

Model: Alex-C1b MS		Date: 29-Feb-08	No.: MD009001
Modified Article: Controller/BICU		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Part number	Old Description	New Description	Q'ty	Page	Index	Note
D0125711	Controller Board	Controller Board - MS - 50CPM	1-1	107	19	
D0125721	Controller Board	Controller Board - MS - 40CPM	1-1	107	19	
D0135711	Controller Board - CS	Controller Board - CS - 50CPM	1-1	107	19	
D0135721	Controller Board - CS	Controller Board - CS - 40CPM	1-1	107	19	
D0095136	BICU Board	BICU Board - MS - 50CPM	1-1	105	6	
D0095137	BICU Board	BICU Board - MS - 40CPM	1-1	105	6	
D0115126	BICU Board - CS	BICU Board - CS - 50CPM	1-1	105	6	
D0115127	BICU Board - CS	BICU Board - CS - 40CPM	1-1	105	6	

Change: The descriptions (names) of these parts were changed.

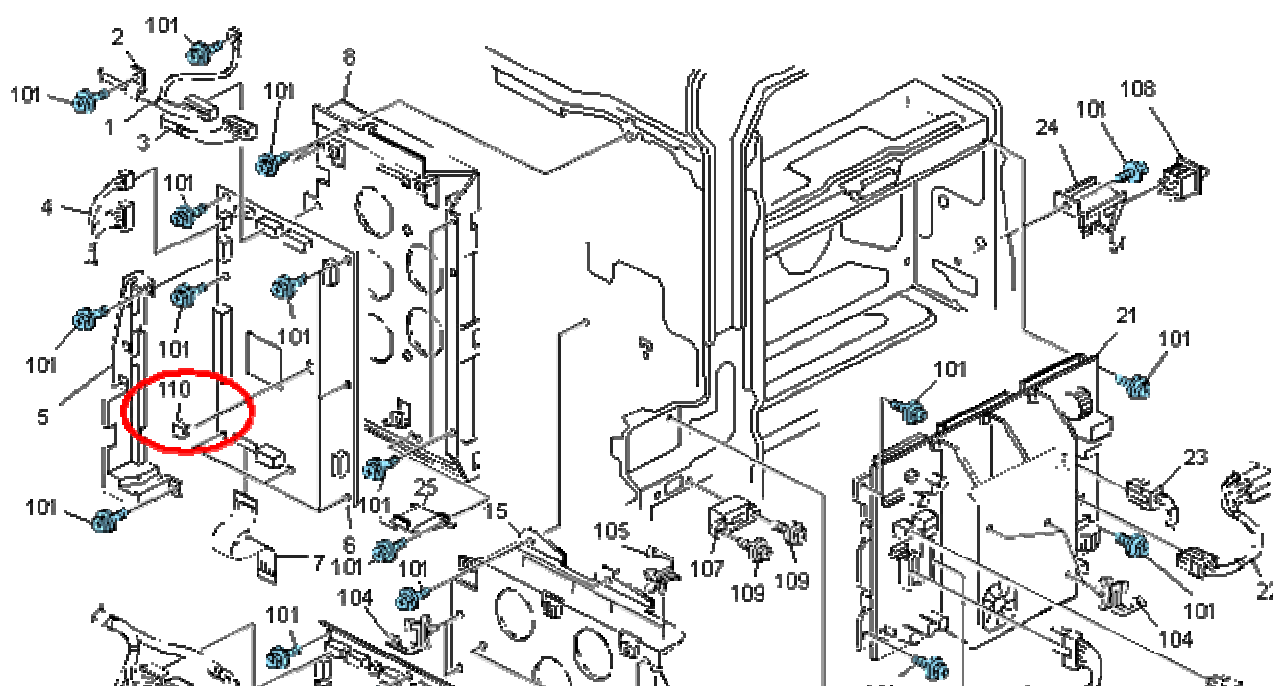
Reason: To make it clear which board is for which model.

Model: Alex-C1b MS		Date: 7-May-08	No.: MD009002
Modified Article: NVRAM on BICU		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
14076362	EEPROM:BR24I64-W	1	-	105	110	

Change/ Reason:

The part number and index in the tables were corrected.



Model: Alex-C1 MS/CS		Date: 15-May-08	No.: MD009003
Modified Article: Tension Spring		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D009 4579	D0094522	Tension Spring –Duplex Gate	1-1	X/O	79	13	

Change: The tension of the spring was changed.

Reason: To minimize the sound made by the duplex gate when it moves.

Model: Alex-C1		Date: 21-May-08	No.: MD009004
Modified Article: Stepper Motor		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D009 4467	D009 4547	Stepper Motor –DC 5.79W	1-1	X/O	87	24	
D009 4487	D009 4543	Tension Spring – Duplex Gate	2-2	X/O	79	5	

Change:

- 1) The weight of the stepper motor flywheel was decreased.
- 2) The tension of the tension spring was increased.

Reason: To further reduce sound that is produced when the paper is fed out to the tray.

Important: If you replace either of the old parts, make sure to install all the new parts listed above **together as a set.**

Model: Alex-C1		Date: 2-Jun-08	No.: MD009005
Modified Article: Transfer		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093882	D0093883	Frame – Transfer Belt	1-1	X/O	67	16	
D0093936	D0093934	Bias Terminal – Transfer Belt	1-1	X/O	67	6	

Change: The shapes of these parts were changed.

Reason: To eliminate noise from the bias roller and bias terminal.

Important: If you replace either of the old parts, make sure to install all the new parts **together as a set.**

Reissued:15-Sept-11

Model: Alex-C1	Date: 2-Jun-08	No.: MD009006a
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MB Reissue

The items ***in bold italics*** were corrected or added.

Modified Article: Xenon Lamp		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Part number	Description	Q'ty	Page	Index	<i>Target model</i>
D0091840	Xenon Lamp – MS model	1	43	3	<i>AL-C1(Monochrome Scanner model)</i>
B2231840	Xenon Lamp – CS model	1	43	3	<i>AL-C1(Color Scanner model) / AL-C1.5 (AL-C1.5 is only CS model)</i>

Change: The descriptions (names) of these parts were changed.

Reason: To make it clear which lamp is for which model.

Model: Alex-C1		Date: 3-Jun-08	No.: MD009007
Modified Article: Part standardization		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D009 2750	D029 2750	Paper Feed Unit	2-2	O/O	53	*	
B223 2773	D029 2773	Harness – Paper Feed Unit	1-1	O/O	53	3	
B223 2863	D029 2863	Release Shaft	1-1	O/O	51	12	

Change/Reason: Parts standardization.

Model: Alex-C1		Date: 3-Jun-08	No.: MD009008
Modified Article: Bracket for Fusing Exit Sensor		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0094424	D0094408	Bracket – Fusing Exit Sensor	1-1	X/O	87	12	

Change: The shape of above part was changed.

Reason: To improve the reliability.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009009
Modified Article: BICU		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0095136	D0095146	BICU – MS – 50CPM	1-1	X/O	105	6	
D0095137	D0095147	BICU – MS – 40CPM	1-1	X/O	105	6	
D0115126	D0115146	BICU – CS – 50CPM	1-1	X/O	105	6	
D0115127	D0115147	BICU – CS – 40CPM	1-1	X/O	105	6	

Change: The number of resistors on the BICU board was increased.

Reason: To further minimize the effect of electric noise.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009010
Modified Article: Emblem		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
D0096292	Sheet: Emblem: RIC: 40SP	0-1	-	13	12	
D0126292	Sheet: Emblem: RIC: 50SP	0-1	-	13	12	

Change/Reason: New emblems were added for the China model

Model: Alex-C1		Date: 13-Jun-08	No.: MD009011
Modified Article: Controller Board		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0125721	D0125723	Controller Board – MS – 40CPM	1-1	X/O	107	19	
D0135721	D0135723	Controller Board – CS – 40CPM	1-1	X/O	107	19	

Change/Reason: The software was modified.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009012
Modified Article: Mother Board		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0095180	D0095182	Mother Board	1-1	X/O	107	2	

Change: A condenser was added to the motherboard.

Reason: To further minimize the effect of electrical noise on the motherboard.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009013
Modified Article: Pressure spring		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA062299	AA062348	Pressure Spring	1-1	X/O	65	26	

Change: The material of the spring was changed.

Reason: To further strengthen the spring.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009014
Modified Article: Rubber cushion		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA161125	AA161167	Rubber Cushion	2-2	O/O	107	16	

Change/Reason: Vendor change.

Model: Alex-C1		Date: 13-Jun-08	No.: MD009015
Modified Article: HDD		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3625130	M3445130	HDD	1-1	O/O	107	11	

Change/Reason: Vender change.

Model: Alex-C1		Date: 18-Jun-08	No.: MD009016
Modified Article: Stay		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0092625	D0092638	Stay – Paper Dust Removal	1-1	X/O	59	5	

Change: A Mylar was added to the stay.

Reason: To improve the efficiency of paper dust removal.

Model: Alex-C1		Date: 18-Jun-08	No.: MD009017
Modified Article: Development sleeve		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093100	-	Development Sleeve: Alex: Ass'y	1-0	-	63	27	

Change: This part was deleted from service parts.

Reason: The PG (photoconductor gap) is a very sensitive adjustment that requires factory precision.

Important: If the development sleeve needs to be replaced, replace the entire development unit.

Model: Model AL-C1		Date: 18-Jun-08	No.: MD009018
Modified Article: PSU		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D009 5190	AZ240139	Power Supply Unit- 120V	1-1	X/O	105	21	
D009 5191	AZ24 0141	Power Supply Unit- 230V	1-1	X/O	105	21	

Change: The capacity of some of the board's resistors and capacitors was changed.

Reason: To further minimize the effect of electric noise on the PSU.

Model: Alex-C1		Date: 18-Jun-08	No.: MD009019
Modified Article: Sync detector board		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0095320	D0095325	Sync Detector Board	1-1	O/O	49	7	

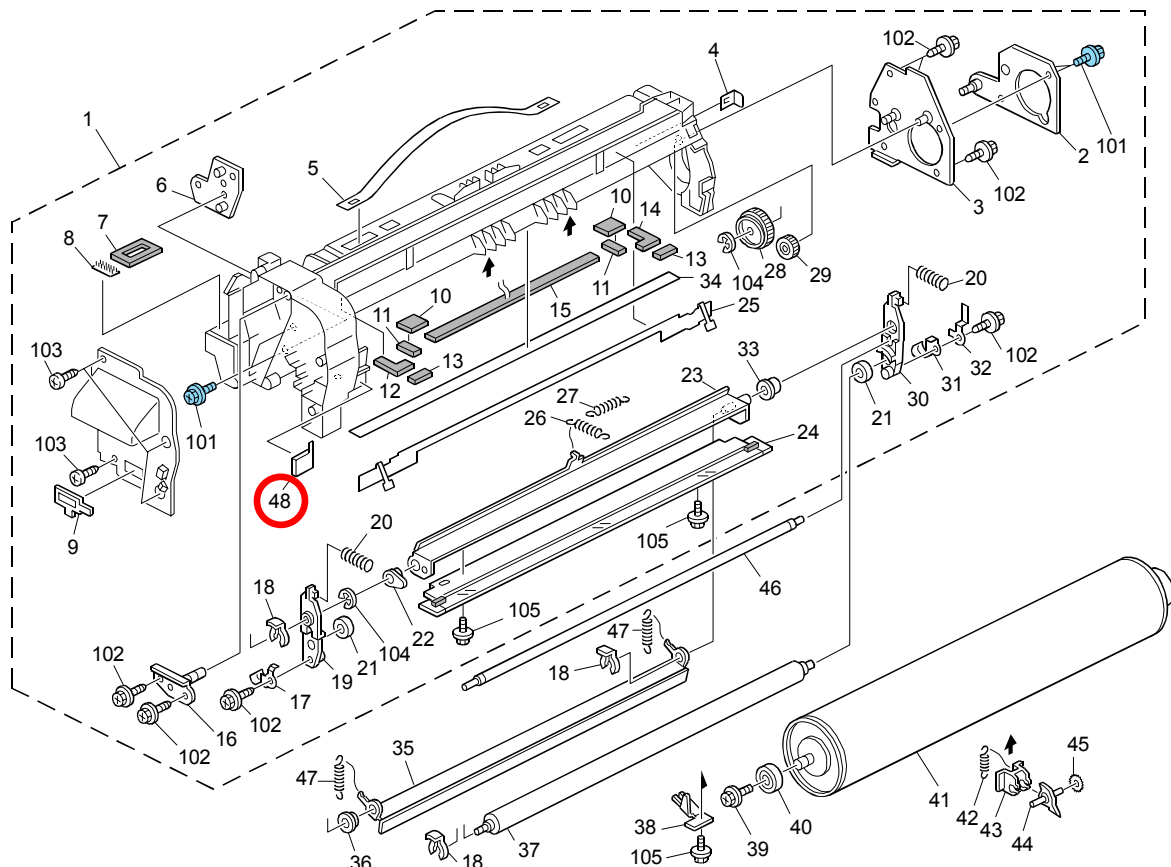
Change/Reason: Vender change

Model: Alex-C1		Date: 23-Jun-08	No.: MD009020
Modified Article: Mylar		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
D0093104	Seal: Level	0-1	-	65	48	

Change: A Mylar was added to the PCDU unit

Reason: To prevent toner scattering from the PCDU unit.

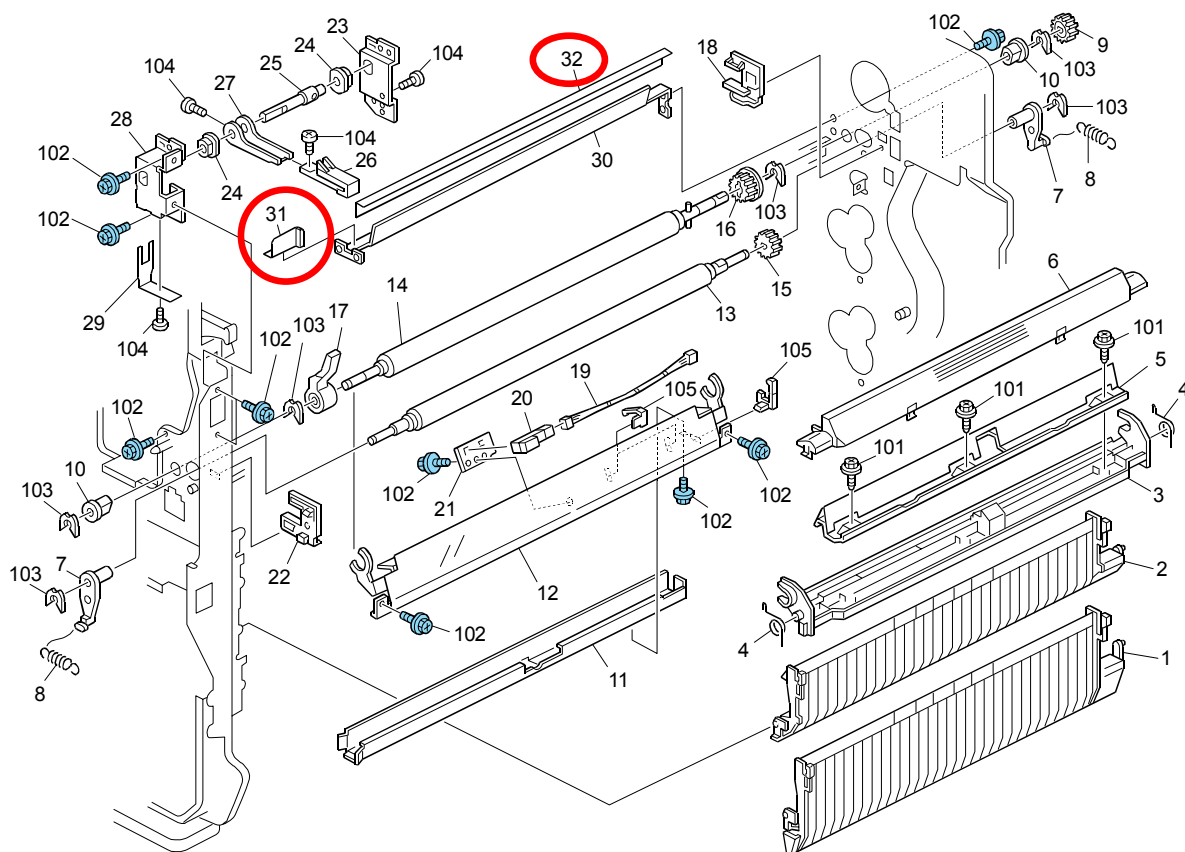


Model: Alex-C1		Date: 23-Jun-08	No.: MD009021
Modified Article: Seal		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
D0093107	Seal: Shielding Plate	0-1	-	59	31	
D0093108	Seal: Guide Plate	0-1	-	59	32	

Change: Some Mylars were added to the PCDU unit

Reason: To prevent toner scattering from the PCDU unit.

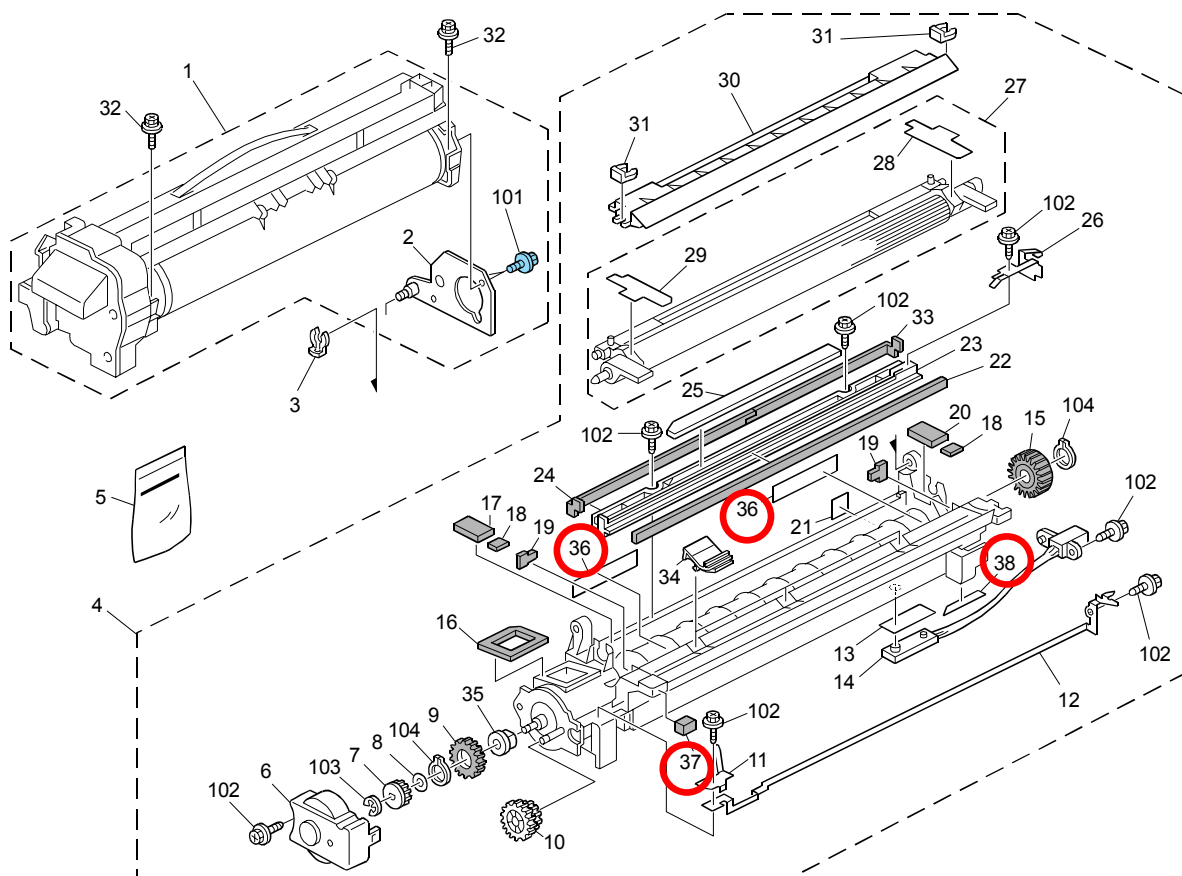


Model: Alex-C1		Date: 23-Jun-08	No.: MD009022
Modified Article: Mylar		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
D0093101	Seal: Development	0-2	-	63	36	
D0093106	Sponge	0-1	-	63	37	
D0093178	Seal: Slide	0-1	-	63	38	

Change: Some Mylars and a sponge were added to the PCDU unit
 A Mylar was added to the bottom of the PCDU unit.

Reason: To prevent toner scattering from the PCDU unit.
 To further reduce noise when the PCDU unit is installed.



Model: Alex-C1		Date: 25-Jun-08	No.: MD009023
Modified Article: Transfer Unit		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093801	D0093804	Transfer Unit	1-1	X/O	67	*	

Change: The shapes of the frame and bias terminal in the transfer unit were changed.

Reason: To eliminate noise from the bias roller and bias terminal.

Model: Alex-C1		Date: 18-Jul-08	No.: MD009024
Modified Article: 1st Carriage		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0091716	D0091715	1 st Carriage Ass'y	1-1	O/O	43	4	

Change/Reason: Parts standardization.

Model: Alex-C1		Date: 23-Jul-08	No.: MD009025
Modified Article: Solenoid		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0094451	D0094430	DC Solenoid – Exit	1-1	X/O	87	1	

Change: The material of the cushion for the solenoid was changed.

Reason: To further minimize noise when the paper is fed.

Model: Alex-C1		Date: 27-Aug-08	No.: MD009026
Modified Article: Harness		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093874	D0093884	Sensor Harness	1-1	X/O	83	20	

Change: The shape of the terminal for the sensor harness was changed.

Reason: To eliminate electrical noise

Model: Alex-C1		Date: 1-Oct-08	No.: MD009027
Modified Article: Stabilizer		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Part number	Old Description	New Description	Page	Index	Note
AZ500070	Stabilizer: T1	Stabilizer - CS	47	8	
AZ500074	Stabilizer -BW	Stabilizer - MS	47	8	

Change: The descriptions (names) of these parts were changed.

Reason: To make it clear which parts are for which model.

Model: Alex-C1		Date: 12-Nov-08	No.: MD009028
Modified Article: 2nd Cleaning Blade		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0092200	D0092105	PCU	1-1	X/O	63	1	
G0652681		Snap Ring – M6	1-0	-	65	18	
AD041105		Cleaning Blade: No.2 Ass'y	1-0	-	65	35	
52031852		Bushing – 6x8x4mm	1-0	-	65	36	
AA062258		Spring: Pressure: Cleaning Blade: No.2	2-0	-	65	47	

Change: The 2nd Cleaning blade was deleted from the PCU.

Reason: Foreign material sometime gets stuck in between the OPC and 2nd cleaning blade, which scratches the surface of the OPC.

Model: Alex-C1		Date: 20-Nov-08	No.: MD009029
Modified Article: Hexagonal Set Screw		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
05730030N	05730030E	Hexagonal Set Screw – M3x3		X/O	75	104	

Change: The surface treatment for the screw was changed.

Reason: To make it easier to remove the screw.

Model: Alex-C1		Date: 3-Dec-08	No.: MD009030
Modified Article: Development unit		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093010	D0092301	Development Unit	1-1	X/O	63	4	

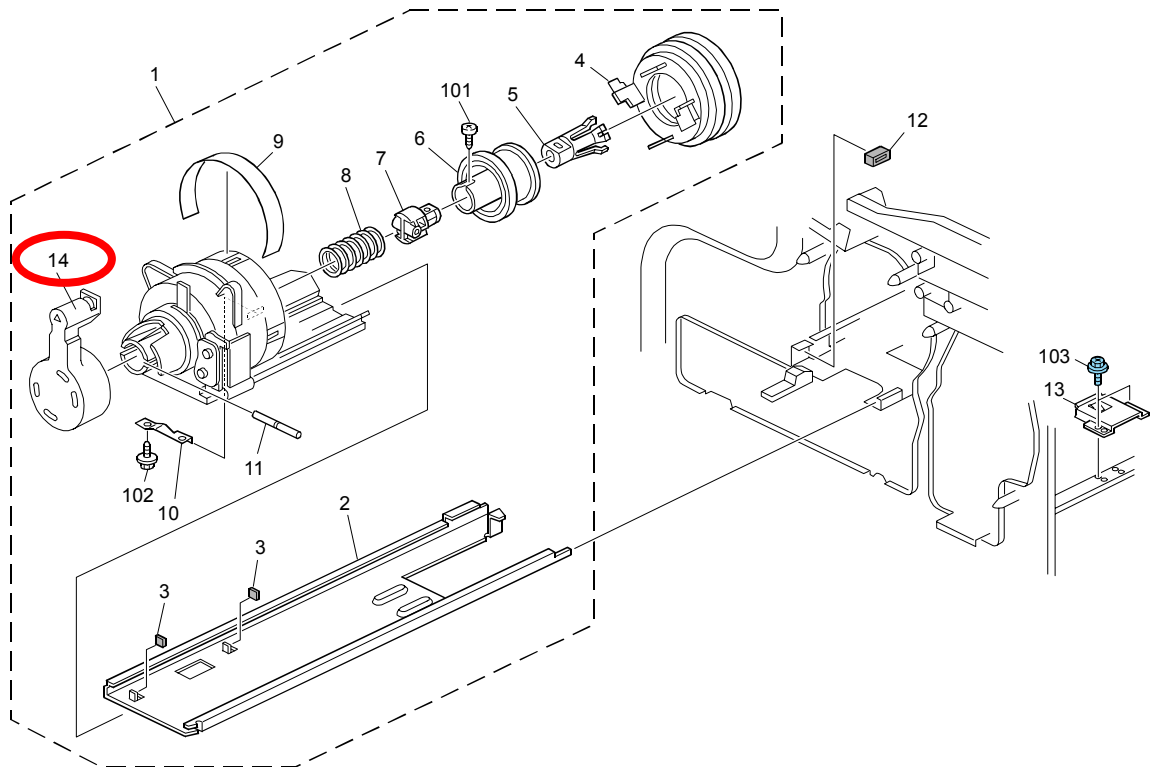
Change: The surface treatment for the development roller was changed.

Reason: To further ensure that toner cannot stick to the development sleeve.

Model: Alex-C1b MS		Date: 6-Jan-09	No.: MD009031
Modified Article: Toner handle		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	D0093264	Cam: handle	0-1	-	61	14	

Change/Reason: This part is added due to a request from the field.



Reissued:12-Feb-09

Model: Alex-C1b MS	Date: 16-Jan-09	No.: MD009032a
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MB Reissue

The items in **bold** were corrected or added.

MB CANCELLATION
MB #MD009032 has been cancelled (see below).

Reason: This content is for the AI-C1 bridge unit, not the mainframe.

Modified Article: Clutch		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB030788	AB030827	Roller Clutch – 32T	1-1	O/O	3	12	

Change/Reason: Vender change.

Model: Alex-C1b MS		Date: 20-Jan-09	No.: MD009033
Modified Article: Controller Board		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0135711	D0135713	Controller Board – CS – 50CPM	1-1	X/O	107	19	

Change/Reason: Software change.

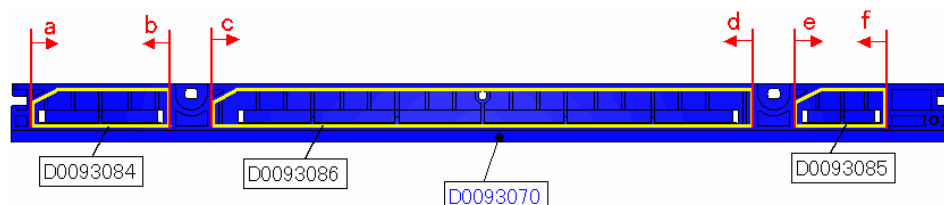
Model: Alex-C1b MS		Date: 28-Jan-09	No.: MD009034
Modified Article: Filter		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093083	D0093086	Development filter	1-1	X/X	63	25	A
D0093150	D0093152	Entrance Seal Ass'y	1-1	X/X	63	30	A
D0093065	D0093070	Upper cover – Development unit	1-1	X/X	63	23	A
	D0093084	Development filter: front	0-1		63	39	A
	D0093085	Development filter: rear	0-1		63	40	A

Change: The shape of the filter and cover were changed.

Reason: To further improve the sealing of the development unit.

Note A: When you replace new parts together as a set, the interchangeability is **X/O**.





Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Alex-C1c CS	D013	200903		A2046700	D0022255	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/S		7	15					V0803271



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AL-C1c CS	D013	200905		B8021767	B8021768	PULLEY:IDLER:DIA16:ASS'Y	1	1	O/O		31	7					V0803360



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1c MS	D012	200906		B8022224	B8022226	GUIDE:REVERSE:OPEN AND CLOSE	1	1	X/O		25	16					V0804196	8101096
AL-C1c MS	D012	200906		B8023234	B8023235	TIMING PULLEY:T33-T24	1	1	X/O		29	11	A		Y		V0803737	8090416
AL-C1c MS	D012	200906		D0125711	D0125731	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107	19					V0804736	8120694
AL-C1c MS	D012	200906		M3445130	M3085130	HDD:80GB:MHZ2080BH:FUJITSU	1	1	O/O		107	11					V0901020	9031090





Part Change Information List

Date: July 31, 2009

Model		Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1c MS		D012	200907			D0091502	COVER:LOWER	0	1			17	38			Y	New Index	V0901578	
AL-C1c MS		D012	200907		D0125711	D0125731	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107	19					V0900234	



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 MS	D009	200908			D0093124	JOINT:DEVELOPMENT SLEEVE	0	1			63	41			Y		V0901840	
AL-C1 MS	D009	200908		D0094166	D0094152	STAY:FUSING SUB-UNIT:FUSING EXIT:PEEN	1	1	X/O		73	15					V0900163	8120581
AL-C1 MS	D009	200908		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		97	22					V0901817	9061159



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 MS	D009	200909		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		97	22					V0901832	
AL-C1 MS	D009	200909		14076850	14077190	CONTROLLER:RB5V871A	1	1	O/O		135	152					V0901352	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 MS	D009	200912		D0091463	D0921483	PCB:ALC1:LCDC:TWN/AA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1 MS	D009	200912		D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	39			Y		V0902935	9110418
AL-C1 MS	D009	200912		D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	40			Y		V0902935	9110418



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 CS	D011	200912		D0091463	D0921483	PCB:ALC1:LCDC:TWN/AA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1 CS	D011	200912		D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	39			Y		V0902935	9110418
AL-C1 CS	D011	200912		D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	40			Y		V0902935	9110418
AL-C1 CS	D011	200912		D0115147	D0115157	PCB:BICU:FCS:AL-C1:40CPM	1	1	X/O		105	6					V0902574	9091030



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1c MS	D012	200912		D0091463	D0921483	PCB:ALC1:LCDC:TWN/AA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1c MS	D012	200912		D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	39			Y		V0902935	9110418
AL-C1c MS	D012	200912		D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	40			Y		V0902935	9110418



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1c CS	D013	200912		D0091463	D0921483	PCB:ALC1:LCDC:TWN/AA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1c CS	D013	200912		D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	39			Y		V0902935	9110418
AL-C1c CS	D013	200912		D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	40			Y		V0902935	9110418
AL-C1c CS	D013	200912		D0115146	D0115156	PCB:BICU:FCS:AL-C1:50CPM	1	1	X/O		105	6					V0902574	9091030
AL-C1c CS	D013	200912		D0115147	D0115157	PCB:BICU:FCS:AL-C1:40CPM	1	1	X/O		105	6					V0902574	9091030



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 MS	D009	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1 MS	D009	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1 CS	D011	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1 CS	D011	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1c MS	D012	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1c MS	D012	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1c CS	D013	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1c CS	D013	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201001		D0091462	D0921482	PCB:ALC1:LCDC:EU:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D011	201001		D0091462	D0921482	PCB:ALC1:LCDC:EU:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D012	201001		D0091462	D0921482	PCB:ALC1:LCDC:EU:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D013	201001		D0091462	D0921482	PCB:ALC1:LCDC:EU:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D009	201001		D0091411	D0091441	OPERATION SUB-UNIT:AL-C1:NA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D011	201001		D0091411	D0091441	OPERATION SUB-UNIT:AL-C1:NA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D012	201001		D0091411	D0091441	OPERATION SUB-UNIT:AL-C1:NA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D013	201001		D0091411	D0091441	OPERATION SUB-UNIT:AL-C1:NA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D009	201001		D0091415	D0091445	OPERATION SUB-UNIT:AL-C1:TWN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D011	201001		D0091415	D0091445	OPERATION SUB-UNIT:AL-C1:TWN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D012	201001		D0091415	D0091445	OPERATION SUB-UNIT:AL-C1:TWN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D013	201001		D0091415	D0091445	OPERATION SUB-UNIT:AL-C1:TWN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D009	201001		D0091416	D0091446	OPERATION SUB-UNIT:AL-C1:CHN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D012	201001		D0091416	D0091446	OPERATION SUB-UNIT:AL-C1:CHN:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D009	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	2	2	X/O		53	20					V0903189	9111023
AL-C1	D011	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	2	2	X/O		53	20					V0903189	9111023
AL-C1	D012	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	2	2	X/O		53	20					V0903189	9111023
AL-C1	D013	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	2	2	X/O		53	20					V0903189	9111023
AL-C1	D009	201001		D0292750	D0092751	PAPER FEED UNIT:ASS'Y	2	2	X/O		53	*					V0903189	9111023
AL-C1	D011	201001		D0292750	D0092751	PAPER FEED UNIT:ASS'Y	2	2	X/O		53	*					V0903189	9111023
AL-C1	D012	201001		D0292750	D0092751	PAPER FEED UNIT:ASS'Y	2	2	X/O		53	*					V0903189	9111023
AL-C1	D013	201001		D0292750	D0092751	PAPER FEED UNIT:ASS'Y	2	2	X/O		53	*					V0903189	9111023



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 MS	D009	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1 MS	D009	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1 CS	D011	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1 CS	D011	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1c MS	D012	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1c MS	D012	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418
AL-C1c CS	D013	200912	Corrected	D0091418	D0091448	OPERATION SUB-UNIT:AL-C1:KOR:ASS'Y	1	1	X/O		17	*				Index and RTB was corrected	V0902935	9110418
AL-C1c CS	D013	200912	Corrected	D0091458	D0921488	PCB:ALC1:LCDC:KOR:ASS'Y	1	1	X/O		17	9				Index and RTB was corrected	V0902935	9110418



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201002		D0091461	D0921481	PCB:ALC1:LCDC:NA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D011	201002		D0091131	D0091155	JOINT:DEVELOPMENT SLEEVE:ASS'Y	1	1	X/O		93	20					V1000130	
AL-C1	D009	201002		D0091461	D0921481	PCB:ALC1:LCDC:NA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D009	201002		D0091131	D0091155	JOINT:DEVELOPMENT SLEEVE:ASS'Y	1	1	X/O		93	20					V1000130	
AL-C1	D013	201002		D0091461	D0921481	PCB:ALC1:LCDC:NA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D013	201002		D0091131	D0091155	JOINT:DEVELOPMENT SLEEVE:ASS'Y	1	1	X/O		93	20					V1000130	
AL-C1	D012	201002		D0091461	D0921481	PCB:ALC1:LCDC:NA:ASS'Y	1	1	X/O		17	9					V0902935	9110418
AL-C1	D012	201002		D0091131	D0091155	JOINT:DEVELOPMENT SLEEVE:ASS'Y	1	1	X/O		93	20					V1000130	



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 CS	D011	201003		D0115157	D0115167	PCB:BICU:FCS:AL-C1:40CPM	1	1	O/O		105	6					V0903077	9111076
AL-C1 CS	D013	201003		D0115156	D0115166	PCB:BICU:FCS:AL-C1:50CPM	1	1	O/O		105	6					V0903077	9111076



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201004		D0091413	D0091443	OPERATION SUB-UNIT:AL-C1:AA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D011	201004		D0091413	D0091443	OPERATION SUB-UNIT:AL-C1:AA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D012	201004		D0091413	D0091443	OPERATION SUB-UNIT:AL-C1:AA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D013	201004		D0091413	D0091443	OPERATION SUB-UNIT:AL-C1:AA:ASS'Y	1	1	X/O		17	*					V0902935	9110418
AL-C1	D009	201004		D0091412	D0091442	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V0903145	
AL-C1	D011	201004		D0091412	D0091442	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V0903145	
AL-C1	D012	201004		D0091412	D0091442	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V0903145	
AL-C1	D013	201004		D0091412	D0091442	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V0903145	
AL-C1	D009	201004			D0092214	SEPARATION PLATE:CASE:BLADE:UPPER	0	1			65	49			RD009045		V1000323	
AL-C1	D011	201004			D0092214	SEPARATION PLATE:CASE:BLADE:UPPER	0	1			65	49			RD009045		V1000323	
AL-C1	D012	201004			D0092214	SEPARATION PLATE:CASE:BLADE:UPPER	0	1			65	49			RD009045		V1000323	
AL-C1	D013	201004			D0092214	SEPARATION PLATE:CASE:BLADE:UPPER	0	1			65	49			RD009045		V1000323	
AL-C1	D009	201004		D0095147	D0095167	PCB:BICU:BWS:AL-C1:40CPM	1	1	X/O		105	6					V0903186	9120400
AL-C1	D012	201004		D0095146	D0095166	PCB:BICU:BWS:AL-C1:50CPM	1	1	X/O		105	6					V0903186	9120400
AL-C1	D013	201004		D0135713	D0135733	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O		107	19					V1000188	10010838



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201005			AA132024	SPACER - M6	0	1			9	25			Y		V1000774	10030514
AL-C1	D011	201005			AA132024	SPACER - M6	0	1			9	25			Y		V1000774	10030514
AL-C1	D012	201005			AA132024	SPACER - M6	0	1			9	25			Y		V1000774	10030514
AL-C1	D013	201005			AA132024	SPACER - M6	0	1			9	25			Y		V1000774	10030514
AL-C1	D009	201005		D0125723	D0125734	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O		107	19					V1000188	10010838
AL-C1	D011	201005		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		107	19					V1000188	10010838
AL-C1	D009	201005		D0125723	D0125734	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O		123	*					V1000188	10010838
AL-C1	D011	201005		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		123	*					V1000188	10010838



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201007		D0095147	D0095167	PCB:BICU:BWS:AL-C1:40CPM	1	1	X/O		105	6					V0903321	
AL-C1	D009	201007		D0095147	D0095167	PCB:BICU:BWS:AL-C1:40CPM	1	1	X/O		147	*					V0903321	
AL-C1	D013	201007		D0135713	D0135733	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O		107	19					V1000290	
AL-C1	D013	201007		D0135713	D0135733	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O		123	*					V1000290	



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1c MS	D012	201009		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107	19					V1000188	10010838
AL-C1c MS	D012	201009		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		123	*					V1000188	10010838



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201010		D0091466	D0091470	PCB:OP-R	1	1	O/O		17	31					V1000648	
AL-C1	D009	201010		D0091466	D0091470	PCB:OP-R	1	1	O/O		17	31					V1000648	
AL-C1	D013	201010		D0091466	D0091470	PCB:OP-R	1	1	O/O		17	31					V1000648	
AL-C1	D013	201010		D0115156	D0115166	PCB:BICU:FCS:AL-C1:50CPM	1	1	O/O		105	6					V0903127	
AL-C1	D013	201010		D0115156	D0115166	PCB:BICU:FCS:AL-C1:50CPM	1	1	O/O		135	*					V0903127	
AL-C1	D012	201010		D0091466	D0091470	PCB:OP-R	1	1	O/O		17	31					V1000648	
AL-C1	D012	201010		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107	19					V1000290	
AL-C1	D012	201010		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		123	*					V1000290	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201012		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	X/O		43	5					V1001619	10070454
AL-C1	D009	201012		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	X/O		43	5					V1001619	10070454
AL-C1	D013	201012		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	X/O		43	5					V1001619	10070454
AL-C1	D012	201012		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	X/O		43	5					V1001619	10070454
AL-C1	D011	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		53	4					V1002614	10101257
AL-C1	D009	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		53	4					V1002614	10101257
AL-C1	D013	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		53	4					V1002614	10101257
AL-C1	D012	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		53	4					V1002614	10101257
AL-C1	D011	201012		D0092510	D0092511	GUIDE PLATE:FEED PAPER AGAIN:EXIT:ADHESION	1	1	O/O		85	11					V1002848	10110847
AL-C1	D009	201012		D0092510	D0092511	GUIDE PLATE:FEED PAPER AGAIN:EXIT:ADHESION	1	1	O/O		85	11					V1002848	10110847
AL-C1	D013	201012		D0092510	D0092511	GUIDE PLATE:FEED PAPER AGAIN:EXIT:ADHESION	1	1	O/O		85	11					V1002848	10110847
AL-C1	D012	201012		D0092510	D0092511	GUIDE PLATE:FEED PAPER AGAIN:EXIT:ADHESION	1	1	O/O		85	11					V1002848	10110847
AL-C1	D011	201012		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		107 123	19 *	A		RD009049		V1000188	10010838
AL-C1	D011	201012		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		107 123	19 *			RD009049		V1000290	
AL-C1	D013	201012		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		107 123	19 *	A		RD009049		V1000188	10010838
AL-C1	D013	201012		D0135713	D0135733	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O		107 123	19 *	A		RD009049		V1000188	10010838
AL-C1	D013	201012		D0135723	D0135734	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O		107 123	19 *			RD009049		V1000290	
AL-C1	D013	201012		D0135713	D0135733	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O		107 123	19 *			RD009049		V1000290	
AL-C1	D009	201012		D0125723	D0125734	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O		107 123	19 *			RD009049		V1000188	10010838
AL-C1	D012	201012		D0125723	D0125734	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O		107 123	19 *	A		RD009049		V1000188	10010838
AL-C1	D012	201012		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107 123	19 *	A		RD009049		V1000188	10010838
AL-C1	D012	201012		D0125723	D0125734	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O		107 123	19 *			RD009049		V1000290	
AL-C1	D012	201012		D0125731	D0125733	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O		107 123	19 *			RD009049		V1000290	



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201101		B8026121	D5406121	FULL DUG POINT SCREW:FIX:HINGE	2	2	O/O		19	3					V1000428	10030133
AL-C1	D011	201101		B8026121	D5406121	FULL DUG POINT SCREW:FIX:HINGE	2	2	O/O		19	3					V1000428	10030133
AL-C1	D012	201101		B8026121	D5406121	FULL DUG POINT SCREW:FIX:HINGE	2	2	O/O		19	3					V1000428	10030133
AL-C1	D013	201101		B8026121	D5406121	FULL DUG POINT SCREW:FIX:HINGE	2	2	O/O		19	3					V1000428	10030133
AL-C1	D009	201101		B2232609	D0092609	GUIDE PLATE:SEPARATOR:ADHESION	1	1	O/O		57	26					V1002848	10110847
AL-C1	D011	201101		B2232609	D0092609	GUIDE PLATE:SEPARATOR:ADHESION	1	1	O/O		57	26					V1002848	10110847
AL-C1	D012	201101		B2232609	D0092609	GUIDE PLATE:SEPARATOR:ADHESION	1	1	O/O		57	26					V1002848	10110847
AL-C1	D013	201101		B2232609	D0092609	GUIDE PLATE:SEPARATOR:ADHESION	1	1	O/O		57	26					V1002848	10110847
AL-C1	D009	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		161	11					V1001736	09092070
AL-C1	D011	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		161	11					V1001736	09092070
AL-C1	D012	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		161	11					V1001736	09092070
AL-C1	D013	201101		B6521807	D5014406	DECAL:SIZE:ORIGINAL	1	1	O/O		161	11					V1001736	09092070



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201102		B8022226	B8022228	GUIDE:REVERSE:OPEN AND CLOSE	1	1	X/O		25	16	A		RD009054		V1001950	10080348
AL-C1	D011	201102		AA132024		Spacer - M6	1	0	X/O		25	29	A		RD009054		V1001950	10080348
AL-C1	D009	201102		B8022226	B8022228	GUIDE:REVERSE:OPEN AND CLOSE	1	1	X/O		25	16	A		RD009054		V1001950	10080348
AL-C1	D009	201102		AA132024		Spacer - M6	1	0	X/O		25	29	A		RD009054		V1001950	10080348
AL-C1	D013	201102		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		13	105					V1100218	10120922
AL-C1	D013	201102		B8025740	B8025880	HARNESS:SENSOR:ORIGINAL TABLE	1	1	O/O		19	22					V0803176	08010825
AL-C1	D013	201102		B8022226	B8022228	GUIDE:REVERSE:OPEN AND CLOSE	1	1	X/O		25	16	A		RD009054		V1001950	10080348
AL-C1	D013	201102		AA132024		Spacer - M6	1	0	X/O		25	29	A		RD009054		V1001950	10080348
AL-C1	D012	201102		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		13	105					V1100218	10120922
AL-C1	D012	201102		B8025740	B8025880	HARNESS:SENSOR:ORIGINAL TABLE	1	1	O/O		19	22					V0803176	08010825
AL-C1	D012	201102		B8022226	B8022228	GUIDE:REVERSE:OPEN AND CLOSE	1	1	X/O		25	16	A		RD009054		V1001950	10080348
AL-C1	D012	201102		AA132024		Spacer - M6	1	0	X/O		25	29	A		RD009054		V1001950	10080348

RICOH Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201103		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	X/O		105	21			RD009056		V1003087	10120633
AL-C1	D009	201103		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	O/O		105	21			RD009056		V1003087	10120633
AL-C1	D013	201103		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	X/O		105	21			RD009056		V1003087	10120633
AL-C1	D012	201103		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	O/O		105	21			RD009056		V1003087	10120633

RICOH**Part Change Information List**

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201104		B8022221	B8022229	GUIDE:REVERSE:OPEN AND CLOSE-SUB-ASS'Y	1	1	X/O		25	28					V1001950	10080348
AL-C1	D009	201104		B8022221	B8022229	GUIDE:REVERSE:OPEN AND CLOSE-SUB-ASS'Y	1	1	X/O		25	28					V1001950	10080348
AL-C1	D013	201104		B8022221	B8022229	GUIDE:REVERSE:OPEN AND CLOSE-SUB-ASS'Y	1	1	X/O		25	28					V1001950	10080348
AL-C1	D012	201104		B8022221	B8022229	GUIDE:REVERSE:OPEN AND CLOSE-SUB-ASS'Y	1	1	X/O		25	28					V1001950	10080348
AL-C1	D013	201104		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	O/O		105	21	K		RD091027		V1003104	
AL-C1	D012	201104		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN:ALEX-C1P1	1	1	O/O		105	21	K		RD091027		V1003104	
AL-C1	D011	201104		D0099590	D0099593	NV-RAM	1	1	O/O		107	23			RD009057		V1002448	
AL-C1	D009	201104		D0099590	D0099593	NV-RAM	1	1	O/O		107	23			RD009057		V1002448	
AL-C1	D013	201104		D0099590	D0099593	NV-RAM	1	1	O/O		107	23			RD009057		V1002448	
AL-C1	D012	201104		D0099590	D0099593	NV-RAM	1	1	O/O		107	23			RD009057		V1002448	
AL-C1	D009	201104			D0125714	PCB:CTL:AL-C1:MS40:EXP	0	1			107	109			RD009049		V1003103	
AL-C1	D012	201104			D0125714	PCB:CTL:AL-C1:MS40:EXP	0	1			107	109			RD009049		V1003103	
AL-C1	D011	201104			D0135704	PCB:CTL:AL-C1:CS40:EXP	0	1			107	110			RD009049		V1003103	
AL-C1	D013	201104			D0135704	PCB:CTL:AL-C1:CS40:EXP	0	1			107	110			RD009049		V1003103	
AL-C1	D012	201104			D0125713	PCB:CTL:AL-C1:MS50:EXP	0	1			107	111			RD009049		V1003103	
AL-C1	D013	201104			D0135703	PCB:CTL:AL-C1:CS50:EXP	0	1			107	112			RD009049		V1003103	



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201105			D0091501	COVER:UPPER	0	1			17	40			RD091029		V1100873	
AL-C1	D009	201105			D0091501	COVER:UPPER	0	1			17	40			RD091029		V1100873	
AL-C1	D013	201105			D0091501	COVER:UPPER	0	1			17	40			RD091029		V1100873	
AL-C1	D012	201105			D0091501	COVER:UPPER	0	1			17	40			RD091029		V1100873	
AL-C1	D011	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		53	6					V1002614	10101257
AL-C1	D009	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		53	6					V1002614	10101257
AL-C1	D013	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		53	6					V1002614	10101257
AL-C1	D012	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		53	6					V1002614	10101257



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D011	201106			11026257	RELAY CONNECTOR - 14P	0	1			105	26			RD009059		V1101187	
AL-C1	D009	201106			11026257	RELAY CONNECTOR - 14P	0	1			105	26			RD009059		V1101187	
AL-C1	D013	201106			11026257	RELAY CONNECTOR - 14P	0	1			105	26			RD009059		V1101187	
AL-C1	D012	201106			11026257	RELAY CONNECTOR - 14P	0	1			105	26			RD009059		V1101187	
AL-C1	D011	201106			11026271	CONNECTOR:53358-1442	0	1			105	27			RD009059		V1101187	
AL-C1	D009	201106			11026271	CONNECTOR:53358-1442	0	1			105	27			RD009059		V1101187	
AL-C1	D013	201106			11026271	CONNECTOR:53358-1442	0	1			105	27			RD009059		V1101187	
AL-C1	D012	201106			11026271	CONNECTOR:53358-1442	0	1			105	27			RD009059		V1101187	



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201107		GZ000004	GZ000005	POWER CORD - 230V	1	1	O/O		13	105					V1100669	11030680
AL-C1	D012	201107		GZ000004	GZ000005	POWER CORD - 230V	1	1	O/O		13	105					V1100669	11030680
AL-C1	D009	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	21					V1100517	
AL-C1	D011	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	21					V1100517	
AL-C1	D012	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	21					V1100517	
AL-C1	D013	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O		17	21					V1100517	



Part Change Information List

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201108		11026311	11026297	CONNECTOR - 4P	1	1	O/O		155	105					V1100884	11040959
AL-C1	D011	201108		11026311	11026297	CONNECTOR - 4P	1	1	O/O		155	105					V1100884	11040959
AL-C1	D012	201108		11026311	11026297	CONNECTOR - 4P	1	1	O/O		155	105					V1100884	11040959
AL-C1	D013	201108		11026311	11026297	CONNECTOR - 4P	1	1	O/O		155	105					V1100884	11040959



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201109		D0091356	D0091358	SPONGE:DUCT:EXHAUST:1	2	2	O/O		103	5	A		RD009061		V1101205	11050583
AL-C1	D011	201109		D0091356	D0091358	SPONGE:DUCT:EXHAUST:1	2	2	O/O		103	5	A		RD009061		V1101205	11050583
AL-C1	D012	201109		D0091356	D0091358	SPONGE:DUCT:EXHAUST:1	2	2	O/O		103	5	A		RD009061		V1101205	11050583
AL-C1	D013	201109		D0091356	D0091358	SPONGE:DUCT:EXHAUST:1	2	2	O/O		103	5	A		RD009061		V1101205	11050583
AL-C1	D009	201109			D0091359	SPONGE:DUCT:EXHAUST:2	0	2	O/O		103	15	A		RD009061		V1101205	11050583
AL-C1	D011	201109			D0091359	SPONGE:DUCT:EXHAUST:2	0	2	O/O		103	15	A		RD009061		V1101205	11050583
AL-C1	D012	201109			D0091359	SPONGE:DUCT:EXHAUST:2	0	2	O/O		103	15	A		RD009061		V1101205	11050583
AL-C1	D013	201109			D0091359	SPONGE:DUCT:EXHAUST:2	0	2	O/O		103	15	A		RD009061		V1101205	11050583



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D012	201110			D0091359	SPONGE:DUCT:EXHAUST:2	0	2			103	15	A		RD009061		V1101221	
AL-C1	D013	201110			D0091359	SPONGE:DUCT:EXHAUST:2	0	2			103	15	A		RD009061		V1101221	
AL-C1	D009	201110		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101538	11061311
AL-C1	D011	201110		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101538	11061311
AL-C1	D012	201110		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101538	11061311
AL-C1	D013	201110		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101538	11061311



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D011	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D012	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D013	201111		B2231541	R7241541	KEYTOP:10KEY:SERVICE:AA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D009	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D011	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D012	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D013	201111		B2231540	R7241540	KEYTOP:10KEY:SERVICE:NA	1	1	O/O		17	21					V1101088	11041262
AL-C1	D009	201111		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002838	10110755
AL-C1	D011	201111		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002838	10110755
AL-C1	D012	201111		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002838	10110755
AL-C1	D013	201111		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002838	10110755
AL-C1	D011	201111		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101697	
AL-C1	D013	201111		M3085130	M0805320	HDD:160GB:MK1676GSX	1	1	O/O		107	11					V1101697	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201112		D0091442	D0091452	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V1102961	
AL-C1	D011	201112		D0091442	D0091452	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V1102961	
AL-C1	D012	201112		D0091442	D0091452	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V1102961	
AL-C1	D013	201112		D0091442	D0091452	OPERATION SUB-UNIT:AL-C1:EU:ASS'Y	1	1	X/O		17	*					V1102961	
AL-C1	D009	201112		B8024631	B8024632	CUSHION:PRESSURE PLATE:LEFT	3	3	X/O		39	4					V1101074	11050430
AL-C1	D011	201112		B8024631	B8024632	CUSHION:PRESSURE PLATE:LEFT	3	3	X/O		39	4					V1101074	11050430
AL-C1	D012	201112		B8024631	B8024632	CUSHION:PRESSURE PLATE:LEFT	3	3	X/O		39	4					V1101074	11050430
AL-C1	D013	201112		B8024631	B8024632	CUSHION:PRESSURE PLATE:LEFT	3	3	X/O		39	4					V1101074	11050430
AL-C1	D009	201112		D0092105	D0092110	PCU:ALEX-C1:EXP:SERVICE:ASS'Y	1	1	O/O		63	1			RD009062		V1101882	11071596
AL-C1	D011	201112		D0092105	D0092110	PCU:ALEX-C1:EXP:SERVICE:ASS'Y	1	1	O/O		63	1			RD009062		V1101882	11071596
AL-C1	D012	201112		D0092105	D0092110	PCU:ALEX-C1:EXP:SERVICE:ASS'Y	1	1	O/O		63	1			RD009062		V1101882	11071596
AL-C1	D013	201112		D0092105	D0092110	PCU:ALEX-C1:EXP:SERVICE:ASS'Y	1	1	O/O		63	1			RD009062		V1101882	11071596
AL-C1	D009	201112		D0092390	D0092392	SIDE PLATE:IDLER:ASS'Y	1	1	O/O		65	3					V1103218	11110018
AL-C1	D011	201112		D0092390	D0092392	SIDE PLATE:IDLER:ASS'Y	1	1	O/O		65	3					V1103218	11110018
AL-C1	D012	201112		D0092390	D0092392	SIDE PLATE:IDLER:ASS'Y	1	1	O/O		65	3					V1103218	11110018
AL-C1	D013	201112		D0092390	D0092392	SIDE PLATE:IDLER:ASS'Y	1	1	O/O		65	3					V1103218	11110018
AL-C1	D009	201112		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002895	
AL-C1	D011	201112		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002895	
AL-C1	D012	201112		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002895	
AL-C1	D013	201112		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002895	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201201		D0094305	D1294305	CLEANING UNIT:ASS'Y	1	1	O/O		77	*					V1103397	
AL-C1	D011	201201		D0094305	D1294305	CLEANING UNIT:ASS'Y	1	1	O/O		77	*					V1103397	
AL-C1	D012	201201		D0094305	D1294305	CLEANING UNIT:ASS'Y	1	1	O/O		77	*					V1103397	
AL-C1	D013	201201		D0094305	D1294305	CLEANING UNIT:ASS'Y	1	1	O/O		77	*					V1103397	
AL-C1	D012	201201		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		101	2					V1002854	
AL-C1	D013	201201		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		101	2					V1002854	



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201202		D0091498	D0891498	LCD:TF1:WVGA:MV	1	1	O/O		17	18					V1102293	11081554
AL-C1	D011	201202		D0091498	D0891498	LCD:TF1:WVGA:MV	1	1	O/O		17	18					V1102293	11081554
AL-C1	D012	201202		D0091498	D0891498	LCD:TF1:WVGA:MV	1	1	O/O		17	18					V1102293	11081554
AL-C1	D013	201202		D0091498	D0891498	LCD:TF1:WVGA:MV	1	1	O/O		17	18					V1102293	11081554
AL-C1	D009	201202		D0093804	D0093806	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O		67	*					V1103030	11101238
AL-C1	D011	201202		D0093804	D0093806	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O		67	*					V1103030	11101238
AL-C1	D012	201202		D0093804	D0093806	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O		67	*					V1103030	11101238
AL-C1	D013	201202		D0093804	D0093806	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O		67	*					V1103030	11101238
AL-C1	D009	201202		D1294004	D1304004	FUSING UNIT:TWN:ASS'Y	1	1	X/O		73	*					V1103827	
AL-C1	D011	201202		D1294004	D1304004	FUSING UNIT:TWN:ASS'Y	1	1	X/O		73	*					V1103827	
AL-C1	D012	201202		D1294004	D1304004	FUSING UNIT:TWN:ASS'Y	1	1	X/O		73	*					V1103827	
AL-C1	D013	201202		D1294004	D1304004	FUSING UNIT:TWN:ASS'Y	1	1	X/O		73	*					V1103827	



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL N°	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. N°	ECN N°
AL-C1	D009	201203			D0911361	DUCT RIGHT REAR SIDEWAYS ALEX ASSY	0	1			15	20			RD009064		V1103945	11120673
AL-C1	D011	201203			D0911361	DUCT RIGHT REAR SIDEWAYS ALEX ASSY	0	1			15	20			RD009064		V1103945	11120673
AL-C1	D012	201203			D0911361	DUCT RIGHT REAR SIDEWAYS ALEX ASSY	0	1			15	20			RD009064		V1103945	11120673
AL-C1	D013	201203			D0911361	DUCT RIGHT REAR SIDEWAYS ALEX ASSY	0	1			15	20			RD009064		V1103945	11120673
AL-C1	D009	201203			D0911362	DUCT REAR ALEX ASSY	0	1			15	21			RD009064		V1103945	11120673
AL-C1	D011	201203			D0911362	DUCT REAR ALEX ASSY	0	1			15	21			RD009064		V1103945	11120673
AL-C1	D012	201203			D0911362	DUCT REAR ALEX ASSY	0	1			15	21			RD009064		V1103945	11120673
AL-C1	D013	201203			D0911362	DUCT REAR ALEX ASSY	0	1			15	21			RD009064		V1103945	11120673
AL-C1	D012	201203		D0092390	D0092392	SIDE PLATE IDLER ASSY	1	1	O/O		65	31					V1103375	
AL-C1	D013	201203		D0092390	D0092392	SIDE PLATE IDLER ASSY	1	1	O/O		65	31					V1103375	



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	SDPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201204		D0092211	D1292212	FRAME-PCU-UPPER-C2-ASSY	1	1	Q/O		65	1					V1200026	
AL-C1	D011	201204		D0092211	D1292212	FRAME-PCU-UPPER-C2-ASSY	1	1	Q/O		65	1					V1200026	
AL-C1	D012	201204		D0092211	D1292212	FRAME-PCU-UPPER-C2-ASSY	1	1	Q/O		65	1					V1200026	
AL-C1	D009	201204		D0092211	D1292212	FRAME-PCU-UPPER-C2-ASSY	1	1	Q/O		65	1					V1200026	
AL-C1	D009	201204		D0114002	D1304002	FUSING UNIT-NA-SERVICE-ASSY	1	1	Q/O		71	-					V1102499	11091065
AL-C1	D011	201204		D0114002	D1304002	FUSING UNIT-NA-SERVICE-ASSY	1	1	Q/O		71	-					V1102541	
AL-C1	D012	201204		D0114002	D1304002	FUSING UNIT-NA-SERVICE-ASSY	1	1	Q/O		71	-					V1102541	
AL-C1	D013	201204		D0114002	D1304002	FUSING UNIT-NA-SERVICE-ASSY	1	1	Q/O		71	-					V1102541	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201205		D0114002	D1304002	FUSING UNIT:NA:SERVICE:ASSY	1	1	O/O		73	*					V1102541	
AL-C1	D009	201205		D0094307	D1294307	COVER:CLEANING UNIT	1	1	O/O		77	2					V1103397	
AL-C1	D011	201205		D0094307	D1294307	COVER:CLEANING UNIT	1	1	O/O		77	2					V1103397	
AL-C1	D012	201205		D0094307	D1294307	COVER:CLEANING UNIT	1	1	O/O		77	2					V1103397	
AL-C1	D013	201205		D0094307	D1294307	COVER:CLEANING UNIT	1	1	O/O		77	2					V1103397	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201206		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200917	12020486
AL-C1	D011	201206		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200917	12020486
AL-C1	D012	201206		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200917	12020486
AL-C1	D013	201206		B8023351	D6303351	GUIDE:PAPER FEED:LOWER	1	1	X/O		33	15					V1200917	12020486



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201207		D0094059	D1294059	FUSING COVER:UPPER:FRONT	1	1	O/O		73	5					V1200464	
AL-C1	D011	201207		D0094059	D1294059	FUSING COVER:UPPER:FRONT	1	1	O/O		73	5					V1200464	
AL-C1	D012	201207		D0094059	D1294059	FUSING COVER:UPPER:FRONT	1	1	O/O		73	5					V1200464	
AL-C1	D013	201207		D0094059	D1294059	FUSING COVER:UPPER:FRONT	1	1	O/O		73	5					V1200464	
AL-C1	D009	201207		D0094242	D1294242	DECAL:H-TEMP WARNING	1	1	O/O		161	25					V1200464	
AL-C1	D011	201207		D0094242	D1294242	DECAL:H-TEMP WARNING	1	1	O/O		161	25					V1200464	
AL-C1	D012	201207		D0094242	D1294242	DECAL:H-TEMP WARNING	1	1	O/O		161	25					V1200464	
AL-C1	D013	201207		D0094242	D1294242	DECAL:H-TEMP WARNING	1	1	O/O		161	25					V1200464	



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O		27	12					V1201777	12070786
AL-C1	D011	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O		27	12					V1201777	12070786
AL-C1	D012	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O		27	12					V1201777	12070786
AL-C1	D013	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O		27	12					V1201777	12070786
AL-C1	D009	201208		D0094062	D1294062	FUSING COVER:UPPER:REAR	1	1	O/O		73	8					V1200464	
AL-C1	D011	201208		D0094062	D1294062	FUSING COVER:UPPER:REAR	1	1	O/O		73	8					V1200464	
AL-C1	D012	201208		D0094062	D1294062	FUSING COVER:UPPER:REAR	1	1	O/O		73	8					V1200464	
AL-C1	D013	201208		D0094062	D1294062	FUSING COVER:UPPER:REAR	1	1	O/O		73	8					V1200464	



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201209		B2236172	08050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740
AL-C1	D011	201209		B2236172	08050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740
AL-C1	D012	201209		B2236172	08050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740
AL-C1	D013	201209		B2236172	08050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1.5	D091	201209		B2236172	8050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740
AL-C1.5	D092	201209		B2236172	8050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		71	5					V1201690	12061740

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1	D009	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1	D011	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1	D012	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1	D013	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1	D009	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	
AL-C1	D011	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	
AL-C1	D012	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	
AL-C1	D013	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1.5	D091	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1.5	D092	201211		B8023331	D6303331	ROLLER:REVERSE	1	1	O/O		33	27					V1202123	12070730
AL-C1.5	D091	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	
AL-C1.5	D092	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1c MS	D012	201304		07423808	07433808	RADIAL BALL BEARING-DIA8XDIA16X5	2	2	Q/O		33	105				V1301355	13031480



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201305			B8023112	FRAME:TRANSPORT	0	1			31	15			RD009068		V1301538	
AL-C1 MS	D009	201305			D0094581	DUPLEX UNIT:DUPLEX SECTION:ASS'Y	0	1			79	*			RD009070		V1301790	



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201306			B2232760	HOUSING:PAPER FEED UNIT	0	1			55	40			RD009069		V1302065	
AL-C1 MS	D009	201306			B2232800	STAY:SEPARATE:ASS'Y	0	1			55	41			RD009069		V1302065	



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1	D009	201307		D0091456	D0921486	PCB:ALC1:LCDC:CHN:ASS'Y	1	1	X/O		18	9					V0902935	09110418
AL-C1	D012	201307		D0091456	D0921486	PCB:ALC1:LCDC:CHN:ASS'Y	1	1	X/O		18	9					V0902935	09110418
AL-C1	D009	201307		D0093264	D1293264	CAM:HANDLE:UPPER:C2	1	1	X/O		63	14					V1300308	12112340
AL-C1	D011	201307		D0093264	D1293264	CAM:HANDLE:UPPER:C2	1	1	X/O		63	14					V1300308	12112340
AL-C1	D012	201307		D0093264	D1293264	CAM:HANDLE:UPPER:C2	1	1	X/O		63	14					V1300308	12112340
AL-C1	D013	201307		D0093264	D1293264	CAM:HANDLE:UPPER:C2	1	1	X/O		63	14					V1300308	12112340
AL-C1	D009	201307		D0094057	D1294057	FUSING COVER:LOWER:REAR	1	1	O/O		73	9					V1200464	
AL-C1	D011	201307		D0094057	D1294057	FUSING COVER:LOWER:REAR	1	1	O/O		73	9					V1200464	
AL-C1	D012	201307		D0094057	D1294057	FUSING COVER:LOWER:REAR	1	1	O/O		73	9					V1200464	
AL-C1	D013	201307		D0094057	D1294057	FUSING COVER:LOWER:REAR	1	1	O/O		73	9					V1200464	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1	D009	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024
AL-C1	D011	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024
AL-C1	D012	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024
AL-C1	D013	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		15	9				V1302546	13062024

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201310		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7				V1302338	13060502
AL-C1 CS	D011	201310		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7				V1302338	13060502
AL-C1c MS	D012	201310		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7				V1302338	13060502
AL-C1c CS	D013	201310		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7				V1302338	13060502
AL-C1 MS	D009	201310			D1294359	BUSHING:ROLLER:PLATE:FRONT	0	1			77	24	A		RD129049	V1303196	13090044
AL-C1 CS	D011	201310			D1294359	BUSHING:ROLLER:PLATE:FRONT	0	1			77	24	A		RD129049	V1303196	13090044
AL-C1c MS	D012	201310			D1294359	BUSHING:ROLLER:PLATE:FRONT	0	1			77	24	A		RD129049	V1303196	13090044
AL-C1c CS	D013	201310			D1294359	BUSHING:ROLLER:PLATE:FRONT	0	1			77	24	A		RD129049	V1303196	13090044
AL-C1 MS	D009	201310			B1404209	BRACKET:STOPPER:ASS'Y	0	1			77	25	A		RD129049	V1303196	13090044
AL-C1 CS	D011	201310			B1404209	BRACKET:STOPPER:ASS'Y	0	1			77	25	A		RD129049	V1303196	13090044
AL-C1c MS	D012	201310			B1404209	BRACKET:STOPPER:ASS'Y	0	1			77	25	A		RD129049	V1303196	13090044
AL-C1c CS	D013	201310			B1404209	BRACKET:STOPPER:ASS'Y	0	1			77	25	A		RD129049	V1303196	13090044
AL-C1 MS	D009	201310			D1294310	BRAKE:WEB:ASS'Y	0	1			77	26			RD129049	V1303196	13090044
AL-C1 CS	D011	201310			D1294310	BRAKE:WEB:ASS'Y	0	1			77	26			RD129049	V1303196	13090044
AL-C1c MS	D012	201310			D1294310	BRAKE:WEB:ASS'Y	0	1			77	26			RD129049	V1303196	13090044
AL-C1c CS	D013	201310			D1294310	BRAKE:WEB:ASS'Y	0	1			77	26			RD129049	V1303196	13090044



Part Change Information List

Date: March 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		18	4				V1000642	
AL-C1 CS	D011	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		18	4				V1000642	
AL-C1c MS	D012	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		18	4				V1000642	
AL-C1c CS	D013	201311		B2231497	B2231475	PCB OP-L	1	1	O/O		18	4				V1000642	
AL-C1 MS	D009	201311		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3		RD129048		V1302680	13070427
AL-C1 CS	D011	201311		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3		RD129048		V1302680	13070427
AL-C1c MS	D012	201311		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3		RD129048		V1302680	13070427
AL-C1c CS	D013	201311		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3		RD129048		V1302680	13070427
AL-C1 MS	D009	201311		D0094053	D1294053	FUSING COVER:LOWER:MIDDLE:ASS'Y	1	1	O/O		73	22				V1200464	
AL-C1 CS	D011	201311		D0094053	D1294053	FUSING COVER:LOWER:MIDDLE:ASS'Y	1	1	O/O		73	22				V1200464	
AL-C1c MS	D012	201311		D0094053	D1294053	FUSING COVER:LOWER:MIDDLE:ASS'Y	1	1	O/O		73	22				V1200464	
AL-C1c CS	D013	201311		D0094053	D1294053	FUSING COVER:LOWER:MIDDLE:ASS'Y	1	1	O/O		73	22				V1200464	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201312		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3			RD129048		V1302861	
AL-C1 CS	D011	201312		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3			RD129048		V1302861	
AL-C1c MS	D012	201312		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3			RD129048		V1302861	
AL-C1c CS	D013	201312		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		61	3			RD129048		V1302861	
AL-C1 MS	D009	201312			D1294359	BUSHING:ROLLER:PLATE:FRONT	1	0			77	24	A		RD129049		V1303196	13090044
AL-C1 CS	D011	201312			D1294359	BUSHING:ROLLER:PLATE:FRONT	1	0			77	24	A		RD129049		V1303196	13090044
AL-C1c MS	D012	201312			D1294359	BUSHING:ROLLER:PLATE:FRONT	1	0			77	24	A		RD129049		V1303196	13090044
AL-C1c CS	D013	201312			D1294359	BUSHING:ROLLER:PLATE:FRONT	1	0			77	24	A		RD129049		V1303196	13090044
AL-C1 MS	D009	201312			B1404209	BRACKET:STOPPER:ASS'Y	1	0			77	25	A		RD129049		V1303196	13090044
AL-C1 CS	D011	201312			B1404209	BRACKET:STOPPER:ASS'Y	1	0			77	25	A		RD129049		V1303196	13090044
AL-C1c MS	D012	201312			B1404209	BRACKET:STOPPER:ASS'Y	1	0			77	25	A		RD129049		V1303196	13090044
AL-C1c CS	D013	201312			B1404209	BRACKET:STOPPER:ASS'Y	1	0			77	25	A		RD129049		V1303196	13090044
AL-C1 MS	D009	201312			D1294310	BRAKE:WEB:ASS'Y	1	0			77	26			RD129049		V1303196	13090044
AL-C1 CS	D011	201312			D1294310	BRAKE:WEB:ASS'Y	1	0			77	26			RD129049		V1303196	13090044
AL-C1c MS	D012	201312			D1294310	BRAKE:WEB:ASS'Y	1	0			77	26			RD129049		V1303196	13090044
AL-C1c CS	D013	201312			D1294310	BRAKE:WEB:ASS'Y	1	0			77	26			RD129049		V1303196	13090044



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		77	9			RD129049		V1303196	13090044
AL-C1c MS	D012	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		77	9			RD129049		V1303196	13090044
AL-C1c CS	D013	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		77	9			RD129049		V1303196	13090044
AL-C1.5	D091	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		77	9			RD129049		V1303196	13090044
AL-C1.5	D092	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		77	9			RD129049		V1303196	13090044
AL-C1 MS	D009	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		77	*			RD129049		V1303196	13090044
AL-C1c MS	D012	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		77	*			RD129049		V1303196	13090044
AL-C1c CS	D013	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		77	*			RD129049		V1303196	13090044
AL-C1.5	D091	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		77	*			RD129049		V1303196	13090044
AL-C1.5	D092	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		77	*			RD129049		V1303196	13090044



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201402		D0094581	D0094583	DUPLEX UNIT:DUPLEX SECTION:ASS'Y	1	1	O/O		79	*			RD009067		V1302334	13060140



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201405		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7					V1302354	
AL-C1 CS	D011	201405		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7					V1302354	
AL-C1c MS	D012	201405		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7					V1302354	
AL-C1c CS	D013	201405		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		61	7					V1302354	
AL-C1 MS	D009	201405		D0114003	D1304003	FUSING UNIT-230V	1	1	O/O		73	*					V1102499	11091065
AL-C1 CS	D011	201405		D0114003	D1304003	FUSING UNIT-230V	1	1	O/O		73	*					V1102541	
AL-C1c MS	D012	201405		D0114003	D1304003	FUSING UNIT-230V	1	1	O/O		73	*					V1102541	
AL-C1c CS	D013	201405		D0114003	D1304003	FUSING UNIT-230V	1	1	O/O		73	*					V1102541	
AL-C1 MS	D009	201405		D1294310	D1294309	BRAKE:WEB:ASS'Y	1	1	X/O		76	29			RD129049a		V1400974	
AL-C1 CS	D011	201405		D1294310	D1294309	BRAKE:WEB:ASS'Y	1	1	X/O		76	29			RD129049a		V1400974	
AL-C1c MS	D012	201405		D1294310	D1294309	BRAKE:WEB:ASS'Y	1	1	X/O		76	29			RD129049a		V1400974	
AL-C1c CS	D013	201405		D1294310	D1294309	BRAKE:WEB:ASS'Y	1	1	X/O		76	29			RD129049a		V1400974	



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1c CS	D013	201409		B8021762	B8021752	TIMING PULLEY:T31:IDLER:ASS'Y	2	2	O/O		37	18					V1402458	
AL-C1c MS	D012	201409		B8021762	B8021752	TIMING PULLEY:T31:IDLER:ASS'Y	2	2	O/O		37	18					V1402458	
AL-C1 CS	D011	201409		D0095896	D1295896	TENSION SPRING:SAFETY SWITCH:RIGHT	1	1	O/O		103	10					V1402383	14060835
AL-C1 MS	D009	201409		D0095896	D1295896	TENSION SPRING:SAFETY SWITCH:RIGHT	1	1	O/O		103	10					V1402383	14060835
AL-C1c CS	D013	201409		D0095896	D1295896	TENSION SPRING:SAFETY SWITCH:RIGHT	1	1	O/O		103	10					V1402383	14060835
AL-C1c MS	D012	201409		D0095896	D1295896	TENSION SPRING:SAFETY SWITCH:RIGHT	1	1	O/O		103	10					V1402383	14060835

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201501		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		13	1					V1403870	
AL-C1 CS	D011	201501		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		13	1					V1403870	
AL-C1c MS	D012	201501		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		13	1					V1403870	
AL-C1c CS	D013	201501		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		13	1					V1403870	
AL-C1 MS	D009	201501		D0121281	D0131281	COVER:LEFT:NA	1	1	X/O		13	3					V1403870	
AL-C1 CS	D011	201501		D0121281	D0131281	COVER:LEFT:NA	1	1	X/O		13	3					V1403870	
AL-C1c MS	D012	201501		D0121281	D0131281	COVER:LEFT:NA	1	1	X/O		13	3					V1403870	
AL-C1c CS	D013	201501		D0121281	D0131281	COVER:LEFT:NA	1	1	X/O		13	3					V1403870	
AL-C1 MS	D009	201501		D0092301	D0093000	DEVELOPMENT SECTION:ALEX-C1:EXP:ASS'Y	1	1	O/O		65	4					V1403364	14101204
AL-C1 CS	D011	201501		D0092301	D0093000	DEVELOPMENT SECTION:ALEX-C1:EXP:ASS'Y	1	1	O/O		65	4					V1403364	14101204
AL-C1c MS	D012	201501		D0092301	D0093000	DEVELOPMENT SECTION:ALEX-C1:EXP:ASS'Y	1	1	O/O		65	4					V1403364	14101204
AL-C1c CS	D013	201501		D0092301	D0093000	DEVELOPMENT SECTION:ALEX-C1:EXP:ASS'Y	1	1	O/O		65	4					V1403364	14101204



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL	PCIL	Old part number	New part number	Description	Old Q'ty	New Q'		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
		Number	Correction					ty	ty										
AL-C1 CS	D011	201502		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1		X/O		13	1					V1403870	
AL-C1 MS	D009	201502		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1		X/O		13	1					V1403870	
AL-C1c CS	D013	201502		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1		X/O		13	1					V1403870	
AL-C1c MS	D012	201502		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1		X/O		13	1					V1403870	
AL-C1 CS	D011	201502		D0121271	D0131271	COVER:RIGHT:FRONT:NA	1	1		X/O		13	22					V1403870	
AL-C1 MS	D009	201502		D0121271	D0131271	COVER:RIGHT:FRONT:NA	1	1		X/O		13	22					V1403870	
AL-C1c CS	D013	201502		D0121271	D0131271	COVER:RIGHT:FRONT:NA	1	1		X/O		13	22					V1403870	
AL-C1c MS	D012	201502		D0121271	D0131271	COVER:RIGHT:FRONT:NA	1	1		X/O		13	22					V1403870	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201503		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	*					V1500357	
AL-C1 CS	D011	201503		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	*					V1500357	
AL-C1c MS	D012	201503		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	*					V1500357	
AL-C1c CS	D013	201503		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	*					V1500357	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 Hard Disc Drive Option Type 5000	D362	201504		M0805321	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	5	2					V1402311	14060936



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	31	23					V1500645	
AL-C1 CS	D011	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	31	23					V1500645	
AL-C1c MS	D012	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	31	23					V1500645	
AL-C1c CS	D013	201506		B8023611	B8023613	EXCHANGE POWL:REVERSE	1	1	O/O	N	31	23					V1500645	
AL-C1c CS	D013	201506		D0135733	D0135726	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O	N	107	19					V1501263	
AL-C1c CS	D013	201506		D0135733	D0135726	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O	N	107	19					V1501202	15040544
AL-C1 MS	D009	201506		D0125734	D0125794	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O	N	107	19					V1501263	
AL-C1c MS	D012	201506		D0125734	D0125794	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O	N	107	19					V1501263	
AL-C1 MS	D009	201506		D0125714	D0125784	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O	N	107	109					V1501263	
AL-C1c MS	D012	201506		D0125714	D0125784	PCB:CTL:AL-C1:MS40:EXP	1	1	X/O	N	107	109					V1501263	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201507		D0094165	D1294165	COVER:FUSING SUB-UNIT	1	1	O/O	N	75	18					V1200464	
AL-C1 CS	D011	201507		D0094165	D1294165	COVER:FUSING SUB-UNIT	1	1	O/O	N	75	18					V1200464	
AL-C1c MS	D012	201507		D0094165	D1294165	COVER:FUSING SUB-UNIT	1	1	O/O	N	75	18					V1200464	
AL-C1c CS	D013	201507		D0094165	D1294165	COVER:FUSING SUB-UNIT	1	1	O/O	N	75	18					V1200464	
AL-C1c MS	D012	201507		D0125733	D0125793	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O	N	109	19					V1501263	
AL-C1 CS	D011	201507		D0135704	D0135715	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O	N	109	110					V1501263	
AL-C1c CS	D013	201507		D0135704	D0135715	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O	N	109	110					V1501263	
AL-C1c MS	D012	201507		D0125713	D0125783	PCB:CTL:AL-C1:MS50:EXP	1	1	X/O	N	109	111					V1501263	
AL-C1c CS	D013	201507		D0135703	D0135714	PCB:CTL:AL-C1:CS50:EXP	1	1	X/O	N	109	112					V1501263	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	
AL-C1 CS	D011	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	
AL-C1c MS	D012	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	
AL-C1c CS	D013	201508		B2231819	B2221819	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	15	11					V1501195	
AL-C1 MS	D009	201508		D0092110	D1292110	PCU:ALEX-C2:EXP:SERVICE:ASS'Y	1	1	O/O	N	65	1					V1103474	
AL-C1 CS	D011	201508		D0092110	D1292110	PCU:ALEX-C2:EXP:SERVICE:ASS'Y	1	1	O/O	N	65	1					V1103474	
AL-C1c MS	D012	201508		D0092110	D1292110	PCU:ALEX-C2:EXP:SERVICE:ASS'Y	1	1	O/O	N	65	1					V1103474	
AL-C1c CS	D013	201508		D0092110	D1292110	PCU:ALEX-C2:EXP:SERVICE:ASS'Y	1	1	O/O	N	65	1					V1103474	
AL-C1 MS	D009	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	109	11					V1400606	14020522
AL-C1 CS	D011	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	109	11					V1400606	14020522
AL-C1c MS	D012	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	109	11					V1400606	14020522
AL-C1c CS	D013	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	109	11					V1400606	14020522
AL-C1 CS	D011	201508		D0135734	D0135727	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O	N	109	19					V1501202	15040544



Part Change Information List

Date: November 2, 2015

[illegible]



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280
AL-C1 CS	D011	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280
AL-C1c MS	D012	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280
AL-C1c CS	D013	201601		B8024162	B8024163	STOPPER:COVER:PAPER FEED	1	1	X/O	N	23	12					V1502960	15091280



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201605			D0094528	STAY:SIDE PLATE:LOWER	---	1		N	83	28			Y		V1600595	
AL-C1 CS	D011	201605			D0094528	STAY:SIDE PLATE:LOWER	---	1		N	83	28			Y		V1600595	
AL-C1c MS	D012	201605			D0094528	STAY:SIDE PLATE:LOWER	---	1		N	83	28			Y		V1600595	
AL-C1c CS	D013	201605			D0094528	STAY:SIDE PLATE:LOWER	---	1		N	83	28			Y		V1600595	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	
AL-C1 CS	D011	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	
AL-C1c MS	D012	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	
AL-C1c CS	D013	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	79	15					V1503537	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201608		D0094583	D0094584	DUPLEX UNIT:DUPLEX SECTION:ASS'Y	1	1	X/O	N	79	*					V1601609	



Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description		Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1	D009	201609		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y		1	1	X/O	N	69	±						
AL-C1	D011	201609		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y		1	1	X/O	N	69	±						
AL-C1	D012	201609		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y		1	1	X/O	N	69	±						
AL-C1	D013	201609		D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y		1	1	X/O	N	69	±						
AL-C1 CS	D011	201609		D0094488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT		2	2	X/O	N	81	10					V1601609	
AL-C1c MS	D012	201609		D0094488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT		2	2	X/O	N	81	10					V1601609	
AL-C1c CS	D013	201609		D0094488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT		2	2	X/O	N	81	10					V1601609	



Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 CS	D011	201612		D0135734	D0135727	PCB:CTL:AL-C1:CS40:EXP	1	1	X/O	N	109	19					V1501263	



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1	D009	201609	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D011	201609	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D012	201609	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D013	201609	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D009	201609	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D011	201609	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D012	201609	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D013	201609	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1	D009	201703	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D011	201703	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D012	201703	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D013	201703	Cancel	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	X/O	N	69	1						
AL-C1	D009	201703	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D011	201703	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D012	201703	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						
AL-C1	D013	201703	add	D0093806	D0093808	TRANSFER UNIT:EXP:ASS'Y	1	1	O/O	N	69	*						



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201705		D0094583	D0094584	DUPLEX UNIT:DUPLEX SECTION:ASS'Y	1	1	X/O	N	79	*			Y	4SD009E581	V1601609	



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201706			B0654211	PRESSURE ROLLER GEAR		1		N	74	-	B				V1303196	13090044



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	13	105					V1701407	
AL-C1 CS	D011	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	13	105					V1701407	
AL-C1c MS	D012	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	13	105					V1701407	
AL-C1c CS	D013	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	13	105					V1701407	



Part Change Information List

Date: February 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 MS	D009	201801		D0094355		ROLLER CLUTCH	1	0	X/O	N	77	8			RD009072		V1303196	13090044
AL-C1 CS	D011	201801		D0094355		ROLLER CLUTCH	1	0	X/O	N	77	8			RD009072		V1303196	13090044
AL-C1c MS	D012	201801		D0094355		ROLLER CLUTCH	1	0	X/O	N	77	8			RD009072		V1303196	13090044
AL-C1c CS	D013	201801		D0094355		ROLLER CLUTCH	1	0	X/O	N	77	8			RD009072		V1303196	13090044



Part Change Information List

Date: June 29, 2018

Model	Code	PCIL Number	PCIL Correction	New part		Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
				Old part number	number													
AL-C1 CS	D011	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	49	6					V1800574	
AL-C1 MS	D009	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	49	6					V1800574	
AL-C1.5	D091	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	49	6					V1800574	
AL-C1.5	D092	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	49	6					V1800574	
AL-C1c CS	D013	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	46	6					V1800574	
AL-C1c MS	D012	201806		B1801812	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	49	6					V1800574	