Founder FA318/FA320L Machine Code: B282-69/B283-69

Field Service Manual

6 July, 2011

Safety Notices

Important Safety Notices

Prevention of Physical Injury

- 1. Before disassembling or assembling parts of the copier and peripherals, make sure that the power cord is unplugged.
- 2. The wall outlet should be near the copier and easily accessible.
- 3. Note that some components of the copier and the paper tray unit are supplied with electrical voltage even if the main power switch is turned off.
- 4. If a job has started before the copier completes the warm-up or initializing period, keep hands away from the mechanical and electrical components because the starts making copies as soon as the warm-up period is completed.
- The inside and the metal parts of the fusing unit become extremely hot while the copier is operating. Be careful to avoid touching those components with your bare hands.

Health Safety Conditions

Toner and developer are non-toxic, but if you get either of them in your eyes by accident, it may cause temporary eye discomfort. Try to remove with eye drops or flush with water as first aid. If unsuccessful, get medical attention.

Observance of Electrical Safety Standards

The copier and its peripherals must be installed and maintained by a customer service representative who has completed the training course on those models.

Safety and Ecological Notes for Disposal

- Do not incinerate toner bottles or used toner. Toner dust may ignite suddenly when exposed to an open flame.
- 2. Dispose of used toner, developer, and organic photoconductors in accordance with local regulations. (These are non-toxic supplies.)
- 3. Dispose of replaced parts in accordance with local regulations.

Laser Safety

The Center for Devices and Radiological Health (CDRH) prohibits the repair of laser-based optical units in the field. The optical housing unit can only be repaired in a factory or at a location with the requisite equipment. The laser subsystem is replaceable in the field by a qualified Customer Engineer. The laser chassis is not repairable in the field. Customer engineers are therefore directed to return all chassis and laser subsystems to the factory or service depot when replacement of the optical subsystem is required.

WARNING

• Use of controls, or adjustment, or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

AWARNING FOR LASER UNIT

WARNING: Turn off the main switch before attempting any of the procedures in the Laser Unit section. Laser beams can seriously damage your eyes.

CAUTION MARKING:



INVISIBLE LASER RADIATION WHEN OPEN. AVOID EXPOSURE TO BEAM. UNSICHTBARE LASERSTRAHLUNG WENN ABDECKUNG GEÖFFNET. NICHT DEM STRAHL AUSSETZEN.

Symbols and Abbreviations

This manual uses several symbols and abbreviations. The meaning of those symbols and abbreviations are as follows:

10*	See or Refer to	
$\langle \overline{O} \rangle$	Clip ring	
P	Screw	
Ţ)	Connector	
C	E-ring	
SEF	Short Edge Feed	
LEF	Long Edge Feed	

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1. Product Information

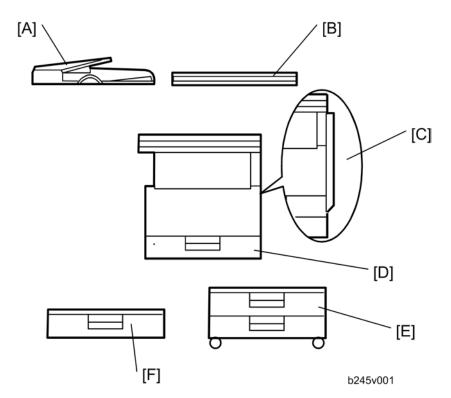
Specifications

See "Appendices" for the following information:

- General Specifications
- Supported Paper Sizes
- Optional Equipment

1

Machine Configuration

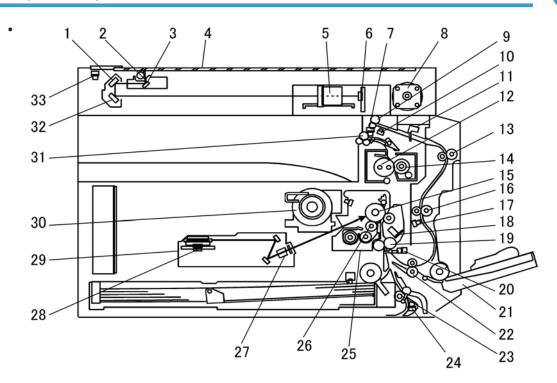


Unit/Component		Machine Code	Diagram
	Copier (1-tray non-duplex model)	B283-67, -68	[D]
	Copier (1-tray with duplex)	B282-67, -68	[C] + [D]
	Platen cover (optional)	B406	[B]
	ADF (optional)	B813	[A]
Copier	ARDF (optional)	B814	[A]
	Paper tray unit–1 tray (optional)	B385	[F]
	Paper tray unit–2 trays (optional)	B384	[E]
	AccessibilityHandle Type A/B	B272/B274	-
	Network Interface Board Type 1000	B865	-

1

Overview

Component Layout

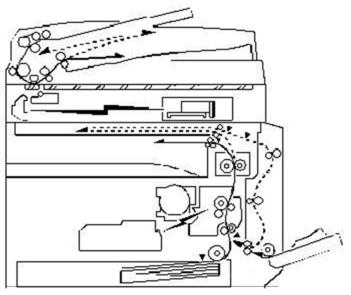


Vote

- The above illustration is the B282 model.
- The B283 model does not have the duplex unit.

1. 2nd Mirror		
	18. Image Density Sensor	
2. Exposure Lamp	19. Registration Roller	
3. 1st Mirror	20. Registration Sensor	
4. Exposure Glass		
5. Lens Block	21. By-pass Tray	
6. SBU	22. Lower Transport Roller (B282)	
	23. Upper Relay Roller	
7. Exit Sensor	24. Relay Sensor	
8. Scanner Motor	25. PCU	
9. Inverter Roller (B282)		
10. Duplex Inverter Sensor (B282)	26. Development Roller	
11. Duplex Entrance Sensor (B282)	27. WTL	
12. Hot Roller	28. Polygon Mirror Motor	
	29. Laser Unit	
13. Upper Transport Roller (B282)	30. Toner Supply Bottle Holder	
14. Pressure Roller	31. Exit Roller	
15. OPC Drum		
16. Middle Transport Roller (B282)	32. 3rd Mirror	
17. Duplex Exit Sensor (B282)	33. Scanner HP Sensor	

Paper Path



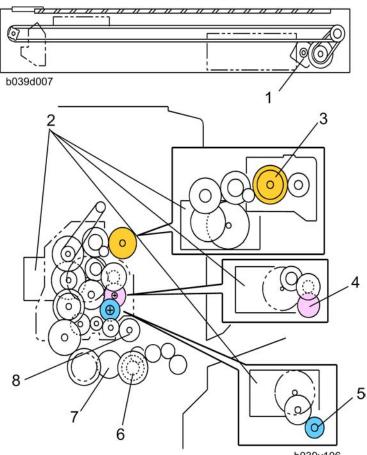
b121d924

1

The B282 model has a duplex unit mounted on the right side of the machine.

All models have a by-pass tray.

Drive Layout



b	03	9v	10	6

- 2. Main Motor
- 3. Hot Roller
- 4. OPC Drum

- 5. Development Roller
- 6. By-pass Feed Clutch
- 7. Paper Feed Clutch
- 8. Registration Clutch

Guidance for Those Who are Familiar with Predecessor Products

The B282-69/B283-69 series are successor models to the B282-65/B283-65 series. If you have experience with the predecessor products, the following information will be of help when you read this manual.

	B282-69/B283-69	B282-65/B283-65
Controller	New GDI controller	GDI controller
Interface Slot	SD card slot (GDI controller) and IC card slot (BICU)	IC card slots
Network Interface	Option	Not available

Different Points from Predecessor Products

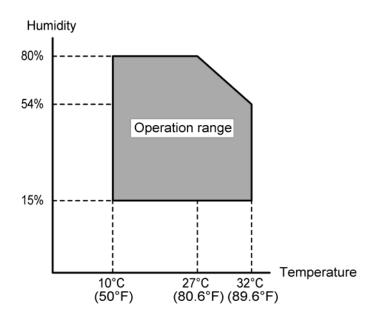
2. Installation

Installation Requirements

- Before installing options, please do the following:
- If there is a printer function in the machine, print out all data in the printer buffer.
- Turn off the main switch and disconnect the power cord

Environment

-Temperature and Humidity Chart-



Temperature Range:	10°C to 32°C (50°F to 89.6°F)
Humidity Range:	1 <i>5%</i> to 80% RH
Ambient Illumination:	Less than 1,500 lux (do not expose to direct sunlight)
Ventilation:	3 times/hr/person or more
Ambient Dust:	Less than 0.075 mg/m ³ (2.0 x 10-6 oz/yd ³)

Avoid areas exposed to sudden temperature changes:

1) Areas directly exposed to cool air from an air conditioner.

2) Areas directly exposed to heat from a heater.

Do not place the machine in areas where it can get exposed to corrosive gases.

Do not install the machine at any location over 2,000 m (6,500 ft.) above sea level.

Place the machine on a strong and level base. (Inclination on any side should be no more than 5 mm.)

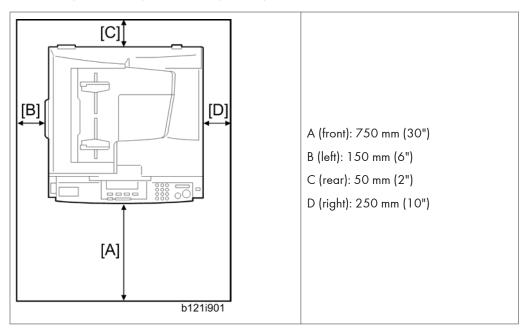
Do not place the machine where it is subjected to strong vibrations.

Machine Level

Front to back:	Within 5 mm (0.2") of level
Right to left:	Within 5 mm (0.2") of level

Minimum Space Requirements

Place the copier near the power source, providing clearance as shown:



The recommended 750 mm front space is sufficient to allow the paper tray to be pulled out. Additional front space is required to allow operators to stand at the front of the machine.

Power Requirements

- Make sure that the wall outlet is near the machine and easily accessible. After. completing installation, make sure the plug fits firmly into the outlet.
- Avoid multi-wiring.
- Be sure to ground the machine

Input voltage:

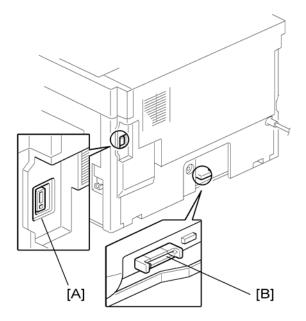
China: 220 – 240 V, 50/60 Hz, 7 A

Copier Installation

Power Sockets for Peripherals

CAUTION

• Make sure to plug the cables into the correct sockets.



- [A]: Socket for ADF/ARDF (Rated voltage output max. DC24 V)
- [B]: Socket for paper tray unit (Rated voltage output max. DC24 V)

Accessory Check

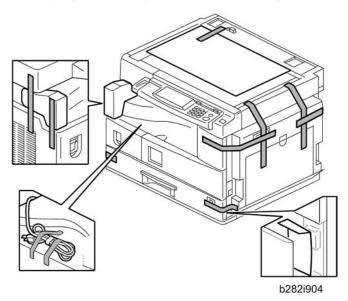
Check that you have the accessories in this list.

No.	Description	Q′ty
1	USB Cable	1
2	Operating Instructions-Copy (book)	1
3	Operating Instructions –Printer/Scanner (CD-ROM)	1
4	Sheet-EULA	1

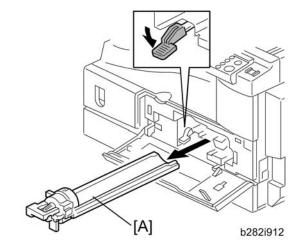
No.	Description	Q′ty
5	Seal-Caution	1
6	Toner Bottle	1
7	Developer	1

Installation Procedure

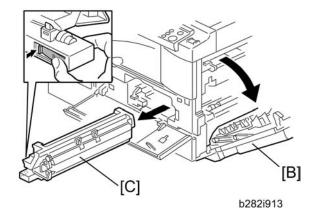
• Unplug the machine power cord before starting the following procedure.



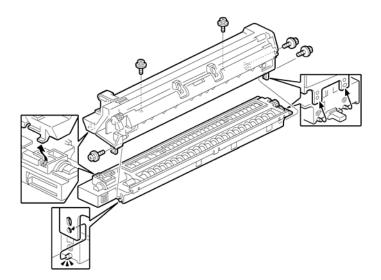
1. Remove filament tape and other padding.



2. Open the front door and remove the toner bottle holder [A].



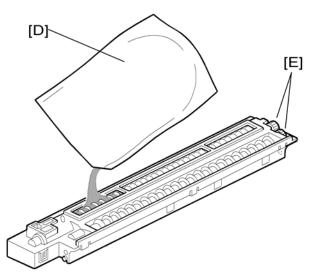
3. Open the right door [B], and remove the PCU (photo conductor unit) [C].



- 4. Separate the PCU into the upper part and the lower part ($\Im \times 5$).
- 5. Put a sheet of paper on a level surface and place the upper part on it.

Note

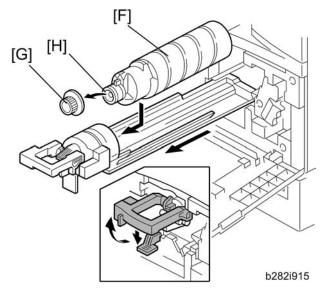
• This prevents foreign material from getting on the sleeve rollers.



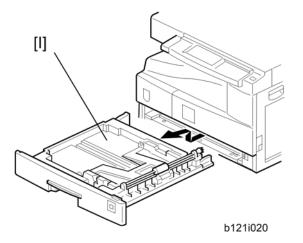
6. Distribute a pack of developer [D] to all openings equally.

Note

- Do not spill the developer on the gears [E]. If you have spilled it, remove the developer by using a magnet or magnetized screwdriver.
- Do not turn the gear [E] too much. The developer may spill.



- 7. Reassemble the PCU and reinstall it.
- 8. Shake the toner bottle [F] several times. (Do not remove the bottle cap [G] before you shake the bottle.)
- 9. Remove the bottle cap [G] and install the bottle on the holder. (Do not touch the inner cap [H].)
- 10. Set the holder (with the toner bottle) in the machine.



11. Pull out the paper tray [I] and turn the paper size dial to the appropriate size. Adjust the positions of the end and side guides.

🕗 Note

- To move the side guides, release the green lock on the rear side guide.
- 12. Install the optional ARDF, ADF, or platen cover.
- 13. Plug in the main power cord and turn on the main switch.

- 14. Activate the SP mode and execute "Developer Initialize" (SP 2214 -1).
- 15. Wait until the message "Completed" shows (about 45 seconds).
- 16. Activate the User Tools and select the menu "Language."
- 17. Specify a language. This language is used for the operation panel.
- 18. Load the paper in the paper tray and make a full size copy, and make sure the side-to-side and leading edge registrations are correct.

Platen Cover Installation

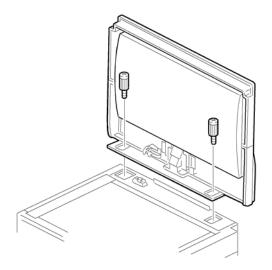
Accessory Check

Check that you have the accessories indicated below.

No.	Description	Q′ty
1	Stepped Screw	2

Installation Procedure

• Unplug the machine power cord before starting the following procedure.

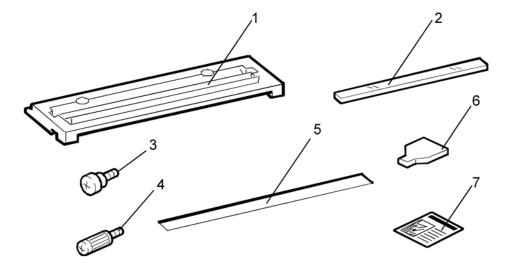


ARDF Installation

Accessory Check

Check the quantity and condition of the accessories against the following list.

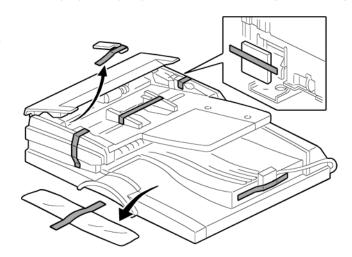
No.	Description	Q′ty
1	Scale Guide	1
2	DF Exposure Glass	1
3	Stud Screw	2
4	Knob Screw	2
5	Original Size Decal	2
6	Screwdriver Tool	1
7	Attention Decal—Top Cover	1
8	Stamp Cartridge	1
9	Installation Procedure	1



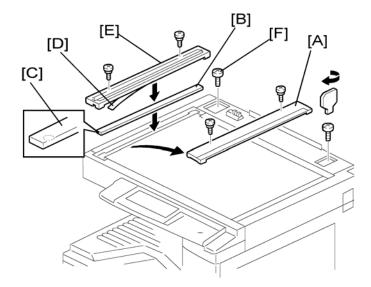
2

Installation Procedure

• Unplug the copier power cord before starting the following procedure.

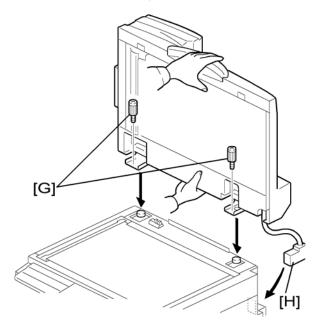


1. Remove the strips of tape.

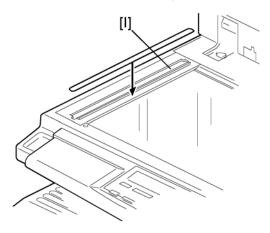


- 2. Remove the left scale [A] (🌶 x 2).
- 3. Place the DF exposure glass [B] on the glass holder. Make sure that the white mark [C] is on the bottom at the front end.
- Peel off the backing [D] of the double-sided tape attached to the rear side of the scale guide [E], then install the scale guide (x 2 [removed in step 2]).
- 5. Install the two stud screws [F].

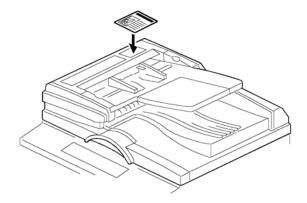
6. Mount the ARDF on the copier, and then slide it to the front.



- 7. Secure the ARDF unit with the knob screws [G].
- 8. Connect the cable [H] to the copier.



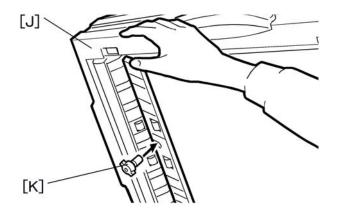
9. Attach the appropriate original size decal [1] as shown.



10. Attach an attention decal to the top cover.

Note

• The attention decals in the package are written in different languages.



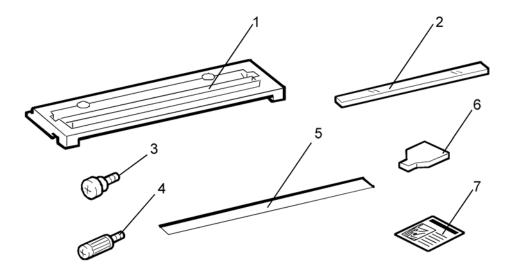
- 11. Open the ARDF [J].
- 12. Install the stamp cartridge [K] to the ARDF.
- Make a full size copy, and check that the side-to-side and leading edge registrations are correct. If they are not, adjust the side-to-side and leading edge registrations. (IPp.127 "ADF Image Adjustment")

ADF Installation

Accessory Check

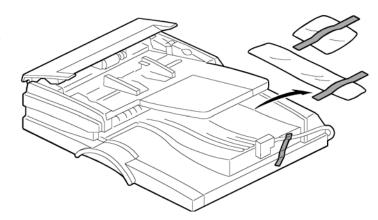
Check the quantity and condition of the accessories against the following list.

No.	Description	Q'ty
1	Scale Guide	1
2	DF Exposure Glass	1
3	Stud Screw	2
4	Fixing Screw	2
5	Original Size Decal	2
6	Screwdriver Tool	1
7	Attention Decal—Top Cover	1
8	Stamp Cartridge	1
9	Installation Procedure	1

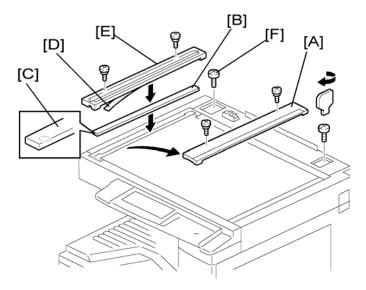


Installation Procedure

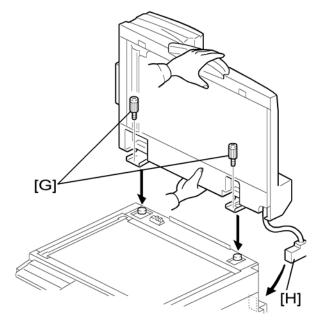
• Unplug the machine power cord before starting the following procedure.



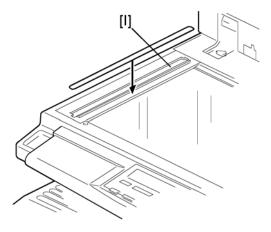
1. Remove the strips of tape.



- 2. Remove the left scale [A] (🌶 x 2).
- 3. Place the DF exposure glass [B] on the glass holder. Make sure that the white mark [C] is on the bottom at the front end.
- 4. Peel off the backing [D] of the double-sided tape attached to the rear side of the scale guide [E], then install the scale guide (x 2 [removed in step 2]).
- 5. Install the two stud screws [F].
- 6. Mount the ADF on the copier, and then slide it to the front.



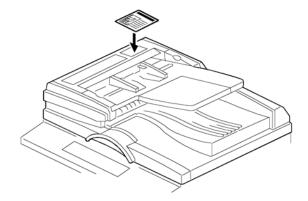
- 7. Secure the ADF unit with the fixing screws [G].
- 8. Connect the cable [H] to the copier.



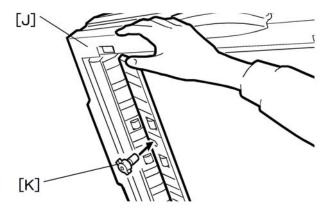
9. Attach the appropriate scale decal [I] as shown.

♥Note

• The attention decals in the package are written in different languages.



10. Attach an attention decal to the top cover.



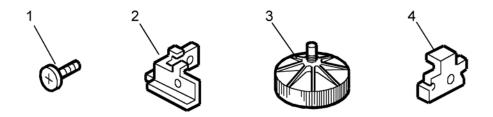
- 11. Open the ADF [J].
- 12. Install the stamp cartridge [K] to the ADF
- 13. Turn the main power switch on. Then check if the document feeder works properly.
- 14. Make a full size copy, and check that the side-to-side and leading edge registrations are correct. If they are not, adjust the side-to-side and leading edge registrations. (IPp.127 "ADF Image Adjustment")

Two-tray Paper Tray Unit Installation

Accessory Check

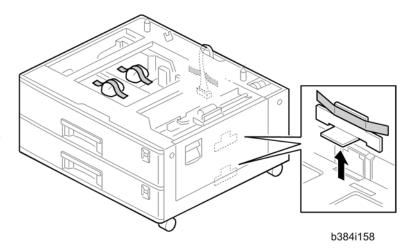
Check the quantity and condition of the accessories against the following list.

No.	Description	Q'ty
1	Screw – M4x10	10
2	Unit Holder	2 x 2 pieces
3	Adjuster	1
4	Unit Holder	2



Installation Procedure

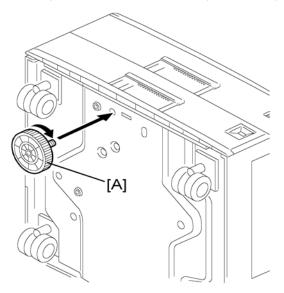
- If the optional printer unit is installed:
- Print out all data in the printer buffer.
- Disconnect the network cable.
- Unplug the machine power cord before starting the following procedure.



1. Remove the strips of tape. Make sure that you have removed all the strips of tape and all the pieces of cardboard.

Note

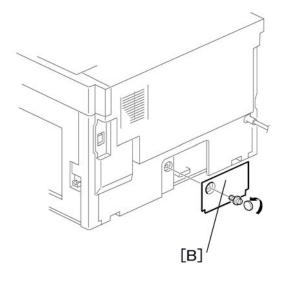
• After removing the tape that secures the peripheral components and cardboard to the paper tray, make sure that there is no tape and/or tape reside remaining on the tray.



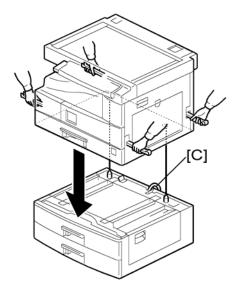
2. Attach the adjuster [A] to the base plate as shown.

Note

• This step is not necessary if a cabinet is installed.



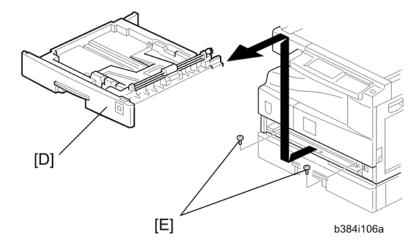
3. Remove the cover [B] (1 rivet).



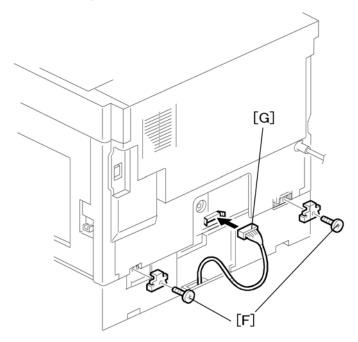
4. Set the copier on the paper tray unit.



• Before placing the copier on the paper tray unit, make sure that the harness [C] is safe. The paper tray unit does not function properly if the harness is damaged.



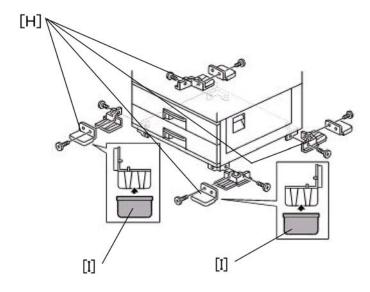
- 5. Remove the 1st tray cassette [D].
- 6. Install the two screws [E].
- 7. Reinstall the tray cassette.



- 8. Install the two brackets [F] (🌮 x 1 (each)).
- 9. Connect the connecting harness [G] to the copier.

Note

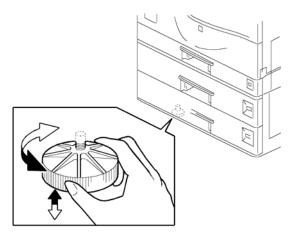
- There are cutouts for the plugs on both sides. The left side has one cutout, and the right side has two.
- 10. Reinstall the cover removed in step 3 (1 rivet).



11. Install the four brackets with long supports [H] and covers [I] ($ot\!\!\!/ x 2 each)$.

• Note

• These long supports prevent the unit from tipping over.



12. Rotate the adjuster (installed at step 2) to fix the machine in place.

Note

- If a cabinet is installed, this step is unnecessary.
- Load the paper in the paper trays and make full size copies from each tray. Check if the side-toside and leading edge registrations are correct. If they are not, adjust the registrations. (IPp.123 "Copy Adjustments Printing/Scanning")

One-tray Paper Tray Unit Installation

Accessory Check

Check the quantity and condition of the accessories against the following list.

No.	Description	Q′ty
1	Screw – M4 x 10	2
2	Stepped Screw – M4 x 10	2
3	Unit Holder	2



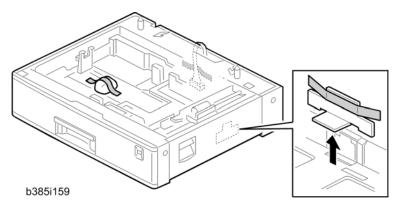




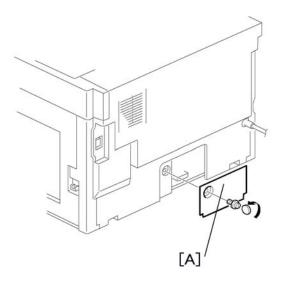
Installation Procedure

CAUTION

- If the optional printer unit is installed:
- Print out all data in the printer buffer.
- Disconnect the network cable.
- Unplug the machine power cord before starting the following procedure.

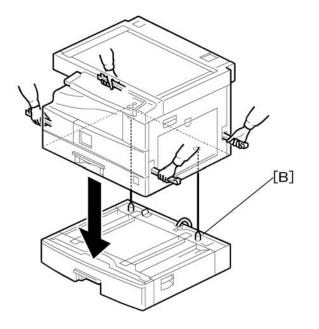


1. Remove the strips of tape. Make sure that you have removed all the strips of tape and all the pieces of cardboard.



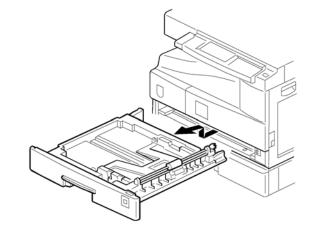
2. Remove the cover [A] (1 rivet).

• Before placing the copier on the paper tray unit, make sure that the harness [B] is safe. The paper tray unit does not function properly if the harness is damaged.

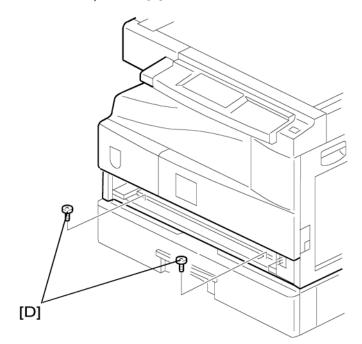


3. Set the copier on the paper tray unit.

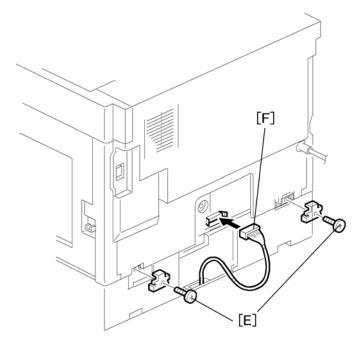
2



4. Remove the tray cassette [C].



- 5. Install the two screws [D].
- 6. Reinstall the tray cassette.



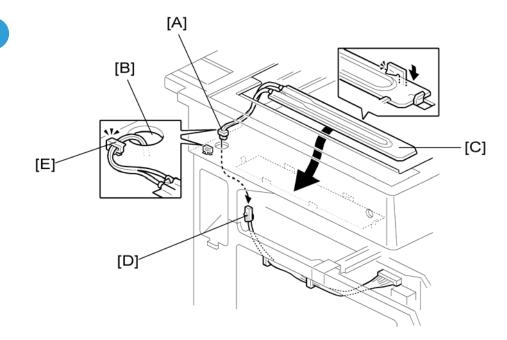
- 7. Install the two brackets [E]. (1 stepped screw each).
- 8. Connect the connecting harness [F] to the copier.

• Note

- There are cutouts for the plugs on both sides. The left side has one cutout, and the right side has two.
- 9. Reinstall the cover removed in step 2.
- Load the paper in the paper tray and make full size copies from tray. Check if the side-to-side and leading edge registrations are correct. If they are not, adjust the registrations (IPp.123 "Copy Adjustments Printing/Scanning")

Anti-condensation Heater Installation

• Unplug the machine power cord before starting the following procedure.

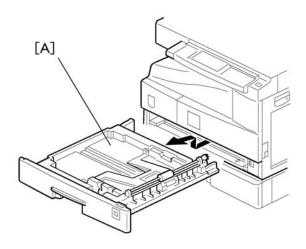


- 1. Remove the exposure glass.
- 2. Remove the left cover.
- 3. Pass the connector [A] through the opening [B].
- 4. Install the anti-condensation heater [C], as shown.
- 5. Join the connectors [A, D].
- 6. Clamp the harness with the clamp [E].
- 7. Reinstall the left cover and exposure glass.

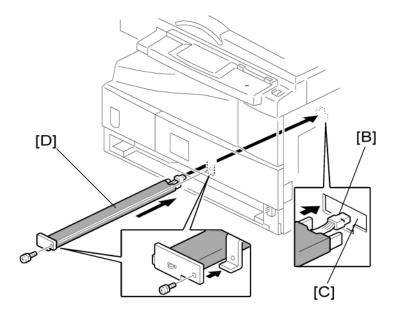
Tray Heaters

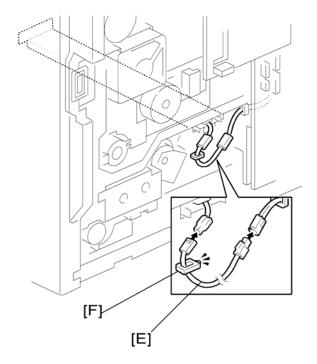
• Unplug the machine power cord before starting the following procedure.

Tray Heater



- 1. Remove the tray cassette [A].
- 2. Remove the rear cover.

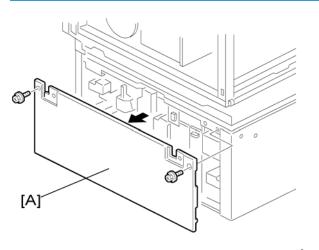




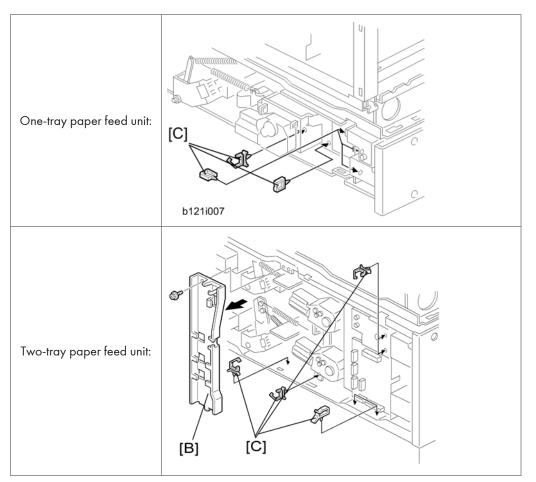
3. Pass the connector [B] through the opening [C] and install the tray heater [D] ($\not P$ x 1).

- 4. Install the relay harness [E].
- 5. Fix the harness with the clamp [F].
- 6. Reinstall the 1st tray cassette and the rear cover.

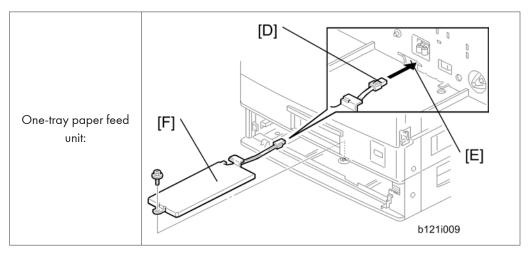
Tray Heaters For The Optional Paper Feed Units

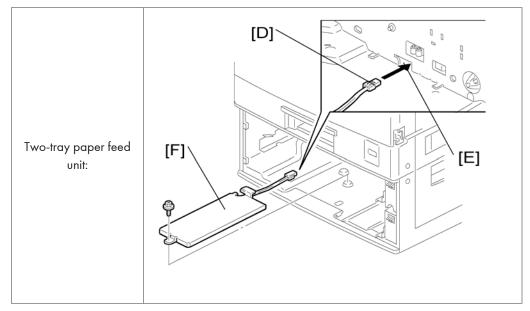


1. Remove the rear cover [A].for the paper tray unit (🌶 x 2).

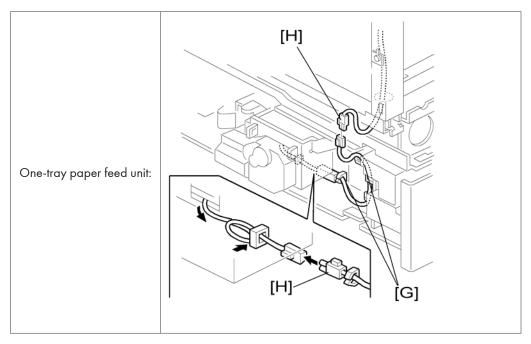


- 2. Two-tray unit only: Remove the cable guide [B].
- 3. Install the clamps [C].

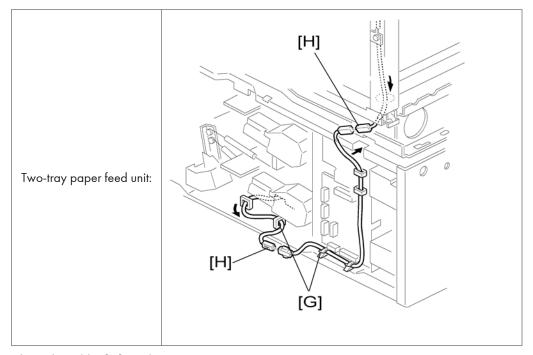




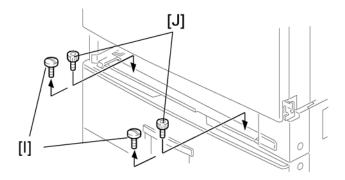
- 4. Pass the connector [D] through the opening [E].
- 5. Install the tray heater [F] (🌶 x 1).



2



- 6. Clamp the cables [G], as shown.
- 7. Join the connectors [H].
- 8. Two-tray unit only: Reinstall the cable guide.
- 9. Remove the 1st tray cassette.



- 10. Remove the two screws [I] and install the two hexagonal socket screws [J].
- 11. Reinstall the 1st tray and the rear cover.

Network Interface Board (B865)

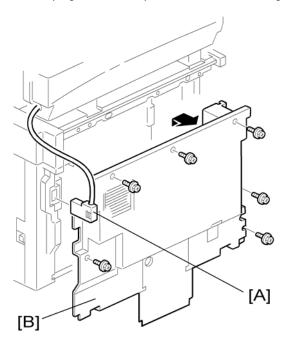
Component Check

No.	Description	Q′ty
1	Ferrite Core	1
2	Flexible Cable	1
3	Network Interface Board	1

Installing Expansion Component

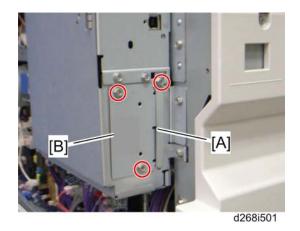
CAUTION

• Unplug the machine power cord before starting the following procedure.

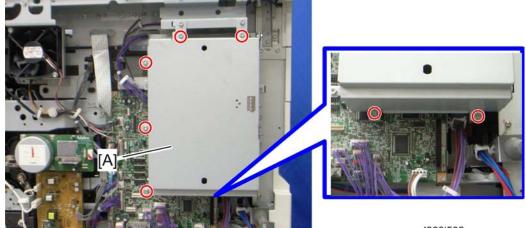


- 1. Unplug the DF cable [A] (if installed).
- 2. Rear cover [B] (🌶 x 6)

2

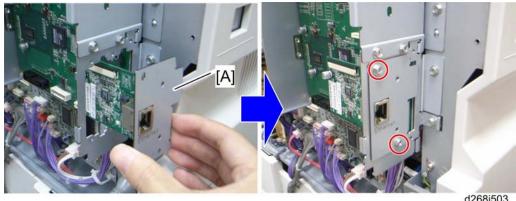


- 3. Remove the SD slot cover [A] (🌶 x 1).
- 4. Remove the interface slot cover [B] (otin x 2
 otin, 22
 otin x 2)
 otin x 2)



5. Remove the controller box cover [A] ($\mathscr{P} \times 7$).

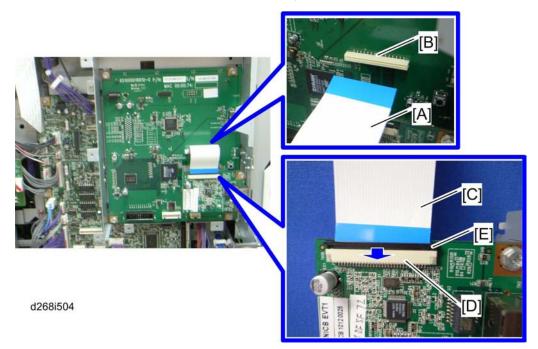




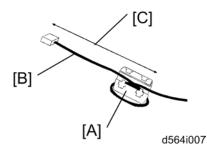
d268i503

6. Install the network interface board [A] into the interface slot of the controller ($\not P$ x 2).

• Use two screws, which have been removed in step 4.



- 7. Install the flexible cable [A] in the slot [B] of the controller with the blue part facing upward, and then the other end [C] of the flexible cable in the slot [D] of the network interface board.
 - Lock the flexible cable with the cable holder [E].
- 8. Reinstall the controller box cover ($P \times 7$) and SD slot cover ($P \times 1$).



- Attach the ferrite core [A] to the network cable [B]. The end of the ferrite core must be about 10 cm (4") from the end of the cable [C].
- 10. Install the network cable in the Ethernet slot.
- 11. Re-attach the rear cover (🌶 x 6).
- 12. Turn on the machine.
- Check if the "Network Setting" is displayed on the LCD (User Tools > Network Setting). If not, check
 the procedure above again.

3. Preventive Maintenance

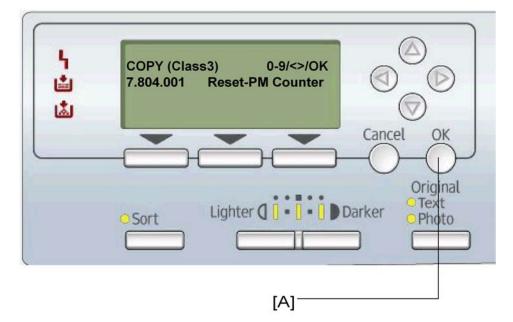
PM Tables

See "Appendices" for the following information:

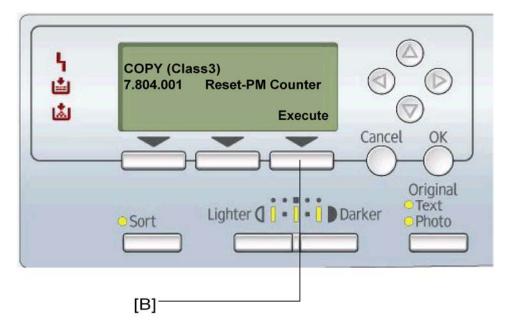
• PM Tables

How to Reset the PM Counter

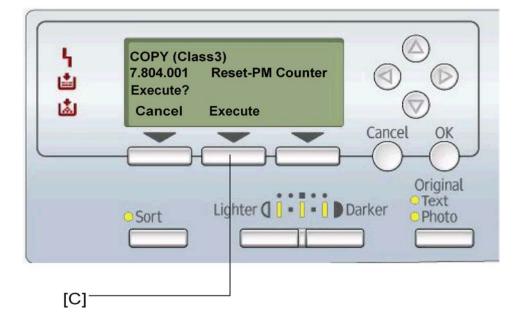
After preventive maintenance work, reset the PM counter (SP7804-1) as follows.



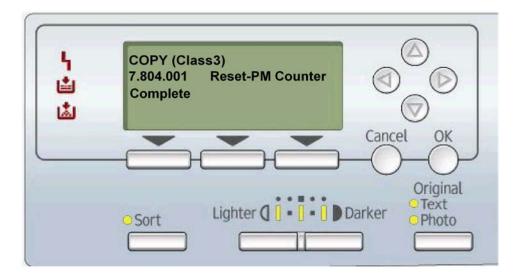
- 1. Activate the SP mode.
- 2. Select SP7804-1 (Reset-PM Counter).
- 3. Press the OK key [A]. The message "Execute" shows.



- 4. Press the button [B] below the message "Execute".
- 5. The messages "Execute?" followed by "Cancel" and "Execute" show.



6. To reset the PM counter, press the button [C] below the message "Execute".



- 7. Wait until the message "Completed" shows.
- 8. Quit the SP mode.

General Cautions

Do not turn off the main switch while any of the electrical components are active. Doing so may result in damage to units (such as the PCU) as they are pulled out or replaced.

😭 Important

- You must run SP2214 to initialize the TD sensor after you install a new PCU. After starting initialization, be sure to wait for it to reach completion (wait for the motor to stop) before you reopen the front cover or turn off the main switch.
- If the optional tray heater or optics anti-condensation heater is installed, keep the machine's power cord plugged in even while the main switch is off, to keep the heater(s) energized.

PCU (Photoconductor Unit)

The PCU consists of the OPC drum, charge roller, development unit, and cleaning components. Observe the following precautions when handling the PCU.

- Never touch the drum surface with bare hands. If the drum surface is dirty or if you have accidentally touched it, wipe it with a dry cloth, or clean it with wet cotton and then wipe it dry with a cloth.
- 2. Never use alcohol to clean the drum. Alcohol will dissolve the drum surface.
- 3. Store the PCU in a cool dry place.
- 4. Do not expose the drum to corrosive gases (ammonia, etc.).
- 5. Do not shake a used PCU, as this may cause toner and developer to spill out.
- 6. Dispose of used PCU components in accordance with local regulations.

Transfer Roller

- 1. Never touch the surface of the transfer roller with bare hands.
- 2. Be careful not to scratch the transfer roller, as the surface is easily damaged.

Scanner Unit

- 1. Use alcohol or glass cleaner to clean the exposure and scanning glass. This will reduce the static charge on the glass.
- 2. Use a blower brush or a water-moistened cotton pad to clean the mirrors and lenses.

- 3. Make sure not to bend or crease the exposure lamp's ribbon cable.
- 4. Do not disassemble the lens unit. This will cause the lens and copy image to get out of focus.
- 5. Do not turn any of the CCD positioning screws. This will put the CCD out of position.

Laser Unit

- 1. Do not loosen or adjust the screws securing the LD drive board on the LD unit. This will put the LD unit out of adjustment.
- 2. Do not adjust the variable resistors on the LD unit. These are adjusted at the factory.
- 3. The polygonal mirror and F-theta lens are very sensitive to dust.
- 4. Do not touch the toner shield glass or the surface of the polygonal mirror with bare hands.

Fusing Unit

- 1. After installing the fusing thermistor, make sure that it is in contact with the hot roller and that the roller can rotate freely.
- 2. Be careful to avoid damage to the hot roller stripper pawls and their tension springs.
- 3. Do not touch the fusing lamp and rollers with bare hands.
- 4. Make sure that the fusing lamp is positioned correctly and that it does not touch the inner surface of the hot roller.

Paper Feed

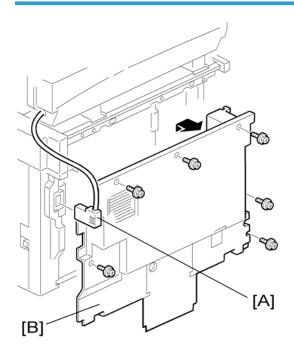
- 1. Do not touch the surface of the paper feed rollers.
- 2. To avoid misfeeds, the side and end fences in each paper tray must be positioned correctly so as to align with the actual paper size.

Special Tools and Lubricants

Part Number	Description	Q′ty
A0069104	Scanner Positioning Pins (4 pins/set)	1 set
A2929500	Test Chart S5S (10 pcs/set)	l set
N8036701	4MB Flash Memory Card	1
A2579300	Grease Barrierta S552R	1
52039502	Grease G-501	1
B6455010	SD Card	1

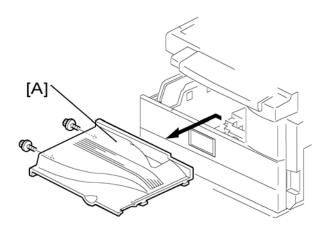
Exterior Covers and Operation Panel

Rear Cover



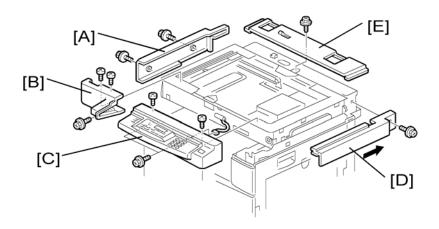
- 1. Unplug the DF cable [A] (if installed).
- 2. Rear cover [B] (🌶 x 6)

Copy Tray



1. Copy tray [A] (🌶 x 2)

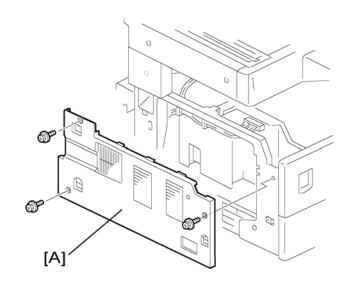
Upper Covers



- 1. Platen Cover, ARDF, or ADF (if installed)
- 2. Rear cover
- 3. Left upper cover [A] (🌶 x 2)
- 4. Front upper left cover [B] (🌶 x 3)
- 5. Operation panel [C] (🌶 x 4, 🗂 x 1)
- 6. Right upper cover [D] (🌶 x 1, 3 hooks)
- 7. Push the cover to the rear side to release the hooks.
- 8. Top rear cover [E] (🌶 x 1)

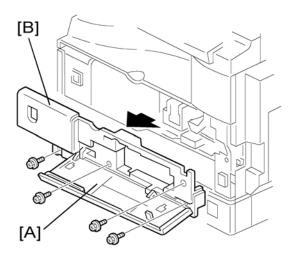
4

Left Cover



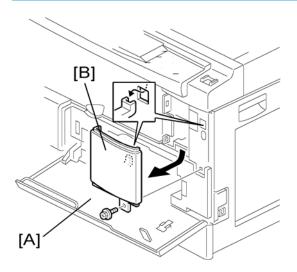
1. Left cover [A] (🌶 x 3)

Front Cover



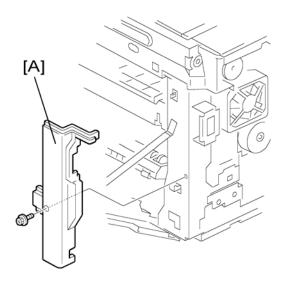
- 1. Pull out the (top) paper tray.
- 2. Open the front door [A].
- 3. Front cover [B] (🌶 x 4)

Front Right Cover



- 1. Open the front door [A].
- 2. Front right cover [B] (🌶 x 1)

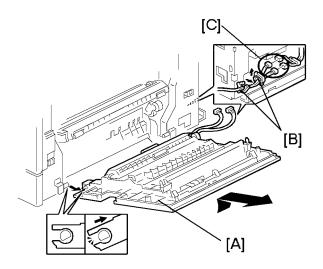
Right Rear Cover



- 1. Right upper cover (IPp.61 "Upper Covers")
- 2. Open the duplex unit (B282 only).
- 3. Right rear cover [A] (🌶 x 1)

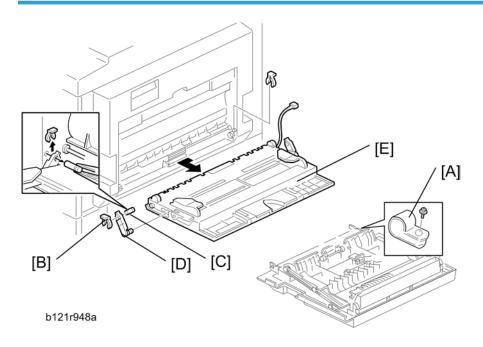
4

Right Door (Duplex Unit (B282))



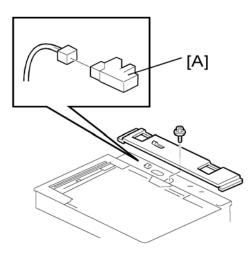
- 1. Right rear cover (see above)
- 2. Open the right door [A].
- 3. Open the clamps [B] and disconnect the two connectors [C] or three connectors (B282).
- 4. Right door

By-pass Tray



- 1. Right rear cover (above)
- 2. Open the right door.
- 3. Release the by-pass tray cable from the clamps (see [B] on the preceding procedure) and disconnect the connector (5-pin connector with colored wires).
- 4. Cable holder [A] (B282 only)
- 5. Front-side clip ring [B]
- 6. Front-side pin [C] (You can push the pin from behind the right door.)
- 7. Front-side tray holder arm [D]
- 8. Remove the rear-side clip ring, pin, and tray holder arm in the same manner.
- 9. By-pass tray [E]

Platen Cover Sensor

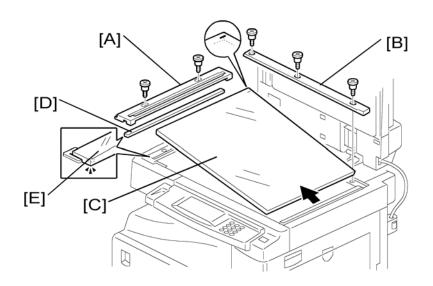


- 1. Top rear cover (IPp.61 "Upper Covers")
- 2. Platen cover sensor [A] (🗂 x 1)

4

Scanner Unit

Exposure Glass/DF Exposure Glass



Exposure Glass

- 1. Front upper left cover (IPp.61 "Upper Covers")
- 2. Left scale [A] (🖋 x 2)
- 3. Rear scale [B] (🌶 x 3)
- 4. Exposure glass [C]

Note

• Make sure that the mark is at the rear left corner, and that the left edge is aligned to the support on the frame when you reinstall the exposure glass.

DF Exposure Glass

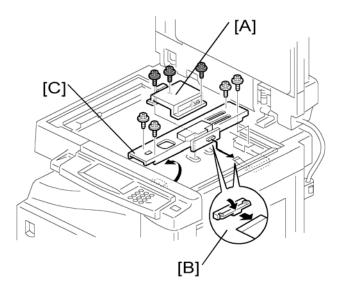
- 1. Front upper left cover (IPp.61 "Upper Covers")
- 2. Left scale [A]
- 3. DF exposure glass [D]

Note

• Make sure that the mark [E] is on the bottom at the front end when reinstall the exposure glass.

Lens Block

- Do not touch the paint-locked screws on the lens block. The position of the lens assembly (black part) is adjusted before shipment.
- Do not grasp the PCB or the lens assembly when you handle the lens block. The lens assembly may slide out of position.

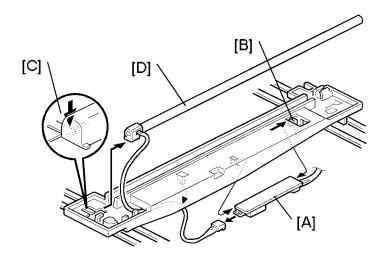


- 1. Exposure glass (Pp.66)
- 2. Lens cover [A] (🌶 x 5)
- 3. Disconnect the flat cable [B].
- 4. Lens block [C] (🌶 x 4)

Vote

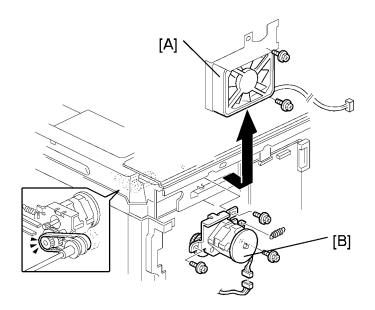
• Adjust the image quality (IPp.123) after you install a new lens block.

Lamp Stabilizer Board and Exposure Lamp



- 1. Operation panel(p.61 "Upper Covers")
- 2. Exposure glass (IPp.66)
- 3. Slide the first scanner to a position where the front end of the lamp is visible.
- 4. Place one hand under the lamp stabilizer board [A] and release the hook [B].
- 5. Lamp stabilizer board (🖽 x 2)
- 6. Press the plastic latch [C] and push the front end of the lamp toward the rear.
- 7. Lamp [D] (with the cable)

Scanner Motor

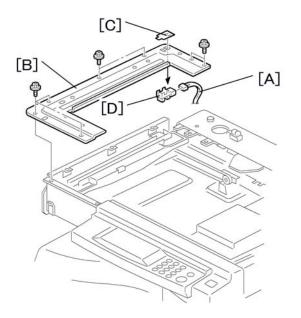


- 1. Left upper cover, front upper left cover, operation panel, top rear cover (),61 "Upper Covers")
- 2. Exposure glass (IPp.66)
- 3. Rear exhaust fan [A] (B282 only)
- 4. Scanner motor [B] (🌶 x 3, 🗂 x 1, 1 spring, 1 belt)

Note

- Install the belt first, and then set the spring when you reassemble. Fasten the leftmost screw (viewed from the rear), and fasten the other two screws.
- Adjust the image quality after you install the motor.

Scanner Home Position Sensor

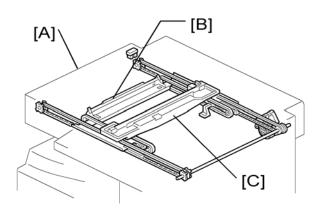


- 1. Left upper cover, top rear cover (IPp.61 "Upper Covers")
- 2. Exposure glass, DF exposure glass (if installed) (IPp.66)
- 3. Disconnect the connector [A].
- 4. Scanner left lid [B] (🖗 x 7)
- 5. Sensor tape [C].
- 6. Scanner home position sensor [D]

Adjusting Scanner Positions

• Grasp the front and rear ends (not the middle) of the first scanner when you manually move it. The first scanner may be damaged if you press, push, or pull its middle part.

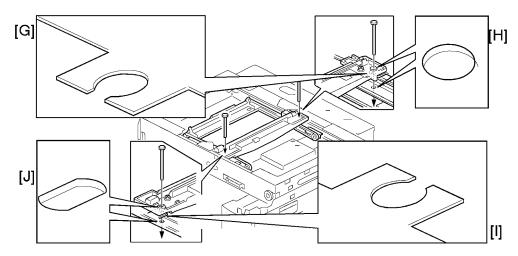
Overview



Adjust the scanner positions when the first scanner [C] and second scanner [B] are not parallel with the side frames [A], or, when you have replaced one or more of the scanner belts.

To adjust the scanner positions, do either of the following:

- To adjust the belt contact points on the first scanner (See "Adjusting the First Scanner Contact Points" below.)
- To adjust the belt contact points on the scanner bracket (See "Adjusting the Second Scanner Contact Points" below.)

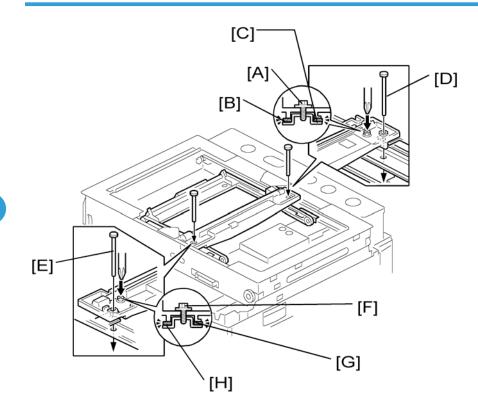


The two actions above have the same objectives--to align the following holes and marks:

- The adjustment holes [H] [J] in the first scanner
- The adjustment holes [H] [J] in the second scanner
- The alignment marks [G] [I] on the frames
- The scanner positions are correct when these holes and marks are aligned.

4

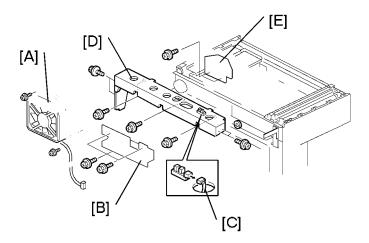




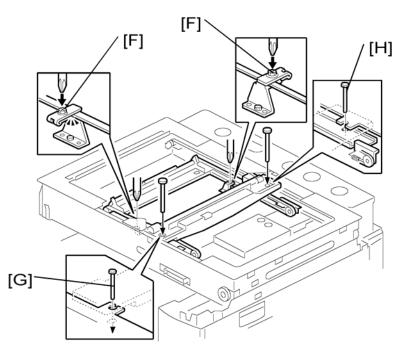
- 1. A(R)DF or platen cover
- 2. Operation panel, top rear cover (IPp.61 "Upper Covers")
- 3. Exposure glass (IPp.66)
- 4. Loosen the 2 screws [A] [F].
- 5. Slide the 1st and 2nd scanners, or one of them, to align the following holes and marks.
- 6. The adjustment holes in the first scanner.
- 7. The adjustment holes in the second scanner.
- 8. The alignment marks on the frames.
- 9. Insert the positioning tools [D] [E] through the holes and marks.
- 10. Check that the scanner belts [B] [C] [G] [H] are properly set between the bracket and the 1st scanner.
- 11. Tighten the screws [A] [F].
- 12. Remove the positioning tools.
- 13. Reassemble the machine and check the operation.

4

Adjusting the Second Scanner Contact Points



- 1. A(R)DF or platen cover
- 2. Operation panel, top rear cover (p.61 "Upper Covers")
- 3. Exposure glass (IPp.66)
- 4. Rear exhaust fan [A] (🌶 x 2)
- 5. Controller bracket [B] (🌶 x 3)
- 6. Disconnect the platen-cover-sensor connector [C].
- 7. Rear frame [D] (🌶 x 7)
- 8. Scale bracket [E] (🌶 x 2)



- 9. Loosen the 2 screws [F].
- 10. Slide the 2nd scanner to align the following holes and marks.
 - The adjustment holes in the first scanner.
 - The adjustment holes in the second scanner.
 - The alignment marks on the frames.
- 11. Insert the positioning tools [G] [H] through the holes and marks.
- 12. Check that the scanner belts are properly set in the brackets.
- 13. Remove the positioning tools.
- 14. Reassemble the machine and check the operation.

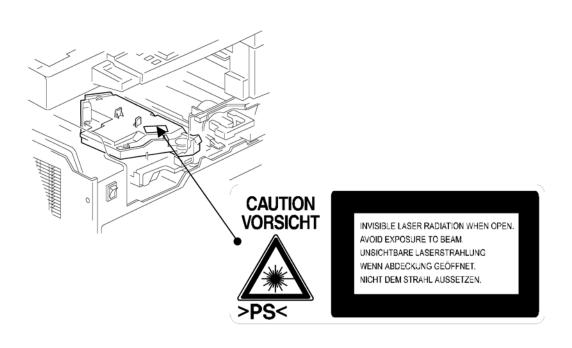
4

Laser Unit

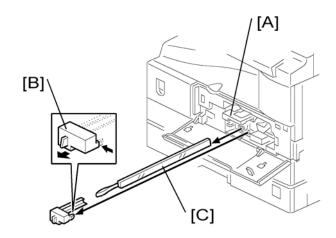
WARNING

• The laser beam can seriously damage your eyes. Be absolutely sure that the main power switch is off and that the machine is unplugged before you access the laser unit.

Location of Caution Decal

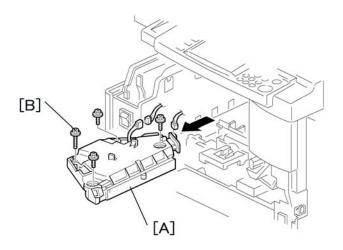


Toner Shield Glass



- 1. Open the front door.
- 2. Lift the toner cartridge latch [A].
- 3. Press the toner shield glass cover [B] to the left and pull it out.
- 4. Pull out the toner shield glass [C].

Laser Unit



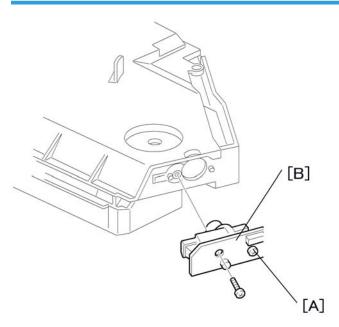
- 1. Toner shield glass (IPp.76)
- 2. Copy tray (**P**p.60)

- 3. Pull out the (upper) paper tray.
- 4. Front cover (IPp.62)
- 5. Laser unit [A] (🗂 x 2, 🖗 x 4)



• The screw at the left front position [B] is longer than the other three.

LD Unit

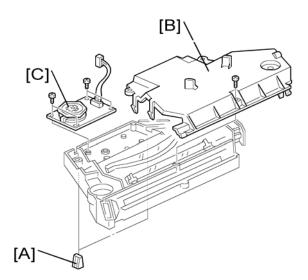


- Do not touch the paint-locked screw [A]. The LD position is adjusted before shipment.
- 1. Laser unit (**IP**p.76)
- 2. LD unit [B] (🌶 x 1)

Note

• Do not screw the LD unit in too tightly when you install it.

Polygonal Mirror Motor

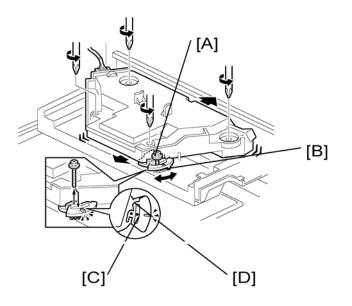


- 1. Laser unit (**P**p.76)
- 2. Two rubber bushings [A]
- 3. Laser unit cover [B] (🌶 x 1)
- 4. Polygonal mirror motor [C] (🌶 x 4)
- 5. After reassembling, adjust the image quality (IPp.123).

Laser Unit Alignment Adjustment

WARNING

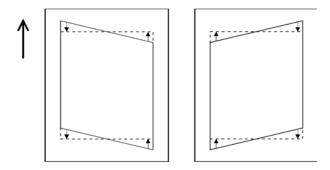
• Reinstall the copy exit tray before you turn the main switch on. The laser beam may go out of the copier when the copy exit tray is not installed. The laser beam can seriously damage your eyes.



- 1. Start the SP mode.
- 2. Select SP 5902-1 and output the 'Trimming Area' pattern (pattern 10).
- 3. Make sure that the four corners of the pattern make right angles.
 - If they make right angles, you do not need to adjust the laser unit alignment.
 - If they do not make right angles, go on to the next step.
- 4. Check the screw position on the lever [B].
 - If the screw is in the hole [C], go on to the next step.
 - If the screw is in the slot [D], loosen the screw on the lever, loosen the four screws on the laser unit, and go on to step 9.

\rm Note

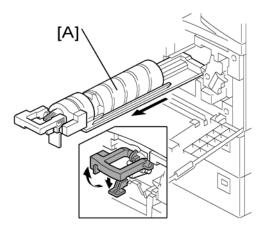
- The initial position of the screw is in hole [C].
- 5. Four screws in the laser unit (IPp.76)
- 6. Remove the lever (🌮 x 1), confirm the position of the hole beneath the slot [D], and reinstall the lever.
- Install the screw (through the slot [D]) loosely into the hole beneath the slot (do not tighten the screw).
- 8. Install the four screws for the laser unit loosely (do not tighten the screws).
- When you rotate the lever clockwise or counterclockwise by one notch of the lever, the corners of the pattern shift by ±0.4 mm (from the leading and trailing edges). See the trim pattern made in step 2, and find how many the corners should be shifted.



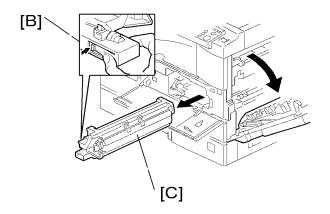
- 10. Tighten the screw [A].
- 11. Tighten the screws on the laser unit.
- 12. Reinstall the copy tray.
- 13. Print the trim pattern and check the result. Do the procedure again if further adjustment is required.

PCU Section

PCU



- 1. Toner bottle with the holder [A]
- 2. Open the right door.



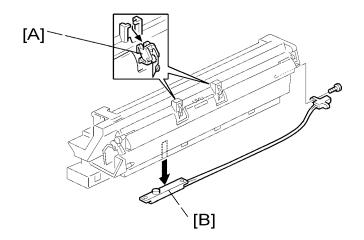
3. Press the latch [B] and pull out the PCU [C].

• Note

- Do not touch the OPC drum surface with bare hands.
- 4. Load new developer (IPp.85 "Developer").
- 5. Do SP 2214 to reinitialize the TD sensor when you reassemble.

Pick-off Pawls and Toner Density Sensor

• Do not turn the PCU upside down. This causes toner and developer to spill out.



- 1. PCU (IPp.81)
- 2. Pawl [A]

Note

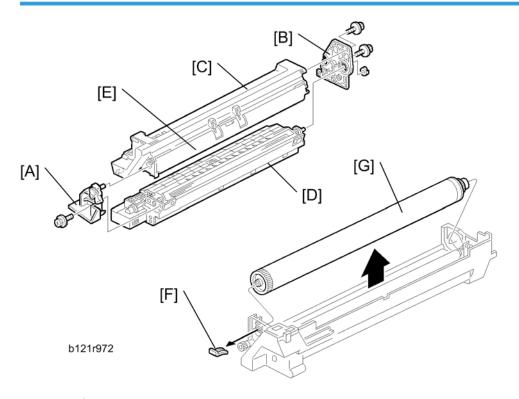
- Pull down the pawl and release the bottom end.
- 3. Toner density sensor [B] (🌶 x 1)

Note

- The toner density sensor is taped to the bottom of the PCU. Pry it off with a regular screwdriver
- After reinstalling the pick-off pawls or toner density sensor, adjust the image quality (IPp.86 "After Replacement or Adjustment").

4

OPC Drum



- 1. PCU (p.81)
- 2. Front side piece [A] (🌶 x 1)
- 3. Rear side piece [B] (🌶 x 2, 1 coupling)
- 4. Separate the drum section [C] from the developer section [D].

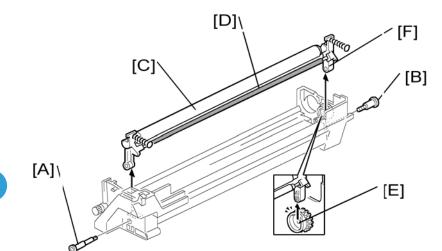
Note

- To ensure that the left-side gears line up, keep the drum cover [E] closed when reinserting the front side piece.
- 5. Pry out the drum retaining clip [F].

• Note

- Install the clip in the same orientation (with the lip facing away from the drum shaft) when you reassemble.
- 6. OPC drum [G]
- 7. When reassembling, adjust the image quality (IPp.86 "After Replacement or Adjustment").

Charge Roller and Cleaning Brush

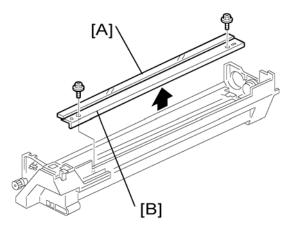


- 1. OPC Drum (p.83)
- 2. Holding pin [A]
- 3. Stepped screw [B]
- 4. Charge roller [C] and cleaning brush [D] (with the holders and springs)

Note

- Turn the gear [E] (as necessary) so that the rear holder [F] comes out.
- 5. When reassembling, adjust the image quality (IPp.86 "After Replacement or Adjustment").

Cleaning Blade



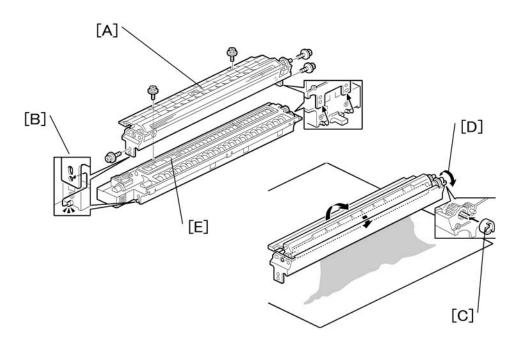
4

- 1. Charge roller (IPp.84)
- 2. Cleaning blade [B] (🌮 x 2)
- 3. When reassembling, adjust the image quality (IPp.86 "After Replacement or Adjustment").

C Important

- Reassembling:
- Apply toner to the edge of the new cleaning blade when you replace the cleaning blade. This prevents possible damage to the OPC drum and blade.
- After installing the cleaning blade, remove some of the toner from the old blade with your finger.
- Apply the toner to the edge [A] of the new cleaning blade. Make sure to apply the toner evenly along full length of the new cleaning blade.

Developer



- 1. PCU (**P**p.81)
- To let the toner fall to the development section, gently tap about eight different spots on the top of the PCU with a screwdriver. Each spot must be approximately at an equal distance from the next spot.
- 3. Reinstall the PCU in the copier.
- 4. Turn the main switch on.

- 5. Open and close the front door and wait for the machine to rotate the development roller for about 10 seconds.
- 6. Repeat the previous step two more times.
- 7. PCU
- 8. Separate the developer section from the OPC drum section (IPp.83 "OPC Drum").
- 9. Top part [A] of the development unit (🌶 x 5)

Note

- Release the hook [B].
- 10. Set the coupling [C] back to the shaft.
- 11. Turn the coupling in the direction of the arrow [D] to remove developer from the roller.
- 12. Turn the bottom part [E] over and rotate the gears to remove the developer.
- 13. Load new developer (IPp.20 "Copier Installation").
- 14. When reassembling, execute SP 2214 to reinitialize the TD sensor.

Vote

- Make sure no toner or developer stays on the gear. Clean the gears as necessary with a blower brush, etc.
- Be sure to replace the Mylar at the rear side in the correct position. (The Mylar protects the gears at the rear side from falling toner).

After Replacement or Adjustment

Comportant 🗋

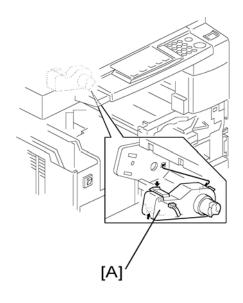
- Do the following procedure after replace or adjust any of the PCU components. This procedure is not necessary when you replaced the whole PCU with a new one.
- 1. Take 5 sample copies.
- 2. If black dots (dropped toner) show on any of the copies, continue as follows. (If all copies are clean, you don't need to do the following steps.)
- 3. Remove the PCU from the mainframe.
- 4. Tap the top of the PCU with a screwdriver at eight evenly spaced locations (two or three taps at each spot), to knock the recycled toner down into the development section.
- 5. Put the PCU back into the mainframe.
- 6. Turn the main power on. Then open and close the door and wait for the machine to rotate the development roller for 10 seconds. Then open and close the door two more times, so that total rotation time is 30 seconds.
- 7. Make some sky-shot copies (or solid black prints).

- If using A4 or 81/2" x 11" paper, make 4 copies/prints.
- If using A3 or 11" x 17" paper, make 2 copies/prints.
- To make solid black prints, use SP 5902 pattern 8.

Vote

• Step 7 is required only after parts replacement or adjustment. You do not need to make skyshot (or solid black) copies after you replace the developer.

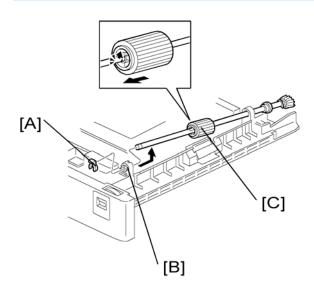
Toner Supply Motor



- 1. Copy tray (**P**p.60)
- 2. Open the front door.
- 3. Toner bottle holder (IPCU")
- 4. Toner supply motor [A] (🗂 x 1)

Paper Feed Section

Paper Feed Roller

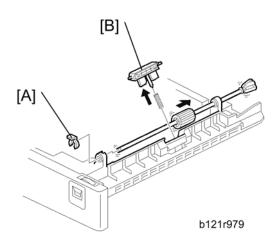


- 1. Paper cassette
- 2. Clip [A]
- 3. Push the shaft back through the opening, and tilt it up.

Note

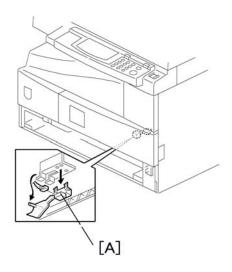
- If the black plastic bushing [B] comes off, make sure you remount it when reinstall the shaft.
- 4. Paper feed roller [C]

Friction Pad



- 1. Paper cassette
- 2. Clip [A]
- 3. Push the shaft back through the opening, so that the roller moves clear of the friction pad.
- 4. Friction pad [B]

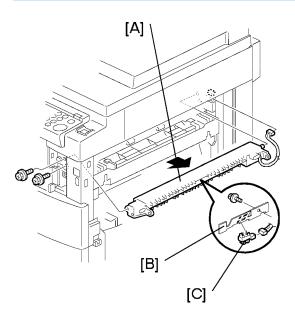
Paper End Sensor



- 1. Paper cassette
- 2. Paper end sensor [A] (🗂 x 1)

Exit Sensor

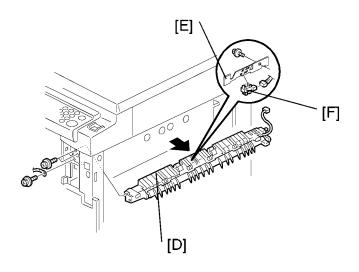
Non-Duplex Models



- 1. Open the right door.
- 2. Front right cover (IPp.63)
- 3. Guide [A] (🌶 x 2)
- 4. Exit sensor bracket [B] (🌶 x 1)
- 5. Exit sensor [C] (🗂 x 1)

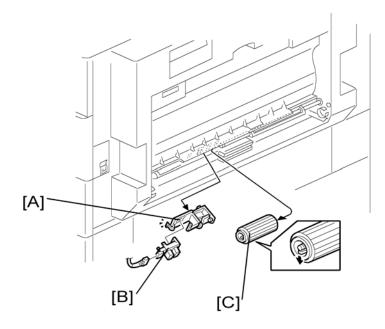
4

Duplex Models



- 1. Open the right door.
- 2. Front right cover
- 3. Upper guide [D] (🌶 x 2)
- 4. Exit sensor bracket [E] (🌶 x 1)
- 5. Exit sensor [F] (🗂 x 1)

By-Pass Feed Roller and Paper End Sensor

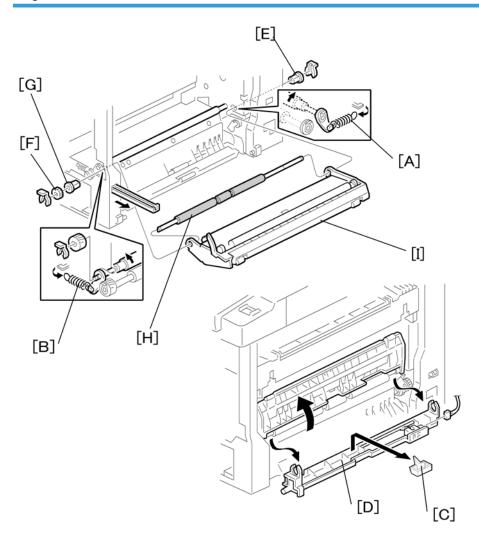


1. By-pass tray () p.64)

Note

- If you have a support to keep the by-pass tray within the reach of the connector cable, you do not need to disconnect the connector. When you do so, use caution not to place too much load on the cable.
- 2. Sensor holder [A]
- 3. By-pass paper end sensor [B] (🗗 x 1)
- 4. By-pass feed roller [C]

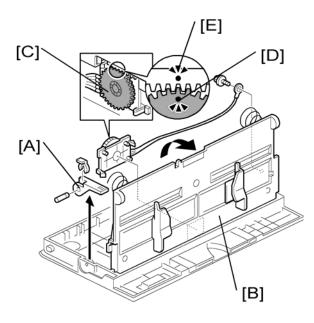
Registration Roller



- 1. PCU (**P**.81)
- 2. Front cover
- 3. Right door (**P**p.64)
- 4. Rear cover (**P**p.60)
- 5. High-voltage power supply (IPp.114)
- 6. Registration clutch (IPp.96)
- 7. Unhook the springs [A] and [B] at the rear and front sides.
- 8. Guide support [C] and guide [D] (🌶 x 1, 🗂 x 1)
- 9. Bushing [E] (🛱 x 1)

- 10. Gear [F] and bushing [G] (🛱 x 1)
- 11. Registration roller [H] with the image transfer unit [I]

By-Pass Paper Size Switch



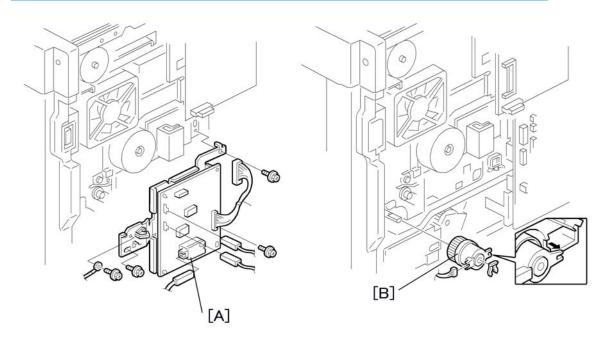
- 1. By-pass tray (**P**p.64)
- 2. Tray lever [A] (🛱 x 1, 1 pin)
- 3. Lift the upper tray [B].
- 4. By-pass paper size switch [C] (🌶 x 1)

Note

When reinstalling the switch: Move the paper guides to their middle position (about halfway between fully open and fully closed), and install the round gear so that the hole in the gear [D] aligns with the peg [E] on the sliding gear.

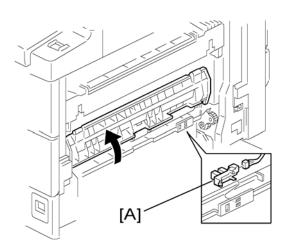
4

Registration Clutch



- 1. Rear cover (**IP**p.60)
- 2. High-voltage power supply board (with the bracket) [A] (\checkmark x 4, all connectors)
- 3. Registration clutch [B] (🖨 x 1, 📬 x 1)

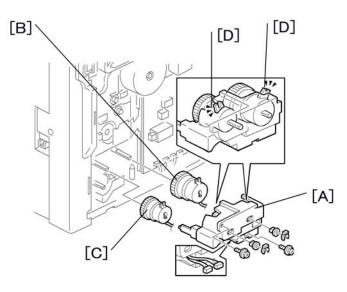
Registration Sensor



1. Open the right door.

2. Registration sensor [A] (🗂 x 1)

Paper Feed Clutch and By-Pass Feed Clutch



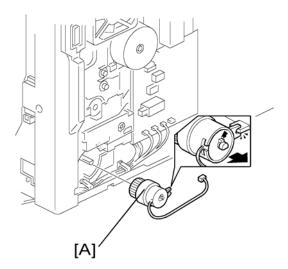
- 1. Rear cover (**P**p.60)
- 2. High-voltage power supply board (IPp.114)
- 3. Clutch cover [A] (🛱 x 2, 2 bushings, 🖗 x 2)
- 4. Paper feed clutch [B] (🛱 x 1)
- 5. By-pass feed clutch [C] (🛱 x 1)

Note

• Make sure that the rotation-prevention tabs [D] on the clutches fit correctly into the corresponding openings on the clutch cover when you reinstall.

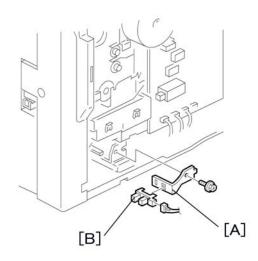
4

Relay Clutch



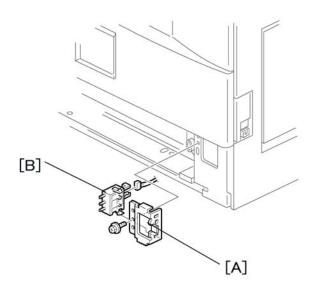
- 4
- 1. Rear cover (**IP**p.60)
- 2. Relay clutch [A] (🗂 x 1)

Relay Sensor



- 1. Relay clutch (IPp.98)
- 2. Sensor bracket [A] (🌶 x 1)
- 3. Relay sensor [B] (🗂 x 1)

Paper Size Switch



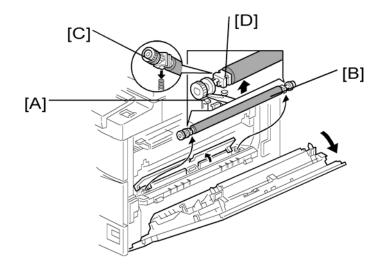
- 1. Paper cassette
- 2. Switch cover [A] (🌶 x 1)
- 3. Paper size switch [B] (🗂 x 1)

4

Image Transfer

Image Transfer Roller

• Do not touch the transfer roller surface with bare hands.

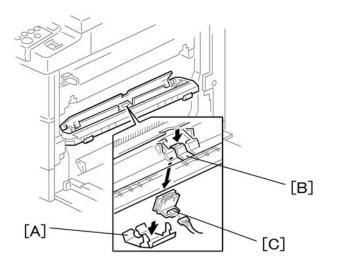


- 1. Open the right door.
- 2. Lift the plastic holders [A] with the image transfer roller [B].

Note

• Leave the springs under the holders. Make sure that the pegs [C] on the holders [D] engage with the springs when you reassemble.

Image Density Sensor

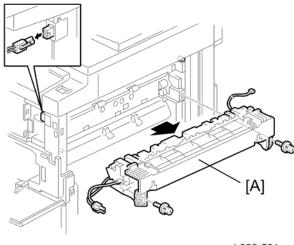


- 1. Open the right door.
- 2. Plastic cover [A]
- 3. Image transfer roller (IPp.100)
- 4. Push down on the notch [B] to free the sensor.
- 5. Image density sensor [C] (🗂 x 1)

Fusing

Fusing Unit

• The fusing unit can become very hot. Be sure that it has cooled down sufficiently before handling it.



b039r501

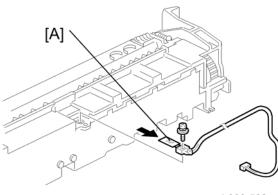
- 1. Turn off the main switch, and unplug the machine.
- 2. Front right cover (IPp.63)
- 3. Open the right door.

Note

• If you forget to connect the small connector when reinstalling, the copier will issue service call SC541.

4

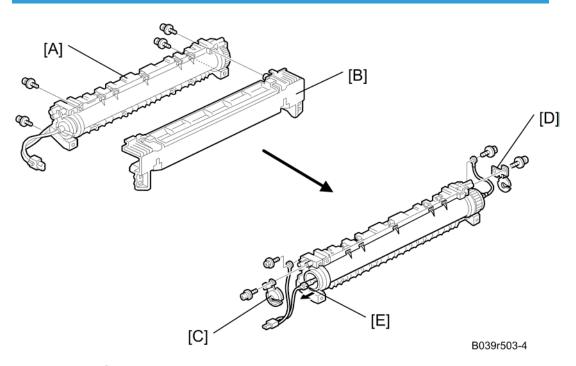
Thermistor



b039r502

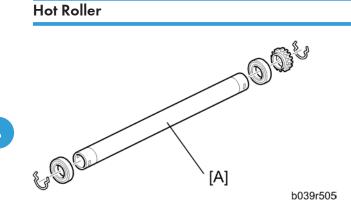
- 1. Fusing unit (IPp.102)

Fusing Lamp



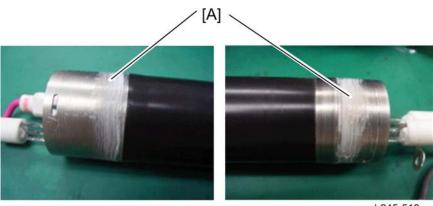
- 1. Fusing unit (**P**p.102)
- 2. Separate the fusing unit (*k* × 4) into two sections: the hot roller section [A], and the pressure roller section [B].

- 3. Front metal holding plate [C] (🌶 x 1)
- 4. Rear metal holding plate [D] (🌮 x 1)
- 5. Remove the fusing lamp [E] from the hot roller section ($\mathscr{F} \times 2$).



- 1. Fusing lamp (IPp.103)
- 2. Hot roller [A] (2 C-rings, 1 gear, 2 bearings)
- 3. Before re-installing the hot roller, remove the hot roller stripper pawls (*p*.106) to avoid scratching the hot roller.

When Installing a New Hot Roller



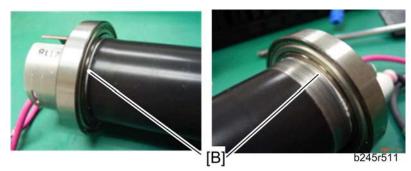
b245r510

- 1. Apply three spots of "Barrierta S552R" (the diameter of each spot must be about 3 mm in diameter, and approximately 0.1 g in weight) to the front and rear [A] of the hot roller shaft.
- 2. Level the applied grease with a brush.

4

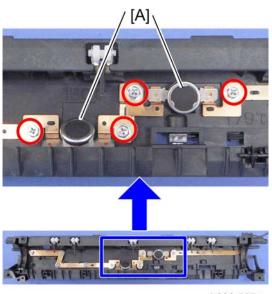
Comportant 1

• Do not apply grease oil to the surface of the hot roller and outside of the hot roller bushings.



• Apply the "Barrierta S552R" to the hot roller shaft so that the applied grease (white line) [B] comes out between the hot roller shaft and inside of the hot roller bushing.

Thermostat

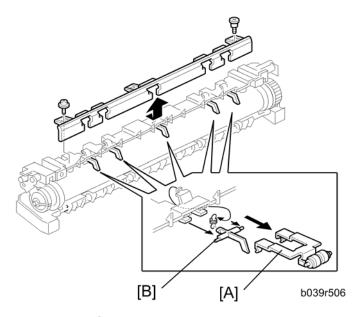


b282r507a

- 1. Hot roller (**IP**p.104)
- 2. Two thermostats [A] (🌶 x 2 each)

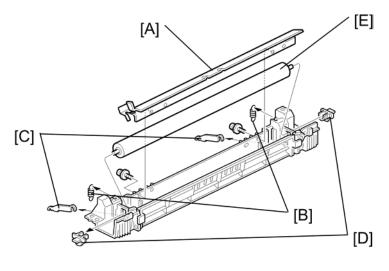
105

Hot Roller Stripper Pawls



- 1. Hot roller (**IP**p.104)
- 2. Metal holders [A] (1 holder for each pawl)
- 3. Hot roller stripper pawls [B] (1 spring for each pawl)

Pressure Roller and Bushings



b039r508

4

- Separate the fusing unit into two sections: the hot roller section and the pressure roller section (p.103 "Fusing Lamp"). Carry out the remaining steps on the pressure roller section.
- 2. Fusing entrance guide [A] (🌶 x 2)
- 3. Two springs [B]
- 4. Two pressure arms [C]

Vote

- Manipulate each arm so that it comes out through the slit in the casing.
- 5. Two bushings [D]
- 6. Pressure roller [E]

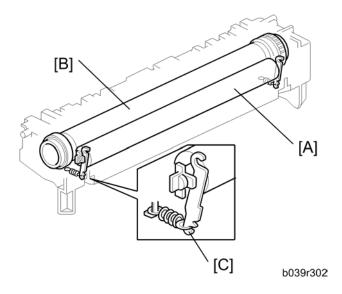
NIP band Width Adjustment

Vote

- The fusing unit must be at operating temperature when this adjustment is carried out.
- Place an OHP sheet on the by-pass feed table before starting this procedure.
- Use only A4/LT LEF. (Other OHP sheet sizes may cause a paper jam.)

[A]: Pressure roller

- [B]: Hot roller
 - 1. Enter SP mode, and run SP1-109.
 - 2. Press ⁽¹⁾. The machine feeds the OHP sheet into the fusing section, stops it there for 20 seconds, then ejects it to the copy tray.



3. Check that the nip band (the opaque stripe) across the ejected OHP sheet is symmetrical, with both ends slightly thicker than the center.

Note

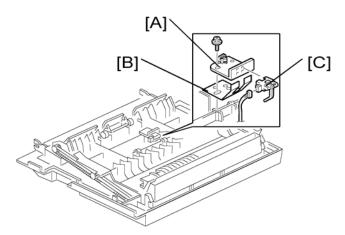
- There is no standard value for the nip band on this machine. Make the adjustment based on the band's appearance.
- 4. If the band is not as described above, change the position of the spring hooks [C] (one on each side), and then check the band again.

Note

• The higher hook position produces greater tension.

Duplex Unit (Duplex Model B282 Only)

Duplex Exit Sensor

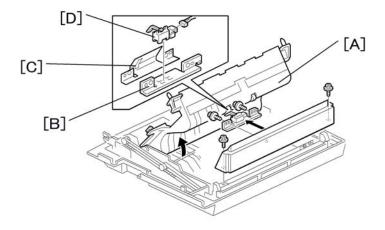


- 1. Open the right door.
- 2. Sensor bracket [A] (🌶 x 1)

Note

- Another bracket [B] comes off with the sensor bracket.
- 3. Duplex exit sensor [C] (🗂 x 1)

Duplex Entrance Sensor

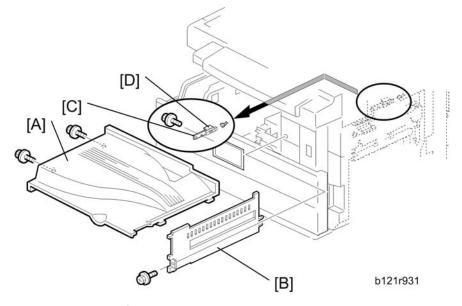


1. Open the right door.

109

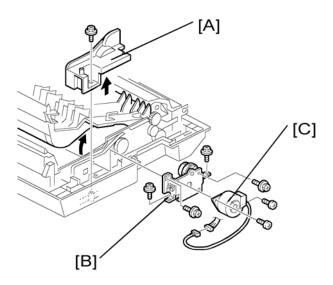
- 2. Lift the duplex guide [A].
- 3. Entrance sensor bracket [B] and bracket cover [C] (🌶 x 2)
- 4. Duplex entrance sensor [D]

Duplex Inverter Sensor



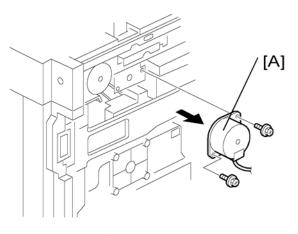
- 1. Copy tray [A] (🌶 x 2)
- 2. Exit cover [B] (🌶 x 1)
- 3. Sensor bracket [C] (🌶 x 1, 🗂 x 1)
- 4. Duplex inverter sensor [D] (🖗 x 1)

Duplex Transport Motor



- 1. Open the right door.
- 2. Detach the chain and spring from the frame, and lower the right door.
- 3. Cover [A] (🌶 x 1)
- 4. Motor bracket [B] (🌶 x 4, 🗂 x 1)
- 5. Duplex transport motor [C] (🌶 x 2)

Duplex Inverter Motor

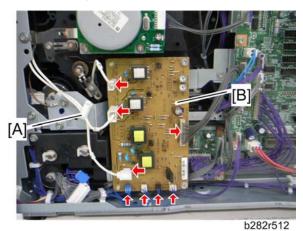


- 1. Rear cover (**P**p.60)
- 2. Exhaust fan (**IP**p.118)

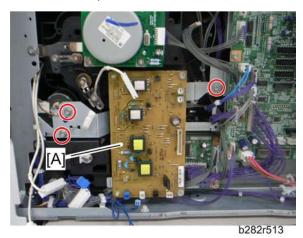
3. Duplex inverter motor [A] (🌶 x 2, 🗂 x 1)

Duplex Control Board

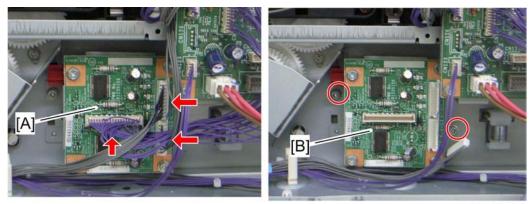
1. Rear cover (**P**p.60)



2. Release the clamp [A] and disconnect all connectors on the high-voltage power supply board [B].



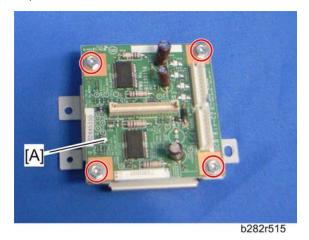
3. High-voltage power supply board bracket [A] (🌮 x 3)



b282r514

4

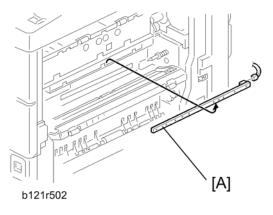
- 4. Disconnect the three connectors on the duplex control board [A].
- 5. Duplex control board bracket [B] (🌶 x 2)



6. Duplex control board [A] (🌶 x 4)

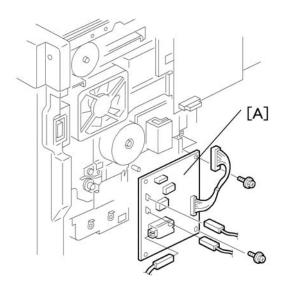
Other Replacements

Quenching Lamp



- 1. PCU (🍽 p.81)
- 2. Quenching lamp [A] (🗂 x 1)

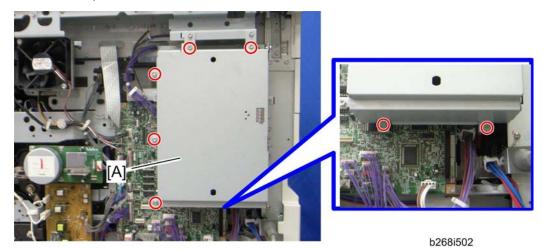
High-Voltage Power Supply Board



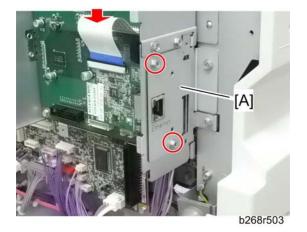
- 1. Rear cover (**IP**p.60)
- 2. High-voltage power supply board [A] (🌶 x 2, 2 standoffs, all connectors)

GDI Controller Board

1. Rear cover (**P**p.60)



2. Controller box cover (🌶 x 7)



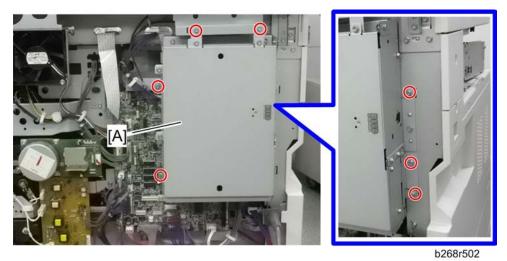
3. NCU [A] if it has been installed (🌮 x 2, flat cable x 1)



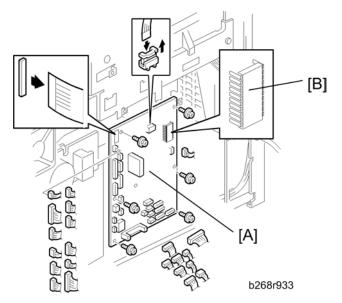
4. GDI controller board [A] (🌶 x 4)

BICU (Base-Engine Image Control Unit)

1. Rear cover (**IP**p.60)



1. Controller box [A] (🌶 x 7)

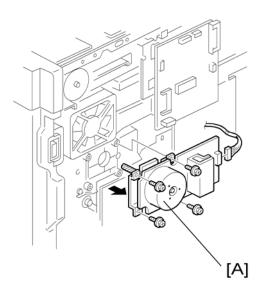


2. BICU [A] (🕻 x 6, all connectors, 2 flat cables)

Vote

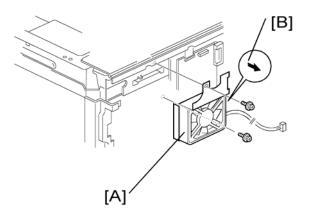
• Remove the NVRAM [B] from the old BICU and install it on the new BICU when you replace the BICU. The NVRAM keeps machine-specific data.

Main Motor



- 1. Rear cover (**P**p.60)
- 2. Main motor [A] (🌶 x 4, 🗂 x 1)

Rear Exhaust Fan (B282 Only)

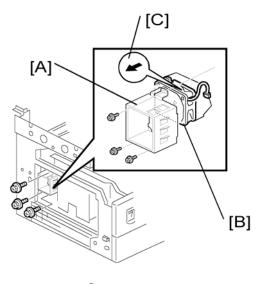


- 1. Rear cover (**P**p.60)
- 2. Rear exhaust fan [A] (🌶 x 2, 🗂 x 1)

Comportant)

- Reassembling:
- Make sure that the arrow on the fan [B] points the outside of the copier when you reassemble The arrow indicates the direction of the air current.

Left Exhaust Fan



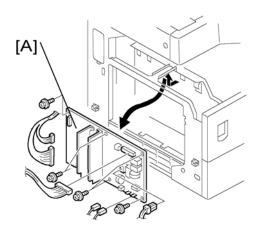
1. Rear cover (**P**p.60)

- 2. Left cover (p.62)
- 3. Fan cover [A] (🌶 x 3)
- 4. Fan [B] (🌶 x 3, 🗂 x 1)

() Important

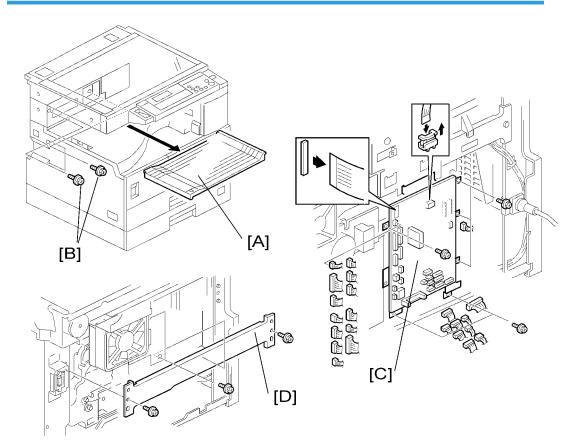
- Reassembling:
- Make sure that the arrow on the fan [C] points the outside of the copier when you reassemble. The arrow indicates the direction of the air current.

PSU (Power Supply Unit)



- 1. Left cover (**IP**p.62)
- 2. PSU [A] (All connectors, 🖗 x 6)

Gearbox



-Replacement Procedure-

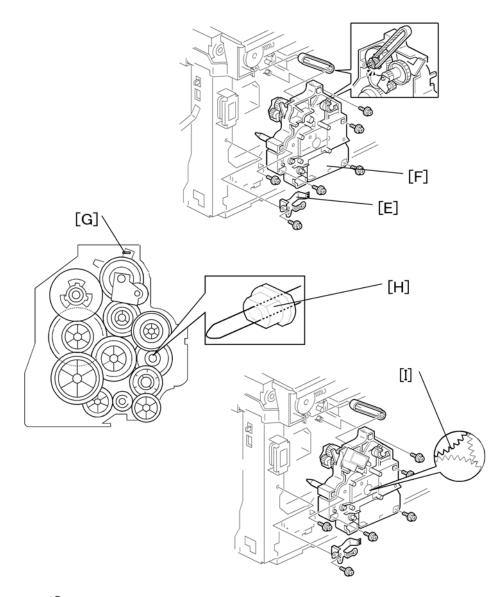
- 1. Inverter tray [A]
- 2. Two screws [B] from the middle rear cover

Note

- This step releases the topmost part of the BICU bracket.
- 3. High-voltage power supply board (with the bracket) (IPp.96 "Registration Clutch")
- 4. BICU (with the bracket) [C] (**P** x 6)

Note

- If you have difficulty to remove the bracket, remove the screw at the middle of the crosspiece (see step 6).
- 5. Main motor () [17]
- 6. Crosspiece [D] (🌶 x 3)
- 7. Registration clutch (P.96 "Registration Clutch")



8. PCU (p.81)

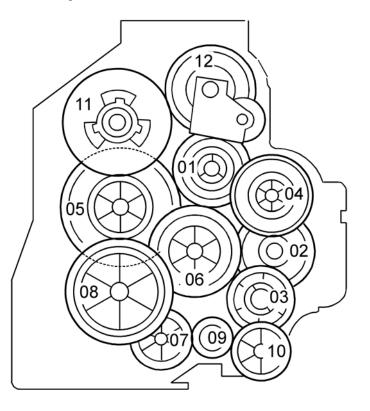
Note

- This step releases the gear (on the gearbox) that drives the PCU.
- 9. Ground plate [E] (🕅 x 2)
- 10. Gearbox [F] (🌶 x 5, 1 belt)

Note

• Do not change the position of the spring [G] and make sure that the bushing [H] on the PCU drive shaft is in the correct position you when you reassemble. You can adjust its position by rotating the gear [I] seen from the opening of the gearbox.

-Gear Arrangement in the Gearbox-



The gears are numbered 1 to 12 in the order in which they are to be installed in the gearbox. These numbers show both on the gearbox and on the front (exposed) surface of each gear. If the gears fall out, start by finding gear number 1 and installing it onto location number 1 (setting it into place so that the side with the printed number stays visible). Then install the remaining gears (2 to 12) in the same way.

Copy Adjustments Printing/Scanning

Note

- You need to perform the adjustment after you do a Memory All Clear, and after you replace or adjust any of the following parts:
- First or second scanner
- Lens Block
- Scanner Motor
- Polygonal Mirror Motor
- Paper Tray
- Paper Side Fence
- For detailed explanations about how to access and use the SP modes, see p.129 "Service Program Mode".

Printing

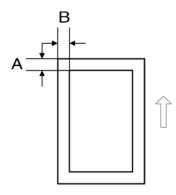
Note

- Make sure the paper is installed correctly in each paper tray before you start these adjustments.
- Use the Trimming Area Pattern (SP5902, No.10) to print the test pattern for the printing adjustments below.
- Set SP5902 to "0" again after you complete these printing adjustments.

Registration - Leading Edge/Side-to-Side

- 1. Check the leading edge registration for each paper feed station, and adjust each of these registrations using SP 1001.
- Check the side-to-side registration for each paper feed station, and adjust these registrations using SP 1002. (Adjust the trays in order: the 1st tray first, then the 2nd tray, etc.)

Tray	SP mode	Specification
Any paper tray	SP 1001 1	
By-pass feed	SP 1001 2	
Duplex	SP 1001 3	
l st tray	SP 1002 1	
2nd tray	SP 1002 2	2 ±1.5 mm
3rd tray (Optional PFU tray 1)	SP 1002 3	
4th tray (not used)	SP 1002 4	
By-pass feed	SP 1002 5	
Duplex	SP 1002 6	



A: Leading Edge Registration

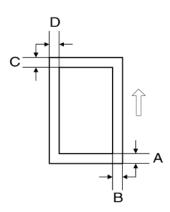
B: Side-to-side Registration

Blank Margin

Vote

- If the leading edge or side-to-side registration cannot be adjusted to within the specification, then adjust the leading-edge blank margin or the left-side blank margin.
- 1. Check the trailing edge and right side edge blank margins, and adjust them using the following SP modes.

	SP mode	Specification	
Trailing edge	SP 2101 2	2+25/15mm	
Right edge	SP 2101 4	2 +2.5/-1.5 mm	
Leading edge	SP 2101 1	0.11.5	
Left edge	SP 2101 3	2 ±1.5 mm	



- A: Trailing Edge Blank Margin
- B: Right Edge Blank Margin
- C: Leading Edge Blank Margin
- D: Left Edge Blank Margin

Main Scan Magnification

- 1. Print the single-dot grid pattern (SP 5902-1).
- Check the magnification (the grid size should be 2.7 x 2.7 mm), and if necessary use SP 2998 to adjust it. The specification is 100 ±1%.

Scanning

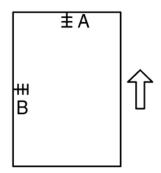
Vote

- Before doing the following scanner adjustments, check and adjust the printing leading-edge and side-to-side registrations and the printing blank margins (as described above).
- Use an A3 test chart to perform the following adjustments.

Registration: Platen Mode

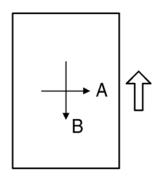
- 1. Place the test chart on the exposure glass and make a copy from one of the feed stations.
- 2. Check the leading edge and side-to-side registration, and adjust as necessary with the following SP modes.

	SP mode	Specification	
Leading edge	SP 4010	2 +1 5	
Side-to-side	SP 4011	2 ±1.5 mm	



A: Leading edge registration B: Side-to-side registration

Magnification



- A: Main scan magnification
- B: Sub-scan magnification

-Main Scan Magnification-

- 1. Place the A3 test chart on the exposure glass and make a copy from one of the feed stations.
- 2. Check the magnification ratio. If necessary, adjust the magnification using the following SP mode.

	SP mode	Specification
Main Scan Magnification	SP 4009	±1.0%

-Sub-Scan Magnification-

- 1. Place the OS-A3 test chart on the exposure glass and make a copy from one of the feed stations.
- 2. Check the magnification ratio. If necessary, adjust the magnification with the following SP mode.

	SP mode	Specification	
Sub-scan magnification	SP 4008	±1.0%	

Standard White Density Adjustment

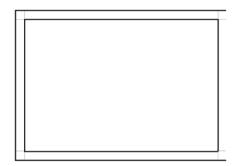
This procedure adjusts the standard white density level. Do this adjustment after you do any of the following:

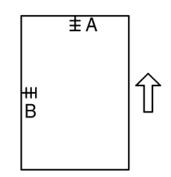
- After you replace the standard white plate.
- After you replace the NVRAM on the BICU. (But note that you do not need to carry out this
 adjustment if you have replaced the BICU itself but retained the previous NVRAM board [by
 moving it over onto the new BICU].)
- After you perform a memory all clear (SP 5801-2)

Procedure:

- 1. Place 10 sheets of new A4/LTR paper (sideways, LEF) or new A3/DLT paper on the exposure glass, and close the platen cover or the ADF.
- 2. Enter SP 4428 1 and select "1: YES". The machine automatically adjusts the standard white density.

ADF Image Adjustment





A: Leading edge registration

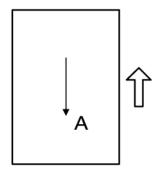
B: Side-to-side registration

Note

- Make a temporary test chart as shown above, using A3/11" x 17" paper.
- 1. Place the temporary test chart on the ADF and make a copy from one of the feed stations.
- 2. Check the registrations, and adjust as necessary with the appropriate SP modes, as follows.

	SP mode
Side-to-side registration	SP 6006 1
Leading edge registration	SP 6006 2
Blank margin for the trailing edge	SP 6006 3
Side-to-side registration (Duplex: back side)	SP 6006 4

-Sub-scan Magnification-



A: Sub-scan magnification

Note

- Make a temporary test chart as shown above, with A3/11" x 17" paper.
- 1. Place the temporary test chart on the ADF and make a copy from one of the feed stations.
- 2. Check the registration, and if necessary adjust it with SP 6006-5. The specification is $\pm 1.0\%$.

Service Program Mode

Note

 Do not let the user access the SP mode. Only service representatives are allowed to access the SP mode. The machine quality or its operation is NOT guaranteed if persons other than service representatives access the SP mode.

SP Tables

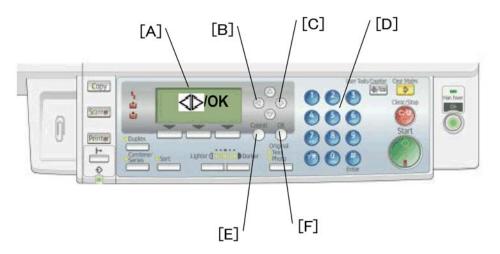
See "Appendices" for the following information:

Service Program Mode Tables

How to Enter the SP Mode

The following two modes are available:

- SP Mode (Service Program Mode): The SP Mode includes the programs that are necessary for standard maintenance work. For details about starting SP mode, ask your supervisor.
- SSP Mode (Special SP Mode): The SSP Mode includes SP-Mode programs and some special programs. You need some extra knowledge to manipulate these special programs. For details, consult your supervisor.



Selecting Programs

- When a blinking underscore (or several blinking underscores) shows, you can type a number from the numeric keypad [D].
- When the sign "◆/OK" [A] shows in the upper right corner, you can scroll through the menu by
 pressing the left-arrow key [B] or the right-arrow key [C]. To select a program, press the "OK" key
 [F].

Specifying Values

- After locating a program, press the "OK" key. A blinking underscore (or several blinking underscores) indicates which value you can change. The value in parentheses is the default value of the menu.
- 2. Type a necessary value from the numeric keypad. To switch between positive (plus) and negative (minus) values, press the [./*] (period/asterisk) key.
- 3. To validate the value, press the "OK" key. To cancel the value, press the cancel key [E].

Activating Copy Mode

You can activate the copy mode while the SP mode is running. When you do so, the copier outputs images or patterns that help you adjust the SP-mode program.

- 1. Press the 🕙 key. The copy mode is activated.
- 2. Specify copy settings and press the "OK" key.
- 3. To return to the SP mode, press the 🖤 key.

Note

• You cannot end the SP mode while the copy mode is activated.

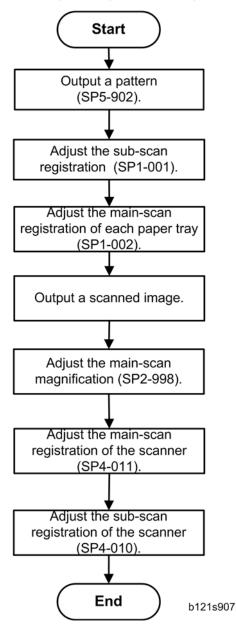
Quitting Programs/Ending (S)SP Mode

Press the ^(*) key or the "Cancel" key to quit the program. You can end the SP mode by pressing one of these keys several times.

Using SP Modes

Adjusting Registration and Magnification

To adjust the registration and magnification, you need to use several service programs. The chart shows an example of the procedure to adjust the machine in the basic configuration.



ID Sensor Error Analysis (SP 2221)

The image quality may become very bad when the ID sensor does not operate properly. However, there is no such SC code that indicates ID-sensor malfunction; instead, SP 2221 shows you some information on the ID sensor. Check this information when the image quality is not very good.

The table lists the information shown with SP 2221 (ID Sensor Error Analysis).

SP	Error condition	Possible cause	Remarks
SP2221-1 Vsg (VG in the display)	Vsg<2.5V or (Vsg-Vsp)< 1.00V	ID sensor defectiveID sensor dirtyDrum not charged	
SP2221-2 Vsp (VP in the display)	Vsg<2.5V or (Vsg-Vsp)< 1.00V	 Toner density very low ID sensor pattern not created 	
SP2221-3 Power (PW in the display)	Vsg<3.5V when maximum power (979) is applied	ID sensor defectiveID sensor dirtyDrum not get charged	Power source for the ID-sensor light
SP2221-4 Vsdp	No error conditions	-	
SP2221-5 Vt	Vt>4.5V or Vt< 0.2	• TD sensor defective	
SP2221-6 Vts	Vts>9.99V or Vts<0	ID sensor defectiveID sensor dirty	

Memory Clear

The machine stores the engine data in the NVRAM in the BICU. The data in the BICU NVRAM (engine data) is cleared by SP 5801.

002	Main M-Rev
003	Quenching Lamp

Data	NVRAM	Cleared by	
Engine data	BICU	SP 5801	

Exceptions

SP 5998 1 clears most of the settings and counters stored in the NVRAM on the BICU (the values return to their default values). However, the following settings are not cleared:

- SP 5807 (Area Selection)
- SP 5811 1 (Serial Num Input [Code Set])

SP 5811 3 (Serial Num Input [ID2 Code Display])

- SP 5812 1 (Service TEL [Telephone])
- SP 5907 (Plug & Play)
- SP 7 (Data Log)

SP 8 (History)

Use SP 5801 2 after you have replaced the NVRAM or when the NVRAM data is corrupted. When the program ends normally, the message "Completed" shows.

With Flash Memory Card

- Upload the NVRAM data to a flash memory card (IPp.134 "NVRAM Data Upload/Download (SP 5824/5825)").
- 2. Print out all SMC data lists (IPP p.139 "SMC Print (SP 5990)").

\rm Note

- Be sure to print out all the lists. You have to manually change the SP settings if the NVRAM data upload ends abnormally.
- 3. Select SP 5801 2.
- 4. Press the OK key.
- 5. Select "Execute." The messages "Execute?" followed by "Cancel" and "Execute" shows.
- 6. Select "Execute."
- 7. When the program has ended normally, the message "Completed" shows. If the program has ended abnormally, an error message shows.
- 8. Press the cancel key.
- 9. Turn the main switch off and on.
- Download the NVRAM data from a flash memory card (Pp.134 "NVRAM Data Upload/ Download (SP 5824/5825)").

Without Flash Memory Card

- 1. Print out all SMC data lists (IPp.139 "SMC Print (SP 5990)").
- 2. Select SP 5801
- 3. Press the OK key.
- 4. Select "Execute." The messages "Execute?" followed by "Cancel" and "Execute" show.
- 5. Select "Execute."
- 6. When the program has ended normally, the message "Completed" is displayed. If the program has ended abnormally, an error message shows.
- 7. Turn the main switch off and on.
- 8. Adjust the printer and scanner registration and magnification (**P**p.123 "Copy Adjustments Printing/Scanning").
- 9. Refer to the SMC lists, and enter any values that differ from the factory settings. Double-check the values for SP 4901.
- 10. Adjust the standard white level (SP 4428).
- 11. Initialize the TD sensor (SP 2214).
- 12. Check the copy quality and the paper path.

Serial Number Input (SP 5811)

- Specifying Characters -

SP 5811 1 specifies the serial number. For this machine, you use the numeric keypad and the operation panel.

A serial number consists of 11 characters. You can change each character by pressing one of the first 11 keys on the numeric keypad (①,②, ③, …⑨, ③, ⑩).

For example, when you press the 1 key, the first character of the serial number changes as follows: $0 \rightarrow 1 \rightarrow 2 \rightarrow ... \rightarrow 8 \rightarrow 9 \rightarrow A \rightarrow B \rightarrow ... \rightarrow X \rightarrow Y \rightarrow Z.$

When you press the 🛛 key, the second character changes likewise.

You can specify a digit ("0" to "9") or a capital letter ("A" to "Z") for the first four characters of a serial number, and you can specify a digit in the other seven characters (not capital letters).

NVRAM Data Upload/Download (SP 5824/5825)

This procedure is for the basic machine only.

🖖 Note

• Make sure that you turn off the main switch before inserting or removing a flash

- memory card. Installing or removing a flash memory card while the main switch is
- on may damage the BICU or memory.

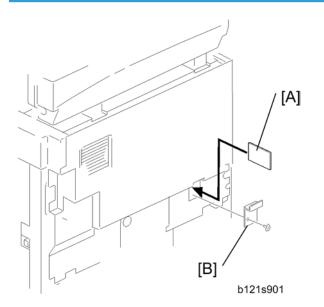
Overview

You can copy the data from the NVRAM to a flash memory card (NVRAM Upload), or from a flash memory card to the NVRAM (NVRAM download).

SP 5824 1 (NVRAM Upload)	From the BICU to a flash memory card
SP 5825 1 (NVRAM Download)	From a flash memory card to the BICU

You should execute NVRAM Upload before replacing the NVRAM or before executing SP5801 2 (p.132 "Memory Clear"). You can copy back the data from the flash card to the NVRAM as necessary.

NVRAM Upload (SP 5824 1)



- 1. Turn off the main switch.
- 2. Remove the card cover [B] (1 rivet).
- 3. Turn the face of the flash memory card [A] ("A" is printed on it) toward your lefthand side, and insert it into the card slot.
- 4. Turn on the main switch.

- 5. Start the SP mode and select SP 5824 1.
- 6. The machine erases the settings on the card (if any), then writes the machine's settings to the flash memory card. This takes about 20 seconds. If uploading fails, an error message appears. If an error message appears, retry the upload procedure.
- 7. Turn off the main switch.
- 8. Remove the memory card.

NVRAM Download (SP 5825 1)

SP 5825 1 copies the data from the flash memory card to the NVRAM. The following data is NOT copied (the data in the NVRAM remains unchanged).

- SP 8221 1 (ADF Original Feed [Front])
- SP 8221 2 (ADF Original Feed [Back])
- SP 8381 1 (Total: Total Printer Pages)
- SP 8382 1 (Copy Application: Total Print Pages)
- SP 8391 1 (Large Size Print Pages [A3/DLT, Larger])
- SP 8411 1 (Prints Duplex)
- 1. Turn off the main switch.
- 2. Remove the card cover [B] (1 rivet).
- Turn the face of the flash memory card [A] ("A" is printed on it) toward your lefthand side, and
 insert it into the card slot.
- 4. Turn on the main switch.
- 5. Start the SP mode and select SP 5825 1.
- 6. The machine erases the current settings, then writes the new settings onto the NVRAM on the BICU board. This takes about 1 second. If downloading fails, an error message appears. If an error message appears, retry the download procedure.
- 7. Turn off the main switch.
- 8. Remove the memory card.

Test Pattern Print (SP 5902 1)

- Executing Test Pattern Printing -

- 1. Specify the pattern number and press the OK key.
- 2. Press the copy start key. The copy mode is activated
- 3. Press the copy start key again.
- 4. To return to the SP mode, press the 🔊 key.

- Test Patterns -

Test Patterns Using VCU	
No.	Pattern
0	(No print)
1	Vertical Lines (Single Dot)
2	Horizontal Lines (Single Dot)
3	Vertical Lines (Double Dot)
4	Horizontal Lines (Double Dot)
5	Grid Pattern (Single Dot)
6	Grid Pattern (Double Dot)
7	Alternating Dot Pattern
8	Isolated one dot
9	Black Band (Horizontal)
10	Trimming Area
11	Argyle Pattern (Single Dot)
12	Grayscales (Horizontal)
13	Grayscales (Vertical)
14	Grayscales (Vertical/Horizontal)
15	Grayscales (Vertical/Horizontal Overlay)
16	Grayscales With White Lines (Horizontal)
17	Grayscales with White Lines (Vertical)
18	Grayscales with White Lines (Vertical/Horizontal)

Test Patterns Using IPU	
No.	Pattern
30 Vertical Lines (Single Dot)	

Test Patterns Using IPU		
31	Horizontal Lines (Single Dot)	
32	Vertical Lines (Double Dot)	
33	Horizontal Lines (Double Dot)	
34	Isolated Four Dots	
35	Grid Pattern (Double Dot)	
36	Black Band (Vertical, 1024 Dots)	
37	Grayscales (Horizontal, 512 Dots)	
38	Grayscales (Vertical, 256 Dots)	
39	ID Patch	
40	Cross	
41	Argyle Pattern (128-Dot Pitch)	
42	Square Gradation (64 Grades)	
43	Square Gradation (256 Grades)	
44	Grayscales (Horizontal, 32-Dot Width)	
45	Grayscales (Vertical, 32-Dot Width)	
46	Trimming Area (A3)	
47	A4 Gradation Patches 1 (128 Grades)	
48	A4 Gradation Patches 2 (128 Grades)	
49	Trimming Area (A4)	

Test Patterns Using SBU			
No.	Pattern		
51	Grid Pattern (double dot)		
52	Gray scale 1 (256 grades)		
53	Gray scale 2 (256 grades)		

SMC Print (SP 5990)

SP 5990 outputs machine status lists.

- 1. Select SP 5990.
- 2. Select a menu:

001 All (Data List), 002 SP (Mode Data List), 003 User Program, 004 Logging Data, 005 Big Font

Note

- The output given by the menu "Big Font" is suitable for faxing.
- 3. Press the "Execute" key.
- To return to the SP mode, press the [℗] key.

Original Jam History Display (SP 7508)

- Viewing the Copy Jam History -

You can view the information on the most recent 10 events. The information on older events is deleted automatically.

Vote

- The information on jam history is saved in the NVRAM.
- 1. Select SP 7508.
- 2. Select one of the menu items ("Latest 1" through Latest 10").
- 3. Press the OK key. The summary of the jam history shows.
- 4. To view more information, select "Detail."

Jam History Codes

Code	Meaning
210	Original does not reach the registration sensor.
211	Original caught at the registration sensor.
212	Original does not reach the original exit sensor.
213	Original caught at the original exit sensor.
214	Original does not reach the original reverse sensor.
215	Original caught at the original reverse sensor.

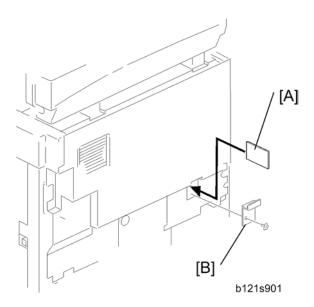
Firmware Update Procedure

This section shows how to update the firmware.

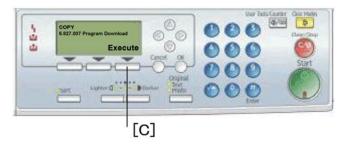
The machine has the following firmware programs

Firmware Type	SP Mode	Version
Engine (BICU)	7801 2	B2685581 Ver 0.04 EXP
GDI (Printer/Scanner)	7801 15	A.001

Engine (BICU) Firmware Update Procedure



- 1. Turn the main switch off.
- 2. Remove the card cover [B] (1 rivet).
- 3. Insert the flash memory card [A].



- 4. Press down the power switch on the operation panel and hold it, and turn on the main switch.
- 5. Select "Execute" [C].



6. Do not touch any key while the message "Load Status..." shows. This message indicates that the program is running.



- 7. Make sure the message "End Sum..." shows. This message indicates that the program has ended normally.
- 8. Turn off the main switch.
- 9. Remove the flash memory card.
- 10. Replace the card cover [B] (1 rivet).
- 11. Turn the main switch on.
- 12. Check the operation.

GDI (Printer Scanner) Update Procedure

This section illustrates how to update the firmware of the GDI machine (the machine with the optional controller box).

To update the firmware for the GDI machine, you must have the new version of the firmware downloaded onto an SD (Secure Digital) Card. The SD Card is inserted into the SD slot on the left side of the controller box.

Before You Begin...

An SD card is a precision device, so always observe the following precautions when handling SD cards:

- Always switch the machine off before inserting an SD card. Never insert the SD card into the slot with the power on.
- When the power is switched on, never remove the SD card from the service slot.
- Never switch the machine off while the firmware is downloading from the SD card.
- Store SD cards in a safe location where they are not exposed high temperature, high humidity, or exposure to direct sunlight.
- Always handle SD cards with care to avoid bending or scratching them. Never drop an SD card or expose it to other shock or vibration.

Keep the following points in mind while you are using the firmware update software:

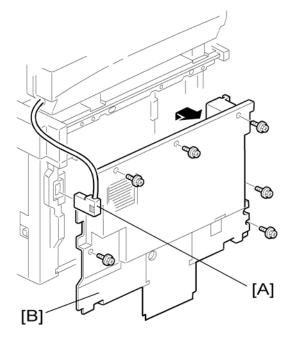
- "Upload" means to send data from the machine to the SD card, and "download" means to send data from the SD card to the machine.
- Before starting the firmware update procedure, always make sure that the machine is disconnected from the network to prevent a print job for arriving while the firmware update is in progress.

-SD Card Preparation-

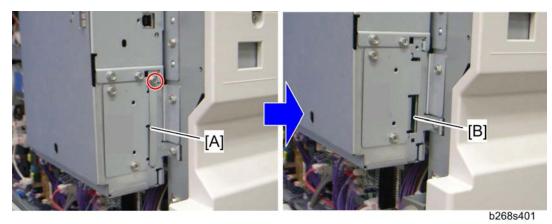
- 1. Format an SD card with, for example, SD Formatter v1.1.
- 2. Create a "B865" folder on the card.
- Download the firmware from the server and store the files in the folder with the corresponding model code on the SD card.

Firmware Update

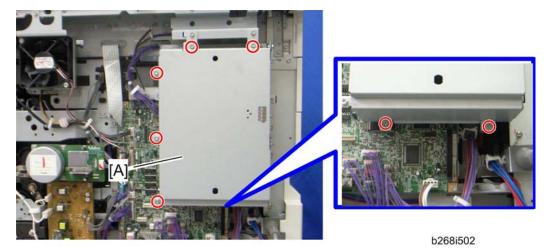
1. Turn the main switch off.



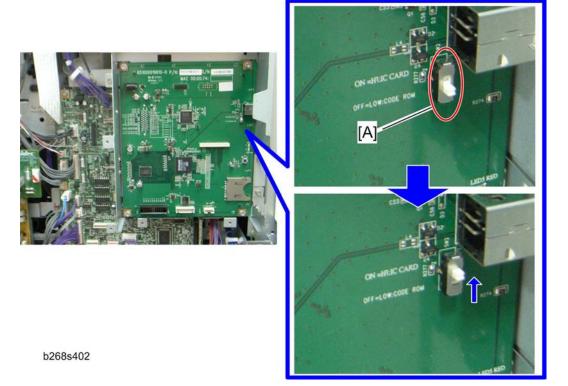
- 2. Unplug the DF cable [A] (if installed).
- 3. Rear cover [B] (🌶 x 6)



- 5. Insert the SD card in the SD slot [B].



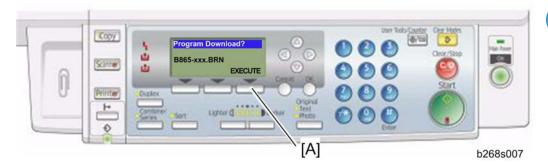
6. Remove the controller box cover [A] (\checkmark x 7).



- 7. Move the switch of the SW2 from "OFF" (lower) to "ON" (upper).
- 8. Turn on the main switch.

0	Cory Scare Printer L	Program Download? B865-xxx.BRN OK OK OK OK OK OK OK OK OK OK OK OK OK	Convision Start
	0		b268s006

- 9. Check if the firmware version to be updated is displayed on the LCD.
 - If the "Download Failed Turn off/on the main SW" message is displayed on the LCD, check if the SD card is correct or switch of the SW2 on the controller board is set to "ON".
- 10. Press the "OK" button [A].

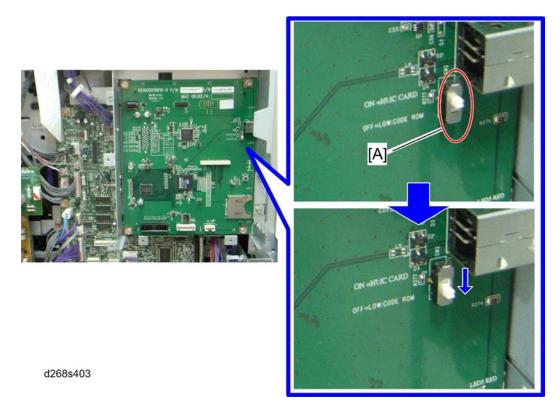


11. Press the "EXECUTE" button [A].



Vote

- Do not turn the machine off while the message "Updating....xx%" shows. This message indicates the program is running.
- Make sure the message "Completed" shows. This message indicates the program has successfully ended.
- 12. Turn off the main switch.



13. Move the switch [A] of the SW2 from "ON" (upper) to "OFF" (lower).

🚼 Important

- Make sure that the switch [A] of the SW2 is set to "OFF (lower) after completing the firmware update. Otherwise, copier system is never booted and "Program Download, Download Failed, Turn off/on the main SW" message is displayed on the LCD.
- 14. Remove the SD card from the SD slot.
- 15. Reassemble the controller box cover ($P \times 7$).
- 16. Reassemble the rear cover (🌶 x 6).
- 17. Reassemble the SD slot cover [A] (🌶 x 1).
- 18. Turn on the main power switch.
 - If "Program Download, Download Failed, Turn off/on the main SW" message is displayed on the LCD, check the SW2 on the controller is set to "OFF" (lower).

Service Call Conditions

Summary

There are four levels of service call conditions.

Level	Definition	Reset Procedure
А	To prevent damage to the machine, the main machine cannot be operated until the SC has been reset by a service representative (see the note below).	Enter SP mode, and then turn the main power switch off and on.
В	If the SC was caused by incorrect sensor detection, the SC can be reset by turning the main power switch off and on.	Turn the main power switch off and on.
С	The main machine can be operated as usual, excluding the unit related to the service call.	Turn the main power switch off and on.
D	The SC history is updated. The machine can be operated as usual.	The SC will not be displayed. Only the SC history is updated.

Vote

- If the problem concerns electrical circuit boards, first disconnect then reconnect the connectors before replacing the PCBs.
- If the problem concerns a motor lock, first check the mechanical load before replacing motors or sensors.

SC Code Descriptions

No.	Level	Symptom	Possible Cause	
		Exposure Lamp Error		
101	В	The standard white level was not detected properly when scanning the white plate.	 Exposure lamp defective Exposure lamp stabilizer defective Exposure lamp connector defective Dirty scanner mirror or scanner mirror out of position SBU board defective SBU connector defective Lens block out of position Incorrect position or width of white plate scanning (SP4015) 	
120	В	Scanner home position error 1 The scanner home position sensor does not detect the off condition during initialization or copying.	 Scanner home position sensor defective Scanner drive motor defective Scanner home position sensor connector defective Scanner drive motor connector defective BICU board defective 	
		Scanner home position error 2		
121	121 B	The scanner home position sensor does not detect the on condition during initialization or copying.	 Scanner home position sensor defective Scanner drive motor defective Scanner home position sensor connector defective Scanner drive motor connector defective BICU board defective 	

No.	Level	Symptom	Possible Cause	
		SBU white/black level correction error		
143	D	The automatic SBU adjustment has failed to correct the black level. The automatic SBU adjustment has failed to correct the white level twenty times consecutively.	 Exposure lamp defective Dirty white plate Incorrect position or width of white plate scanning (SP4015) BICU board defective SBU board defective 	
		Communication Error between BIC	U and SBU	
		B The BICU board cannot detect the SBU connect signal.	• The flat cable between the BICU board and the SBU has a poor connection	
144	В		 The flat cable between the BICU board and the SBU is damaged 	
			BICU board defective	
			SBU defective	
		Automatic SBU adjustment error		
145	D	During the automatic SBU adjustment, the machine detects that the white level read from the white plate or paper is out of range. (SP4015)	 Exposure lamp defective Dirty white plate Incorrect position or width of white plate scanning (SP4015) BICU board defective SBU board defective 	
		Charge roller current leak		
302	В	A current leak signal for the charge roller is detected.	 Charge roller damaged High voltage supply board defective Poor connection of the PCU 	

No.	Level	Symptom	Possible Cause
		Polygonal mirror motor error	
320	В	The polygon mirror motor does not reach operating speed within 10 seconds after the motor ON signal is sent, or does not turn on within one of the 200 ms check intervals during operation.	 Polygon mirror motor defective Poor connection between the polygonal mirror motor driver and the BICU board Damaged cable between BICU and polygonal mirror motor driver BICU board defective
		No laser writing signal (F-GATE) er	ror
321	В	The laser-writing signal (F-GATE) fails to turn Low after the laser crosses 5 mm on the drum surface from the laser writing start position.	BICU board defectiveController defective
		Laser synchronization error	
322	В	The main scan synchronization detector board cannot detect the laser synchronization signal for more than 5 consecutive 100 ms intervals.	 Poor connection between the LD unit and the BICU board Damaged cable between BICU and LD unit LD unit out of position LD unit defective BICU board defective
		TD sensor error	
390	В	The TD sensor outputs less than 0.2 V or more than 4.0 V 10 times consecutively during copying.	TD sensor abnormalPoor connection of the PCU
		Development bias leak	
391	В	A development bias leak signal is detected.	Poor connection of the PCUHigh voltage supply board defective

No.	Level	Symptom	Possible Cause	
		Developer initialization error		
392	В	The ID sensor does not detect a correct pattern during developer initialization.	 Seal in the PCU not removed Defective ID sensor Defective TD sensor Defective drum operation Defective development roller operation Loose connection of the PCU Insufficient voltage for the charge roller 	
		Transfer roller leak error 1 (positive	electrode)	
401	В	A current leak signal for the transfer roller is detected. A current feedback signal for the transfer roller is not detected.	 High voltage supply board defective Poor connection of the PCU Transfer/separation unit set incorrectly Transfer roller damaged 	
		Transfer roller leak error 2 (negative electrode)		
402	В	A current leak signal for the transfer roller is detected. A current feedback signal for the transfer roller is not detected.	 High voltage supply board defective Poor connection of the PCU Transfer/separation unit set incorrectly Transfer roller damaged 	
		Main motor lock		
500	В	A main motor lock signal is not detected for more than 7 consecutive checks (700 ms) after the main motor starts to rotate, or the lock signal is not detected for more than 7 consecutive checks during rotation after the last signal.	 Too much load on the drive mechanism Main motor defective 	

No.	Level	Symptom	Possible Cause
		Tray 2 lift motor malfunction (Optio	nal paper tray unit)
502	С	The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	 Paper lift sensor defective Tray lift motor defective Too much load on the drive mechanism Poor tray lift motor connection
		Tray 3 lift motor malfunction (optior	nal paper tray unit)
503	С	The paper lift sensor fails to activate twice continuously after the tray lift motor has been on for 18 seconds.	 Paper lift sensor defective Tray lift motor defective Too much load on the drive mechanism Poor tray lift motor connection
		Paper feed motor lock (optional pa	per tray unit)
506	С	A motor lock signal is not detected for more than 1.5 s or the lock signal is not detected for more than 1.0 s during rotation.	Paper feed motor defectiveToo much load on the drive mechanism
		Fusing thermistor open (center)	
541	A	The fusing temperature detected by the thermistor is below 71°C and is not corrected after the main power switch is turned on.	 Fusing thermistor defective or out of position Power supply board defective Loose connectors
		Fusing temperature warm-up error	(center)
542	А	The fusing temperature rises less than 9 degrees in 3 seconds, and this continues 5 times consecutively. The fusing temperature is not detected in 90 seconds after turning on the fusing lamp.	 Fusing thermistor defective or out of position Fusing lamp open Power supply board defective

No.	Level	Symptom	Possible Cause	
		Fusing overheat error (center)		
543	A	The fusing temperature is over 230°C and continues 10 times consecutively. (100ms x 10 = 1 second). (detected by the thermistor).	Fusing thermistor defectivePower supply board defective	
		Fusing overheat error (center) 2		
544	A	The fusing temperature is over 250°C and continues 10 times consecutively. (100ms x 10 = 1 second). (detected by the fusing temperature monitor circuit).	Fusing thermistor defectivePower supply board defective	
		Fusing lamp overheat error (center)		
545 A	A	After the fusing temperature reaches the target temperature, the fusing lamp does not turn off for 15 consecutive seconds.	 Fusing thermistor defective or out of position Power supply board defective 	
		Unstable fusing temperature (cente	r)	
546	A	The fusing temperature varies 50°C or more within 1 second, and this occurs 2 consecutive times.	Thermistor defective or out of positionPower supply unit defective	
		Zero cross signal malfunction		
547 [В	Zero cross signals are not detected within 5 seconds after the main power switch is turned on, or are not detected within 1 second after operation begins.	Power supply board defectiveBICU defective	

No.	Level	Symptom	Possible Cause	
		Jam error detected 3 times in succession		
559	A	The exit sensor and the duplex sensor detect a paper jam 3 times in succession This condition can occur when SP 1159 1 is set to 'on'. The default is 'off'.	 Paper jams can occur for the following reasons. Dampness Paper curl Incorrect paper setting in the paper tray Stripper pawls coming apart 	
		Left exhaust fan motor error		
590	В	The CPU detects an exhaust fan lock signal for more than 5 seconds.	Loose connection of the exhaust fan motorToo much load on the motor drive	
		Rear exhaust fan motor error		
591	В	The CPU detects an exhaust fan lock signal for more than 5 seconds.	Loose connection of the exhaust fan motorToo much load on the motor drive	
		Communication error between BICU and ADF		
620	В	The BICU does not receive a response from the ADF main board for 4 seconds or more. The BICU receives a break signal from the ADF main board.	 Poor connection between the BICU and ADF main board (DF connector) ADF main board defective BICU defective 	
		ADF connection error		
621	В	An incorrect ADF (an ADF for some other copier) is detected.	 ADF incorrect (The ADF for B039/B040/ B043 or B121/B122/B123/B259/ B260/B261 is installed on a B282/ B283) The connector of the ADF is removed while the machine is in the energy saver mode. 	

No.	Level	Symptom	Possible Cause	
		Controller board communication abnormal		
692	В	Communication error between the printer part of the controller board and BICU.	• The connector is abnormal between the controller board and the BICU board.	
		Controller board communication al	onormal	
694	-	Communication error between the scanner part of the controller board and BICU.	 The connector is abnormal between the controller board and the BICU board. 	
		ADF gate abnormal 1		
760	В	The ADF Gate signal line between the ADF main board and the BICU is disconnected.	 ADF main board defective Input/output board defective Poor connection (ADF Gate line) between the ADF main board and the BICU. 	
		ADF gate abnormal 2		
761	761 B	The FGATE signal is not issued from the ADF within 30 seconds after the ADF starts feeding.	 ADF connector defective SBU board defective	
		ADF gate abnormal 3		
762	В	The FGATE signal is not terminated by the ADF within 60 seconds after the ADF starts feeding.	ADF connector defectiveSBU board defective	
		Engine total counter error		
903	903 B	The checksum of the total counter is not correct.	• NVRAM on the BICU defective	

No.	Level	Symptom	Possible Cause	
		Memory error		
928	В	The machine detects a discrepancy in the write/read data during its write/read test (done at power off/on and at recovery from low power or night/off mode).	 Memory defective BICU defective Poor connection between BICU and memory 	
		IMAC hardware error		
929	В	A memory control job is not completed within a certain period.	BICU defectivePoor connection	
		NVRAM error		
981	В	The machine detects a discrepancy in the NVRAM write/read data when attempting to save actual data to the NVRAM (i.e. during actual use).	 NVRAM defective Poor connection between BICU and NVRAM NVRAM is not connected BICU defective 	
		Localization error		
982 B	В	The localization settings in the nonvolatile ROM and RAM are different (SP5807).	 First machine start after the NVRAM is replaced Incorrect localization setting NVRAM defective 	

Electrical Component Defects

Sensors

Component	CN	Condition	Symptom
Registration	111-2	Open	The Paper Jam message will appear whenever a copy is made (paper has not reached the sensor).
	(BICU)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Relay	111-5	Open	The Paper Jam message will appear whenever a copy is made except for 1st and by-pass tray feeding.
	(BICU)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.
		Open	The Paper End indicator lights when the 1st paper tray is selected, even if there is paper in the tray.
Paper End	114-2 (BICU)	Shorted	The Paper End indicator does not light when the 1 st paper tray is selected, even if there is no paper in the tray. The Paper Jam message will appear whenever a copy is made from the 1 st paper tray.
		Open	The Paper End indicator lights when the by-pass tray is selected, even if there is paper in the tray.
By-pass Paper End	136-7 (BICU)	Shorted	The Paper End indicator does not light when the by-pass tray is selected, even if there is no paper in the tray. The Paper Jam message will appear whenever a copy is made from the by- pass tray.

Component	CN	Condition	Symptom
Exit	124-2	Open	The Paper Jam message will appear whenever a copy is made (paper has not reached the sensor).
	(BICU)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Tanan Danaika	125-3	Open	
Toner Density	(BICU)	Shorted	SC390 is displayed.
	123-2	Open	The toner density control process is changed
Image Density	(BICU)	Shorted	(see the note below the table).
	102-2	Open	
Scanner H.P.	(BICU)	Shorted	SC120 shows.
Duplex Entrance	222-2	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
	(DCB)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Duplex Exit	222-5	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
	(DCB)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.
Duplex Inverter	220-6	Open	The Paper Jam message will appear whenever a duplex copy is made (paper has not reached the sensor).
	(DCB)	Shorted	The Paper Jam message appears even if there is no paper at the sensor.

Vote

• SC392 is activated when the CPU detects an ID sensor error during developer initialization (SP 2214). However, SC392 is not displayed on the LCD but simply logged in the SC log (SMC printout), unless the technician exits SP Mode as soon as an error message is displayed.

Switches

Component	CN	Condition	Symptom
	115	Open	The CPU cannot detect the proper paper size,
Paper Size	1,2,4 (BICU)	Shorted	and misfeeds may occur when a copy is made from the 1st paper tray.
By-pass Paper Size	136-1,2,4, 5 (BICU)	Open	The CPU misdetects or is not able to detect the size of the paper set in the by-pass tray, causing possible misfeeds when feeding from this tray.
Disht Da ar	124-5	Open	The Cover Open indicator is lit even if the right door is closed.
Right Door	(BICU)	Shorted	The Cover Open indicator is not lit even if the right door is open.
	130-1	Open	The Cover Open indicator is lit even if doors are closed.
Front/Right Cover	(BICU)	Shorted	The Cover Open indicator is not lit even if doors are open.
Main	281-3,4	Open	The machine does not turn on.
	(PSU)	Shorted	The machine does not turn off.

Fuses

All the fuses in the following table are on the power supply board.

Fuse	Rating
ruse	220 – 240 V
FU1	8A/250V
FU2	2.5A/250V
FU3	1A/250V
FU4	4A/250V

FU5	4A/250V
FU6	4A/250V
FU7	4A/250V

LED Display

BICU

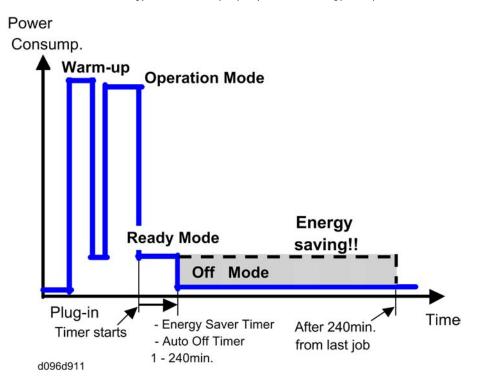
Function
Monitors the +5 V line for the CPU and the surrounding circuit. Usually, this LED is blinking.

7. Energy Saving

Energy Save

Energy Saver Modes

Customers should use energy saver modes properly, to save energy and protect the environment.



The area shaded grey in this diagram represents the amount of energy that is saved when the timers are at the default settings. If the timers are changed, then the energy saved will be different. For example, if the timers are all set to 240 min., the grey area will disappear, and no energy is saved before 240 min. expires.

Timer Settings

The user can set these timers with User Tools (System settings > Timer setting)

- Energy saver timer (1-240 min): Energy Saver Mode. Default setting: 1 minute
- Auto off timer (1 240 min): Off Mode. Default settings: 1 minute

Normally, Energy Saver timer < Auto Off timer. But, for example, if Auto Off timer < or = Energy Saver timer, the machine goes immediately to Off mode when the Auto Off timer expires. It skips the Energy Saver Mode.

Example

- Energy saver timer: 1 min.
- Auto Off: 1 min.
- The machine goes to Off mode after 1 minute. Energy Saver Mode is not used.

Return to Stand-by Mode

Off Mode

Recovery time.

• Max 25 sec.

Recommendation

We recommend that the default settings should be kept.

- If the customer requests that these settings should be changed, please explain that their energy costs could increase, and that they should consider the effects on the environment of extra energy use.
- If it is necessary to change the settings, please try to make sure that the Auto Off timer is not too long. Try with a shorter setting first, such as 30 min., then go to a longer one (such as 60 min.) if the customer is not satisfied.
- If the timers are all set to the maximum value, the machine will not begin saving energy until 240
 minutes has expired after the last job. This means that after the customer has finished using the
 machine for the day, energy will be consumed that could otherwise be saved.

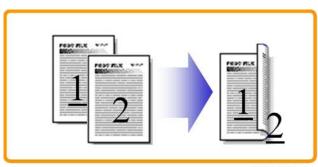
Paper Save

Effectiveness of Duplex/Combine Function

Duplexing and the combine functions reduce the amount of paper used. This means that less energy overall is used for paper production, which improves the environment.

1. Duplex: (B282 model only)

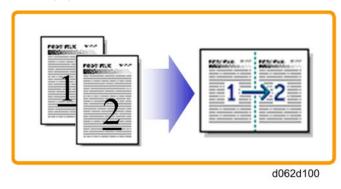
Reduce paper volume in half!



d062d102

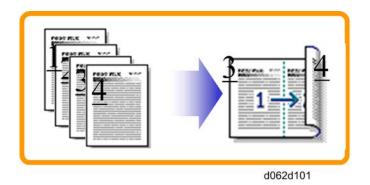
2. Combine mode:

Reduce paper volume in half!



3. Duplex + Combine:

Using both features together can further reduce paper volume by 3/4!



To check the paper consumption, look at the total counter and the duplex counter.

The total counter counts all pages printed.

- For one duplex page, the total counter goes up by 2.
- For a duplex job of a three-page original, the total counter goes up by 3.

The duplex counter counts pages that have images on both sides.

- For one duplex page, the duplex counter goes up by 1.
- For a duplex job of a three-page original, the duplex counter will only increase by 1, even though two sheets are used.

Recommendation

Please explain the above features to the customers, so that they can reduce their paper usage.

Paper Saving Table (B282 model only)

- Total counter: SP 8381-001
- Duplex counter: SP 8411-001
- Single-sided with combine mode: SP 8422-004
- Duplex with combine mode: SP 8422-005

The following table shows paper savings and how the counters increase for some simple examples of single-sided and duplex jobs

Duplex mode:

Originals	Simplex Sheet used	Duplex Sheets used	Paper Saved	Total counter SP8381-001	Duplex counter SP8411-001
1	1	1	0	1	0
2	2	1	1	2	1

Originals	Simplex Sheet used	Duplex Sheets used	Paper Saved	Total counter SP8381-001	Duplex counter SP8411-001
3	3	2	1	3	1
4	4	2	2	4	2
5	5	3	2	5	2
10	10	5	5	10	5
20	20	10	10	20	10

If combine mode is used, the total and duplex counters work in the same way as explained previously. The following table shows paper savings and how the counters increase for some simple examples of duplex/combine jobs.

2 in 1 mode:

Originals	Simplex Sheet used	Duplex Sheets used	Paper Saved	Total counter SP8381-001	Duplex counter SP8422-004
1	1	1	0	1	1
2	2	1	1	1	1
3	3	2	1	2	2
4	4	2	2	2	2
5	5	3	2	3	2
10	10	5	5	5	5
20	20	10	10	10	10

Duplex + 2 in 1 mode:

Originals	Simplex Sheet used	Duplex Sheets used	Paper Saved	Total counter SP8381-001	Duplex counter SP8422-005
1	1	1	0	1	1
2	2	1	1	1	1
3	3	1	2	2	2
4	4	1	3	2	2

Originals	Simplex Sheet used	Duplex Sheets used	Paper Saved	Total counter SP8381-001	Duplex counter SP8422-005
5	5	2	3	3	3
6	6	2	4	3	3
7	7	2	5	4	4
8	8	2	6	4	4
9	9	3	6	5	5
10	10	3	7	5	5
11	11	3	8	6	6
12	12	3	9	6	6

Founder FA318/FA320L Machine Code: B282-69/B283-69

Appendices

6 July, 2011

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General Specifications

Configuration:	Desktop	Desktop				
Copy Process:	Dry electrostatic trans	Dry electrostatic transfer system				
Originals:	Sheet/Book/Object					
Original Size:	Maximum A3/11" x	Maximum A3/11" x 17"				
	Maximum:	A3/11" x 1	7"			
	Minimum:	A5 LEF/8½" x 5½" (Paper tray), A6 SEF/5½" x 8½" (By-pass)				
Copy Paper Size:	Custom sizes in the by-pass tray:	Width: 90 to 297 mm (3.55" to 11.69"), Length: 148 to 600 mm (5.83" to 23.62")				
	 Note Physically, the by-pass tray can handle the following size (but this size is not recognized by the application software): Width: 305 mm Length: 1,260 mm 					
Copy Paper Weight:		Paper Tray: 60 to 90 g/m ² , 16 to 24 lb By-pass: 52 to 162 g/m ² , 14 to 43 lb				
Reproduction Ratios:	3 enlargement and 4	reduction				
	A4/A3 Vers	ion	LT/DLT Version			
Enlargement	200%		155%			
	141%		129%			
	122%		121%			
Full Size	100%		100%			

	93%		0.2%	
Reduction	82%		93% 78%	
			65%	
	71%		50%	
	50%		50%	
Zoom:	50% to 200%, in 1% ste	eps		
	220 to 240 V, 50)/60 Hz, 7 A	
	Full System:	Not above 920 W		
D	Sleep Mode:	Not above 10 W		
Power Source:	♦ Note			
	 Full system - Maximum possible power consumption (any combination of mainframe and options), excluding optional heaters. 			
	Standby (mainframe/Full system)		Not above 40 dB(A)	
	Operating (Mainframe only):		Not above 62.7 dB(A)	
VI · E · ·	Operating (Full System):		Not above 66.7 dB(A)	
Noise Emission:	 Note The above measurements were made in accordance with ISO 7779. Measurements were taken from the normal position of the operator. 			
	B283-69: 550 x 568 x 420 mm (21.7" x 22.4" x 16.5")			
	B282-69: 587 x 568 x 460 mm (23.1" x 22.4" x 18.1")			
Dimensions (W x D x H):	Measurement Conditions			
	With by-pass feed table closed			
	Without the A(R)DF			
	B283: 35 kg (78 lb)			
Weight:	B282: 40 kg (88 lb)			
	(Excluding A(R)DF, platen cover, toner, and developer)			

Copying Speed in Multicopy Mode (copies/minute):

Mode		Paper Size	B282	B283
	Multiple conv	A3 SEF/11" · 17"	11	11
1-sided	Multiple copy	A4 LEF/11" x 8½"	20	18
↓ 1-sided	DF 1-to-1	A3 SEF/11" · 17"	8 (ADF)/ 9 (ARDF)	8 (ADF)/ 9 (ARDF)
		A4 LEF/11" x 8½"	18	18
	Multiple copy	A3 SEF/11" · 17"	5	-
1-sided ↓		A4 LEF/11" x 8½"	20	-
↓ 2-sided	DF 1-to-1	A3 SEF/11" · 17"	4	-
		A4 LEF/11" x 8½"	7	-
	Multiple copy	A3 SEF/11" · 17"	5	-
2-sided ↓ 2-sided		A4 LEF/11" x 8½"	20	-
		A3 SEF/11" · 17"	4	-
	DF 1-to-1	A4 LEF/11" x 8½"	6	-

Note

• Measurement Conditions: Figure is for one-sided original to one-sided copy except where stated, otherwise 100% size.

Warm-up Time:	Less than 25 seconds (at 20°C [68°F])	
	Not more than 6.5 seconds Measurement Conditions:	
First Copy Time:	 From the ready state, with the polygonal mirror motor operating. 	
	2. A4/LT copying	
	3. 100%size	
	4. Paper feed from the upper tray	
Copy Number Input:	Numeric keypad, 1 to 99 (increment, decrement)	
Manual Image Density:	5 steps	

Automatic Reset:	Default is 60 seconds. Can be set from 10 to 999 seconds with user tools.	
Automatic Shut-off:	Default is 1 minute. Can be set from 1 to 240 minutes with user tools.	
Copy Paper Capacity:	Paper Tray: • 250 sheets Optional Paper Tray Unit: • 500 sheets x 1, or 500 sheets x 2 By-pass Tray: • 100 sheets (sheets up to 432 mm [17"]) • 40 postcards • 10 envelopes Copy weight: 80 g/m ² (20 lb)	
Toner Replenishment:	Cartridge replacement (260 g/cartridge)	
Optional Equipment:	 Platen cover Auto document feeder Auto-reverse document feeder (B282 only) Paper tray unit (1 tray) Paper tray unit (2 trays) 	
Toner Yield:	6k copies (A4 LEF, 6% full black, 1 to 2 copying, normal text mode)	
Copy-Tray Capacity	250 sheets	
Duplex Unit (B282-69 only)		
Copy Paper Size:	Maximum: A3/11"x17" Minimum: A5/8½" x 11"	
Copy Paper Weight:	64 to 90 g/m ² (20 to 24 lb)	

Supported Paper Sizes

Paper Feed and Exit

Main Frame, Duplex

Paper	Size (W x L)	Main Frame Tray	Duplex	Optional Paper Tray	By-pass Tray
A3 SEF	297 x 420 mm	~	~	~	-
A3 LEF	420 x 297 mm	-	-	-	~
B4 SEF	257 x 364 mm	~	~	м	-
B4 LEF	364 x 257 mm	-	-	-	~
A4 SEF	210 x 297 mm	~	~	~	-
A4 LEF	297 x 210 mm	~	~	~	м
B5 SEF	182 x 257 mm	м	~	м	-
B5 LEF	257 x 182 mm	~	~	м	м
A5 SEF	148 x 210 mm	-	~	м	-
A5 LEF	210 x 148 mm	~	~	-	м
B6 SEF	128 x 182 mm	-	-	_	-
B6 LEF	182 x 128 mm	-	-	-	~
A6 SEF	105 x 148 mm	-	-	-	К
A6 LEF	148 x 105 mm	-	-	-	~
DLT SEF	11" x 17"	м	~	~	м

Paper	Size (W x L)	Main Frame Tray	Duplex	Optional Paper Tray	By-pass Tray
DLT LEF	17" x 11"	-	-	-	~
LG SEF	8½" x 14"	м	~	~	м
LG LEF	14" x 8½"	-	-	-	~
Gov. LG SEF	8¼" x 14"	м	~	М	К
Gov. LG LEF	14" x 8¼"	-	-	-	~
LT SEF	8½" x 11"	м	~	~	м
LT LEF	11" x 8½"	м	~	~	м
HLT SEF	5½" x 8½"	-	-	М	м
HLT LEF	8½" x 5½"	м	_	-	~
Executive SEF	7¼" x 10½"	м	~	м	м
Executive LEF	10½" x 7¼"	М	~	м	м
F SEF	8" x 13"	м	~	м	м
F LEF	13" x 8"	-	-	-	~
Foolscap SEF	8½" x 13"	м	~	м	м
Foolscap LEF	13" x 8½"	-	-	-	~
Folio SEF	8¼" x 13"	м	~	м	м
Folio LEF	13" x 8¼"	-	~	-	~
8K SEF	267 x 390 mm	М	~	М	м

Paper	Size (W x L)	Main Frame Tray	Duplex	Optional Paper Tray	By-pass Tray
8K LEF	390 x 267 mm	-	-	-	~
16K SEF	195 x 267 mm	м	~	м	м
16K LEF	267 x 195 mm	м	~	м	м
C5 Env. SEF	162 x 229 mm	-	-	-	м
C6 Env. SEF	114 x 162 mm	-	-	-	м
DL Env. SEF	110 x 220 mm	-	-	-	м
Com10 SEF	4 ¹ / ₈ " x 9½"	-	-	-	м
Monarch SEF	3 ⁷ / ₈ " x 7½"	-	-	-	м
Custom: W: 9 148 to 600 n	0 to 297 mm/ L: nm	~	-	-	~

Key:

√:	Detected (Main frame tray)/ processed (Duplex)
-:	Not detected (Main frame tray)/ Not Processed (Duplex)
M:	Selected manually
K:	Specified from the key pad

Optional Equipment

1

ARDF

Original Size:	 Standard sizes Single-sided mode: A3 to A5, 11" x 17" to 5½" x 8½" Double-sided mode: A3 to A5, 11" x 17" to 5½" x 8½" Non-standard sizes (Single-sided mode only) Max. width 297 mm Min. width 105 mm Max. length 1260 mm Min. length 128 mm
Original Weight:	Single-sided mode: 40 – 128 g/m ² , 10 – 34 lb Double-sided mode: 52 – 105 g/m ² , 14 – 28 lb
Table Capacity:	50 sheets (80 g/m ² , 70 kg)
Original Standard Position:	Center
Separation:	FRR
Original Transport:	Roller transport
Original Feed Order:	From the top original
Reproduction Range:	50 to 200% (Sub scan direction only)
Power Source:	24 and 5 Vdc from the copier
Power Consumption:	50 W
Dimensions (W x D x H):	550 x 470 x 130 mm
Weight:	10 kg (22 lb)

Original Size:	 Standard sizes (Single-sided mode only): A3 to A5, 11" x 17" to 5½" x 8½" Non-standard sizes (Single-sided mode only): Max. width 297 mm Min. width 105 mm Max. length 1,260 mm Min. length 128 mm 			
Original Weight:	52 – 105 g/m ² (14 – 28 lb)			
Table Capacity:	30 sheets (80 g/m ² , 22 lb)			
Original Standard Position:	Center			
Separation:	FRR			
Original Transport:	Roller transport			
Original Feed Order:	From the top original			
Reproduction Range:	50 – 200%			
Power Source:	24 and 5 Vdc (from the main frame)			
Power Consumption:	25 W			
Dimensions (W x D x H):	550 mm x 470 mm x 90 mm			
Weight:	Not above 7 kg (15 lb)			

ADF

One-Tray Paper Tray Unit

Paper Size:	A5 to A3, 5½" x 8½" SEF to 11" x 17"
Paper Weight:	60 – 105 g/m², 16 – 28 lb
Tray Capacity:	500 sheets (80 g/m ² , 20 lb) x 1 tray
Paper Feed System:	Feed roller and friction pad
Paper Height Detection:	4 steps (100%, 70%, 30%, Near end)

Power Source:	 24 Vdc and 5Vdc (from the copier/printer): 220 – 240 Vac (230 V version) from the copier/printer when the optional tray heater is installed 				
Pause Communitien	Max:	20 W (Copying/printing) 23 W (Optional Tray Heater On)			
Power Consumption: Average:		13 W (Copying/printing) 15 W (Optional Tray Heater On)			
Weight:	12 kg (26.4 lb)				
Size (W x D x H):	550 mm x 520 mm x 134 mm				

Two-Tray Paper Tray Unit

Paper Size:	A5 to A3, 5	A5 to A3, 5½" x 8½"" SEF to 11" x 17"				
Paper Weight:	60 – 105 g	$60 - 105 \text{ g/m}^2$, $16 - 28 \text{ lb}$				
Tray Capacity:		80 g/m ² , 20 lb) x 2 trays				
Paper Feed System:		nd friction pad				
Paper Height Detection:	4 steps (100	4 steps (100%, 70%, 30%, Near end)				
Power Source:	 24 Vdc and 5Vdc (from the copier/printer): 220 – 240 Vac (230 V version) from the copier/printer when the optional tray heater is installed 					
	Max: 30 W (Copying/printing) 23 W (Optional Tray Heater On)					
Power Consumption:	Average: 17 W (Copying/printing) 15 W (Optional Tray Heater On)					
Weight:	25 kg (55 lb)					
Size (W x D x H):	550 mm x 520 mm x 271 mm					

2. Appendix: Preventive Maintenance Tables

PM Tables

Vote

- After preventive maintenance work, reset the PM counter (SP 7804 1).
- PM intervals (60k, 80k, and 120K) indicate the number of prints.

Key: AN: As necessary C: Clean R: Replace L: Lubricate I: Inspect

Optics

	EM	60k	120k	AN	NOTE
Reflector	С				Optics cloth
l st mirror	С			С	Optics cloth
2nd mirror	С			С	Optics cloth
3rd mirror	С			С	Optics cloth
Scanner guide rails	С				Do not use alcohol.
Platen cover	I			С	Replace the platen sheet if necessary. Blower brush or alcohol
Exposure glass	С			С	Blower brush or alcohol
Toner shield glass	С				Blower brush

Drum Area

	EM	60k	120k	AN	NOTE
PCU		I			
Drum		R			
Developer		R			
Charge roller		R			

	EM	60k	120k	AN	NOTE
Cleaning brush (charge roller)		R			
Cleaning blade (OPC drum)		R			
Pick-off pawls (OPC drum)		R			
Transfer roller			R		
ID sensor	С			С	Blower brush

Paper Feed

	EM	60k	120k	AN	NOTE
Paper feed roller		С	R	С	Clean with water or alcohol.
Friction pad		С	R	С	Clean with water or alcohol.
Bottom-plate pad		С		С	Clean with water or alcohol.
Paper feed roller (by-pass tray)		С		С	Clean with water or alcohol.
Friction pad (by-pass tray)		С		С	Clean with water or alcohol.
Bottom-plate pad (by-pass tray)		С		С	Clean with water or alcohol.
Registration rollers		С		С	Clean with water or alcohol.
Relay rollers		С		С	Clean with water or alcohol.
Paper feed guides		С		С	Clean with water or alcohol.
Paper-dust Mylar		С		С	Clean with water or alcohol.

Fusing Unit

	EM	60k	120k	AN	NOTE
Hot roller		R			
Hot roller bushing			I		Barrierta S552R
Pressure roller			R		
Pressure-roller bushing			R		
Hot roller stripper pawls			R	С	Dry cloth

ADF/ARDF

	80k	AN	NOTE
Feed belt	R	С	Clean with water or alcohol.
Separation roller	R	С	Clean with water or alcohol.
Pick-up roller	R	С	Clean with water or alcohol.
Stamp		R	Replace when necessary.
White plate		С	Clean with water or alcohol.
DF exposure glass		С	Clean with water or alcohol.
Platen cover		С	Clean with water or alcohol.

Paper Tray Unit

	60k	120k	AN	NOTE
Paper feed rollers		R	С	Dry or damp cloth
Bottom-plate pads	С		С	Dry cloth
Paper-feed guides	С		С	Clean with water or alcohol.
Friction pads		R	С	Dry or damp cloth
Relay clutch (B384 only)		I		
Feed clutches (B384 only)		I		
Relay roller (B384 only)		С	С	Dry cloth

2. Appendix: Preventive Maintenance Tables

3. Appendix: SP Mode Tables

SP Mode Tables

The following codes are used:

- Asterisk (*): The settings are saved in the NVRAM. Most of them return to the default values when you execute SP 5801 2
- DFU means the SP mode is for design or factory use only. You must not change the settings.
- Brackets ([]): The brackets enclose the setting rage, default value, and minimum step (with unit) as follows: [Minimum Maximum / Default / Step].

SP1-XXX (Feed)

1001*	LE Regist					
1001	Adjusts the printing leading-edge registration from paper trays.					
1001 1	All Trays					
1001 2	By-pass	 [-9 to 9 / 0 / 0.1 mm/step] (Copy Adjustments Printing/Scanning in the "Main Chapters") 				
1001 3	Duplex					

	S-to-S Regist
1002*	Adjusts the printing side-to-side registration from each paper feed station, using the Trimming Area Pattern (SP 5902, No.10). Adjustments are supported for all 4 possible feed trays (including optional trays).
	The SP 1002 1 setting is applied to all trays, not just the 1st tray. Settings for trays 2 to 4 are offsets relative to the SP 1002 1 setting.
	For duplex copies, the value for the front side is determined by SP 1002 1 to 4, and the value for the rear side is determined by SP 1002 6.

1002 1	l st tray	
1002 2	2nd tray	
1002 3	3rd tray	[-9 to 9 / 0 / 0.1 mm/step]
1002 4	4th tray (not used)	(Copy Adjustments Printing/Scanning in the "Main Chapters")
1002 5	By-pass	
1002 6	Duplex	

1003*	Paper Feed Timing	
	Adjusts the amount of buckle the paper feed clutch applies to the paper after the registration sensor is activated. A higher setting applies greater buckling.	
1003 1	l st tray	
1003 2	2nd tray (not used)	[0 to 10 / 5 / 1 mm/step]
1003 3	Bank tray	
1003 4	By-pass feed	[0 to 10 / 6 / 1 mm/step]
1003 5	Duplex	[0 to 20 / 6 / 1 mm/step]

1007	Display By-pass	
1007 1	Display By-pass	Displays the by-pass paper width switch output.

	Fusing Idling	
1103*	select "1," the contact/release c transmitted to the fusing unit. As a	of the Fusing Drive Release Mechanism. When you ontrol is disabled and the drive power is always a result, the machine takes a longer time to warm up the ng quality is low even when the room temperature is not
1103 1	Fusing Idling	[0 = No / 1 = Yes]

	Fusing Temp Adj
1105*	Adjusts the target fusing temperature. "Center" indicates the center of the roller; "End" indicates the front and rear ends.

1105 3	Standby-Center	[160 to 190 / 175 / 1°C/step]
1105 5	Copying-Center	[140 to 185 / 175 / 1°C/step]
1105 7	Low Level 2-Center	[0 to 100 / 60 / 1°C/step]
1105 9	Thick-Center	[160 to 195 / 185 / 1°C/step]

1106	Display-Fusing
1106 1	Displays the fusing temperature (center)

	Fusing Soft Start	
1107*	Adjusts the number of zero-cross cycles of the fusing lamp AC supply needed to bring the fusing lamp power to 100% while bringing the lamp up to the standby temperature or while copying. Increase this value if the machine is experiencing sudden power dropouts.	
1107 1	Warm Up-Soft Start	[0 = 6 times / 1 = 10 times / 2 = 20 times] Default: 2
1107 2	Other-Soft Start	[0 = 5 times / 1 = 10 times / 2 = 20 times] Default: 2

1108*	Set-Fusing Start	[0 = 1sec / 1 = 2sec / 2 = 3sec] Default: 0
1108 1	Specifies the interval for fusing-temperature control.	

1109	Nip Band Check	[0 = No / 1 = Yes]
1109 1	Checks the fusing nip banc	l (🖝 NIP Band Width Adjustment in the "Main Chapters").

1110*	Fan Control Timer
1110 1	[30 to 60 / 30 / 1 sec/step] Inputs the fan control time. The fan maintains normal speed for the specified time after occurrence of an SC or following entry into Warm-up mode, Low Power mode, or Night/Off mode.

1159*	Fusing Jam SC	0=No 1=Yes
-------	---------------	-------------------

11501	This SP mode detects SC559. Set this SP mode to 'Yes' if the machine experiences paper jam problems on a continual basis.	

1902	Display-AC Freq.
1902 1	Displays the fusing lamp power control frequency (as detected by the zero cross signal generator). The displayed value is 1/5 the actual frequency: 10 = 50 Hz, 12 = 60 Hz.

	Feed Clutch Boost	
Adjusts the amount of extra push that the feed clutch gives to the paper after the s has been corrected at registration. This feature helps the registration roller feed co types of paper (such as thick paper). Increase the value if thick paper is jamming feeding from the registration roller.		ps the registration roller feed certain
1903 1	By-pass tray	[0 to 10 / 6 / 1 mm/step]
1903 2	3 2 2nd, 3rd, 4th tray (4th tray not used) [0 to 10 / 3 / 1 mm/step]	

1908*	Optional Tray Adj.	
1908	Adjusts the reverse time for the upper and lower paper lift motors.	
1908 1	1 st optional	$\begin{bmatrix} 2 + 2 \end{bmatrix} \begin{pmatrix} 0 \\ 1 \end{pmatrix} \begin{pmatrix} 1 \\ 2 + 2 \end{bmatrix}$
1908 2	2nd optional	[-2 to 2 / 0 / 1 /step]

1911*	By-pass Envelope
1911 1	[0 = Disabled / 1 = Enabled The program dedicated to envelope printing runs when you enable this program (SP 1911 1) and you select "Thick Paper" as the paper type of the by-pass tray (System Settings > Tray Paper Settings > Paper Type: By-pass Tray).

SP2-XXX (Drum)

2001* CR Bias Adj

	Printing	[-2100 to -1500 / -1700 / 1 V/step]
2001 1	Adjusts the voltage applied to the charge roller when printing. The actually appropriate changes automatically as charge roller voltage correction is carried out value you set here becomes the base value on which this correction is carried or the charge roller voltage.	
	ID sensor pattern	[0 to 400 / 300 / 1 V/step]
2001 2	Adjusts the voltage applied to the charge roller when generating the Vsdp ID sensor pattern (as part of charge roller voltage correction). The actual charge-roller voltage is obtained by adding this value to the value of SP 2001 1.	

2101*	Erase Margin Ad		
2101 1	Leading Edge	[0 to 9 / 2 / 0.1 mm/step] (Copy Adjustments Printing / Scanning in the "Main Chapters")	
		Specification: 2 ± 1.5 mm	
	Adjusts the leading edge erase margin.		
	Trailing Edge	[0 to 9 / 3 / 0.1 mm/step] (Copy Adjustments Printing/ Scanning in the "Main Chapters")	
2101 2		Specification: 2 +2.5/-1.5 mm	
	Adjusts the trailing edge erase margin. The rear trailing edge is this value plus 1.2 mm.		
	Left side	[0 to 9 / 2 / 0.1 mm/step] (Copy Adjustments Printing/ Scanning in the "Main Chapters")	
21013		Specification: 2 ± 1.5 mm	
	Adjusts the left edge erase margin. The rear left edge is this value plus 0.3 mm.		
2101 4	Right side	[0 to 9 / 2 / 0.1 mm/step] (Copy Adjustments Printing/ Scanning in the "Main Chapters")	
		Specification: 2 +2.5/-1.5 mm	
	Adjusts the right edge erase margin. The rear right edge is this value plus 0.3 mm.		

2201*	Dv Bias Adj
-------	-------------

3. Appendix: SP Mode Tables

	Printing	[-1500 to -200 / -650 / 1 V/step]
Adjusts the voltage applied to the development roller when printin adjusted as a temporary measure if faint copies are being produc drum.		
2201 2	ID sensor pattern	[-2 = LL (220 V) / -1 = L (260 V) / 0 = N (300 V) / 1 = H (340 V) / 2 = HH (380 V)]
	Adjusts the voltage applied to the development roller when generating the ID sensor pattern. The actual voltage applied is this setting plus the value of SP 2201 1. The setting affects ID sensor pattern density, which in turn affects the toner supply.	

2213*	Outputs after NE
2213 1	[0 = 50 pages / 1 = 20 pages] Sets the number of copy/print pages that can be made after toner near-end has been detected. Reduce the number of pages if the user normally makes copies with a high image ratio.

2214	Devlpr Initialize
22141	Initializes both the TD sensor toner supply target voltage and the TD sensor gain value. Carry this out after replacing the developer or the TD sensor.

2220	Display-TD Output
2220 1	Displays: Vt: the current TD sensor output value and Vref: the target TD output value Vts (SP 2926) + correction for ID sensor output. The TD sensor output value changes every copy. If 1 > 2, toner is supplied to the development unit.

2221	ID Error Analysis (🖝 ID Sensor Error Analysis in the "Main Chapters")	
2221 1	Vsg	Displays the Vsg value.
2221 2	Vsp	Displays the Vsp value.
2221 3	PWM	Displays the PWM value.
22214	Vsdp	Displays the Vsdp value.

2221 5	Vt	Displays the Vt value.
22216	Vts	Displays the Vts value.

2301*	Tr Current Adj	
2301 1	Normal paper	$\begin{bmatrix} -2 = -4 \ \mu A \ / \ -1 = -2 \ \mu A \ / \ 0 = 0 \ \mu A \ / \ 1 = 2 \ \mu A \ / \ 2 \\ = +4 \ \mu A \end{bmatrix}$
	Adjusts the current applied to the transfer roller when feeding from a paper tray. Use a high setting if the user normally feeds relatively thick paper (within spec) from a paper tray.	
2301 2	Thick/Special	$\begin{bmatrix} -2 = -4 \ \mu A \ / \ -1 = -2 \ \mu A \ / \ 0 = 0 \ \mu A \ / \ 1 = 2 \ \mu A \ / \ 2 \\ = +4 \ \mu A \end{bmatrix}$
	Adjusts the current applied to the transfer roller when feeding from the by-pass tray. Use a high setting (a) if the user normally feeds relatively thick paper from the by-pass tray, or (b) if waste toner is re-attracted from the drum (which can occur when using transparencies).	
2301 3	Duplex	$\begin{bmatrix} -2 = -4 \ \mu \text{A} \ / \ -1 = -2 \ \mu \text{A} \ / \ 0 = 0 \ \mu \text{A} \ / \ 1 = 2 \ \mu \text{A} \ / \ 2 \\ = +4 \ \mu \text{A} \end{bmatrix}$
	Adjusts the current applied to the transfer roller when carrying out a duplex job. Use this SP if there is poor image transfer on the rear side of duplex copies.	
	Cleaning	[-10 to 1 / -1 / 1 µA /step]
	Adjusts the current applied to the transfer roller for roller cleaning. Increase the current if toner remains on the roller after cleaning. (Remaining toner may cause dirty background on the rear side.)	

2802	Force DevlprChurn
2802 1	Initializes the developer and checks the TD sensor output (Vt). The machine mixes the developer for 2 minutes while reading and displaying the Vt value. The machine does not initialize the TD sensor output. If the machine has not been used for a long period of time, prints may have a dirty background. In this case, use this SP mode to mix the developer. The message "Completed" is displayed when the program ends normally.

2906*	Tailing Crctn	
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	Shift value	[0.to 1 / 0 / 0.1 mm/step]
2906 1	Shifts the image writing position in intervals specified by SP 2906 2. When making many copies of an original that contains vertical lines (such as in tables), the paper may not separate correctly. This can cause tailing images (ghosts of the vertical lines continuing past the bottom of the table). This SP can be used to prevent this.	
2906 2	Interval	[1 to 10 / 1 / 1 sheet / step]
	Changes the interval for the image shift specified by SP 2906 1.	
-		
2908	Forced Toner Supp	

2908	Forced Toner Supp
2908 1	Forces the toner bottle to supply toner to the toner supply unit. Press "1" to start. The machine continues to supply toner until the toner concentration in the development unit reaches the standard level, or for up to 2 minutes (whichever comes first).

2915*	Polygon Idling
2915 1	[0 = None / 1 = 15 s / 2 = 25 s] Selects the polygon mirror motor idling time. To increase the speed of the first copy, the mirror motor begins idling when the user sets an original, touches a key, or opens the platen cover or DF. If this setting is left at the default (15 s), the motor will stop if the user does nothing for 15s. If the setting is "0", the motor will not switch off during standby. (But note that regardless of the setting, the motor will switch off when the machine enters energy saver mode.)

2921*	Toner Supply Mode
2921 1	[O = Sensor 1 / 1 = Sensor 2 (DFU) / 2 = Fixed 1 (DFU) / 3 = Fixed 2] Selects the toner supply mode. Under normal conditions this should be set to "O". You can temporarily change this to "3" if the TD sensor is defective. Do not set to "1" or "2", as these are for design use only.

2922*	Toner Supply Time
2922 1	[0.1 to 5 / 0.4 / 0.1 sec/step] Adjusts the toner supply motor ON time for Sensor 1 and Sensor 2 toner supply mode. Accordingly, this setting is effective only if SP 2921 is set to "0" or "1" Raising this value increases the toner supply motor ON time. Set to a high value if the user tends to make many copies having high proportions of solid black image areas.

2923*	Toner Recovery	
2923 1	[3 to 60 / 30 / 1 s/step] Adjusts the toner supply motor ON time used during toner recovery from Toner Near End or Toner End. This setting is effective only if SP 2921 is set to "0" Since toner recovery is carried out in 3-second cycles, the input value should be a multiple of 3 (3, 6, 9).	

2925*	Toner Supply Rate	
2925 1	Adjusts the toner supply time for fixed toner supply mode. This setting is effective only if SP 2921 is set to "2" or "3".[0 to 7 / 0]t = 200ms, and settings are as follows	
	O = t , 1 = 2t, 2 = 4t, 3 = 8t, 4 = 12t, 5 = 16t,	
	6 = cont, 7 = 0 s	
	Raising this value increases the toner supply motor ON time. Set to a high value if the user tends to make many copies having high proportions of solid black image areas.	

2926*	Standard Vt
2926 1	[0.00 to 5.00 / 2.50 / 0.01 V/step] DFU Adjusts Vts (the Vt value for new developer). The TD sensor output is adjusted to this value during the TD sensor initial setting process]. This SP is effective only when SP 2921 is "0", "1", or "2".

2927*	ID Sensor Control
	$[0 = N_0 / 1 = Y_{es}]$
2927 1	Selects whether the ID sensor is or is not used for toner density control. This value should normally be left at "1". If the value is "0", dirty background may occur after long periods of non-use.

2928	Toner End Clear
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2928 1	Clears the toner end condition without adding new toner. The following are cleared:
	Toner end indicator (goes out)·
	Toner near-end counter
	Toner near-end level
	This function should generally not be used. If you clear the toner end condition without adding new toner, there is a risk that the drum may eventually begin to attract carrier after many more copies are made and toner runs out. This attracted carrier may damage the drum.

2929*	Vref Limits	
	Adjust the upper or lower Vref limit.	
2929 1	Upper	[0.50 to 3.50 / 3.20 / 0.01V/step] DFU
2929 2	Lower	[0.50 to 3.50 / 0.70 / 0.01V/step] DFU

2994*	ID Detect Temp	[30 to 90 / 30 / 1 °C/step]
2994 1	While the machine is recovering from an enstarts, the controller ignores the ID-sensor sign specified value or higher.	

2996*	T Roller Cleaning	0 = No , 1 = Yes
2996 1	background is appearing	fer roller is cleaned before each copy job. Set this to "1" if dirty g on the reverse side of the first page of copy jobs. Note that required to generate the first copy. If the setting is "0", the eaned.

2998*	Main Mag-print	[-0.5 to 0.5 / 0 / 0.1%/step]
2998 1		e main scan direction, for all print modes (copy, ± 1.0% (🖝 Copy Adjustments Printing/Scanning in

SP4-XXX (Scanner)

4008*	Sub Scan Mag	[-0.9 to 0.9 / 0 / 0.1%/step]
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4008 1	Adjusts the actual sub-scan direction scanning magnification. The higher the setting, the
4006 1	lower the scanner motor speed.

4009*	Main Scan Mag	[-0.9 to 0.9 / 0 / 0.1%/step]
	Adjusts the magnification along the main scan direction, for scanning.	
4009 1The specification is 100 ± 1.0%Main scan magnification is implemented in steps of 0.5. Accordingly, your inpu should be a multiple of 0.5 (-1.0, -0.5, 0, +0.5, or +1.0)		

4010*	LE Scan Regist	[-5.0 to 5 / 0 / 0.1 mm/step]
Adjusts the leading edge registration for scanning in platen mode. (© Copy Adjustments Printing/Scanning in the "Main Chapters") 4010 1 (-): The image moves toward the leading edge.		0
		le.
	(+): The image moves toward the trailing edge	9.
The specification is 2 ±1.5 mm.		

4011*	S to S Scan Regist	[-4.2 to 4.2 / 0 / 0.1 mm/step]
40111	Adjusts the side-to-side registration for scannir (Copy Adjustments Printing/Scanning in t Increasing the value shifts the image to the right The specification is 2 ±1.5 mm.	he "Main Chapters")

	Scan Erase Margin	
4012*	Adjusts the scanning margin individually for each of the four edges. It is generally best to adjust the scanning margin as little as possible, and use the printing margin for image adjustments.	
4012 1	Leading Edge	
4012 2	Trailing Edge	[0 to 9 / 1 / 0.1 mm/step]
4012 3	Left Side	
4012 4	Right Side	

4013	Scanner Free Run

10131	Performs a scanner free run with the exposure lamp on. Press ON or to start. Press OFF
40131	Performs a scanner free run with the exposure lamp on. Press ON or to start. Press OFF to stop.

4015*	White Plate Scan	
	Start position	[-3.0 to 6 / 0 / 0.1 mm/step]
4015 1	Adjusts the scanning start position on the white plate for auto shading. The base value stored in the machine is 15.2 mm toward the white plate from the scanner HP. This SP setting specifies the offset from this base value.	
	Scanning Length	[-3.0 to 6 / 0 / 0.1 mm/step]
4015 2	Adjusts the length of the white plate scan, in the main scan direction. The scan begins at the start position set above [in SP 4015 1] and extends for the specified length. The base value stored in the machine is 4.76 mm. This SP setting specifies the offset from this base value.	

4428	Scan Auto-Adj
4428 1	Performs the automatic scanner adjustment. Use this SP mode after replacing the white plate.

4901	SBU Adjustment	
	BK FB-EVEN	[0 to 8191]
4901 2	2 Displays the feedback value of the even channels given by the SBU. Normally, the v is 1, 2, 3,, 8188, 8189, or 8190. However, machine may operate normally even when the value is 0 or 8191.	
	BK FB-ODD	[0 to 8191]
4901 3	Displays the feedback value of the odd channels given by the SBU. Normally, the valu is 1, 2, 3,, 8188, 8189, or 8190. However, machine may operate normally even when the value is 0 or 8191.	
	BK Display-Target	[0 to 63 / 10 / 1 /step]
4901 4	Displays the target value for the black-level adjustment executed during machine initialization. Normally, the value is 10. Other values indicate that the adjustment has ended unsuccessfully.	

)///H Taract	[0 to 511 / 511 / 1 / stop]
4901 5*	WH Target	[0 to 511 / 511 / 1/step]
	Displays the target value for the w	hite-level adjustment.
4901.6	WH Result	[0 to 511 / 0 / 1/step]
49010	Displays the result of the white-lev	el adjustment.
	WH Num of Attempt	[0 to 20 / 0 / 1/step]
4901 10	Displays how many times the white-level adjustment is retried. The value does not include the first execution of the white adjustment. For example, if the value is "2", this indicates that the white-level adjustment has been executed three times. The white-level adjustment can be executed 20 times or less. Therefore, if the value is "20," this indicates that the white-level adjustment has ended abnormally (as described, the value "20" does not include the first execution). If the white-level adjustment is unsuccessful, the machine uses the result of the latest, successful white-level adjustment.	
	Auto Adj-Set	[222 to 281 / 256 / 1/step]
4901 11 Displays the parameter of the white-level adjustment. The value is based of SP 4901 12.		te-level adjustment. The value is based on the result of
	Auto Adj-Result	[0 to 600 / 0 / 1/step]
4901 12	Displays the result of the white-level adjustment. Normally, the value is between 228 and 281 (including the both values). When the value is normal, it is stored as the value of SP 4901 11.	

4902*	Exposure Lamp ON	0 = No , 1 = Yes
4902 1	Turns the exposure lamp on or exposure lamp shuts off automo	off. To turn off the exposure lamp, select "OFF". (The atically after 180 seconds.)

4903*	ADS Level	[0 to 255 / 252 / 1/step]
4903 1	Adjusts the ADS level.	

4904*	ADS Lower Limit	[0 to 255 / 80 / 1/step]
4904 1	Adjusts the ADS lower limit.	

4905*	ADS Area Select	[0 = All / 1 = One]	
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4905 1	Checks the whole area (0 = All) or the area between 15 mm and 90 mm from the left
4905 1	edge (1 = One) to adjust the ADS level.

4921*	Image Adj Selection	
	Image Adj Selection (Copy)	[0 to 10 / 0 / 1]
4921 1	Selects which mode the settings from SP 4922 to SP 4932 and are used for:	
	0 = None, 1 = Text 1, 2 =Text 2, 3= Photo 1, 4 = Photo 2, 5 = Photo 3, 6 = Special 1, 7 = Special 2, 8 = Special 3, 9 = Special 4, 10 = Special 5	

	Scanner Gamma	
4922*	2* Selects "text" or "photo" as the priority output mode. This setting is applied to al processing modes of SP 4921.	
4922 1	Copy [0=System default/1=Text/2=Photo]	

	Notch Selection	
Selects the value of the center ID adjustme		D adjustment notch for the ID adjustment LEDs.
4923*	Normally the center notch is 3 (range 1-5). If –1 is selected, each notch shifts down (becomes lighter). If +1 is selected, each notch shifts up (becomes darker).	
	This setting is applied to all image	ge processing modes of SP 4921.
4923 1	Сору	[-1 = Light / 0 = Normal / +1 = Dark]

	Texture Removal		
4926*	Adjusts the texture removal level that is used with error diffusion. O: The default value for each mode is used. Text 1, Photo 2, Special 2, and Special 5 have a default of 3 and Photo 1, 3 have a default of 1. 1: No removal applied.		
	2 – 5: Removal applied at the level	specified here. The higher the setting (level), the less texture removal). This setting is only applied to the	
4926 1	Сору	[0 to 6 / 1 /step]	

	Line Width	
4927*	Adjusts the line width correction algorithm. Positive settings produce thicker lines; negative settings produce thinner lines. This setting is only applied to the originals in SP 4921.	
4927 1	Сору	[-2 to 2 / 0 / 1/step]

	Independent Dot Erase	
4928*	* Selects the dot erase level. Higher settings provide greater erasure. This setting is applied to the originals in SP 4921.	
4928 1	Copy [-2 to 2 / 0 / 1/step]	

4929*	Positive/Negative	[0 = No , 1 = Yes]
4929	Inverts white and black. This setting is only applied to the originals in SP 4921.	
4929 1	Сору	

4930*	Sharpness-Edge	[-2 to 2 / 0 / 1/step]
4930	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
4930 1	Сору	

4931*	Sharpness-Solid	[-2 to 2 / 0 / 1/step]
4931	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
49311	Сору	

4932*	Sharpness-Low ID	[-2 to 2 / 0 / 1/step]
	Adjust the clarity. This setting is only applied to the originals in SP 4921.	
4932 1	Сору	

4941* V	White Line Erase	[0 to 2 / 1 / 1/step]
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	Selects the white line erase level.
	0: None, 1: Weak, 2: Strong
4941 1	This setting is effective only Photo 1, Photo 3, Special 3 or Special 4 mode.
	0: White line erase is not used, and white level correction is used instead
	This setting is applied regardless of what mode has been selected in SP 4921.

4942*	Black Line Erase	[0 to 3 / 2 / 1/step]
	Selects the black line erase level by the A(R)DF.	el. This setting is effective only when originals are scanned
4942 1	[0 = No / 1 = Very weak / 2 = Weak / 3 = Strong]	
	This setting is applied regardless of what mode has been selected in SP 4921.	

SP5-XXX (Mode)

5001	All Indicators On
5001 1	All LEDs turn on. The LCD turns on or off every 3 seconds. Press the reset key to end this program.

5045*	Dsply-Counter	[0 to 1 / 0 / -] 0: 1 counter, 1: 2 counters
5045 1	Selects the counting method to	either total copies or prints.

5104*	A3 Double Count	[0 = No / 1 = Yes / 2 = As the case]
51041		unts twice for each sheet of A3/11"x 17". If this is set to ter and the current user counter will both increment by set.

5127*	APS Mode (Not Used)	[0 to 1 / 0 / -]0: Enabled, 1: Disabled
51211	Enables or disables the APS mo	ode.

5501*	PM Alarm Interv	ral	[0 to 9999 / 0 / 0K copies/step]
5501 1	Printou	Specifies when the F	PM alarm occurs.

5801	Memory Clear
5801 2	Engine (🖛 Memory Clear in the "Main Chapters")

5802	Machine Free Run
5802 1	Starts a free run of both the scanner and the printer. Press "ON" to start; press "OFF" to stop.

5803	Input Check
5805	(🖝 Input Check (SP 5803))

5804	Output Check
	(Output Check (SP 5804))

5807*	Area Selection	
5807 1	Selects the display language group.	
	1 = Japan, 2 = North America, 3 = Europe, 4 = Taiwan, 5 = Asia,	
	6 = China, 7 = Korea	
	SP 5807 1 is not cleared by SP 5801 2 (🖝 Memory Clear in the "Main Chapters").	

5811*	Serial Num Input	
58111	Code Set	Sets the machine serial number.

5812*	Service TEL
58121	Service TEL (Telephone)
	Use this to input the telephone number of the service representative. (The number is displayed when a service call condition occurs.) To input a dash, press . To delete the current telephone number, press .
58122	Service TEL (Facsimile) (Not used)

5824	NVRAM Upload
5824 1	(NVRAM Data Upload/Download (SP 5824/5825) in the "Main Chapters")

5825	NVRAM Download	
5825 1	(NVRAM Data Upload/Download (SP 5824/5825) in the "Main Chapters")	

5827	Program Download
5827 1	Downloads programs to the machine

5901	Printer Free Run
5901 1	Executes the free run. Press "ON" to start; press "OFF" to stop.

5902	Test Pattern	
5902 1	(🖝 Test Pattern Print (SP 5902-1) in the "Main Chapters")	

5907*	Plug & Play
5907 1	Selects the brand name and production name for the Plug and Play function. These names are registered in the NVRAM. If the NVRAM becomes defective, these names should be re-registered. Use the right-arrow or left-arrow key to scroll through the list of brand names. To select a brand name, press the OK key. An asterisk (*) indicates which manufacture is currently selected. (I Memory clear in the "Main Chapters")

5990	SMC Print	
5990 1	All	
5990 2	SP	
5990 3	User Program	(🖝 SMC Print (SP 5990) in the "Main Chapters")
5990 4	Logging Data	
5990 5	Big Font	

SP6-XXX (Peripherals)

	ADF Adjustment (ADF Image Adjustment in the "Main Chapters")
6006*	♦ Note
	• Available menus depend on the machine model and its configuration.

	StoS/Front Regist	[-5 to 5 / 0 / 0.1 mm/step]		
6006 1	Adjusts the side-to-side registration for the front side of the original, for ADF mode. Use the 💬 key to select "+" or "-" before entering the value			
	Leading Regist	[-5 to 5 / 0 / 0.1 mm/step]		
6006 2	Adjusts the leading edge registration for ADF mo before entering the value.	Adjusts the leading edge registration for ADF mode. Use the ^(*) key to select "+" or "–" before entering the value.		
	Trailing Erase	[-3 to 3 / -1 / 0.1 mm/step]		
6006 3	Adjusts the trailing edge erase margin for ADF mode. Use the ⁽¹⁾ key to select "+" or "-" before entering the value.			
	StoS/Rear Regist	[-5 to 5 / 0 / 0.1 mm/step]		
6006 4	Adjusts the side-to-side registration for the rear side of duplex originals, for ADF mode. Use the ⁽¹⁾ key to select "+" or "-" before entering the value.			
/ 00 / F	Sub-scan Magnif	[-0.9 to 0.9 / 0 / 0.1 %/step]		
6006 5	Adjust the sub-scan magnification for the ADF.			
	Original Curl Adj	[0 = No / 1 = Yes]		
6006 6	Enables or disables the skew adjustment for the reverse sides of originals. When you enable SP6-006-6, adjust the distance of the skew adjustment (SP 6006 7).			
	Skew Correction	[-20 to 20 / 0 / 1 mm/step]		
6006 7	Specifies the distance of the skew adjustment. SP 6006 7 is effective when you enable SP 6006 6 (ADF Adjustment [Original Curl Adj]).			

6009	ADF Free Run
6009 1	Performs an ADF free run. Press "ON" to start; press "OFF" to stop.

6901	Display ADF APS
6901 1	Displays the status of the ADF original size sensors.

6910*	ADF Shading Time	[0 to 60 / 10 / 1 /step]
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	Adjusts the interval used for the shading processing in the ADF mode. Light and heat in
69101	the room may affect the scanner response. Reduce this setting if copy quality indicates
	that the white level is drifting during ADF copy jobs.

SP7-XXX (Data Log)

7001*	Total Operation
7001 1	Shows the total operation time (total drum rotation time).

7401*	Counter-SC Total	[0 to 9999 / 0 / 1/step]
7401 1	Shows how many times SC coc	les are generated.

7403*	SC History	
7403 1	Shows the histories of the latest 10 SC codes.	

7502*	Counter-Paper Jam	[0 to 9999 / 0 / 1/step]
7502 1	Shows the total number of copy paper jams.	

7503*	Counter-Orgn Jam	[0 to 9999 / 0 / 1/step]
7503 1 Shows the total number of original jams,		inal jams,

7504*	Counter-Each P Jam	[0 to 999 / 0 / 1/step]
7304	Displays the total number of the paper jams classified by timing and location.	
7504 1	At power on	
73041	Paper jam occurs at power on.	
7504 10	Off-Regist NoFeed	
7304 10	Paper does not reach the rec	gistration sensor (from a paper tray).
7504 11	Off-1 Vertical SN	
7304 11	Paper does not reach the rel	ay sensor.

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7504 12	On-1 Vertical SN
/ 304 12	Paper is caught at the relay sensor.
7504.01	Off-2 Vertical SN
7504 21	Paper does not reach the vertical transport sensor.
7504 22	On-2 Vertical SN (Not Used)
/ 504 22	Paper is caught at the vertical transport sensor.
7504 31	Off-3 Vertical SN
/ 504 31	Paper does not reach the vertical transport sensor in the optional paper feed unit.
7504.00	On-3 Vertical SN
7504 32	Paper is caught at the vertical transport sensor in the optional paper feed unit.
750450	Off-Regist Bypass
7504 50	Paper does not reach the registration sensor (from the by-pass tray).
	Off-Regist Duplex
7504 60	Paper does not reach the registration sensor during reverse-side printing (for duplex printing).
750470	On-Regist SN
750470	Paper is caught at the registration sensor.
7504100	On-Exit SN
7504 120	Paper is caught at the exit sensor (previous page).
7504101	Off-Exit SN
7504 121	Paper does not reach the exit sensor.
7504100	On-Exit SN
7504 122	Paper is caught at the exit sensor.
7504 100	Off-Dup Inverter
7504 123	Paper does not reach the duplex inverter sensor (from the registration roller).

7504 125	On-Dup Inverter
	Paper is caught at the duplex inverter sensor.
7504 126	Off-Dup Entrance
7304120	Paper does not reach the duplex entrance sensor.
7504107	On-Dup Entrance
7504 127	Paper is caught at the duplex entrance sensor.
7504100	Off-Duplex Exit
7504 128	Paper does not reach the duplex exit sensor.
7504 129	On-Duplex Exit
	Paper is caught at the duplex exit sensor.
7504 130	Counter-Each P Jam (Off-1 bin Exit SN)
	Paper does not reach the one-bin tray. (Not used)
7504101	Counter-Each P Jam (On-1 bin Exit SN)
7504 131	Paper is caught at the one-bin tray. (Not used)

7505*	Counter-Each O Jam	[0 to 999 / 0 / 1/step]
	Displays the total number of the original jams on the ADF that have occurred at a certain timing or at a certain location.	
7505010	Off-Regist SN	
7505 210	The original does not reach the regis	tration sensor.
7505 211	On-Regist SN	
	The original is caught at the registrat	on sensor.
7505 212	Off-Relay SN	
	The original does not reach the exit s	sensor.
7505 213	On-Relay SN	
	The original is caught at the exit sens	or.

7505 214	Off-Inverter SN
	The original does not reach the reverse sensor.
7505 215	On Inverter SN
	The original is caught at the reverse sensor.
7505 216	Insufficient gap
	The distance between originals is not sufficient. This jam can occur when the original is not of the standard size.

7507*	Dsply-P Jam Hist
7507 1	Displays the latest 10 paper-jam history. The list below shows the possible 22 codes: 1, 10, 11, 12, 21, 22, 31, 32, 50, 60, 70, 120, 121, 122, 123, 125, 126, 127, 128, 129, 130, 131 The codes correspond to the menus of SP 7504. For example, the code 1 corresponds to SP 7504 1, and the code 10 corresponds to SP 7504 10.

7508*	Dsply-O Jam Hist
	Displays the total number of the original-jams history. The following are the possible seven codes:
7508 1	210, 211, 212, 213, 214, 215, 216
	The codes correspond to the menus of SP 7505. For example, the code 210 corresponds to SP 7505 210, and the code 211 corresponds to SP 7505 211.

7801	Memory/Version/PN
7801 2	BICU
	Displays the version and suffix of the BICU board
7801 5	ADF
	Displays the P/N and suffix of the ADF ROM.
7801 15	Printer/Scanner
	Displays the P/N and suffix of the Printer/Scanner ROM.

7803*	Display–PM Count	[0 to 9999999 / 0 / 1]
7803 1	Displays the PM counter.	
7804	Reset–PM Counter	
7804 1	Resets the PM counter (SP 7803-1). When the program ends normally, the message "Completed" is displayed.	
	·	

7807	Reset-SC/Jam
7807 1	Resets the SC, paper, original, and total jam counters. When the program ends normally, the message "Completed" is displayed. SP 7807 1 does not reset the following logs: SP 7507 (Display-Paper Jam History) and SP 7508 (Display-Original Jam History).

7808	Reset-Counters
7808 1	Resets all counters except for the management counters. The management counters are the counters that are not changed by NVRAM Download (SP 5825 1) When the program ends normally, the message the message "Completed" is displayed.

7810	Reset–Key Op Code
78101	Resets the key operator code. Use SP 7810 1 when the customer has forgotten the key-operator code. When the program ends normally, the message "Completed" is displayed, if the program ends abnormally, an error message is displayed. If the customer forgets the key operator code. To specify a new key-operator code, use the User Tools: System Settings → Key Operator Tools → Key Operator Code → On → Enter Key Operator Code.

7832*	Display-Self-Diag
7832 1	Displays the SC codes and the number of their occurrences. Each number is in the range of 0 to 9999.

	Dsply–Info Count
7991*	Displays the total operating time or the total number of operations. The time is displayed in the following format: day:hour:minute:second.

	Dsply-Timer Count		
7991 1	The total of the time when the main switch is kept on (excluding the time when the safety switch is off.		
7991 2	Dsply-APS Working	[0 to 9999999 / 0 / 1]	
79912	The total of the time when the APS is working.		
79913	Dsply-ID S Work	[0 to 9999999 / 0 / 1]	
79913	The total of the time when the ID sensor is working.		
79914	Dsply-Dev Counter	[0 to 9999999 / 0 / 1]	
79914	The total number of paper outputs.		
7991.5	Dsply-ID Er Count	[0 to 255 / 0 / 1]	
77715	The total number of ID-sensor errors.		

7992*	Reset–Info Count	
7992 1	Reset-Timer Count	
79921	Clears the counter of SP 7991 1.	
7992 5	Reset-ID Er Count	
7992 3	Clears the counter of SP 7991 5.	

SP8-XXX (Data Log2)

8191*	T: Total Scan PGS	[0 to 99999999 / 0 / 1 sheet/step]
8191 1		scanned pages. Both sides are counted when the front nal (fed from the ADF) are scanned.

8192*	C: Total Scan PGS	[0 to 99999999 / 0 / 1 sheet/step]
8192 1	Displays the total number of scanned copies. Both sides are counted when the front and reverse sides of an original (fed from the ADF) are scanned.	

8195* S: Total Scan PGS [0 to 99999999 / 0 / 1 sheet /step]

8195 1	Displays the total number of scanned originals. Both sides are counted when the front
01751	and reverse sides of an original (fed from the ADF) are scanned.

8221*	ADF Org Feeds	[0 to 99999999 / 0 / 1 sheet/step]
8221 1	Front	
	Displays the total number of scanned front sides of originals fed from the ADF.	
8221 2	Back	
	Displays the total number of	scanned reverse sides of originals fed from the ADF.

8381*	T: Total Prt PGS	[0 to 99999999 / 0 / 1 sheet/step]
8381 1	Displays the print count of all application programs.	

8382*	C: Total Prt PGS	[0 to 99999999 / 0 / 1 sheet/step]
8382 1	Displays the print count of the copier application program.	

8384*	P: Total Prt PGS	[0 to 99999999 / 0 / 1 sheet/step]
8384 1	Displays the print count of the printer application program.	

8391*	L size Prt PGS (A3/DLT, Larger)	[0 to 99999999 / 0 / 1 sheet/step]
8391 1	Displays the print count of the A3/DLT siz	e or larger paper.

8411*	Prints/Duplex	[0 to 99999999 / 0 / 1 sheet/step]
84111	Displays the total count of the duplex printing.	

8422*	C: PrtPGS/Dup Comb [0 to 99999999 / 0 / 1 sheet/step]		
	Displays the total print count of copier application classified by combination/duple type.		
8422 1	Simplex > Duplex		Original Print

8422 2	Duplex > Duplex	Original Print	
8422 4	Simplex Combine	Original Print	
8422 5	Duplex Combine	Original Print	
8422 6	2>	Original Print	
8422 7	4>	Original Print	

	T: PrtPGS/Ppr Size	[0 to 99999999 / 0 / 1 sheet/step]	
8441*	Displays the total print count classified by paper size. This is the total for al application programs.		
8441 1	(A3)		
8441 2	(A4)		
8441 3	(A5)		
84414	(B4)		
8441 5	(B5)		
8441 6	(DLT)		
84417	(LG)		
8441 8	(LT)		
8441 9	(HLT)		
8441 254	Other (Standard)		
8441 255	Other (Custom)		

8442*	C: PrtPGS/Ppr Size [0 to 99999999 / 0 / 1 sheet/step]		
0442	Displays the number of pages printed by the copier application program.		
8442 1	(A3)		
8442 2	(A4)		
8442 3	(A5)		
8442 4	(B4)		
8442 5	(B5)		
8442 6	(DLT)		
8442 7	(LG)		
8442 8	(LT)		
8442 9	(HLT)		
8442 254	Other (Standard)		
8442 255	Other (Custom)		

8444*	P: PrtPGS/Ppr Size	[0 to 99999999 / 0 / 1 sheet/step]
0444	Displays the number of pages printed by the copier application program.	
8444 1	(A3)	
8444 2	(A4)	
8444 3	(A5)	
8444 4	(B4)	
8444 5	(B5)	
8444 6	(DLT)	
8444 7	(LG)	
8444 8	(LT)	
8444 9	HLT	
8444 254	Other (Standard)	

8444 255	Other (Custom)		
0.(51*	PrtPGS/Ppr Tray	[0 to 99999999 / 0 / 1 sheet/step]	
8451*	Displays the total print count classified by paper source.		
84511	Bypass Tray		
84512	Tray 1		
84513	Tray 2		

Tray 3

Tray 4 (not used)

84514

84515

	T: PrtPGS/Ppr Type [0 to 99999999 / 0 / 1 sheet/step]			
8461* Displays the total print count classified by paper size. This is the total for all appli programs.		assified by paper size. This is the total for all application		
8461 1	Normal			
8461 4	Thick			
8461 7	OHP			
8461 8	Other			

8462*	C: PrtPGS/Ppr Type	[0 to 99999999 / 0 / 1 sheet /step]	
0402	Displays the total print count classified by paper size.		
8462 1	Normal		
8462 4	Thick		
8462 7	OHP		
8462 8	Other		

	P: PrtPGS/Ppr Type	[0 to 99999999 / 0 / 1 sheet /step]
8464*	Displays the total print count cloprograms.	assified by paper size. This is the total for all application

8464 1	Normal
8464 4	Thick
8464 7	OHP
8464 8	Other

8522*	C: PrtPC	gs/fin	[0 to 99999999 / 0 / 1 sheet /step]
8522 1	Sort	Displays the total number of printing classified by paper size.	

SP9-XXX (Etc.)

Not used in this machine.

Input Check (SP 5803)

- Conducting an Input Check -

1. Select SP 5803.

Select the number (see the table below) corresponding to the component.

Select "Execute." The copy mode is activated.

The sign "01H" or "00H" show (see the table below).

- Input Check Table -

Num.	Sensor/Switch	01H	00H
001	Safety SW	Open	Closed
002	Safety SW-LD5V	Open	Closed
003	Right Cover SW	Open	Closed
004	Right Low Cover SW	Open	Closed
005	Tray Cover SW	Open	Closed
006	Upper Relay S	Paper detected	Not detected
007	Lower Relay S (not used)	Paper detected	Not detected
008	Vertical Trans S	Paper detected	Not detected

Num.	Sensor/Switch	01H	00H
009	Regist Sensor	Paper detected	Not detected
010	Exit Sensor	Paper detected	Not detected
011	Duplex Inverter S	Paper detected	Not detected
012	Duplex Entrance S	Paper detected	Not detected
013	Duplex Exit S	Paper detected	Not detected
014	By-pass PE S	Paper detected	Not detected
015	By-pass P Size S	*]	
016	Upper PE S	Paper detected	Not detected
017	Lower PE S (not used)	Paper detected	Not detected
018	Upper P Size SW	*1	
019	Lower P Size SW (not used)	*1	
020	BK-Upper PE S	Paper detected	Not detected
021	BK-Lower PE S	Paper detected	Not detected
022	BK-Up P Size SW	* 1	
023	BK-Low P Size SW	* 1	
024	BK-Up P Height S	*2	
025	BK-Low P Height S	*2	
026	BK-Upper Lift S	At upper limit	Not at upper limit
028	ВК туре	*3	
030	Duplex Installed	Installed	Not installed
031	Lower Lift S	At upper limit	Not at upper limit
032	Main M Lock	Locked	Not locked
033	Polygon M Lock	Locked	Not locked
034	BK-Lift M Lock	Locked	Not locked
035	Total CO Install	Installed	Not installed

Num.	Sensor/Switch	01H	ООН
036	Key CO Install	Installed	Not installed
037	L-Synchronization	Detected	Not detected
038	DF-Position S	Detected	Not detected
039	DF-Cover Open S	Detected	Not detected
040	DF-Original Set S	Detected	Not detected
041	DF-Registration S	Detected	Not detected
042	DF-Exit S	Detected	Not detected
043	DF-Trailing S	Detected	Not detected
044	DF-Reverse S	Detected	Not detected
045	Platen Cover S	Open	Closed
046	1 bin installed (not used)	Open	Closed
047	1 bin Exit S (not used)	Installed	Not installed
048	1 bin Paper S (not used)	Detected	Not detected
049	1 bin Tray S (not used)	Open	Closed
050	Fan Motor Lock	High speed	Not high speed
051	2 Tray BK Install	Installed	Not installed
053	HP Sensor	Detected	Not detected
054	Duplex Fan M Lock	Locked	Not locked

Note

• *1 Paper Size

Copier	00	01	02	03	04	05	06	07
B282/ B283	Not set	A4 LEF	B5 LEF	A4 SEF	A5 LEF	B4 SEF		A3 SEF

Paper Feed Unit	00	01	03	04	05	0A	0C	OE	OF
B282/ B283	Not set	LT SEF	lg sef	A4 LEF		DLT SEF	A4 SEF	LT LEF	A3 SEF

By-Pass Tre	у 04	0C	08	00	01	03	02	06
B282/B28	B6 SEF	B6 SEF	A5 SEF	A5 SEF	B5 SEF	A4 SEF	B4 SEF	A3 SEF

- *2 Paper Amount -

10	Near end
11	About 25%
00	About 75%
00	About 100%

- *3 Available Paper Feed Unit -

00	None
20	2-tray paper feed unit
30	1-tray paper feed unit

Output Check (SP 5804)

- Conducting an Output Check –

Note

- To prevent mechanical or electrical damage, do not keep an electrical component on for a long time.
- 1. Select SP 5804.
- 2. Select the number (see the table below) corresponding to the component.
- 3. Select "ON."
- 4. To stop the operation, select "OFF."

- Output Check Table -

Number 005, 006, 040, and 041 may not respond when the fusing temperature is high.

Num.	Component
001	Main M-Fwd
002	Main M-Rev
003	Quenching Lamp
004	Toner Sup M-Fwd
005	Fan M-High
006	Fan M-Low
007	Registration CL
008	By-pass Feed CL
009	Upper Feed CL
010	Lower Feed CL
011	BK-Low Lift M-Up
012	BK-Low Lift M-Down
013	Relay CL
014	BK-Relay CL
015	BK-Upper Feed CL
016	BK-Lower Feed CL
017	BK-Lift M
018	BK-Up Lift M-Up
019	BK-Up Lift M-Dw
020	Duplex Inv M-Rev
021	Duplex Inv M-Fwd
022	Duplex Trans M
023	Duplex Gate SOL
024	Duplex Inv M-Hold
025	Dup Trans M-Hold

Num.	Component
026	Polygon M
027	Polygon M/LD
028	LD
029	DF-Feed M
030	DF-Transport M
031	DF-Feed CL
032	DF-Pickup SOL
033	DF-Stamp SOL
034	DF-Gate SOL
035	1 bin Gate SOL (not used)
036	1 bin Tray M (not used)
037	1 bin Tray M-Hold (not used)
038	Fusing SOL
040	Duplex Fan M-High
041	Duplex Fan M-Low

Paper Jam Counters (SP 7504)

The table lists the menu numbers (the last three digits of SP 7504 XXX) and the paper jam timings and locations.

Code	
001	Paper jam occurs at power on.
010	Paper does not reach the registration sensor (from a paper tray).
011	Paper does not reach the relay sensor.
012	Paper is caught at the relay sensor.
021	Paper does not reach the vertical transport sensor.

3. Appendix: SP Mode Tables

Code	
022	Paper is caught at the vertical transport sensor.
031	Paper does not reach the vertical transport sensor in the optional paper feed unit.
032	Paper is caught at the vertical transport sensor in the optional paper feed unit.
050	Paper does not reach the registration sensor (from the by-pass tray).
060	Paper does not reach the registration sensor during reverse-side printing (for duplex printing).
070	Paper is caught at the registration sensor.
120	Paper is caught at the exit sensor (previous page).
121	Paper does not reach the exit sensor.
122	Paper is caught at the exit sensor.
123	Paper does not reach the duplex inverter sensor (from the registration roller).
125	Paper is caught at the duplex inverter sensor.
126	Paper does not reach the duplex entrance sensor.
127	Paper is caught at the duplex entrance sensor.
128	Paper does not reach the duplex exit sensor.
129	Paper is caught at the duplex exit sensor.
130	Paper does not reach the one-bin tray.
131	Paper is caught at the one-bin tray.