

Model: Bellini-C3		Date:05-Jul-06	No.: MB234001
Modified Article: TONER BANK CASE		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703313	B2343311	TONER BANK CASE	1	O/O	83	8	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Bellini-C3		Date: 05-Jul-06	No.: MB234002
Modified Article: Stopper Bracket		Prepared by: S. Ishizu	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2944104	B2344109	Stopper Bracket	1	O/O	107	9	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Bellini-C3		Date: 05-Jul-06	No.: MB234003
Modified Article: THERMISTOR: FUSING: ASS'Y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2294131	B2344131	THERMISTOR: FUSING: ASS'Y	1	O/O	111	2	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Bellini-C3		Date: 06-Jul-06	No.: MB234004
Modified Article: PAPER FEED BASE		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8061231	B3011232	PAPER FEED BASE	1	O/O	31	27	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Bellini-C3		Date: 06-Jul-06	No.: MB234005
Modified Article: Toner Bottle Shaft		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943352	B2343356	Toner Bottle Shaft	1	X/O	83	25	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Bellini-C3 (Katana)		Date: 17-Oct-06	No.: MB234006
Modified Article: Toner Bank: Main		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

The following part number has been corrected.

Incorrect part number	Correct part number	Description	Q'ty	Page	Index	Note
B2343300	-	Toner Bank Unit		77	*	
-	→ B2343305	Toner Bank: Main	1	77	*	
A2943296	-	Gear: 108Z		81	11	
	→ A2943293	Gear: 108Z	2	81	11	

Model: Bellini-C3(Katana)		Date: 17-Oct-06	No.: MB234007
Modified Article: Tray Heater Kit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

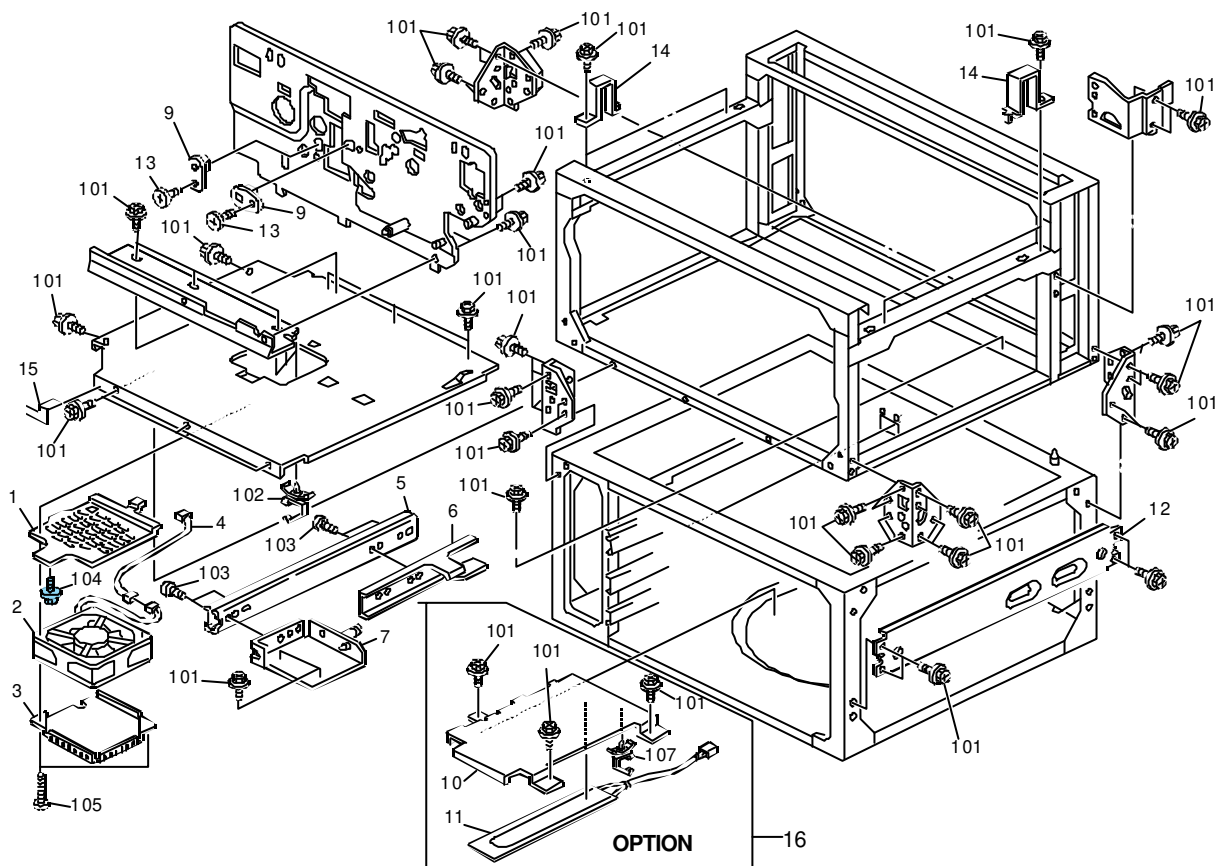
The following Tray Heater Kits are newly registered as service parts

New part number	Description	Q'ty	Page	Index	Note
B2346191	Lower Tray Heater Kit	1	171	16	
B2346190	Upper Tray Heater Kit	1	173	26	

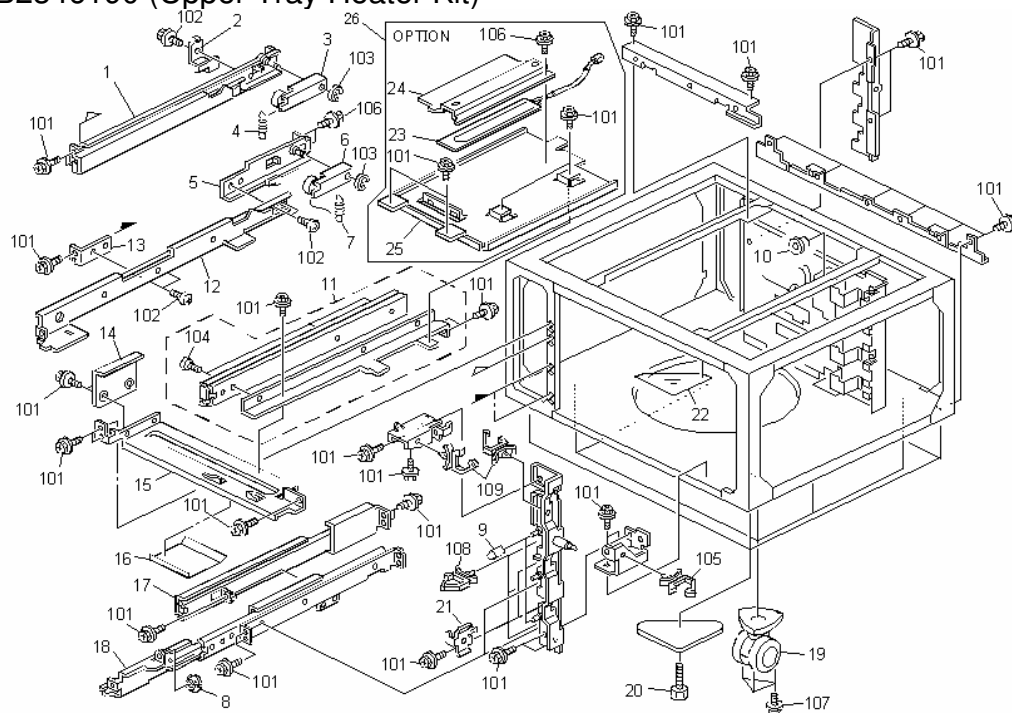
NOTE: If you install above, the following kits and part are needed:

- Upper Tray Heater Kit (B2346190): 1 pcs
- Lower Tray Heater Kit (B2346191): 1 pcs
- Tapping Screw: 4 x 8(04514008N): 7 pcs

B2346191 (Lower Tray Heater Kit)



B2346190 (Upper Tray Heater Kit)



Model: Bellini-C3(Katana)		Date: 15-Nov-06	No.: MB234008
Modified Article: Spring Support Plate		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Incorrect part number	Correct part number	Description	Q'ty	Page	Index	Note
B2343400		Cylinder Unit				
	→ B2343340	Spring Support Plate	1	83	19	

Change/Reason: The part number and description in the Parts Catalog were corrected.

Model: Bellini-C3(Katana)		Date: 20-Feb-07	No.: MB234009
Modified Article: GATE PAWL - DUPLEX		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old	New	Description	Q'ty	Int	Page	Index	Note
B2344889	B2344888	GATE PAWL - DUPLEX	1	X/O	131	4	

Change: The shape of the gate pawl was changed.

Reason: To further improve the part's durability.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	L5560800065
Ricoh Aficio MP1100	115/60	USA	B235-17	L5660800087
Ricoh Aficio MP1350	115/60	USA	B236-17	L5760800036
Infotec IS 3090	220/50	Europe	B234-26	9Y90860001
Infotec IS 3110	220/50	Europe	B235-26	9Z10860001
Infotec IS 3135	220/50	Europe	B236-26	9Z20860001
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	L5560800105
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	L5660800031
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	L5760800021

Model: Bellini-C3(Katana)		Date: 23-Feb-07	No.: MB234010
Modified Article: HDD HARNESS		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2345521	B2345526	Lower Paper Feed Harness	1	O/O	163	6	
B2345522	B2345527	Upper Paper Feed Harness	1	O/O	163	5	

Reason: Because the vendor was changed.

Model: Bellini-C3(Katana)		Date: 23-Feb-07	No.: MB234011
Modified Article: DUPLEX UNIT		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF020677	AF020702	TRANSPORT ROLLER - EXIT	1	X/O	129	8	
AF020673	AF020703	TRANSPORT ROLLER - UPPER	1	X/O	129	10	
AF020674	AF020704	TRANSPORT ROLLER - LOWER	1	X/O	129	9	
AF020678	AF020706	TRANSPORT ROLLER - DRIVE	1	X/O	131	6	
AF020679	AF020707	TRANSPORT ROLLER - DRIVE	1	X/O	131	7	
AF020675	AF020705	TRANSPORT ROLLER - DRIVE	1	X/O	127	18	
AF020680	AF020708	TRANSPORT ROLLER - DRIVE	2	X/O	127	19	

Reason: To improve reliability.

Reissued: 7-Mar-08

Model: Bellini-C3(Katana)	Date: 23-Feb-07	No.: MB234012a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: DEVELOPMENT UNIT		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2343102	B2343103	DEVELOPMENT UNIT:ASS'Y	1	O/O	91	*	
<i>B2343163</i>	<i>B2343107</i>	<i>Gear – 23Z</i>	<i>1</i>	<i>O/O</i>	<i>91</i>	<i>10</i>	

Change: *The material of this part was changed.*
Reason: To improve reliability.

Model: Bellini-C3(Katana)		Date: 23-Feb-07	No.: MB234013
Modified Article: DRIVE SECTION		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2343744	B2343748	TRANSPORT SCREW:TONER RECYCLING	1	X/O	139	19	
B2343760	B2343770	PULLEY:DRIVE:CLEANING	1	X/O	137	17	

Reason: To improve reliability.

Model: Bellini-C3(Katana)		Date: 23-Feb-07	No.: MB234014
Modified Article: PAPER EXIT SECTION		Prepared by: H. Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344499	B2344319	TRANSPORT ROLLER:COOLING SUB-UNIT:E	1	O/O	115	2	

Reason: To improve reliability.

Model: Bellini-C3(Katana)		Date: 23-Feb-07	No.: MB234015
Modified Article: Tapping Screw M4 x 6		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
08025281	04544006Q	Tapping Screw M4 x 6	1	O/O	171	104	

Reason: Part standardization

Model: Bellini-C3(Katana)		Date: 5-Mar-07	No.: MB234016
Modified Article: Duplex Unit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344500	B2344501	Duplex Unit	1	X/O	121	*	
B2344591	-	Sheet: Duplex: 28	2=>0		123	17	
-	B2344596	Sheet: Duplex: 41.5	2	X/O	123	22**	***
-	B2344595	Sheet: Duplex: 25	2	X/O	123	23**	***
B2344817	B2344896	Guide Plate - Lower	1	X/O	123	7	***

****:** New Index

Change:

- 1) Duplex sheets were added.
- 2) The shape of the guide plate was changed.

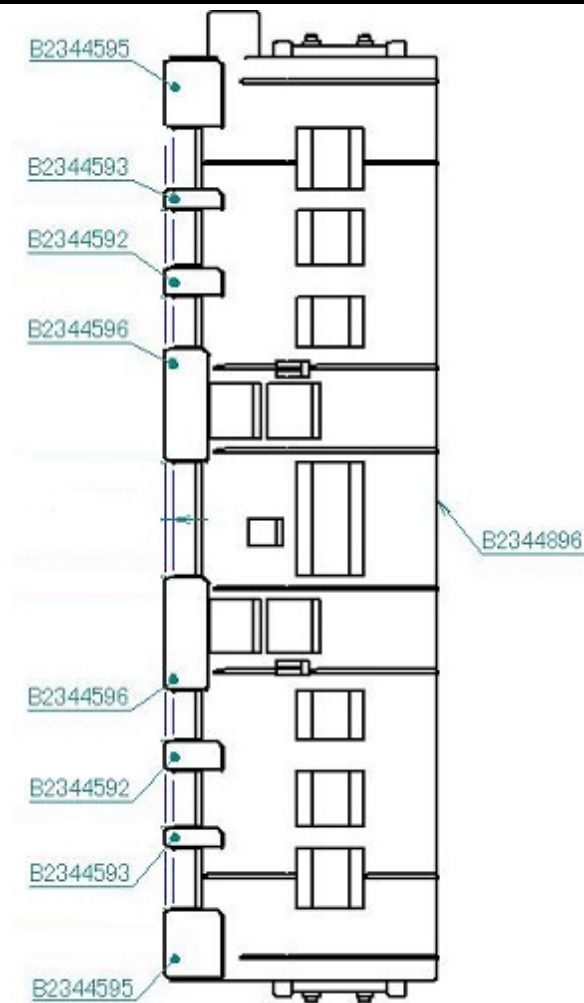
Reason: To further improve paper feed quality.

Important: Replace the parts labeled "****" as a set.

Model: Bellini-C3(Katana)

Date: 5-Mar-07

No.: MB234016



Model: Bellini-C3(Katana)		Date: 2-Jul-07	No.: MB234017
Modified Article: Parts Catalog Correction		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

	Part No	Description	Page	Index	Note
Incorrect description	11071169	Fuse – Bjs201100fcrk	155	112	
Correct description	11071168	Breaker 15A (B234/B235)	155	112	
	11071169	Breaker 20A (B236)	155	112	

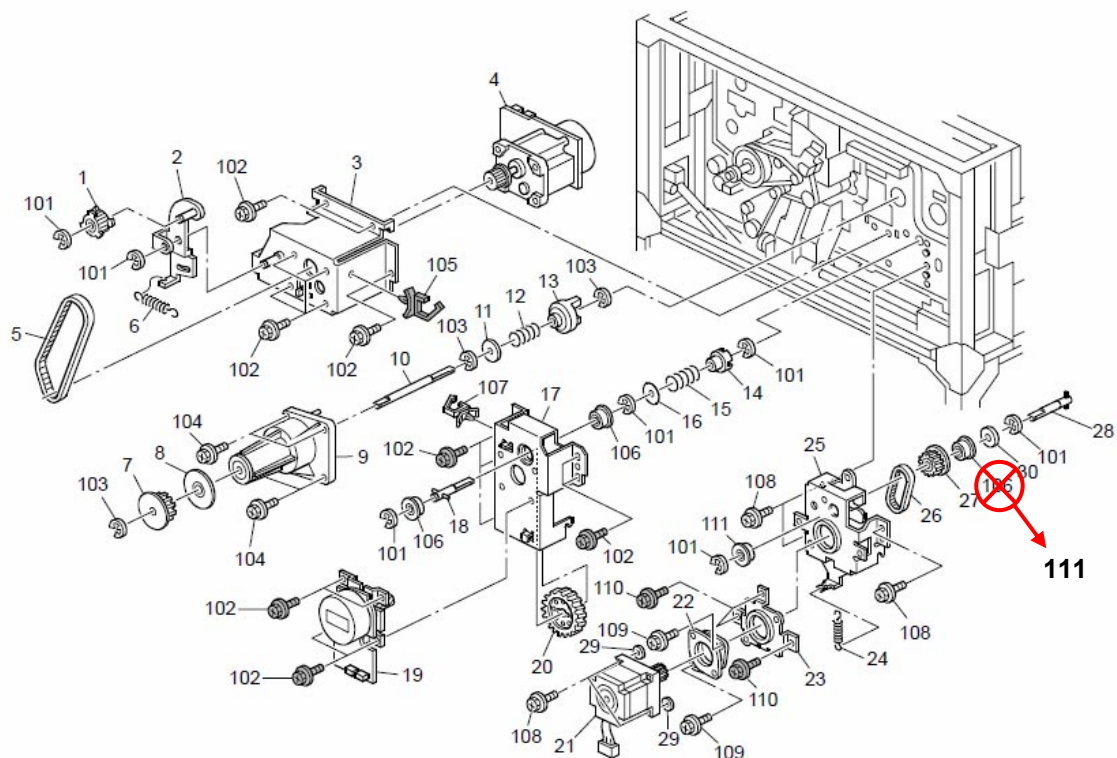
Change/Reason: The description for this part was corrected.

Note: As part of this correction, P/N 11071168 was newly added.

Model: Bellini-C3(Katana)		Date: 2-Jul-07	No.: MB234018
Modified Article: Parts Catalog Correction		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Page	Incorrect Index	Correct Index	Note
134	106	111	

Change/Reason: The index in the illustration was corrected.



Model: Bellini-C3(Katana)		Date: 29-Aug-07	No.: MB234019
Modified Article: Set: TCRU Tool		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
B2348610	B2348611	Set: TCRU Tool	1	X/O	225	12	

Change: The manual was deleted from this service part.

Reason: The manual is not needed (service parts registration error).

Model: Bellini-C3		Date: 06-Sep-07	No.: MB234020
Modified Article: Damper Open and Close		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344646	B2344648	Damper Open and Close	1	X/O	131	10	

Change: The torque of the damper was optimized.

Reason: To make the damper cover move more smoothly.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5770400199
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90570001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570400180
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670400087
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10570001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670400073
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770400037
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20570001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770400029

Model: Bellini-C3		Date: 06-Sep-07	No.: MB234021
Modified Article: Transport Roller– Drive		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old	New	Description	Q'ty	Int	Page	Index	Note
AF020705	AF020709	Transport Roller– Drive	1	X/X	127	18	X/O
07413708	B2342624	Ball Bearing – 3x12x3.5mm	2	X/X	127	27*	As a set

*: New Index

Change: The shape of this part was changed.

Reason: To further ensure that the bearing does not come loose.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5770400199
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90470003
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570400145
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670400058
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10470001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670400073
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770400037
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20470001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770400029

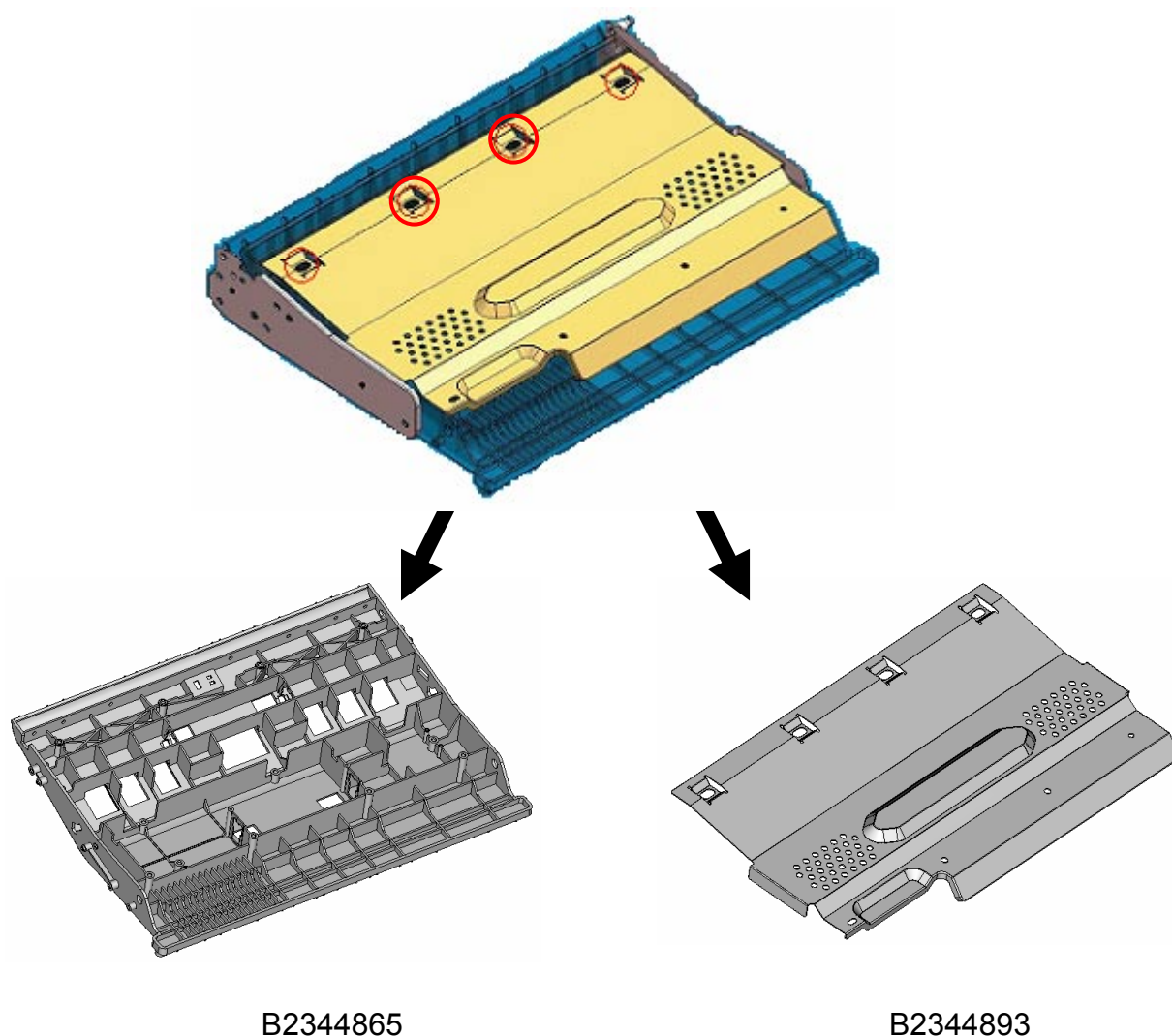
Model: Bellini-C3		Date: 07-Sep-07	No.: MB234022
Modified Article: Transport Roller– Drive		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards ()
	☐ Part standardization	☐ Product Safety	

Old	New	Description	Q'ty	Int	Page	Index	Note
B2344834	B2344893	Cover – Duplex	1	X/X	123	16	X/O As a set
B2344813	B2344865	Entrance Guide Plate - Upper	1	X/X	125	17	
—	04524006N	Tapping Screw – M4x6	2	—	123	101	

Change: The shape of these parts was changed.

Reason: To further improve paper transport and reduce duplex jams.

Important: The old parts listed above are not available anymore. Therefore, when you install these parts for the first time, install all three **together as a set**.



Model: Bellini-C3

Date: 07-Sep-07

No.: MB234022

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5570600001
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90670001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570600061
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670600031
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10670001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670600021
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770600013
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20670001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770600001

Model: Bellini-C3(Katana)		Date: 21-Sep-07	No.: MB234023
Modified Article: PC correction		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The part number in the Parts Catalog was corrected.

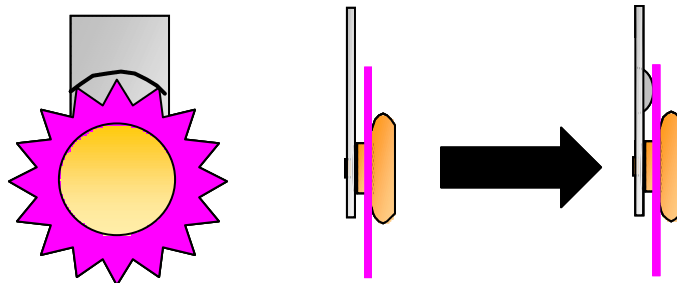
Incorrect part number	Correct part number	Description	Q'ty	Page	Index	Note
AB030801	AB030810	TIMING PULLEY - 28T	1	131	13	

Model: Bellini-C3(Katana)		Date: 2-Oct-07	No.: MB234024
Modified Article: STRIPPER PAWLS:RING		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE044044	AE044067	STRIPPER PAWLS:RING	5	X/O	109	17	

Change: A boss was added to this part.

Reason: To ensure the stripper pawls do not lock when toner attaches to them.



Model: Bellini-C3(Katana)

Date: 2-Oct-07

No.: MB234024

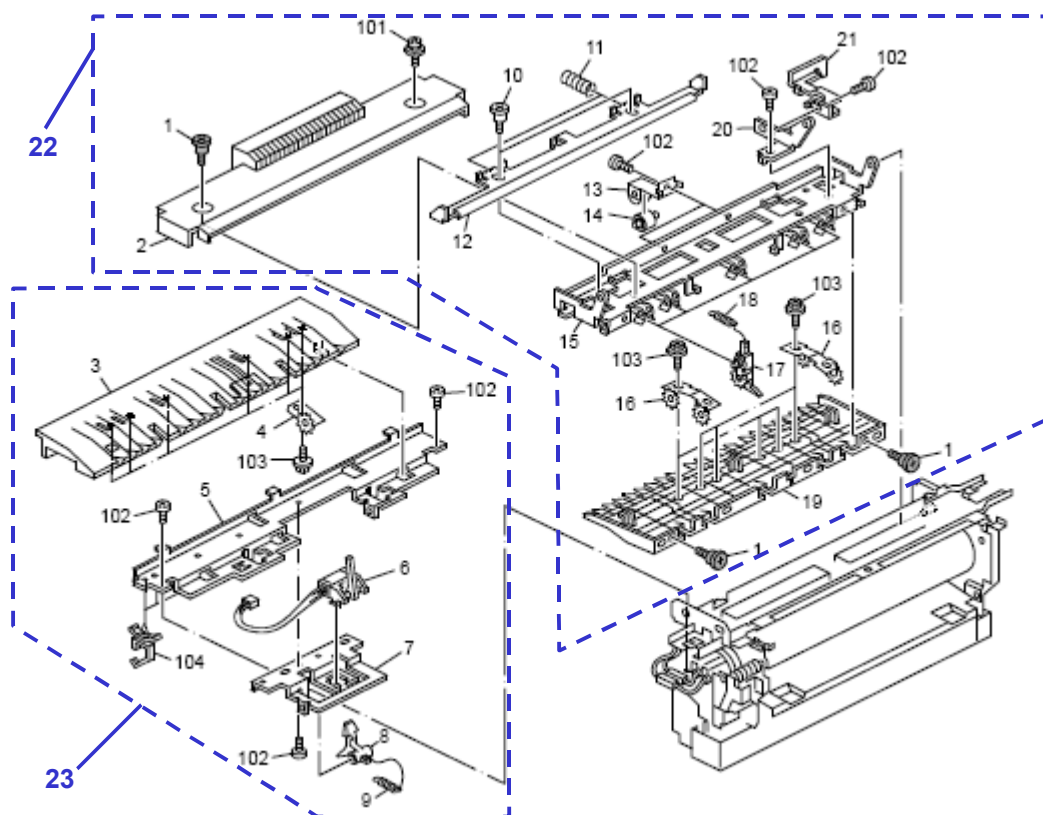
RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5570800031
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90870001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570800001
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670800001
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10870001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670800031
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770800001
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20870001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770800008

Model: Bellini-C3(Katana)		Date: 24-Oct-07	No.: MB234025
Modified Article: Parts Catalog Correction		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

The following parts have been newly added.

Part number	Description	Q'ty	Int	Page	Index	Note
B2344156	Guide Plate: Fusing Exit: Upper	1		109	22*	*: New Index
B2344200	Guide Plate: Fusing Exit: Lower	1		109	23*	*: New Index



Model: Bellini-C3(Katana)		Date: 30-Oct-07	No.: MB234026
Modified Article: Tightener - Left		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344446	B2344440	Tightener - Left	1	X/O	117	13	X/O
-	07200040E	Retaining Ring – M4	0=>1		117	109*	As a set

*: New Index

Change: A Retaining Ring was added.

Reason: To improve reliability

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5570900016
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90970001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570800241
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670900001
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10970001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670900007
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770900001
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20970001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770900015

Reissued: 7-Mar-08

Model: Bellini-C3(Katana)	Date: 7-Nov-07	No.: MB234027a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Exit Roller - Exit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF040622	AF020721	Exit Roller – Exit	1	X/O	117	4	
AF022167	AF022171	Transport Roller - Driven	3	X/O	117	5	
AF022168	AF022173	Transport Roller – Driven	2	X/O	119	7	
AF040624	AF020723	Exit Roller – Reverse	1→2	X/O	119	14	
AF040623	AF020722	Exit Roller – Horizontal	1	X/O	119	15	
B2344501	B2344502	Duplex Unit	1	X/O	121	*	
AF022169	AF022175	Transport Roller – Driven Inner	2	X/O	121	3	
AF020681	AF020719	Transport Roller – Driven	1	X/O	123	1	
AF020676	AF020718	Transport Roller – Drive	1	X/O	123	13	
AF020682	AF020720	Transport Roller – Driven	1	X/O	125	6	
AF020681	AF020719	Transport Roller – Driven	1	X/O	125	12	
AF022167	AF022171	Transport Roller – Driven	2	X/O	127	6	
AF020709	AF020716	Transport Roller – Drive	1	X/O	127	18	
AF020708	AF020717	Transport Roller – Drive	2	X/O	127	19	
AF020681	AF022173	Transport Roller – Driven	2	X/O	129	3	
AF020702	AF020713	Transport Roller – Exit	1	X/O	129	8	
AF020704	AF020712	Transport Roller – Lower	1	X/O	129	9	
AF020703	AF020711	Transport Roller - Upper	1	X/O	129	10	
AF020706	AF020714	Transport Roller – Drive	1	X/O	131	6	
AF020707	AF020715	Transport Roller – Drive	1	X/O	131	7	

Change: The material of the rollers was changed.

Reason: To ensure that toner does not stick to the rollers, which can sometimes leave marks on the paper surface or paper stack edge.

Reissued: 7-Mar-08

Model: Bellini-C3(Katana)	Date: 7-Nov-07	No.: MB234027a
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	December production (TBA)
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	December production (TBA)
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	December production (TBA)
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	December production (TBA)
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	December production (TBA)
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	December production (TBA)
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	December production (TBA)
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	December production (TBA)
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	December production (TBA)

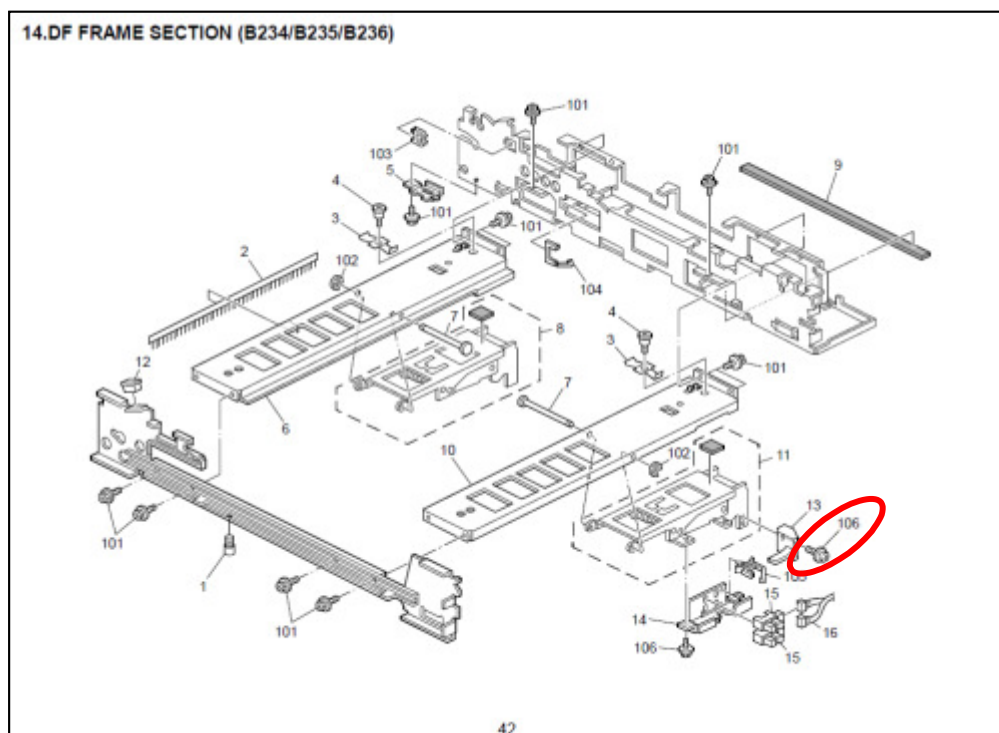
Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234028
Modified Article: Tapping Screw		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04514006N	04544008Q	Tapping Screw 4x8	1	O/O	43	107*	

***: New Index**

Change: The length of the screw was increased from 6mm to 8mm.

Reason: To facilitate assembly in the field.



Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234029
Modified Article: 1st Mirror Plate		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AC035052	→ B2341934	1 st Mirror Plate	2=>1	X/O	53	27	
	→ B2341935	1 st Mirror Plate: Front	0=>1	X/O	53	37*	

***: New Index**

Change: The pressure provided by the Mylar was increased.

Reason: To minimize vibration of the Mylar.

Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234030
Modified Article: Discharge Brush		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344460	AA120134	Discharge Brush	1	X/O	117	8	

Change: The material of the discharge brush was changed.

Reason: To optimize the amount of charge on the paper surface.

RCL (Japan) Production

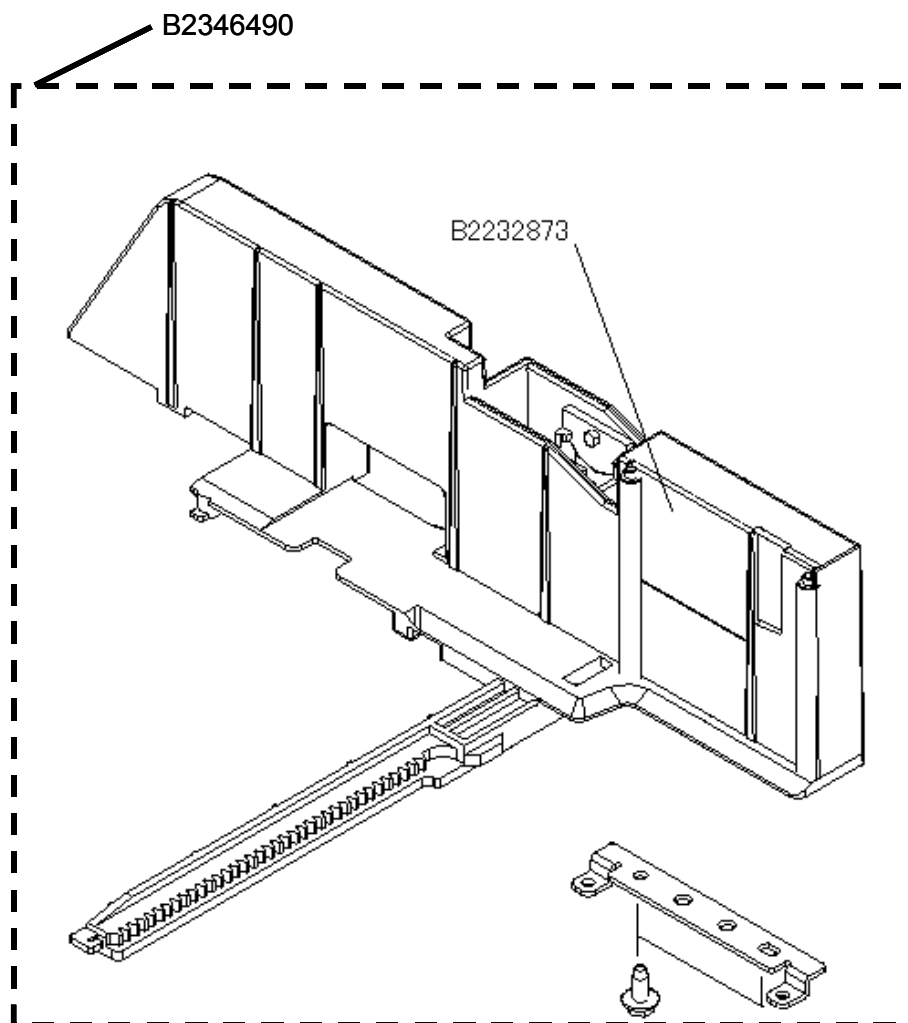
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5570500231
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90670001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570500221
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670500051
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10670001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670500091
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770500036
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20670001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770500030

Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234031
Modified Article: Side Fence: Rear: Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1326795	B2346490	Side Fence: Rear: Ass'y	1	X/O	61	27	
AA002010	B2232873	Decal – Paper Level	1	X/X	61	21	

Change: A shaft was added to the fence.

Reason: To further improve the durability of the side fence.



Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234032
Modified Article: Motor Drive Shaft		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344283	B2344426	Motor Drive Shaft	1	X/O	135	18	X/O
B2344396	B2344428	Gear – 66Z	1	X/O	135	20	As a set

Change: The position of the spring pin was changed.

Reason: To further minimize mechanical noise.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5570400083
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90470001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5570400091
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5670400058
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10470001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5670400073
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5770400027
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20470001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5770400029

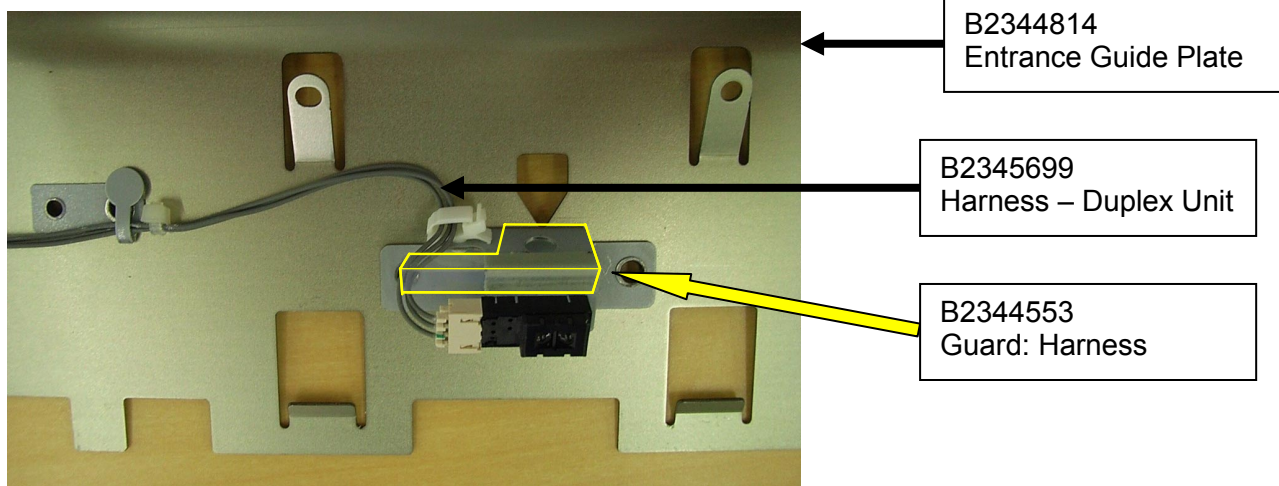
Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234033
Modified Article: GUARD:HARNESS		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards ()
	☐ Part standardization	☐ Product Safety	

New part number	Description	Q'ty	Page	Index	Note
B2344553	GUARD:HARNESS	1	123	25*	

***: New Index**

Change: A harness guard was added.

Reason: To ensure that the harness does not touch the driven roller shaft.



Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234034
Modified Article: Safety Switch Lever		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2347653	B2347655	Safety Switch Lever	1	X/O As a set	159	1	
12042521	12042805	Micro Switch	3		159	103	

REASON: To further improvement of connectivity of the switch

CHANGE: Shape of the switch

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	

Model: Bellini-C3(Katana)		Date: 14-Nov-07	No.: MB234035
Modified Article: Parts Catalog Correction(PCU)		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old	New	Description	Q'ty	Int	Page	Index	Note
B2343500	B2343502	Cleaning Unit	1	X/O	99	*	
B2343621	B2343656	Entrance Seal	1	O/O	101	16	
B2343661	B2343659	Drum Seal – Front	1	As a set	101	17	
AA132024	-	Spacer – M6	1=>2	-	101	12	

Change:

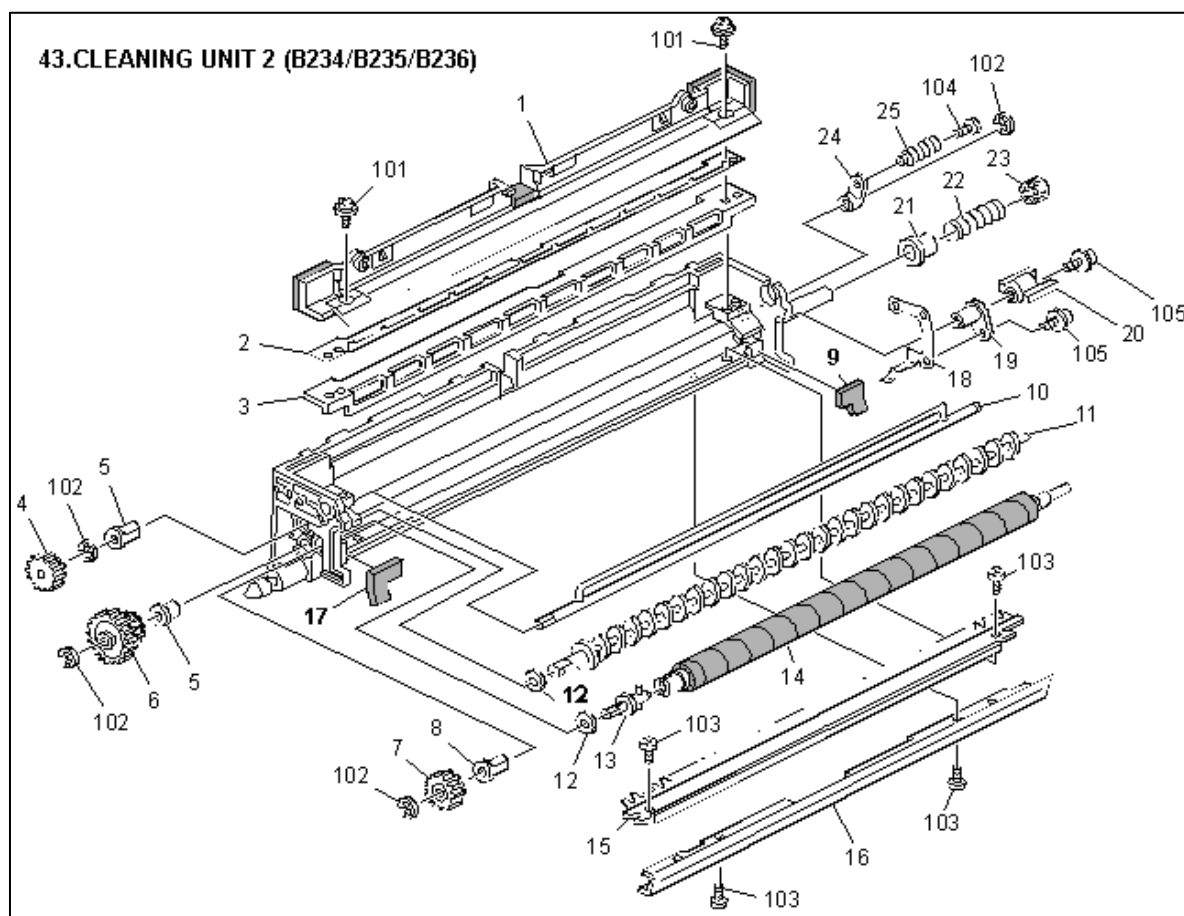
- 1) The shape of the entrance seal was changed.
- 2) A spacer was added.

Reason: To improve the performance of the cleaning unit.

[43. CLEANING UNIT 2 (B234/235/236)]

Page	Index	Correct index
100	9	17
100	17	9

Change: The index numbers in the illustration were corrected (see below).



Model: Bellini-C3(Katana)

Date: 14-Nov-07

No.: MB234035

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5560700277
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90860001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5560700272
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5660700104
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10860001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5660700069
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5760800016
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20860001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5760800001

Model: Data Overwrite Security Unit Type F (B735)		Date: 29-Nov-07	No.: MB234036
Modified Article: Parts catalog correction		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The P/N and description of Data Overwrite Security Unit Type F (B735) were corrected.

Incorrect:

Part number	Description	Q'ty	Index	Note
B735 0590	SD-Card:X86:Ass'y (Type C)(-17/90)	1	1	
B735 0592	SD-Card:X86:Service:EXP (Type E)(-19/92)			

Correct:

Part number	Description	Q'ty	Index	Note
B735 5019	SD-Card: Service (Type F)(-19)	1	1	

Model: Bellini-C3(Katana)		Date: 29-Nov-07	No.: MB234037
Modified Article: Tapping Screw 4x6		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

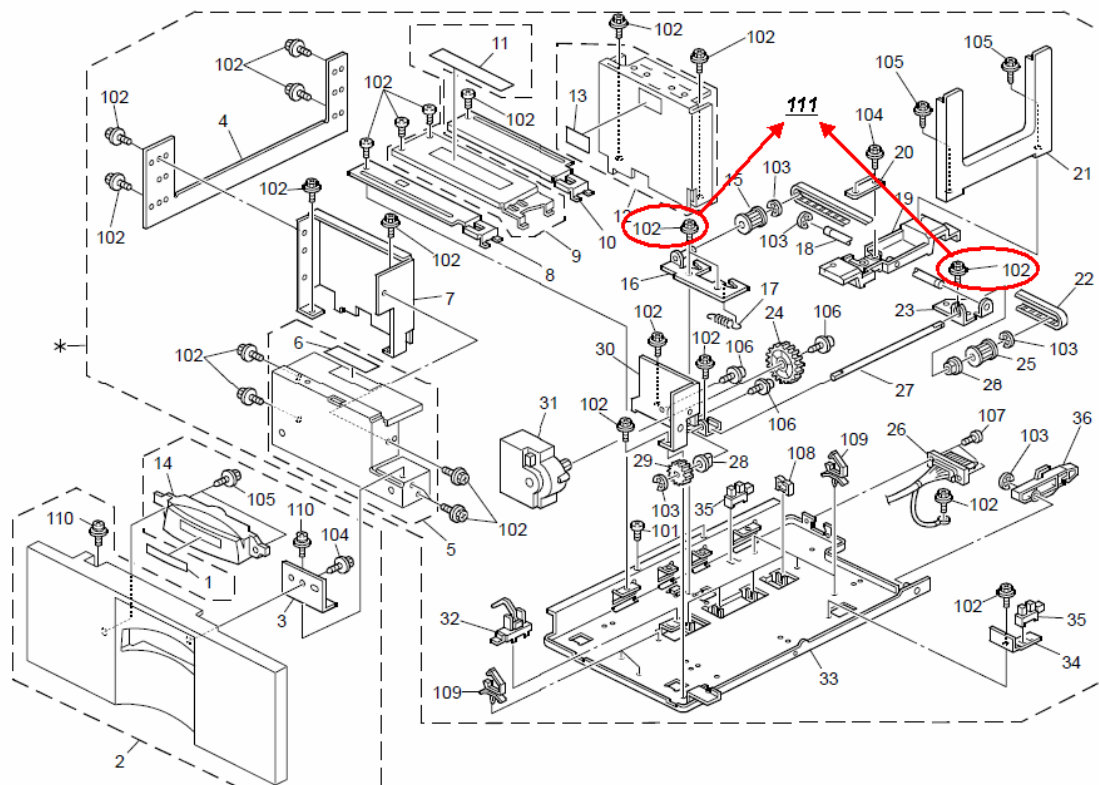
Old part number	New part number	Description	Int	Page	Index	Note
04514006N	04534006N	Tapping Screw 4x6	X/O	55	102	
		Tapping Screw 4x6		55	111*	

*: New Index

Change: The shape of the screw was changed.

Reason: To further ensure that it does not touch other parts.

20.TANDEM TRAY 1 (B234/B235/B236)



Model: Bellini-C3		Date: 27-Feb-08	No.: MB234038
Modified Article: Shoulder Screw – M3		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2476574	AA143863	Shoulder Screw – M3	1	O/O	95	25	

Change/Reason: Part standardization with other model.

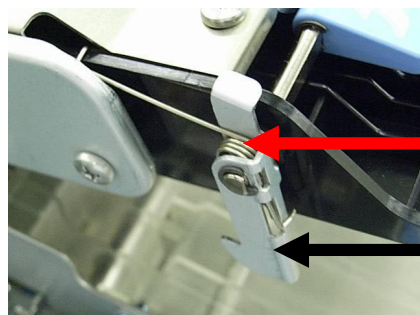
Model: Bellini-C3(Katana)		Date: 29-Feb-08	No.: MB234039
Modified Article: Torsion Spring		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Page	Index	Note
AA066384	Torsion Spring	1	125	20*	
B2344854	Decal: Operate: Z3	1	123	24*	

Change: The parts in the table were added.

Reason: To improve the locking function of the duplex cover.

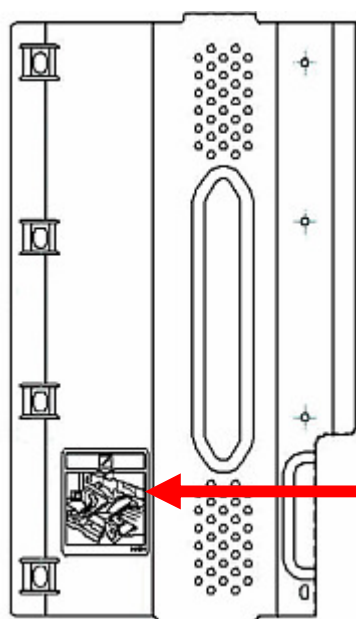
***: New Index.**



P/N	Description	Page	Index
AA066384	Torsion Spring	125	20*

*: New Index

P/N	Description	Page	Index
B2344822	Lock Pawl – Front	125	11



P/N	Description	Page	Index
B2344893	Cover – Duplex	123	16

P/N	Description	Page	Index
B2344854	DECAL: OPERATE: Z3	123	24*

*: New Index

Model: Bellini-C3(Katana)		Date: 29-Feb-08	No.: MB234040
Modified Article: Guide Plate: End Fence: A4		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2346629	→	Guide Plate: End Fence: A4 (-17)	1=>0		59	4	
	→ B2346630	Guide Plate: End Fence: A4 (-26/27)	1	X/O			
B2346629	→	Guide Plate: End Fence: A4 (-17)	1=>0		59	6	
	→ B2346630	Guide Plate: End Fence: A4 (-26/27)	1	X/O			

Change: The shape of the end fence was changed.

Reason: To allow the paper in the tandem tray to be shifted more smoothly.

RCL (Japan) Production

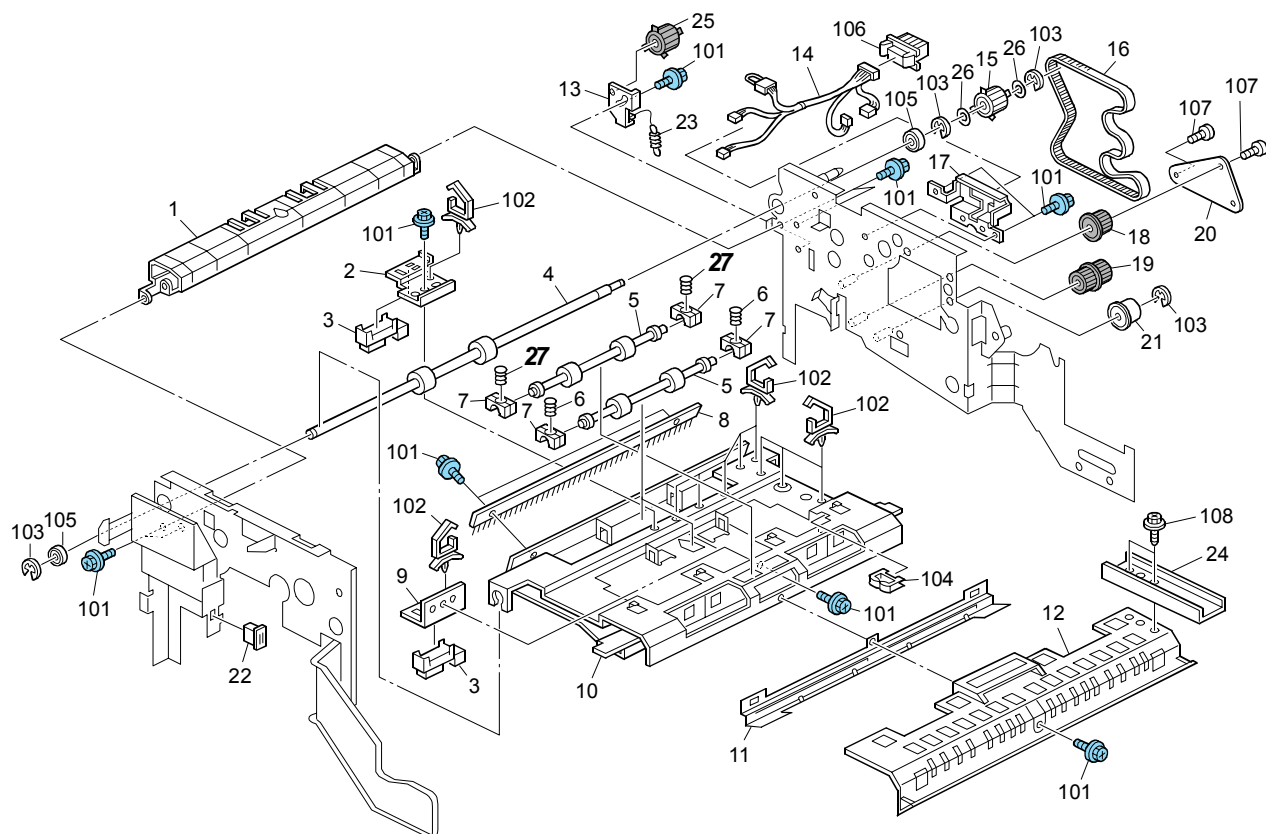
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5560600324
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y91160001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5560800165
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5660300024
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z11160001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5660800097
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5760300026
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z21160001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5760700091

Model: Bellini-C3(Katana)		Date: 29-Feb-08	No.: MB234041
Modified Article: Spring: Pressure: 2N		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Part number	Description	Q'ty	Page	Index	Note
AA063676	Spring: Pressure: 2n	6 → 4	117	6	
AA063680	Spring: Pressure: 0.7N	→ 2	117	27	New Index

Change: The tension of 2/6 springs was decreased, and these 2 parts were newly registered.

Reason: To minimize dirt on the edges of the paper.



Model: Bellini-C3(Katana)

Date: 29-Feb-08

No.: MB234041

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5560700001
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90760001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5560700061
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5660700001
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z10760001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5660700006
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5760700021
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z20760001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5760700001

Model: Bellini-C3(Katana)		Date: 29-Feb-08	No.: MB234042
Modified Article: Drum Stay - Coupling		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344419	B2344433	Drum Stay - Coupling	1	X/O	119	23	

Change: The shape of the stay was changed.

Reason: To further improve the durability of the stay.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 8090 Gestetner DSm790 Lanier LD190 Ricoh Aficio MP 9000	208 - 240V/60Hz	USA, Canada. South America	B234-17	L5571200001
IS 3090	220 - 240V/50,60Hz	Europe, etc.	B234-26	9Y90280001
nashuatec MP 9000 Rex Rotary MP 9000 Gestetner MP 9000 Lanier MP 9000 Ricoh Aficio MP 9000	220 - 240V/50,60Hz	Europe, Asia	B234-27	L5571200063
SAVIN 8110 Gestetner DSm7110 Lanier LD1110 Ricoh Aficio MP 1100	220 - 240V/50,60Hz	USA, Canada. South America	B235-17	L5671200001
IS 3110	220 - 240V/50,60Hz	Europe, etc.	B235-26	9Z11270001
nashuatec MP 1100 Rex Rotary MP 1100 Gestetner MP 1100 Lanier MP 1100 Ricoh Aficio MP 1100	208 - 240V/60Hz	Europe, Asia	B235-27	L5671200031
SAVIN 8135 Gestetner DSm7135 Lanier LD1135 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	USA, Canada. South America	B236-17	L5771200001
IS 3135	220 - 240V/50,60Hz	Europe, etc.	B236-26	9Z21270001
nashuatec MP 1350 Rex Rotary MP 1350 Gestetner MP 1350 Lanier MP 1350 Ricoh Aficio MP 1350	220 - 240V/50,60Hz	Europe, Asia	B236-27	L5771200017

Model: Bellini-C3(Katana)		Date: 29-Feb-08	No.: MB234043
Modified Article: Guide Plate – Exit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344873	B2344927	Guide Plate – Exit	1	X/O	129	5	
B2344876	B2344929	Sensor Bracket	1	As a set	129	7	

Change: The shapes of these parts were changed.

Reason: To improve the reliability of these parts.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	L5580200180
Ricoh Aficio MP1100	115/60	USA	B235-17	TBA
Ricoh Aficio MP1350	115/60	USA	B236-17	L5780200045
Infotec IS 3090	220/50	Europe	B234-26	9Y90280011
Infotec IS 3110	220/50	Europe	B235-26	9Z10280020
Infotec IS 3135	220/50	Europe	B236-26	9Z20280007
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	L5580200192
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	L5680200022
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	TBA

Model: Bellini-C3(Katana)		Date: 4-Mar-08	No.: MB234044
Modified Article: PCB IC		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2345112	B2345116	PCB IC	1	O/O	49	8	

Reason/Change: Parts standardization.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	L5561100158
Ricoh Aficio MP1100	115/60	USA	B235-17	L5661100041
Ricoh Aficio MP1350	115/60	USA	B236-17	L5761200014
Infotec IS 3090	220/50	Europe	B234-26	9Y91160013
Infotec IS 3110	220/50	Europe	B235-26	9Z11160010
Infotec IS 3135	220/50	Europe	B236-26	9Z21160001
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	L5561100228
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	L5661100023
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	L5761100022

Model: Bellini-C3(Katana)		Date: 18-Mar-08	No.: MB234045
Modified Article: Cover Front		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Page	Index	Note
B2341501		Cover Front		23	37	
	→ B2341592	Cover: Front (NA)	1			
	→ B2341593	Cover: Front (EU)	1			

Change/ Reason: Separate part numbers were assigned to the front cover (NA/EU).

Model: Bellini-C3(Katana)		Date: 18-Mar-08	No.: MB234046
Modified Article: Entrance Seal		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2343181	B2343171	Entrance Seal	1	X/O	91	15	

Change: The shape of this part was changed.

Reason: To further ensure that toner does not leak out of the entrance area.

Model: Bellini-C3(Katana)		Date: 25-Mar-08	No.: MB234047
Modified Article: Tension Spring 0.7N		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B7002545	AA061015	Tension Spring 0.7N	1	O/O	119	26	

CHANGE: Spring tension.

REASON: To improve reliability.

Model: Bellini-C3(Katana)		Date: 28-Mar-08	No.: MB234048
Modified Article: Operation Instructions Holder		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391321	B1548521	Operation Instructions Holder	O/O	1	17	12	

Change: The shape of this part was changed.

Reason: To make it easier for the O/I to be stored inside the holder.

Model: Bellini-C3(Katana)		Date: 28-Mar-08	No.: MB234049
Modified Article: Transport Roller No.1 - Drive		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF020683	AF020724	Transport Roller No.1 – Drive	1	X/O	65	1	
	AA132228	Spacer	2	As a set	65	15*	
AF020684	AF020725	Transport Roller no.2 – Drive	1	X/O	65	7	
	AA132228	Spacer	2	As a set	65	15*	
AB017724	AB017771	Gear – 23Z/28Z	1	X/ O	63	63	

*: New index

Change: Spacers were added between the retaining ring and ball bearing of the transport roller.

Reason: To move the paper along the roller more smoothly and straightly.

Model: Bellini-C3(Katana)		Date: 28-Mar-08	No.: MB234050
Modified Article: IC – EIO		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Int	Page	Index	Note
14076167	14076759	IC – EIO	O/O	186	160	

CHANGE/ REASON: Vendor change.

Reissued: 28-Aug-08

Model: Bellini-C3(Katana)	Date: 28-Mar-08	No.: MB234051a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: DC Solenoid		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>B2346232</i>	B2346231	DC Solenoid		X/O	67	14	
B2346237		Spacer: Dia5xdia12x0.5	1 => 0	As a set	67	19	

Change:

- 1) The shape of the DC solenoid was changed.
- 2) The spacer was deleted.

Reason: To facilitate assembly.

Model: Bellini-C3(Katana)		Date: 31-Mar-08	No.: MB234052
Modified Article: Guide Plate – Right		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344856	B2344857	Guide Plate – Right	1	X/O	121	4	

Change: The shape of the handle was changed.

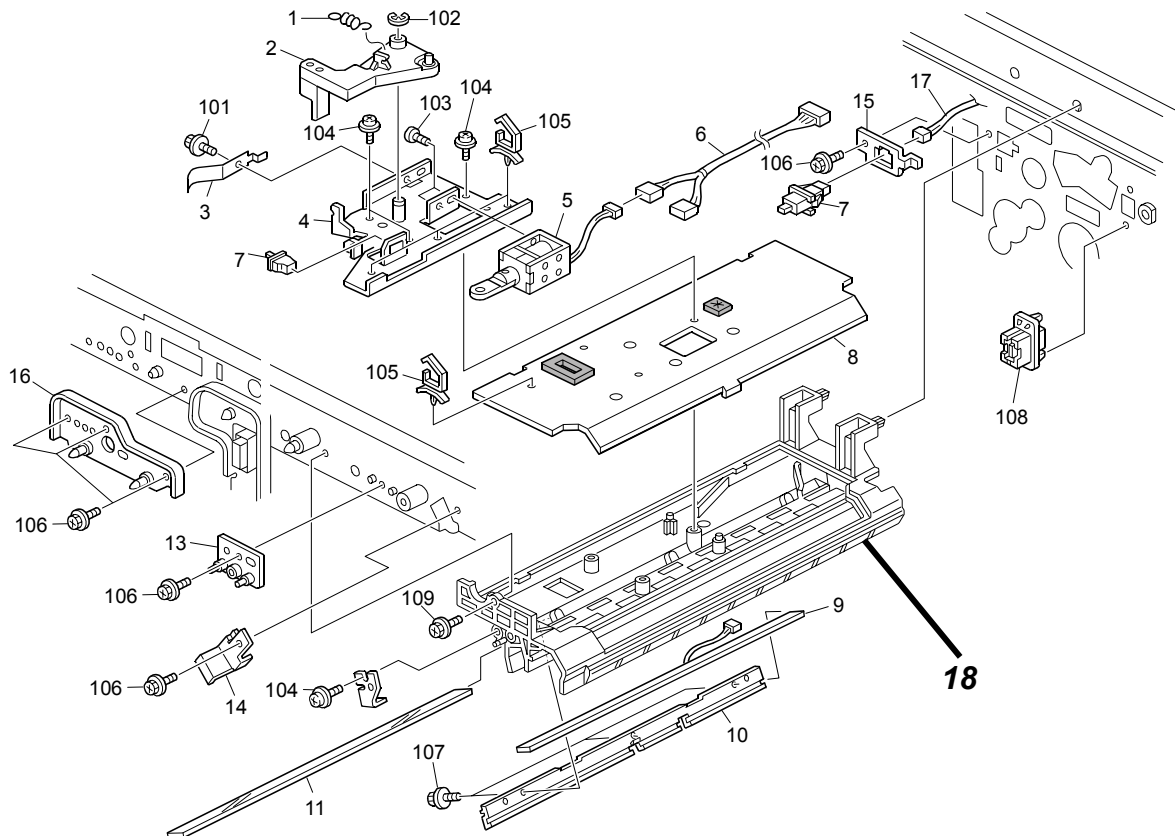
Reason: To further strengthen the guide plate.

Model: Bellini-C3(Katana)		Date: 11-Apr-08	No.: MB234053
Modified Article: FRAME:UPPER:DRUM UNIT		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Page	Index	Note
B2342416	FRAME:UPPER:DRUM UNIT	1	89	18	New Index

Change: The part in the table was added.

Reason: Requests were received from the field.



Model: Bellini-C3(Katana)		Date: 11-Apr-08	No.: MB234054
Modified Article: Cleaning Unit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2343502	B2343503	Cleaning Unit	1	X/O	99	*	
B2343646	B2343624	Case: Cleaning: Inner Back: Ass'y	1	X/O	99	9	

Change: A cushion was added to the cleaning unit.

Reason: To facilitate assembly (to minimize SC489 misdetection).

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	L5571100001
Ricoh Aficio MP1100	115/60	USA	B235-17	L5671100001
Ricoh Aficio MP1350	115/60	USA	B236-17	L5771100001
Infotec IS 3090	220/50	Europe	B234-26	9Y91170001
Infotec IS 3110	220/50	Europe	B235-26	9Z11170001
Infotec IS 3135	220/50	Europe	B236-26	9Z21170001
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	L5571100048
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	L5671100018
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	L5771100005

Reissued: 26-May-08

Model: Bellini-C3(Katana)	Date: 11-Apr-08	No.: MB234055a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: DC Solenoid		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☒ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344881	B2344920	DC Solenoid	1	X/O	131	2	

Change: The shape of this part was changed.

Reason: To further improve the durability of the duplex gate pawl (B2344888).

Important: Use the duplex gate pawl and DC solenoid only in the combinations shown in the following table:

	Gate Pawl-Duplex:	DC Solenoid:	Related MB
Combo 1	B2344889	B2344881	1st Mass production
Combo 2	B2344888	B2344881	MB234009
Combo 3	B2344888	B2344920	This MB

Note: Therefore, you cannot install B2344889 and B2344920 together.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	L5580100077
Ricoh Aficio MP1100	115/60	USA	B235-17	L5680100023
Ricoh Aficio MP1350	115/60	USA	B236-17	L5780200001
Infotec IS 3090	220/50	Europe	B234-26	9Y90280001
Infotec IS 3110	220/50	Europe	B235-26	9Z10180001
Infotec IS 3135	220/50	Europe	B236-26	9Z20280001
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	L5580100001
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	L5680100001
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	L5780200008

Model: Bellini-C3(Katana)		Date: 16-Apr-08	No.: MB234056
Modified Article: Controller – RB5V870A		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076280	14076724	Controller – RB5V870A	1	O/O	199	135	

Change/Reason: Part number change only.

Model: Bellini-C3(Katana)		Date: 16-Apr-08	No.: MB234057
Modified Article: Link: End Fence		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1326788	B1816780	Link: End Fence	1	O/O As a set	61	2	
B1326789	B1816789	Link: Side Fence			61	3	

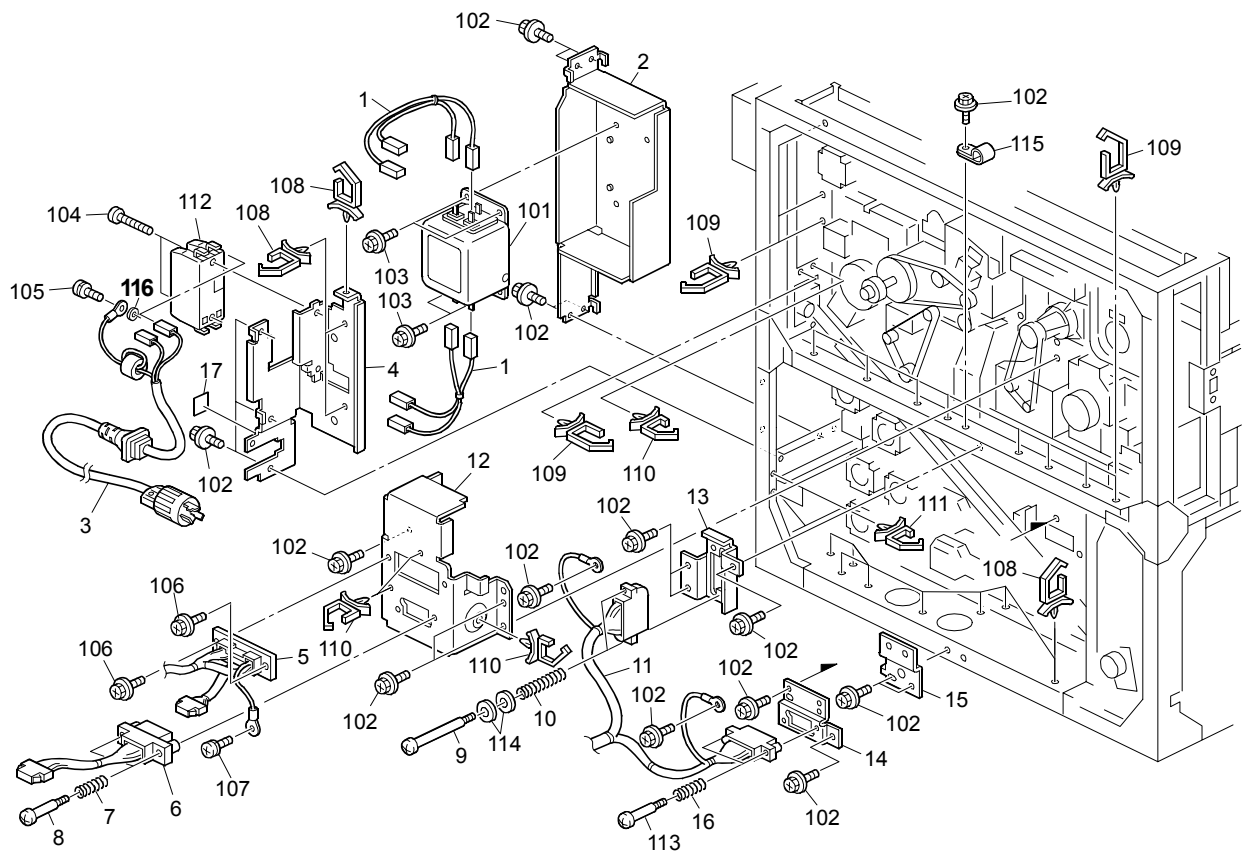
Change: The shape of the paper size detection areas of the end/side fences was changed.
Reason: To further increase the accuracy of paper size detection.

Model: Bellini-C3(Katana)		Date: 16-Apr-08	No.: MB234058
Modified Article: Washer: Dia5		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☒ Product Safety ()		

Page	Index	Part number	Description	Q'ty	Note
155	116	07040050N	Washer: Dia5	1	New Index

Change: The part in the table was added.

Reason: To further increase the product safety margin.



Model: Bellini-C3(Katana)		Date: 8-May-08	No.: MB234059
Modified Article: Polygon Mirror Motor		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060325	AX060383	Polygon Mirror Motor	1	O/O	53	14	

Change/ Reason: Vendor change.

Model: Bellini-C3(Katana)		Date: 29-May-08	No.: MB234060
Modified Article: Gate Pawl – Switchback		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344828	B2344899	Gate Pawl – Switchback	1	X/O	125	7	

Change: The shape of this part was changed.

Reason: To further improve the durability of the gate pawl.

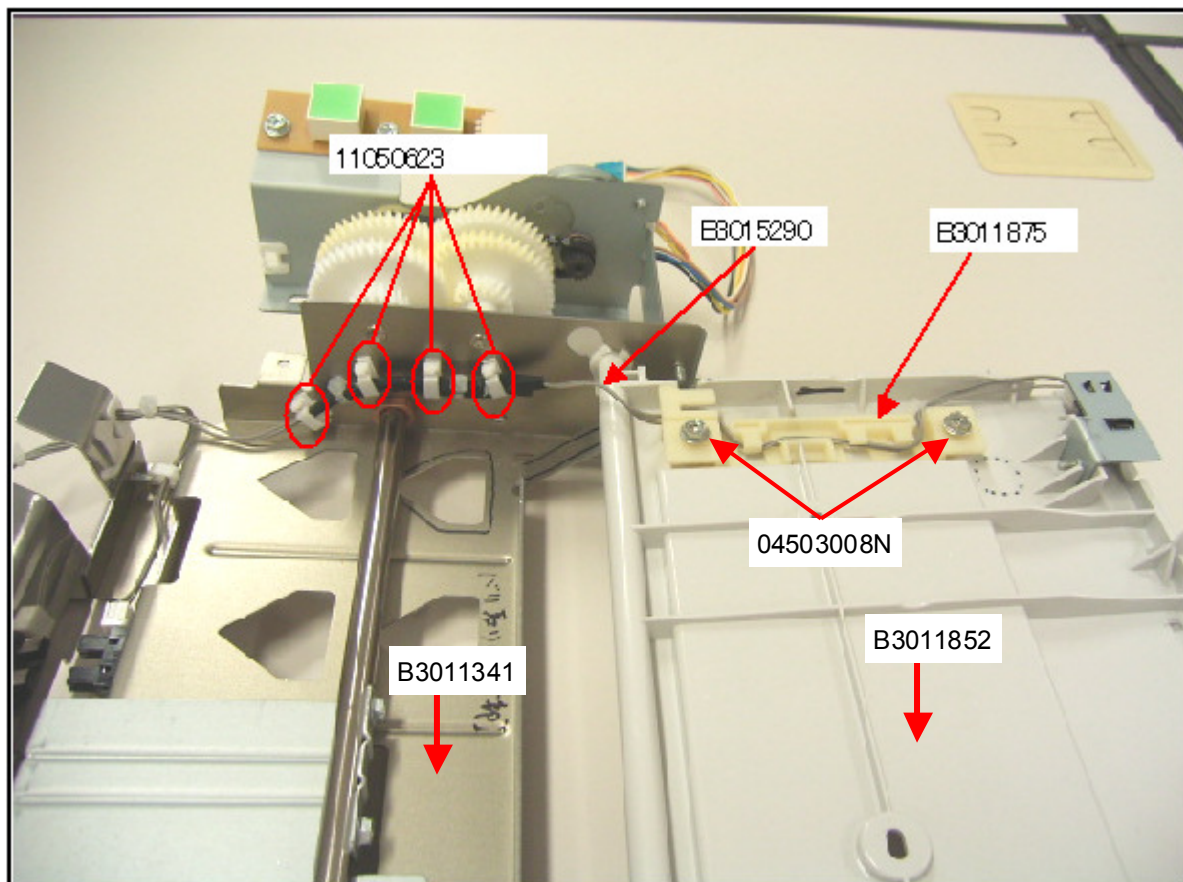
Model: Bellini-C3(Katana)		Date: 2-Jun-08	No.: MB234061
Modified Article: Original Table Stay		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8061331	B3011341	Original Table Stay	1	X/O As a set	27	40	
B3015241	B3015290	Harness – Original Sensor	1		27	33	
	11050623	CLAMP	4		27	110*	
B3011856	B3011852	Base: Original Table: Ass'y	1		27	30	
	B3011875	HOOK: HARNESS: BASE	1		27	41*	
	04503008N	Tapping Screw: M3x8	2		27	102	

*: New Index

Change: The above two parts are newly added.
The length of the harness is changed.

Reason: To improve reliability.



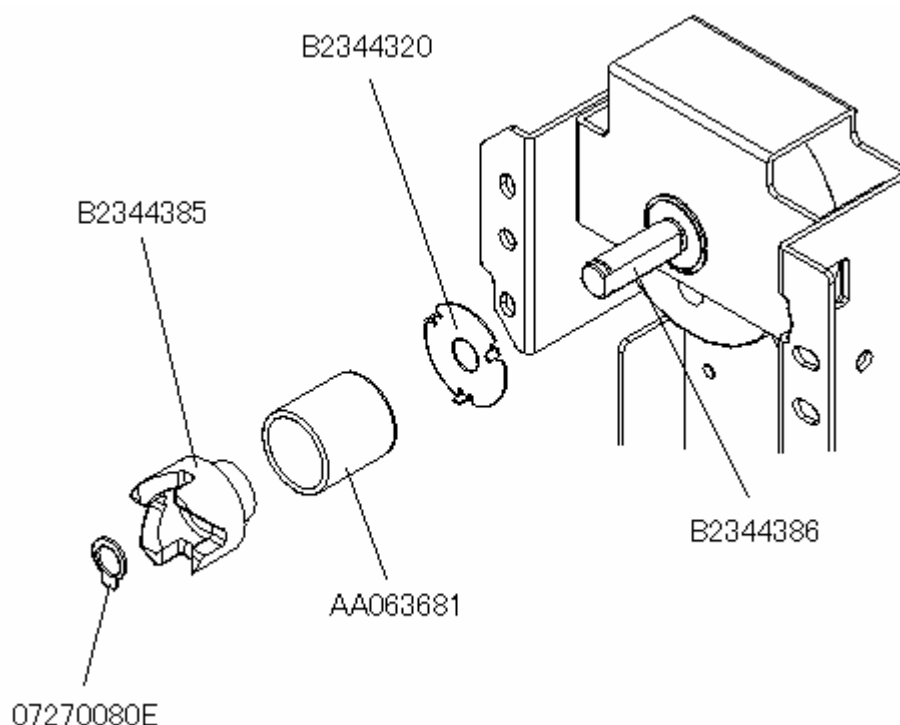
Model: Bellini-C3(Katana)		Date: 18-Jun-08	No.: MB234062
Modified Article: PCB: Main Control		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344458	B2344320	Holder: Compression Spring: Joint	1	X/O As a set	135	16	
B2344398	B2344385	Joint: Paper Exit Unit: Drive	1		135	14	
B2344426	B2344386	Shaft: Drive: Motor: Press Fit	1		135	18	
07200060E	07270080E	Retaining Ring - M8	1		135	112	
AA063636	AA063681	Compression Spring: Joint	1		135	15	

Change: Shape of the parts was modified.

Reason: To improve reliability.

Note: This change was already mentioned in the part catalog of Katana-C1/1.5.



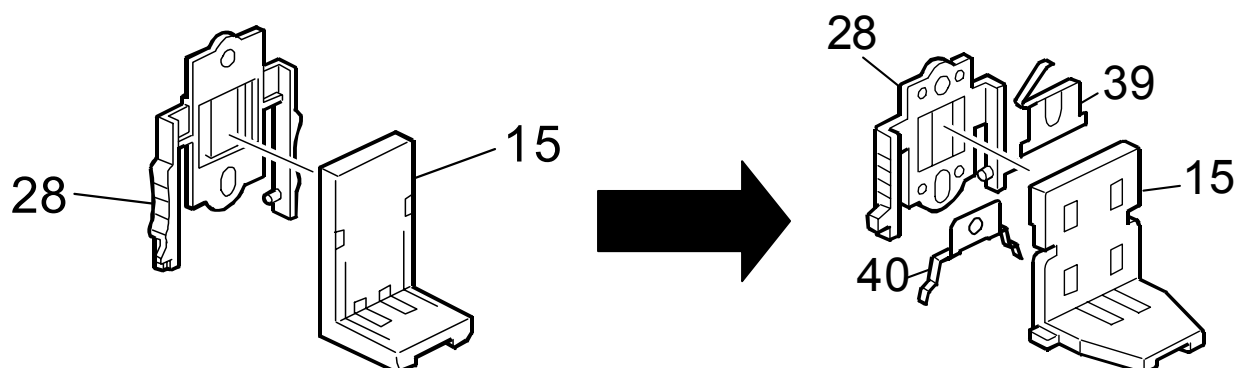
Model: Bellini-C3(Katana)		Date: 18-Jun-08	No.: MB234063
Modified Article: Paper Tray: Universal: Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2346770	B2346771	Paper Tray: Universal: Ass'y	1	O/O	61	1	
AF017032	AF017033	End Fence	1	O/O As a set	61	15	
B1326783	D0146783	Arm: End Fence: Lock	1		61	28	
	D014 6785	Spring Plate: Arm: End Fence: Lock	1		61	39*	
	D014 6784	Spring Plate: End Fence	1		61	40*	
B1326786	D0146786	Decal: Paper Set Direction	1		61	7	

*: New Index

Change: Shape of the parts was modified.

Reason: Part standardization with Venus/Aegis series.

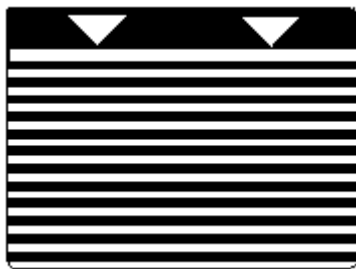


Model: Bellini-C3(Katana)		Date: 18-Jun-08	No.: MB234064
Modified Article: Base: Tandem LCT: Right		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1327543	B2346680	Base: Tandem LCT: Right	1	X/O	57	9	
B1327576	B2346691	Side Fence: Tandem LCT: Right	1	As a set	57	16	
AA002010	AA001509	Decal - Paper Level	1	X/X	57	15	

Change: Shape of the parts was modified.

Reason: To further improve the side fence durability.



AA002010



AA001509

Model: Bellini-C3(Katana)		Date: 18-Jun-08	No.: MB234065
Modified Article: HOLDER:BASE: ELECTRIC POTENTIAL SENSOR		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2342291	B2342316	HOLDER:BASE: ELECTRIC POTENTIAL SENSOR	1	O/O	97	16	

Change: A seal was added to the holder.

Reason: To facilitate assembly.

Reissued: 30-Jun-08

Model: Bellini-C3(Katana)	Date: 2-Jun-08	No.: MB234061a
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MB Reissue

The items in ***bold italics*** were corrected or added.

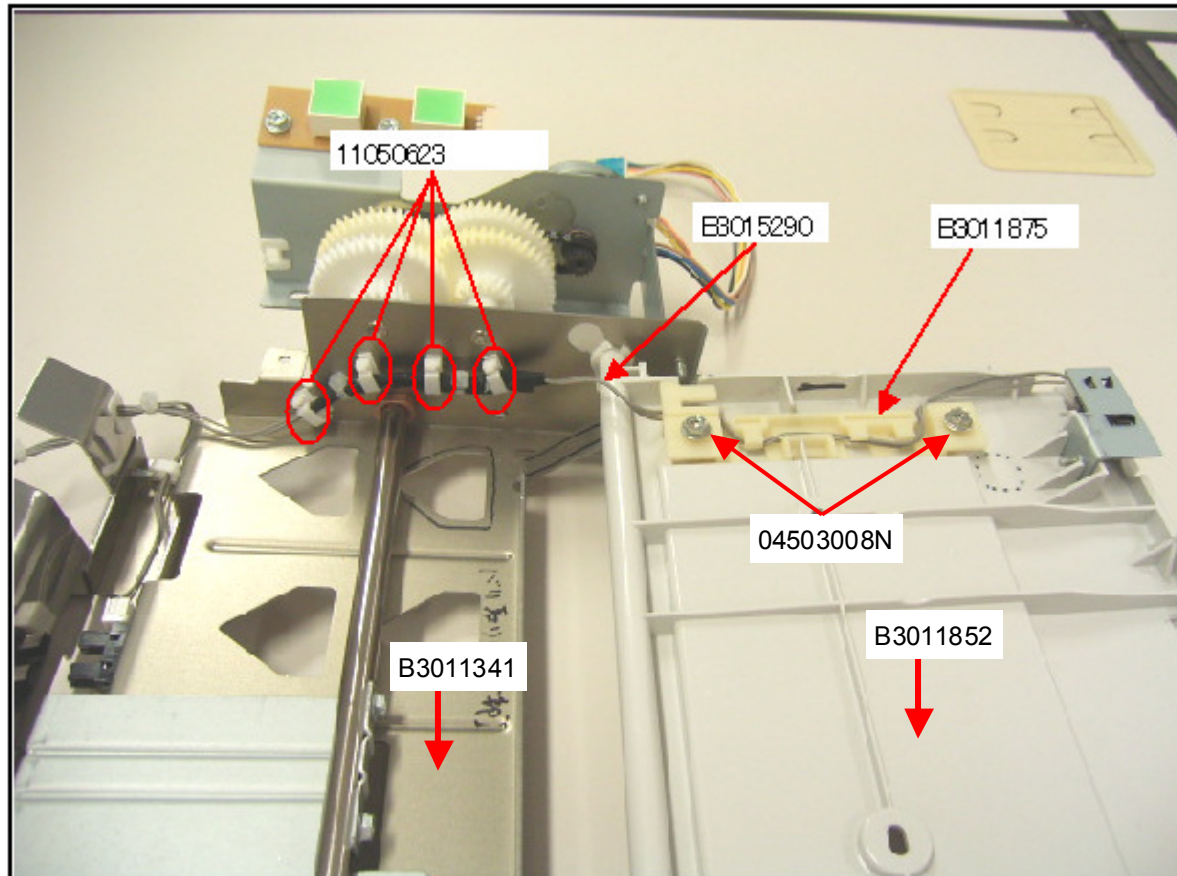
Modified Article: Original Table Stay		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8061331	B3011341	Original Table Stay	1	X/O As a set	27	40	
B3015241	B3015290	Harness – Original Sensor	1		27	33	
	11050623	CLAMP	4		27	110*	
B3011856	B3011852	Base: Original Table: Ass'y	1		27	30	
	B3011875	HOOK: HARNESS: BASE	1		27	41*	
	04503008N	Tapping Screw: M3x8	2		27	102	

***: New Index**

Change: The above two parts are newly added.
The length of the harness is changed.

Reason: To improve reliability.



Reissued: 30-Jun-08

Model: Bellini-C3(Katana)	Date: 2-Jun-08	No.: MB234061a
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	<i>Jun-08 Production</i>
Ricoh Aficio MP1100	115/60	USA	B235-17	<i>Jun-08 Production</i>
Ricoh Aficio MP1350	115/60	USA	B236-17	<i>Jun-08 Production</i>
Infotec IS 3090	220/50	Europe	B234-26	<i>Jun-08 Production</i>
Infotec IS 3110	220/50	Europe	B235-26	<i>Jun-08 Production</i>
Infotec IS 3135	220/50	Europe	B236-26	<i>Jun-08 Production</i>
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	<i>Jun-08 Production</i>
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	<i>Jun-08 Production</i>
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	L5780500001

Model: Bellini-C3(Katana)		Date: 18-Aug-08	No.: MB234066
Modified Article: Spring Plate:Drum Stay:Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2342330	B2342318	Drum Stay:Around The Photoconductor:Ass'y	1	X/O	95	1	
B2343196	B2343195	Spring Plate:Drum Stay:Ass'y	1	X/O	95	27	

Change: Shape of the parts was changed.

Reason: To improve reliability.

Model: Bellini-C3(Katana)		Date: 22-Aug-08	No.: MB234067
Modified Article: Spring Plate:Drum Stay:Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344850	B2344897	Guide Plate:Duplex:Left:Unit	1	X/O	127	1	

Change: An antistatic sheet was added to the guide plate.

Reason: To improve reliability of paper feed.

Model: Bellini-C3(Katana)		Date: 2-Sep-08	No.: MB234068
Modified Article: Tray Bottom Plate: Left Front		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1327540	B2347540	Tray Bottom Plate: Left Front	1	X/O	55	8	

Change: The shape of the part was slightly changed.

Reason: To improve reliability.

Model: Bellini-C3(Katana)		Date: 9-Sep-08	No.: MB234069
Modified Article: PCB IC		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2345116	D0595116	PCB IC	1	O/O	49	8	
B2345122	D0595122	PCB SIB	1	O/O	49	13	

Change/ Reason: Parts standardization

Reissued: 12-Nov-08

Model: Bellini-C3(Katana)	Date: 3-Oct-08	No.: MB234070b
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MB Reissue

The items in ***bold italics*** have been corrected or added.

Modified Article: DC Relay Harness		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3015405	B3015406	DC Relay Harness	1	X/O	27	9	
B3015252	B3015253	Harness - Sensor	1	X/O	41 35	11 22	
B3015200	B3015280	Harness - Interface	1	X/O	41	17	
B3015210	B3015211	Harness - DC Motor	1	X/O	41	25	
B3015220	B3015221	Harness - Pick Up Motor	1	X/O	39	29	
B3015230	B3015232	Harness - Paper Feed Rear	1	X/O	41	20	
B3015231	B3015234	Harness - Paper Feed Sensor	1	X/O	31	14	
B3015240	B3015247	Harness - Middle	1	X/O	41	21	
B3015250	B3015255	Harness - Paper Exit	1	X/O	41	22	
<i>B3015260</i>	<i>B3015261</i>	<i>Harness – On Off Detector</i>	<i>1</i>	<i>X/O</i>	<i>41 43</i>	<i>23 16</i>	
<i>B3015243</i>	<i>B3015245</i>	<i>Harness – Registration Sensor</i>	<i>1</i>		<i>31</i>	<i>11</i>	
<i>B3015244</i>	<i>B3015246</i>	<i>Harness – Paper Size Sensor</i>	<i>1</i>	<i>X/O</i>	<i>31</i>	<i>4</i>	
<i>B3015251</i>	<i>B3015254</i>	<i>Harness – Exit Sensor</i>	<i>1</i>	<i>X/O</i>	<i>35</i>	<i>8</i>	
<i>B3015475</i>	<i>B3015476</i>	<i>Grounding Wire</i>	<i>1</i>	<i>X/O</i>	<i>35</i>	<i>25</i>	

Change: Materials change.

Reason: To improve reliability.

Model: Bellini-C3		Date: 28-Oct-08	No.: MB234071
Modified Article: Optics Sensor		Prepared by: T. Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW000010	AW000011	Optics Sensor	1	O/O	73	9	

CHANGE/ REASON: Parts standardization.

Model: Bellini-C3		Date: 29-Oct-08	No.: MB234072
Modified Article: Pressure Spring		Prepared by: T. Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA060590	B2293273	Pressure Spring	1	O/O	39	14	
			2	O/O	41	35	
			1	O/O	119	4	

CHANGE/ REASON: The shape of the Pressure Spring was changed.

Model: Bellini-C3		Date: 29-Oct-08	No.: MB234073
Modified Article: Drawer Bracket		Prepared by: T. Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344636	D0594636	Drawer Bracket	1	O/O	127	24	

CHANGE/ REASON: The shape of the Drawer Bracket was changed.

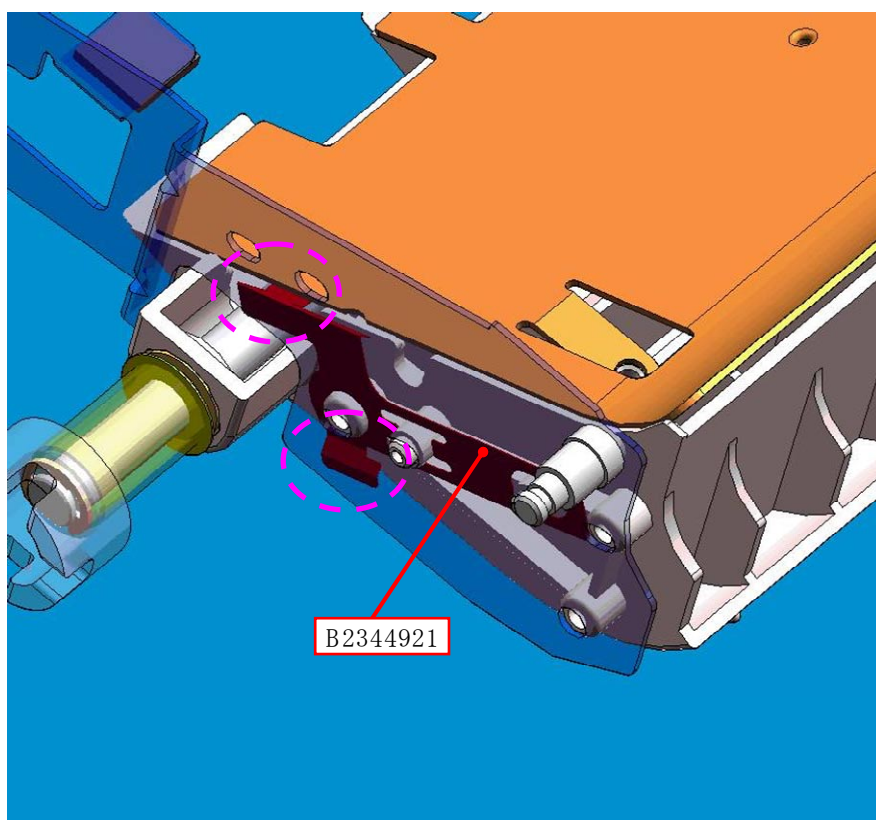
Model: Bellini-C3(Katana)		Date: 3-Nov-08	No.: MB234074
Modified Article: Guide Plate: Duplex: Left: Unit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2344850	B2344897	Guide Plate: Duplex: Left: Unit	1	X/O	127	1	
-	B2344921	GROUND PLATE:DUPLEX:ENTRANCE	0=>1	-	123	25	*

*: New Index

Change: An antistatic sheet and a ground plate were added.

Reason: To improve reliability.



Model: Bellini-C3(Katana)		Date: 3-Nov-08	No.: MB234075
Modified Article: Gear – 41Z		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB013587	BB013023	Gear – 41Z	1	O/O	113	34	

Change/ Reason: Vendor change

Reissued: 27-Nov-08

Model: Bellini-C3(Katana)	Date: 13-Nov-08	No.: MB234076a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Motor Control IC: SLA7073MPR		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for	☐ Parts catalog correction	☒ Vendor change	☐ Other
Modification:	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076611	<i>14076927</i>	Motor Control IC: SLA7073MPR	-	O/O	186	162	
14076389	14076926	Motor Control IC: SLA7072MPR	-	O/O	186	161	

Change/ Reason: Vendor change

Model: Bellini-C3(katana)		Date: 13-Nov-08	No.: MB234077
Modified Article: Cap – Heat Pipe		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0704294	B2344258	Cap – Heat Pipe	2	O/O	115	16	

Change: The shape of the part was slightly changed.

Reason: To improve reliability.

Model: Bellini-C3		Date: 21-Nov-08	No.: MB234078
Modified Article: Cylinder Unit		Prepared by: T. Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2343400	D0593410	Cylinder Unit	1	O/O	145	1	

Change/ Reason: Part standardization.

Model: Bellini-C3(Katana)		Date: 3-Dec-08	No.: MB234079
Modified Article: Drawer Bracket		Prepared by: T. Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2346300	B2346301	TORQUE LIMITER	1	X/O	67	4	

CHANGE/ REASON: To improve reliability.

Model: Bellini-C3		Date: 18-Dec-08	No.: MB234080
Modified Article: IC - SN74LVC2G17DCK		Prepared by: T.Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076101	14077239	IC - SN74LVC2G17DCK	-	O/O	216	147	

CHANGE /REASON: Due to vendor change, the part number has been changed.

Model: Bellini-C3		Date: 02-Feb-09	No.: MB234081
Modified Article: Harness – Exit Sensor		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3015254	B3015256	Harness – Exit Sensor	1	X/O	35	8	

Change: Binding position.

Reason: To improve reliability.

Model: Bellini-C3		Date: 12-Feb-09	No.: MB234082
Modified Article: DECAL:CAUTION:PAPER FEED		Prepared by: T.Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/Nr	Description	Q'ty	Int	Page	Index	Note
B3014356	B3014357	DECAL:CAUTION:PAPER FEED	1	X/O	26 222	3 34	

CHANGE: The design of the decal was changed.

Model: Bellini-C3		Date: 12-Feb-09	No.: MB234083
Modified Article: Imaging Unit		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2341851	B2341875	Imaging Unit	1	X/O	53	*	
B2341910	B2341885	Laser Diode Unit	1	X/O	53	6	

Change: Manufacturing conditions were changed.

Reason: To further improve the durability of the laser diode unit.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio MP9000	115/60	USA	B234-17	Service part only
Ricoh Aficio MP1100	115/60	USA	B235-17	Service part only
Ricoh Aficio MP1350	115/60	USA	B236-17	Service part only
Infotec IS 3090	220/50	Europe	B234-26	Service part only
Infotec IS 3110	220/50	Europe	B235-26	Service part only
Infotec IS 3135	220/50	Europe	B236-26	Service part only
Ricoh Aficio MP9000	220/50	Europe, Asia	B234-27	Service part only
Ricoh Aficio MP1100	220/50	Europe, Asia	B235-27	Service part only
Ricoh Aficio MP1350	220/50	Europe, Asia	B236-27	Service part only

Model: Bellini-C3		Date: 12-Feb-09	No.: MB234084
Modified Article: Filter:Entrance:Around The Photoconductor		Prepared by: T.Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0702123	M0021349	Filter:Entrance:Around The Photoconductor	1	O/O	20	2	

Change: Material change.

Reason: To improve reliability.

Before change [ABS F1150 (Black)]

After change [ABS VD-200 (4.5GY8.2/0.1)]

Model: Bellini-C3		Date: 17-Feb-09	No.: MB234085
Modified Article: POWER SUPPLY UNIT		Prepared by: T.Tadokoro	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ260001	AZ250029	Power Supply Unit A	1	O/O	148	5	
AZ260003	AZ250031	Power Supply Unit B	1	O/O	148	4	

CHANGE/REASON: Due to vendor change, the part number has been changed.



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	200903	Add		B1321896	GROUND WIRE-SCANNER	0	1			50	30			-		V0803404	
Katana-C1	B234	200903		B2343400	D0593410	CYLINDER UNIT	1	1	O/O		83	19					V0804260	
Katana-C1	B234	200903	Add	A2944056	D0594056	HEATER HOLDER-FRONT	1	1	X/X		110	12	A		Y		V0804336	
Katana-C1	B234	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B234	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B234	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	
Katana-C1	B234	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		Y		V0804336	
Katana-C1	B234	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASSY	1	1	X/X		112	36	A		Y		V0804336	
Katana-C1	B234	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	
Katana-C1	B234	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	
Katana-C1	B235	200903	Add		B1321896	GROUND WIRE-SCANNER	0	1			50	30			-		V0803404	
Katana-C1	B235	200903	Add	A2944056	D0594056	HEATER HOLDER-FRONT	1	1	X/X		110	12	A		Y		V0804336	
Katana-C1	B235	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B235	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B235	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	
Katana-C1	B235	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		Y		V0804336	
Katana-C1	B235	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASSY	1	1	X/X		112	36	A		Y		V0804336	
Katana-C1	B235	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	
Katana-C1	B235	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	
Katana-C1	B236	200903	Add		B1321896	GROUND WIRE-SCANNER	0	1			50	30			-		V0803404	
Katana-C1	B236	200903	Add	A2944056	D0594056	HEATER HOLDER-FRONT	1	1	X/X		110	12	A		Y		V0804336	
Katana-C1	B236	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B236	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		Y		V0804336	
Katana-C1	B236	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	
Katana-C1	B236	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		Y		V0804336	
Katana-C1	B236	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASSY	1	1	X/X		112	36	A		Y		V0804336	
Katana-C1	B236	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	
Katana-C1	B236	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Katana-C1	B234	200905		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		58	26					V0901011
Katana-C1	B235	200905		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		58	26					V0901011
Katana-C1	B236	200905		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		58	26					V0901011



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	200906		A0966553	B2342864	PAD:CLEANER	8	8	O/O		60	10					V0901170	9040931
Katana-C1	B235	200906		A0966553	B2342864	PAD:CLEANER	8	8	O/O		60	10					V0901170	9040931
Katana-C1	B236	200906		A0966553	B2342864	PAD:CLEANER	8	8	O/O		60	10					V0901170	9040931
Katana-C1	B234	200906		B2345530	D1015530	SD-CARD:COPY:B-C3:COMMON	1	1	X/O		160	6					V0901363	8050485
Katana-C1	B235	200906		B2345530	D1015530	SD-CARD:COPY:B-C3:COMMON	1	1	X/O		160	6					V0901363	8050485
Katana-C1	B236	200906		B2345530	D1015530	SD-CARD:COPY:B-C3:COMMON	1	1	X/O		160	6					V0901363	8050485



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.
Katana-C1	B234	200907		A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A	X/O	RB234072		V0804336
Katana-C1	B235	200907		A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A	X/O	RB234072		V0804336
Katana-C1	B236	200907		A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A	X/O	RB234072		V0804336
Katana-C1	B234	200907		AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B235	200907		AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B236	200907		AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B234	200907		AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B235	200907		AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B236	200907		AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B	X/O	RB234072		V0804336
Katana-C1	B234	200907		B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4			Y	RB234072	V0804336
Katana-C1	B235	200907		B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4			Y	RB234072	V0804336
Katana-C1	B236	200907		B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4			Y	RB234072	V0804336
Katana-C1	B234	200907		B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B	X/O	RB234072		V0804336
Katana-C1	B235	200907		B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B	X/O	RB234072		V0804336
Katana-C1	B236	200907		B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B	X/O	RB234072		V0804336
Katana-C1	B234	200907		B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A	X/O	RB234072		V0804336
Katana-C1	B235	200907		B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A	X/O	RB234072		V0804336
Katana-C1	B236	200907		B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A	X/O	RB234072		V0804336



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	200908			D0594597	SHEET:REVERSE	0	2			126	30			Y	RB234073	V0901713	9060317
Katana-C1	B235	200908			D0594597	SHEET:REVERSE	0	2			126	30			Y	RB234073	V0901713	9060317
Katana-C1	B236	200908			D0594597	SHEET:REVERSE	0	2			126	30			Y	RB234073	V0901713	9060317



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	200911		11071168	11071280	FUSE:BJS1512F2	1	1	O/O		155	112					V0901929	9041224
Katana-C1	B235	200911		11071168	11071280	FUSE:BJS1512F2	1	1	O/O		155	112					V0901929	9041224
Katana-C1	B236	200911		11071169	11071281	FUSE:BJS2012F2	1	1	O/O		155	112					V0901929	9041224



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201001		B2341811	D0591811	COVER:LASER DIODE UNIT:POLYGON MIRROR MOTOR:ASS'Y	1	1	X/O		49	7					V0903244	9120723
Katana-C1	B235	201001		B2341811	D0591811	COVER:LASER DIODE UNIT:POLYGON MIRROR MOTOR:ASS'Y	1	1	X/O		49	7					V0903244	9120723
Katana-C1	B236	201001		B2341811	D0591811	COVER:LASER DIODE UNIT:POLYGON MIRROR MOTOR:ASS'Y	1	1	X/O		49	7					V0903244	9120723



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	200903	Add		B1321896	GROUND WIRE:SCANNER	0	1			50	30			No	This information was incorrect.	V0803404	
Katana-C1	B234	200903	Add	A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A		RB234072		V0804336	8110493
Katana-C1	B234	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B234	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B234	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		RB234072		V0804336	8110493
Katana-C1	B234	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A		RB234072		V0804336	8110493
Katana-C1	B234	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	8110493
Katana-C1	B234	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	8120663
Katana-C1	B234	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	8120663
Katana-C1	B235	200903	Add		B1321896	GROUND WIRE:SCANNER	0	1			50	30			No	This information was incorrect.	V0803404	
Katana-C1	B235	200903	Add	A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A		RB234072		V0804336	8110493
Katana-C1	B235	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B235	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B235	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		RB234072		V0804336	8110493
Katana-C1	B235	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A		RB234072		V0804336	8110493
Katana-C1	B235	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	8110493
Katana-C1	B235	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	8120663
Katana-C1	B235	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	8120663
Katana-C1	B236	200903	Add		B1321896	GROUND WIRE:SCANNER	0	1			50	30			No	This information was incorrect.	V0803404	
Katana-C1	B236	200903	Add	A2944056	D0594056	HEATER HOLDER:FRONT	1	1	X/X		110	12	A		RB234072		V0804336	8110493
Katana-C1	B236	200903	Add	AX440240	AX440259	HEATER:208V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B236	200903	Add	AX440246	AX440260	HEATER:230V:900W	1	1	X/X		110	19	B		RB234072		V0804336	8110493
Katana-C1	B236	200903	Add	B2344150	D0594150	HARNESS:THERMOSTAT:FRONT:NO.2	1	1	X/X		110	5	B		RB234072		V0804336	8110493
Katana-C1	B236	200903	Add	B2344226	D0594226	SIDE PLATE:FUSING:FRONT:ASS'Y	1	1	X/X		112	36	A		RB234072		V0804336	8110493
Katana-C1	B236	200903	Add	B2344149	D0594149	HARNESS:THERMOSTAT:FRONT:NO.1	1	1	X/O		110	4					V0804336	8110493
Katana-C1	B236	200903	Add	14076204	14077250	CMOS LOGIC:74LVC2G07GW	1	1	O/O		199	132					V0900305	8120663
Katana-C1	B236	200903	Add	14076205	14077245	CMOS LOGIC:74LVC1G06GW	3	3	O/O		199	133					V0900305	8120663



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201003		B2346690	D0596690	PLATE:PAPER:ASS'Y	1	1	X/O		57	8					V0903048	9060462
Katana-C1	B235	201003		B2346690	D0596690	PLATE:PAPER:ASS'Y	1	1	X/O		57	8					V0903048	9060462
Katana-C1	B236	201003		B2346690	D0596690	PLATE:PAPER:ASS'Y	1	1	X/O		57	8					V0903048	9060462
Katana-C1	B234	201003		B2345220	D1015220	PCB:BCU:ASS'Y	1	1	X/O		151	9					V0901363	8050485
Katana-C1	B235	201003		B2345220	D1015220	PCB:BCU:ASS'Y	1	1	X/O		151	9					V0901363	8050485
Katana-C1	B236	201003		B2345220	D1015220	PCB:BCU:ASS'Y	1	1	X/O		151	9					V0901363	8050485



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201006		B0656524	D0626524	SHAFT:RISE:TRAY BOTTOM PLATE:PRESS FIT	2	2	X/O		61	30					V1000632	10040066
Katana-C1	B235	201006		B0656524	D0626524	SHAFT:RISE:TRAY BOTTOM PLATE:PRESS FIT	2	2	X/O		61	30					V1000632	10040066
Katana-C1	B236	201006		B0656524	D0626524	SHAFT:RISE:TRAY BOTTOM PLATE:PRESS FIT	2	2	X/O		61	30					V1000632	10040066
Katana-C1	B234	201006		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	2	2	X/O		61	37					V1000900	10040434
Katana-C1	B235	201006		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	2	2	X/O		61	37					V1000900	10040434
Katana-C1	B236	201006		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	2	2	X/O		61	37					V1000900	10040434



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201007		B2346771	D0596771	PAPER TRAY:UNIVERSAL:DOM:ASS'Y	2	2	O/O		61	1					V1000632	10040066
Katana-C1	B235	201007		B2346771	D0596771	PAPER TRAY:UNIVERSAL:DOM:ASS'Y	2	2	O/O		61	1					V1000632	10040066
Katana-C1	B236	201007		B2346771	D0596771	PAPER TRAY:UNIVERSAL:DOM:ASS'Y	2	2	O/O		61	1					V1000632	10040066



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201008		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B235	201008		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B236	201008		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B234	201008		B2341875	B2341870	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1001189	10050894
Katana-C1	B235	201008		B2341875	B2341870	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1001189	10050894
Katana-C1	B236	201008		B2341875	B2341870	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1001189	10050894
Katana-C1	B234	201008		04544006Q		TAPPING SCREW:4X6	48	58			121	101					V1001553	10040908
Katana-C1	B235	201008		04544006Q		TAPPING SCREW:4X6	48	58			121	101					V1001553	10040908
Katana-C1	B236	201008		04544006Q		TAPPING SCREW:4X6	48	58			121	101					V1001553	10040908
Katana-C1	B234	201008		B2343260	D0593261	PUMP:TONER SUPPLY:ASS'Y	1	1	X/O		141	1					V1001270	10060305
Katana-C1	B235	201008		B2343260	D0593261	PUMP:TONER SUPPLY:ASS'Y	1	1	X/O		141	1					V1001270	10060305
Katana-C1	B236	201008		B2343260	D0593261	PUMP:TONER SUPPLY:ASS'Y	1	1	X/O		141	1					V1001270	10060305



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201009		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B235	201009		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B236	201009		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001189	10050894
Katana-C1	B234	201009		B2344649	D0594649	GEAR:SECTOR:OPEN AND CLOSE-DUPLEX:ENTRANCE	1	1	O/O		123	8					V1001553	10040908
Katana-C1	B235	201009		B2344649	D0594649	GEAR:SECTOR:OPEN AND CLOSE-DUPLEX:ENTRANCE	1	1	O/O		123	8					V1001553	10040908
Katana-C1	B236	201009		B2344649	D0594649	GEAR:SECTOR:OPEN AND CLOSE-DUPLEX:ENTRANCE	1	1	O/O		123	8					V1001553	10040908

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201010		B2344502	B2344510	DUPLEX UNIT:ASS'Y	1	1	X/O		121	*					V1001553	10040908
Katana-C1	B235	201010		B2344502	B2344510	DUPLEX UNIT:ASS'Y	1	1	X/O		121	*					V1001553	10040908
Katana-C1	B236	201010		B2344502	B2344510	DUPLEX UNIT:ASS'Y	1	1	X/O		121	*					V1001553	10040908
Katana-C1	B234	201010		B2344631	D0594632	BRACKET:SUPPORT:POSITIONING PIN:MAIN	1	1	X/X		129	14	A		Y		V1001553	10040908
Katana-C1	B235	201010		B2344631	D0594632	BRACKET:SUPPORT:POSITIONING PIN:MAIN	1	1	X/X		129	14	A		Y		V1001553	10040908
Katana-C1	B236	201010		B2344631	D0594632	BRACKET:SUPPORT:POSITIONING PIN:MAIN	1	1	X/X		129	14	A		Y		V1001553	10040908
Katana-C1	B234	201010		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002055	
Katana-C1	B235	201010		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002055	
Katana-C1	B236	201010		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002055	
Katana-C1	B234	201010		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002055	
Katana-C1	B235	201010		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002055	
Katana-C1	B236	201010		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002055	
Katana-C1	B234	201010		B2346880	B2346881	HDD UNIT:SUB-ASS'Y	1	1	X/O		163	1	A		RD101031		V0903087	9110357
Katana-C1	B235	201010		B2346880	B2346881	HDD UNIT:SUB-ASS'Y	1	1	X/O		163	1	A		RD101031		V0903087	9110357
Katana-C1	B236	201010		B2346880	B2346881	HDD UNIT:SUB-ASS'Y	1	1	X/O		163	1	A		RD101031		V0903087	9110357
Katana-C1	B234	201010		B2345585	G1786042	CABLE:HDD:S-ATA:POWER:AEGIS	1	1	X/O		163	33	A		RD101031		V0903087	9110357
Katana-C1	B235	201010		B2345585	G1786042	CABLE:HDD:S-ATA:POWER:AEGIS	1	1	X/O		163	33	A		RD101031		V0903087	9110357
Katana-C1	B236	201010		B2345585	G1786042	CABLE:HDD:S-ATA:POWER:AEGIS	1	1	X/O		163	33	A		RD101031		V0903087	9110357

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201011		A2943379	D0593379	BRACKET:POSITIONING SENSOR:RACK:LOWER	1	1	O/O		79	5					V1002458	
Katana-C1	B235	201011		A2943379	D0593379	BRACKET:POSITIONING SENSOR:RACK:LOWER	1	1	O/O		79	5					V1002458	
Katana-C1	B236	201011		A2943379	D0593379	BRACKET:POSITIONING SENSOR:RACK:LOWER	1	1	O/O		79	5					V1002458	
Katana-C1	B234	201011		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002241	
Katana-C1	B235	201011		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002241	
Katana-C1	B236	201011		AZ250031	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O		148	4					V1002241	
Katana-C1	B234	201011		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002241	
Katana-C1	B235	201011		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002241	
Katana-C1	B236	201011		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	1	1	O/O		148	5					V1002241	

RICOH Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201101			B2346943	SHEET:LOGO:RICOH:IBM:2190	1	1	X/O		17	24	A		RB234076		V1003075	
Katana-C1	B235	201101			B2356943	SHEET:LOGO:RICOH:IBM:2210	1	1	X/O		17	24	A		RB234076		V1003075	
Katana-C1	B236	201101			B2366943	SHEET:LOGO:RICOH:IBM:2235	1	1	X/O		17	24	A		RB234076		V1003075	



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201103		B2346212	D0596212	LEVER:PRESSURE:REVERSE	3	3	X/O		67	11					V1100370	11010545
Katana-C1	B235	201103		B2346212	D0596212	LEVER:PRESSURE:REVERSE	3	3	X/O		67	11					V1100370	11010545
Katana-C1	B236	201103		B2346212	D0596212	LEVER:PRESSURE:REVERSE	3	3	X/O		67	11					V1100370	11010545
Katana-C1	B234	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		99	2			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		99	2			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		99	2			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		99	3			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		99	3			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		99	3			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		99	5			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		99	5			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		99	5			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		99	8			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		99	8			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		99	8			RD059088		V1003050	10110357
Katana-C1	B234	201103			D0593644	DECAL:POSITIONING DISPLAY:CLEANING	0	1			99	19			RD059088		V1003050	10110357
Katana-C1	B235	201103			D0593644	DECAL:POSITIONING DISPLAY:CLEANING	0	1			99	19			RD059088		V1003050	10110357
Katana-C1	B236	201103			D0593644	DECAL:POSITIONING DISPLAY:CLEANING	0	1			99	19			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343446	D0593446	BRACKET:SUPPORTER:TONER BANK	2	2	X/O		145	7					V1002960	10100440
Katana-C1	B235	201103		B2343446	D0593446	BRACKET:SUPPORTER:TONER BANK	2	2	X/O		145	7					V1002960	10100440
Katana-C1	B236	201103		B2343446	D0593446	BRACKET:SUPPORTER:TONER BANK	2	2	X/O		145	7					V1002960	10100440
Katana-C1	B234	201103		11071168	11071280	FUSE:BJS1512F2	1	1	O/O		155	112					V1100428	
Katana-C1	B235	201103		11071168	11071280	FUSE:BJS1512F2	1	1	O/O		155	112					V1100428	
Katana-C1	B234	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		225	52			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		225	52			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343592		DECAL:POSITIONING DISPLAY:1	1	0	O/O		225	52			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		225	54			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		225	54			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343644		DECAL:CASE:MIDDLE:CLEANING	1	0	O/O		225	54			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		225	55			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		225	55			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343654		DECAL:POSITIONING DISPLAY:2	1	0	O/O		225	55			RD059088		V1003050	10110357
Katana-C1	B234	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		225	56			RD059088		V1003050	10110357
Katana-C1	B235	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		225	56			RD059088		V1003050	10110357
Katana-C1	B236	201103		B2343655		DECAL:POSITIONING DISPLAY:3	1	0	O/O		225	56			RD059088		V1003050	10110357



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201105		G5644151	B7144151	RAIL/SIDE FENCE	1	1	O/O		27	28					V1100602	11020443
Katana-C1	B235	201105		G5644151	B7144151	RAIL/SIDE FENCE	1	1	O/O		27	28					V1100602	11020443
Katana-C1	B236	201105		G5644151	B7144151	RAIL/SIDE FENCE	1	1	O/O		27	28					V1100602	11020443



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201106		B2341880	B2341895	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1100589	11010742
Katana-C1	B235	201106		B2341880	B2341895	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1100589	11010742
Katana-C1	B236	201106		B2341880	B2341895	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1100589	11010742
Katana-C1	B234	201106		B2341870	B2341890	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1100589	11010742
Katana-C1	B235	201106		B2341870	B2341890	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1100589	11010742
Katana-C1	B236	201106		B2341870	B2341890	IMAGING UNIT:ASS'Y	1	1	X/O		53	*					V1100589	11010742



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		63	*					V1100370	11010545
Katana-C1	B234	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		69	1					V1100370	11010545
Katana-C1	B235	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		63	*					V1100370	11010545
Katana-C1	B235	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		69	1					V1100370	11010545
Katana-C1	B236	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		63	*					V1100370	11010545
Katana-C1	B236	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	3	3	X/O		69	1					V1100370	11010545



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201202			D0592840	DC STEPPER MOTOR:REGISTRATION:ASS'Y	0	1			141	24			RM002021		V1103105	09110737
Katana-C1	B235	201202			D0592840	DC STEPPER MOTOR:REGISTRATION:ASS'Y	0	1			141	24			RM002021		V1103105	09110737
Katana-C1	B236	201202			D0592840	DC STEPPER MOTOR:REGISTRATION:ASS'Y	0	1			141	24			RM002021		V1103105	09110737



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		41	1	A		RD095012		V1200587	11100907
Katana-C1	B235	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		41	1	A		RD095012		V1200587	11100907
Katana-C1	B236	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		41	1	A		RD095012		V1200587	11100907
Katana-C1	B234	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		41	25	A		RD095012		V1200587	11100907
Katana-C1	B235	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		41	25	A		RD095012		V1200587	11100907
Katana-C1	B236	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		41	25	A		RD095012		V1200587	11100907
Katana-C1	B234	201204		AX040144	AX040254	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		143	21					V1200216	
Katana-C1	B235	201204		AX040144	AX040254	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		143	21					V1200216	
Katana-C1	B236	201204		AX040144	AX040254	DC MOTOR:RISING TRAY:ASS'Y	2	2	O/O		143	21					V1200216	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201205		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		73	9					V1200009	
Katana-C1	B235	201205		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		73	9					V1200009	
Katana-C1	B236	201205		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		73	9					V1200009	



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Katana-C1	B234	201210		B2344455	D0594455	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	X/O		119	17					V1202052	12070999
Katana-C1	B235	201210		B2344455	D0594455	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	X/O		119	17					V1202052	12070999
Katana-C1	B236	201210		B2344455	D0594455	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	X/O		119	17					V1202052	12070999



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		41	24					V1202412	12090495
Katana-C1	B235	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		41	24					V1202412	12090495
Katana-C1	B236	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		41	24					V1202412	12090495



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASS'Y	1	1	X/O		69	2				V1302979	
Katana-C1	B235	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASS'Y	1	1	X/O		69	2				V1302979	
Katana-C1	B236	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASS'Y	1	1	X/O		69	2				V1302979	



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201402		B2343096	B2343296	STAY:TRAY UNIT:RIGHT:WELDING	1	1	X/O		8	167					V1400072	
Katana-C1	B235	201402		B2343096	B2343296	STAY:TRAY UNIT:RIGHT:WELDING	1	1	X/O		8	167					V1400072	
Katana-C1	B236	201402		B2343096	B2343296	STAY:TRAY UNIT:RIGHT:WELDING	1	1	X/O		8	167					V1400072	



Part Change Information List

Date: June 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201406		AZ230195	AZ230248	POWER SUPPLY UNIT (208V)	1	1	O/O		163	16					V1104038	
Katana-C1	B235	201406		AZ230195	AZ230248	POWER SUPPLY UNIT (208V)	1	1	O/O		163	16					V1104038	
Katana-C1	B236	201406		AZ230195	AZ230248	POWER SUPPLY UNIT (208V)	1	1	O/O		163	16					V1104038	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	55	4			Y		V1500773	
Katana-C1	B235	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	55	4			Y		V1500773	
Katana-C1	B236	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	55	4			Y		V1500773	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O	N	109	14					V1403435	
Katana-C1	B235	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O	N	109	14					V1403435	
Katana-C1	B236	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O	N	109	14					V1403435	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	55	12					V1500773	
Katana-C1	B235	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	55	12					V1500773	
Katana-C1	B236	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	55	12					V1500773	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1200134	
Katana-C1	B235	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1200134	
Katana-C1	B236	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1200134	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	29	15					V1501671	
Katana-C1	B235	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	29	15					V1501671	
Katana-C1	B236	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	29	15					V1501671	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1401483	14040652
Katana-C1	B235	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1401483	14040652
Katana-C1	B236	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1401483	14040652



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	27	28					V1500444	
Katana-C1	B235	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	27	28					V1500444	
Katana-C1	B236	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	27	28					V1500444	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201604		14011301		FET:2SK2615		---	X/O	N	186	139			Y		V1601145	
Katana-C1	B235	201604		14011301		FET:2SK2615		---	X/O	N	186	139			Y		V1601145	
Katana-C1	B236	201604		14011301		FET:2SK2615		---	X/O	N	186	139			Y		V1601145	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	2	2	O/O	N	61	33					V1501779	15050703
Katana-C1	B235	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	2	2	O/O	N	61	33					V1501779	15050703
Katana-C1	B236	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	2	2	O/O	N	61	33					V1501779	15050703



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201706		B2349610	B2349510	OPC DRUM	1	1	O/O	N	97	1					V0800964	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	171	14					V1603638	16110224
Katana-C1	B235	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	171	14					V1603638	16110224
Katana-C1	B236	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	171	14					V1603638	16110224

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Katana-C1	B234	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	69	16					V1802366	
Katana-C1	B235	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	69	16					V1802366	
Katana-C1	B236	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	69	16					V1802366	
Katana-C1	B234	201902		A2943451	D0BX3451	LEVER:TONER BOTTLE:PEEN	2	2	O/O	N	77	18					V1801987	
Katana-C1	B235	201902		A2943451	D0BX3451	LEVER:TONER BOTTLE:PEEN	2	2	O/O	N	77	18					V1801987	
Katana-C1	B236	201902		A2943451	D0BX3451	LEVER:TONER BOTTLE:PEEN	2	2	O/O	N	77	18					V1801987	