

Model: Apollon-C1		Date: 21-Aug-06	No.: MB222001
Modified Article: Parts Catalog Correction		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B2230211	B2234016	Fusing Section: NA Ass'y	1-1	-	69	*	
B2230212	B2234018	Fusing Section: EU Ass'y	1-1	-	69	*	

Change/Reason: The part numbers in the table were corrected.

Model: Apollon-C1		Date: 15-Sep-06	No.: MB222002
Modified Article: Oil Supply Roller		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE040065	AE040069	Oil Supply Roller	1-1	X/O	71	23	
B2234016	B2234032	Fusing Section: NA: Ass'y	1-1	X/O	69	*	
B2234018	B2234033	Fusing Section: EU: Ass'y	1-1	X/O	69	*	

Change: The surface coating for the oil supply roller was changed.

Reason: To further improve the heat resistance of the roller.

Model: Apollon-C1		Date: 22-Sep-06	No.: MB222003
Modified Article: LCD		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☒ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231489		LCD: TFT: W-VGA: SH	1-1	O/O	19	18	
	→ B2231498	LCD: TFT: W-VGA: MV					

Change/Reason: This part was standardized into one multi-vendor (MV) service part.

Model: Apollon-C1 c/d		Date: 4-Oct-06	No.: MB222004
Modified Article: Fusing Unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234032	B2234013	Fusing Unit: NA: Ass'y	1-1	X/O	69	*	
B2234033	B2234014	Fusing Unit: EU: Ass'y	1-1	X/O	69	*	

Change: An auto-detection feature was added to the fusing unit.

Reason: So that the machine can detect a new fusing unit when it is installed.

Reissued: 22-Jan-07

Model: Apollon-C1 c/d	Date: 5-Dec-06	No.: MB222005a
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MB Reissue

The Serial Number information has been updated.

Modified Article: Controller Board		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2245740		PCB: CONTROLLER	1-1	X/O	97	5	
	B2245741	CONTROLLER BOARD					

Change: The Controller software was changed.

Reason: To increase the reliability of the Controller Board (to ensure SC820 does not occur).

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8967120067
Aficio MP C3500	Generic	Taiwan	B222-19	L8967200001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8967230001
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9067120791
Aficio MP C4500	Generic	Taiwan	B224-19	L9067200001
Aficio MP C4500	220/50	China	B224-21	L9076100002
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B224-29	L9067130216

Reissued: 6-Dec-06

Model: Apollon-C1	Date: 5-Dec-06	No.: MB222006a
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MB Reissue

The illustration has added as shown below.

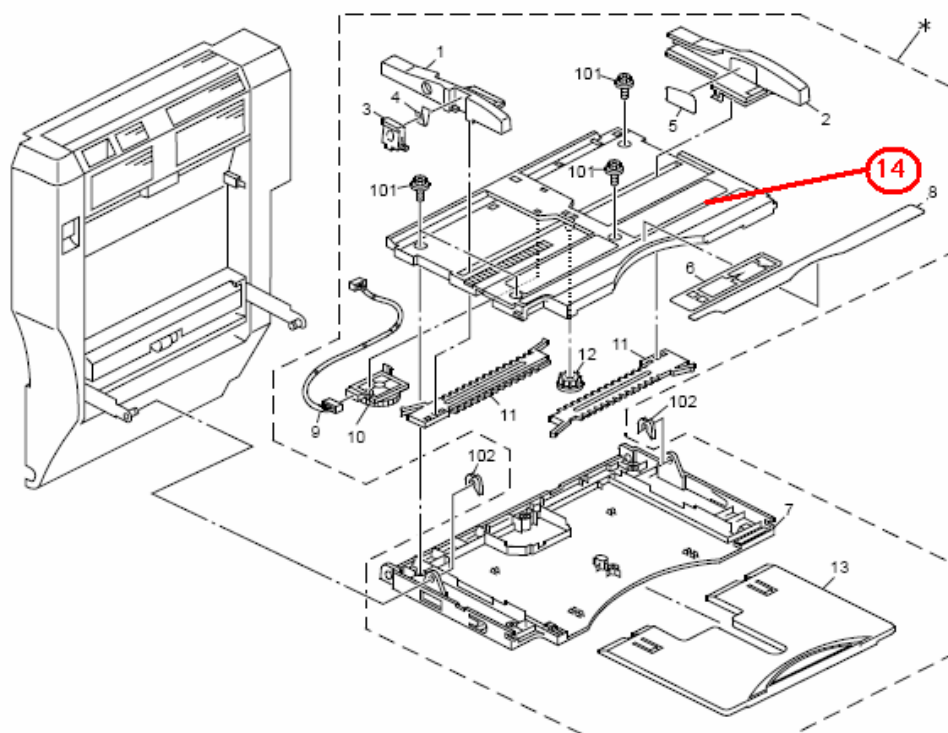
Modified Article: Parts Catalog Correction		Prepared by: T.Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Incorrect part number	Correct part number	Description	Page	Index	Note
B2232662		Manual Feed table	59	*	
	B2232627	Manual Feed Table: Ass'y	59	*	

Part number	Description	Page	Incorrect Index	Correct Index	Note
B2232662	Manual Feed table	59	*	14	

Change/Reason: The part number and index in the tables were corrected.

24.By-pass Feed Section 1 (B222/B224)



Model: Apollon-C1		Date: 6-Dec-06	No.: MB222007
Modified Article: Parts Catalog Correction		Prepared by: T.Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Incorrect part number	Correct part number	Description	Page	Index	Note
AX310045		Total counter: 7FIG: 24V	97	4	
	B2309590	NVRAM- ZERO COUNTER	97	4	

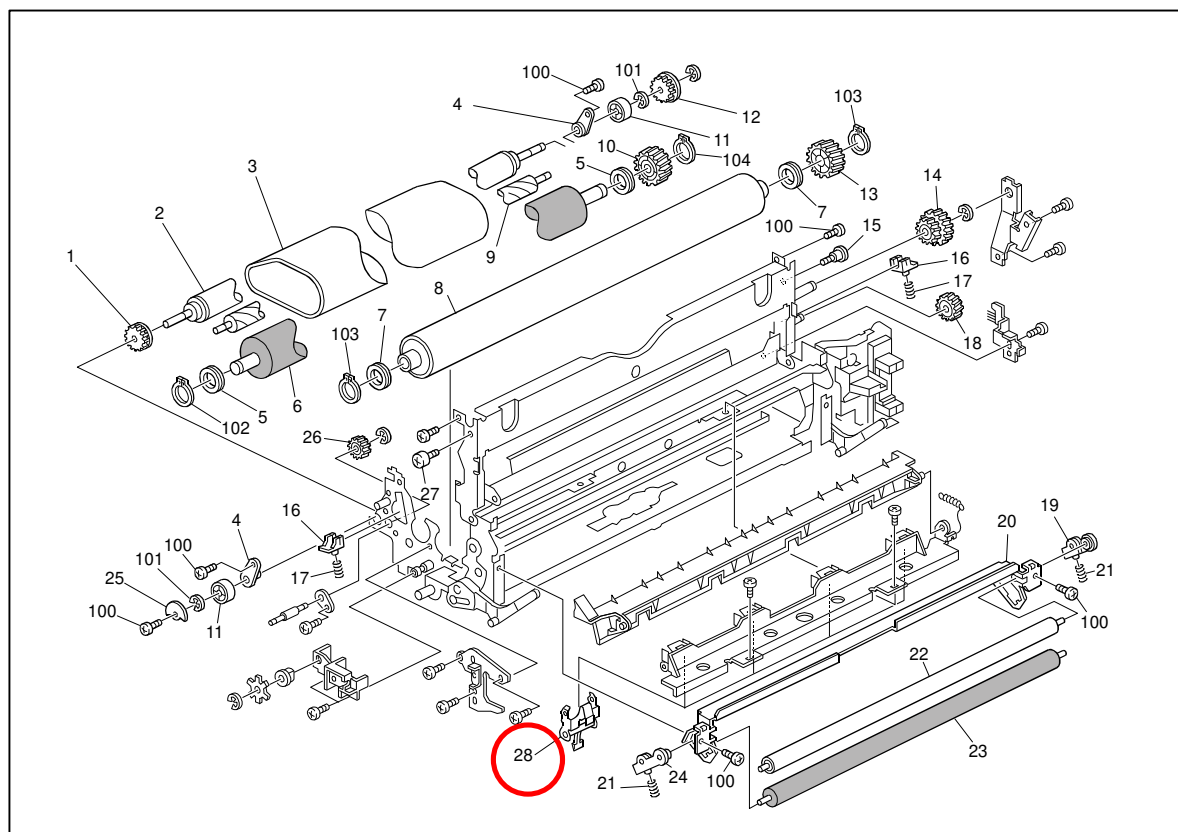
Change/Reason: The part number and description in the Parts Catalog were corrected

Model: Apollon-C1 c/d		Date: 15-Dec-06	No.: MB222008
Modified Article: PICKOFF PAWL		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

New part number	Description	Q'ty	Int	Page	Index	Note
B2234266	HOLDER: PICKOFF PAWL: ASS'Y	4		71	28	

Change/ Reason:

The part number and index in the tables were corrected.



Reissued: 9-Jul-08

Model: Apollon-C1 c/d	Date: 18-Dec-06	No.: MB222009a
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MB Reissue

The number in ***bold italics*** was corrected.

Modified Article: EMBLEM		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		
Modification:			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>B2248334</i>		SHEET: EMBLEM: AP-C1D: LAN: NA	1		13	12	

Change: This part was deleted from service parts.

Reason: It was mistakenly listed in the Parts Catalog.

Model: Apollon-C1 c/d		Date: 9-Jan-07	No.: MB222010
Modified Article: Side Fence		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2232627	B2232700	Manual Feed Table: Ass'y	1-1	X/O	59	*	
B2232688	B2232674	SIDE FENCE: FRONT	1-1	X/X	59	1	A
B2232671	B2232673	SIDE FENCE: REAR	1-1	X/X	59	2	A
B2232667	B2232726	GRIP: SIDE FENCE: MANUAL FEED	1-1	X/X	59	3	A
B2232655	B2232729	DECAL: PAPER SET DIRECTION: MANUAL FE	1-1	X/X	59	6	A
B2232631	B2232713	RACK: MANUAL FEED	2-2	X/X	59	11	A

Change:

1. The shape of the side fence and rack was changed.
2. The color of the side fence grip was changed.

Reason: To increase the strength of the side fence.

Important: When you install any of the parts labeled "A" in the table for the first time, make sure to install them **together as a set**.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8967020484
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8967030092
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9067021307
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L9067130001

Model: Apollon-C1 c/d		Date: 9-Jan-07	No.: MB222011
Modified Article: Overflow Feeler		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384987	B2234498	Overflow Feeler	1-1	X/X	77	1	
B2384985	B2234497	Overflow Feeler Shaft	1-1	X/X	77	2	

Change:

1. The length of the Overflow Feeler Shaft was changed
2. The shape of the Overflow Feeler was changed

Reason:

To increase the strength of the overflow feeler

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8967120001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8967130001
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9067120001
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L9067130001

Reissued: 13-Feb-07

Model: Apollon-C1 c/d	Date: 9-Jan-07	No.: MB222012a_sn
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MB Reissue

The Serial Number information has been update.

Modified Article: Photo interrupter		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GW020020	AW020190	Photointerruptor: Lg248NL1	2-2	X/O	73	9	

Change: The width of the sensor was changed.

Reason: To further ensure the sensor stays fixed in place.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8976121492
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L 8976230001
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L 9076121226
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L 9076130246

Model: Model AP-C1		Date: 7-Mar-07	No.: MB222013
Modified Article: Fusing Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234013	B2234021	Fusing Unit: NA: Ass'y	1-1	O/O	69	*	
B2234014	B2234022	Fusing Unit: EU: Ass'y	1-1	O/O	69	*	

Change: The insertion area for the drawer connector was narrowed.

Reason: To tighten the fit of the drawer connector, which improves the rotation of the fusing belt.

Reissued: 13-Apr-07

Model: Model AP-C1	Date: 7-Mar-07	No.: MB222014b
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Serial Number Update

The Serial Number information has been update.

Modified Article: PCU Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards ()
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B223 2204	B223 2016	PCU:AT:BK:EXP:ASS'Y	1-1	X/O	157	6	
B223 2205	B223 2017	PCU:AT: M :EXP:ASS'Y	1-1	X/O	157	6	
B223 2206	B223 2018	PCU:AT: C :EXP:ASS'Y	1-1	X/O	157	6	
B223 2207	B223 2019	PCU:AT:Y:EXP:ASS'Y	1-1	X/O	157	6	

Change: Vibration insulation was added between the lubricant blade and drum unit frame.

Reason: To ensure that the lubricant blade does not vibrate. (This can happen when the temperature inside the drum unit rises).

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L89ymmxxxxx
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L 89ymmxxxxx
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9066821053
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L 90ymmxxxxx

Reissued: 29-Mar-07

Model: Model AP-C1	Date: 7-Mar-07	No.: MB222015a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Drum Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B223 2244	B223 2042	<i>DRUM UNIT:BK</i>	1-1	X/O	157	4	
B223 2245	B223 2043	<i>DRUM UNIT:M</i>	1-1	X/O	157	4	
B223 2246	B223 2044	<i>DRUM UNIT:C</i>	1-1	X/O	157	4	
B223 2247	B223 2045	<i>DRUM UNIT:Y</i>	1-1	X/O	157	4	

Change: Vibration insulation was added between the lubricant blade and drum unit frame.

Reason: To ensure that the lubricant blade does not vibrate. (This can happen when the temperature inside the drum unit rises).

Model: Model AP-C1		Date: 14-Mar-07	No.: MB222016
Modified Article: Operation panel		Prepared by: T.Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Page	Index	Note
-	B224 1413	OPERATION SUB-UNIT:AP-C1:AA:ASS'Y	1-1	19	*	

Change/Reason: The part number for this part was corrected.

Reissued: 13-Apr-07

Model: Model AP-C1	Date: 14-Mar-07	No.: MB222017a
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Serial Number Update

The Serial Number information has been update.

Modified Article: Guide plate		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234551	B2234661	GUIDE PLATE:TRANSFER UNIT:HOLDER	1-1	X/O	72	24	

Change: The shape of the guide plate for the transfer unit was changed.

Reason: To increase the strength of the guide plate.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8976120001
Aficio MP C3500	Generic	Taiwan	B222-19	L 8976100001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L 8976130020
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9076120001
Aficio MP C4500	Generic	Taiwan	B224-19	L 9076100001
Aficio MP C4500	220/50	China	B224-21	L 9076100002
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L 9076130039

Model: Model AP-C1		Date: 22-Mar-07	No.: MB222018
Modified Article: Cleaning Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236023	B2236024	Cleaning Unit	1-1	O/O	157	3	
B2236263	B2236264	Transfer Separation unit AP assy	1-1	O/O	67	11	

Change: The contact pressure of the lubricant blade was increased.

Reason: To ensure that the lubricant blade does not turn outward when the temperature inside the cleaning unit rises.

Reissued: 3-Dec-08

Model: Model AP-C1	Date: 18-Apr-07	No.: MB222019b
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MB Reissue

The items in ***bold italics*** were added.

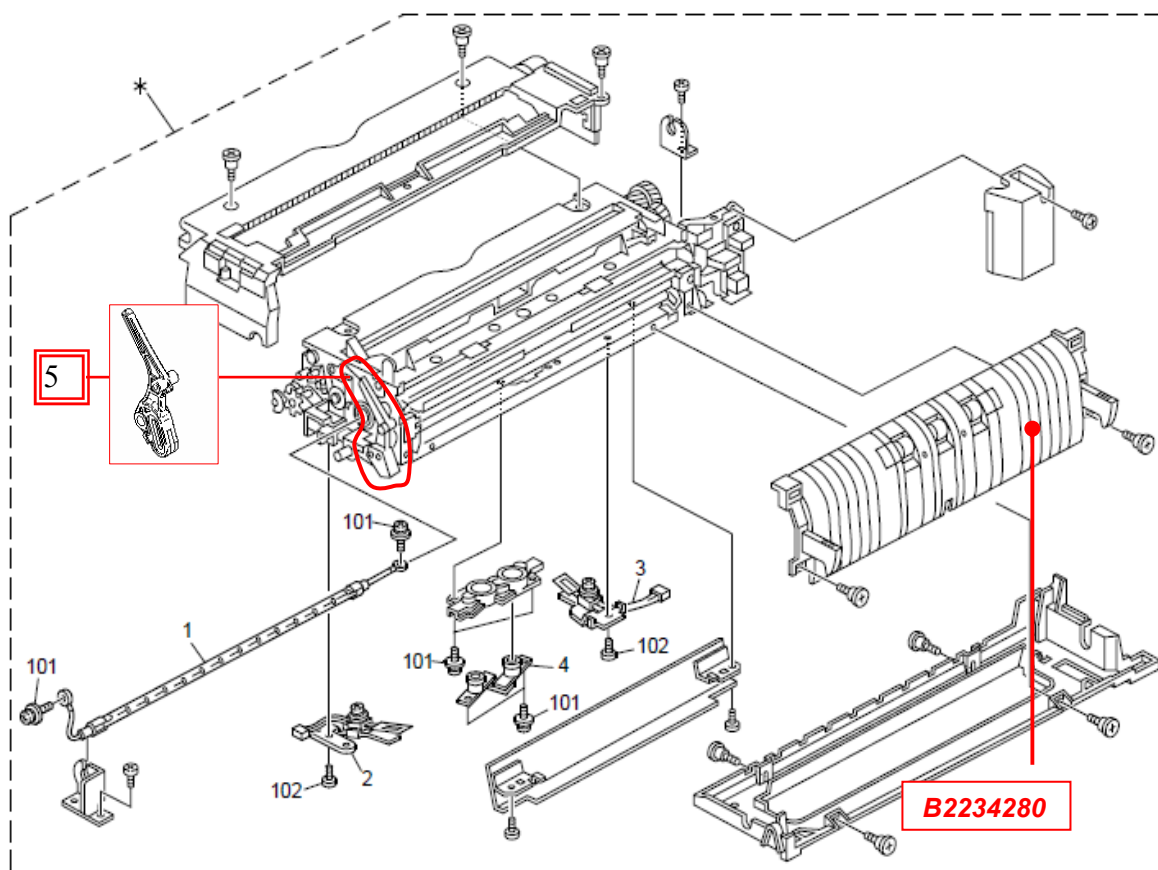
Modified Article: Parts Catalog Correction		Prepared by: M. Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards ()
	☐ Part standardization	☐ Product Safety	

Note: The parts number B2234117 is corrected to ***B2234110***.

Old part number	New part number	Description	Q'ty	Page	Index	Note
	B2234280	FUSING COVER:GUIDE:DUPLEX	1	69		*
	B2234117	LEVER: RELEASE	4	69	5	<i>Incorrect PN</i>
	<i>B2234110</i>	<i>LEVER: FRONT:ASS'Y</i>	<i>1</i>	<i>69</i>	<i>5</i>	<i>Correct PN</i>

NOTE: * is set as a service part.

Change/Reason: This part was missing from the Parts Catalog.



Reissued: 3-Oct-08

Model: Model AP-C1	Date: 25-Apr-07	No.: MB222020a
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Modified Article: PCB SYNC DETECTOR		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☒ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2235144		PCB SYNC DETECTOR			49	15	

Change: This part was deleted from service parts.

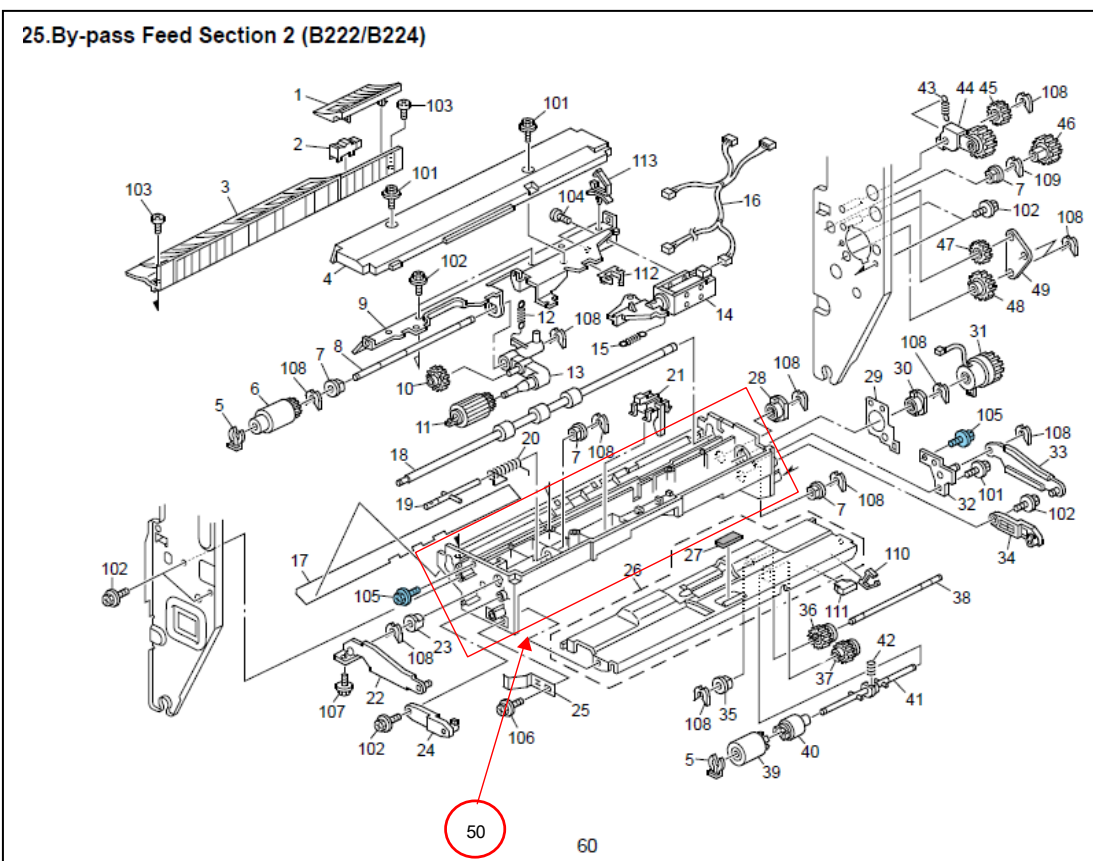
Reason: There are some risks for changing the shape of the LD housing to replace this part.

Model: Apollon-C1 c/d		Date: 8-Jun-07	No.: MB222021
Modified Article: parts catalog correction		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
B2232620	HOUSING: MANUAL FEED	1		60	50	

Change/ Reason:

The part number and index in the tables were corrected.



Model: Apollon-C1		Date: 12-Jul-07	No.: MB222022
Modified Article: Encoder		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234232	B2234240	Encoder: Ferrite Core: Change	1-1	X/O	71	25	

Change: The shape of this part was changed.

Reason: To ensure that it does not touch the Ferrite Roller HP sensor inside the machine.

Reissued: 13-Jun-08

Model: Apollon-C1 c/d	Date: 21-Sep-07	No.: MB222023a
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MB Reissue

The items in ***bold italics*** were changed.

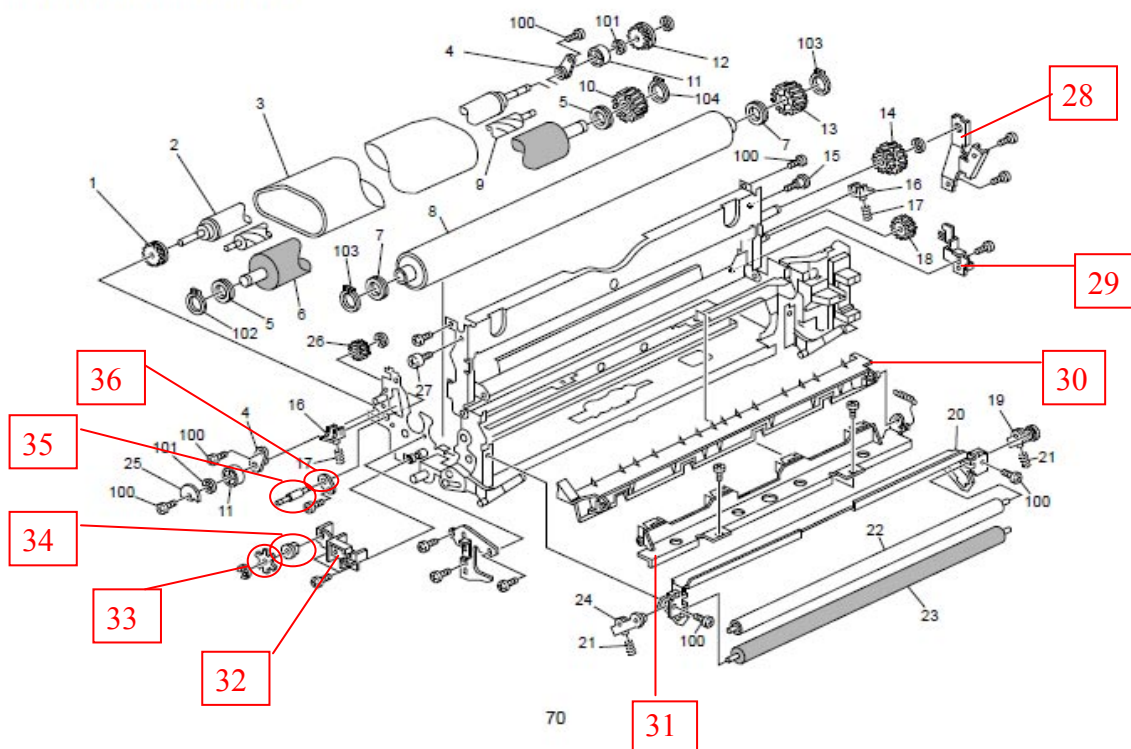
Modified Article: Fusing unit parts		Prepared by: N.Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2234071	Reinforcing plate: Driving part	1-1		70	28	
	B2234191	Neutralization brush: Heating roller	1-1		70	29	
	B2234276	Guide plate ; Fusing unit exit	1-1		70	30	
	<i>B2234262</i>	Stay ; decoupling click				31	
	B2234143	Terminal block ; Front	1-1		70	32	
	B2234141	Encoder ; Sencor ; Rolling	1-1		70	33	
	AE031066	Sliding axis tray ; Sencor	1-1		70	34	
	AA145289	Axis ; Rolling ; Sencor	1-1		70	35	
	AE031049	Sliding axis tray ; Sencor	1-1		70	36	

Change: These parts were added.

Reason: Requests were received from the field.

30.Fusing unit 2 (B222/B224)

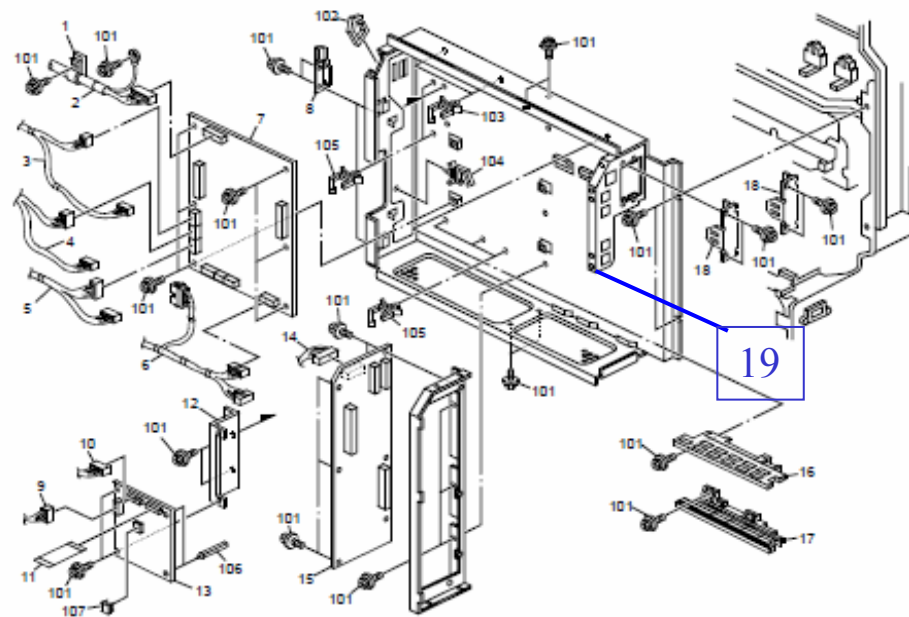


Model: Model AP-C1		Date: 21-Sep-07	No.: MB222024
Modified Article: Parts Catalog Correction		Prepared by: N.Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Page	Index	Note
	B2235803	RACK: BACK: ASSIST: LEFT	1	90	19	

Change/Reason: This part was missing from the Parts Catalog.

40.Electrical Section 2 (B222/B224)

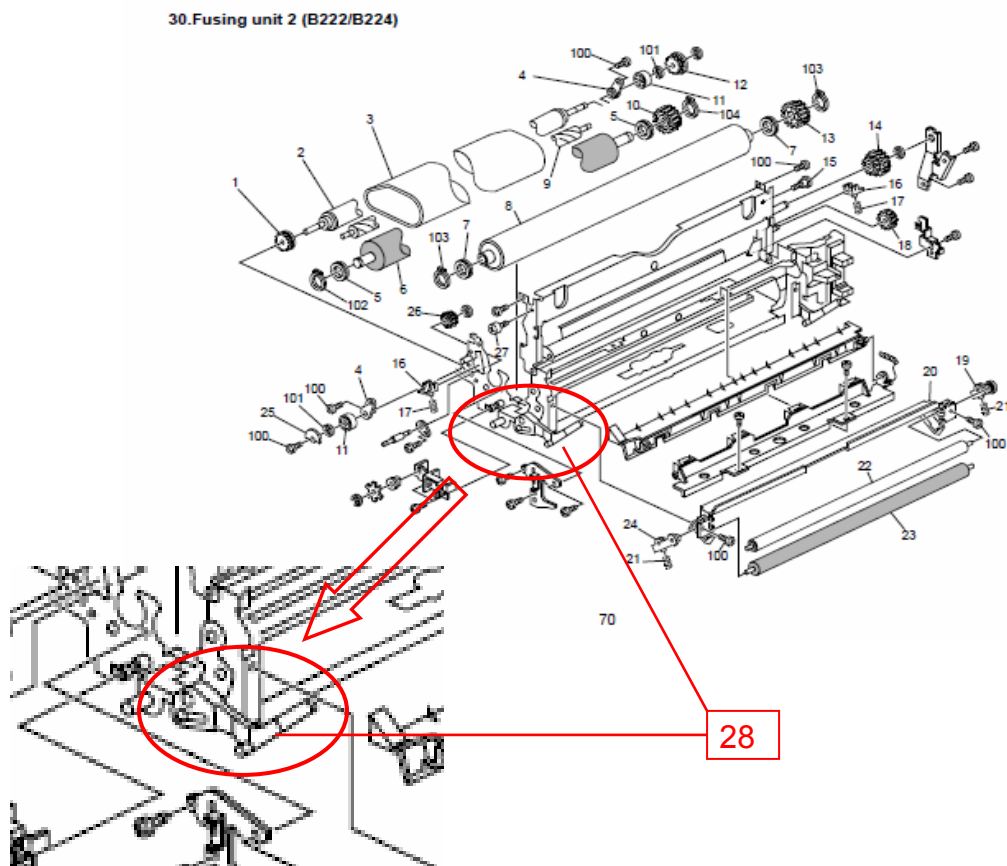


Model: Apollon-C1c/d		Date: 21-Sep-07	No.: MB222025
Modified Article: Lever release in the fusing unit		Prepared by: N.Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Page	Index	Note
	B2234117	LEVER: RELEASE	1	70	28	

Change: This part was added.

Reason: Requests were received from the field.



Reissued: 29-Jul-08

Model: Apollon-C1 c/d	Date: 2-Oct-07	No.: MB222026a
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MB Reissue

The items in ***bold italics*** were changed.

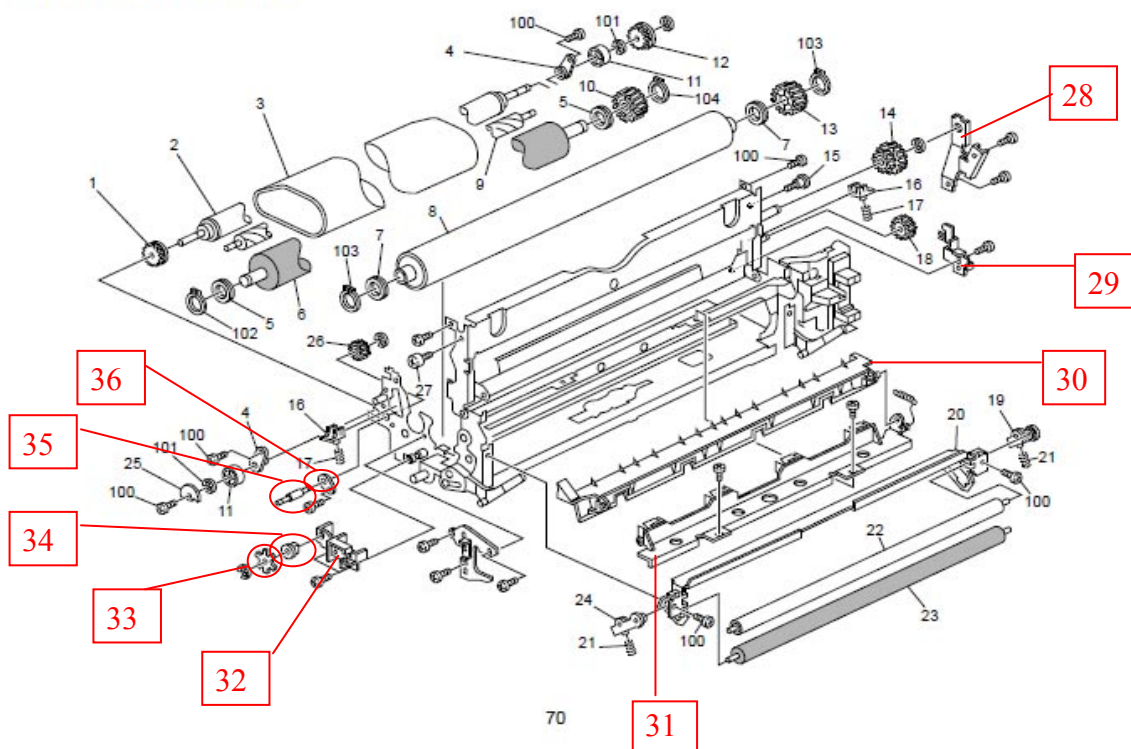
Modified Article: Fusing unit parts		Prepared by: N.Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2234071	Reinforcing plate: Driving part	1-1		70	28	
	B2234191	Neutralization brush: Heating roller	1-1		70	29	
	B2234276	Guide plate ; Fusing unit exit	1-1		70	30	
	B2234262	Stay ; decoupling click				31	
	B2234143	Terminal block ; Front	1-1		70	32	
	B2234141	Encoder ; Sencor ; Rolling	1-1		70	33	
	AE031066	Sliding axis tray ; Sencor	1-1		70	34	
	AA145289	Axis ; Rolling ; Sencor	1-1		70	35	
	AE031049	Sliding axis tray ; Sencor	1-1		70	36	

Change: These parts were added.

Reason: Requests were received from the field.

30.Fusing unit 2 (B222/B224)



Model: Apollon-C1c/d		Date: 4-Oct-07	No.: MB222027
Modified Article: ITB unit and Cleaning Unit		Prepared by: N. Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236032	B2236033	ITB UNIT	1	O / O	157	5	
B2236024	B2236026	CLEANING UNIT	1	O / O	157	3	

Change: The shape of the gear in the cleaning unit was changed.

Reason: To further improve the accuracy of the gear and prevent 9mm-pitch banding.

Model: Apollon-C1c/d		Date: 4-Oct-07	No.: MB222028
Modified Article: ITB Unit		Prepared by: N. Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236033	B2236034	ITB UNIT	1	O / O	157	5	

Change: Ribs were added to the front plate of the ITB unit.

Reason: To ensure that the PCU does not touch the encoder board (which may trigger SC443).

Model: Apollon-C1c/d		Date: 4-Oct-07	No.: MB222029
Modified Article: ITB Unit and Cleaning Unit		Prepared by: N. Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236034	B2236035	ITB UNIT	1	O / O	157	5	
B2236026	B2236027	CLEANING UNIT	1	O / O	157	3	

Change: A seal was added to cover the opening at the bottom of the ITB cleaning unit.

Reason: To further improve the sealing of waste toner.

Model: Apollon-C1c/d		Date: 4-Oct-07	No.: MB222030
Modified Article: Groaning noise around ITB unit		Prepared by: N. Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236035	B2236036	ITB UNIT	1	O / O	157	5	
B2236027	B2236028	CLEANING UNIT	1	O / O	157	3	

Change: The thickness of the seal was decreased from 0.2 mm to 0.1 mm.

Reason: To optimize the contact pressure on the ITB.

Note: When this contact pressure is too high, the exit seal, ITB, and cleaning blade may vibrate. For details, see RTB222020.

Model: Apollon-C1c/d		Date: 7-May-08	No.: MB222031
Modified Article: FEELER - OVERFLOW		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384987	B2234498	FEELER - OVERFLOW	1-1	X/X	77	1	
B2234498	D0094407	FEELER - OVERFLOW	1-1	X/O		1	

Change: The rib of the overflow feeler was removed.

Reason: To make sure the rib does not touch the right cover of the bridge unit.

RAI (China) Production

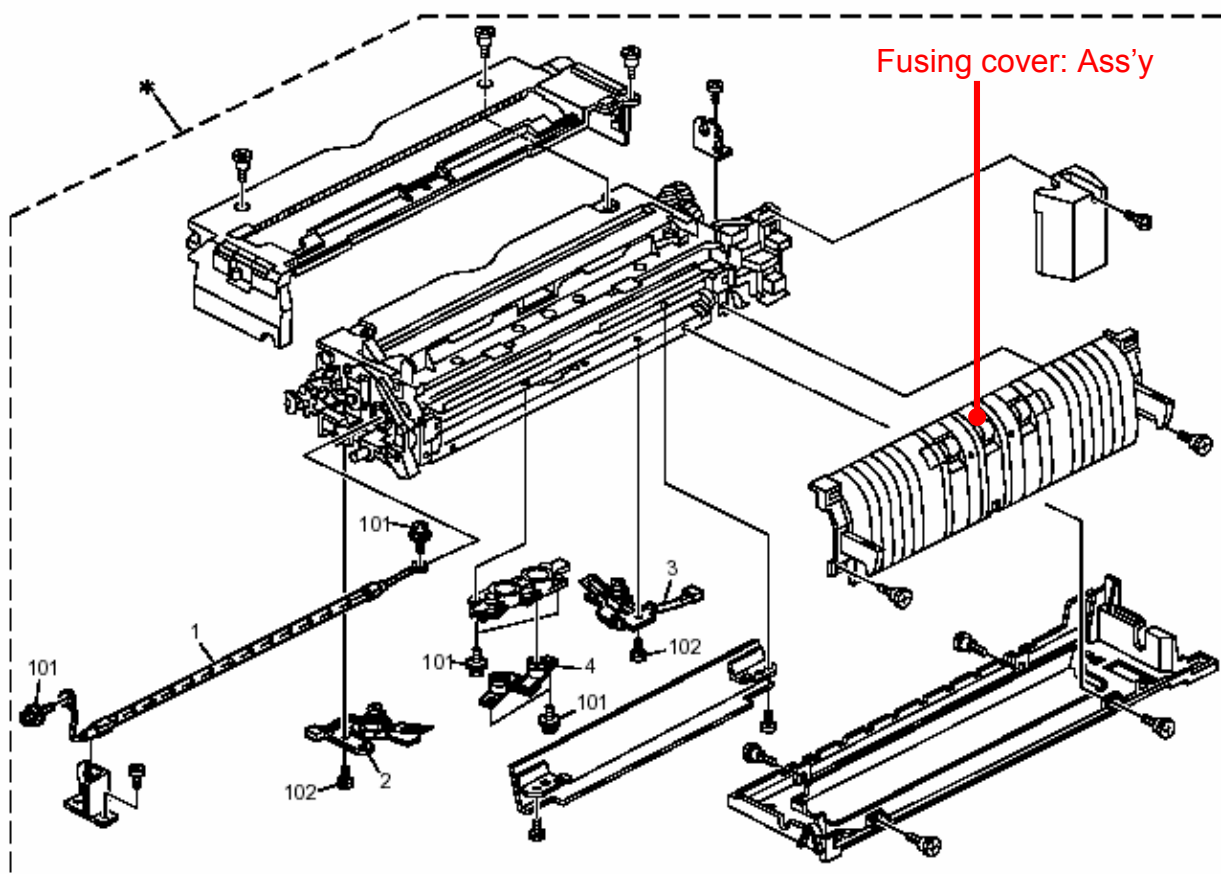
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8977220603
Aficio MP C3500	Generic	Taiwan	B222-19	L8986100001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8977230001
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9077220601
Aficio MP C4500	Generic	Taiwan	B224-19	L9086100001
Aficio MP C4500	220/50	China	B224-21	L 90ymmxxxxx
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L9077230157

Model: Apollon-C1 c/d		Date: 15-May-08	No.: MB222032
Modified Article: FUSING UNIT: COVER		Prepared by: N. YOSHIDA	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (Added part number) ☐ Part standardization ☐ Product Safety		

Added part number	Description	Q'ty	Int	Page	Index	Note
B2234280	FUSING COVER: ASS'Y	1		68	*	

NOTE: * is a new part number.

Change/Reason: The part number is missing.



Model: Apollon-C1c/d		Date: 23-May-08	No.: MB222033
Modified Article: GEAR:LEVER:21Z		Prepared by: T. Kiyohara	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234472	B2234499	GEAR:LEVER:21Z	1-1	X/O	83	3	

Model: Apollon-C1c/d		Date: 28-May-08	No.: MB222034
Modified Article: PCB:SYNC DETECTOR BOARD:LENGTHWISE		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☒ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2385144	B2235144	PCB:SYNC DETECTOR BOARD:LENGTHWISE	4-4	O/O	49	15	
B2235144	B2235146	PCB:SYNC DETECTOR BOARD:LENGTHWISE					

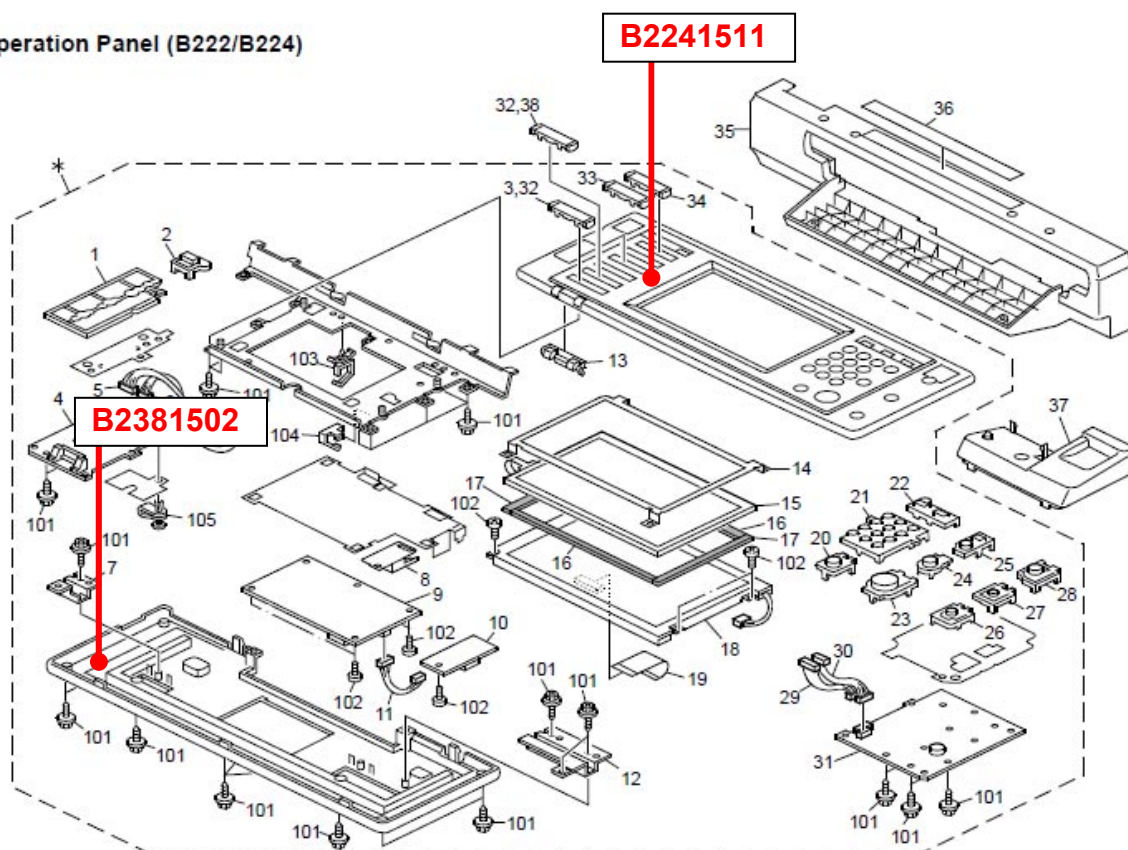


Model: Apollon-C1c/d		Date: 5-Jun-08	No.: MB222036
Modified Article: OP PANEL		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Added part number	Description	Q'ty	Int	Page	Index	Note
B2241511	COVER:UPPER:NA:ASS'Y	1		18		
B2381502	COVER:LOWER	1		18		

NOTE: These parts are added as service parts.

4.Operation Panel (B222/B224)

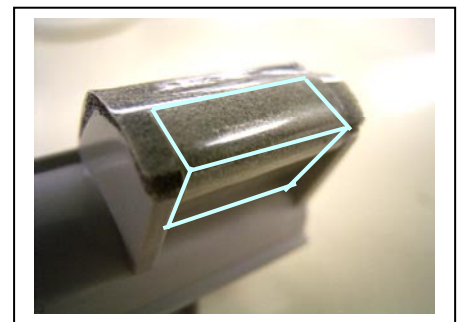
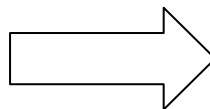
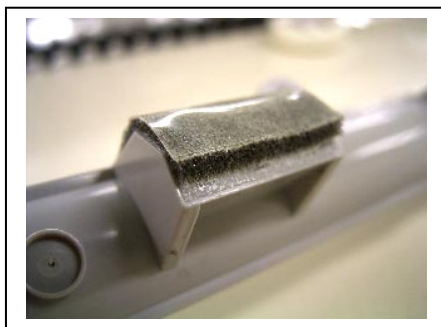


Model: Apollon-C1		Date: 10-Jun-08	No.: MB222037
Modified Article: Parts Catalog Correction		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B2236451	B2236540	PIPE:FRONT: ASS'Y	1-1	X/O	111	9	
	B2236539	SEAL:PIPE:FRONT:RIGHT	1-1		111	23	

Change: The tape shown in the photo was added.

Reason: To further ensure that the pipe seal does not peel.



Reissued: 8-Jul-08

Model: Apollon-C1c/d	Date: 11-Jun-08	No.: MB222038b
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PCU:AP:COLOR:EXP:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☒ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2232043	B2232027	<i>DRUM UNIT:M</i>	1-1	O/O			
B2232044	B2232027	<i>DRUM UNIT:C</i>	1-1	O/O			
B2232045	B2232027	<i>DRUM UNIT:Y</i>	1-1	O/O			
	GA003030	DECAL:SHIELDING PLATE:DISPLAY:Y					*
	GA003031	DECAL:SHIELDING PLATE:DISPLAY:M					*
	GA003032	DECAL:SHIELDING PLATE:DISPLAY:C					*

Change/Reason: To standardize P/N for each color PCU (CMY color) without each decal.

NOTE : * Each decal for CMY colors was added as a service part.



Reissued: 9-Jul-08

Model: Apollon-C1c/d	Date: 11-Jun-08	No.: MB222041a
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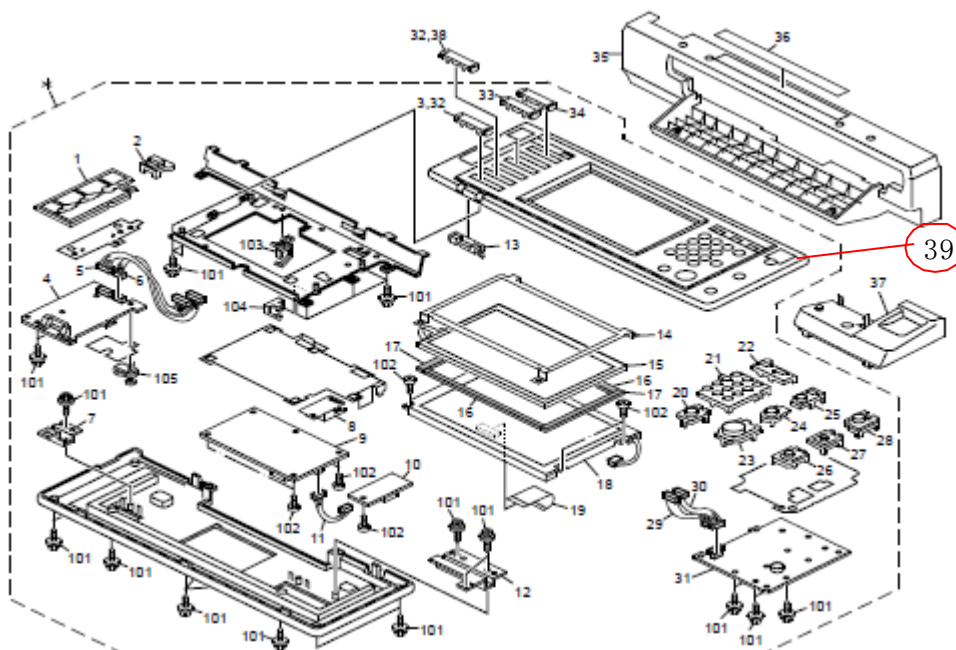
MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: OPERATION PANEL COVER		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2241510	COVER:UPPER:EU:ASS'Y	1		18	*39	
	<i>B2241511</i>	<i>COVER:UPPER:NA:ASS'Y</i>					

*:New Index



Model: Apollon-C1c/d		Date: 11-Jun-08	No.: MB222042
Modified Article: BINDING SELF-TAPPING SCREW:3x10		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04523010N	08025309	BINDING SELF-TAPPING SCREW:3x10	2-2	O/O	77 49	103	
08025309		BINDING SELF-TAPPING SCREW:3x10					A
11050662		CLIP					A
AX060286	AX060318	POLYGON MIRROR MOTOR DC24V	1-1	X/O	49	4	A
B1805445		POLYGON MIRROR MOTOR BOARD	1-0		49	1	A
B2235241	D0295237	HARNESS:IMAGE FORMING SECTION:MOTOR	1-1	X/O	49	2	A
B2235243		HARNESS:MOTOR:DRIVER	1-0		49	3	A

Important: When you install any of the parts labeled "A" in the table for the first time, make sure to install them **together as a set**.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8986320511
Aficio MP C3500	Generic	Taiwan	B222-19	L8986400001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8986330004
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9086320001
Aficio MP C4500	Generic	Taiwan	B224-19	L9086400001
Aficio MP C4500	220/50	China	B224-21	L9086400010
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L9086430019

Model: Apollon-C1c/d		Date: 11-Jun-08	No.: MB222043
Modified Article: HEXAGONAL BOLT:DOUBLE SCREW:M3X8		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
09543008N	B0514050	PHILIPS SCREW - M3X8		O/O	69	101	
B0514050	08046127	HEXAGONAL BOLT: DOUBLE SCREW:M3X8		O/O			

Model: Model AP-C1		Date: 23-Jun-08	No.: MB222044
Modified Article: CONNECTOR:1-172165-2		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☒ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	11028511	CONNECTOR:1-172165-2					
B2235330	D0295320	HARNESS:AC:SW	1	O/O	101	24	
B2235332	D0295331	HARNESS:PSU:SWITCH:NA	1	O/O	93	7	
B2235333	D0295339	HARNESS:AC:INLET	1	O/O	93	10	
B2235336	D0295319	HARNESS:POWER SUPPLY UNIT:JIGU	1	O/O	93	5	
B2235350	D0295312	HARNESS:IOB:CONNECTING: DRUM:SENSOR	1	O/O	99	8	



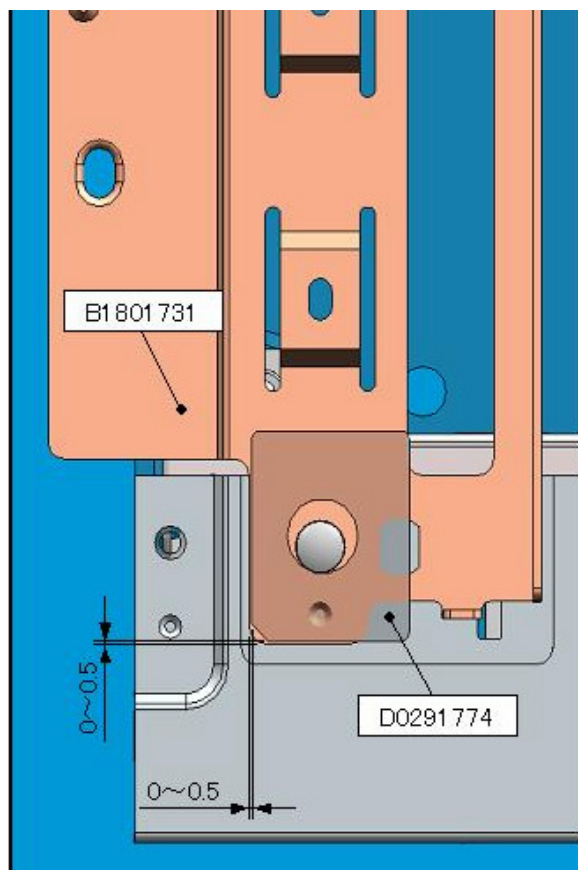
Model: Apollon-C1c/d		Date: 1-Jul-08	No.: MB222045
Modified Article: SEAL:GUARD:EXPOSURE GLASS:DOCUMENT FEEDER		Prepared by: N. yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231774		SEAL:SHEET THROUGH:DOCUMENT FEEDER			43	5	A
BC012002	D0091782	EXPOSURE GLASS:SHEET THROUGH		O/O	43	4	A
	D0291774	SEAL:GUARD:EXPOSURE GLASS:DOCUMENT FEEDER					A

*: New Index

Important: When you install any of the parts labeled "A" in the table for the first time, make sure to install them **together as a set**.

NOTE: The position to attach the part D0291774: SEAL:GUARD:EXPOSURE GLASS:DOCUMENT FEEDER



Reissued:03-Feb-09

Model: Apollon-C1c/d	Date: 3-Jul-08	No.: MB222046a
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MB Reissue

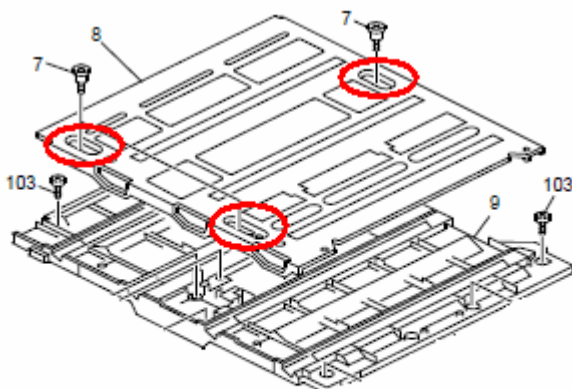
The items in **bold** were corrected or added.

Modified Article: IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y		Prepared by: M. Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231851	B2231854	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	1-1	X/O	49	*	For B224

Change: The width of the threaded screw hole was changed from 6mm to 7mm.

Reason: To reduce the stress between the screw and the shutter unit.



Model: Apollon-C1 c/d		Date: 9-Jul-08	No.: MB222047
Modified Article: EMBLEM		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2228334		SHEET: EMBLEM: AP-C1D: LAN: NA	1		13	12	

Change: This part was deleted from service parts.

Reason: It was mistakenly listed in the Parts Catalog.

Model: Apollon-C1c/d		Date: 14-Jul-08	No.: MB222048
Modified Article: FUSING BELT:DIA60:ADHESION		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234221	B2234217	FUSING BELT:DIA60:ADHESION	1-1	O/O	71	3	

Model: Apollon-C1c/d		Date: 29-Jul-08	No.: MB222049
Modified Article: Gear: 21Z in Duplex section		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234472	B2234499	GEAR:LEVER:21Z	1	X/O	83	3	

Reissued: 5-Aug-08

Model: Model AP-C1	Date: 23-Jun-08	No.: MB222044a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Scanner Connector		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☒ Part standardization	☒ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	11028511	CONNECTOR:1-172165-2					*
B2235330	D0295320	HARNESS:AC:SW	1	O/O	101	24	
B2235332	D0295331	HARNESS:PSU:SWITCH:NA	1	O/O	93	7	
B2235333	D0295339	HARNESS:AC:INLET	1	O/O	93	10	
B2235336	D0295319	HARNESS:POWER SUPPLY UNIT:JIGU	1	O/O	93	5	
B2235350	D0295312	HARNESS:IOB:CONNECTING:D RUM:SENSOR	1	O/O	99	8	

***Note:** The connector is for areas with an AC supply voltage of 200V or more.

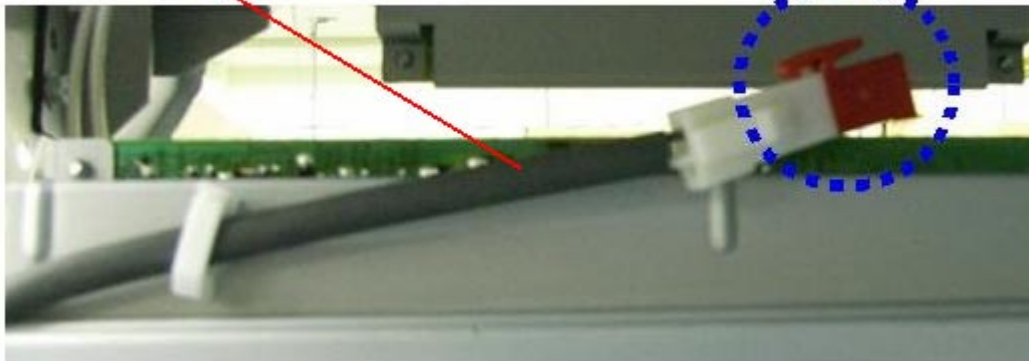
Attachment position for the 11028511 CONNECTOR:1-172165-2:

Reissued: 5-Aug-08

Model: Model AP-C1

Date: 23-Jun-08

No.: MB222044a

**B2235342**

Model: Apollon-C1c/d		Date: 2-Sep-08	No.: MB222050
Modified Article: IH COIL		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The description was changed.

part number	Description	Q'ty	Int	Page	Index	Note
B2234011	IH COIL UNIT FOR EU, CHN, KOR, AA	1		41	21	
B2234349	IH COIL UNIT FOR NA AND TWN	1		41	21	



Model: Apollon-C1c/d		Date: 2-Sep-08	No.: MB222051
Modified Article: PCB:APC1:OP-LR:ASS'Y		Prepared by: T. kiyohara	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2231464	PCB:APC1:OP-LR:ASS'Y	0-1			*	
B2231475		PCB OP-L	1-0		19	4	
B2381470		PCB OP-R	1-0		19	31	

*:New Index

Model: Apollon-C1 c/d		Date: 9-Sep-08	No.: MB222052
Modified Article: COVER:LEFT:EU		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231281	B2221281	COVER:LEFT:EU	1-1	X/O	13	3	
B2231282	B2221282	COVER:LEFT:UPPER:EU	1-1	X/O	15	2	
B2231291	B2221291	COVER:REAR:EU	1-1	X/O	13	26	
B2231292	B2221292	COVER:REAR:UPPER:EU	1-1	X/O	13	25	

Reissued:03-Feb-09

Model: Apollon-C1c/d	Date: 18-Sep-08	No.: MB222053a
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MB Reissue

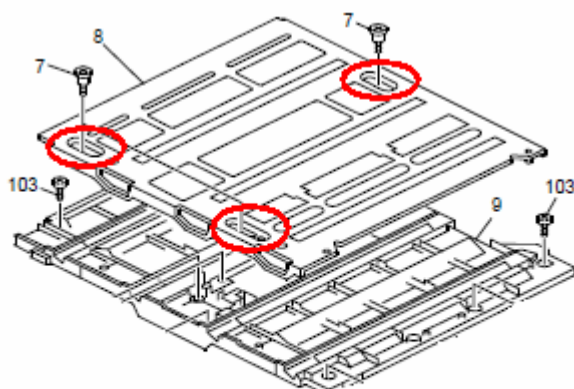
The items in **bold** were corrected or added.

Modified Article: IMAGE FORMING SECTION:SERVICE PARTS:1LD:ASS'Y		Prepared by: M. Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ()	
	☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2211851	B2211852	IMAGE FORMING SECTION:SERVICE PARTS:1LD:ASS'Y	1-1	O/O	49	*	For B222

Change: The width of the threaded screw hole was changed from 6mm to 7mm.

Reason: To reduce the stress between the screw and the shutter unit.



Model: Apollon-C1c/d		Date: 20-Oct-08	No.: MB222054
Modified Article: HARNESS:FUSING UNIT		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2235361	B2235367	HARNESS:FUSING UNIT	1-1	X/O	107	1	
B2235367	B2235356	HARNESS:MACHINE OR COPIER: FUSING UNIT:C1:NA	1-1	O/O			
B2235362	B2235368	HARNESS:FUSING UNIT	1-1	X/O	107	1	
B2235368	B2235357	HARNESS:MACHINE OR COPIER: FUSING UNIT:C1:EU	1-1	O/O			
B2235373	B2235358	HARNESS:MAIN:FUSING UNIT:C1:TDN		O/O			*

NOTE: * was added in the part catalog.

Model: Apollon-C1c/d		Date: 20-Oct-08	No.: MB222055
Modified Article: POWER SUPPLY UNIT:494W:EU/AA:APO-C1		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ240110	AZ240150	POWER SUPPLY UNIT: 494W:EU/AA:APO-C1	1-1	X/O	93	4	

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L89ymmxxxxx
Aficio MP C3500	Generic	Taiwan	B222-19	L8986800001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L 89ymmxxxxx
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L90ymmxxxxx
Aficio MP C4500	Generic	Taiwan	B224-19	L9086800001
Aficio MP C4500	220/50	China	B224-21	L9086900004
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L 90ymmxxxxx

Model: Apollon-C1c/d		Date: 10-Nov-08	No.: MB222056
Modified Article: INTERMEDIATE TRANSFER SECTION		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236024	B2236028	CLEANING UNIT: INTERMEDIATE TRANSFER:ASS'Y	0-1	1-1	O/O		
B2236032	B2236036	INTERMEDIATE TRANSFER SECTION: SERVICE PARTS:C1	0-1	1-1	O/O		

NOTE: Refer to MB230015

Reissued: 26-Nov-08

Model: Apollon-C1c/d		Date: 20-Oct-08	No.: MB222055a
Modified Article: POWER SUPPLY UNIT:494W:EU/AA:APO-C1		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ240110	AZ240150	POWER SUPPLY UNIT: 494W:EU/AA:APO-C1	1-1	X/O	93	4	

Change: The capacity of the diode (D1) was increased from 40A to 170A.

Reason: To further protect the D1 diode from surge current in **240V+ environments**.

Note: When the AC power supply is **240V or more**, surge current can flow through the PSU if the main power switch is turned off without first turning off the operation switch.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L89ymmxxxxx
Aficio MP C3500	Generic	Taiwan	B222-19	L8986800001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L 89ymmxxxxx
Ricoh: Aficio MP C3500 Nasheatec:MP C3500 Rex-Rotary:MP C 3500 Gestetner:DSc535 Savin:C3535 LANIER:LD435c	220/50,60	EU	B222-27	L8984400180
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L90ymmxxxxx

Reissued: 26-Nov-08

Model: Apollon-C1c/d			Date: 20-Oct-08	No.: MB222055a
Aficio MP C4500	Generic	Taiwan	B224-19	L9086800001
Aficio MP C4500	220/50	China	B224-21	L9086900004
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L 90ymmxxxxx
Ricoh: Aficio MP C4500 Nasheatec:MP C4500 Rex-Rotary:MP C4500 Gestetner:DSc545 Savin:C4540 LANIER:LD445c	220/50,60	EU	B224-27	L9084500249

Model: Apollon-C1c/d		Date: 21-Nov-08	No.: MB222057
Modified Article: Operation Panel		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
B2241411	B2241421	Operation Panel NA	1	X/O	19	*
B2241412	B2241422	Operation Panel EU Ass'y	1	X/O	19	*
B2241413	B2241423	Operation Panel AA	1	X/O	19	*
B2241415	B2241425	Operation Panel TWN	1	X/O	19	*
B2241416	B2241426	Operation Panel CHN	1	X/O	19	*
B2241418	B2241428	Operation Panel KOR	1	X/O	19	*
B2231494	B2231484	TOUCH PANEL:WVGA:F-ACF	1	X/O	19	15

Change: The material of the conductive adhesive used for the FPC (Flexible Printed Circuits) was changed to one with a higher connection reliability.

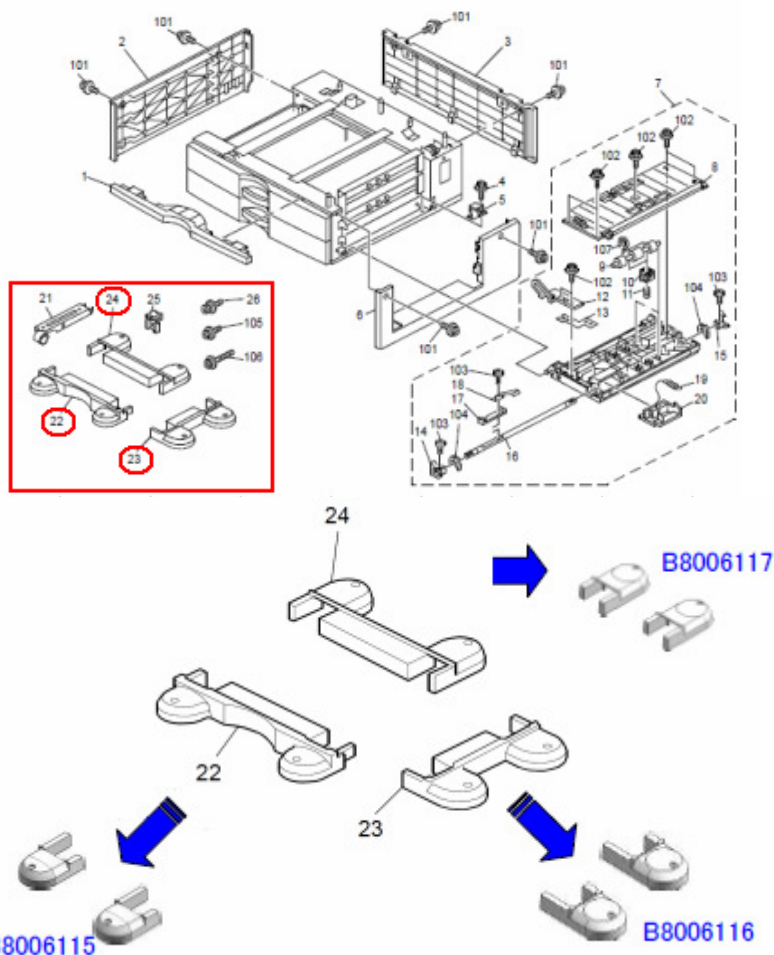
Reason: To improve the reliability of FPC connection.

Model: Apollon-C1c/d		Date: 3-Dec-08	No.: MB222058
Modified Article: Arm Cover		Prepared by: M. Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B8016115	B8006115	Arm Cover - Front	1->2	X/O As a set	3	22	
B8016116	B8006116	Arm Cover - Right	1->2		3	23	
B8016117	B8006117	Arm Cover - Rear	1->2		3	24	

Change/Reason: The shapes of the arm covers were changed to improve stability.

1.EXTERIOR (B800)



Model: Apollon-C1c/d		Date: 28-Jan-09	No.: MB222059
Modified Article: Discharge brush on BU3000		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Note: This MB is only for **Bridge Unit BU3000 (B227)**

Change: The following parts number was changed.

Reason: Vender change

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2274667	AA120138	DISCHARGE BRUSH:EXIT	1	O/O	5	26	

Model: Apollon-C1c/d		Date: 28-Jan-09	No.: MB222060
Modified Article: Guide Cover		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B8022222	B8022226	GUIDE:REVERSE:OPEN AND CLOSE	1	X/O	27	16	

Change: The material of this part was changed.

Reason: To further improve paper feed performance.

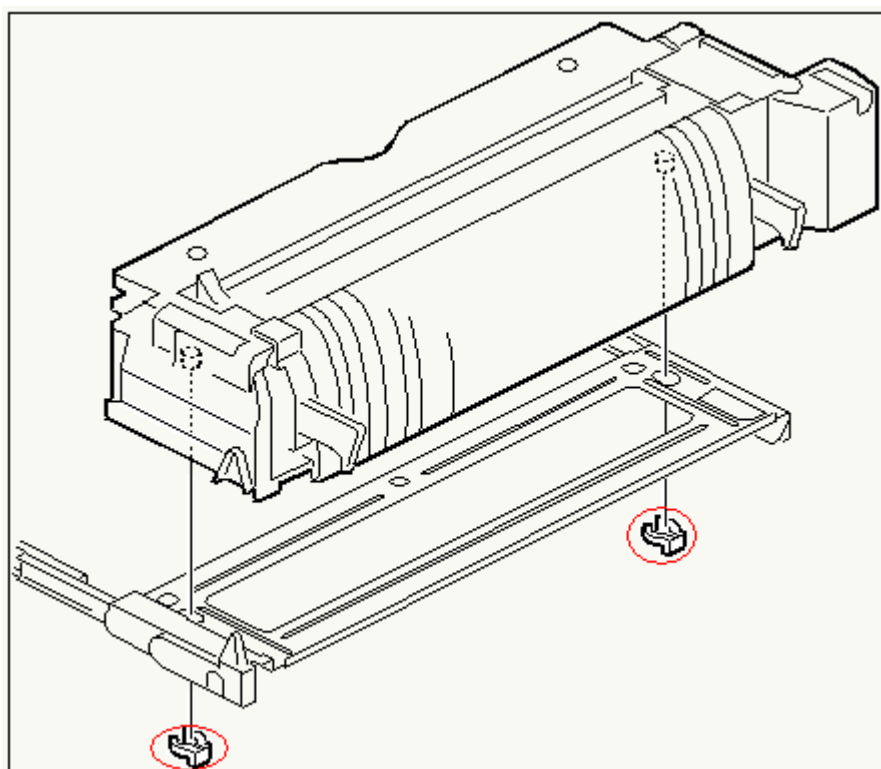
Model: Apollon-C1c/d		Date: 05-Feb-09	No.: MB222062
Modified Article: C clip for Fusing unit		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☒ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2222724	EXTERNAL CIRCLIP:MM8	1		68		

Note:

-Two P/N **A2222724** clips are now used in the fusing unit. (see **Illustration 1**)

Illustration 1: Two clips (P/N A2222724) added in the fusing unit:



Model: Apollon-C1c/d		Date: 05-Feb-09	No.: MB222063
Modified Article: DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231177	B2231127	DRIVE UNIT:DRUM: DEVELOPMENT:EXP:ASS'Y	1-1	O/O	99	*	



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Apollon-C1c/d	B222	200903		B2231281	B2221281	COVER:LEFT:EU	1	1	X/O		13	3					V0803352
Apollon-C1c/d	B222	200903		B2231291	B2221291	COVER:REAR:EU	1	1	X/O		13	26					V0803352
Apollon-C1c/d	B222	200903		B2231292	B2221292	COVER:REAR:UPPER:EU	1	1	X/O		13	25					V0803352
Apollon-C1c/d	B224	200903		B2231281	B2221281	COVER:LEFT:EU	1	1	X/O		13	3					V0803352
Apollon-C1c/d	B224	200903		B2231291	B2221291	COVER:REAR:EU	1	1	X/O		13	26					V0803352
Apollon-C1c/d	B224	200903		B2231292	B2221292	COVER:REAR:UPPER:EU	1	1	X/O		13	25					V0803352
Apollon-C1c/d	B222	200903		B2231282	B2221282	COVER:LEFT:UPPER:EU	1	1	X/O		13	2					V0803352
Apollon-C1c/d	B224	200903		B2231282	B2221282	COVER:LEFT:UPPER:EU	1	1	X/O		15	2					V0803352
Apollon-C1c/d	B222	200903		B8025750	B8025880	HARNESS:SENSOR:ORIGINAL TABLE	2	2	O/O		21	22	A				V0803177
Apollon-C1c/d	B224	200903		B8025750	B8025880	HARNESS:SENSOR:ORIGINAL TABLE	2	2	O/O		21	22	A				V0803177
Apollon-C1c/d	B222	200903		A2946700	B8022255	TORQUE LIMITER MECHANICAL CLUTCH:SEPA	1	1	O/O		27	12					V0803271
Apollon-C1c/d	B222	200903		B8021772	B8021774	TIMING BELT:40S3M186	1	1	X/X		27	4			Y		V0803736
Apollon-C1c/d	B224	200903		A2946700	B8022255	TORQUE LIMITER MECHANICAL CLUTCH:SEPA	1	1	O/O		27	12					V0803271
Apollon-C1c/d	B224	200903		B8021772	B8021774	TIMING BELT:40S3M186	1	1	X/X		27	4			Y		V0803736
Apollon-C1c/d	B222	200903		B8025840	B8025870	HARNESS:SENSOR:PAPER FEED	2	2	O/O		31	3					V0803177
Apollon-C1c/d	B222	200903		B8023147	B8023382	BRACKET:GUIDE:PAPER FEED:LOWER	1	1	X/X		31	11	A		Y		V0803416
Apollon-C1c/d	B222	200903		B8023147	G0524892	DISCHARGE BRUSH:EXIT:SMALL	6	6	X/X		31	3	A		Y		V0803416
Apollon-C1c/d	B222	200903		B8023381	B8023382	BRACKET:GUIDE:PAPER FEED:LOWER	2	2	X/X		31	2	B		Y		V0803417
Apollon-C1c/d	B222	200903		B8023381	G0524892	DISCHARGE BRUSH:EXIT:SMALL	7	7	X/X		31	2	B		Y		V0803417
Apollon-C1c/d	B222	200903		B8023234	B8023235	TIMING PULLEY:T33-T24	1	1	X/O		31	11	A				V0803737
Apollon-C1c/d	B224	200903		B8025840	B8025870	HARNESS:SENSOR:PAPER FEED	2	2	O/O		31	3					V0803177
Apollon-C1c/d	B224	200903		B8023147	B8023382	BRACKET:GUIDE:PAPER FEED:LOWER	1	1	X/X		31	11	A		Y		V0803416
Apollon-C1c/d	B224	200903		B8023147	G0524892	DISCHARGE BRUSH:EXIT:SMALL	6	6	X/X		31	3	A		Y		V0803416
Apollon-C1c/d	B224	200903		B8023381	B8023382	BRACKET:GUIDE:PAPER FEED:LOWER	2	2	X/X		31	2	B		Y		V0803417
Apollon-C1c/d	B224	200903		B8023381	G0524892	DISCHARGE BRUSH:EXIT:SMALL	7	7	X/X		31	2	B		Y		V0803417
Apollon-C1c/d	B224	200903		B8023234	B8023235	TIMING PULLEY:T33-T24	1	1	X/O		31	11	A				V0803737
Apollon-C1c/d	B222	200903		B8021767	B8021768	PULLEY:IDLER:DIA16:ASS'Y	1	1	O/O		33	7					V0803360
Apollon-C1c/d	B224	200903		B8021767	B8021768	PULLEY:IDLER:DIA16:ASS'Y	1	1	O/O		33	7					V0803360



Part Change Information List

Date: May 30, 2009



Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AP-C1c/d	B222	200905		B8023145		SPRING PLATE	2	1			31	5					V0901058
AP-C1c/d	B224	200905		B8023145		SPRING PLATE	2	1			31	5					V0901058
AP-C1c/d	B222	200905			B8023148	GUIDE PLATE:GUIDE PLATE:SCANNING	0	1			13	16 A			Y		V0901058
AP-C1c/d	B224	200905			B8023149	GUIDE PLATE:GUIDE PLATE:SCANNING	0	1			13	16 A			Y		V0901058
AP-C1c/d	B222	200905			B8023149	SPRING PLATE:GUIDE PLATE:SCANNING:INNER BACK	0	1			13	17 A			Y		V0901058
AP-C1c/d	B224	200905			B8023149	SPRING PLATE:GUIDE PLATE:SCANNING:INNER BACK	0	1			13	17 A			Y		V0901058
AP-C1c/d	B222	200905			B2233223	TUBE:TONER SUPPLY:Y	0	1			64	12					V0900116
AP-C1c/d	B224	200905			B2233223	TUBE:TONER SUPPLY:Y	0	1			64	12					V0900116
AP-C1c/d	B222	200905			B2233224	TUBE:TONER SUPPLY:C	0	1			64	12					V0900116
AP-C1c/d	B224	200905			B2233224	TUBE:TONER SUPPLY:C	0	1			64	12					V0900116
AP-C1c/d	B222	200905			B2233225	TUBE:TONER SUPPLY:M	0	1			64	12					V0900116
AP-C1c/d	B224	200905			B2233225	TUBE:TONER SUPPLY:M	0	1			64	12					V0900116
AP-C1c/d	B222	200905			B2233289	TUBE:TONER SUPPLY:BK:AP	0	1			64	12					V0900116
AP-C1c/d	B224	200905			B2233289	TUBE:TONER SUPPLY:BK:AP	0	1			64	12					V0900116
AP-C1c/d	B222	200905			AA066374	SPRING:STRIPPER PLATE	0	1			70	28					V0900408
AP-C1c/d	B224	200905			AA066374	SPRING:STRIPPER PLATE	0	1			70	28					V0900408
AP-C1c/d	B222	200905			B2228481	DECAL:CHINA ENERGY LABEL:B22221	0	1			160	33					V0900247
AP-C1c/d	B224	200905			B2248481	DECAL:CHINA ENERGY LABEL:B22421	0	1			160	13					V0900247



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	200907			B2234383	HARNESS:FUSING UNIT:NA	0	1			107	1			Y		V0901150	
AP-C1c/d	B224	200907			B2234383	HARNESS:FUSING UNIT:NA	0	1			107	1			Y		V0901150	
AP-C1c/d	B222	200907			B2234384	HARNESS:FUSING UNIT:EU	0	1			107	1			Y		V0901150	
AP-C1c/d	B224	200907			B2234384	HARNESS:FUSING UNIT:EU	0	1			107	1			Y		V0901150	



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	200908		B2234554	B2234654	BRACKET:GUIDE PLATE	1	1	O/X		67	2	A		Y			7061253
AP-C1c/d	B222	200908		B2234661	D0294661	GUIDEPLATE:TRANSFER UNIT:HOLDER	1	1	O/X		67	24	A		Y			7061253
AP-C1c/d	B222	200908		AA082145A	AA082104A	BUSHING - 8X12X7	2	2	O/X		67	21	A		Y			7061253
AP-C1c/d	B222	200908		B2236306	D0296306	LEVER:RELEASE	3	3	O/X		67	6	A		Y			7061253
AP-C1c/d	B222	200908			D0295830	BRACKET:POWER PACK:PEEN		1			93				Y			



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	200909			B2234386	HARNESS:FUSING UNIT:TWN	0	1			69	10			RB222060a		V0901150	
AP-C1c/d	B222	200909		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		103	12					V0901817	9061159



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	200910		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		103	12					V0901832	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	200912		B2232016	B2232058	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		157	6					V0902109	9070923
AP-C1c/d	B224	200912		B2232016	B2232058	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		157	6					V0902109	9070923



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201001		B2232017	B2232217	PCU - MAGENTA	1	1	O/O		157	6					V0902594	
AP-C1c/d	B222	201001		B2232018	B2232218	PCU - CYAN	1	1	O/O		157	6					V0902594	
AP-C1c/d	B222	201001		B2232019	B2232219	PCU - YELLOW	1	1	O/O		157	6					V0902594	
AP-C1c/d	B224	201001		B2232017	B2232217	PCU - MAGENTA	1	1	O/O		157	6					V0902594	
AP-C1c/d	B224	201001		B2232018	B2232218	PCU - CYAN	1	1	O/O		157	6					V0902594	
AP-C1c/d	B224	201001		B2232019	B2232219	PCU - YELLOW	1	1	O/O		157	6					V0902594	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201002		B2232750	B2232751	PAPER FEED UNIT:ASS'Y	2	2	X/O		55	*					V0903189	9111023
AP-C1c/d	B224	201002		B2232750	B2232751	PAPER FEED UNIT:ASS'Y	2	2	X/O		55	*					V0903189	9111023
AP-C1c/d	B222	201002			B2234270	FUSING COVER:LOWER		1			69	10			RB222062		T0604343	
AP-C1c/d	B224	201002			B2234270	FUSING COVER:LOWER		1			69	10			RB222062		T0604343	
AP-C1c/d	B222	201002			B2234162	THERMOSTAT:149C/150C		1			69	20			RB222063		T0604359	
AP-C1c/d	B224	201002			B2234162	THERMOSTAT:149C/150C		1			69	20			RB222063		T0604343	
AP-C1c/d	B222	201002			B2234161	HOUSING:THERMOSTAT		1			69	21			RB222063		V1000320	
AP-C1c/d	B224	201002			B2234161	HOUSING:THERMOSTAT		1			69	21			RB222063		V1000320	



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201003			AA148279	SHAFT:LEVER:RELEASE	0	1			69	6			RB222064		V1000296	
AP-C1c/d	B224	201003			AA148279	SHAFT:LEVER:RELEASE	0	1			69	6			RB222064		V1000296	
AP-C1c/d	B222	201003			07200030E	RETAINING RING - M3	0	1			69	7			RB222064		V1000296	
AP-C1c/d	B224	201003			07200030E	RETAINING RING - M3	0	1			69	7			RB222064		V1000296	
AP-C1c/d	B222	201003			AA061007	TENSION SPRING:PRESSURE	0	1			69	8			RB222064		V1000296	
AP-C1c/d	B224	201003			AA061007	TENSION SPRING:PRESSURE	0	1			69	8			RB222064		V1000296	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1	B222	201004			AA084000	BUSHING:DIA6		1			157	16			RB222065			
AP-C1	B222	201004			AA084000	BUSHING:DIA6		1			157	16			RB222065			
AP-C1	B224	201004			07200040E	RETAINING RING - M4		1			157	17			RB222065			
AP-C1	B224	201004			07200040E	RETAINING RING - M4		1			157	17			RB222065			
AP-C1	B222	201004			D0296197	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		157	30			Y			
AP-C1	B224	201004			D0296197	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		157	30			Y			



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201007		B2236028	B2236029	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		157	3					V1000061	
AP-C1c/d	B224	201007		B2236028	B2236029	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		157	3					V1000061	



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1	B222	201004	Cancel		D029619Z	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		157	30			No	This information was incorrect.		
AP-C1	B224	201004	Cancel		D029619Z	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		157	30			No	This information was incorrect.		

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Ind	et Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201010			B8022221	GUIDE:REVERSE:OPEN AND CLOSE:SUB-ASS'Y	0	1	X/O		9	27		Y		V0804196	8101096
AP-C1c/d	B224	201010			B8022221	GUIDE:REVERSE:OPEN AND CLOSE:SUB-ASS'Y	0	1	X/O		9	27		Y		V0804196	8101096
AP-C1c/d	B222	201010			B8023655	GUIDE:EXIT:UPPER:SUB-ASS'Y	0	1	X/O		15	27		Y		V0804196	
AP-C1c/d	B224	201010			B8023655	GUIDE:EXIT:UPPER:SUB-ASS'Y	0	1	X/O		15	27		Y		V0804196	
AP-C1c/d	B222	201010		B2233211	B2233255	PUMP UNIT:BK:AP:ASS'Y	1	1	X/O		65	5				V1001728	10070493
AP-C1c/d	B224	201010		B2233211	B2233255	PUMP UNIT:BK:AP:ASS'Y	1	1	X/O		65	5				V1001728	10070493
AP-C1c/d	B222	201010		B2233204	B2233254	PUMP UNIT:M:ASS'Y	1	1	X/O		65	6				V1001728	10070493
AP-C1c/d	B224	201010		B2233204	B2233254	PUMP UNIT:M:ASS'Y	1	1	X/O		65	6				V1001728	10070493
AP-C1c/d	B222	201010		B2233203	B2233253	PUMP UNIT:C:ASS'Y	1	1	X/O		65	7				V1001728	10070493
AP-C1c/d	B224	201010		B2233203	B2233253	PUMP UNIT:C:ASS'Y	1	1	X/O		65	7				V1001728	10070493
AP-C1c/d	B222	201010		B2233202	B2233252	PUMP UNIT:Y:ASS'Y	1	1	X/O		65	8				V1001728	10070493
AP-C1c/d	B224	201010		B2233202	B2233252	PUMP UNIT:Y:ASS'Y	1	1	X/O		65	8				V1001728	10070493

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		45	5					V1001619	10070454
AP-C1c/d	B224	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		45	5					V1001619	10070454
AP-C1c/d	B222	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		49	4					V1002350	
AP-C1c/d	B224	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		49	4					V1002350	
AP-C1c/d	B222	201011		D0891096	D0891097	BRACKET:FAN:POWER SOURCE:IH	1	1	X/O		103	18					V1001116	
AP-C1c/d	B224	201011		D0891096	D0891097	BRACKET:FAN:POWER SOURCE:IH	1	1	X/O		103	18					V1001116	



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	2	2	X/O		55	4					V1002614	10101257
AP-C1c/d	B224	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	2	2	X/O		55	4					V1002614	10101257

Part Change Information List

Date: January 31, 2011

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Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B224	201102		B2231854	B2231855	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	1	1	X/O		49	*					V1002735	
AP-C1c/d	B222	201102			B2234602	DUPLEX UNIT:DUPLEX SECTION:EXP:ASS'Y	0	1			79	*			RD222068		V1002553	
AP-C1c/d	B224	201102			B2234602	DUPLEX UNIT:DUPLEX SECTION:EXP:ASS'Y	0	1			79	*			RD222068		V1002553	



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		55	6					V1002614	10101257
AP-C1c/d	B224	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		55	6					V1002614	10101257



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201107		B2381508	R7241521	KEYTOP:10KEY.SERVICE	1	1	X/O		19	21					V1100517	
AP-C1c/d	B224	201107		B2381508	R7241521	KEYTOP:10KEY.SERVICE	1	1	X/O		19	21					V1100517	



Part Change Information List

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		99	16					V1100733	10110720
AP-C1c/d	B224	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		99	16					V1100733	10110720



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		101	11					V1002849	
AP-C1c/d	B224	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		101	11					V1002849	



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		19	21					V1101088	11041262
AP-C1c/d	B224	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		19	21					V1101088	11041262
AP-C1c/d	B222	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		19	21					V1101088	11041262
AP-C1c/d	B224	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		19	21					V1101088	11041262



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201112		B8024631	B8024632	CUSHION-PRESSURE PLATE:LEFT	3	3	X/O		41	4					V1101074	11050430
AP-C1c/d	B224	201112		B8024631	B8024632	CUSHION-PRESSURE PLATE:LEFT	3	3	X/O		41	4					V1101074	11050430



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201205		B2231370	D0291137	HOLDER:MAGNETIC CLUTCH:DEVELOPMENT	4	4	O/O		99	11					V1103921	
AP-C1c/d	B224	201205		B2231370	D0291137	HOLDER:MAGNETIC CLUTCH:DEVELOPMENT	4	4	O/O		99	11					V1103921	



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1	B222	201207		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200945	
AP-C1	B224	201207		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200945	
AP-C1	D022	201207		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200945	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201211		B2232042	B2242042	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AP-C1c/d	B224	201211		B2232042	B2242042	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47				RB222078		V1102559	
AP-C1c/d	B222	201211		B2232027	B2242027	PCU:AP:COLOR:EXP:ASS'Y	1	1	O/O		47				RB222078		V1102559	
AP-C1c/d	B224	201211		B2232027	B2242027	PCU:AP:COLOR:EXP:ASS'Y	1	1	O/O		47				RB222078		V1102559	
AP-C1c/d	B222	201211		B2232217	B2242217	PCU:AP:M:EXP:ASS'Y	1	1	O/O		157	6					V1102559	
AP-C1c/d	B224	201211		B2232217	B2242217	PCU:AP:M:EXP:ASS'Y	1	1	O/O		157	6					V1102559	



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-C1c/d	B222	201212		B2236029	B2236039	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O		157	3					V1201249	
AP-C1c/d	B224	201212		B2236029	B2236039	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O		157	3					V1201249	



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201302		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202327	
AP-C1c/d	B224	201302		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202327	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024
AP-C1c/d	B224	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		19	4				V1000642	
AP-C1c/d	B224	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		19	4				V1000642	
AP-C1c/d	B222	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		109	9				V1301121	
AP-C1c/d	B224	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		109	9				V1301121	
AP-C1c/d	B222	201311		B2233043	B2233044	DEVELOPMENT UNIT:Y:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AP-C1c/d	B222	201311		B2233023	B2233024	DEVELOPMENT UNIT:M:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AP-C1c/d	B224	201311		B2233043	B2233044	DEVELOPMENT UNIT:Y:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AP-C1c/d	B224	201311		B2233023	B2233024	DEVELOPMENT UNIT:M:EXP:ASS'Y	1	1	O/O		157	2				V1302762	



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201312		B2233013	B2233014	DEVELOPMENT UNIT:BK:EXP:ASS'Y	1	1	O/O		157	2					V1302762	
AP-C1c/d	B224	201312		B2233013	B2233014	DEVELOPMENT UNIT:BK:EXP:ASS'Y	1	1	O/O		157	2					V1302762	
AP-C1c/d	B222	201312		B2233033	B2233034	DEVELOPMENT UNIT:C:EXP:ASS'Y	1	1	O/O		157	2					V1302762	
AP-C1c/d	B224	201312		B2233033	B2233034	DEVELOPMENT UNIT:C:EXP:ASS'Y	1	1	O/O		157	2					V1302762	
AP-C1c/d	B222	201312		B2232219	B2232229	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		157	6					V1302762	
AP-C1c/d	B224	201312		B2232219	B2232229	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		157	6					V1302762	



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201401		B2232218	B2232228	PCU:AP:C:EXP:ASS'Y	1	1	O/O		157	6					V1302762	
AP-C1c/d	B224	201401		B2232218	B2232228	PCU:AP:C:EXP:ASS'Y	1	1	O/O		157	6					V1302762	



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201408		B2231820	B2221820	COVER:SCANNER:REAR:EU	1	1	X/O		15	12					V1402139	
AP-C1c/d	B224	201408		B2231820	B2221820	COVER:SCANNER:REAR:EU	1	1	X/O		15	12					V1402139	



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1 EFI	D022	201409		B8021762	B8021752	TIMING PULLEY:T31:IDLER:ASS'Y	2	2	O/O		33	3					V1402458	
AP-C1c/d	B222	201409		B8021762	B8021752	TIMING PULLEY:T31:IDLER:ASS'Y	2	2	O/O		33	3					V1402458	
AP-C1c/d	B224	201409		B8021762	B8021752	TIMING PULLEY:T31:IDLER:ASS'Y	2	2	O/O		33	3					V1402458	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B224	201410		B2231855	B2211856	IMAGE FORMING SECTION:SERVICE PARTS:2LD:N:ASS'Y	1	1	X/O		49	*					V1401802	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201501		B2231241	B2221241	INNER COVER:UPPER:LEFT:EU	1	1	X/O		17	1					V1403859	
AP-C1c/d	B224	201501		B2231241	B2221241	INNER COVER:UPPER:LEFT:EU	1	1	X/O		17	1					V1403859	



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201502		B2231241	B2221241	INNER COVER:UPPER:LEFT:EU	1	1	X/O		17	1					V1403859	
AP-C1c/d	B224	201502		B2231241	B2221241	INNER COVER:UPPER:LEFT:EU	1	1	X/O		17	1					V1403859	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201504		B2231254	B2241257	COVER:FRONT:COLLECTION BOTTLE	1	1	O/O	N	13	6					V1500810	
AP-C1c/d	B224	201504		B2231254	B2241257	COVER:FRONT:COLLECTION BOTTLE	1	1	O/O	N	13	6					V1500810	
AP-C1c/d	B222	201504		B2231263	B2241263	COVER:INNER BACK:MIDDLE:EU	1	1	X/O	N	15	7					V1402549	
AP-C1c/d	B224	201504		B2231263	B2241263	COVER:INNER BACK:MIDDLE:EU	1	1	X/O	N	15	7					V1402549	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201505		B2236146	D0296146	RAIL:RIGHT:C2	1	1	X/O	N	113	4					V1501370	12020706
AP-C1c/d	B224	201505		B2236146	D0296146	RAIL:RIGHT:C2	1	1	X/O	N	113	4					V1501370	12020706



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	33	23					V1500645	
AP-C1c/d	B224	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	33	23					V1500645	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	
AP-C1c_d	B224	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	



Part Change Information List

Date: November 2, 2015

[illegible]



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280
AP-C1c_d	B224	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	
AP-C1c_d	B224	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	



Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201701		B2235170	G1465170	INVERTOR:IH	1	1	O/O	N	103	5					V1601946	16051383
AP-C1c_d	B224	201701		B2235170	G1465170	INVERTOR:IH	1	1	O/O	N	103	5					V1601946	16051383



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B224	201708		B2236145	D0296145	RAIL-LEFT:C2	1	1	X/O	N	113	3					V1501370	12020706
AP-C1c_d	B222	201708		B2236145	D0296145	RAIL-LEFT:C2	1	1	X/O	N	113	4					V1501370	12020706
AP-C1c_d	B222	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	157	101					V1701407	
AP-C1c_d	B224	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	157	101					V1701407	



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B224	201711		B2231271	B2221271	COVER:RIGHT:FRONT:EU	1	1	O/O	N	12	27					V1501195	
AP-C1c_d	B222	201711		B2231271	B2221271	COVER:RIGHT:FRONT:EU	1	1	O/O	N	17	27					V1501195	



Part Change Information List

Date: April 2, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201803		B2235090	B2239103	HDD UNIT:RC	1	1	O/O	N	97	7					V1702208	
AP-C1c_d	B224	201803		B2235090	B2239103	HDD UNIT:RC	1	1	O/O	N	97	7					V1702208	



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c_d	B222	201805		B1801810	B2381816	PULLEY:DRIVE WERE:FRONT:SUB-ASS'Y	1	1	X/O	N	47	23					V1800574	
AP-C1c_d	B224	201805		B1801810	B2381816	PULLEY:DRIVE WERE:FRONT:SUB-ASS'Y	1	1	X/O	N	47	23					V1800574	
AP-C1c_d	B222	201805		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	47	24					V1800574	
AP-C1c_d	B224	201805		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	47	24					V1800574	



Part Change Information List

Date: June 29, 2018

	Model	Code	PCIL Number	PCIL Correction	New part		Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
					Old part number	number													
AP-C1c_d		B222	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	47	24			Y		V1800574	
AP-C1c_d		B224	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	47	24			Y		V1800574	

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d	B222	201810		16042237		CAPACITOR:100UF:+-20%:50V	1	0	O/O	N	124	182			Y		V1802045	
AP-C1c/d	B224	201810		16042237		CAPACITOR:100UF:+-20%:50V	1	0	O/O	N	124	182			Y		V1802045	

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-C1c/d MB&R	B294	201811		16042237		CAPACITOR:100UF:+-20%:50V	1	0	O/O	N	124	182			Y		V1802045	