Model Founder ML325/325D
Machine Code: D010/D043

SERVICE MANUAL

September, 2008
Subject to change

Safety Notices

Important Safety Notices

Prevention of Physical Injury

1. Before disassembling or assembling parts of the copier and peripherals, make sure that the copier power cord is unplugged.
2. The wall outlet should be near the copier and easily accessible.
3. If any adjustment or operation check has to be made with exterior covers off or open while the main switch is turned on, keep hands away from electrified or mechanically driven components.
4. The copier drives some of its components when it completes the warm-up period. Be careful to keep hands away from the mechanical and electrical components as the copier starts operation.
5. The inside and the metal parts of the fusing unit become extremely hot while the copier is operating. Be careful to avoid touching those components with your bare hands.

Health Safety Conditions

1. Toner and developer are non-toxic, but if you get either of them in your eyes by accident, it may cause temporary eye discomfort. Immediately wash eyes with plenty of water. If unsuccessful, get medical attention.
2. This machine, which uses a high voltage power source, can generate ozone gas. High ozone density is harmful to human health. Therefore, the machine must be installed in a well-ventilated room.

Observance of Electrical Safety Standards

This machine and its peripherals must be serviced by a customer service representative who has completed the training course on those models.

⚠WARNING

- Keep the machine away from flammable liquids, gases, and aerosols. A fire or an explosion might occur.

Safety and Ecological Notes for Disposal

1. Do not incinerate toner bottles or used toner. Toner dust may ignite suddenly when exposed to an open flame.

2. Dispose of used toner, the maintenance unit which includes developer or the organic photoconductor in accordance with local regulations. (These are non-toxic supplies.)
3. Dispose of replaced parts in accordance with local regulations.

Laser Safety

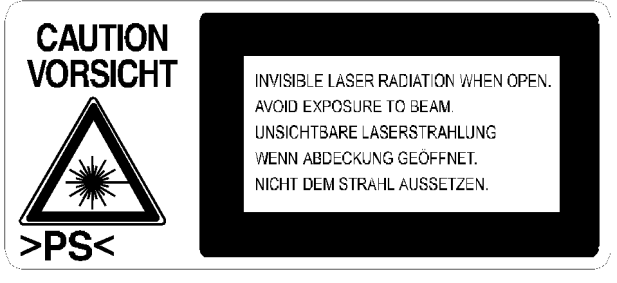
The Center for Devices and Radiological Health (CDRH) prohibits the repair of laser-based optical units in the field. The optical housing unit can only be repaired in a factory or at a location with the requisite equipment. The laser subsystem is replaceable in the field by a qualified Customer Engineer. The laser chassis is not repairable in the field. Customer engineers are therefore directed to return all chassis and laser subsystems to the factory or service depot when replacement of the optical subsystem is required.

⚠WARNING

- **Use of controls, or adjustment, or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.**

⚠WARNING

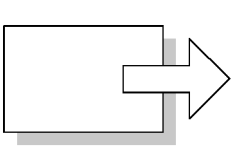
- WARNING: Turn off the main switch before attempting any of the procedures in the Laser Optics Housing Unit section. Laser beams can seriously damage your eyes.
- CAUTION MARKING:



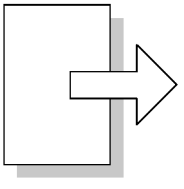
Symbols and Abbreviations

This manual uses several symbols and abbreviations. The meaning of those symbols and abbreviations are as follows:

	See or Refer to
	Clip ring
	Screw
	Connector
	Clamp
	E-ring
SEF	Short Edge Feed
LEF	Long Edge Feed



Short Edge Feed (SEF)



Long Edge Feed (LEF)

TABLE OF CONTENTS

2. Preventive Maintenance

3. Replacement and Adjustment

4. Troubleshooting

5. Service Tables

6. Detailed Section Descriptions

7. Specifications

1. Installation

Installation Requirements

⚠CAUTION

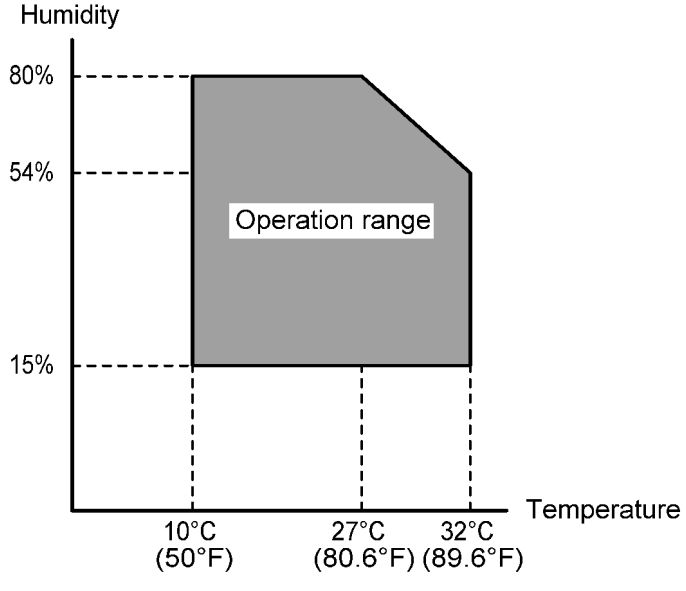
- When you install or move a main machine, first remove the optional units other than ARDF, bridge unit, duplex unit, 1-bin tray unit and controller box from a main machine.

⚠CAUTION

- Before installing options, please do the following:
  - If there is a printer option in the machine, print out all data in the printer buffer.
  - Turn off the main switch and disconnect the power cord, the telephone line, and the network cable.

Environment

–Temperature and Humidity Chart–



• Temperature Range:	10°C to 32°C (50°F to 89.6°F)
• Humidity Range:	15% to 80% RH

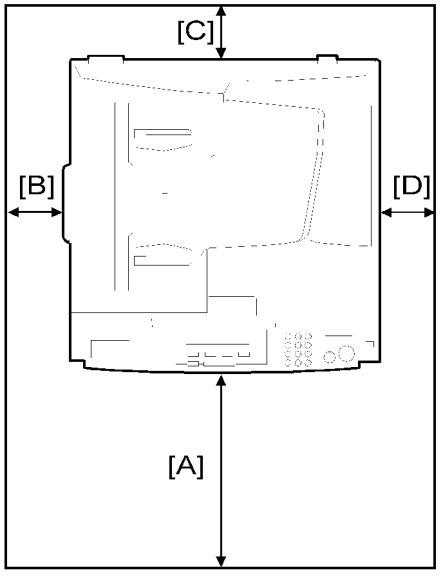
• Ambient Illumination:	Less than 1,500 lux (do not expose to direct sunlight)
• Ventilation:	3 times/hr/person or more
• Ambient Dust:	Less than 0.1 mg/m3 (2.7 x 10-6 oz/yd3)
• Avoid areas exposed to sudden temperature changes: 1) Areas directly exposed to cool air from an air conditioner. 2) Areas directly exposed to heat from a heater.	
• Do not place the machine in areas where it can get exposed to corrosive gases.	
• Do not install the machine at any location over 2,000 m (6,500 ft.) above sea level.	
• Place the machine on a strong and level base. (Inclination on any side should be no more than 5 mm.)	
• Do not place the machine where it is subjected to strong vibrations.	

Machine Level

Front to back:	Within 5 mm (0.2") of level
Right to left:	Within 5 mm (0.2") of level

Minimum Space Requirements

Place the copier near the power source, providing clearance as shown:



A (front): 750 mm (30")

B (left): 150 mm (6")

C (rear): 50 mm (2")

D (right): 250 mm (10")

The recommended 750 mm front space is sufficient to allow the paper tray to be pulled out. Additional front space is required to allow operators to stand at the front of the machine.

Power Requirements

⚠CAUTION

- Make sure that the wall outlet is near the machine and easily accessible. After. completing installation, make sure the plug fits firmly into the outlet.
- Avoid multi-wiring.
- Be sure to ground the machine

Input voltage:

North and South America, Taiwan:	110 – 120 V, 60 Hz, 12 A
Europe, Asia:	220 – 240 V, 50/60 Hz, 7 A

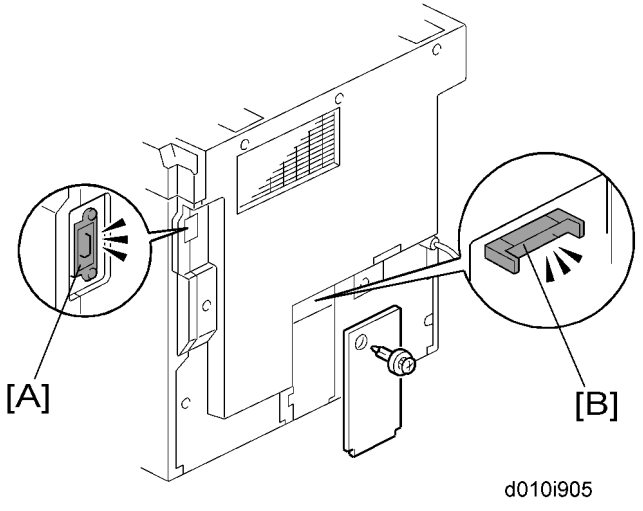
Copier Installation

1

Power Sockets for Peripherals

⚠CAUTION

- Make sure to plug the cables into the correct sockets.



[A]: Socket for ARDF (Rated voltage output max. DC24 V)

[B]: Socket for paper tray unit (Rated voltage output max. DC24 V)

Accessory Check

Check that you have the accessories in this list.

D010

No.	Description	Q'ty
1	NECR-English (-17)	1
2	EU Safety Sheet (-26, -27)	1
3	Operating Instructions - Book (-17, -19, -21, -29)	1

No.	Description	Q'ty
4	Operating Instructions - CD-ROM (-17, -19, -21, -29)	1
5	Language Kit (-26, -27)	1
6	Model Name Plate (-29)	1
7	Emblem Cover (-29)	1

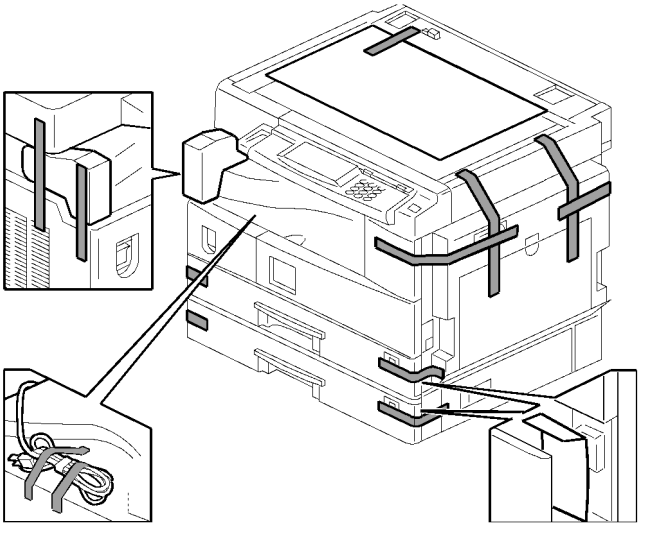
D043

No.	Description	Q'ty
1	Operating Instructions - Book	1
2	Operating Instructions - CD-ROM	1
3	Model Name Plate (-29)	1
4	Emblem Cover (-29)	1
5	Caution Sheet - CD-Driver (-29)	1
6	Sheet -EULA	1

Installation Procedure

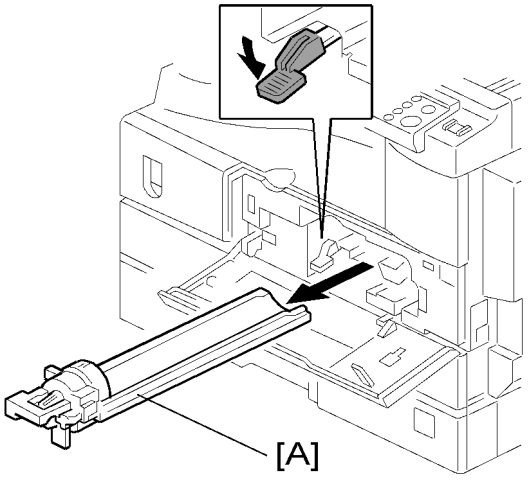
⚠CAUTION

- Unplug the machine power cord before starting the following procedure.



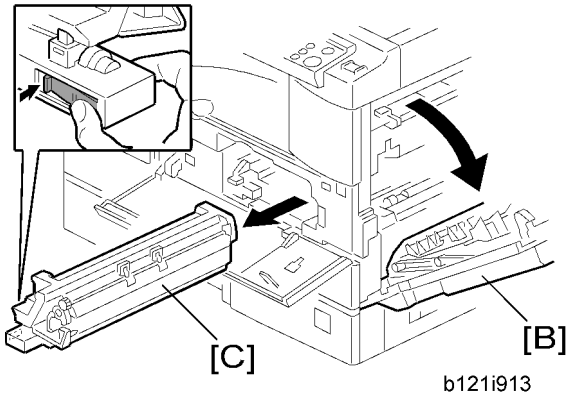
b121i904

1. Remove filament tape and other padding.

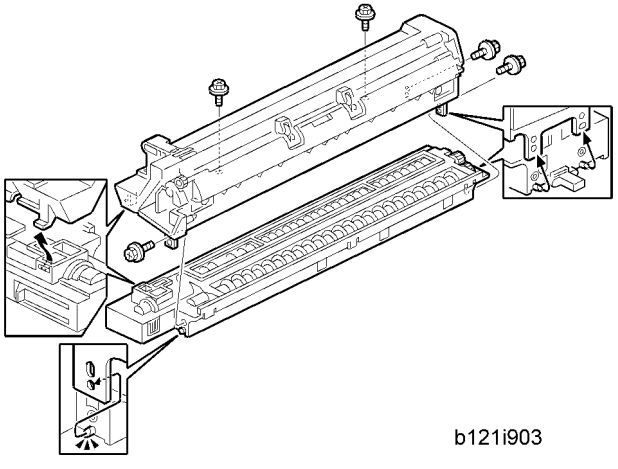


b121i912

2. Open the front door and remove the toner bottle holder [A].



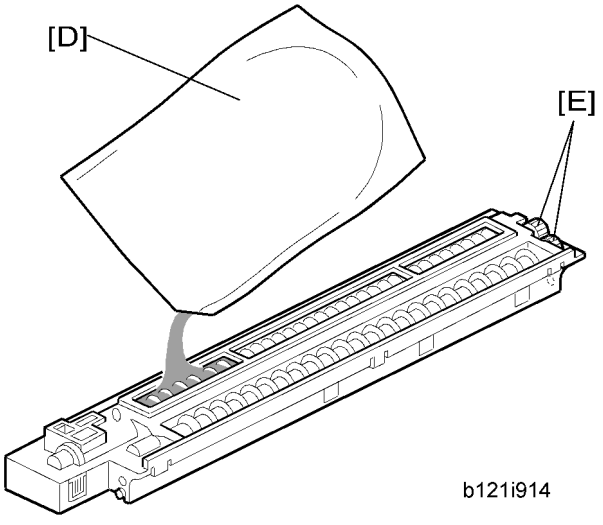
3. Open the right door [B], and remove the PCU (photo conductor unit) [C].



4. Separate the PCU into the upper part and the lower part (x 5).
5. Put a sheet of paper on a level surface and place the upper part on it.

Note

- This prevents foreign material from getting on the sleeve rollers

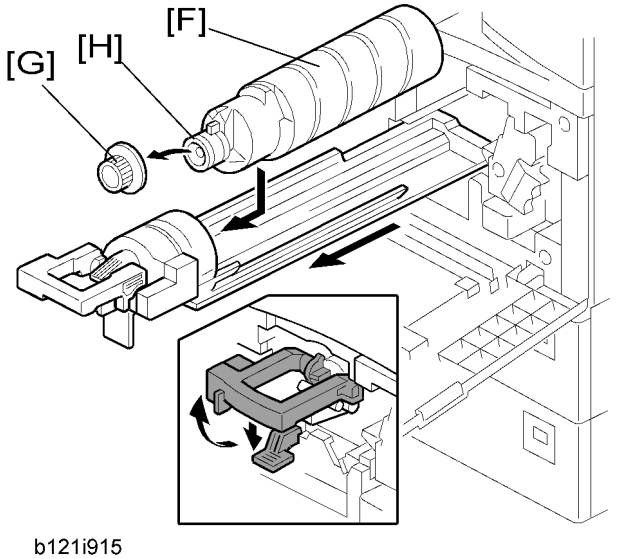


b121i914

6. Distribute a pack of developer [D] to all openings equally.

Note

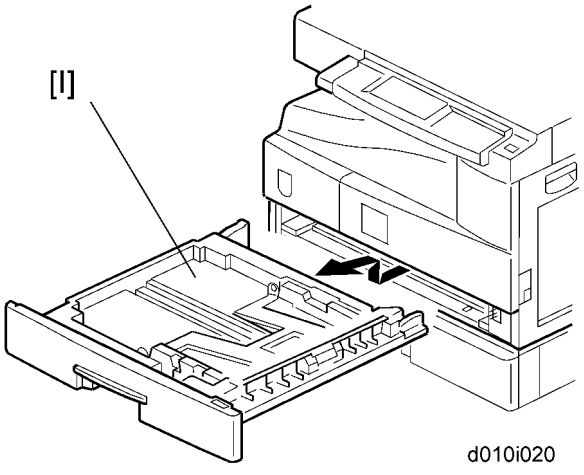
- Do not spill the developer on the gears [E]. If you have spilled it, remove the developer by using a magnet or magnetized screwdriver.
- Do not turn the gear [E] too much. The developer may spill.



b121i915

7. Reassemble the PCU and reinstall it.
8. Shake the toner bottle [F] several times. (Do not remove the bottle cap [G] before you shake the bottle.)

9. Remove the bottle cap [G] and install the bottle on the holder. (Do not touch the inner cap [H].)
10. Set the holder (with the toner bottle) in the machine.



11. Pull out the paper tray [I] and adjust the positions of the end and side guides.

Note

- To move the side guides, release the green lock on the rear side guide.

12. Install the optional ARDF or platen cover.
13. Plug in the main power cord and turn on the main switch.
14. Activate the SP mode and execute "Devlpr Initialize" (SP 3016-1).
15. Wait until the message "Completed" shows (about 45 seconds).
16. Activate the User Tools and select the menu "Language."
17. Specify a language. This language is used for the operation panel.
18. Load the paper in the paper tray and make a full size copy, and make sure the side-to-side and leading edge registrations are correct.

Platen Cover Installation

1

Accessory Check

Check that you have the accessories indicated below.

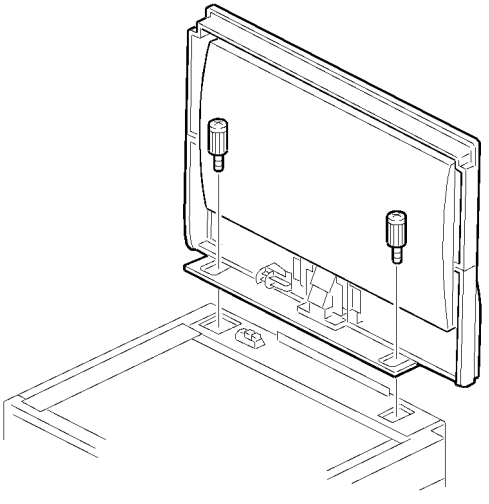
No.	Description	Q'ty
1	Stepped Screw	2

Installation Procedure

⚠CAUTION

- Unplug the machine power cord before starting the following procedure.

Install the platen cover (🔩 x 2).



ARDF Installation

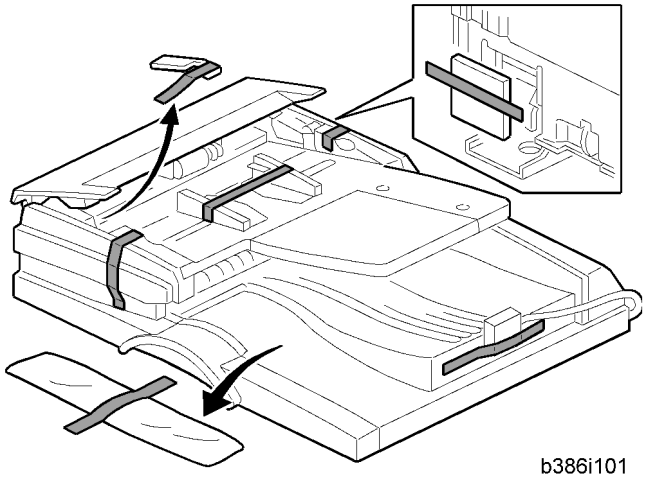
Accessory Check

Check the quantity and condition of the accessories against the following list.

No.	Description	Q'ty
1	Scale Guide	1
2	DF Exposure Glass	1
3	Stud Screw	2
4	Knob Screw	2
5	Original Size Decal	2
6	Screwdriver Tool	1
7	Attention Decal – Top Cover	1
8	Attention Decal – Scanner	1
9	Cloth Holder	1
10	Cloth	1
11	Spacer*1	2

*1: These spacers are used for adjusting the trapezoid image.

Installation Procedure

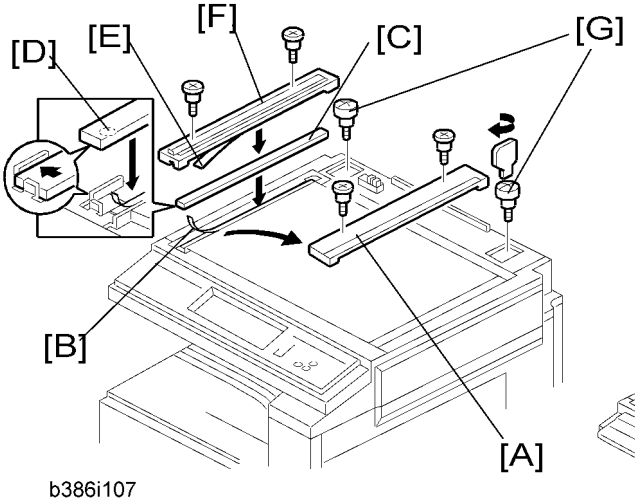


b386i101

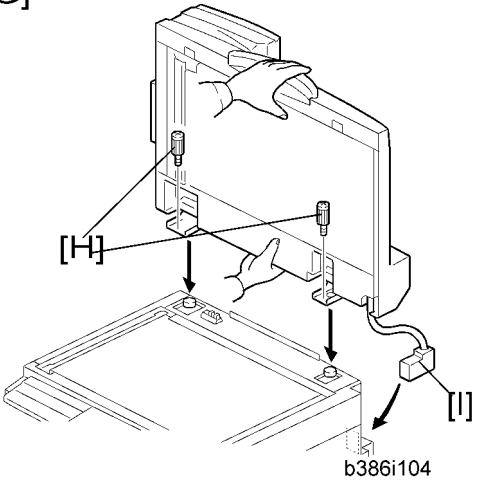
⚠CAUTION

- Unplug the copier power cord before starting the following procedure.

1. Remove the strips of tape.



b386i107



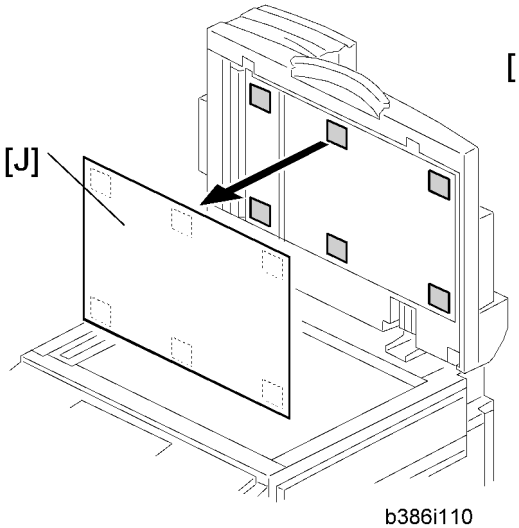
b386i104

2. Remove the left scale [A] (x 2).
3. Peel off the backing [B] of the double-sided tape attached to the glass holder.
4. Place the DF exposure glass [C] on the glass holder.

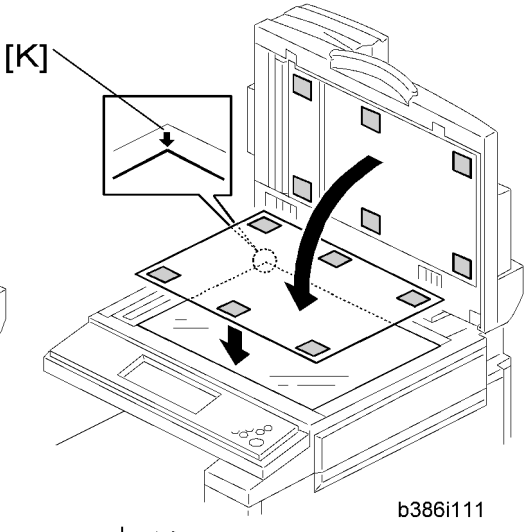
Note

- When installing the DF exposure glass, make sure that the painted mark [D] is placed to the downward, as shown.

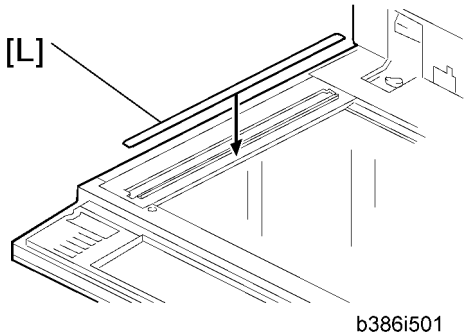
5. Peel off the backing [E] of the double-sided tape attached to the rear side of the scale guide [F], then install it (x 2 removed in step 2).
6. Install the two stud screws [G].
7. Mount the DF on the copier, then slide the DF to the front as shown.
8. Secure the DF unit with two screws [H].
9. Connect the cable [I] to the copier.



b386i110

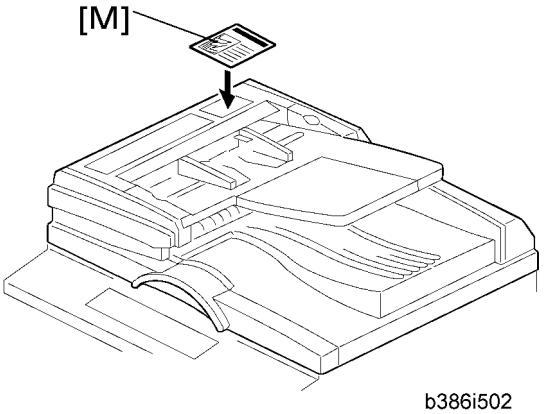


b386i111

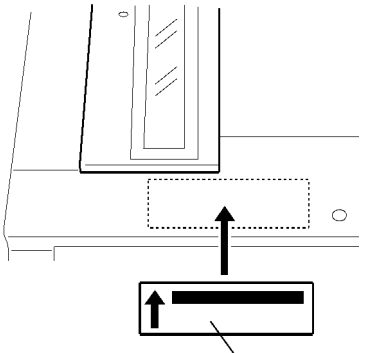


b386i501

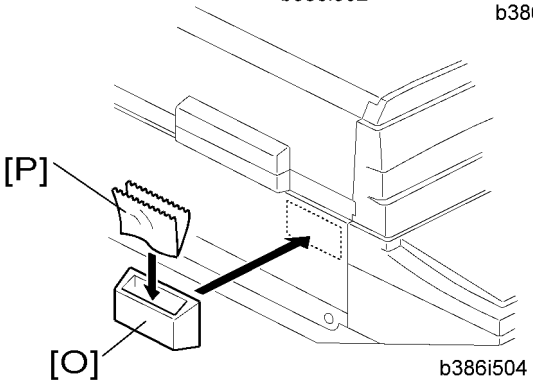
10. Peel off the platen sheet [J] and place it on the exposure glass.
11. Line up the rear left corner of the platen sheet flush against corner [K] on the exposure glass.
12. Close the ARDF.
13. Attach the appropriate scale decal [L] as shown.



b386i502



b386i503



b386i504

14. Attach the decal [M] to the top cover as shown, choosing the language most suitable for the machine installed.
15. Line up arrow on the decal [N] with the center of the ADF exposure glass as shown, and attach it to the cover. As with step 14, choose the language most suitable for the machine installed.
16. Attach the cloth holder [O] to the left side of the scanner as shown.
17. Insert the cloth [P] in the cloth holder.
18. Turn the main power switch on. Then check if the document feeder works properly.
19. Make a full size copy. Then check to make sure the registrations (side-to-side and leading edge) and image skew are correct. If they are not, adjust the registrations and image skew (refer to the service manual).

Two-tray Paper Tray Unit Installation

Accessory Check

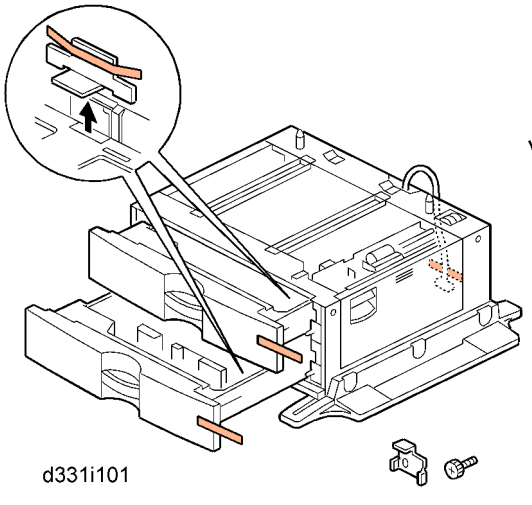
Check the quantity and condition of the accessories against the following list.

No.	Description	Q'ty
1	Securing Bracket	2
2	Screw - M4 x 8	4

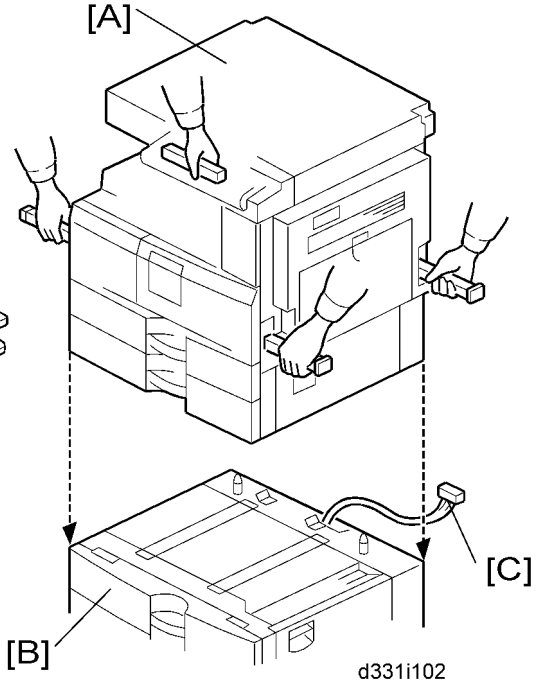
Installation Procedure

⚠CAUTION

- Unplug the machine power cord before starting the following procedure.
- The handles of the main machine for lifting must be inserted inside the machine and locked unless these handles are used for the installation or relocation of the main machine.



d331i101



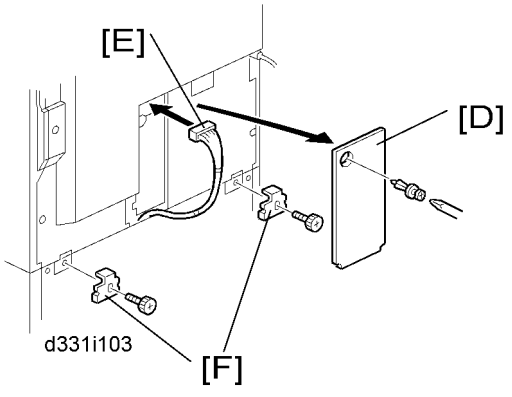
d331i102

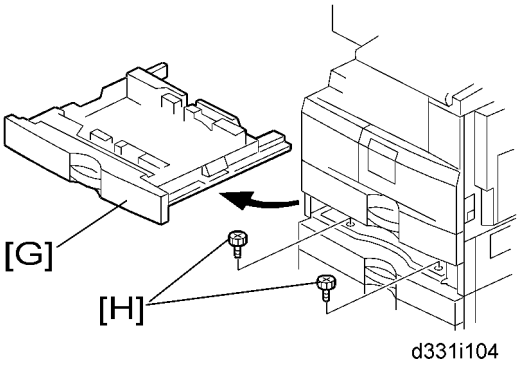
1. Remove the strips of tape.

2. Set the copier [A] on the paper tray unit [B].

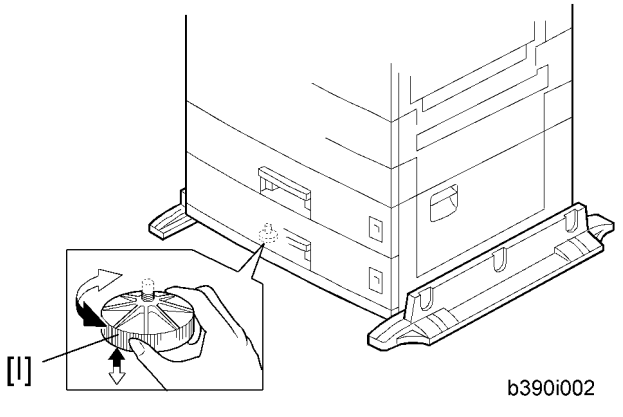
Note

- When installing the copier, be careful not to pinch the cable [C].





3. Remove the connector cover [D] (rivet screw x 1).
4. Connect the cable [E] to the copier, as shown.
5. Attach a securing bracket [F] to each side of the paper tray unit, as shown (x 1 each).
6. Re-install the connector cover.
7. Remove the 2nd paper tray [G] and secure the paper tray unit with two screws [H].



8. Reinstall the 2nd paper tray.
9. Rotate the adjuster [I] until the machine cannot be pushed across the floor.
10. Loads paper into the paper trays and select the proper paper size.
11. Turn on the main switch.
12. Check the machine's operation and copy quality.

One-Bin Tray Installation

Accessory Check

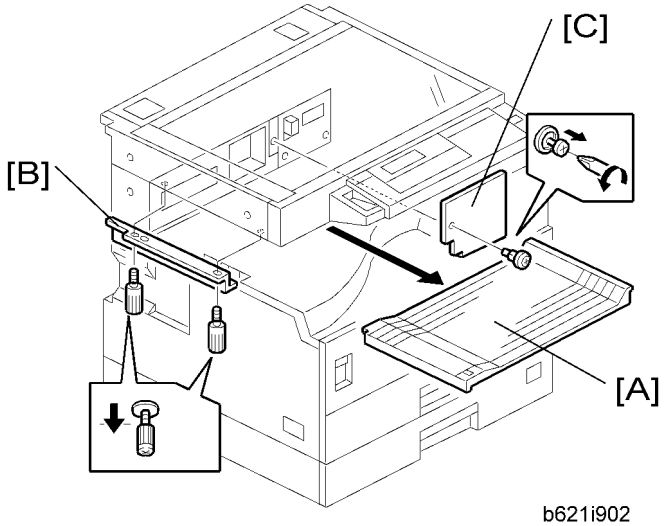
Check the quantity and condition of the accessories.

No.	Description	Q'ty
1	Installation procedure	1
2	One-bin sorter	1
3	Exit tray	1
4	Tapping screw M3 x 6	1

Installation Procedure

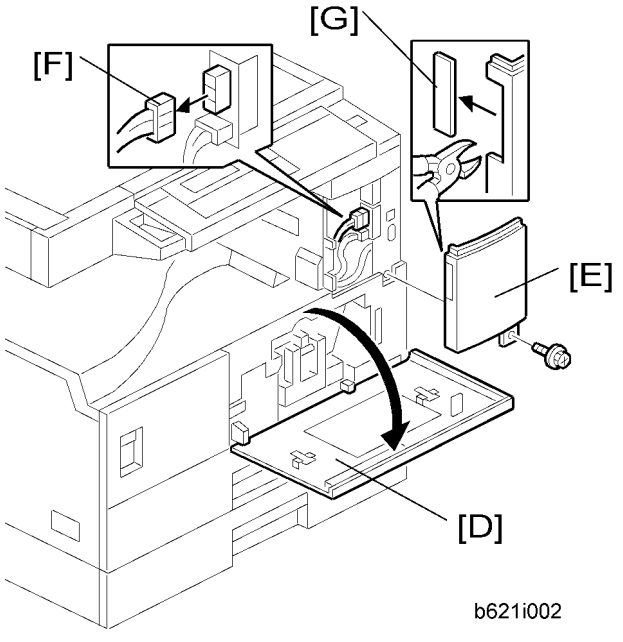
⚠CAUTION

- **Unplug the machine power cord before starting the following procedure.**

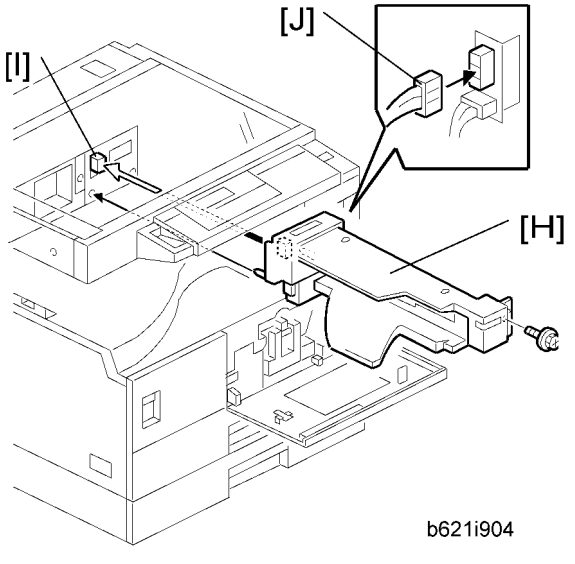


b621i902

1. Remove the inverter tray [A].
2. Remove the rail [B] (2 knob screws).
3. Remove the sorter cap [C] (1 rivet).



4. Open the front cover [D].
5. Remove the front right cover [E] (x 1).
6. Disconnect the connector [F].
7. Cut the front cover and make an opening [G] for the 1-bin sorter.



8. Install the 1-bin sorter [H].

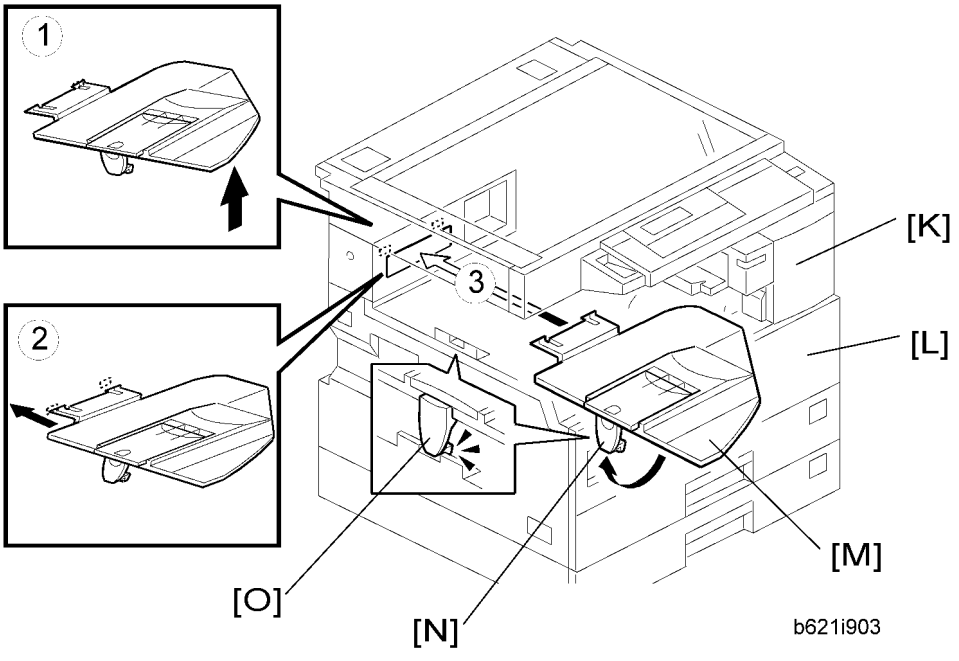
Note

- Make sure the connector [I] is connected firmly.

9. Fasten the screw.
10. Connect the connector [J] you have removed in step 6.

Note

- Make sure that the connector is connected.



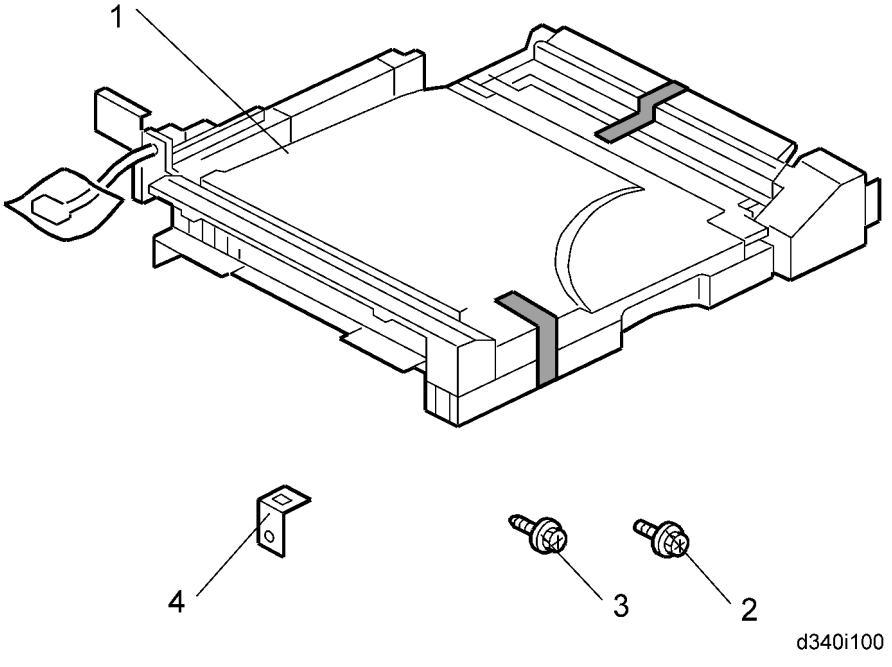
11. Reassemble the front right cover [K].
12. Close the front cover [L].
13. Install the exit tray [M] as follows:
    - Keep the front end higher than the rear end.
    - Push the left hook into the opening of the copier.
    - Push the right hook into the opening of the copier.
14. Pull the support [N] out of the left end of the exit tray.
15. Insert the support into the left end of the paper exit tray [O] (of the copier).
16. Turn the main switch on.
17. Check the operation.

Bridge Unit Installation

1

Component Check

No.	Description	Q'ty
1	Bridge Unit	1
2	Tapping screw: M3 x 6	1
3	Tapping screw: M3 x 8	2
4	Holder bracket	1



Installation Procedure

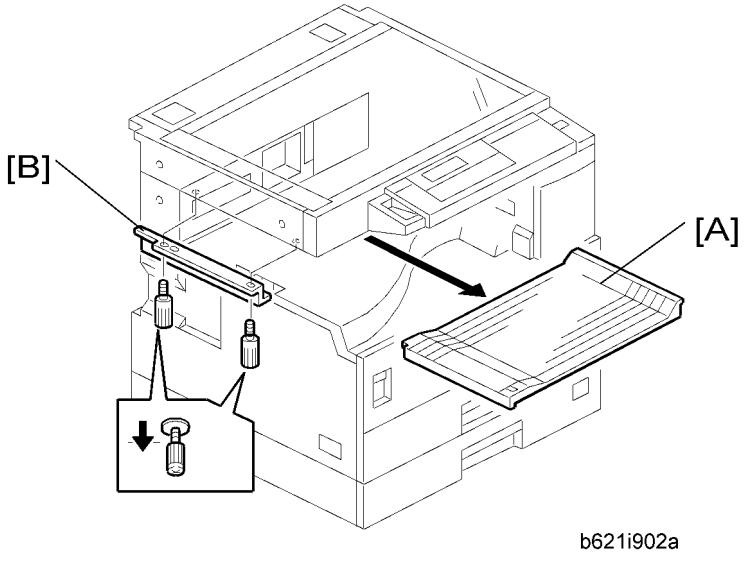
⚠CAUTION

- Unplug the copier power cord before starting the following procedure.

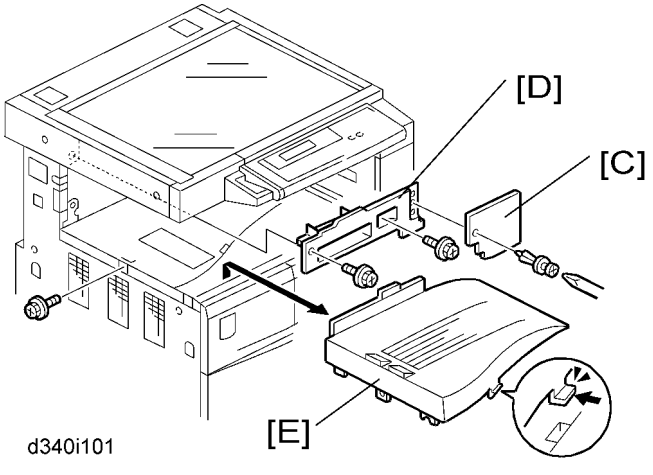
Note

- If you install the 1-bin tray (D339) to the machine, install the 1-bin tray first before installing the bridge unit (D340).
- If you install the finisher unit (B792) to the machine, install the finisher unit after installing the bridge unit (D340).

Installation for a machine **WITHOUT** the 1-bin tray unit

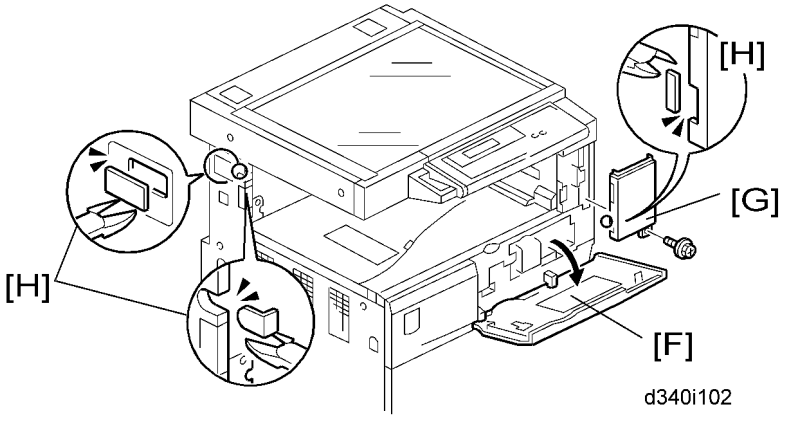


1. Remove the inverter tray [A].
2. Remove the rail [B] (knob screw x 2).

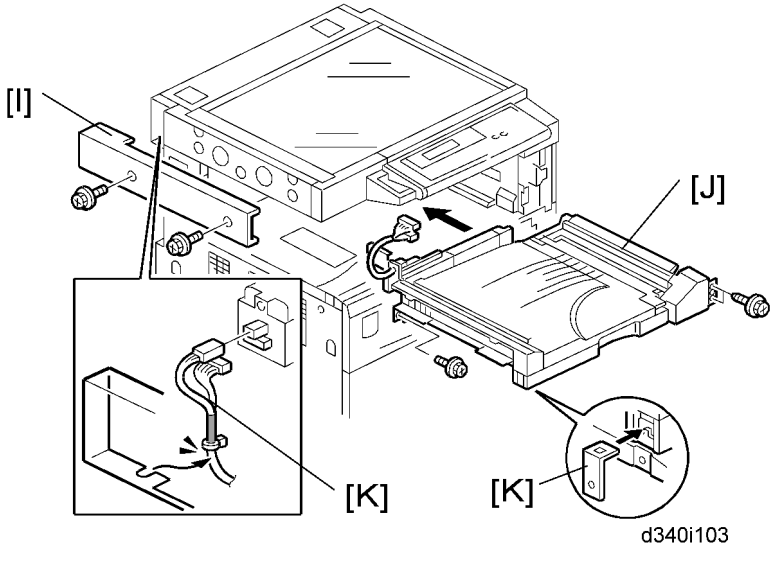


3. Remove the inner cover right [C] (rivet screw x 1).

4. Remove the inner cover left [D] (x 2).
5. Remove the inner tray [E] (x 1).



6. Open the front door [F].
7. Remove the front right cover [G] (x 1).
8. Cut off the cutouts (3 pieces) [H] with nippers.



9. Remove the left upper cover [I] (x 2).
10. Install the bridge unit [J] to the machine (Front side: (M3x8) x 2, Rear side: (M3x6) x 1).
11. Connect the cables [K] to the machine (x 2).
12. Reinstall the left upper cover (x 2).
13. Reinstall the inner cover right if 1-bin tray unit is not installed (rivet screw x 1).

14. Reinstall the inner cover left (x 2).
15. Install the holder bracket [L]

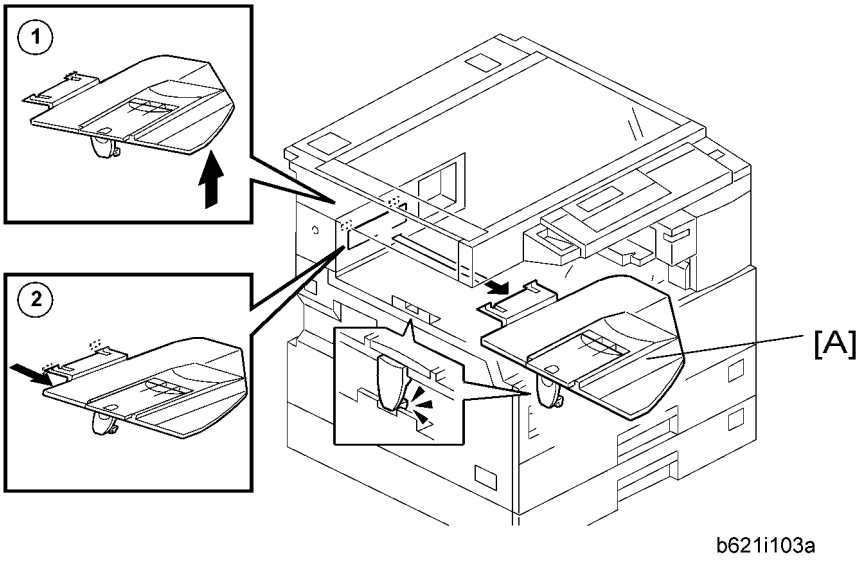
Note

- The holder bracket [L] is necessary when the finisher is installed. Do not tighten it with a screw at this time.

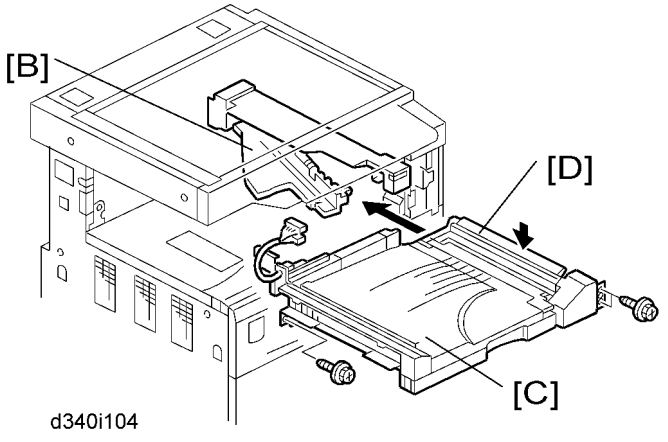
16. Reinstall the rail (knob screw x 2) and inverter tray.
17. Reinstall the front right cover in the machine (x 1), and then close the front door of the machine.
18. Install the optional finisher (refer to the finisher installation procedure).
19. Turn on the main power switch of the machine.
20. Check the bridge unit operation.

Installation for a machine WITH the 1-bin tray unit

1. Remove the inverter tray and rail (see the steps 1 and 2 in "Installation for a machine WITHOUT the 1-bin tray unit").



2. Remove the exit tray [A].
3. Remove the inner cover left (☛ step 4 in "Installation for a machine WITHOUT the 1-bin tray unit").
4. Open the front door (☛ step 6 in "Installation for a machine WITHOUT the 1-bin tray unit").
5. Remove the front right cover (☛ step 7 in "Installation for a machine WITHOUT the 1-bin tray unit").
6. Cut off the cutouts (4 pieces) with nippers (☛ step 8 in "Installation for a machine WITHOUT the 1-bin tray unit").



7. Open the 1-bin tray [B] as shown.
8. Install the bridge unit [C] holding down the guide plate [D] (Front side: (M3x8) x 2, Rear side: (M3x6) x 1).
9. Close the 1-bin tray.
10. Reinstall the exit tray to the machine.
11. Do the same steps from 9 to 20 in "Installation for a machine WITHOUT the 1-bin tray unit".

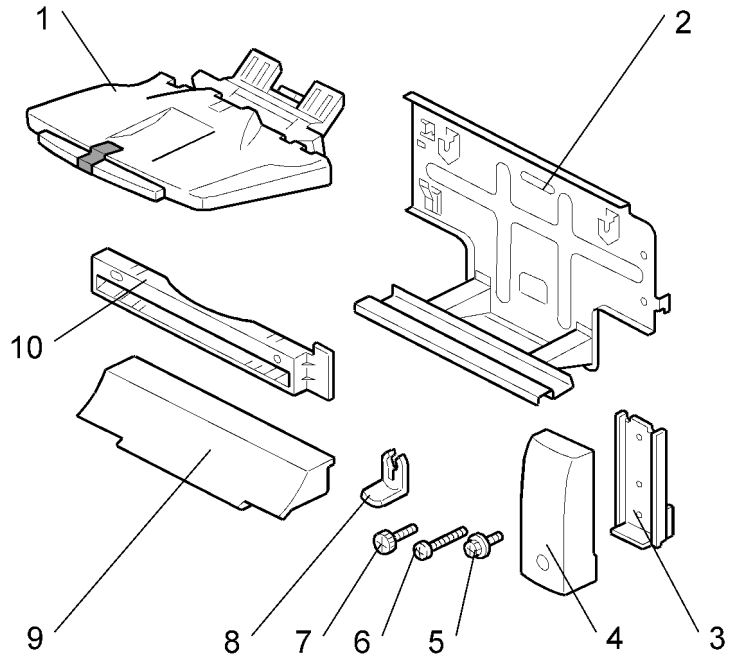
500-Sheet Finisher (B792)

Accessory Check

Check the quantity and condition of the accessories against the following list.

No.	Description	Q'ty
1	Output Tray	1
2	Unit Holder	1
3	Support Bracket*	2
4	Support Bracket Cover*	2
5	Screws: M3 x 8*	2
6	Screws: M4 x 16*	4
7	Knob screws	4
8	Snap Rings	2
9	Bracket Cover	1
10	Paper Guide	1

*: Four of the items below (No. 3 to 6) are not used for these models (D010/D043).



b792i101a

Installation Procedure

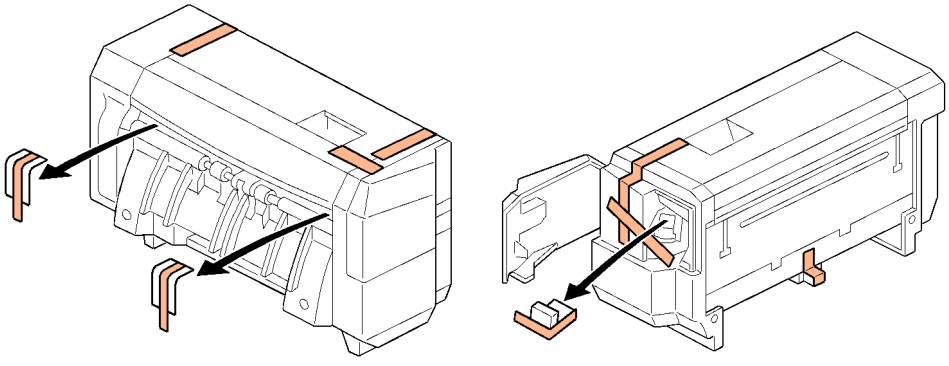
⚠CAUTION

- **Unplug the main machine power cord before starting the following procedure.**

Note

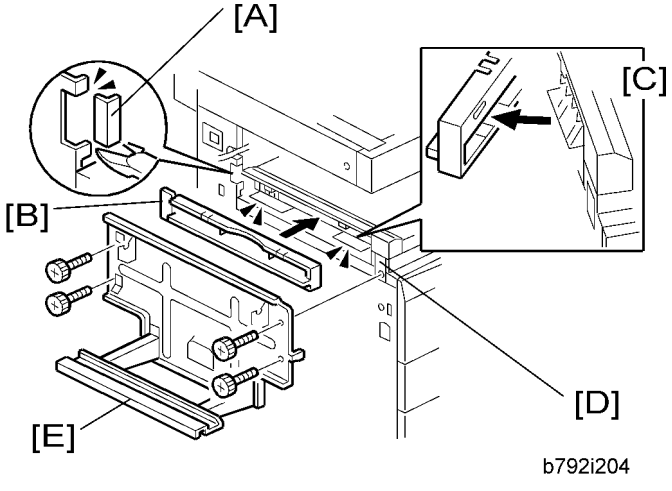
- Before you install the 500-sheet finisher, the optional bridge unit (D340) must be installed.

Installation of the 500-Sheet Finisher



b792i102_103

1. Unpack the finisher and remove all tapes and retainers.



b792i204

2. Cut off the cutout [A] with nippers.
3. Attach the paper guide [B] to the bridge unit.

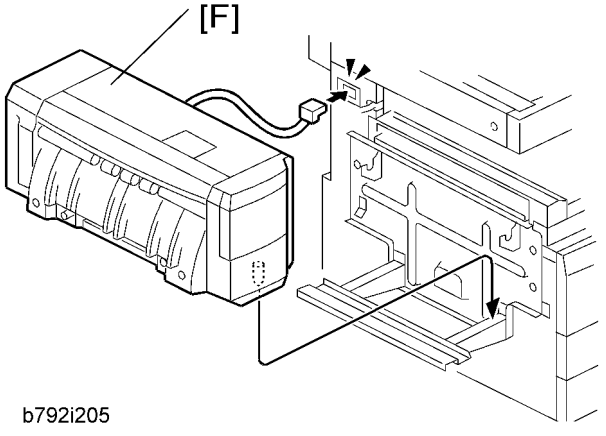
Note

- Make sure to pass the mylar through the opening in the paper guide [C].

4. Attach the holder bracket [D] and the unit holder [E] (knob screw x 4).

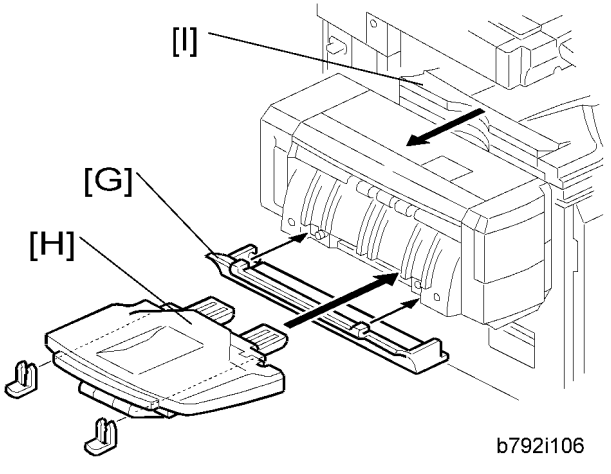
Note

- The holder bracket [D] must be placed inside the unit holder [E]. The holder bracket is provided with the bridge unit (D340).



b792i205

5. Install the 500-sheet finisher [F] on the machine (☞ x 1).



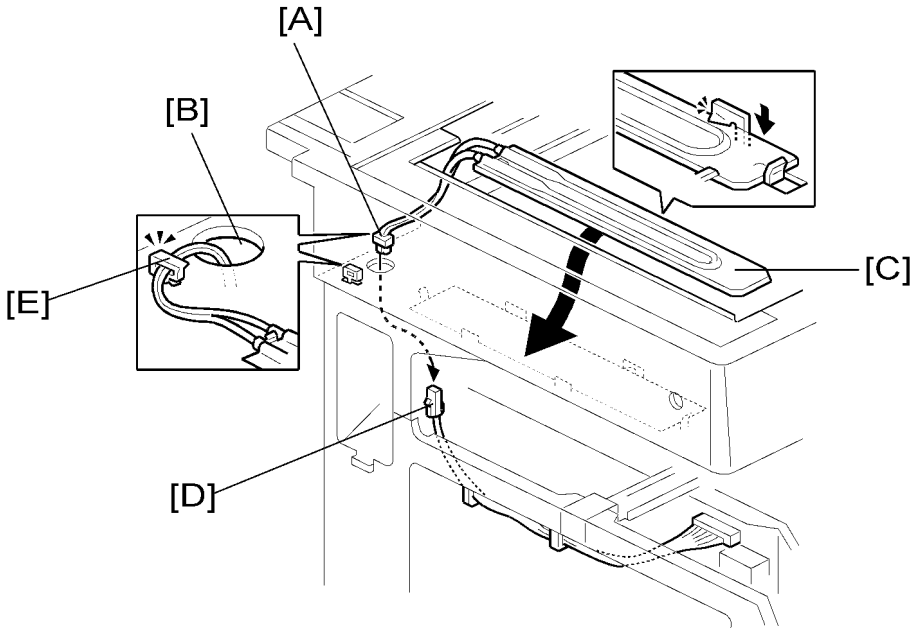
b792i106

6. Attach the bracket cover [G].
7. Install the output tray [H] on the 500-sheet finisher (2 snap rings).
8. Pull out the tray extension [I] of the bridge unit.
9. Turn on the main power switch, and then check the finisher operation.

Anti-condensation Heater Installation

⚠CAUTION

- Unplug the machine power cord before starting the following procedure.



b121i127

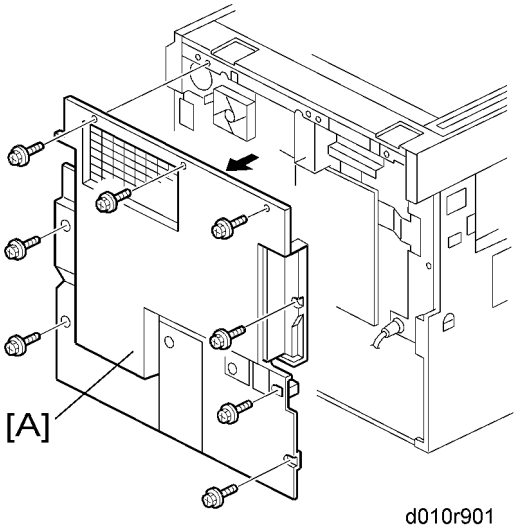
1. Remove the exposure glass.
2. Remove the left cover.
3. Pass the connector [A] through the opening [B].
4. Install the anti-condensation heater [C], as shown.
5. Join the connectors [A, D].
6. Clamp the harness with the clamp [E].
7. Reinstall the left cover and exposure glass.
8. Attach the decal to the left side of the machine's main switch.

Tray Heaters

⚠CAUTION

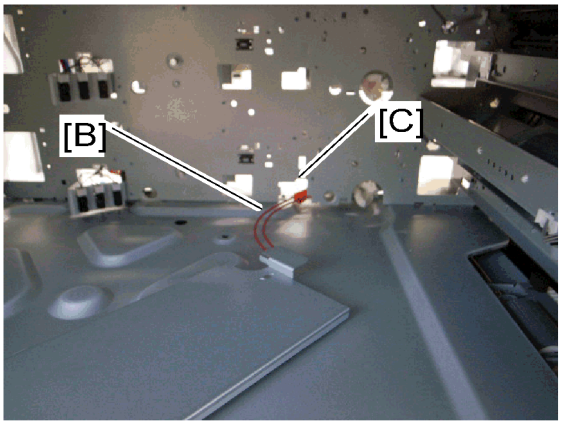
- Unplug the machine power cord before starting the following procedure.

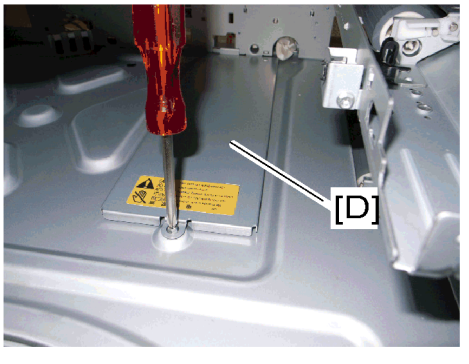
Tray Heater



d010r901

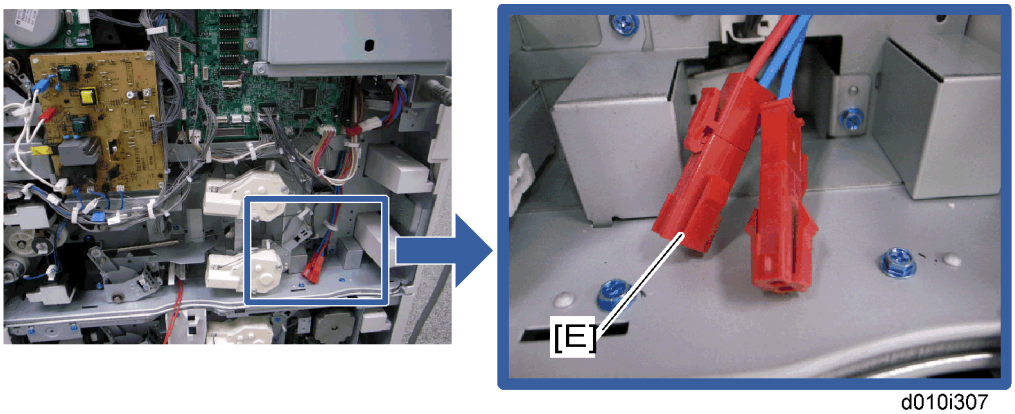
1. Remove the 1st and 2nd tray cassettes.
2. Remove the rear cover [A] (🔩 x 8).





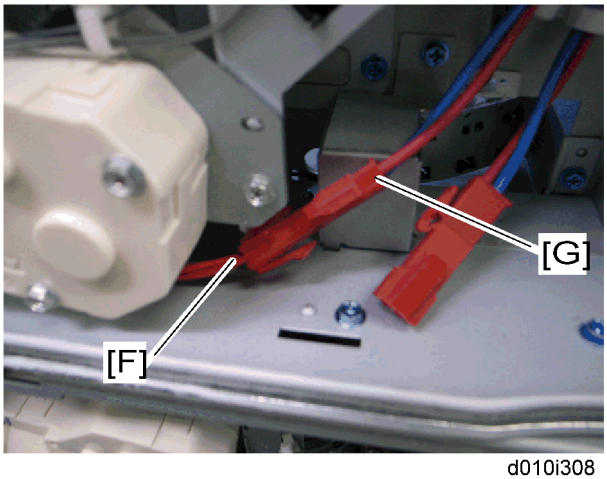
d010i306

3. Place the tray heater on the bottom frame inside the machine and pass the heater harness [B] through the opening [C] of the rear frame.
4. Attach the tray heater [D] to the bottom frame (🔩 x 1).



d010i307

5. Remove the harness cap [E] of the machine.

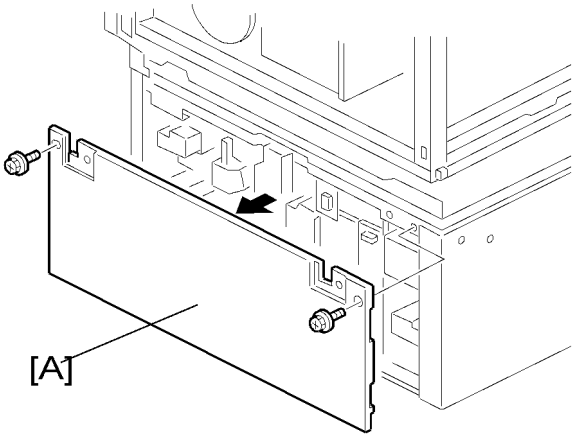


d010i308

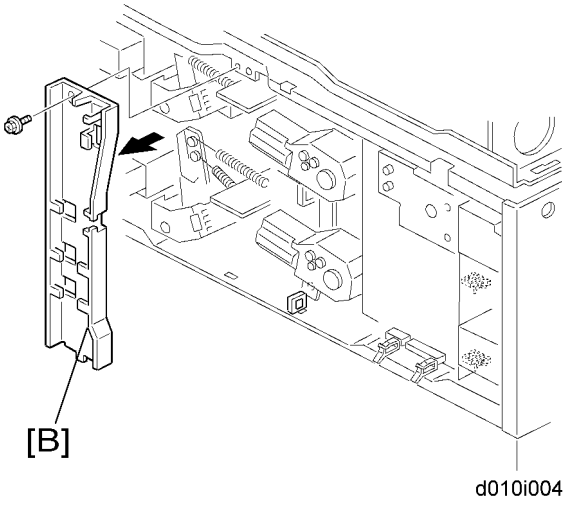
6. Connect the harness [F] of the heater to the harness [G] of the machine.
7. Reinstall the rear cover and all tray cassettes/
8. Attach the power decal to the left side of the machine's main switch.

Tray Heaters for the Optional Paper Feed Unit

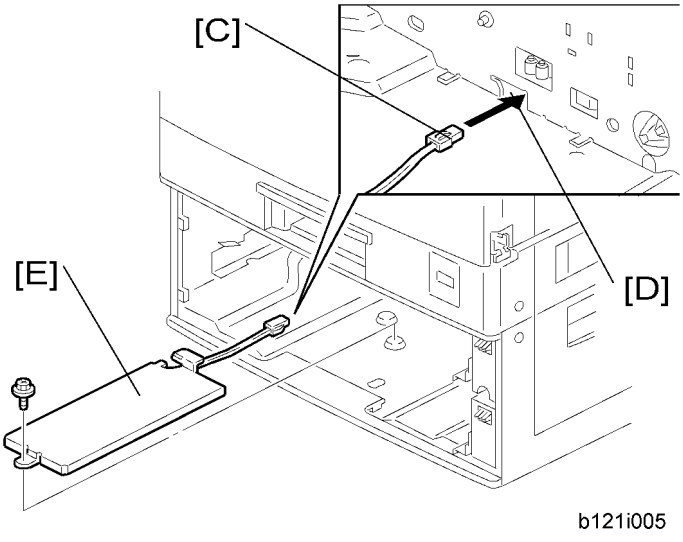
1. Remove the rear cover of the main machine.
2. Pull out the all tray cassettes of the paper tray unit.



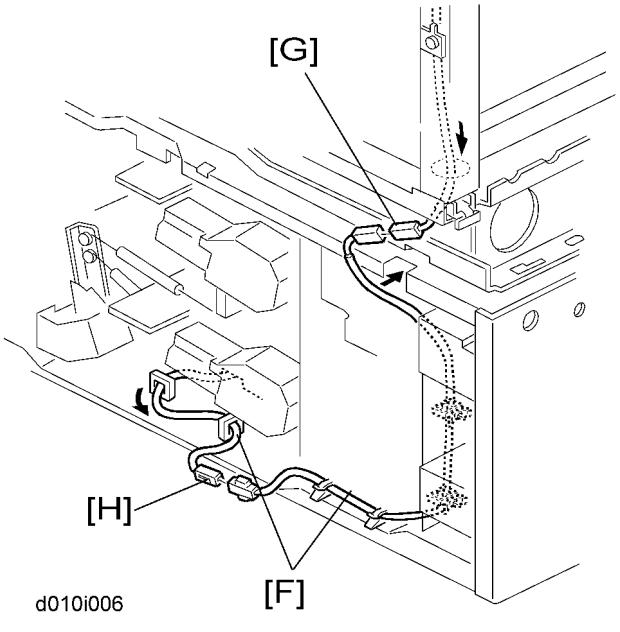
3. Remove the rear cover [A].for the paper tray unit



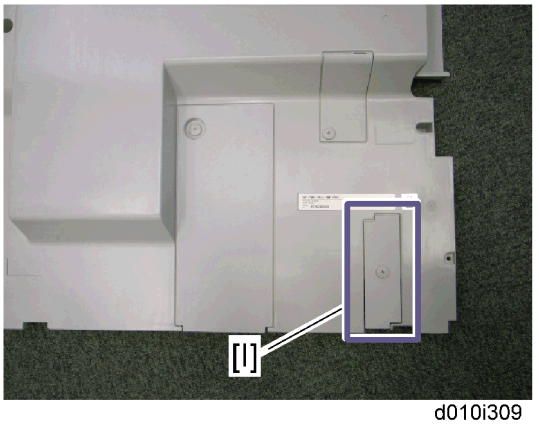
4. Remove the cable guide [B].



5. Pass the connector [C] through the opening [D].
6. Install the tray heater [E] (x 1)

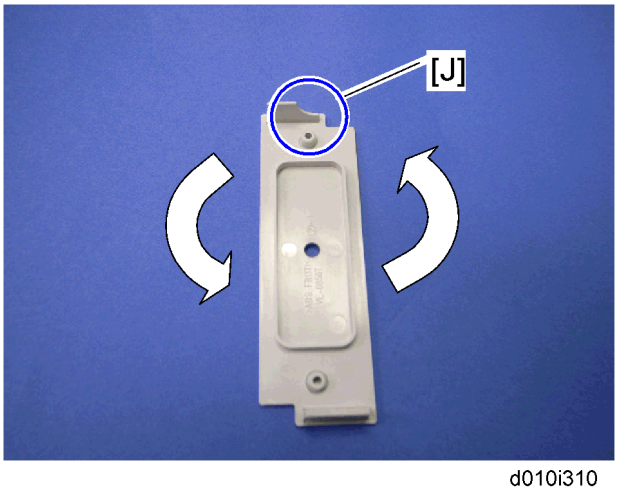


7. Clamp the cables [F], as shown.
8. Remove the harness cap [G] of the machine.
9. Join the connectors [G] [H].
10. Reinstall the cable guide and rear cover of the paper tray unit.
11. Reinstall the all tray cassettes.



d010i309

12. Remove the heater harness cover [I] (rivet screw x 1).



d010i310

13. Turn the heater harness cover upside down and reinstall it in the rear cover of the main machine.

Important

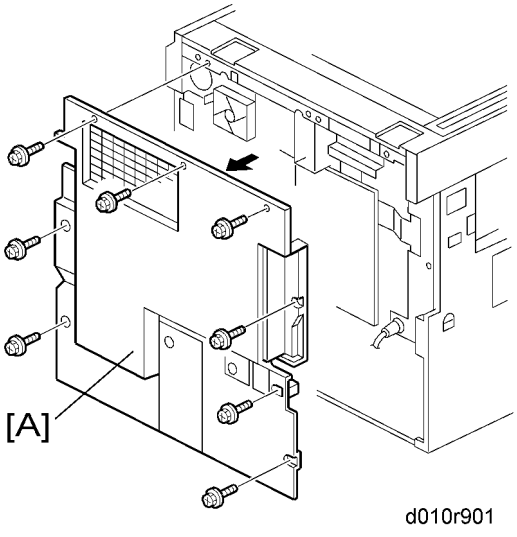
- **Make sure that cutout [J] is directed to the downward. Otherwise, the rear cover of the main machine pinches the heater harness and breaks it.**

14. Reinstall the rear cover of the main machine.
15. Attach the power decal to the left side of the machine's main switch if it has not been attached.

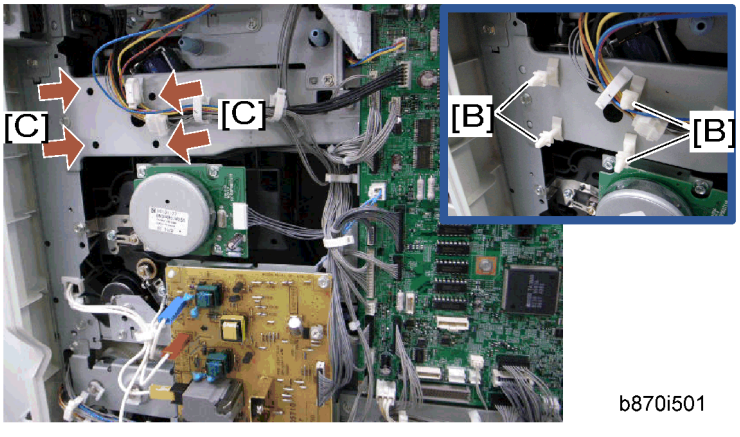
Key Counter Interface Installation

⚠CAUTION

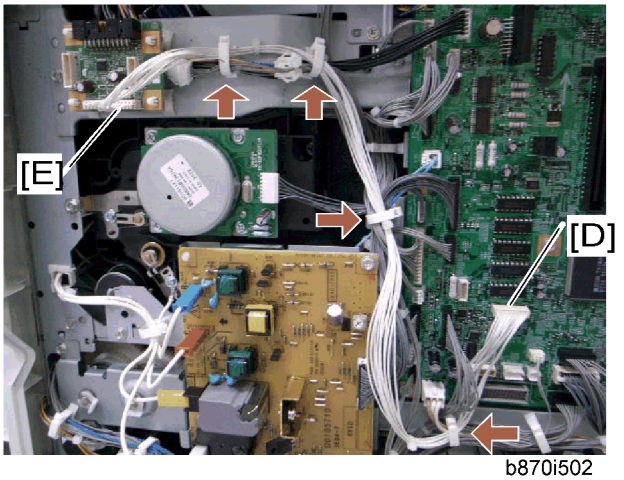
- Unplug the machine power cord before starting the following procedure.



1. Remove the rear cover [A] (🔩 x 8).



2. Install the four standoffs [B] in the four holes [C] on the crosspiece.
3. Attach the bridge board [C].



b870i502

4. Connect the one side [D] of the harness to CN140 (13 pins) on the BICU and the other side [E] of the harness to CN3 on the bridge board.
5. Clamp the harness (x 4).
6. Reassemble the rear cover.

GDI Expansion

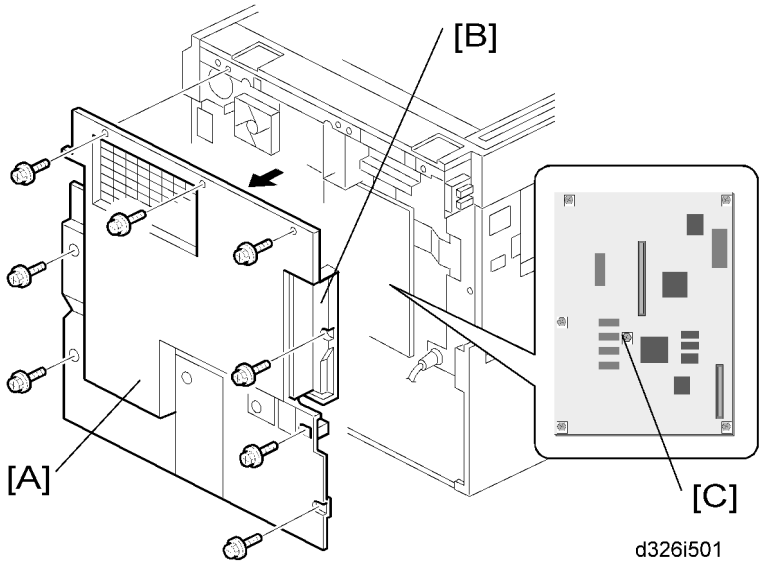
Accessory Check

No.	Description	Q'ty
1	Cover-CPS NA	1
2	Cover-CPS EU	1
3	Tapping Screw-M3X6	6
4	Sheet-EULA	1
5	Seal-Caution	1
6	Installation Procedure	1
7	PCL Dongle (-57)	1

Installing Expansion Component

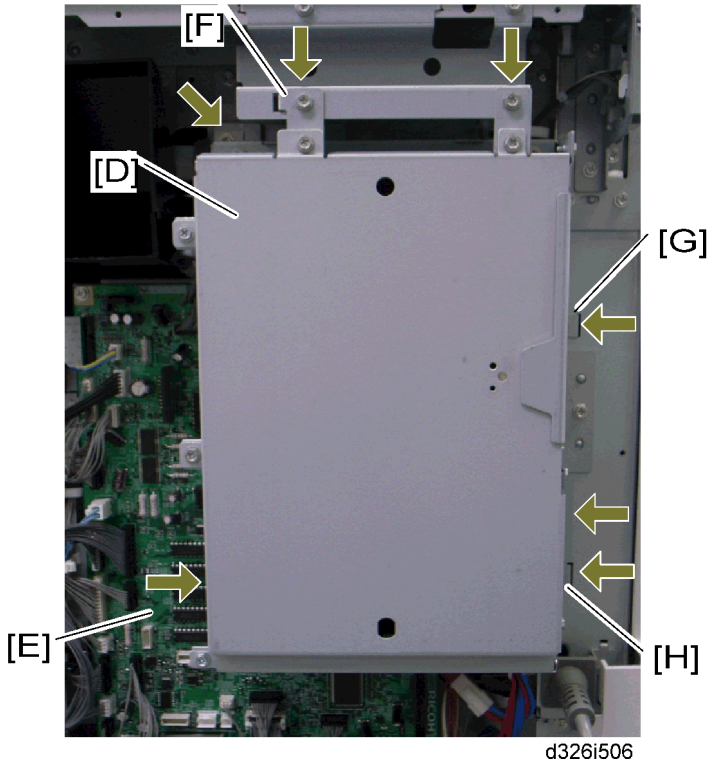
⚠CAUTION

- Unplug the machine power cord before starting the following procedure.



1. Remove the rear cover [A] (x 8).

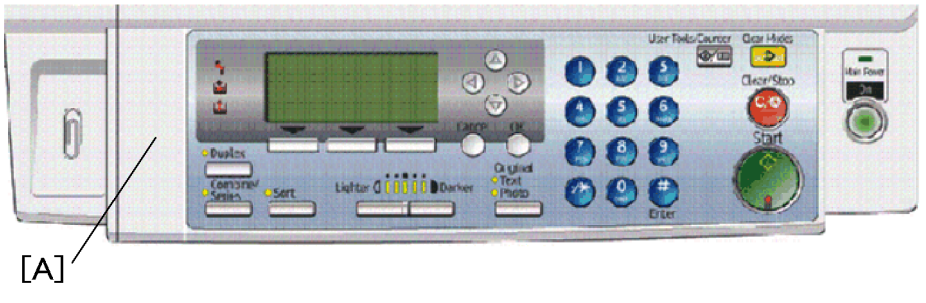
2. Remove the interface cover [B].
3. Remove one screw [C] from the BICU.



4. Connect the controller box [D] to the BICU (x 7).

   Make sure that the BICU [E] is not damaged and that the three openings [F][G][H] hold the controller box.
5. Re-attach the rear cover (x 8).

Installing Panels and Keys



1. Remove the dummy cover [A] from the operation panel.

2. Install the printer/scanner panel [B] on the operation panel.

PCL Option

1

Accessory Check

No.	Description	Q'ty
1	PCL Dongle	1

Installing PCL Option

Important

- **Before installing the PCL option, download the firmware (D3265502) from the firmware download site into the IC card, which you have.**

⚠CAUTION

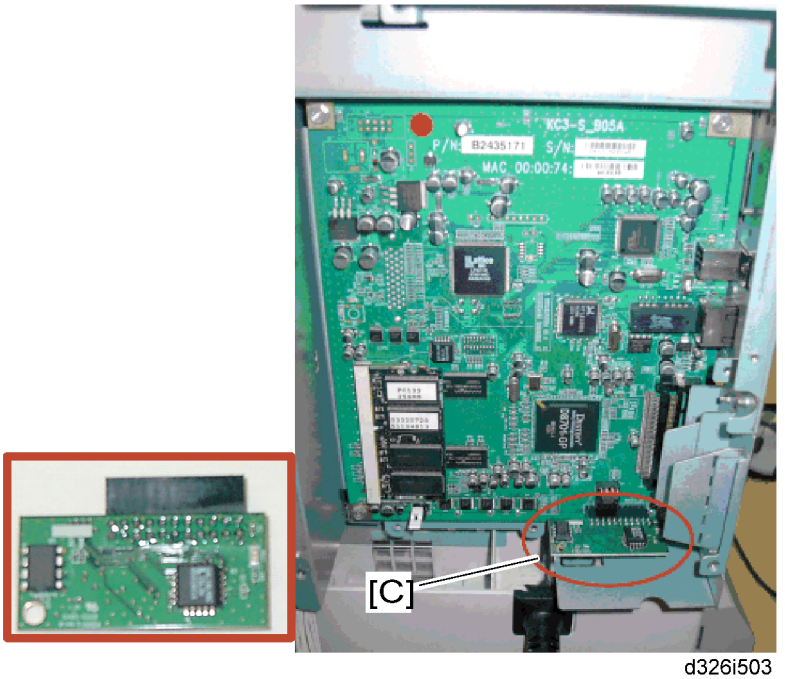
- Unplug the machine power cord before starting the following procedure.

Note

- Before you install the PCL, the GDI expansion (D326-17) must be installed.

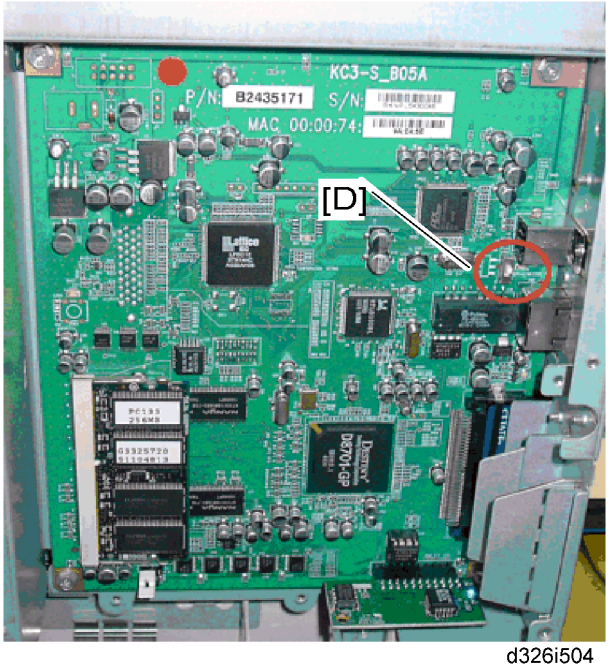
1. Remove the rear cover (☛ "Rear Cover" in the section "Replacement and Adjustment").

2. Remove the GDI box left cover [A] (x 7).
3. Remove the GDI box cover [B] (x 7).



d326i503

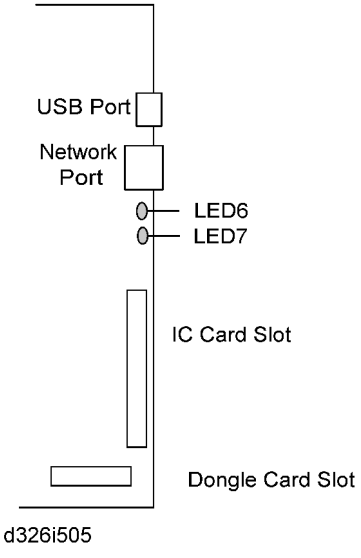
4. Install the PCL dongle [C] in the GDI board socket as shown above.



d326i504

5. Turn on the DipSW2 [D] switch (upper position).
6. Remove the cover of the IC card slot on the GDI controller board.

7. Install the PCL IC card in the IC card sot.
8. Turn on the main power switch.



Note

- LED7 (orange) blinks during this installation.
- LED6 (red) lights after completion of this installation.

9. Turn off the main power switch after completing the installation.
10. Turn off the Dip SW2 (lower position).
11. Reassemble the machine.
12. Turn on the main power switch.
13. Output the "Config. Page" (UserTool > Printer Features > List/Test Print > Config. Page) and confirm if PCL option is correctly installed.

Note

- This installation procedure is not necessary for PCL updating once the PCL option has been installed in the GDI controller. In PCL updating, you can see the installation procedure on the LCD after installing the PCL option IC card in the IC card slot.

Mechanical Counter

1

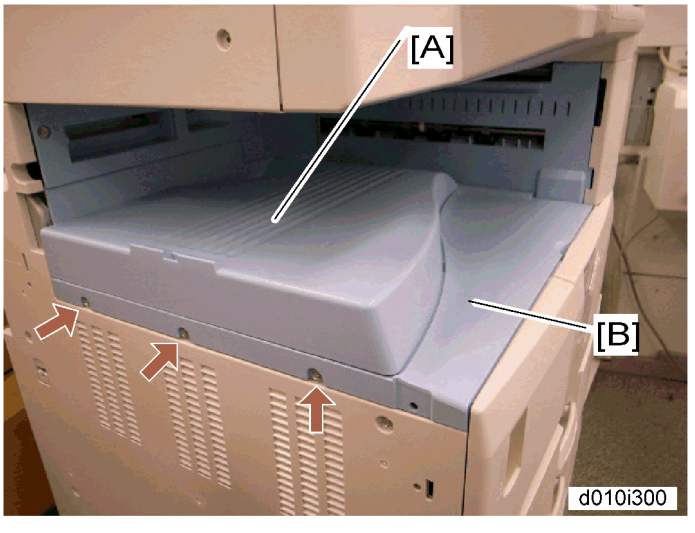
Component Check

No.	Description	Q'ty
1	Mechanical counter	1

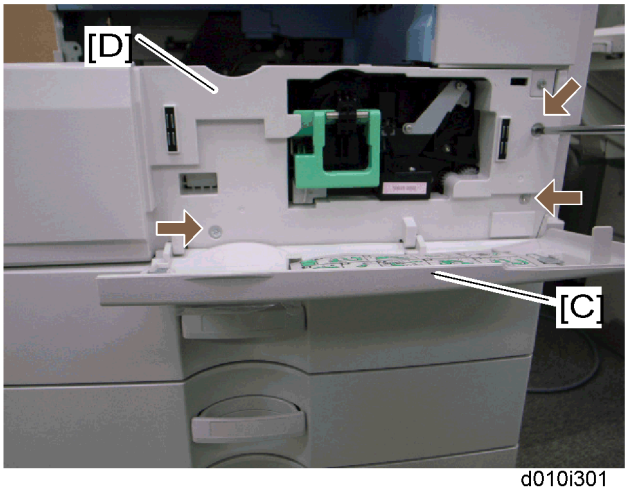
Installing Mechanical Counter

⚠CAUTION

- Unplug the machine power cord before starting the following procedure.

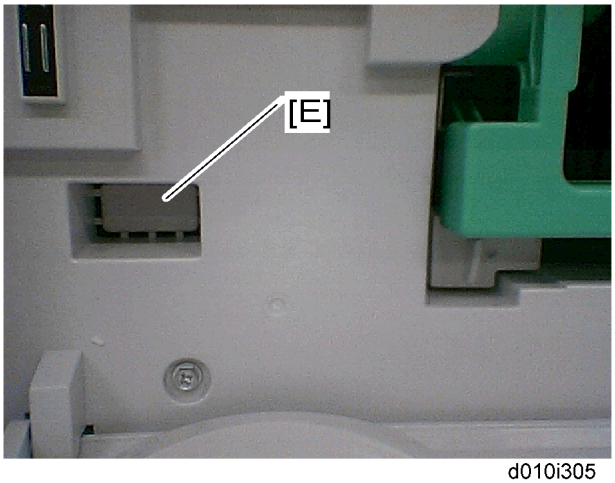


1. Remove the copy tray [A] (🖉 x 1, hooks).
2. Remove the inner cover [B] (🖉 x 2, hooks).



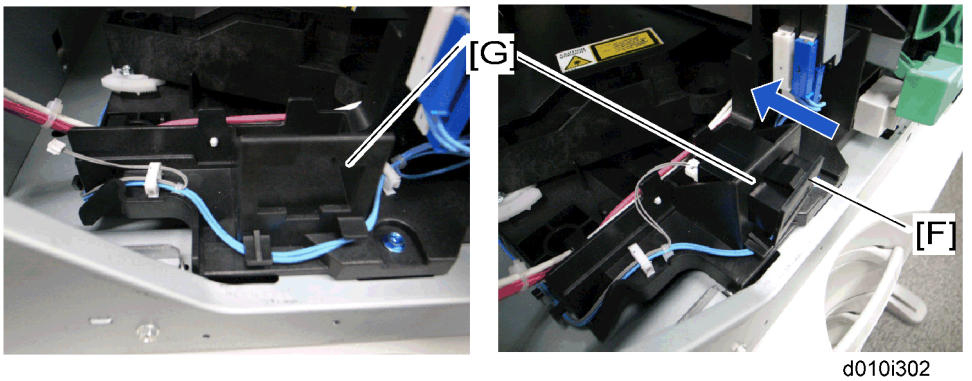
d010i301

3. Open the front door [C].
4. Remove the front cover [D] (x 3).



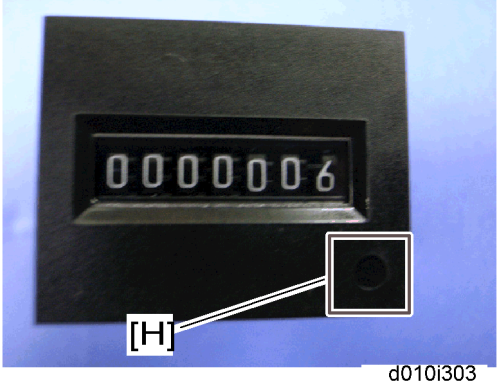
d010i305

5. Cut off the cutout [E] of the front cover with nippers.



d010i302

6. Install the mechanical counter [F] into the counter slot [G] (☞ x 1).



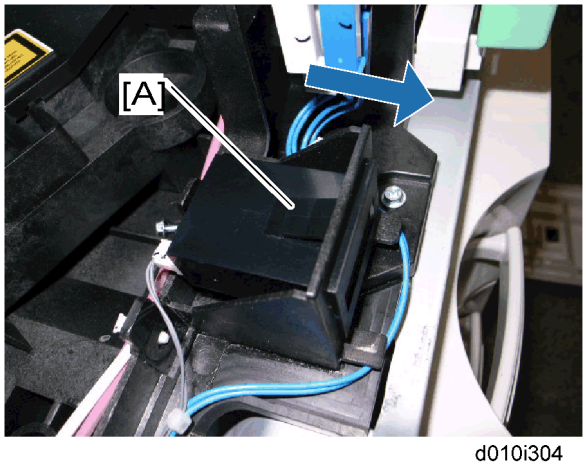
d010i303

Important

- **When you install the mechanical counter, make sure that the circle mark [H] is placed downward.**

7. Reassemble the machine.

When removing the mechanical counter



d010i304

When removing the mechanical counter, first release the hook [A], and then pull it out.

2. Preventive Maintenance

PM Tables

Note

- After preventive maintenance work, reset the PM counter (SP 7804-1).
- PM intervals (60k, 120K and 600K) indicate the number of prints.

Key: AN: As necessary, C: Clean, R: Replace, L: Lubricate, I: Inspect

Optics

	EM	60k	120k	AN	NOTE
Reflector	C				Optics cloth
1st mirror	C			C	Optics cloth
2nd mirror	C			C	Optics cloth
3rd mirror	C			C	Optics cloth
Scanner guide rails	C				Do not use alcohol.
Platen cover	I			C	Replace the platen sheet if necessary. Blower brush or alcohol
Exposure glass	C			C	Blower brush or alcohol
Toner shield glass	C				Blower brush
APS sensors	C				Blower brush

Drum Area

	EM	60k	120k	600k	AN	NOTE
PCU		I		R		
Drum		R				

	EM	60k	120k	600k	AN	NOTE
Developer		R				
Charge roller		R				
Cleaning brush (charge roller)		R				
Cleaning blade (OPC drum)		R				
Pick-off pawls (OPC drum)		R				
Transfer roller			R			
Discharge Plate			R			
ID sensor	C				C	Blower brush

Paper Feed

	EM	60k	120k	AN	NOTE
Paper feed roller (each tray)		C	R	C	Clean with water or alcohol.
Friction pad (each tray)		C	R	C	Clean with water or alcohol.
Bottom-plate pad (each tray)		C		C	Clean with water or alcohol.
Paper feed roller (bypass tray)		C		C	Clean with water or alcohol.
Friction pad (bypass tray)		C		C	Clean with water or alcohol.
Bottom-plate pad (by-pass tray)		C		C	Clean with water or alcohol.
Registration rollers		C		C	Clean with water or alcohol.
Relay rollers		C		C	Clean with water or alcohol.
Paper feed guides		C		C	Clean with water or alcohol.
Paper-dust Mylar		C		C	Clean with water or alcohol.

Fusing Unit

	EM	60k	120k	AN	NOTE
Hot roller			R/L		S552R
Pressure roller			R		
Pressure roller cleaning roller			R		A cleaner and alcohol
Hot roller bushings			I/L	C	S552R
Pressure roller bushing			R	C	
Hot roller stripper pawls			R	C	Dry cloth
Thermistor			R	C	Dry cloth
Fusing guide plate		C			A cleaner and alcohol
Cleaning roller bushing			C	C	Dry cloth

ARDF

	EM	80k	AN	NOTE
Feed belt		R	C	Clean with water or alcohol.
Separation roller		R	C	Clean with water or alcohol.
Pick-up roller		R	C	Clean with water or alcohol.
Stamp			R	Replace when necessary.
White plate	C		C	Clean with water or alcohol.
DF exposure glass	C		C	Clean with water or alcohol.
Platen cover	I		C	Clean with water or alcohol.

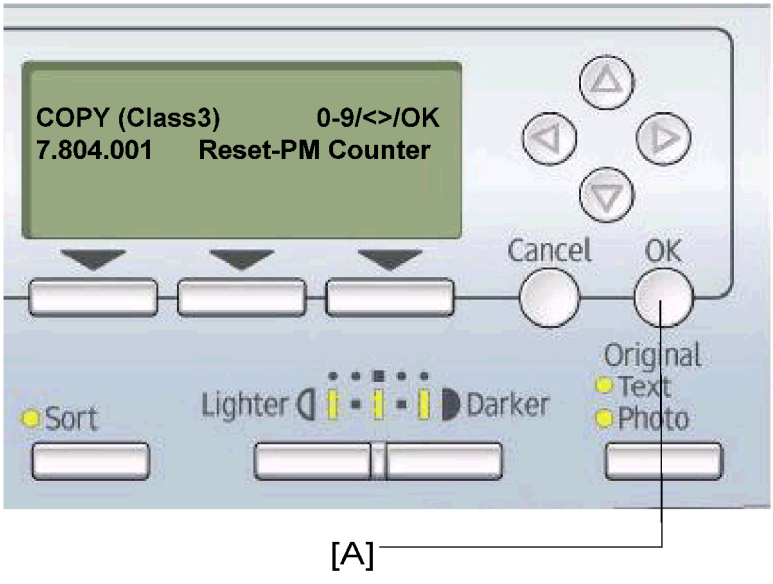
Paper Tray Unit

	60k	120k	AN	NOTE
Paper feed rollers		R	C	Dry or damp cloth

	60k	120k	AN	NOTE
Bottom-plate pads	C		C	Dry cloth
Paper-feed guides	C		C	Clean with water or alcohol.
Friction pads		R	C	Dry or damp cloth
Relay clutch		I		
Feed clutches		I		
Relay roller		C	C	Dry cloth

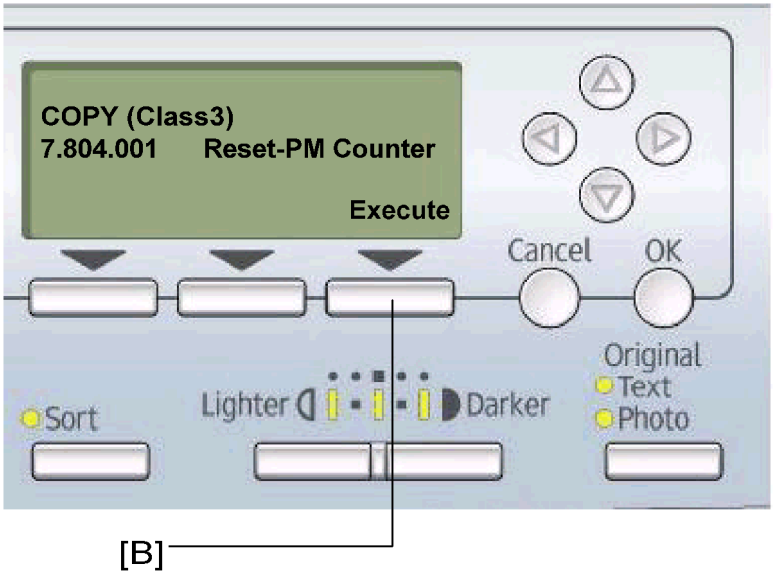
How to Reset the PM Counter

After preventive maintenance work, reset the PM counter (SP 7804-1) as follows.



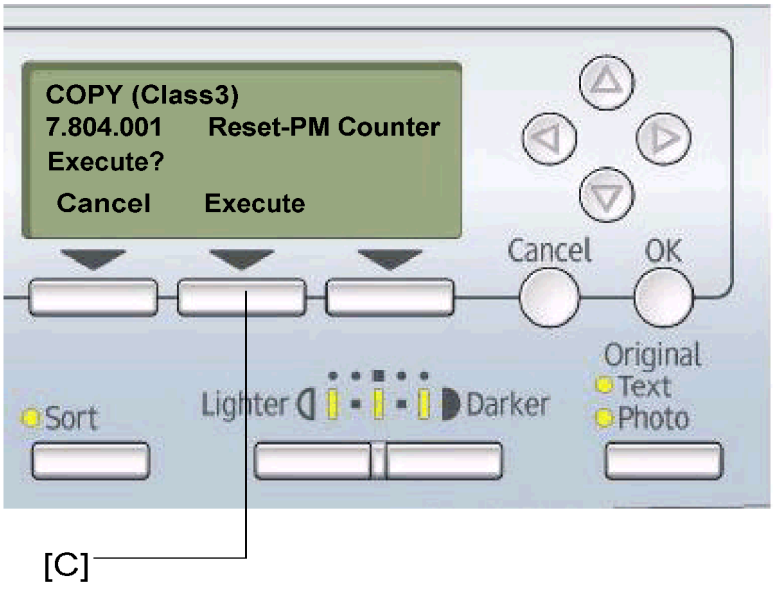
Activate the SP mode (☛ "Service Program Mode").

1. Select SP 7804-1 (Reset–PM Counter).
2. Press the OK key [A]. The message "Execute" shows.

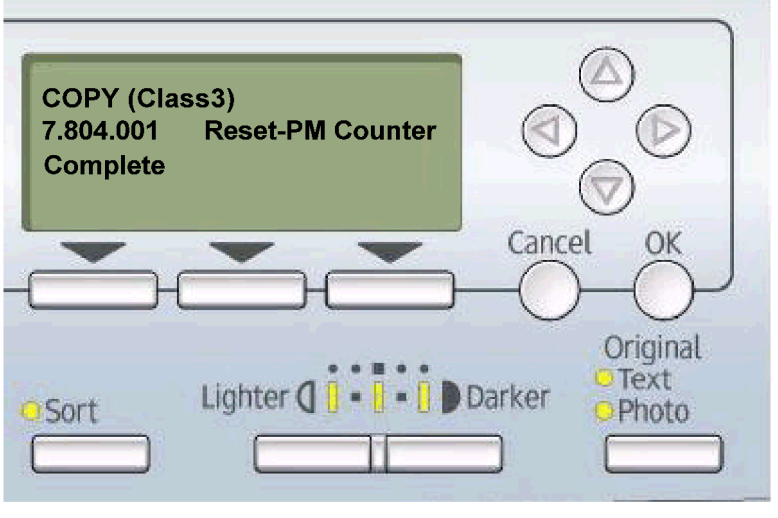


3. Press the button [B] below the message "Execute."

4. The messages "Execute?" followed by "Cancel" and "Execute" show.



5. To reset the PM counter, press the button [C] below the message "Execute."



6. Wait until the message "Completed" shows.
7. Quit the SP mode.

3. Replacement and Adjustment

General Cautions

Do not turn off the main switch while any of the electrical components are active. Doing so may result in damage to units (such as the PCU) as they are pulled out or replaced.

PCU (Photoconductor Unit)

The PCU consists of the OPC drum, charge roller, development unit, and cleaning components. Observe the following precautions when handling the PCU.

1. Never touch the drum surface with bare hands. If the drum surface is dirty or if you have accidentally touched it, wipe it with a dry cloth, or clean it with wet cotton and then wipe it dry with a cloth.
2. Never use alcohol to clean the drum. Alcohol will dissolve the drum surface.
3. Store the PCU in a cool dry place.
4. Do not expose the drum to corrosive gases (ammonia, etc.).
5. Do not shake a used PCU, as this may cause toner and developer to spill out.
6. Dispose of used PCU components in accordance with local regulations.

Important

- **You must run SP 3016-1 to initialize the TD sensor after you install a new PCU. After starting initialization, be sure to wait for it to reach completion (wait for the motor to stop) before you re-open the front cover or turn off the main switch.**

Transfer Roller

1. Never touch the surface of the transfer roller with bare hands.
2. Be careful not to scratch the transfer roller, as the surface is easily damaged.

Scanner Unit

1. Use alcohol or glass cleaner to clean the exposure and scanning glass. This will reduce the static charge on the glass.
2. Use a blower brush or a water-moistened cotton pad to clean the mirrors and lenses.
3. Make sure to not bend or crease the exposure lamp's ribbon cable.
4. Do not disassemble the lens unit. This will cause the lens and copy image to get out of focus.

5. Do not turn any of the CCD positioning screws. This will put the CCD out of position.

Laser Unit

1. Do not loosen or adjust the screws securing the LD drive board on the LD unit. This will put the LD unit out of adjustment.
2. Do not adjust the variable resistors on the LD unit. These are adjusted at the factory.
3. The polygonal mirror and F-theta lens are very sensitive to dust.
4. Do not touch the toner shield glass or the surface of the polygonal mirror with bare hands.

Fusing Unit

1. After installing the fusing thermistor, make sure that it is in contact with the hot roller and that the roller can rotate freely.
2. Be careful to avoid damage to the hot roller stripper pawls and their tension springs.
3. Do not touch the fusing lamp and rollers with bare hands.
4. Make sure that the fusing lamp is positioned correctly and that it does not touch the inner surface of the hot roller.

Paper Feed

1. Do not touch the surface of the paper feed rollers.
2. To avoid misfeeds, the side and end fences in each paper tray must be positioned correctly so as to align with the actual paper size.
3. The paper trays have interchangeability as following.

		Standard		Option	
		1st tray	2nd tray	3rd tray	4th tray
Standard	1st tray	Yes	No	No	No
	2nd tray	No	Yes	No	No
Option	3rd tray	No	No	Yes	Yes
	4th tray	No	No	Yes	Yes

Important

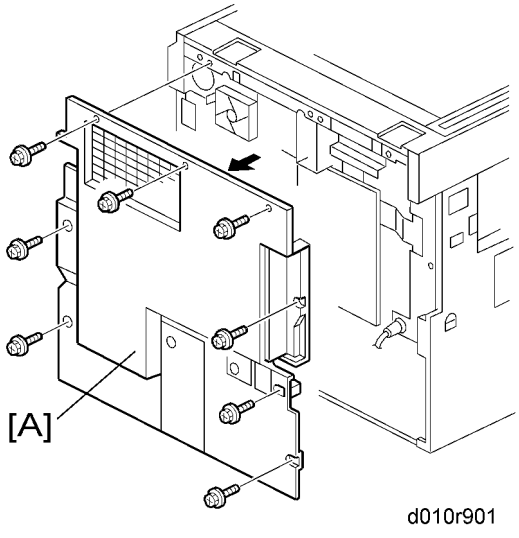
- If the optional tray heater or optics anti-condensation heater is installed, keep the machine's power cord plugged in even while the main switch is off, to keep the heater(s) energized.

Special Tools and Lubricants

Part Number	Description	Q'ty
A0069104	Scanner Positioning Pins (4 pins/set)	1 set
A2929500	Test Chart S5S (10 pcs/set)	1 set
VSSM9000	FLUKE 87 Digital Multimeter	1
N8036701	4MB Flash Memory Card	1
A2579300	Grease Barrierta S552R	1
52039502	Grease G-501	1

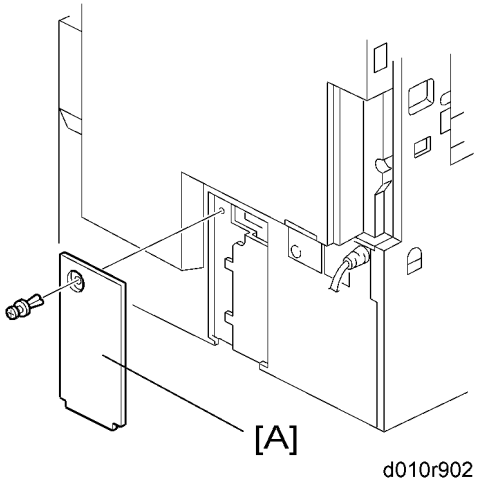
Exterior Covers and Operation Panel

Rear Cover



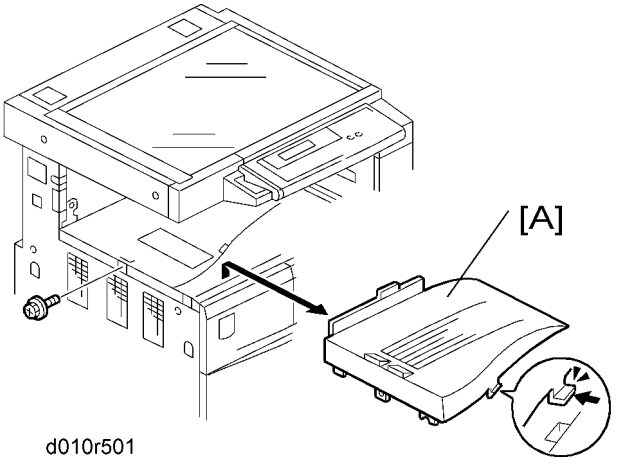
1. Unplug the DF cable (if installed).
2. Rear cover [A] (x 8)

Tray Harness Cover



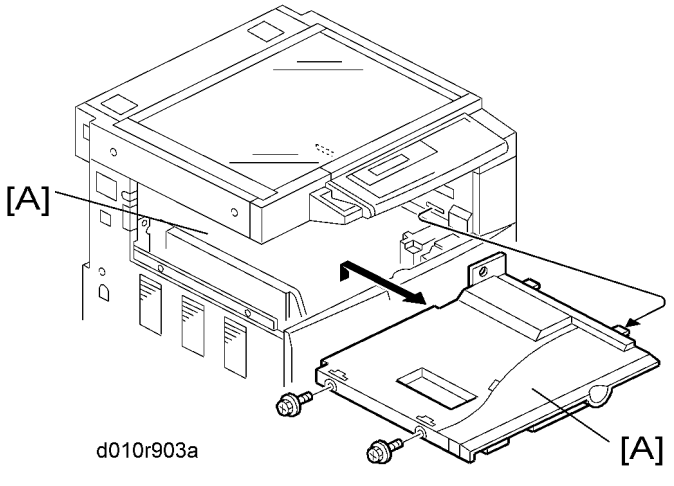
1. Tray harness cover [A] (1 rivet)

Copy Tray



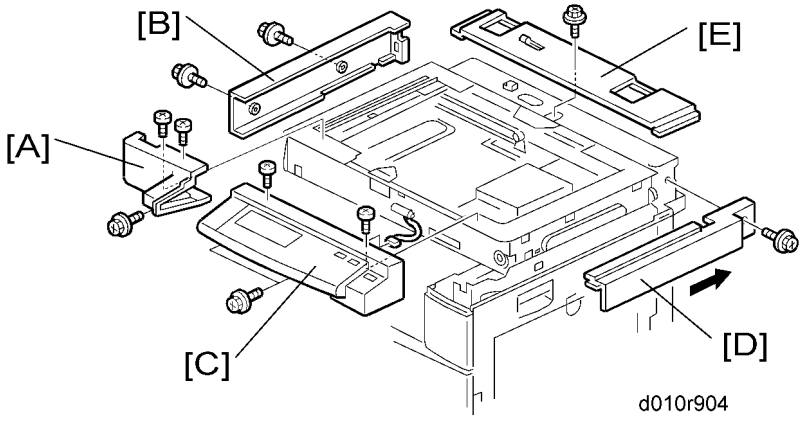
1. Copy tray [A] (☞ x 1 □hook x 1)

Inner Cover



1. Copy tray (☛ "Copy Tray")
2. Inner cover [A] (☞ x 2)

Upper Covers



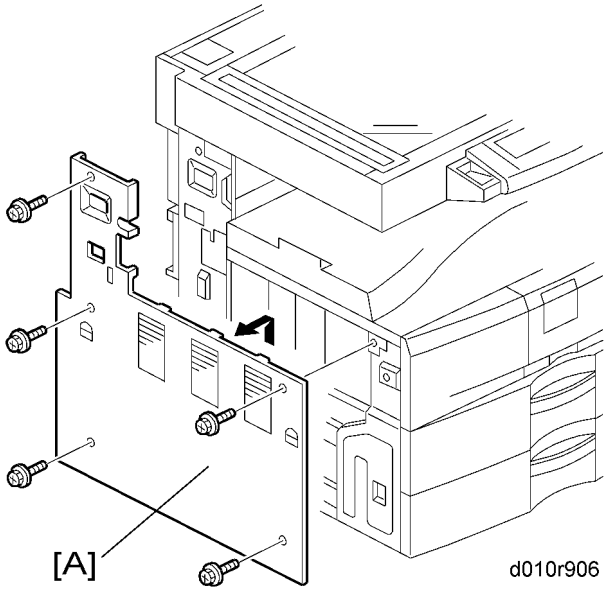
1. Platen Cover, ARDF, or ADF (if installed)
2. Rear cover (☛ "Rear Cover")
3. Front upper left cover [A] (x 3)
4. Left upper cover [B] (x 2)
5. Operation panel [C] (x 4, x 1)
6. Right upper cover [D] (x 1, 3 hooks)

Note

- Push the cover to the rear side to release the hooks.

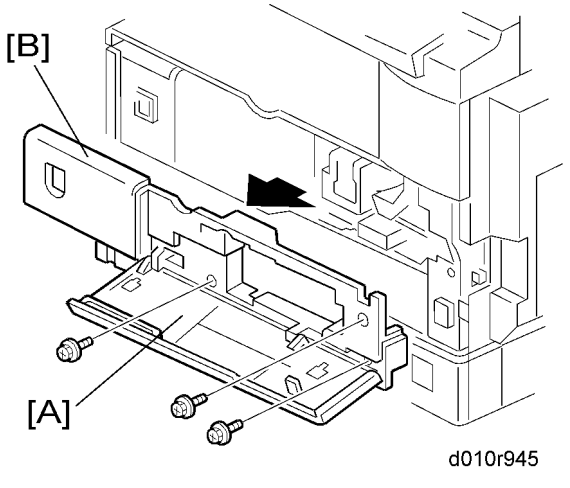
7. Top rear cover [E] (x 1)

Left Cover



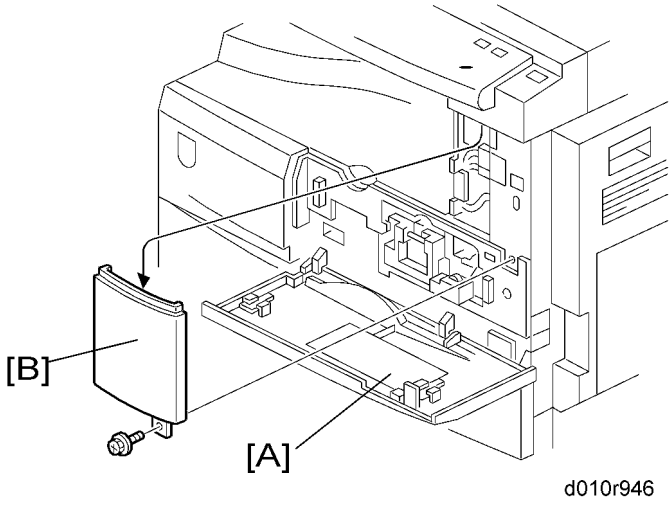
1. Left cover [A] (x 5)

Front Cover



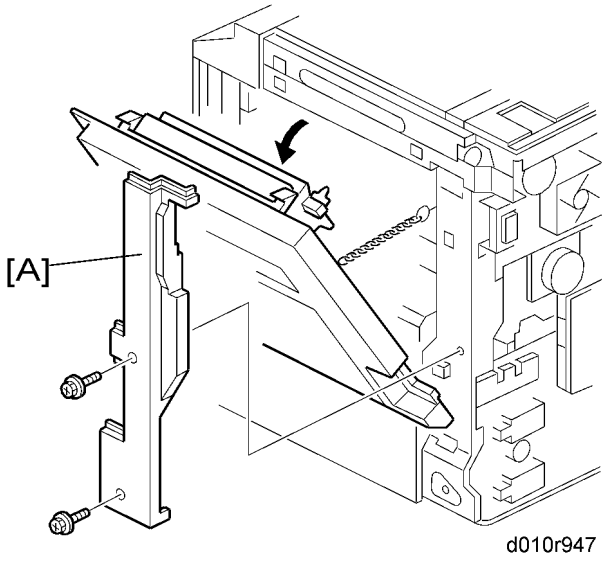
1. Pull out the (top) paper tray.
2. Open the front door [A].
3. Front cover [B] (x 3)

Front Right Cover



1. Open the front door [A].
2. Front right cover [B] (x 1)

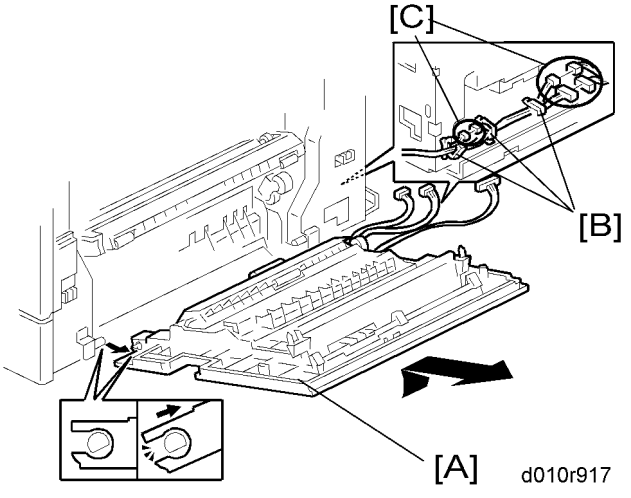
Right Rear Cover



1. Right upper cover ("Upper Covers")
2. Open the duplex unit.

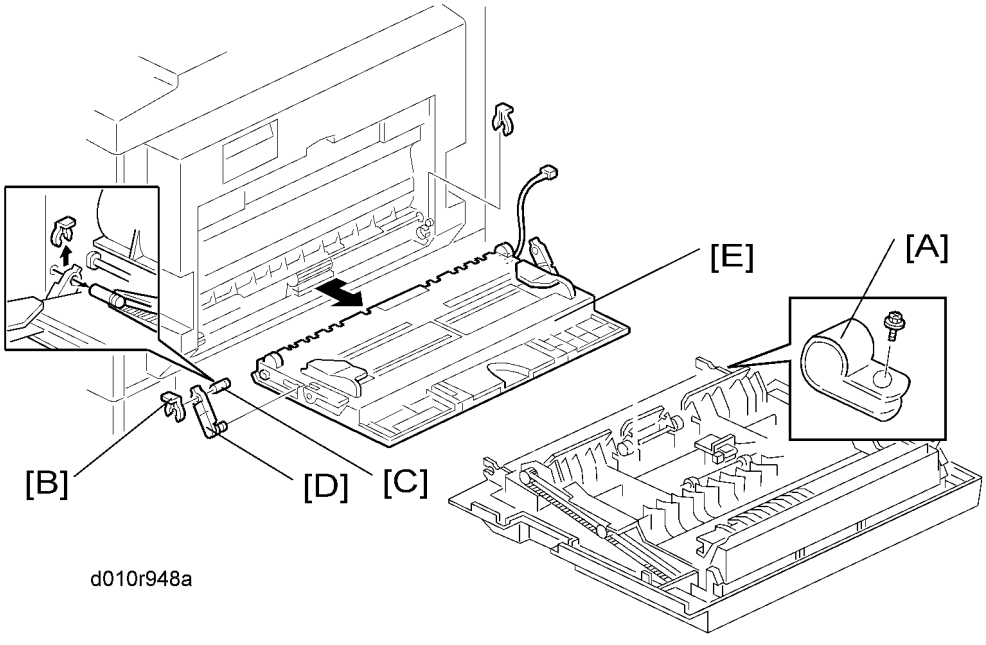
3. Right rear cover [A] (x 2)

Right Door (Duplex Unit)



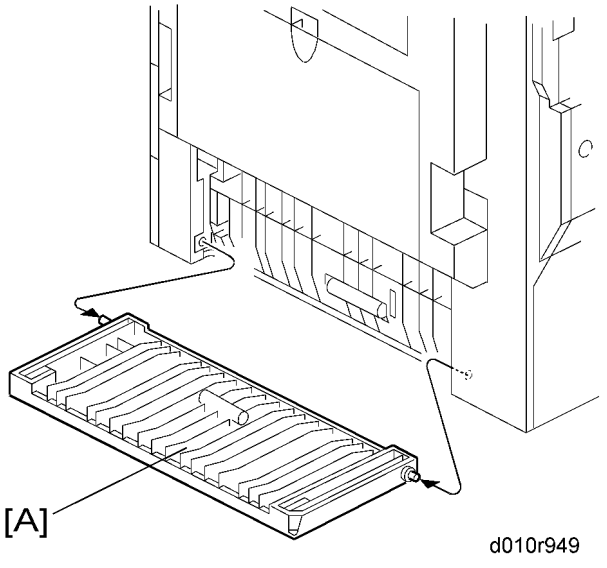
1. Rear cover (☛ "Rear Cover")
2. Open the right door [A].
3. Release the spring and chain.
4. Open the clamps [B] and disconnect the three connectors [C].
5. Right door [A]

By-pass Tray



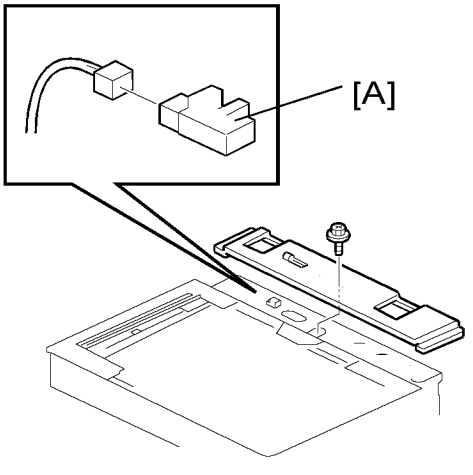
1. Right rear cover (☛ "Right Rear Cover")
2. Open the right door.
3. Release the by-pass tray cable from the clamps (see [B] in the preceding procedure "Right Door") and disconnect the connector (5-pin connector with colored wires).
4. Cable holder [A]
5. Front-side clip ring [B]
6. Front-side pin [C] (You can push the pin from behind the right door.)
7. Front-side tray holder arm [D]
8. Remove the rear-side clip ring, pin, and tray holder arm in the same manner.
9. By-pass tray [E]

Right Lower Cover



1. Right lower cover [A] (2 pin)

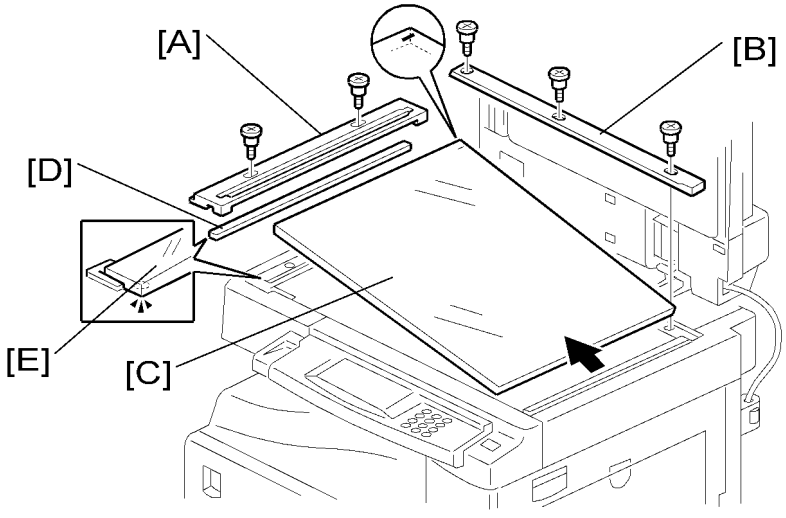
Platen Cover Sensor



1. Top rear cover (☛ "Upper Covers")
2. Platen cover sensor [A] (☞ x 1)

Scanner Unit

Exposure Glass/DF Exposure Glass



Exposure Glass

1. Front upper left cover (☛ "Upper Covers")
2. Left scale [A] (x 2)
3. Rear scale [B] (x 3)
4. Exposure glass [C]

Note

- Make sure that the mark is at the rear left corner, and that the left edge is aligned to the support on the frame when you reinstall the exposure glass.

DF Exposure Glass

1. Front upper left cover (☛ "Upper Covers")
2. Left scale [A]
3. DF exposure glass [D]

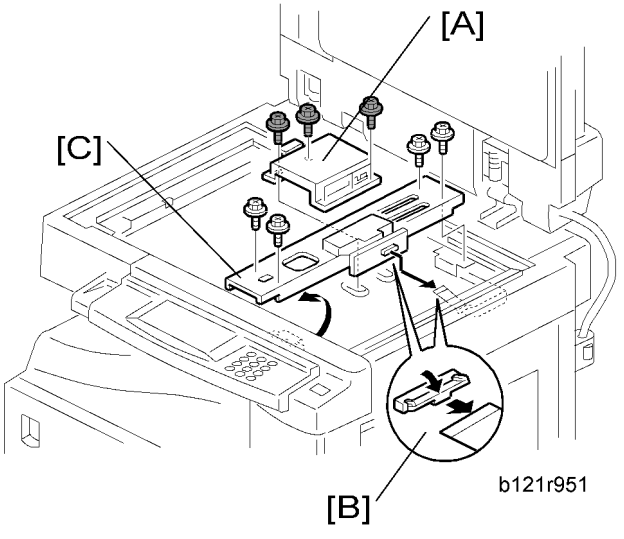
Note

- Make sure that the yellow mark [E] is on the bottom at the front end when reinstall the exposure glass.

Lens Block

⚠CAUTION

- Do not touch the paint-locked screws on the lens block. The position of the lens assembly (black part) is adjusted before shipment.
- Do not grasp the PCB or the lens assembly when you handle the lens block. The lens assembly may slide out of position.

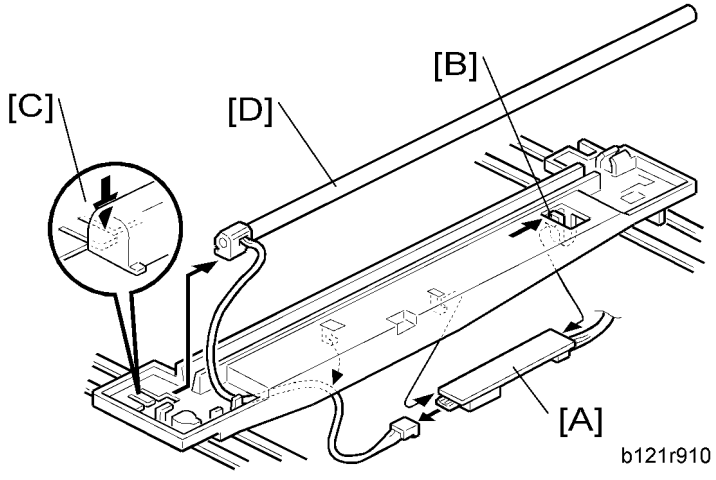


1. Exposure glass (☛ "Scanner Unit")
2. Lens cover [A] (🔩 x 5)
3. Disconnect the flat cable [B].
4. Lens block [C] (🔩 x 4)

Note

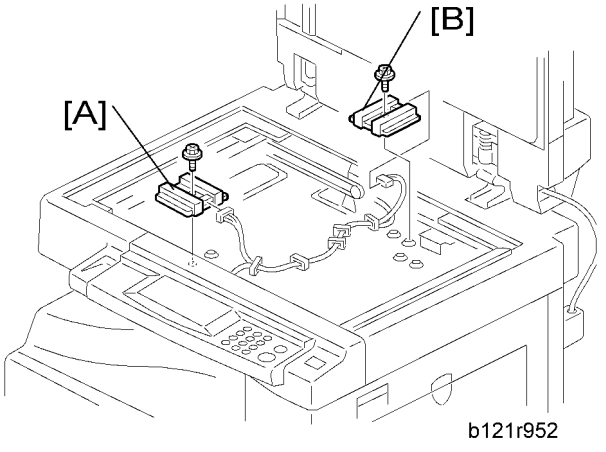
- Adjust the image quality (☛ "Copy Adjustments Printing/Scanning") after you install a new lens block.

Lamp Stabilizer Board and Exposure Lamp



1. Operation panel (☛ "Upper Covers")
2. Exposure glass (☛ "Exposure Glass/DF Exposure Glass")
3. Slide the first scanner to a position where the front end of the lamp is visible.
4. Place one hand under the lamp stabilizer board [A] and release the hook [B].
5. Lamp stabilizer board (☞ x 1, flat cable x 1)
6. Press the plastic latch [C] and push the front end of the lamp toward the rear.
7. Lamp [D] (with the cable)

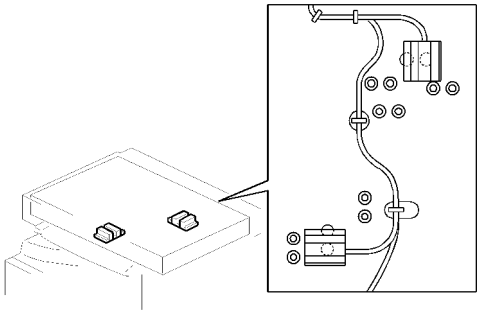
Original Width/Length Sensor



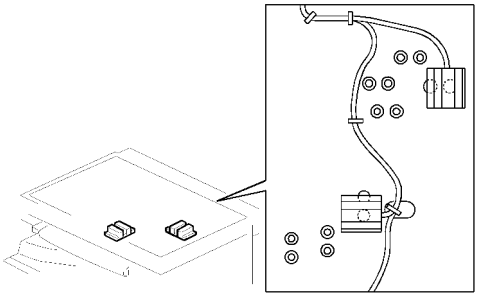
1. Exposure glass (☛ "Scanner Unit")
2. Original width sensor [A] (x 1, x 1)
3. Lens block (☛ "Scanner Unit")
4. Original length sensor [B] (x 1, x 1)

Sensor Positions

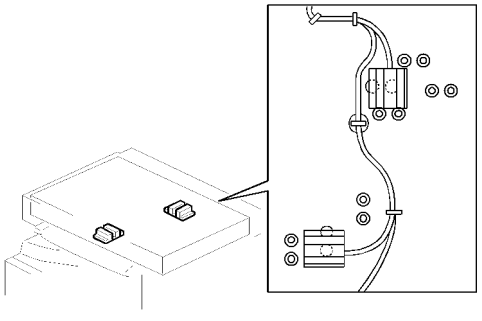
Asia (including Taiwan; excluding China), Europe



America



China (Sensor positions for China model (8K/16K))



b121r954

Sensor positions vary according to regions as shown above.

Sensor Positions for China Model (8K/16K)

This procedure is for China models only. You must rearrange the positions of the original width and length sensors for the copier to detect the following original sizes:

- 8K SEF (270 x 390 mm)
- 16K SEF (195 x 270 mm)
- 16K LEF (270 x 195 mm)

After you have rearranged the positions, the sensors work as listed in the table. Rearrange the sensor positions as follows:

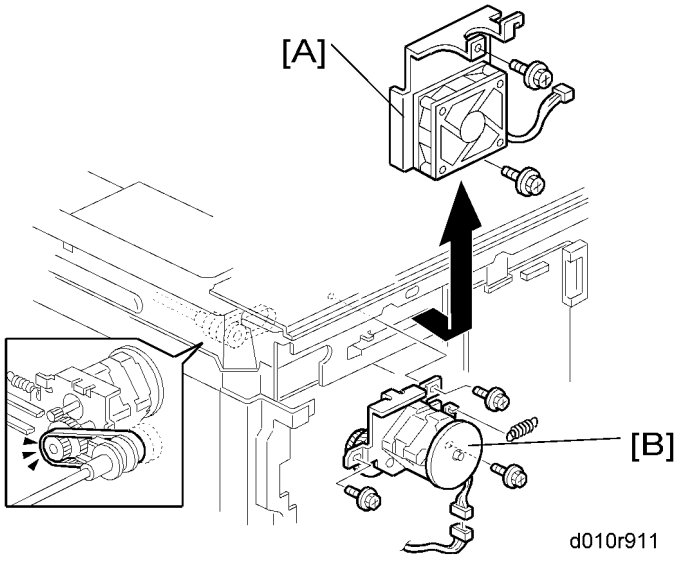
Original Size	Length Sensors		Width Sensors	
8K-SEF	L1	L2	W1	W2
16K-SEF	X	X	X	O

Original Size	Length Sensors		Width Sensors	
16K-LEF	X	O	O	O
16K-SEF	O	O	X	O

1. Specify SP mode settings:
2. Select SP 4305 1, and specify 2 (=Yes).

   The machine will detect 8K/16K rather than A3/A4/B4/B5 (A3-SEF/B4-SEF ⇒ 8K-SEF; B5-SEF/A4-SEF ⇒ 16K-SEF; B5-LEF/A4-LEF ⇒ 16K-LEF).
3. Turn off the main switch.
4. Exposure glass (☛ "Scanner Unit").
5. Original width/length sensors [A] [B]
6. Rearrange the sensor positions [C] [D].
7. Turn on the main switch and check the operations.

Scanner Motor



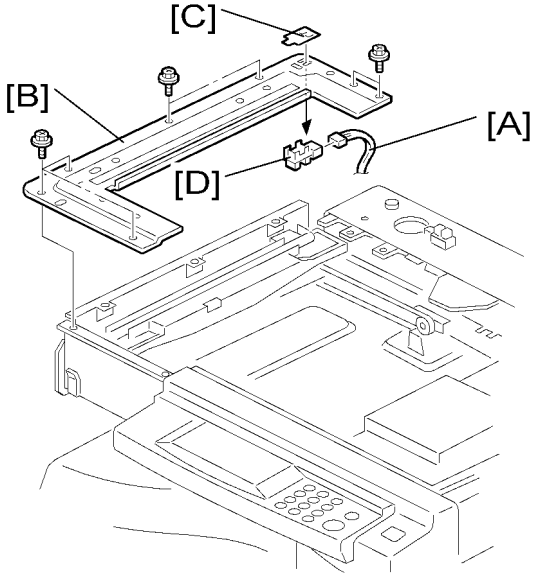
1. Rear cover (☛ "Rear Cover")
2. Right upper cover (☛ "Right Upper Cover")
3. Exposure glass (☛ "Exposure Glass/DF Exposure Glass")

4. Duplex fan [A] (x 2, x 1)
5. Scanner motor [B] (x 3, x 1, spring x 1, belt x 1)

Note

- Install the belt first, and then set the spring when you reassemble. Fasten the leftmost screw (viewed from the rear), and fasten the other two screws.
- Adjust the image quality after you install the motor.

Scanner Home Position Sensor



b121r958

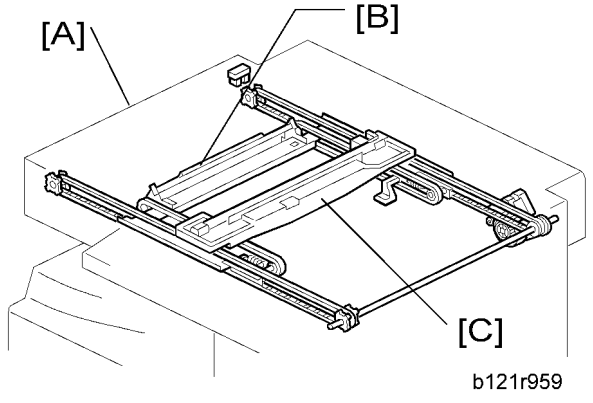
1. Left upper cover, front upper cover, top rear cover (☛ "Upper Covers")
2. Exposure glass, DF exposure glass (if installed) (☛ "Exposure Glass/DF Exposure Glass")
3. Disconnect the connector [A].
4. Scanner left lid [B] (x 7)
5. Sensor tape [C].
6. Scanner home position sensor [D]

Adjusting Scanner Positions

⚠CAUTION

- **Grasp the front and rear ends (not the middle) of the first scanner when you manually move it. The first scanner may be damaged if you press, push, or pull its middle part.**

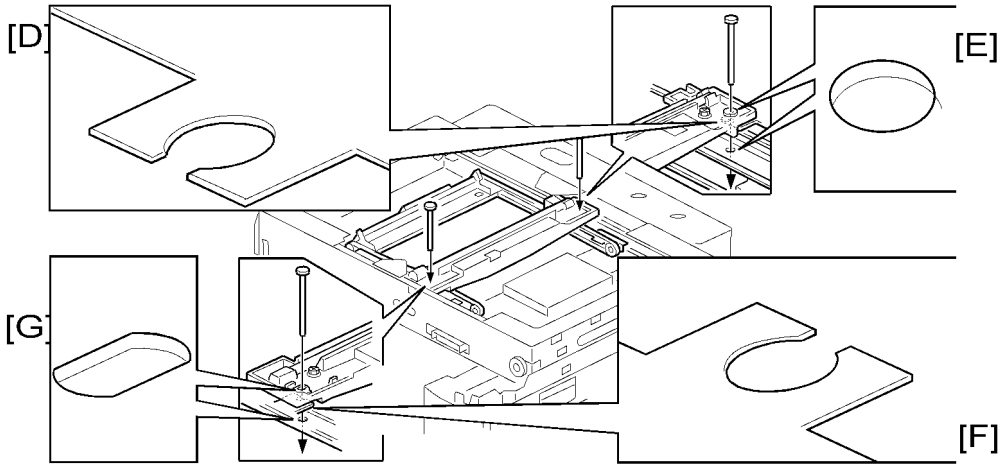
Overview



Adjust the scanner positions when the first scanner [C] and second scanner [B] are not parallel with the side frames [A], or, when you have replaced one or more of the scanner belts.

To adjust the scanner positions, do either of the following:

- To adjust the belt contact points on the first scanner (☛ "Adjusting the First Scanner Contact Points" below.)
- To adjust the belt contact points on the scanner bracket (☛ "Adjusting the Second Scanner Contact Points" below.)



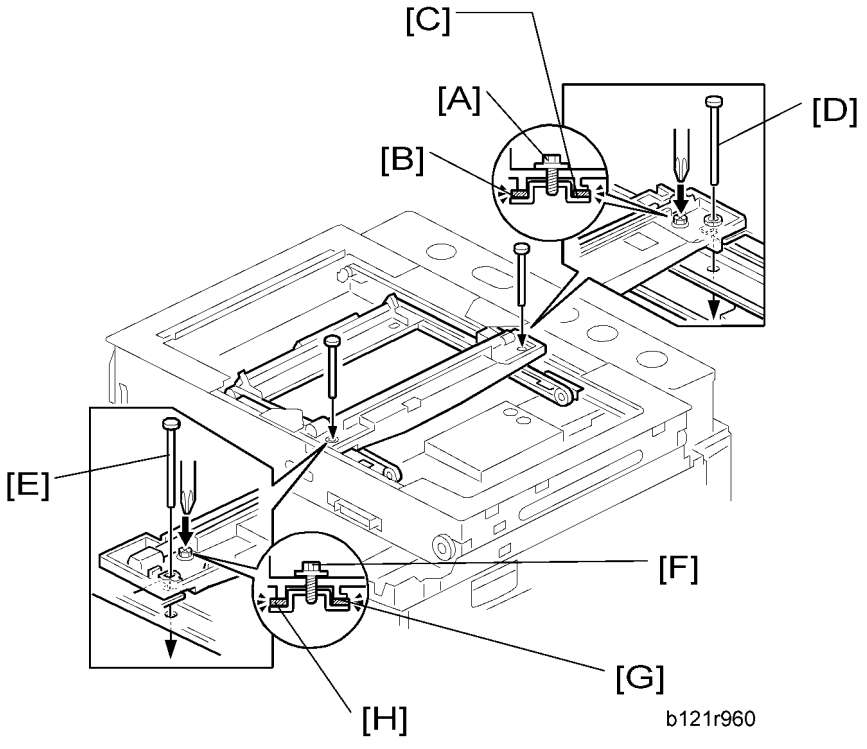
b121r913

The two actions above have the same objectives--to align the following holes and marks:

- The adjustment holes [E] [G] in the first scanner
- The adjustment holes [E] [G] in the second scanner
- The alignment marks [D] [F] on the frames

The scanner positions are correct when these holes and marks are aligned.

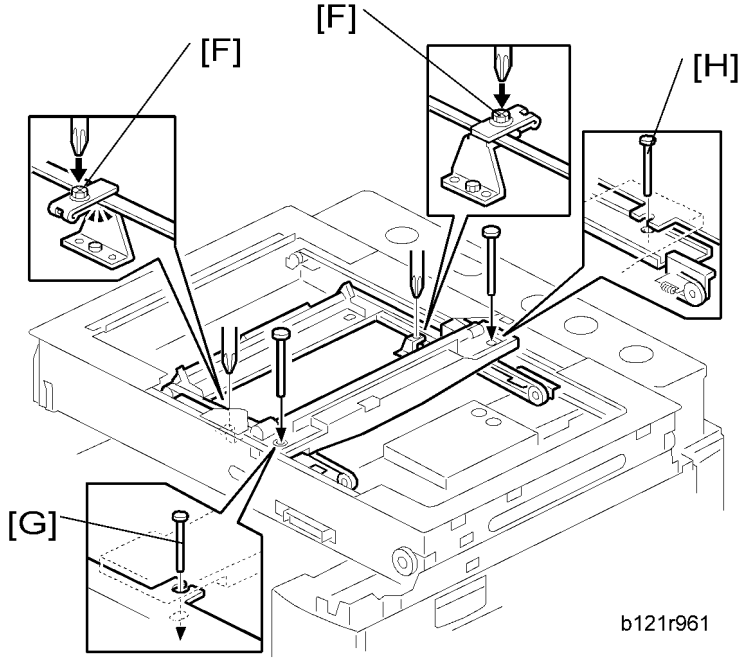
Adjusting the First Scanner Contact Points



1. A(R)DF or platen cover
2. Operation panel, top rear cover (☛ "Upper Covers").
3. Exposure glass (☛ "Exposure Glass/DF Exposure Glass")
4. Loosen the 2 screws [A] [F].
5. Slide the 1st and 2nd scanners, or one of them, to align the following holes and marks:
   - The adjustment holes in the first scanner
   - The adjustment holes in the second scanner
   - The alignment marks on the frames
6. Insert the positioning tools [D] [E] through the holes and marks.
7. Check that the scanner belts [B] [C] [G] [H] are properly set between the bracket and the 1st scanner.
8. Tighten the screws [A] [F].
9. Remove the positioning tools.
10. Reassemble the machine and check the operation.

Adjusting the Second Scanner Contact Points

1. A(R)DF or platen cover
2. Operation panel, top rear cover (☛ "Upper Covers").
3. Exposure glass (☛ "Exposure Glass/DF Exposure Glass")



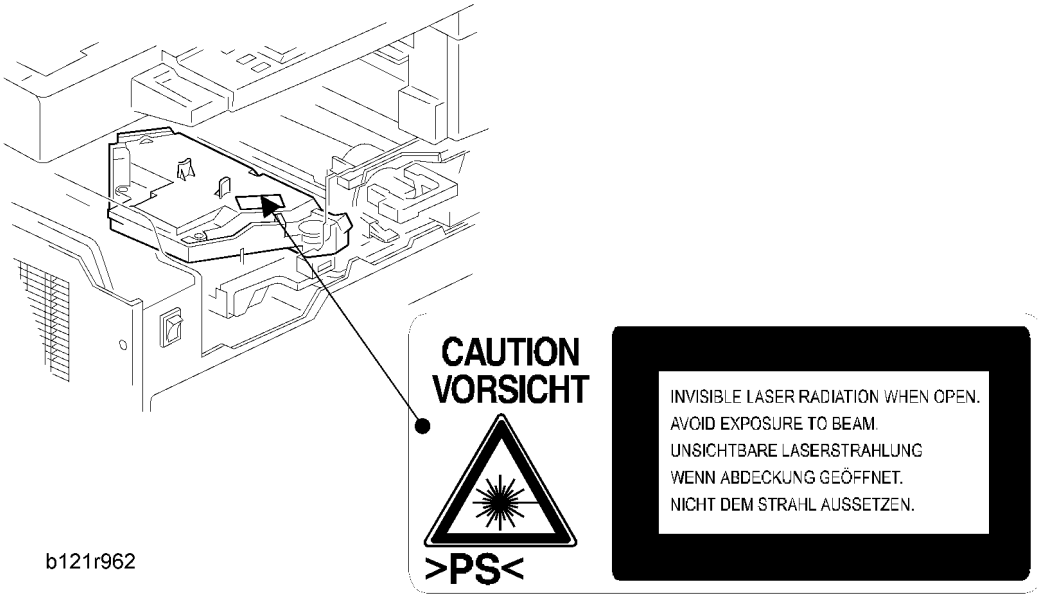
4. Loosen the 2 screws [F].
5. Slide the 2nd scanner to align the following holes and marks
6. The adjustment holes in the first scanner
7. The adjustment holes in the second scanner
8. The alignment marks on the frames
9. Insert the positioning tools [G] [H] through the holes and marks.
10. Check that the scanner belts are properly set in the brackets.
11. Remove the positioning tools.
12. Reassemble the machine and check the operation.

Laser Unit

⚠WARNING

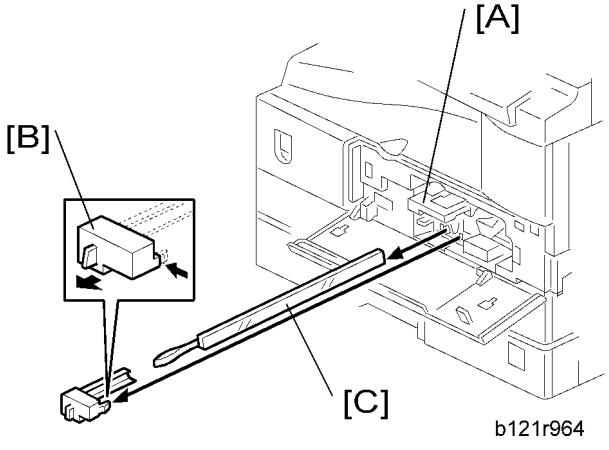
- The laser beam can seriously damage your eyes. Be absolutely sure that the main power switch is off and that the machine is unplugged before you access the laser unit.

Location of Caution Decal



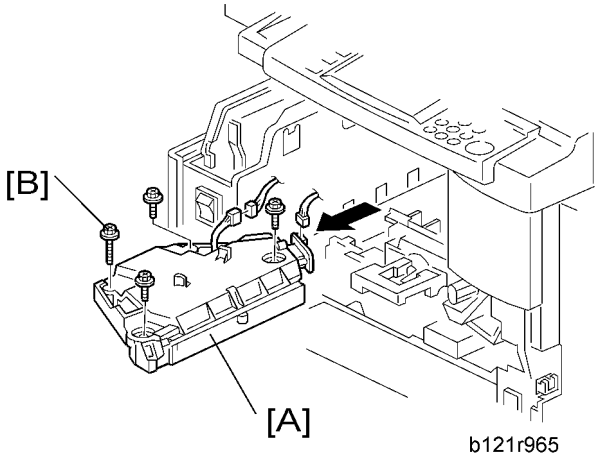
b121r962

Toner Shield Glass



1. Open the front door.
2. Lift the toner cartridge latch [A].
3. Press the toner shield glass cover [B] to the left and pull it out.
4. Pull out the toner shield glass [C].

Laser Unit



1. Toner shield glass (☛ "Toner Shield Glass")
2. Inner cover (☛ "Inner Cover")
3. Pull out the (upper) paper tray.

4. Front cover
5. Laser unit [A] (x 2, x 4)

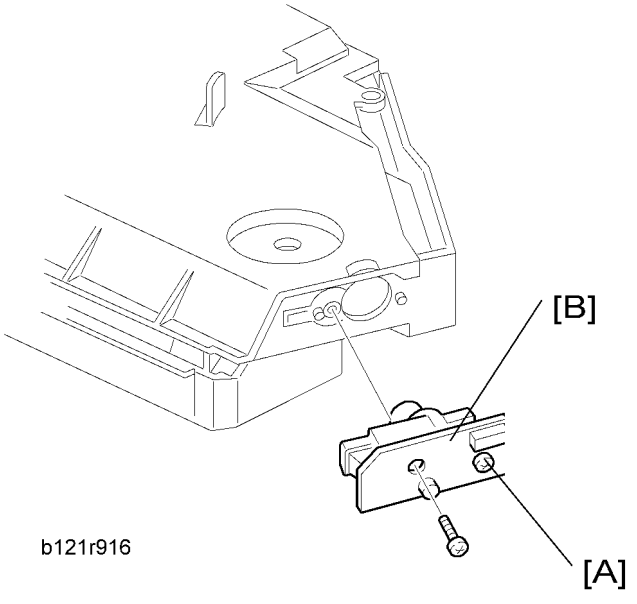
Note

- The screw at the left front position [B] is longer than the other three.

LD Unit

⚠CAUTION

- Do not touch the paint-locked screw [A]. The LD position is adjusted before shipment.

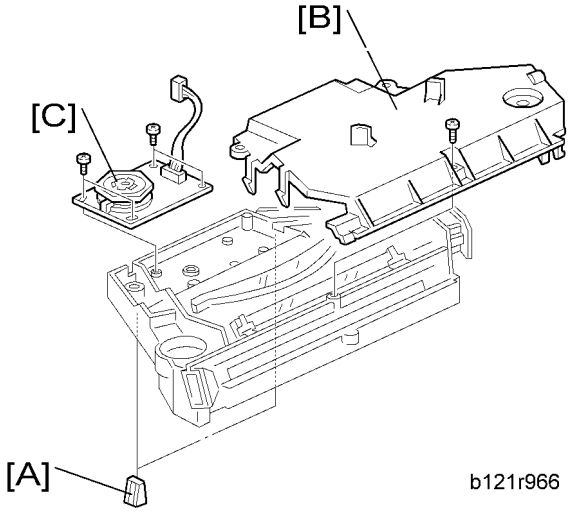


1. Laser unit [A]
2. LD unit [B] (x 1)

Note

- Do not screw the LD unit in too tightly when you install it.

Polygonal Mirror Motor

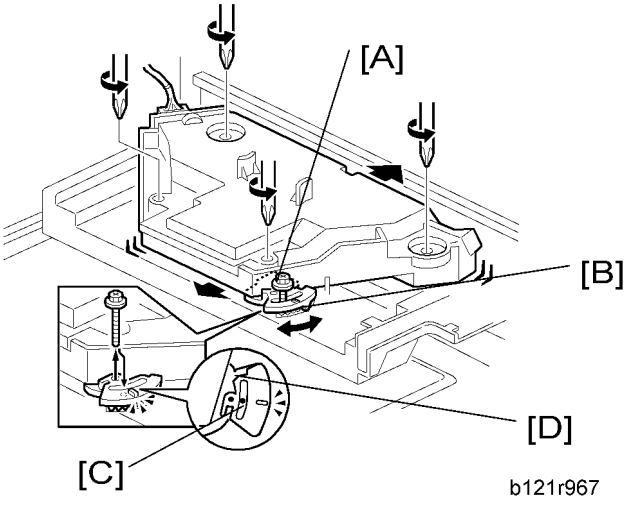


1. Laser unit
2. Two rubber bushings [A]
3. Laser unit cover [B] (x 1)
4. Polygonal mirror motor [C] (x 4)
5. After reassembling, adjust the image quality (☛ "Copy Adjustments Printing/Scanning").

Laser Unit Alignment Adjustment

⚠WARNING

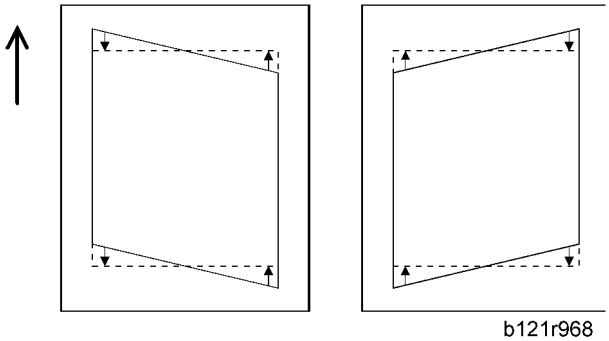
- **Reinstall the copy exit tray before you turn the main switch on. The laser beam may go out of the copier when the copy exit tray is not installed. The laser beam can seriously damage your eyes.**



1. Start the SP mode.
2. Select SP 5902 1 and output the "Trimming Area"pattern (pattern 10).
3. Make sure that the four corners of the pattern make right angles:
   - If they make right angles, you do not need to adjust the laser unit alignment.
   - If they do not make right angles, go on to the next step.
4. Check the screw position on the lever [B].
   - If the screw is in the hole [C], go on to the next step.
   - If the screw is in the slot [D], loosen the screw on the lever, loosen the four screws on the laser unit, and go on to step 9.

   Note

   - The initial position of the screw is in hole [C].
5. Four screws in the laser unit (☛ "Laser Unit")
6. Remove the lever (x 1), confirm the position of the hole beneath the slot [D], and reinstall the lever.
7. Install the screw (through the slot [D]) loosely into the hole beneath the slot (do not tighten the screw).
8. Install the four screws for the laser unit loosely (do not tighten the screws).
9. When you rotate the lever clockwise or counterclockwise by one notch of the lever, the corners of the pattern shift by ±0.4 mm (from the leading and trailing edges). See the trim pattern made in step 2, and find how much the corners should be shifted.

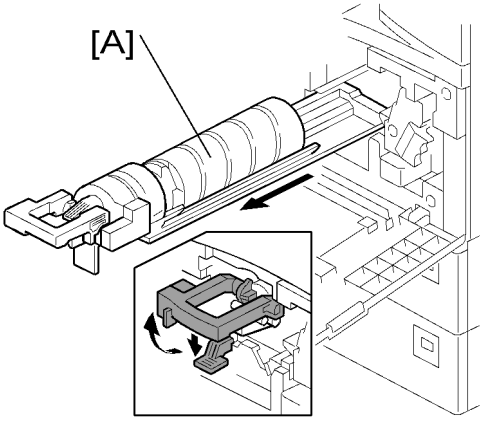


b121r968

10. Tighten the screw [A].
11. Tighten the screws on the laser unit.
12. Reinstall the inner cover and copy tray.
13. Print the trim pattern and check the result. Do the procedure again if further adjustment is required.

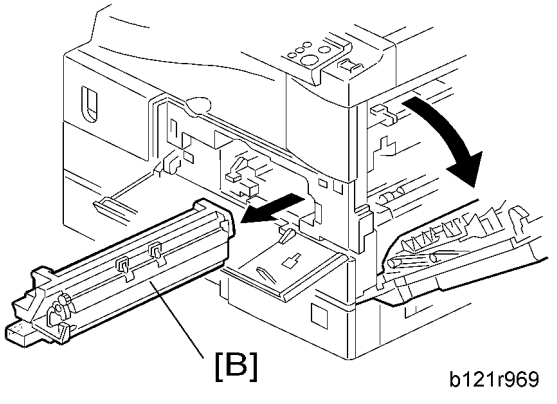
PCU Section

PCU



b121r918

1. Toner bottle with the holder [A]
2. Open the right door.



b121r969

3. Pull out the PCU [B].

Note

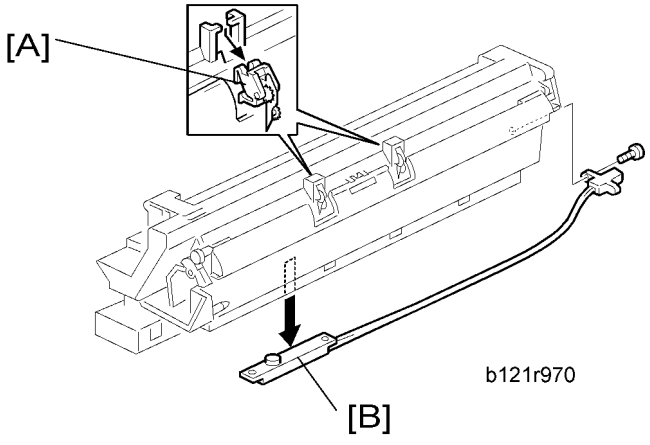
- Do not touch the OPC drum surface with bare hands.

4. Load new developer (☛ "Developer").
5. Do SP 3016-1 to reinitialize the TD sensor when you reassemble.

Pick-off Pawls and Toner Density Sensor

⚠CAUTION

- Do not turn the PCU upside down. This causes toner and developer to spill out.



1. PCU (☛ "PCU")
2. Pawl [A]

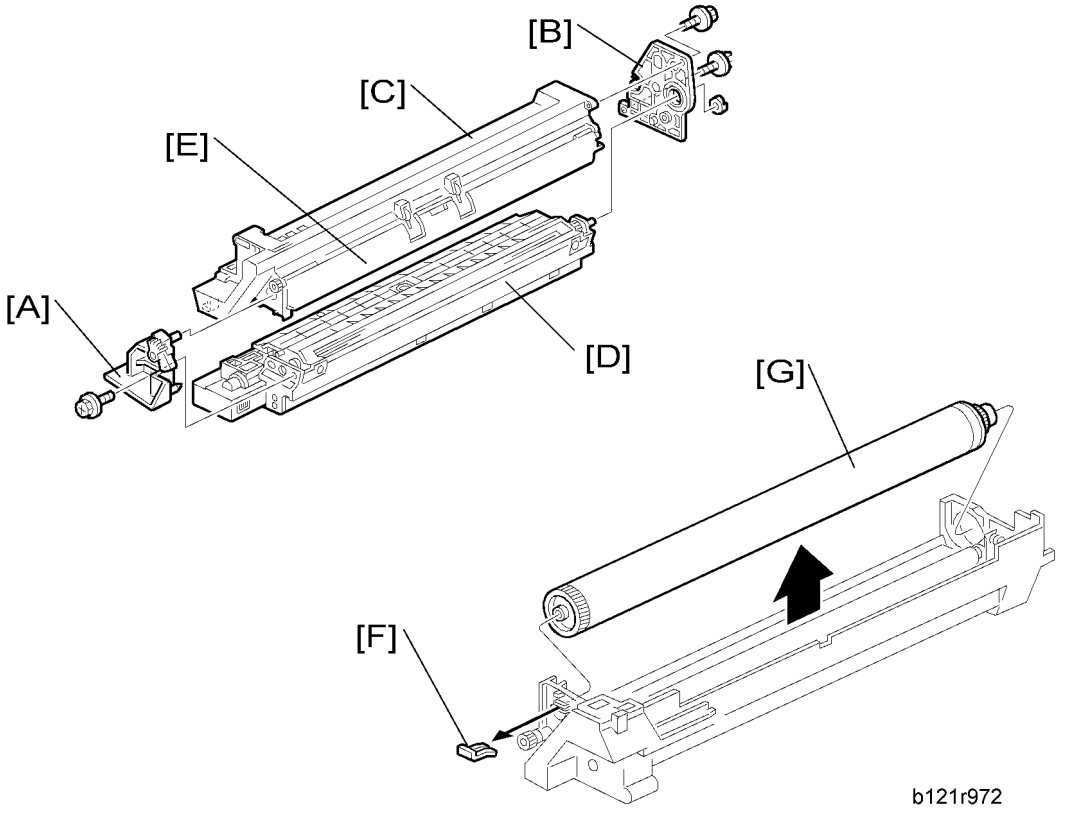
   Note

   - Pull down the pawl and release the bottom end.
3. Toner density sensor [B] (🖉 x 1)

   Note

   - The toner density sensor is taped to the bottom of the PCU. Pry it off with a regular screwdriver
4. After reinstalling the pick-off pawls or toner density sensor, adjust the image quality (☛ "After Replacement or Adjustment").

OPC Drum



1. PCU (☛ "PCU")
2. Front side piece [A] (🔩 x 1)
3. Rear side piece [B] (🔩 x 2, 1 coupling)
4. Separate the drum section [C] from the developer section [D].

   Note

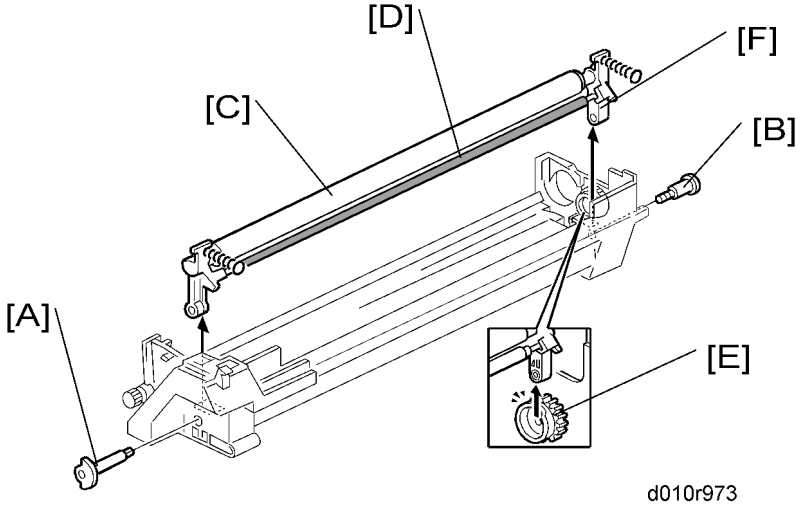
   - To ensure that the left-side gears line up, keep the drum cover [E] closed when reinserting the front side piece.
5. Pry out the drum retaining clip [F].

   Note

   - Install the clip in the same orientation (with the lip facing away from the drum shaft) when you reassemble.
6. OPC drum [G]

7. When reassembling, adjust the image quality (☛ "After Replacement or Adjustment").

Charge Roller and Cleaning Brush



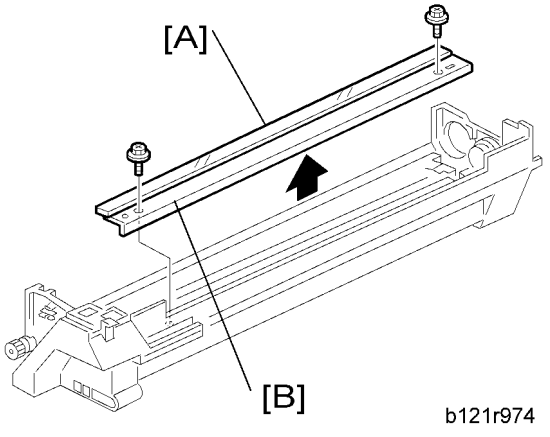
1. OPC Drum (☛ "OPC Drum"))
2. Holding pin [A]
3. Stepped screw [B]
4. Charge roller [C] and cleaning brush [D] (with the holders and springs)

Note

- Turn the gear [E] (as necessary) so that the rear holder [F] comes out.

5. When reassembling, adjust the image quality (☛ "After "Replacement or Adjustment").

Cleaning Blade

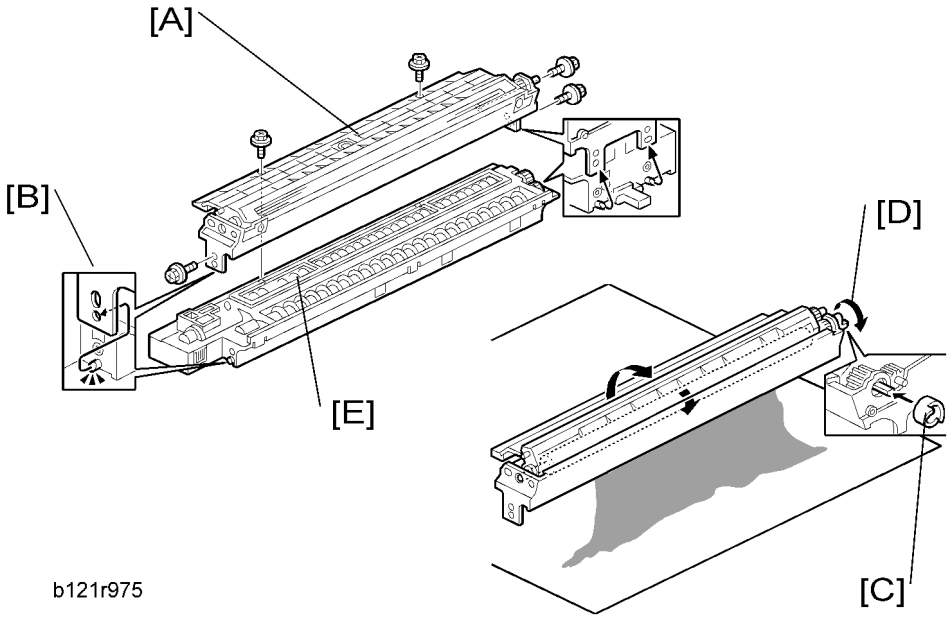


1. Drum charge roller (☛ "Charge Roller and Cleaning Brush")
2. Cleaning blade [B] (x 2)
3. When reassembling, adjust the image quality (☛ "After Replacement or Adjustment").

Important

- **Reassembling**
- **Apply toner to the edge of the new cleaning blade when you replace the cleaning blade. This prevents possible damage to the OPC drum and blade.**
  1. **After installing the cleaning blade, remove some of the toner from the old blade with your finger.**
  2. **Apply the toner to the edge [A] of the new cleaning blade. Make sure to apply the toner evenly along full length of the new cleaning blade.**

Developer



1. PCU (☛ "PCU")
2. To let the toner fall to the development section, gently tap about eight different spots on the top of the PCU with a screwdriver. Each spot must be approximately at an equal distance from the next spot.
3. Reinstall the PCU in the copier.
4. Turn the main switch on.
5. Open and close the front door and wait for the machine to rotate the development roller for about 10 seconds.
6. Repeat the previous step two more times.
7. PCU (☛ PCU)
8. Separate the developer section from the OPC drum section (☛ "OPC Drum").
9. Top part [A] of the development unit (x 5)

   Note

   - Release the hook [B].
10. Set the coupling [C] back to the shaft.
11. Turn the coupling in the direction of the arrow [D] to remove developer from the roller.
12. Turn the bottom part [E] over and rotate the gears to remove the developer.
13. Load new developer.

14. When reassembling, execute SP 3016-1 to reinitialize the TD sensor.

Note

- Make sure no toner or developer stays on the gear. Clean the gears as necessary with a blower brush, etc.
- Be sure to replace the Mylar at the rear side in the correct position. (The Mylar protects the gears at the rear side from falling toner).

After Replacement or Adjustment

Important

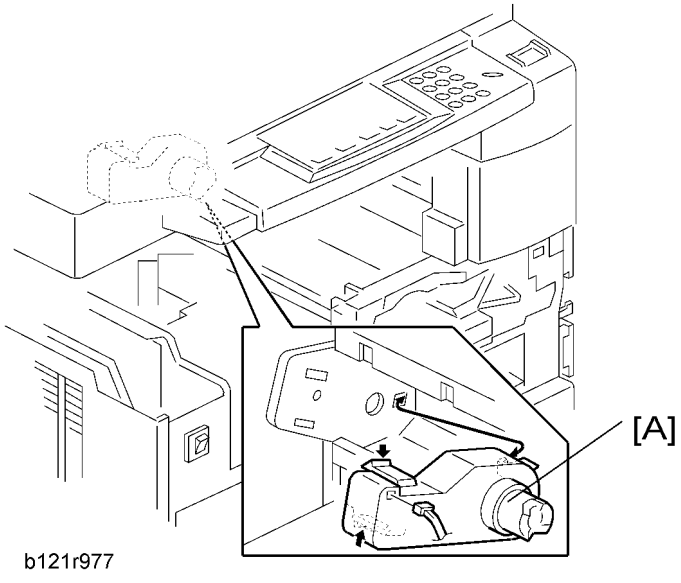
- **Do the following procedure after replace or adjust any of the PCU components. This procedure is not necessary when you replaced the whole PCU with a new one.**

1. Take 5 sample copies.
2. If black dots (dropped toner) show on any of the copies, continue as follows. (If all copies are clean, you don't need to do the following steps.)
3. Remove the PCU from the mainframe.
4. Tap the top of the PCU with a screwdriver at eight evenly spaced locations (two or three taps at each spot), to knock the recycled toner down into the development section.
5. Put the PCU back into the mainframe.
6. Turn the main power on. Then open and close the door and wait for the machine to rotate the development roller for 10 seconds. Then open and close the door two more times, so that total rotation time is 30 seconds.
7. Make some sky-shot copies (or solid black prints).
   - If using A4 or $8\frac{1}{2}$" x 11" paper, make 4 copies/prints.
   - If using A3 or 11" x 17" paper, make 2 copies/prints.
   - To make solid black prints, use SP 5902 pattern 8.

Note

- Step 7 is required only after parts replacement or adjustment. You do not need to make sky-shot (or solid black) copies after you replace the developer.

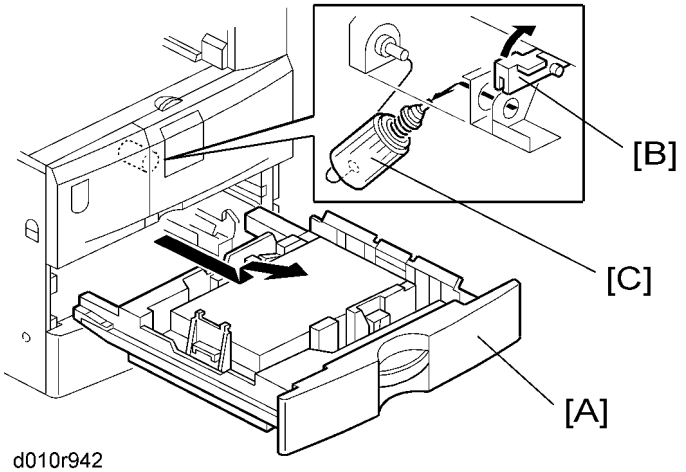
Toner Supply Motor



1. Inner cover (☛ "Inner Cover")
2. Open the front door.
3. Toner bottle holder (☛ "PCU")
4. Toner supply motor [A] (☞ x 1)

Paper Feed Section

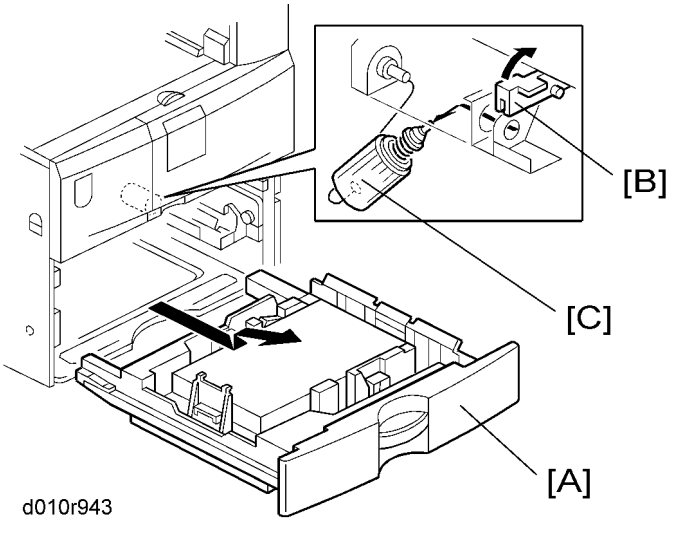
Paper Feed Roller: Tray 1



d010r942

1. Pull out the paper tray 1 [A].
2. Pull up the stopper [B].
3. Paper feed roller [C]

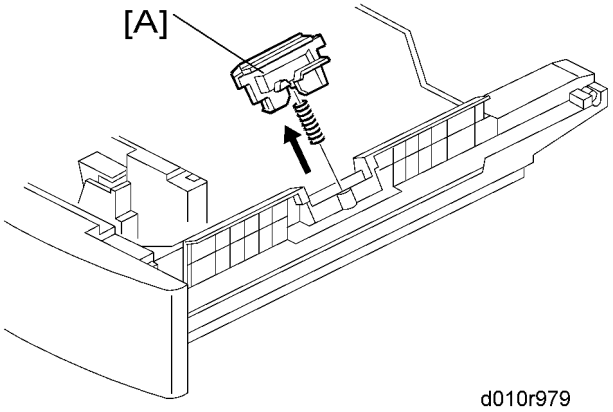
Paper Feed Roller: Tray 2



d010r943

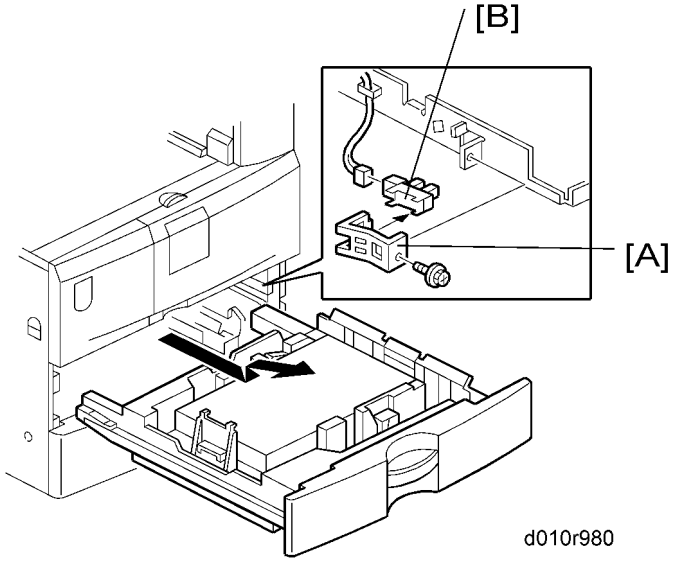
1. Pull out the paper tray 1 and 2 [A].
2. Pull up the stopper [B].
3. Paper feed roller [C]

Friction Pad



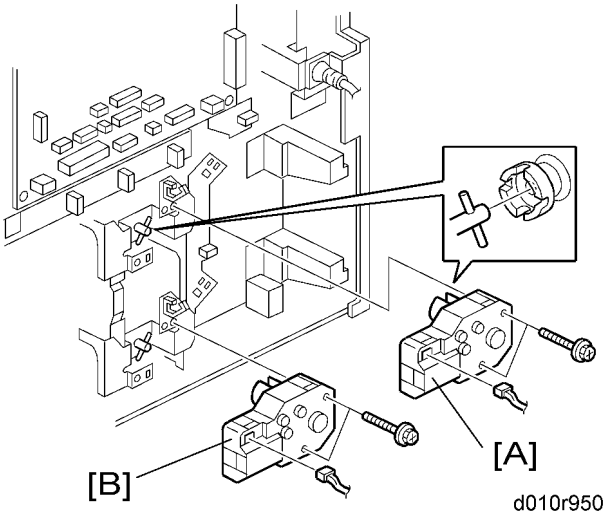
1. Pull out the paper tray.
2. Friction pad [A] (spring x 1)

Paper End Sensor



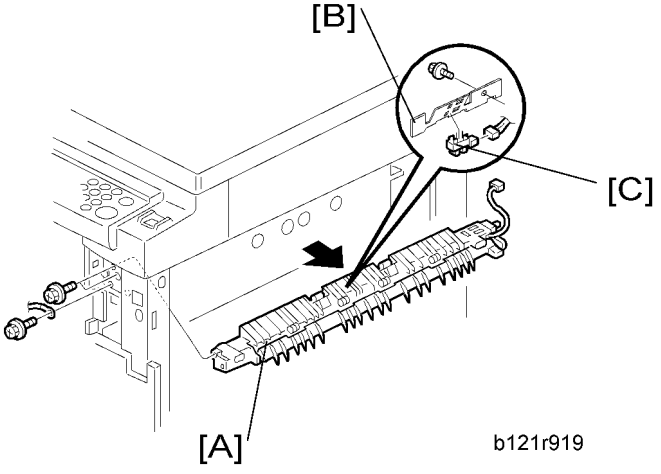
1. Paper cassette
2. Bracket [A] (x 1, x 1)
3. Paper end sensor [B] (hook)

Upper/Lower Paper Lift Motors



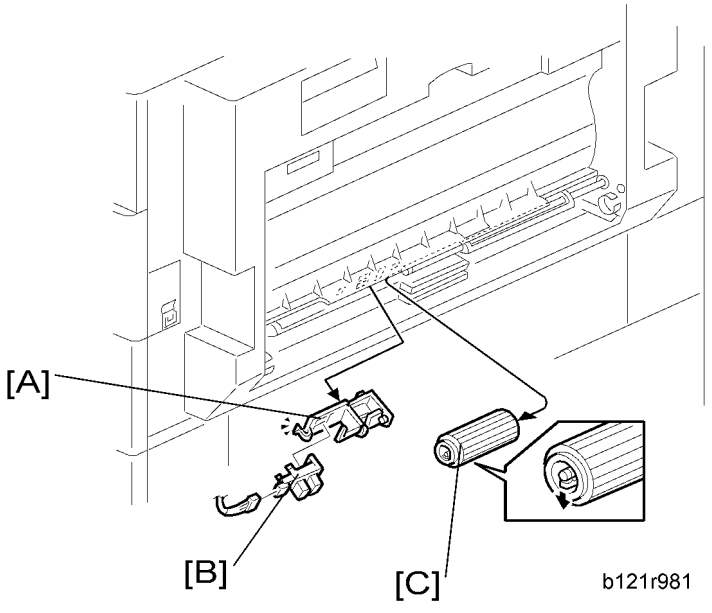
1. Rear cover ("Rear Cover")
2. Upper or lower paper lift motors [A] [B] (x 2, x 1 each)

Exit Sensor



1. Open the right door.
2. Front right cover (☛ "Front Right Cover")
3. Disconnect the fusing lamp connector at the front right frame.
4. Upper guide [A] (x 3, x 1, ground cable x 1)
5. Exit sensor bracket [B] (x 1)
6. Exit sensor [C] (x 1)

By-Pass Feed Roller and Paper End Sensor



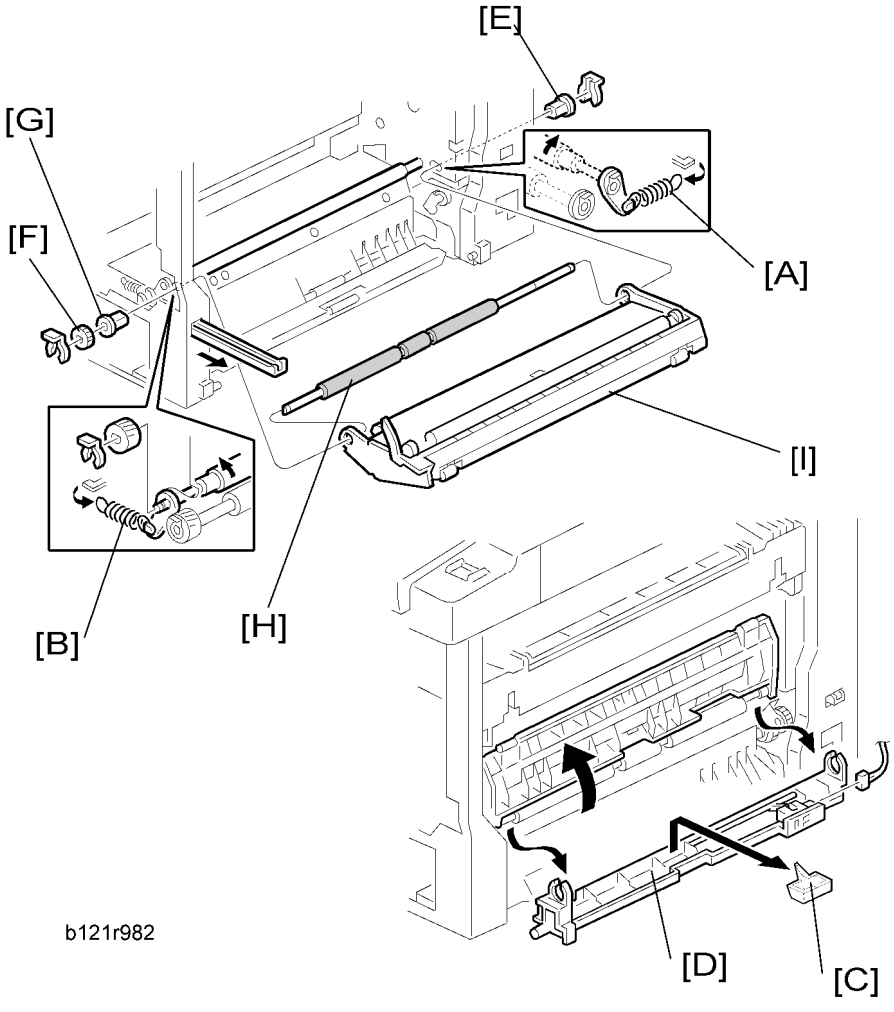
1. By-pass tray

Note

- If you have a support to keep the by-pass tray within the reach of the connector cable, you do not need to disconnect the connector. When you do so, use caution not to place too much load on the cable.

2. Sensor holder [A]
3. By-pass paper end sensor [B] (x 1)
4. By-pass feed roller [C]

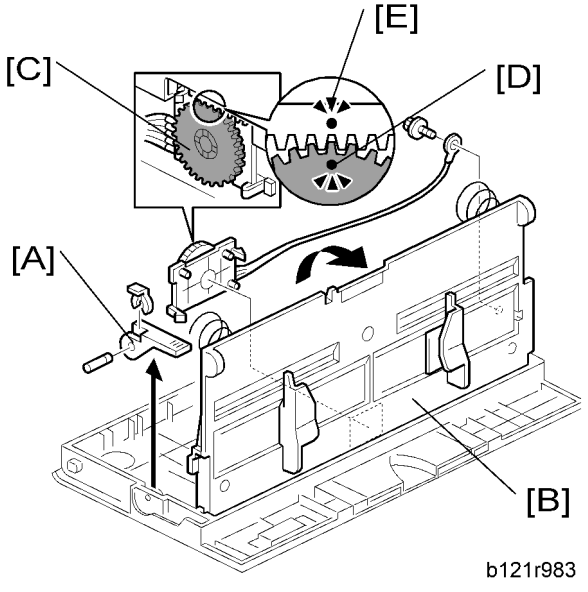
Registration Roller



1. PCU (☛ "PCU")
2. Front cover (☛ "Front Cover")
3. Right door (☛ "Right Door")
4. Rear cover (☛ "Rear Cover")
5. High-voltage power supply board bracket (☛ "Registration Clutch")
6. Registration clutch (☛ "Registration Clutch")
7. Unhook the springs [A] and [B] at the rear and front sides.
8. Guide support [C] and guide [D] (x 1, x 1)
9. Bushing [E] (x 1)

10. Gear [F] and bushing [G] (x 1)
11. Registration roller [H] with the image transfer unit [I] (x 1)

By-Pass Paper Size Switch

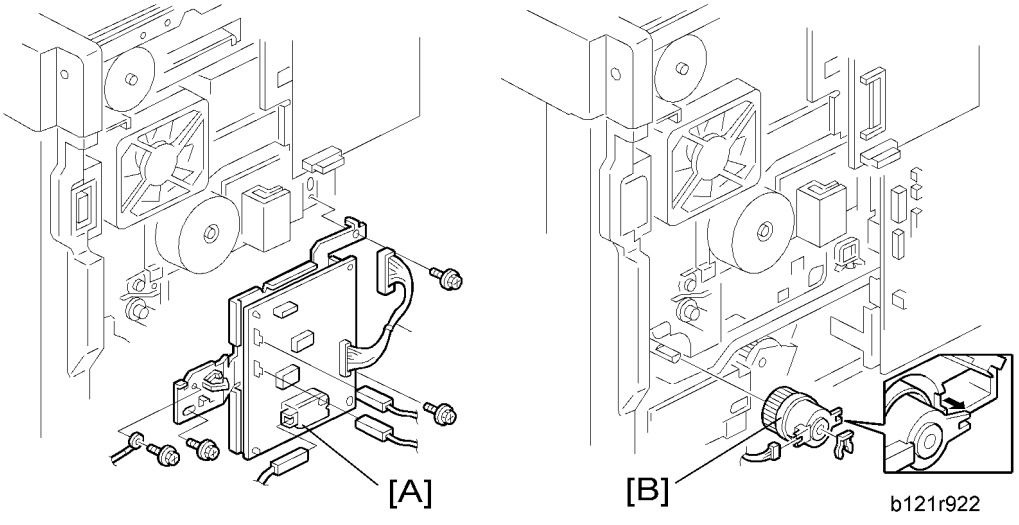


1. By-pass tray
2. Tray lever [A] (x 1, 1 pin)
3. Lift the upper tray [B]
4. By-pass paper size switch [C] (x 1)

Note

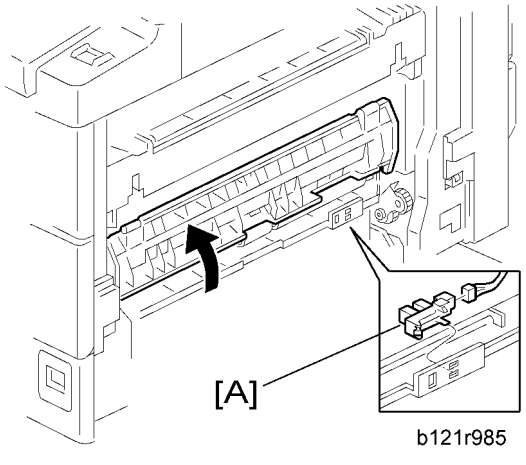
- When reinstalling the switch: Move the paper guides to their middle position (about halfway between fully open and fully closed), and install the round gear so that the hole in the gear [D] aligns with the peg [E] on the sliding gear.

Registration Clutch



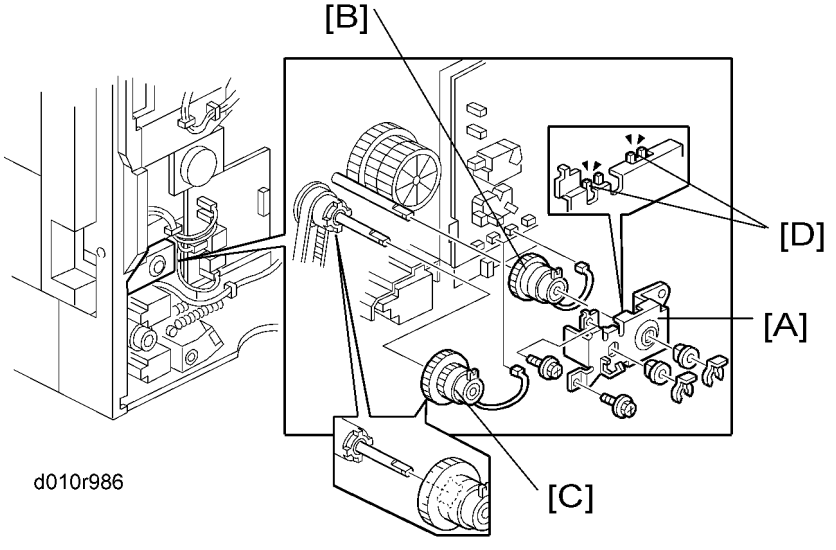
1. Rear cover
2. High-voltage power supply board bracket [A] (x 4, x 3, all connectors)
3. Registration clutch [B] (x 1, x 1)

Registration Sensor



1. Open the right door.
2. Registration sensor [A] (x 1)

Upper Paper Feed Clutch and By-Pass Feed Clutch

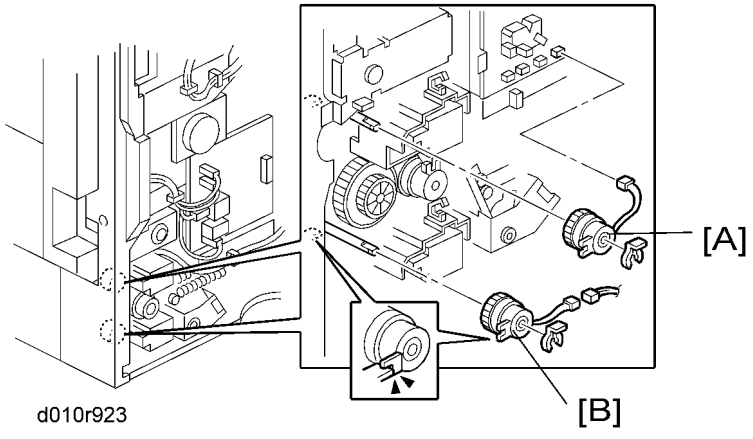


1. Rear cover (☛ "Rear Cover")
2. Right rear cover (☛ "Right Rear Cover")
3. High-voltage power supply board bracket (☛ "Registration Clutch")
4. Clutch cover [A] (x 2, 2 bushings, x 2)
5. Paper feed clutch [B] (x 1)
6. Upper relay clutch (☛ "Upper and Lower Relay Clutches")
7. By-pass feed clutch [C] (x 1)

Note

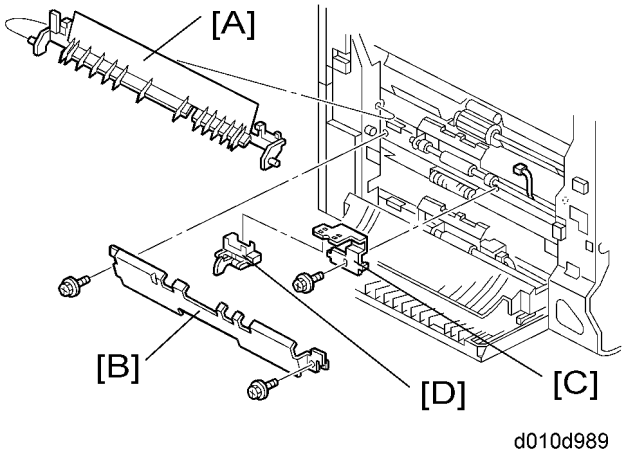
- Make sure that the rotation-prevention tabs [D] on the clutches fit correctly into the corresponding openings on the clutch cover when you reinstall.

Relay Clutches



1. Rear cover (☛ "Rear Cover")
2. Upper relay clutch [A] (x 1, x 1)
3. Lower relay clutch [B] (x 1, x 1)

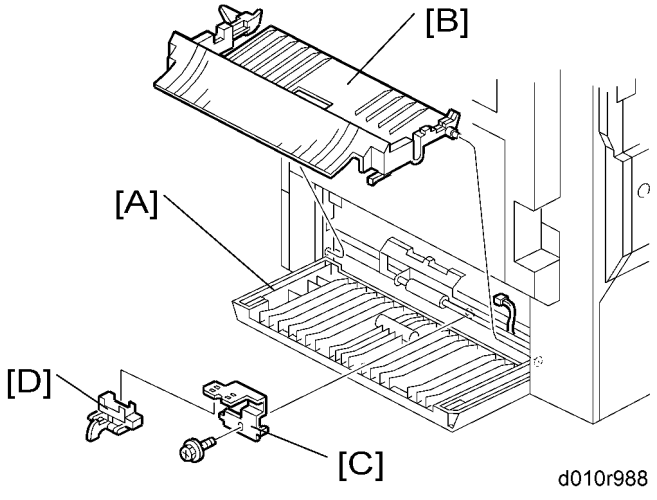
Upper Relay Sensor



1. Right door (☛ "Right Door")
2. Paper guide plate [A]
3. Paper guide frame [B] (x 2)
4. Upper relay sensor bracket [C] (x 1, x 1)

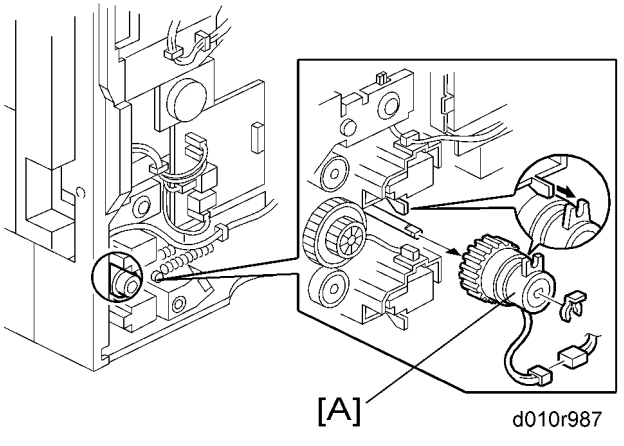
5. Upper relay sensor [D] (hooks)

Lower Relay Sensor



1. Open the right lower cover [A].
2. Paper guide plate [B]
3. Lower relay sensor bracket [C] (x 1, x 1)
4. Lower relay sensor [D] (hooks)

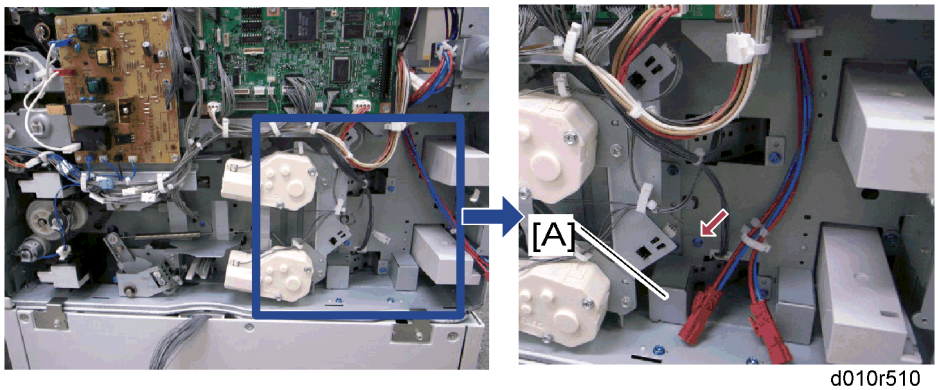
Lower Paper Feed Clutch



1. Rear cover (☛ "Rear Cover")

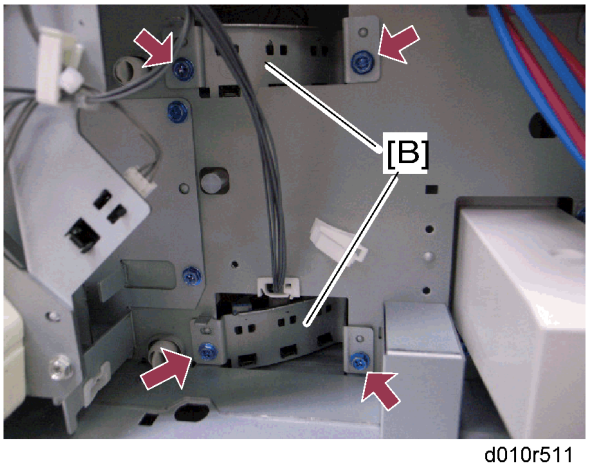
2. Lower paper feed clutch [B] (x 1, x 1)

Upper/Lower Paper Size Sensors



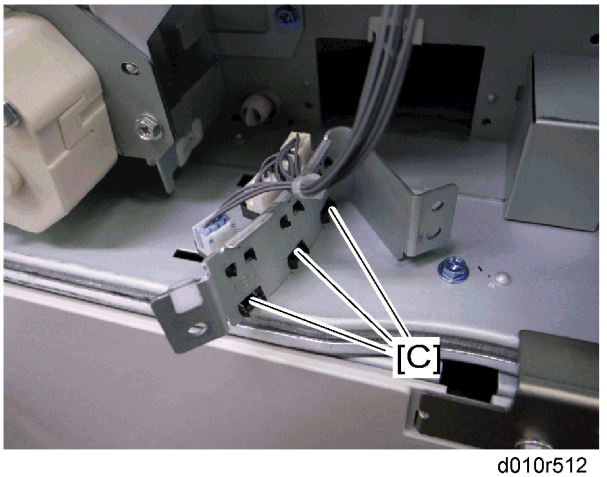
d010r510

1. Pull out the paper tray 1 and/or 2.
2. Rear cover ("Rear Cover")
3. Cover bracket [A] (x 1)



d010r511

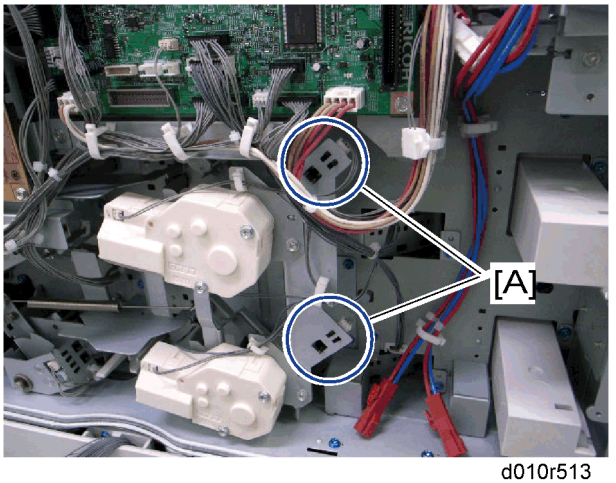
4. Size sensor brackets [B] (x 2 each)



d010r512

5. Upper or lower paper size sensors [C] (x 1, hook x 2 each)

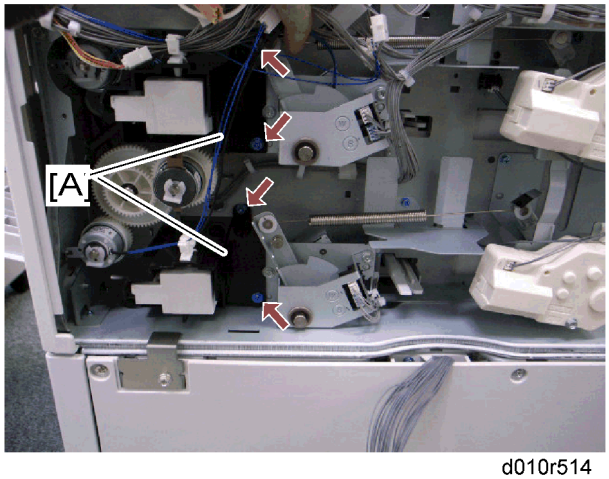
Upper/Lower Paper Lift Sensor



d010r513

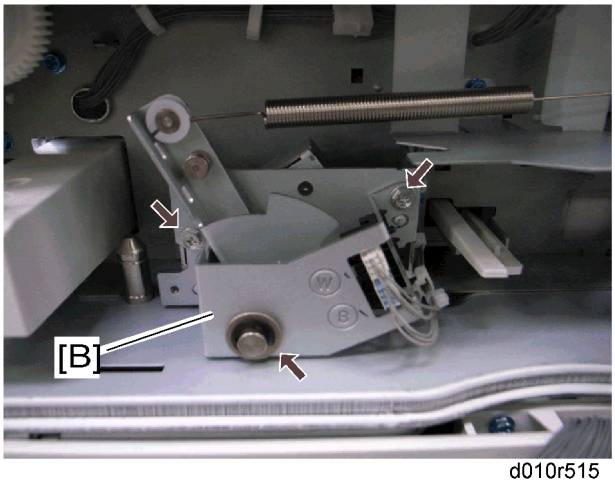
1. Rear cover ("Rear Cover")
2. Upper or lower paper lift sensor [A] (x 1, hook x 2 each)

Upper/Lower Paper Height Sensors



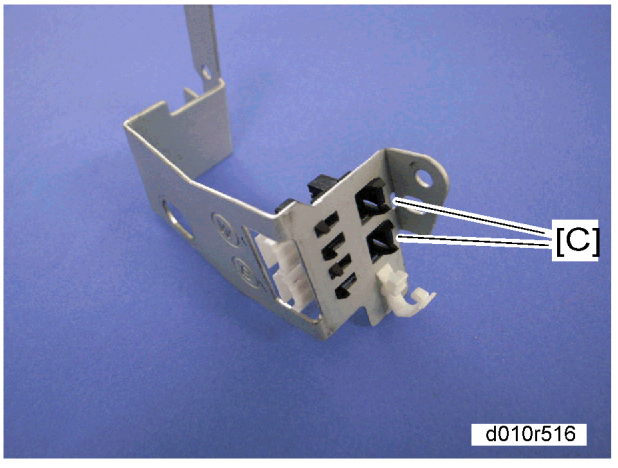
d010r514

1. Rear cover (☛ "Rear Cover")
2. High-voltage power supply board bracket (☛ "Registration Clutch")
3. Tray bar covers [A] (x 2 each)



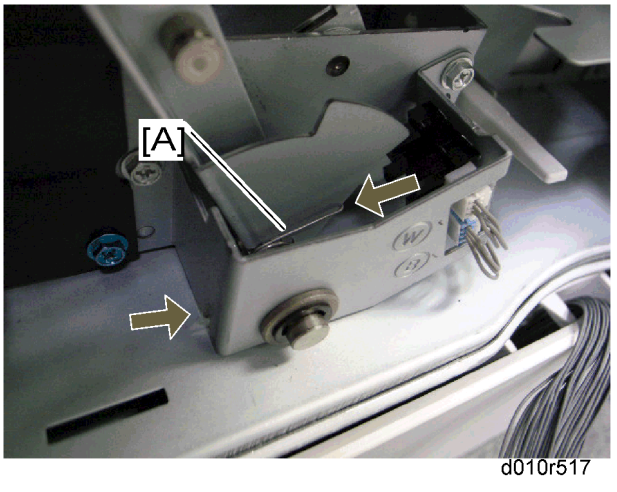
d010r515

4. Sensor bracket [B] (x 1, bushing x 1, x 1, x 2, x 2, spring x 1)



5. Upper or lower paper height sensors [C] (hook x 2)

When reassembling the sensor bracket



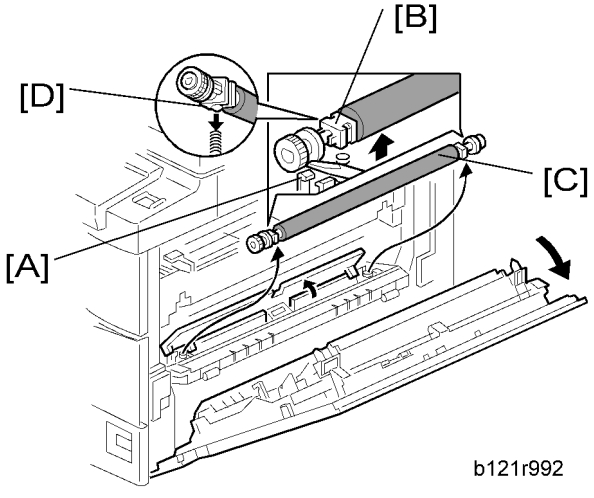
Maker sure that the spring [A] hooks two notches of the brackets when you reassembles the sensor bracket to the machine.

Image Transfer

Image Transfer Roller

⚠CAUTION

- Do not touch the transfer roller surface with bare hands

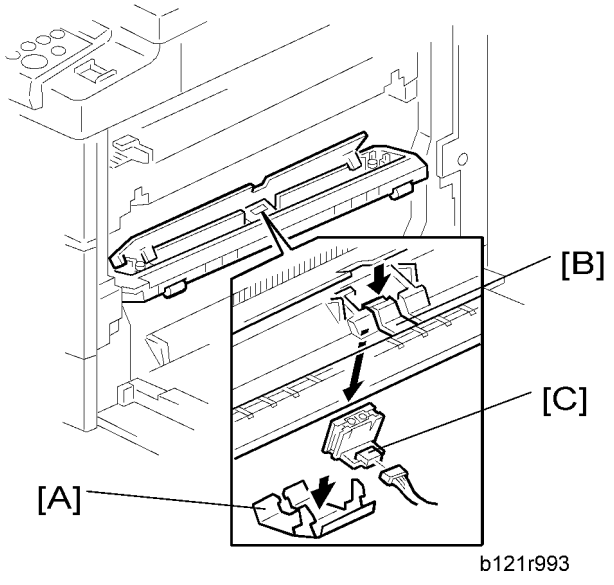


1. Open the right door.
2. Release the hooks [A] at the both sides of the image transfer roller.
3. Lift the plastic holders [B] with the image transfer roller [C].

Note

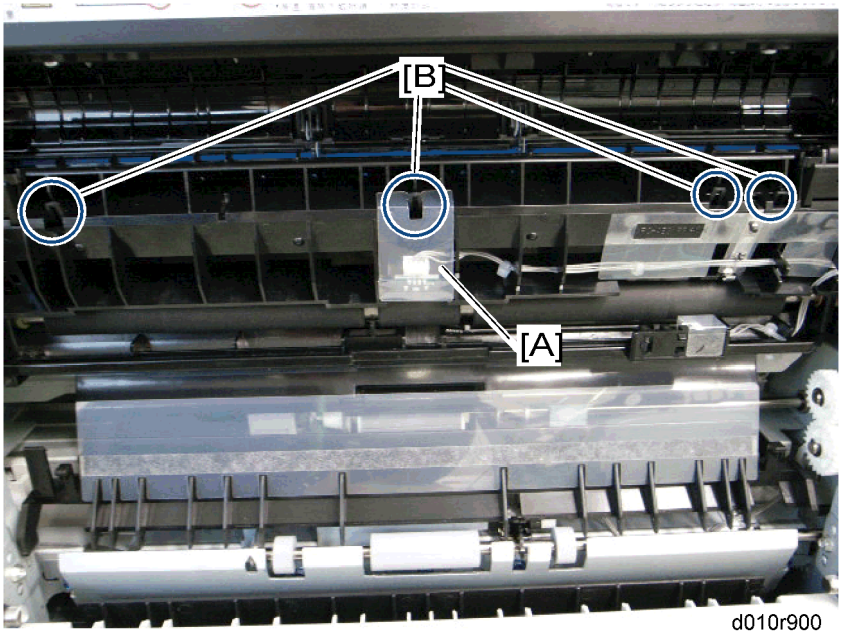
- Leave the springs under the holders. Make sure that the pegs [D] on the holders engage with the springs when you reassemble.

Image Density Sensor



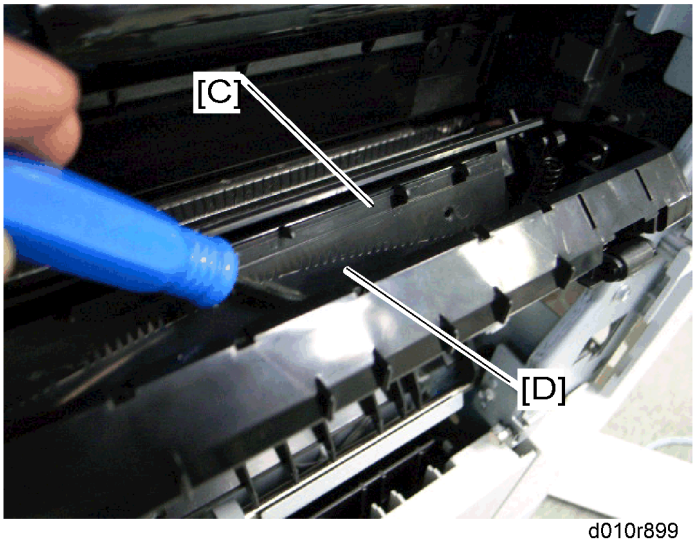
1. Open the right door.
2. Plastic cover [A]
3. Image transfer roller (☛ "Image Transfer Roller")
4. Push down on the notch [B] to free the sensor.
5. Image density sensor [C] (✋ x 1)

Discharge Plate



d010r900

1. Right door (☛ Right Door)
2. Image transfer roller (☛ "Image Transfer Roller")
3. Mylar [A]
4. Release the four hooks [B].



d010r899

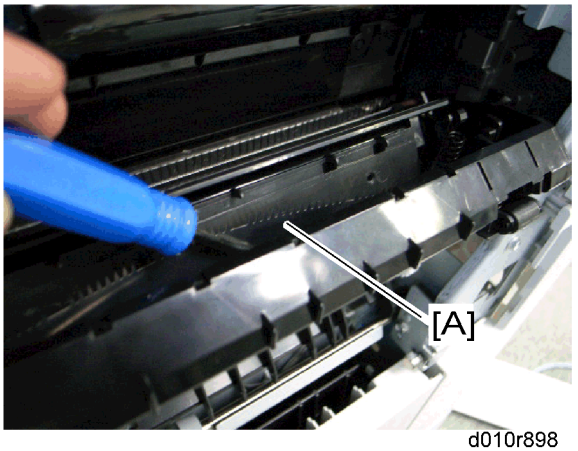
5. Remove the discharge plate cover [C].

6. Discharge plate [D]

⚠CAUTION

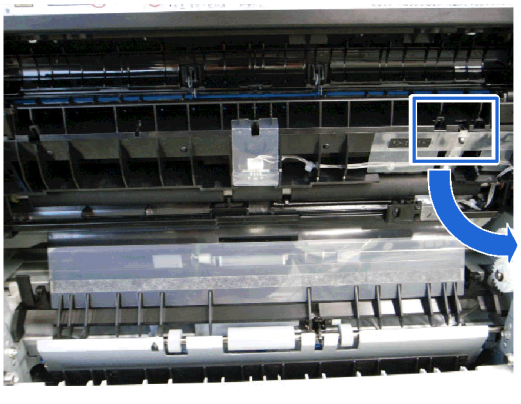
- Be careful when handling the discharge plate, as it may cause injury due to the saw-like teeth of the discharge plate being very sharp.

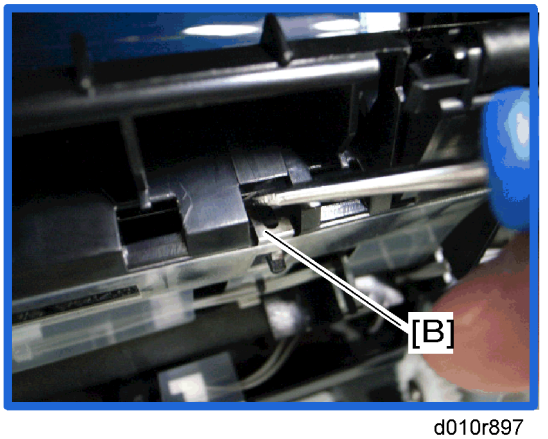
Reassembling the discharge plate



d010r898

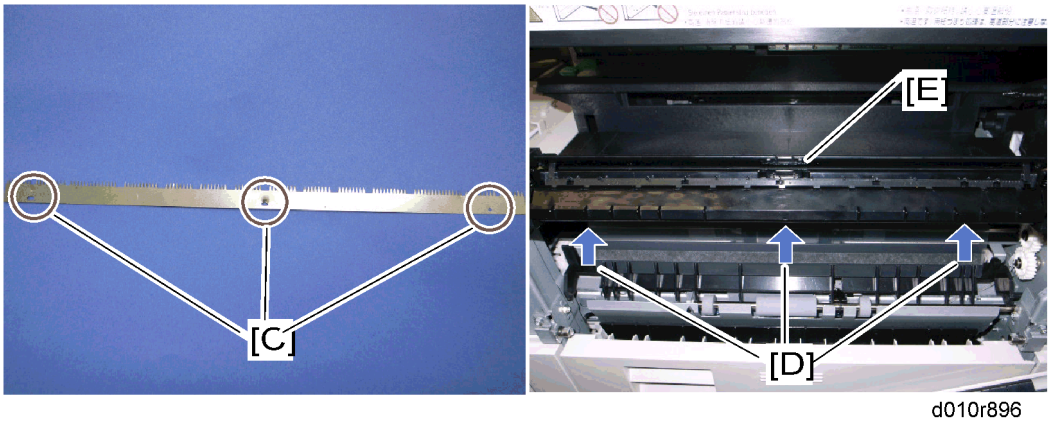
1. Insert the new discharge plate [A] into the image transfer unit as shown.





d010r897

2. Push the spring plate [B] with a screwdriver and clip the right side of the discharge plate inside the image transfer unit.



d010r896

3. Align the three holes [C] on the discharge plate with the three bosses [D] inside the image transfer unit and insert (note that the right-side hole must be precisely aligned, while the left and center holes have some leeway.

Note

- It is difficult to see the three bosses because they are inside the unit. Use extra caution when aligning the discharge plate, as it's very easy to prick a finger with one of the saw-like teeth.

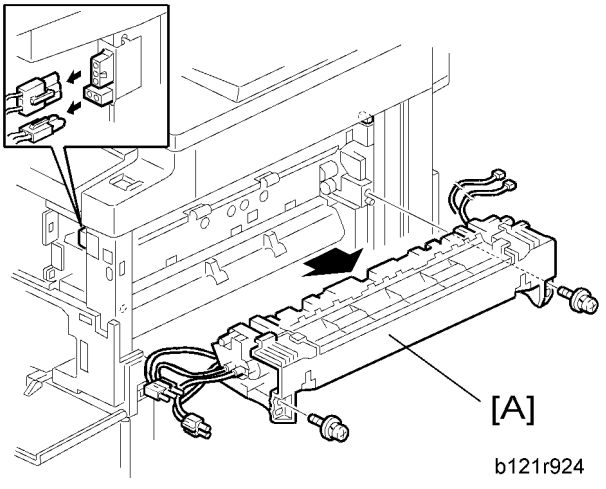
4. Close the discharge plate cover [E], snapping the four previously mentioned clips into place. (The plate cover can be removed at the time the discharge place is removed, but it's better to leave it in the machine).
5. Reinstall the mylar outside the image transfer unit.
6. Reinstall the image transfer roller and right door.

Fusing

Fusing Unit

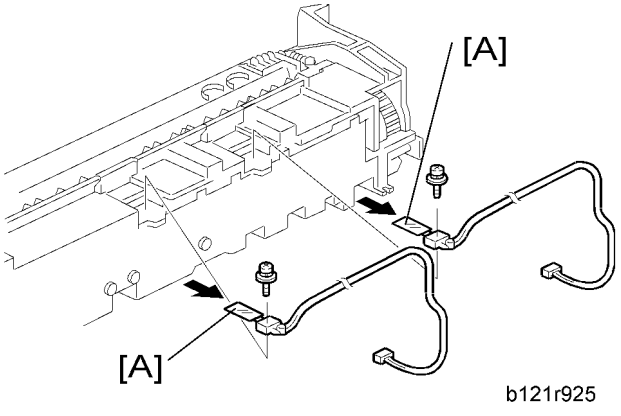
⚠CAUTION

- **The fusing unit can become very hot. Make sure that it has cooled down sufficiently before you handle it.**



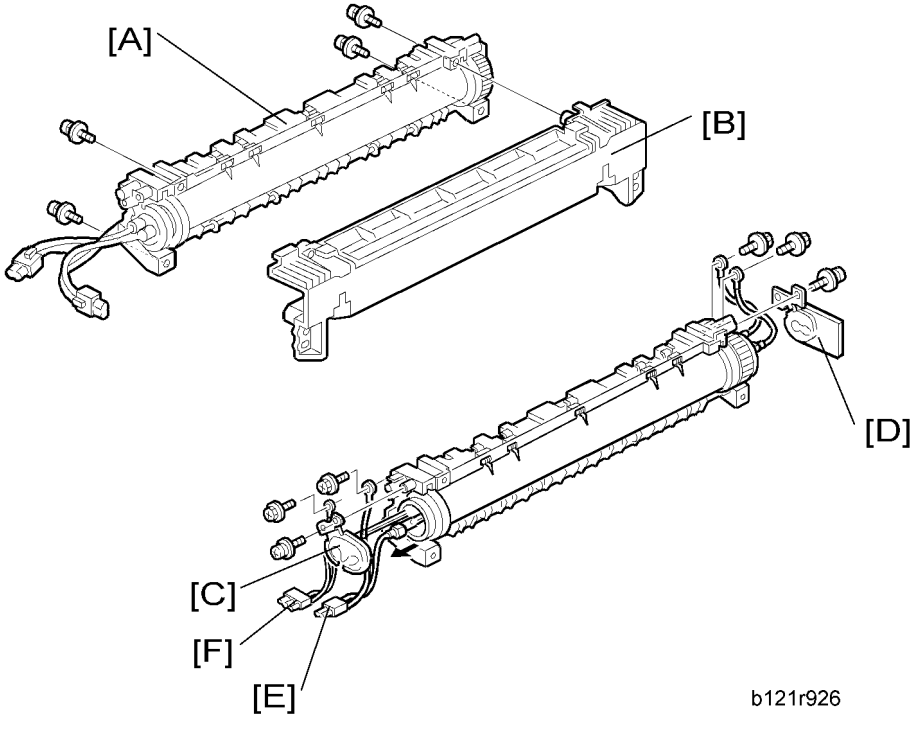
1. Turn off the main switch, and unplug the machine.
2. Front right cover
3. Open the right door.
4. Fusing unit [A] (x 2, x 4)

Thermistor



1. Fusing unit (☛ "Fusing Unit")
2. Thermistors [A] (🔩 x 1, ✋ x 1 each)

Fusing Lamps



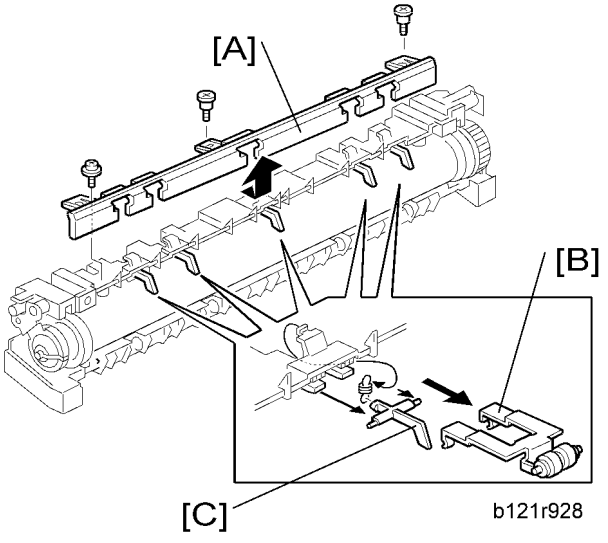
1. Fusing unit

2. Separate the hot roller section [A] from the pressure roller section [B] (x 4).
3. Front holding plate [C] (x 1)
4. Rear holding plate [D] (x 1)
5. Fusing lamp with the connector (600W) [E] (x 2)
6. Fusing lamp with the connector (550W) [F] (x 2)

Note

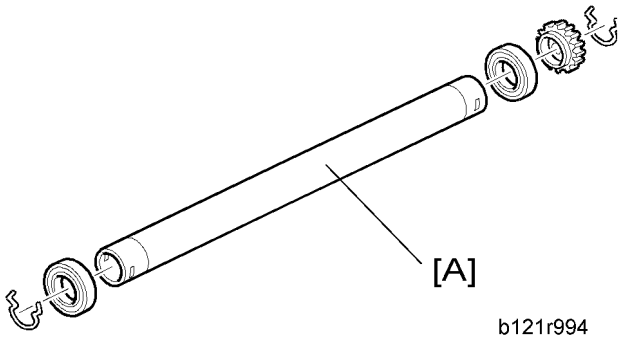
- Check that the front ends of the two lamps fit in the front holding plate when you reassemble. They do not fit in there if you arrange the two lamps incorrectly.

Hot Roller Stripper Pawls



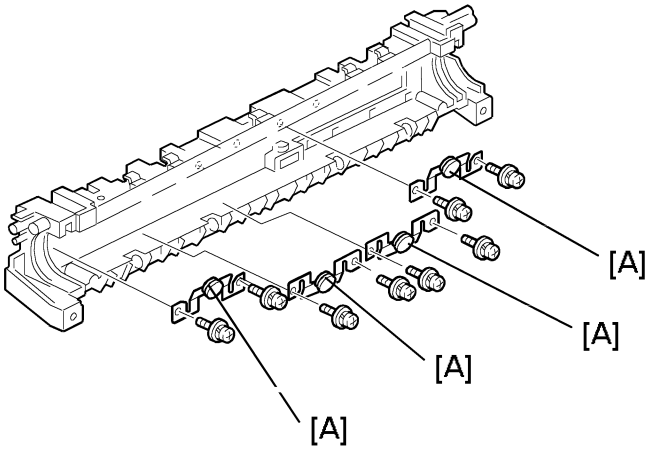
1. Hot roller section ("Fusing Lamps")
2. Roller guard [A] (x 3)
3. Metal holders [B] (1 holder for each)
4. Hot roller stripper pawls [C] (1 spring for each)

Hot Roller



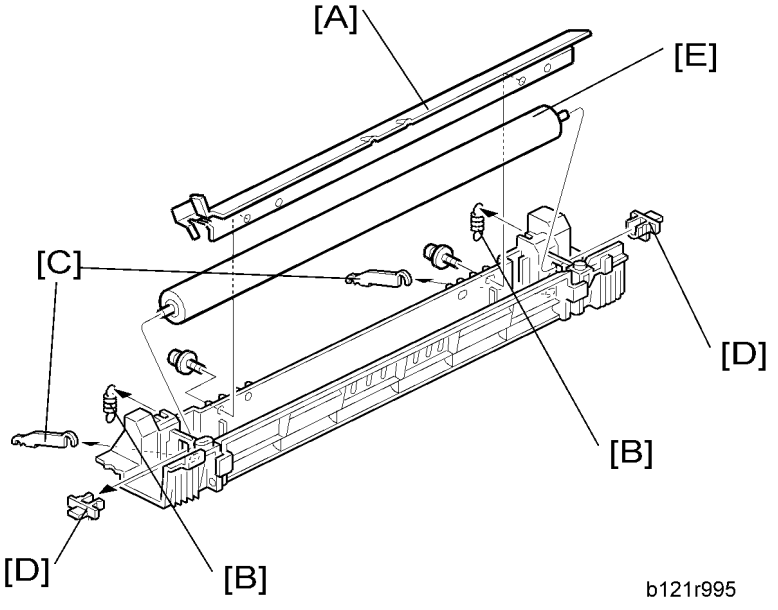
1. Hot roller stripper pawls (☛ "Hot Roller Stripper Pawls")
2. Hot roller [A] (2 C-rings, 1 gear, 2 bearings)

Thermostat



1. Hot roller (☛ "Hot Roller")
2. Thermostat [A] (🔩 x 2 for each)

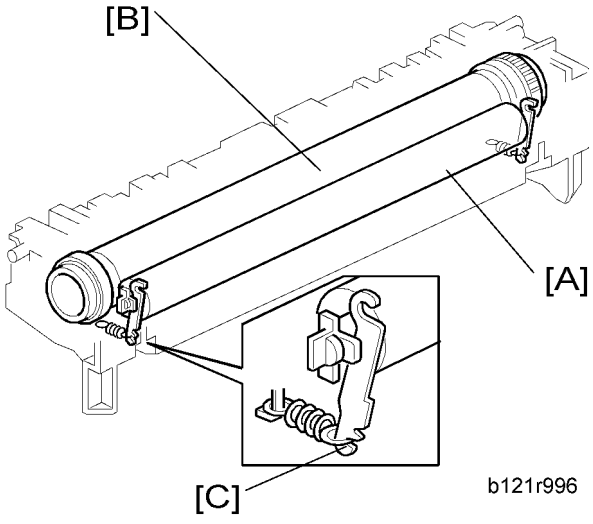
Pressure Roller and Bushings



1. Separate the hot roller section from the pressure roller section (☛ "Fusing Lamps").
2. Fusing entrance guide [A] (🖉 x 2)
3. 2 springs [B]
4. 2 pressure arms [C]
5. 2 Bushings [D]
6. Pressure roller [E]

Nip Band Width Adjustment

Do this adjustment when the fusing unit is at its operating temperature. The size of the OHP sheet must be A4/LT LEF. Any other sizes may cause a paper jam.



[A]: Pressure roller

[B]: Hot roller

1. Place an OHP sheet on the by-pass feed table.
2. Enter SP mode, and run SP 1109.
3. Press '1' (Yes)
4. Press ◇ twice. The machine feeds the OHP sheet into the fusing section, stops it there for 20 seconds, then ejects it to the copy tray.
5. Press the C/C key.
6. Quit the SP mode.
7. Check that the nip band (the opaque stripe) across the ejected OHP sheet is symmetrical, with both ends slightly thicker than the center.

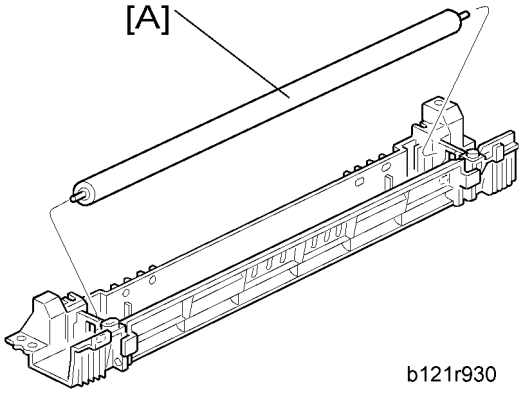
   Note

   - There is no standard value for the nip band on this machine. Make the adjustment based on the band's appearance.
8. If the band is not as described above, change the position of the spring hooks [C] (one on each side), and then check the band again.

   Note

   - The higher hook position produces greater tension.

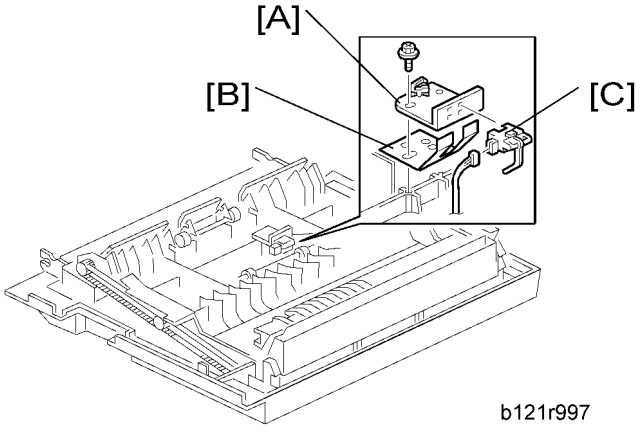
Cleaning Roller



1. Pressure roller and bushings (☛ "Pressure Roller and Bushings")
2. Cleaning roller [A]

Duplex Unit

Duplex Exit Sensor



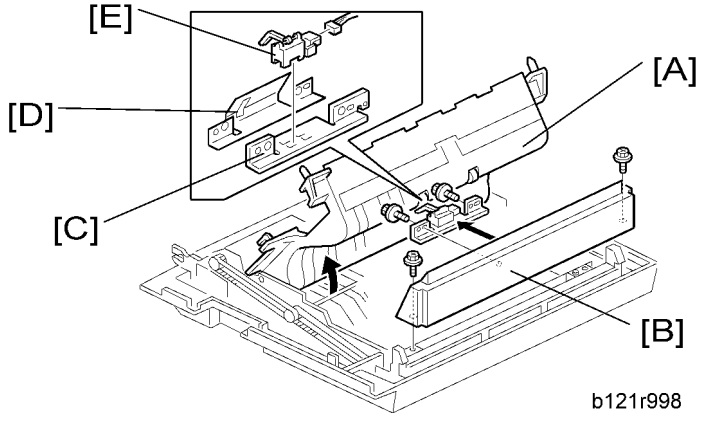
1. Open the right door.
2. Sensor bracket [A] (x 2, ground cable x 1)

Note

- Another bracket [B] comes off with the sensor bracket.

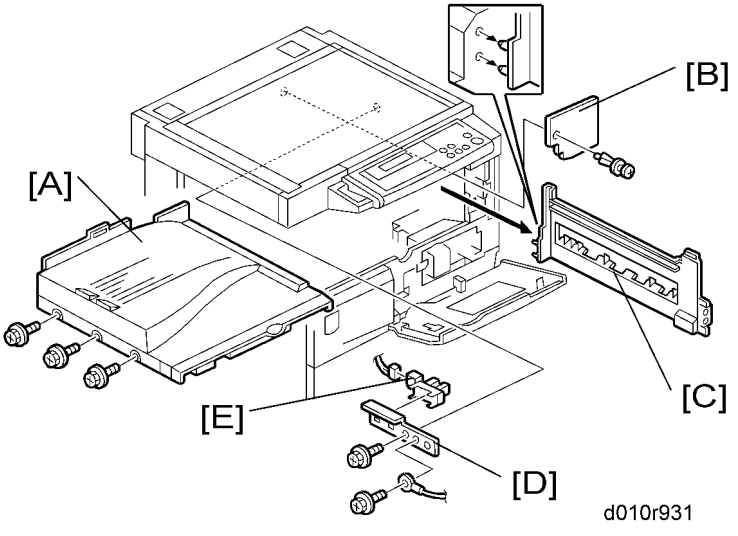
3. Duplex exit sensor [C] (x 1)

Duplex Entrance Sensor



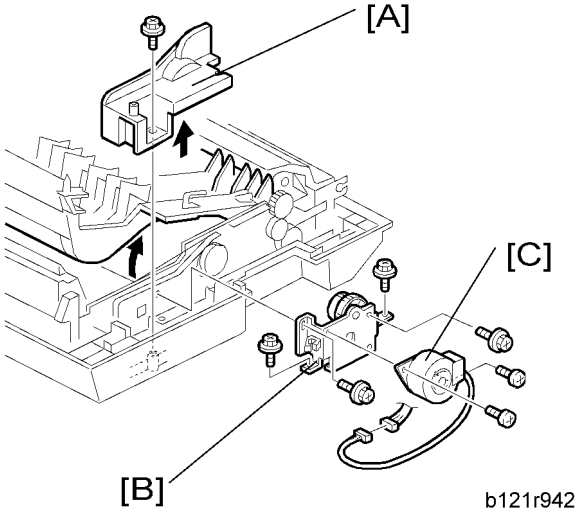
1. Open the right door.
2. Lift the duplex guide [A].
3. Duplex guide [B] (x 2)
4. Entrance sensor bracket [C] and bracket cover [D] (x 3, ground cable x 1)
5. Duplex entrance sensor [E] (x 1)

Duplex Inverter Sensor



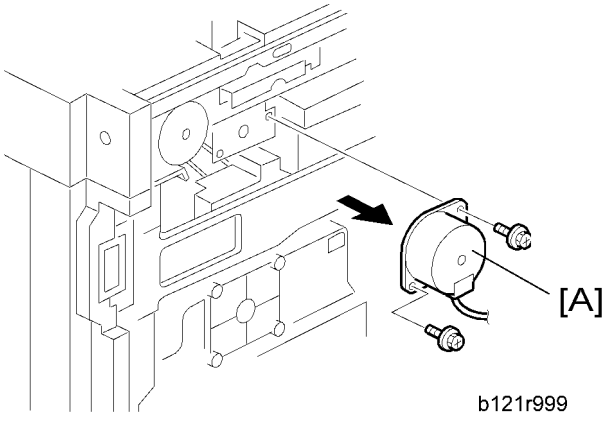
1. Open the front door.
2. Front right cover ("Front Right Cover")
3. Inner cover [A] (x 3)
4. Inner cover right [B] (Rivet x 1)
5. Exit cover [C] (x 1)
6. Sensor bracket [D] (x 2, x 1, ground cable x 1)
7. Duplex inverter sensor [E] (hooks)

Duplex Transport Motor



1. Open the right door.
2. Detach the chain and spring from the frame, and lower the right door.
3. Cover [A] (x 1)
4. Motor bracket [B] (x 4, x 1).
5. Duplex transport motor [C] (x 2)

Duplex Inverter Motor

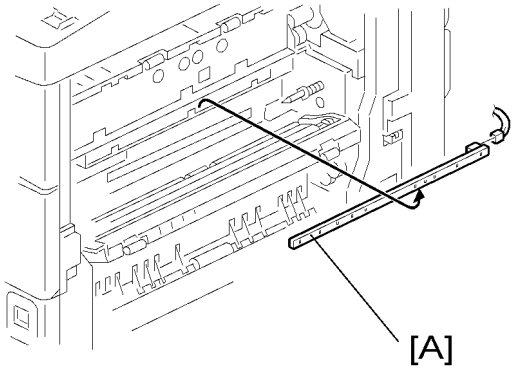


1. Rear cover (☛ "Rear Cover")

2. Duplex fan (☛ "Duplex Fan")
3. Duplex inverter motor [A] (x 2, x 1, x 2)

Other Replacements

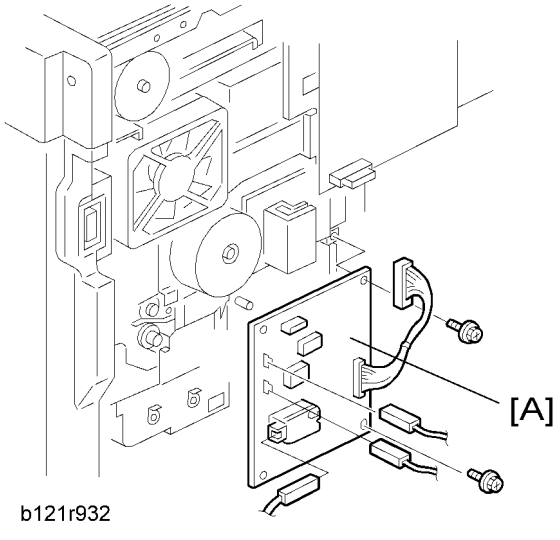
Quenching Lamp



b121r502

1. PCU (☛ "PCU")
2. Quenching lamp [A] (x 1)

High-Voltage Power Supply Board

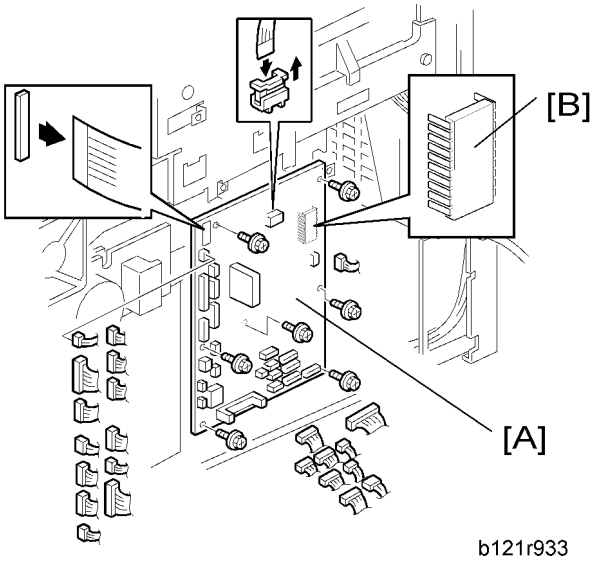


b121r932

1. Rear cover (☛ "Rear Cover")

2. High-voltage power supply board [A] (x 2, 3 standoffs, all connectors)

BICU (Base-Engine Image Control Unit)

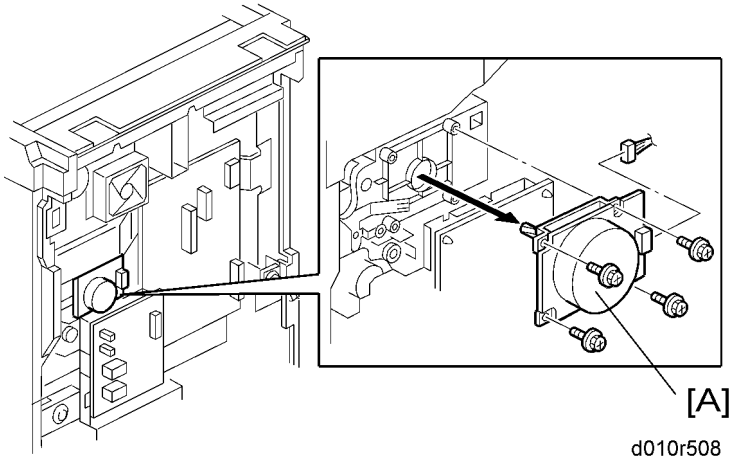


1. Rear cover (☛ "Rear Cover")
2. BICU [A] (x 7, all connectors, 2 flat cables)

Note

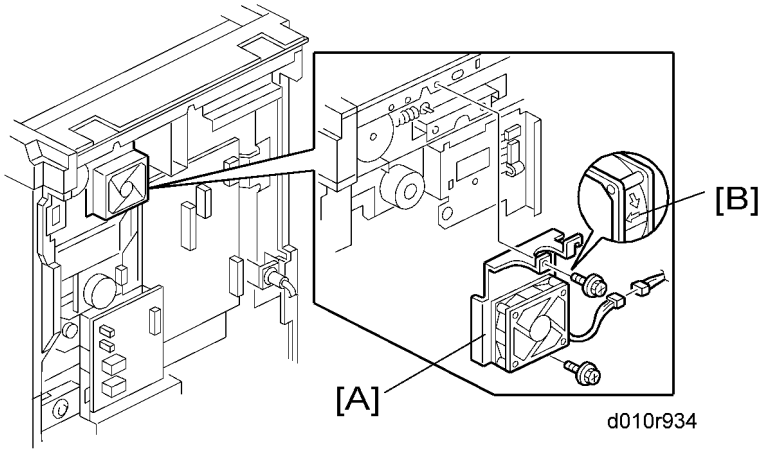
- Remove the NVRAM [B] from the old BICU and install it on the new BICU when you replace the BICU. The NVRAM keeps machine-specific data.

Main Motor



1. Rear cover (☛ "Rear Cover")
2. Main motor [A] (x 4, x 1)

Duplex Fan



1. Rear cover (☛ "Rear Cover")
2. Duplex fan [A] (x 2, x 1)

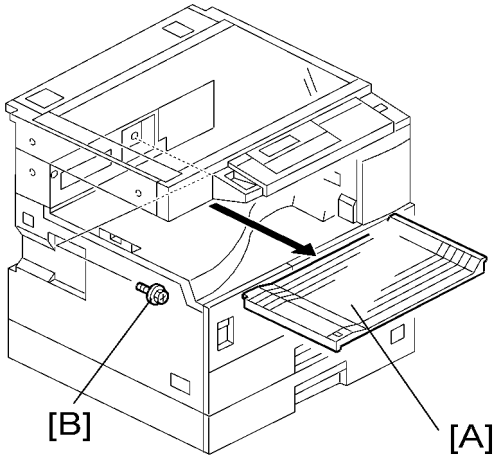
Important

- **Reassembling: Make sure that the arrow on the fan [B] points the outside of the copier when you reassemble The arrow indicates the direction of the air current.**

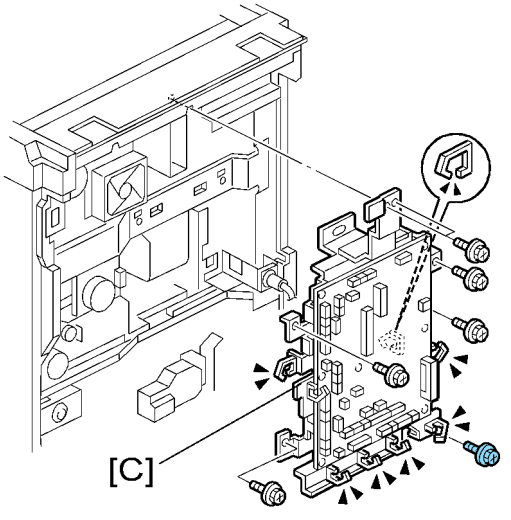
Rear Exhaust Fan

Replacement Procedure

1. Rear cover (☛ "Rear Cover")



d010r937

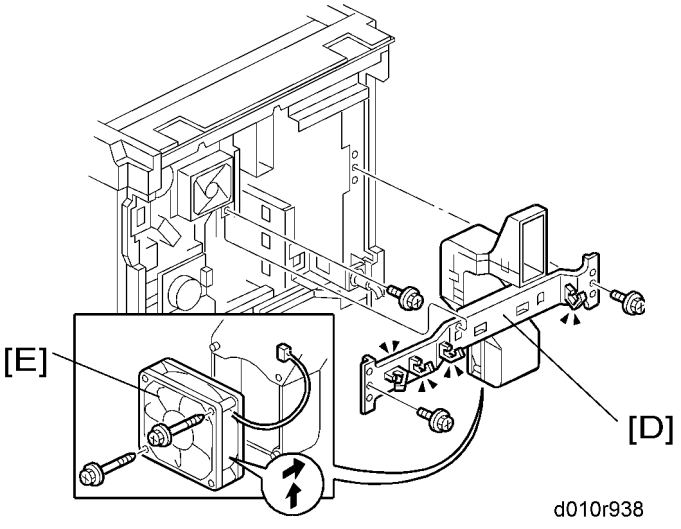


2. Inverter tray [A]
3. Screw [B] from the inner left cover

Note

- This step releases the topmost part of the BICU bracket.

4. High-voltage power supply board (with the bracket) (☛ "Registration Clutch")
5. BICU (with the bracket) [C] (x 7, all connectors)

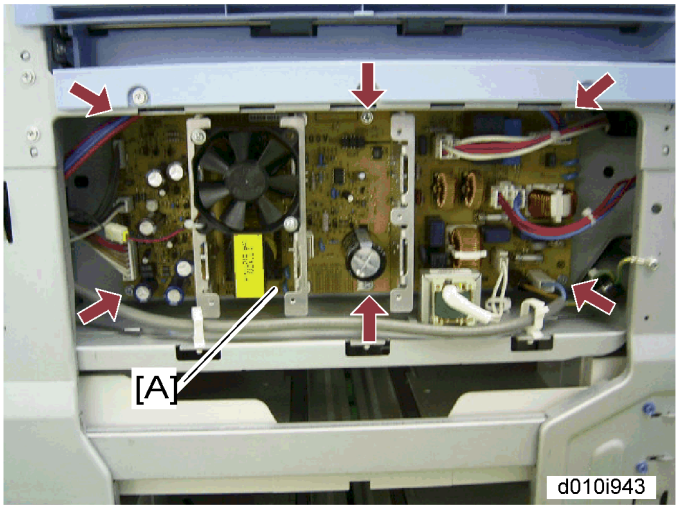


6. Main motor (☛ "Main Motor")
7. Crosspiece [D] (x 3)
8. Rear exhaust fan (x 2)

Important

- **Reassembling: Make sure that the arrow on the fan [E] points the outside of the copier when you reassemble The arrow indicates the direction of the air current.**

PSU (Power Supply Unit)

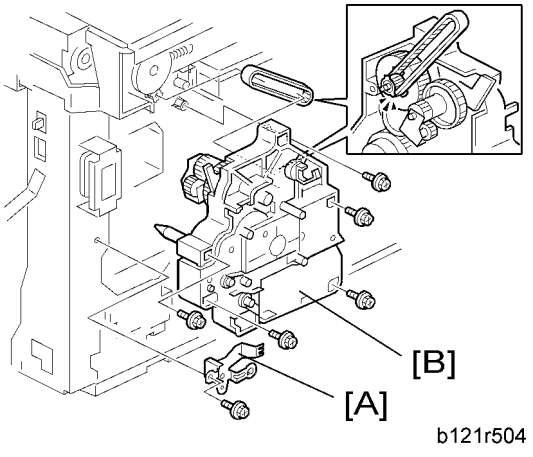


1. Left cover (☛ "Left Cover")

2. PSU [A] (All connectors, x 6)

Gearbox

1. Crosspiece (☛ "Rear Exhaust Fan")
2. Registration clutch (☛ "Registration Clutch")

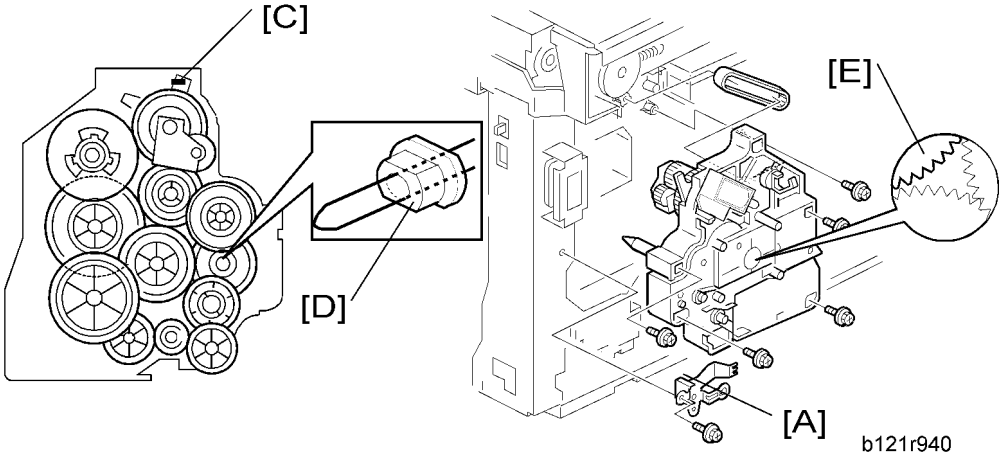


3. PCU (☛ "PCU")

Note

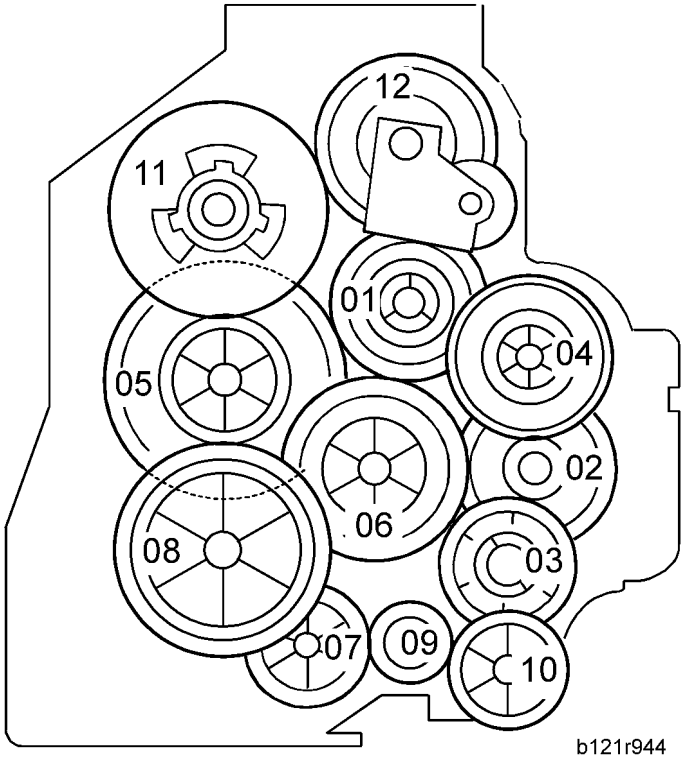
- This step releases the gear (on the gearbox) that drives the PCU.

4. Ground plate [A] (x 2)
5. Gearbox [B] (x 5, 1 belt)



Do not change the position of the spring [C] and make sure that the bushing [D] on the PCU drive shaft is in the correct position you when you reassemble. You can adjust its position by rotating the gear [E] seen from the opening of the gearbox.

Gear Arrangement in the Gearbox



The gears are numbered 1 to 12 in the order in which they are to be installed in the gearbox. These numbers show both on the gearbox and on the front (exposed) surface of each gear. If the gears fall out, start by finding gear number 1 and installing it onto location number 1 (setting it into place so that the side with the printed number stays visible). Then install the remaining gears (2 to 12) in the same way.

Copy Adjustments Printing/Scanning

You need to perform the adjustment after you do a Memory All Clear, and after you replace or adjust any of the following parts.

- First or second scanner
- Lens Block
- Scanner Motor
- Polygonal Mirror Motor
- Paper Tray
- Paper Side Fence

For detailed explanations about how to access and use the SP modes, see Section 5.

Printing

Note

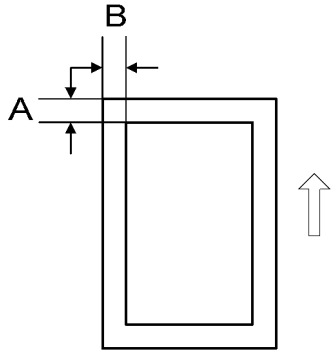
- Make sure the paper is installed correctly in each paper tray before you start these adjustments.
- Use the Trimming Area Pattern (SP 5902, No.10) to print the test pattern for the printing adjustments below.
- Set SP 5902 to "0" again after you complete these printing adjustments.

Registration - Leading Edge/Side-to-Side

1. Check the leading edge registration for each paper feed station, and adjust each of these registrations using SP 1001.
2. Check the side-to-side registration for each paper feed station, and adjust these registrations using SP 1002. (Adjust the trays in order: the 1st tray first, then the 2nd tray, etc.)

Tray	SP mode	Specification
Any paper tray	SP 1001-1	2 ± 1.5 mm
By-pass feed	SP 1001-2	
Duplex	SP 1001-3	
1st tray	SP 1002-1	
2nd tray	SP 1002-2	
3rd tray (Optional PFU tray 1)	SP 1002-3	

Tray	SP mode	Specification
4th tray (Optional PFU tray 2)	SP 1002-4	
By-pass feed	SP 1002-5	
Duplex	SP 1002-6	



b121r505

A: Leading Edge Registration

B: Side-to-side Registration

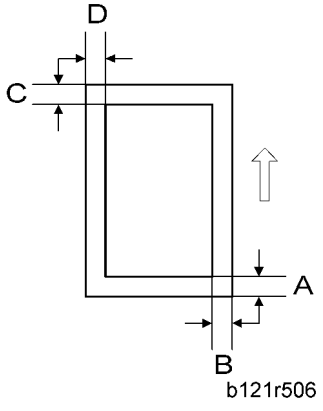
Blank Margin

Note

- If the leading edge or side-to-side registration cannot be adjusted to within the specification, then adjust the leading-edge blank margin or the left-side blank margin.

1. Check the trailing edge and right side edge blank margins, and adjust them using the following SP modes.

	SP mode	Specification
Trailing edge	SP 2101-2	2 +2.5/–1.5 mm
Right edge	SP 2101-4	
Leading edge	SP 2101-1	2 ± 1.5 mm
Left edge	SP 2101-3	



A: Trailing Edge Blank Margin
B: Right Edge Blank Margin
C: Leading Edge Blank Margin
D: Left Edge Blank Margin

Main Scan Magnification

1. Print the single-dot grid pattern (SP 5902-1).
2. Check the magnification (the grid size should be 2.7 x 2.7 mm), and if necessary use SP 2998 to adjust it. The specification is 100 ± 1%.

Scanning

Note

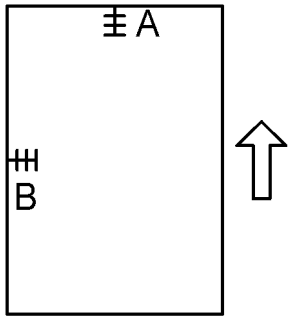
- Before doing the following scanner adjustments, check and adjust the printing leading-edge and side-to-side registrations and the printing blank margins (as described above).
- Use an A3 test chart to perform the following adjustments.

Registration: Platen Mode

1. Place the test chart on the exposure glass and make a copy from one of the feed stations.
2. Check the leading edge and side-to-side registration, and adjust as necessary with the following SP modes.

	SP mode	Specification
Leading edge	SP 4010	2 ± 1.5 mm

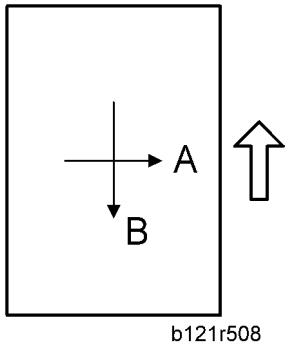
	SP mode	Specification
Side-to-side	SP 4011	



b121r507

A: Leading edge registration
B: Side-to-side registration

Magnification



b121r508

A: Main scan magnification
B: Sub-scan magnification

Main Scan Magnification

1. Place the A3 test chart on the exposure glass and make a copy from one of the feed stations.
2. Check the magnification ratio. If necessary, adjust the magnification using the following SP mode.

	SP mode	Specification
Main Scan Magnification	SP 4009	± 1.0%

Sub-Scan Magnification

1. Place the OS-A3 test chart on the exposure glass and make a copy from one of the feed stations.
2. Check the magnification ratio. If necessary, adjust the magnification with the following SP mode.

	SP mode	Specification
Sub-scan magnification	SP 4008	± 1.0%

Standard White Density Adjustment

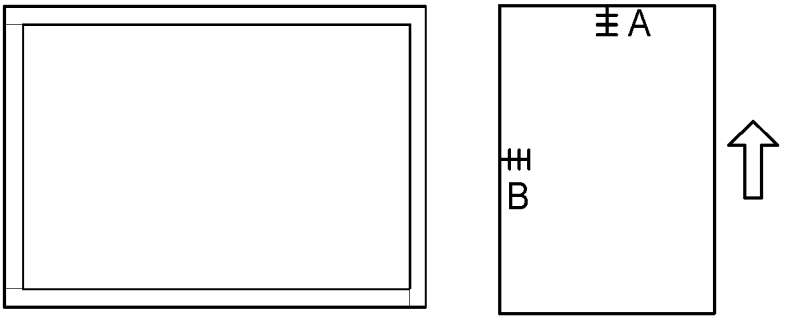
This procedure adjusts the standard white density level. Do this adjustment after you do any of the following:

- After you replace the standard white plate.
- After you replace the NVRAM on the BICU. (But note that you do not need to carry out this adjustment if you have replaced the BICU itself but retained the previous NVRAM board [by moving it over onto the new BICU].)
- After you perform a memory all clear (SP 5801-2).
- After you replace the scanner lens block.

Procedure:

1. Place 10 sheets of new A4/LTR paper (sideways, LEF) or new A3/DLT paper on the exposure glass, and close the platen cover or the ADF.
2. Enter SP 4605-2 and press "Execute". The machine automatically adjusts the standard white density.

ARDF Image Adjustment



b121r509

A: Leading edge registration
B: Side-to-side registration

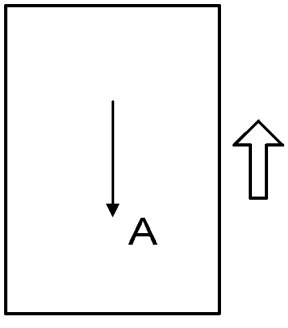
Note

- Make a temporary test chart as shown above, using A3/11" x 17" paper.

1. Place the temporary test chart on the ARDF and make a copy from one of the feed stations.
2. Check the registrations, and adjust as necessary with the appropriate SP modes, as follows.

	SP mode
Side-to-side registration	SP 6006-1
Leading edge registration	SP 6006-2
Blank margin for the trailing edge	SP 6006-3
Side-to-side registration (Duplex: back side)	SP 6006-4

Sub-scan Magnification



b121r511

A: Sub-scan magnification

Note

- Make a temporary test chart as shown above, with A3/11" x 17" paper.

1. Place the temporary test chart on the ARDF and make a copy from one of the feed stations.
2. Check the registration, and if necessary adjust it with SP 6006-5. The specification is ±1.0%.

4. Troubleshooting

Service Call Conditions

Summary

There are four levels of service call conditions.

Level	Definition	Reset Procedure
A	To prevent damage to the machine, the main machine cannot be operated until the SC has been reset by a service representative (see the note below).	Enter SP mode, and then turn the main power switch off and on.
B	If the SC was caused by incorrect sensor detection, the SC can be reset by turning the main power switch off and on.	Turn the main power switch off and on.
C	The main machine can be operated as usual, excluding the unit related to the service call.	Turn the main power switch off and on.
D	The SC history is updated. The machine can be operated as usual.	The SC will not be displayed. Only the SC history is updated.

Note

- If the problem concerns electrical circuit boards, first disconnect then reconnect the connectors before replacing the PCBs.
- If the problem concerns a motor lock, first check the mechanical load before replacing motors or sensors.

SC Code Descriptions

No.	Definition	Symptom	Possible Cause
101	B	Exposure Lamp Error	
		The peak white level is 64/255 digit or less (8 bit) when scanning the white plate.	• Exposure lamp defective • Exposure lamp stabilizer defective • Exposure lamp connector defective

No.	Definition	Symptom	Possible Cause
			• Dirty scanner mirror or scanner mirror out of position • SBU board defective • SBU connector defective • Lens block out of position • Incorrect position or width of white plate scanning (SP4015)
120	B	Scanner home position error 1	
		The scanner home position sensor does not detect the off condition during initialization or copying.	• Scanner home position sensor defective • Scanner drive motor defective • Scanner home position sensor connector defective • Scanner drive motor connector defective • BICU board defective
121	B	Scanner home position error 2	
		The scanner home position sensor does not detect the on condition during initialization or copying.	• Scanner home position sensor defective • Scanner drive motor defective • Scanner home position sensor connector defective • Scanner drive motor connector defective • BICU board defective
141	D	Black offset level correction error	
		The black level cannot be adjusted within the target value during the automatic SBU adjustment.	• SBU board defective
143	D	SBU white/black level correction error	
		The automatic SBU adjustment has failed to correct the black level. The automatic SBU adjustment has failed to correct the white level twenty times consecutively.	• Exposure lamp defective • Dirty white plate • Incorrect position or width of white plate scanning (SP4015)

No.	Definition	Symptom	Possible Cause
			• BICU board defective • SBU board defective
144	B	Communication Error between BICU and SBU	
		The BICU board cannot detect the SBU connect signal.	• The flat cable between the BICU board and the SBU has a poor connection • The flat cable between the BICU board and the SBU is damaged • BICU board defective • SBU defective
145	D	Automatic SBU adjustment error	
		During the automatic SBU adjustment, the machine detects that the white level read from the white plate or paper is out of range. (SP4015)	• Exposure lamp defective • Dirty white plate • Incorrect position or width of white plate scanning (SP4015) • BICU board defective • SBU board defective
193	B	Image transfer error	
		Scanned images are not transferred to the controller memory within 1 minute.	• BICU board defective • Controller board defective
198	B	Memory address error	
		The BICU board does not receive memory addresses from the controller board.	• The firmware programs of the engine and the controller do not match. • BICU board defective • Controller board defective
202	B	Polygon Motor Error 1: ON Timeout	
		The machine does not detect the polygon motor lock signal for 10 seconds after the polygon motor has turned on.	• Polygon motor defective • SCRATCH error • I/F harness disconnected or loose

No.	Definition	Symptom	Possible Cause
203	B	Polygon Motor Error 2: OFF Timeout	
		The machine does not detect the polygon motor unlock signal for 3 seconds after the polygon motor has turned off.	• Polygon motor defective • SCRATCH error • I/F harness disconnected or loose
204	B	Polygon Motor Error 3: XSCRDY Signal Error	
		The machine does detect the polygon motor unlock signal for 0.2 seconds after the polygon motor has turned on.	• Polygon motor defective • SCRATCH error • I/F harness disconnected or loose
220	B	Laser synchronization error	
		The main scan synchronization detector board cannot detect the laser synchronization signal for more than 5 consecutive 100 ms intervals.	• Poor connection between the LD unit and the BICU board • Damaged cable between BICU and LD unit • LD unit out of position • LD unit defective • BICU board defective
230	C	No laser writing signal (F-GATE) error	
		The laser-writing signal (F-GATE) fails to turn Low after the laser crosses 5 mm on the drum surface from the laser writing start position.	• BICU board defective • The fax controller or printer controller has a poor connection • Fax controller or printer controller defective
302	B	Charge roller current leak	
		A current leak signal for the charge roller is detected.	• Charge roller damaged • High voltage supply board defective • Poor connection of the PCU
390	B	TD sensor error	
		The TD sensor outputs less than 0.2 V or more than 4.0 V 10 times consecutively during copying.	• TD sensor abnormal • Poor connection of the PCU

No.	Definition	Symptom	Possible Cause
391	B	Development bias leak	
		A development bias leak signal is detected.	• Poor connection of the PCU • High voltage supply board defective
392	B	TD sensor initial setting error	
		TD sensor initial setting is not performed correctly.	• ID sensor defective • No developer • Drum does not turn • Development roller does not turn • Poor connection of the PCU • The voltage is not applied to charge roller
401	B	Transfer roller leak error 1	
		A current leak signal for the transfer roller is detected. A current feedback signal for the transfer roller is not detected.	• High voltage supply board defective • Poor connection of the PCU • Transfer/separation unit set incorrectly • Transfer roller damaged
402	B	Transfer roller leak error 2	
		A current leak signal for the transfer roller is detected. A current feedback signal for the transfer roller is not detected.	• High voltage supply board defective • Poor connection of the PCU • Transfer/separation unit set incorrectly • Transfer roller damaged
411	B	Discharge leak error	
		High-voltage power supply board detects the 50% or more of PWM duty for 0.2 seconds.	• Discharge plate defective • High-voltage power supply board defective
490	B	Toner supply motor: Excess current error	
		The machine detects the current of 1A or more supplied to the toner supply motor for 0.2 seconds.	• Toner supply motor short circuit

No.	Definition	Symptom	Possible Cause
500	B	Main motor lock	
		A main motor lock signal is not detected for more than 7 consecutive checks (700 ms) after the main motor starts to rotate, or the lock signal is not detected for more than 7 consecutive checks during rotation after the last signal.	• Too much load on the drive mechanism • Main motor defective
501	C	Tray 1 lift motor malfunction	
		The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	• Paper lift sensor defective • Tray lift motor defective • Too much load on the drive mechanism • Poor tray lift motor connection
502	C	Tray 2 lift motor malfunction	
		The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	• Paper lift sensor defective • Tray lift motor defective • Too much load on the drive mechanism • Poor tray lift motor connection
503	C	Tray 3 lift motor malfunction (optional paper tray units)	
		The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	• Paper lift sensor defective • Tray lift motor defective • Too much load on the drive mechanism • Poor tray lift motor connection
504	C	Tray 4 lift motor malfunction (optional two-tray paper tray unit)	
		The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	• Paper lift sensor defective • Tray lift motor defective • Too much load on the drive mechanism • Poor tray lift motor connection
506	C	Paper feed motor lock (optional paper tray unit)	

No.	Definition	Symptom	Possible Cause
		A motor lock signal is not detected for more than 1.5 s or the lock signal is not detected for more than 1.0 s during rotation.	• Paper feed motor defective • Too much load on the drive mechanism
541	A	Fusing thermistor open (center)	
		The fusing temperature detected by the thermistor is below 71°C and is not corrected after the main power switch is turned on.	• Fusing thermistor defective or out of position • Power supply board defective • Loose connectors
542	A	Fusing temperature warm-up error (center)	
		The fusing temperature rises less than 7 degrees in 2 seconds, and this continues 5 times consecutively. The fusing temperature is not detected in 25 or 35 seconds.	• Fusing thermistor defective or out of position • Fusing lamp open • Power supply board defective
543	A	Fusing overheat error (center)	
		The fusing temperature is over 230°C for 1 second (detected by the thermistor).	• Fusing thermistor defective • Power supply board defective
544	A	Fusing overheat error (center) 2	
		The fusing temperature is over 250°C for 1 second (detected by the fusing temperature monitor circuit).	• Fusing thermistor defective • Power supply board defective
545	A	Fusing lamp overheat error (center)	
		After the fusing temperature reaches the target temperature, the fusing lamp does not turn off for 12 consecutive seconds.	• Fusing thermistor defective or out of position • Power supply board defective
546	A	Unstable fusing temperature (center)	

No.	Definition	Symptom	Possible Cause
		The fusing temperature varies 50° C or more within 1 second, and this occurs 2 consecutive times.	• Thermistor defective or out of position • Power supply unit defective
547	B	Zero cross signal malfunction	
		The relay terminal of the fusing unit is melted, zero cross signals are not detected within 3 seconds after the main power switch is turned on, or detected zero cross signals are 44 times or less.	• Discharge plate defective • High-voltage supply board defective • BICU defective
551	A	Fusing thermistor open (rear)	
		The fusing temperature detected by the thermistor is below 71°C and is not corrected after the main power switch is turned on.	• Fusing thermistor defective or out of position • Power supply board defective • Loose connectors
552	A	Fusing temperature warm-up error (rear)	
		The fusing temperature rises less than 7 degrees in 2 seconds, and this continues 5 times consecutively. The fusing temperature is not detected in 25 or 35 seconds.	• Fusing thermistor defective or out of position • Fusing lamp open • Power supply board defective
553	A	Fusing overheat error (rear)	
		The fusing temperature is over 230°C for 1 second (detected by the thermistor).	• Fusing thermistor defective • Power supply board defective
555	A	Fusing lamp overheat error (rear)	
		After the fusing temperature reaches the target temperature, the fusing lamp does not turn off for 20 consecutive seconds.	• Fusing thermistor defective or out of position • Power supply board defective
556	A	Unstable fusing temperature (rear)	

No.	Definition	Symptom	Possible Cause
		The fusing temperature varies 50° C or more within 1 second, and this occurs 2 consecutive times.	• Thermistor defective or out of position • Power supply unit defective
557	D	Zero cross frequency error	
		When the zero cross signal is 66 or more and it is detected 10 times or more in 11 detections, the machine determines that input 60 Hz and SC557 occurs.	• Noise (High frequency)
559		Jam error detected 3 times in succession	
		• The exit sensor and the duplex sensor detect a paper jam 3 times in succession • This condition can occur when SP 1159 1 is set to 'on'. The default is 'off'.	Paper jams can occur for the following reasons. • Dampness • Paper curl • Incorrect paper setting in the paper tray • Stripper pawls coming apart
590	B	Left exhaust fan motor error	
		The CPU detects an exhaust fan lock signal for more than 5 seconds.	• Loose connection of the exhaust fan motor • Too much load on the motor drive
591	B	Rear exhaust fan motor error	
		The CPU detects an exhaust fan lock signal for more than 5 seconds.	• Loose connection of the exhaust fan motor • Too much load on the motor drive
620	B	Communication error between BICU and ARDF	
		The BICU does not receive a response from the ARDF main board for 4 seconds or more. The BICU receives a break signal from the ARDF main board.	• Poor connection between the BICU and ARDF main board (DF connector) • ARDF main board defective • BICU defective
621	B	ARDF connection error	

No.	Definition	Symptom	Possible Cause
		An incorrect ARDF (an ARDF for some other copier) is detected. (for Basic and GDI machines) An ARDF (including the correct ARDF) is installed while the copier is in the energy saver mode. (for GDI machine only)	• ARDF incorrect (The other ARDF is installed on the D010.) • The connector of the ARDF is removed while the machine is in the energy saver mode.
632	C	Accounting error	
		An error is detected during the communication with the MF accounting device.	• Accounting device defective • Loose connection
634	C	Accounting RAM error	
		An error is detected in the RAM that saves the information on the MF accounting.	• Accounting device defective
635	B	Accounting battery error	
		An error is detected in the battery that is in the MF accounting device.	• Accounting device defective
692	B	Controller board communication abnormal	
		Communication error between the printer part of the controller board and BICU.	• The connector is abnormal between the controller board and the BICU board.
694	B	Controller board communication abnormal	
		Communication error between the scanner part of the controller board and BICU.	• The connector is abnormal between the controller board and the BICU board.
740	B	Finisher corner stapler motor error	
		The stapler HP sensor does not detect "ON"/"OFF" signal even the stapler motor rotates from the "OFF"/"ON" position for 0.6 seconds.	• Staple jam • Motor overload • Defective stapler motor

No.	Definition	Symptom	Possible Cause
		The stapler HP sensor does not detect "ON" when a stapling job is commanded or the stapler unit moves.	
742	B	Finisher stapler movement motor error	
		The stapler unit HP sensor does not detect "OFF" signal even the stapler moves from the "ON" position for 0.35 seconds. The stapler HP sensor does not detect "ON" signal even the stapler moves from the "OFF" position for 5.5 seconds.	• Motor overload • Loose connection of the stapler unit home position sensor • Loose connection of the stapler movement motor • Defective stapler unit home position sensor • Defective stapler movement motor
750	B	Output tray motor error	
		The 1st detection failure issues a jam error, and the 2nd failure issues this SC code. • The machine does not detect correctly the position of the output tray when the output tray motor starts to rotate.	• Output tray motor defective • Loose connection • Motor overload • Upper limit sensor and/ or stack near limit sensor defective
760	B	ARDF gate abnormal 1	
		The ARDF Gate signal line between the ARDF main board and the BICU is disconnected.	• ARDF main board defective • Input/output board defective • Poor connection (ARDF Gate line) between the ARDF main board and the BICU.
761	B	ARDF gate abnormal 2	
		The FGATE signal is not issued from the ARDF within 30 seconds after the ARDF starts feeding.	• ARDF connector defective • SBU board defective
762	B	ARDF gate abnormal 3	

No.	Definition	Symptom	Possible Cause
		The FGATE signal is not terminated by the ARDF within 60 seconds after the ARDF starts feeding.	• ARDF connector defective • SBU board defective
792	B	Finisher error	
		The machine does not recognize the finisher, but recognizes the bridge unit.	• Defective connector • Defective harness • Incorrect installation
793	B	Front jogger motor error	
		• The machine does not detect that the front jogger HP sensor is OFF for 40 ms after the front jogger fence moved. • The machine does not detect that the front jogger fence HP sensor is ON for 830 ms after the front jogger fence returned to its home position.	• Defective front jogger motor • Disconnected connector • Overload to front jogger motor • Defective front jogger fence HP sensor
794	B	Rear jogger motor error	
		• The machine does not detect that the rear jogger HP sensor is OFF for 40 ms after the rear jogger fence moved. • The machine does not detect that the rear jogger fence HP sensor is ON for 830 ms after the rear jogger fence returned to its home position.	• Defective rear jogger motor • Disconnected connector • Overload to rear jogger motor • Defective rear jogger fence HP sensor
795	B	Pick-up roller HP sensor error	
		• The pick-up roller HP sensor does not turn off for 650 msec after the pick-up roller has lifted down.	• Disconnected harness • Defective pick-up roller contact motor • Defective pick-up roller HP sensor

No.	Definition	Symptom	Possible Cause
		• The pick-up roller HP sensor does not turn on for 650 msec after the pick-up roller has lifted up.	
796	B	Transport belt solenoid error	
		The 1st detection failure issues a jam error, and the 2nd failure issues this SC code. • The machine does not detect that the belt lift sensor is ON at initializing after the paper transport motor has rotated.	• Disconnected harness • Defective paper transport motor • Belt lift sensor defective
797	B	EEPROM data error	
		The job data is not transferred to the EEPROM.	• Defective EEPROM on the control board
901	B	Mechanical total counter	
		The mechanical total counter does not work properly.	• Mechanical total counter defective • BICU defective • Disconnected mechanical total counter
903	B	Engine total counter error	
		The checksum of the total counter is not correct.	• NVRAM on the BICU defective
928	B	Memory error	
		The machine detects a discrepancy in the write/read data during its write/read test (done at power off/on and at recovery from low power or night/off mode).	• Memory defective • BICU defective • Poor connection between BICU and memory
929	B	IMAC hardware error	
		IMAC error is registered when the GDI controller starts IMAC.	• IMAC defective • IPU defective

No.	Definition	Symptom	Possible Cause
		Memory job does not complete after the GDI controller has started IMAC.	
954	B	Printer application program error	
		The printer status does not become ready when the printer application program is necessary for image processing.	• Application program defective
955	B	Image transfer error	
		The controller is not able to transfer images when the engine needs them.	• Application program defective
964	B	Status error (laser optics housing unit)	
		The optics-housing unit does not become ready within 17 seconds after the request.	• Software defective
981	B	NVRAM error	
		The machine detects a discrepancy in the NVRAM write/read data when attempting to save actual data to the NVRAM (i.e. during actual use).	• NVRAM defective • Poor connection between BICU and NVRAM • NVRAM is not connected • BICU defective
982	B	Localization error	
		The localization settings in the nonvolatile ROM and RAM are different (SP5807).	• First machine start after the NVRAM is replaced • Incorrect localization setting • NVRAM defective
984	B	Print image transfer error	
		Print images are not transferred.	• Controller defective • BICU board defective

No. Definition		Symptom	Possible Cause
			• Poor connection between controller and BICU

Electrical Component Defects

Sensors

Component	CN	Condition	Symptom
Registration	110-15 (BICU)	Open	The Paper Jam message will appear whenever a copy is made (paper has not reached the sensor).
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Upper Relay	110-4 (BICU)	Open	The Paper Jam message will appear whenever a copy is made except for 1st and by-pass tray feeding.
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Upper Paper End	108-2 (BICU)	Open	The Paper End indicator lights when the 1st paper tray is selected, even if there is paper in the tray.
		Shorted	The Paper End indicator does not light when the 1st paper tray is selected, even if there is no paper in the tray. The Paper Jam message will appear whenever a copy is made from the 1st paper tray.
Lower Relay	110-7 (BICU)	Open	The Paper Jam message will appear whenever a copy is made from an optional paper tray unit.
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Lower Paper End	110-10 (BICU)	Open	The Paper End indicator lights when the 2nd paper tray is selected, even if there is paper in the tray.
		Shorted	The Paper End indicator does not light when the 2nd paper tray is selected, even if there is no paper in the tray. The Paper Jam message will appear whenever a copy is made from the 2nd paper tray.
By-pass Paper End	136-7 (BICU)	Open	The Paper End indicator lights when the bypass tray is selected, even if there is paper in the tray.

Component	CN	Condition	Symptom
		Shorted	The Paper End indicator does not light when the bypass tray is selected, even if there is no paper in the tray. The Paper Jam message will appear whenever a copy is made from the bypass tray.
Exit	124-2 (BICU)	Open	The Paper Jam message will appear whenever a copy is made (paper has not reached the sensor).
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Toner Density	125-3 (BICU)	Open	SC390 is displayed.
		Shorted	
Image Density	123-2 (BICU)	Open	The toner density control process is changed (see the note below the table).
		Shorted	
Scanner H.P.	102-2 (BICU)	Open	SC120 shows.
		Shorted	
Platen Cover	102-5 (BICU)	Open	APS and Auto Reduce/Enlarge do not function correctly.
		Shorted	If the Start button is pressed with the platen cover or A(R) DF closed, "Cannot detect original size" is displayed.
Original Width	148-3,4 (BICU)	Open	The CPU cannot detect the original size properly. APS and Auto Reduce/Enlarge do not function correctly.
		Shorted	
Original Length	148-8,9 (BICU)	Open	The CPU cannot detect the original size properly. APS and Auto Reduce/Enlarge do not function correctly.
		Shorted	
Duplex Entrance	111-2 (DCB)	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.

Component	CN	Condition	Symptom
Duplex Exit	111-5 (DCB)	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Duplex Inverter	111-12 (DCB)	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
		Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Tray 1 Paper Size 1/2/3	115-2/5/8 (BICU)	Open	The CPU cannot detect the proper paper size, and misfeeds may occur when a copy is made from the paper tray 1.
		Shorted	
Tray 2 Paper Size 1/2/3	115-13/16/19	Open	The CPU cannot detect the proper paper size, and misfeeds may occur when a copy is made from the paper tray 2.
		Shorted	
Upper Tray Lift Sensor	114-2	Open	SC501 is displayed.
		Shorted	Paper jam may occur during copying.
Lower Tray Lift Sensor	114-5	Open	SC502 is displayed.
		Shorted	Paper jam may occur during copying.
Upper Tray Paper Height Sensor 1/2	113-2/5	Open	The CPU cannot detect the paper height of the upper tray.
		Shorted	
Lower Tray Paper Height Sensor 1/2	113-8/11	Open	The CPU cannot detect the paper height of the lower tray.
		Shorted	

Note

- SC392 is activated when the CPU detects an ID sensor error during developer initialization (SP 3016-1). However, SC392 is not displayed on the LCD but simply logged in the SC log (SMC printout), unless the technician exits SP Mode as soon as an error message is displayed.

Switches

Component	CN	Condition	Symptom
Vertical Transport Door	110-13 (BICU)	Open	The Cover Open indicator is lit even if the vertical transport door is closed.
		Shorted	The Cover Open indicator is not lit even if the vertical transport door is opened.
By-pass Paper Size	136-1,2,4,5 (BICU)	Open	The CPU misdetects or is not able to detect the size of the paper set in the bypass tray, causing possible misfeeds when feeding from this tray.
Right Door	124-5 (BICU)	Open	The Cover Open indicator is lit even if the right door is closed.
		Shorted	The Cover Open indicator is not lit even if the right door is open.
Front/Right Cover	130-1 (BICU)	Open	The Cover Open indicator is lit even if doors are closed.
		Shorted	The Cover Open indicator is not lit even if doors are open.
Main	281-1, 3 (PSU)	Open	The machine does not turn on.
		Shorted	The machine does not turn off.
Upper Tray Set	115-11	Open	The upper paper lift motor does not turn on when the main power switch is turned on or the upper tray is closed.
		Shorted	The upper paper lift motor does not turn on when the upper tray is closed.
Lower Tray Set	115-22	Open	The lower paper lift motor does not turn on when the main power switch is turned on or the lower tray is closed.
		Shorted	The lower paper lift motor does not turn on when the lower tray is closed.

Blown Fuse Conditions

All the fuses in the following table are on the power supply board.

Fuse	Rating	
	120 V	220 – 240 V
FU1	15A/125V	8A/250V
FU2	6.3A/125V	3.15A/250V
FU3	1A/250V	1A/250V
FU4	4A/250V	4A/250V
FU5	4A/250V	4A/250V
FU6	4A/250V	4A/250V
FU7	4A/250V	4A/250V

LED Display

BICU

Number	Function
LED 1	Monitors the +5 V line for the CPU and the surrounding circuit. Usually, this LED is blinking.

5. Service Tables

Service Program Mode

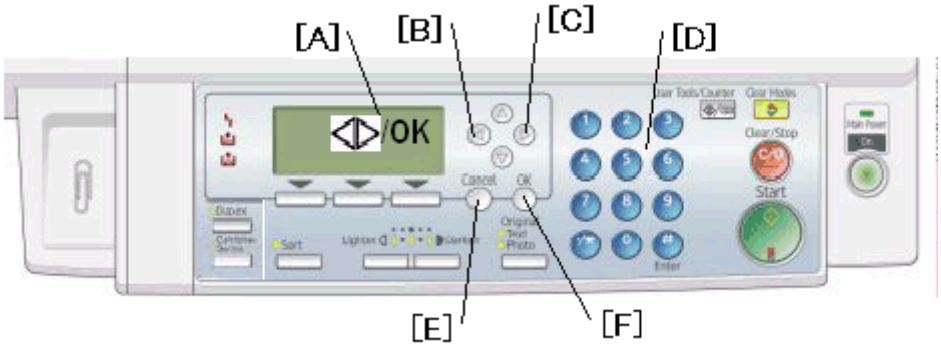
Note

- Do not let the user access the SP mode. Only service representatives are allowed to access the SP mode. The machine quality or its operation is NOT guaranteed if persons other than service representatives access the SP mode.

How to Enter the SP Mode

The following two modes are available:

- SP Mode (Service Program Mode): The SP Mode includes the programs that are necessary for standard maintenance work.
- SSP Mode (Special SP Mode): The SSP Mode includes SP-Mode programs and some special programs. You need some extra knowledge to manipulate these special programs. For details, consult your supervisor.



Starting SP Mode

1. Type the keys as follows: [Clear Modes] > [1] > [0] > [7]
2. Press the [Clear/Stop] key and hold it down until the SP-mode menu is displayed (about 3 seconds).

Selecting Programs

- When a blinking underscore (or several blinking underscores) shows, you can type a number from the numeric keypad [D].
- When the sign "◀▶/OK" [A] shows in the upper right corner, you can scroll through the menu by pressing the left-arrow key [B] or the right-arrow key [C]. To select a program, press the "OK" key [F].

Specifying Values

1. After locating a program, press the "OK" key. A blinking underscore (or several blinking underscores) indicates which value you can change. The value in parentheses is the default value of the menu.
2. Type a necessary value from the numeric keypad. To switch between positive (plus) and negative (minus) values, press the [./*] (period/asterisk) key.
3. To validate the value, press the "OK" key. To cancel the value, press the cancel key [E].

Activating Copy Mode

You can activate the copy mode while the SP mode is running. When you do so, the copier outputs images or patterns that help you adjust the SP-mode program.

1. Press the ◇ key. The copy mode is activated.
2. Specify copy settings and press the "OK" key.
3. To return to the SP mode, press the C/⊘ key.

Note

- You cannot end the SP mode while the copy mode is activated.

Quitting Programs/Ending (S)SP Mode

Press the C/⊘ key or the "Cancel" key to quit the program. You can end the SP mode by pressing one of these keys several times.

Copier SP Mode Tables

The following codes are used:

- Asterisk (*): The settings are saved in the NVRAM. Most of them return to the default values when you execute SP 5801-2
- The DFU menu is for design or factory use only. You must not change the settings.
- Brackets ([ ]): The brackets enclose the setting rage, default value, and minimum step (with unit) as follows: [Minimum to Maximum / Default / Step].
- SSP: The program is in the SSP Mode only. Consult your supervisor before you use this program.

SP1-XXX (Feed)

1001*	Leading Edge Registration	
	Adjusts the printing leading-edge registration from paper trays.	
1001 1	All Trays	[–9.0 to 9.0 / **0.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning")
1001 2	By-pass	
1001 3	Duplex	

1002*	Side-to-Side Registration	
	Adjusts the printing side-to-side registration from each paper feed station, using the Trimming Area Pattern (SP 5902, No.10). Adjustments are supported for all 4 possible feed trays (including optional trays). The SP 1002-1 setting is applied to all trays, not just the 1st tray. Settings for trays 2 to 4 are offsets relative to the SP 1002 1 setting. For duplex copies, the value for the front side is determined by SP 1002-1 to -4, and the value for the rear side is determined by SP 1002-6.	
1002 1	1st tray	[–9.0 to 9.0 / **0.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning")
1002 2	2nd tray	
1002 3	3rd tray	
1002 4	4th tray	
1002 5	By-pass	

1002 6	Duplex	

1003*	Paper Feed Timing	
	Adjusts the amount of buckle the paper feed clutch applies to the paper after the registration sensor is activated. A higher setting applies greater buckling.	
1003 1	1st tray	[0 to 10 / **5** / 1 mm/step]
1003 2	2nd tray	[0 to 10 / **5** / 1 mm/step]
1003 3	Bank Trays	[0 to 10 / **5** / 1 mm/step]
1003 4	By-pass feed	[0 to 10 / **6** / 1 mm/step]
1003 5	Duplex	[0 to 20 / **6** / 1 mm/step]

1007	Display By-pass	
1007 1	Display By-pass	Displays the by-pass paper width switch output.

1103*	Fusing Idling	
	This program decides the action of the Fusing Drive Release Mechanism. When you select "1," the contact/release control is disabled and the drive power is always transmitted to the fusing unit. As a result, the machine takes a longer time to warm up the fusing unit. Use SP 1103-1 if fusing quality is low even when the room temperature is not very low.	
1103 1	Fusing Idling	[**0 = No** / 1 = Yes]

1105*	Fusing Temperature Adjustment	
	Adjusts the target fusing temperature. "Center" indicates the center of the roller; "End" indicates the front and rear ends.	
1105 1	Warm Up-Center	[140 to 180 / **170** / 1°C/step]
1105 2	Warm Up-End	
1105 3	Standby-Center	[140 to 170 / **165** / 1°C/step]
1105 4	Standby-End	[140 to 165 / **165** / 1°C/step]
1105 5	Copying-Center	[140 to 185 / **170** / 1°C/step]

1105 6	Copying-End	
1105 7	Low Level 2-Center	[0 to 80 / **60** / 1°C/step]
1105 8	Low Level 2-End	
1105 9	Thick-Center	[140 to 185 / **185** / 1°C/step]
1105 10	Thick-End	
1105 11	Warm Up Low-Center	[140 to 180 / **180** / 1°C/step]
1105 12	Warm Up Low-End	
1105 13	Copy-Low-Center	[140 to 185 / **185** / 1°C/step]
	Adjusts the target fusing temperature for the center of the roller when the inside temperature of the machine is 18C or less.	
1105 14	Copy-Low-End	[140 to 185 / **185** / 1°C/step]
	Adjusts the target fusing temperature for the end of the roller when the inside temperature of the machine is 18C or less.	
1105 15	Low-Temp-Time-1	[0 to 60 / **60** / 1 second/step]
	Adjusts the threshold time for the 1st temperature decrement. When the time of the first copy/print reaches this threshold, the target temperature is decreased by 5°C from the temperature specified with SP1105-13, -14.	
1105 16	Low-Temp-Time-2	[61 to 120 / **120** / 1 second/step]
	Adjusts the threshold time for the 2nd temperature decrement. When the time of the first copy/print reaches this threshold, the target temperature is decreased by 10°C from the temperature specified with SP1105-13, -14.	
1105 17	Low-Temp-Time-3	[121 to 240 / **240** / 1 second/step]
	Adjusts the threshold time for the 3rd temperature decrement. When the time of the first copy/print reaches this threshold, the target temperature is decreased by 15°C from the temperature specified with SP1105-13, -14.	

1106	Display Fusing
1106 1	Displays the fusing temperature (center)
1106 2	Displays the fusing temperature (end)

1107*	Fusing Soft Start	
	Adjusts the number of zero-cross cycles of the fusing lamp AC supply needed to bring the fusing lamp power to 100% while bringing the lamp up to the standby temperature or while copying. Increase this value if the machine is experiencing sudden power dropouts (☛ "Fusing Temperature Control" in the chapter "Detailed Section Descriptions").	
1107 1	Warm Up Soft Start	[0 = 10 cycles / 1 = 20 cycles / **2 = 50 cycles**]
1107 2	Other Soft Start	[0 = 5 cycles / 1 = 10 cycles / **2 = 20 cycles**]

1108*	Set-Fusing Start	[0 = 1s / **1 = 1.5s** / 2 = 2s]
1108 1	Specifies the interval for fusing-temperature control (☛ "Fusing Temperature Control" in the chapter "Detailed Section Descriptions").	

1109	Nip Band Check
1109 1	Checks the fusing nip band (☛ "NIP Band Width Adjustment" in the "Replacement and Adjustment").

1110*	Fan Control Timer
1110 1	[30 to 60 / **30** / 1 s/step] Inputs the fan control time. The fan maintains normal speed for the specified time after occurrence of an SC or following entry into Warm-up mode, Low Power mode, or Night/ Off mode.

1159*	Fusing Jam SC Code Setting	[**0=No** / 1=Yes]
1159 1	This SP mode detects SC559. Set this SP mode to 'Yes' if the machine experiences paper jam problems on a continual basis.	

1902	Display-AC Freq.
1902 1	Displays the fusing lamp power control frequency (as detected by the zero cross signal generator). The displayed value is 1/5 the actual frequency: 10 = 50 Hz, 12 = 60 Hz.

1903*	Feed Clutch Boost
	Adjusts the amount of extra push that the feed clutch gives to the paper after the skew has been corrected at registration. This feature helps the registration roller feed certain types

	of paper (such as thick paper). Increase the value if thick paper is jamming after feeding from the registration roller.	
1903 1	By-pass tray	[0 to 10 / **6** / 1 mm/step]
1903 2	2nd, 3rd, 4th tray	[0 to 10 / **3** / 1 mm/step]

1908*	Optional Tray Adj.	
	Adjusts the reverse time for the upper and lower paper lift motors.	
1908 1	1st optional	[–2 to 2 / **0** / 1/step]
1908 2	2nd optional	

1911*	By-pass Envelope
1911 1	[**0 = No** / 1= Yes] The program dedicated to envelope printing runs when you enable this program (SP 1911-1) and you select "Thick Paper" as the paper type of the by-pass tray (System Settings > Tray Paper Settings > Paper Type: Bypass Tray).

SP2-XXX (Drum)

2001*	Charge Roller Bias Adjustment	
2001 1	Printing	[–2100 to –1500 / **–1700** / 1 V/step]
	Adjusts the voltage applied to the charge roller when printing. The actually applied voltage changes automatically as charge roller voltage correction is carried out. The value you set here becomes the base value on which this correction is carried out.	
2001 2	ID sensor pattern	[0 to 400 / **300** / 1 V/step]
	Adjusts the voltage applied to the charge roller when generating the Vsdp ID sensor pattern (as part of charge roller voltage correction). The actual charge-roller voltage is obtained by adding this value to the value of SP 2001-1.	
2001 3	CR Bias Adj	[–2500 to 0 / **0** / 10 V/step]
	Temporally adjusts the voltage applied to the charge roller for debug. This value cannot be stored in the NVRAM.	

2101*	Erase Margin Adjustment	
2101 1	Leading Edge	[0.0 to 9.0 / **2.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning") Specification: 2 ± 1.5 mm
	Adjusts the leading edge erase margin.	
2101 2	Trailing Edge	[0.0 to 9.0 / **3.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning") Specification: 2 +2.5/–1.5 mm
	Adjusts the trailing edge erase margin. The rear trailing edge is this value plus 1.2 mm.	
2101 3	Left Side	[0.0 to 9.0 / **2.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning") Specification: 2 ± 1.5 mm
	Adjusts the left edge erase margin. The rear left edge is this value plus 0.3 mm.	
2101 4	Right Side	[0.0 to 9.0 / **2.0** / 0.1 mm/step] (☛ "Copy Adjustments Printing/Scanning") Specification: 2 +2.5/–1.5 mm
	Adjusts the right edge erase margin. The rear right edge is this value plus 0.3 mm.	

2201*	Development Bias Adjustment	
2201 1	Printing	[–1500 to –200 / **–650** / 1 V/step]
	Adjusts the voltage applied to the development roller when printing. This can be adjusted as a temporary measure if faint copies are being produced due to an aging drum.	
2201 2	ID sensor pattern	[–2 = LL (220 V) / –1 = L (260 V) / **0 = N (300 V)** / 1 = H (340 V) / 2 = HH (380 V)]
	Adjusts the voltage applied to the development roller when generating the ID sensor pattern. The actual voltage applied is this setting plus the value of SP 2201-1. The setting affects ID sensor pattern density, which in turn affects the toner supply.	

2301*	Transfer Current Adjustment	
2301 1	Normal paper	[–2 = –4 mA / –1 = –2 mA / **0 = 0 mA** / 1 = 2 mA / 2 = +4 mA]

	Adjusts the current applied to the transfer roller when feeding from a paper tray. Use a high setting if the user normally feeds relatively thick paper (within spec) from a paper tray (☛ "Image Transfer Current Timing" in the chapter "Detailed Section Descriptions").	
2301 2	Thick/Special paper	[–2 = –4 mA / –1 = –2 mA / **0 = 0 mA** / 1 = 2 mA / 2 = +4 mA]
	Adjusts the current applied to the transfer roller when feeding from the by-pass tray. Use a high setting (a) if the user normally feeds relatively thick paper from the by-pass tray, or (b) if waste toner is re-attracted from the drum (which can occur when using transparencies). (☛ "Image Transfer Current Timing")	
2301 3	Duplex	[–2 = –4 mA / –1 = –2 mA / **0 = 0 mA** / 1 = 2 mA / 2 = +4 mA]
	Adjusts the current applied to the transfer roller when carrying out a duplex job. Use this SP if there is poor image transfer on the rear side of duplex copies (☛ "Image Transfer Current Timing").	
2301 4	Cleaning	[–10 to 1 / **–1** / 1 mA/step]
	Adjusts the current applied to the transfer roller for roller cleaning. Increase the current if toner remains on the roller after cleaning. (Remaining toner may cause dirty background on the rear side.) (☛ "Image Transfer Current Timing")	
2301 5	Input-Front	[0 to 30 / **0** / 1 mA/step]
	Adjusts the current for 1st side applied to the transfer roller for debug. This value cannot be stored in the NVRAM.	
2301 6	Input-Rear	[0 to 30 / **0** / 1 mA/step]
	Adjusts the current for 2nd side applied to the transfer roller for debug. This value cannot be stored in the NVRAM.	

2310*	Tr Clean Cnacel
2310 1	[**0=No** / 1=Yes] Selects the timing for the transfer roller cleaning. 0=No: The machine done the transfer roller cleaning after job end. 1=Yes: The machine done the transfer roller cleaning every 10 sheets.

2311*	T Roller Clean

2311 1	[**0 = No** / 1 = Yes] 0=No: The machine done the transfer roller cleaning after job end. 1=Yes: The machine done the transfer roller cleaning before job. Selects the timing for the transfer roller cleaning. Set this setting to "1" if the dirty background appears on the 2nd side of the first output. Note that this will increase the time required to generate the first copy or print.

2401*	Separation Voltage Adj.	
2401 1	Front-Leading Edge	[–4000 to –1000 / **–2000** / 20 V/step]
	Adjusts the separation voltage for leading edge (1st side) of paper.	
2401 2	Front-Image Area	[–4000 to –1000 / **–2000** / 20 V/step]
	Adjusts the separation voltage for image area (1st side) of paper.	
2401 3	Rear-Leading Edge	[–4000 to –1000 / **–2000** / 20 V/step]
	Adjusts the separation voltage for leading edge (2nd side) of paper.	
2401 4	Rear-Image Area	[–4000 to –1000 / **–2000** / 20 V/step]
	Adjusts the separation voltage for image area (2nd side) of paper.	

2906*	Tailing Correction	
2906 1	Shift value	[0.0 to 1.0 / **0.0** / 0.1 mm/step]
	Shifts the image writing position in intervals specified by SP 2906-2. When making many copies of an original that contains vertical lines (such as in tables), the paper may not separate correctly. This can cause tailing images (ghosts of the vertical lines continuing past the bottom of the table). This SP can be used to prevent this.	
2906 2	Interval	[1 to 10 / **1** / 1 page/step]
	Changes the interval for the image shift specified by SP 2906-1.	

2915*	Polygon Mirror Motor Idling Time
2915 1	[0 = None / **1 = 15 s** / 2 = 25 s] Selects the polygon mirror motor idling time. To increase the speed of the first copy, the mirror motor begins idling when the user sets an original, touches a key, or opens the platen cover or DF. If this setting is left at the default (15 s), the motor will stop if the user does

	nothing for 15s. If the setting is "0", the motor will not switch off during standby. (But note that regardless of the setting, the motor will switch off when the machine enters energy saver mode.)

2998*	Main Scan Magnification	[–0.5 ~ +0.5 / **0.0** / 0.1%/step]
2998 1	Adjusts the magnification along the main scan direction, for all print modes (copy, printing). The specification is 100 ± 1.0% (☛ "Copy Adjustments Printing/Scanning").	

SP3-XXX (Process)

3011	Display TD Output
3011 1	Displays: 1. Vt: the current TD sensor output value and 2. Vref: the target TD output value Vts (SP 3201) + correction for ID sensor output. The TD sensor output value changes every copy. If 1 > 2, toner is supplied to the development unit.

3015	Forced Toner Supply
3015 1	Forces the toner bottle to supply toner to the toner supply unit. Press "Execute" to start. The machine continues to supply toner until the toner concentration in the development unit reaches the standard level, or for up to 2 minutes (whichever comes first).

3016	Developer Initialize
3016 1	Initializes both the TD sensor toner supply target voltage and the TD sensor gain value. Carry this out after replacing the developer or the TD sensor.

3017	Forced Developer Churning
3017 1	Initializes the developer and checks the TD sensor output (Vt). The machine mixes the developer for 2 minutes while reading and displaying the Vt value. The machine does not initialize the TD sensor output. If the machine has not been used for a long period of time, prints may have a dirty background. In this case, use this SP mode to mix the developer. The message "Completed" is displayed when the program ends normally.

3101*	Toner Supply Mode

3101 1	[**0 = Sensor 1** / 1 = Sensor 2 / 2 = Fixed 1 (**DFU**) / 3 = Fixed 2 (**DFU**)] Selects the toner supply mode. Under normal conditions this should be set to "0". You can temporarily change this to "3" if the TD sensor is defective. Do not set to "1" or "2", as these are for design use only (☛ "Toner Density Control" in the chapter "Detailed Section Descriptions").

3102*	Toner Supply Time
3102 1	[0.1 to 5.0 / **0.4** / 0.1 s/step] Adjusts the toner supply motor ON time for Sensor 1 and Sensor 2 toner supply mode. Accordingly, this setting is effective only if SP 3101 is set to "0" or "1" Raising this value increases the toner supply motor ON time. Set to a high value if the user tends to make many copies having high proportions of solid black image areas (☛ "Toner Density Control" in the chapter "Detailed Section Descriptions").

3103*	Toner Recovery Time
3103 1	[3 to 60 / **30** / 1 s/step] Adjusts the toner supply motor ON time used during toner recovery from Toner Near End or Toner End. This setting is effective only if SP 3101 is set to "0" Since toner recovery is carried out in 3-second cycles, the input value should be a multiple of 3 (3, 6, 9...). (☛ "Toner Density Control" in the chapter "Detailed Section Descriptions")

3104*	Toner Supply Rate
3104 1	Adjusts the toner supply time for fixed toner supply mode. This setting is effective only if SP 3101 is set to "2" or "3". [0 to 7 / 0] t = 200ms, and settings are as follows 0 = t , 1 = 2t, 2 = 4t, 3 = 8t, 4 = 12t, 5 = 16t, 6 = on continuously, 7 = 0 s Raising this value increases the toner supply motor ON time. Set to a high value if the user tends to make many copies having high proportions of solid black image areas (☛ "Toner Density Control" in the chapter "Detailed Section Descriptions").

3105	Toner End Clear
3105 1	Clears the toner end condition without adding new toner. The following are cleared: • Toner end indicator (goes out)·

	• Toner near-end counter • Toner near-end level This function should generally not be used. If you clear the toner end condition without adding new toner, there is a risk that the drum may eventually begin to attract carrier after many more copies are made and toner runs out. This attracted carrier may damage the drum.

3106*	Outputs after Near End
3106 1	[**0 = 50 sheets** / 1 = 20 sheets] Sets the number of copy/print pages that can be made after toner near-end has been detected. Reduce the number of pages if the user normally makes copies with a high image ratio.

3201*	Standard Vt
3201 1	[0.00 to 5.00 / **2.50** / 0.01 V/step] **DFU** Adjusts Vts (the Vt value for new developer). The TD sensor output is adjusted to this value during the TD sensor initial setting process]. This SP is effective only when SP 3101 is "0", "1", or "2".

3202*	Vref Limits	
	Adjust the upper or lower Vref limit.	
3202 1	Upper	[0.50 to 3.50 / **3.20** / 0.01V/step] **DFU**
3202 2	Lower	[0.50 to 3.50 / **0.70** / 0.01V/step] **DFU**

3203*	TD (V/wt%) Setting
3203 1	[0 to 1.5 / **0.4** / 0.01 V/step] Adjusts the TD sensor sensitivity.

3204*	Toner Density Adj
3204 1	[0 to 4 / **0** / 1 /step] Selects the toner density correction. 0 = Normal, 1 = Dark, 2 = Light, 3 = More Dark, 4 = More Light

3211*	Standard Vt-Factory	[0 to 5 / **2.5** / 0.01 V/step] **DFU**

3301*	ID Sensor Adj
3301 1	[0.5 to 3 / **1.0** / 0.1 /step] Adjusts the toner density compensation value.

3302*	CR Bias Vsdp	
3302 1	Min	[0 to 100 / **90** / 1 %/step]
	Adjust the minimum threshold for the charge roller bias correction. This value is calculated as following: Vsdp (output of the dirty background detection pattern)/ Vsg (output of the background)	
3302 2	Max	[0 to 100 / **95** / 1 %/step]
	Adjust the maximum threshold for the charge roller bias correction. This value is calculated as following: Vsdp (output of the dirty background detection pattern)/ Vsg (output of the background)	
3302 3	Step	[0 to 200 / **50** / 10 V/step]
	Adjust the correction value for the charge roller bias correction. • If the Vsdp/Vsg is less than 90 (adjustable in SP3302-1), the machine subtracts this vale form the previous charge roller bias. • If the Vsdp/Vsg is more than 95 (adjustable in SP3302-2), the machine adds this vale to the previous charge roller bias.	

3310	ID Error Analysis	
3310 1	Vsg	Displays the Vsg value.
3310 2	Vsp	Displays the Vsp value.
3310 3	Vsdp	Displays the Vsdp value.
3310 4	Vt	Displays the Vt value.
3310 5	Vts	Displays the Vts value.
3310 6	PWM	Displays the PWM value.

3350*	ID Detect Temperature	[30 to 90 / **30** / 1°C/step]
3350 1	While the machine is recovering from an energy saver mode, or while the machine starts, the controller ignores the ID-sensor signals if the fusing temperature is at the specified value or higher.	

3351*	ID Sensor Detection Interval	
3351 1	Number of Pages	[0 to 999 / **150** / 1 sheet/step]
	Adjusts the interval for the ID sensor control.	

3352*	ID Sensor Detection Timing	
3352 1	JobEnd/Interrupt	[**0 = Job End** / 1 = Interrupt]
	Selects the timing for the ID sensor control.	

3353*	ID Sensor Control On
3353 1	[0 = No / **1 = Yes**] Selects whether the ID sensor is or is not used for toner density control. This value should normally be left at "1". If the value is "0", dirty background may occur after long periods of non-use.

3901*	Process Data Disp
3901 1	[**0 = No** / 1 = Yes] Selects whether the process data display for the debug monitor is enabled or not.

SP4-XXX (Scanner)

4008*	Sub-Scan Magnification (Scanner)	[-0.9 to +0.9 / **0.0** / 0.1%/step]
4008 1	Adjusts the actual sub-scan direction scanning magnification. The higher the setting, the lower the scanner motor speed.	

4009*	Main Scan Magnification (Scanner)	[–0.9 to +0.9 / **0.0** / 0.1%/step]
4009 1	Adjusts the magnification along the main scan direction, for scanning.	

	The specification is 100 ± 1.0% Main scan magnification is implemented in steps of 0.5. Accordingly, your input value should be a multiple of 0.5 (–1.0, –0.5, 0, +0.5, or +1.0)

4010*	Leading Edge Registration (Scanner)	[–5.0 to +5.0 / **0.0** / 0.1 mm/step]
4010 1	Adjusts the leading edge registration for scanning in platen mode (☛ "Copy Adjustments Printing/Scanning"). (–): The image moves toward the leading edge. (+): The image moves toward the trailing edge· The specification is 2 ± 1.5 mm.	

4011*	Side-to-side Registration (Scanner)	[–4.2 to +4.2 / **0.0** / 0.1 mm/step]
4011 1	Adjusts the side-to-side registration for scanning in platen mode (☛ "Copy Adjustments Printing/Scanning"). Increasing the value shifts the image to the right The specification is 2 ± 1.5 mm.	

4012*	Scan Erase Margin	
	Adjusts the scanning margin individually for each of the four edges. It is generally best to adjust the scanning margin as little as possible, and use the printing margin for image adjustments.	
4012 1	Leading Edge	[0 to 9.0 / **1.0** / 0.1 mm/step]
4012 2	Trailing Edge	
4012 3	Left Side	
4012 4	Right Side	

4013	Free Run Lamp
4013 1	Lamp Off
	Performs a scanner free run with the exposure lamp off. Press ON to start. Press OFF to stop.
4013 2	Lamp On

	Performs a scanner free run with the exposure lamp on. Press ON to start. Press OFF to stop.

4014	1 Scan
4014 1	Executes the scanning movement once.

4015*	White Plate Scanning	
4015 1	Start position	[–3.0 to +6.0 / **0.0** / 0.1 mm/step]
	Adjusts the scanning start position on the white plate for auto shading. The base value stored in the machine is 15.2 mm toward the white plate from the scanner HP. This SP setting specifies the offset from this base value.	
4015 2	Scanning length	[–3.0 to +6.0 / **0.0** / 0.1 mm/step]
	Adjusts the length of the white plate scan, in the main scan direction. The scan begins at the start position set above [in SP 4015-1] and extends for the specified length. The base value stored in the machine is 4.76 mm. This SP setting specifies the offset from this base value.	

4301	Display-APS Data
4301 1	Displays the status of the APS sensors and platen/DF cover sensor (☛ "ADF APS Sensor Output Display" (SP 6901)).

4303*	APS Small Size Original	[**0 = No** (not detected) / 1 = Yes (A5/HLT LEF)]
4303 1	Selects whether or not the copier will consider the original to be A5/HLT LEF when the APS sensors cannot detect its size. If "Yes" is selected, paper sizes that cannot be detected by the APS sensors are regarded as A5/HLT LEF. If "No" is selected, "Cannot detect original size" will be displayed.	

4305*	APS Priority	[**0 = Normal** / 1 = A4/LT / 2 = 8K/16K]
4305 1	1: A4/LT • North America model: When the ASP detects the LT size, the controller interprets it as the A4 size. • Other models: When the ASP detects the A4 size, the controller interprets it as the LT size. 2. 8K/16K (for the China model only) • When the ASP detects the A3/B4 SEF, the controller interprets it as the 8K SEF.	

	• When the ASP detects the B5/A4 SEF, the controller interprets it as the 16K SEF. • When the ASP detects the B5/A4 LEF, the controller interprets it as the 16K LEF. The Europe model interprets undetected original sizes as A5 LEF under the following conditions: SP 4303-1 is "Yes," and SP 4305-1 is "Normal" The Europe model interprets undetected original sizes as LT SEF under the following conditions: 1. SP 4303-1 is "Yes," and 2. SP 4305-1 is "A4/LT"

4460*	Digital AE	
4460 1	ADS Level	[128 to 383 / **252** / 1 decimal/step]
	Adjusts the ADS level. Lower setting: background is lighter. Higher setting: background is darker.	
4460 2	ADS Low Limit	[0 to 255 / **80** / 1 decimal/step]
	Adjusts the ADS low limit.	

4605	White Adjust	
4605 1*	Flag Display	[**0** = Not adjusted / 1 = Adjusted]
	Display the status of standard white plate density adjustment.	
4605 2	Start	[**0**: Off / 1: On]
	Sets the machine in the standard white plate density adjustment mode (a message is displayed on the LCD). Place a T6200 text chart (or A3/DLT) on the exposure glass and press [1] to do the white level peak density adjustment with the standard white plate. After execution a message tells you whether the adjustment succeeded or not.	
4605 3	Flag Clear	
	Clears the flag that indicates the status of the standard white plate density adjustment.	
4605 4*	Error Flag	[**0** = Failure / 1 = Success]
	Display the error flag for white level correction.	

4610*	White Adjust Val.	
4610 1	This Time	[0 to 255 / **250** / 1/step]
	After the white peak level density has been adjusted manually with SP4605-2, this SP code detects the difference between the adjustment and the target reference and stores this value in NVRAM.	

4613*	White Adjust Val.	
4613 1	Last Time	[0 to 255 / **250** / 1/step]
	Displays the difference between the previous adjustment and the target reference, and stores this value in NVRAM.	

4616*	White Adjust Val.	
4616 1	At Factory	[0 to 255 / **250** / 1/step]
	Displays the difference between the factory adjustment and the target reference, and stores this value in NVRAM.	

4624*	DACSET Value	
4624 1	Value 1	[0 to 0xFF / **0x88** / 1/step]
	Displays the DACSET value of the black offset correction 1.	
4624 2	Value 2	[0 to 0xFF / **0x88** / 1/step]
	Displays the DACSET value of the black offset correction 2.	

4629	Gain This Time	
4629 1	EVEN	[0 to 255 / **0** / 1/step]
	Displays the gain adjustment value of even channel at the initial white level adjustment. You can change this value manually, but this value cannot be stored after turning off the main power.	
4629 2	ODD	[0 to 255 / **0** / 1/step]
	Displays the gain adjustment value of odd channel at the initial white level adjustment.	

	You can change this value manually, but this value cannot be stored after turning off the main power.

4641	White Loop Count	
4641 1	White Loop Count	[0 to 255 / **0** / 1/step]
	Displays the number of the loops at the initial white level adjustment.	

4646	Auto Adj Err Flag	
4646 1	Auto Adj Err Flag	[00000 to 11111 / **11111** / 1/step]
	Displays the SBU automatic adjustment error. Bit0: GAIN_E_ERR, Bit1: GAIN_O_ERR Bit2: BLACK_ERR, Bit3: BLACK_OFFSET1_ERR Bit4: BLACK_OFFSET2_ERR	

4647*	HW Err Flag	[**0 = No Error**, 1 = Error / 1 /step]
	Displays the scanner hardware error flag.	
4647 1	SCRATCH_READ_ERR	Displays the SCRATCH_READ_ERR flag.
4647 2	GASBUP_READ_ERR	Displays the GASBUP_READ_ERR flag.
4647 3	LM98513_READ_ERR	Displays the LM98513_READ_ERR flag.
4647 4	GASBUP_WRITE_ERR	Displays the GASBUP_WRITE_ERR flag.

4659*	Gain Last Time	
4659 1	EVEN	[0 to 255 / **0** / 1/step]
	Displays the previous gain adjustment value of even channel at the initial white level adjustment.	
4659 2	ODD	[0 to 255 / **0** / 1/step]
	Displays the previous gain adjustment value of odd channel at the initial white level adjustment.	

4691*	White Peak

4691 1	EVEN	[0 to 255 / **0** / 1/step]
	Displays the peak white level of even channel at the initial SBU automatic adjustment.	
4691 2	ODD	[0 to 255 / **0** / 1/step]
	Displays the peak white level of odd channel at the initial SBU automatic adjustment.	

4694*	Black Level	
4694 1	EVEN	[0 to 255 / **0** / 1/step]
	Displays the black level of even channel at the initial SBU automatic adjustment.	
4694 2	ODD	[0 to 255 / **0** / 1/step]
	Displays the black level of odd channel at the initial SBU automatic adjustment.	

4800*	Black Offset SW	[0 = OFF / **1 = ON**]
4800 1	Turns on or off the black offset compensation mode at the initial SBU automatic adjustment.	

4801*	Width of PWIND switch	[**0 = All** / 1 = One]
4801 1	Checks the whole area (0 = All) or the area between 15 mm and 90 mm from the left edge (1 = One) to adjust the ADS level.	

4902*	Exposure Lamp ON
4902 1	Turns the exposure lamp on or off. To turn off the exposure lamp, select "OFF". (The exposure lamp shuts off automatically after 180 seconds.)

4921*	Image Adj Selection	
4921 1	Copy	[0 to 10 / **0** / 1]
	Selects which mode the settings from SP 4922 to SP 4932 and are used for: 0 = None, 1 = Text 1, 2 =Text 2, 3= Photo 1, 4 = Photo 2, 5 = Photo 3, 6 = Special 1, 7 = Special 2, 8 = Special 3, 9 = Special 4, 10 = Special 5	

4922*	Scanner Gamma

	Selects "text" or "photo" as the priority output mode. This setting is applied to all image processing modes of SP 4921.	
4922 1	Copy	[**0=System default**/ 1=Text/ 2=Photo]

4923*	Notch Selection	
	Selects the value of the center ID adjustment notch for the ID adjustment LEDs. Normally the center notch is 3 (range 1-5). If –1 is selected, each notch shifts down (becomes lighter). If +1 is selected, each notch shifts up (becomes darker). This setting is applied to all image processing modes of SP 4921.	
4923 1	Notch Selection (Copy)	[–1 = Light / **0 = Normal** / +1 = Dark]

4926*	Texture Removal	
	Adjusts the texture removal level that is used with error diffusion. 0: The default value for each mode is used. Text 1, Photo 2, Special 2, and Special 5 have a default of 3 and Photo 1, 3 have a default of 1. 1: No removal applied. 2 – 5: Removal applied at the level specified here. The higher the setting (level), the less clear the image will become (more texture removal). This setting is only applied to the originals in SP 4921.	
4926 1	Copy	[0 to 6 / **0** /step]

4927*	Line Width Correction	
	Adjusts the line width correction algorithm. Positive settings produce thicker lines; negative settings produce thinner lines. This setting is only applied to the originals in SP 4921.	
4927 1	Copy	[–2 to 2 / **0** / 1/step]

4928*	Independent Dot Erase	
	Selects the dot erase level. Higher settings provide greater erasure. This setting is only applied to the originals in SP 4921.	
4928 1	Copy	[–2 to 2 / **0** / 1/step]

4929*	Positive/Negative	[**0 = No**, 1 = Yes]

	Inverts white and black. This setting is only applied to the originals in SP 4921.
4929 1	Copy

4930*	Sharpness-Edge	[–2 to 2 / **0** / 1/step]
	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
4930 1	Copy	

4931*	Sharpness-Solid	[–2 to 2 / **0** / 1/step]
	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
4931 1	Copy	

4932*	Sharpness-Low ID	[–2 to 2 / **0** / 1/step]
	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
4932 1	Copy	

4941*	White Line Erase	[0 to 2 / **1** / 1/step]
4941 1	Selects the white line erase level. 0: None, 1: Weak, 2: Strong This setting is effective only Photo 1, Photo 3, Special 3 or Special 4 mode. 0: White line erase is not used, and white level correction is used instead. This setting is applied regardless of what mode has been selected in SP 4921.	

4942*	Black Line Erase	[0 to 3 / **2** / 1/step]
4942 1	Selects the black line erase level. This setting is effective only when originals are scanned by the ARDF. [0 = No / 1 = Very weak / 2 = Weak / 3 = Strong] This setting is applied regardless of what mode has been selected in SP 4921.	

SP5-XXX (Mode)

5001	All Indicators On
5001 1	All LEDs turn on. The LCD turns on or off every 3 seconds. Press the reset key to end this program.

5045*	Display-Counter	[0 or 1 / **0** / -] 0: 1 counter (SP 8381-1) 1: 2 counters (SP 8381-1 and 8384-1)
5045 1	Selects the counting display for the total (mechanical) counter.	

5104*	A3 Double Count	[**0 = No** / 1 = Yes / 2 = As the case]
5104 1	Selects whether the machine counts twice for each sheet of A3/11"x 17". • If this is set to "Yes", the total (mechanical) counter and the current user counter will both increase by two for each A3/11" x 17" sheet. • If this is set to "As the case", the total (mechanical) counter and the current user counter will increase by two for each A3/11" x 17" sheet without undefined paper size in the by-pass mode.	

5113*	Optional Counter Type	**0: None** 1: Key card 20+ (Increment) 2: Key card 20- (Decrement) 11: Key card 4+ (Increment) 12: Key card 4- (Decrement)
5113 1	Selects the corresponding key for installed devices such as coin lock.	

5120*	Clr-OP Count Remv	[**0=Yes** / 1=Standby / 2=No]
5120 1	Determines under which conditions the copy job settings are reset when the key counter is removed. With 0, the settings are cleared if the counter is removed at the end of a job or midway through a job. With 1, they are only cleared if the counter is removed at the end of a job. With 2, they are not cleared at all, under either condition. With duplex copies, the job settings are always preserved, regardless of the setting of this SP mode.	

5121*	Count Up Timing	[**0 = Feed In** / 1 = Exit]
5121 1	Selects whether the key counter increments at time of paper feed-in or at time of paper exit.	

5126*	F size setting	[**0 = $8^1/_2$ x 13** / 1 = $8^1/_2$ x 13 / 2 = 8 x 13]
5126 1	Selects F size setting.	

5127*	APS Mode	[**0 = Enabled** / 1 = Disabled]
5127 1	Enables or disables the APS mode.	

5501*	PM Alarm Interval	
5501 1	Printout	[0 to 9999 / **0** / 0K copies/step]
	Specifies when the PM alarm occurs.	

5801	Memory Clear
5801 2	Engine (☛ "Memory Clear")

5802	Machine Free Run
5802 1	Starts a free run of both the scanner and the printer. Press "ON" to start; press "OFF" to stop.

5803	Input Check
	(☛ "Input Check")

5804	Output Check
	(☛ "Output Check")

5805	Print Interval	[0 to 9999 / **0** / 1 sec/step]
5805 1	Specifies the interval between idling during stand-by mode.	

5807*	Area Selection

5807 1	Selects the display language group. 1 = Japan, 2 = North America, 3 = Europe, 4 = Taiwan, 5 = Asia, 6 = China, 7 = Korea SP 5807 1 is not cleared by SP 5801 2 (☛ "Memory Clear").

5811*	Serial Num Input	
5811 1	Setting	Sets the machine serial number. **FA**
5811 3	ID 2 Code Display	This SP is not displayed on the LCD, but printed in the SMC (used for @Remote).

5812*	Service TEL
5812 1	Service TEL (Telephone)
	Use this to input the telephone number of the service representative. (The number is displayed when a service call condition occurs.) To input a dash, press #. To delete the current telephone number, press C/⊘.
5812 2	Service TEL (Facsimile)
	Use this to input the fax number printed on user counter reports. To input a dash, press #. To delete the current fax number, press C/⊘.

5824	NVRAM Upload
5824 1	(☛ "NVRAM Data Upload/Download (SP 5824/5825)")

5825	NVRAM Download
5825 1	(☛ "NVRAM Data Upload/Download (SP 5824/5825)")

5827	Program Download
5827 1	Downloads programs to the machine

5847	Program Download
5847 1	Finisher
	Downloads programs to the machine

5901	Printer Free Run
5901 1	Executes the free run. Press "ON" to start; press "OFF" to stop.

5902	Test Pattern Print
5902 1	(☛ "Test Pattern Print (SP 5902 1)")

5907*	Plug & Play Setting
5907 1	Selects the brand name and production name for the Plug and Play function. These names are registered in the NVRAM. If the NVRAM becomes defective, these names should be re-registered. Use the right-arrow or left-arrow key to scroll through the list of brand names. To select a brand name, press the OK key. An asterisk (*) indicates which manufacture is currently selected. (☛ "Memory Clear")

5987*	Counter Falsification Prevention	[**0 = Off** / 1 = On] NA only
5987 1	Enables or disables the counter falsification prevention. 1 = ON: The machine issues SC901 and stops an operation if the total counter is removed during an operation.	

5990	SMC Print	
5990 1	All	(☛ "SMC Print (SP 5990)")
5990 2	SP	
5990 3	User Program	
5990 4	Logging Data	
5990 5	Big font	

SP6-XXX (Peripherals)

6006*	ADF Adjustment (☛ "ADF Image Adjustment") NOTE: Available menus depend on the machine model and its configuration.	
6006 1	StoS/Front Regist	[–5.0 to +5.0 / **0.0** / 0.1 mm/step]

	Adjusts the side-to-side registration for the front side of the original, for ADF mode. Use the C/⊘ key to select "+" or "–" before entering the value	
6006 2	Leading Regist	[–5.0 to +5.0 / **0.0** / 0.1 mm/step]
	Adjusts the leading edge registration for ADF mode. Use the C/⊘ key to select "+" or "–" before entering the value.	
6006 3	Trailing Erase	[–3.0 to +3.0 / **–1.0** / 0.1 mm/step]
	Adjusts the trailing edge erase margin for ADF mode. Use the C/⊘ key to select "+" or "–" before entering the value.	
6006 4	StoS/Rear Regist	[–5.0 to +5.0 / **0.0** / 0.5 mm/step]
	Adjusts the side-to-side registration for the rear side of duplex originals, for ADF mode. Use the C/⊘ key to select "+" or "–" before entering the value.	
6006 5	Sub-scan Magnif	[–0.9 to +0.9 / **0.0** / 0.1 %/step]
	Adjust the sub-scan magnification for the ADF.	
6006 6	Original Curl Adj	[0 = No / **1 = Yes**]
	Enables or disables the skew adjustment for the reverse sides of originals. When you enable SP 6006-6, adjust the distance of the skew adjustment (SP 6006-7).	
6006 7	Skew Correction	[–20 to +20 / **0** / 1 mm/step]
	Specifies the distance of the skew adjustment. SP 6006-7 is effective when you enable SP 6006-6 (ADF Adjustment [Original Curl Adj]).	

6009	ADF Free Run
6009 1	Performs an ADF free run. Press "ON" to start; press "OFF" to stop.

6123	Jogger Position Adj.	[–4.0 to +4.0 / **0** / 0.4 mm/step]
6123 1	Adjusts the jogger position.	

6124	FIN (KAN) INPUT Check
	(☛ "Input Check")

6128	FIN (KAN) OUTPUT Check

	(☛ "Output Check")

6133*	Staple Position Adjustment	
6133 1	Finisher 1	[–2.0 to +2.0 / **0** / 0.2 mm/step]
	Adjusts the staple position. + Value: Moves the staple position to the rear side. – Value: Moves the staple position to the front side.	

6134*	Shift Stack Exit Adj	
6134 1	Large Size	[**0: 30 sheets** / 1: 10 sheets]
	Selects the maximum sheets for stapling large size paper. Large size: 300 mm or more (length)	
6134 2	Small Size	[**0: 50 sheets** / 1: 20 sheets]
	Selects the maximum sheets for stapling small size paper. Small size: less than 300 mm (length)	

6901	Display ADF/APS
6901 1	Displays the status of the ADF original size sensors (☛ "ADF APS Sensor Output Display (SP 6901)").

6910*	ADF Shading Time	[0 to 60 / **10** / 1 s/step]
6910 1	Adjusts the interval used for the shading processing in the ADF mode. Light and heat in the room may affect the scanner response. Reduce this setting if copy quality indicates that the white level is drifting during ADF copy jobs.	

SP7-XXX (Data Log)

7001*	Total Operation
7001 1	Shows the total operation time (total drum rotation time).

7401*	Counter–SC Total	[0 to 9999 / **0** / 1/step]

7401 1	Shows how many times SC codes are generated.

7403*	SC History
7403 1	Shows the histories of the latest 10 SC codes.

7502*	Counter–Paper Jam	[0 to 9999 / **0** / 1/step]
7502 1	Shows the total number of copy paper jams.	

7503*	Counter–Orgn Jam	[0 to 9999 / **0** / 1/step]
7503 1	Shows the total number of original jams,	

7504*	Counter-Each P Jam	[0 to 9999 / **0** / 1/step]
	Displays the total number of the paper jams classified by timing and location.	
7504 1	At power on	
	Paper jam occurs at power on.	
7504 10	Off-Regist NoFeed	
	Paper does not reach the registration sensor (from a paper tray).	
7504 11	Off-1 Vertical SN	
	Paper does not reach the upper relay sensor.	
7504 12	On-1 Vertical SN	
	Paper is caught at the upper relay sensor.	
7504 21	Off-2 Vertical SN	
	Paper does not reach the lower relay sensor.	
7504 22	On-2 Vertical SN	
	Paper is caught at the lower relay sensor.	
7504 31	Off-3 Vertical SN	
	Paper does not reach the vertical transport sensor in the optional paper feed unit.	

7504 32	On-3 Vertical SN
	Paper is caught at the vertical transport sensor in the optional paper feed unit.
7504 50	Off-Regist Bypass
	Paper does not reach the registration sensor (from the by-pass tray).
7504 60	Off-Regist Duplex
	Paper does not reach the registration sensor during reverse-side printing (for duplex printing).
7504 70	On-Regist SN
	Paper is caught at the registration sensor.
7504 120	On-Exit SN
	Paper is caught at the exit sensor (previous page).
7504 121	Off-Exit SN
	Paper does not reach the exit sensor.
7504 122	On-Exit SN
	Paper is caught at the exit sensor.
7504 123	Off-Dup Inverter
	Paper does not reach the duplex inverter sensor (from the registration roller).
7504 125	On-Dup Inverter
	Paper is caught at the duplex inverter sensor.
7504 126	Off-Dup Entrance
	Paper does not reach the duplex entrance sensor.
7504 127	On-Dup Entrance
	Paper is caught at the duplex entrance sensor.
7504 128	Off-Duplex Exit
	Paper does not reach the duplex exit sensor.
7504 129	On-Duplex Exit

	Paper is caught at the duplex exit sensor.
7504 130	Off-1 Bin Exit SN
	Paper does not reach the one-bin tray.
7504 131	On-1 Bin Exit SN
	Paper is caught at the one-bin tray.
7504 132	On-Brb Exit
	Paper does not reach the bridge unit.
7504 133	Off-Brb Exit
	Paper is caught at the bridge unit.

7505*	Counter-Each O Jam	[0 to 9999 / **0** / 1/step]
	Displays the total number of the original jams on the ADF that have occurred at a certain timing or at a certain location.	
7505 210	Off-Regist SN	
	The original does not reach the registration sensor.	
7505 211	On-Regist SN	
	The original is caught at the registration sensor.	
7505 212	Off-Relay SN	
	The original does not reach the exit sensor.	
7505 213	On-Relay SN	
	The original is caught at the exit sensor.	
7505 214	Off-Inverter SN	
	The original does not reach the reverse sensor.	
7505 215	On Inverter SN	
	The original is caught at the reverse sensor.	
7505 216	Insufficient gap	

	The distance between originals is not sufficient. This jam can occur when the original is not of the standard size.

7507*	Dsply-P Jam Hist
7507 1	Displays the latest 10 paper-jam history. The list below shows the possible 22 codes: 1, 10, 11, 12, 21, 22, 31, 32, 50, 60, 70, 120, 121, 122, 123, 125, 126, 127, 128, 129, 130, 131 The codes correspond to the menus of SP 7504. For example, the code 1 corresponds to SP 7504-1, and the code 10 corresponds to SP 7504-10.

7508*	Dsply-O Jam Hist
7508 1	Displays the latest 10 original-jams history. The following are the possible seven codes: 210, 211, 212, 213, 214, 215, 216 The codes correspond to the menus of SP 7505. For example, the code 210 corresponds to SP 7505-210, and the code 211 corresponds to SP 7505-211.

7801	Memory/Version/PN
7801 2	BICU
	Displays the version of the BICU board
7801 5	ADF
	Displays the P/N and suffix of the ADF ROM.
7801 7	FIN
	Displays the P/N and suffix of the Finisher ROM.
7801 15	Printer/Scanner
	Displays the P/N and suffix of the Printer/Scanner ROM.

7803*	Display–PM Count
7803 1	Displays the PM counter.

7804	Reset–PM Counter

7804 1	Resets the PM counter (SP 7803-1). When the program ends normally, the message "Completed" is displayed.

7807	Reset–SC/Jam Counters
7807 1	Resets the SC, paper, original, and total jam counters. When the program ends normally, the message "Completed" is displayed. SP 7807-1 does not reset the following logs: SP 7507 (Display-Paper Jam History) and SP 7508 (Display-Original Jam History).

7808	Reset–Counters
7808 1	Resets all counters except for the management counters. The management counters are the counters that are not changed by NVRAM Download (SP 5825-1) When the program ends normally, the message the message "Completed" is displayed.

7810	Reset–Key Op Code
7810 1	Resets the key operator code. Use SP 7810 1 when the customer has forgotten the key-operator code. When the program ends normally, the message "Completed" is displayed, if the program ends abnormally, an error message is displayed. If the customer forgets the key operator code. To specify a new key-operator code, use the User Tools: System Settings → Key Operator Tools → Key Operator Code → On → Enter Key → Operator Code.

7832*	Display-Self-Diag
7832 1	Displays the SC codes and the number of their occurrences. Each number is in the range of 0 to 9999.

7991*	Dsply–Info Count
	Displays the total operating time or the total number of operations. The time is displayed in the following format: day:hour:minute:second.
7991 1	Dsply-Timer Count
	The total of the time when the main switch is kept on (excluding the time when the safety switch is off (☛ "LD Safety Switch").
7991 2	Dsply-APS Working
	The total of the time when the APS is working.
7991 3	Dsply-ID S Work

	The total of the time when the ID sensor is working.
7991 4	Dsply-Dev Counter
	The total number of paper outputs.
7991 5	Dsply-ID Er Count
	The total number of ID-sensor errors.

7992*	Reset–Info Count
7992 1	Reset-Timer Count
	Clears the counter of SP 7991-1.
7992 5	Reset-ID Er Count
	Clears the counter of SP 7991-5.

SP8-XXX (Data Log 2)

8191*	T: Total Scan PGS	[0 to 9999999 / **0** / 1 sheet/step]
8191 1	Displays the total number of scanned pages. Both sides are counted when the front and reverse sides of an original (fed from the ADF) are scanned.	

8192*	C: Total Scan PGS	[0 to 9999999 / **0** / 1 sheet/step]
8192 1	Displays the total number of scanned copies. Both sides are counted when the front and reverse sides of an original (fed from the ADF) are scanned.	

8195*	S: Total Scan PGS	[0 to 9999999 / **0** / 1 sheet/step]
8195 1	Displays the total number of scanned originals. Both sides are counted when the front and reverse sides of an original (fed from the ADF) are scanned.	

8221*	ADF Org Feeds	[0 to 9999999 / **0** / 1 sheet/step]
8221 1	Front	
	Displays the total number of scanned front sides of originals fed from the ADF.	

8221 2	Back
	Displays the total number of scanned reverse sides of originals fed from the ADF.

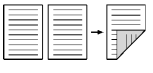
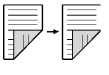
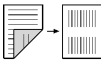
8381*	T: Total Prt PGS	[0 to 9999999 / **0** / 1 sheet/step]
8381 1	Displays the print count of all application programs.	

8382*	C: Total Prt PGS	[0 to 9999999 / **0** / 1 sheet/step]
8382 1	Displays the print count of the copier application program.	

8384*	P: Total Prt PGS	[0 to 9999999 / **0** / 1 sheet/step]
8384 1	Displays the print count of the printer application program.	

8391*	L size Prt PGS (A3/DLT, Larger)	[0 to 9999999 / **0** / 1 sheet/step]
8391 1	Displays the print count of the AS/DLT size or larger paper.	

8411*	Prints/Duplex	[0 to 9999999 / **0** / 1 sheet/step]
8411 1	Displays the total count of the duplex printing.	

8422*	C: PrtPGS/Dup Comb	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count of copier application classified by combination/duple type.	
8422 1	Simplex > Duplex	Original Print 
8422 2	Duplex > Duplex	Original Print 
8422 4	Simplex Combine	Original Print 
8422 5	Duplex Combine	Original Print

		
8422 6	2>	Original Print 
8422 7	4>	Original Print 

8441*	T: PrtPGS/Ppr Size	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count classified by paper size. This is the total for all application programs.	
8441 1	A3	
8441 2	A4	
8441 3	A5	
8441 4	B4	
8441 5	B5	
8441 6	DLT	
8441 7	LG	
8441 8	LT	
8441 9	HLT	
8441 254	Other (Standard)	
8441 255	Other (Custom)	

8442*	C: PrtPGS/Ppr Size	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the number of pages printed by the copier application program.	
8442 1	A3	
8442 2	A4	
8442 3	A5	

8442 4	B4
8442 5	B5
8442 6	DLT
8442 7	LG
8442 8	LT
8442 9	HLT
8442 254	Other (Standard)
8442 255	Other (Custom)

8444*	P: PrtPGS/Ppr Size	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the number of pages printed by the copier application program.	
8444 1	A3	
8444 2	A4	
8444 3	A5	
8444 4	B4	
8444 5	B5	
8444 6	DLT	
8444 7	LG	
8444 8	LT	
8444 9	HLT	
8444 254	Other (Standard)	
8444 255	Other (Custom)	

8451*	PrtPGS/Ppr Tray	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count classified by paper source.	
8451 1	Bypass Tray	
8451 2	Tray 1	

8451 3	Tray 2
8451 4	Tray 3
8451 5	Tray 4

8461*	T: PrtPGS/Ppr Type	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count classified by paper size. This is the total for all application programs.	
8461 1	Normal	
8461 4	Thick	
8461 7	OHP	
8461 8	Other	

8462*	C: PrtPGS/Ppr Type	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count classified by paper size.	
8462 1	Normal	
8462 4	Thick	
8462 7	OHP	
8462 8	Other	

8464*	P: PrtPGS/Ppr Type	[0 to 9999999 / **0** / 1 sheet/step]
	Displays the total print count classified by paper size. This is the total for all application programs.	
8464 1	Normal	
8464 4	Thick	
8464 7	OHP	
8464 8	Other	

8522*	C: PrtPGS/FIN	[0 to 9999999 / **0** / 1 sheet/step]

	Displays the total number of printing classified by finishing method.
8522 1	Sort
8522 2	Stack
8522 3	Staple

8531*	Staples	[0 to 9999999 / **0** / 1 sheet/step]
8531 1	This SP counts the amount of staples used by the machine.	

SP9-XXX (Etc.)

Not used in this machine.

Printer/Scanner SP Mode Tables (GDI Controller only)

The following codes are used:

- Asterisk (*): The settings are saved in the NVRAM. Most of them return to the default values when you execute SP 5801-2
- The DFU menu is for design or factory use only. You must not change the settings.
- Brackets ([ ]): The brackets enclose the setting rage, default value, and minimum step (with unit) as follows: [Minimum to Maximum / **Default** / Step].
- SSP: The program is in the SSP Mode only. Consult your supervisor before you use this program.

Printer Service Mode

1003*	Clear Setting	
1003 1	Initialize System	

1005	Display Version	
1005 1	Printer Version	Displays the printer version.

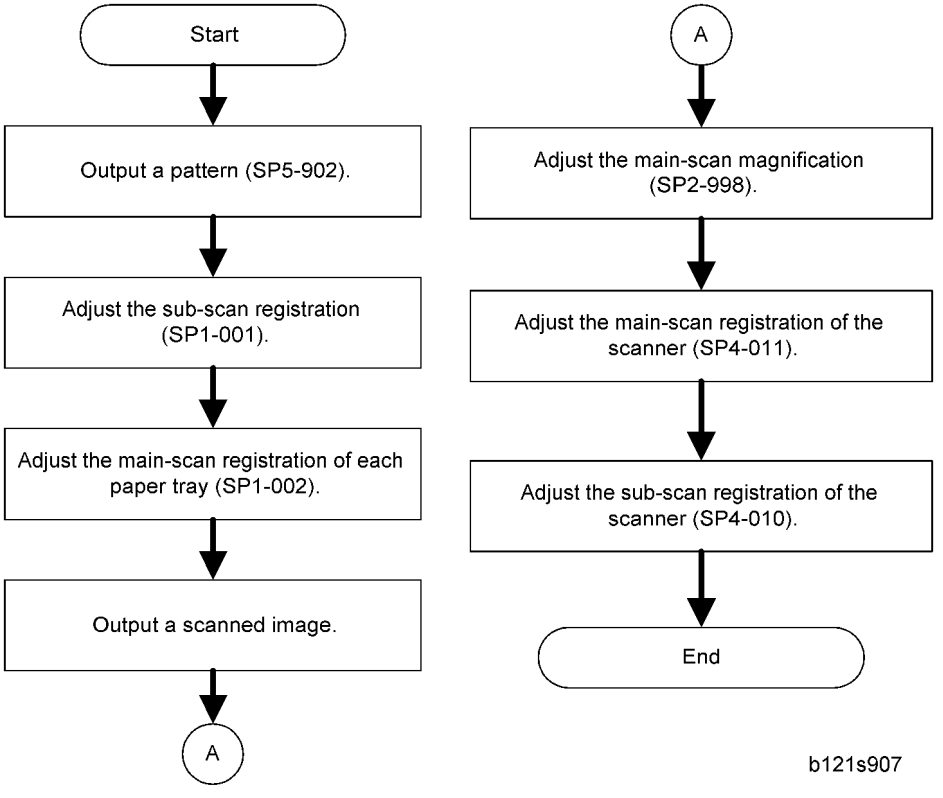
Scanner System and Others

1005*	Erase Margin	
	Creates an erase margin for all edges of the scanned image.	
1005 1	Range from 0 to 5mm	[0 to 5 / **0** / 1mm step]

Using SP Modes

Adjusting Registration and Magnification

To adjust the registration and magnification, you need to use several service programs. The chart shows an example of the procedure to adjust the machine in the basic configuration.



ID Sensor Error Analysis (SP 3310)

The image quality may become very bad when the ID sensor does not operate properly. However, there is no such SC code that indicates ID-sensor malfunction; instead, SP 3310 shows you some information on the ID sensor. Check this information when the image quality is not very good.

The table lists the information shown with SP 3310 (ID Sensor Error Analysis).

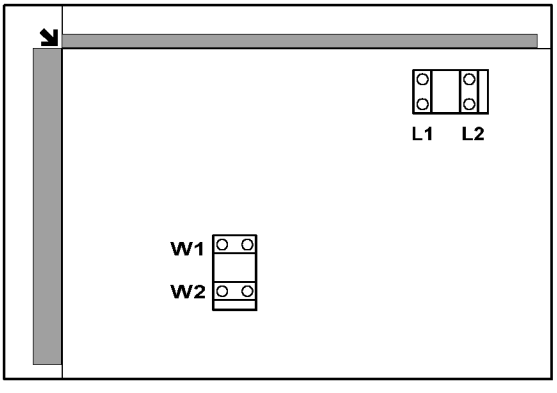
SP	Error condition	Possible cause	Remarks
SP 3310 -1 Vsg (VG in the display)	Vsg < 2.5V or (Vsg – Vsp) < 1.00V	• ID sensor defective • ID sensor dirty	

SP	Error condition	Possible cause	Remarks
		• Drum not charged	
SP 3310 -2 Vsp (VP in the display)	Vsp > 2.5V or (Vsg – Vsp) < 1.00V	• Toner density very low • ID sensor pattern not created	
SP 3310-3 Vsdp	No Error Conditions		
SP 3310-4 Vt	Vt > 4.5V or Vt < 0.2V	• TD sensor defective	
SP 3310-5 Vts			
SP 3310-6 Power (PW in the display)	Vsg < 3.5V when maximum power (979) is applied	• ID sensor defective • ID sensor dirty • Drum not get charged	Power source for the ID-sensor light

Display APS Data (SP 4301-1)

- Sensor Positions -

The APS (auto paper select) sensors are arranged as shown in the diagram.



- Reading the Data -

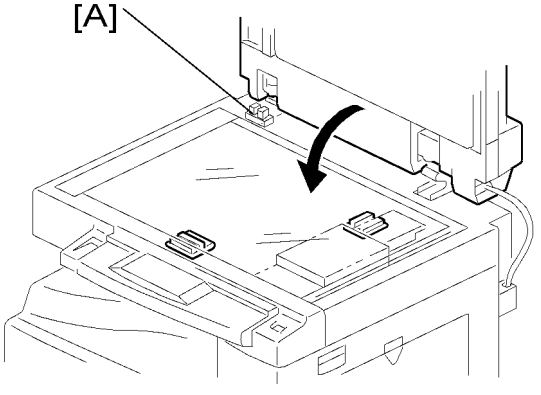
Example 1	Example 2
• Paper Size: 11000000 $8^{1}/_{2}$x13 ▭ • DF Open: 1	• Paper Size: 00110000 A4 ▯ • DF Open: 0

Example 1 indicates that the paper size and its orientation is "8 1/2 x 13 SEF," and that the document feeder (or platen cover) is open. Example 2 indicates that the paper size and its orientation is "A4 LEF," and that the document feeder (or platen cover) is closed.

The "Paper Size" data starts with eight digits. The first digit indicates the output of L2; the second digit, L1; the third digit, W2; and the fourth digit, W1. The other four digits (from the fifth through the eighth) are always "0000." In Example 1, the APS sensors L2 and L1 detect paper (W2 and W1 do not).

In Example 2, APS sensors W2 and W1 detect paper (L2 and L1 do not). The paper size and its orientation is based on the outputs of these four APS sensors.

The "DF Open" data shows "1" or "0," indicating if the document feeder (or platen cover) is open or closed respectively. The data is based on the output of the platen cover sensor [A].



b121s920

Memory Clear

The basic machine (the machine without the optional controller box) stores all the data in the NVRAM on the BICU. The data is cleared by SP 5801-2 (see exceptions)

The GDI machine (the machine with the optional controller box) stores the engine data in the NVRAM on the BICU, and stores the other data in the NVRAM on the optional controller. To distinguish between the engine data and the other data, see SP 5801-3 through 15. This service program (SP 5801) handles the controller data. Any data that is not handled by SP 5801 is the engine data. The data in the BICU NVRAM (engine data) is cleared by SP 5998-1 while the data in the controller NVRAM (controller data) is cleared by SP 5801-xxx (see exceptions)

Machine	Data	NVRAM	Cleared by	Remarks
Basic	All data	BICU	SP 5801-2	

Machine	Data	NVRAM	Cleared by	Remarks
GDI	Engine data	BICU	SP 5998-1	Any data other than controller data

[Exceptions]

SP 5801-2 (basic machine) and SP 5998-1 (GDI machine) clears most of the settings and counters stored in the NVRAM on the BICU (the values return to their default values). However, the following settings are not cleared:

- SP 5807 (Area Selection)
- SP 5811-1 (Serial Num Input [Code Set])
- SP 5811-3 (Serial Num Input [ID2 Code Display])
- SP 5812-1 (Service TEL [Telephone])
- SP 5812-2 (Service TEL [Facsimile])
- SP 5907 (Plug & Play)
- SP 7 (Data Log)
- SP 8 (History)

Use SP 5802-2 (basic machine) or SP 5998-1 (GDI machine) after you have replaced the BICU NVRAM or when the BICU NVRAM data is corrupted. When the program ends normally, the message "Completed" shows. When you have replaced the controller NVRAM or when the controller NVRAM data is corrupted, use SP 5801-1. The message is the same as the basic machine.

With Flash Memory Card

1. Upload the NVRAM data to a flash memory card (☛ "NVRAM Data Upload/Download (SP 5824/5825)").
2. Print out all SMC data lists (☛ "SMC Print (SP 5990)").

   Note

   - Be sure to print out all the lists. You have to manually change the SP settings if the NVRAM data upload ends abnormally.
3. Select SP 5801-2.
4. Press the OK key.
5. Select "Execute." The messages "Execute?" followed by "Cancel" and "Execute" shows.
6. Select "Execute."
7. When the program has ended normally, the message "Completed" shows. If the program has ended abnormally, an error message shows.

8. Press the cancel key.
9. Turn the main switch off and on.
10. Download the NVRAM data from a flash memory card (☛ "NVRAM Data Upload/Download (SP 5824/5825)")

Without Flash Memory Card

1. Print out all SMC data lists (* "SMC Print (SP 5990)").
2. Select SP 5-801 (basic machine) or SP 5998-1
3. Press the OK key.
4. Select "Execute." The messages "Execute?" followed by "Cancel" and "Execute" show.
5. Select "Execute."
6. When the program has ended normally, the message "Completed" is displayed. If the program has ended abnormally, an error message shows.
7. Turn the main switch off and on.
8. Adjust the printer and scanner registration and magnification (* "Copy Adjustments Printing/Scanning").
9. Refer to the SMC lists, and enter any values that differ from the factory settings. Double-check the values for SP xxxx.
10. Adjust the standard white level (SP 4605-2).
11. Initialize the TD sensor (SP 3016).
12. Check the copy quality and the paper path.

Input Check

Conducting an Input Check

1. Select SP 5803 (Mainframe) or SP 6124 (Finisher).
2. Select the number (see the table below) corresponding to the component.
3. Select "Execute." The copy mode is activated.
4. The sign "01H" or "00H" show (see the table below).

Input Check Table for Mainframe (SP 5803)

Num.	Sensor/Switch	01H	00H
001	Safety SW	Open	Closed
002	Safety SW-LD 5V	Open	Closed
003	Right Cover SW	Open	Closed
004	Right Low Cover SW	Open	Closed
005	Tray Cover SW	Open	Closed
006	Upper Relay S	Paper detected	Not detected
007	Lower Relay S	Paper detected	Not detected
008	Vertical Trans S	Paper detected	Not detected
009	Registration Sensor	Paper detected	Not detected
010	Exit Sensor	Paper detected	Not detected
011	Duplex Inverter S	Paper detected	Not detected
012	Duplex Entrance S	Paper detected	Not detected
013	Duplex Exit S	Paper detected	Not detected
014	By-pass PE S	Paper detected	Not detected
015	By-pass P Size S	*1	
016	Upper PE S	Paper detected	Not detected
017	Lower PE S	Paper detected	Not detected
018	Upper P Size SW	*1	
019	Lower P Size SW	*1	
020	BK-Upper Paper End S	Paper detected	Not detected
021	BK-Lower Paper End S	Paper detected	Not detected
022	BK-Up P Size SW	*1	
023	BK-Low P Size SW	*1	

Num.	Sensor/Switch	01H	00H
024	BK-Up P Height S	*2	
025	BK-Low P Height S	*2	
026	BK-Upper Lift S	At upper limit	Not at upper limit
028	BK type	*3	
030	Duplex Installed	Installed	Not installed
031	Lower Lift S	At upper limit	Not at upper limit
032	Main M Lock	Locked	Not locked
033	Polygon M Lock	Locked	Not locked
034	BK-Lift M Lock	Locked	Not locked
035	Total CO Install	Installed	Not installed
036	Key CO Install	Installed	Not installed
037	L-Synchronization	Detected	Not detected
038	DF-Position S	Detected	Not detected
039	DF-Cover Open S	Detected	Not detected
040	DF-Original Set S	Detected	Not detected
041	DF-Registration S	Detected	Not detected
042	DF-Exit S	Detected	Not detected
043	DF-Trailing S	Detected	Not detected
044	DF-Reverse S	Detected	Not detected
045	Platen Cover S	Open	Closed
046	1 bin Installed	Installed	Not installed
047	1 bin Exit S	Paper detected	Not detected
048	1 bin Paper S	Paper detected	Not detected
049	1 bin Tray S	Open	Closed
050	Fan Motor Lock	High speed	Not high speed

Num.	Sensor/Switch	01H	00H
051	2 Tray BK Install	Installed	Not installed
053	HP Sensor	Detected	Not detected
054	Duplex Fan M Lock	Locked	Not locked

- *1 Paper Size -

Copier	00	01	02	03	04	05	06	07
Europe	Not set	A4 LEF	8Hx13 SEF	A4 SEF	A5 LEF	LT LEF	--	A3 SEF
North America	Not set	A4 LEF	8Hx13 SEF	LT SEF	LG SEF	LT LEF	--	DLT SEF
China	Not set	A4 LEF	B5 LEF	A4 SEF	A5 LEF	B4 SEF	--	A3 SEF

Paper Feed Unit	00	01	03	04	05	0A	0C	0E	0F
Europe	Not set	LT SEF	LG SEF	A4 LEF	--	DLT SEF	A4 SEF	LT LEF	A3 SEF
North America	Not set	LT SEF	LG SEF	A4 LEF	--	DLT SEF	A4 SEF	LT LEF	A3 SEF
China	Not set	LT SEF	LG SEF	A4 LEF	--	DLT SEF	A4 SEF	LT LEF	A3 SEF

By-Pass Tray	04	0C	08	00	01	03	02	06
Europe	A5 SEF	A5 SEF	A5 SEF	A5 SEF	8x13 SEF	A4 SEF	A3 SEF	A3 SEF
North America	HLT SEF	HLT SEF	HLT SEF	HLT SEF	HLT SEF	LG SEF	DLT SEF	DLT SEF
China	B6 SEF	B6 SEF	A5 SEF	A5 SEF	B5 SEF	A4 SEF	B4 SEF	A3 SEF

- *2 Paper Amount -

10	Near end
11	About 25%
00	About 75%
00	About 100%

- *3 Available Paper Feed Unit -

00	None
20	2-tray paper feed unit
30	1-tray paper feed unit

Input Check Table for Finisher (SP 6124)

Num.	Sensor/Switch	01H	00H
001	Entrance Sensor	Not detected	Paper detected
002	Empty Sensor	Paper detected	Not detected
003	Front Jogger HP Sensor (Front Jogger Fence HP Sensor)	Not home	Home position
004	Rear Jogger HP Sensor (Rear Jogger Fence HP Sensor)	Not home	Home position
005	Paper Detection Sensor 1 (Lever Sensor)	See the table 1 as shown below.	
006	Paper Detection Sensor 2 (Stack Height Sensor)		
007	Tray Upper Sensor (Tray Upper Limit Sensor)	Upper limit	Not upper limit
008	Tray Lower Sensor (Stack Near-limit Sensor)	Lower limit	Not lower limit
009	Belt Sensor	Home position	Not home

Num.	Sensor/Switch	01H	00H
010	Staple Slide HP Sensor	Not home	Home position
011	Jogger Plate HP Sensor (Jogger Position Sensor)	Home position	Not home
012	Pick Roller Sensor (Pick-Up Roller Unit HP Sensor)	Home position	Not home
013	Staple HP Sensor	Home position	Not home
014	Staple Near Empty Sensor	Staple remaining	Staple near empty
015	Staple Self Prime Sensor (End Fence Detection Sensor)	Staple detected	Not detected
016	Top Cover Sensor	Open	Close
017	Staple Cover Sensor (Front Cover Switch)	Open	Close

- Table 1 -

	Home Position (Lever)	Paper detected	Hope Position (Output Tray)	Paper not detected
SP6-141-5	0	1	1	0
SP6-141-6	1	1	0	0

Output Check

Conducting an Output Check for Mainframe

Note

- To prevent mechanical or electrical damage, do not keep an electrical component on for a long time.

1. Select SP 5804 (Mainframe) or SP 6128 (Finisher).
2. Select the number (see the table below) corresponding to the component.
3. Select "ON."
4. To stop the operation, select "OFF."

Output Check Table for Mainframe (SP 5804)

Number 005, 006, 040, and 041 may not respond when the fusing temperature is high.

Num.	Component
001	Main Motor Forward
002	Main Motor Reverse
003	Quenching Lamp
004	Toner Supply Motor Forward
005	Fan Motor High (Rear Exhaust)
006	Fan Motor Low (Rear Exhaust)
007	Registration Clutch
008	By-pass Feed Clutch
009	Upper Feed Clutch
010	Lower Feed Clutch
011	BK-Low Lift Motor Up
012	BK-Low Lift Motor Down
013	Relay Clutch
014	BK-Relay Clutch
015	BK-Upper Feed Clutch
016	BK-Lower Feed Clutch
017	BK-Lift Motor
018	BK-Up Lift Motor Up
019	BK-Up Lift Motor Down
020	Duplex Inv Motor Reverse
021	Duplex Inv Motor Forward
022	Duplex Trans Motor
023	Duplex Gate Solenoid

Num.	Component
024	Duplex Inv Motor Hold
025	Dup Trans Motor Hold
026	Polygon Motor
027	Polygon M/LD
028	LD
029	DF-Feed Motor
030	DF-Transport Motor
031	DF-Feed Clutch
032	DF-Pickup Solenoid
033	DF-Stamp Solenoid
034	DF-Gate Solenoid
035	1 bin Gate Solenoid
036	1 bin Tray Motor
037	1 bin Tray Motor Hold
038	Fusing Solenoid
040	Duplex Fan Motor High
041	Duplex Fan Motor Low
042	PSU Fan Motor High Speed

Output Check Table for Finisher (SP 6128)

Num.	Component
001	Relay Pulse Motor (Paper Transport Motor)
002	Front Jogger Pulse Motor (Front Jogger Motor)

Num.	Component
003	Rear Jogger Pulse Motor (Rear Jogger Motor)
004	Staple Slide Pulse Motor (Stapler Unit Movement Motor)
005	Stuck Exit Pulse Motor (Pick-Up Roller Motor)
006	Pick Roller Pulse Motor (Pick-Up Roller Contact Motor)
007	Staple DC Motor (Staple Unit Motor)
008	Paper Tray Lift DC Motor (Output Tray Motor)
009	Paper Detection SOL (Stack Height Lever Solenoid)
010	Paddle Rotation SOL (Paddle Roller Solenoid)
011	Belt SOL (Belt Lift Solenoid)

Serial Number Input (SP 5811)

Specifying Characters

SP 5811-1 specifies the serial number. For the basic machine (the machine without the optional controller), you use the numeric keypad. For the GDI machine (the machine with the optional controller), you use the numeric keypad and the optional operation panel.

A serial number consists of 11 characters. You can change each character by pressing one of the first 11 keys on the numeric keypad (①, ②, ③, ...⑨, ✱, ⓪).

For example, when you press the ① key, the first character of the serial number changes as follows:

0 ⇒ 1 ⇒ 2 ⇒ ... ⇒ 8 ⇒ 9 ⇒ A ⇒ B ⇒ ... ⇒ X ⇒ Y ⇒ Z.

When you press the ② key, the second character changes likewise.

You can specify a digit ("0" to "9") or a capital letter ("A" to "Z") for the first four characters of a serial number, and you can specify a digit in the other seven characters (not capital letters).

NVRAM Data Upload/Download (SP 5824/5825)

This procedure is for the basic machine only.

Note

- Make sure that you turn off the main switch before inserting or removing a flash memory card. Installing or removing a flash memory card while the main switch is on may damage the BICU or memory.

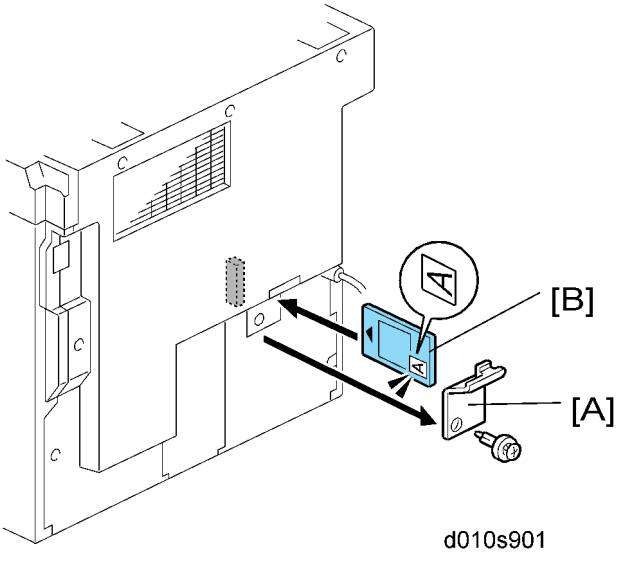
Overview

You can copy the data from the NVRAM to a flash memory card (NVRAM Upload), or from a flash memory card to the NVRAM (NVRAM download).

SP 5824-1 (NVRAM Upload)	From the BICU to a flash memory card
SP 5825-1 (NVRAM Download)	From a flash memory card to the BICU

You should execute NVRAM Upload before replacing the NVRAM or before executing SP 5801-2 (☛ "Memory Clear"). You can copy back the data from the flash card to the NVRAM as necessary.

NVRAM Upload (SP 5824-1)



1. Turn off the main switch.
2. Remove the card cover [A] (1 rivet).
3. Turn the face of the flash memory card [B] ("A" is printed on it) toward your left-hand side, and insert it into the card slot.
4. Turn on the main switch.
5. Start the SP mode and select SP 5824-1.
6. The machine erases the settings on the card (if any), then writes the machine's settings to the flash memory card. This takes about 20 seconds. If uploading fails, an error message appears. If an error message appears, retry the upload procedure.
7. Turn off the main switch.
8. Remove the memory card.

NVRAM Download (SP 5825-1)

SP 5825 1 copies the data from the flash memory card to the NVRAM. The following data is NOT copied (the data in the NVRAM remains unchanged).

- SP 8221-1 (ADF Original Feed [Front])
- SP 8221-2 (ADF Original Feed [Back])
- SP 8381-1 (Total: Total Printer Pages)
- SP 8382-1 (Copy Application: Total Print Pages)
- SP 8391-1 (Large Size Print Pages [A3/DLT, Larger])

- SP 8411-1 (Prints Duplex)

1. Turn off the main switch.
2. Remove the card cover [B] (1 rivet).
3. Turn the face of the flash memory card [A] ("A" is printed on it) toward your left-hand side, and insert it into the card slot.
4. Turn on the main switch.
5. Start the SP mode and select SP 5825-1.
6. The machine erases the current settings, then writes the new settings onto the NVRAM on the BICU board. This takes about 1 second. If downloading fails, an error message appears. If an error message appears, retry the download procedure.
7. Turn off the main switch.
8. Remove the memory card.

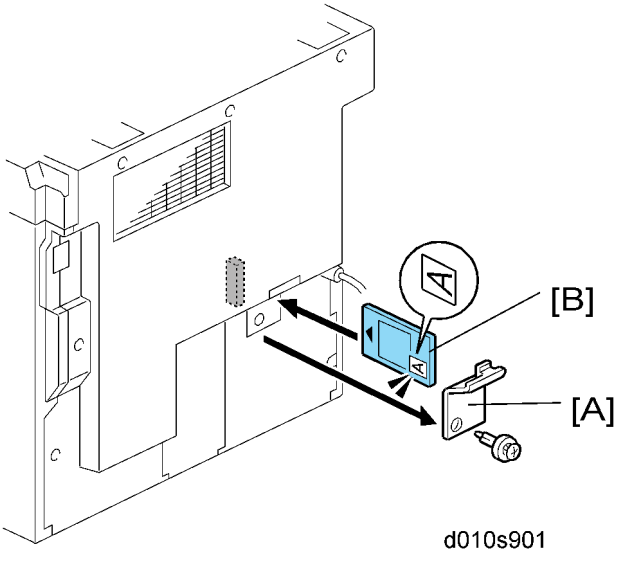
Firmware Update Procedure

This section shows how to update the firmware.

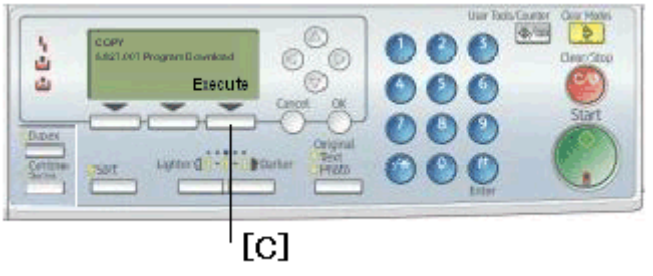
The machine has the following firmware programs

Firmware Type	SP Mode
Engine (BICU)	7801-2
ADF	7801-5
FIN (KAN)	7801-7
GDI (Printer/Scanner)	7801-15

Engine (BICU) Firmware Update Procedure



1. Turn the main switch off.
2. Remove the card cover [A] (1 rivet).
3. Insert the flash memory card [B].

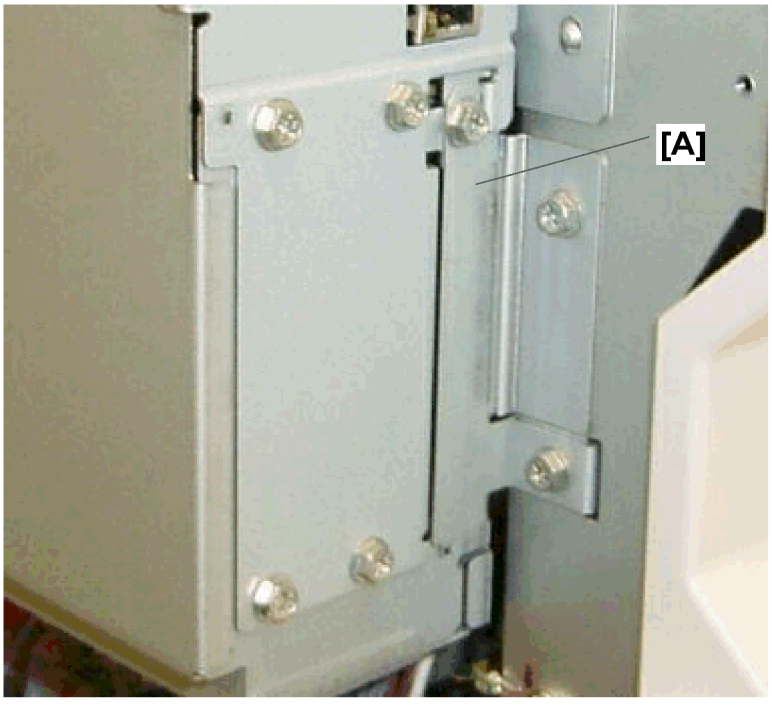


4. Press down the power switch on the operation panel and hold it, and turn on the main switch.
5. Select "Execute" [C].

6. Do not touch any key while the message "Load Status..." shows. This message indicates that the program is running.

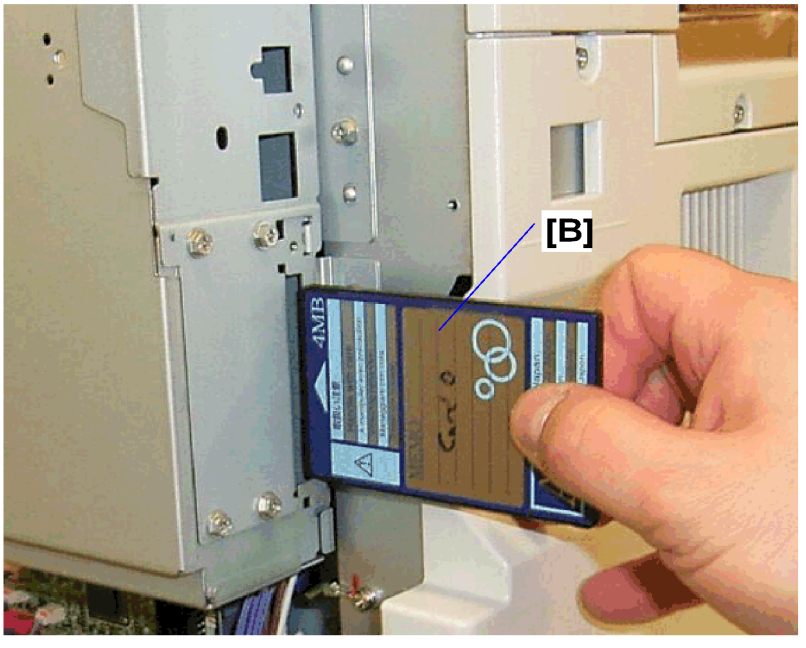
7. Make sure the message "End Sum..." shows. This message indicates that the program has ended normally.
8. Turn off the main switch.
9. Remove the flash memory card.
10. Replace the card cover [B] (1 rivet).
11. Turn the main switch on.
12. Check the operation.

GDI (Printer Scanner) Update Procedure



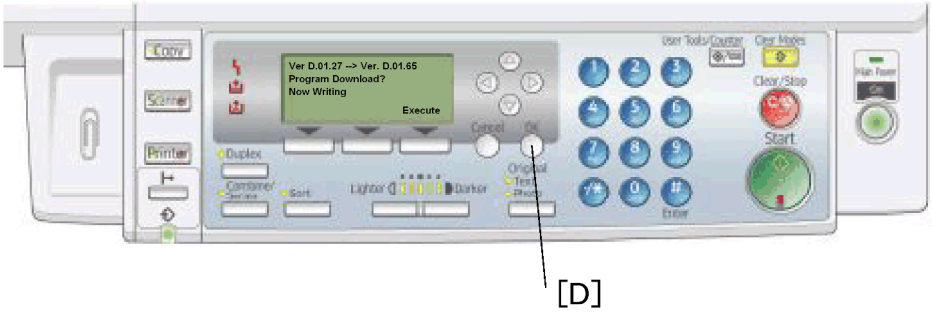
1. Turn the main switch off.

2. Remove the slot cover [A] (1 x).

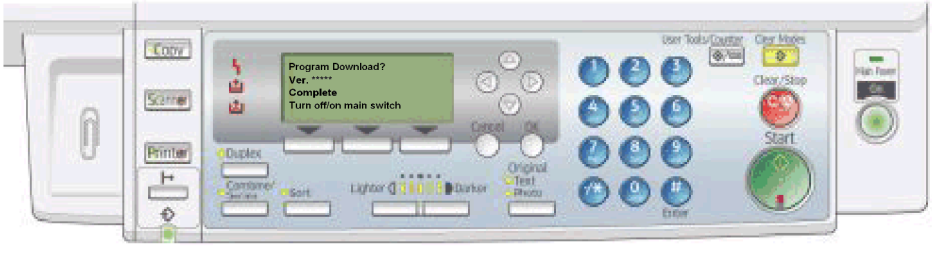


3. Insert the flash memory card [B] as shown above.

4. Turn on the main power switch.
5. Push the printer application key [C].



6. Push the OK key [D] and then push Execute.



Note

- Do not turn the machine off while the message "Now Writing" shows. This message indicates the program is running.
- Make sure the message "Completed" shows. This message indicates the program has successfully ended.

7. Turn off the main switch.
8. Remove the flash memory card.
9. Replace the slot cover [A] (1 x).

Test Pattern Print (SP 5902-1)

Executing Test Pattern Printing

1. Specify the pattern number and press the OK key.
2. Press the copy start key. The copy mode is activated
3. Specify copy settings and press the ⓪ key.
4. To return to the SP mode, press the ◈ key.

Test Patterns

Test Patterns Using VCU	
No.	**Pattern**
0	(No print)
1	Vertical Lines (Single Dot)
2	Horizontal Lines (Single Dot)
3	Vertical Lines (Double Dot)
4	Horizontal Lines (Double Dot)
5	Grid Pattern (Single Dot)
6	Grid Pattern (Double Dot)
7	Alternating Dot Pattern
8	Isolated one dot
9	Black Band (Horizontal)
10	Trimming Area
11	Argyle Pattern (Single Dot)
12	Grayscales (Horizontal)
13	Grayscales (Vertical)
14	Grayscales (Vertical/Horizontal)
15	Grayscales (Vertical/Horizontal Overlay)
16	Grayscales With White Lines (Horizontal)
17	Grayscales with White Lines (Vertical)
18	Grayscales with White Lines (Vertical/Horizontal)

Test Patterns Using IPU	
No.	**Pattern**
30	Vertical Lines (Single Dot)

Test Patterns Using IPU	
31	Horizontal Lines (Single Dot)
32	Vertical Lines (Double Dot)
33	Horizontal Lines (Double Dot)
34	Isolated Four Dots
35	Grid Pattern (Double Dot)
36	Black Band (Vertical, 1024 Dots)
37	Grayscales (Horizontal, 512 Dots)
38	Grayscales (Vertical, 256 Dots)
39	ID Patch
40	Cross
41	Argyle Pattern (128-Dot Pitch)
42	Square Gradation (64 Grades)
43	Square Gradation (256 Grades)
44	Grayscales (Horizontal, 32-Dot Width)
45	Grayscales (Vertical, 32-Dot Width)
46	Trimming Area (A3)
47	A4 Gradation Patches 1 (128 Grades)
48	A4 Gradation Patches 2 (128 Grades)
49	Trimming Area (A4)

Test Patterns Using SBU	
No.	**Pattern**
51	Grid Pattern (double dot)
52	Gray scale 1 (256 grades)
53	Gray scale 2 (256 grades)

Paper Jam Counters (SP 7504)

The table lists the menu numbers (the last three digits of SP 7504 XXX) and the paper jam timings and locations.

Code	
001	Paper jam occurs at power on.
010	Paper does not reach the registration sensor (from a paper tray).
011	Paper does not reach the relay sensor.
012	Paper is caught at the relay sensor.
021	Paper does not reach the vertical transport sensor.
022	Paper is caught at the vertical transport sensor.
031	Paper does not reach the vertical transport sensor in the optional paper feed unit.
032	Paper is caught at the vertical transport sensor in the optional paper feed unit.
050	Paper does not reach the registration sensor (from the by-pass tray).
060	Paper does not reach the registration sensor during reverse-side printing (for duplex printing).
070	Paper is caught at the registration sensor.
120	Paper is caught at the exit sensor (previous page).
121	Paper does not reach the exit sensor.
122	Paper is caught at the exit sensor.
123	Paper does not reach the duplex inverter sensor (from the registration roller).
125	Paper is caught at the duplex inverter sensor.
126	Paper does not reach the duplex entrance sensor.
127	Paper is caught at the duplex entrance sensor.
128	Paper does not reach the duplex exit sensor.
129	Paper is caught at the duplex exit sensor.
130	Paper does not reach the one-bin tray.

Code	
131	Paper is caught at the one-bin tray.

SMC Print (SP 5990)

SP 5990 outputs machine status lists.

1. Select SP 5990.
2. Select a menu:
   - Basic machine: 001 All, 002 SP, 003 UP, 004 Log, or 005 Big Font
   - GDI machine: 001 All (Data List), 002 SP (Mode Data List), 003 User Program, 004 Logging Data, 005 Diagnostic Report, 006 Non-Default, 007 NIB Summary, 008 Net File Log, 021 Copier User Program, 022 Scanner SP, 023 Scanner User Program, 040 Parts Alarm Counter Print, 064 Normal Count Print, 065 User Code Counter, 066 Key Operator Counter, 067 Contact List Print, 069 Heading1 print, 071 Heading3 print, 072 Group List Print, 128 ACC Pattern, 129 User Color Pattern, or 160:ACC Pattern Scan

   Note

   - The output given by the menu "Big Font" is suitable for faxing.
3. Press the "Execute" key.
   - Basic machine: The copy mode is activated
   - Specify copy settings and press the ⓪ key. The machine status lists is output.
   - GDI machine: The machine status list is output.
4. To return to the SP mode, press the ◈ key.

Original Jam History Display (SP 7508)

Viewing the Copy Jam History

You can view the information on the most recent 10 events. The information on older events is deleted automatically.

Note

- The information on jam history is saved in the NVRAM.

1. Select SP 7508.
2. Select one of the menu items ("Latest 1" through Latest 10").
3. Press the OK key. The summary of the jam history shows.

4. To view more information, select "Detail."

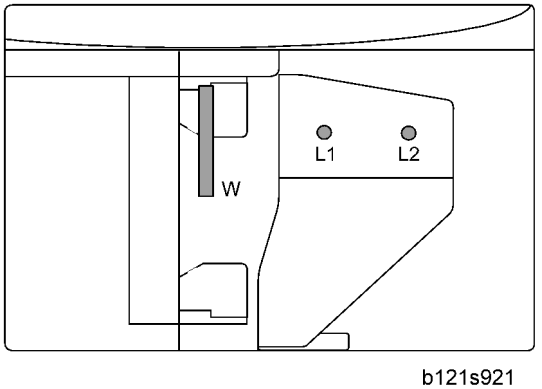
Jam History Codes

Code	Meaning
210	Original does not reach the registration sensor.
211	Original caught at the registration sensor.
212	Original does not reach the original exit sensor.
213	Original caught at the original exit sensor.
214	Original does not reach the original reverse sensor.
215	Original caught at the original reverse sensor.

ADF APS Sensor Output Display (SP 6901)

Sensor Positions

	Large to Small			
W1	1	0	0	1
W2	0	0	1	1



b121s921

Reading Data

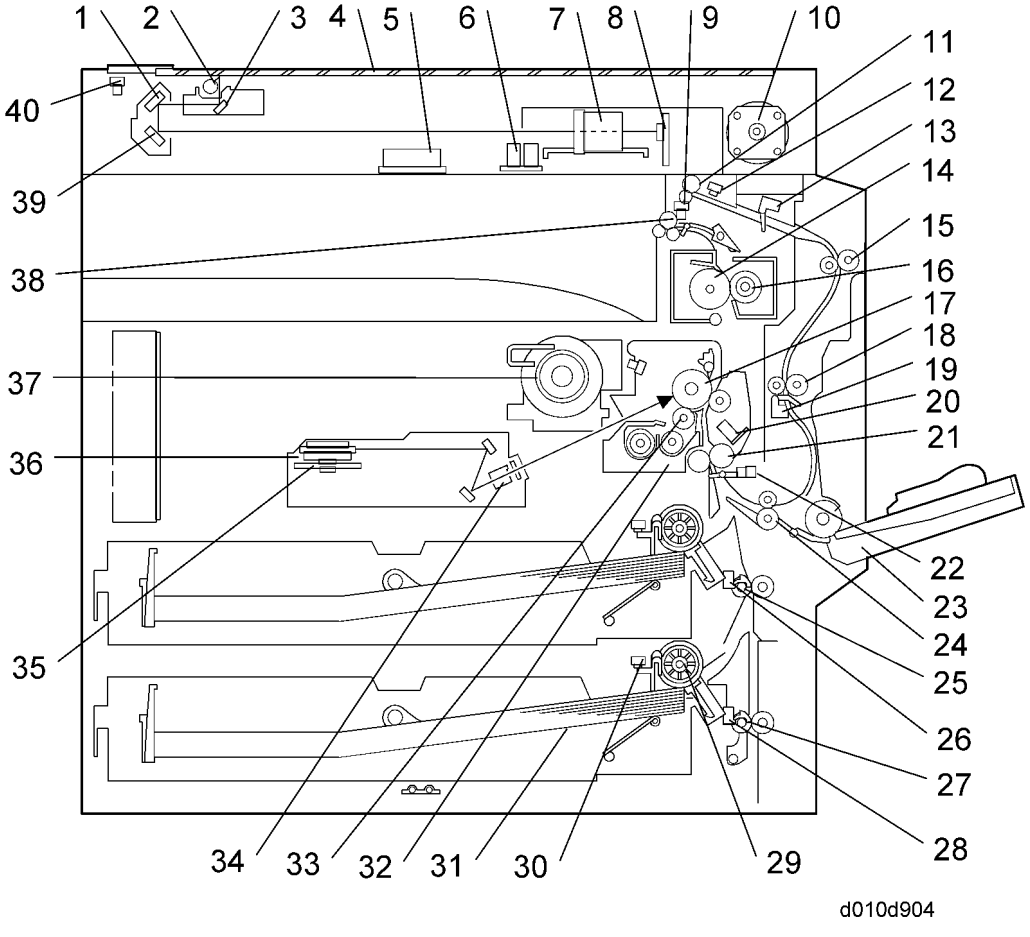
W1	W2	L1	L2	Paper Size	
				NA	EU/AA
0	0	0	0	—	B5 LEF
0	0	1	1	11" x 17"	B4
0	1	0	0	$8\frac{1}{2}$" x $5\frac{1}{2}$" LEF	A5 LEF
0	1	1	0	$8\frac{1}{2}$" x 11" SEF	A4 SEF
1	1	1	1	$8\frac{1}{2}$" x 14"	$8\frac{1}{2}$" x 13"
1	0	0	0	11" x $8\frac{1}{2}$" LEF	A4 LEF
1	0	1	1	11" x 17"	A3
1	1	0	0	$5\frac{1}{2}$" X $8\frac{1}{2}$" SEF	A5 SEF
1	1	1	0	—	B5 SEF

1: Detected

6. Detailed Section Descriptions

Overview

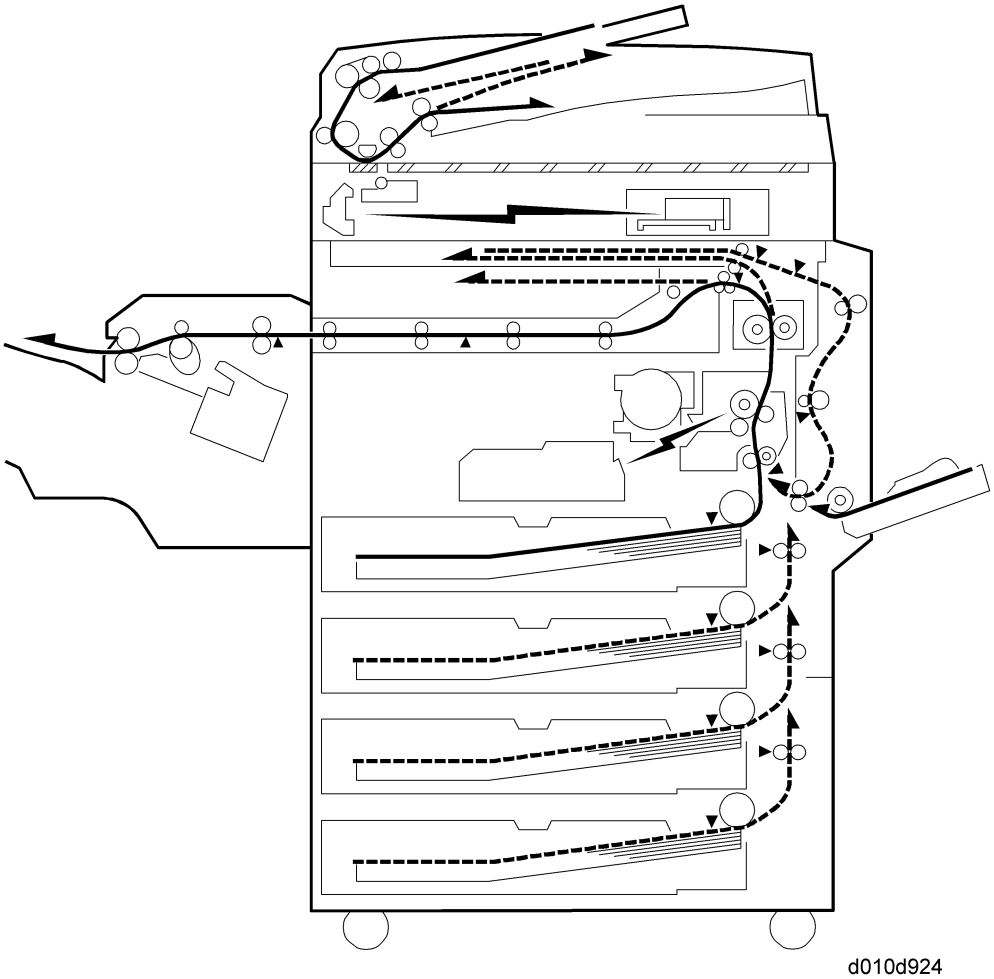
Component Layout



1. 2nd Mirror	21. Registration Roller
2. Exposure Lamp	22. Registration Sensor
3. 1st Mirror	23. By-pass Tray
4. Exposure Glass	24. Lower Transport Roller
5. Original Width Sensors	25. Upper Relay Roller

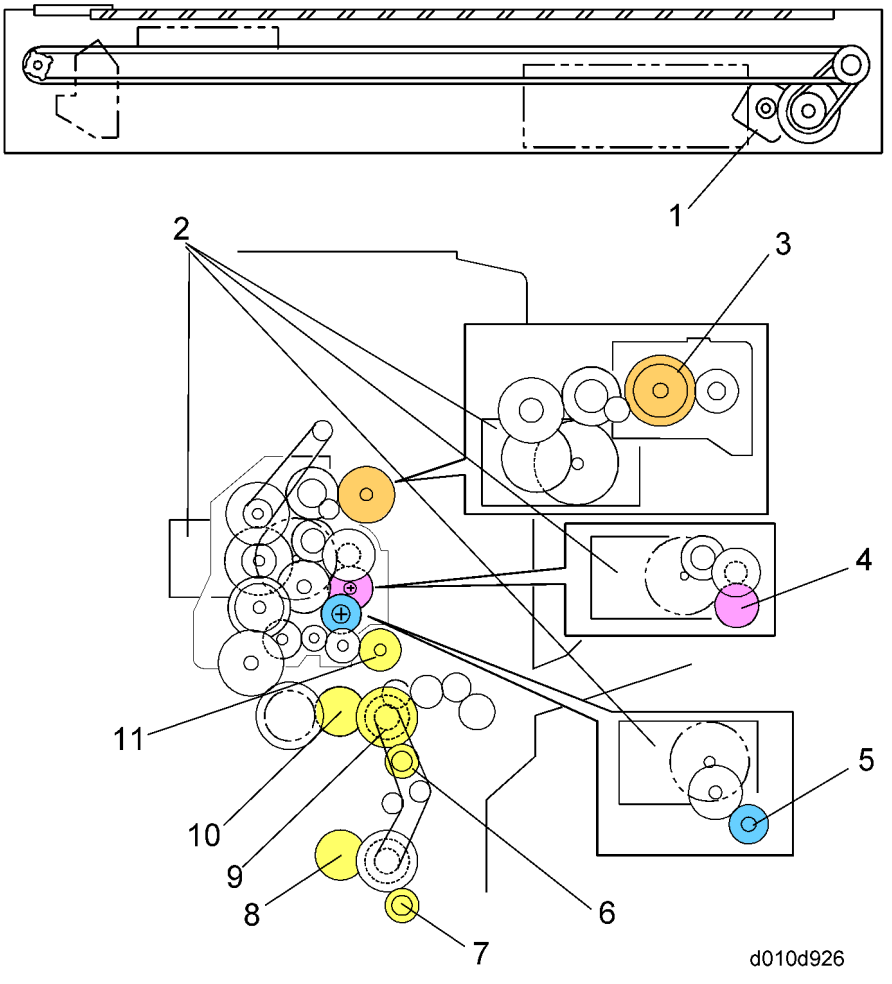
6. Original Length Sensors	26. Relay Sensor
7. Lens Block	27. Lower Relay Roller
8. SBU	28. Lower Relay Sensor
9. Exit Sensor	29. Paper Feed Roller
10. Scanner Motor	30. Paper End Sensor
11. Inverter Roller	31. Bottom Plate
12. Duplex Inverter Sensor	32. PCU
13. Duplex Entrance Sensor	33. Development Roller
14. Hot Roller	34. WTL
15. Upper Transport Roller	35. Polygon Mirror Motor
16. Pressure Roller	36. Laser Unit
17. OPC Drum	37. Toner Supply Bottle Holder
18. Middle Transport Roller	38. Exit Roller
19. Duplex Exit Sensor	39. 3rd Mirror
20. Image Density Sensor	40. Scanner HP Sensor

Paper Path



d010d924

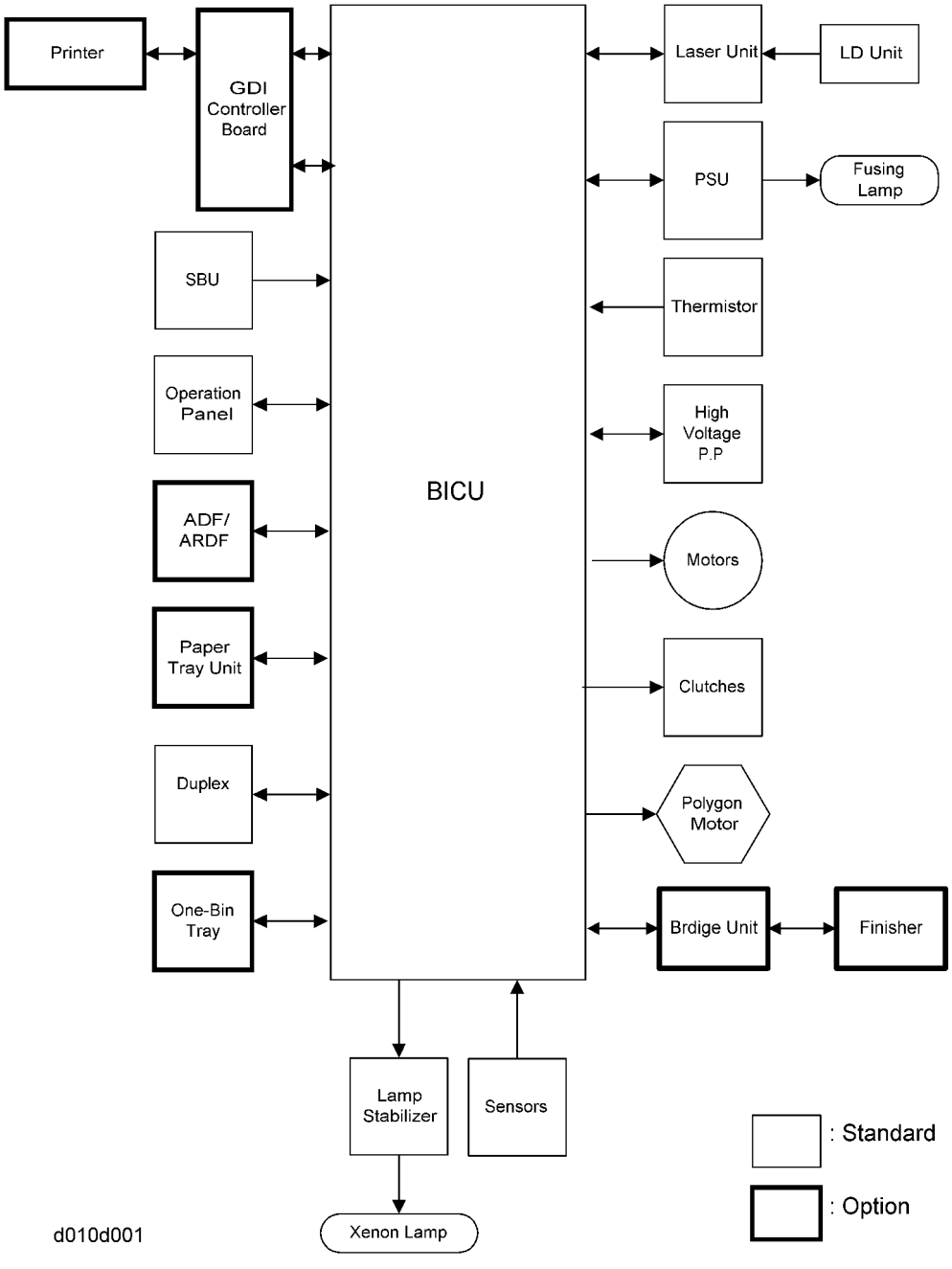
Drive Layout



1. Scanner Motor	7. Lower Relay Clutch
2. Main Motor	8. Lower Paper Feed Clutch
3. Hot Roller	9. By-pass Feed Clutch
4. OPC Drum	10. Upper Paper Feed Clutch
5. Development Roller	11. Registration Clutch
6. Upper Relay Clutch	

Board Structure

Block Diagram



d010d001

BICU (Base Engine and Image Control Unit)

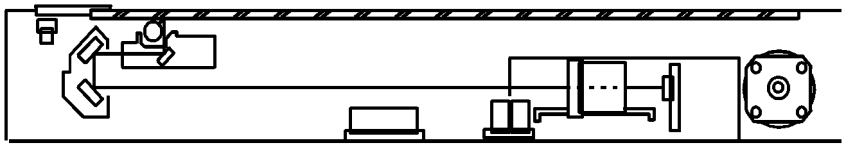
The main board controls the following functions:

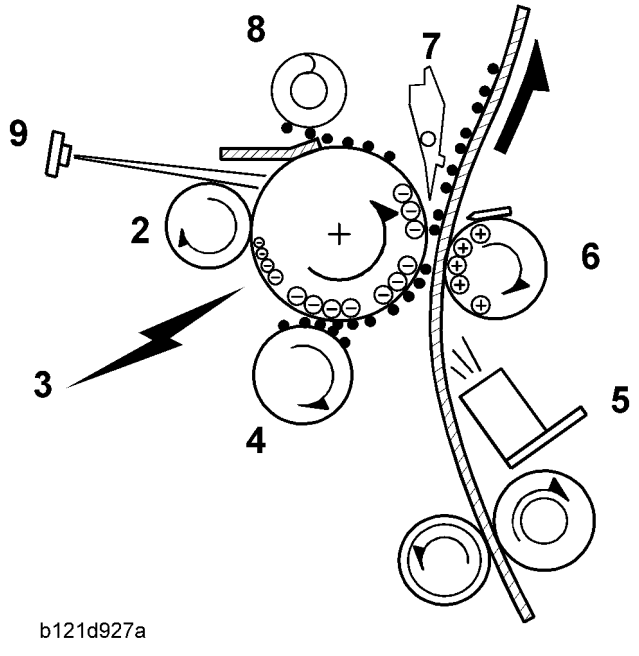
- Engine sequence
- Timing control for peripherals
- Image processing, video control
- Operation control, system control (Basic machine only)
- Machine control
- Drive control for the sensors, motors, and clutches of the printer and scanner
- High voltage supply board control
- Serial interfaces with peripherals
- Fusing control

SBU (Sensor Board Unit)

The SBU deals with the analog signals from the CCD and converts them into digital signals.

Copy Process Overview





1. **Exposure**

   A xenon lamp exposes the original. Light reflected from the original passes to the CCD, where it is converted into an analog data signal. This data is converted to a digital signal, processed and stored in the memory. At the time of printing, the data is retrieved and sent to the laser diode.

2. **Drum Charge**

   In the dark, the charge roller gives a negative charge to the organic photo-conductive (OPC) drum. The charge remains on the surface of the drum because the OPC layer has a high electrical resistance in the dark.

3. **Laser Exposure**

   The processed data scanned from the original is retrieved from the memory and transferred to the drum by a laser beam, which forms an electrical latent image on the drum surface. The amount of charge remaining as a latent image on the drum depends on the laser beam intensity, which is controlled by the BICU board.

4. **Development**

   The magnetic developer brush on the development roller comes in contact with the latent image on the drum surface. Toner particles are electrostatically attached to the areas of the drum surface where the laser reduced the negative charge on the drum.

5. **ID Sensor**

   The laser forms a sensor pattern on the drum surface. The ID sensor measures the reflectivity of the pattern. The output signal is one of the factors used for toner supply control. Also, the ID sensor measures the reflectivity of the drum surface. The output signal is used for charge roller voltage control.

6. **Image Transfer**

   Paper is fed to the area between the drum surface and the transfer roller at the proper time for aligning the copy paper and the developed image on the drum surface. Then, the transfer roller applies a high positive charge to the reverse side of the paper. This positive charge pulls the toner particles from the drum surface onto the paper. At the same time, the paper is electrostatically attracted to the transfer roller.

7. **Paper Separation**

   Paper separates from the drum as a result of the electrostatic attraction between the paper and the transfer roller. The discharge plate (grounded) helps separate the paper from the drum.

8. **Cleaning**

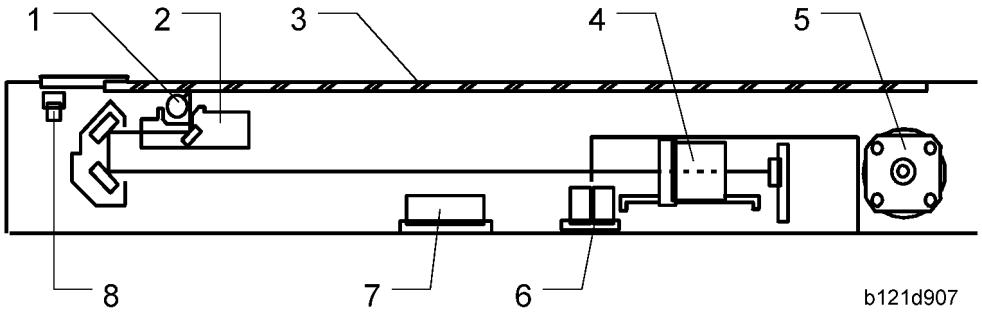
   The cleaning blade removes any toner remaining on the drum surface after the image transfers to the paper.

9. **Quenching**

   The light from the quenching lamp electrically neutralizes the charge on the drum surface.

Scanning

Overview



1. Exposure Lamp	5. Scanner Motor
2. 1st Scanner	6. Original Length Sensor
3. Exposure Glass	7. Original Width Sensors
4. Lens Block	8. Scanner HP Sensor

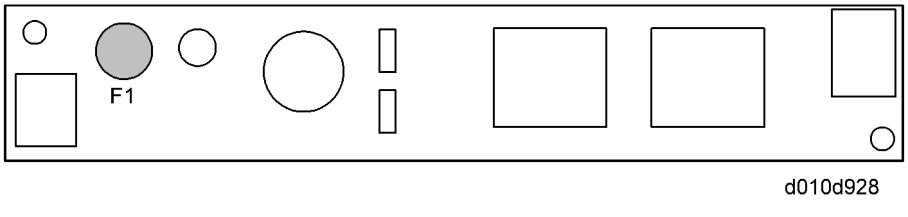
The original is illuminated by the exposure lamp (a xenon lamp). The image is reflected onto a CCD (charge coupled device) on the lens block via the 1st, 2nd, and 3rd mirrors, and through the lens on the lens block.

The 1st scanner consists of the exposure lamp, a reflector, and the 1st mirror.

A lamp stabilizer energizes the exposure lamp. The light reflected by the reflector is of almost equal intensity, to reduce shadows on pasted originals.

An optics anti-condensation heater is available as an option. It can be installed on the left side of the scanner. It turns on whenever the power cord is plugged in.

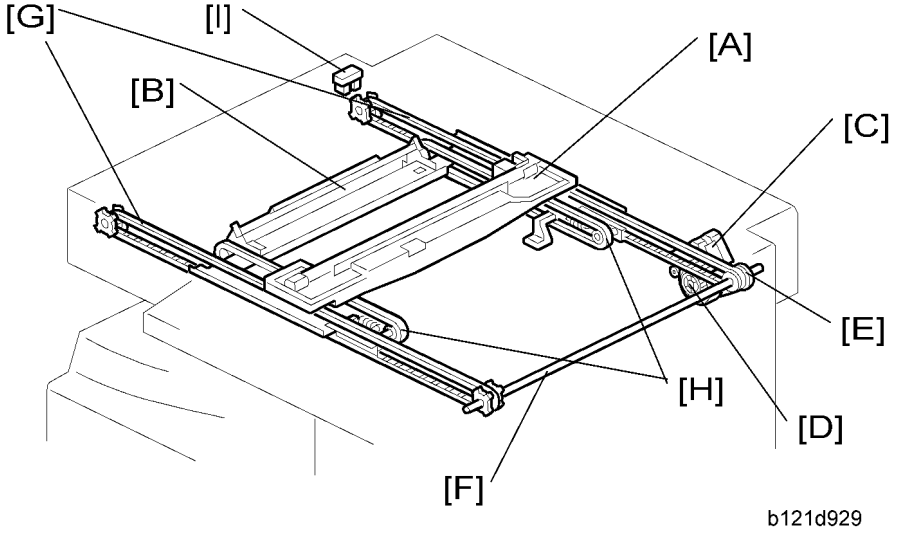
Lamp Stabilizer Fuse



	Rating	Manufacturer	Type
F1	T1.6A/250V	SKY GATE	SRT

	T1.6A/250V	SKY GATE	HTM
	T1.6A/250V	WALTER	2000

Scanner Drive



A stepper motor drives the 1st and 2nd scanners [A, B]. The 1st scanner is driven by the scanner drive motor [C], drive gear [D] through the timing belt, scanner drive pulley [E], scanner drive shaft [F], and two timing belts [G]. The 2nd scanner is driven through the 1st scanner and two timing belts [H].

- Book mode -

The BICU controls and operates the scanner drive motor. In full size mode, the 1st scanner speed is 122 mm/s during scanning. The 2nd scanner speed is half that of the 1st scanner.

In reduction or enlargement mode, the scanning speed depends on the magnification ratio. The returning speed is always the same, whether in full size or magnification mode. The image length change in the sub scan direction is done by changing the scanner drive motor speed, and in the main scan direction it is done by image processing on the BICU board.

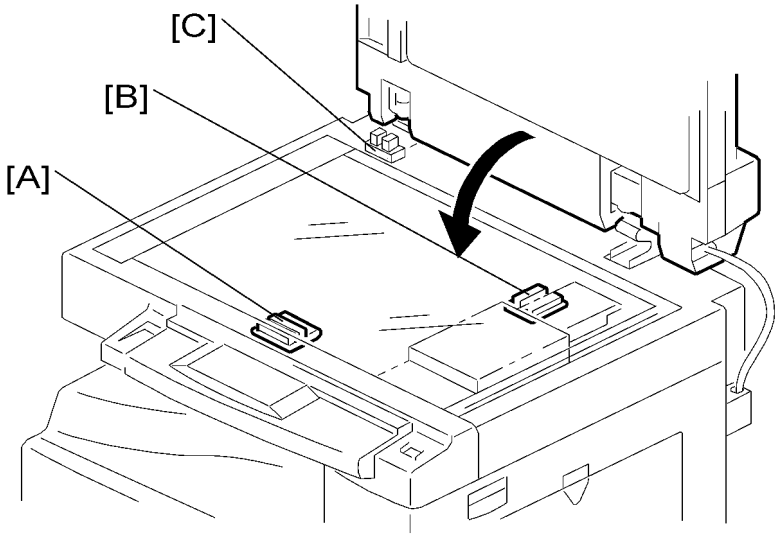
Magnification in the sub-scan direction can be adjusted by changing the scanner drive motor speed using SP 4008. Magnification in the main scan direction can be adjusted using SP 4009.

- ADF mode -

The scanners are always kept at their home position (the scanner HP. sensor [I] detects the 1st scanner) to scan the original. The ADF motor feeds the original through the ADF. In reduction/enlargement mode, the image length change in the sub-scan direction is done by changing the ADF motor speed. Magnification in the main scan direction is done in the BICU board, like for book mode.

Magnification in the sub-scan direction can be adjusted by changing the ADF motor speed using SP 6006-5. In the main scan direction, it can be adjusted with SP 4009, like for book mode.

Original Size Detection in Platen Mode

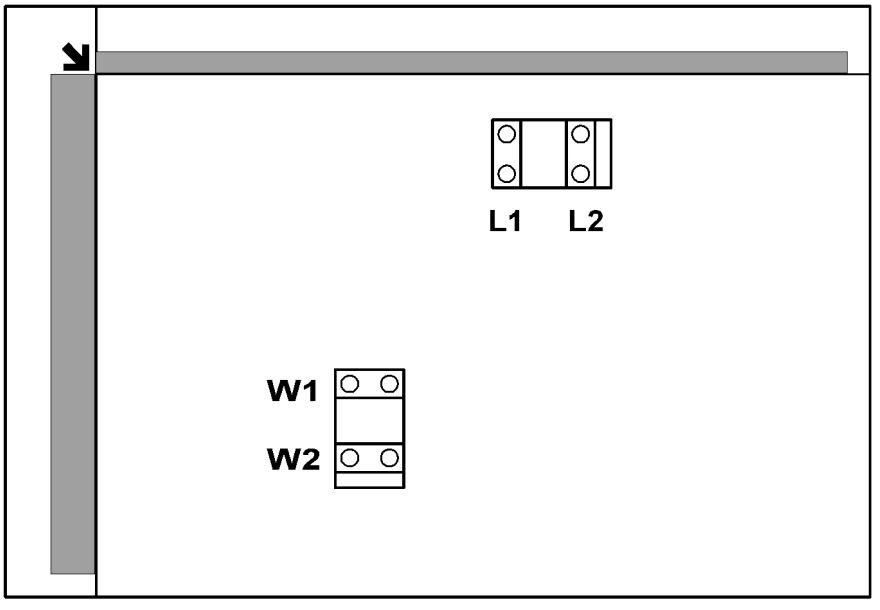


b121d930

In the optics cavity for original size detection, there are four reflective sensors. The original width sensors [A] detect the original width, and the original length sensors [B] detect the original length. These are the APS (Auto Paper Select) sensors. Each APS sensor is a reflective photosensor.

While the main switch is on, these sensors are active and the original size data is always sent to the CPU. However, the CPU checks the data only when the platen cover sensor [C] is activated. This is when the platen is positioned about 15 cm above the exposure glass, for example while it is being closed. The CPU can recognize the original size from the combination of on/off signals from the APS sensors.

If the copy is made with the platen fully open, the CPU decides the original size from the sensor outputs when the Start key is pressed.



b121d931

Original Size		Length Sensors		Width Sensors		SP 4301 display
A4/A3 version	LT/DLT version	L2	L1	W2	W1	
A3	11" x 17"	1	1	1	1	11110000
B4	8.5" x 14"	1	1	0	1	11010000
8.5" x 13"	—	1	1	0	0	11000000
A4-SEF	8.5" x 13"	0	1	0	0	01000000
A4-LEF	11" x 8.5"	0	0	1	1	00110000
B5-LEF	8.5" x 11"	0	0	0	1	00010000
A5-LEF	8.5" x 5.5"	0	0	0	0	00000000
—	8.5" x 13"	0	1	0	1	01010000

Note

- 0: High (no paper), 1: Low (paper present)

The above table shows the outputs of the sensors for each original size. This original size detection method eliminates the necessity for a pre-scan and increases the machine's productivity.

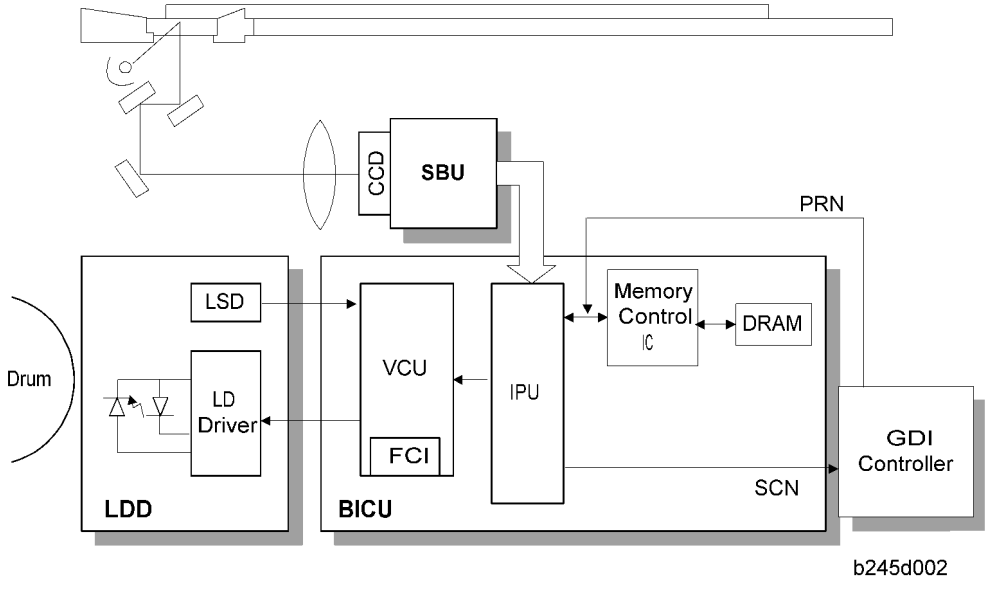
For other combinations, “Cannot Detect Original Size” will be indicated on the operation panel display (if SP 4303 is kept at the default setting).

However, if the by-pass feeder is used, note that the machine assumes that the copy paper is short-edge first. For example, if A4 paper is placed long-edge first on the by-pass tray, the machine assumes it is A3 paper and scans the full A3 area for the first copy of each page of the original, disregarding the original size sensors. However, for each page, the data signal to the laser diode is stopped to match the copy paper length detected by the registration sensor. This means that copy time for the first page may be slower (because of the longer time required for scanning), but it will be normal for the rest of the job.

Original size detection using the ADF is described in the manual for the ADF.

Image Processing

Overview



The CCD generates an analog video signal. The SBU (Sensor Board Unit) converts the analog signal to an 8-bit digital signal, then it sends the digital signal to the BICU board.

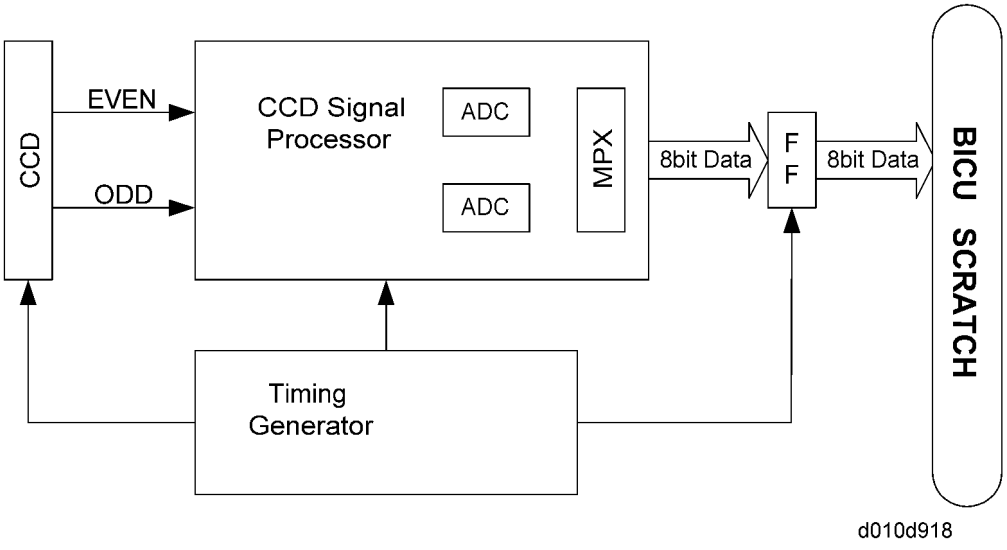
The BICU board can be divided into three image-processing blocks: the IPU (Image Processing Unit), FCI (Fine Character Image), and VCU (Video Control Unit).

- IPU: Auto shading, filtering, magnification, scanner gamma correction, ID gamma correction
- VCU: Printer gamma correction, LD print timing control and laser power PWM control
- FCI (inside the VCU): Smoothing

Note

- The IPU and VCU are contained in the same IC called SCRATCH on the BICU.

SBU (Sensor Board Unit)



The CCD converts the light reflected from the original into an analog signal. The CCD line has 7,400 pixels and the resolution is 600 dpi (23.6 lines/mm).

The CCD has two output lines, for odd and even pixels, to the CCD signal processor.

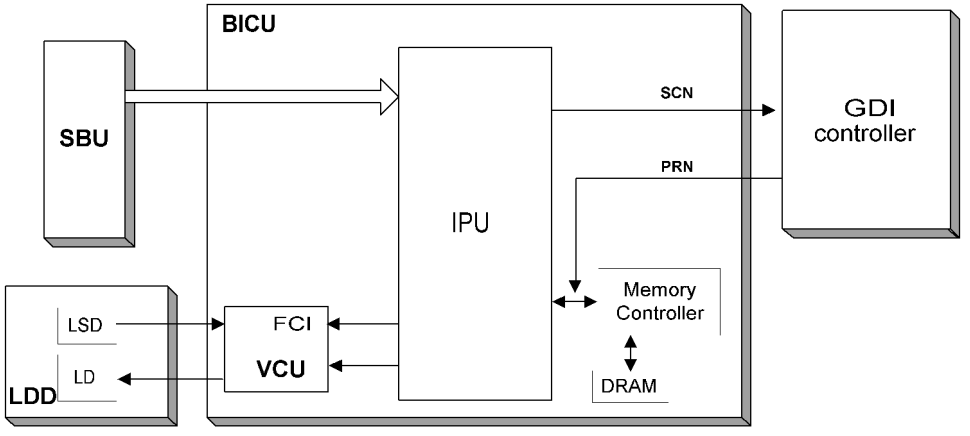
The CCD signal processor performs the following operations on the signal form the CCD.

- Sample and Hold
- Programmable Gain Amplifier
- Black Level Correction
- Black Level Clamp
- Analog to Digital Conversion

The CCD signal processor outputs 10bit data. However, only 8bit data is transmitted to the BICU.

IPU (Image Processing Unit)

Overview



The image data from the SBU goes to the IPU (Image Processing Unit) on the BICU board, which carries out the following processes on the image data:

Auto shading

White/black line correction

ADS

Scanner gamma correction

Magnification (main scan)

Filtering (MTF and smoothing)

ID gamma correction

Binary picture processing

Error diffusion

Dithering

Video path control

Test pattern generation

The image data then goes to the VCU (basic machine) or to the GDI controller (GDI machine).

Note

- The IPU and VCU are contained in the same IC (called SCRATCH) on the BICU.

Image Processing Modes

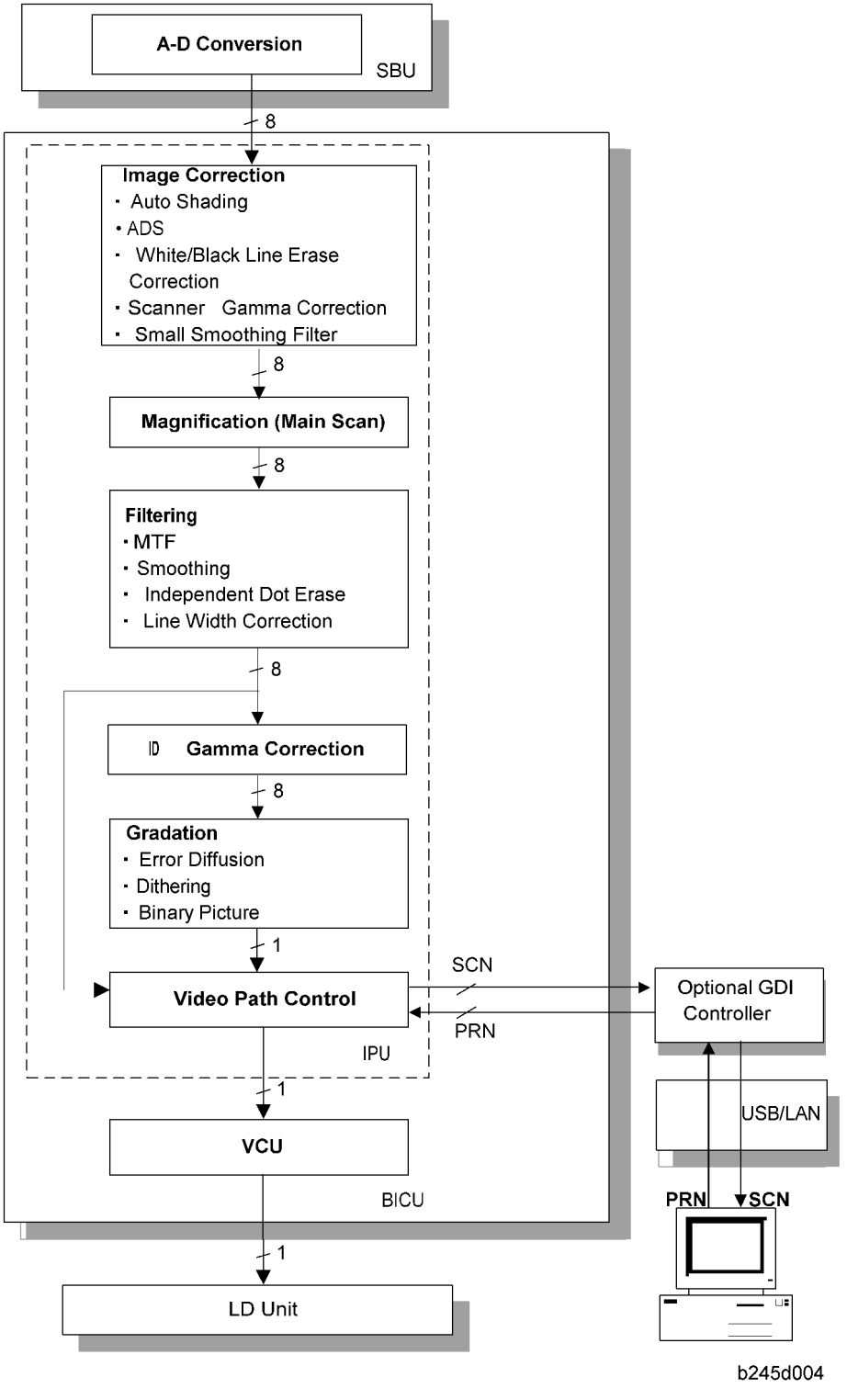
The user can select Text, Photo and Special original types. However, each of these original types has a range of different choices (such as "sharp", "photographs", etc), which are listed in the table below.

- All modes can be customized with a range of SP modes that can be adjusted to meet user requirements.
- The user can select the mode that best suits their original with the following user tool: Original Type: User Tools – Copier Features – Image Adjustment

Original Type	Mode	Targeted Original Type
Text	Normal	Normal text originals
	Sharp	Newspapers, originals through which the rear side is moderately visible as faint text.
Photo	Photo priority	Text/photo images which contain mainly photo areas
	Text priority	Text/photo images which contain mainly text areas
	Photographs	Actual photographs
Special	Unneeded background	Originals through which the rear side is extremely visible (or have a colored background) with faint text. Also for originals with very grainy backgrounds (some newspapers) and faint text.
	Colored text	Originals with colored text and lines.
	Normal Pixel Photo	Photo images created by dither patterns (dots visible), such as newspaper photos – normal resolution.
	Coarse Pixel Photo	Photo images created by dither patterns (dots visible), such as newspaper photos – coarse resolution.
	Preserved Background (Normal Text)	Use instead of Normal Text if, e.g. an embedded white area causes Auto Image Density to initially remove the surrounding (darker) background but leave the rest. Use if the customer wishes to keep this background.

Image Processing Path

The following diagram shows the various stages of image processing and where they are performed.


A-D Conversion
SBU
8
Image Correction
• Auto Shading
• ADS
• White/Black Line Erase Correction
• Scanner Gamma Correction
• Small Smoothing Filter
8
Magnification (Main Scan)
8
Filtering
• MTF
• Smoothing
• Independent Dot Erase
• Line Width Correction
8
ID Gamma Correction
8
Gradation
• Error Diffusion
• Dithering
• Binary Picture
1
Video Path Control
IPU
SCN
PRN
Optional GDI Controller
USB/LAN
PRN
SCN
1
VCU
BICU
1
LD Unit
b245d004

Original Modes

The machine has 10 original modes. There are two text modes, three photo modes, and five "special" modes.

The original mode key on the operation panel has two settings, text and photo. With the default settings, the machine uses "Normal Text (Text 1)" when the Text indicator is lit, and uses "Photo Priority (Photo 1)" when the Photo indicator is lit.

The customer can allocate different modes to the Text and Photo indicators with User Tools – Copier Features – Image Adjustment. Note that the Text indicator does not have to be allocated to a Text mode and the Photo key does not have to be allocated to a Photo mode. For example, the Text indicator can be allocated to Photo 3, and the Photo indicator can be allocated to Special 4.

If the user wishes to customize one of the original modes, the technician can change the settings using SP 4922 to SP 4942. Refer to "SP Modes for Each Image Processing Step". However, only one of the original modes can be customized at any one time.

SP Modes for Each Image Processing Step

The table on the next page shows which SP modes are used for each step of image processing.

- 4921: Selects **which original mode** the settings from SP 4922 to SP 4932 will be applied to.
- 4922: Selects the scanner γ curve. You can select either a curve for text-based originals (brings out text) or a curve for photo originals (better distinctions between shades of dark colors).
- 4923: Selects the central notch position for the ID adjustment LEDs.
- 4926: Adjusts the texture removal level (used with error diffusion).
- 4927: Adjusts the line width.
- 4928: Selects the dot erase level.
- 4929: Converts white to black, and black to white
- 4930: Adjusts the clarity of line images and the edges of solid images.
- 4931: Adjusts the clarity of solid image areas.
- 4932: Adjusts the clarity of low ID lines.
- 4941: Selects the white line erase level.
- 4942: Selects the black line erase level.

If a fax and/or scanner/printer option is installed, you can make separate settings for copier, fax, and scanner/printer mode with these SPs.

NOTE: The gray area means the setting cannot be changed using SP mode.

		Text		Photo			Special					Note
		Normal	Sharp	Photo Priority	Text Priority	Photographs	Unneeded Background	Colored Text	Normal Pixel Photo	Coarse Pixel Photo	Preserved Background	
SBU	ADS	ADS			ADS		ADS					
–												
Shading Correction	Shading Line Correction	Enabled		Enabled			Enabled					
	White Line Correction	Enabled		Enabled			Enabled					SP4-941
	Black Line Correction	Enabled (DF only)		Enabled (DF only)			Enabled (DF only)					SP4-942
	Scannerg Correction	Text (Reflection Ratio ID Linear)		Photo (Density Linear)	Text (Refrelcion Ratio ID Linear	Photo (Density Linear)	Text (Reflection Ratio ID Linear)		Text (Reflection Ratio ID Lineare	Photo (Density Linear)	Text (Reflection Ratio ID Linear)	SP4-922
	Small Smoothing Filter	Weak			Normal			Normal	Strong	Strong	Weak	Connected with MTF filter (Edge)
–												
Magnification	Main Scan Magnification	Enabled		Enabled			Enabled					
	Mirroring	Enabled (DF only)		Enabled (DF only)			Enabled (DF only)					
	Side-to-side Registration (Left Side)	Enabled		Enabled			Enabled					
–												
Filtering	MTF Filter (Edge)	Normal	Strong	Weak (All Area)	Normal	Weak (All Area)	Strong	Normal			Normal	SP4-930
	MTF Filter (Solid)		Normal				Normal					SP4-931
	MTF Filter (Low ID)	Normal	Normal		Normal		Normal				Normal	SP4-932
	Smoothing Filter								Normal			
	Independent Dot Erase	Weak			Weak		Strong	Weak			Weak	SP4-928
	Line Width Correction	Disabled			Disabled		Disabled	Thick			Disabled	SP4-927
–												
Graduation	IDg Correction	Normal	Sharp	Photo Priority	Text Priority	Photographs	Sharp	Normal	Normal Pixel Photo	Coarse Pixel Photo	Preserved Background	SP4-923
–												
Image Correction	Graduation	Error Diffusion	Binary	Error Difusion			Binary	Error Diffusion	Dithering (105 Lines)	Dithering (53 Lines)	Error Diffusion	SP4-926 (Error diffusion only)
–												
Path Control	Video Path Control	Enabled		Enabled			Enabled					
–												
VCU	FCI		Enabled				Enabled					
	Edge Correction	Enabled		Enabled				Enabled				
	Printerg Correction	Enabled		Enabled			Enabled					

Auto Shading

Overview

There are two auto shading methods: black level correction and white level correction. Auto shading corrects errors in the signal level for each pixel.

Black and white level correction is always done.

Black Level Correction

The IPU detects the black dummy data from one end of the CCD signal (32 pixels at the end are blacked off) and takes the average of the black dummy data. Then, the black level value from each image pixel is detected.

White Level Correction

Previous machines used 8-bit data (256 gradations), but this machine uses 6-bit data (64 gradations). When white level correction is applied to 8-bit data, white lines are more easily generated. This is because the normal variations in CCD pixel response (which are very slight), when rounded off by white level correction, will show up much easier on the copy when the data is divided into 256 gradations.

Before scanning the original, the machine reads a reference waveform from the white plate. The average of the white video level for each pixel is stored as the white shading data in the FIFO memory in the IPU (SCRATCH) chip.

The video signal information for each pixel obtained during image scanning is corrected by the IPU (SCRATCH) chip. If the maximum value of the video level is 64 or less, SC101 (exposure lamp error) is generated.

Auto shading is done before scanning for the first original as well as after scanning each page to prepare for the next page.

If the image density or the original mode is changed during a copy run, auto shading is done before scanning the next original.

White Line Erase

The white line erase feature is validated (default) when you specify a value other than "0" in SP 4941-1. This feature works as follows:

1. The copier scans the original.
2. The density level of each pixel is compared with its adjacent pixels.
3. If the density level of a pixel is extremely lower then adjacent pixels, the level is corrected. The density levels of the adjacent pixels are considered.

When you validate the white line erase feature, the feature works for all originals. This feature erases the white lines of 1- through 6-pixel width (approximately, up to 0.25 mm). The white lines that exceed this width are not erased.

When you specify "2," instead of "1," in SP 4941-1, the feature erases darker white lines (namely, less whiter lines). Note that this SP does not affect the width of white lines to be erased.

Black Line Erase

The black line erase feature is the function that erases black lines made by the dust or dirt on the exposure glass. The feature is validated (default) when you specify a value other than "0" in SP 4942-1.

When you specify a larger value in this SP, the feature erases weaker black lines (namely, less blacker lines). This SP also affects the width of black lines to be erased. If you specify "1" or "2," the feature erases the black lines of 1- through 4-pixel width (approximately, up to 0.17 mm); if you specify "3," the feature erases the black lines of 1- through 6-pixel width (approximately, up to 0.25 mm). Note that some black lines on the original may be erased when you specify a larger value in the SP.

Auto Image Density (ADS)

In the SBU

ADS prevents the background of an original from appearing on copies. As the scanner scans down the page, the IPU on the BICU detects the peak white level for each scan line. The IPU performs the ADS function in accordance with the peak white level.

When an original with a gray background is scanned, the density of the gray area is the peak white level density. Therefore, the original background will not appear on copies. Because peak level data is taken for each scan line, ADS corrects for any changes in background density down the page.

As with previous digital copiers, the user can select manual image density when selecting ADS, and the machine will use both settings when processing the original.

By Original Type

ADS mode is only enabled when the user has selected:

- Text mode 1 or 2 (Normal or Sharp), Photo mode 2 (Text/Priority), or Special mode 1 or 2 (Unneeded background or Colored Text).

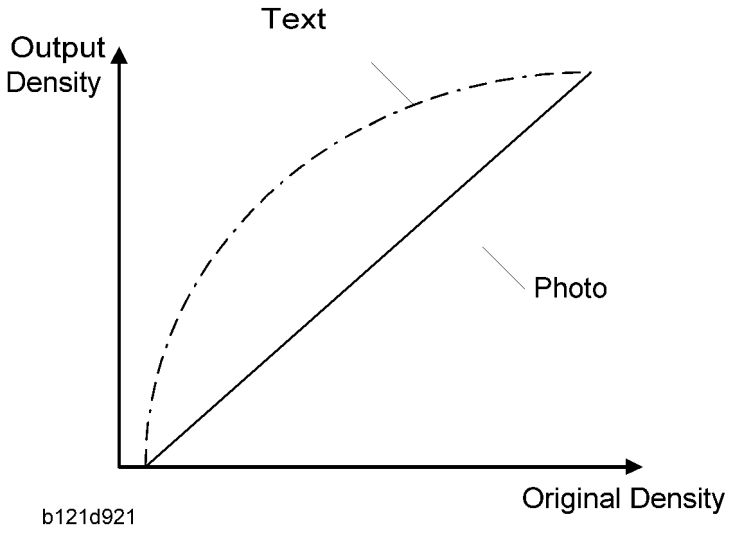
This can be done using Adjust Original Mode (3) in User Tools (Copier Features).

Scanner Gamma Correction

The CCD output is not proportional to the quantity of light received. Scanner γ correction corrects the CCD output so that grayscale data is proportional to the quantity of light received.

The machine has two possible scanner gamma curves: Text and Photo. When selecting Text, the machine does not use scanner gamma correction. As a result, the output is darker than the image density on the original. The advantage of this is that the machine can bring out gradations in paler areas. The disadvantage is that the machine cannot bring out gradations in darker areas, i.e. differences in shades of dark colors are hard to distinguish.

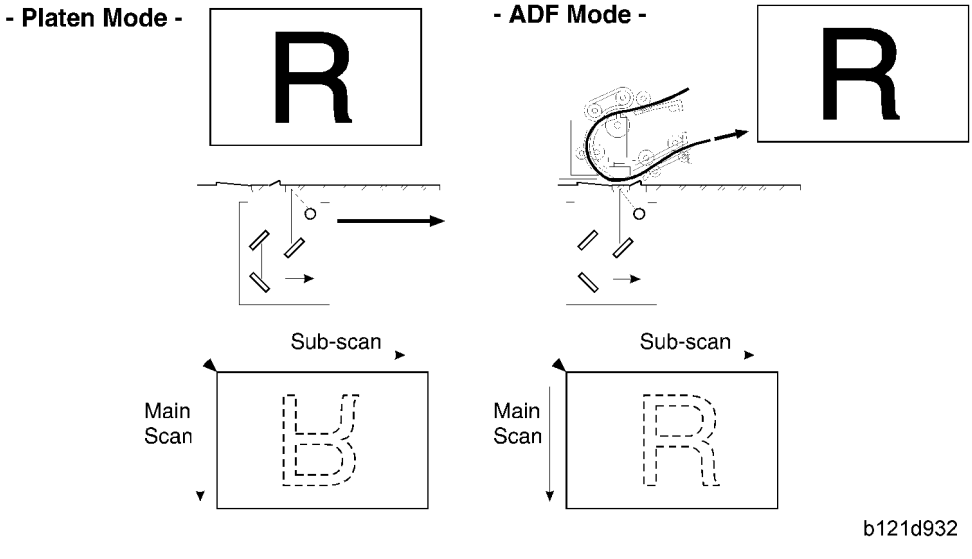
When selecting Photo, the machine uses scanner gamma correction. One advantage of this is that the machine can bring out gradations in dark areas of photo image originals. The disadvantage is that it in some cases images come out lighter than the customer desires.



Main Scan Magnification

Changing the scanner speed enables enlargement and reduction along the sub scan direction. However, enlargement and reduction along the main scan direction is handled by the IPU (SCRATCH) chip. The processing for main scan enlargement/reduction is the same as in previous digital machines.

Mirroring for ADF Mode



When making copies using the ADF, the magnification circuit creates a mirror image. This is because the scanning start position along the main scan direction in ADF mode is at the opposite corner of platen mode.

In platen mode, the original is placed face down on the exposure glass. The main scan start position is at corner [A], and the scanner moves down the page. In ADF mode, the ADF feeds the leading edge of the original to the DF exposure glass. Therefore as mentioned above, the main scan start position will be at the opposite corner.

To create the mirror image, the IPU stores each line in LIFO (Last In First Out) memory.

Filtering

Overview

There are several software filtering processes for enhancing the desired image qualities of the selected original mode. There are three MTF filters, a smoothing filter, independent dot erase, and line width correction. Each can be used only when certain modes are selected (details below) and are automatically applied.

The strength levels for the MTF are controlled by SP 4932. The levels for line width correction and independent dot erase are controlled by SP 4927 and 4928, respectively.

The MTF filters bring out sharpness. The three MTF filters are Edge, Solid Image and Low ID Line. Line width correction adjusts the line width. Independent dot erase removes unwanted dots from the image.

MTF Filter Adjustment - Edge

In order to determine whether a given dot is part of an edge or not, the IPU checks all surrounding dots (vertical, horizontal, and diagonal). If the IPU determines that the dot is part of an edge, the machine applies the MTF filter for edges, using the value set in SP 4930. The higher the setting, the sharper the image. However, this is only used when the customer uses Text 1, Text 2, Photo 1-3, Special 1, Special 2, or Special 5.

The default value is "0" for each mode. However the actual strength of "0" differs from mode to mode.

MTF Filter Adjustment - Solid

If the IPU detects that the dot is not part of an edge, the machine applies the MTF filter for solid areas using the value set in SP 4931. The higher the setting, the sharper the image. However, this is only used when the customer uses Text 2.

The default value is "0" for each mode. However the actual strength of "0" differs from mode to mode.

MTF Filter Adjustment - Low ID Line

The IPU also checks the image density of all dots. If a succession of low-density dots is detected, the machine interprets this as a low ID line and applies the MTF filter for low ID lines, using the value set in SP 4932. The higher the setting, the sharper the image. However, this is only used when the customer uses Text 1, Text 2, Photo 2, Special 1, Special 2, or Special 5.

The default value is "0" for each mode. However, the actual strength of "0" differs from mode to mode.

Independent Dot Erase

When the user selects Text 1 and 2, Photo 2, and Special 1, 2, and 5 modes, independent dots are detected using a matrix and erased from the image. The detection level can be adjusted with SP 4928.

The higher setting, the greater number of dots the machine will erase. The machine erases the dots regardless of their image density. However, note that dots in mesh-like images may be mistakenly detected as independent dots.

Line Width Correction

When the user selects Text 1 and 2, Photo 2, Special 1, 2, and 5, the thickness of lines is adjusted using the setting of SP4-927. Note that the default for all modes except Special 2 is OFF.

Line width correction is done by the IPU (SCRATCH) chip.

ID Gamma Correction

The machine automatically selects the most appropriate ID gamma correction based on the selected original type and the operation panel ID setting.

In all modes, ID gamma correction can be adjusted with SP 4923.

Gradation Processing

Overview

There are three types of gradation processing (listed below). Refer to the "Default Image Processing Mode for Each Original Type" section for more details on which processes are used for each original mode.

- Binary picture processing
- Error diffusion
- Dithering

Binary Picture Processing

The 8-bit image data is converted into 1-bit data (black and white image data). This is done when the user selects Text 2 or Special 1. The threshold for deciding whether a pixel is black or white cannot be adjusted.

Error Diffusion

Error diffusion reduces the difference in contrast between light and dark areas of a halftone image. Each pixel is corrected using the difference between it and the surrounding pixels. The corrected pixels are compared with an error diffusion matrix.

Error diffusion is applied when the user selects Text 1, Photo 1-3 and Special 2 and 5.

As the final step in error diffusion, a process called Texture Removal is applied to Text 1, Photo 2, Special 2, and Special 5 by default, but can also be applied to Photo 1 and 3 by changing the value of SP 4926.

Texture removal uses 256 threshold values in an 8 x 8 matrix. The value of SP 4926 controls the application of Texture Removal for each of the 6 modes listed above. The settings are as follows:

0: The default value for each mode is used. Text 1, Photo 2, Special 2, and Special 5 have a default of 3 (see below) and Photo 1 and 3 have a default of 1.

1: No removal applied.

2 – 6: Removal applied at the level specified here. The higher the setting (level), the less clear the image will become (more texture removal).

Dithering

Each pixel is compared with the threshold in a dither matrix. Several matrices are available to bring out half-tone areas in images such as newspaper-type photographs. Dithering is only used for Special 3 and Special 4.

Video Control Unit (VCU)

Fine Character and Image (FCI)

The FCI performs image smoothing. This functions only affects binary picture processed images for certain original modes.

Fig. A

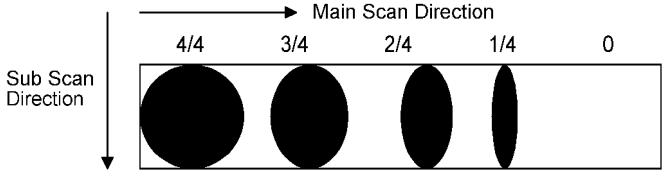


Fig. B

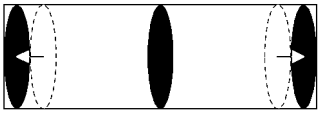
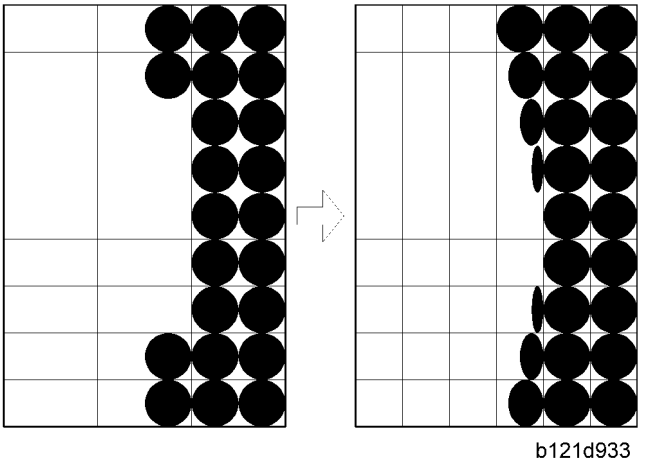


Fig. C



Usually, binary picture processing generates jagged edges on characters, as shown in the above illustration. These are reduced using edge smoothing. The FCI changes the laser pulse duration and position for certain pixels.

Fig. A shows the four possible pulse durations, and Fig. B shows how the laser pulse can be in one of three positions within the pixel. Fig. C shows an example of how edge smoothing is used.

FCI smoothing is only effective when Text 2 or Special 1 is selected. There is no SP adjustment for this.

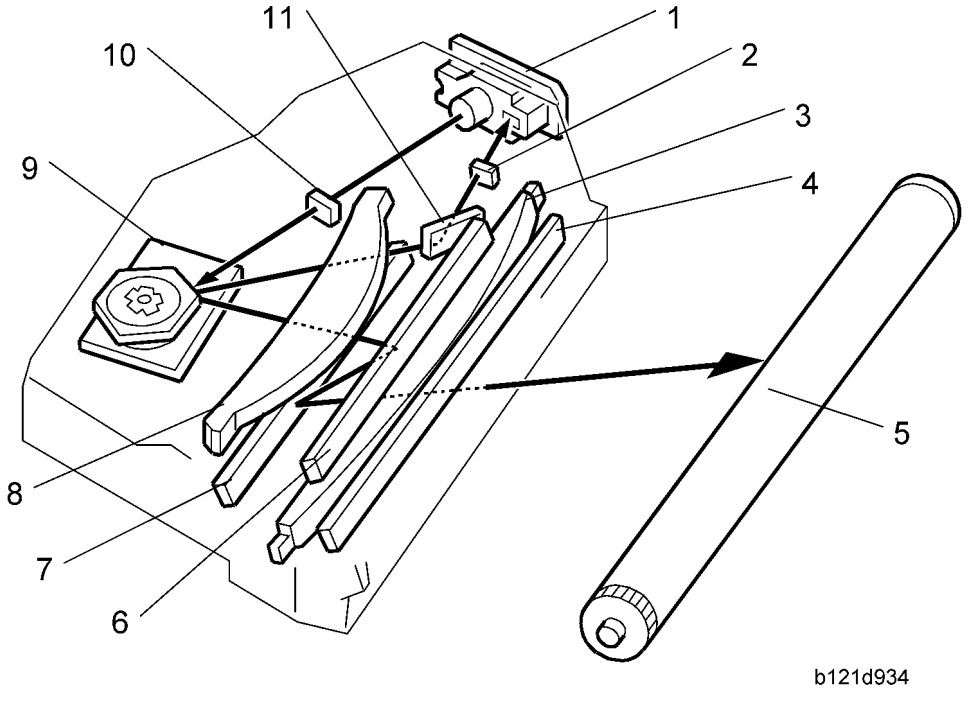
Printer Gamma Correction

Printer correction corrects the data output from the IPU to the laser diode to account for the characteristics of the engine components (e.g. drum, laser diode, lenses).

The machine chooses the most suitable gamma curve for the original type selected by the user. There is no SP adjustment for this.

Laser Exposure

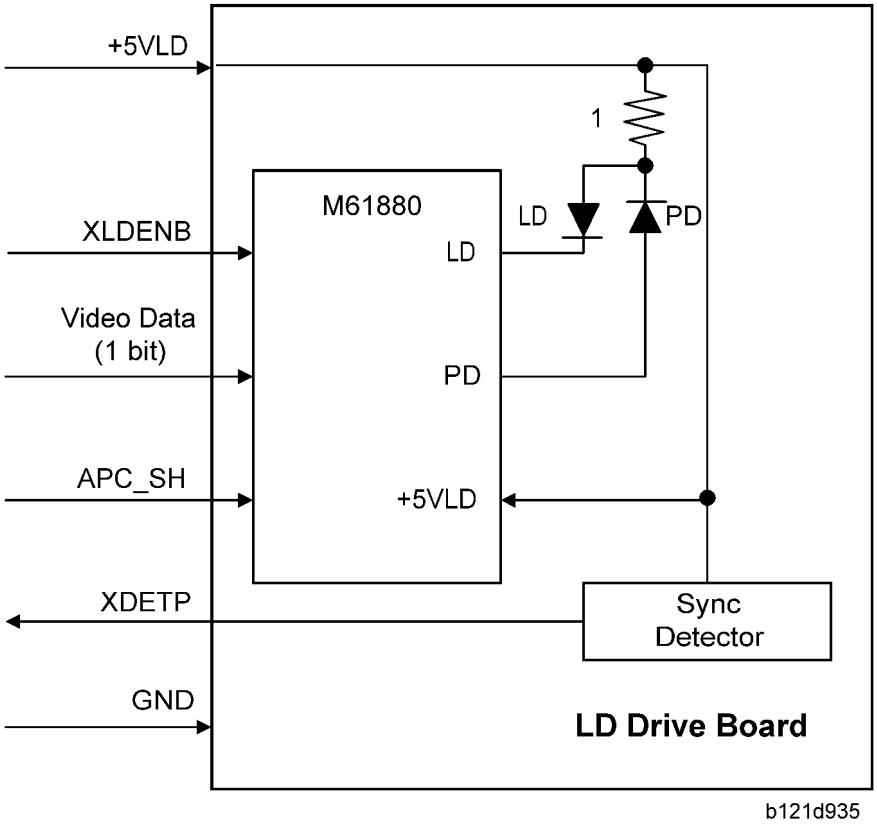
Overview



1. LD unit 2. Synchronization detector lens 3. Double toroidal lens 4. Shield glass 5. OPC drum 6. 1st mirror	7. 2nd mirror 8. F-theta lens 9. Polygon mirror 10. Cylindrical lens 11. Synchronization detector mirror

- The LD drive board controls both the laser output and laser synchronization mechanism.
- The machine cuts off the power supply to the LD drive board if the front or right cover is opened.

Auto Power Control (APC)



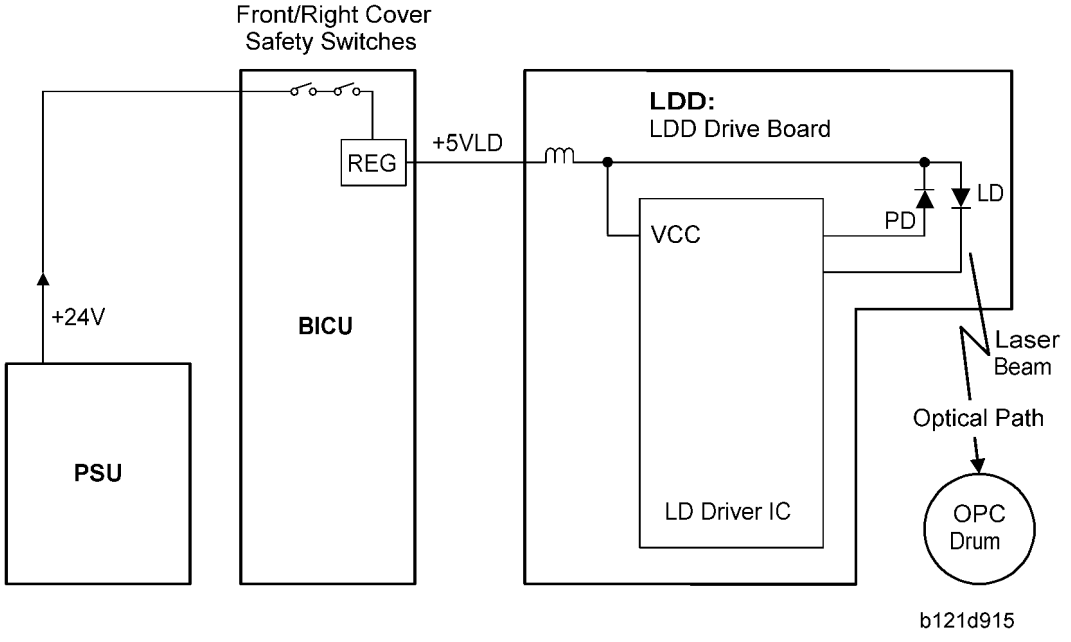
The LD driver IC drives the laser diode. To prevent the intensity of the laser beam from changing because of the temperature, the machine monitors the current passing through the laser diode (LD). The machine adjusts the current to the laser diode by comparing it with the reference level from the reference circuit. This auto power control is done just after the machine is turned on and during printing.

The laser diode power is adjusted on the production line.

Note

- Do not touch the variable resistors on the LD unit in the field.

LD Safety Switch



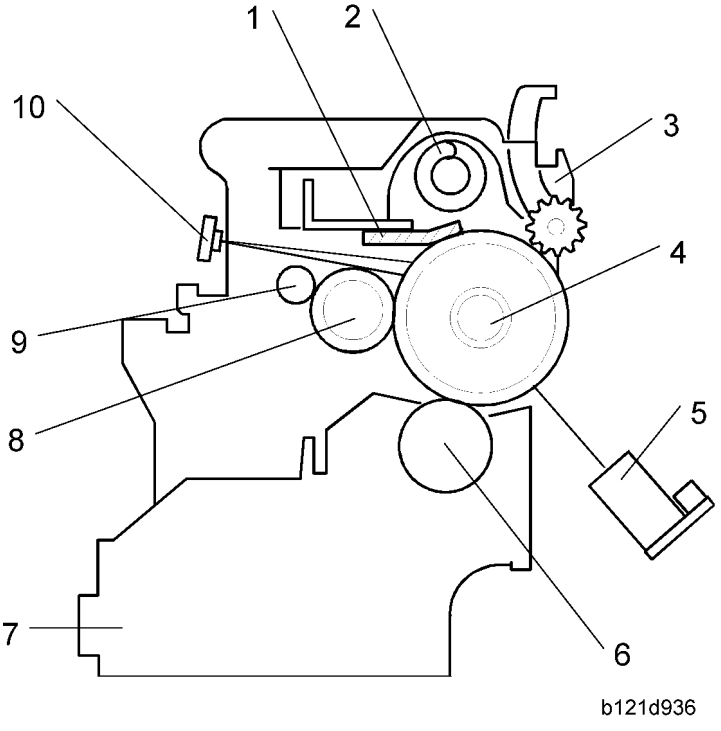
To ensure technician and user safety and to prevent the laser beam from inadvertently switching on during servicing, there are safety switches at the front and right covers.

When the front cover or the right cover is opened, the power supply to the laser diode is interrupted.

The switches are installed on the +24V line coming from the power supply unit, then the +5VLD is generated from the +24V supply after it goes through the interlock switches.

Photoconductor Unit (PCU)

Overview



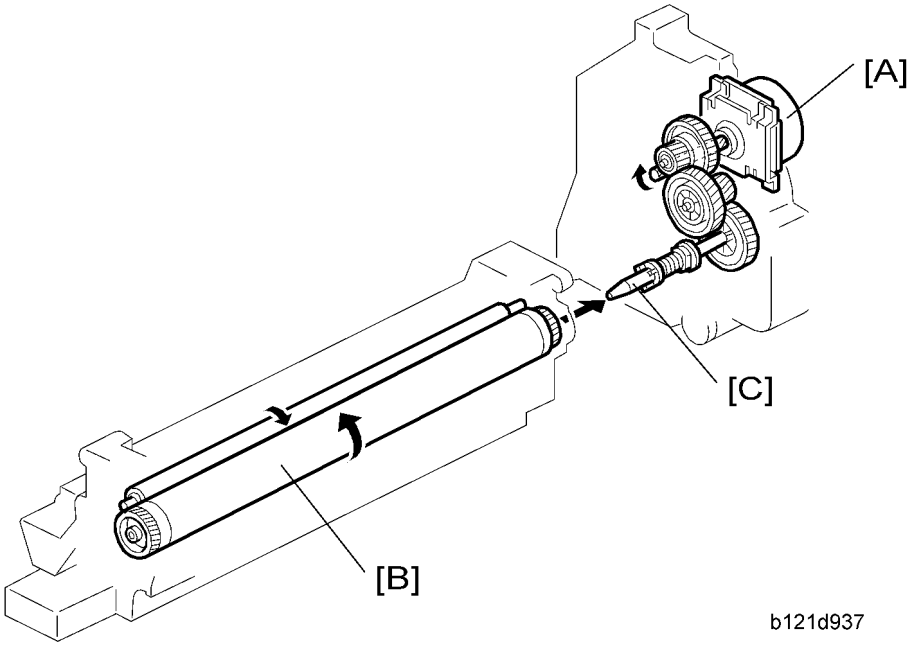
The PCU consists of the components shown in the above illustration. An organic photoconductor (OPC) drum (diameter: 30 mm) is used in this machine.

1. Cleaning Blade	6. Development Roller
2. Toner Collection Coil	7. Development Unit
3. Pick-off Pawl	8. Charge Roller
4. OPC Drum	9. Charge Roller Cleaning Brush
5. ID Sensor (see note)	10. Quenching Lamp (see note)

Note

- The ID sensor and quenching lamp are not included in the PCU.

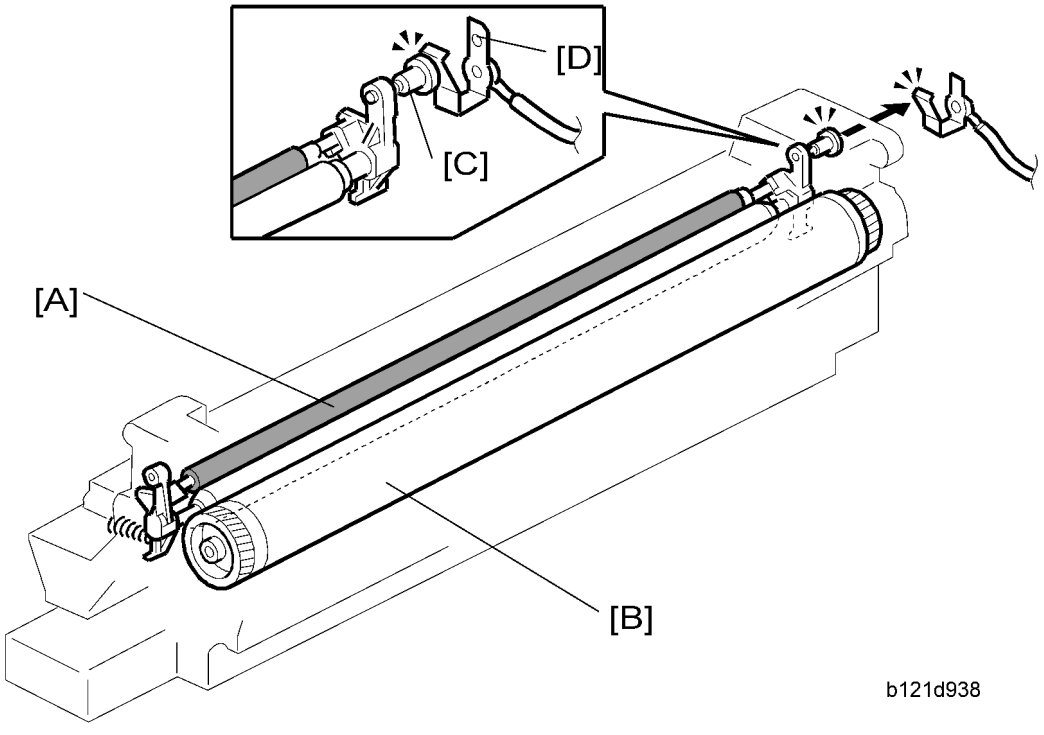
Drive



The main motor [A] drives the drum [B] through a series of gears and the drum drive shaft [C]. The main motor assembly includes a drive controller, which outputs a motor lock signal when the rotation speed is out of the specified range.

Drum Charge

Overview

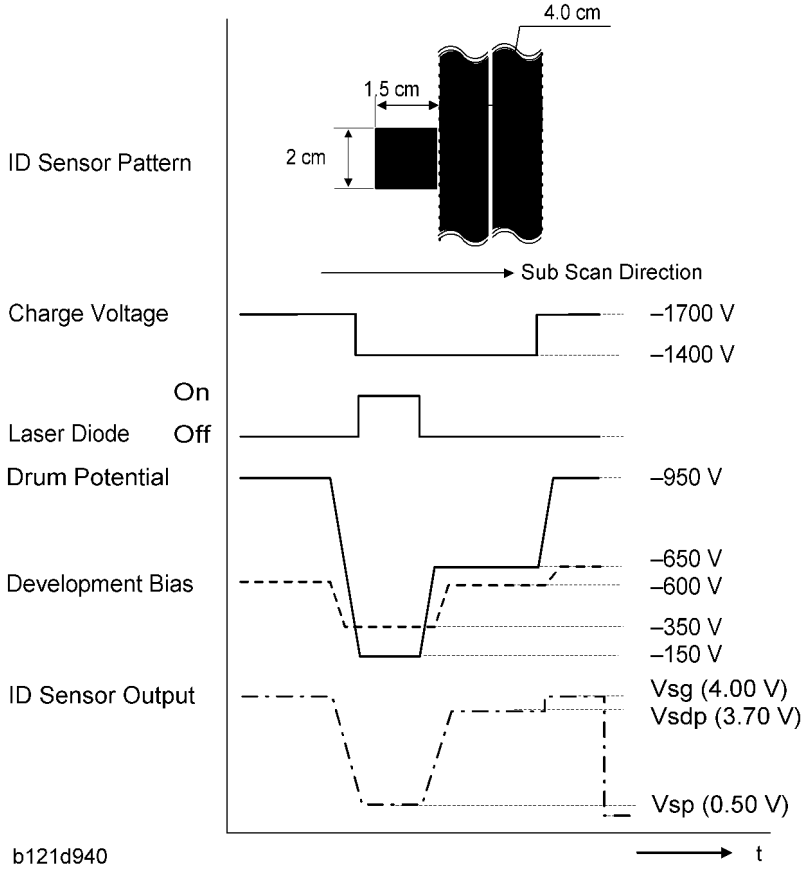


This copier uses a drum charge roller to charge the drum. The drum charge roller [A] always contacts the surface of the drum [B] to give it a negative charge of –950 V.

The high voltage supply board gives a negative charge of –1700 V to the drum charge roller through the screw [C] and terminal plate [D]. This voltage can be changed using SP 2001-1.

Charge Roller Voltage Correction

Correction for Environmental Conditions



With a drum charge roller system, the voltage transferred from roller to drum varies with the temperature and humidity around the drum charge roller. The higher the temperature or humidity is the higher the applied voltage required.

To compensate, the machine uses the ID sensor to measure the effects of current environmental conditions. For this measurement, the process control parameters are balanced so that any small change in drum potential caused by environmental effects is reflected in a change in the amount of toner transferred to the drum.

This measurement is made immediately after the ID sensor pattern for toner density control. Immediately after making ID sensor pattern [A], the charge roller voltage stays the same, but the development bias goes up to –600 V; as a result the drum potential is reduced to –650 V. The laser diode is not switched on, and the drum potential is now slightly higher than the development bias, so a very small amount of toner transfers

to the drum. The ID sensor measures the density of this pattern [B], and the output voltage is known as Vsdp. This voltage is compared with Vsg (read from the bare drum at the same time).

If the humidity drops, the drum potential goes up (to a higher negative voltage) even if the charge roller voltage supply stays the same (efficiency of voltage transfer is higher with lower humidity). As a result, less toner is transferred to ID sensor pattern [B]. If the sensor output reaches a certain point, the drum charge voltage will be reduced.

To determine whether to change the drum charge roller voltage, the machine compares Vsdp with Vsg.

- Vsdp/Vsg > 0.95 = Make the drum charge voltage less negative (smaller) by 50 V
- Vsdp/Vsg < 0.90 = Make the drum charge voltage more negative (larger) by 50 V

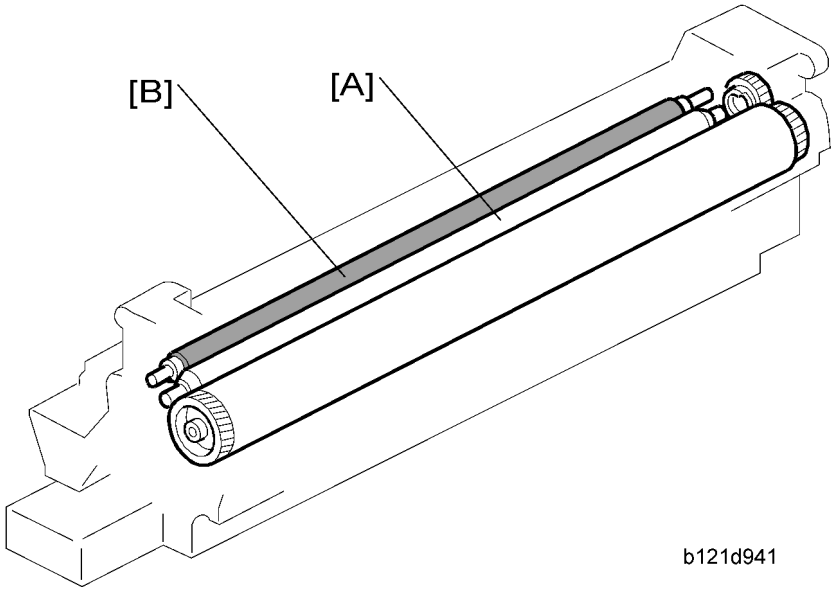
ID Sensor Pattern Production Timing

The ID sensor pattern is not made every page or every job.

It is only made in the following conditions:

- During warm-up at power on
- When the machine starts warming up from energy saver mode and the temperature is less than the target temperature as set with SP Mode.
- When the machine starts warming up from energy saver mode and the machine prints more than 100 prints after generating the p-pattern.

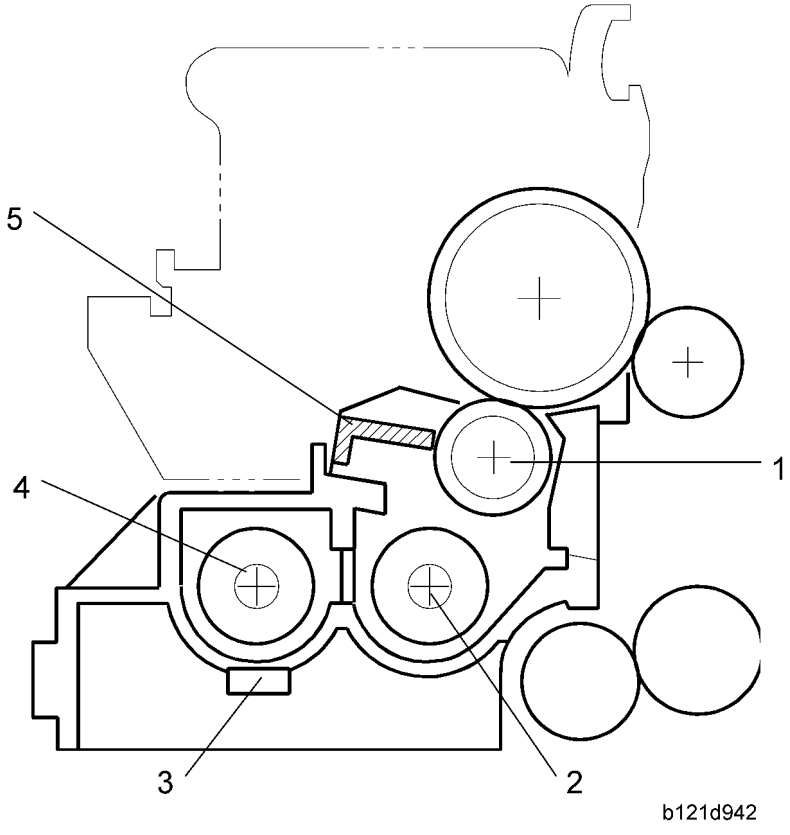
Drum Charge Roller Cleaning



Because the drum charge roller [A] always contacts the drum, it gets dirty easily. So, the cleaning brush [B] also contacts the drum charge roller all the time to clean the surface of the drum charge roller.

Development

Overview

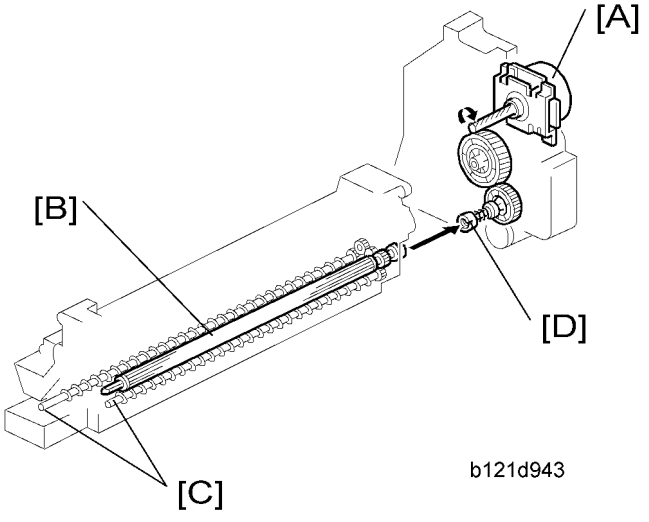


The development unit consists of the following parts.

1. Development roller
2. Mixing auger 2
3. TD sensor
4. Mixing auger 1
5. Doctor blade

This machine uses a single-roller development system. Two mixing augers mix the developer. The toner density (TD) sensor and image density (ID) sensor (see the illustration in the PCU section) are used to control the image density on the copy.

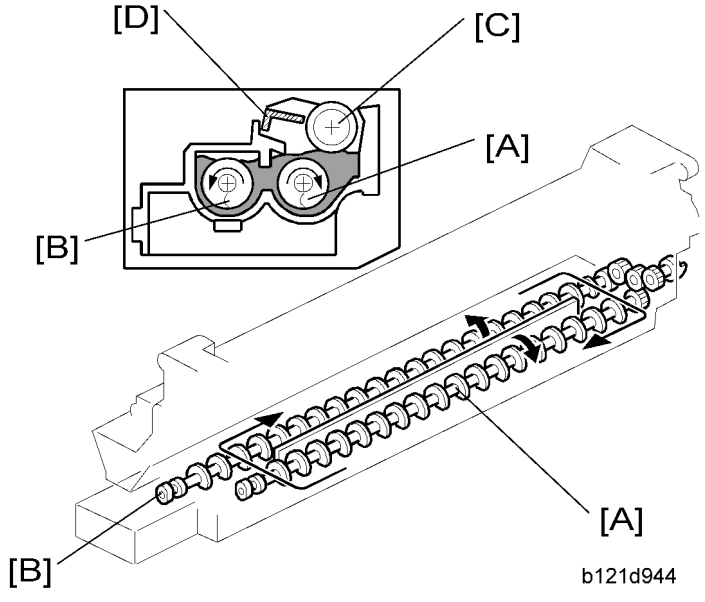
Drive



The main motor [A] drives the development roller [B] and mixing augers [C] through a train of gears and the development drive shaft [D]. When the PCU is pushed in, the development drive shaft engages the development roller gear.

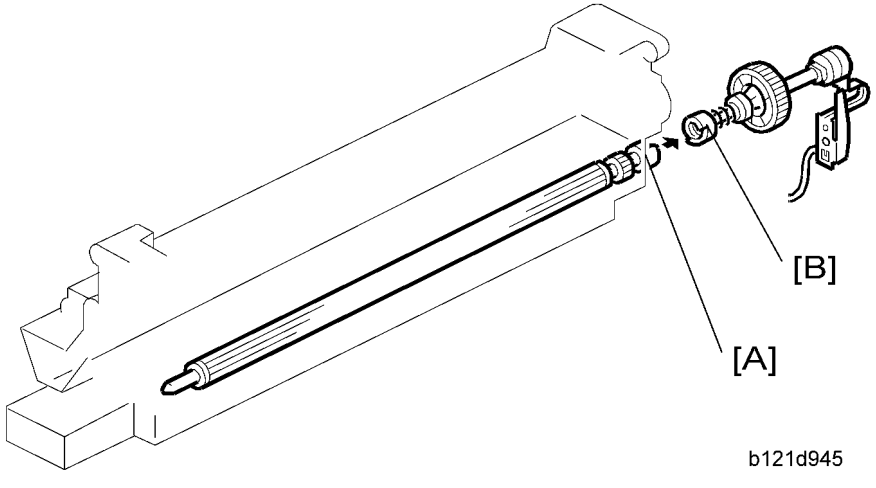
The development drive gears (except for the gears in the development unit) are helical gears. These gears are quieter than normal gears.

Developer Mixing



The two mixing augers, [A, B] keep the developer evenly mixed. Mixing auger 2 [A] transports excess developer, scraped off the development roller [C] by the doctor blade [D], towards the front of the machine. Mixing auger 1 [B] returns the excess developer, along with new toner, to the rear of the mixing assembly. Here the developer is reapplied to the development roller.

Development Bias



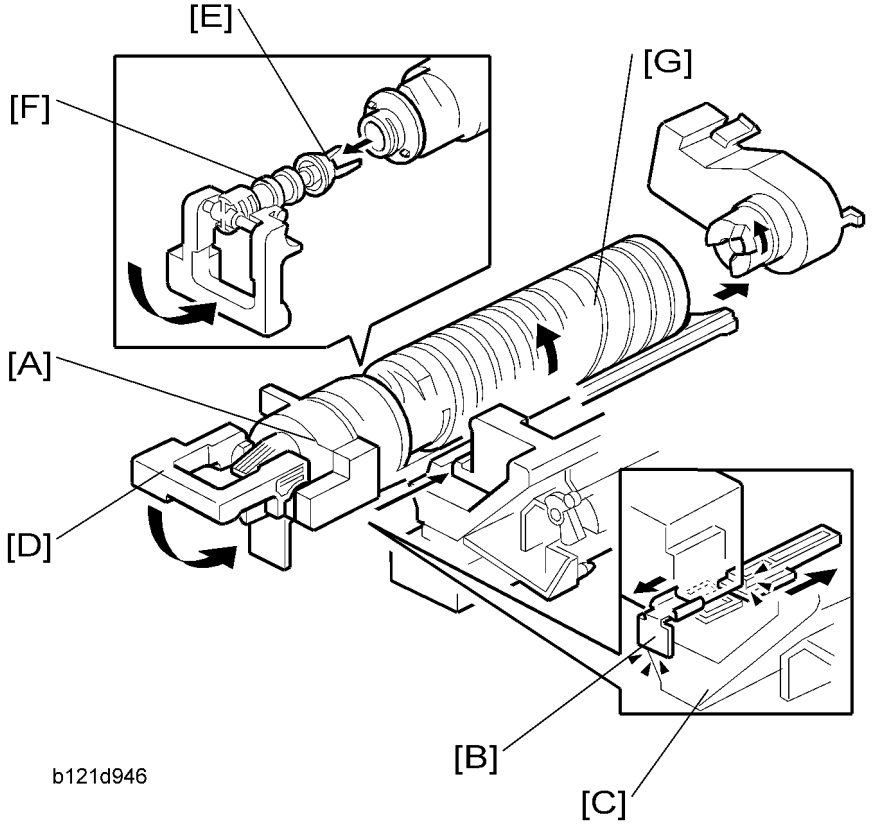
This machine uses a negative-positive development system, in which black areas of the latent image are at a low negative charge (about –154 ± 50 V) and white areas are at a high negative charge (about –950 V).

To attract negatively charged toner to the black areas of the latent image on the drum, the high voltage supply board applies a bias of –650 volts to the development rollers throughout the image development process. The bias is applied to the development roller shaft [A] through the drive shaft [B].

The development bias voltage (–650 V) can be adjusted with SP 2201-1.

Toner Supply

Toner Bottle Replenishment Mechanism



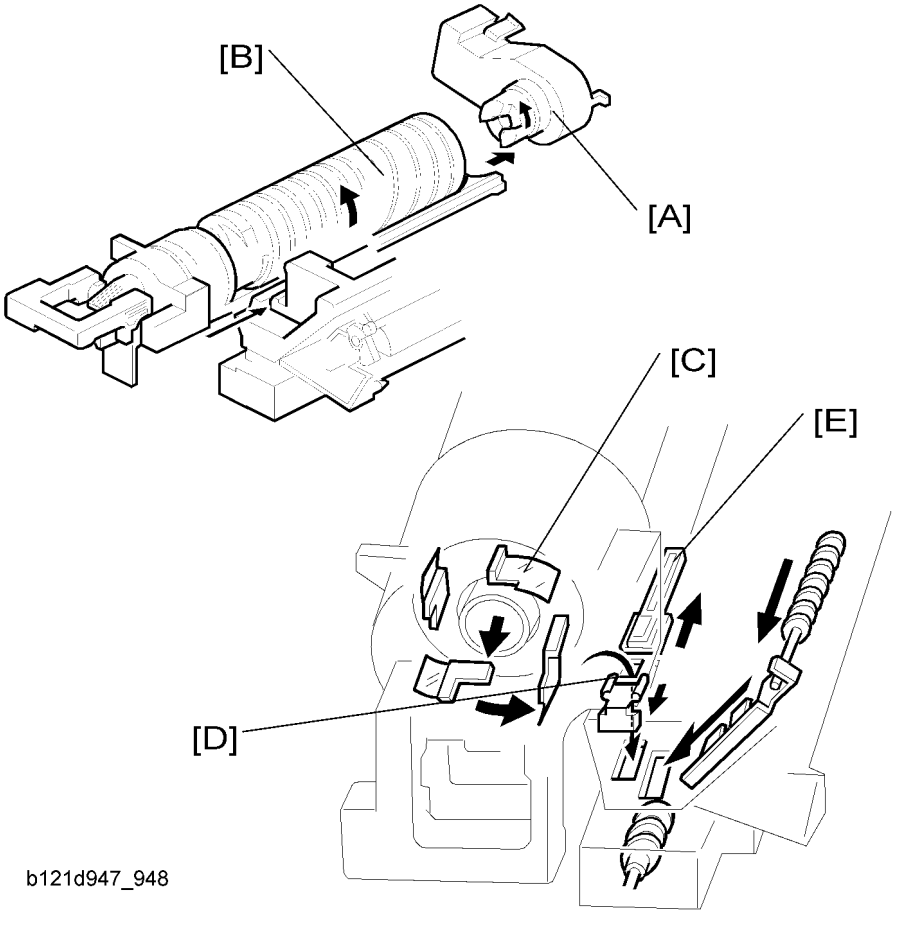
When a toner bottle is placed in the bottle holder unit [A] and the unit is pushed in completely, toner shutter [B] moves against the side [C] of the PCU. When the toner bottle holder lever [D] is put back in the original position, the cap [E] on the toner bottle is pulled away and kept in place by the chuck [F].

The toner supply mechanism transports toner from the bottle to the development unit. The toner bottle has a spiral groove [G] that helps move toner to the development unit.

To add a new toner bottle, first lift the toner bottle holder. When this is done, the chuck releases the toner bottle cap into its proper position to prevent toner from scattering.

Then, when the bottle holder unit is pulled out to add a new toner bottle, the toner shutter shuts to block the opening as a result of pressure from a spring.

Toner Supply Mechanism



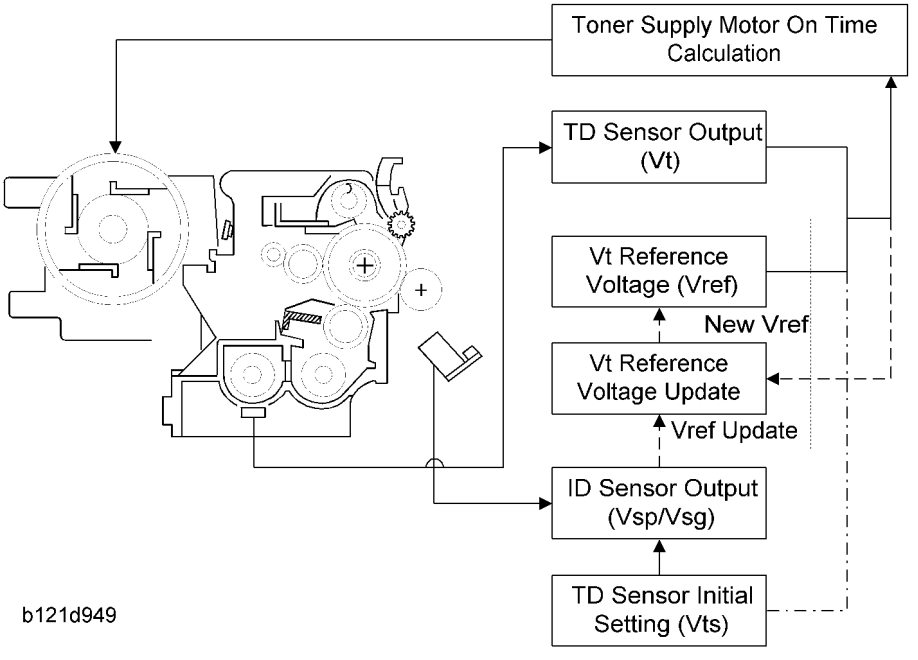
The toner supply motor [A] drives the toner bottle [B] and the mylar blades [C]. First, the toner falls down into the toner bottle holder. The toner supply mylar blades transfer the toner to the slit [D]. When the PCU is installed in the machine, the shutter [E] above the PCU is opened by the toner bottle holder. Then the toner falls down into the development unit through the slit and the shutter.

Toner Density Control

Overview

There are four modes for controlling toner supply as shown in the following tables, which can be changed with by SP 3101. The factory setting is sensor control 1 mode.

Basically, the toner concentration in the developer is controlled using the standard TD sensor voltage (Vts), toner supply reference voltage (Vref), actual TD sensor output voltage (Vt), and ID sensor output data (Vsp/Vsg).



The four-toner density control modes are as follows.

Sensor control 1

Mode	Sensor control 1 (SP 3101, "0"): Normally use this setting only
Toner supply decision	Compare Vt with a reference voltage (Vts or Vref)
Toner control process	Toner is supplied to the development unit when Vt is higher than the reference voltage (Vts or Vref). This mode keeps the Vref value for use with the next toner density control. Vts is used for the first toner density control after a new PCU has been installed, until it has been corrected with the ID sensor output.

	Vref is used after Vts has been corrected with the ID sensor output voltage (corrected during the first toner density control for a new PCU).
Toner supply amount	Varies
Toner end detection	Performed

Sensor control 2

Mode	Sensor control 2 (SP 3101, "1"): For designer's use only; do not use in the field
Toner supply decision	Compare Vt with a reference voltage (Vts)
Toner control process	This toner control process is the same as sensor control 1 mode. However, the reference voltage used is always Vts.
Toner supply amount	Varies
Toner end detection	Performed

Fixed control 1

Mode	Fixed control 1 (SP 3101, "2"): For designer's use only; do not use in the field
Toner supply decision	Compare Vt with a reference voltage (Vts or Vref)
Toner control process	This toner control process is the same as sensor control 1 mode.
Toner supply amount	Fixed (SP 3104)
Toner end detection	Performed

Fixed control 2

Mode	Fixed control 2 (SP 3101, "3"): Use temporarily if the TD sensor needs to be replaced
Toner supply decision	None
Toner control process	Toner is supplied every printed page regardless of Vt.
Toner supply amount	Fixed (SP 3104)
Toner end detection	Not performed

Toner Density Sensor Initial Setting

The TD sensor initial setting (SP 3016: Developer Initialize) procedure must be done after replacing the developer. During TD sensor initial setting, the TD sensor is set so that the TD sensor output is the value of SP 3201 (default: 2.5 V). This value will be used as the standard reference voltage (Vts) of the TD sensor.

Toner Concentration Measurement

The toner concentration in the developer is detected once every copy cycle. The sensor output voltage (Vt) during the detection cycle is compared with the standard reference voltage (Vts) or the toner supply reference voltage (Vref).

Vsp/Vsg Detection

The ID sensor detects the following voltages.

- Vsg: The ID sensor output when checking the drum surface
- Vsp: The ID sensor output when checking the ID sensor pattern

In this way, the reflectivity of both the drum surface and the pattern on the drum are checked, compensating for any variations in the reflectivity of the pattern on the drum or the reflectivity of the drum surface.

The ID sensor pattern is made on the drum by the charge roller and laser diode.

Vsp/Vsg is not detected every page or job; it is detected at the following times to decide Vref.

- During warm-up at power on

If the machine starts warming up when the fusing temperature is 30°C or less (default) after entering night mode or low power mode (SP 3350 specifies the temperature setting).

- Page count

If the number of outputs reaches the 150 pages (SP 3351 specifies this threshold). The outputs size more than letter size is counted two pages.

Toner Supply Reference Voltage (Vref) Determination

The toner supply reference voltage (Vref) is used for toner supply determination (see below). Vref is determined using the following data:

- ID sensor output (Vsp/Vsg)
- (Vts or the current Vref) - Vt

Toner Supply Determination

The reference voltage (Vts or Vref) is the threshold voltage for determining whether or not to supply toner. If Vt becomes greater than the reference voltage, the machine supplies additional toner.

This can be checked using SP 3011.

Toner Supply Motor On Time Determinations

For fixed control mode, the toner supply motor on time is specified by the setting of SP 3104, and does not vary. The default setting is 200 ms for each copy. The toner supply motor on time for each value of SP 3104 is as follows.

Value of SP3-104	Motor On Time (t = 200 ms)
0	T
1	2t
2	4t
3	8t
4	12t
5	16t
6	Continuously
7	Not supplied

For sensor control modes 1 and 2, the toner supply motor on time is decided by the following factors.

- Vt
- Vref or Vts
- TD sensor sensitivity (coefficient: S, value is 0.4)

There are seven levels for toner supply motor on time as shown below.

Level	Decision	Motor On Time (seconds)
1	(Vts or Vref) < Vt ≤ (Vts or Vref) + S/16	t (0.4)
2	(Vts or Vref) < Vt ≤ (Vts or Vref) + S/8	t x 2 (0.8)
3	(Vts or Vref) < Vt ≤ (Vts or Vref) + S/4	t x 4 (1.6)
4	(Vts or Vref) < Vt ≤ (Vts or Vref) + S/2	t x 8 (3.2)
5	(Vts or Vref) < Vt ≤ (Vts or Vref) + 4S/5	t x 16 (6.4)
6	Vt ≥ (Vts or Vref) + 4S/16 (near-end)	T (30); see note 3

7	Vt ≥ (Vts or Vref) + S (toner end)	T (30); see note 3

Note

- The value of "t" can be changed using SP 3102 (default: 0.4 second)
- The value of "T" can be changed using SP 3103 (default: 30 seconds)
- T (30) means that toner is supplied intermittently in a 1/3 duty cycle (1 s on, 2 s off) for 30 seconds

Toner Supply in Abnormal Sensor Conditions

ID Sensor

Readings are abnormal if any of the following conditions occur:

- Vsg ≤ 2.5V
- Vsg < 3.5V when maximum power (979) is applied
- Vsp ≥ 2.5V
- (Vsg – Vsp) < 1.0V
- Vt ≥ 4.5V or Vt ≤ 0.2V

The above ID sensor values can be checked using SP 3310.

When this is detected, the machine changes the value of Vref to 2.5 V then does the toner density control process (in a similar way to sensor control mode 2).

No SC code is generated if the ID sensor is defective.

TD Sensor

The TD sensor output is checked every copy. If the readings from the TD sensor become abnormal, the machine changes the toner density control mode to fixed supply mode 2, and the toner supply amount per page is always 200 ms, regardless of the value of SP 3104. If the machine detects the TD sensor error condition 10 times consecutively, an SC code is generated (SC390) and the machine must be repaired.

Toner Near End/End Detection and Recovery

The toner near end and end conditions are detected using the Vt and Vref values, in a similar way to toner density control.

This is done in all toner supply modes except for fixed mode 2, when toner end is not detected.

Toner Near End Detection

If Vt is at level 6 (see the table on the previous page) five times consecutively, the machine enters the toner near end condition and the toner end indicator starts blinking. Then the machine supplies toner for a certain time, which depends on the setting of SP 3103 (see the previous page).

Toner Near End Recovery

If the machine detects "Vt < (Vref or Vts) + 4S/5" twice consecutively in any of the following situations, the machine clears the toner near end condition.

- While in the toner recovery cycle (supplying toner on and off for 30 seconds) after the machine has detected a toner near end condition.
- During copying in the toner near end condition.
- If the front cover is opened and closed for more than 10 seconds while a toner near end condition exists.

Toner End Detection

There are two situations for entering the toner end condition.

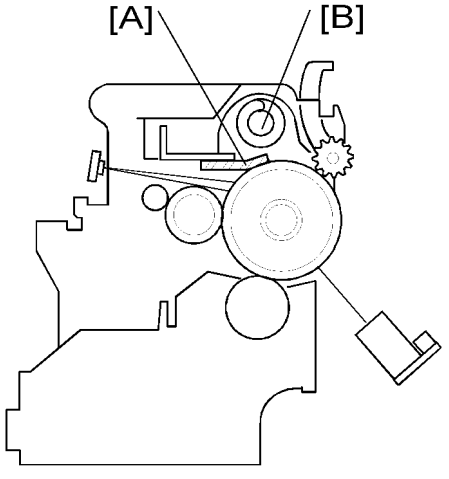
- When Vt is level 7 three times consecutively, the machine enters the toner end condition.
- When 50 copies have been made since entering the toner near end condition. The number of copies between toner near-end and toner end can be changed using SP 3106.

Toner End Recovery

While turning on the main switch, if the front cover is opened for 10 seconds or more and then closed while a Toner End condition exists (following toner bottle replacement), the machine clears the Toner End condition. The recovery procedure is the same as for toner near end. It takes about two minutes.

Drum Cleaning and Toner Recycling

Drum Cleaning



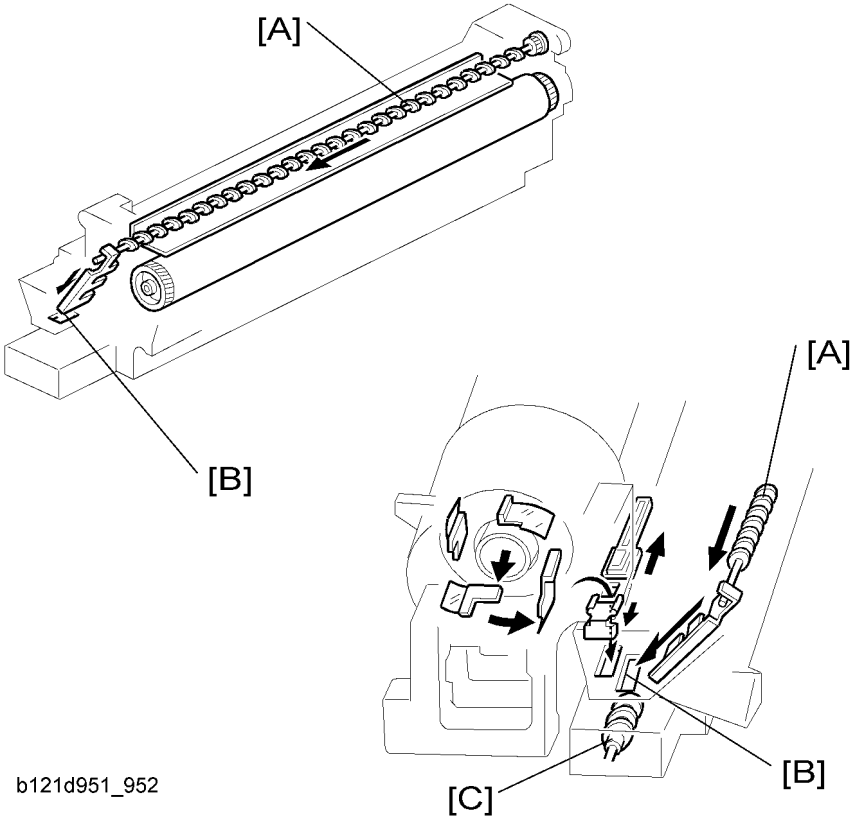
b121d950

The cleaning blade [A] removes any toner remaining on the drum after the image is transferred to the paper. This model uses a counter blade system.

The cleaning blade scrapes off toner remaining on the drum. When toner builds up in the cleaning unit, toner at the top of the pile is removed by the toner collection coil [B].

To remove the toner and other particles that are accumulated at the edge of the cleaning blade, the drum turns in reverse for about 5 mm at the end of every copy job.

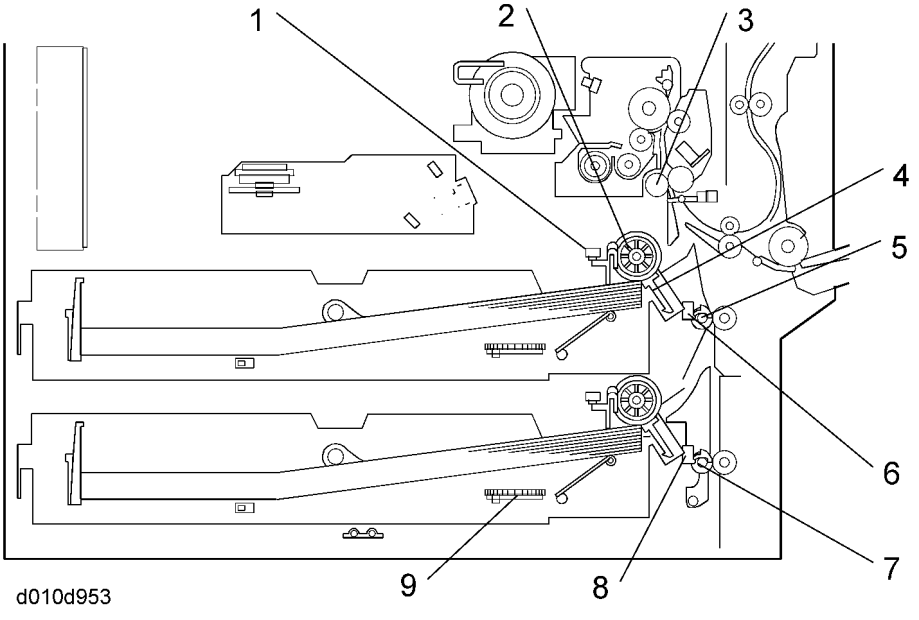
Toner Recycling



Toner picked up by the toner collection coil [A], is transported to the opening [B] in the side of the PCU. Then, this toner falls into the development unit with new toner coming from the toner bottle and it is all mixed together by mixing auger 1 [C] and used again.

Paper Feed

Overview



There are two paper trays, each of which can hold 500 sheets.

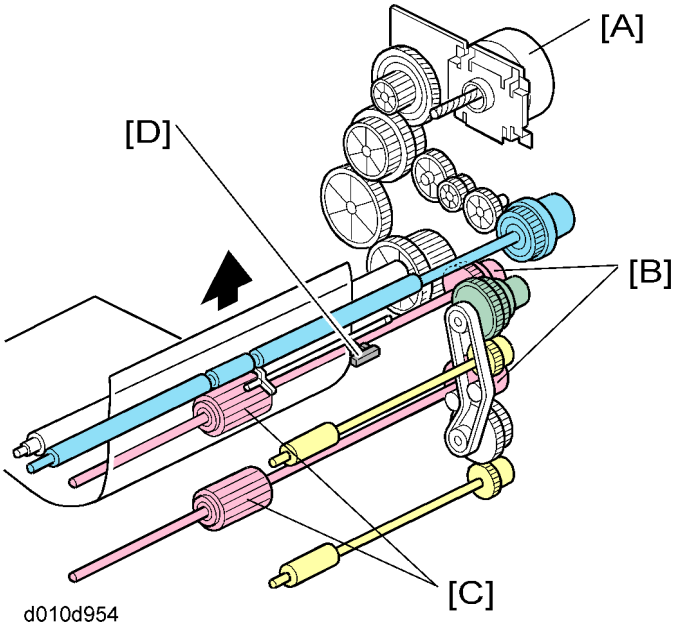
The paper tray feed stations use a friction pad system. To prevent paper from getting caught inside the machine when the tray is pulled out, the paper feed roller and shaft do not separate from the tray when the tray is pulled out.

The two relay sensors are used for paper jam detection. The lower one detects jams when paper is fed up from the optional paper feed unit.

The components of the paper feed station are as follows.

1. Paper End Sensor 2. Paper Feed Roller 3. Registration Roller 4. Friction Pad 5. Upper Relay Roller	6. Upper Relay Sensor 7. Lower Relay Roller 8. Lower Relay Sensor 9. Paper Size Switch

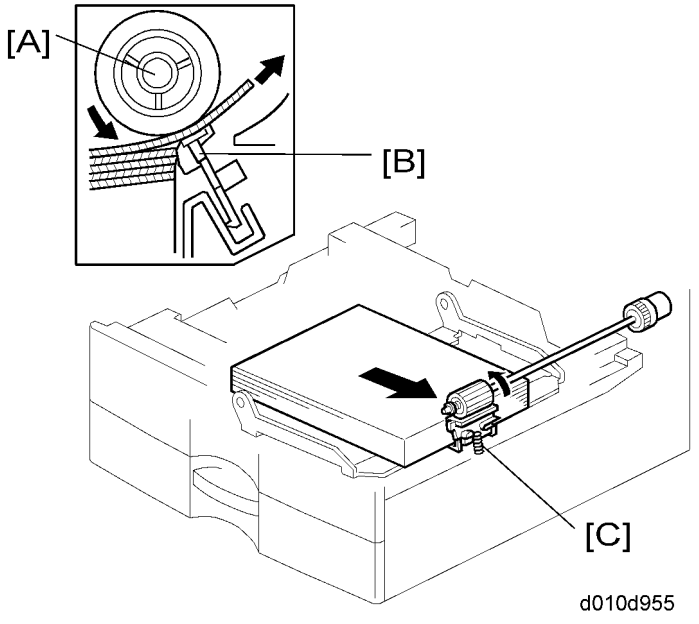
Paper Feed Drive Mechanism



The main motor [A] drives the pick-up and feed mechanism of both the first and second paper trays. The paper feed clutches [B] transfer drive from this motor to the paper feed rollers [C].

When the paper feed clutch turns on, the feed roller starts to feed the paper. The paper feed clutch stays on until shortly after the registration sensor [D] has been activated.

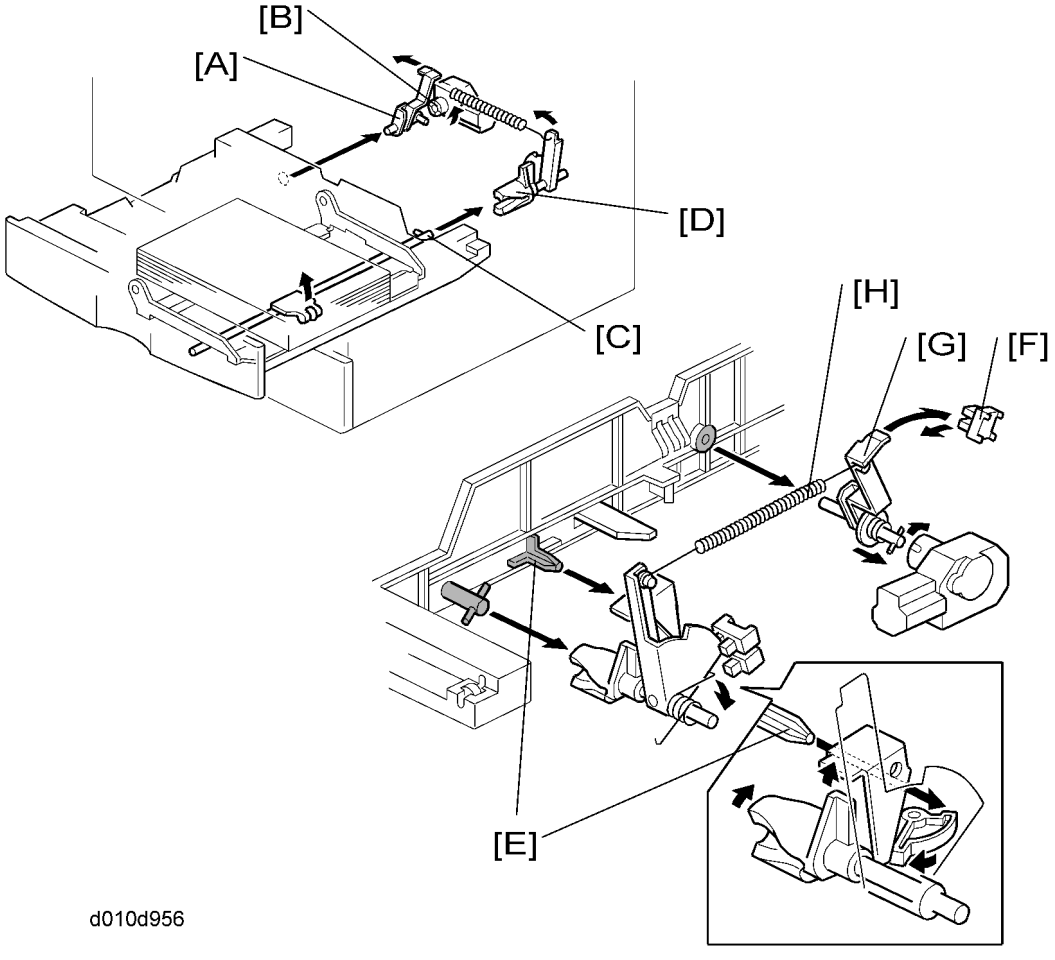
Paper Feed and Separation Mechanism



The paper feed roller [A] drives the top sheet of paper from the paper tray to the copier. The friction pad [B] allows only one sheet to feed at a time. The friction pad applies pressure to the feed roller with a spring [C].

The friction pad pressure cannot be adjusted.

Paper Lift Mechanism



The paper size switch detects when the tray is pushed in.

When the paper tray is pushed into the machine, the pin [A] for the lift motor pressure shaft engages the lift motor coupling [B] and the pin [C] for the bottom plate lift shaft in the tray engages the bottom plate pressure lever coupling [D]. The pin [E] on the rear of the tray pushes the lock lever so that the lift motor can lift the bottom plate pressure lever.

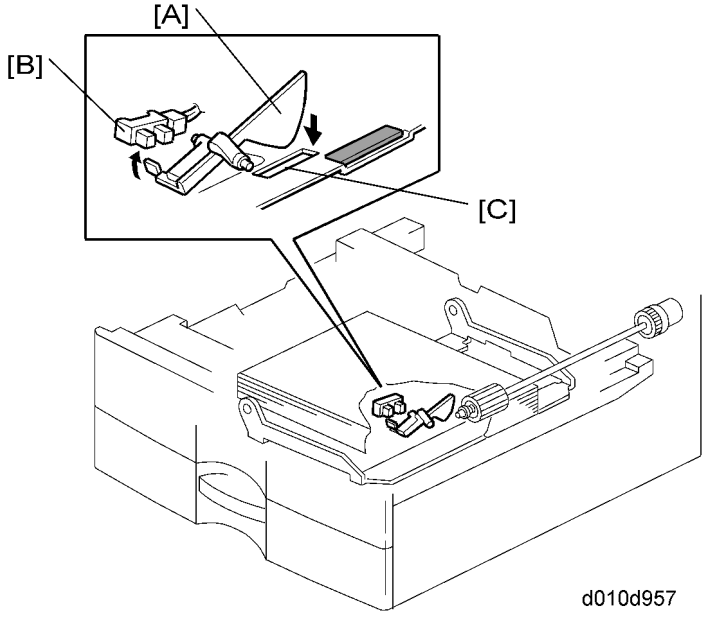
The lift motor turns on, and turns clockwise as shown in the diagram. The main pressure spring [H] pulls the bottom plate pressure lever, and this lifts the tray bottom plate.

When the top of the stack touches the feed roller, the motor cannot pull up the plate any more, so it pulls the actuator [G] into the lift sensor [F]. Then the lift motor stops.

The pressure of the feed roller on the paper is now too high, so the lift motor reverses a certain time, depending on the paper size, to reduce this pressure. For smaller paper, it reverses the larger amount to reduce the pressure more.

When the paper tray is pulled out, the pins [A, C] disengage from the couplings [B, D], and the bottom plate drops. To make it easier to push the tray in, the lift motor rotates backwards to return the bottom plate pressure lever coupling [D] to the original position.

Paper End Detection

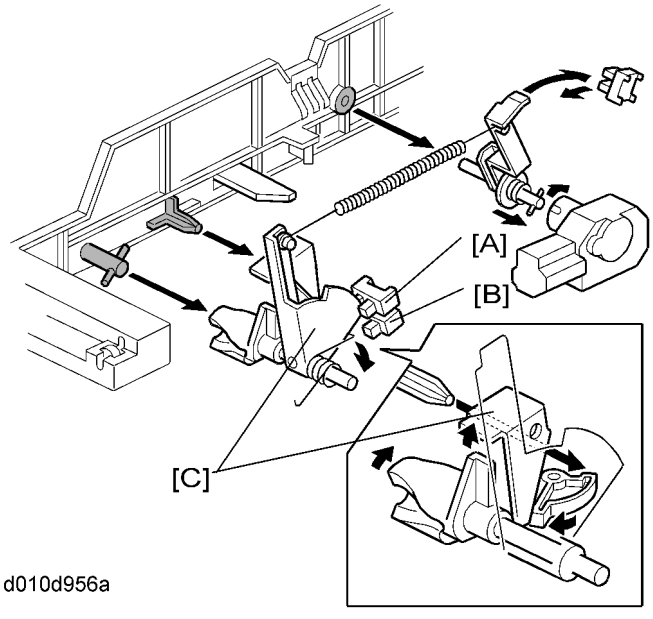


If there is any paper in the paper tray, the paper stack lifts the feeler, the paper end sensor [A] is deactivated.

When the paper tray runs out of paper, the paper end feeler drops into the cutout [B] in the tray bottom plate and the paper end sensor is activated.

When the paper tray is drawn out with no paper in the tray, the shape of the paper end feeler causes it to lift up.

Paper Height Detection



The amount of paper in the tray is detected by the combination of on/off signals from two paper height sensors [A] and [B]. The paper amount is displayed on the LCD.

When the amount of paper decreases, the bottom plate pressure lever [C] moves the actuator up.

The following combination of sensor signals is sent to the copier.

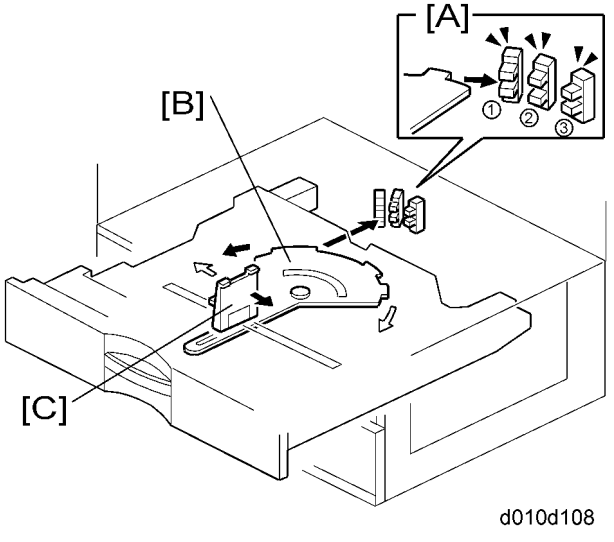
Amount of Paper	Paper Height Sensor 1 [A]	Paper Height Sensor 2 [B]
Near End	OFF	ON
30%	ON	ON
70%	ON	OFF
100%	OFF	OFF

When the tray contains paper of a small width, the paper feed pressure may become too low when the thickness of the remaining stack of paper has decreased. The lift motor rotates forward 400 ms after the sensor detects a certain amount of paper remaining in the tray to increase paper feed pressure, simulating the pressure generated by a full tray.

The relationship between the bottom plate re-adjustment timing, paper size threshold, and the related SP modes is explained in “Bottom Plate Pressure Adjustment for Paper Size”.

Paper Size Detection

Paper Tray



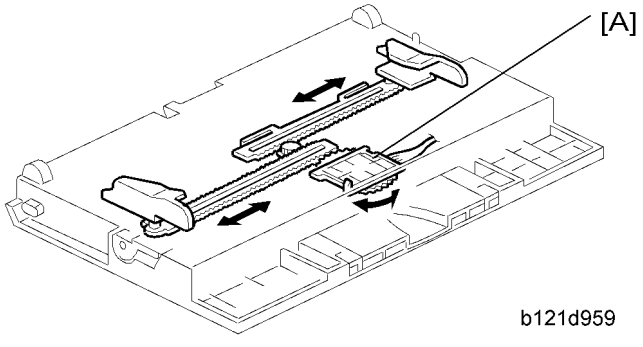
There are three paper size sensors [A] (SN1, SN2 and SN3) on the paper tray unit. Each paper tray has its own actuator [B], with a unique combination of notches. This actuator is moved when the paper end fence [C] is adjusted for the installed paper. To determine which size has been installed, the CPU reads which paper size sensors the actuator has switched off. Refer to the size detection lists as shown below.

EU/ AISA Size		SN1	SN2	SN3	SP Setting
A6 SEF	148 x 105	OFF	ON	OFF	A5 LEF
B5 LEF	182 x 257	ON	OFF	ON	B6 SEF/ Exe LEF
A4 LEF	210 x 297	ON	ON	OFF	LT LEF/ A5 SEF/ HLT SEF
B5 SEF	257 x 182	OFF	OFF	ON	
LT SEF	279 x 216	OFF	OFF	OFF	
A4 SEF	297 x 210	ON	OFF	OFF	LG SEF
B4 SEF	364 x 257	ON	ON	ON	
A3 SEF	420 x 297	OFF	ON	ON	DLT SEF
NA Size		SN1	SN2	SN3	SP Setting

A6 SEF	148 x 105	OFF	ON	OFF	A5 LEF
B5 LEF	182 x 257	ON	OFF	ON	Exe LEF/ B6 SEF
LT LEF	210 x 297	ON	ON	OFF	A4 LEF/ A5 SEF/ HLT SEF
B5 SEF	257 x 182	OFF	OFF	ON	
LT SEF	279 x 216	OFF	OFF	OFF	
A4 SEF	297 x 210	ON	OFF	OFF	
LG SEF	364 x 257	ON	ON	ON	
DLT SEF	420 x 297	OFF	ON	ON	A3 SEF

The CPU disables paper feed from a tray if the paper size cannot be detected. If the paper size actuator is broken, or if there is no tray installed, the Add Paper indicator will light.

By-pass Tray



The by-pass feed paper size switch [A] monitors the paper width. The side fence is connected to the terminal plate gear. When the side fences move to match the paper width, the circular terminal plate rotates over the wiring patterns on the rectangular part of the paper size switch. The patterns for each paper width in the paper size switch are unique.

North America

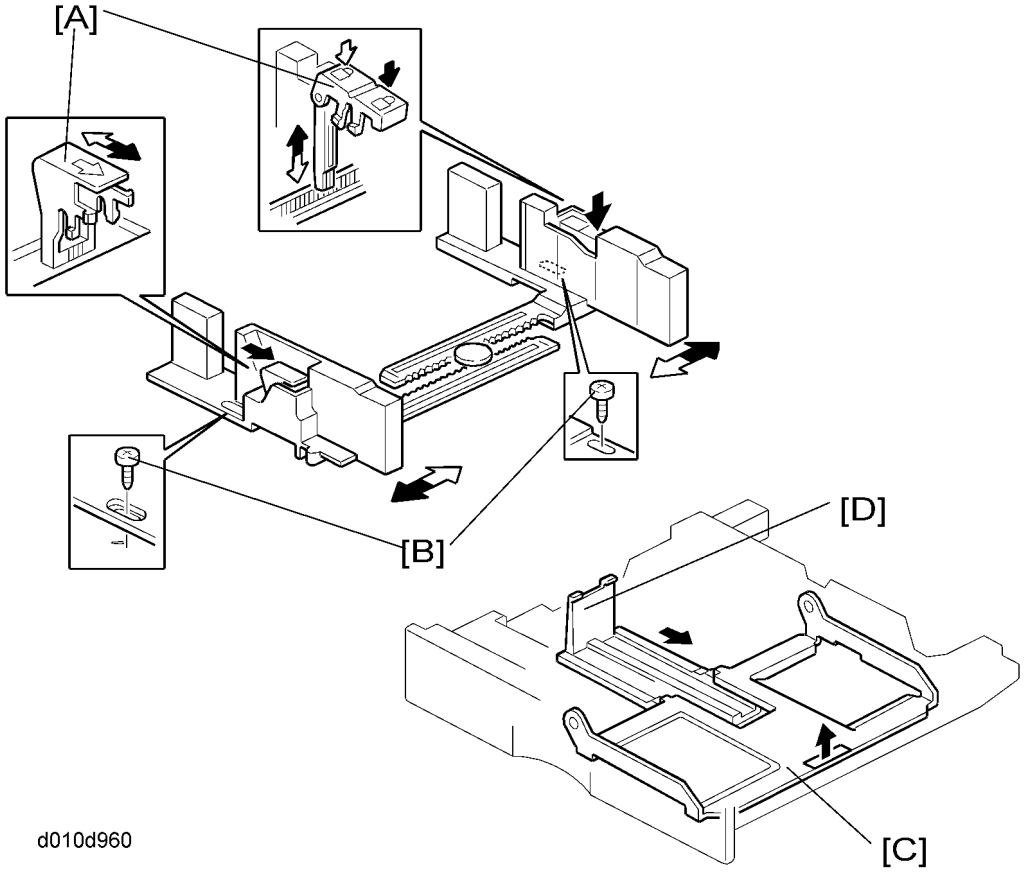
CN No. (BICU)	11" x 17"	$8^1/_2$" x 14"	$5^1/_2$" x $8^1/_2$"		
CN136-1	ON/OFF	OFF	OFF	OFF	OFF
CN136-2	OFF	OFF	OFF	ON	OFF
CN136-3 (GND)	OFF	OFF	OFF	OFF	OFF

CN136-4	OFF	ON	OFF	OFF	ON
CN136-5	ON	ON	OFF	OFF	OFF

Europe/Asia

CN No. (BICU)	A3	A4 SEF	8" x 13"	A5 SEF
CN136-1	ON/OFF	OFF	OFF	OFF
CN136-2	OFF	OFF	OFF	ON/OFF
CN136-3 (GND)	OFF	OFF	OFF	OFF
CN136-4	OFF	ON	ON	OFF
CN136-5	ON	ON	OFF	OFF

Side Fences



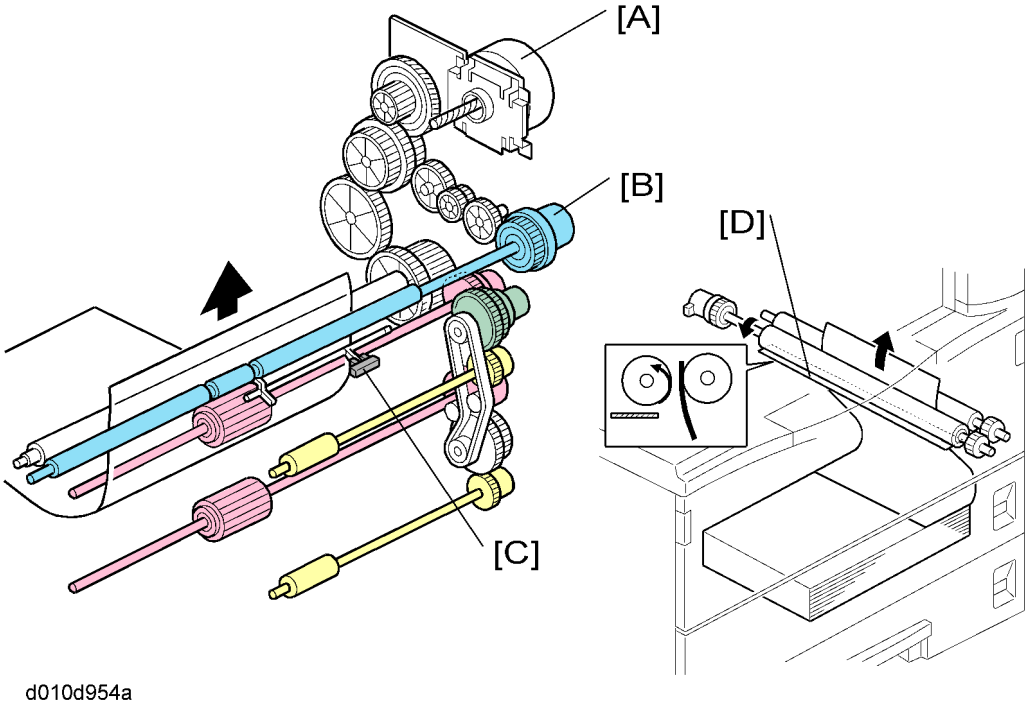
Side Fences

If the tray is full of paper and it is pushed in strongly, the fences may deform or bend. This may cause the paper to skew or the side-to-side registration to be incorrect. To correct this, each side fence has a stopper [A] attached to it. Each side fence can be secured with a screw [B], for customers who do not want to change the paper size.

End Fence

As the amount of paper in the tray decreases, the bottom plate [C] lifts up gradually. The end fence [D] is connected to the bottom plate. When the tray bottom plate rises, the end fence moves forward and pushes the back of the paper stack to keep it squared up.

Paper Registration



d010d954a

The drive from the main motor [A] is transmitted to the registration roller through the registration clutch gear [B].

The registration sensor [C] is used for correcting paper skew and for detecting paper misfeeds.

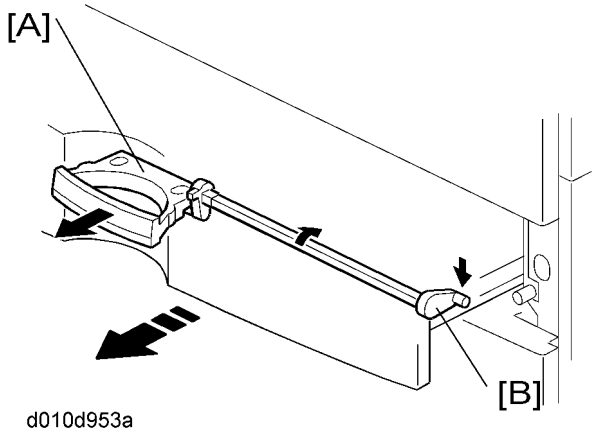
The cleaning mylar [D] contacts the registration roller. It removes paper dust from the registration roller so that this dust will not transfer into the development unit through the drum-cleaning unit.

The amount of paper buckle at the registration roller to correct skew can be adjusted with SP 1003.

If jams frequently occur after registration, SP 1903 can be used to activate the relay clutch so that the relay roller assists the registration roller in feeding the paper along. When feeding from the by-pass tray, the by-pass feed clutch is activated, turning the by-pass feed roller. This feature may be needed when feeding thick paper, and cannot be used for the first paper feed tray.

Tray Lock Mechanism

This machine has the tray lock mechanism.

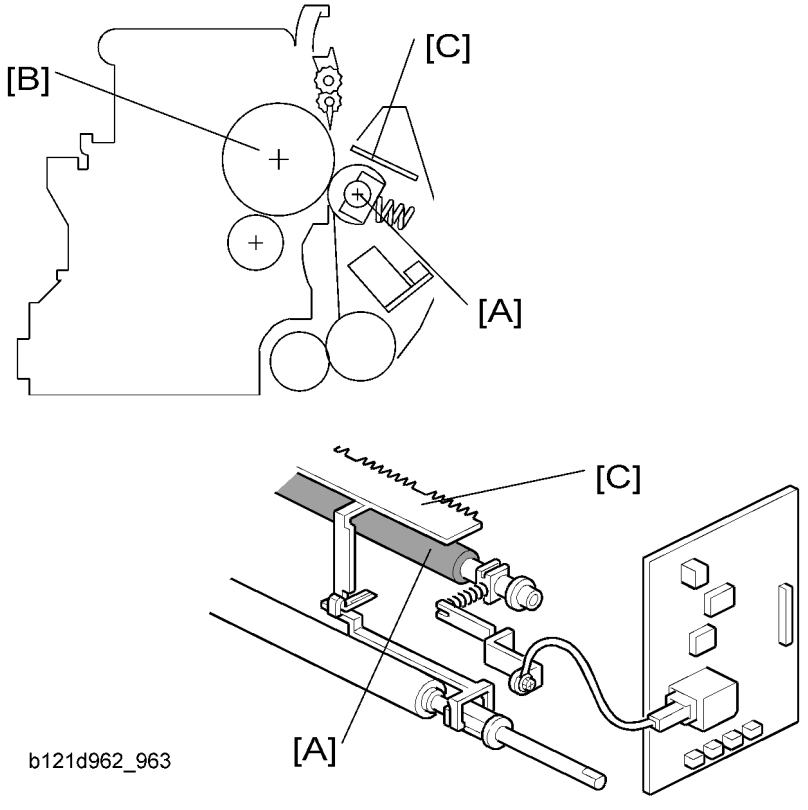


d010d953a

The lock at the front prevents the tray from coming out of the machine during transporting or shipping. When you pull the handle [A], the lock lever [B] is lowered. As a result, you can pull out the tray.

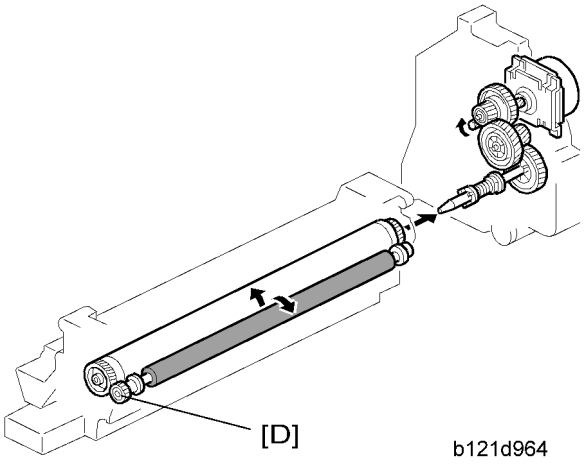
Image Transfer and Paper Separation

Overview



The transfer roller [A] touches the surface of the drum [B]. The high voltage supply board supplies a positive current to the transfer roller, which attracts the toner from the drum onto the paper. The current depends on the paper width, paper type, and paper feed tray.

The curvature of the drum and the discharge plate [C] help the paper to separate from the drum. The discharge plate is biased (Simplex: -1800 V, Duplex: -1600 V).



Drive from the drum through a gear [D] turns the transfer roller.

Image Transfer Current Timing

There are two transfer current levels: low and high. The image transfer procedure is as follows:

1. When the CPU receives the image writing start signal, the CPU instructs the high voltage supply board to supply +10 microamperes (low transfer current level) to the roller. This prevents any positively charged toner on the drum surface from transferring to the transfer roller.
2. At a certain time after the low transfer current has been supplied to the roller, high transfer current is applied to the roller to transfer the toner to the paper (see the table below).
3. After the trailing edge of the paper has passed through the roller, transfer current turns off. In multiple copy mode, the transfer current shifts again to the low transfer current.

The high transfer current levels (default) are as shown in the following table. With SP 2301, the high transfer current level used for the paper feed trays, duplex tray, by-pass tray, and cleaning can be adjusted.

	By-pass Tray (Thick/OHP)	Paper Tray/ By-pass Tray (Normal)	By-pass Tray (Special/ Envelope)	Duplex (1st Side)	Duplex (2nd Side)
A3/A4 LEF	11 µA	12 µA	13 µA	12 µA	17 µA
DLT	12 µA	18 µA	15 µA	18 µA	17 µA
B4 SEF	12 µA	12 µA	15 µA	12 µA	18 µA
LT SEF	17 µA	17 µA	15 µA	17 µA	24 µA
A4 SEF	21 µA	15 µA	28 µA	15 µA	24 µA

	By-pass Tray (Thick/OHP)	Paper Tray/ By-pass Tray (Normal)	By-pass Tray (Special/ Envelope)	Duplex (1st Side)	Duplex (2nd Side)
B5 SEF	22 µA	19 µA	28 µA	19 µA	22 µA
A5 SEF	22 µA	19 µA	28 µA	19 µA	28 µA
HLT SEF	22 µA	19 µA	28 µA	—	—
B6 SEF	22 µA	19 µA	28 µA	—	—
A6 SEF	22 µA	19 µA	34 µA	—	—
Post card/ Envelope	22 µA	19 µA	34 µA	—	—

Be careful when increasing the transfer current. This may cause a ghosting effect, in which part of the image at the top of the page is repeated lower down the page at a lower density. In the worst case, it may also damage the OPC drum.

Transfer Roller Cleaning

If the paper size is smaller than the image, or if a paper jam occurs during printing, toner may be transferred to the roller surface. To prevent the toner from transferring to the back side of the printouts, the transfer roller requires cleaning before the next printing run.

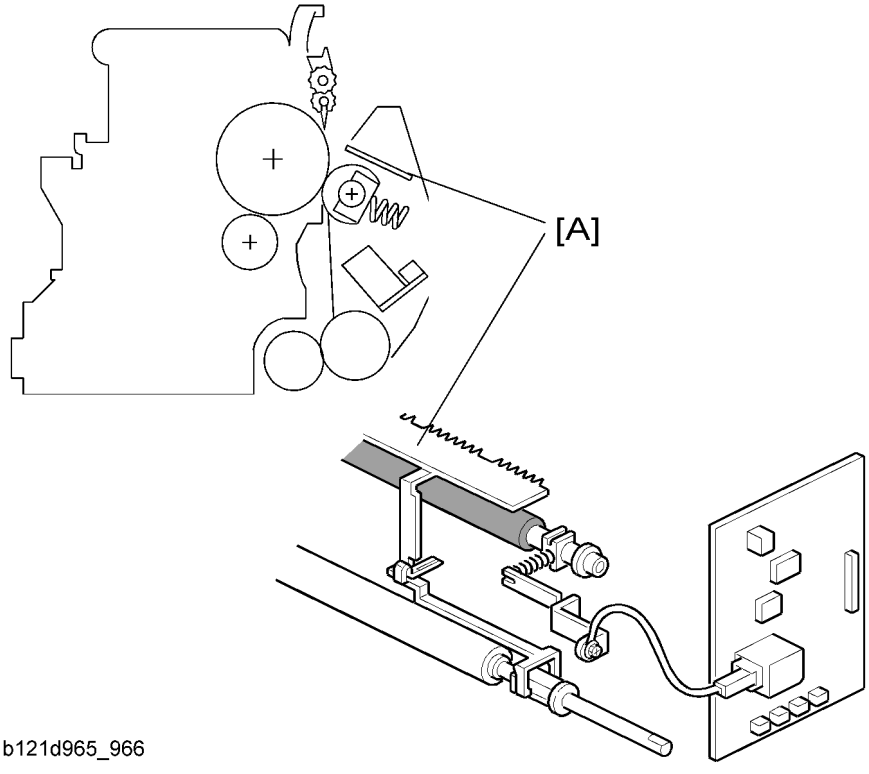
During transfer roller cleaning, the high voltage supply unit supplies a negative cleaning voltage (about –1 kV) to the transfer roller. Any negatively charged toner on the transfer roller is then transferred back to the drum. Then a positive cleaning current (+10 microamperes) is applied to the transfer roller to push back to the drum any positively charged toner on the transfer roller.

The machine goes through the cleaning mode in the following conditions:

- Before starting the printing job (only if enabled with SP 2311; note that the default setting is off).
- Just after the power is switched on.
- After a copy jam has been cleared.
- After 10 or more sheets of paper have been copied and the copy job has finished.

Also, the transfer roller cleaning current can be adjusted using SP 2301-4.

Paper Separation Mechanism

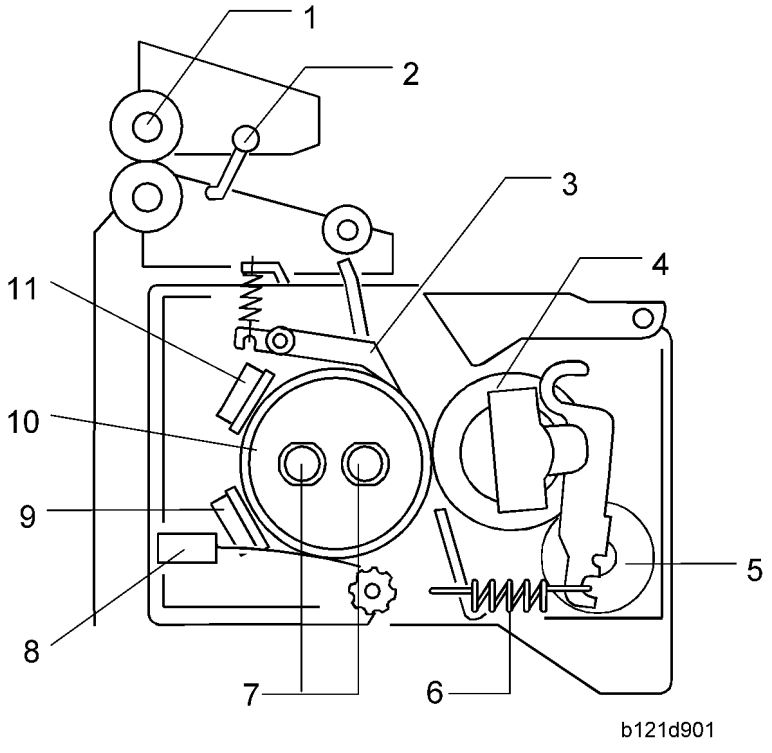


b121d965_966

The discharge plate [A] and the drum curvature of the drum help the paper to separate away from the drum. The discharge plate is biased (Simplex: -1800 V, Duplex: -1600 V).

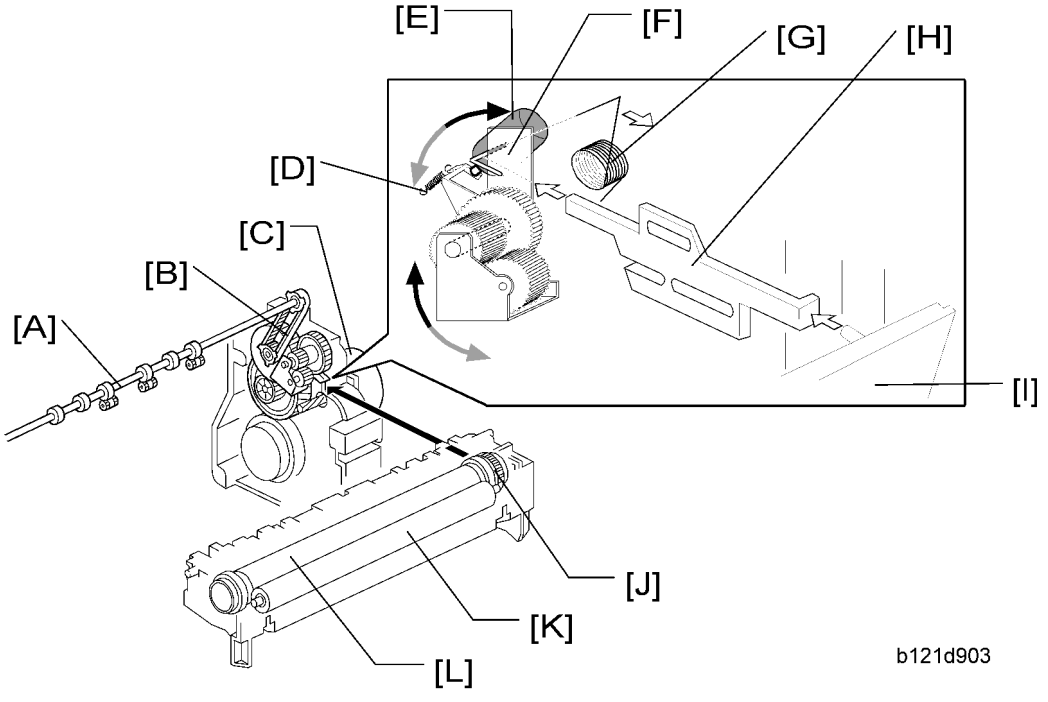
Image Fusing and Paper Exit

Overview



1. Paper exit roller	7. Fusing lamps
2. Exit sensor	8. Thermistor
3. Hot roller strippers	9. Thermostat
4. Pressure roller	10. Hot roller
5. Cleaning roller	11. Thermostat
6. Pressure spring	

Fusing Unit Drive and Release Mechanism



Fusing Unit Drive

The main motor [C] drives the fusing unit through a gear train, and drives the paper exit rollers [A] through the timing belt [B].

Drive Release Mechanism

When the right door [I] is open, the spring [G] pushes the top end of the gear holder [F] to the right. The drive gear is released from the fusing-unit drive gear [J]. When you close the right door, the mechanical link [H] pushes the spring [G]. The gear holder turns counterclockwise by the force of another spring [D], and engages with the fusing-unit drive gear.

Contact/Release Control

The drive power is not transmitted to the fusing unit during warming up when the fusing temperature (at the start) is 18°C or higher. The drive power is transmitted when the fusing temperature is less than 18°C. This contact/release control is based on the following conditions.

Fusing Temp.	Contact/Release
18°C or higher	Release
Less than 18°C	Contact

The hot roller [L] takes a shorter time to become hot enough if it is not turning during warming up. When, however, the fusing temperature (at the start) is low, the temperature of the hot-roller surface may become uneven.

You can disable this control (SP1103-1).

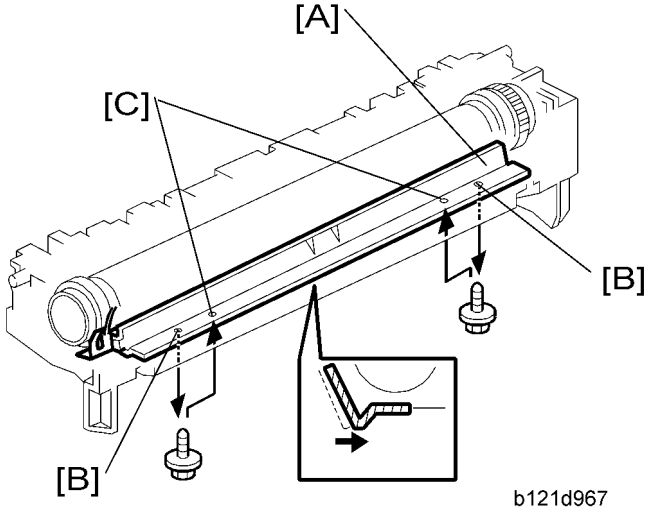
Drive Release Solenoid

Solenoid	Drive gear
Off	Engaged
On	Released

The fusing drive release solenoid [E] is on the rear end of the gear holder. When the solenoid is off, the spring [D] pulls the gear holder, and the drive gear engages with the fusing unit drive gear. When the solenoid is on, it pulls the top end of the gear holder to the right, and the gear holder turns clockwise. As a result, the drive gear is released from the fusing unit drive gear.

The release solenoid comes on when you turn on the main switch if the fusing temperature is 18°C or higher. The solenoid releases the drive gear from the fusing unit drive gear. The fusing lamps heat the hot roller [L] more effectively since the heat is not conducted to the pressure roller [K]. When the hot roller becomes hot enough, the release solenoid turns off, letting the drive gear engage with the fusing unit drive gear.

Fusing Entrance Guide Shift

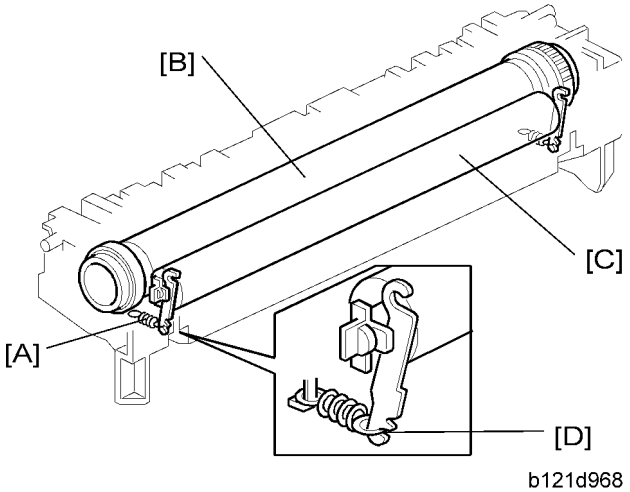


b121d967

The entrance guide [A] is adjustable for paper thickness to prevent creasing. The outer screw holes [B] on each side are used as the default setting.

If creasing occurs frequently in the fusing unit, adjust the entrance guide to the right, by securing it with the inner holes [C]. This allows more direct access to the gap between the hot roller and the pressure roller.

Pressure Roller

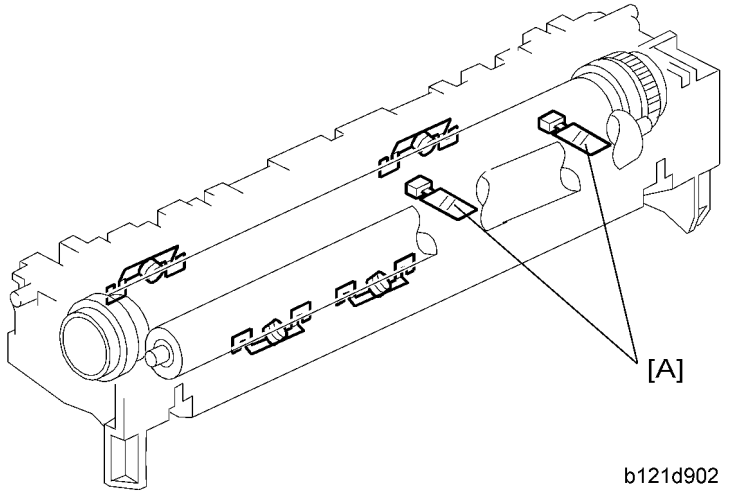


b121d968

The pressure springs [A] constantly apply pressure between the hot roller [B] and the pressure roller [C]. Applied pressure can be changed by adjusting the position of the pressure springs. The spring is positioned at the end [D] as the default setting.

Fusing Temperature Control

Overview



There are two fusing lamps (not identical), two thermistors, and four thermostats.

The fusing temperature is controlled using the thermistors [A].

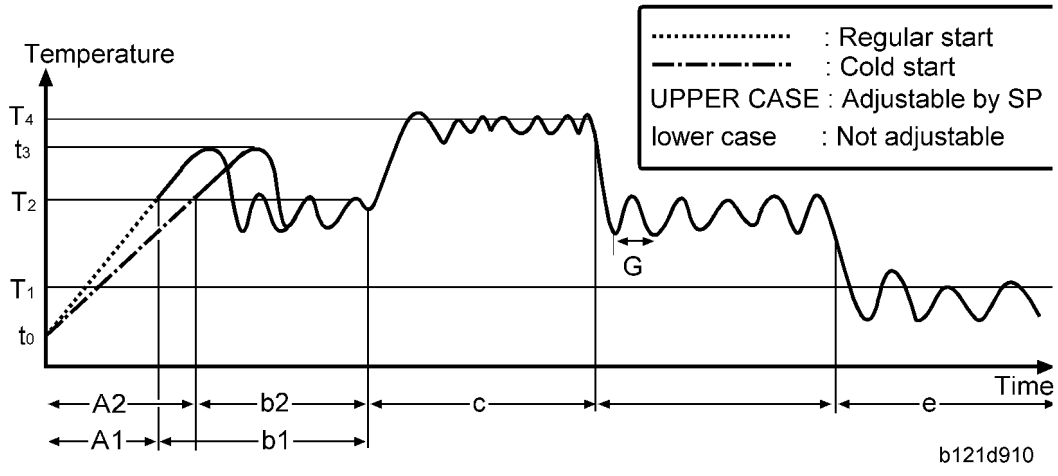
The CPU checks the output from the fusing thermistor once every 1.5 seconds. The CPU decides how long the lamps must be switched on during the next 1.5 seconds by comparing the following temperatures:

- The center thermistor temperature and the target center temperature
- The end thermistor temperature and the target end temperature

The fusing lamp works to maintain a target fusing temperature of 170°C during copying.

Temperature Control

According to the operation mode, the fusing temperature is controlled. The diagram illustrates the transition of fusing temperature. After you turn the main switch on, the fusing temperature rises from the room temperature (t0) to one of the specified temperatures. You can adjust some of the temperatures.



A1: Regular Start Mode/A2: Cold Start Mode (SP 1107-1, -2)

Turning the fusing lamp on and off may affect the voltage of the power source in the room, causing the fluorescent lights in the room to flicker. To lighten this problem, you can reduce the checking repetition to 20 times.

When machine initialization ends, the fusing temperature is set to one of the following temperatures:

- The Standby Temperature (T2: SP 1105-3, -4) when there is no print job.
- The First Print Temperature when the copier has received a print request during machine initialization.
- The First Print Temperature (SP 1105-13, -14) when the temperature inside the machine is 18°C or less.
- The First Multiple Print Temperature (SP 1105-15, -16, -17) when the temperature inside the machine is 18°C or less.

You cannot directly adjust the First Print Temperature. This temperature is 10°C or 15°C higher (up to 185°C) than the Copying Temperature (☛ "**C: Copying Mod**").

C: Copying Mode

When the copier is making copies, the fusing temperature is set to one of the following temperatures:

- The Warm Up Temperature (SP 1105-1, -2) to output the first print after the Low Power Mode (☛ "**e: Low Power Mode**")
- The Copying Temperature (T4: SP 1105-5, -6) to output the second print (and after the second)

You can raise the Warm Up Temperature to make better the fusing quality of the first print. While the copier is adjusting the fusing temperature to the Warm Up Temperature, the message "Copy starts after warm up" is displayed.

c : Thick Paper Mode

When the machine is making copies on thick paper, the fusing temperature is set to the Thick Paper Temperature (SP 1105-9, -10). When thick paper reaches the registration sensor, the copier checks the fusing temperature, and executes one of the following processing:

- Stops feeding the thick paper (and keeps it at the registration sensor) and waits for the fusing temperature to reach the predefined temperature–the temperature 5°C lower than the Thick Paper Temperature. (The fusing temperature keeps rising until it reaches the Thick Paper Temperature while the thick paper travels from the registration sensor to the fusing unit.)
- Continues feeding paper and executes the print job if the fusing temperature is high enough.

b1/b2: Standby Mode

When the copier is not making copies, the fusing temperature is set to the Standby Temperature (T2: SP 1105-3, -4). You can adjust this temperature. However, if you have raised this temperature, the BICU may be unable to generate an SC code in the event of fusing lamp error.

While in the Standby Mode, the copier checks the fusing temperature every 1.5 seconds (G: SP 1108-1). Turning on and off the fusing lamp may affect the voltage of the power source (in the room), causing the fluorescent lights (in the room) to flicker. To lighten such trouble, you can adjust the control period. However, if you elongate this period (to two seconds or longer), the BICU may be unable to generate an SC code in the event of a fusing lamp error.

e: Low Power Mode

When the Energy Saver Timer (> System Settings > Timer Settings > Energy Saver Timer) expires, the fusing temperature is set to the Low Power Temperature (T1: SP 1105-7, -8).

Overheat Protection

This machine protects its hardware from overheat by three features. Normally, the first feature can fully protect the hardware. The second feature works as the fail-safe feature for the first one. The third feature works as the fail-safe feature for the second one.

First Feature:

If the fusing temperature reaches 230°C (or higher) and stays so for one second, the controller turns the fusing lamp off. In a case like this, SC543 or SC553 shows.

Second Feature:

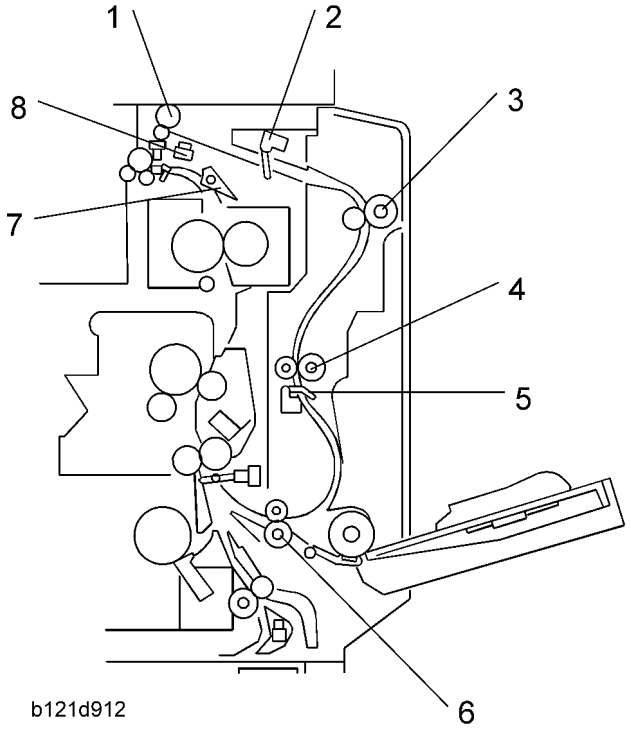
If the fusing feature reaches 250°C, the controller cuts off the 24V line. (The fusing lamps are on the 24V line.)

Third Feature:

Two thermostats are attached on each line of the two fusing lamps. (four thermostats in total). One of the two thermostats cuts the power supply to the fusing lamp at 179°C, and the other cuts the power supply at 180°C. (Note that the thermostat temperature is somewhat lower than the fusing temperature.)

Duplex Unit

Overall

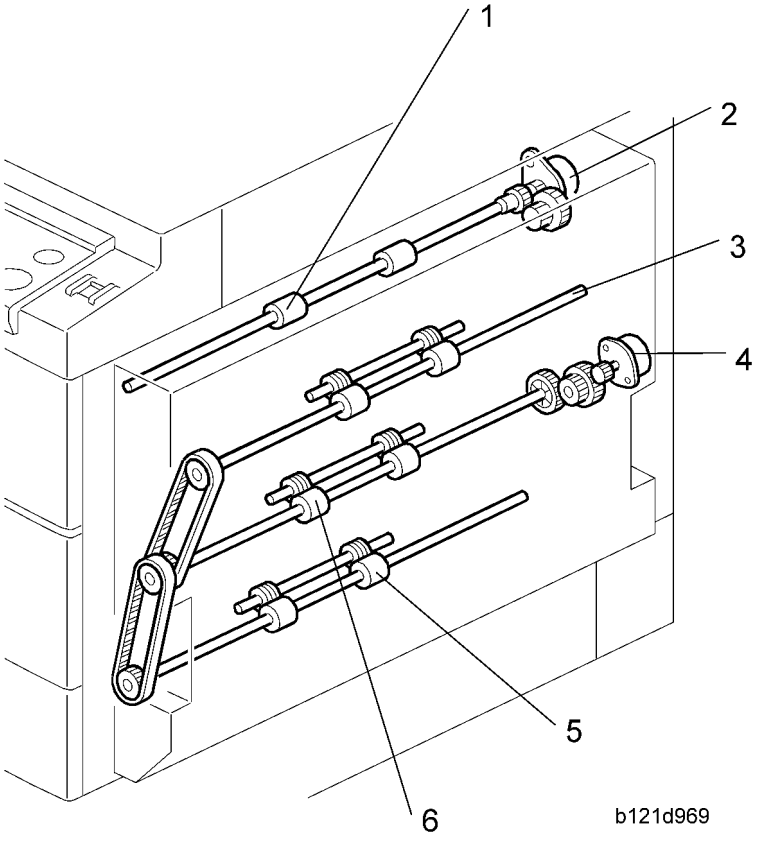


The printed page from the fusing unit goes straight through to the exit tray, or upward to the inverter section, depending on the position of the junction gate.

If the user selects duplex mode, the page is directed to the inverter tray, then reversed through the duplex unit, and back into the machine for printing the second side.

1. Duplex Inverter Roller	5. Duplex Exit Sensor
2. Duplex Entrance Sensor	6. Lower Transport Roller
3. Upper Transport Roller	7. Junction Gate
4. Middle Transport Roller	8. Duplex Inverter Sensor

Drive Mechanism

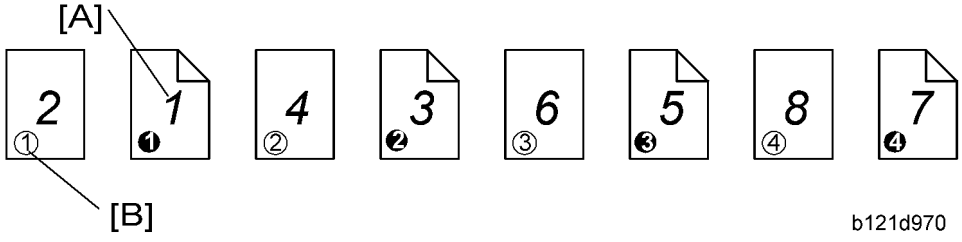


1. Duplex Inverter Roller	4. Duplex Transport Motor
2. Duplex Inverter Motor	5. Lower Transport Roller
3. Upper Transport Roller	6. Middle Transport Roller

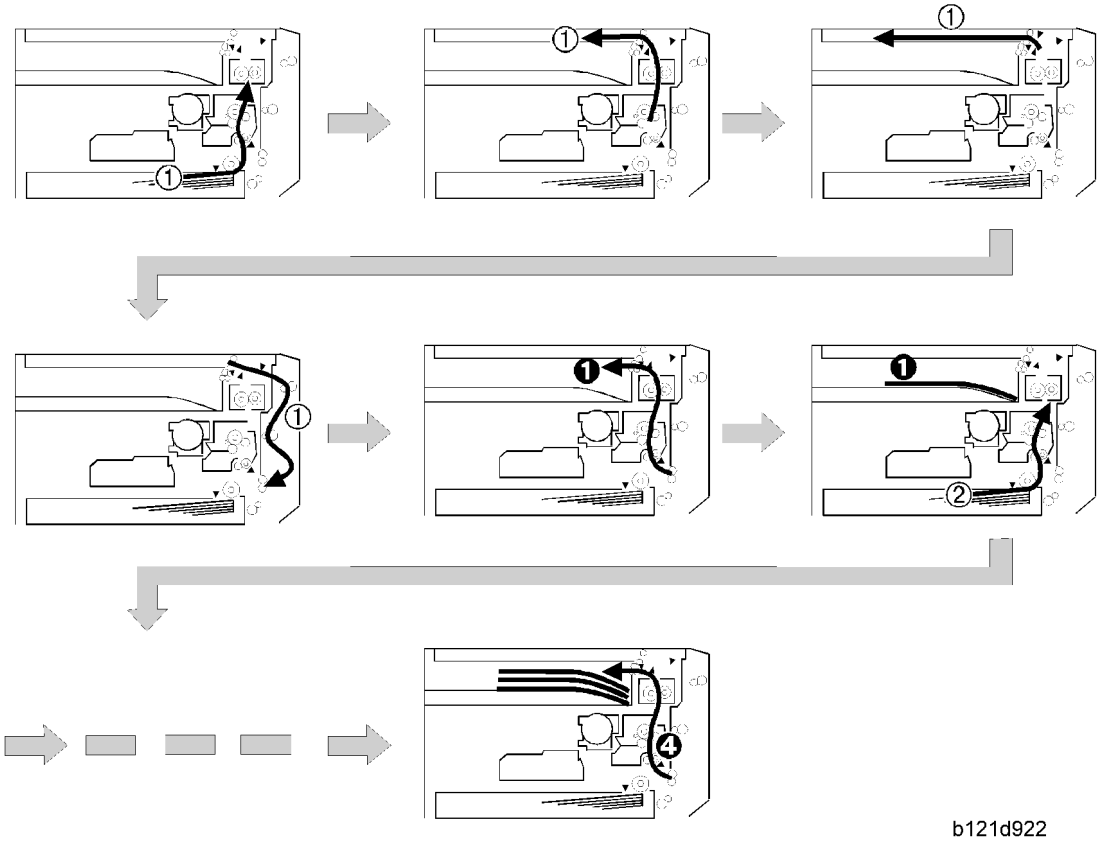
Basic operation

To increase the productivity of the duplex unit, copies are printed as follows.

Larger than A4 Short-edge/LT Short-edge



b121d970

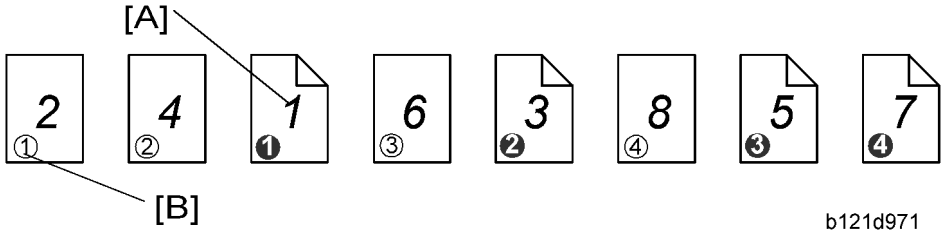


b121d922

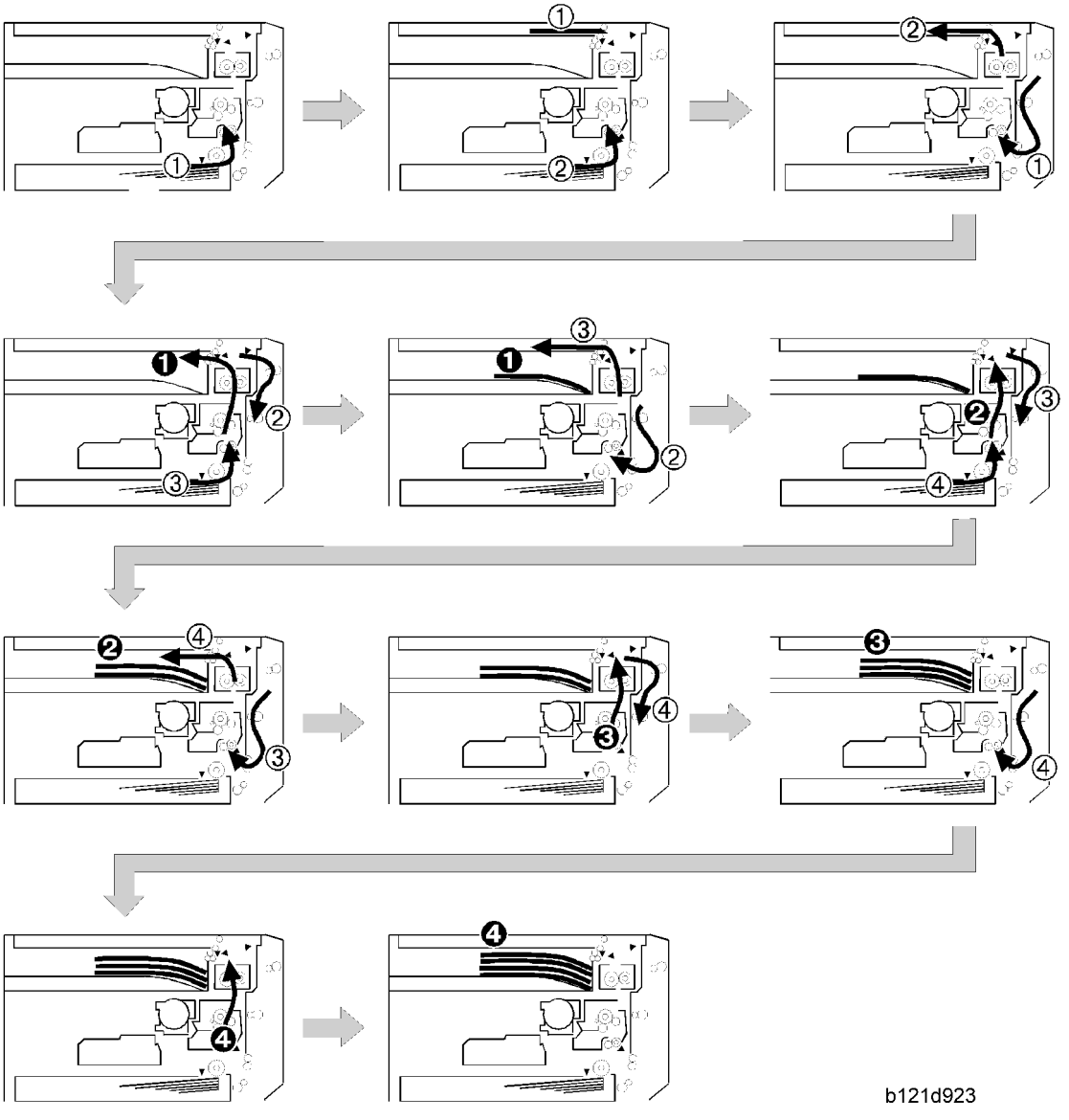
The paper feed path can hold only one sheet of copy paper at a time.

Example: 8 pages. The number [A] in the illustration shows the order of pages. The number [B] in the illustration shows the order of sheets of copy paper (if black, this indicates the second side).

Up to A4 Short-edge/LT Short-edge



b121d971

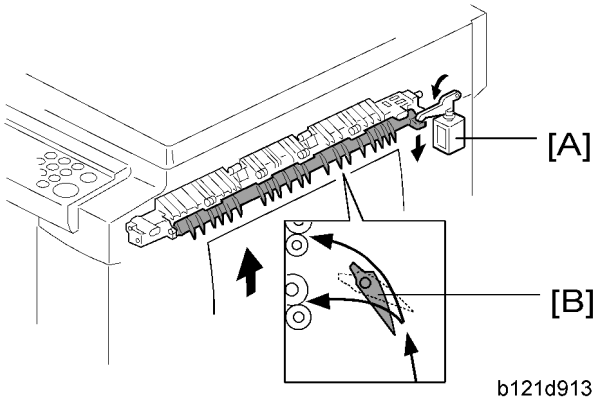


b121d923

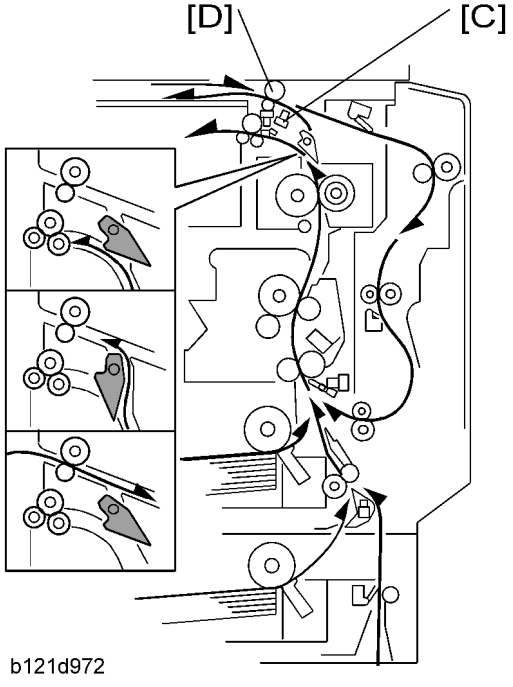
The paper feed path can hold two sheets of copy paper.

Example: 8 pages. The number [A] in the illustration shows the order of pages. The number [B] in the illustration shows the order of sheets of copy paper (if black, this indicates the second side).

Feed In and Exit Mechanism



b121d913



b121d972

During duplex copying, the inverter gate solenoid [A] switches on and the junction gate [B] switches over to direct the paper to the inverter. When the paper trailing edge reaches the duplex inverter sensor [C],

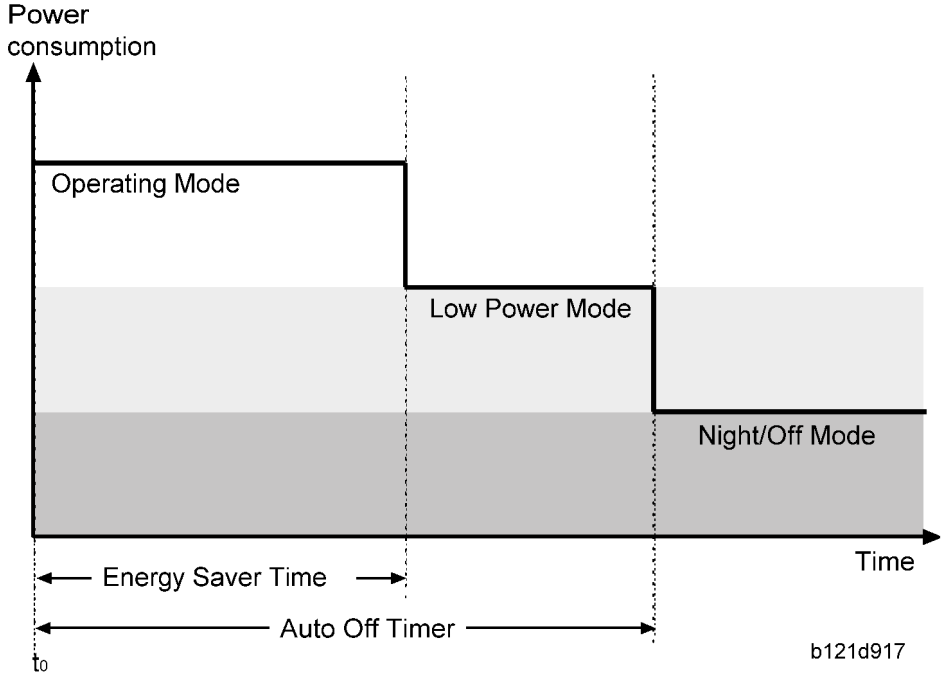
the inverter roller [D] reverses its rotation direction and the paper goes to the duplex unit. The paper is then sent to the mainframe registration rollers to print the reverse side.

If there are two or more copies being made with A4/8 1/2" x 11" SEF (or smaller), the next sheet waits at the registration sensor for the current sheet to exit the inverter.

Energy Saver Modes of Basic Machines

This section illustrates the energy saver modes of the basic machine (the machine without the optional controller). For the energy saver modes of the GDI machine (the machine with the optional controller), see the section of "Energy Saver Modes of GDI Machines".

Overview



The machine has two energy-saver modes: the Low Power Mode and the Night/Off Mode. The table lists the status of several components. For the fusing temperature, see the section of "Fusing Temperature Control".

	Operation panel	Engine	Exhaust fan
Operating Mode*	On	On	On
Low Power Mode	Off	On	Off
Night/Off Mode	Off	Off**	Off

* The "Operating Mode" here refers to all the modes (and status) other than the Low Power Mode and Night/Off Mode. Actual power consumption (during the Operating Mode) depends on job status and environmental conditions.

** The SRAM is alive and backs up the engine controller.

AOF

When AOF is off, the engine controller is unable to start the Night/Off Mode. The user should keep AOF on (> System Settings > Key Operator Tools > AOF).

Timers

The engine controller references the Energy Saver Timer to start the Low Power Mode, and references the Auto Off Timer to start the Night/Off Mode. The user can set these timers (> System Settings > Timer Settings).

The Energy Saver Timer and the Auto Off Timer start at the same time (t_0) when the machine ends all jobs or when the user ends all manual operations. Note that the Auto Off Timer does not wait for the Energy Saver Timer. Therefore, if the user specifies a smaller value in the Energy Saver Timer, the Auto Off Timer expires earlier than the Energy Saver Timer. In a case like this, the Low Power Mode is not activated. Instead, the engine controller starts the Night/Off Mode when the Auto Off Timer expires.

Specified value	Low Power Mode	Night/Off Mode
Energy Saver Timer > Auto Off Timer	Can start	Can start
Energy Saver Timer = Auto Off Timer	Cannot start	Can start
Energy Saver Timer < Auto Off Timer	Cannot start	Can start

Recovery

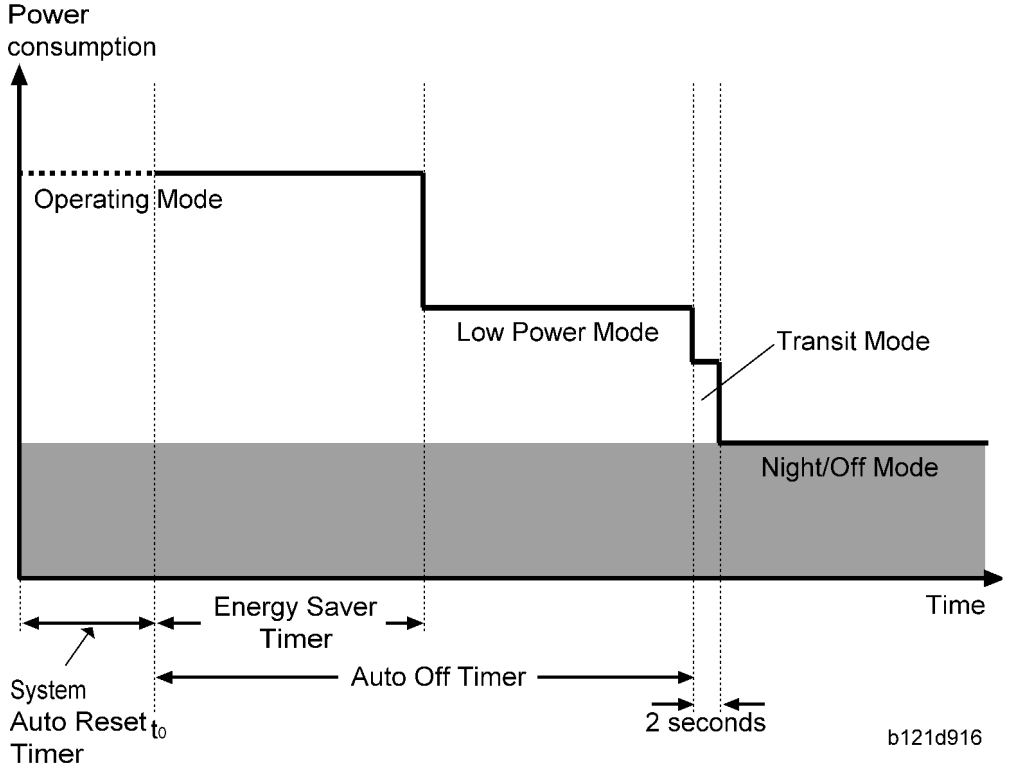
Any of the following operations brings the machine back to the Operating Mode:

- The power switch is pressed.
- Originals are set on the document feeder.
- The platen cover (or document feeder) is opened.

Energy Saver Modes of GDI Machines

This section illustrates the energy saver modes of the GDI machine (the machine with the optional controller). For the energy saver modes of the basic machine (the machine without the optional controller), see the section of "Energy Saver Modes of Basic Machines".

Overview



The machine has three energy-saver modes: the Low Power Mode, the Transit Mode, and the Night/Off Mode. The Transit Mode continues for about two seconds (probably, the user does not recognize this mode when it occurs). The table lists the status of several components. For the fusing temperature, see the section of "Fusing Temperature Control".

	Operation panel	Engine	Exhaust fan
Operating Mode*	On	On	On
Low Power Mode	Off	On	Off
Transit Mode	Off	On	Off

Night/Off Mode	Off	Off**	Off

* The "Operating Mode" here refers to all the modes (or status) other than the Low Power Mode and Night/Off Mode. Actual power consumption (during the Operating Mode) depends on job status and environmental conditions.

** The SRAM is alive and backs up the engine controller.

AOF

See "AOF" in the section of "Energy Saver Modes of Basic Machines".

Timers

The Energy Saver Timer and Auto Off Timer start at the same time (t0) when the machine ends all jobs, when the user ends all manual operations, or when the controller starts the default application program (the program specified by the user ([◈/123] > System Settings > General Features > Function Priority]). The default application program starts when the System Auto Reset Timer expires ([◈/123] > System Settings > Timer Settings > System Auto Reset Timer).

For more information, see "Timers" in the section of "Energy Saver Modes of Basic Machines".

Recovery

Any of the following operations brings the machine back to the Operating Mode:

- The power switch is pressed.
- Originals are set on the document feeder.
- The platen cover (or document feeder) is opened.
- The controller receives a job over the network or the telephone line.
- An SC code is generated.

7. Specifications

General Specifications

Configuration:	Desktop		
Copy Process:	Dry electrostatic transfer system		
Originals:	Sheet/Book/Object		
Original Size:	Maximum: A3/11" x 17"		
Copy Paper Size:	Maximum:	A3/11" x 17"	
	Minimum:	A6 SEF/5½" x 8½" (Paper tray), A6 SEF/5½" x 8½" (Bypass) A5 SEF/8½" x 11" (Duplex)	
	Custom sizes in the bypass tray:	Width: 90 – 297 mm (3.55" – 11.69"), Length: 148 – 600 mm (5.83" – 23.62")	
	NOTE: Physically, the by-pass tray can handle the following size (but this size is not recognized by the application software): Width: 305 mm Length: 1,260 mm		
Copy Paper Weight:	Paper Tray 1: 60 – 105 g/m^2, 16 – 28 lb. Paper Tray 2: 52 – 157 g/m^2, 14 – 41 lb. Bypass: 52 – 162 g/m^2, 14 – 43 lb. Duplex: 64 – 105 g/m^2, 20 – 28 lb		
Reproduction Ratios:	3 enlargement and 4 reduction		
		A4/A3 Version	**LT/DLT Version**
	Enlargement	200% 141% 122%	155% 129% 121%
	Full Size	100%	100%
	Reduction	93% 82%	93% 78%

		71% 50%	65% 50%
Zoom:	50% to 200%, in 1% steps		
Power Source:	Taiwan:	110 V, 60 Hz, 12 A	
	North America:	120 V, 60 Hz, 12 A	
	Europe, Asia, China:	220 – 240 V, 50/60 Hz, 7 A	
Power Consumption:	Full System:	1.45 kW or less	
	Off Mode (GDI):	10 W or less	
	Off Mode (Basic):	1 W or less	
	Note • Full system - Maximum possible power consumption (any combination of mainframe and options), excluding optional heaters, key counter, fax unit, and printer controller.		
Noise Emission:	Standby (Mainframe/Full system):	40 dB(A) or less	
	Operating (Mainframe only):	63 dB(A) or less	
	Operating (Full System):	67 dB(A) or less	
	Note • The above measurements were made in accordance with ISO 7779. Measurements were taken from the normal position of the operator.		
Dimensions (W x D x H):	550 x 568 x 860 mm (" x " x ") **Measurement Conditions** With bypass feed table closed With optional PTU Without the A(R)DF		
Weight:	Approx. 49 kg (xx lb.) (Excluding ARDF, platen cover, toner, and developer)		

Copying Speed in Multicopy Mode (copies/minute):

Mode			
1-sided ↓ 1-sided	Memory copy	A3 SEF/11" × 17"	14
		A4 LEF/11" x 8½"	25
-	DF 1-to-1	A3 SEF/11" × 17"	13
		A4 LEF/11" x 8½"	22
1-sided ↓ 2-sided	Memory copy	A3 SEF/11" × 17"	7
		A4 LEF/11" x 8½"	25

Note

- Measurement Conditions:
- Figures are for one-sided original to one-sided copy except where stated otherwise
- Not APS mode
- 100% size

Warm-up Time:	Basic model: 12 seconds or less (at 20°C [68°F]) GDI model: 15 seconds or less (at 20°C [68°F])
First Copy Time:	6 seconds or less **Measurement Conditions** 1. From the ready state, with the polygonal mirror motor operating. 2. A4/LT copying 3. Not APS mode 4. 100%size 5. Paper feed from the upper tray
Copy Number Input:	Numeric keypad, 1 to 99 (increment, decrement)
Manual Image Density:	5 steps
Automatic Reset:	Default is 60 seconds. Can be set from 10 to 999 seconds with user tools.
Automatic Shut-off:	Default is 1 minute. Can be set from 1 to 240 minutes with user tools.
Copy Paper Capacity:	Paper Tray: • 500 sheets x 2

	Optional Paper Tray Unit: • 500 sheets x 1, or 500 sheets x 2 Bypass Tray: • 100 sheets (sheets up to 432 mm [17"]) • 40 postcards • 10 envelopes Copy weight: 80 g/m^2 (20 lb.)
Toner Replenishment:	Cartridge replacement (260 g/cartridge)
Optional Equipment:	• Platen cover • Auto-reverse document feeder • Paper tray unit (2 trays) • 1-bin tray • Tray heater • Optics anti-condensation heater • GDI controller board
Toner Yield:	9k copies (A4 LEF, 6% full black, 1 to 2 copying, normal text mode)
Copy-Tray Capacity	Internal tray: 250 sheets Internal tray with bridge unit: 125 sheets
Memory	Basic Model: 16 MB (BICU) GDI Model: 16 MB (BICU) + 32 MB Controller GDI + NIC Model: 16 MB (BICU) + 64 MB Controller

Supported Paper Sizes

Original Size Detection

North America, Europe, Asia, Taiwan

Paper	Size (W x L)	North America		Europe/Asia/Taiwan	
		Platen	ARDF	Platen	ARDF
A3 SEF	297 x 420 mm	O	O	X	X
B4 SEF	257 x 364 mm	O	O	X	X
A4 SEF	210 x 297 mm	A4/LT	A4/LT	X	X
A4 LEF	297 x 210 mm	A4/LT	A4/LT	X	X
B5 SEF	182 x 257 mm	O	O	O	X
B5 LEF	257 x 182 mm	O	O	X	X
A5 SEF	148 x 210 mm	O	O	O	X
A5 LEF	210 x 148 mm	O	O	S[a]	X
B6 SEF	128 x 182 mm	O	O	O	O
B6 LEF	182 x 128 mm	O	O	O	O
8K SEF	267 x 390 mm	O	O	O	O
16K SEF	195 x 267 mm	O	O	O	O
16K LEF	267 x 195 mm	O	O	O	O
DLT SEF	11" x 17"	X	X	O	O
SEF	11" x 15"	O	O	O	O
LG SEF	$8^1/_2$" x 14"	X	X	O	O
LT SEF	$8^1/_2$" x 11"	X	X	A4/LT	A4/LT
LT LEF	11" x $8^1/_2$"	X	X	A4/LT	A4/LT
HLT SEF	$5^1/_2$" x $8^1/_2$"	O	X	O	O

Paper	Size (W x L)	North America		Europe/Asia/Taiwan	
		Platen	ARDF	Platen	ARDF
HLT LEF	$8\frac{1}{2}$" x $5\frac{1}{2}$"	S	X	O	O
F/GL (F4) SEF	8" x 13"	F	O	F	F
Foolscap SEF	$8\frac{1}{2}$" x 13"	F	O	F	F
Folio SEF	$8\frac{1}{4}$" x 13"	F	O	F	F
USB4 SEF	10" x 14"	O	O	O	O
Eng Quarto SEF	8" x 10"	O	O	O	O
Eng Quarto LEF	10" x 8"	O	O	O	O

Key:

X:	Detected
O:	Not detected
F:	Detected as F ($8\frac{1}{2}$" x 13")
S:	Detected as specified
A4/LT:	Detected as A4 or LT as specified

Note

- [a]When the settings of SP 4305 1 is "1: A4/LT," the settings of SP 4303 is invalidated (A5 LEF is not detected).

China, Korea

Paper	Size (W x L)	China/Korea		China/Korea (localized)	
		Platen	ARDF	Platen[b]	ARDF[c]
A3 SEF	297 x 420 mm	X	X	X	O
B4 SEF	257 x 364 mm	X	X	O	O
A4 SEF	210 x 297 mm	X	X	X	O

Paper	Size (W x L)	China/Korea		China/Korea (localized)	
		Platen	ARDF	Platen[b]	ARDF[c]
A4 LEF	297 x 210 mm	X	X	X	O
B5 SEF	182 x 257 mm	X	X	O	O
B5 LEF	257 x 182 mm	X	X	O	O
A5 SEF	148 x 210 mm	O	X	O	X
A5 LEF	210 x 148 mm	S	X	S	X
B6 SEF	128 x 182 mm	O	O	O	O
B6 LEF	182 x 128 mm	O	O	O	O
8K SEF	267 x 390 mm	O	O	X	X
16K SEF	195 x 267 mm	O	O	X	X
16K LEF	267 x 195 mm	O	O	X	X
DLT SEF	11" x 17"	O	O	O	O
SEF	11" x 15"	O	O	O	O
LG SEF	$8^1/_2$" x 14"	O	O	O	O
LT SEF	$8^1/_2$" x 11"	A4/LT	A4/LT	O	O
LT LEF	11" x $8^1/_2$"	A4/LT	A4/LT	O	O
HLT SEF	$5^1/_2$" x $8^1/_2$"	O	O	O	O
HLT LEF	$8^1/_2$" x $5^1/_2$"	O	O	O	O
F/GL (F4) SEF	8" x 13"	O	F	O	F
Foolscap SEF	$8^1/_2$" x 13"	O	F	O	F
Folio SEF	$8^1/_4$" x 13"	O	F	O	F
USB4 SEF	10" x 14"	O	O	O	O
Eng Quarto SEF	8" x 10"	O	O	O	O
Eng Quarto LEF	10" x 8"	O	O	O	O

Key:

X:	Detected
O:	Not detected
F:	Detected as F ($8^1/_2$" x 13")
S:	Detected as specified
A4/LT:	Detected as A4 or LT as specified

Note

- [b]Change the settings of SP 4305 1. Adjust the positions of the APS sensors.
- [c]Change the settings of SP 4305 1.

Paper Feed and Exit

Main Frame, Duplex

Paper	Size (W x L)	Main frame tray				Duplex
		China/ Korea	North America	Europe	Asia/ Taiwan	
A3 SEF	297 x 420 mm	X	M	X	X	X
A3 LEF	420 x 297 mm	O	O	O	O	O
B4 SEF	257 x 364 mm	X	M	M	M	X
B4 LEF	364 x 257 mm	O	O	O	O	O
A4 SEF	210 x 297 mm	X	M	X	X	X
A4 LEF	297 x 210 mm	X	X	X	X	X
B5 SEF	182 x 257 mm	M	M	M	M	X
B5 LEF	257 x 182 mm	X	M	M	M	X
A5 SEF	148 x 210 mm	O	O	O	O	X
A5 LEF	210 x 148 mm	X	M	X	X	X

Paper	Size (W x L)	Main frame tray				Duplex
		China/ Korea	North America	Europe	Asia/ Taiwan	
B6 SEF	128 x 182 mm	O	O	O	O	O
B6 LEF	182 x 128 mm	O	O	O	O	O
A6 SEF	105 x 148 mm	O	O	O	O	O
A6 LEF	148 x 105 mm	O	O	O	O	O
DLT SEF	11" x 17"	M	X	M	M	X
DLT LEF	17" x 11"	O	O	O	O	O
LG SEF	$8^1/_2$" x 14"	M	X	M	M	X
LG LEF	14" x $8^1/_2$"	O	O	O	O	O
Gov. LG SEF	$8^1/_4$" x 14"	M	M	M	M	X
Gov. LG LEF	14" x $8^1/_4$"	O	O	O	O	O
LT SEF	$8^1/_2$" x 11"	M	X	M	M	X
LT LEF	11" x $8^1/_2$"	M	X	X	X	X
HLT SEF	$5^1/_2$" x $8^1/_2$"	O	O	O	O	O
HLT LEF	$8^1/_2$" x $5^1/_2$"	M	M	M	M	O
Executive SEF	$7^1/_4$" x $10^1/_2$"	M	M	M	M	X
Executive LEF	$10^1/_2$" x 71/4"	M	M	M	M	X
F SEF	8" x 13"	M	M	M	M	X
F LEF	13" x 8"	O	O	O	O	O
Foolscap SEF	$8^1/_2$" x 13"	M	X	X	X	X
Foolscap LEF	13" x $8^1/_2$"	O	O	O	O	O
Folio SEF	$8^1/_4$" x 13"	M	M	M	M	X
Folio LEF	13" x $8^1/_4$"	O	O	O	O	O
8K SEF	267 x 390 mm	M	M	M	M	X

Paper	Size (W x L)	Main frame tray				Duplex
		China/ Korea	North America	Europe	Asia/ Taiwan	
8K LEF	390 x 267 mm	O	O	O	O	O
16K SEF	195 x 267 mm	M	M	M	M	X
16K LEF	267 x 195 mm	M	M	M	M	X
C5 Env. SEF	162 x 229 mm	O	O	O	O	O
C6 Env. SEF	114 x 162 mm	O	O	O	O	O
DL Env. SEF	110 x 220 mm	O	O	O	O	O
Com10 SEF	$4^{1}/_{8}$" x $9^{1}/_{2}$"	O	O	O	O	O
Monarch SEF	$3^{7}/_{8}$" x $7^{1}/_{2}$"	O	O	O	O	O
Custom		O	O	O	O	O

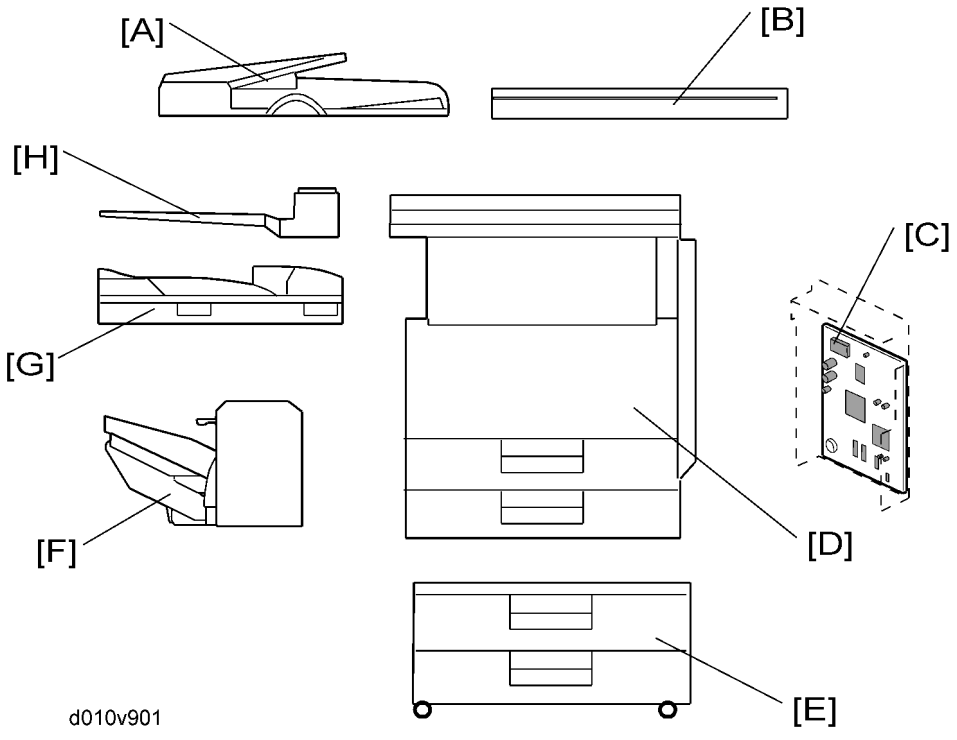
Key:

X:	Detected (Main frame tray)/Processed (Duplex)
O:	Not detected (Main frame tray)/Not processed (Duplex)
M:	Selected manually
K:	Specified from the key pad

Note

- Custom W: 90 to 297 mm, L: 148 to 600 mm

Machine Configuration



Unit/Component		Machine Code	Diagram
Copier	Copier	D010	[D]
	ARDF (optional)	D330	[A]
	Platen cover (optional)	B406	[B]
	Paper tray unit–2 trays (optional)	D331	[E]
	500-sheet finisher (optional)	B792	[F]
	Bridge unit (optional)	D340	[G]
	1-bin tray (optional)	D339	[H]
GDI	GDI controller (optional)	D326-17	[C]

Note

- The GDI controller comes with a dedicated controller box and printer/scanner panel.

Optional Equipment

ARDF

Original Size:	Single-sided mode: A3 to A5, 11" x 17" to $5^1/_2$" x 81/2" Double-sided mode: A3 to A5, 11" x 17" to $5^1/_2$" x 81/2"
Original Weight:	Single-sided mode: 40 – 128 g/m^2,10 – 34 lb Double-sided mode: 52 – 105 g/m^2,14 – 28 lb
Table Capacity:	50 sheets (80 g/m^2, 70 kg)
Original Standard Position:	Center
Separation:	FRR
Original Transport:	Roller transport
Original Feed Order:	From the top original
Reproduction Range:	32.6 to 200% (Sub scan direction only)
Power Source:	24 and 5 Vdc from the copier
Power Consumption:	75 W or less
Dimensions (W x D x H):	550 x 470 x 130 mm
Weight:	10.5 kg (23.1 lb)

Two-Tray Paper Tray Unit

Paper Size:	A5 to A3, $5^1/_2$" x $8^1/_2$" SEF to 11" x 17"
Paper Weight:	60 – 105 g/m^2, 16 – 28 lb
Tray Capacity:	500 sheets (80 g/m^2, 20 lb) x 2 trays
Paper Feed System:	Feed roller and friction pad
Paper Height Detection:	4 steps (100%, 70%, 30%, Near end)
Power Source:	• 24 Vdc and 5Vdc (from the copier/printer):

	• 120 Vac (120 V version) from the copier/printer when the optional tray heater is installed • 220 – 240 Vac (230 V version) from the copier/printer when the optional tray heater is installed	
Power Consumption:	Max:	28 W (Copying/printing) 23 W (Optional Tray Heater On)
	Average:	17 W (Copying/printing) 15 W (Optional Tray Heater On)
Weight:	25 kg (55 lb)	
Size (W x D x H):	550 mm x 520 mm x 271 mm	

One-Bin Tray

Paper Size:	Width: 140 to 297 mm Length: 140 to 432 mm
Output Standard Position:	Center
Paper Weight:	60 to 105 g/m², 16 to 28 lb
Tray Capacity:	100 sheets (A4 LEF 80 g/m^2, 20 lb)
Power Source:	5 VDC, 24 VDC (from the copier)
Power Consumption:	Max. 20 W
Weight:	1.55 kg (Base unit: 1.1 kg, Tray: 0.45 kg)
Size (W x D x H):	461 mm x 478 mm x 104 mm (508 mm x 478 mm x 104 mm when tray extended)

Bridge Unit

Paper Size:	Standard sizes A6 SEF to A3, HLT to DLT
Paper Weight:	52 g/m^2 to 128m^2, 14 lb. to 34 lb.
Power Source:	DC 24 V, 5 V (form the copier/printer)

Dimensions (W x D x H):	455 mm x 465 mm x 123 mm (18.2" x 18.6" x 4.9")
Weight	2.75 kg (6.1 lb.)

500-Sheet Finisher

Paper Size:	A3 to B6 (SEF), HLT to DLT
Paper Weight:	52 to 128 g/m^2 (14 to 34 lb.)
Tray Capacity:	500 sheets: A4, LT or smaller 250 sheets: B4, LG or larger
Staple capacity:	30 sheets (A3, B4, DLT, LG) 50 sheets (A4, LT or smaller)
Staple position:	3 positions 1-staple: 2 positions (Top right-oblique, Top left-oblique) 2-staples: 1 positions (Left)
Staple replenishment:	Cartridge (5000 staples)
Power Source:	5 VDC, 24 VDC (from the copier)
Power Consumption:	Max. 50 W or less
Weight:	12 kg or less
Size (W x D x H):	411 mm x 521 mm x 275 mm (with the tray closed)

MEMO

MEMO