

Digital Color Copiers

(D170-NA)

Parts Catalog

Parts change information sample

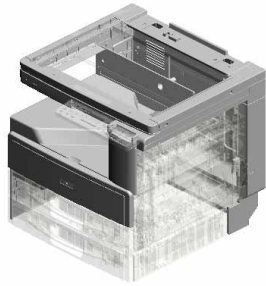
 **Add**

 **Update**

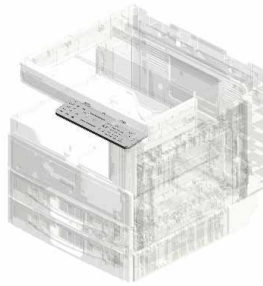
 **Delete**

Model	Product Code	PC Style
Digital Copier	D170	3D
ARDF	D684	3D
Paper Feed Unit	D698	3D
Paper Feed Unit	D699	3D
1 Bin Tray	D697	3D

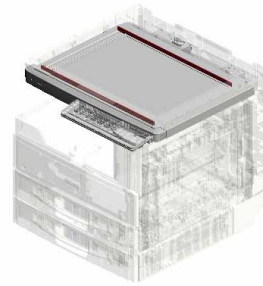
Unit All



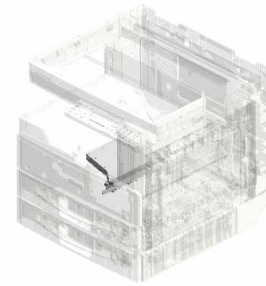
U001
EXTERIOR



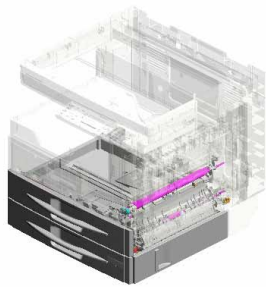
U002
OPERATION



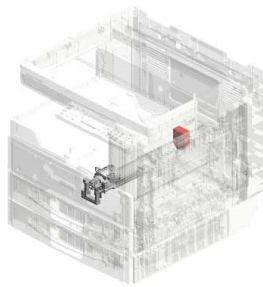
U003
SCANNER



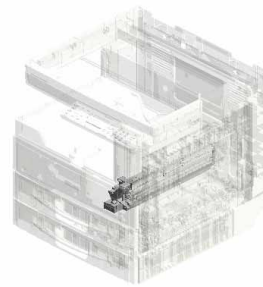
U004
LASER UNIT



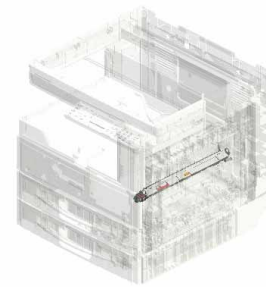
U005
PAPER FEED



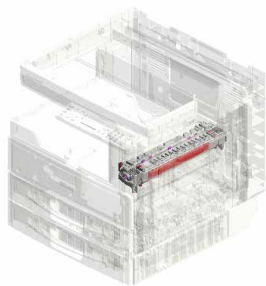
U006
TONER SUPPLY



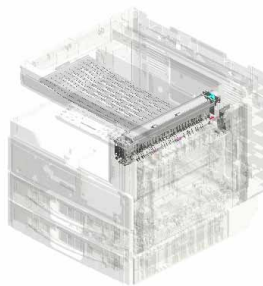
U007
PCU



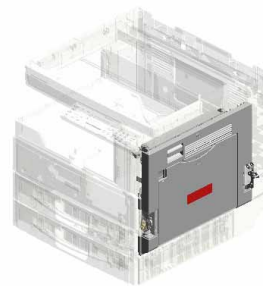
U008
TRANSFER/SEPARATION



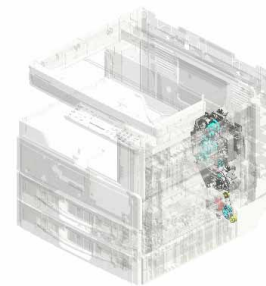
U009
FUSING



U010
PAPER EXIT

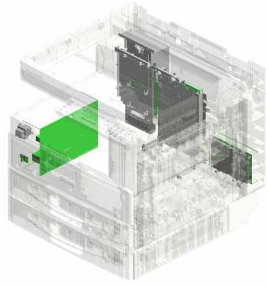


U011
DUPLEX

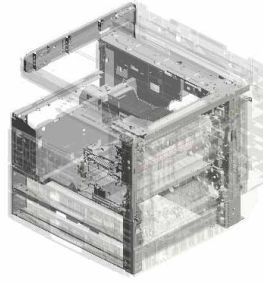


U012
MAIN DRIVE

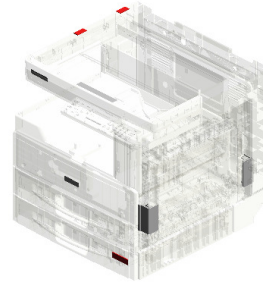
Unit All



U013
ELECTRICAL



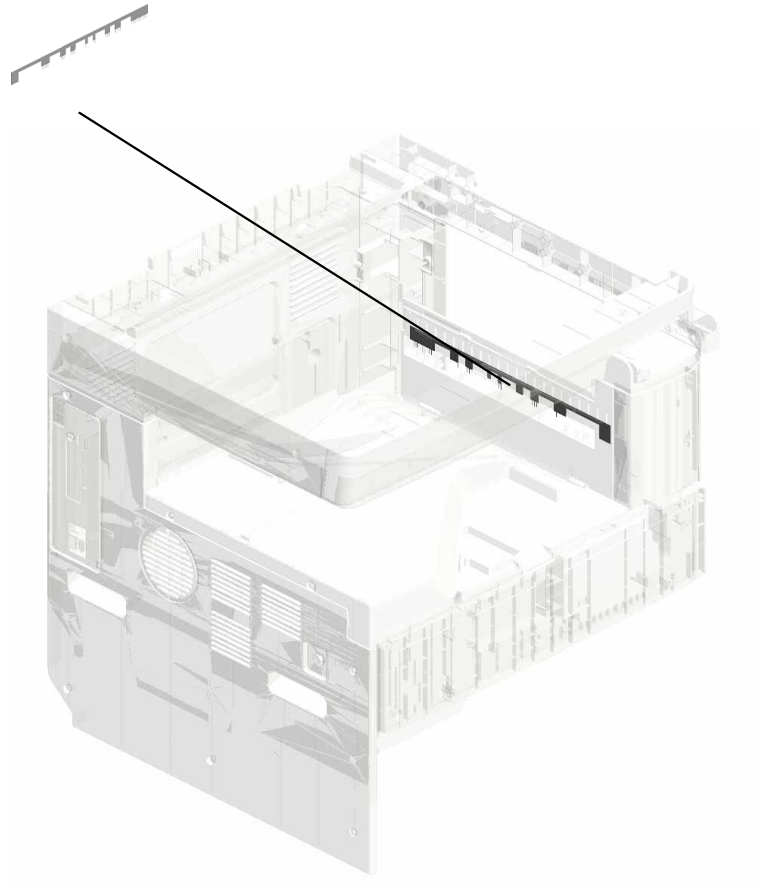
U014
MAIN FRAME



U015
ACCESSORIES

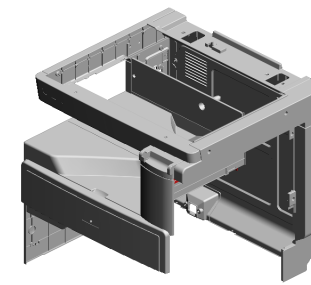
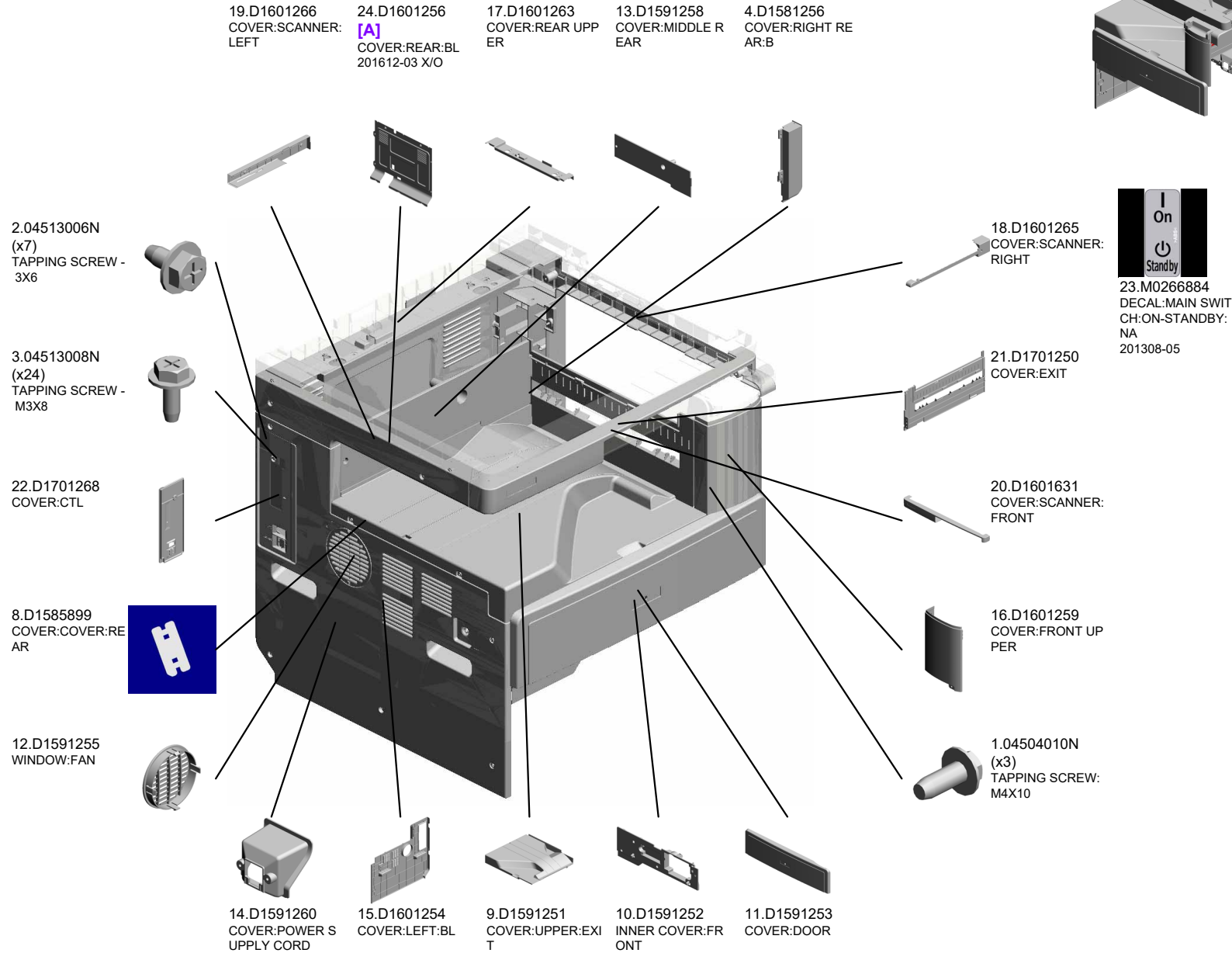
U001.EXTERIOR

U001 S001
D1584441
DISCHARGE BRUSH:EXIT:AS
S'Y

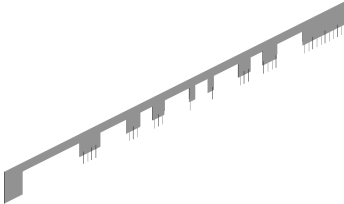
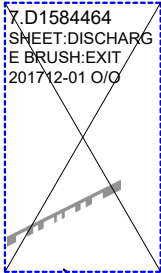


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U001 EXTERIOR



U001_S001
DISCHARGE BRUSH:EXIT:ASS'Y



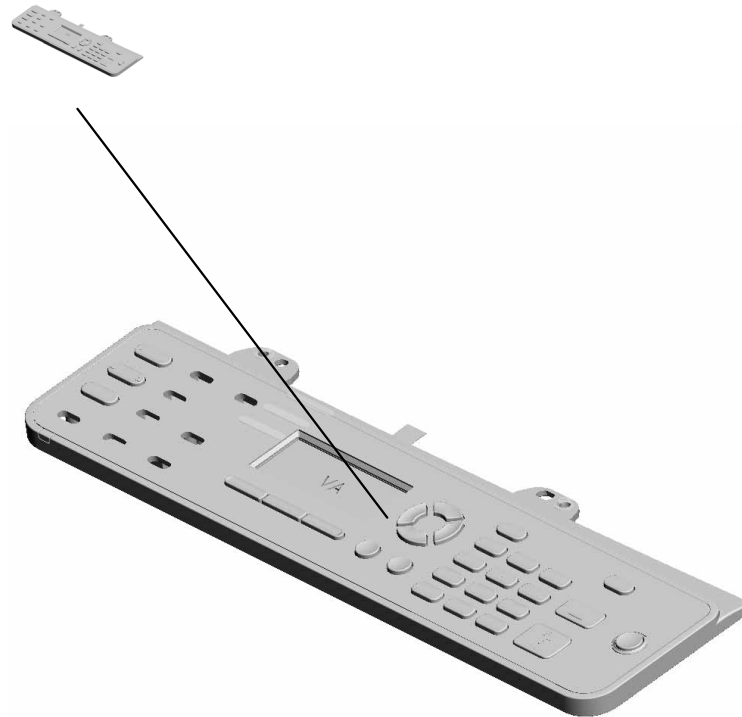
6.D1584441
[A]
DISCHARGE BRUS
H:EXIT:ASS'Y
201607-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U002.OPERATION

U002 S001
D1701401
OPERATION PANEL:D170:NA
/AP:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U002_S001
OPERATION PANEL:D170:NA/AP:ASS'Y

1.D1601457
KEYTOP:MIDDLE L
OWER

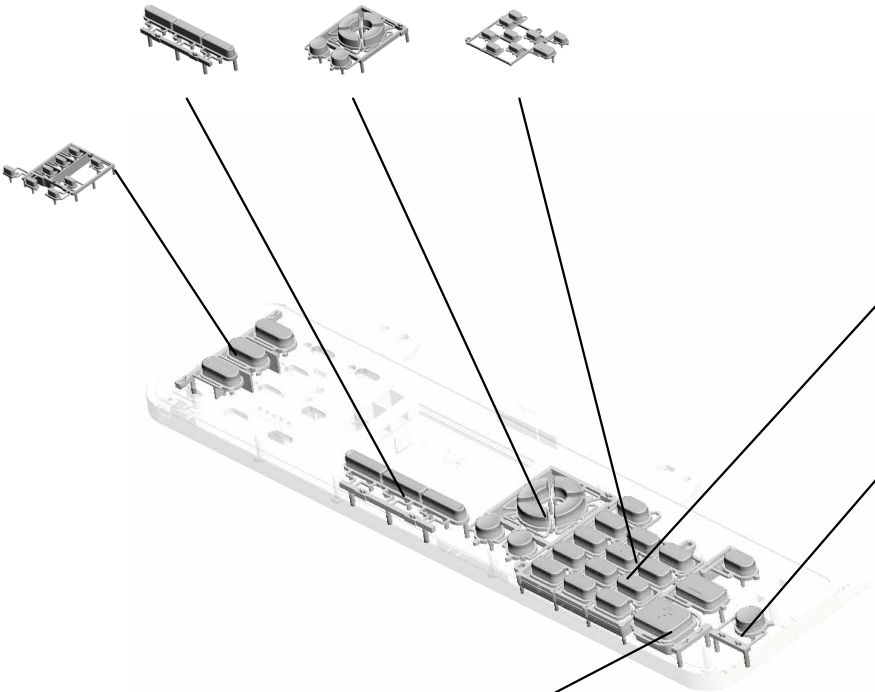
2.D1601458
KEYTOP:CURSOR

3.D1601459
KEYTOP:10KEY:A:
NA



7.D1701401
OPERATION PANE
L:D170:NA/AP:ASS'
Y

8.D1701456
KEYTOP:FUNCTION
N:D170



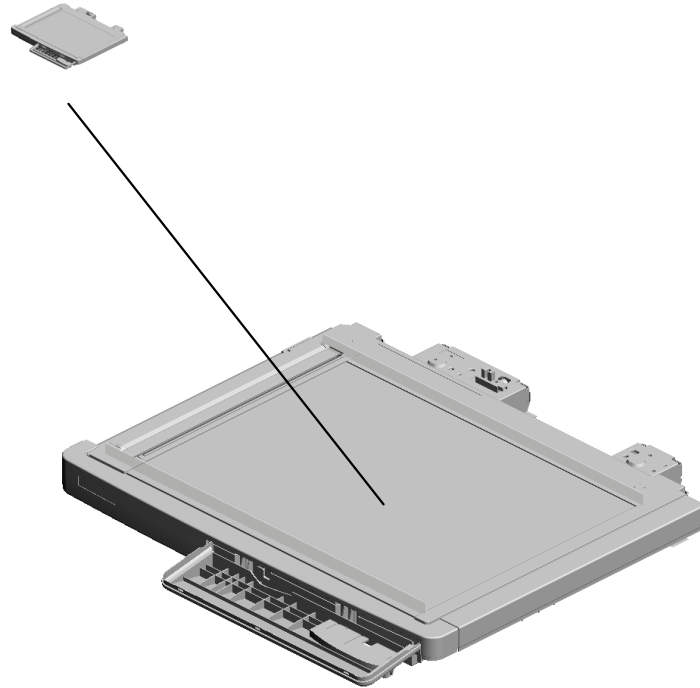
4.D1601460
KEYTOP:10KEY:B:
NA

6.D1601464
KEYTOP:POWER S
OURCE

5.D1601463
KEYTOP:START

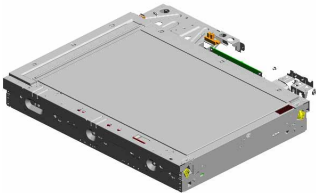
U003.SCANNER

U003 S001
D1601625
SCANNER:NA/EU/AP:ASS'Y



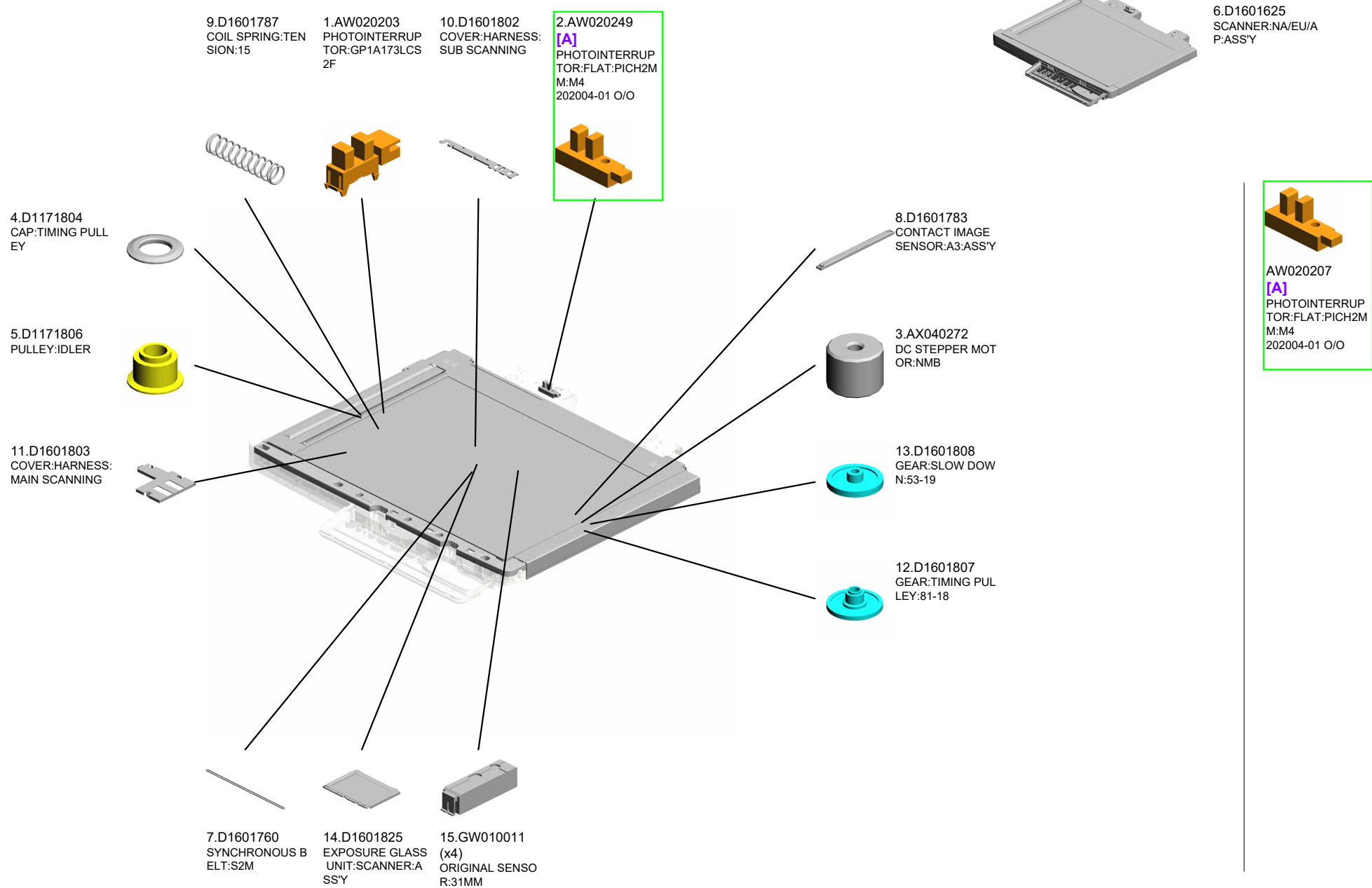
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U003
SCANNER



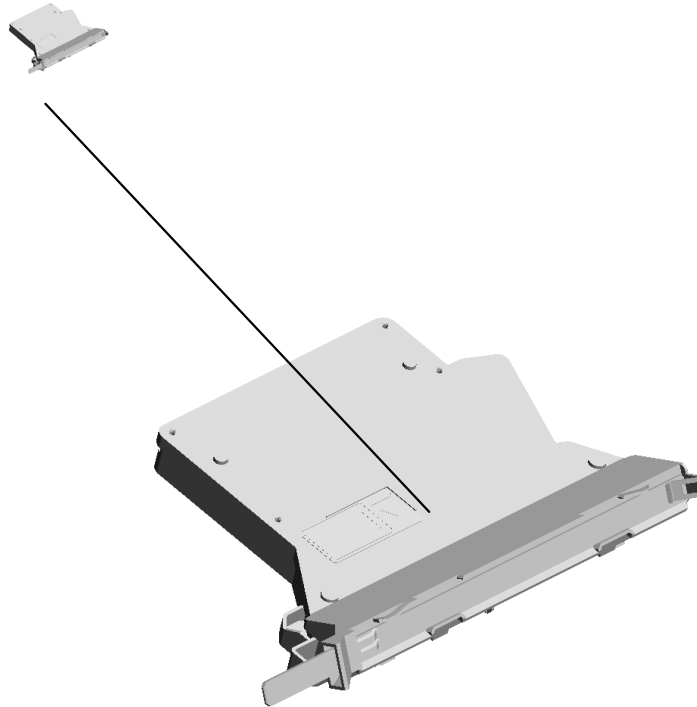
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U003_S001
SCANNER:NA/EU/AP:ASS'Y



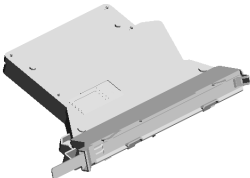
U004.LASER UNIT

U004 S001
D1581900
OPTICAL HOUSING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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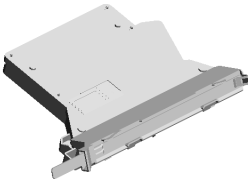
U004
LASER UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U004_S001
OPTICAL HOUSING:ASS'Y

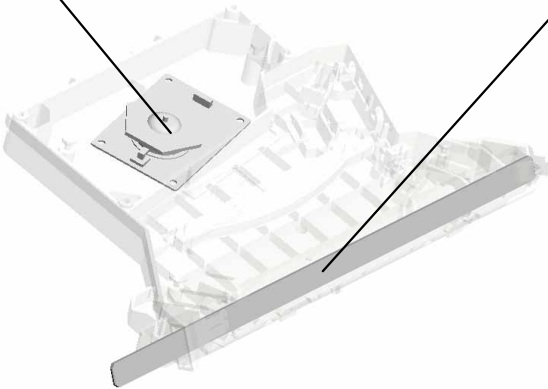
1.AX060420
DC POLYGON MIR
ROR MOTOR



2.D1581900
[A]
OPTICAL HOUSIN
G:ASS'Y
201512-01 O/O



3.AC015060
SHIELD GLASS



D1581961
[A]
OPTICAL HOUSIN
G:ASS'Y
201512-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005.PAPER FEED

U005_S002
D1582526
PAPER TRAY:ASS'Y

U005_S001
D1582526
PAPER TRAY:ASS'Y

U005_S004
D1582527
BASE:RISE:ASS'Y

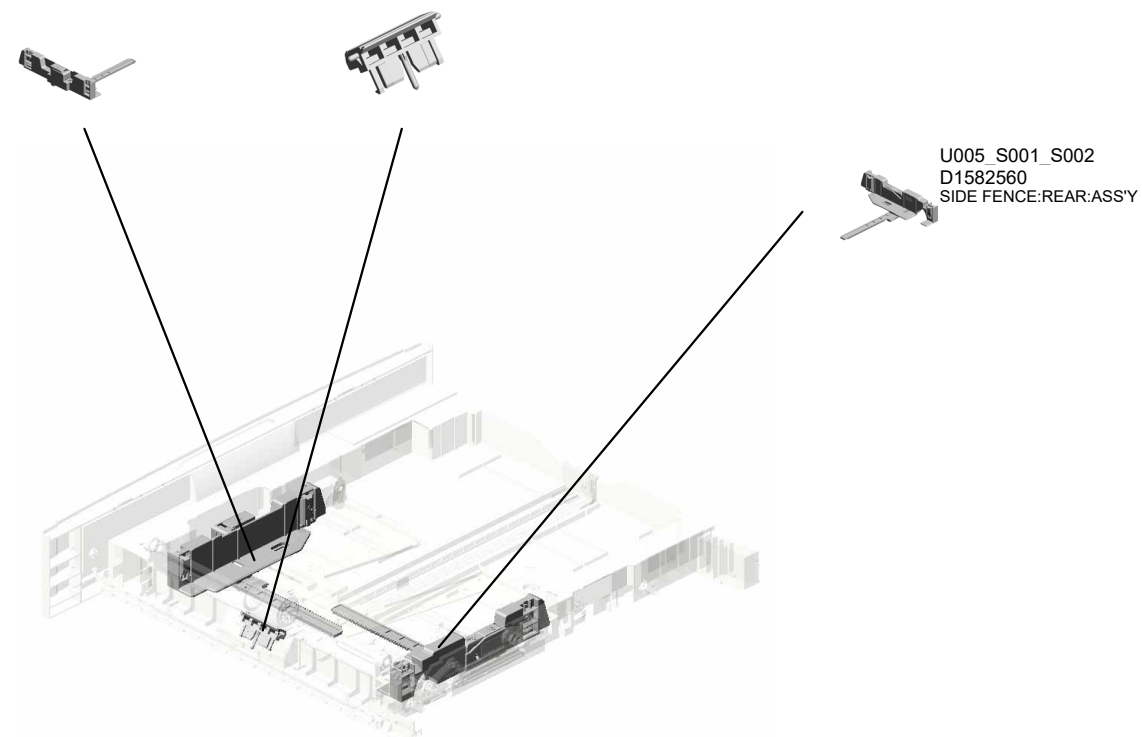
U005_S003
D1582527
BASE:RISE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S001.PAPER TRAY:ASS'Y

U005_S001_S001
D1582559
SIDE FENCE:FRONT:ASS'Y

U005_S001_S003
D1582592
FRICTION PAD:ASS'Y

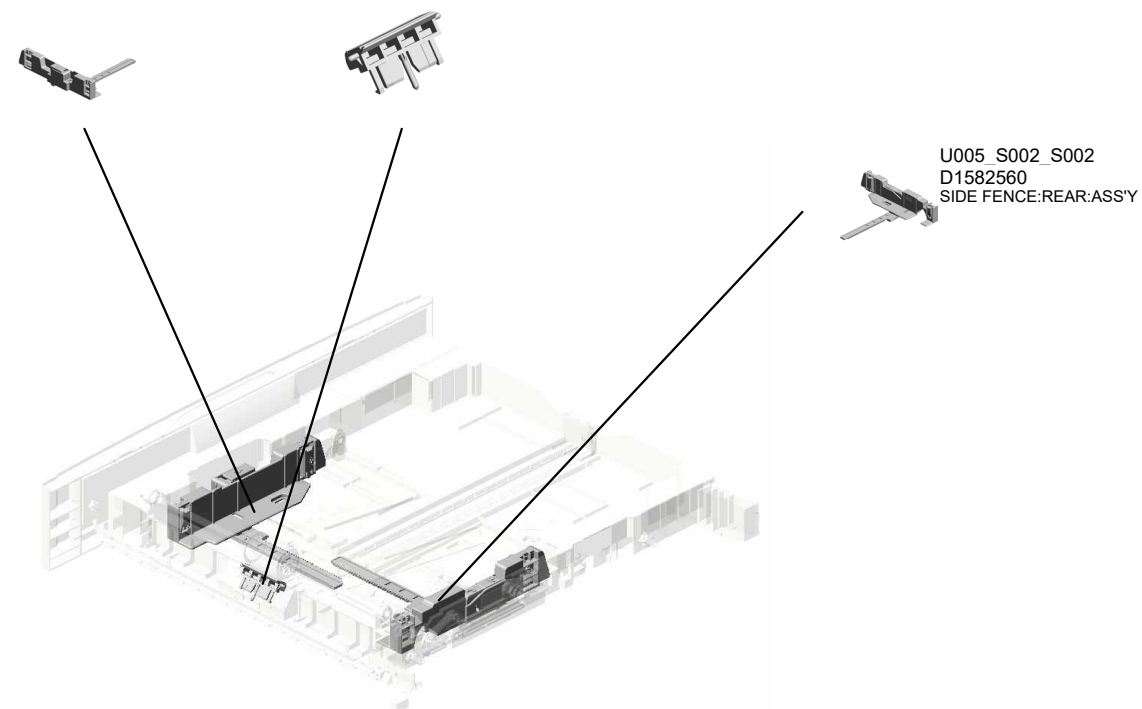


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S002.PAPER TRAY:ASS'Y

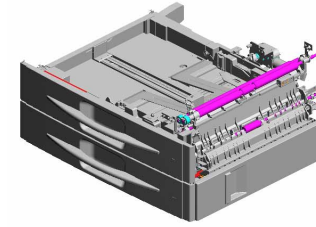
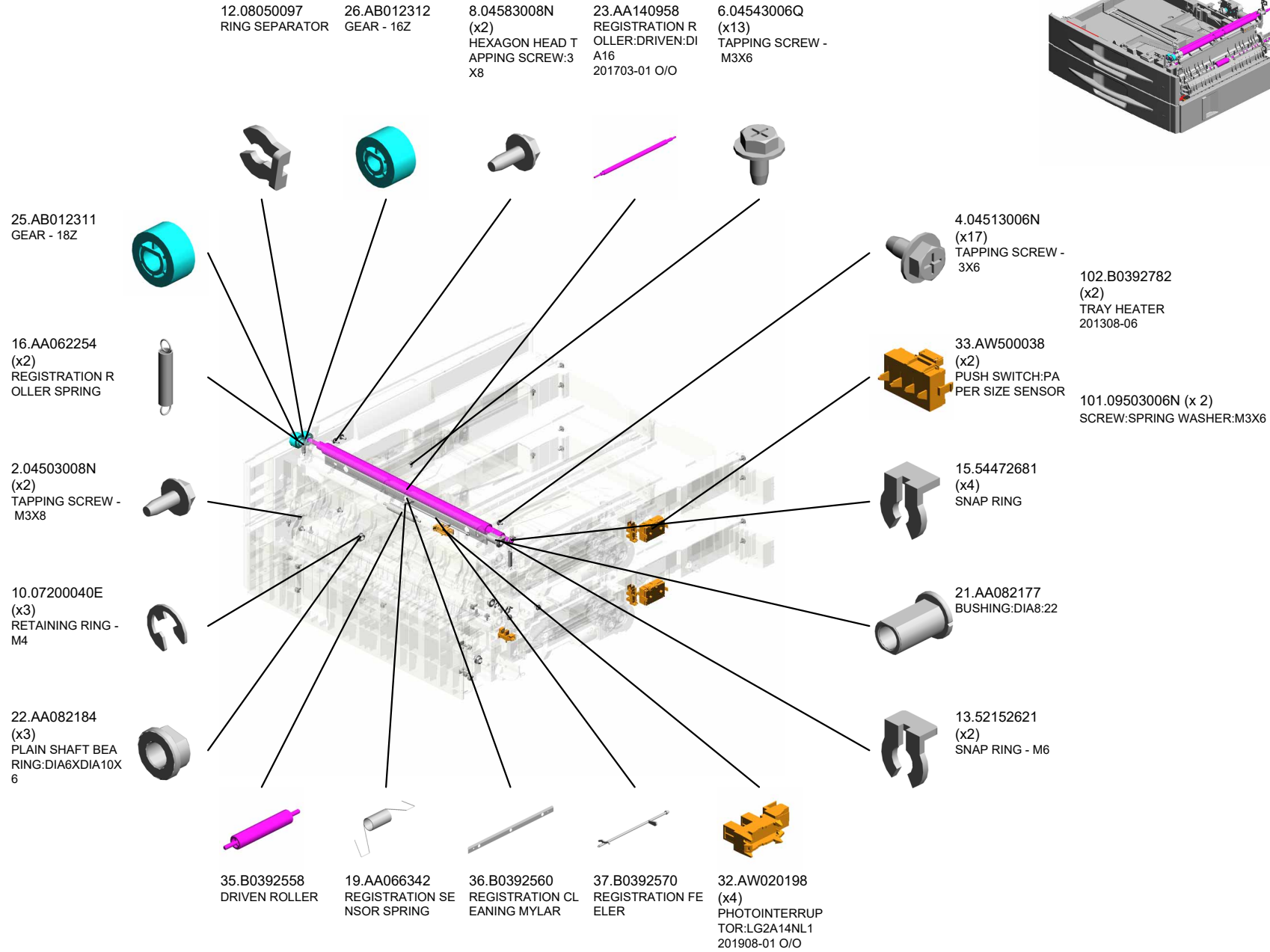
U005_S002_S001
D1582559
SIDE FENCE:FRONT:ASS'Y

U005_S002_S003
D1582592
FRICTION PAD:ASS'Y



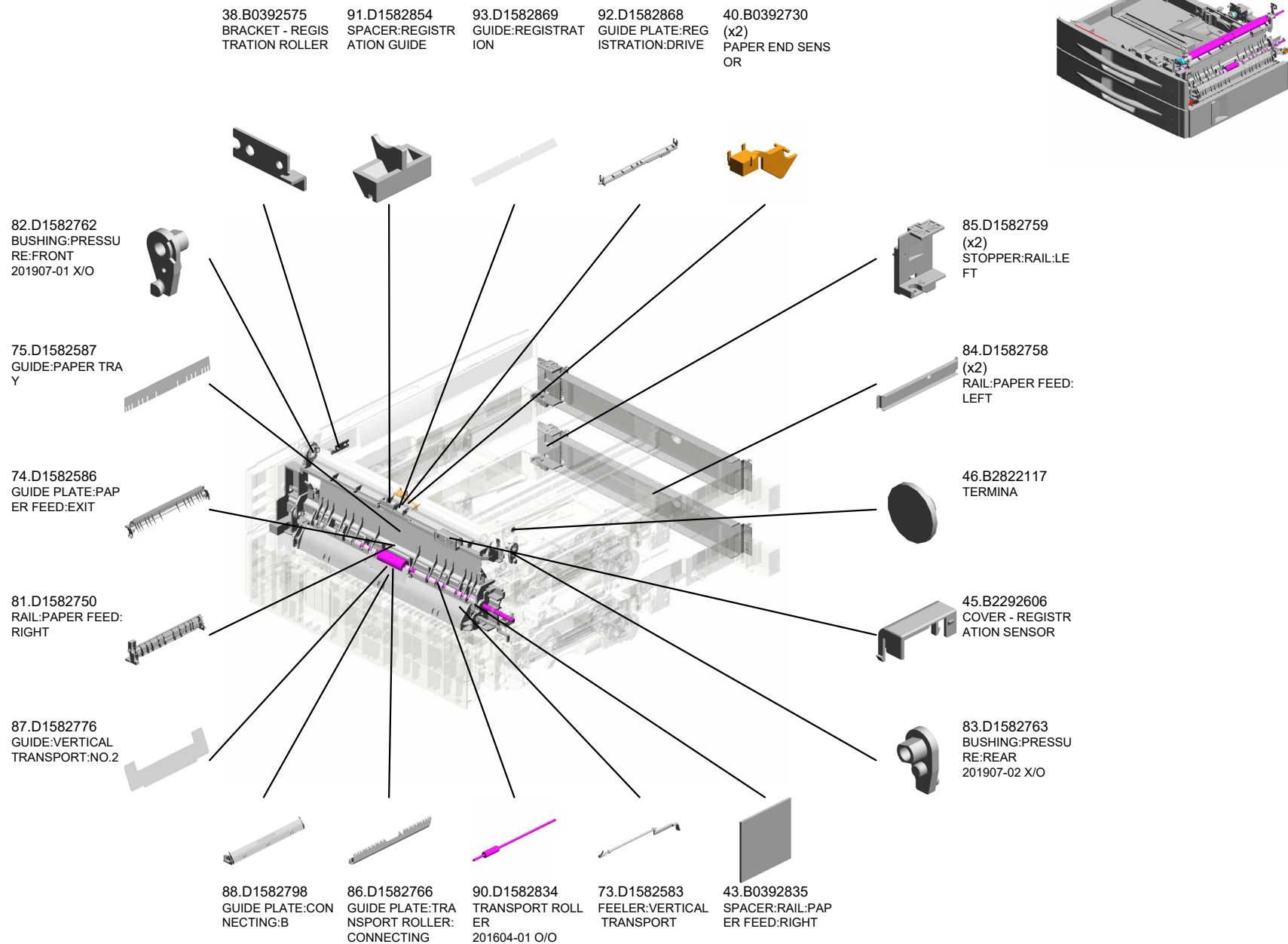
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005 PAPER FEED



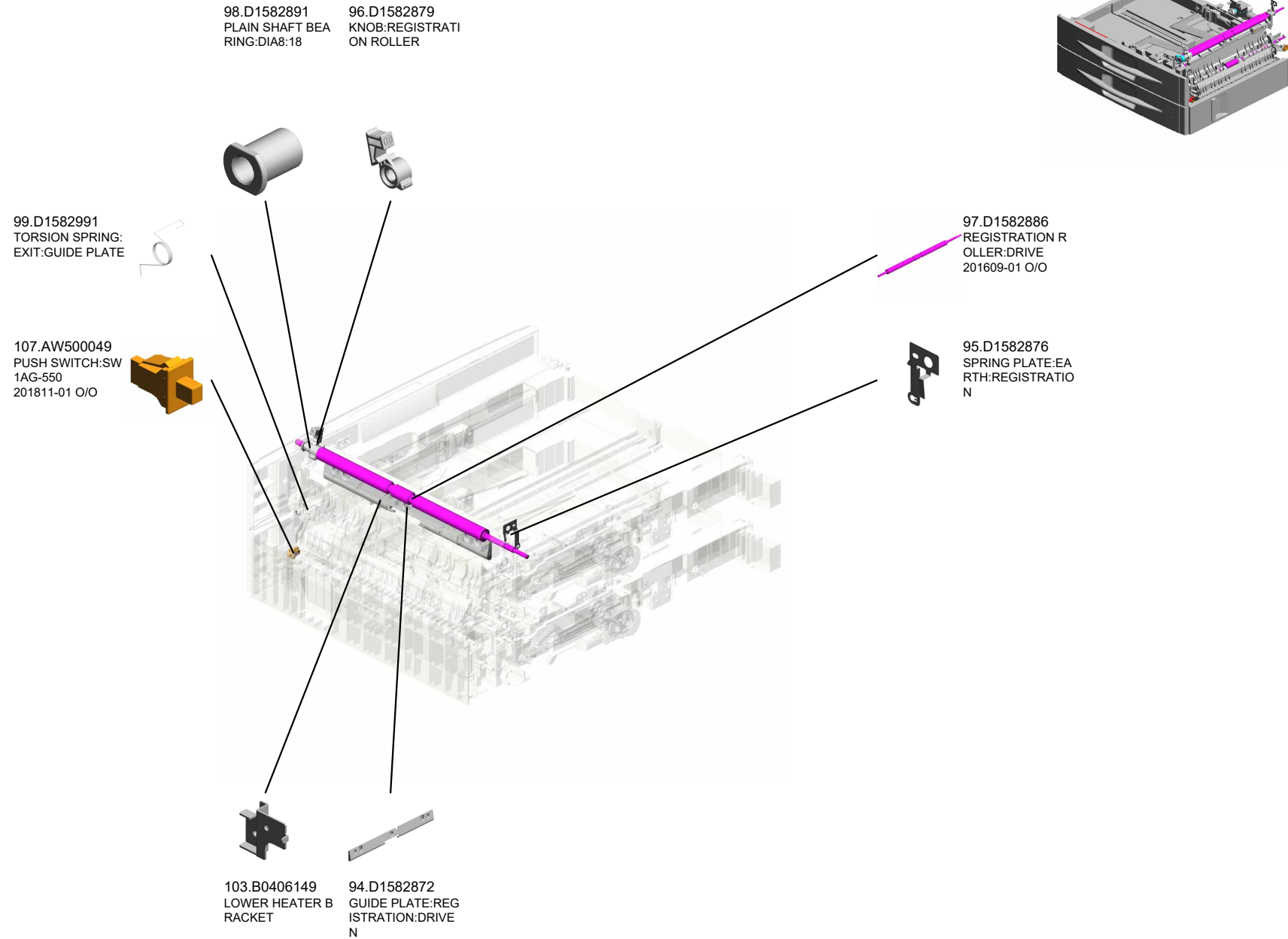
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005 PAPER FEED



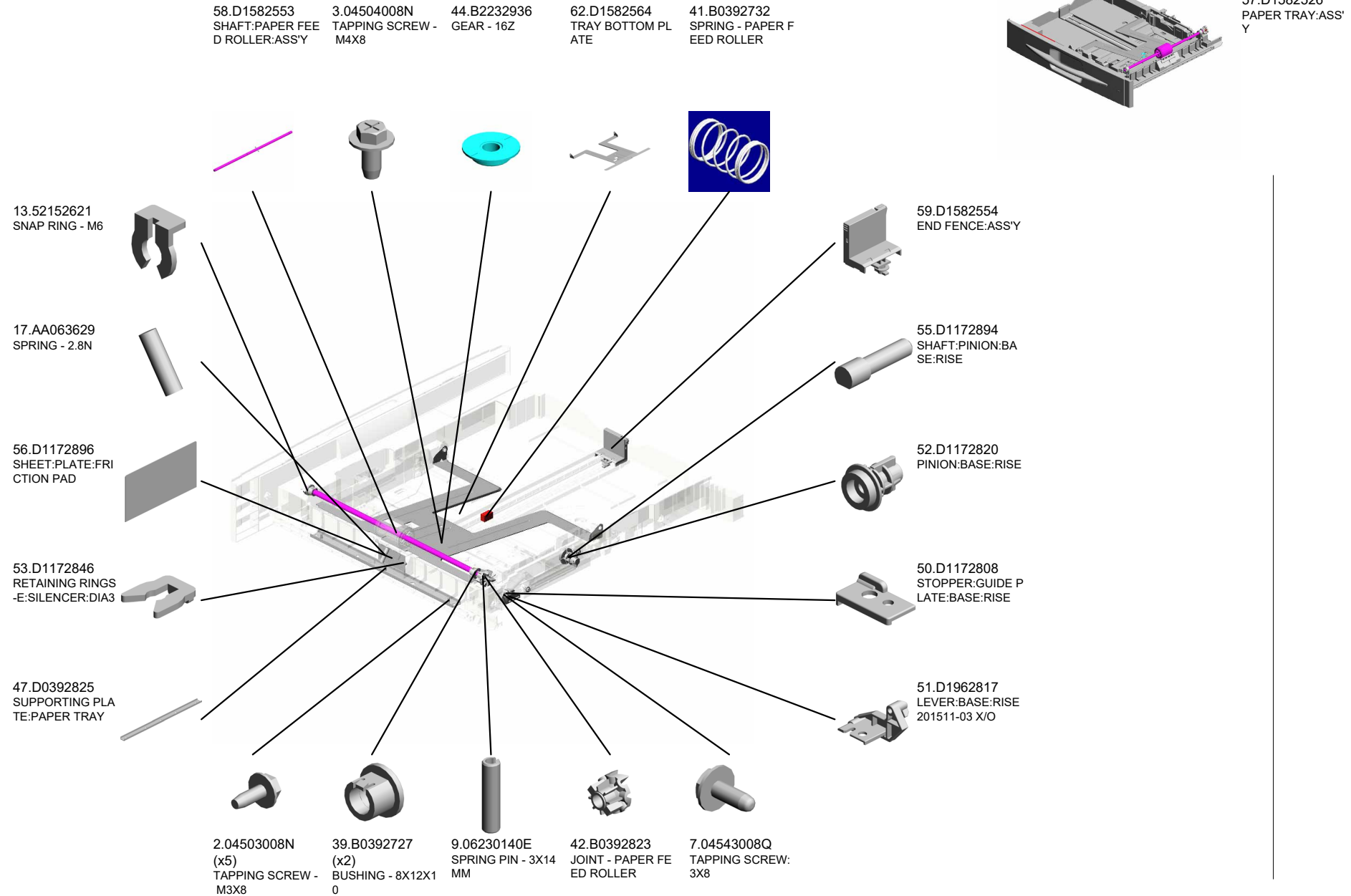
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005 PAPER FEED



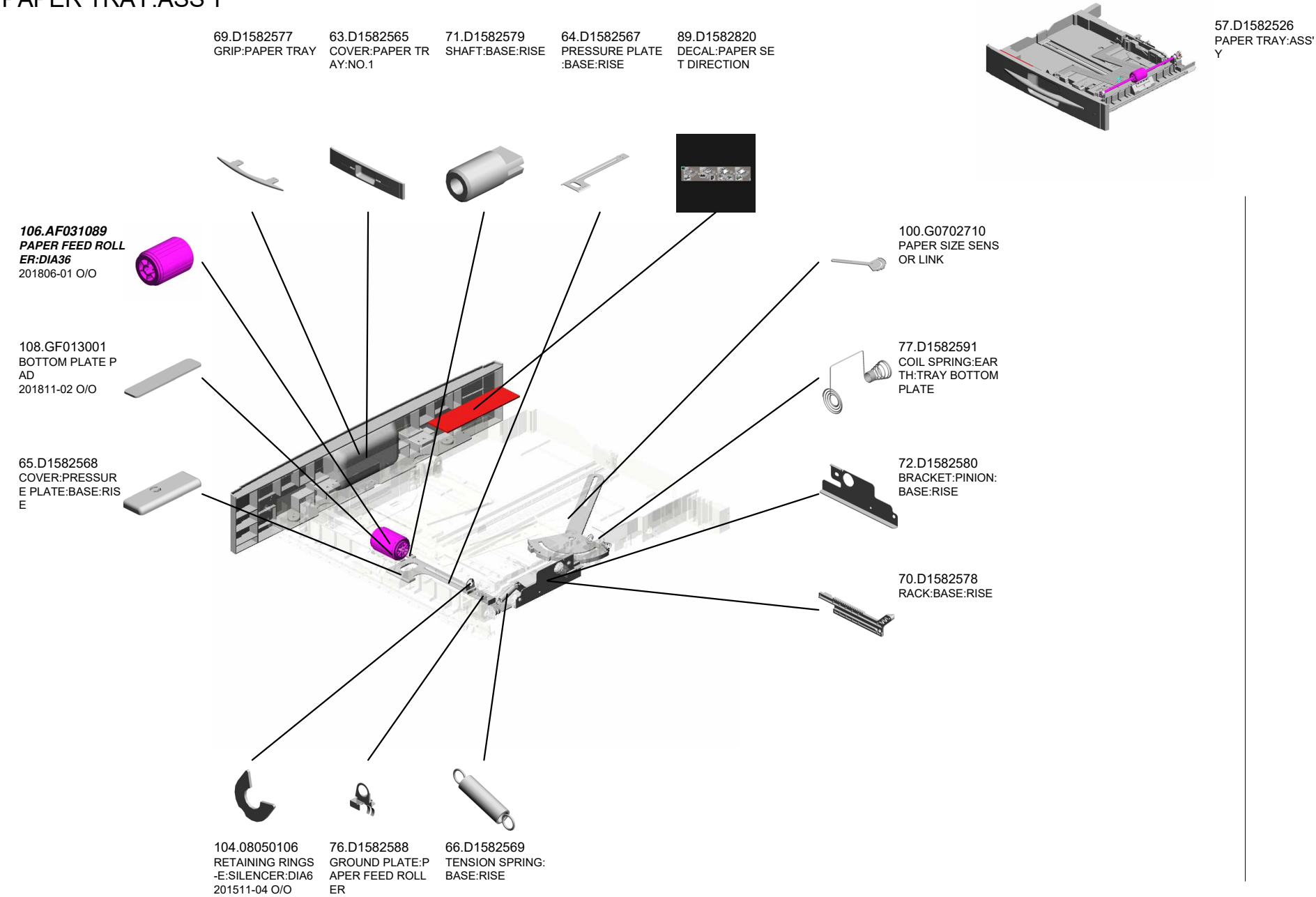
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S001 PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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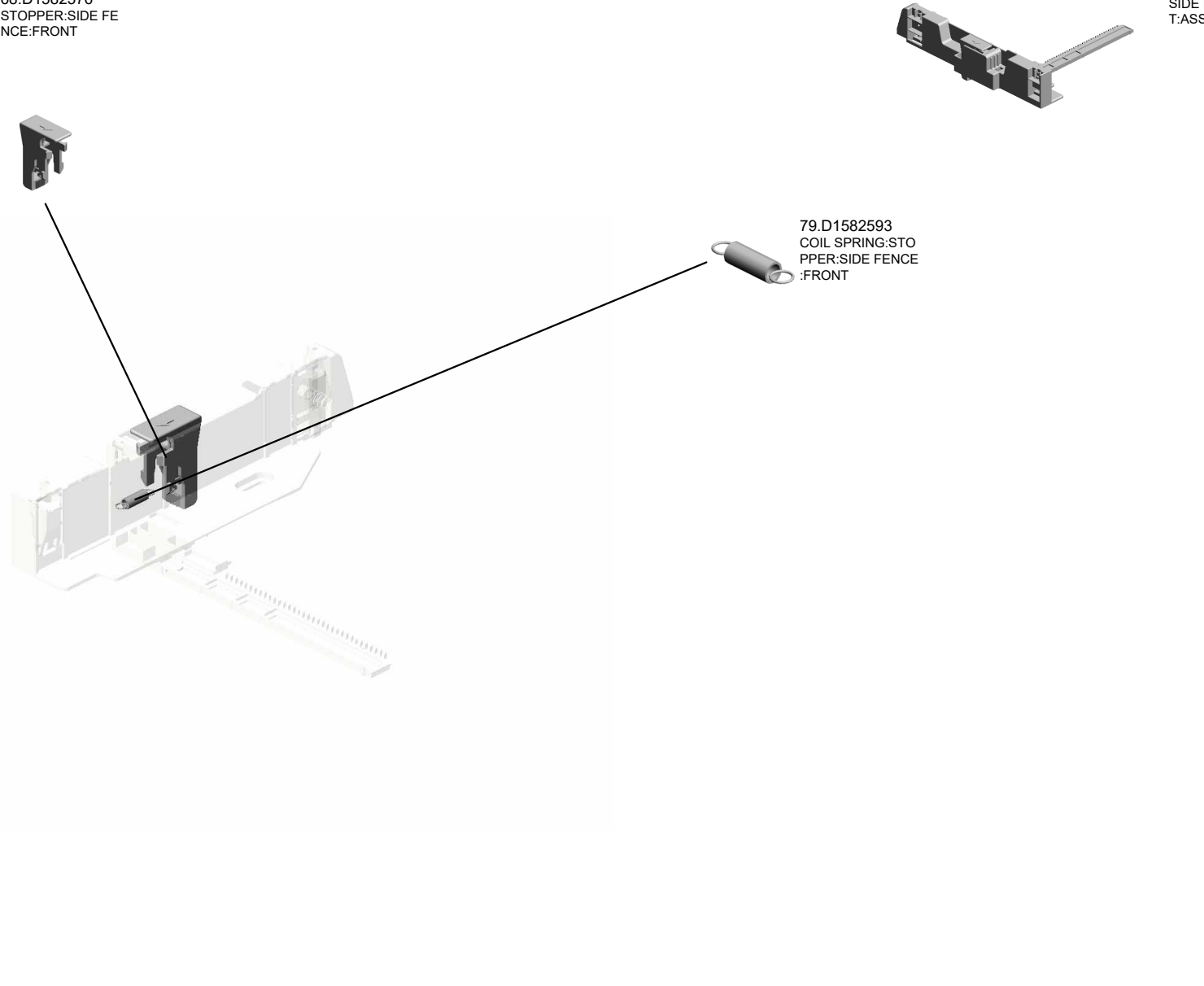
U005_S001
PAPER TRAY:ASS'Y



U005_S001_S001
SIDE FENCE:FRONT:ASS'Y

68.D1582576
STOPPER:SIDE FE
NCE:FRONT

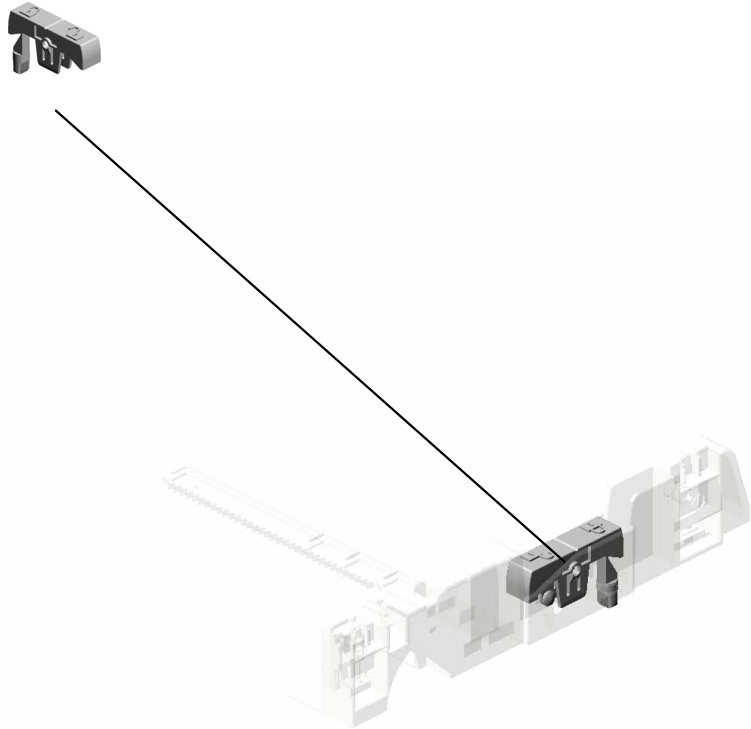
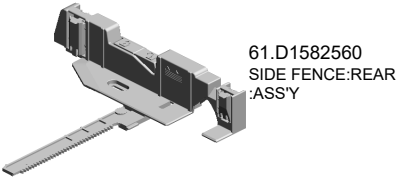
60.D1582559
SIDE FENCE:FRON
T:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S001_S002
SIDE FENCE:REAR:ASS'Y

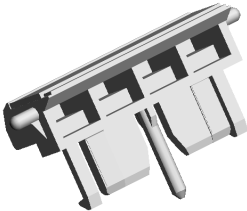
80.D1582595
LEVER:STOPPER:
REAR



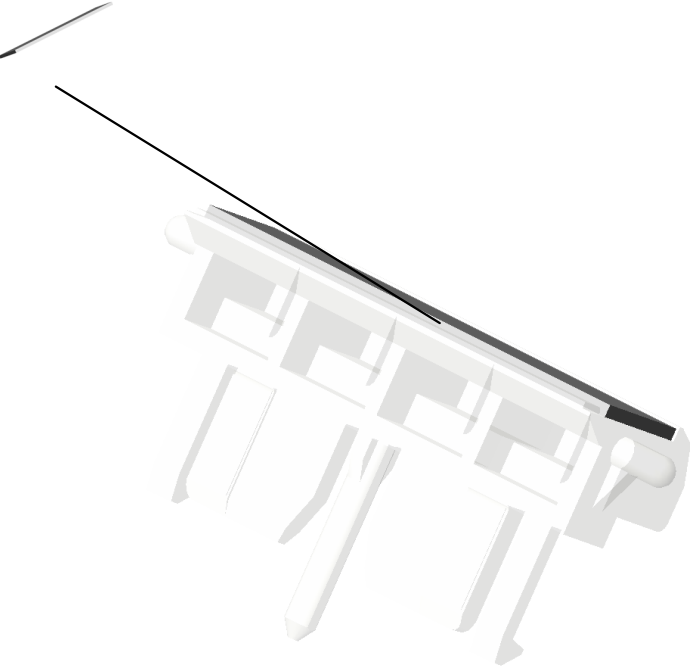
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S001_S003
FRICTION PAD:ASS'Y

31.AF033008
FRICTION PAD:10X
50



78.D1582592
FRICTION PAD:AS
S'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S002

PAPER TRAY:ASS'Y

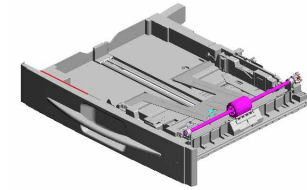
58.D1582553
SHAFT:PAPER FEE
D ROLLER:ASS'Y

3.04504008N
TAPPING SCREW -
M4X8

44.B2232936
GEAR - 16Z

62.D1582564
TRAY BOTTOM PL
ATE

39.B0392727
(x2)
BUSHING - 8X12X1
0



57.D1582526
PAPER TRAY:ASS'
Y

13.52152621
SNAP RING - M6

17.AA063629
SPRING - 2.8N

56.D1172896
SHEET:PLATE:FRI
CTION PAD

53.D1172846
RETAINING RINGS
-E:SILENCER:DIA3

47.D0392825
SUPPORTING PLA
TE:PAPER TRAY

2.04503008N
(x5)
TAPPING SCREW -
M3X8

9.06230140E
SPRING PIN - 3X14
MM

42.B0392823
JOINT - PAPER FE
ED ROLLER

41.B0392732
SPRING - PAPER F
EED ROLLER

7.04543008Q
TAPPING SCREW:
3X8

59.D1582554
END FENCE:ASS'Y

55.D1172894
SHAFT:PINION:BA
SE:RISE

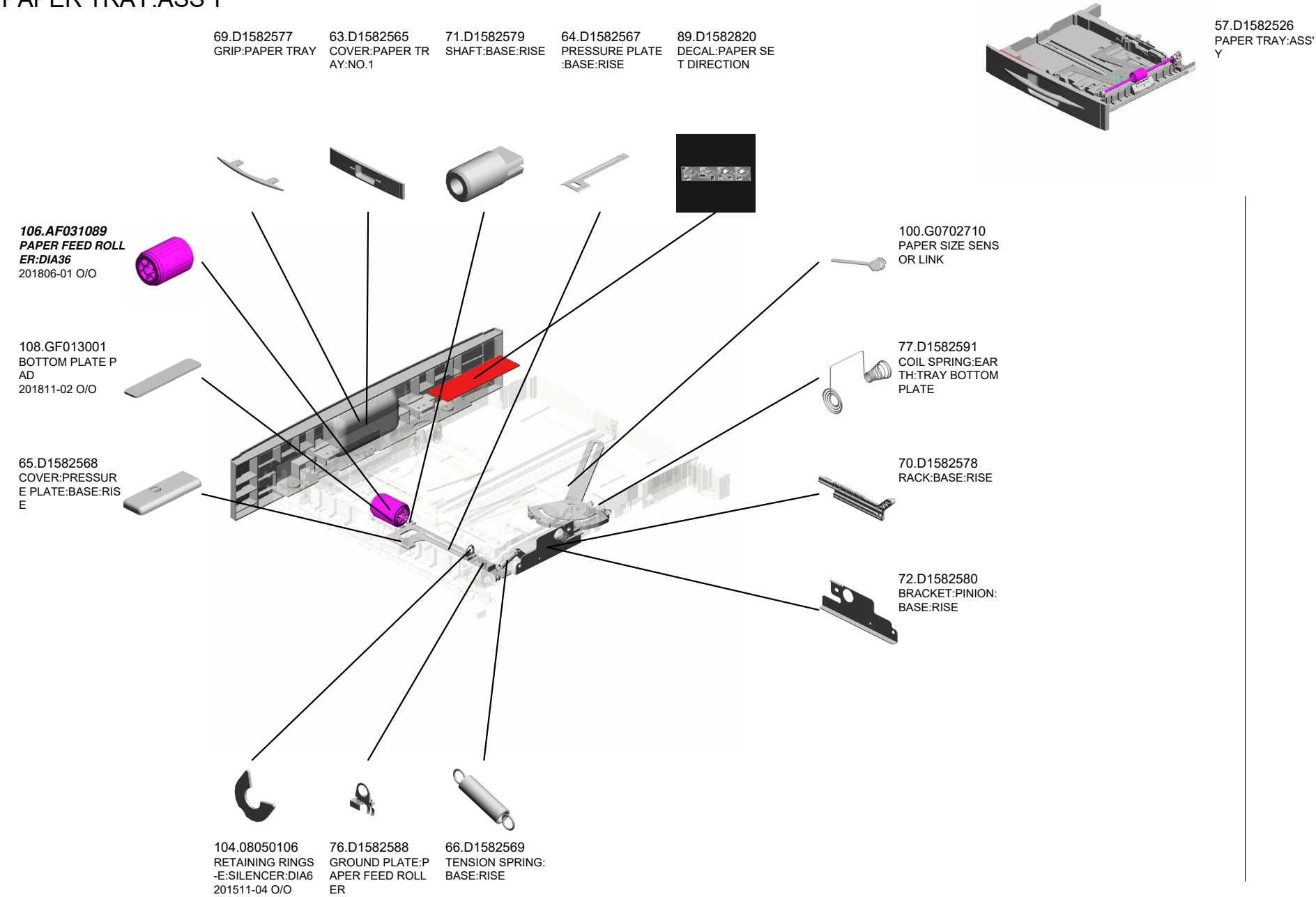
52.D1172820
PINION:BASE:RISE

50.D1172808
STOPPER:GUIDE P
LATE:BASE:RISE

51.D1962817
LEVER:BASE:RISE
201511-03 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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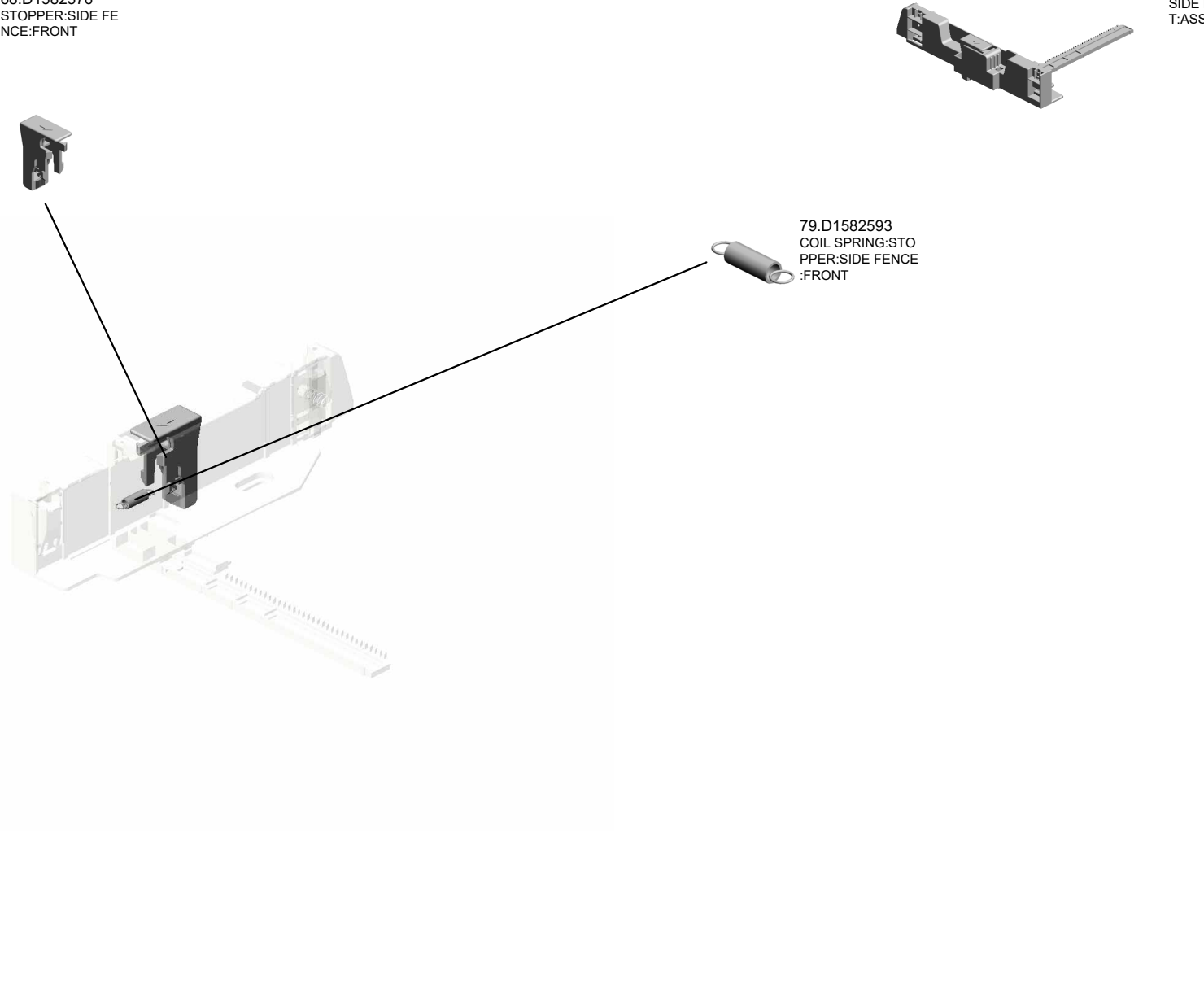
U005_S002
PAPER TRAY:ASS'Y



U005_S002_S001
SIDE FENCE:FRONT:ASS'Y

68.D1582576
STOPPER:SIDE FE
NCE:FRONT

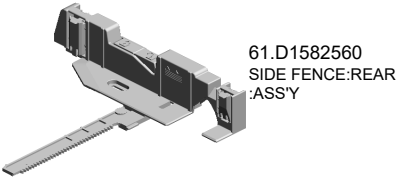
60.D1582559
SIDE FENCE:FRON
T:ASS'Y



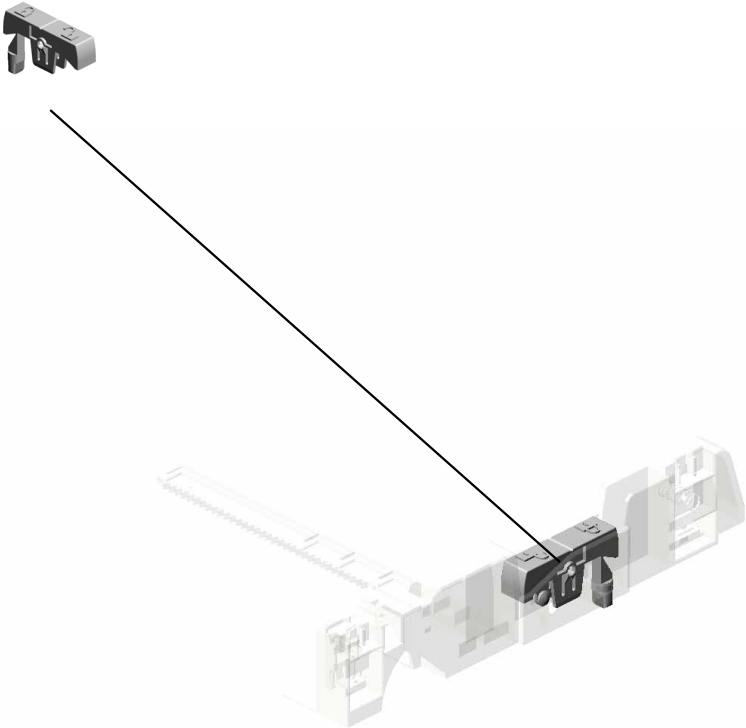
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S002_S002
SIDE FENCE:REAR:ASS'Y

80.D1582595
LEVER:STOPPER:
REAR



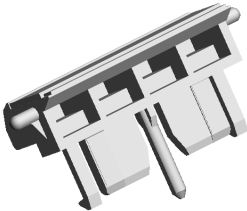
61.D1582560
SIDE FENCE:REAR
:ASS'Y



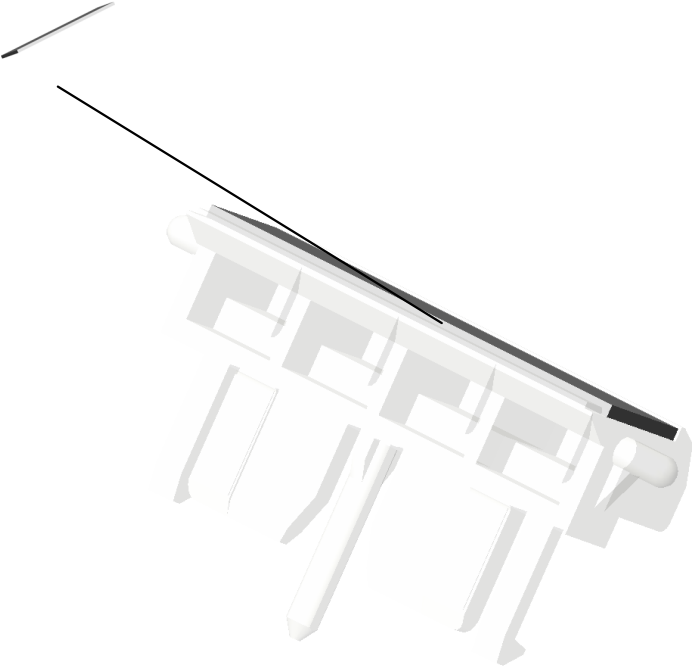
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S002_S003
FRICTION PAD:ASS'Y

31.AF033008
FRICTION PAD:10X
50

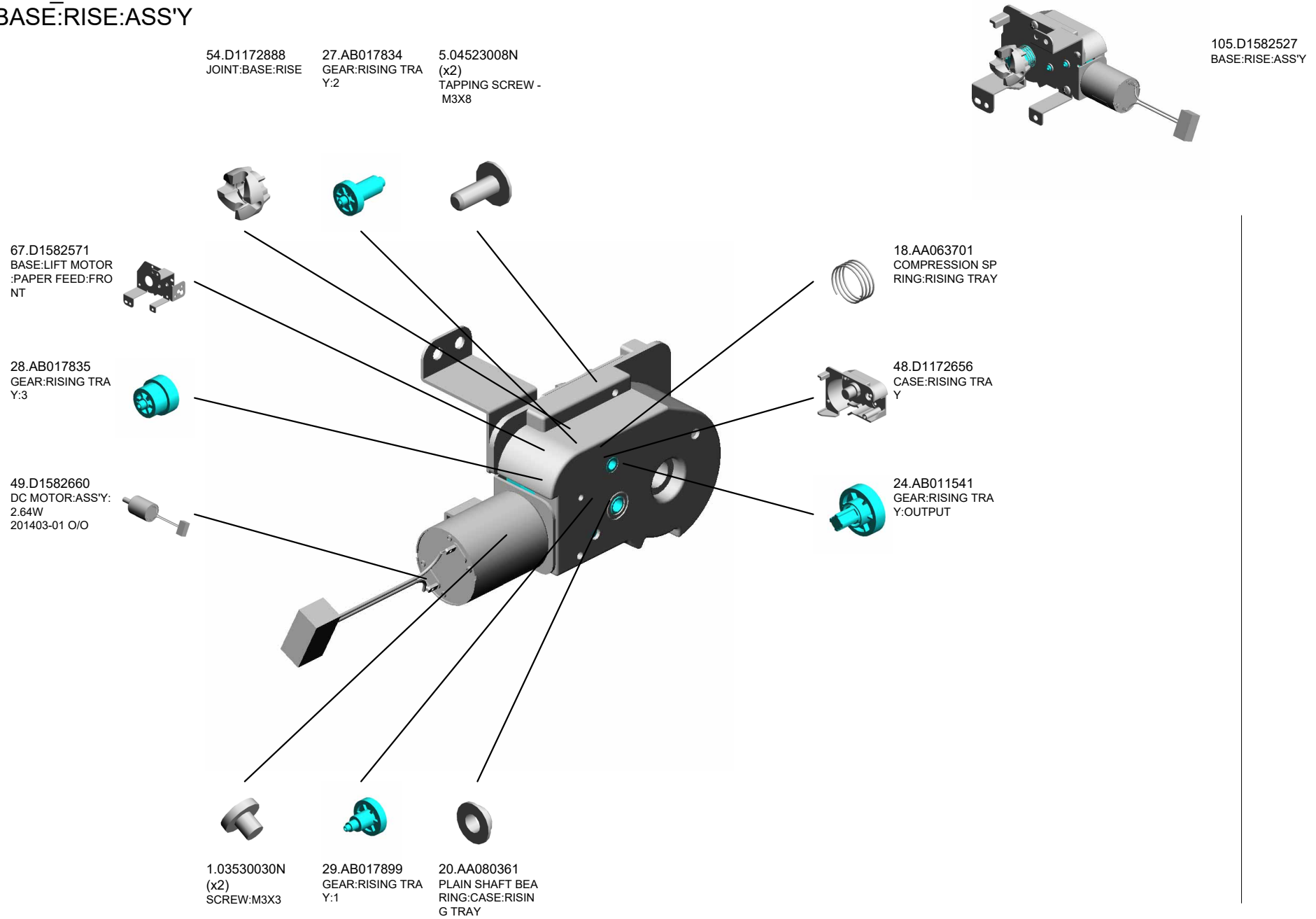


78.D1582592
FRICTION PAD:AS
S'Y



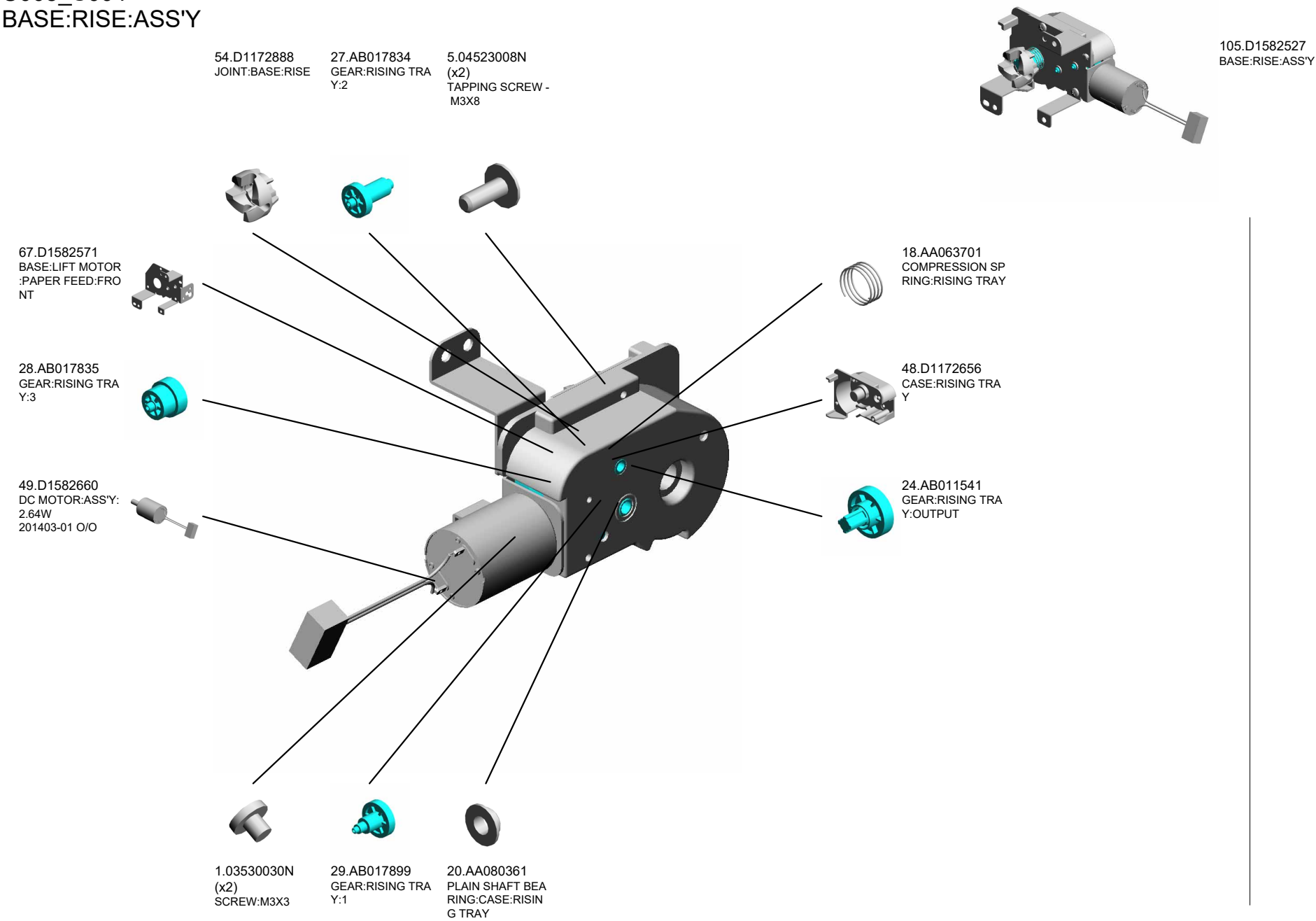
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S003 BASE:RISE:ASS'Y



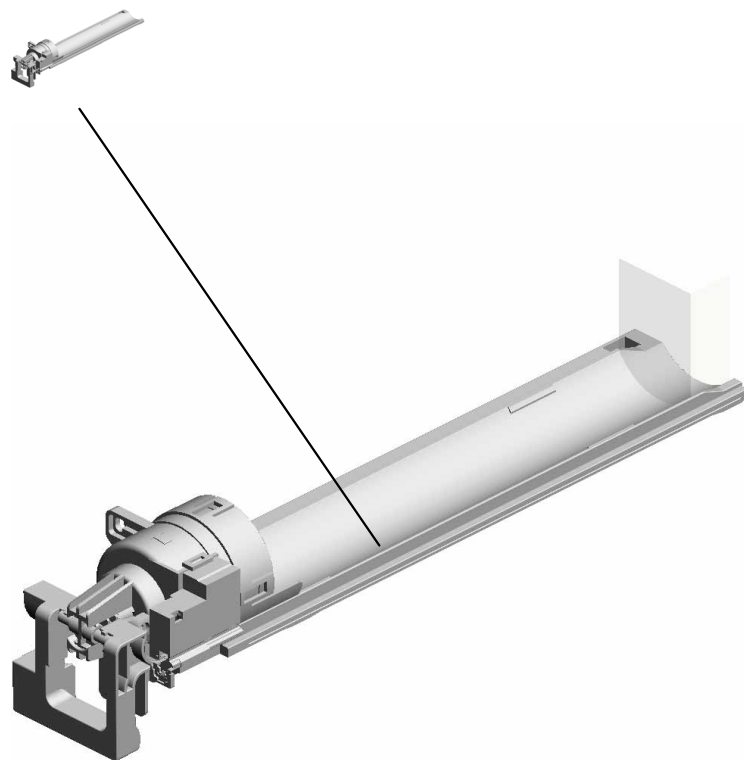
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S004
BASE:RISE:ASS'Y



U006.TONER SUPPLY

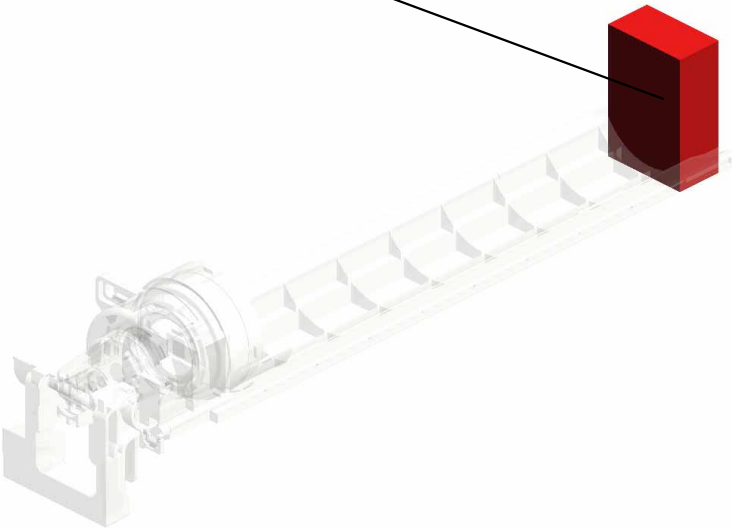
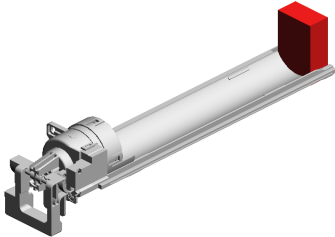
U006 S001
D1583032
TONER SUPPLY UNIT:C4:AS
S'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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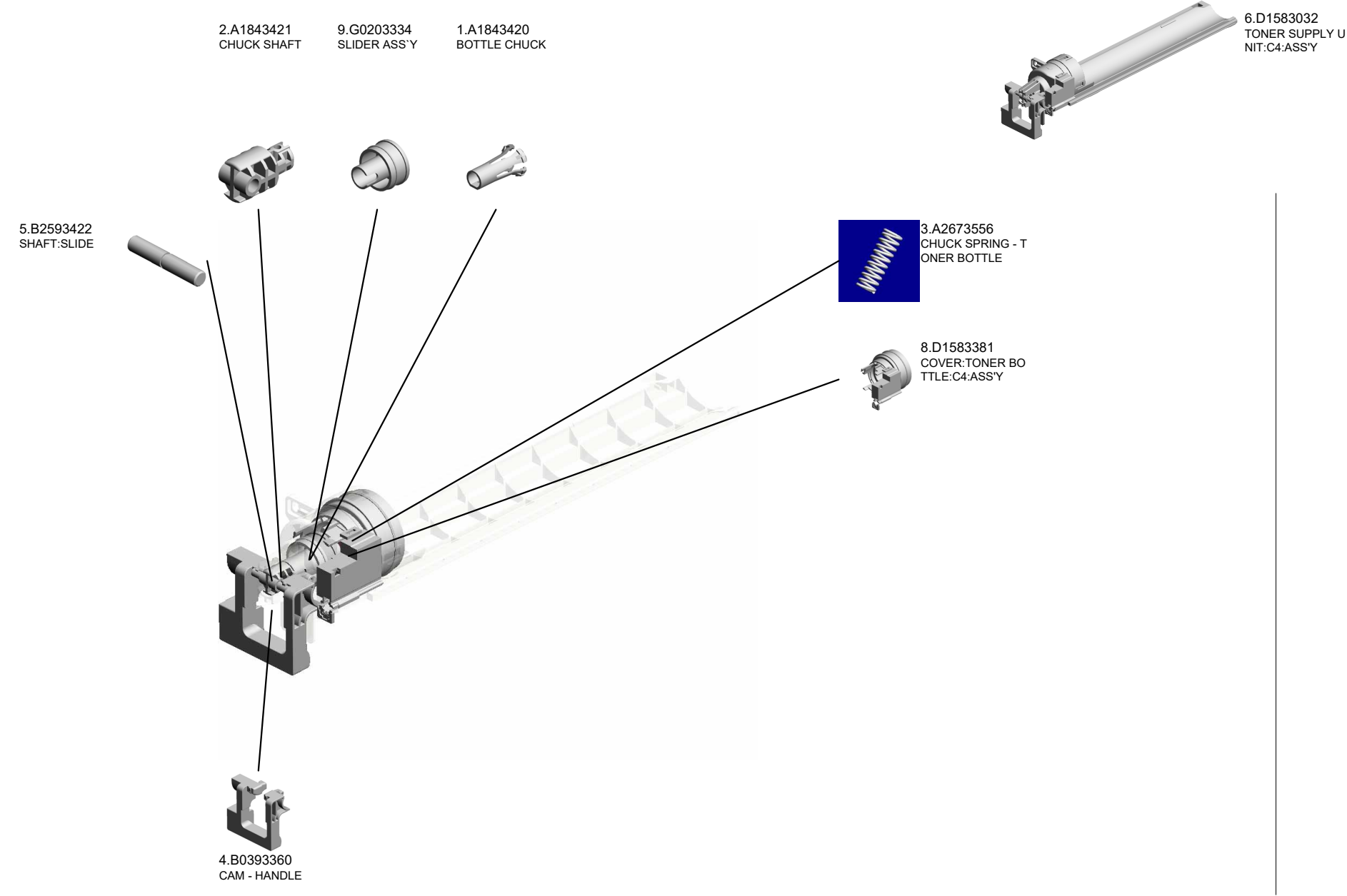
U006
TONER SUPPRY

7.D1583310
DC MOTOR:TONE
R BOTTLE:2.52W:B
RUSH



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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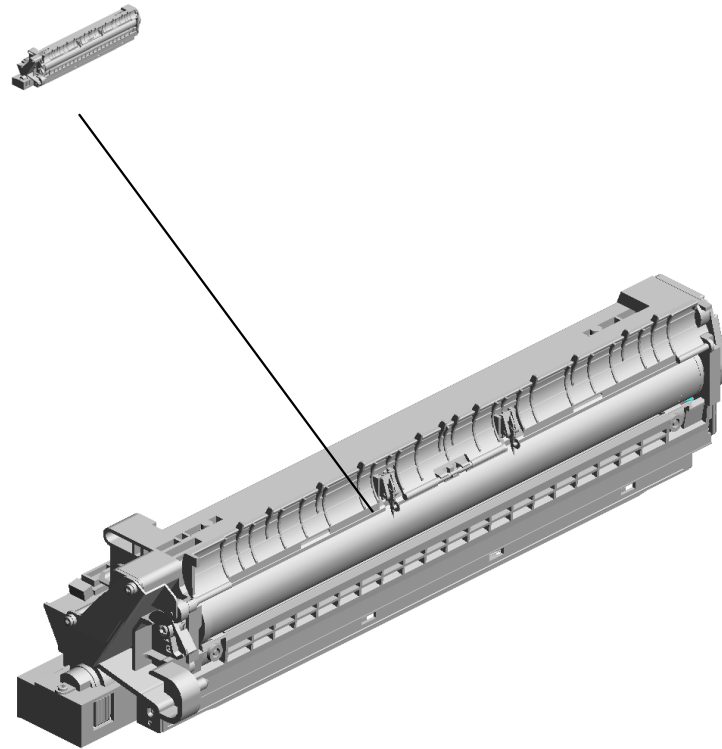
U006_S001
TONER SUPPLY UNIT:C4:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007.PCU

U007 S001
D8490150
PCU:EXP

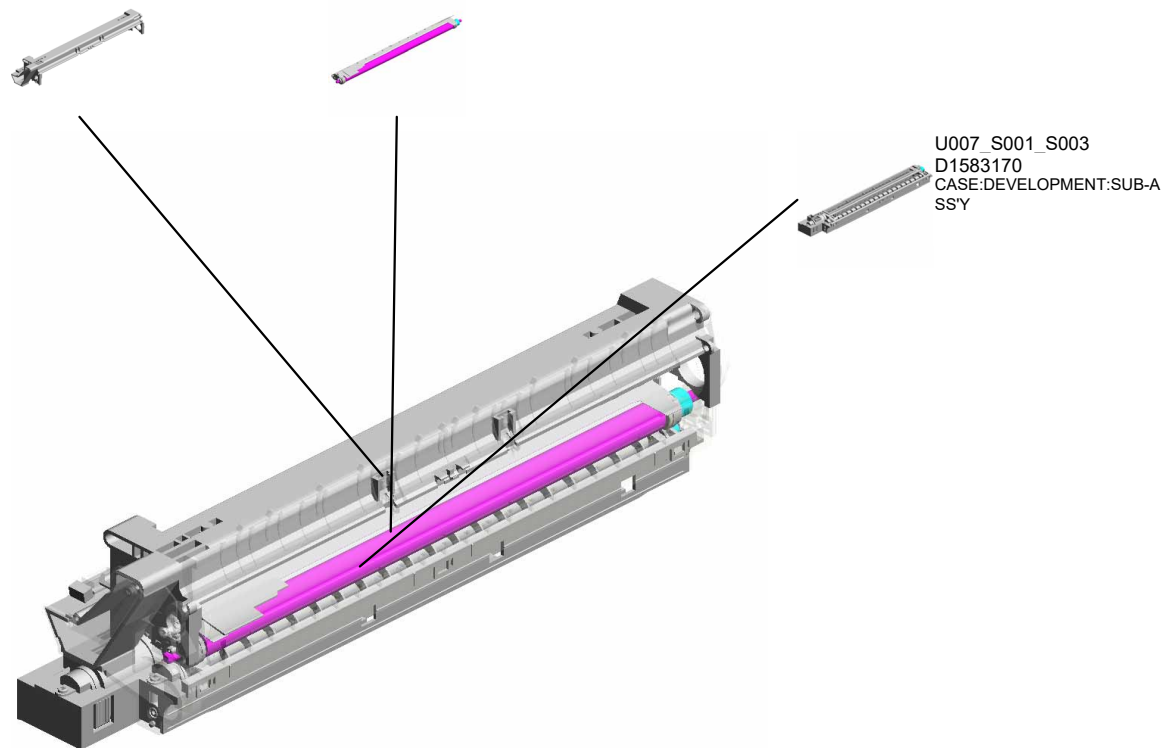


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001.PCU:EXP

U007_S001_S001
D1582252
FRAME:PCU:ASS'Y

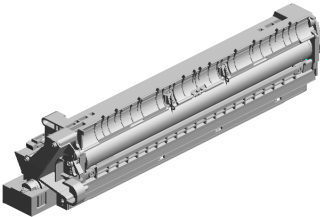
U007_S001_S002
D1583052
DEVELOPMENT ROLLER:AS
S'Y



U007_S001_S003
D1583170
CASE:DEVELOPMENT:SUB-A
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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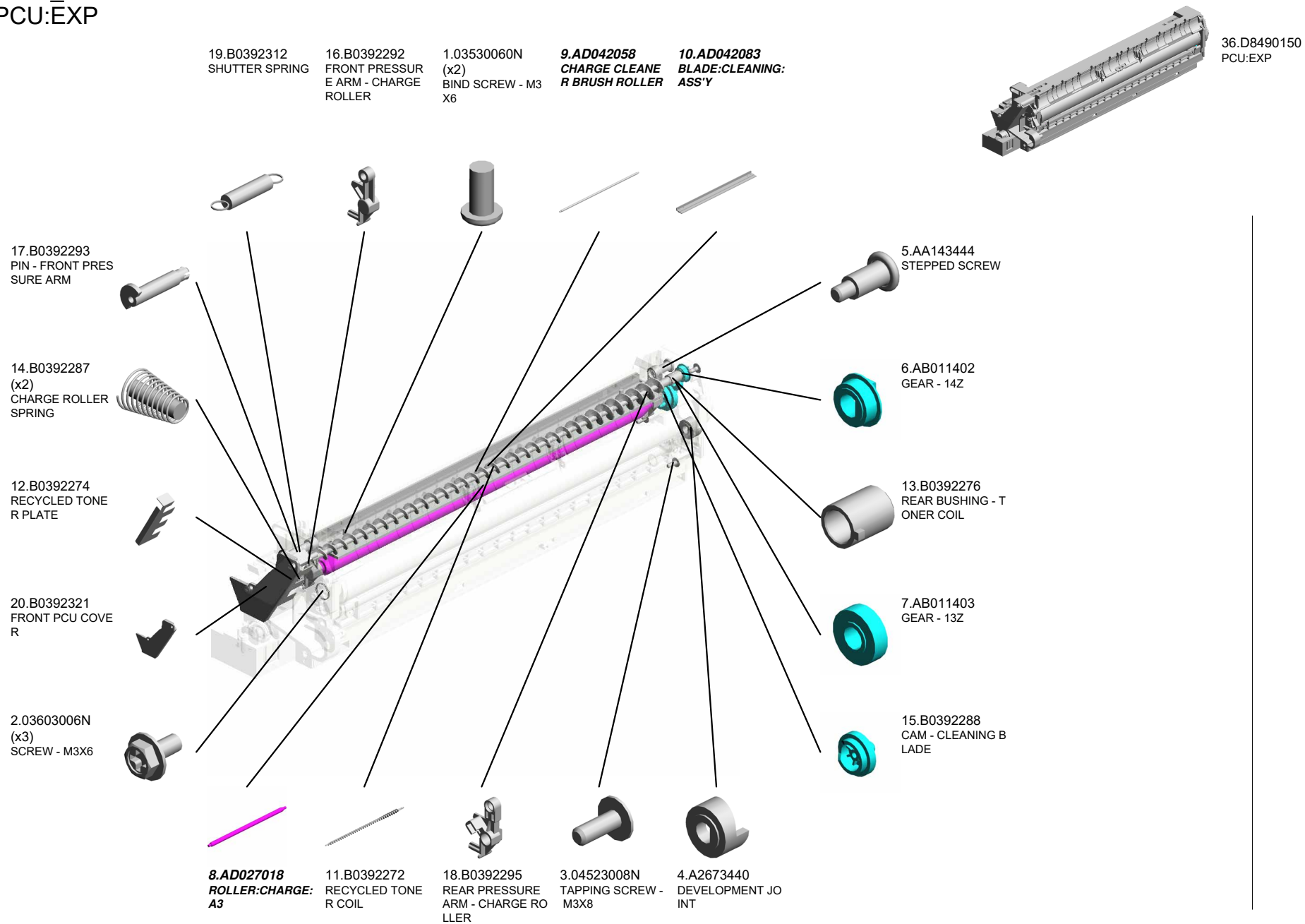
U007
PCU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001

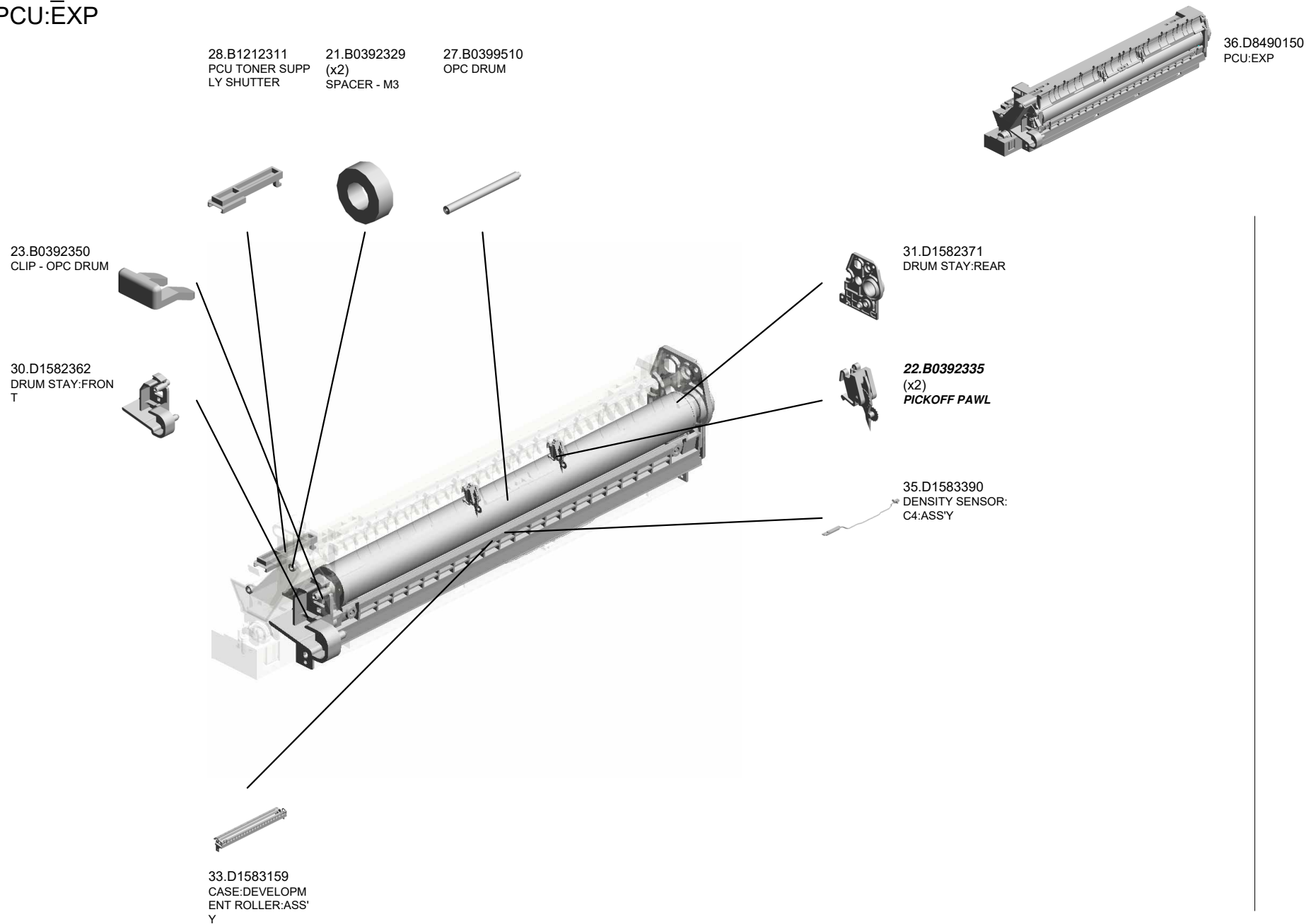
PCU:EXP



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001

PCU:EXP



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001_S001
FRAME:PCU:ASS'Y

29.B1212313
TONER SUPPLY S
EAL



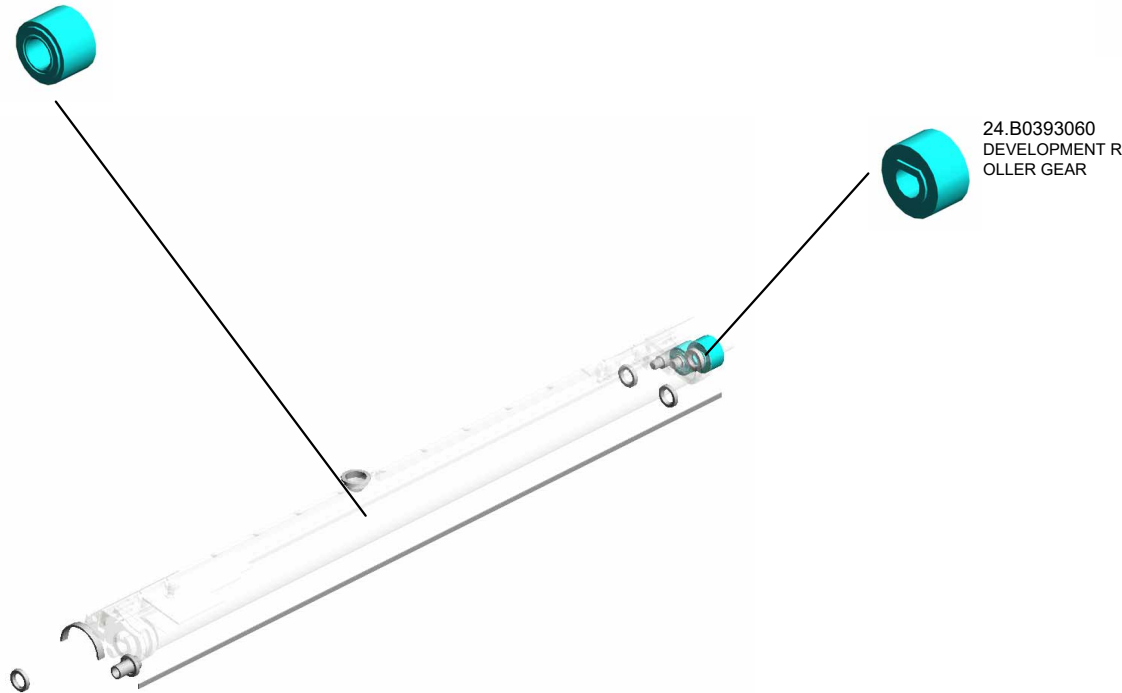
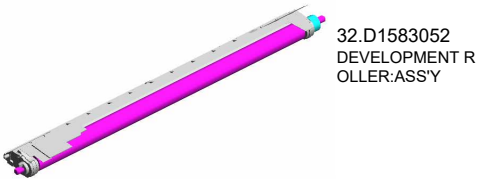
37.D1582252
FRAME:PCU:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001_S002
DEVELOPMENT ROLLER:ASS'Y

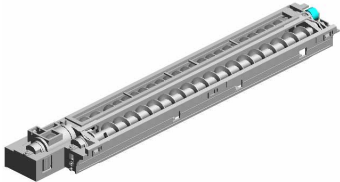
25.B0393062
IDLER GEAR - 16Z



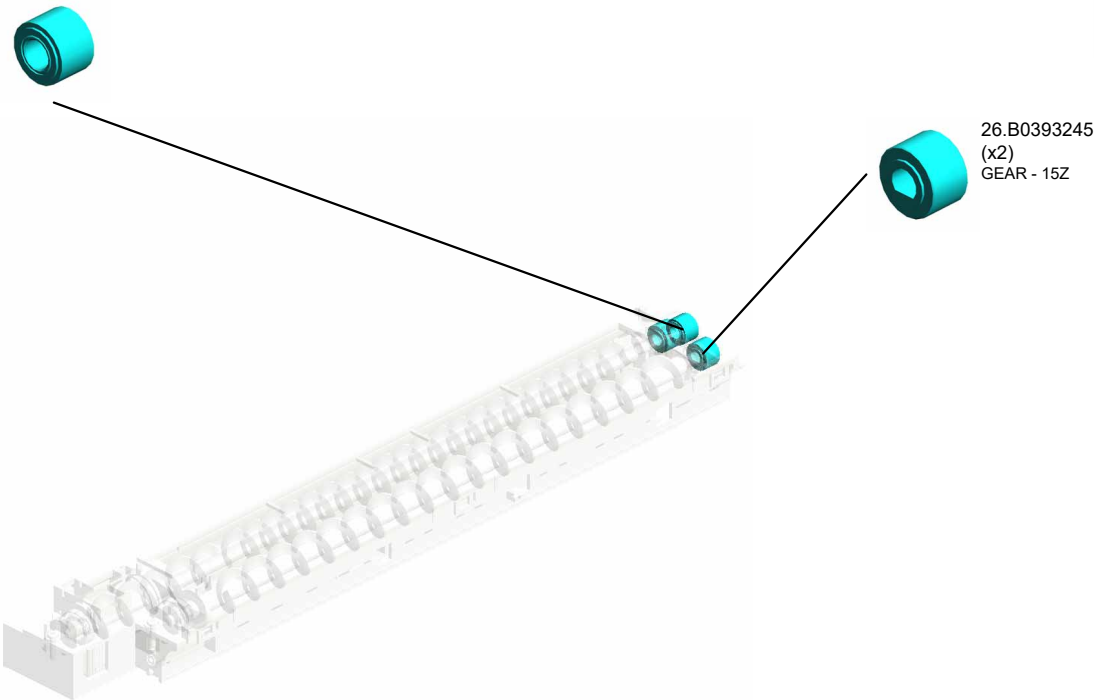
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U007_S001_S003
CASE:DEVELOPMENT:SUB-ASS'Y

25.B0393062
IDLER GEAR - 16Z



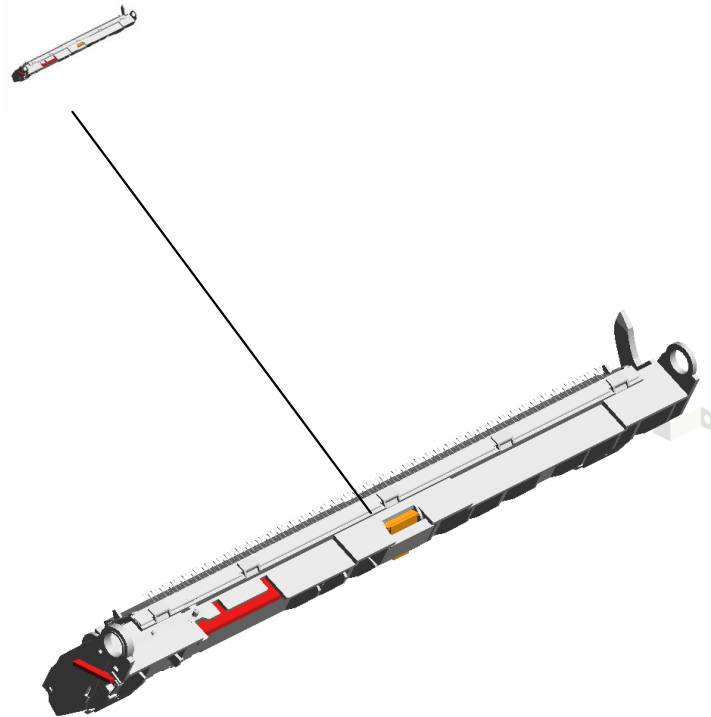
34.D1583170
CASE:DEVELOPM
ENT:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U008.TRANSFER/SEPARATION

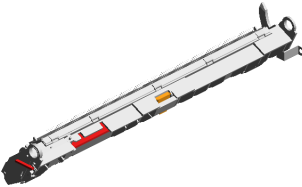
U008 S001
D1583804
TRANSFER UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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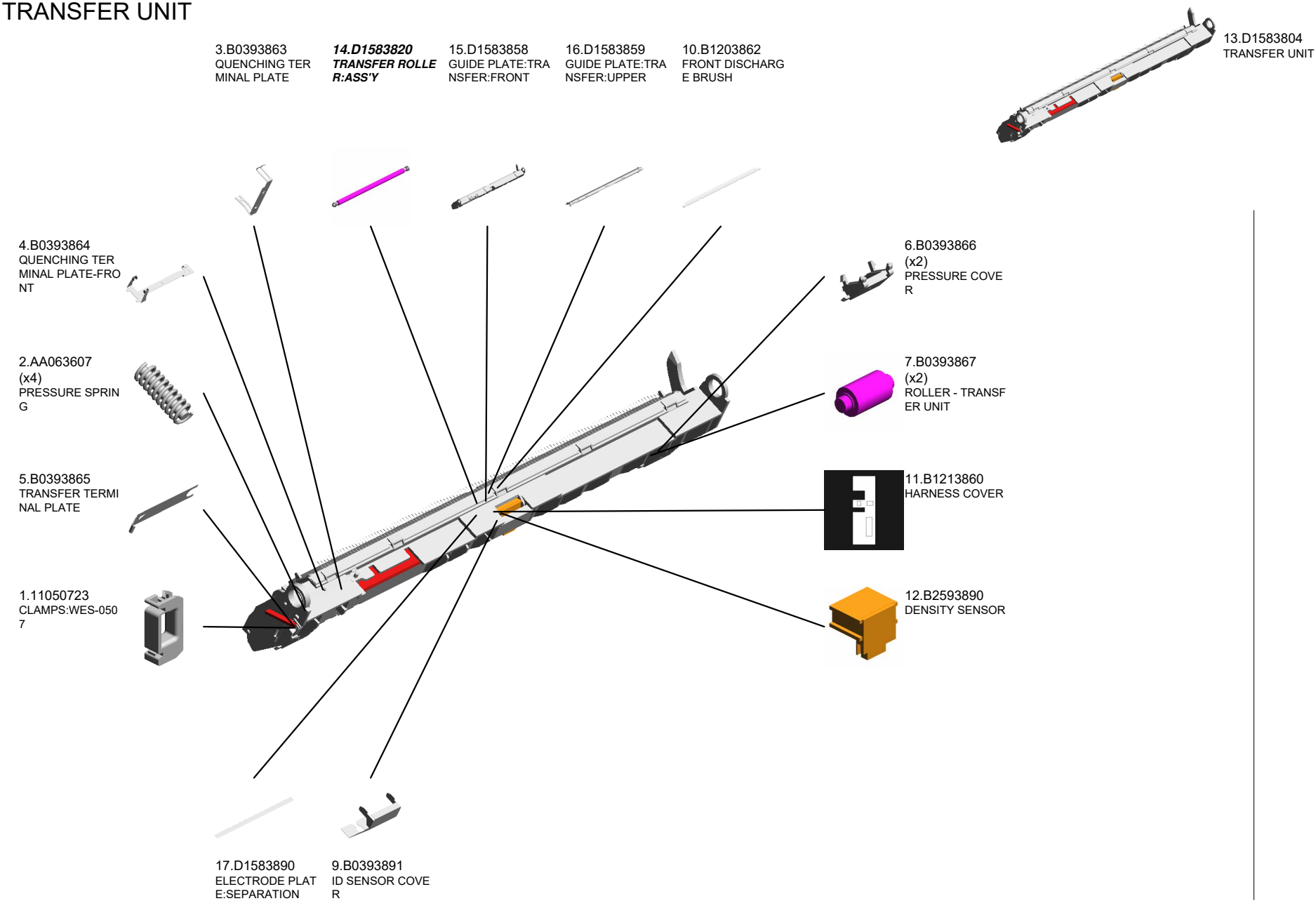
U008
TRANSFER/SEPARATION

8.B0393870
TERMINAL - TRANSFER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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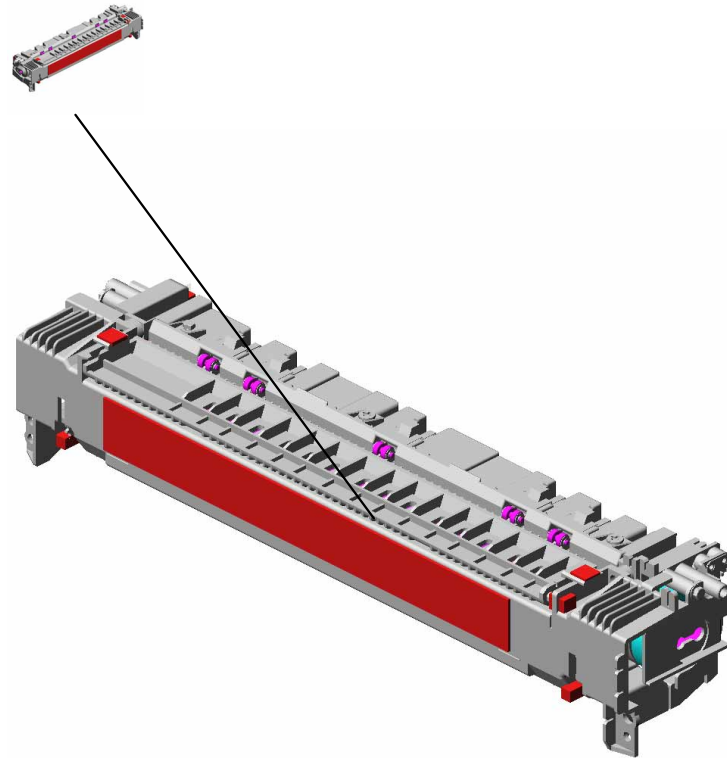
U008_S001
TRANSFER UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009.FUSING

U009 S001
D1584007
FUSING UNIT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009_S001.FUSING UNIT:ASS'Y

U009_S001_S005
D1584043
STRIPPER PAWLS:SUB-ASS'
Y

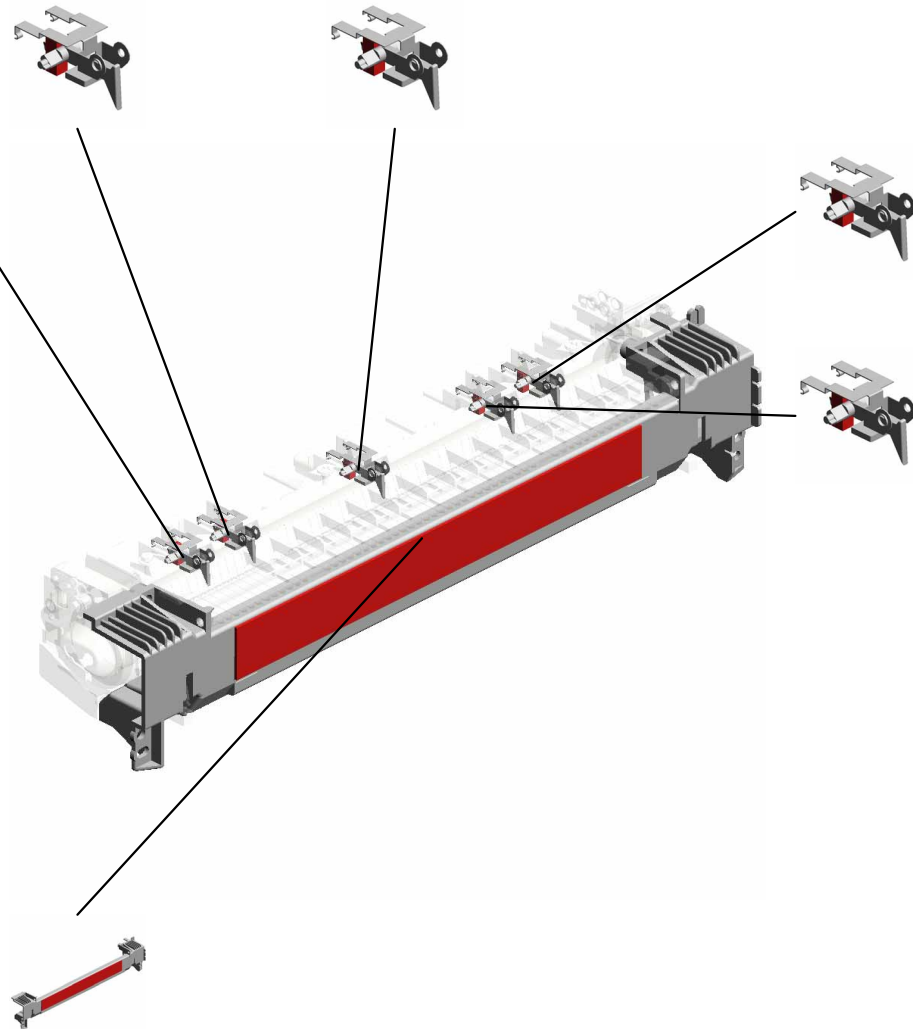
U009_S001_S004
D1584043
STRIPPER PAWLS:SUB-ASS'
Y

U009_S001_S006
D1584043
STRIPPER PAWLS:SUB-ASS'
Y

U009_S001_S002
D1584043
STRIPPER PAWLS:SUB-ASS'
Y

U009_S001_S003
D1584043
STRIPPER PAWLS:SUB-ASS'
Y

U009_S001_S001
D1584056
FRAME:PRESSURE:ASS'Y

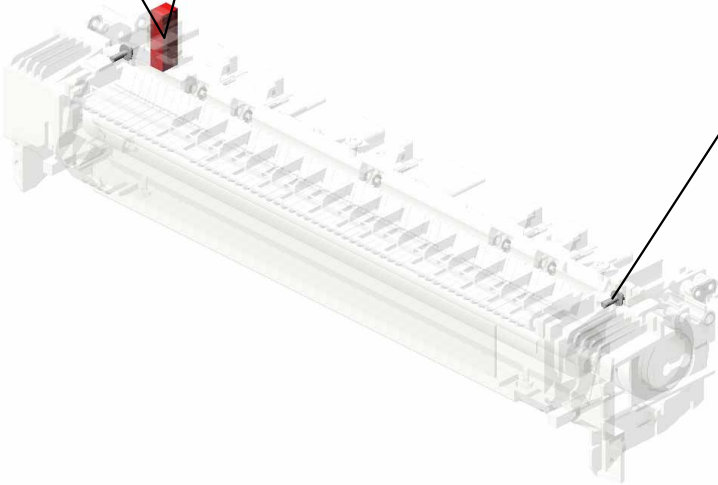
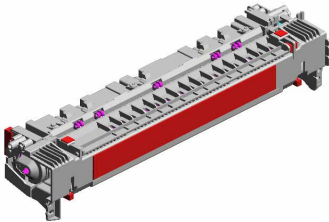


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009
FUSING

19.B0394119
FUSING GROUNDING HARNESS

37.D1584460
GROUND PLATE:FUSING
USING:DISCHARGE BRUSH:MAIN

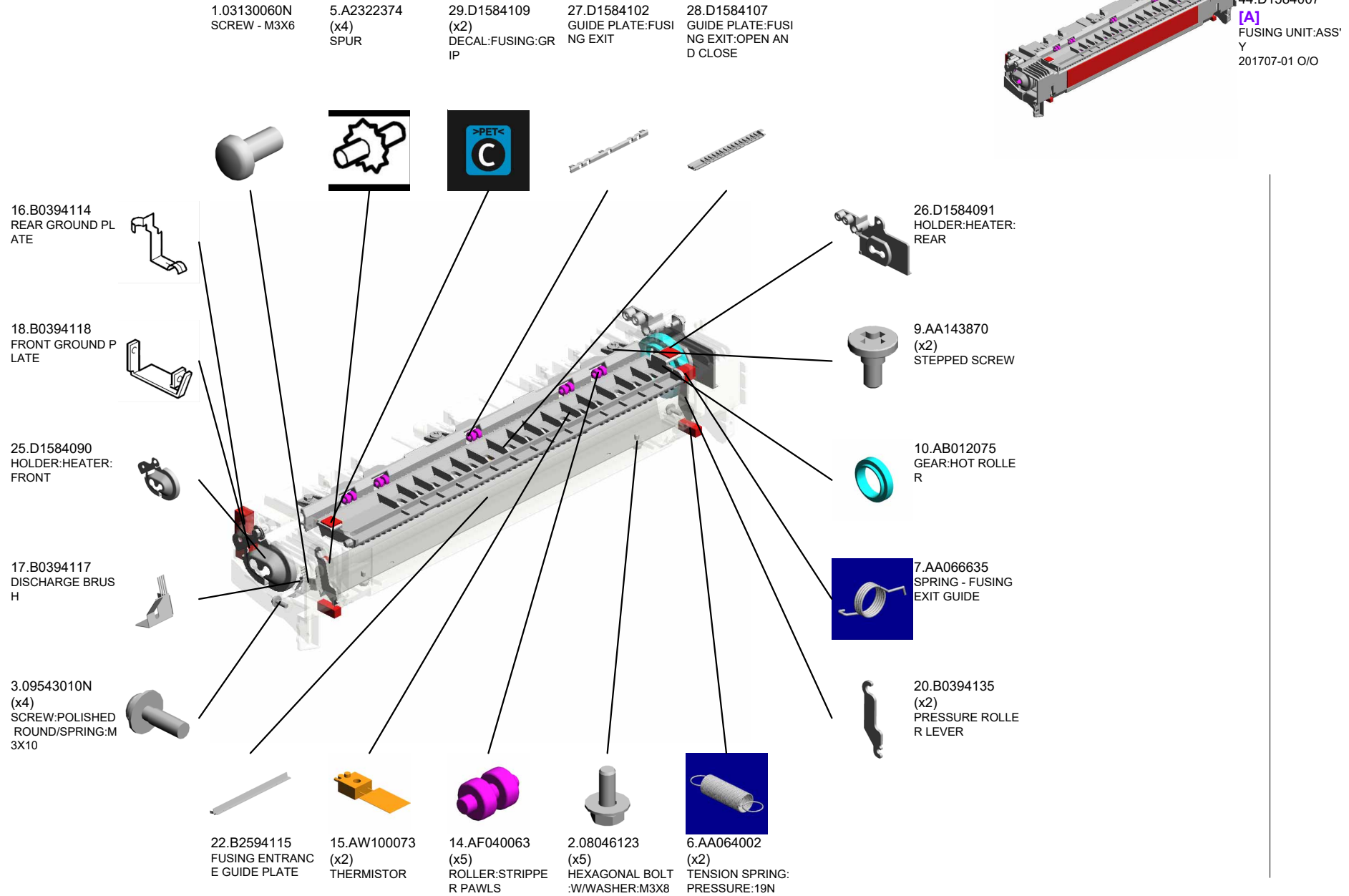


4.09544010N
(x2)
SCREW:POLISHED
ROUND/SPRING:M
4X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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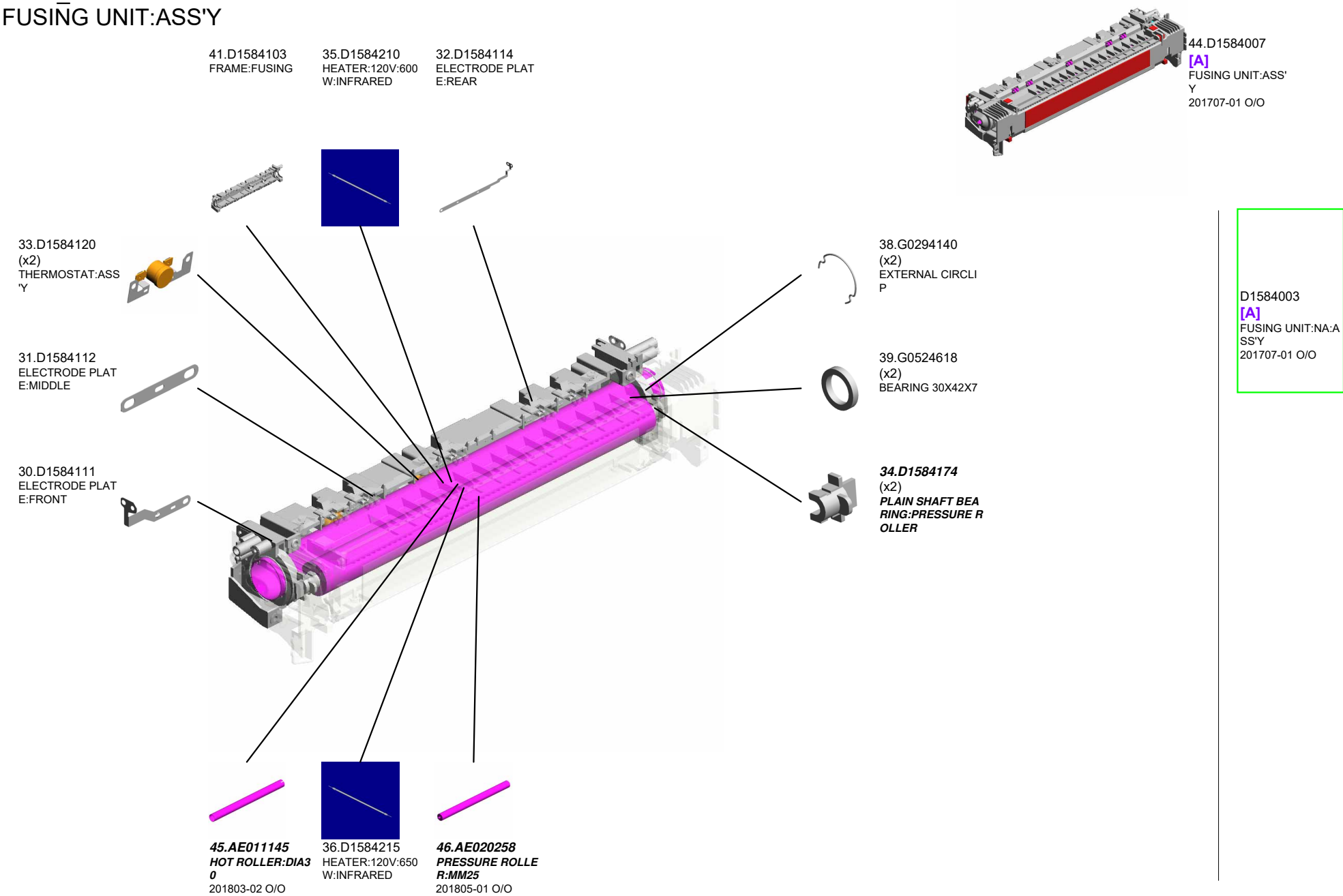
U009_S001

FUSING UNIT:ASS'Y



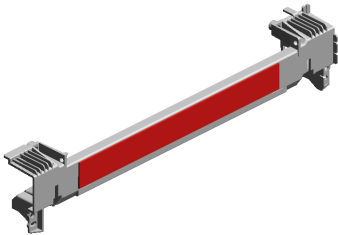
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009_S001
FUSING UNIT:ASS'Y



U009_S001_S001
FRAME:PRESSURE:ASS'Y

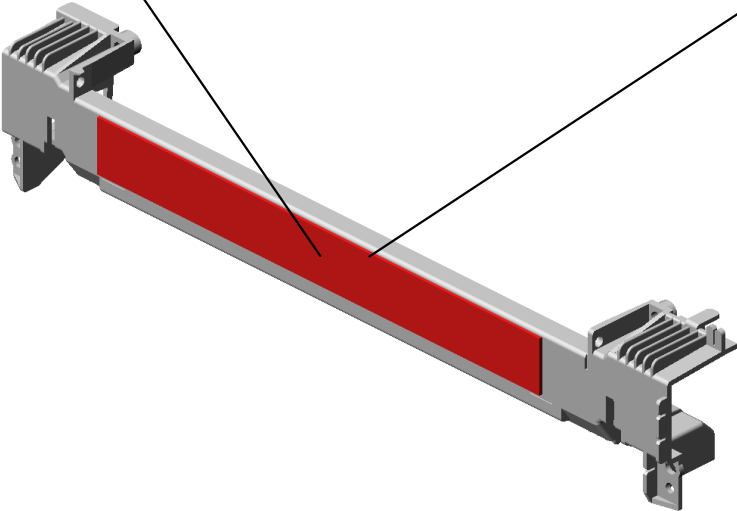
24.D1584088
DECAL:FUSING:H-
TEMP WARNING



40.D1584056
FRAME:PRESSUR
E:ASS'Y



42.D1584086
FRAME:PRESSUR
E

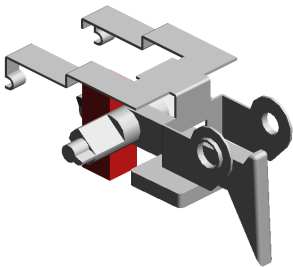


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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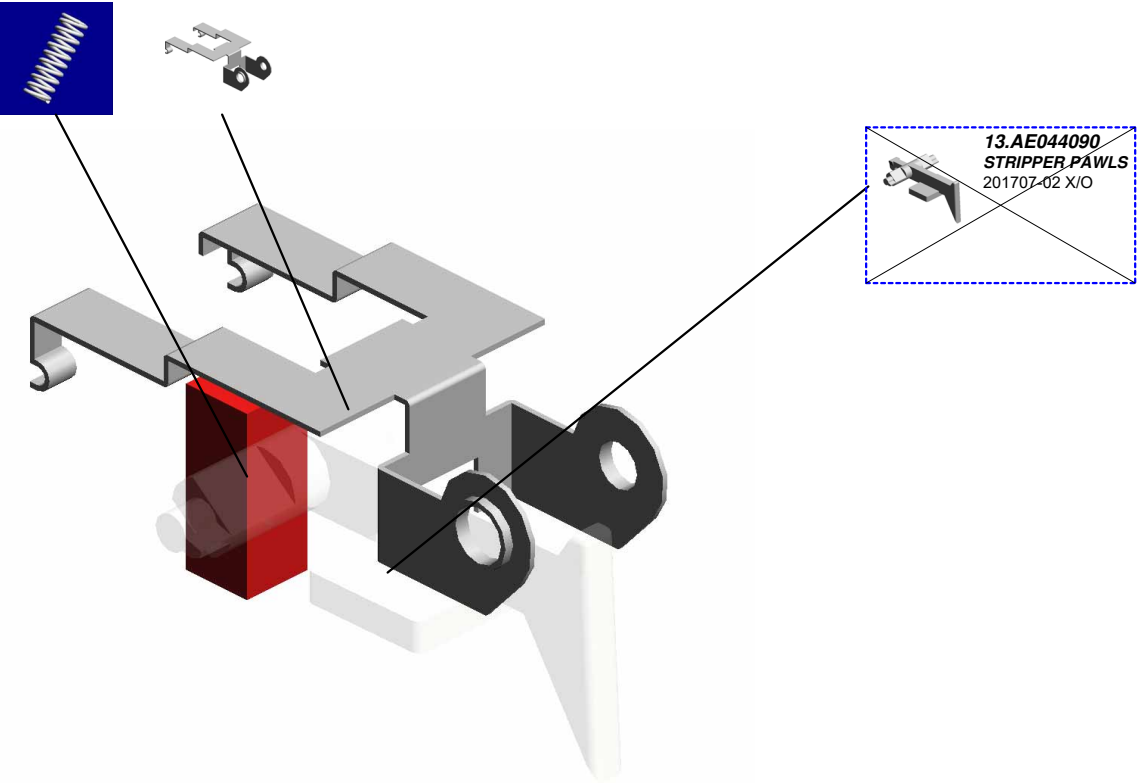
U009_S001_S002
STRIPPER PAWLS:SUB-ASS'Y

8.AA066637
STRIPPER PAWL S
PRING

21.B0394168
STRIPPER PAWLS
STOPPER



43.D1584043
STRIPPER PAWLS:
SUB-ASS'Y

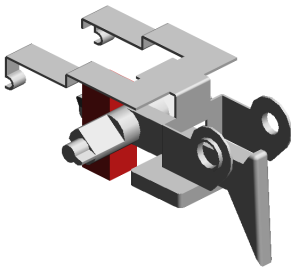


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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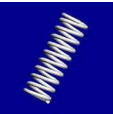
U009_S001_S003
STRIPPER PAWLS:SUB-ASS'Y

8.AA066637
STRIPPER PAWL S
PRING

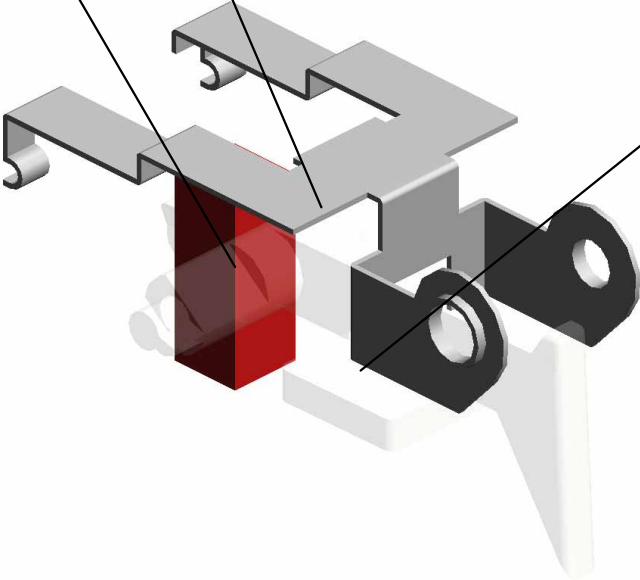
21.B0394168
STRIPPER PAWLS
STOPPER



43.D1584043
STRIPPER PAWLS:
SUB-ASS'Y



~~13.AE044090~~
~~STRIPPER PAWLS~~
~~201707-02 X/O~~

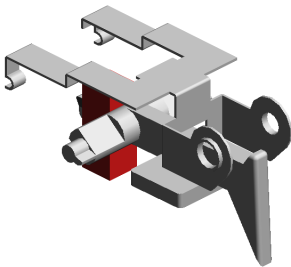


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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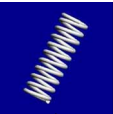
U009_S001_S004
STRIPPER PAWLS:SUB-ASS'Y

8.AA066637
STRIPPER PAWL S
PRING

21.B0394168
STRIPPER PAWLS
STOPPER



43.D1584043
STRIPPER PAWLS:
SUB-ASS'Y



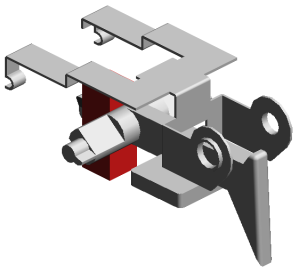
~~13.AE044090~~
~~STRIPPER PAWLS~~
~~201707-02 X/O~~

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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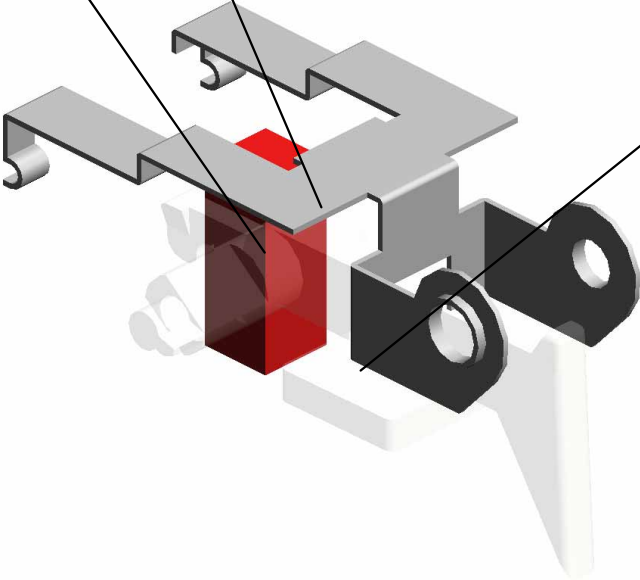
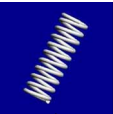
U009_S001_S005
STRIPPER PAWLS:SUB-ASS'Y

8.AA066637
STRIPPER PAWL S
PRING

21.B0394168
STRIPPER PAWLS
STOPPER



43.D1584043
STRIPPER PAWLS:
SUB-ASS'Y

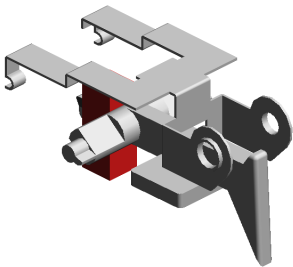


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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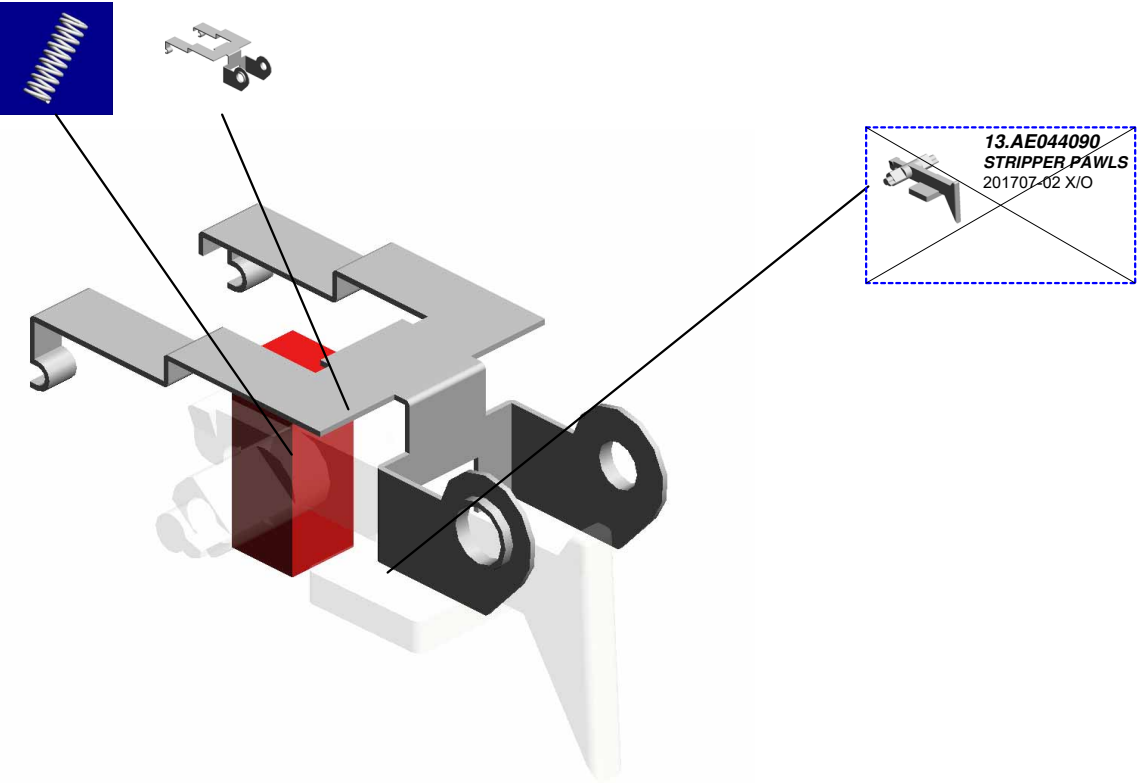
U009_S001_S006
STRIPPER PAWLS:SUB-ASS'Y

8.AA066637
STRIPPER PAWL S
PRING

21.B0394168
STRIPPER PAWLS
STOPPER

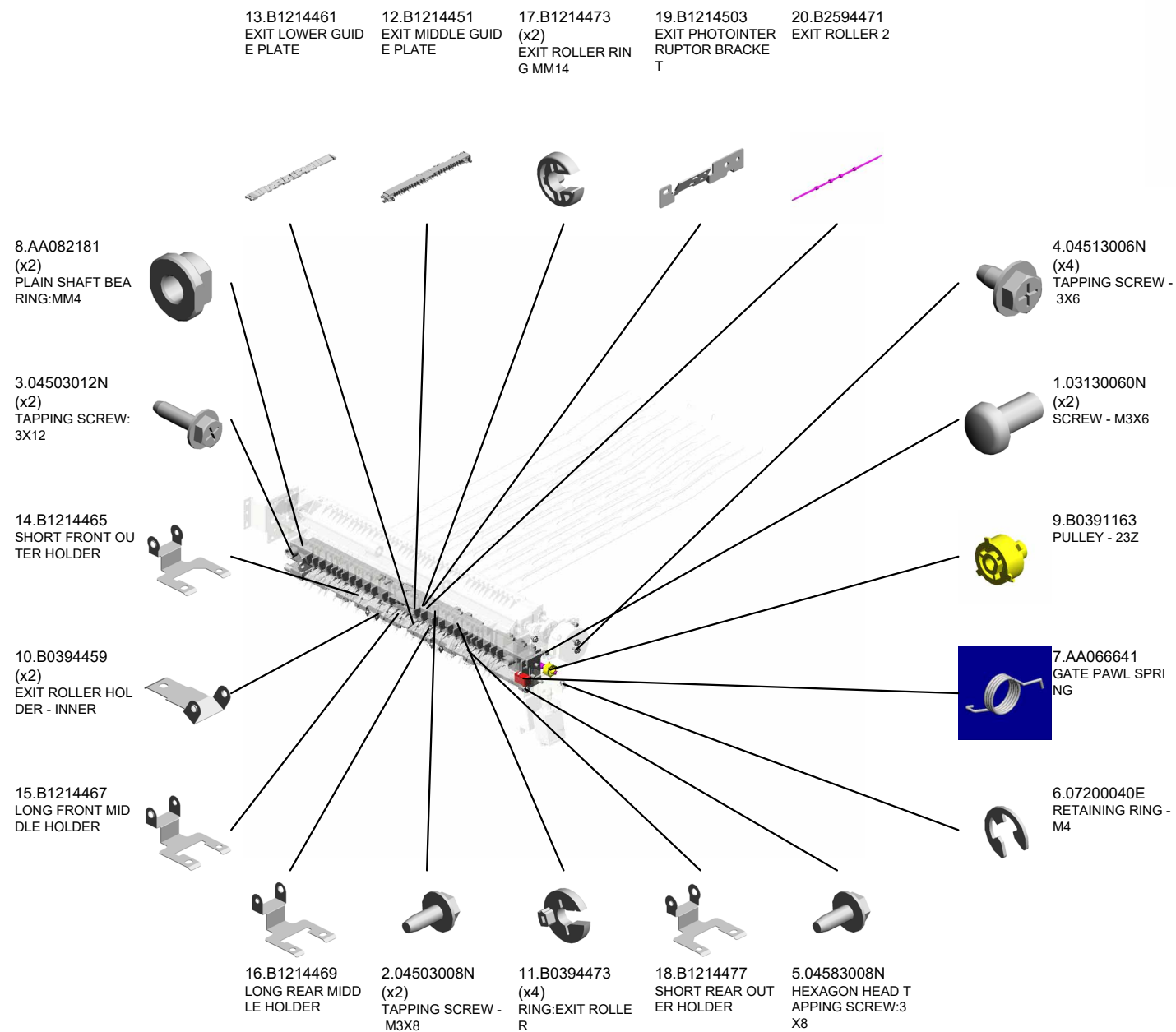


43.D1584043
STRIPPER PAWLS:
SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U010 PAPER EXIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U010
PAPER EXIT

23.G0524873
(x4)
OUTER EXIT COVER
R ROLLER

22.D1584451
(x2)
ROLLER:TURN:PA
PER EXIT SUB-UNI
T

24.G3615570
PHOTOINTERRUP
TOR - DUPLEX

21.B2614983
GATE PAWL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011.DUPLEX

U011_S004
D1704669
GUIDE PLATE:EXIT:RIGHT L
OWER:ASS'Y

U011_S003
D1704640
GUIDE PLATE:DUPLEX:DRIV
EN:ASS'Y

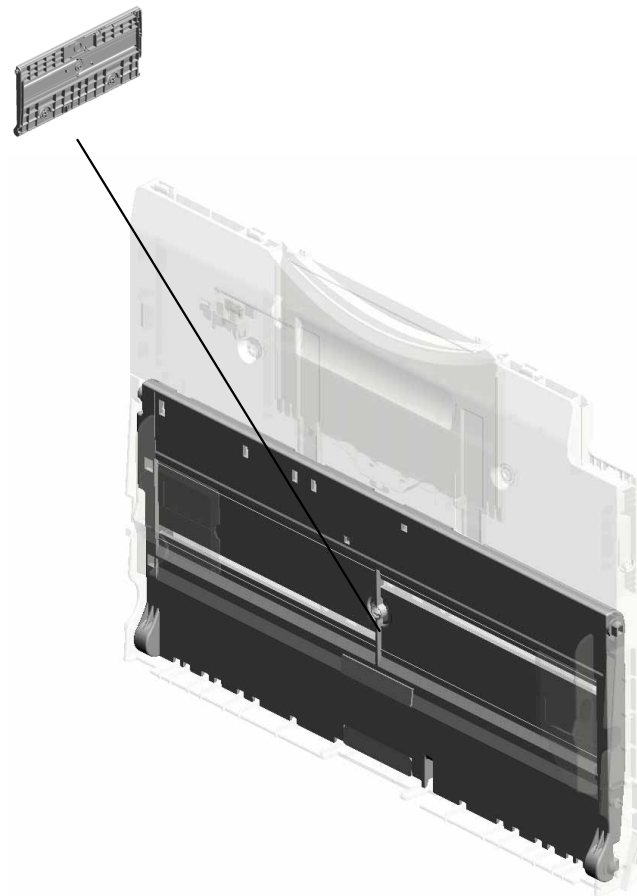
U011_S002
D1582634
MANUAL FEED TABLE:ASS'Y

U011_S001
B2614650
SEPARATION PAD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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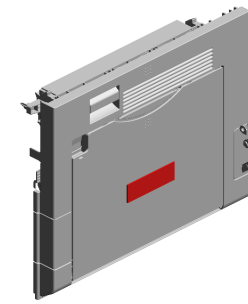
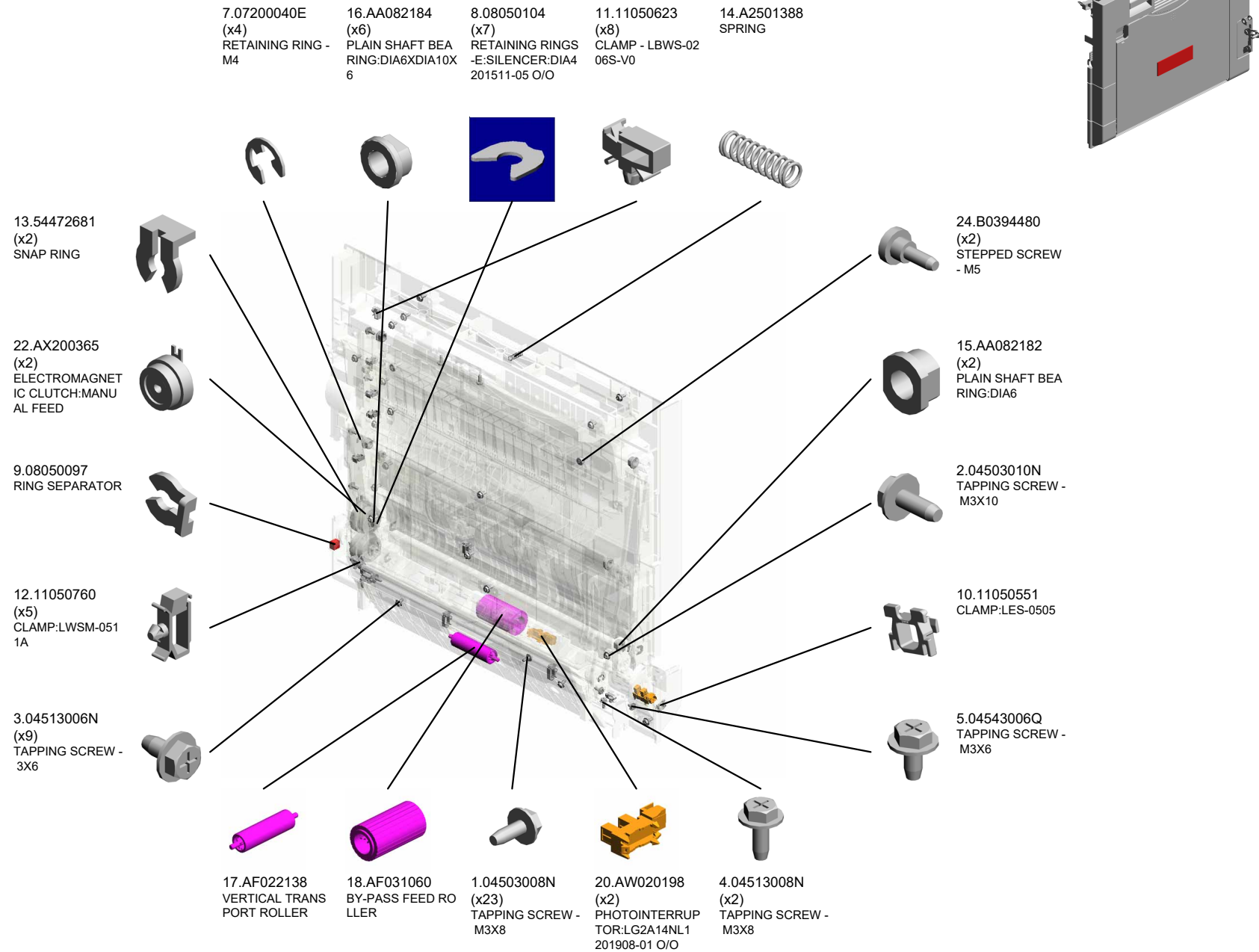
U011_S002.MANUAL FEED TABLE:ASS'Y

U011 S002 S001
D1582744
BASE:MANUAL FEED TABLE:
ASS'Y



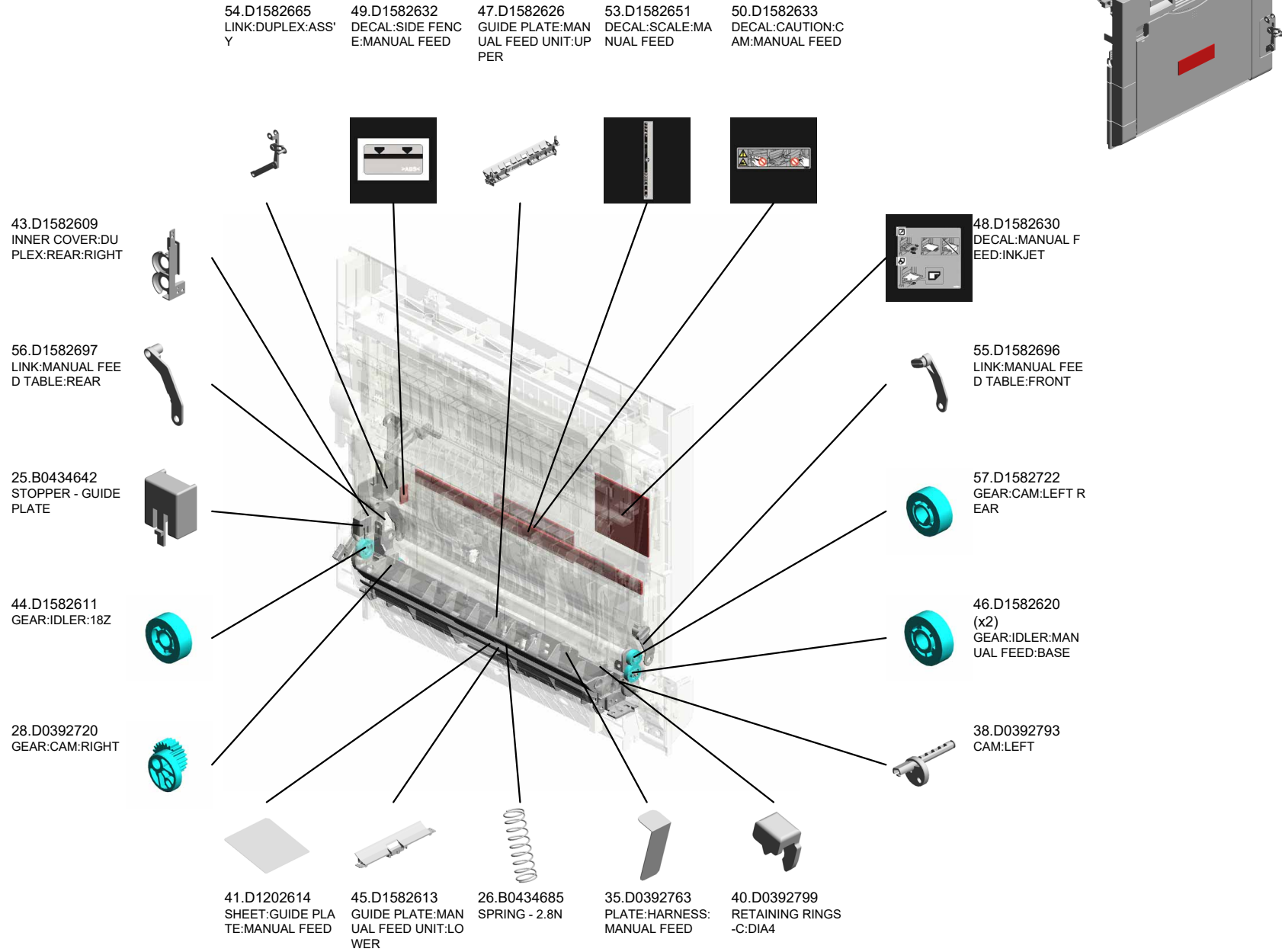
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011 DUPLEX



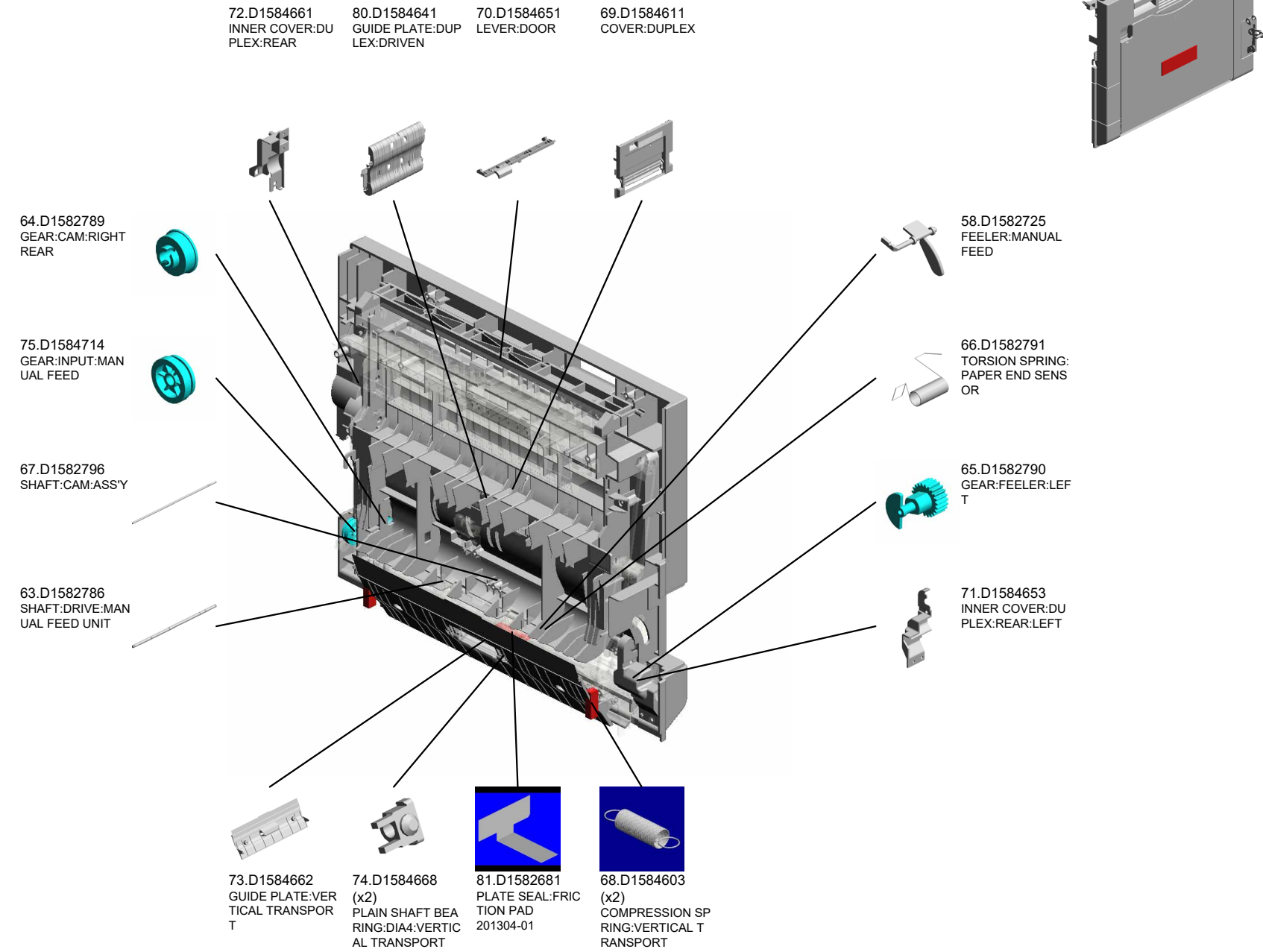
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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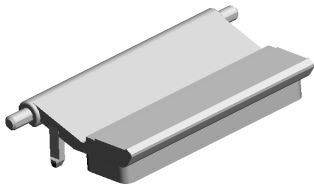
U011
DUPLEX



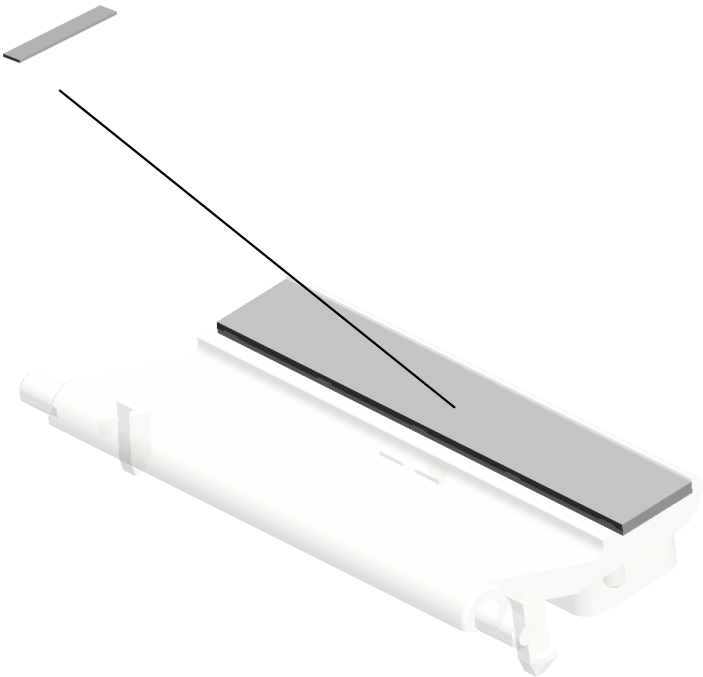
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011_S001
SEPARATION PAD

79.G0302670
FRICTION PAD



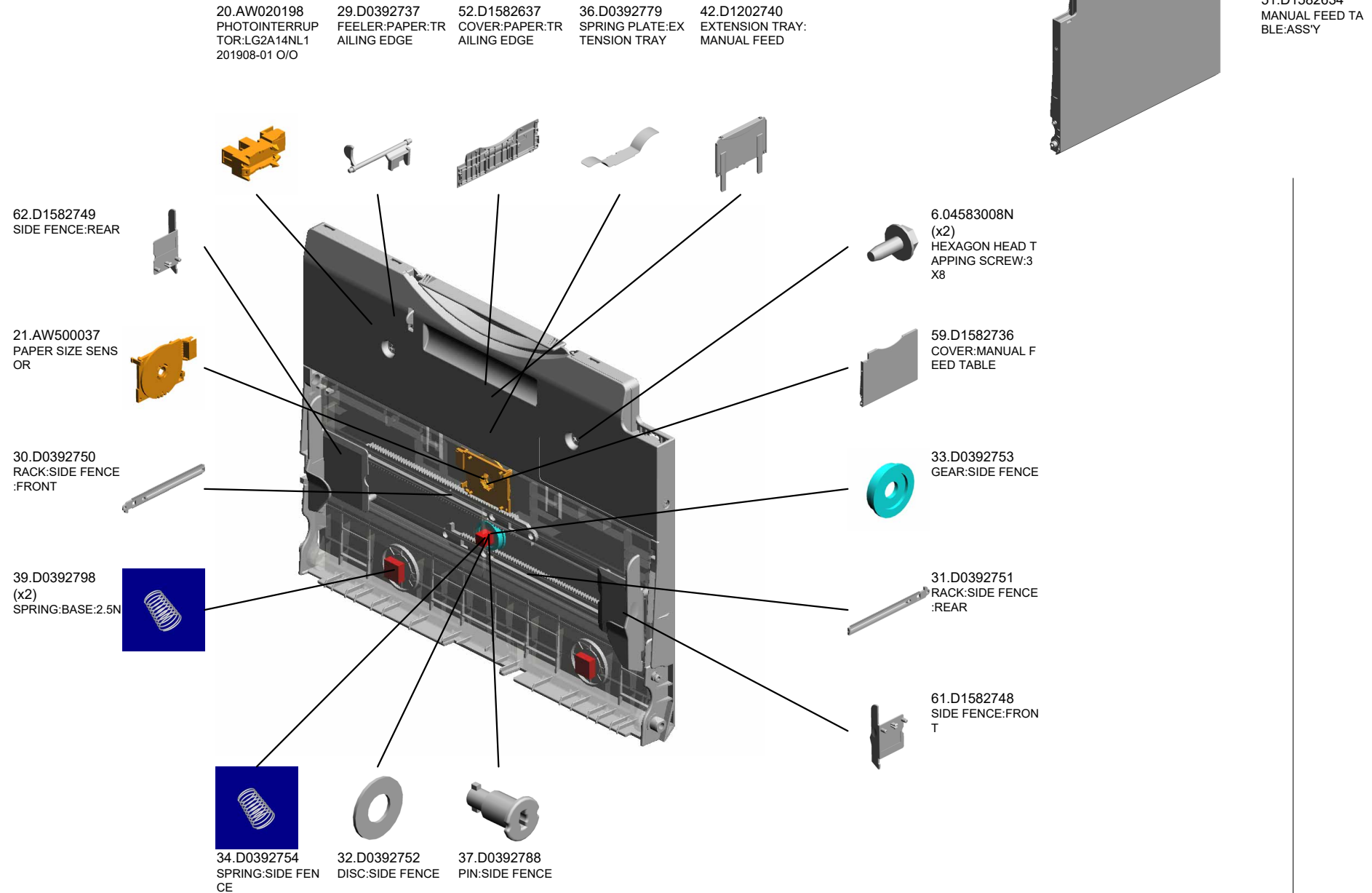
27.B2614650
SEPARATION PAD



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011_S002

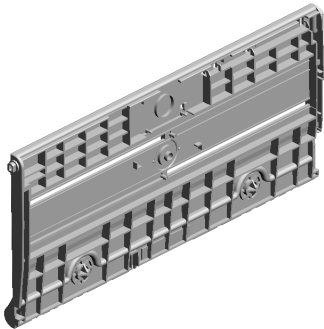
MANUAL FEED TABLE:ASS'Y



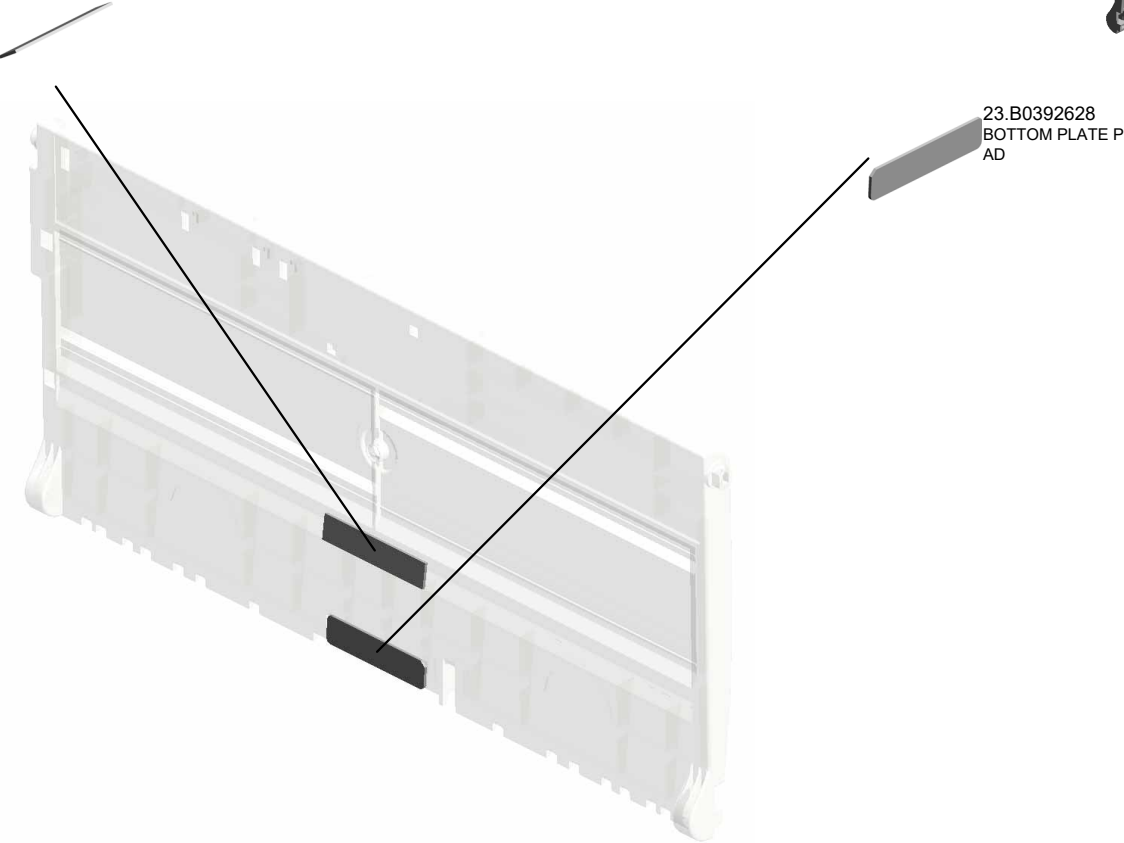
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011_S002_S001
BASE:MANUAL FEED TABLE:ASS'Y

19.AF033008
FRICTION PAD:10X
50



60.D1582744
BASE:MANUAL FE
ED TABLE:ASS'Y

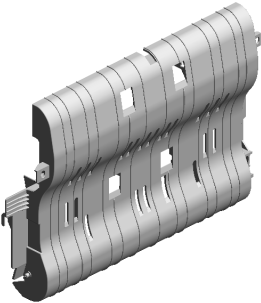
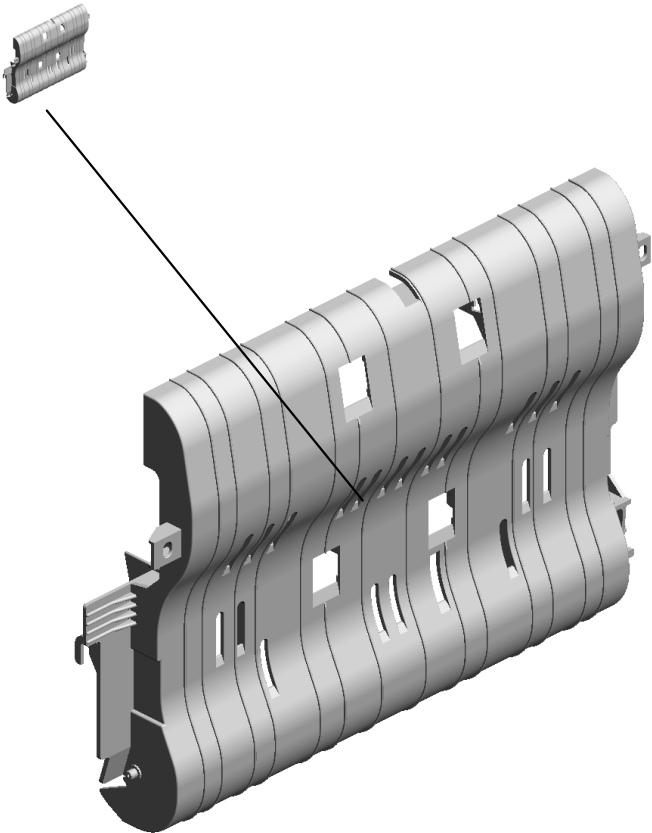


23.B0392628
BOTTOM PLATE P
AD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011_S003
GUIDE PLATE:DUPLEX:DRIVEN:ASS'Y

80.D1584641
GUIDE PLATE:DUP
LEX:DRIVEN

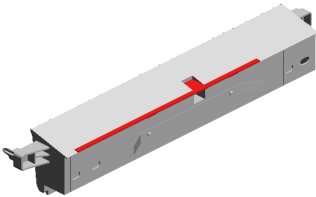
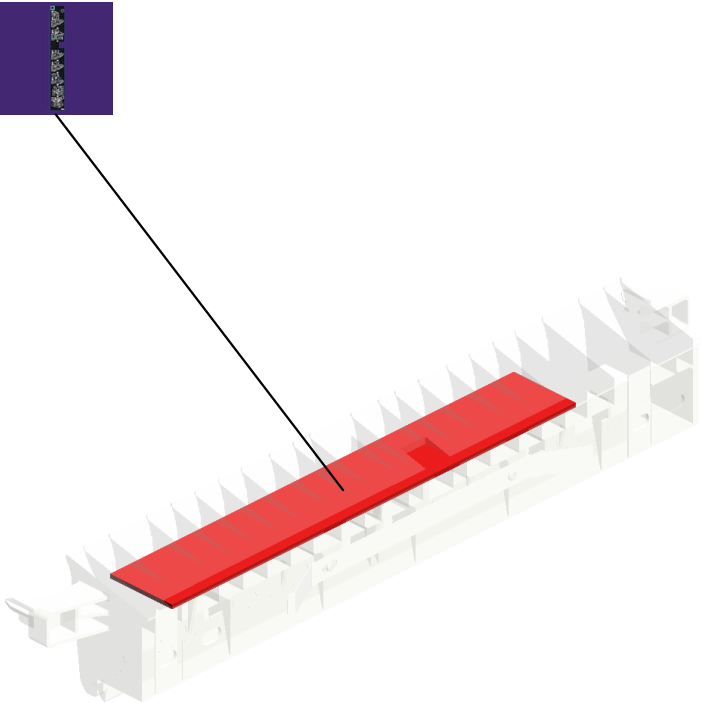


76.D1704640
GUIDE PLATE:DUP
LEX:DRIVEN:ASS'Y

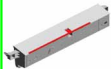
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011_S004
GUIDE PLATE:EXIT:RIGHT LOWER:ASS'Y

78.D1704691
DECAL:PICK-UP P
APER JAM:ONE SI
DE



77.D1704669
[A]
GUIDE PLATE:EXIT
:RIGHT LOWER:AS
S'Y
201510-02 X/O



D1704670
[A]
GUIDE PLATE:EXIT
:RIGHT LOWER:AS
S'Y
201510-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012.MAIN DRIVE

U012_S005
B2591135
DC SOLENOID ASS'Y

U012_S001
B2821128
GROUND

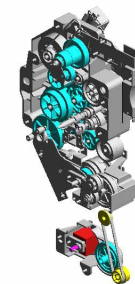
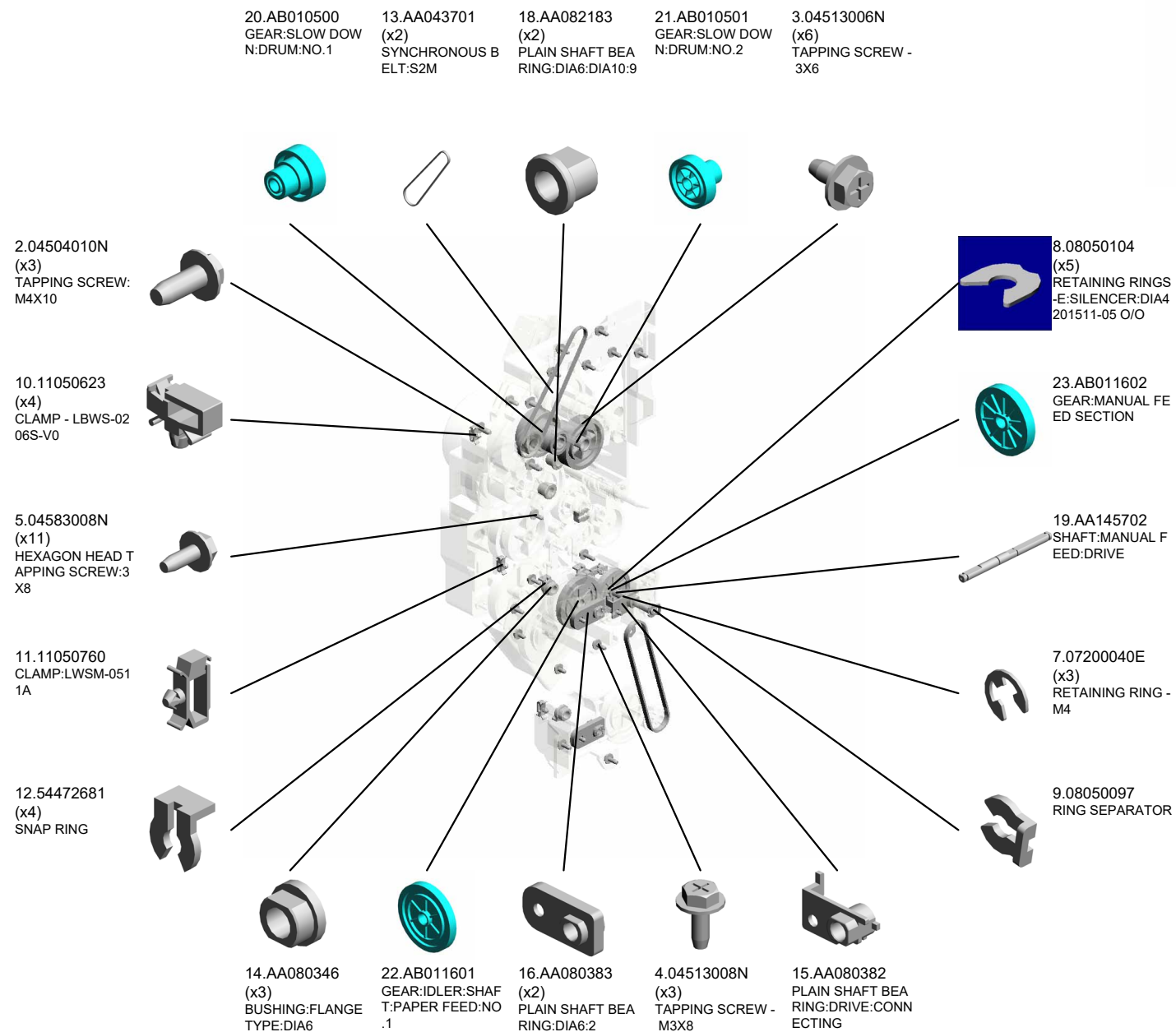
U012_S002
D1581156
ELECTRODE PLATE:DEVELOPMENT:ASS'Y

U012_S004
D1581172
DRUM SHAFT:OPC DRUM:ASS'Y

U012_S003
D1581039
SHAFT:DEVELOPMENT:DRIVE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012 MAIN DRIVE

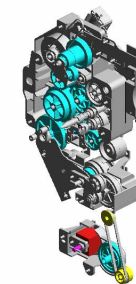
25.AX060502
DC BRUSHLESS M
OTOR:MAIN:24.7W

43.B1211145
HARNESS HOOK

31.B0391155
GEAR/PULLEY - 61
/34Z (11)

32.B0391156
COUPLED GEAR -
20/49Z (12)

42.B1211132
FUSING DRIVE RE
LEASE BRACKET



30.B0391154
COUPLED GEAR -
37/97Z (05)

38.B0391173
GEAR - 78Z (06)

33.B0391165
COUPLED GEAR -
49/59/38Z (08)

35.B0391167
GEAR - 22Z (09)

34.B0391166
GEAR - 37Z (07)

37.B0391170
GEAR - 63Z

29.B0391141
SHAFT - PAPER FE
ED FRAME

26.AX200361
MAGNETIC CLUTC
H:Z49

39.B0391187
GEAR - 30Z

28.AX200363
ELECTROMAGNET
IC CLUTCH:Z30

27.AX200362
ELECTROMAGNET
IC CLUTCH:Z39

36.B0391168
GEAR - 32Z (10)

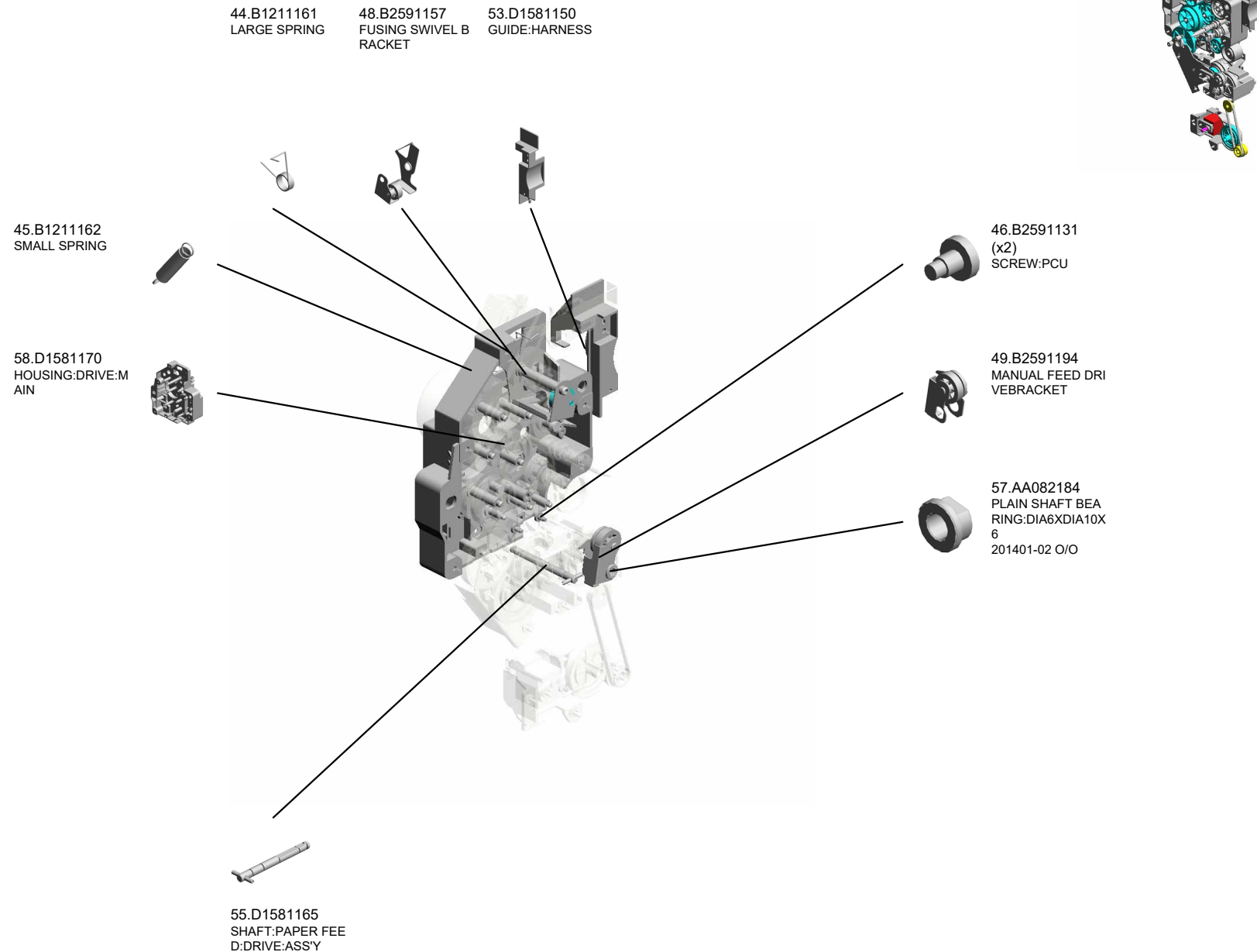
41.B0391199
SPRING - BY-PASS
FEED

24.AB011605
GEAR:IDLER:CON
NECTING

40.B0391191
GEAR - 19Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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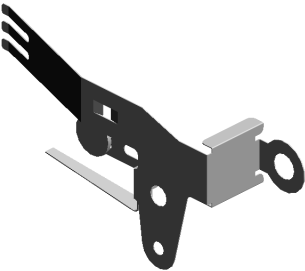
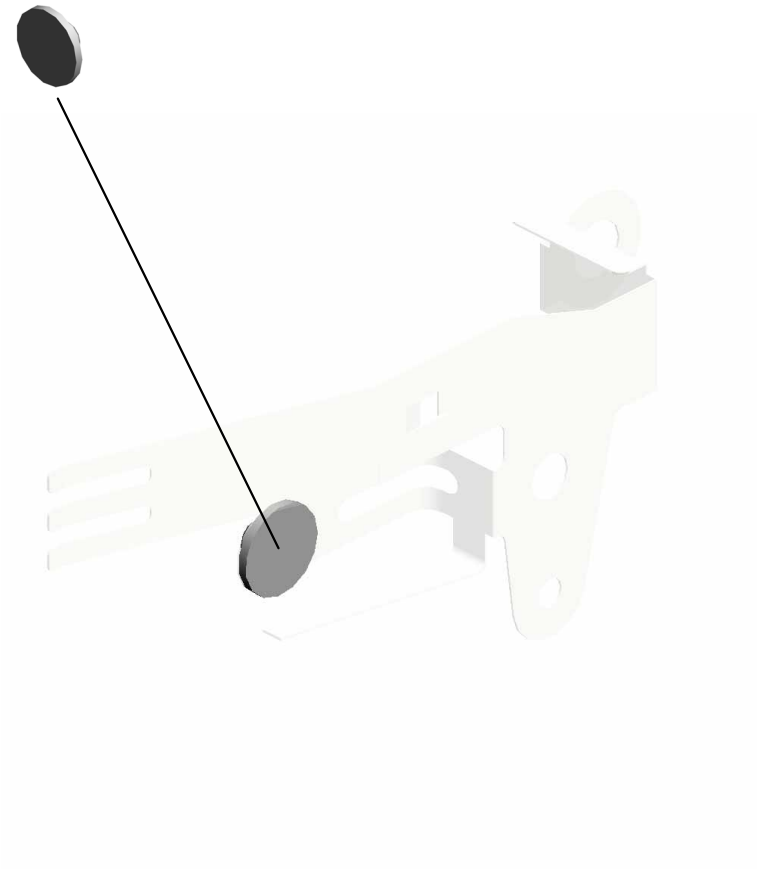
U012 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012_S001
GROUND

51.B2822117
TERMINA



50.B2821128
GROUND

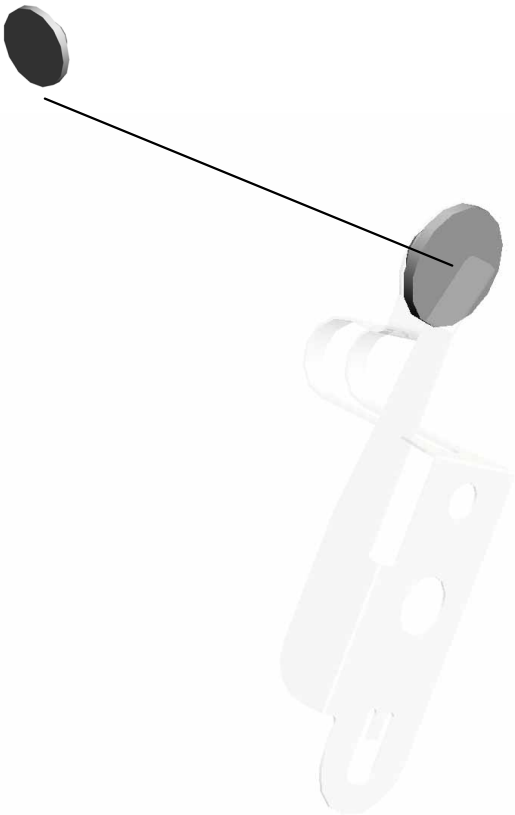
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012_S002
ELECTRODE PLATE:DEVELOPMENT:ASS'Y

51.B2822117
TERMINA



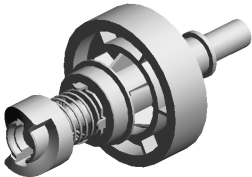
54.D1581156
ELECTRODE PLAT
E:DEVELOPMENT:
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012_S003
SHAFT:DEVELOPMENT:DRIVE:ASS'Y

6.06230140E
SPRING PIN - 3X14
MM



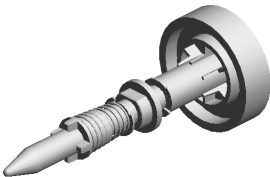
52.D1581039
SHAFT:DEVELOPM
ENT:DRIVE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012_S004
DRUM SHAFT:OPC DRUM:ASS'Y

6.06230140E
SPRING PIN - 3X14
MM



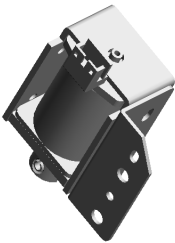
56.D1581172
DRUM SHAFT:OPC
DRUM:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012_S005
DC SOLENOID ASS'Y

1.03530030N
(x2)
SCREW:M3X3

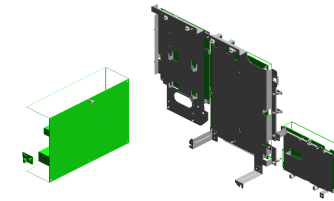
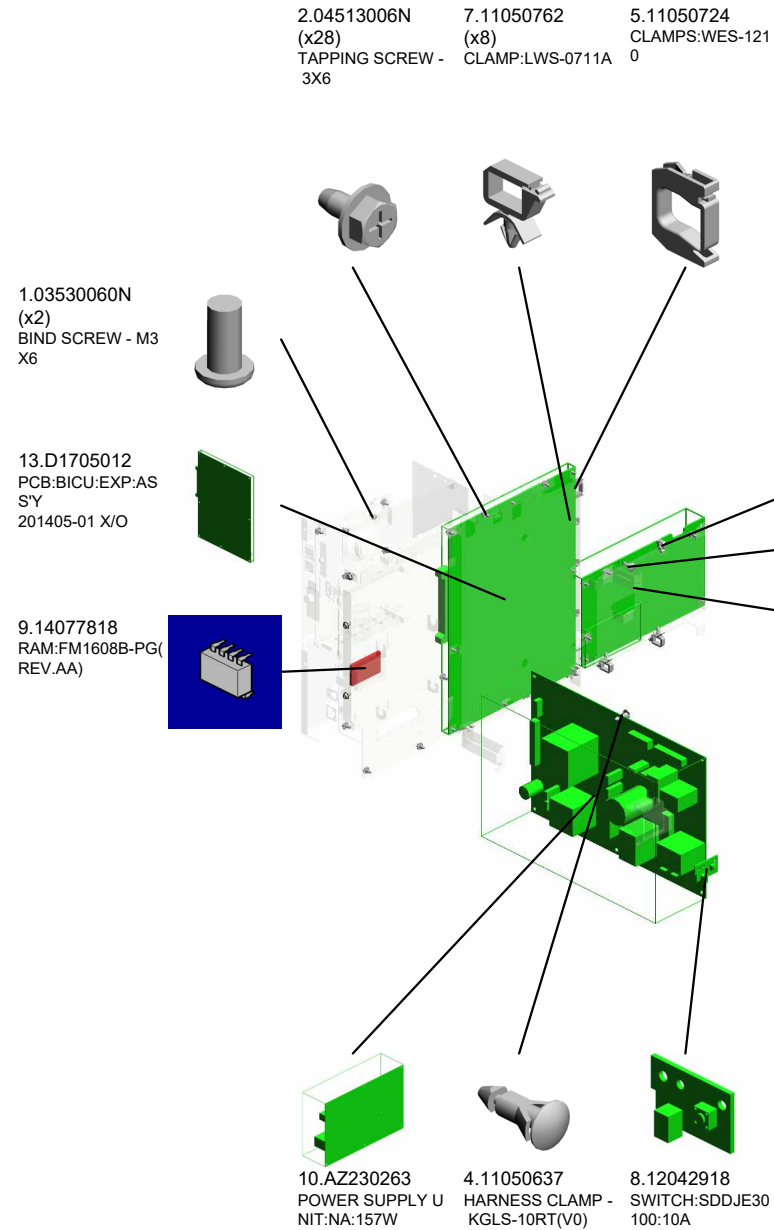


47.B2591135
DC SOLENOID ASS
'Y



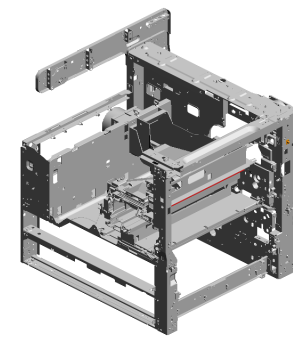
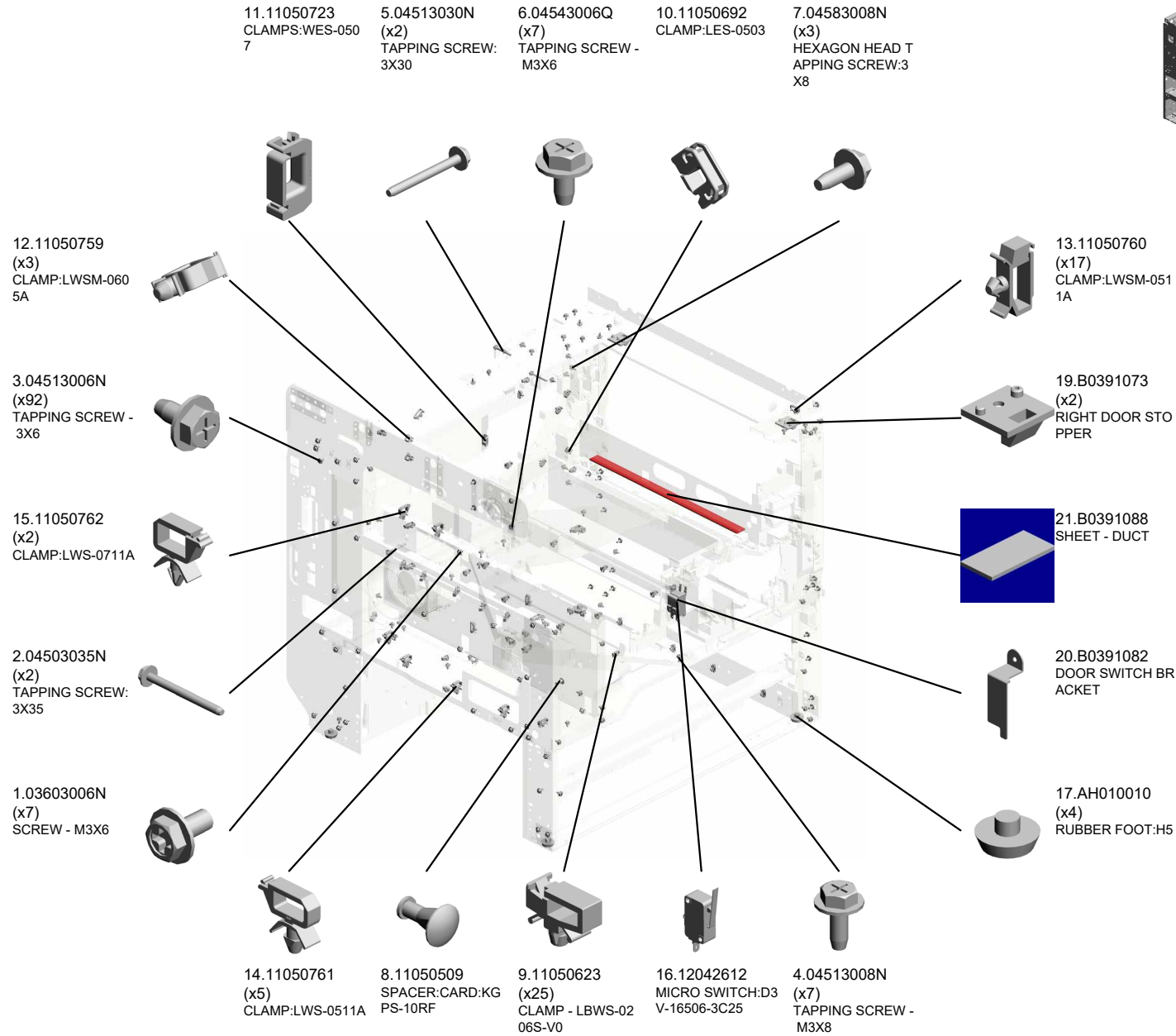
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U013 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U014 MAIN FRAME



U014 MAIN FRAME

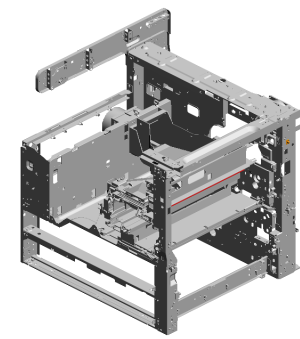
41.D1581368
(x2)
SHEET:FAN:REAR

29.B0392382
QUENCHING LAMP
TERMINAL

28.B0391123
DOOR SWITCH LE
VER - 8

27.B0391096
DOOR SWITCH LE
VER - 7

26.B0391095
DOOR SWITCH LE
VER - 6



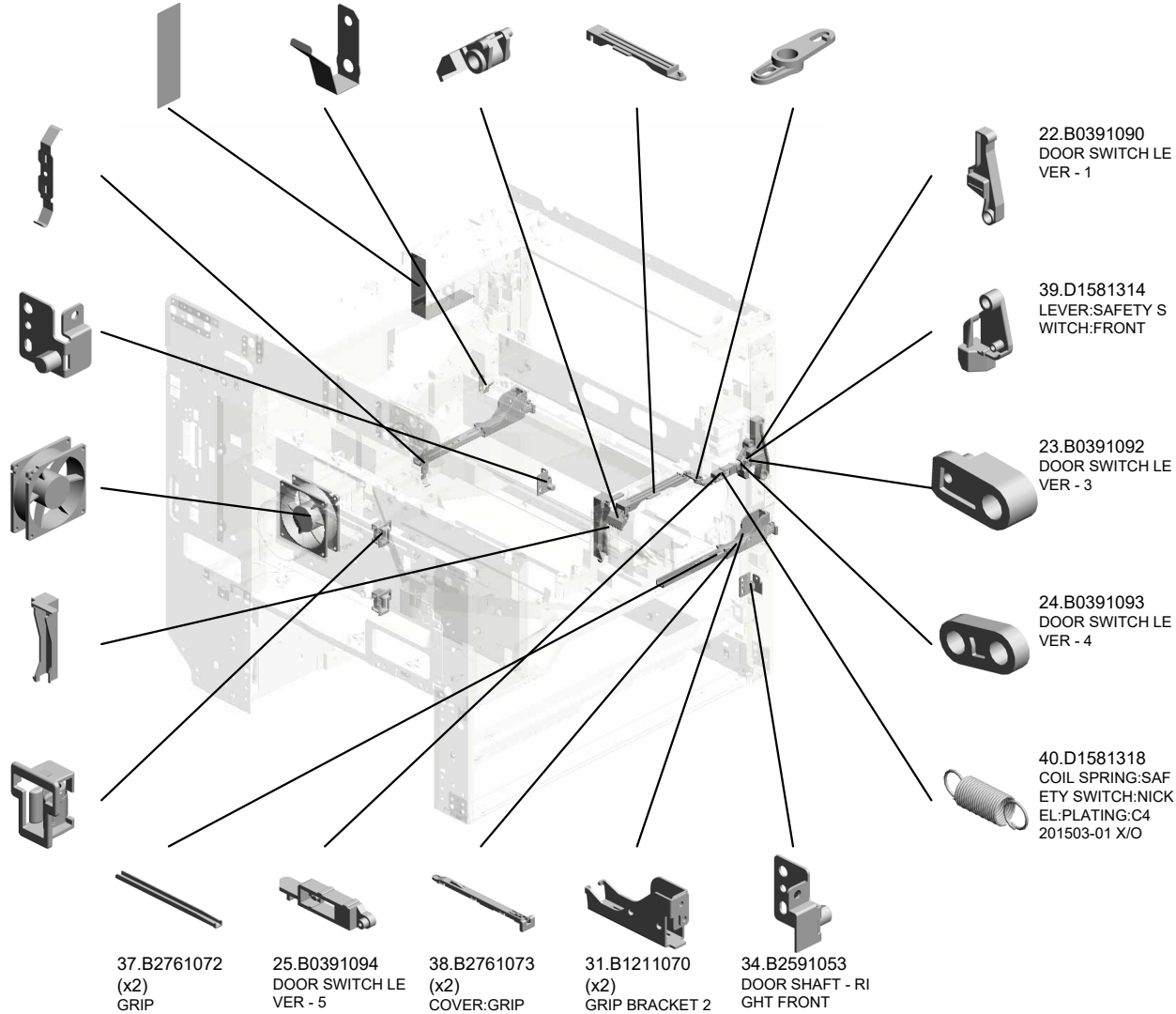
30.B0393395
GROUND PLATE -
TONER SUPPLY U
NIT

35.B2591058
DOOR SHAFT - RI
GHT REAR

36.B2591106
FAN MOTOR:MM80
:DC24V 3.6W

32.B1211084
HEATER WIRE CO
VER

33.B1802801
(x2)
HOLDER:PAPER T
RAY



22.B0391090
DOOR SWITCH LE
VER - 1

39.D1581314
LEVER:SAFETY S
WITCH:FRONT

23.B0391092
DOOR SWITCH LE
VER - 3

24.B0391093
DOOR SWITCH LE
VER - 4

40.D1581318
COIL SPRING:SAF
ETY SWITCH:NICK
EL:PLATING:C4
201503-01 X/O

37.B2761072
(x2)
GRIP

25.B0391094
DOOR SWITCH LE
VER - 5

38.B2761073
(x2)
COVER:GRIP

31.B1211070
(x2)
GRIP BRACKET 2

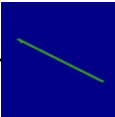
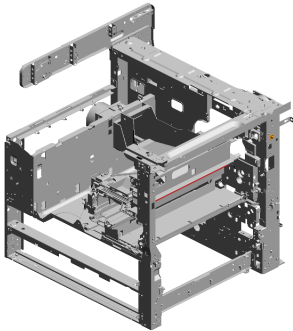
34.B2591053
DOOR SHAFT - RI
GHT FRONT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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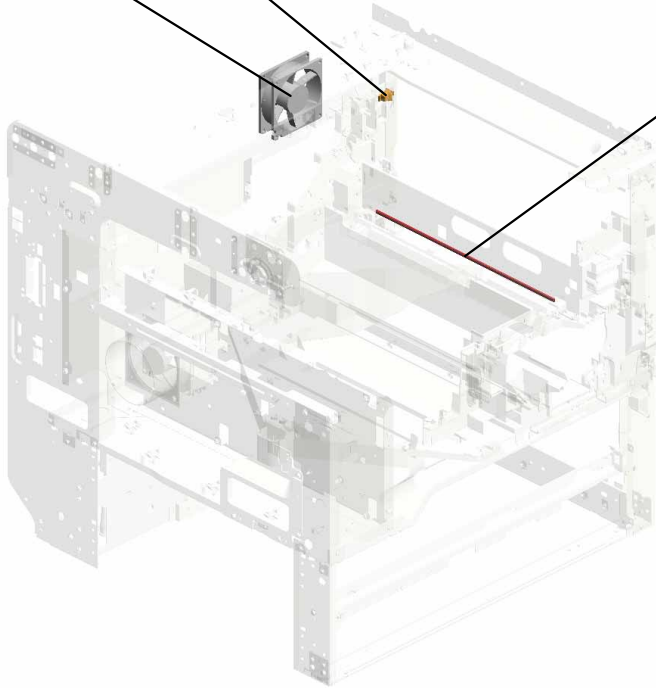
U014
MAIN FRAME

43.GX645734
FAN MOTOR:MM80
DC24V 3.12W

44.AW500049
PUSH SWITCH:SW
1AG-550
201811-01 O/O

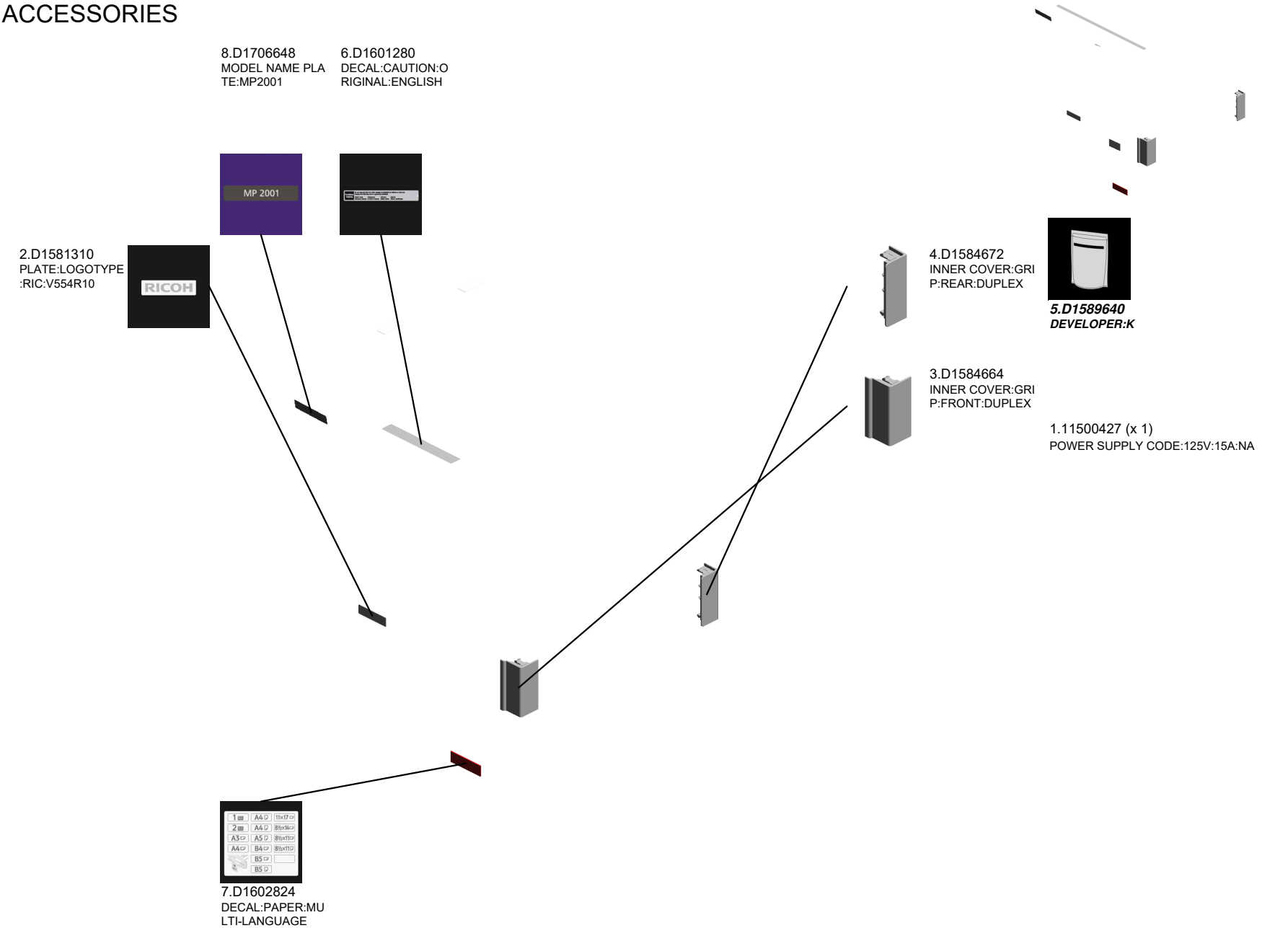


42.D1582381
DISCHARGE LAMP
:QL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U015
ACCESSORIES



SPECIAL TOOLS



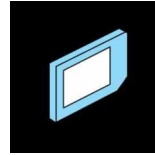
1.52039502
Silicon Grease G-501



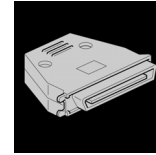
2.A0069104
Scanner Positioning Pin (4pcs/set)



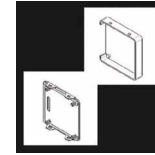
3.A2929500
Test Chart S5S(10pcs/set)



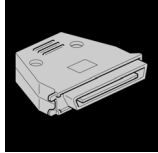
4.B6455010
SD-CARD:ASS'Y



5.B6795100
PLUG - IEEE1284 - TYPE C



6.D8498203
SPECIAL TOOL:SOFTWARE UPGRADE:ASS'Y



7.G0219350
Loop-Back Connector Parallel

Exclusive Parts

Number	Part Name	Group	ID
52039502	Silicon Grease G-501	SPECIAL TOOLS	1
52152621	SNAP RING - M6	U005	13
		U005_S001	13
		U005_S002	13
54472681	SNAP RING	U005	15
		U011	13
		U012	12
A0069104	Scanner Positioning Pin (4pcs/set)	SPECIAL TOOLS	2
A1843420	BOTTLE CHUCK	U006_S001	1
A1843421	CHUCK SHAFT	U006_S001	2
A2322374	SPUR	U009_S001	5
A2501388	SPRING	U011	14
A2673440	DEVELOPMENT JOINT	U007_S001	4
A2673556	CHUCK SPRING - TONER BOTTLE	U006_S001	3
A2929500	Test Chart S5S(10pcs/set)	SPECIAL TOOLS	3
AA043701	SYNCHRONOUS BELT:S2M	U012	13
AA062254	REGISTRATION ROLLER SPRING	U005	16
AA063607	PRESSURE SPRING	U008_S001	2
AA063629	SPRING - 2.8N	U005_S001	17
		U005_S002	17
AA063701	COMPRESSION SPRING:RISING T RAY	U005_S003	18
		U005_S004	18
AA064002	TENSION SPRING:PRESSURE:19N	U009_S001	6
AA066342	REGISTRATION SENSOR SPRING	U005	19
AA066635	SPRING - FUSING EXIT GUIDE	U009_S001	7
AA066637	STRIPPER PAWL SPRING	U009_S001_S002	8
		U009_S001_S003	8
		U009_S001_S004	8
		U009_S001_S005	8
		U009_S001_S006	8
AA066641	GATE PAWL SPRING	U010	7
AA080346	BUSHING:FLANGE TYPE:DIA6	U012	14
AA080361	PLAIN SHAFT BEARING:CASE:RISING TRAY	U005_S003	20
		U005_S004	20
AA080382	PLAIN SHAFT BEARING:DRIVE:CONNECTING	U012	15
AA080383	PLAIN SHAFT BEARING:DIA6:2	U012	16
AA082177	BUSHING:DIA8:22	U005	21

Number	Part Name	Group	ID
AA082181	PLAIN SHAFT BEARING:MM4	U010	8
AA082182	PLAIN SHAFT BEARING:DIA6	U011	15
AA082183	PLAIN SHAFT BEARING:DIA6:DIA10:9	U012	18
AA082184	PLAIN SHAFT BEARING:DIA6XDIA10X6	U005	22
		U011	16
		U012	57
AA140958	REGISTRATION ROLLER:DRIVEN:DIA16	U005	23
AA143444	STEPPED SCREW	U007_S001	5
AA143870	STEPPED SCREW	U009_S001	9
AA145702	SHAFT:MANUAL FEED:DRIVE	U012	19
AB010500	GEAR:SLOW DOWN:DRUM:NO.1	U012	20
AB010501	GEAR:SLOW DOWN:DRUM:NO.2	U012	21
AB011402	GEAR - 14Z	U007_S001	6
AB011403	GEAR - 13Z	U007_S001	7
AB011541	GEAR:RISING TRAY:OUTPUT	U005_S003	24
		U005_S004	24
AB011601	GEAR:IDLER:SHAFT:PAPER FEED:NO.1	U012	22
AB011602	GEAR:MANUAL FEED SECTION	U012	23
AB011605	GEAR:IDLER:CONNECTING	U012	24
AB012075	GEAR:HOT ROLLER	U009_S001	10
AB012311	GEAR - 18Z	U005	25
AB012312	GEAR - 16Z	U005	26
AB017834	GEAR:RISING TRAY:2	U005_S003	27
		U005_S004	27
AB017835	GEAR:RISING TRAY:3	U005_S003	28
		U005_S004	28
AB017899	GEAR:RISING TRAY:1	U005_S003	29
		U005_S004	29
AC015060	SHIELD GLASS	U004_S001	3
AD027018	ROLLER:CHARGE:A3	U007_S001	8
AD042058	CHARGE CLEANER BRUSH ROLLER	U007_S001	9
AD042083	BLADE:CLEANING:ASS'Y	U007_S001	10
AE011145	HOT ROLLER:DIA30	U009_S001	45
AE020258	PRESSURE ROLLER:MM25	U009_S001	46

Exclusive Parts

Number	Part Name	Group	ID
AF022138	VERTICAL TRANSPORT ROLLER	U011	17
AF031060	BY-PASS FEED ROLLER	U011	18
AF031089	PAPER FEED ROLLER:DIA36	U005_S001	106
		U005_S002	106
AF033008	FRICTION PAD:10X50	U005_S001_S003	31
		U005_S002_S003	31
		U011_S002_S001	19
AF040063	ROLLER:STRIPPER PAWLS	U009_S001	14
AH010010	RUBBER FOOT:H5	U014	17
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U005	32
		U011	20
		U011_S002	20
AW020203	PHOTOINTERRUPTOR:GP1A173L CS2F	U003_S001	1
AW020249	PHOTOINTERRUPTOR:FLAT:PICH2 MM:M4	U003_S001	2
AW100073	THERMISTOR	U009_S001	15
AW500037	PAPER SIZE SENSOR	U011_S002	21
AW500038	PUSH SWITCH:PAPER SIZE SENS OR	U005	33
AW500049	PUSH SWITCH:SW1AG-550	U005	107
		U014	44
AX040272	DC STEPPER MOTOR:NMB	U003_S001	3
AX060420	DC POLYGON MIRROR MOTOR	U004_S001	1
AX060502	DC BRUSHLESS MOTOR:MAIN:24. 7W	U012	25
AX200361	MAGNETIC CLUTCH:Z49	U012	26
AX200362	ELECTROMAGNETIC CLUTCH:Z39	U012	27
AX200363	ELECTROMAGNETIC CLUTCH:Z30	U012	28
AX200365	ELECTROMAGNETIC CLUTCH:MA NUAL FEED	U011	22
AZ230263	POWER SUPPLY UNIT:NA:157W	U013	10
AZ320179	POWER PACK:BCTD	U013	11
B0391073	RIGHT DOOR STOPPER	U014	19
B0391082	DOOR SWITCH BRACKET	U014	20
B0391088	SHEET - DUCT	U014	21
B0391090	DOOR SWITCH LEVER - 1	U014	22
B0391092	DOOR SWITCH LEVER - 3	U014	23

Number	Part Name	Group	ID
B0391093	DOOR SWITCH LEVER - 4	U014	24
B0391094	DOOR SWITCH LEVER - 5	U014	25
B0391095	DOOR SWITCH LEVER - 6	U014	26
B0391096	DOOR SWITCH LEVER - 7	U014	27
B0391123	DOOR SWITCH LEVER - 8	U014	28
B0391141	SHAFT - PAPER FEED FRAME	U012	29
B0391154	COUPLED GEAR - 37/97Z (05)	U012	30
B0391155	GEAR/PULLEY - 61/34Z (11)	U012	31
B0391156	COUPLED GEAR - 20/49Z (12)	U012	32
B0391163	PULLEY - 23Z	U010	9
B0391165	COUPLED GEAR - 49/59/38Z (08)	U012	33
B0391166	GEAR - 37Z (07)	U012	34
B0391167	GEAR - 22Z (09)	U012	35
B0391168	GEAR - 32Z (10)	U012	36
B0391170	GEAR - 63Z	U012	37
B0391173	GEAR - 78Z (06)	U012	38
B0391187	GEAR - 30Z	U012	39
B0391191	GEAR - 19Z	U012	40
B0391199	SPRING - BY-PASS FEED	U012	41
B0392272	RECYCLED TONER COIL	U007_S001	11
B0392274	RECYCLED TONER PLATE	U007_S001	12
B0392276	REAR BUSHING - TONER COIL	U007_S001	13
B0392287	CHARGE ROLLER SPRING	U007_S001	14
B0392288	CAM - CLEANING BLADE	U007_S001	15
B0392292	FRONT PRESSURE ARM - CHARG E ROLLER	U007_S001	16
B0392293	PIN - FRONT PRESSURE ARM	U007_S001	17
B0392295	REAR PRESSURE ARM - CHARGE ROLLER	U007_S001	18
B0392312	SHUTTER SPRING	U007_S001	19
B0392321	FRONT PCU COVER	U007_S001	20
B0392329	SPACER - M3	U007_S001	21
B0392335	PICKOFF PAWL	U007_S001	22
B0392350	CLIP - OPC DRUM	U007_S001	23
B0392382	QUENCHING LAMP TERMINAL	U014	29
B0392558	DRIVEN ROLLER	U005	35
B0392560	REGISTRATION CLEANING MYLA R	U005	36

Exclusive Parts

Number	Part Name	Group	ID
B0392570	REGISTRATION FEELER	U005	37
B0392575	BRACKET - REGISTRATION ROLLER	U005	38
B0392628	BOTTOM PLATE PAD	U011_S002_S001	23
B0392727	BUSHING - 8X12X10	U005_S001	39
		U005_S002	39
B0392730	PAPER END SENSOR	U005	40
B0392732	SPRING - PAPER FEED ROLLER	U005_S001	41
		U005_S002	41
B0392782	TRAY HEATER	U005	102
B0392823	JOINT - PAPER FEED ROLLER	U005_S001	42
		U005_S002	42
B0392835	SPACER:RAIL:PAPER FEED:RIGHT	U005	43
B0393060	DEVELOPMENT ROLLER GEAR	U007_S001_S002	24
B0393062	IDLER GEAR - 16Z	U007_S001_S002	25
		U007_S001_S003	25
B0393245	GEAR - 15Z	U007_S001_S003	26
B0393360	CAM - HANDLE	U006_S001	4
B0393395	GROUND PLATE - TONER SUPPLY UNIT	U014	30
B0393863	QUENCHING TERMINAL PLATE	U008_S001	3
B0393864	QUENCHING TERMINAL PLATE-FRONT	U008_S001	4
B0393865	TRANSFER TERMINAL PLATE	U008_S001	5
B0393866	PRESSURE COVER	U008_S001	6
B0393867	ROLLER - TRANSFER UNIT	U008_S001	7
B0393870	TERMINAL - TRANSFER	U008	8
B0393891	ID SENSOR COVER	U008_S001	9
B0394114	REAR GROUND PLATE	U009_S001	16
B0394117	DISCHARGE BRUSH	U009_S001	17
B0394118	FRONT GROUND PLATE	U009_S001	18
B0394119	FUSING GROUNDING HARNESS	U009	19
B0394135	PRESSURE ROLLER LEVER	U009_S001	20
B0394168	STRIPPER PAWLSSTOPPER	U009_S001_S002	21
		U009_S001_S003	21
		U009_S001_S004	21
		U009_S001_S005	21

Number	Part Name	Group	ID
		U009_S001_S006	21
B0394459	EXIT ROLLER HOLDER - INNER	U010	10
B0394473	RING:EXIT ROLLER	U010	11
B0394480	STEPPED SCREW - M5	U011	24
B0399510	OPC DRUM	U007_S001	27
B0406149	LOWER HEATER BRACKET	U005	103
B0434642	STOPPER - GUIDE PLATE	U011	25
B0434685	SPRING - 2.8N	U011	26
B1203862	FRONT DISCHARGE BRUSH	U008_S001	10
B1211070	GRIP BRACKET 2	U014	31
B1211084	HEATER WIRE COVER	U014	32
B1211132	FUSING DRIVE RELEASE BRACKET	U012	42
B1211145	HARNESS HOOK	U012	43
B1211161	LARGE SPRING	U012	44
B1211162	SMALL SPRING	U012	45
B1212311	PCU TONER SUPPLY SHUTTER	U007_S001	28
B1212313	TONER SUPPLY SEAL	U007_S001_S001	29
B1213860	HARNESS COVER	U008_S001	11
B1214451	EXIT MIDDLE GUIDE PLATE	U010	12
B1214461	EXIT LOWER GUIDE PLATE	U010	13
B1214465	SHORT FRONT OUTER HOLDER	U010	14
B1214467	LONG FRONT MIDDLE HOLDER	U010	15
B1214469	LONG REAR MIDDLE HOLDER	U010	16
B1214473	EXIT ROLLER RING MM14	U010	17
B1214477	SHORT REAR OUTER HOLDER	U010	18
B1214503	EXIT PHOTOINTERRUPTOR BRACKET	U010	19
B1802801	HOLDER:PAPER TRAY	U014	33
B2232936	GEAR - 16Z	U005_S001	44
		U005_S002	44
B2292606	COVER - REGISTRATION SENSOR	U005	45
B2591053	DOOR SHAFT - RIGHT FRONT	U014	34
B2591058	DOOR SHAFT - RIGHT REAR	U014	35
B2591106	FAN MOTOR:MM80:DC24V 3.6W	U014	36
B2591131	SCREW:PCU	U012	46
B2591135	DC SOLENOID ASS'Y	U012_S005	47
B2591157	FUSING SWIVEL BRACKET	U012	48

Exclusive Parts

Number	Part Name	Group	ID
B2591194	MANUAL FEED DRIVEBRACKET	U012	49
B2593422	SHAFT:SLIDE	U006_S001	5
B2593890	DENSITY SENSOR	U008_S001	12
B2594115	FUSING ENTRANCE GUIDE PLATE	U009_S001	22
B2594471	EXIT ROLLER 2	U010	20
B2614650	SEPARATION PAD	U011_S001	27
B2614983	GATE PAWL	U010	21
B2761072	GRIP	U014	37
B2761073	COVER:GRIP	U014	38
B2821128	GROUND	U012_S001	50
B2822117	TERMINA	U005	46
		U012_S001	51
		U012_S002	51
B6455010	SD-CARD:ASS'Y	SPECIAL TOOLS	4
B6795100	PLUG - IEEE1284 - TYPE C	SPECIAL TOOLS	5
D0392720	GEAR:CAM:RIGHT	U011	28
D0392737	FEELER:PAPER:TRAILING EDGE	U011_S002	29
D0392750	RACK:SIDE FENCE:FRONT	U011_S002	30
D0392751	RACK:SIDE FENCE:REAR	U011_S002	31
D0392752	DISC:SIDE FENCE	U011_S002	32
D0392753	GEAR:SIDE FENCE	U011_S002	33
D0392754	SPRING:SIDE FENCE	U011_S002	34
D0392763	PLATE:HARNESS:MANUAL FEED	U011	35
D0392779	SPRING PLATE:EXTENSION TRAY	U011_S002	36
D0392788	PIN:SIDE FENCE	U011_S002	37
D0392793	CAM:LEFT	U011	38
D0392798	SPRING:BASE:2.5N	U011_S002	39
D0392799	RETAINING RINGS-C:DIA4	U011	40
D0392825	SUPPORTING PLATE:PAPER TRAY	U005_S001	47
		U005_S002	47
D1171804	CAP:TIMING PULLEY	U003_S001	4
D1171806	PULLEY:IDLER	U003_S001	5
D1172656	CASE:RISING TRAY	U005_S003	48
		U005_S004	48
D1172808	STOPPER:GUIDE PLATE:BASE:RISE	U005_S001	50
		U005_S002	50
D1172820	PINION:BASE:RISE	U005_S001	52
		U005_S002	52

Number	Part Name	Group	ID
D1172846	RETAINING RINGS-E:SILENCER:DI A3	U005_S001	53
		U005_S002	53
D1172888	JOINT:BASE:RISE	U005_S003	54
		U005_S004	54
D1172894	SHAFT:PINION:BASE:RISE	U005_S001	55
		U005_S002	55
D1172896	SHEET:PLATE:FRICTION PAD	U005_S001	56
		U005_S002	56
D1202614	SHEET:GUIDE PLATE:MANUAL FEED	U011	41
D1202740	EXTENSION TRAY:MANUAL FEED	U011_S002	42
D1581039	SHAFT:DEVELOPMENT:DRIVE:ASS'Y	U012_S003	52
D1581150	GUIDE:HARNESS	U012	53
D1581156	ELECTRODE PLATE:DEVELOPMENT:ASS'Y	U012_S002	54
D1581165	SHAFT:PAPER FEED:DRIVE:ASS'Y	U012	55
D1581170	HOUSING:DRIVE:MAIN	U012	58
D1581172	DRUM SHAFT:OPC DRUM:ASS'Y	U012_S004	56
D1581256	COVER:RIGHT REAR:B	U001	4
D1581310	PLATE:LOGOTYPE:RIC:V554R10	U015	2
D1581314	LEVER:SAFETY SWITCH:FRONT	U014	39
D1581318	COIL SPRING:SAFETY SWITCH:NICKEL:PLATING:C4	U014	40
D1581368	SHEET:FAN:REAR	U014	41
D1581900	OPTICAL HOUSING:ASS'Y	U004_S001	2
D1582252	FRAME:PCU:ASS'Y	U007_S001_S001	37
D1582362	DRUM STAY:FRONT	U007_S001	30
D1582371	DRUM STAY:REAR	U007_S001	31
D1582381	DISCHARGE LAMP:QL	U014	42
D1582526	PAPER TRAY:ASS'Y	U005_S001	57
		U005_S002	57
D1582527	BASE:RISE:ASS'Y	U005_S003	105
		U005_S004	105
D1582553	SHAFT:PAPER FEED ROLLER:ASS'Y	U005_S001	58
		U005_S002	58
D1582554	END FENCE:ASS'Y	U005_S001	59
		U005_S002	59

Exclusive Parts

Number	Part Name	Group	ID
D1582559	SIDE FENCE:FRONT:ASS'Y	U005_S001_S001	60
		U005_S002_S001	60
D1582560	SIDE FENCE:REAR:ASS'Y	U005_S001_S002	61
		U005_S002_S002	61
D1582564	TRAY BOTTOM PLATE	U005_S001	62
		U005_S002	62
D1582565	COVER:PAPER TRAY:NO.1	U005_S001	63
		U005_S002	63
D1582567	PRESSURE PLATE:BASE:RISE	U005_S001	64
		U005_S002	64
D1582568	COVER:PRESSURE PLATE:BASE:RISE	U005_S001	65
		U005_S002	65
D1582569	TENSION SPRING:BASE:RISE	U005_S001	66
		U005_S002	66
D1582571	BASE:LIFT MOTOR:PAPER FEED:FRONT	U005_S003	67
		U005_S004	67
D1582576	STOPPER:SIDE FENCE:FRONT	U005_S001_S001	68
		U005_S002_S001	68
D1582577	GRIP:PAPER TRAY	U005_S001	69
		U005_S002	69
D1582578	RACK:BASE:RISE	U005_S001	70
		U005_S002	70
D1582579	SHAFT:BASE:RISE	U005_S001	71
		U005_S002	71
D1582580	BRACKET:PINION:BASE:RISE	U005_S001	72
		U005_S002	72
D1582583	FEELER:VERTICAL TRANSPORT	U005	73
D1582586	GUIDE PLATE:PAPER FEED:EXIT	U005	74
D1582587	GUIDE:PAPER TRAY	U005	75
D1582588	GROUND PLATE:PAPER FEED ROLLER	U005_S001	76
		U005_S002	76
D1582591	COIL SPRING:EARTH:TRAY BOTTOM PLATE	U005_S001	77
		U005_S002	77
D1582592	FRICTION PAD:ASS'Y	U005_S001_S003	78
		U005_S002_S003	78
D1582593	COIL SPRING:STOPPER:SIDE FENCE:FRONT	U005_S001_S001	79
		U005_S002_S001	79
D1582595	LEVER:STOPPER:REAR	U005_S001_S002	80

Number	Part Name	Group	ID
		U005_S002_S002	80
D1582609	INNER COVER:DUPLEX:REAR:RIGHT HT	U011	43
D1582611	GEAR:IDLER:18Z	U011	44
D1582613	GUIDE PLATE:MANUAL FEED UNIT:LOWER	U011	45
D1582620	GEAR:IDLER:MANUAL FEED:BASE	U011	46
D1582626	GUIDE PLATE:MANUAL FEED UNIT:UPPER	U011	47
D1582630	DECAL:MANUAL FEED:INKJET	U011	48
D1582632	DECAL:SIDE FENCE:MANUAL FEED	U011	49
D1582633	DECAL:CAUTION:CAM:MANUAL FEED	U011	50
D1582634	MANUAL FEED TABLE:ASS'Y	U011_S002	51
D1582637	COVER:PAPER:TRAILING EDGE	U011_S002	52
D1582651	DECAL:SCALE:MANUAL FEED	U011	53
D1582660	DC MOTOR:ASS'Y:2.64W	U005_S003	49
		U005_S004	49
D1582665	LINK:DUPLEX:ASS'Y	U011	54
D1582681	PLATE SEAL:FRICTION PAD	U011	81
D1582696	LINK:MANUAL FEED TABLE:FRONT	U011	55
D1582697	LINK:MANUAL FEED TABLE:REAR	U011	56
D1582722	GEAR:CAM:LEFT REAR	U011	57
D1582725	FEELER:MANUAL FEED	U011	58
D1582736	COVER:MANUAL FEED TABLE	U011_S002	59
D1582744	BASE:MANUAL FEED TABLE:ASS'Y	U011_S002_S001	60
D1582748	SIDE FENCE:FRONT	U011_S002	61
D1582749	SIDE FENCE:REAR	U011_S002	62
D1582750	RAIL:PAPER FEED:RIGHT	U005	81
D1582758	RAIL:PAPER FEED:LEFT	U005	84
D1582759	STOPPER:RAIL:LEFT	U005	85
D1582762	BUSHING:PRESSURE:FRONT	U005	82
D1582763	BUSHING:PRESSURE:REAR	U005	83
D1582766	GUIDE PLATE:TRANSPORT ROLLER:CONNECTING	U005	86

Exclusive Parts

Number	Part Name	Group	ID
D1582776	GUIDE:VERTICAL TRANSPORT:NO.2	U005	87
D1582786	SHAFT:DRIVE:MANUAL FEED UNIT	U011	63
D1582789	GEAR:CAM:RIGHT REAR	U011	64
D1582790	GEAR:FEELER:LEFT	U011	65
D1582791	TORSION SPRING:PAPER END SENSOR	U011	66
D1582796	SHAFT:CAM:ASS'Y	U011	67
D1582798	GUIDE PLATE:CONNECTING:B	U005	88
D1582820	DECAL:PAPER SET DIRECTION	U005_S001	89
		U005_S002	89
D1582834	TRANSPORT ROLLER	U005	90
D1582854	SPACER:REGISTRATION GUIDE	U005	91
D1582868	GUIDE PLATE:REGISTRATION:DRIVE	U005	92
D1582869	GUIDE:REGISTRATION	U005	93
D1582872	GUIDE PLATE:REGISTRATION:DRIVEN	U005	94
D1582876	SPRING PLATE:EARTH:REGISTRATION	U005	95
D1582879	KNOB:REGISTRATION ROLLER	U005	96
D1582886	REGISTRATION ROLLER:DRIVE	U005	97
D1582891	PLAIN SHAFT BEARING:DIA8:18	U005	98
D1582991	TORSION SPRING:EXIT:GUIDE PLATE	U005	99
D1583032	TONER SUPPLY UNIT:C4:ASS'Y	U006_S001	6
D1583052	DEVELOPMENT ROLLER:ASS'Y	U007_S001_S002	32
D1583159	CASE:DEVELOPMENT ROLLER:ASS'Y	U007_S001	33
D1583170	CASE:DEVELOPMENT:SUB-ASS'Y	U007_S001_S003	34
D1583310	DC MOTOR:TONER BOTTLE:2.52W:BRUSH	U006	7
D1583381	COVER:TONER BOTTLE:C4:ASS'Y	U006_S001	8
D1583390	DENSITY SENSOR:C4:ASS'Y	U007_S001	35
D1583804	TRANSFER UNIT	U008_S001	13
D1583820	TRANSFER ROLLER:ASS'Y	U008_S001	14
D1583858	GUIDE PLATE:TRANSFER:FRONT	U008_S001	15

Number	Part Name	Group	ID
D1583859	GUIDE PLATE:TRANSFER:UPPER	U008_S001	16
D1583890	ELECTRODE PLATE:SEPARATION	U008_S001	17
D1584007	FUSING UNIT:ASS'Y	U009_S001	44
D1584043	STRIPPER PAWLS:SUB-ASS'Y	U009_S001_S002	43
		U009_S001_S003	43
		U009_S001_S004	43
		U009_S001_S005	43
		U009_S001_S006	43
D1584056	FRAME:PRESSURE:ASS'Y	U009_S001_S001	40
D1584086	FRAME:PRESSURE	U009_S001_S001	42
D1584088	DECAL:FUSING:H-TEMP WARNING	U009_S001_S001	24
D1584090	HOLDER:HEATER:FRONT	U009_S001	25
D1584091	HOLDER:HEATER:REAR	U009_S001	26
D1584102	GUIDE PLATE:FUSING EXIT	U009_S001	27
D1584103	FRAME:FUSING	U009_S001	41
D1584107	GUIDE PLATE:FUSING EXIT:OPEN AND CLOSE	U009_S001	28
D1584109	DECAL:FUSING:GRIP	U009_S001	29
D1584111	ELECTRODE PLATE:FRONT	U009_S001	30
D1584112	ELECTRODE PLATE:MIDDLE	U009_S001	31
D1584114	ELECTRODE PLATE:REAR	U009_S001	32
D1584120	THERMOSTAT:ASS'Y	U009_S001	33
D1584174	PLAIN SHAFT BEARING:PRESSURE ROLLER	U009_S001	34
D1584210	HEATER:120V:600W:INFRARED	U009_S001	35
D1584215	HEATER:120V:650W:INFRARED	U009_S001	36
D1584441	DISCHARGE BRUSH:EXIT:ASS'Y	U001_S001	6
D1584451	ROLLER:TURN:PAPER EXIT SUB-UNIT	U010	22
D1584460	GROUND PLATE:FUSING:DISCHARGE BRUSH:MAIN	U009	37
D1584603	COMPRESSION SPRING:VERTICAL TRANSPORT	U011	68
D1584611	COVER:DUPLEX	U011	69
D1584641	GUIDE PLATE:DUPLEX:DRIVEN	U011	80
		U011_S003	80
D1584651	LEVER:DOOR	U011	70

Exclusive Parts

Number	Part Name	Group	ID
D1584653	INNER COVER:DUPLEX:REAR:LEFT	U011	71
D1584661	INNER COVER:DUPLEX:REAR	U011	72
D1584662	GUIDE PLATE:VERTICAL TRANSPORT	U011	73
D1584664	INNER COVER:GRIP:FRONT:DUPLEX	U015	3
D1584668	PLAIN SHAFT BEARING:DIA4:VERTICAL TRANSPORT	U011	74
D1584672	INNER COVER:GRIP:REAR:DUPLEX	U015	4
D1584714	GEAR:INPUT:MANUAL FEED	U011	75
D1585899	COVER:COVER:REAR	U001	8
D1589640	DEVELOPER:K	U015	5
D1591251	COVER:UPPER:EXIT	U001	9
D1591252	INNER COVER:FRONT	U001	10
D1591253	COVER:DOOR	U001	11
D1591255	WINDOW:FAN	U001	12
D1591258	COVER:MIDDLE REAR	U001	13
D1591260	COVER:POWER SUPPLY CORD	U001	14
D1601254	COVER:LEFT:BL	U001	15
D1601256	COVER:REAR:BL	U001	24
D1601259	COVER:FRONT UPPER	U001	16
D1601263	COVER:REAR UPPER	U001	17
D1601265	COVER:SCANNER:RIGHT	U001	18
D1601266	COVER:SCANNER:LEFT	U001	19
D1601280	DECAL:CAUTION:ORIGINAL:ENGLISH	U015	6
D1601457	KEYTOP:MIDDLE LOWER	U002_S001	1
D1601458	KEYTOP:CURSOR	U002_S001	2
D1601459	KEYTOP:10KEY:A:NA	U002_S001	3
D1601460	KEYTOP:10KEY:B:NA	U002_S001	4
D1601463	KEYTOP:START	U002_S001	5
D1601464	KEYTOP:POWER SOURCE	U002_S001	6
D1601625	SCANNER:NA/EU/AP:ASS'Y	U003_S001	6
D1601631	COVER:SCANNER:FRONT	U001	20
D1601760	SYNCHRONOUS BELT:S2M	U003_S001	7
D1601783	CONTACT IMAGE SENSOR:A3:AS	U003_S001	8

Number	Part Name	Group	ID
	S'Y		
D1601787	COIL SPRING:TENSION:15	U003_S001	9
D1601802	COVER:HARNESS:SUB SCANNING	U003_S001	10
D1601803	COVER:HARNESS:MAIN SCANNING	U003_S001	11
D1601807	GEAR:TIMING PULLEY:81-18	U003_S001	12
D1601808	GEAR:SLOW DOWN:53-19	U003_S001	13
D1601825	EXPOSURE GLASS UNIT:SCANNER:ASS'Y	U003_S001	14
D1602824	DECAL:PAPER:MULTI-LANGUAGE	U015	7
D1701250	COVER:EXIT	U001	21
D1701268	COVER:CTL	U001	22
D1701401	OPERATION PANEL:D170:NA/AP:ASS'Y	U002_S001	7
D1701456	KEYTOP:FUNCTION:D170	U002_S001	8
D1704640	GUIDE PLATE:DUPLEX:DRIVEN:ASS'Y	U011_S003	76
D1704669	GUIDE PLATE:EXIT:RIGHT LOWER:ASS'Y	U011_S004	77
D1704691	DECAL:PICK-UP PAPER JAM:ONE SIDE	U011_S004	78
D1705012	PCB:BICU:EXP:ASS'Y	U013	13
D1706648	MODEL NAME PLATE:MP2001	U015	8
D1962817	LEVER:BASE:RISE	U005_S001	51
		U005_S002	51
D8490150	PCU:EXP	U007_S001	36
D8498203	SPECIAL TOOL:SOFTWARE UPGRADE:ASS'Y	SPECIAL TOOLS	6
G0203334	SLIDER ASS'Y	U006_S001	9
G0219350	Loop-Back Connector Parallel	SPECIAL TOOLS	7
G0294140	EXTERNAL CIRCLIP	U009_S001	38
G0302670	FRICTION PAD	U011_S001	79
G0524618	BEARING 30X42X7	U009_S001	39
G0524873	OUTER EXIT COVER ROLLER	U010	23
G0702710	PAPER SIZE SENSOR LINK	U005_S001	100
		U005_S002	100
G3615570	PHOTOINTERRUPTOR - DUPLEX	U010	24
GF013001	BOTTOM PLATE PAD	U005_S001	108

Exclusive Parts

Number	Part Name	Group	ID
		U005_S002	108
GW010011	ORIGINAL SENSOR:31MM	U003_S001	15
GX645734	FAN MOTOR:MM80 DC24V 3.12W	U014	43
M0266884	DECAL:MAIN SWITCH:ON-STANDB Y:NA	U001	23

Standard Parts



03130060N
SCREW - M3X6



03530030N
SCREW:M3X3



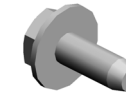
03530060N
BIND SCREW - M3X6



03603006N
SCREW - M3X6



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



04503035N
TAPPING SCREW:3X35



04504008N
TAPPING SCREW - M4X8



04504010N
TAPPING SCREW:M4X10



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513030N
TAPPING SCREW:3X30



04523008N
TAPPING SCREW - M3X8



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



06230140E
SPRING PIN - 3X14MM



07200040E
RETAINING RING - M4



08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



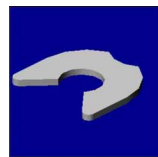
08050088
RETAINING RING - M6



08050089
RETAINING RING - M4



08050097
RING SEPARATOR



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08050106
RETAINING RINGS-E:SILENC
ER:DIA6



09503006N
SCREW:SPRING WASHER:M
3X6



09543010N
SCREW:POLISHED ROUND/
SPRING:M3X10



09544010N
SCREW:POLISHED ROUND/
SPRING:M4X10

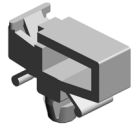
Standard Parts



11050509
SPACER:CARD:KGPS-10RF



11050551
CLAMP:LES-0505



11050623
CLAMP - LBWS-0206S-V0



11050637
HARNESS CLAMP - KGLS-10
RT(V0)



11050692
CLAMP:LES-0503



11050723
CLAMPS:WES-0507



11050724
CLAMPS:WES-1210



11050759
CLAMP:LWSM-0605A



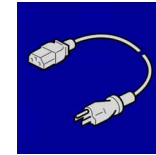
11050760
CLAMP:LWSM-0511A



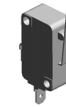
11050761
CLAMP:LWS-0511A



11050762
CLAMP:LWS-0711A



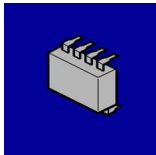
11500427
POWER SUPPLY CODE:125V
:15A:NA



12042612
MICRO SWITCH:D3V-16506-3
C25



12042918
SWITCH:SDDJE30100:10A



14077818
RAM:FM1608B-PG(REV.AA)

PM Part List

Number	Part Name	Num	Group	ID
AD027018	ROLLER:CHARGE:A3	1	U007_S001	8
AD042058	CHARGE CLEANER BRUSH ROLLER	1	U007_S001	9
AD042083	BLADE:CLEANING:ASS'Y	1	U007_S001	10
AE011145	HOT ROLLER:DIA30	1	U009_S001	45
AE020258	PRESSURE ROLLER:MM25	1	U009_S001	46
AF031089	PAPER FEED ROLLER:DIA36	2	U005_S001	106
			U005_S002	106
B0392335	PICKOFF PAWL	2	U007_S001	22
D1582592	FRICTION PAD:ASS'Y	2	U005_S001_S003	78
			U005_S002_S003	78
D1583820	TRANSFER ROLLER:ASS'Y	1	U008_S001	14
D1584043	STRIPPER PAWLS:SUB-ASS' Y	5	U009_S001_S002	43
			U009_S001_S003	43
			U009_S001_S004	43
			U009_S001_S005	43
			U009_S001_S006	43
D1584174	PLAIN SHAFT BEARING:PRE SSURE ROLLER	2	U009_S001	34
D1589640	DEVELOPER:K	1	U015	5

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202004-01	2004 Modification	-	AW020207	PHOTOINTERRU PTOR:FLAT:PICH 2MM:M4	AW020249	PHOTOINTERRU PTOR:FLAT:PICH 2MM:M4	U003_S001	2	1	O/O			D17017:
201908-01	1908 Modification	-	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	U005	32	4	O/O			D17017:
							U011	20	2				
							U011_S002	20	1				
201907-01	1907 Modification	-	D1582752	BALIN SHAFT BE ARING:PRESSU RE:FRONT	D1582762	BUSHING:PRESS URE:FRONT	U005	82	1	X/O			D17017:
201907-02	1907 Modification	-	D1582753	PLAIN SHAFT BE ARING:PRESSU RE:REAR	D1582763	BUSHING:PRESS URE:REAR	U005	83	1	X/O			D17017:
201904-01	1904 Modification	-			AC015060	SHIELD GLASS	U004_S001	3	1				D17017:
201811-01	1811 Modification	-	AW500040	PUSH SWITCH:S W1AG-550:10MA	AW500049	PUSH SWITCH:S W1AG-550	U005	107	1	O/O			D17017:
							U014	44	1				
201811-02	1811 Modification	-	52152713	BOTTOM PLATE PAD	GF013001	BOTTOM PLATE PAD	U005_S001	108	1	O/O			D17017:
							U005_S002	108	1				
201811-03	1811 Modification	-	AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U005	109	4	O/O			D17017:
							U011	82	2				
							U011_S002	82	1				
201806-01	1806 Modification	-	AF031084	PAPER FEED RO LLER MM36	AF031089	PAPER FEED RO LLER:DIA36	U005_S001	106	1	O/O			D17017:
							U005_S002	106	1				
201805-01	1805 Modification	-	AE020213	PRESSURE ROL LER:MM25	AE020258	PRESSURE ROL LER:MM25	U009_S001	46	1	O/O			D17017:
201803-02	1803 Modification	-	AE011143	HOT ROLLER:DI A30	AE011145	HOT ROLLER:DI A30	U009_S001	45	1	O/O			D17017:
201802-01	1802 Modification	-			D1595362	HARNESS:LSU	C4(2/2)		1				D17017:
201712-01	1712 Modification	-	D1584464	SHEET:DISCHARG E BRUSH:EXIT			U001_S001	7	1	O/O		New part number D1584441,Int O/O (201607-02)	D17017:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201707-01	1707 Modification	-	D1584003	FUSING UNIT:NA :ASS'Y	D1584007	FUSING UNIT:AS S'Y	U009_S001	44	1	O/O			D17017:
201707-02	1707 Modification	-	AE044090	STRIPPER PAWL S			U009_S001 _S002	13	1	X/O		New part number D1584043:STRIP PER PAWLS:SUB -ASS'Y Int x/o	D17017:
							U009_S001 _S003	13	1				
							U009_S001 _S004	13	1				
							U009_S001 _S005	13	1				
							U009_S001 _S006	13	1				
201706-02	1706 Modification	-			D1582527	BASE:RISE:ASS' Y	U005_S003	105	1				D17017:
							U005_S004	105	1				
201704-03	1704 Modification	-			D1584043	STRIPPER PAWL S:SUB-ASS'Y	U009_S001 _S004	43	1				D17017:
					D1584043	STRIPPER PAWL S:SUB-ASS'Y	U009_S001 _S003	43	1				
					D1584043	STRIPPER PAWL S:SUB-ASS'Y	U009_S001 _S005	43	1				
					D1584043	STRIPPER PAWL S:SUB-ASS'Y	U009_S001 _S006	43	1				
					D1584043	STRIPPER PAWL S:SUB-ASS'Y	U009_S001 _S002	43	1				
201703-01	1703 Modification	-	AA140952	REGISTRATION ROLLER:DRIVEN :DIA16:C4	AA140958	REGISTRATION ROLLER:DRIVEN :DIA16	U005	23	1	O/O			D17017:
201612-01	1612 Modification	-	AE011140	HOT ROLLER:DI A30	AE011143	HOT ROLLER:DI A30	U009_S001	11	1	O/O			D17017:
201612-03	1612 Modification	-	D1601258	COVER:REAR:BL	D1601256	COVER:REAR:BL	U001	24	1	X/O			D17017:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-01	1609 Modification	-	D1582885	REGISTRATION ROLLER:DRIVE	D1582886	REGISTRATION ROLLER:DRIVE	U005	97	1	O/O			D17017:
201608-03	1608 Modification	-	D1581270	COVER:REAR:B	D1601258	COVER:REAR:BL	U001	5	1	X/O			D17017:
201607-02	1607 Modification	-	D1584461	DISCHARGE BR USH:EXIT	D1584441	DISCHARGE BR USH:EXIT:ASS'Y	U001_S001	6	1	O/O			D17017:
201604-01	1604 Modification	-	D1582833	TRANSPORT RO LLER	D1582834	TRANSPORT RO LLER	U005	90	1	O/O			D17017:
201601-01	1601 Modification	-			D1582252	FRAME:PCU:ASS 'Y	U007_S001 _S001	37	1				D17017:
201512-01	1512 Modification	-	D1581961	OPTICAL HOUSI NG:ASS'Y	D1581900	OPTICAL HOUSI NG:ASS'Y	U004_S001	2	1	O/O			D17017:
201511-03	1511 Modification	-	D1172817	LEVER:BASE:RIS E	D1962817	LEVER:BASE:RIS E	U005_S001	51	1	X/O			D17017:
							U005_S002	51	1				
201511-04	1511 Modification	-	08050088	RETAINING RING - M6	08050106	RETAINING RING S-E:SILENCER:DI A6	U005_S001	104	1	O/O			D17017:
							U005_S002	104	1				
201511-05	1511 Modification	-	08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	8	7	O/O			D17017:
							U012	8	5				
201510-02	1510 Modification	-	D1704670	GUIDE PLATE:EX IT:RIGHT LOWER :ASS'Y	D1704669	GUIDE PLATE:EX IT:RIGHT LOWER :ASS'Y	U011_S004	77	1	X/O			D17017:
201503-01	1503 Modification	-	D1581315	COIL SPRING:SA FETY SWITCH:C 4	D1581318	COIL SPRING:SA FETY SWITCH:NI CKEL:PLATING:C 4	U014	40	1	X/O			D17017:
201408-09	1408 Modification	-			D1584103	FRAME:FUSING	U009_S001	41	1				D17017:
201408-10	1408 Modification	-			D1584086	FRAME:PRESSU RE	U009_S001 _S001	42	1				D17017:
201307-08	1307 Modification	-			D1615301	HARNESS:SCAN	2/2 G3		1				D17017:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				NER:CONTACT I MAGE SENSOR							
201406-01	1406 Modification	-			D1584056	FRAME:PRESSU RE:ASS'Y	U009_S001 _S001	40	1				D17017:
201405-01	1405 Modification	-	D1615012	PCB:BICU:ASS'Y: (for D160/D161)	D1705012	PCB:BICU:EXP:A SS'Y	U013	13	1	X/O			D17017:
201403-01	1403 Modification	-	D1172660	DC MOTOR:2.6W :BRUSH	D1582660	DC MOTOR:ASS' Y:2.64W	U005_S003	49	1	O/O			D17017:
			D1172660	DC MOTOR:2.6W :BRUSH	D1582660	DC MOTOR:ASS' Y:2.64W	U005_S004	49	1	O/O			
201401-02	1401 Modification	-	AA082101	BUSHING - 6X10 X6	AA082184	PLAIN SHAFT BE ARING:DIA6XDIA 10X6	U012	57	1	O/O			D17017:
201304-01	1304 Modification	-			D1582681	PLATE SEAL:FRI CTION PAD	U011	81	1				D17017:
201307-06	1307 Modification	-	D1705011	PCB:BICU:ASS'Y	D1615012	PCB:BICU:ASS'Y: (for D160/D161)	U013	13	1	X/O			D17017:
201308-01	1308 Modification	-			B0406149	LOWER HEATER BRACKET	U005	103	1				D17017:
201308-04	1308 Modification	-			09503006N	SCREW:SPRING WASHER:M3X6	U005	101	1				D17017:
					09503006N	SCREW:SPRING WASHER:M3X6	U005	101	1				
201308-05	1308 Modification	-			M0266884	DECAL:MAIN SW ITCH:ON-STAND BY:NA	U001	23	1				D17017:
201308-06	1308 Modification	-			B0392782	TRAY HEATER	U005	102	1				D17017:
					B0392782	TRAY HEATER	U005	102	1				
201309-01	1309 Modification	-			D1581170	HOUSING:DRIVE :MAIN	U012	58	1				D17017:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201308-02	fT[fxfXfp[fcOEđ Š·(D1215248“D15 95274Ffn[flfXF,h ,c,b,g,h,o)	-	D1215248	fn[flfXF,h,c,b,g,h ,o	D1595274	fn[flfXF,h,c,b,g,h ,o	1/2 D7		1				D17017:

