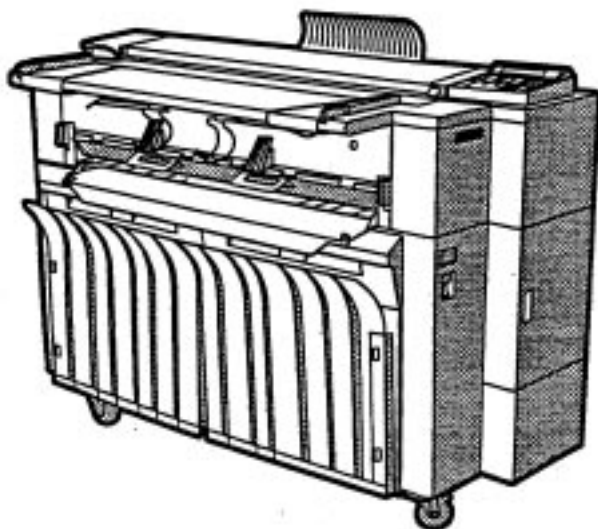


Gestetner[®]

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A741

PARTS CATALOG

RICOH GROUP COMPANIES

PN: RCPC7030

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PARTS CATALOG

RICOH GROUP COMPANIES

Gestetner® **RICOH**® **SAVIN**®

A741
PARTS CATALOG

LEGEND

PRODUCT CODE	COMPANY		
	GESTETNER	RICOH	SAVIN
A741		FW7030D	

DOCUMENTATION HISTORY

REV. NO.	DATE	COMMENTS
*	7/98	Original Printing

NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	34004070	UPPER RIGHT COVER	Xi 3648	60Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	34093031	PARTS HOPPER ASS'Y (SP)	•34015010	RIGHT FRAME, HOPPER
			•34015020	FRAME, HOPPER MIDDLE

- Parts with "••" are component parts or the sub-assembly with "•" appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	•67800741	HOPPER LID ASS'Y	••67815010	LID, HOPPER
			••67815020	COVER, HOPPER LID

4. See the last page of this parts list for the classification of the screws in the illustrations.

5. Items indicated by shaded areas () are supply parts and should be ordered through your Regional Office.

FIG. 1 EXTERIOR COVERS

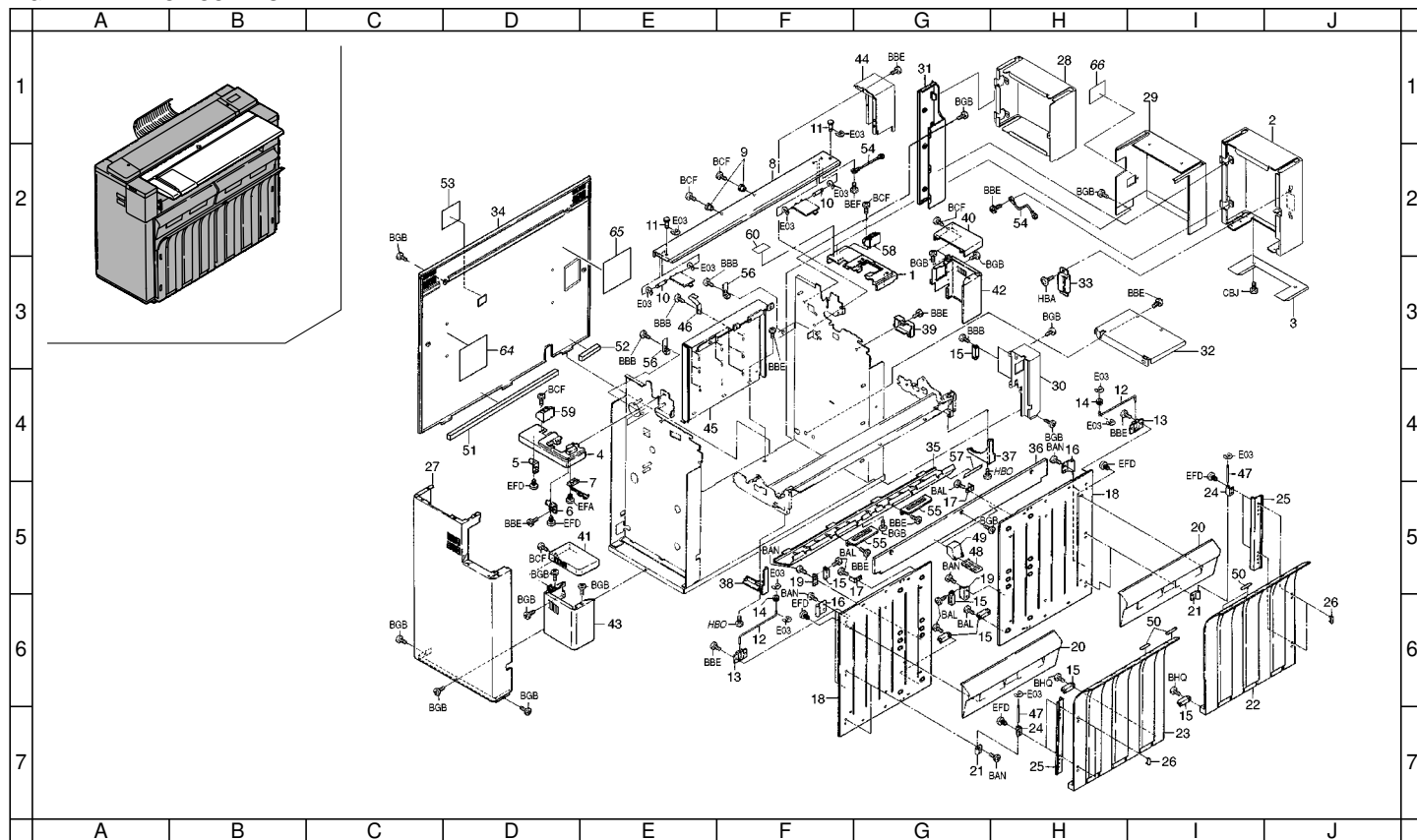


FIG. 1 EXTERIOR COVERS

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34004070	UPPER RIGHT COVER	1
2	34004030	RIGHT COVER,SIDE MIDDLE	1
3	34004170	RIGHT FEED GUIDE,MIDDLE COVER	1
4	34004060	UPPER LEFT COVER	1
5	74704280	MOUNT A UPPER LEFT COVER	1
6	74704290	MOUNT B UPPER LEFT COVER	1
7	74727141	COVER-OPEN SWITCH	1
8	67804090	UPPER REAR COVER	1
9	67813300	ORIGINAL LOOP COLLAR	2
10	74704220	SHAFT UPPER REAR COVER	2
11	74704400	PIN REAR COVER	2
12	67804180	STOPPER,COVER	2
13	67804270	FULCRUM PLATE,STOPPER	2
14	74716160	SPACER GUIDE	2
15	60804120	MAGNET CATCH	8
16	67802150	HINGE,FRONT COVER	4
17	67804170	PROJECTION,SWITCH	2
18	67804192	FRONT COVER	2
19	67804290	MOUNT,MAGNET	2
20	67821010	GUIDE,COPY TRAY	2
21	67821090	LOWER HINGE,COPY TRAY	4
22	67821021	RIGHT COPY TRAY	1
23	67821031	LEFT COPY TRAY	1
24	67821050	UPPER HINGE,COPY TRAY	4
25	67821061	MOUNT,COPY TRAY	2
26	67821070	RETAINER PIN,COPY TRAY	4
27	34004010	LOWER LEFT COVER	1
28	34004020	UPPER RIGHT SIDE COVER	1
29	34004041	LOWER RIGHT SIDE COVER	1
30	34004100	RIGHT SIDE FRONT COVER	1
31	34004050	RIGHT SIDE REAR COVER	1
32	34004120	LOWER INNER RIGHT COVER	1
33	67804100	HANDLE,UPPER RIGHT COVER	1
34	34004111	LOWER REAR COVER	1
35	67804121	LOWER FRONT COVER, DETACHABLE SECTION	1
36	34004130	MIDDLE COVER, DETACHABLE SECTION	1
37	67804140	RIGHT FRONT COVER,DETACHABLE SECTION	1
38	67804150	LEFT FRONT COVER,DETACHABLE SECTION	1
39	67804160	COVER,SWITCH DETACHABLE SECTION	1
40	67804200	UPPER RIGHT COVER, DETACHABLE SECTION	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	67804210	UPPER LEFT COVER, DETACHABLE SECTION	1
42	34004090	LOWER RIGHT COVER, DETACHABLE SECTION	1
43	34004080	LOWER LEFT COVER, DETACHABLE SECTION	1
44	34004181	INNER RIGHT COVER	1
45	34004190	COVER,PCB	1
46	34026110	GROUND PLATE B,NOIZE	8
47	67821100	PIN,HINGE	4
48	67821110	STOPPER,EJECT	2
49	67821121	MOUNT,STOPPER EJECT	2
50	67821130	PAD,COPY TRAY	4
51	34027500	SHIELD A,GASKET COVER	1
52	34027510	SHIELD B,GASKET COVER	1
53	34004210	COVER,MEMORY UNIT WIRE	1
54	62327050	GROUND WIRING,MACHINE	2
55	67821140	EJECT GUIDE B	2
56	34016120	FRONT RETAINER,TRANSFER GUIDE	2
57	68305090	CAUTION LABEL,HIGH TEMPERATURE L(EXP)	1
58	34013200	RIGHT COVER,HINGE	1
59	34013210	LEFT COVER,HINGE	1
60	29405220	LABEL,SUPPLIES(E,F)	1
64	34005070	LABEL,DATA(EXPA)	1
65	34005080	LABEL,DATA(EXPB)	1
66	67805200	LABEL,ROLL HEATER	1

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 2 FRAMES

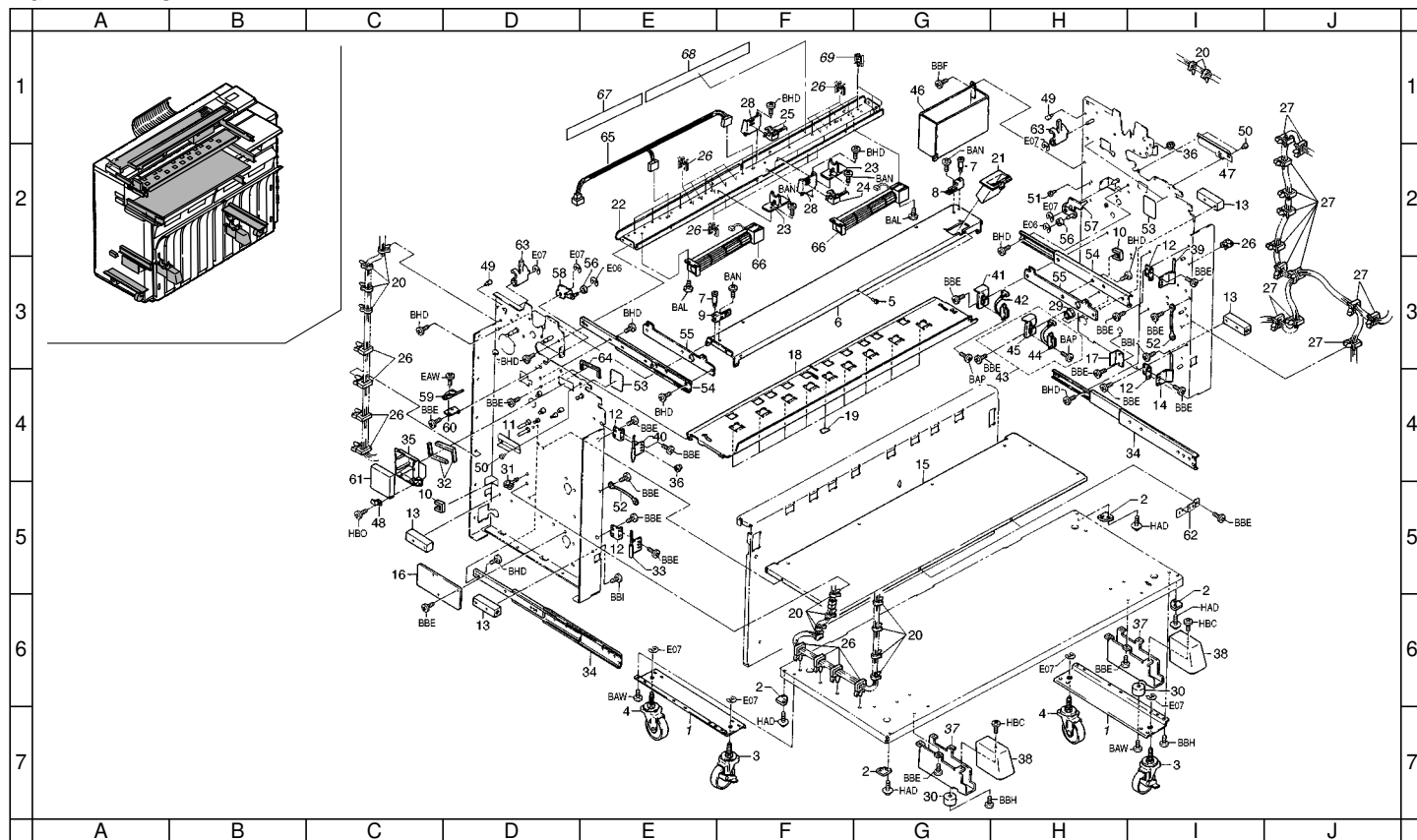


FIG. 2 FRAMES

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67802052	MOUNT, CASTER	2
2	67802100	PROTECTING PLATE,BASE	4
3	67802111	FRONT CASTER	2
4	67802121	REAR CASTER	2
5	48129000	PIN,ORIGINAL HOLDER	2
6	67802091	LOWER PARTITION,DEVELOPING UNIT	1
7	74714150	PIN DEVELOPING UNIT HOLDER	2
8	74714160	RIGHT HOLDER DEVELOPING UNIT	1
9	74714170	LEFT HOLDER DEVELOPING UNIT	1
10	M2104320	UNIVERSAL BUSHING,KG-024	2
11	34008110	LEFT RAIL,DRUM	1
12	67802180	MOUNT,HINGE	4
13	67802040	MOUNT, BOLT	4
14	67802201	LOWER RIGHT HINGE,MACHINE	1
15	67802080	MIDDLE PARTITION	1
16	67804250	LID,ROLL DRIVE	1
17	67804261	LOWER LID,ROLL	1
18	67806922	LOWER GUIDE,REGISTRATION(EUR)	1
19	74707080	SEAL REGISTRATION	9
20	M2107120	BINDING BAND SG-130	14
21	67814100	DUCT,DEVELOPING UNIT	1
22	34012040	FRONT SUPPORT PLATE,ORIGINAL CONVEYING ROLLER	1
23	67813220	LOWER BUSHING,ORIGINAL FEED ROLLER	2
24	67813271	FRONT SWITCH,ORIGINAL FEED	1
25	67813282	REAR SWITCH,ORIGINAL FEED	1
26	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	22
27	M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	13
28	67813310	MOUNT,ORIGINAL SWITCH	2
29	M1203510	OPEN BUSHING,OCB-1000	1
30	46728100	RUBBER BASE	2
31	M2109150	WIRE SADDLE,HL-28	1
32	74723130	SEAL PAPER CONVEYING FAN	2
33	67802191	LOWER LEFT HINGE,MACHINE	1
34	67807540	SLIDER,ROLL	4
35	74723170	MOUNT PAPER CONVEYING FAN FILTER	1
36	M1203200	OPEN BUSHING,OCB-375	2
37	67802061	SUPPORT PLATE,MACHINE	2
38	67804240	COVER,MACHINE SUPPORT	2
39	67802171	UPPER RIGHT HINGE,MACHINE	1
40	67802161	UPPER LEFT HINGE,MACHINE	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	67806290	MOUNT,ROLL DRAWER	1
42	34027410	ROLL JUNCTION WIRING A	1
43	67800140	MOUNT B,DRAWER ASS'Y	1
44	*67827120	ROLL JUNCTION WIRING B	1
45	*67806290	MOUNT,ROLL DRAWER	1
46	67814130	BASE,DEVELOPER DISPOSAL	1
47	34008100	RIGHT RAIL,DRUM	1
48	67823051	STOPPER,PAPER CONVEYING FILTER	1
49	48127500	PIN,ROLLER RELEASE LEVER	2
50	74718330	PIN DRUM GUIDE RAIL	4
51	48128609	PIN,UPPER FRONT COVER	1
52	62327050	GROUND WIRING,MACHINE	2
53	67305310	CAUTION LABEL,HV	3
54	74702090	RAIL DETACHABLE SECTION	2
55	74702100	POSITIONER DETACHABLE SECTION	2
56	48927520	SEPARATION PULLEY	2
57	74716100	RIGHT LEVER TRANSFER GUIDE	1
58	74716110	LEFT LEVER TRANSFER GUIDE	1
59	40528116	SWITCH,OPEN(MICRO)	1
60	74726070	MOUNT SAFETY SWITCH	1
61	67823080	FILTER,CONVEYING	1
62	67804280	LOWER RETAINER,FRONT COVER	2
63	74714240	LOCK LEVER DEVELOPING UNIT	2
64	74717110	SEAL B PAPER CONVEYING	1
65	34027290	WIRE,LPH FAN	1
66	66023030	OPTICAL FAN	2
67	34023140	RIGHT SHIELD,LPH COOLING	1
68	34023150	LEFT SHIELD,LPH COOLING	1
69	M2105740	MINIATURE CLAMP,UAMS-05S-2	17

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 3 PAPER FEED-IN SECTION 1

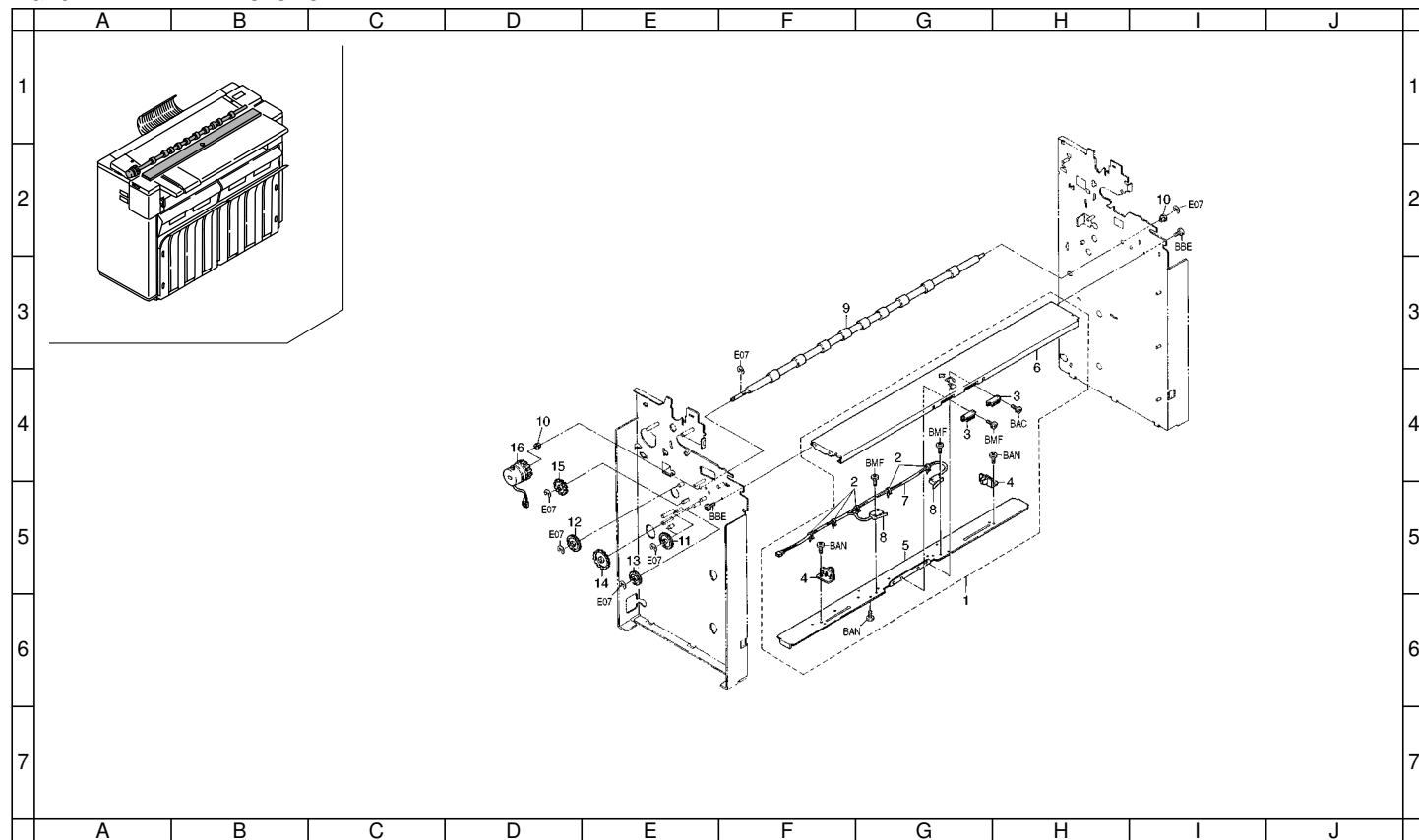


FIG. 3 PAPER FEED-IN SECTION 1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34000300	BYPASS TABLE ASS'Y (INCH)	1
2	•M2107120	BINDING BAND SG-130	5
3	•60804120	MAGNET CATCH	2
4	•67802130	HOLDER,FRONT COVER	2
5	•67802140	REINFORCEMENT,BYPASS	1
6	•67806560	BYPASS TABLE(INCH)	1
7	•34027470	JUNCTION WIRING,FRONT COVER SWITCH	1
8	•61727530	INTERLOCK SWITCH A	2
9	67806510	REGISTRATION ROLLER,BYPASS	1
10	67322230	BUSHING 8	2
11	73922190	IDLE GEAR 46,OPTICAL SECTION	1
12	45727505	GEAR 50T	1
13	45729402	GEAR 37,S.B	1
14	45729415	GEAR,PADDLE	1
15	72122100	IDLE GEAR 45	1
16	67806300	FEED ROLL CLUTCH	1

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 4 PAPER FEED-IN SECTION 2

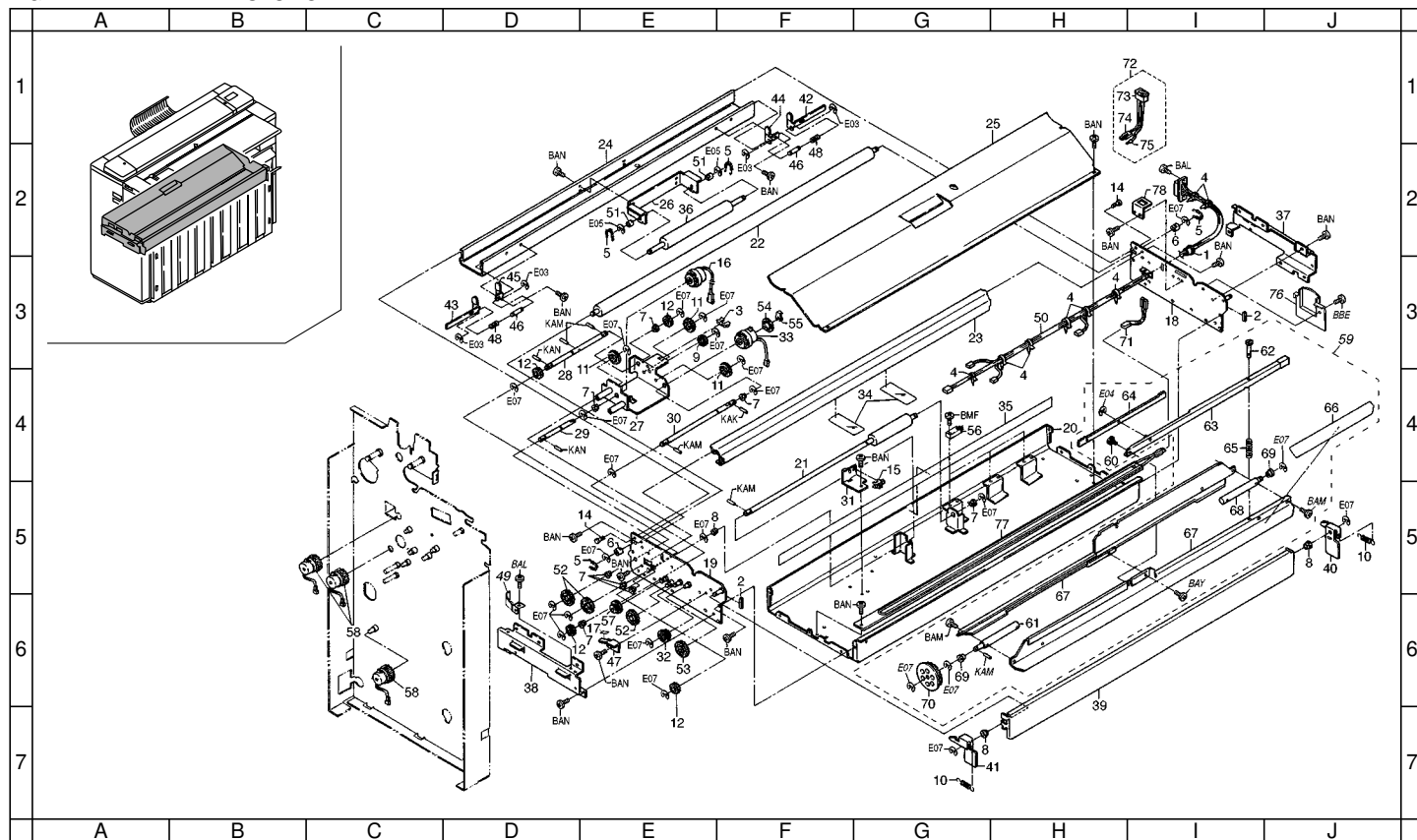


FIG. 4 PAPER FEED-IN SECTION 2

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	M1203230	OPEN BUSHING,OCB-750	1
2	M2104140	EDGING CE-012S	2
3	M2104210	EDGING,EDS-2	1
4	M2107120	BINDING BAND SG-130	8
5	48521523	PRESSING SPRING	2
6	49021700	BUSHING	4
7	67322230	BUSHING 8	8
8	49028112	BUSHING 8,LOWER REG.ROLLER	3
9	45728115	IDLE GEAR 22	1
10	48528604	TENSION SPRING,CLUTCH	2
11	45729404	GEAR B,PF PULLEY	3
12	29822350	GEAR 20T,DRIVE	4
14	62302120	PIN,JOINT	2
15	63527240	PI,GP1A71A	1
16	64427041	UPPER CLUTCH FEED	1
17	74707110	REGISTRATION BRAKE PAD	1
18	67807010	RIGHT FRAME A,ROLL	1
19	67807020	LEFT FRAME A,ROLL	1
20	34007010	BASE A, ROLL	1
21	34007030	LOWER ROLLER A, ROLL PAPER FEED	1
22	67807050	FRONT ROLLER A,ROLL PAPER CONVEYING	1
23	67807060	STAY A,ROLL	1
24	67807071	UPPER GUIDE A,ROLL PAPER FEED	1
25	67807082	LOWER GUIDE A,ROLL PAPER FEED	1
26	67807090	MOUNT A,PAPER FEED ROLLER	1
27	67807100	RETAINER A,ROLL DRIVE	1
28	67807130	SHAFT A,ROLL JOINT	1
29	67807140	SHAFT A,ROLL PAPER FEED	1
30	67807150	SHAFT A,ROLL SWITCHBACK	1
31	67807160	MOUNT A,PI	1
32	67807170	IDLE GEAR A,ROLL	1
33	67807180	CLUTCH A,ROLL	1
34	67807190	SEAL A,ROLL SET	2
35	67807201	SEAL A,ROLL GUIDE	1
36	67807510	UPPER ROLLER,ROLL PAPER FEED	1
37	67807521	RIGHT MOUNT,SLIDER	1
38	67807531	LEFT MOUNT,SLIDER	1
39	67807770	LEVER,ROLL OPERATION	1
40	67807560	RIGHT HOOK,LOCK	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	67807570	LEFT HOOK,LOCK	1
42	67807580	RIGHT LEVER,ROLL PAPER FEED	1
43	67807590	LEFT LEVER,ROLL PAPER FEED	1
44	67807600	RIGHT LEVER,ROLL PAPER FEED RETAINING	1
45	67807610	LEFT LEVER,ROLL PAPER FEED RETAINING	1
46	67807760	PIN,LEVER PAPER FEED	2
47	67807680	SPRING,ROLL	1
48	67807690	SPRING,PAPER FEED LEVER	2
49	67807711	SPRING,ROLL GROUND	1
50	34027390	WIRE A,ROLL	1
51	72107160	BUSHING 6,LOWER REGISTRATION ROLLER	2
52	74322340	GEAR 32,DUPLEX	3
53	74714130	GEAR 23 SPIRAL ROLLER	1
54	75208110	PULSE SENSOR PLATE	1
55	75812080	STOP RING 4	1
56	78727110	JAM DETECTION SWITCH	3
57	79622040	IDLE GEAR 16/25	1
58	67806300	FEED ROLL CLUTCH	3
59	67882020	SPOOL RU-2 INCH (N)	1
60	48128609	PIN,UPPER FRONT COVER	1
61	67807660	LEFT SHAFT,ROLL SUPPORT	1
62	60006110	PIN B ROLL	1
63	67807730	HOLDER,ROLL SUPPORT	1
64	60006130	ROLL STOPPER	1
65	60006140	SPRING ROLL HOLDER	1
66	67805080	LABEL,ROLL SUPPORT(INCH)	1
67	67807641	SUPPORT PLATE, ROLL	2
68	67807650	RIGHT SHAFT,ROLL SUPPORT	1
69	49010900	MAIN ROLLER BUSHING	2
70	67807670	GEAR 40,ROLL	1
71	67827210	JUNCTION WIRING,ROLL HEATER	1
72	67801090	HEATER SWITCH ASSY	1
73	63527320	MAIN SWITCH M	1
74	J0220020	PLUG EL 2P,ELP-Q2V	1
75	J0220900	SOCKET EL,LLF-01T-1.3E	2
76	34007020	GUIDE,ROLL INSERTION	1
77	67807701	HEATER,ROLL UNIT	1
78	67807721	MOUNT,DEHUMIDIFIER SWITCH	1

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 5 PAPER FEED-IN SECTION 3

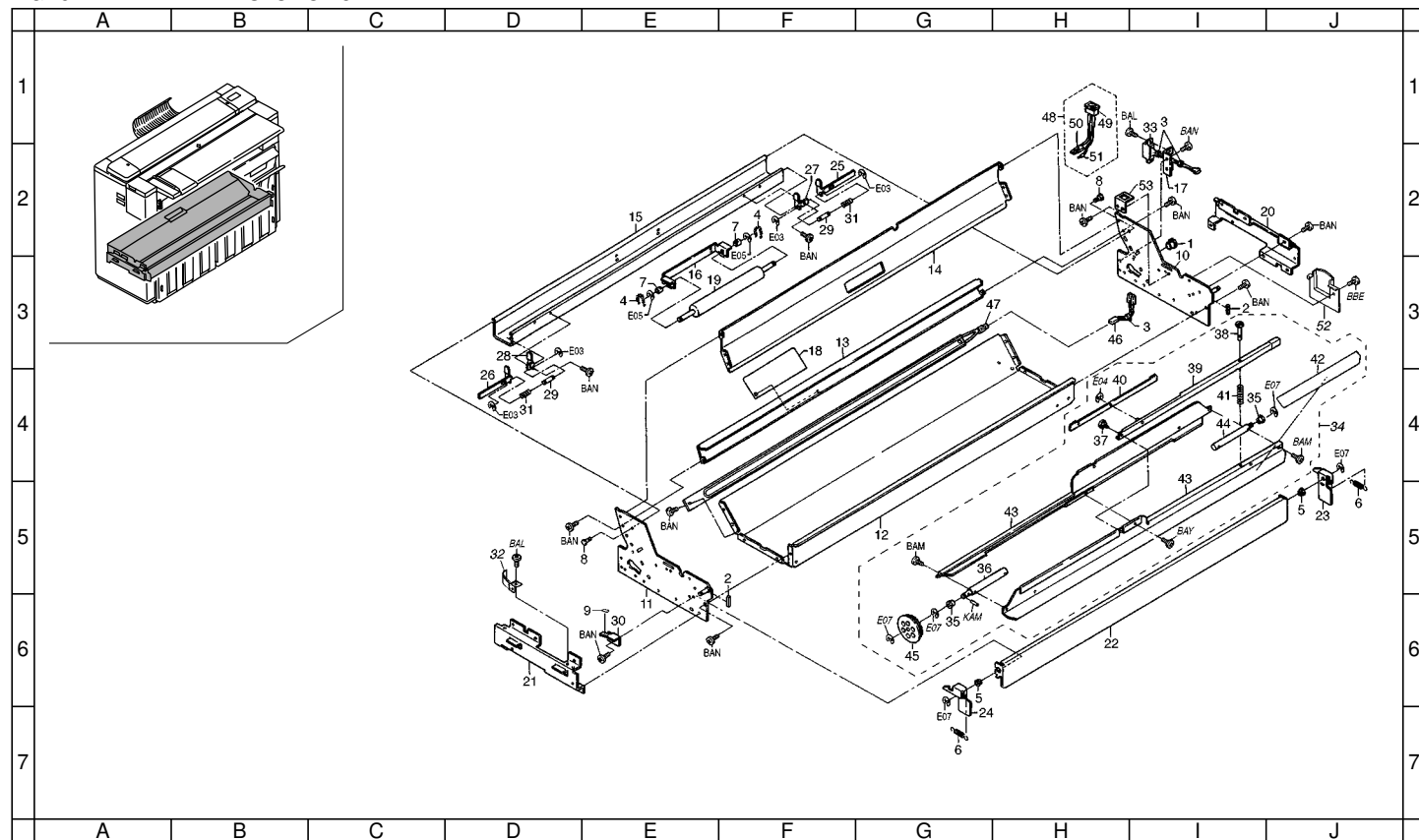


FIG. 5 PAPER FEED-IN SECTION 3

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	M1203510	OPEN BUSHING,OCB-1000	1
2	M2104140	EDGING CE-012S	2
3	M2107120	BINDING BAND SG-130	3
4	48521523	PRESSING SPRING	2
5	49028112	BUSHING 8,LOWER REG.ROLLER	2
6	48528604	TENSION SPRING,CLUTCH	2
7	72107160	BUSHING 6,LOWER REGISTRATION ROLLER	2
8	62302120	PIN,JOINT	2
9	74707110	REGISTRATION BRAKE PAD	1
10	67807310	RIGHT FRAME B,ROLL	1
11	67807320	LEFT FRAME B,ROLL	1
12	67807330	BASE B,ROLL	1
13	67807341	FRONT GUIDE B,ROLL	1
14	67807351	REAR GUIDE B,ROLL	1
15	67807360	UPPER GUIDE B,ROLL PAPER FEED	1
16	67807370	MOUNT B,PAPER FEED ROLLER	1
17	67807380	MOUNT B,ROLL DRAWER	1
18	67807392	SEAL B,ROLL SET	1
19	67807510	UPPER ROLLER,ROLL PAPER FEED	1
20	67807521	RIGHT MOUNT,SLIDER	1
21	67807531	LEFT MOUNT,SLIDER	1
22	67807550	LEVER,ROLL	1
23	67807560	RIGHT HOOK,LOCK	1
24	67807570	LEFT HOOK,LOCK	1
25	67807580	RIGHT LEVER,ROLL PAPER FEED	1
26	67807590	LEFT LEVER,ROLL PAPER FEED	1
27	67807600	RIGHT LEVER,ROLL PAPER FEED RETAINING	1
28	67807610	LEFT LEVER,ROLL PAPER FEED RETAINING	1
29	67807760	PIN,LEVER PAPER FEED	2
30	67807680	SPRING,ROLL	1
31	67807690	SPRING,PAPER FEED LEVER	2
32	67807711	SPRING,ROLL GROUND	1
33	67827100	ROLL WIRING B	1
34	67882020	SPOOL RU-2 INCH (N)	1
35	*49010900	MAIN ROLLER BUSHING	2
36	*67807660	LEFT SHAFT,ROLL SUPPORT	1
37	*48128609	PIN,UPPER FRONT COVER	1
38	*60006110	PIN B ROLL	1
39	*67807730	HOLDER,ROLL SUPPORT	1
40	*60006130	ROLL STOPPER	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	*60006140	SPRING ROLL HOLDER	1
42	*67805080	LABEL,ROLL SUPPORT(INCH)	1
43	*67807641	SUPPORT PLATE,ROLL	2
44	*67807650	RIGHT SHAFT,ROLL SUPPORT	1
45	*67807670	GEAR 40,ROLL	1
46	67827210	JUNCTION WIRING,ROLL HEATER	1
47	67807701	HEATER,ROLL UNIT	1
48	67801090	HEATER SWITCH ASS'Y	1
49	*63527320	MAIN SWITCH M	1
50	*J0220020	PLUG EL 2P,ELP-02V	1
51	*J0220900	SOCKET EL,LLF-01T-1.3E	2
52	34007020	GUIDE,ROLL INSERTION	1
53	67807721	MOUNT,DEHUMIDIFIER SWITCH	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 6 CUTTER, EJECT SECTION

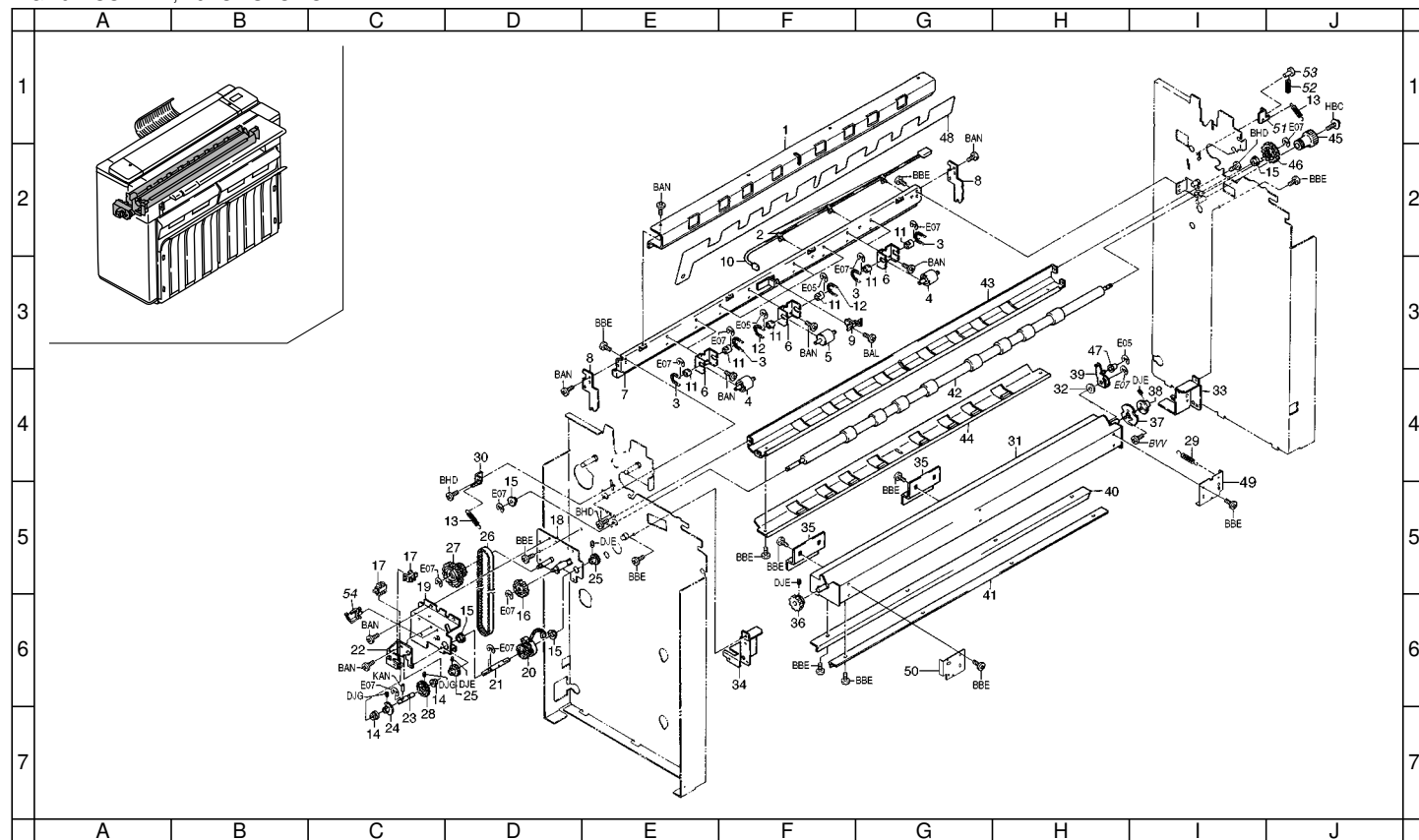


FIG. 6 CUTTER, EJECT SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67806160	REAR GUIDE,CUTTER EJECT	1
2	M2107120	BINDING BAND SG-130	3
3	79016031	PRESSING SPRING	8
4	67806171	PULLEY A,CUTTER EJECT	4
5	67806181	PULLEY B,CUTTER EJECT	4
6	67806190	MOUNT,EJECT PULLEY	8
7	67806200	MOUNT,EJECT GUIDE	1
8	67806210	FRAME,CUTTER EJECT	2
9	67806230	SWITCH, CUTTER EJECT	1
10	67827130	RESISTRATION SWITCH WIRING	1
11	72107160	BUSHING 6,LOWER REGISTRATION ROLLER	16
12	76007150	SPRING PAPER PAD PULLEY	8
13	29812050	SPRING WIRE ROPE	2
14	49028112	BUSHING 8,LOWER REG.ROLLER	2
15	28107400	BEARING,688ZZNR	4
16	45729402	GEAR 37,S.B	1
17	63527240	PI,GP1A71A	2
18	67822071	MOUNT,CUTTER UNIT	1
19	67822081	RETAINER,CUTTER UNIT	1
20	67822090	CLUTCH,CUTTER DRIVE	1
21	67822101	SHAFT,CUTTER UNIT	1
22	34022200	MOUNT, CUTTER PI	1
23	67822120	SHAFT,CUTTER PI	1
24	67822130	DETECTION PLATE,CUTTER	1
25	67822260	GEAR 21,CUTTER DRIVE	2
26	67822340	TIMING BELT,CUTTER	1
27	67822360	PULLY,CUTTER DRIVE 20	1
28	74322340	GEAR 32,DUPLEX	1
29	76702120	SPRING MACHINE BODY HOOK	1
30	34016070	CUTTER FRONT MOUNT,TRANSFER	1
31	67806011	CUTTER	1
32	73108020	WASHER,PRE-TRANSFER ROLLER	1
33	67806030	RIGHT MOUNT,CUTTER	1
34	67806040	LEFT MOUNT,CUTTER	1
35	67806050	REAR MOUNT,CUTTER	2
36	67806060	GEAR 32,CUTTER	1
37	67806070	POSITIONING PLATE,CUTTER	1
38	67806080	MOUNT,CUTTER POSITIONING	1
39	67806090	LEVER,CUTTER RETAINING	1
40	67806111	FRONT GUIDE,CUTTER	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	67806121	REAR GUIDE,CUTTER	1
42	67806130	ROLLER,CUTTER EJECT	1
43	67806140	FRONT MOUNT,CUTTER EJECT	1
44	67806150	FRONT GUIDE,CUTTER EJECT	1
45	67806220	HANDLE,EJECT DRIVE	1
46	45729301	GEAR,ONE WAY DRIVE	1
47	71614240	BEARING,DEVELOPER UNIT	1
48	67806310	SEAL,CUTTER EJECT	1
49	67806941	RIGHT SUPPORT PLATE,CUTTER	1
50	67806951	LEFT SUPPORT PLATE,CUTTER	1
51	34016140	RIGHT OUTER FRONT MOUNT,TRANSFER	1
52	72308120	SPRING, CLEANING BLADE	1
53	72602220	PIN,HANDLE	1
54	M2105740	MINIATURE CLAMP,UAMS-05S-2	1

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 7 IMAGE FORMATION SECTION 1

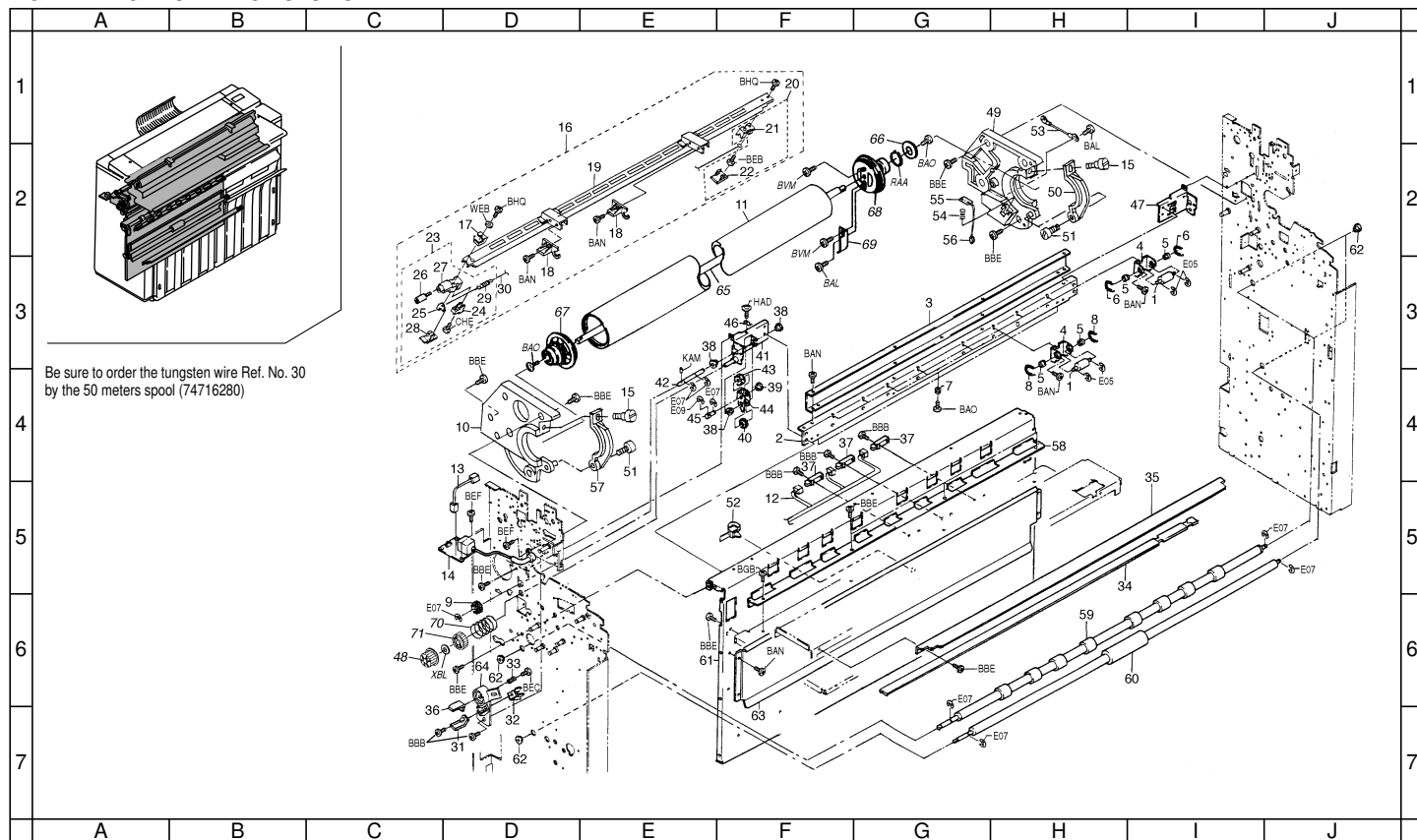


FIG. 7 IMAGE FORMATION SECTION 1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67806181	PULLEY B,CUTTER EJECT	8
2	67816060	STAY,PRE-TRANSFER PULLEY	1
3	67816071	REINFORCEMENT,PRE-TRANSFER PULLEY	1
4	67816080	MOUNT,PRE-TRANSFER PULLEY	8
5	72107160	BUSHING 6,LOWER REGISTRATION ROLLER	16
6	79016031	PRESSING SPRING	46
7	74716160	SPACER GUIDE	3
8	77706492	FRONT PRESSING SPRING	8
9	72414180	GEAR, DEVELOPER 22	1
10	34008070	LEFT HOLDER,DRUM	1
11	34082010	DRUM POINT SOURCE X13648	1
12	34027260	WIRE,PAPER FEED SWITCH MIDDLE	1
13	34027320	WIRE,GRID	1
14	34093270	PARTS TRANSFORMER MAIN HIGH VOLTAGE(SP)	1
15	34008130	PIN B,STOPPER	2
16	34093040	PARTS,MAIN CHARGER ASS'Y(SP)	1
17	*34010290	GROUND PLATE,MAIN	1
18	*34010030	COUPLER,SHIELD MAIN	2
19	*34010040	SHIELD,MAIN	1
20	*34068080	RIGHT MAIN HOUSING ASS'Y	1
21	*34010090	RIGHT HOUSING,MAIN	1
22	*34010100	RIGHT LID,MAIN	1
23	*34093990	SET LEFT MAIN HOUSING	1
24	*28210041	ADJUSTER,CHARGER WIRE	1
25	*34010160	ELECTRODE,MAIN	1
26	*34010170	PIN,MAIN	1
27	*34010070	LEFT HOUSING,MAIN	1
28	*34010080	LEFT LID,MAIN	1
29	*74710050	SPRING MAIN CHARGER WIRE	1
30	*74716280	ST CHARGER WIRE	1 spl
31	34010220	TERMINAL,GRID	1
32	34010230	SPRING,ELECTRODE GRID	1
33	34010240	SPRING,ELECTRODE MAIN	1
34	34027600	DEHUMIDIFIER	1
35	34016081	MOUNT,HEATER DRUM	1
36	34010210	TERMINAL,MAIN	1
37	66006360	PAPER SWITCH	3
38	49028101	BUSH 8	3
39	49028112	BUSHING 8,LOWER REG.ROLLER	1
40	67822450	GEAR 20,IDLE	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	67816200	LEFT RETAINER,PRE-TRANSFER STAY	1
42	67822400	SHAFT,PRE-TRANSFER DRIVE	1
43	67822410	GEAR 22,PRE-TRANSFER DRIVE	1
44	67822420	JUNCTION PLATE,PRE-TRANSFER DRIVE	1
45	67822430	SHAFT,PRE-TRANSFER DRIVE JOINT	1
46	67822440	SPRING,PRE-TRANSFER DRIVE	1
47	67816190	RIGHT RETAINER,PRE-TRANSFER STAY	1
48	34022240	PULLEY 32,TRANSFER	1
49	34008060	RIGHT HOLDER,DRUM	1
50	34008080	RIGHT STOPPER,DRUM	1
51	34008120	PIN A,STOPPER	2
52	M2107120	BINDING BAND SG-130	1
53	76727400	GROUND WIRING,PAPER EJECT	1
54	78308200	SPRING DRUM HEATER BRUSH	1
55	78624080	DRUM HEATER ELECTRODE ASS'Y	1
56	*L0221010	ROUND TYPE TERMINAL M3,0.25-1.65,1.25-3	1
57	34008090	LEFT STOPPER,DRUM	1
58	67806270	UPPER GUIDE,ROLL PAPER CONVEYING	1
59	67806240	REAR ROLLER A,ROLL PAPER CONVEYING	1
60	67806250	REAR ROLLER B,ROLL PAPER CONVEYING	1
61	34006010	REAR GUIDE, ROLL PAPER CONVEYING	1
62	28107400	BEARING,688ZZNR	4
63	67806280	LOWER GUIDE,ROLL PAPER CONVEYING	1
64	34010060	TERMINAL BASE,CHARGER	1
65	34008020	SHAFT,DRUM	1
66	34008030	COLLAR,DRUM	1
67	34008040	LEFT FLANGE,DRUM	1
68	34008050	RIGHT FLANGE,DRUM	1
69	34008140	TERMINAL,DRUM GROUND	1
70	34022231	SPRING,TRANSFER DRIVE	1
71	34022250	GEAR 30,TRANSFER	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

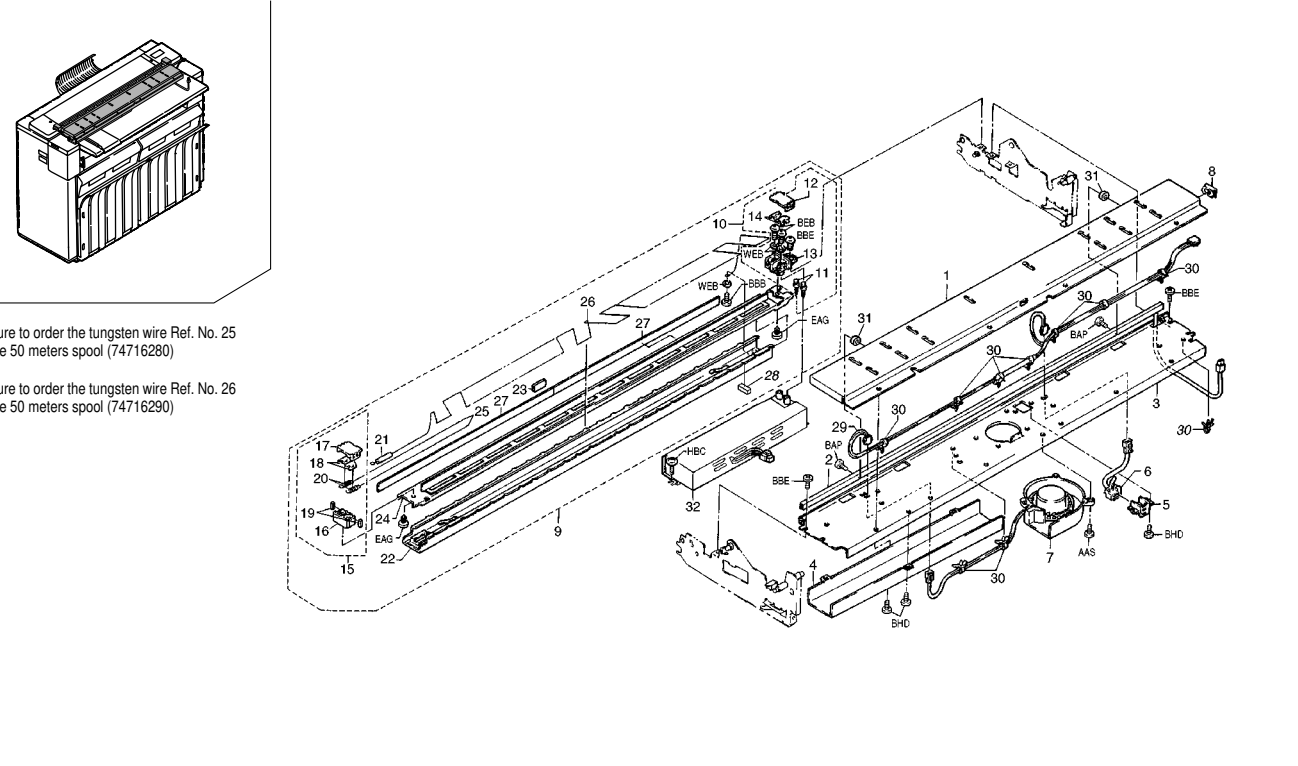
	A	B	C	D	E	F	G	H	I	J	
1	 Be sure to order the tungsten wire Ref. No. 25 by the 50 meters spool (74716280) Be sure to order the tungsten wire Ref. No. 26 by the 50 meters spool (74716290)										1
2											2
3											3
4											4
5											5
6											6
7											7
	A	B	C	D	E	F	G	H	I	J	

FIG. 8 IMAGE FORMATION SECTION 2

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	74717011	PAPER CONVEYING GUIDE	1
2	34093150	PARTS LAMP CLEANING LAMP(SP)	1
3	34017010	MOUNT,CONVEYING FAN	1
4	74717030	PAPER CONVEYING DUCT	1
5	74717050	MOUNT PAPER CONVEYING SWITCH	1
6	71816062	SWITCH,PAPER CONVEYING SECTION	1
7	67827160	PAPER CONVEYING FAN	1
8	M2104210	EDGING.EDS-2	1
9	34093062	PARTS,TRANSFER CHARGER ASS'Y(SP)	1
10	*74768161	RIGHT HOUSING TRANSFER CHARGER ASS'Y(SP)	1
11	**41728204	BANANA-TIP CONNECTOR	2
12	**28216072	LID,TC HOUSING	1
13	**28216051	FRONT HOUSING,TC	1
14	**74716301	RIGHT SEAL ST CHARGER	2
15	*34093980	SET LEFT HOUSING TRANSFER CHARGER	1
16	**28216061	REAR HOUSING,TC	1
17	**28216072	LID,TC HOUSING	1
18	**74716311	LEFT SEAL ST CHARGER	2
19	**74716330	SEAL ST CHARGER HOUSING	2
20	**74710050	SPRING MAIN CHARGER WIRE	2
21	*M4102010	INSULATING TUBE,SP2327(DIA.0.8)V-HT SP2327	1
22	*67816211	TRANSFER CHARGER BASE	1
23	*67816231	FILM ST CHARGER	1
24	*34016090	INNER SHIELD,TRANSFER	1
25	*74716280	ST CHARGER WIRE	1 spl
26	*74716290	GUIDE WIRE ST CHARGER	1 spl
27	*74716322	FILM ST CHARGER	2
28	*34027570	SHIELD,GASKET ST	1
29	67827060	PAPER CONVEYING WIRING	1
30	M2107120	BINDING BAND SG-130	10
31	74716370	PRE-TRANSFER COLLAR	2
32	34093280	PARTS TRANSFORMER TRANSFER SEPARATION(SP)	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "**" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 9 ORIGINAL SET SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	72422150	BUSHING, DEVELOPER UNIT	1
2	67813220	LOWER BUSHING, ORIGINAL FEED ROLLER	2
3	74712470	ORIGINAL FEED CLUTCH	1
4	74712400	PIN ORIGINAL FEEDER PULLEY	4
5	72422220	TIMING BELT, DEVELOPER UNIT B	1
6	49021700	BUSHING	4
7	67322230	BUSHING 8	6
10	67813061	GUIDE, ORIGINAL INSERTION	1
11	45929204	PULLEY, DEV. UNIT DRIVE	1
12	34013110	PIN, ORIGINAL RETAINING	2
13	67813110	COLLAR, UPPER MIDDLE ORIGINAL ROLLER	2
14	34013270	SPRING, ORIGINAL ROLLER	4
15	67813520	SPACER, ORIGINAL TABLE	2
16	34013120	SPRING, ORIGINAL HOLDER	2
17	74712420	ORIGINAL FEED ROLLER TIMING BELT	1
18	74712430	ORIGINAL FEED ROLLER DRIVE PULLEY	2
19	74712770	STOP RING U-6	2
20	74727240	MAGNET OR HOLDER	1
21	78918290	FLANGE PULLEY 27	1
22	34000420	ORIGINAL TABLE ASS'Y (INCH)	1
23	*34013160	ORIGINAL TABLE (INCH)	1
24	*67823060	HEAT SHIELD SEAL, COOLING FAN	2
25	*74724050	LID PRINT INDICATOR	1
26	*34013170	COVER, ORIGINAL SWITCH	1
27	*63227150	SWITCH L, FEED	2
28	*34027440	JUNCTION WIRING B, ORIGINAL SIZE SWITCH	1
29	*M2107120	BINDING BAND SG-130	3
30	34013030	RIGHT MOUNT, ORIGINAL HOLDER	1
31	34013040	LEFT MOUNT, ORIGINAL HOLDER	1
32	67800770	REAR GUIDE ORIGINAL ASS'Y	1
33	*67813242	REAR GUIDE, ORIGINAL FEED	1
34	*67813320	STATIC ELIMINATOR, ORIGINAL	3
35	34013100	INNER LEFT COVER, ORIGINAL	1
36	72422160	PULLEY, IDLE 16	1
37	67813340	STOPPER, LOWER ORIGINAL FEED ROLLER B	1
38	72422431	TENSION PLATE, ORIGINAL	1
39	71822241	PULLEY, MAIN TENSION	1
40	72517030	FEED BACK PULLEY 14	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	73108020	WASHER, PRE-TRANSFER ROLLER	1
42	34093300	PARTS, MOTOR ORIGINAL (SP)	1
43	34022080	MOUNT, ORIGINAL MOTOR	1
44	67813120	FILM, ORIGINAL SWITCH	1
46	67800711	RIGHT ORIGINAL HOLDER ASS'Y	1
47	*67813910	RIGHT HOLDER, ORIGINAL	1
48	*67813930	MOUNT, ORIGINAL HOLDER	1
49	*67813941	MOUNT BASE, ORIGINAL HOLDER	1
50	*67813950	RIGHT HOLDER, ORIGINAL HOLDER	2
51	*73108020	WASHER, PRE-TRANSFER ROLLER	1
52	*67813970	PIN, ORIGINAL HOLDER	1
53	67800721	LEFT ORIGINAL HOLDER ASS'Y	1
54	*67813920	LEFT HOLDER, ORIGINAL	1
55	*67813930	MOUNT, ORIGINAL HOLDER	1
56	*67813941	MOUNT BASE, ORIGINAL HOLDER	1
57	*67813960	LEFT HOLDER, ORIGINAL HOLDER	2
58	*73108020	WASHER, PRE-TRANSFER ROLLER	1
59	*67813970	PIN, ORIGINAL HOLDER	1
60	67813213	LOWER ORIGINAL FEED ROLLER	1
61	67813233	FRONT GUIDE, ORIGINAL FEED	1
62	67813332	LOWER ORIGINAL FEED ROLLER B	1
63	34000430	LEFT ORIGINAL CURSOR ASS'Y	1
64	*67813540	LEFT GUIDE, CURSOR	1
65	*67813551	LEFT SEAL A, CURSOR	1
66	*67813580	LEFT SEAL C, CURSOR	1
67	*74712810	REAR GUIDE CHIP ORIGINAL INSERTION	1
68	*34013180	LEFT CURSOR, ORIGINAL	1
69	34013070	RIGHT HINGE, ORIGINAL HOLDER	1
70	34013080	LEFT HINGE, ORIGINAL HOLDER	1
71	34013050	RIGHT SUPPORT PLATE, ORIGINAL HOLDER	1
72	34013060	LEFT SUPPORT PLATE, ORIGINAL HOLDER	1
73	34013220	RIGHT MOUNT, HINGE	1
74	34013230	LEFT MOUNT, HINGE	1
75	34026120	GROUND PLATE C, NOIZE	2
76	34013190	STOPPER, CURSOR	1
77	M2109040	LOCKING WIRE SADDLE, LWS-1NS	3
78	34068030	COVER ORIGINAL HOLDER ASS'Y (INCH)	1
79	*34013011	RIGHT COVER, ORIGINAL HOLDER	1
80	*34013020	LEFT COVER, ORIGINAL HOLDER	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

[illegible]

FIG. 9 ORIGINAL SET SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
81	*34013140	COVER, ORIGINAL HOLDER (INCH)	1
82	*74712361	ORIGINAL INSERTION GUIDE HOLDER	1
83	34013090	INNER RIGHT COVER, ORIGINAL	1
84	34005160	LABEL, CONTACT GLASS CLEANING	1
85	34069700	SET, ROLLER ORI.(340)	1
86	*34093381	PARTS UPPER ORIGINAL FEED ROLLER(SP)	1
87	*34093510	PARTS REAR ROLLER ORIGINAL HOLDER(SP)	1
88	34069710	SET, UPPER MIDDLE ROLLER ORI.(340)	1
89	*34013241	UPPER MIDDLE ORIGINAL FEED ROLLER	1
90	*71821610	COLLAR, EJECT	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 10 OPTICAL SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34016050	OUTER GUIDE, PRE-TRANSFER	1
2	67816221	SEAL PRE-TRANSFER GUIDE	1
3	34009030	RIGHT RAIL, ISU MOUNT	1
4	34009040	LEFT RAIL, ISU MOUNT	1
5	67305310	CAUTION LABEL, HV	1
6	34012020	UPPER PARTITION, LPH	1
7	34010260	MOUNT, POTENTIAL SENSOR	1
8	34012030	LOWER PARTITION, LPH	1
9	34023091	SPONGE C, LPH COOLING	1
10	34012140	LEVER, LPH CLEANING	1
11	34012150	FELT, LPH CLEANING	2
12	34093160	PARTS LPH A0(SP)	1
13	34012050	RIGHT MOUNT BASE, LPH	1
14	34012060	LEFT MOUNT BASE, LPH	1
15	34012070	RIGHT ADJUSTING PLATE, LPH	1
16	34012080	LEFT ADJUSTING PLATE, LPH	1
17	34012090	RIGHT POSITIONING PLATE, LPH	1
18	34012100	LEFT POSITIONING PLATE, LPH	1
19	34012110	BOLT, LPH ADJUSTMENT	2
20	34012130	RETAINER, LPH	2
21	34012160	PLATE SPRING, LPH CLEANING	1
22	34018350	GROUND PLATE, CLEANING	1
23	34018370	RETAINER, CLEANING FULCRUM	1
24	34023030	MOUNT, LPH COOLING FAN	1
25	34093121	PARTS ISU PCB ASS'Y(SP)	1
26	34009020	MOUNT, ISU PCB	1
27	34026070	PROTECTING PLATE, FLAT CABLE	1
28	34026090	LEFT COVER, FLAT CABLE	1
29	M1203230	OPEN BUSHING, OCB-750	4
30	48129208	PIN, TENSION	10
31	34026130	GROUND PLATE D, NOIZE	3
32	34093331	PARTS SENSOR SURFACE POTENTIAL(SP)	1
33	34027280	WIRE, IPU DATA	1
34	34027310	WIRE, LPH DATA	1
35	34027330	JUNCTION WIRING, ISU SIGNAL	1
36	34027340	WIRE, ISU POWER SOURCE	1
37	M2505150	CLAMP, GNK-5N(NIKKO)	5
38	34027520	SHIELD A, GASKET CIS	1
39	34027530	SHIELD B, GASKET CIS	5
40	34027540	SHIELD A, GASKET ISU	2

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	64318430	SEAL, CLEANING BLADE B	4
42	34012120	HOLDER, LPH ADJUSTING PLATE	2
43	71802210	PIN, DRUM LIFT	4
44	75713040	LENS UNIT POSITIONING PIN	4
45	M2109200	LOCKING WIRE SADDLE, LWS-3S-2W	5
46	M1203240	OPEN BUSHING, OCB-500	1
47	M2108140	SPACER, KGLS-6S	2
48	M2505140	CLAMP, GNK-6N(NIKKO)	3
49	34005030	LABEL, PINCH CAUTION	1
53	34005040	LABEL, DETACHING UNIT CAUTION	1
54	34027570	SHIELD, GASKET ST	2
55	34920170	FULCRUM PIN, FIXING	2
56	M2108150	SPACER, KGPS-6S	1
57	34009013	SENSOR A0, CIS	1
58	*74712820	LAMP, EXPOSURE	1
59	*34068010	CONTACT GLASS, CIS	1
60	*34069750	SET, FLUORESCENT TUBE SOCKET(340)	1
61	**34068220	HOLDER, FLUORESCENT TUBE SOCKET	2
62	**34068230	MOUNT, FLUORESCENT TUBE SOCKET	2
63	**67827270	JUNCTION WIRING, FL SOCKET HOLDER	1
64	**M2607010	BINDING BAND, PLT1M	5
65	*34068140	SEAL, REFLECTION	1
66	*74712780	SEAL CONTACT GLASS	2

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

	A	B	C	D	E	F	G	H	I	J		
1												1
2												2
3												3
4												4
5												5
6												6
7												7
	A	B	C	D	E	F	G	H	I	J		

FIG. 11 DEVELOPING SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
	34093023	PARTS DEVELOPING ASS'Y (SP)	1
1	*34093170	PARTS ROLLER DEVELOPING (SP)	1
2	*74714022	RIGHT FRAME DEVELOPING UNIT	1
3	*74714032	LEFT FRAME DEVELOPING UNIT	1
4	*74715130	MOUNT TONER MOTOR CONNECTOR	1
5	*67814010	HOUSING, DEVELOPING UNIT	1
6	*67814020	SPIRAL, DEVELOPING UNIT	1
7	*67814050	RIGHT SEAL, DEVELOPING UNIT	1
8	*67814040	FILM, DEVELOPING PARTITION	1
9	*34014010	PARTITION, DEVELOPING	1
10	*67814060	LEFT SEAL, DEVELOPING UNIT	1
11	*67814120	THERMISTOR, DEVELOPING UNIT	1
13	*72414380	REAR BUSHING, DEVELOPER UNIT	4
14	*34027300	WIRE, DEVELOPING	1
15	*74714130	GEAR 23 SPIRAL ROLLER	1
16	*74714181	LID DEVELOPER DISPOSAL	1
17	*74714220	BUSHING DEVELOPING ROLLER	1
18	*74714290	LOWER DEVELOPING UNIT SEAL	1
19	*74714321	SPONGE DEVELOPING UNIT HOUSING	1
20	*74714331	DOCTOR BLADE SPONGE A	1
21	*75718330	SPONGE BLADE B	2
22	*34014040	UPPER SPONGE, DEVELOPING COVER	3
23	*34014031	SENSOR, TONER CONTROL	1
24	*G3006080	BEARING, #608ZZ	1
25	*48020704	SET SCREW (4), CLUTCH	1
26	*M2105010	NYLON CLAMP 3N, NK-3N	3
27	*74714050	UPPER DEVELOPING UNIT STAY	1
28	*74714062	DEVELOPER PADDLE SHAFT	1
29	*74714071	DEVELOPER PADDLE	15
30	*74714090	DOCTOR BLADE	1
31	*74714100	GEAR 19 DEVELOPING ROLLER	1
32	*74714111	IDLE GEAR 17 DEVELOPING UNIT	1
33	*74714121	GEAR DEVELOPER PADDLE	1
34	*M2105030	NYLON CLAMP 5N, NK-5N	1
35	*34093530	PARTS DEVELOPING COVER ASS'Y (SP)	1
36	*34027580	SHIELD, GASKET DEVELOPING	2
37	*34014060	SEAL, DEVELOPING COVER	1
38	*67814160	DEVELOPING UNIT COVER	1
39	*34014050	SPONGE, DEVELOPING COVER	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*.*" are component parts or sub-assembly with "*" appearing immediately above them.

	A	B	C	D	E	F	G	H	I	J		
1												1
2												2
3												3
4												4
5												5
6												6
7												7
	A	B	C	D	E	F	G	H	I	J		

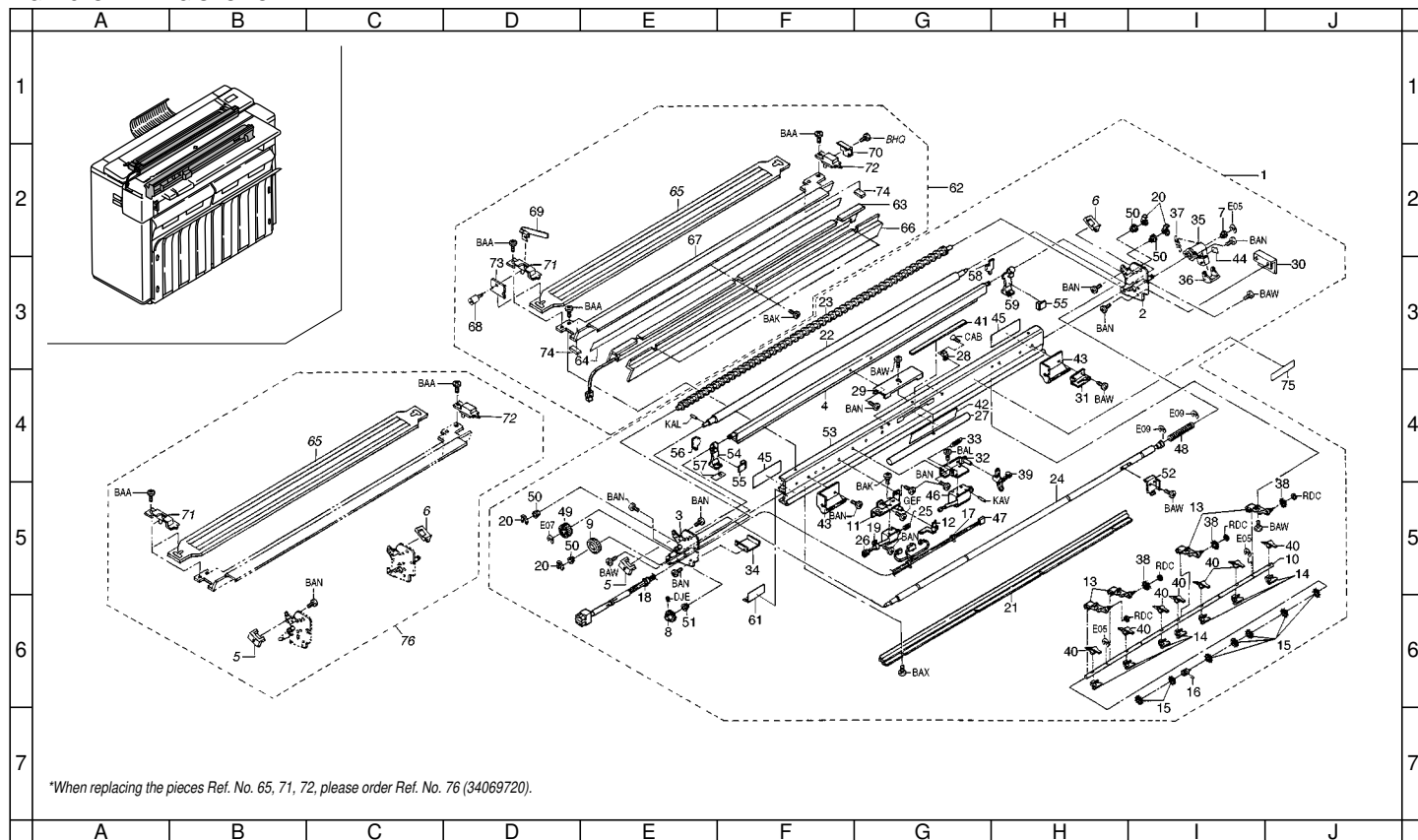
FIG. 12 TONER HOPPER SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
	34093031	PARTS HOPPER ASS'Y(SP)	1
1	*34015010	RIGHT FRAME,HOPPER	1
2	*34015020	FRAME,HOPPER MIDDLE	1
3	*34015030	LEFT FRAME,HOPPER	1
4	*34015040	FRONT STAY,HOPPER	1
5	*34015050	REAR STAY,HOPPER	1
6	*49028116	BUSHING 6,CLEANING UNIT	2
7	*74715070	TONER AGITATION ROD SHAFT	1
8	*74715080	TONER AGITATION ROD	2
9	*34015070	SPRING,TONER AGITATION	4
10	*74715101	GEAR 20 TONER MOTOR	1
11	*74715120	TONER FEED ROLLER	2
12	*34093320	PARTS,MOTOR TONER(SP)	1
13	*74715210	SEAL TONER HOPPER STAY	2
14	*74715220	MIDDLE SEAL TONER HOPPER	1
15	*74715151	TONER HOPPER STAY SPONGE	2
16	*49028108	BUSHING,TONER FEED ROLLER	2
17	*74315100	PIN,TONER AGITATION SHAFT	4
18	*74715191	SEAL TONER HOPPER	2
19	*74715200	BUSING TONER FEED ROLLER	2
20	*45726603	GEAR,AGITATION SHAFT	2
21	*45727313	IDLE GEAR,FIXING UNIT	1
22	*44927423	SEAL,TONER FEED ROLLER	4
23	*45727604	GEAR 34,AGITATION ROLLER	2
24	*67800741	HOPPER LID ASS'Y	1
25	**67815010	LID,HOPPER	1
26	**67815020	COVER,HOPPER LID	1
27	**67815031	FILM,SHUTTER LID	4
28	**67815040	FILM,SHUTTER COVER	4
29	**67815050	FILM,TONER RECEIVING	1
30	**67815060	RIGHT FILM,LID COVER	1
31	**67815070	LEFT FILM,LID COVER	1
32	**67815080	SPONGE,LID COVER	2
33	**67815090	MAGNET,LID COVER	1
34	**67815100	SPONGE,HOPPER LID	1
35	**74715171	SPONGE TONER HOPPER LID	2
36	*34015060	SPRING,TONER HOPPER	2
37	74704201	TONER HOPPER RIGHT COVER	1
38	74704211	TONER HOPPER LEFT COVER	1
39	34004140	SPACER,HOPPER COVER	2

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "**" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 13 CLEANING SECTION 1



*When replacing the pieces Ref. No. 65, 71, 72, please order Ref. No. 76 (34069720).

FIG. 13 CLEANING SECTION 1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34093013	PARTS CLEANING ASS'Y(SP)	1
2	*34018010	RIGHT FRAME,CLEANING UNIT	1
3	*34018020	LEFT FRAME,CLEANING UNIT	1
4	*67818041	CLEANING BLADE	1
5	*34010131	LEFT STOPPER,GRID	1
6	*34010141	RIGHT STOPPER,GRID	1
7	*29717230	BUSHING 6,FEED BACK	1
8	*60003270	GEAR 18 ROLL UNIT	1
9	*34018140	GEAR 17,FUR BRUSH	1
10	*34016110	SHAFT, SEPARATION	1
11	*67816130	MOUNT,SEPARATION SOLENOID	1
12	*67816141	LEVER,SEPARATION SOLENOID	1
13	*67816151	BUSHING,SEPARATION	4
14	*67816160	GUIDE,SEPARATION CLAW	7
15	*67816170	GUIDE,SEPARATION	7
16	*67816180	SPRING,SEPARATION	1
17	*M0207000	BINDING BAND,KB-100-1	1
18	*M1203240	OPEN BUSHING,OCB-500	1
19	*M2105000	NYLON CLAMP 2N,NK-2N	1
20	*75812080	STOP RING 4	4
21	*67818050	LOWER CLEANING BLADE	1
22	*67818060	FUR BRUSH,CLEANING UNIT	1
23	*34018030	SPIRAL, CLEANING UNIT	1
24	*34018040	STAY, CLEANING RETAINING	1
25	*78318330	SPRING SEPARATION CLAW SOLENOID	1
26	*67827360	CLICK SOLENOID	1
27	*67818110	WEIGHT,CLEANING BLADE	1
28	*67818120	STOPPER,CLEANING BLADE	2
29	*67818130	MOUNT,WEIGHT	1
30	*34018080	SUPPORT PLATE,CLEANING UNIT	1
31	*34018060	MOUNT, STOPPER CLEANING UNIT	1
32	*67818160	MOUNT,CLEANING SOLENOID	1
33	*67818170	SPRING,CLEANING SOLENOID	1
34	*34018120	BASE,CLEANING	1
35	*34018050	NOZZLE,CLEANING	1
36	*61818160	SHUTTER,NOZZLE	1
37	*76704120	SPRING ORIGINAL FEED RELEASE LEVER	1
38	*71818200	RATCHET,SEPARATION	3
39	*78618190	LEVER CLEANING BLADE SOLENOID	1
40	*78618240	SEPARATION CLAW DRUM	7

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	*34018090	SEAL,HOUSING	1
42	*67818350	REAR SEAL,HOUSING	1
43	*74718360	HANDLE CLEANING UNIT	2
44	*34018130	SHIELD,NOZZLE	1
45	*67818310	SEAL,SPIRAL ROLLER	2
46	*61727681	SOLENOID B,CLEANING	1
47	*34027450	WIRE,CLEANING	1
48	*74718290	SPRING CLEANING UNIT STAY	1
49	*67818340	GEAR 25,CLEANING DRIVE	1
50	*73210450	BUSH, 6	4
51	*74318070	BUSHING 8,TONER DISPOSAL	1
52	*34018070	STOPPER,CLEANING RETAINING	1
53	*67818011	HOUSING,CLEANING UNIT	1
54	*67818100	LEFT MOUNT,CLEANING SEAL	1
55	*67818330	BLADE SEAL	2
56	*34018110	LEFT CLEANING UNIT SEAL	1
57	*67818360	LEFT SEAL,HOUSING	1
58	*34018100	RIGHT CLEANING UNIT SEAL	1
59	*67818090	RIGHT MOUNT,CLEANING SEAL	1
61	*34018150	SCRAPER,SPIRAL	1
62	34000221	GRID ASS'Y	1
63	*34093150	PARTS LAMP CLEANING LAMP(SP)	1
64	*34010270	FILM,CLEANING LAMP	1
65	*34093141	PARTS GRID CHARGE(SP)	1
66	*34010020	COVER,CLEANING LAMP	1
67	*34010050	SHIELD,GRID	1
68	*34010110	PIN,GRID	1
69	*34010120	GROUND PLATE,GRID	1
70	*34010150	SPRING,GRID	1
71	*34010181	LEFT HOUSING,GRID	1
72	*34010191	RIGHT HOUSING,GRID	1
73	*34010200	ELECTRODE,GRID	1
74	*34010280	SPACER,GRID	2
75	46666403	CAUTION LABEL,DRUM(ENGLISH)	1
76	34069720	SET CHARGER GRID(340)	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

This diagram is an exploded view of a mechanical assembly, likely a component of a vehicle's interior or exterior trim. The assembly is shown in a disassembled state, with various parts numbered 1 through 31. The parts are arranged in a grid-like fashion, with dashed lines indicating their relative positions and assembly paths. The grid is labeled with letters A through J across the top and bottom, and numbers 1 through 7 along the left and right sides. The parts include a large rectangular housing (14), a smaller rectangular component (10), a cylindrical component (23), and various fasteners, pins, and brackets. The diagram is a technical drawing, showing the parts in a perspective view. The exploded view shows the relationship between the parts, allowing for identification of individual components and their assembly sequence. The numbered parts are: 1 (small bracket), 2 (bracket), 3 (vertical bracket), 4 (small plate), 5 (small plate), 6 (spring), 7 (small bracket), 8 (small bracket), 9 (small bracket), 10 (small rectangular component), 11 (small rectangular component), 12 (small bracket), 13 (small bracket), 14 (large rectangular housing), 15 (small bracket), 16 (bracket), 17 (small bracket), 18 (small bracket), 19 (small bracket), 20 (small bracket), 21 (small bracket), 22 (small bracket), 23 (cylindrical component), 24 (small bracket), 25 (small bracket), 26 (small bracket), 27 (small bracket), 28 (small bracket), 29 (small bracket), 30 (small bracket), and 31 (small bracket). The diagram is a technical drawing, showing the parts in a perspective view. The exploded view shows the relationship between the parts, allowing for identification of individual components and their assembly sequence.

FIG. 14 CLEANING SECTION 2

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	48127500	PIN,ROLLER RELEASE LEVER	2
2	34018311	GUIDE,DISPOSAL PIPE	1
3	34018321	PIPE,TONER DISPOSAL	1
4	34018330	SEAL,DISPOSAL PIPE	1
5	34018380	INNER SHIELD,DISPOSAL PIPE	1
6	63506130	SPRING,PAPER FEED	1
7	M1203240	OPEN BUSHING,OCB-500	1
8	M2107120	BINDING BAND SG-130	2
9	34018341	DETECTION PLATE,DISPOSAL TANK	1
10	61718600	LID,TANK SWITCH	1
11	61727160	SWITCH,DISPOSAL TANK DETECTION	1
12	74318290	HOLDER,TANK SWITCH	1
13	74318430	SWITCH,TONER DISPOSAL TANK	1
14	34000062	DISPOSAL TANK ASS'Y	1
16	34022010	MOUNT,FLYWHEEL	1
17	34022020	SHAFT,FLYWHEEL	1
18	34022030	STOPPER,FLYWHEEL	1
19	34022040	RETAINER,FLYWHEEL	1
20	34022070	SPRING,FLYWHEEL	1
21	34022100	COUPLER,DRUM	1
22	34022050	FLYWHEEL A	1
23	34022060	FLYWHEEL B	10
24	63805170	LABEL,ARROW	1
25	48527312	SPRING L,PAPER FEED	1
26	74318650	PIN WEIGHT DETECTOR	1
27	34018361	HOLDER,DISPOSAL TANK	1
28	34018410	WIND SHIELD PLATE,DISPOSAL TANK	1
29	34018390	SUPPORT PLATE,DISPOSAL TANK SPRING	1
30	34000480	DISPOSAL PIPE SPONGE ASS'Y	1
31	74706270	CASSETTE CUSHION	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 15 UPPER FIXING SECTION

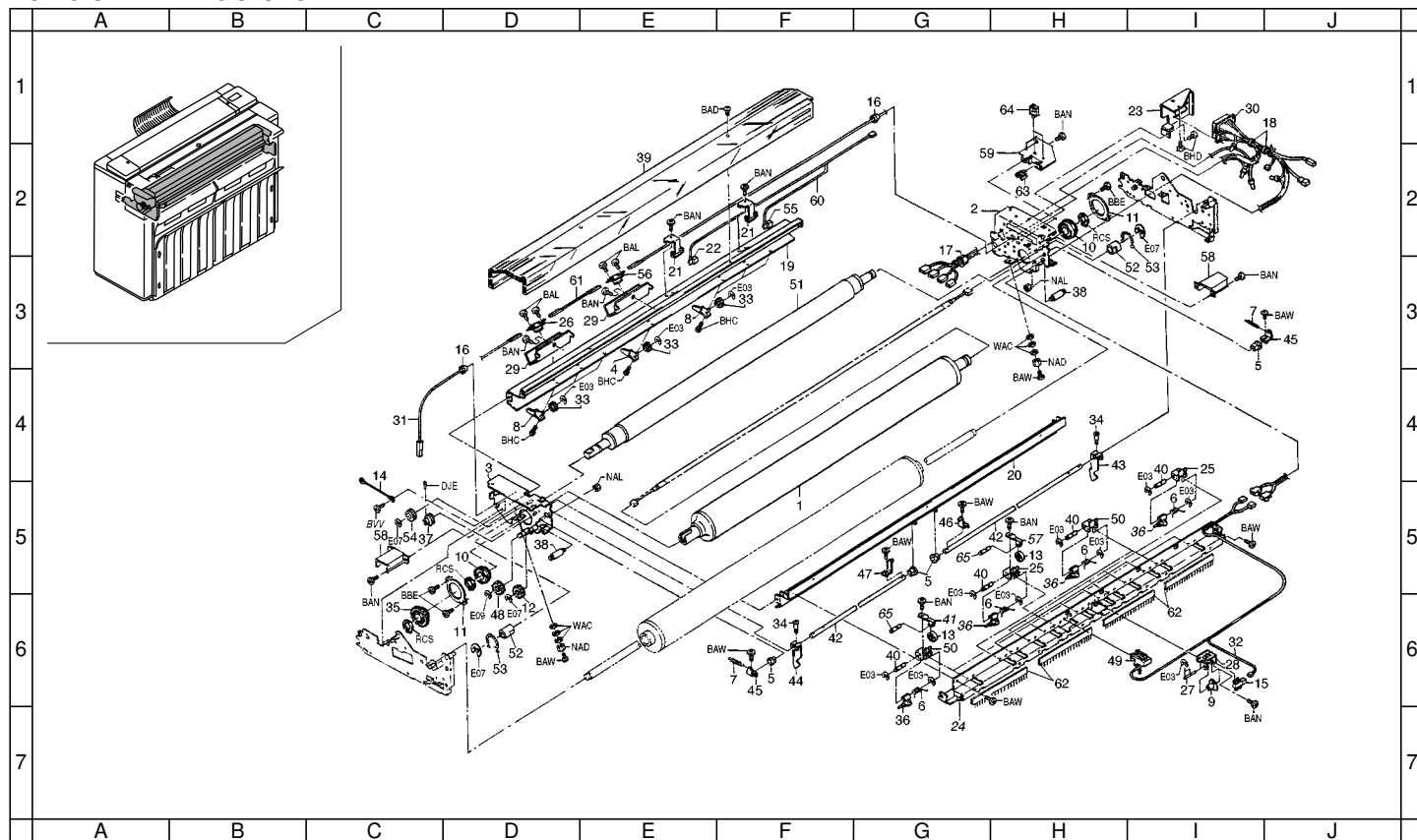


FIG. 15 UPPER FIXING SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
	34093055	PARTS FIXING ASS'Y(SP)	1
1	*34093180	PARTS HEAT ROLLER(SP)	1
2	*34020030	RIGHT FRAME, FIXING	1
3	*34020040	LEFT FRAME, FIXING UNIT	1
4	*67820380	FRONT GUIDE FIXING UNIT	1
5	*67322230	BUSHING 8	4
6	*28220071	SPRING, FIXING UNIT CLAW	13
7	*48529204	PRESSING SPRING	2
8	*74720600	RIB B FIXING UNIT GUIDE	6
9	*29707331	DUPLEX PULSE PLATE	1
10	*45529400	BEARING, HEAT ROLLER 6806ZZNR	2
11	*34020250	HOLDER, BEARING FIXING	2
12	*29721040	GEAR, 24 SB	1
13	*66321430	FEEDBACK PULLEY	7
14	*67401030	GRANDING WIRING ASS'Y	1
15	*63527240	PI, GP1A71A	1
16	*M1203240	OPEN BUSHING, OCB-500	2
17	*M1203250	OPEN BUSHING, OCB-875	1
18	*M2107120	BINDING BAND SG-130	2
19	*34020050	UPPER PARTITION, FIXING UNIT	1
20	*67820081	FRONT MOUNT, FIXING UNIT	1
21	*67820090	UPPER MOUNT, FIXING THERMISTOR	2
22	*67820110	FIXING THERMISTOR B	1
23	*34020060	MOUNT, FIXING DRAWER CONNECTOR	1
24	*34051690	UPPER GUIDE, EJECT (R C)	1
25	*34020190	MOUNT, FIXING CLAW	9
26	*34020220	THERMOSTAT A, FIXING	1
27	*67820351	SHAFT, PULSE PLATE	1
28	*67820361	MOUNT, PULSE PLATE	1
29	*34020210	MOUNT, FIXING THERMOSTAT	2
30	*34027220	WIRE, FIXING	1
31	*34027250	JUNCTION WIRING, FIXING HEATER	1
32	*67827260	JUNCTION WIRING, EJECT PULSE PLATE	1
33	*71818200	RATCHET, SEPARATION	7
34	*71821221	PIN, LOOP GUIDE	2
35	*34020091	GEAR, HEAT ROLLER	1
36	*34020270	SEPARATION CLAW, SEPARATION	13
37	*45727504	GEAR 27T	1
38	*74720200	UPPER RELEASE PIN FIXING UNIT	2
39	*74720210	FIXING UNIT COVER	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
40	*74720270	SHAFT HEAT ROLLER SEPARATION CLAW	13
41	*34051660	HOLDER EJECT PULLEY A (RC)	2
42	*74720320	FIXING UNIT RELEASE SHAFT	2
43	*74720330	RIGHT LOCK LEVER FIXING UNIT	1
44	*74720340	LEFT LOCK LEVER FIXING UNIT	1
45	*74720350	MOUNT FIXING UNIT LOCK LEVER SPRING	2
46	*74720360	RIGHT RELEASE LEVER FIXING UNIT	1
47	*74720370	LEFT RELEASE LEVER FIXING UNIT	1
48	*74720450	GEAR 24 FIXING UNIT DRIVE	1
49	*74720481	EJECT SWITCH	1
50	*67820140	MOUNT, FIXING CLAW	4
51	*34093261	PARTS ROLLER FIXING OIL(SP)	1
52	*29420691	BUSHING A, OIL ROLLER	2
53	*76007150	SPRING PAPER PAD PULLEY	2
54	*45729423	IDLE GEAR, FIXING UNIT	1
55	*67820100	FIXING THERMISTOR A	1
56	*34020230	THERMOSTAT B, FIXING	1
57	*34051670	HOLDER EJECT PULLEY B (RC)	5
58	*34023060	FRONT DUCT, LPH COOLING SIDE	2
59	*34026050	RIGHT PARTITION, FIXING WIRE	1
60	*34027360	JUNCTION WIRING, FIXING THERMISTOR	1
61	*34027400	JUNCTION WIRING, THERMOSTAT	1
62	*79310340	STATIC ELIMINATOR ADF	4
63	*M2105740	MINIATURE CLAMP, UAMS-05S-2	1
64	*M2109200	LOCKING WIRE SADDLE, LWS-3S-2W	2
65	*34051680	SHAFT, PULLEY EJECT (RC)	7

* Parts with "*" are component parts or sub-assemblies with "*" appearing immediately above them.

FIG. 16 LOWER FIXING SECTION

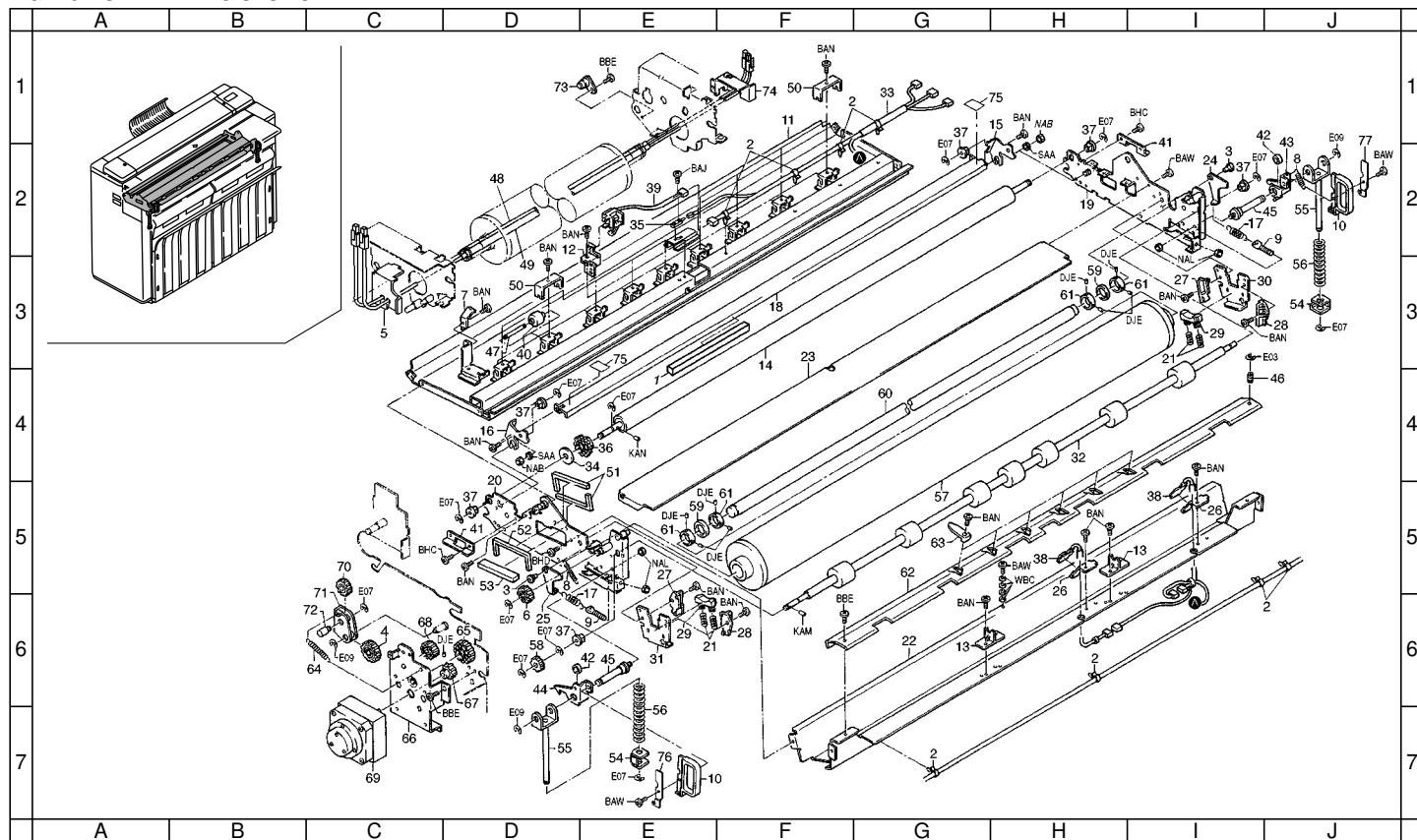


FIG. 16 LOWER FIXING SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34016130	FRONT SPACER, TRANSFER GUIDE	1
2	M2107120	BINDING BAND SG-130	8
3	48128100	FULCRUM PIN	2
4	45728217	IDLE GEAR 34	1
5	34020080	LEFT MOUNT, HEATER FIXING	1
6	45728115	IDLE GEAR 22	1
7	48528206	SPRING, TC	1
8	67820400	SPRING, DETACHING RELEASE	2
9	29720420	ROD, PRESSING SPRING	2
10	67802070	HANDLE, DETACHABLE SECTION	2
11	67806531	UPPER GUIDE, REGISTRATION	1
12	67806590	MOUNT, BYPASS SWITCH	1
13	67813220	LOWER BUSHING, ORIGINAL FEED ROLLER	2
14	34016010	INNER ROLLER, PRE-TRANSFER	1
15	34016030	RIGHT FRONT FRAME, TRANSFER	1
16	34016020	LEFT FRONT FRAME, TRANSFER	1
17	34020240	SPRING, FIXING	2
18	34016040	UPPER INNER GUIDE, PRE-TRANSFER	1
19	67817011	RIGHT FRAME, DETACHABLE SECTION	1
20	67817021	LEFT FRAME, DETACHABLE SECTION	1
21	73902220	SPRING SHAFT HOOK	4
22	67820152	LOWER PARTITION, FIXING UNIT	1
23	67820161	FRONT GUIDE, FIXING UNIT	1
24	67820170	RIGHT LEVER, FIXING PRESS ROLLER	1
25	67820180	LEFT LEVER, FIXING PRESS ROLLER	1
26	67820190	LOWER MOUNT, FIXING THERMISTOR	2
27	67820210	GUIDE A, PRESS ROLLER	2
28	67820220	GUIDE B, PRESS ROLLER	2
29	67820230	BUSHING, PRESS ROLLER	2
30	67820240	RIGHT MOUNT, PRESS ROLLER GUIDE	1
31	67820250	LEFT MOUNT, PRESS ROLLER GUIDE	1
32	34051650	EJECT ROLLER (RC)	1
33	34027550	WIRE, DETACHING UNIT	1
34	71622150	JOINT PULLEY	1
35	63227150	SWITCH L, FEED	1
36	74316100	GEAR 30, PRE-TRANSFER	1
37	67322230	BUSHING 8	6
38	67820100	FIXING THERMISTOR A	2
39	67827430	SWITCH, INSERTION (EUR)	1
40	74716440	PULLEY B, CONVEYING	9

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	74702110	RETAINER DETACHABLE SECTION	2
42	74702120	COLLAR 12 DETACHABLE SECTION	2
43	74702130	RIGHT LOCK LEVER DETACHABLE SECTION	1
44	74702140	LEFT LOCK LEVER DETACHABLE SECTION	1
45	74702150	PIN DETACHABLE SECTION LOCK LEVER	2
46	60004270	PIN SUPPORT WIRE	1
47	74716130	SHAFT PAPER CONVEYING PULLEY	9
48	34020140	HEATER 120B, FIXING	1
49	34020130	HEATER 120A, FIXING	1
50	74717090	SPRING A PAPER CONVEYING PULLEY	9
51	74717100	SEAL A PAPER CONVEYING	2
52	74717110	SEAL B PAPER CONVEYING	1
53	74717120	SEAL C PAPER CONVEYING	1
54	74720380	RELEASE SLIDER FIXING UNIT	2
55	74720390	HOLDER FIXING UNIT RELEASE SPRING	2
56	74720430	FIXING UNIT RELEASE SPRING	2
57	34093190	PARTS ROLLER PRESSURE FIXING (SP)	1
58	75560030	GEAR 17 DEVELOPING SLEEVE	1
59	G3068030	BEARING 6803ZZ	2
60	67820030	SHAFT, PRESS ROLLER	1
61	67820040	COLLAR, PRESS ROLLER	4
62	34051700	LOWER EJECT GUIDE (RC)	1
63	67820270	CLAW, FIXING PRESS ROLLER	6
64	48529426	TENSION SPRING, PAPER CONVEYING	1
65	61522040	DRIVE GEAR, FIXING SECTION	1
66	67822060	RETAINER, FIXING DRIVE	1
67	67822260	GEAR 21, CUTTER DRIVE	1
68	72414180	GEAR, DEVELOPER 22	1
69	67827380	MOTOR, FIXING	1
70	45728216	IDLE GEAR 26	1
71	74722150	FIXING UNIT DRIVE COUPLER	1
72	74722160	PIN FIXING UNIT DRIVE COUPLER	1
73	74720090	FULCRUM PIN FIXING UNIT	1
74	34020070	RIGHT MOUNT, HEATER FIXING	1
75	74707110	REGISTRATION BRAKE PAD	2
76	34017020	LEFT REINFORCEMENT, HANDLE DETACHING	1
77	34017030	RIGHT REINFORCEMENT, HANDLE DETACHING	1

• Parts with "*" are component parts or sub-assemblies with "*" appearing immediately above them.

FIG. 17 DRIVING, COOLING SECTION

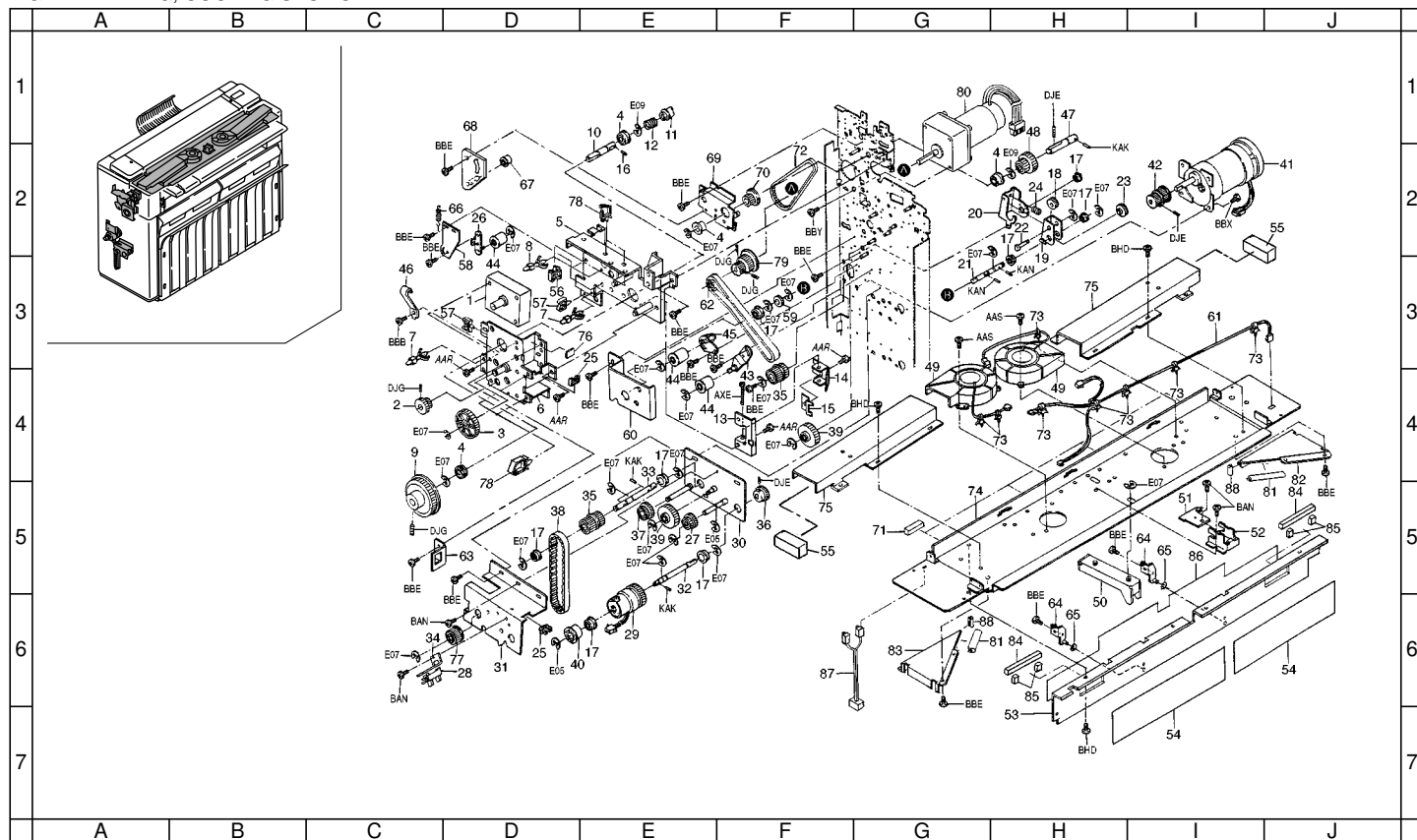


FIG. 17 DRIVING, COOLING SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67827380	MOTOR, FIXING	1
2	34022140	GEAR 17, DRUM DRIVE	1
3	34022170	GEAR 45, DRUM DRIVE	1
4	45569005	CENTRAL BEARING	4
5	34022190	MOUNT, DRUM DRIVE	1
6	34022180	RETAINER, DRUM DRIVE	1
7	M2108000	SPACER, KGLS-3S	2
8	M2108180	SPACER, KGLS-8S	2
9	34022210	GEAR 60, DRUM DRIVE	1
10	34022160	SHAFT, DRUM DRIVE	1
11	74722280	COUPLER DRUM DRIVE	1
12	74722290	SPRING DRUM DRIVE COUPLER	1
13	74722300	HOLDER DRUM RELEASE LEVER	1
14	74722312	RELEASE LEVER DRUM	1
15	34022220	HOLDER, COUPLER	1
16	74722520	PIN JOINT	1
17	28107400	BEARING, 688ZZNR	8
18	29822170	GEAR 24T, FIXING IDLE	1
19	67822150	JUNCTION PLATE, ROLL DRIVE	1
20	67822160	REINFORCEMENT, JOINT	1
21	67822170	SHAFT A, ROLL DRIVE	1
22	67822180	SHAFT, JOINT	1
23	67822290	GEAR 29, ROLL DRIVE	1
24	77721740	SPRING PUNCH	1
25	M2104210	EDGING, EDS-2	2
26	67822380	TENSION PLATE, PRE-TRANSFER DRIVE	1
27	45728113	IDLE GEAR 20-26	1
28	63527240	PI, GP1A71A	1
29	67806300	FEED ROLL CLUTCH	1
30	67822190	MOUNT B, ROLL DRIVE	1
31	67822200	RETAINER B, ROLL DRIVE	1
32	67822210	SHAFT B, ROLL DRIVE	1
33	67822220	SHAFT B, ROLL PAPER FEED DRIVE	1
34	67822230	MOUNT, ROLL PI	1
35	67822250	PULLEY 16, PAPER FEED	2
36	67822270	GEAR 16, ROLL DRIVE	1
37	67822280	IDLE GEAR 36/30	1
38	67822350	TIMING BELT, PAPER FEED	1
39	73922190	IDLE GEAR 46, OPTICAL SECTION	2
40	75208110	PULSE SENSOR PLATE	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	61868020	MOTOR, DRIVE A	1
42	67822240	PULLEY 15/18, PAPER FEED MOTOR	1
43	67822300	TENSION PLATE, PAPER FEED	1
44	74322350	PULLEY, DRIVE TENSION	3
45	67822310	TENSION PLATE, CUTTER DRIVE	1
46	34026100	GROUND PLATE A, NOIZE	1
47	34022150	SHAFT, DEVELOPING DRIVE	1
48	74722390	GEAR 20 DEVELOPING UNIT DRIVE	1
49	67827160	PAPER CONVEYING FAN	2
50	34020100	HANDLE, FIXING	1
51	74724040	PRINT INDICATOR PCB	1
52	74724060	MOUNT PRINT INDICATOR	1
53	34023020	COOLING PARTITION	1
54	67823030	HEAT SHIELD SEAL, COOLING PARTITION	2
55	34023130	FILTER, COOLING	2
56	M2109000	WIRE SADDLE, WS-1NS	2
57	M2105740	MINIATURE CLAMP, UAMS-06S-2	2
58	67822040	RETAINER, PRE-TRANSFER DRIVE	1
59	45729418	DRIVE GEAR, PRE-TRANSFER	1
60	67822140	MOUNT A, ROLL DRIVE	1
61	67827070	FIXING FAN WIRING	1
62	67822330	TIMING BELT, PRE-TRANSFER DRIVE	1
63	67822370	MOUNT, CLEANING CONNECTOR	1
64	34020180	GUIDE, FIXING	2
65	71818200	RATCHET, SEPARATION	2
66	72418140	SPRING, BLADE	1
67	71822241	PULLEY, MAIN TENSION	1
68	74722420	TENSION DRUM DRIVE TIMING BELT	1
69	34022130	MOUNT, DEVELOPING DRIVE	1
70	34022110	PULLEY 16, DEVELOPING DRIVE	1
71	34027530	SHIELD B, GASKET CIS	4
72	34022120	BELT, DEVELOPING DRIVE	1
73	M2107120	BINDING BAND SG-130	8
74	67823016	MOUNT, COOLING FAN	1
75	67823071	DUCT, COOLING FAN	2
76	67305310	CAUTION LABEL, HV	1
77	63422140	PULLEY, 20P5	1
78	M2109200	LOCKING WIRE SADDLE, LWS-3S-2W	4
79	34022090	PULLEY, MAIN	1
80	34093310	PARTS, MOTOR MAIN (SP)	1

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 17 DRIVING, COOLING SECTION

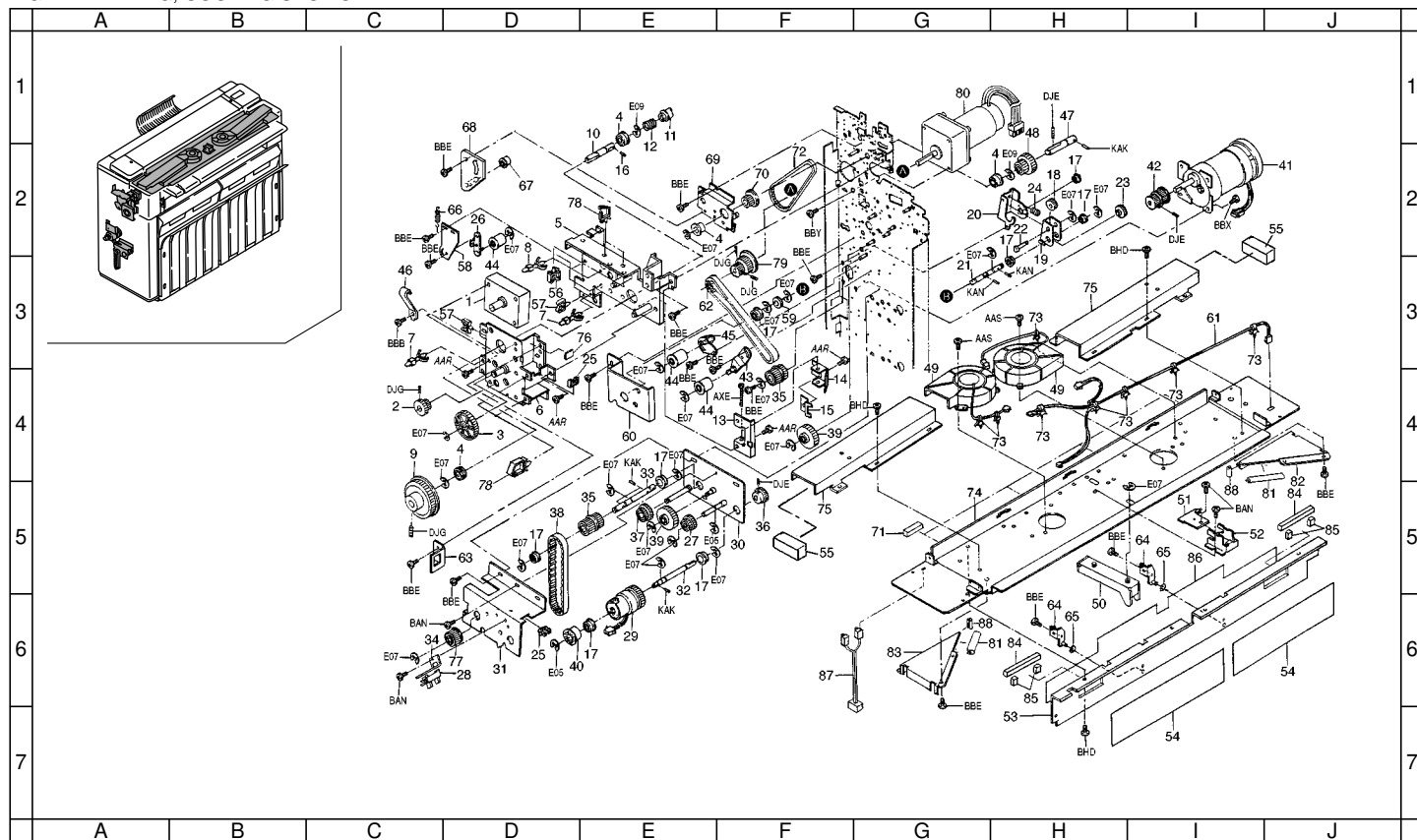


FIG. 17 DRIVING, COOLING SECTION

Ref. No.	Part. No.	Description	Quantity USA (120V)
81	66717440	SPONGE, INHALATION DUCT	2
82	34023040	RIGHT FRONT DUCT, LPH COOLING	1
83	34023050	LEFT FRONT DUCT, LPH COOLING	1
84	34023070	SPONGE A, LPH COOLING	2
85	34023080	SPONGE B, LPH COOLING	4
86	34023110	SEAL, COOLING PARTITION ADIABATIC	1
87	34027430	JUNCTION WIRING A, ORIGINAL SIZE SWITCH	1
88	65014240	LOWER SPONGE, TONER HOPPER	2

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 18 ELECTRICAL COMPONENTS 1

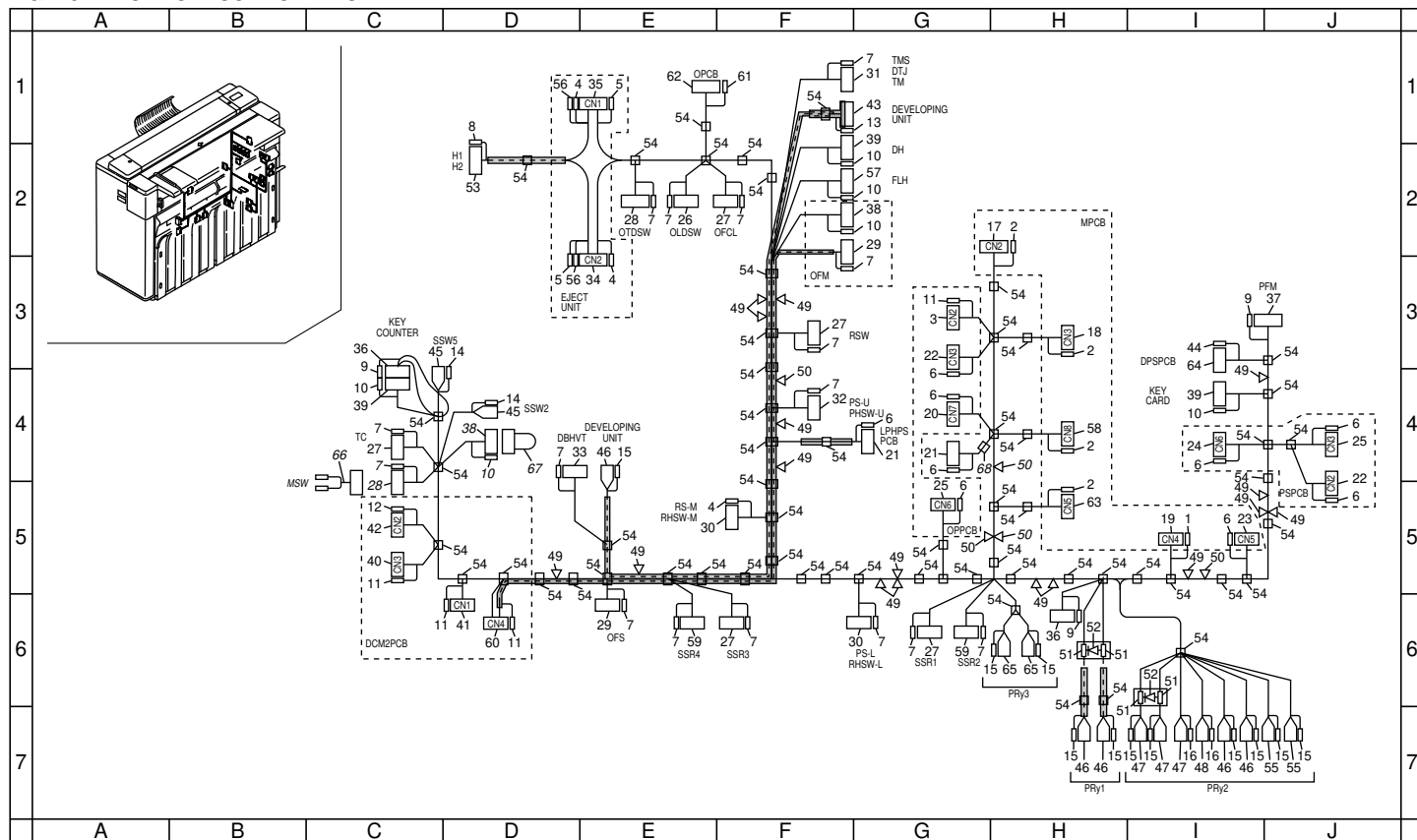


FIG. 18 ELECTRICAL COMPONENTS 1

Ref. No.	Part. No.	Description	Quantity USA (120V)
	34027202	RIGHT WIRE,MAIN	1
1	*J0400920	HIF CONTACTOR,	33
2	*J0421900	CONTACTOR,DF1B-2428SC(HIROSE)	68
3	*J0300040	RECEPTACLE 4P,5195-04	1
4	*J0410930	CONTACT (L),QR/P1-PC1A-111	4
5	*J0410960	CONTACTOR,SC2B,QR/P1-SC2B-121	23
6	*J0272900	CONTACTOR,BVH-21T-P1-1(JST)	45
7	*J0250900	SOCKET,BHF-001T-0.8SS	62
8	*J0210910	SOCKET L,LLF-61T-2.0	4
9	*J0220900	SOCKET EL,LLF-01T-1.3E	10
10	*J0222900	PIN EL,LLM-01T-1.3E	20
11	*J0300080	RECEPTACLE 8P,5195-08	21
12	*J0311900	SOCKET,5479PBT	11
13	*J0360900	PIN,1380TL	1
14	*J0070900	POSITIVE CONTACTOR,#187,170330-1	6
15	*J0074900	POSITIVE CONTACTOR,#250,170333-1	9
16	*J0074910	POSITIVE CONTACTOR,#250,170334-1	2
17	*J0421200	RECEPTACLE,DF1B-20DS-2.5RC(HIROSE)	1
18	*J0421340	SOCKET,DF1B,34P,DF1B-34DS-2.5RC	1
19	*J0400340	RECEPTACLE 34P,HIF-34D-2.54C	1
20	*J0272020	RECEPTACLE,VH,2P,VHR-2N	1
21	*J0272030	VH RECEPTACLE 3P,VHR-3N	2
22	*J0272040	RECEPTACLE,VH,4P,VHR-4N	2
23	*J0272010	RECEPTACLE VH 7P,VHR-7N	1
24	*J0272080	RECEPTACLE VH8P,VHR-8N	1
25	*J0272090	RECEPTACLE,VH,9P,VHR-9N	2
26	*J0240030	PLUG SM 3P,SMP-03V-NC	1
27	*J0241020	PLUG SM 2P,SMP-02V-BC	5
28	*J0241030	PLUG SM 3P,SMP-03V-BC	2
29	*J0241040	PLUG SM 4P,SMP-04V-BC	2
30	*J0241050	PLUG SM 5P,SMP-05V-BC	2
31	*J0241070	PLUG SM 7P,SMP-07V-BC	1
32	*J0241120	PLUG SM 12P,SMP-12V-BC	1
33	*J0250050	PLUG NH 5PH5P-SHF-AA	1
34	*J0410160	RECEPTACLE 16P,QR/P1-16S-C	1
35	*J0410240	RECEPTACLE,QR/P1-24S-C(01)(HIROSE)	1
36	*J0220040	PLUG EL 4P,ELP-04V	2
37	*J0220060	PLUG EL 6P,ELP-06V	1
38	*J0223020	RECEPTACLE EL 2P,ELR-02V	2
39	*J0223040	RECEPTACLE EL 4P,ELR-04V	3

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
40	*J0301050	RECEPTACLE 5P,5196-05	1
41	*J0301060	RECEPTACLE 6P,5196-06	1
42	*J0380130	RECEPTACLE,51024-1300(MOREX)	1
43	*J0364010	PLUG,3191-01P(MOLEX)	1
44	*J0242900	PIN SM,BYP-001T-0.6	6
45	*J0161020	POSITIVE,RECEPTACLE,174712-1(AMP)	2
46	*J0074010	POSITIVE CONNECTOR,#250,172076-1	5
47	*J0075010	POSITIVE CONNECTOR,#250,(YELLOW),172076-4	3
48	*J0077010	POSITIVE CONNECTOR,#250,(BLUE),172076-6	1
49	*L0240000	CLOSE TYPE CONNECTOR,0.5-1.75,CE1(CE-100)	17
50	*L0240010	CLOSE TYPE CONNECTOR,1.0-3.0,CE2(CE-230)	5
51	*J0064900	CONTACTOR,SPARK SUPPRESSOR,170284-1	4
52	*J0064000	HOUSING,SPARK SUPPRESSOR,172006-1	2
53	*J0210040	PLUG 4P,LP-04-1	1
54	*M2307010	BINDING BAND,T18R	59
55	*J0076010	POSITIVE CONNECTOR,#250,(GREEN),172076-5	2
56	*J0410900	CONTACTOR,RECEPTACLE SC1,QR/P1-SC1A-111	4
57	*J0223540	RECEPTACLE EL 4PN,ELR-04NV	1
58	*J0421080	SOCKET 8P,DF1B-8DS-2.5RC	1
59	*J0240020	PLUG SM 2P,SMP-02V-NC	2
60	*J0303060	RECEPTACLE 6P,5198-06	1
61	*J0150900	CONTACTOR,175161-1(AMP)	8
62	*J0150080	RECEPTACLE,175778-8(AMP)	1
63	*J0424070	RECEPTACLE,DF1B-7S-2.5R(HIROSE)	1
64	*J0243060	RECEPTACLE SM 6P,SMR-06V-B	1
65	*J0073010	POSITIVE CONNECTOR,#187,(BLUE),172074-6	2
66	34052750	JUNCTION WIRING,MAIN SWITCH (R C)	1
67	34052760	WIRE,SHORT CIRCUIT (R C)	1
68	M0207000	BINDING BAND,KB-100-1	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 19 ELECTRICAL COMPONENTS 2

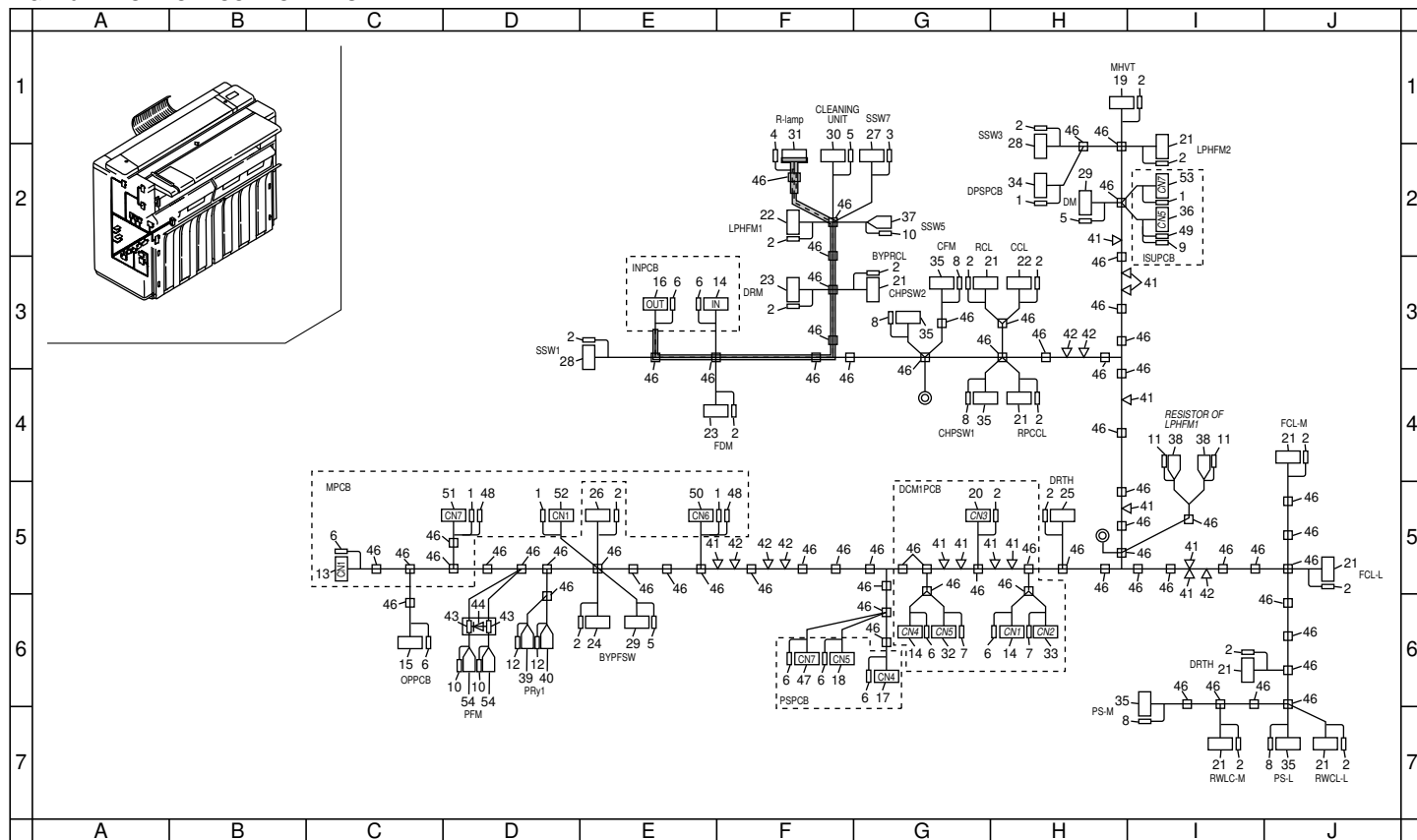


FIG. 19 ELECTRICAL COMPONENTS 2

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	34027210	LEFT WIRE,MAIN	1
2	*J0421900	CONTACTOR,DF1B-2428SC(HIROSE)	56
3	*J0250900	SOCKET,BHF-001T-0.8SS	58
4	*J0242900	PIN SM,BYP-001T-0.6	6
5	*J0212900	PIN L,LLM-01T-2.0	4
6	*J0222900	PIN EL,LLM-01T-1.3E	15
7	*J0272900	CONTACTOR,BVH-21T-P1-1(JST)	38
8	*J0300900	SOCKET,5194TL	8
9	*J0150900	CONTACTOR,175161-1(AMP)	15
10	*J0045910	PIN,MINI MATENLOCK,(PLATIN) 170363-1	3
11	*J0070900	POSITIVE CONTACTOR,#187,170330-1	3
12	*J0074900	POSITIVE CONTACTOR,#250,170333-1	2
13	*J0074910	POSITIVE CONTACTOR,#250,170334-1	2
14	*J0272020	RECEPTACLE,VH,2P,VHR-2N	1
15	*J0272040	RECEPTACLE,VH,4P,VHR-4N	3
16	*J0272050	RECEPTACLE,VHR-5N(JST)	1
17	*J0272060	RECEPTACLE VH 6P,VHR-6N	1
18	*J0272010	RECEPTACLE VH 7P,VHR-7N	1
19	*J0272080	RECEPTACLE VH8P,VHR-8N	1
20	*J0250050	PLUG NH 5PH5P-SHF-AA	1
21	*J0250070	PLUG NH 7PH7P-SHF-AA	1
22	*J0241020	PLUG SM 2P,SMP-02V-BC	9
23	*J0241030	PLUG SM 3P,SMP-03V-BC	2
24	*J0241040	PLUG SM 4P,SMP-04V-BC	2
25	*J0241050	PLUG SM 5P,SMP-05V-BC	1
26	*J0241060	PLUG SM 6P,SMP-06V-BC	1
27	*J0240050	PLUG SM 5PN,SMP-05V-NC	1
28	*J0243020	RECEPTACLE SM 2P,SMR-02V-B	1
29	*J0243030	RECEPTACLE SM 3P,SMR-03V-B	2
30	*J0223040	RECEPTACLE EL 4P,ELR-04V	2
31	*J0223090	RECEPTACLE EL 9P,ELR-09V	1
32	*J0213040	RECEPTACLE 4P,LR-04-1	1
33	*J0301040	RECEPTACLE 4P,5196-04	1
34	*J0301050	RECEPTACLE 5P,5196-05	1
35	*J0424040	RECEPTACLE,DF1B-4S-2.5R(HIROSE)	1
36	*J0150030	RECEPTACLE,175778-3(AMP)	5
37	*J0045090	RECEPTACLE 9P,MINI MATENLOCK,172332-1	1
38	*J0161020	POSITIVE,RECEPTACLE,174712-1(AMP)	1
39	*J0074010	POSITIVE CONNECTOR,#250,172076-1	2
	*J0075010	POSITIVE CONNECTOR,#250,(YELLOW),172076-4	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
40	*J0077010	POSITIVE CONNECTOR,#250,(BLUE),172076-6	1
41	*L0240000	CLOSE TYPE CONNECTOR,0.5-1.75,CE1(CE-100)	12
42	*L0240010	CLOSE TYPE CONNECTOR,1.0-3.0,CE2(CE-230)	6
43	*J0064900	CONTACTOR,SPARK SUPPRESSOR,170284-1	2
44	*J0064000	HOUSING,SPARK SUPPRESSOR,172006-1	1
46	*M2307010	BINDING BAND,T18R	69
47	*J0272030	VH RECEPTACLE 3P,VHR-3N	1
48	*J0422800	SOCKET TERMINAL 2022,DF1B-2022SCF	3
49	*J0045900	PIN,MINI MATENLOCK,170364-1	4
50	*J0421200	RECEPTACLE,DF1B-20DS-2.5RC(HIROSE)	1
51	*J0421240	SOCKET 24P,DF1B-24DS-2.5RC	1
52	*J0424080	SOCKET S-8P,DF1B-8S-2.5R	1
53	*J0425080	PLUG,DF1B-8ES-2.5RC(HIROSE)	1
54	*J0070010	POSITIVE CONNECTOR,#187,172074-1	2

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 20 ELECTRICAL COMPONENTS 3

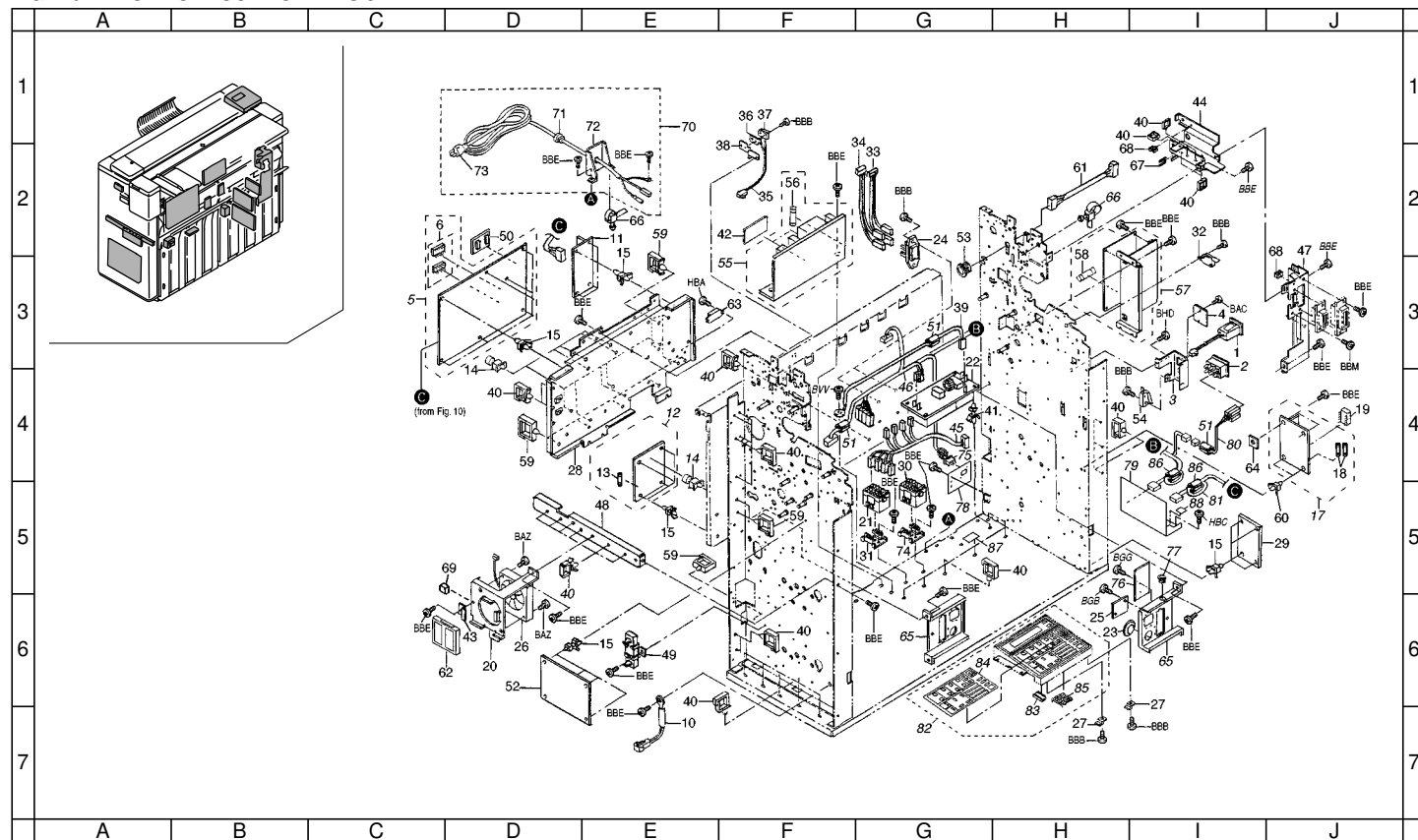


FIG. 20 ELECTRICAL COMPONENTS 3

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	29827150	COUNTER,TOTAL	1
2	33427041	SWITCH,MAIN	1
3	34026160	MOUNT B,MAIN SWITCH	1
4	72404230	COVER, KEY COUNTER	1
5	34093079	PARTS MAIN PCB ASS'Y(SP)	1
6	*34094909	SET ROM CONTROL	1
10	67814120	THERMISTOR,DEVELOPING UNIT	1
11	34093450	PARTS OUTPUT CIRCUIT PCB(SP)	1
12	34093440	PARTS SERVO MOTOR PCB(SP)	1
13	*34068070	FUSE,PCB SERVO MOTOR	1
14	M2108150	SPACER,KGLS-6S	9
15	M2108140	SPACER,KGLS-6S	23
17	61728022	SCANNER,PCB	1
18	*M5555000	FUSE,UL-TSC-5A-N1(S.O.C)	2
19	34093370	PARTS IC SERVO PCB ROM(SP)	1
20	34023010	MOUNT,EXHAUST FAN	1
21	40728600	POWER RELAY 4P	1
22	2AG28010	FILTER PCB (100)	1
23	M2103070	BUSHING,DOB-2428(KITAGAWA)	1
24	34027040	SSR (100)	2
25	77502090	LID FINISHER CABLE	1
26	63523010	FAN MOTOR	1
27	74724070	MOUNT OPERATION UNIT	2
28	34026010	MOUNT,MAIN PCB	1
29	34093290	PARTS TRANSFORMER DEVELOPING BIAS(SP)	1
30	34027070	RELAY 4P,POWER	1
31	34027120	MOUNT BASE,POWER RELAY	1
32	67827280	INTERLOCK SWITCH	1
33	34027370	JUNCTION WIRING,SSR	1
34	67827350	JUNCTION WIRING,SSR	1
35	34027420	WIRE,DEVELOPING SWITCH	1
36	49428102	INSULATING SHEET A	1
37	34027190	SWITCH,INTERLOCK	1
38	74714270	MOUNT DEVELOPING UNIT SWITCH	1
39	34027490	WIRE,GROUND	1
40	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	32

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	M2108570	SPACER,KGLS-6S-V0	4
42	67804410	FILM A(EUR)	2
43	34023120	HOLDER,OZONE FILTER	1
44	34026030	RIGHT MOUNT,MAIN WIRING	1
45	34027230	WIRE,PRIMARY	1
46	34052730	WIRE,PRIMARY NOISE FILTER (R C)	1
47	34026020	MOUNT,DRAWER MACHINE	1
48	67826031	LEFT MOUNT,WIRING	1
49	34027560	RESISTOR,220HM 40W	1
50	34093390	PARTS BACKUP PCB(SP)	1
51	61727600	CORE,13-30X34	3
52	34093430	PARTS INVERTER PCB(SP)	1
53	M1203220	OPEN BUSHING,OCB-625	1
54	61727530	INTERLOCK SWITCH A	1
55	34093402	PARTS POWER SOURCE MACHINE PCB(100)SP	1
56	*34068050	FUSE,PCB POWER SOURCE MACHINE (100)	1
57	34093420	PARTS LPH POWER SOURCE PCB(SP)	1
58	*34068050	FUSE,PCB POWER SOURCE MACHINE (100)	1
59	M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	14
60	M2108180	SPACER,KGLS-8S	2
61	34027350	WIRE,LPH POWER SOURCE	1
62	67823080	FILTER,CONVEYING	1
63	68327260	RELAY,SAFETY SWITCH	1
64	75704470	CUSHION REAR COVER	1
65	34026170	MOUNT,JUNCTION WIRING B	2
66	M0207000	BINDING BAND,KB-100-1	2
67	M2104220	EDGING,EDS-1717U	1
68	M2105740	MINIATURE CLAMP,UAMS-05S-2	2
69	J0144030	CASE,175694-3(AMP)	1
70	34001010	POWER CORD ASS'Y (120)	1
71	*M1203550	STRAIN RELEASE BUSHING,SR-7W-2	1
72	*67826050	MOUNT,POWER CORD 120	1
73	*74301620	POWER CORD ASS'Y USA	1
74	49162405	MOUNT,RELAY	1
75	65227040	POWER SOURCE SWITCH	1
76	3AA04020	COVER,NOISE FILTER	1
77	M1203200	OPEN BUSHING,OCB-375	1
78	34026140	MOUNT,DEHUMIDIFIER HEATER POWER SOURCE SW	1
79	34093503	PARTS HEATER POWER SOURCE PCB(RC)SP	1
80	34052740	WIRE,MAIN SWITCH (R C)	1

* Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 20 ELECTRICAL COMPONENTS 3

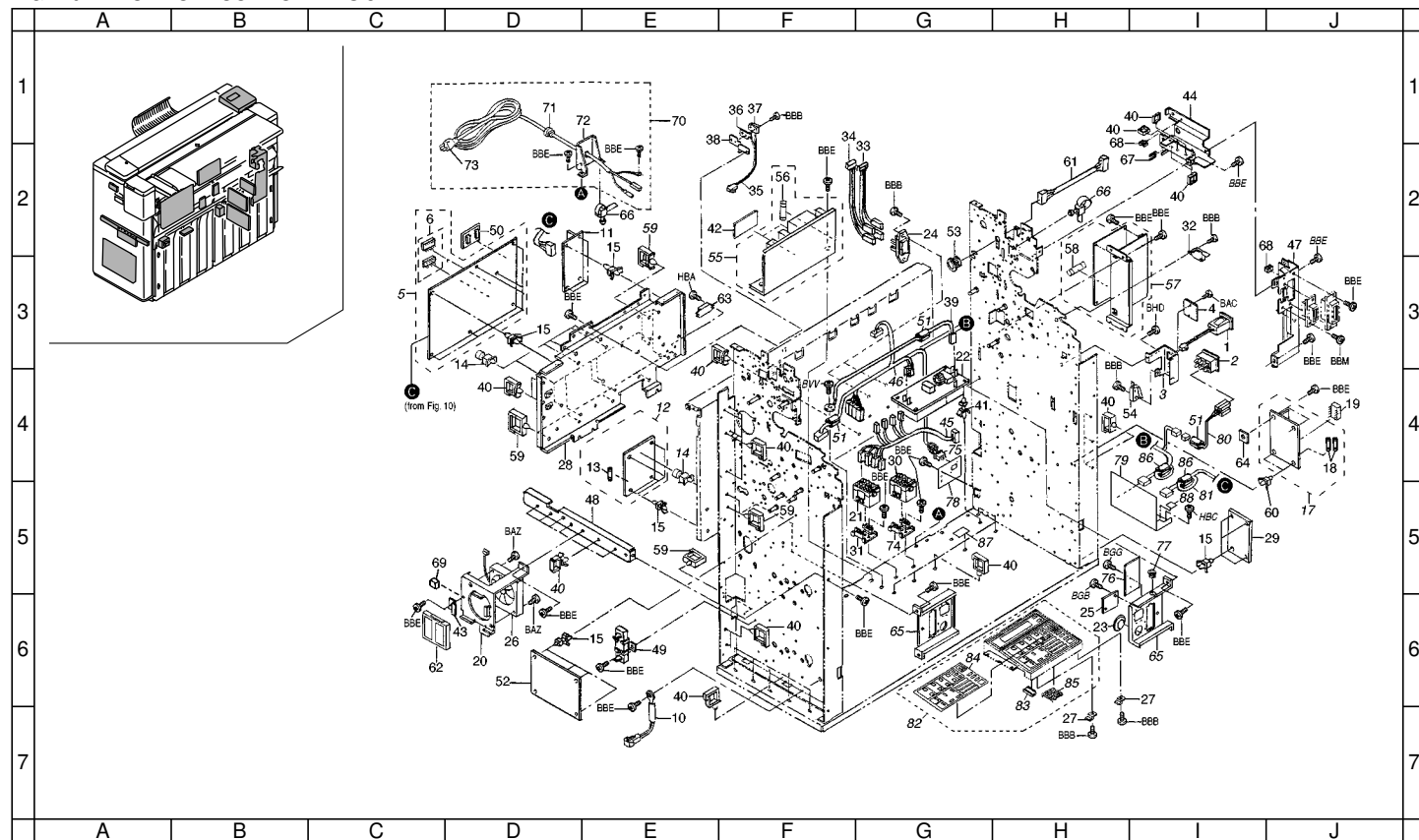


FIG. 20 ELECTRICAL COMPONENTS 3

Ref. No.	Part. No.	Description	Quantity USA (120V)
81	34052770	WIRE,DEHUMIDIFIER HEATER POWER SOURCE (R C)	1
82	34093101	PARTS,OPERATION UNIT ASS'Y(INCH)SP	1
83	*34093340	PARTS IC OPERATION UNIT CPU(SP)	1
84	*34068150	SHEET,OPERATION UNIT(INCH)	1
85	*34068170	KEY,INTERFACE(INCH)	1
86	63827080	FERRITE CORE	2
87	67804420	FILM B(EUR)	1
88	46664904	LABEL A,WARNING	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*.*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 21 ACCESSORIES

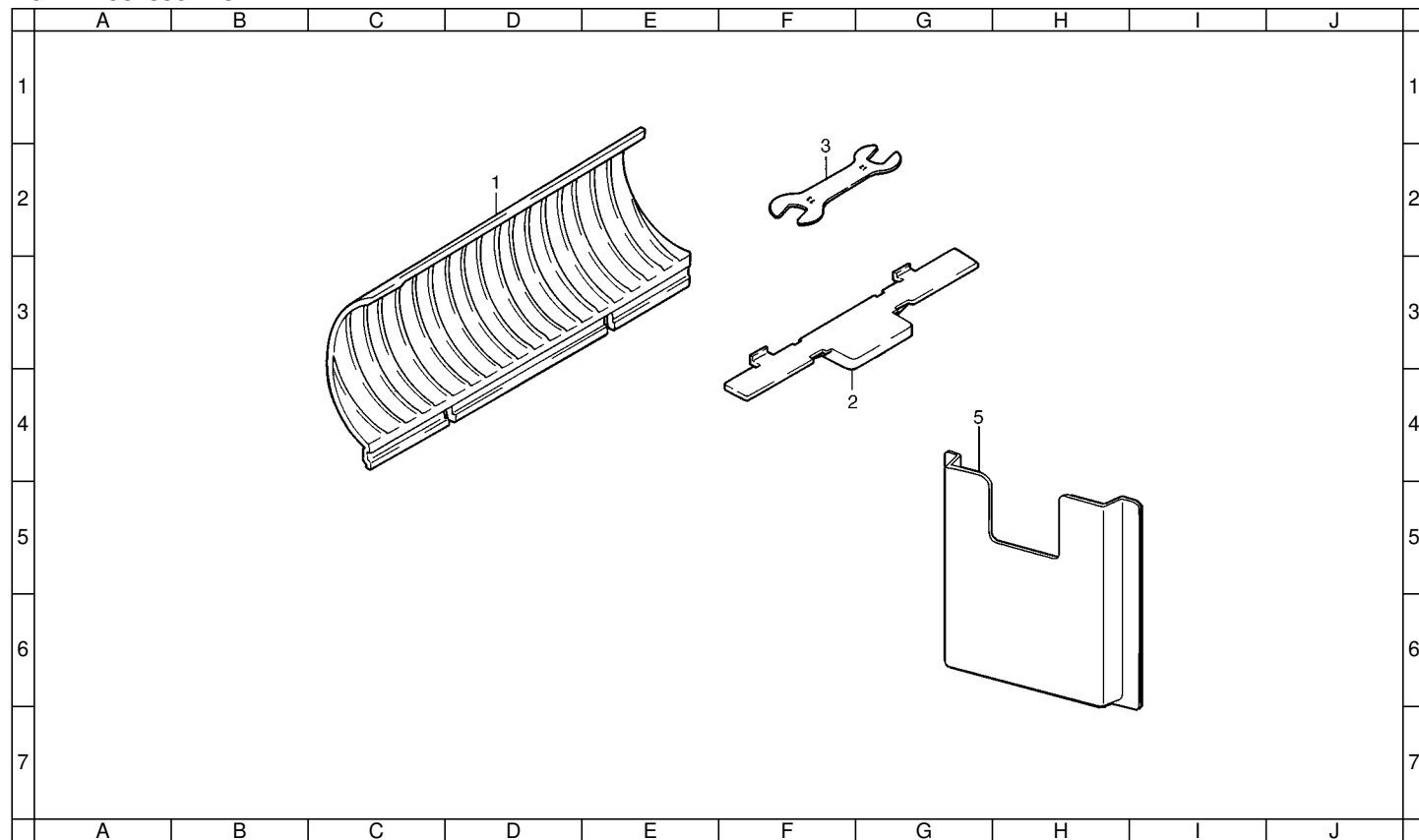


FIG. 21 ACCESSORIES

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67813290	ORIGINAL LOOP GUIDE	1
2	67821040	STOPPER,COPY TRAY	2
3	67802210	LEVER,CASTER	1
5	34004200	POCKET,INSTRUCTION HANDBOOK	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 22 OPTION 1

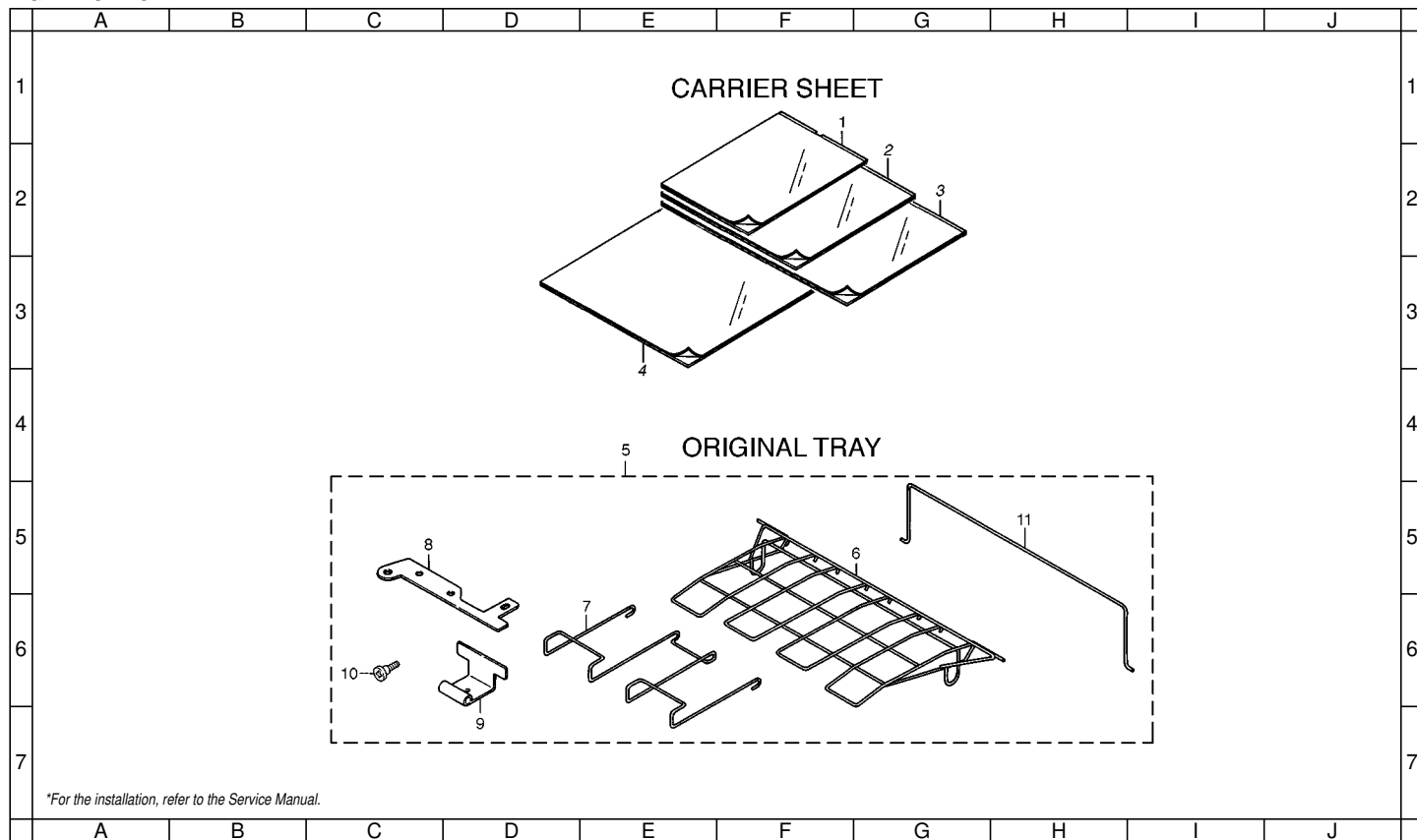


FIG. 22 OPTION 1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	74760021	ORIGINAL CARRIER SHEET 18X24	1
2	74712661	ORIGINAL CARRIER SHEET A1	1
3	74712671	ORIGINAL CARRIER SHEET 24X36	1
4	74760060	ORIGINAL CARRIER SHEET 36X48M	1
5	74782110	ORIGINAL TRAY DC-A0/3648	1
6	*74760220	TRAY,ORIGINAL	1
7	*74760230	STOPPER,ORIGINAL	1
8	*74760241	MOUNT,ORIGINAL TRAY	2
9	*74760250	HINGE,ORIGINAL TRAY	2
10	*48128108	FRONT PIN, FIXING FULCRUM	2
11	*74760210	SUPPORT BAR,ORIGINAL TRAY	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 23 OPTION 2

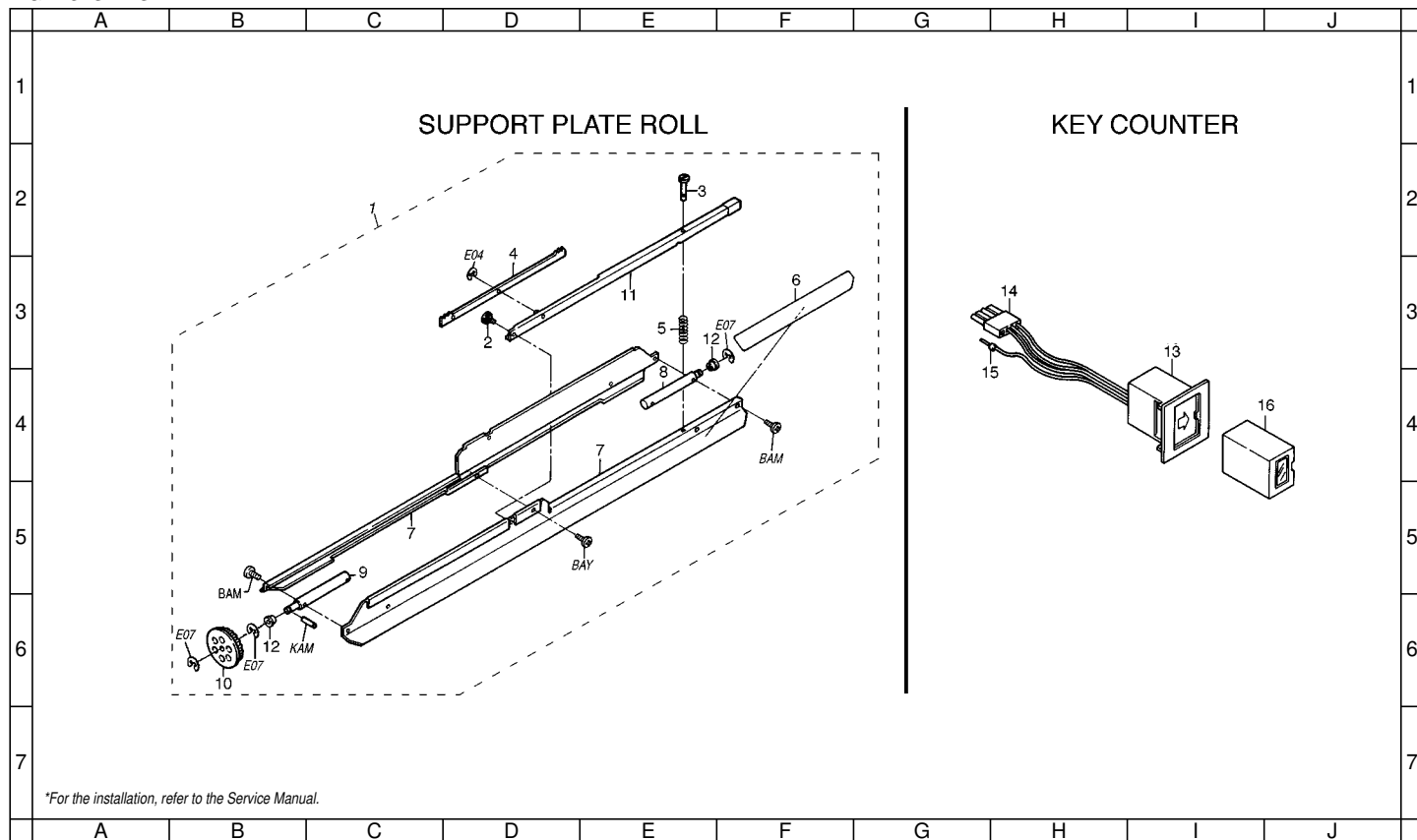


FIG. 23 OPTION 2

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67882020	SPOOL RU-2 INCH (N)	1
2	48128609	PIN, UPPER FRONT COVER	1
3	60006110	PIN B ROLL	1
4	60006130	ROLL STOPPER	1
5	60006140	SPRING ROLL HOLDER	1
6	67805080	LABEL, ROLL SUPPORT (INCH)	1
7	67807641	SUPPORT PLATE, ROLL	2
8	67807650	RIGHT SHAFT, ROLL SUPPORT	1
9	67807660	LEFT SHAFT, ROLL SUPPORT	1
10	67807670	GEAR 40, ROLL	1
11	67807730	HOLDER, ROLL SUPPORT	1
12	49010900	MAIN ROLLER BUSHING	2
13	41529121	SOCKET ASS'Y KEY COUNTER	1
14	*41525016	SOCKET, KEY COUNTER	1
15	*41529105	PLUG EL 4P	1
16	82142540	KEY COUNTER	1

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*•*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 24 SERVICE PARTS

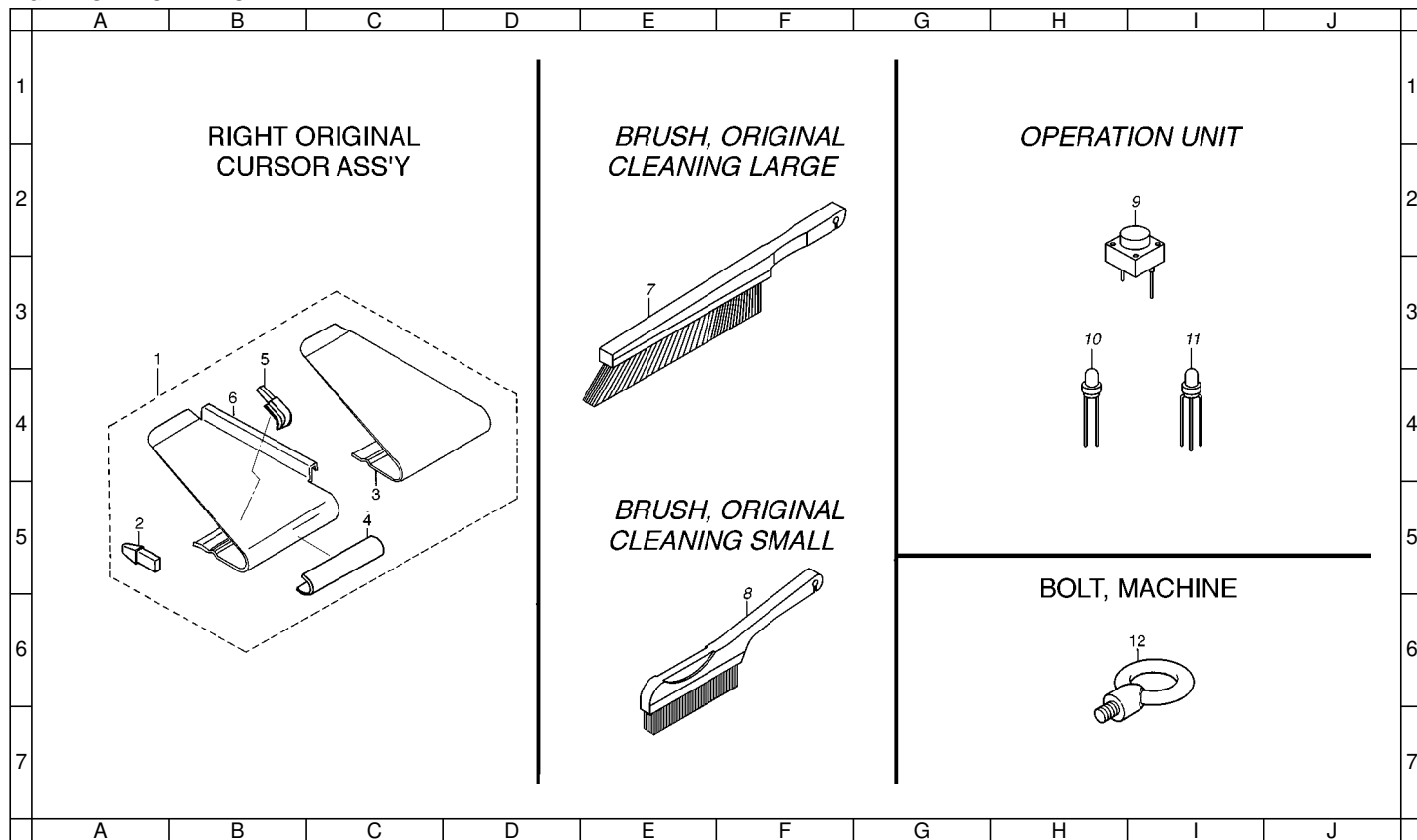


FIG. 24 SERVICE PARTS

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	67868141	RIGHT ORIGINAL CURSOR ASS'Y	1
2	*67868120	RIGHT GUIDE,CURSOR	1
3	*67868131	RIGHT SEAL,CURSOR	1
4	*67813580	LEFT SEAL C,CURSOR	1
5	*74712810	REAR GUIDE CHIP ORIGINAL INSERTION	1
6	*67868111	RIGHT CURSOR,ORIGINAL	1
7	34068120	BRUSH,ORIGINAL CLEANING LARGE	1
8	34068130	BRUSH,ORIGINAL CLEANING SMALL	1
9	34068190	SWITCH,INTERFACE KEY	1
10	34068200	LED A,INTERFACE KEY	1
11	34068210	LED B,INTERFACE KEY	1
12	67868010	BOLT,MACHINE	4

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "*•*" are component parts or sub-assembly with "*" appearing immediately above them.

FIG. 25 ATTACHMENT KIT FOR ROLL UNIT

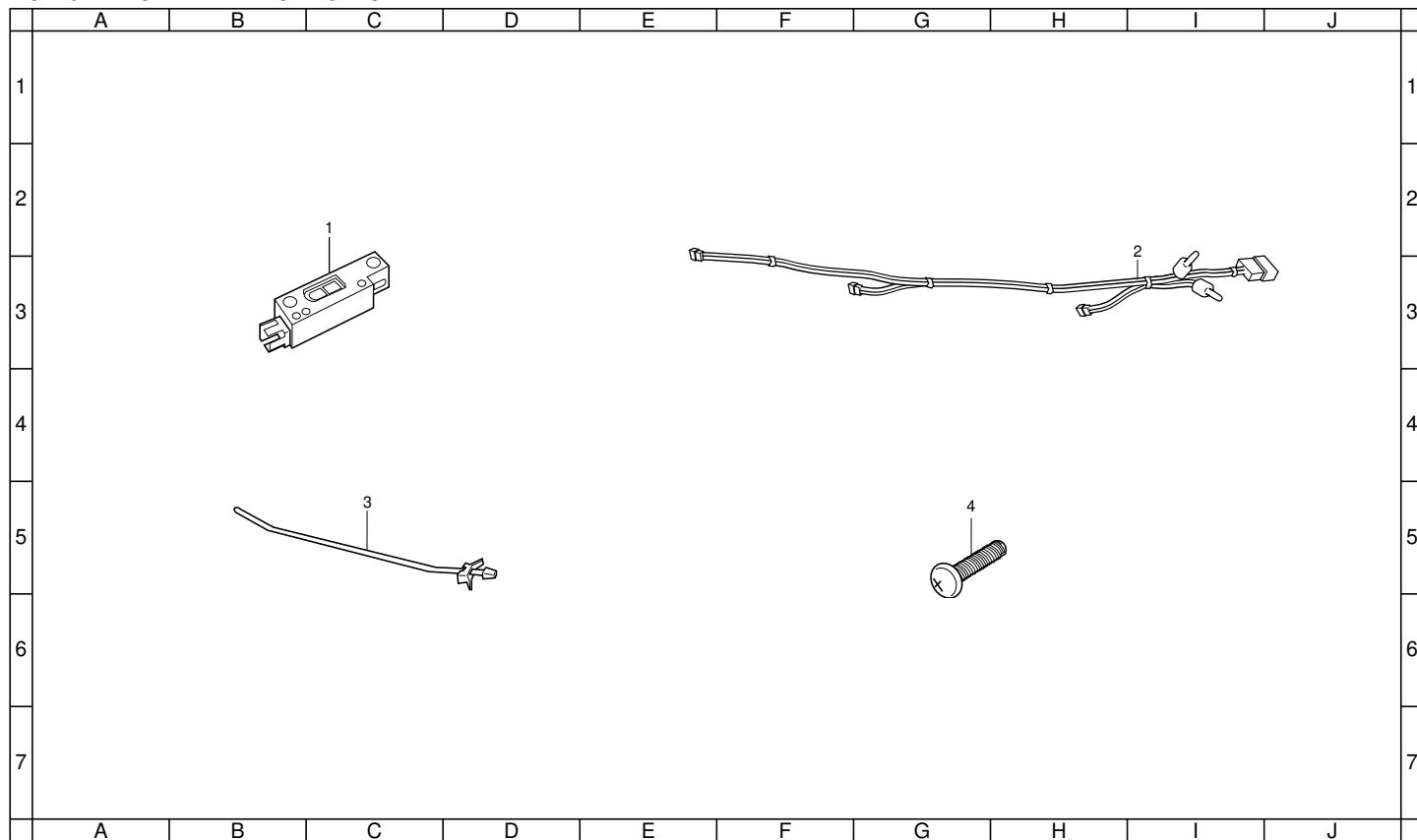


FIG. 25 ATTACHMENT KIT FOR ROLL UNIT

Ref. No.	Part. No.	Description	Quantity USA (120V)
	34082510	SET, ATTACHMENT	1
1	•66006360	PAPER SWITCH	2
2	•34060010	WIRE, PAPER FEED SWITCH LOWER	1
3	•M2107120	BINDING BAND SG-130	1
4	•B1303120	BINDING SCREW BVM3X12 (BLACK)	4

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

INDEX

Part. No.	Description	Quantity USA (120V)	Fig. No.
2AG28010	FILTER PCB (100)	1	20
28107400	BEARING,688ZZNR	16	6, 7, 17
28210041	ADJUSTER,CHARGER WIRE	1	7
28216051	FRONT HOUSING, TC	1	8
28216061	REAR HOUSING, TC	1	8
28216072	LID, TC HOUSING	2	8
28220071	SPRING, FIXING UNIT CLAW	13	15
29405220	LABEL, SUPPLIES (E, F)	1	1
29420691	BUSHING A, OIL ROLLER	2	15
29707331	DUPLEX PULSE PLATE	1	15
29717230	BUSHING 6, FEED BACK	1	13
29720420	ROD, PRESSING SPRING	2	16
29721040	GEAR, 24 SB	1	15
29812050	SPRING, WIRE ROPE	2	6
29822170	GEAR 24T, FIXING IDLE	1	17
29822350	GEAR 20T, DRIVE	4	4
29827150	COUNTER, TOTAL	1	20
3AA04020	COVER, NOISE FILTER	1	20
33427041	SWITCH, MAIN	1	20
34000221	GRID ASS'Y	1	13
34000300	BYPASS TABLE ASS'Y (INCH)	1	3
34000420	ORIGINAL TABLE ASS'Y (INCH)	1	9
34000430	LEFT ORIGINAL CURSOR ASS'Y	1	9
34000480	DISPOSAL PIPE SPONGE ASS'Y	1	14
34001010	POWER CORD ASS'Y (120)	1	20
34004010	LOWER LEFT COVER	1	1
34004020	UPPER RIGHT SIDE COVER	1	1
34004030	RIGHT COVER, SIDE MIDDLE	1	1
34004041	LOWER RIGHT SIDE COVER	1	1
34004050	RIGHT SIDE REAR COVER	1	1
34004060	UPPER LEFT COVER	1	1
34004070	UPPER RIGHT COVER	1	1
34004080	LOWER LEFT COVER, DETACHABLE SECTION	1	1
34004090	LOWER RIGHT COVER, DETACHABLE SECTION	1	1
34004100	RIGHT SIDE FRONT COVER	1	1
34004111	LOWER REAR COVER	1	1
34004120	LOWER INNER RIGHT COVER	1	1
34004130	MIDDLE COVER, DETACHABLE SECTION	1	1
34004140	SPACER, HOPPER COVER	2	12
34004170	RIGHT FEED GUIDE, MIDDLE COVER	1	1

Part. No.	Description	Quantity USA (120V)	Fig. No.
34004181	INNER RIGHT COVER	1	1
34004190	COVER, PCB	1	1
34004200	POCKET, INSTRUCTION HANDBOOK	1	21
34004210	COVER, MEMORY UNIT WIRE	1	1
34005030	LABEL, PINCH CAUTION	1	10
34005040	LABEL, DETACHING UNIT CAUTION	1	10
34005070	LABEL, DATA (EXPA)	1	1
34005080	LABEL, DATA (EXPB)	1	1
34005160	LABEL, CONTACT GLASS CLEANING	1	9
34006010	REAR GUIDE, ROLL PAPER CONVEYING	1	7
34007010	BASE A, ROLL	1	4
34007020	GUIDE, ROLL INSERTION	2	4, 5
34007030	LOWER ROLLER A, ROLL PAPER FEED	1	4
34008020	SHAFT, DRUM	1	7
34008030	COLLAR, DRUM	1	7
34008040	LEFT FLANGE, DRUM	1	7
34008050	RIGHT FLANGE, DRUM	1	7
34008060	RIGHT HOLDER, DRUM	1	7
34008070	LEFT HOLDER, DRUM	1	7
34008080	RIGHT STOPPER, DRUM	1	7
34008090	LEFT STOPPER, DRUM	1	7
34008100	RIGHT RAIL, DRUM	1	2
34008110	LEFT RAIL, DRUM	1	2
34008120	PIN A, STOPPER	2	7
34008130	PIN B, STOPPER	2	7
34008140	TERMINAL, DRUM GROUND	1	7
34009013	SENSOR A0, CIS	1	10
34009020	MOUNT, ISU PCB	1	10
34009030	RIGHT RAIL, ISU MOUNT	1	10
34009040	LEFT RAIL, ISU MOUNT	1	10
34010020	COVER, CLEANING LAMP	1	13
34010030	COUPLER, SHIELD MAIN	2	7
34010040	SHIELD, MAIN	1	7
34010050	SHIELD, GRID	1	13
34010060	TERMINAL BASE, CHARGER	1	7
34010070	LEFT HOUSING, MAIN	1	7
34010080	LEFT LID, MAIN	1	7
34010090	RIGHT HOUSING, MAIN	1	7
34010100	RIGHT LID, MAIN	1	7
34010110	PIN, GRID	1	13

Part. No.	Description	Quantity USA (120V)	Fig. No.
34010120	GROUND PLATE,GRID	1	13
34010131	LEFT STOPPER,GRID	1	13
34010141	RIGHT STOPPER,GRID	1	13
34010150	SPRING,GRID	1	13
34010160	ELECTRODE,MAIN	1	7
34010170	PIN,MAIN	1	7
34010181	LEFT HOUSING,GRID	1	13
34010191	RIGHT HOUSING,GRID	1	13
34010200	ELECTRODE,GRID	1	13
34010210	TERMINAL,MAIN	1	7
34010220	TERMINAL,GRID	1	7
34010230	SPRING,ELECTRODE GRID	1	7
34010240	SPRING,ELECTRODE MAIN	1	7
34010260	MOUNT,POTENTIAL SENSOR	1	10
34010270	FILM,CLEANING LAMP	1	13
34010280	SPACER,GRID	2	13
34010290	GROUND PLATE,MAIN	1	7
34012020	UPPER PARTITION,LPH	1	10
34012030	LOWER PARTITION,LPH	1	10
34012040	FRONT SUPPORT PLATE,ORIGINAL CONVEYING ROLLER	1	2
34012050	RIGHT MOUNT BASE,LPH	1	10
34012060	LEFT MOUNT BASE,LPH	1	10
34012070	RIGHT ADJUSTING PLATE,LPH	1	10
34012080	LEFT ADJUSTING PLATE,LPH	1	10
34012090	RIGHT POSITIONING PLATE,LPH	1	10
34012100	LEFT POSITIONING PLATE,LPH	1	10
34012110	BOLT,LPH ADJUSTMENT	2	10
34012120	HOLDER,LPH ADJUSTING PLATE	2	10
34012130	RETAINER,LPH	2	10
34012140	LEVER,LPH CLEANING	1	10
34012150	FELT,LPH CLEANING	2	10
34012160	PLATE SPRING,LPH CLEANING	1	10
34013011	RIGHT COVER,ORIGINAL HOLDER	1	9
34013020	LEFT COVER,ORIGINAL HOLDER	1	9
34013030	RIGHT MOUNT,ORIGINAL HOLDER	1	9
34013040	LEFT MOUNT,ORIGINAL HOLDER	1	9
34013050	RIGHT SUPPORT PLATE,ORIGINAL HOLDER	1	9
34013060	LEFT SUPPORT PLATE,ORIGINAL HOLDER	1	9
34013070	RIGHT HINGE,ORIGINAL HOLDER	1	9
34013080	LEFT HINGE,ORIGINAL HOLDER	1	9

Part. No.	Description	Quantity USA (120V)	Fig. No.
34013090	INNER RIGHT COVER,ORIGINAL	1	9
34013100	INNER LEFT COVER,ORIGINAL	1	9
34013110	PIN,ORIGINAL RETAINING	2	9
34013120	SPRING,ORIGINAL HOLDER	2	9
34013140	COVER, ORIGINAL HOLDER (INCH)	1	9
34013160	ORIGINAL TABLE (INCH)	1	9
34013170	COVER,ORIGINAL SWITCH	1	9
34013180	LEFT CURSOR, ORIGINAL	1	9
34013190	STOPPER,CURSOR	1	9
34013200	RIGHT COVER,HINGE	1	1
34013210	LEFT COVER,HINGE	1	1
34013220	RIGHT MOUNT,HINGE	1	9
34013230	LEFT MOUNT,HINGE	1	9
34013241	UPPER MIDDLE ORIGINAL FEED ROLLER	1	9
34013270	SPRING,ORIGINAL ROLLER	4	9
34014010	PARTITION,DEVELOPING	1	11
34014031	SENSOR,TONER CONTOROL	1	11
34014040	UPPER SPONGE,DEVELOPING COVER	3	11
34014050	SPONGE,DEVELOPING COVER	1	11
34014060	SEAL,DEVELOPING COVER	1	11
34015010	RIGHT FRAME,HOPPER	1	12
34015020	FRAME,HOPPER MIDDLE	1	12
34015030	LEFT FRAME,HOPPER	1	12
34015040	FRONT STAY,HOPPER	1	12
34015050	REAR STAY,HOPPER	1	12
34015060	SPRING, TONER HOPPER	2	12
34015070	SPRING, TONER AGITATION	4	12
34016010	INNER ROLLER, PRE-TRANSFER	1	16
34016020	LEFT FRONT FRAME,TRANSFER	1	16
34016030	RIGHT FRONT FRAME,TRANSFER	1	16
34016040	UPPER INNER GUIDE, PRE-TRANSFER	1	16
34016050	OUTER GUIDE, PRE-TRANSFER	1	10
34016070	OUTER FRONT MOUNT,TRANSFER	1	6
34016081	MOUNT,HEATER DRUM	1	7
34016090	INNER SHIELD,TRANSFER	1	8
34016110	SHAFT, SEPARATION	1	13
34016120	FRONT RETAINER,TRANSFER GUIDE	2	1
34016130	FRONT SPACER,TRANSFER GUIDE	1	16
34016140	RIGHT OUTER FRONT MOUNT,TRANSFER	1	6
34017010	MOUNT,CONVEYING FAN	1	8

Part. No.	Description	Quantity USA (120V)	Fig. No.
34017020	LEFT REINFORCEMENT,HANDLE DETACHING	1	16
34017030	RIGHT REINFORCEMENT,HANDLE DETACHING	1	16
34018010	RIGHT FRAME,CLEANING UNIT	1	13
34018020	LEFT FRAME,CLEANING UNIT	1	13
34018030	SPIRAL, CLEANING UNIT	1	13
34018040	STAY, CLEANING RETAINING	1	13
34018050	NOZZLE,CLEANING	1	13
34018060	MOUNT, STOPPER CLEANING UNIT	1	13
34018070	STOPPER,CLEANING RETAINING	1	13
34018080	SUPPORT PLATE,CLEANING UNIT	1	13
34018090	SEAL,HOUSING	1	13
34018100	RIGHT CLEANING UNIT SEAL	1	13
34018110	LEFT CLEANING UNIT SEAL	1	13
34018120	BASE,CLEANING	1	13
34018130	SHIELD,NOZZLE	1	13
34018140	GEAR 17,FUR BRUSH	1	13
34018150	SCRAPER,SPIRAL	1	13
34018311	GUIDE,DISPOSAL PIPE	1	14
34018321	PIPE,TONER DISPOSAL	1	14
34018330	SEAL,DISPOSAL PIPE	1	14
34018341	DETECTION PLATE,DISPOSAL TANK	1	14
34018350	GROUND PLATE,CLEANING	1	10
34018361	HOLDER,DISPOSAL TANK	1	14
34018370	RETAINER,CLEANING FULCRUM	1	10
34018380	INNER SHIELD,DISPOSAL PIPE	1	14
34018390	SUPPORT PLATE,DISPOSAL TANK SPRING	1	14
34018410	WIND SHIELD PLATE,DISPOSAL TANK	1	14
34020030	RIGHT FRAME, FIXING	1	15
34020040	LEFT FRAME, FIXING UNIT	1	15
34020050	UPPER PARTITION, FIXING UNIT	1	15
34020060	MOUNT, FIXING DRAWER CONNECTOR	1	15
34020070	RIGHT MOUNT, HEATER FIXING	1	16
34020080	LEFT MOUNT, HEATER FIXING	1	16
34020091	GEAR, HEAT ROLLER	1	15
34020100	HANDLE, FIXING	1	17
34020130	HEATER 120A, FIXING	1	16
34020140	HEATER 120B, FIXING	1	16
34020180	GUIDE, FIXING	2	17
34020190	MOUNT, FIXING CLAW	9	15
34020210	MOUNT, FIXING THERMOSTAT	2	15

Part. No.	Description	Quantity USA (120V)	Fig. No.
34020220	THERMOSTAT A, FIXING	1	15
34020230	THERMOSTAT B, FIXING	1	15
34020240	SPRING, FIXING	2	16
34020250	HOLDER, BEARING FIXING	2	15
34020270	SEPARATION CLAW, SEPARATION	13	15
34022010	MOUNT, FLYWHEEL	1	14
34022020	SHAFT, FLYWHEEL	1	14
34022030	STOPPER, FLYWHEEL	1	14
34022040	RETAINER, FLYWHEEL	1	14
34022050	FLYWHEEL A	1	14
34022060	FLYWHEEL B	10	14
34022070	SPRING, FLYWHEEL	1	14
34022080	MOUNT, ORIGINAL MOTOR	1	9
34022090	PULLEY, MAIN	1	17
34022100	COUPLER, DRUM	1	14
34022110	PULLEY 16, DEVELOPING DRIVE	1	17
34022120	BELT, DEVELOPING DRIVE	1	17
34022130	MOUNT, DEVELOPING DRIVE	1	17
34022140	GEAR 17, DRUM DRIVE	1	17
34022150	SHAFT, DEVELOPING DRIVE	1	17
34022160	SHAFT, DRUM DRIVE	1	17
34022170	GEAR 45, DRUM DRIVE	1	17
34022180	RETAINER, DRUM DRIVE	1	17
34022190	MOUNT, DRUM DRIVE	1	17
34022200	MOUNT, CUTTER PI	1	6
34022210	GEAR 60, DRUM DRIVE	1	17
34022220	HOLDER, COUPLER	1	17
34022231	SPRING, TRANSFER DRIVE	1	7
34022240	PULLEY 32, TRANSFER	1	7
34022250	GEAR 30, TRANSFER	1	7
34023010	MOUNT, EXHAUST FAN	1	20
34023020	COOLING PARTITION	1	17
34023030	MOUNT, LPH COOLING FAN	1	10
34023040	RIGHT FRONT DUCT, LPH COOLING	1	17
34023050	LEFT FRONT DUCT, LPH COOLING	1	17
34023060	FRONT DUCT, LPH COOLING SIDE	2	15
34023070	SPONGE A, LPH COOLING	2	17
34023080	SPONGE B, LPH COOLING	4	17
34023091	SPONGE C, LPH COOLING	1	10
34023110	SEAL, COOLING PARTITION ADIABATIC	1	17

Part. No.	Description	Quantity USA (120V)	Fig. No.
34023120	HOLDER,OZONE FILTER	1	20
34023130	FILTER,COOLING	2	17
34023140	RIGHT SHIELD,LPH COOLING	1	2
34023150	LEFT SHIELD,LPH COOLING	1	2
34026010	MOUNT,MAIN PCB	1	20
34026020	MOUNT,DRAWER MACHINE	1	20
34026030	RIGHT MOUNT,MAIN WIRING	1	20
34026050	RIGHT PARTITION,FIXING WIRE	1	15
34026070	PROTECTING PLATE,FLAT CABLE	1	10
34026090	LEFT COVER,FLAT CABLE	1	10
34026100	GROUND PLATE A,NOIZE	1	17
34026110	GROUND PLATE B,NOIZE	8	1
34026120	GROUND PLATE C,NOIZE	2	9
34026130	GROUND PLATE D,NOIZE	3	10
34026140	MOUNT,DEHUMIDIFIER HEATER POWER SOURCE SW	1	20
34026160	MOUNT B,MAIN SWITCH	1	20
34026170	MOUNT,JUNCTION WIRING B	2	20
34027040	SSR (100)	2	20
34027070	RELAY 4P,POWER	1	20
34027120	MOUNT BASE,POWER RELAY	1	20
34027190	SWITCH,INTERLOCK	1	20
34027202	RIGHT WIRE,MAIN	1	18
34027210	LEFT WIRE,MAIN	1	19
34027220	WIRE,FIXING	1	15
34027230	WIRE,PRIMARY	1	20
34027250	JUNCTION WIRING,FIXING HEATER	1	15
34027260	WIRE,PAPER FEED SWITCH MIDDLE	1	7
34027280	WIRE,IPU DATA	1	10
34027290	WIRE,LPH FAN	1	2
34027300	WIRE,DEVELOPING	1	11
34027310	WIRE,LPH DATA	1	10
34027320	WIRE,GRID	1	7
34027330	JUNCTION WIRING,ISU SIGNAL	1	10
34027340	WIRE,ISU POWER SOURCE	1	10
34027350	WIRE,LPH POWER SOURCE	1	20
34027360	JUNCTION WIRING,FIXING THERMISTOR	1	15
34027370	JUNCTION WIRING,SSR	1	20
34027390	WIRE A,ROLL	1	4
34027400	JUNCTION WIRING,THERMOSTAT	1	15
34027410	ROLL JUNCTION WIRING A	1	2

Part. No.	Description	Quantity USA (120V)	Fig. No.
34027420	WIRE,DEVELOPING SWITCH	1	20
34027430	JUNCTION WIRING A,ORIGINAL SIZE SWITCH	1	17
34027440	JUNCTION WIRING B,ORIGINAL SIZE SWITCH	1	9
34027450	WIRE,CLEANING	1	13
34027470	JUNCTION WIRING,FRONT COVER SWITCH	1	3
34027490	WIRE,GROUND	1	20
34027500	SHIELD A,GASKET COVER	1	1
34027510	SHIELD B,GASKET COVER	1	1
34027520	SHIELD A,GASKET CIS	1	10
34027530	SHIELD B,GASKET CIS	9	10, 17
34027540	SHIELD A,GASKET ISU	2	10
34027550	WIRE,DETACHING UNIT	1	16
34027560	RESISTOR,220HM 40W	1	20
34027570	SHIELD,GASKET ST	3	8, 10
34027580	SHIELD,GASKET DEVELOPING	2	11
34027600	DEHUMIDIFIER	1	7
34051650	EJECT ROLLER (RC)	1	16
34051660	HOLDER EJECT PULLEY A (RC)	2	15
34051670	HOLDER EJECT PULLEY B (RC)	5	15
34051680	SHAFT,PULLEY EJECT (RC)	7	15
34051690	UPPER GUIDE,EJECT (R C)	1	15
34051700	LOWER EJECT GUIDE (RC)	1	16
34052730	WIRE,PRIMARY NOISE FILTER (R C)	1	20
34052740	WIRE,MAIN SWITCH (R C)	1	20
34052750	JUNCTION WIRING,MAIN SWITCH (R C)	1	18
34052760	WIRE,SHORT CIRCUIT (R C)	1	18
34052770	WIRE,DEHUMIDIFIER HEATER POWER SOURCE (R C)	1	20
34060010	WIRE,PAPER FEED SWITH LOWER	1	25
34068010	CONTACT GLASS,CIS	1	10
34068030	COVER ORIGINAL HOLDER ASS'Y (INCH)	1	9
34068050	FUSE,PCB POWER SOURCE MACHINE (100)	2	20
34068070	FUSE,PCB SERVO MOTOR	1	20
34068080	RIGHT MAIN HOUSING ASS'Y	1	7
34068120	BRUSH,ORIGINAL CLEANING LARGE	1	24
34068130	BRUSH,ORIGINAL CLEANING SMALL	1	24
34068140	SEAL,REFLECTION	1	10
34068150	SHEET,OPERATION UNIT(INCH)	1	20
34068170	KEY,INTERFACE(INCH)	1	20
34068190	SWITCH,INTERFACE KEY	1	24
34068200	LED A,INTERFACE KEY	1	24

Part. No.	Description	Quantity USA (120V)	Fig. No.
34068210	LED B,INTERFACE KEY	1	24
34068220	HOLDER,FLUORESCENT TUBE SOCKET	2	10
34068230	MOUNT,FLUORESCENT TUBE SOCKET	2	10
34069700	SET,ROLLER ORI.(340)	1	9
34069710	SET,UPPER MIDDLE ROLLER ORI.(340)	1	9
34069720	SET CHARGER GRID(340)	1	13
34069750	SET,FLUORESCENT TUBE SOCKET(340)	1	10
34093013	PARTS CLEANING ASS'Y(SP)	1	13
34093023	PARTS DEVELOPING ASS'Y(SP)	1	11
34093031	PARTS HOPPER ASS'Y(SP)	1	12
34093040	PARTS,MAIN CHARGER ASS'Y(SP)	1	7
34093055	PARTS FIXING ASS'Y(SP)	1	15
34093062	PARTS,TRANSFER CHARGER ASS'Y(SP)	1	8
34093079	PARTS MAIN PCB ASS'Y(SP)	1	20
34093101	PARTS,OPERATION UNIT ASS'Y(INCH)SP	1	20
34093121	PARTS ISU PCB ASS'Y(SP)	1	10
34093141	PARTS GRID CHARGE(SP)	1	13
34093150	PARTS LAMP CLEANING LAMP(SP)	2	8, 13
34093160	PARTS LPH A0(SP)	1	10
34093170	PARTS ROLLER DEVELOPING(SP)	1	11
34093180	PARTS HEAT ROLLER(SP)	1	15
34093190	PARTS ROLLER PRESSURE FIXING(SP)	1	16
34093261	PARTS ROLLER FIXING OIL(SP)	1	15
34093270	PARTS TRANSFORMER MAIN HIGH VOLTAGE(SP)	1	7
34093280	PARTS TRANSFORMER TRANSFER SEPARATION(SP)	1	8
34093290	PARTS TRANSFORMER DEVELOPING BIAS(SP)	1	20
34093300	PARTS,MOTOR ORIGINAL(SP)	1	9
34093310	PARTS,MOTOR MAIN(SP)	1	17
34093320	PARTS,MOTOR TONER(SP)	1	12
34093331	PARTS SENSOR SURFACE POTENTIAL(SP)	1	10
34093340	PARTS IC OPERATION UNIT CPU(SP)	1	20
34093370	PARTS IC SERVO PCB ROM(SP)	1	20
34093381	PARTS UPPER ORIGINAL FEED ROLLER(SP)	1	9
34093390	PARTS BACKUP PCB(SP)	1	20
34093402	PARTS POWER SOURCE MACHINE PCB(100)SP	1	20
34093420	PARTS LPH POWER SOURCE PCB(SP)	1	20
34093430	PARTS INVERTER PCB(SP)	1	20
34093440	PARTS SERVO MOTOR PCB(SP)	1	20
34093450	PARTS OUTPUT CIRCUIT PCB(SP)	1	20
34093503	PARTS HEATER POWER SOURCE PCB(RC)SP	1	20

Part. No.	Description	Quantity USA (120V)	Fig. No.
34093510	PARTS REAR ROLLER ORIGINAL HOLDER(SP)	1	9
34093530	PARTS DEVELOPING COVER ASS'Y (SP)	1	11
34093980	SET LEFT HOUSING TRANSFER CHARGER	1	8
34093990	SET LEFT MAIN HOUSING	1	7
34094909	SET ROM CONTROL	1	20
34920170	FULCRUM PIN, FIXING	2	10
40528116	SWITCH, OPEN(MICRO)	1	2
40728600	POWER RELAY 4P	1	20
41525016	SOCKET, KEY COUNTER	1	23
41529105	PLUG EL 4P	1	23
41529121	SOCKET ASS'Y KEY COUNTER	1	23
41728204	BANANA-TIP CONNECTOR	2	8
44927423	SEAL, TONER FEED ROLLER	4	12
45529400	BEARING, HEAT ROLLER 6806ZZNR	2	15
45569005	CENTRAL BEARING	4	17
45726603	GEAR, AGITATION SHAFT	2	12
45727313	IDLE GEAR, FIXING UNIT	1	12
45727504	GEAR 27T	1	15
45727505	GEAR 50T	1	3
45727604	GEAR 34, AGITATION ROLLER	2	12
45728113	IDLE GEAR 20-26	1	17
45728115	IDLE GEAR 22	2	4, 16
45728216	IDLE GEAR 26	1	16
45728217	IDLE GEAR 34	1	16
45729301	GEAR, ONE WAY DRIVE	1	6
45729402	GEAR 37, S.B	2	3, 6
45729404	GEAR B, PF PULLEY	3	4
45729415	GEAR, PADDLE	1	3
45729418	DRIVE GEAR, PRE-TRANSFER	1	17
45729423	IDLE GEAR, FIXING UNIT	1	15
45929204	PULLEY, DEV. UNIT DRIVE	1	9
46664904	LABEL A, WARNING	1	20
46666403	CAUTION LABEL, DRUM(ENGLISH)	1	13
46728100	RUBBER BASE	2	2
48020704	SET SCREW (4), CLUTCH	1	11
48127500	PIN, ROLLER RELEASE LEVER	4	2, 14
48128100	FULCRUM PIN	2	16
48128108	FRONT PIN, FIXING FULCRUM	2	22
48128609	PIN, UPPER FRONT COVER	4	2, 4, 5, 23
48129000	PIN, ORIGINAL HOLDER	2	2

Part. No.	Description	Quantity USA (120V)	Fig. No.
48129208	PIN,TENSION	10	10
48521523	PRESSING SPRING	6	4, 5
48527312	SPRING L,PAPER FEED	1	14
48528206	SPRING,TC	1	16
48528604	TENSION SPRING,CLUTCH	4	4, 5
48529204	PRESSING SPRING	2	15
48529426	TENSION SPRING,PAPER CONVEYING	1	16
48927520	SEPARATION PULLEY	2	2
49010900	MAIN ROLLER BUSHING	6	4, 5, 23
49021700	BUSHING	6	4, 9
49028101	BUSH 8	3	7
49028108	BUSHING,TONER FEED ROLLER	2	12
49028112	BUSHING 8,LOWER REG.ROLLER	8	4, 5, 6, 7
49028116	BUSHING 6,CLEANING UNIT	2	12
49162405	MOUNT,RELAY	1	20
49428102	INSULATING SHEET A	1	20
60003270	GEAR 18 ROLL UNIT	1	13
60004270	PIN SUPPORT WIRE	1	16
60006110	PIN B ROLL	3	4, 5, 23
60006130	ROLL STOPPER	3	4, 5, 23
60006140	SPRING ROLL HOLDER	3	4, 5, 23
60804120	MAGNET CATCH	10	1, 3
61522040	DRIVE GEAR,FIXING SECTION	1	16
61718600	LID,TANK SWITCH	1	14
61727160	SWITCH,DISPOSAL TANK DETECTION	1	14
61727530	INTERLOCK SWITCH A	3	3, 20
61727600	CORE,13-30X34	3	20
61727681	SOLENOID B,CLEANING	1	13
61728022	SCANNER,PCB	1	20
61818160	SHUTTER,NOZZLE	1	13
61868020	MOTOR,DRIVE A	1	17
62302120	PIN,JOINT	4	4, 5
62327050	GROUND WIRING,MACHINE	4	1, 2
63227150	SWITCH L,FEED	3	9, 16
63422140	PULLEY,20P5	1	17
63506130	SPRING,PAPER FEED	1	14
63523010	FAN MOTOR	1	20
63527240	PI,GPIA71A	5	4, 6, 15, 17
63527320	MAIN SWITCH M	2	4, 5
63805170	LABEL,ARROW	1	14

Part. No.	Description	Quantity USA (120V)	Fig. No.
63827080	FERRITE CORE	2	20
64318430	SEAL,CLEANING BLADE B	4	10
64427041	UPPER CLUTCH FEED	1	4
65014240	LOWER SPONGE,TONER HOPPER	2	17
65227040	POWER SOURCE SWITCH	1	20
66006360	PAPER SWITCH	5	7, 25
66023030	OPTICAL FAN	2	2
66321430	FEEDBACK PULLEY	7	15
66717440	SPONGE,INHALATION DUCT	2	17
67305310	CAUTION LABEL,HV	5	2, 10, 17
67322230	BUSHING 8	26	3, 4, 9, 15, 16
67401030	GRANDING WIRING ASS'Y	1	15
67800140	MOUNT B,DRAWER ASS'Y	1	2
67800711	RIGHT ORIGINAL HOLDER ASS'Y	1	9
67800721	LEFT ORIGINAL HOLDER ASS'Y	1	9
67800741	HOPPER LID ASS'Y	1	12
67800770	REAR GUIDE ORIGINAL ASS'Y	1	9
67801090	HEATER SWITCH ASS'Y	2	4, 5
67802040	MOUNT, BOLT	4	2
67802052	MOUNT, CASTER	2	2
67802061	SUPPORT PLATE,MACHINE	2	2
67802070	HANDLE,DETACHABLE SECTION	2	16
67802080	MIDDLE PARTITION	1	2
67802091	LOWER PARTITION,DEVELOPING UNIT	1	2
67802100	PROTECTING PLATE,BASE	4	2
67802111	FRONT CASTER	2	2
67802121	REAR CASTER	2	2
67802130	HOLDER,FRONT COVER	2	3
67802140	REINFORCEMENT,BYPASS	1	3
67802150	HINGE,FRONT COVER	4	1
67802161	UPPER LEFT HINGE,MACHINE	1	2
67802171	UPPER RIGHT HINGE,MACHINE	1	2
67802180	MOUNT,HINGE	4	2
67802191	LOWER LEFT HINGE,MACHINE	1	2
67802201	LOWER RIGHT HINGE,MACHINE	1	2
67802210	LEVER,CASTER	1	21
67804090	UPPER REAR COVER	1	1
67804100	HANDLE,UPPER RIGHT COVER	1	1
67804121	LOWER FRONT COVER, DETACHABLE SECTION	1	1
67804140	RIGHT FRONT COVER,DETACHABLE SECTION	1	1

Part. No.	Description	Quantity USA (120V)	Fig. No.
67804150	LEFT FRONT COVER, DETACHABLE SECTION	1	1
67804160	COVER, SWITCH DETACHABLE SECTION	1	1
67804170	PROJECTION, SWITCH	2	1
67804180	STOPPER, COVER	2	1
67804192	FRONT COVER	2	1
67804200	UPPER RIGHT COVER, DETACHABLE SECTION	1	1
67804210	UPPER LEFT COVER, DETACHABLE SECTION	1	1
67804240	COVER, MACHINE SUPPORT	2	2
67804250	LID, ROLL DRIVE	1	2
67804261	LOWER LID, ROLL	1	2
67804270	FULCRUM PLATE, STOPPER	2	1
67804280	LOWER RETAINER, FRONT COVER	2	2
67804290	MOUNT, MAGNET	2	1
67804410	FILM A(EUR)	2	20
67804420	FILM B(EUR)	1	20
67805080	LABEL, ROLL SUPPORT(INCH)	3	4, 5, 23
67805200	LABEL, ROLL HEATER	1	1
67806011	CUTTER	1	6
67806030	RIGHT MOUNT, CUTTER	1	6
67806040	LEFT MOUNT, CUTTER	1	6
67806050	REAR MOUNT, CUTTER	2	6
67806060	GEAR 32, CUTTER	1	6
67806070	POSITIONING PLATE, CUTTER	1	6
67806080	MOUNT, CUTTER POSITIONING	1	6
67806090	LEVER, CUTTER RETAINING	1	6
67806111	FRONT GUIDE, CUTTER	1	6
67806121	REAR GUIDE, CUTTER	1	6
67806130	ROLLER, CUTTER EJECT	1	6
67806140	FRONT MOUNT, CUTTER EJECT	1	6
67806150	FRONT GUIDE, CUTTER EJECT	1	6
67806160	REAR GUIDE, CUTTER EJECT	1	6
67806171	PULLEY A, CUTTER EJECT	4	6
67806181	PULLEY B, CUTTER EJECT	12	6, 7
67806190	MOUNT, EJECT PULLEY	8	6
67806200	MOUNT, EJECT GUIDE	1	6
67806210	FRAME, CUTTER EJECT	2	6
67806220	HANDLE, EJECT DRIVE	1	6
67806230	SWITCH, CUTTER EJECT	1	6
67806240	REAR ROLLER A, ROLL PAPER CONVEYING	1	7
67806250	REAR ROLLER B, ROLL PAPER CONVEYING	1	7

Part. No.	Description	Quantity USA (120V)	Fig. No.
67806270	UPPER GUIDE, ROLL PAPER CONVEYING	1	7
67806280	LOWER GUIDE, ROLL PAPER CONVEYING	1	7
67806290	MOUNT, ROLL DRAWER	2	2
67806300	FEED ROLL CLUTCH	5	3, 4, 17
67806310	SEAL, CUTTER EJECT	1	6
67806510	REGISTRATION ROLLER, BYPASS	1	3
67806531	UPPER GUIDE, REGISTRATION	1	16
67806560	BYPASS TABLE(INCH)	1	3
67806590	MOUNT, BYPASS SWITCH	1	16
67806922	LOWER GUIDE, REGISTRATION(EUR)	1	2
67806941	RIGHT SUPPORT PLATE, CUTTER	1	6
67806951	LEFT SUPPORT PLATE, CUTTER	1	6
67807010	RIGHT FRAME A, ROLL	1	4
67807020	LEFT FRAME A, ROLL	1	4
67807050	FRONT ROLLER A, ROLL PAPER CONVEYING	1	4
67807060	STAY A, ROLL	1	4
67807071	UPPER GUIDE A, ROLL PAPER FEED	1	4
67807082	LOWER GUIDE A, ROLL PAPER FEED	1	4
67807090	MOUNT A, PAPER FEED ROLLER	1	4
67807100	RETAINER A, ROLL DRIVE	1	4
67807130	SHAFT A, ROLL JOINT	1	4
67807140	SHAFT A, ROLL PAPER FEED	1	4
67807150	SHAFT A, ROLL SWITCHBACK	1	4
67807160	MOUNT A, PI	1	4
67807170	IDLE GEAR A, ROLL	1	4
67807180	CLUTCH A, ROLL	1	4
67807190	SEAL A, ROLL SET	2	4
67807201	SEAL A, ROLL GUIDE	1	4
67807310	RIGHT FRAME B, ROLL	1	5
67807320	LEFT FRAME B, ROLL	1	5
67807330	BASE B, ROLL	1	5
67807341	FRONT GUIDE B, ROLL	1	5
67807351	REAR GUIDE B, ROLL	1	5
67807360	UPPER GUIDE B, ROLL PAPER FEED	1	5
67807370	MOUNT B, PAPER FEED ROLLER	1	5
67807380	MOUNT B, ROLL DRAWER	1	5
67807392	SEAL B, ROLL SET	1	5
67807510	UPPER ROLLER, ROLL PAPER FEED	2	4, 5
67807521	RIGHT MOUNT, SLIDER	2	4, 5
67807531	LEFT MOUNT, SLIDER	2	4, 5

Part. No.	Description	Quantity USA (120V)	Fig. No.
67807540	SLIDER,ROLL	4	2
67807550	LEVER,ROLL	1	5
67807560	RIGHT HOOK,LOCK	2	4, 5
67807570	LEFT HOOK,LOCK	2	4, 5
67807580	RIGHT LEVER,ROLL PAPER FEED	2	4, 5
67807590	LEFT LEVER,ROLL PAPER FEED	2	4, 5
67807600	RIGHT LEVER,ROLL PAPER FEED RETAINING	2	4, 5
67807610	LEFT LEVER,ROLL PAPER FEED RETAINING	2	4, 5
67807641	SUPPORT PLATE, ROLL	6	4, 5, 23
67807650	RIGHT SHAFT,ROLL SUPPORT	3	4, 5, 23
67807660	LEFT SHAFT,ROLL SUPPORT	3	4, 5, 23
67807670	GEAR 40,ROLL	3	4, 5, 23
67807680	SPRING,ROLL	2	4, 5
67807690	SPRING,PAPER FEED LEVER	4	4, 5
67807701	HEATER,ROLL UNIT	2	4, 5
67807711	SPRING,ROLL GROUND	2	4, 5
67807721	MOUNT,DEHUMIDIFIER SWITCH	2	4, 5
67807730	HOLDER,ROLL SUPPORT	3	4, 5, 23
67807760	PIN,LEVER PAPER FEED	4	4, 5
67807770	LEVER,ROLL OPERATION	1	4
67813061	GUIDE,ORIGINAL INSERTION	1	9
67813110	COLLAR,UPPER MIDDLE ORIGINAL ROLLER	2	9
67813120	FILM,ORIGINAL SWITCH	1	9
67813213	LOWER ORIGINAL FEED ROLLER	1	9
67813220	LOWER BUSHING,ORIGINAL FEED ROLLER	6	2, 9, 16
67813233	FRONT GUIDE,ORIGINAL FEED	1	9
67813242	REAR GUIDE,ORIGINAL FEED	1	9
67813271	FRONT SWITCH,ORIGINAL FEED	1	2
67813282	REAR SWITCH,ORIGINAL FEED	1	2
67813290	ORIGINAL LOOP GUIDE	1	21
67813300	ORIGINAL LOOP COLLAR	2	1
67813310	MOUNT,ORIGINAL SWITCH	2	2
67813320	STATIC ELIMINATOR,ORIGINAL	3	9
67813332	LOWER ORIGINAL FEED ROLLER B	1	9
67813340	STOPPER,LOWER ORIGINAL FEED ROLLER B	1	9
67813520	SPACER,ORIGINAL TABLE	2	9
67813540	LEFT GUIDE,CURSOR	1	9
67813551	LEFT SEAL A,CURSOR	1	9
67813580	LEFT SEAL C,CURSOR	2	9, 24
67813910	RIGHT HOLDER,ORIGINAL	1	9

Part. No.	Description	Quantity USA (120V)	Fig. No.
67813920	LEFT HOLDER,ORIGINAL	1	9
67813930	MOUNT,ORIGINAL HOLDER	2	9
67813941	MOUNT BASE,ORIGINAL HOLDER	2	9
67813950	RIGHT HOLDER,ORIGINAL HOLDER	2	9
67813960	LEFT HOLDER,ORIGINAL HOLDER	2	9
67813970	PIN,ORIGINAL HOLDER	2	9
67814010	HOUSING,DEVELOPING UNIT	1	11
67814020	SPIRAL,DEVELOPING UNIT	1	11
67814040	FILM, DEVELOPING PARTITION	1	11
67814050	RIGHT SEAL,DEVELOPING UNIT	1	11
67814060	LEFT SEAL,DEVELOPING UNIT	1	11
67814100	DUCT,DEVELOPING UNIT	1	2
67814120	THERMISTOR,DEVELOPING UNIT	2	11, 20
67814130	BASE,DEVELOPER DISPOSAL	1	2
67814160	DEVELOPING UNIT COVER	1	11
67815010	LID,HOPPER	1	12
67815020	COVER,HOPPER LID	1	12
67815031	FILM,SHUTTER LID	4	12
67815040	FILM,SHUTTER COVER	4	12
67815050	FILM,TONER RECEIVING	1	12
67815060	RIGHT FILM,LID COVER	1	12
67815070	LEFT FILM,LID COVER	1	12
67815080	SPONGE,LID COVER	2	12
67815090	MAGNET,LID COVER	1	12
67815100	SPONGE,HOPPER LID	1	12
67816060	STAY,PRE-TRANSFER PULLEY	1	7
67816071	REINFORCEMENT,PRE-TRANSFER PULLEY	1	7
67816080	MOUNT,PRE-TRANSFER PULLEY	8	7
67816130	MOUNT,SEPARATION SOLENOID	1	13
67816141	LEVER,SEPARATION SOLENOID	1	13
67816151	BUSHING,SEPARATION	4	13
67816160	GUIDE,SEPARATION CLAW	7	13
67816170	GUIDE,SEPARATION	7	13
67816180	SPRING,SEPARATION	1	13
67816190	RIGHT RETAINER,PRE-TRANSFER STAY	1	7
67816200	LEFT RETAINER,PRE-TRANSFER STAY	1	7
67816211	TRANSFER CHARGER BASE	1	8
67816221	SEAL PRE-TRANSFER GUIDE	1	10
67816231	FILM ST CHARGER	1	8
67817011	RIGHT FRAME,DETACHABLE SECTION	1	16

Part. No.	Description	Quantity USA (120V)	Fig. No.
67817021	LEFT FRAME,DETACHABLE SECTION	1	16
67818011	HOUSING,CLEANING UNIT	1	13
67818041	CLEANING BLADE	1	13
67818050	LOWER CLEANING BLADE	1	13
67818060	FUR BRUSH,CLEANING UNIT	1	13
67818090	RIGHT MOUNT,CLEANING SEAL	1	13
67818100	LEFT MOUNT,CLEANING SEAL	1	13
67818110	WEIGHT,CLEANING BLADE	1	13
67818120	STOPPER,CLEANING BLADE	2	13
67818130	MOUNT,WEIGHT	1	13
67818160	MOUNT,CLEANING SOLENOID	1	13
67818170	SPRING,CLEANING SOLENOID	1	13
67818310	SEAL, SPIRAL ROLLER	2	13
67818330	BLADE SEAL	2	13
67818340	GEAR 25,CLEANING DRIVE	1	13
67818350	REAR SEAL,HOUSING	1	13
67818360	LEFT SEAL,HOUSING	1	13
67820030	SHAFT,PRESS ROLLER	1	16
67820040	COLLAR,PRESS ROLLER	4	16
67820081	FRONT MOUNT, FIXING UNIT	1	15
67820090	UPPER MOUNT, FIXING THERMISTOR	2	15
67820100	FIXING THERMISTOR A	3	15, 16
67820110	FIXING THERMISTOR B	1	15
67820140	MOUNT, FIXING CLAW	4	15
67820152	LOWER PARTITION, FIXING UNIT	1	16
67820161	FRONT GUIDE, FIXING UNIT	1	16
67820170	RIGHT LEVER, FIXING PRESS ROLLER	1	16
67820180	LEFT LEVER, FIXING PRESS ROLLER	1	16
67820190	LOWER MOUNT, FIXING THERMISTOR	2	16
67820210	GUIDE A, PRESS ROLLER	2	16
67820220	GUIDE B, PRESS ROLLER	2	16
67820230	BUSHING, PRESS ROLLER	2	16
67820240	RIGHT MOUNT, PRESS ROLLER GUIDE	1	16
67820250	LEFT MOUNT, PRESS ROLLER GUIDE	1	16
67820270	CLAW, FIXING PRESS ROLLER	6	16
67820351	SHAFT, PULSE PLATE	1	15
67820361	MOUNT, PULSE PLATE	1	15
67820380	FRONT GUIDE FIXING UNIT	1	15
67820400	SPRING, DETACHING RELEASE	2	16
67821010	GUIDE, COPY TRAY	2	1

Part. No.	Description	Quantity USA (120V)	Fig. No.
67821021	RIGHT COPY TRAY	1	1
67821031	LEFT COPY TRAY	1	1
67821040	STOPPER, COPY TRAY	2	21
67821050	UPPER HINGE, COPY TRAY	4	1
67821061	MOUNT, COPY TRAY	2	1
67821070	RETAINER PIN, COPY TRAY	4	1
67821090	LOWER HINGE, COPY TRAY	4	1
67821100	PIN, HINGE	4	1
67821110	STOPPER, EJECT	2	1
67821121	MOUNT, STOPPER EJECT	2	1
67821130	PAD, COPY TRAY	4	1
67821140	EJECT GUIDE B	2	1
67822040	RETAINER, PRE-TRANSFER DRIVE	1	17
67822060	RETAINER, FIXING DRIVE	1	16
67822071	MOUNT, CUTTER UNIT	1	6
67822081	RETAINER, CUTTER UNIT	1	6
67822090	CLUTCH, CUTTER DRIVE	1	6
67822101	SHAFT, CUTTER UNIT	1	6
67822120	SHAFT, CUTTER PI	1	6
67822130	DETECTION PLATE, CUTTER	1	6
67822140	MOUNT A, ROLL DRIVE	1	17
67822150	JUNCTION PLATE, ROLL DRIVE	1	17
67822160	REINFORCEMENT, JOINT	1	17
67822170	SHAFT A, ROLL DRIVE	1	17
67822180	SHAFT, JOINT	1	17
67822190	MOUNT B, ROLL DRIVE	1	17
67822200	RETAINER B, ROLL DRIVE	1	17
67822210	SHAFT B, ROLL DRIVE	1	17
67822220	SHAFT B, ROLL PAPER FEED DRIVE	1	17
67822230	MOUNT, ROLL PI	1	17
67822240	PULLEY 15/18, PAPER FEED MOTOR	1	17
67822250	PULLEY 16, PAPER FEED	2	17
67822260	GEAR 21, CUTTER DRIVE	3	6, 16
67822270	GEAR 16, ROLL DRIVE	1	17
67822280	IDLE GEAR 36/30	1	17
67822290	GEAR 29, ROLL DRIVE	1	17
67822300	TENSION PLATE, PAPER FEED	1	17
67822310	TENSION PLATE, CUTTER DRIVE	1	17
67822330	TIMING BELT, PRE-TRANSFER DRIVE	1	17
67822340	TIMING BELT, CUTTER	1	6

Part. No.	Description	Quantity USA (120V)	Fig. No.
67822350	TIMING BELT,PAPER FEED	1	17
67822360	PULLY,CUTTER DRIVE 20	1	6
67822370	MOUNT,CLEANING CONNECTOR	1	17
67822380	TENSION PLATE,PRE-TRANSFER DRIVE	1	17
67822400	SHAFT,PRE-TRANSFER DRIVE	1	7
67822410	GEAR 22,PRE-TRANSFER DRIVE	1	7
67822420	JUNCTION PLATE,PRE-TRANSFER DRIVE	1	7
67822430	SHAFT,PRE-TRANSFER DRIVE JOINT	1	7
67822440	SPRING,PRE-TRANSFER DRIVE	1	7
67822450	GEAR 20,IDLE	1	7
67823016	MOUNT, COOLING FAN	1	17
67823030	HEAT SHIELD SEAL, COOLING PARTITION	2	17
67823051	STOPPER,PAPER CONVEYING FILTER	1	2
67823060	HEAT SHIELD SEAL,COOLING FAN	2	9
67823071	DUCT,COOLING FAN	2	17
67823080	FILTER,CONVEYING	2	2, 20
67826031	LEFT MOUNT,WIRING	1	20
67826050	MOUNT,POWER CORD 120	1	20
67827060	PAPER CONVEYING WIRING	1	8
67827070	FIXING FAN WIRING	1	17
67827100	ROLL WIRING B	1	5
67827120	ROLL JUNCTION WIRING B	1	2
67827130	RESISTRATION SWITCH WIRING	1	6
67827160	PAPER CONVEYING FAN	3	8, 17
67827210	JUNCTION WIRING,ROLL HEATER	2	4, 5
67827260	JUNCTION WIRING,EJECT PULSE PLATE	1	15
67827270	JUNCTION WIRING,FL SOCKET HOLDER	1	10
67827280	INTERLOCK SWITCH	1	20
67827350	JUNCTION WIRING,SSR	1	20
67827360	CLICK SOLENOID	1	13
67827380	MOTOR,FIXING	2	16, 17
67827430	SWITCH,INSERTION(EUR)	1	16
67868010	BOLT,MACHINE	4	24
67868111	RIGHT CURSOR,ORIGINAL	1	24
67868120	RIGHT GUIDE,CURSOR	1	24
67868131	RIGHT SEAL,CURSOR	1	24
67868141	RIGHT ORIGINAL CURSOR ASS'Y	1	24
68305090	CAUTION LABEL,HIGH TEMPERATURE L(EXP)	1	1
68327260	RELAY,SAFETY SWITCH	1	20
71614240	BEARING,DEVELOPER UNIT	1	6

Part. No.	Description	Quantity USA (120V)	Fig. No.
71622150	JOINT PULLEY	1	16
71802210	PIN,DRUM LIFT	4	10
71816062	SWITCH,PAPER CONVEYING SECTION	1	8
71818200	RATCHET,SEPARATION	12	13, 15, 17
71821221	PIN,LOOP GUIDE	2	15
71821610	COLLAR,EJECT	1	9
71822241	PULLEY,MAIN TENSION	2	9, 17
72107160	BUSHING 6,LOWER REGISTRATION ROLLER	36	4, 5, 6, 7
72122100	IDLE GEAR 45	1	3
72308120	SPRING, CLEANING BLADE	1	6
72404230	COVER, KEY COUNTER	1	20
72414180	GEAR, DEVELOPER 22	2	7, 16
72414380	REAR BUSHING, DEVELOPER UNIT	4	11
72418140	SPRING, BLADE	1	17
72422150	BUSHING, DEVELOPER UNIT	1	9
72422160	PULLEY, IDLE 16	1	9
72422220	TIMING BELT, DEVELOPER UNIT B	1	9
72517030	FEED BACK PULLEY 14	1	9
72602220	PIN,HANDLE	1	6
73108020	WASHER,PRE-TRANSFER ROLLER	4	6, 9
73210450	BUSH, 6	4	13
73902220	SPRING SHAFT HOOK	4	16
73922190	IDLE GEAR 46,OPTICAL SECTION	3	3, 17
74301620	POWER CORD ASS'Y USA	1	20
74315100	PIN,TONER AGITATION SHAFT	4	12
74316100	GEAR 30,PRE-TRANSFER	1	16
74318070	BUSHING 8,TONER DISPOSAL	1	13
74318290	HOLDER,TANK SWITCH	1	14
74318430	SWITCH,TONER DISPOSAL TANK	1	14
74318650	PIN WEIGHT DETECTOR	1	14
74322340	GEAR 32,DUPLEX	4	4, 6
74322350	PULLEY,DRIVE TENSION	3	17
74702090	RAIL DETACHABLE SECTION	2	2
74702100	POSITIONER DETACHABLE SECTION	2	2
74702110	RETAINER DETACHABLE SECTION	2	16
74702120	COLLAR 12 DETACHABLE SECTION	2	16
74702130	RIGHT LOCK LEVER DETACHABLE SECTION	1	16
74702140	LEFT LOCK LEVER DETACHABLE SECTION	1	16
74702150	PIN DETACHABLE SECTION LOCK LEVER	2	16
74704201	TONER HOPPER RIGHT COVER	1	12

Part. No.	Description	Quantity USA (120V)	Fig. No.
74704211	TONER HOPPER LEFT COVER	1	12
74704220	SHAFT UPPER REAR COVER	2	1
74704280	MOUNT A UPPER LEFT COVER	1	1
74704290	MOUNT B UPPER LEFT COVER	1	1
74704400	PIN REAR COVER	2	1
74706270	CASSETTE CUSHION	1	14
74707080	SEAL REGISTRATION	9	2
74707110	REGISTRATION BRAKE PAD	4	4, 5, 16
74710050	SPRING MAIN CHARGER WIRE	3	7, 8
74712361	ORIGINAL INSERTION GUIDE HOLDER	1	9
74712400	PIN ORIGINAL FEEDER PULLEY	4	9
74712420	ORIGINAL FEED ROLLER TIMING BELT	1	9
74712430	ORIGINAL FEED ROLLER DRIVE PULLEY	2	9
74712470	ORIGINAL FEED CLUTCH	1	9
74712770	STOP RING U-6	2	9
74712780	SEAL CONTACT GLASS	2	10
74712810	REAR GUIDE CHIP ORIGINAL INSERTION	2	9, 24
74712820	LAMP, EXPOSURE	1	10
74714022	RIGHT FRAME DEVELOPING UNIT	1	11
74714032	LEFT FRAME DEVELOPING UNIT	1	11
74714050	UPPER DEVELOPING UNIT STAY	1	11
74714062	DEVELOPER PADDLE SHAFT	1	11
74714071	DEVELOPER PADDLE	15	11
74714090	DOCTOR BLADE	1	11
74714100	GEAR 19 DEVELOPING ROLLER	1	11
74714111	IDLE GEAR 17 DEVELOPING UNIT	1	11
74714121	GEAR DEVELOPER PADDLE	1	11
74714130	GEAR 23 SPIRAL ROLLER	2	4, 11
74714150	PIN DEVELOPING UNIT HOLDER	2	2
74714160	RIGHT HOLDER DEVELOPING UNIT	1	2
74714170	LEFT HOLDER DEVELOPING UNIT	1	2
74714181	LID DEVELOPER DISPOSAL	1	11
74714220	BUSHING DEVELOPING ROLLER	1	11
74714240	LOCK LEVER DEVELOPING UNIT	2	2
74714270	MOUNT DEVELOPING UNIT SWITCH	1	20
74714290	LOWER DEVELOPING UNIT SEAL	1	11
74714321	SPONGE DEVELOPING UNIT HOUSING	1	11
74714331	DOCTOR BLADE SPONGE A	1	11
74715070	TONER AGITATION ROD SHAFT	1	12
74715080	TONER AGITATION ROD	2	12

Part. No.	Description	Quantity USA (120V)	Fig. No.
74715101	GEAR 20 TONER MOTOR	1	12
74715120	TONER FEED ROLLER	2	12
74715130	MOUNT TONER MOTOR CONNECTOR	1	11
74715151	TONER HOPPER STAY SPONGE	2	12
74715171	SPONGE TONER HOPPER LID	2	12
74715191	SEAL TONER HOPPER	2	12
74715200	BUSING TONER FEED ROLLER	2	12
74715210	SEAL TONER HOPPER STAY	2	12
74715220	MIDDLE SEAL TONER HOPPER	1	12
74716100	RIGHT LEVER TRANSFER GUIDE	1	2
74716110	LEFT LEVER TRANSFER GUIDE	1	2
74716130	SHAFT PAPER CONVEYING PULLEY	9	16
74716160	SPACER GUIDE	5	1, 7
74716280	ST CHARGER WIRE	1 spl	7, 8
74716290	GUIDE WIRE ST CHARGER	1 spl	8
74716301	RIGHT SEAL ST CHARGER	2	8
74716311	LEFT SEAL ST CHARGER	2	8
74716322	FILM ST CHARGER	2	8
74716330	SEAL ST CHARGER HOUSING	2	8
74716370	PRE-TRANSFER COLLAR	2	8
74716440	PULLEY B, CONVEYING	9	16
74717011	PAPER CONVEYING GUIDE	1	8
74717030	PAPER CONVEYING DUCT	1	8
74717050	MOUNT PAPER CONVEYING SWITCH	1	8
74717090	SPRING A PAPER CONVEYING PULLEY	9	16
74717100	SEAL A PAPER CONVEYING	2	16
74717110	SEAL B PAPER CONVEYING	2	2, 16
74717120	SEAL C PAPER CONVEYING	1	16
74718290	SPRING CLEANING UNIT STAY	1	13
74718330	PIN DRUM GUIDE RAIL	4	2
74718360	HANDLE CLEANING UNIT	2	13
74720090	FULCRUM PIN FIXING UNIT	1	16
74720200	UPPER RELEASE PIN FIXING UNIT	2	15
74720210	FIXING UNIT COVER	1	15
74720270	SHAFT HEAT ROLLER SEPARATION CLAW	13	15
74720320	FIXING UNIT RELEASE SHAFT	2	15
74720330	RIGHT LOCK LEVER FIXING UNIT	1	15
74720340	LEFT LOCK LEVER FIXING UNIT	1	15
74720350	MOUNT FIXING UNIT LOCK LEVER SPRING	2	15
74720360	RIGHT RELEASE LEVER FIXING UNIT	1	15

Part. No.	Description	Quantity USA (120V)	Fig. No.
74720370	LEFT RELEASE LEVER FIXING UNIT	1	15
74720380	RELEASE SLIDER FIXING UNIT	2	16
74720390	HOLDER FIXING UNIT RELEASE SPRING	2	16
74720430	FIXING UNIT RELEASE SPRING	2	16
74720450	GEAR 24 FIXING UNIT DRIVE	1	15
74720481	EJECT SWITCH	1	15
74720600	RIB B FIXING UNIT GUIDE	6	15
74722150	FIXING UNIT DRIVE COUPLER	1	16
74722160	PIN FIXING UNIT DRIVE COUPLER	1	16
74722280	COUPLER DRUM DRIVE	1	17
74722290	SPRING DRUM DRIVE COUPLER	1	17
74722300	HOLDER DRUM RELEASE LEVER	1	17
74722312	RELEASE LEVER DRUM	1	17
74722390	GEAR 20 DEVELOPING UNIT DRIVE	1	17
74722420	TENSION DRUM DRIVE TIMING BELT	1	17
74722431	TENSION PLATE, ORIGINAL	1	9
74722520	PIN JOINT	1	17
74723130	SEAL PAPER CONVEYING FAN	2	2
74723170	MOUNT PAPER CONVEYING FAN FILTER	1	2
74724040	PRINT INDICATOR PCB	1	17
74724050	LID PRINT INDICATOR	1	9
74724060	MOUNT PRINT INDICATOR	1	17
74724070	MOUNT OPERATION UNIT	2	20
74726070	MOUNT SAFETY SWITCH	1	2
74727141	COVER-OPEN SWITCH	1	1
74727240	MAGNET OR HOLDER	1	9
74760210	SUPPORT BAR, ORIGINAL TRAY	1	22
74760220	TRAY, ORIGINAL	1	22
74760230	STOPPER, ORIGINAL	1	22
74760241	MOUNT, ORIGINAL TRAY	2	22
74760250	HINGE, ORIGINAL TRAY	2	22
74768161	RIGHT HOUSING TRANSFER CHARGER ASS'Y(SP)	1	8
75208110	PULSE SENSOR PLATE	2	4, 17
75560030	GEAR 17 DEVELOPING SLEEVE	1	16
75704470	CUSHION REAR COVER	1	20
75713040	LENS UNIT POSITIONING PIN	4	10
75718330	SPONGE BLADE B	2	11
75812080	STOP RING 4	5	4, 13
76007150	SPRING PAPER PAD PULLEY	10	6, 15
76702120	SPRING MACHINE BODY HOOK	1	6

Part. No.	Description	Quantity USA (120V)	Fig. No.
76704120	SPRING ORIGINAL FEED RELEASE LEVER	1	13
76727400	GROUND WIRING, PAPER EJECT	1	7
77502090	LID FINISHER CABLE	1	20
77706492	FRONT PRESSING SPRING	8	7
77721740	SPRING PUNCH	1	17
78308200	SPRING DRUM HEATER BRUSH	1	7
78318330	SPRING SEPARATION CLAW SOLENOID	1	13
78618190	LEVER CLEANING BLADE SOLENOID	1	13
78618240	SEPARATION CLAW DRUM	7	13
78624080	DRUM HEATER ELECTRODE ASS'Y	1	7
78727110	JAM DETECTION SWITCH	3	4
78918290	FLANGE PULLEY 27	1	9
79016031	PRESSING SPRING	16	6, 7
79310340	STATIC ELIMINATOR ADF	4	15
79622040	IDLE GEAR 16/25	1	4
B1303120	BINDING SCREW BVM3X12 (BLACK)	4	25
G3006080	BEARING, #608ZZ	1	11
G3068030	BEARING 6803ZZ	2	16
J0045090	RECEPTACLE 9PMINI MATENLOCK, 172332-1	1	19
J0045900	PIN, MINI MATENLOCK, 170364-1	4	19
J0045910	PIN, MINI MATENLOCK, (PLATIN) 170363-1	3	19
J0064000	HOUSING, SPARK SUPPRESSOR, 172006-1	3	18, 19
J0064900	CONTACTOR, SPARK SUPPRESSOR, 170284-1	6	18, 19
J0070010	POSITIVE CONNECTOR, #187, 172074-1	2	19
J0070900	POSITIVE CONNECTOR, #187, 170330-1	9	18, 19
J0073010	POSITIVE CONNECTOR, #187, (BLUE), 172074-6	2	18
J0074010	POSITIVE CONNECTOR, #250, 172076-1	7	18, 19
J0074900	POSITIVE CONNECTOR, #250, 170333-1	11	18, 19
J0074910	POSITIVE CONNECTOR, #250, 170334-1	4	18, 19
J0075010	POSITIVE CONNECTOR, #250, (YELLOW), 172076-4	4	18, 19
J0076010	POSITIVE CONNECTOR, #250, (GREEN), 172076-5	2	18
J0077010	POSITIVE CONNECTOR, #250, (BLUE), 172076-6	2	18, 19
J0144030	CASE, 175694-3 (AMP)	1	20
J0150030	RECEPTACLE, 175778-3 (AMP)	5	19
J0150080	RECEPTACLE, 175778-8 (AMP)	1	18
J0150900	CONTACTOR, 175161-1 (AMP)	23	18, 19
J0161020	POSITIVE, RECEPTACLE, 174712-1 (AMP)	3	18, 19
J0210040	PLUG 4PLP-04-1	1	18
J0210910	SOCKET L, LLF-61T-2.0	4	18
J0212900	PIN L, LLM-01T-2.0	4	19

Part. No.	Description	Quantity USA (120V)	Fig. No.
J0213040	RECEPTACLE 4PLR-04-1	1	19
J0220020	PLUG EL 2P,ELP-02V	2	4, 5
J0220040	PLUG EL 4P,ELP-04V	2	18
J0220060	PLUG EL 6P,ELP-06V	1	18
J0220900	SOCKET EL,LLF-01T-1.3E	14	4, 5, 18
J0222900	PIN EL,LLM-01T-1.3E	35	18, 19
J0223020	RECEPTACLE EL 2P,ELR-02V	2	18
J0223040	RECEPTACLE EL 4P,ELR-04V	5	18, 19
J0223090	RECEPTACLE EL 9P,ELR-09V	1	19
J0223540	RECEPTACLE EL 4PN,ELR-04NV	1	18
J0240020	PLUG SM 2P,SMP-02V-NC	2	18
J0240030	PLUG SM 3P,SMP-03V-NC	1	18
J0240050	PLUG SM 5PN,SMP-05V-NC	1	19
J0241020	PLUG SM 2P,SMP-02V-BC	14	18, 19
J0241030	PLUG SM 3P,SMP-03V-BC	4	18, 19
J0241040	PLUG SM 4P,SMP-04V-BC	4	18, 19
J0241050	PLUG SM 5P,SMP-05V-BC	3	18, 19
J0241060	PLUG SM 6P,SMP-06V-BC	1	19
J0241070	PLUG SM 7P,SMP-07V-BC	1	18
J0241120	PLUG SM 12P,SMP-12V-BC	1	18
J0242900	PIN SM,BYP-001T-0.6	12	18, 19
J0243020	RECEPTACLE SM 2P,SMR-02V-B	1	19
J0243030	RECEPTACLE SM 3P,SMR-03V-B	2	19
J0243060	RECEPTACLE SM 6P,SMR-06V-B	1	18
J0250050	PLUG NH 5P,H5P-SHF-AA	2	18, 19
J0250070	PLUG NH 7P,H7P-SHF-AA	1	19
J0250900	SOCKET,BHF-001T-0.8SS	120	18, 19
J0272010	RECEPTACLE VH 7P,VHR-7N	2	18, 19
J0272020	RECEPTACLE,VH,2P,VHR-2N	2	18, 19
J0272030	VH RECEPTACLE 3P,VHR-3N	3	18, 19
J0272040	RECEPTACLE,VH,4P,VHR-4N	5	18, 19
J0272050	RECEPTACLE,VHR-5N(JST)	1	19
J0272060	RECEPTACLE VH 6P,VHR-6N	1	19
J0272080	RECEPTACLE VH8P,VHR-8N	2	18, 19
J0272090	RECEPTACLE,VH,9P,VHR-9N	2	18
J0272900	CONTACTOR,BVH-21T-P1-1(JST)	83	18, 19
J0300040	RECEPTACLE 4P5195-04	1	18
J0300080	RECEPTACLE 8P5195-08	21	18
J0300900	SOCKET,5194TL	8	19
J0301040	RECEPTACLE 4P5196-04	1	19

Part. No.	Description	Quantity USA (120V)	Fig. No.
J0301050	RECEPTACLE 5P5196-05	2	18, 19
J0301060	RECEPTACLE 6P5196-06	1	18
J0303060	RECEPTACLE 6P5198-06	1	18
J0311900	SOCKET,5479PBT	11	18
J0360900	PIN,1380TL	1	18
J0364010	PLUG,3191-01P(MOLEX)	1	18
J0380130	RECEPTACLE,51024-1300(MOREX)	1	18
J0400340	RECEPTACLE 34P,HIF-34D-2.54C	1	18
J0400920	HIF CONTACTOR,	33	18
J0410160	RECEPTACLE 16P,QR/P1-16S-C	1	18
J0410240	RECEPTACLE,QR/P1-24S-C(01)(HIROSE)	1	18
J0410900	CONTACTOR,RECEPTACLE SC1,QR/P1-SC1A-111	4	18
J0410930	CONTACT (L),QR/P1-PC1A-111	4	18
J0410960	CONTACTOR,SC2B,QR/P1-SC2B-121	23	18
J0421080	SOCKET 8P,DF1B-8DS-2.5RC	1	18
J0421200	RECEPTACLE,DF1B-20DS-2.5RC(HIROSE)	2	18, 19
J0421240	SOCKET 24P,DF1B-24DS-2.5RC	1	19
J0421340	SOCKET,DF1B,34P,DF1B-34DS-2.5RC	1	18
J0421900	CONTACTOR,DF1B-2428SC(HIROSE)	124	18, 19
J0422800	SOCKET TERMINAL 2022,DF1B-2022SCF	3	19
J0424040	RECEPTACLE,DFIB-4S-2.5R(HIROSE)	1	19
J0424070	RECEPTACLE,DF1B-7S-2.5R(HIROSE)	1	18
J0424080	SOCKET S-8P,DF1B-8S-2.5R	1	19
J0425080	PLUG,DF1B-8ES-2.5RC(HIROSE)	1	19
L0221010	ROUND TYPE TERMINAL M3,0.25-1.65,1.25-3	1	7
L0240000	CLOSE TYPE CONNECTOR,0.5-1.75,CE1(CE-100)	29	18, 19
L0240010	CLOSE TYPE CONNECTOR,1.0-3.0,CE2(CE-230)	11	18, 19
M0207000	BINDING BAND,KB-100-1	4	13, 18, 20
M1203200	OPEN BUSHING,OCB-375	3	2, 20
M1203220	OPEN BUSHING,OCB-625	1	20
M1203230	OPEN BUSHING,OCB-750	5	4, 10
M1203240	OPEN BUSHING,OCB-500	5	10, 13, 14, 15
M1203250	OPEN BUSHING,OCB-875	1	15
M1203510	OPEN BUSHING,OCB-1000	2	2, 5
M1203550	STRAIN RELEAF BUSHING,SR-7W-2	1	20
M2103070	BUSHING,DDb-2428(KITAGAWA)	1	20
M2104140	EDGING CE-012S	4	4, 5
M2104210	EDGING,EDS-2	4	4, 8, 17
M2104220	EDGING,EDS-1717U	1	20
M2104320	UNIVERSAL BUSHING,KG-024	2	2

Part. No.	Description	Quantity USA (120V)	Fig. No.
M2105000	NYLON CLAMP 2N,NK-2N	1	13
M2105010	NYLON CLAMP 3N,NK-3N	3	11
M2105030	NYLON CLAMP 5N,NK-5N	1	11
M2105740	MINIATURE CLAMP,UAMS-05S-2	23	2, 6, 15, 17, 20
M2107120	BINDING BAND SG-130	68	2, 3, 4, 5, 6, 7, 8, 9, 14, 15, 16, 17, 25
M2108000	SPACER,KGLS-3S	2	17
M2108140	SPACER,KGLS-6S	25	10, 20
M2108150	SPACER,KGPS-6S	10	10, 20
M2108180	SPACER,KGLS-8S	4	17, 20
M2108570	SPACER,KGLS-6S-V0	4	20
M2109000	WIRE SADDLE,WS-1NS	2	17
M2109040	LOCKING WIRE SADDLE,LWS-1NS	3	9
M2109150	WIRE SADDLE,HL-28	1	2
M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	65	2, 10, 15, 17, 20
M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	27	2, 20
M2307010	BINDING BAND,T18R	128	18, 19
M2505140	CLAMP,GNK-6N(NIKKO)	3	10
M2505150	CLAMP,GNK-5N(NIKKO)	5	10
M2607010	BINDING BAND,PLT1M	5	10
M4102010	INSULATING TUBE,SP2327(DIA.0.8)V-HT SP2327	1	8
M5555000	FUSE,UL-TSC-5A-N1(S.O.C)	2	20

Part. No.	Description	Quantity USA (120V)	Fig. No.
34000062	DISPOSAL TANK ASS'Y	1	14
34082010	DRUM POINT SOURCE XI3648	1	7
34082510	SET,ATTACHMENT	1	25
67882020	SPOOL RU-2 INCH (N)	3	4, 5, 23
74712661	ORIGINAL CARRIER SHEET A1	1	22
74712671	ORIGINAL CARRIER SHEET 24"X36"	1	22
74760021	ORIGINAL CARRIER SHEET 18"X24"	1	22
74760060	ORIGINAL CARRIER SHEET 36"X48"M	1	22
74782110	ORIGINAL TRAY DC-A0/3648	1	22
82142540	KEY COUNTER	1	23

★ The above items are supply items only and as such,
they must be ordered from your regional office.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

REF.	ITEM #	DESCRIPTION	REF.	ITEM #	DESCRIPTION
AAF	B0003140	ROUND HEAD SCREW M3X14	DJB	B5003040	HEX. SOCKET HEAD SCREW HHM3X4
AAP	B0004060	ROUND HEAD SCREW M4X6	DJE	B5004040	HEX. SOCKET HEAD SCREW HHM4X4
AAS	B0004080	ROUND HEAD SCREW M4X8	DJG	B5004060	HEX. SOCKET HEAD SCREW HHM4X6
AFF	B0704120	ROUND HEAD SCREW M4X12 (STAINLESS)	EAG	B3063060	TAPPING SCREW M3X6 (B TYP)
AVN	B0023080	ROUND HEAD SCREW WITH SW.W M3X8	EAI	B3064080	TAPPING SCREW M4X8 (B TYP)
AXD	B0004350	ROUND HEAD SCREW M4X35	EAW	B3063120	TAPPING SCREW M3X12 (B TYP)
AXE	B0004400	ROUND HEAD SCREW M4X40	EFA	B3003080	TAPPING SCREW M3X8 (B TYP)
BAA	B1003040	BINDING SCREW,CVM3X4	EFD	B3004080	BINDING SCREW M4X8
BAC	B1003080	BINDING SCREW M3X8	EGE	B3304100	BIND TAPPING SCREW M4X10 (BTYP.BLACK)
BAD	B1004120	BINDING SCREW CVM4X12	E03	D1000300	STOP RING (E-3)
BAJ	B1003120	BINDING SCREW CVM3X12	E04	D1000400	STOP RING (E-4)
BAK	B1003030	BINDING SCREW,CVM3X3	E05	D1000500	STOP RING (E-5)
BAL	B1003050	BINDING SCREW CVM3X5	E06	D1000600	STOP RING (E-6)
BAM	B1004140	BINDING SCREW CVM4X14	E07	D1000700	STOP RING (E-7)
BAN	B1004060	BINDING SCREW CVM4X6	E09	D1000900	STOP RING (E-9)
BAO	B1004100	BINDING SCREW CVM4X10	E2E	D1000250	STOP RING (E-2.5)
BAP	B1003100	BINDING SCREW CVM3X10	GEA	B9604080	GROUNDING SCREW M4X8 (BRASS,N.)
BAW	B1004080	BINDING SCREW M4X8	GEF	B9604060	GROUNDING SCREW M4X6 (BRASS,N.)
BAX	B1004040	BINDING SCREW CVM4X4	HAD	B4003050	TRIPLE SCREW M3X05
BAY	B1004200	BINDING SCREW CVM4X20	HBA	B4303050	TRIPLE SCREW M3X5 (BLACK)
BAZ	B1004250	BINDING SCREW CVM4X25 (CHROMATING)	HBC	B4304060	TRIPLE SCREW M4X6 (BLACK)
BBB	B1303050	BINDING SCREW BVM3X5 (BLACK)	HBO	B4304080	TRIPLE SCREW M4X8 (BLACK)
BBE	B1304060	BINDING SCREW BVM4X6 (BLACK)	HCG	B4104120	TRIPLE SCREW M4X12 (CHROMIUM)
BBF	B1304080	BINDING SCREW BVM4X8 (BLACK)	KAK	E0020080	SPRING PIN 2X8
BBH	B1304140	BINDING SCREW BVM4X14 (BLACK)	KAL	E0020100	SPRING PIN 2X10
BBI	B1305080	BINDING SCREW BVM5X8 (BLACK)	KAM	E0020120	SPRING PIN 2X12
BBM	B1304120	BINDING SCREW BVM4X12 (BLACK)	KAN	E0020140	SPRING PIN 2X14
BBQ	B1300100	BINDING SCREW BVM2.3X10 (BLACK)	KAV	E0030120	SPRING PIN 3X12
BBR	B1303080	BINDING SCREW BVM3X8 (BLACK)	KAY	E0030180	SPRING PIN 3X18
BBX	B1305120	BINDING SCREW BVM5X12 (BLACK)	KKA	E0030220	SPRING PIN 3X22
BBY	B1306140	BINDING SCREW BVM6X14 (BLACK)	NAB	C1003000	NUT NM3
BCF	B1104080	BINDING SCREW VM4X8 (CR)	NAD	C1004000	NUT NM4
BEA	B1603050	BINDING SCREW M3X5 (BRASS,NI)	NAE	C1005000	NUT NM5
BEB	B1603060	BINDING SCREW M3X6 (BRASS,NI)	NAL	C1015000	NUT NSM5
BEC	B1603080	BINDING SCREW M3X8 (BRASS,NI)	NBB	C1304000	NUT NSM4
BEE	B1604040	BINDING SCREW M4X4 (BRASS,NI)	NBC	C1305000	NUT BNMS (BLACK)
BEF	B1604060	BINDING SCREW M4X6 (BRASS,NI)	RAA	D2002200	STOP RING C-22
BGB	B1244080	BINDING SCREW WITH LOCK TVM4X8	RCS	D3001900	CIRCLIP 19
BGG	B1243060	BINDING SCREW WITH LOCK TVM3X6	RDC	D4000300	STOP RING CSTW-3
BHC	B3024060	BINDING TAP-TIGHT SCREW M4X6	SAA	C3003000	SPRING WASHER SWM3
BHD	B3024080	BINDING TAP-TIGHT SCREW M4X8	WAC	C2004100	PLAIN WASHER PWM4
BHQ	B3003060	TAPPING SCREW M3X6 (B TYPE)	WBC	C2304100	PLAIN WASHER BPWM4 (BLACK)
BMF	B1003140	BINDING SCREW CVM3X14	WEB	C2603080	PLAIN WASHER M3-8 (BRASS,N.)
BVM	B1303300	BINDING SCREW BVM3X30 (BLACK)	WEC	C2604100	PLAIN WASHER M4-10 (BRASS,N.)
BVV	B1324080	BINDING SCREW WITH SW (BLACK) M4X8	XBL	C2891180	SHIM, 12X18X0.25T
CAB	B2003050	COUNTER-SUNK HEAD SCREW FHM3X5	XBH	C2896110	SHIM, 10.2-0.25T
CBJ	B2304060	COUNTER-SUNK HEAD SCREW BFHM4X6 (BLACK)	XCF	C2895130	SHIM 8.2-0.5T
CHE	B2803120	COUNTER-SUNK HEAD POLYESTER SCREW FHPVM3X12	XDG	C2895140	SHIM 8.2X0.8T

MB-1

PARTS LOCATION AND LIST

CLASSFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM #</u>	<u>DESCRIPTION</u>
BBC	B1303100	BINDING SCREW BVM3X10 (BLACK)
BBE	B1304060	BINDING SCREW BVM4X6 (BLACK)
BGB	B1244080	BINDING SCREW WITH LOCK TVM4X8
GEF	B9604060	GROUNDING SCREW M4X6 (BRASS,N;)

FIG. 1 MEMORY UNIT

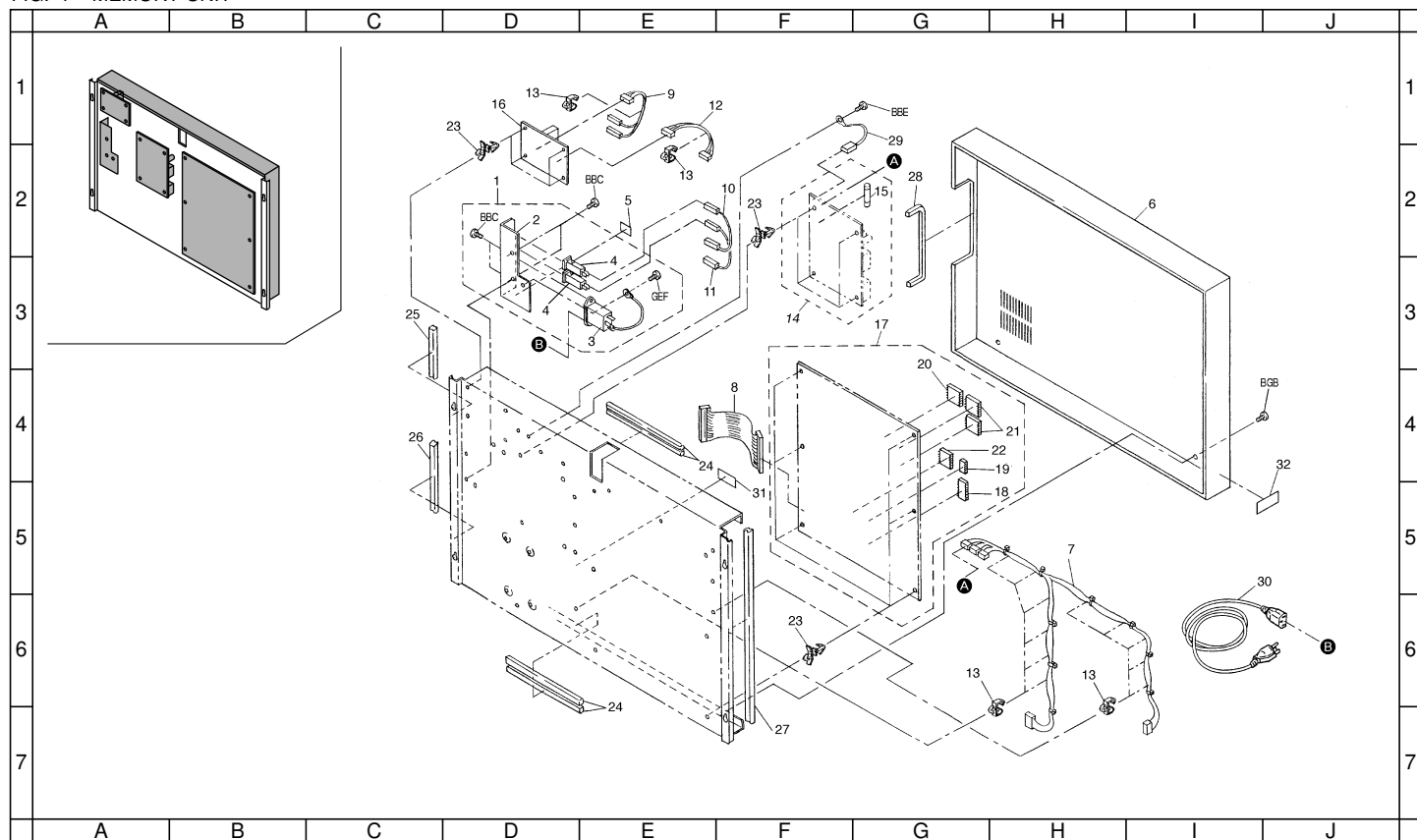


FIG. 1 MEMORY UNIT

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	19101010	POWER SOURCE SUPPLY ASS'Y	1
2	*19102020	MOUNT, NOISE FILTER	1
3	*65101120	NOISE FILTER ASS'Y	1
4	*79227010	BREAKER 4A	2
5	61405190	LABEL, GROUND	1
6	19104010	COVER, MEMORY UNIT	1
7	19127020	WIRE, MEMORY UNIT	1
8	19127030	WIRE, HDD	1
9	19127040	WIRE, PRIMARY	1
10	19127060	WIRE L, BREAKER JUNCTION	1
11	19127070	WIRE N, BREAKER JUNCTION	1
12	19127120	WIRE, POWER SOURCE PCB	1
13	M2105690	CLAMP, UAMS-07-0-V0(KITAGAWA)	13
14	19193020	PARTS POWER SOURCE PCB(100-240)SP	1
15	*M5553020	FUSE, MT4-3AN(S.O.C)	1
16	19193030	PARTS PRIMARY PCB(SP)	1
17	19193010	PARTS MEMORY UNIT PCB ASS'Y(SP)	1
18	*19127050	IC, ROM CONTROL	1
19	*19127080	IC PAL	1
20	*19127090	IC PLD1	1
21	*19127100	IC PLD2	2
22	*19127110	IC PLD3	1
23	M2108570	SPACER, KGLS-6S-V0	14
24	34027530	SHIELD B, GASKET CIS	4
25	19127150	SHIELD A, GASKET COVER	1
26	19127160	SHIELD B, GASKET COVER	1
27	19127170	SHIELD C, GASKET COVER	1
28	19127180	SHIELD D, GASKET COVER	1
29	19127130	WIRE, GROUND	1
30	78027100	POWER CORD(USA)	1
31	46664904	LABEL A, WARNING	1
32	28173600	CAUTION LABEL B	1

* Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

FIG. 2 ACCESSORIES

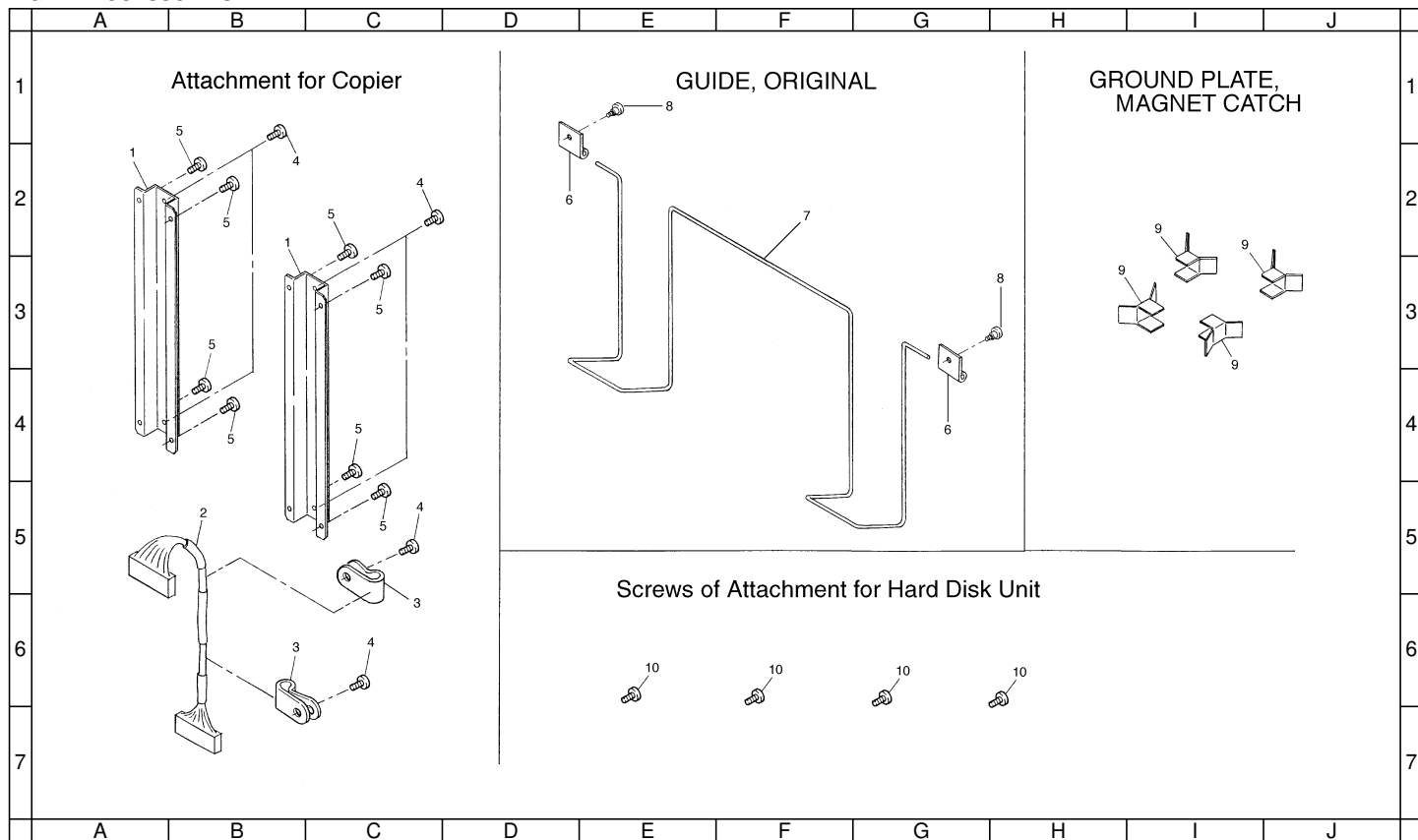


FIG. 2 ACCESSORIES

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	19102040	MOUNT, MEMORY UNIT	2
2	19127010	WIRE, MEMORY UNIT DATA	1
3	M2505140	CLAMP, GNK-6N(NIKKO)	2
4	B1304080	BINDING SCREW BVM4X8 (BLACK)	6
5	B1304060	BINDING SCREW BVM4X6 (BLACK)	8
6	19113010	MOUNT, ORIGINAL GUIDE	2
7	19113020	GUIDE, ORIGINAL	1
8	71802210	PIN, DRUM LIFT	2
9	19126010	GROUND PLATE, MAGNET CATCH	4
10	B0300930	THREAD FORMING SCREW 6-32X0.25"	4

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.