

Model	Lily	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

Please correct your parts catalog as follows.

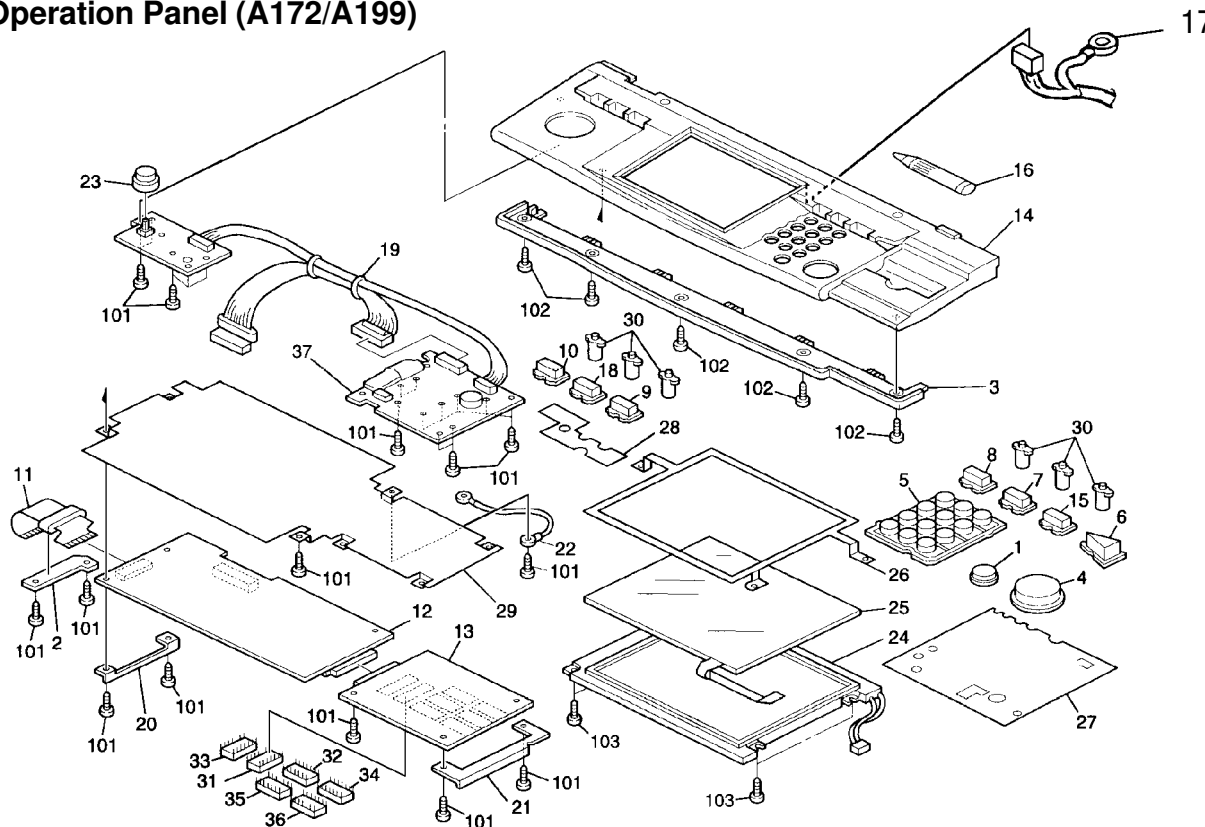
Old P/N	New P/N	Description	Q'ty Used	Destination	Parts Catalog	
					Index No.	Page
A1091805	A1727874	Scanner Control Board Cover	1 → 1	-22, -26, -27 only	20	23
A1721636	A1727852	Lens Holder Unit	1 → 1	-22, -26, -27 only	7	23
A1095335	A1725635	CCD Harness 1	1 → 1	-22, -26, -27 only	18	23
A1725339	A1725639	Operation Panel Harness - DC	1 → 1	ALL	10	25
A1095309	A1725667	IPU Board Relay Harness	1 → 1	-22, -26, -27 only	32	27
A1091374	A1727070	Right Inner Cover	1 → 1	-22, -26, -27 only	16	15
A1726200	A1726201	Transfer Roller	1 → 1	ALL	7	71
A1093410	A1723409	Toner Tank Cover	1 → 1	-22, -26, -27 only	19	55
AD001040	AD001046	Development Unit - B/C	1 → 1	-22, -26, -27 only	*	59
AZ310017	AZ310019	High Voltage Supply Board - D	1 → 1	-22, -26, -27 only	9	95
A1095391	A1725695	High Voltage Harness	1 → 1	-22, -26, -27 only	10	95
A1095330	A1725630	AC Power Pack Relay Harness	1 → 1	-22, -26, -27 only	21	95

DETAILS OF MODIFICATION

Old P/N	New P/N	Description	Q'ty Used	Destination	Parts Catalog	
					Index No.	Page
A1723608	A1727680	Cleaning Receptacle	1 → 1	-22, -26, -27 only	4	97
A1995307	A1995607	DC Main Harness - Rear Upper	1 → 1	-22, -26, -27 only	1	97
A1092321	A1727681	Pre Cleaning Corona Receptacle	1 → 1	-22, -26, -27 only	26	97
A0965404	A1725604	DF Harness - 230V	1 → 1	-22, -26, -27 only	16	99
A0855671	A1725675	Power Supply Cord - 230V	1 → 1	22, -26, -27 only	14	101
A1725392	A1725692	Operation Panel Harness - IPU 1 (A172)	1 → 1	A172 only	17	17
	AA143741	Stepped Screw	0 → 2	ALL	29	71

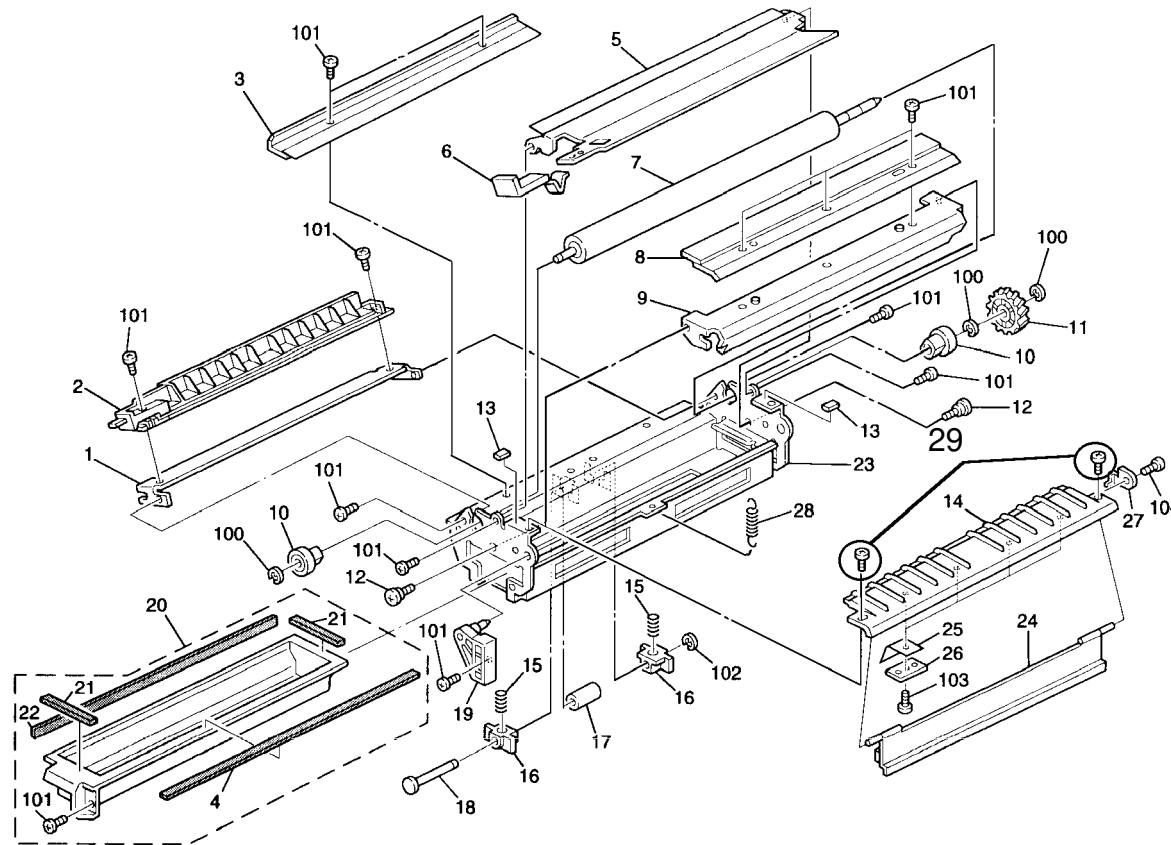
DETAILS OF MODIFICATION

Please add the drawing of A1725692 Operation Panel Harness - IPU 1 to your parts catalog.

3. Operation Panel (A172/A199)

DETAILS OF MODIFICATION

Please correct the index numbers in your parts catalog as follows.

30. Transfer Roller Unit (A172/A199)

T. Inoue
M. Iwasa, Manager
Technical Support Department

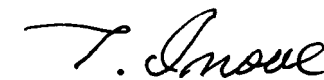
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	115V/60Hz	USA, Canada	A172 -10	AB6
Savin SDC206E	115V/60Hz	USA, Canada	A172 -15	5A8
Aficio Color 5206	115V/60Hz	USA, Canada	A172 - 17	A712
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe, etc.	A172 - 22	AB7
Infotec 7316E	220-240V/50Hz	Europe, etc.	A172 - 26	3J8
Aficio Color 5206	220-240V/50Hz	Europe, etc.	A172-27	A712
Aficio Color 5206	220-240V/50Hz, 60Hz	Asia, Middle East	A172 -29	A712
Nashuatec C606 Gestetner 2606	115V/60Hz	USA, Canada	A199 -10	AB4
Savin SDC206	115V/60Hz	USA, Canada	A199 - 15	5A9
Aficio Color 5106	115V/60Hz	Europe, etc.	A199 - 17	A713
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe, etc.	A199 - 22	AB5
Infotec 7316	220-240V/50Hz	Europe etc.	A199 - 26	3J7
Aficio Color 5106	220-240V/50Hz	Europe etc.	A199 - 27	A713
Aficio Color 5106	220-240V/50Hz, 60Hz	Asia, Middle East	A199 - 29	A713

ISSUED ON: October 31, '96

Model	Lily	Volt/Hz	Date of Modification	Serial Number
Modified Article	Screw Shaft	No serial number cut-in information.		
Reason for Modification	To facilitate manufacturing			

To facilitate manufacturing, the material of the screw shaft used in the charge corona unit has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A172 7630	A172 7629	Screw Shaft	1 → 1	O/O	31	49

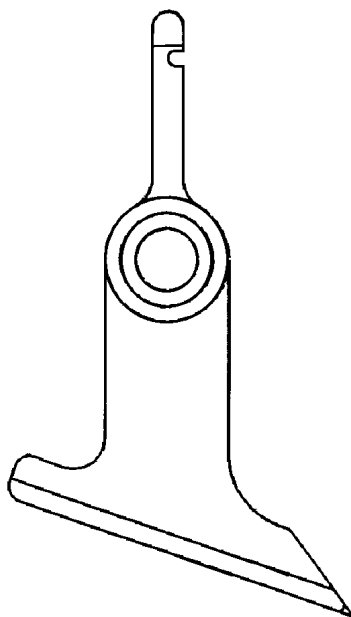


T. Inoue, General Manager
1st Field Information Dept. QAC

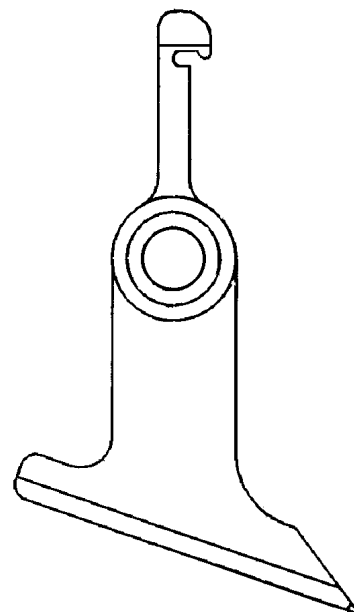
Model: Lily		Date: 28-Feb-97	No: 003	1/2
Modified Article: Hot Roller Stripper			Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.			Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards	
	☐ To facilitate assembly	☐ To improve reliability	()	
	☐ Part Standardization	☒ Other		

Old part number	New part number	Description	Qty	Int	Page	Index
AE04 4016	AE04 4023	Hot Roller Stripper	6 - 6	X/O	79	9

To prevent the spring from coming off, the hook of the hot roller stripper has been extended.



Old



New

Model: Lily	Date: 28-Feb-97	No: 003	2/2
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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	115V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	115V/ 60Hz	USA, Canada	A172 - 15	5A87010001
Aficio Color 5206	115V/ 60Hz	USA, Canada	A172 - 17	A7127010001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB77010001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J80170001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7127010110
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7127010184
Lanier 5606 DC	120V60Hz	USA	A172 - 55	L0067010091
Sharp AR-C862	120V60Hz	USA	A172 - 57	S16702XXXX
Sharp AR-C862	120V60Hz	Europe	A172 - 67	S167020001
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4702XXXX
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A97010001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7137020001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB57010001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J70170001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7137010001
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A713702XXXX
Lanier 5606 DC	120V60Hz	USA	A199 - 55	L0077010001
Sharp AR-C861	120V60Hz	USA	A199 - 57	S16702XXXX
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	S167020023

Model: Lily		Date: 28-Feb-97	No: 004	1/1
Modified Article: Toner End Sensor			Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.			Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part Standardization ☒ Other			

Old part number	New part number	Description	Qty	Int	Page	Index
AW23 0009	AW23 0012	Toner End Sensor	4-4	X/O	55	25

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	115V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	115V/ 60Hz	USA, Canada	A172 - 15	5A86100001
Aficio Color 5206	115V/ 60Hz	USA, Canada	A172 - 17	A7126100001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB76100001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J81060001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7126100049
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7126100105
Lanier 5606 DC	120V60Hz	USA	A172 - 55	L0066110001
Sharp AR-C862	120V60Hz	USA	A172 - 57	from first production
Sharp AR-C862	120V60Hz	Europe	A172 - 67	from first production
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4611XXXX
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A96100001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7136100001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB56100001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J71060001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A71376100077
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A71376100117
Lanier 5606 DC	120V60Hz	USA	A199 - 55	L0077010001
Sharp AR-C861	120V60Hz	USA	A199 - 57	S167030046
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	S167020023

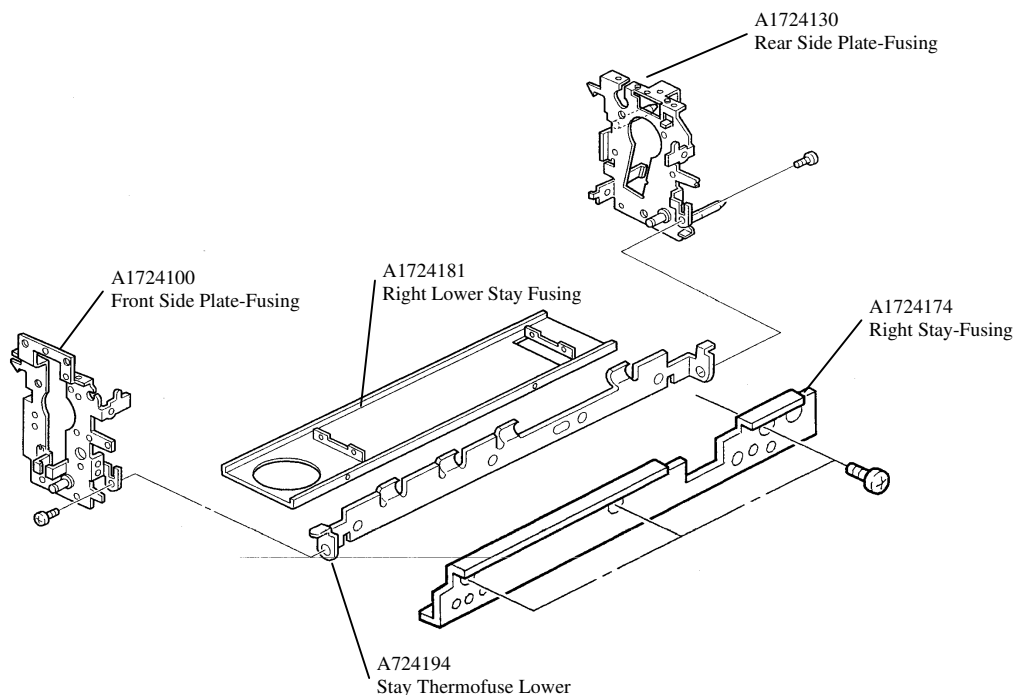
The toner end sensor has been modified to prevent malfunctions. The reset time of the internal IC has become shorter

Model: Lily		Date: 15-Mar-97	No: 5
Modified Article: Fusing Unit Side Plate		Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☐ Part Standardization	☒ Other	

Old part number	New part number	Description	Qty	Int		Page	Index
A1094100	A1724100	Front Side Plate - Fusing	1 - 1	X/X		85	13
A1094130	A1724130	Rear Side Plate - Fusing	1 - 1	X/X		85	23
A1724171	A1724174	Right Stay - Fusing	1 - 1	X/X	o/o as a set	85	26
A1094180	A1724181	Right Lower Stay - Fusing	1 - 1	X/X		85	10
	A1724194	Stay Thermofuse Lower	0 - 1	X/X		85	32
	03140060B	Philips Pan Head Screw M4 x 6	n - n+2	X/X		85	100

To implement the pressure roller cleaning blade and the pressure roller drive gear, front and rear side plates, right stay, and right lower stay have been modified. Also, the stay thermofuse lower has been newly added.

The new and old parts are not interchangeable individually. Please replace them as a set. For further information on the pressure roller cleaning blade and the pressure roller drive gear, another MB will be issued.



Model: Lily

Date: 15-Mar-97

No: 5

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	120V/ 60Hz	USA, Canada	A172 - 15	5A86110001
Aficio Color 5206	120V/ 60Hz	USA, Canada	A172 - 17	A71216110001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB76110001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J81160001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7126110046
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7126110091
Lanier 5606 DC	120V60Hz	USA	A172 - 55	from first production
Sharp AR-C862	120V60Hz	USA	A172 - 57	from first production
Sharp AR-C862	120V60Hz	Europe	A172 - 67	from first production
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4701XXXX
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A96110001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7136110001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB56110001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J771160001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7136110041
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A713701XXXX
Lanier 5606 DC	120V60Hz	USA	A199 - 55	from first production
Sharp AR-C861	120V60Hz	USA	A199 - 57	from first production
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	from first production

Model: Lily		Date: 31-Mar-97	No: 6
Modified Article: Hot Roller, Pressure Roller, and others		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
AB013818		Gear 61Z	1-	x/	All		
	AB014067	Gear 62z	-1	/x	All	85	25
	AB014063	Hot Roller Gear - 60z	0-1		All	85	32
	AB014064	Pressure Roller Gear - 60Z	0-1		* All	85	33
AE010012	AE010018	Hot Roller	1-1	x/o	All	85	8
AE020056	AE020076	Pressure Roller	1-1	x/o	All	85	9
	03140060B	Philips Pan Head Screw M4x6	n-n-1		All	85	100
	09514005W	Philips Screw with Flat Washer M4x5	0-2		All	85	107
AE042021		Cleaning Roller	1-0		-22,-26,-27 -29,-67	85	31
AE031020		Bushing-6x12x8	2-0		-22,-26,-27 -29,-67	85	27
A1724172		Front Spring Plate	1-0		-22,-26,-27 -29,-67	85	28
A1724173		Rear Spring Plate	1-0		-22,-26,-27 -29,-67	85	29
A1724174		Right Stay Fusing	1-0		-22,-26,-27 -29,-67	85	26
	AA062298	Spring-Pressure Roller Blade	0-2		-22,-26,-27 -29,67	85	36
	AE045025	Pressure Roller Oil Pad	0-1		-22,-26,-27 -29,-67	85	33
	AA143258	Stepped Screw M4x7	0-1		-22,-26,-27 -29,-67	85	37
	AE041003	Pressure Roller Cleaning Blade	0-1		-22,-26,-27 -29,-67	85	34
	A1724192	Cleaning Blade Bracket	0-1		-22,-26,-27 -29,-67	85	35

*X/O as a set

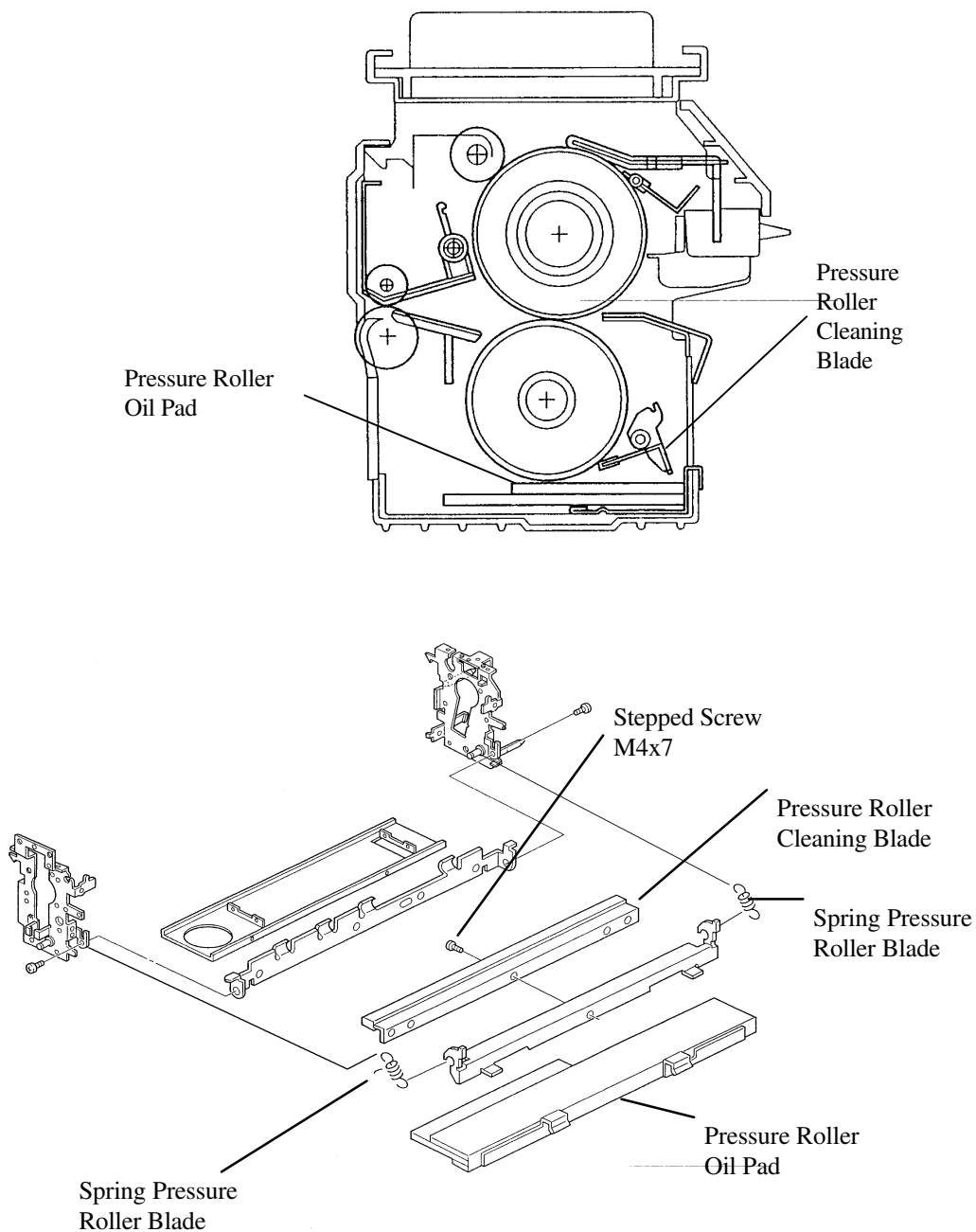
Model: Lily

Date: 31-Mar-97

No: 6

When paper with a high calcium carbonate content is used, calcium carbonate may deposit on the pressure roller surface which may be transferred onto OHP transparencies.

To prevent this problem, a cleaning blade and oil pad are added to the pressure roller in place of the pressure roller cleaning roller.



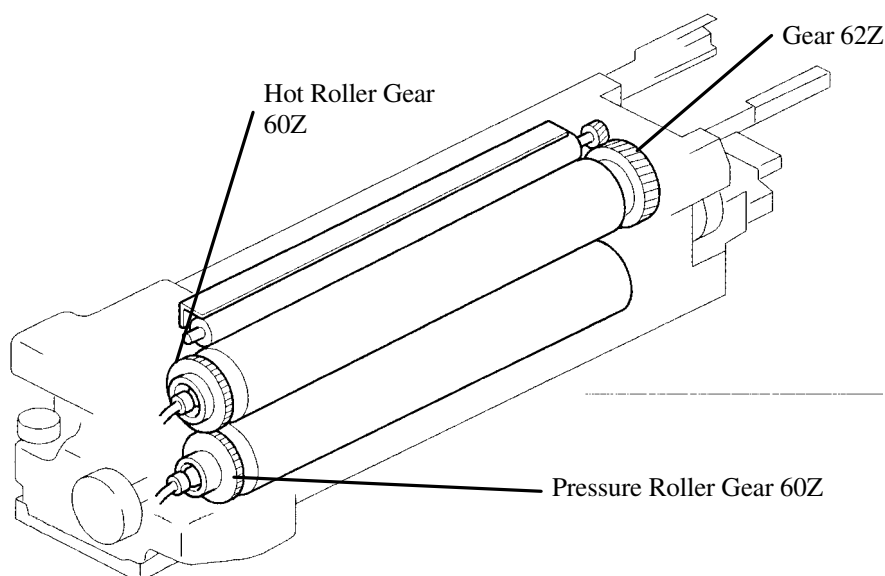
Model: Lily

Date: 31-Mar-97

No: 6

The addition of cleaning blade and oil pad applies excess load to the pressure roller which may result in copy quality problems such as mimizu image. To prevent this problem, gears are added on the front of hot roller and pressure roller which provide drive to the pressure roller.

At the same time, the 61Z Gear has been changed to a 62Z Gear to compensate for the slight increase in the paper speed caused by providing drive to the pressure roller.



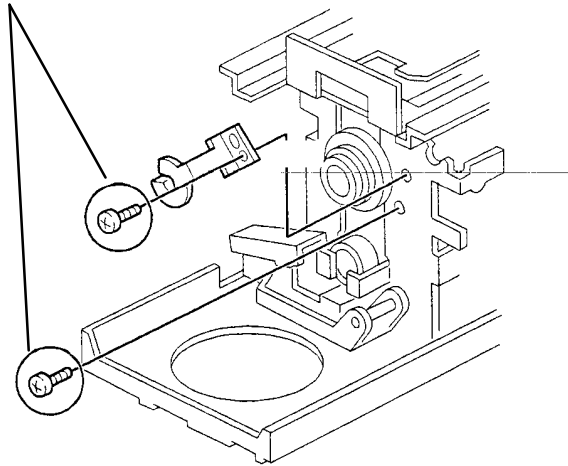
Model: Lily

Date: 31-Mar-97

No: 6

The screw securing the front fusing lamp holder has been changed to a M4 x 5 screw to prevent contact with the hot roller gear. The same screw type has been added to secure the ball bearing at the front of the hot roller. This is necessary to maintain the position of the hot roller gear and to ensure meshing with the pressure roller gear.

Philips Screw with Flat Washer M4 x 5



The pressure roller cleaning blade and oil supply pad are applied only to the machines for the European market, since paper types with a high proportion of calcium carbonate are seen mostly in Europe.

The machines for other markets are manufactured with the pressure roller cleaning roller.

The modification to apply drive to the pressure roller has been made to all models to minimize the possibility of copy quality problems such as mimizu image.

Model: Lily	Date: 31-Mar-97	No: 6
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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/ 60Hz	USA, Canada	A172 - 10	AB6702001
Savin SDC206E	120V/ 60Hz	USA, Canada	A172 - 15	5A8702001
Aficio Color 5206	120V/ 60Hz	USA, Canada	A172 - 17	A7127020001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB77020001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J80270001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7127020214
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7127020350
Lanier 5606 DC	120V60Hz	USA	A172 - 55	L0067020121
Sharp AR-C862	120V60Hz	USA	A172 - 57	S167030001
Sharp AR-C862	120V60Hz	Europe	A172 - 67	S167020001
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4703xxxx
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A97020001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7137020001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB57020001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J70270001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7137020007
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A713703xxxx
Lanier 5606 DC	120V60Hz	USA	A199 - 55	L0077020011
Sharp AR-C861	120V60Hz	USA	A199 - 57	S167030046
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	S167020023

Model: Lily		Date: 15-Apr-97	No: 7
Modified Article: Relay Harness - Brush Motor		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A1095315	A1725315	Relay Harness - Brush Motor	1-1	X/O		95	22

A plastic covering has been added to the relay harness to protect it from damage.

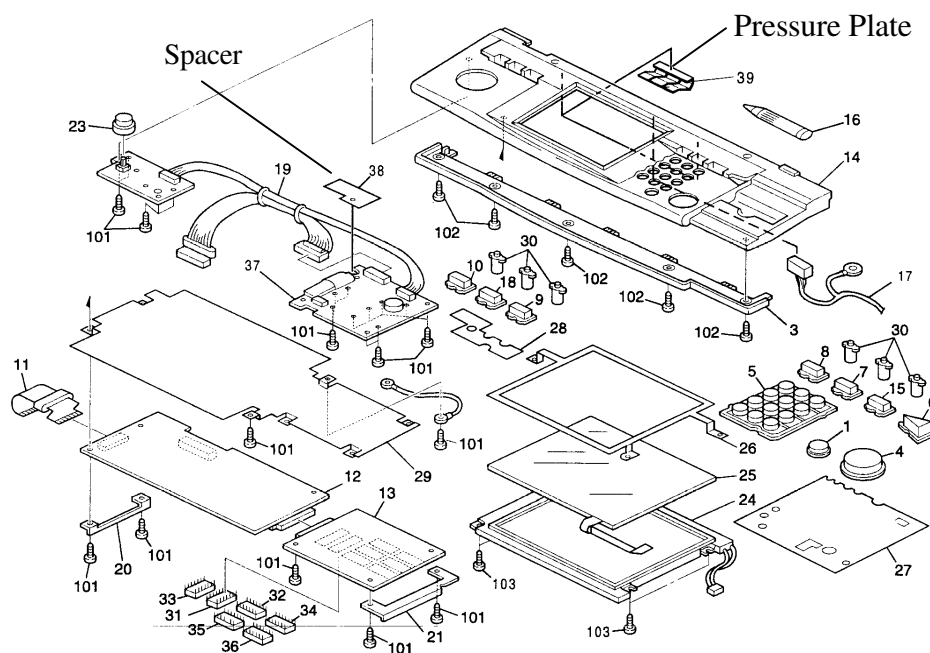
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	120V/ 60Hz	USA, Canada	A172 - 15	5A86080001
Aficio Color 5206	120V/ 60Hz	USA, Canada	A172 - 17	A7126070029
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB76080001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J80860001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7126070271
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7126080310
Lanier 5606 DC	120V60Hz	USA	A172 - 55	from first production
Sharp AR-C862	120V60Hz	USA	A172 - 57	from first production
Sharp AR-C862	120V60Hz	Europe	A172 - 67	from first production
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4608xxxx
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A96080001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7136080001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB56090001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J70860001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7136080117
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A7136080234
Lanier 5606 DC	120V60Hz	USA	A199 - 55	from first production
from first production	120V60Hz	USA	A199 - 57	from first production
Sharp AR-C861	220- 240V/ 5050Hz	Europe	A199 - 67	from first production

Model: Lily		Date: 15-Apr-97	No: 8
Modified Article: Parts Catalog		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Please add the following parts to your parts catalog.

New part number	Description	Qty	Destination	Page	Index
A1721508	Spacer	1	All	17	38
A1727349	Pressure Plate	2	All	17	39
A1721133	Shield - Base - Operation Sub -Unit	1	-22,-26,-27,-29	19	30
A1094642	Clutch Bracket - Lubricant Brush	1	All	87	30

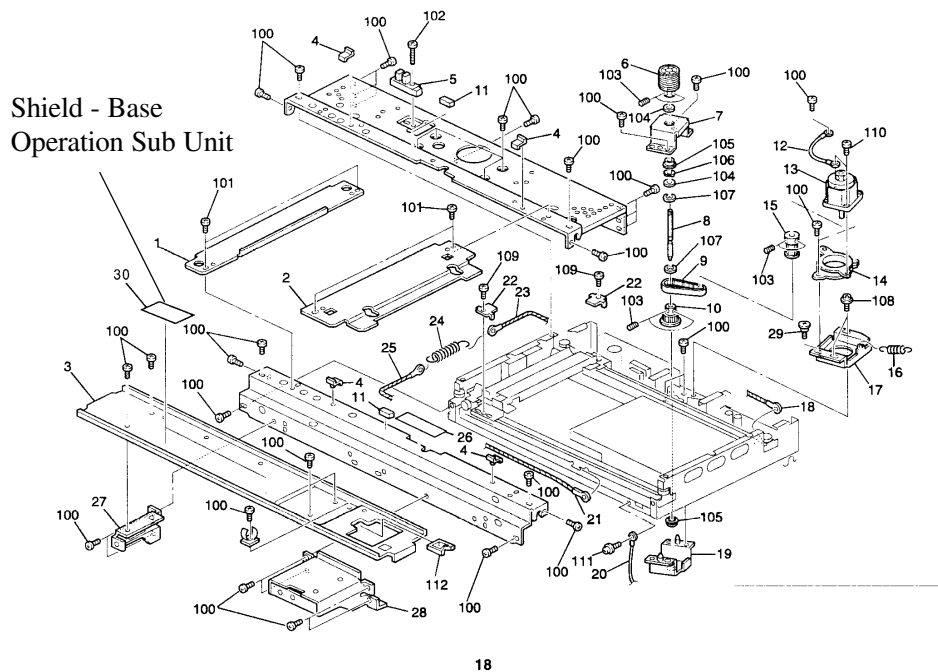
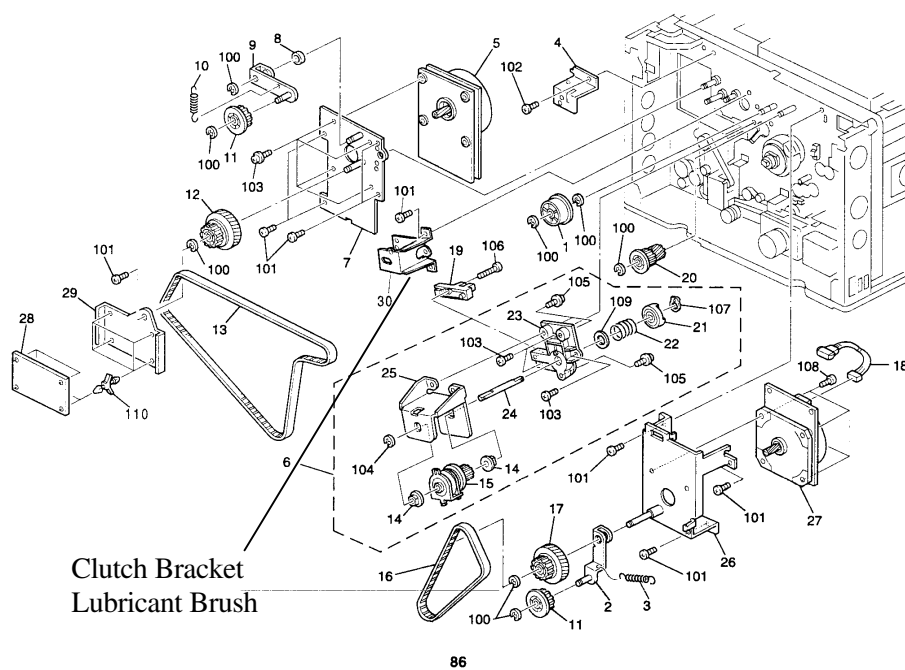
3. Operation Panel (A172/A199)



Model: Lily

Date: 15-Apr-97

No: 8

4. Optics Section 1 (A172/A199)**38. Drive Section 1(A172/A199)**

Model: Lily (European Machines Only)		Date: 15-Apr-97	No: 9
Modified Article: Toner Tank Cover		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards		
	☐ To facilitate assembly ☐ To improve reliability ()		
	☐ Part standardization ☒ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A1723409	A1723408	Toner Tank Cover	1-1	X/O	-22,-26,-27,-67	55	19

To ensure the grounding of the toner tank cover, two copper tapes have been added to the back of the toner tank cover around the screw holes.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc	A172-22	AB76100001
Infotec 7316E	220-240V/50Hz	Europe,etc	A172-26	3J81060001
Aficio Color 5206	220-240V/50Hz	Europe,etc	A172-27	A7126090111
Sharp AR - C862	220-240V/50Hz	Europe	A172-67	from first production
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc	A199-22	AB56090001
Infotec 7316	220-240V/50Hz	Europe,etc	A199-26	3J71060001
Aficio Color 5106	220-240V/50Hz	Europe,etc	A199-27	A7136100077
Sharp AR - C861	220-240V/50Hz	Europe	A199-67	from first production

Model: Lily (European Machines Only)		Date: 15-Apr-97	No: 10
Modified Article: Total Counter Insulating Tape		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
	A1725748	Total Counter Insulating Tape	0-2		-22,-26,-27,-67	103	26

The reset buttons of the total counters have been covered with insulating tape to prevent malfunction which may occur if static electricity is discharged to this part.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc	A172-22	AB76100001
Infotec 7316E	220-240V/50Hz	Europe,etc	A172-26	3J81060001
Aficio Color 5206	220-240V/50Hz	Europe,etc	A172-27	A7126100049
Sharp AR - C862	220-240V/50Hz	Europe	A172-67	from first production
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc	A199-22	AB56100001
Infotec 7316	220-240V/50Hz	Europe,etc	A199-26	3J71060001
Aficio Color 5106	220-240V/50Hz	Europe,etc	A199-27	A7136100077
Sharp AR - C861	220-240V/50Hz	Europe	A199-67	from first production

Model: Lily (-15 only)		Date: 15-Apr-97	No: 11
Modified Article: Decal - Color - Savin		Prepared by: N.Kaiya <i>T. Inoue</i>	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

New part number	Description	Qty	Int	Destination	Page	Index
A1721596	Decal - Color - Savin	0-1		-15	127	32

Decal - Color - Savin has been added to the right door of Savin machines.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A86090001
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A96100001

Model: Lily		Date: 15-Apr-97	No: 12
Modified Article: Separation Roller Stay, etc		Prepared by: N.Kaiya <i>T. Inoue</i>	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue	
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☒ Part standardization	☐ Other	

Due to parts standardization, the following parts have been changed.

Since the location of the position sensor bracket on which the separation roller stay is installed has been moved 5mm toward the rear, please replace the 3 parts listed below at the same time. The old parts are not available.

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A0966303	A1766303	Separation Roller Stay	3-3	X/X		43	20
A0966338	A1766338	Separation Guide	3-3	X/X		43	3
A0966337	A1766337	Paper Feed Guide	3-3	X/X		41	14

The interchangeability is o/o as a set.

Model: Lily

Date: 15-Apr-97

No: 12

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	120V/ 60Hz	USA, Canada	A172 - 15	5A86120001
Aficio Color 5206	120V/ 60Hz	USA, Canada	A172 - 17	A7126120001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB76110031
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J81160001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7126110061
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7126110091
Lanier 5606 DC	120V60Hz	USA	A172 - 55	from first production
Sharp AR-C862	120V60Hz	USA	A172 - 57	from first production
Sharp AR-C862	120V60Hz	Europe	A172 - 67	from first production
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4612xxxx
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A96120001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7137020001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB56110001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J71260001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7136110041
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A713612xxxx
Lanier 5606 DC	120V60Hz	USA	A199 - 55	from first production
Sharp AR-C861	120V60Hz	USA	A199 - 57	from first production
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	from first production

Model: Lily		Date: 15-Apr-97	No: 13
Modified Article: Pressure Spring		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
AA063355	AA063562	Pressure Spring	2-2	X/O		85	21

The nip band width adjustment standard has been changed from 9.5 ± 0.5 mm to 9.25 ± 0.25 mm. This is to minimize the possibility of mimizu image. To facilitate this adjustment, the pressure spring has been changed.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/ 60Hz	USA, Canada	A172 - 10	AB67020001
Savin SDC206E	120V/ 60Hz	USA, Canada	A172 - 15	5A86110001
Aficio Color 5206	120V/ 60Hz	USA, Canada	A172 - 17	A7126110001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220- 240V/ 50Hz	Europe, etc.	A172 - 22	AB76110001
Infotec 7316E	220- 240V/ 50Hz	Europe, etc.	A172 - 26	3J81160001
Aficio Color 5206	220- 240V/ 50Hz	Europe, etc.	A172 - 27	A7126110046
Aficio Color 5206	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A172 - 29	A7126110091
Lanier 5606 DC	120V60Hz	USA	A172 - 55	L0066110001
Sharp AR-C862	120V60Hz	USA	A172 - 57	S167030001
Sharp AR-C862	120V60Hz	Europe	A172 - 67	S167020001
Nashuatec C606 Gestetner 2606	115V/ 60Hz	USA, Canada	A199 - 10	AB4612xxxx
Savin SDC206	120V/ 60Hz	USA, Canada	A199 - 15	5A96110001
Aficio Color 5106	120V/ 60Hz	USA, Canada	A199 - 17	A7136110001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220- 240V/ 50Hz	Europe, etc.	A199 - 22	AB56110001
Infotec 7316	220- 240V/ 50Hz	Europe etc.	A199 - 26	3J71160001
Aficio Color 5106	220- 240V/ 50Hz	Europe etc.	A199 - 27	A7136110041
Aficio Color 5106	220- 240V/ 50Hz, 60Hz	Asia, Middle East	A199 - 29	A713612xxxx
Lanier 5606 DC	120V60Hz	USA	A199 - 55	L0077010001
Sharp AR-C861	120V60Hz	USA	A199 - 57	S167030046
Sharp AR-C861	220- 240V/ 50Hz	Europe	A199 - 67	S167020023

Model: Lily		Date: 15-Apr-97	No: 14
Modified Article: Original Sensor		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
AW010033	AW010047	Original Sensor H = 3 - 50	1-1	O/O		23	6

Model: Lily		Date: 31-May-97	No: 15
Modified Article: Parts Catalog		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Please correct your parts catalog as follows:

Old part number	New part number	Description	Qty	Index	Page
Incorrect	0805 3449	Ball Bearing – M12x24x6	—	104	67
Correct	0805 3496	Ball Bearing – 6x10x3	—	104	67

Model: Lily		Date: 31-Aug-97	No: 16
Modified Article: Magenta Development Sleeve		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To ensure the conductivity of the development bias to the development sleeve, a Ball Bearing 6x10x3 has been installed on the rear shaft of the Development Sleeve for Magenta. A Lock Washer has been also installed to secure the ball bearing. The ball bearing and the lock washer are available as separate service parts.

The new development sleeve is used for the magenta development unit only, and the development sleeve for the yellow development unit remains the same.

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A1723214		Development Sleeve-M/Y	2-1	x/		63	1
	A1723213	Development Sleeve-no.3	0-1	/o		63	1
	08053496	Ball Bearing 6x10x3	0-1			63	109
	H0014219	Lock Washer	0-1			63	30

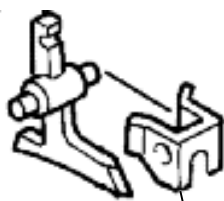
Model: Lily	Date: 31-Aug-97	No: 16
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB67070001
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A87060001
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A7127070001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB77060001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J80670001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7127070161
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7127060348
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0067070184
Sharp AR-C862	120V/60Hz	USA	A172-57	S167070001
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S167080001
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4707xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A97060001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7137060001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB5707xxxx
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J70770001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7137070076
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7137080121
Lanier 5606 DC	120V/60Hz	USA	A199-55	L0077080081
Sharp AR-C861	120V/60Hz	USA	A199-57	S167070026
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S167080006

Model: Lily		Date: 15-Nov-97	No: 17
Modified Article: Stripper Holder, etc.		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To prevent hot roller damage by jammed paper, the slider hot roller stripper has been modified and stripper holders have been added.

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A1094204	A1724205	Slider Hot Roller Stripper	1-1	x/o		79	5
	A1724203	Stripper Holder	0-6			79	37



Stripper Holder

Model: Lily	Date: 15-Nov-97	No: 17
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6711xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A8711xxxx
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A7127110001
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7127100001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB77100001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J81070001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7127100011
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7127100146
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0067100217
Sharp AR-C862	120V/60Hz	USA	A172-57	S167100001
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S167100011
Nashutech C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4711xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A9711xxxx
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7137100001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB57100001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J71070001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7137100011
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7137100070
Lanier 5606 DC	120V/60Hz	USA	A199-55	L007711xxxx
Sharp AR-C861	120V/60Hz	USA	A199-57	S167100013
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S167100023

Model: Lily		Date: 15-Nov-97	No: 18
Modified Article: Addition of the Taiwan version to the P/C		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

A Taiwan version (destination code: -19) has been added to the color LCD model of Lily to meet their safety standards.

The following table shows the unique parts for the Taiwan version compared with the A172-29 machine. The other service parts remain the same.

Section	Index	Part No	Description	Q'ty
1	19	A1721303	Rear Cover Ass'y (TWN)	1
6	17	A1725636	CCD Harness - 2 (TWN)	1
7	23	A1725481	Lamp Regulator -230V (TWN)	1
45	13	A1725480	DC Power Supply Unit - 220V 383W (TWN)	1
43 52	23 *	A1725682	AC Main Harness (TWN)	1

Model: Lily	Date: 15-Nov-97	No: 18
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	Not applicable
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	Not applicable
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	Not applicable
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	from first production
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	Not applicable
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	Not applicable
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	Not applicable
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	Not applicable
Lanier 5606 DC	120V/60Hz	USA	A172-55	Not applicable
Sharp AR-C862	120V/60Hz	USA	A172-57	Not applicable
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	Not applicable
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	Not applicable
Savin SDC206	120V/60Hz	USA,Canada	A199-15	Not applicable
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	Not applicable
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	Not applicable
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	Not applicable
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	Not applicable
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	Not applicable
Lanier 5606 DC	120V/60Hz	USA	A199-55	Not applicable
Sharp AR-C861	120V/60Hz	USA	A199-57	Not applicable
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	Not applicable

Model: Lily		Date: 15-Nov-97	No: 19
Modified Article: Parts Catalog		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Please correct your parts catalog as follows:

1. Part Number Correction

Incorrect part number	Correct part number	Description	Qty	Destination	Page	Index
A1721480	A1727357	Operation Panel Lower Cover	1	All	17	3
A1727338	A1727356	Operation Panel Cover (230V)	1	-19/22/26/27/ 29/67	17	14
A1721471	A1721474	Sheet OP-2	1	All	17	27
A1721496	A1721499	Sheet	1	All	17	29

2. Part Number Addition

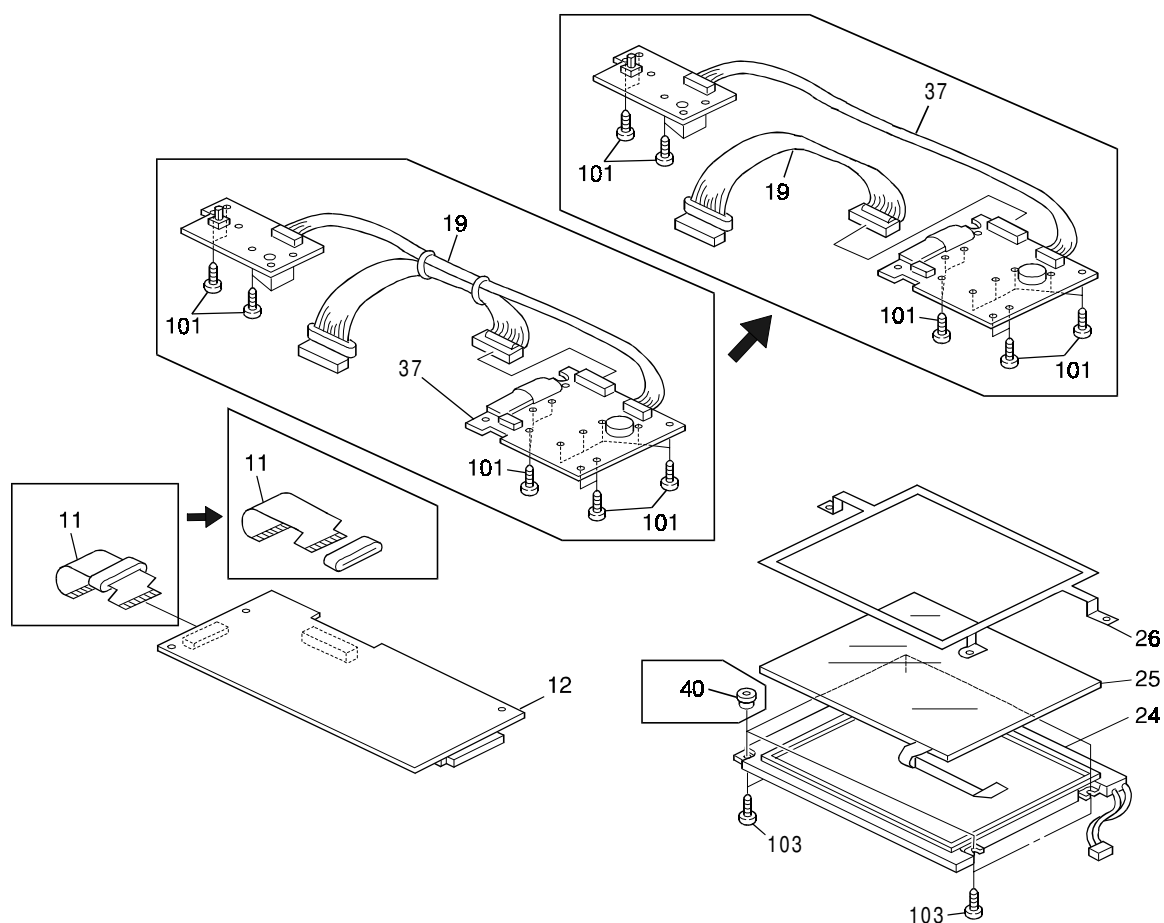
Section	Index	Part No	Description	Q'ty	Destination
3	14	A1727356	Operation Panel Cover (230V)	1	-67
3	40	A1721471	Cap	4	All
4	31	A1091874	Rear Scanner Bracket (115V)	1	-10/15/17/29/ 55/57
4	31	A1727876	Rear Scanner Bracket (230V)	1	-19/22/26/27/67

3. Illustration Correction

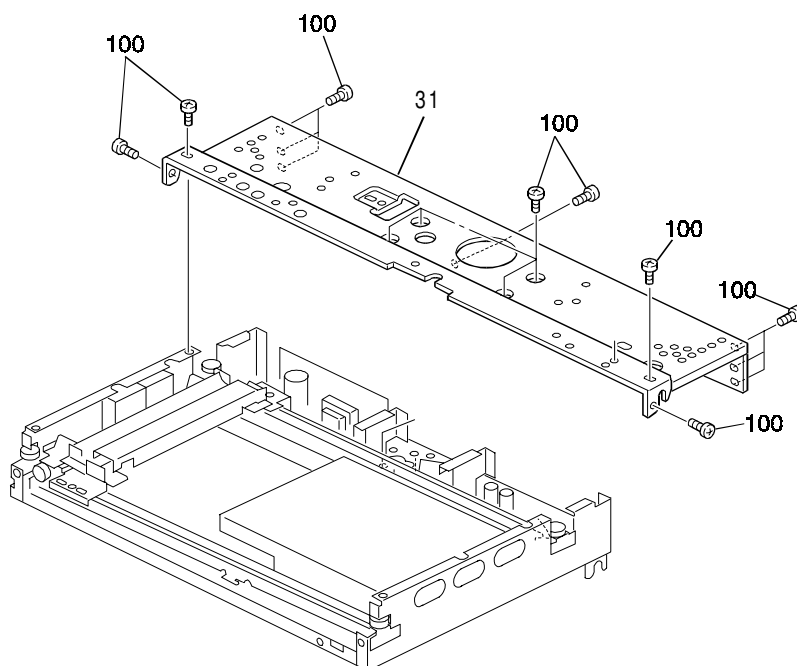
Section	Index	Part No	Description	Note	Destination
3	11	A1721503	LCD Harness (A172)	Without ferite core	All
3	11	A1721533	LCD Harness (A199)	Without ferite core	All
3	19	A1727380	SCU Harness	Separate from Index 37	All

Refer to the illustrations on the next page for the above corrections 2 and 3.

3. Operation Panel (A172/A199)



4. Optics Section 1 (A172/A199)



Model: Lily	Date: 15-Nov-97	No: 19
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	
Lanier 5606 DC	120V/60Hz	USA	A172-55	
Sharp AR-C862	120V/60Hz	USA	A172-57	
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	
Nashutech C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	
Savin SDC206	120V/60Hz	USA,Canada	A199-15	
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	
Lanier 5606 DC	120V/60Hz	USA	A199-55	
Sharp AR-C861	120V/60Hz	USA	A199-57	
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	

Model: Lily		Date: 15-Nov-97	No: 20
Modified Article: IPU Board		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To protect the SCU board from electrical noise, the following components on the IPU Board have been changed. The part number of the IPU Board has been changed also.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1725242	A1725252	IPU Board	1-1	x/o	27	7	
16303472		Resistor 4.7 kohm 1/10 w	51-50		121	176	
	16303821	Resistor 820 ohm 1/10 w (R325)	0-1		121	197	
16346801		Resistor 6.8 kohm 1/16 w	1-0		121	187	
	16343301	Resistor 3.3 kohm 1/16 w(R326)	0-1		121	198	
	16061072	Capacitor 100 pF 10V	0-1		121	199	

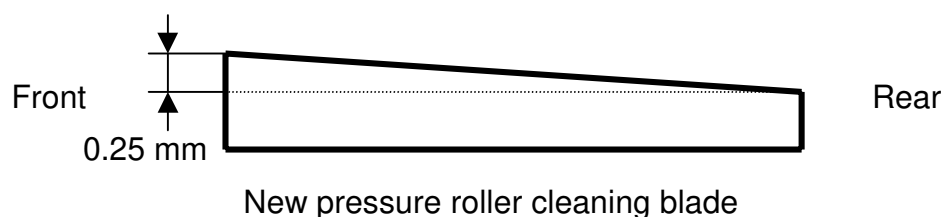
Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6711xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A8711xxxx
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A7127110001
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7127100001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB77110001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J81170001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7127100065
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7127100146
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0067110245
Sharp AR-C862	120V/60Hz	USA	A172-57	S167110001
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S167110016
Nashutech C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4711xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A9711xxxx
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7137110001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB57110001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J71170001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7137100011
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7137100070
Lanier 5606 DC	120V/60Hz	USA	A199-55	L0077110091
Sharp AR-C861	120V/60Hz	USA	A199-57	S167110019
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S167110024

Model: Lily		Date: 15-Feb-98	No: 21
Modified Article: Pressure Roller Cleaning Blade		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To prevent oil lines on the left side of copies, the following modification has been made. The problem was found on the production line since gears were added at the front end of hot roller and pressure roller (see MB No.6). This is because drive from the gears forces the front end of the pressure roller towards the paper exit section, and sufficient blade pressure cannot be maintained.

1. The front side of the pressure roller cleaning blade edge has been extended by 0.25mm.
2. The pressure roller cleaning blade has been secured to its bracket with three stepped screws (M4x7).
3. The shoulder of the stepped screw has been decreased by 0.1 mm.
4. Two flat washers have been added to the stepped screw at the center of the blade.

For the old machines, please use the new pressure roller cleaning blade and attach it to the bracket with one stepped screw at the center of the blade and two flat washers.



Old part number	New part number	Description	Qty	Int	Destination	Page	Index
AE041003	AE041004	Pressure Roller Cleaning Blade	1-1	x/o	-19,-22,-26,-27,-29,-67	85	34
AA143258	AA143516	Stepped Screw M4x7	1-3	x/o	-19,-22,-26,-27,-29,-67	85	37
	08074098	Flat Washer	0-2		-19,-22,-26,-27,-29,-67	85	38

Model: Lily	Date: 15-Feb-98	No: 21
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	-
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	-
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	-
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7128010001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB77110001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J81170001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7127110004
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7127110123
Lanier 5606 DC	120V/60Hz	USA	A172-55	-
Sharp AR-C862	120V/60Hz	USA	A172-57	-
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S167110016
Nashutech C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	-
Savin SDC206	120V/60Hz	USA,Canada	A199-15	-
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	-
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB58010001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J71170001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7137110004
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7137110046
Lanier 5606 DC	120V/60Hz	USA	A199-55	-
Sharp AR-C861	120V/60Hz	USA	A199-57	-
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S167110024

Model: Lily		Date: 15-Feb-98	No: 22
Modified Article: Paper Exit Sensor		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

The photointerruptor used for the paper exit sensor has been modified to prevent breakage. The new sensor has a connector fixed to the sensor PCB with cement.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AW020056	A1725420	Photointerrupter	1-1	x/o	79	25	

Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6802xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A88010001
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A712802xxxx
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7128010001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB78010027
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J80180001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7128020001
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7128010011
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0068010309
Sharp AR-C862	120V/60Hz	USA	A172-57	S16802xxxx
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S168010001
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4802xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A98010001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7138010001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB58010001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J70180001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7138020157
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7138010151
Lanier 5606 DC	120V/60Hz	USA	A199-55	L0078010121
Sharp AR-C861	120V/60Hz	USA	A199-57	S16802xxxx
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S168010003

Model: Lily		Date: 31-Mar-98	No: 23
Modified Article: Lubricant Bar, etc.		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

For parts standardization purposes, the following parts have been modified. The interchangeability is o/o.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1726305	A2426305	Lubricant Bar	1-1	o/o	75	35	
A1723602	A2423602	Lubricant Bar	1-1	o/o	51	29	
A0966315	A1766315	Release Solenoid	1-1	o/o	43	11	

Model: Lily		Date: 15-May-98	No: 24
Modified Article: IPU Harness		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☒ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

The IPU Harness had been used during production to facilitate adjustment. The IPU Harness has been discontinued since it became unnecessary during production.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1725326		IPU Harness	1 – 0		27	16	

Parts Catalog Correction

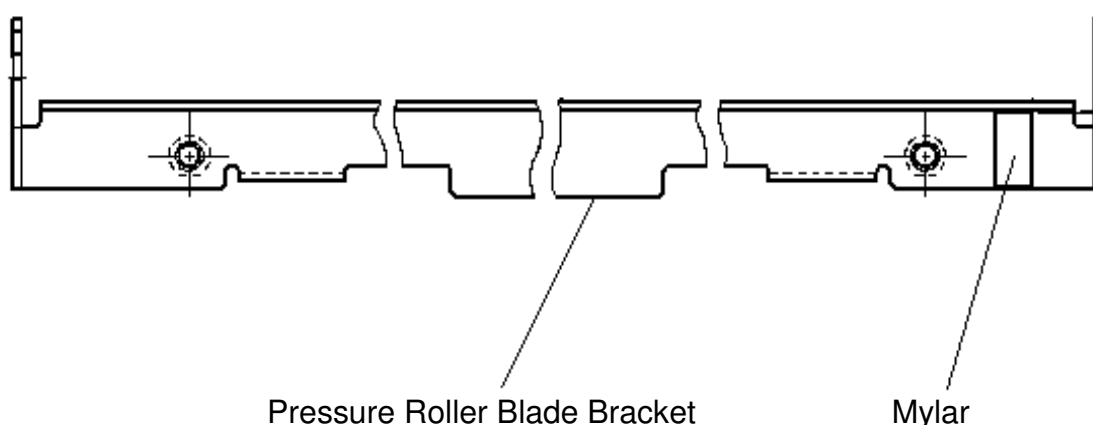
Please correct the index numbers of your parts catalog as follows.

Part Number	Description	Wrong Index No.	Correct Index No.
A1725393	Operation Panel Harness–IPU 2	16	33
A1725326	IPU Harness	33	16

Model: Lily		Date: 31-Jul-98	No: 25
Modified Article: Pressure Roller Cleaning Blade Bracket		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☐ Part standardization	☒ Other	

As the final countermeasure for the oil line on the left side of copies, the following modification has been made. (Please refer to MB No. 21 for comparison.)

1. A small piece of mylar has been adhered on the front side of the pressure roller cleaning blade bracket to ensure that the the proper pressure is maintained on the front end of the cleaning blade.
2. The two stepped screws used on both ends of the blade have been removed.
3. The stepped screw has been returned to the original part.
4. The number of flat washers used with the stepped screw has been reduced to one.



Old part number	New part number	Description	Qty	Int	Page	Index	Destination
A1724192	A1724190	Cleaning Blade Bracket	1 - 1	x/x	85	35	-19,-22,-26,-27,-29,-67
AA143516	AA143258	Stepped screw M4X7	1 - 1	x/x	85	37	-19,-22,-26,-27,-29,-67
	08074098	Flat Washer	2 - 1		85	38	-19,-22,-26,-27,-29,-67

The interchangeability is x/o as a set of three parts.

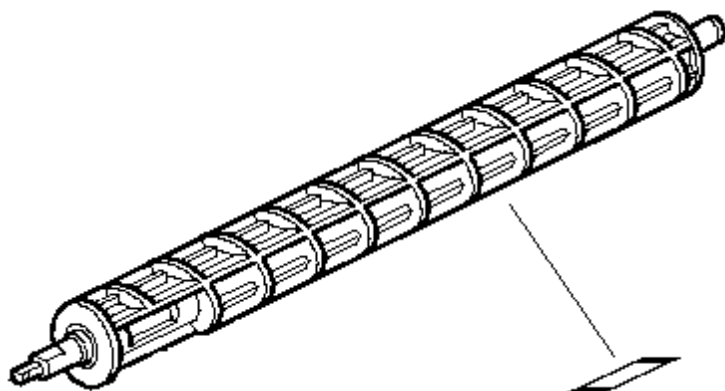
NOTE:When replacing the pressure roller cleaning blade, it is not necessary to change its bracket or the stepped screw.

Model: Lily	Date: 31-Jul-98	No: 25
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6802xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A88010001
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A712802xxxx
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7128010001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB78010027
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J80180001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7128020001
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7128010011
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0068010309
Sharp AR-C862	120V/60Hz	USA	A172-57	S16802xxxx
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S168010001
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4802xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A98010001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7138010001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB58010001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J70180001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7138020157
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7138010151
Lanier 5606 DC	120V/60Hz	USA	A199-55	L0078010121
Sharp AR-C861	120V/60Hz	USA	A199-57	S16802xxxx
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S168010003

Model: Lily		Date: 31-Jul-98	No: 26
Modified Article: Mixing Paddle Roller - B/C		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards		
	☐ To facilitate assembly ☒ To improve reliability ()		
	☐ Part standardization ☐ Other		

The B/C mixing paddle roller has been standardized with the M/Y mixing paddle roller. This is to prevent SC374 and SC377 due to insufficient mixing of developer around the toner density sensor. The M/Y paddle roller has a longer paddle roller mylar than the B/C paddle roller, so the mixing ability is better with the M/Y paddle roller. The mylar for the M/Y paddle roller has been registered as a service part in case the problem is found with the field units. The B/C paddle roller is still available as a service part to be used for old machines which are not showing this problem.



Paddle Roller Mylar

Old part number	New part number	Description	Qty	Int	Page	Index	Destination
A1093066		Mixing Paddle Roller – B/C	2 - 0				
	A1093067	Mixing Paddle Roller – M/Y	2 - 4	x/x	63 65	16 16	
	A1093174	Paddle Roller Mylar	0 - 4		59 60 63 65	39 30 31 35	

Model: Lily	Date: 31-Jul-98	No: 26
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB67070001
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A87070001
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A7127070001
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7127100001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB77070001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J80770001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7127070161
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7127070228
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0067070184
Sharp AR-C862	120V/60Hz	USA	A172-57	S167070001
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S167080001
Nashutech C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4807xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A97070001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7137070001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB57090001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J70770001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7137070076
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7137080121
Lanier 5606 DC	120V/60Hz	USA	A199-55	L077080081
Sharp AR-C861	120V/60Hz	USA	A199-57	S167070026
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S16807xxxx

Model: Lily		Date: 31-Aug-98	No: 27
Modified Article: Operation Panel Board - Colour (A172)		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☒ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

To facilitate assembly, the printed circuit pattern is modified to eliminate jumper wires. The interchangeability is o/o.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1721554	A1727406	Operation Panel Board – Colour (A172)	1 – 1	o/o	17	12	

Model: Lily		Date: 15-Oct-98	No.: 28
Modified Article: Operation Panel		Prepared by: N. Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The LCD Display – Color has been procured from a different manufacturer since the previous manufacturer discontinued production. The following modifications have been made due to this change.

Old part number	New part number	Description	Qty	Int	Page	Index	Destination
A1727301	A1727311	Operation Panel Ass'y-LT	1-1	o/o	17	*	A172-10,-15,-17,-55,-57
A1727302	A1727312	Operation Panel Ass'y-A4	1-1	o/o	17	*	A172-26,-27,-67
A1727303	A1727313	Operation Panel Ass'y-NRG	1-1	o/o	17	*	A172-19,-22,-29
AX300004	A1721577	LCD Display - Color	1-1	x/x	17	24	A172-all (Note)
A1721503	A1721578	LCD Harness	1-1	x/x	17	11	A172-all (Note)
A1721500	A1721531	Operation Key Board - Color	1-1	x/x	17	37	A172-all (Note)
A1721471	A1721469	Cap	1-1	x/x	17	40	A172-all (Note)
A1727406	A1727407	Operation Panel Board - Color	1-1	x/o	17	12	A172-all (Note)
A1727357	A1727371	Operation Panel Lower Cover	1-1	x/o	17	3	A172-all
A1727357	A1727371	Operation Panel Lower Cover	1-1	o/o	17	3	A199-all

Note : o/o as a set

The new and the old Operation Panel Assembly are interchangeable (o/o).

The new LCD Display – Color is not interchangeable with the old part (interchangeability x/x). When replacing the old LCD display with a new part, it is necessary to replace the following parts at the same time (interchangeability o/o as a set).

LCD Harness

Operation Key Board – Color

Cap

Operation Panel Board – Color.

The old parts of the following items will remain available as service parts.

LCD Harness

Cap

The old parts of the following items will be available only until our stock runs out.

Operation Key Board – Color

LCD Display – Color

Model: Lily	Date: 15-Oct-98	No.: 28
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Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6810xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A8810xxxx
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A712810xxxx
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7128080001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB78080011
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J81080001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7128090024
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7128080043
Lanier 5606 DC	120V/60Hz	USA	A172-55	L006810xxxx
Sharp AR-C862	120V/60Hz	USA	A172-57	S16810xxxx
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S16810xxxx

Model: Lily		Date: 31-Oct-98	No.: 29
Modified Article: Gear – 17Z		Prepared by: N.Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The material used for the 17Z gear has been modified to improve its durability.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AB013318	AB014126	Gear – 17Z	1 –1	x/o	85	24	

Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6808xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A8808xxxx
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A712808xxxx
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A7128080001
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB78080001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J80880001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7128080005
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7128080043
Lanier 5606 DC	120V/60Hz	USA	A172-55	L0068090540
Sharp AR-C862	120V/60Hz	USA	A172-57	S16808xxxx
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S168090001
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4808xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A98080001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7138080001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB58080001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J70880001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7138080001
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7138080067
Lanier 5606 DC	120V/60Hz	USA	A199-55	L07808xxxx
Sharp AR-C861	120V/60Hz	USA	A199-57	S16808xxxx
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S168090004

Model: Lily		Date: 31-Jan-99	No.: 30
Modified Article: Belt Drive Roller		Prepared by: N.Kaiya	
From: GTSS Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1096063	A1096062	Belt drive Roller	1 - 1	x/o	67	14	

To prevent color registration errors, the material of the belt drive roller has been changed. The new roller has higher friction to prevent the belt from slipping when the drive roller is stopped after a transfer belt switch back operation.

Model	V/Hz	Destination	Code	Serial Number
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA,Canada	A172-10	AB6901xxxx
Savin SDC206E	120V/60Hz	USA,Canada	A172-15	5A88120001
Aficio Color 5206	120V/60Hz	USA,Canada	A172-17	A7128120001
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	A712901xxxx
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc.	A172-22	AB78120001
Infotec 7316E	220-240V/50Hz	Europe,etc.	A172-26	3J81280001
Aficio Color 5206	220-240V/50Hz	Europe,etc.	A172-27	A7128120160
Aficio Color 5206	220-240V/50Hz,60Hz	Asia,Middle East	A172-29	A7128120218
Lanier 5606 DC	120V/60Hz	USA	A172-55	L006901xxxx
Sharp AR-C862	120V/60Hz	USA	A172-57	S16901xxxx
Sharp AR-C862	220-240V/50Hz	Europe	A172-67	S168120001
Nashutec C606 Gestetner 2606	120V/60Hz	USA,Canada	A199-10	AB4901xxxx
Savin SDC206	120V/60Hz	USA,Canada	A199-15	5A98120001
Aficio Color 5106	120V/60Hz	USA,Canada	A199-17	A7138120001
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc.	A199-22	AB58120001
Infotec 7316	220-240V/50Hz	Europe,etc.	A199-26	3J71280001
Aficio Color 5106	220-240V/50Hz	Europe,etc.	A199-27	A7138120003
Aficio Color 5106	220-240V/50Hz,60Hz	Asia, Middle East	A199-29	A7138120158
Lanier 5606 DC	120V/60Hz	USA	A199-55	L07901xxxx
Sharp AR-C861	120V/60Hz	USA	A199-57	S16901xxxx
Sharp AR-C861	220-240V/50Hz	Europe	A199-67	S16901xxxx

Model: Lily		Date: 15-Aug-99	No.: MA172031
Modified Article: Pressure Roller		Prepared by: N. Kaiya	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The material of the pressure roller has been standardized with other pressure rollers.
The interchangeability is o/o.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE020076	AE020088	Pressure Roller	1	O/O	85	9	

Model: Lily		Date: 15-Dec-99	No.: MA172032
Modified Article: Oil Supply Bracket		Prepared by: N.Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1094162	A1724162	Oil Supply Bracket	1-1	x/x	81	15	
A1094161	A1724161	Spring Plate – Oil Supply Pad	1-1	x/o	81	15	



These two parts have been modified to maintain a sufficient amount of silicone oil on the hot roller even when oil consumption is high, such as when making continuous single color copies. As a result, the possibility of paper jams in the fusing unit will be reduced.

The interchangeability is x/o as a set of the two parts.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA, Canada	A172-10	Service Parts only
Savin SDC206E	120V/60Hz	USA, Canada	A172-15	Service Parts only
Aficio Color 5206	120/60Hz	USA, Canada	A172-17	Service Parts only
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	Service Parts only
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc	A172-22	Service Parts only
Infotec 7316E	220-240V/50Hz	Europe,etc	A172-26	Service Parts only
Aficio Color 5206	220-240V/50Hz	Europe,etc	A172-27	Service Parts only
Aficio Color 5206	220-240V/50Hz, 60Hz	Asia, Middle Ease	A172-29	Service Parts only
Lanie 5606 DC	120V/60Hz	USA	A172-55	Service Parts only
Sharp AR-C862	120V/60Hz	USA	A172-57	Service Parts only
Sharp AR - C862	220-240V/50Hz	Europe	A172-67	Service Parts only
Nashuatec Gestetner	120V/60Hz	USA, Canada	A199-10	Service Parts only
Savin SDC206	120V/60Hz	USA, Canada	A199-15	Service Parts only
Aficio Color 5106	120V/60Hz	USA, Canada	A199-17	Service Parts only
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc	A199-22	Service Parts only
Infotec 7316	220-240V/50Hz	Europe,etc	A199-26	Service Parts only
Aficio Color 5106	220-240V/50Hz	Europe,etc	A199-27	Service Parts only
Aficio Color 5106	220-240V/50Hz, 60Hz	Asia, Middle East	A199-29	Service Parts only
Lania 5606 DC	120V/60Hz	USA	A199-55	Service Parts only
Sharp AR-C861	120V/60Hz	USA	A199-57	Service Parts only
Sharp AR - C861	220-240V/50Hz	Europe	A199-67	Service Parts only

Model: Lily		Date: 03-Mar-00	No.: MA172033
Modified Article: Transfer Belt		Prepared by: N. Kaiya	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1096130	A1726130	Transfer Belt	1-1	o/o	67	15	

The transfer belt has been modified to strengthen the adhesion of the rubber guide. This is due to a request from the Japanese domestic market that for a few customers who make mostly black and white copies, the rubber guide may peel off.

Model: Lily		Date: 25-Oct-00	No.: MA172034
Modified Article: Parts Catalog		Prepared by: N. Kaiya	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
A1099504	A1096365	Entrance Seal Belt Cleaning Unit	1-1		75	18	
A1091132	A1727661	Drum Flange Cover	1-1		49	28	

Please add the following part to your parts catalog.

Part number	Description	Q'ty	Int	Page	Index	Note
A1723042	Toner Tank Unit	0-1		55	26	

Model: Lily		Date: 8-Mar-02	No.: MA172035
Modified Article: Belt Drive Roller		Prepared by: H. Matsui	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1096062	A1726064	Belt Drive Roller	1-1	x/o	67	14	

To ensure that the Belt Drive Roller shaft stays firmly in place, an adhesive agent is added between the shaft and the rubber layer during production.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashuatec C606e Gestetner 2606e	120V/60Hz	USA, Canada	A172-10	Service Parts only
Savin SDC206E	120V/60Hz	USA, Canada	A172-15	Service Parts only
Aficio Color 5206	120V/60Hz	USA, Canada	A172-17	Service Parts only
Aficio Color 5206	220V/60Hz	Taiwan	A172-19	Service Parts only
Nashuatec C606e Gestetner 2606e Rex Rotary CC8606E	220-240V/50Hz	Europe,etc	A172-22	Service Parts only
Infotec 7316E	220-240V/50Hz	Europe,etc	A172-26	Service Parts only
Aficio Color 5206	220-240V/50Hz	Europe,etc	A172-27	Service Parts only
Aficio Color 5206	220-240V/50Hz, 60Hz	Asia, Middle East	A172-29	Service Parts only
Lanie 5606 DC	120V/60Hz	USA	A172-55	Service Parts only
Sharp AR-C862	120V/60Hz	USA	A172-57	Service Parts only
Sharp AR - C862	220-240V/50Hz	Europe	A172-67	Service Parts only
Nashuatec Gestetner	120V/60Hz	USA, Canada	A199-10	Service Parts only
Savin SDC206	120V/60Hz	USA, Canada	A199-15	Service Parts only
Aficio Color 5106	120V/60Hz	USA, Canada	A199-17	Service Parts only
Nashuatec C606 Gestetner 2606 Rex Rotary CC8606	220-240V/50Hz	Europe,etc	A199-22	Service Parts only
Infotec 7316	220-240V/50Hz	Europe,etc	A199-26	Service Parts only
Aficio Color 5106	220-240V/50Hz	Europe,etc	A199-27	Service Parts only
Aficio Color 5106	220-240V/50Hz, 60Hz	Asia, Middle East	A199-29	Service Parts only
Lania 5606 DC	120V/60Hz	USA	A199-55	Service Parts only
Sharp AR-C861	120V/60Hz	USA	A199-57	Service Parts only
Sharp AR - C861	220-240V/50Hz	Europe	A199-67	Service Parts only

Model: Lily 1/2		Date: 28-Jun-02	No.: MA172036
Modified Article: Separation Torque Limiter		Prepared by: Y.Urushihara	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to parts standardization with the Penguin.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A0976000	A2472900	Separation Torque Limiter	3	O/O	43	24	