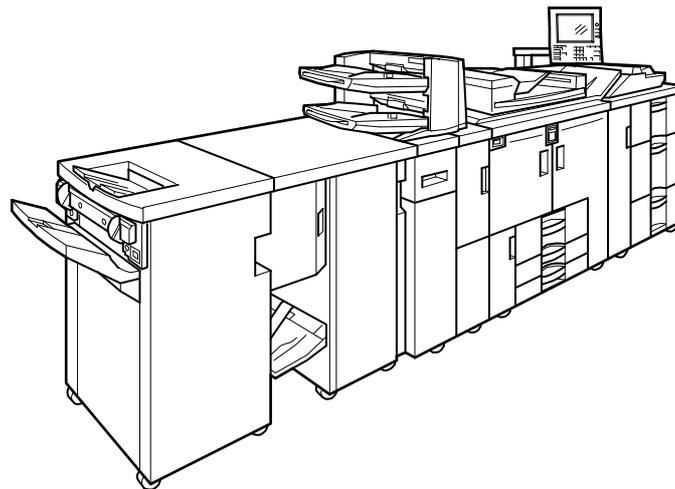


[Adjustment Settings for Skilled Operators] Guide

Model Name:

8090/8110/8135
DSm790/DSm7110/DSm7135
LD190/LD1110/LD1135
Aficio™ MP 9000/1100/1350



Read this manual carefully before using this machine and keep it handy for future reference.

INTRODUCTION

This manual contains detailed instructions and notes on the operation and use of this machine.

For your safety and benefit, read this manual carefully before using the machine. Keep this manual in a handy place for quick reference.

- Some illustrations in this manual might be slightly different from the machine. Certain options might not be available in some countries. For details, please contact your local dealer.
- Use metric notation when making settings for this machine.

TRADEMARK:

- Acrobat® is a registered trademark of Acrobat Systems Incorporated.

Important:

- Follow these guidelines to avoid problems such as misfeeds, damage to originals, loss of valuable data and to prevent damage to the machine.
- The supplier shall not be responsible for any damage or expense that might result from use of other than genuine parts.

NOTE: This information provides tips and advice about how to service the machine.

Notes:

Contents of this manual are subject to change without prior notice. In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.

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IMPORTANT NOTICE

SAFETY INFORMATION

<p> WARNING</p> <ol style="list-style-type: none"> 1. Do not open or remove the exterior covers while the main switch is turned on. 2. To avoid injury, never touch moving or high voltage components. 3. Keep hands away from internal components. Mechanisms inside the machine can activate automatically, causing injury to hands. For example: when the machine's main switch is turned to on and the fusing unit's temperature falls below that of the machine, the warm-up mechanism will start automatically.
--

SYMBOLS

This manual uses the following symbols:

<p> WARNING</p> <p>Indicates a potentially hazardous situation which, if instructions are not followed, could result in death or serious injury.</p>
--

<p> CAUTION</p> <p>Indicates a potentially hazardous situation which, if instructions are not followed, may result in minor or moderate injury or damage to property.</p>

NOTE: Indicates supplementary explanations of the machine's functions, and instructions on resolving user errors.

[] : indicates the names of keys that appear on the machine's display panel.

[] key : indicates the names of keys on the machine's control panel.

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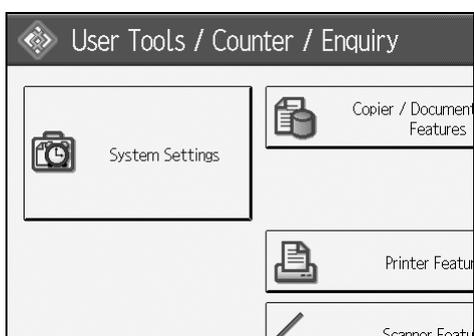
1 COMMON [ADJUSTMENT SETTINGS FOR SKILLED OPERATORS]

1.1 PREPARATION: DISPLAYING THE [ADJUSTMENT SETTINGS FOR SKILLED OPERATORS]

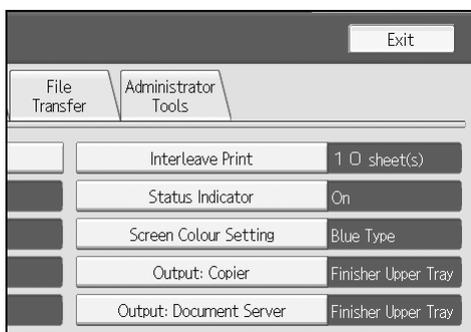
It's necessary setting [Administrator Authentication Management] on your machine before setting [Adjustment Settings for Skilled Operators].

For details about how to log on and off using administrator authentication, see "Security Reference" in operating instructions of the machine.

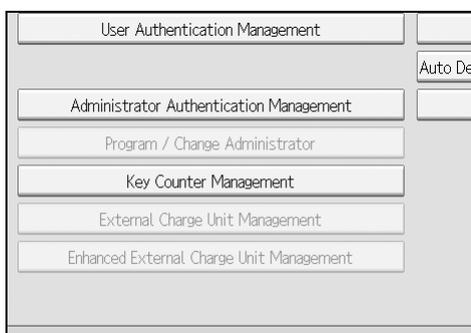
1. Press [User Tools] key on the control panel.
2. Press [System Settings] on the display.



3. Press [Administrator Tools].

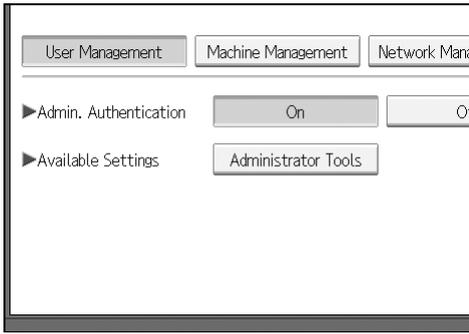


4. Press [Administrator Authentication Management].



NOTE: If any keys cannot be selected on the display, press [Next].

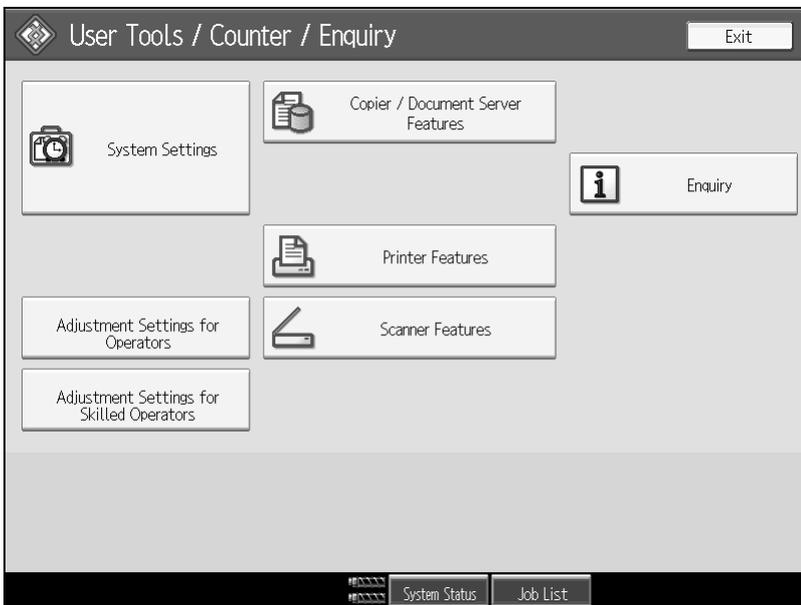
5. Press [Machine Management].



6. Select [On] for "Admin, Authentication".

7. Press [OK].

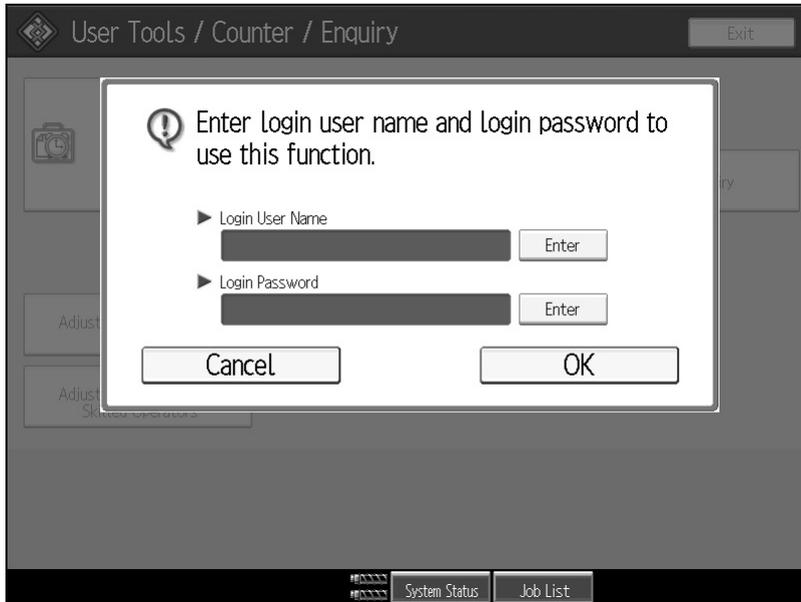
8. Press [Exit].



[Adjustment Settings for Skilled Operators] appears.

1.2 CHANGING THE [ADJUSTMENT SETTINGS FOR SKILLED OPERATORS] MODE

1. Press [Adjustment Settings for Skilled Operators].
2. The login screen appears.
Press [Enter] next to “Login User Name”.

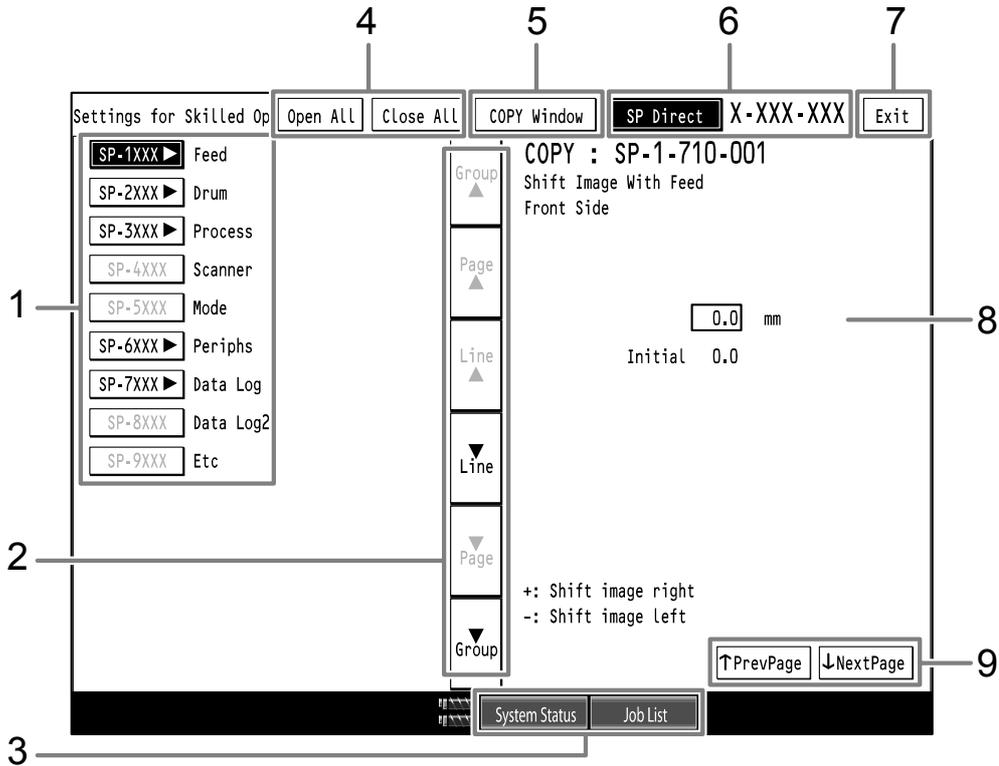


3. Enter your login user name, and then press [OK].
NOTE: If you are logging on as the administrator for the first time, enter “admin”.
4. Press [Enter] next to “Login Password”.
If you are specifying the administrator for the first time, see “Security Reference” in operating instructions of the machine.
5. Enter your login password, and then press [OK].



6. Enter [Login] key.
The screen appears for Adjustment Settings for Skilled Operators Mode.

1.2.1 DISPLAY/ITEMS AND FEATURES



ARA001S

1. Items of Settings
Adjustment Settings are displayed in order.

SP-1-710-001

ARA002S

2. Sorting
Types of Adjustment Settings can be scrolled or searched through by [Group], [Page], or [Line].
3. [System Status]
View the status of Copy or Printer functions.
[Job List]
View the status of print jobs.
4. [Open All], [Close All]
Open or close all Adjustment Settings categories at the same time.
5. [COPY Window]
Switch to the copy functions screen.
To return to the [Settings for Skilled Operators] screen, press [Back to Settings].

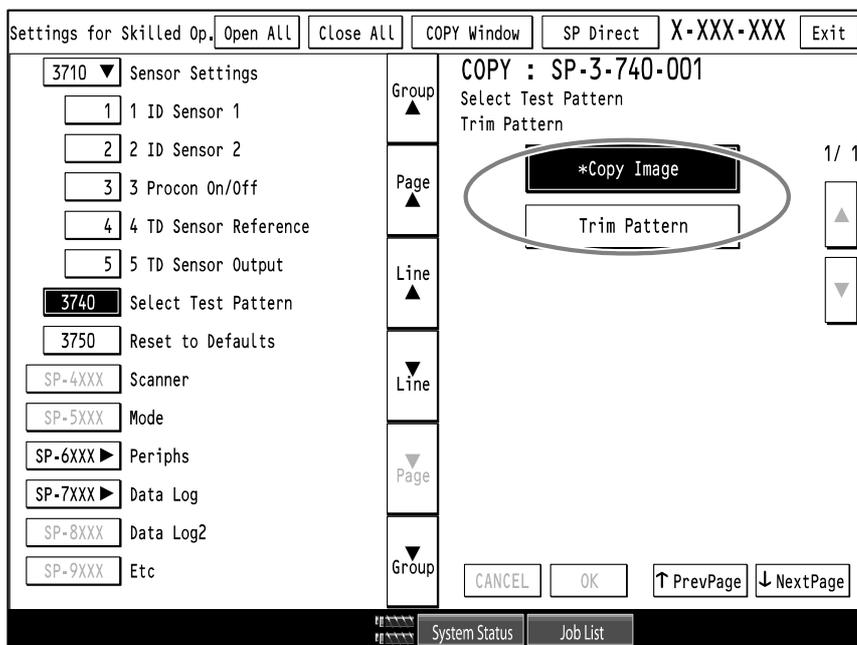
1 COMMON [ADJUSTMENT SETTINGS FOR SKILLED OPERATORS]

6. [SP Direct]
Press to enter an SP number directly.
7. [Exit]
Exit the [Settings for Skilled Operators] screen.
8. Adjustment Table
Enter numbers or select items using the [./*], [1-0], and [#] keys.
9. [↑PrevPage], [↓NextPage]
Move to the previous or next page.

1.2.2 [SP-3-740]: SELECT TEST PATTERN

Set coordinates for [Shift Image With/Across Feed] and [Adjust Paper Skew] of Adjustment Settings for Skilled Operators. [*Copy Image] is the initial value.

Select SP-3-740-001.



ARA003S

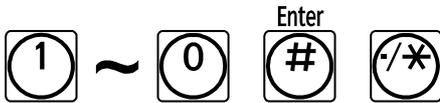
1. Press [Trim Pattern], and then press the [#] key.

Important: Be sure to select [Trim Pattern] before adjusting any settings.

If you leave [*Copy Image] selected, you cannot view the adjusted image when [Shift Image With/Across Feed] or [Adjust Paper Skew] is applied.

1.2.3 INPUTTING

To enter numbers or select items, use the machine's [./*], [1-0], and [#] keys.



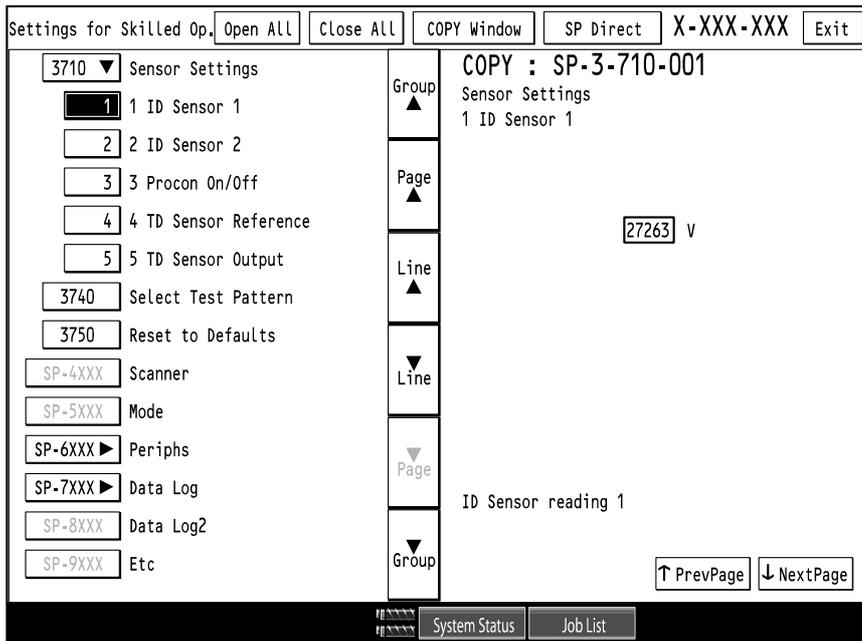
1.2.4 [SP-3-710]: SENSOR SETTINGS

Sensor data allows you to make maintenance checks on the machine and replacement checks on its components.

Report the eight-digit sensor numbers to your customer engineer, who will instruct you how to proceed.

* Your machine requires periodic maintenance by a customer engineer.

Select [SP-3-710-001] to [SP-3-710-005] and report numbers 1 through 5 to your customer engineer.



ARA004S

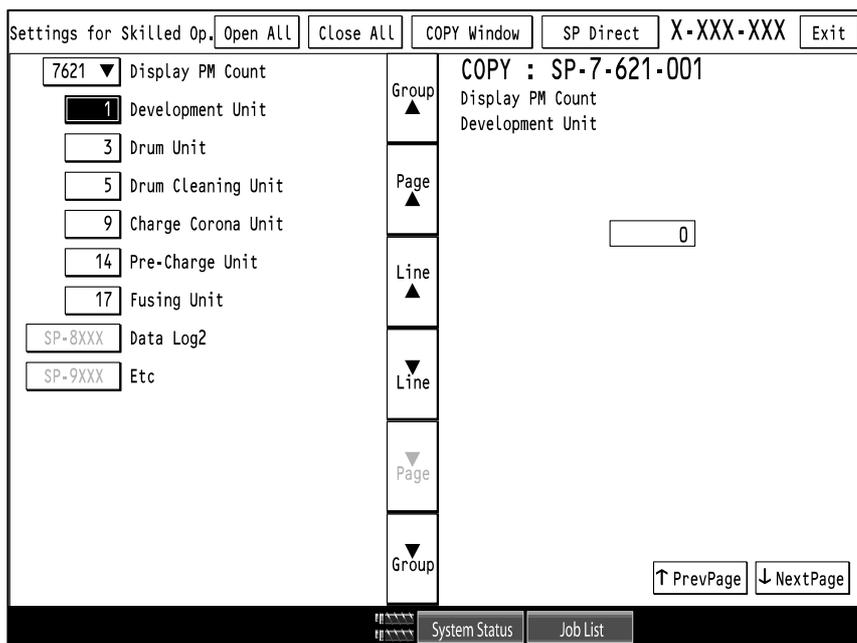
1.2.5 [SP-7-621]: DISPLAY PM COUNT

Check the PM Count and report the message number to your customer engineer.

* Your machine requires periodic maintenance by a customer engineer.

Select [SP-7-621-001], [-003], [-005], [-009], [-014], and [-017], and then report the number of target units to your customer engineer, who will instruct you how to proceed.

1 COMMON [ADJUSTMENT SETTINGS FOR SKILLED OPERATORS]

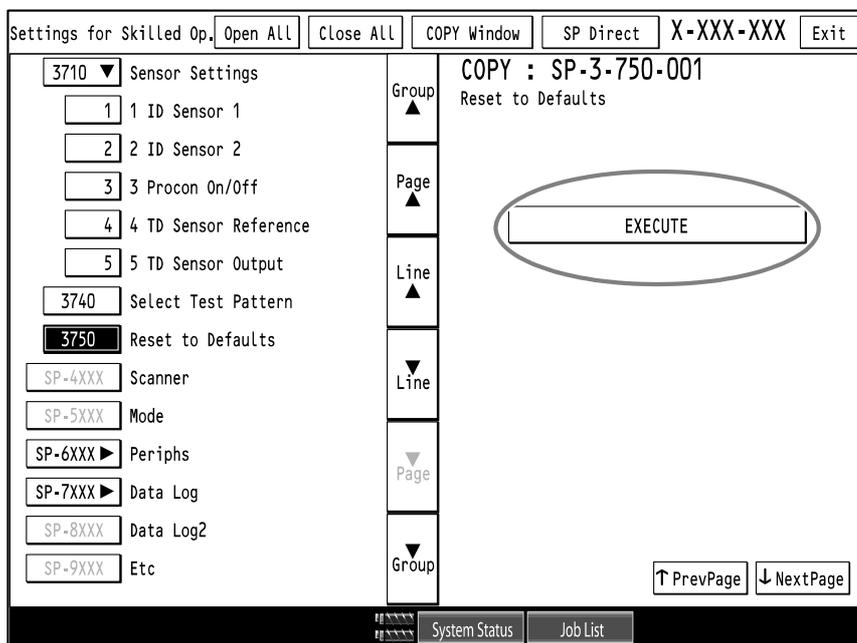


ARA005S

1.2.6 [SP-3-750]: RESET TO DEFAULTS

Return all settings changed under [Settings for Skilled Operators] to their factory defaults.

Select [SP-3-750-001].



ARA006S

1. Press [EXECUTE], and then press the [#] key.

2 SETTING VALUES

2.1 ADJUSTMENT SETTINGS FOR SKILLED OPERATORS

NOTE: Items are displayed according to the direction of paper feed, which you can specify by pressing [Moving Direction = Horizontal (right and left)] and [Crossing Direction = Vertical (top and bottom)].

◆ Shift Image Adjustment

SP	Item	Allows You To	Reference
1-710	Shift Image With Feed	Adjust the horizontal position of the image (+ rightward; – leftward).	2-2-1
1-720	Shift Image Across Feed	Adjust the vertical position of the image (+ upward; – downward).	
1-730	Adjust Paper Skew	Correct image loss from around folds.	
2-750	Magnification Adjustment Across Feed	Adjust vertical magnification with greater precision than you can using the machine setting (+ zoom in; – zoom out).	
2-760	Magnification Adjustment With Feed	Adjust horizontal magnification with greater precision than you can using the machine setting (+ zoom in; – zoom out).	

◆ Image Quality Adjustments

SP	Item	Allows You To	Reference
2-710	Adjust Image Density	Adjust image density in three increments. (Step 1 is first.)	2-2-2
2-720	Adjust Image Quality	Correct linear stains, white spots, or toner blots on the paper.	

◆ Finishing Position Adjustments

SP	Item	Allows You To	Reference
6-700	Staple Position Adjustment	Adjust the vertical position of the staples.	2-2-3
6-705	Adj Punch Hole: With Feed	Adjust the horizontal position of the punch holes. (The center of the paper determines the vertical position.)	
6-730	Adjust Booklet Stapling Position	Adjust the horizontal position of booklet staples.	
6-735	Adjust Booklet Fold Position	Adjust the horizontal position of the booklet fold.	
6-755	Fine Adjust Z-Fold 1	Adjust the width of Z-fold's under fold.	
6-760	Fine Adjust Z-Fold 2	Adjust the width of the Z-fold.	
6-745	Booklet Fold Repetitions	Adjust the number of folds. Initial value is 2.	

◆ Jogger Adjustments

SP	Item	Allows You To	Reference
6-710	Staple Jog Adjust Across Feed	Specify the size of the paper to be stapled and jog it vertically.	2-2-4
6-720	Staple Jog Adjust With Feed	Specify the size of the paper and jog the sides to be stapled.	
6-715	Jogger Adjustment Across Feed	Specify the size of the paper and jog it vertically.	
6-740	Fine Adj Booklet Adjust Across Feed	Specify the size of the paper booklets to be stapled and jog them vertically.	

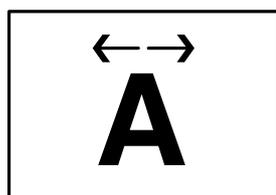
◆ Other Adjustment Settings

SP	Item	Allows You To	Reference
1-740	Set Fusing Temperature	Adjust the temperature of Fusing Units individually, using [Normal Temp Mode]. To increase fusing temperature, select [Low Temp Mode]. To decrease fusing temperature (to reduce curling), select [High Temp Mode].	2-2-5
2-730	Unit Initialization	Make initial settings for the development unit, drum/charge unit, and drum/cleaning unit.	
1-908	Double-Feed Detection	Make settings for individual paper trays to prevent multiple sheets being fed in at the same time.	
1-911	CIS Img Pos Adj: Feed Setting	Auto adjust for the horizontal position of characters to match the direction of paper feed from individual paper trays.	
2-770	Temp / Humidity Display	Display readings of internal temperature and humidity, and monitor machine, paper, and toner conditions.	

◆ Data Log

SP	Item	Allows You To	Reference
7-620	PM Parts Clear	Clear each unit's PM count after replacement.	2-2-6

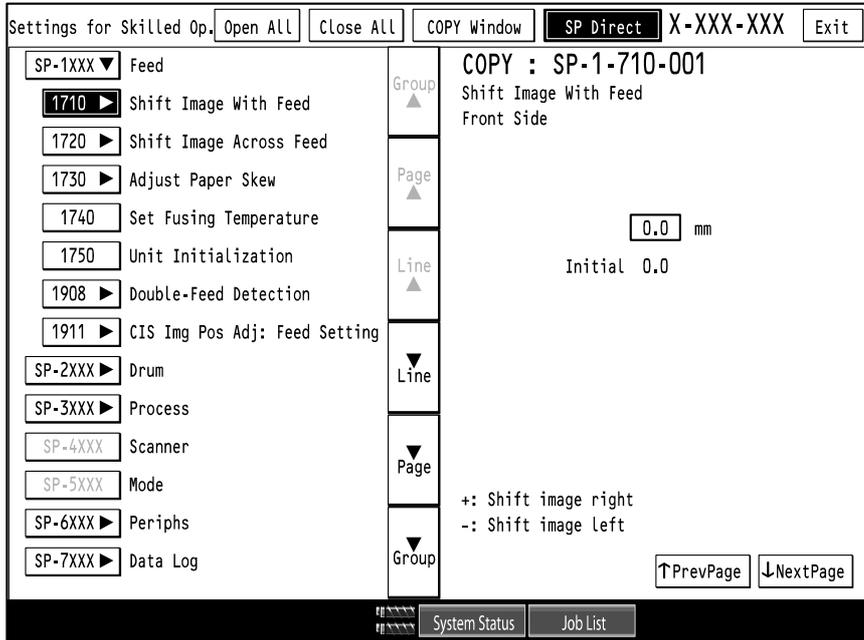
NOTE: CIS Img Pos Adj: Feed Setting



Direction of paper feeding

2.2 ADJUSTMENT SETTINGS (LIST WHAT WANT TO DO)

2.2.1 SHIFT IMAGE ADJUSTMENT



ARA007S

1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

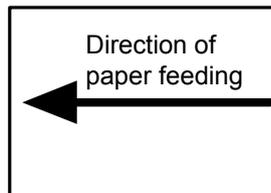
NOTE:

1. Image Shift

- + shifts right.
- shifts left.

2. Image Magnification

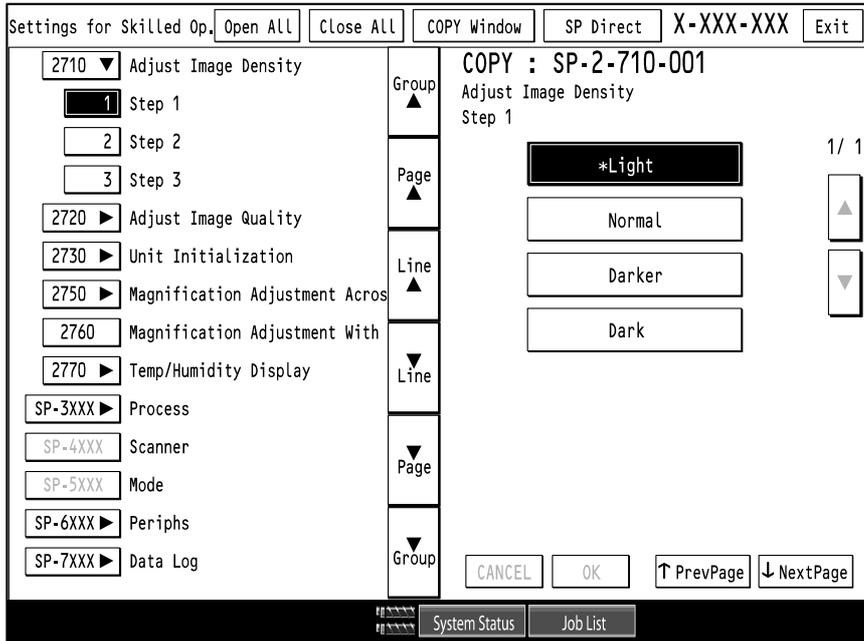
- + increases magnification.
- decreases magnification.



2 SETTING VALUES

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
1-710	Shift Image With Feed	001	Front Side	+2	-2	0.1	mm
		002	Back Side				
		003	Front Side (Low Speed Mode)				
		004	Back Side (Low Speed Mode)				
1-720	Shift Image Across Feed	001	Tray 1	+2	-2	0.1	mm
		002	Tray 2				
		003	Tray 3				
		004	Tray 4 LCT				
		005	Tray 5 LCT				
		006	Tray 6 LCT				
		007	Tray 7 Bypass				
		008	Duplex				
1-730	Adjust Paper Skew	001	Tray 1,2,3	+3	0	1	mm
		002	Tray 4,5,6 LCT				
		003	Duplex				
		004	Tray 7				
2-750	Magnification Adjustment Across Feed	001	Copy Image: Front Side	+0.3	-0.3	0.1	%
		002	Copy Image: Back Side				
		003	Print Image: Front Side				
		004	Print Image: Back Side				
2-760	Magnification Adjustment With Feed	001	-	+0.3	-0.3	0.1	%

2.2.2 IMAGE QUALITY ADJUSTMENTS

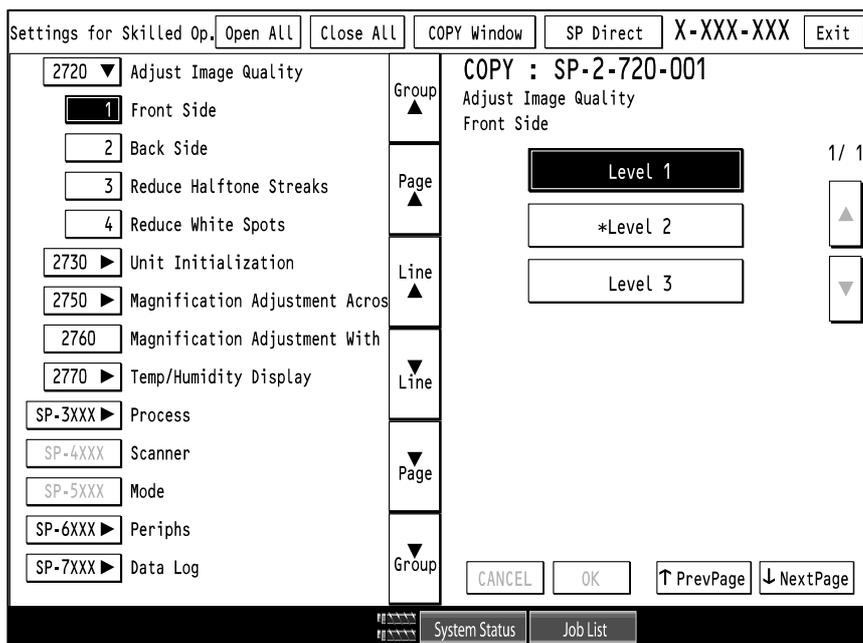


ARA008S

1. Press the selection you require (such as [*Light]) for the setting, and then press the [#] key.

SP	Item	No.	Setting	Selection
2-710	Adjust Image Density	001	Step 1	*Light / Normal / Darker / Dark
		002	Step 2	*Light / Normal / Dark
		003	Step 3	Press [EXECUTE].

2 SETTING VALUES



ARA009S

1. Press the selection you require (such as [Level 1]) for the setting, and then press the [#] key.

SP	Item	No.	Setting	Selection
2-720	Adjust Image Quality	001	Front Side	Level 1 / *Level 2 / Level 3
		002	Back Side	
		003	Reduce Halftone Streaks	Press [EXECUTE].
		004	Reduce White Spots	

2.2.3 FINISHING POSITION ADJUSTMENTS

Settings for Skilled Op. | Open ALL | Close ALL | COPY Window | SP Direct | X-XXX-XXX | Exit

6700 ▼ Staple Position Adjustment

1 (A3-Lengthwise) | 2 B4 SEF | 3 A4 SEF | 4 A4 LEF | 5 B5 SEF | 6 B5 LEF | 7 DLT SEF | 8 LG SEF | 9 LT SEF | 10 LT LEF | 11 Other

6705 ▶ Adj Punch Hole: With Feed | 6710 ▶ Staple Jog Adjust Across Feed

COPY : SP-6-700-001
Staple Position Adjustment (A3-Lengthwise)
0.0 mm
Initial 0.0

+: Shift staple position up
-: Shift staple position down

System Status | Job List

ARA010S

- Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
6-700	Staple Position Adjustment	001	(A3-Lengthwise)	+2	-2	0.5	mm
		002	B4 SEF				
		003	A4 SEF				
		004	A4 LEF				
		005	B5 SEF				
		006	B5 LEF				
		007	DLT SEF				
		008	LG SEF				
		009	LT SEF				
		010	LT LEF				
		011	Other				
6-705	Adj Punch Hole: With Feed	001	2-Hole: JPN	+7.5	-7.5	0.5	mm
		002	3-Hole: NA				
		003	4-Hole: Europe				
		004	4-Hole: NA				
		005	2-Hole: NA				
		006	1-Hole: JPN				

2 SETTING VALUES

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
6-730	Adjust Booklet Stapling Position	001	A3 SEF	+3	-3	0.2	mm
		002	B4 SEF				
		003	A4 SEF				
		004	B5 SEF				
		005	12 x 18 SEF				
		006	DLT SEF				
		007	LG SEF				
		008	LT SEF				
		009	Custom Size				
6-735	Adjust Booklet Fold Position	001	A3 SEF	+3	-3	0.2	mm
		002	B4 SEF				
		003	A4 SEF				
		004	B5 SEF				
		005	12 x 18 SEF				
		006	DLT				
		007	LG				
		008	LT SEF				
		009	Custom Size				
6-755	Fine Adjust Z-Fold 1	001	1st Fold: A3 SEF	+2	-2	0.2	mm
		002	1st Fold: B4 SEF				
		003	1st Fold: A4 SEF				
		004	1st Fold: DLT SEF				
		005	1st Fold: LG SEF				
		006	1st Fold: LT SEF				
		007	1st Fold: 12x18				
		008	1st Fold: Other				
6-760	Fine Adjust Z-Fold 2	001	2nd Fold: A3 SEF	+2	-2	0.2	mm
		002	2nd Fold: B4 SEF				
		003	2nd Fold: A4 SEF				
		004	2nd Fold: DLT SEF				
		005	2nd Fold: LG SEF				
		006	2nd Fold: LT SEF				
		007	2nd Fold: 12x18				
		008	2nd Fold: Other				
6-745	Booklet Fold Repetitions	001	– (Initial value: 2 Times)	28	-1	1	times

2.2.4 JOGGER ADJUSTMENTS

Settings for Skilled Op. | Open ALL | Close ALL | COPY Window | SP Direct | X-XXX-XXX | Exit

6720 ▼ Staple Jog Adjust With Feed

1 A4 LEF

2 B5 LEF

3 LT Lef

4 Custom Size

6725

6730 ▶ Adjust Booklet Stapling Positi

6735 ▶ Adjust Booklet Fold Position

6740 ▶ Fine Adj Booklet Adjust Across

6745 Booklet Fold Repetitions

6750 ▶ Z-Fold Position Setting

6755 ▶ Fine Adjust Z-Fold 1

6760 ▶ Fine Adjust Z-Fold 2

SP-7XXX ▶ Data Log

COPY : SP-6-720-001
Staple Jog Adjust With Feed
A4 LEF

0.0 mm

Initial 0.0

System Status | Job List

ARA011S

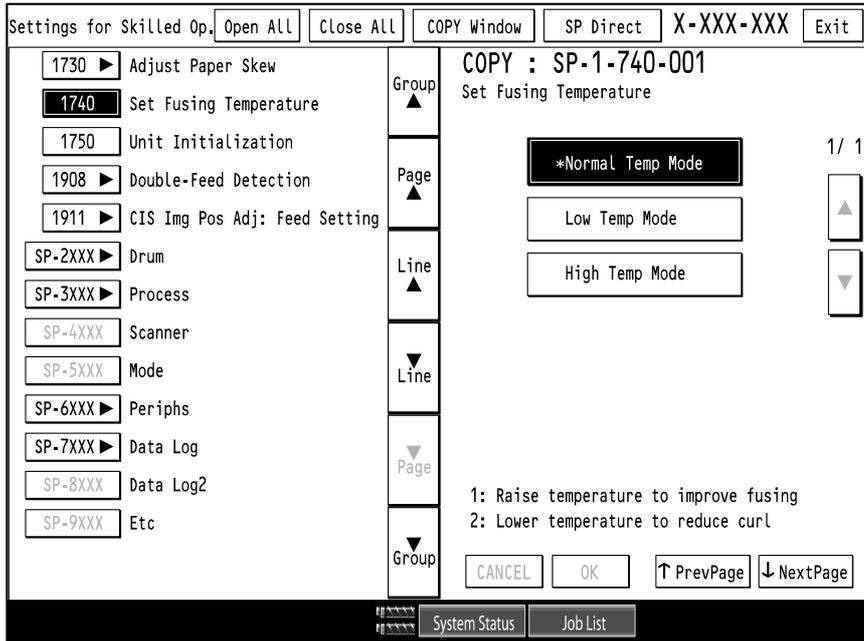
- Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
6-710	Staple Jog Adjust Across Feed	001	A3 SEF	+1.5	-2	0.5	mm
		002	B4 SEF				
		003	A4 SEF				
		004	A4 LEF				
		005	B5 SEF				
		006	B5 LEF				
		007	DLT				
		008	LG				
		009	LT SEF				
		010	LT LEF				
		011	Custom Size				
6-720	Staple Jog Adjust With Feed	001	A4 LEF	+10	-5	0.1	mm
		002	B5 LEF				
		003	LT Lef				
		004	Custom Size				

2 SETTING VALUES

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
6-715	Jogger Adjustment Across Feed	001	A3 SEF	+3	-3	0.1	mm
		002	B4 SEF				
		003	A4 SEF				
		004	A4 LEF				
		005	A5 SEF				
		006	A5 LEF				
		007	B5 SEF				
		008	B5 LEF				
		009	DLT				
		010	LG				
		011	LT SEF				
		012	LT LEF				
		013	HLT SEF				
		014	HLT LEF				
		015	Custom Size				
6-740	Fine Adj Booklet Adjust Across Feed	001	A3 SEF	+1.5	-1.5	0.5	mm
		002	B4 SEF				
		003	A4 SEF				
		004	B5 SEF				
		005	12x18 SEF				
		006	DLT				
		007	LG				
		008	LT SEF				
		009	Custom Size				

2.2.5 OTHER ADJUSTMENT SETTINGS

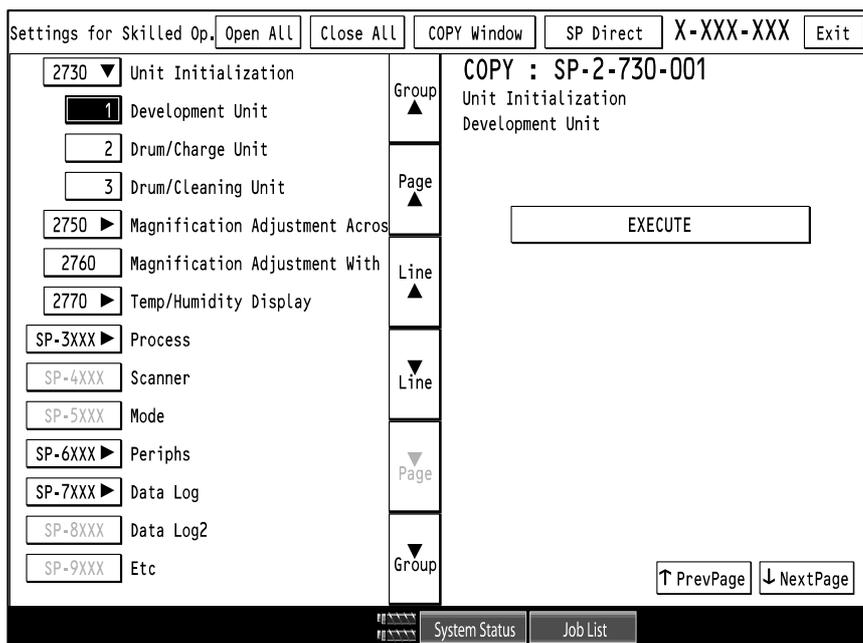


ARA012S

1. Press the selection you require (such as [High Temp Mode]) for the function, and then press the [#] key.

SP	Item	No.	Setting	Selection
1-740	Set Fusing Temperature	001	—	*Normal Temp Mode / Low Temp Mode / High Temp Mode

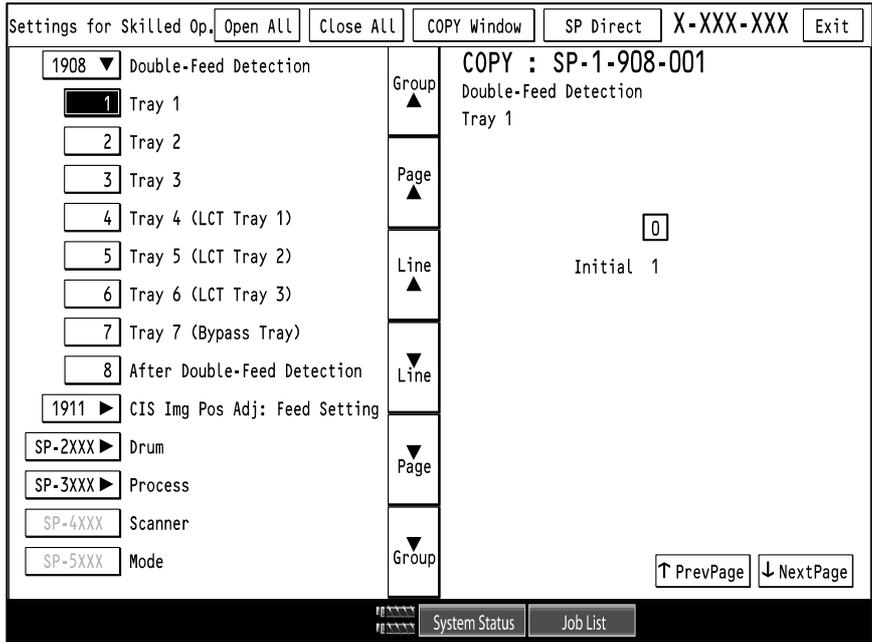
2 SETTING VALUES



ARA013S

1. Press [EXECUTE], and then press the [#] key.

SP	Item	No.	Setting	Selection
2-730	Unit Initialization	001	Development Unit	Press [EXECUTE].
		002	Drum/Charge Unit	
		003	Drum/Cleaning Unit	

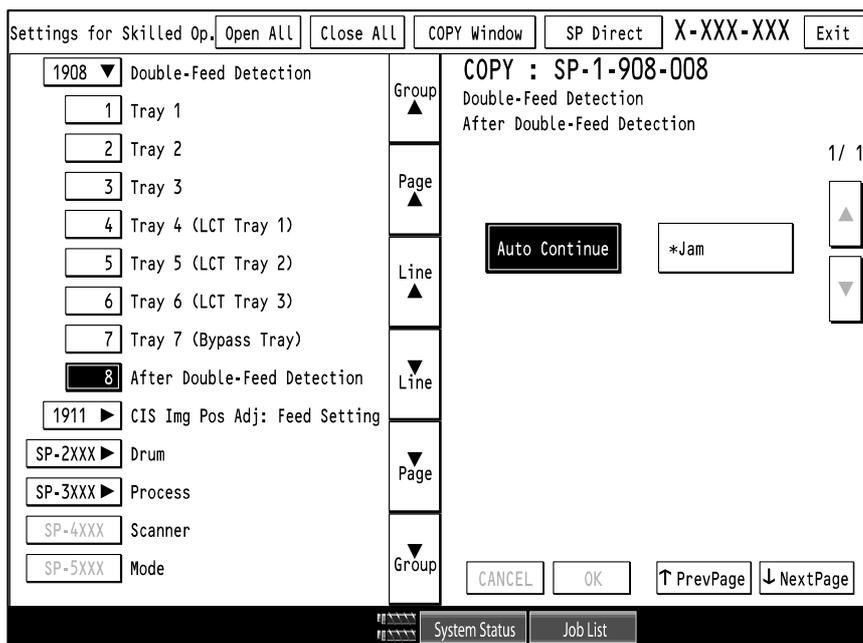


ARA014S

- Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	ON	OFF
1-908	Double-Feed Detection	001	Tray 1	1	0
		002	Tray 2		
		003	Tray 3		
		004	Tray 4 (LCT Tray 1)		
		005	Tray 5 (LCT Tray 2)		
		006	Tray 6 (LCT Tray 3)		
		007	Tray 7 (Bypass Tray)		

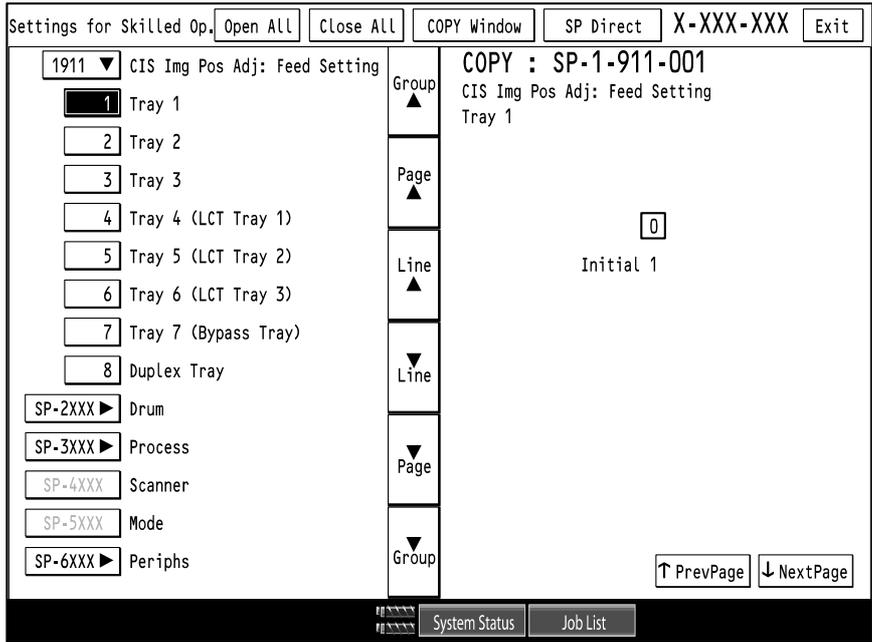
2 SETTING VALUES



ARA015S

1. On the [*Jam] screen, select [Auto Continue], and then press the [#] key.

SP	Item	No.	Setting	Selection
1-908	Double-Feed Detection	008	After Double-Feed Detection	Auto Continue / *Jam

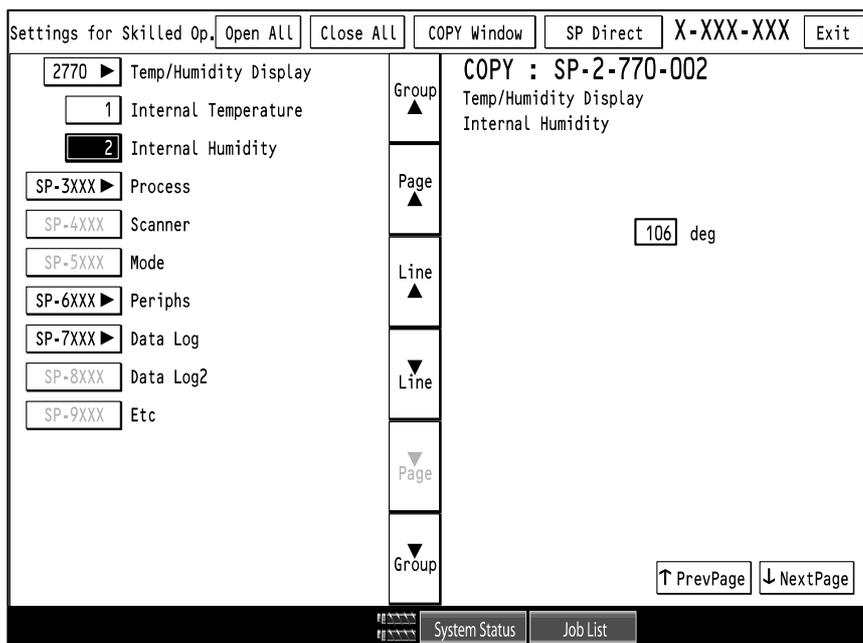


ARA016S

- Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	ON	OFF
1-911	CIS Img Pos Adj: Feed Setting	001	Tray 1	1	0
		002	Tray 2		
		003	Tray 3		
		004	Tray 4 (LCT Tray 1)		
		005	Tray 5 (LCT Tray 2)		
		006	Tray 6 (LCT Tray 3)		
		007	Tray 7 (Bypass Tray)		
		008	Duplex Tray		

2 SETTING VALUES



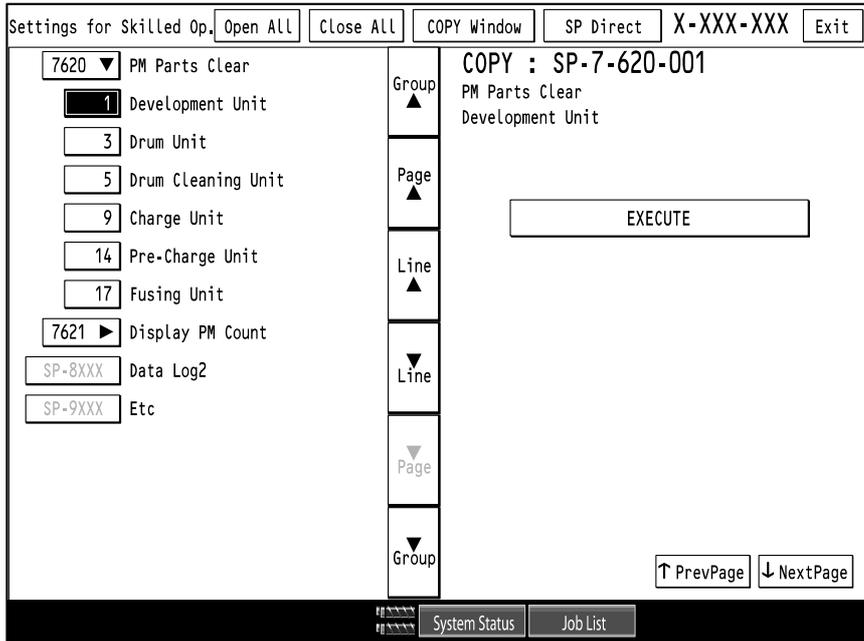
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- Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	Maximum Value	Minimum Value	Gradation Value	Unit
2-770	Temp / Humidity Display	001	Internal Temperature	+60	-20	1	°C
		002	Internal Humidity	+100	0	1	%

NOTE: Temperature and humidity are displayed in deg.

2.2.6 DATA LOG



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1. Press [EXECUTE], and then press the [#] key.

SP	Item	No.	Setting	Selection
7-620	PM Parts Clear	001	Development Unit	Press [EXECUTE].
		003	Drum Unit	
		005	Drum Cleaning Unit	
		009	Charge Unit	
		014	Pre-Charge Unit	
		017	Fusing Unit	

MEMO