

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
GR-C1	D606	201208	Correct		D6063119	CUSHION:SEPARATION	0	2		201211-01 201211-02						Code was corrected. D117 --> D606	V1201043	12041182
GR-C1	D606	201208	Correct		D6063119	CUSHION:SEPARATION	0	2		201211-01 201211-02						Code was corrected. D117 --> D606	V1201043	12041182
GR-C1	D117	201208			D1176895	DECAL:TONER BOTTLE:INSTALL:COVER:FRONT	0	1		201211-04							V1201136	12050001
GR-C1	D118	201208			D1176895	DECAL:TONER BOTTLE:INSTALL:COVER:FRONT	0	1		201211-04							V1201136	12050001
GR-C1	D117	201208			D1176894	DECAL:TONER BOTTLE:INSTALL:COVER:LEFT	0	1		201211-03							V1201136	12050001
GR-C1	D118	201208			D1176894	DECAL:TONER BOTTLE:INSTALL:COVER:LEFT	0	1		201211-03							V1201136	12050001
GR-C1	D117	201208			D1176893	DECAL:TONER BOTTLE:INSTALL:COVER:UPPER	0	1		201211-02							V1201136	12050001
GR-C1	D118	201208			D1176893	DECAL:TONER BOTTLE:INSTALL:COVER:UPPER	0	1		201211-02							V1201136	12050001

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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
GR-C1	D117	201211			D1176846	DECAL:CATALONIAN	0	1		201212-39							V1201774	
GR-C1	D117	201211			D1176855	DECAL:CZECHO	0	1		201212-38							V1201774	
GR-C1	D117	201211			D1176851	DECAL:DANISH	0	1		201212-37							V1201774	
GR-C1	D117	201211			D1176849	DECAL:DUTCH	0	1		201212-36							V1201774	
GR-C1	D117	201211			D1176841	DECAL:ENGLISH	0	1		201212-35							V1201774	
GR-C1	D117	201211			D1171594	DECAL:FAX:CA	0	1		201212-34							V1201774	
GR-C1	D117	201211			D1171591	DECAL:FAX:CS	0	1		201212-33							V1201774	
GR-C1	D117	201211			D1171587	DECAL:FAX:DA	0	1		201212-32							V1201774	
GR-C1	D117	201211			D1171585	DECAL:FAX:DU	0	1		201212-31							V1201774	
GR-C1	D117	201211			D1171596	DECAL:FAX:EL	0	1		201212-30							V1201774	
GR-C1	D117	201211			D1171588	DECAL:FAX:FI	0	1		201212-29							V1201774	
GR-C1	D117	201211			D1171581	DECAL:FAX:FR	0	1		201212-28							V1201774	
GR-C1	D117	201211			D1171597	DECAL:FAX:GB	0	1		201212-27							V1201774	
GR-C1	D117	201211			D1171580	DECAL:FAX:GR	0	1		201212-26							V1201774	
GR-C1	D117	201211			D1171592	DECAL:FAX:HU	0	1		201212-25							V1201774	
GR-C1	D117	201211			D1171582	DECAL:FAX:IT	0	1		201212-24							V1201774	
GR-C1	D117	201211			D1171586	DECAL:FAX:NO	0	1		201212-23							V1201774	
GR-C1	D117	201211			D1171598	DECAL:FAX:PL	0	1		201212-22							V1201774	
GR-C1	D117	201211			D1171589	DECAL:FAX:PT	0	1		201212-21							V1201774	
GR-C1	D117	201211			D1171593	DECAL:FAX:RU	0	1		201212-20							V1201774	
GR-C1	D117	201211			D1171583	DECAL:FAX:SP	0	1		201212-19							V1201774	
GR-C1	D117	201211			D1171584	DECAL:FAX:SW	0	1		201212-18							V1201774	
GR-C1	D117	201211			D1171595	DECAL:FAX:TR	0	1		201212-17							V1201774	
GR-C1	D117	201211			D1176852	DECAL:FINNISH	0	1		201212-16							V1201774	
GR-C1	D117	201211			D1176843	DECAL:FRENCH	0	1		201212-15							V1201774	
GR-C1	D117	201211			D1176842	DECAL:GERMAN	0	1		201212-14							V1201774	
GR-C1	D117	201211			D1176858	DECAL:GREEK	0	1		201212-13							V1201774	
GR-C1	D117	201211			D1176856	DECAL:HUNGARIAN	0	1		201212-12							V1201774	
GR-C1	D117	201211			D1176844	DECAL:ITALIAN	0	1		201212-11							V1201774	
GR-C1	D117	201211			D1176850	DECAL:NORWEGIAN	0	1		201212-10							V1201774	
GR-C1	D117	201211			D1176854	DECAL:POLISH	0	1		201212-09							V1201774	
GR-C1	D117	201211			D1176853	DECAL:PORTUGUESE	0	1		201212-08							V1201774	
GR-C1	D117	201211			D1176857	DECAL:RUSSIAN	0	1		201212-07							V1201774	
GR-C1	D117	201211			D1176845	DECAL:SPANISH	0	1		201212-06							V1201774	
GR-C1	D117	201211			D1176848	DECAL:SWEDISH	0	1		201212-05							V1201774	
GR-C1	D117	201211			D1176847	DECAL:TURKISH	0	1		201212-04							V1201774	
GR-C1	D117	201211	Canceled	D6495194	D6495204	PCB:FAX CONTROL UNIT:GRC1 EU	1	1	X/Q	Ne						This information was incorrect.	V1202740	12100879
GR-C1	D117	201211	Canceled	D6495195	D6495194	PCB:FAX CONTROL UNIT:GRC1 EU SERVICE PARTS ASSY	1	1	X/Q	Ne						This information was incorrect.	V1201985	12041140
GR-C1	D117	201211	Canceled	D6495182	D6495192	PCB:FAX CONTROL UNIT:GRC1 NA SERVICE PARTS ASSY	1	1	X/Q	Ne						This information was incorrect.	V1201985	12041140



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
GR-C1	D117	201212		D1171123	D1171126	DUCT:OPTICAL WRITING MD	1	1	X/O	201301-01							V1202564	12091534
GR-C1	D117	201212	Cancel	D6495192	D6495292	PCB:FAX CONTROL UNIT-GR-C1_NA	1	1	X/Q	Ne						This information was incorrect.	V1202740	12100879



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D118	201302			B2776201	DECAL:ENERGY-SAVE	0	1		201303-01							V1300143	12122423



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D118	201303			M1256835	DECAL:WARNING:2000M:CHN	0	1		201304-01							V1300142	12122420



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201306			D1174630	FRAME:DUPLEX	0	1		201307-01						V1300508	
GR-C1SP	D118	201306			D1174630	FRAME:DUPLEX	0	1		201307-01						V1300508	



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1SP Controller Option	D656	201303			D1175919	BRACKET:HDD	0	1			3	23			RD117038		V1203858	



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201307			D1172533	BASE:RISE:ASS'Y	0	1		201308-01						V1301281	
GR-C1SP	D118	201307			D1172533	BASE:RISE:ASS'Y	0	1		201308-01						V1301281	



Part Change Information List

Date: September 30, 2014

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201308			D6060010	ADF:ASS'Y	0	1		201308-02							V1301590	
GR-C1SP	D118	201308			D6060010	ADF:ASS'Y	0	1		201308-02							V1301590	
GR-C1	D117	201308		D1171412	D1171422	OPERATION SUB-UNIT:GR-C1:EU:ASS'Y	1	1	O/O	201308-02							V1300145	12122554
GR-C1SP	D118	201308		D1171412	D1171422	OPERATION SUB-UNIT:GR-C1:EU:ASS'Y	1	1	O/O	201308-02							V1300145	12122554



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201309		D6064154		DRUM:MECHANICAL SPRING CLUTCH:PAPER FEED	1	0	X/O	201309-01							V1302900	
GR-C1SP	D118	201309		D6064154		DRUM:MECHANICAL SPRING CLUTCH:PAPER FEED	1	0	X/O	201309-01							V1302900	
GR-C1	D117	201309		AB017781	AB017899	GEAR:RISING TRAY:1	1	1	X/O	201309-01							V1303057	
GR-C1SP	D118	201309		AB017781	AB017899	GEAR:RISING TRAY:1	1	1	X/O	201309-01							V1303057	
GR-C1	D117	201309		B7715050	D6495060	SPEAKER:D649	1	1	O/O	201309-02							V1302127	13051390

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201311		D1171754		GUIDE ROD:SCANNER	1	0	X/O	201312-03						V1303662	
GR-C1SP	D118	201311		D1171754		GUIDE ROD:SCANNER	1	0	X/O	201312-03						V1303662	
GR-C1	D117	201311			D6064150	MECHANICAL SPRING CLUTCH:PAPER FEED:ASS'Y	0	1		201309-01						V1302900	
GR-C1SP	D118	201311			D6064150	MECHANICAL SPRING CLUTCH:PAPER FEED:ASS'Y	0	1		From v2.3(*)					(*)Old part numbers from 3DPC v1.x do not appear in v2.3.	V1302900	
GR-C1	D117	201311		D1171752		RAIL:SCANNER	1	0	X/O	201312-02						V1303662	
GR-C1SP	D118	201311		D1171752		RAIL:SCANNER	1	0	X/O	201312-02						V1303662	
GR-C1	D117	201311		D1171753		SLIDE RAIL	1	0	X/O	201312-01						V1303662	
GR-C1SP	D118	201311		D1171753		SLIDE RAIL	1	0	X/O	201312-01						V1303662	



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201401		D6060010	D6060016	ADF:ASS'Y	1	1	X/O	201401-02						V1303470	13070377
GR-C1SP	D118	201401		D6060010	D6060016	ADF:ASS'Y	1	1	X/O	201401-02						V1303470	13070377
GR-C1	D117	201401	Cancel		16604103	CAPACITOR-10000PF-+-10%-50V	0	15		No					This information was not necessary.	V1303822	13092293
GR-C1SP	D118	201401	Cancel		16604103	CAPACITOR-10000PF-+-10%-50V	0	15		No					This information was not necessary.	V1303822	13092293
GR-C1	D117	201401			D6064622	CUSHION:ORIGINAL TABLE:LE20	0	1		201401-01						V1303470	13070377
GR-C1SP	D118	201401			D6064622	CUSHION:ORIGINAL TABLE:LE20	0	1		201401-01						V1303470	13070377
GR-C1	D117	201401		D1176895		DECAL:TONER BOTTLE:INSTALL:COVER:FRONT	1	0	X/O	201401-03						V1304246	13051851
GR-C1SP	D118	201401		D1176895		DECAL:TONER BOTTLE:INSTALL:COVER:FRONT	1	0	X/O	201401-03						V1304246	13051851
GR-C1	D117	201401		D1176894		DECAL:TONER BOTTLE:INSTALL:COVER:LEFT	1	0	X/O	201401-02						V1304246	13051851
GR-C1SP	D118	201401		D1176894		DECAL:TONER BOTTLE:INSTALL:COVER:LEFT	1	0	X/O	201401-02						V1304246	13051851
GR-C1	D117	201401		D1176893		DECAL:TONER BOTTLE:INSTALL:COVER:UPPER	1	0	X/O	201401-01						V1304246	13051851
GR-C1SP	D118	201401		D1176893		DECAL:TONER BOTTLE:INSTALL:COVER:UPPER	1	0	X/O	201401-01						V1304246	13051851
GR-C1	D117	201401		D6064611	D6064621	EXTENSION TRAY	1	1	X/O	201401-03						V1303470	13070377
GR-C1SP	D118	201401		D6064611	D6064621	EXTENSION TRAY	1	1	X/O	201401-03						V1303470	13070377
GR-C1	D117	201401		D1171504	D1171512	KEYTOP:RIGHT:BA	1	1	X/O	201401-04						V1303820	13070308
GR-C1SP	D118	201401		D1171504	D1171512	KEYTOP:RIGHT:BA	1	1	X/O	201401-04						V1303820	13070308
GR-C1	D117	201401		D1175401	D1175403	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	201401-06						V1303645	13100013
GR-C1SP	D118	201401		D1175401	D1175403	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	201401-06						V1303645	13100013
GR-C1	D117	201401		AZ320191	AZ320203	POWER PACK:CB:GR-C1	1	1	O/O	201401-05						V1302565	13062108
GR-C1 8.5inch	D168	201401		AZ320191	AZ320203	POWER PACK:CB:GR-C1	1	1	O/O	201401-05						V1302565	13062108
GR-C1SP	D118	201401		AZ320191	AZ320203	POWER PACK:CB:GR-C1	1	1	O/O	201401-05						V1302565	13062108



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201402			D1174412	DC SOLENOID:GATE PAWL:ASS'Y	0	1		201402-05							V1400039	
GR-C1SP	D118	201402			D1174412	DC SOLENOID:GATE PAWL:ASS'Y	0	1		201402-05							V1400039	
GR-C1SP	D118	201402			D1170072	OPTICAL READING SECTION:EU	0	1		201402-06							V1303726	
GR-C1	D117	201402			D1170071	OPTICAL READING SECTION:NA	0	1		201402-04							V1303727	
GR-C1	D117	201402		D1174652	D1174654	SHAFT:GEAR:SWING UNIT:Z14:ASS'Y	1	1	X/O	201402-02							V1303821	13091260
GR-C1SP	D118	201402		D1174652	D1174654	SHAFT:GEAR:SWING UNIT:Z14:ASS'Y	1	1	X/O	201402-02							V1303821	13091260
GR-C1	D117	201402			D1172881	TENSION SPRING:GRIP:RIGHT	1	1	X/O	201402-03							V1400095	14010312
GR-C1SP	D118	201402		D1172881	D1172890	TENSION SPRING:GRIP:RIGHT	1	1	X/O	201402-03							V1400095	14010312



Part Change Information List

Date: July 31, 2014

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Part Change Information List

Date: September 30, 2014

Model	Code	PCIL	PCIL	Old part	New part	Description	Old	New	Int	3DPC	Page	Index	Set	Set	RTB	Note	Ref Number	ECN
		Number	Correction	number	number		Q'ty	Q'ty										Number
GR-C1	D117	201404		D6064518	D6064521	COMPRESSION SPRING:DRIVEN ROLLER:PULL OUT	2	2	X/O	201404-02							V1400295	13111298
GR-C1SP	D118	201404		D6064518	D6064521	COMPRESSION SPRING:DRIVEN ROLLER:PULL OUT	2	2	X/O	201404-02							V1400295	13111298
GR-C1SP	D118	201404			B2706201	DECAL-ENVIRONMENTAL SYMBOL MARK	0	1		201404-01							V1304242	13041714
GR-C1	D117	201404		D6064130	D6064132	TENSION SPRING:GATE PAWL:REVERSE	1	1	X/O	201404-03							V1400295	13111298
GR-C1SP	D118	201404		D6064130	D6064132	TENSION SPRING:GATE PAWL:REVERSE	1	1	X/O	201404-03							V1400295	13111298
GR-C1	D117	201404		D6064514	D6064520	TORSION SPRING:COVER:PAPER FEED:FRONT	1	1	X/O	201404-01							V1400295	13111298
GR-C1SP	D118	201404		D6064514	D6064520	TORSION SPRING:COVER:PAPER FEED:FRONT	1	1	X/O	201404-01							V1400295	13111298



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201405		D6062112	D6062122	HOLDER:PICKUP ROLLER		1	1	X/O	201405-01						V1400509	14020550
GR-C1SP	D118	201405		D6062112	D6062122	HOLDER:PICKUP ROLLER		1	1	X/O	201405-01						V1400509	14020550



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201406		D1172849	D1962849	BRACKET:PIN:STRETCH:TRAY:PEEN	1	1	X/O	201406-02					RD117048		V1400957	14030320
GR-C1SP	D118	201406		D1172849	D1962849	BRACKET:PIN:STRETCH:TRAY:PEEN	1	1	X/O	201406-02					RD117048		V1400957	14030320
GR-C1	D117	201406		D6062100	D6062200	PAPER FEED UNIT:ASS'Y	1	1	X/O	201406-01					RD117049		V1400509	14020550
GR-C1SP	D118	201406		D6062100	D6062200	PAPER FEED UNIT:ASS'Y	1	1	X/O	201406-01					RD117049		V1400509	14020550
GR-C1	D117	201406		D1172800	D1172900	PAPER TRAY:ASS'Y	1	1	X/O	201406-01					RD117048		V1400957	14030320
GR-C1SP	D118	201406		D1172800	D1172900	PAPER TRAY:ASS'Y	1	1	X/O	201406-01					RD117048		V1400957	14030320



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201407		D1174630	D1964630	FRAME:DUPLEX	1	1	O/O	201407-02							V1401672	14040233
GR-C1SP	D118	201407		D1174630	D1964630	FRAME:DUPLEX	1	1	O/O	201407-02							V1401672	14040233
GR-C1	D117	201407		D1172817	D1962817	LEVER:BASE:RISE	1	1	O/O	201407-01							V1401175	14040892
GR-C1SP	D118	201407		D1172817	D1962817	LEVER:BASE:RISE	1	1	O/O	201407-01							V1401175	14040892



Part Change Information List

Date: October 31, 2014

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Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201409			D1174520	FRAME:DUPLEX:ASS'Y	0	1		201409-03							V1401409	
GR-C1SP	D118	201409			D1174520	FRAME:DUPLEX:ASS'Y	0	1		201409-03							V1401409	
GR-C1SP	D118	201409		D1175091	D1175097	HEATER:EU:ASS'Y	1	1	X/O	201409-04						CHN Only	V1402522	14080547
GR-C1SP	D118	201409		D1175097	D1175091	HEATER:NA:ASS'Y	1	1	X/O	201409-05						TWN Only	V1402522	14080547
GR-C1	D117	201409			D1176265	SEAL:DISCHARGE:PLATE:FRONT	0	1		201409-02					Y		V1402519	14080509
GR-C1SP	D118	201409			D1176265	SEAL:DISCHARGE:PLATE:FRONT	0	1		201409-02					Y		V1402519	14080509
GR-C1	D117	201409			D1176266	SEAL:DISCHARGE:PLATE:REAR	0	1		201409-01					Y		V1402519	14080509
GR-C1SP	D118	201409			D1176266	SEAL:DISCHARGE:PLATE:REAR	0	1		201409-01					Y		V1402519	14080509



Part Change Information List

Date: October 31, 2014

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Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201411			D6060013	ADF:EU:ASS'Y	0	1		Y					-27 Only	V1402290	
GR-C1	D117	201411		D1175854	D1965854	COVER:REAR	1	1	O/O	Y						V1401673	14040587
GR-C1SP	D118	201411		D1175854	D1965854	COVER:REAR	1	1	O/O	Y						V1401673	14040587
GR-C1	D117	201411		D1170121	D1170125	PCDU:BK:SERVICE PARTS	1	1	X/O	Y						V1402325	14071370
GR-C1SP	D118	201411		D1170121	D1170125	PCDU:BK:SERVICE PARTS	1	1	X/O	Y						V1402325	
GR-C1	D117	201411		D1170122	D1170126	PCDU:C:SERVICE PARTS	1	1	X/O	Y						V1402325	14071370
GR-C1SP	D118	201411		D1170122	D1170126	PCDU:C:SERVICE PARTS	1	1	X/O	Y						V1402325	
GR-C1	D117	201411		D1170123	D1170127	PCDU:M:SERVICE PARTS	1	1	X/O	Y						V1402325	14071370
GR-C1SP	D118	201411		D1170123	D1170127	PCDU:M:SERVICE PARTS	1	1	X/O	Y						V1402325	
GR-C1	D117	201411		D1170124	D1170128	PCDU:Y:SERVICE PARTS	1	1	X/O	Y						V1402325	14071370
GR-C1SP	D118	201411		D1170124	D1170128	PCDU:Y:SERVICE PARTS	1	1	X/O	Y						V1402325	
GR-C1	D117	201411		D1176201	D1176203	TRANSFER/SEPARATION UNIT:SECOND:ASS'Y	1	1	O/O	Y						V1402519	14080509
GR-C1SP	D118	201411		D1176201	D1176203	TRANSFER/SEPARATION UNIT:SECOND:ASS'Y	1	1	O/O	Y						V1402519	14080509

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201501			D1174402	PAPER EXIT UNIT:ASS'Y	0	1		Y					Y		V1403156	14100481
GR-C1SP	D118	201501			D1174402	PAPER EXIT UNIT:ASS'Y	0	1		Y					Y		V1403156	14100481



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201503		D1171311	D1171313	COVER:UPPER	1	1	X/O	Y			A		Y		V1403818	14101717
GR-C1SP	D118	201503		D1171311	D1171313	COVER:UPPER	1	1	X/O	Y			A		Y		V1403818	14101717
GR-C1	D117	201503		D1171421	D1171424	OPERATION SUB-UNIT:GR-C1:NA:ASS'Y	1	1	O/O	Y						Only NA	V1403862	14110703
GR-C1SP	D118	201503		D1171421	D1171424	OPERATION SUB-UNIT:GR-C1:NA:ASS'Y	1	1	O/O	Y						Only NA	V1403862	14110703
GR-C1	D117	201503		D1176265		SEAL:DISCHARGE:PLATE:FRONT	1	---		Y					Y		V1500472	14121204
GR-C1SP	D118	201503		D1176265		SEAL:DISCHARGE:PLATE:FRONT	1	---		Y					Y		V1500472	14121204
GR-C1	D117	201503		D1176266		SEAL:DISCHARGE:PLATE:REAR	1	---		Y					Y		V1500472	14121204
GR-C1SP	D118	201503		D1176266		SEAL:DISCHARGE:PLATE:REAR	1	---		Y					Y		V1500472	14121204
GR-C1	D117	201503			D1171064	SEAL:SIDE PLATE:FRONT	---	1		Y			A		Y		V1403818	14101717
GR-C1SP	D118	201503			D1171064	SEAL:SIDE PLATE:FRONT	---	1		Y			A		Y		V1403818	14101717



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201504		D6060016	D6060018	ADF:ASS'Y	1	1	X/O	Y					Y	NA,AA Only	V1500319	14120353
GR-C1SP	D118	201504		D6060016	D6060018	ADF:ASS'Y	1	1	X/O	Y					Y	NA,AA Only	V1500319	14120353
GR-C1SP	D118	201504		D6060016	D6060018	ADF:ASS'Y	1	1	X/O	Y					Y	TWN,CHN Only	V1500488	
GR-C1	D117	201504		D6060016	D6060017	ADF:EU:ASS'Y	2	2	X/O	Y					Y	EU Only	V1500488	
GR-C1SP	D118	201504		D6060016	D6060017	ADF:EU:ASS'Y	1	1	X/O	Y					Y	EU Only	V1500488	
GR-C1	D117	201504			D1172701	MANUAL FEED UNIT	---	1		Y					Y	NA,EU,AA Only	V1402322	
GR-C1SP	D118	201504			D1172701	MANUAL FEED UNIT	---	1		Y					Y		V1402322	
GR-C1	D117	201504		D1171422	D1171425	OPERATION SUB-UNIT:GR-C1:EU:ASS'Y	1	1	O/O	Y						EU Only	V1403862	14110703
GR-C1SP	D118	201504		D1171422	D1171425	OPERATION SUB-UNIT:GR-C1:EU:ASS'Y	1	1	O/O	Y						EU Only	V1403862	14110703
GR-C1	D117	201504		D1175403	D1175404	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	Y						NA,EU,AA Only	V1403817	14120498
GR-C1SP	D118	201504		D1175403	D1175404	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	Y							V1403817	14120498
GR-C1	D117	201504		08050092	08050103	RETAINING RINGS-E:SILENCER:DIA3	6	6	O/O	Y						NA,EU,AA Only	V1403884	14091811
GR-C1SP	D118	201504		08050092	08050103	RETAINING RINGS-E:SILENCER:DIA3	6	6	O/O	Y						NA,EU,AA Only	V1403884	14091811
GR-C1	D117	201504		08050089	08050104	RETAINING RINGS-E:SILENCER:DIA4	39	39	O/O	Y						NA,EU,AA Only	V1403884	14091811
GR-C1SP	D118	201504		08050089	08050104	RETAINING RINGS-E:SILENCER:DIA4	N	N	O/O	Y							V1403884	14091811
GR-C1	D117	201504		04503008N	04503008N	TAPPING SCREW - M3X8	N	N+2		Y			A		Y	NA,EU,AA Only	V1400957	14030320
GR-C1SP	D118	201504		04503008N	04503008N	TAPPING SCREW - M3X8	N	N+2		Y			A		Y		V1400957	14030320



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201505		AW140016	AW140026	TEMPERATURE & HUMIDITY SENSOR	1	1	O/O	Y							V1501340	15040275
GR-C1SP	D118	201505		AW140016	AW140026	TEMPERATURE & HUMIDITY SENSOR	1	1	O/O	Y							V1501340	15040275
GR-C1	D117	201505		D1176203	D1186204	TRANSFER/SEPARATION UNIT:SECOND:ASS'Y	1	1	X/O	Y					RD117053		V1500472	14121204
GR-C1SP	D118	201505		D1176203	D1186204	TRANSFER/SEPARATION UNIT:SECOND:ASS'Y	1	1	X/O	Y					RD117053		V1500473	14121204



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201506		D1171460	D1271460	PCB:UWVGA:OP-R:ASS'Y	1	1	O/O	Y							V1403862	14110703
GR-C1SP	D118	201506		D1171460	D1271460	PCB:UWVGA:OP-R:ASS'Y	1	1	O/O	Y							V1403862	14110703
GR-C1	D117	201506		11500377	11500458	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O	Y							V1501680	15041309
GR-C1SP	D118	201506		11500377	11500458	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O	Y							V1501680	15041309



Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201509			D1173354	COLLAR:TONER SUPPLY:HOUSING	---	1		Y							V1501323	
GR-C1SP	D118	201509			D1173354	COLLAR:TONER SUPPLY:HOUSING	---	1		Y							V1501323	
GR-C1	D117	201509		D1171413	D1171426	OPERATION SUB-UNIT:GR-C1:AA:ASS'Y	1	1	O/O	Y							V1403862	14110703
GR-C1SP	D118	201509		D1171413	D1171426	OPERATION SUB-UNIT:GR-C1:AA:ASS'Y	1	1	O/O	Y							V1403862	14110703
GR-C1	D117	201509		D1175404	D1175408	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	Y							V1500739	15021361
GR-C1SP	D118	201509		D1175404	D1175408	PCB:CTL:GRI-C1:EXP:ASS'Y	1	1	X/O	Y							V1500739	15021361



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201510		G1634460		ROLLER:DRIVEN:EXIT	2	---	X/X	Y							V1502779	15080894
GR-C1	D117	201510		G1634466		ROLLER:DRIVEN:EXIT	2	---	X/X	Y							V1502779	15080894
GR-C1SP	D118	201510		G1634460		ROLLER:DRIVEN:EXIT	2	---	X/X	Y							V1502779	15080894
GR-C1SP	D118	201510		G1634466		ROLLER:DRIVEN:EXIT	2	---	X/X	Y							V1502779	15080894



Part Change Information List

Date: December 2, 2015

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Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number			Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201512		D1174613	D1964613	BASE:HINGE:FRONT			1	1	X/O	Y							V1502781	15091065
GR-C1SP	D118	201512		D1174613	D1964613	BASE:HINGE:FRONT			1	1	X/O	Y							V1502781	15091065
GR-C1	D117	201512		D1174612	D1964612	BASE:HINGE:REAR			1	1	X/O	Y							V1502781	15091065
GR-C1SP	D118	201512		D1174612	D1964612	BASE:HINGE:REAR			1	1	X/O	Y							V1502781	15091065
GR-C1	D117	201512		D1175160	D1175162	PCB.BRB.GRI-C1			1	1	O/O	Y							V1501677	15031893
GR-C1SP	D118	201512		D1175160	D1175162	PCB.BRB.GRI-C1			1	1	O/O	Y							V1501677	15031893



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201601		AB012077	GB013092	GEAR:IDLER:PRESSURE:Z17	1	1	X/O	Y							V1503730	15121365
GR-C1SP	D118	201601		AB012077	GB013092	GEAR:IDLER:PRESSURE:Z17	1	1	X/O	Y							V1503730	15121365
GR-C1	D117	201601		AB012072	GB013090	GEAR:PRESSURE ROLLER:Z29	1	1	X/O	Y							V1503730	15121365
GR-C1SP	D118	201601		AB012072	GB013090	GEAR:PRESSURE ROLLER:Z29	1	1	X/O	Y							V1503730	15121365
GR-C1	D117	201601		D1174402	D1174403	PAPER EXIT UNIT:ASS'Y	1	1	X/O	Y							V1502779	15080894
GR-C1SP	D118	201601		D1174402	D1174403	PAPER EXIT UNIT:ASS'Y	1	1	X/O	Y							V1502779	15080894
GR-C1	D117	201601			D1176265	SEAL:DISCHARGE:PLATE:FRONT	---	1		Y					Y		V1503218	
GR-C1SP	D118	201601			D1176265	SEAL:DISCHARGE:PLATE:FRONT	---	1		Y					Y		V1503218	
GR-C1	D117	201601			D1176268	SHEET:DISCHARGE:PLATE	---	1		Y					Y		V1503218	
GR-C1SP	D118	201601			D1176268	SHEET:DISCHARGE:PLATE	---	1		Y					Y		V1503218	



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1SP Controller Option	D656	201602		M1325774	D2235307	HDD:320GB:MN500S-2:WD3200LUCT	1	1	O/O	N	3	19					V1600149	16010531

RICOH

Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201603		D1175255	D1175285	HARNESS:MAIN ASS'Y SECTION:ON-OFF:CONNECTING	1	1	X/X	Y					Y		V1600049	15121325
GR-C1SP	D118	201603		D1175255	D1175285	HARNESS:MAIN ASS'Y SECTION:ON-OFF:CONNECTING	1	1	X/X	Y					Y		V1600049	15121325
GR-C1	D117	201603		D1175248	D1175288	HARNESS:MAIN ASS'Y SECTION:PAPER FEED:CONNECTING	1	1	X/X	Y					Y		V1600049	15121325
GR-C1SP	D118	201603		D1175248	D1175288	HARNESS:MAIN ASS'Y SECTION:PAPER FEED:CONNECTING	1	1	X/X	Y					Y		V1600049	15121325



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201604		D6060013	D6060017	ADF:EU:ASS'Y	1	1	X/O	Y							V1500319	
GR-C1	D117	201604		D1174026	D1174096	FUSING UNIT:EU:SERVICE:ASS'Y	1	1	X/O	Y						EU only	V1503730	
GR-C1	D117	201604		D1174025	D1174095	FUSING UNIT:NA:SERVICE:ASS'Y	1	1	X/O	Y						NA only	V1503730	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201605		D1174027	D1174097	FUSING UNIT:TWN:SERVICE:ASS'Y	1	1	X/O	Y						TWN only	V1503730	15121365



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201607		D1172619	D2962619	GUIDE PLATE:REGISTRATION ROLLER:DRIVEN	1	1	O/O	Y							V1602077	16030710
GR-C1SP	D118	201607		D1172619	D2962619	GUIDE PLATE:REGISTRATION ROLLER:DRIVEN	1	1	O/O	Y							V1602077	16030710
GR-C1	D117	201607		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	6	6	O/O	Y							V1602444	16070260
GR-C1SP	D118	201607		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	6	6	O/O	Y							V1602444	16070260



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201611			D1964461	ROLLER-DRIVEN-EXIT:MIDDLE	---	2	O/O	Y							V1502779	15080894
GR-C1SP	D118	201611			D1964461	ROLLER-DRIVEN-EXIT:MIDDLE	---	2	O/O	Y							V1502779	15080894
GR-C1	D117	201611			D1964463	ROLLER-DRIVEN-EXIT:MIDDLE:ASS'Y	---	2	O/O	Y							V1502779	15080894
GR-C1SP	D118	201611			D1964463	ROLLER-DRIVEN-EXIT:MIDDLE:ASS'Y	---	2	O/O	Y							V1502779	15080894
GR-C1	D117	201611			D1964462	ROLLER-DRIVEN-EXIT:OUTER	---	2	O/O	Y							V1502779	15080894
GR-C1SP	D118	201611			D1964462	ROLLER-DRIVEN-EXIT:OUTER	---	2	O/O	Y							V1502779	15080894
GR-C1	D117	201611			D1964464	ROLLER-DRIVEN-EXIT:OUTER:ASS'Y	---	2	O/O	Y							V1502779	15080894
GR-C1SP	D118	201611			D1964464	ROLLER-DRIVEN-EXIT:OUTER:ASS'Y	---	2	O/O	Y							V1502779	15080894
GR-C1	D117	201611		AX310049		TOTAL COUNTER:7FIG:24V	---		X/O	Y							V1603482	16100658
GR-C1SP	D118	201611		AX310049		TOTAL COUNTER:7FIG:24V	---		X/O	Y							V1603482	16100658



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1SP	D118	201705		D1173403	D2963403	GEAR:IDLER:TONER BOTTLE	4	4	X/O	Y							V1700075	17010093
GR-C1	D117	201705		D1173403	D2963403	GEAR:IDLER:TONER BOTTLE	4	4	X/O	Y							V1700075	17010093

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
GR-C1	D117	201809		AW100138	AW100183	THERMOPILE	1	1	O/O	Y							V1801604	18030110
GR-C1	D117	201809		AW100138	AW100183	THERMOPILE	1	1	O/O	Y							V1801604	18030110
GR-C1	D117	201810			D1171358	GROUND PLATE:UPPER:ASS'Y	0	1		Y							V1801465	
GR-C1	D117	201902		AW020203	AW020234	PHOTOINTERRUPTOR:GP1A173LCS5F	6	6	O/O	Y								
GR-C1SP	D118	201809		AW100138	AW100183	THERMOPILE	1	1	O/O	Y							V1801604	18030110
GR-C1SP	D118	201809		AW100138	AW100183	THERMOPILE	1	1	O/O	Y							V1801604	18030110
GR-C1SP	D118	201810			D1171358	GROUND PLATE:UPPER:ASS'Y	0	1		Y							V1801465	
GR-C1SP	D118	201902		AW020203	AW020234	PHOTOINTERRUPTOR:GP1A173LCS5F	12	12	O/O	Y								