

Model: Model AT-C1		Date: 5-Jun-06	No.: MB230001
Modified Article: Parts Catalog Correction		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The index was corrected.

Part number	Description	Page	Incorrect Index	Correct Index	Note
AE020156	Pressure Roller	51	4	14	
AE012030	Heat Roller: Dia25: Coat	51	14	4	

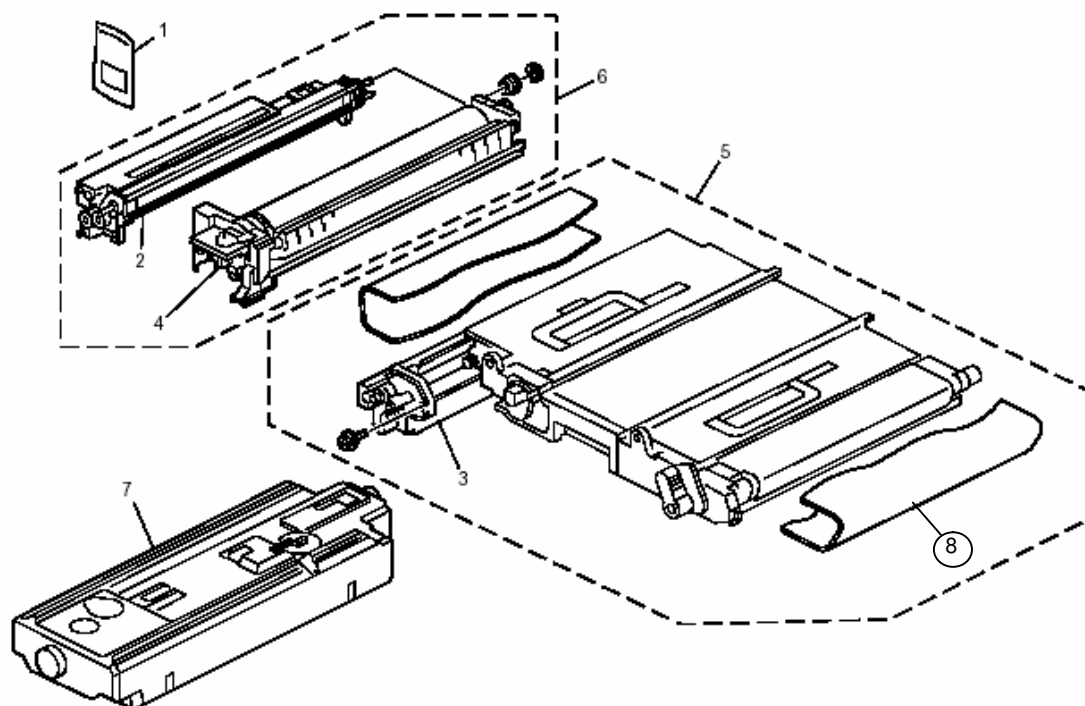
Model: Model AT-C1		Date: 11-Dec-06	No.: MB230002
Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236020	B2236022	Image Transfer Belt Unit			47	5	*1
	B2306130	Image Transfer Belt			47	8	*2
	AX440245	Heater - 116V 700W/500W			49	1	*2
	AX430164	Heater - 116V 250W			49	2	*2
	AE032030	Bushing - 20x25			51	7	*3
	AE030066	Ball Bearing: 25x32x7			51	8	*3
AE030068	AE030067	Ball Bearing: 17x26x5			51	19	*1

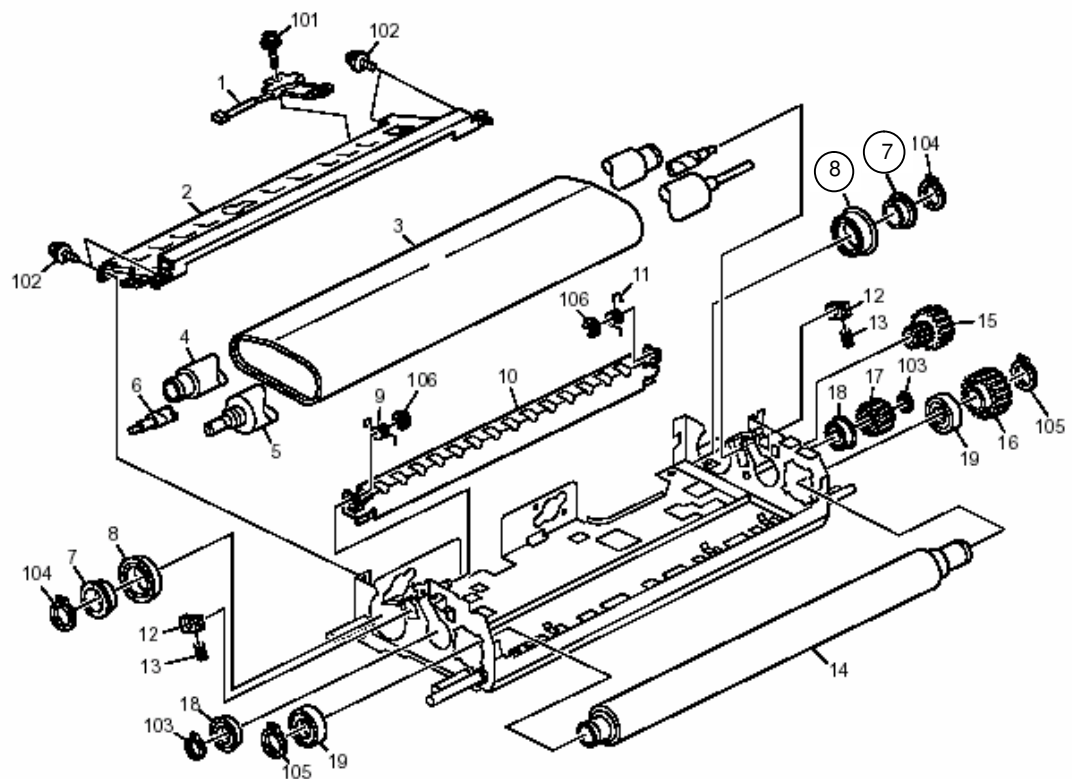
Change/Reason:

- 1) The parts in the table labeled “*1”: The P/N was corrected.
- 2) The parts in the table labeled “*2”: These parts were missing from the Parts Catalog.
- 3) The parts in the table labeled “*3”: The index number was corrected.

19.PCU/Transfer Unit (B230B237)



21.Fusing Unit 2 (B230/B237)



Model: Model AT-C1		Date: 12-Dec-06	No.: MB230003
Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2306934	Sheet:Emblem:AT-C1A:GES (NA)	1		11	22	*1
	B2306935	Sheet:Emblem:AT-C1A:LAN (NA)	1		11	22	*1
	B2306937	Sheet:Emblem:AT-C1A:LAN (EU/AA)	1		11	22	*1
	B2306938	Sheet:Emblem:AT-C1A:INF	1		11	22	*2
	B2306941	Sheet:Emblem:AT-C1A:GES (EU)	1		11	22	*1
	B2376933	Sheet:Emblem:AT-C1B:GES (NA)	1		11	22	*1
	B2376934	Sheet:Emblem:AT-C1B:LAN (NA)	1		11	22	*1
	B2376936	Sheet:Emblem:AT-C1B:LAN (EU/AA)	1		11	22	*1
	B2376937	Sheet:Emblem:AT-C1B:INF	1		11	22	*2
	B2376940	Sheet:Emblem:AT-C1B:GES (EU)	1		11	22	*1

Change/Reason:

- 1) The parts in the table labeled “*1”: The description was corrected.
- 2) The parts in the table labeled “*2”: These parts were missing from the Parts Catalog.

Model: Model AT-C1		Date: 12-Dec-06	No.: MB230004
Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2381516	B2381575	Keytop – Scanner NA	1 - 1		17	1	
B2381515	B2381574	Keytop – Printer NA	1 - 1		17	2	

Change/Reason:

The P/N was corrected.

Reissued: 30-Jan-07

Model: Model AT-C1	Date: 11-Dec-06	No.: MB230002a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☒ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236020	B2236022	Image Transfer Belt Unit			47	5	*1
	B2306130	Image Transfer Belt			47	8	*2
	AX440245	Heater - 116V 700W/500W			49	1	*2
	AX430164	Heater - 116V 250W			49	2	*2
	AE032030	Bushing – 20x25			51	7	*3
	AE030066	Ball Bearing: 25x32x7			51	8	*3
AE030068	AE030067	Ball Bearing: 17x26x5			51	19	*1
	AA084000	<i>Bushing: Dia6</i>			47	9	*2
	07200040E	<i>Retaining Ring M4</i>			47	101	*2

Change/Reason:

- 1) The parts in the table labeled “*1”: The P/N was corrected.
- 2) The parts in the table labeled “*2”: These parts were missing from the Parts Catalog.
- 3) The parts in the table labeled “*3”: The index was corrected.

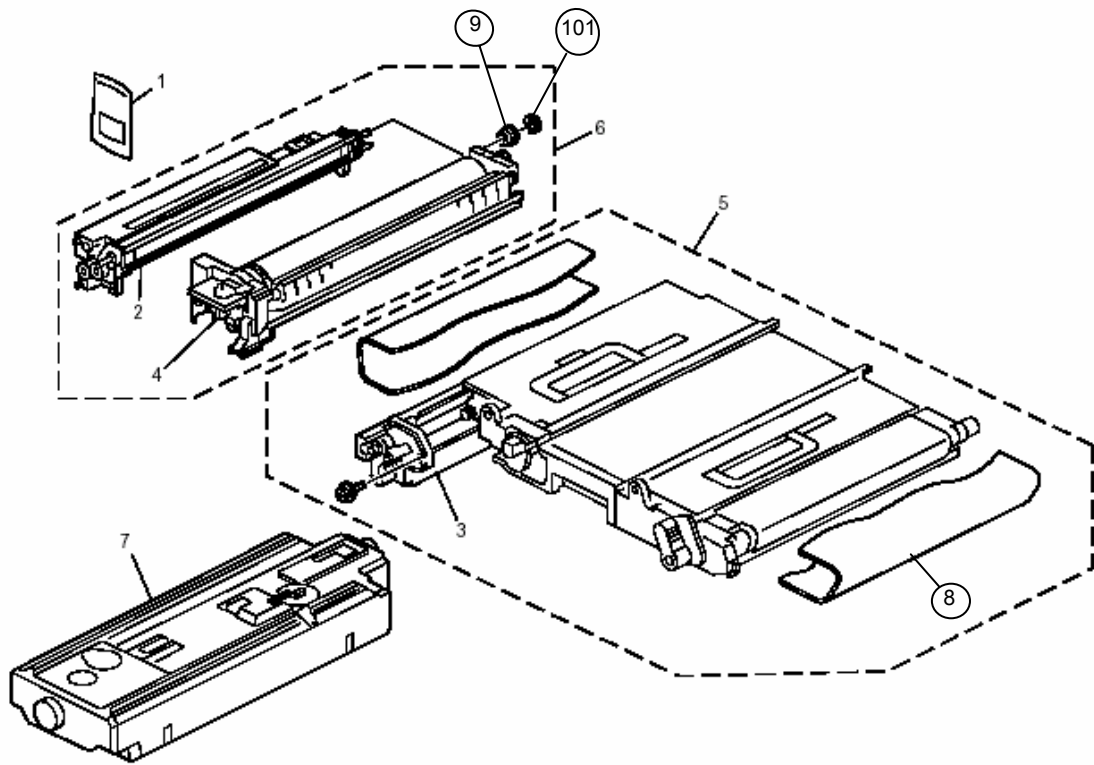
Reissued: 30-Jan-07

Model: Model AT-C1

Date: 11-Dec-06

No.: MB230002a

19.PCU/Transfer Unit (B230B237)



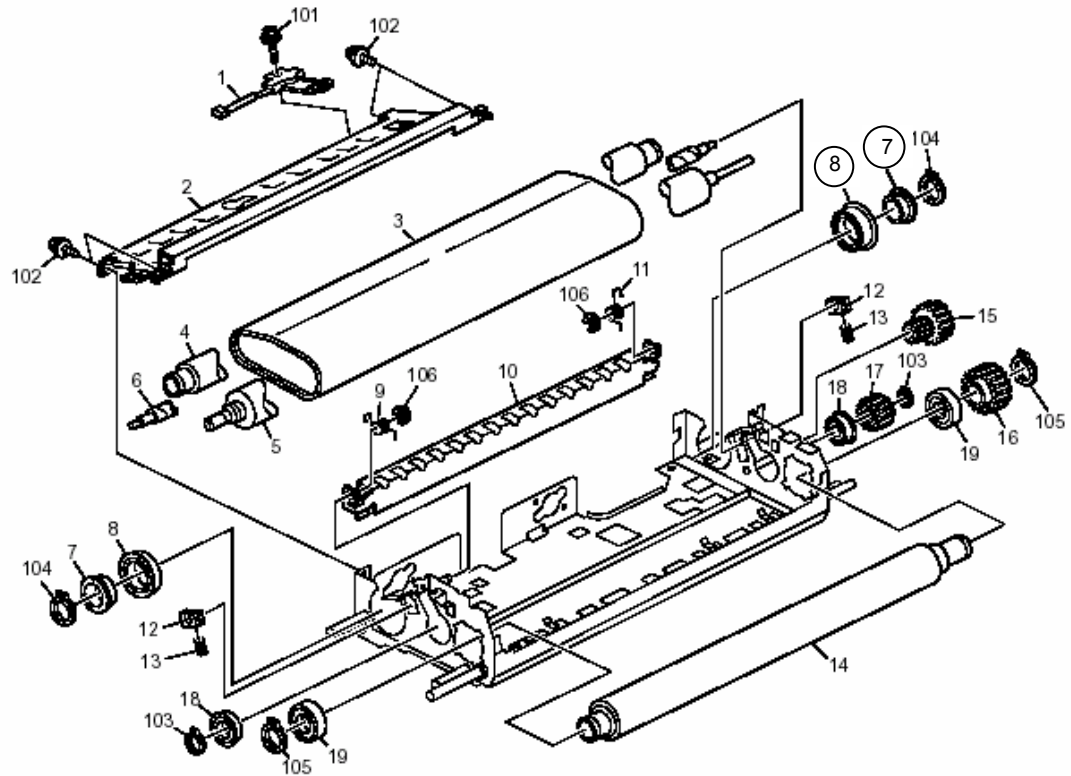
Reissued: 30-Jan-07

Model: Model AT-C1

Date: 11-Dec-06

No.: MB230002a

21.Fusing Unit 2 (B230/B237)



Model: Model AT-C1		Date: 23-Feb-07	No.: MB230005
Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236287		Tab	1 - 0		41	5	
B2384736		Compression Spring – Earth Hvpp	1 - 0		41	36	

Change: The parts in the table were deleted.

Reason: These parts are not used on this model.

Model: AT-C1		Date: 5-Mar-07	No.: MB230006
Modified Article: PTR unit		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2386260	B2376261	Transfer/Separation Unit	1 - 1		41	1	

Change/Reason: The P/N was corrected.

Model: Model AT-C1		Date: 6-Mar-07	No.: MB230007
Modified Article: Parts Catalog Correction		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2371413	Operation Panel AA			17	29	*1
	B2371415	Operation Panel TWN			17	29	*2
	B2371416	Operation Panel CHN			17	29	*3
	B2371418	Operation Panel KOR			17	29	*4

Change: The parts in the table were added.

Reason: These parts were missing from the Parts Catalog.

Note:

- The part in the table labeled “*1” is for the B230-29/B237-29.
- The part in the table labeled “*2” is for the B230-19/B237-19.
- The part in the table labeled “*3” is for the B230-21/B237-21.
- The part in the table labeled “*4” is for the B230-28/B237-28.
- B2371411 (Operation Panel NA; pg. 17, index 29) is for the B230-57/-58/B237-57/-58.
- B2371412 (Operation Panel EU, pg. 17, index 29) is for the B230-26/-67/B237-26/-67.
- B2231485 (LCD – TFT-VGA TM, pg. 17) is for the B230-19/-21/-26/-28/-67/B237-19/-21/-26/-28/-67.
- B2231489 (LCD – TFT-VGA SH, pg. 17) is for the B230-29/-57/-58/B237-29/-57/-58.



Reissued: 29-Mar-07

Model: Model AT-C1	Date: 7-Mar-07	No.: MB230008a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Drum Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B223 2244	B223 2042	<i>DRUM UNIT:BK</i>	1-1	O/O	47	4	
B223 2245	B223 2043	<i>DRUM UNIT:M</i>	1-1	O/O	47	4	
B223 2246	B223 2044	<i>DRUM UNIT:C</i>	1-1	O/O	47	4	
B223 2247	B223 2045	<i>DRUM UNIT:Y</i>	1-1	O/O	47	4	

Change: Vibration insulation was added between the lubricant blade and drum unit frame.

Reason: To ensure that the lubricant blade does not vibrate. (This can happen when the temperature inside the drum unit rises).

Reissued: 29-Mar-07

Model: Model AT-C1	Date: 7-Mar-07	No.: MB230009a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PCU Unit		Prepared by: T.Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B223 2204	B238 2204	PCU:AT:BK:EXP:ASS'Y	1-1	O/O	47	6	
B223 2205	B238 2205	PCU:AT: <i>M</i> :EXP:ASS'Y	1-1	O/O	47	6	
B223 2206	B238 2206	PCU:AT: <i>C</i> :EXP:ASS'Y	1-1	O/O	47	6	
B223 2207	B238 2207	PCU:AT:Y:EXP:ASS'Y	1-1	O/O	47	6	

Change: Vibration insulation was added between the lubricant blade and drum unit frame.

Reason: To ensure that the lubricant blade does not vibrate. (This can happen when the temperature inside the drum unit rises).

Reissued: 29-Mar-07

Model: Model AT-C1	Date: 7-Mar-07	No.: MB230010b
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PCU Unit		Prepared by: T.Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B238 2204	B223 2016	PCU:AT:BK:EXP:ASS'Y	1-1	O/O	47	6	
B238 2205	B223 2017	PCU:AT: <i>M</i> :EXP:ASS'Y	1-1	O/O	47	6	
B238 2206	B223 2018	PCU:AT: <i>C</i> :EXP:ASS'Y	1-1	O/O	47	6	
B238 2207	B223 2019	PCU:AT:Y:EXP:ASS'Y	1-1	O/O	47	6	

Change: The material of the charge roller surface was changed.

Reason: To minimize dirtying of the surface.

Model: AT-C1		Date: 7-Mar-07	No.: MB230011
Modified Article: Toner Collection Bottle		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236510	B2236509	Toner Collection Bottle	1 - 1	O/O	47	7	

Change: A handgrip and decal were added to the toner bottle.

Reason: So that customers can replaced the bottle.

Model: AT-C1		Date: 7-Mar-07	No.: MB230012
Modified Article: PTR unit		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2376261	B2376262	Transfer/Separation Unit	1 - 1	O/O	41	1	

Change:

- 1) Stoppers were added to the rubber roller
- 2) The thickness of the PTR shaft was increased.

Reason: To minimize the shifting of the rubber roller.

Model: AT-C1		Date: 7-Mar-07	No.: MB230013
Modified Article: Toner Collection Bottle		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236509	B2236542	Toner Collection Bottle	1 - 1	X/O	47	7	

Change: Retaining rings were added to the shaft of the toner collection auger.

Reason: To keep the shaft attached to the toner collection bottle more securely.

Model: Model AT-C1		Date: 15-Mar-07	No.: MB230014
Modified Article: Parts Catalog Correction		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE040065	AE040069	OIL SUPPLY ROLLER			49	10	

Change/reason: The part number in the table was corrected.

Model: Model AT-C1		Date: 23-Mar-07	No.: MB230015
Modified Article: ITB Unit		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236022	B2236032	Image Transfer Belt Unit	1-1	O/O	47	5	
B2236023	B2236024	Cleaning Unit	1-1	O/O	47	3	

Change: The contact pressure of the lubricant blade was increased.

Reason: To ensure that the lubricant blade does not turn outward when the temperature inside the cleaning unit rises.

Reissued: 7-May-07

Model: Model AT-C1	Date: 11-Dec-06	No.: MB230002b
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Parts Catalog Correction		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☒ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236020	B2236022	Image Transfer Belt Unit			47	5	*1
	<i>B2236130</i>	Image Transfer Belt			47	8	*2
	AX440245	Heater - 116V 700W/500W			49	1	*2
	AX430164	Heater - 116V 250W			49	2	*2
	AE032030	Bushing – 20x25			51	7	*3
	AE030066	Ball Bearing: 25x32x7			51	8	*3
AE030068	AE030067	Ball Bearing: 17x26x5			51	19	*1
	AA084000	Bushing:Dia6			47	9	*2
	07200040E	Retaining Ring M4			47	101	*2

Change/Reason:

- 1) The parts in the table labeled “*1”: The P/N was corrected.
- 2) The parts in the table labeled “*2”: These parts were missing from the Parts Catalog.
- 3) The parts in the table labeled “*3”: The index was corrected.

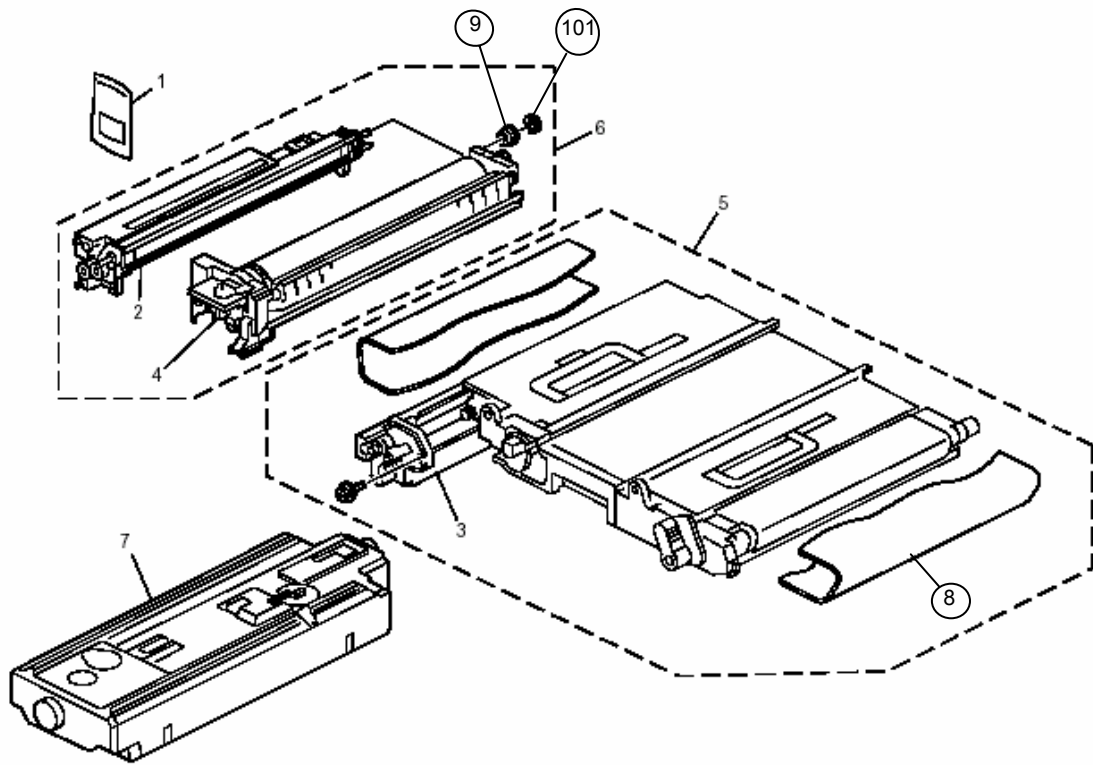
Reissued: 7-May-07

Model: Model AT-C1

Date: 11-Dec-06

No.: MB230002b

19.PCU/Transfer Unit (B230B237)



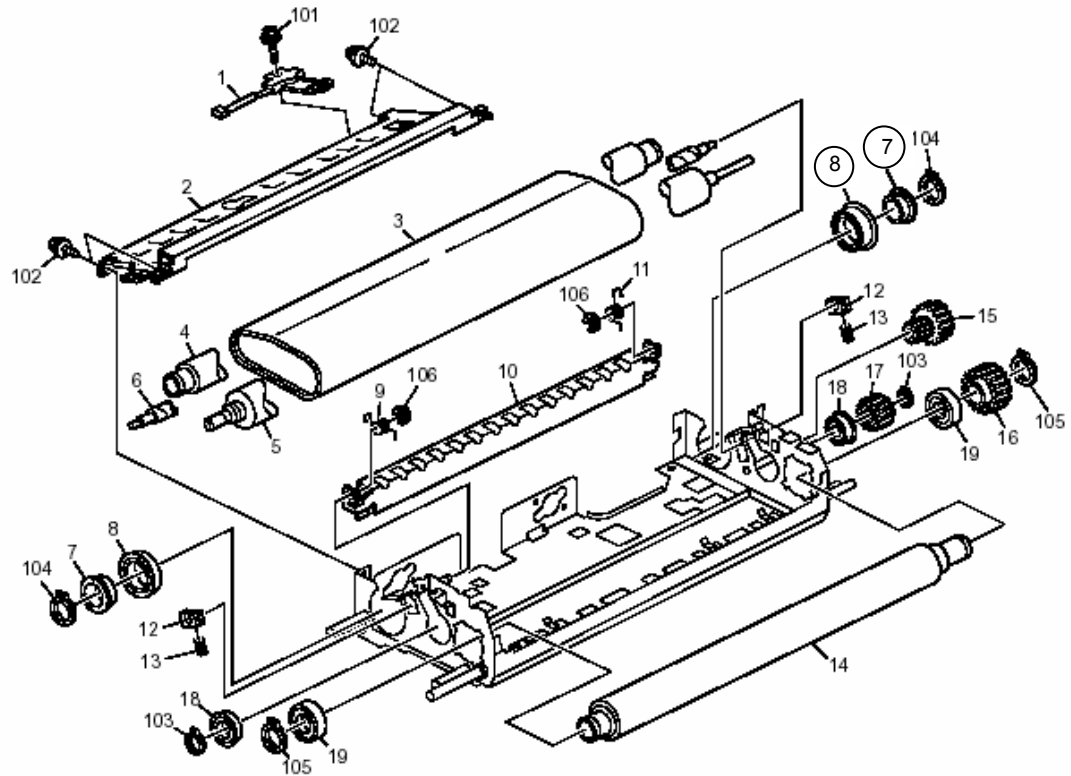
Reissued: 7-May-07

Model: Model AT-C1

Date: 11-Dec-06

No.: MB230002b

21.Fusing Unit 2 (B230/B237)



Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230011a
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Serial Number Update

The Serial Number information has been update.

Modified Article: Toner Collection Bottle		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236510	B2236509	Toner Collection Bottle	1 - 1	O/O	47	7	

Change: A handgrip and decal were added to the toner bottle.

Reason: So that customers can replaced the bottle.

REI (USA) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 SAVIN C2525 Gestetner DSc525 LANIER LD425c	120V/60Hz	USA, Canada	B230-57	L36YMM00001
Aficio MP C3000 SAVIN C3030 Gestetner DSc530 LANIER LD430c	120V/60Hz	USA, Canada	B237-57	L37YMM00001

RIF (France) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 Nashuatec C2500 RexRotary C2500 Gestetner C2500 LANIER C2500	220-240V/50Hz,60Hz	Europe, etc.	B230-67	L36YMM00001
infotec: ISC 2525	220-240V/50Hz,60Hz	Europe, etc.	B230-26	9W9MMY0001
Aficio MP C3000 Nashuatec C3000 RexRotary C3000 Gestetner C3000 LANIER C3000	220-240V/50Hz,60Hz	Europe, etc.	B237-67	L37YMM00001
infotec: ISC 3030	220-240V/50Hz,60Hz	Europe, etc.	B237-26	9X1MMY0001

Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230011a
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RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 LANIER C2500 Gestetner C2500 infotec: ISC 2525	220-240V/50Hz,60Hz	Asia, etc.	B230-29	L36664xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-19	L36664xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-21	L36664xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-28	L36664xxxxx
Aficio MP C3000 LANIER C3000Gestetner C3000 infotec: ISC 3030	220-240V/50Hz,60Hz	Asia, etc.	B237-29	L37664xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-19	L37664xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-21	L37664xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-28	L37664xxxxx

Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230012a
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Serial Number Update

The Serial Number information has been update.

Modified Article: PTR unit		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2376261	B2376262	Transfer/Separation Unit	1 - 1	O/O	41	1	

Change:

- 1) Stoppers were added to the rubber roller
- 2) The thickness of the PTR shaft was increased.

Reason: To minimize the shifting of the rubber roller.

REI (USA) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 SAVIN C2525 Gestetner DSc525 LANIER LD425c	120V/60Hz	USA, Canada	B230-57	L36YMM00001
Aficio MP C3000 SAVIN C3030 Gestetner DSc530 LANIER LD430c	120V/60Hz	USA, Canada	B237-57	L37YMM00001

RIF (France) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 Nashuatec C2500 RexRotary C2500 Gestetner C2500 LANIER C2500	220-240V/50Hz,60Hz	Europe, etc.	B230-67	L36YMM00001
infotec: ISC 2525	220-240V/50Hz,60Hz	Europe, etc.	B230-26	9W9MMY0001
Aficio MP C3000 Nashuatec C3000 RexRotary C3000 Gestetner C3000 LANIER C3000	220-240V/50Hz,60Hz	Europe, etc.	B237-67	L37YMM00001
infotec: ISC 3030	220-240V/50Hz,60Hz	Europe, etc.	B237-26	9X1MMY0001

Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230012a
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RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 LANIER C2500 Gestetner C2500 infotec: ISC 2525	220-240V/50Hz,60Hz	Asia, etc.	B230-29	L36672xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-19	L36672xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-21	L36672xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-28	L36672xxxxx
Aficio MP C3000 LANIER C3000Gestetner C3000 infotec: ISC 3030	220-240V/50Hz,60Hz	Asia, etc.	B237-29	L3767120001
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-19	L376712xxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-21	L376712xxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-28	L376712xxxx

Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230013a
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Serial Number Update

The Serial Number information has been update.

Modified Article: Toner Collection Bottle		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236509	B2236542	Toner Collection Bottle	1 - 1	X/O	47	7	

Change: Retaining rings were added to the shaft of the toner collection auger.

Reason: To keep the shaft attached to the toner collection bottle more securely.

REI (USA) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 SAVIN C2525 Gestetner DSc525 LANIER LD425c	120V/60Hz	USA, Canada	B230-57	L36YMM00001
Aficio MP C3000 SAVIN C3030 Gestetner DSc530 LANIER LD430c	120V/60Hz	USA, Canada	B237-57	L37YMM00001

RIF (France) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 Nashuatec C2500 RexRotary C2500 Gestetner C2500 LANIER C2500	220-240V/50Hz,60Hz	Europe, etc.	B230-67	L36YMM00001
infotec: ISC 2525	220-240V/50Hz,60Hz	Europe, etc.	B230-26	9W9MMY0001
Aficio MP C3000 Nashuatec C3000 RexRotary C3000 Gestetner C3000 LANIER C3000	220-240V/50Hz,60Hz	Europe, etc.	B237-67	L37YMM00001
infotec: ISC 3030	220-240V/50Hz,60Hz	Europe, etc.	B237-26	9X1MMY0001

Reissued: 8-May-07

Model: AT-C1	Date: 7-Mar-07	No.: MB230013a
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RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 LANIER C2500 Gestetner C2500 infotec: ISC 2525	220-240V/50Hz,60Hz	Asia, etc.	B230-29	L3666800078
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-19	L36669xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-21	L36669xxxxx
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-28	L36669xxxxx
Aficio MP C3000 LANIER C3000Gestetner C3000 infotec: ISC 3030	220-240V/50Hz,60Hz	Asia, etc.	B237-29	L37669xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-19	L37669xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-21	L37669xxxxx
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-28	L37669xxxxx

Model: Model AT-C1		Date: 23-Aug-07	No.: MB230016
Modified Article: BICU Board		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B2385100	B2385101	PCB:BICU:AT-C1:ASS'Y	1 - 1	X/O	61 109	11 *	

Change/Reason: The P/N was corrected.

Model: Model AT-C1		Date: 23-Aug-07	No.: MB230017
Modified Article: BICU Board		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2385101	D0425101	PCB:BICU:AT-C1:ASS'Y	1 - 1	X/O	61 109	11 *	

Change: The Engine firmware was changed to version 1.12:01.

Reason: To support the AT-C1k (D042 model).

Model: Model AT-C1		Date: 23-Aug-07	No.: MB230018
Modified Article: P/N differences: AT-C1a/b vs. C1k mainframe		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The following table shows the P/N differences between the Model AT-C1a (B230), C1b (B237) and C1k (D042) mainframes.

Model AT-C1a	Model AT-C1b	Model AT-C1k	Description	Page	Index	Note
B2315781	B2385781	D0425781	CONTROLLER BOARD	83 97	8 *	
B2306932	B2376931	D0426932	EMBLEM SHEET - RIC	11	22	
B2306933	B2376932	D0426939	EMBLEM SHEET - SVN	11	22	
B2306934	B2376933	D0426940	EMBLEM SHEET – GES (NA)	11	22	
B2306935	B2376934	D0426941	EMBLEM SHEET - LAN	11	22	
B2306937	B2376936	D0426934	EMBLEM SHEET – LAN (EU/AA)	11	22	
B2306938	B2376937	D0426938	EMBLEM SHEET - INF	11	22	
B2306939	B2376938	D0426935	EMBLEM SHEET – NSA	11	22	
B2306940	B2376939	D0426945	EMBLEM SHEET - REX	11	22	
B2306941	B2376940	D0426936	EMBLEM SHEET – GES (EU)	11	22	
B2306936	B2376935	D0426937	EMBLEM SHEET – GES (AA)	11	22	

Model: Model AT-C1		Date: 4-Dec-07	No.: MB230019
Modified Article: HDD		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5145990	B1795995	HDD:HITACHI:40GB:PATH-KAI:ROHS	1- 1	O/O	83	4	
B1795995	B2475227	HDD:HITACHI:80GB:PATH2:PA TA	1- 1	O/O	83	4	

Change: The vendor has updated the HDD twice.

Reason: Production was stopped on the older versions.

Model: AT-C1		Date: 10-Dec-07	No.: MB230020
Modified Article: DDR-DIMM		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
G1085020	G1085030	PCB:DDR-DIMM:512MB	2-2	O/O	97	6	

Change/Reason: Vender Change



Reissued: 8-Sep-08

Model: Model AT-C1	Date: 7-Dec-07	No.: MB230021a
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MB Reissue

The items in ***bold italics*** have been corrected.

Modified Article: Parts catalog correction		Prepared by: N.Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2381854	B2381855	LASER OPTICS HOUSING UNIT	1-1	O/O	25	*	
B2381594	<i>B2381545</i>	SCANNER COVER – FRONT LOWER	1- 1	O/O	13	8	

Change/ Reason: The P/N was corrected.

Model: Model AT-C1		Date: 7-Dec-07	No.: MB230022
Modified Article: Keytop		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2381505	B2231520	KEYTOP - CLEAR/STOP	1- 1	X/O	17	17	
B2381508	B2381521	KEYTOP - 10KEY	1- 1	X/O	17	16	
B2381571	B2231528	KEYTOP - COPY NA	1- 1	X/O	17	12	
B2381572	B2231529	KEYTOP - DOC NA	1- 1	X/O	17	11	
B2381577	B2231534	KEYTOP - COPY EY	1- 1	X/O	17	12	
B2381578	B2231535	KEYTOP - DOC EU	1- 1	X/O	17	11	
B2381584	B2231540	KEYTOP - 10KEY NA	1- 1	X/O	17	16	

Change/ Reason: The P/N was corrected

Model: AT-C1		Date: 18-Jan-08	No.: MB230023
Modified Article: Parts Catalog Correction		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1801816	B2381676	CARRIAGE UNIT NO.1	1-1	O/O	23	1	

Change: Part number only.

Reason: To conform to a part number change at the vendor side.

Reissued: 8-Sep-08

Model: Model AT-C1	Date: 13-Dec-07	No.: MB230024a
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MB Reissue

The items in ***bold italics*** have been corrected.

Modified Article: Lever Sheet		Prepared by: N.Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384285		Sheet: B2: Lever: Face Front			49	5	
B2384286		Sheet: B2: Lever: Behind			49	31	
	→ B2234287	Sheet: B2: Lever:	1- 1	O/O	49		

Change: The shape of the Mylar was changed.

Reason: To further improve paper transport.

Model: Model AT-C1		Date: 18-Jan-08	No.: MB230025
Modified Article: SCREW		Prepared by: T. Kiyohara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384483	B2384484	SCREW	1- 1	X/O	55	25	

Change: The shape of the screw was changed.

Reason: To improve the reliability of the screw.

Model: AT-C1		Date: 19-Feb-08	No.: MB230026
Modified Article: PULLEY:TONER SUPPLY:NO.2:ASS'Y		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB030783	B2231184	PULLEY:TONER SUPPLY:NO.2:ASS'Y	1 - 1	O/O	69	10	

Model: AT-C1		Date: 19-Feb-08	No.: MB230027
Modified Article: PIPE:FRONT:ASS'Y		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236451	B2236540	PIPE:FRONT:ASS'Y	1 - 1	X/O	77	7	

Model: AT-C1		Date: 19-Feb-08	No.: MB230028
Modified Article: BUSHING:FLANGE TYPE:DIA6		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GA080002	AA080346	BUSHING:FLANGE TYPE:DIA6	4 - 4	X/O	73	5	

Model: AT-C1		Date: 21-Feb-08	No.: MB230029
Modified Article: HARNESS:FUSING		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2385319	B2385399	HARNESS:FUSING:MACHINE OR COPIER	1 - 1	X/O	65	18	
					79	11	

Model: AT-C1		Date: 21-Feb-08	No.: MB230030
Modified Article: POWER PACK:D		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ300056	AZ300059	POWER PACK:D	1 - 1	O/O	41	7	

Model: AT-C1		Date: 27-Feb-08	No.: MB230031
Modified Article: HARNESS:FUSING:MAIN		Prepared by: H. Kamiya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2385399	B2385398	HARNESS:FUSING:MAIN	1 - 1	O/O	65	18	
					79	18	

Reason: To strengthen the connectors, making them more resistant to breakage

Model: AT-C1		Date: 4-Mar-08	No.: MB230032
Modified Article: POWER SUPPLY UNIT		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	AZ240115	POWER SUPPLY UNIT: ATHENA:CHN	1		63	7	

Note: This MB only applies to the China model.

Model: AT-C1		Date: 4-Mar-08	No.: MB230033
Modified Article: MAGNET CATCH		Prepared by: H. Someya	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA021030	B3522650	MAGNET CATCH - 5N	1 - 1	X/X	11	6	See note
	B2236529	COLLECTION BOTTLE HOLDER	0 - 1			*	See note

*: New index

Note: The interchangeability is X/O as a set. See RB230025 for details.

Model: AT-C1		Date: 28-Mar-08	No.: MB230034
Modified Article: Blank Decal on Operation Panel		Prepared by: H. Someya	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2371544	Sheet:Data:Display:Plain			123	13	

Change/Reason: This part was missing from the Parts Catalog.



Model: Model AT-C1		Date: 14-Apr-08	No.: MB230035
Modified Article: COUPLING ARM		Prepared by: T. Kiyohara	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384700	B2384718	COUPLING ARM	1- 1	X/O	59	22	

Change: The shape of the coupling arm was changed.

Reason: To improve the reliability of the coupling arm.

Reissued: 23-May-08

Model: Model AT-C1	Date: 7-May-08	No.: MB230036a
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MB Reissue

The items in ***bold italics*** were corrected or added.

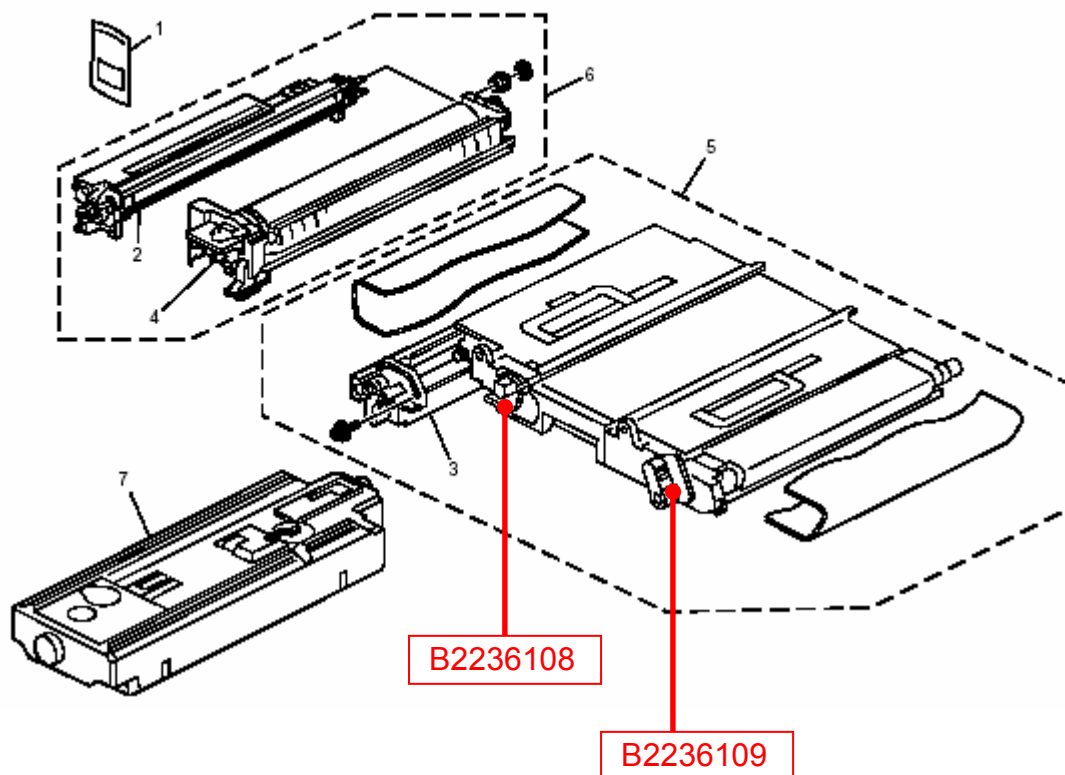
Modified Article: Image Transfer Unit(Lever)		Prepared by: N.Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2236108	LEVER: LEFT: INTERMEDIATE TRANSFER	1-1		46		*
	B2236109	LEVER: RIGHT: INTERMEDIATE TRANSFER	1-1		46		*

NOTE: * is new part number.

Reason: These parts are required as service parts.

19.PCU/Transfer Unit (B230B237)



Model: Model AT-C1		Date: 28-May-08	No.: MB230037
Modified Article: FEELER - OVERFLOW		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384987	B2234498	FEELER - OVERFLOW	1-1	X/X	55	15	
B2234498	D0094407	FEELER - OVERFLOW	1-1	X/O		*	

*: New index

RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Aficio MP C2500 LANIER C2500 Gestetner C2500 infotec: ISC 2525	220-240V/50Hz,60Hz	Asia, etc.	B230-29	L3677220607
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-19	L3686100001
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-21	L3677200057
Aficio MP C2500	220-240V/50Hz,60Hz	Asia, etc.	B230-28	L3677200066
Aficio MP C3000 LANIER C3000Gestetner C3000 infotec: ISC 3030	220-240V/50Hz,60Hz	Asia, etc.	B237-29	L3777220099
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-19	L3786300001
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-21	L3786100001
Aficio MP C3000	220-240V/50Hz,60Hz	Asia, etc.	B237-28	L3777200010

Model: Model AT-C1		Date: 28-May-08	No.: MB230038
Modified Article: PAPER TRAY:NO.1:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2232850	B2232851	PAPER TRAY:NO.1:ASS'Y	1-1	XO	27	*	
B2232851	D0292850	PAPER TRAY:NO.1:ASS'Y	1-1	O/O			
B2232900	B2232901	PAPER TRAY:NO.2:ASS'Y	1-1	X/O	29	*	
B2232901	D0292900	PAPER TRAY:NO.2:ASS'Y	1-1	O/O			

Model: AT-C1		Date: 5-Jun-08	No.: MB230039
Modified Article: DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y		Prepared by: N. Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2371041	B2371042	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	1 - 1	O/O	67	*	
B2371042	B2371043	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	0 - 1	O/O			

Reissued: 4-Jul-08

Model: Model AT-C1	Date: 11-Jun-08	No.: MB230040a
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MB Reissue

The items in ***Bold italics*** were corrected or added.

Modified Article: PCU:AP:COLOR:EXP:ASS'Y		Prepared by: N. Yoshida
From: 2nd Tech. Support Sec. Service Support Dept.		
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2232043	B2232027	PCU:AP:COLOR:EXP:ASS'Y	1-1	O/O			
B2232044	B2232027	PCU:AP:COLOR:EXP:ASS'Y	1-1	O/O			
B2232045	B2232027	PCU:AP:COLOR:EXP:ASS'Y	1-1	O/O			
	<i>GA003030</i>	<i>DECAL:SHIELDING PLATE:DISPLAY:Y</i>					*
	<i>GA003031</i>	<i>DECAL:SHIELDING PLATE:DISPLAY:M</i>					*
	<i>GA003032</i>	<i>DECAL:SHIELDING PLATE:DISPLAY:C</i>					*

Change/Reason: To standardize P/N for each color PCU (CMY color) without the decals.

NOTE : * Each decal for CMY colors was added as a service part.

Model: Model AT-C1		Date: 11-Jun-08	No.: MB230041
Modified Article: PCB:SYNC DETECTOR BOARD:LENGTHWISE		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2385144	B2235144	PCB:SYNC DETECTOR BOARD:LENGTHWISE					
B2235144	B2235146	PCB:SYNC DETECTOR BOARD:LENGTHWISE		O/O			

Model: Model AT-C1		Date: 13-Jun-08	No.: MB230042
Modified Article: DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2371041	B2371042	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	1-1	O/O	67	*	
B2371042	B2371043	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	1-1	O/O			

Model: At-C1		Date: 27-Jun-08	No.: MB230043
Modified Article: by-pass tray: stepper motor		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2384720	B2384725	STEPPER MOTOR: ASS'Y	1	X/O	71	12	

Model: Model AT-C1		Date:	No.44
Modified Article: Laser Optics Housing Unit		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The items in bold italics have been corrected.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2381854	B2381855	Laser Optics Housing Unit	1-1	X/O	25	*	

Model: Model AT-C1		Date: 29-Jul-08	No.: MB230045
Modified Article: LCD-TFT		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The items and description in ***bold italics*** were added.

part number	Description	Q'ty	Int	Page	Index	Note
B2231485	LCD:TFT:W-VGA:TM <i>for EU, TWN, CHI and KOR</i>	1		17	28	
B2231489	<i>LCD:TFT:W-VGA:SH for AA</i>	1		17	28	
<i>B2231498</i>	<i>LCD:TFT:W-VGA:MV for US</i>					

Model: Model AT-C1		Date: 9-Sep-08	No.: MB230046
Modified Article: COVER:INNER BACK:MIDDLE:EU		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231263	B2241263	COVER:INNER BACK:MIDDLE:EU	1-1	X/O	13	18	
B2381352	B2371352	SCANNER COVER - LEFT EU	0-1	X/O	13	11	
B2381354	B2371354	SCANNER COVER - RIGHT EU	0-1	X/O	13	15	
B2381367	B2371367	SCANNER COVER - REAR EU	0-1	X/O	13	14	
B2381397	B2371397	COVER - FRONT RIGHT EU	0-1	X/O	15	8	
B2371594	B2371594	SCANNER COVER - FRONT LOWER EU	0-1	X/O	13	8	
B2381360	B2371360	COVER - UPPER EU	1-1	X/O	13	6	
B2381363	B2371363	COVER - INNER BACK EU	1-1	X/O	13	17	
B2381384	B2371384	COVER - LEFT EU	1-1	X/O	11	3	
B2381393	B2371393	COVER - REAR EU	1-1	X/O	11	17	

Model: Model AT-C1		Date: 10-Nov-08	No.: MB230047
Modified Article: INTERMEDIATE TRANSFER SECTION		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2236024	B2236028	CLEANING UNIT: INTERMEDIATE TRANSFER:ASS'Y	0-1	1-1		O/O	
B2236032	B2236036	INTERMEDIATE TRANSFER SECTION: SERVICE PARTS:C1	0-1	1-1		O/O	

NOTE: Refer to MB230015

Model: Model AT-C1		Date: 21-Nov-08	No.: MB230048
Modified Article: Operation panel		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
B2371411	B2371421	Operation Panel NA	1	X/O	17	*
B2371412	B2371422	Operation Panel EU Ass'y	1	X/O	17	*
B2371413	B2371423	Operation Panel AA	1	X/O	17	*
B2371415	B2371425	Operation Panel TWN	1	X/O	17	*
B2371416	B2371426	Operation Panel CHN	1	X/O	17	*
B2371418	B2371428	Operation Panel KOR	1	X/O	17	*
B2231494	B2231484	TOUCH PANEL:WVGA:F-ACF	1	X/O	17	31

Change: The material of the conductive adhesive used for the FPC (Flexible Printed Circuits) was changed to one with a higher connection reliability.

Reason: To improve the reliability of FPC connection.

Model: Model AT-C1		Date: 29-Jan-09	No.: MB230049
Modified Article: ICs on Boards		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: The following parts numbers were changed.

Reason: Vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076450	14076925	MOTOR CONTROL IC:SLA7072MRF	1	O/O	119	149	
14076476	14076928	MOTOR CONTROL IC:SLA7070MRF	1	O/O	119	150	
14076477	14076929	MOTOR CONTROL IC:SLA7071MRF	1	O/O	119	151	

Reissued:18-Feb-09

Model: Model AT-C1	Date: 06-Feb-09	No.: MB230050a
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MB REISSUE

- The areas in ***bold italics*** were corrected or added.
- The areas ~~crossed out~~ were already issued in another MB.

Modified Article: Operation Panel Key Top		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☒ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>B2381575</i>	<i>B2231532</i>	<i>KEYTOP:SCANNER:NA</i>	<i>1</i>	<i>X/O</i>	<i>17</i>	<i>1</i>	
<i>B2381581</i>	<i>B2231538</i>	<i>KEYTOP:SCANNER:EU</i>	<i>1</i>	<i>X/O</i>	<i>17</i>	<i>1</i>	
<i>B2381508</i>	<i>B2231521</i>	<i>KEYTOP:10KEY</i>	<i>1</i>	<i>X/O</i>	<i>17</i>	<i>16</i>	
<i>B2381574</i>	<i>B2231531</i>	<i>KEYTOP:PRINTER:NA</i>	<i>1</i>	<i>X/O</i>	<i>17</i>	<i>2</i>	
<i>B2381580</i>	<i>B2231537</i>	<i>KEYTOP:PRINTER:EU</i>	<i>1</i>	<i>X/O</i>	<i>17</i>	<i>2</i>	
B2381505	B2231520	KEYTOP CLEAR/STOP	1	X/O	19	20	
B2381584	B2231541	KEYTOP 10KEY AA	1	X/O	19	21	
B2381572	B2231529	KEYTOP DOC NA	1	X/O	19	33	
B2381578	B2231535	KEYTOP:DOC:EU	1	X/O	19	33	
B2381571	B2231528	KEYTOP COPY NA	1	X/O	19	34	
B2381577	B2231534	KEYTOP:COPY:EU	1	X/O	19	34	

Change: The ink used to print onto the key top surfaces was changed.

Reason: To further increase its resistance to rubbing.

Model: Model AT-C1		Date: 16-Feb-09	No.: MB230051
Modified Article: DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2371043	B2371044	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	1 - 1	X/O			

See MB230039 for previous information.



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model AT-C1	B230	200903		B2381384	B2371384	COVER - LEFT EU	1	1	X/O		11	3					V0803352
Model AT-C1	B230	200903		B2381393	B2371393	COVER - REAR EU	1	1	X/O		11	17					V0803352
Model AT-C1	B237	200903		B2381384	B2371384	COVER - LEFT EU	1	1	X/O		11	3					V0803352
Model AT-C1	B237	200903		B2381393	B2371393	COVER - REAR EU	1	1	X/O		11	17					V0803352
Model AT-C1	B230	200903		B2381360	B2371360	COVER - UPPER EU	1	1	X/O		13	6					V0803352
Model AT-C1	B237	200903		B2381360	B2371360	COVER - UPPER EU	1	1	X/O		13	6					V0803352
Model AT-C1	B230	200903			B2374057	FUSING UNIT:TWN:SUB-ASS'Y	0	1			46	*			Y		V0804296
Model AT-C1	B237	200903			B2374057	FUSING UNIT:TWN:SUB-ASS'Y	0	1			46	*			Y		V0804296



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AT-C1	B230	200905			B2381092	GUIDE PLATE:SCANNER UNIT:LEFT	0	1			18	18			Y		V0803564
AT-C1	B285	200905			B2381092	GUIDE PLATE:SCANNER UNIT:LEFT	0	1			18	18			Y		V0803564
AT-C1	B230	200905			B2233222	TUBE:TONER SUPPLY:BK	0	1			44	12					V0900116
AT-C1	B237	200905			B2233222	TUBE:TONER SUPPLY:BK	0	1			44	12					V0900116
AT-C1	B230	200905			B2233223	TUBE:TONER SUPPLY:Y	0	1			44	12					V0900116
AT-C1	B237	200905			B2233223	TUBE:TONER SUPPLY:Y	0	1			44	12					V0900116
AT-C1	B230	200905			B2233224	TUBE:TONER SUPPLY:C	0	1			44	12					V0900116
AT-C1	B237	200905			B2233224	TUBE:TONER SUPPLY:C	0	1			44	12					V0900116
AT-C1	B230	200905			B2233225	TUBE:TONER SUPPLY:M	0	1			44	12					V0900116
AT-C1	B237	200905			B2233225	TUBE:TONER SUPPLY:M	0	1			44	12					V0900116
AT-C1	B230	200905			AA066374	SPRING:STRIPPER PLATE	0	1			50	20					V0900408
AT-C1	B237	200905			AA066374	SPRING:STRIPPER PLATE	0	1			50	20					V0900408
AT-C1	B230	200905			B2308481	DECAL:CHINA ENERGY LABEL:B23021	0	1			122	13					V0900247
AT-C1	B237	200905			B2378481	DECAL:CHINA ENERGY LABEL:B23721	0	1			122	13					V0900247



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	200906		B7894843	D3664843	COVER:PAPER FEED	1	1	X/O		5	3					V0900701	9010436
AT-C1	B237	200906		B7894843	D3664843	COVER:PAPER FEED	1	1	X/O		5	3					V0900701	9010436
AT-C1	B285	200906		B7894843	D3664843	COVER:PAPER FEED	1	1	X/O		5	3					V0900701	9010436
AT-C1	D042	200906		B7894843	D3664843	COVER:PAPER FEED	1	1	X/O		5	3					V0900701	9010436
AT-C1	B230	200906		B2374053	B2374062	FUSING UNIT:NA:MAINTENANCE	1	1	O/O		49	*					V0900517	
AT-C1	B237	200906		B2374053	B2374062	FUSING UNIT:NA:MAINTENANCE	1	1	O/O		49	*					V0900517	
AT-C1	D042	200906		B2374053	B2374062	FUSING UNIT:NA:MAINTENANCE	1	1	O/O		49	*					V0900517	





Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model AT-C1	B230	200906		B2315781	B2315782	PCB:AT-C1A:SERVICE:ASSY	1	1	O/O		83	8						
Model AT-C1	B237	200906		B2385781	B2385782	PCB:AT-C1B:SERVICE:ASSY	1	1	O/O		83	8						



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	200908		B2374054	B2374063	FUSING UNIT:EU:MAINTENANCE	1	1	O/O		49		*				V0900517	



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	200909		B2371043	B2371044	DRIVE UNIT:DRUM:DEVELOPMENT:EXP:ASS'Y	1	1	X/O		67	*		O/O			V0802385	8050486



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	200912		B2232016	B2232058	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	6					V0902109	9070923
AT-C1	B237	200912		B2232016	B2232058	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	6					V0902109	9070923



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		31	18					V0903189	9111023
AT-C1	B237	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		31	18					V0903189	9111023
AT-C1	D042	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		31	18					V0903189	9111023
AT-C1	B230	201001		B2232017	B2232217	PCU - MAGENTA	1	1	O/O		47	6					V0902594	
AT-C1	B237	201001		B2232017	B2232217	PCU - MAGENTA	1	1	O/O		47	6					V0902594	
AT-C1	D042	201001		B2232017	B2232217	PCU - MAGENTA	1	1	O/O		47	6					V0902594	
AT-C1	B230	201001		B2232018	B2232218	PCU - CYAN	1	1	O/O		47	6					V0902594	
AT-C1	B237	201001		B2232018	B2232218	PCU - CYAN	1	1	O/O		47	6					V0902594	
AT-C1	D042	201001		B2232018	B2232218	PCU - CYAN	1	1	O/O		47	6					V0902594	
AT-C1	B230	201001		B2232019	B2232219	PCU - YELLOW	1	1	O/O		47	6					V0902594	
AT-C1	B237	201001		B2232019	B2232219	PCU - YELLOW	1	1	O/O		47	6					V0902594	
AT-C1	D042	201001		B2232019	B2232219	PCU - YELLOW	1	1	O/O		47	6					V0902594	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201002		B2382520	B2382515	PAPER FEED UNIT:ASS'Y	2	2	X/O		31	*					V0903189	9111023
AT-C1	B237	201002		B2382520	B2382515	PAPER FEED UNIT:ASS'Y	2	2	X/O		31	*					V0903189	9111023
AT-C1	D042	201002		B2382520	B2382515	PAPER FEED UNIT:ASS'Y	2	2	X/O		31	*					V0903189	9111023



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201003		B2236028	B2236029	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		47	3					V1000055	9120923
AT-C1	B237	201003		B2236028	B2236029	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		47	3					V1000055	9120923
AT-C1	D042	201003		B2236028	B2236029	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		47	3					V1000055	9120923



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201004			D0296197	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	15			Y		V1000055	9120923
AT-C1	B237	201004			D0296197	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	15			Y		V1000055	9120923
AT-C1	D042	201004			D0296197	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	15			Y		V1000055	9120923



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201006			B2232760	HOUSING:PAPER FEED UNIT	0	1			31	37			RB230064		V1000910	



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201007		B2236036	B2236037	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	X/O		47	5					V1000156	
AT-C1	B237	201007		B2236036	B2236037	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	X/O		47	5					V1000156	
AT-C1	D042	201007		B2236036	B2236037	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	X/O		47	5					V1000156	



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201004	Cancel		D029619Z	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	45			No	This information was incorrect.	V4000055	9120923
AT-C1	B23Z	201004	Cancel		D029619Z	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	45			No	This information was incorrect.	V4000055	9120923
AT-C1	D042	201004	Cancel		D029619Z	GROUND PLATE:BRUSH ROLLER:BELT CLEANING	0	1	X/O		47	45			No	This information was incorrect.	V4000055	9120923

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201010		B2233201	B2233251	PUMP UNIT-BK-ASS'Y	1	1	X/O		45	5					V1001728	10070493
AT-C1	B237	201010		B2233201	B2233251	PUMP UNIT-BK-ASS'Y	1	1	X/O		45	5					V1001728	10070493
AT-C1	D042	201010		B2233201	B2233251	PUMP UNIT-BK-ASS'Y	1	1	X/O		45	5					V1001728	10070493
AT-C1	B230	201010		B2233204	B2233254	PUMP UNIT-M-ASS'Y	1	1	X/O		45	6					V1001728	10070493
AT-C1	B237	201010		B2233204	B2233254	PUMP UNIT-M-ASS'Y	1	1	X/O		45	6					V1001728	10070493
AT-C1	D042	201010		B2233204	B2233254	PUMP UNIT-M-ASS'Y	1	1	X/O		45	6					V1001728	10070493
AT-C1	B230	201010		B2233203	B2233253	PUMP UNIT-C-ASS'Y	1	1	X/O		45	7					V1001728	10070493
AT-C1	B237	201010		B2233203	B2233253	PUMP UNIT-C-ASS'Y	1	1	X/O		45	7					V1001728	10070493
AT-C1	D042	201010		B2233203	B2233253	PUMP UNIT-C-ASS'Y	1	1	X/O		45	7					V1001728	10070493
AT-C1	B230	201010		B2233202	B2233252	PUMP UNIT-Y-ASS'Y	1	1	X/O		45	8					V1001728	10070493
AT-C1	B237	201010		B2233202	B2233252	PUMP UNIT-Y-ASS'Y	1	1	X/O		45	8					V1001728	10070493
AT-C1	D042	201010		B2233202	B2233252	PUMP UNIT-Y-ASS'Y	1	1	X/O		45	8					V1001728	10070493

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		23	7					V1001619	10070454
AT-C1	B237	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		23	7					V1001619	10070454
AT-C1	D042	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		23	7					V1001619	10070454
AT-C1	B230	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		25	3					V1002350	
AT-C1	B237	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		25	3					V1002350	
AT-C1	D042	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		25	3					V1002350	
AT-C1	B230	201011		B2381855	B2381858	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	O/O		25	*					V1000522	
AT-C1	B237	201011		B2381855	B2381858	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	O/O		25	*					V1000522	
AT-C1	D042	201011		B2381855	B2381858	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	O/O		25	*					V1000522	



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201101		B2381858	B2381859	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	X/O		25	*					V1002735	
AT-C1	B237	201101		B2381858	B2381859	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	X/O		25	*					V1002735	
AT-C1	D042	201101		B2381858	B2381859	IMAGE FORMING SECTION:SERVICE PARTS:C1:ASS'Y	1	1	X/O		25	*					V1002735	



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		31	4					V1002614	10101257
AT-C1	B237	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		31	4					V1002614	10101257
AT-C1	D042	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		31	4					V1002614	10101257



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201106		B2234432	B2234493	SHAFT:PRESSURE:AUXILIARY	2	2	O/O		55	4					V1100366	
AT-C1	B237	201106		B2234432	B2234493	SHAFT:PRESSURE:AUXILIARY	2	2	O/O		55	4					V1100366	
AT-C1	D042	201106		B2234432	B2234493	SHAFT:PRESSURE:AUXILIARY	2	2	O/O		55	4					V1100366	



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	16					V1100517	
AT-C1	B237	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	16					V1100517	
AT-C1	D042	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	16					V1100517	



Part Change Information List

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		67	4					V1100733	10110720
AT-C1	B237	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		67	4					V1100733	10110720
AT-C1	D042	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		67	4					V1100733	10110720



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		69	7					V1002849	
AT-C1	B237	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		69	7					V1002849	
AT-C1	D042	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		69	7					V1002849	



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201110		B2371422	B2371432	OPERATION SUB-UNIT:AT-C1:EU:ASSY	1	1	X/O		17	*					V1101583	11051442
AT-C1	B237	201110		B2371422	B2371432	OPERATION SUB-UNIT:AT-C1:EU:ASSY	1	1	X/O		17	*					V1101583	11051442
AT-C1	D042	201110		B2371422	B2371432	OPERATION SUB-UNIT:AT-C1:EU:ASSY	1	1	X/O		17	*					V1101583	11051442



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201111		B2231541	R7241541	KEYTOP:10KEY-SERVICE:AA	1	1	O/O		17	16					V1101088	11041262
AT-C1	B237	201111		B2231541	R7241541	KEYTOP:10KEY-SERVICE:AA	1	1	O/O		17	16					V1101088	11041262
AT-C1	D042	201111		B2231541	R7241541	KEYTOP:10KEY-SERVICE:AA	1	1	O/O		17	16					V1101088	11041262



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201112		B2385369	D0255214	HARNESS:SIO:LAMP	1	1	O/O		19	14					V0803984	08071247
AT-C1	B237	201112		B2385369	D0255214	HARNESS:SIO:LAMP	1	1	O/O		19	14					V0803984	08071247
AT-C1	D042	201112		B2385369	D0255214	HARNESS:SIO:LAMP	1	1	O/O		19	14					V0803984	08071247



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201201		B2231485	B2231489	LCD - TFT W-VGA SH	1	1	X/O		17	28					V1101583	11051442
AT-C1	B237	201201		B2231485	B2231489	LCD - TFT W-VGA SH	1	1	X/O		17	28					V1101583	11051442
AT-C1	D042	201201		B2231485	B2231489	LCD - TFT W-VGA SH	1	1	X/O		17	28					V1101583	11051442



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201202		B2374502	B2384501	DUPLEX UNIT:DOM:ASS'Y	2	2	O/O		57	*					V1102825	
AT-C1	B237	201202		B2374502	B2384501	DUPLEX UNIT:DOM:ASS'Y	2	2	O/O		57	*					V1102825	
AT-C1	D042	201202		B2374502	B2384501	DUPLEX UNIT:DOM:ASS'Y	1	1	O/O		57	*					V1102825	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201211		B2232042	B2242042	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	B237	201211		B2232042	B2242042	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	D042	201211		B2232042	B2242042	PCU:AP:BK:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	B230	201211		B2232027	B2242027	PCU:AP:COLOR:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	B237	201211		B2232027	B2242027	PCU:AP:COLOR:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	D042	201211		B2232027	B2242027	PCU:AP:COLOR:EXP:ASS'Y	1	1	O/O		47	4			RB222078		V1102559	
AT-C1	B230	201211		B2232217	B2242217	PCU:AP:M:EXP:ASS'Y	1	1	O/O		47	6					V1102559	
AT-C1	B237	201211		B2232217	B2242217	PCU:AP:M:EXP:ASS'Y	1	1	O/O		47	6					V1102559	
AT-C1	D042	201211		B2232217	B2242217	PCU:AP:M:EXP:ASS'Y	1	1	O/O		47	6					V1102559	



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1	B230	201212		B2236029	B2236039	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O		47	3					V1201249	
AT-C1	B237	201212		B2236029	B2236039	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O		47	3					V1201249	
AT-C1	D042	201212		B2236029	B2236039	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O		47	3					V1201249	
AT-C1	B230	201212		B2236037	B2236042	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	O/O		47	5					V1201249	
AT-C1	B237	201212		B2236037	B2236042	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	O/O		47	5					V1201249	
AT-C1	D042	201212		B2236037	B2236042	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	O/O		47	5					V1201249	



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201305		B2236042	B2236043	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	X/O		47	5					V1301337	13021059
AT-C1	B237	201305		B2236042	B2236043	INTERMEDIATE TRANSFER SECTION:SERVICE PARTS:C1	1	1	X/O		47	5					V1301337	13021059



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201307		B2381795	D1051795	EXPOSURE GLASS:DOCUMENT FEEDER	1	1	O/O		19	2					V1203831	12112447
AT-C1	B237	201307		B2381795	D1051795	EXPOSURE GLASS:DOCUMENT FEEDER	1	1	O/O		19	2					V1203831	12112447
AT-C1	D042	201307		B2381795	D1051795	EXPOSURE GLASS:DOCUMENT FEEDER	1	1	O/O		19	2					V1203831	12112447



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		75	10				V1301121	
AT-C1	B237	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		75	10				V1301121	
AT-C1	D042	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		75	10				V1301121	
AT-C1	B230	201311		B2233043	B2233044	DEVELOPMENT UNIT:Y:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AT-C1	B230	201311		B2233023	B2233024	DEVELOPMENT UNIT:M:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AT-C1	B237	201311		B2233043	B2233044	DEVELOPMENT UNIT:Y:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AT-C1	B237	201311		B2233023	B2233024	DEVELOPMENT UNIT:M:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AT-C1	D042	201311		B2233043	B2233044	DEVELOPMENT UNIT:Y:EXP:ASS'Y	1	1	O/O		157	2				V1302762	
AT-C1	D042	201311		B2233023	B2233024	DEVELOPMENT UNIT:M:EXP:ASS'Y	1	1	O/O		157	2				V1302762	



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201312		B2233013	B2233014	DEVELOPMENT UNIT:BK:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	B237	201312		B2233013	B2233014	DEVELOPMENT UNIT:BK:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	D042	201312		B2233013	B2233014	DEVELOPMENT UNIT:BK:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	B230	201312		B2233033	B2233034	DEVELOPMENT UNIT:C:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	B237	201312		B2233033	B2233034	DEVELOPMENT UNIT:C:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	D042	201312		B2233033	B2233034	DEVELOPMENT UNIT:C:EXP:ASS'Y	1	1	O/O		47	2					V1302762	
AT-C1	B230	201312		B2232219	B2232229	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		47	6					V1302762	
AT-C1	B237	201312		B2232219	B2232229	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		47	6					V1302762	
AT-C1	D042	201312		B2232219	B2232229	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		47	6					V1302762	



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201401		B2232218	B2232228	PCU:AP:C:EXP:ASS'Y	1	1	O/O		47	6					V1302762	
AT-C1	B237	201401		B2232218	B2232228	PCU:AP:C:EXP:ASS'Y	1	1	O/O		47	6					V1302762	
AT-C1	D042	201401		B2232218	B2232228	PCU:AP:C:EXP:ASS'Y	1	1	O/O		47	6					V1302762	



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201408		B2381859	B2381863	IMAGE FORMING SECTION:SERVICE PARTS:C1:N:ASS'Y	1	1	X/O		25	*					V1401802	
AT-C1	B237	201408		B2381859	B2381863	IMAGE FORMING SECTION:SERVICE PARTS:C1:N:ASS'Y	1	1	X/O		25	*					V1401802	
AT-C1 MB&R	B285	201408		B2381859	B2381863	IMAGE FORMING SECTION:SERVICE PARTS:C1:N:ASS'Y	1	1	X/O		25	*					V1401802	
AT-C1	D042	201408		B2381859	B2381863	IMAGE FORMING SECTION:SERVICE PARTS:C1:N:ASS'Y	1	1	X/O		25	*					V1401802	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201501			11034658	CONNECTOR:2-292377-0	0	1							Y		V1403006	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	D042	201503		B2381384	B2371384	COVER - LEFT EU	1	1	O/O	N	11	3					V1500704	
AT-C1	D042	201503		B2381393	B2371393	COVER - REAR EU	1	1	O/O	N	11	17					V1500704	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	D042	201504		B2231254	B2241257	COVER:FRONT:COLLECTION BOTTLE	1	1	O/O	N	11	5					V1500810	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201505		B2236146	D0296146	RAIL:RIGHT:C2	1	1	X/O	N	79	4					V1501370	12020706
AT-C1	B237	201505		B2236146	D0296146	RAIL:RIGHT:C2	1	1	X/O	N	79	4					V1501370	12020706
AT-C1	D042	201505		B2236146	D0296146	RAIL:RIGHT:C2	1	1	X/O	N	79	4					V1501370	12020706



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201508			B2384261	FUSING COVER:LOWER:ASS'Y	1	1		N					Y		V1502242	
AT-C1	B237	201508			B2384261	FUSING COVER:LOWER:ASS'Y	1	1		N					Y		V1502242	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201708		B2236145	D0296145	RAIL:LEFT:C2	1	1	X/O	N	79	5					V1501370	12020706
AT-C1	B237	201708		B2236145	D0296145	RAIL:LEFT:C2	1	1	X/O	N	79	5					V1501370	12020706
AT-C1	D042	201708		B2236145	D0296145	RAIL:LEFT:C2	1	1	X/O	N	79	5					V1501370	12020706



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B237	201805		B7893140	D3663141	REVERSE ROLLER - DRIVE	1	1	X/O	N	11	13				refer to B789	V1702305	
AT-C1	B237	201805		B2475238	B2479101	HDD:PATH2:40GB_CLIP:MASTER:RC	2	2	O/O	N	82	4					V1702208	
AT-C1	B230	201805		B2475227	B2479101	HDD:PATH2:40GB_CLIP:MASTER:RC	2	2	O/O	N	83	4			Y		V1702208	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1	B230	201809		AA082145A	AA082104A	BUSHING - 8X12X7	2	2	O/O	N	41	27	A		Y		V1603037	
AT-C1	B237	201809		AA082145A	AA082104A	BUSHING - 8X12X7	2	2	O/O	N	41	27	A		Y		V1603037	
AT-C1	D042	201809		AA082145A	AA082104A	BUSHING - 8X12X7	2	2	O/O	N	41	27	A		Y		V1603037	
AT-C1	B230	201809		B2236306	D0296306	LEVER:RELEASE	3	3	O/O	N	41	10	A		Y		V1603037	0
AT-C1	B237	201809		B2236306	D0296306	LEVER:RELEASE	3	3	O/O	N	41	10	A		Y		V1603037	0
AT-C1	D042	201809		B2236306	D0296306	LEVER:RELEASE	3	3	O/O	N	41	10	A		Y		V1603614	0

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C1 EFI	D021	201811		B2236306	D0296306	LEVER:RELEASE	3	3	O/O	N	41	10	A				V1603037	