

Model GR-C2
(D196/D214/D219/D220/D236)
Parts Catalog

Parts change information sample

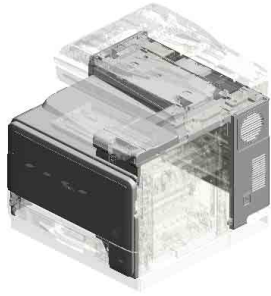
 **Add**

 **Update**

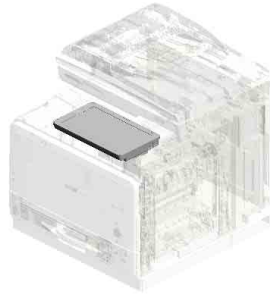
 **Delete**

Model	Product Code	PC Style
MP C306ZSP/C306ZSPF/MP C406ZSP/MP C406ZSPF	D196/D214/D219/D220/D236	3D
ARDF DF1040	D3BE	3D
Paper Feed Unit PB1080	D573	3D
1 Bin Tray BN1020	D574	3D
Smart Operation Panel	D196	Traditional
Fax Connection Unit Type M13	D3AA	Traditional
Fax Option Type M13	D3A9	Traditional
Handset Type C5502	D645	Traditional
IEEE 802.11a/g/n Interface Unit Type M2	D164	Traditional
IEEE 1284 Interface Board Type A	B679	Traditional
Bluetooth Interface Unit Type D	D566	Traditional
Camera Direct Print Card Type M13	D3AC	Traditional
XPS Direct Print Option Type M13	D3AC	Traditional
USB Device Server Option Type M12	D3A7	Traditional
SD Card for Fonts Type D	D641	Traditional
File Format Converter Type E	D377	Traditional
Copy Data Security Unit Type G	D640	Traditional
Enhanced Security HDD Option Type M10	D792	Traditional
Data Overwrite Security Unit Type I	D362	Traditional
OCR Unit Type M13	D3AC	Traditional
Optional Counter Interface Unit Type M12	B870	Traditional
NFC Card Reader Type M13	D3AC	Traditional
Platen Cover PN1010	D607	Traditional

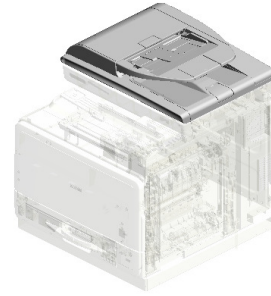
Unit All



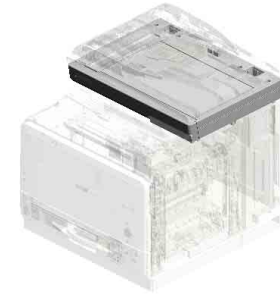
U001
EXTERIOR



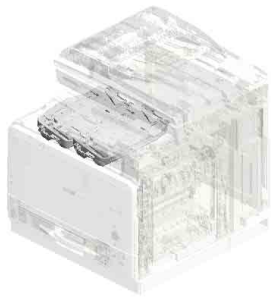
U002
OPERATION



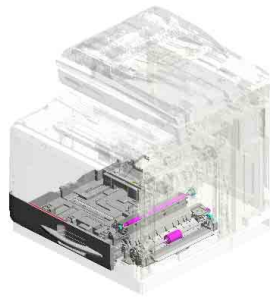
U003
ADF



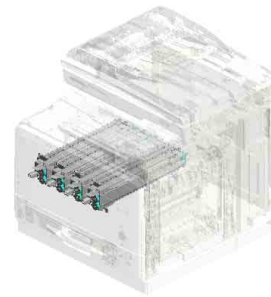
U004
SCANNER



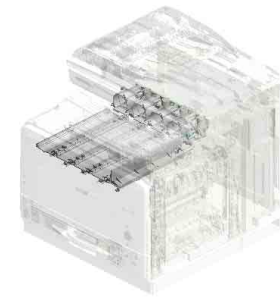
U005
LASER UNIT



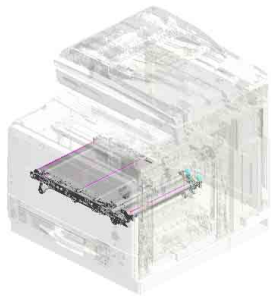
U006
PAPER FEED



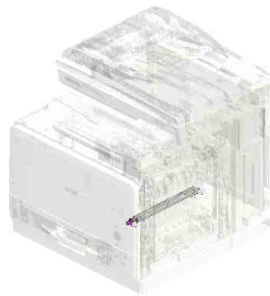
U007
PCDU



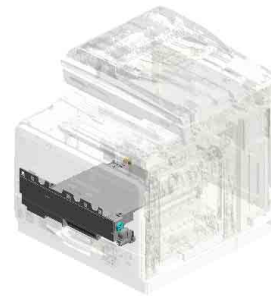
U008
DEVELOPMENT



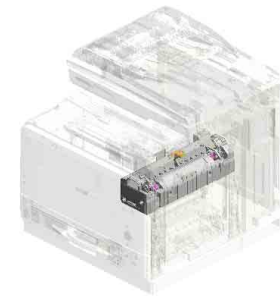
U009
ITB UNIT



U010
SEPARATION/TRANSPORT

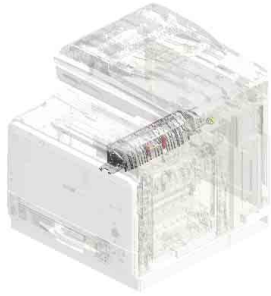


U011
USED TONER

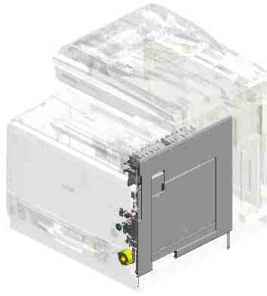


U012
FUSING

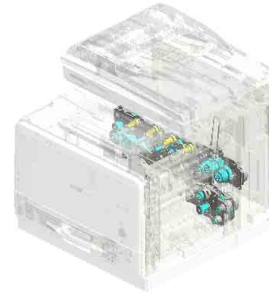
Unit All



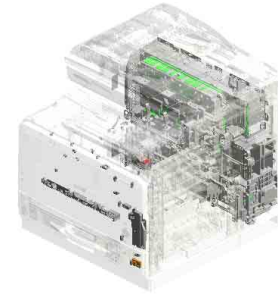
U013
PAPER EXIT



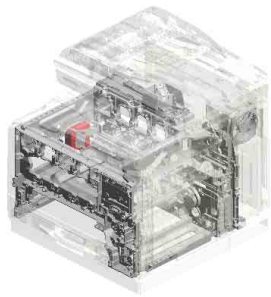
U014
DUPLEX



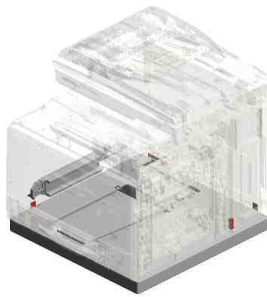
U015
MAIN DRIVE



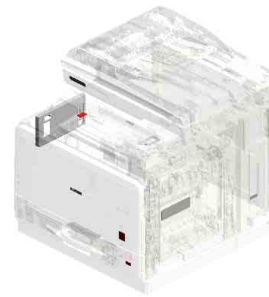
U016
ELECTRICAL



U017
MAIN FRAME

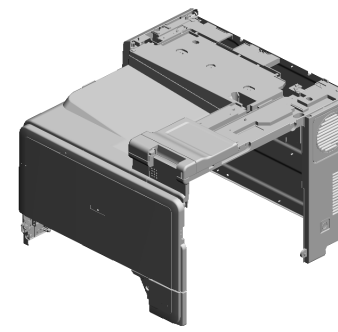
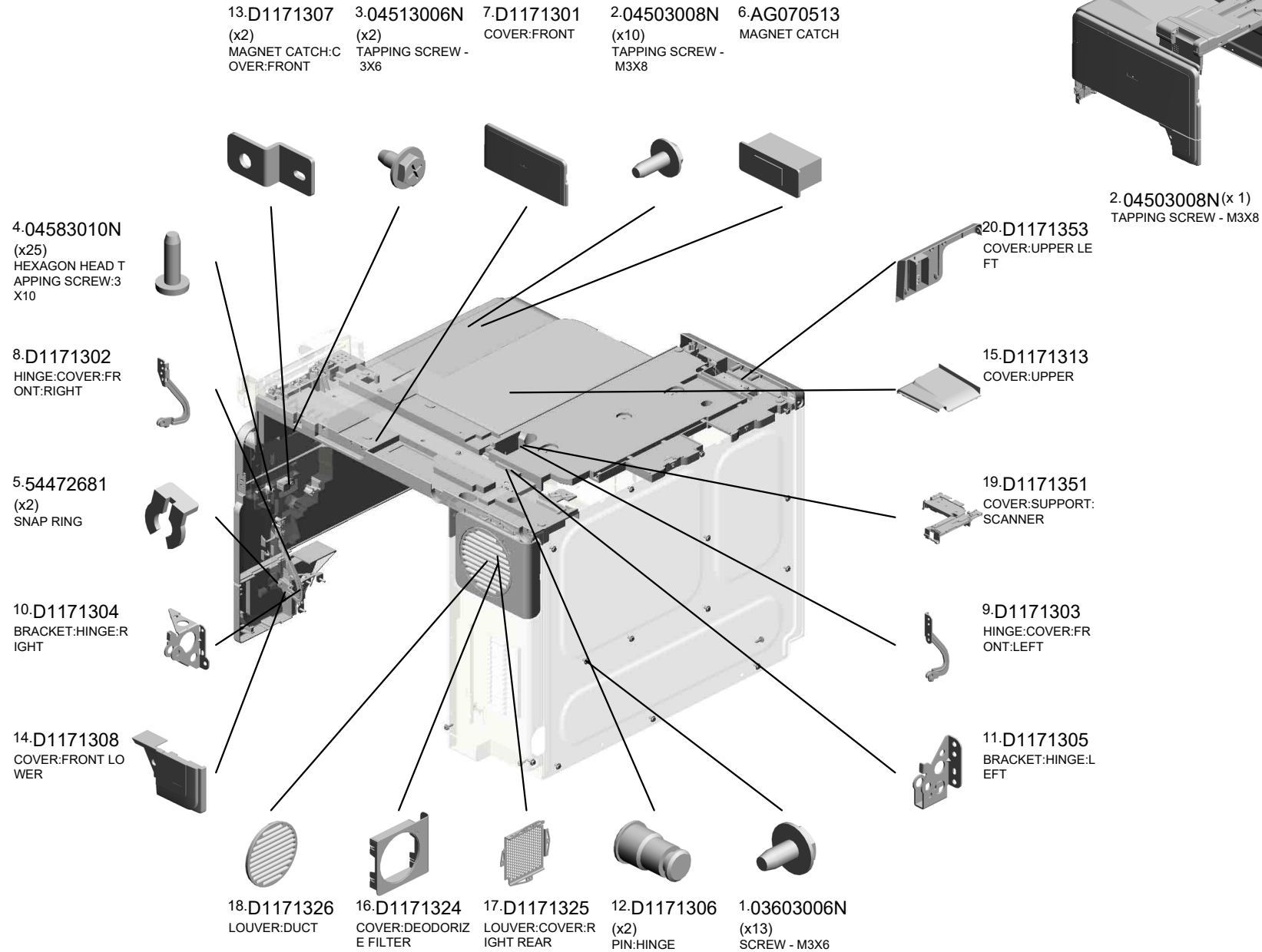


U018
OPTION



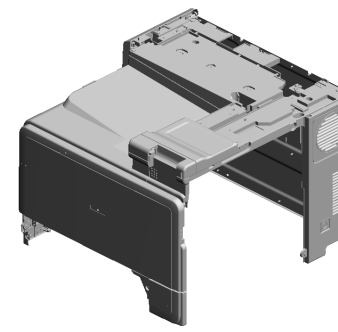
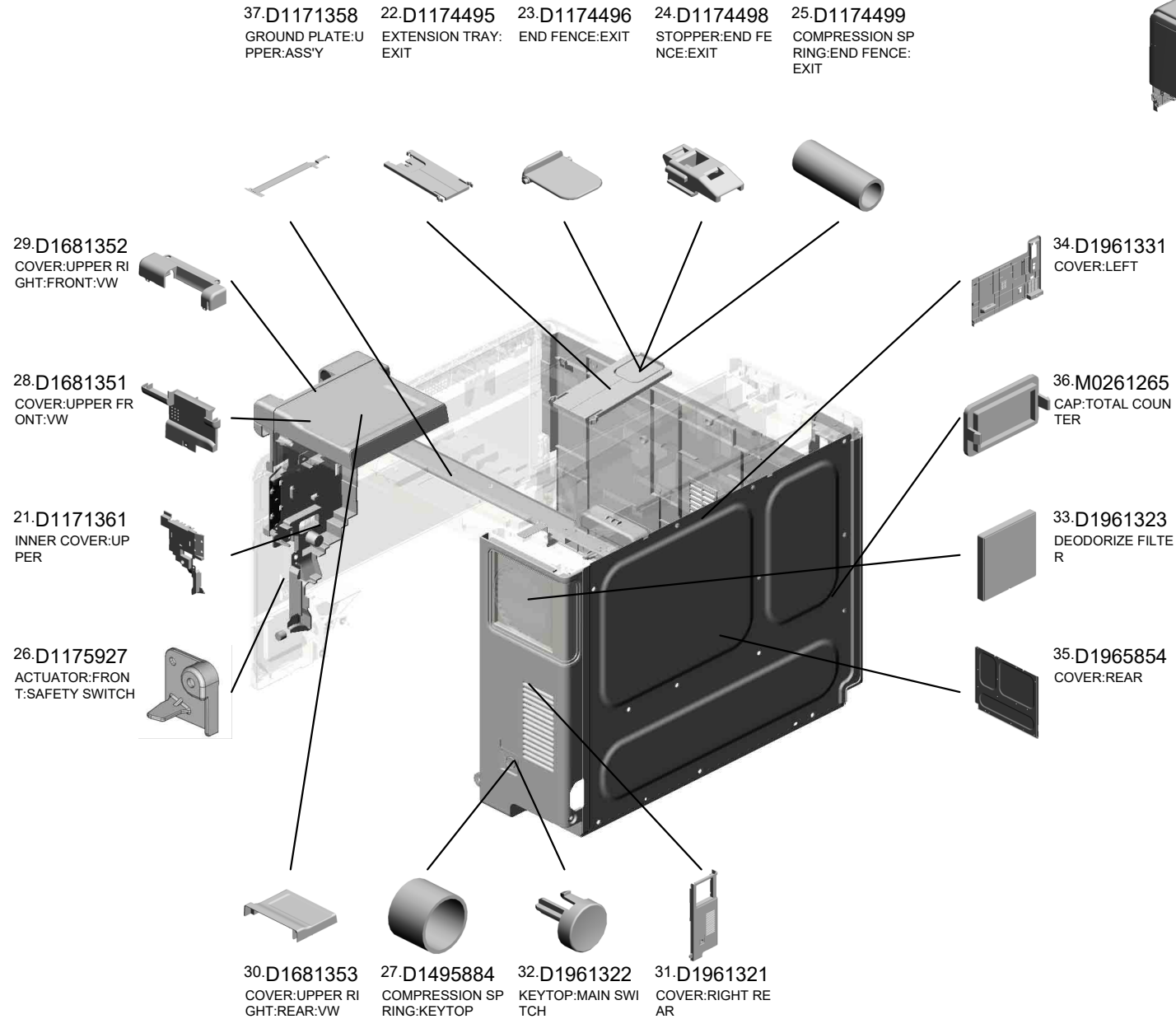
U019
ACCESSORIES

U001 EXTERIOR

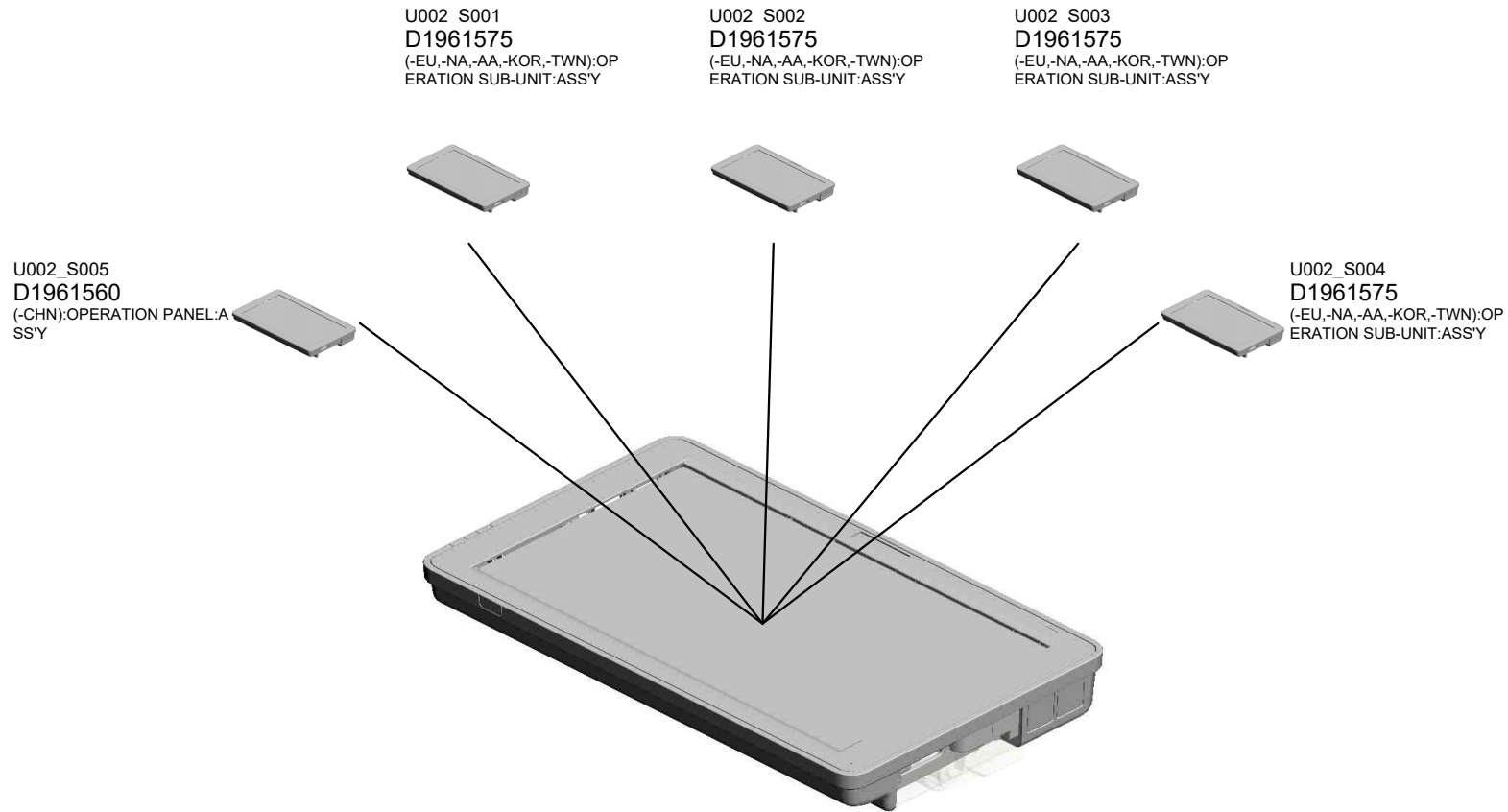


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U001 EXTERIOR

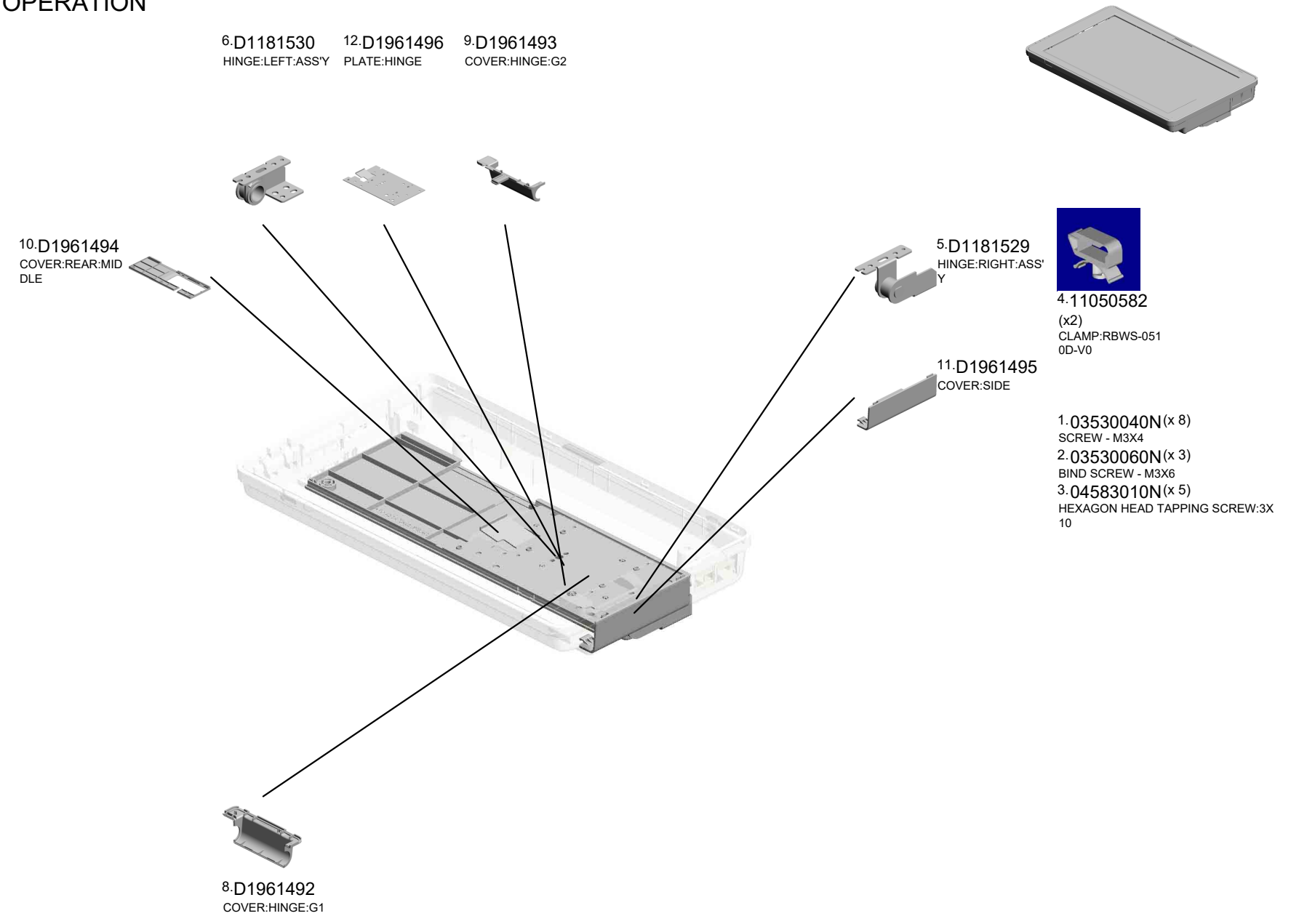


U002.OPERATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U002
OPERATION



U002_S001
(-EU,-NA,-AA,-KOR,-TWN):OPERATION SUB-UNIT:ASS'Y

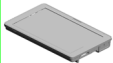


17.D1961575
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

See 2D parts catalog
for the components of
the Smart Operation
Panel.

14.Note

See 2D parts catalog
for the components
of the Smart Operation
Panel.



D1961555
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U002_S002
(-EU,-NA,-AA,-KOR,-TWN):OPERATION SUB-UNIT:ASS'Y

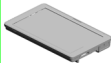


17.D1961575
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

See 2D parts catalog
for the components of
the Smart Operation
Panel.

14.Note

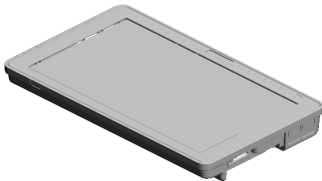
See 2D parts catalog
for the components
of the Smart Operation
Panel.



D1961555
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U002_S003
(-EU,-NA,-AA,-KOR,-TWN):OPERATION SUB-UNIT:ASS'Y

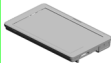


17.D1961575
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

See 2D parts catalog
for the components of
the Smart Operation
Panel.

14.Note

See 2D parts catalog
for the components
of the Smart Operation
Panel.



D1961555
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U002_S004
(-EU,-NA,-AA,-KOR,-TWN):OPERATION SUB-UNIT:ASS'Y



17.D1961575
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

See 2D parts catalog
for the components of
the Smart Operation
Panel.

14.Note

See 2D parts catalog
for the components
of the Smart Operation
Panel.



D1961555
[A]
(-EU,-NA,-AA,-KOR,
-TWN):OPERATION
SUB-UNIT:ASS'Y
201807-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U002_S005
(-CHN):OPERATION PANEL:ASS'Y



16.D1961560
(-CHN):OPERATIO
N PANEL:ASS'Y

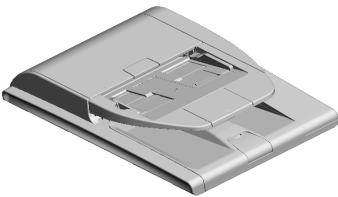
See 2D parts catalog
for the components of
the Smart Operation
Panel.

14.Note

See 2D parts catalog
for the components of the Smart Operation Panel.

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U003
ADF



See 3D parts catalog
for the components of
the DF1040 ARDF.

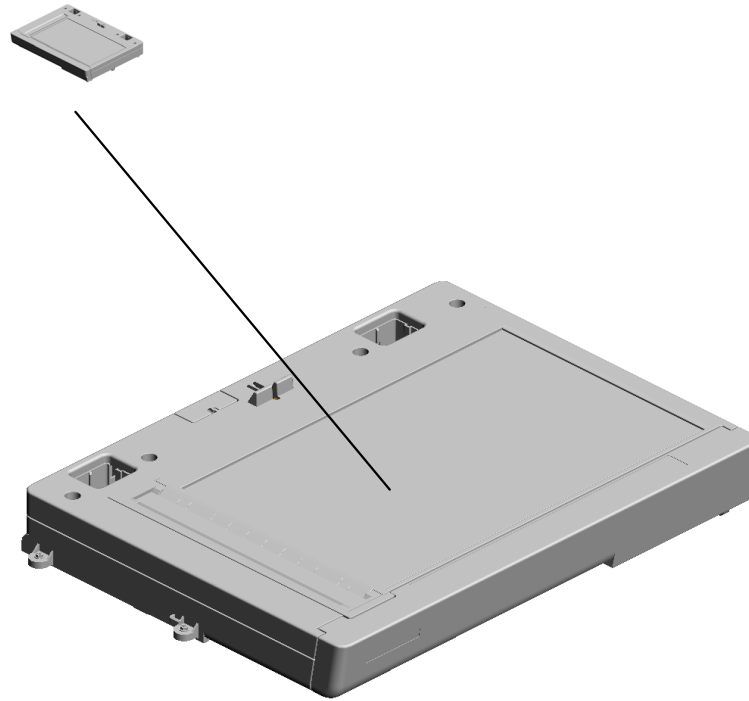
1.NOTE2

See 3D parts catalog
for the components of the DF1040 ARDF.

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U004.SCANNER

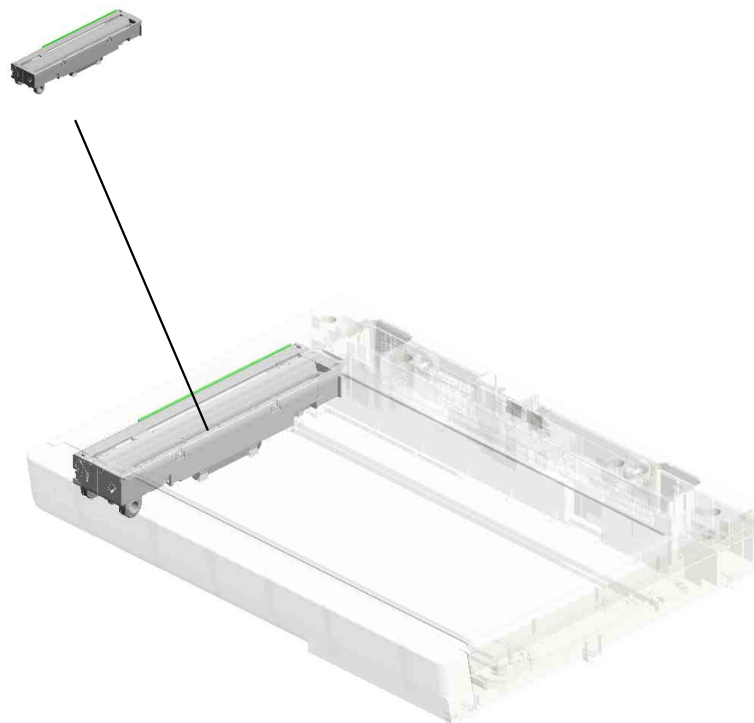
U004 S001
D1960072
OPTICAL READING SECTION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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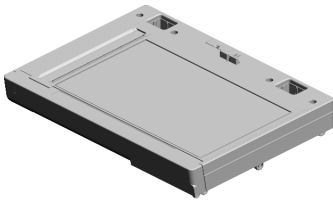
U004_S001.OPTICAL READING SECTION

U004 S001 S001
D1961651
CARRIAGE:SCANNER:ASS'Y



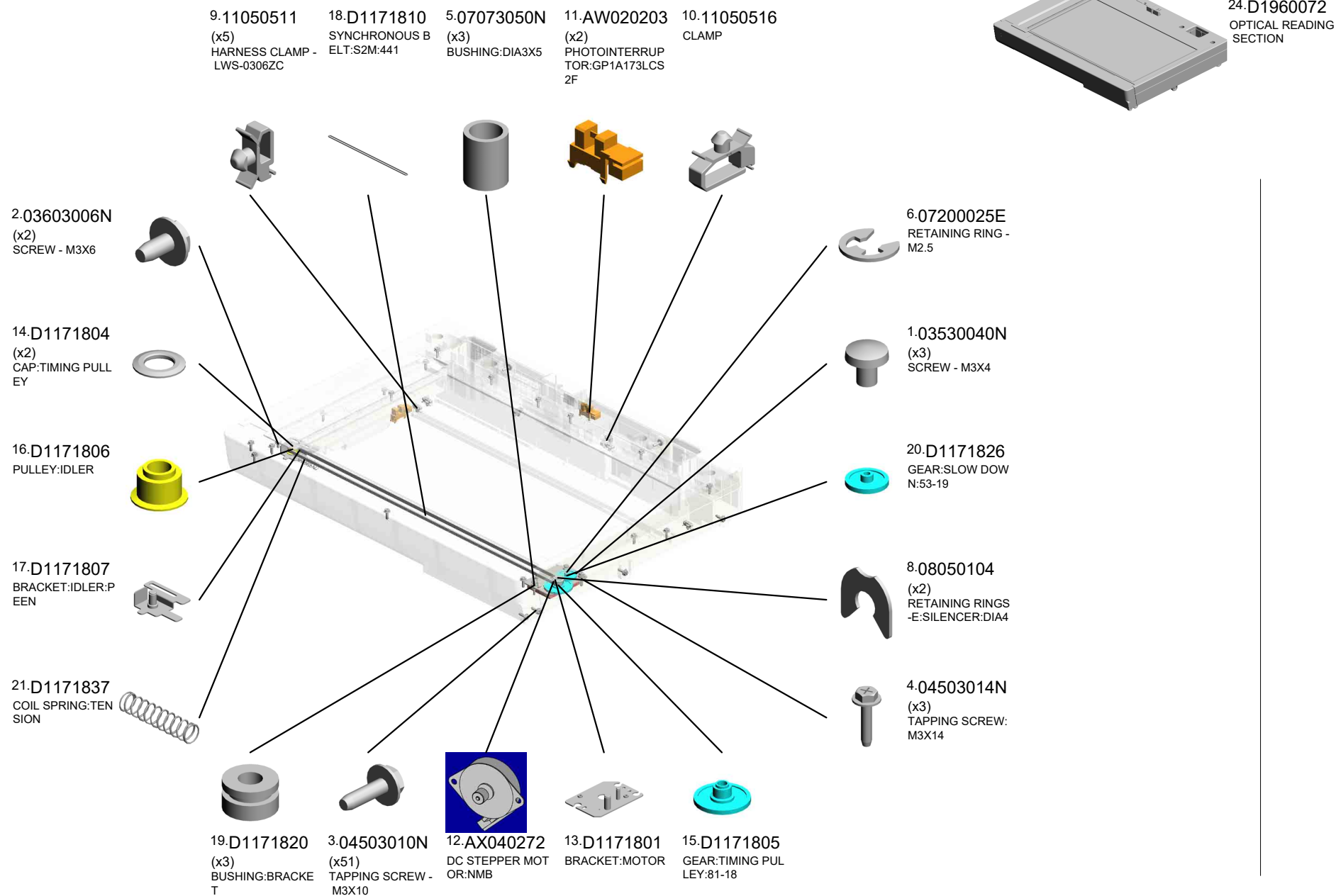
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U004
SCANNER



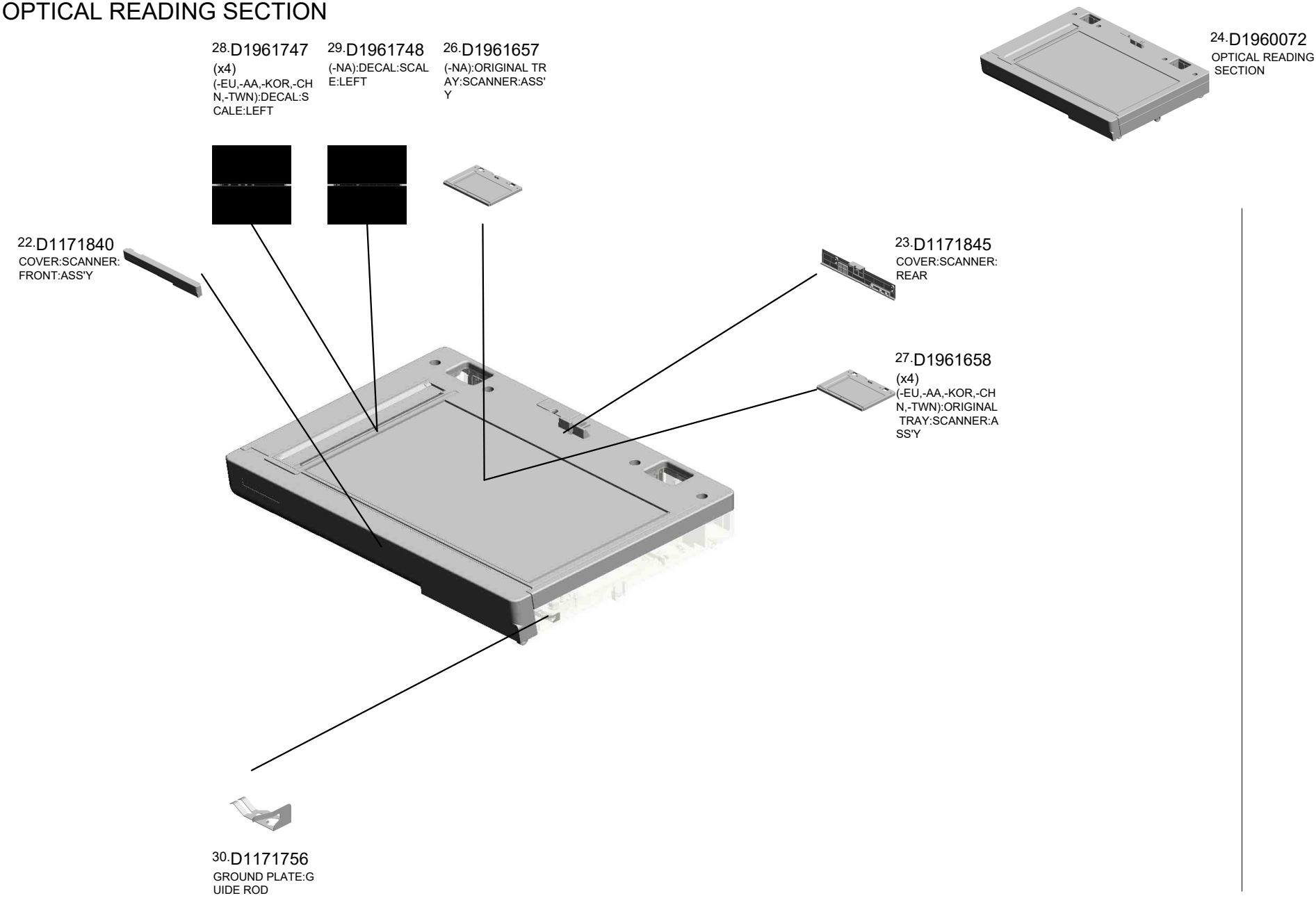
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U004_S001 OPTICAL READING SECTION



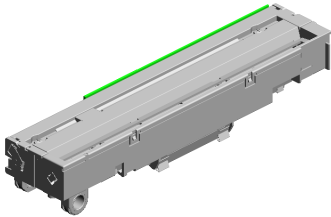
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U004_S001
OPTICAL READING SECTION



U004_S001_S001
CARRIAGE:SCANNER:ASS'Y

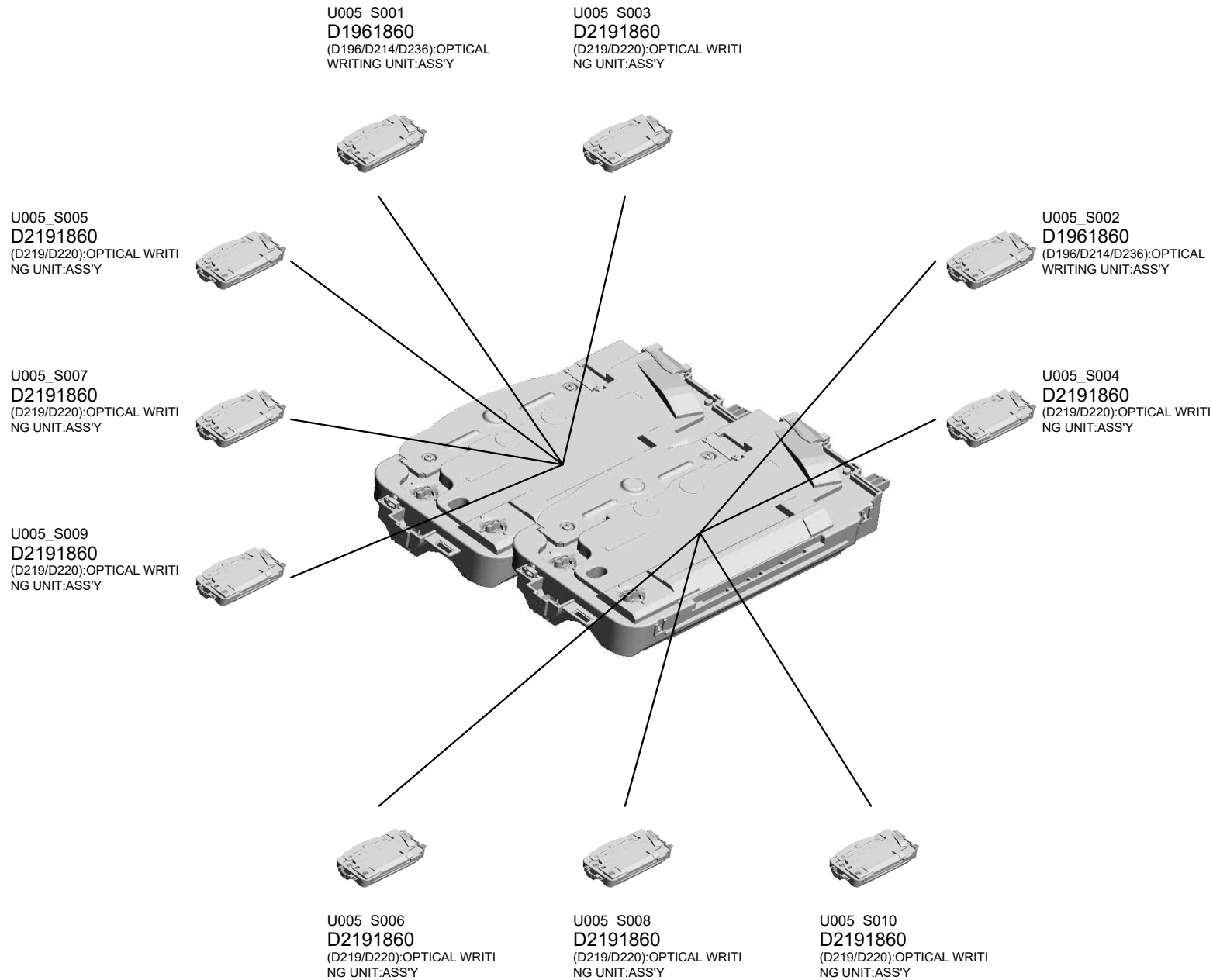
7-08046123
(x8)
HEXAGONAL BOLT
:W/WASHER:M3X8



25.D1961651
CARRIAGE:SCANN
ER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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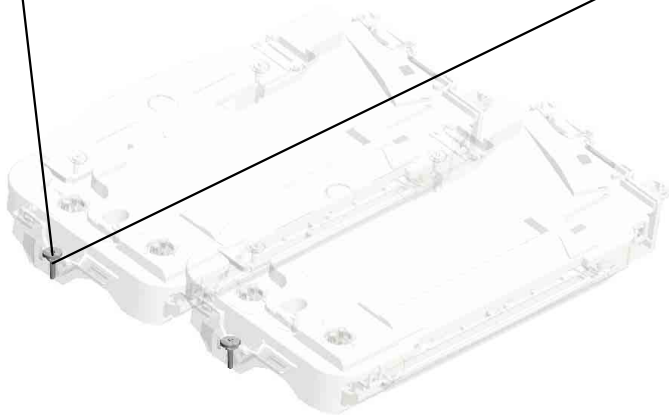
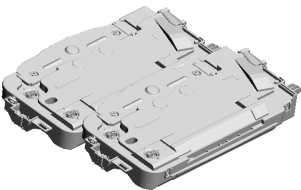
U005.LASER UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005
LASER UNIT

4.D1171991
(x10)
SPRING LOCK WA
SHER:DIA6.4XDIA1
1X1.5



3.D1171990
(x10)
STEPPED SCREW

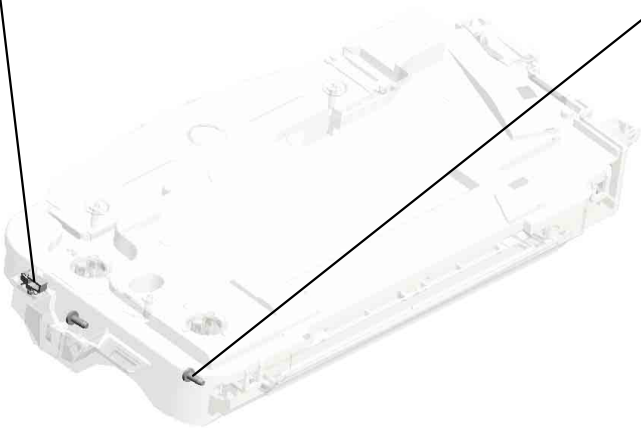
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S001
(D196/D214/D236):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



5.D1961860
(D196/D214/D236):
OPTICAL WRITING
UNIT:ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

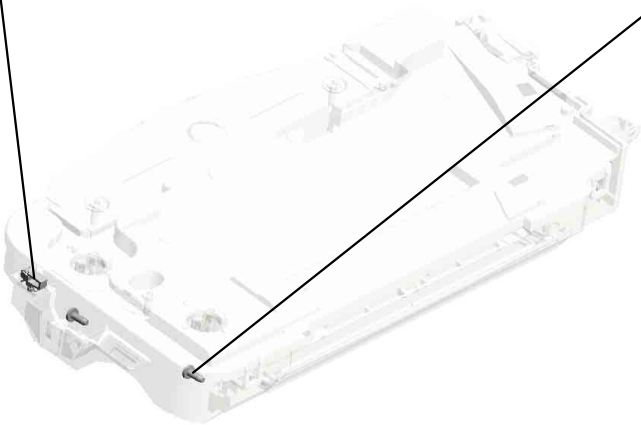
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S002
(D196/D214/D236):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



5.D1961860
(D196/D214/D236):
OPTICAL WRITING
UNIT:ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

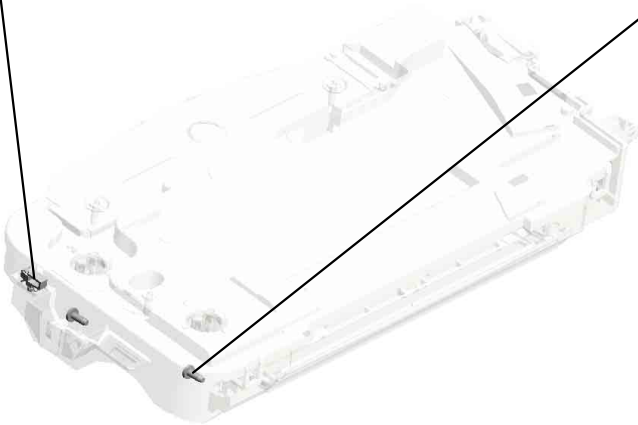
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S003
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

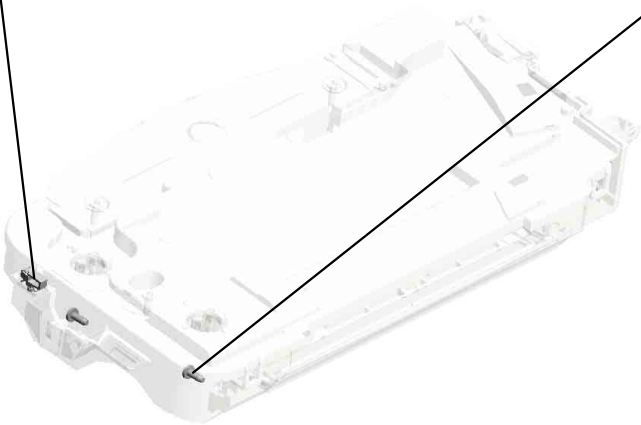
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S004
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

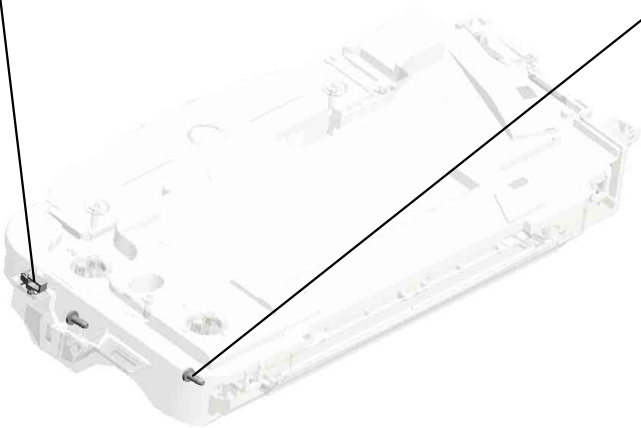
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S005
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

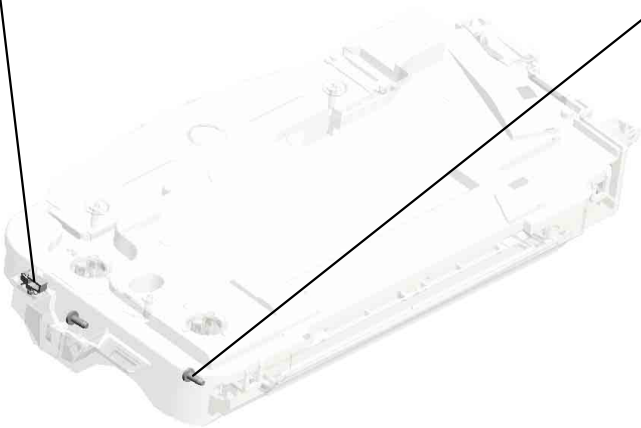
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S006
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S007
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

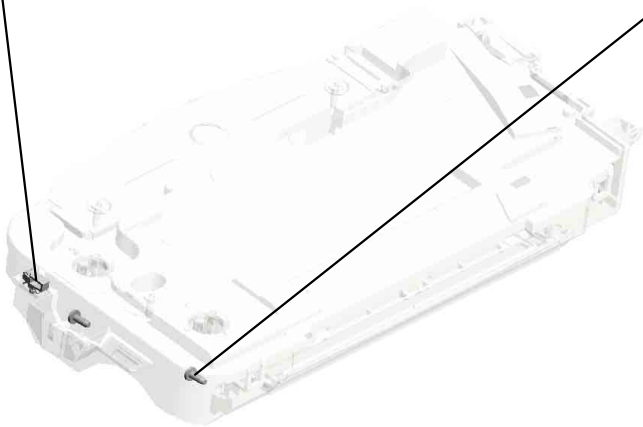
2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6



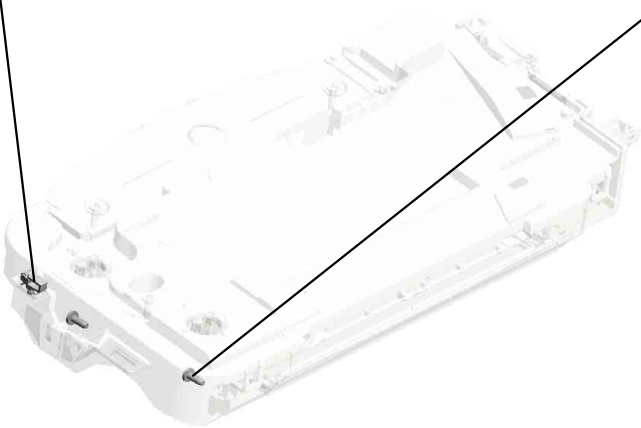
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S008
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

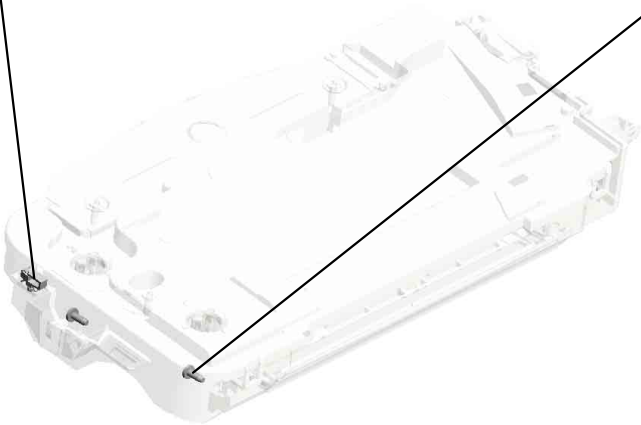
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S009
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

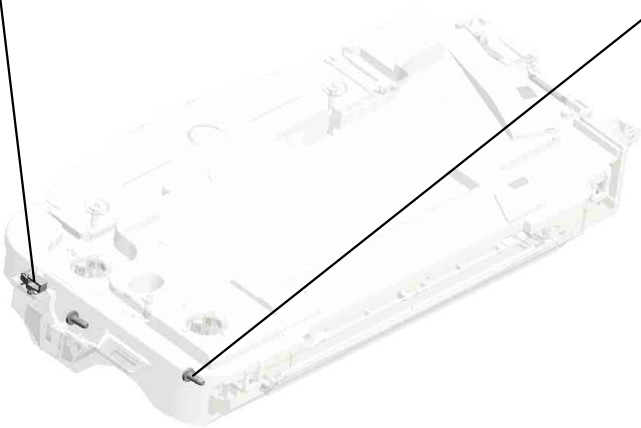
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U005_S010
(D219/D220):OPTICAL WRITING UNIT:ASS'Y

2.11050511
HARNESS CLAMP -
LWS-0306ZC



6.D2191860
(D219/D220):OPTIC
AL WRITING UNIT:
ASS'Y



1.03530060N
(x2)
BIND SCREW - M3
X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U006.PAPER FEED

U006_S004
D1962701
MANUAL FEED UNIT:ASS'Y

U006_S001
D1172533
BASE:RISE:ASS'Y

U006_S003
D2962800
PAPER TRAY:ASS'Y

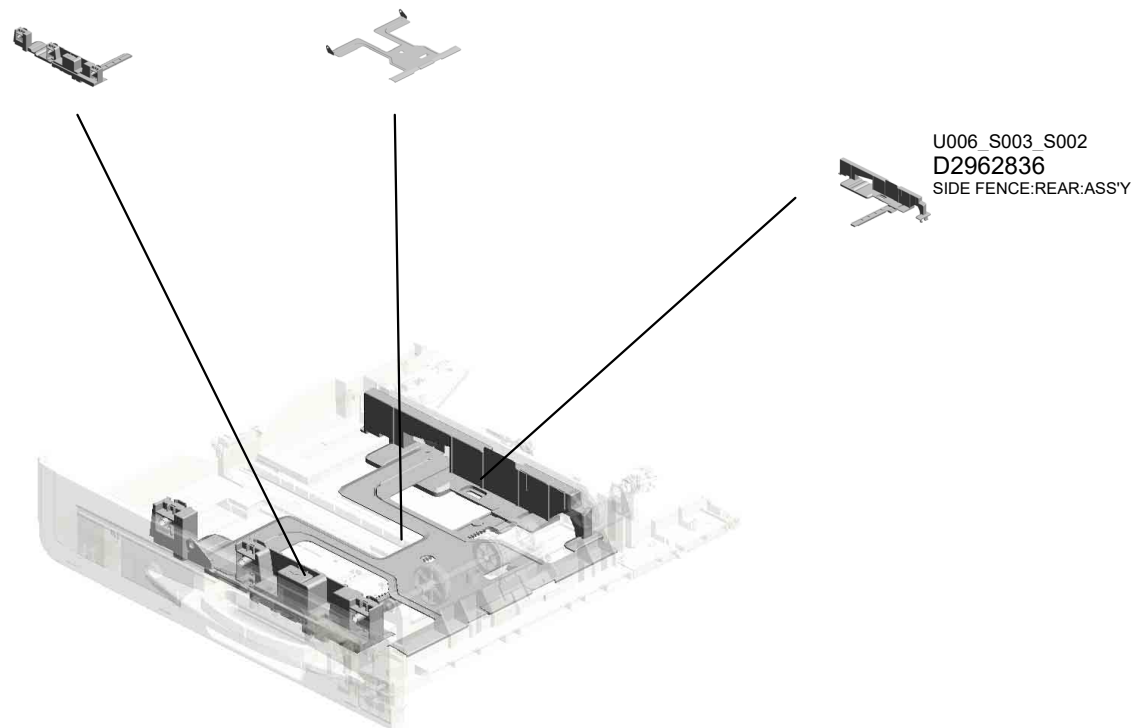
U006_S002
D1172899
LEVER:STRETCH:TRAY:UNI:
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S003.PAPER TRAY:ASS'Y

U006 S003 S001
D1172825
SIDE FENCE:FRONT:ASS'Y

U006 S003 S003
D1962845
BASE:TRAY:ASS'Y



U006 S003 S002
D2962836
SIDE FENCE:REAR:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U006_S004.MANUAL FEED UNIT:ASS'Y

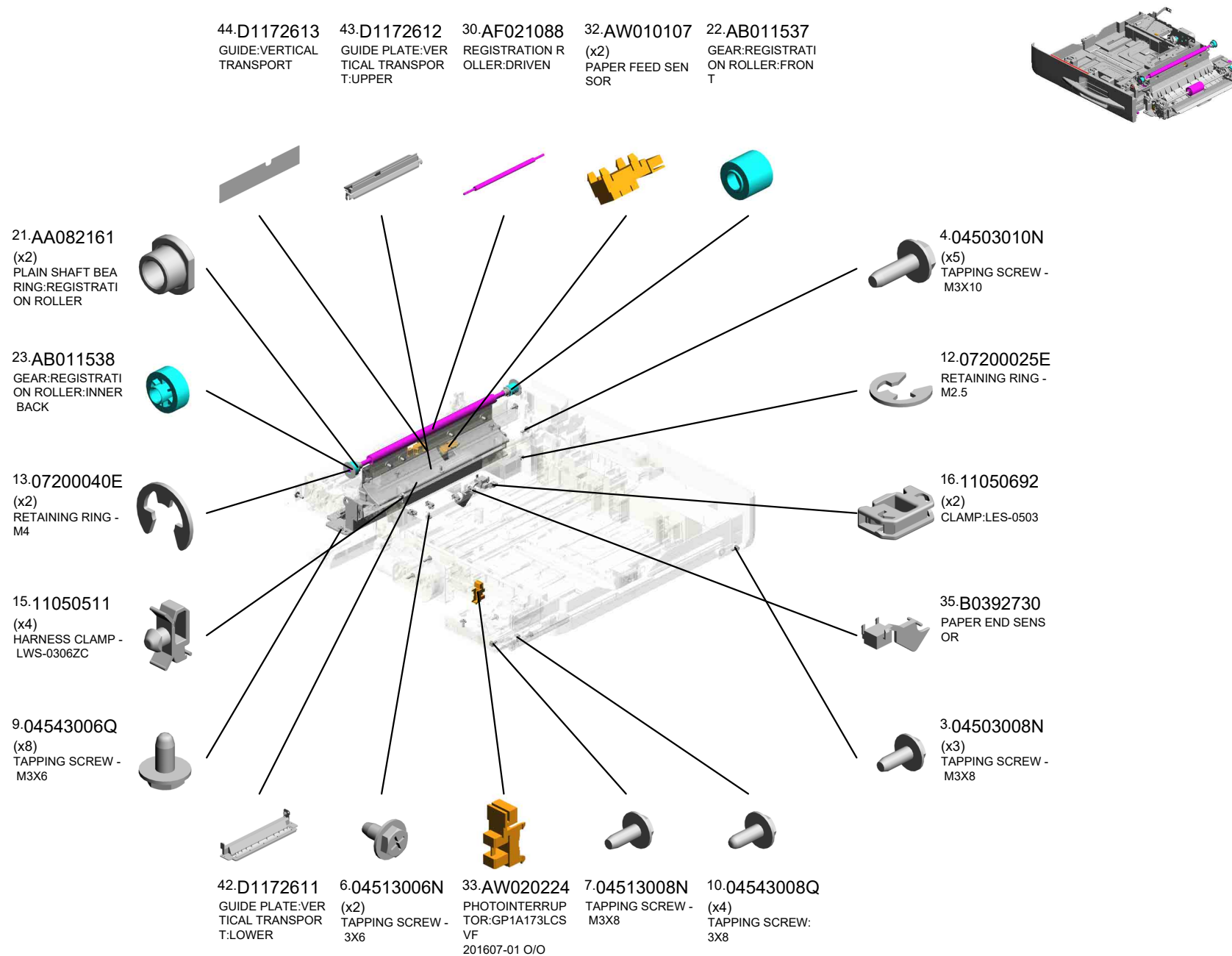
U006 S004 S002
D1962720
TRAY BOTTOM PLATE:MANU
AL FEED:ASS'Y



U006_S004_S001
D1172717
SHAFT:PAPER FEED:MANUA
L FEED

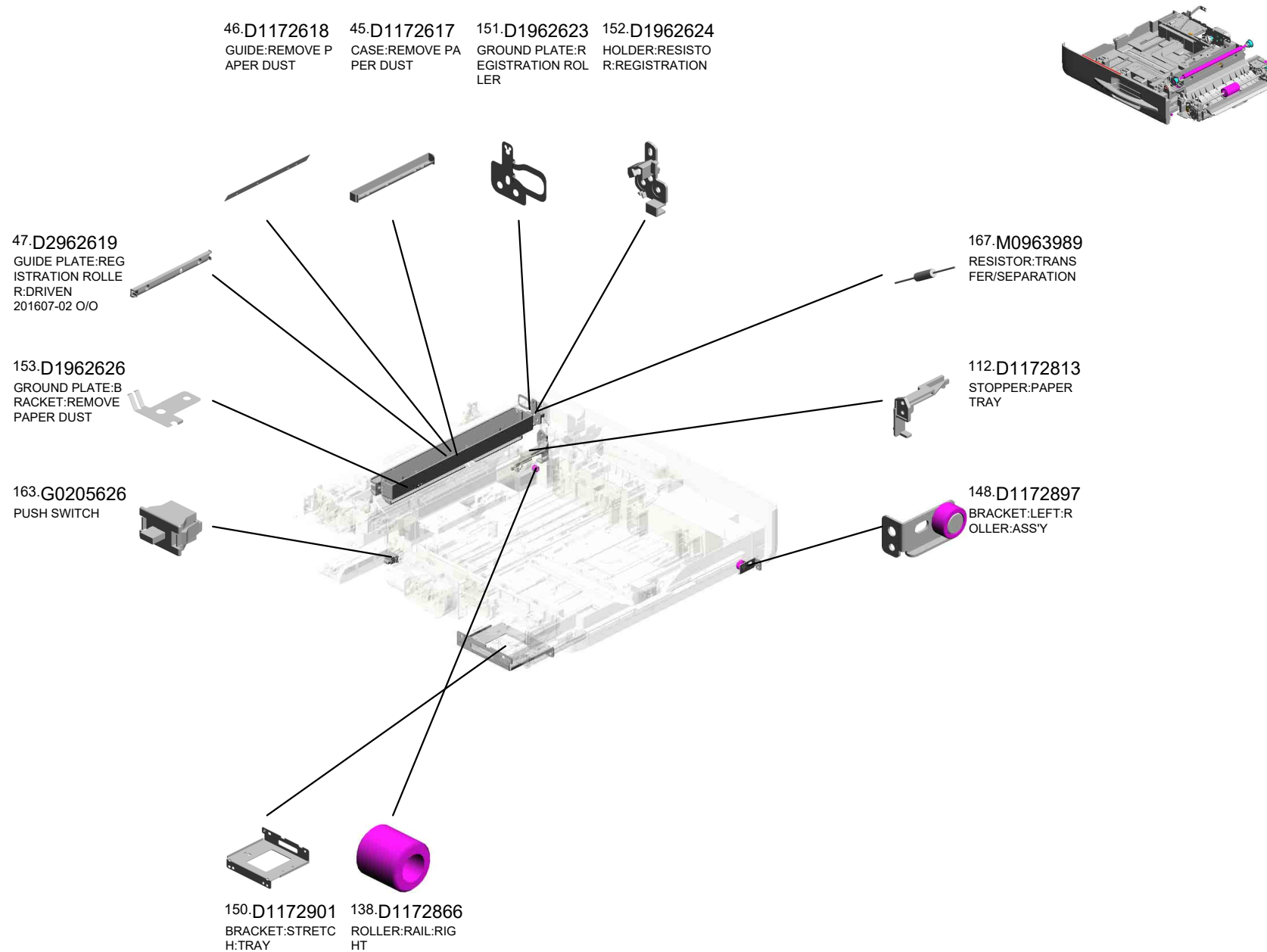
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006 PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006 PAPER FEED



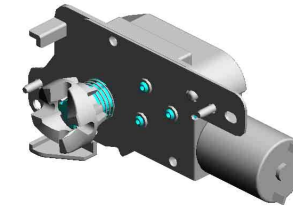
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001
BASE:RISE:ASS'Y

8.04523008N (x2)
TAPPING SCREW - M3X8

27.AB017835
GEAR:RISING TRA
Y:3

26.AB017834
GEAR:RISING TRA
Y:2



41.D1172533
BASE:RISE:ASS'Y

58.D1172660
DC MOTOR:2.6W:B
RUSH

1.03530030N
(x2)
SCREW:M3X3

19.AA080361
PLAIN SHAFT BEA
RING:CASE:RISIN
G TRAY

56.D1172655
BASE:LIFT MOTOR
:PAPER FEED:FRO
NT

144.D1172888
JOINT:BASE:RISE

18.AA063701
COMPRESSION SP
RING:RISING TRAY

28.AB017899
GEAR:RISING TRA
Y:1

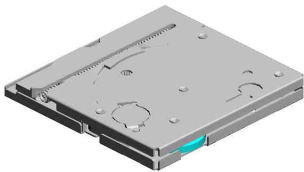
57.D1172656
CASE:RISING TRA
Y

25.AB011541
GEAR:RISING TRA
Y:OUTPUT

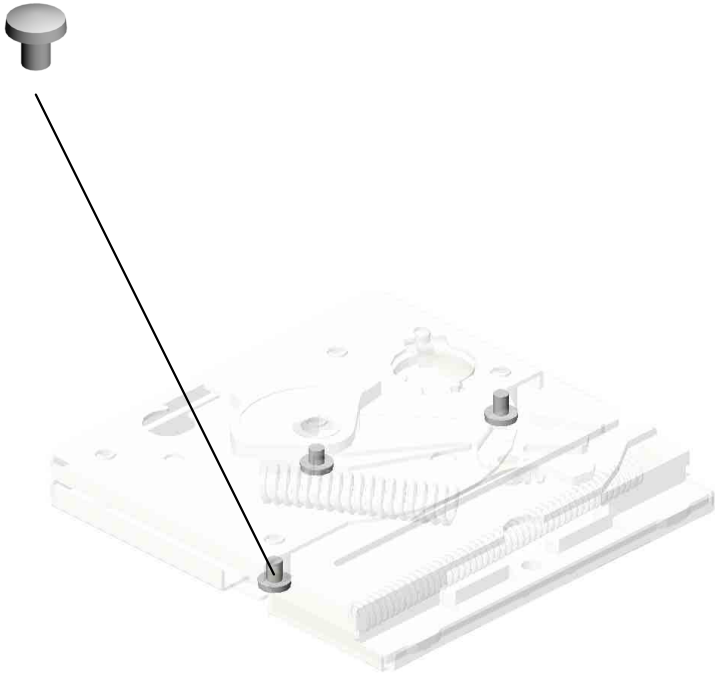
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U006_S002
LEVER:STRETCH:TRAY:UNI:ASS'Y

2-03530040N
(x3)
SCREW - M3X4



149.D1172899
LEVER:STRETCH:T
RAY:UNI:ASS'Y

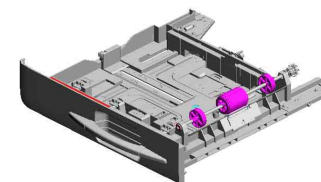


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U006_S003

PAPER TRAY:ASS'Y

20.AA082101 (x2) BUSHING - 6X10X6
 3.04503008N (x7) TAPPING SCREW - M3X8
 5.04504008N TAPPING SCREW - M4X8
 39.B2232936 GEAR - 16Z
 116.D1172819 RACK:BASE:RISE

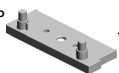


159.D2962800
 [A] PAPER TRAY:ASS'Y
 201612-03 O/O

38.B1043928
 BIAS ROLLER SPACER



107.D1172805
 HOLDER:GRIP:PAPER TRAY



108.D1172806
 GRIP:PAPER TRAY



4.04503010N (x7)
 TAPPING SCREW - M3X10



109.D1172807
 LEVER:RELEASE:PAPER TRAY



115.D1172816
 SHAFT:BASE:RISE



113.D1172814
 PRESSURE PLATE :BASE:RISE



17.AA063629 (x2)
 SPRING - 2.8N



110.D1172808
 STOPPER:GUIDE PLATE:BASE:RISE



10.04543008Q
 TAPPING SCREW: 3X8



36.B0442751
 JOINT - PAPER FEED ROLLER



11.06220120E
 SPRING PIN - 2X12 MM



37.B0442756
 SPRING - PAPER FEED ROLLER



14.08050104
 RETAINING RINGS -E:SILENCER:DIA4

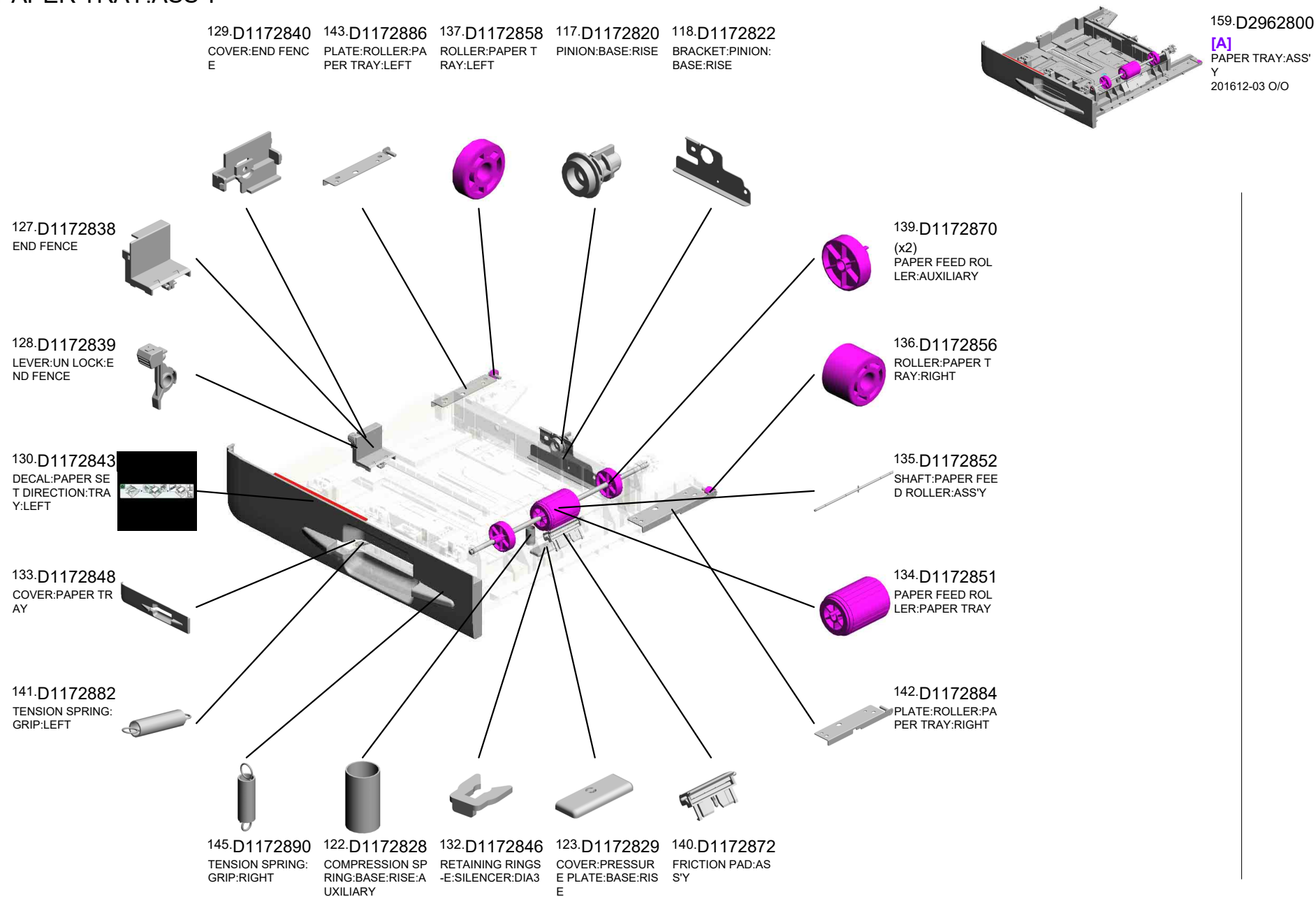


111.D1172809
 TENSION SPRING: BASE:RISE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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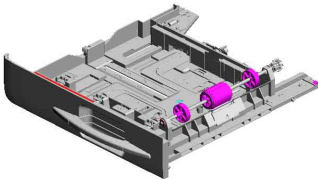
U006_S003 PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

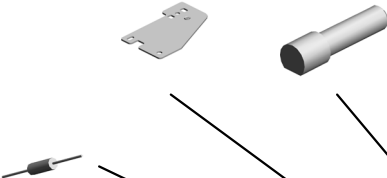
U006_S003
PAPER TRAY:ASS'Y

162.D1962849 146.D1172894
BRACKET:PIN:STR SHAFT:PINION:BA
ETCH:TRAY:PEEN SE:RISE



159.D2962800
[A]
PAPER TRAY:ASS'
Y
201612-03 O/O

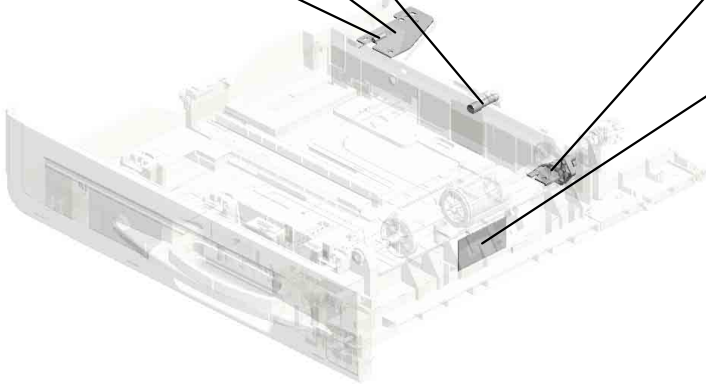
167.M0963989
RESISTOR:TRANS
FER/SEPARATION



160.D1962817
LEVER:BASE:RISE



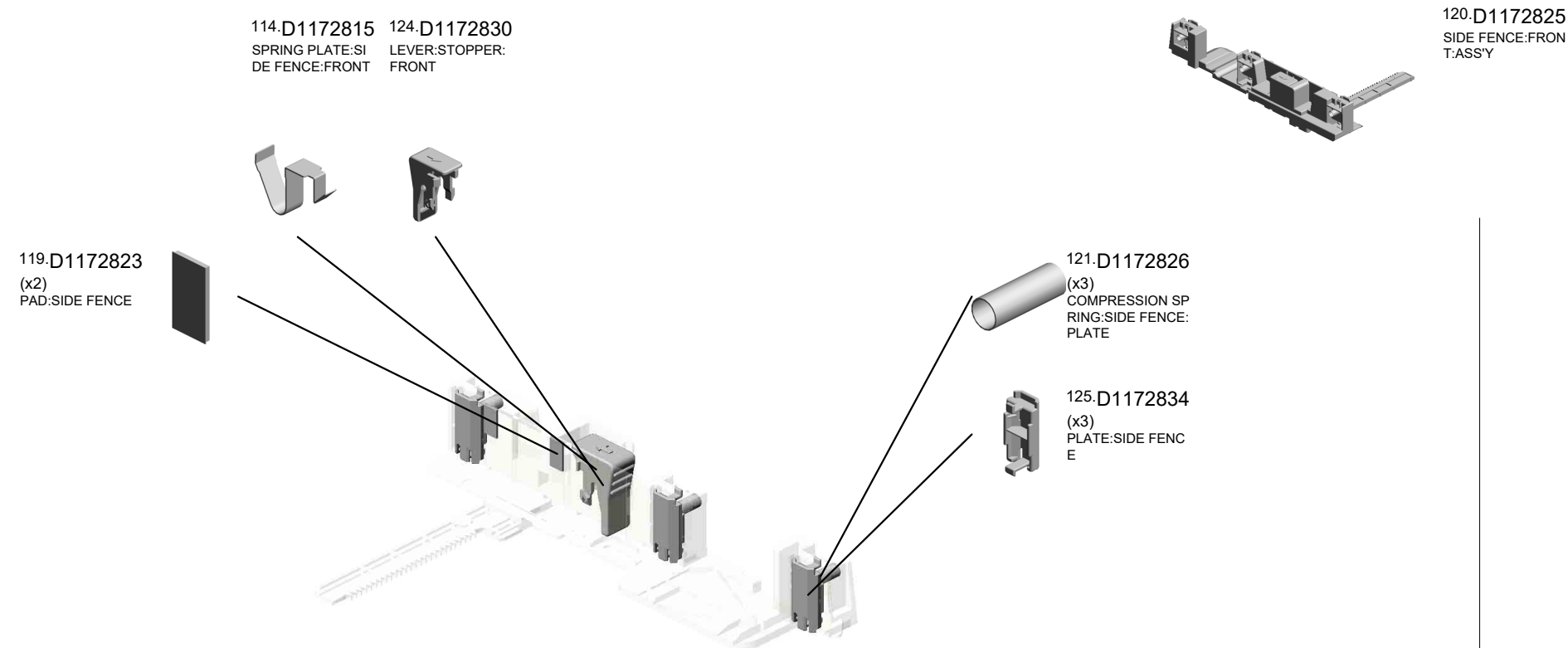
147.D1172896
SHEET:PLATE:FRI
CTION PAD



D1962800
[A]
PAPER TRAY:ASS'
Y
201612-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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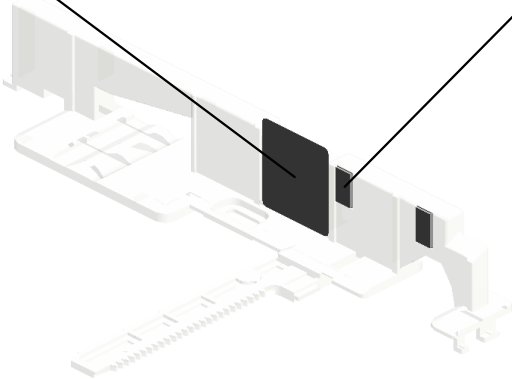
U006_S003_S001
SIDE FENCE:FRONT:ASS'Y



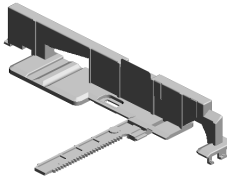
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S003_S002
SIDE FENCE:REAR:ASS'Y

131.D1172844
DECAL:SIDE FENC
E:REAR



119.D1172823
(x2)
PAD:SIDE FENCE



126.D2962836
[A]
SIDE FENCE:REAR
:ASS'Y
201612-02 O/O

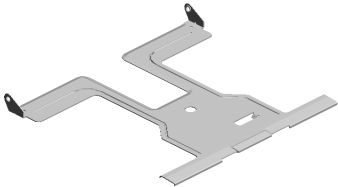


D1172836
[A]
SIDE FENCE:REAR
:ASS'Y
201612-02 O/O

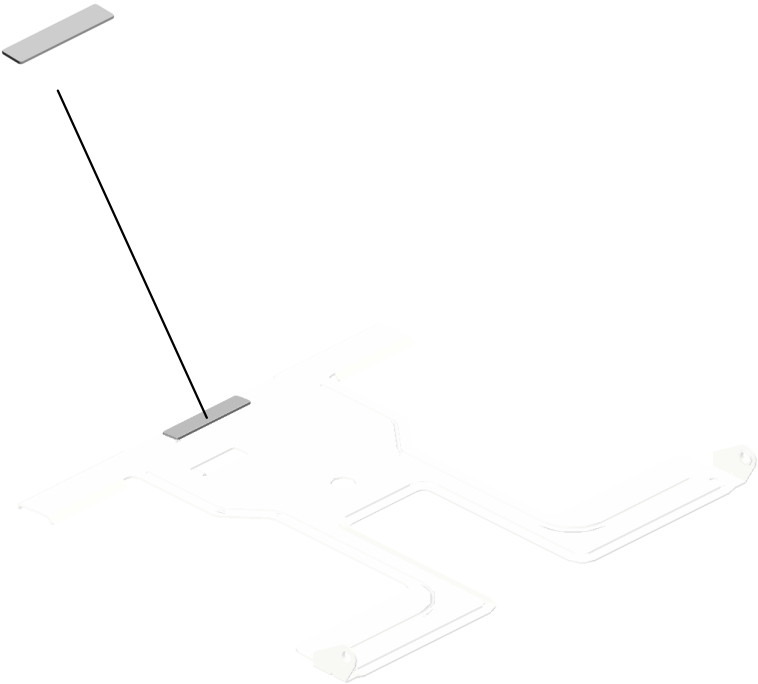
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S003_S003
BASE:TRAY:ASS'Y

164.G5553069
BASEPAD

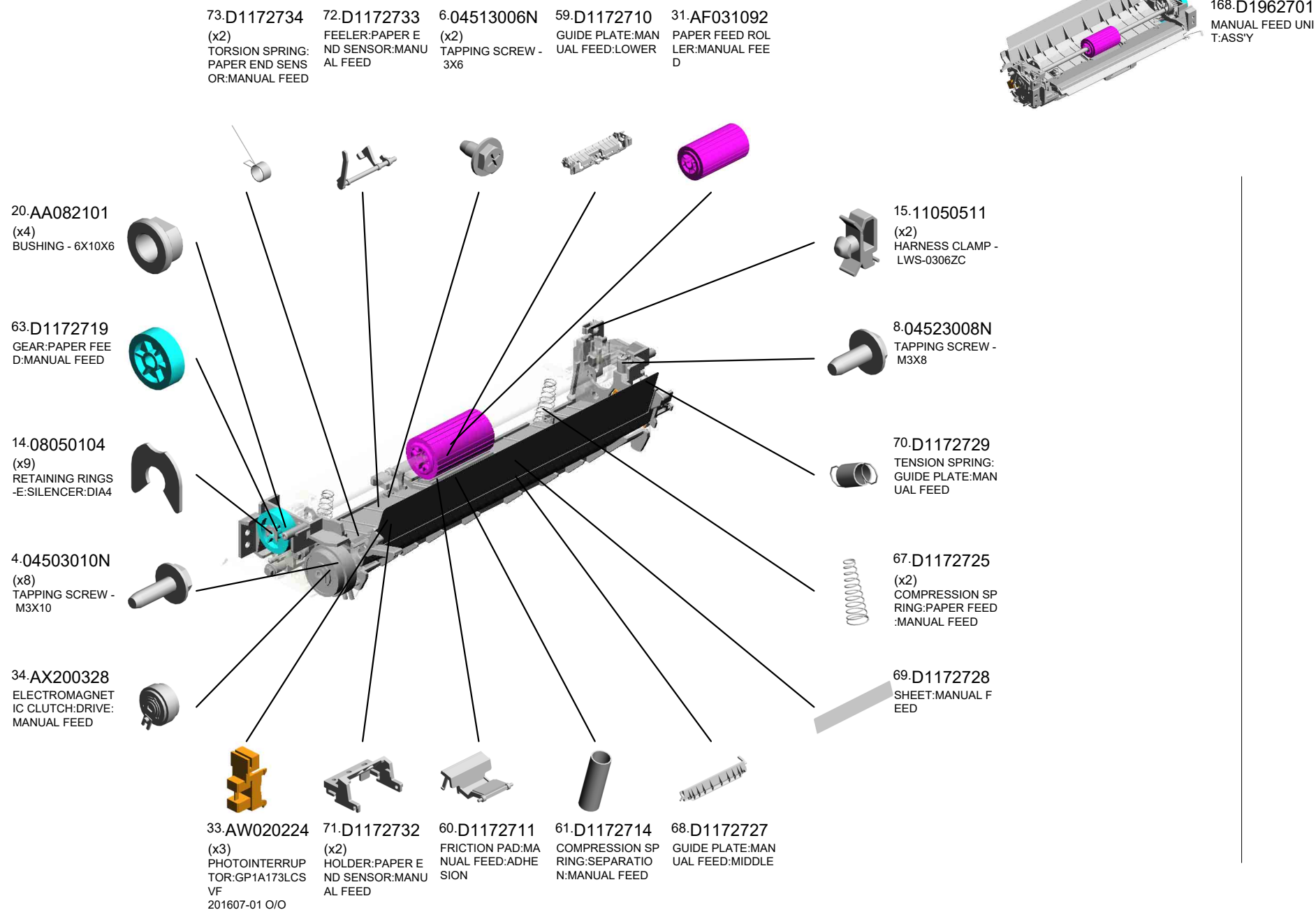


161.D1962845
BASE:TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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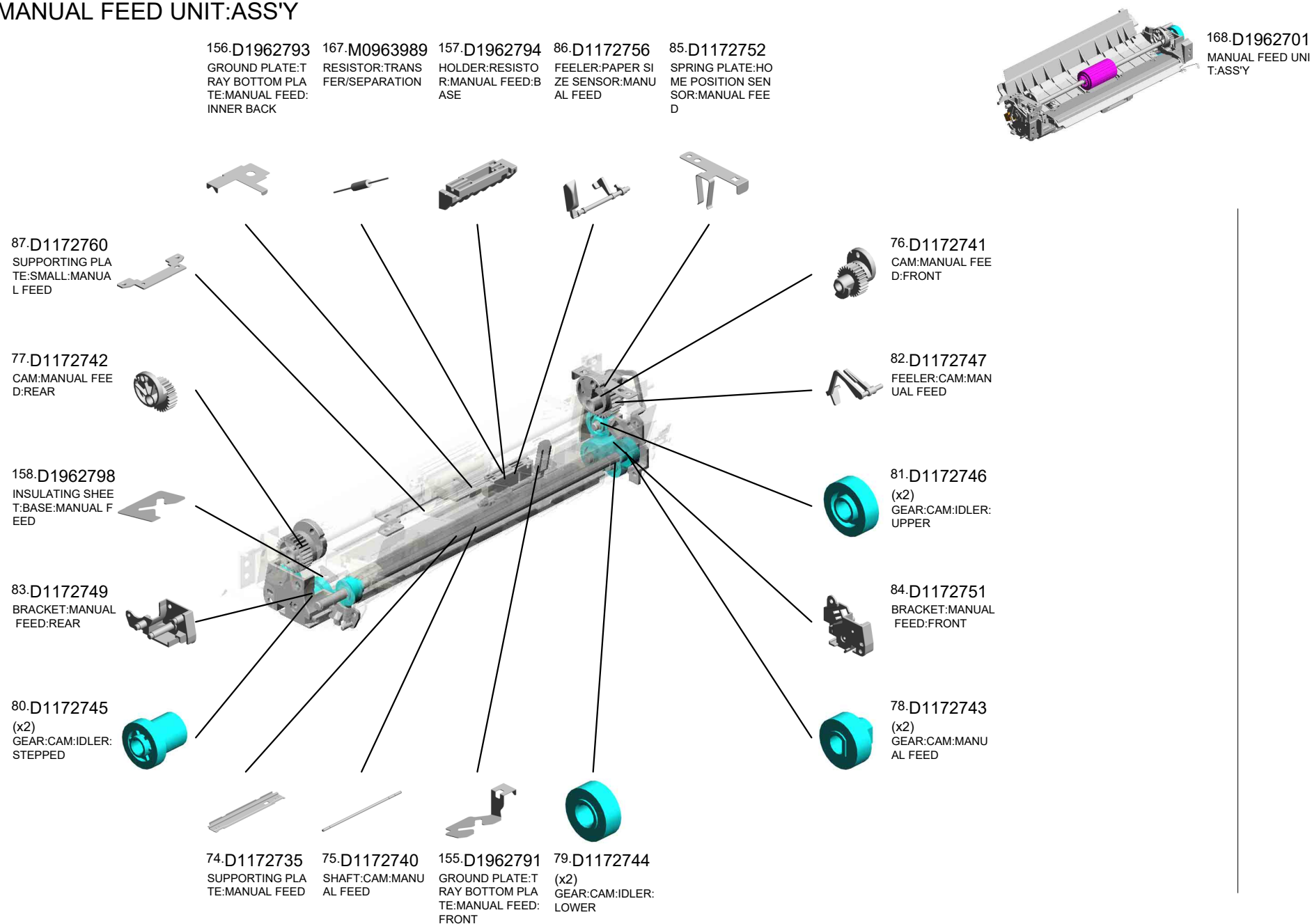
U006_S004 MANUAL FEED UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S004

MANUAL FEED UNIT:ASS'Y

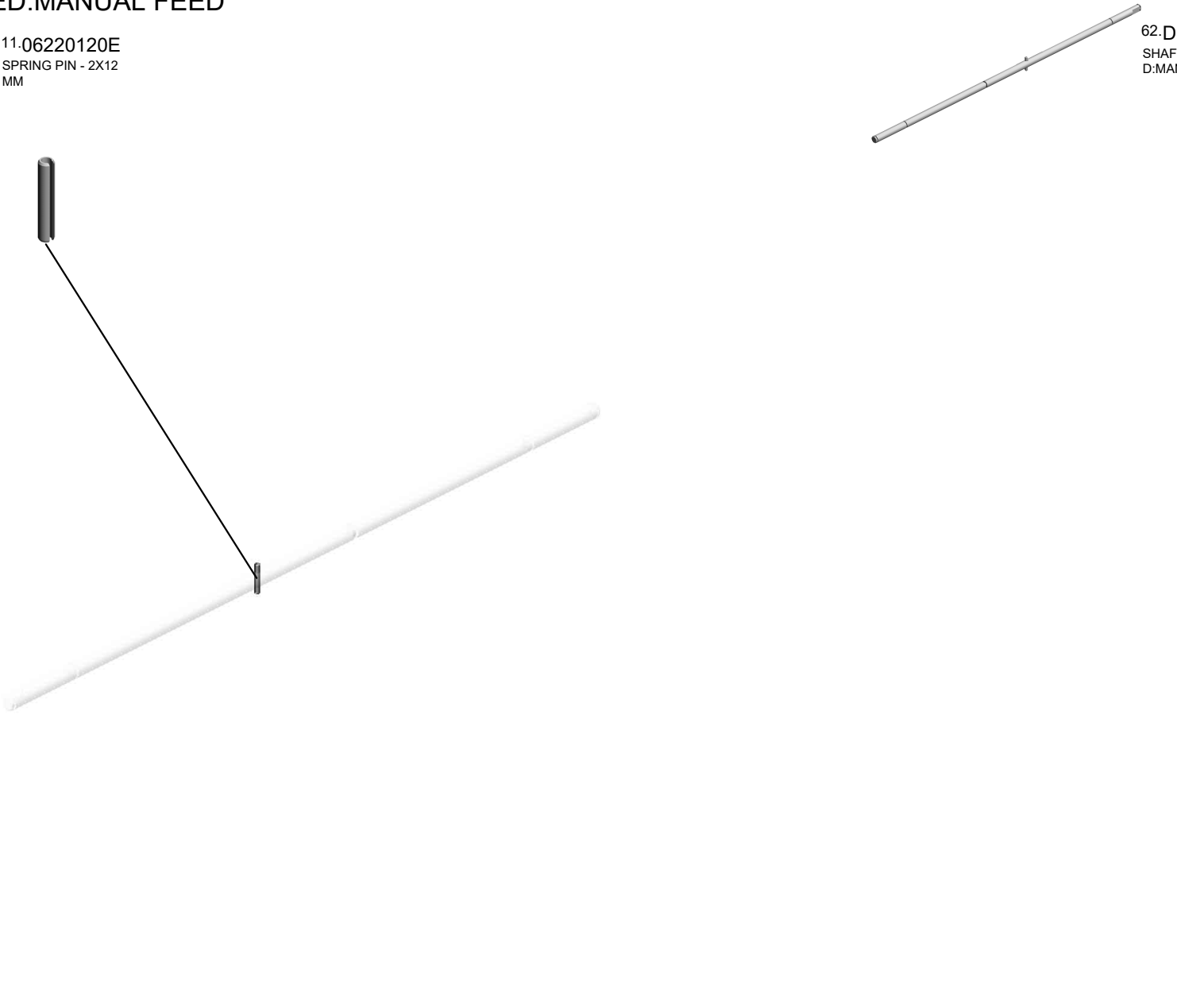


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S004_S001
SHAFT:PAPER FEED:MANUAL FEED

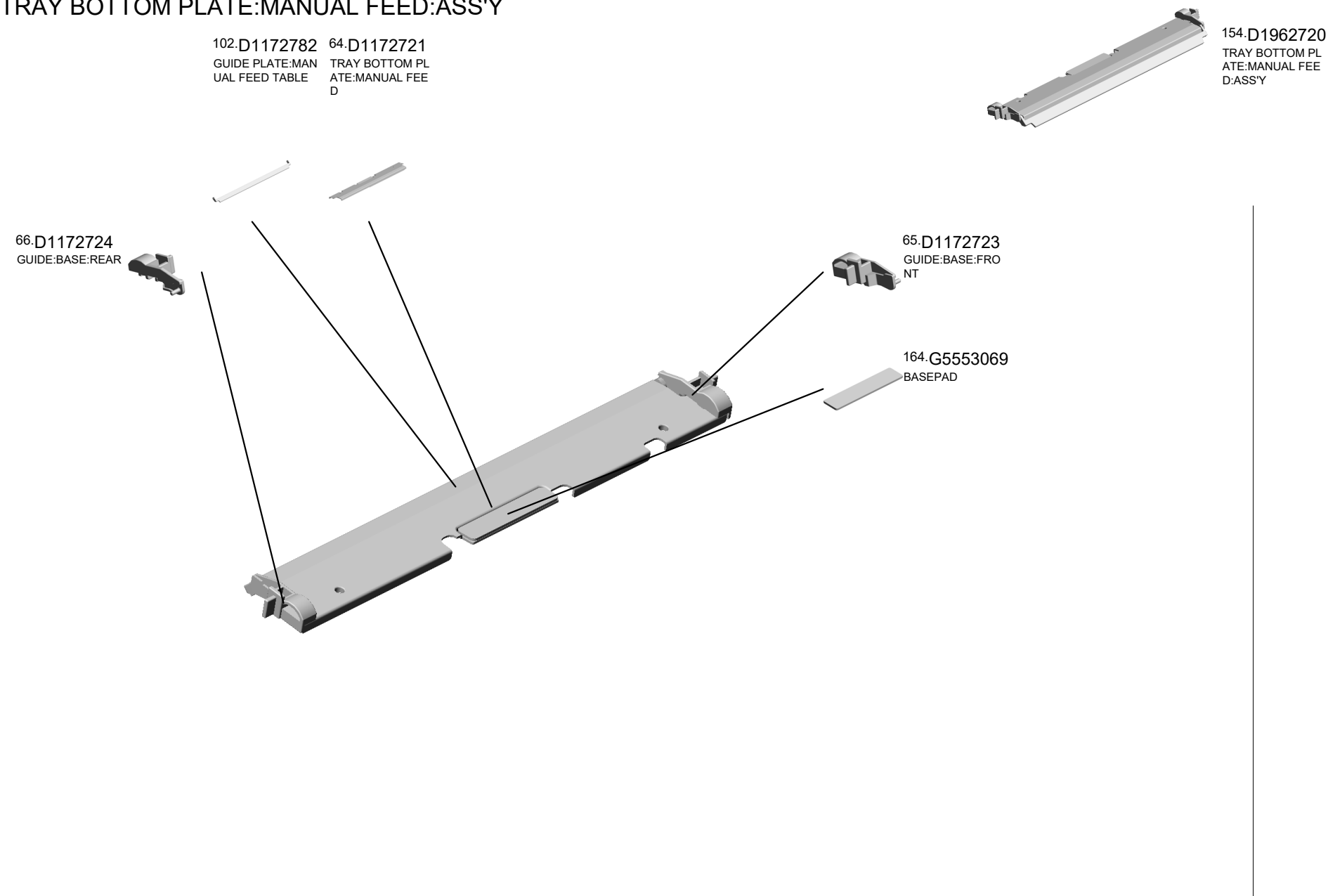
11.06220120E
SPRING PIN - 2X12
MM

62.D1172717
SHAFT:PAPER FEE
D:MANUAL FEED



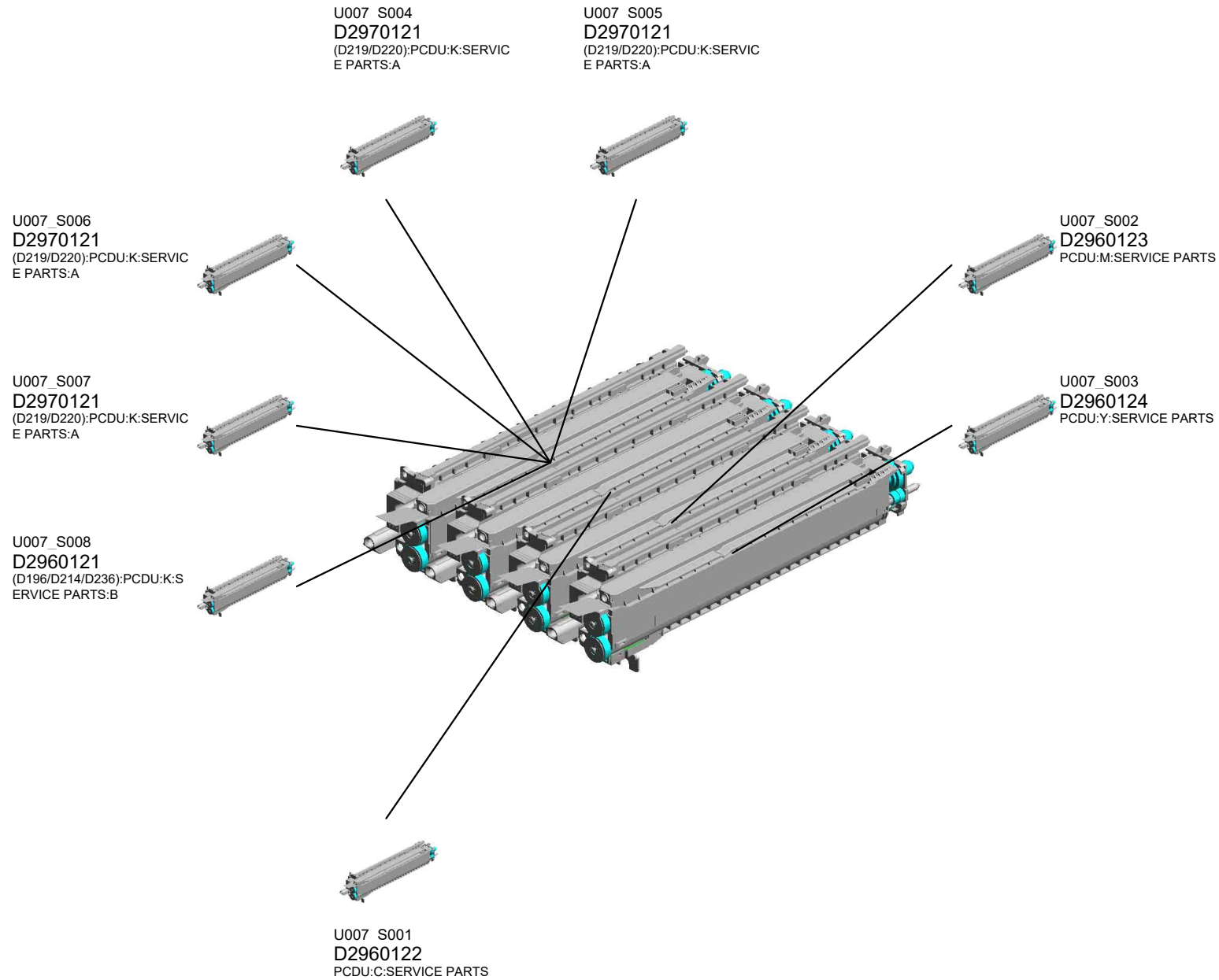
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U006_S004_S002
TRAY BOTTOM PLATE:MANUAL FEED:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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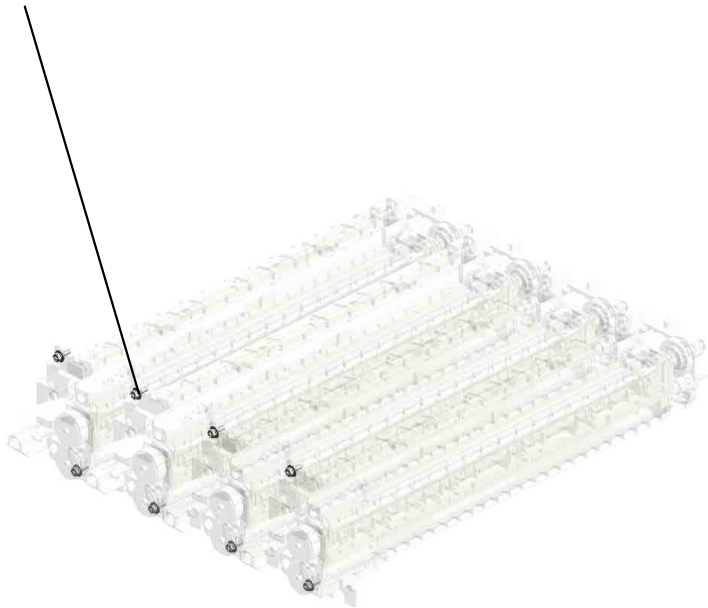
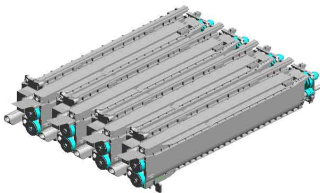
U007.PCDU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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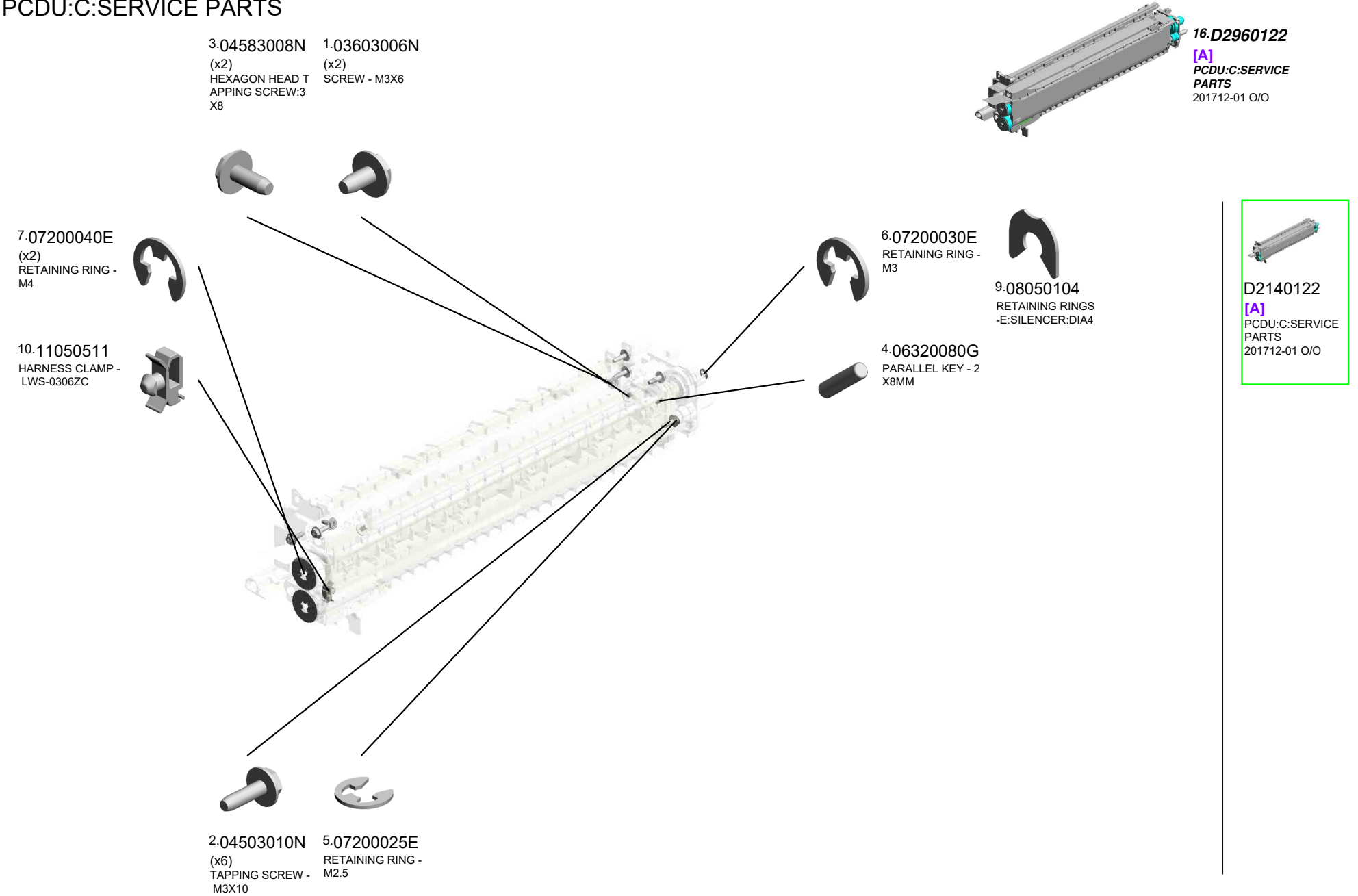
U007
PCDU

8-08046128
(x8)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



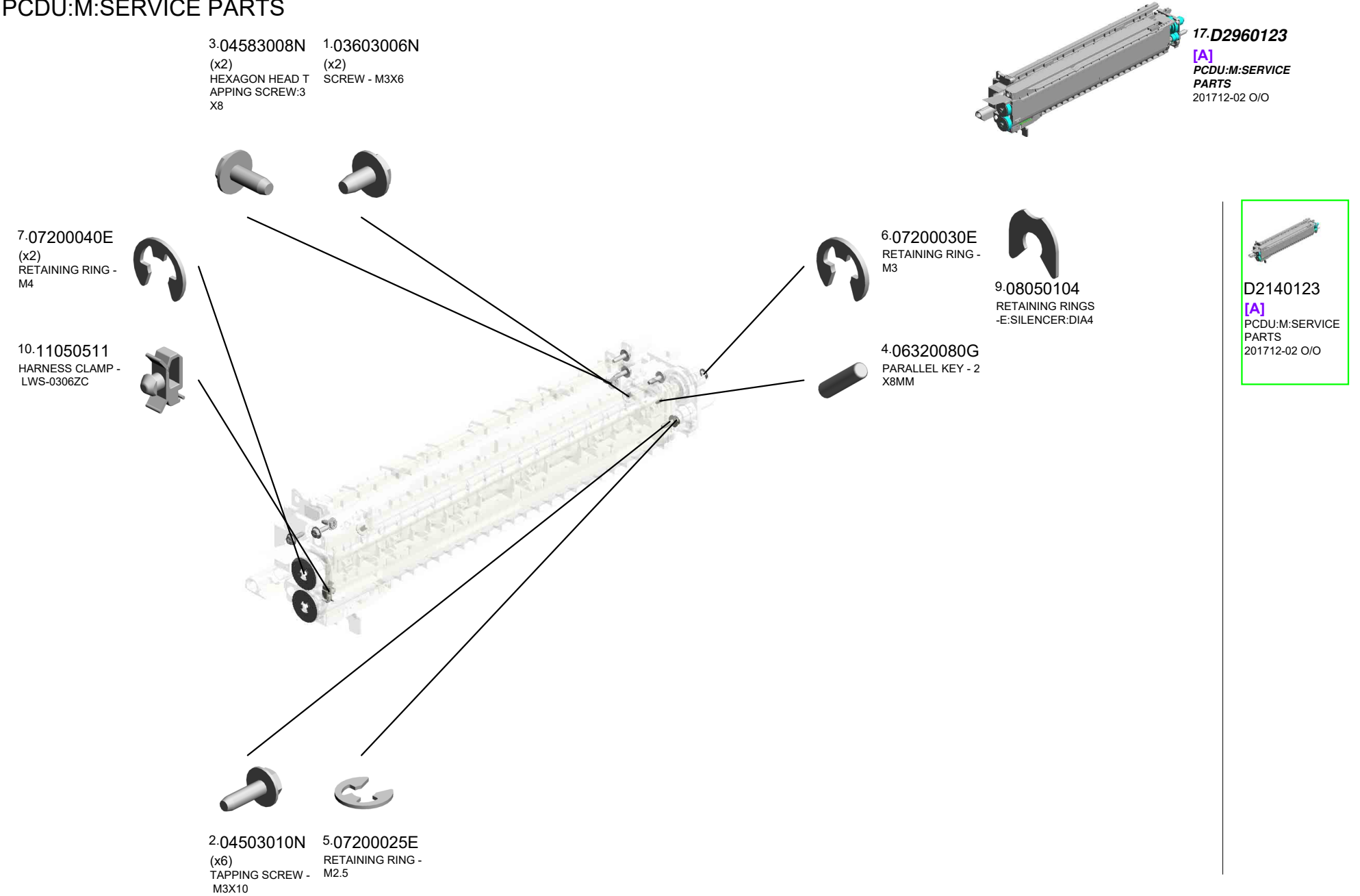
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S001
PCDU:C:SERVICE PARTS



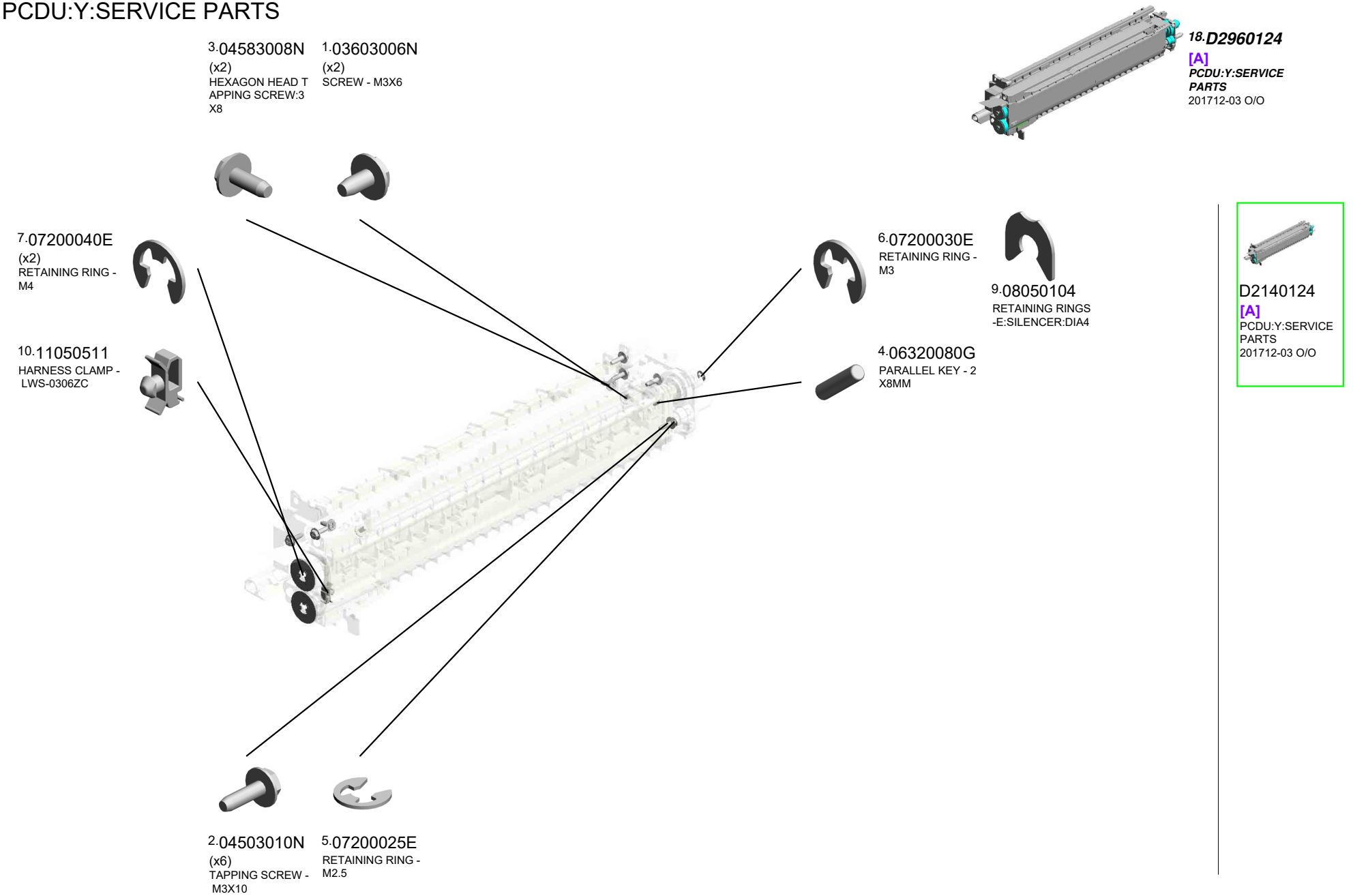
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S002
PCDU:M:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U007_S003
PCDU:Y:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

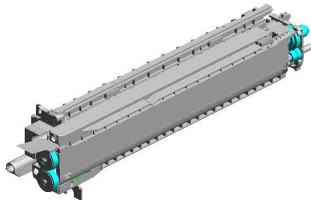
U007_S004
(D219/D220):PCDU:K:SERVICE PARTS:A

- 9.08050104

RETAINING RINGS
-E:SILENCER:DIA4
- 3.04583008N

(x2)
HEXAGON HEAD TAPPING SCREW:3
X8
- 1.03603006N

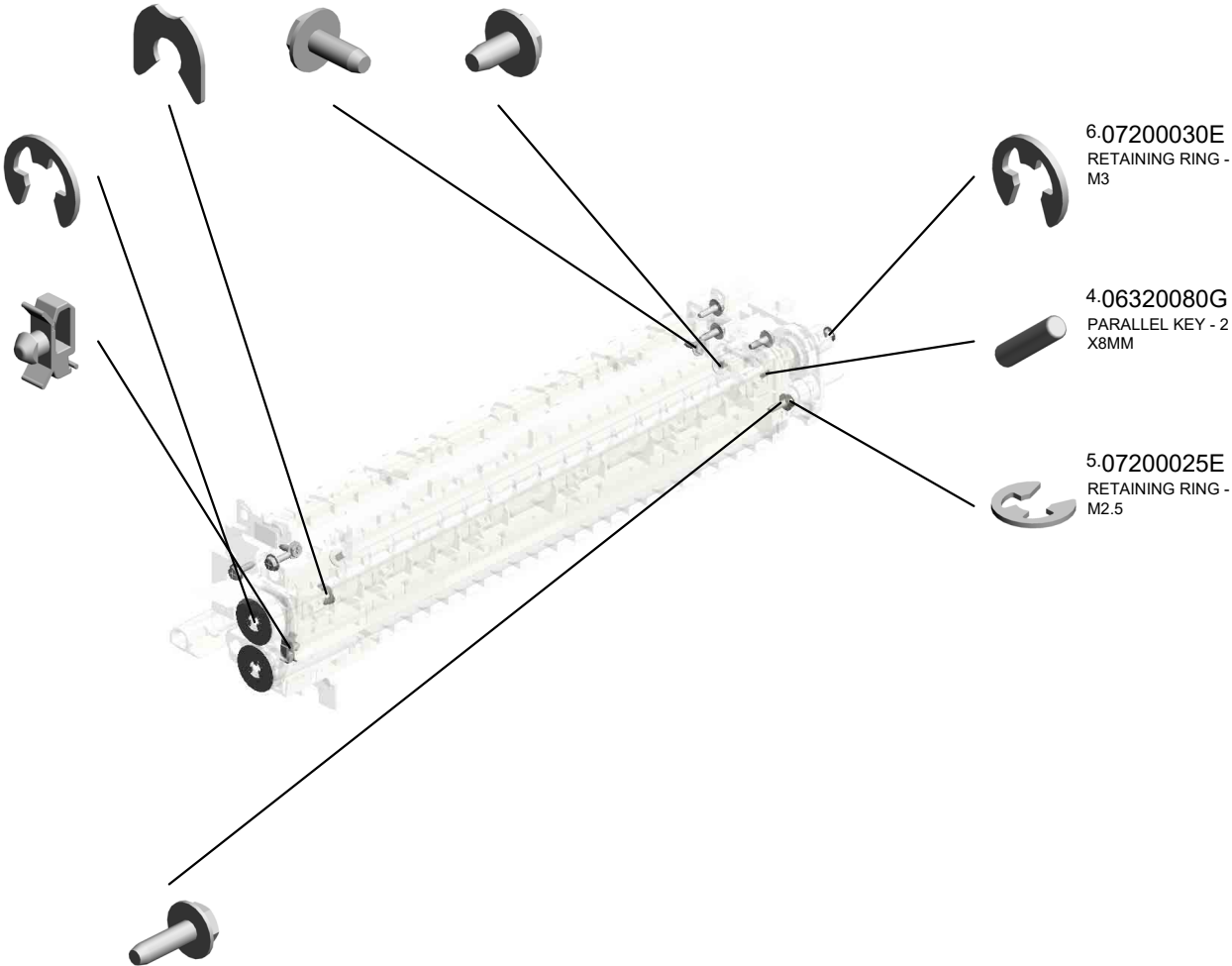
(x2)
SCREW - M3X6



11.D2970121
[A]
(D219/D220):PCDU:
K:SERVICE PARTS
:A
201612-04 O/O

7.07200040E
(x2)
RETAINING RING -
M4

10.11050511
HARNESS CLAMP -
LWS-0306ZC



2.04503010N
(x6)
TAPPING SCREW -
M3X10

6.07200030E
RETAINING RING -
M3

4.06320080G
PARALLEL KEY - 2
X8MM

5.07200025E
RETAINING RING -
M2.5

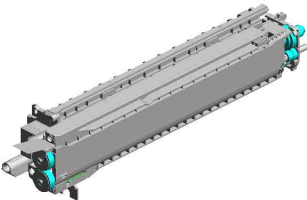


D2140121
[A]
(D219/D220):PCDU:
BK:SERVICE PART
S
201612-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U007_S005
(D219/D220):PCDU:K:SERVICE PARTS:A

9.08050104 3.04583008N 1.03603006N
RETAINING RINGS (x2) (x2)
-E:SILENCER:DIA4 HEXAGON HEAD TAPPING SCREW:3 SCREW - M3X6
X8



11.D2970121
[A]
(D219/D220):PCDU:
K:SERVICE PARTS
:A
201612-04 O/O

7.07200040E
(x2)
RETAINING RING -
M4

10.11050511
HARNESS CLAMP -
LWS-0306ZC

6.07200030E
RETAINING RING -
M3

4.06320080G
PARALLEL KEY - 2
X8MM

5.07200025E
RETAINING RING -
M2.5

2.04503010N
(x6)
TAPPING SCREW -
M3X10



D2140121
[A]
(D219/D220):PCDU:
BK:SERVICE PART
S
201612-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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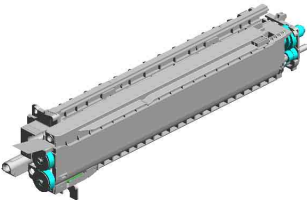
U007_S006
(D219/D220):PCDU:K:SERVICE PARTS:A

- 9.08050104

RETAINING RINGS
-E:SILENCER:DIA4
- 3.04583008N

(x2)
HEXAGON HEAD TAPPING SCREW:3
X8
- 1.03603006N

(x2)
SCREW - M3X6



11.D2970121
[A]
(D219/D220):PCDU:
K:SERVICE PARTS
:A
201612-04 O/O

7.07200040E
(x2)
RETAINING RING -
M4

10.11050511
HARNESS CLAMP -
LWS-0306ZC

6.07200030E
RETAINING RING -
M3

4.06320080G
PARALLEL KEY - 2
X8MM

5.07200025E
RETAINING RING -
M2.5

2.04503010N
(x6)
TAPPING SCREW -
M3X10



D2140121
[A]
(D219/D220):PCDU:
BK:SERVICE PART
S
201612-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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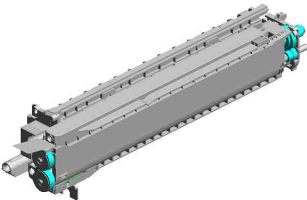
U007_S007
(D219/D220):PCDU:K:SERVICE PARTS:A

- 9.08050104

RETAINING RINGS
-E:SILENCER:DIA4
- 3.04583008N

(x2)
HEXAGON HEAD TAPPING SCREW:3
X8
- 1.03603006N

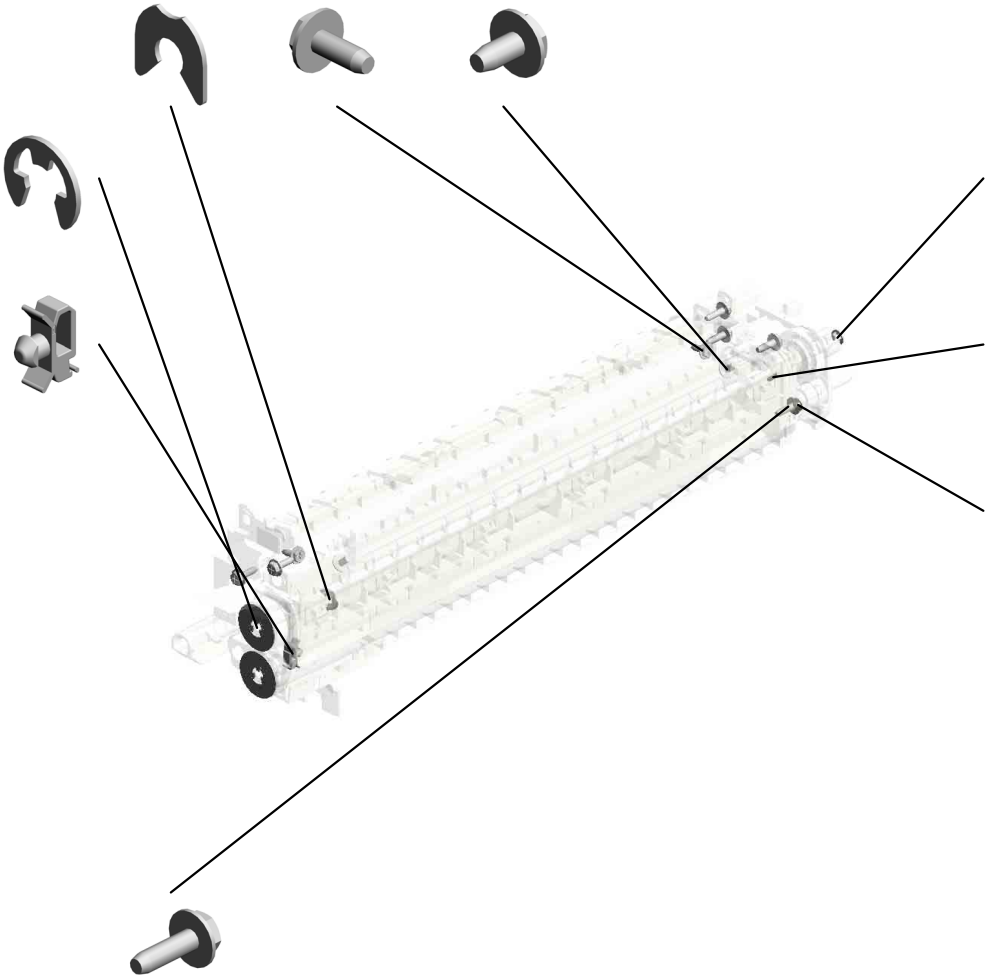
(x2)
SCREW - M3X6



11.D2970121
[A]
(D219/D220):PCDU:
K:SERVICE PARTS
:A
201612-04 O/O

7.07200040E
(x2)
RETAINING RING -
M4

10.11050511
HARNESS CLAMP -
LWS-0306ZC



6.07200030E
RETAINING RING -
M3

4.06320080G
PARALLEL KEY - 2
X8MM

5.07200025E
RETAINING RING -
M2.5

2.04503010N
(x6)
TAPPING SCREW -
M3X10

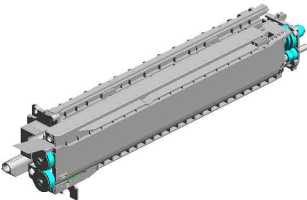


D2140121
[A]
(D219/D220):PCDU:
BK:SERVICE PART
S
201612-04 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U007_S008
(D196/D214/D236):PCDU:K:SERVICE PARTS:B

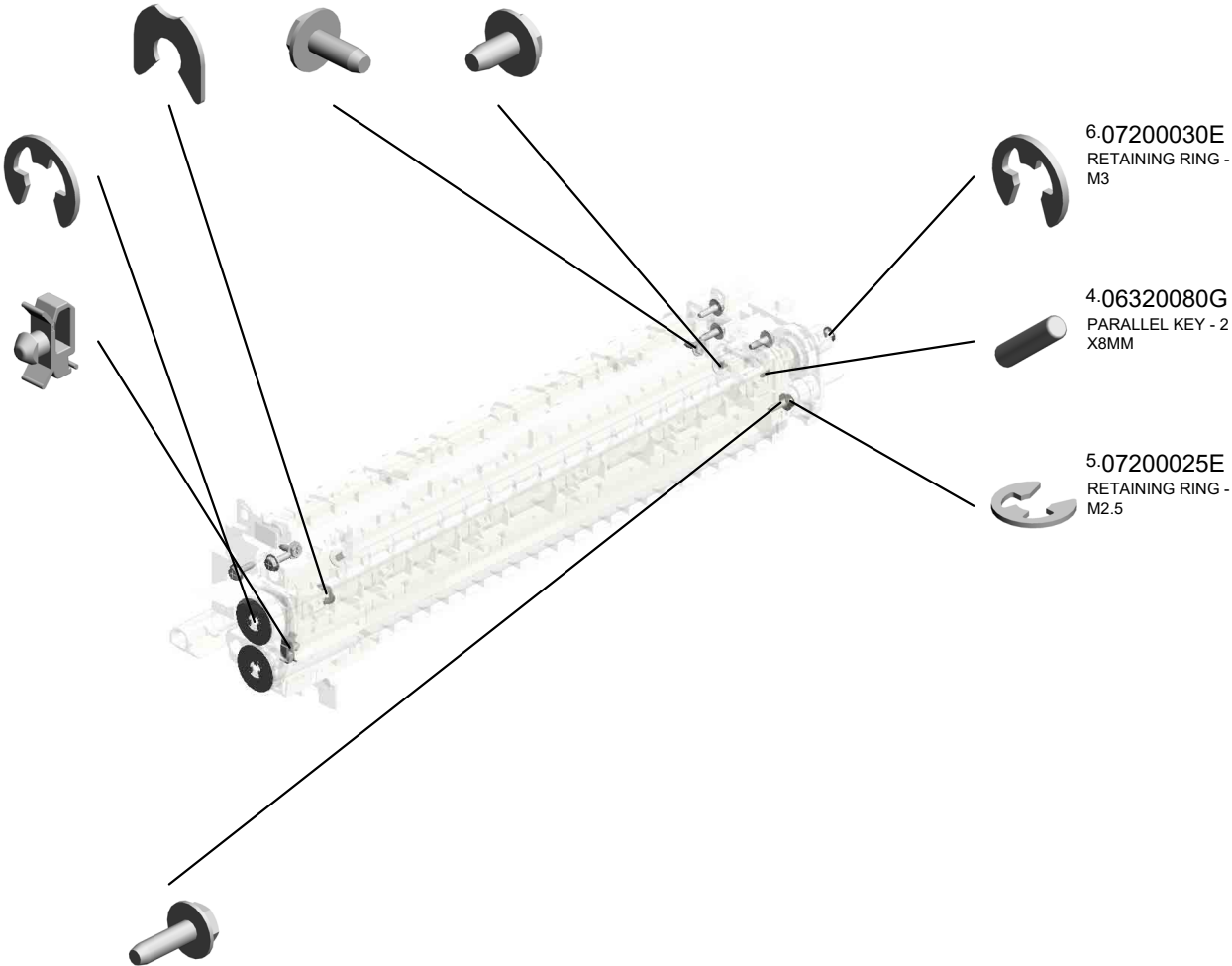
9.08050104 3.04583008N 1.03603006N
RETAINING RINGS (x2) (x2)
-E:SILENCER:DIA4 HEXAGON HEAD TAPPING SCREW:3 SCREW - M3X6
X8



15.D2960121
[A]
(D196/D214/D236):
PCDU:K:SERVICE
PARTS:B
201704-01 O/O

7.07200040E
(x2)
RETAINING RING -
M4

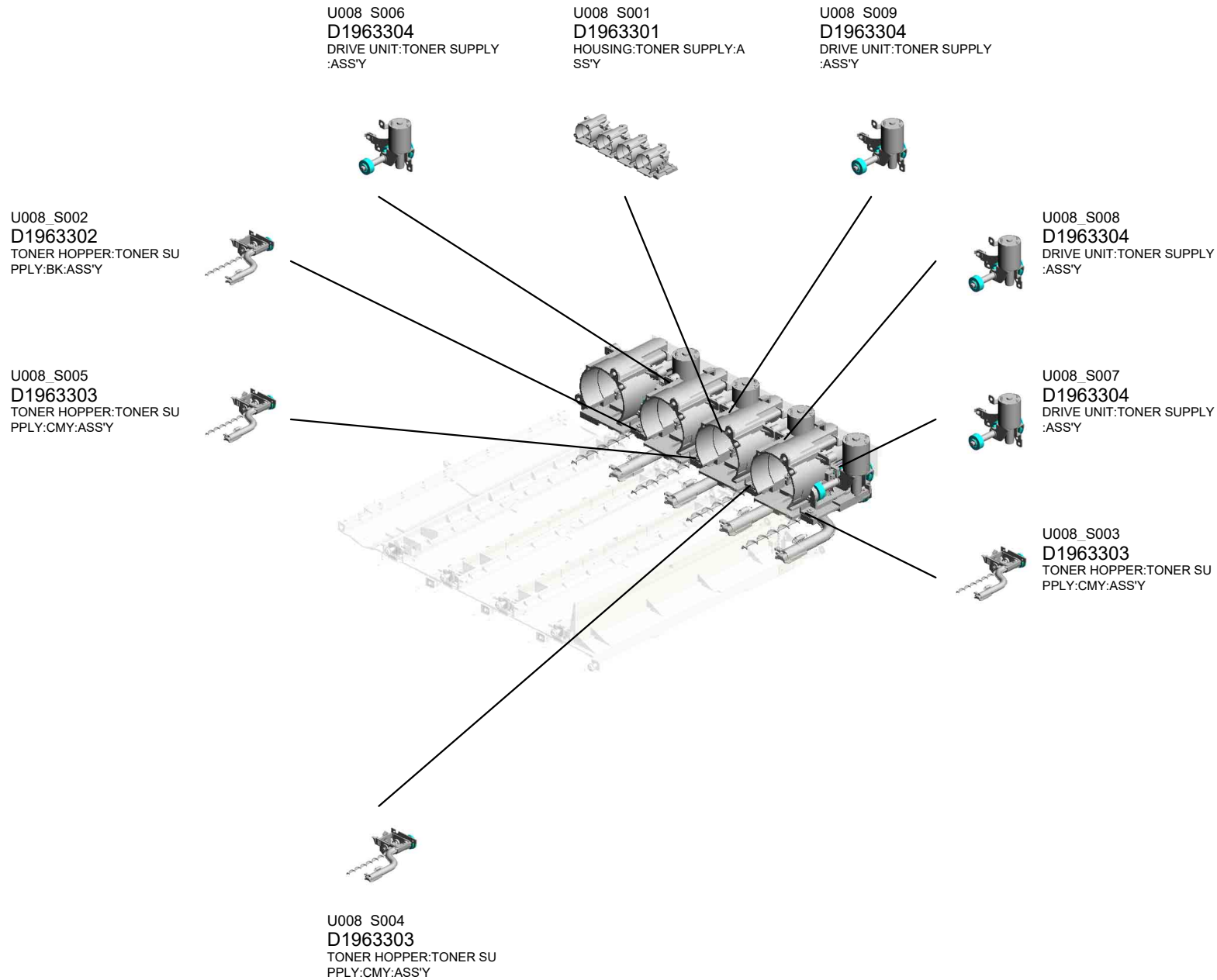
10.11050511
HARNESS CLAMP -
LWS-0306ZC



D2140125
[A]
(D196/D214/D236):
PCDU:BK:SERVICE
PARTS
201704-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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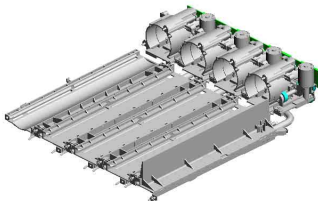
U008.DEVELOPMENT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008
DEVELOPMENT

22.D1173395 21.D1173394
GROUND PLATE:R (x3)
AIL:BASE:MAIN GROUND PLATE:R
AIL:BASE



3.04583008N
(x13)
HEXAGON HEAD T
APPING SCREW:3
X8

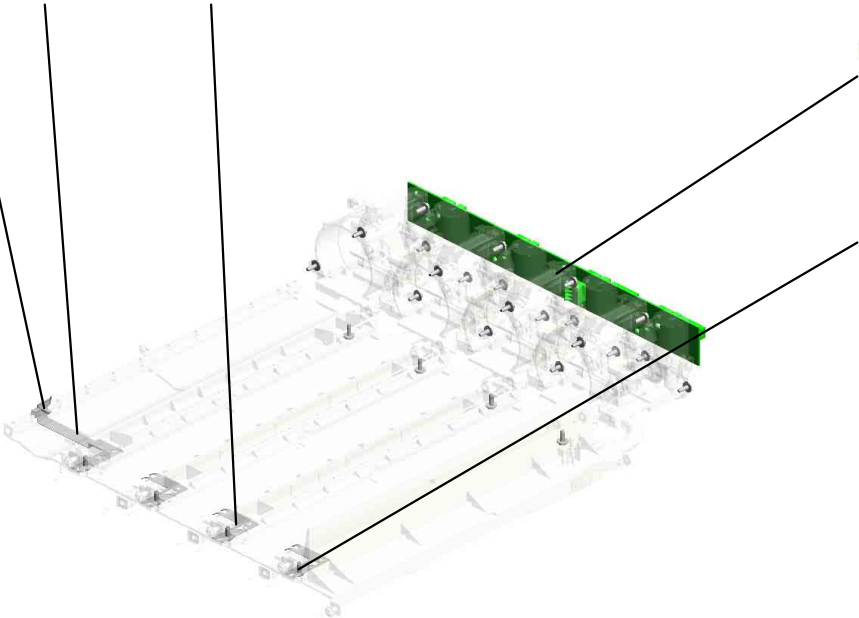


3.04583008N(x 4)
HEXAGON HEAD TAPPING SCREW:3X
8

20.D1965160
PCB:BRB



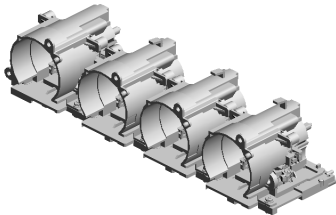
4.04583010N
(x16)
HEXAGON HEAD T
APPING SCREW:3
X10



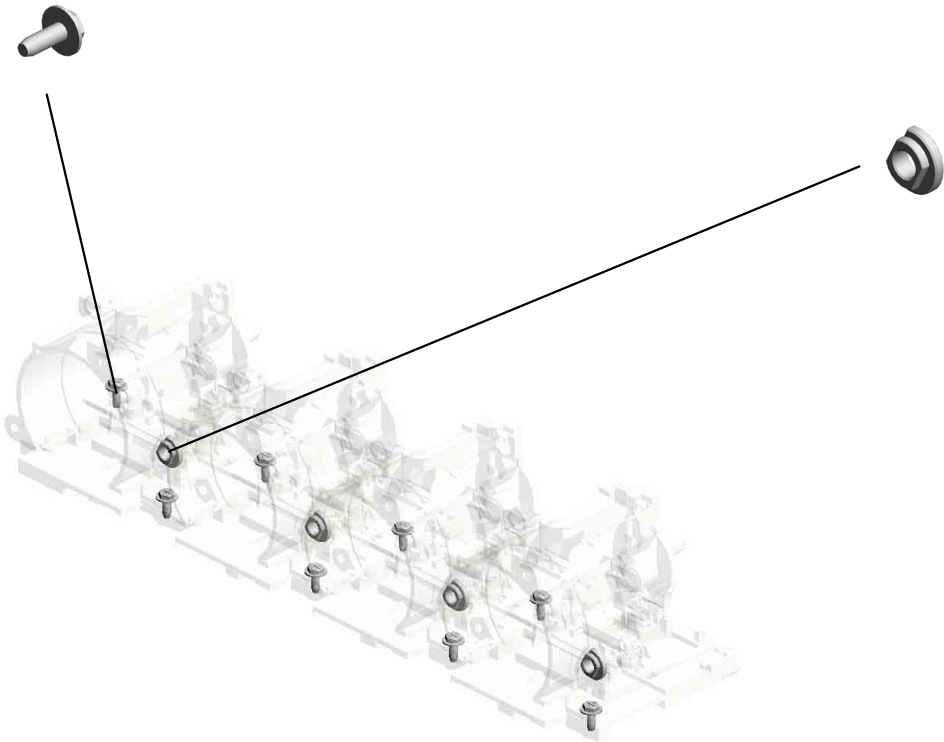
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S001
HOUSING:TONER SUPPLY:ASS'Y

2.04503008N
(x8)
TAPPING SCREW -
M3X8



15.D1963301
HOUSING:TONER
SUPPLY:ASS'Y

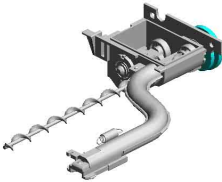


8.D1173354
(x4)
COLLAR:TONER S
UPPLY:HOUSING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S002
TONER HOPPER:TONER SUPPLY:BK:ASS'Y

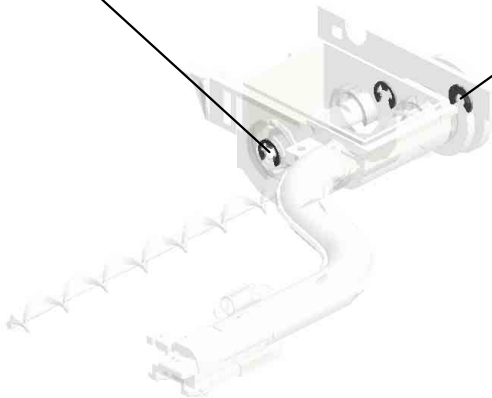
5.07200030E
(x2)
RETAINING RING -
M3



16.D1963302
TONER HOPPER:T
ONER SUPPLY:BK:
ASS'Y



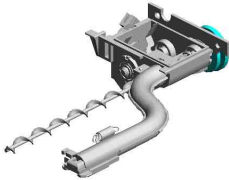
6.08050103
RETAINING RINGS
-E:SILENCER:DIA3



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S003
TONER HOPPER:TONER SUPPLY:CMY:ASS'Y

5.07200030E 2.04503008N
(x2) TAPPING SCREW -
RETAINING RING - M3X8
M3



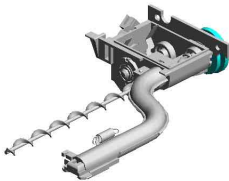
17.D1963303
TONER HOPPER:T
ONER SUPPLY:CM
Y:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S004
TONER HOPPER:TONER SUPPLY:CMY:ASS'Y

5.07200030E 2.04503008N
(x2) TAPPING SCREW -
RETAINING RING - M3X8
M3



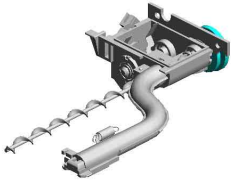
17.D1963303
TONER HOPPER:T
ONER SUPPLY:CM
Y:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S005
TONER HOPPER:TONER SUPPLY:CMY:ASS'Y

5.07200030E 2.04503008N
(x2) TAPPING SCREW -
RETAINING RING - M3X8
M3

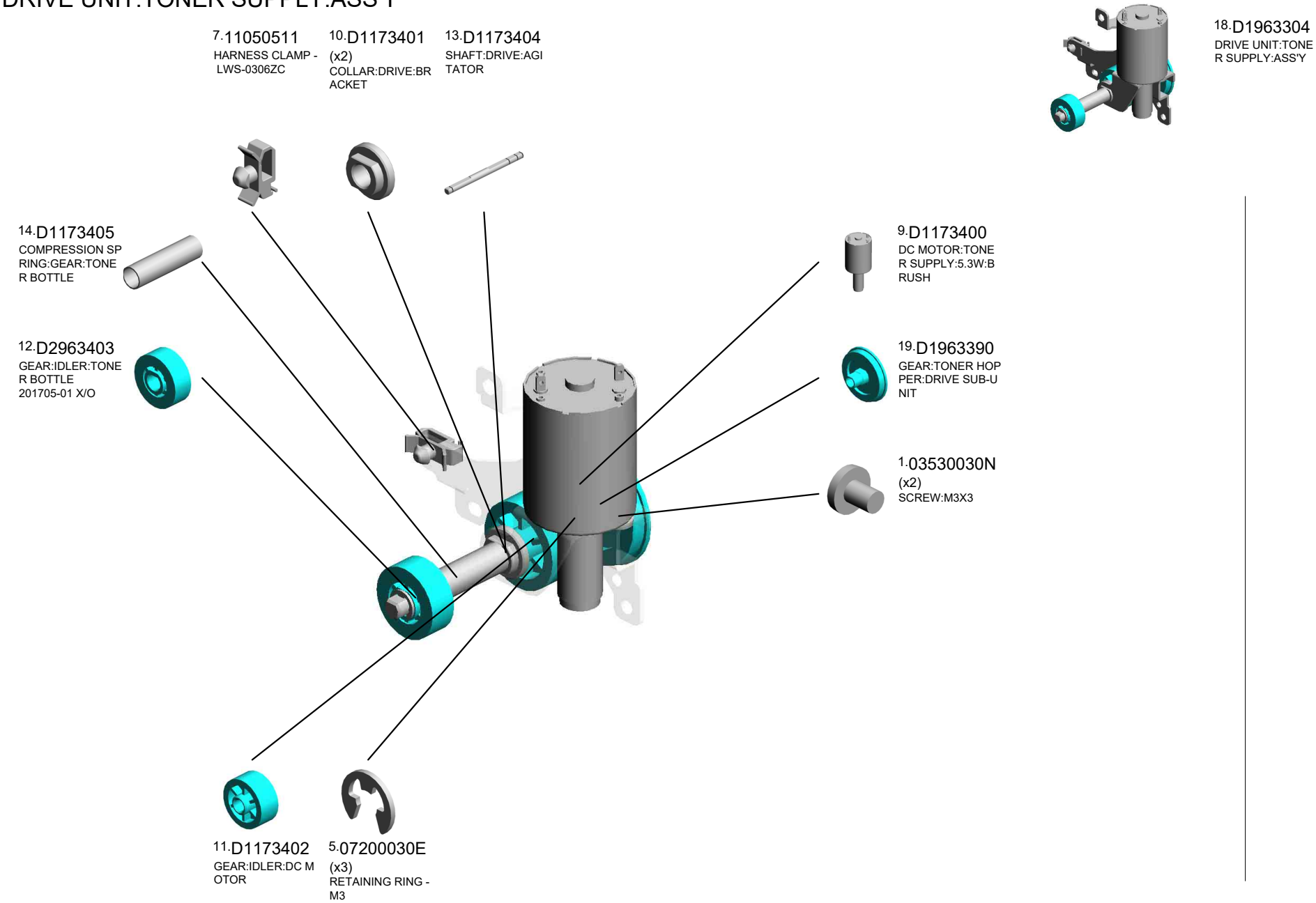


17.D1963303
TONER HOPPER:T
ONER SUPPLY:CM
Y:ASS'Y



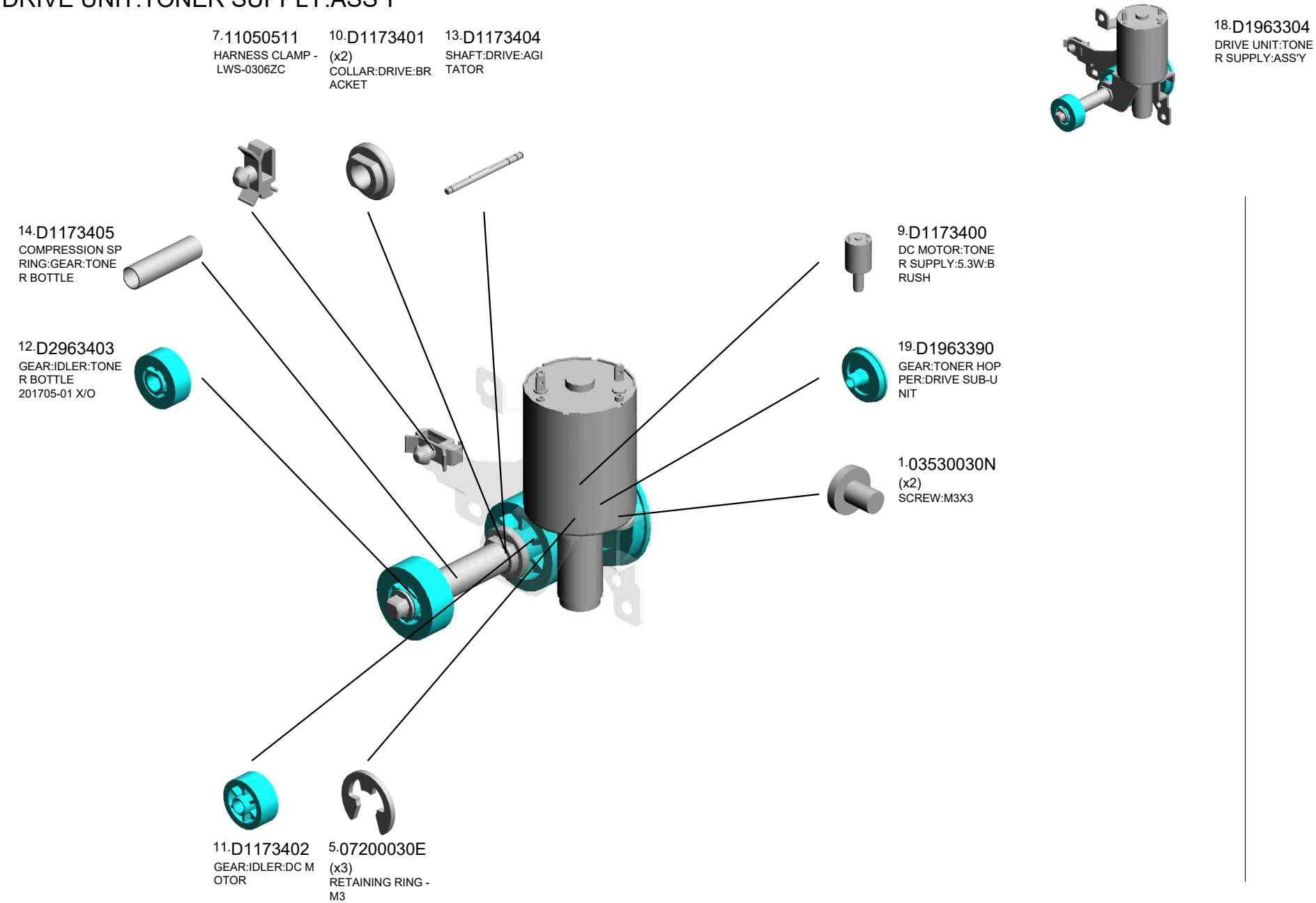
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S006
DRIVE UNIT:TONER SUPPLY:ASS'Y



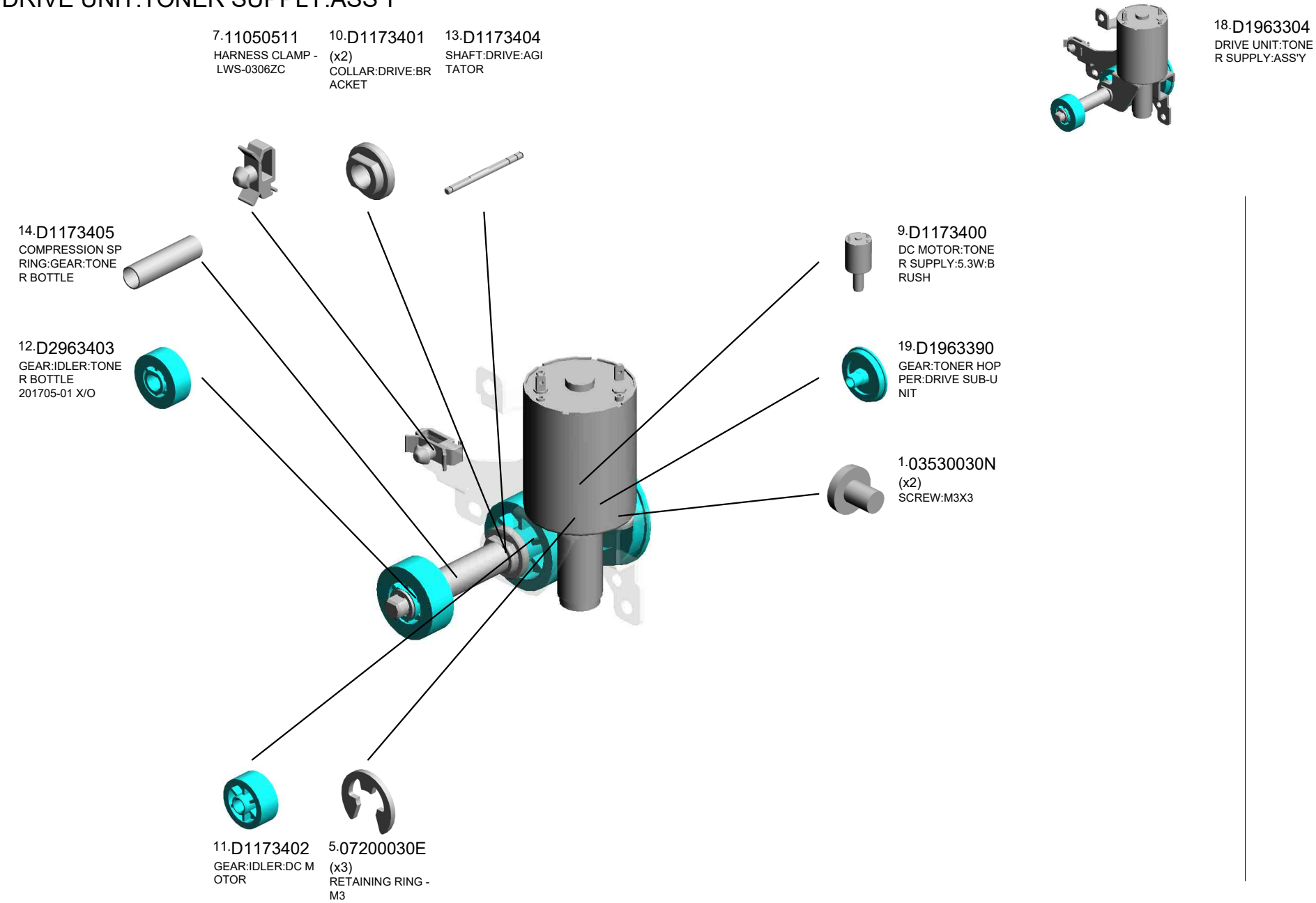
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S007
DRIVE UNIT:TONER SUPPLY:ASS'Y



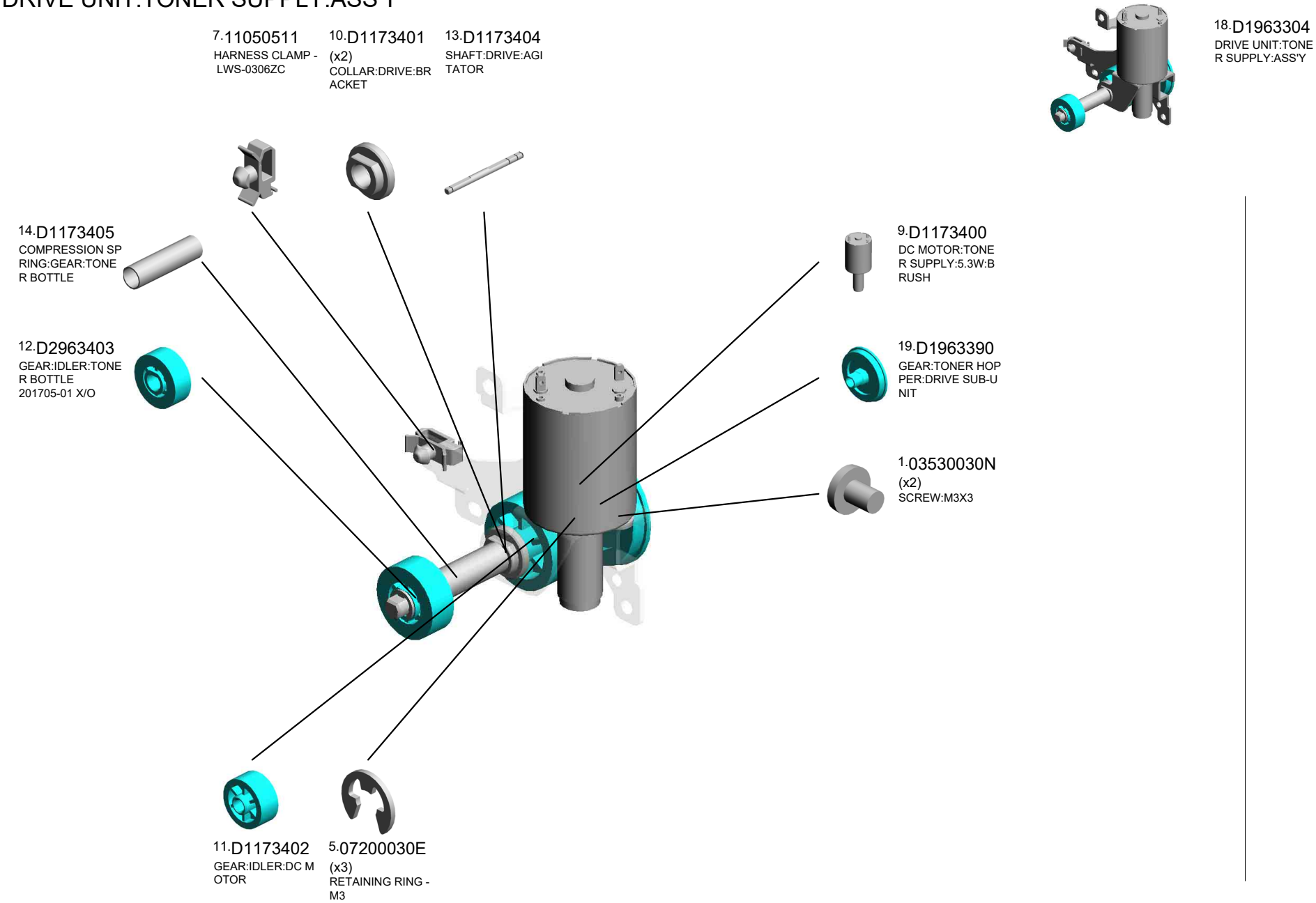
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U008_S008
DRIVE UNIT:TONER SUPPLY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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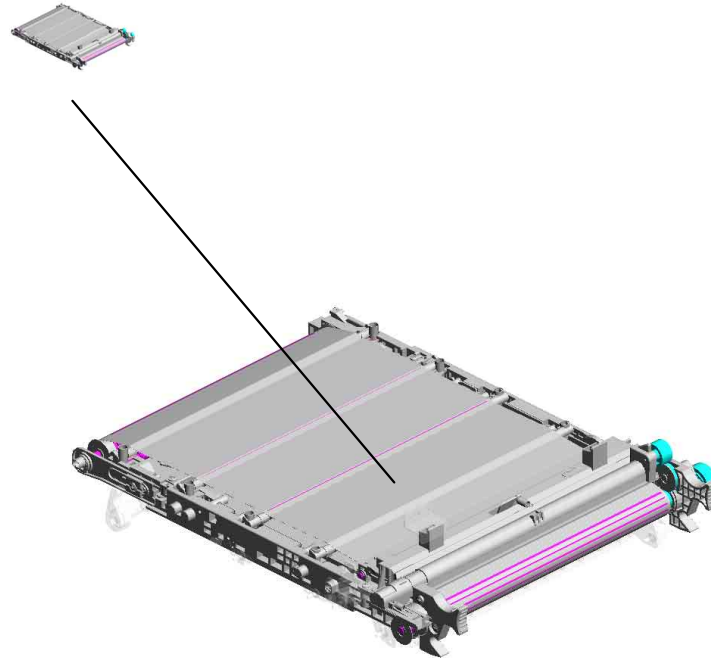
U008_S009
DRIVE UNIT:TONER SUPPLY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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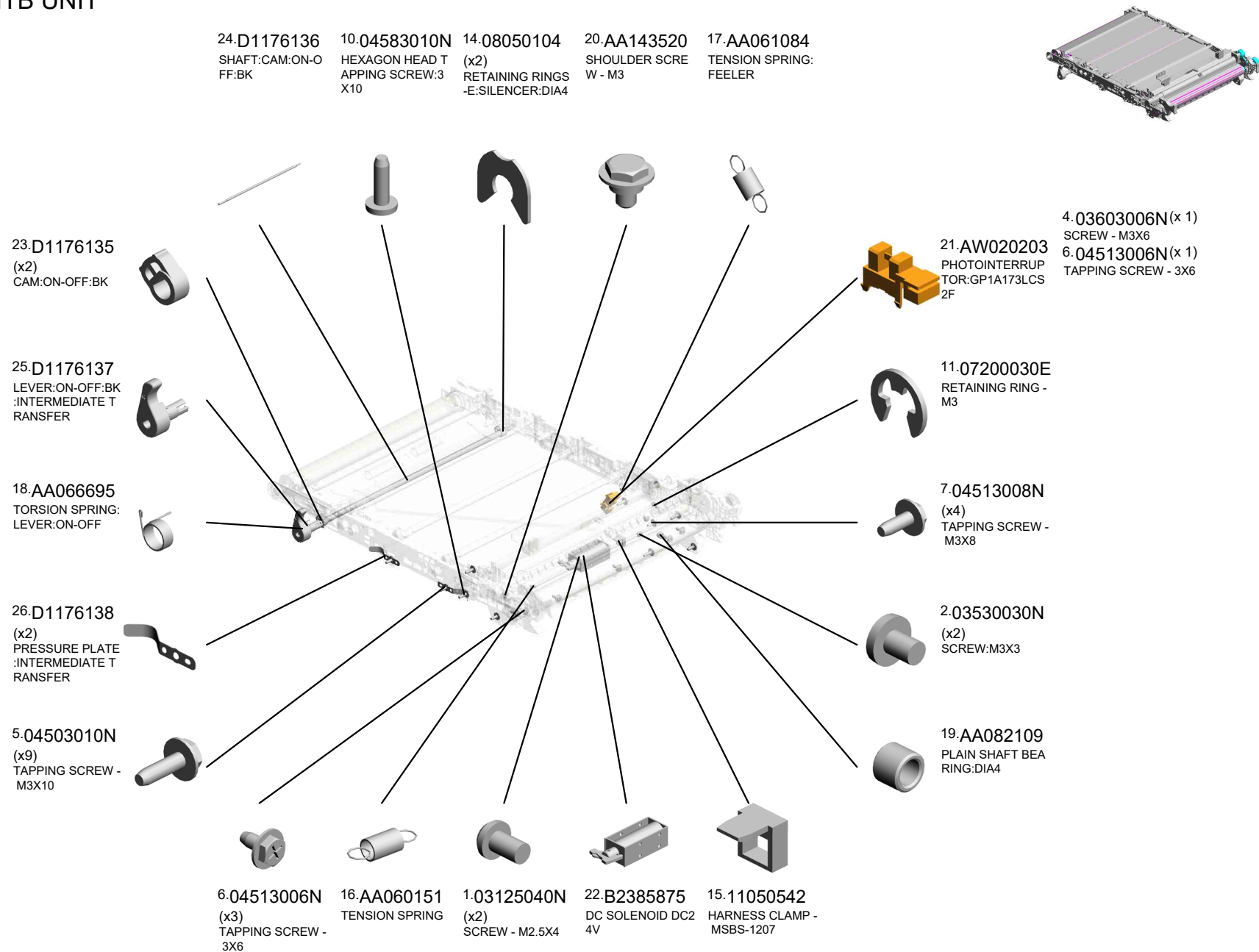
U009.ITB UNIT

U009 S001
D1966002
TRANSFER UNIT:INTERMEDI
ATE TRANSFER:SERVICE:AS
SY



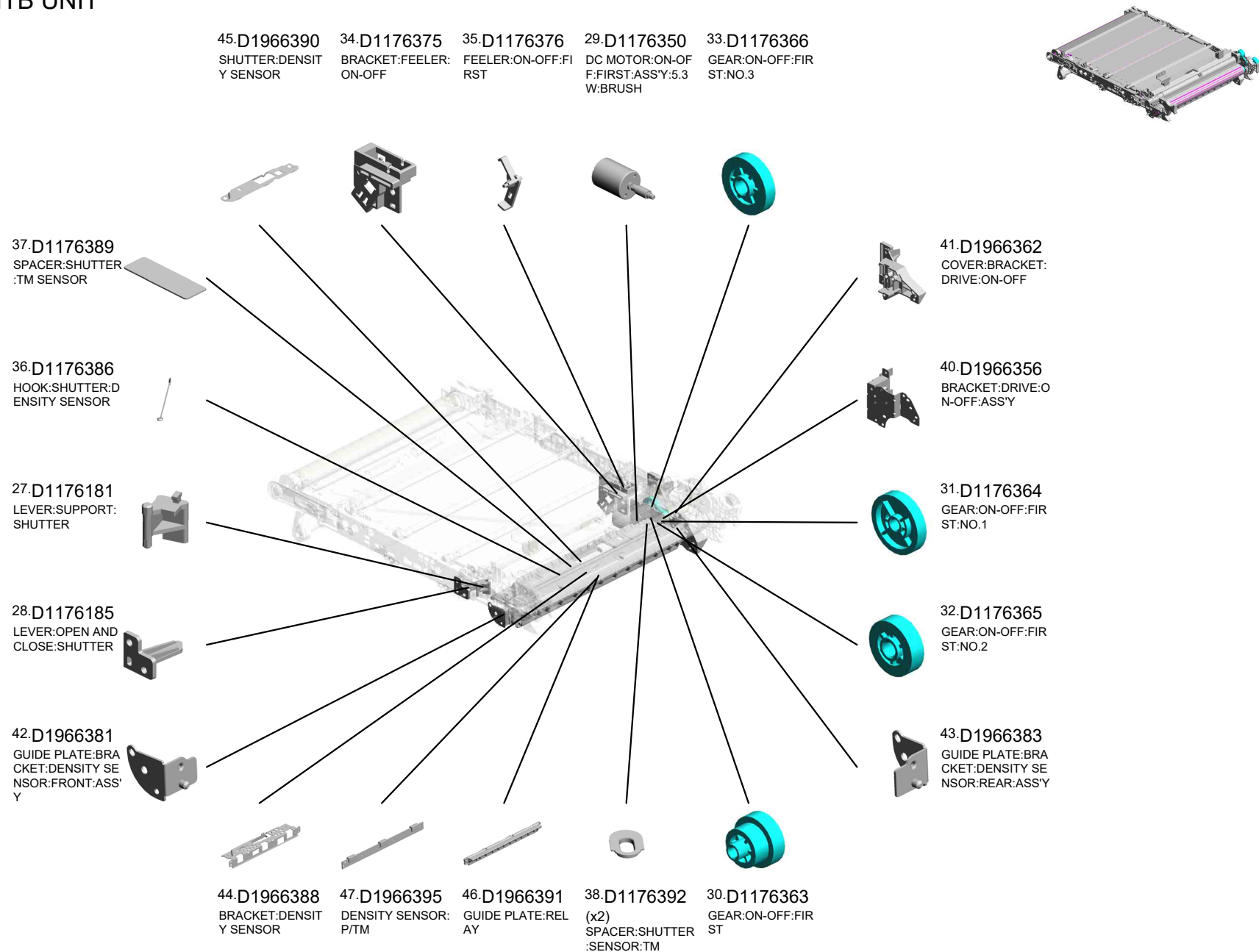
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U009 ITB UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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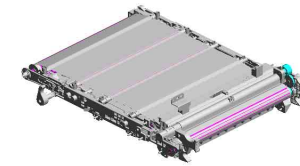
U009 ITB UNIT



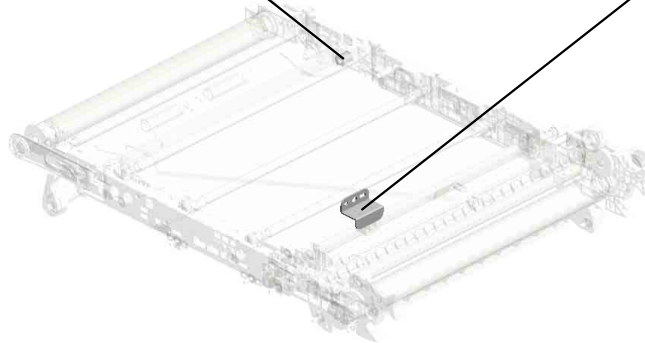
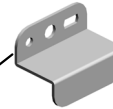
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U009 ITB UNIT

48.G1666057
PLAIN SHAFT BEA
RING:ROLLER:BLA
DE



49.D1966182
STOPPER:TRANSF
ER UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U009_S001
TRANSFER UNIT:INTERMEDIATE TRANSFER:SERVICE:ASS'Y



39.D1966002
TRANSFER UNIT:I
NTERMEDIATE TR
ANSFER:SERVICE:
ASS'Y

11.07200030E 13.08050103
(x3) (x2)
RETAINING RING -
M3 RETAINING RINGS
-E:SILENCER:DIA3

3.03530060N
(x4)
BIND SCREW - M3
X6



9.04523010N
(x4)
BINDING SELF-TA
PPING SCREW:3X
10



12.07200040E
(x3)
RETAINING RING -
M4



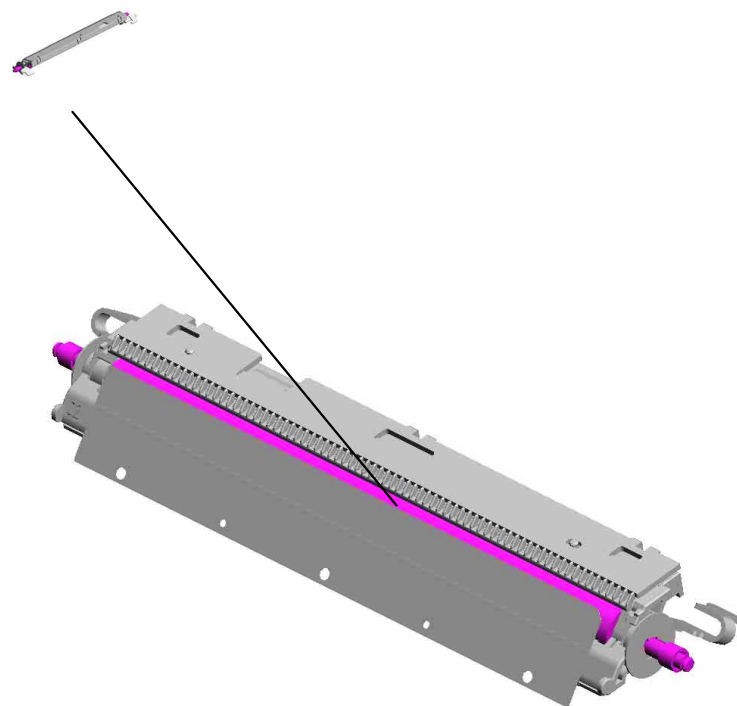
8.04523008N
(x10)
TAPPING SCREW -
M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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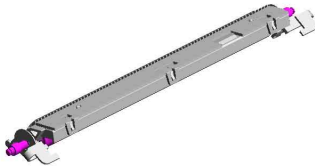
U010.SEPARATION/TRANSPORT

U010 S001
D1966201
TRANSFER/SEPARATION UN
IT:SECOND:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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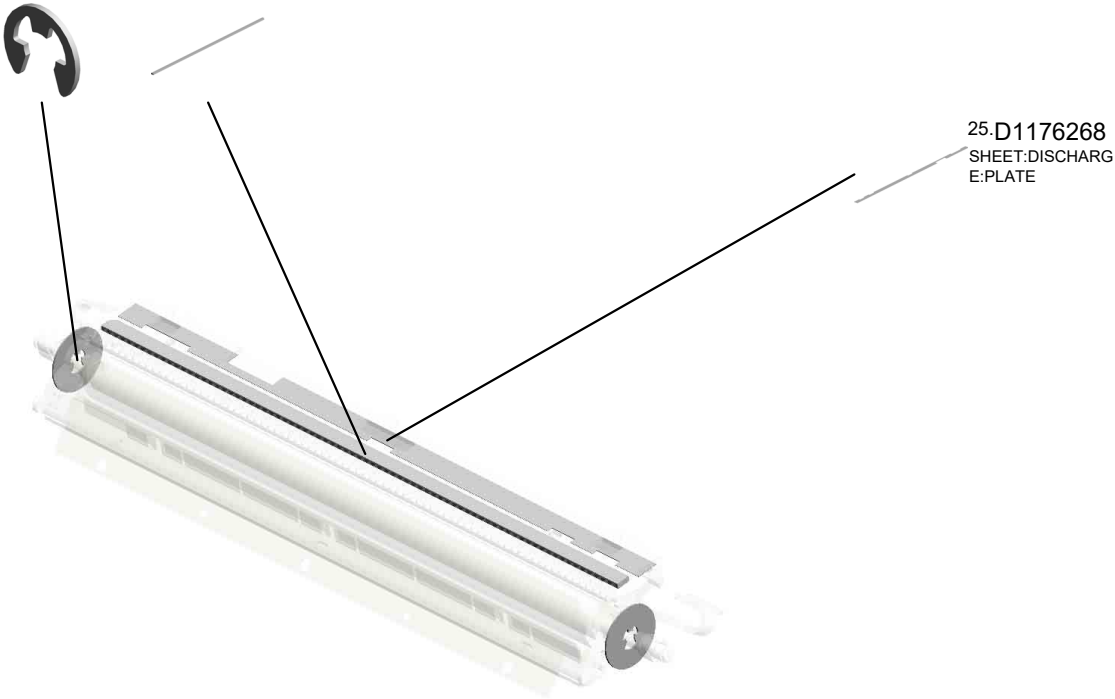
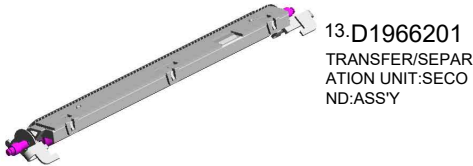
U010
SEPARATION/TRANSPORT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U010_S001
TRANSFER/SEPARATION UNIT:SECOND:ASS'Y

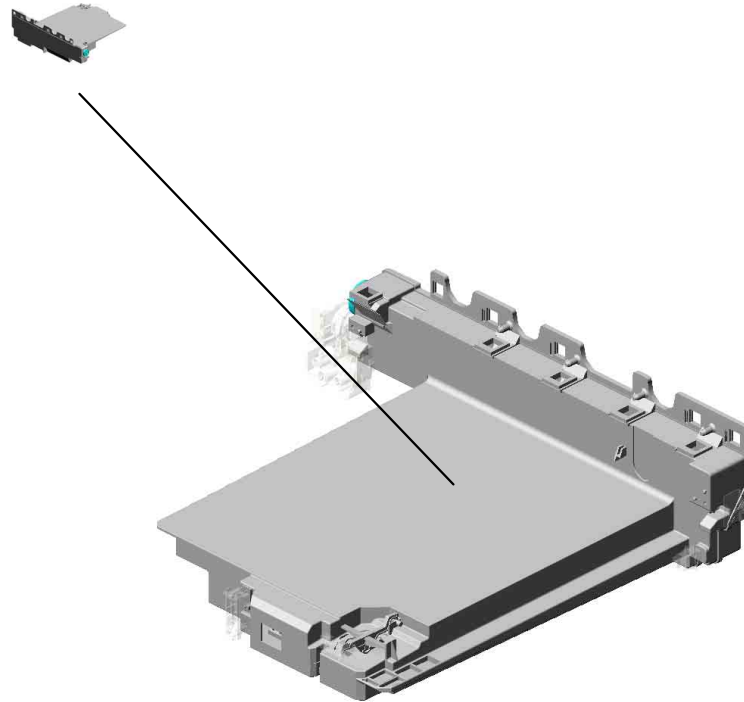
4.07200040E 24.D1176265
(x2) SEAL:DISCHARGE:
RETAINING RING - PLATE:FRONT
M4



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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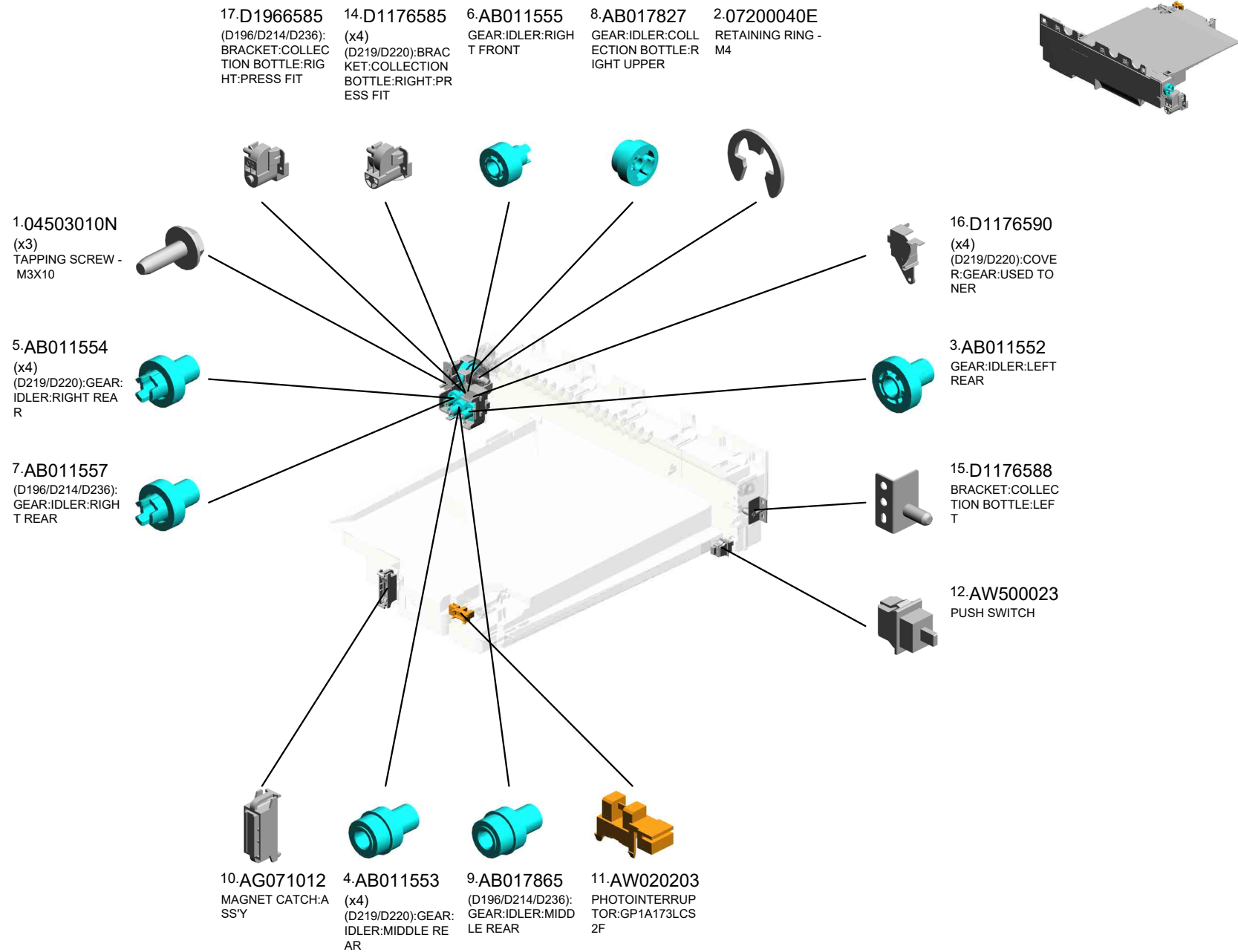
U011.USED TONER

U011 S001
D1176401
COLLECTION BOTTLE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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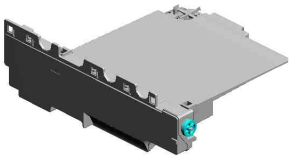
U011 USED TONER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U011_S001
COLLECTION BOTTLE:ASS'Y

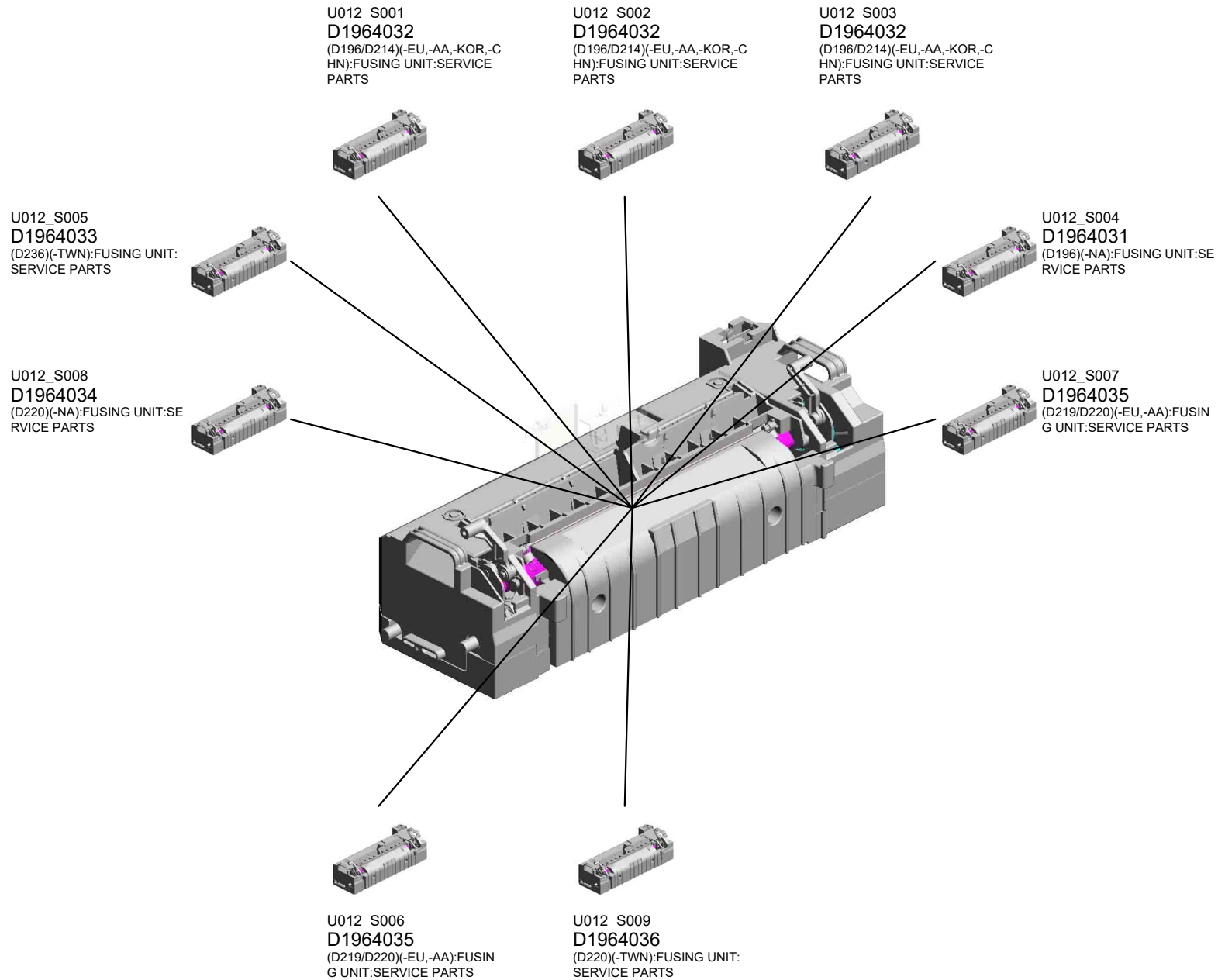
1-04503010N
TAPPING SCREW -
M3X10



13.D1176401
COLLECTION BOT
TLE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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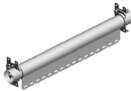
U012.FUSING



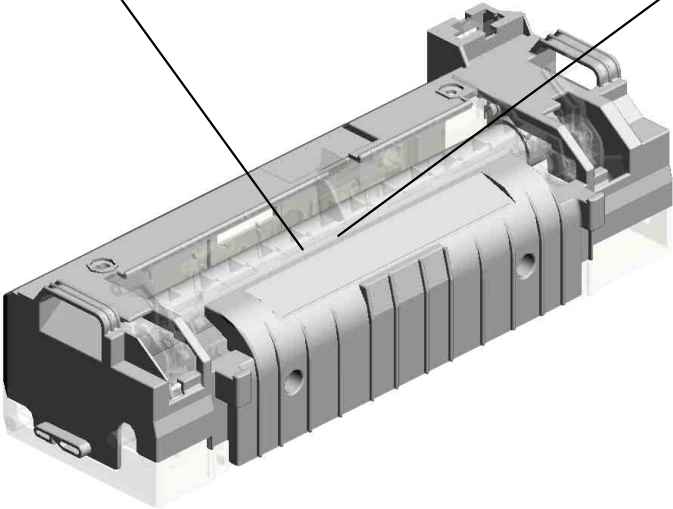
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S001.(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

U012 S001 S002
D1964038
(-EU,-AA,-KOR,-CHN):SLEEV
E:FUSING:ASS'Y



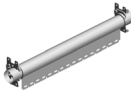
U012 S001 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



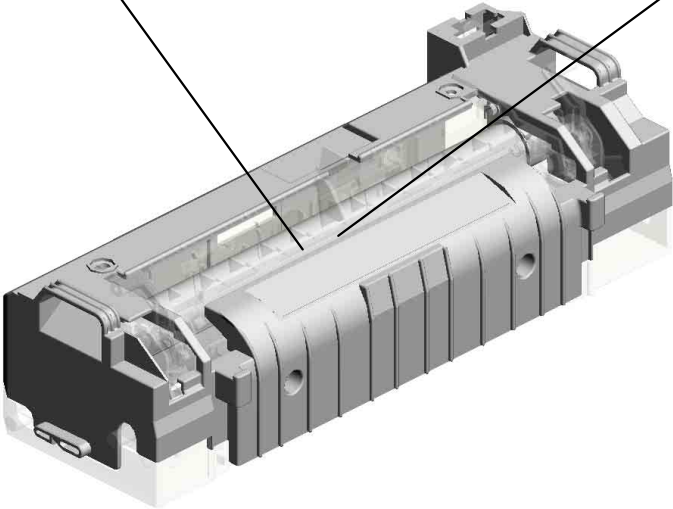
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002.(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

U012 S002 S002
D1964038
(-EU,-AA,-KOR,-CHN):SLEEV
E:FUSING:ASS'Y



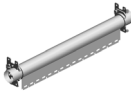
U012 S002 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



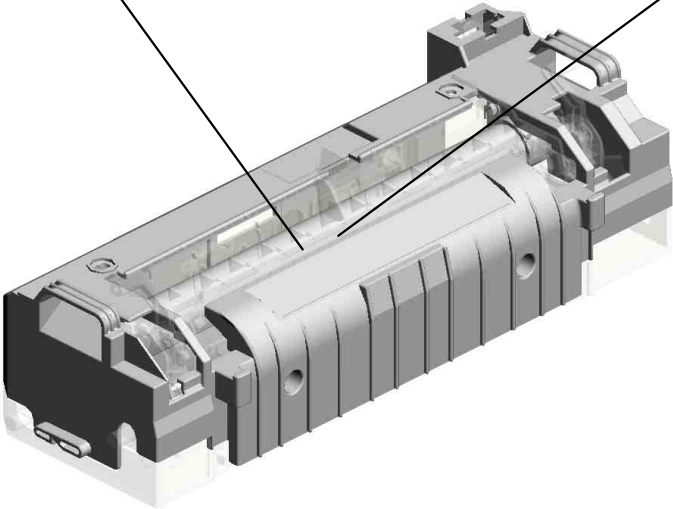
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S003.(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

U012 S003 S002
D1964038
(-EU,-AA,-KOR,-CHN):SLEEV
E:FUSING:ASS'Y



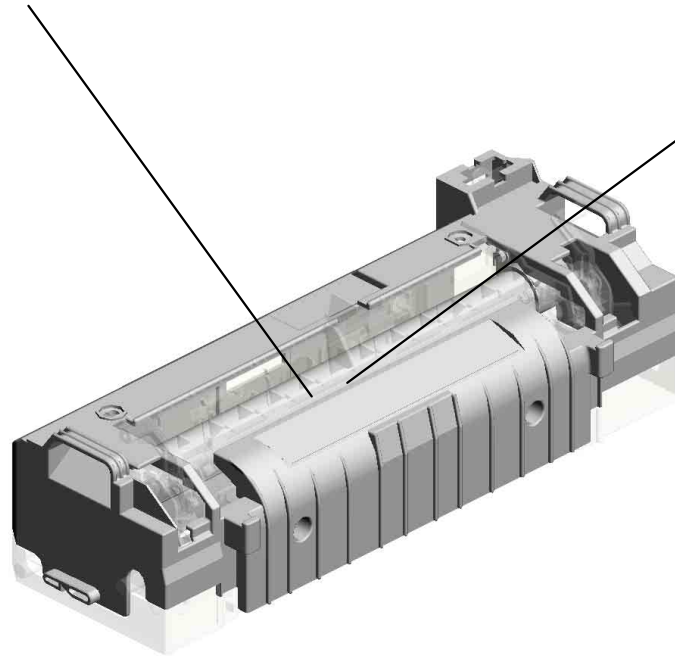
U012 S003 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S004.(D196)(-NA):FUSING UNIT:SERVICE PARTS

U012 S004 S002
D1964037
(-NA):SLEEVE:FUSING:ASS'Y

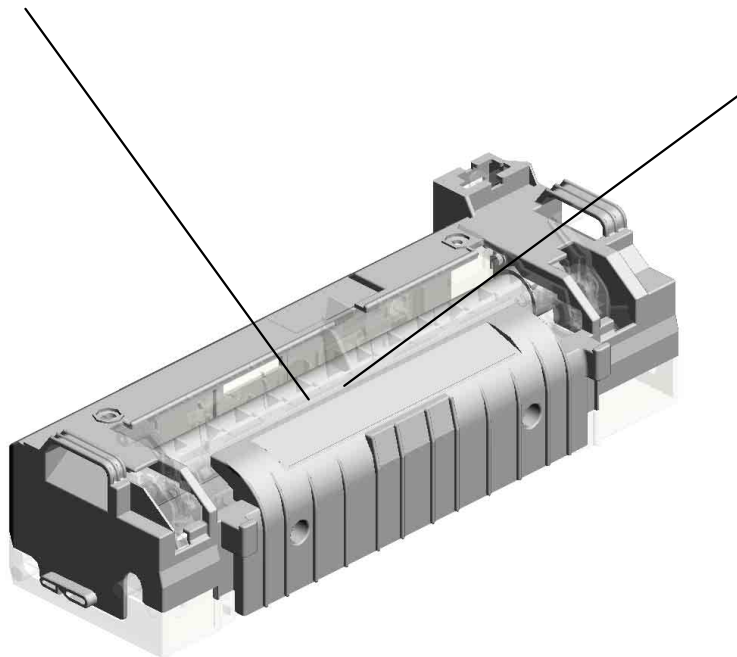


U012 S004 S001
D1174261
FUSING COVER:UPPER:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S005.(D236)(-TWN):FUSING UNIT:SERVICE PARTS

U012 S005 S002
D1964039
(-TWN):SLEEVE:FUSING:ASS
Y



U012 S005 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



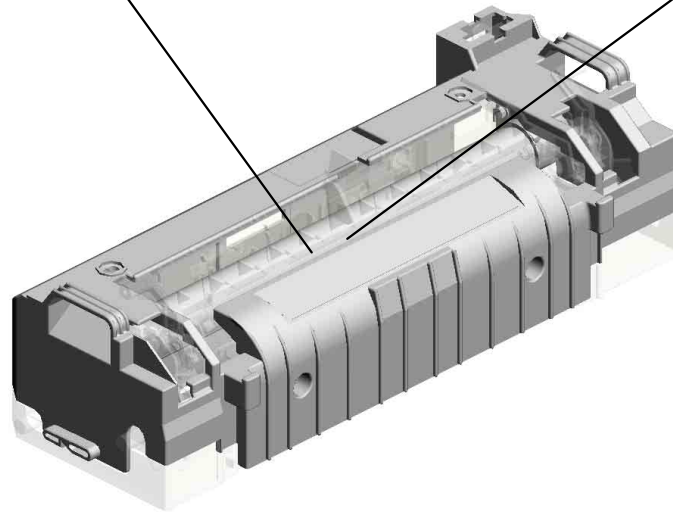
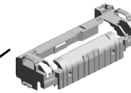
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S006.(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

U012 S006 S002
D1964038
(-EU,-AA,-KOR,-CHN):SLEEV
E:FUSING:ASS'Y



U012 S006 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



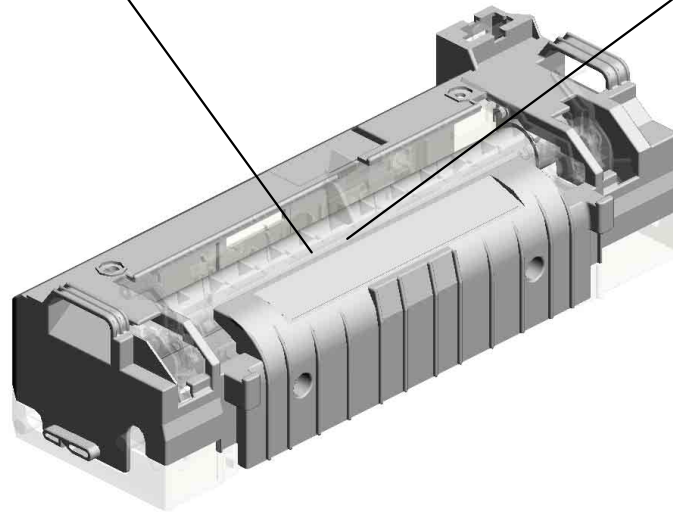
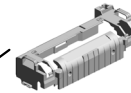
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S007.(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

U012 S007 S002
D1964038
(-EU,-AA,-KOR,-CHN):SLEEV
E:FUSING:ASS'Y



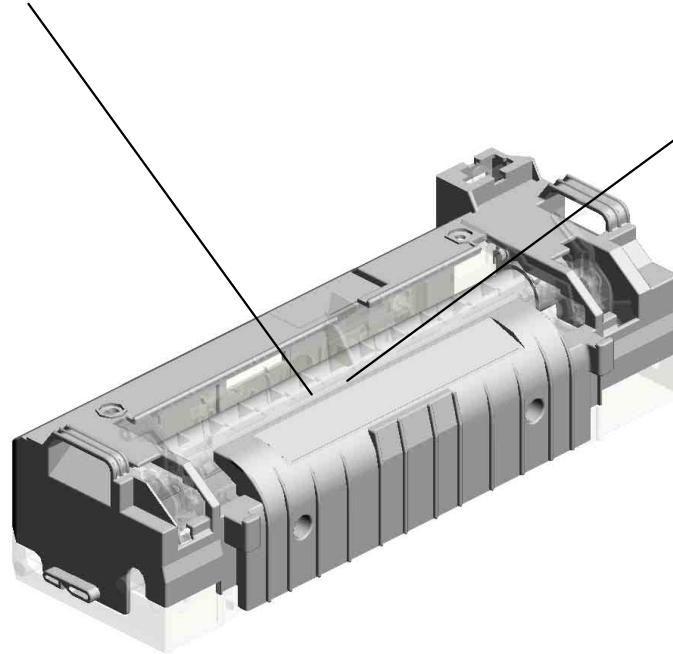
U012 S007 S001
D1174261
FUSING COVER:UPPER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S008.(D220)(-NA):FUSING UNIT:SERVICE PARTS

U012 S008 S002
D1964037
(-NA):SLEEVE:FUSING:ASS'Y



U012 S008 S001
D1174261
FUSING COVER:UPPER:ASS'
Y

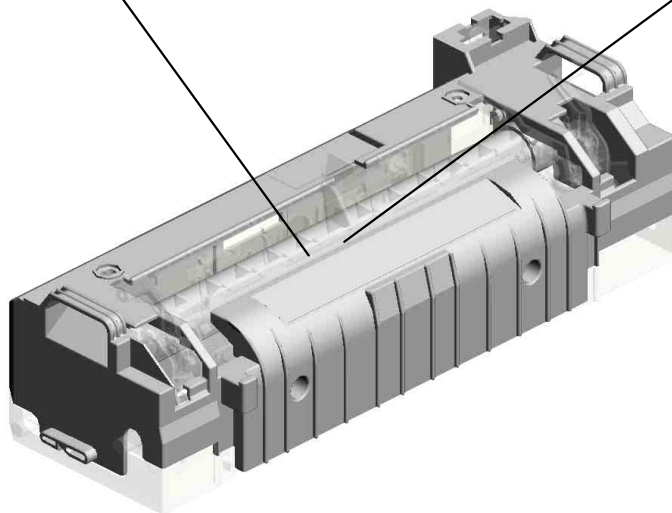
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S009.(D220)(-TWN):FUSING UNIT:SERVICE PARTS

U012_S009_S002
D1964039
(-TWN):SLEEVE:FUSING:ASS
Y

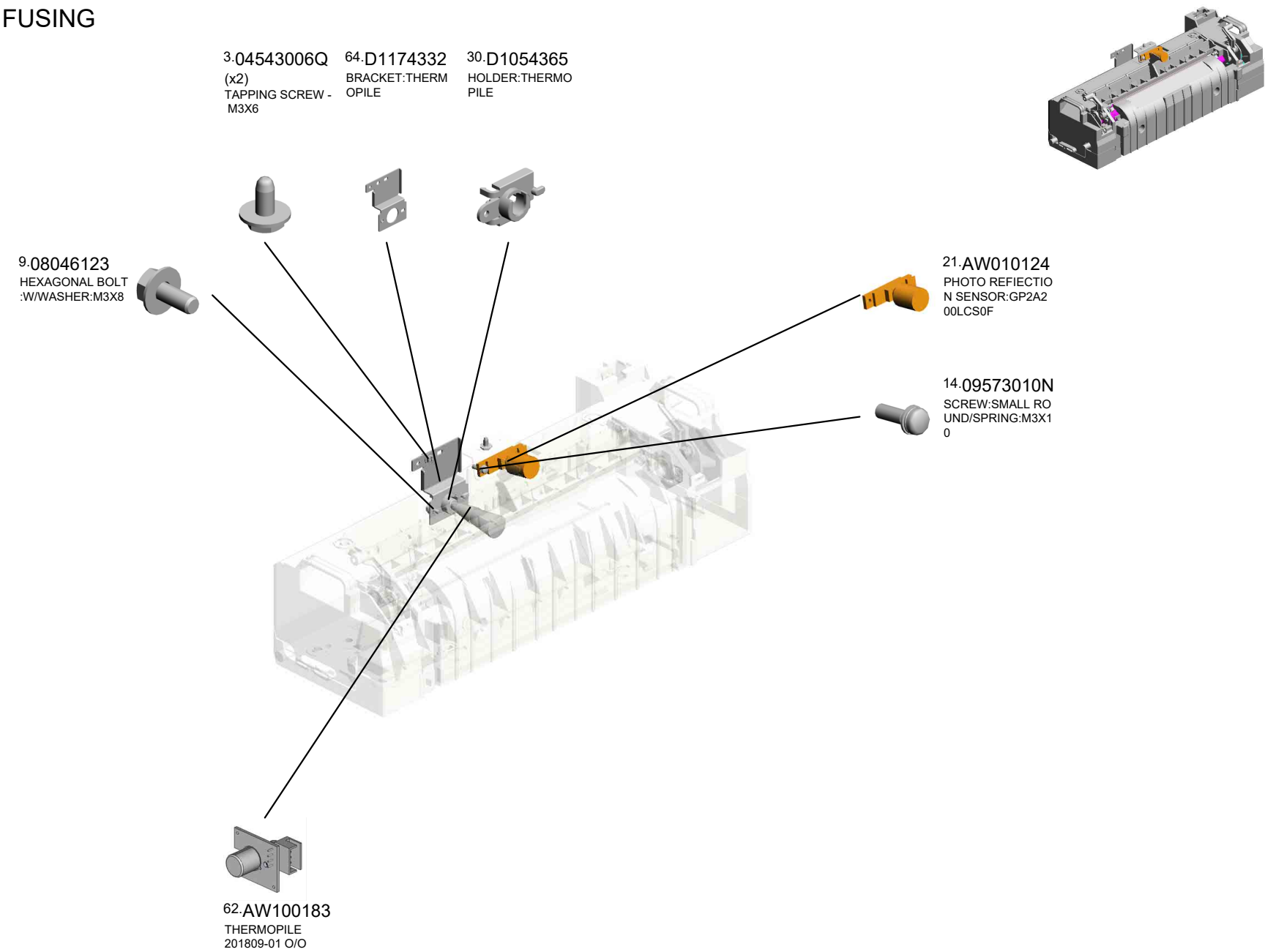


U012_S009_S001
D1174261
FUSING COVER:UPPER:ASS'
Y



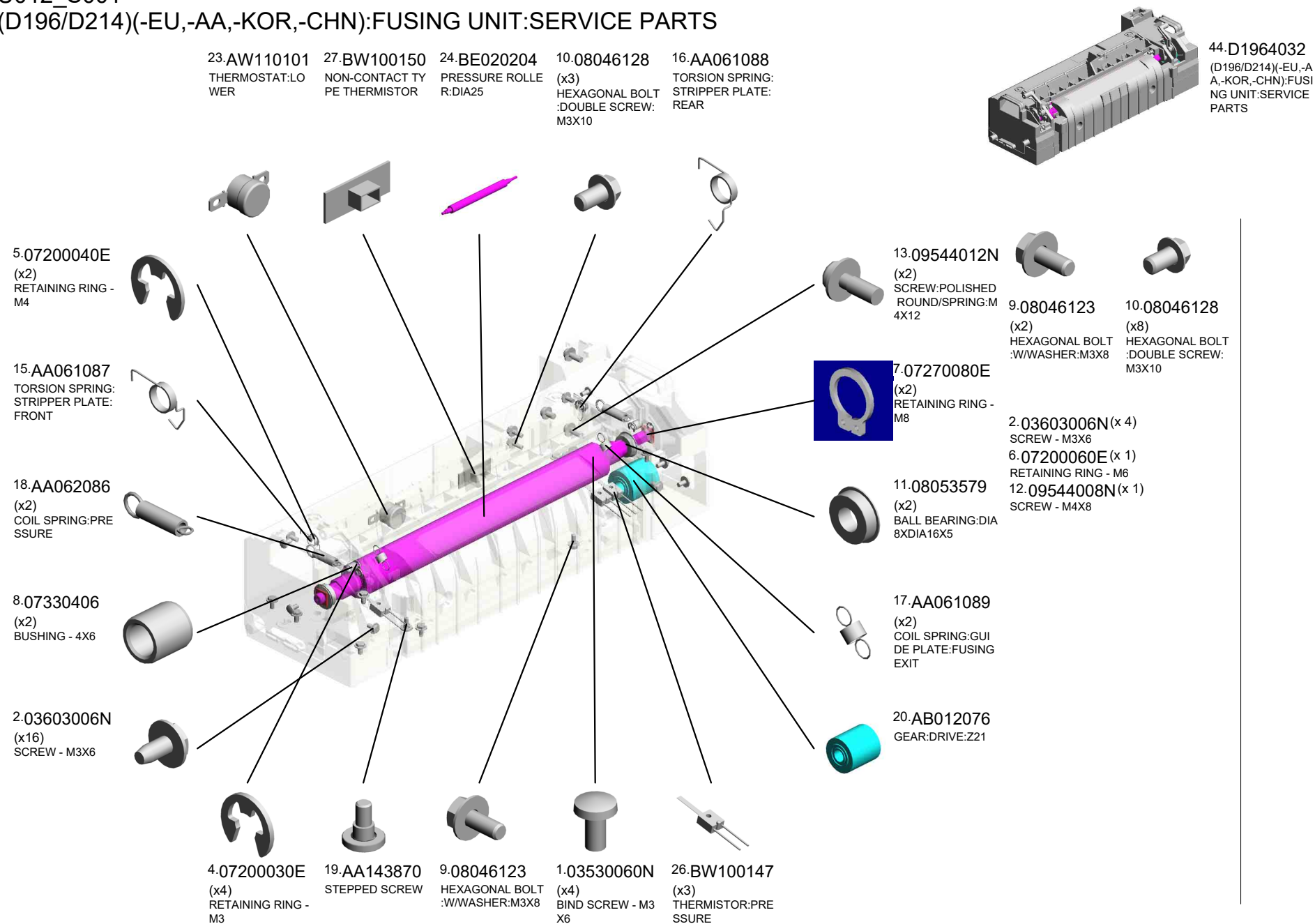
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012
FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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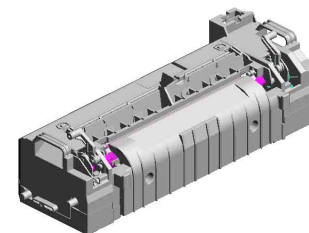
U012_S001 (D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S001 (D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

55.D1964194 GUIDE:HARNESS:FUSING
56.D1964231 STRIPPER PLATE
36.D1174236 SHEET:C:LEVER
35.D1174235 GUIDE PLATE:FUSING
29.D1054303 ELECTRODE PLATE:FUSING:NEUTRAL



44.D1964032
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

37.D1174238
(x4)
GUIDE:FUSING EXIT:ETFE

31.D1174153
LEVER:PRESSURE RELEASE:FRONT:ASSY

28.D1054168
(x2)
LEVER:LOCK:PRESSURE

32.D1174155
LEVER:PRESSURE:FRONT

42.D1441085
(x11)
STEPPED SCREW:M3

33.D1174163
LEVER:PRESSURE RELEASE:REAR:ASSY

57.GB013090
GEAR:PRESSURE ROLLER:Z29

34.D1174165
LEVER:PRESSURE:REAR

58.GB013092
GEAR:IDLER:PRESSURE:Z17

53.D1964125
DISCHARGE BRUSH:BRACKET:THERMISTOR:PRESSURE:REAR

52.D1964124
BRACKET:THERMISTOR:PRESSURE:FRONT

39.D1174251
FUSING COVER:LOWER

38.D1174241
FUSING ENTRANCE GUIDE PLATE

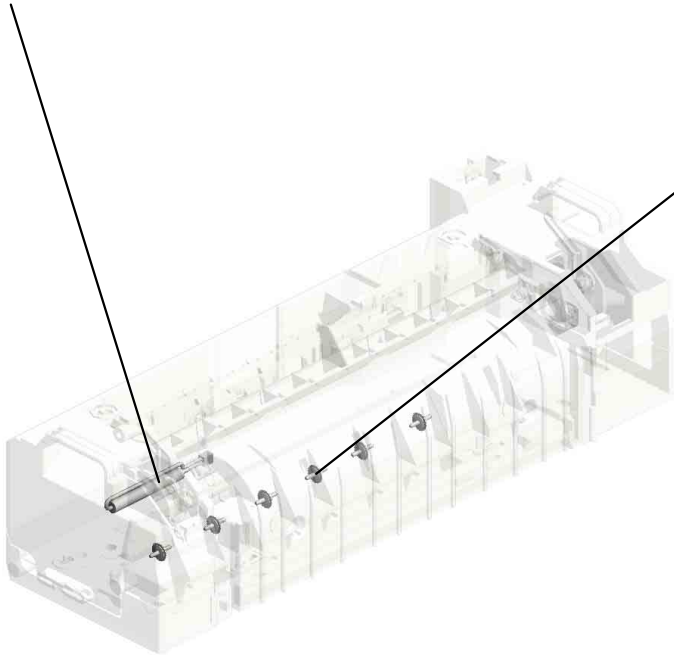
54.D1964126
BRACKET:RESISTOR

59.M0963989
RESISTOR:TRANSFER/SEPARATION

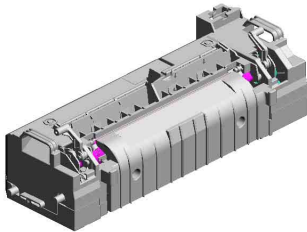
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S001
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASS'Y
201903-01 O/O

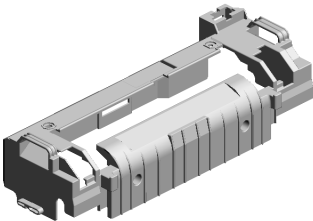
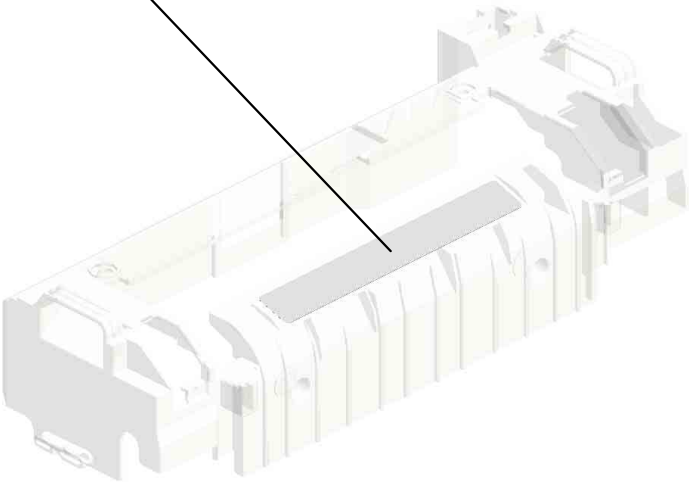


44.D1964032
(D196/D214)(-EU,-A
A,-KOR,-CHN):FUSI
NG UNIT:SERVICE
PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S001_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

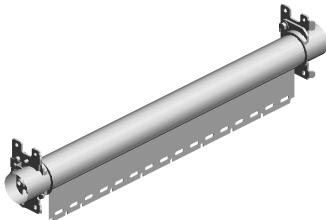


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S001_S002
(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



50.D1964038
(-EU,-AA,-KOR,-CH
N):SLEEVE:FUSIN
G:ASS'Y

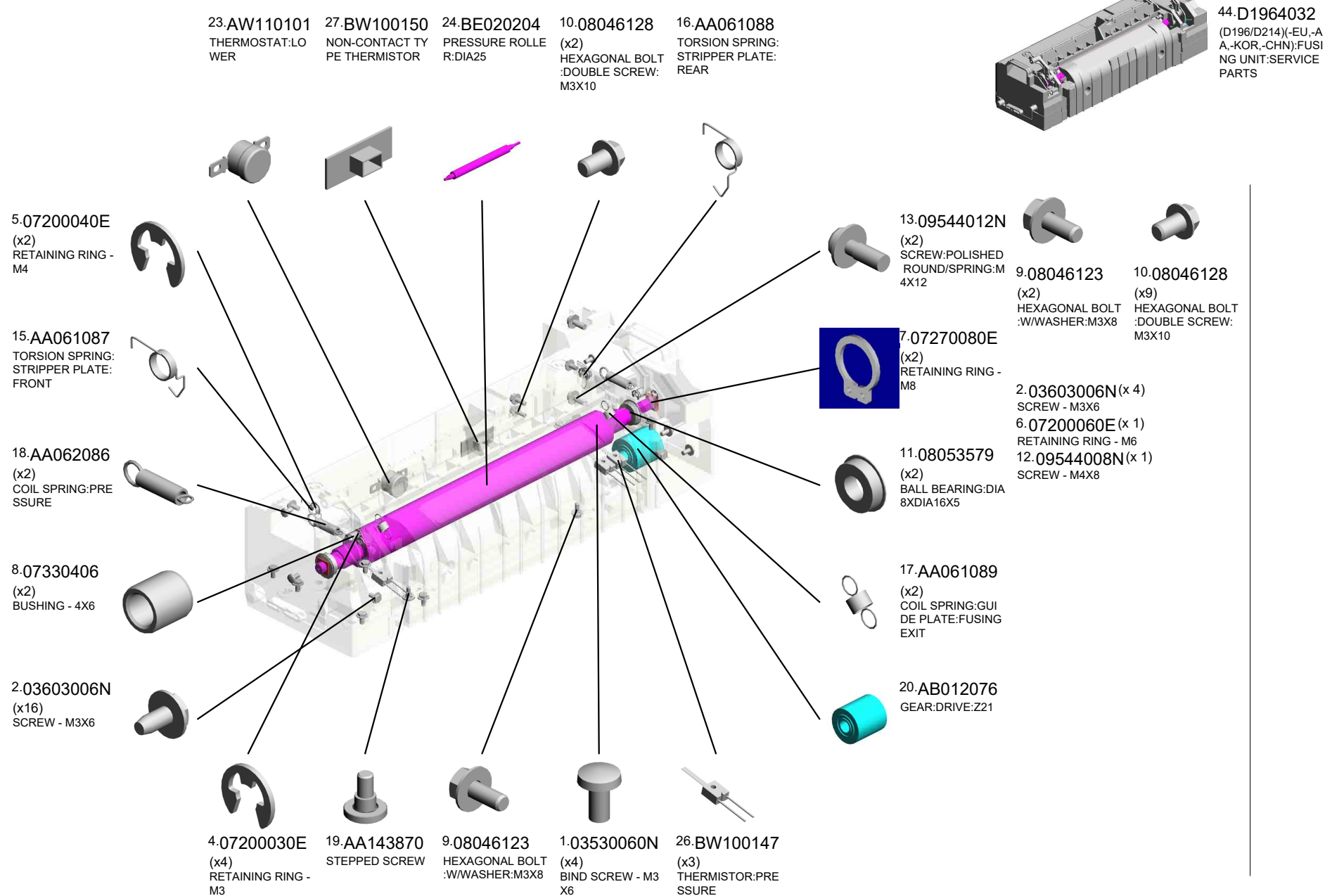


2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002

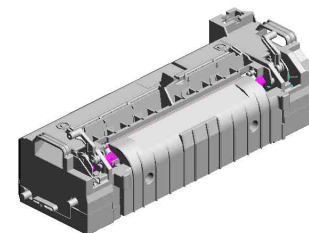
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002 (D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

55.D1964194 GUIDE:HARNESS:FUSING
56.D1964231 STRIPPER PLATE
36.D1174236 SHEET:C:LEVER
35.D1174235 GUIDE PLATE:FUSING
29.D1054303 ELECTRODE PLATE:FUSING:NEUTRAL



44.D1964032
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

37.D1174238
(x4)
GUIDE:FUSING EXIT:ETFE

31.D1174153
LEVER:PRESSURE RELEASE:FRONT:ASSY

28.D1054168
(x2)
LEVER:LOCK:PRESSURE

32.D1174155
LEVER:PRESSURE:FRONT

42.D1441085
(x11)
STEPPED SCREW:M3

33.D1174163
LEVER:PRESSURE RELEASE:REAR:ASSY

57.GB013090
GEAR:PRESSURE ROLLER:Z29

34.D1174165
LEVER:PRESSURE:REAR

58.GB013092
GEAR:IDLER:PRESSURE:Z17

53.D1964125
DISCHARGE BRUSH:BRACKET:THERMISTOR:PRESSURE:REAR

52.D1964124
BRACKET:THERMISTOR:PRESSURE:FRONT

39.D1174251
FUSING COVER:LOWER

38.D1174241
FUSING ENTRANCE GUIDE PLATE

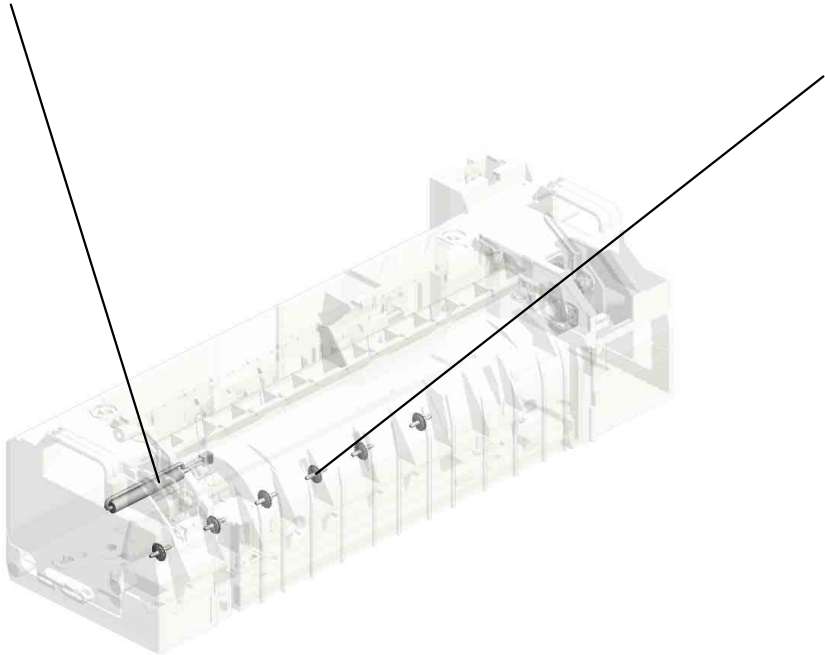
54.D1964126
BRACKET:RESISTOR

59.M0963989
RESISTOR:TRANSFER/SEPARATION

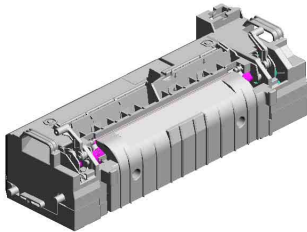
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

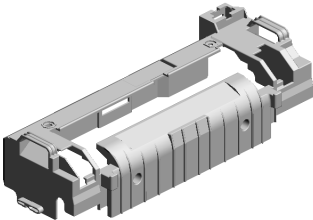
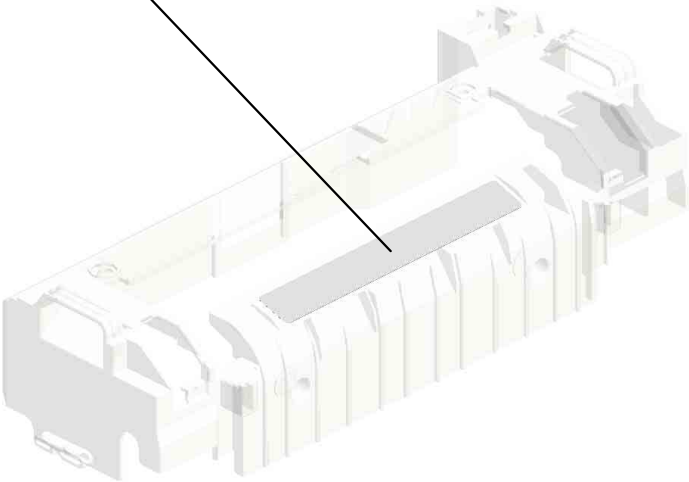


44.D1964032
(D196/D214)(-EU,-A
A,-KOR,-CHN):FUSI
NG UNIT:SERVICE
PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S002_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

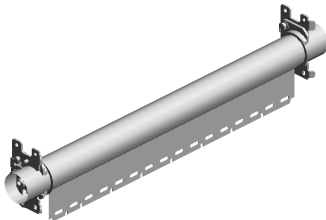


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002_S002
(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



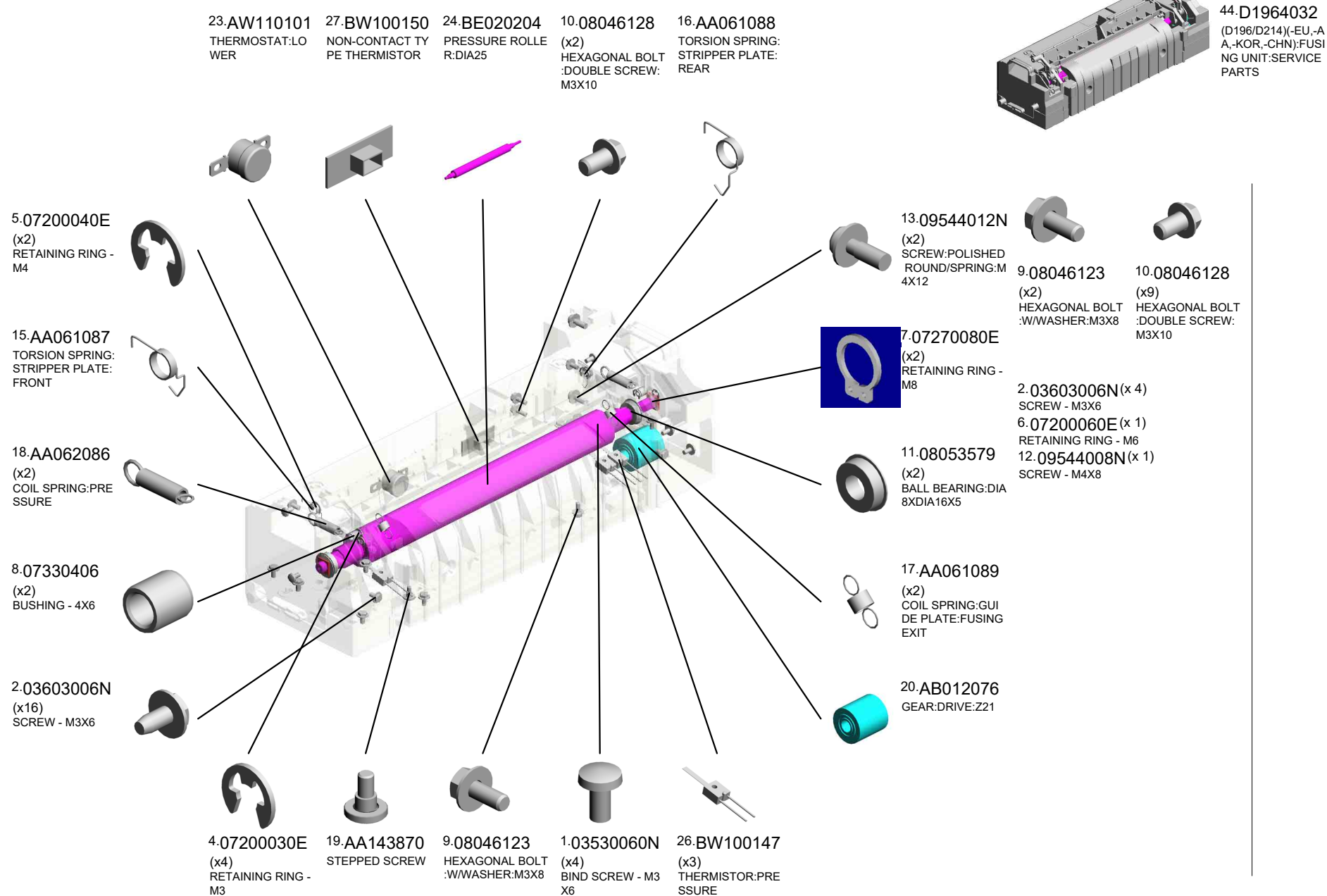
50.D1964038
(-EU,-AA,-KOR,-CH
N):SLEEVE:FUSIN
G:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

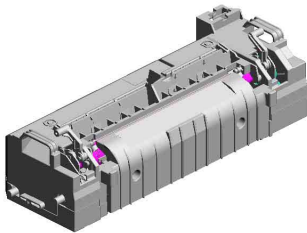
U012_S003 (D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S003
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

- 55.D1964194
GUIDE:HARNESS:F
USING
- 56.D1964231
STRIPPER PLATE
- 36.D1174236
SHEET:C:LEVER
- 35.D1174235
GUIDE PLATE:FUSI
NG EXIT
- 29.D1054303
ELECTRODE PLAT
E:FUSING:NEUTRA
L



44.D1964032
(D196/D214)(-EU,-A
A,-KOR,-CHN):FUSI
NG UNIT:SERVICE
PARTS

37.D1174238
(x4)
GUIDE:FUSING EXI
T:ETFE

31.D1174153
LEVER:PRESSURE
RELEASE:FRONT:
ASS'Y

28.D1054168
(x2)
LEVER:LOCK:PRE
SSURE

32.D1174155
LEVER:PRESSURE
:FRONT

42.D1441085
(x11)
STEPPED SCREW:
M3

33.D1174163
LEVER:PRESSURE
RELEASE:REAR:A
SS'Y

57.GB013090
GEAR:PRESSURE
ROLLER:Z29

34.D1174165
LEVER:PRESSURE
:REAR

58.GB013092
GEAR:IDLER:PRES
SURE:Z17

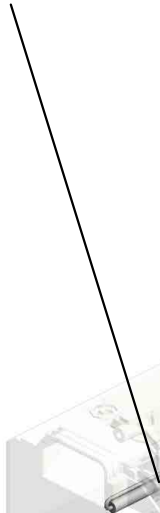
53.D1964125
DISCHARGE BRUS
H:BRACKET:THER
MISTOR:PRESSUR
E:REAR

- 52.D1964124
BRACKET:THERMI
STOR:PRESSURE:
FRONT
- 39.D1964084
FUSING COVER:L
OWER:ASS'Y
201604-01 X/O
- 38.D1174241
FUSING ENTRANC
E GUIDE PLATE
- 54.D1964126
BRACKET:RESIST
OR
- 59.D1964127
RESISTOR:FUSING
SUB-UNIT
201609-01 O/O

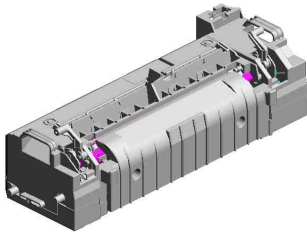
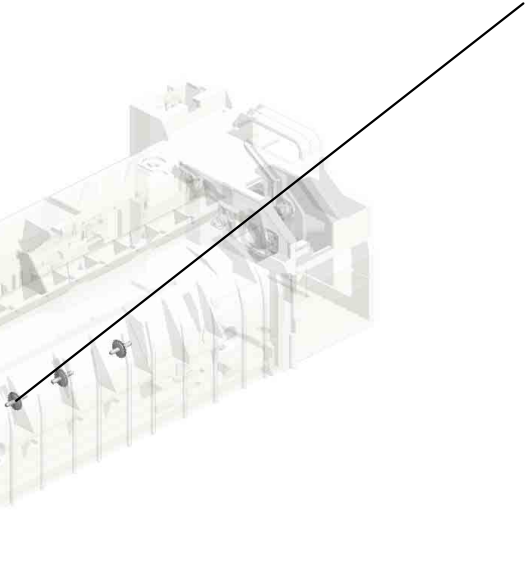
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S003
(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

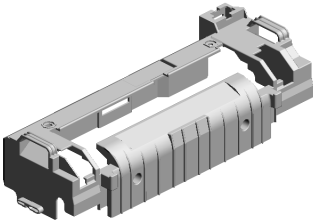
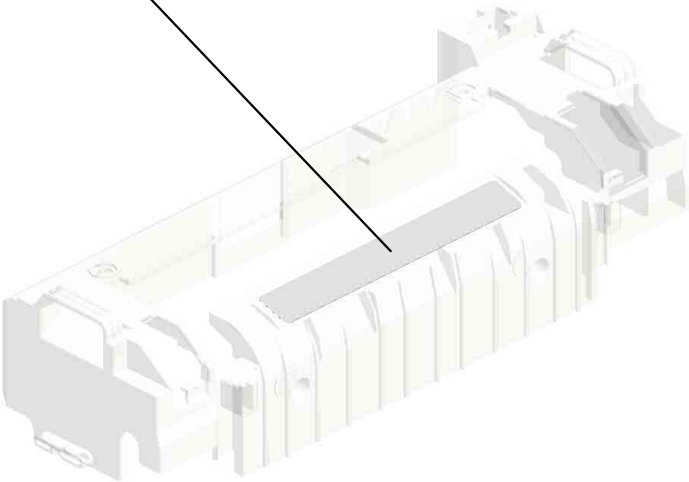


44.D1964032
(D196/D214)(-EU,-A
A,-KOR,-CHN):FUSI
NG UNIT:SERVICE
PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S003_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

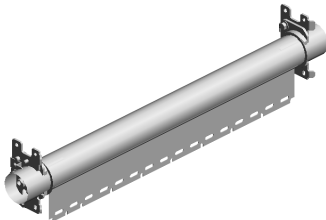


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S003_S002
(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



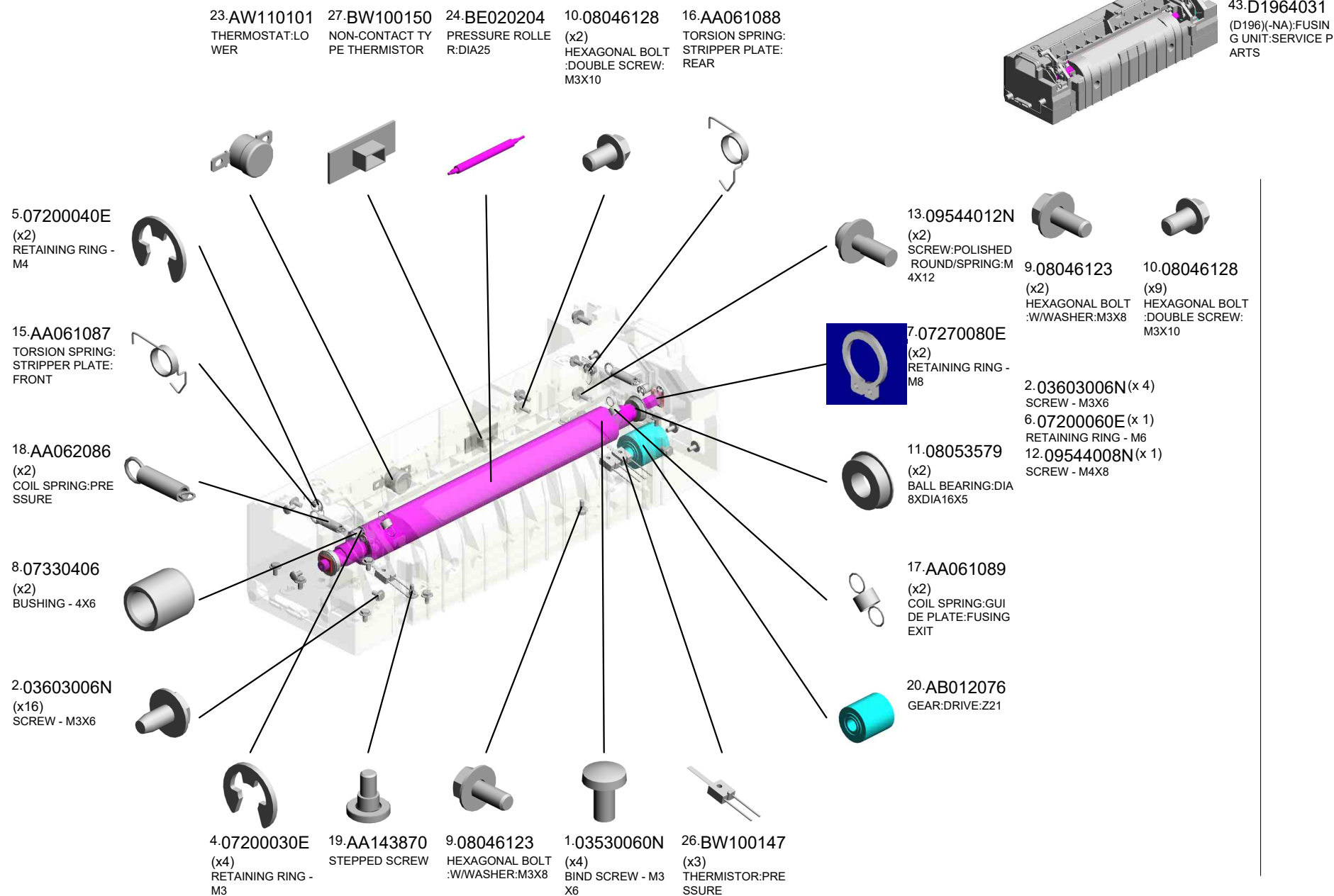
50.D1964038
(-EU,-AA,-KOR,-CH
N):SLEEVE:FUSIN
G:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

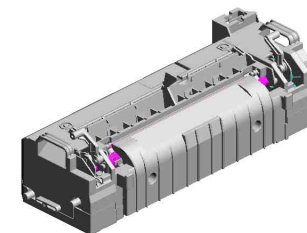
U012_S004 (D196)(-NA):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S004 (D196)(-NA):FUSING UNIT:SERVICE PARTS

55.D1964194 GUIDE:HARNESS:FUSING
56.D1964231 STRIPPER PLATE
36.D1174236 SHEET:C:LEVER
35.D1174235 GUIDE PLATE:FUSING EXIT
29.D1054303 ELECTRODE PLATE:FUSING:NEUTRAL



43.D1964031
(D196)(-NA):FUSING UNIT:SERVICE PARTS

37.D1174238
(x4)
GUIDE:FUSING EXIT:ETFE

31.D1174153
LEVER:PRESSURE RELEASE:FRONT:ASSY

28.D1054168
(x2)
LEVER:LOCK:PRESSURE

32.D1174155
LEVER:PRESSURE:FRONT

42.D1441085
(x11)
STEPPED SCREW:M3

33.D1174163
LEVER:PRESSURE RELEASE:REAR:ASSY

57.GB013090
GEAR:PRESSURE ROLLER:Z29

34.D1174165
LEVER:PRESSURE:REAR

58.GB013092
GEAR:IDLER:PRESSURE:Z17

53.D1964125
DISCHARGE BRUSH:BRACKET:THERMISTOR:PRESSURE:REAR

52.D1964124
BRACKET:THERMISTOR:PRESSURE:FRONT

39.D1174251
FUSING COVER:LOWER

38.D1174241
FUSING ENTRANCE GUIDE PLATE

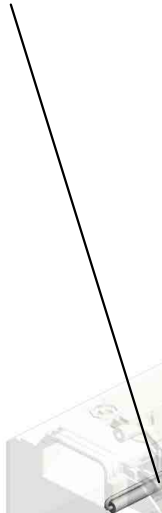
54.D1964126
BRACKET:RESISTOR

59.M0963989
RESISTOR:TRANSFER/SEPARATION

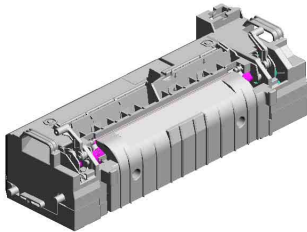
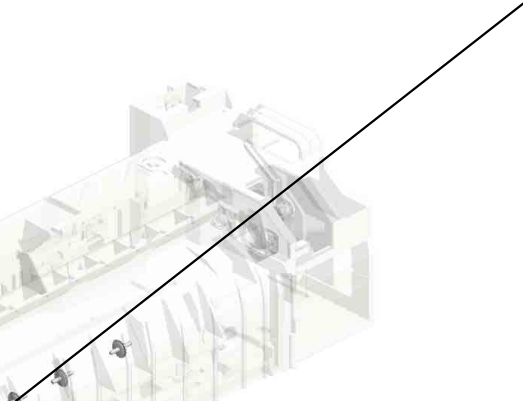
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S004
(D196)(-NA):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

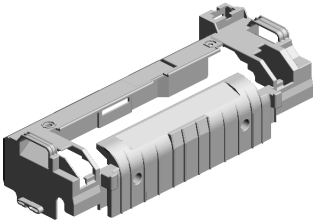
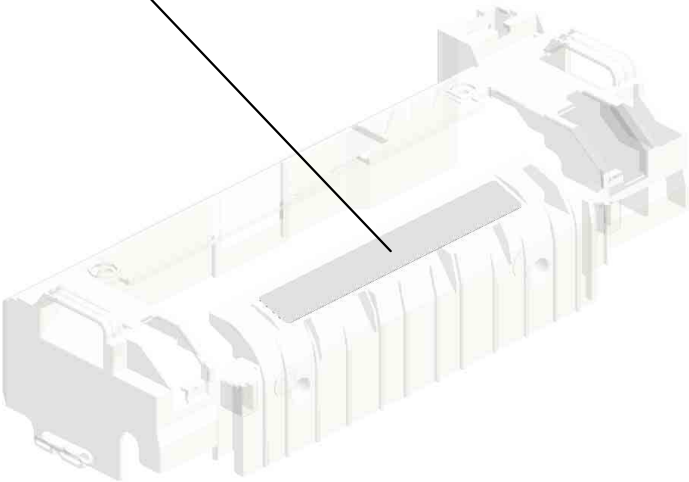


43.D1964031
(D196)(-NA):FUSIN
G UNIT:SERVICE P
ARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S004_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

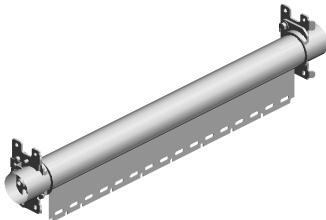


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S004_S002
(-NA):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



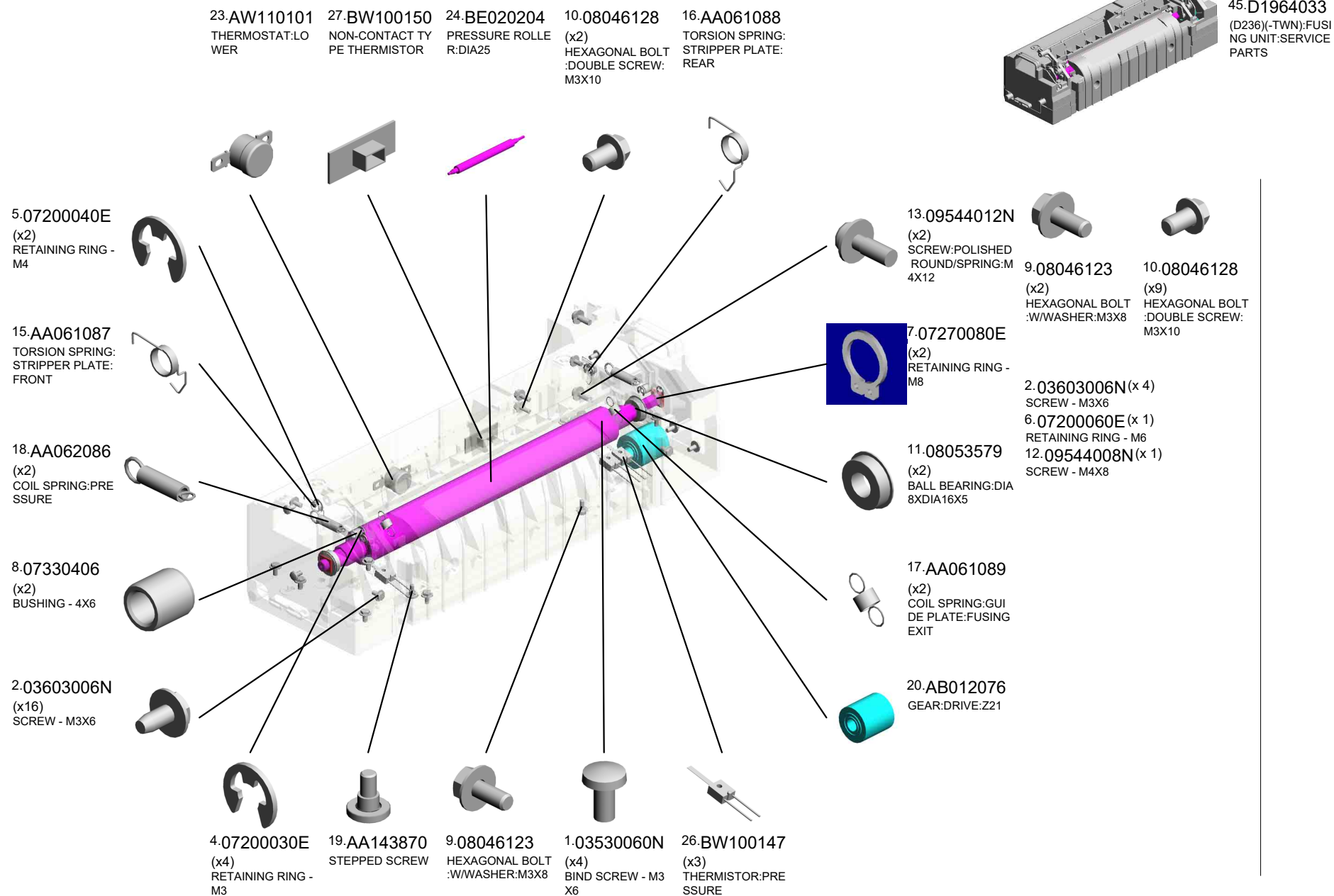
49.D1964037
(-NA):SLEEVE:FUSI
NG:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

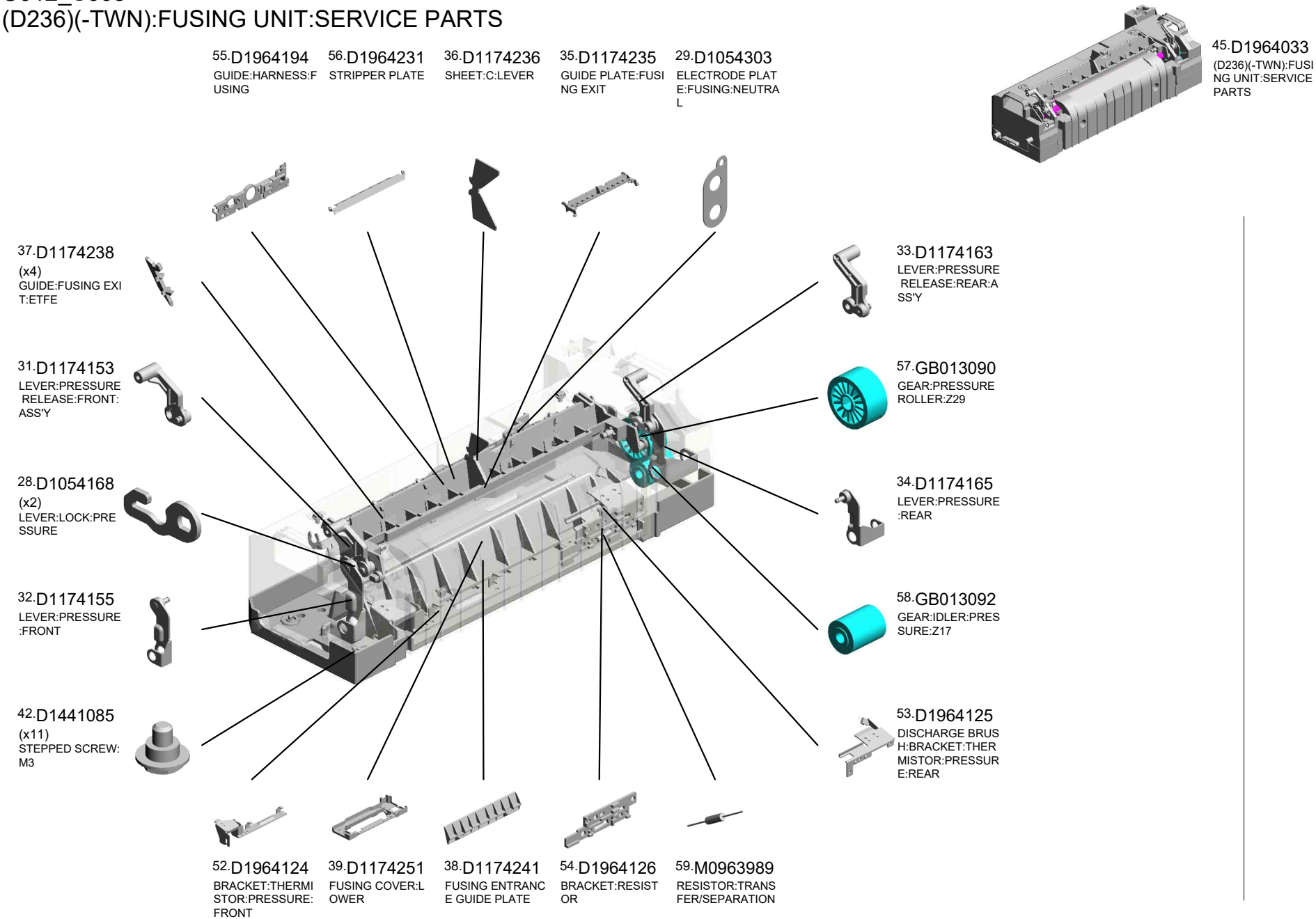
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S005 (D236)(-TWN):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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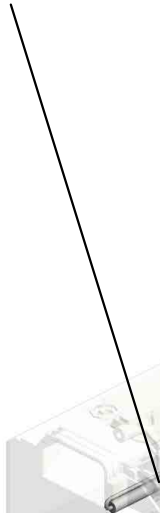
U012_S005
(D236)(-TWN):FUSING UNIT:SERVICE PARTS



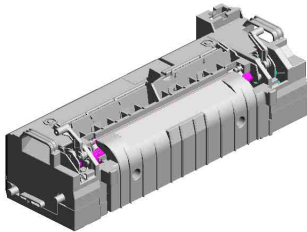
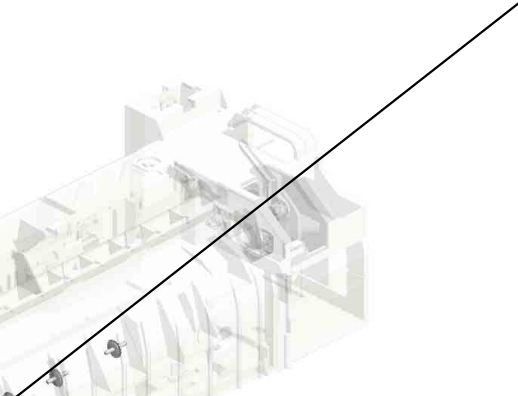
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S005
(D236)(-TWN):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

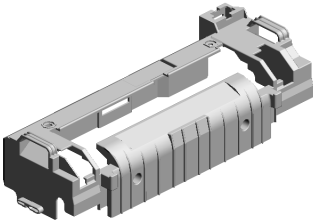
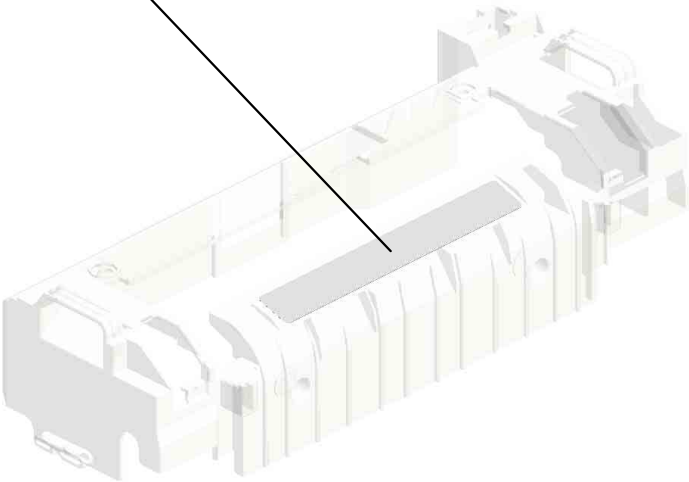


45.D1964033
(D236)(-TWN):FUSI
NG UNIT:SERVICE
PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S005_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

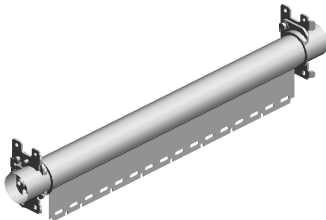


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S005_S002
(-TWN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



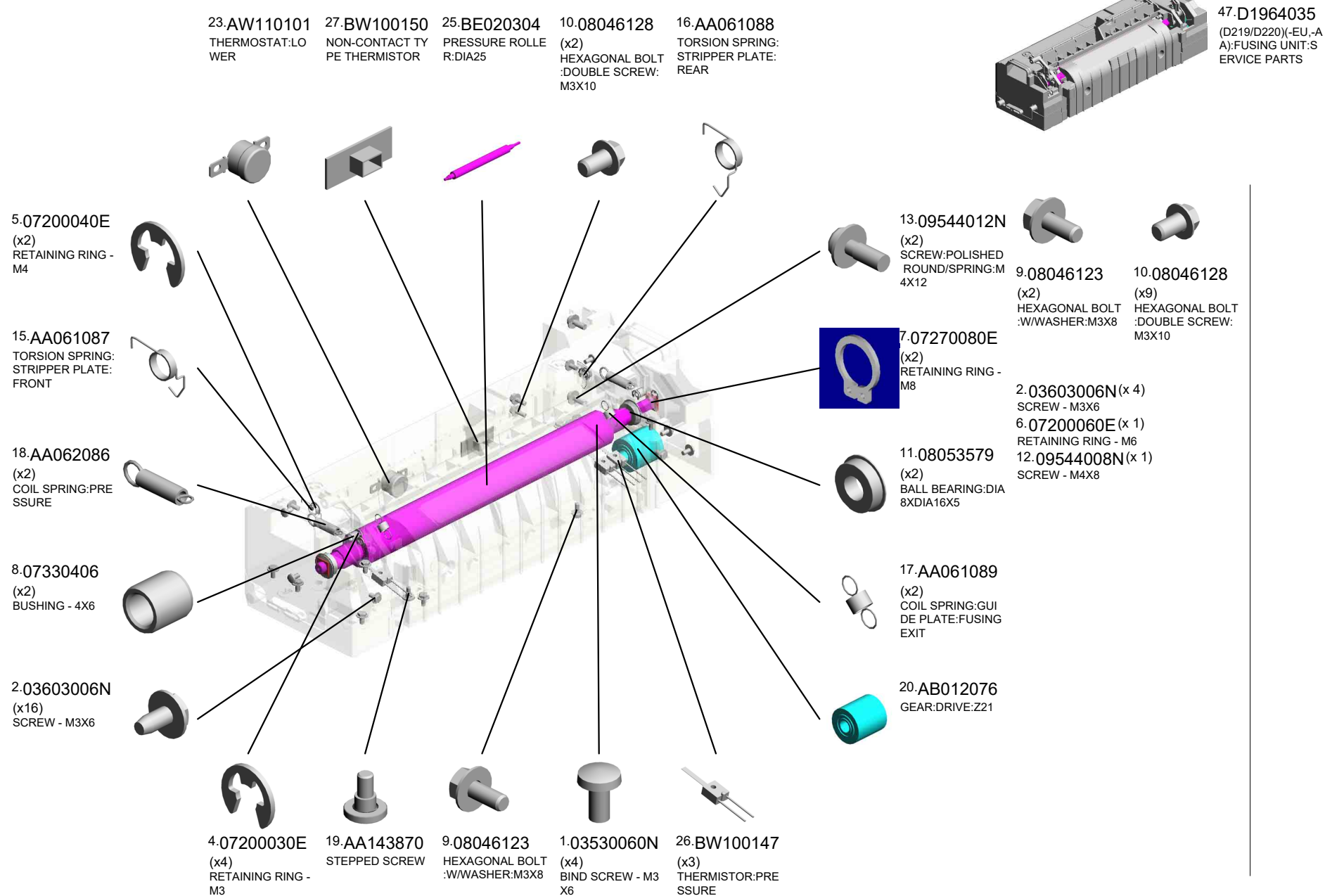
51.D1964039
(-TWN):SLEEVE:FU
SING:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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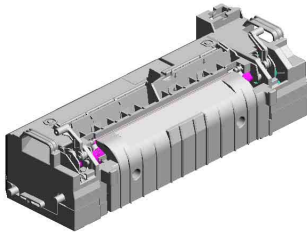
U012_S006 (D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S006
(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

- 55.D1964194
GUIDE:HARNESS:F
USING
- 56.D1964231
STRIPPER PLATE
- 36.D1174236
SHEET:C:LEVER
- 35.D1174235
GUIDE PLATE:FUSI
NG EXIT
- 29.D1054303
ELECTRODE PLAT
E:FUSING:NEUTRA
L



47.D1964035
(D219/D220)(-EU,-A
A):FUSING UNIT:S
ERVICE PARTS

37.D1174238
(x4)
GUIDE:FUSING EXI
T:ETFE

31.D1174153
LEVER:PRESSURE
RELEASE:FRONT:
ASS'Y

28.D1054168
(x2)
LEVER:LOCK:PRE
SSURE

32.D1174155
LEVER:PRESSURE
:FRONT

42.D1441085
(x11)
STEPPED SCREW:
M3

33.D1174163
LEVER:PRESSURE
RELEASE:REAR:A
SS'Y

57.GB013090
GEAR:PRESSURE
ROLLER:Z29

34.D1174165
LEVER:PRESSURE
:REAR

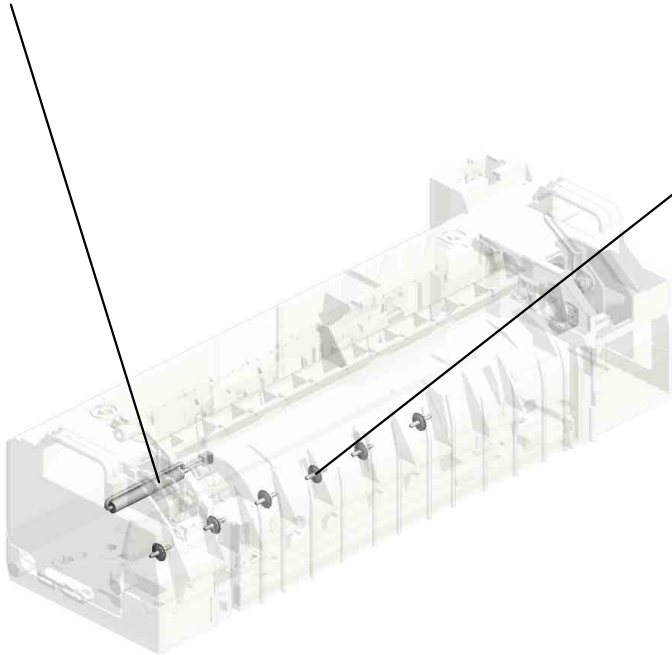
58.GB013092
GEAR:IDLER:PRES
SURE:Z17

53.D1964125
DISCHARGE BRUS
H:BRACKET:THER
MISTOR:PRESSUR
E:REAR

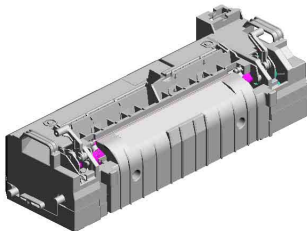
- 52.D1964124
BRACKET:THERMI
STOR:PRESSURE:
FRONT
- 39.D1964084
FUSING COVER:L
OWER:ASS'Y
201604-01 X/O
- 38.D1174241
FUSING ENTRANC
E GUIDE PLATE
- 54.D1964126
BRACKET:RESIST
OR
- 59.D1964127
RESISTOR:FUSING
SUB-UNIT
201609-01 O/O

U012_S006
(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

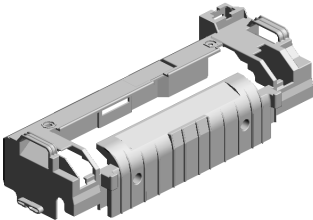
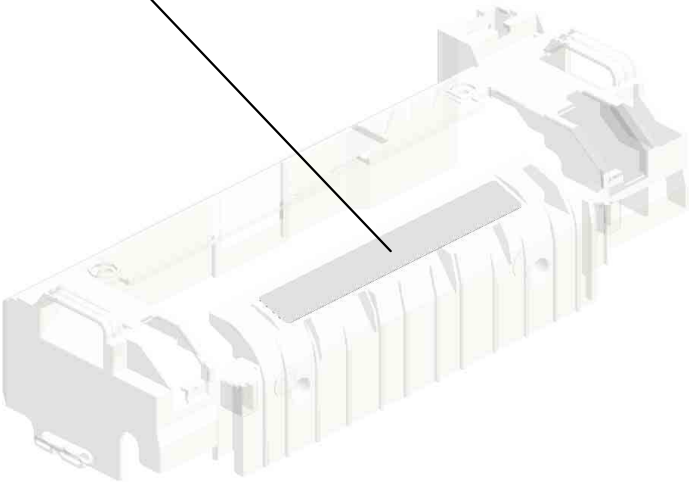


47.D1964035
(D219/D220)(-EU,-A
A):FUSING UNIT:S
ERVICE PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S006_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

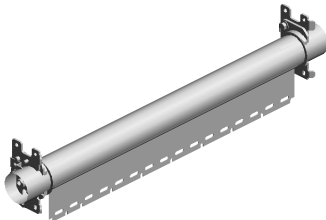


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S006_S002
(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



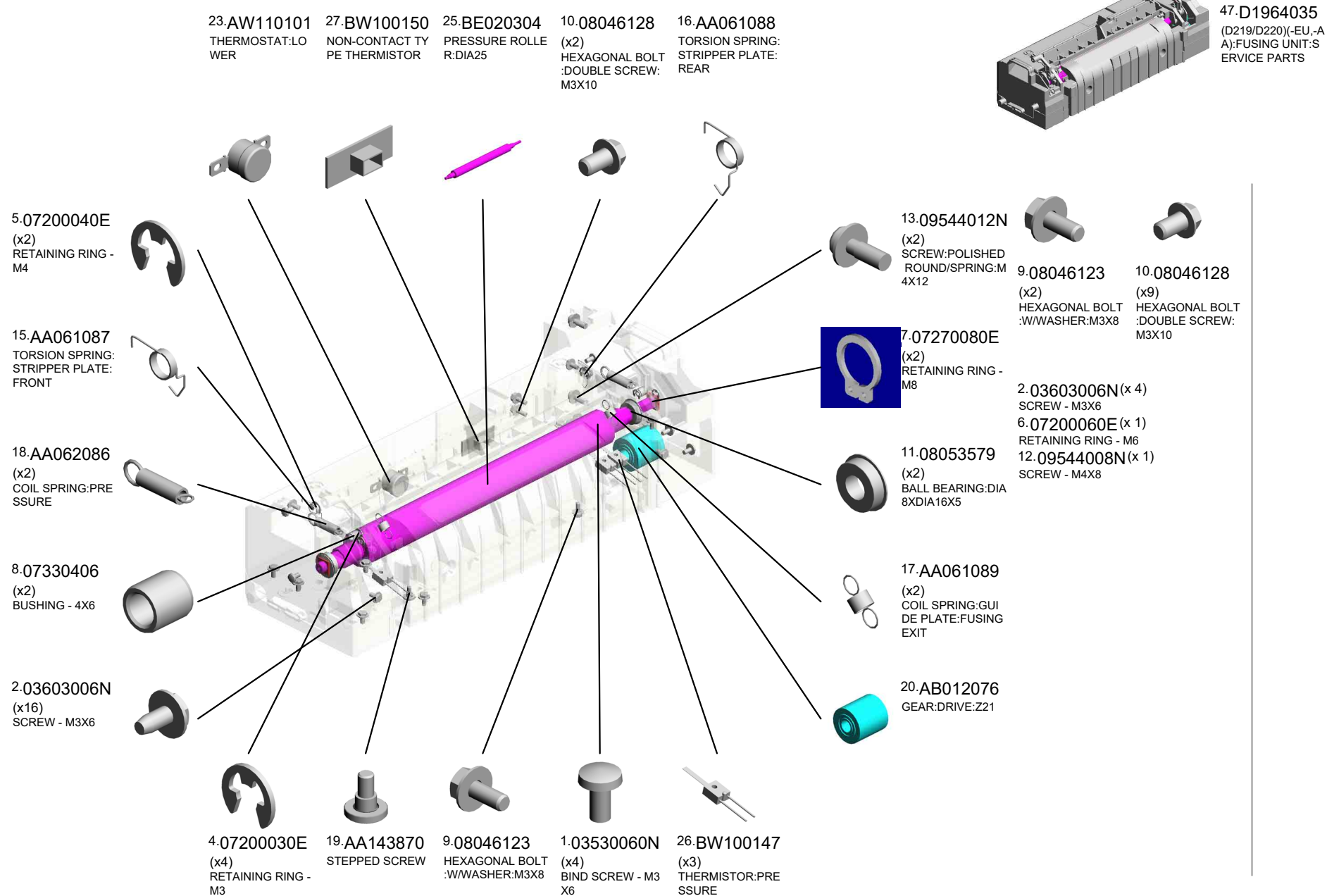
50.D1964038
(-EU,-AA,-KOR,-CH
N):SLEEVE:FUSIN
G:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

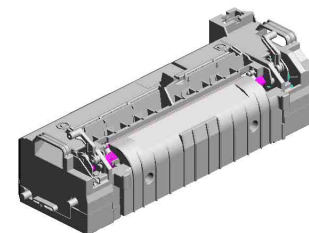
U012_S007 (D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S007 (D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

55.D1964194 GUIDE:HARNESS:FUSING
56.D1964231 STRIPPER PLATE
36.D1174236 SHEET:C:LEVER
35.D1174235 GUIDE PLATE:FUSING
29.D1054303 ELECTRODE PLATE:FUSING:NEUTRAL



47.D1964035
(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

37.D1174238
(x4)
GUIDE:FUSING EXIT:ETFE

31.D1174153
LEVER:PRESSURE RELEASE:FRONT:ASS'Y

28.D1054168
(x2)
LEVER:LOCK:PRESSURE

32.D1174155
LEVER:PRESSURE:FRONT

42.D1441085
(x11)
STEPPED SCREW:M3

52.D1964124
BRACKET:THERMISTOR:PRESSURE:FRONT

39.D1964084
FUSING COVER:LOWER:ASS'Y
201604-01 X/O

38.D1174241
FUSING ENTRANCE GUIDE PLATE

54.D1964126
BRACKET:RESISTOR

59.D1964127
RESISTOR:FUSING SUB-UNIT
201609-01 O/O

33.D1174163
LEVER:PRESSURE RELEASE:REAR:ASS'Y

57.GB013090
GEAR:PRESSURE ROLLER:Z29

34.D1174165
LEVER:PRESSURE:REAR

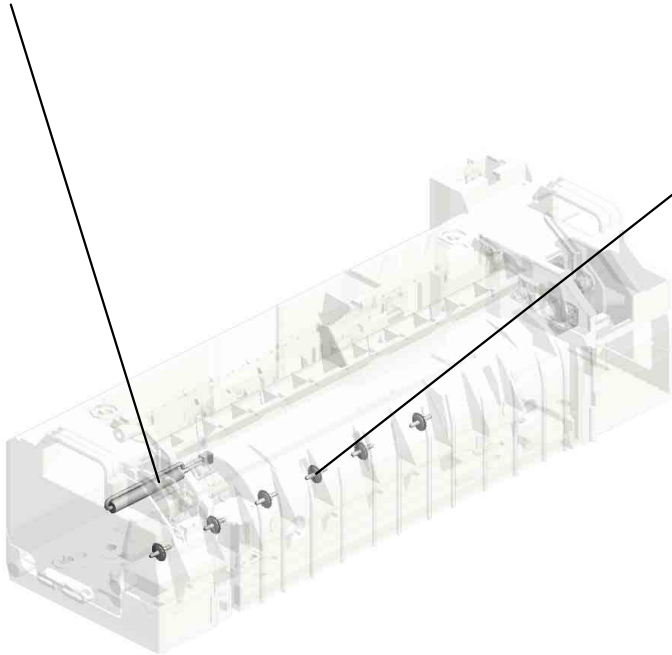
58.GB013092
GEAR:IDLER:PRESSURE:Z17

53.D1964125
DISCHARGE BRUSH:BRACKET:THERMISTOR:PRESSURE:REAR

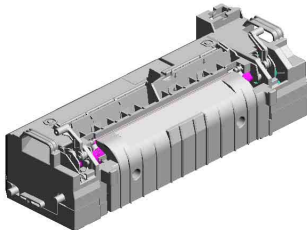
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S007
(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

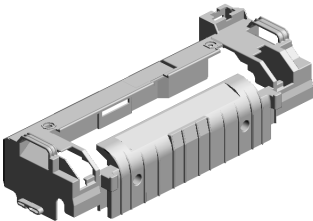
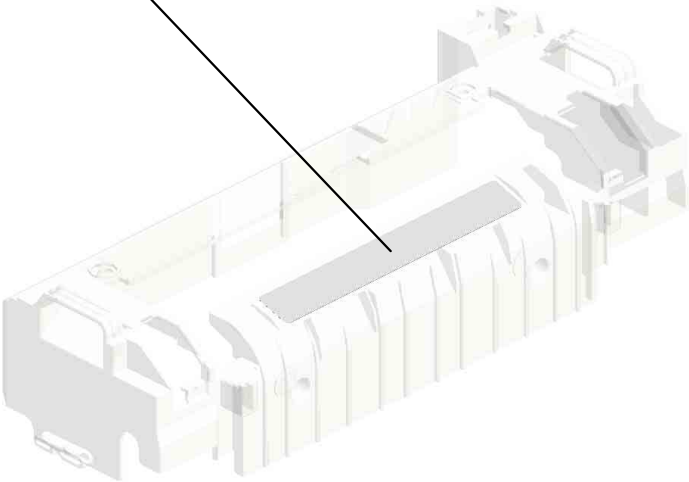


47.D1964035
(D219/D220)(-EU,-A
A):FUSING UNIT:S
ERVICE PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S007_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

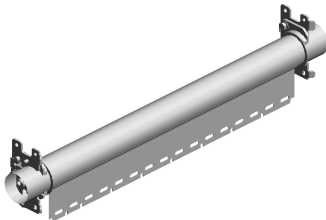


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S007_S002
(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



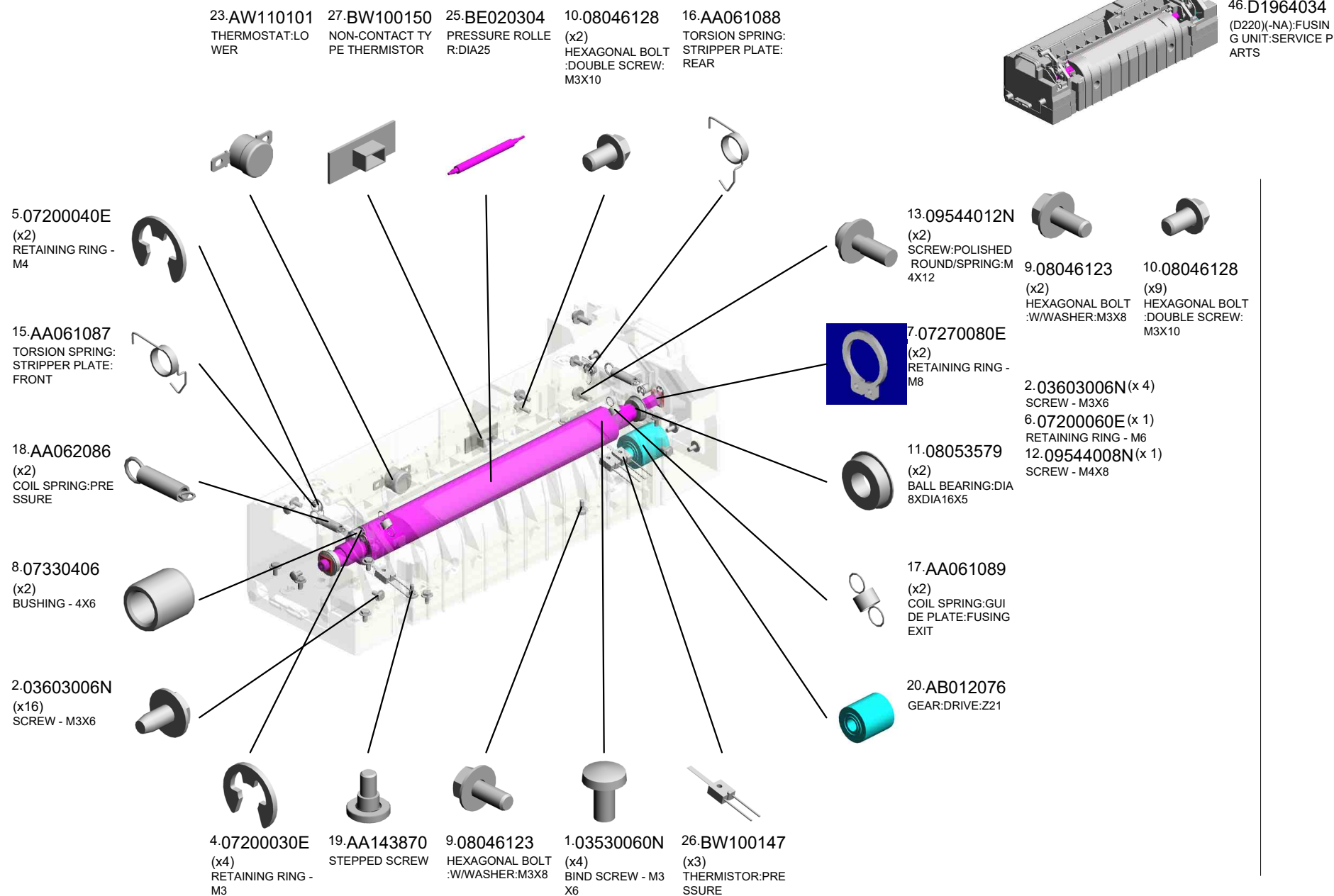
50.D1964038
(-EU,-AA,-KOR,-CH
N):SLEEVE:FUSIN
G:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

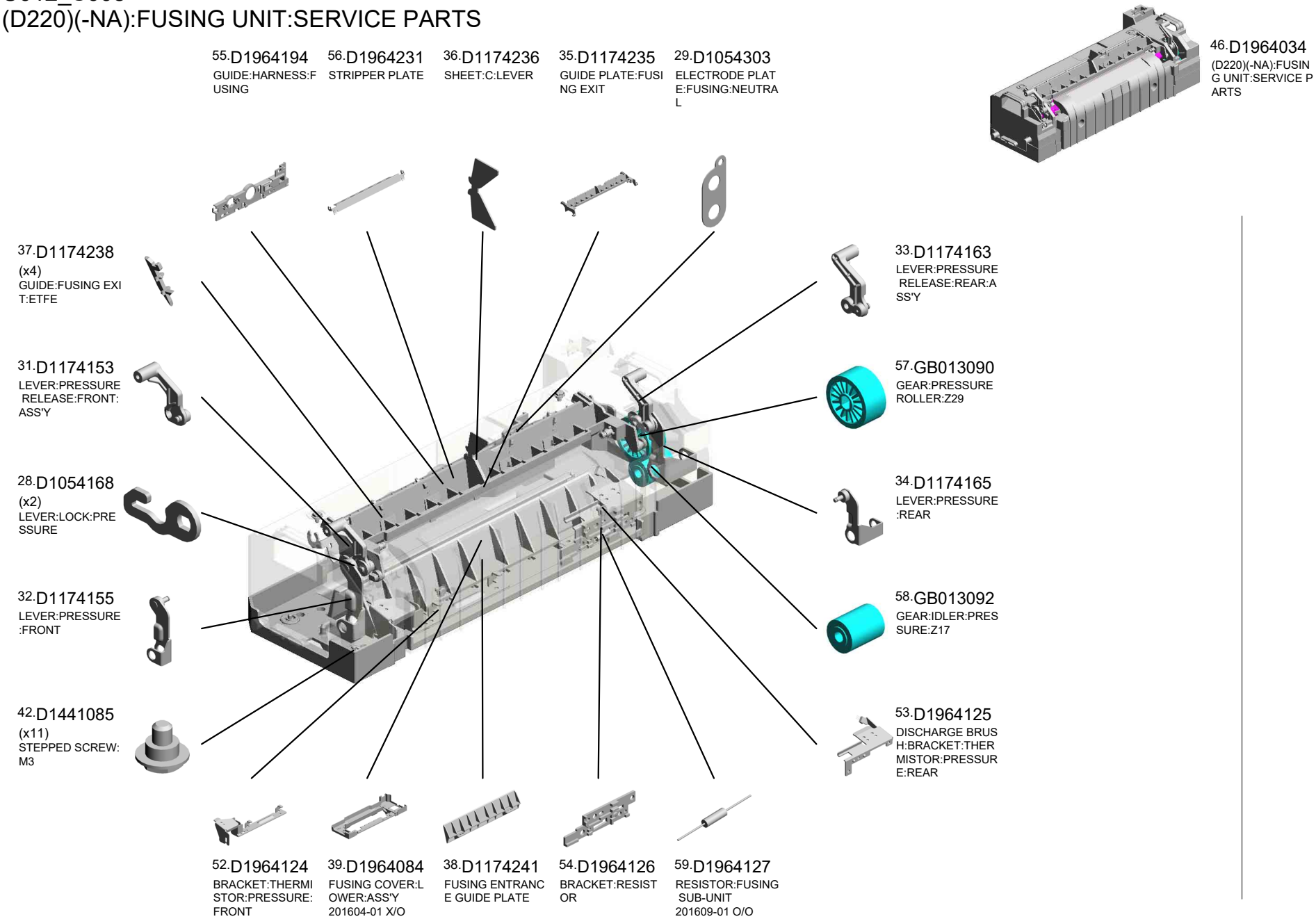
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S008 (D220)(-NA):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

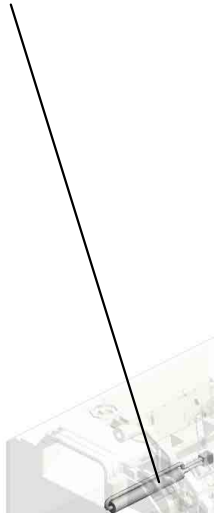
U012_S008
(D220)(-NA):FUSING UNIT:SERVICE PARTS



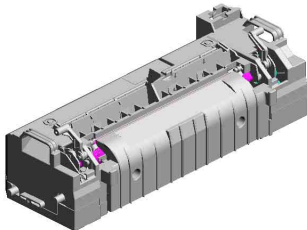
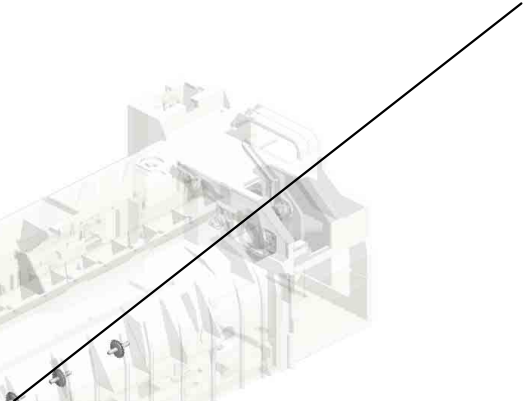
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S008
(D220)(-NA):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05



63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASSY
201903-01 O/O

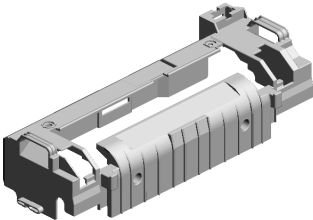
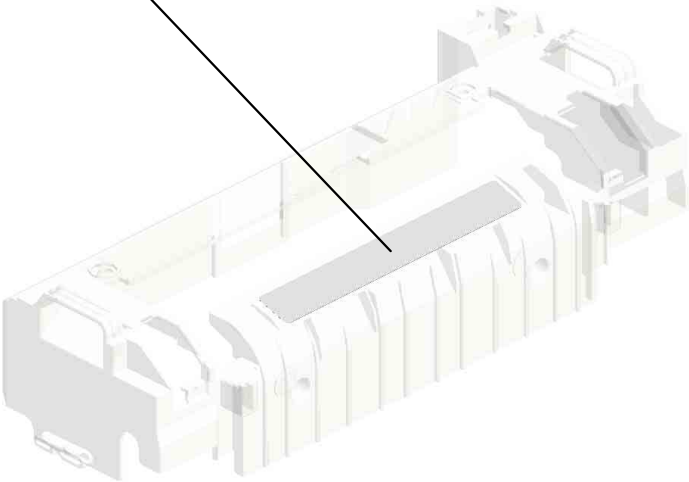


46.D1964034
(D220)(-NA):FUSIN
G UNIT:SERVICE P
ARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S008_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

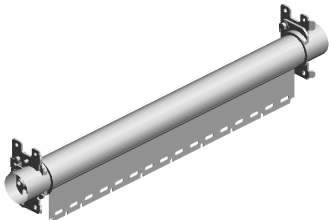


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S008_S002
(-NA):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



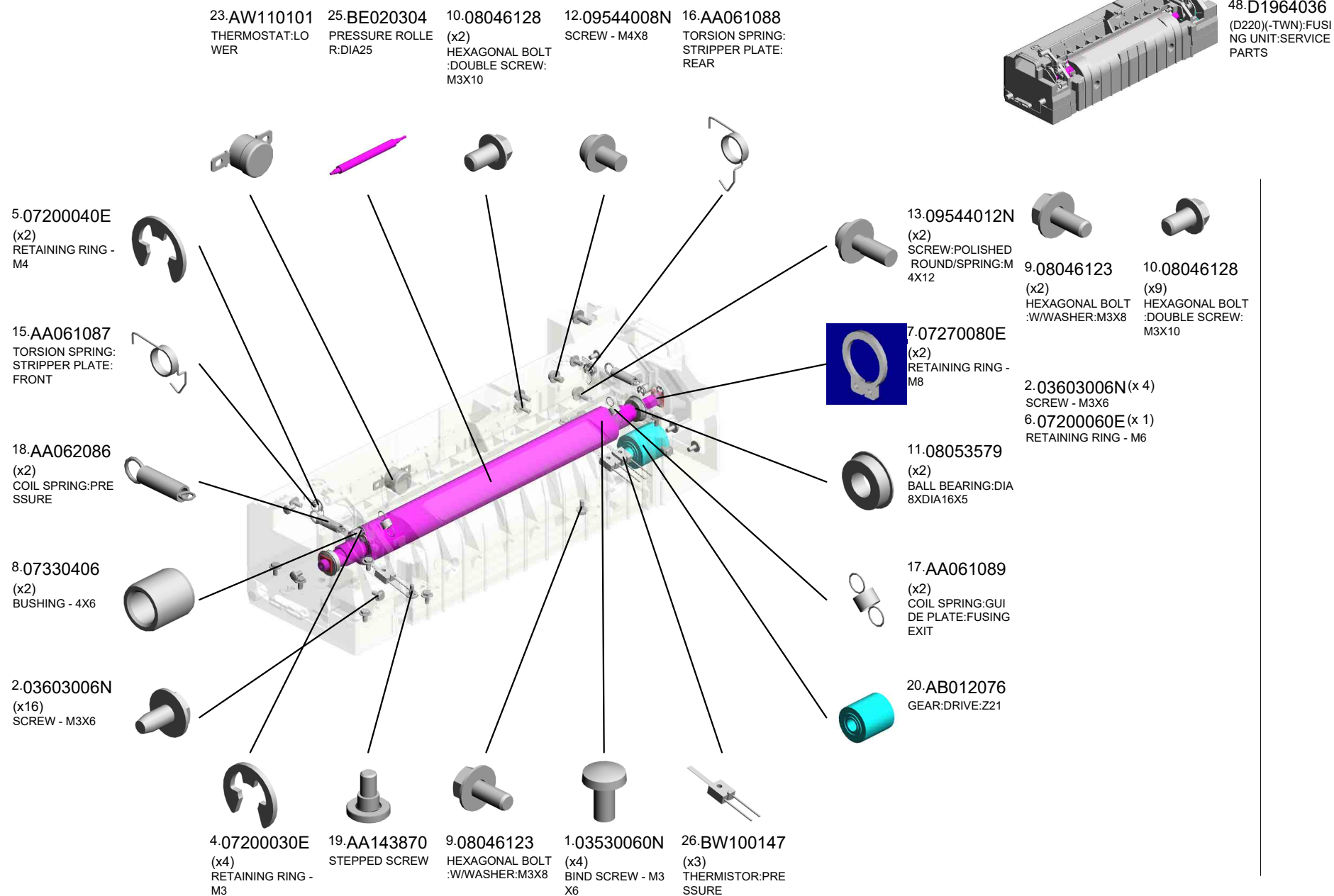
49.D1964037
(-NA):SLEEVE:FUSI
NG:ASS'Y



2.03603006N
(x2)
SCREW - M3X6

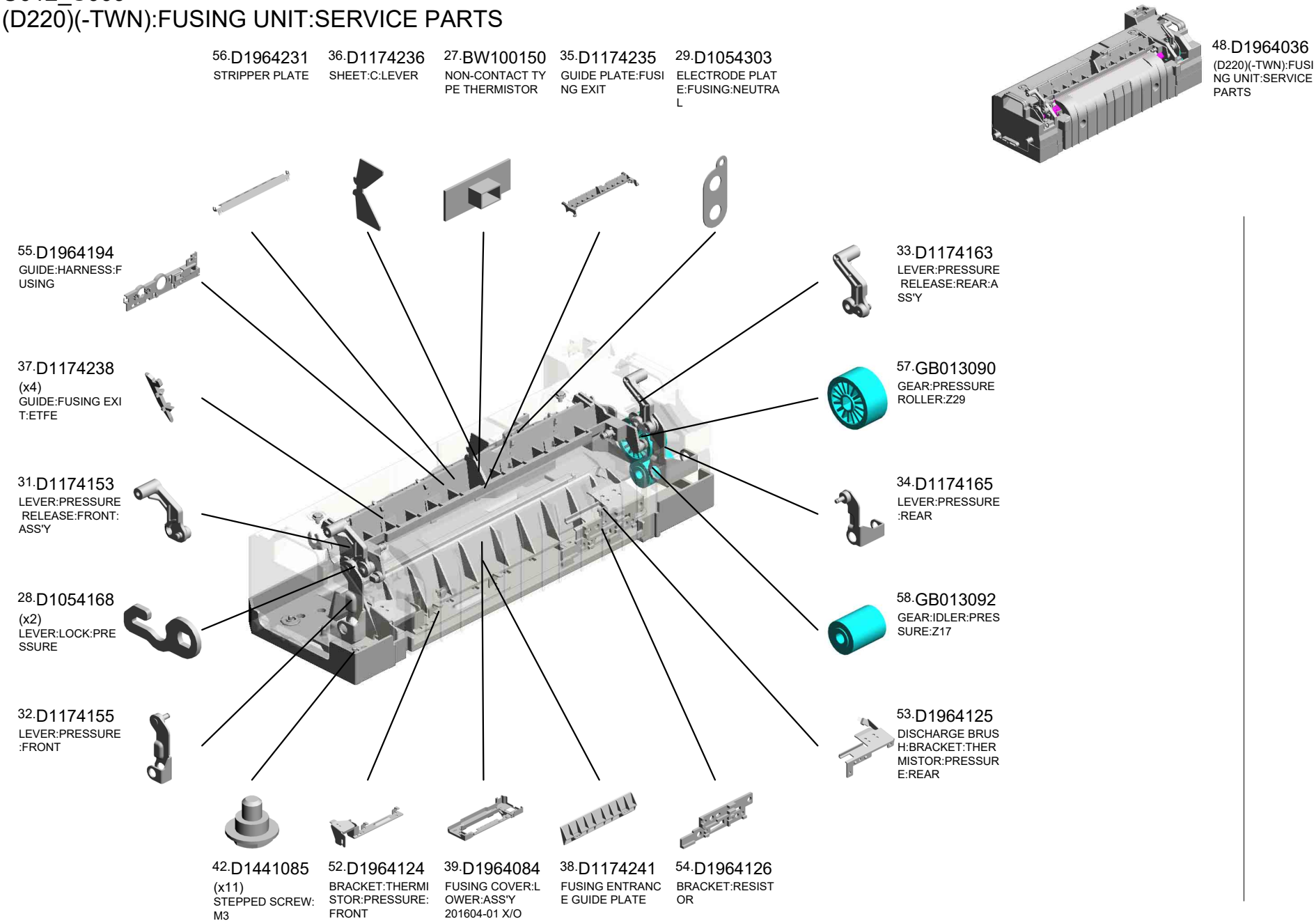
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S009 (D220)(-TWN):FUSING UNIT:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S009
(D220)(-TWN):FUSING UNIT:SERVICE PARTS

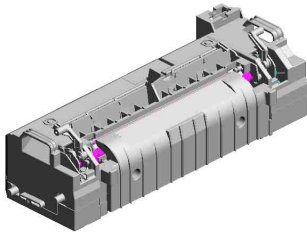


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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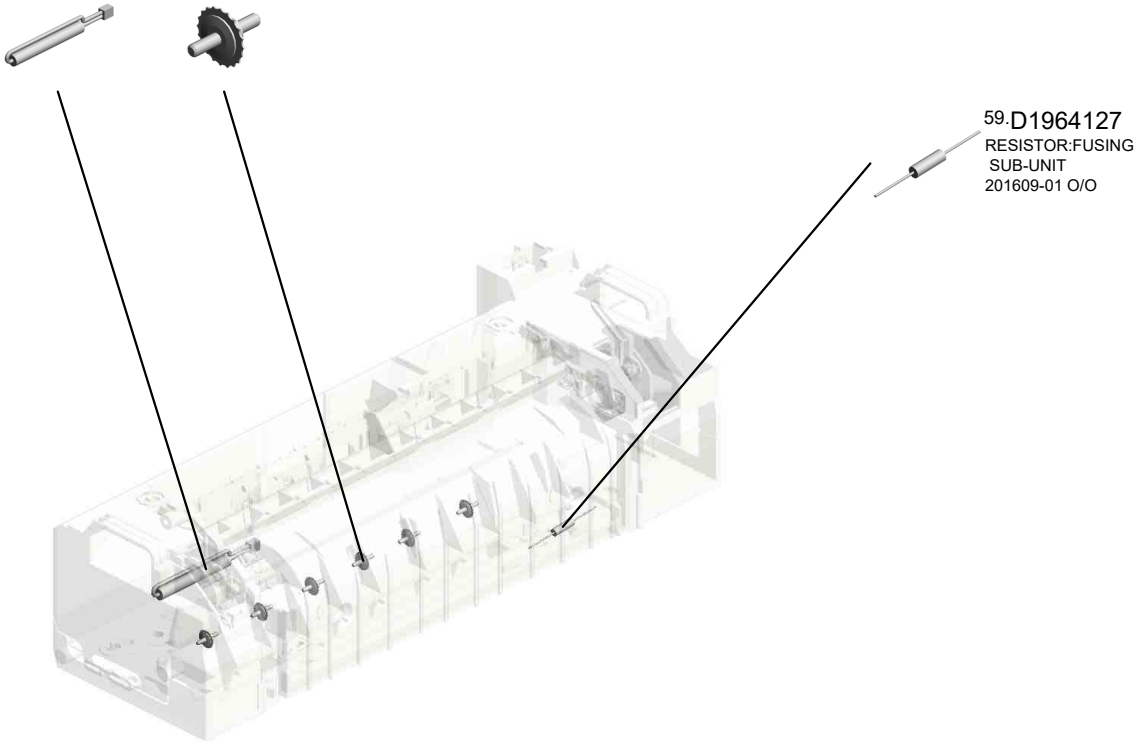
U012_S009
(D220)(-TWN):FUSING UNIT:SERVICE PARTS

61.M0264371
NEW UNIT DETEC
T SENSOR
201508-05

63.M0266340
(x6)
GUIDE:PAPER:RAI
L:ASS'Y
201903-01 O/O



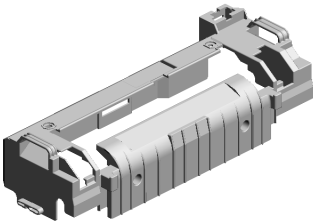
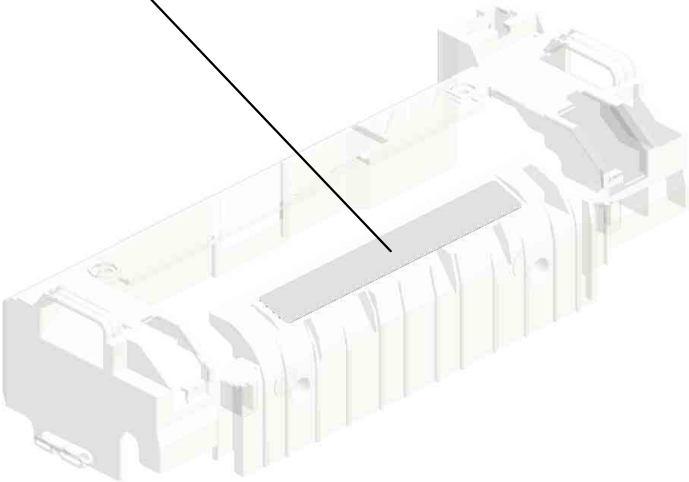
48.D1964036
(D220)(-TWN):FUSI
NG UNIT:SERVICE
PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S009_S001
FUSING COVER:UPPER:ASS'Y

41.D1174263
DECAL:H-TEMP W
ARNING:FUSING

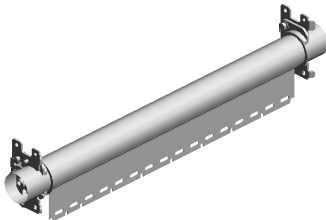


40.D1174261
FUSING COVER:U
PPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U012_S009_S002
(-TWN):SLEEVE:FUSING:ASS'Y

10.08046128
(x4)
HEXAGONAL BOLT
:DOUBLE SCREW:
M3X10



51.D1964039
(-TWN):SLEEVE:FU
SING:ASS'Y

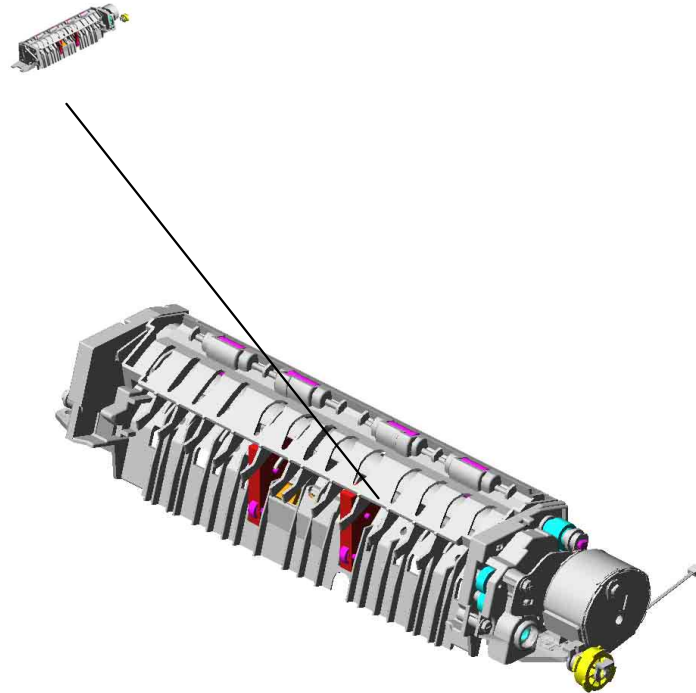


2.03603006N
(x2)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013.PAPER EXIT

U013 S001
D1964402
PAPER EXIT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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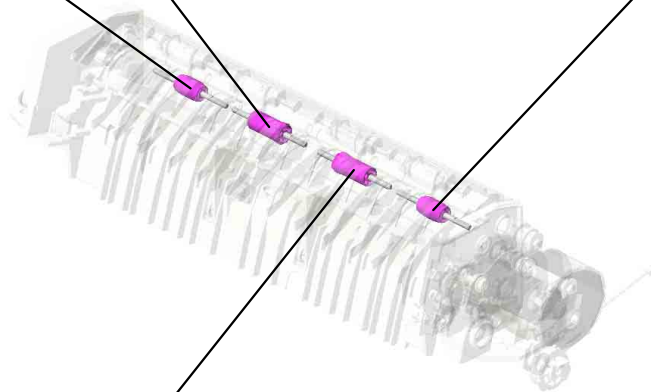
U013_S001.PAPER EXIT UNIT:ASS'Y

U013 S001 S001
D1964463
ROLLER:DRIVEN:EXIT:MIDD
LE:ASS'Y

U013 S001 S004
D1964464
ROLLER:DRIVEN:EXIT:OUTE
R:ASS'Y

U013 S001 S003
D1964464
ROLLER:DRIVEN:EXIT:OUTE
R:ASS'Y

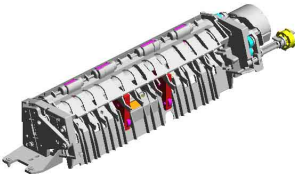
U013 S001 S002
D1964463
ROLLER:DRIVEN:EXIT:MIDD
LE:ASS'Y



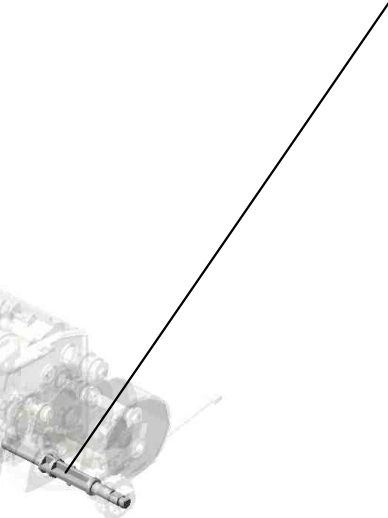
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013
PAPER EXIT

1-04543008Q
(x3)
TAPPING SCREW:
3X8

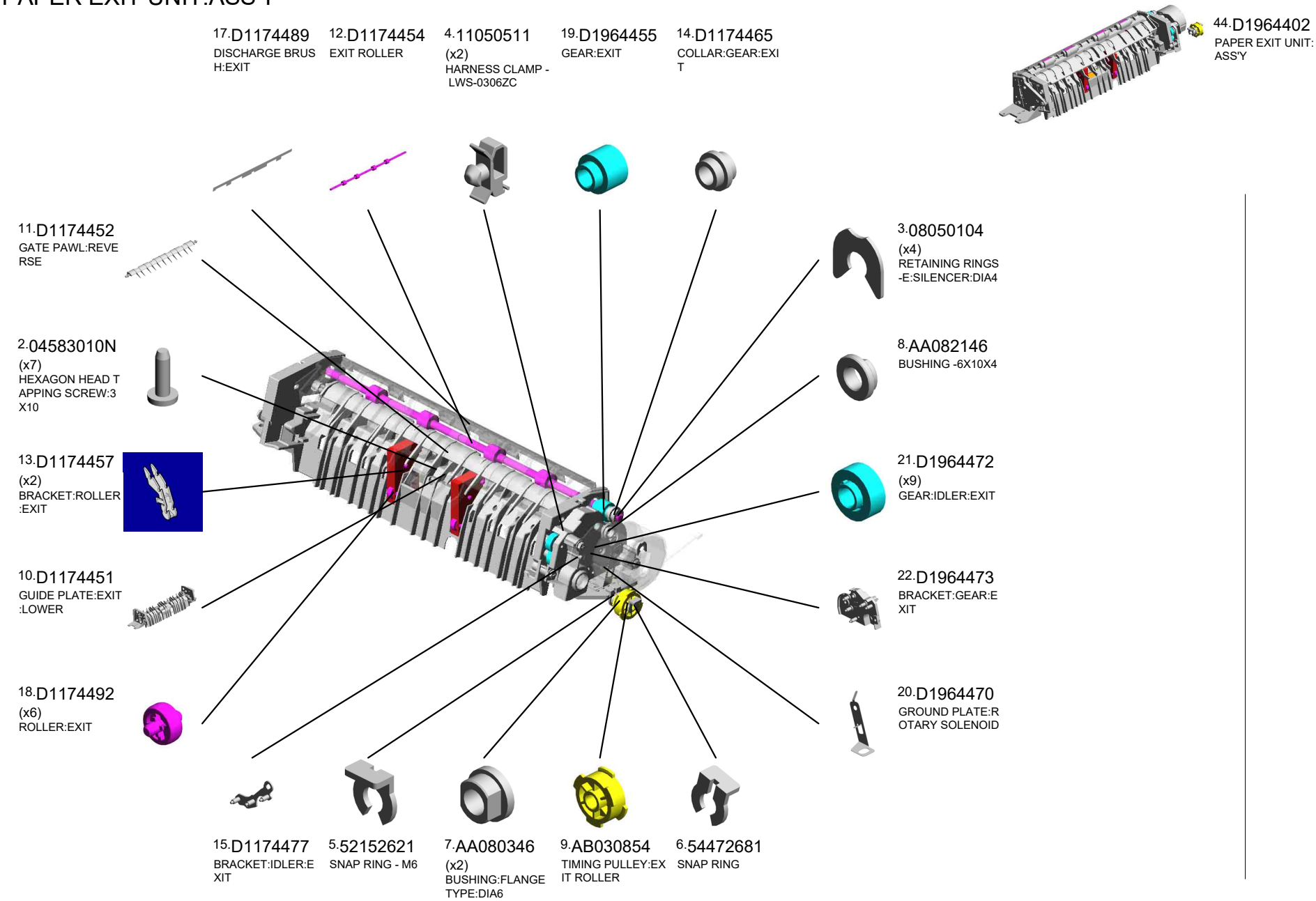


16-D1174481
SHAFT:COUPLING:
EXIT



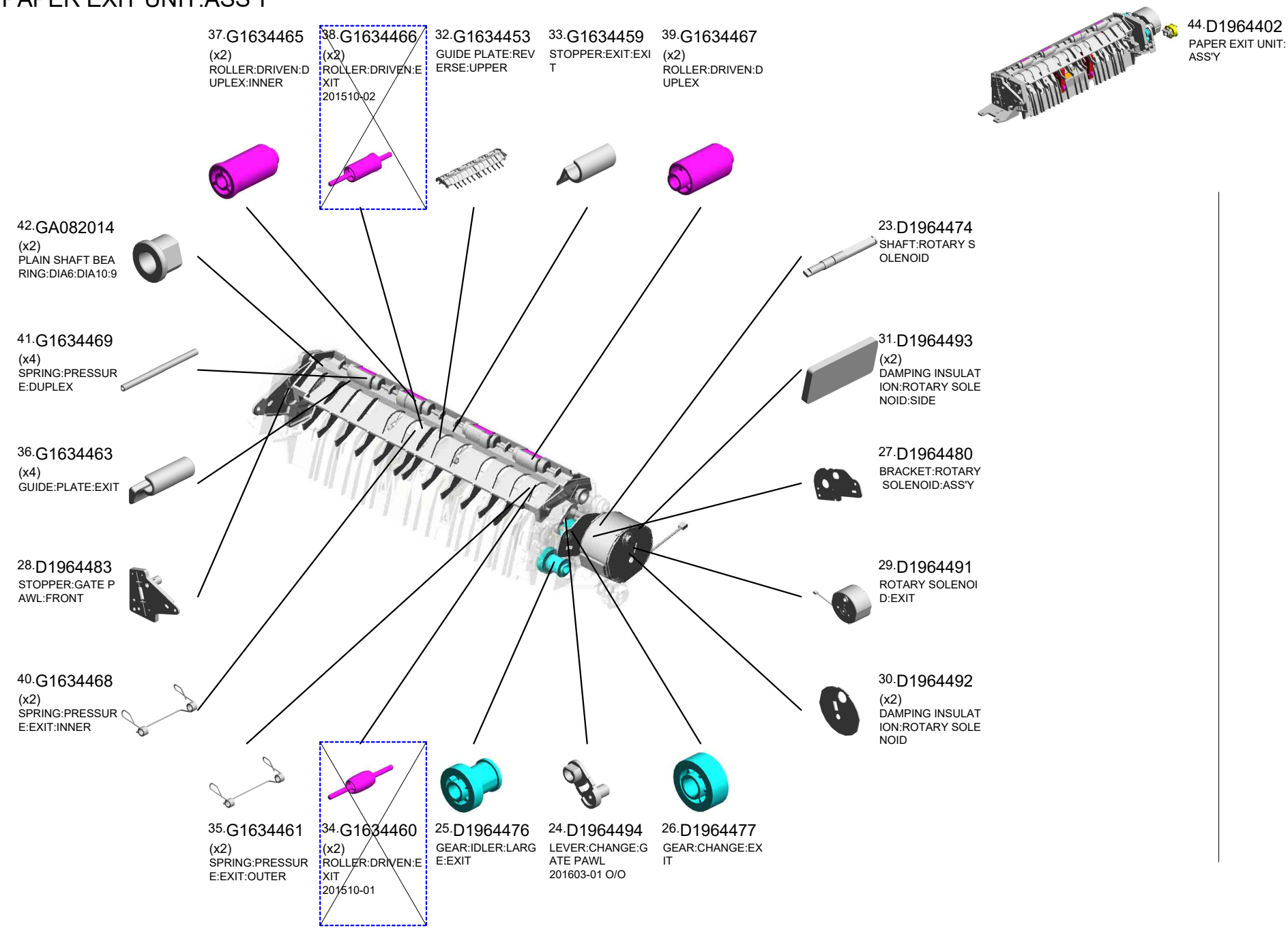
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001
PAPER EXIT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

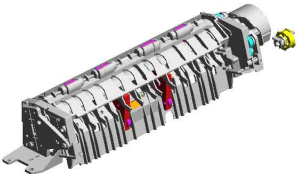
U013_S001
PAPER EXIT UNIT:ASS'Y



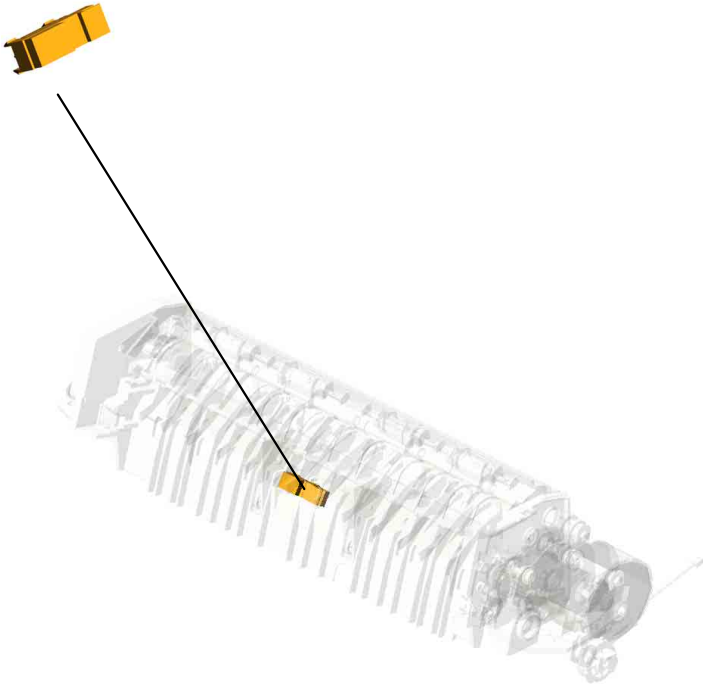
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001
PAPER EXIT UNIT:ASS'Y

43.GW010007
PHOTO REFLECTI
ON SENSOR:EXIT



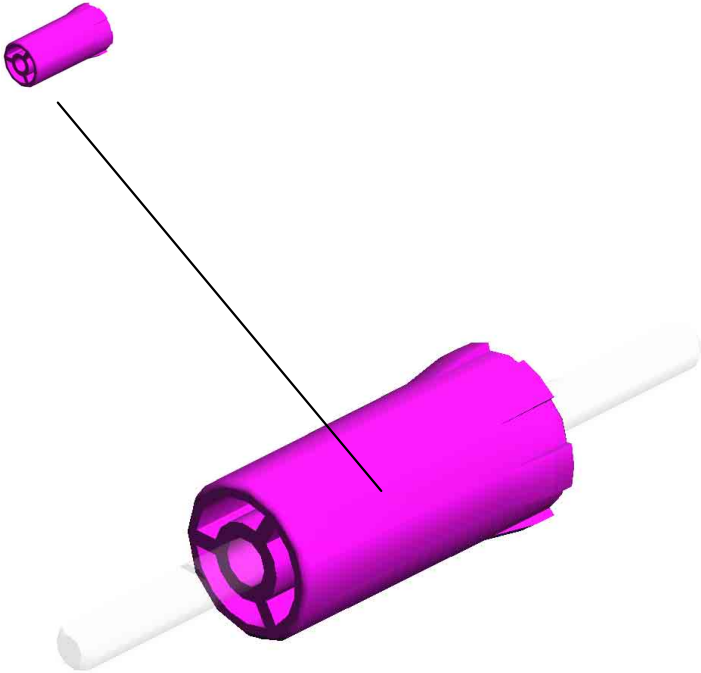
44.D1964402
PAPER EXIT UNIT:
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001_S001
ROLLER:DRIVEN:EXIT:MIDDLE:ASS'Y

45.D1964461
ROLLER:DRIVEN:EXIT:MIDDLE
201611-03

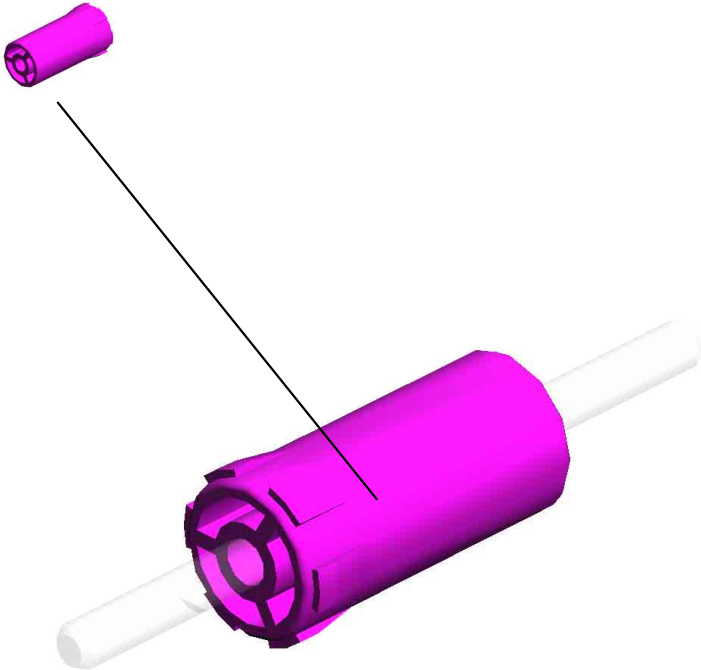


47.D1964463
ROLLER:DRIVEN:EXIT:MIDDLE:ASS'Y
201611-01

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001_S002
ROLLER:DRIVEN:EXIT:MIDDLE:ASS'Y

45.D1964461
ROLLER:DRIVEN:EXIT:MIDDLE
201611-03

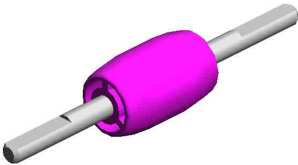
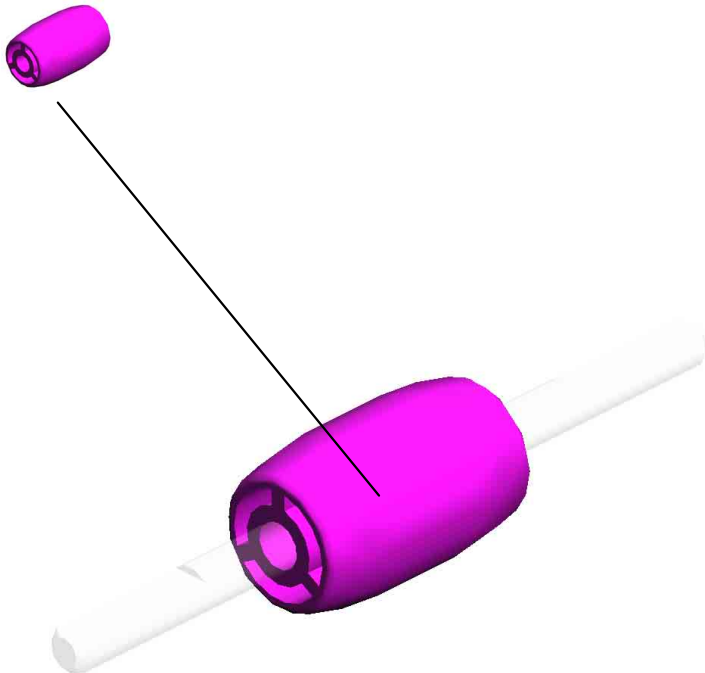


47.D1964463
ROLLER:DRIVEN:EXIT:MIDDLE:ASS'Y
201611-01

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001_S003
ROLLER:DRIVEN:EXIT:OUTER:ASS'Y

46.D1964462
ROLLER:DRIVEN:E
XIT:OUTER
201611-04

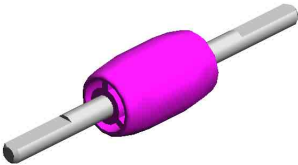
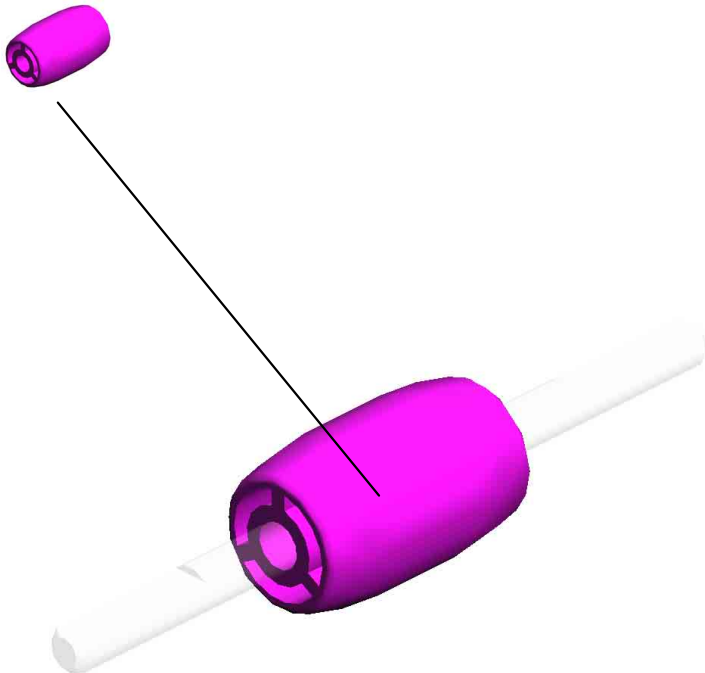


48.D1964464
ROLLER:DRIVEN:E
XIT:OUTER:ASS'Y
201611-02

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U013_S001_S004
ROLLER:DRIVEN:EXIT:OUTER:ASS'Y

46.D1964462
ROLLER:DRIVEN:EXIT:OUTER
201611-04

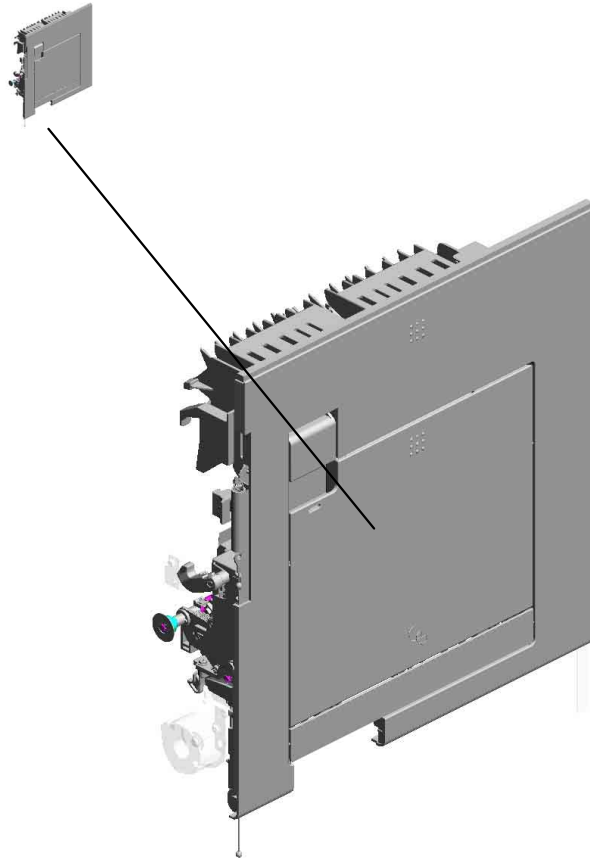


48.D1964464
ROLLER:DRIVEN:EXIT:OUTER:ASS'Y
201611-02

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U014.DUPLEX

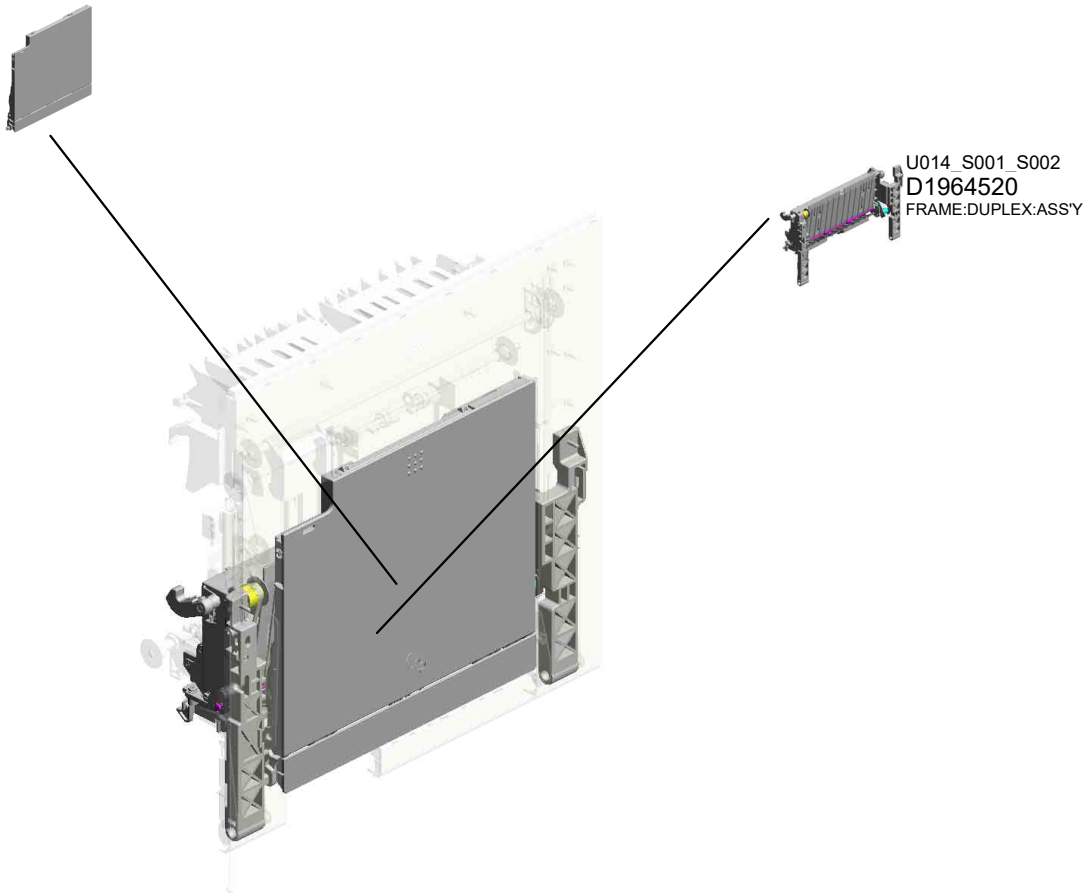
U014 S001
D1960251
DUPLEX UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U014_S001.DUPLEX UNIT:ASS'Y

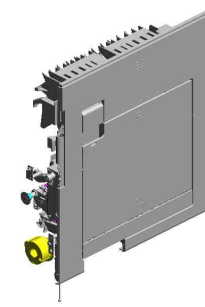
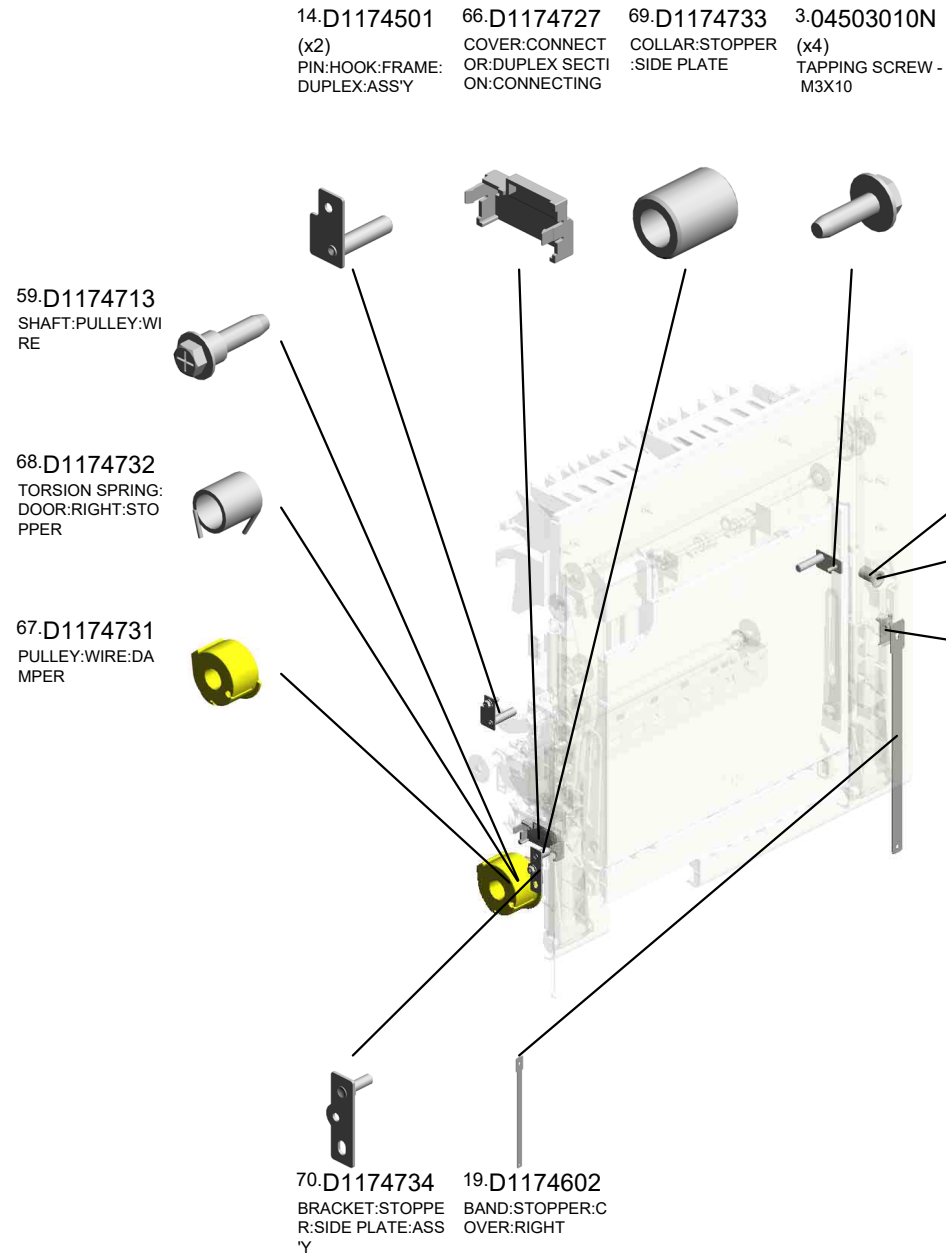
U014 S001 S001
D1172762
MANUAL FEED TABLE:ASS'Y



U014 S001 S002
D1964520
FRAME:DUPLEX:ASS'Y

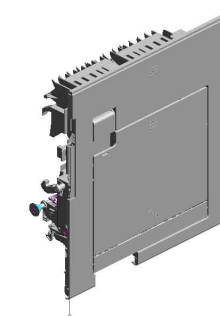
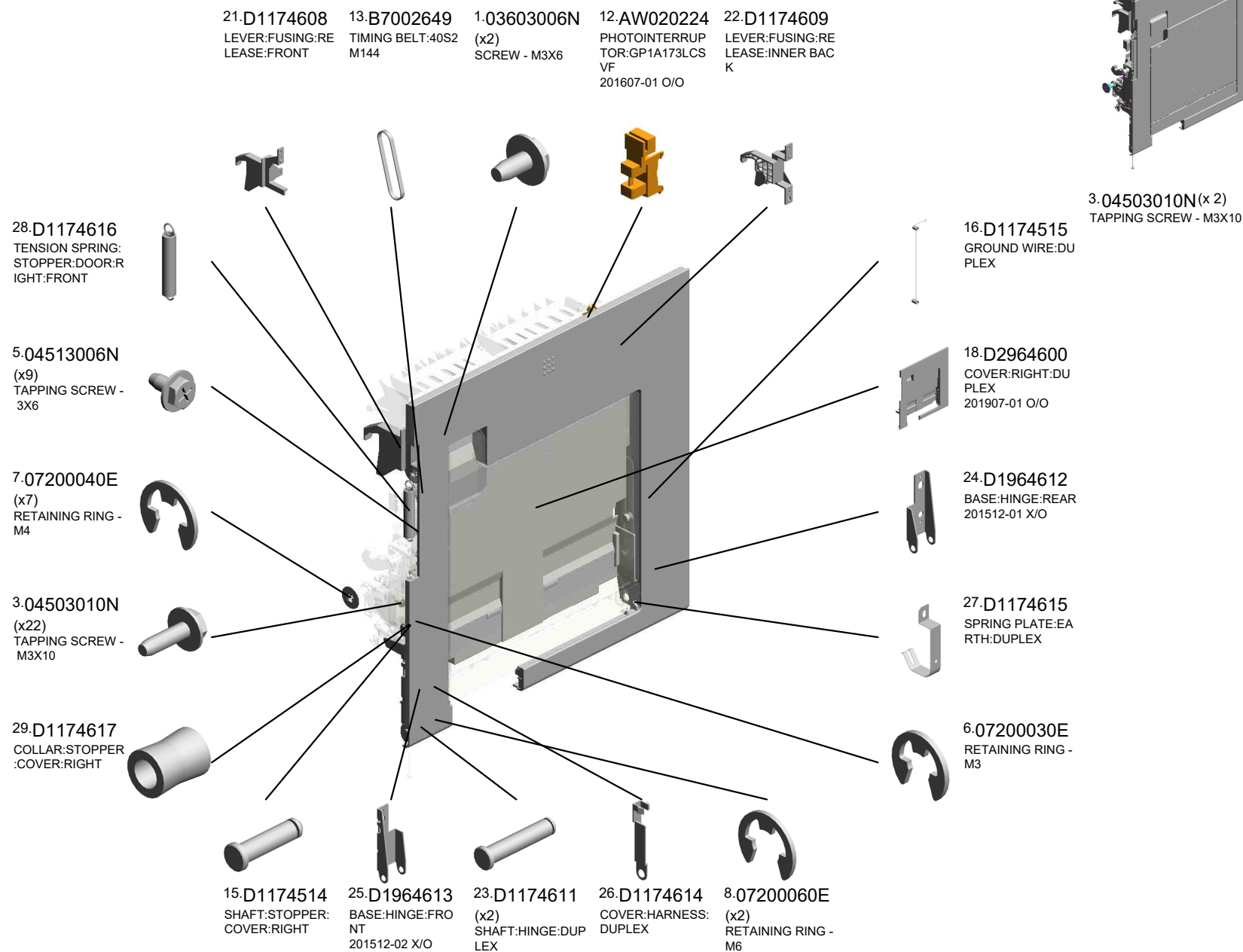
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U014 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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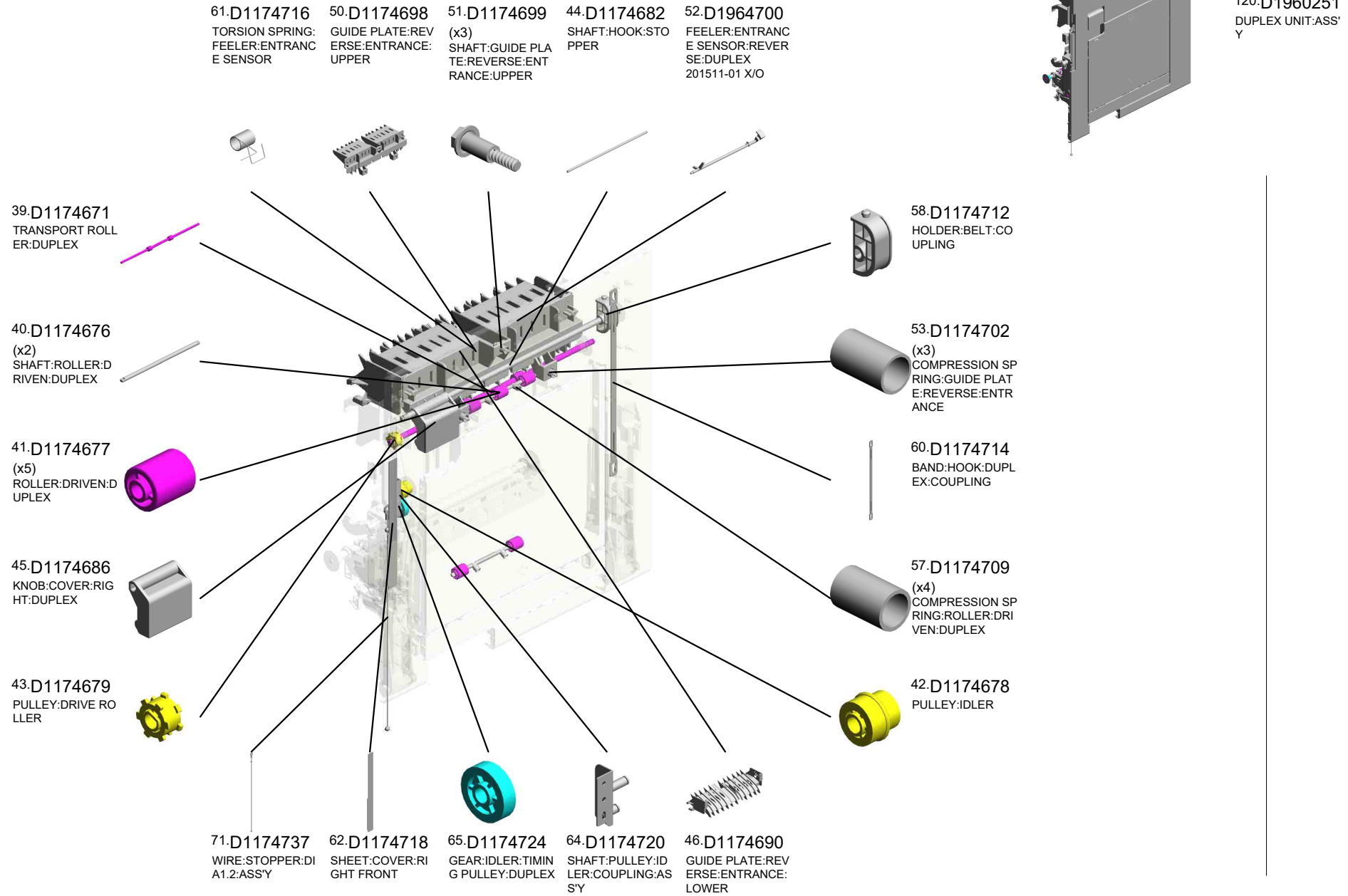
U014_S001 DUPLEX UNIT:ASS'Y



120.D1960251
DUPLEX UNIT:ASS'
Y

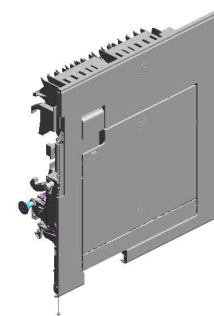
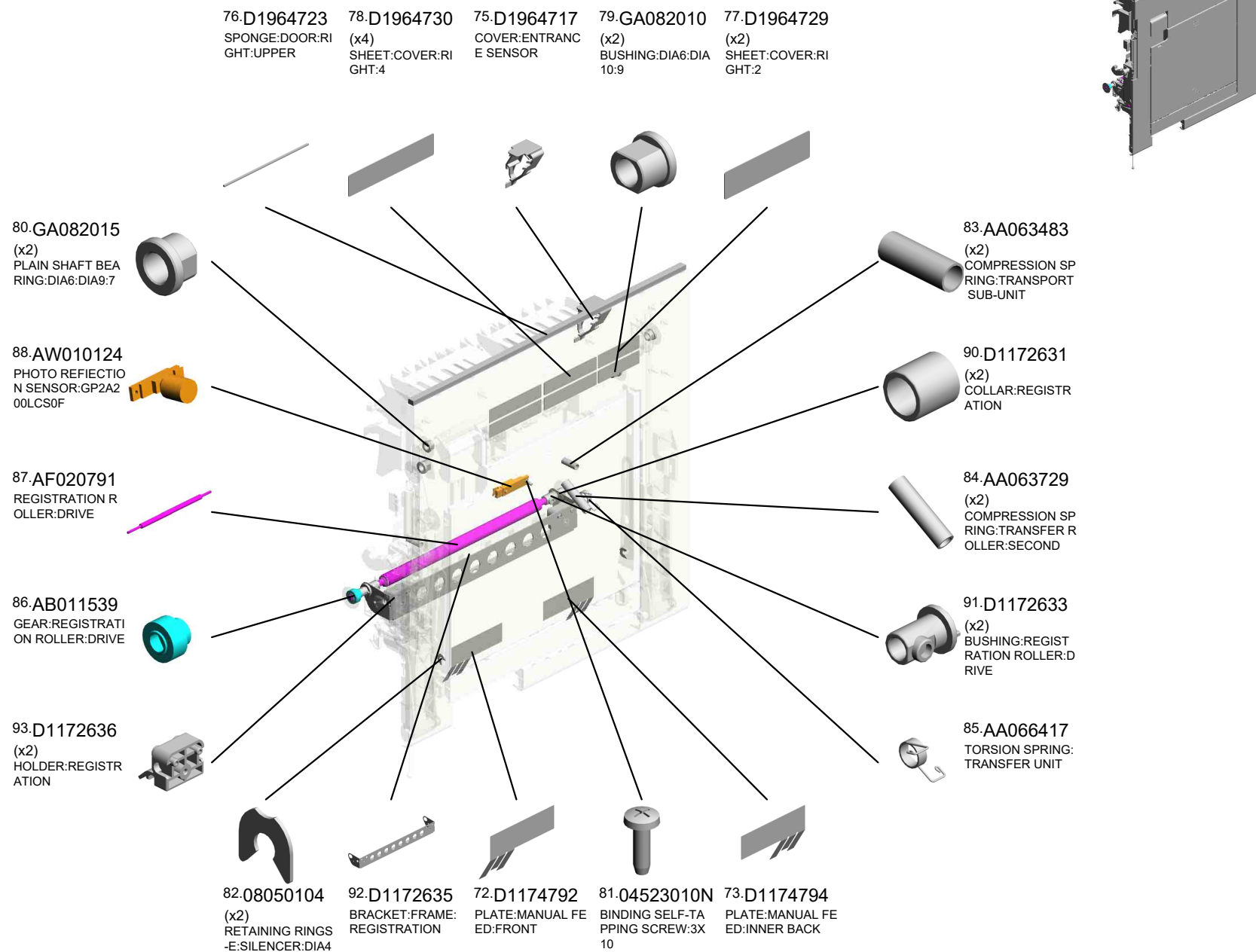
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U014_S001 DUPLX UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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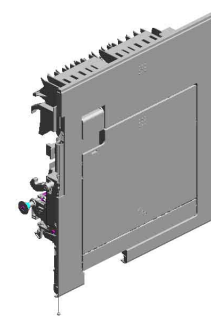
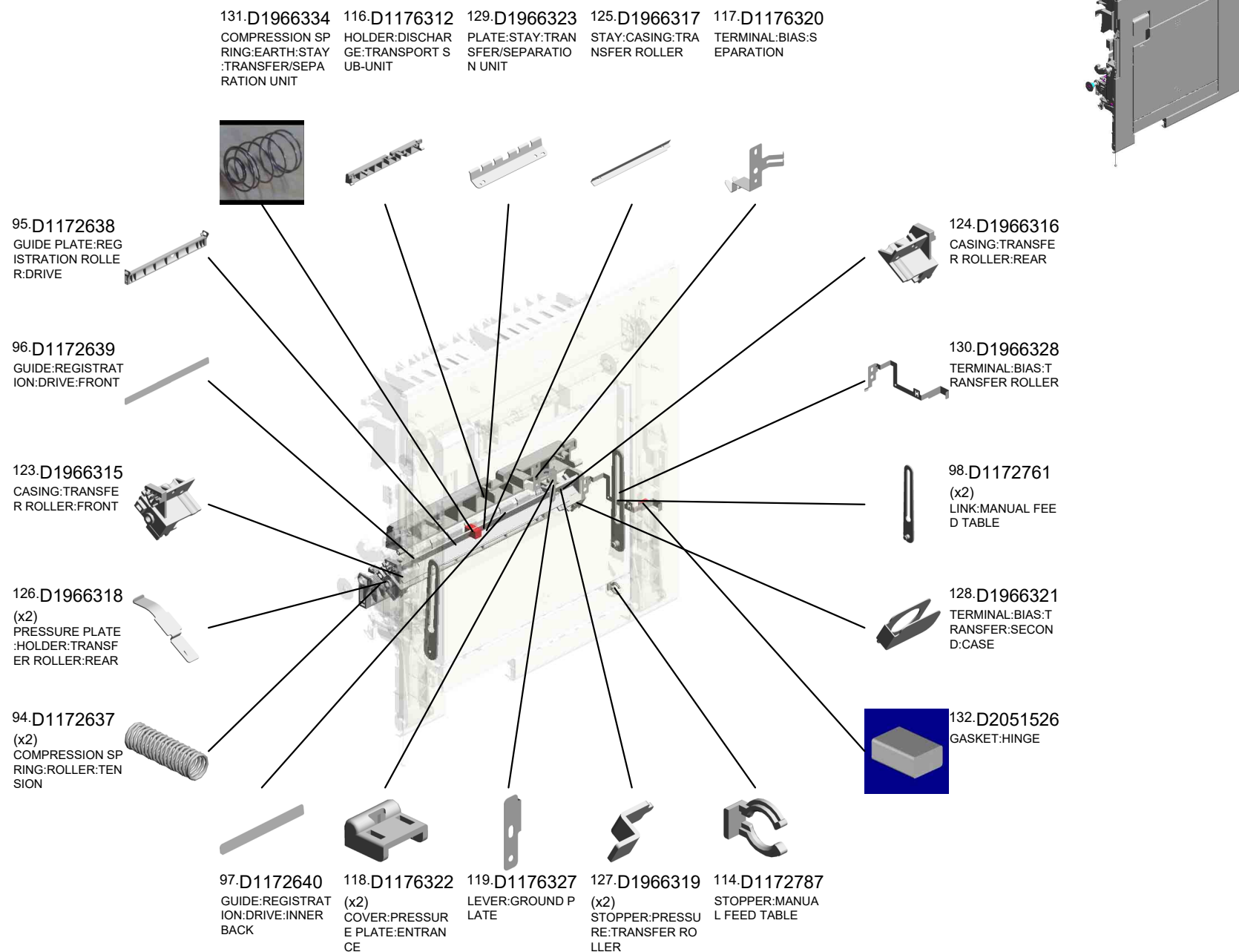
U014_S001 DUPLEX UNIT:ASS'Y



120.D1960251
DUPLEX UNIT:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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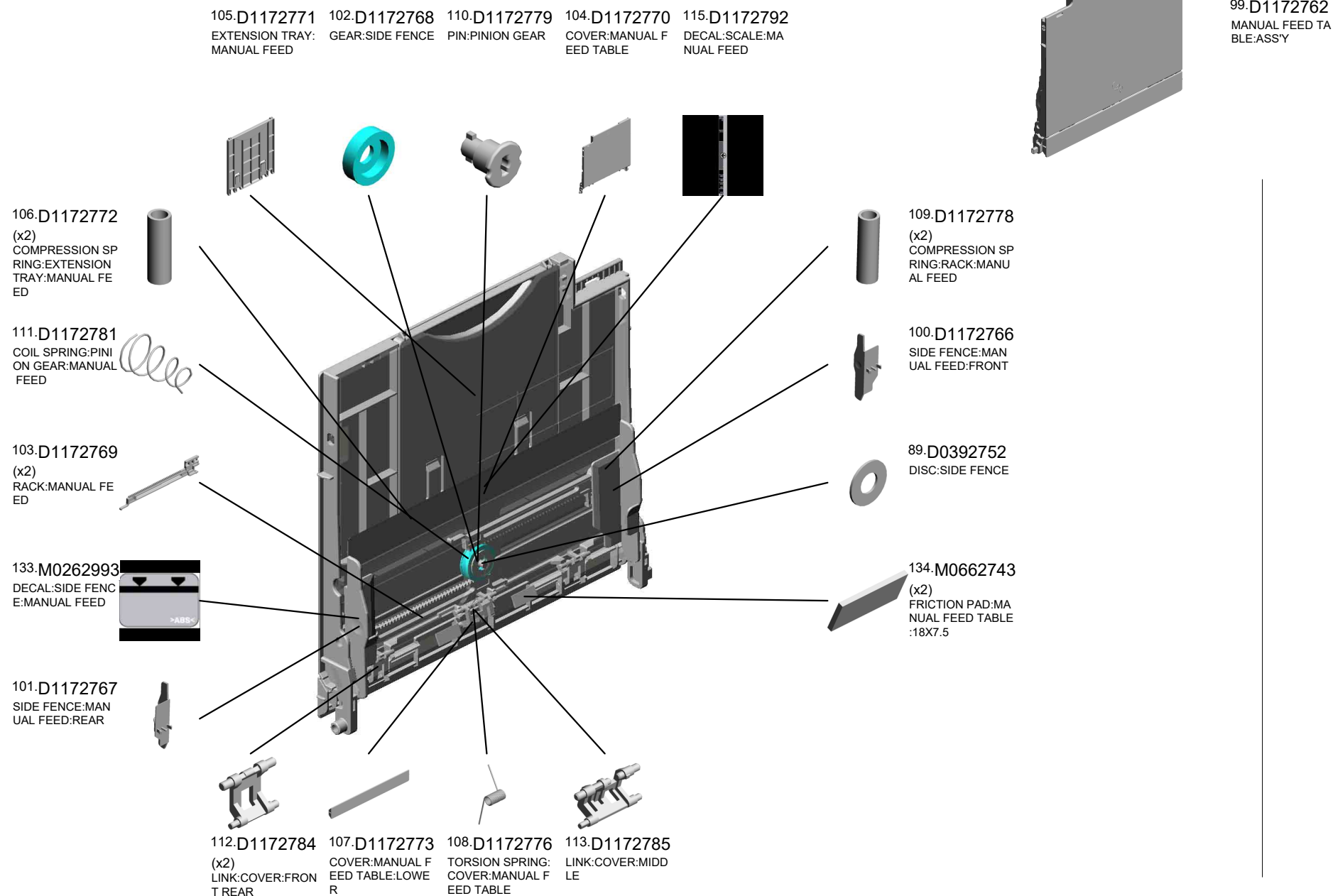
U014_S001 DUPLIX UNIT:ASS'Y



120.D1960251
DUPLIX UNIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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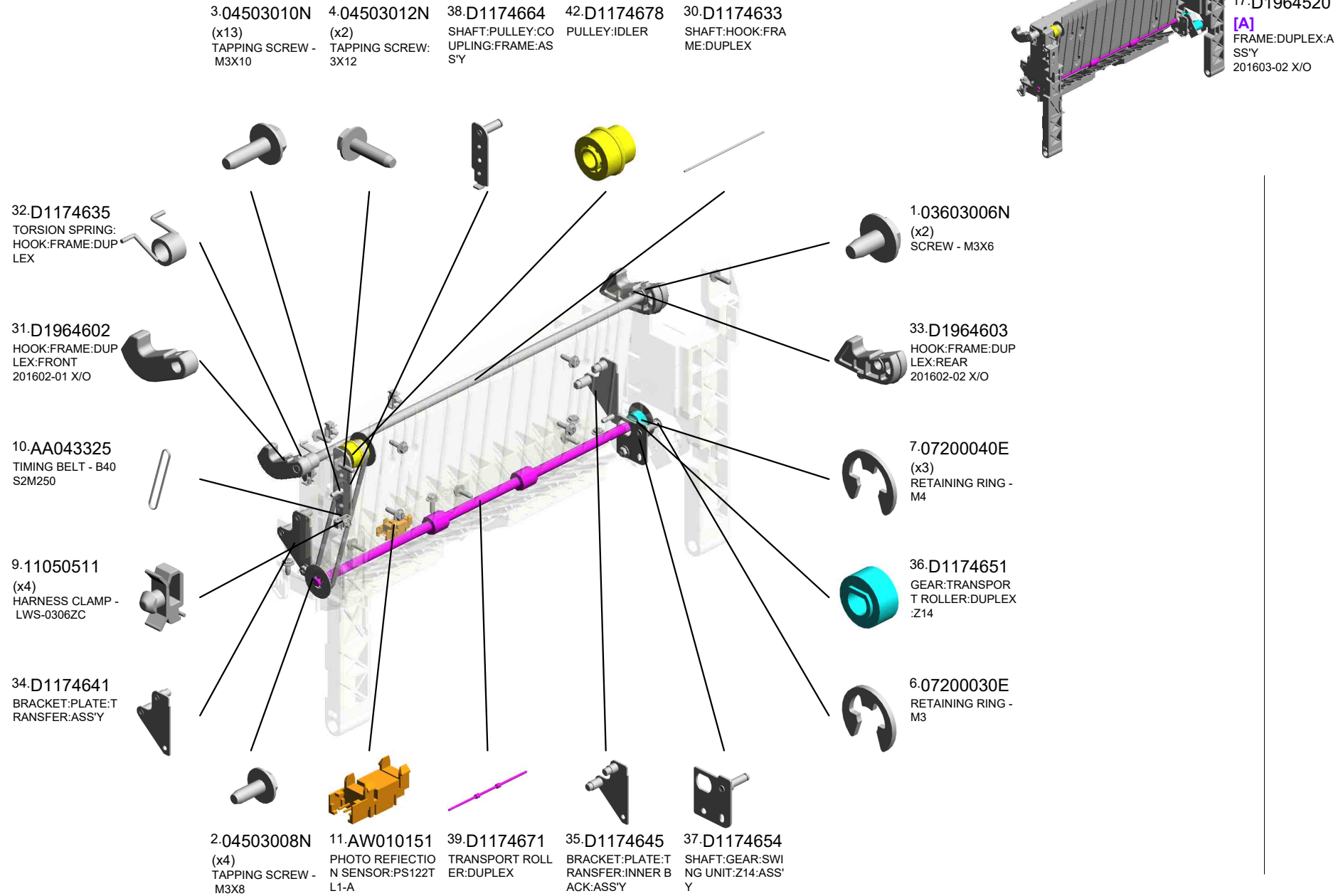
U014_S001_S001 MANUAL FEED TABLE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U014_S001_S002

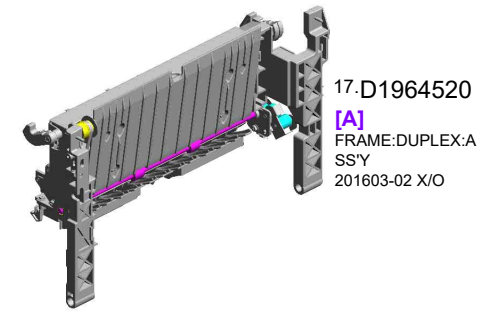
FRAME:DUPLEX:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U014_S001_S002
FRAME:DUPLEX:ASS'Y

48.D1174693 49.D1174697 74.D1964630
GUIDE PLATE:REV GUIDE PLATE:MID FRAME:DUPLEX
ERSE:EXIT:UPPER DLE



47.D1174691
GUIDE PLATE:REV
ERSE:EXIT:LOWE
R

43.D1174679
PULLEY:DRIVE RO
LLER

55.D1174706
GEAR:IDLER:SWIV
EL:COUPLING

79.GA082010
(x2)
BUSHING:DIA6:DIA
10:9

54.D1174705
BRACKET:GEAR:S
WIVEL:ASS'Y

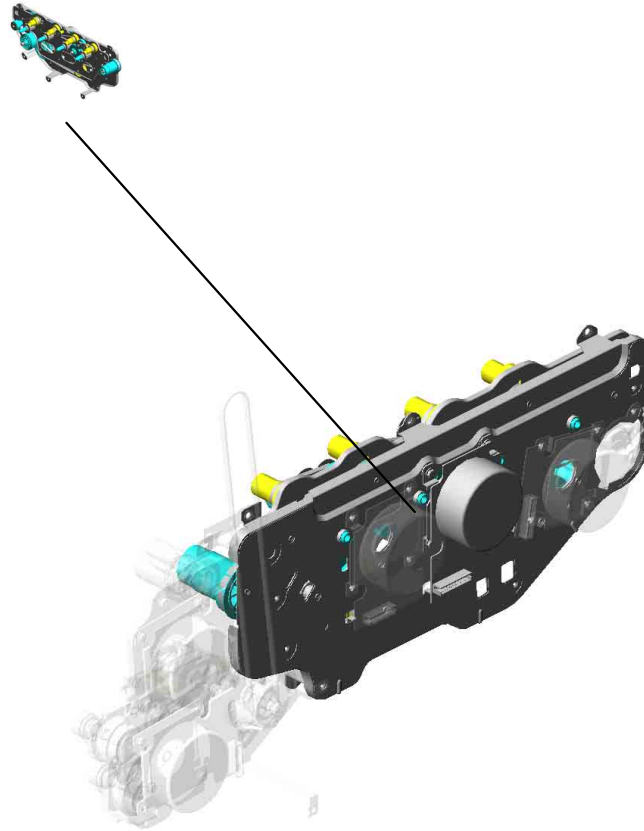
63.D1174719 56.D1174708
TUBE:STOPPER TENSION SPRING:
GEAR:SWING UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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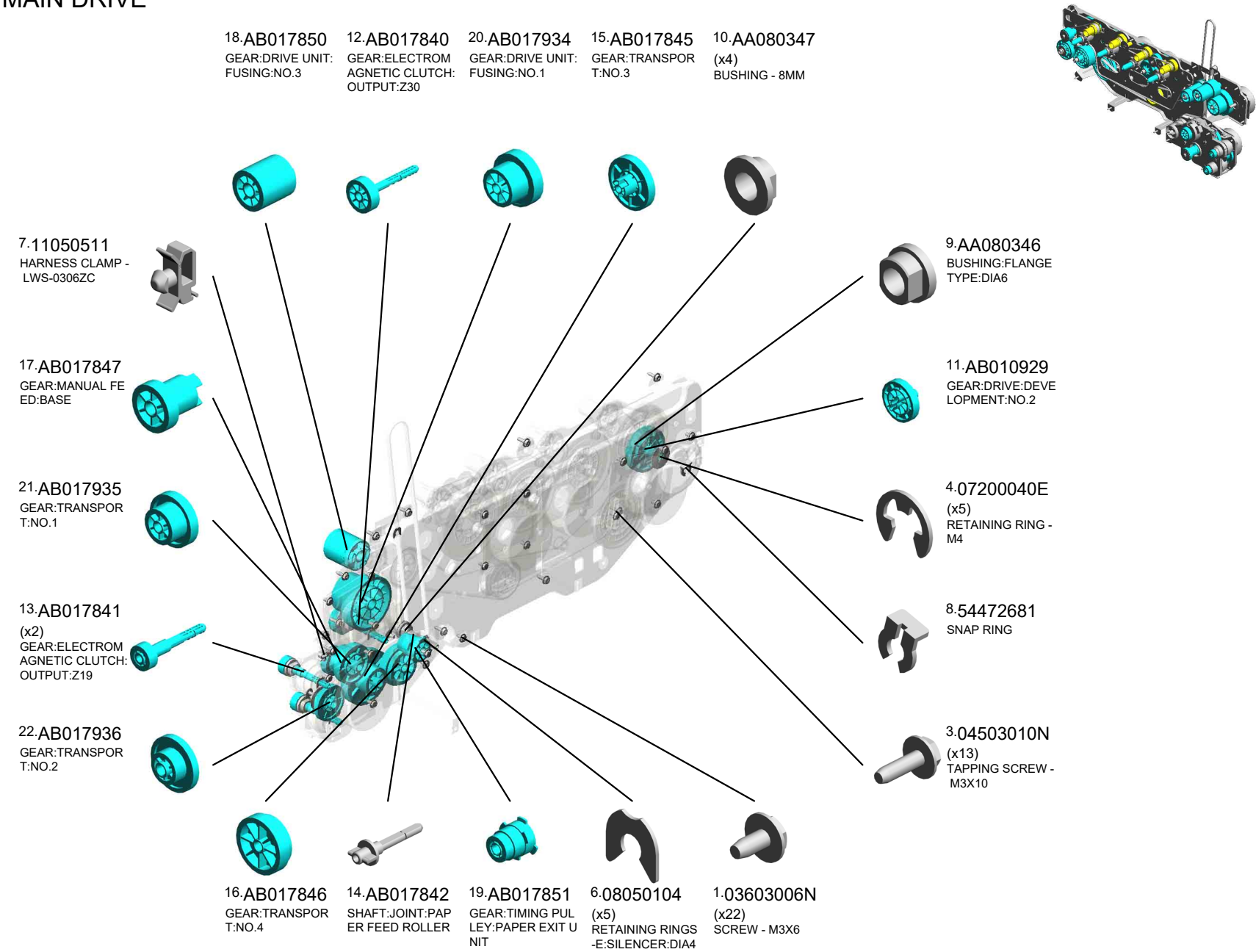
U015.MAIN DRIVE

U015 S001
D1961152
DRIVE UNIT:DRUM:DEVELO
PMENT:TRANSFER:ASS'Y



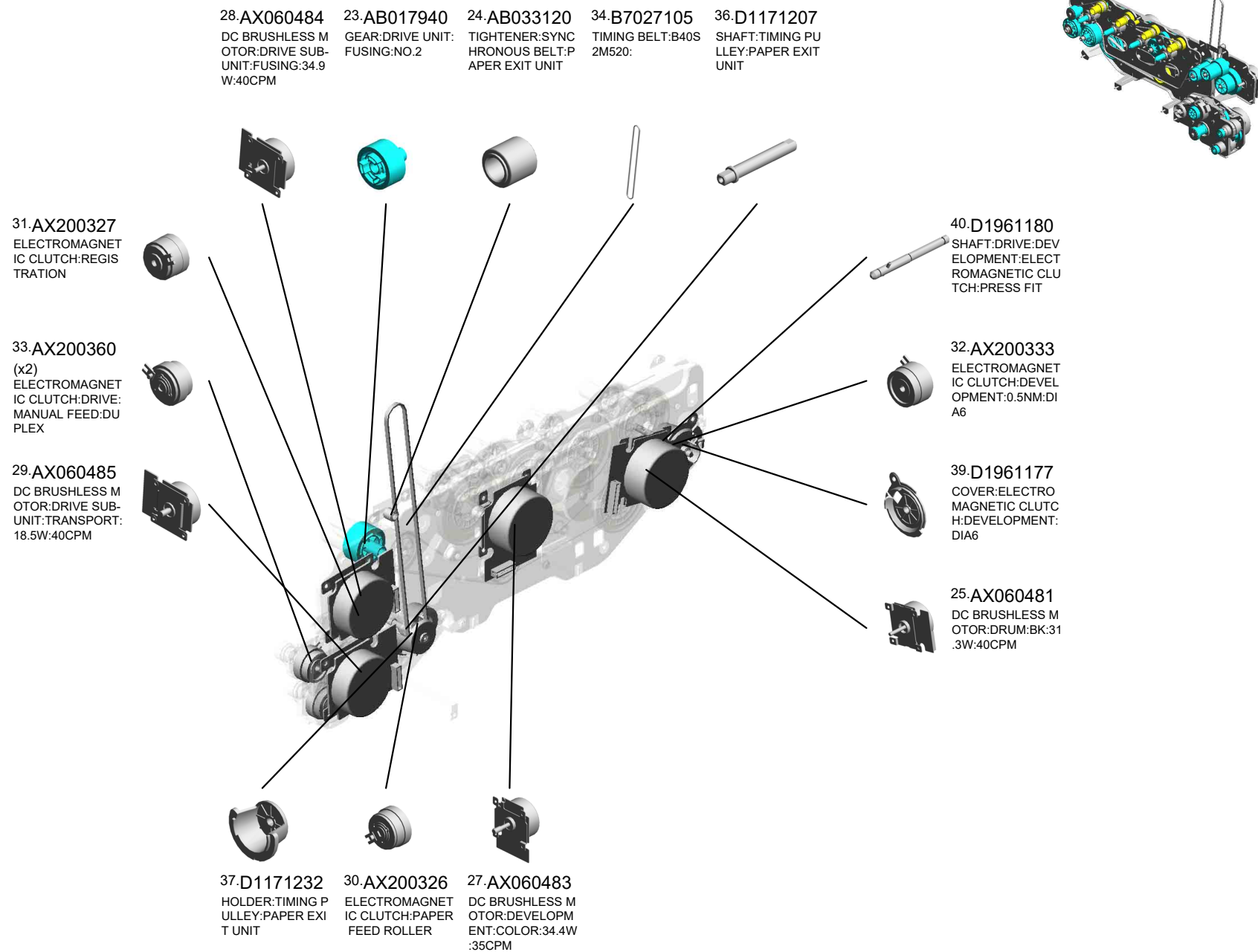
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015
MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015_S001
DRIVE UNIT:DRUM:DEVELOPMENT:TRANSFER:ASS'Y

5.07200060E 1.03603006N
(x3) (x12)
RETAINING RING - SCREW - M3X6
M6

4.07200040E
(x5)
RETAINING RING -
M4

7.11050511
HARNESS CLAMP -
LWS-0306ZC

26.AX060482
DC BRUSHLESS M
OTOR:DRUM:COLL
AR:20.4W:35CPM

38.D1961152
DRIVE UNIT:DRUM
:DEVELOPMENT:T
RANSFER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U016.ELECTRICAL

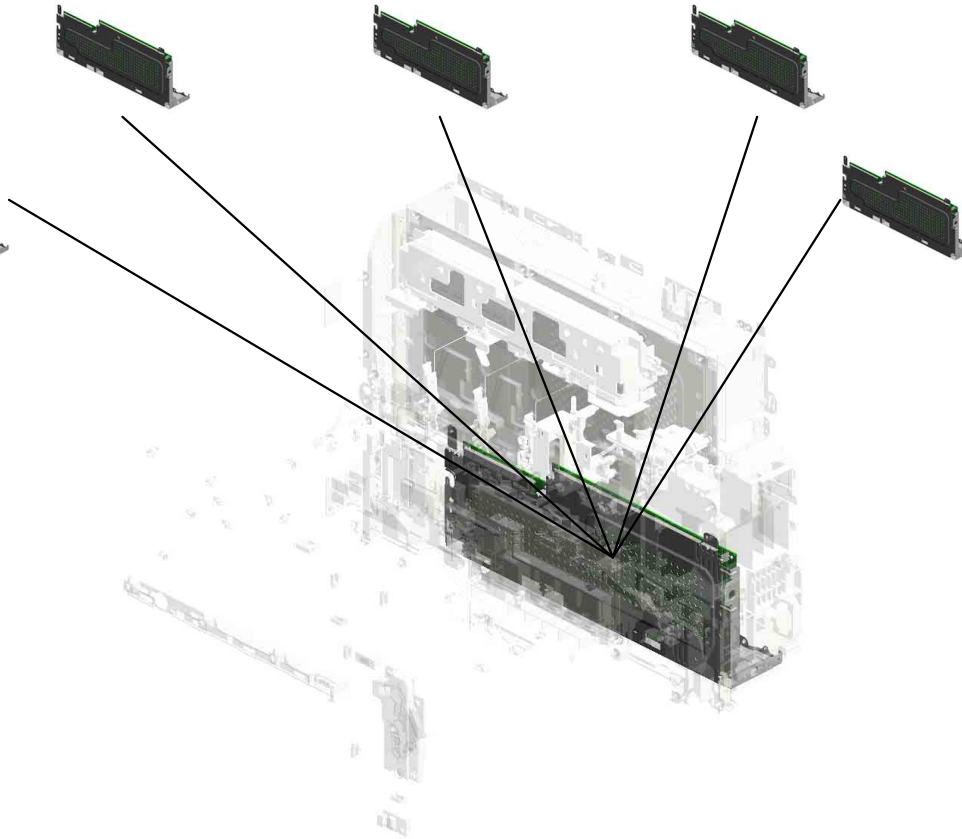
U016 S001
AZ240291
(-EU,-AA,-KOR):POWER SUP
PLY UNIT:248W

U016 S002
AZ240291
(-EU,-AA,-KOR):POWER SUP
PLY UNIT:248W

U016 S003
AZ240290
(-NA,-TWN):POWER SUPPLY
UNIT:248W

U016 S005
AZ240292
(-CHN):POWER SUPPLY UNI
T

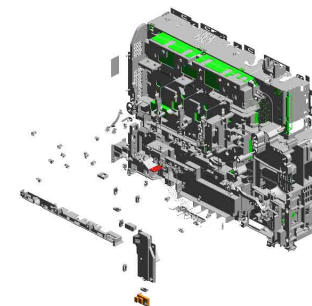
U016 S004
AZ240290
(-NA,-TWN):POWER SUPPLY
UNIT:248W



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U016 ELECTRICAL

- 1.03530060N BIND SCREW - M3 X6
 4.04503035N (x2) TAPPING SCREW: 3X35
 23.AA143848 (x4) STEPPED SCREW - M3
 24.AA161125 (x4) RUBBER CUSHION
 9.11050348 (x2) CLAMP



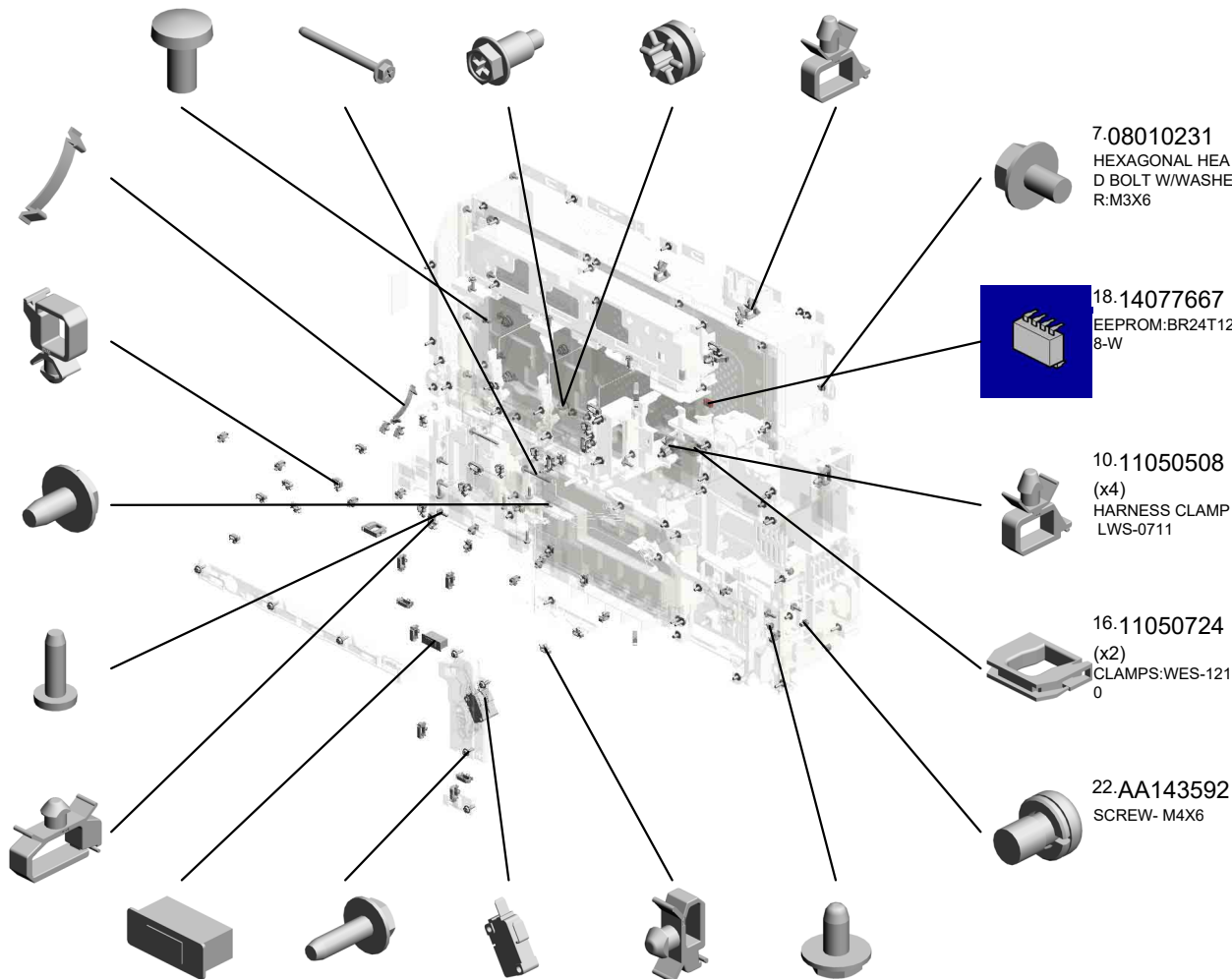
14.11050545
CLAMP:FCR-30

13.11050534
(x3)
CLAMP

2.03603006N
(x38)
SCREW - M3X6

6.04583010N
(x10)
HEXAGON HEAD TAPPING SCREW:3 X10

12.11050516
(x16)
CLAMP



7.08010231
HEXAGONAL HEAD BOLT W/WASHER: M3X6

11.11050511
HARNESS CLAMP - LWS-0306ZC

19.16072298
FERRITE CORE:K3 FF 33.50X8.00X6.50X1.30

18.14077667
EEPROM:BR24T128-W

10.11050508
(x4)
HARNESS CLAMP - LWS-0711

20.16072358
FERRITE CORE:K3 FF 33.50X20.00X6.50X1.30

16.11050724
(x2)
CLAMPS:WES-1210

2.03603006N(x 1)
SCREW - M3X6

22.AA143592
SCREW- M4X6

25.AG070513
MAGNET CATCH

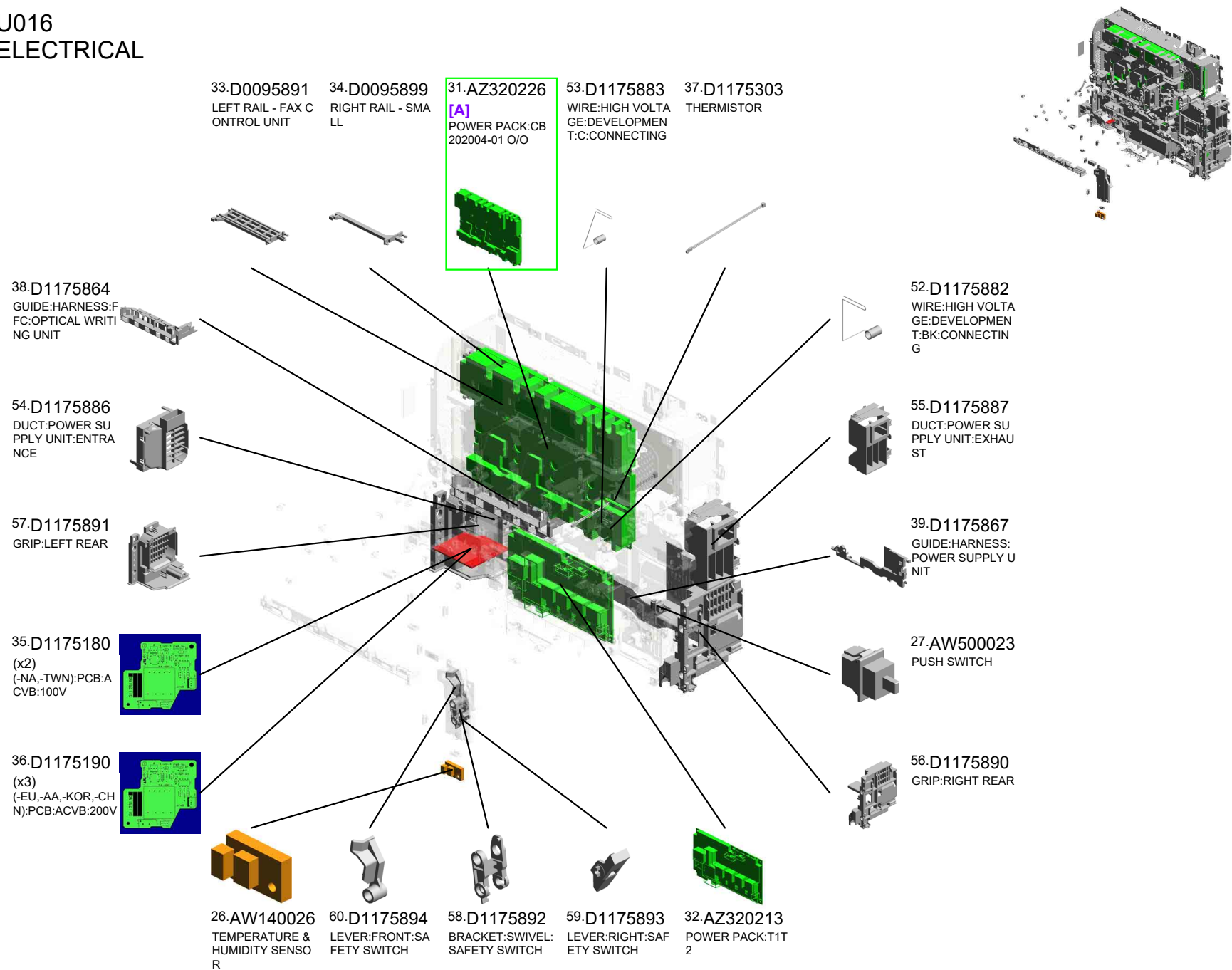
3.04503010N
(x51)
TAPPING SCREW - M3X10

17.12042612
(x2)
MICRO SWITCH:D3 V-16506-3C25

11.11050511
(x28)
HARNESS CLAMP - LWS-0306ZC

5.04543006Q
TAPPING SCREW - M3X6

U016 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U016 ELECTRICAL

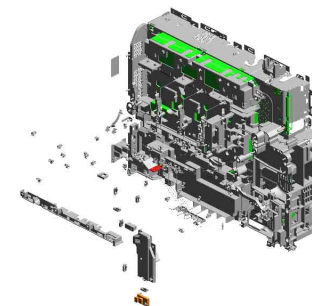
82.D2025818
BRACKET:HDD

87.M4445201
HDD:320GB:AQUA
RIUS

81.D1969590
NVRAM

70.D1175915
(x4)
GUIDE:WIRE:HIGH
VOLTAGE:CHARGE

76.D1965101
(D196/D214/D236):
PCB:BICU:ASS'Y
201611-05 X/O



74.D1175945
SPACER:FFC

86.GX645734
FAN MOTOR:MM80
DC24V 3.12W

69.D1175912
BRACKET:SWITCH
:HEATER

68.D1175908
BRACKET:DRAWER:
OPTION TRAY

78.D1965930
COVER:HARNESS:
PCU:FRONT

83.D2195101
(x4)
(D219/D220):PCB:B
ICU:ASS'Y
201612-01 X/O

66.D1175904
BRACKET:DRAWER:
FUSING

71.D1175916
(x2)
STEPPED SCREW:
M3X8:SECOND KIND

73.D1175925
GUIDE:HARNESS:
PAPER FEED DRIVE

75.D1775686
PCB:DCSW
201608-01 O/O

65.D1175903
INNER COVER:SAFETY
SWITCH

63.D1175901
TORSION SPRING:
LEVER:RIGHT:SAFETY
SWITCH

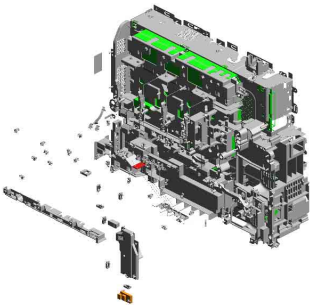
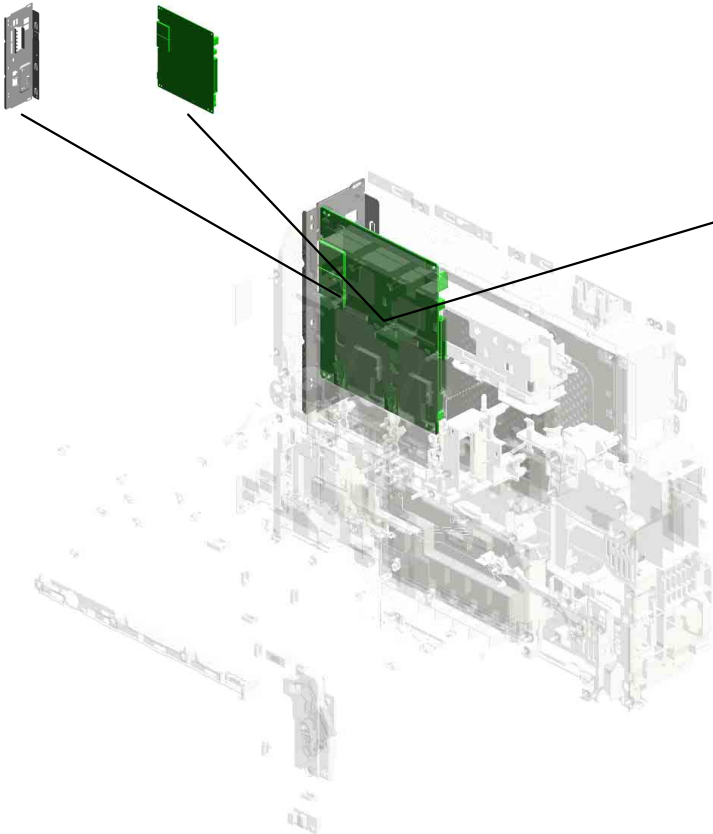
61.D1175895
TORSION SPRING:
SAFETY SWITCH

64.D1175902
COLLAR:SHAFT:SAFETY
SWITCH

72.D1175924
STOPPER:WIRE:HIGH
VOLTAGE:TRANSFER

U016
ELECTRICAL

88.D1965853 91.D3AW5675
BRACKET:INTERF (D196/D214/D236):
ACE:JL2 PCB:CTL_JL2_S:2N
D
201901-01 O/O



92.D3AW5674
(x4)
(D219/D220):PCB:C
TL_JL2_S:2ND
201902-01 O/O



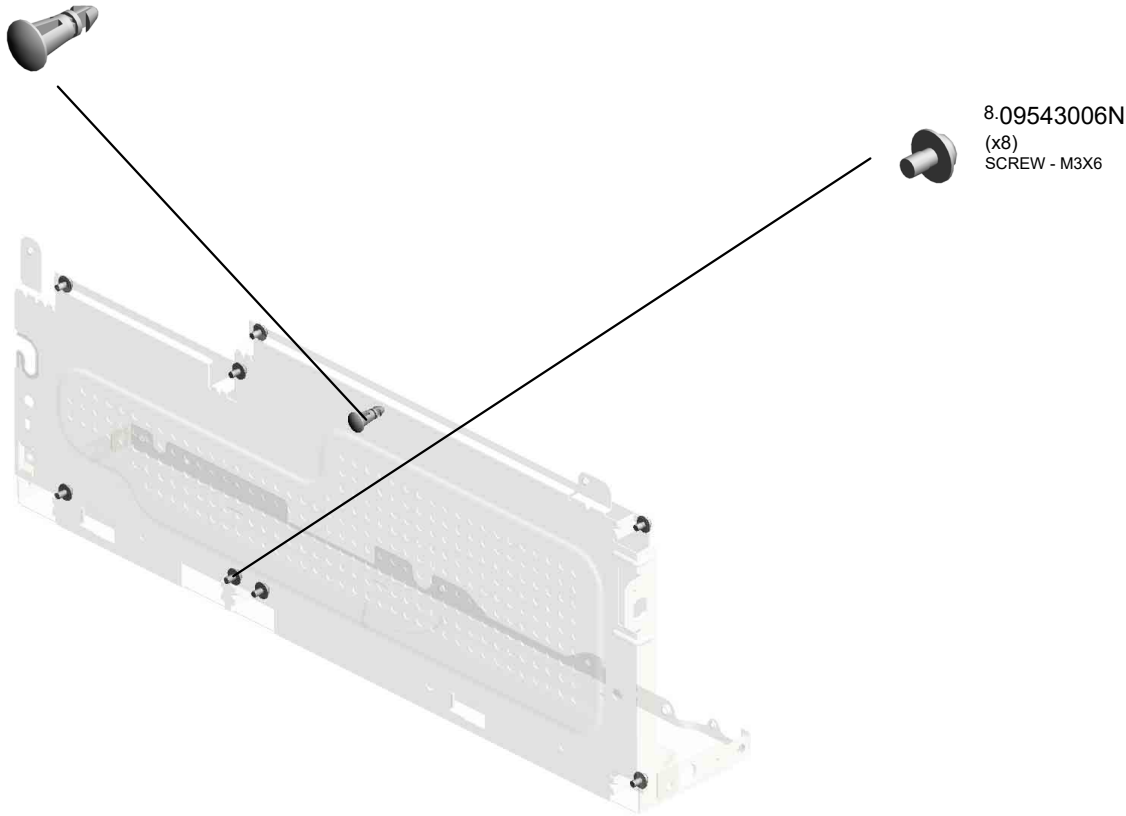
AZ320212
[A]
POWER PACK:CB
202004-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016_S001
(-EU,-AA,-KOR):POWER SUPPLY UNIT:248W

15.11050637
HARNESS CLAMP -
KGLS-10RT(V0)

29.AZ240291
(-EU,-AA,-KOR):PO
WER SUPPLY UNI
T:248W

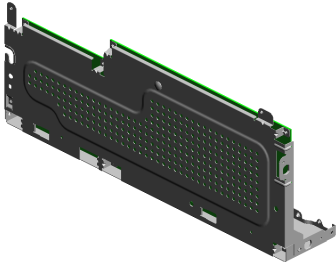


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

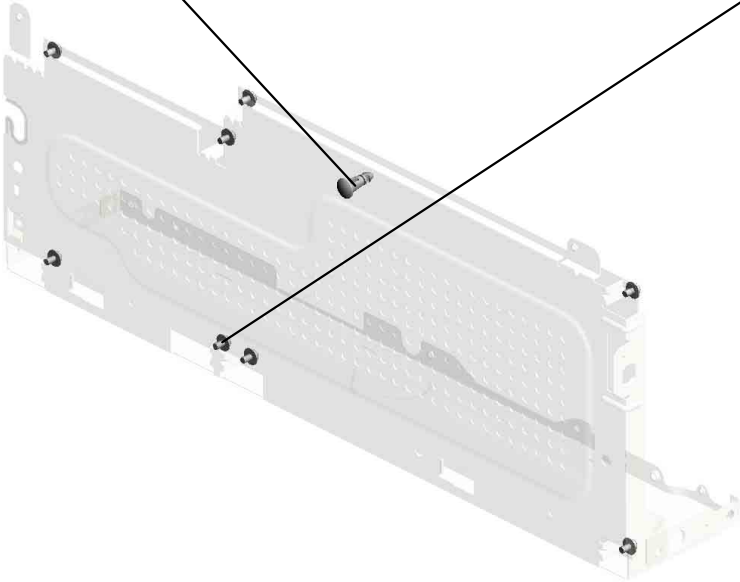
U016_S002
(-EU,-AA,-KOR):POWER SUPPLY UNIT:248W

15.11050637
HARNESS CLAMP -
KGLS-10RT(V0)

29.AZ240291
(-EU,-AA,-KOR):PO
WER SUPPLY UNI
T:248W



8.09543006N
(x8)
SCREW - M3X6

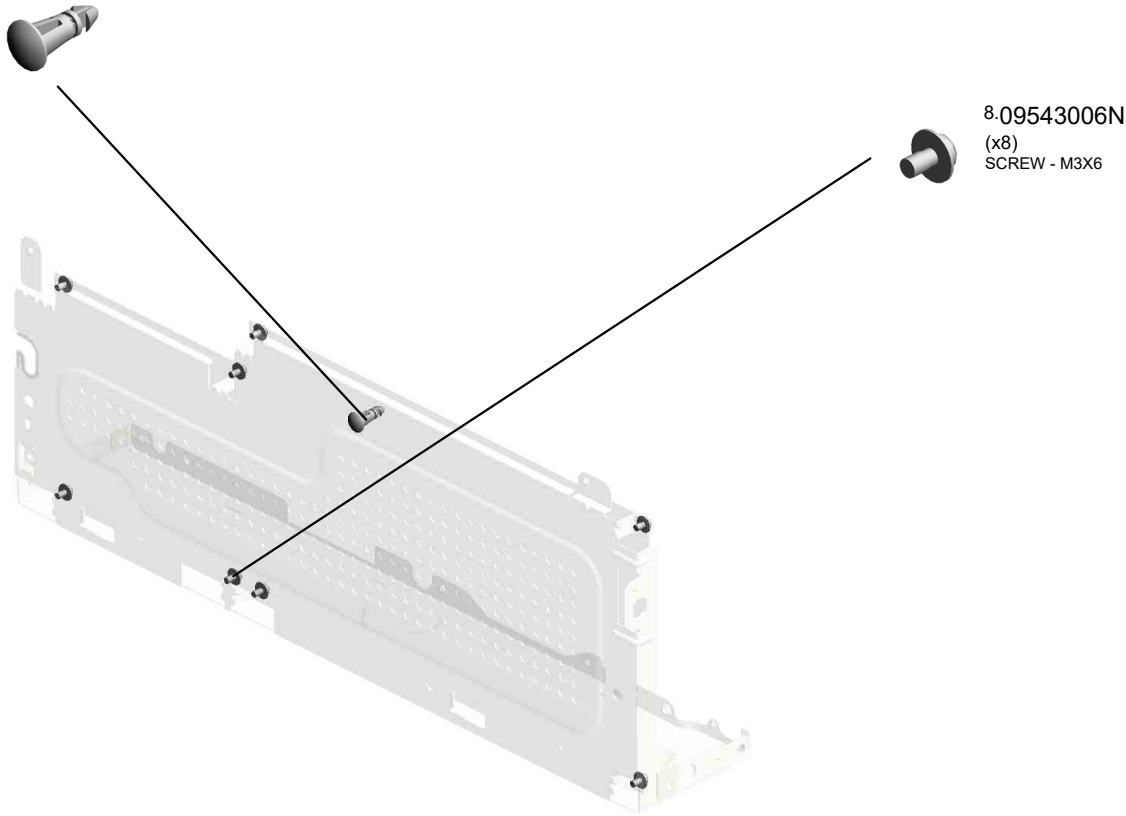


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U016_S003
(-NA,-TWN):POWER SUPPLY UNIT:248W

15.11050637
HARNESS CLAMP -
KGLS-10RT(V0)

28.AZ240290
(-NA,-TWN):POWE
R SUPPLY UNIT:24
8W

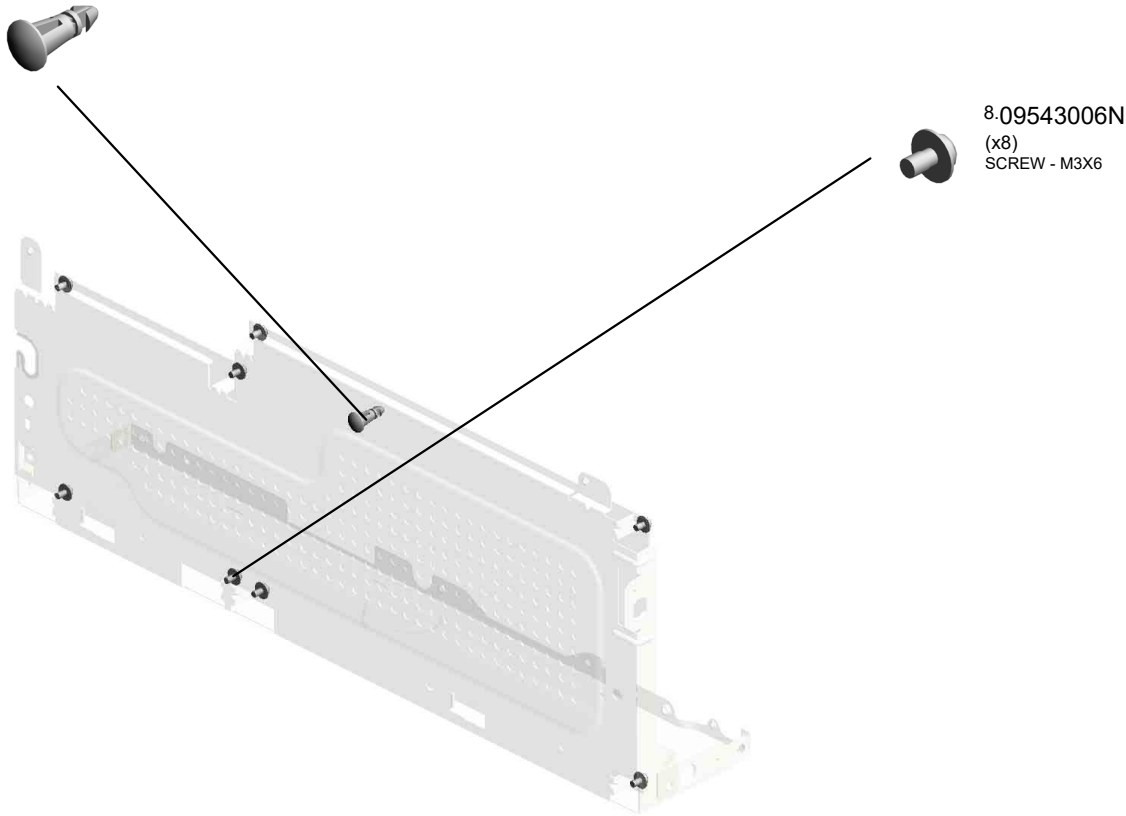


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016_S004
(-NA,-TWN):POWER SUPPLY UNIT:248W

15.11050637
HARNESS CLAMP -
KGLS-10RT(V0)

28.AZ240290
(-NA,-TWN):POWE
R SUPPLY UNIT:24
8W

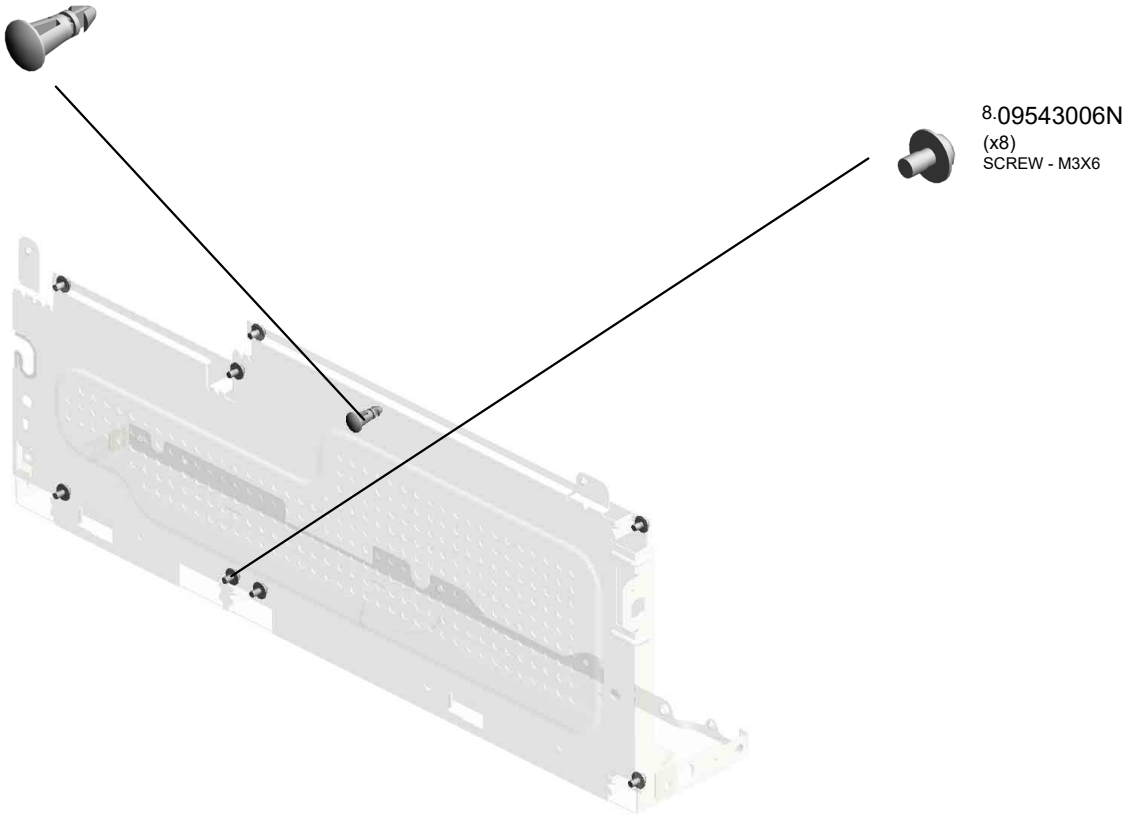


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U016_S005
(-CHN):POWER SUPPLY UNIT

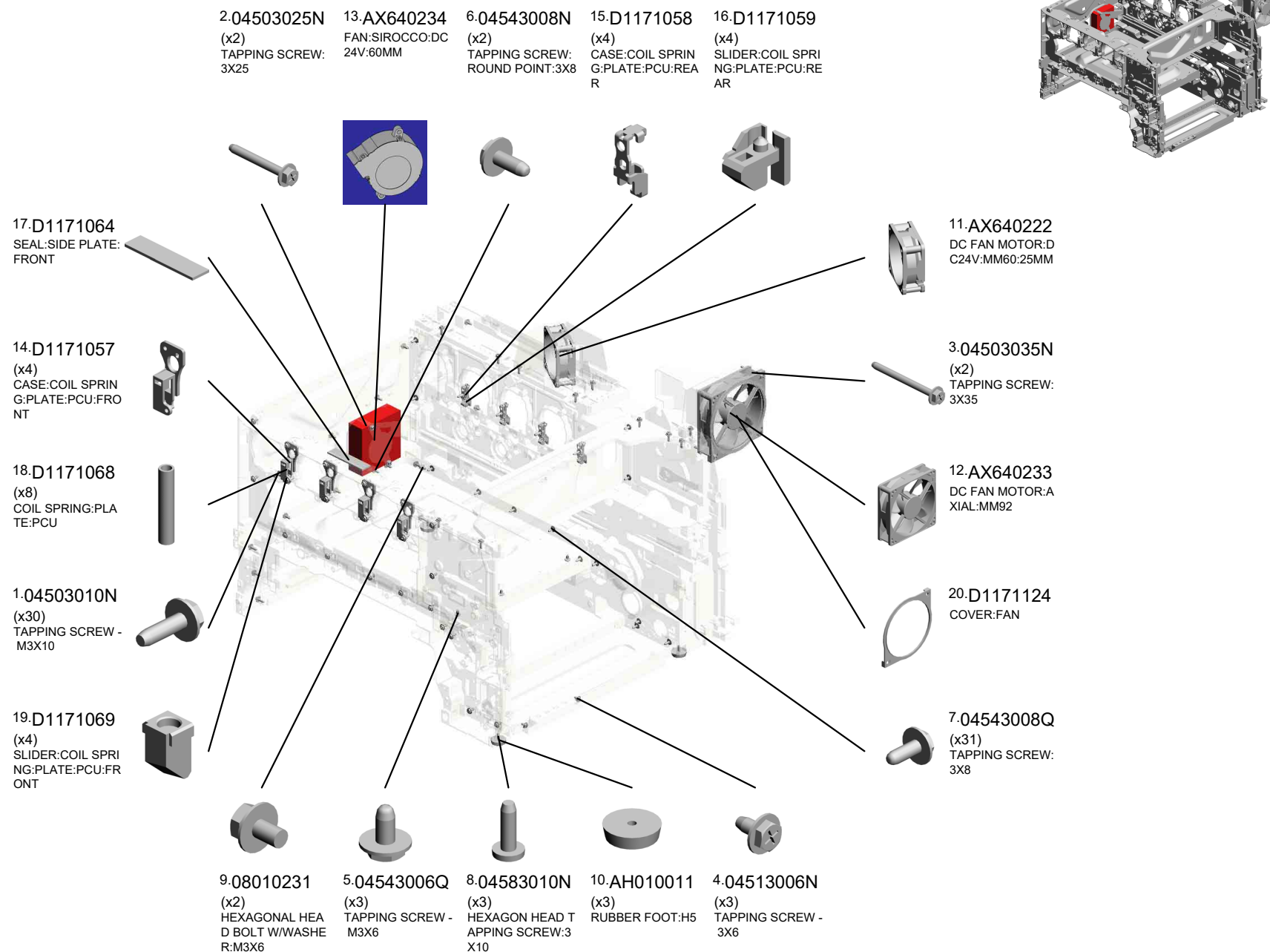
15.11050637
HARNESS CLAMP -
KGLS-10RT(V0)

30.AZ240292
(-CHN):POWER SU
PLY UNIT



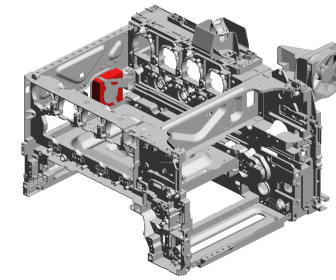
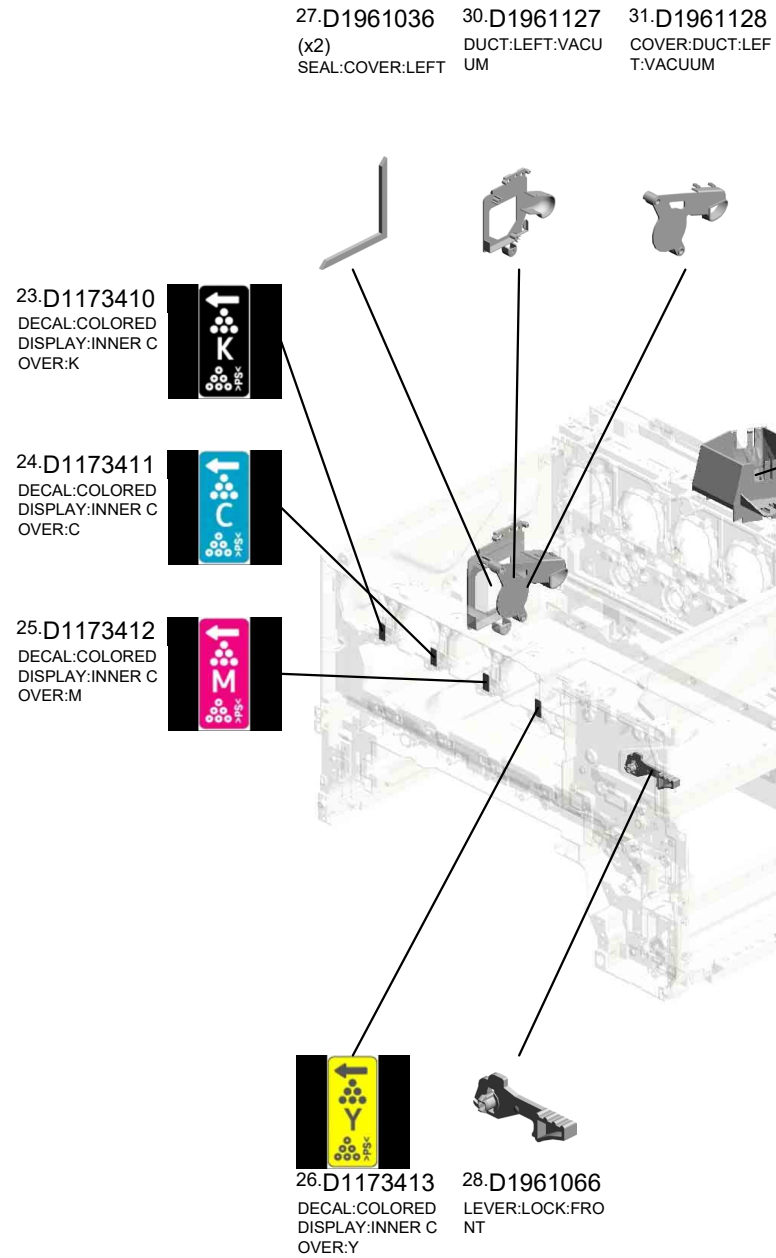
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U017 MAIN FRAME



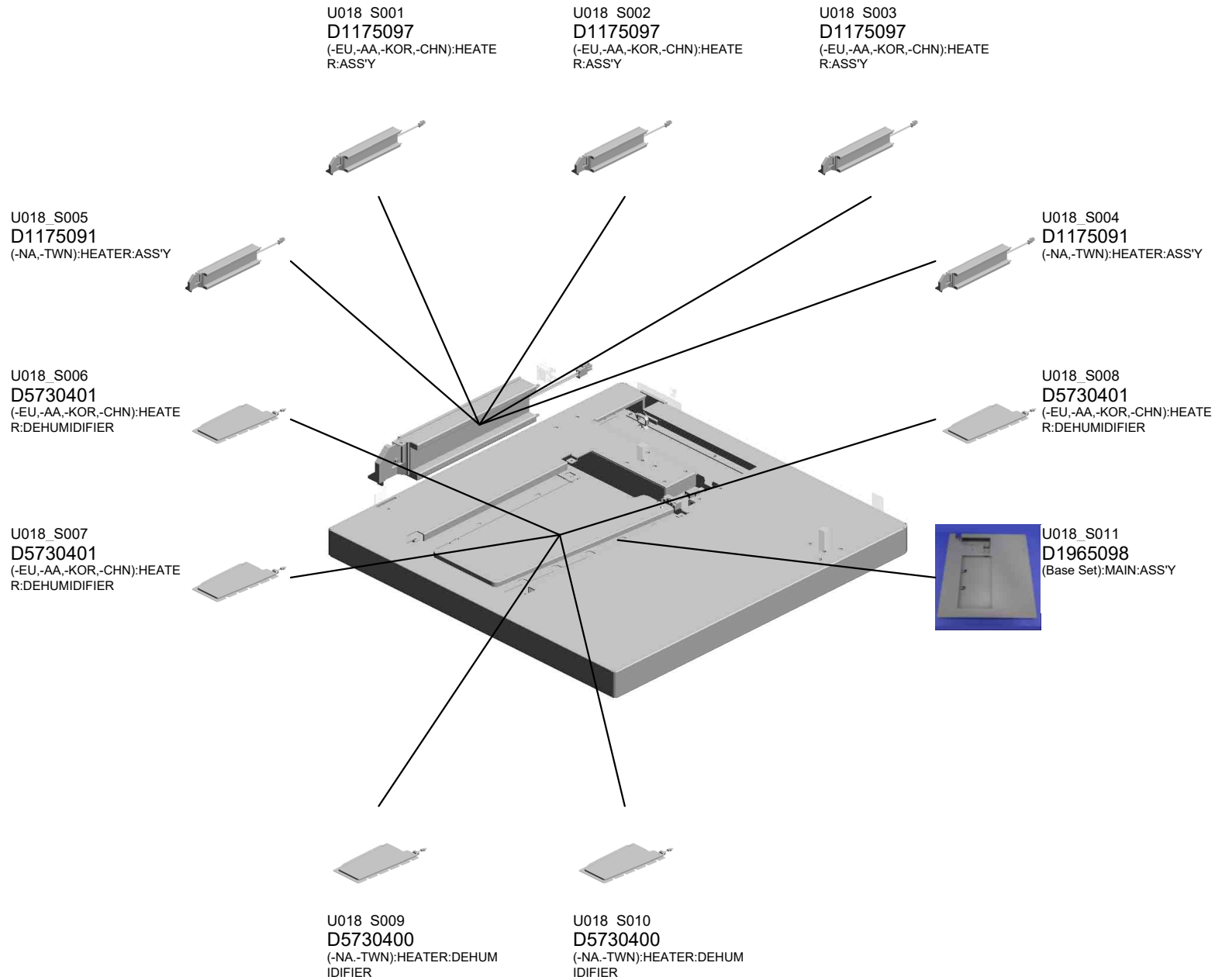
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U017 MAIN FRAME



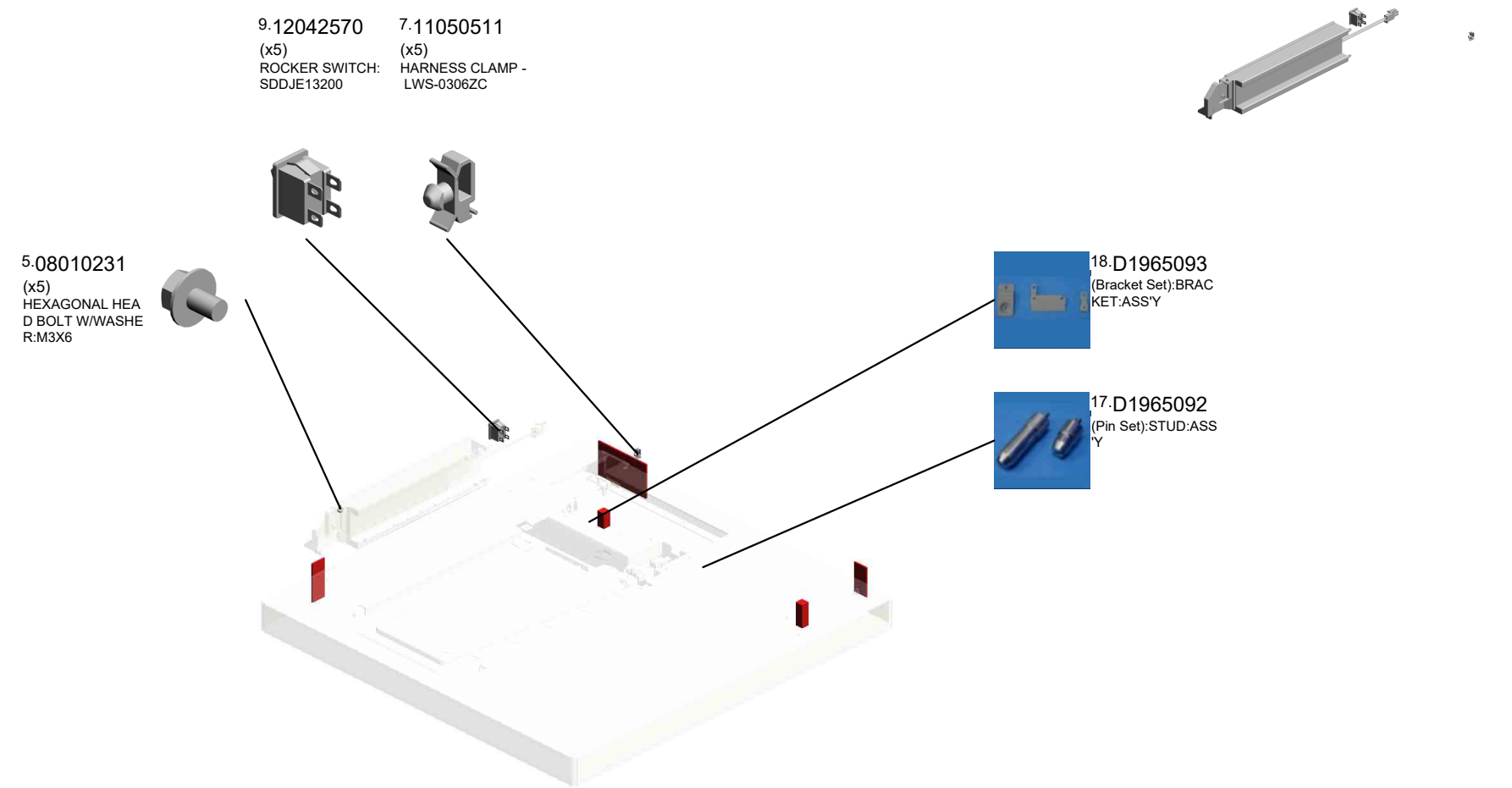
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018.OPTION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018
OPTION

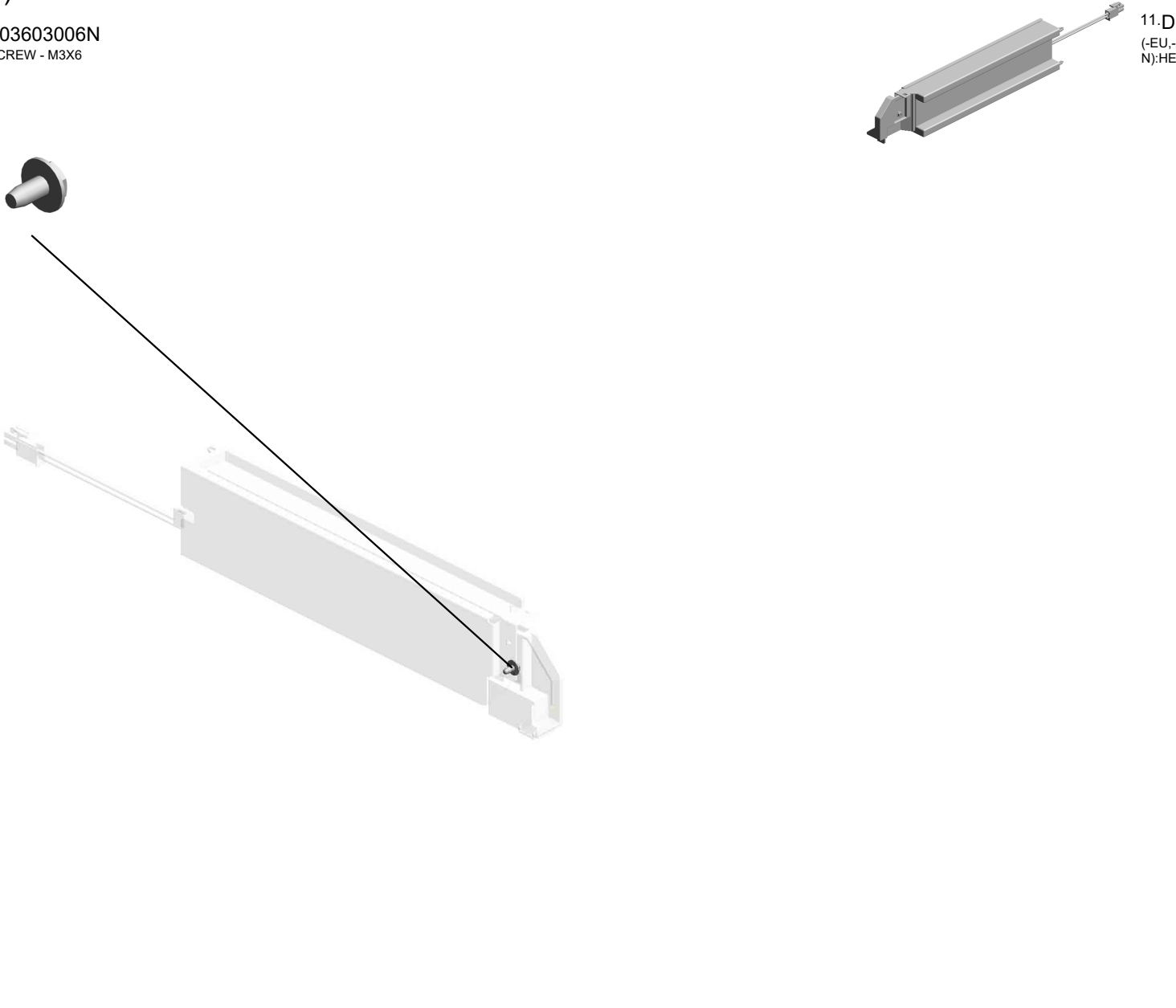


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018_S001
(-EU,-AA,-KOR,-CHN):HEATER:ASS'Y

2-03603006N
SCREW - M3X6

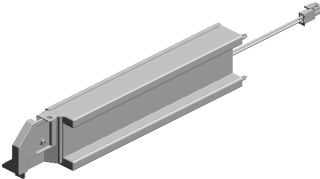
11.D1175097
(-EU,-AA,-KOR,-CHN):HEATER:ASS'Y



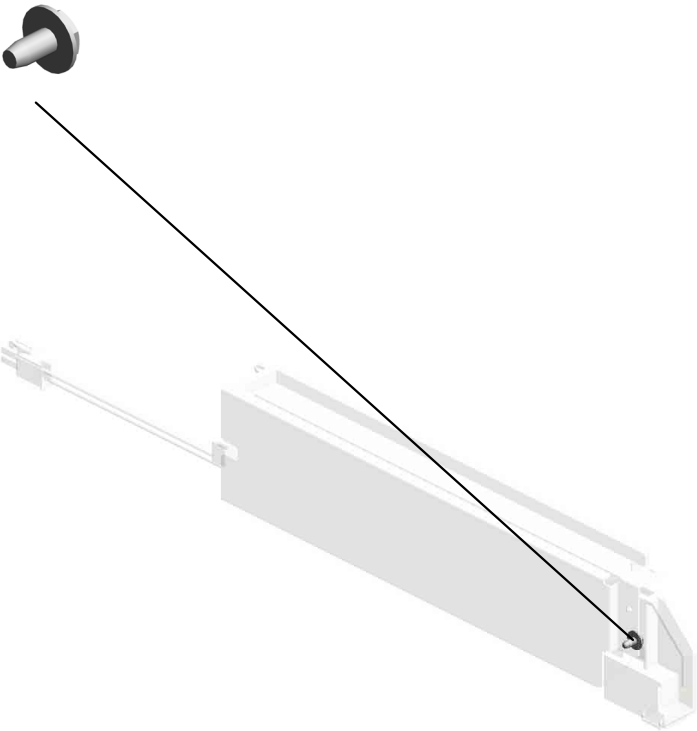
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S002
(-EU,-AA,-KOR,-CHN):HEATER:ASS'Y

2-03603006N
SCREW - M3X6



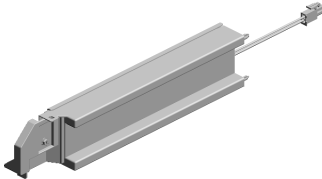
11.D1175097
(-EU,-AA,-KOR,-CH
N):HEATER:ASS'Y



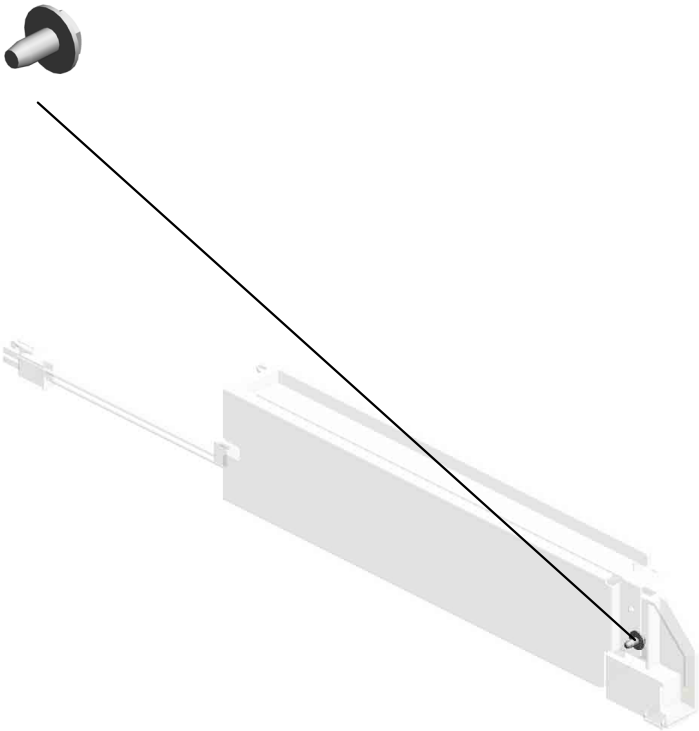
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S003
(-EU,-AA,-KOR,-CHN):HEATER:ASS'Y

2-03603006N
SCREW - M3X6



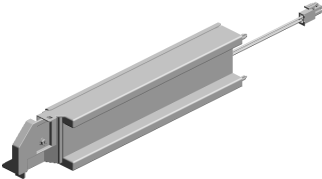
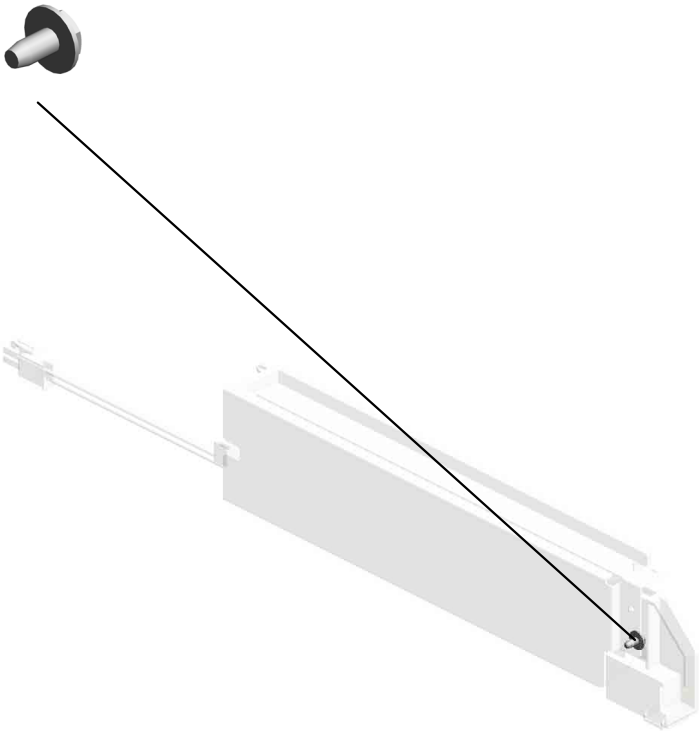
11.D1175097
(-EU,-AA,-KOR,-CH
N):HEATER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018_S004
(-NA,-TWN):HEATER:ASS'Y

2-03603006N
SCREW - M3X6

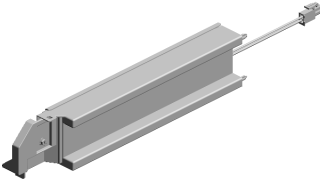
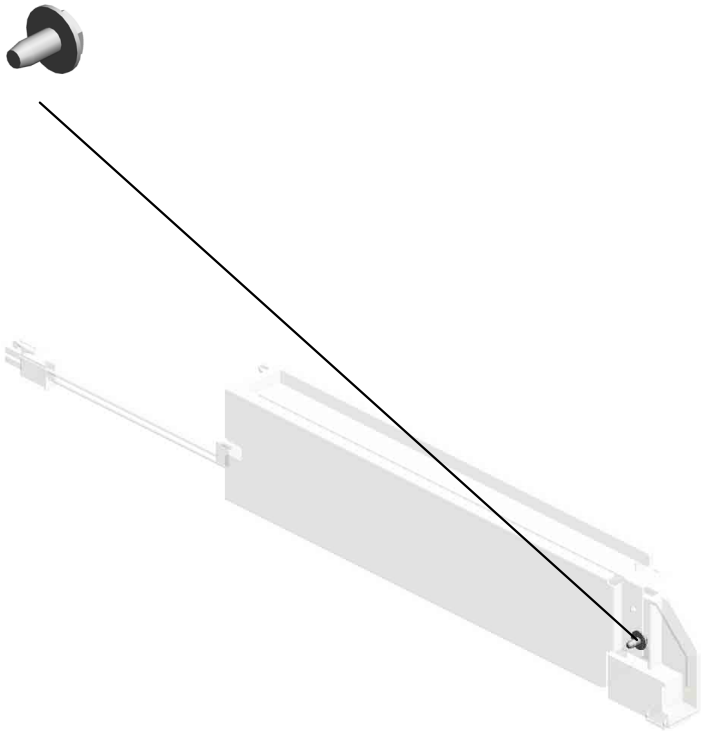


10.D1175091
(-NA,-TWN):HEATE
R:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S005
(-NA,-TWN):HEATER:ASS'Y

2-03603006N
SCREW - M3X6



10.D1175091
(-NA,-TWN):HEATE
R:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S006
(-EU,-AA,-KOR,-CHN):HEATER:DEHUMIDIFIER

7.11050511
HARNESS CLAMP -
LWS-0306ZC



14.D5730401
(-EU,-AA,-KOR,-CH
N):HEATER:DEHU
MIDIFIER



- 2.03603006N(x11)
SCREW - M3X6
- 3.03603012N(x 1)
SCREW:M3X12
- 4.04503008N(x 3)
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018_S007
(-EU,-AA,-KOR,-CHN):HEATER:DEHUMIDIFIER

7.11050511
HARNESS CLAMP -
LWS-0306ZC



14.D5730401
(-EU,-AA,-KOR,-CH
N):HEATER:DEHU
MIDIFIER



- 2.03603006N(x11)
SCREW - M3X6
- 3.03603012N(x 1)
SCREW:M3X12
- 4.04503008N(x 3)
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S008
(-EU,-AA,-KOR,-CHN):HEATER:DEHUMIDIFIER

7.11050511
HARNESS CLAMP -
LWS-0306ZC



14.D5730401
(-EU,-AA,-KOR,-CH
N):HEATER:DEHU
MIDIFIER



- 2.03603006N(x11)
SCREW - M3X6
- 3.03603012N(x 1)
SCREW:M3X12
- 4.04503008N(x 3)
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018_S009
(-NA.-TWN):HEATER:DEHUMIDIFIER

7.11050511
HARNESS CLAMP -
LWS-0306ZC



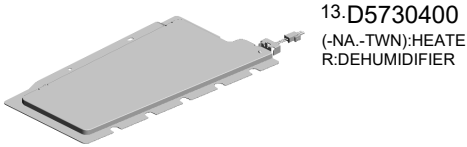
13.D5730400
(-NA.-TWN):HEATE
R:DEHUMIDIFIER

- 2.03603006N(x11)
SCREW - M3X6
- 3.03603012N(x 1)
SCREW:M3X12
- 4.04503008N(x 3)
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U018_S010
(-NA.-TWN):HEATER:DEHUMIDIFIER

7.11050511
HARNESS CLAMP -
LWS-0306ZC



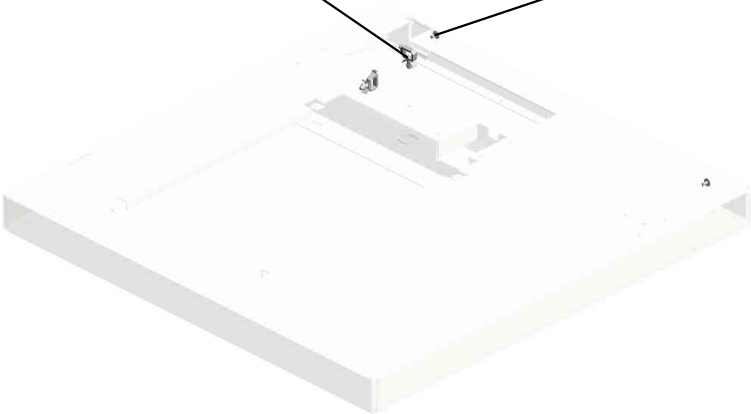
- 2.03603006N(x11)
SCREW - M3X6
- 3.03603012N(x 1)
SCREW:M3X12
- 4.04503008N(x 3)
TAPPING SCREW - M3X8

13.D5730400
(-NA.-TWN):HEATE
R:DEHUMIDIFIER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018_S011
(Base Set):MAIN:ASS'Y

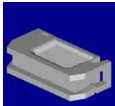
6.11050508
(x2)
HARNESS CLAMP -
LWS-0711



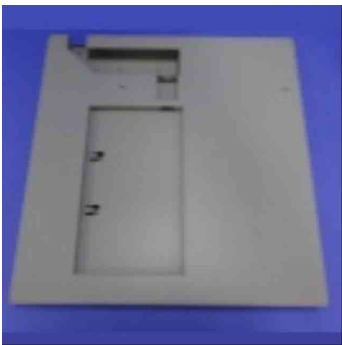
2.03603006N
(x2)
SCREW - M3X6



6.11050508
HARNESS CLAMP -
LWS-0711



8.11050723
CLAMPS:WES-050
7

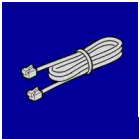


19.D1965098
(Base Set):MAIN:AS
SY

1.03130060N(x 5)
SCREW - M3X6
2.03603006N(x28)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

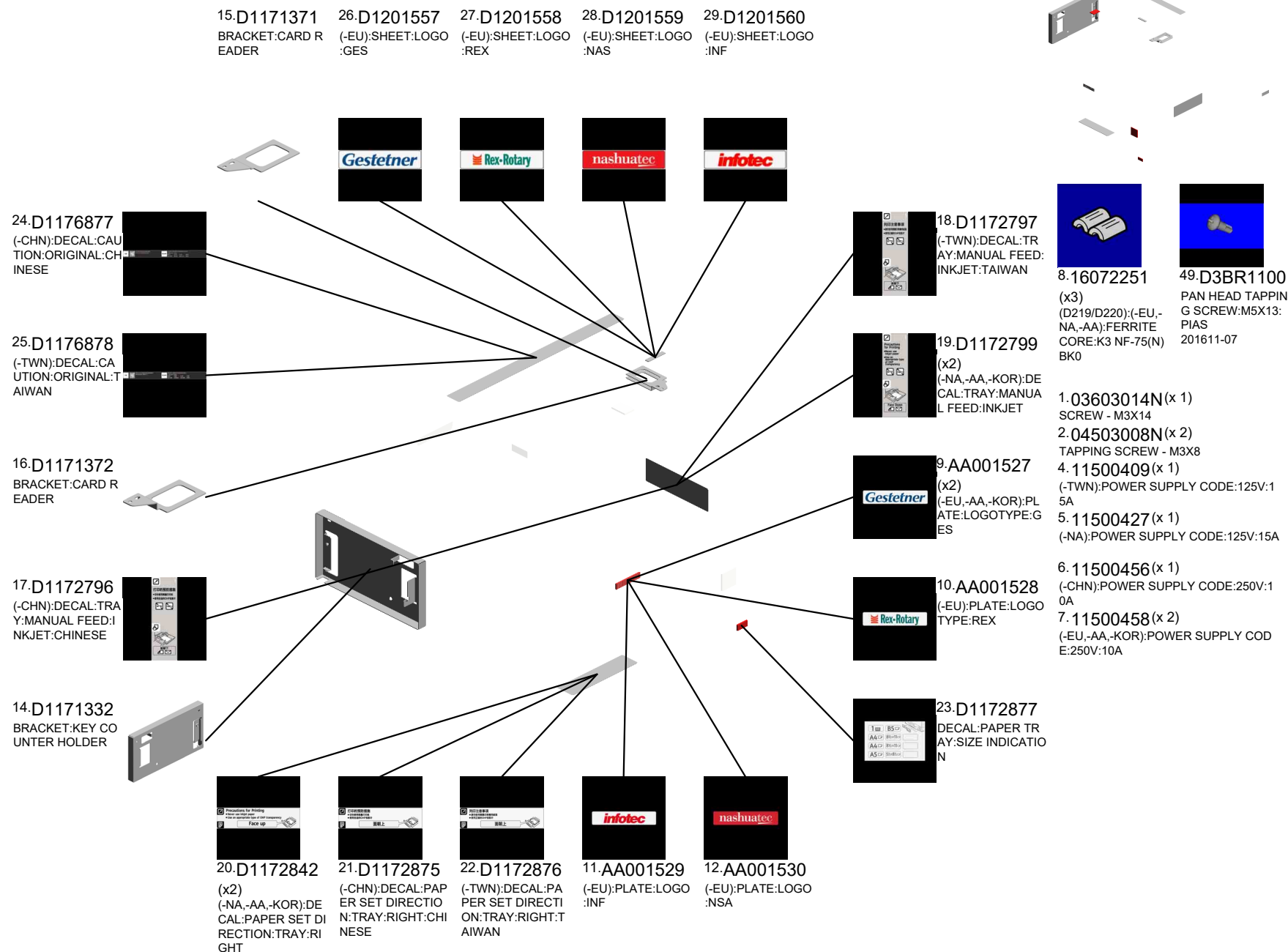
U019.ACCESSORIES



U019_S001
D3A95262
(-NA):MODULER CORD:COR
E

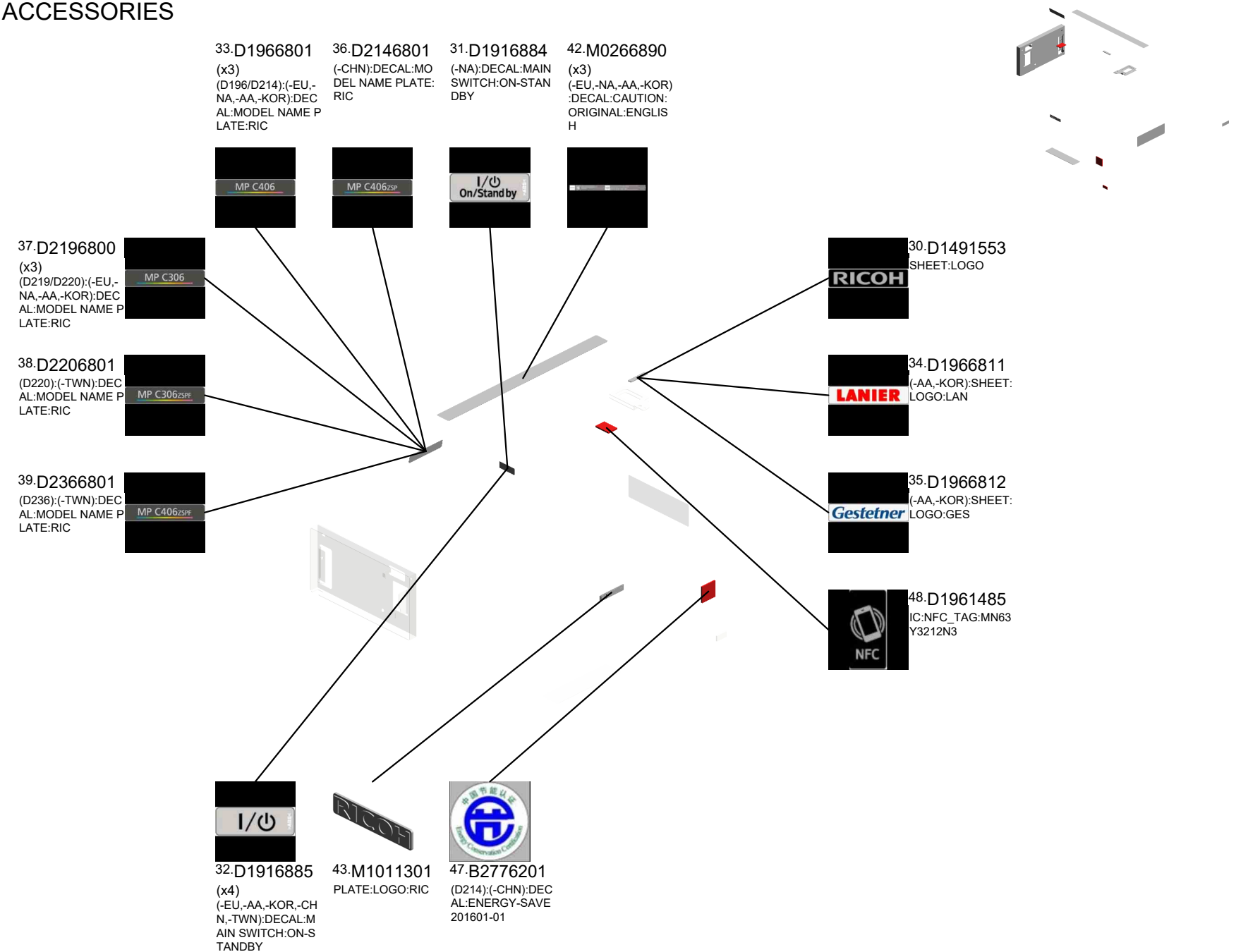
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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U019 ACCESSORIES

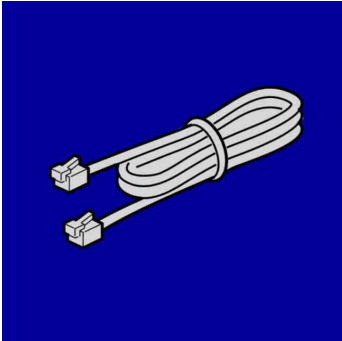


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U019
ACCESSORIES



U019_S001
(-NA):MODULER CORD:CORE



40.D3A95262
(-NA):MODULER C
ORD:CORE



3.11050042
WIRE BAND



8.16072251
(D219/D220):(-EU,-
NA,-AA):FERRITE
CORE:K3 NF-75(N)
BK0



41.H5235350
TELEPHONE CABL
E

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019
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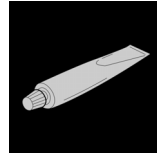
SPECIAL TOOLS



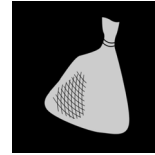
1.52039502
Silicon Grease G-501



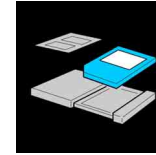
2.A0929503
C4 Color Test Chart (3 pcs/set)



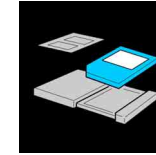
3.A2579300
Grease Barrierta - S552R



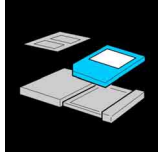
4.B1329700
Lubricant Powder



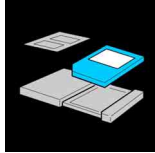
5.B6455010
SD Card 128MB



6.B6455020
SD Card 1GB



7.B6455030
SD Card 2GB



8.B6455040
SD Card 8GB



9.C4019503
20X Magnification Scope

Exclusive Parts

Number	Part Name	Group	ID
52039502	Silicon Grease G-501	SPECIAL TOOLS	1
52152621	SNAP RING - M6	U013_S001	5
54472681	SNAP RING	U001	5
		U013_S001	6
		U015	8
A0929503	C4 Color Test Chart (3 pcs/set)	SPECIAL TOOLS	2
A2579300	Grease Barrierta - S552R	SPECIAL TOOLS	3
AA001527	(-EU,-AA,-KOR):PLATE:LOGOTYPE:GES	U019	9
AA001528	(-EU):PLATE:LOGOTYPE:REX	U019	10
AA001529	(-EU):PLATE:LOGO:INF	U019	11
AA001530	(-EU):PLATE:LOGO:NSA	U019	12
AA043325	TIMING BELT - B40S2M250	U014_S001_S002	10
AA060151	TENSION SPRING	U009	16
AA061084	TENSION SPRING:FEELER	U009	17
AA061087	TORSION SPRING:STRIPPER PLATE:FRONT	U012_S001	15
		U012_S002	15
		U012_S003	15
		U012_S004	15
		U012_S005	15
		U012_S006	15
		U012_S007	15
		U012_S008	15
		U012_S009	15
AA061088	TORSION SPRING:STRIPPER PLATE:REAR	U012_S001	16
		U012_S002	16
		U012_S003	16
		U012_S004	16
		U012_S005	16
		U012_S006	16
		U012_S007	16
		U012_S008	16
		U012_S009	16
AA061089	COIL SPRING:GUIDE PLATE:FUSION EXIT	U012_S001	17
		U012_S002	17
		U012_S003	17
		U012_S004	17
		U012_S005	17

		U012_S006	17
		U012_S007	17
		U012_S008	17
		U012_S009	17
AA062086	COIL SPRING:PRESSURE	U012_S001	18
		U012_S002	18
		U012_S003	18
		U012_S004	18
		U012_S005	18
		U012_S006	18
		U012_S007	18
		U012_S008	18
		U012_S009	18
AA063483	COMPRESSION SPRING:TRANSPORT SUB-UNIT	U014_S001	83
AA063629	SPRING - 2.8N	U006_S003	17
AA063701	COMPRESSION SPRING:RISING TRAY	U006_S001	18
AA063729	COMPRESSION SPRING:TRANSFER ROLLER:SECOND	U014_S001	84
AA066417	TORSION SPRING:TRANSFER UNIT	U014_S001	85
AA066695	TORSION SPRING:LEVER:ON-OFF	U009	18
AA080346	BUSHING:FLANGE TYPE:DIA6	U013_S001	7
		U015	9
AA080347	BUSHING - 8MM	U015	10
AA080361	PLAIN SHAFT BEARING:CASE:RISING TRAY	U006_S001	19
AA082101	BUSHING - 6X10X6	U006_S003	20
		U006_S004	20
AA082109	PLAIN SHAFT BEARING:DIA4	U009	19
AA082146	BUSHING -6X10X4	U013_S001	8
AA082161	PLAIN SHAFT BEARING:REGISTRATION ROLLER	U006	21
AA143520	SHOULDER SCREW - M3	U009	20
AA143592	SCREW- M4X6	U016	22
AA143848	STEPPED SCREW - M3	U016	23
AA143870	STEPPED SCREW	U012_S001	19

Exclusive Parts

Number	Part Name	Group	ID
		U012_S002	19
		U012_S003	19
		U012_S004	19
		U012_S005	19
		U012_S006	19
		U012_S007	19
		U012_S008	19
		U012_S009	19
AA161125	RUBBER CUSHION	U016	24
AB010929	GEAR:DRIVE:DEVELOPMENT:NO.2	U015	11
AB011537	GEAR:REGISTRATION ROLLER:FRONT	U006	22
AB011538	GEAR:REGISTRATION ROLLER:INNER BACK	U006	23
AB011539	GEAR:REGISTRATION ROLLER:DRIVE	U014_S001	86
AB011541	GEAR:RISING TRAY:OUTPUT	U006_S001	25
AB011552	GEAR:IDLER:LEFT REAR	U011	3
AB011553	(D219/D220):GEAR:IDLER:MIDDLE REAR	U011	4
AB011554	(D219/D220):GEAR:IDLER:RIGHT REAR	U011	5
AB011555	GEAR:IDLER:RIGHT FRONT	U011	6
AB011557	(D196/D214/D236):GEAR:IDLER:RIGHT REAR	U011	7
AB012076	GEAR:DRIVE:Z21	U012_S001	20
		U012_S002	20
		U012_S003	20
		U012_S004	20
		U012_S005	20
		U012_S006	20
		U012_S007	20
		U012_S008	20
		U012_S009	20
AB017827	GEAR:IDLER:COLLECTION BOTTLE:RIGHT UPPER	U011	8
AB017834	GEAR:RISING TRAY:2	U006_S001	26

Number	Part Name	Group	ID
AB017835	GEAR:RISING TRAY:3	U006_S001	27
AB017840	GEAR:ELECTROMAGNETIC CLUTCH:OUTPUT:Z30	U015	12
AB017841	GEAR:ELECTROMAGNETIC CLUTCH:OUTPUT:Z19	U015	13
AB017842	SHAFT:JOINT:PAPER FEED ROLLER	U015	14
AB017845	GEAR:TRANSPORT:NO.3	U015	15
AB017846	GEAR:TRANSPORT:NO.4	U015	16
AB017847	GEAR:MANUAL FEED:BASE	U015	17
AB017850	GEAR:DRIVE UNIT:FUSING:NO.3	U015	18
AB017851	GEAR:TIMING PULLEY:PAPER EXIT UNIT	U015	19
AB017865	(D196/D214/D236):GEAR:IDLER:MIDDLE REAR	U011	9
AB017899	GEAR:RISING TRAY:1	U006_S001	28
AB017934	GEAR:DRIVE UNIT:FUSING:NO.1	U015	20
AB017935	GEAR:TRANSPORT:NO.1	U015	21
AB017936	GEAR:TRANSPORT:NO.2	U015	22
AB017940	GEAR:DRIVE UNIT:FUSING:NO.2	U015	23
AB030854	TIMING PULLEY:EXIT ROLLER	U013_S001	9
AB033120	TIGHTENER:SYNCHRONOUS BELT:PAPER EXIT UNIT	U015	24
AF020791	REGISTRATION ROLLER:DRIVE	U014_S001	87
AF021088	REGISTRATION ROLLER:DRIVEN	U006	30
AF031092	PAPER FEED ROLLER:MANUAL FEED	U006_S004	31
AG070513	MAGNET CATCH	U001	6
		U016	25
AG071012	MAGNET CATCH:ASS'Y	U011	10
AH010011	RUBBER FOOT:H5	U017	10
AW010107	PAPER FEED SENSOR	U006	32
AW010124	PHOTO REFLECTION SENSOR:GP2A200LCS0F	U012	21
		U014_S001	88
AW010151	PHOTO REFLECTION SENSOR:PS122TL1-A	U014_S001_S002	11
AW020203	PHOTO INTERRUPTOR:GP1A173LCS2F	U004_S001	11
		U009	21

Exclusive Parts

Number	Part Name	Group	ID
		U011	11
AW020224	PHOTOINTERRUPTOR:GP1A173L CSVF	U006	33
		U006_S004	33
		U014_S001	12
AW100183	THERMOPILE	U012	62
AW110101	THERMOSTAT:LOWER	U012_S001	23
		U012_S002	23
		U012_S003	23
		U012_S004	23
		U012_S005	23
		U012_S006	23
		U012_S007	23
		U012_S008	23
		U012_S009	23
AW140026	TEMPERATURE & HUMIDITY SENSOR	U016	26
AW500023	PUSH SWITCH	U011	12
		U016	27
AX040272	DC STEPPER MOTOR:NMB	U004_S001	12
AX060481	DC BRUSHLESS MOTOR:DRUM:BLACK:31.3W:40CPM	U015	25
AX060482	DC BRUSHLESS MOTOR:DRUM:COLLAR:20.4W:35CPM	U015_S001	26
AX060483	DC BRUSHLESS MOTOR:DEVELOPMENT:COLOR:34.4W:35CPM	U015	27
AX060484	DC BRUSHLESS MOTOR:DRIVE SUB-UNIT:FUSING:34.9W:40CPM	U015	28
AX060485	DC BRUSHLESS MOTOR:DRIVE SUB-UNIT:TRANSPORT:18.5W:40CPM	U015	29
AX200326	ELECTROMAGNETIC CLUTCH:PAPER FEED ROLLER	U015	30
AX200327	ELECTROMAGNETIC CLUTCH:REGISTRATION	U015	31
AX200328	ELECTROMAGNETIC CLUTCH:DRIVE:MANUAL FEED	U006_S004	34
AX200333	ELECTROMAGNETIC CLUTCH:DEVELOPMENT:0.5NM:DIA6	U015	32

Number	Part Name	Group	ID
AX200360	ELECTROMAGNETIC CLUTCH:DRIVE:MANUAL FEED:DUPLEX	U015	33
AX640222	DC FAN MOTOR:DC24V:MM60:25MM	U017	11
AX640233	DC FAN MOTOR:AXIAL:MM92	U017	12
AX640234	FAN:SIROCCO:DC24V:60MM	U017	13
AZ240290	(-NA,-TWN):POWER SUPPLY UNIT:248W	U016_S003	28
		U016_S004	28
AZ240291	(-EU,-AA,-KOR):POWER SUPPLY UNIT:248W	U016_S001	29
		U016_S002	29
AZ240292	(-CHN):POWER SUPPLY UNIT	U016_S005	30
AZ320213	POWER PACK:T1T2	U016	32
AZ320226	POWER PACK:CB	U016	31
B0392730	PAPER END SENSOR	U006	35
B0442751	JOINT - PAPER FEED ROLLER	U006_S003	36
B0442756	SPRING - PAPER FEED ROLLER	U006_S003	37
B1043928	BIAS ROLLER SPACER	U006_S003	38
B1329700	Lubricant Powder	SPECIAL TOOLS	4
B2232936	GEAR - 16Z	U006_S003	39
B2385875	DC SOLENOID DC24V	U009	22
B2776201	(D214):(-CHN):DECAL:ENERGY-SAVE	U019	47
B6455010	SD Card 128MB	SPECIAL TOOLS	5
B6455020	SD Card 1GB	SPECIAL TOOLS	6
B6455030	SD Card 2GB	SPECIAL TOOLS	7
B6455040	SD Card 8GB	SPECIAL TOOLS	8
B7002649	TIMING BELT:40S2M144	U014_S001	13
B7027105	TIMING BELT:B40S2M520:	U015	34
BE020204	PRESSURE ROLLER:DIA25	U012_S001	24
		U012_S002	24
		U012_S003	24
		U012_S004	24
		U012_S005	24
BE020304	PRESSURE ROLLER:DIA25	U012_S006	25
		U012_S007	25
		U012_S008	25
		U012_S009	25
BW100147	THERMISTOR:PRESSURE	U012_S001	26

Exclusive Parts

Number	Part Name	Group	ID
		U012_S002	26
		U012_S003	26
		U012_S004	26
		U012_S005	26
		U012_S006	26
		U012_S007	26
		U012_S008	26
		U012_S009	26
BW100150	NON-CONTACT TYPE THERMISTOR	U012_S001	27
		U012_S002	27
		U012_S003	27
		U012_S004	27
		U012_S005	27
		U012_S006	27
		U012_S007	27
		U012_S008	27
		U012_S009	27
C4019503	20X Magnification Scope	SPECIAL TOOLS	9
D0095891	LEFT RAIL - FAX CONTROL UNIT	U016	33
D0095899	RIGHT RAIL - SMALL	U016	34
D0392752	DISC:SIDE FENCE	U014_S001_S001	89
D1054168	LEVER:LOCK:PRESSURE	U012_S001	28
		U012_S002	28
		U012_S003	28
		U012_S004	28
		U012_S005	28
		U012_S006	28
		U012_S007	28
		U012_S008	28
		U012_S009	28
D1054303	ELECTRODE PLATE:FUSING:NEUTRAL	U012_S001	29
		U012_S002	29
		U012_S003	29
		U012_S004	29
		U012_S005	29
		U012_S006	29
		U012_S007	29
		U012_S008	29

Number	Part Name	Group	ID
		U012_S009	29
D1054365	HOLDER:THERMOPILE	U012	30
D1171057	CASE:COIL SPRING:PLATE:PCU:FRONT	U017	14
D1171058	CASE:COIL SPRING:PLATE:PCU:REAR	U017	15
D1171059	SLIDER:COIL SPRING:PLATE:PCU:REAR	U017	16
D1171064	SEAL:SIDE PLATE:FRONT	U017	17
D1171068	COIL SPRING:PLATE:PCU	U017	18
D1171069	SLIDER:COIL SPRING:PLATE:PCU:FRONT	U017	19
D1171124	COVER:FAN	U017	20
D1171125	SEAL:COVER:FAN	U017	21
D1171126	DUCT:OPTICAL WRITING MD	U017	22
D1171207	SHAFT:TIMING PULLEY:PAPER EXIT UNIT	U015	36
D1171232	HOLDER:TIMING PULLEY:PAPER EXIT UNIT	U015	37
D1171301	COVER:FRONT	U001	7
D1171302	HINGE:COVER:FRONT:RIGHT	U001	8
D1171303	HINGE:COVER:FRONT:LEFT	U001	9
D1171304	BRACKET:HINGE:RIGHT	U001	10
D1171305	BRACKET:HINGE:LEFT	U001	11
D1171306	PIN:HINGE	U001	12
D1171307	MAGNET CATCH:COVER:FRONT	U001	13
D1171308	COVER:FRONT LOWER	U001	14
D1171313	COVER:UPPER	U001	15
D1171324	COVER:DEODORIZE FILTER	U001	16
D1171325	LOUVER:COVER:RIGHT REAR	U001	17
D1171326	LOUVER:DUCT	U001	18
D1171332	BRACKET:KEY COUNTER HOLDER	U019	14
D1171351	COVER:SUPPORT:SCANNER	U001	19
D1171353	COVER:UPPER LEFT	U001	20
D1171358	GROUND PLATE:UPPER:ASS'Y	U001	37
D1171361	INNER COVER:UPPER	U001	21
D1171371	BRACKET:CARD READER	U019	15

Exclusive Parts

Number	Part Name	Group	ID
D1171372	BRACKET:CARD READER	U019	16
D1171756	GROUND PLATE:GUIDE ROD	U004_S001	30
D1171801	BRACKET:MOTOR	U004_S001	13
D1171804	CAP:TIMING PULLEY	U004_S001	14
D1171805	GEAR:TIMING PULLEY:81-18	U004_S001	15
D1171806	PULLEY:IDLER	U004_S001	16
D1171807	BRACKET:IDLER:PEEN	U004_S001	17
D1171810	SYNCHRONOUS BELT:S2M:441	U004_S001	18
D1171820	BUSHING:BRACKET	U004_S001	19
D1171826	GEAR:SLOW DOWN:53-19	U004_S001	20
D1171837	COIL SPRING:TENSION	U004_S001	21
D1171840	COVER:SCANNER:FRONT:ASS'Y	U004_S001	22
D1171845	COVER:SCANNER:REAR	U004_S001	23
D1171990	STEPPED SCREW	U005	3
D1171991	SPRING LOCK WASHER:DIA6.4XDI A11X1.5	U005	4
D1172533	BASE:RISE:ASS'Y	U006_S001	41
D1172611	GUIDE PLATE:VERTICAL TRANSP ORT:LOWER	U006	42
D1172612	GUIDE PLATE:VERTICAL TRANSP ORT:UPPER	U006	43
D1172613	GUIDE:VERTICAL TRANSPORT	U006	44
D1172617	CASE:REMOVE PAPER DUST	U006	45
D1172618	GUIDE:REMOVE PAPER DUST	U006	46
D1172631	COLLAR:REGISTRATION	U014_S001	90
D1172633	BUSHING:REGISTRATION ROLLE R:DRIVE	U014_S001	91
D1172635	BRACKET:FRAME:REGISTRATION	U014_S001	92
D1172636	HOLDER:REGISTRATION	U014_S001	93
D1172637	COMPRESSION SPRING:ROLLER: TENSION	U014_S001	94
D1172638	GUIDE PLATE:REGISTRATION RO LLER:DRIVE	U014_S001	95
D1172639	GUIDE:REGISTRATION:DRIVE:FR ONT	U014_S001	96
D1172640	GUIDE:REGISTRATION:DRIVE:INN ER BACK	U014_S001	97
D1172655	BASE:LIFT MOTOR:PAPER FEED:F	U006_S001	56

Number	Part Name	Group	ID
	RONT		
D1172656	CASE:RISING TRAY	U006_S001	57
D1172660	DC MOTOR:2.6W:BRUSH	U006_S001	58
D1172710	GUIDE PLATE:MANUAL FEED:LOW ER	U006_S004	59
D1172711	FRICTION PAD:MANUAL FEED:AD HESION	U006_S004	60
D1172714	COMPRESSION SPRING:SEPARAT ION:MANUAL FEED	U006_S004	61
D1172717	SHAFT:PAPER FEED:MANUAL FEE D	U006_S004_S001	62
D1172719	GEAR:PAPER FEED:MANUAL FEE D	U006_S004	63
D1172721	TRAY BOTTOM PLATE:MANUAL F EED	U006_S004_S002	64
D1172723	GUIDE:BASE:FRONT	U006_S004_S002	65
D1172724	GUIDE:BASE:REAR	U006_S004_S002	66
D1172725	COMPRESSION SPRING:PAPER F EED:MANUAL FEED	U006_S004	67
D1172727	GUIDE PLATE:MANUAL FEED:MID DLE	U006_S004	68
D1172728	SHEET:MANUAL FEED	U006_S004	69
D1172729	TENSION SPRING:GUIDE PLATE:M ANUAL FEED	U006_S004	70
D1172732	HOLDER:PAPER END SENSOR:MA NUAL FEED	U006_S004	71
D1172733	FEELER:PAPER END SENSOR:MA NUAL FEED	U006_S004	72
D1172734	TORSION SPRING:PAPER END SE NSOR:MANUAL FEED	U006_S004	73
D1172735	SUPPORTING PLATE:MANUAL FE ED	U006_S004	74
D1172740	SHAFT:CAM:MANUAL FEED	U006_S004	75
D1172741	CAM:MANUAL FEED:FRONT	U006_S004	76
D1172742	CAM:MANUAL FEED:REAR	U006_S004	77
D1172743	GEAR:CAM:MANUAL FEED	U006_S004	78
D1172744	GEAR:CAM:IDLER:LOWER	U006_S004	79
D1172745	GEAR:CAM:IDLER:STEPPED	U006_S004	80

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Number	Part Name	Group	ID
D1172746	GEAR:CAM:IDLER:UPPER	U006_S004	81
D1172747	FEELER:CAM:MANUAL FEED	U006_S004	82
D1172749	BRACKET:MANUAL FEED:REAR	U006_S004	83
D1172751	BRACKET:MANUAL FEED:FRONT	U006_S004	84
D1172752	SPRING PLATE:HOME POSITION S ENSOR:MANUAL FEED	U006_S004	85
D1172756	FEELER:PAPER SIZE SENSOR:MA NUAL FEED	U006_S004	86
D1172760	SUPPORTING PLATE:SMALL:MAN UAL FEED	U006_S004	87
D1172761	LINK:MANUAL FEED TABLE	U014_S001	98
D1172762	MANUAL FEED TABLE:ASS'Y	U014_S001_S001	99
D1172766	SIDE FENCE:MANUAL FEED:FRON T	U014_S001_S001	100
D1172767	SIDE FENCE:MANUAL FEED:REAR	U014_S001_S001	101
D1172768	GEAR:SIDE FENCE	U014_S001_S001	102
D1172769	RACK:MANUAL FEED	U014_S001_S001	103
D1172770	COVER:MANUAL FEED TABLE	U014_S001_S001	104
D1172771	EXTENSION TRAY:MANUAL FEED	U014_S001_S001	105
D1172772	COMPRESSION SPRING:EXTENSI ON TRAY:MANUAL FEED	U014_S001_S001	106
D1172773	COVER:MANUAL FEED TABLE:LO WER	U014_S001_S001	107
D1172776	TORSION SPRING:COVER:MANUA L FEED TABLE	U014_S001_S001	108
D1172778	COMPRESSION SPRING:RACK:MA NUAL FEED	U014_S001_S001	109
D1172779	PIN:PINION GEAR	U014_S001_S001	110
D1172781	COIL SPRING:PINION GEAR:MANU AL FEED	U014_S001_S001	111
D1172782	GUIDE PLATE:MANUAL FEED TAB LE	U006_S004_S002	102
D1172784	LINK:COVER:FRONT REAR	U014_S001_S001	112
D1172785	LINK:COVER:MIDDLE	U014_S001_S001	113
D1172787	STOPPER:MANUAL FEED TABLE	U014_S001	114
D1172792	DECAL:SCALE:MANUAL FEED	U014_S001_S001	115
D1172796	(-CHN):DECAL:TRAY:MANUAL FEE D:INKJET:CHINESE	U019	17

Number	Part Name	Group	ID
D1172797	(-TWN):DECAL:TRAY:MANUAL FEE D:INKJET:TAIWAN	U019	18
D1172799	(-NA,-AA,-KOR):DECAL:TRAY:MAN UAL FEED:INKJET	U019	19
D1172805	HOLDER:GRIP:PAPER TRAY	U006_S003	107
D1172806	GRIP:PAPER TRAY	U006_S003	108
D1172807	LEVER:RELEASE:PAPER TRAY	U006_S003	109
D1172808	STOPPER:GUIDE PLATE:BASE:RIS E	U006_S003	110
D1172809	TENSION SPRING:BASE:RISE	U006_S003	111
D1172813	STOPPER:PAPER TRAY	U006	112
D1172814	PRESSURE PLATE:BASE:RISE	U006_S003	113
D1172815	SPRING PLATE:SIDE FENCE:FRO NT	U006_S003_S001	114
D1172816	SHAFT:BASE:RISE	U006_S003	115
D1172819	RACK:BASE:RISE	U006_S003	116
D1172820	PINION:BASE:RISE	U006_S003	117
D1172822	BRACKET:PINION:BASE:RISE	U006_S003	118
D1172823	PAD:SIDE FENCE	U006_S003_S001	119
		U006_S003_S002	119
D1172825	SIDE FENCE:FRONT:ASS'Y	U006_S003_S001	120
D1172826	COMPRESSION SPRING:SIDE FEN CE:PLATE	U006_S003_S001	121
D1172828	COMPRESSION SPRING:BASE:RIS E:AUXILIARY	U006_S003	122
D1172829	COVER:PRESSURE PLATE:BASE: RISE	U006_S003	123
D1172830	LEVER:STOPPER:FRONT	U006_S003_S001	124
D1172834	PLATE:SIDE FENCE	U006_S003_S001	125
D1172838	END FENCE	U006_S003	127
D1172839	LEVER:UN LOCK:END FENCE	U006_S003	128
D1172840	COVER:END FENCE	U006_S003	129
D1172842	(-NA,-AA,-KOR):DECAL:PAPER SE T DIRECTION:TRAY:RIGHT	U019	20
D1172843	DECAL:PAPER SET DIRECTION:T RAY:LEFT	U006_S003	130
D1172844	DECAL:SIDE FENCE:REAR	U006_S003_S002	131
D1172846	RETAINING RINGS-E:SILENCER:DI	U006_S003	132

Exclusive Parts

Number	Part Name	Group	ID
	A3		
D1172848	COVER:PAPER TRAY	U006_S003	133
D1172851	PAPER FEED ROLLER:PAPER TRAY	U006_S003	134
D1172852	SHAFT:PAPER FEED ROLLER:ASS'Y	U006_S003	135
D1172856	ROLLER:PAPER TRAY:RIGHT	U006_S003	136
D1172858	ROLLER:PAPER TRAY:LEFT	U006_S003	137
D1172866	ROLLER:RAIL:RIGHT	U006	138
D1172870	PAPER FEED ROLLER:AUXILIARY	U006_S003	139
D1172872	FRICTION PAD:ASS'Y	U006_S003	140
D1172875	(-CHN):DECAL:PAPER SET DIRECTION:TRAY:RIGHT:CHINESE	U019	21
D1172876	(-TWN):DECAL:PAPER SET DIRECTION:TRAY:RIGHT:TAIWAN	U019	22
D1172877	DECAL:PAPER TRAY:SIZE INDICATION	U019	23
D1172882	TENSION SPRING:GRIP:LEFT	U006_S003	141
D1172884	PLATE:ROLLER:PAPER TRAY:RIGHT	U006_S003	142
D1172886	PLATE:ROLLER:PAPER TRAY:LEFT	U006_S003	143
D1172888	JOINT:BASE:RISE	U006_S001	144
D1172890	TENSION SPRING:GRIP:RIGHT	U006_S003	145
D1172894	SHAFT:PINION:BASE:RISE	U006_S003	146
D1172896	SHEET:PLATE:FRICTION PAD	U006_S003	147
D1172897	BRACKET:LEFT:ROLLER:ASS'Y	U006	148
D1172899	LEVER:STRETCH:TRAY:UNI:ASS'Y	U006_S002	149
D1172901	BRACKET:STRETCH:TRAY	U006	150
D1173354	COLLAR:TONER SUPPLY:HOUSING	U008_S001	8
D1173394	GROUND PLATE:RAIL:BASE	U008	21
D1173395	GROUND PLATE:RAIL:BASE:MAIN	U008	22
D1173400	DC MOTOR:TONER SUPPLY:5.3W:BRUSH	U008_S006	9
		U008_S007	9
		U008_S008	9
		U008_S009	9
D1173401	COLLAR:DRIVE:BRACKET	U008_S006	10

Number	Part Name	Group	ID
		U008_S007	10
		U008_S008	10
		U008_S009	10
D1173402	GEAR:IDLER:DC MOTOR	U008_S006	11
		U008_S007	11
		U008_S008	11
		U008_S009	11
D1173404	SHAFT:DRIVE:AGITATOR	U008_S006	13
		U008_S007	13
		U008_S008	13
		U008_S009	13
D1173405	COMPRESSION SPRING:GEAR:TONER BOTTLE	U008_S006	14
		U008_S007	14
		U008_S008	14
		U008_S009	14
D1173410	DECAL:COLORED DISPLAY:INNER COVER:K	U017	23
D1173411	DECAL:COLORED DISPLAY:INNER COVER:C	U017	24
D1173412	DECAL:COLORED DISPLAY:INNER COVER:M	U017	25
D1173413	DECAL:COLORED DISPLAY:INNER COVER:Y	U017	26
D1174153	LEVER:PRESSURE RELEASE:FRONT:ASS'Y	U012_S001	31
		U012_S002	31
		U012_S003	31
		U012_S004	31
		U012_S005	31
		U012_S006	31
		U012_S007	31
		U012_S008	31
		U012_S009	31
D1174155	LEVER:PRESSURE:FRONT	U012_S001	32
		U012_S002	32
		U012_S003	32
		U012_S004	32
		U012_S005	32
		U012_S006	32

Exclusive Parts

Number	Part Name	Group	ID
D1174163	LEVER:PRESSURE RELEASE:REAR:ASS'Y	U012_S007	32
		U012_S008	32
		U012_S009	32
		U012_S001	33
		U012_S002	33
		U012_S003	33
		U012_S004	33
		U012_S005	33
		U012_S006	33
D1174165	LEVER:PRESSURE:REAR	U012_S007	33
		U012_S008	33
		U012_S009	33
		U012_S001	34
		U012_S002	34
		U012_S003	34
		U012_S004	34
		U012_S005	34
		U012_S006	34
D1174235	GUIDE PLATE:FUSING EXIT	U012_S007	34
		U012_S008	34
		U012_S009	34
		U012_S001	35
		U012_S002	35
		U012_S003	35
		U012_S004	35
		U012_S005	35
		U012_S006	35
D1174236	SHEET:C:LEVER	U012_S007	35
		U012_S008	35
		U012_S009	35
		U012_S001	36
		U012_S002	36
		U012_S003	36
		U012_S004	36
		U012_S005	36
		U012_S006	36
		U012_S007	36
		U012_S008	36
		U012_S009	36

Number	Part Name	Group	ID
D1174238	GUIDE:FUSING EXIT:ETFE	U012_S009	36
		U012_S001	37
		U012_S002	37
		U012_S003	37
		U012_S004	37
		U012_S005	37
		U012_S006	37
		U012_S007	37
		U012_S008	37
D1174241	FUSING ENTRANCE GUIDE PLATE	U012_S009	37
		U012_S001	38
		U012_S002	38
		U012_S003	38
		U012_S004	38
		U012_S005	38
		U012_S006	38
		U012_S007	38
		U012_S008	38
D1174251	FUSING COVER:LOWER	U012_S009	38
		U012_S001	39
		U012_S002	39
		U012_S004	39
		U012_S005	39
D1174261	FUSING COVER:UPPER:ASS'Y	U012_S001_S001	40
		U012_S002_S001	40
		U012_S003_S001	40
		U012_S004_S001	40
		U012_S005_S001	40
		U012_S006_S001	40
		U012_S007_S001	40
		U012_S008_S001	40
		U012_S009_S001	40
D1174263	DECAL:H-TEMP WARNING:FUSING	U012_S001_S001	41
		U012_S002_S001	41
		U012_S003_S001	41
		U012_S004_S001	41
		U012_S005_S001	41
		U012_S006_S001	41

Exclusive Parts

Number	Part Name	Group	ID
		U012_S007_S001	41
		U012_S008_S001	41
		U012_S009_S001	41
D1174332	BRACKET:THERMOPILE	U012	64
D1174451	GUIDE PLATE:EXIT:LOWER	U013_S001	10
D1174452	GATE PAWL:REVERSE	U013_S001	11
D1174454	EXIT ROLLER	U013_S001	12
D1174457	BRACKET:ROLLER:EXIT	U013_S001	13
D1174465	COLLAR:GEAR:EXIT	U013_S001	14
D1174477	BRACKET:IDLER:EXIT	U013_S001	15
D1174481	SHAFT:COUPLING:EXIT	U013	16
D1174489	DISCHARGE BRUSH:EXIT	U013_S001	17
D1174492	ROLLER:EXIT	U013_S001	18
D1174495	EXTENSION TRAY:EXIT	U001	22
D1174496	END FENCE:EXIT	U001	23
D1174498	STOPPER:END FENCE:EXIT	U001	24
D1174499	COMPRESSION SPRING:END FENCE:EXIT	U001	25
D1174501	PIN:HOOK:FRAME:DUPLEX:ASS'Y	U014	14
D1174514	SHAFT:STOPPER:COVER:RIGHT	U014_S001	15
D1174515	GROUND WIRE:DUPLEX	U014_S001	16
D1174602	BAND:STOPPER:COVER:RIGHT	U014	19
D1174607	PLATE:BAND:STOPPER	U014	20
D1174608	LEVER:FUSING:RELEASE:FRONT	U014_S001	21
D1174609	LEVER:FUSING:RELEASE:INNER BACK	U014_S001	22
D1174611	SHAFT:HINGE:DUPLEX	U014_S001	23
D1174614	COVER:HARNESS:DUPLEX	U014_S001	26
D1174615	SPRING PLATE:EARTH:DUPLEX	U014_S001	27
D1174616	TENSION SPRING:STOPPER:DOOR:RIGHT:FRONT	U014_S001	28
D1174617	COLLAR:STOPPER:COVER:RIGHT	U014_S001	29
D1174633	SHAFT:HOOK:FRAME:DUPLEX	U014_S001_S002	30
D1174635	TORSION SPRING:HOOK:FRAME:DUPLEX	U014_S001_S002	32
D1174641	BRACKET:PLATE:TRANSFER:ASS'Y	U014_S001_S002	34
D1174645	BRACKET:PLATE:TRANSFER:INNER	U014_S001_S002	35

Number	Part Name	Group	ID
	R BACK:ASS'Y		
D1174651	GEAR:TRANSPORT ROLLER:DUPLICATE:Z14	U014_S001_S002	36
D1174654	SHAFT:GEAR:SWING UNIT:Z14:ASS'Y	U014_S001_S002	37
D1174664	SHAFT:PULLEY:COUPLING:FRAME:ASS'Y	U014_S001_S002	38
D1174671	TRANSPORT ROLLER:DUPLEX	U014_S001	39
		U014_S001_S002	39
D1174676	SHAFT:ROLLER:DRIVEN:DUPLEX	U014_S001	40
D1174677	ROLLER:DRIVEN:DUPLEX	U014_S001	41
D1174678	PULLEY:IDLER	U014_S001	42
		U014_S001_S002	42
D1174679	PULLEY:DRIVE ROLLER	U014_S001	43
		U014_S001_S002	43
D1174682	SHAFT:HOOK:STOPPER	U014_S001	44
D1174686	KNOB:COVER:RIGHT:DUPLEX	U014_S001	45
D1174690	GUIDE PLATE:REVERSE:ENTRANCE:LOWER	U014_S001	46
D1174691	GUIDE PLATE:REVERSE:EXIT:LOWER	U014_S001_S002	47
D1174693	GUIDE PLATE:REVERSE:EXIT:UPPER	U014_S001_S002	48
D1174697	GUIDE PLATE:MIDDLE	U014_S001_S002	49
D1174698	GUIDE PLATE:REVERSE:ENTRANCE:UPPER	U014_S001	50
D1174699	SHAFT:GUIDE PLATE:REVERSE:ENTRANCE:UPPER	U014_S001	51
D1174702	COMPRESSION SPRING:GUIDE PLATE:REVERSE:ENTRANCE	U014_S001	53
D1174705	BRACKET:GEAR:SWIVEL:ASS'Y	U014_S001_S002	54
D1174706	GEAR:IDLER:SWIVEL:COUPLING	U014_S001_S002	55
D1174708	TENSION SPRING:GEAR:SWING UNIT	U014_S001_S002	56
D1174709	COMPRESSION SPRING:ROLLER:DRIVEN:DUPLEX	U014_S001	57
D1174712	HOLDER:BELT:COUPLING	U014_S001	58
D1174713	SHAFT:PULLEY:WIRE	U014	59

Exclusive Parts

Number	Part Name	Group	ID
D1174714	BAND:HOOK:DUPLEX:COUPLING	U014_S001	60
D1174716	TORSION SPRING:FEELER:ENTRANCE SENSOR	U014_S001	61
D1174718	SHEET:COVER:RIGHT FRONT	U014_S001	62
D1174719	TUBE:STOPPER	U014_S001_S002	63
D1174720	SHAFT:PULLEY:IDLER:COUPLING:ASS'Y	U014_S001	64
D1174724	GEAR:IDLER:TIMING PULLEY:DUPLEX	U014_S001	65
D1174727	COVER:CONNECTOR:DUPLEX SECTION:CONNECTING	U014	66
D1174731	PULLEY:WIRE:DAMPER	U014	67
D1174732	TORSION SPRING:DOOR:RIGHT:STOPPER	U014	68
D1174733	COLLAR:STOPPER:SIDE PLATE	U014	69
D1174734	BRACKET:STOPPER:SIDE PLATE:ASS'Y	U014	70
D1174737	WIRE:STOPPER:DIA1.2:ASS'Y	U014_S001	71
D1174792	PLATE:MANUAL FEED:FRONT	U014_S001	72
D1174794	PLATE:MANUAL FEED:INNER BACK	U014_S001	73
D1175091	(-NA,-TWN):HEATER:ASS'Y	U018_S004	10
		U018_S005	10
		U018_S001	11
		U018_S002	11
D1175097	(-EU,-AA,-KOR,-CHN):HEATER:ASS'Y	U018_S002	11
		U018_S003	11
		U018_S003	11
D1175180	(-NA,-TWN):PCB:ACVB:100V	U016	35
D1175190	(-EU,-AA,-KOR,-CHN):PCB:ACVB:200V	U016	36
D1175303	THERMISTOR	U016	37
D1175864	GUIDE:HARNESS:FFC:OPTICAL WRITING UNIT	U016	38
D1175867	GUIDE:HARNESS:POWER SUPPLY UNIT	U016	39
D1175882	WIRE:HIGH VOLTAGE:DEVELOPMENT:BK:CONNECTING	U016	52
D1175883	WIRE:HIGH VOLTAGE:DEVELOPMENT:C:CONNECTING	U016	53

Number	Part Name	Group	ID
D1175886	DUCT:POWER SUPPLY UNIT:ENTRANCE	U016	54
D1175887	DUCT:POWER SUPPLY UNIT:EXHAUST	U016	55
D1175890	GRIP:RIGHT REAR	U016	56
D1175891	GRIP:LEFT REAR	U016	57
D1175892	BRACKET:SWIVEL:SAFETY SWITCH	U016	58
D1175893	LEVER:RIGHT:SAFETY SWITCH	U016	59
D1175894	LEVER:FRONT:SAFETY SWITCH	U016	60
D1175895	TORSION SPRING:SAFETY SWITCH	U016	61
D1175901	TORSION SPRING:LEVER:RIGHT:SAFETY SWITCH	U016	63
D1175902	COLLAR:SHAFT:SAFETY SWITCH	U016	64
D1175903	INNER COVER:SAFETY SWITCH	U016	65
D1175904	BRACKET:DRAWER:FUSING	U016	66
D1175908	BRACKET:DRAWER:OPTION TRAY	U016	68
D1175912	BRACKET:SWITCH:HEATER	U016	69
D1175915	GUIDE:WIRE:HIGH VOLTAGE:CHARGE	U016	70
D1175916	STEPPED SCREW:M3X8:SECOND KIND	U016	71
D1175924	STOPPER:WIRE:HIGH VOLTAGE:TRANSFER	U016	72
D1175925	GUIDE:HARNESS:PAPER FEED DRIVE	U016	73
D1175927	ACTUATOR:FRONT:SAFETY SWITCH	U001	26
D1175945	SPACER:FFC	U016	74
D1176135	CAM:ON-OFF:BK	U009	23
D1176136	SHAFT:CAM:ON-OFF:BK	U009	24
D1176137	LEVER:ON-OFF:BK:INTERMEDIATE TRANSFER	U009	25
D1176138	PRESSURE PLATE:INTERMEDIATE TRANSFER	U009	26
D1176181	LEVER:SUPPORT:SHUTTER	U009	27
D1176185	LEVER:OPEN AND CLOSE:SHUTTER	U009	28

Exclusive Parts

Number	Part Name	Group	ID
	ER		
D1176265	SEAL:DISCHARGE:PLATE:FRONT	U010_S001	24
D1176268	SHEET:DISCHARGE:PLATE	U010_S001	25
D1176312	HOLDER:DISCHARGE:TRANSPORT SUB-UNIT	U014_S001	116
D1176320	TERMINAL:BIAS:SEPARATION	U014_S001	117
D1176322	COVER:PRESSURE PLATE:ENTRANCE	U014_S001	118
D1176327	LEVER:GROUND PLATE	U014_S001	119
D1176350	DC MOTOR:ON-OFF:FIRST:ASS'Y:5.3W:BRUSH	U009	29
D1176363	GEAR:ON-OFF:FIRST	U009	30
D1176364	GEAR:ON-OFF:FIRST:NO.1	U009	31
D1176365	GEAR:ON-OFF:FIRST:NO.2	U009	32
D1176366	GEAR:ON-OFF:FIRST:NO.3	U009	33
D1176375	BRACKET:FEELER:ON-OFF	U009	34
D1176376	FEELER:ON-OFF:FIRST	U009	35
D1176386	HOOK:SHUTTER:DENSITY SENSOR	U009	36
D1176389	SPACER:SHUTTER:TM SENSOR	U009	37
D1176392	SPACER:SHUTTER:SENSOR:TM	U009	38
D1176401	COLLECTION BOTTLE:ASS'Y	U011_S001	13
D1176585	(D219/D220):BRACKET:COLLECTION BOTTLE:RIGHT:PRESS FIT	U011	14
D1176588	BRACKET:COLLECTION BOTTLE:LEFT	U011	15
D1176590	(D219/D220):COVER:GEAR:USED TONER	U011	16
D1176877	(-CHN):DECAL:CAUTION:ORIGINAL:CHINESE	U019	24
D1176878	(-TWN):DECAL:CAUTION:ORIGINAL:TAIWAN	U019	25
D1181529	HINGE:RIGHT:ASS'Y	U002	5
D1181530	HINGE:LEFT:ASS'Y	U002	6
D1201557	(-EU):SHEET:LOGO:GES	U019	26
D1201558	(-EU):SHEET:LOGO:REX	U019	27
D1201559	(-EU):SHEET:LOGO:NAS	U019	28
D1201560	(-EU):SHEET:LOGO:INF	U019	29

Number	Part Name	Group	ID
D1441085	STEPPED SCREW:M3	U012_S001	42
		U012_S002	42
		U012_S003	42
		U012_S004	42
		U012_S005	42
		U012_S006	42
		U012_S007	42
		U012_S008	42
		U012_S009	42
D1491553	SHEET:LOGO	U019	30
D1495884	COMPRESSION SPRING:KEYTOP	U001	27
D1681351	COVER:UPPER FRONT:VW	U001	28
D1681352	COVER:UPPER RIGHT:FRONT:VW	U001	29
D1681353	COVER:UPPER RIGHT:REAR:VW	U001	30
D1775686	PCB:DCSW	U016	75
D1916884	(-NA):DECAL:MAIN SWITCH:ON-STANDBY	U019	31
D1916885	(-EU,-AA,-KOR,-CHN,-TWN):DECAL:MAIN SWITCH:ON-STANDBY	U019	32
D1960072	OPTICAL READING SECTION	U004_S001	24
D1960251	DUPLEX UNIT:ASS'Y	U014_S001	120
D1961036	SEAL:COVER:LEFT	U017	27
D1961066	LEVER:LOCK:FRONT	U017	28
D1961087	LEVER:LOCK:REAR	U017	29
D1961127	DUCT:LEFT:VACUUM	U017	30
D1961128	COVER:DUCT:LEFT:VACUUM	U017	31
D1961143	DUCT:REAR:BASE	U017	32
D1961152	DRIVE UNIT:DRUM:DEVELOPMENT:TRANSFER:ASS'Y	U015_S001	38
D1961177	COVER:ELECTROMAGNETIC CLUTCH:DEVELOPMENT:DIA6	U015	39
D1961180	SHAFT:DRIVE:DEVELOPMENT:ELECTROMAGNETIC CLUTCH:PRESS FIT	U015	40
D1961321	COVER:RIGHT REAR	U001	31
D1961322	KEYTOP:MAIN SWITCH	U001	32
D1961323	DEODORIZE FILTER	U001	33
D1961331	COVER:LEFT	U001	34

Exclusive Parts

Number	Part Name	Group	ID
D1961485	IC:NFC_TAG:MN63Y3212N3	U019	48
D1961492	COVER:HINGE:G1	U002	8
D1961493	COVER:HINGE:G2	U002	9
D1961494	COVER:REAR:MIDDLE	U002	10
D1961495	COVER:SIDE	U002	11
D1961496	PLATE:HINGE	U002	12
D1961560	(-CHN):OPERATION PANEL:ASS'Y	U002_S005	16
D1961575	(-EU,-NA,-AA,-KOR,-TWN):OPERATION SUB-UNIT:ASS'Y	U002_S001	17
		U002_S002	17
		U002_S003	17
		U002_S004	17
D1961651	CARRIAGE:SCANNER:ASS'Y	U004_S001_S001	25
D1961657	(-NA):ORIGINAL TRAY:SCANNER:ASS'Y	U004_S001	26
D1961658	(-EU,-AA,-KOR,-CHN,-TWN):ORIGINAL TRAY:SCANNER:ASS'Y	U004_S001	27
D1961747	(-EU,-AA,-KOR,-CHN,-TWN):DECAL:SCALE:LEFT	U004_S001	28
D1961748	(-NA):DECAL:SCALE:LEFT	U004_S001	29
D1961860	(D196/D214/D236):OPTICAL WRITING UNIT:ASS'Y	U005_S001	5
		U005_S002	5
D1962623	GROUND PLATE:REGISTRATION ROLLER	U006	151
D1962624	HOLDER:RESISTOR:REGISTRATION	U006	152
D1962626	GROUND PLATE:BRACKET:REMOVE PAPER DUST	U006	153
D1962701	MANUAL FEED UNIT:ASS'Y	U006_S004	168
D1962720	TRAY BOTTOM PLATE:MANUAL FEED:ASS'Y	U006_S004_S002	154
D1962791	GROUND PLATE:TRAY BOTTOM PLATE:MANUAL FEED:FRONT	U006_S004	155
D1962793	GROUND PLATE:TRAY BOTTOM PLATE:MANUAL FEED:INNER BACK	U006_S004	156
D1962794	HOLDER:RESISTOR:MANUAL FEED:BASE	U006_S004	157
D1962798	INSULATING SHEET:BASE:MANUAL FEED	U006_S004	158

Number	Part Name	Group	ID
D1962817	LEVER:BASE:RISE	U006_S003	160
D1962845	BASE:TRAY:ASS'Y	U006_S003_S003	161
D1962849	BRACKET:PIN:STRETCH:TRAY:PE EN	U006_S003	162
D1963301	HOUSING:TONER SUPPLY:ASS'Y	U008_S001	15
D1963302	TONER HOPPER:TONER SUPPLY: BK:ASS'Y	U008_S002	16
D1963303	TONER HOPPER:TONER SUPPLY: CMY:ASS'Y	U008_S003	17
		U008_S004	17
		U008_S005	17
D1963304	DRIVE UNIT:TONER SUPPLY:ASS'Y	U008_S006	18
		U008_S007	18
		U008_S008	18
		U008_S009	18
D1963390	GEAR:TONER HOPPER:DRIVE SUB-UNIT	U008_S006	19
		U008_S007	19
		U008_S008	19
		U008_S009	19
D1964031	(D196)(-NA):FUSING UNIT:SERVICE PARTS	U012_S004	43
D1964032	(D196/D214)(-EU,-AA,-KOR,-CHN):FUSING UNIT:SERVICE PARTS	U012_S001	44
		U012_S002	44
		U012_S003	44
D1964033	(D236)(-TWN):FUSING UNIT:SERVICE PARTS	U012_S005	45
D1964034	(D220)(-NA):FUSING UNIT:SERVICE PARTS	U012_S008	46
D1964035	(D219/D220)(-EU,-AA):FUSING UNIT:SERVICE PARTS	U012_S006	47
		U012_S007	47
D1964036	(D220)(-TWN):FUSING UNIT:SERVICE PARTS	U012_S009	48
D1964037	(-NA):SLEEVE:FUSING:ASS'Y	U012_S004_S002	49
		U012_S008_S002	49
D1964038	(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y	U012_S001_S002	50
		U012_S002_S002	50
		U012_S003_S002	50
		U012_S006_S002	50
		U012_S007_S002	50

Exclusive Parts

Number	Part Name	Group	ID
D1964039	(-TWN):SLEEVE:FUSING:ASS'Y	U012_S005_S002	51
		U012_S009_S002	51
D1964084	FUSING COVER:LOWER:ASS'Y	U012_S003	39
		U012_S006	39
		U012_S007	39
		U012_S008	39
		U012_S009	39
D1964124	BRACKET:THERMISTOR:PRESSURE:FRONT	U012_S001	52
		U012_S002	52
		U012_S003	52
		U012_S004	52
		U012_S005	52
		U012_S006	52
		U012_S007	52
		U012_S008	52
		U012_S009	52
D1964125	DISCHARGE BRUSH:BRACKET:THERMISTOR:PRESSURE:REAR	U012_S001	53
		U012_S002	53
		U012_S003	53
		U012_S004	53
		U012_S005	53
		U012_S006	53
		U012_S007	53
		U012_S008	53
		U012_S009	53
D1964126	BRACKET:RESISTOR	U012_S001	54
		U012_S002	54
		U012_S003	54
		U012_S004	54
		U012_S005	54
		U012_S006	54
		U012_S007	54
		U012_S008	54
		U012_S009	54
D1964127	RESISTOR:FUSING SUB-UNIT	U012_S003	59
		U012_S006	59
		U012_S007	59
		U012_S008	59

Number	Part Name	Group	ID
		U012_S009	59
D1964194	GUIDE:HARNESS:FUSING	U012_S001	55
		U012_S002	55
		U012_S003	55
		U012_S004	55
		U012_S005	55
		U012_S006	55
		U012_S007	55
		U012_S008	55
		U012_S009	55
D1964231	STRIPPER PLATE	U012_S001	56
		U012_S002	56
		U012_S003	56
		U012_S004	56
		U012_S005	56
		U012_S006	56
		U012_S007	56
		U012_S008	56
		U012_S009	56
D1964402	PAPER EXIT UNIT:ASS'Y	U013_S001	44
D1964455	GEAR:EXIT	U013_S001	19
D1964461	ROLLER:DRIVEN:EXIT:MIDDLE	U013_S001_S001	45
		U013_S001_S002	45
D1964462	ROLLER:DRIVEN:EXIT:OUTER	U013_S001_S003	46
		U013_S001_S004	46
D1964463	ROLLER:DRIVEN:EXIT:MIDDLE:ASS'Y	U013_S001_S001	47
		U013_S001_S002	47
D1964464	ROLLER:DRIVEN:EXIT:OUTER:ASS'Y	U013_S001_S003	48
		U013_S001_S004	48
D1964470	GROUND PLATE:ROTARY SOLENOID	U013_S001	20
D1964472	GEAR:IDLER:EXIT	U013_S001	21
D1964473	BRACKET:GEAR:EXIT	U013_S001	22
D1964474	SHAFT:ROTARY SOLENOID	U013_S001	23
D1964476	GEAR:IDLER:LARGE:EXIT	U013_S001	25
D1964477	GEAR:CHANGE:EXIT	U013_S001	26
D1964480	BRACKET:ROTARY SOLENOID:ASS'Y	U013_S001	27

Exclusive Parts

Number	Part Name	Group	ID
D1964483	STOPPER:GATE PAWL:FRONT	U013_S001	28
D1964491	ROTARY SOLENOID:EXIT	U013_S001	29
D1964492	DAMPING INSULATION:ROTARY SOLENOID	U013_S001	30
D1964493	DAMPING INSULATION:ROTARY SOLENOID:SIDE	U013_S001	31
D1964494	LEVER:CHANGE:GATE PAWL	U013_S001	24
D1964520	FRAME:DUPLEX:ASS'Y	U014_S001_S002	17
D1964600	COMPRESSION SPRING:9N	U014	121
D1964601	CAP:COIL SPRING	U014	122
D1964602	HOOK:FRAME:DUPLEX:FRONT	U014_S001_S002	31
D1964603	HOOK:FRAME:DUPLEX:REAR	U014_S001_S002	33
D1964612	BASE:HINGE:REAR	U014_S001	24
D1964613	BASE:HINGE:FRONT	U014_S001	25
D1964630	FRAME:DUPLEX	U014_S001_S002	74
D1964700	FEELER:ENTRANCE SENSOR:REVERSE:DUPLEX	U014_S001	52
D1964717	COVER:ENTRANCE SENSOR	U014_S001	75
D1964723	SPONGE:DOOR:RIGHT:UPPER	U014_S001	76
D1964729	SHEET:COVER:RIGHT:2	U014_S001	77
D1964730	SHEET:COVER:RIGHT:4	U014_S001	78
D1965092	(Pin Set):STUD:ASS'Y	U018	17
D1965093	(Bracket Set):BRACKET:ASS'Y	U018	18
D1965098	(Base Set):MAIN:ASS'Y	U018_S011	19
D1965101	(D196/D214/D236):PCB:BICU:ASS'Y	U016	76
D1965160	PCB:BRB	U008	20
D1965853	BRACKET:INTERFACE:JL2	U016	88
D1965854	COVER:REAR	U001	35
D1965930	COVER:HARNESS:PCU:FRONT	U016	78
D1966002	TRANSFER UNIT:INTERMEDIATE TRANSFER:SERVICE:ASS'Y	U009_S001	39
D1966182	STOPPER:TRANSFER UNIT	U009	49
D1966201	TRANSFER/SEPARATION UNIT:SEAL:ASS'Y	U010_S001	13
D1966315	CASING:TRANSFER ROLLER:FRONT	U014_S001	123
D1966316	CASING:TRANSFER ROLLER:REAR	U014_S001	124

Number	Part Name	Group	ID
D1966317	STAY:CASING:TRANSFER ROLLER	U014_S001	125
D1966318	PRESSURE PLATE:HOLDER:TRANSFER ROLLER:REAR	U014_S001	126
D1966319	STOPPER:PRESSURE:TRANSFER ROLLER	U014_S001	127
D1966321	TERMINAL:BIAS:TRANSFER:SECOND:CASE	U014_S001	128
D1966323	PLATE:STAY:TRANSFER/SEPARATION UNIT	U014_S001	129
D1966328	TERMINAL:BIAS:TRANSFER ROLLER	U014_S001	130
D1966334	COMPRESSION SPRING:EARTH:STAY:TRANSFER/SEPARATION UNIT	U014_S001	131
D1966356	BRACKET:DRIVE:ON-OFF:ASS'Y	U009	40
D1966362	COVER:BRACKET:DRIVE:ON-OFF	U009	41
D1966381	GUIDE PLATE:BRACKET:DENSITY SENSOR:FRONT:ASS'Y	U009	42
D1966383	GUIDE PLATE:BRACKET:DENSITY SENSOR:REAR:ASS'Y	U009	43
D1966388	BRACKET:DENSITY SENSOR	U009	44
D1966390	SHUTTER:DENSITY SENSOR	U009	45
D1966391	GUIDE PLATE:RELAY	U009	46
D1966395	DENSITY SENSOR:P/TM	U009	47
D1966585	(D196/D214/D236):BRACKET:COLLECTION BOTTLE:RIGHT:PRESS FIT	U011	17
D1966801	(D196/D214):(-EU,-NA,-AA,-KOR):DECAL:MODEL NAME PLATE:RIC	U019	33
D1966811	(-AA,-KOR):SHEET:LOGO:LAN	U019	34
D1966812	(-AA,-KOR):SHEET:LOGO:GES	U019	35
D1969590	NVRAM	U016	81
D2025818	BRACKET:HDD	U016	82
D2051526	GASKET:HINGE	U014_S001	132
D2146801	(-CHN):DECAL:MODEL NAME PLATE:RIC	U019	36
D2191860	(D219/D220):OPTICAL WRITING U	U005_S003	6

Exclusive Parts

Number	Part Name	Group	ID
	NIT:ASS'Y	U005_S004	6
		U005_S005	6
		U005_S006	6
		U005_S007	6
		U005_S008	6
		U005_S009	6
		U005_S010	6
D2195101	(D219/D220):PCB:BICU:ASS'Y	U016	83
D2196800	(D219/D220):(-EU,-NA,-AA,-KOR):DECAL:MODEL NAME PLATE:RIC	U019	37
D2206801	(D220):(-TWN):DECAL:MODEL NAME PLATE:RIC	U019	38
D2366801	(D236):(-TWN):DECAL:MODEL NAME PLATE:RIC	U019	39
D2960121	(D196/D214/D236):PCDU:K:SERVICE PARTS:B	U007_S008	15
D2960122	PCDU:C:SERVICE PARTS	U007_S001	16
D2960123	PCDU:M:SERVICE PARTS	U007_S002	17
D2960124	PCDU:Y:SERVICE PARTS	U007_S003	18
D2962619	GUIDE PLATE:REGISTRATION ROLLER:DRIVEN	U006	47
D2962800	PAPER TRAY:ASS'Y	U006_S003	159
D2962836	SIDE FENCE:REAR:ASS'Y	U006_S003_S002	126
D2963403	GEAR:IDLER:TONER BOTTLE	U008_S006	12
		U008_S007	12
		U008_S008	12
		U008_S009	12
D2964600	COVER:RIGHT:DUPLEX	U014_S001	18
D2970121	(D219/D220):PCDU:K:SERVICE PARTS:A	U007_S004	11
		U007_S005	11
		U007_S006	11
		U007_S007	11
D3A95262	(-NA):MODULER CORD:CORE	U019_S001	40
D3AW5674	(D219/D220):PCB:CTL_JL2_S:2ND	U016	92
D3AW5675	(D196/D214/D236):PCB:CTL_JL2_S:2ND	U016	91
D3BR1100	PAN HEAD TAPPING SCREW:M5X13:PIAS	U019	49

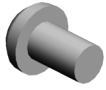
Number	Part Name	Group	ID
D5730400	(-NA.-TWN):HEATER:DEHUMIDIFIER	U018_S009	13
		U018_S010	13
D5730401	(-EU,-AA,-KOR,-CHN):HEATER:DEHUMIDIFIER	U018_S006	14
		U018_S007	14
		U018_S008	14
G0205626	PUSH SWITCH	U006	163
G1634453	GUIDE PLATE:REVERSE:UPPER	U013_S001	32
G1634459	STOPPER:EXIT:EXIT	U013_S001	33
G1634461	SPRING:PRESSURE:EXIT:OUTER	U013_S001	35
G1634463	GUIDE:PLATE:EXIT	U013_S001	36
G1634465	ROLLER:DRIVEN:DUPLEX:INNER	U013_S001	37
G1634467	ROLLER:DRIVEN:DUPLEX	U013_S001	39
G1634468	SPRING:PRESSURE:EXIT:INNER	U013_S001	40
G1634469	SPRING:PRESSURE:DUPLEX	U013_S001	41
G1666057	PLAIN SHAFT BEARING:ROLLER:BLADE	U009	48
G5553069	BASEPAD	U006_S003_S003	164
		U006_S004_S002	164
GA082010	BUSHING:DIA6:DIA10:9	U014_S001	79
		U014_S001_S002	79
GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	U013_S001	42
GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	U014_S001	80
GB013090	GEAR:PRESSURE ROLLER:Z29	U012_S001	57
		U012_S002	57
		U012_S003	57
		U012_S004	57
		U012_S005	57
		U012_S006	57
		U012_S007	57
		U012_S008	57
		U012_S009	57
GB013092	GEAR:IDLER:PRESSURE:Z17	U012_S001	58
		U012_S002	58
		U012_S003	58
		U012_S004	58
		U012_S005	58

Exclusive Parts

Number	Part Name	Group	ID
		U012_S006	58
		U012_S007	58
		U012_S008	58
		U012_S009	58
GW010007	PHOTO REFLECTION SENSOR:EXIT	U013_S001	43
GX645734	FAN MOTOR:MM80 DC24V 3.12W	U016	86
H5235350	TELEPHONE CABLE	U019_S001	41
M0261265	CAP:TOTAL COUNTER	U001	36
M0262993	DECAL:SIDE FENCE:MANUAL FEED	U014_S001_S001	133
M0264371	NEW UNIT DETECT SENSOR	U012_S001	61
		U012_S002	61
		U012_S003	61
		U012_S004	61
		U012_S005	61
		U012_S006	61
		U012_S007	61
		U012_S008	61
		U012_S009	61
M0266340	GUIDE:PAPER:RAIL:ASS'Y	U012_S001	63
		U012_S002	63
		U012_S003	63
		U012_S004	63
		U012_S005	63
		U012_S006	63
		U012_S007	63
		U012_S008	63
		U012_S009	63
M0266890	(-EU,-NA,-AA,-KOR):DECAL:CAUTION:ORIGINAL:ENGLISH	U019	42
M0662743	FRICTION PAD:MANUAL FEED TABLE:18X7.5	U014_S001_S001	134
M0963989	RESISTOR:TRANSFER/SEPARATION	U006	167
		U006_S003	167
		U006_S004	167
		U012_S001	59
		U012_S002	59

Number	Part Name	Group	ID
		U012_S004	59
		U012_S005	59
M1011301	PLATE:LOGO:RIC	U019	43
M4445201	HDD:320GB:AQUARIUS	U016	87
NOTE2	See 3D parts catalog for the components of the DF1040 ARDF.	U003	1
Note	See 2D parts catalog for the components of the Smart Operation Panel.	U002_S001	14
		U002_S002	14
		U002_S003	14
		U002_S004	14
		U002_S005	14

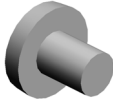
Standard Parts



03125040N
SCREW - M2.5X4



03130060N
SCREW - M3X6



03530030N
SCREW:M3X3



03530040N
SCREW - M3X4



03530060N
BIND SCREW - M3X6



03603006N
SCREW - M3X6



03603012N
SCREW:M3X12



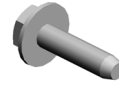
03603014N
SCREW - M3X14



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



04503014N
TAPPING SCREW:M3X14



04503025N
TAPPING SCREW:3X25



04503035N
TAPPING SCREW:3X35



04504008N
TAPPING SCREW - M4X8



04513006N
TAPPING SCREW - 3X6



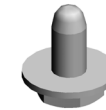
04513008N
TAPPING SCREW - M3X8



04523008N
TAPPING SCREW - M3X8



04523010N
BINDING SELF-TAPPING SCREW:3X10



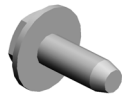
04543006Q
TAPPING SCREW - M3X6



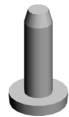
04543008N
TAPPING SCREW:ROUND POINT:3X8



04543008Q
TAPPING SCREW:3X8



04583008N
HEXAGON HEAD TAPPING SCREW:3X8



04583010N
HEXAGON HEAD TAPPING SCREW:3X10



06220120E
SPRING PIN - 2X12MM



06320080G
PARALLEL KEY - 2X8MM



07073050N
BUSHING:DIA3X5



07200025E
RETAINING RING - M2.5

Standard Parts



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



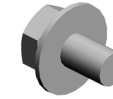
07200060E
RETAINING RING - M6



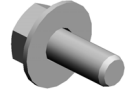
07270080E
RETAINING RING - M8



07330406
BUSHING - 4X6



08010231
HEXAGONAL HEAD BOLT W/
WASHER:M3X6



08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



08046128
HEXAGONAL BOLT:DOUBLE
SCREW:M3X10



08050103
RETAINING RINGS-E:SILENC
ER:DIA3



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



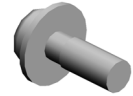
08053579
BALL BEARING:DIA8XDIA16X
5



09543006N
SCREW - M3X6



09544008N
SCREW - M4X8



09544012N
SCREW:POLISHED ROUND/
SPRING:M4X12



09573010N
SCREW:SMALL ROUND/SPRI
NG:M3X10



11050042
WIRE BAND



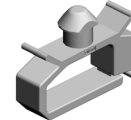
11050348
CLAMP



11050508
HARNESS CLAMP - LWS-071
1



11050511
HARNESS CLAMP - LWS-030
6ZC



11050516
CLAMP



11050534
CLAMP



11050542
HARNESS CLAMP - MSBS-12
07



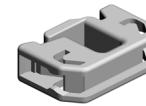
11050545
CLAMP:FCR-30



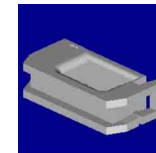
11050582
CLAMP:RBWS-0510D-V0



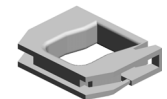
11050637
HARNESS CLAMP - KGLS-10
RT(V0)



11050692
CLAMP:LES-0503

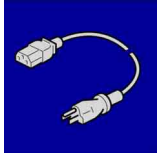


11050723
CLAMPS:WES-0507

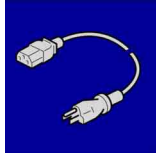


11050724
CLAMPS:WES-1210

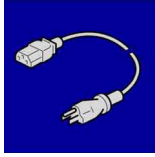
Standard Parts



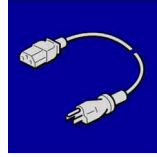
11500409
(-TWN):POWER SUPPLY CODE:125V:15A



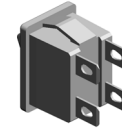
11500427
(-NA):POWER SUPPLY CODE:125V:15A



11500456
(-CHN):POWER SUPPLY CODE:250V:10A



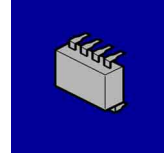
11500458
(-EU,-AA,-KOR):POWER SUPPLY CODE:250V:10A



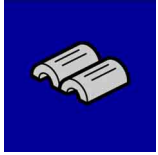
12042570
ROCKER SWITCH:SDDJE13200



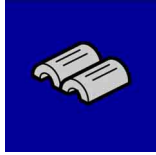
12042612
MICRO SWITCH:D3V-16506-3C25



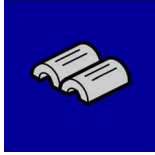
14077667
EEPROM:BR24T128-W



16072251
(D219/D220):(-EU,-NA,-AA):FERRITE CORE:K3 NF-75(N)BK0



16072298
FERRITE CORE:K3 FF 33.50X8.00X6.50X1.30



16072358
FERRITE CORE:K3 FF 33.50X20.00X6.50X1.30

PM Part List

Number	Part Name	Num	Group	ID
D1176401	COLLECTION BOTTLE:ASS'Y	1	U011_S001	13
D1964037	(-NA):SLEEVE:FUSING:ASS'Y	2	U012_S004_S002	49
			U012_S008_S002	49
D1964038	(-EU,-AA,-KOR,-CHN):SLEEVE:FUSING:ASS'Y	5	U012_S001_S002	50
			U012_S002_S002	50
			U012_S003_S002	50
			U012_S006_S002	50
			U012_S007_S002	50
D1964039	(-TWN):SLEEVE:FUSING:ASS'Y	2	U012_S005_S002	51
			U012_S009_S002	51
D2960121	(D196/D214/D236):PCDU:K:SERVICE PARTS:B	1	U007_S008	15
D2960122	PCDU:C:SERVICE PARTS	1	U007_S001	16
D2960123	PCDU:M:SERVICE PARTS	1	U007_S002	17
D2960124	PCDU:Y:SERVICE PARTS	1	U007_S003	18
D2970121	(D219/D220):PCDU:K:SERVICE PARTS:A	4	U007_S004	11
			U007_S005	11
			U007_S006	11
			U007_S007	11

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202004-01	2004 Modification	-	AZ320212	POWER PACK:C B	AZ320226	POWER PACK:C B	U016	31	1	O/O			
202001-01	2001 Modification	-			D1171756	GROUND PLATE: GUIDE ROD	U004_S001	30	1				
202001-02	2001 Modification	-			D1173394	GROUND PLATE: RAIL:BASE	U008	21	3				
202001-03	2001 Modification	-			D1173395	GROUND PLATE: RAIL:BASE:MAIN	U008	22	1				
201907-01	1907 Modification	-	D1174600	COVER:RIGHT:D UPLEX	D2964600	COVER:RIGHT:D UPLEX	U014_S001	18	1	O/O			
201905-01	1905 Modification	-			D1966585	(D196/D214/D236):BRACKET:COLL ECTION BOTTLE: RIGHT:PRESS FI T	U011	17	1				
201904-01	1904 Modification	-			D1174332	BRACKET:THER MOPILE	U012	64	1				
201903-01	1903 Modification	-	B0042310	SPUR	M0266340	GUIDE:PAPER:R AIL:ASS'Y	U012_S001	63	6	O/O			
							U012_S002	63	6				
							U012_S003	63	6				
							U012_S004	63	6				
							U012_S005	63	6				
							U012_S006	63	6				
							U012_S007	63	6				
							U012_S008	63	6				
							U012_S009	63	6				
201902-01	1902 Modification	-	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5674	(D219/D220):PCB :CTL_JL2_S:2ND	U016	92	1	O/O			
			D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5674	(D219/D220):PCB :CTL_JL2_S:2ND	U016	92	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5674	(D219/D220):PCB :CTL_JL2_S:2ND	U016	92	1	O/O			
			D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5674	(D219/D220):PCB :CTL_JL2_S:2ND	U016	92	1	O/O			
201901-01	1901 Modification	-	D3AW5672	(D196/D214/D236):PCB:CTL_JL2_S :2ND	D3AW5675	(D196/D214/D236):PCB:CTL_JL2_S :2ND	U016	91	1	O/O			
201810-01	1810 Modification	-			D1171358	GROUND PLATE: UPPER:ASS'Y	U001	37	1				
201809-01	1809 Modification	-	AW100138	THERMOPILE	AW100183	THERMOPILE	U012	62	1	O/O			
201807-01	1807 Modification	-	D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	D1961575	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002_S001	17	1	O/O			
			D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	D1961575	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002_S002	17	1	O/O			
			D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	D1961575	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002_S003	17	1	O/O			
			D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	D1961575	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002_S004	17	1	O/O			
201806-01	1806 Modification	-			D1966182	STOPPER:TRAN SFER UNIT	U009	49	1				
201712-01	1712 Modification	-	D2140122	PCDU:C:SERVIC E PARTS	D2960122	PCDU:C:SERVIC E PARTS	U007_S001	16	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201712-02	1712 Modification	-	D2140123	PCDU:M:SERVIC E PARTS	D2960123	PCDU:M:SERVIC E PARTS	U007_S002	17	1	O/O			
201712-03	1712 Modification	-	D2140124	PCDU:Y:SERVIC E PARTS	D2960124	PCDU:Y:SERVIC E PARTS	U007_S003	18	1	O/O			
201710-01	1710 Modification	-	D3AW5682	(D196/D214/D236):PCB:CTL_JL2_S :2ND	D3AW5672	(D196/D214/D236):PCB:CTL_JL2_S :2ND	U016	90	1	O/O			
201708-01	1708 Modification	-	D3AW5681	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	U016	89	1	O/O			
			D3AW5681	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	U016	89	1	O/O			
			D3AW5681	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	U016	89	1	O/O			
			D3AW5681	(D219/D220):PCB :CTL_JL2_S:2ND	D3AW5671	(D219/D220):PCB :CTL_JL2_S:2ND	U016	89	1	O/O			
201705-01	1705 Modification	-	D1173403	GEAR:IDLER:TO NER BOTTLE	D2963403	GEAR:IDLER:TO NER BOTTLE	U008_S006	12	1	X/O			
							U008_S007	12	1				
							U008_S008	12	1				
							U008_S009	12	1				
201704-01	1704 Modification	-	D2140125	(D196/D214/D236):PCDU:BK:SERV ICE PARTS	D2960121	(D196/D214/D236):PCDU:K:SERVI CE PARTS:B	U007_S008	15	1	O/O			
201704-02	1704 Modification	-			D1964600	COMPRESSION SPRING:9N	U014	121	1				
201704-03	1704 Modification	-			D1964601	CAP:COIL SPRIN G	U014	122	1				
201704-04	1704 Modification	-			D1960072	OPTICAL READI NG SECTION	U004_S001	24	1				
201704-05	1704 Modification	-			D1960251	DUPLEX UNIT:AS S'Y	U014_S001	120	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201703-01	1703 Modification	-			D1964032	(D196/D214)(-EU, -AA, -KOR, -CHN): FUSING UNIT:SERVICE PARTS	U012_S001	44	1				
					D1964032	(D196/D214)(-EU, -AA, -KOR, -CHN): FUSING UNIT:SERVICE PARTS	U012_S002	44	1				
201703-02	1703 Modification	-			D1964031	(D196)(-NA):FUSING UNIT:SERVICE PARTS	U012_S004	43	1				
201703-03	1703 Modification	-			D1964033	(D236)(-TWN):FUSING UNIT:SERVICE PARTS	U012_S005	45	1				
201702-01	1702 Modification	-			D1962701	MANUAL FEED UNIT:ASS'Y	U006_S004	168	1				
201612-01	1612 Modification	-	D2195100	(D219/D220):PCB :BICU:ASS'Y	D2195101	(D219/D220):PCB :BICU:ASS'Y	U016	83	4	X/O			
201612-02	1612 Modification	-	D1172836	SIDE FENCE:REAR:ASS'Y	D2962836	SIDE FENCE:REAR:ASS'Y	U006_S003_S002	126	1	O/O			
201612-03	1612 Modification	-	D1962800	PAPER TRAY:ASS'Y	D2962800	PAPER TRAY:ASS'Y	U006_S003	159	1	O/O			
201612-04	1612 Modification	-	D2140121	(D219/D220):PCDU:BK:SERVICE PARTS	D2970121	(D219/D220):PCDU:K:SERVICE PARTS:A	U007_S004	11	1	O/O			
			D2140121	(D219/D220):PCDU:BK:SERVICE PARTS	D2970121	(D219/D220):PCDU:K:SERVICE PARTS:A	U007_S005	11	1	O/O			
			D2140121	(D219/D220):PCDU:BK:SERVICE P	D2970121	(D219/D220):PCDU:K:SERVICE PA	U007_S006	11	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ARTS		RTS:A							
			D2140121	(D219/D220):PCD U:BK:SERVICE P ARTS	D2970121	(D219/D220):PCD U:K:SERVICE PA RTS:A	U007_S007	11	1	O/O			
201611-01	1611 Modification	-			D1964463	ROLLER:DRIVEN :EXIT:MIDDLE:AS S'Y	U013_S001 _S001	47	1				
					D1964463	ROLLER:DRIVEN :EXIT:MIDDLE:AS S'Y	U013_S001 _S002	47	1				
201611-02	1611 Modification	-			D1964464	ROLLER:DRIVEN :EXIT:OUTER:AS S'Y	U013_S001 _S003	48	1				
					D1964464	ROLLER:DRIVEN :EXIT:OUTER:AS S'Y	U013_S001 _S004	48	1				
201611-03	1611 Modification	-			D1964461	ROLLER:DRIVEN :EXIT:MIDDLE	U013_S001 _S001	45	1				
					D1964461	ROLLER:DRIVEN :EXIT:MIDDLE	U013_S001 _S002	45	1				
201611-04	1611 Modification	-			D1964462	ROLLER:DRIVEN :EXIT:OUTER	U013_S001 _S003	46	1				
					D1964462	ROLLER:DRIVEN :EXIT:OUTER	U013_S001 _S004	46	1				
201611-05	1611 Modification	-	D1965100	(D196/D214/D236):PCB:BICU:ASS' Y	D1965101	(D196/D214/D236):PCB:BICU:ASS' Y	U016	76	1	X/O			
201611-07	1611 Modification	-			D3BR1100	PAN HEAD TAPP ING SCREW:M5X 13:PIAS	U019	49	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201611-08	1611 Modification	-			D1965853	BRACKET:INTER FACE:JL2	U016	88	1				
201610-01	1610 Modification	-			D1964402	PAPER EXIT UNI T:ASS'Y	U013_S001	44	1				
201609-01	1609 Modification	-	M0963989	RESISTOR:TRAN SFER/SEPARATI ON	D1964127	RESISTOR:FUSI NG SUB-UNIT	U012_S003	59	1	O/O			
			M0963989	RESISTOR:TRAN SFER/SEPARATI ON	D1964127	RESISTOR:FUSI NG SUB-UNIT	U012_S006	59	1	O/O			
			M0963989	RESISTOR:TRAN SFER/SEPARATI ON	D1964127	RESISTOR:FUSI NG SUB-UNIT	U012_S007	59	1	O/O			
			M0963989	RESISTOR:TRAN SFER/SEPARATI ON	D1964127	RESISTOR:FUSI NG SUB-UNIT	U012_S008	59	1	O/O			
			M0963989	RESISTOR:TRAN SFER/SEPARATI ON	D1964127	RESISTOR:FUSI NG SUB-UNIT	U012_S009	59	1	O/O			
201608-01	1608 Modification	-	D1495686	PCB:DCSW	D1775686	PCB:DCSW	U016	75	1	O/O			
201608-02	1608 Modification	-	D1961550	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION PANEL:ASS 'Y	D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002	15	1	O/O			
			D1961550	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION PANEL:ASS 'Y	D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002	15	1	O/O			
			D1961550	(-EU,-NA,-AA,-KO R,-TWN):OPERA	D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA	U002	15	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		TION PANEL:ASS 'Y		TION SUB-UNIT: ASS'Y							
			D1961550	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION PANEL:ASS 'Y	D1961555	(-EU,-NA,-AA,-KO R,-TWN):OPERA TION SUB-UNIT: ASS'Y	U002	15	1	O/O			
201607-01	1607 Modification	-	AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U006	33	1	O/O			
			AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U006_S004	33	1	O/O			
			AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U006_S004	33	1	O/O			
			AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U006_S004	33	1	O/O			
			AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U014_S001	12	1	O/O			
201607-02	1607 Modification	-	D1172619	GUIDE PLATE:R EGISTRATION R OLLER:DRIVEN	D2962619	GUIDE PLATE:R EGISTRATION R OLLER:DRIVEN	U006	47	1	O/O			
201604-01	1604 Modification	-	D1174251	FUSING COVER: LOWER	D1964084	FUSING COVER: LOWER:ASS'Y	U012_S003	39	1	X/O			
			D1174251	FUSING COVER: LOWER	D1964084	FUSING COVER: LOWER:ASS'Y	U012_S006	39	1	X/O			
			D1174251	FUSING COVER: LOWER	D1964084	FUSING COVER: LOWER:ASS'Y	U012_S007	39	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	D1174251	FUSING COVER: LOWER	D1964084	FUSING COVER: LOWER:ASS'Y	U012_S008	39	1	X/O			
			D1174251	FUSING COVER: LOWER	D1964084	FUSING COVER: LOWER:ASS'Y	U012_S009	39	1	X/O			
201603-01	1603 Modification	-	D1964475	LEVER:CHANGE: GATE PAWL	D1964494	LEVER:CHANGE: GATE PAWL	U013_S001	24	1	O/O			
201603-02	1603 Modification	-	D1174520	FRAME:DUPLEX: ASS'Y	D1964520	FRAME:DUPLEX: ASS'Y	U014_S001_S002	17	1	X/O			
201603-03	1603 Modification	-			D1961485	IC:NFC_TAG:MN 63Y3212N3	U019	48	1				
201603-04	1603 Modification	-	D1965255	HARNESS:MAIN ASS'Y SECTION: ON-OFF:CONNE CTING	D1965285	HARNESS:MAIN ASS'Y SECTION: ON-OFF:CONNE CTING	B2(1/1)		1	X/X			
201603-05	1603 Modification	-	D1175248	HARNESS:MAIN ASS'Y SECTION: PAPER FEED:CO NNECTING	D1175288	HARNESS:MAIN ASS'Y SECTION: PAPER FEED:CO NNECTING	B1(1/1)		1	X/X			
201602-01	1602 Modification	A	D1174634	HOOK:FRAME:D UPLEX:FRONT	D1964602	HOOK:FRAME:D UPLEX:FRONT	U014_S001_S002	31	1	X/O	X/O		
201602-02	1602 Modification	A	D1174637	HOOK:FRAME:D UPLEX:REAR	D1964603	HOOK:FRAME:D UPLEX:REAR	U014_S001_S002	33	1	X/O	X/O		
201601-01	1601 Modification	-			B2776201	(D214):(-CHN):DE CAL:ENERGY-SA VE	U019	47	1				
201601-02	1601 Modification	-			D1176265	SEAL:DISCHARG E:PLATE:FRONT	U010_S001	24	1				
201601-03	1601 Modification	-			D1176268	SHEET:DISCHAR GE:PLATE	U010_S001	25	1				
201512-01	1512 Modification	-	D1174612	BASE:HINGE:RE	D1964612	BASE:HINGE:RE	U014_S001	24	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		AR		AR							
201512-02	1512 Modification	-	D1174613	BASE:HINGE:FR ONT	D1964613	BASE:HINGE:FR ONT	U014_S001	25	1	X/O			
201508-01	1508 Modification	-			B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S001		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S002		1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S003	60	1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S004		1				
					B0042310	SPUR	U012_S005		1				
					B0042310	SPUR	U012_S005		1				
					B0042310	SPUR	U012_S005		1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-			B0042310	SPUR	U012_S005		1				
					B0042310	SPUR	U012_S005		1				
					B0042310	SPUR	U012_S005		1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S006	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S007	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S008	60	1				
					B0042310	SPUR	U012_S009	60	1				
					B0042310	SPUR	U012_S009	60	1				
					B0042310	SPUR	U012_S009	60	1				
					B0042310	SPUR	U012_S009	60	1				
					B0042310	SPUR	U012_S009	60	1				
					B0042310	SPUR	U012_S009	60	1				
201508-02	1508 Modification	-	D1964032	(D196/D214)(-EU, -AA,-KOR,-CHN): FUSING UNIT:SE									

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		RVICE PARTS									
			D1964032	(D196/D214)(-EU, -AA,-KOR,-CHN): FUSING UNIT:SE RVICE PARTS									
201508-03	1508 Modification	-	D1964031	(D196)(-NA):FUSI NG UNIT:SERVIC E PARTS									
201508-04	1508 Modification	-	D1964033	(D236)(-TWN):FU SING UNIT:SERV ICE PARTS									
201508-05	1508 Modification	-			M0264371	NEW UNIT DETE CT SENSOR	U012_S001	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S002	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S003	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S004	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S005	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S006	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S007	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S008	61	1				
					M0264371	NEW UNIT DETE CT SENSOR	U012_S009	61	1				
201510-01	1510 Modification	-	G1634460	ROLLER:DRIVEN			U013_S001	34	2				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		:EXIT									
201510-02	1510 Modification	-	G1634466	ROLLER:DRIVEN :EXIT			U013_S001	38	2				
201511-01	1511 Modification	-	D1174700	FEELER:ENTRA NCE SENSOR:R EVERSE:DUPLE X	D1964700	FEELER:ENTRA NCE SENSOR:R EVERSE:DUPLE X	U014_S001	52	1	X/O			

