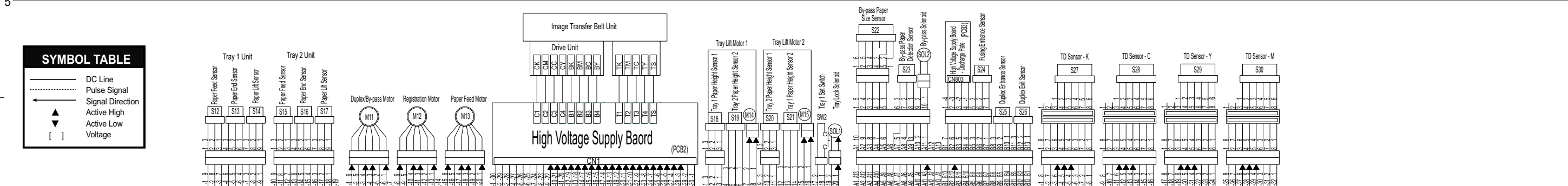
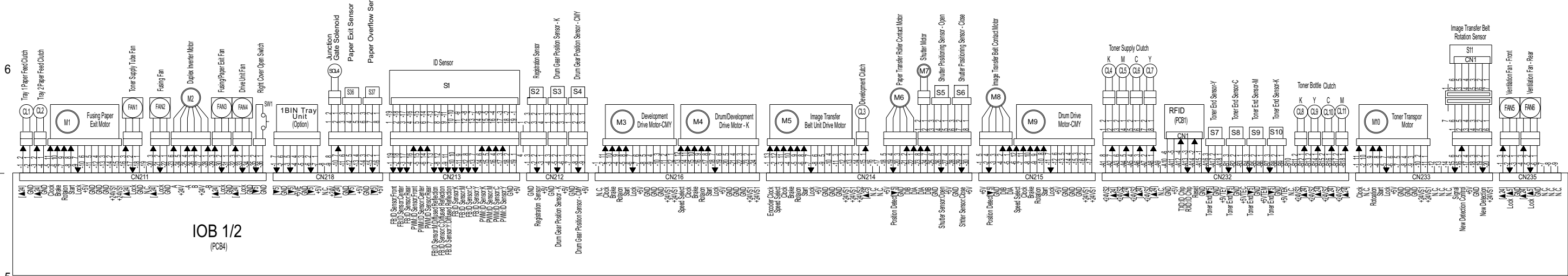


B230/B237 POINT TO POINT DIAGRAM(1/2)

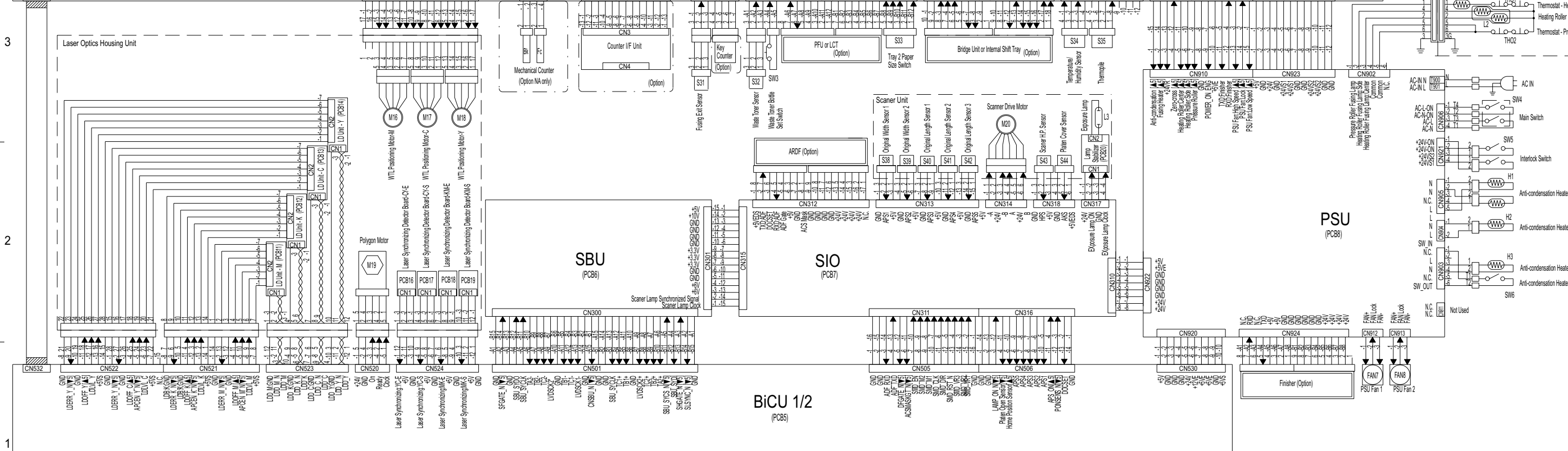


IOB 2/2 (P084)

Pin	Function
1	WTRIO2
2	GND
3	RO/TRIO2
4	GND
5	POWER ON ENG
6	FB/ID Sensor Rear
7	CS/TRIO2
8	CS/TRIO2
9	POWER ON RESET
10	DO/MSB
11	D1
12	GND
13	GND
14	GND
15	GND
16	GND
17	GND
18	GND
19	DS
20	DT/LSB
21	GND
22	FB/ID Sensor Center
23	FB/ID Sensor Front
24	INT1/TRIO2
25	INT1/TRIO2
26	INT1/TRIO2
27	INT1/TRIO2
28	A20/MSB
29	A20
30	A20
31	GND
32	A20
33	A20
34	GND

Wiring Diagram Details:

- Pin 1:** WTRIO2 to WTRIO2
- Pin 2:** GND to GND
- Pin 3:** RO/TRIO2 to RO/TRIO2
- Pin 4:** GND to GND
- Pin 5:** POWER ON ENG to POWER ON ENG
- Pin 6:** FB/ID Sensor Rear to FB/ID Sensor Rear
- Pin 7:** CS/TRIO2 to CS/TRIO2
- Pin 8:** CS/TRIO2 to CS/TRIO2
- Pin 9:** POWER ON RESET to POWER ON RESET
- Pin 10:** DO/MSB to DO/MSB
- Pin 11:** D1 to D1
- Pin 12:** GND to GND
- Pin 13:** GND to GND
- Pin 14:** GND to GND
- Pin 15:** GND to GND
- Pin 16:** GND to GND
- Pin 17:** GND to GND
- Pin 18:** GND to GND
- Pin 19:** DS to DS
- Pin 20:** DT/LSB to DT/LSB
- Pin 21:** GND to GND
- Pin 22:** FB/ID Sensor Center to FB/ID Sensor Center
- Pin 23:** FB/ID Sensor Front to FB/ID Sensor Front
- Pin 24:** INT1/TRIO2 to INT1/TRIO2
- Pin 25:** INT1/TRIO2 to INT1/TRIO2
- Pin 26:** INT1/TRIO2 to INT1/TRIO2
- Pin 27:** INT1/TRIO2 to INT1/TRIO2
- Pin 28:** A20/MSB to A20/MSB
- Pin 29:** A20 to A20
- Pin 30:** A20 to A20
- Pin 31:** GND to GND
- Pin 32:** A20 to A20
- Pin 33:** A20 to A20
- Pin 34:** GND to GND



B230/B237 POINT TO POINT DIAGRAM(2/2)

12

11

10

9

8

7

12

11

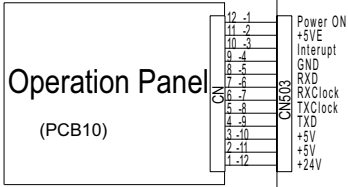
10

9

8

7

SYMBOL TABLE	
	DC Line
	Pulse Signal
	Signal Direction
	Active High
	Active Low
	Voltage



N/A

N/A

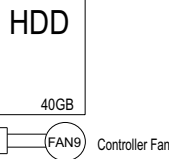


N/A

N/A

BiCU 2/2
(PCB5)

CTL
(PCB9)



N/A

NVRAM

DDR_SDRAM
512MB

DDR_SDRAM
512MB

I/F Card Slot A
(Option)

I/F Card Slot B
(Option)

IEEE1394, USB2.0-Host(+PictBridge)

IEEE802.11, IEEE1284, RC Gate, Bluetooth

MB

FCU/I/F

GWFCU3

FAX Option

MBU

RGU

JPN Only

DIM-RAM

32MB

(Option)

Speaker

LINE1

TEL

Ext Telephone
(Option)
(NA only)

LINE2

(Option)

LINE3

(Option)

G3 Option

I/F Card
Slot C
(Option)

File Format Converter

CCU/I/F

CN101-CN102 DDR_SDRAM									
1	+1.25VEP_VREF	51	GND	101	A9	151	DQ42		
2	+1.25VEP_VREF	52	GND	102	A8	152	DQ46		
3	GND	53	DQ19	103	GND	153	DQ43		
4	GND	54	DQ23	104	GND	154	DQ47		
5	DQ0	55	DQ24	105	A7	155	+2.5VEP		
6	DQ4	56	DQ28	106	A6	156	+2.5VEP		
7	DQ1	57	+2.5VEP	107	A5	157	+2.5VEP		
8	DQ5	58	+2.5VEP	108	A4	158	CLK4_N		
9	+2.5VEP	59	DQ25	109	A3	159	GND		
10	+2.5VEP	60	DQ29	110	A2	160	CLK4		
11	DQ9	61	DQ33	111	A1	161	GND		
12	DQ13	62	DQ37	112	A0	162	GND		
13	DQ17	63	GND	113	+2.5VEP	163	DQ48		
14	DQ21	64	GND	114	+2.5VEP	164	DQ52		
15	GND	65	DQ26	115	A10	165	DQ49		
16	GND	66	DQ30	116	A14	166	DQ53		
17	DQ3	67	DQ34	117	A13	167	+2.5VEP		
18	DQ7	68	DQ38	118	RAS_N	168	+2.5VEP		
19	DQ11	69	+2.5VEP	119	WE_N	169	DQ56		
20	DQ15	70	+2.5VEP	120	CAS_N	170	DQ60		
21	+2.5VEP	71	N.C.	121	CS2_N	171	DQ64		
22	+2.5VEP	72	N.C.	122	CS3_N	172	DQ68		
23	DQ19	73	N.C.	123	N.C.	173	GND		
24	DQ23	74	N.C.	124	N.C.	174	GND		
25	DQ27	75	GND	125	GND	175	DQ51		
26	DQ31	76	GND	126	GND	176	DQ55		
27	GND	77	N.C.	127	DQ32	177	DQ59		
28	GND	78	N.C.	128	DQ36	178	DQ63		
29	DQ10	79	N.C.	129	DQ40	179	+2.5VEP		
30	DQ14	80	N.C.	130	DQ44	180	+2.5VEP		
31	DQ18	81	+2.5VEP	131	+2.5VEP	181	DQ57		
32	DQ22	82	+2.5VEP	132	+2.5VEP	182	DQ61		
33	+2.5VEP	83	N.C.	133	DQ48	183	DQ65		
34	+2.5VEP	84	N.C.	134	DQ52	184	DQ69		
35	CLK3	85	N.C.	135	DQ56	185	GND		
36	+2.5VEP	86	N.C.	136	DQ60	186	GND		
37	CLK3_N	87	GND	137	GND	187	DQ64		
38	GND	88	GND	138	GND	188	DQ68		
39	GND	89	N.C.	139	DQ35	189	DQ62		
40	DQ16	90	GND	140	DQ39	190	DQ66		
41	DQ20	91	N.C.	141	DQ43	191	+2.5VEP		
42	DQ24	92	+2.5VEP	142	DQ47	192	+2.5VEP		
43	DQ28	93	+2.5VEP	143	+2.5VEP	193	I2CC		
44	DQ32	94	+2.5VEP	144	+2.5VEP	194	+2.5VEP		
45	+2.5VEP	95	CKE0	145	DQ41	195	I2CC		
46	+2.5VEP	96	CKE1	146	DQ45	196	GND		
47	DQ36	97	N.C.	147	DQ49	197	+2.5VEP		
48	DQ40	98	N.C.	148	DQ53	198	GND		
49	DQ44	99	A12	149	GND	199	N.C.		
50	DQ48	100	A11	150	GND	200	N.C.		

CN104 USB				
1	VBUS			
2	D-			
3	D+			
4	GND			

CN106-108 SDCARD				
1	DT3			
2	COMD			
3	GND			
4	+3.3VEP			
5	CLK			
6	GND			
7	DT0			
8	DT1			
9	DT2			

CN103 NIC				
1	RX+			
2	RX-			
3	GND			
4	+3.3VE			
5	TX+			
6	TX-			
7	N.C.			
8	F.G.			
9	LINK_LED-GND			
10	LINK_LED+			
11	SPEED_LED-GND			
12	SPEED_LED+			

CN117 NVRAM				
1	RESET			
2	GND			
3	+3.3VE			
4	+3.3VE			
5	SPI1CS0			
6	SPI1CS1			
7	SPI1CS2			
8	SPI1CS3			
9	SPI1DOUT			
10	SPI1CLK			
11	SPI1DIN			
12	SPI2DIN			
13	SPI2CS1			
14	SPI2CS0			
15	SPI2DOUT			
16	SPI2CLK			
17	FRAMBankSEL			
18	Tio Option			
19	FRAMBankSEL			
20	RESERVE			
21	FRAMBankSEL			
22	RTICNT			
23	I2CCLK			
24	I2CDATA			
25	Tio Option			
26	Tio Option			
27	+3.3VE			
28	+3.3VE			
29	GND			
30	GND			

CN113 HDD				
1	RESET			
2	GND			
3	DD8			
4	DD8			
5	DD6			
6	CLKRUN			
7	DD5			
8	DD10			
9	DD4			
10	DD11			
11	DD3			
12	DD12			
13	DD2			
14	DD13			
15	DD1			
16	DD14			
17	DD0			
18	DD15			
19	DD28			
20	GND			
21	DMARK			
22	GND			
23	DD16			
24	DD17			
25	DD18			
26	DD19			
27	DD20			
28	DD21			
29	DD22			
30	DD23			
31	DD24			
32	DD25			
33	DD26			
34	DD27			
35	DD28			
36	DD29			
37	DD30			
38	DD31			
39	DD32			
40	DD33			

CN109-110 I/F CARD SLOT				
1	GND			
2	XINT_C			
3	GND			
4	N.C.			
5	GND			
6	CLKRUN			
7	GND			
8	XRS1			
9	GND			
10	DD14			
11	GND			
12	DD15			
13	GND			
14	DD16			
15	DD17			
16	DD18			
17	DD19			
18	DD20			
19	DD21			
20	DD22			
21	DD23			
22	DD24			
23	DD25			
24	DD26			
25	DD27			
26	DD28			
27	DD29			
28	DD30			
29	DD31			
30	DD32			
31	DD33			
32	DD34			
33	DD35			
34	DD36			
35	DD37			
36	DD38			
37	DD39			
38	DD40			
39	DD41			
40	DD42			

CN510-CN180 BiCU-MB									
1	+5VE	36	PCIA00	71	+5VE	106	PCIA05		
2	+5VE	37	GND	72	+5VE	107	PCIA06		
3	+5VE	38	CBE6#	73	+5VE	108	PCIA07		
4	+5VE	39	CBE4#	74	+5VE	109	GND		
5	+5VE	40	64REQ#	75	INTC#	110	CBE7#		
6	+5VE	41	64PAR	76	INTB#	111	CBE5#		
7	REQ#	42	GND	77	REQ3#	112	64ACK#		
8	INT#	43	PCIA02	78	INT3#	113	INT#		
9	GND	44	PCIA03	79	REQ2#	114	GND		
10	PCIA030	45	PCIA038	80	INT2#	115	PCIA083		
11	PCIA028	46	PCIA056	81	GND	116	PCIA081		
12	PCIA026	47	GND	82	PCIA031	117	PCIA059		
13	PCIA024	48	PCIA054	83	PCIA029	118	PCIA057		
14	GND	49	PCIA052	84	PCIA027	119	GND		
15	PCIA022	50	PCIA050	85	PCIA025	120	PCIA055		
16	PCIA020	51	PCIA048	86	GND	121	PCIA053		
17	PCIA018	52	GND	87	PCIA023	122	PCIA051		
18	PCIA016	53	PCIA046	88	PCIA021	123	PCIA049		
19	GND	54	PCIA044	89	PCIA019	124	GND		
20	CBE2#	55	PCIA042	90	PCIA017	125	PCIA047		
21	CBE0#	56	PCIA040	91	GND	126	PCIA045		
22	PCIRST#	57	GND	92	CBE3#	127	PCIA043		
23	DEVSEL#	58	PCIA038	93	CBE1#	128	PCIA041		
24	IRDY#	59	PCIA036	94	PME#	129	GND		
25	PERR#	60	PCIA034	95	TRDY#	130	PCIA039		
26	PAR	61	PCIA032	96	FRAME#	131	PCIA037		
27	GND	62	GND	97	STOP#	132	PCIA035		
28	PCIA014	63	PONEN#	98	SER#	133	PCIA033		
29	PCIA012	64	PONPCI#	99	GND	134	VDET_EPCI		
30	PCIA010	65	PSAVE_FCU	100	PCIA015	135	PCILCKE1		
31	PCIA008	66	+24V	101	PCIA013	136	GND		
32	GND	67	+24V	102	PCIA011	137	PCILCKE2		
33	PCIA006	68	+24V	103	PCIA009	138	GND		
34	PCIA004	69	(+5VE)	104	GND	139	PCILCKE5		
35	PCIA002	70	(+5VE)	105	PCIA007	140	GND		

B230/B237 ELECTRICAL COMPONENT LAYOUT (1/2)

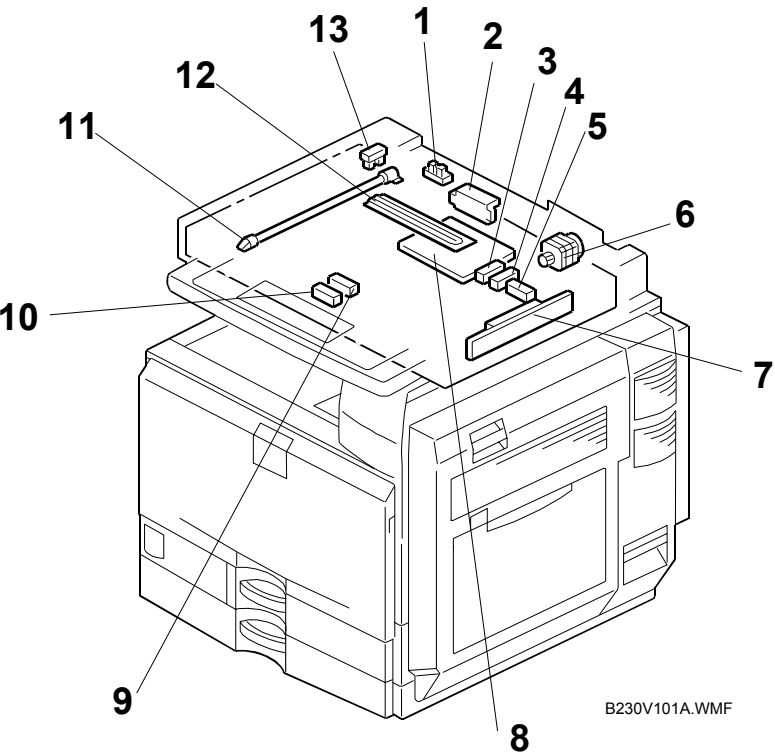


Fig-1

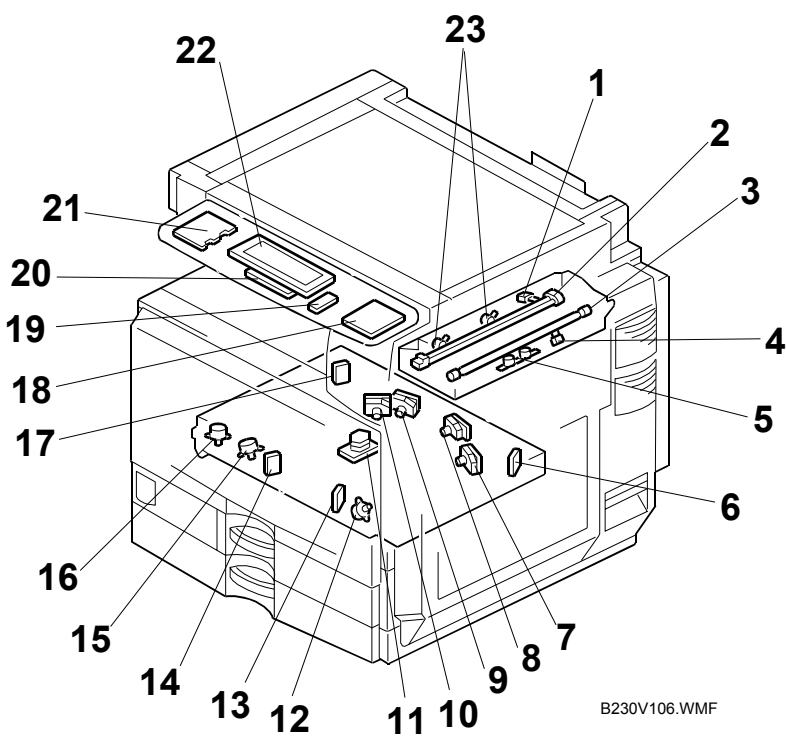


Fig-2

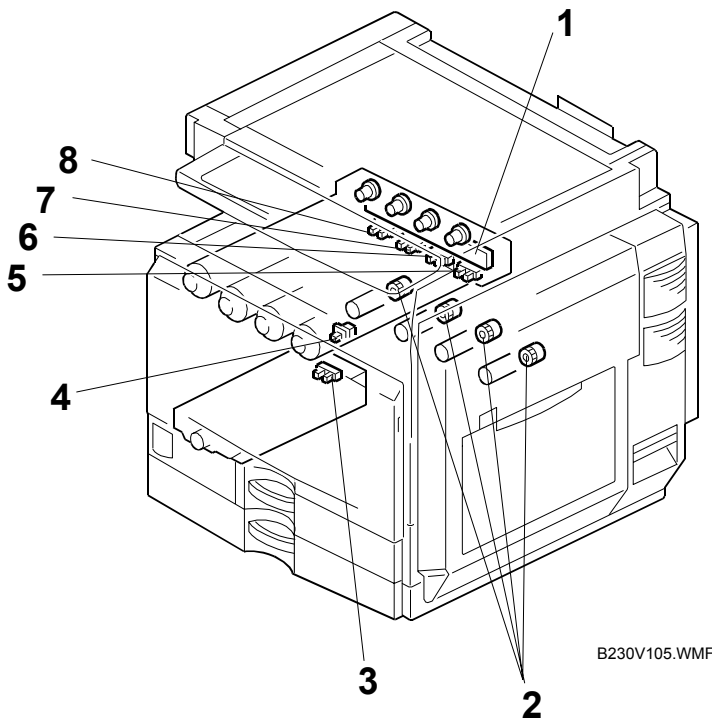


Fig-3

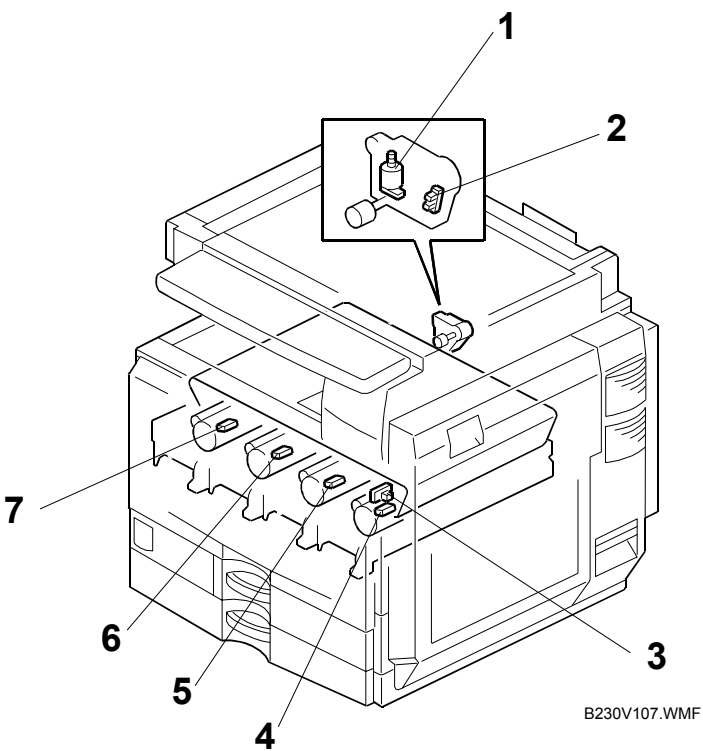


Fig-4

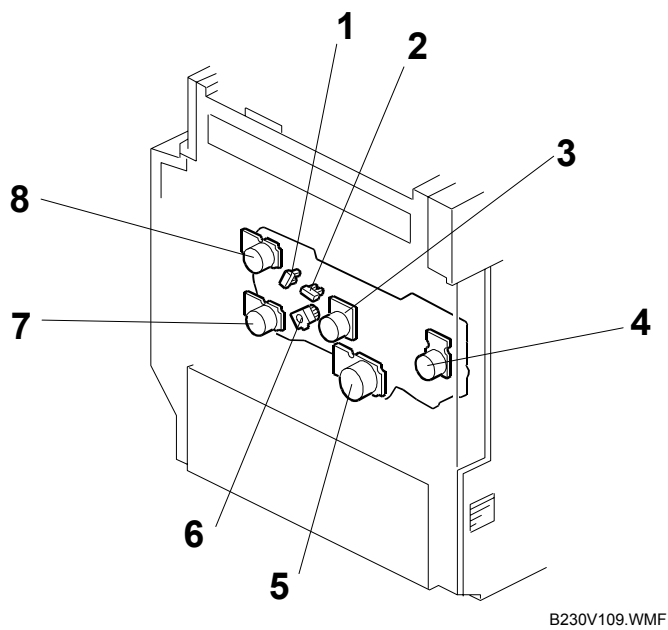


Fig-5

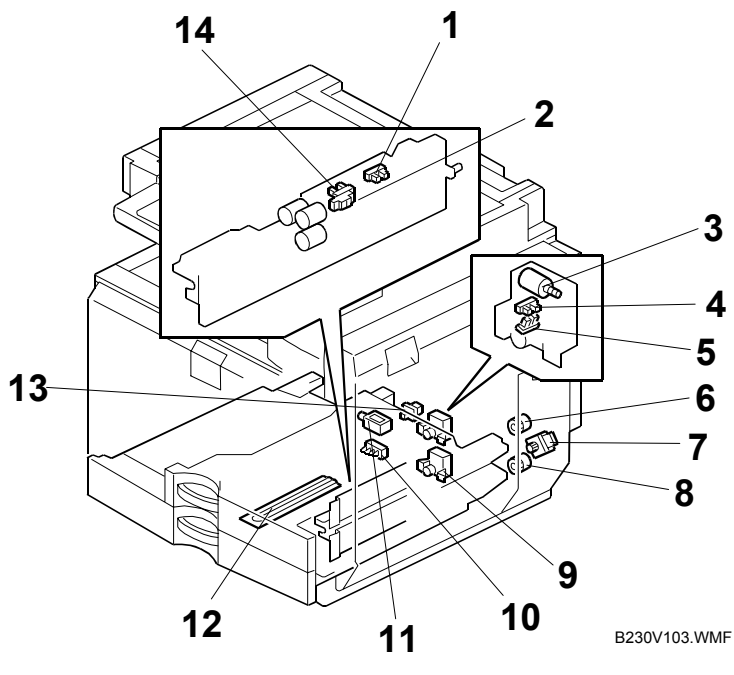
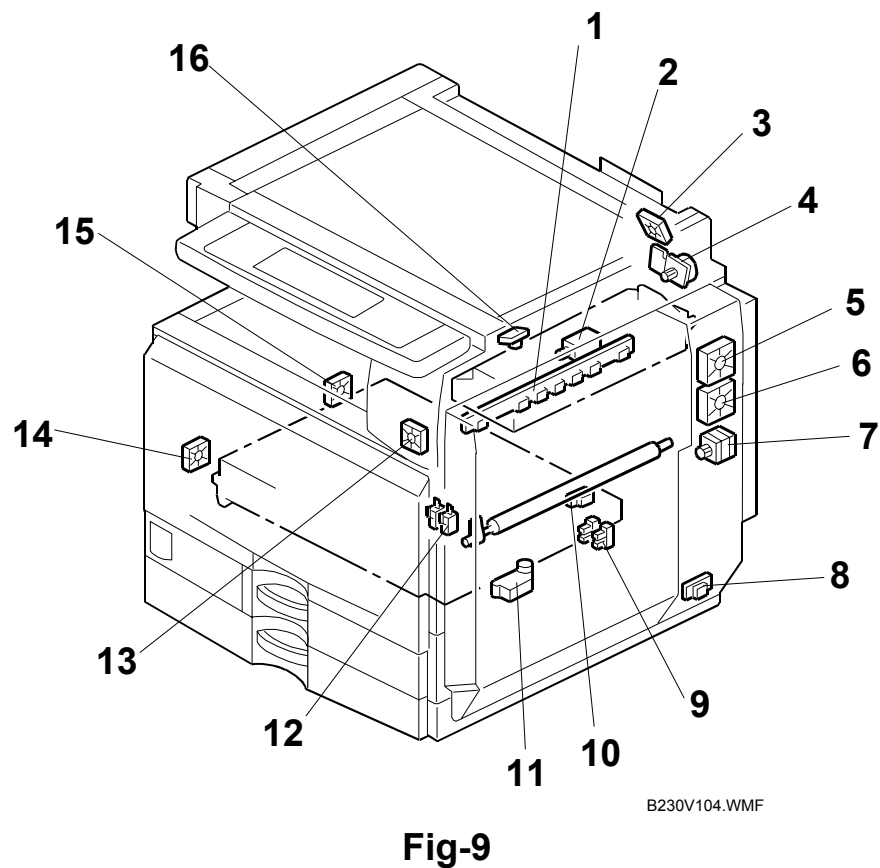
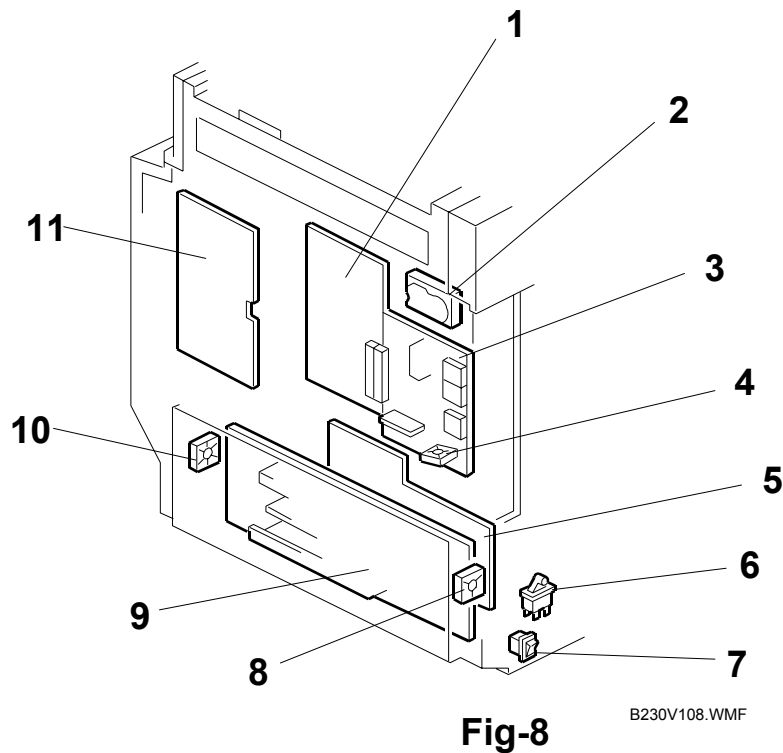
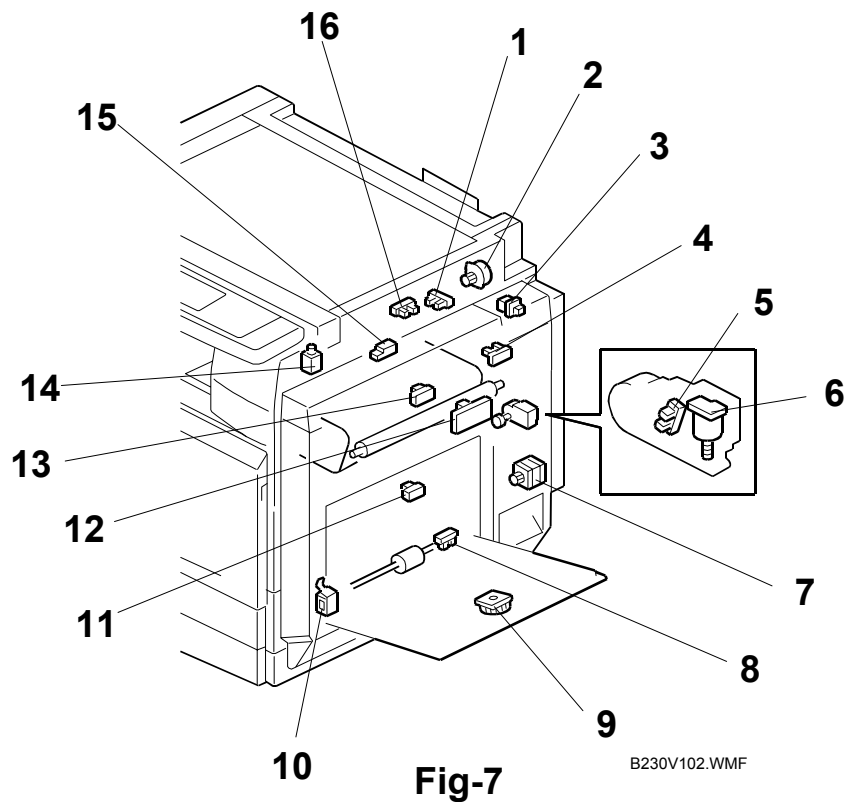


Fig-6

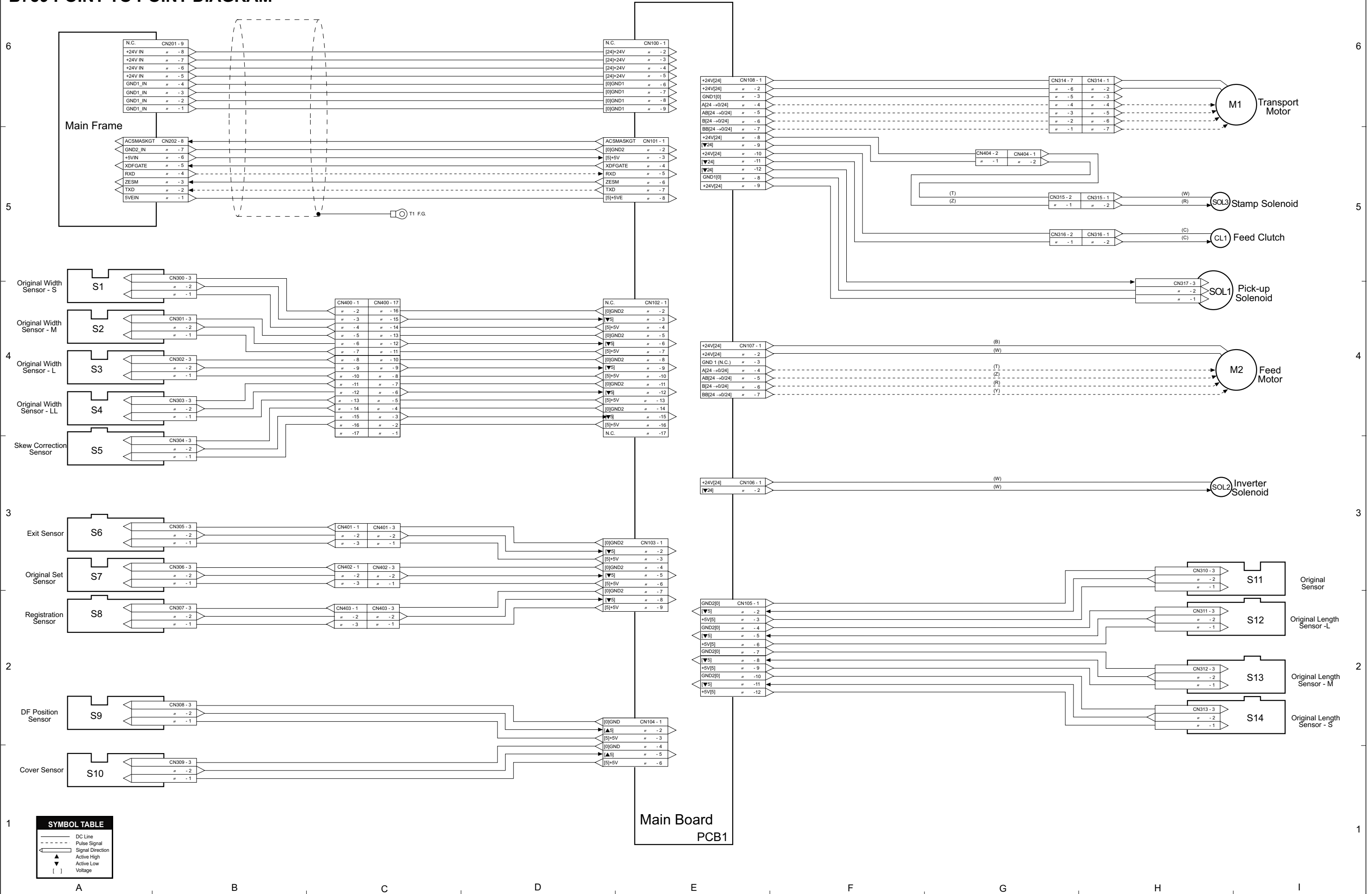
B230/B237 ELECTRICAL COMPONENT LAYOUT (2/2)



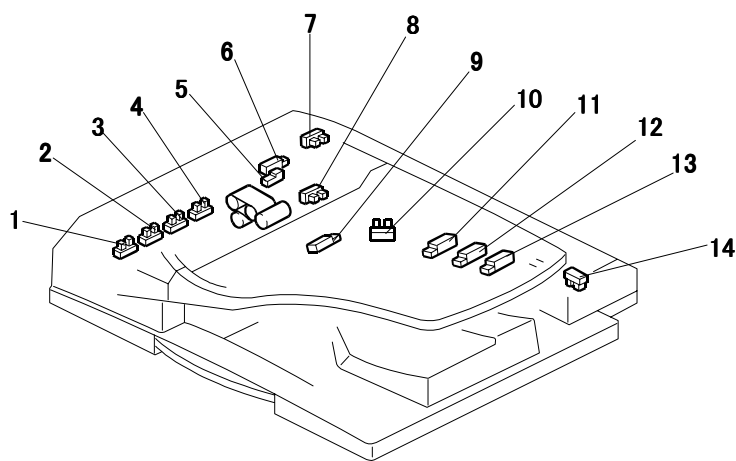
Symbol	Index No.	Description	P to P
Motors			
M1	9-4	Fusing Paper Exit Motor	A6
M2	7-2	Duplex Inverter Motor	B6
M3	5-5	Development Drive Motor-CMY	D6
M4	5-7	Drum/Development Drive Motor-K	D6
M5	5-8	Image Transfer Belt Unit Drive Motor	E6
M6	7-6	Paper Transfer Roller Contact Motor	E6
M7	9-11	Shutter Motor	F6
M8	4-1	Image Transfer Belt Contact Motor	F6
M9	5-3	Drum Drive Motor-CMY	F6
M10	5-4	Toner Transport Motor	H6
M11	7-7	Duplex/By-pass Motor	C4
M12	9-7	Registration Motor	C4
M13	6-7	Paper Feed Motor	C4
M14	6-3	Tray Lift Motor 1	E4
M15	6-9	Tray Lift Motor 2	E4
M16	2-12	WTL Positioning Motor-M	C3
M17	2-15	WTL Positioning Motor-C	C3
M18	2-16	WTL Positioning Motor-Y	C3
M19	2-11	Polygon Motor	C2
M20	1-6	Scanner Drive Motor	F3
Clutches			
CL1	6-6	Tray 1 Paper Feed Clutch	A6
CL2	6-8	Tray 2 Paper Feed Clutch	A6
CL3	5-6	Development Clutch	E6
CL4,5,6,7	3-2	Toner Supply Clutch	G6
CL8	3-9	Toner Bottle Clutch - K	H6
CL9	3-10	Toner Bottle Clutch - Y	H6
CL10	3-12	Toner Bottle Clutch - C	H6
CL11	3-11	Toner Bottle Clutch - M	H6
Solenoids			
SOL1	6-11	Tray Lock Solenoid	E4
SOL2	7-10	By-pass Solenoid	F5
SOL3	9-2	ID Sensor Shutter Solenoid	I4
SOL4	7-14	Junction Gate Solenoid	B6
Switches			
SW1	7-3	Right Cover Open Switch	B6
SW2	6-13	Tray 1 Set Switch	E4
SW3	3-4	Waste Toner Bottle Set Switch	E3
SW4	8-6	Main Switch	I3
SW5	9-12	Front Door Switch (Interlock SW)	I2
SW6	8-7	Anti-condensation Heater Switch (Option)	I2

Symbol	Index No.	Description	P to P
Sensors			
S1	9-1	ID Sensor	C6
S2	9-10	Registration Sensor	C6
S3	5-1	Drum Gear Position Sensor - K	D6
S4	5-2	Drum Gear Position Sensor - CMY	D6
S5, S6	9-9	Shutter Positioning Sensor	F6
S7	3-7	Toner End Sensor - Y	G6
S8	3-5	Toner End Sensor - C	G6
S9	3-6	Toner End Sensor - M	G6
S10	3-8	Toner End Sensor - K	H6
S11	4-3	Image Transfer Belt Rotation Sensor	I6
S12,15	6-2	Paper Feed Sensor	B4
S13, 126	6-14	Paper End Sensor	B4
S14,17	6-1	Paper Lift Sensor	B4
S18	6-4	Tray 1 Paper Height Sensor 1	D4
S19	6-5	Tray 1 Paper Height Sensor 2	E4
S20,S21	6-9	Tray2 Paper Height Sensor 1,2 (Tray Lift Motor)	E4
S22	7-9	By-pass Paper Size Sensor	E5
S23	7-8	By-pass Paper Detection Sensor	F5
S24	7-13	Fusing Entrance Sensor	F5
S25	7-11	Duplex Entrance Sensor	F4
S26	7-4	Duplex Exit Sensor	F4
S27	4-4	TD Sensor - K	F5
S28	4-6	TD Sensor - C	G5
S29	4-7	TD Sensor - Y	G5
S30	4-5	TD Sensor - M	G5
S31	7-15	Fusing Exit Sensor	D3
S32	3-3	Waste Toner Sensor	E3
S33	6-10	Tray 2 Paper Size Switch	E3
S34	9-8	Temperature/Humidity Sensor	F3
S35	9-16	Thermopile	G3
S36	7-16	Paper Exit Sensor	-
S37	7-1	Paper Overflow Sensor	-
S38	1-9	Original Width Sensor 1	E2
S39	1-10	Original Width Sensor 2	F2
S40	1-3	Original Length Sensor 1	F2
S41	1-4	Original Length Sensor 2	F2
S42	1-5	Original Length Sensor 3	F2
S43	1-13	Scanner H.P. Sensor	F2
S44	1-1	Platen Cover Sensor	F2
(M6)	7-5	Paper Transfer Roller H.P. Sensor	E6
(M8)	4-2	Image Transfer Belt Contact Sensor	F6
PCBs			
PCB1	3-1	RFID Antenna Board	G6
PCB2	8-11	High Voltage Supply Board	D4
PCB3	7-12	High Voltage Supply Board - Discharge Plate	F5
PCB4	8-5	IOB	B5,B3
PCB5	8-1	BICU	E1,C10
PCB6	1-7	SBU	D2
PCB7	1-8	SIO	E2
PCB8	8-9	PSU (Power Supply Unit)	H2
PCB9	8-3	Controller	D11
PCB10	2-20	LCD Controller	B12
-	2-18	Operation Panel Board - Right	-
-	2-19	LCD Back Light Driver	-
-	2-21	Operation Panel Board - Left	-
-	2-22	LCD	-
PCB11	2-7	LD Unit-M	B2
PCB12	2-8	LD Unit-K	B2
PCB13	2-9	LD Unit-C	B2
PCB14	2-10	LD Unit-Y	B3
PCB16	2-17	Laser Synchronizing Detector Board-CY-E	C2
PCB17	2-14	Laser Synchronizing Detector Board-CY-S	C2
PCB18	2-13	Laser Synchronizing Detector Board-KM-E	C2
PCB19	2-6	Laser Synchronizing Detector Board-KM-S	C2
PCB20	1-2	Lamp Stabilizer	G2
Lamps			
L1	2-3	Pressure Roller Fusing Lamp	I3
L2	2-2	Heating Roller Fusing Lamp	I3
L3	1-11	Exposure Lamp	G3
Heaters			
H1	1-12	Anti-condensation Heater - Scanner (Option)	I2
H2	6-12	Anti-condensation Heater - Tray (Option)	I2
FANS			
FAN1	9-3	Toner Supply Tube Fan	A6
FAN2	9-13	Fusing Fan	A6
FAN3	9-5	Fusing/Paper Exit Fan	B6
FAN4	9-6	Drive Unit Fan	B6
FAN5	9-14	Ventilation Fan - Front	I6
FAN6	9-15	Ventilation Fan - Rear	I6
FAN7	8-10	PSU Fan 1	H1
FAN8	8-8	PSU Fan 2	H1
FAN9	8-4	Controller Fan	E12
Others			
TH01	2-23	Thermostat - Heating Roller	I3
TH02	2-5	Thermostat - Pressure Roller	I3
TH1	2-1	Thermistor - Heating Roller	I4
TH2	2-4	Thermistor - Pressure Roller	I3
HDD	8-2	HDD	E12

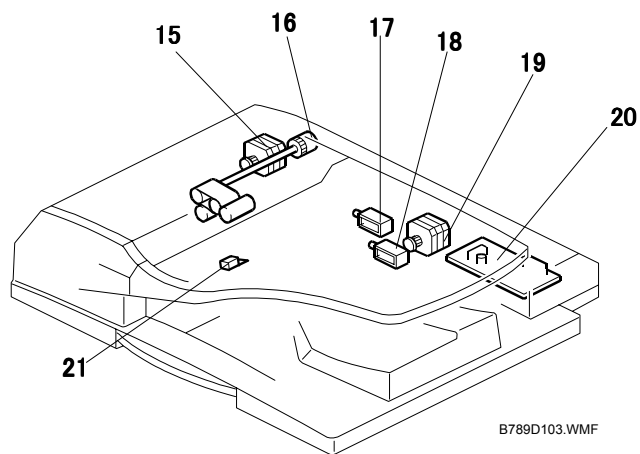
B789 POINT TO POINT DIAGRAM



ELECTRICAL COMPONENT LAYOUT (B789)



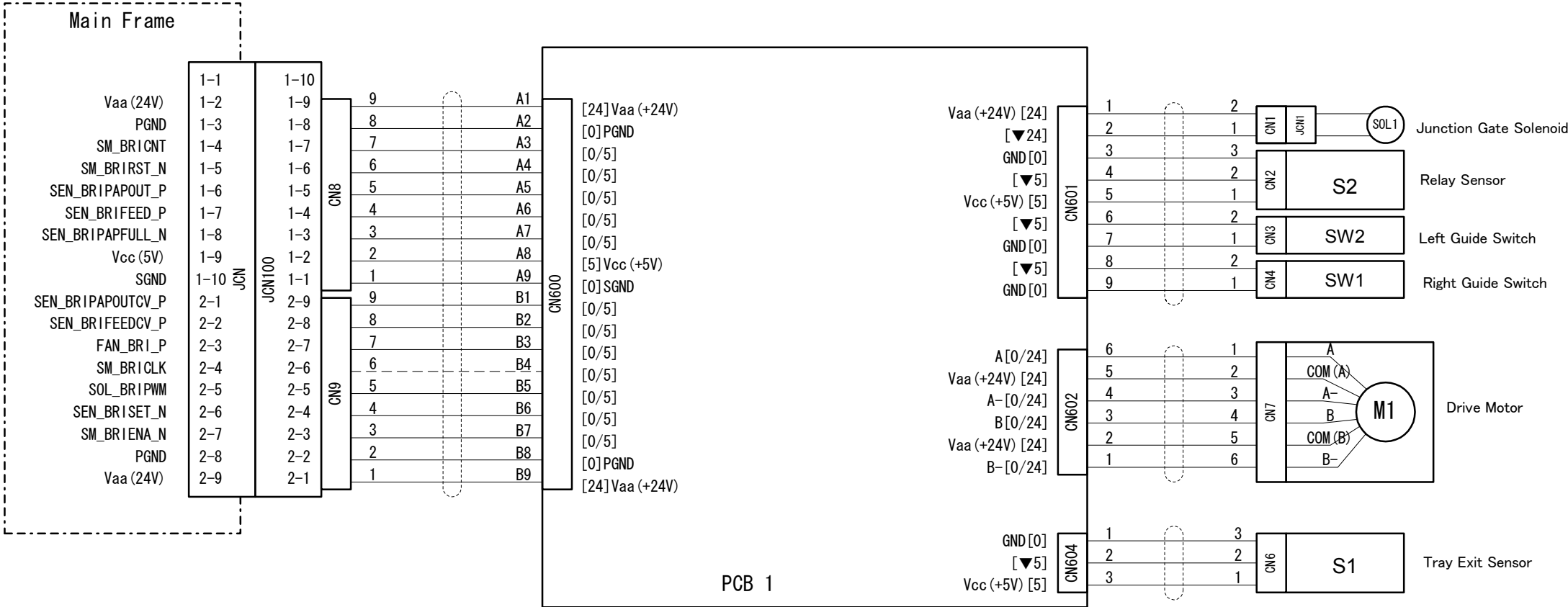
B789D102.WMF



B789D103.WMF

Symbol	Name	Index No.	P-to-P
Motors			
M1	Transport	15	I6
M2	Feed	19	I4
Sensors			
S1	Original Width S	4	A4
S2	Original Width M	3	A4
S3	Original Width L	2	A4
S4	Original Width LL	1	A4
S5	Skew Correction	5	A3
S6	Exit	9	A3
S7	Original Set	8	A3
S8	Registration	6	A2
S9	DF Position	14	A2
S10	Cover	7	A1
S11	Original	10	I3
S12	Original Length L	13	I2
S13	Original Length M	12	I2
S14	Original Length S	11	I2
Solenoids			
SOL1	Pick-up	17	H4
SOL2	Inverter	18	H3
SOL3	Stamp	21	H5
Magnetic Clutches			
MC1	Feed	16	H5
PCBs			
PCB1	Main Board	20	E1-6

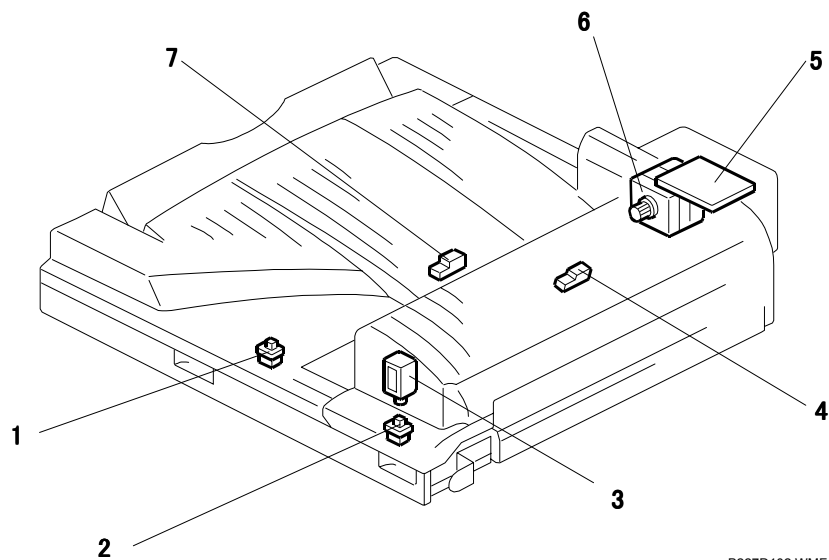
B227 Point to Point Diagram



SYMBOL TABLE

	DC Line
	Pulse Signal
	Signal Direction
	Active High
	Active Low
	Voltage

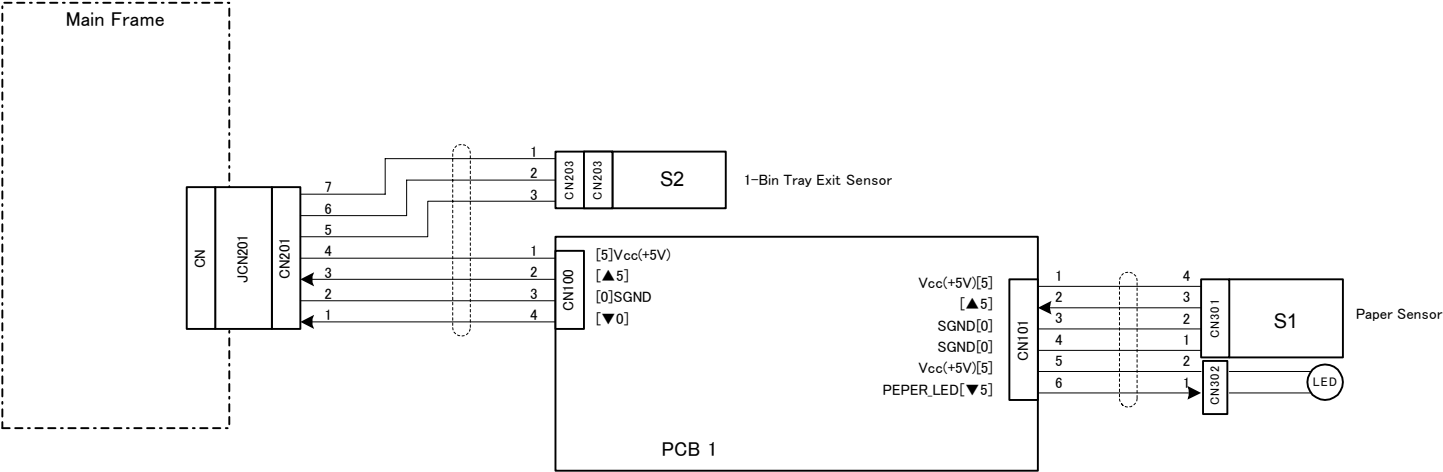
ELECTRICAL COMPONENT LAYOUT (B227)



B227D102.WMF

Symbol	Name	Index No.	P-to-P
Motors			
M1	Drive	6	B5
Sensors			
S1	Tray Exit	4	C5
S2	Relay	7	B5
Switches			
SW1	Right Guide	2	B5
SW2	Left Guide	1	B5
PCBs			
PCB1	Bridge Unit Control	5	B3-C4
Magnetic Clutches			
MC1	Junction Gate	3	B5

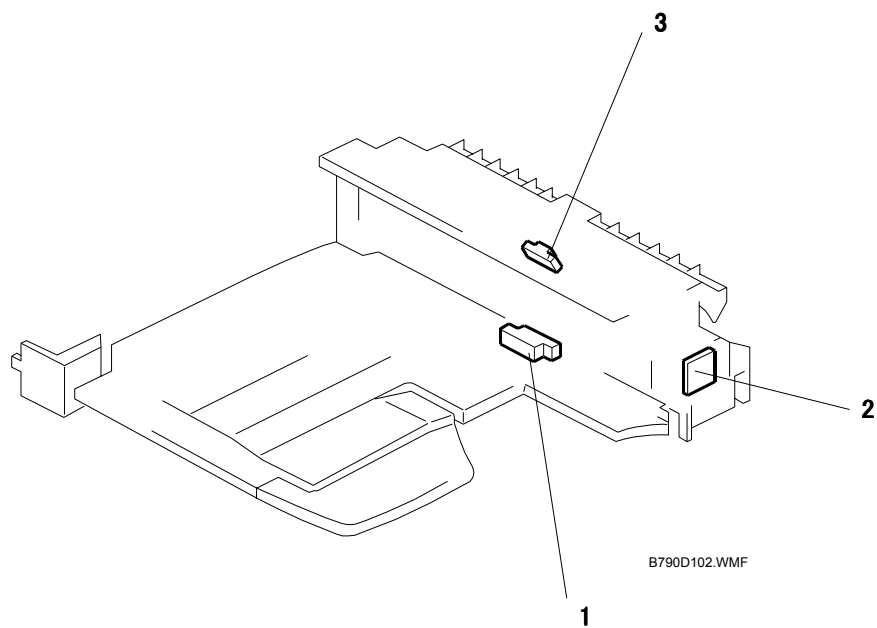
B790 Point to Point Diagram



SYMBOL TABLE

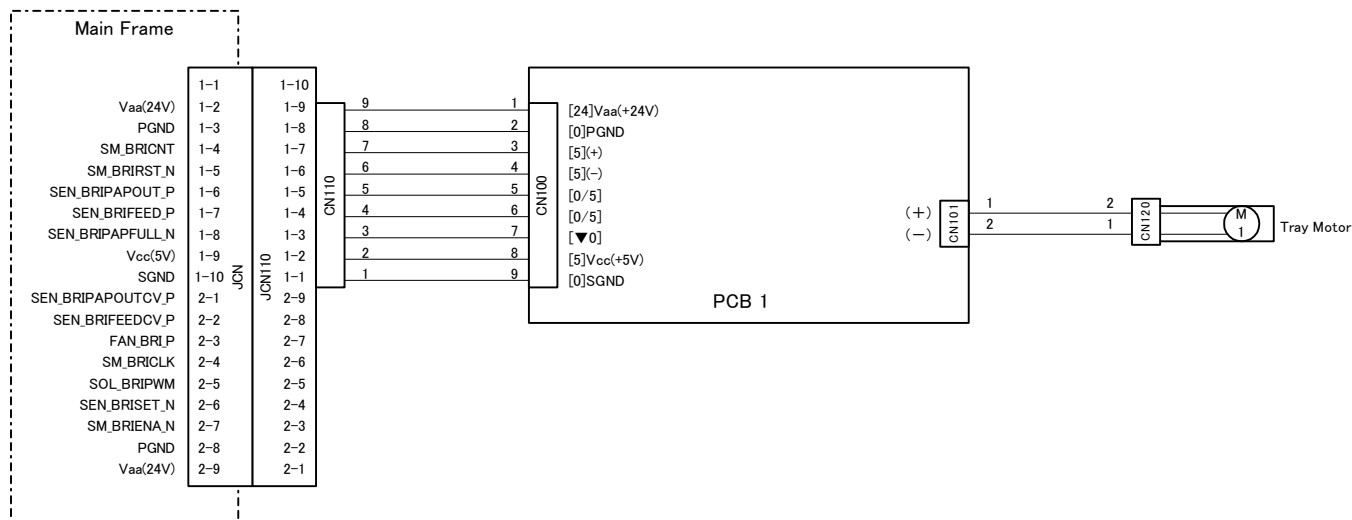
—	DC Line
- - - - -	Pulse Signal
→	Signal Direction
▲	Active High
▼	Active Low
[]	Voltage

ELECTRICAL COMPONENT LAYOUT (B790)



Symbol	Name	Index No.	P-to-P
Sensors			
S1	Paper	1	B5
S2	1-Bin Tray Exit	3	B3
PCBs			
PCB1	LED Control Board	2	B3-4

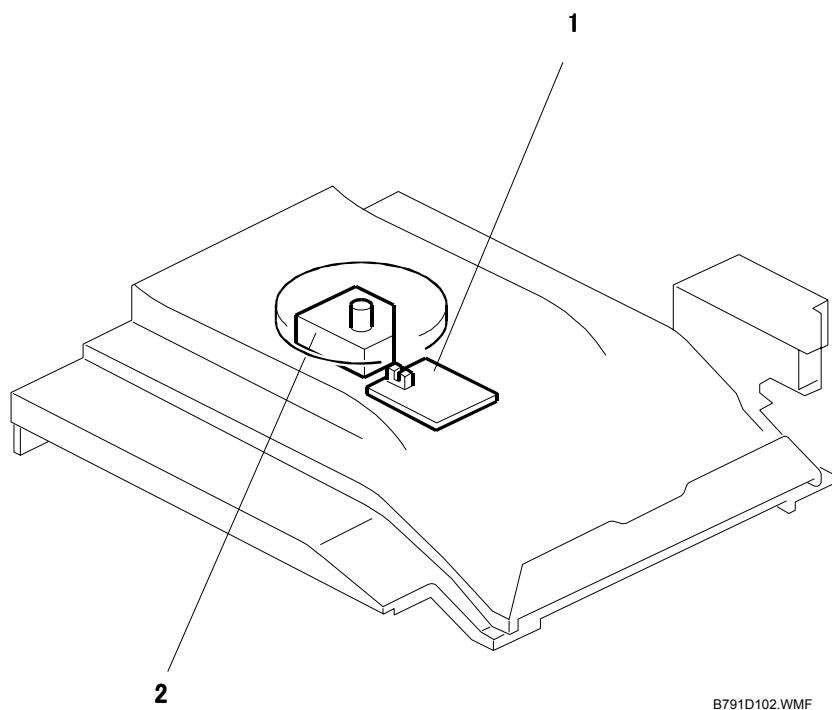
B791 Point to Point Diagram



SYMBOL TABLE

- DC Line
- - - Pulse Signal
- Signal Direction
- ▲ Active High
- ▼ Active Low
- [] Voltage

ELECTRICAL COMPONENT LAYOUT (B791)



Symbol	Name	Index No.	P-to-P
Motors			
M1	Tray	1	B5
PCBs			
PCB1	Half Turn Sensor Board	2	B3-C4

B792 POINT TO POINT DIAGRAM

SYMBOL TABLE

- DC Line
- Pulse Signal
- Signal Direction
- Active High
- Active Low
- Voltage

Main Frame

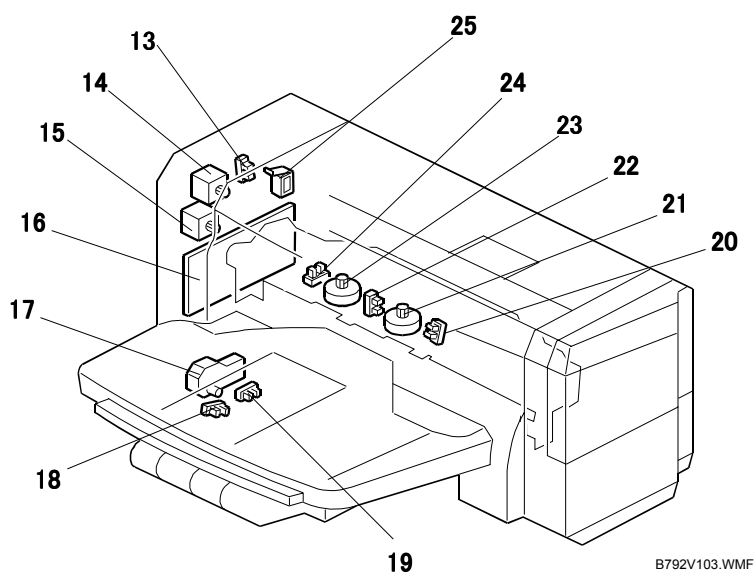
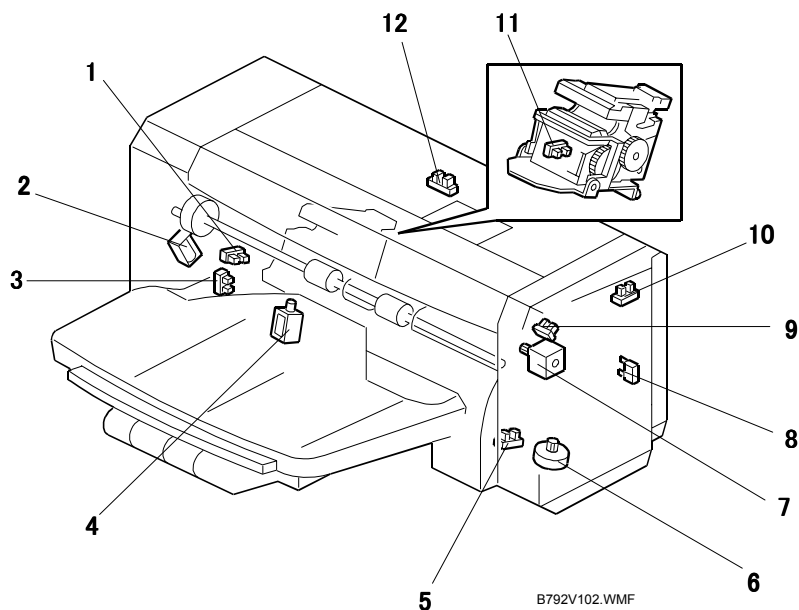
Control Board

Stapler Unit

Tray Unit

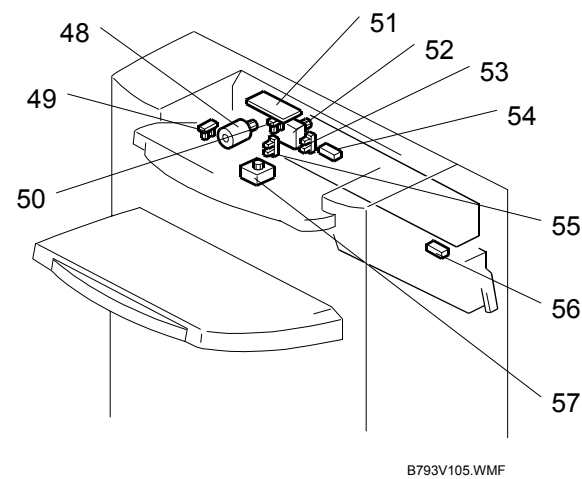
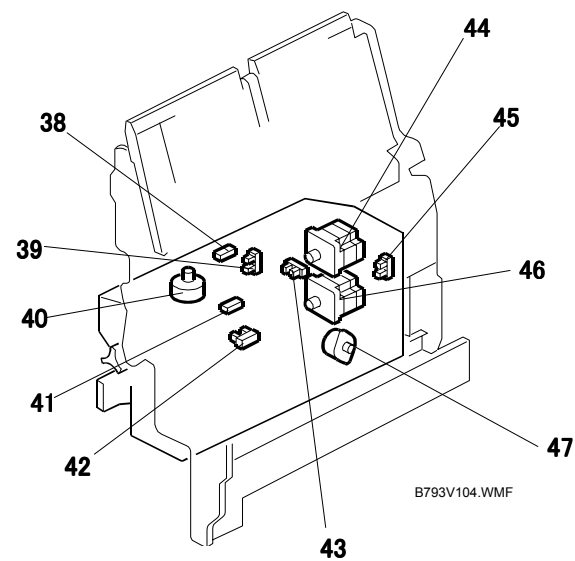
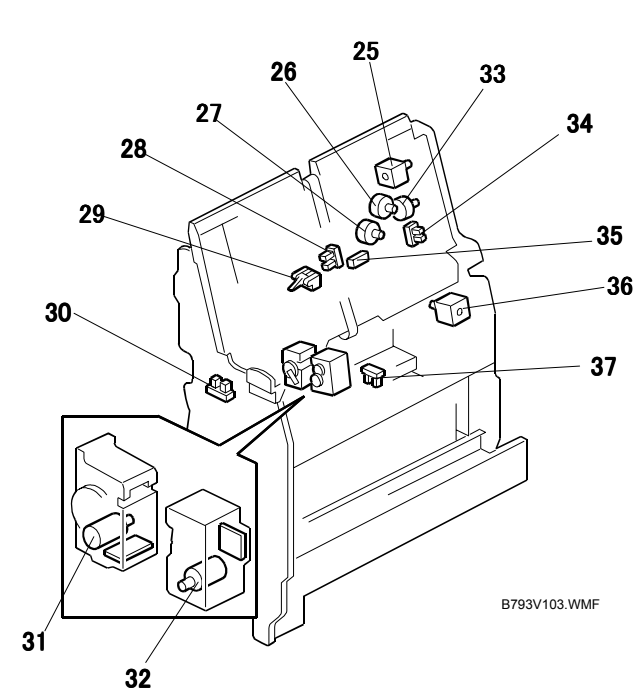
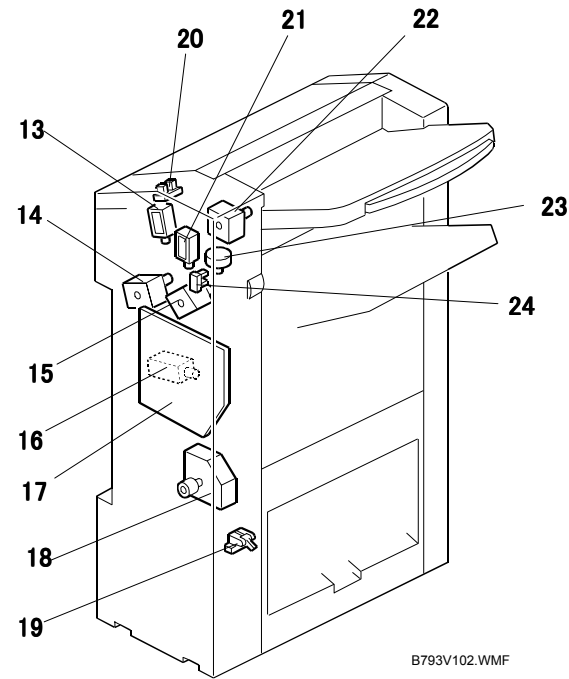
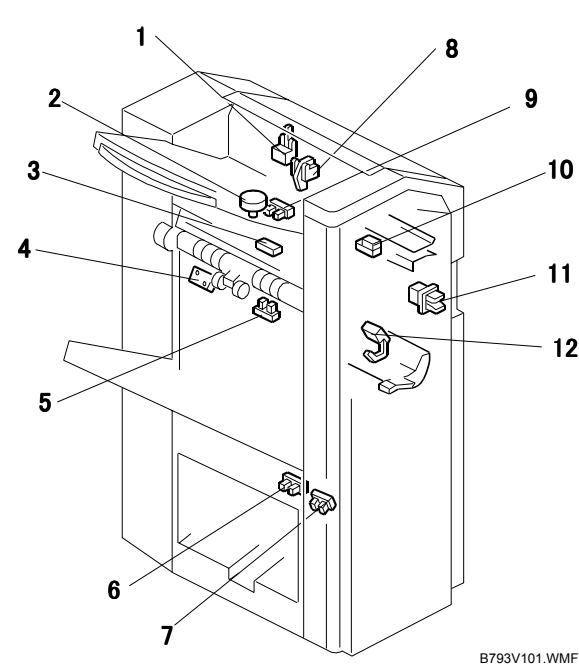
PCB 1

ELECTRICAL COMPONENT LAYOUT (B792)



Symbol	Name	Index No.	P-to-P
Motors			
M1	Paper Transport	14	I1
M2	Pick-up Roller	15	I2
M3	Pick-Up Roller Contact	7	H2
M4	Front Jogger	21	I3
M5	Rear Jogger	23	I3
M6	Stapler Unit Movement	6	H3
M7	Output Tray	17	I7
Sensors			
S1	Lever	1	B3
S2	Stack Height	3	B3
S3	Jogger Position	24	B4
S4	Front Jogger Fence HP	20	B4
S5	Rear Jogger Fence HP	22	B4
S6	Entrance	12	B5
S7	Belt Lift	13	B5
S8	Pick-Up Roller HP	9	B5
S9	Top Cover	10	B6
S10	Stapler Unit HP	5	B6
S11	Stapler Safety	11	I5
S12	Tray Upper Limit	19	I6
S13	Stack Near-limit	18	I6
Solenoids			
SOL1	Belt Lift	25	I4
SOL2	Paddle Roller	2	I4
SOL3	Stack Height Lever	4	I4
Switches			
SW1	Cover	8	B3
PCBs			
PCB1	Control	16	E1-G7

B793 ELECTRICAL COMPONENT LAYOUT

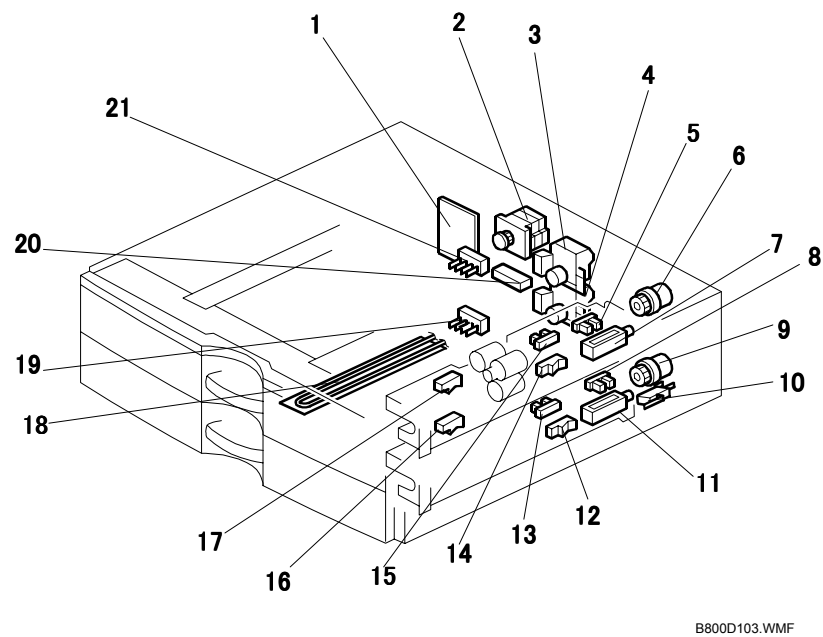


Symbol	Name	Index No.	P-to-P
Motors			
M1	Entrance	15	B6
M2	Lower Transport	14	B6
M3	Shift	23	B6
M4	Exit Guide Plate	2	C6
M5	Upper Transport	22	C6
M6	Fold Roller	44	D6
M7	Fold Plate	46	D7
M8	Bottom Fence Lift	47	A9
M9	Shift Tray	18	A9
M10	Stack Feed Out	25	A9
M11	Jogger	26	B9
M12	Upper Clamp Roller	33	B9
M13	Upper Retraction	27	B9
M14	Lower Retraction	40	C9
M15	Staple Unit	36	C9
M16	Paper Position Sensor Slide	52	C9
M17	Punch	48	D9
M18	Punch Movement	57	E9
M19	Staple Folder	32	E6
M20	Staple Driver	31	F6

Sensors			
S1	Stapler Safety	37	B1
S2	Staple Unit HP	30	B1
S3	Stack S HP	28	B1
S4	Stack Feed Out HP	29	B1
S5	Jogger HP	34	B1
S6	Staple Tray Paper	35	C1
S7	Fold Unit Exit	38	C1
S8	Lower Clamp Roller HP	39	C1
S9	Bottom Fence HP	42	C1
S10	Fold Plate HP	45	C1
S11	Fold Cam HP	43	D1
S12	Fold Unit Entrance	41	D1
S13	Lower Limit	19	D1
S14	Front Booklet Tray Full	7	D1
S15	Rear Booklet Tray Full	6	D1
S16	Stapler Tray Exit	12	E1
S17	Shift Tray Position	5	E1
S18	Entrance	10	E1
S19	Shift Motor HP	24	A4
S20	Shift Tray Exit	3	A4
S21	Exit Guide Plate HP	9	A4
S22	Upper Cover	20	A4
S23	Proof Tray Exit	1	A4
S24	Proof Tray Full	8	B4
S25	Paper Position Slide HP	53	D9
S26	Punch HP	50	D9
S27	Punch Encorder	49	D9
S28	Punch Movement HP	50	E9
S29	Paper Position	54	E9
S30	Punch Hopper Full	56	F9
Solenoids			
SOL1	Proof Tray Gate	13	C6
SOL2	Staple Tray Gate	21	C6
SOL3	Positioning Roller	16	D6
Switches			
SW1	Upper Limit	4	E1
SW2	Front Door Safety	11	E1
PCBs			
PCB1	Main Board	17	A3-F7
PCB2	Punch Board	51	C7-E8

[illegible]

ELECTRICAL COMPONENT LAYOUT (B800)



B800D103.WMF

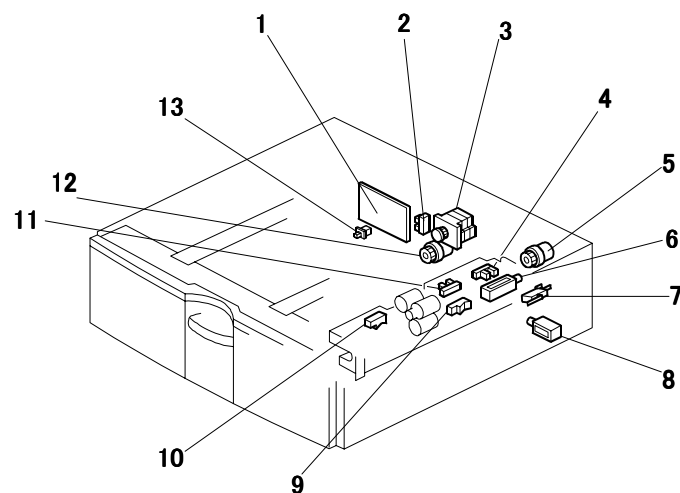
Symbol	Name	Index No.	P-to-P
Motors			
M1	Feed Motor	2	B7
M2	Upper Tray Lift Motor	3	E3
M3	Lower Tray Lift Motor	4	E3
Sensors			
S1	Upper Paper Feed	17	C2
S2	Upper Vertical Transport 1	14	C2
S3	Upper Paper End	15	C2
S4	Upper Lift	5	C2
S5	Lower Paper Feed	16	D2
S6	Lower Vertical Transport 2	12	D2
S7	Lower Paper End	13	D2
S8	Lower Lift	8	D2
Solenoids			
SOL1	Upper Pick-up	7	C2
SOL2	Lower Pick-up	11	D2
SOL3	Tray Lock	20	E3
Switches			
SW1	Upper Paper Size	21	C7
SW2	Lower Paper Size	19	C7
SW3	Vertical Transport Guide	10	B2
Magnetic Clutches			
MC1	Upper Paper Feed	6	E3
MC2	Lower Paper Feed	9	E3
PCBs			
PCB1	Main Board	1	A5-F5
Others			
H1	Optional Tray Heater	18	B2-3

A horizontal number line with tick marks at each integer from 1 to 8. The numbers 1, 2, 3, 4, 5, 6, 7, and 8 are written above their respective tick marks.

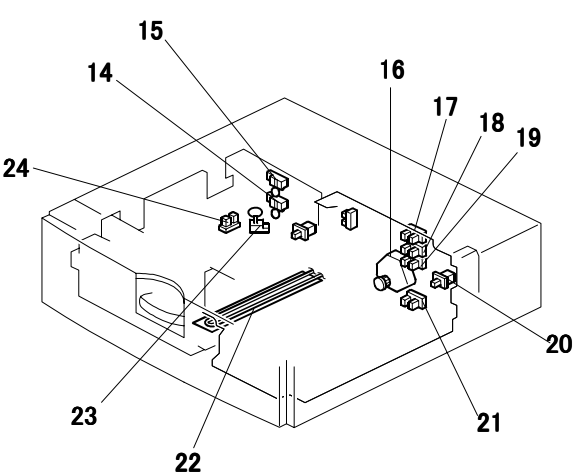


—————	DC Line
- - - - -	Pulse Signal
—————▶	Signal Direction
▲	Active High
▼	Active Low
[]	Voltage

ELECTRICAL COMPONENT LAYOUT (B801)



B801D102.WMF



B801D103.WMF

Symbol	Name	Index No.	P-to-P
Motors			
M1	Tray Motor	3	B7
M2	Tray Lift Motor	16	E3
Sensors			
S1	Paper Feed	10	C2
S2	Relay	9	C2
S3	Paper End	11	C2
S4	Lift	4	C2
S5	Paper Height 1	17	D2
S6	Paper Height 2	18	D2
S7	Paper Height 3	19	D2
S8	Lower Limit	21	D2
S9	Right Tray End Fence	2	E2
S10	End Fence HP	24	C7
S11	Left Tray Paper	23	C7
S12	Paper Height 4	15	C7
S13	Paper Height 5	14	D7
Solenoids			
SOL1	Pick-up	6	C2
SOL2	Tray Lock	8	E3
Switches			
SW1	Vertical Guide	7	B2
SW2	Right Tray Set	20	E2
SW3	Left Tray set	13	E2
Magnetic Clutches			
MC1	Paper Feed	5	E3
MC2	Stack Transport	12	E3
PCBs			
PCB1	Main Board	1	A5-F5
Others			
H1	Optional Tray Heater	22	B2-3