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S004
PCDU:YELLOW:SERVICE PARTS

7.D1473494
COVER:PCU:REAR
:ASS'Y



29.D1882227
[A]
PCDU:YELLOW:SE
RVICE PARTS
201909-01 O/O



3.04593010N
BINDING HEAD TA
PPING SCREW:3X
10



D1882215
[A]
PCDU:YELLOW:SE
RVICE PARTS
201909-01 O/O

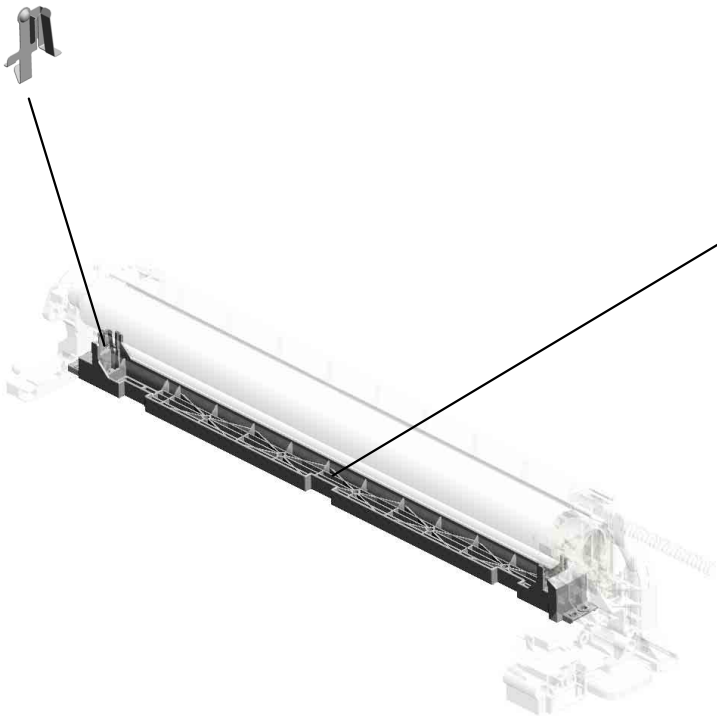
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U006_S004_S001
PCU:SERVICE PARTS

27.D1472064
ELECTRODE PLAT
E:CHARGE:30



25.D1882264
[A]
PCU:SERVICE PAR
TS
201907-01 O/O



26.D1472052
FRAME:CHARGE:3
0



D1882254
[A]
PCU:SERVICE PAR
TS:EXP
201907-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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28.08050100
RETAINING RING -
M2.5

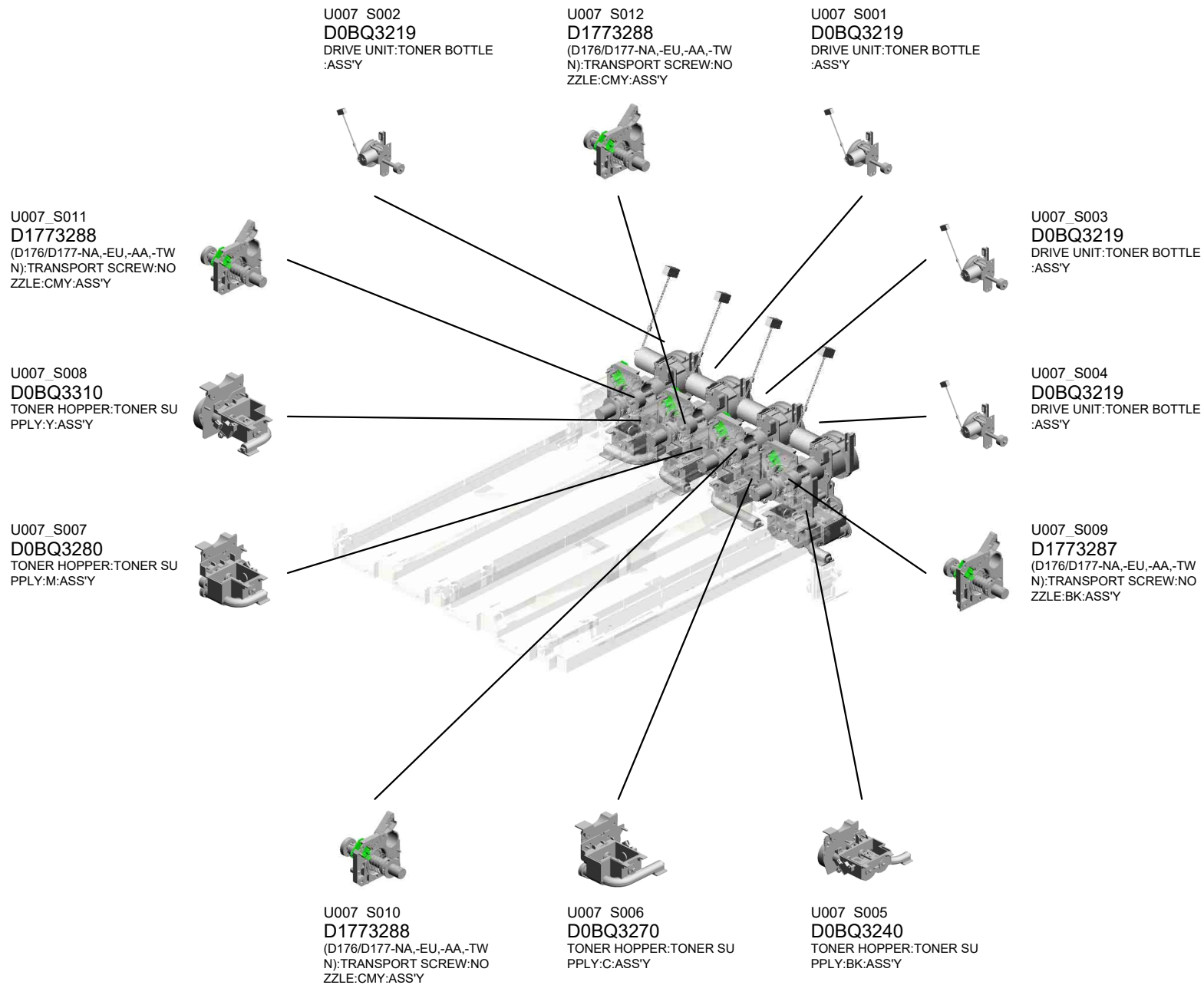


20.D1773028
DEVELOPMENT UN
IT:SERVICE PARTS
:Y



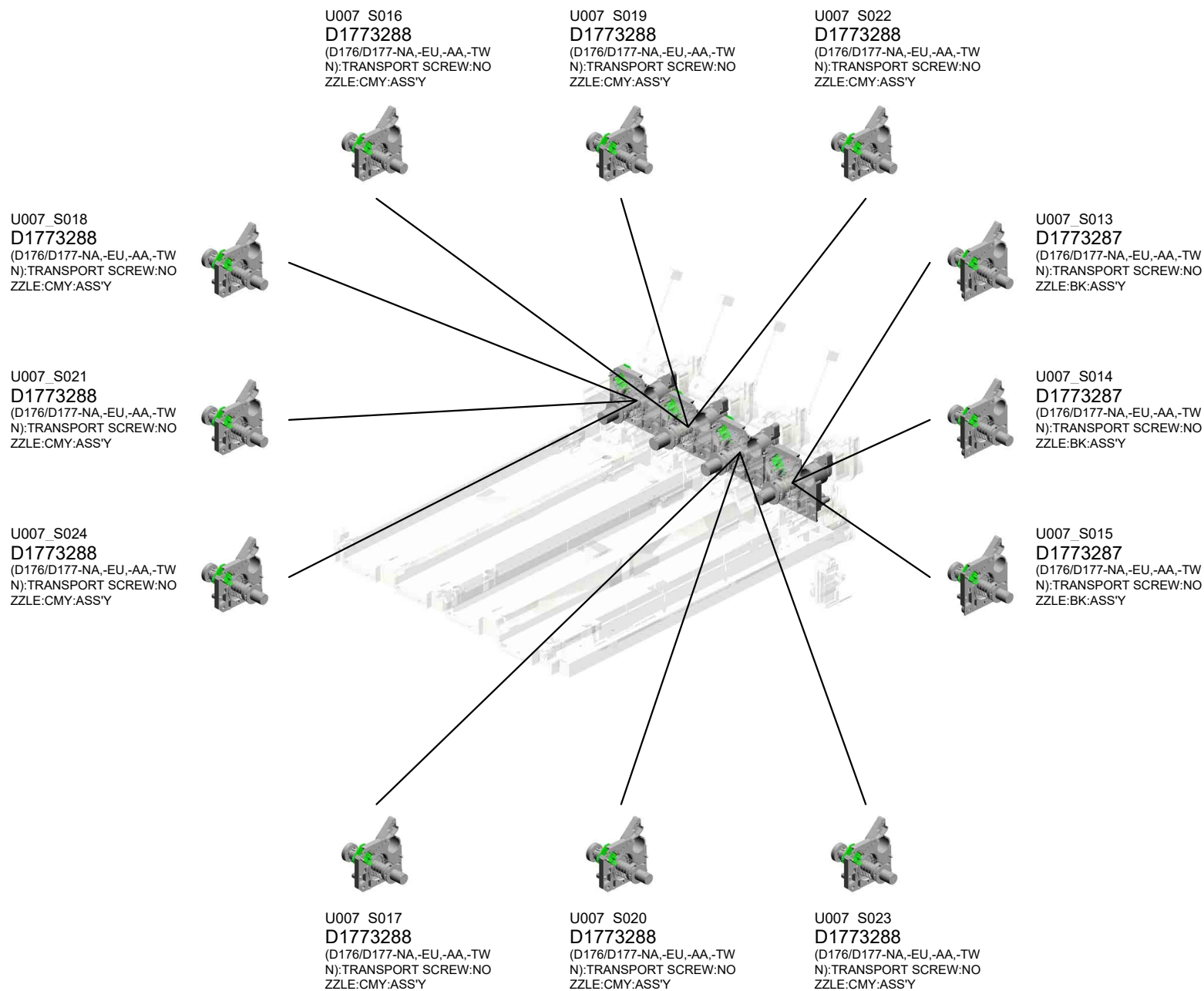
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007.TONER SUPPLY



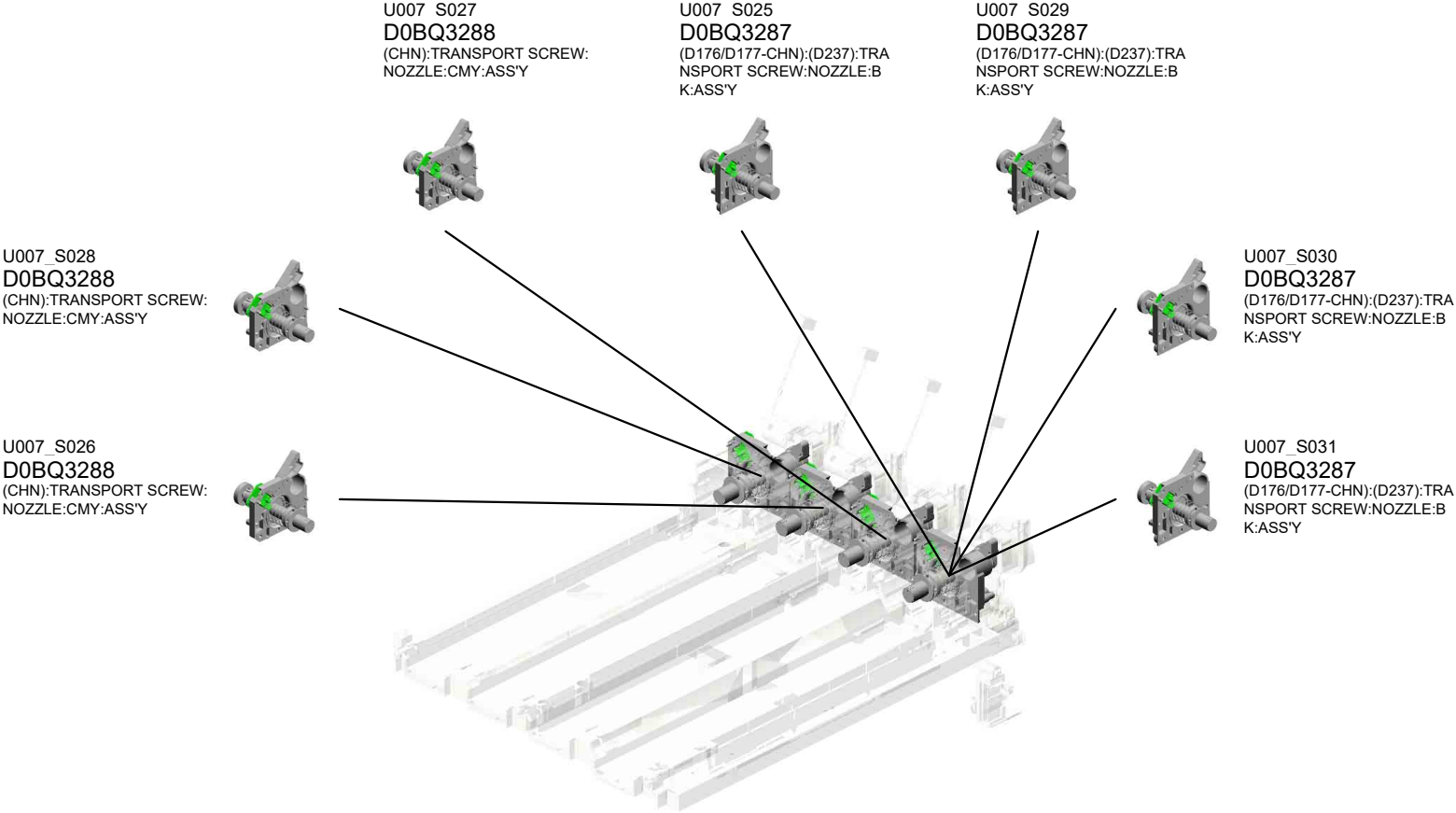
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007.TONER SUPPLY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

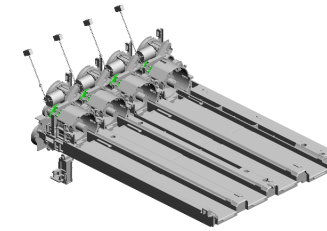
U007.TONER SUPPRY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007 TONER SUPPLY

- 3.04583008N (x33)
HEXAGON HEAD TAPPING SCREW:3X8
- 40.D0BQ5172 (x9)
(D237):(D176(CHN)/D177(CHN)):PCB:TCB
201804-01 O/O
- 26.D1493331 COVER:GEAR:TONER SUPPLY SUB-UNIT
- 6.11050488 HARNESS CLAMP
- 16.D1473282 (x3)
HOUSING:TONER CARTRIDGE:CMY:ASSY



- 25.D1493330 (x4)
SEAL:CONNECTOR:CARTRIDGE:TONER SUPPLY

- 8.11050760 (x3)
CLAMP:LWSM-0511A

- 21.D0AF3307 [A]
BASE:TONER SUPPLY
202006-03 O/O

- 39.D1493256 BASE:TONER HOPPER:REAR:ASSY

- 27.D1493336 COVER:GEAR:TONER SUPPLY SUB-UNIT:C

- 15.D1473281 HOUSING:TONER CARTRIDGE:BK:ASSY

- 2.04543008Q (x8)
TAPPING SCREW:3X8

- 11.B2233241 (x4)
SPRING:SHUTTER:PUMP UNIT
- 23.D1493321 (x4)
DUCT:VERTICAL TRANSPORT:TONER SUPPLY
- 24.D1493322 (x4)
SHUTTER:DUCT:TONER SUPPLY

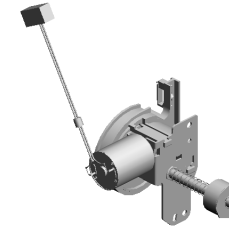


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S001

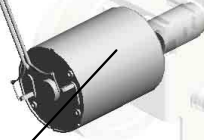
DRIVE UNIT:TONER BOTTLE:ASS'Y

9.11050762
CLAMP:LWS-0711A



12.D0BQ3219
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

17.D1493210
DC MOTOR:TONE
R BOTTLE:ASS'Y:5.
28W:BRUSH



5.07200040E
(x2)
RETAINING RING -
M4



1.03530030N
(x2)
SCREW:M3X3

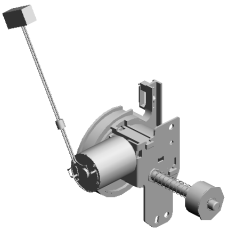


D1473269
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S002
DRIVE UNIT:TONER BOTTLE:ASS'Y

9.11050762
CLAMP:LWS-0711A



12.D0BQ3219
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

17.D1493210
DC MOTOR:TONE
R BOTTLE:ASS'Y:5.
28W:BRUSH



5.07200040E
(x2)
RETAINING RING -
M4



D1473269
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

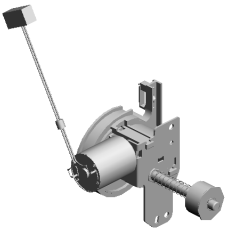
1.03530030N
(x2)
SCREW:M3X3



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

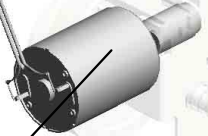
U007_S003
DRIVE UNIT:TONER BOTTLE:ASS'Y

9.11050762
CLAMP:LWS-0711A



12.D0BQ3219
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

17.D1493210
DC MOTOR:TONE
R BOTTLE:ASS'Y:5.
28W:BRUSH



5.07200040E
(x2)
RETAINING RING -
M4



1.03530030N
(x2)
SCREW:M3X3

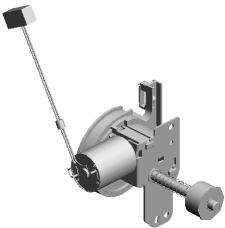


D1473269
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S004
DRIVE UNIT:TONER BOTTLE:ASS'Y

9.11050762
CLAMP:LWS-0711A



12.D0BQ3219
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

17.D1493210
DC MOTOR:TONE
R BOTTLE:ASS'Y:5.
28W:BRUSH



5.07200040E
(x2)
RETAINING RING -
M4



D1473269
[A]
DRIVE UNIT:TONE
R BOTTLE:ASS'Y
201907-04 O/O

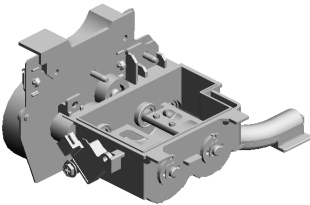
1.03530030N
(x2)
SCREW:M3X3



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

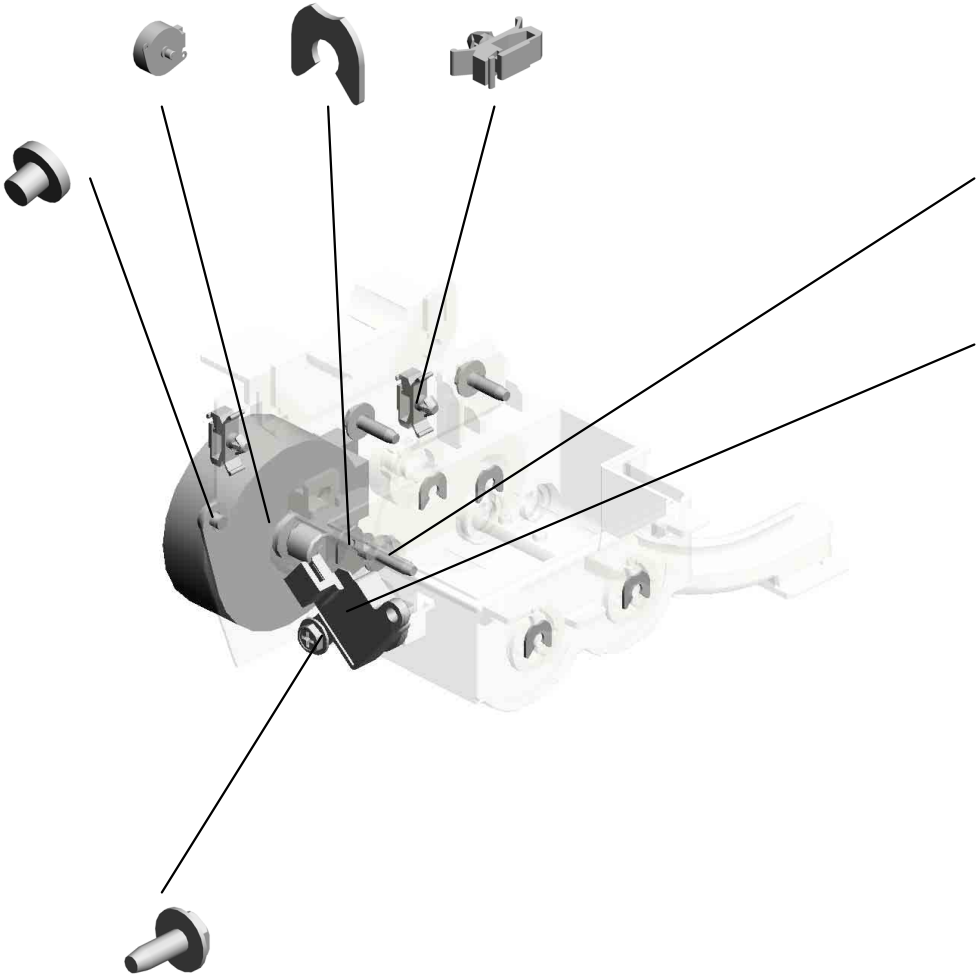
U007_S005
TONER HOPPER:TONER SUPPLY:BK:ASS'Y

28.D1493350 35.08050103 7.11050758
DC STEPPER MOT (x5) (x2)
OR:TONER SUPPL RETAINING RINGS CLAMP:LWSM-030
Y -E:SILENCER:DIA3 6A



42.D0BQ3240
[A]
TONER HOPPER:T
ONER SUPPLY:BK:
ASS'Y
201904-05 O/O

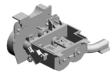
1.03530030N
(x2)
SCREW:M3X3



4.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

34.GW230008
TONER END SENS
OR

3.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8

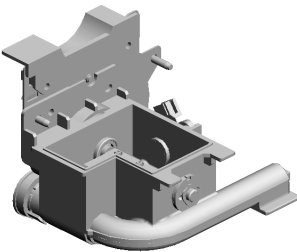


D1493240
[A]
TONER HOPPER:T
ONER SUPPLY:BK:
ASS'Y
201904-05 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S006
TONER HOPPER:TONER SUPPLY:C:ASS'Y

28.D1493350 1.03530030N
DC STEPPER MOT (x2)
OR:TONER SUPPL SCREW:M3X3
Y



43.D0BQ3270
[A]
TONER HOPPER:T
ONER SUPPLY:C:A
SS'Y
201905-01 O/O

35.08050103
(x3)
RETAINING RINGS
-E:SILENCER:DIA3



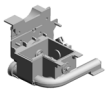
34.GW230008
TONER END SENS
OR



3.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8



4.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10



D1493270
[A]
TONER HOPPER:T
ONER SUPPLY:C:A
SS'Y
201905-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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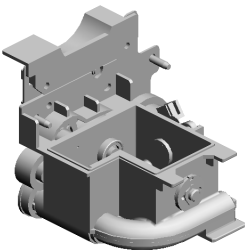
U007_S007
TONER HOPPER:TONER SUPPLY:M:ASS'Y

- 30.D1496318

DC STEPPER MOT
OR:ON-OFF
- 35.08050103

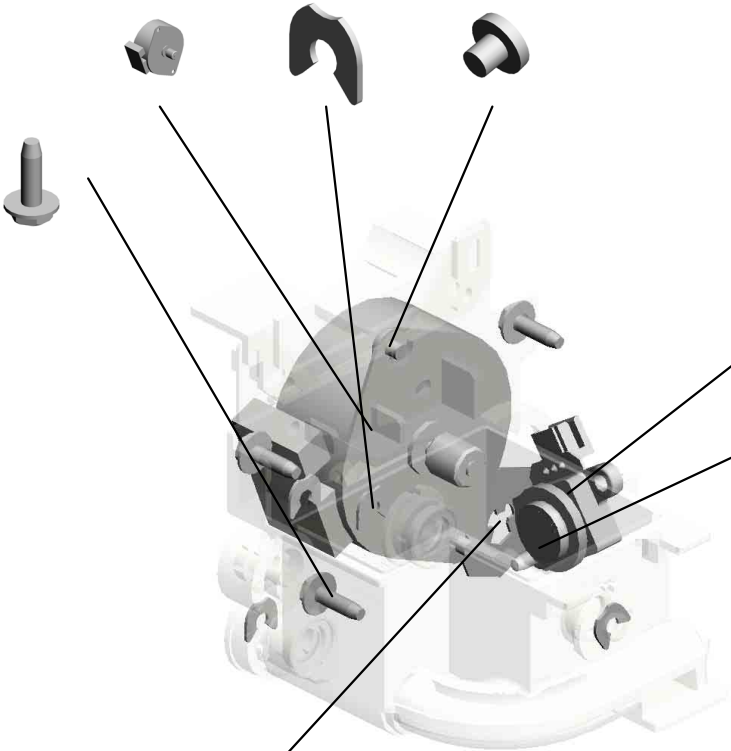
(x4)
RETAINING RINGS
-E:SILENCER:DIA3
- 1.03530030N

(x2)
SCREW:M3X3



44.D0BQ3280
[A]
TONER HOPPER:T
ONER SUPPLY:M:A
SS'Y
201905-02 O/O

4.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10



34.GW230008
TONER END SENS
OR

3.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8

5.07200040E
RETAINING RING -
M4

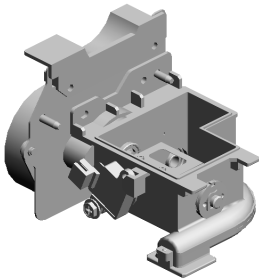


D1493280
[A]
TONER HOPPER:T
ONER SUPPLY:M:A
SS'Y
201905-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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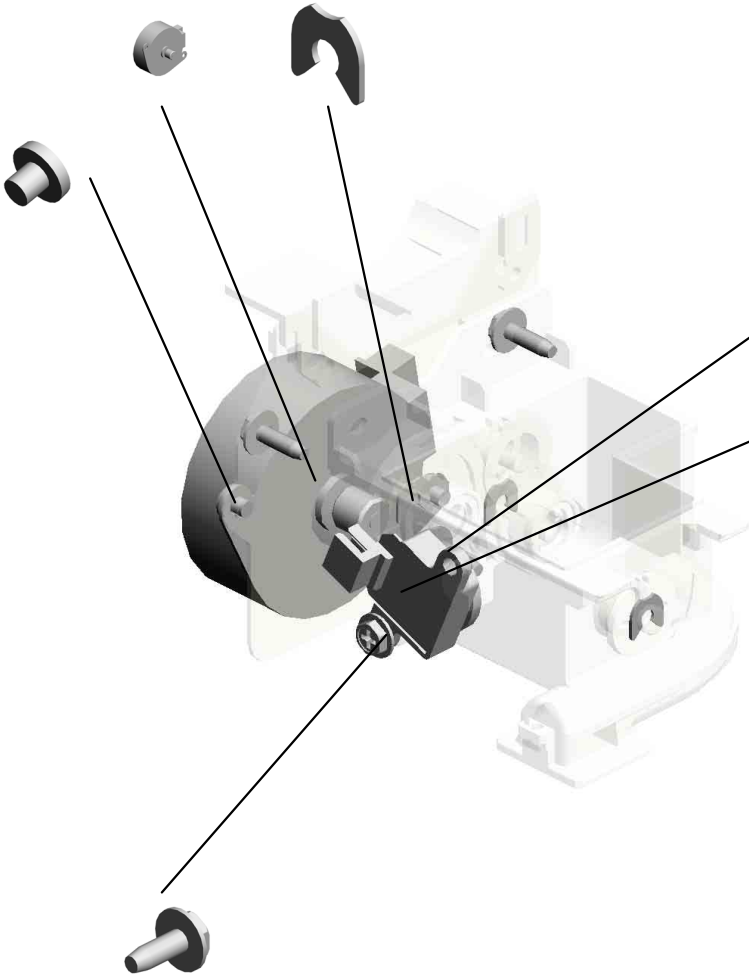
U007_S008
TONER HOPPER:TONER SUPPLY:Y:ASS'Y

28.D1493350 35.08050103
DC STEPPER MOT (x3)
OR:TONER SUPPL RETAINING RINGS
Y -E:SILENCER:DIA3



45.D0BQ3310
[A]
TONER HOPPER:T
ONER SUPPLY:Y:A
SS'Y
201905-03 O/O

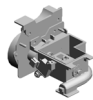
1.03530030N
(x2)
SCREW:M3X3



4.04583010N
(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

34.GW230008
TONER END SENS
OR

3.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8

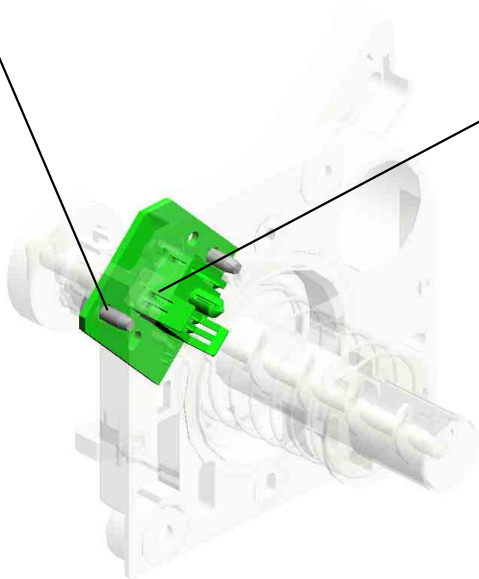


D1493310
[A]
TONER HOPPER:T
ONER SUPPLY:Y:A
SS'Y
201905-03 O/O

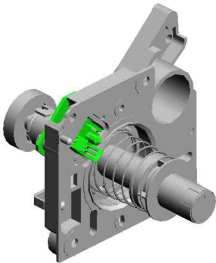
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S009
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



31.D1773287
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y
201702-07 X/O

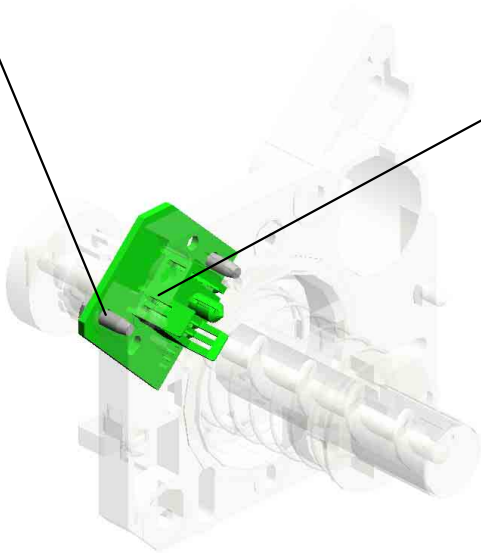


D1773275
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y
201702-07 X/O

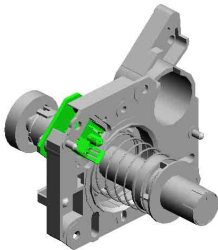
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S010
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3
X8



41.D0BM5172
(D176/D177-NA,-EU
-AA,-TWN):PCB:TC
B
201806-01 O/O



37.D1773288
[A]
(D176/D177-NA,-EU
-AA,-TWN):TRANS
PORT SCREW:NO
ZZLE:CMY:ASS'Y
201702-06 X/O

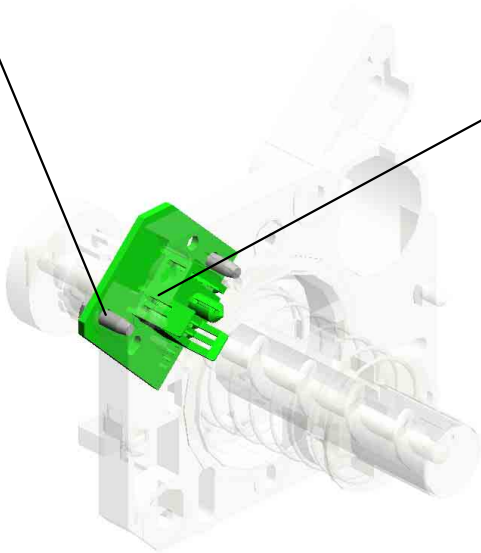


D1773286
[A]
(D176/D177-NA,-EU
-AA,-TWN):TRANS
PORT SCREW:NO
ZZLE:CMY:ASS'Y
201702-06 X/O

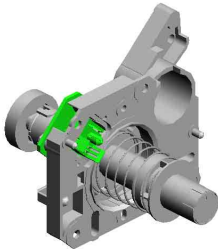
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S011
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

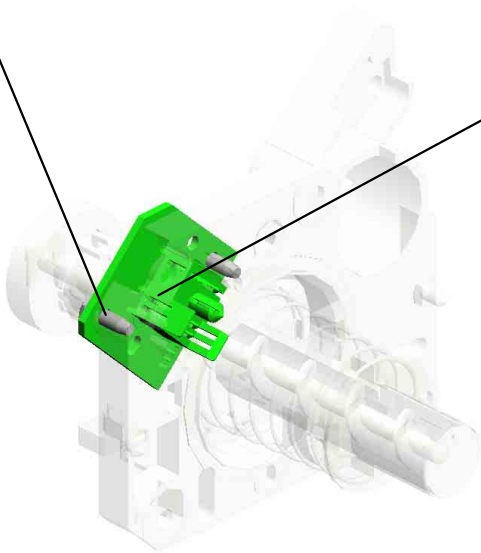


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

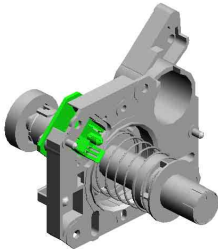
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S012
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

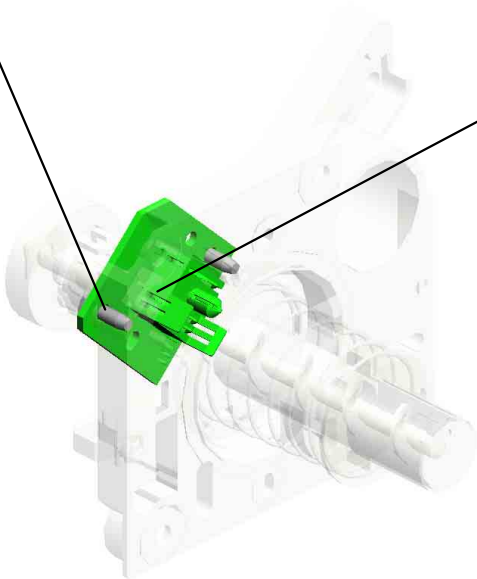


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

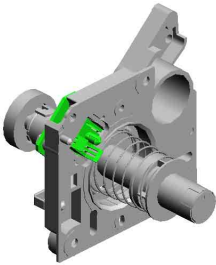
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S013
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



31.D1773287
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y
201702-07 X/O

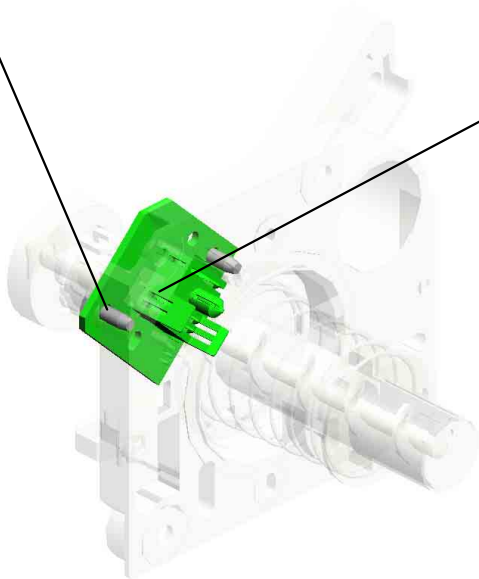


D1773275
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y
201702-07 X/O

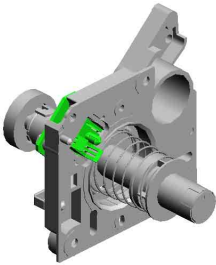
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S014
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



31.D1773287
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y
201702-07 X/O

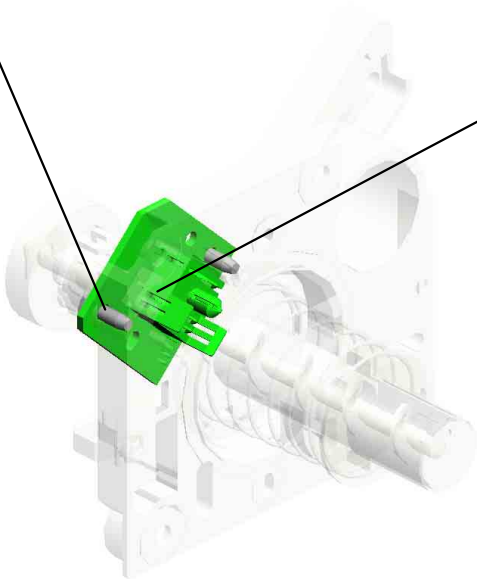


D1773275
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y
201702-07 X/O

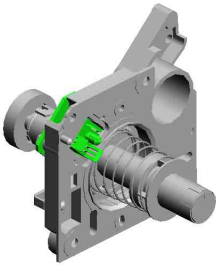
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S015
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



31.D1773287
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y
201702-07 X/O

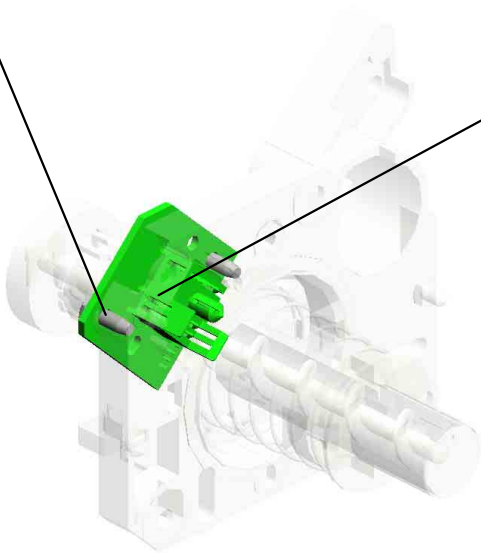


D1773275
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y
201702-07 X/O

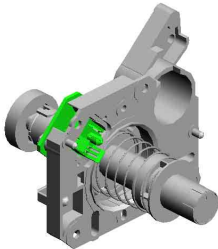
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S016
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

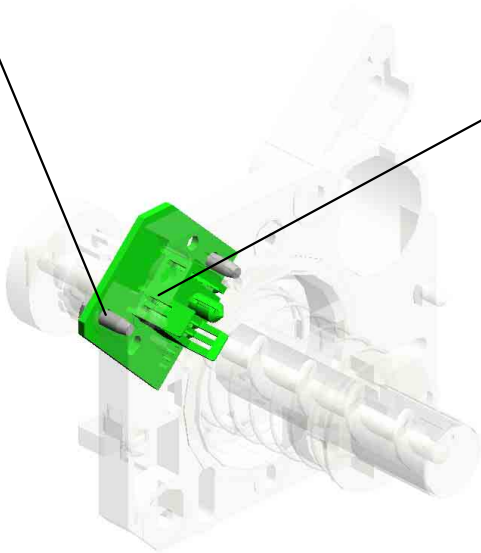


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

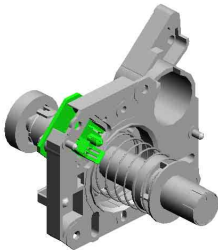
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S017
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

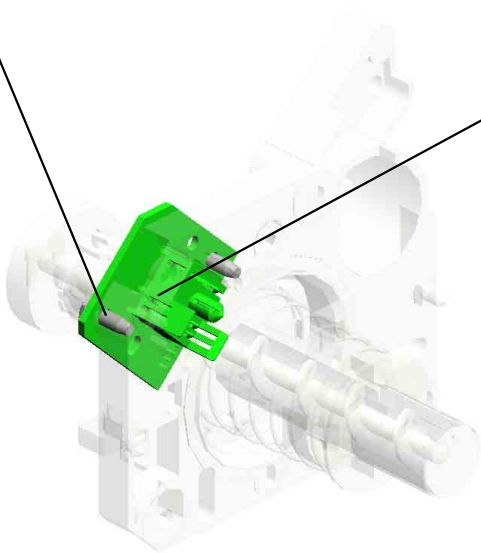


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

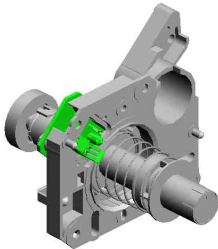
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S018
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37.D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

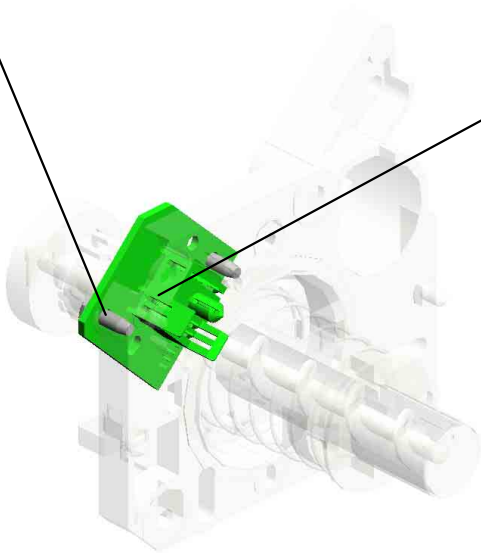


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

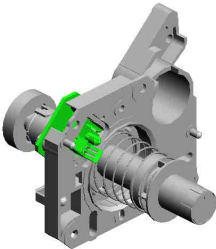
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S019
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

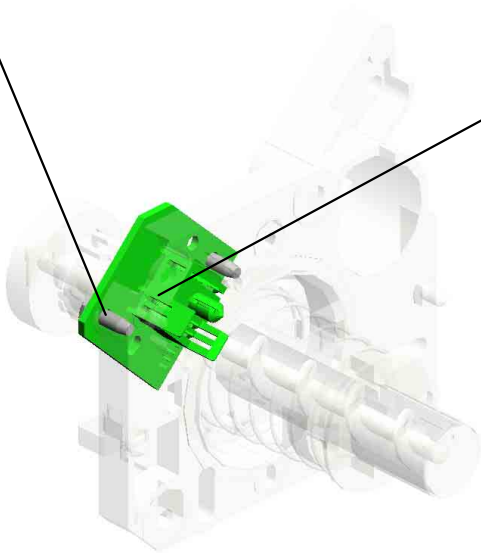


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

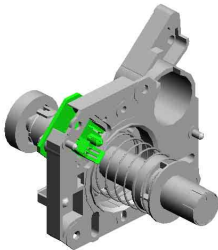
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S020
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37.D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

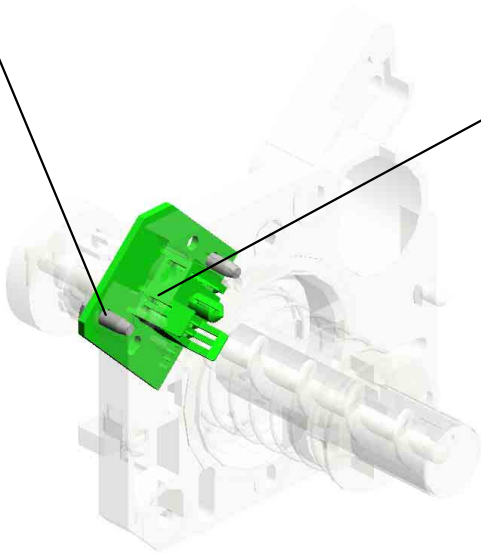


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

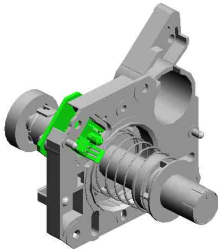
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S021
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

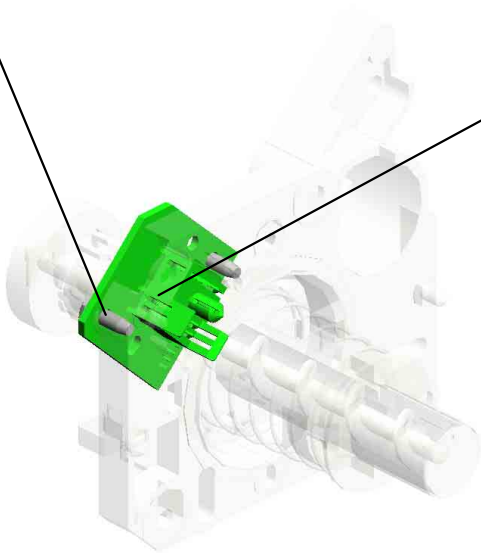


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

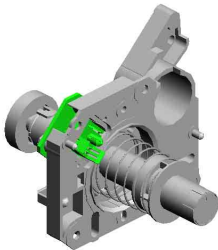
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S022
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

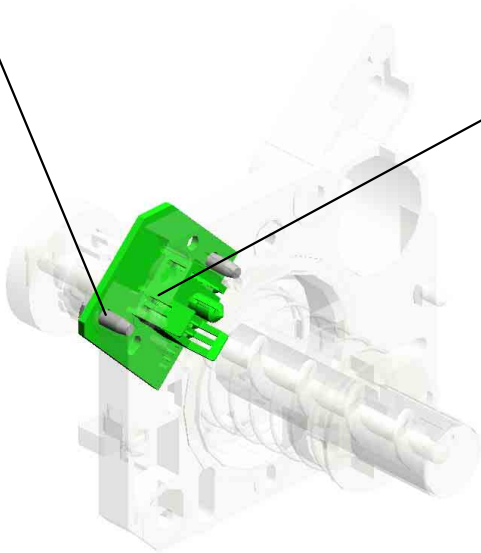


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

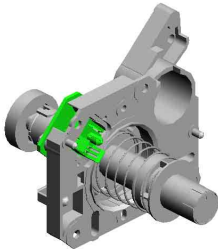
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S023
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41-D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37-D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

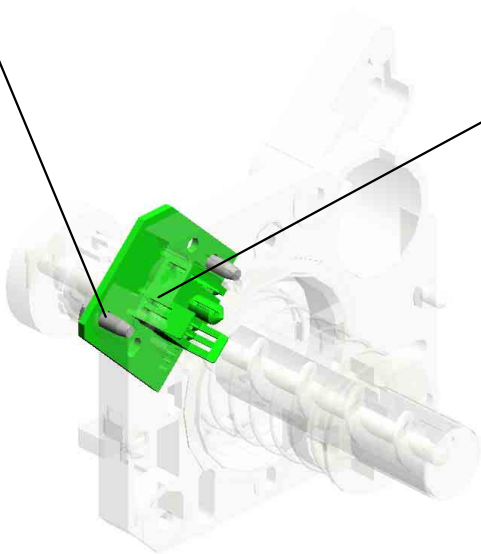


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

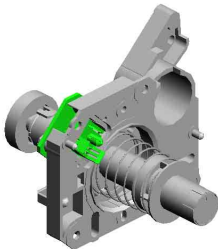
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S024
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3-04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8



41.D0BM5172
(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB
201806-01 O/O



37.D1773288
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

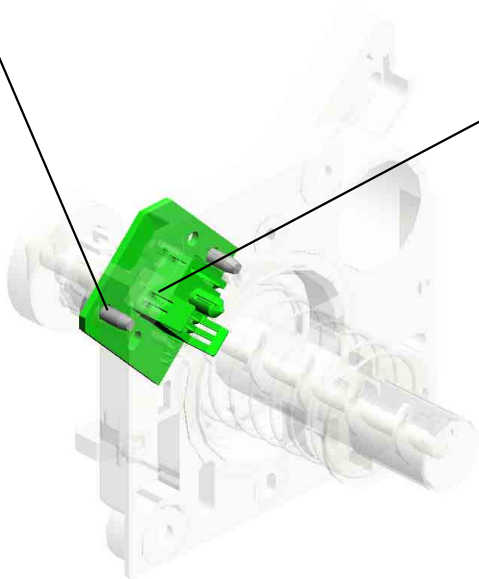


D1773286
[A]
(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y
201702-06 X/O

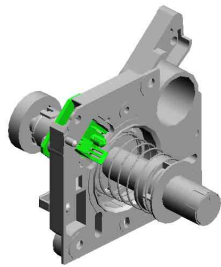
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S025
(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



46.D0BQ3287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

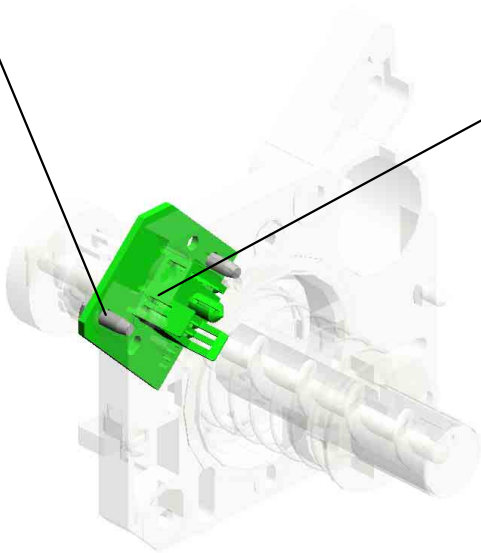


D1473287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

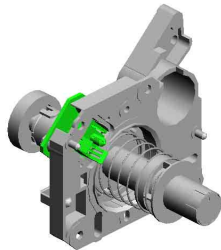
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S026
(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



47.D0BQ3288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

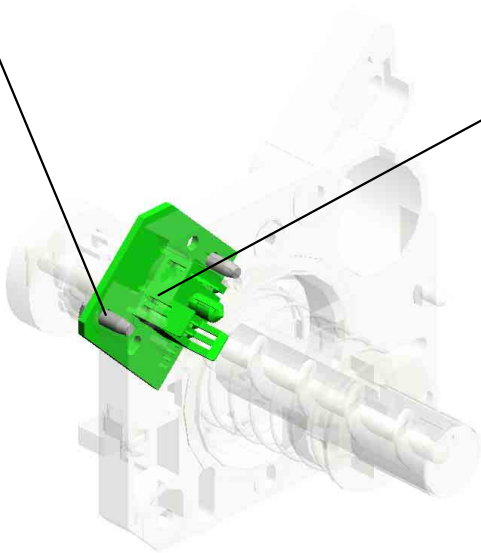


D1473288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

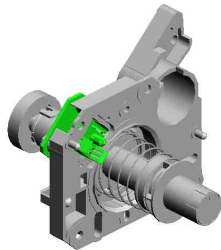
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U007_S027
(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



47.D0BQ3288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

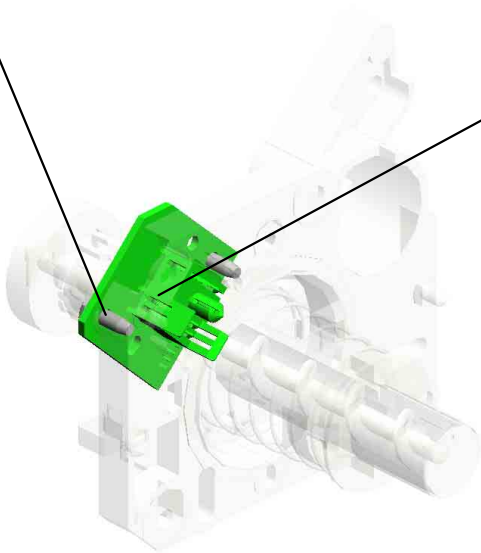


D1473288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

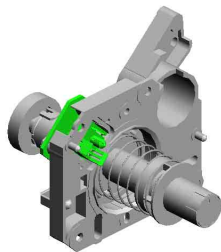
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S028
(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



47.D0BQ3288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

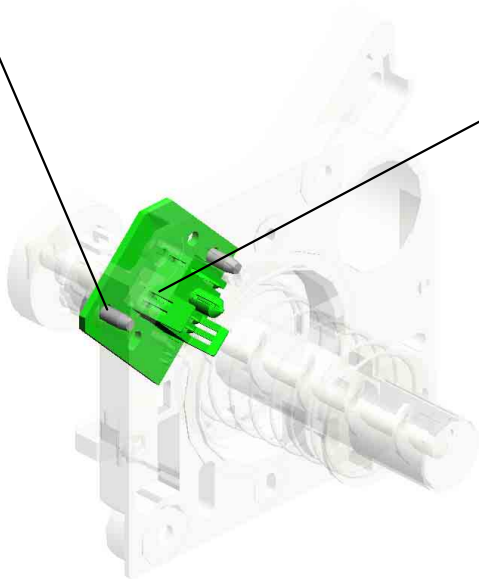


D1473288
[A]
(CHN):TRANSPOR
T SCREW:NOZZLE:
CMY:ASS'Y
202006-02 O/O

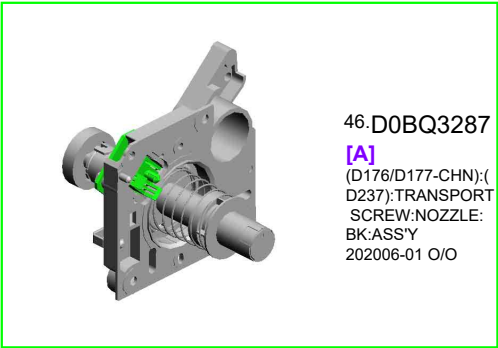
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S029
(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



46.D0BQ3287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

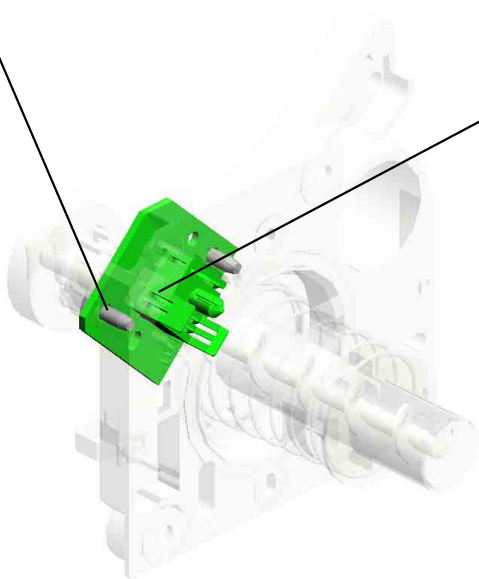


D1473287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

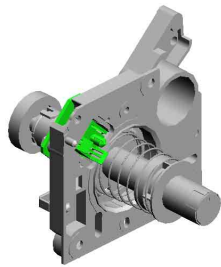
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S030
(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



46.D0BQ3287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

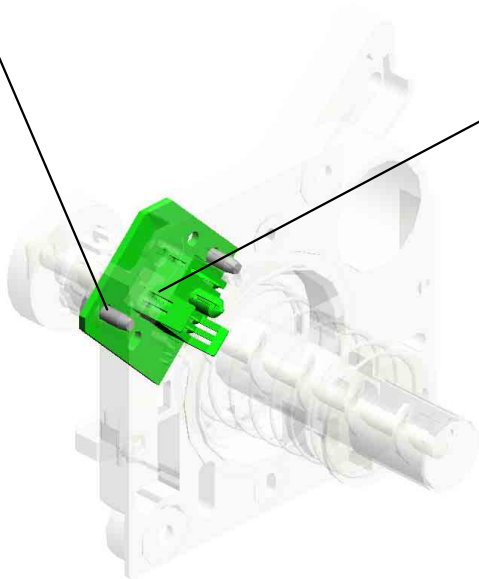


D1473287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

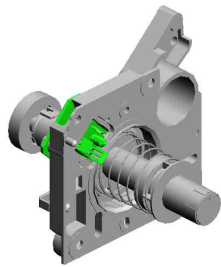
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S031
(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



40.D0BQ5172
(D237):(D176(CHN)/
D177(CHN)):PCB:T
CB
201804-01 O/O



46.D0BQ3287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O



D1473287
[A]
(D176/D177-CHN):(D237):TRANSPORT
SCREW:NOZZLE:
BK:ASS'Y
202006-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U008.INTERMEDIATE TRANSFER

U008 S002
D0BQ6141
CLEANING UNIT:BELT CLEA
NING:ASS'Y

U008 S003
D1496370
TONER OUTLET UNIT:BELT
CLEANING:ASS'Y

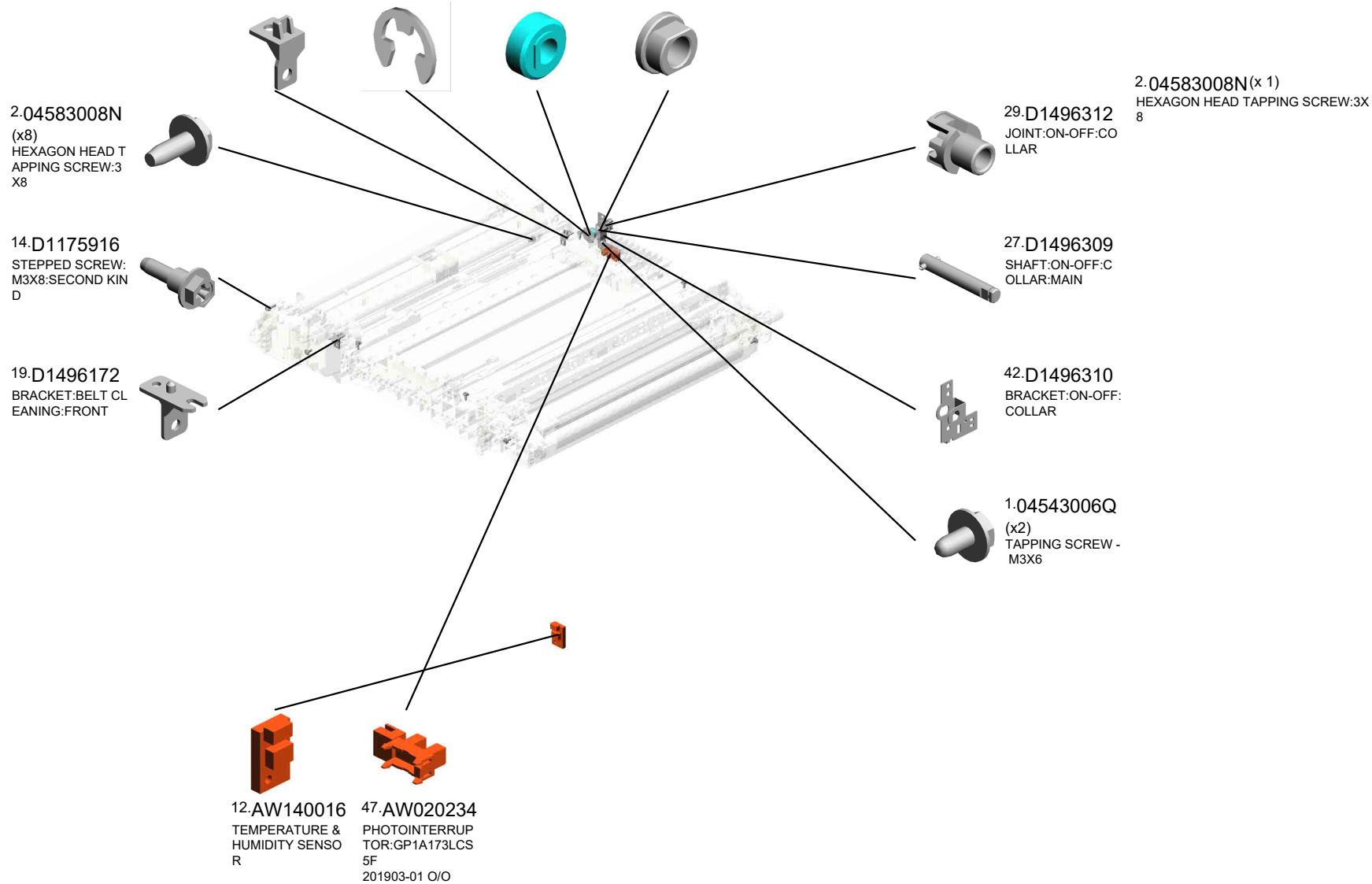
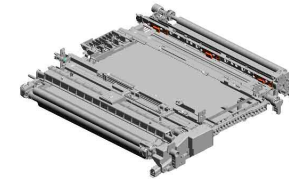
U008 S001
D1496044
DENSITY SENSOR:ASS'Y

U008 S004
D1776008
TRANSFER UNIT:INTERMEDI
ATE TRANSFER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008 INTERMEDIATE TRANSFER

20.D1496173 4.07200040E 28.D1496311 9.AA082101
BRACKET:BELT CL RETAINING RING - GEAR:ON-OFF:CO (x2)
EANING:REAR M4 LLAR:OUTPUT BUSHING - 6X10X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

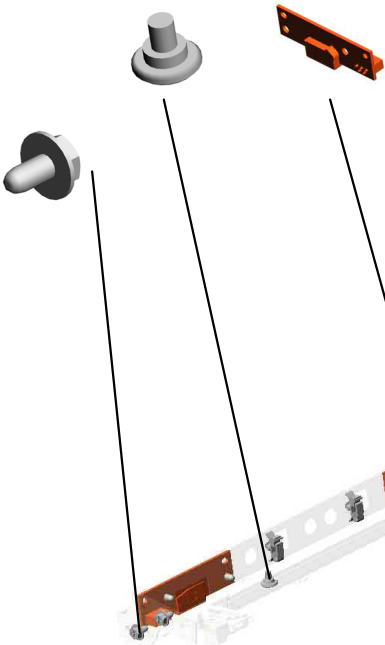
U008_S001
DENSITY SENSOR:ASS'Y

10.AA143882 35.GW010009
(x2) (x3)
SCREW:DIA5:1.5T DENSITY SENSOR



41.D1496044
DENSITY SENSOR:
ASS'Y

1.04543006Q
(x10)
TAPPING SCREW -
M3X6



5.11050758
(x5)
CLAMP:LWSM-030
6A



8.AA060151
TENSION SPRING

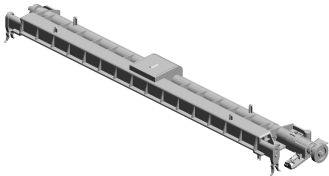
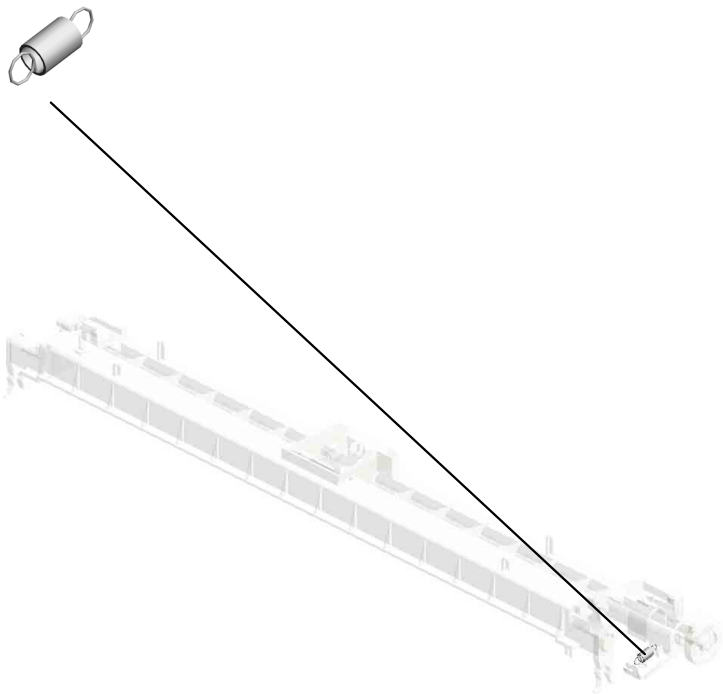


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U008_S002
CLEANING UNIT:BELT CLEANING:ASS'Y

18.D1496163

TENSION SPRING:
SHUTTER:BELT CL
EANING



49.D0BQ6141

[A]
CLEANING UNIT:B
ELT CLEANING:AS
S'Y
201907-03 O/O



D2416141

[A]
CLEANING UNIT:B
ELT CLEANING:C2:
ASS'Y
201907-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U008_S003

TONER OUTLET UNIT:BELT CLEANING:ASS'Y

1.04543006Q
(x2)
TAPPING SCREW -
M3X6

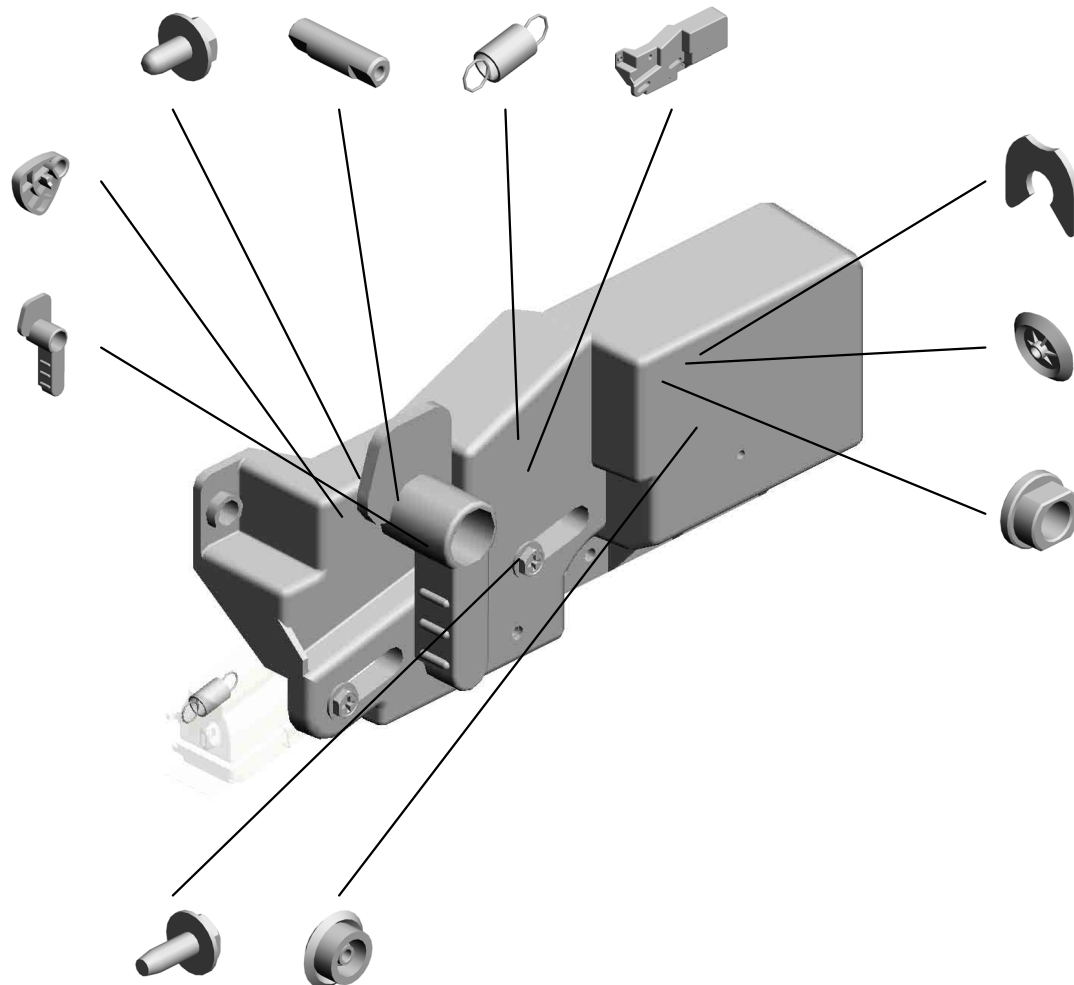
25.D1496194
SHAFT:LEVER:DIS-
CHARGE USED TO
NER

18.D1496163
(x2)
TENSION SPRING:
SHUTTER:BELT CL
EATING

21.D1496177
HOLDER:DISCHAR
GE USED TONER:
ASS'Y

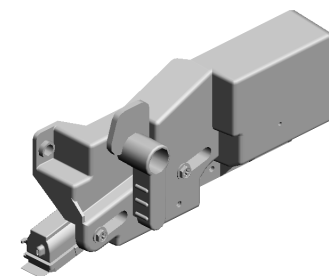
26.D1496195
CAM:DISCHARGE
USED TONER

24.D1496192
LEVER:DISCHARG
E USED TONER

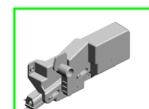


2.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8

22.D1496179
GEAR:IDLER:DISC
HARGE USED TON
ER



39.D1496370
[A]
TONER OUTLET U
NIT:BELT CLEANIN
G:ASS'Y
201410-05 X/O



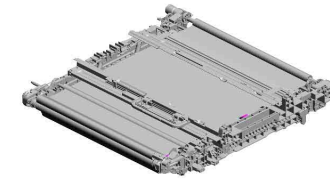
D1496175
[A]
TONER OUTLET U
NIT:BELT CLEANIN
G:ASS'Y
201410-05 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U008_S004

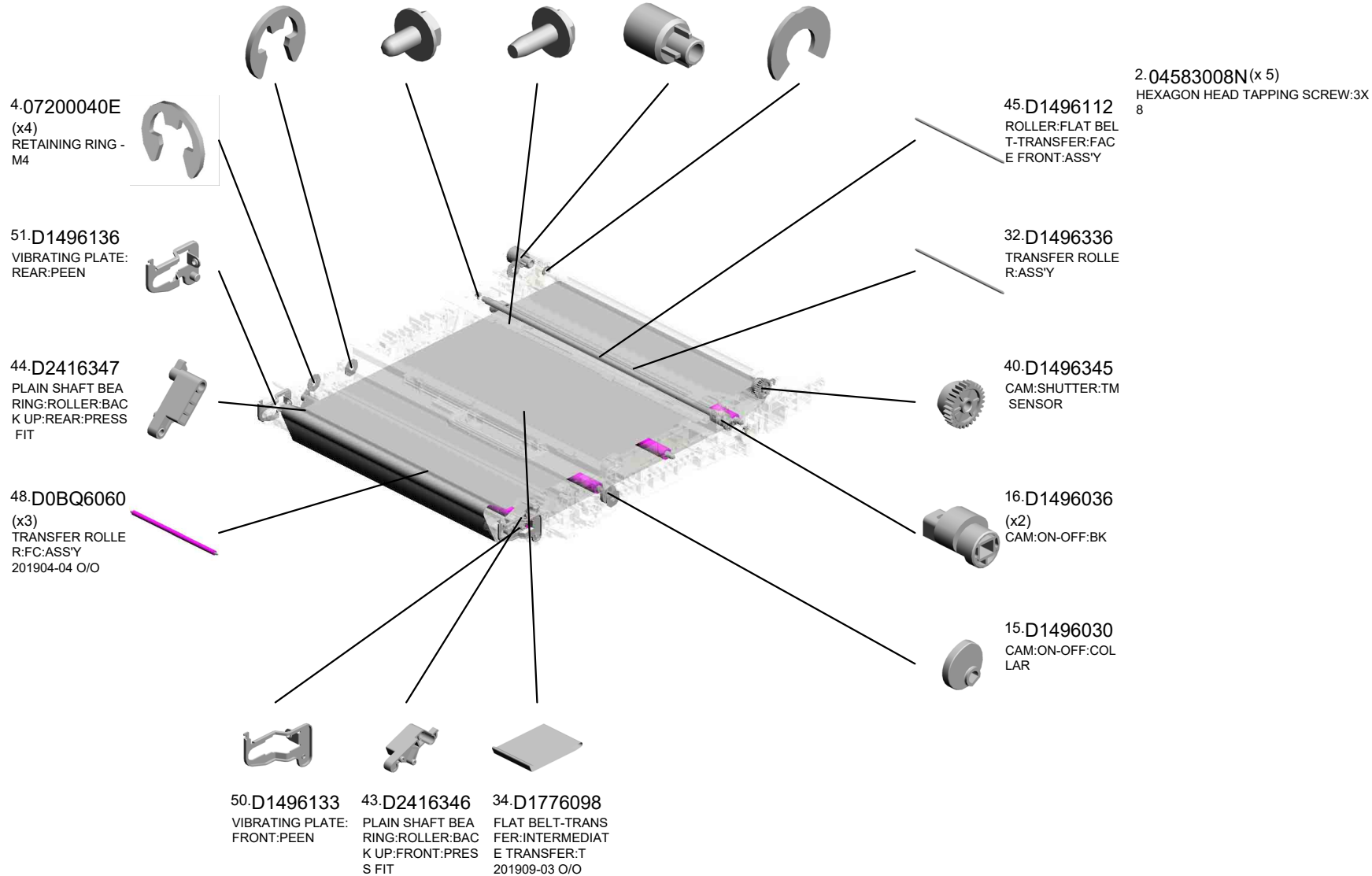
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 3.07200030E RETAINING RING - M3
- 1.04543006Q (x4) TAPPING SCREW - M3X6
- 2.04583008N HEXAGON HEAD TAPPING SCREW:3X8
- 13.B2236069 JOINT:DRIVE:INTERMEDIATE TRANSFER
- 37.08050106 (x2) RETAINING RINGS -E:SILENCER:DIA6



46.D1776008

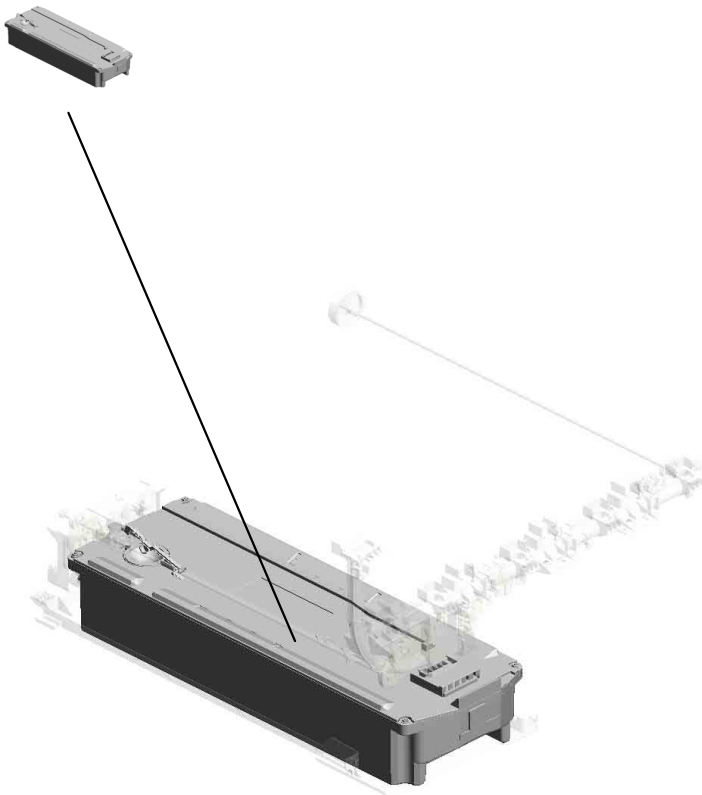
[A]
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y
201907-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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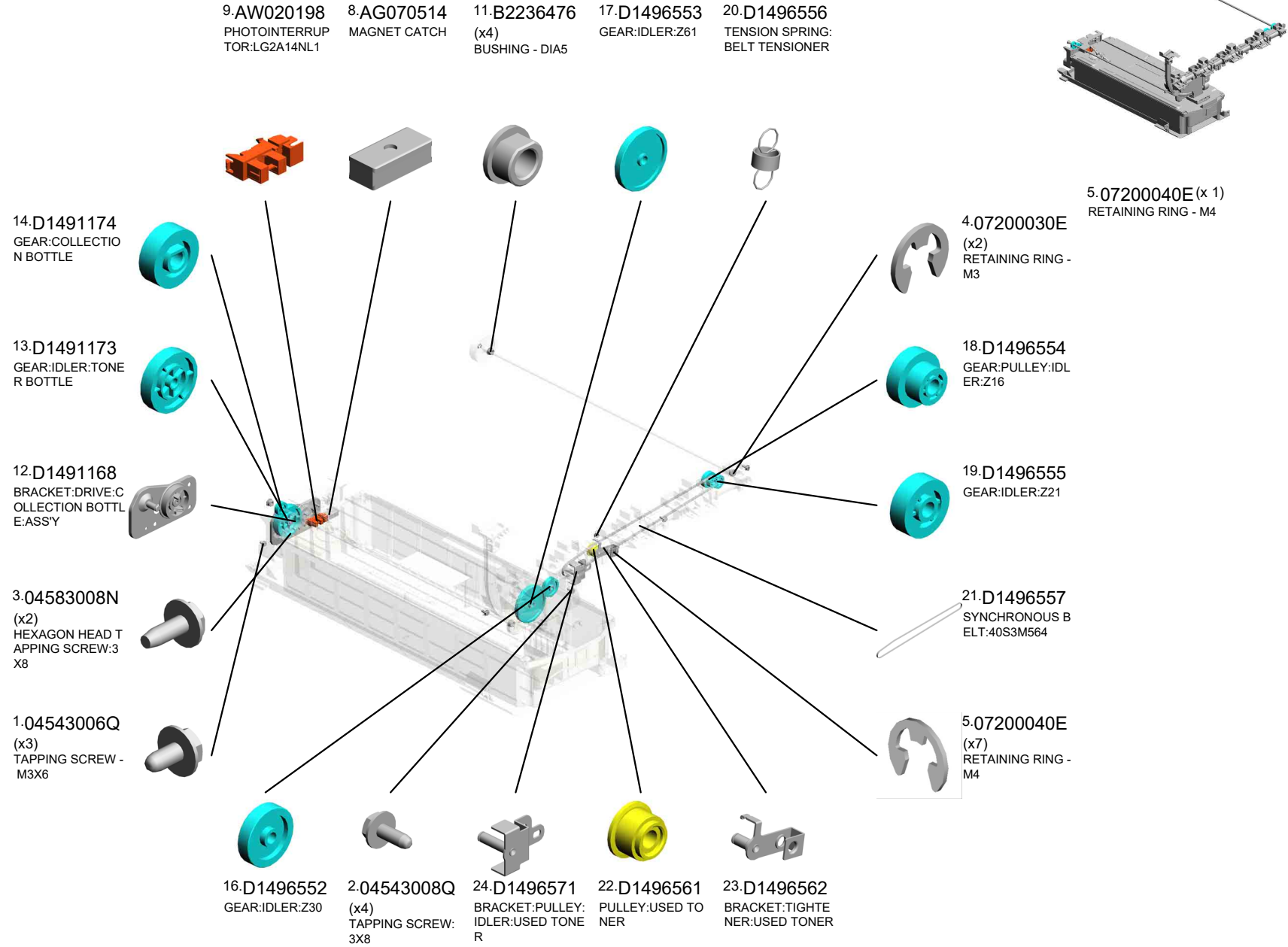
U009.TONER RECYCLING

U009 S001
D2426400
COLLECTION BOTTLE:ASS'Y



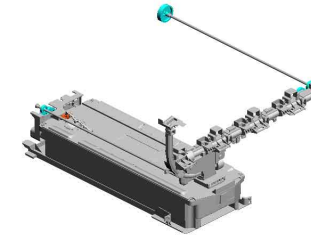
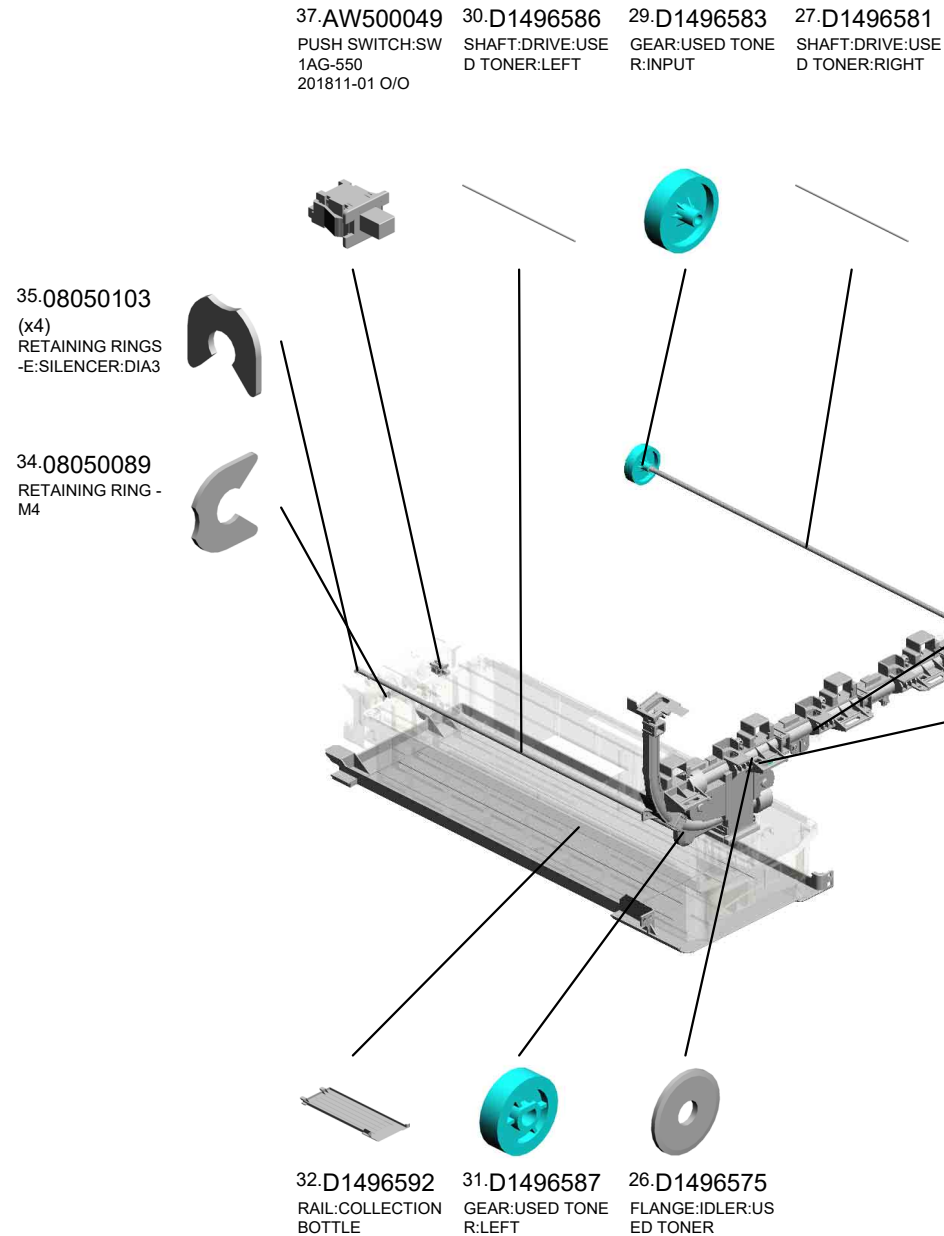
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U009 TONER RECYCLING



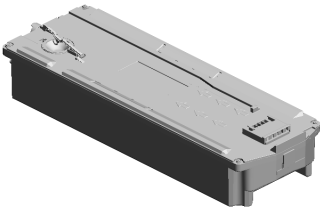
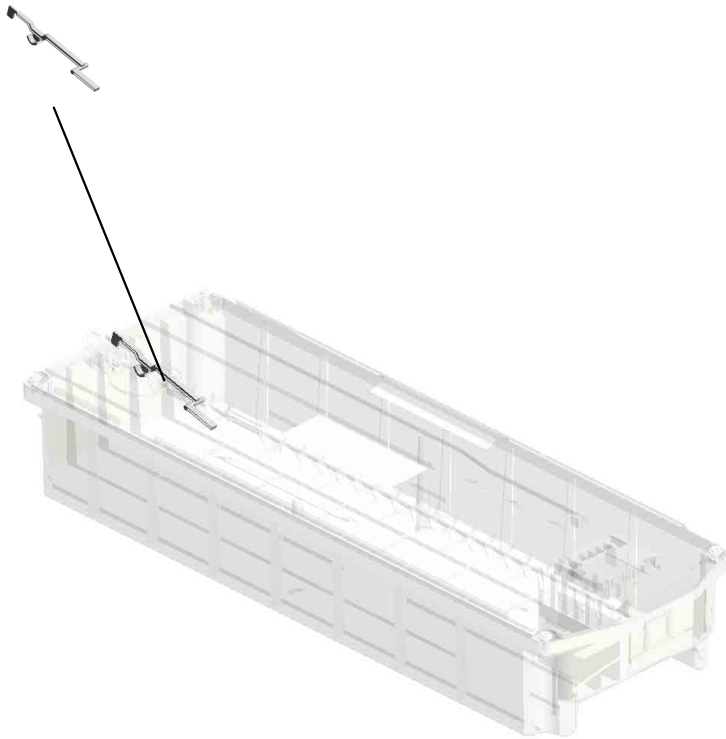
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U009 TONER RECYCLING



U009_S001
COLLECTION BOTTLE:ASS'Y

36.D2426432
FEELER:COLLECTI
ON BOTTLE
201511-13



15.D2426400
[A]
COLLECTION BOT
TLE:ASS'Y
201512-01 O/O

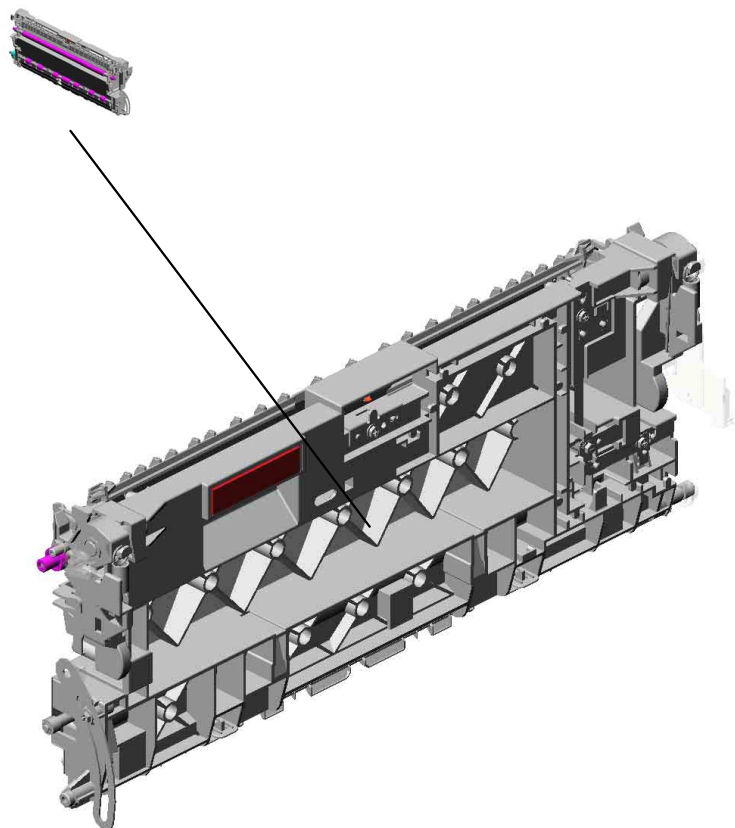


D1496400
[A]
COLLECTION BOT
TLE:ASS'Y
201512-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U010.SEPARATION/TRANSPORT

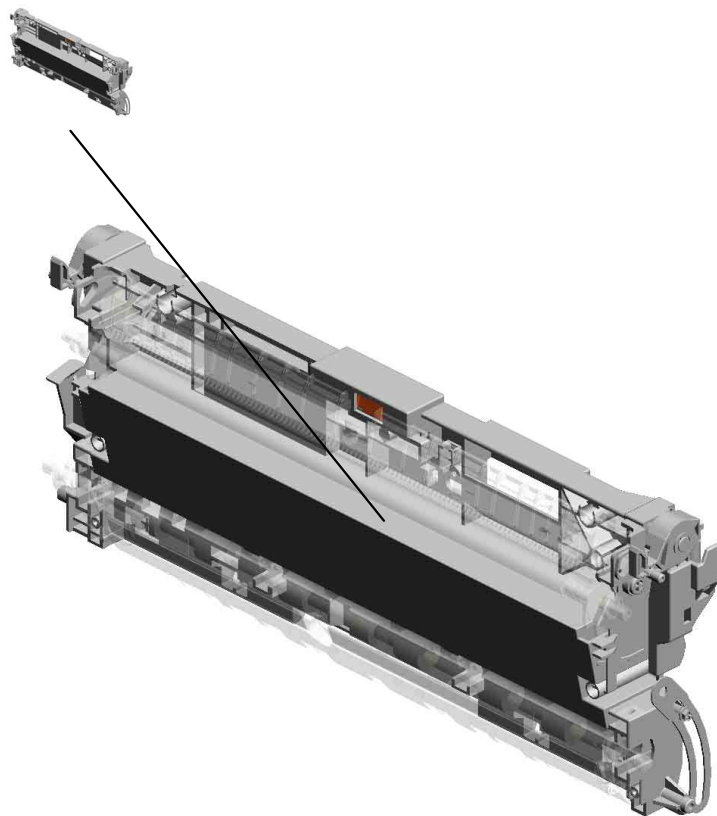
U010 S001
D1476206
TRANSFER/SEPARATION UN
IT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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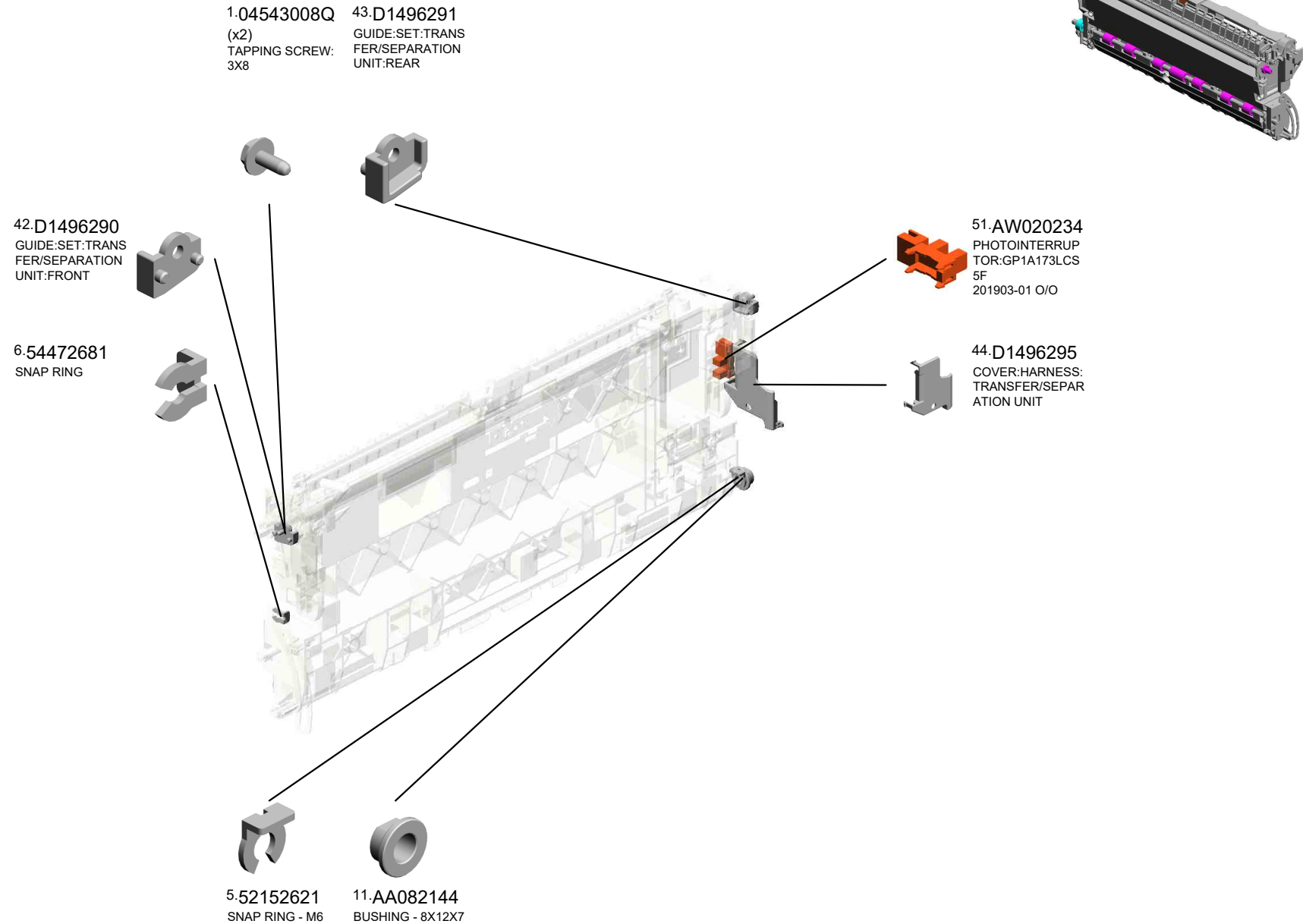
U010_S001.TRANSFER/SEPARATION UNIT:ASS'Y

U010 S001 S001
D1476215
GUIDE PLATE:TRANSFER:S
ECOND:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U010 SEPARATION/TRANSPORT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U010_S001

TRANSFER/SEPARATION UNIT:ASS'Y

8.AA063942
COMPRESSION SP
RING:REGISTRATI
ON:DRIVE

17.D1492585
GUIDE:REGISTRAT
ION:REAR RIGHT

7.AA063941
(x2)
COMPRESSION SP
RING:REGISTRATI
ON:INNER:DRIVE

23.D1496212
TRANSFER ROLLE
R:SECOND:ASS'Y
201503-01 X/O

47.D7396212
(OPTION):TRANSF
ER ROLLER:SECO
ND:ASS'Y

50.D1476206
TRANSFER/SEPAR
ATION UNIT:ASS'Y

12.AB011571
GEAR:Z19:DRIVE:R
EGISTRATION

21.D1492990
PLAIN SHAFT BEA
RING:DRIVE:REGI
STRATION ROLLE
R

10.AA080346
(x2)
BUSHING:FLANGE
TYPE:DIA6

19.D1492588
GUIDE:REGISTRAT
ION:REAR RIGHT:A
UXILIARY

18.D1492586
GUIDE:REGISTRAT
ION:FRONT RIGHT

4.07200040E
(x3)
RETAINING RING -
M4

3.07200030E
(x2)
RETAINING RING -
M3

9.AA063943
(x2)
COMPRESSION SP
RING:GUIDE PLAT
E:REGISTRATION:
4N

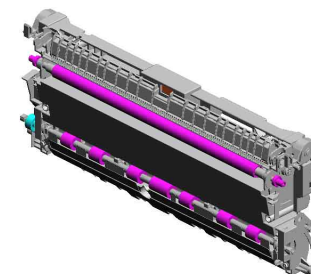
2.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8

22.D1492991
(x2)
PLAIN SHAFT BEA
RING:INNER:DRIV
E:REGISTRATION
ROLLER

13.AF020799
REGISTRATION R
OLLER:DRIVE

16.D1492582
GUIDE PLATE:REG
ISTRATION:FRONT
RIGHT

20.D1492589
GUIDE:REGISTRAT
ION:FRONT RIGHT
:AUXILIARY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U010_S001_S001

GUIDE PLATE:TRANSFER:SECOND:ASS'Y

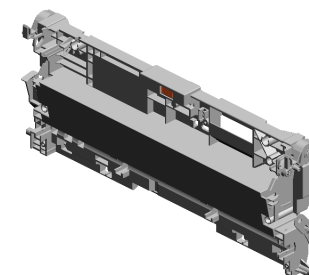
24.D1496226
LEVER:TRANSFER
/SEPARATION UNI
T:FRONT

38.D1496254
DECAL:GRIP:B:LO
WER

39.D1496255
DECAL:GRIP:B

14-AW010200
PAPER FEED SEN
SOR:FUSING EXIT

2.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8



48.D1476215
GUIDE PLATE:TRA
NSFER:SECOND:A
SS'Y

26.D1496228
TORSION SPRING:
LEVER:SET:FRON
T

27.D1496229
(x2)
TENSION SPRING:
LEVER:SET

25.D1496227
LEVER:SET:FRON
T

31.D1496240
LEVER:PRESSURE
:TRANSFER ROLL
ER:FRONT:DIA15.5

33.D1496242
(x2)
COMPRESSION SP
RING:PRESSURE:T
RANSFER ROLLER

28.D1496231
LEVER:TRANSFER
/SEPARATION UNI
T:REAR

30.D1496233
TORSION SPRING:
LEVER:SET:REAR

40.D1496256
GROUND PLATE:G
UIDE:TRANSPORT

29.D1496232
LEVER:SET:REAR

32.D1496241
LEVER:PRESSURE
:TRANSFER ROLL
ER:REAR:DIA15.5

37.D1496246
LINK:TRANSFER/S
EPARATION UNIT

35.D1496244
GROUND PLATE:S
EPARATION

34.D1496243
RECEIVE PLATE:C
OMPRESSION SPR
ING:TRANSFER R
OLLER

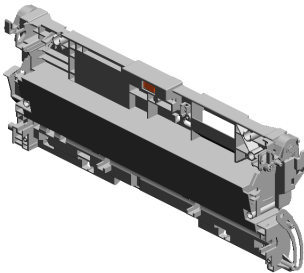
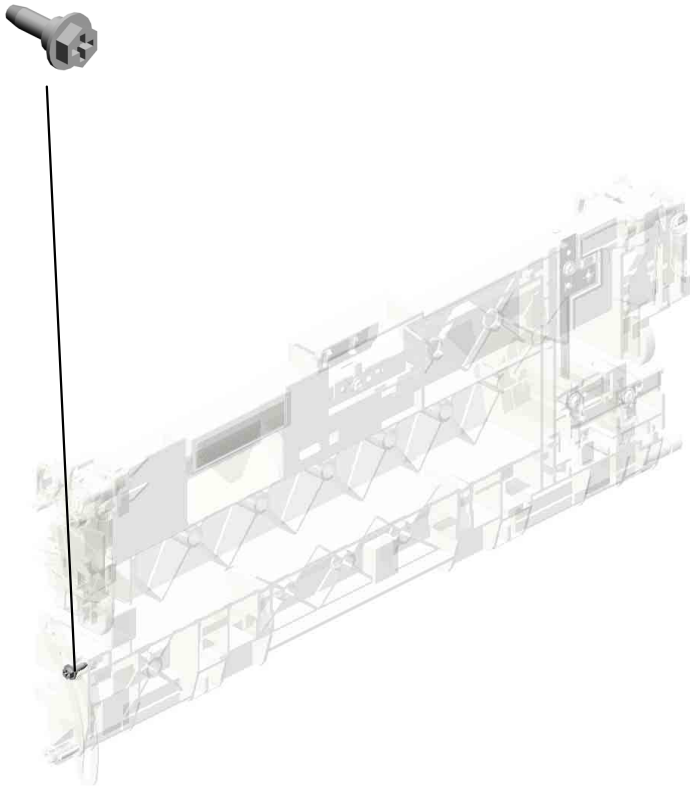
36.D1496245
GROUND PLATE:T
RANSFER/SEPARA
TION UNIT

41.D1496257
GROUND PLATE:R
EGISTRATION ROL
LER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U010_S001_S001
GUIDE PLATE:TRANSFER:SECOND:ASS'Y

46.GA143003
SCREW:MM5:2.5M
M



48.D1476215
GUIDE PLATE:TRA
NSFER:SECOND:A
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011.FUSING

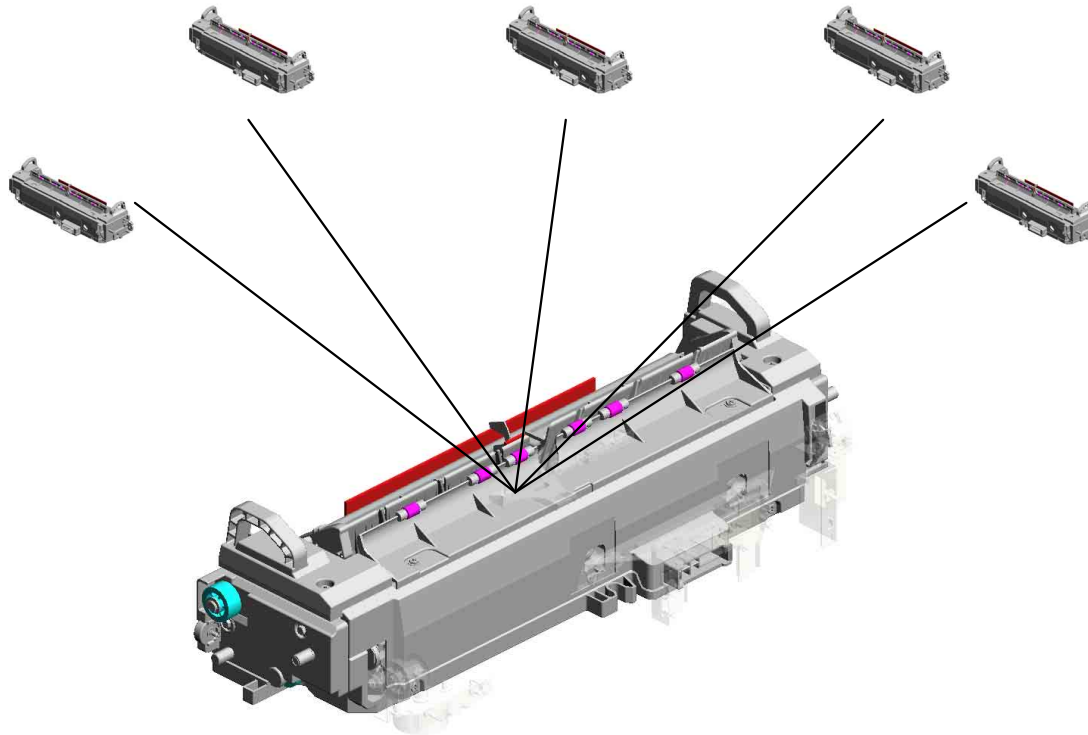
U011_S001
D1764022
(-EU,-AA,-CHN):FUSING UNIT
:SERVICE

U011_S002
D1764022
(-EU,-AA,-CHN):FUSING UNIT
:SERVICE

U011_S003
D1764021
(-NA):FUSING UNIT:SERVICE

U011_S005
D1764023
(-TWN):FUSING UNIT:SERVI
CE

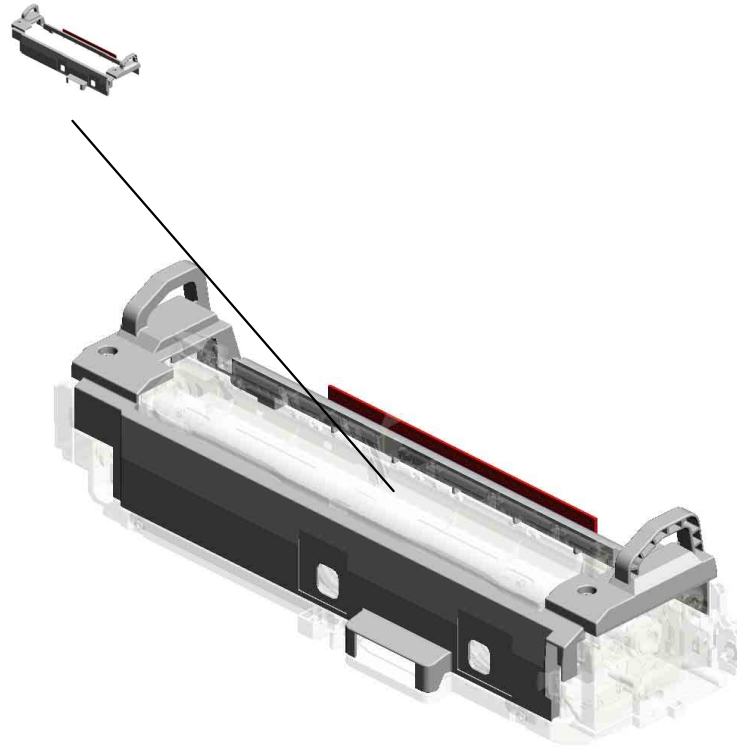
U011_S004
D1764022
(-EU,-AA,-CHN):FUSING UNIT
:SERVICE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S001.(-EU,-AA,-CHN):FUSING UNIT:SERVICE

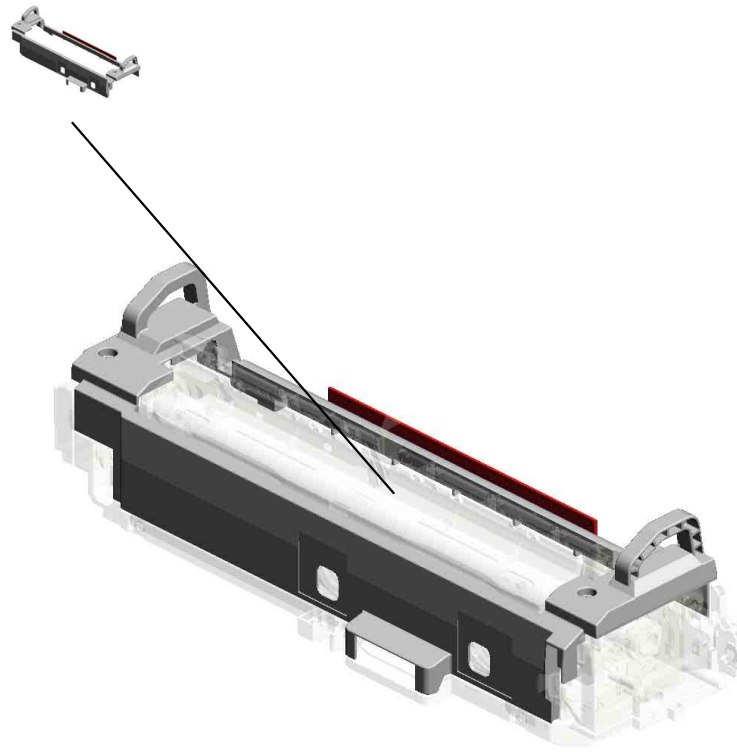
U011 S001 S001
D1494261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S002.(-EU,-AA,-CHN):FUSING UNIT:SERVICE

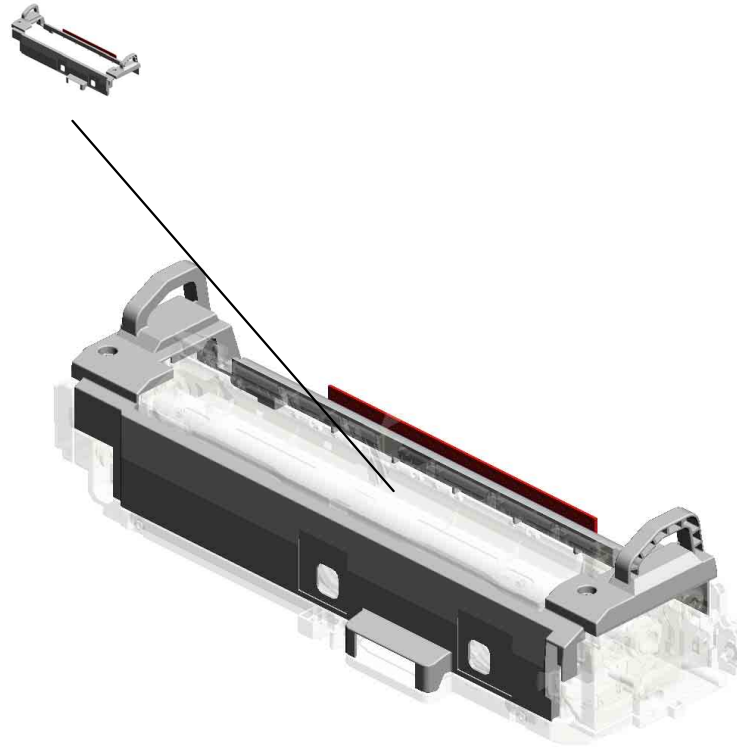
U011 S002 S001
D1494261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S003.(-NA):FUSING UNIT:SERVICE

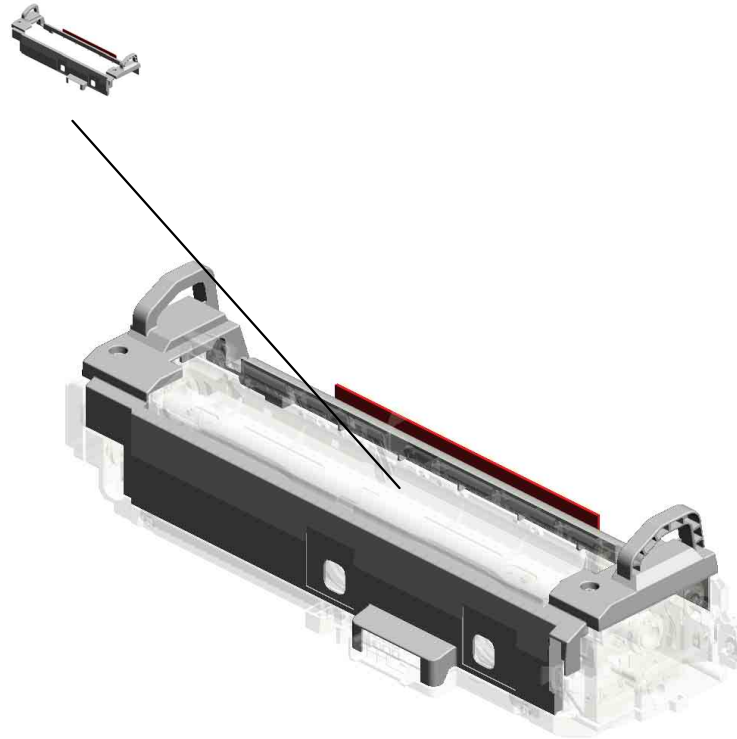
U011 S003 S001
D1494261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S004.(-EU,-AA,-CHN):FUSING UNIT:SERVICE

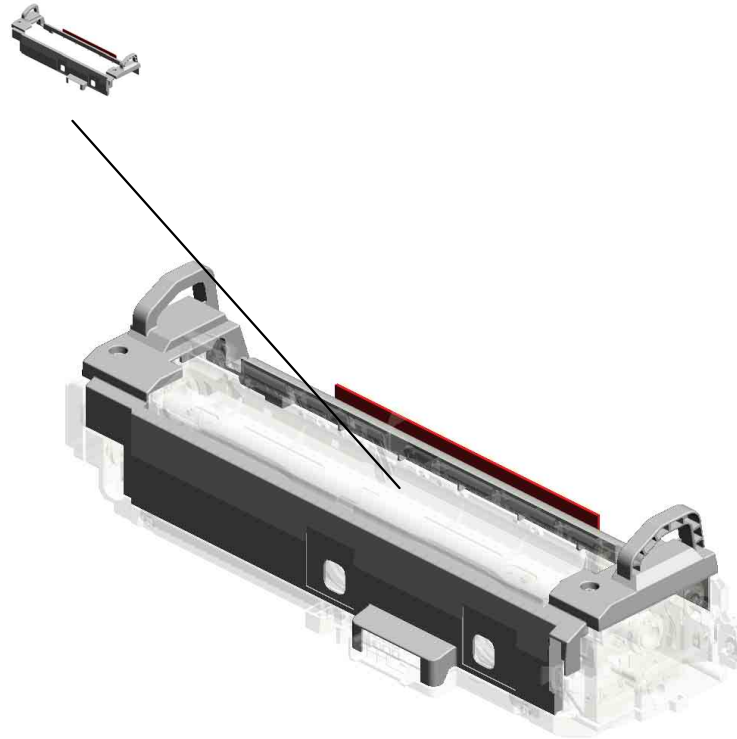
U011 S004 S001
D1494261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S005.(-TWN):FUSING UNIT:SERVICE

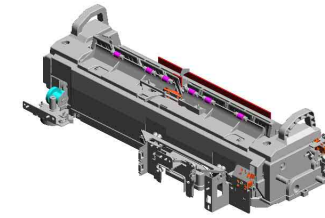
U011 S005 S001
D1494261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011 FUSING

7.07200040E (x2) RETAINING RING - M4
 1.03530060N (x2) BIND SCREW - M3 X6
 34.AW010147 PHOTO REFLECTOR SENSOR
 3.04583008N (x2) HEXAGON HEAD TAPPING SCREW:3 X8
 35.AW020190 (x3) PHOTOINTERRUPTOR



24.AA148836
SHAFT:GEAR:IDLER:WORM GEAR

29.AB012102
GEAR:IDLER:WORM GEAR

30.AB012103
GEAR:IDLER:LIGHT SHIELDING PLATE

74.D1494383
BRACKET:DC STEPPER MOTOR

73.D1494382
DC STEPPER MOTOR:ASSY

13.11050758 (x2)
CLAMP:LWSM-030 6A

82.08046123 (x2)
HEXAGONAL BOLT:W/WASHER:M3X8

12.11050723 (x2)
CLAMPS:WES-050 7

10.09574008N
SCREW:SMALL ROUND/SPRING:M4X8

72.D1494354
BRACKET:DRAWER:MAIN

43.D1054365 (x2)
HOLDER:THERMOPILE

11.11050692 (x2)
CLAMP:LES-0503

2.04543006Q (x5)
TAPPING SCREW - M3X6

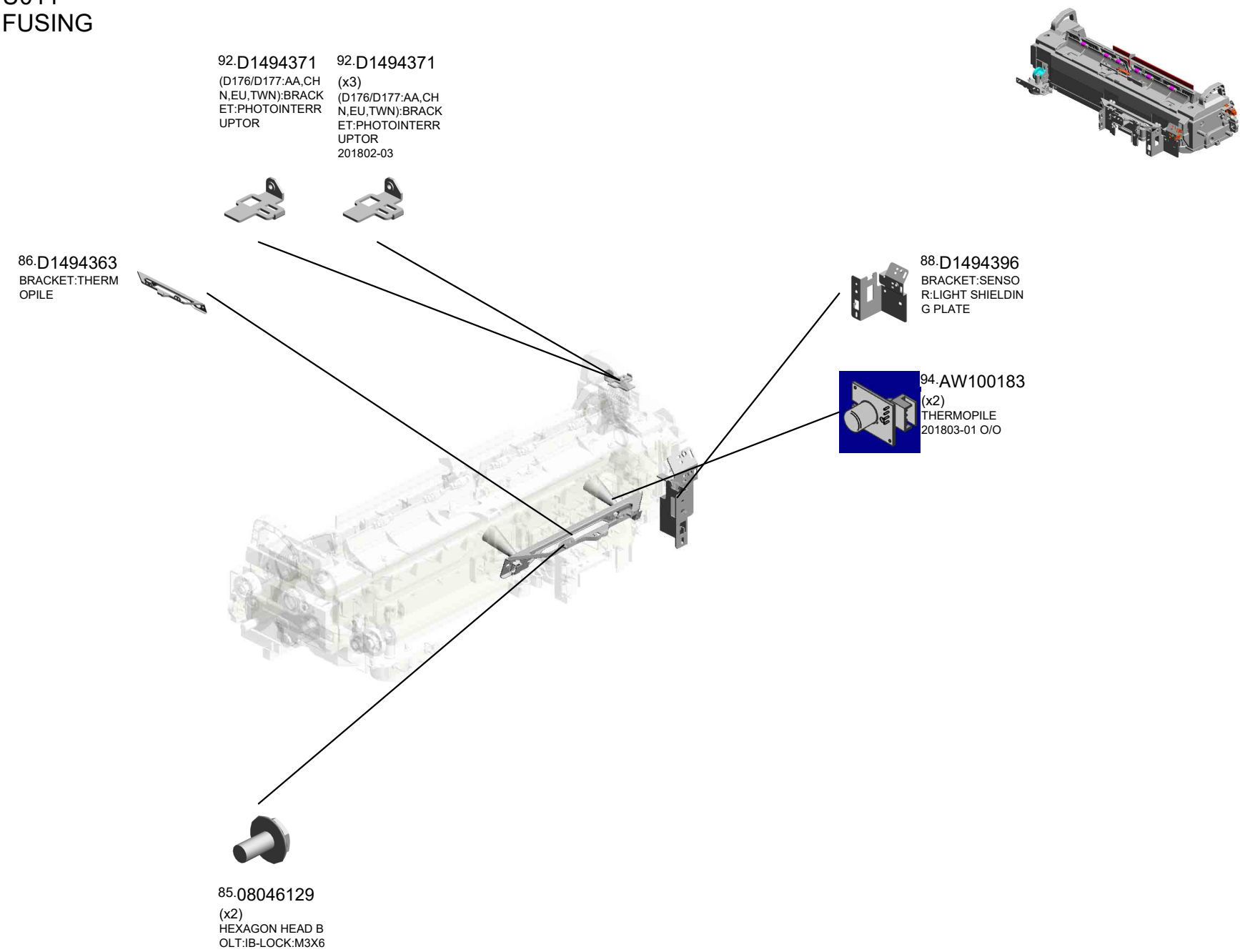
14.11050759 (x2)
CLAMP:LWSM-060 5A

23.AA143219 (x2)
STEPPED SCREW

3.04583008N(x 1)
HEXAGON HEAD TAPPING SCREW:3 X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011
FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S001 (-EU,-AA,-CHN):FUSING UNIT:SERVICE

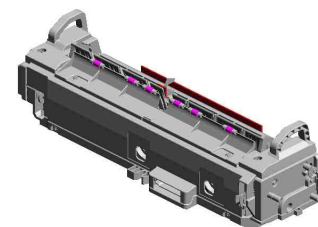
8.07200060E
(x4)
RETAINING RING -
M6

28.AB012099
GEAR:ON-OFF:PR
ESSURE ROLLER

22.AA120149
DISCHARGE BRUS
H:PRESSURE ROL
LER

39.AW100154
THERMISTOR:PRE
SSURE:MIDDLE

33.AF040064
(x6)
ROLLER:DRIVEN:F
USING EXIT



97.D1764022
[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

5.07200025E
RETAINING RING -
M2.5

20.AA061122
TORSION SPRING:
STRIPPER PLATE:
REAR

32.AE030074
(x2)
BALL BEARING:DIA
17XDIA26X5

25.AB012116
GEAR:DRIVE:FUSI
NG UNIT
201604-02 X/O

42.AW110112
THERMOSTAT:RE
AR

21.AA066423
TORSION SPRING:
GUIDE:FUSING EXI
T

4.06330100G
(x2)
PARALLEL PIN - 3X
10

19.AA061121
TORSION SPRING:
STRIPPER PLATE:
FRONT

9.07250170E
(x2)
RETAINING RING
C - M17

6.07200030E
(x2)
RETAINING RING -
M3

41.AW110111
THERMOSTAT:MID
DLE

10.09574008N
SCREW:SMALL RO
UND/SPRING:M4X8

37.AW100150
NON-CONTACT TY
PE THERMISTOR:
NC-F10:MIDDLE

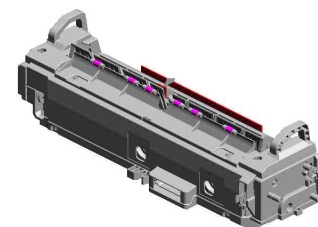
38.AW100151
NON-CONTACT TY
PE THERMISTOR:
NC-F10:FRONT

40.AW100156
THERMISTOR:PRE
SSURE:FRONT:2P

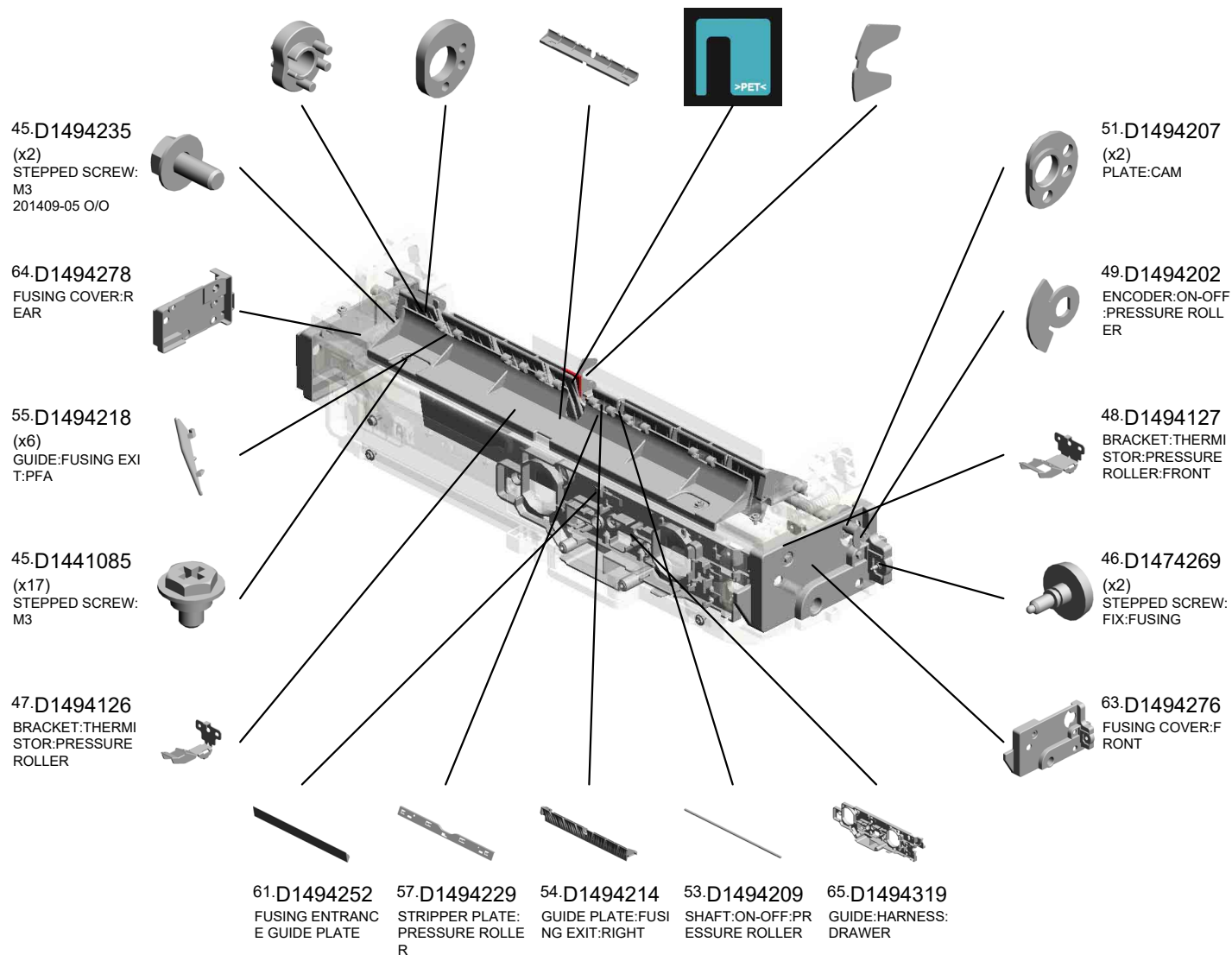
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S001 (-EU,-AA,-CHN):FUSING UNIT:SERVICE

52.D1494208 (x2) CAM:ON-OFF:PRESSURE ROLLER
50.D1494205 (x2) BRAKE:CAM
58.D1494234 GUIDE PLATE:FUSING EXIT:LEFT
60.D1494246 DECAL:GUIDE PLATE:FUSING EXIT
59.D1494245 SHEET:C:GUIDE PLATE:FUSING EXIT



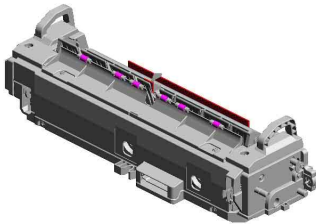
97.D1764022
[A]
(-EU,-AA,-CHN):FUSING UNIT:SERVICE
201811-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S001
(-EU,-AA,-CHN):FUSING UNIT:SERVICE

- 91.AB012119
GEAR:PRESSURE
ROLLER
201802-02 X/O
- 93.AB012120
GEAR:IDLER:PRES
SURE ROLLER
201803-02 X/O
- 66.D1494332
HOUSING:THERM
OSTAT
- 82.08046123
(x12)
HEXAGONAL BOLT
:W/WASHER:M3X8



- 97.D1764022
[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

- 71.D1494346
GUIDE:HARNES
S:HEATER

- 69.D1494337
(x2)
TERMINAL:THERM
OSTAT

- 67.D1494334
COVER:HOUSING:
THERMOSTAT

- 68.D1494335
ELECTRODE PLAT
E:CONNECTING:T
HERMOSTAT

- 98.AE020266
PRESSURE ROLLE
R:DIA32:SERVICE
PARTS
201912-01 O/O

- 83.07403808
(x2)
BALL BEARING - 8
X16X5MM

- 85.08046129
(x14)
HEXAGON HEAD B
OLT:IB-LOCK:M3X6

- 84.08046128
(x3)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10

- 79.D1764042
(-EU,-AA,-CHN):SL
EEVE:FUSING:EU:
XYZ:SERVICE
201507-08 O/O
- 90.D2414221
STRIPPER PLATE:
FUSING EXIT:ASS'
Y
201711-03 O/O
- 81.D1774274
FUSING COVER:L
OWER:XYZ
- 70.D1494342
HOUSING:NON-CO
NTACT TYPE THE
RMISTOR

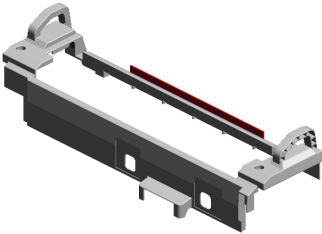
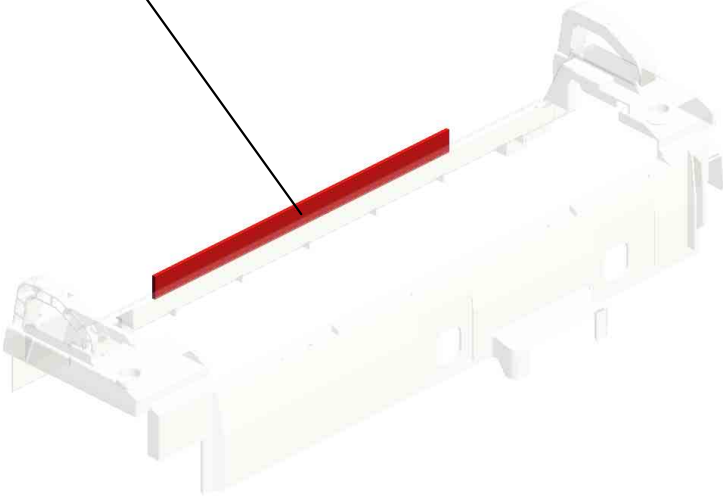


- D1764014
[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S001_S001
FUSING COVER:UPPER:ASS'Y

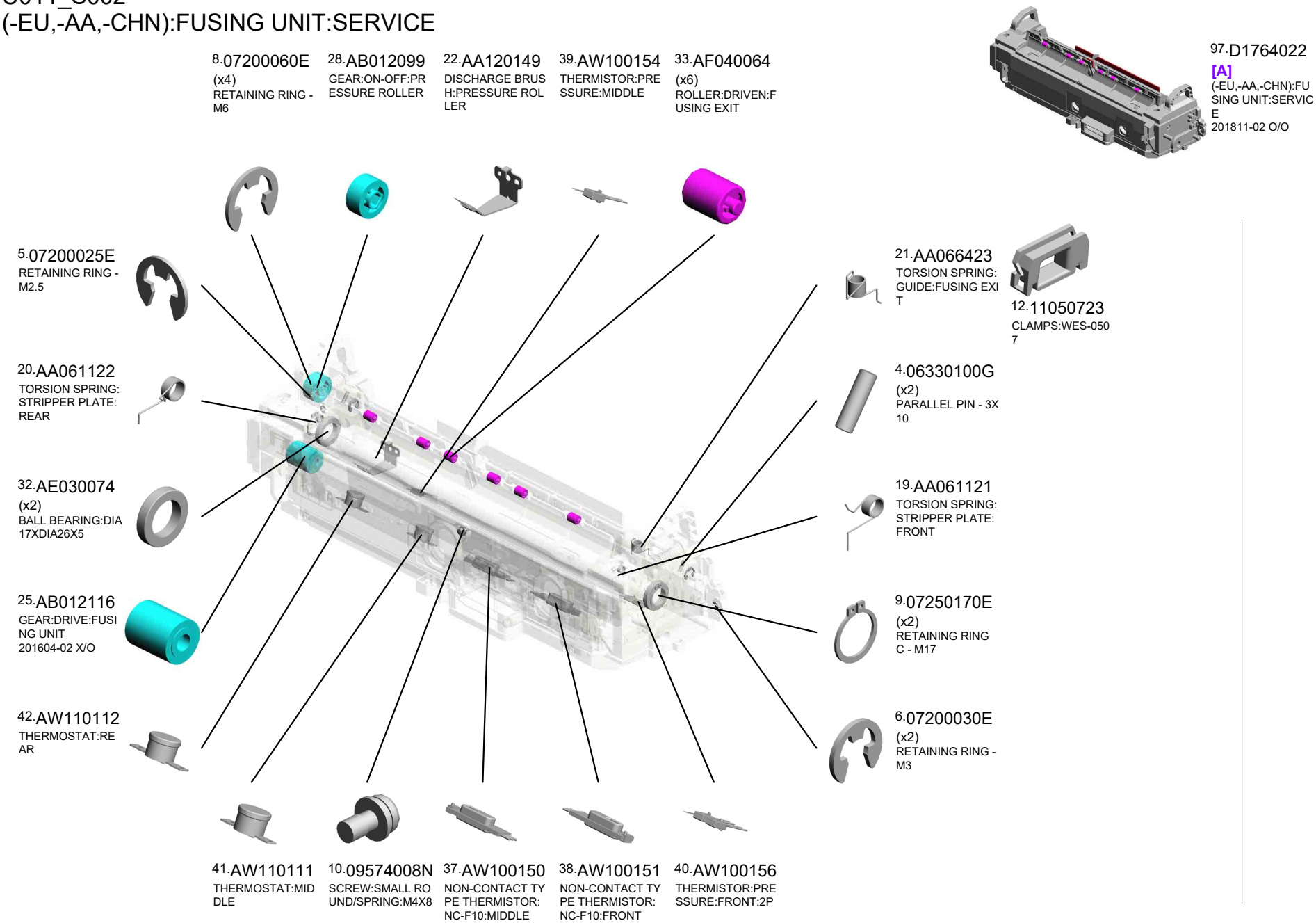
44.D1124264
DECAL:WARNING (HIGH TEMPERATU
RE):FUSING



62.D1494261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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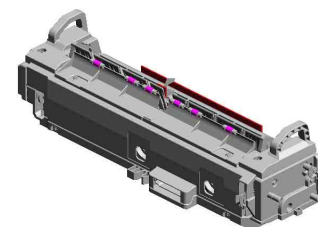
U011_S002
(-EU,-AA,-CHN):FUSING UNIT:SERVICE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S002 (-EU,-AA,-CHN):FUSING UNIT:SERVICE

52.D1494208 (x2) CAM:ON-OFF:PRESSURE ROLLER
50.D1494205 (x2) BRAKE:CAM
58.D1494234 GUIDE PLATE:FUSING EXIT:LEFT
60.D1494246 DECAL:GUIDE PLATE:FUSING EXIT
59.D1494245 SHEET:C:GUIDE PLATE:FUSING EXIT



97.D1764022
[A]
(-EU,-AA,-CHN):FUSING UNIT:SERVICE
201811-02 O/O

45.D1494235 (x2) STEPPED SCREW: M3 201409-05 O/O

64.D1494278 FUSING COVER:REAR

55.D1494218 (x6) GUIDE:FUSING EXIT:PFA

45.D1441085 (x17) STEPPED SCREW: M3

47.D1494126 BRACKET:THERMOSTOR:PRESSURE ROLLER

51.D1494207 (x2) PLATE:CAM

49.D1494202 ENCODER:ON-OFF:PRESSURE ROLLER

48.D1494127 BRACKET:THERMOSTOR:PRESSURE ROLLER:FRONT

46.D1474269 (x2) STEPPED SCREW: FIX:FUSING

63.D1494276 FUSING COVER:FRONT

61.D1494252 FUSING ENTRANCE GUIDE PLATE
57.D1494229 STRIPPER PLATE:PRESSURE ROLLER
54.D1494214 GUIDE PLATE:FUSING EXIT:RIGHT
53.D1494209 SHAFT:ON-OFF:PRESSURE ROLLER
65.D1494319 GUIDE:HARNESS:DRAWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S002
(-EU,-AA,-CHN):FUSING UNIT:SERVICE

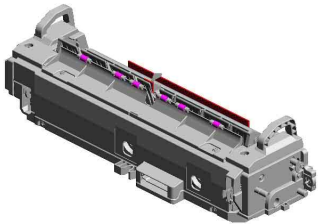
- 91.AB012119

GEAR:PRESSURE
ROLLER
201802-02 X/O
- 93.AB012120

GEAR:IDLER:PRES
SURE ROLLER
201803-02 X/O
- 66.D1494332

HOUSING:THERM
OSTAT
- 82.08046123

(x12)
HEXAGONAL BOLT
:W/WASHER:M3X8



- 97.D1764022

[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

- 71.D1494346

GUIDE:HARNES
S:HEATER

- 69.D1494337

(x2)
TERMINAL:THERM
OSTAT

- 67.D1494334

COVER:HOUSING:
THERMOSTAT

- 68.D1494335

ELECTRODE PLAT
E:CONNECTING:T
HERMOSTAT

- 98.AE020266

PRESSURE ROLLE
R:DIA32:SERVICE
PARTS
201912-01 O/O

- 83.07403808

(x2)
BALL BEARING - 8
X16X5MM

- 85.08046129

(x14)
HEXAGON HEAD B
OLT:IB-LOCK:M3X6

- 84.08046128

(x3)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



- D1764014

[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

- 79.D1764042

(-EU,-AA,-CHN):SL
EEVE:FUSING:EU:
XYZ:SERVICE
201507-08 O/O
- 90.D2414221

STRIPPER PLATE:
FUSING EXIT:ASS'
Y
201711-03 O/O
- 81.D1774274

FUSING COVER:L
OWER:XYZ
- 70.D1494342

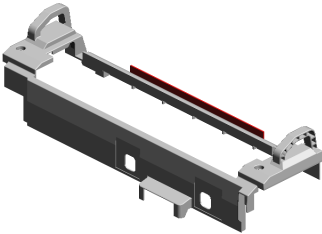
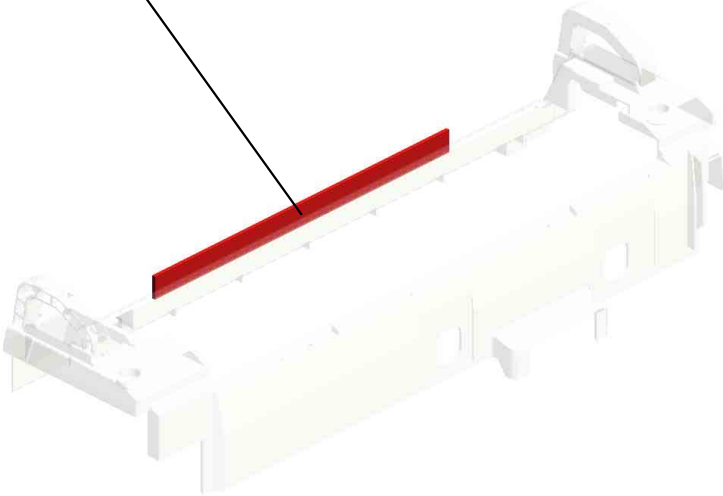
HOUSING:NON-CO
NTACT TYPE THE
RMISTOR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S002_S001
FUSING COVER:UPPER:ASS'Y

44.D1124264

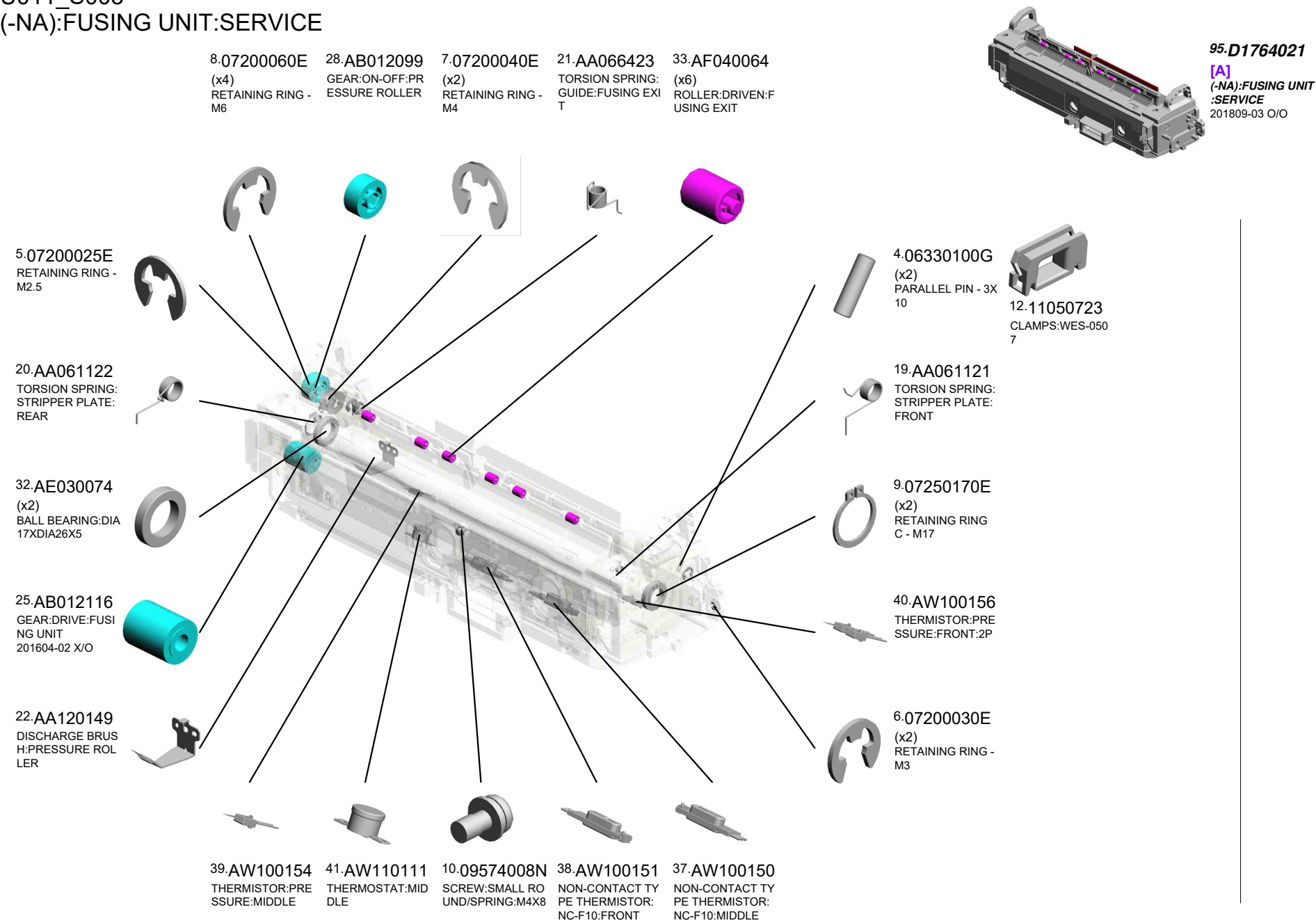
DECAL:WARNING (HIGH TEMPERATU RE):FUSING



62.D1494261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S003
(-NA):FUSING UNIT:SERVICE

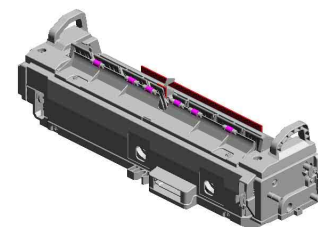


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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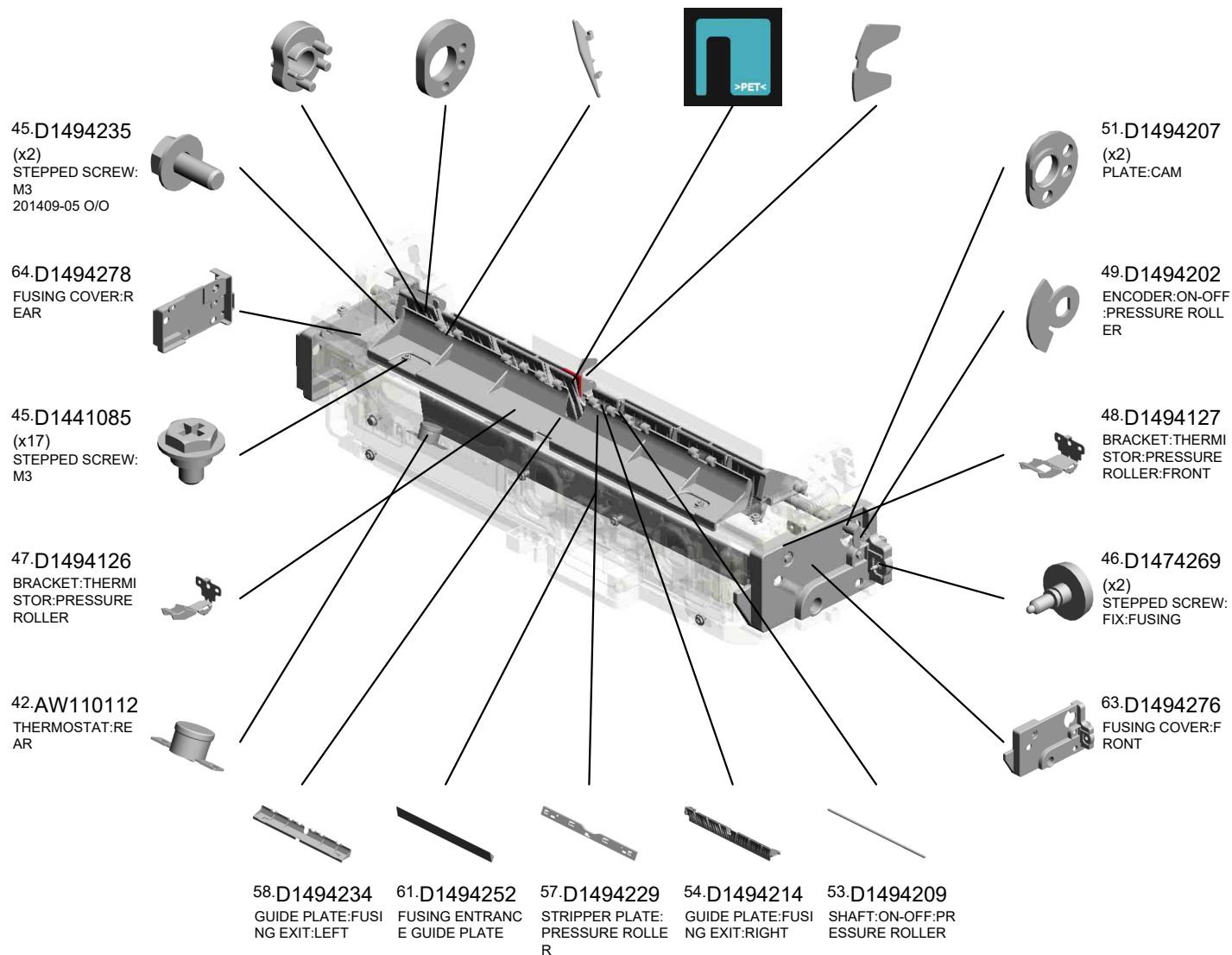
U011_S003

(-NA):FUSING UNIT:SERVICE

52.D1494208 (x2) CAM:ON-OFF:PRESSURE ROLLER
 50.D1494205 (x2) BRAKE:CAM
 55.D1494218 (x6) GUIDE:FUSING EXIT:PFA
 60.D1494246 DECAL:GUIDE PLATE:FUSING EXIT
 59.D1494245 SHEET:C:GUIDE PLATE:FUSING EXIT

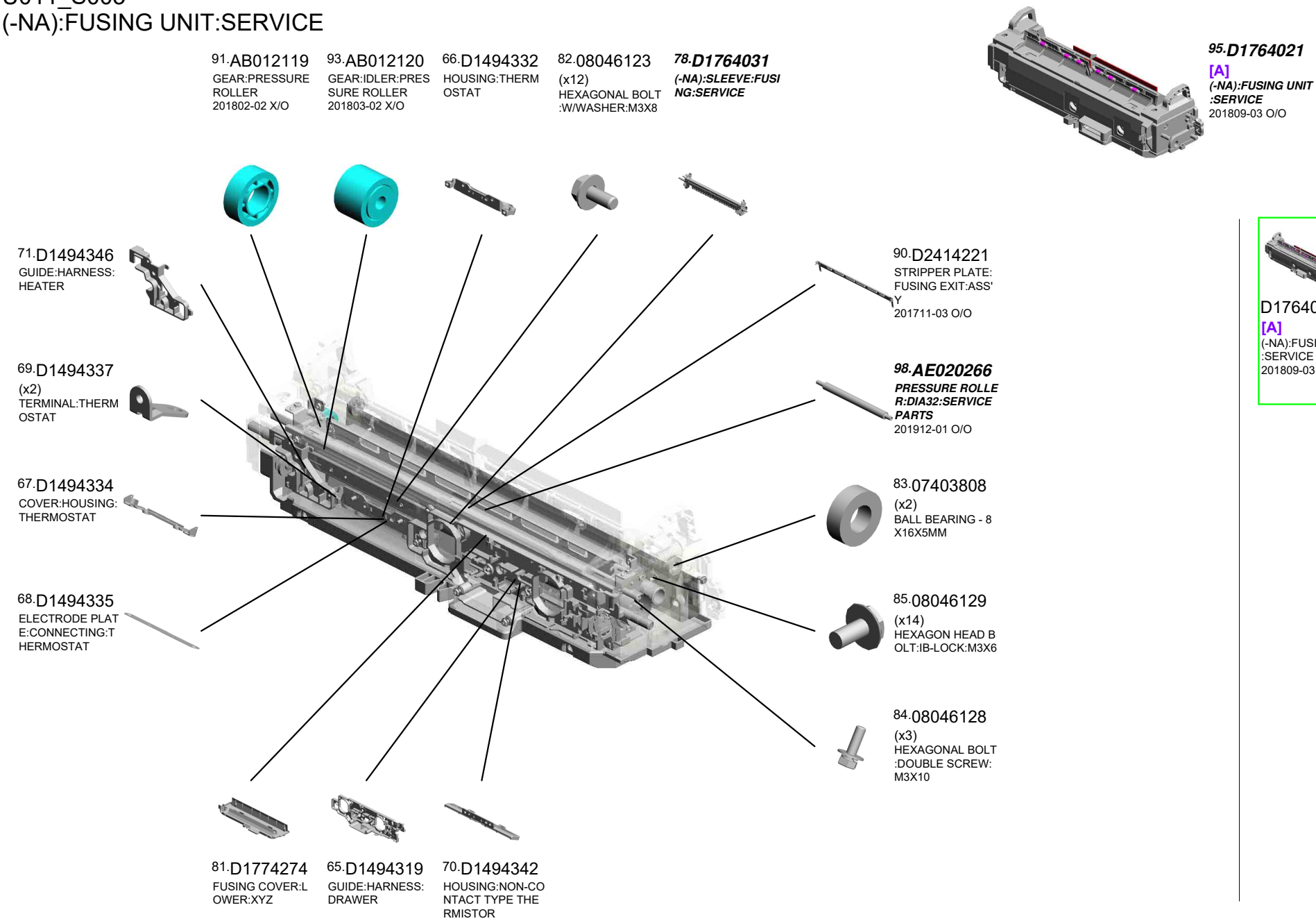


95.D1764021
 [A]
 (-NA):FUSING UNIT
 :SERVICE
 201809-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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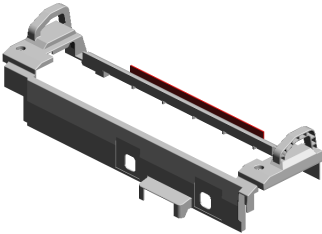
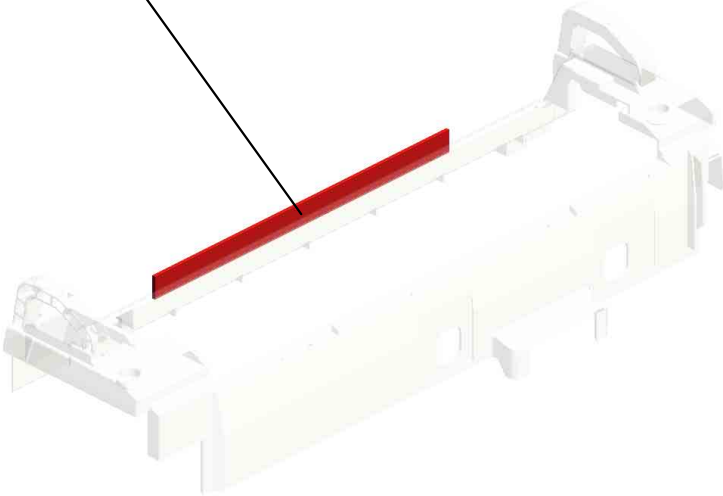
U011_S003
(-NA):FUSING UNIT:SERVICE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S003_S001
FUSING COVER:UPPER:ASS'Y

44.D1124264
DECAL:WARNING (HIGH TEMPERATU RE):FUSING

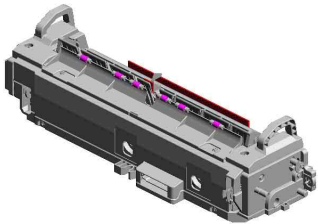


62.D1494261
FUSING COVER:UPPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S004
(-EU,-AA,-CHN):FUSING UNIT:SERVICE

- 8.07200060E
(x4)
RETAINING RING -
M6
- 28.AB012099
GEAR:ON-OFF:PR
ESSURE ROLLER
- 21.AA066423
TORSION SPRING:
GUIDE:FUSING EXI
T
- 22.AA120149
DISCHARGE BRUS
H:PRESSURE ROL
LER
- 33.AF040064
(x6)
ROLLER:DRIVEN:F
USING EXIT



97.D1764022
[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

5.07200025E
RETAINING RING -
M2.5

20.AA061122
TORSION SPRING:
STRIPPER PLATE:
REAR

32.AE030074
(x2)
BALL BEARING:DIA
17XDIA26X5

25.AB012116
GEAR:DRIVE:FUSI
NG UNIT
201604-02 X/O

42.AW110112
THERMOSTAT:RE
AR

4.06330100G
(x2)
PARALLEL PIN - 3X
10

45.D1441085
STEPPED SCREW:
M3

19.AA061121
TORSION SPRING:
STRIPPER PLATE:
FRONT

9.07250170E
(x2)
RETAINING RING
C - M17

40.AW100156
THERMISTOR:PRE
SSURE:FRONT:2P

6.07200030E
(x2)
RETAINING RING -
M3

- 39.AW100154
THERMISTOR:PRE
SSURE:MIDDLE
- 41.AW110111
THERMOSTAT:MID
DLE
- 10.09574008N
SCREW:SMALL RO
UND/SPRING:M4X8
- 37.AW100150
NON-CONTACT TY
PE THERMISTOR:
NC-F10:MIDDLE
- 38.AW100151
NON-CONTACT TY
PE THERMISTOR:
NC-F10:FRONT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S004 (-EU,-AA,-CHN):FUSING UNIT:SERVICE

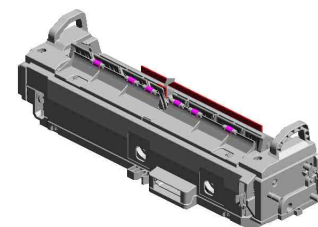
50.D1494205
(x2)
BRAKE:CAM

52.D1494208
(x2)
CAM:ON-OFF:PRE
SSURE ROLLER

58.D1494234
GUIDE PLATE:FUSI
NG EXIT:LEFT

60.D1494246
DECAL:GUIDE PLA
TE:FUSING EXIT

59.D1494245
SHEET:C:GUIDE P
LATE:FUSING EXIT



97.D1764022
[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

45.D1494235
(x2)
STEPPED SCREW:
M3
201409-05 O/O

64.D1494278
FUSING COVER:R
EAR

55.D1494218
(x6)
GUIDE:FUSING EXI
T:PFA

45.D1441085
(x16)
STEPPED SCREW:
M3

47.D1494126
BRACKET:THERMI
STOR:PRESSURE
ROLLER

51.D1494207
(x2)
PLATE:CAM

49.D1494202
ENCODER:ON-OFF
:PRESSURE ROLL
ER

48.D1494127
BRACKET:THERMI
STOR:PRESSURE
ROLLER:FRONT

46.D1474269
(x2)
STEPPED SCREW:
FIX:FUSING

63.D1494276
FUSING COVER:F
RONT

61.D1494252
FUSING ENTRANC
E GUIDE PLATE

57.D1494229
STRIPPER PLATE:
PRESSURE ROLL
ER

54.D1494214
GUIDE PLATE:FUSI
NG EXIT:RIGHT

53.D1494209
SHAFT:ON-OFF:PR
ESSURE ROLLER

65.D1494319
GUIDE:HARNESS:
DRAWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S004
(-EU,-AA,-CHN):FUSING UNIT:SERVICE

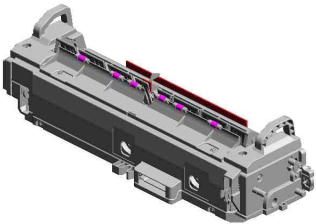
- 91.AB012119

GEAR:PRESSURE
ROLLER
201802-02 X/O
- 93.AB012120

GEAR:IDLER:PRES
SURE ROLLER
201803-02 X/O
- 66.D1494332

HOUSING:THERM
OSTAT
- 82.08046123

(x12)
HEXAGONAL BOLT
:W/WASHER:M3X8



- 97.D1764022

[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

- 71.D1494346

GUIDE:HARNES
S:HEATER

- 69.D1494337

(x2)
TERMINAL:THERM
OSTAT

- 67.D1494334

COVER:HOUSING:
THERMOSTAT

- 68.D1494335

ELECTRODE PLAT
E:CONNECTING:T
HERMOSTAT

- 98.AE020266

PRESSURE ROLLE
R:DIA32:SERVICE
PARTS
201912-01 O/O

- 83.07403808

(x2)
BALL BEARING - 8
X16X5MM

- 85.08046129

(x14)
HEXAGON HEAD B
OLT:IB-LOCK:M3X6

- 84.08046128

(x3)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



- D1764014

[A]
(-EU,-AA,-CHN):FU
SING UNIT:SERVIC
E
201811-02 O/O

- 79.D1764042

(-EU,-AA,-CHN):SL
EEVE:FUSING:EU:
XYZ:SERVICE
201507-08 O/O
- 90.D2414221

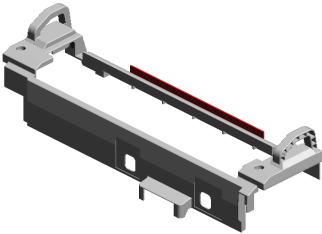
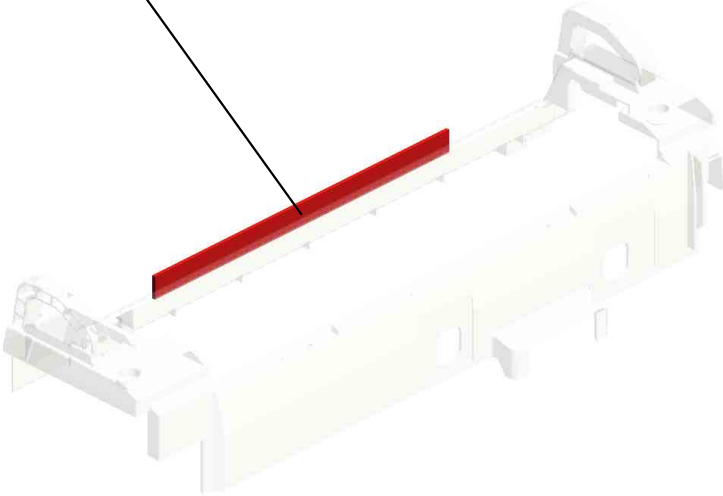
STRIPPER PLATE:
FUSING EXIT:ASS'
Y
201711-03 O/O
- 81.D1774274

FUSING COVER:L
OWER:XYZ
- 70.D1494342

HOUSING:NON-CO
NTACT TYPE THE
RMISTOR

U011_S004_S001
FUSING COVER:UPPER:ASS'Y

44.D1124264
DECAL:WARNING (HIGH TEMPERATU RE):FUSING

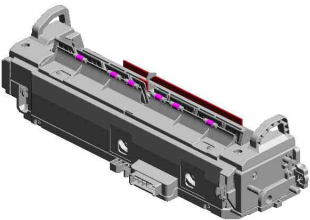


62.D1494261
FUSING COVER:UPPER:ASS'Y

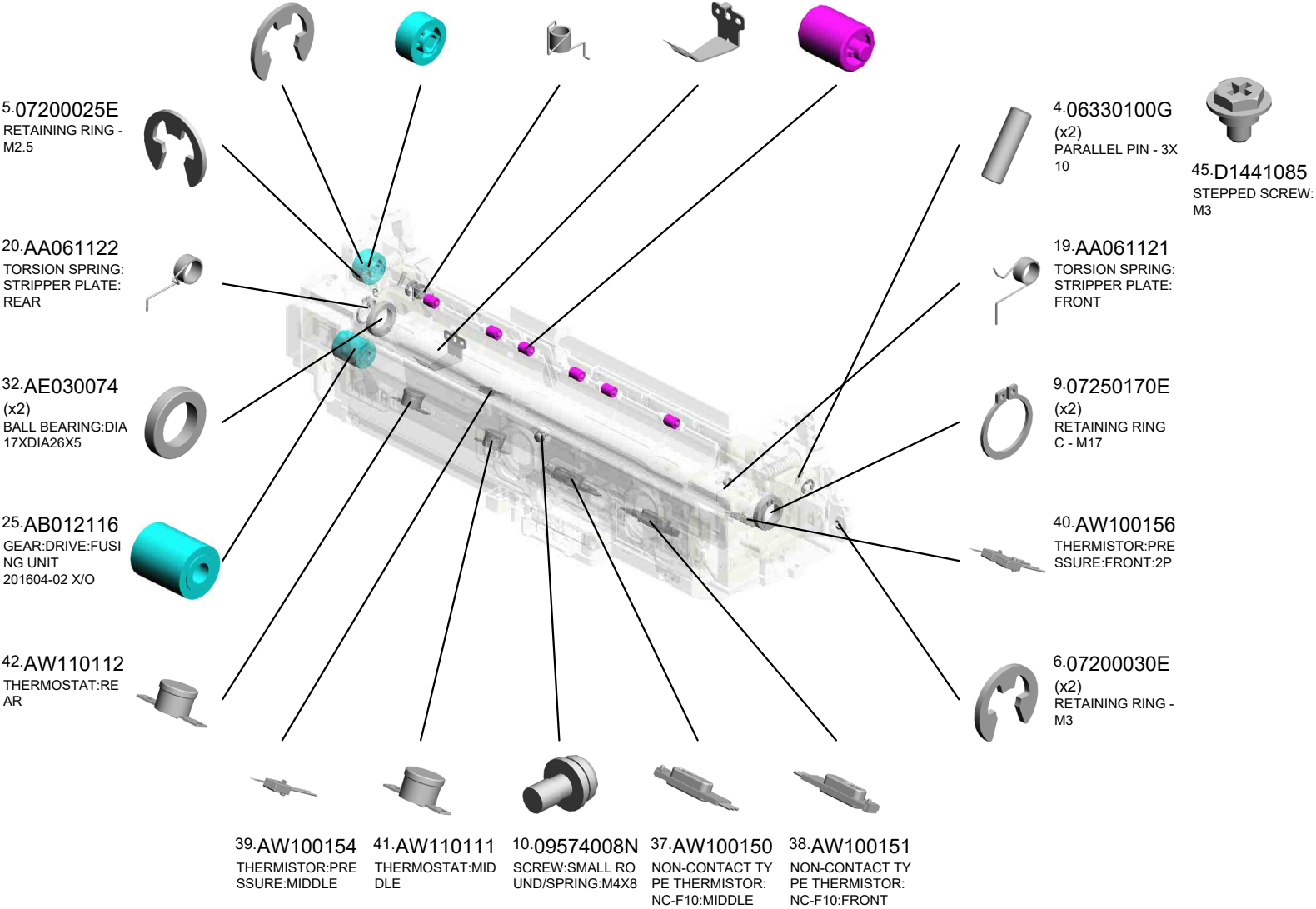
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S005
(-TWN):FUSING UNIT:SERVICE

- 8.07200060E
(x4)
RETAINING RING -
M6
- 28.AB012099
GEAR:ON-OFF:PR
ESSURE ROLLER
- 21.AA066423
TORSION SPRING:
GUIDE:FUSING EXI
T
- 22.AA120149
DISCHARGE BRUS
H:PRESSURE ROL
LER
- 33.AF040064
(x6)
ROLLER:DRIVEN:F
USING EXIT



96.D1764023
[A]
(-TWN):FUSING UNI
T:SERVICE
201809-04 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S005 (-TWN):FUSING UNIT:SERVICE

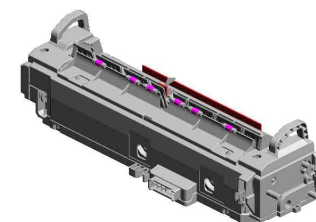
50.D1494205
(x2)
BRAKE:CAM

52.D1494208
(x2)
CAM:ON-OFF:PRE
SSURE ROLLER

58.D1494234
GUIDE PLATE:FUSI
NG EXIT:LEFT

60.D1494246
DECAL:GUIDE PLA
TE:FUSING EXIT

59.D1494245
SHEET:C:GUIDE P
LATE:FUSING EXIT



96.D1764023
[A]
(-TWN):FUSING UNI
T:SERVICE
201809-04 O/O

45.D1494235
(x2)
STEPPED SCREW:
M3
201409-05 O/O

64.D1494278
FUSING COVER:R
EAR

55.D1494218
(x6)
GUIDE:FUSING EXI
T:PFA

45.D1441085
(x16)
STEPPED SCREW:
M3

47.D1494126
BRACKET:THERMI
STOR:PRESSURE
ROLLER

51.D1494207
(x2)
PLATE:CAM

49.D1494202
ENCODER:ON-OFF
:PRESSURE ROLL
ER

48.D1494127
BRACKET:THERMI
STOR:PRESSURE
ROLLER:FRONT

46.D1474269
(x2)
STEPPED SCREW:
FIX:FUSING

63.D1494276
FUSING COVER:F
RONT

61.D1494252
FUSING ENTRANC
E GUIDE PLATE

57.D1494229
STRIPPER PLATE:
PRESSURE ROLL
ER

54.D1494214
GUIDE PLATE:FUSI
NG EXIT:RIGHT

53.D1494209
SHAFT:ON-OFF:PR
ESSURE ROLLER

65.D1494319
GUIDE:HARNESS:
DRAWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S005
(-TWN):FUSING UNIT:SERVICE

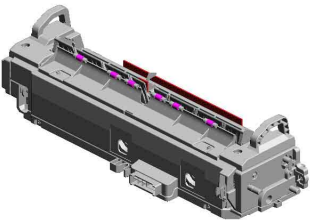
- 91.AB012119

GEAR:PRESSURE
ROLLER
201802-02 X/O
- 93.AB012120

GEAR:IDLER:PRES
SURE ROLLER
201803-02 X/O
- 66.D1494332

HOUSING:THERM
OSTAT
- 82.08046123

(x12)
HEXAGONAL BOLT
:W/WASHER:M3X8



96.D1764023
[A]
(-TWN):FUSING UNI
T:SERVICE
201809-04 O/O

71.D1494346
GUIDE:HARNES
S:HEATER

69.D1494337
(x2)
TERMINAL:THERM
OSTAT

67.D1494334
COVER:HOUSING:
THERMOSTAT

68.D1494335
ELECTRODE PLAT
E:CONNECTING:T
HERMOSTAT

98.AE020266
PRESSURE ROLLE
R:DIA32:SERVICE
PARTS
201912-01 O/O

83.07403808
(x2)
BALL BEARING - 8
X16X5MM

85.08046129
(x14)
HEXAGON HEAD B
OLT:IB-LOCK:M3X6

84.08046128
(x3)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10

- 87.D1764043

(-TWN):SLEEVE:FU
SING:SERVICE
- 90.D2414221

STRIPPER PLATE:
FUSING EXIT:ASS'
Y
201711-03 O/O
- 81.D1774274

FUSING COVER:L
OWER:XYZ
- 70.D1494342

HOUSING:NON-CO
NTACT TYPE THE
RMISTOR

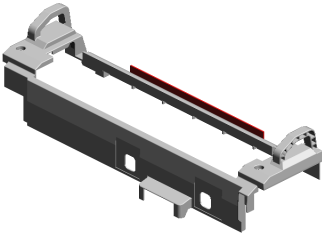
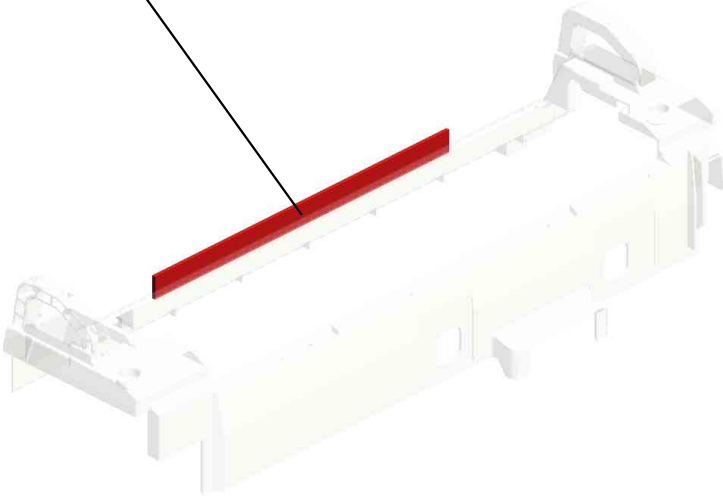


D1764007
[A]
(-TWN):FUSING UNI
T:XYZ:SERVICE
201809-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U011_S005_S001
FUSING COVER:UPPER:ASS'Y

44.D1124264
DECAL:WARNING (HIGH TEMPERATU RE):FUSING

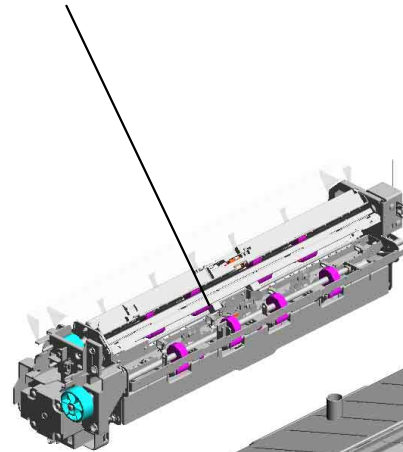


62.D1494261
FUSING COVER:UPPER:ASS'Y

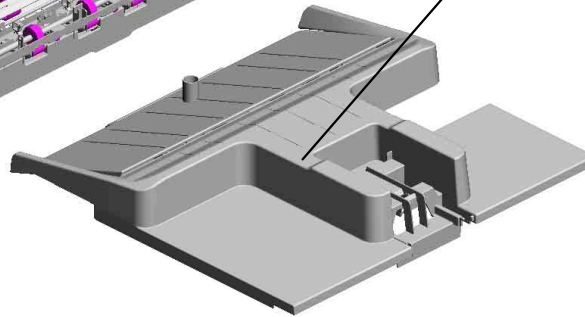
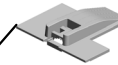
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U012.PAPER EXIT

U012_S002
D1754401
PAPER EXIT UNIT:ASS'Y



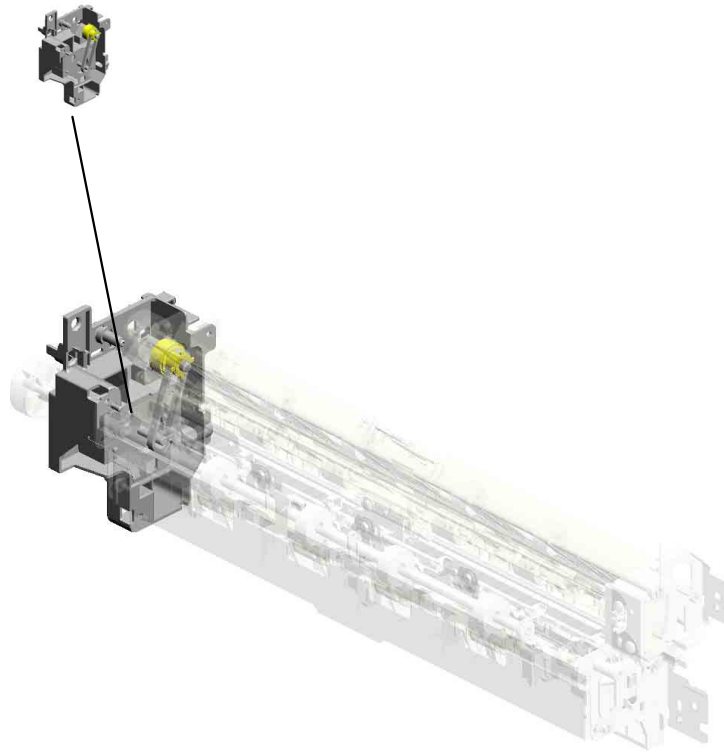
U012_S001
D1494495
TRAY:EXIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U012_S002.PAPER EXIT UNIT:ASS'Y

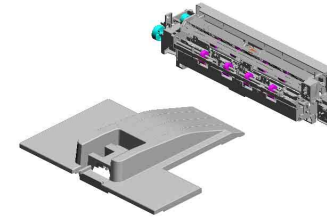
U012 S002 S001
D1494424
DC STEPPER MOTOR:REVE
RSE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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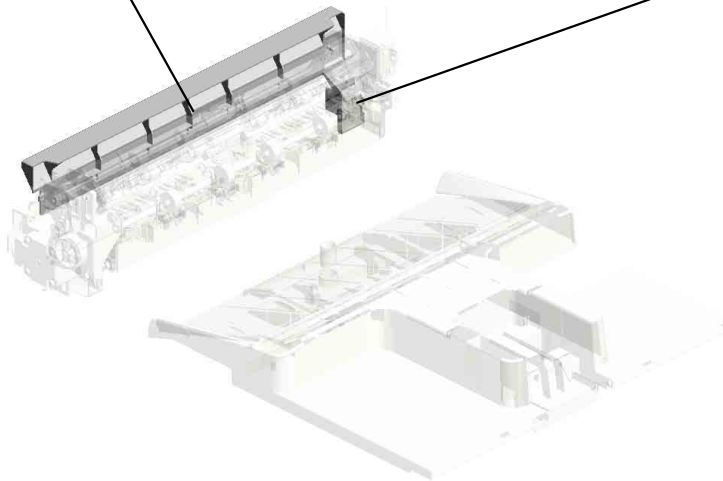
U012 PAPER EXIT

50.D1494491
INNER COVER:EXI
T



3.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8

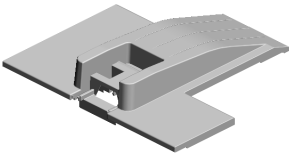
2.04543006Q(x 3)
TAPPING SCREW - M3X6



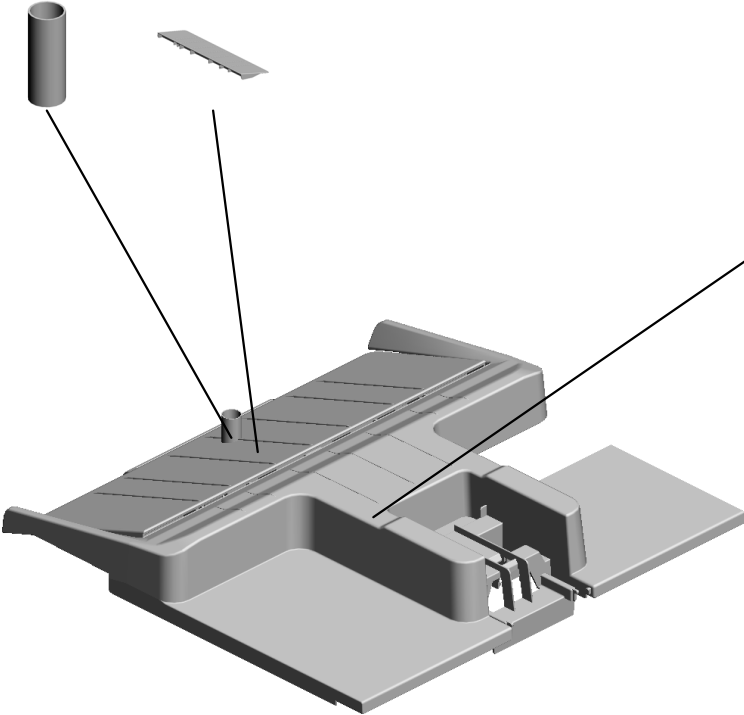
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U012_S001
TRAY:EXIT:ASS'Y

51.D1494493 52.D1494494
COMPRESSION SP BASE:TRAY:EXIT
RING:BASE:TRAY:
EXIT



53.D1494495
TRAY:EXIT:ASS'Y

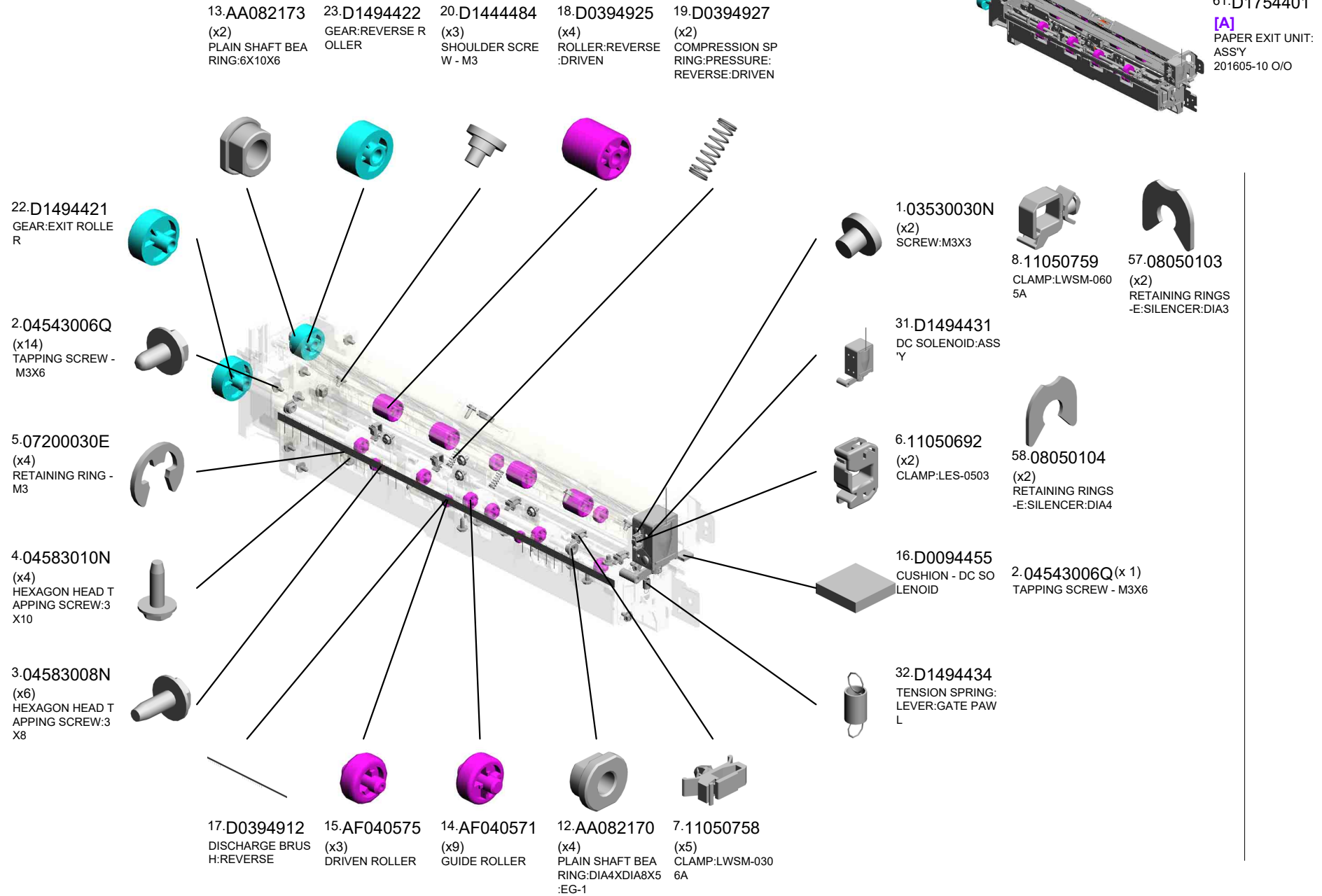


54.D1494498
TRAY:EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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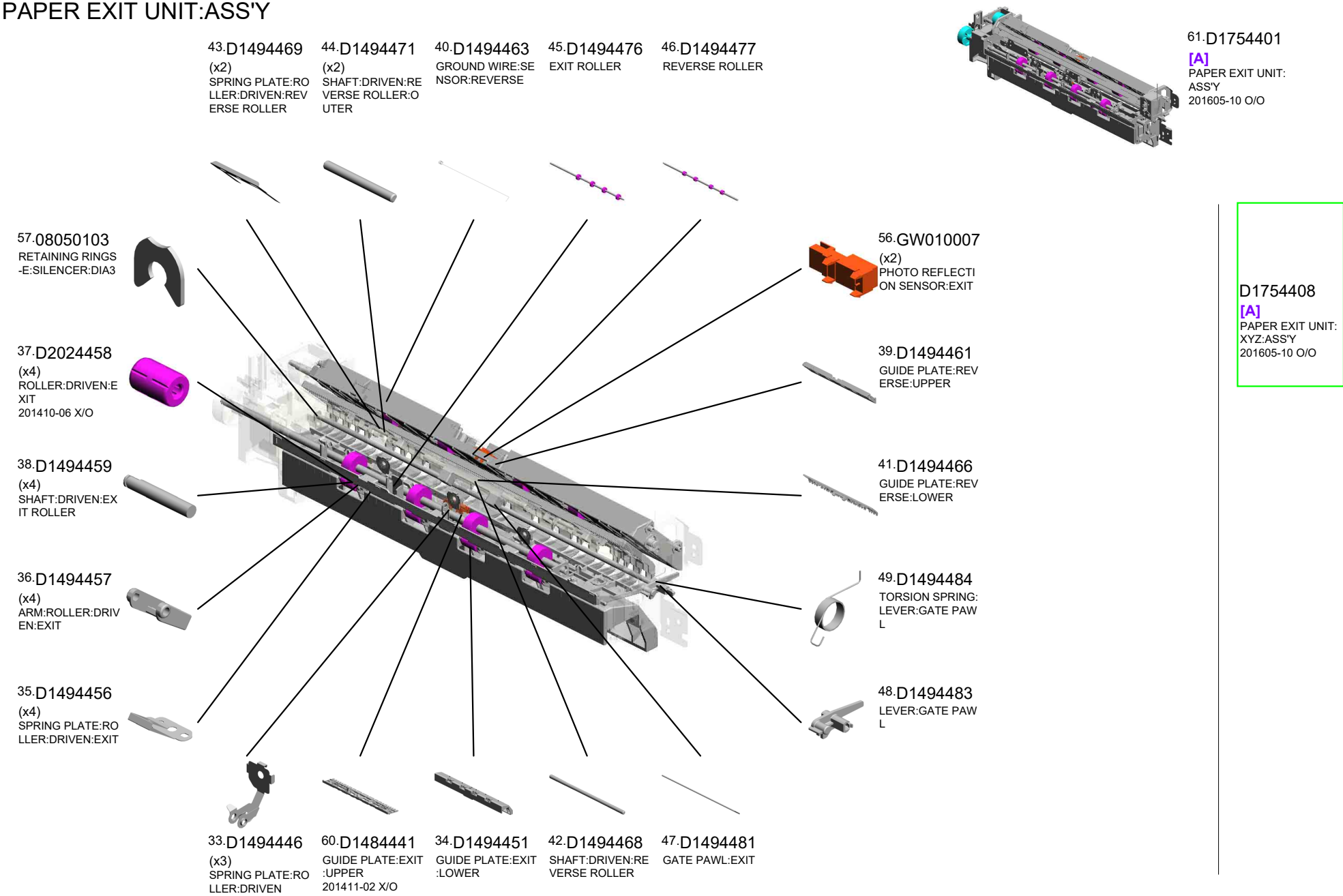
U012_S002

PAPER EXIT UNIT:ASS'Y



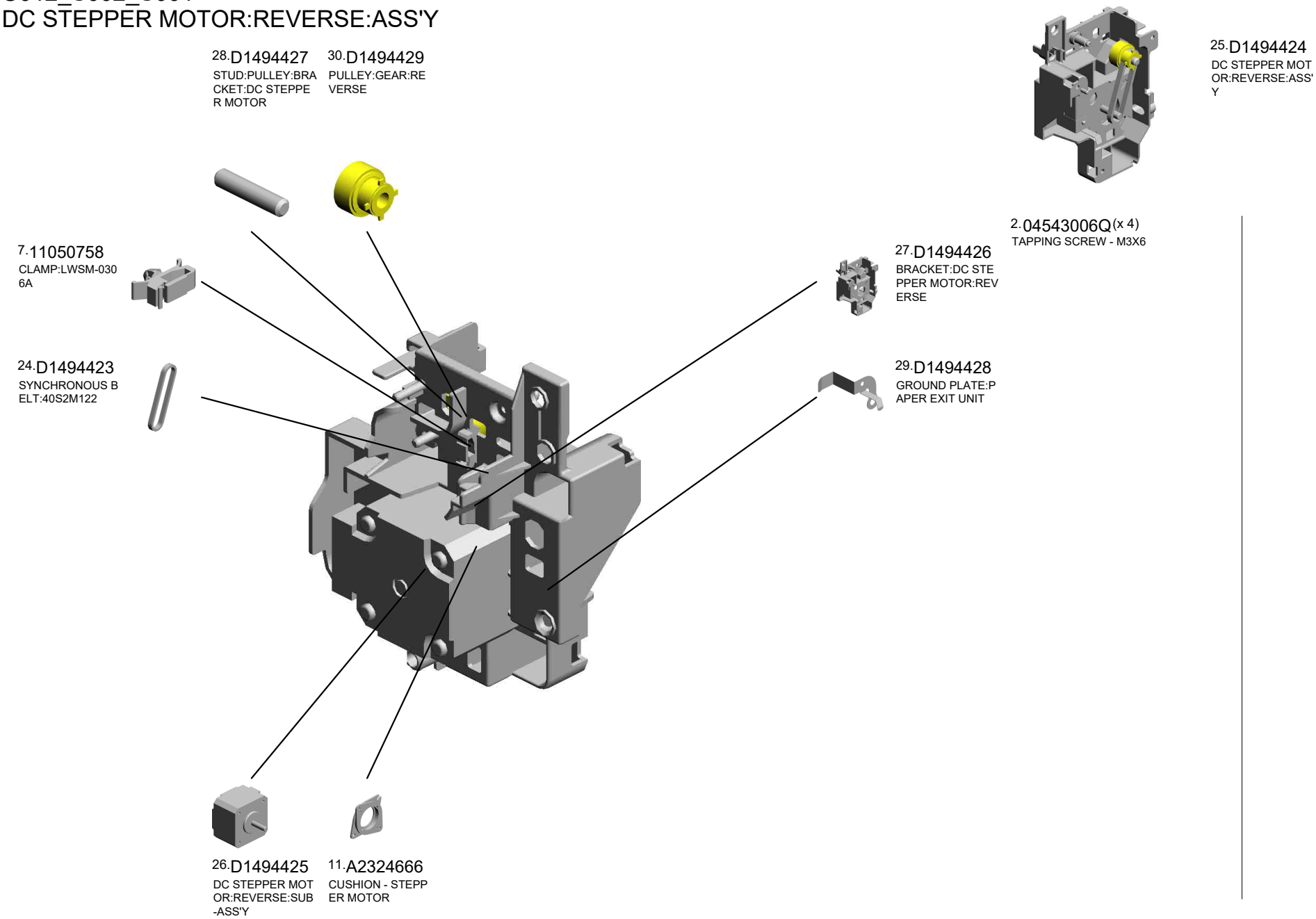
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002
PAPER EXIT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

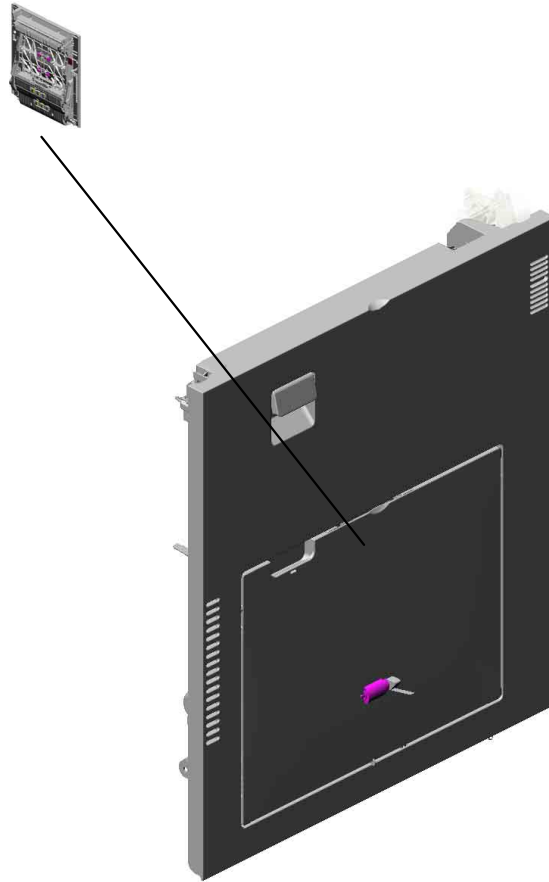
U012_S002_S001
DC STEPPER MOTOR:REVERSE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013.DUPLEX

U013 S001
D1754523
DUPLEX UNIT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001.DUPLEX UNIT:ASS'Y

U013 S001 S004
D1484833
MANUAL FEED TABLE:EXP:A
SS'Y

U013 S001 S001
D1482670
GUIDE PLATE:VERTICAL TR
ANSPORT:NO.1:DRIVEN:ASS
'Y

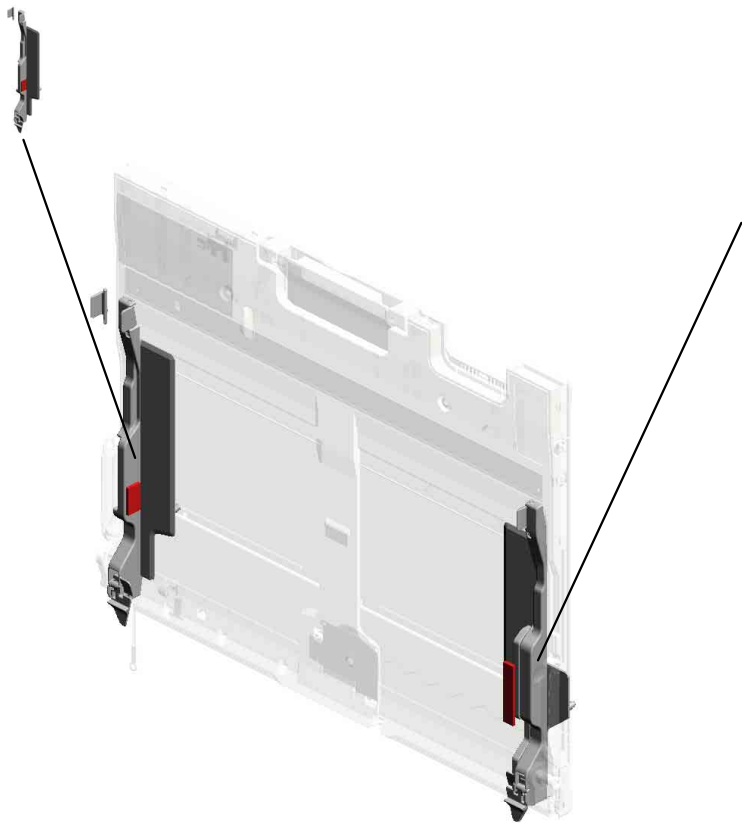
U013 S001 S003
D1754821
MANUAL FEED UNIT:ASS'Y

U013 S001 S002
D1482685
GUIDE PLATE:VERTICAL TR
ANSPORT:NO.2:DRIVEN:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001_S004.MANUAL FEED TABLE:EXP:ASS'Y

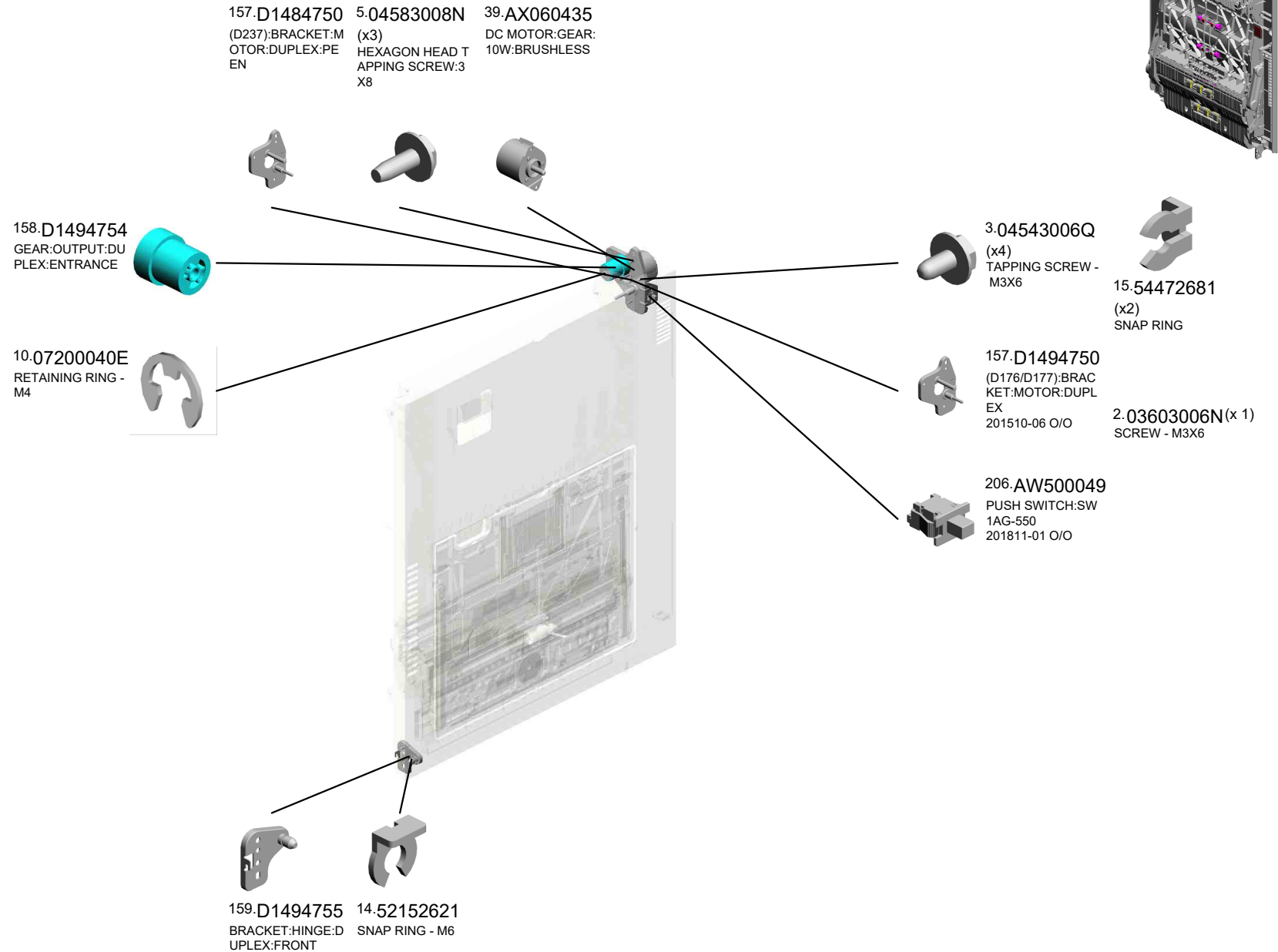
U013 S001 S004 S002
D1494778
SIDE FENCE:REAR:ASS'Y



U013 S001 S004_S001
D1494835
SIDE FENCE:FRONT:ASS'Y

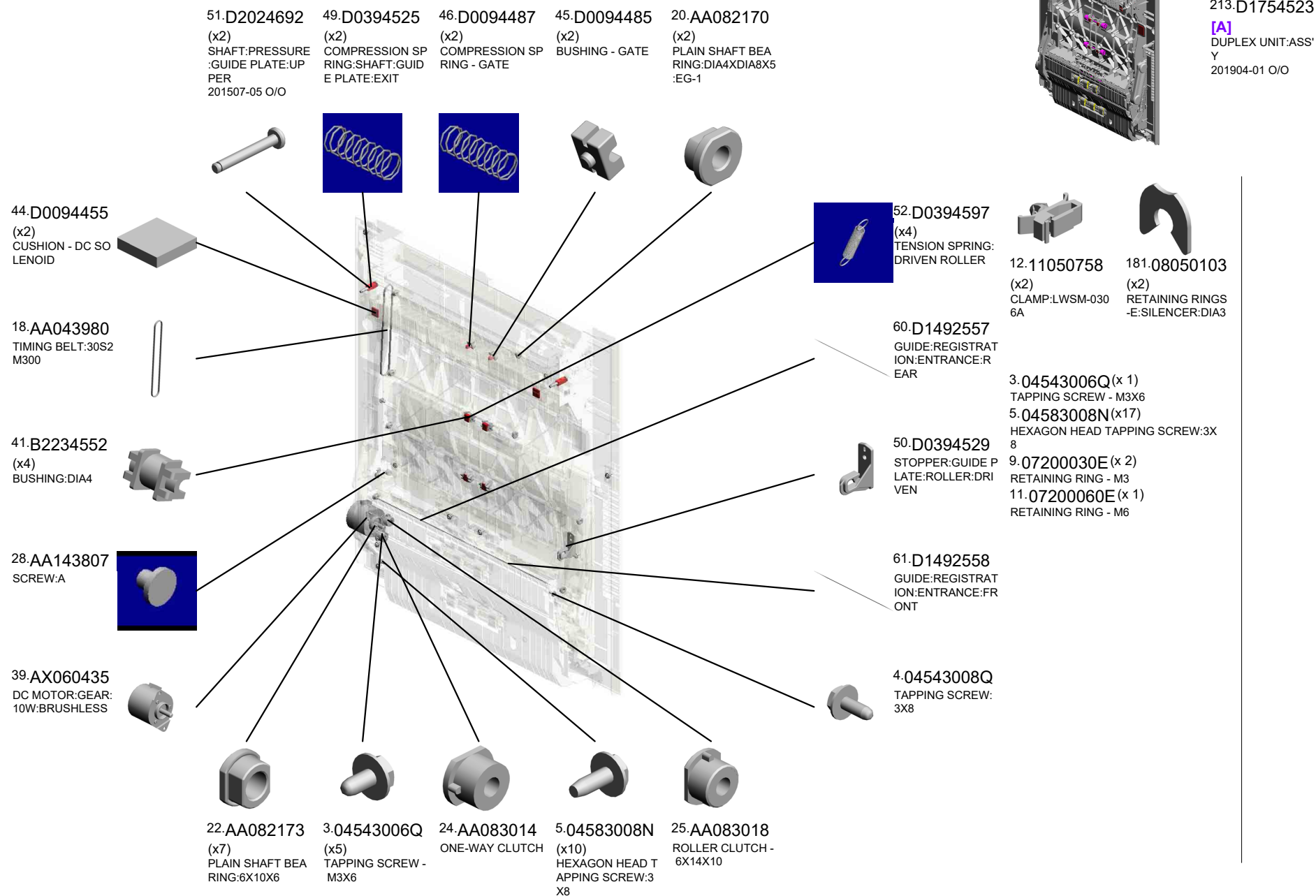
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013 DUPLEX



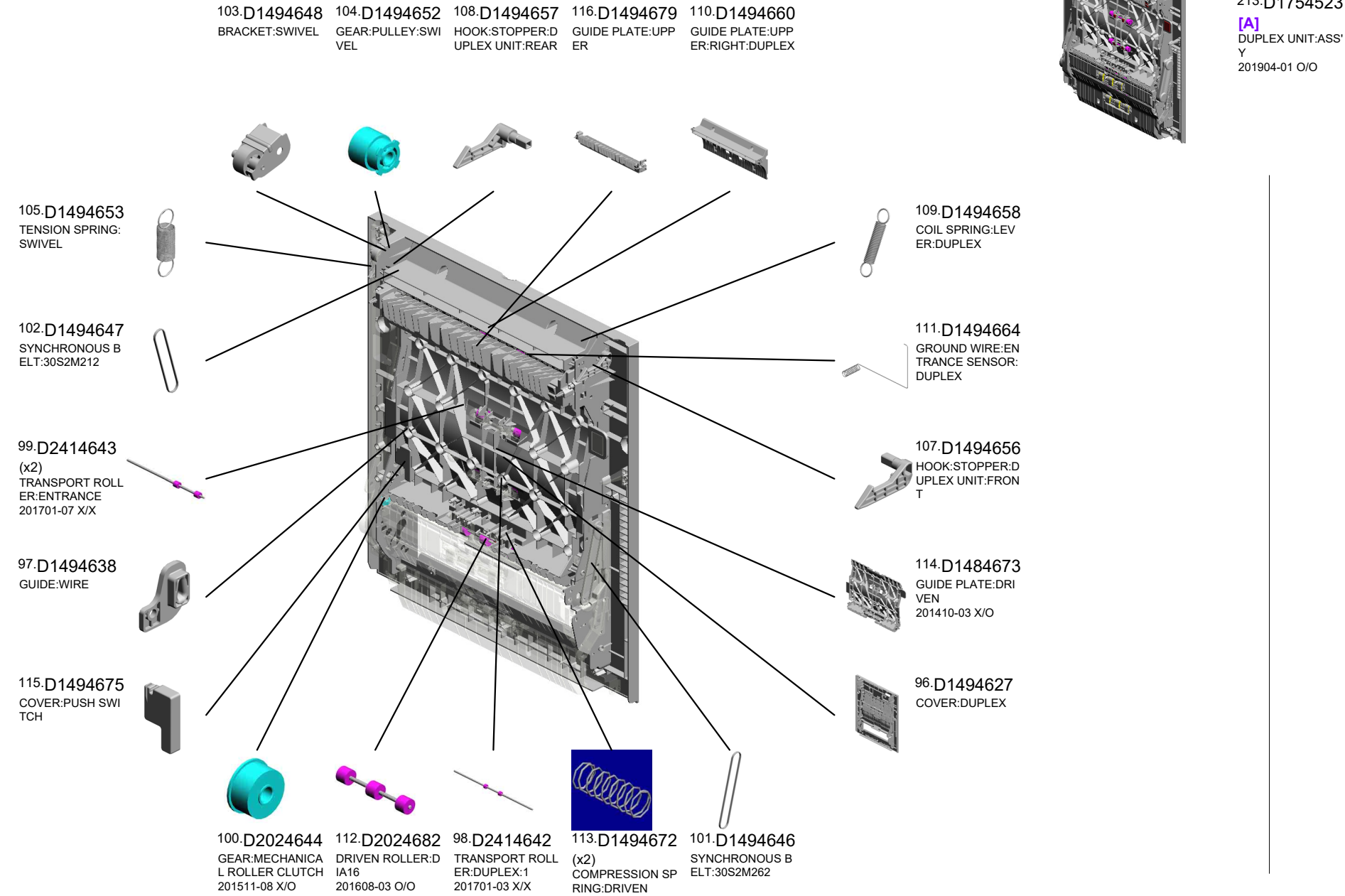
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001 DUPLEX UNIT:ASS'Y



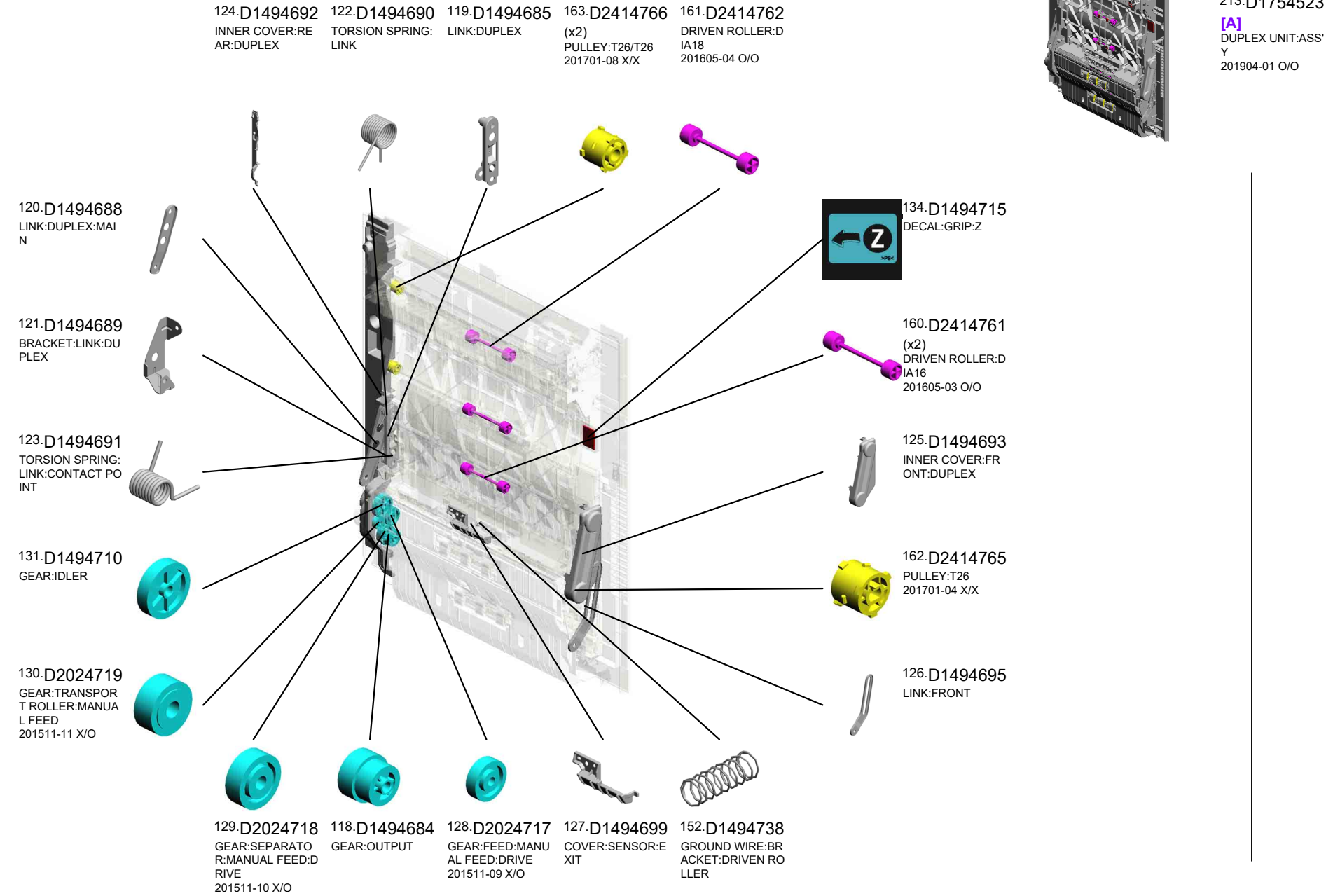
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001
DUPLEX UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001
DUPLEX UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001 DUPLEX UNIT:ASS'Y

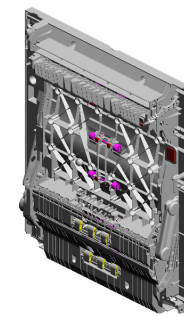
181.08050103 (x2) RETAINING RINGS
-E:SILENCER:DIA3

165.D1494768 SHEET:GUIDE PLATE:DRIVEN

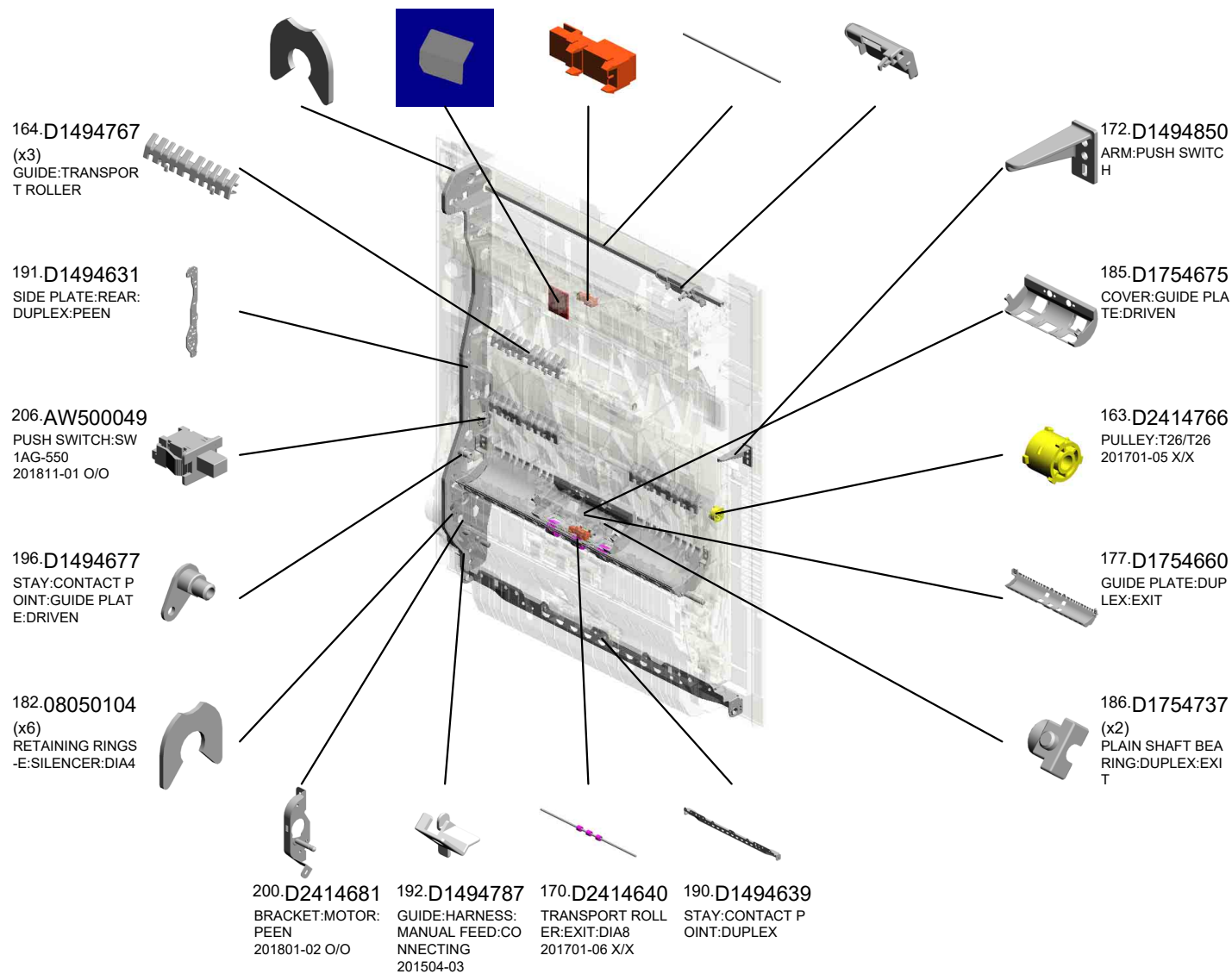
179.GW010007 (x2) PHOTO REFLECTOR:SENSOR:EXIT

212.D0BQ4654 SHAFT:LEVER:LOCK
201904-07 X/X

214.D2894655 GRIP:DUPLEX UNIT
201904-06 X/X



213.D1754523
[A]
DUPLEX UNIT:ASS'Y
201904-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001_S001

GUIDE PLATE:VERTICAL TRANSPORT:NO.1:DRIVEN:ASS'Y

86.D2412678
SHAFT:FLAT CONVEYER BELT:DRIVEN
N
201605-06 X/X

58.D2412676
HOLDER:DRIVEN:BELT
201605-05 X/X

57.D1482672
GUIDE PLATE:VERTICAL TRANSPORT:NO.1:DRIVEN

55.D1482670
GUIDE PLATE:VERTICAL TRANSPORT:NO.1:DRIVEN:ASS'Y

5.04583008N
(x2)
HEXAGON HEAD TAPPING SCREW:3X8

43.D0092574
(x3)
PULLEY - IDLER

42.D0092573
(x3)
PULLEY - VERTICAL TRANSPORT

47.D0292677
(x3)
TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT

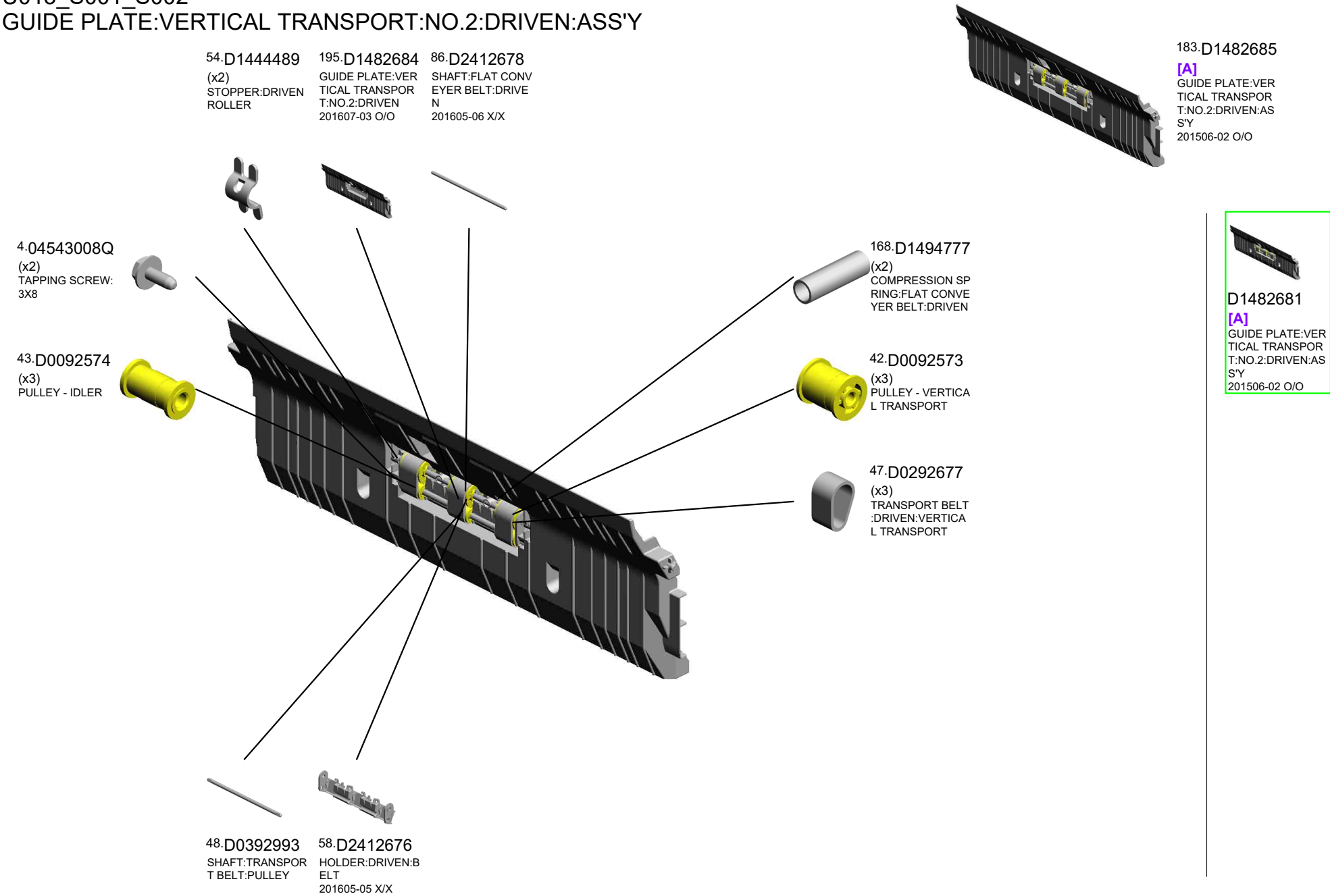
54.D1444489
(x2)
STOPPER:DRIVEN ROLLER

48.D0392993
SHAFT:TRANSPORT BELT:PULLEY

168.D1494777
(x2)
COMPRESSION SPRING:FLAT CONVEYER BELT:DRIVEN

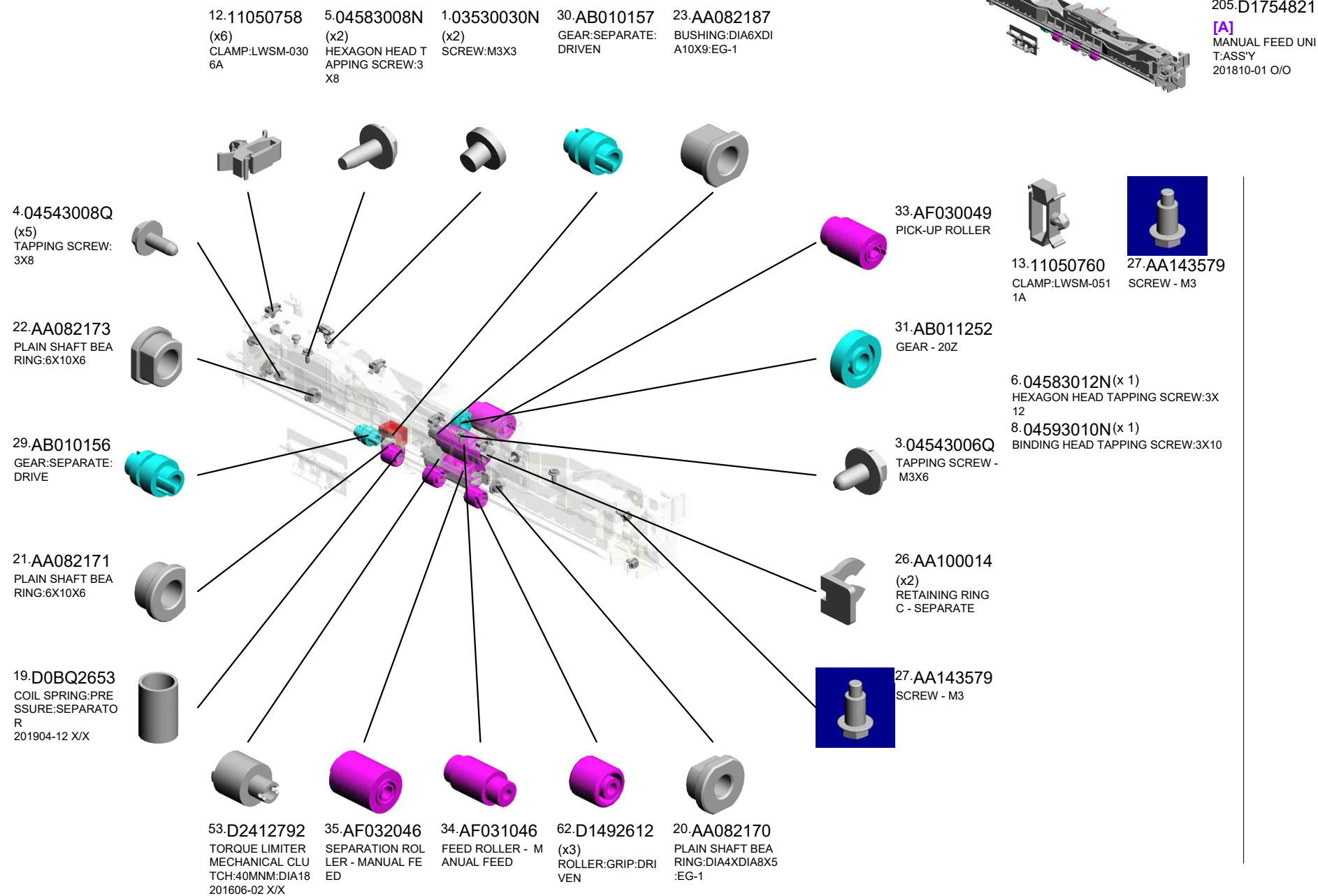
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001_S002
GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVEN:ASS'Y



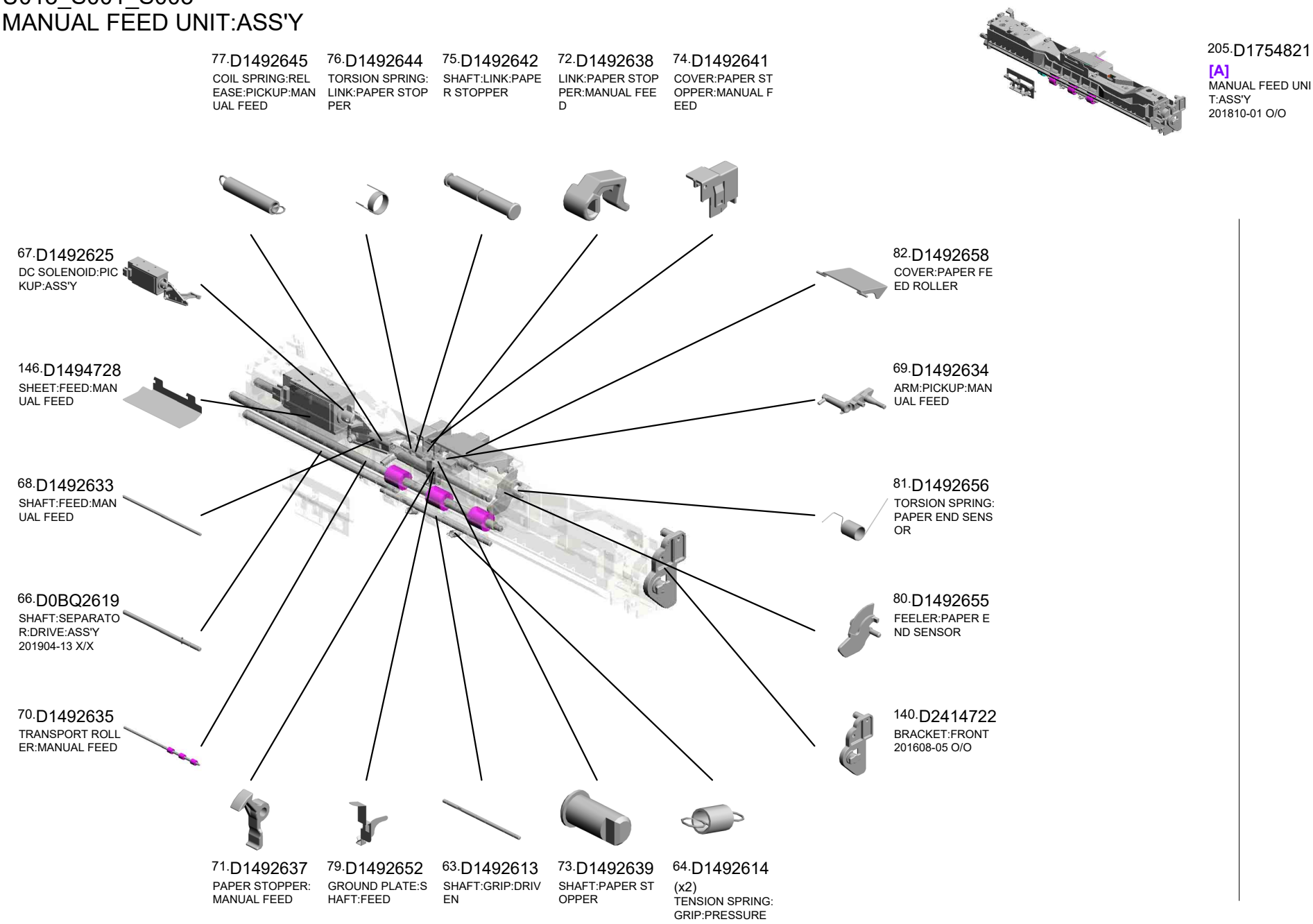
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001_S003 MANUAL FEED UNIT:ASS'Y



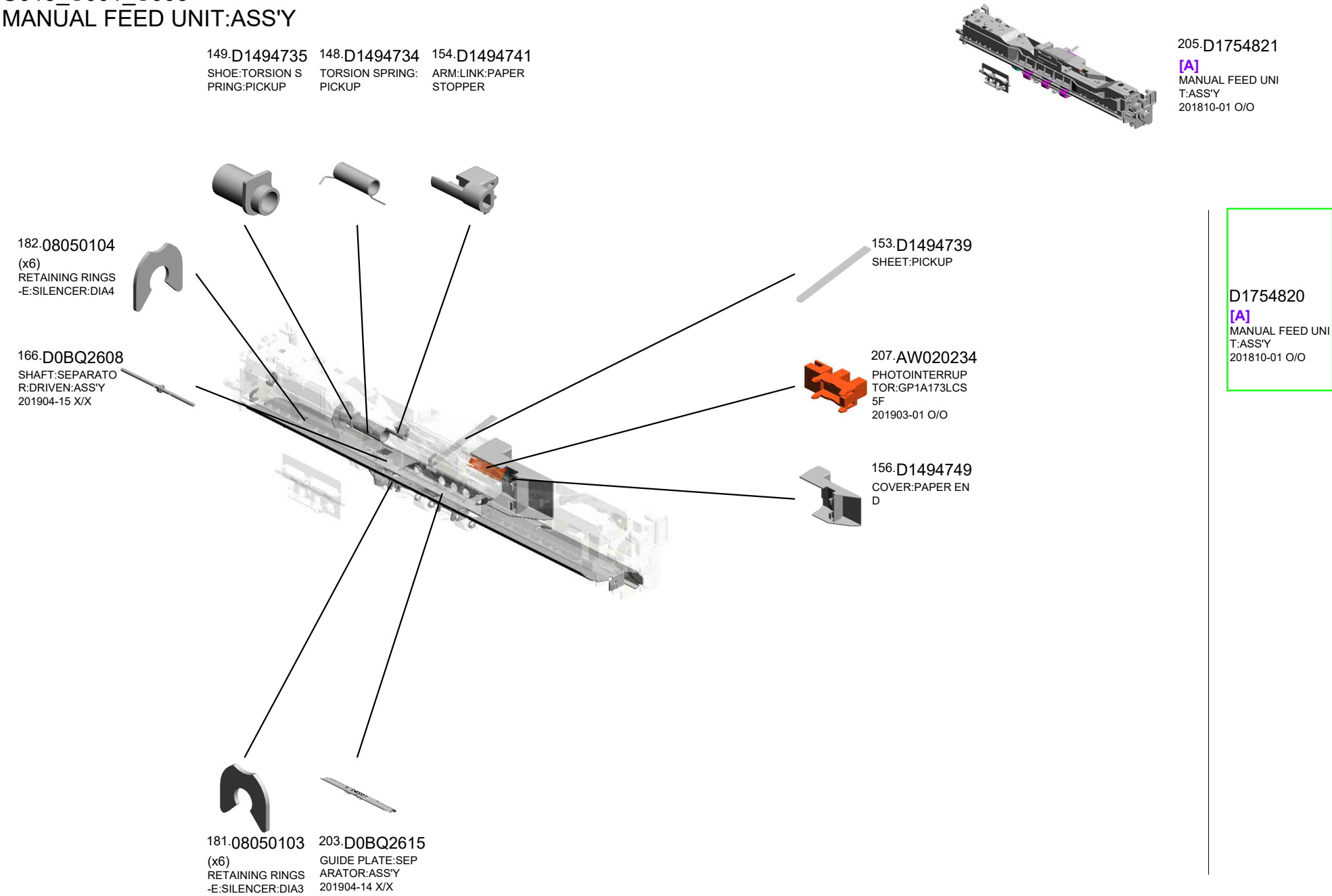
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001_S003
MANUAL FEED UNIT:ASS'Y



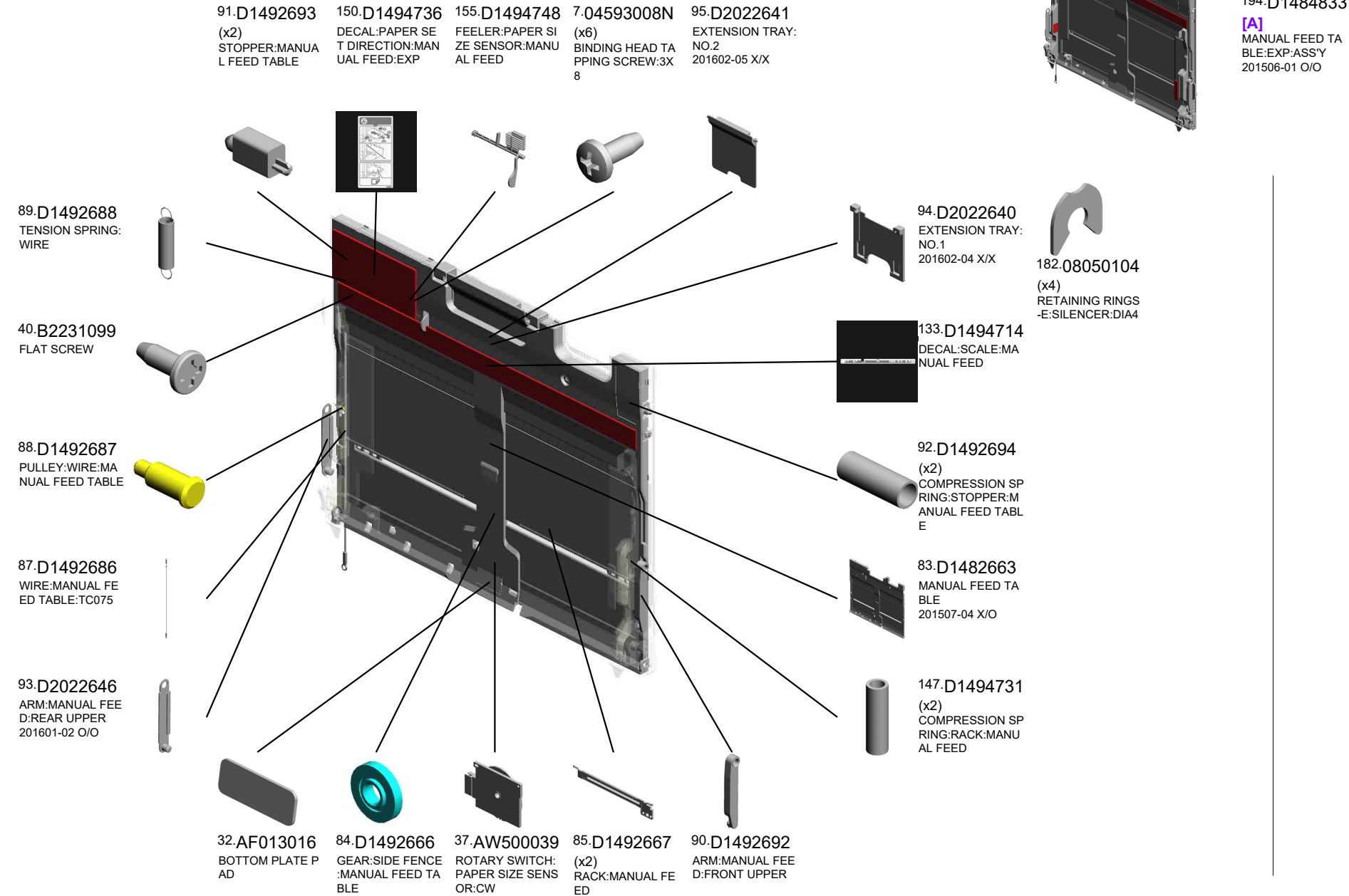
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001_S003
MANUAL FEED UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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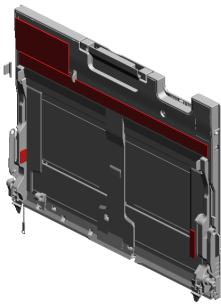
U013_S001_S004
MANUAL FEED TABLE:EXP:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001_S004
MANUAL FEED TABLE:EXP:ASS'Y

171.D1494786 207.AW020234 167.D1484774
STAY:REAR:ASS'Y PHOTOINTERRUP COVER:MANUAL F
TOR:GP1A173LCS EED TABLE
5F 201511-01 O/O
201903-01 O/O



194.D1484833
[A]
MANUAL FEED TA
BLE:EXP:ASS'Y
201506-01 O/O

182.08050104
RETAINING RINGS
-E:SILENCER:DIA4

174.D1494884
ARM:MANUAL FEE
D:REAR LOWER

180.M0662743
FRICTION PAD:MA
NUAL FEED TABLE
:18X7.5

202.D2414899
(x2)
SHEET:RACK:MAN
UAL FEED
201806-03 O/O

199.D1494706
PIN:ARM:FRONT L
OWER

D1494834
[A]
MANUAL FEED TA
BLE:EXP:ASS'Y
201506-01 O/O

173.D1494883
ARM:MANUAL FEE
D:FRONT LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

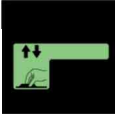
U013_S001_S004_S001
SIDE FENCE:FRONT:ASS'Y

136.D1494717
PLATE:SIDE FENC
E:FRONT

137.D1494718
TORSION SPRING:
SIDE FENCE:FRON
T

135.D1494835
[A]
SIDE FENCE:FRON
T:ASS'Y
201410-02 X/O

187.D1494851
DECAL:SIDE FENC
E:GRIP:MANUAL F
EED
201409-04



145.D1494727
CAP:SIDE FENCE

142.D1494724
TORSION SPRING:
VIBRATING PLATE:
FRONT

D1494716
[A]
SIDE FENCE:FRON
T:ASS'Y
201410-02 X/O

141.D1494723
VIBRATING PLATE:
SIDE FENCE:FRON
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U013_S001_S004_S002
SIDE FENCE:REAR:ASS'Y

139.D1494721 138.D1494720
TORSION SPRING: PLATE:SIDE FENC
SIDE FENCE:REAR E:REAR

169.D1494778
SIDE FENCE:REAR
:ASS'Y

132.D1494711
DECAL:SIDE FENC
E:MANUAL FEED

145.D1494727
CAP:SIDE FENCE

201.D1484726
TORSION SPRING:
VIBRATING PLATE:
REAR
201806-02 O/O

143.D1494725
VIBRATING PLATE:
SIDE FENCE:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U014.MAIN DRIVE

U014 S004
D1751357
DRIVE UNIT:FUSING/PAPER
EXIT UNIT:ASS'Y

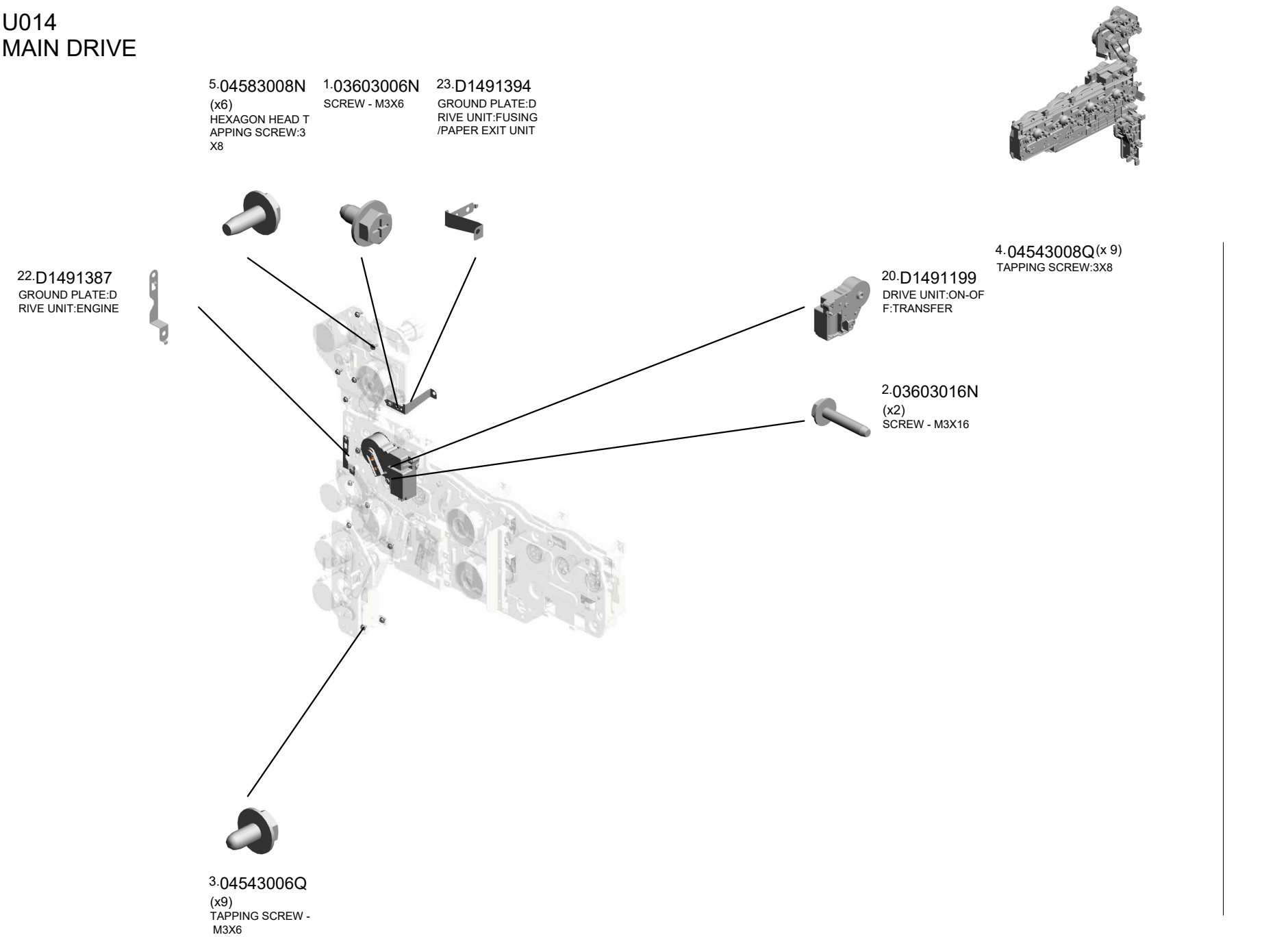
U014 S002
D1491351
DRIVE UNIT:REGISTRATION:
ASS'Y

U014 S003
D1751101
DRIVE UNIT:ENGINE:ASS'Y

U014 S001
D1491178
DRIVE UNIT:PAPER FEED:AS
S'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U014
MAIN DRIVE

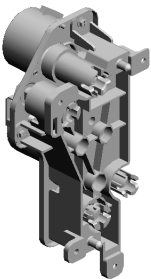


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U014_S001
DRIVE UNIT:PAPER FEED:ASS'Y

13.AX060435 28.08050104
(x2) RETAINING RINGS
DC MOTOR:GEAR: -E:SILENCER:DIA4
10W:BRUSHLESS

19.D1491178
DRIVE UNIT:PAPE
R FEED:ASS'Y



1.03603006N
(x4)
SCREW - M3X6

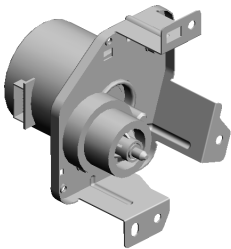
12.AA043623
TIMING BELT - B40
S2M180

6.07200040E
(x3)
RETAINING RING -
M4

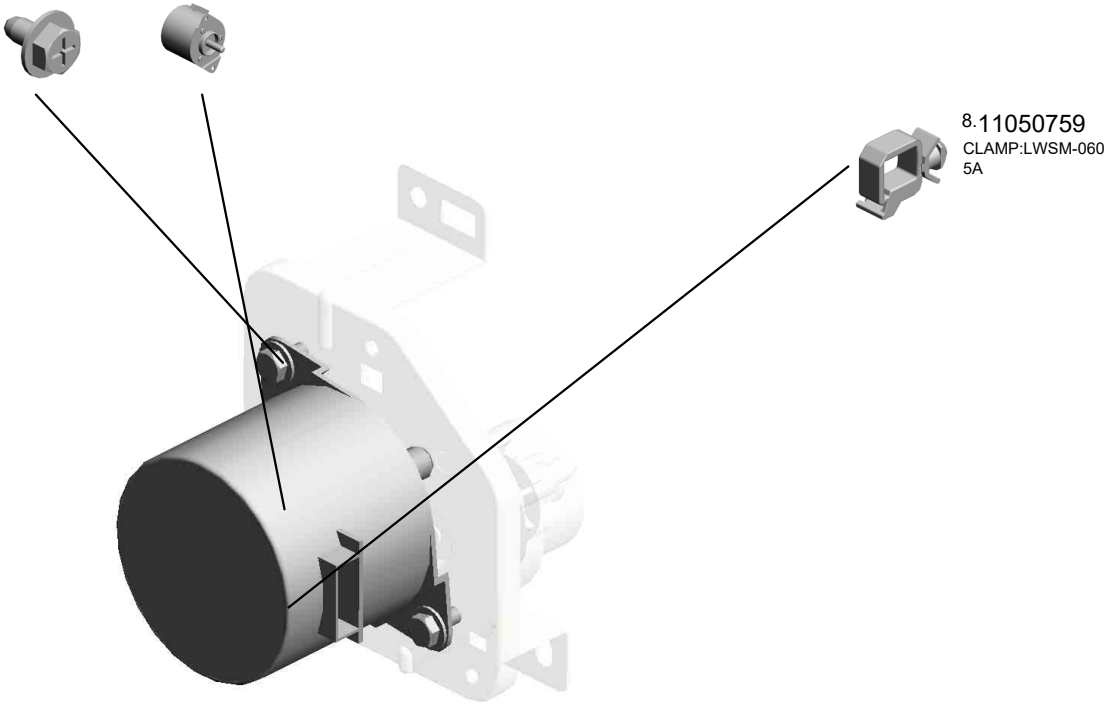
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U014_S002
DRIVE UNIT:REGISTRATION:ASS'Y

1.03603006N 13.AX060435
(x2) DC MOTOR:GEAR:
SCREW - M3X6 10W:BRUSHLESS



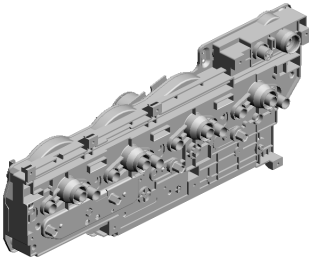
21.D1491351
DRIVE UNIT:REGIS
TRATION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U014_S003
DRIVE UNIT:ENGINE:ASS'Y

18.D1471177 29.D1471109 31.D2391107
TENSION SPRING: BRACKET:DC SOL (D176/D177):DC SO
ARM:MCPG ENOID:ASS'Y LENOID:ASS'Y
201711-05 O/O



26.D1751101
DRIVE UNIT:ENGINE:ASS'Y

17.AX060457
DC BRUSHLESS MOTOR:DRUM:TRANSFER



16.AX060456
DC BRUSHLESS MOTOR:DRUM:COLLAR



15.AX060443
DC BRUSHLESS MOTOR:DEVELOPMENT:COLLAR:29.3W



1.03603006N
(x12)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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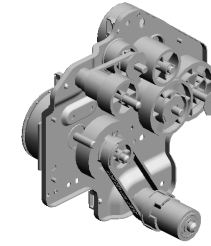
U014_S004

DRIVE UNIT:FUSING/PAPER EXIT UNIT:ASS'Y

13.AX060435
DC MOTOR:GEAR:
10W:BRUSHLESS

24.D1491396
HOLDER:TORQUE
LIMITER MECHANICAL CLUTCH:PRESSURE RELEASE

6.07200040E
(x5)
RETAINING RING - M4



27.D1751357
DRIVE UNIT:FUSING/PAPER EXIT UNIT:ASS'Y

25.D1491397
TORQUE LIMITER MECHANICAL CLUTCH:49MMN:DIA14

1.03603006N
(x7)
SCREW - M3X6



9.11050760
(x5)
CLAMP:LWSM-051 1A

10.11050762
CLAMP:LWS-0711A

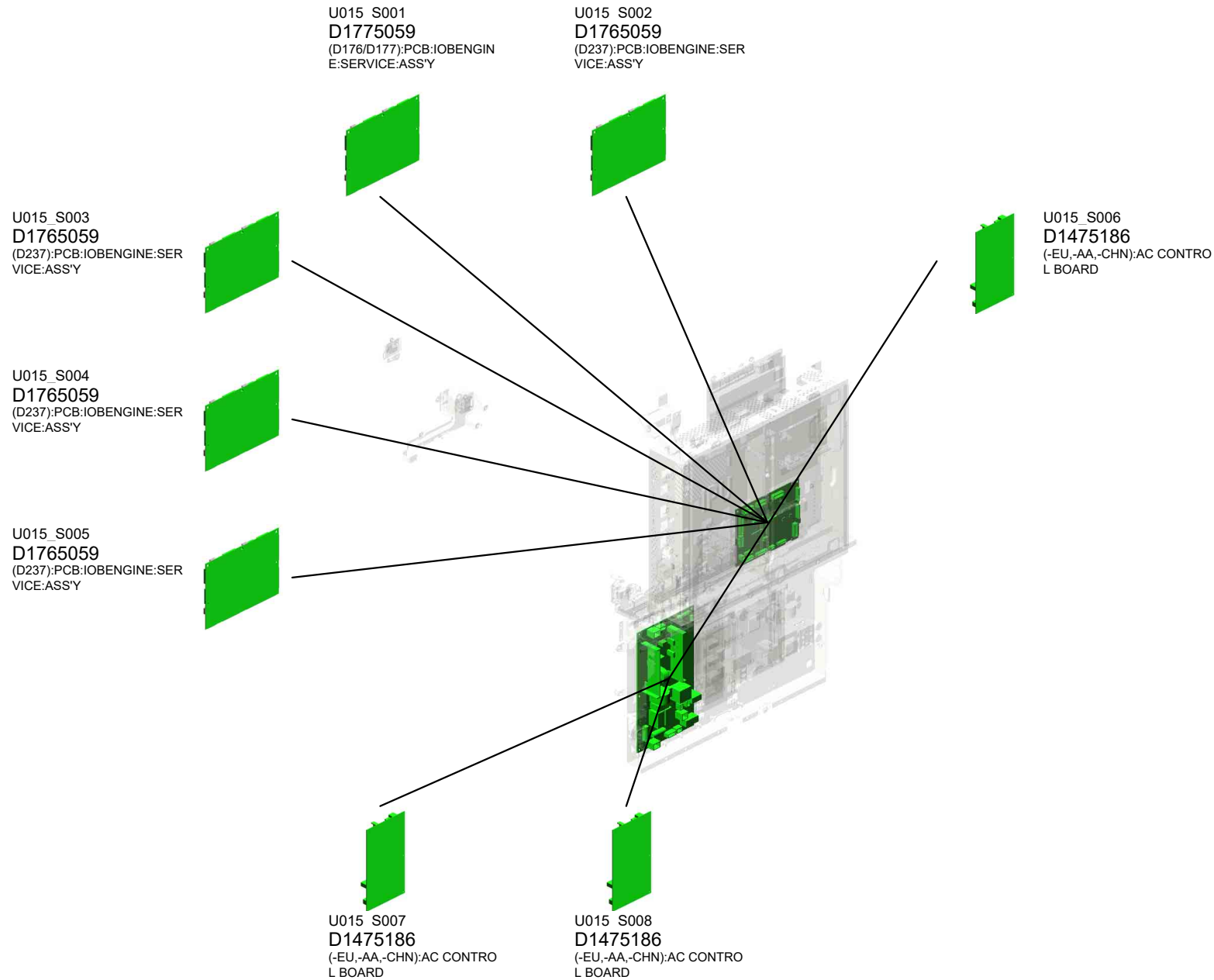
32.D0BQ1375
GEAR:PRESSURE RELEASE:NO.1:MECHANICAL ROLLER CLUTCH:U

14.AX060441
DC BRUSHLESS MOTOR:FUSING UNIT:26.8W

7.07200060E
RETAINING RING - M6

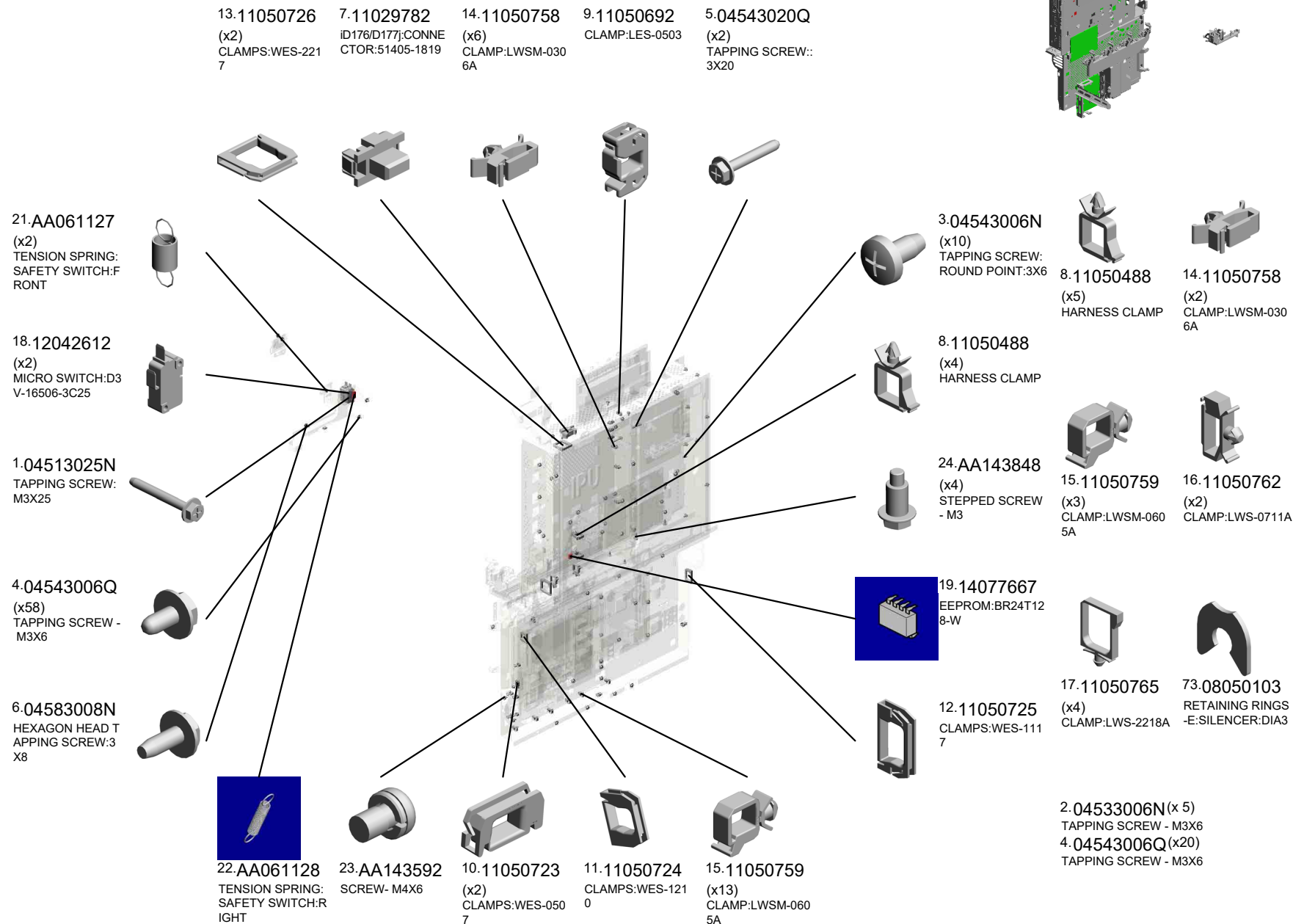
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015.ELECTRICAL



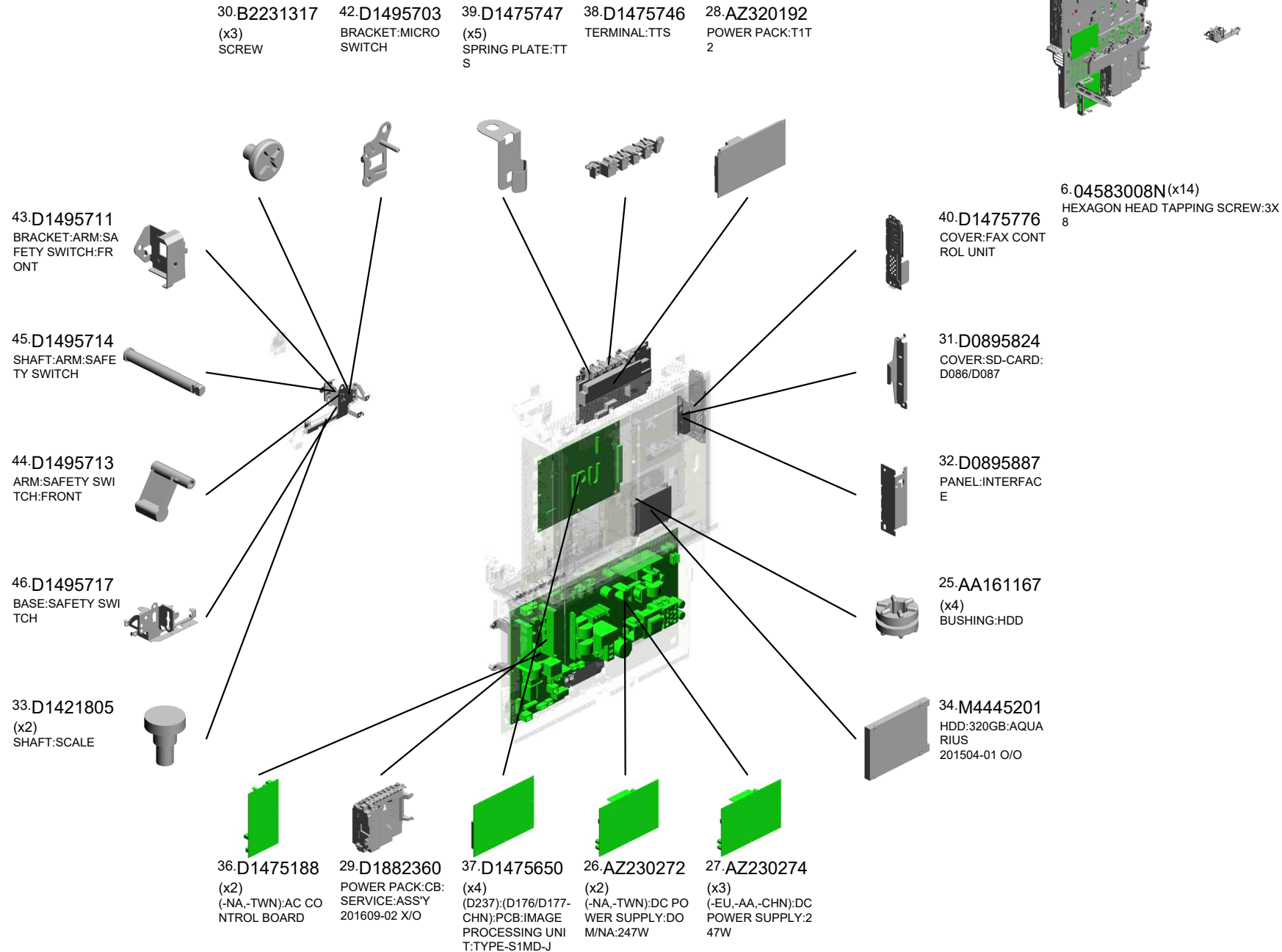
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 ELECTRICAL



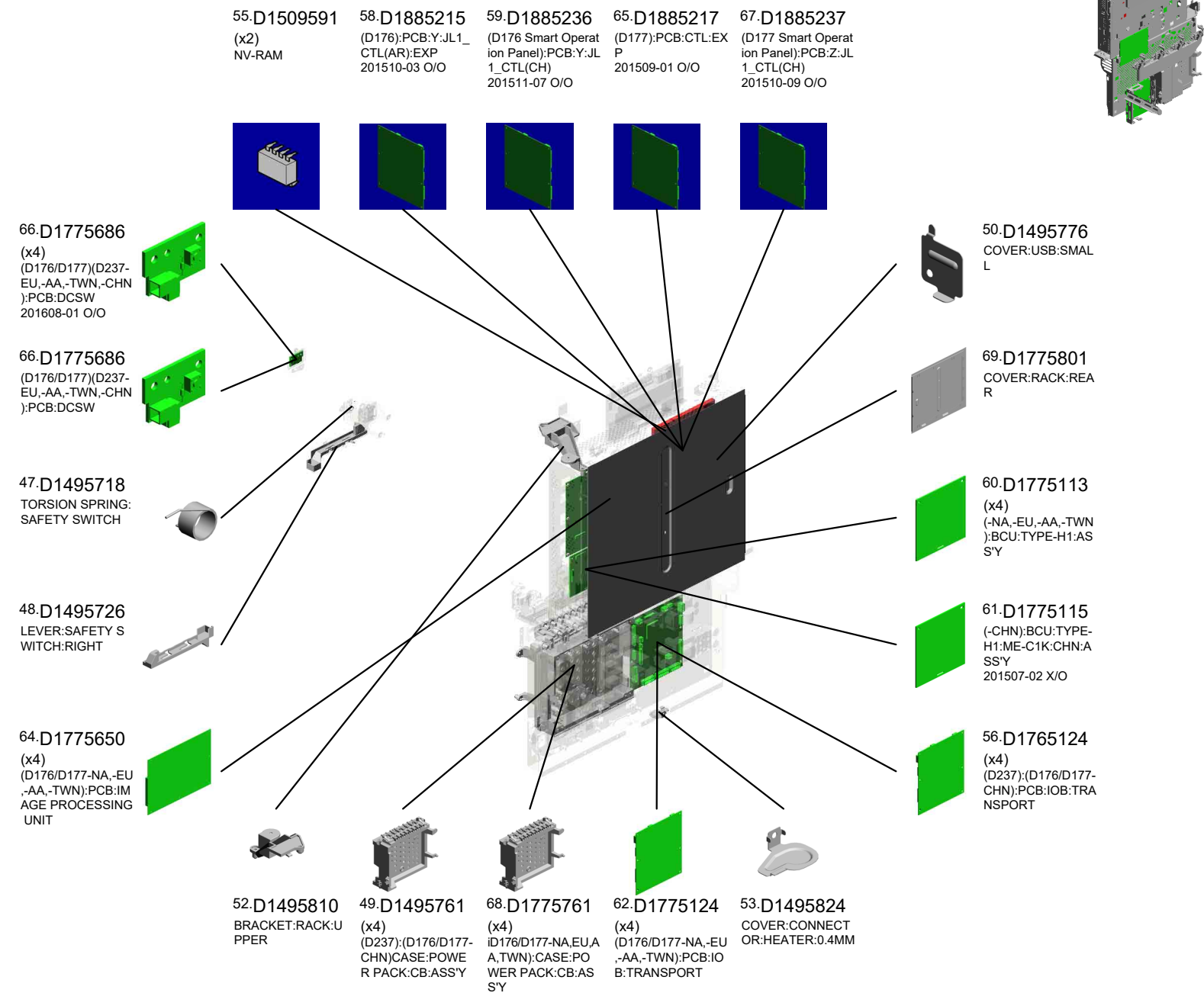
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015 ELECTRICAL



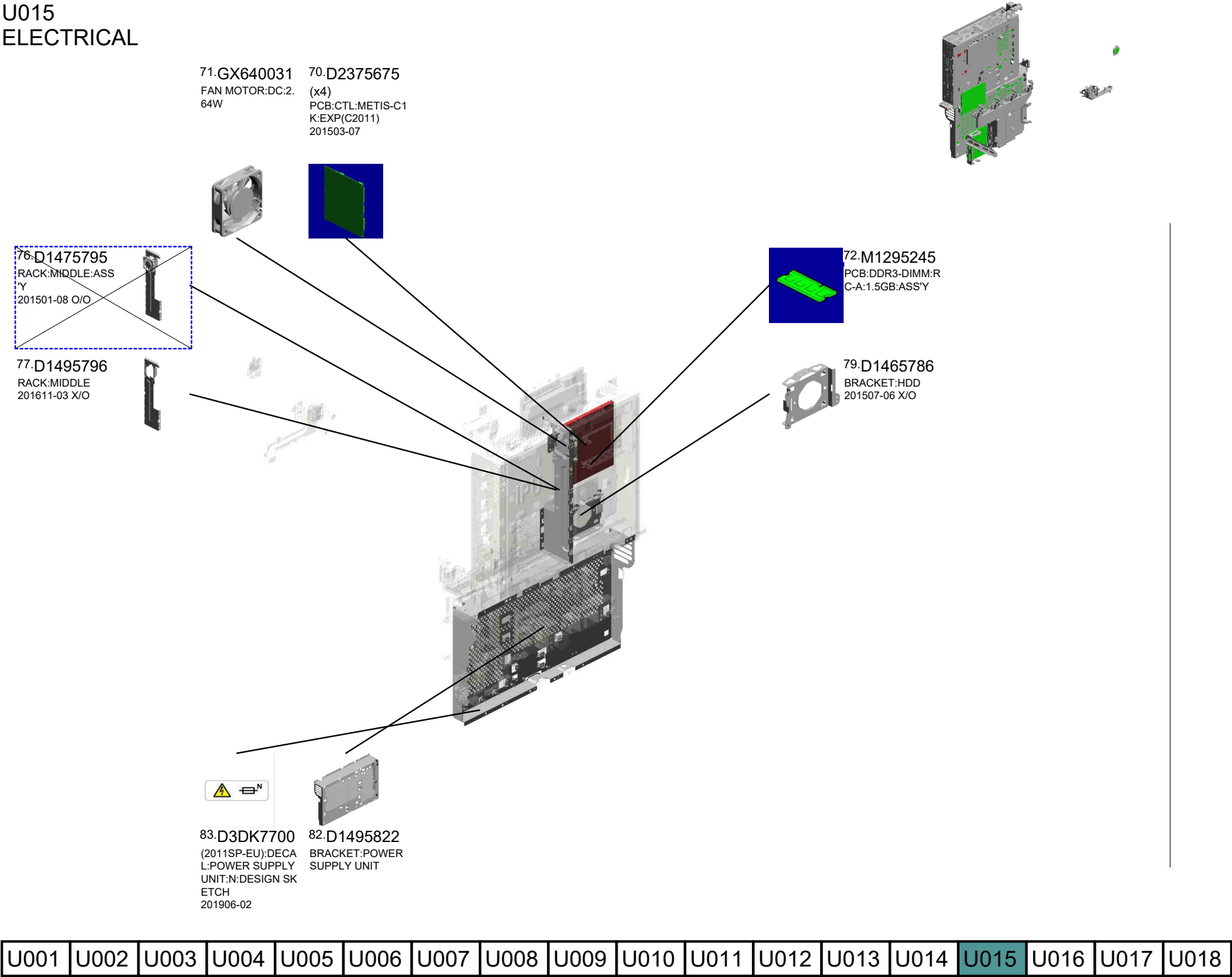
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015
ELECTRICAL



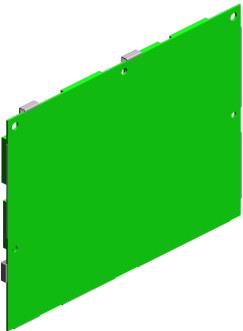
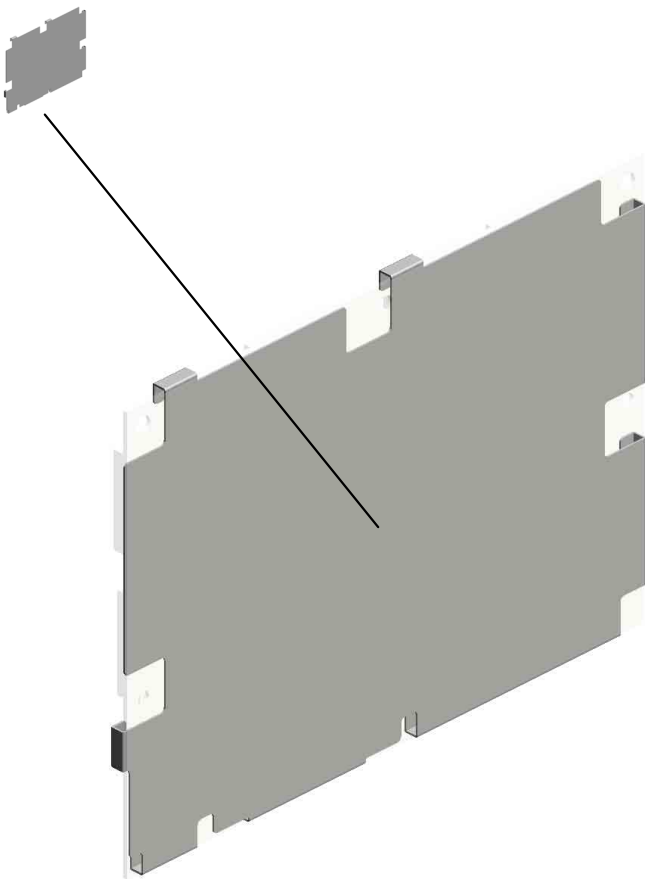
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015
ELECTRICAL



U015_S001
(D176/D177):PCB:IOENGINE:SERVICE:ASS'Y

81.D1491369
INSULATING SHEET
T:IOB
201710-01



75.D1775059
[A]
(D176/D177):PCB:IOENGINE:SERVICE:ASS'Y
201510-07 O/O

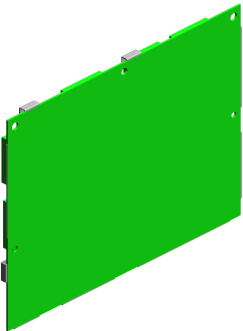
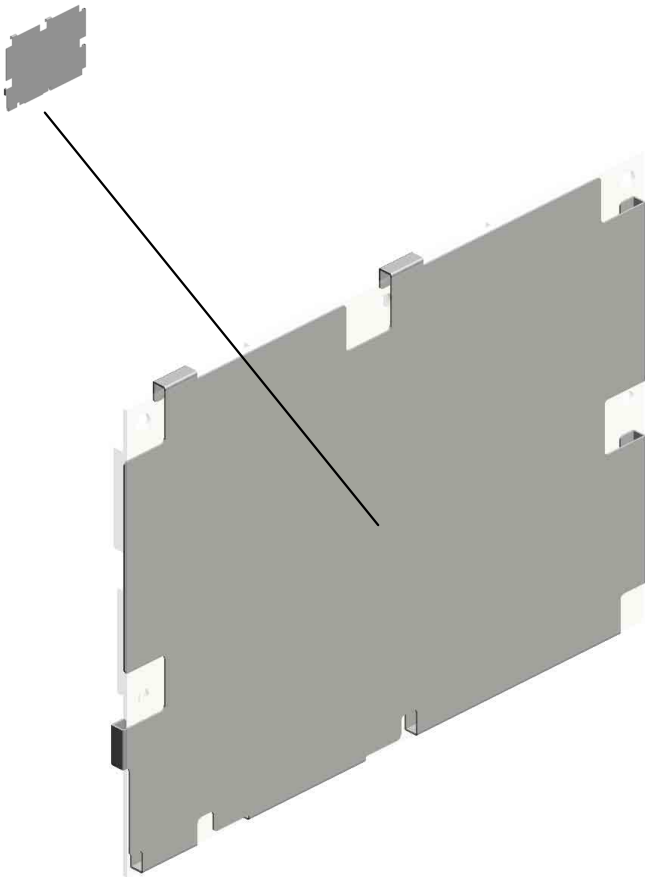


D1775057
[A]
(D176/D177):PCB:IOENGINE
201510-07 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S002
(D237):PCB:IOBENGINE:SERVICE:ASS'Y

81.D1491369
INSULATING SHEET
T:IOB
201710-01



74.D1765059
[A]
(D237):PCB:IOBENGINE:SERVICE:ASS'Y
201511-04 O/O

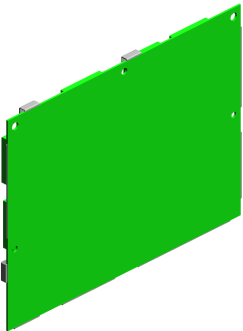
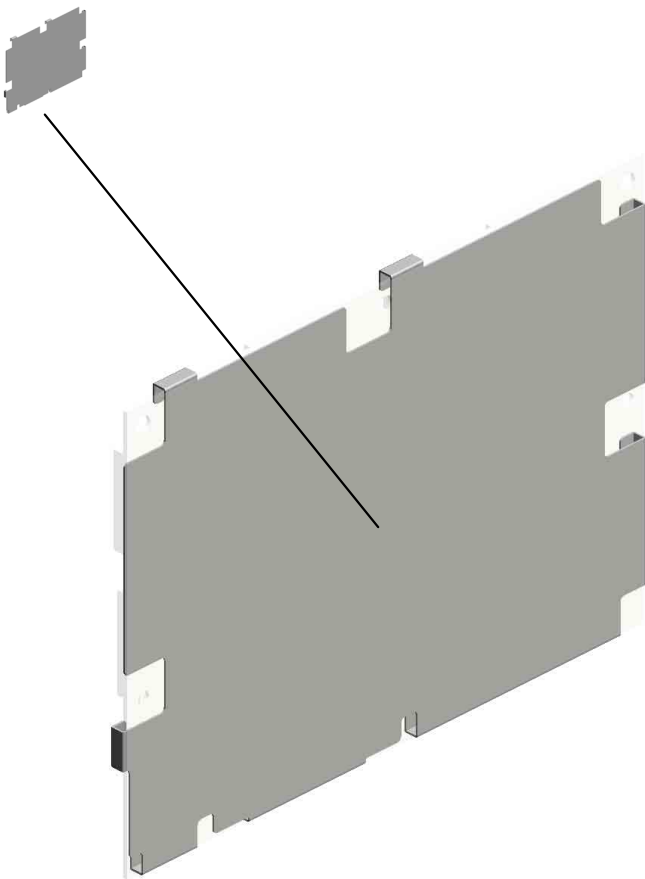


D1765057
[A]
(D237):PCB:IOBENGINE
201511-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S003
(D237):PCB:IOBENGINE:SERVICE:ASS'Y

81.D1491369
INSULATING SHEET
T:IOB
201710-01



74.D1765059
[A]
(D237):PCB:IOBENGINE:SERVICE:ASS'Y
201511-04 O/O

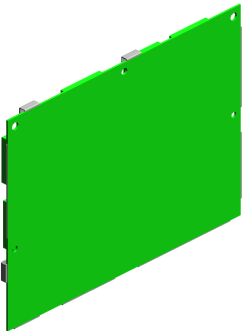
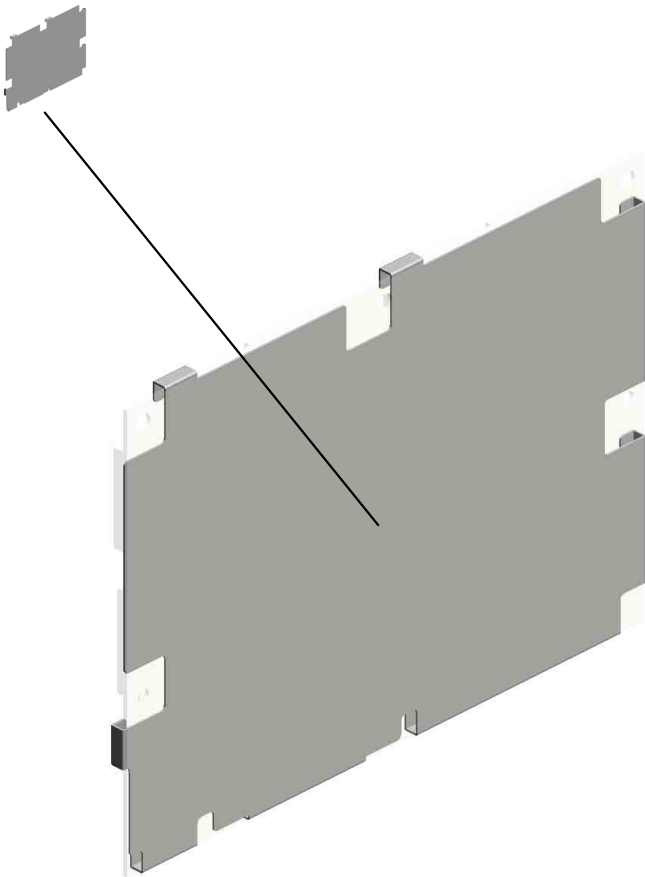


D1765057
[A]
(D237):PCB:IOB:ENGINE
201511-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S004
(D237):PCB:IOBENGINE:SERVICE:ASS'Y

81.D1491369
INSULATING SHEET
T:IOB
201710-01



74.D1765059
[A]
(D237):PCB:IOBENGINE:SERVICE:ASS'Y
201511-04 O/O

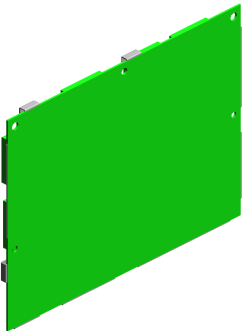
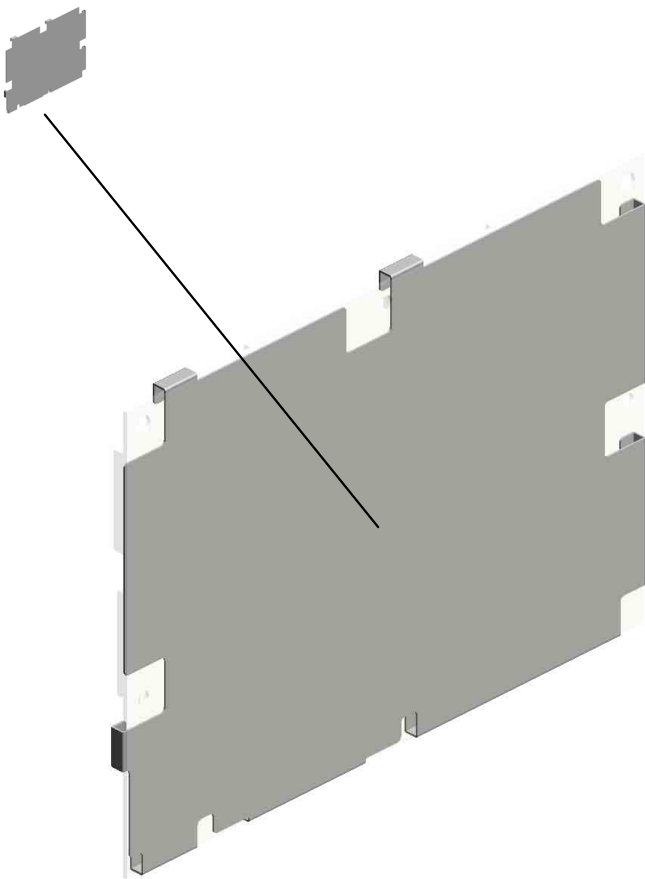


D1765057
[A]
(D237):PCB:IOBENGINE
201511-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S005
(D237):PCB:IOBENGINE:SERVICE:ASS'Y

81.D1491369
INSULATING SHEET
T:IOB
201710-01



74.D1765059
[A]
(D237):PCB:IOBENGINE:SERVICE:ASS'Y
201511-04 O/O

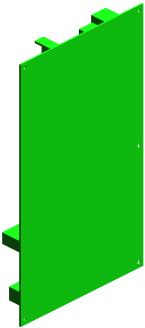
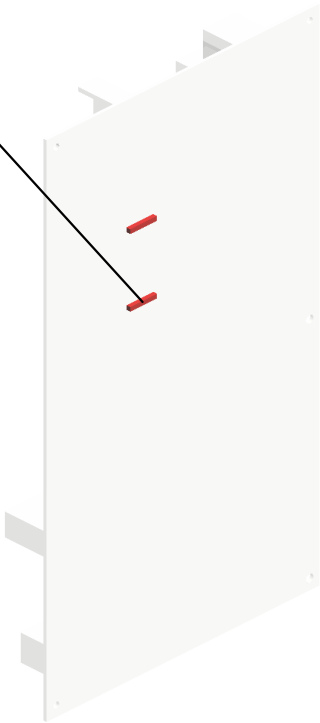


D1765057
[A]
(D237):PCB:IOBENGINE
201511-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015_S006
(-EU,-AA,-CHN):AC CONTROL BOARD

80.11071239
(x2)
(-EU,-AA,-CHN):FU
SE:TLC-8A-N4
201612-02

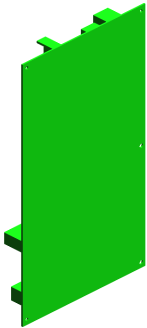
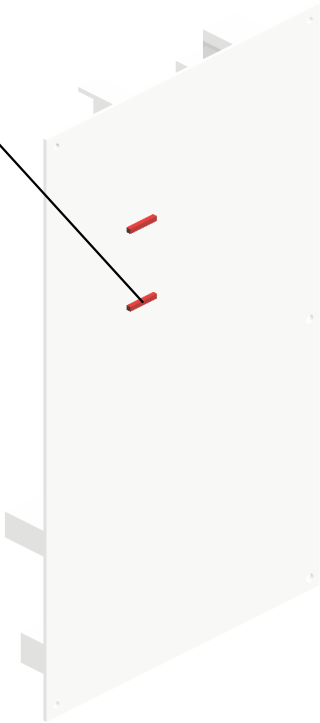


35.D1475186
(-EU,-AA,-CHN):AC
CONTROL BOARD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S007
(-EU,-AA,-CHN):AC CONTROL BOARD

80.11071239
(x2)
(-EU,-AA,-CHN):FU
SE:TLC-8A-N4
201612-02

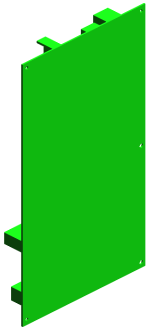
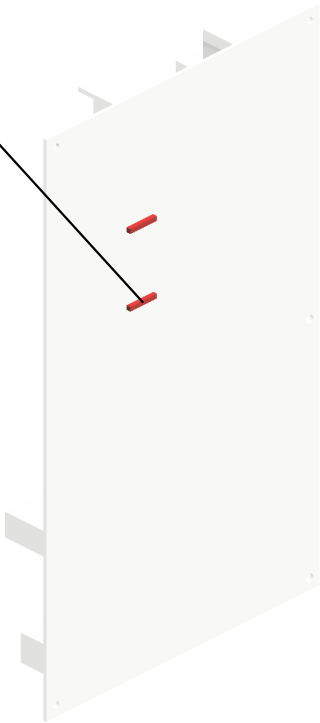


35.D1475186
(-EU,-AA,-CHN):AC
CONTROL BOARD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U015_S008
(-EU,-AA,-CHN):AC CONTROL BOARD

80.11071239
(x2)
(-EU,-AA,-CHN):FU
SE:TLC-8A-N4
201612-02

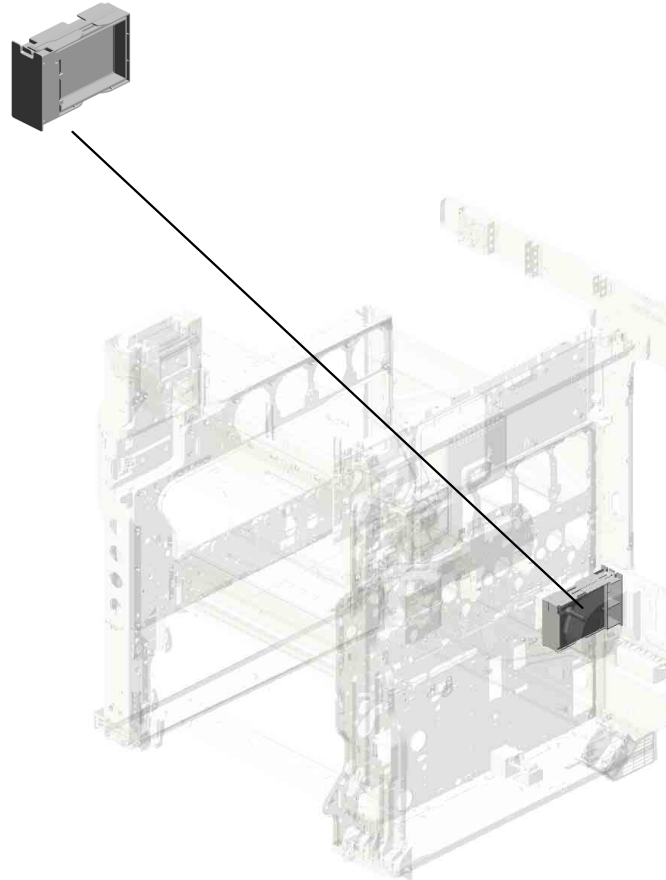


35.D1475186
(-EU,-AA,-CHN):AC
CONTROL BOARD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

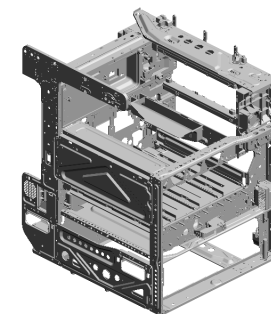
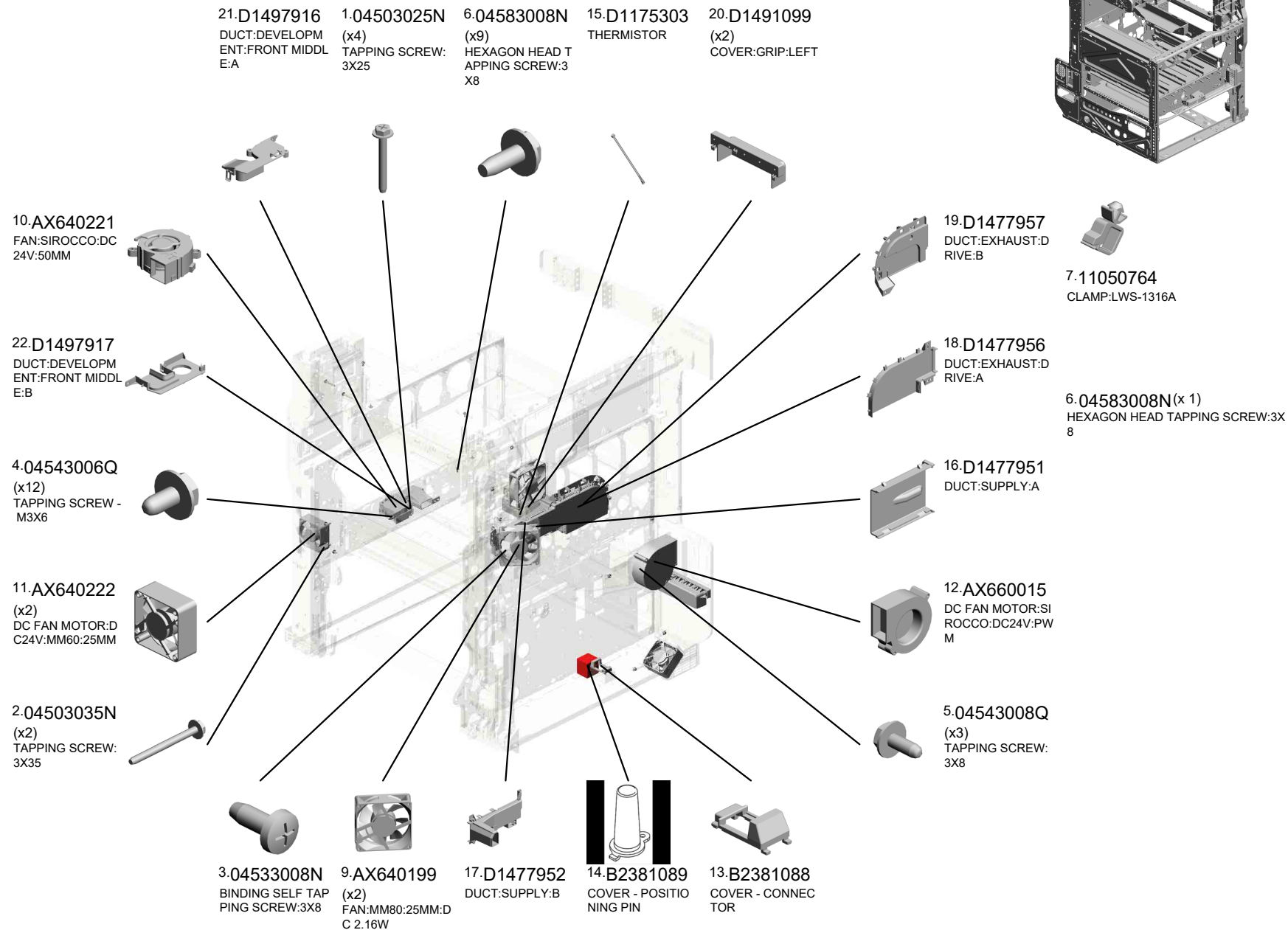
U016.MAIN FRAME

U016 S001
D1777935
CASE:FILTER:ASS'Y



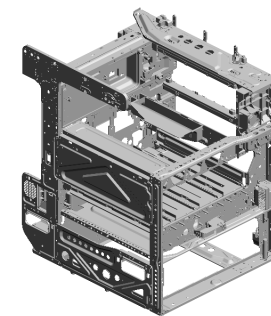
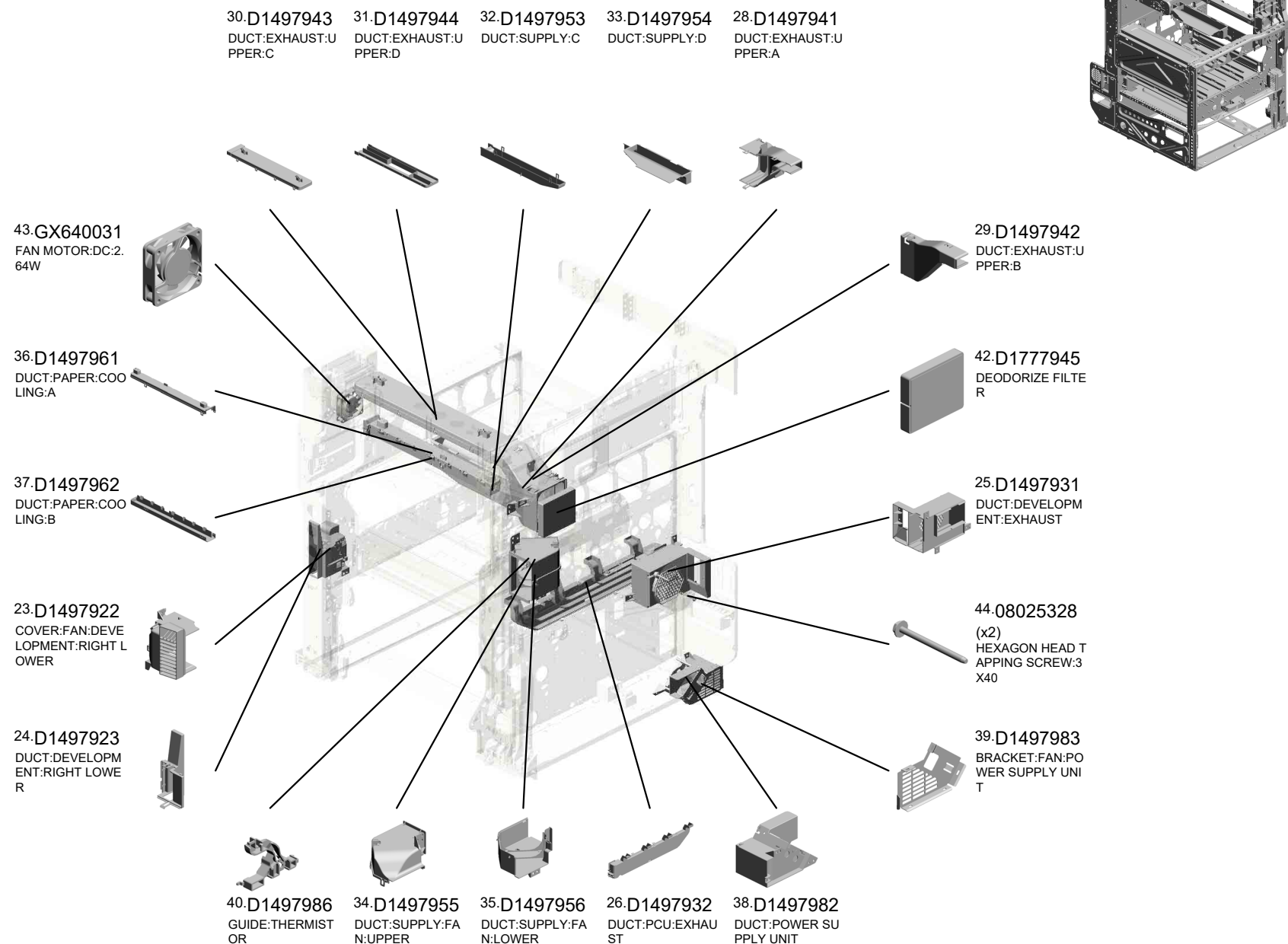
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016 MAIN FRAME



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

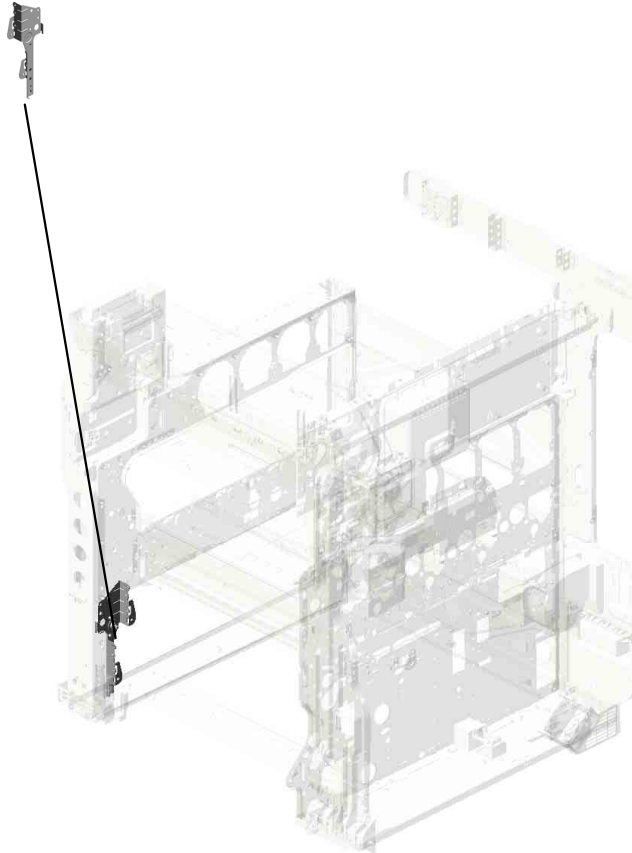
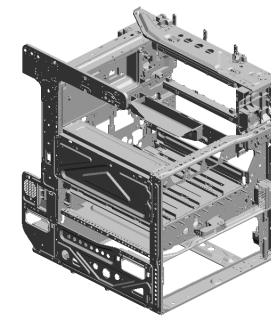
U016 MAIN FRAME



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016 MAIN FRAME

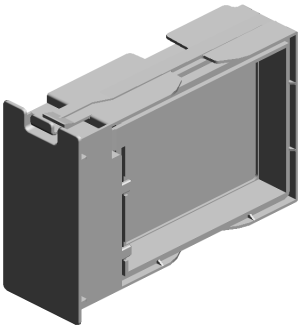
49.D1492795
(D176/D177):BRAC
KET:PAPER FEED
UNIT:PEEN



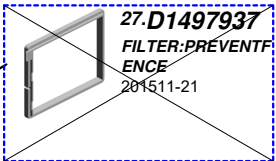
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016_S001
CASE:FILTER:ASS'Y

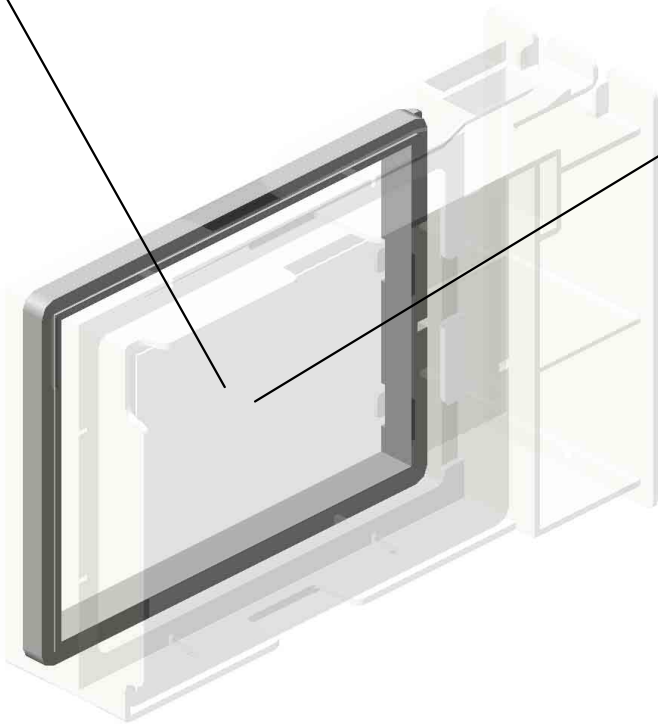
27.D1477937
FILTER:PREVENTF
ENCE:10
201511-06 O/O



41.D1777935
CASE:FILTER:ASS'
Y

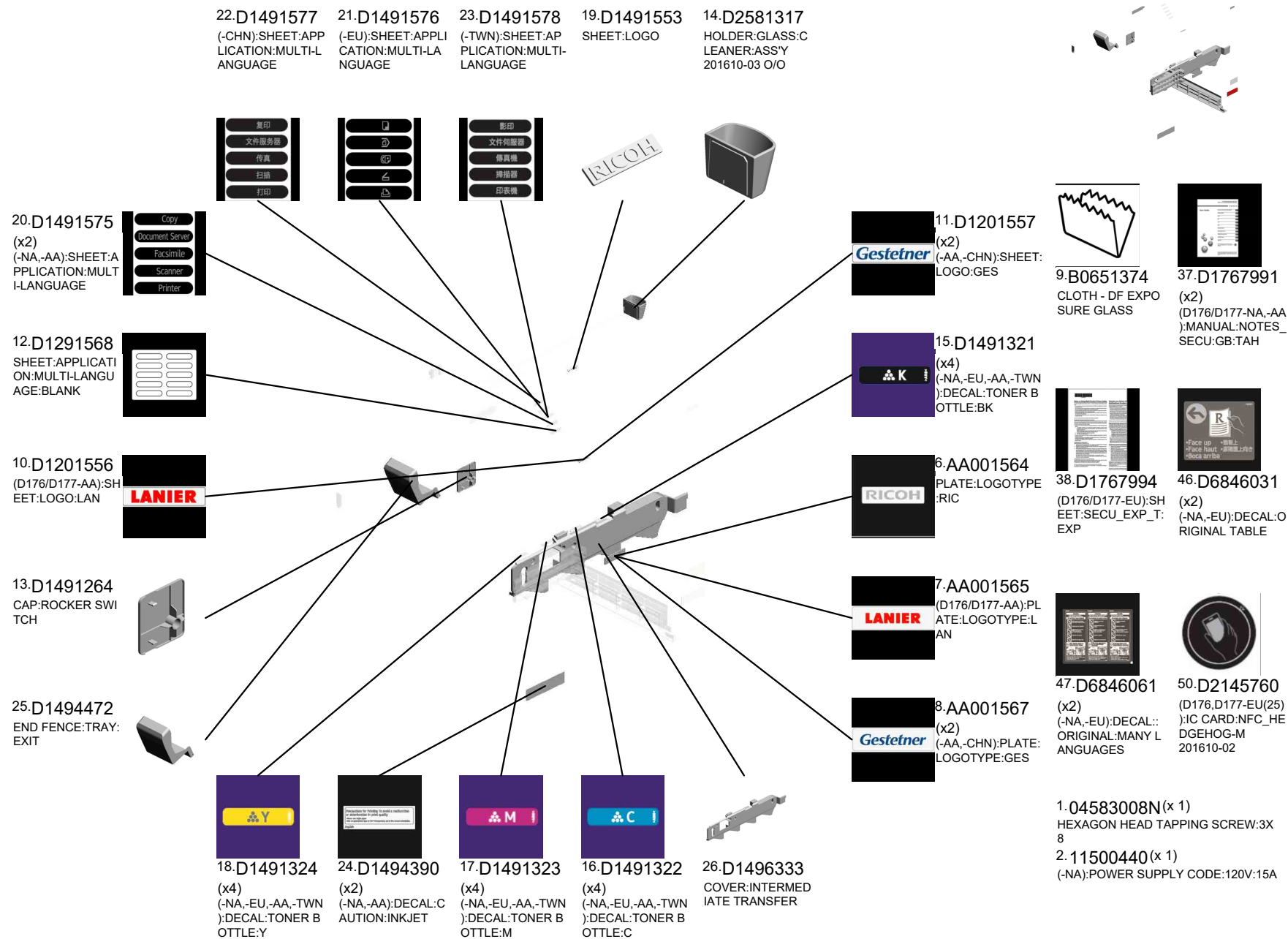


27.D1497937
FILTER:PREVENTF
ENCE
201511-21



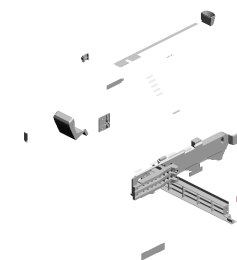
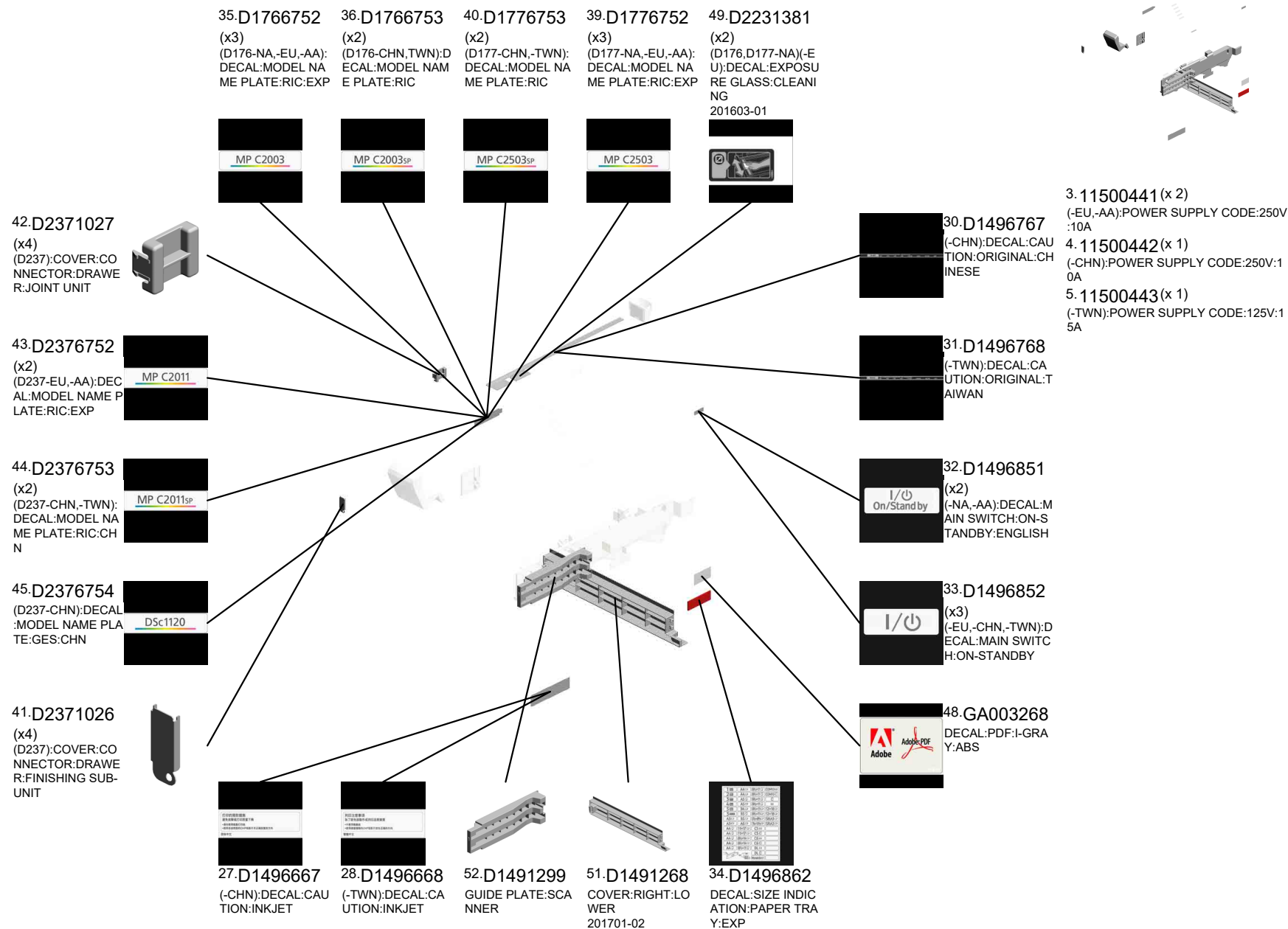
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U017 ACCESSORY



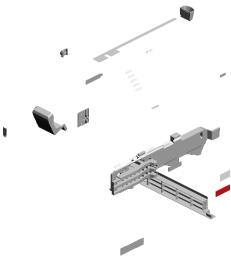
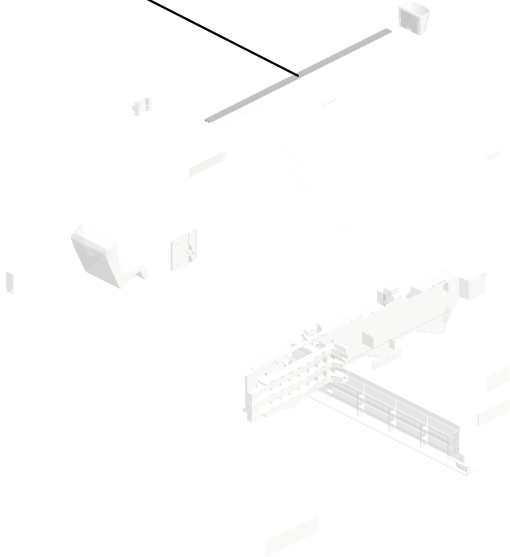
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U017 ACCESSORY



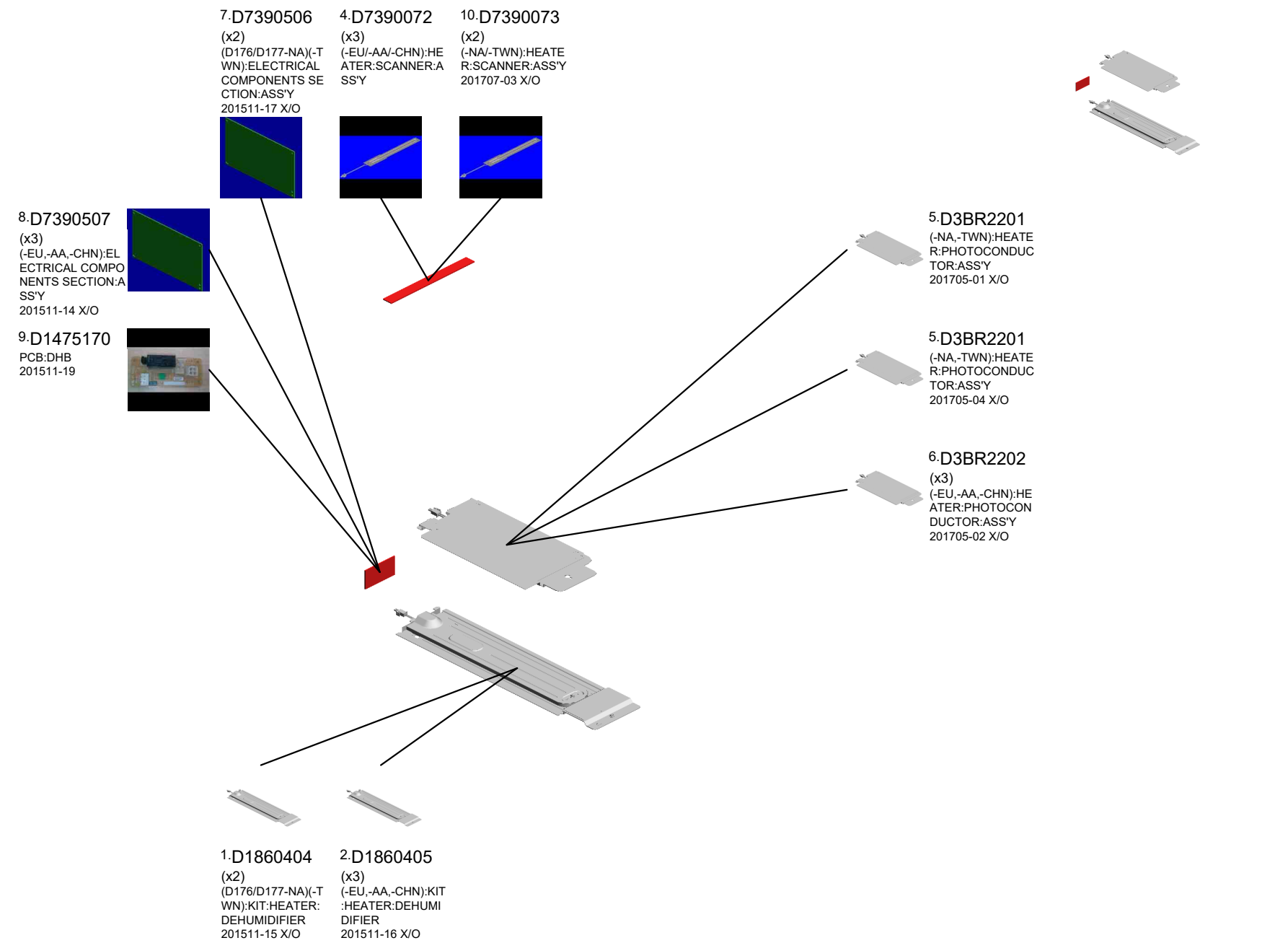
U017
ACCESSORY

53.D0BQ6766
(x3)
(-NA,-EU,-AA/-KOR)
:DECAL:CAUTION:
ORIGINAL:ENGLIS
H
201811-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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U018
HEATER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018
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SPECIAL TOOLS



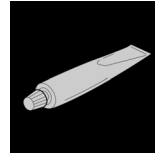
1.52039502
Silicon Grease G-501



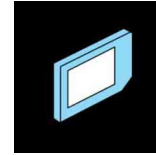
2.A0929503
C4 COLOR TEST CHART (3 PCS/SET
)



3.A1849501
Scanner Positioning Pin (2pcs/set)



4.A2579300
GREASE - BARRIERTA S552R



5.B6455020
SD CARD(1GB)



6.C4019503
20X MAGNIFICATION SCOPE



7.VSSG9002
FLUOTRIBO MG GREASE : 100G

Exclusive Parts

Number	Part Name	Group	ID
52039502	Silicon Grease G-501	SPECIAL TOOLS	1
52062686	SNAP RING	U001	4
		U004_S004_S001	10
		U004_S005_S001	10
52152621	SNAP RING - M6	U010	5
		U013	14
54472681	SNAP RING	U010	6
		U013	15
A0929503	C4 COLOR TEST CHART (3 PCS/SET)	SPECIAL TOOLS	2
A1849501	Scanner Positioning Pin (2pcs/set)	SPECIAL TOOLS	3
A2324666	CUSHION - STEPPER MOTOR	U003_S001	16
		U012_S002_S001	11
A2501752	EXPOSURE GLASS	U003	17
A2579300	GREASE - BARRIERTA S552R	SPECIAL TOOLS	4
AA001564	PLATE:LOGOTYPE:RIC	U017	6
AA001565	(D176/D177-AA):PLATE:LOGOTYPE:LAN	U017	7
AA001567	(-AA,-CHN):PLATE:LOGOTYPE:GES	U017	8
AA043623	TIMING BELT - B40S2M180	U014_S001	12
AA043980	TIMING BELT:30S2M300	U013_S001	18
AA060151	TENSION SPRING	U008_S001	8
AA061121	TORSION SPRING:STRIPPER PLATE:FRONT	U011_S001	19
		U011_S002	19
		U011_S003	19
		U011_S004	19
		U011_S005	19
AA061122	TORSION SPRING:STRIPPER PLATE:REAR	U011_S001	20
		U011_S002	20
		U011_S003	20
		U011_S004	20
		U011_S005	20
AA061127	TENSION SPRING:SAFETY SWITCH:FRONT	U015	21
AA061128	TENSION SPRING:SAFETY SWITCH:RIGHT	U015	22
AA063941	COMPRESSION SPRING:REGISTRATION:INNER:DRIVE	U010_S001	7

Number	Part Name	Group	ID
	ATATION:INNER:DRIVE		
AA063942	COMPRESSION SPRING:REGISTRATION:DRIVE	U010_S001	8
AA063943	COMPRESSION SPRING:GUIDE PLATE:REGISTRATION:4N	U010_S001	9
AA066423	TORSION SPRING:GUIDE:FUSING EXIT	U011_S001	21
		U011_S002	21
		U011_S003	21
		U011_S004	21
		U011_S005	21
AA080346	BUSHING:FLANGE TYPE:DIA6	U010_S001	10
AA082101	BUSHING - 6X10X6	U008	9
		U008_S003	9
AA082144	BUSHING - 8X12X7	U003	18
		U010	11
AA082170	PLAIN SHAFT BEARING:DIA4XDIA8X5:EG-1	U012_S002	12
		U013_S001	20
		U013_S001_S003	20
AA082171	PLAIN SHAFT BEARING:6X10X6	U013_S001_S003	21
AA082173	PLAIN SHAFT BEARING:6X10X6	U004	13
		U004_S004	13
		U004_S005	13
		U012_S002	13
		U013_S001	22
		U013_S001_S003	22
AA082174	PLAIN SHAFT BEARING:6X10X9	U004_S004	14
		U004_S005	14
AA082175	PLAIN SHAFT BEARING:8X12X7	U004	15
AA082187	BUSHING:DIA6XDIA10X9:EG-1	U013_S001_S003	23
AA083014	ONE-WAY CLUTCH	U013_S001	24
AA083018	ROLLER CLUTCH - 6X14X10	U013_S001	25
AA100014	RETAINING RING C - SEPARATE	U004_S004	16
		U004_S005	16
		U013_S001_S003	26
AA120149	DISCHARGE BRUSH:PRESSURE ROLLER	U011_S001	22
		U011_S002	22
		U011_S003	22
		U011_S004	22

Exclusive Parts

Number	Part Name	Group	ID
		U011_S005	22
AA143219	STEPPED SCREW	U011	23
AA143537	SCREW:M3:BLACK	U001	5
		U003	19
AA143579	SCREW - M3	U013_S001_S003	27
AA143592	SCREW- M4X6	U015	23
AA143807	SCREW:A	U013_S001	28
AA143848	STEPPED SCREW - M3	U015	24
AA143882	SCREW:DIA5:1.5T	U008_S001	10
AA148836	SHAFT:GEAR:IDLER:WORM GEAR	U011	24
AA161167	BUSHING:HDD	U015	25
AB010156	GEAR:SEPARATE:DRIVE	U013_S001_S003	29
AB010157	GEAR:SEPARATE:DRIVEN	U013_S001_S003	30
AB011252	GEAR - 20Z	U013_S001_S003	31
AB011571	GEAR:Z19:DRIVE:REGISTRATION	U010_S001	12
AB011572	GEAR:Z19:DRIVEN:REGISTRATION	U004	17
AB011573	GEAR:REGISTRATION:NO.2	U004	18
AB012099	GEAR:ON-OFF:PRESSURE ROLLER	U011_S001	28
		U011_S002	28
		U011_S003	28
		U011_S004	28
		U011_S005	28
AB012102	GEAR:IDLER:WORM GEAR	U011	29
AB012103	GEAR:IDLER:LIGHT SHIELDING PLATE	U011	30
AB012116	GEAR:DRIVE:FUSING UNIT	U011_S001	25
		U011_S002	25
		U011_S003	25
		U011_S004	25
		U011_S005	25
AB012119	GEAR:PRESSURE ROLLER	U011_S001	91
		U011_S002	91
		U011_S003	91
		U011_S004	91
		U011_S005	91
AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S001	93
		U011_S002	93

Number	Part Name	Group	ID
		U011_S003	93
		U011_S004	93
		U011_S005	93
AC030169	MIRROR:NO.1	U003_S002	20
AE020266	PRESSURE ROLLER:DIA32:SERVICE PARTS	U011_S001	98
		U011_S002	98
		U011_S003	98
		U011_S004	98
		U011_S005	98
AE030074	BALL BEARING:DIA17XDIA26X5	U011_S001	32
		U011_S002	32
		U011_S003	32
		U011_S004	32
		U011_S005	32
AF013016	BOTTOM PLATE PAD	U013_S001_S004	32
AF013019	PAD:TRAY BOTTOM PLATE	U004_S006_S004	145
		U004_S007_S004	145
		U004_S008_S004	145
		U004_S009_S004	145
		U004_S010_S004	145
		U004_S011_S004	145
		U004_S012_S004	145
		U004_S013_S004	145
		U004_S014_S004	145
		U004_S015_S004	145
AF020799	REGISTRATION ROLLER:DRIVE	U010_S001	13
AF030049	PICK-UP ROLLER	U013_S001_S003	33
AF030094	PAPER FEED ROLLER:PICKUP	U004_S004	20
		U004_S005	20
AF031046	FEED ROLLER - MANUAL FEED	U013_S001_S003	34
AF031049	FEED ROLLER	U004_S004	21
		U004_S005	21
AF032046	SEPARATION ROLLER - MANUAL FEED	U013_S001_S003	35
AF032049	SEPARATION ROLLER	U004_S004	22
		U004_S005	22
AF040064	ROLLER:DRIVEN:FUSING EXIT	U011_S001	33
		U011_S002	33

Exclusive Parts

Number	Part Name	Group	ID
		U011_S003	33
		U011_S004	33
		U011_S005	33
AF040571	GUIDE ROLLER	U012_S002	14
AF040575	DRIVEN ROLLER	U012_S002	15
AG070513	MAGNET CATCH	U001	6
AG070514	MAGNET CATCH	U009	8
AG071007	LATCH - BY PASS FEED TABLE	U001	7
AW010147	PHOTO REFLECTION SENSOR	U011	34
AW010155	ORIGINAL SENSOR:66MM:3.3V	U003	21
AW010200	PAPER FEED SENSOR:FUSING EX IT	U010_S001_S001	14
AW020190	PHOTOINTERRUPTOR	U011	35
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U009	9
AW020214	PHOTOINTERRUPTOR:LG248NL1A	U003	23
AW020234	PHOTOINTERRUPTOR:GP1A173LCS5F	U004_S004	150
		U004_S005	150
		U008	47
		U010	51
		U013_S001_S003	207
		U013_S001_S004	207
AW020249	PHOTOINTERRUPTOR:FLAT:PICH2MM:M4	U003	22
AW100150	NON-CONTACT TYPE THERMISTOR:NC-F10:MIDDLE	U011_S001	37
		U011_S002	37
		U011_S003	37
		U011_S004	37
		U011_S005	37
AW100151	NON-CONTACT TYPE THERMISTOR:NC-F10:FRONT	U011_S001	38
		U011_S002	38
		U011_S003	38
		U011_S004	38
		U011_S005	38
AW100154	THERMISTOR:PRESSURE:MIDDLE	U011_S001	39
		U011_S002	39
		U011_S003	39

Number	Part Name	Group	ID
		U011_S004	39
		U011_S005	39
AW100156	THERMISTOR:PRESSURE:FRONT:2P	U011_S001	40
		U011_S002	40
		U011_S003	40
		U011_S004	40
		U011_S005	40
AW100183	THERMOPILE	U011	94
AW110111	THERMOSTAT:MIDDLE	U011_S001	41
		U011_S002	41
		U011_S003	41
		U011_S004	41
		U011_S005	41
AW110112	THERMOSTAT:REAR	U011_S001	42
		U011_S002	42
		U011_S003	42
		U011_S004	42
		U011_S005	42
AW140016	TEMPERATURE & HUMIDITY SENSOR	U008	12
AW500039	ROTARY SWITCH:PAPER SIZE SENSOR:CW	U013_S001_S004	37
AW500041	PUSH SWITCH:PAPER SIZE SENSOR	U004	25
AW500049	PUSH SWITCH:SW1AG-550	U004	146
		U009	37
		U013	206
		U013_S001	206
AX040273	DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH	U004	26
AX060419	DC POLYGON MIRROR MOTOR	U005_S001	2
AX060435	DC MOTOR:GEAR:10W:BRUSHLESS	U013	39
		U013_S001	39
		U014_S001	13
		U014_S002	13
		U014_S004	13
AX060441	DC BRUSHLESS MOTOR:FUSING UNIT:26.8W	U014_S004	14

Exclusive Parts

Number	Part Name	Group	ID
AX060443	DC BRUSHLESS MOTOR:DEVELOPMENT:COLLAR:29.3W	U014_S003	15
AX060456	DC BRUSHLESS MOTOR:DRUM:COLLAR	U014_S003	16
AX060457	DC BRUSHLESS MOTOR:DRUM:TRANSFER	U014_S003	17
AX640199	FAN:MM80:25MM:DC 2.16W	U016	9
AX640221	FAN:SIROCCO:DC24V:50MM	U016	10
AX640222	DC FAN MOTOR:DC24V:MM60:25MM	U016	11
AX660015	DC FAN MOTOR:SIROCCO:DC24V:PWM	U016	12
AZ230272	(-NA,-TWN):DC POWER SUPPLY:DOM/NA:247W	U015	26
AZ230274	(-EU,-AA,-CHN):DC POWER SUPPLY:247W	U015	27
AZ320192	POWER PACK:T1T2	U015	28
B0651374	CLOTH - DF EXPOSURE GLASS	U017	9
B2231099	FLAT SCREW	U013_S001_S004	40
B2231317	SCREW	U015	30
B2232862	LEVER - RELEASE INNER	U004_S007	27
		U004_S008	27
		U004_S009	27
		U004_S010	27
		U004_S011	27
		U004_S012	27
		U004_S013	27
		U004_S014	27
		U004_S015	27
B2233241	SPRING:SHUTTER:PUMP UNIT	U007	11
B2234552	BUSHING:DIA4	U013_S001	41
B2236069	JOINT:DRIVE:INTERMEDIATE TRANSFER	U008_S004	13
B2236476	BUSHING - DIA5	U009	11
B2342864	PAD:CLEANER	U004_S006_S001	28
		U004_S006_S002	28
		U004_S007_S001	28
		U004_S007_S002	28

Number	Part Name	Group	ID
		U004_S008_S001	28
		U004_S008_S002	28
		U004_S009_S001	28
		U004_S009_S002	28
		U004_S010_S001	28
		U004_S010_S002	28
		U004_S011_S001	28
		U004_S011_S002	28
		U004_S012_S001	28
		U004_S012_S002	28
		U004_S013_S001	28
		U004_S013_S002	28
		U004_S014_S001	28
		U004_S014_S002	28
		U004_S015_S001	28
		U004_S015_S002	28
B2381088	COVER - CONNECTOR	U016	13
B2381089	COVER - POSITIONING PIN	U016	14
B2381806	IDLER PULLEY	U003	24
B2381807	PULLEY	U003	25
B6455020	SD CARD(1GB)	SPECIAL TOOLS	5
B8303504	TIMING BELT - 40S2M100	U004_S004	29
		U004_S005	29
C4019503	20X MAGNIFICATION SCOPE	SPECIAL TOOLS	6
D0092573	PULLEY - VERTICAL TRANSPORT	U013_S001_S001	42
		U013_S001_S002	42
D0092574	PULLEY - IDLER	U013_S001_S001	43
		U013_S001_S002	43
D0094455	CUSHION - DC SOLENOID	U012_S002	16
		U013_S001	44
D0094485	BUSHING - GATE	U013_S001	45
D0094487	COMPRESSION SPRING - GATE	U013_S001	46
D0291749	PULLEY:PROTECTION	U003	26
D0292677	TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT	U013_S001_S001	47
		U013_S001_S002	47
D0392566	TENSION SPRING:GRIP:RIGHT	U004_S006	30
		U004_S007	30
		U004_S008	30

Exclusive Parts

Number	Part Name	Group	ID
		U004_S009	30
		U004_S010	30
		U004_S011	30
		U004_S012	30
		U004_S013	30
		U004_S014	30
		U004_S015	30
D0392993	SHAFT:TRANSPORT BELT:PULLEY	U013_S001_S001	48
		U013_S001_S002	48
D0394525	COMPRESSION SPRING:SHAFT:GUIDE PLATE:EXIT	U013_S001	49
D0394529	STOPPER:GUIDE PLATE:ROLLER:DRIVEN	U013_S001	50
D0394597	TENSION SPRING:DRIVEN ROLLER	U013_S001	52
D0394912	DISCHARGE BRUSH:REVERSE	U012_S002	17
D0394925	ROLLER:REVERSE:DRIVEN	U012_S002	18
D0394927	COMPRESSION SPRING:PRESSURE:REVERSE:DRIVEN	U012_S002	19
D0895824	COVER:SD-CARD:D086/D087	U015	31
D0895887	PANEL:INTERFACE	U015	32
D0AF1290	COVER:SCANNER:UPPER:REAR	U001	62
D0AF3307	BASE:TONER SUPPLY	U007	21
D0BK2711	PAPER FEED UNIT:NO.1:ASS'Y	U004_S004	151
D0BK2712	PAPER FEED UNIT:NO.2:ASS'Y	U004_S005	142
D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S009	41
		U007_S010	41
		U007_S011	41
		U007_S012	41
		U007_S013	41
		U007_S014	41
		U007_S015	41
		U007_S016	41
		U007_S017	41
		U007_S018	41
		U007_S019	41
		U007_S020	41
		U007_S021	41

Number	Part Name	Group	ID
		U007_S022	41
		U007_S023	41
		U007_S024	41
		U014_S004	32
D0BQ1375	GEAR:PRESSURE RELEASE:NO.1:MECHANICAL ROLLER CLUTCH:U	U013_S001_S003	166
D0BQ2608	SHAFT:SEPARATOR:DRIVEN:ASS'Y	U013_S001_S003	203
D0BQ2615	GUIDE PLATE:SEPARATOR:ASS'Y	U013_S001_S003	66
D0BQ2619	SHAFT:SEPARATOR:DRIVE:ASS'Y	U013_S001_S003	19
D0BQ2653	COIL SPRING:PRESSURE:SEPARATOR	U004_S004	148
D0BQ2777	SHAFT:FEED:ASS'Y	U004_S005	148
D0BQ2785	PLAIN SHAFT BEARING:FEED	U004_S004	149
D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S005	149
		U004_S006_S003	152
		U004_S007_S003	152
		U004_S008_S003	152
		U004_S009_S003	152
		U004_S010_S003	152
		U004_S011_S003	152
		U004_S012_S003	152
		U004_S013_S003	152
		U004_S014_S003	152
		U004_S015_S003	152
D0BQ2850	TRAY BOTTOM PLATE:ASS'Y	U004_S006_S004	84
D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S007_S004	147
		U004_S008_S004	147
		U004_S009_S004	147
		U004_S010_S004	147
		U004_S011_S004	147
		U004_S012_S004	147
		U004_S013_S004	147
		U004_S014_S004	147
		U004_S015_S004	147
D0BQ3219	DRIVE UNIT:TONER BOTTLE:ASS'Y	U007_S001	12
		U007_S002	12
		U007_S003	12

Exclusive Parts

Number	Part Name	Group	ID
		U007_S004	12
D0BQ3240	TONER HOPPER:TONER SUPPLY: BK:ASS'Y	U007_S005	42
D0BQ3270	TONER HOPPER:TONER SUPPLY: C:ASS'Y	U007_S006	43
D0BQ3280	TONER HOPPER:TONER SUPPLY: M:ASS'Y	U007_S007	44
D0BQ3287	(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S025	46
		U007_S029	46
		U007_S030	46
		U007_S031	46
D0BQ3288	(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S026	47
		U007_S027	47
		U007_S028	47
D0BQ3310	TONER HOPPER:TONER SUPPLY: Y:ASS'Y	U007_S008	45
D0BQ4654	SHAFT:LEVER:LOCK	U013_S001	212
D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40
		U007_S025	40
		U007_S026	40
		U007_S027	40
		U007_S028	40
		U007_S029	40
		U007_S030	40
		U007_S031	40
D0BQ6060	TRANSFER ROLLER:FC:ASS'Y	U008_S004	48
D0BQ6141	CLEANING UNIT:BELT CLEANING: ASS'Y	U008_S002	49
D0BQ6766	(-NA,-EU,-AA/-KOR):DECAL:CAUTION:ORIGINAL:ENGLISH	U017	53
D1054365	HOLDER:THERMOPILE	U011	43
D1124264	DECAL:WARNING (HIGH TEMPERATURE):FUSING	U011_S001_S001	44
		U011_S002_S001	44
		U011_S003_S001	44
		U011_S004_S001	44
		U011_S005_S001	44
D1175303	THERMISTOR	U016	15
D1175916	STEPPED SCREW:M3X8:SECOND	U008	14

Number	Part Name	Group	ID
	KIND		
D1201556	(D176/D177-AA):SHEET:LOGO:LAN	U017	10
D1201557	(-AA,-CHN):SHEET:LOGO:GES	U017	11
D1291508	KEYTOP:HOME	U002_S001	9
		U002_S002	9
		U002_S004	9
		U002_S005	9
		U002_S006	9
		U002_S007	9
		U002_S008	9
		U002_S009	9
		U002_S010	9
		U002_S010	9
D1291528	SHEET:KEYTOP:LEFT	U002_S001	10
		U002_S002	10
		U002_S004	10
		U002_S005	10
		U002_S006	10
		U002_S007	10
		U002_S008	10
		U002_S009	10
		U002_S010	10
		U002_S010	10
D1291568	SHEET:APPLICATION:MULTI-LANGUAGE:BLANK	U017	12
D1421805	SHAFT:SCALE	U015	33
D1441085	STEPPED SCREW:M3	U011_S001	45
		U011_S002	45
		U011_S003	45
		U011_S004	45
		U011_S005	45
D1444484	SHOULDER SCREW - M3	U012_S002	20
D1444489	STOPPER:DRIVEN ROLLER	U013_S001_S001	54
		U013_S001_S002	54
D1461488	PCB:OP-R:ASS'Y	U002_S001	14
		U002_S002	14
		U002_S004	14
		U002_S005	14
		U002_S006	14
		U002_S007	14
		U002_S007	14

Exclusive Parts

Number	Part Name	Group	ID
		U002_S008	14
		U002_S009	14
		U002_S010	14
D1465786	BRACKET:HDD	U015	79
D1471109	BRACKET:DC SOLENOID:ASS'Y	U014_S003	29
D1471177	TENSION SPRING:ARM:MCPG	U014_S003	18
D1471255	COVER:LEFT:INTERFACE:D146/D147	U001	8
D1471285	COVER:SCANNER:UPPER:LEFT	U001	9
D1471805	EXPOSURE GLASS:DOCUMENT FEEDER:APPLY	U003	28
D1471856	OPTICAL WRITING SECTION:SERVICE PARTS:1LD:ASS'Y	U005_S001	4
D1472052	FRAME:CHARGE:30	U006_S001_S001	26
		U006_S002_S001	26
		U006_S003_S001	26
		U006_S004_S001	26
D1472064	ELECTRODE PLATE:CHARGE:30	U006_S001_S001	27
		U006_S002_S001	27
		U006_S003_S001	27
		U006_S004_S001	27
D1472092	FRAME:DISCHARGE LAMP:30	U006	4
D1472093	DISCHARGE LAMP:LED ARRAY:30	U006	5
D1472310	COVER:PCU:FRONT:30	U006	6
D1472734	GUIDE PLATE:SEPARATE	U004_S004_S001	33
		U004_S005_S001	33
D1472737	LEVER:PRESSURE:SEPARATE	U004_S004_S001	35
		U004_S005_S001	35
D1472738	LINK:RELEASE	U004_S004_S001	36
		U004_S005_S001	36
D1472752	SHAFT:SEPARATE:ASS'Y	U004_S004_S001	38
		U004_S005_S001	38
D1472866	COVER:PAPER TRAY:NO.2	U004_S007	95
		U004_S008	95
		U004_S009	95
		U004_S010	95
		U004_S011	95
		U004_S012	95

Number	Part Name	Group	ID
		U004_S013	95
		U004_S014	95
		U004_S015	95
D1473281	HOUSING:TONER CARTRIDGE:BK:ASS'Y	U007	15
D1473282	HOUSING:TONER CARTRIDGE:CMY:ASS'Y	U007	16
D1473494	COVER:PCU:REAR:ASS'Y	U006_S001	7
		U006_S002	7
		U006_S003	7
		U006_S004	7
D1474269	STEPPED SCREW:FIX:FUSING	U011_S001	46
		U011_S002	46
		U011_S003	46
		U011_S004	46
		U011_S005	46
D1475170	PCB:DHB	U018	9
D1475186	(-EU,-AA,-CHN):AC CONTROL BOARD	U015_S006	35
		U015_S007	35
		U015_S008	35
D1475188	(-NA,-TWN):AC CONTROL BOARD	U015	36
D1475650	(D237):(D176/D177-CHN):PCB:IMAGE PROCESSING UNIT:TYPE-S1MD-J	U015	37
D1475746	TERMINAL:TTS	U015	38
D1475747	SPRING PLATE:TTS	U015	39
D1475776	COVER:FAX CONTROL UNIT	U015	40
D1476206	TRANSFER/SEPARATION UNIT:ASS'Y	U010_S001	50
D1476215	GUIDE PLATE:TRANSFER:SECOND:ASS'Y	U010_S001_S001	48
D1477937	FILTER:PREVENTFENCE:10	U016_S001	27
D1477951	DUCT:SUPPLY:A	U016	16
D1477952	DUCT:SUPPLY:B	U016	17
D1477956	DUCT:EXHAUST:DRIVE:A	U016	18
D1477957	DUCT:EXHAUST:DRIVE:B	U016	19
D1481240	COVER:FRONT:ASS'Y	U001_S001	10
D1482663	MANUAL FEED TABLE	U013_S001_S004	83

Exclusive Parts

Number	Part Name	Group	ID
D1482670	GUIDE PLATE:VERTICAL TRANSP ORT:NO.1:DRIVEN:ASS'Y	U013_S001_S001	55
D1482672	GUIDE PLATE:VERTICAL TRANSP ORT:NO.1:DRIVEN	U013_S001_S001	57
D1482684	GUIDE PLATE:VERTICAL TRANSP ORT:NO.2:DRIVEN	U013_S001_S002	195
D1482685	GUIDE PLATE:VERTICAL TRANSP ORT:NO.2:DRIVEN:ASS'Y	U013_S001_S002	183
D1482702	SPACER:TRANSPORT ROLLER	U004_S004 U004_S005	41 41
D1482751	ARM:PRESSURE:SEPARATE	U004_S004_S001 U004_S005_S001	37 37
D1482755	COIL SPRING:RELEASE:SEPARAT E	U004_S004_S001 U004_S005_S001	40 40
D1484441	GUIDE PLATE:EXIT:UPPER	U012_S002	60
D1484673	GUIDE PLATE:DRIVEN	U013_S001	114
D1484726	TORSION SPRING:VIBRATING PLA TE:REAR	U013_S001_S004 S002	201
D1484750	BRACKET:MOTOR:DUPLEX:PEEN	U013	157
D1484774	COVER:MANUAL FEED TABLE	U013_S001_S004	167
D1484833	MANUAL FEED TABLE:EXP:ASS'Y	U013_S001_S004	194
D1491099	COVER:GRIP:LEFT	U016	20
D1491168	BRACKET:DRIVE:COLLECTION BO TTLE:ASS'Y	U009	12
D1491173	GEAR:IDLER:TONER BOTTLE	U009	13
D1491174	GEAR:COLLECTION BOTTLE	U009	14
D1491178	DRIVE UNIT:PAPER FEED:ASS'Y	U014_S001	19
D1491199	DRIVE UNIT:ON-OFF:TRANSFER	U014	20
D1491230	COVER:UPPER	U001	11
D1491233	COVER:UPPER:INNER BACK	U001	13
D1491234	COVER:UPPER:INNER BACK:MIDD LE	U001	14
D1491237	COVER:UPPER:INNER BACK:LEFT LOWER	U001	16
D1491242	COVER:MAIN SWITCH	U001	17
D1491243	COVER:FRONT:UPPER:OPERATIO N SUB-UNIT	U001	18
D1491245	COVER:FRONT:UPPER	U001	20

Number	Part Name	Group	ID
D1491248	HINGE:COVER:FRONT:USED TON ER	U001	21
D1491252	COVER:LEFT:UPPER:REAR	U001	24
D1491257	CAP:34X55	U001	25
D1491260	COVER:REAR:LOWER	U001	26
D1491261	COVER:REAR:UPPER	U001	27
D1491263	CAP:LOUVER:DEODORIZE FILTER	U001	28
D1491264	CAP:ROCKER SWITCH	U017	13
D1491265	COVER:RIGHT:REAR	U001	29
D1491266	COVER:RIGHT:FRONT LOWER	U001	30
D1491267	COVER:RIGHT:UPPER	U001	31
D1491268	COVER:RIGHT:LOWER	U017	51
D1491269	COVER:REAR:RIGHT UPPER	U001	32
D1491273	INNER COVER:FRONT:LOWER	U001	33
D1491274	INNER COVER:FRONT:USED TON ER	U001	34
D1491275	INNER COVER:FRONT:RIGHT LO WER	U001	35
D1491278	TORSION SPRING:COVER:USED T ONER	U001	36
D1491281	COVER:SCANNER:FRONT	U001	37
D1491284	COVER:SCANNER:LEFT	U001	39
D1491287	COVER:SCANNER:RIGHT	U001	40
D1491288	COVER:SCANNER:UPPER:RIGHT	U001	41
D1491291	CAP:HARNESS	U001	42
D1491294	(-AA,-CHN,-TWN):CAP:HARNESS:C ORNER	U001	43
D1491299	GUIDE PLATE:SCANNER	U017	52
D1491305	CAP:TOTAL COUNTER	U001	45
D1491307	SPRING PLATE:BAND	U001	46
D1491308	BAND:STOPPER:DOOR	U001	47
D1491321	(-NA,-EU,-AA,-TWN):DECAL:TONE R BOTTLE:BK	U017	15
D1491322	(-NA,-EU,-AA,-TWN):DECAL:TONE R BOTTLE:C	U017	16
D1491323	(-NA,-EU,-AA,-TWN):DECAL:TONE R BOTTLE:M	U017	17
D1491324	(-NA,-EU,-AA,-TWN):DECAL:TONE	U017	18

Exclusive Parts

Number	Part Name	Group	ID
	R BOTTLE:Y		
D1491351	DRIVE UNIT:REGISTRATION:ASSY	U014_S002	21
D1491369	INSULATING SHEET:IOB	U015_S001	81
		U015_S002	81
		U015_S003	81
		U015_S004	81
		U015_S005	81
D1491387	GROUND PLATE:DRIVE UNIT:ENGINE	U014	22
D1491394	GROUND PLATE:DRIVE UNIT:FUSING/PAPER EXIT UNIT	U014	23
D1491396	HOLDER:TORQUE LIMITER MECHANICAL CLUTCH:PRESSURE RELEASE	U014_S004	24
D1491397	TORQUE LIMITER MECHANICAL CLUTCH:49MMN:DIA14	U014_S004	25
D1491425	LCD:TFT:WVGA-9:LED:CMI	U002	11
D1491428	TOUCH PANEL:WVGA-9:MV	U002_S001	12
		U002_S002	12
		U002_S004	12
		U002_S005	12
		U002_S006	12
		U002_S007	12
		U002_S008	12
		U002_S009	12
		U002_S010	12
D1491430	CABLE:FFC:OP-L	U002_S001	59
		U002_S002	59
		U002_S004	59
		U002_S005	59
		U002_S006	59
		U002_S007	59
		U002_S008	59
		U002_S009	59
		U002_S010	59
D1491431	CABLE:FFC:OP-R	U002_S001	60
		U002_S002	60
		U002_S004	60

Number	Part Name	Group	ID
		U002_S005	60
		U002_S006	60
		U002_S007	60
		U002_S008	60
		U002_S009	60
		U002_S010	60
D1491434	CABLE:LCDC:USB	U002_S001	62
		U002_S002	62
		U002_S003	62
		U002_S004	62
		U002_S005	62
		U002_S006	62
		U002_S007	62
		U002_S008	62
		U002_S009	62
		U002_S010	62
D1491469	PCB:OP-L:USB:ASSY	U002_S001	58
		U002_S002	58
		U002_S004	58
		U002_S005	58
		U002_S006	58
		U002_S007	58
		U002_S008	58
		U002_S009	58
		U002_S010	58
D1491504	KEYTOP:START	U002_S001	15
		U002_S002	15
		U002_S004	15
		U002_S005	15
		U002_S006	15
		U002_S007	15
		U002_S008	15
		U002_S009	15
		U002_S010	15
D1491505	KEYTOP:STOP	U002_S001	16
		U002_S002	16
		U002_S004	16
		U002_S005	16

Exclusive Parts

Number	Part Name	Group	ID
		U002_S006	16
		U002_S007	16
		U002_S008	16
		U002_S009	16
		U002_S010	16
D1491508	KEYTOP:RESET SWITCH	U002_S001	17
		U002_S002	17
		U002_S004	17
		U002_S005	17
		U002_S006	17
		U002_S007	17
		U002_S008	17
		U002_S009	17
		U002_S010	17
D1491510	KEYTOP:LEFT	U002_S001	18
		U002_S002	18
		U002_S004	18
		U002_S005	18
		U002_S006	18
		U002_S007	18
		U002_S008	18
		U002_S009	18
		U002_S010	18
D1491511	LENS:FRONT	U002_S001	19
		U002_S002	19
		U002_S004	19
		U002_S005	19
		U002_S006	19
		U002_S007	19
		U002_S008	19
		U002_S009	19
		U002_S010	19
D1491512	COVER:REAR:LARGE	U002_S001	20
		U002_S002	20
		U002_S004	20
		U002_S005	20
		U002_S006	20
		U002_S007	20

Number	Part Name	Group	ID
		U002_S008	20
		U002_S009	20
		U002_S010	20
D1491513	COVER:REAR:SMALL:LEFT	U002_S001	21
		U002_S002	21
		U002_S004	21
		U002_S005	21
		U002_S006	21
		U002_S007	21
		U002_S008	21
		U002_S009	21
		U002_S010	21
D1491514	COVER:REAR:SMALL:MIDDLE	U002_S001	22
		U002_S002	22
		U002_S004	22
		U002_S005	22
		U002_S006	22
		U002_S007	22
		U002_S008	22
		U002_S009	22
		U002_S010	22
D1491515	COVER:REAR:SMALL:RIGHT	U002_S001	23
		U002_S002	23
		U002_S004	23
		U002_S005	23
		U002_S006	23
		U002_S007	23
		U002_S008	23
		U002_S009	23
		U002_S010	23
D1491518	BRACKET:LCDC:CM	U002	53
D1491530	SPACER:LCD:A	U002_S001	24
		U002_S002	24
		U002_S004	24
		U002_S005	24
		U002_S006	24
		U002_S007	24
		U002_S008	24

Exclusive Parts

Number	Part Name	Group	ID
D1491531	SPACER:LCD:B	U002_S009	24
		U002_S010	24
		U002_S001	25
		U002_S002	25
		U002_S004	25
		U002_S005	25
		U002_S006	25
		U002_S007	25
		U002_S008	25
		U002_S009	25
		U002_S010	25
D1491532	HINGE:ASS'Y	U002_S001	26
		U002_S002	26
		U002_S004	26
		U002_S005	26
		U002_S006	26
		U002_S007	26
		U002_S008	26
		U002_S009	26
		U002_S010	26
D1491533	(-NA,-AA):COVER:UPPER:SH	U002_S001	27
		U002_S002	27
		U002_S006	27
D1491534	(-NA,-AA):COVER:UPPER:CM	U002_S001	54
		U002_S002	54
		U002_S006	54
D1491538	(-EU,-CHN,-TWN):KEYTOP:10KEY	U002_S004	28
		U002_S005	28
		U002_S007	28
		U002_S008	28
		U002_S009	28
		U002_S010	28
D1491539	(-NA,-AA):KEYTOP:10KEY	U002_S001	29
		U002_S002	29
		U002_S006	29
D1491540	(-NA/-AA):SHEET:JOURNAL	U002_S001	64
		U002_S002	64
		U002_S006	64

Number	Part Name	Group	ID
D1491553	SHEET:LOGO	U017	19
D1491555	COVER:UPPER:SH	U002_S004	30
		U002_S007	30
D1491556	(-CHN):COVER:UPPER:CM	U002_S004	55
		U002_S007	55
D1491557	(-TWN):COVER:UPPER:SH	U002_S005	31
		U002_S009	31
D1491558	(-TWN):COVER:UPPER:CM	U002_S005	56
		U002_S009	56
D1491575	(-NA,-AA):SHEET:APPLICATION:MULTI-LANGUAGE	U017	20
D1491576	(-EU):SHEET:APPLICATION:MULTI-LANGUAGE	U017	21
D1491577	(-CHN):SHEET:APPLICATION:MULTI-LANGUAGE	U017	22
D1491578	(-TWN):SHEET:APPLICATION:MULTI-LANGUAGE	U017	23
D1491588	KEYTOP:POWER SOURCE:BA	U002_S001	32
		U002_S002	32
		U002_S004	32
		U002_S005	32
		U002_S006	32
		U002_S007	32
		U002_S008	32
		U002_S009	32
D1491589	(-EU):COVER:UPPER:SH	U002_S008	33
		U002_S010	33
D1491592	(-EU):COVER:UPPER:CM	U002_S008	34
		U002_S010	34
D1491598	COVER:BRACKET:OPERATION SUB-UNIT:LOWER	U002	36
D1491599	COVER:BRACKET:OPERATION SUB-UNIT:UPPER	U002	37
D1491693	GUIDE:FFC	U003	29
D1491694	PLATE SEAL:APS:HARNESS	U003	30
D1491703	DC STEPPER MOTOR	U003_S001	31
D1491705	BRACKET:DC STEPPER MOTOR	U003	32

Exclusive Parts

Number	Part Name	Group	ID
D1491706	SYNCHRONOUS BELT:138ST1.5-4.0	U003	33
D1491709	TENSION SPRING:TENSION:11.3N:30MM	U003	34
D1491710	TIMING PULLEY:62	U003	35
D1491711	SHAFT:SCANNER:DRIVE	U003	36
D1491714	DRIVE WERE:DIA1	U003	37
D1491715	PULLEY:DRIVE WERE:FRONT	U003	38
D1491717	PULLEY:DRIVE WERE:REAR	U003	39
D1491718	BRACKET:TENSION:REAR	U003	40
D1491719	BRACKET:TENSION:FRONT	U003	41
D1491726	CLAMP:DRIVE WERE	U003	42
D1491728	GUIDE:HARNESS:LED-B	U003	43
D1491730	CARRIAGE:NO.1:ASS'Y	U003_S002	44
D1491731	REFLECTOR:SCANNER	U003_S002	45
D1491742	CARRIAGE:NO.2:SUB-ASS'Y	U003	46
D1491754	GUIDE:FFC:CARRIAGE:NO.2	U003	47
D1491755	COVER:FFC:CARRIAGE:NO.2	U003	48
D1491756	MIRROR:NO.2:CONCAVE:ASS'Y	U003	49
D1491757	MIRROR:NO.3:CONVEX:ASS'Y	U003	50
D1491771	LENS:HOLDER:ASS'Y	U003	51
D1491780	INNER COVER	U003	52
D1491792	(-EU,-AA,-CHN,-TWN):SCALE:LEFT:ASS'Y	U003	53
D1491793	(-NA):SCALE:LEFT:ASS'Y	U003	54
D1491798	SEAL:SHEET THROUGH:DOCUMENT FEEDER	U003	55
D1491799	SCALE:REAR:PRINTING	U003	56
D1491800	COVER:SHEET THROUGH:DOCUMENT FEEDER	U003	57
D1491801	BRACKET:SCALE:LEFT	U003	58
D1491804	HOLDER:EXPOSURE GLASS:SCANNER	U003	59
D1491805	HOLDER:EXPOSURE GLASS	U003	60
D1491812	BRACKET:SIO	U003	61
D1491813	BRACKET:DOCUMENT FEEDER:LEFT	U003	62
D1491814	BRACKET:DOCUMENT FEEDER:RIGHT	U003	63

Number	Part Name	Group	ID
	GHT		
D1491815	COVER:MOTOR	U003	64
D1491816	DOCUMENT FEEDER:CABLE:BRACKET	U003	65
D1492557	GUIDE:REGISTRATION:ENTRANCE:REAR	U013_S001	60
D1492558	GUIDE:REGISTRATION:ENTRANCE:FRONT	U013_S001	61
D1492561	SHAFT:REGISTRATION ROLLER:DRIVEN	U004	43
D1492562	COLLAR:REGISTRATION ROLLER	U004	44
D1492566	CASE:REMOVE PAPER DUST:ASS'Y	U004	45
D1492582	GUIDE PLATE:REGISTRATION:FRONT RIGHT	U010_S001	16
D1492585	GUIDE:REGISTRATION:REAR RIGHT	U010_S001	17
D1492586	GUIDE:REGISTRATION:FRONT RIGHT	U010_S001	18
D1492588	GUIDE:REGISTRATION:REAR RIGHT:AUXILIARY	U010_S001	19
D1492589	GUIDE:REGISTRATION:FRONT RIGHT:AUXILIARY	U010_S001	20
D1492612	ROLLER:GRIP:DRIVEN	U013_S001_S003	62
D1492613	SHAFT:GRIP:DRIVEN	U013_S001_S003	63
D1492614	TENSION SPRING:GRIP:PRESSURE	U013_S001_S003	64
D1492625	DC SOLENOID:PICKUP:ASS'Y	U013_S001_S003	67
D1492633	SHAFT:FEED:MANUAL FEED	U013_S001_S003	68
D1492634	ARM:PICKUP:MANUAL FEED	U013_S001_S003	69
D1492635	TRANSPORT ROLLER:MANUAL FEED	U013_S001_S003	70
D1492637	PAPER STOPPER:MANUAL FEED	U013_S001_S003	71
D1492638	LINK:PAPER STOPPER:MANUAL FEED	U013_S001_S003	72
D1492639	SHAFT:PAPER STOPPER	U013_S001_S003	73
D1492641	COVER:PAPER STOPPER:MANUAL FEED	U013_S001_S003	74

Exclusive Parts

Number	Part Name	Group	ID
D1492642	SHAFT:LINK:PAPER STOPPER	U013_S001_S003	75
D1492644	TORSION SPRING:LINK:PAPER STOPPER	U013_S001_S003	76
D1492645	COIL SPRING:RELEASE:PICKUP:MANUAL FEED	U013_S001_S003	77
D1492652	GROUND PLATE:SHAFT:FEED	U013_S001_S003	79
D1492655	FEELER:PAPER END SENSOR	U013_S001_S003	80
D1492656	TORSION SPRING:PAPER END SENSOR	U013_S001_S003	81
D1492658	COVER:PAPER FEED ROLLER	U013_S001_S003	82
D1492666	GEAR:SIDE FENCE:MANUAL FEED TABLE	U013_S001_S004	84
D1492667	RACK:MANUAL FEED	U013_S001_S004	85
D1492686	WIRE:MANUAL FEED TABLE:TC075	U013_S001_S004	87
D1492687	PULLEY:WIRE:MANUAL FEED TABLE	U013_S001_S004	88
D1492688	TENSION SPRING:WIRE	U013_S001_S004	89
D1492692	ARM:MANUAL FEED:FRONT UPPER	U013_S001_S004	90
D1492693	STOPPER:MANUAL FEED TABLE	U013_S001_S004	91
D1492694	COMPRESSION SPRING:STOPPER:MANUAL FEED TABLE	U013_S001_S004	92
D1492712	SHEET:GUIDE PLATE:SWIVEL	U004_S003	47
D1492713	GUIDE PLATE:SWIVEL:NO.1	U004_S003	48
D1492721	GUIDE PLATE:SWIVEL:NO.2	U004	49
D1492739	LEVER:PRESSURE RELEASE	U004_S004_S001	50
		U004_S005_S001	50
D1492772	ARM:PICKUP	U004_S004	53
		U004_S005	53
D1492773	PULLEY:PICKUP:MECHANICAL ROLLER CLUTCH	U004_S004	54
		U004_S005	54
D1492774	PULLEY:IDLER:PICKUP	U004_S004	55
		U004_S005	55
D1492777	COIL SPRING:PRESSURE:PICKUP	U004_S004	57
		U004_S005	57
D1492778	FEELER:PAPER END	U004_S004	58
		U004_S005	58

Number	Part Name	Group	ID
D1492781	GROUND PLATE:PAPER FEED UNIT	U004_S004	59
		U004_S005	59
D1492787	BRACKET:SUPPORT:COVER	U004	60
D1492788	INNER COVER:HARNESS:PAPER FEED UNIT	U004	61
D1492791	GUIDE:FEED	U004_S004	62
		U004_S005	62
D1492795	(D176/D177):BRACKET:PAPER FEED UNIT:PEEN	U016	49
D1492812	ROLLER:PAPER TRAY:DIA19	U004_S006	63
		U004_S007	63
		U004_S008	63
		U004_S009	63
		U004_S010	63
		U004_S011	63
		U004_S012	63
		U004_S013	63
		U004_S014	63
		U004_S015	63
D1492814	COIL SPRING:EARTH	U004_S006	64
		U004_S007	64
		U004_S008	64
		U004_S009	64
		U004_S010	64
		U004_S011	64
		U004_S012	64
		U004_S013	64
		U004_S014	64
		U004_S015	64
D1492816	SHAFT:RISE:ASS'Y	U004_S006	65
		U004_S007	65
		U004_S008	65
		U004_S009	65
		U004_S010	65
		U004_S011	65
		U004_S012	65
		U004_S013	65
		U004_S014	65

Exclusive Parts

Number	Part Name	Group	ID
		U004_S015	65
D1492818	LEVER:RISE	U004_S006	66
		U004_S007	66
		U004_S008	66
		U004_S009	66
		U004_S010	66
		U004_S011	66
		U004_S012	66
		U004_S013	66
		U004_S014	66
		U004_S015	66
D1492824	LEVER:STOPPER:FRONT	U004_S006_S001	67
		U004_S007_S001	67
		U004_S008_S001	67
		U004_S009_S001	67
		U004_S010_S001	67
		U004_S011_S001	67
		U004_S012_S001	67
		U004_S013_S001	67
		U004_S014_S001	67
		U004_S015_S001	67
D1492826	COMPRESSION SPRING:SIDE FENCE:PLATE:FRONT	U004_S006_S001	68
		U004_S007_S001	68
		U004_S008_S001	68
		U004_S009_S001	68
		U004_S010_S001	68
		U004_S011_S001	68
		U004_S012_S001	68
		U004_S013_S001	68
		U004_S014_S001	68
		U004_S015_S001	68
D1492827	COMPRESSION SPRING:SIDE FENCE:POSITIONING	U004_S006_S001	69
		U004_S007_S001	69
		U004_S008_S001	69
		U004_S009_S001	69
		U004_S010_S001	69
		U004_S011_S001	69
		U004_S012_S001	69

Number	Part Name	Group	ID
		U004_S013_S001	69
		U004_S014_S001	69
		U004_S015_S001	69
D1492828	SIDE FENCE:FRONT:NO.1:ASS'Y	U004_S006_S001	70
D1492834	GUIDE:FEELER:PAPER END	U004_S006_S002	71
		U004_S007_S002	71
		U004_S008_S002	71
		U004_S009_S002	71
		U004_S010_S002	71
		U004_S011_S002	71
		U004_S012_S002	71
		U004_S013_S002	71
		U004_S014_S002	71
		U004_S015_S002	71
D1492835	RACK:SIDE FENCE	U004_S006	72
		U004_S007	72
		U004_S008	72
		U004_S009	72
		U004_S010	72
		U004_S011	72
		U004_S012	72
		U004_S013	72
		U004_S014	72
		U004_S015	72
D1492836	GEAR:Z20	U004_S006	73
		U004_S007	73
		U004_S008	73
		U004_S009	73
		U004_S010	73
		U004_S011	73
		U004_S012	73
		U004_S013	73
		U004_S014	73
		U004_S015	73
D1492838	SIDE FENCE:REAR:NO.1:ASS'Y	U004_S006_S002	75
D1492842	LEVER:END FENCE	U004_S006_S003	77
		U004_S007_S003	77
		U004_S008_S003	77

Exclusive Parts

Number	Part Name	Group	ID
		U004_S009_S003	77
		U004_S010_S003	77
		U004_S011_S003	77
		U004_S012_S003	77
		U004_S013_S003	77
		U004_S014_S003	77
		U004_S015_S003	77
D1492843	CLICK:END FENCE	U004_S006_S003	78
		U004_S007_S003	78
		U004_S008_S003	78
		U004_S009_S003	78
		U004_S010_S003	78
		U004_S011_S003	78
		U004_S012_S003	78
		U004_S013_S003	78
		U004_S014_S003	78
		U004_S015_S003	78
D1492845	COMPRESSION SPRING:END FENCE:LEVER:5N	U004_S006_S003	79
		U004_S007_S003	79
		U004_S008_S003	79
		U004_S009_S003	79
		U004_S010_S003	79
		U004_S011_S003	79
		U004_S012_S003	79
		U004_S013_S003	79
		U004_S014_S003	79
		U004_S015_S003	79
D1492846	DECAL:SIZE INDICATION:END FENCE:NO.1:FRONT	U004_S006	80
D1492847	DECAL:SIZE INDICATION:END FENCE:NO.1:REAR	U004_S006	81
D1492848	DECAL:SIZE INDICATION:END FENCE:NO.2:FRONT	U004_S007	82
		U004_S008	82
		U004_S009	82
		U004_S010	82
		U004_S011	82
		U004_S012	82
		U004_S013	82

Number	Part Name	Group	ID
		U004_S014	82
		U004_S015	82
		U004_S007	83
		U004_S008	83
		U004_S009	83
		U004_S010	83
		U004_S011	83
D1492849	DECAL:SIZE INDICATION:END FENCE:NO.2:REAR	U004_S012	83
		U004_S013	83
		U004_S014	83
		U004_S015	83
		U004_S007	85
		U004_S008	85
		U004_S009	85
D1492852	BRACKET:AUXILIARY:SIDE FENCE	U004_S010	85
		U004_S011	85
		U004_S012	85
		U004_S013	85
		U004_S014	85
		U004_S015	85
		U004_S007	86
D1492854	SCREW:TYPE 2-KAI:M3X10	U004_S008	86
		U004_S009	86
		U004_S010	86
		U004_S011	86
		U004_S012	86
		U004_S013	86
		U004_S014	86
D1492857	LEVER:RELEASE:INNER:NO.1	U004_S006	88
D1492859	SHAFT:RELEASE:PAPER TRAY:NO.1	U004_S006	89
D1492861	HOLDER:GRIP:PAPER TRAY	U004_S006	90
		U004_S007	90
		U004_S008	90
		U004_S009	90
		U004_S010	90
		U004_S011	90

Exclusive Parts

Number	Part Name	Group	ID
		U004_S012	90
		U004_S013	90
		U004_S014	90
		U004_S015	90
D1492862	SHAFT:RELEASE:PAPER TRAY:NO.2	U004_S007	91
		U004_S008	91
		U004_S009	91
		U004_S010	91
		U004_S011	91
		U004_S012	91
		U004_S013	91
		U004_S014	91
		U004_S015	91
D1492863	DECAL:PAPER SET DIRECTION:TRAY:NO.1	U004_S006	92
D1492864	DECAL:PAPER SET DIRECTION:TRAY:NO.2	U004_S007	93
		U004_S008	93
		U004_S009	93
		U004_S010	93
		U004_S011	93
		U004_S012	93
		U004_S013	93
		U004_S014	93
D1492865	COVER:PAPER TRAY:NO.1	U004_S006	94
D1492887	COVER:TRAY:REAR LEFT:NO.1	U004	100
D1492889	COVER:TRAY:REAR LEFT:NO.2	U004	101
D1492903	SUPPORTER:RIGHT:NO.2:ASS'Y	U004_S002	102
D1492905	SUPPORTER:RIGHT:NO.1:ASS'Y	U004_S001	103
D1492918	SUPPORTER:LEFT UPPER:NO.1	U004	104
D1492923	ROLLER:SUPPORTER:PAPER TRAY	U004_S002	105
D1492924	STOPPER:PAPER TRAY	U004_S001	106
		U004_S002	106
D1492925	SUPPORTER:LEFT:NO.2	U004	107
D1492928	ROLLER:SUPPORTER:PAPER TRAY:LEFT	U004	108
D1492930	SUPPORTER:LEFT LOWER:NO.1	U004	109

Number	Part Name	Group	ID
D1492952	DECAL:SIDE FENCE:PAPER VOLUME	U004_S006_S002	110
		U004_S007_S002	110
		U004_S008_S002	110
		U004_S009_S002	110
		U004_S010_S002	110
		U004_S011_S002	110
		U004_S012_S002	110
		U004_S013_S002	110
		U004_S014_S002	110
		U004_S015_S002	110
D1492956	ROLLER:SUPPORTER:PAPER TRAY	U004_S001	111
D1492958	ROLLER:SUPPORTER:PAPER TRAY:LEFT	U004	112
D1492990	PLAIN SHAFT BEARING:DRIVE:REGISTRATION ROLLER	U010_S001	21
D1492991	PLAIN SHAFT BEARING:INNER:DRIVE:REGISTRATION ROLLER	U010_S001	22
D1493210	DC MOTOR:TONER BOTTLE:ASS'Y:5.28W:BRUSH	U007_S001	17
		U007_S002	17
		U007_S003	17
		U007_S004	17
D1493256	BASE:TONER HOPPER:REAR:ASS'Y	U007	39
D1493321	DUCT:VERTICAL TRANSPORT:TONER SUPPLY	U007	23
D1493322	SHUTTER:DUCT:TONER SUPPLY	U007	24
D1493330	SEAL:CONNECTION:CARTRIDGE:TONER SUPPLY	U007	25
D1493331	COVER:GEAR:TONER SUPPLY SUB-UNIT	U007	26
D1493336	COVER:GEAR:TONER SUPPLY SUB-UNIT:C	U007	27
D1493350	DC STEPPER MOTOR:TONER SUPPLY	U007_S005	28
		U007_S006	28
		U007_S008	28
D1494126	BRACKET:THERMISTOR:PRESSURE ROLLER	U011_S001	47
		U011_S002	47

Exclusive Parts

Number	Part Name	Group	ID
		U011_S003	47
		U011_S004	47
		U011_S005	47
D1494127	BRACKET:THERMISTOR:PRESSURE ROLLER:FRONT	U011_S001	48
		U011_S002	48
		U011_S003	48
		U011_S004	48
		U011_S005	48
D1494202	ENCODER:ON-OFF:PRESSURE ROLLER	U011_S001	49
		U011_S002	49
		U011_S003	49
		U011_S004	49
		U011_S005	49
D1494205	BRAKE:CAM	U011_S001	50
		U011_S002	50
		U011_S003	50
		U011_S004	50
		U011_S005	50
D1494207	PLATE:CAM	U011_S001	51
		U011_S002	51
		U011_S003	51
		U011_S004	51
		U011_S005	51
D1494208	CAM:ON-OFF:PRESSURE ROLLER	U011_S001	52
		U011_S002	52
		U011_S003	52
		U011_S004	52
		U011_S005	52
D1494209	SHAFT:ON-OFF:PRESSURE ROLLER	U011_S001	53
		U011_S002	53
		U011_S003	53
		U011_S004	53
		U011_S005	53
D1494214	GUIDE PLATE:FUSING EXIT:RIGHT	U011_S001	54
		U011_S002	54
		U011_S003	54
		U011_S004	54
		U011_S005	54

Number	Part Name	Group	ID
D1494218	GUIDE:FUSING EXIT:PFA	U011_S001	55
		U011_S002	55
		U011_S003	55
		U011_S004	55
		U011_S005	55
D1494229	STRIPPER PLATE:PRESSURE ROLLER	U011_S001	57
		U011_S002	57
		U011_S003	57
		U011_S004	57
		U011_S005	57
D1494234	GUIDE PLATE:FUSING EXIT:LEFT	U011_S001	58
		U011_S002	58
		U011_S003	58
		U011_S004	58
		U011_S005	58
D1494235	STEPPED SCREW:M3	U011_S001	45
		U011_S002	45
		U011_S003	45
		U011_S004	45
		U011_S005	45
D1494245	SHEET:C:GUIDE PLATE:FUSING EXIT	U011_S001	59
		U011_S002	59
		U011_S003	59
		U011_S004	59
		U011_S005	59
D1494246	DECAL:GUIDE PLATE:FUSING EXIT	U011_S001	60
		U011_S002	60
		U011_S003	60
		U011_S004	60
		U011_S005	60
D1494252	FUSING ENTRANCE GUIDE PLATE	U011_S001	61
		U011_S002	61
		U011_S003	61
		U011_S004	61
		U011_S005	61
D1494261	FUSING COVER:UPPER:ASS'Y	U011_S001_S001	62
		U011_S002_S001	62
		U011_S003_S001	62

Exclusive Parts

Number	Part Name	Group	ID
D1494276	FUSING COVER:FRONT	U011_S004_S001	62
		U011_S005_S001	62
		U011_S001	63
		U011_S002	63
		U011_S003	63
		U011_S004	63
		U011_S005	63
D1494278	FUSING COVER:REAR	U011_S001	64
		U011_S002	64
		U011_S003	64
		U011_S004	64
		U011_S005	64
D1494319	GUIDE:HARNESS:DRAWER	U011_S001	65
		U011_S002	65
		U011_S003	65
		U011_S004	65
		U011_S005	65
D1494332	HOUSING:THERMOSTAT	U011_S001	66
		U011_S002	66
		U011_S003	66
		U011_S004	66
		U011_S005	66
D1494334	COVER:HOUSING:THERMOSTAT	U011_S001	67
		U011_S002	67
		U011_S003	67
		U011_S004	67
		U011_S005	67
D1494335	ELECTRODE PLATE:CONNECTING :THERMOSTAT	U011_S001	68
		U011_S002	68
		U011_S003	68
		U011_S004	68
		U011_S005	68
D1494337	TERMINAL:THERMOSTAT	U011_S001	69
		U011_S002	69
		U011_S003	69
		U011_S004	69
		U011_S005	69
D1494342	HOUSING:NON-CONTACT TYPE T	U011_S001	70

Number	Part Name	Group	ID
	HERMISTOR	U011_S002	70
		U011_S003	70
		U011_S004	70
		U011_S005	70
D1494346	GUIDE:HARNESS:HEATER	U011_S001	71
		U011_S002	71
		U011_S003	71
		U011_S004	71
		U011_S005	71
D1494354	BRACKET:DRAWER:MAIN	U011	72
D1494363	BRACKET:THERMOPILE	U011	86
D1494371	(D176/D177:AA,CHN,EU,TWN):BRA CKET:PHOTOINTERRUPTOR	U011	92
D1494382	DC STEPPER MOTOR:ASS'Y	U011	73
D1494383	BRACKET:DC STEPPER MOTOR	U011	74
D1494390	(-NA,-AA):DECAL:CAUTION:INKJET	U017	24
D1494396	BRACKET:SENSOR:LIGHT SHIELD ING PLATE	U011	88
D1494421	GEAR:EXIT ROLLER	U012_S002	22
D1494422	GEAR:REVERSE ROLLER	U012_S002	23
D1494423	SYNCHRONOUS BELT:40S2M122	U012_S002_S001	24
D1494424	DC STEPPER MOTOR:REVERSE:A SS'Y	U012_S002_S001	25
D1494425	DC STEPPER MOTOR:REVERSE:S UB-ASS'Y	U012_S002_S001	26
D1494426	BRACKET:DC STEPPER MOTOR:R EVERSE	U012_S002_S001	27
D1494427	STUD:PULLEY:BRACKET:DC STEP PER MOTOR	U012_S002_S001	28
D1494428	GROUND PLATE:PAPER EXIT UNI T	U012_S002_S001	29
D1494429	PULLEY:GEAR:REVERSE	U012_S002_S001	30
D1494431	DC SOLENOID:ASS'Y	U012_S002	31
D1494434	TENSION SPRING:LEVER:GATE P AWL	U012_S002	32
D1494446	SPRING PLATE:ROLLER:DRIVEN	U012_S002	33
D1494451	GUIDE PLATE:EXIT:LOWER	U012_S002	34
D1494456	SPRING PLATE:ROLLER:DRIVEN:E	U012_S002	35

Exclusive Parts

Number	Part Name	Group	ID
	XIT		
D1494457	ARM:ROLLER:DRIVEN:EXIT	U012_S002	36
D1494459	SHAFT:DRIVEN:EXIT ROLLER	U012_S002	38
D1494461	GUIDE PLATE:REVERSE:UPPER	U012_S002	39
D1494463	GROUND WIRE:SENSOR:REVERSE	U012_S002	40
D1494466	GUIDE PLATE:REVERSE:LOWER	U012_S002	41
D1494468	SHAFT:DRIVEN:REVERSE ROLLER	U012_S002	42
D1494469	SPRING PLATE:ROLLER:DRIVEN:REVERSE ROLLER	U012_S002	43
D1494471	SHAFT:DRIVEN:REVERSE ROLLER:OUTER	U012_S002	44
D1494472	END FENCE:TRAY:EXIT	U017	25
D1494476	EXIT ROLLER	U012_S002	45
D1494477	REVERSE ROLLER	U012_S002	46
D1494481	GATE PAWL:EXIT	U012_S002	47
D1494483	LEVER:GATE PAWL	U012_S002	48
D1494484	TORSION SPRING:LEVER:GATE PAWL	U012_S002	49
D1494491	INNER COVER:EXIT	U012	50
D1494492	TRAY:REVERSE	U001	49
D1494493	COMPRESSION SPRING:BASE:TRAY:EXIT	U012_S001	51
D1494494	BASE:TRAY:EXIT	U012_S001	52
D1494495	TRAY:EXIT:ASS'Y	U012_S001	53
D1494498	TRAY:EXIT	U012_S001	54
D1494627	COVER:DUPLEX	U013_S001	96
D1494631	SIDE PLATE:REAR:DUPLEX:PEEN	U013_S001	191
D1494638	GUIDE:WIRE	U013_S001	97
D1494639	STAY:CONTACT POINT:DUPLEX	U013_S001	190
D1494646	SYNCHRONOUS BELT:30S2M262	U013_S001	101
D1494647	SYNCHRONOUS BELT:30S2M212	U013_S001	102
D1494648	BRACKET:SWIVEL	U013_S001	103
D1494652	GEAR:PULLEY:SWIVEL	U013_S001	104
D1494653	TENSION SPRING:SWIVEL	U013_S001	105
D1494656	HOOK:STOPPER:DUPLEX UNIT:FRONT	U013_S001	107

Number	Part Name	Group	ID
D1494657	HOOK:STOPPER:DUPLEX UNIT:REAR	U013_S001	108
D1494658	COIL SPRING:LEVER:DUPLEX	U013_S001	109
D1494660	GUIDE PLATE:UPPER:RIGHT:DUPLEX	U013_S001	110
D1494664	GROUND WIRE:ENTRANCE SENSOR:DUPLEX	U013_S001	111
D1494672	COMPRESSION SPRING:DRIVEN	U013_S001	113
D1494675	COVER:PUSH SWITCH	U013_S001	115
D1494677	STAY:CONTACT POINT:GUIDE PLATE:DRIVEN	U013_S001	196
D1494679	GUIDE PLATE:UPPER	U013_S001	116
D1494684	GEAR:OUTPUT	U013_S001	118
D1494685	LINK:DUPLEX	U013_S001	119
D1494688	LINK:DUPLEX:MAIN	U013_S001	120
D1494689	BRACKET:LINK:DUPLEX	U013_S001	121
D1494690	TORSION SPRING:LINK	U013_S001	122
D1494691	TORSION SPRING:LINK:CONTACT POINT	U013_S001	123
D1494692	INNER COVER:REAR:DUPLEX	U013_S001	124
D1494693	INNER COVER:FRONT:DUPLEX	U013_S001	125
D1494695	LINK:FRONT	U013_S001	126
D1494699	COVER:SENSOR:EXIT	U013_S001	127
D1494706	PIN:ARM:FRONT LOWER	U013_S001_S004	199
D1494710	GEAR:IDLER	U013_S001	131
D1494711	DECAL:SIDE FENCE:MANUAL FEED	U013_S001_S004_S002	132
D1494714	DECAL:SCALE:MANUAL FEED	U013_S001_S004	133
D1494715	DECAL:GRIP:Z	U013_S001	134
D1494717	PLATE:SIDE FENCE:FRONT	U013_S001_S004_S001	136
D1494718	TORSION SPRING:SIDE FENCE:FRONT	U013_S001_S004_S001	137
D1494720	PLATE:SIDE FENCE:REAR	U013_S001_S004_S002	138
D1494721	TORSION SPRING:SIDE FENCE:REAR	U013_S001_S004_S002	139
D1494723	VIBRATING PLATE:SIDE FENCE:FRONT	U013_S001_S004	141

Exclusive Parts

Number	Part Name	Group	ID
	RONT	S001	
D1494724	TORSION SPRING:VIBRATING PLATE:FRONT	U013_S001_S004_S001	142
D1494725	VIBRATING PLATE:SIDE FENCE:REAR	U013_S001_S004_S002	143
D1494727	CAP:SIDE FENCE	U013_S001_S004_S001	145
		U013_S001_S004_S002	145
D1494728	SHEET:FEED:MANUAL FEED	U013_S001_S003	146
D1494731	COMPRESSION SPRING:RACK:MANUAL FEED	U013_S001_S004	147
D1494734	TORSION SPRING:PICKUP	U013_S001_S003	148
D1494735	SHOE:TORSION SPRING:PICKUP	U013_S001_S003	149
D1494736	DECAL:PAPER SET DIRECTION:MANUAL FEED:EXP	U013_S001_S004	150
D1494738	GROUND WIRE:BRACKET:DRIVEN ROLLER	U013_S001	152
D1494739	SHEET:PICKUP	U013_S001_S003	153
D1494741	ARM:LINK:PAPER STOPPER	U013_S001_S003	154
D1494748	FEELER:PAPER SIZE SENSOR:MANUAL FEED	U013_S001_S004	155
D1494749	COVER:PAPER END	U013_S001_S003	156
D1494750	BRACKET:MOTOR:DUPLEX	U013	157
D1494754	GEAR:OUTPUT:DUPLEX:ENTRANCE	U013	158
D1494755	BRACKET:HINGE:DUPLEX:FRONT	U013	159
D1494767	GUIDE:TRANSPORT ROLLER	U013_S001	164
D1494768	SHEET:GUIDE PLATE:DRIVEN	U013_S001	165
D1494777	COMPRESSION SPRING:FLAT CONVEYER BELT:DRIVEN	U013_S001_S001	168
		U013_S001_S002	168
D1494778	SIDE FENCE:REAR:ASS'Y	U013_S001_S004_S002	169
D1494786	STAY:REAR:ASS'Y	U013_S001_S004	171
D1494787	GUIDE:HARNESS:MANUAL FEED:CONNECTING	U013_S001	192
D1494835	SIDE FENCE:FRONT:ASS'Y	U013_S001_S004_S001	135

Number	Part Name	Group	ID
D1494850	ARM:PUSH SWITCH	U013_S001	172
D1494851	DECAL:SIDE FENCE:GRIP:MANUAL FEED	U013_S001_S004_S001	187
D1494883	ARM:MANUAL FEED:FRONT LOWER	U013_S001_S004	173
D1494884	ARM:MANUAL FEED:REAR LOWER	U013_S001_S004	174
D1495703	BRACKET:MICRO SWITCH	U015	42
D1495711	BRACKET:ARM:SAFETY SWITCH:FRONT	U015	43
D1495713	ARM:SAFETY SWITCH:FRONT	U015	44
D1495714	SHAFT:ARM:SAFETY SWITCH	U015	45
D1495717	BASE:SAFETY SWITCH	U015	46
D1495718	TORSION SPRING:SAFETY SWITCH	U015	47
D1495726	LEVER:SAFETY SWITCH:RIGHT	U015	48
D1495761	(D237):(D176/D177-CHN)CASE:POWER PACK:CB:ASS'Y	U015	49
D1495776	COVER:USB:SMALL	U015	50
D1495796	RACK:MIDDLE	U015	77
D1495810	BRACKET:RACK:UPPER	U015	52
D1495822	BRACKET:POWER SUPPLY UNIT	U015	82
D1495824	COVER:CONNECTOR:HEATER:0.4 MM	U015	53
D1495883	KEYTOP:MAIN SWITCH	U001	50
D1495884	COMPRESSION SPRING:KEYTOP	U001	51
D1496030	CAM:ON-OFF:COLLAR	U008_S004	15
D1496036	CAM:ON-OFF:BK	U008_S004	16
D1496044	DENSITY SENSOR:ASS'Y	U008_S001	41
D1496112	ROLLER:FLAT BELT-TRANSFER:FACE FRONT:ASS'Y	U008_S004	45
D1496133	VIBRATING PLATE:FRONT:PEEN	U008_S004	50
D1496136	VIBRATING PLATE:REAR:PEEN	U008_S004	51
D1496163	TENSION SPRING:SHUTTER:BELT CLEANING	U008_S002	18
		U008_S003	18
D1496172	BRACKET:BELT CLEANING:FRONT	U008	19
D1496173	BRACKET:BELT CLEANING:REAR	U008	20

Exclusive Parts

Number	Part Name	Group	ID
D1496177	HOLDER:DISCHARGE USED TONER:ASS'Y	U008_S003	21
D1496179	GEAR:IDLER:DISCHARGE USED TONER	U008_S003	22
D1496190	GEAR:DISCHARGE USED TONER	U008_S003	23
D1496192	LEVER:DISCHARGE USED TONER	U008_S003	24
D1496194	SHAFT:LEVER:DISCHARGE USED TONER	U008_S003	25
D1496195	CAM:DISCHARGE USED TONER	U008_S003	26
D1496212	TRANSFER ROLLER:SECOND:ASS'Y	U010_S001	23
D1496226	LEVER:TRANSFER/SEPARATION UNIT:FRONT	U010_S001_S001	24
D1496227	LEVER:SET:FRONT	U010_S001_S001	25
D1496228	TORSION SPRING:LEVER:SET:FRONT	U010_S001_S001	26
D1496229	TENSION SPRING:LEVER:SET	U010_S001_S001	27
D1496231	LEVER:TRANSFER/SEPARATION UNIT:REAR	U010_S001_S001	28
D1496232	LEVER:SET:REAR	U010_S001_S001	29
D1496233	TORSION SPRING:LEVER:SET:REAR	U010_S001_S001	30
D1496240	LEVER:PRESSURE:TRANSFER ROLLER:FRONT:DIA15.5	U010_S001_S001	31
D1496241	LEVER:PRESSURE:TRANSFER ROLLER:REAR:DIA15.5	U010_S001_S001	32
D1496242	COMPRESSION SPRING:PRESSURE:TRANSFER ROLLER	U010_S001_S001	33
D1496243	RECEIVE PLATE:COMPRESSION SPRING:TRANSFER ROLLER	U010_S001_S001	34
D1496244	GROUND PLATE:SEPARATION	U010_S001_S001	35
D1496245	GROUND PLATE:TRANSFER/SEPARATION UNIT	U010_S001_S001	36
D1496246	LINK:TRANSFER/SEPARATION UNIT	U010_S001_S001	37
D1496254	DECAL:GRIP:B:LOWER	U010_S001_S001	38
D1496255	DECAL:GRIP:B	U010_S001_S001	39
D1496256	GROUND PLATE:GUIDE:TRANSPORT	U010_S001_S001	40

Number	Part Name	Group	ID
	RT		
D1496257	GROUND PLATE:REGISTRATION ROLLER	U010_S001_S001	41
D1496290	GUIDE:SET:TRANSFER/SEPARATION UNIT:FRONT	U010	42
D1496291	GUIDE:SET:TRANSFER/SEPARATION UNIT:REAR	U010	43
D1496295	COVER:HARNESS:TRANSFER/SEPARATION UNIT	U010	44
D1496309	SHAFT:ON-OFF:COLLAR:MAIN	U008	27
D1496310	BRACKET:ON-OFF:COLLAR	U008	42
D1496311	GEAR:ON-OFF:COLLAR:OUTPUT	U008	28
D1496312	JOINT:ON-OFF:COLLAR	U008	29
D1496318	DC STEPPER MOTOR:ON-OFF	U007_S007	30
D1496333	COVER:INTERMEDIATE TRANSFER	U017	26
D1496336	TRANSFER ROLLER:ASS'Y	U008_S004	32
D1496345	CAM:SHUTTER:TM SENSOR	U008_S004	40
D1496370	TONER OUTLET UNIT:BELT CLEANING:ASS'Y	U008_S003	39
D1496552	GEAR:IDLER:Z30	U009	16
D1496553	GEAR:IDLER:Z61	U009	17
D1496554	GEAR:PULLEY:IDLER:Z16	U009	18
D1496555	GEAR:IDLER:Z21	U009	19
D1496556	TENSION SPRING:BELT TENSIONER	U009	20
D1496557	SYNCHRONOUS BELT:40S3M564	U009	21
D1496561	PULLEY:USED TONER	U009	22
D1496562	BRACKET:TIGHTENER:USED TONER	U009	23
D1496571	BRACKET:PULLEY:IDLER:USED TONER	U009	24
D1496574	GEAR:PULLEY:IDLER:Z18	U009	25
D1496575	FLANGE:IDLER:USED TONER	U009	26
D1496581	SHAFT:DRIVE:USED TONER:RIGHT	U009	27
D1496582	GEAR:USED TONER:RIGHT	U009	28
D1496583	GEAR:USED TONER:INPUT	U009	29

Exclusive Parts

Number	Part Name	Group	ID
D1496586	SHAFT:DRIVE:USED TONER:LEFT	U009	30
D1496587	GEAR:USED TONER:LEFT	U009	31
D1496592	RAIL:COLLECTION BOTTLE	U009	32
D1496667	(-CHN):DECAL:CAUTION:INKJET	U017	27
D1496668	(-TWN):DECAL:CAUTION:INKJET	U017	28
D1496767	(-CHN):DECAL:CAUTION:ORIGINAL:CHINESE	U017	30
D1496768	(-TWN):DECAL:CAUTION:ORIGINAL:TAIWAN	U017	31
D1496851	(-NA,-AA):DECAL:MAIN SWITCH:ON-STANDBY:ENGLISH	U017	32
D1496852	(-EU,-CHN,-TWN):DECAL:MAIN SWITCH:ON-STANDBY	U017	33
D1496859	DECAL:CLEANING:SHIELD GLASS	U001_S001	52
D1496862	DECAL:SIZE INDICATION:PAPER TRAY:EXP	U017	34
D1497911	DUCT:DEVELOPMENT:FRONT	U001_S001	53
D1497916	DUCT:DEVELOPMENT:FRONT MIDDLE:A	U016	21
D1497917	DUCT:DEVELOPMENT:FRONT MIDDLE:B	U016	22
D1497922	COVER:FAN:DEVELOPMENT:RIGHT LOWER	U016	23
D1497923	DUCT:DEVELOPMENT:RIGHT LOWER	U016	24
D1497931	DUCT:DEVELOPMENT:EXHAUST	U016	25
D1497932	DUCT:PCU:EXHAUST	U016	26
D1497941	DUCT:EXHAUST:UPPER:A	U016	28
D1497942	DUCT:EXHAUST:UPPER:B	U016	29
D1497943	DUCT:EXHAUST:UPPER:C	U016	30
D1497944	DUCT:EXHAUST:UPPER:D	U016	31
D1497953	DUCT:SUPPLY:C	U016	32
D1497954	DUCT:SUPPLY:D	U016	33
D1497955	DUCT:SUPPLY:FAN:UPPER	U016	34
D1497956	DUCT:SUPPLY:FAN:LOWER	U016	35
D1497961	DUCT:PAPER:COOLING:A	U016	36
D1497962	DUCT:PAPER:COOLING:B	U016	37
D1497982	DUCT:POWER SUPPLY UNIT	U016	38

Number	Part Name	Group	ID
D1497983	BRACKET:FAN:POWER SUPPLY UNIT	U016	39
D1497984	DUCT:REAR:POWER SUPPLY UNIT	U001	54
D1497986	GUIDE:THERMISTOR	U016	40
D1501231	COVER:UPPER:FRONT	U001	12
D1501235	COVER:UPPER:INNER BACK:BIN	U001	15
D1501244	COVER:FRONT:RIGHT UPPER	U001	19
D1501247	COVER:FRONT:USED TONER	U001	55
D1501250	COVER:LEFT	U001	22
D1501282	COVER:SCANNER:UPPER:FRONT	U001	38
D1501545	(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y	U002_S003	66
D1509591	NV-RAM	U015	55
D1581721	(D237):(D176/D177-CHN):ILLUMINATION UNIT:LEDB:ASS'Y	U003	66
D1595138	(D237):(D176/D177-CHN):PCB:SIO	U003	67
D1751101	DRIVE UNIT:ENGINE:ASS'Y	U014_S003	26
D1751357	DRIVE UNIT:FUSING/PAPER EXIT UNIT:ASS'Y	U014_S004	27
D1752726	STOPPER:GUIDE PLATE:SWIVEL	U004_S005	113
D1752784	GUIDE PLATE:SENSOR:PAPER FEED	U004_S004	116
		U004_S005	116
D1752803	PAPER TRAY:NO.1:ASS'Y	U004_S006	153
D1752854	TENSION SPRING:GRIP:LEFT	U004_S006	119
		U004_S007	119
		U004_S008	119
		U004_S009	119
		U004_S010	119
		U004_S011	119
		U004_S012	119
		U004_S013	119
		U004_S014	119
		U004_S015	119
D1752858	LEVER:RELEASE:PAPER TRAY:OUTER	U004_S006	120
		U004_S007	120
		U004_S008	120
		U004_S009	120

Exclusive Parts

Number	Part Name	Group	ID
		U004_S010	120
		U004_S011	120
		U004_S012	120
		U004_S013	120
		U004_S014	120
		U004_S015	120
D1752872	LINK:END FENCE:PAPER SIZE SENSOR	U004_S007	121
		U004_S008	121
		U004_S009	121
		U004_S010	121
		U004_S011	121
		U004_S012	121
		U004_S013	121
		U004_S014	121
		U004_S015	121
D1752886	COVER:TRAY:REAR RIGHT:NO.1	U004	122
D1752888	COVER:TRAY:REAR RIGHT:NO.2	U004	123
D1752894	(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y	U004_S010	124
		U004_S011	124
D1754401	PAPER EXIT UNIT:ASS'Y	U012_S002	61
D1754523	DUPLEX UNIT:ASS'Y	U013_S001	213
D1754660	GUIDE PLATE:DUPLEX:EXIT	U013_S001	177
D1754675	COVER:GUIDE PLATE:DRIVEN	U013_S001	185
D1754737	PLAIN SHAFT BEARING:DUPLEX:EXIT	U013_S001	186
D1754821	MANUAL FEED UNIT:ASS'Y	U013_S001_S003	205
D1761431	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y	U002_S001	65
		U002_S002	65
D1761432	(D176/D177-EU):OPERATION SUB-UNIT:ASS'Y	U002_S010	63
D1761434	(D176/D177-CHN):OPERATION SUB-UNIT:ASS'Y	U002_S004	69
D1761435	(D176/D177-TWN):OPERATION SUB-UNIT:ASS'Y	U002_S005	70
D1764021	(-NA):FUSING UNIT:SERVICE	U011_S003	95
D1764022	(-EU,-AA,-CHN):FUSING UNIT:SERVICE	U011_S001	97
		U011_S002	97
		U011_S004	97

Number	Part Name	Group	ID
D1764023	(-TWN):FUSING UNIT:SERVICE	U011_S005	96
D1764031	(-NA):SLEEVE:FUSING:SERVICE	U011_S003	78
D1764042	(-EU,-AA,-CHN):SLEEVE:FUSING:EU:XYZ:SERVICE	U011_S001	79
		U011_S002	79
		U011_S004	79
D1764043	(-TWN):SLEEVE:FUSING:SERVICE	U011_S005	87
D1765059	(D237):PCB:IOENGINE:SERVICE:ASS'Y	U015_S002	74
		U015_S003	74
		U015_S004	74
		U015_S005	74
D1765124	(D237):(D176/D177-CHN):PCB:IOB:TRANSPORT	U015	56
D1766752	(D176-NA,-EU,-AA):DECAL:MODEL NAME PLATE:RIC:EXP	U017	35
D1766753	(D176-CHN,TWN):DECAL:MODEL NAME PLATE:RIC	U017	36
D1767991	(D176/D177-NA,-AA):MANUAL:NOTES_SECU:GB:TAH	U017	37
D1767994	(D176/D177-EU):SHEET:SECU_EXPT:EXP	U017	38
D1771232	COVER:UPPER:EXIT	U001	57
D1771276	INNER COVER:TONER BOTTLE	U001	59
D1771289	COVER:SCANNER:REAR	U001	60
D1771302	CLEANER:SHIELD GLASS:ASS'Y	U001_S001	61
D1771455	(D176/D177-EU,-CHN,-TWN):PCB:L CDC:AR2FT:ASS'Y	U002_S004	42
		U002_S005	42
		U002_S010	42
D1771456	(D176/D177-NA,-AA):PCB:LCDC:AR2FT:MEC1XYZ_NA:ASS'Y	U002_S001	43
		U002_S002	43
D1771592	SCREW:M3X6	U002	44
D1771721	(D176/D177-NA,-EU,-AA,-TWN):ILLUMINATION UNIT:LEDB:ASS'Y	U003	68
D1773025	DEVELOPMENT UNIT:SERVICE PARTS:K	U006_S001_S002	17
D1773026	DEVELOPMENT UNIT:SERVICE PARTS:C	U006_S002_S002	18
D1773027	DEVELOPMENT UNIT:SERVICE PARTS:M	U006_S003_S002	19

Exclusive Parts

Number	Part Name	Group	ID
D1773028	DEVELOPMENT UNIT:SERVICE PARTS:Y	U006_S004_S002	20
D1773287	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S009	31
		U007_S013	31
		U007_S014	31
		U007_S015	31
D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S010	37
		U007_S011	37
		U007_S012	37
		U007_S016	37
		U007_S017	37
		U007_S018	37
		U007_S019	37
		U007_S020	37
		U007_S021	37
		U007_S022	37
		U007_S023	37
		U007_S024	37
D1774274	FUSING COVER:LOWER:XYZ	U011_S001	81
		U011_S002	81
		U011_S003	81
		U011_S004	81
		U011_S005	81
D1775059	(D176/D177):PCB:IOENGINE:SERVICE:ASS'Y	U015_S001	75
D1775113	(-NA,-EU,-AA,-TWN):BCU:TYPE-H1:ASS'Y	U015	60
D1775115	(-CHN):BCU:TYPE-H1:ME-C1K:CHN:ASS'Y	U015	61
D1775124	(D176/D177-NA,-EU,-AA,-TWN):PCB:IOB:TRANSPORT	U015	62
D1775138	(D176/D177-NA,-EU,-AA,-TWN):PCB:SIO	U003	70
D1775650	(D176/D177-NA,-EU,-AA,-TWN):PCB:IMAGE PROCESSING UNIT	U015	64
D1775686	(D176/D177)(D237-EU,-AA,-TWN,-CHN):PCB:DCSW	U015	66
D1775761	(D176/D177-NA,EU,AA,TWN):CASE:	U015	68

Number	Part Name	Group	ID
	POWER PACK:CB:ASS'Y		
D1775801	COVER:RACK:REAR	U015	69
D1776008	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	U008_S004	46
D1776098	FLAT BELT-TRANSFER:INTERMEDIATE TRANSFER:T	U008_S004	34
D1776511	PIPE:ASS'Y	U009	33
D1776752	(D177-NA,-EU,-AA):DECAL:MODEL NAME PLATE:RIC:EXP	U017	39
D1776753	(D177-CHN,-TWN):DECAL:MODEL NAME PLATE:RIC	U017	40
D1777935	CASE:FILTER:ASS'Y	U016_S001	41
D1777945	DEODORIZE FILTER	U016	42
D1821425	LCD:TFT:WVGA-9:LED:AUTO	U002_S001	45
		U002_S002	45
		U002_S004	45
		U002_S005	45
		U002_S006	45
		U002_S007	45
		U002_S008	45
		U002_S009	45
		U002_S010	45
D1821432	CABLE:FFC:LCD	U002_S001	61
		U002_S002	61
		U002_S004	61
		U002_S005	61
		U002_S006	61
		U002_S007	61
		U002_S008	61
		U002_S009	61
		U002_S010	61
D1821517	BRACKET:LCDC:SH	U002_S001	46
		U002_S002	46
		U002_S004	46
		U002_S005	46
		U002_S006	46
		U002_S007	46
		U002_S008	46

Exclusive Parts

Number	Part Name	Group	ID
		U002_S009	46
		U002_S010	46
D1860404	(D176/D177-NA)(-TWN):KIT:HEATER:DEHUMIDIFIER	U018	1
D1860405	(-EU,-AA,-CHN):KIT:HEATER:DEHUMIDIFIER	U018	2
D1882224	PCDU:BLACK:SERVICE PARTS	U006_S001	30
D1882225	PCDU:CYAN:SERVICE PARTS	U006_S002	31
D1882226	PCDU:MAGENTA:SERVICE PARTS	U006_S003	32
D1882227	PCDU:YELLOW:SERVICE PARTS	U006_S004	29
D1882264	PCU:SERVICE PARTS	U006_S001_S001	25
		U006_S002_S001	25
		U006_S003_S001	25
		U006_S004_S001	25
D1882360	POWER PACK:CB:SERVICE:ASS'Y	U015	29
D1885215	(D176):PCB:Y:JL1_CTL(AR):EXP	U015	58
D1885217	(D177):PCB:CTL:EXP	U015	65
D1885236	(D176 Smart Operation Panel):PCB:Y:JL1_CTL(CH)	U015	59
D1885237	(D177 Smart Operation Panel):PCB:Z:JL1_CTL(CH)	U015	67
D2022640	EXTENSION TRAY:NO.1	U013_S001_S004	94
D2022641	EXTENSION TRAY:NO.2	U013_S001_S004	95
D2022646	ARM:MANUAL FEED:REAR UPPER	U013_S001_S004	93
D2024458	ROLLER:DRIVEN:EXIT	U012_S002	37
D2024644	GEAR:MECHANICAL ROLLER CLUTCH	U013_S001	100
D2024682	DRIVEN ROLLER:DIA16	U013_S001	112
D2024692	SHAFT:PRESSURE:GUIDE PLATE:UPPER	U013_S001	51
D2024717	GEAR:FEED:MANUAL FEED:DRIVE	U013_S001	128
D2024718	GEAR:SEPARATOR:MANUAL FEED:DRIVE	U013_S001	129
D2024719	GEAR:TRANSPORT ROLLER:MANUAL FEED	U013_S001	130
D2145760	(D176,D177-EU(25)):IC CARD:NFC_HEDGEHOG-M	U017	50
D2231381	(D176,D177-NA)(-EU):DECAL:EXPO	U017	49

Number	Part Name	Group	ID
	SURE GLASS:CLEANING		
D2371026	(D237):COVER:CONNECTOR:DRAWER:FINISHING SUB-UNIT	U017	41
D2371027	(D237):COVER:CONNECTOR:DRAWER:JOINT UNIT	U017	42
D2371403	(D237-AA):OPERATION PANEL:SH:ASS'Y	U002_S006	48
D2371404	(D237-CHN):OPERATION PANEL:SH:ASS'Y	U002_S007	49
D2371442	(D237-EU):OPERATION SUB-UNIT:SH:ASS'Y	U002_S008	47
D2371445	(D237-TWN):OPERATION SUB-UNIT:SH:ASS'Y	U002_S009	67
D2371455	(D237-EU,-CHN,-TWN):PCB:LCDC:AR2FT:ASS'Y	U002_S007	51
		U002_S008	51
		U002_S009	51
D2371456	(D237-AA):PCB:LCDC:AR2FT:AA:ASS'Y	U002_S006	52
D2375675	PCB:CTL:METIS-C1K:EXP(C2011)	U015	70
D2376752	(D237-EU,-AA):DECAL:MODEL NAME PLATE:RIC:EXP	U017	43
D2376753	(D237-CHN,-TWN):DECAL:MODEL NAME PLATE:RIC:CHN	U017	44
D2376754	(D237-CHN):DECAL:MODEL NAME PLATE:GES:CHN	U017	45
D2391107	(D176/D177):DC SOLENOID:ASS'Y	U014_S003	31
D2411251	COVER:LEFT:UPPER	U001	23
D2411309	MAGNET CATCH	U001_S001	63
D2411591	BRACKET:OPERATION SUB-UNIT:PEEN	U002	35
D2411727	SHEET:GAP:ASS'Y	U003	27
D2412576	GUIDE PLATE:REGISTRATION:FRONT LEFT	U004	144
D2412676	HOLDER:DRIVEN:BELT	U013_S001_S001	58
		U013_S001_S002	58
D2412678	SHAFT:FLAT CONVEYER BELT:DRIVEN	U013_S001_S001	86
		U013_S001_S002	86
D2412705	STAY:PAPER FEED UNIT:LOWER:	U004_S004_S001	133

Exclusive Parts

Number	Part Name	Group	ID
	ASS'Y	U004_S005_S001	133
D2412730	STAY:SEPARATE:PEEN	U004_S004_S001	134
		U004_S005_S001	134
D2412731	STOPPER:GUIDE PLATE:SWIVEL	U004	141
D2412736	BRACKET:SEPARATE:REAR	U004_S004_S001	34
		U004_S005_S001	34
D2412741	GUIDE PLATE:VERTICAL TRANSP ORT:PAPER FEED UNIT:NO.1	U004_S004	51
D2412742	GUIDE PLATE:VERTICAL TRANSP ORT:PAPER FEED UNIT:NO.2	U004_S005	52
D2412754	COIL SPRING:PRESSURE:SEPARA TE	U004_S004_S001	39
		U004_S005_S001	39
D2412759	TRANSPORT ROLLER:VERTICAL T RANSPORT:ASS'Y	U004_S004	42
		U004_S005	42
D2412760	STAY:PAPER FEED UNIT:UPPER:P EEN	U004_S004	135
		U004_S005	135
D2412792	TORQUE LIMITER MECHANICAL C LUTCH:40MNM:DIA18	U004_S004	32
		U004_S005	32
		U013_S001_S003	53
D2412873	SIDE FENCE:AUXILIARY	U004_S007	136
		U004_S008	136
		U004_S009	136
		U004_S010	136
		U004_S011	136
		U004_S012	136
		U004_S013	136
		U004_S014	136
		U004_S015	136
D2412875	SIDE FENCE:FRONT:ASS'Y	U004_S007_S001	98
		U004_S008_S001	98
		U004_S009_S001	98
		U004_S010_S001	98
		U004_S011_S001	98
		U004_S012_S001	98
		U004_S013_S001	98
		U004_S014_S001	98
		U004_S015_S001	98
D2412880	SIDE FENCE:REAR:ASS'Y	U004_S007_S002	99

Number	Part Name	Group	ID
		U004_S008_S002	99
		U004_S009_S002	99
		U004_S010_S002	99
		U004_S011_S002	99
		U004_S012_S002	99
		U004_S013_S002	99
		U004_S014_S002	99
		U004_S015_S002	99
D2414221	STRIPPER PLATE:FUSING EXIT:A SS'Y	U011_S001	90
		U011_S002	90
		U011_S003	90
		U011_S004	90
		U011_S005	90
D2414640	TRANSPORT ROLLER:EXIT:DIA8	U013_S001	170
D2414642	TRANSPORT ROLLER:DUPLX:1	U013_S001	98
D2414643	TRANSPORT ROLLER:ENTRANCE	U013_S001	99
D2414681	BRACKET:MOTOR:PEEN	U013_S001	200
D2414722	BRACKET:FRONT	U013_S001_S003	140
D2414761	DRIVEN ROLLER:DIA16	U013_S001	160
D2414762	DRIVEN ROLLER:DIA18	U013_S001	161
D2414765	PULLEY:T26	U013_S001	162
D2414766	PULLEY:T26/T26	U013_S001	163
D2414899	SHEET:RACK:MANUAL FEED	U013_S001_S004	202
D2416346	PLAIN SHAFT BEARING:ROLLER:B ACK UP:FRONT:PRESS FIT	U008_S004	43
D2416347	PLAIN SHAFT BEARING:ROLLER:B ACK UP:REAR:PRESS FIT	U008_S004	44
D2426400	COLLECTION BOTTLE:ASS'Y	U009_S001	15
D2426432	FEELER:COLLECTION BOTTLE	U009_S001	36
D2442805	(D176,D177-NA,EU,AA/D237):PAPE R TRAY:NO.2:ASS'Y	U004_S007	140
		U004_S008	140
		U004_S009	140
		U004_S012	140
		U004_S013	140
		U004_S014	140
		U004_S015	140
D2442856	GRIP:PAPER TRAY	U004_S006	87
		U004_S007	87

Exclusive Parts

Number	Part Name	Group	ID
		U004_S008	87
		U004_S009	87
		U004_S010	87
		U004_S011	87
		U004_S012	87
		U004_S013	87
		U004_S014	87
		U004_S015	87
D2581317	HOLDER:GLASS:CLEANER:ASS'Y	U017	14
D2894655	GRIP:DUPLEX UNIT	U013_S001	214
D3BR2201	(-NA,-TWN):HEATER:PHOTOCONDUCTOR:ASS'Y	U018	5
D3BR2202	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:ASS'Y	U018	6
D3DK7700	(2011SP-EU):DECAL:POWER SUPPLY UNIT:N:DESIGN SKETCH	U015	83
D6846031	(-NA,-EU):DECAL:ORIGINAL TABLE	U017	46
D6846061	(-NA,-EU):DECAL::ORIGINAL:MANY LANGUAGES	U017	47
D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S007	131
		U004_S008	131
		U004_S009	131
		U004_S010	131
		U004_S011	131
		U004_S012	131
		U004_S013	131
		U004_S014	131
		U004_S015	131
D7390072	(-EU/-AA/-CHN):HEATER:SCANNER:ASS'Y	U018	4
D7390073	(-NA/-TWN):HEATER:SCANNER:ASS'Y	U018	10
D7390506	(D176/D177-NA)(-TWN):ELECTRICAL COMPONENTS SECTION:ASS'Y	U018	7
D7390507	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTION:ASS'Y	U018	8
D7396212	(OPTION):TRANSFER ROLLER:SECTOR:COND:ASS'Y	U010_S001	47

Number	Part Name	Group	ID
G4042810	SPRING PLATE - 2ND MIRROR	U003	71
GA003268	DECAL:PDF:I-GRAY:ABS	U017	48
GA143003	SCREW:MM5:2.5MM	U004	126
		U010_S001_S001	46
GW010007	PHOTO REFLECTION SENSOR:EXIT	U004	127
		U004_S004	127
		U004_S005	127
		U012_S002	56
		U013_S001	179
GW010009	DENSITY SENSOR	U008_S001	35
GW230008	TONER END SENSOR	U007_S005	34
		U007_S006	34
		U007_S007	34
		U007_S008	34
GX640031	FAN MOTOR:DC:2.64W	U015	71
		U016	43
M0261815	CLAMP:MIRROR:NO.1	U003_S002	72
M0662743	FRICTION PAD:MANUAL FEED TABLE:18X7.5	U013_S001_S004	180
M1295245	PCB:DDR3-DIMM:RC-A:1.5GB:ASS'Y	U015	72
M4445201	HDD:320GB:AQUARIUS	U015	34
VSSG9002	FLUOTRIBO MG GREASE : 100G	SPECIAL TOOLS	7
note	See 2D parts catalog for the components of the Smart Operation Panel Type M3.	U002_S003	71

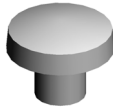
Standard Parts



03130060N
SCREW - M3X6



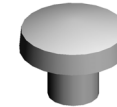
03140120N
SCREW - M4X12



03520030N
SCREW:M2X3



03530030N
SCREW:M3X3



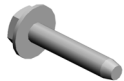
03530040N
SCREW - M3X4



03530060N
BIND SCREW - M3X6



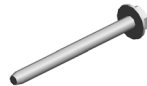
03603006N
SCREW - M3X6



03603016N
SCREW - M3X16



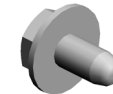
04503025N
TAPPING SCREW:3X25



04503035N
TAPPING SCREW:3X35



04513025N
TAPPING SCREW:M3X25



04533006N
TAPPING SCREW - M3X6



04533008N
BINDING SELF TAPPING SCREW:3X8



04543006N
TAPPING SCREW:ROUND POINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008N
TAPPING SCREW:ROUND POINT:3X8



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04583008N
HEXAGON HEAD TAPPING SCREW:3X8



04583010N
HEXAGON HEAD TAPPING SCREW:3X10



04583012N
HEXAGON HEAD TAPPING SCREW:3X12



04593008N
BINDING HEAD TAPPING SCREW:3X8



04593010N
BINDING HEAD TAPPING SCREW:3X10



06330100G
PARALLEL PIN - 3X10



07200025E
RETAINING RING - M2.5



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200060E
RETAINING RING - M6

Standard Parts



07250170E
RETAINING RING C - M17



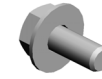
07403808
BALL BEARING - 8X16X5MM



08025312
TAPPING SCREW: WASHER: 3X10



08025328
HEXAGON HEAD TAPPING SCREW: 3X40



08046123
HEXAGONAL BOLT: W/WASHER: M3X8



08046128
HEXAGONAL BOLT: DOUBLE SCREW: M3X10



08046129
HEXAGON HEAD BOLT: IB-LOCK: M3X6



08050089
RETAINING RING - M4



08050100
RETAINING RING - M2.5



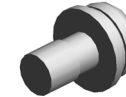
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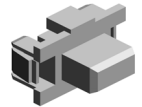
08050104
RETAINING RINGS-E: SILENCER: DIA4



08050106
RETAINING RINGS-E: SILENCER: DIA6



09574008N
SCREW: SMALL ROUND/SPRING: M4X8



11029782
ID176/D177J: CONNECTOR: 51405-1819



11050488
HARNESS CLAMP



11050517
HARNESS CLAMP - LWS-2111Z



11050692
CLAMP: LES-0503



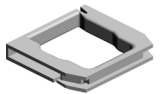
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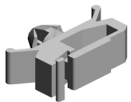
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CLAMPS: WES-1210



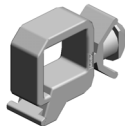
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CLAMPS: WES-1117



11050726
CLAMPS: WES-2217



11050758
CLAMP: LWSM-0306A



11050759
CLAMP: LWSM-0605A



11050760
CLAMP: LWSM-0511A



11050762
CLAMP: LWS-0711A



11050764
CLAMP: LWS-1316A

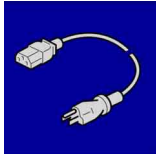


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CLAMP: LWS-2218A



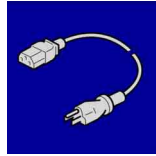
11071239
(-EU, -AA, -CHN): FUSE: TLC-8A-N4

Standard Parts



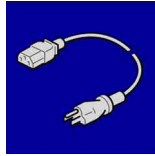
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:120V:15A



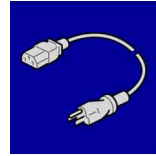
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(-EU,-AA):POWER SUPPLY C
ODE:250V:10A



11500442

(-CHN):POWER SUPPLY COD
E:250V:10A



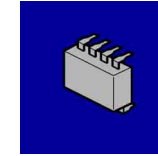
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(-TWN):POWER SUPPLY CO
DE:125V:15A



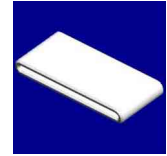
12042612

MICRO SWITCH:D3V-16506-3
C25



14077667

EEPROM:BR24T128-W



16072249

FERRITE CORE:K3 NF-70-A(
N)BK0

PM Part List

Number	Part Name	Num	Group	ID
AE020266	PRESSURE ROLLER:DIA32:SERVICE PARTS	5	U011_S001	98
			U011_S002	98
			U011_S003	98
			U011_S004	98
			U011_S005	98
D0BQ6141	CLEANING UNIT:BELT CLEANING:ASS'Y	1	U008_S002	49
D1477937	FILTER:PREVENTFENCE:10	1	U016_S001	27
D1496212	TRANSFER ROLLER:SECOND:ASS'Y	1	U010_S001	23
D1764021	(-NA):FUSING UNIT:SERVICE	1	U011_S003	95
D1764023	(-TWN):FUSING UNIT:SERVICE	1	U011_S005	96
D1764031	(-NA):SLEEVE:FUSING:SERVICE	1	U011_S003	78
D1764042	(-EU,-AA,-CHN):SLEEVE:FUSING:EU:XYZ:SERVICE	3	U011_S001	79
			U011_S002	79
			U011_S004	79
D1764043	(-TWN):SLEEVE:FUSING:SERVICE	1	U011_S005	87
D1773025	DEVELOPMENT UNIT:SERVICE PARTS:K	1	U006_S001_S002	17
D1773026	DEVELOPMENT UNIT:SERVICE PARTS:C	1	U006_S002_S002	18
D1773027	DEVELOPMENT UNIT:SERVICE PARTS:M	1	U006_S003_S002	19
D1773028	DEVELOPMENT UNIT:SERVICE PARTS:Y	1	U006_S004_S002	20
D1776008	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	U008_S004	46
D1882264	PCU:SERVICE PARTS	4	U006_S001_S001	25
			U006_S002_S001	25
			U006_S003_S001	25
			U006_S004_S001	25
D7396212	(OPTION):TRANSFER ROLLER:SECOND:ASS'Y	1	U010_S001	47

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-	D1473287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D0BQ3287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007_S025	46	1	O/O			
			D1473287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D0BQ3287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007_S029	46	1	O/O			
			D1473287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D0BQ3287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007_S030	46	1	O/O			
			D1473287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D0BQ3287	(D176/D177-CHN): (D237):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007_S031	46	1	O/O			
202006-02	2006 Modification	-	D1473288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	D0BQ3288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	U007_S026	47	1	O/O			
			D1473288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	D0BQ3288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	U007_S027	47	1	O/O			
			D1473288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	D0BQ3288	(CHN):TRANSP ORT SCREW:NOZ ZLE:CMY:ASS'Y	U007_S028	47	1	O/O			
202006-03	2006 Modification	-	D1493307	BASE:TONER SU PPLY	D0AF3307	BASE:TONER SU PPLY	U007	21	1	O/O			
202005-01	2005 Modification	-	D1492850	TRAY BOTTOM P LATE:ASS'Y	D0BQ2850	TRAY BOTTOM P LATE:ASS'Y	U004_S006 _S004	84	1	O/O			
201912-01	1912 Modification	-	AE020247	PRESSURE ROL	AE020266	PRESSURE ROL	U011_S001	98	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		LER:DIA32:SERV ICE PARTS		LER:DIA32:SERV ICE PARTS							
			AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020266	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S002	98	1	O/O			
			AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020266	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S003	98	1	O/O			
			AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020266	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S004	98	1	O/O			
			AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020266	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S005	98	1	O/O			
201912-02	1912 Modification	-	D1471855	OPTICAL WRITIN G SECTION:1LD: ASS'Y	D1471856	OPTICAL WRITIN G SECTION:SER VICE PARTS:1LD :ASS'Y	U005_S001	4	1	O/O			
201912-03	1912 Modification	-			D0BQ1375	GEAR:PRESSUR E RELEASE:NO.1 :MECHANICAL R OLLER CLUTCH: U	U014_S004	32	1				
201911-01	1911 Modification	-			D1496133	VIBRATING PLAT E:FRONT:PEEN	U008_S004	50	1				
201911-02	1911 Modification	-			D1496136	VIBRATING PLAT E:REAR:PEEN	U008_S004	51	1				
201911-03	1911 Modification	-	D1882214	PCDU:MAGENTA :SERVICE PART S	D1882226	PCDU:MAGENTA :SERVICE PART S	U006_S003	32	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201910-01	1910 Modification	-	D1882212	PCDU:BLACK:SERV ICE PARTS	D1882224	PCDU:BLACK:SERV ICE PARTS	U006_S001	30	1	O/O			
201910-02	1910 Modification	-	D1882213	PCDU:CYAN:SERV ICE PARTS	D1882225	PCDU:CYAN:SERV ICE PARTS	U006_S002	31	1	O/O			
201909-01	1909 Modification	-	D1882215	PCDU:YELLOW:SERV ICE PARTS	D1882227	PCDU:YELLOW:SERV ICE PARTS	U006_S004	29	1	O/O			
201909-02	1909 Modification	-	AW020207	PHOTOINTERRUPTOR: FLAT:PICH2MM:M4	AW020249	PHOTOINTERRUPTOR: FLAT:PICH2MM:M4	U003	22	1	O/O			
201909-03	1909 Modification	-	D1776097	FLAT BELT-TRANSFER: INTERMEDIATE TRANSFER: R:T	D1776098	FLAT BELT-TRANSFER: INTERMEDIATE TRANSFER: R:T	U008_S004	34	1	O/O			
201907-01	1907 Modification	-	D1882254	PCU:SERVICE PARTS: EXP	D1882264	PCU:SERVICE PARTS	U006_S001_S001	25	1	O/O			
			D1882254	PCU:SERVICE PARTS: EXP	D1882264	PCU:SERVICE PARTS	U006_S002_S001	25	1	O/O			
			D1882254	PCU:SERVICE PARTS: EXP	D1882264	PCU:SERVICE PARTS	U006_S003_S001	25	1	O/O			
			D1882254	PCU:SERVICE PARTS: EXP	D1882264	PCU:SERVICE PARTS	U006_S004_S001	25	1	O/O			
201907-02	1907 Modification	-	D1776007	TRANSFER UNIT:INTER MEDIATE TRANSFER:ASS' Y	D1776008	TRANSFER UNIT:INTER MEDIATE TRANSFER:ASS' Y	U008_S004	46	1	O/O			
201907-03	1907 Modification	-	D2416141	CLEANING UNIT:BELT CLEANING:C2:ASS'Y	D0BQ6141	CLEANING UNIT:BELT CLEANING:ASS'Y	U008_S002	49	1	O/O			
201907-04	1907 Modification	-	D1473269	DRIVE UNIT:TONER BOTTLE:ASS'	D0BQ3219	DRIVE UNIT:TONER BOTTLE:ASS'	U007_S001	12	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		Y		Y							
			D1473269	DRIVE UNIT:TON ER BOTTLE:ASS' Y	D0BQ3219	DRIVE UNIT:TON ER BOTTLE:ASS' Y	U007_S002	12	1	O/O			
			D1473269	DRIVE UNIT:TON ER BOTTLE:ASS' Y	D0BQ3219	DRIVE UNIT:TON ER BOTTLE:ASS' Y	U007_S003	12	1	O/O			
			D1473269	DRIVE UNIT:TON ER BOTTLE:ASS' Y	D0BQ3219	DRIVE UNIT:TON ER BOTTLE:ASS' Y	U007_S004	12	1	O/O			
201904-12	1904 Modification	B	AA063499	PRESSURE SPRI NG	D0BQ2653	COIL SPRING:PR ESSURE:SEPAR ATOR	U013_S001 _S003	19	1	X/X		RTB:RD147178	
201904-13	1904 Modification	B	D1492619	SHAFT:SEPARAT OR:DRIVE:ASS'Y	D0BQ2619	SHAFT:SEPARAT OR:DRIVE:ASS'Y	U013_S001 _S003	66	1	X/X		RTB:RD147178	
201904-14	1904 Modification	B	M0BW2615	GUIDE PLATE:SE PARATOR:ASS'Y	D0BQ2615	GUIDE PLATE:SE PARATOR:ASS'Y	U013_S001 _S003	203	1	X/X		RTB:RD147178	
201904-15	1904 Modification	B	D1494770	SHAFT:SEPARAT OR:DRIVEN:ASS' Y	D0BQ2608	SHAFT:SEPARAT OR:DRIVEN:ASS' Y	U013_S001 _S003	166	1	X/X		RTB:RD147178	
201906-01	1906 Modification	-	D2442714	PAPER FEED UN IT:NO.2:ASS'Y	D0BK2712	PAPER FEED UN IT:NO.2:ASS'Y	U004_S005	142	1	O/O			
201906-02	1906 Modification	-			D3DK7700	(2011SP-EU):DE CAL:POWER SU PPLY UNIT:N:DE SIGN SKETCH	U015	83	1				
201904-01	1904 Modification	-	D1754521	DUPLEX UNIT:AS S'Y	D1754523	DUPLEX UNIT:AS S'Y	U013_S001	213	1	O/O		RTB:RD147178	
201904-02	1904 Modification	-	D1492840	END FENCE:PAP ER TRAY:ASS'Y	D0BQ2840	END FENCE:PAP ER TRAY:ASS'Y	U004_S006 _S003	152	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S007_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S008_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S009_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S010_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S011_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S012_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S013_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S014_S003	152	1	O/O			
			D1492840	END FENCE:PAPER TRAY:ASS'Y	D0BQ2840	END FENCE:PAPER TRAY:ASS'Y	U004_S015_S003	152	1	O/O			
201904-03	1904 Modification	-	D1752801	PAPER TRAY:NO.1:ASS'Y	D1752803	PAPER TRAY:NO.1:ASS'Y	U004_S006	153	1	O/O			
201904-04	1904 Modification	-	D1496336	TRANSFER ROLLER:ASS'Y	D0BQ6060	TRANSFER ROLLER:FC:ASS'Y	U008_S004	48	1	O/O			
			D1496336	TRANSFER ROLLER:ASS'Y	D0BQ6060	TRANSFER ROLLER:FC:ASS'Y	U008_S004	48	1	O/O			
			D1496336	TRANSFER ROLLER:ASS'Y	D0BQ6060	TRANSFER ROLLER:FC:ASS'Y	U008_S004	48	1	O/O			
201904-05	1904 Modification	-	D1493240	TONER HOPPER:TONER SUPPLY:BK:ASS'Y	D0BQ3240	TONER HOPPER:TONER SUPPLY:BK:ASS'Y	U007_S005	42	1	O/O			
201904-06	1904 Modification	A	D1494655	GRIP:DUPLEX U	D2894655	GRIP:DUPLEX U	U013_S001	214	1	X/X		RTB:RD147178	

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				NIT		NIT							
201904-07	1904 Modification	A	D1754654	SHAFT:LEVER:LOCK	D0BQ4654	SHAFT:LEVER:LOCK	U013_S001	212	1	X/X		RTB:RD147178	
201905-01	1905 Modification	-	D1493270	TONER HOPPER :TONER SUPPLY :C:ASS'Y	D0BQ3270	TONER HOPPER :TONER SUPPLY :C:ASS'Y	U007_S006	43	1	O/O			
201905-02	1905 Modification	-	D1493280	TONER HOPPER :TONER SUPPLY :M:ASS'Y	D0BQ3280	TONER HOPPER :TONER SUPPLY :M:ASS'Y	U007_S007	44	1	O/O			
201905-03	1905 Modification	-	D1493310	TONER HOPPER :TONER SUPPLY :Y:ASS'Y	D0BQ3310	TONER HOPPER :TONER SUPPLY :Y:ASS'Y	U007_S008	45	1	O/O			
201903-01	1903 Modification	-	AW020224	PHOTOINTERRUPTOR:GP1A173L CSVF	AW020234	PHOTOINTERRUPTOR:GP1A173L CS5F	U004_S004	150	2	O/O			
							U004_S005	150	2				
							U008	47	1				
							U010	51	1				
							U013_S001_S003	207	1				
							U013_S001_S004	207	1				
201903-02	1903 Modification	-	D2442713	PAPER FEED UNIT:NO.1:ASS'Y	D0BK2711	PAPER FEED UNIT:NO.1:ASS'Y	U004_S004	151	1	O/O			
201902-01	1902 Modification	-	D1776006	TRANSFER UNIT :INTERMEDIATE TRANSFER:ASS'Y	D1776007	TRANSFER UNIT :INTERMEDIATE TRANSFER:ASS'Y	U008	46	1	O/O			
201902-02	1902 Modification	-	G0652767	LEVER - FEED	D0BQ2785	PLAIN SHAFT BEARING:FEED	U004_S004	149	1	O/O			
							U004_S005	149	1				
201902-03	1902 Modification	B	D1492775	SHAFT:FEED:ASS'Y	D0BQ2777	SHAFT:FEED:ASS'Y	U004_S004	148	1	X/X	O/O		

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
			D1492775	SHAFT:FEED:ASS'Y	D0BQ2777	SHAFT:FEED:ASS'Y	U004_S005	148	1	X/X			
201902-04	1902 Modification	B	D0892764	GEAR:FEED			U004_S005	31	1	X/X	O/O		
			D0892764	GEAR:FEED			U004_S004	31	1	X/X			
201901-01	1901 Modification	-	D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S007_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S008_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S009_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S010_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S011_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S012_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S013_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S014_S004	147	1	O/O			
			D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U004_S015_S004	147	1	O/O			
201901-02	1901 Modification	-			D1495822	BRACKET:POWER SUPPLY UNIT	U015	82	1				
201811-01	1811 Modification	-	AW500040	PUSH SWITCH:SW1AG-550:10MA	AW500049	PUSH SWITCH:SW1AG-550	U004	146	2	O/O			
							U009	37	1				
							U013	206	1				
							U013_S001	206	1				
201811-02	1811 Modification	-	D1764014	(-EU,-AA,-CHN):FUSING UNIT:SER	D1764022	(-EU,-AA,-CHN):FUSING UNIT:SER	U011_S001	97	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		VICE		VICE							
			D1764014	(-EU,-AA,-CHN):F USING UNIT:SER VICE	D1764022	(-EU,-AA,-CHN):F USING UNIT:SER VICE	U011_S002	97	1	O/O			
			D1764014	(-EU,-AA,-CHN):F USING UNIT:SER VICE	D1764022	(-EU,-AA,-CHN):F USING UNIT:SER VICE	U011_S004	97	1	O/O			
201811-03	1811 Modification	-	D1496766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	D0BQ6766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	U017	53	1	O/O			
			D1496766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	D0BQ6766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	U017	53	1	O/O			
			D1496766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	D0BQ6766	(-NA,-EU,-AA/-KO R):DECAL:CAUTI ON:ORIGINAL:EN GLISH	U017	53	1	O/O			
201810-01	1810 Modification	-	D1754820	MANUAL FEED U NIT:ASS'Y	D1754821	MANUAL FEED U NIT:ASS'Y	U013_S001 _S003	205	1	O/O			
201810-02	1810 Modification	-	D1475236	HARNESS:LSU:L DB			E6(2/2)		0				
201809-01	1809 Modification	-	AF013006	BOTTOM PLATE PAD	AF013019	PAD:TRAY BOTT OM PLATE	U004_S006 _S004	145	1	O/O			
							U004_S007 _S004	145	1				
							U004_S008 _S004	145	1				
							U004_S009	145	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					_S004						
							U004_S010	145	1				
							_S004						
							U004_S011	145	1				
							_S004						
							U004_S012	145	1				
							_S004						
							U004_S013	145	1				
							_S004						
							U004_S014	145	1				
							_S004						
							U004_S015	145	1				
							_S004						
201809-02	1809 Modification	-	D1754519	DUPLEX UNIT:ASS'Y	D1754521	DUPLEX UNIT:ASS'Y	U013	204	1	O/O			
201809-03	1809 Modification	-	D1764013	(-NA):FUSING UNIT:SERVICE	D1764021	(-NA):FUSING UNIT:SERVICE	U011_S003	95	1	O/O			
201809-04	1809 Modification	-	D1764007	(-TWN):FUSING UNIT:SERVICE	D1764023	(-TWN):FUSING UNIT:SERVICE	U011_S005	96	1	O/O			
201808-01	1808 Modification	-	D1494815	GUIDE PLATE:SEPARATOR:ASS'Y	M0BW2615	GUIDE PLATE:SEPARATOR:ASS'Y	U013_S001_S003	203	1	O/O			
201806-01	1806 Modification	-	D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S009	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S010	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S011	41	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		B:TCB		B:TCB							
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S012	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S013	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S014	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S015	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S016	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S017	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S018	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S019	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S020	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PC B:TCB	U007_S021	41	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		B:TCB		B:TCB							
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S022	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S023	41	1	O/O			
			D1775172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	D0BM5172	(D176/D177-NA,-EU,-AA,-TWN):PCB:TCB	U007_S024	41	1	O/O			
201806-02	1806 Modification	-	D1494726	TORSION SPRING:VIBRATING PLATE:REAR	D1484726	TORSION SPRING:VIBRATING PLATE:REAR	U013_S001_S004_S002	201	1	O/O			
201806-03	1806 Modification	-	D1494899	SHEET:RACK:MANUAL FEED	D2414899	SHEET:RACK:MANUAL FEED	U013_S001_S004	202	2	O/O			
201804-01	1804 Modification	-	D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S025	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S026	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S027	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S028	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S029	40	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S030	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007_S031	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
			D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1495174	(D237):(D176/D177-CHN):PCB:TCB	D0BQ5172	(D237):(D176(CHN)/D177(CHN)):PCB:TCB	U007	40	1	O/O			
201803-01	1803 Modification	-	AW100138	THERMOPILE	AW100183	THERMOPILE	U011	94	2	O/O			
201803-02	1803 Modification	-	AB012117	GEAR:IDLER:PRESSURE ROLLER	AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S001	93	1	X/O			
			AB012117	GEAR:IDLER:PRESSURE ROLLER	AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S002	93	1	X/O			
			AB012117	GEAR:IDLER:PRESSURE ROLLER	AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S003	93	1	X/O			
			AB012117	GEAR:IDLER:PRESSURE ROLLER	AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S004	93	1	X/O			
			AB012117	GEAR:IDLER:PRESSURE ROLLER	AB012120	GEAR:IDLER:PRESSURE ROLLER	U011_S005	93	1	X/O			
201802-02	1802 Modification	-	AB012118	GEAR:PRESSURE ROLLER	AB012119	GEAR:PRESSURE ROLLER	U011_S001	91	1	X/O			
							U011_S002	91	1				
							U011_S003	91	1				
							U011_S004	91	1				
							U011_S005	91	1				
201802-03	1802 Modification	-			D1494371	(D176/D177:AA,CHN,EU,TWN):BRACKET:PHOTO INTERRUPTOR	U011	92	4				
					D1494371	(D176/D177:AA,CHN,EU,TWN):BRACKET:PHOTO INTERRUPTOR	U011	92	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ACKET:PHOTOIN TERRUPTOR							
					D1494371	(D176/D177:AA,C HN,EU,TWN):BR ACKET:PHOTOIN TERRUPTOR	U011	92	1				
					D1494371	(D176/D177:AA,C HN,EU,TWN):BR ACKET:PHOTOIN TERRUPTOR	U011	92	1				
201801-01	1801 Modification	-	D1491309	MAGNET CATCH :COVER:FRONT	D2411309	MAGNET CATCH	U001_S001	63	1	X/O			
201801-02	1801 Modification	-	D1484681	BRACKET:MOTO R:PEEN	D2414681	BRACKET:MOTO R:PEEN	U013_S001	200	1	O/O			
201801-03	1801 Modification	-	D1492837	DECAL:SIDE FEN CE:AUXILIARY			U004_S007	74	1				
							U004_S008	74	1				
							U004_S009	74	1				
							U004_S010	74	1				
							U004_S011	74	1				
							U004_S012	74	1				
							U004_S013	74	1				
							U004_S014	74	1				
							U004_S015	74	1				
201801-04	1801 Modification	-	D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S007	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S008	96	1				
			D1492869	DECAL:SIZE INDI			U004_S009	96	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		CATION:SIDE FE NCE:NO.2									
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S010	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S011	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S012	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S013	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S014	96	1				
			D1492869	DECAL:SIZE INDI CATION:SIDE FE NCE:NO.2			U004_S015	96	1				
201801-05	1801 Modification	-			D1491299	GUIDE PLATE:S CANNER	U017	52	1				
201801-06	1801 Modification	-			D1493256	BASE:TONER HO PPER:REAR:ASS' Y	U007	39	1				
201801-07	1801 Modification	-	D1761444	(D176/D177-CHN):OPERATION SU B-UNIT:ASS'Y	D1761434	(D176/D177-CHN):OPERATION SU B-UNIT:ASS'Y	U002_S004	69	1	O/O			
201801-08	1801 Modification	-	D1761415	(D176/D177-TWN):OPERATION PA	D1761435	(D176/D177-TWN):OPERATION SU	U002_S005	70	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		NEL:ASS'Y		B-UNIT:ASS'Y							
201711-01	1711 Modification	-			D1492795	(D176/D177):BRACKET:PAPER FEED UNIT:PEEN	U016	49	1				
201711-02	1711 Modification	-			D1494706	PIN:ARM:FRONT LOWER	U013_S001_S004	199	1				
201711-03	1711 Modification	-	D1494221	STRIPPER PLATE:ASS'Y	D2414221	STRIPPER PLATE:FUSING EXIT:ASS'Y	U011_S001	90	1	O/O			
			D1494221	STRIPPER PLATE:ASS'Y	D2414221	STRIPPER PLATE:FUSING EXIT:ASS'Y	U011_S002	90	1	O/O			
			D1494221	STRIPPER PLATE:ASS'Y	D2414221	STRIPPER PLATE:FUSING EXIT:ASS'Y	U011_S003	90	1	O/O			
			D1494221	STRIPPER PLATE:ASS'Y	D2414221	STRIPPER PLATE:FUSING EXIT:ASS'Y	U011_S004	90	1	O/O			
			D1494221	STRIPPER PLATE:ASS'Y	D2414221	STRIPPER PLATE:FUSING EXIT:ASS'Y	U011_S005	90	1	O/O			
201711-04	1711 Modification	-	D1761434	(D176/D177-CHN):OPERATION SUB-UNIT:ASS'Y	D1761444	(D176/D177-CHN):OPERATION SUB-UNIT:ASS'Y	U002	68	1	O/O			
201711-05	1711 Modification	-	D1471107	DC SOLENOID:ASS'Y	D2391107	(D176/D177):DC SOLENOID:ASS'Y	U014_S003	31	1	O/O			
201711-06	1711 Modification	-	D1492576	GUIDE PLATE:REGISTRATION:FRONT LEFT	D2412576	GUIDE PLATE:REGISTRATION:FRONT LEFT	U004	144	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201711-07	1711 Modification	-	D1501290	COVER:SCANNER:UPPER:REAR	D0AF1290	COVER:SCANNER:UPPER:REAR	U001	62	1	O/O			
201710-01	1710 Modification	-			D1491369	INSULATING SHEET:IOB	U015_S001	81	1				
					D1491369	INSULATING SHEET:IOB	U015_S002	81	1				
					D1491369	INSULATING SHEET:IOB	U015_S003	81	1				
					D1491369	INSULATING SHEET:IOB	U015_S004	81	1				
					D1491369	INSULATING SHEET:IOB	U015_S005	81	1				
201709-01	1709 Modification	-			08050100	RETAINING RING - M2.5	U006_S001_S002	28	1				
							U006_S002_S002	28	1				
							U006_S003_S002	28	1				
							U006_S004_S002	28	1				
201709-02	1709 Modification	-	D1774518	DUPLEX UNIT:ASS'Y	D1754519	DUPLEX UNIT:ASS'Y	U013	198	1	O/O			
201709-03	1709 Modification	-	D2442711	PAPER FEED UNIT:NO.1:ASS'Y	D2442713	PAPER FEED UNIT:NO.1:ASS'Y	U004	143	1	O/O			
201708-01	1708 Modification	-	D2442712	PAPER FEED UNIT:NO.2:ASS'Y	D2442714	PAPER FEED UNIT:NO.2:ASS'Y	U004	142	1	O/O			
201707-01	1707 Modification	-	D1494696	HARNESS:DUPL EX	D1484696	HARNESS:DUPL EX	B2(1/2)		1	O/O			
201707-02	1707 Modification	-	D2371405	(D237-TWN):OPERATION PANEL:	D2371445	(D237-TWN):OPERATION SUB-UNI	U002_S009	67	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		SH:TWN:ASS'Y		T:SH:ASS'Y							
201707-03	1707 Modification	-	D7390071	(-NA/-TWN):HEATER:SCANNER:ASS'Y	D7390073	(-NA/-TWN):HEATER:SCANNER:ASS'Y	U018	10	2	X/O			
201705-01	1705 Modification	-	D7390116	(-NA):HEATER:PHOTOCONDUCTOR:NA:ADHESION	D3BR2201	(-NA,-TWN):HEATER:PHOTOCONDUCTOR:ASS'Y	U018	5	1	X/O			
201705-02	1705 Modification	-	D7390117	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:EU:ADHESION	D3BR2202	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:ASS'Y	U018	6	3	X/O			
201705-03	1705 Modification	-	D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473288	(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	38	1	X/O			
			D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473288	(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	38	1	X/O			
			D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473288	(CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	38	1	X/O			
201705-04	1705 Modification	-			D3BR2201	(-NA,-TWN):HEATER:PHOTOCONDUCTOR:ASS'Y	U018	5	1	X/O		Old part number: D7390116 Int:X/O	
201702-01	1702 Modification	-	D1752814	(D176,D177-EU/-AA):PAPER TRAY:NO.2:ASS'Y	D2442805	(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:A	U004_S008	140	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				SS'Y							
			D1752814	(D176,D177-EU/-AA):PAPER TRAY:NO.2:ASS'Y	D2442805	(D176,D177-NA,EU,AA/D237):PAPER TRAY:NO.2:ASS'Y	U004_S009	140	1	O/O			
201702-02	1702 Modification	-	D1754518	DUPLEX UNIT:METIS-C1XYZ:EXP:ASS'Y	D1774518	DUPLEX UNIT:ASS'Y	U013	197	1	O/O			
201702-03	1702 Modification	-			D2412731	STOPPER:GUIDE PLATE:SWIVEL	U004	141	1				
					D2412731	STOPPER:GUIDE PLATE:SWIVEL	U004	141	1				
201702-04	1702 Modification	-	D1492856	GRIP:PAPER TRAY	D2442856	GRIP:PAPER TRAY	U004_S006	87	1	X/O			
							U004_S007	87	1				
							U004_S008	87	1				
							U004_S009	87	1				
							U004_S010	87	1				
							U004_S011	87	1				
							U004_S012	87	1				
							U004_S013	87	1				
							U004_S014	87	1				
							U004_S015	87	1				
201702-05	1702 Modification	-	D1473285	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	D1473287	(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007	36	1	X/O			
			D1473285	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	D1473287	(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007	36	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1473285	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	D1473287	(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007	36	1	X/O			
			D1473285	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	D1473287	(D176/D177-CHN):(D237):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007	36	1	X/O			
201702-06	1702 Modification	-	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S010	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S011	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S012	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S016	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S017	37	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ANSPORT SCREW:NOZZLE:CMY:ASS'Y		ANSPORT SCREW:NOZZLE:CMY:ASS'Y							
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S018	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S019	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S020	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S021	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S022	37	1	X/O			
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S023	37	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ANSPORT SCREW:NOZZLE:CMY:ASS'Y		ANSPORT SCREW:NOZZLE:CMY:ASS'Y							
			D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1773288	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007_S024	37	1	X/O			
201702-07	1702 Modification	-	D1773275	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y	D1773287	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S009	31	1	X/O			
			D1773275	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y	D1773287	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S013	31	1	X/O			
			D1773275	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y	D1773287	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S014	31	1	X/O			
			D1773275	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:BK:ASS'Y	D1773287	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:BK:ASS'Y	U007_S015	31	1	X/O			
201702-08	1702 Modification	-	D1882208	AIT:BLACK:SERVICE PARTS:EXP	D1882212	PCDU:BLACK:SERVICE PARTS	U006	21	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201702-09	1702 Modification	-	D1882209	AIT:CYAN:SERV ICE PARTS:EXP	D1882213	PCDU:CYAN:SER VICE PARTS	U006	22	1	O/O			
201702-10	1702 Modification	-	D1882210	AIT:MAGENTA:S ERVICE PARTS: EXP	D1882214	PCDU:MAGENTA :SERVICE PART S	U006	23	1	O/O			
201702-11	1702 Modification	-	D1882211	AIT:YELLOW:SE RVICE PARTS:E XP	D1882215	PCDU:YELLOW:S ERVICE PARTS	U006	24	1	O/O			
201701-01	1701 Modification	-	D1491231	COVER:UPPER:F RONT	D1501231	COVER:UPPER:F RONT	U001	12	1	X/O			
201701-02	1701 Modification	-			D1491268	COVER:RIGHT:L OWER	U017	51	1				
201701-03	1701 Modification	F	D1494642	TRANSPORT RO LLER:DUPLEX:1	D2414642	TRANSPORT RO LLER:DUPLEX:1	U013_S001	98	1	X/X			
201701-04	1701 Modification	F	D1494765	PULLEY:T26	D2414765	PULLEY:T26	U013_S001	162	1	X/X			
201701-05	1701 Modification	F	D1494766	PULLEY:T26/T26	D2414766	PULLEY:T26/T26	U013_S001	163	1	X/X			
201701-06	1701 Modification	F	D1494779	TRANSPORT RO LLER:EXIT	D2414640	TRANSPORT RO LLER:EXIT:DIA8	U013_S001	170	1	X/X			
201701-07	1701 Modification	D	D1494643	TRANSPORT RO LLER:ENTRANC E	D2414643	TRANSPORT RO LLER:ENTRANC E	U013_S001	99	2	X/X			
201701-08	1701 Modification	D	D1494766	PULLEY:T26/T26	D2414766	PULLEY:T26/T26	U013_S001	163	1	X/X			
			D1494766	PULLEY:T26/T26	D2414766	PULLEY:T26/T26	U013_S001	163	1	X/X			
201701-09	1701 Modification	-	D1752815	(-NA):PAPER TR AY:NO.2:ASS'Y	D2442805	(D176,D177-NA,E U,AA/D237):PAP ER TRAY:NO.2:A SS'Y	U004_S007	140	1	O/O			
201612-01	1612 Modification	-			D1496112	ROLLER:FLAT B ELT-TRANSFER: FACE FRONT:AS	U008_S004	45	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				S'Y							
201612-02	1612 Modification	-			11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S006	80	1				
					11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S006	80	1				
					11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S007	80	1				
					11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S007	80	1				
					11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S008	80	1				
					11071239	(-EU,-AA,-CHN):F USE:TLC-8A-N4	U015_S008	80	1				
201611-01	1611 Modification	-	D2372814	(C2011SP-TWN/- CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	D2442805	(D176,D177-NA,E U,AA/D237):PAP ER TRAY:NO.2:A SS'Y	U004_S012	140	1	O/O			
			D2372814	(C2011SP-TWN/- CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	D2442805	(D176,D177-NA,E U,AA/D237):PAP ER TRAY:NO.2:A SS'Y	U004_S013	140	1	O/O			
			D2372814	(C2011SP-TWN/- CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	D2442805	(D176,D177-NA,E U,AA/D237):PAP ER TRAY:NO.2:A SS'Y	U004_S014	140	1	O/O			
			D2372814	(C2011SP-TWN/- CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	D2442805	(D176,D177-NA,E U,AA/D237):PAP ER TRAY:NO.2:A SS'Y	U004_S015	140	1	O/O			
201611-02	1611 Modification	-	D2371412	(D237-EU):OPER	D2371442	(D237-EU):OPER	U002_S008	47	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ATION PANEL:S H:EU:ASS'Y		ATION SUB-UNIT :SH:ASS'Y							
201611-03	1611 Modification	-	D1475796	RACK:MIDDLE	D1495796	RACK:MIDDLE	U015	77	1	X/O			
201610-01	1610 Modification	-	D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRA Y:NO.2:ASS'Y	D1752814	(D176,D177-EU/- AA):PAPER TRA Y:NO.2:ASS'Y	U004	130	1	X/O			
			D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRA Y:NO.2:ASS'Y	D1752814	(D176,D177-EU/- AA):PAPER TRA Y:NO.2:ASS'Y	U004	130	1	X/O			
201610-02	1610 Modification	-			D2145760	(D176,D177-EU(2 5)):IC CARD:NFC _HEDGEHOG-M	U017	50	1				
201610-03	1610 Modification	-	D1491317	HOLDER:GLASS: CLEANER:ASS'Y	D2581317	HOLDER:GLASS: CLEANER:ASS'Y	U017	14	1	O/O			
201609-01	1609 Modification	-	D1752813	(-NA):PAPER TR AY:NO.2:ASS'Y	D1752815	(-NA):PAPER TR AY:NO.2:ASS'Y	U004	139	1	X/O			
201609-02	1609 Modification	-	AZ320199	POWER PACK:C B	D1882360	POWER PACK:C B:SERVICE:ASS' Y	U015	29	1	X/O			
201608-01	1608 Modification	-	D1495686	(D237):(D176/D17 7-CHN):PCB:DCS W	D1775686	(D176/D177)(D23 7-EU,-AA,-TWN,- CHN):PCB:DCSW	U015	66	1	O/O			
			D1495686	(D237):(D176/D17 7-CHN):PCB:DCS W	D1775686	(D176/D177)(D23 7-EU,-AA,-TWN,- CHN):PCB:DCSW	U015	66	1	O/O			
			D1495686	(D237):(D176/D17 7-CHN):PCB:DCS W	D1775686	(D176/D177)(D23 7-EU,-AA,-TWN,- CHN):PCB:DCSW	U015	66	1	O/O			
			D1495686	(D237):(D176/D17 7-CHN):PCB:DCS	D1775686	(D176/D177)(D23 7-EU,-AA,-TWN,-	U015	66	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		W		CHN):PCB:DCSW							
201608-02	1608 Modification	-	D1761432	(D176/D177-EU): OPERATION SUB -UNIT:ASS'Y	D1501545	(D176/D177-EU): OPERATION SUB -UNIT:ASS'Y	U002_S003	66	1	X/O			
201608-03	1608 Modification	-	D1494670	DRIVEN ROLLER :DIA16	D2024682	DRIVEN ROLLER :DIA16	U013_S001	112	1	O/O			
201608-04	1608 Modification	-	D1752734	PAPER FEED UN IT:NO.2:ASS'Y	D2442712	PAPER FEED UN IT:NO.2:ASS'Y	U004	138	1	O/O			
201608-05	1608 Modification	-	D1494722	BRACKET:FRON T	D2414722	BRACKET:FRON T	U013_S001 _S003	140	1	O/O			
201607-01	1607 Modification	-	D1752733	PAPER FEED UN IT:NO.1:ASS'Y	D2442711	PAPER FEED UN IT:NO.1:ASS'Y	U004	137	1	O/O			
201607-02	1607 Modification	-	D1764005	(-NA):FUSING UN IT:SERVICE	D1764013	(-NA):FUSING UN IT:SERVICE	U011	75	1	X/O			
201607-03	1607 Modification	-	D1482683	GUIDE PLATE:VE RTICAL TRANSP ORT:NO.2:DRIVE N	D1482684	GUIDE PLATE:VE RTICAL TRANSP ORT:NO.2:DRIVE N	U013_S001 _S002	195	1	O/O			
201607-04	1607 Modification	-			D1494677	STAY:CONTACT POINT:GUIDE PL ATE:DRIVEN	U013_S001	196	1				
201607-05	1607 Modification	-			D2416346	PLAIN SHAFT BE ARING:ROLLER: BACK UP:FRONT :PRESS FIT	U008_S004	43	1				
201607-06	1607 Modification	-			D2416347	PLAIN SHAFT BE ARING:ROLLER: BACK UP:REAR: PRESS FIT	U008_S004	44	1				
201606-01	1606 Modification	-	D1495371	HARNESS:FFC:B	D1495388	HARNESS:FFC:B	A5(1/2)		1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		CU:TRANSPORT SECTION:IF40		CU:TRANSPORT SECTION:IF40							
201606-02	1606 Modification	-	D1292783	TORQUE LIMITE R MECHANICAL CLUTCH:40MMN: DIA18	D2412792	TORQUE LIMITE R MECHANICAL CLUTCH:40MMN: DIA18	U004_S004	32	1	X/X			
							U004_S005	32	1				
							U013_S001 _S003	53	1				
201606-03	1606 Modification	A	D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S007 _S002	99	1	X/X	O/O		
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S008 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S009 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S010 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S011 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S012 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S013 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S014 _S002	99	1	X/X			
			D1492885	SIDE FENCE:RE AR:ASS'Y	D2412880	SIDE FENCE:RE AR:ASS'Y	U004_S015 _S002	99	1	X/X			
201606-04	1606 Modification	A	D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S007 _S001	98	1	X/X	O/O		
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S008 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S009 _S001	98	1	X/X			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S010 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S011 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S012 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S013 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S014 _S001	98	1	X/X			
			D1492878	SIDE FENCE:FR ONT:ASS'Y	D2412875	SIDE FENCE:FR ONT:ASS'Y	U004_S015 _S001	98	1	X/X			
201606-05	1606 Modification	A			D2412873	SIDE FENCE:AU XILIARY	U004_S007	136	1		O/O		
					D2412873	SIDE FENCE:AU XILIARY	U004_S008	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S009	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S010	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S011	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S012	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S013	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S014	136	1				
					D2412873	SIDE FENCE:AU XILIARY	U004_S015	136	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201606-06	1606 Modification	-	D1491251	COVER:LEFT:UP PER	D2411251	COVER:LEFT:UP PER	U001	23	1	O/O			
201606-07	1606 Modification	-	AE020223	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S001	31	1	O/O			
			AE020223	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S002	31	1	O/O			
			AE020223	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S003	31	1	O/O			
			AE020223	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S004	31	1	O/O			
			AE020223	PRESSURE ROL LER:DIA32:SERV ICE PARTS	AE020247	PRESSURE ROL LER:DIA32:SERV ICE PARTS	U011_S005	31	1	O/O			
201605-01	1605 Modification	-	D1482759	TRANSPORT RO LLER:VERTICAL TRANSPORT:AS S'Y	D2412759	TRANSPORT RO LLER:VERTICAL TRANSPORT:AS S'Y	U004_S004	42	1	X/X			
			D1482759	TRANSPORT RO LLER:VERTICAL TRANSPORT:AS S'Y	D2412759	TRANSPORT RO LLER:VERTICAL TRANSPORT:AS S'Y	U004_S005	42	1	X/X			
201605-02	1605 Modification	-	D1492742	GUIDE PLATE:VE RTICAL TRANSP ORT:PAPER FEE D UNIT:NO.2	D2412742	GUIDE PLATE:VE RTICAL TRANSP ORT:PAPER FEE D UNIT:NO.2	U004_S005	52	1	X/X			
201605-03	1605 Modification	-	D1494761	DRIVEN ROLLER	D2414761	DRIVEN ROLLER	U013_S001	160	2	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		:DIA16		:DIA16							
201605-04	1605 Modification	-	D1494762	DRIVEN ROLLER :DIA18	D2414762	DRIVEN ROLLER :DIA18	U013_S001	161	1	O/O			
201605-05	1605 Modification	B	D1482675	HOLDER:DRIVEN :BELT	D2412676	HOLDER:DRIVEN :BELT	U013_S001	58	1	X/X	O/O		
							U013_S001 _S002	58	1				
201605-06	1605 Modification	B	D1492678	SHAFT:FLAT CO NVEYER BELT:D RIVEN	D2412678	SHAFT:FLAT CO NVEYER BELT:D RIVEN	U013_S001	86	1	X/X	O/O		
							U013_S001 _S002	86	1				
201605-07	1605 Modification	-	D1764010	(-EU,-AA,-CHN):F USING UNIT:EU: XYZ:SERVICE	D1764014	(-EU,-AA,-CHN):F USING UNIT:SER VICE	U011	89	1	X/O			
			D1764010	(-EU,-AA,-CHN):F USING UNIT:EU: XYZ:SERVICE	D1764014	(-EU,-AA,-CHN):F USING UNIT:SER VICE	U011	89	1	X/O			
			D1764010	(-EU,-AA,-CHN):F USING UNIT:EU: XYZ:SERVICE	D1764014	(-EU,-AA,-CHN):F USING UNIT:SER VICE	U011	89	1	X/O			
201605-08	1605 Modification	-	D1491595	BRACKET:OPER ATION SUB-UNIT	D2411591	BRACKET:OPER ATION SUB-UNIT :PEEN	U002	35	1	O/O			
201605-09	1605 Modification	-	AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U004_S004	23	2	O/O			
							U004_S005	23	2				
							U008	11	1				
							U010	15	1				
							U013_S001 _S003	36	1				
							U013_S001	36	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					_S004						
201605-10	1605 Modification	-	D1754408	PAPER EXIT UNIT:XYZ:ASS'Y	D1754401	PAPER EXIT UNIT:ASS'Y	U012_S002	61	1	O/O			
201605-11	1605 Modification	-			D2412760	STAY:PAPER FEED UNIT:UPPER:PEEN	U004_S004	135	1				
							U004_S005	135	1				
201604-01	1604 Modification	-	D1472755	COIL SPRING:RELEASE:SEPARATE	D1482755	COIL SPRING:RELEASE:SEPARATE	U004_S004_S001	40	1	O/O			
							U004_S005_S001	40	1				
201604-02	1604 Modification	A	AB012096	GEAR:DRIVE:FUSING UNIT	AB012116	GEAR:DRIVE:FUSING UNIT	U011_S001	25	1	X/O	O/O		
			AB012096	GEAR:DRIVE:FUSING UNIT	AB012116	GEAR:DRIVE:FUSING UNIT	U011_S002	25	1	X/O			
			AB012096	GEAR:DRIVE:FUSING UNIT	AB012116	GEAR:DRIVE:FUSING UNIT	U011_S003	25	1	X/O			
			AB012096	GEAR:DRIVE:FUSING UNIT	AB012116	GEAR:DRIVE:FUSING UNIT	U011_S004	25	1	X/O			
			AB012096	GEAR:DRIVE:FUSING UNIT	AB012116	GEAR:DRIVE:FUSING UNIT	U011_S005	25	1	X/O			
201604-03	1604 Modification	A	AB012097	GEAR:IDLER:PRESSURE ROLLER	AB012117	GEAR:IDLER:PRESSURE ROLLER	U011_S001	26	1	X/O	O/O		
			AB012097	GEAR:IDLER:PRESSURE ROLLER	AB012117	GEAR:IDLER:PRESSURE ROLLER	U011_S002	26	1	X/O			
			AB012097	GEAR:IDLER:PRESSURE ROLLER	AB012117	GEAR:IDLER:PRESSURE ROLLER	U011_S003	26	1	X/O			
			AB012097	GEAR:IDLER:PRESSURE ROLLER	AB012117	GEAR:IDLER:PRESSURE ROLLER	U011_S004	26	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				ESSURE ROLLER		ESSURE ROLLER							
			AB012097	GEAR:IDLER:PRESSURE ROLLER	AB012117	GEAR:IDLER:PRESSURE ROLLER	U011_S005	26	1	X/O			
201604-04	1604 Modification	A	AB012098	GEAR:PRESSURE ROLLER	AB012118	GEAR:PRESSURE ROLLER	U011_S001	27	1	X/O	O/O		
							U011_S002	27	1				
							U011_S003	27	1				
							U011_S004	27	1				
							U011_S005	27	1				
201603-01	1603 Modification	-			D2231381	(D176,D177-NA)(-EU):DECAL:EXPOSURE GLASS:CLEANING	U017	49	1				
					D2231381	(D176,D177-NA)(-EU):DECAL:EXPOSURE GLASS:CLEANING	U017	49	1				
201603-02	1603 Modification	-	D1472754	COIL SPRING:PRESSURE:SEPARATE	D2412754	COIL SPRING:PRESSURE:SEPARATE	U004_S004_S001	39	1	X/X			
							U004_S005_S001	39	1				
201603-03	1603 Modification	-	D1761421	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ME-C1 XYZ:ASS'Y	D1761431	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y	U002_S001	65	1	O/O			
			D1761421	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ME-C1 XYZ:ASS'Y	D1761431	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ASS'Y	U002_S002	65	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201603-04	1603 Modification	-			D1472052	FRAME:CHARGE:30	U006_S001_S001	26	1				
							U006_S002_S001	26	1				
							U006_S003_S001	26	1				
							U006_S004_S001	26	1				
201603-05	1603 Modification	-			D1472064	ELECTRODE PLATE:CHARGE:30	U006_S001_S001	27	1				
							U006_S002_S001	27	1				
							U006_S003_S001	27	1				
							U006_S004_S001	27	1				
201603-06	1603 Modification	-			D1491540	(-NA/-AA):SHEET:JOURNAL	U002_S001	64	1				
							U002_S002	64	1				
							U002_S006	64	1				
201602-01	1602 Modification	-	D1475251	CABLE:HDD:SATA:POWER_3P:170	D1475252	CABLE:HDD:SATA:POWER_3P:170	C6(2/2)		1	O/O			
201602-02	1602 Modification	-	D1472736	BRACKET:SEPARATE:REAR	D2412736	BRACKET:SEPARATE:REAR	U004_S004_S001	34	1	X/X			
							U004_S005_S001	34	1				
201602-03	1602 Modification	-	D1492741	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.1	D2412741	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.1	U004_S004	51	1	X/X			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201602-04	1602 Modification	A	D1492698	EXTENSION TRA Y:NO.1	D2022640	EXTENSION TRA Y:NO.1	U013_S001 _S004	94	1	X/X	O/O		
201602-05	1602 Modification	A	D1492699	EXTENSION TRA Y:NO.2	D2022641	EXTENSION TRA Y:NO.2	U013_S001 _S004	95	1	X/X	O/O		
201602-06	1602 Modification	-	D1761422	(D176/D177-EU): OPERATION SUB -UNIT:ME-C1XYZ :ASS'Y	D1761432	(D176/D177-EU): OPERATION SUB -UNIT:ASS'Y	U002	63	1	O/O			
201602-07	1602 Modification	-	D1491235	COVER:UPPER:I NNER BACK:BIN	D1501235	COVER:UPPER:I NNER BACK:BIN	U001	15	1	O/O			
201602-08	1602 Modification	-			D2412705	STAY:PAPER FE ED UNIT:LOWER: ASS'Y	U004_S004 _S001	133	1				
							U004_S005 _S001	133	1				
201602-09	1602 Modification	-			D2412730	STAY:SEPARATE :PEEN	U004_S004 _S001	134	1				
							U004_S005 _S001	134	1				
201601-01	1601 Modification	-	D1752601	MANUAL FEED U NIT:ASS'Y	D1754820	MANUAL FEED U NIT:ASS'Y	U013_S001	193	1	X/O			
201601-02	1601 Modification	-	D1492695	ARM:MANUAL FE ED:REAR UPPER	D2022646	ARM:MANUAL FE ED:REAR UPPER	U013_S001 _S004	93	1	O/O			
201512-01	1512 Modification	-	D1496400	COLLECTION BO TTLE:ASS'Y	D2426400	COLLECTION BO TTLE:ASS'Y	U009_S001	15	1	O/O			
201512-02	1512 Modification	-			D1491434	CABLE:LCDC:US B	U002_S001	62	1				
							U002_S002	62	1				
							U002_S003	62	1				
							U002_S004	62	1				
							U002_S005	62	1				
							U002_S006	62	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U002_S007	62	1				
							U002_S008	62	1				
							U002_S009	62	1				
							U002_S010	62	1				
201509-01	1509 Modification	-	D1775675	(D177):PCB:CTL:EXP	D1885217	(D177):PCB:CTL:EXP	U015	65	1	O/O			
201509-02	1509 Modification	-	D1473276	(D237:EU/AA/TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	14	1	O/O			
			D1473276	(D237:EU/AA/TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	14	1	O/O			
			D1473276	(D237:EU/AA/TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	D1473286	(D237):(D176/D177-CHN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	14	1	O/O			
201508-01	1508 Modification	-	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	D2372814	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	132	1	X/O			
			D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	D2372814	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	132	1	X/O			
			D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	D2372814	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	132	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	D2372814	(C2011SP-TWN/-CHN/-EU/-AA):PA PER TRAY:NO.2: ASS'Y	U004	132	1	X/O			
201508-02	1508 Modification	-	D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S001	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S002	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S010	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S004	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S005	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S006	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S007	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S008	58	1	O/O			
			D1491468	PCB:OP-L:USB:A SS'Y	D1491469	PCB:OP-L:USB:A SS'Y	U002_S009	58	1	O/O			
201508-03	1508 Modification	-	D1472751	ARM:PRESSURE :SEPARATE	D1482751	ARM:PRESSURE :SEPARATE	U004_S004 _S001	37	1	O/O			
							U004_S005 _S001	37	1				
201508-04	1508 Modification	-	D1755329	HARNESS:PCU:C ONNECTING	D1775329	HARNESS:PCU:C ONNECTING	G7(1/2)		1	X/O			
201507-01	1507 Modification	-	D1492866	COVER:PAPER T RAY:NO.2	D1472866	COVER:PAPER T RAY:NO.2	U004_S007	95	1	O/O			
							U004_S008	95	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U004_S009	95	1				
							U004_S010	95	1				
							U004_S011	95	1				
							U004_S012	95	1				
							U004_S013	95	1				
							U004_S014	95	1				
							U004_S015	95	1				
201507-02	1507 Modification	-	D1775114	(-CHN):BCU:TYP E-H1:ASS'Y	D1775115	(-CHN):BCU:TYP E-H1:ME-C1K:CH N:ASS'Y	U015	61	1	X/O			
201507-03	1507 Modification	-	D1494750	BRACKET:MOTO R:DUPLEX	D1484750	BRACKET:MOTO R:DUPLEX:PEEN				O/O			
201507-04	1507 Modification	-	D1492663	MANUAL FEED T ABLE	D1482663	MANUAL FEED T ABLE	U013_S001 _S004	83	1	X/O			
201507-05	1507 Modification	-	D0394591	SHAFT:PRESSU RE:GUIDE PLAT E:EXIT	D2024692	SHAFT:PRESSU RE:GUIDE PLAT E:UPPER	U013_S001	51	2	O/O			
201507-06	1507 Modification	-	D1485786	BRACKET:HDD	D1465786	BRACKET:HDD	U015	79	1	X/O			
201507-07	1507 Modification	-	D1491250	COVER:LEFT	D1501250	COVER:LEFT	U001	22	1	X/O			
201507-08	1507 Modification	-	D1764032	(-EU,-AA,-CHN):S LEEVE:FUSING:S ERVICE	D1764042	(-EU,-AA,-CHN):S LEEVE:FUSING:E U:XYZ:SERVICE	U011_S001	79	1	O/O			
			D1764032	(-EU,-AA,-CHN):S LEEVE:FUSING:S ERVICE	D1764042	(-EU,-AA,-CHN):S LEEVE:FUSING:E U:XYZ:SERVICE	U011_S002	79	1	O/O			
			D1764032	(-EU,-AA,-CHN):S LEEVE:FUSING:S ERVICE	D1764042	(-EU,-AA,-CHN):S LEEVE:FUSING:E U:XYZ:SERVICE	U011_S004	79	1	O/O			
201507-09	1507 Modification	-			D6932867	SUPPORTING PL ATE:COVER:FRO	U004_S007	131	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				NT:PAPER TRAY							
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S008	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S009	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S010	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S011	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S012	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S013	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S014	131	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U004_S015	131	1				
201507-10	1507 Modification	-	D1492659	HARNESS:MANUAL FEED	D1482659	HARNESS:MANUAL FEED	C2(1/2)		1	X/O			
201507-11	1507 Modification	-	D1771240	COVER:FRONT:ASS'Y	D1481240	COVER:FRONT:ASS'Y	U001_S001	10	1	X/O			
201506-01	1506 Modification	-	D1494834	MANUAL FEED T	D1484833	MANUAL FEED T	U013_S001	194	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ABLE:EXP:ASS'Y		ABLE:EXP:ASS'Y	_S004						
201506-02	1506 Modification	-	D1482681	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVE N:ASS'Y	D1482685	GUIDE PLATE:VERTICAL TRANSPORT:NO.2:DRIVE N:ASS'Y	U013_S001_S002	183	1	O/O			
201506-03	1506 Modification	-	D1761412	(D176/D177-EU): OPERATION PANEL:D148/D149/D150:ASS'Y	D1761422	(D176/D177-EU): OPERATION SUB-UNIT:ME-C1XYZ:ASS'Y	U002	57	1	O/O			
201506-04	1506 Modification	-			D1491518	BRACKET:LCDC:CM	U002	53	1				
201506-05	1506 Modification	-			D1491534	(-NA,-AA):COVER:UPPER:CM	U002_S001	54	1				
					D1491534	(-NA,-AA):COVER:UPPER:CM	U002_S002	54	1				
					D1491534	(-NA,-AA):COVER:UPPER:CM	U002_S006	54	1				
201506-06	1506 Modification	-			D1491556	(-CHN):COVER:UPPER:CM	U002_S004	55	1				
					D1491556	(-CHN):COVER:UPPER:CM	U002_S007	55	1				
201506-07	1506 Modification	-			D1491558	(-TWN):COVER:UPPER:CM	U002_S009	56	1				
					D1491558	(-TWN):COVER:UPPER:CM	U002_S005	56	1				
201506-08	1506 Modification	-	D1494790	HARNESS:PAPE R SIZE SENSOR:MANUAL FEED	D1484790	HARNESS:PAPE R SIZE SENSOR:MANUAL FEED	C2(1/2)		1	O/O			
201505-01	1505 Modification	-	D1754514	DUPLEX UNIT:EXP:ASS'Y	D1754518	DUPLEX UNIT:METIS-C1XYZ:EXP	U013	189	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				:ASS'Y							
201504-01	1504 Modification	-	D1425765	HDD:TOSHIBA:250GB	M4445201	HDD:320GB:AQUARIUS	U015	34	1	O/O			
201504-02	1504 Modification	A	D1494681	BRACKET:MOTOR	D1484681	BRACKET:MOTOR:PEEN	U013_S001	117	1	X/X	X/O		
201504-03	1504 Modification	A			D1494787	GUIDE:HARNESSES:MANUAL FEED:CONNECTING	U013_S001	192	1		X/O		
201504-04	1504 Modification	-			D1752601	MANUAL FEED UNIT:ASS'Y	U013_S001	193	1				
201504-05	1504 Modification	-	D1771771	(D176/D177-NA,-EU,-AA,-TWN)::LENS:HOLDER:ASS'Y	D1491771	LENS:HOLDER:ASS'Y	U003	51	1	X/O			
201504-06	1504 Modification	-			D1496310	BRACKET:ON-OFF:COLLAR	U008	42	1				
201503-01	1503 Modification	-	D1496211	TRANSFER ROLLER:SECOND:ASS'Y	D1496212	TRANSFER ROLLER:SECOND:ASS'Y	U010_S001	23	1	X/O			
201503-02	1503 Modification	-	D1495370	HARNESS:FFC:BCU:IPU:IF50	D1495387	HARNESS:FFC:BCU:IPU:IF50	F5(2/2)		1	O/O			
201503-03	1503 Modification	-	D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S001	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S002	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S010	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S004	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S005	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S006	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S007	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S008	14	1	O/O			
			D1491488	PCB:OP-R:ASS'Y	D1461488	PCB:OP-R:ASS'Y	U002_S009	14	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201503-04	1503 Modification	-	D1761411	(D176/D177-NA,-AA):OPERATION PANEL:ASS'Y	D1761421	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ME-C1 XYZ:ASS'Y	U002	38	1	O/O			
			D1761411	(D176/D177-NA,-AA):OPERATION PANEL:ASS'Y	D1761421	(D176/D177-NA,-AA):OPERATION SUB-UNIT:ME-C1 XYZ:ASS'Y	U002	38	1	O/O			
201503-05	1503 Modification	-	D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRAY:NO.2:ASS'Y	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	130	1	O/O			
			D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRAY:NO.2:ASS'Y	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	130	1	O/O			
			D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRAY:NO.2:ASS'Y	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	130	1	O/O			
			D1752812	(-EU,-AA,-CHN,-T WN):PAPER TRAY:NO.2:ASS'Y	D2372812	(C2011SP-TWN/-CHN/-EU/-AA):PAPER TRAY:NO.2:ASS'Y	U004	130	1	O/O			
201503-07	1503 Modification	-	D2375604	(D237):PCB:CTL:EXP:SUB-ASS'Y	D2375675	PCB:CTL:METIS-C1K:EXP(C2011)	U015	70	4				
201502-01	1502 Modification	-			D1494639	STAY:CONTACT POINT:DUPLEX	U013_S001	190	1				
201502-02	1502 Modification	-	D1495786	BRACKET:HDD	D1485786	BRACKET:HDD	U015	51	1	X/O			
201502-03	1502 Modification	-	D1495220	HARNESS:OPER	D1495225	HARNESS:OPER	P to P 5E (2		1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ATION PANEL:ASS'Y		ATION SUB-UNIT:ASS'Y	/2)						
201501-01	1501 Modification	-	D1492615	GUIDE PLATE:SEPARATOR:ASS'Y	D1494815	GUIDE PLATE:SEPARATOR:ASS'Y	U013_S001_S003	65	1	X/O			
201501-02	1501 Modification	-	D1776005	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	D1776006	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	U008	38	1	O/O			
201501-03	1501 Modification	-	D1491244	COVER:FRONT:RIGHT UPPER	D1501244	COVER:FRONT:RIGHT UPPER	U001	19	1	O/O			
201501-04	1501 Modification	-	D2371415	(D237-TWN):OPERATION PANEL:SH:TWN:ASS'Y	D2371405	(D237-TWN):OPERATION PANEL:SH:TWN:ASS'Y	U002	50	1	O/O			
201501-05	1501 Modification	-	D2371414	(D237-CHN):OPERATION PANEL:SH:CHN:ASS'Y	D2371404	(D237-CHN):OPERATION PANEL:SH:ASS'Y	U002_S007	49	1	O/O			
201501-06	1501 Modification	-	D2371413	(D237-AA):OPERATION PANEL:SH:AA:ASS'Y	D2371403	(D237-AA):OPERATION PANEL:SH:ASS'Y	U002_S006	48	1	O/O			
201501-07	1501 Modification	-			D1496044	DENSITY SENSOR:ASS'Y	U008_S001	41	1	O/O			
201501-08	1501 Modification	-	D1475795	RACK:MIDDLE:ASS'Y			U015	76	1	O/O			
201501-09	1501 Modification	-			D1754514	DUPLEX UNIT:EXP:ASS'Y	U013	189	1				
201412-02	1412 Modification	-	D1771271	INNER COVER:TONER BOTTLE	D1771276	INNER COVER:TONER BOTTLE	U001	59	1	X/O			
201412-03	1412 Modification	-	D1764006	(-EU,-AA,-CHN):FUSING UNIT:XYZ:SERVICE	D1764010	(-EU,-AA,-CHN):FUSING UNIT:EU:XYZ:SERVICE	U011	76	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1764006	(-EU,-AA,-CHN):F USING UNIT:XYZ :SERVICE	D1764010	(-EU,-AA,-CHN):F USING UNIT:EU: XYZ:SERVICE	U011	76	1	O/O			
		-	D1764006	(-EU,-AA,-CHN):F USING UNIT:XYZ :SERVICE	D1764010	(-EU,-AA,-CHN):F USING UNIT:EU: XYZ:SERVICE	U011	76	1	O/O			
201412-04	1412 Modification	-			D1496345	CAM:SHUTTER:T M SENSOR	U008_S004	40	1				
201412-05	1412 Modification	-			D1475796	RACK:MIDDLE	U015		1				
201411-01	1411 Modification	-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S001	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S002	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S010	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S004	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S005	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S006	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S007	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S008	13	1	O/O			
		-	D1491478	PCB:OP-L:ASS'Y	D1491468	PCB:OP-L:USB:A SS'Y	U002_S009	13	1	O/O			
201411-02	1411 Modification	-	D1484444	GUIDE PLATE:EX IT:UPPER	D1484441	GUIDE PLATE:EX IT:UPPER	U012_S002	60	1	X/O			
201411-03	1411 Modification	-	11050488	HARNESS CLAM	11050517	HARNESS CLAM	U003	7	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		P		P - LWS-2111Z							
201411-04	1411 Modification	-			D1475795	RACK:MIDDLE:ASS'Y	U015	76	1				
201411-05	1411 Modification	-			D1494396	BRACKET:SENSOR:LIGHT SHIELDING PLATE	U011	88	1				
201411-06	1411 Modification	-			D1476215	GUIDE PLATE:TRANSFER:SECOND:ASS'Y	U010_S001_S001	48	1				
201410-01	1410 Modification	-	D1752894	(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y	D1752812	(-EU,-AA,-CHN,-TWN):PAPER TRAY:NO.2:ASS'Y	U004	124	2	X/O			
			D1752894	(D176,D177-CHN/-TWN):PAPER TRAY:NO.2:ASS'Y	D1752812	(-EU,-AA,-CHN,-TWN):PAPER TRAY:NO.2:ASS'Y	U004	124	4	X/O			
201410-02	1410 Modification	-	D1494716	SIDE FENCE:FRONT:ASS'Y	D1494835	SIDE FENCE:FRONT:ASS'Y	U013_S001_S004_S001	135	1	X/O			
201410-03	1410 Modification	-	D1494673	GUIDE PLATE:DRIVEN	D1484673	GUIDE PLATE:DRIVEN	U013_S001	114	1	X/O			
201410-04	1410 Modification	-			D1471107	DC SOLENOID:ASS'Y	U014_S003	30	1				
201410-05	1410 Modification	-	D1496175	TONER OUTLET UNIT:BELT CLEANING:ASS'Y	D1496370	TONER OUTLET UNIT:BELT CLEANING:ASS'Y	U008_S003	39	1	X/O			
201410-06	1410 Modification	-	D1494458	ROLLER:DRIVEN:EXIT	D2024458	ROLLER:DRIVEN:EXIT	U012_S002	37	4	X/O			
201409-01	1409 Modification	-	D1752808	(-NA):PAPER TRAY:NO.2:ASS'Y	D1752813	(-NA):PAPER TRAY:NO.2:ASS'Y	U004	118	1	X/O			
201409-02	1409 Modification	-	D1494824	MANUAL FEED T	D1494834	MANUAL FEED T	U013_S001	184	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ABLE:EXP:ASS'Y		ABLE:EXP:ASS'Y							
201409-03	1409 Modification	-			D1494899	SHEET:RACK:MANUAL FEED	U013_S001_S004	188	1				
201409-04	1409 Modification	-			D1494851	DECAL:SIDE FENCE:GRIP:MANUAL FEED	U013_S001_S004_S001	187	1				
201409-05	1409 Modification	-	D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S001	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S001	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S002	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S002	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S003	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S003	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S004	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S004	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S005	45	1	O/O			
			D1441085	STEPPED SCREW:M3	D1494235	STEPPED SCREW:M3	U011_S005	45	1	O/O			
201409-06	1409 Modification	-	D1754406	PAPER EXIT UNIT:XYZ:ASS'Y	D1754408	PAPER EXIT UNIT:XYZ:ASS'Y	U012	59	1	X/O			
201409-07	1409 Modification	-			D7390116	(-NA):HEATER:PHOTOCONDUCT	U018	5	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				OR:NA:ADHESION							
201409-08	1409 Modification	-			D7390117	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:EU:ADHESION	U018	6	1				
					D7390117	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:EU:ADHESION	U018	6	1				
					D7390117	(-EU,-AA,-CHN):HEATER:PHOTOCONDUCTOR:EU:ADHESION	U018	6	1				
201409-09	1409 Modification	-			D7390502	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTION:EU:ASS'Y							
					D7390502	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTION:EU:ASS'Y							
					D7390502	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTION:EU:ASS'Y							
201409-10	1409 Modification	-			D7390501	(D176/D177-NA)(-TWN):ELECTRICAL COMPONENTS SECTION:NA:A							

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				SS'Y							
201510-01	1510 Modification	-	D1473275	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D1473285	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007	13	1	O/O			
			D1473275	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D1473285	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007	13	1	O/O			
			D1473275	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D1473285	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007	13	1	O/O			
			D1473275	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	D1473285	(D237):(D176/D177-CHN):TRANSP ORT SCREW:NO ZZLE:BK:ASS'Y	U007	13	1	O/O			
201510-02	1510 Modification	-	D1491282	COVER:SCANNE R:UPPER:FRONT	D1501282	COVER:SCANNE R:UPPER:FRONT	U001	38	1	O/O			
201510-03	1510 Modification	-	D1765675	(D176):PCB:CTL: EXP	D1885215	(D176):PCB:Y:JL1 _CTL(AR):EXP	U015	58	1	O/O			
201510-04	1510 Modification	-	D1496141	CLEANING UNIT: INTERMEDIATE TRANSFER	D2416141	CLEANING UNIT: BELT CLEANING: C2:ASS'Y	U008	17	1	O/O			
201510-05	1510 Modification	-	D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S001	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S002	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S010	12	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S004	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S005	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S006	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S007	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S008	12	1	O/O			
			D1491427	TOUCH PANEL: WVGA-9:MV	D1491428	TOUCH PANEL: WVGA-9:MV	U002_S009	12	1	O/O			
201510-06	1510 Modification	-	D1484750	BRACKET:MOTOR:DUPLEX:PEEN	D1494750	(D176/D177):BRACKET:MOTOR:DUPLEX	U013	157	1	O/O			
201510-07	1510 Modification	-	D1775057	(D176/D177):PCB:IOB:ENGINE	D1775059	(D176/D177):PCB:IOBENGINE:SERVICE:ASS'Y	U015_S001	75	1	O/O			
201510-08	1510 Modification	-	D1495372	HARNESS:FFC:BCU:IMAGING:IF50	D1495389	HARNESS:FFC:BCU:IMAGING:IF50	C9(1/2)		1	O/O			
201510-09	1510 Modification	-	D1775695	(D177 Smart Operation Panel):PCB:CTL:CH:EXP	D1885237	(D177 Smart Operation Panel):PCB:Z:JL1_CTL(CH)	U015	67	1	O/O			
201511-01	1511 Modification	-	D1494774	COVER:MANUAL FEED TABLE	D1484774	COVER:MANUAL FEED TABLE	U013_S001_S004	167	1	O/O			
201511-02	1511 Modification	-	D1752729	PAPER FEED UNIT:EXP:NO.1:ASS'Y	D1752733	PAPER FEED UNIT:NO.1:ASS'Y	U004	114	1	O/O			
201511-03	1511 Modification	-	D1752730	PAPER FEED UN	D1752734	PAPER FEED UN	U004	115	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		IT:EXP:NO.2:ASS'Y		IT:NO.2:ASS'Y							
201511-04	1511 Modification	-	D1765057	(D237):PCB:IOB:ENGINE	D1765059	(D237):PCB:IOB:ENGINE:SERVICE:ASS'Y	U015_S002	74	1	O/O			
							U015_S003	74	1				
							U015_S004	74	1				
							U015_S005	74	1				
201511-05	1511 Modification	-	D1471750	SHEET:GAP:ASS'Y	D2411727	SHEET:GAP:ASS'Y	U003	27	1	O/O			
201511-06	1511 Modification	-	D1497937	FILTER:PREVENTFENCE	D1477937	FILTER:PREVENTFENCE:10	U016_S001	27	1	O/O			
201511-07	1511 Modification	-	D1765695	(D176 Smart Operation Panel):PCB:CTL:CH:EXP	D1885236	(D176 Smart Operation Panel):PCB:Y:JL1_CTL(CH)	U015	59	1	O/O			
201511-08	1511 Modification	-	D1494644	GEAR:MECHANICAL ROLLER CLUTCH	D2024644	GEAR:MECHANICAL ROLLER CLUTCH	U013_S001	100	1	X/O			
201511-09	1511 Modification	-	D1494707	GEAR:FEED:MANUAL FEED:DRIVE	D2024717	GEAR:FEED:MANUAL FEED:DRIVE	U013_S001	128	1	X/O			
201511-10	1511 Modification	-	D1494708	GEAR:SEPARATOR:MANUAL FEED:DRIVE	D2024718	GEAR:SEPARATOR:MANUAL FEED:DRIVE	U013_S001	129	1	X/O			
201511-11	1511 Modification	-	D1494709	GEAR:TRANSPORT ROLLER:MANUAL FEED	D2024719	GEAR:TRANSPORT ROLLER:MANUAL FEED	U013_S001	130	1	X/O			
201511-12	1511 Modification	-	D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
			D1773276	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:XYZ:CMY:ASS'Y	D1773286	(D176/D177-NA,-EU,-AA,-TWN):TRANSPORT SCREW:NOZZLE:CMY:ASS'Y	U007	32	1	O/O			
201511-13	1511 Modification	-			D2426432	FEELER:COLLECTION BOTTLE	U009_S001	36	1				
201511-14	1511 Modification	-	D7390502	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTI	D7390507	(-EU,-AA,-CHN):ELECTRICAL COMPONENTS SECTI	U018	8	3	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ON:EU:ASS'Y		ON:ASS'Y							
201511-15	1511 Modification	-	D1860402	KIT:HEATER:DE HUMIDIFIER:NA	D1860404	(D176/D177-NA)(-TWN):KIT:HEATER:DEHUMIDIFIER	U018	1	2	X/O			
201511-16	1511 Modification	-	D1860403	KIT:HEATER:DE HUMIDIFIER:EU	D1860405	(-EU,-AA,-CHN):KIT:HEATER:DEHUMIDIFIER	U018	2	3	X/O			
201511-17	1511 Modification	-	D7390501	(D176/D177-NA)(-TWN):ELECTRICAL COMPONENTS SECTION:NA:ASS'Y	D7390506	(D176/D177-NA)(-TWN):ELECTRICAL COMPONENTS SECTION:ASS'Y	U018	7	2	X/O			
201511-18	1511 Modification	-	D1492661	HARNESS:MANUAL FEED:CONNECTING	D1482661	HARNESS:MANUAL FEED:CONNECTING	C2(1/2)		1	O/O			
201511-19	1511 Modification	-			D1475170	PCB:DHB	U018	9	1				
201511-21	1511 Modification	-	D1497937	FILTER:PREVENTFENCE			U016_S001	27	1				

