

Model: Lilac		Date: 15-Nov-99	No.: MA259001
Modified Article: Power Pack Ass'y - T2/D		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595055	A2595058	Power Pack Ass'y – T2/D	1	X/O	83	4	

The frequency of AC current for the separation corona has been changed to prevent 8-mm banding in the print mode.

NOTE: When this modification was applied, the part number suffix was changed from “D” to “E” instead of a part number change. Because of administration purposes in the field, the part number was changed as shown above. There is complete interchangeability between #A2595055E and #A2595058. The following table shows the cut-in serial number when #A2595055E was implemented in the production process.

NOTE: The suffix of the part number (#AZ320095) printed on the power pack was changed from “A” to “B”. The above modification was applied from #AZ320095B.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4909XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02909XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99060001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60690001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290600001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290600087
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037909XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59050001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390500101
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19060001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70790001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390600104
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390600186
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389060001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389060041

Model: Lilac		Date: 15-Nov-99	No.: MA259002
Modified Article: Toner Transport Screw		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593571	A2593631	Toner Transport Screw	1	X/O	51	21	

To ensure toner collection, the material of the toner transport screw was changed from plastic to metal. This change improves the margin against temperature and prevents toner from getting lumpy.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4910XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02910XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99070001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60790001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290700001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290700045
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037910XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59070001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390700001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19070001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70790001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390700054
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390700076
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389070071
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389080126

Model: Lilac		Date: 30-Nov-99	No.: MA259003
Modified Article: Parts Catalog Correction		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please correct your parts catalog as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017519		Gear - 29Z/108Z	1		75	26	
	AB017521	Gear - 23Z/108Z					
AB017518		Gear - 70Z/58Z	1		75	28	
	AB017520	Gear - 46Z/70Z					

Model: Lilac		Date: 30-Nov-99	No.: MA259004
Modified Article: Duplex Unit		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

1. Parts Catalog Correction

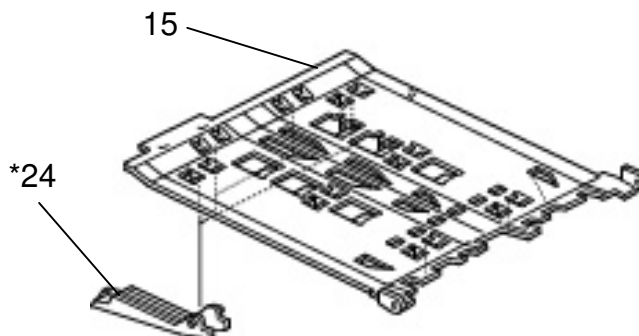
Please add the following parts to your parts catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2604540	Duplex Unit - A4	1		63	*	
	A2604542	Duplex Unit - LT	1		63	*	

2. Paper stack quality (US version only)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1344740	A2604576	Lower Guide Plate - LT	1	X/O	63	15	
	A2574918	Large Plate	0-2		63	*24	

Two large plates were added to the lower guide plate to push the sheets of paper down. This is to improve paper stacking when there is paper curl. Since this may occur with US paper, this modification was applied only to US versions.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4905XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02905XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037905XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390500001
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389060001

Model: Lilac		Date: 30-Nov-99	No.: MA259005
Modified Article: Main Control Board (only for EU, AA, and others)		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2605087	A2605088	Main Control Board	1	O/O	87	12	

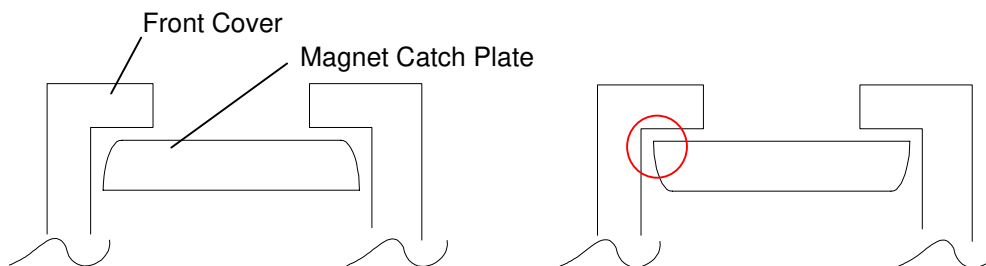
The language software was released. For part control purposes, a part number for the main control board for EU, AA, and other versions was newly assigned. When installing the old type of main board on field machines, you will need to upgrade the software with an appropriate version.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99050001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60590001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290500125
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290600087
Lanier 5806AG	120V/ 60Hz	USA	A259-55	
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19050001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70590001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390500367
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390600186
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389060041

Model: Lilac		Date: 30-Nov-99	No.: MA259006
Modified Article: Magnet Catch Plate		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1661351	A2591263	Magnet Catch Plate	1	O/O	11	12	

It was reported from the production line that the magnet catch plates came off the front cover when opening or closing it. To prevent this, the shape of the plate was changed. This causes friction with the front cover at the edge as shown in the diagram.



OLD

NEW

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4908XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02908XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99070001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60790001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290700001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290700045
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037908XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59070001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390700001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19070001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70790001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390700054
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390700076
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389070071
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389080126

Model: Lilac		Date: 30-Nov-99	No.: MA259007
Modified Article: Fuse (US version only)		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
11070887		Fuse - 250V 15A (120V)	1 - 0				
	11070629	Fuse (Ceramic Case) - 125V, 15A (120V)	0 - 1	O/O	83	108	

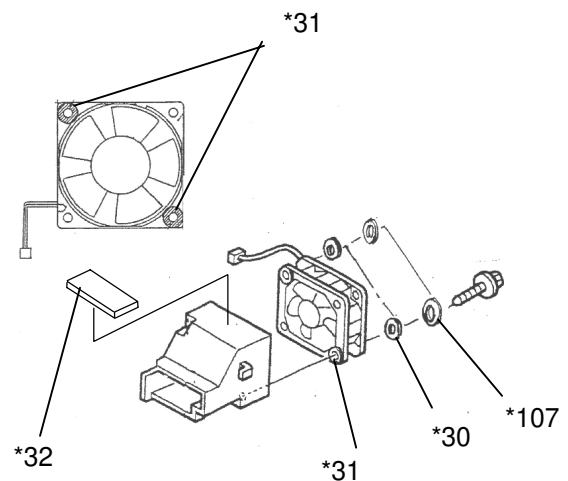
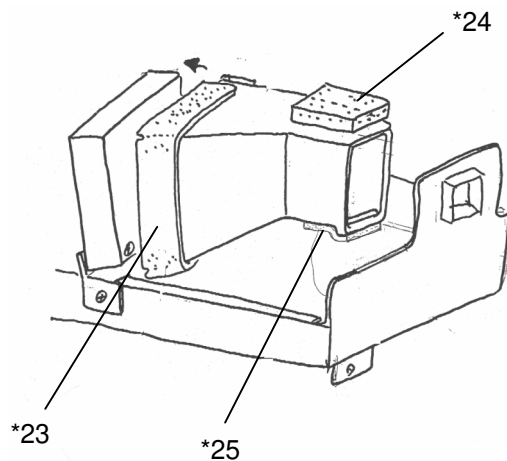
The type of fuse was changed to improve reliability.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4910XXXX
Aficio Color 4006 Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A259-17 A259-22	H02910XXXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037910XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59070001
Aficio Color 4106 Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A260-17 A260-22	H0390700001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389070071
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	

Model: Lilac		Date: 30-Nov-99	No.: MA259008
Modified Article: Duct Seals		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	AA153116	Duct Seal - 20x235	0-1		85	*23	
	AA153117	Duct Upper Seal - 20x20	0-1		85	*24	
	AA153118	Duct Bottom Seal - 20x20	0-1		85	*25	
	AA161144	O-ring -M4.42	0-2		29	*30	
	AA161145	Rubber Cushion - M10	0-2		29	*31	
	A2591892	Duct Upper Seal - 30x62	0-1		29	*32	
	08073073	Washer - M4.5	0-2		29	*107	

The above parts were added to the exhaust duct (#A2591097) and fan motor (#AX640101) to reduce the noise in stand-by mode.



Model: Lilac

Date: 30-Nov-99

No.: MA259008

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4909XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02909XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60890001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290800001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290800063
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037909XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037Y9080001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59080001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390800001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19080001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70890001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390800101
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390800117
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389080101
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389080126

Model: Lilac		Date: 30-Nov-99	No.: MA259009
Modified Article: Interface Board - Css/bank		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595416	A2585416	Interface Board - Css/bank	1	O/O	81	13	

The part was common for both Japanese and overseas versions. A new part number was assigned for the overseas versions since a modification required only for the Japanese version was applied.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4908XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02908XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60890001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290800001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290800063
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037908XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379080001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59080001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390800001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19080001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70890001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390800101
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390800117
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389080101
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389080126

Model: Lilac		Date: 30-Nov-99	No.: MA259010
Modified Article: Touch Panel		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591552	A2591551	Touch Panel	1	O/O	15	23	

The part number of the touch panel was changed due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4910XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02910XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99090001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60990001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290900001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290900051
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037910XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379090006
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59090001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390900001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19090001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70990001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03910XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390900051
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389090007
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389090021

Model: Lilac		Date: 30-Nov-99	No.: MA259011
Modified Article: Cleaning Blade		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AD041058	AD041063	Cleaning Blade	1	O/O	51	2	

The part number of the cleaning blade was changed due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4911XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02911XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99100001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61090001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291000001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291000033
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037911XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379100001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59100001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391000001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19100001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71090001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03911XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391000026
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389100001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389100061

Model: Lilac		Date: 30-Nov-99	No.: MA259012
Modified Article: Transport Belt		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040028	AA040029	Transport Belt	1	O/O	93	18	

The transport belt has been modified due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4911XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02911XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99100001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61090001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291000001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291000033
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037911XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379100001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59100001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391000001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19100001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71090001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03911XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391000026
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389100001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389100061

Model: Lilac		Date: 30-Nov-99	No.: MA259013
Modified Article: DC Motor (6-mm Banding)		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060162	AX060197	DC Motor - DC 24V 20W	1	X/O	73	5	

The rotation speed stability specification has been improved to prevent 6-mm banding in print mode.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4911XXXX
Aficio Color 4006 Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A259-17 A259-22	H02911XXXXX AY99100001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61090001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291000001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291000033
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037911XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379100001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59100001
Aficio Color 4106 Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A260-17 A260-22	H0391000001 AZ19100001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71090001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03911XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391000026
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389100001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389100061

Model: Lilac		Date: 31-Dec-99	No.: MA259014
Modified Article: Tension Spring		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA060768	AA060832	Tension Spring	1	X/O	75	21	

To prevent the timing belt from jumping up during copying due to reduced tension, the spring pressure has been increased.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4904XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02904XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99040001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60490001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290400001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290600087
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037907XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390500001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19040001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70490001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390400001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390600186
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389060001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389060041

Reissued: 15-Jan-00

Model: Lilac	Date: 31-Dec-99	No.: MA259015a
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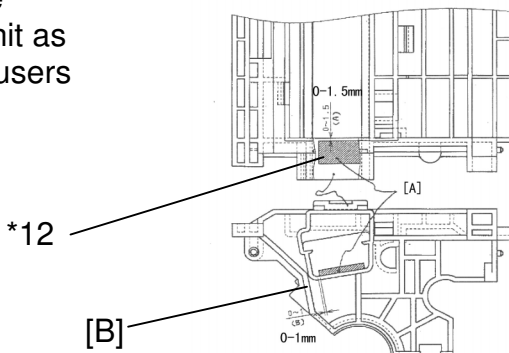
MB Correction

The item in bold Italics has been corrected.

Modified Article: Grid Cleaning Pad		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592311	Grid Cleaning Pad	0-1		49	*12	

The grid cleaning pad [A] was added to the upper frame (A2592302) [B] of the drum unit as shown. This enables service engineers or users to clean the grid plate.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4907XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02907XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99060001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60690001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0290600001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0290600087
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037907XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59060001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0390600001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19060001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70790001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0390600104
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0390600186
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389060001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389060041

Reissued: 15-Jan-00

Model: Lilac	Date: 31-Dec-99	No.: MA259016a
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MB Correction

The item in bold Italics has been corrected.

Modified Article: Belt Drive Roller		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596055	A2596057	Belt Drive Roller	1	X/O	43	8	

The diameter of the belt drive roller has been changed from 45+/-0.05 to 44.93+/-0.04 in order to improve the image quality (color shift between black and other colors).
 If the diameter of the roller is greater than 45 mm, the transfer belt may slip a little when the transfer belt cleaning blade is released. This may cause black lines to shift with respect to other colors.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4911XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02911XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99100001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61090001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291000001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291000033
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037911XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379110001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59100001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391000001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19100001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71090001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03911XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391000026
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389110001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389120001

Model: Lilac		Date: 15-Jan-00	No.: MA259017
Modified Article: Gear - 22Z		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014148	AB013971	Gear - 22Z	1	O/O	59	19	

The part number has been changed as per request from the vendor. There is complete interchangeability between the old and new parts.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	
Lanier 5806AG	120V/ 60Hz	USA	A259-55	
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	

Model: Lilac		Date: 15-Jan-00	No.: MA259018
Modified Article: Dust Filter		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591082	A2591047	Dust Filter	1	X/O	85	12	

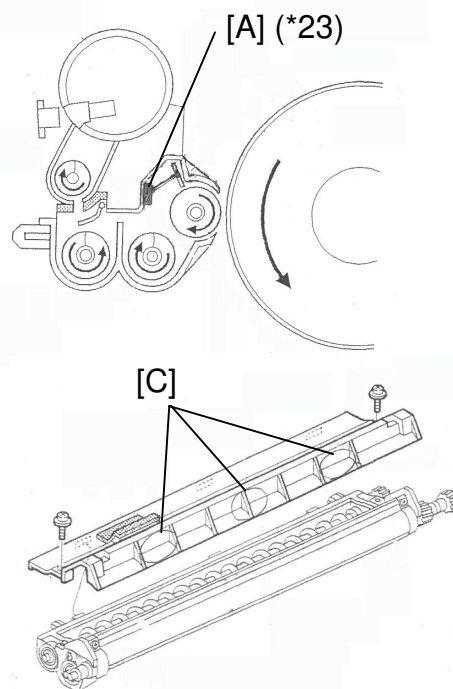
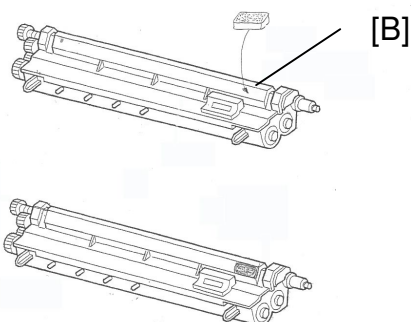
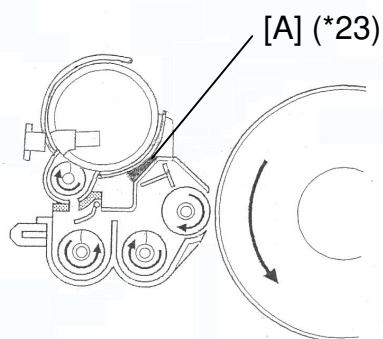
To improve durability, the type of filter has been changed.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4912XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02912XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99110001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61190001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291100001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291100008
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037912XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379110001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59110001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391100001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19110001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71190001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03912XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391100151
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0389110001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389120001

Model: Lilac		Date: 15-Jan-00	No.: MA259019
Modified Article: Foam Rubber		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593178	Foam Rubber	4		37	*23	

To prevent noise caused by vibration of the doctor blade, foam rubber [A] has been added as shown below. 1 pc of foam rubber has been attached to position [B] on the development cover. 3 pcs of foam rubber have been attached to position [C] on the back of the development cover.



Model: Lilac

Date: 15-Jan-00

No.: MA259019

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4001XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02001XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99110001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61190001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291100001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291100008
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037001XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0379120001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59110001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391100001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19110001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71190001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03001XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391100151
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380010001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0389120001

Model: Lilac		Date: 15-Jan-00	No.: MA259020
Modified Article: Rear Scale		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct the description of the following part.

Part number	Incorrect description	Correct description	Page	Index	Note
A1341922	Rear Scale	Rear Scale - A4	13	14	

Please add the following part to your parts catalog.

New part number	Description	Q'ty	Page	Index	Note
A1337157	Rear Scale - LT	1	13	14	

Model: Lilac		Date: 15-Feb-00	No.: MA259021
Modified Article: Hot Roller		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010025	AE010020	Hot Roller	1	O/O	59	25	

For part standardization with the Japanese version, the part number has been changed.
There is complete interchangeability between old and new parts.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	
Lanier 5806AG	120V/ 60Hz	USA	A259-55	
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	

Model: Lilac		Date: 15-Feb-00	No.: MA259022
Modified Article: Quick Guide (Lanier only)		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

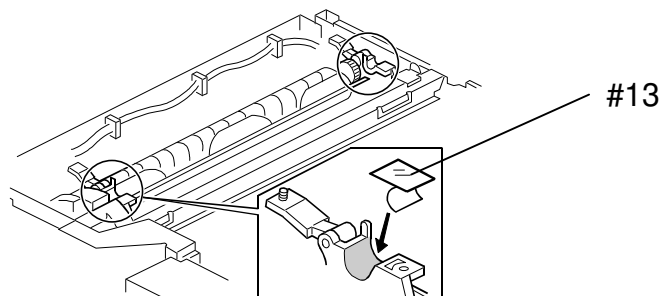
Please correct your parts catalog as follows.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
A2598657	A2598677	Quick Guide – LAN English	1		125	2	

Model: Lilac		Date: 29-Feb-00	No.: MA259023
Modified Article: PG Seal		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593219	Tape 10x14	0-2		35	#13	

A tape (0.05 mm thick) [A] has been attached to the black development unit holder to shift the PG in order to prevent toner scattering.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4911XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02911XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY99100001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S61090001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0291000001
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0291000033
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037911XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037911XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B59100001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0391000001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ19100001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S71090001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03911XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0391000026
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038911XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038911XXXX

Model: Lilac		Date: 29-Feb-00	No.: MA259024
Modified Article: Dust Filters		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

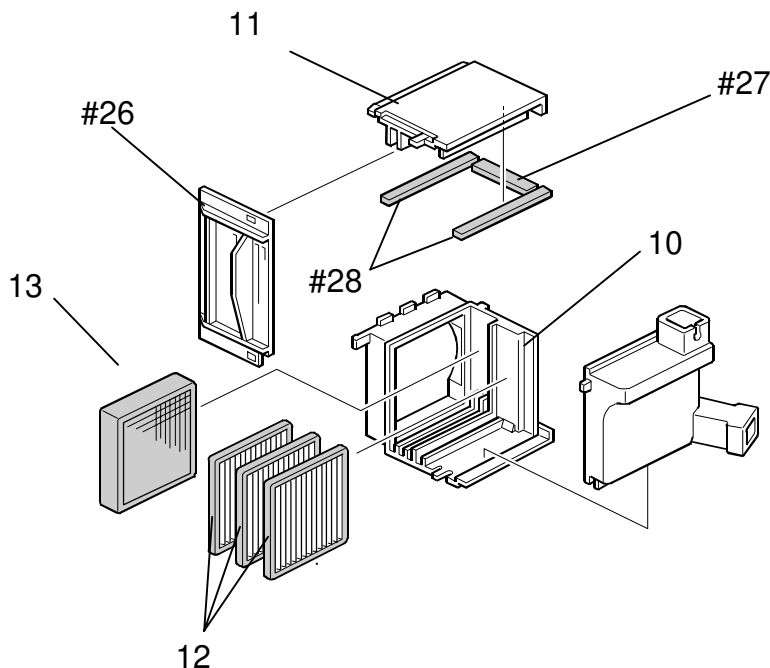
Old part number	New part number	Description	Q'ty	Int	Page	Index
A2591081	AA010109	Ozone Filter	1 – 1	X/O	85	13
A2591047	A2592337	Dust Filter	1 – 3	X/X	85	12
A2591083		Ozone Filter Case			85	10
A2591085		Case Cover – Ozone Filter			85	11
	A2592334	Ozone Filter Case	1 – 1	X/X	85	10
	A2592335	Upper Case Cover	1 – 1	X/X	85	11
	A2592336	Front Case Cover	0 – 1		85	#26
	A2592338	Seal – 5x36	0 – 1		85	#27
	A2592339	Seal – 5x76	0 – 2		85	#28
A2591317		Duct Seal – Lower Case	1 - 0		13	25

The number of dust filters has been increased from 1 to 3 to further minimize dust exiting the machine. By this modification, there was no interchangeability for some parts as shown in the above table.

NOTE: The old filter (#A2591047) will continuously be available as a service part.

NOTE: The parts (#A2591083 and #A2591085) are not available anymore. If either of them needs to be replaced, please replace the parts as a set.

NOTE: There are some notes for servicing. Please refer to an RTB, which will be issued soon.



Model: Lilac

Date: 29-Feb-00

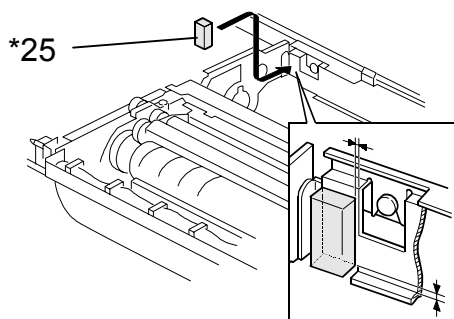
No.: MA259024

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40020001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02003XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90020001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60200001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200200006
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02003XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037003XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370020001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50020001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300200001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1003XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70200001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300200315
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300200354
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380020001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0380020036

Model: Lilac		Date: 22-Jun-00	No.: MA259025
Modified Article: Toner Collection Seal		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592396	Seal 14x37	0 - 1		51	*25	

A seal has been added to the drawer unit to prevent toner from spilling out.



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40020001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200200001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90030001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60200004
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200200006
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02003XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037003XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370030001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50020001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300200001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10030001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7030XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300300167
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300200354
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380020014
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0380030051

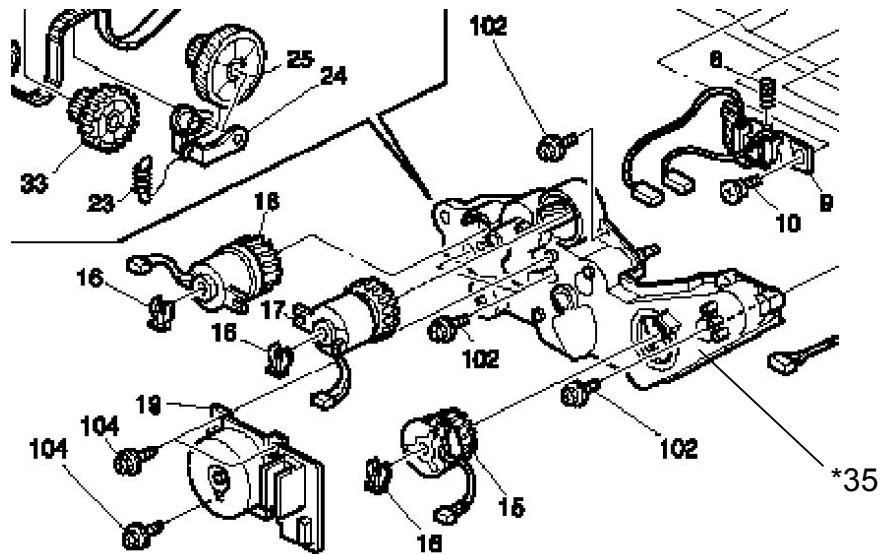
Model: Lilac		Date: 22-Jun-00	No.: MA259026
Modified Article: Paper feed drive unit		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591155	A2591166	Paper Feed Drive Case	1 - 1	X/O	79	21	

To improve durability, the material of the drive shafts of the paper feed drive unit has been changed from plastic to metal.

The following part number was missing from the parts catalog. Please correct your catalog.

New part number	Description	Q'ty	Int	Page	Index	Note
A2591165	Paper Feed Drive Unit	1 - 1		79	*35	



Model: Lilac

Date: 22-Jun-00

No.: MA259026

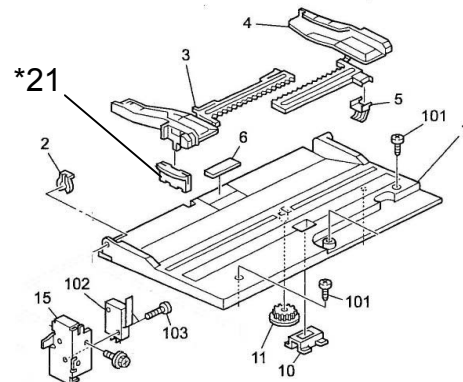
RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40030001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200200001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90030001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60300001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200200079
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02003XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037003XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370030001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50030001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300200094
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10030001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7030XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300300167
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300200354
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380020014
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0380030051

Model: Lilac		Date: 22-Jun-00	No.: MA259027
Modified Article: By-pass Table		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592970	A2592972	Front Side Fence	1 - 1	X/O	17	3	
	A2592973	Side Fence Stopper	0 - 1		17	*21	

A side fence stopper has been added to ensure that paper misfeeds do not occur at the bypass tray. Please refer to RTB #020 for details.



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40040001
Aficio Color 4006 Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A259-17 A259-22	H0200400001 AY90040001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60400001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200400201
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02004XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037004XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370040001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300400001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10040001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7040XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300400038
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380040001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038004XXXX

Model: Lilac		Date: 22-Jun-00	No.: MA259028
Modified Article: ID Sensor Cover		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592475	A2592468	ID Sensor Cover	1 - 1	X/O	47	11	

The shape of the ID sensor cover has been changed to optimize the airflow to the ID sensor.

NOTE: The old part (#A2592475) did not include the magnet (#A2593456) and seals (#A2592490 & #A2592491). The new part (#A2592468) includes these three parts.

RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40040001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200400001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90040001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60400001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200400201
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02004XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037004XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370040001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300300094
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10040001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7040XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300400038
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380040001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038004XXXX

Model: Lilac		Date: 22-Jun-00	No.: MA259029
Modified Article: Development unit holder		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

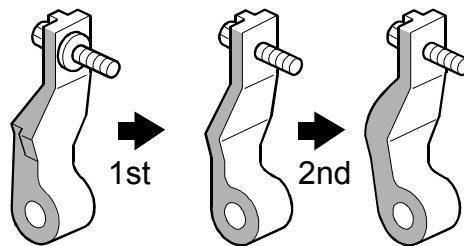
The development unit holder has been modified twice. The first modification was applied to improve durability. The second modification was applied to ensure the proper PG. The shape of the holder has been changed twice as shown below.

1st Modification:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593229	B0173229	Development Unit Holder	8 - 8	X/O	35	1	

2nd Modification:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0173229	A2593240	Development Unit Holder	8 - 8	X/O	35	1	



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER	
				1st modification	2nd modification
Savin SDC306A	120V/ 60Hz	USA, CANADA	A259-15	3B40030001	3B40050001
Gestetner CS206d					
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200300001	H0200500001
Gestetner CS206d	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90040001	AY90050001
nashuatec CS506d					
Rex Rotary CS806D					
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60400001	3S60500001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200400201	H0200500251
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02004XXXXX	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037004XXXXX	L037005XXXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370040001	L0370060001
Savin SDC306E	120V/ 60Hz	USA, CANADA	A260-15	3B50030001	3B50050001
Gestetner CS206de					
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300300001	H0300500001
Gestetner CS206de	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10040001	AZ10050001
nashuatec CS506de					
Rex Rotary CS806DE					
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7040XXXXX	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300400038	H0300500028
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089	H0300500040
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380040001	L0380050001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038004XXXXX	L038005XXXXX

Model: Lilac		Date: 22-Jun-00	No.: MA259030
Modified Article: Front Supporter – Drum Shaft		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592462	A2592422	Front Supporter – Drum Shaft	1-1	X/O	45	1	

The previous drum shaft supporter had one ball bearing. An additional ball bearing has been added to ensure that the proper PG is maintained and that wobbling is minimized during copy runs.

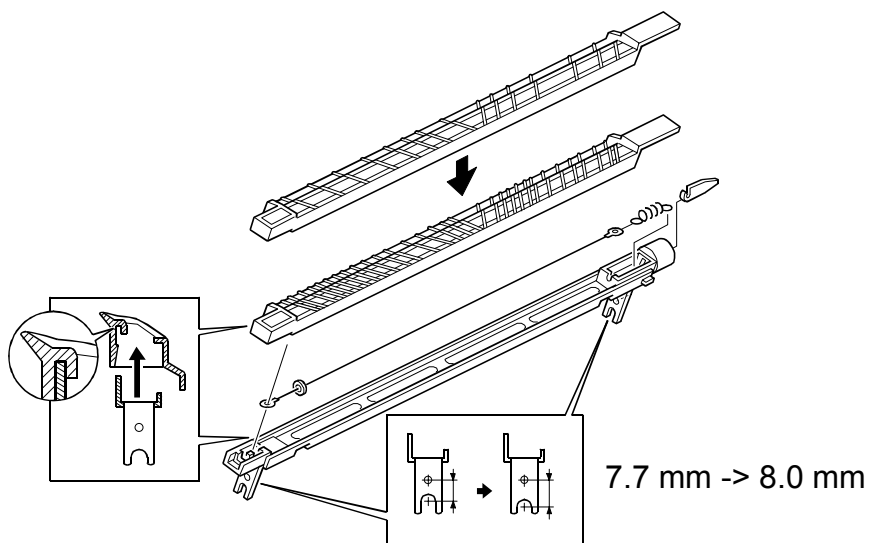
RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40050001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200500001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90050001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60500001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200500251
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037005XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370060001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50050001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300500001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10050001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300500028
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300500040
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380050001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038005XXXX

Model: Lilac		Date: 06-Oct-00	No.: MA259031
Modified Article: Separation Corona		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596230	A2596251	Separation Corona	1	X/O	53	1	
A2596234	A2596248	Guide Plate	1	X/X	53	2	
A2596235	A2596252	Separation Corona Casing	1	X/X	53	6	

To prevent the current from leaking to the edge of the casing, the shape of the guide plate and size of the gap have been changed as shown.



Model: Lilac

Date: 06-Oct-00

No.: MA259031

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40030001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200200001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90030001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60300001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200200079
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037003XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L03700300001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50030001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300300001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10030001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300300167
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380030001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0380030051

Model: Lilac		Date: 06-Oct-00	No.: MA259032
Modified Article: Oil Supply Tube		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA180057	AA180058	Oil Supply Tube - 5.5mm	1	X/O	57	2	

The oil supply tube has been shortened by 25 mm in order to prevent the tube from being bent in the upper cover during servicing. If the tube bends in the cover, this causes the silicone oil to be not supplied. (Please refer to RTB #10.)

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40030001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200300001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90030001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60300001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200300201
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037004XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370030025
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50030001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300300001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10030001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300300167
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380030003
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L0380030051

Model: Lilac		Date: 06-Oct-00	No.: MA259033
Modified Article: Hot Roller		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010020	AE010028	Hot Roller	1 - 1	X/O	59	25	

To improve reliability, the hot roller has been modified. This modification prevents smeared copies caused by the shrinkage of the hot roller.

RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40040009
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200400001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90050001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60500001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200500251
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037005XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370060001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300400001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10050018
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300500028
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300500040
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380050001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038006XXXX

Reissued: 30-Oct-00

Model: Lilac	Date: 06-Oct-00	No.: MA259034a
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MB Correction

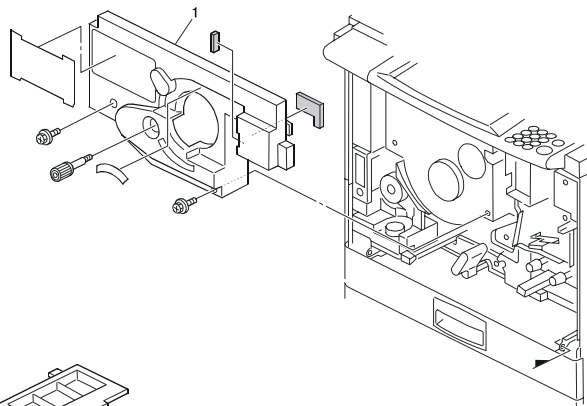
The items in bold italics have been corrected or added.

Modified Article: Drawer Inner Cover		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

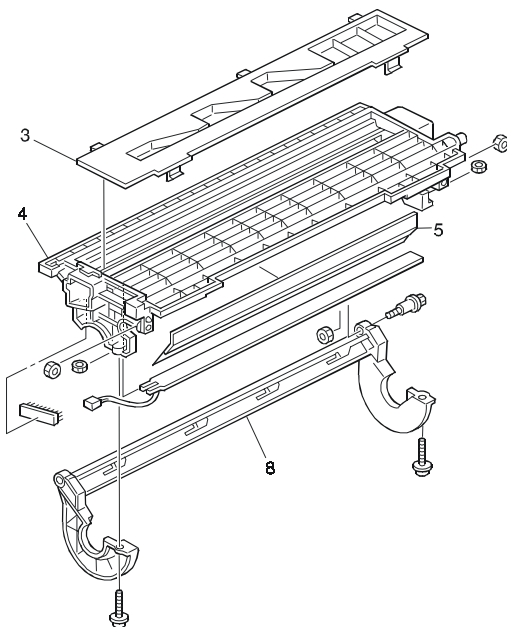
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591345	B0171345	Drawer Inner Cover	1	O/O	11	1	
A2592304	B0172304	Frame Cover	1	O/O	49	3	
A2592303	B0172303	Upper Frame	1	O/O	49	4	
A2592314	B0172314	Left Shield – Charge Corona	1	O/O	49	5	
A2592307	B0172307	Lower Frame	1	O/O	49	8	
A2591074	B0171074	Fan Bracket	1	O/O	85	14	

To standardize with new models, the above parts have been changed.

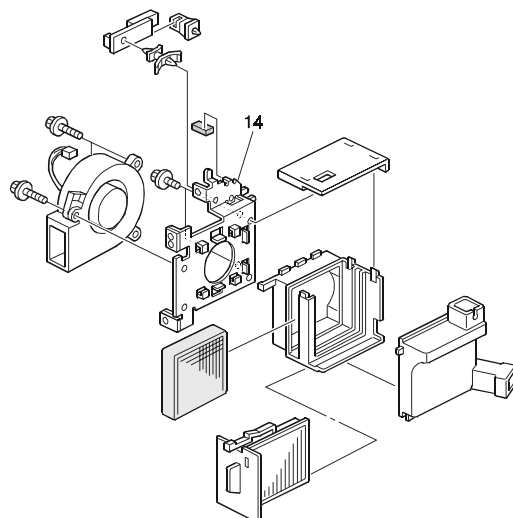
1. Exterior



20. Drum Unit



34. Electrical Section 3



Model: Lilac		Date: 06-Oct-00	No.: MA259035
Modified Article: Protective Sheet		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593347	Protective Sheet	4		47	24	

Protective sheets have been applied to the toner hopper seals, to prevent the toner hopper seal from being damaged while the toner bottle is replaced. (See RTB #RA258023)

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40040001
Aficio Color 4006 Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-17	H0200400001
nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90040001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60400001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200400201
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037005XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370040001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300400001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10040001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300400038
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380040001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038005XXXX

Model: Lilac		Date: 31-Oct-00	No.: MA259036
Modified Article: OPC drum		Prepared by: H. Matsui	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2599510	B0179510	OPC drum	1	O/O	49	10	

The part number for the Lilac OPC drum has been changed. The difference between A2599510 and B0179510 is the cutting pitch of the drum aluminum base. However, the interchangeability is O/O.

The purpose of this change is to use the new OPC drum for Lilac 2 (the successor model to Lilac) also in Lilac.

RCL (Japan) Production

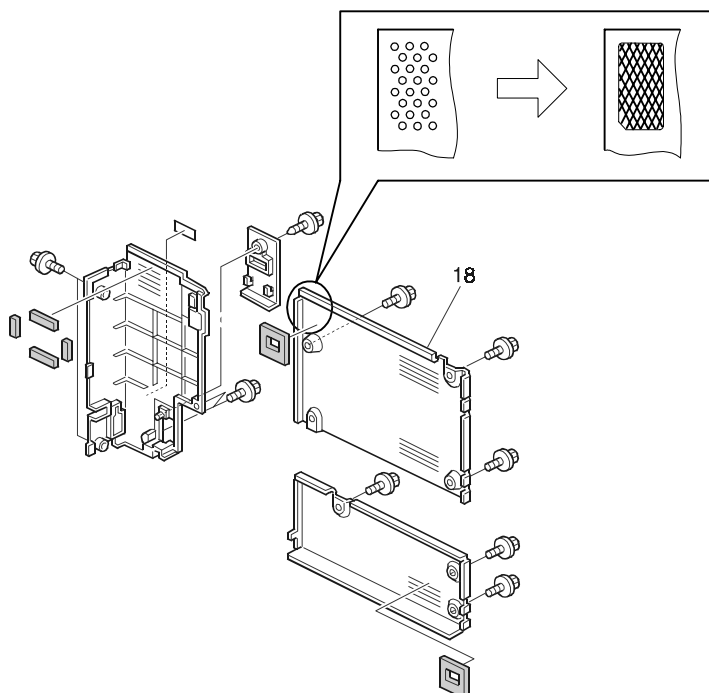
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40060001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200500202
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90060001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60600001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200600426
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200600581
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037006XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370060001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50050001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300500001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10060001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70600001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300600001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300600031
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380060001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038006XXXX

Model: Lilac		Date: 20-Dec-00	No.: MA259037
Modified Article: Rear Right Cover		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591310	A2591308	Rear Right Cover	1	X/O	13	18	

To increase the air flow, the exhaust vent of the rear right cover has been changed from hole type to mesh type as shown.

2. EXTERIOR 2 (A259/A260)



Model: Lilac	Date: 20-Dec-00	No.: MA259037
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40040001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200400001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90050001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60500001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200400247
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037005XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370060001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300400001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10040001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300400038
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300400089
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380050001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038005XXXX

Reissued: 25-Jul-01

Model: Lilac	Date: 22-Dec-00	No.: MA259038b
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MB Correction

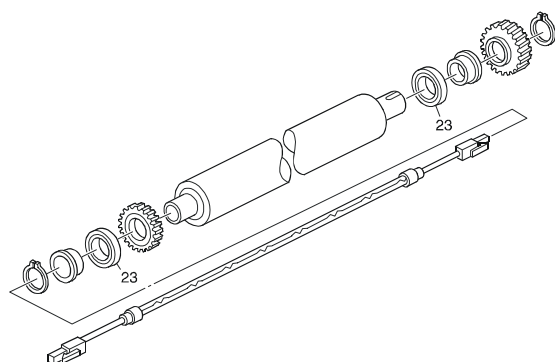
The items in bold italics have been corrected or added.

Modified Article: Ball Bearings		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

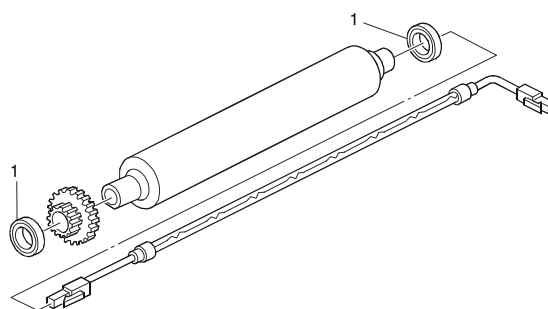
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE030015	<i>AE030036</i>	Ball Bearing – 35x47x7mm	2	O/O	59	23	
AE030019	AE030037	Ball Bearing – 20x32x7mm	2	O/O	61	1	

To standardize parts with other models, the ball bearings have been changed.

25. Fusing Unit 3 (A259/A260)



26. Fusing Unit 4 (A259/A260)



Reissued: 2-Jul-02

Model: Lilac	Date: 26-Dec-00	No.: MA259039a
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MB Correction

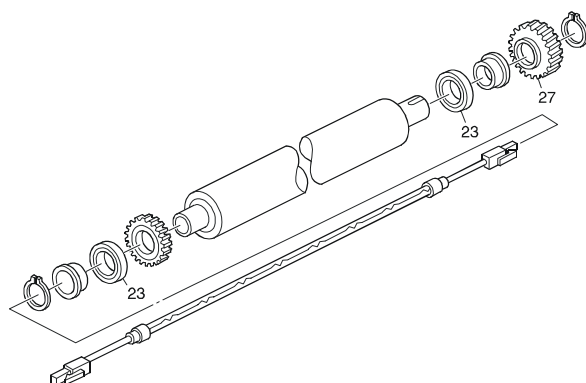
The items in bold italics have been corrected or added.

Modified Article: Gear – 58Z		Prepared by: M.Tsuyuki	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

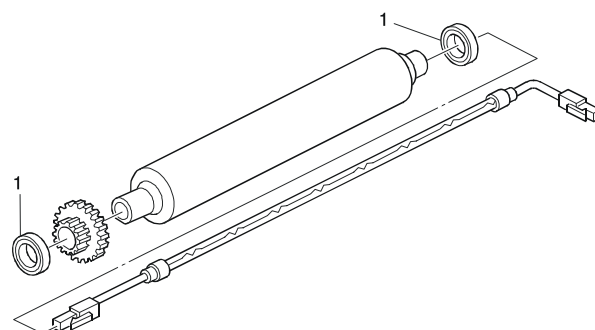
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014099	AB014185	Gear – 58Z	1	X/O	59	27	
AE030036	<i>AE030039</i>	Ball Bearing – 35x47x7mm	2	X/O	59	23	
AE030037	AE030040	Ball Bearing – 20x32x7mm	2	X/O	61	1	
A2594013	A2594027	Fusing Unit – 120V	1	X/O	55	*	
A2594018	A2594028	Fusing Unit – 230V	1	X/O	55	*	

To decrease the smell from the fusing unit while the machine is operating, the oil on the gear and the grease in the ball bearings have been changed.

25. FUSING UNIT 3 (A259/A260)



26. FUSING UNIT 4 (A259/A260)



Reissued: 2-Jul-02

Model: Lilac	Date: 26-Dec-00	No.: MA259039a
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40080001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200700083
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6080XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200700327
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02008XXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037008XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037008XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50080001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03008XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1008XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7080XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300800001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300800035
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380080001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038008XXXX

Reissued: 24-Jan-01

Model: Lilac	Date: 26-Dec-00	No.: MA259040a
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MB Correction

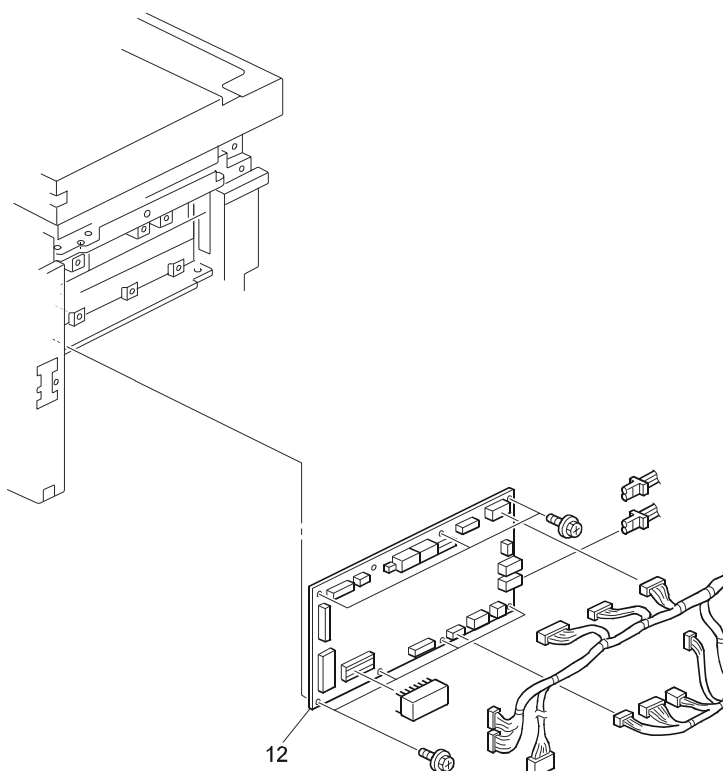
The items in bold italics have been corrected or added.

Modified Article: Main Board		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2605087	<i>A2605089</i>	Main Board (US)	1	X/O	87 101	12 1	
A2605088	<i>A2605090</i>	Main Board (EU, Asia)	1	X/O	87 101	12 1	

To increase the margin against noise for the NVRAM, the program on the main board has been changed.

39. ELECTRICAL COMPONENT 4 (A259/A260)



Reissued: 24-Jan-01

Model: Lilac	Date: 26-Dec-00	No.: MA259040a
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RCL (Japan) Production

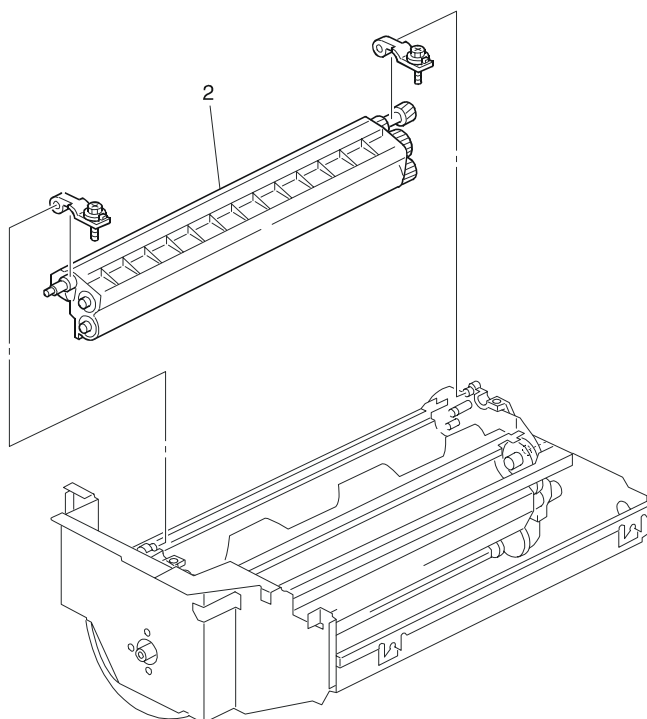
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40070001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200600280
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90070001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60700001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200600537
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200700349
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037007XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370070001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50070001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03007XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10070001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70700001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300700001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300700048
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380070001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038007XXXX

Model: Lilac		Date: 26-Dec-00	No.: MA259041
Modified Article: Development Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593020	A2593025	Development Unit	1	O/O	35 36	2 1	

To facilitate assembly at the production line, the development unit cover has been modified. Because there is no more control suffix for this part number, the part number of development unit has been changed.

13. Development Unit 1 (A258)



Model: Lilac	Date: 26-Dec-00	No.: MA259041
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RCL (Japan) Production

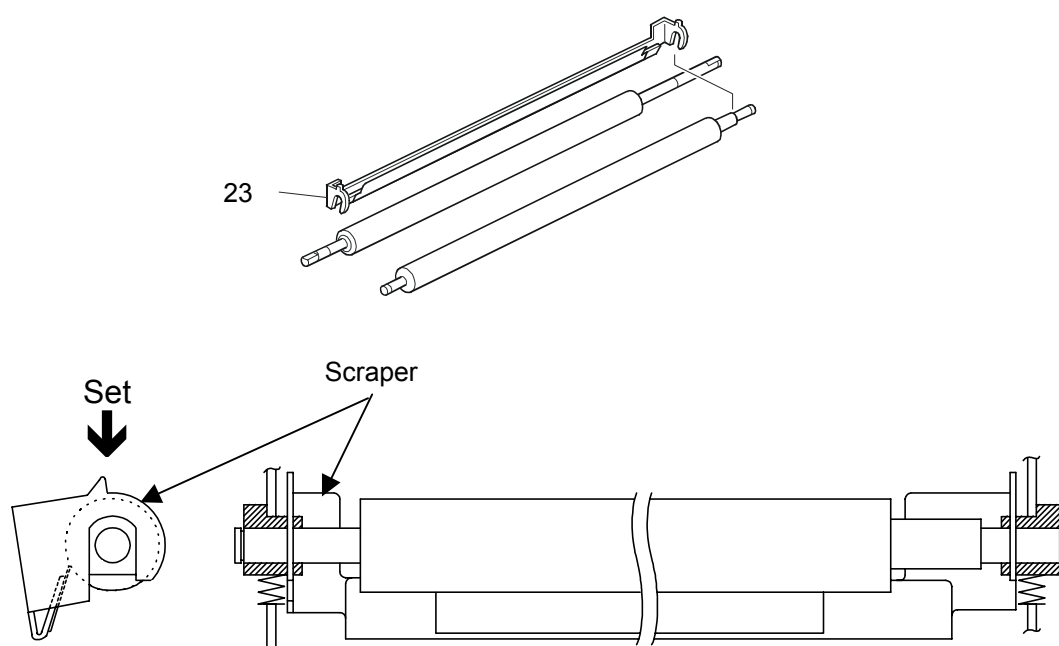
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40050001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200400176
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90050001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60500001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200500251
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200500357
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037005XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L0370060001
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50040001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H0300400001
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10050001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70500001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300500028
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300500040
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380050001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038005XXXX

Model: Lilac		Date: 12-Jan-01	No.: MA259042
Modified Article: Scraper - Registration Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592660	Scraper – Registration Roller	1		33	23	

To remove paper dust from the lower registration roller, a scraper has been added.

12. PAPER REGISTRATION (A259/A260)



Model: Lilac	Date: 12-Jan-01	No.: MA259042
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40070001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200700001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6080XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200700309
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02008XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037008XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037008XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50070001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03008XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1008XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7080XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300800001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300800035
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380080001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038008XXXX

Reissued: 24-Oct-01

Model: Lilac	Date: 12-Jan-01	No.: MA259043a
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MB Correction

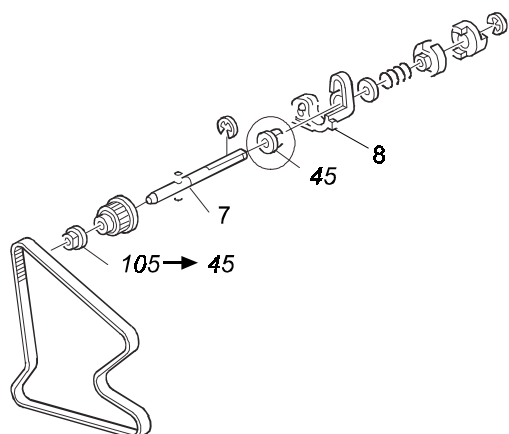
The items in bold italics have been corrected or added.

Modified Article: Pulley Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591137	A2591139	Pulley Holder	1	X/X	75	8	
<i>08053480</i>	AA082046	<i>Bushing – 6mm</i> Bushing – 6x12x6	1→2	X/O	75	<i>105</i> <i>45</i>	

To prevent the noise from the pulley holder, a bushing has been added to the pulley holder and the bushing (#105) has been changed to the same type as the new bushing. When replacing the pulley holder, the pulley holder and bushing should be replaced as a set.

33. DRIVE SECTION 2 (A259/A260)



Reissued: 24-Oct-01

Model: Lilac	Date: 12-Jan-01	No.: MA259043a
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RCL (Japan) Production

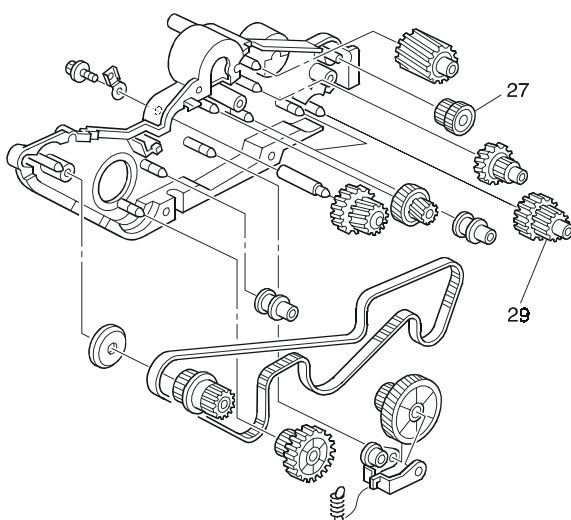
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40080001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200700076
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6080XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200700309
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02008XXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037008XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037008XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50080001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03008XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1008XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7080XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300800001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300800035
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380080001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038008XXXX

Model: Lilac		Date: 12-Jan-01	No.: MA259044
Modified Article: Gears		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017485	AB017576	Gear - 21Z/24Z	1	X/O	79	27	
AB017482	AB017575	Gear - 24Z/20Z	1	X/O	79	29	

To improve reliability, a ball bearing has been added to the gears.

35. DRIVE SECTION 4 (A259/A260)



Model: Lilac	Date: 12-Jan-01	No.: MA259044
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RCL (Japan) Production

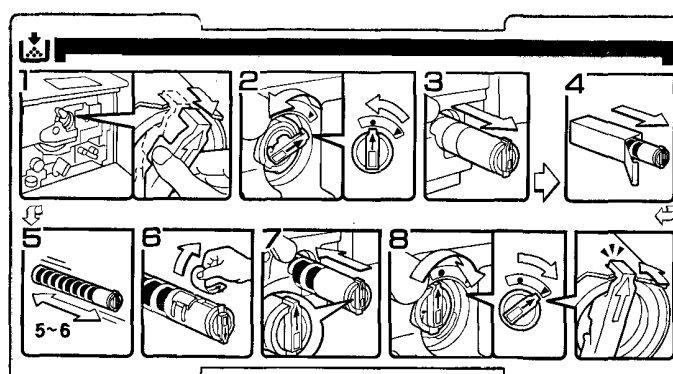
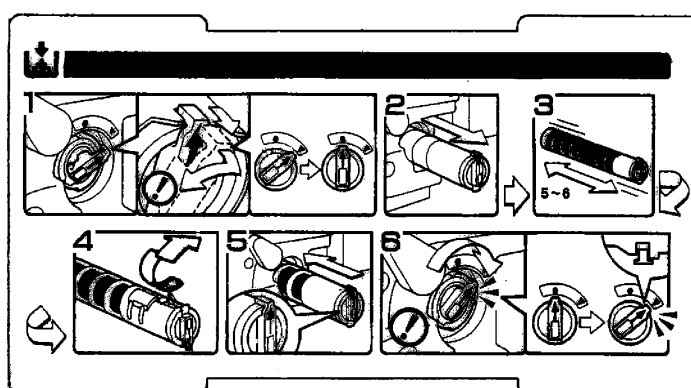
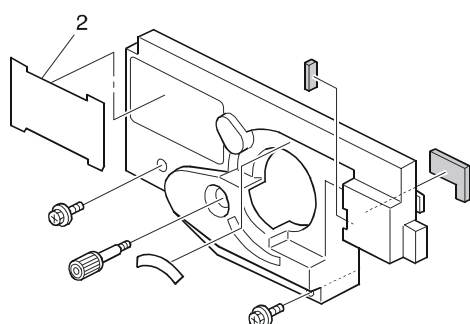
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4009XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02009XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9009XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6090XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02009XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02009XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037009XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037009XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5009XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03009XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1009XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7090XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03009XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03009XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038009XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038009XXXX

Model: Lilac		Date: 12-Jan-01	No.: MA259045
Modified Article: Decal - Toner Supply		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591348	A2591344	Decal - Toner Supply	1	O/O	11 125	2 7	

To improve the instructions for changing the toner cartridge, the toner supply decal has been changed as shown.

1. EXTERIOR 1 (A259/A260)



Model: Lilac	Date: 12-Jan-01	No.: MA259045
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4009XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02009XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9009XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6090XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02009XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02009XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037009XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037009XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5009XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03009XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1009XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7090XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03009XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03009XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038009XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038009XXXX

Model: Lilac		Date: 31-Jan-01	No.: MA259048
Modified Article: Drawer Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593011	A2593018	Drawer Unit – NA/EU	1	O/O	35	*	
A2593013	A2593019	Drawer Unit – AA/OEM	1	O/O	35	*	

To standardize parts with new models, a part in the drawer unit which is not a service part has been modified. Because there is no more control suffix for the drawer unit, the part number is changed.

Reissued: 12-Mar-01

Model: Lilac	Date: 31-Jan-01	No.: MA259049a
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MB Correction

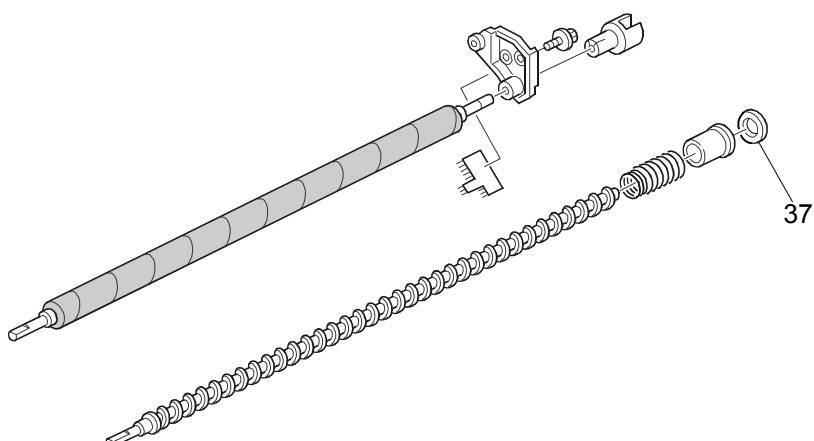
The items in bold italics have been corrected or added.

Modified Article: Toner Stopper Seal		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	<i>B0173592</i>	Toner Stopper Seal	1		51	37*	

To prevent toner dropping from the toner collection pipe, a seal has been added to the toner stopper as shown.

21. DRUM CLEANING (A259/A260)



Reissued: 12-Mar-01

Model: Lilac	Date: 31-Jan-01	No.: MA259049a
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RCL (Japan) Production

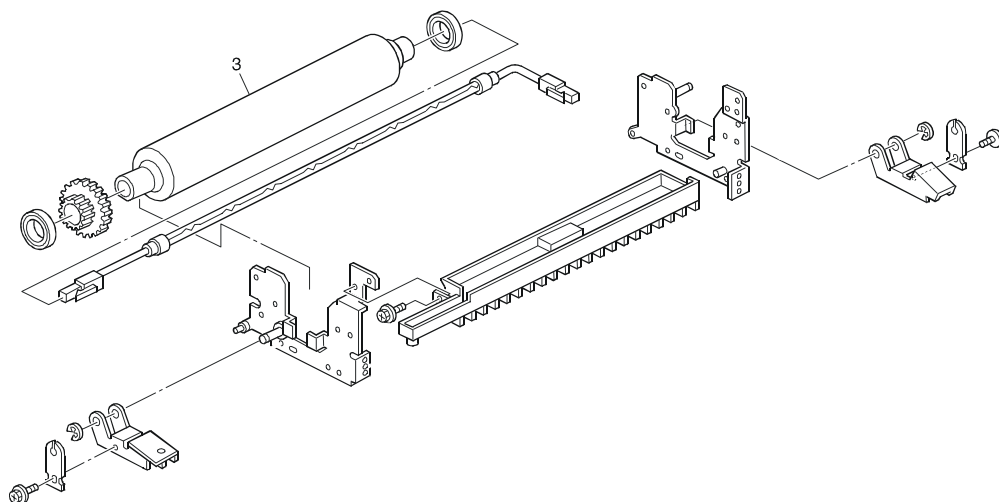
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4012XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02012XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9012XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6120XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02012XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02012XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037012XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037012XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5012XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03012XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1012XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7120XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03012XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03012XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038012XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038012XXXX

Model: Lilac		Date: 07-Feb-01	No.: MA259050
Modified Article: Pressure Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE020085	AE020101	Pressure Roller	1	X/O	61	3	

To improve reliability, the pressure roller has been modified. This modification prevents paper-wrinkling caused by shrinkage of the pressure roller.

26. Fusing Unit 4 (A259/A260)

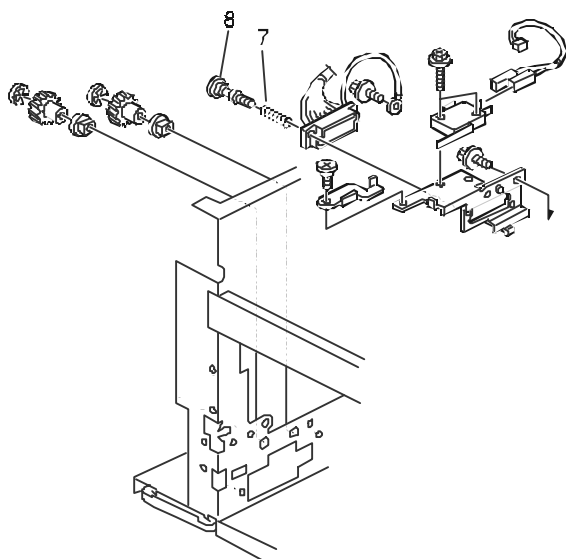


Model: Lilac		Date: 20-Feb-01	No.: MA259051
Modified Article: Spring & Stepped Screw		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063068	AA063532	Connector Spring Spring	1→ 2	X/O	69	7	
54465832	AA143452	Connector Guide Pin Stepped Screw	1→ 2	X/O	69	8	

Please correct your parts catalog as shown in the above table.

30. INVERTER SECTION (A259/A260)



Model: Lilac	Date: 07-Feb-01	No.: MA259050
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RCL (Japan) Production

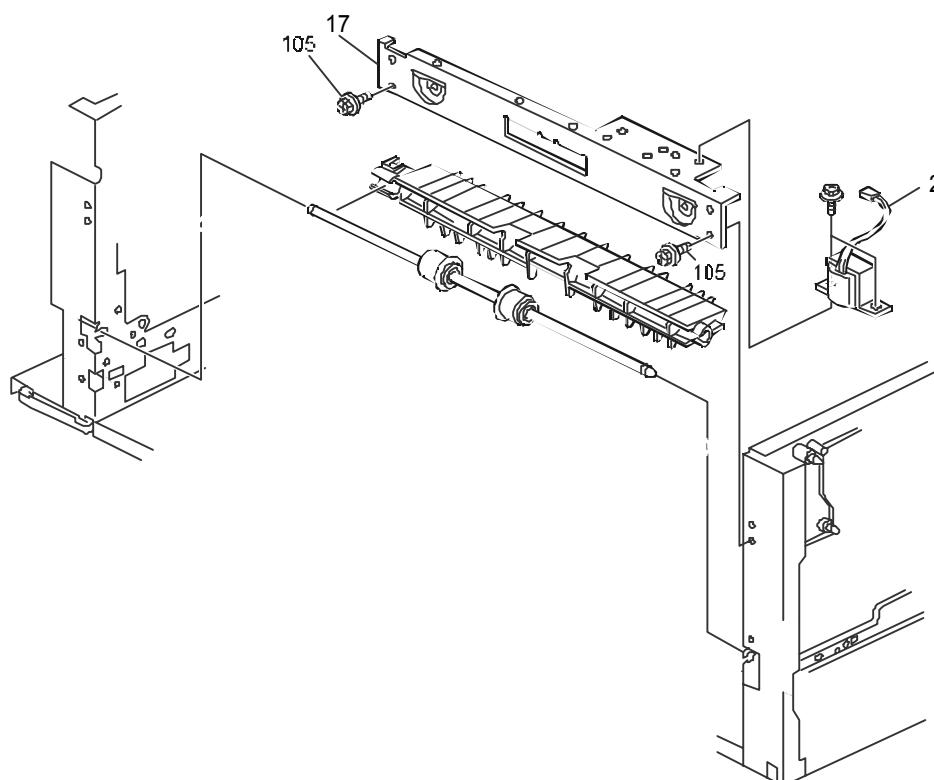
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	From Next Production
Aficio Color 4006 Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A259-17 A259-22	From Next Production From Next Production
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	From Next Production
Lanier 5806AG	120V/ 60Hz	USA	A259-55	From Next Production
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	From Next Production
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	From Next Production
Aficio Color 4106 Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	120V/ 60Hz 220- 240V 50/60Hz	USA, CANADA EUROPE, etc.	A260-17 A260-22	From Next Production From Next Production
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	From Next Production
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	From Next Production
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	From Next Production

Model: Lilac		Date: 02-Mar-01	No.: MA259052
Modified Article: Coil & Frame Duct Stay		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
N6074525	AZ020015	Coil – RITL-9704	1	X/X	71	2	
	A2591066	Choke Coil – 10MH 2.5A					
		Frame Duct Stay	1		71	17	New

To meet CE regulations in Europe, the coil has been modified.
 When replacing #N6074525 to #AZ020015, #A2591066 should be replaced at the same time.

31. PAPER EXIT SECTION (A259/A260)



Model: Lilac	Date: 02-Mar-01	No.: MA259052
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RCL (Japan) Production

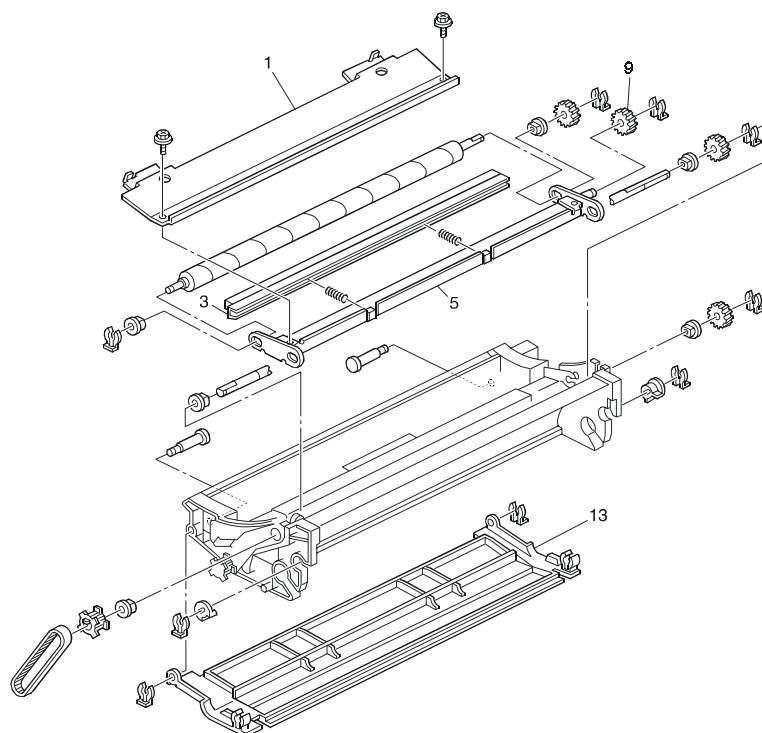
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	From Next Production
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	From Next Production
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	From Next Production
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	From Next Production
Lanier 5806AG	120V/ 60Hz	USA	A259-55	From Next Production
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	From Next Production
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	From Next Production
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	From Next Production
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	From Next Production
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	From Next Production
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	From Next Production
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	From Next Production

Model: Lilac		Date: 02-Mar-01	No.: MA259053
Modified Article: Transfer Belt Cleaning Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596003	B0176003	Transfer Belt Cleaning Unit	1	O/O	39	*	
A2596714	B0176714	Lubricant Bar Cover	1	O/O	39	1	
A2596745	B0176745	Lubricant Bar	1	O/O	39	3	
A2596711	B0176711	Lubricant Bar Holder	1	O/O	39	5	
AB014131	AB014220	Gear – 17Z	1	X/O	39	9	
A2596318	B0176318	Tone Catch Pan	1	O/O	39	13	
A2596708	B0176708	Cleaning Blade Holder	1	X/O	41	2	Note
A2596727	B0176727	Cam Shaft	1	X/X	41	5	Note
B0176750	B0176751	Grounding Plate	1	O/O	41	9	
	B0176707	Duct Belt Cleaning Unit	1		41	28	New

To standardize parts with new models, the transfer belt cleaning unit has been changed. When replacing #A2596727 (Cam Shaft) to #B0176727, #A2596708 should be replaced with #B0176708 at the same time.

17. TRANSFER BELT CLEANING 1 (A258)



Model: Lilac

Date: 02-Mar-01

No.: MA259053

18. TRANSFER BELT CLEANING 2 (A258)
RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	From Next Production
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	From Next Production
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	From Next Production
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	From Next Production
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	From Next Production
Lanier 5806AG	120V/ 60Hz	USA	A259-55	From Next Production
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	From Next Production
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	From Next Production
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	From Next Production
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	From Next Production
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	From Next Production
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	From Next Production
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	From Next Production
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	From Next Production

Reissued: 4-Mar-04

Model: Lilac	Date: 06-Mar-01	No.: MA259054a
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MB Correction

The items in bold italics have been corrected or added.

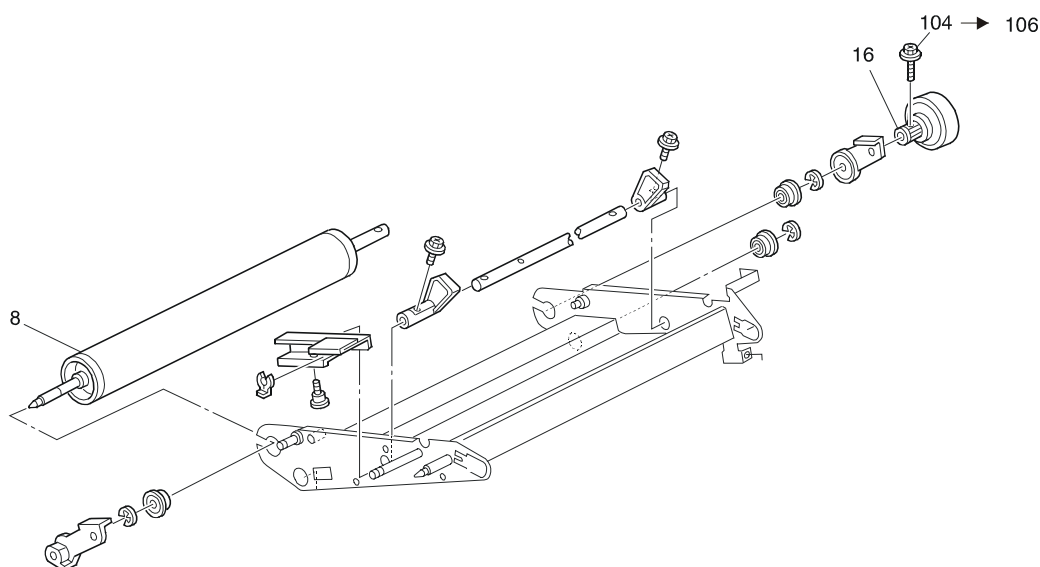
Modified Article: Transfer Belt Drive Roller		Prepared by: M. Tsuyuki	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596057	B0176057	Transfer Belt Drive Roller	1	X/X	43	8	
A2591103	B0176058	Drive Roller – Transfer Belt	1	X/X	43	16	
04513006B	03540080B	Tapping Screw – M3X6		X/X	43	105	
		Screw – M4X8				106	
A2596002	A2596004	Transfer Belt Unit		X/O	43	1	

Faulty registration may occur if the screw that fastens the belt drive roller and joint comes loose. To ensure proper registration, the screw has been changed from an M3 to M4 type, and the transfer belt drive roller and joint have been modified accordingly.

Therefore when replacing the old parts, the new parts need to be installed together as one set.

17. TRANSFER BELT UNIT (A259/A260)



Reissued: 4-Mar-04

Model: Lilac	Date: 06-Mar-01	No.: MA259054a
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4101XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02101XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9101XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6011XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02101XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02101XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037101XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	L037101XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5101XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03101XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1101XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7011XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03101XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03101XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038101XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038101XXXX

Reissued: 21-Mar-01

Model: Lilac	Date: 06-Mar-01	No.: MA259055a
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MB Correction

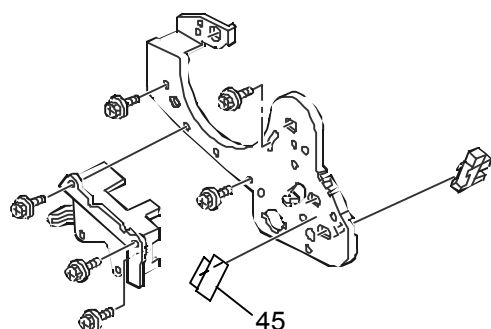
The part number in bold italics has been corrected.

Modified Article: Mylar		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

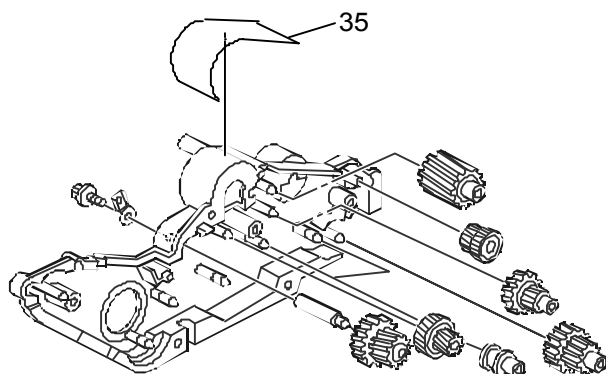
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	<i>B0171120</i>	Sensor Protection Mylar	1		75	45	New
	B0171119	Clutch Protection Mylar	1		79	35	New

To prevent malfunction of the belt cleaning HP sensor and registration clutch because of dirt or toner, mylars have been added.

31. DRIVE SECTION 2 (A259/A260)



33. DRIVE SECTION 4 (A259/A260)



Reissued: 21-Mar-01

Model: Lilac	Date: 06-Mar-01	No.: MA259055a
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RCL (Japan) Production

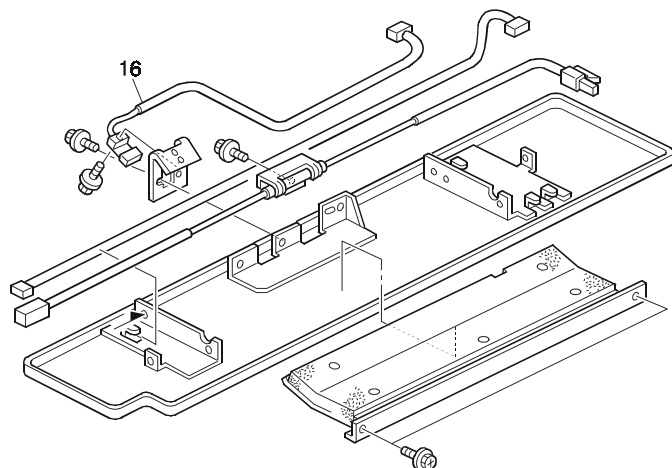
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4012XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02012XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9012XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6120XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02012XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02012XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037012XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	L037012XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5012XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03012XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1012XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7120XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03012XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03012XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038012XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038012XXXX

Model: Lilac		Date: 06-Mar-01	No.: MA259056
Modified Article: Thermistor		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595447	A2595448	Thermistor Ass'y - Pressure	1	X/O	61	16	

To prevent the thermistor from peeling off, the thermistor for the pressure roller has been modified.

26. FUSING UNIT 4 (A259/A260)



Model: Lilac	Date: 06-Mar-01	No.: MA259056
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service Parts Only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service Parts Only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service Parts Only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service Parts Only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service Parts Only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service Parts Only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service Parts Only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service Parts Only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service Parts Only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service Parts Only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service Parts Only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service Parts Only

Model: Lilac		Date: 06-Mar-01	No.: MA259057
Modified Article: Ozone Filter		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA010109	A2591081	Ozone Filter	1	X/O	85	13	

To prevent the powder inside the ozone filter from being scattered, the ozone filter which was changed in #MA259024 has returned to the original filter.

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40070001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200700001
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90070001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S60700001
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200700226
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H0200700349
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037008XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037YMMXXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50070001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03008XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ10070001
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S70700001
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300700001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300700048
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380070001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038008XXXX

Model: Lilac		Date: 07-Mar-01	No.: MA259058
Modified Article: Hot Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010028	AE010035	Hot Roller	1	X/O	59	25	

To improve reliability, the production procedure of the hot roller at the vendor has been changed and the P/N of the hot roller has been changed.

RCL (Japan) Production

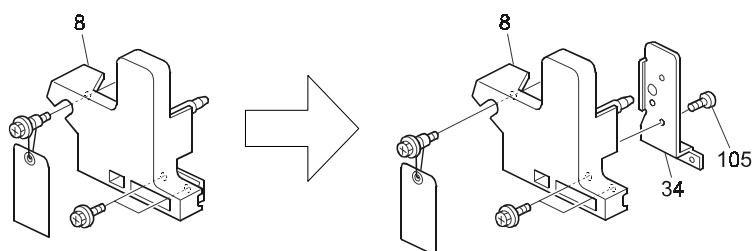
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service Parts Only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service Parts Only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service Parts Only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service Parts Only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service Parts Only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service Parts Only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service Parts Only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service Parts Only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service Parts Only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service Parts Only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service Parts Only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service Parts Only

Model: Lilac		Date: 17-Apr-01	No.: MA259059
Modified Article: Positioning Plate		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596240		Positioning Plate	1→0	X/	53	8	
	A2596244	Positioning Cover	0→1	/X	53	8	
	A2596241	Positioning Bracket	0→1	/X	53	34	
	04523008B	Tapping Screw – M3X8	0→1	/X	53	105	

To ensure that the positioning bracket does not come loose, the three components of the positioning plate are now assembled together as independent parts, using screws instead of heat caulking.

22. PAPER TRANSFER UNIT (A259/A260)



Model: Lilac	Date: 17-Apr-01	No.: MA259059
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RCL (Japan) Production

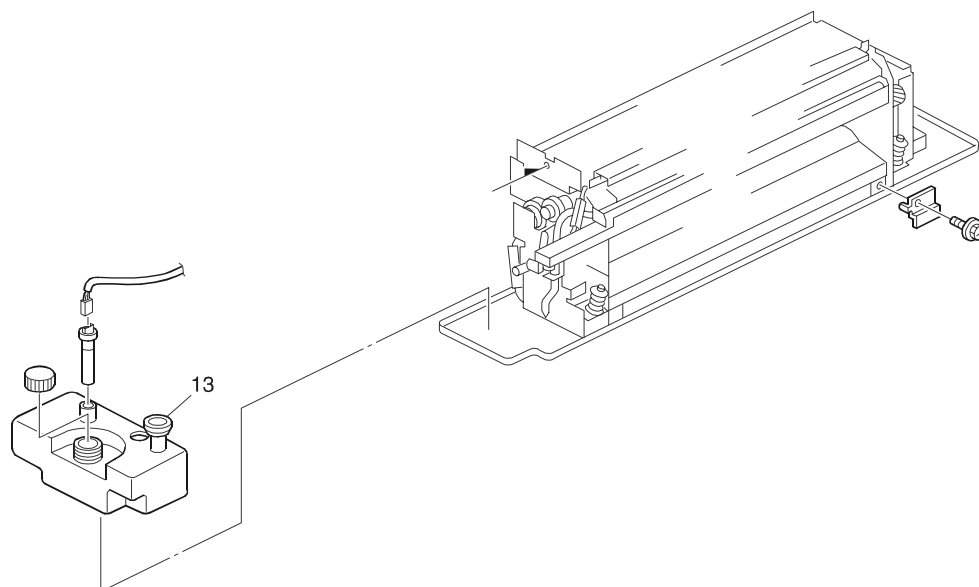
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B40080001
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H0200700145
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY90080001
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6080XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H0200800016
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02008XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037008XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037008XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B50080001
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03008XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1008XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7080XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H0300800001
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H0300800035
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L0380080001
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038008XXXX

Model: Lilac		Date: 17-Apr-01	No.: MA259060
Modified Article: Oil Tank		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA031011	AA031013	Oil Tank	1	O/O	55	13	

The oil tank from the new model has been adopted for purposes of parts standardization. This oil tank has an expanded capacity of 430cc (from 350cc).

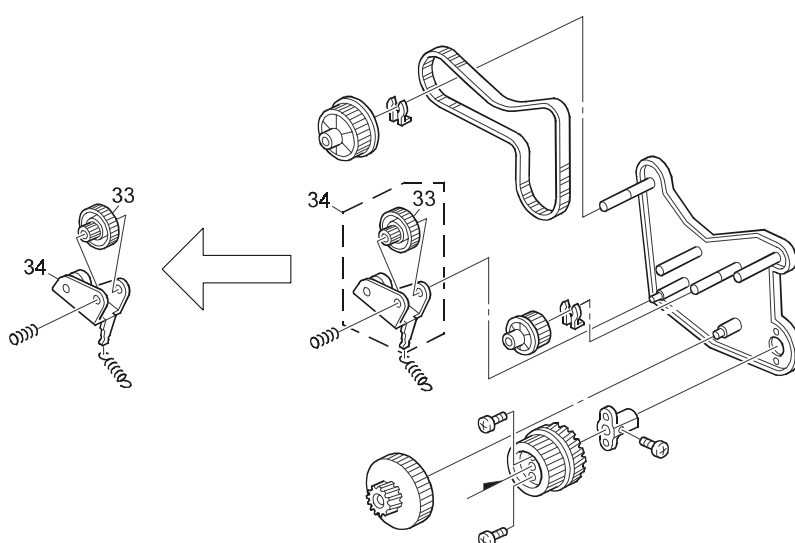
23. FUSING UNIT 1 (A259/A260)



Model: Lilac		Date: 07-Apr-01	No.: MA259061
Modified Article: Tightener		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following illustration correction for the tightener (Parts Catalog, pg. 74).
Note: Since this is only an illustration error, the P/N is not changed.

33. DRIVE SECTION 2 (A259/A260)



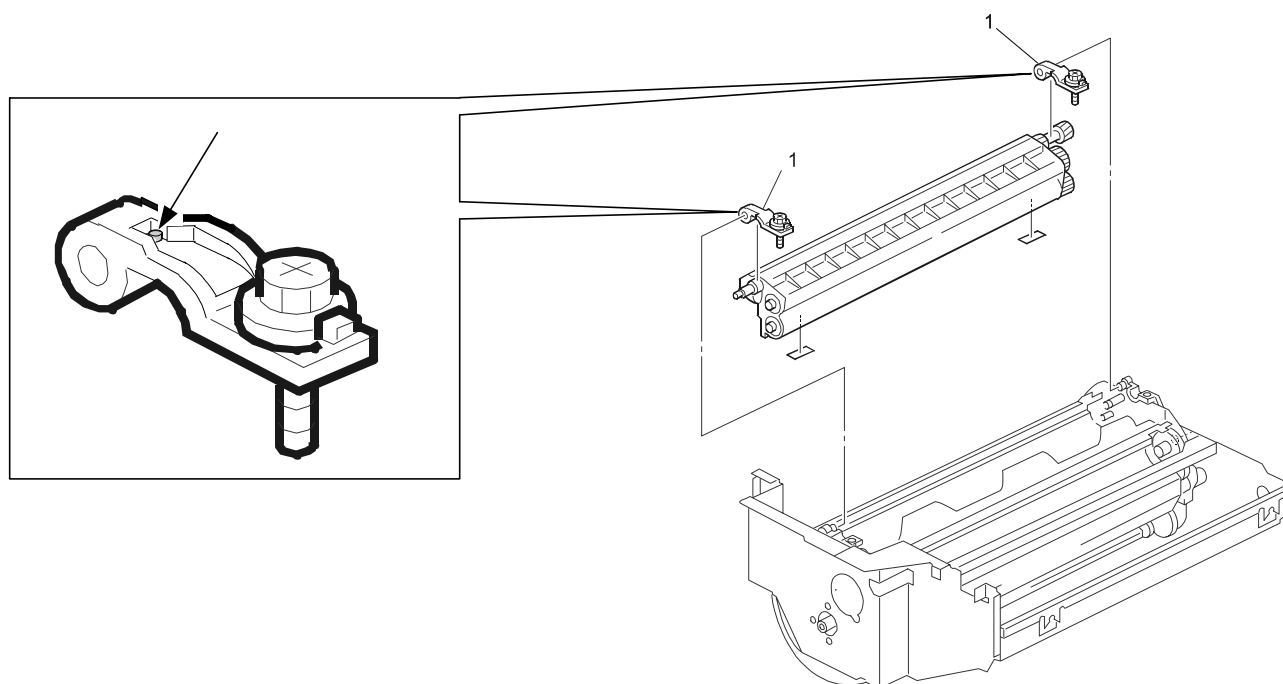
Model: Lilac		Date: 17-May-01	No.: MA259062
Modified Article: Development Unit Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593240	B0173230	Development Unit Holder	4	X/O	35	1	

The production process for the Development Unit Holder has been changed to increase the holder's strength and durability.

Note: There is a projection on the new holder to distinguish the old from the new.

13. DEVELOPMENT UNIT 1 (A259/A260)



Model: Lilac	Date: 17-May-01	No.: MA259062
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RCL (Japan) Production

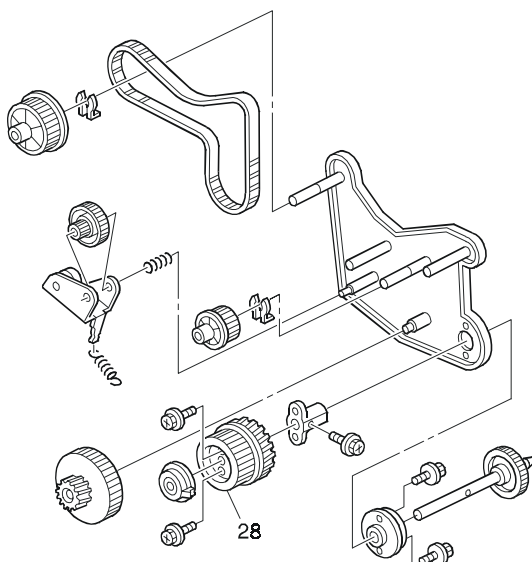
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4102XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02102XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9102XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6021XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02102XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02102XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037102XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037102XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5102XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03102XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1102XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7021XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03102XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03102XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038102XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038102XXXX

Model: Lilac		Date: 17-May-01	No.: MA259063
Modified Article: Gear		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017520	AB017551	Gear – 46Z/70Z	1	O/O	75	28	

For parts standardization with the successor model, the gear has been changed as shown.

33. DRIVE SECTION 2 (A259/A260)

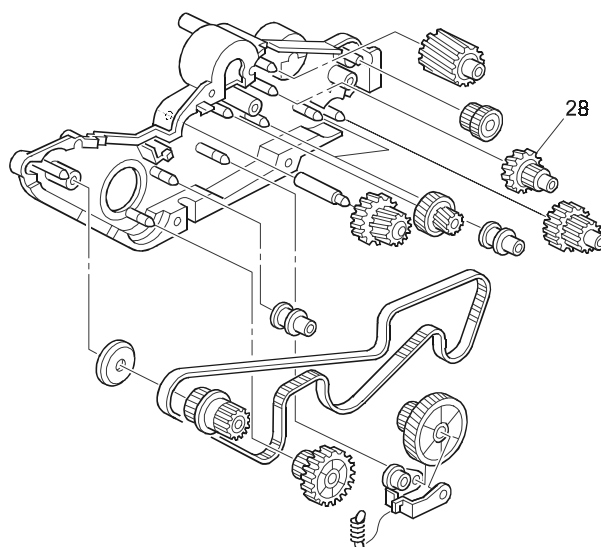


Model: Lilac		Date: 17-May-01	No.: MA259064
Modified Article: Gear - 24Z/20Z		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017481	AB017579	Gear – 24Z/20Z	1	O/O	79	28	

To improve durability, a ball bearing has been added to the gear.

35. DRIVE SECTION 4 (A259/A260)

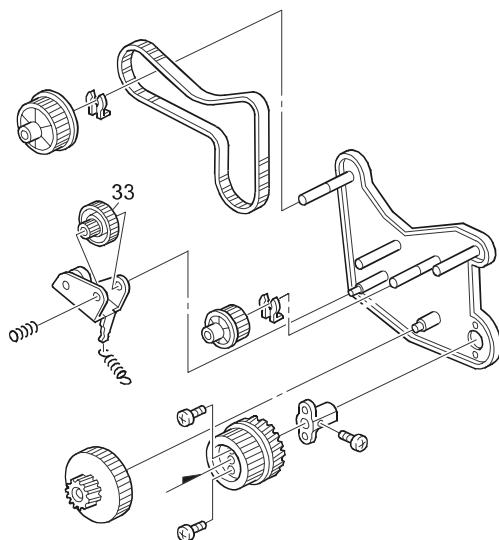


Model: Lilac		Date: 29-May-01	No.: MA259065
Modified Article: Gear		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017479	AB017602	Gear – 54Z	1	X/O	75	33	

To improve durability, the material of the gear has been changed.

33. DRIVE SECTION 2 (A259/A260)



Model: Lilac	Date: 29-May-01	No.: MA259065
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RCL (Japan) Production

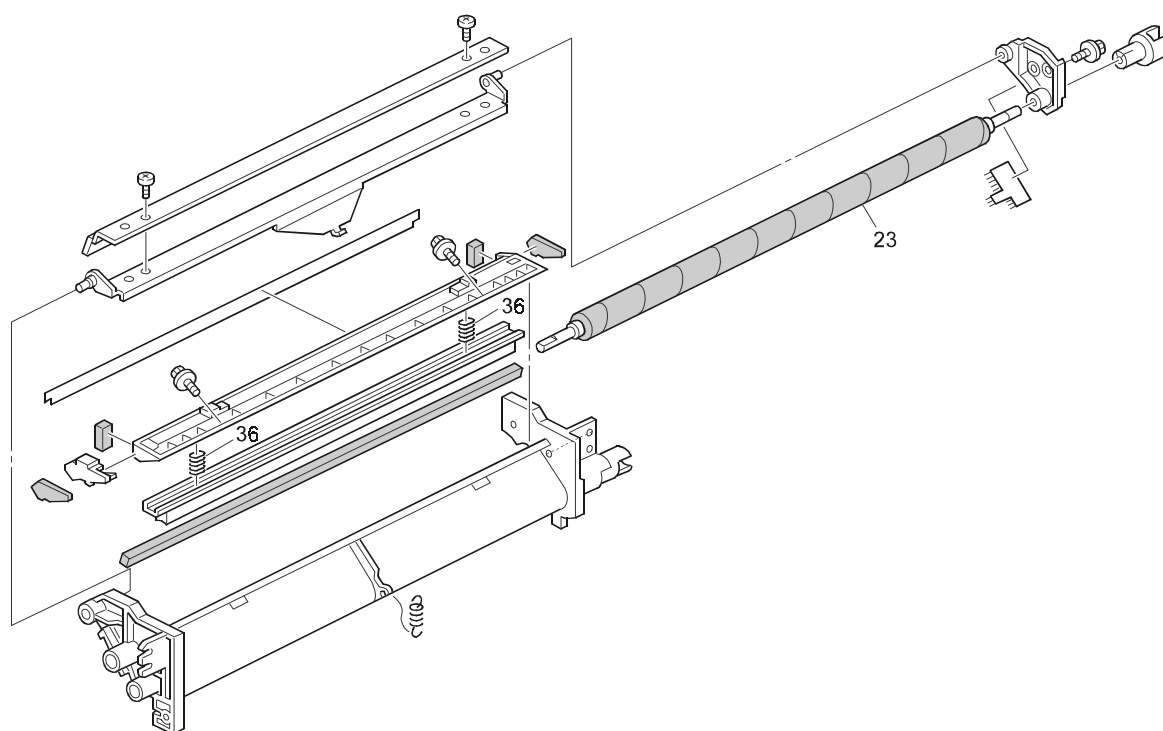
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	3B4105XXXX
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	H02105XXXXX
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	AY9105XXXX
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	3S6051XXXX
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	H02105XXXXX
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	H02105XXXXX
Lanier 5806AG	120V/ 60Hz	USA	A259-55	L037105XXXX
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-65	L037105XXXX
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	3B5105XXXX
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	H03105XXXXX
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	AZ1105XXXX
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	3S7051XXXX
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	H03105XXXXX
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	H03105XXXXX
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	L038105XXXX
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	L038105XXXX

Model: Lilac		Date: 25-Jun-01	No.: MA259066
Modified Article: Cleaning Brush Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063603	AA063649	Compression Spring Pressure Spring – 20mm	1	X/X	51	36	
AD042036	AD042044	Cleaning Brush Roller	1	X/X	51	23	

To improve durability, the fibers of the cleaning brush roller have been thickened (increased in diameter) and the number of fibers on the cleaning brush has been decreased. To compensate for the change in the physical characteristics of the brush fibers, the springs for the lubricant bar have been weakened. Replace the old parts with the new ones as a set.

21. DRUM CLEANING (A259/A260)

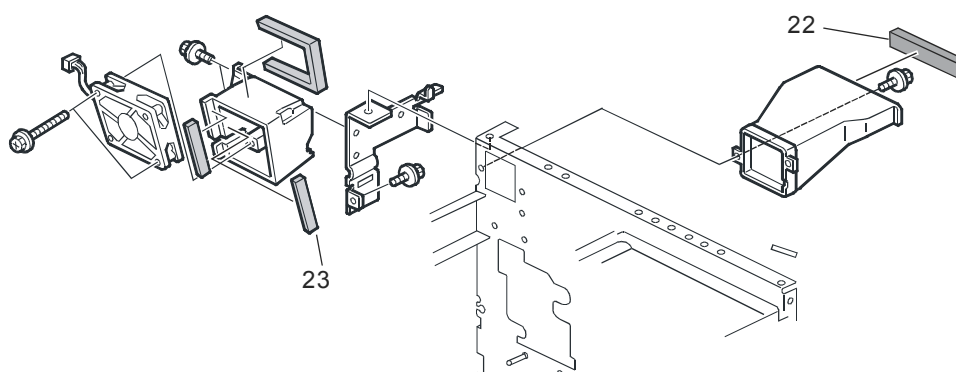


Model: Lilac		Date: 25-Jun-01	No.: MA259067
Modified Article: Ozone Filter		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0171073	Ozone Filter	1		89	22	
	B0171066	Seal – 5X82X3mm	1		89	23	

To decrease ozone discharge, an ozone filter and a new seal have been added.
Install the ozone filter and the seal as a set.

40. FRAME SECTION 1 (A259/A260)

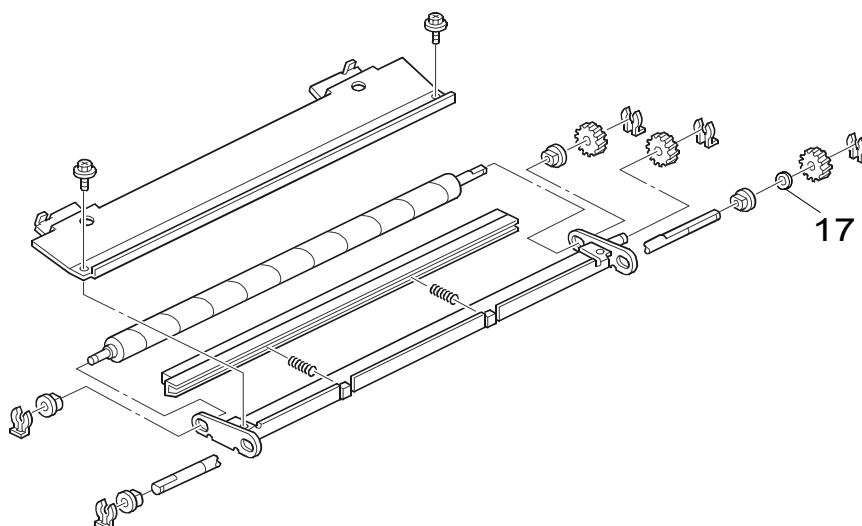


Model: Lilac		Date: 25-Jun-01	No.: MA259068
Modified Article: Washer		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	AA132000	Washer – 6X11.5X0.8mm	1		39	17	

To prevent the snap ring from coming off, a washer has been added between the bushing and gear as shown.

15. TRANSFER BELT CLEANING 1 (A259/A260)



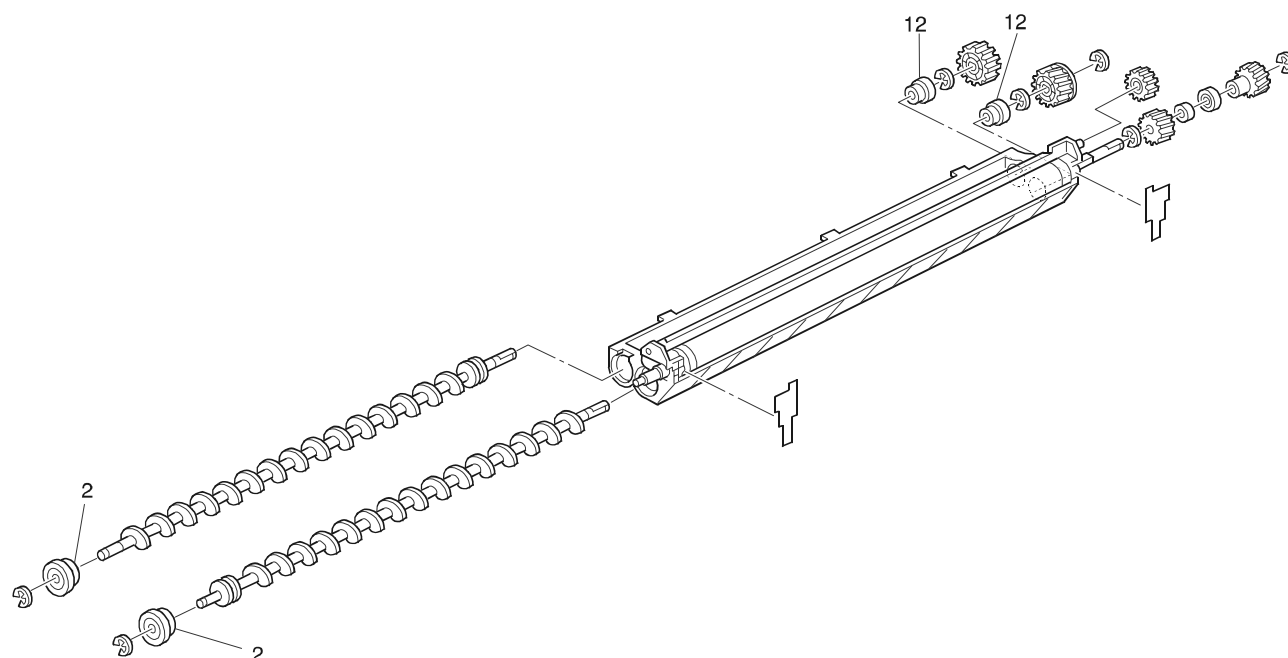
Model: Lilac		Date: 25-Jun-01	No.: MA259069
Modified Article: Bearing and Bearing Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593147	B0173148	Bearing Holder Bushing – 8mm	8	X/X	37	12	
A2593025	A2593026	Development Unit	4	O/O	35 37	2 1	
A2593161	B0173160	Bearing Holder – 8x13.3 Bushing – 8mm	8	O/O	37	2	

To reduce the possibility of developer leaking, the length of the rear bushing has been changed. As the new and old parts are not interchangeable, the part number of the development unit has also changed.

The rear ball bearing has been changed to a bushing. Therefore, the front side ball bearing has also been changed to a bushing.

14. DEVELOPMENT UNIT (A259/A260)

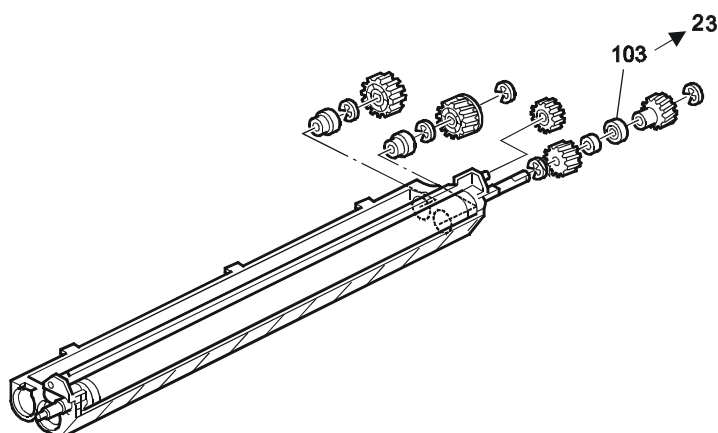


Model: Lilac		Date: 26-Jun-01	No.: MA259070
Modified Article: Bushing - 6mm		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
08053507	B0173151	Bushing – 6mm Ball Bearing – 6X10X3mm	4	X/O	37	103 23	
A2593026	A2593027	Development Unit	4	X/O	35 37	2 1	

To prevent bearing lock, a rubber seal has been added to the ball bearing.

14. DEVELOPMENT UNIT 2 (A259/A260)



Model: Lilac		Date: 30-Oct-01	No.: MA259071
Modified Article: Pressure Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The Pressure Roller has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE020101	AE020110	Pressure Roller	1	O/O	61	3	

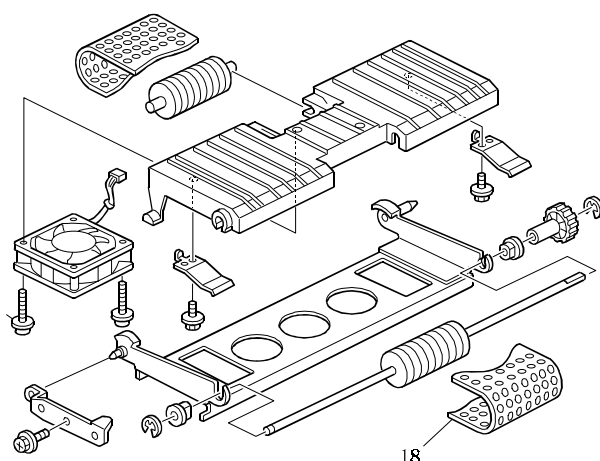
Model: Lilac		Date: 27-Nov-01	No.: MA259072
Modified Article: Transpot Belt		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To further ensure paper transport jams do not occur, a cleaning procedure for the Transport Belt has been added at the vendor side.

Note: To distinguish the old belt from the new belt, a white mark has been added to the edge of the new belt.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040029	AA040032	Transport Belt	1	O/O	93	18	

42. Transport Unit (A259/A260)



Reissued: 6-Feb-02

Model: Lilac	Date: 29-Jan-02	No.: MA259073a
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MB Correction

The items in bold italics have been corrected or added.

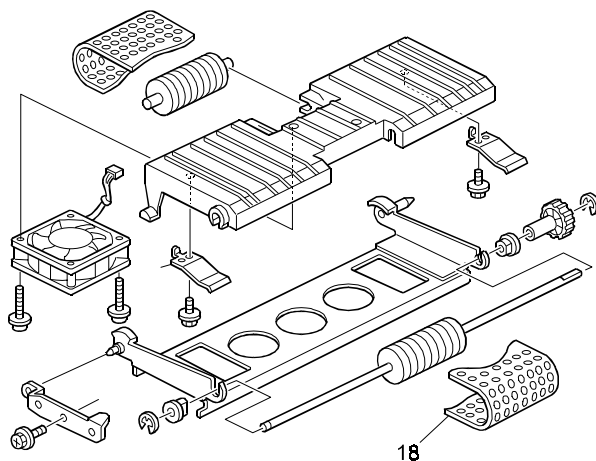
Modified Article: Transport Belt		Prepared by: M.Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

This modification bulletin is the same as MA259072. Therefore, please skip this MB.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040029	AA040032	Transport Belt	2	X/O	93	18	

To minimize paper jams, the vendor has improved the cleaning procedure for the Transport Belt. Please use this new belt for replacements in the field.

42. Transport Unit (A259/A260)



Reissued: 6-Feb-02

Model: Lilac	Date: 29-Jan-02	No.: MA259073a
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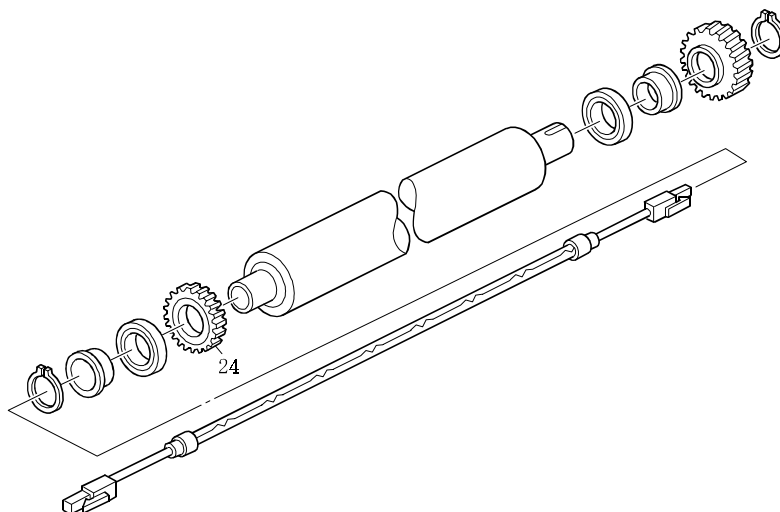
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service parts only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service parts only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service parts only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service parts only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service parts only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service parts only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service parts only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service parts only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service parts only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service parts only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service parts only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service parts only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service parts only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service parts only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service parts only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service parts only

Model: Lilac		Date: 12-Feb-02	No.: MA259074
Modified Article: Development Cooling Duct		Prepared by: M.Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The grease used for the Gear has been changed to minimize the odor.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014100	AB014186	Gear – 55Z	1	O/O	59	24	

25. Fusing Unit 3 (A259/A260)



Reissued: 26-Jul-02

Model: Lilac	Date: 8-Apr-02	No.: MA259075a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Development Unit		Prepared by: M. Tsuyuki	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593027	A2593028	Development Unit	4	X/O	35 37	2 1	

To minimize noise from the Development Unit, the strength of the Development Roller magnet has been changed.

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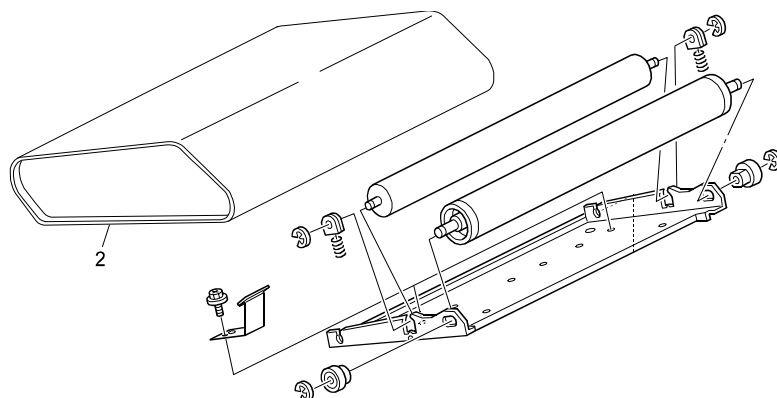
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service parts only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service parts only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service parts only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service parts only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service parts only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service parts only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service parts only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service parts only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service parts only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service parts only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service parts only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service parts only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service parts only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service parts only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service parts only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service parts only

Model: Lilac		Date: 20-Jan-03	No.: MA259076
Modified Article: Image Transfer Belt		Prepared by: M. Tsuyuki	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596050	B0176051	Transfer Belt	1	O/O	43	2	

Due to parts standardization, the image transfer belt has been changed over to the belt used for the Cattelya (to use the same base material).

17. Transfer Belt Unit (A259/A260)

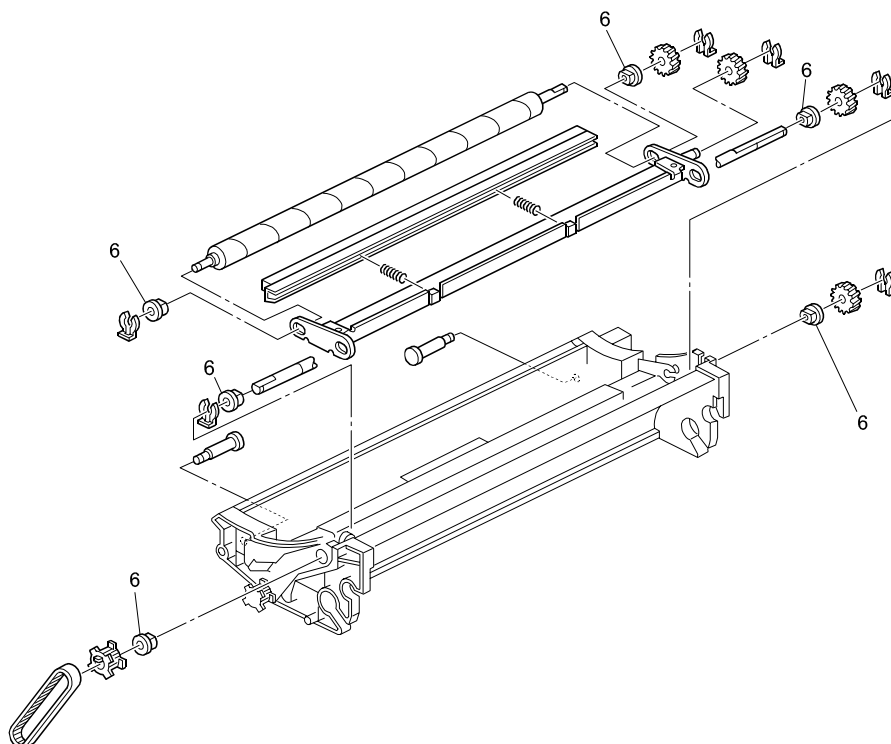


Model: Lilac		Date: 20-Jan-03	No.: MA259077
Modified Article: Bushing		Prepared by: M. Tsuyuki	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596754	AA082123	Bushing – 6mm	6	X/O	39	6	

To ensure noise is not generated from the bushing in the transfer belt cleaning unit, the material of the bushing has been changed.

15. Transfer Belt Cleaning 1 (A259/A260)



Model: Lilac	Date: 20-Jan-03	No.: MA259077
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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service Parts Only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service Parts Only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service Parts Only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service Parts Only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service Parts Only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service Parts Only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service Parts Only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service Parts Only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service Parts Only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service Parts Only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service Parts Only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service Parts Only

Model: Lilac		Date: 18-Mar-05	No.: MA259078
Modified Article: Drawer Unit		Prepared by: M. Tsuyuki	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2593018	A2593005	Drawer unit - NA/EU	1	O/O	35	*
A2593019	A2593006	Drawer unit - AA/OEM	1	O/O	35	*

Change: A magnet was added to the toner supply pipe.

Reason: To make sure toner flows into the development unit through the correct path.

Note:

- This is the same mechanism as the Iris2/Lilac2. See the Service Manual pg.2-8.
- The magnet is not registered as a service part.

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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306A Gestetner CS206d	120V/ 60Hz	USA, CANADA	A259-15	Service Parts Only
Aficio Color 4006	120V/ 60Hz	USA, CANADA	A259-17	Service Parts Only
Gestetner CS206d nashuatec CS506d Rex Rotary CS806D	220- 240V 50/60Hz	EUROPE, etc.	A259-22	Service Parts Only
Infotec 7286DZ	220- 240V 50/60Hz	EUROPE, etc.	A259-26	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	EUROPE, etc.	A259-27	Service Parts Only
Aficio Color 4006	220- 240V 50/60Hz	Asia, Middle East	A259-29	Service Parts Only
Lanier 5806AG	120V/ 60Hz	USA	A259-55	Service Parts Only
Lanier 5806AH	220- 240V 50/60Hz	EUROPE, etc.	A259-56	Service Parts Only
Savin SDC306E Gestetner CS206de	120V/ 60Hz	USA, CANADA	A260-15	Service Parts Only
Aficio Color 4106	120V/ 60Hz	USA, CANADA	A260-17	Service Parts Only
Gestetner CS206de nashuatec CS506de Rex Rotary CS806DE	220- 240V 50/60Hz	EUROPE, etc.	A260-22	Service Parts Only
Infotec 7286EZ	220- 240V 50/60Hz	EUROPE, etc.	A260-26	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	EUROPE, etc.	A260-27	Service Parts Only
Aficio Color 4106	220- 240V 50/60Hz	Asia, Middle East	A260-29	Service Parts Only
Lanier 5806E AG	120V/ 60Hz	USA	A260-55	Service Parts Only
Lanier 5806E AH	220- 240V 50/60Hz	EUROPE, etc.	A260-65	Service Parts Only