

Model: Iris		Date: 15-Aug-99	No.: MA258001
Modified Article: Parts Catalog		Prepared by: N. Kaiya	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows.

Incorrect part number	Correct part number	Description	Qty	Int	Page	Index	Note
11050310	A2591987	Rod Holder	1-1		27	103	
A2595137	A2595146	Scanner IPU-B Board	1-1		29	15	
03140100B	03140120B	Philips Pan Head Screw M4x12			31	104	
06320120	06320120G	Parallel Pin M2x12	1-1		37	106	
A2593522	A2593521	Discharge Corona Unit	1-1		55	29	
AX200159	AX200188	Magnetic Clutch	1-1		71	14	
AB030276	AB030661	Tightener Pulley	1-1		71	24	
04713906	07413906	Bushing 6mm	1-1		73	105	
A2595329	AZ230089	Power Supply Unit-250W(230V)	1-1		79	8	
A2599520	A2589520	NVRAM Minus Counter	1-1		83	8	
A2591582	A2591581	Operation Panel Bracket	1-1		83	3	
A2591581	A2591582	Rubber Cushion	4-4		83	4	
54209550	A2579100	Silicone Oil (Ricoh Brand)	1-1		111	3	
54209550	A2579550	Silicone Oil (Generic Brand)	1-1		111	3	
	A8811515	Decal Precaution (Taiwan)	0-1		11	25	-19 only
	A8811515	Decal Precaution (Taiwan)	0-1		109	19	-19 only
	A8811505	Decal Caution (Taiwan)	0-1		109	4	-19 only
	A2593011	Drawer Unit – NA/EU	0-1		39	*	
	A2593013	Drawer Unit – AA/OEM	0-1		39	*	
	A2594013	Fusing Unit 120V	0-1		59	*	
	A2594018	Fusing Unit 230V	0-1		59	*	
	A2588637	Operating Instructions – LAN English	0-1		109	1	-55 only
	A2588677	Quick Guide – LAN English	0-1		109	2	-55 only
	A2581453	Operation Panel Ass'y (Asia)	0-1		13	1	-29only
	A2581453	Operation Panel Ass'y (Asia)	0-1		15	*	-29only
AA000542		Decal Laser Class 1	1-0		13	29	
A2592392		Pull Out Stay	1-0		51	24	
AA132116		Collar - 8	1-0		71	25	
AX400126		Heater-100V 13W	1-0		37	22	

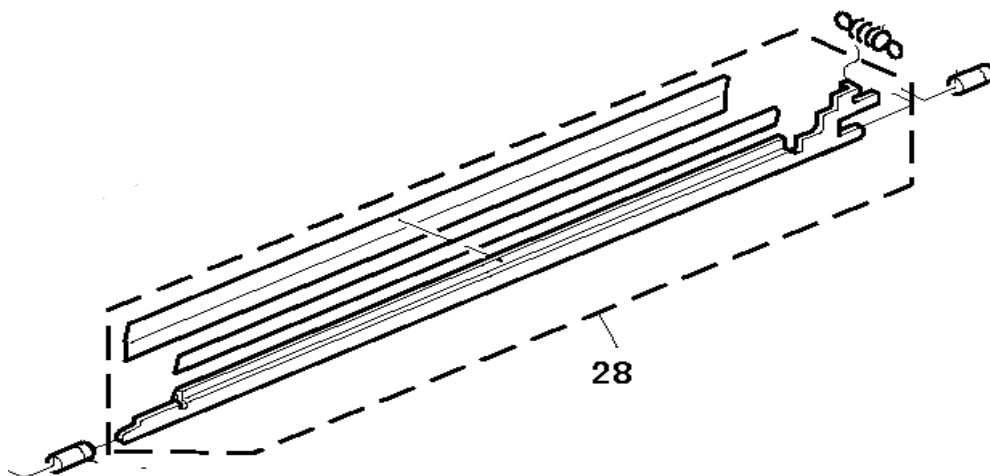
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The entrance seal is supplied as an assembly.

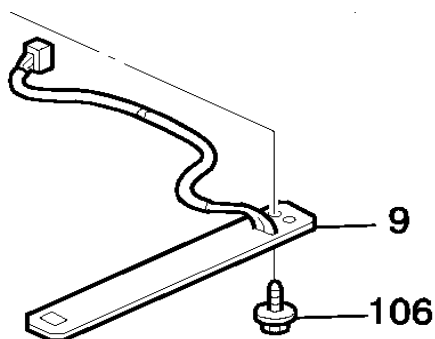
Incorrect part number	Correct part number	Description	Qty	Int	Page	Index	Note
A2596719		Entrance Seal Holder	1-0		45	14	
A2596720		Entrance Seal	1-0		45	24	
A2596721		Entrance Seal Tape	1-0		45	25	
	A2596718	Entrance Seal Assembly	0-1		45	28	



Please correct the part number of the M3x8 tapping screw as follows.

	Correct part number	Description	Qty	Int	Page	Index	Note
	04503008B	Tapping Screw M3x8	0-1		17	106	

Please correct your parts catalog as follows.

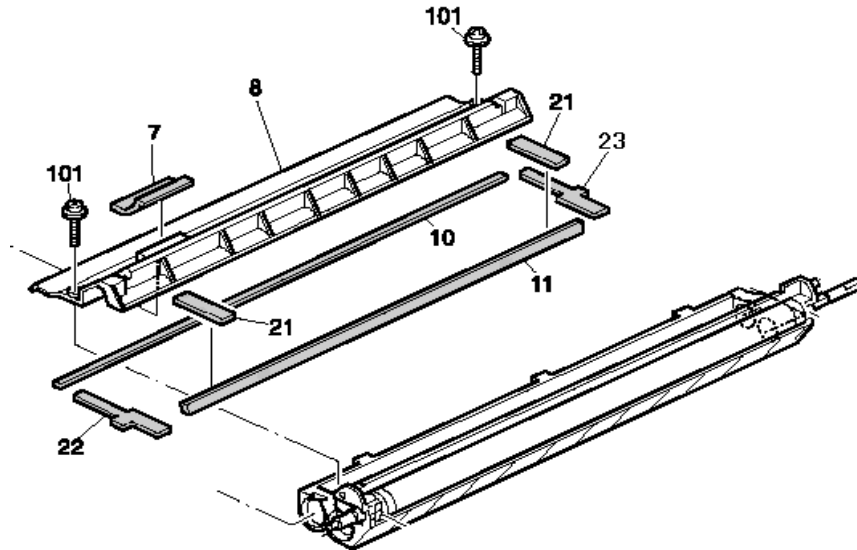


Model: Iris

Date: 15-Aug-99

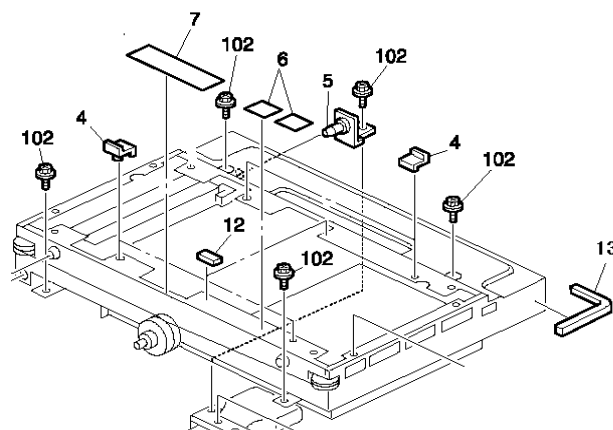
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Incorrect Part Number	Correct Part Number	Description	Q'ty	Int	Page	Index	Note
	A2593175	Front Side Seal	0-1		41	22	
	A2593176	Rear Side Seal	0-1		41	23	
	A2593177	Doctor Blade Side Seal	0-2		41	21	
A2593166		Side Fence Seal	1-0		41	9	



Please add the following part to your parts catalog.

	Correct Part Number	Description	Q'ty	Int	Page	Index	Note
	A2591740	Seal – 250x3x5	0-1		27	13	



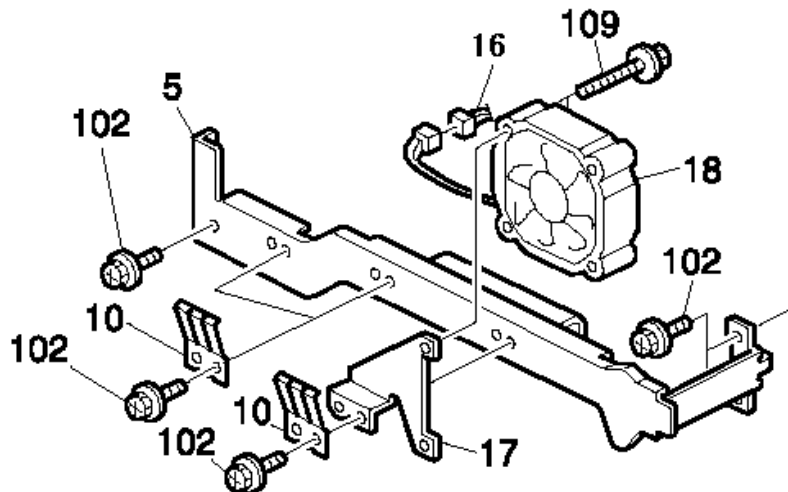
Model: Iris

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Please add the following parts to your parts catalog.

	Correct Part Number	Description	Q'ty	Int	Page	Index	Note
	A2595583	Relay Harness	0-1		79	16	
	A2591032	Fan Motor Bracket	0-1		79	17	
	AX640090	Fan Motor DC24V	0-1		79	18	
	04514030B	Philips Tapping Screw M4x30	n-n+2		79	109	



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The cartridge sensor harness is a part of the drawer unit front harness. The correct part number of the drawer unit front harness is A2595466.

Incorrect part number	Correct part number	Description	Qty	Int	Page	Index	Note
A2595476		Drawer Unit Front Harness	1-		49	27	
A2595563		Cartridge Sensor Harness	1-		51	4	
	A2595466	Drawer Unit Front Harness	-1		49	27	
	A2595466	Drawer Unit Front Harness	-1		51	4	

The relay harness-tmp/humidity is a part of the rear lower harness. The correct part number of the rear lower harness is A2595463.

Incorrect part number	Correct part number	Description	Qty	Int	Page	Index	Note
A2595473		Rear Lower Harness	1-		77	6	
A2595510		Relay Harness – TMP/Humidity	1-		77	19	
	A2595463	Rear Lower Harness	-1		77	6	
	A2595463	Rear Lower Harness	-1		77	19	

Model: Iris		Date: 15-Nov-99	No.: MA258002
Modified Article: I/O control board		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595051	A2595052	I/O Control Board	1	O/O	77	4	

A switch has been added to the I/O control board only for the Japanese version. There is complete interchangeability between the old and new boards for the overseas versions.

NOTE: SW1 added to the I/O control board is set to the bottom at the manufacturer. Do not change the position of the switch in the field.

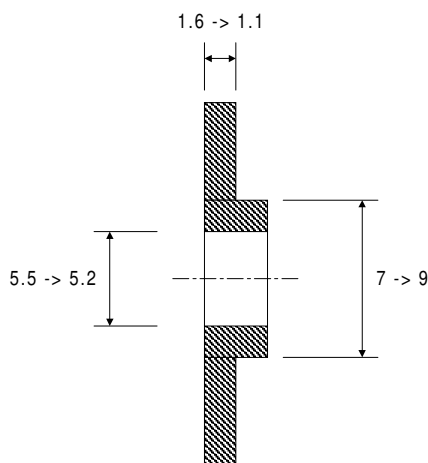
NOTE: Do not change the position while the main switch is ON. Otherwise, the I/O control board will be damaged.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190400001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01905XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79040001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50490001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190400564
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190401003
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369040046

Model: Iris		Date: 15-Nov-99	No.: MA258003
Modified Article: Spring Spacer		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2594124	A2594148	Spring Spacer	4	X/O	65	14	

The shape of the spring spacer was changed to reduce the mechanical play against the pressure spring. This is to make nip adjustment easier at the production line.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39070001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190700001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0109080221
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79070001
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50790001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190700259
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190700592
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036907xxxx
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369070207

Model: Iris		Date: 15-Nov-99	No.: MA258004
Modified Article: Power Pack Ass'y - T2/D		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595055	A2595058	Power Pack Ass'y – T2/D	1	X/O	79	4	

The frequency of AC current for the separation corona has been changed to prevent 8-mm banding in the print mode.

NOTE: When this modification was applied, the part number suffix was changed from “D” to “E” instead of a part number change. Because of administration purposes in the field, the part number was changed as shown above. There is complete interchangeability between #A2595055E and #A2595058. The following table shows the cut-in serial number when #A2595055E was implemented in the production process.

NOTE: The suffix of the part number (#AZ320095) printed on the power pack was changed from “A” to “B”. The above modification was applied from #AZ320095B.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39080001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190500091
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79050111
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50590041
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190500380
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190500486
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369060147
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369080237

Model: Iris	Date: 15-Nov-99	No.: MA258005
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Modified Article: Toner Transport Screw		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593571	A2593631	Toner Transport Screw	1	X/O	55	21	

To ensure toner collection, the material of the toner transport screw was changed from plastic to metal. This change improves the margin against temperature and prevents toner from forming lumps.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39070001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190700001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79070001
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50790001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190700259
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190700592
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369080217
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369070207

Model: Iris		Date: 30-Nov-99	No.: MA258006
Modified Article: Power Supply Cord		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1935711	A2595608	Power Supply Cord (120V)	1	O/O	77	18	
A1935712	A2595606	Power Supply Cord (230V)	1	O/O	77	18	

The power cord has been modified due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz		A258-19	
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 30-Nov-99	No.: MA258007
Modified Article: Gears (12-mm banding)		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017512	AB017521	Gear - 23Z/108Z	1	X/O	71	26	
AB017477	AB017520	Gear - 46Z/70Z	1	X/O	71	28	

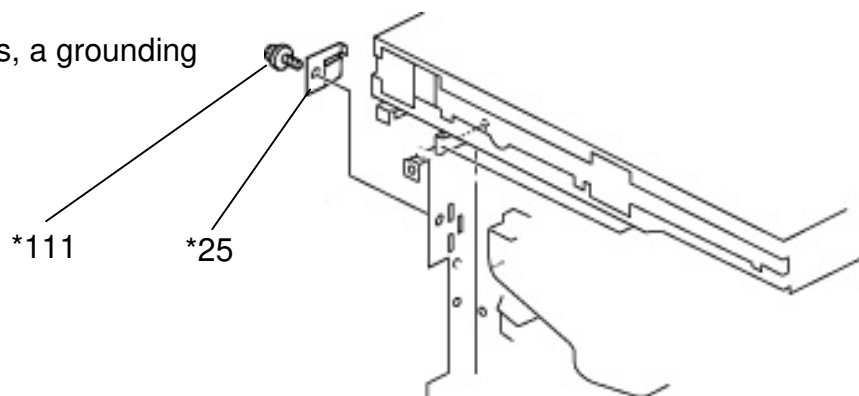
The gears have been modified to solve the 12-mm banding which may occur only in copy mode.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39020066
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01190200131
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H011903XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7903XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5039XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H011903XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H011903XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	From the first mass production
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 30-Nov-99	No.: MA258008
Modified Article: Grounding Plate		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2595835	Grounding Plate	1		83	25*	
	04514008B	Philips Tapping Screw - M4x8	1		83	111*	

To meet the EMI regulations, a grounding plate was added as shown.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39040039
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190400201
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01905XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79040151
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50590001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190400719
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190401005
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369040026
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369040096

Model: Iris		Date: 30-Nov-99	No.: MA258009
Modified Article: Harness		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☒ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

1. Please correct your parts catalog as follows.

(1) for A258-15, 17, 19, 22, 26, 27, and 29

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595472	A2585472	Right Side Harness	1	-	83	22	

(2) for A258-55 and 65

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595472	A2585458	Right Side Harness	1	-	83	22	

2. The harness was modified for all versions to meet the EMI regulations.

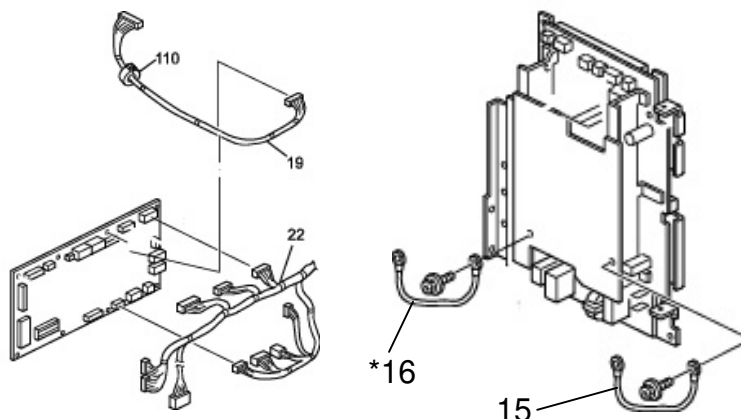
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2585472		Right Side Harness	1-0		83	22	1.
A2585538		Operation Panel Harness	1-0		83	19	
	A2585464	Right Side Harness	0-1	X/O	83	22	
A2585458		Right Side Harness	1-0		83	22	-55 -65 only
A2585538		Operation Panel Harness	1-0		83	19	
	A2585467	Right Side Harness	0-1	X/O	83	22	
A2595468	A2585468	AC Harness - 120V	1	X/O	79	9	
A2595469	A2585469	AC Harness - 230V	1	X/O	79	9	
A2595513	A2585513	DC Power Harness - Scanner	1	X/O	79	7	
A2585523	A2585521	Grounding Wire	1	X/O	79	15	2. 230V only
	A2585531	Grounding Wire	0-1		79	*16	
A2595236	A2605236	Scanner AC Harness	1	X/O	29	17	

NOTE 1.

Two harnesses (index 19 & 22) were combined into one part.

NOTE 2.

The grounding wire (index 15) was changed and is secured to the PSU and the power cord bracket. The grounding wire (index 16) was newly added and is secured to the PSU and the I/F board (Css/Bank). This modification was applied only for 230V machines.



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3. The harness was modified for A258-19 to meet the EMI regulations.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2585464	A2585448	Right Side Harness	1	X/O O/O	83	22	-19 Other

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	See the table below.
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Old P/N	A2585472 A2585538	A2585458 A2585538	A2595468	A2595469	A2595513	A2585523
New P/N	A2585464	A2585467	A2595468	A2585469	A2585513	A2585521 A2585531
CODE	SERIAL NUMBER					
A258-15	3B39070001		3B39070001		3B39040001	
A258-17	H0190500001		H0190500001		H0190400001	
A258-19	H01906XXXXX		H01905XXXXX		H01905XXXXX	
A258-22	AY79050001			AY79050001	AY79040001	AY79050001
A258-26	3S50590001			3S50590001	3S50490001	3S50590001
A258-27	H0190500261			H0190500261	H0190400564	H0190500261
A258-29	H0190500486			H0190500486	H0190401003	H0190500486
A258-55		L0369040026	L0369040026		L0369040001	
A258-65		L0369040096		L0369040096	L0369040046	L0369040096

Old P/N	A2595236	A2585464
New P/N	A2605236	A2585448
CODE	SERIAL NUMBER	
A258-15	3B39070001	3B39080001
A258-17	H0190500001	H0190800108
A258-19	H01905XXXXX	H0190800221
A258-22	AY79050001	AY79090001
A258-26	3S50590001	3S50990001
A258-27	H0190500261	H0190800224
A258-29	H0190500486	H0190800485
A258-55	L0369040026	
A258-65	L0369040096	

Model: Iris		Date: 30-Nov-99	No.: MA258010
Modified Article: Fuse (US version only)		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
11070887		Fuse - 250V 15A (120V)	1 - 0				
	11070629	Fuse (Ceramic Case) - 125V, 15A (120V)	0 - 1	O/O	79	108	

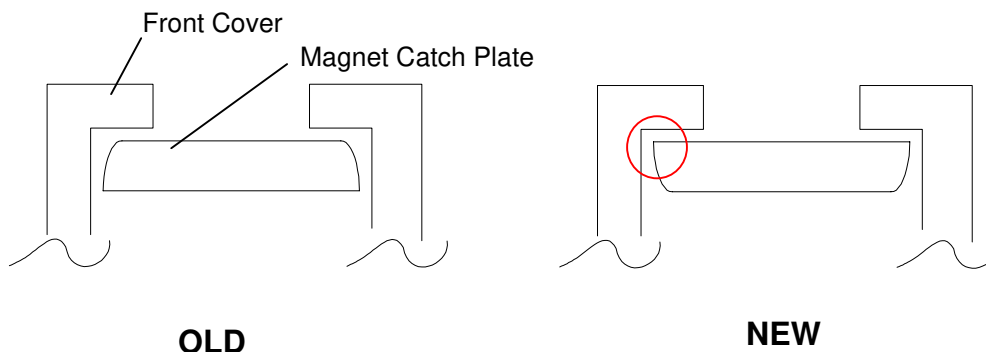
The type of fuse was changed to improve reliability.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39070001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190700001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369080217
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 30-Nov-99	No.: MA258011
Modified Article: Magnet Catch Plate		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1661351	A2591263	Magnet Catch Plate	1	O/O	11	12	

It was reported from the production line that the magnet catch plates came off the front cover when opening or closing it. To prevent this, the shape of the plate was changed. This causes friction with the front cover at the edge as shown in the diagram.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39070001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190700001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79070001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50790001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190700259
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190700592
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036907XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369070207

Model: Iris		Date: 30-Nov-99	No.: MA258012
Modified Article: Interface Board - Css/bank		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595416	A2585416	Interface Board - Css/bank	1	O/O	77	13	

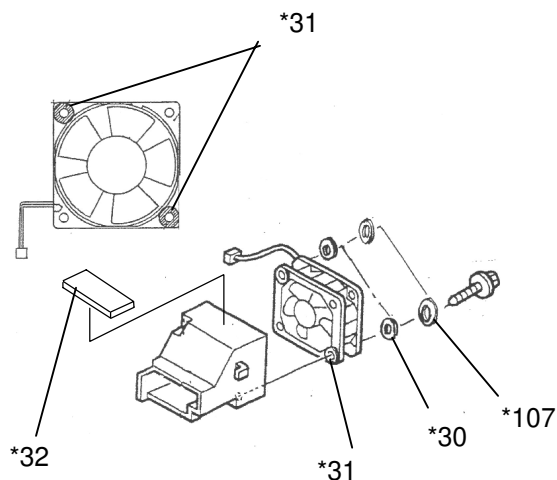
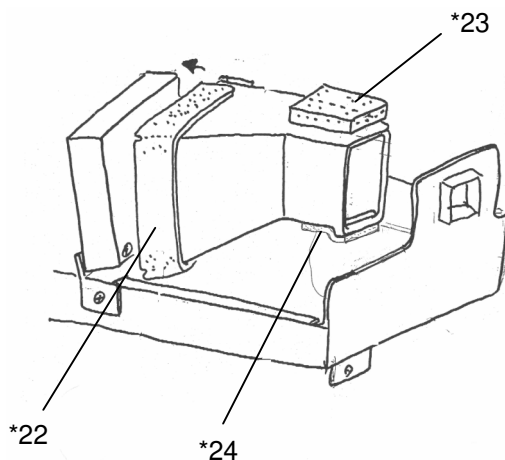
The part was common for both Japanese and overseas versions. A new part number was assigned for the overseas versions since a modification required only for the Japanese version was applied.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39080001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190800001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79070156
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50790041
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190700394
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190800485
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369080217
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369080237

Model: Iris		Date: 30-Nov-99	No.: MA258013
Modified Article: Duct Seals		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	AA153116	Duct Seal - 20x235	0-1		81	*22	
	AA153117	Duct Upper Seal - 20x20	0-1		81	*23	
	AA153118	Duct Bottom Seal - 20x20	0-1		81	*24	
	AA161144	O-ring -M4.42	0-2		33	*30	
	AA161145	Rubber Cushion - M10	0-2		33	*31	
	A2591892	Duct Upper Seal - 30x62	0-1		33	*32	
	08073073	Washer - M4.5	0-2		33	*107	

The above parts were added to the exhaust duct (#A2591097) and fan motor (#AX640101) to reduce the noise in stand-by mode.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39080001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190800096
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79090001
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50990001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190800224
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190800485
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369080217
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369080237

Model: Iris		Date: 30-Nov-99	No.: MA258014
Modified Article: Cleaning Blade		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AD041058	AD041063	Cleaning Blade	1	O/O	55	2	

The part number of the cleaning blade was changed due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39100001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79100001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51090001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191000001
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191000376
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369100001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369100025

Model: Iris		Date: 30-Nov-99	No.: MA258015
Modified Article: Transport Belt		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040028	AA040029	Transport Belt	1	O/O	89	18	

The transport belt has been modified due to a vendor change.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39100001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79100001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51090001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191000001
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191000376
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369100001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369100025

Model: Iris		Date: 30-Nov-99	No.: MA258016
Modified Article: DC Motor (6-mm Banding)		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060162	AX060197	DC Motor - DC 24V 20W	1	X/O	69	5	

The rotation speed stability specification has been improved to prevent 6-mm banding in print mode.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39100001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79100001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51090001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191000001
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191000376
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369100001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369100025

Reissued: 15-Jan-00

Model: Iris	Date: 31-Dec-99	No.: MA258017a
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MB Correction

The item in bold Italics has been corrected.

Modified Article: Tension Spring		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA060768	AA060832	Tension Spring	1	X/O	71	21	

To prevent the timing belt from jumping up during the copy process due to reduced tension, the spring pressure has been increased.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190200257
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79020081
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50290026
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190200525
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190200825
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369040046

Reissued: 15-Jan-00

Model: Iris	Date: 31-Dec-99	No.: MA258018a
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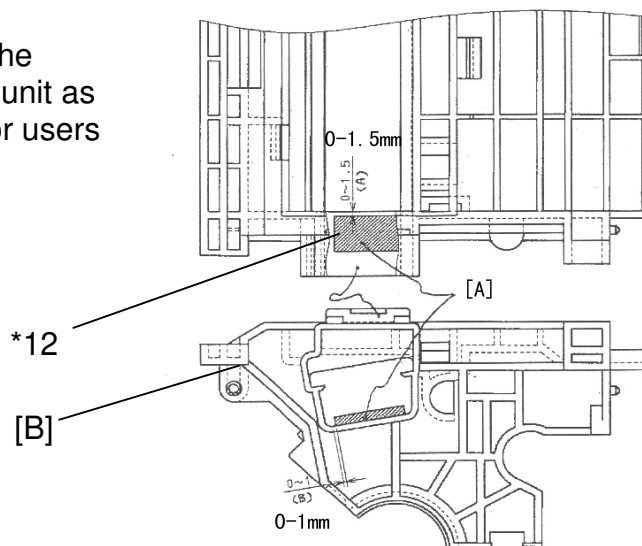
MB Correction

The item in bold Italics has been corrected.

Modified Article: Grid Cleaning Pad		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592311	Grid Cleaning Pad	0-1		53	*12	

The grid cleaning pad [A] was added to the upper frame (A2592302) [B] of the drum unit as shown. This enables service engineers or users to clean the grid plate.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39070001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0190900001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79060001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50690001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190600210
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190600294
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369060147
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369070207

Model: Iris		Date: 31-Dec-99	No.: MA258019
Modified Article: Belt Drive Roller		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596055	A2596057	Belt Drive Roller	1	X/O	47	8	

The diameter of the belt drive roller has been changed from 45+/-0.05 to 44.93+/-0.04 in order to improve the image quality (color shift between black and other colors).
 If the diameter of the roller is greater than 45 mm, the transfer belt may slip a little when the transfer belt cleaning blade is released. This may cause black lines to shift with respect to other colors.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39100001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79090309
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51090001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191000001
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191000376
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369110001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369110041

Model: Iris		Date: 15-Jan-00	No.: MA258020
Modified Article: Gear - 22Z		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014148	AB013971	Gear - 22Z	1	O/O	63	19	

The part number has been changed as per request from the vendor. There is complete interchangeability between the old and new parts.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 15-Jan-00	No.: MA258021
Modified Article: Dust Filter		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591082	A2591047	Dust Filter	1	X/O	81	12	

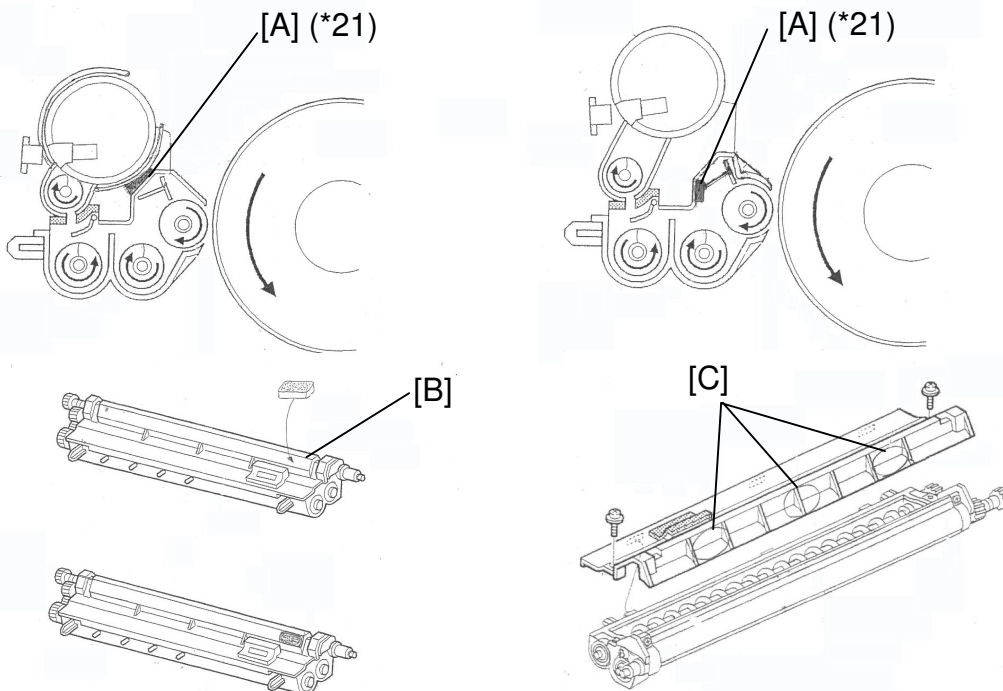
To improve durability, the type of filter has been changed.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B39110001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79110001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51190001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191100058
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191100397
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369110001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369110041

Model: Iris		Date: 15-Jan-00	No.: MA258022
Modified Article: Foam Rubber		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593178	Foam Rubber	4		41	*21	

To prevent noise caused by vibration of the doctor blade, foam rubber [A] has been added as shown below. 1 pc of foam rubber has been attached to position [B] of the development cover. 3 pcs of foam rubber have been attached to position [C] on the back of the development cover.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39110001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0191100001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0191100051
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79110077
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51190001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191100058
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191100397
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0369120001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369120071

Model: Iris		Date: 15-Jan-00	No.: MA258023
Modified Article: Rear Scale		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please correct the description of the following part.

Part number	Incorrect description	Correct description	Page	Index	Note
A1341922	Rear Scale	Rear Scale - A4	13	14	

Please add the following part to your parts catalog.

New part number	Description	Q'ty	Page	Index	Note
A1337157	Rear Scale - LT	1	13	14	

Model: Iris		Date: 15-Feb-00	No.: MA258024
Modified Article: Main Control Board (only for EU, AA, and Taiwan)		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2585087	▶ A2585088	Main Control Board - EU/AA	1	X/O	83	12	
	▶ A2585089	Main Control Board - TWN	1	X/O	83	12	

The language software has been installed on the different versions. Therefore, different part numbers for the main control board have been assigned for the EU/AA and Taiwan versions. (The part number for the NA version stays the same.)
 When installing the old main board on field machines, please upgrade the software with an appropriate version.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0190800221
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY79070001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50790001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0190700259
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0190700592
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0369070207

Model: Iris		Date: 15-Feb-00	No.: MA258025
Modified Article: Hot Roller		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010025	AE010020	Hot Roller	1	O/O	63	25	

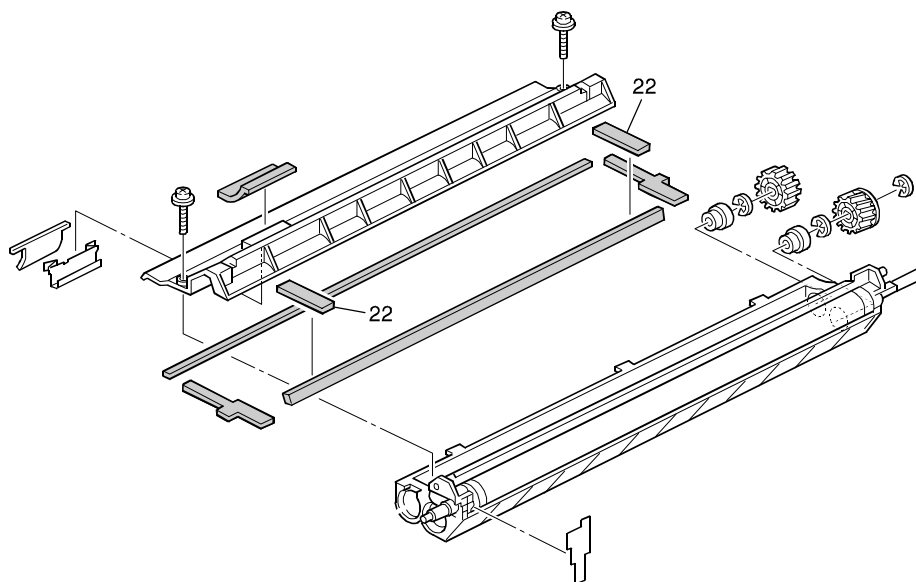
For part standardization with the Japanese version, the part number has been changed.
There is complete interchangeability between old and new parts.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 15-Feb-00	No.: MA258026
Modified Article: Doctor Blade Side Seal		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please add the following part to your parts catalog.

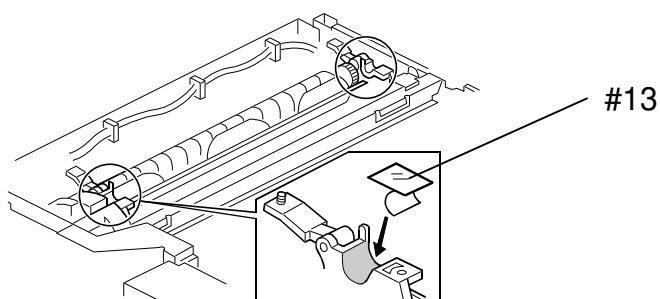
New part number	Description	Q'ty	Int	Page	Index	Note
A2593177	Doctor Blade Side Seal	2		41	*22	



Model: Iris		Date: 29-Feb-00	No.: MA258027
Modified Article: PG Seal		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593219	Tape 10x14	0-2		39	#13	

A tape (0.05 mm thick) has been attached to the black development unit holder to shift the PG in order to prevent toner scattering.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B39100001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01911XXXX
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01911XXXXX
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7911XXXXX
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S51090001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0191000321
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0191000376
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036911XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036911XXXX

Model: Iris		Date: 29-Feb-00	No.: MA258028
Modified Article: Dust Filters		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

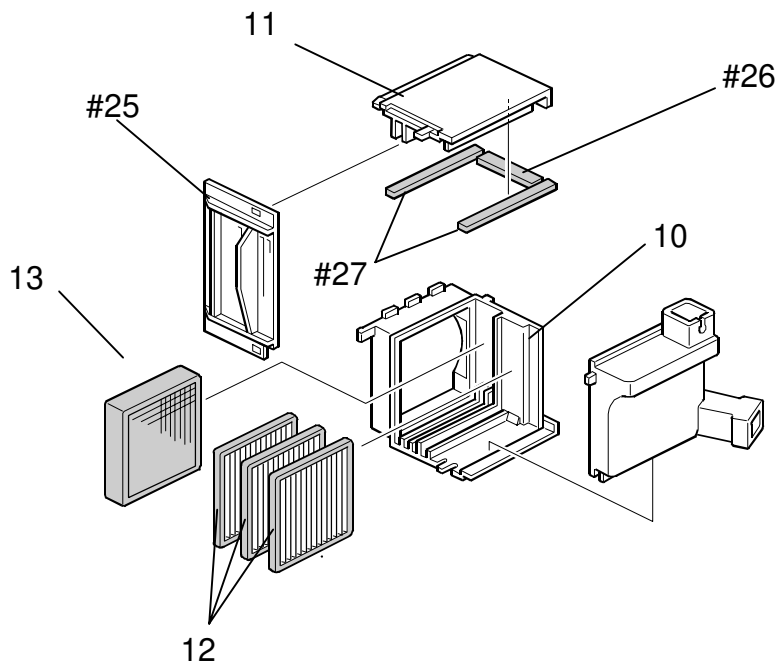
Old part number	New part number	Description	Q'ty	Int	Page	Index
A2591081	AA010109	Ozone Filter	1 – 1	X/O	81	13
A2591047	A2592337	Dust Filter	1 – 3	X/X	81	12
A2591083		Ozone Filter Case			81	10
A2591085		Case Cover – Ozone Filter			81	11
	A2592334	Ozone Filter Case	1 – 1	X/X	81	10
	A2592335	Upper Case Cover	1 – 1	X/X	81	11
	A2592336	Front Case Cover	0 – 1		81	#25
	A2592338	Seal – 5x36	0 – 1		81	#26
	A2592339	Seal – 5x76	0 – 2		81	#27
A2591317		Duct Seal – Lower Case	1 - 0		13	25

The number of dust filters has been increased from 1 to 3 to further minimize dust exiting the machine. By this modification, there was no interchangeability for some parts as shown in the above table.

NOTE: The old filter (#A2591047) will continuously be available as a service part.

NOTE: The parts (#A2591083 and #A2591085) are not available anymore. If either of them needs to be replaced, please replace the parts as a set.

NOTE: There are some notes for servicing. Please refer to an RTB, which will be issued soon.



Model: Iris

Date: 29-Feb-00

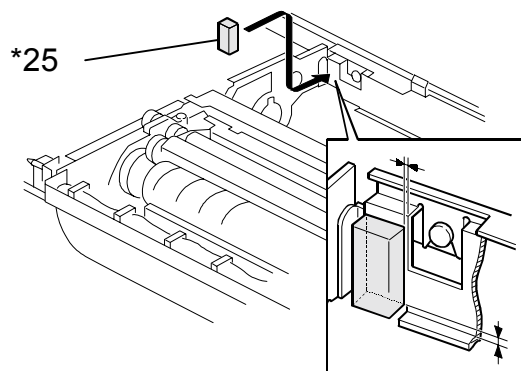
No.: MA258028

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30020001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100200001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01003XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70020001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50200001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100200216
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01Y00200413
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360020001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360020024

Model: Iris		Date: 22-Jun-00	No.: MA258029
Modified Article: Toner Collection Seal		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592396	Seal 14x37	0 - 1		51	*25	

A seal has been added to the drawer unit to prevent toner from spilling out.



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30020001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100200001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100300086
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70020001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50200001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100200216
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100200413
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360020011
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360030016

Model: Iris		Date: 22-Jun-00	No.: MA258030
Modified Article: Paper feed drive unit		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591151	A2591165	Paper Feed Drive Unit	1 - 1	X/O	75	14	
A2591155	A2591166	Paper Feed Drive Case	1 - 1	X/O	75	21	

To improve durability, the material of the drive shafts of the paper feed drive unit has been changed from plastic to metal.

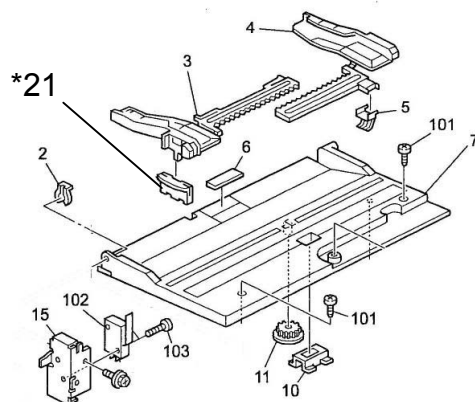
RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B330030001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100200209
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100300086
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50300001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100200409
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100300308
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360020011
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360030016

Model: Iris		Date: 22-Jun-00	No.: MA258031
Modified Article: By-pass Table		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592970	A2592972	Front Side Fence	1 - 1	X/O	17	3	
	A2592973	Side Fence Stopper	0 - 1		17	*21	

A side fence stopper has been added to ensure that paper misfeeds do not occur at the bypass tray. Please refer to RTB #020 for details.



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100400001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01004XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030345
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50400001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100400101
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100400286
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360040023

Model: Iris		Date: 22-Jun-00	No.: MA258032
Modified Article: ID Sensor Cover		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592475	A2592468	ID Sensor Cover	1 - 1	X/O	51	11	

The shape of the ID sensor cover has been changed to optimize the airflow to the ID sensor.

NOTE: The old part (#A2592475) did not include the magnet (#A2593456) and seals (#A2592490 & #A2592491). The new part (#A2592468) includes these three parts.

RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100400001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H01004XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030345
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50400001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100400101
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100400286
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360040023

Model: Iris		Date: 22-Jun-00	No.: MA258033
Modified Article: Development unit holder		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

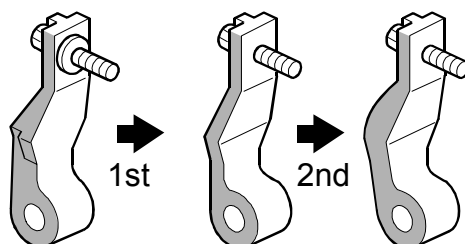
The development unit holder has been modified twice. The first modification was applied to improve durability. The second modification was applied to ensure the proper PG. The shape of the holder has been changed twice as shown below.

1st Modification:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593229	B0173229	Development Unit Holder	8 - 8	X/O	39	1	

2nd Modification:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0173229	A2593240	Development Unit Holder	8 - 8	X/O	39	1	



RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER	
				1st modification	2nd modification
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30030001	3B30050001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100300001	H0100500001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100300086	H0100500066
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030008	AY70050001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50400001	3S50500001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100400101	H0100500081
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100300308	H0100500284
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360040001	L0360050001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360040023	L0360060031

Model: Iris		Date: 22-Jun-00	No.: MA258034
Modified Article: Front Supporter – Drum Shaft		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2592462	A2592422	Front Supporter – Drum Shaft	1-1	X/O	49	1	

The previous drum shaft supporter had one ball bearing. An additional ball bearing has been added to ensure that the proper PG is maintained and that wobbling is minimized during copy runs.

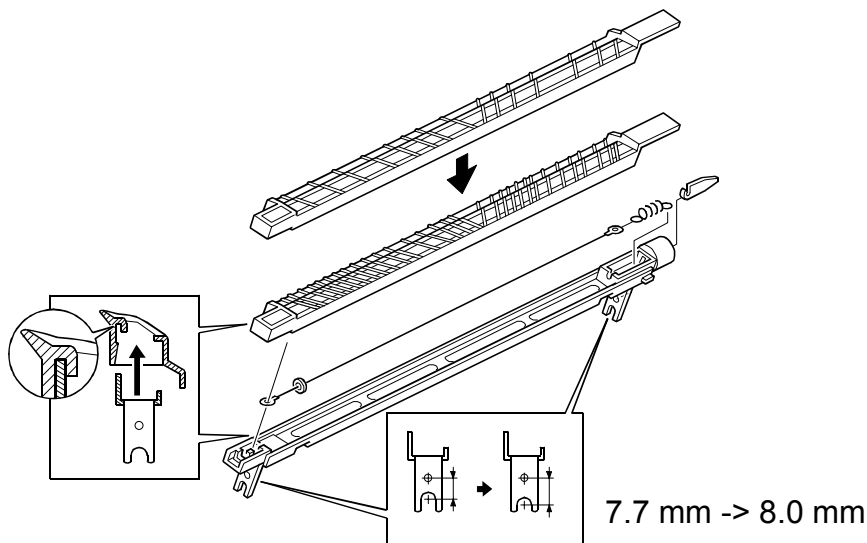
RCL Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30050001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100500001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100500066
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70050001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50500001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100500081
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100500284
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360050001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360060031

Model: Iris		Date: 06-Oct-00	No.: MA258035
Modified Article: Separation Corona		Prepared by: T. Itoh	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596230	A2596251	Separation Corona	1	X/O	57	1	
A2596234	A2596248	Guide Plate	1	X/X	57	2	
A2596235	A2596252	Separation Corona Casing	1	X/X	57	6	

To prevent the current from leaking to the edge of the casing, the shape of the guide plate and the size of the gap have been changed as shown.



MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30030001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100200209
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100300086
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50300001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100200409
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100300308
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360030001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360030016

Model: Iris		Date: 06-Oct-00	No.: MA258036
Modified Article: Oil Supply Tube		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA180057	AA180058	Oil Supply Tube - 5.5mm	1	X/O	61	2	

The length of the oil supply tube has been shortened by 25 mm in order to prevent the tube from being bent in the upper cover during servicing. If the tube bends in the cover, this causes the silicone oil to be not supplied. (Please refer to RTB #10.)

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30030001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100300001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100300086
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50300001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100300106
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100300308
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360030016

Model: Iris		Date: 06-Oct-00	No.: MA258037
Modified Article: Hot Roller		Prepared by: T. Itoh	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010020	AE010028	Hot Roller	1 - 1	X/O	63	25	

To improve reliability, the hot roller has been modified. This modification prevents smeared copies caused by the shrinkage of the hot roller.

RCL Production

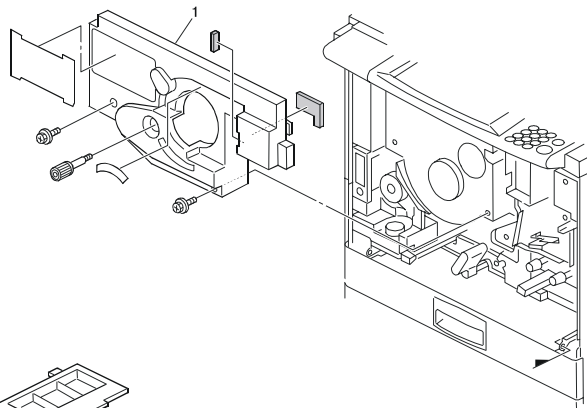
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100400001
Aficio Color 3006	120V/ 60Hz	TAIWAN	A258-19	H0100500066
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70050001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50500001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100500081
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100500284
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036005XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036006XXXX

Model: Iris		Date: 06-Oct-00	No.: MA258038
Modified Article: Drawer Inner Cover		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

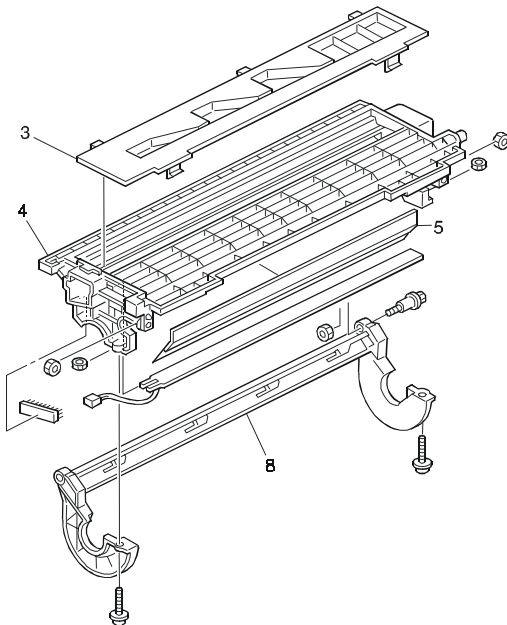
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591345	B0171345	Drawer Inner Cover	1	O/O	11	1	
A2592304	B0172304	Frame Cover	1	O/O	53	3	
A2592303	B0172303	Upper Frame	1	O/O	53	4	
A2592314	B0172314	Left Shield – Charge Corona	1	O/O	53	5	
A2592307	B0172307	Lower Frame	1	O/O	53	8	
A2591074	B0171074	Fan Bracket	1	O/O	81	14	

To standardize with new models, the above parts have been changed.

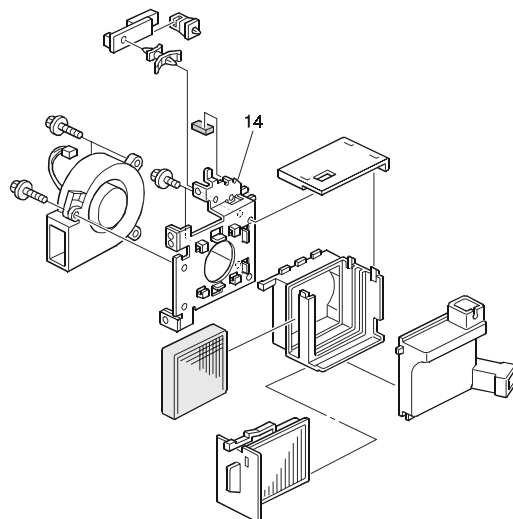
1. Exterior



22. Drum Unit



36. Electrical Section 3



Model: Iris		Date: 06-Oct-00	No.: MA258039
Modified Article: Protective Sheet		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2593347	Protective Sheet	4		51	26	

Protective sheets have been applied to the toner hopper seals, to prevent the toner hopper seal from being damaged while the toner bottle is replaced. (See RTB #RA258023)

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B300040001
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100500001
Aficio Color 3006	120V/ 60Hz		A258-19	H0100500066
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70030345
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50400001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100400101
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100400286
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360040001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360040023

Model: Iris		Date: 31-Oct-00	No.: MA258040
Modified Article: OPC drum		Prepared by: H. Matsui	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2599510	B0179510	OPC drum	1	O/O	53	10	

The part number for the Iris OPC drum has been changed. The difference between A2599510 and B0179510 is the cutting pitch of the drum aluminum base. However, the interchangeability is O/O.

The purpose of this change is to use the new OPC drum for Iris 2 (the successor model to Iris) also in Iris.

RCL (Japan) Production

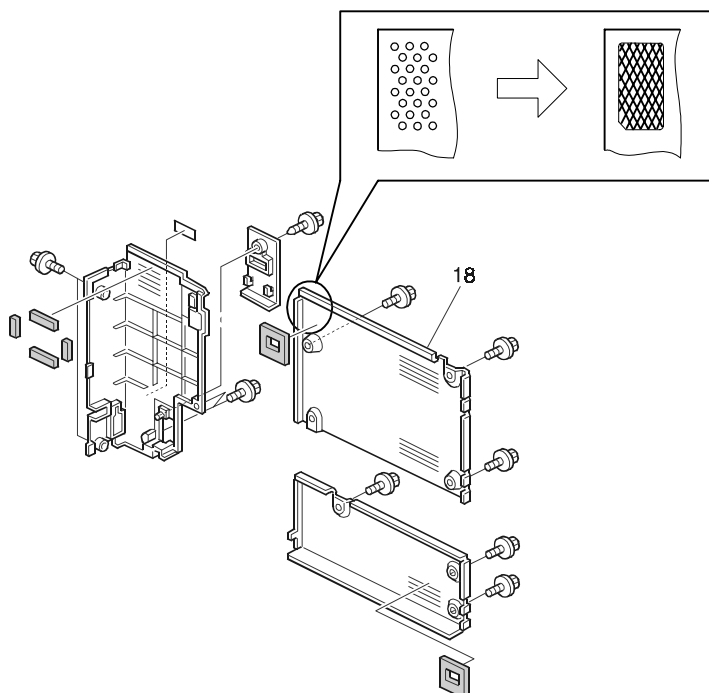
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30060001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100600001
Aficio Color 3006	120V/ 60Hz		A258-19	H01006XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70060001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50600001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100600101
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100500312
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360060001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360060031

Model: Iris		Date: 20-Dec-00	No.: MA258041
Modified Article: Rear Right Cover		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591310	A2591308	Rear Right Cover	1	X/O	13	18	

To increase the air flow, the exhaust vent of the rear right cover has been changed from hole type to mesh type as shown.

2. EXTERIOR 2 (A258)



Model: Iris

Date: 20-Dec-00

No.: MA258041

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100400001
Aficio Color 3006	120V/ 60Hz		A258-19	H0100500066
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70050001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50500001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100500081
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100500284
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360050001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360060031

Reissued: 25-Jul-01

Model: Iris	Date: 22-Dec-00	No.: MA258042b
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MB Correction

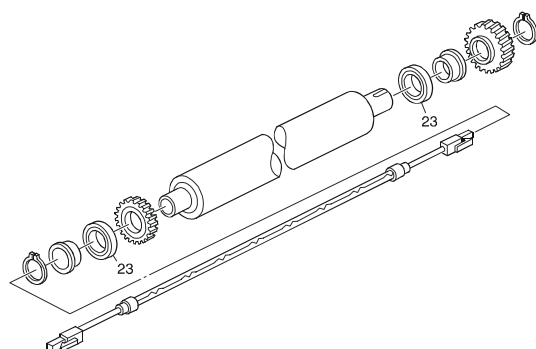
The items in bold italics have been corrected or added.

Modified Article: Ball Bearings		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

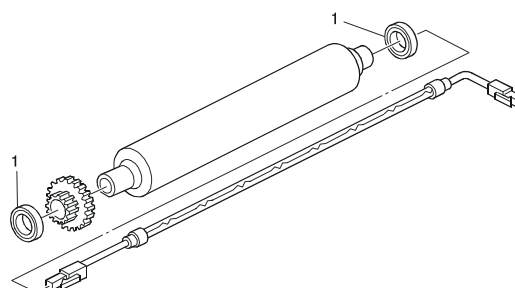
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE030015	<i>AE030036</i>	Ball Bearing – 35x47x7mm	2	O/O	63	23	
AE030019	AE030037	Ball Bearing – 20x32x7mm	2	O/O	65	1	

To standardize parts with other models, the ball bearings have been changed.

27. Fusing Unit 3 (A258)



28. Fusing Unit 4 (A258)



Reissued: 2-Jul-02

Model: Iris	Date: 26-Dec-00	No.: MA258043a
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MB Correction

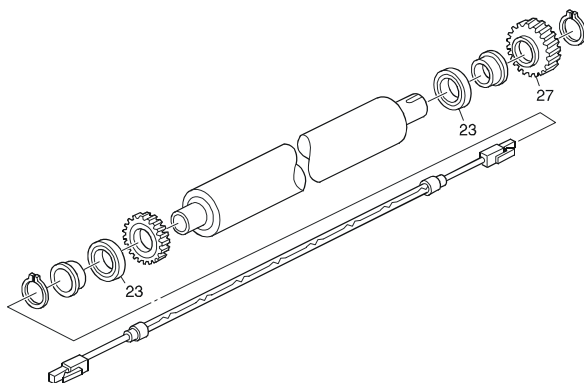
The items in bold italics have been corrected or added.

Modified Article: Gear – 58Z		Prepared by: M. Tsuyuki	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

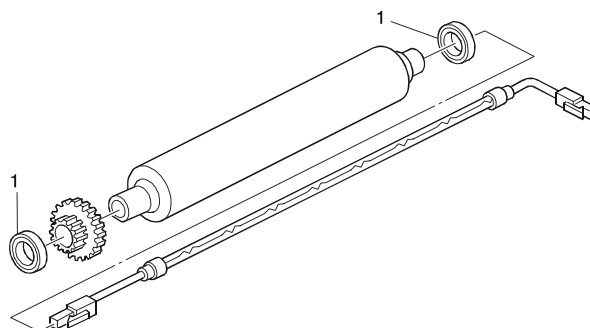
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014099	AB014185	Gear – 58Z	1	X/O	63	27	
AE030036	<i>AE030039</i>	Ball Bearing – 35x47x7mm	2	X/O	63	23	
AE030037	AE030040	Ball Bearing – 20x32x7mm	2	X/O	65	1	
A2594013	A2594027	Fusing Unit – 120V	1	X/O	59	*	
A2594018	A2594028	Fusing Unit – 230V	1	X/O	59	*	

To decrease the smell from fusing unit while the machine is operating, the oil on the gear and the grease in the ball bearings have been changed.

27. FUSING UNIT 3 (A258)



28. FUSING UNIT 4 (A258)



Reissued: 2-Jul-02

Model: Iris	Date: 26-Dec-00	No.: MA258043a
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RCL (Japan) Production

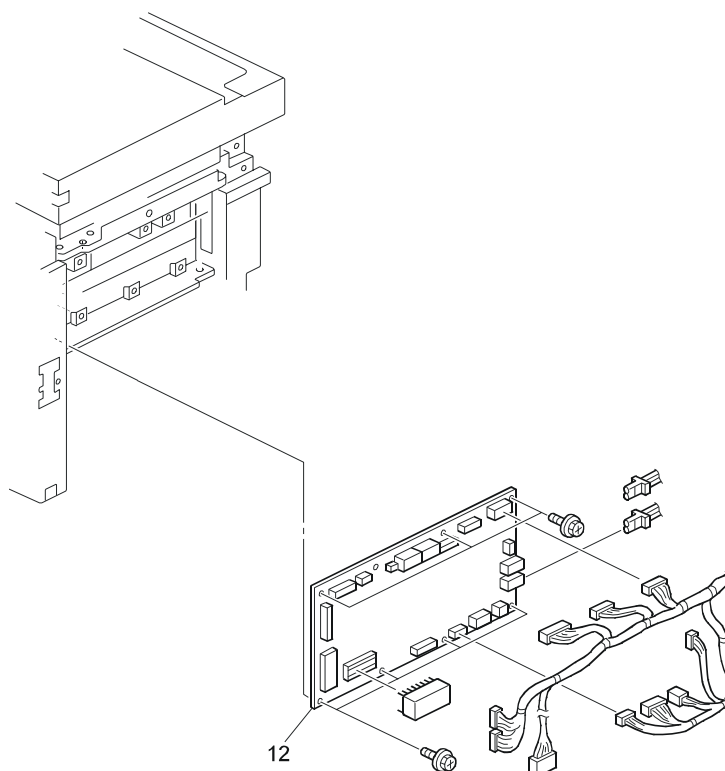
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30080001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700049
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5080XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100800021
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100800102
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036008XXXX

Model: Iris		Date: 26-Dec-00	No.: MA258044
Modified Article: Main Board		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2585087	A2585090	Main Board (US)	1	X/O	83 95	12 1	
A2585088	A2585091	Main Board (EU, Asia)	1	X/O	83 95	12 1	
A2585089	A2585092	Main Board (TWN)	1	X/O	83 95	12 1	

To increase the noise margin for the NVRAM, the program of the main board has been changed.

37. ELECTRICAL COMPONENT 4 (A258)



Model: Iris	Date: 26-Dec-00	No.: MA258044
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RCL (Japan) Production

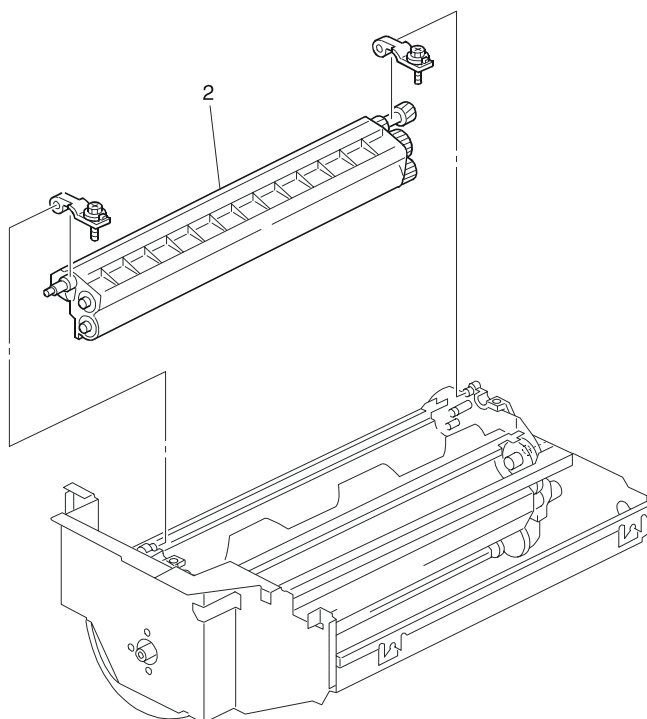
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30070010
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700001
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50700001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100700129
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100700313
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360070078

Model: Iris		Date: 26-Dec-00	No.: MA258045
Modified Article: Development Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593020	A2593025	Development Unit	1	O/O	39 41	2 1	

To facilitate assembly at the production line, the development unit cover has been modified. Because there is no more control suffix for this part number, the part number of development unit has been changed.

15. Development Unit 1 (A258)



Model: Iris

Date: 26-Dec-00

No.: MA258045

RCL (Japan) Production

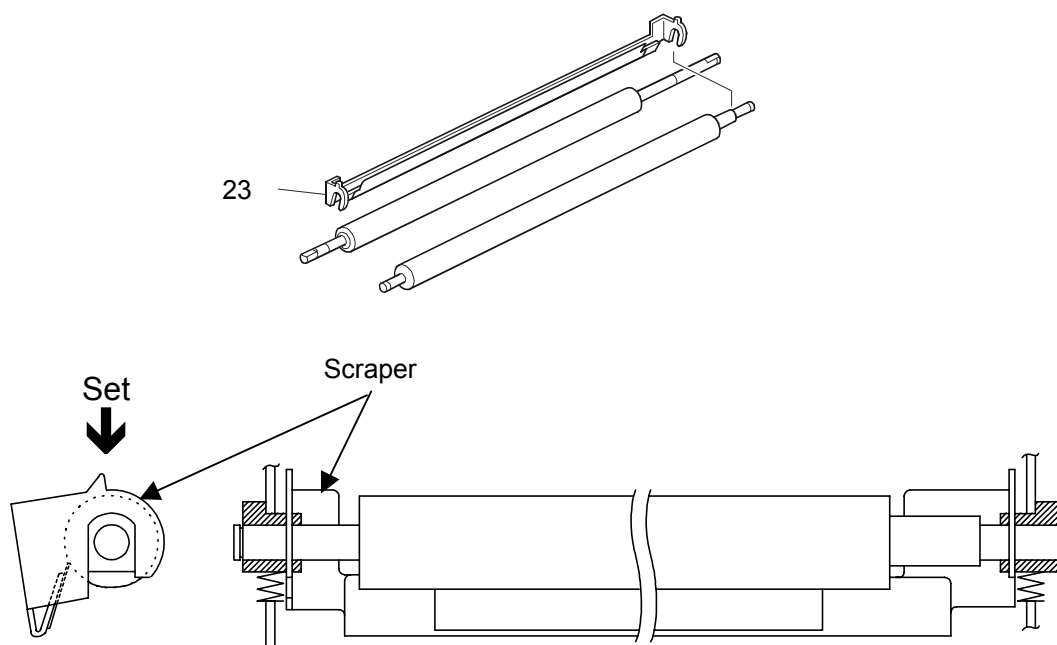
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30040001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100400001
Aficio Color 3006	120V/ 60Hz		A258-19	H0100500066
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70050001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50500001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100500081
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100500284
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L0360050001
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360060031

Model: Iris		Date: 12-Jan-01	No.: MA258046
Modified Article: Scraper - Registration Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2592660	Scraper – Registration Roller	1		37	23	

To remove paper dust from the lower registration roller, a scraper has been added.

14. PAPER REGISTRATION (A258)



Model: Iris

Date: 12-Jan-01

No.: MA258046

RCL (Japan) Production

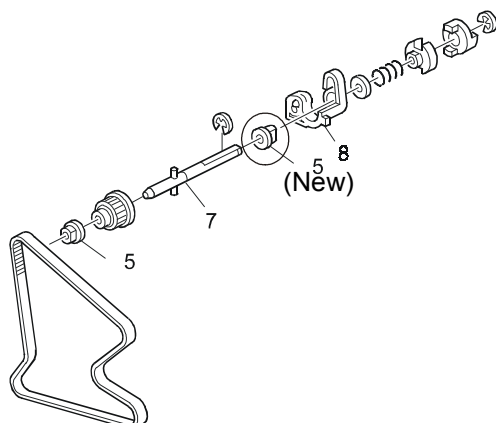
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30070001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700001
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5080XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100800021
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100700356
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036008XXXX

Model: Iris		Date: 12-Jan-01	No.: MA258047
Modified Article: Pulley Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591137	A2591139	Pulley Holder	1	X/X	71	8	
50530447	AA082046	Bushing – 6x12x6	1→2	X/O	71	5	

To prevent noise from the pulley holder, a bushing has been added to the pulley holder and the bushing (#5) has been changed to the same type as the new bushing. When replacing the pulley holder, the pulley holder and bushing should be replaced as a set.

31. DRIVE SECTION 2 (A258)



RCL (Japan) Production

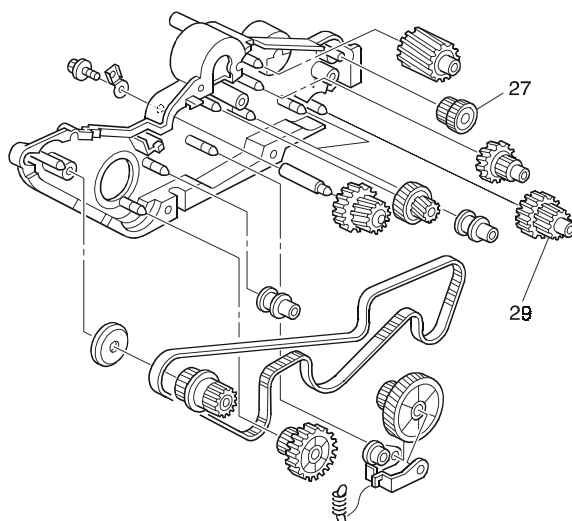
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30080001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700049
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5080XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100800021
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100800102
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036008XXXX

Model: Iris		Date: 12-Jan-01	No.: MA258048
Modified Article: Gears		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017485	AB017576	Gear - 21Z/24Z	1	X/O	75	27	
AB017482	AB017575	Gear - 24Z/20Z	1	X/O	75	29	

To improve reliability, a ball bearing has been added to the gears.

33. DRIVE SECTION 4 (A258)



RCL (Japan) Production

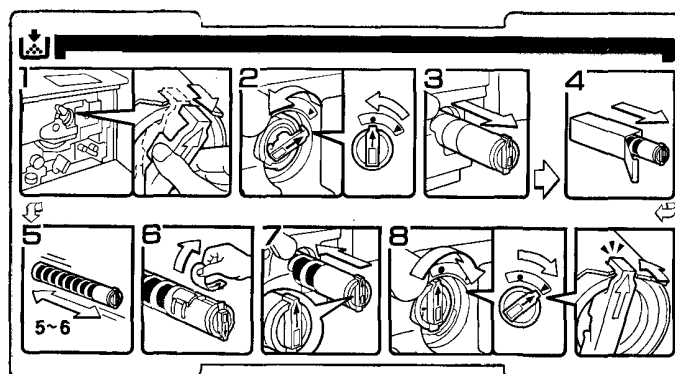
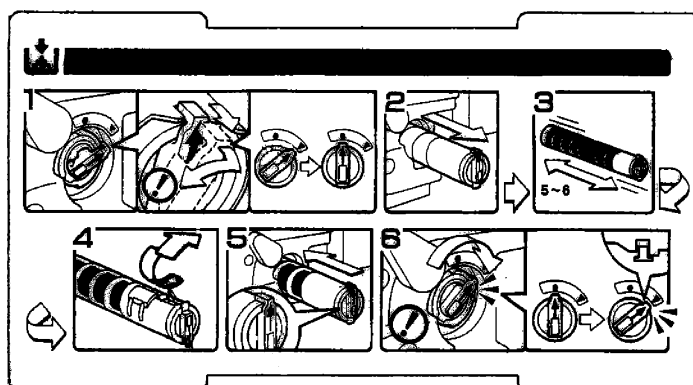
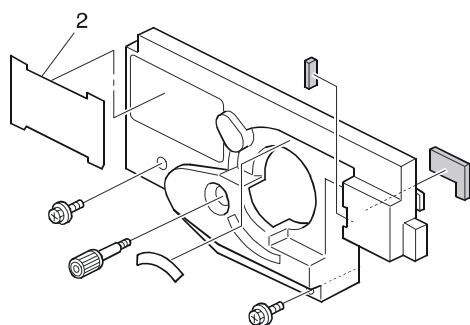
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B3009XXXX
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01009XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01009XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7009XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5090XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01009XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01009XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036009XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036009XXXX

Model: Iris		Date: 12-Jan-01	No.: MA258049
Modified Article: Decal - Toner Supply		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2591348	A2591344	Decal - Toner Supply	1	O/O	11 109	2 7	

To improve the instructions for changing the toner cartridge, the toner supply decal has been changed as shown.

1. EXTERIOR 1 (A258)



Model: Iris

Date: 12-Jan-01

No.: MA258049

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	
Aficio Color 3006	120V/ 60Hz		A258-19	
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7009XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5090XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	

Model: Iris		Date: 31-Jan-01	No.: MA258052
Modified Article: Drawer Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593011	A2593018	Drawer Unit – NA/EU	1	O/O	39	*	
A2593013	A2593019	Drawer Unit – AA/OEM	1	O/O	39	*	

To standardize parts with new models, a part in the drawer unit which is not a service part has been modified. Because there is no more control suffix for the drawer unit, the part number is changed.

Reissued: 12-Mar-01

Model: Iris	Date: 31-Jan-01	No.: MA258053a
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MB Correction

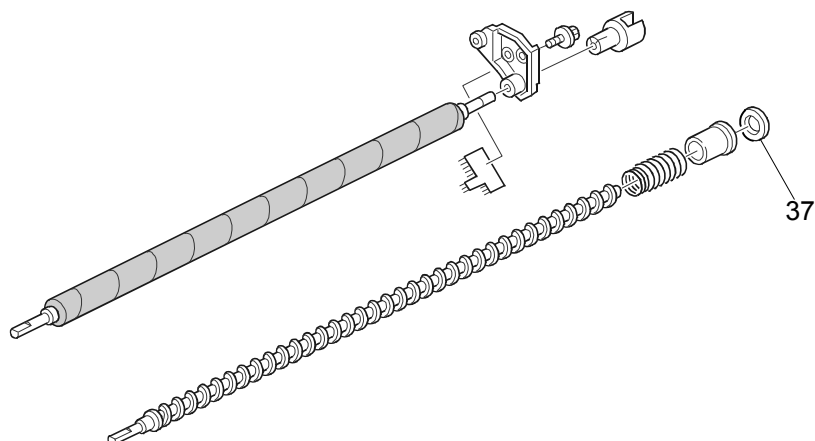
The items in bold italics have been corrected or added.

Modified Article: Toner Stopper Seal		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	<i>B0173592</i>	Toner Stopper Seal	1		55	37*	

To prevent toner dropping from the toner collection pipe, a seal has been added to the toner stopper as shown.

23. DRUM CLEANING (A258)



RCL (Japan) Production

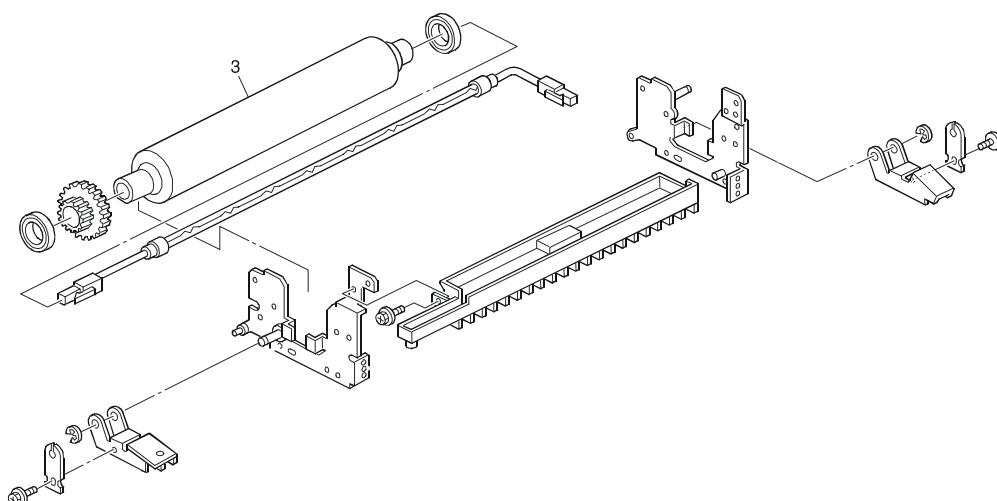
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	3B3012XXXX
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01012XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01012XXXXX
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7012XXXX
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5120XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01012XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01012XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036012XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036012XXXX

Model: Iris		Date: 07-Feb-01	No.: MA258054
Modified Article: Pressure Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE020085	AE020101	Pressure Roller	1	X/O	65	3	

To improve reliability, the pressure roller has been modified. This modification prevents paper-wrinkling caused by shrinkage of the pressure roller.

28. Fusing Unit 4 (A258)



RCL (Japan) Production

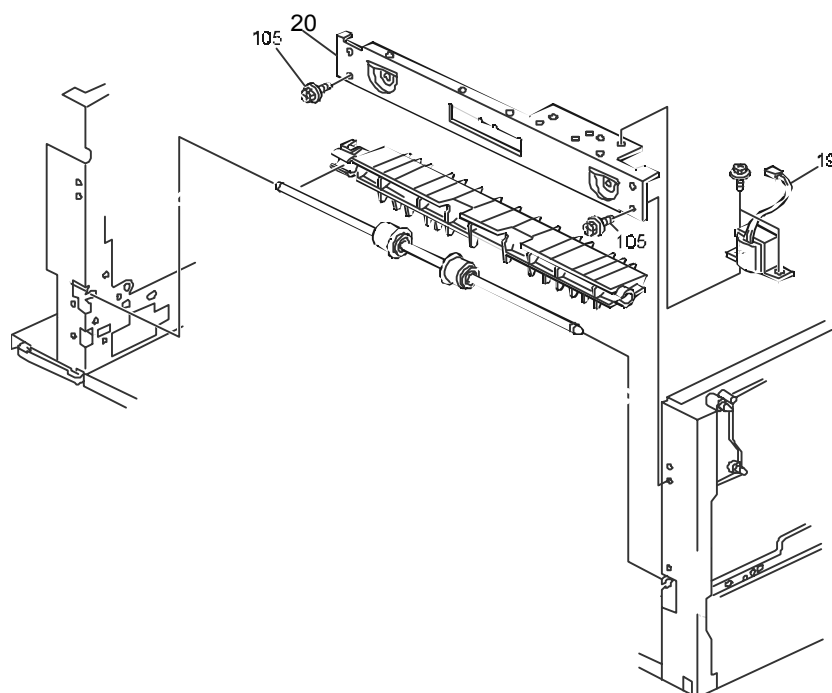
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	From Next Production
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	From Next Production
Aficio Color 3006	120V/ 60Hz		A258-19	From Next Production
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	From Next Production
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	From Next Production
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	From Next Production
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	From Next Production

Model: Iris		Date: 02-Mar-01	No.: MA258055
Modified Article: Coil & Frame Duct Stay		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
N6074525	AZ020015	Coil – RITL-9704 Choke Coil – 10MH 2.5A	1	X/X	67	19	
	A2591066	Frame Duct Stay	1		67	20	New

To meet CE regulations in Europe, the coil has been modified.
 When replacing #N6074525 to #AZ020015, #A2591066 should be replaced at the same time.

29. PAPER EXIT SECTION (A258)



Model: Iris

Date: 02-Mar-01

No.: MA258055

RCL (Japan) Production

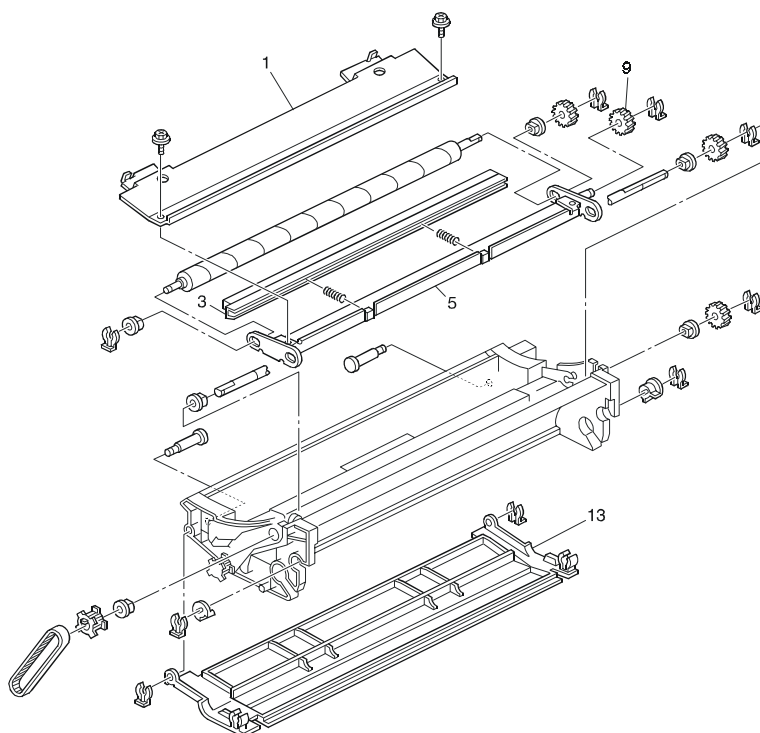
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	From Next Production
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	From Next Production
Aficio Color 3006	120V/ 60Hz		A258-19	From Next Production
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	From Next Production
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	From Next Production
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	From Next Production
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	From Next Production

Model: Iris		Date: 02-Mar-01	No.: MA258056
Modified Article: Transfer Belt Cleaning Unit		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596003	B0176003	Transfer Belt Cleaning Unit	1	O/O	43	*	
A2596714	B0176714	Lubricant Bar Cover	1	O/O	43	1	
A2596745	B0176745	Lubricant Bar	1	O/O	43	3	
A2596711	B0176711	Lubricant Bar Holder	1	O/O	43	5	
AB014131	AB014220	Gear – 17Z	1	X/O	43	9	
A2596318	B0176318	Tone Catch Pan	1	O/O	43	13	
A2596708	B0176708	Cleaning Blade Holder	1	X/O	45	2	Note
A2596727	B0176727	Cam Shaft	1	X/X	45	5	Note
B0176750	B0176751	Grounding Plate	1	O/O	45	9	
	B0176707	Duct Belt Cleaning Unit	1		45	28	New

To standardize parts with new models, the transfer belt cleaning unit has been changed. When replacing #A2596727 (Cam Shaft) to #B0176727, #A2596708 should be replaced with #B0176708 at the same time.

17. TRANSFER BELT CLEANING 1 (A258)

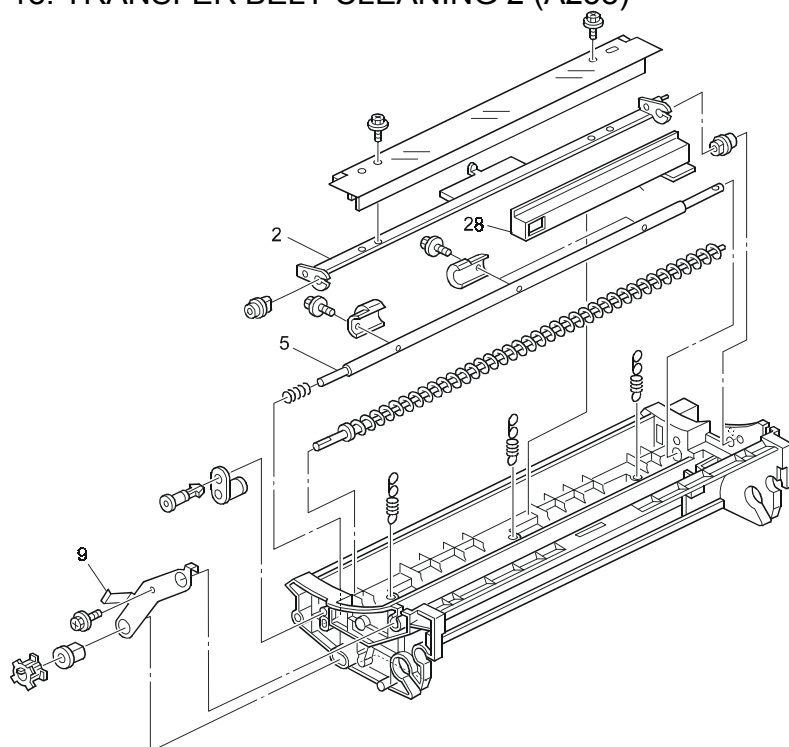


Model: Iris

Date: 02-Mar-01

No.: MA258056

18. TRANSFER BELT CLEANING 2 (A258)



RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	From Next Production
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	From Next Production
Aficio Color 3006	120V/ 60Hz		A258-19	From Next Production
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	From Next Production
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	From Next Production
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	From Next Production
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	From Next Production
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	From Next Production

Reissued: 4-Mar-04

Model: Iris	Date: .06-Mar-01	No.: MA258057a
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MB Correction

The items in bold italics have been corrected or added.

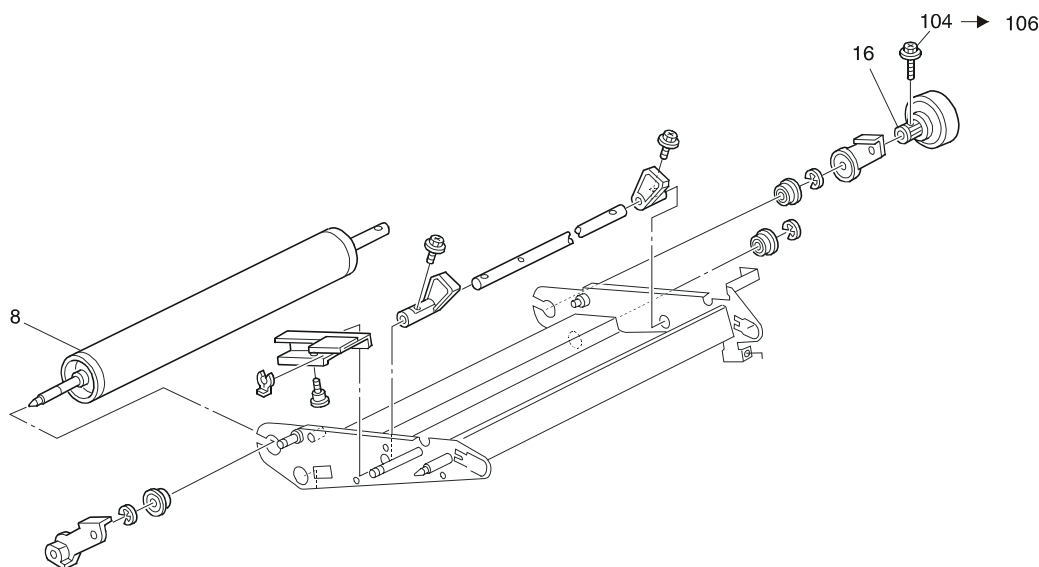
Modified Article: Transfer Belt Drive Roller		Prepared by: M. Tsuyuki	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596057	B0176057	Transfer Belt Drive Roller	1	X/X	47	8	
		Drive Roller – Transfer Belt					
A2591103	B0176058	Driven Joint	1	X/X	47	16	
04513006B	03540080B	Tapping Screw – M3X6		X/X	47	105	
		Screw – M4X8				106	
A2596002	A2596004	Transfer Belt Unit		X/O	47	1	

Faulty registration may occur if the screw that fastens the belt drive roller and joint comes loose. To ensure proper registration, the screw has been changed from an M3 to M4 type, and the transfer belt drive roller and joint have been modified accordingly.

Therefore when replacing the old parts, the new parts need to be installed together as one set.

19. TRANSFER BELT UNIT (A258)



Reissued: 4-Mar-04

Model: Iris	Date: .06-Mar-01	No.: MA258057a
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RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B3101XXXX
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01101XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01101XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7101XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5011XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01101XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01101XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036101XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036101XXXX

Reissued: 21-Mar-01

Model: Iris	Date: 06-Mar-01	No.: MA258058a
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MB Correction

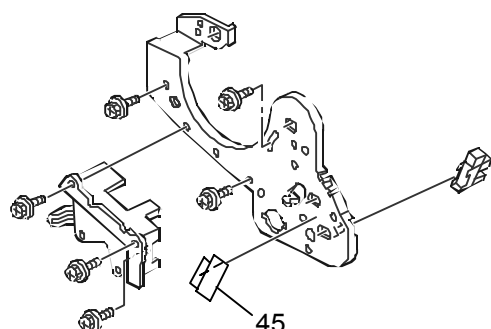
The part number in bold italics has been corrected.

Modified Article: Mylar		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

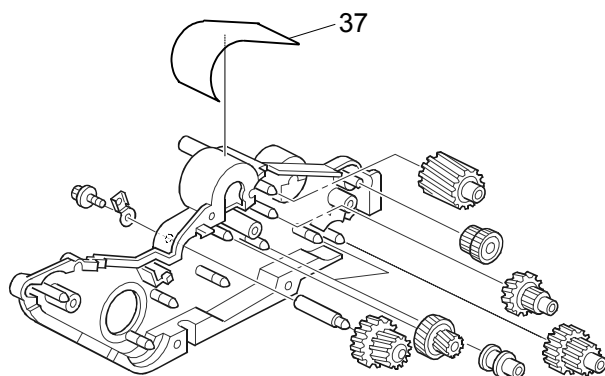
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	<i>B0171120</i>	Sensor Protection Mylar	1		71	45	New
	B0171119	Clutch Protection Mylar	1		75	37	New

To prevent malfunction of the belt cleaning HP sensor and registration clutch because of dirt or toner, mylars have been added.

31. DRIVE SECTION 2 (A258)



33. DRIVE SECTION 4 (A258)



Reissued: 21-Mar-01

Model: Iris	Date: 06-Mar-01	No.: MA258058a
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RCL (Japan) Production

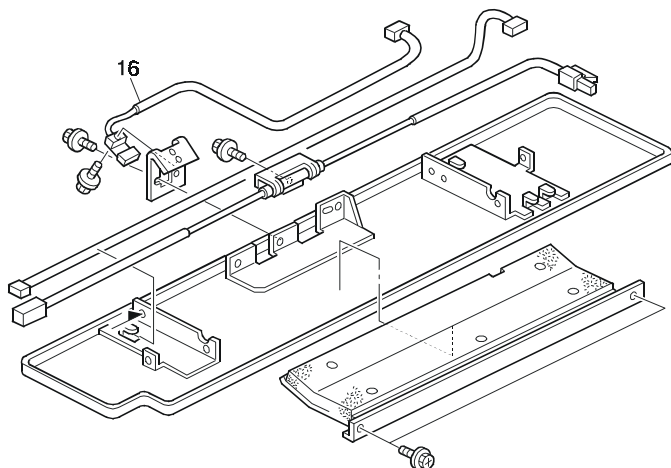
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B3012XXXX
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01012XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01012XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7012XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5120XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01012XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01012XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036012XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036012XXXX

Model: Iris		Date: 06-Mar-01	No.: MA258059
Modified Article: Thermistor		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2595447	A2595448	Thermistor Ass'y - Pressure	1	X/O	65	16	

To prevent the thermistor from peeling off, the thermistor for the pressure roller has been modified.

28. FUSING UNIT 4 (A258)



RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306	120V/ 60Hz	USA, CANADA	A258-15	Service Parts Only
Gestetner CS206				
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service Parts Only
Aficio Color 3006	120V/ 60Hz		A258-19	Service Parts Only
Gestetner CS206	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service Parts Only
nashuatec CS506				
Rex Rotary CS806				
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service Parts Only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service Parts Only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service Parts Only

Model: Iris		Date: 06-Mar-01	No.: MA258060
Modified Article: Ozone Filter		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA010109	A2591081	Ozone Filter	1	X/O	81	13	

To prevent the powder inside the ozone filter from being scattered, the ozone filter which was changed in #MA258028 has been returned to the original filter.

RCL (Japan) Production

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30070001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700001
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S50700001
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100700129
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100700313
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L0360070115

Model: Iris		Date: 07-Mar-01	No.: MA258061
Modified Article: Hot Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE010028	AE010035	Hot Roller	1	X/O	63	25	

To improve reliability, the production procedure of the hot roller at the vendor has been changed and the P/N of the hot roller has been changed.

RCL (Japan) Production

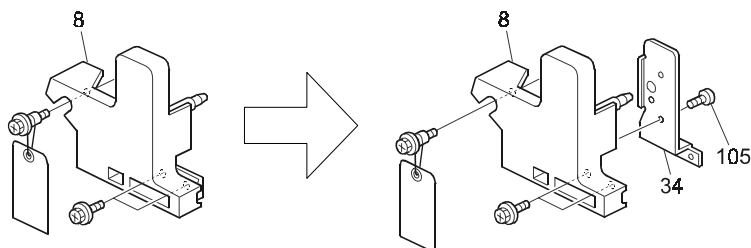
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	Service Parts Only
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service Parts Only
Aficio Color 3006	120V/ 60Hz		A258-19	Service Parts Only
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service Parts Only
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service Parts Only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service Parts Only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service Parts Only

Model: Iris		Date: 17-Apr-01	No.: MA258062
Modified Article: Positioning Plate		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596240		Positioning Plate	1→0	X/	57	8	
	A2596244	Positioning Cover	0→1	/X	57	8	
	A2596241	Positioning Bracket	0→1	/X	57	34	
	04523008B	Tapping Screw – M3X8	0→1	/X	57	105	

To ensure that the positioning bracket does not come loose, the three components of the positioning plate are now assembled together as independent parts, using screws instead of heat caulking.

24. PAPER TRANSFER UNIT (A258)



RCL (Japan) Production

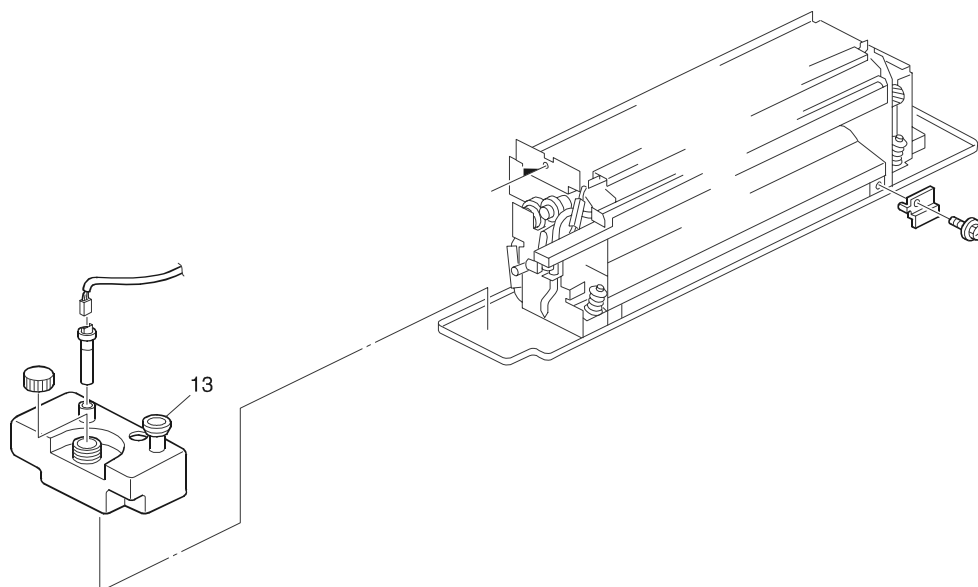
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B30080001
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H0100700049
Aficio Color 3006	120V/ 60Hz		A258-19	H01008XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY70080001
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5080XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H0100800021
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H0100800102
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036008XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036008XXXX

Model: Iris		Date: 17-Apr-01	No.: MA258063
Modified Article: Oil Tank		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA031011	AA031013	Oil Tank	1	O/O	59	13	

The oil tank from the new model has been adopted for purposes of parts standardization. This oil tank has an expanded capacity of 430cc (from 350cc).

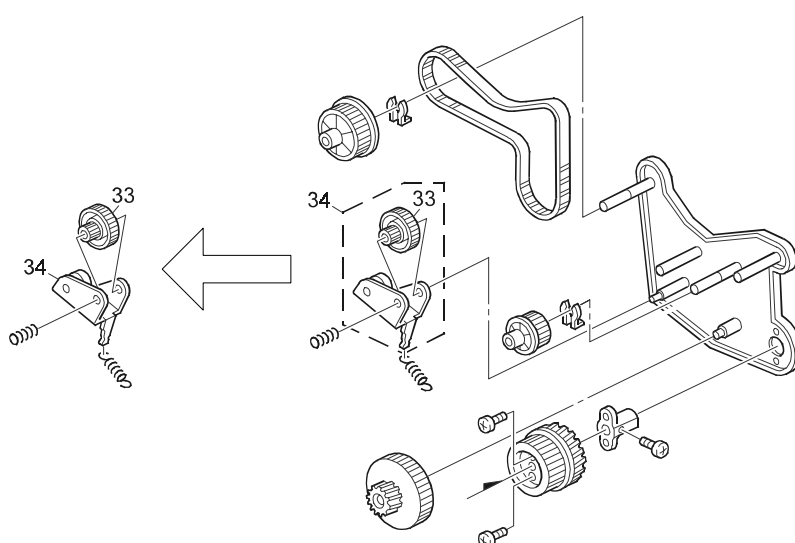
25 FUSING UNIT 1 (A258)



Model: Iris		Date: 07-Apr-01	No.: MA258064
Modified Article: Tightener		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following illustration correction for the tightener (Parts Catalog, pg. 70).
Note: Since this is only an illustration error, the P/N is not changed.

31. DRIVE SECTION 2 (A258)



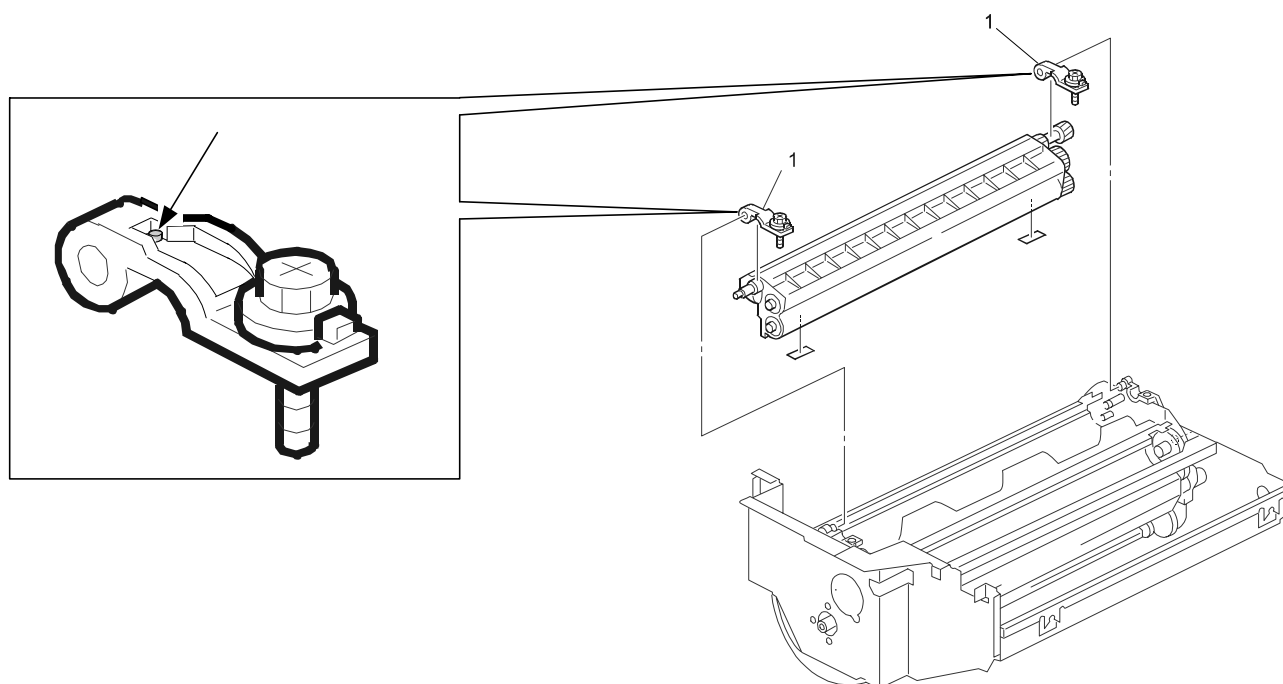
Model: Iris		Date: 17-May-01	No.: MA258065
Modified Article: Development Unit Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593240	B0173230	Development Unit Holder	4	X/O	39	1	

The production process for the Development Unit Holder has been changed to increase the holder's strength and durability.

Note: There is a projection on the new holder to distinguish the old from the new.

15. DEVELOPMENT UNIT 1 (A258)



Model: Iris

Date: 17-May-01

No.: MA258065

RCL (Japan) Production

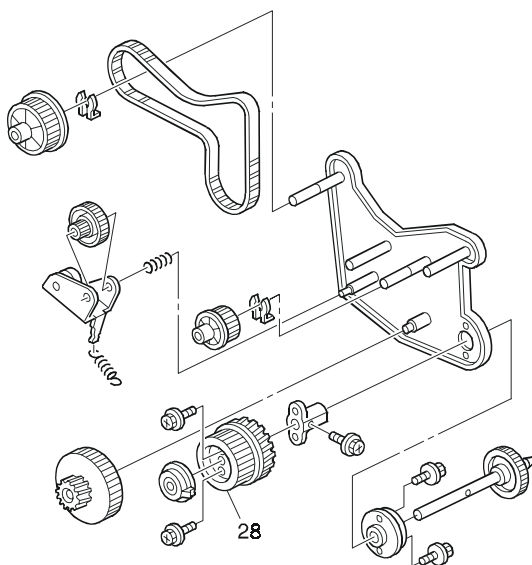
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B3102XXXX
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01102XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01102XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7102XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5021XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01102XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01102XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036102XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036102XXXX

Model: Iris		Date: 17-May-01	No.: MA258066
Modified Article: Gear		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017520	AB017551	Gear – 46Z/70Z	1	O/O	71	28	

For parts standardization with the successor model, the gear has been changed as shown.

31.DRIVE SECTION 2 (A258)

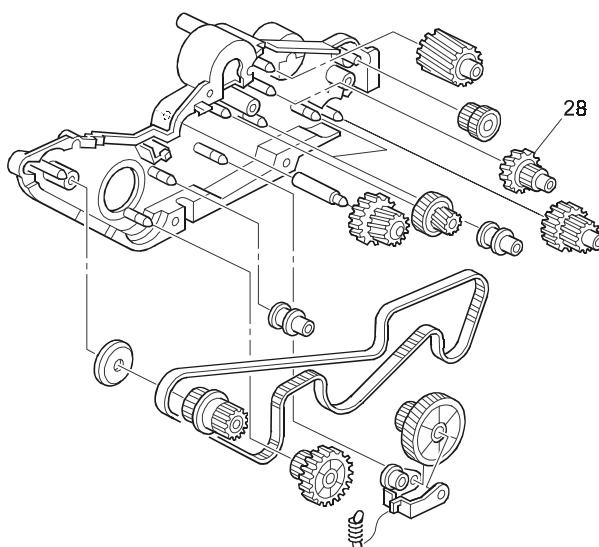


Model: Iris		Date: 17-May-01	No.: MA258067
Modified Article: Gear - 24Z/20Z		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017481	AB017579	Gear – 24Z/20Z	1	O/O	75	28	

To improve durability, a ball bearing has been added to the gear.

33. DRIVE SECTION 4 (A258)

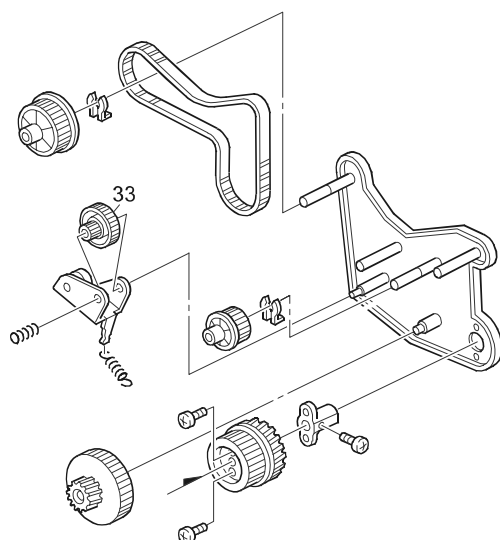


Model: Iris		Date: 29-May-01	No.: MA258068
Modified Article: Gear		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017479	AB017602	Gear – 54Z	1	X/O	71	33	

To improve durability, the material of the gear has been changed.

31. DRIVE SECTION 2 (A258)



RCL (Japan) Production

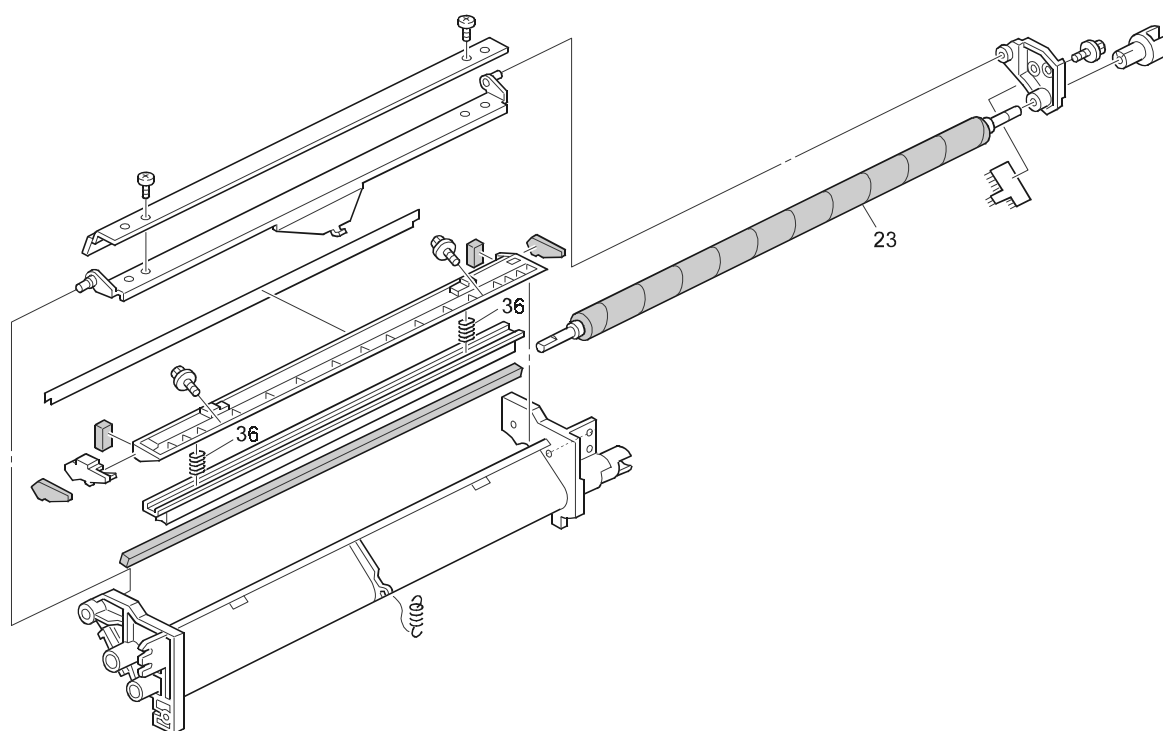
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	3B3105XXXX
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	H01105XXXXX
Aficio Color 3006	120V/ 60Hz		A258-19	H01105XXXXX
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	AY7105XXXX
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	3S5051XXXX
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	H01105XXXXX
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	H01105XXXXX
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	L036105XXXX
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	L036105XXXX

Model: Iris		Date: 25-Jun-01	No.: MA258069
Modified Article: Cleaning Brush Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063603	AA063649	Compression Spring Pressure Spring – 20mm	1	X/X	55	36	
AD042036	AD042044	Cleaning Brush Roller	1	X/X	55	23	

To improve durability, the fibers of the cleaning brush roller have been thickened (increased in diameter) and the number of the fibers on the cleaning brush has been reduced. To compensate for the change in the physical characteristics of the brush fibers, the springs for the lubricant bar have been weakened. Replace the old parts with the new ones as a set.

23. DRUM CLEANING (A258)

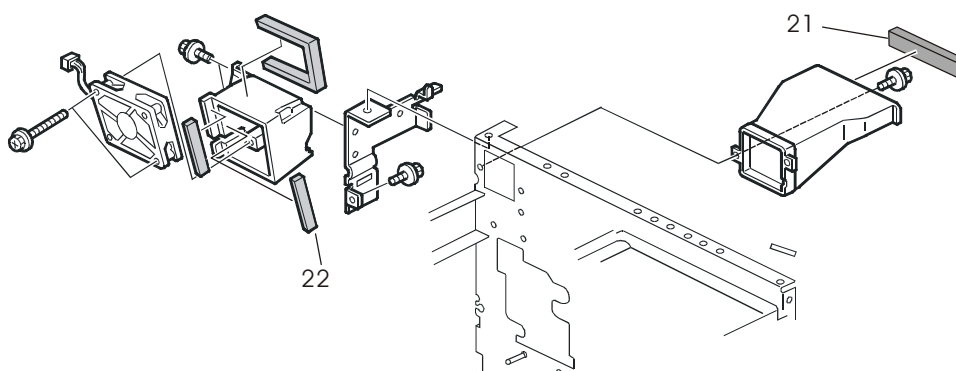


Model: Iris		Date: 25-Jun-01	No.: MA258070
Modified Article: Ozone Filter		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0171073	Ozone Filter	1		85	21	
	B0171066	Seal – 5X82X3mm	1		85	22	

To decrease ozone discharge, an ozone filter and a new seal have been added.
Install the ozone filter and the seal as a set.

38. FRAME SECTION 1 (A258)

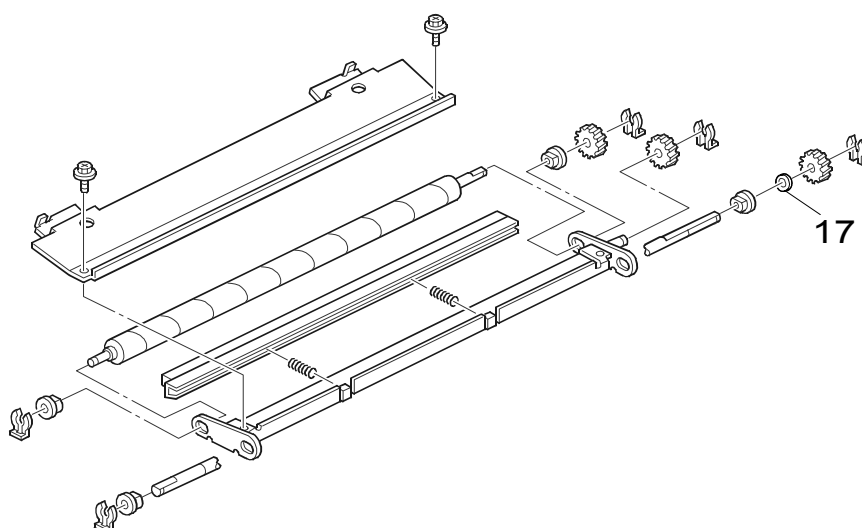


Model: Iris		Date: 25-Jun-01	No.: MA258071
Modified Article: Washer		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	AA132000	Washer – 6X11.5X0.8mm	1		43	17	

To prevent the snap ring from coming off, a washer has been added between the bushing and gear as shown.

17. TRANSFER BELT CLEANING 1 (A258)



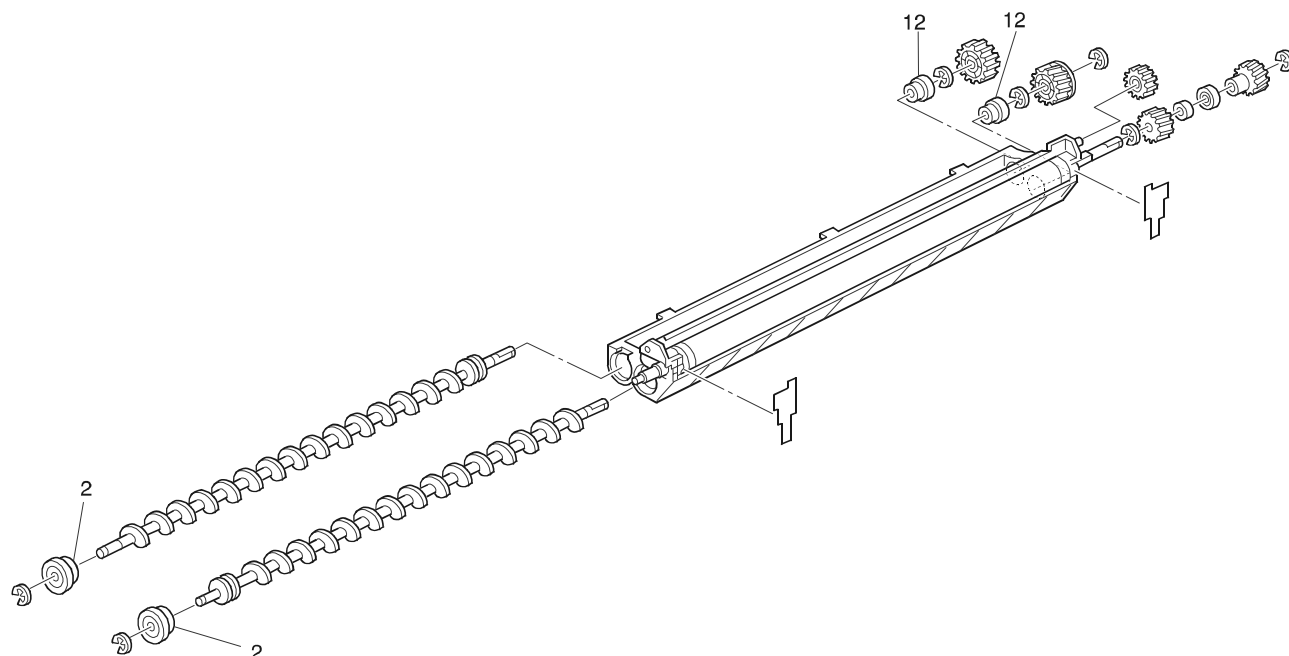
Model: Iris		Date: 25-Jun-01	No.: MA258072
Modified Article: Bearing and Bearing Holder		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2593147	B0173148	Bearing Holder Bushing – 8mm	8	X/X	41	12	
A2593025	A2593026	Development Unit	4	O/O	39 41	2 1	
A2593161	B0173160	Bearing Holder – 8x13.3 Bushing – 8mm	8	O/O	41	2	

To reduces the possibility of developer leaking, the length of the rear bushing has been changed. As the new and old parts are not interchangeable, the part number of the development unit has also changed.

The rear ball bearing has been changed to a bushing. Therefore, the front side ball bearing has also been changed to a bushing.

16. DEVELOPMENT UNIT (A258)

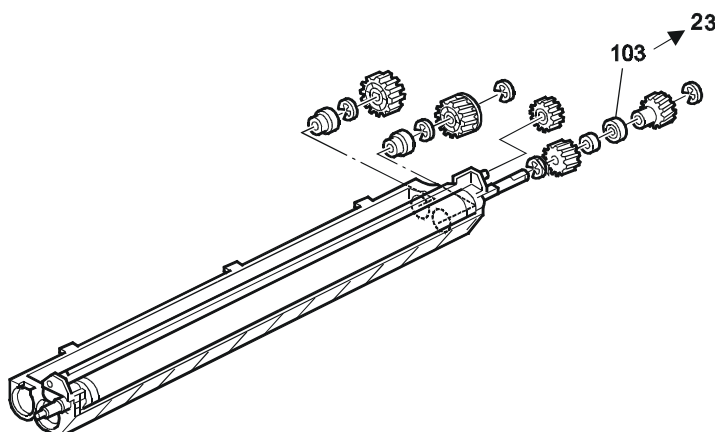


Model: Iris		Date: 26-Jun-01	No.: MA258073
Modified Article: Bushing - 6mm		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
08053507	B0173151	Bushing – 6mm Ball Bearing – 6X10X3mm	4	X/O	41	103 23	
A2593026	A2593027	Development Unit	4	X/O	39 41	2 1	

To prevent bearing lock, a rubber seal has been added to the ball bearing.

16. DEVELOPMENT UNIT 2 (A258)



Model: Iris		Date: 30-Oct-01	No.: MA258074
Modified Article: Pressure Roller		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The Pressure Roller has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE020101	AE020110	Pressure Roller	1	O/O	65	3	

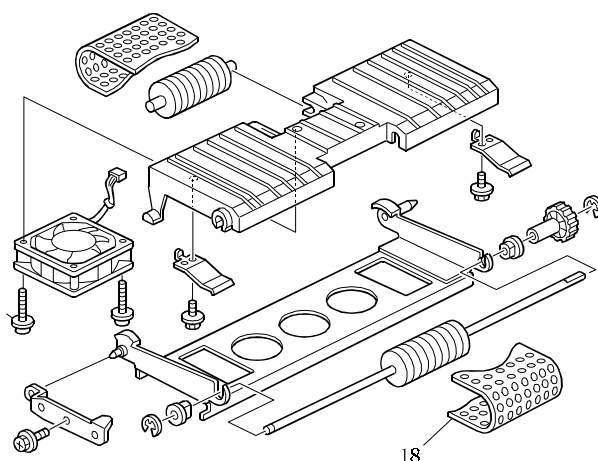
Model: Iris		Date: 27-Nov-01	No.: MA258075
Modified Article: Transpot Belt		Prepared by: M. Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To further ensure paper transport jams do not occur, a cleaning procedure for the Transport Belt has been added at the vendor side.

Note: To distinguish the old belt from the new belt, a white mark has been added to the edge of the new belt.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040029	AA040032	Transport Belt	1	O/O	89	18	

40. Transport Unit (A258)



Reissued: 6-Feb-02

Model: Iris	Date: 29-Jan-02	No.: MA258076a
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MB Correction

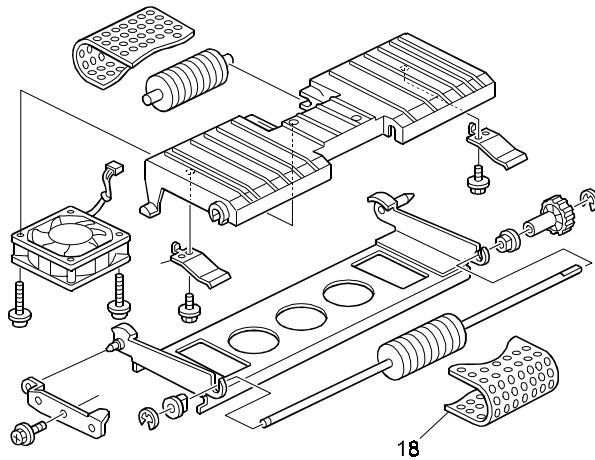
The items in bold italics have been corrected or added.

Modified Article: Transport Belt		Prepared by: M.Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

This modification bulletin is the same as MA258075. Therefore, please skip this MB.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA040029	AA040032	Transport Belt	2	X/O	89	18	

To minimize paper jams, the vendor has improved the cleaning procedure for the Transport Belt. Please use this new belt for replacements in the field.

40. Transport Unit (A258)


Reissued: 6-Feb-02

Model: Iris	Date: 29-Jan-02	No.: MA258076a
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RCL (Japan) Production

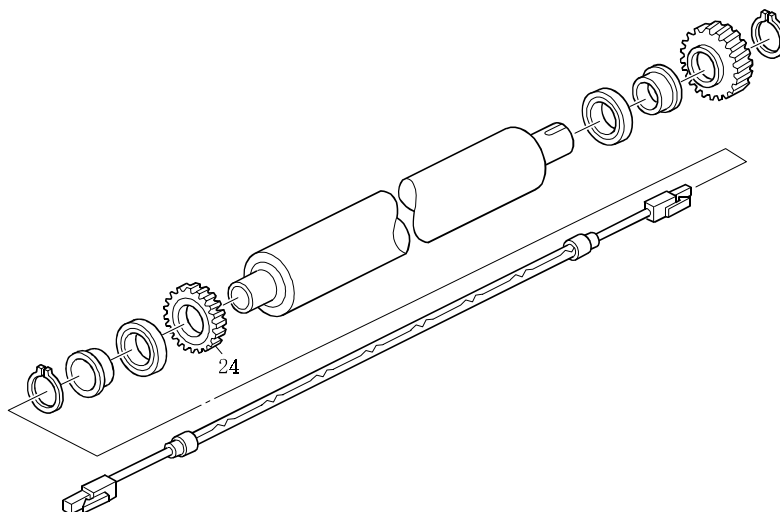
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	Service parts only
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service parts only
Aficio Color 3006	120V/ 60Hz		A258-19	Service parts only
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service parts only
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service parts only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service parts only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service parts only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service parts only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service parts only

Model: Iris		Date: 12-Feb-02	No.: MA258077
Modified Article: Development Cooling Duct		Prepared by: M.Tsuyuki	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The grease used for the Gear has been changed to minimize the odor.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB014100	AB014186	Gear – 55Z	1	O/O	63	24	

27. Fusing Unit 3 (A258)



Reissued: 26-Jul-02

Model: Iris	Date: 8-Apr-02	No.: MA258078a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Development Unit		Prepared by: M.Tsuyuki	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>A2593027</i>	<i>A2593028</i>	Development Unit	4	X/O	39 41	2 1	

To minimize noise from the Development Unit, the strength of the Development Roller magnet has been changed.

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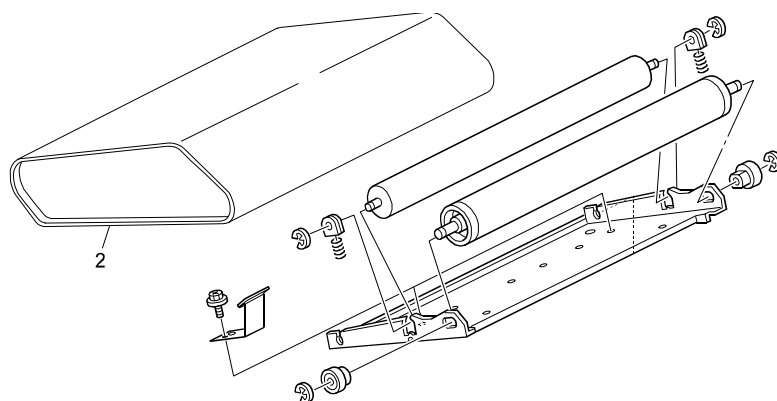
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	Service parts only
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service parts only
Aficio Color 3006	120V/ 60Hz		A258-19	Service parts only
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service parts only
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service parts only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service parts only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service parts only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service parts only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service parts only

Model: Iris		Date: 20-Jan-03	No.: MA258079
Modified Article: Image Transfer Belt		Prepared by: M. Tsuyuki	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596050	B0176051	Transfer Belt	1	O/O	47	2	

Due to parts standardization, the image transfer belt has been changed over to the belt used for the Cattelya (to use the same base material).

19. Transfer Belt Unit (A258)

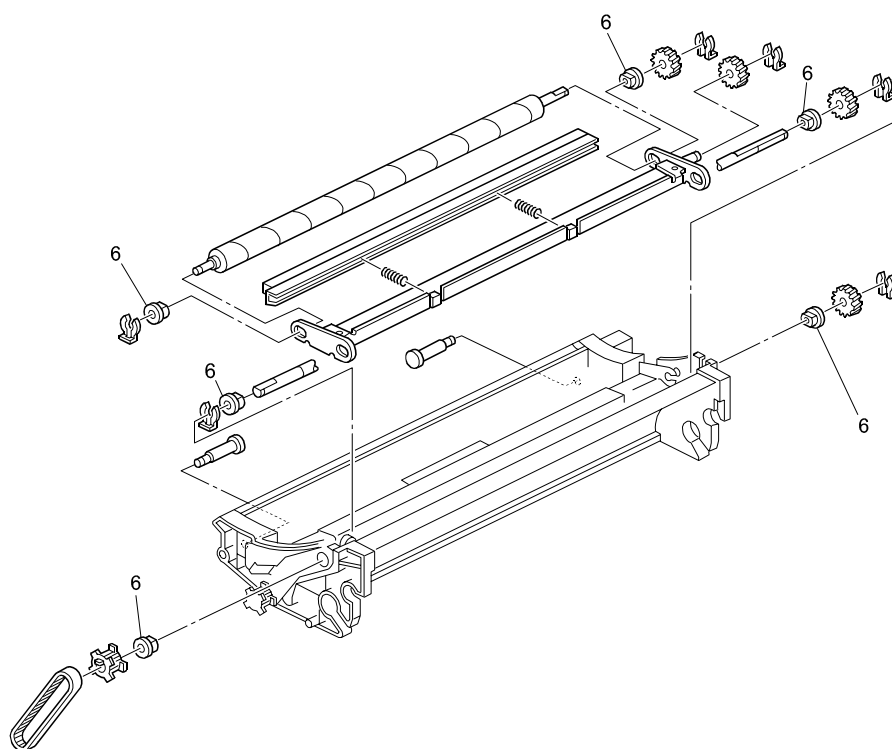


Model: Iris		Date: 20-Jan-03	No.: MA258080
Modified Article: Bushing		Prepared by: M. Tsuyuki	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2596754	AA082123	Bushing – 6mm	6	X/O	43	6	

To ensure noise is not generated from the bushing in the transfer belt cleaning unit, the material of the bushing has been changed.

17. Transfer Belt Cleaning 1 (A258)



Model: Iris	Date: 20-Jan-03	No.: MA258080
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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	Service Parts Only
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service Parts Only
Aficio Color 3006	120V/ 60Hz		A258-19	Service Parts Only
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service Parts Only
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service Parts Only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service Parts Only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service Parts Only

Model: Iris		Date: 18-Mar-05	No.: MA258081
Modified Article: Drawer Unit		Prepared by: M. Tsuyuki	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2593018	A2593005	Drawer unit - NA/EU	1	O/O	39	*
A2593019	A2593006	Drawer unit - AA/OEM	1	O/O	39	*

Change: A magnet was added to the toner supply pipe.

Reason: To make sure toner flows into the development unit through the correct path.

Note:

- This is the same mechanism as the Iris2/Lilac2. See the Service Manual pg.2-8.
- The magnet is not registered as a service part.

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MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SDC306 Gestetner CS206	120V/ 60Hz	USA, CANADA	A258-15	Service Parts Only
Aficio Color 3006	120V/ 60Hz	USA, CANADA	A258-17	Service Parts Only
Aficio Color 3006	120V/ 60Hz		A258-19	Service Parts Only
Gestetner CS206 nashuatec CS506 Rex Rotary CS806	220- 240V 50/60Hz	EUROPE, etc.	A258-22	Service Parts Only
Infotec 7216Z	220- 240V 50/60Hz	EUROPE, etc.	A258-26	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	EUROPE, etc.	A258-27	Service Parts Only
Aficio Color 3006	220- 240V 50/60Hz	Asia, Middle East	A258-29	Service Parts Only
Lanier 5706 AG	120V/ 60Hz	USA	A258-55	Service Parts Only
Lanier 5706 AH	220- 240V 50/60Hz	EUROPE, etc.	A258-65	Service Parts Only