

MB CorrectionReissue date: ***31-Mar-97***The items in bold italic have been corrected or added.

Model: Azalea Auto Duplex (A187 only)		Date: 28-Feb-97	No: 001	1/1
Modified Article: IC-System Control			Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.			Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part Standardization ☒ Other			

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A187 5275	A635 5202	IC-System Control	1 - 1	x/o	<i>-22, -29</i>	<i>91</i>	<i>5</i>
A187 5285	A187 5295	IC-System Control	1 - 1	x/o	<i>-10, -15, -17, -55</i>	<i>91</i>	<i>5</i>

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashua C503d Gestetner 2703d	120V/ 60Hz	USA, CANADA	A187 - 10	A187702XXXX
Savin SDC103A	120V/ 60Hz	USA, CANADA	A187 - 15	4A26120001
Aficio Color 2103	120V/ 60Hz	USA, CANADA	A187 - 17	A3976120001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220- 240V50Hz	EUROPE, etc.	A187 - 22	A176120001
Infotec 7212DZ	220- 240V50Hz	EUROPE, etc.	A187 - 26	-
Aficio Color 2103	220- 240V50Hz	EUROPE, etc.	A187 - 27	-
Aficio Color 2103	220- 240V50Hz, 60Hz	Asia, Middle East	A187 - 29	A3976120075
Lanier 5603 DC	120/60Hz	USA	A187 - 55	L012702XXXX

To enable scanner and printer functions with the installation of the optional controller, the EPROM-System Control ICs have been changed.

Parts Catalog Correction

The P/N A1875275 listed in the parts catalog was used for 115V machines only (-10, -15, -17). The P/N A1875285 was used for -22, and -29 machines. For -27 and -26 machines, the IC-System Control is not installed at the production line.

Model: Azalea Auto Duplex Model (A189 only)		Date: 28-Feb-97	No: 002	1/1
Modified Article: EPROM System Control			Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.			Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part Standardization ☒ Other			

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A189 5281	A636 5202	EPROM System Control (A4)	1 - 1	X/O	-22, -29	95	9
A189 5282	A636 5203	EPROM System Control (A4)	1 - 1	X/O	-22, -29	95	10
A189 5283	A636 5204	EPROM System Control (A4)	1 - 1	X/O	-22, -29	95	11
A189 5284	A636 5205	EPROM System Control (A4)	1 - 1	X/O	-22, -29	95	12
A636 5121	A189 5301	EPROM System Control (LT)	1 - 1	X/O	-10, -15, -17, -55	95	5
A636 5122	A189 5302	EPROM System Control (LT)	1 - 1	X/O	-10, -15, -17, -55	95	6
A636 5123	A189 5303	EPROM System Control (LT)	1 - 1	X/O	-10, -15, -17, -55	95	7
A636 5124	A189 5304	EPROM System Control (LT)	1 - 1	X/O	-10, -15, -17, -55	95	8

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashua C503d Gestetner 2703d	120V/ 60Hz	USA, CANADA	A189 - 10	A20702XXXX
Savin SDC103E	120V/ 60Hz	USA, CANADA	A189 - 15	4A37010001
Aficio Color 2203	120V/ 60Hz	USA, CANADA	A189 - 17	A3997010001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220- 240V50Hz	EUROPE, etc.	A189 - 22	A197010005
Infotec 7212EZ	220- 240V50Hz	EUROPE, etc.	A189 - 26	-
Aficio Color 2203	220- 240V50Hz	EUROPE, etc.	A189 - 27	-
Aficio Color 2203	220- 240V50Hz, 60Hz	Asia, Middle East	A189 - 29	A3997010201
Lanier 5603 DC	120/60Hz	USA	A189 - 55	L0127020001

To enable scanner and printer functions with the installation of the optional controller, the System Control EPROMs have been changed.

Model: Azalea Auto Duplex		Date: 28-Feb-97	No: 003	1/1
Modified Article: IC-Printer2			Prepared by: N. Kaiya	
From: QAC 1st Field Information Dept.			Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part Standardization ☒ Other			

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A189 5445	A624 5092	IC-Printer2	1 - 1	X/O		111	5

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashua C503d Gestetner 2703d	120V/ 60Hz	USA, CANADA	A187 - 10	A18702XXXX
Savin SDC103A	120V/ 60Hz	USA, CANADA	A187 - 15	4A26120001
Aficio Color 2103	120V/ 60Hz	USA, CANADA	A187 - 17	A3976120001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220- 240V50Hz	EUROPE, etc.	A187 - 22	A176120001
Infotec 7212DZ	220- 240V50Hz	EUROPE, etc.	A187 - 26	3J21260001
Aficio Color 2103	220- 240V50Hz	EUROPE, etc.	A187 - 27	A3976120055
Aficio Color 2103	220- 240V50Hz, 60Hz	Asia, Middle East	A187 - 29	A3976120075
Nashua C503de Gestetner 2703de	120V/ 60Hz	USA, CANADA	A189 - 10	A20702XXXX
Savin SDC103E	120V/ 60Hz	USA, CANADA	A189 - 15	4A36120001
Aficio Color 2230	120V/ 60Hz	USA, CANADA	A189 - 17	A3996120001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220- 240V50Hz	EUROPE, etc.	A189 - 22	A197010001
Infotec 7212EZ	220- 240V50Hz	EUROPE, etc.	A189 - 26	3J30170001
Aficio Color 2203	220- 240V50Hz	EUROPE, etc.	A189 - 27	A3996120120
Aficio Color 2203	220- 240V50Hz, 60Hz	Asia, Middle East	A189 - 29	A3996120229

To enable scanner and printer functions with the installation of the optional controller, the Printer-2 IC has been changed.

Model: Azalea Auto Duplex Model (Edit Model Only)		Date: 31-Mar-97	No: 4
Modified Article: IC-System Control		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

Old part number	New part number	Description	Qty	Int	Destination	Page	Index
A1895291	A6365121	IC - System Control (LT)	1-1	x/o	-10,-15,-17 only	95	5
A1895292	A6365122	IC - System Control (LT)	1-1	x/o	-10,-15,-17 only	95	6
A1895293	A6365123	IC - System Control (LT)	1-1	x/o	-10,-15,-17 only	95	7
A1895294	A6365124	IC - System Control (LT)	1-1	x/o	-10,-15,-17 only	95	8

To enable French, Spanish, and Portuguese guidance display, the IC - System Control ICs have been modified. Please use SP mode 5-9-1 to select the desired language.

NOTE:

This modification precedes the modification explained in MB no.2.

MODEL	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A20701xxxx
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37010001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3996120001

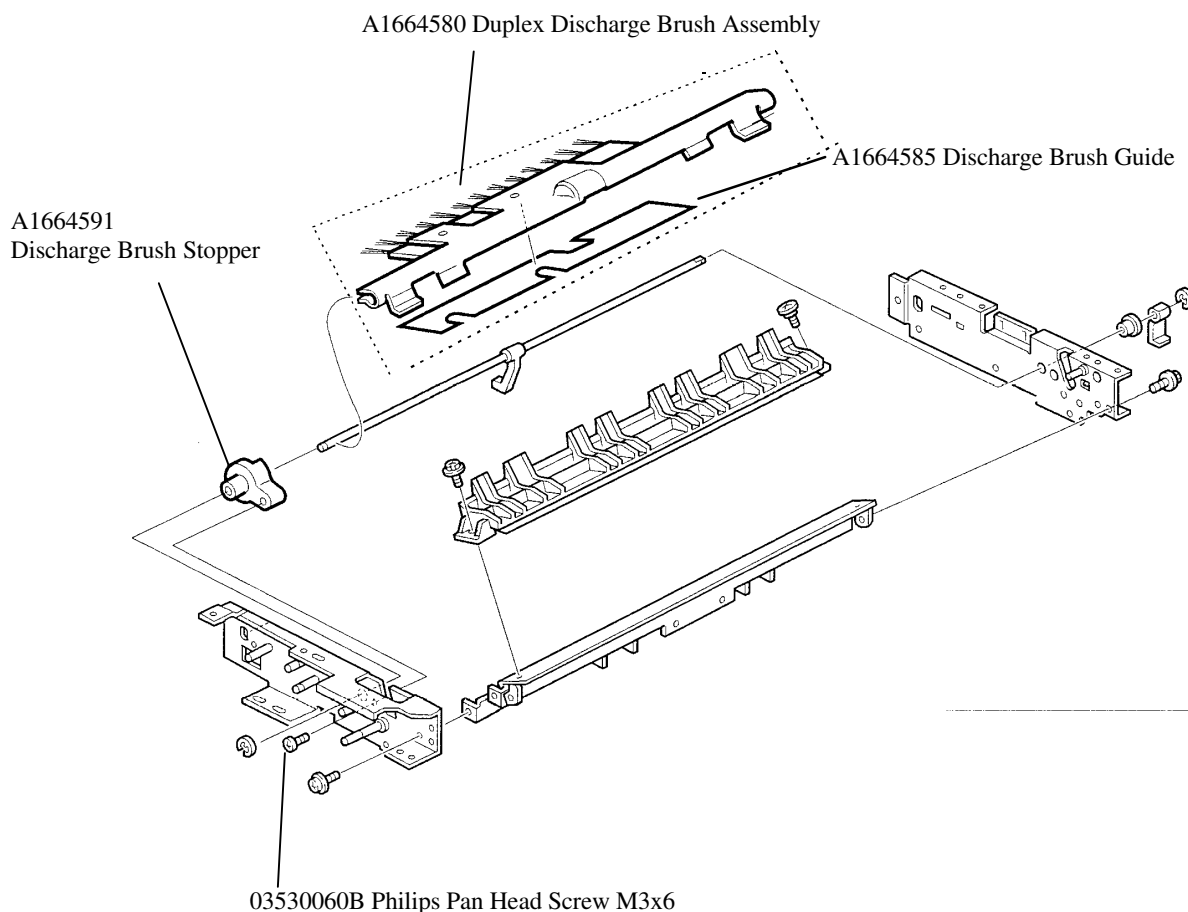
Model: Azalea Auto Duplex		Date: 15-Apr-97	No: 5
Modified Article: Duplex Discharge Brush Assembly		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.		Checked by: T. Inoue <i>T. Inoue</i>	
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☐ Part standardization	☐ Other	

Please remove the following parts from your parts catalog.

Part Number	Description	Qty	Page	Index
54432668	Bushing 4x6x7mm	1-0	63	8
A1664587	Brush Holder	1-0	63	47
A1664583	Antistatic Brush	1-0	63	48
A1664584	Antistatic Brush Bracket	1-0	63	51

Please add the following parts to your parts catalog.

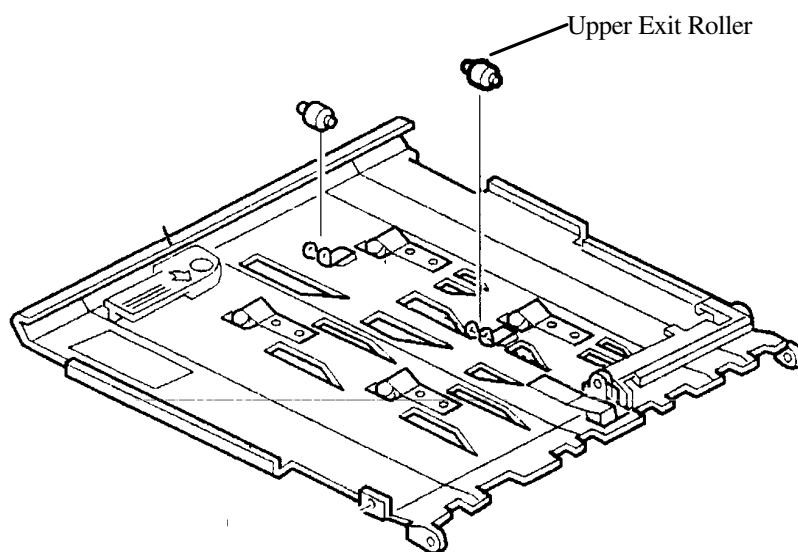
Part Number	Description	Qty	Page	Index
A1664580	Duplex Discharge Brush Assembly	0-1	63	52
A1664591	Discharge Brush Stopper	0-1	63	53
03530060B	Philips Pan Head Screw M3x6	n-n+1	63	110



Model: Azalea Auto Duplex	Date: 15-Apr-97	No: 5
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Please correct the quantity of the following part.

Part Number	Description	Qty	Page	Index
AF040031	Upper Exit Roller	1-2	61	11



Model: Azalea Auto Duplex		Date: 31-Jul-97	No: 6
Modified Article: Revolver Motor, etc.		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To reduce the noise caused by development unit rotation, a rubber cushion has been added in the motor. Also, the material of the gear has been changed from metal to plastic.

The motor or the gear are both not interchangeable individually. The motor can be replaced as a set with the development revolver bracket (interchangeability x/o as a set) . The gear can be replaced as a set with the hexagon headless set screw (interchangeability x/o as a set).

Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
AX060117	AX060147	Motor-DC24V 4A	1-1	x/x	71	13
A1663390	A2383390	Development Revolver Bracket	1-1	x/x	71	14
AB013956	AB014068	Gear-36Z	1-1	x/x	71	19
05750080E		Hexagon Headless Set Screw – M5x8	1-	x/	71	104
	05740080E	Hexagon Headless Set Screw – M4x8	-1	/x	71	104

Model: Azalea Auto Duplex	Date: 31-Jul-97	No: 6
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Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A187707xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A27070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3977070001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A177070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20770001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3977070101
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3977070159
Lanier 5603 DC	120/60Hz	USA	A187-55	L0127070046
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207070001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197070001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30770001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997070145
Lanier 5603 DC	120/60Hz	USA	A189-55	L0137070155

Model: Azalea Auto Duplex		Date: 31-Jul-97	No: 7
Modified Article: IC Printer		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

The IC Printer has been modified to reduce the time required for the developer agitation. Please refer to RTB No.6 for the details.

Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
A6245092	A6245062	IC Printer	1-1	x/x	111	5

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A187707xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A27070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3977070001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A177070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20770001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3977070101
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3977070159
Lanier 5603 DC	120/60Hz	USA	A187-55	L0127070046
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207070001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197070001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30770001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997070145
Lanier 5603 DC	120/60Hz	USA	A189-55	L0137070155

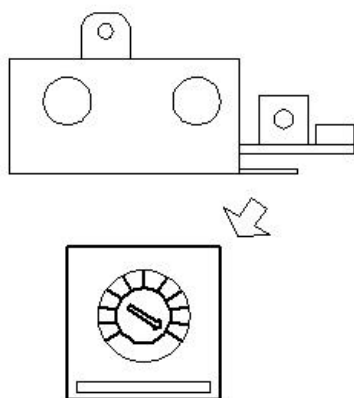
Model: Azalea Auto Duplex		Date: 15-Aug-97	No: 8
Modified Article: Upper Inner Cover, etc.		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

For parts standardization purposes, the following modification has been made. The new drum support plate has an opening for checking the connection of the Quenching Lamp connector. The interchangeability of the new and old parts is o/o.

Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
A1661332	A2381331	Upper Inner Cover	1-1	o/o	13	5
A1662321	A2382321	Drum Support Plate	1-1	o/o	45	4

Model: Azalea Auto Duplex		Date: 15-Aug-97	No: 9
Modified Article: Original Sensor		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The original sensor has been modified to a new type that has a variable resistor for adjusting its sensitivity. This is to reduce the sensitivity if incorrect detection of original size should occur, for example, because the operator's hand is detected. The resistor is adjusted to maximum sensitivity at the factory.



Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
AW010040	AW010030	Original Sensor	1-1	x/o	23	3

Model: Azalea Auto Duplex	Date:15-Aug-97	No: 9
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Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A187707xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A27070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3977070001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A177070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20770001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3977070101
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3977070159
Lanier 5603 DC	120/60Hz	USA	A187-55	L0127070046
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207070001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197070001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30770001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997070145
Lanier 5603 DC	120/60Hz	USA	A189-55	L0137070155

Model: Azalea Auto Duplex		Date: 15-Aug-97	No: 10
Modified Article: Spring, Toner Collection Plate		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

To prevent the transfer belt from getting curled by the tension applied from the transfer belt rollers, the two springs which applied the tension to the pressure roller (P/N A1666059) have been removed. The pressure roller now applies tension to the transfer belt only by its weight. The edge of the toner collection plate has been cut by 1 mm since the transfer belt may be scratched due to the reduced tension.

When the belt gets curled, it may results in horizontal banding image in half tone areas.

Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
A1666363	AA150689	Toner Collection Plate	1-1	x/x	49	26
AA063369		Spring	2-0	x/x	43	7

The interchangeability is x/o as a set.

Model: Azalea Auto Duplex	Date: 15-Aug-97	No: 10
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Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A187707xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A27070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3977070001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A177070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20770001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3977070101
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3977070159
Lanier 5603 DC	120/60Hz	USA	A187-55	L0127070046
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207070001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197070001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30770001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997070145
Lanier 5603 DC	120/60Hz	USA	A189-55	L0137070155

Model: Azalea Auto Duplex		Date: 31-Aug-97	No: 11
Modified Article: LED Array		Prepared by: N.Kaiya	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other		

The LED array for the optional printer interface kit has been installed in the copier at the factory. It is no longer necessary to replace the LED Array when installing the printer option.

Old Part Number	New Part Number	Description	Q'ty	Int.	Page	Index
A1666161	A6246161	LED Array	1-1	x/o	49	27

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18708xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A27070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3977070001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A177070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20770001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3977070101
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3977070159
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L0127070046
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A20708xxxx
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197070001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30770001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L0137070155
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997070117
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997070145

Model: Azalea Auto Duplex		Date: 31-Mar-98	No: 12
Modified Article: Fusing Rollers		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

To improve durability, the material of the hot roller and the pressure roller has been changed.

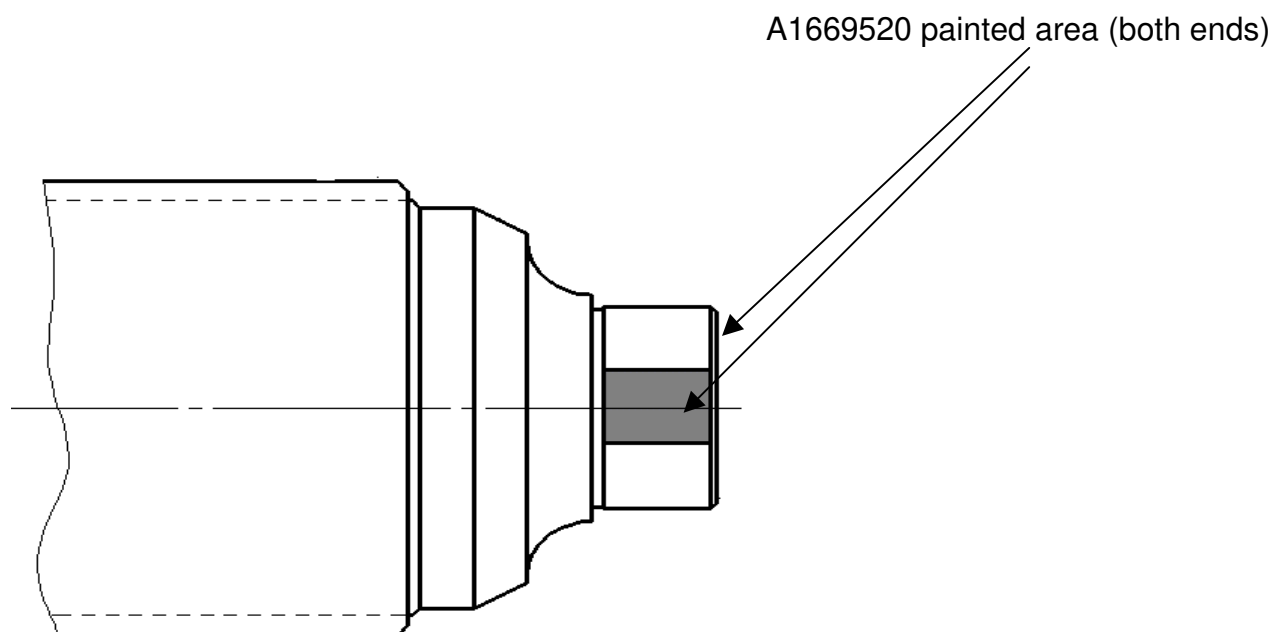
Old part number	New part number	Description	Qty	Int	Page	Index	Note
AE010015	AE010024	Hot Roller	1-1	x/o	57	13	
AE020064	AE020066	Pressure Roller	1-1	x/o	57	17	
AE020063	A1669520	Pressure Roller	1-1	x/o	57	17	

To distinguish the parts:

Hot roller AE010024 has red paint on its front end.

Pressure roller AE020066 has white paint on both ends.

Pressure roller A1669520 has white paints on both ends and the areas shown below.



Model: Azalea Auto Duplex	Date: 31-Mar-98	No: 12
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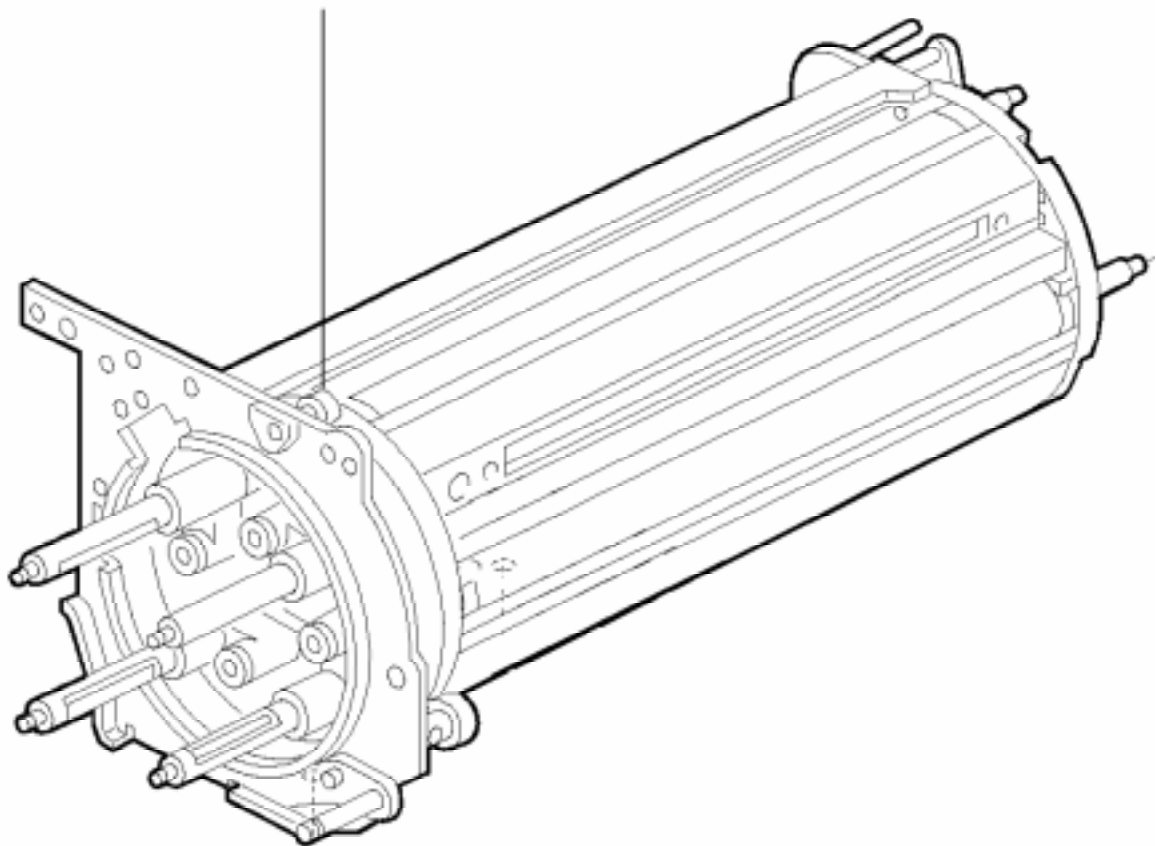
Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18804xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A2804xxxx
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A397804xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A178040001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20480001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A397804xxxx
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A397804xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L012804xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	L0128040135
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A20804xxxx
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A3804xxxx
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A399804xxxx
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A19804xxxx
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J3048xxxx
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A399804xxxx
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3998040001
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L0138040428
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	L013804xxxx

Model: Azalea Auto Duplex		Date: 15-May-98	No: 13
Modified Article: Roller Development Unit Plate		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☐ Part standardization	☒ Other	

As per field request, the roller development unit has been registered as a service part.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	AA161110	Roller Development Unit Plate	1 - 1		39	26	

Roller Development Unit Plate



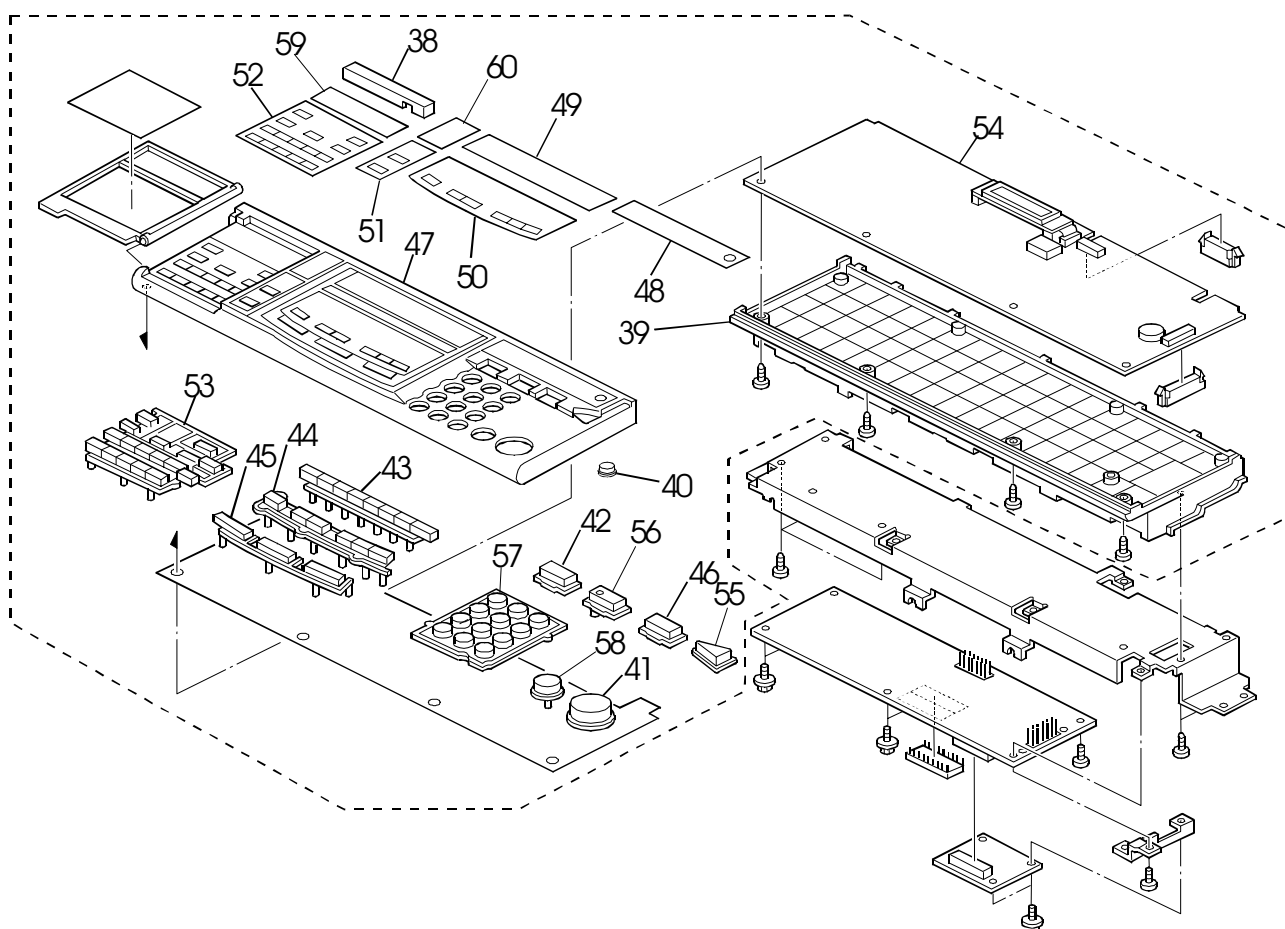
Model: Azalea Auto Duplex		Date: 15-Jun-98	No: 14
Modified Article: Operation Panel		Prepared by: Y.Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

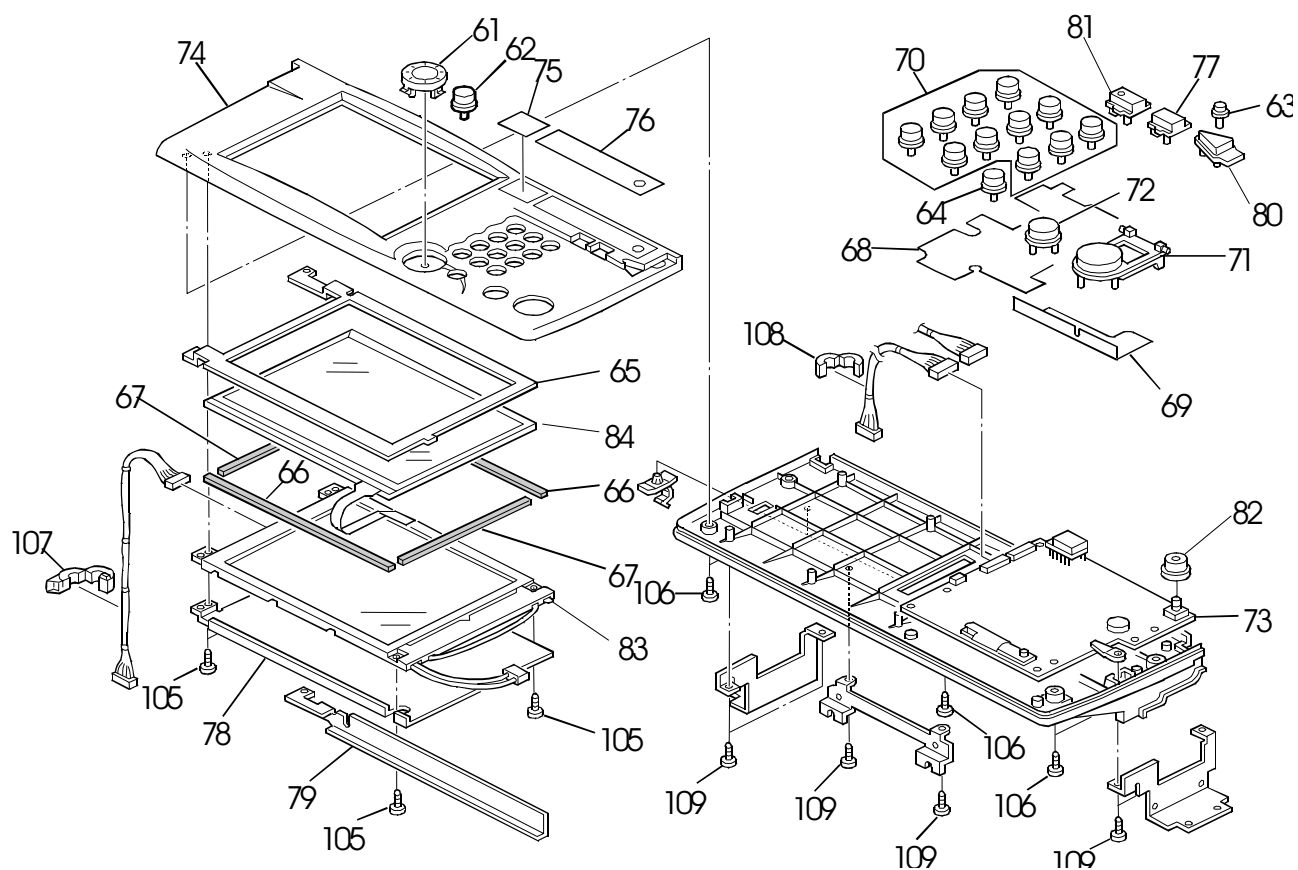
Please add the following parts and the illustrations to your parts catalog (page 10 and 11).

Old P/N	New P/N	Description	Q'ty Used	Parts Catalog		Notes
				Page	Index No.	
	A1661508	Key Top Cover - SP	1	11	38	A187-all
	A1661510	Lower Case - Operation Panel	1	11	39	A187-all
	A1661530	Key Top - Counter	1	11	40	A187-all
	A1661531	Key Top - Start	1	11	41	A187-all
	A1661538	Key Top - Color Mode	1	11	42	A187-all
	A1661540	Key Top - Color 1C	1	11	43	A187-all
	A1661542	Key Top - Paper Select	1	11	44	A187-all
	A1661544	Key Top - Auto Density	1	11	45	A187-all
	A1661548	Key Top - Clear Mode	1	11	46	A187-all
	A1871486	Upper Case - Operation Panel (LT)	1	11	47	A187-10/15/17/55
	A1871487	Upper Case - Operation Panel (A4)	1	11	47	A187-22/26/27/29/65
	A1871492	Sheet - Upper Right (LT)	1	11	48	A187-10/15/17/55
	A1871493	Sheet - Upper Right (A4)	1	11	48	A187-22/26/27/29/65
	A1871494	Sheet - Upper (LT)	1	11	49	A187-10/15/17/55
	A1871495	Sheet - Upper (A4)	1	11	49	A187-22/26/27/29/65
	A1871496	Sheet - Middle (LT)	1	11	50	A187-10/15/17/55
	A1871497	Sheet - Middle (A4)	1	11	50	A187-22/26/27/29/65
	A1871500	Sheet - Sorter Operation (LT)(Duplex)	1	11	51	A187-10/15/17/55
	A1871501	Sheet - Sorter Operation (A4)(Duplex)	1	11	51	A187-22/26/27/29/65
	A1871502	Sheet - Behind (LT)(Duplex)	1	11	52	A187-10/15/17/55
	A1871503	Sheet - Behind (A4)(Duplex)	1	11	52	A187-22/26/27/29/65

	A1661546	Key Top - Behind (Duplex)	1	11	53	A187-all
	A1661515	Operation Panel Board	1	11	54	A187-all
	A1531453	Key Top – Interrupt	1	11	55	A187-all
	A1531455	Key Top – Program	1	11	56	A187-all
	A1531456	Key Top – 10 key	1	11	57	A187-all
	A1531457	Key Top – Clear/Stop	1	11	58	A187-all
	A1661504	SP Large Decal	1	11	59	A187-all
	A1661506	SP Small Decal	1	11	60	A187-all
	A1661556	Key Top - Cursor	1	11	61	A189-all
	A1661557	Key Top - Point Set	1	11	62	A189-all
	A1661558	Key Top - Counter	1	11	63	A189-all
	A1661559	Key Top - Enter	1	11	64	A189-all
	A1661560	Shield Plate	1	11	65	A189-all
	A1661561	LCD Cushion - Upper/Lower	2	11	66	A189-all
	A1661562	LCD Cushion - Right/Left	2	11	67	A189-all
	A1661563	Dust Shield Sheet	1	11	68	A189-all
	A1661564	Insulating Sheet	1	11	69	A189-all
	A1661567	Key Top - 10 Key	1	11	70	A189-all
	A1661568	Key Top - Start	1	11	71	A189-all
	A1661569	Key Top - Clear/Stop	1	11	72	A189-all
	A1665310	Operation Panel Board - Edit (LT)	1	11	73	A189-10/15/17/55
	A1665328	Operation Panel Board - Edit (A4)	1	11	73	A189-22/26/27/29/65
	A1881590	Operation Panel Case (LT)	1	11	74	A189-10/15/17/55
	A1661553	Operation Panel Case (A4)	1	11	74	A189-22/26/27/29/65
	A1881591	Decal (LT)	1	11	75	A189-10/15/17/55
	A1881594	Decal (A4)	1	11	75	A189-22/26/27/29/65
	A1881592	Operation Film (LT)	1	11	76	A189-10/15/17/55
	A1881595	Operation Film (A4)	1	11	76	A189-22/26/27/29/65
	A1881597	Key Top - Mode Clear	1	11	77	A189-all
	A1881598	Shield Plate - LCD (A4)	1	11	78	A189-22/26/27/29/65
	A1881599	Shield Plate - Rear (A4)	1	11	79	A189-22/26/27/29/65

	A1341511	Key Top - Interrupt	1	11	80	A189-all
	A1341523	Key Top - Program	1	11	81	A189-all
	A1341548	Dial	1	11	82	A189-all
	A1665321	LCD Display – Mono	1	11	83	A189-all
	A1665314	Touch Panel - Mono	1	11	84	A189-all
	08025182	Tapping Screw - M3X8		11	105	A189-all
	08025249	Tapping Screw - M3X12		11	106	A189-all
	16070911	Clump - TFCK-20-10-10		11	107	A189-all
	16070638	Ferrite Core - TFC25-15-12 (A4)		11	108	A189-22/26/27/29/65
	04524008 B	Tapping Screw - M4x8		11	109	A189-all





Model: Azalea Auto Duplex		Date: 15-Jul-98	No: 15
Modified Article: Lubricant		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

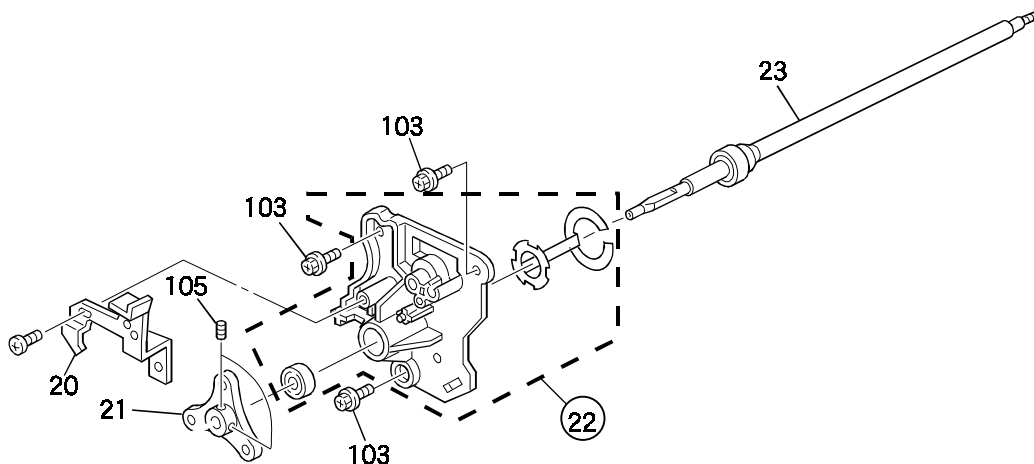
Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1663596	A2383596	Lubricant Plate	1 – 1	o/o	47	20	
A1096430	A2386430	Lubricant Bar	1 – 1	o/o	67	17	

Model: Azalea Auto Duplex		Date: 15-Jul-98	No: 16
Modified Article: Parts Catalog Correction		Prepared by: Y.Sasaki	
From: QAC 1st Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Please correct your parts catalog as follows.

1. Please correct the illustration for the A1662261 Drum Shaft Holder. It is an assembly part as shown in the illustration in this MB.
2. Please remove A1662296 Drum Joint Shaft. It is not available as a service part. (If this part needs replacement, please order it using A1662261 Drum Shaft Holder.)

Wrong P/N	Correct P/N	Description	Q'ty Used	Parts Catalog		Notes
				Page	Index No.	
	A1662261	Drum Shaft Holder	1 - 1	69	22	Illustration needs correction
A1662296		Drum Joint Shaft	1- 0	69	26	



Model: Azalea Auto Duplex		Date: 15-Jul-98	No: 17
Modified Article: Oil Cleaning Blade, Oil Pan Pads		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

The pressure roller cleaning blade has been discontinued since fusing oil collected by the cleaning blade may overflow from the fusing unit oil pan. The oil pan pads have been removed since they are no longer necessary.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE041003		Oil Cleaning Blade	1-0		57	44	
AA060673		Pressure Spring	2-0		57	41	
AA143258		Stepped Screw M4x7	1-0		57	43	
A1664133		Cleaning Blade Bracket	1-0		57	42	
A1664261		Left Oil Pan Pad	1-0		57	37	
A1664263		Bottom Front Oil Pan Pad	1-0		57	45	
A1664264		Rear Right Oil Pan Pad	1-0		57	40	
A1664265		Rear Left Oil Pan Pad	1-0		57	39	
A1664266		Front Oil Pan Pad	1-0		57	46	
A1664267		Oil Cleaning Felt	1-0		53	19	
A1664270		Felt Bracket	1-0		53	20	



Model: Azalea Auto Duplex	Date: 15-Jul-98	No: 17
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Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18805xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A28060001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A397805xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A178040001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20480001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3978050001
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A397805xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L0128070170
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	L0128040135
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A208075001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A3805xxxx
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3998070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A198040001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30480001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A399805xxxx
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3998040001
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L0138040428
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	L013805xxxx

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 18
Modified Article: Parts Catalog correction		Prepared by: H.Matsui	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Please correct your parts catalog as follows.

Old P/N	New P/N	Description	Q'ty Used	Parts Catalog		Destination
				Page	Index No.	
A1666751	A1871241	Model Name Plate-GES	1->1	13	31	A187-10,-22
A1666752	A1871242	Model Name Plate-NSA	1->1	13	31	A187-10,-22
A1666753	A1871243	Model Name Plate-REX	1->1	13	31	A187-22
A1666751	A1891241	Model Name Plate-GES	1->1	13	31	A189-10,-22
A1666752	A1891242	Model Name Plate-NSA	1->1	13	31	A189-10,-22
A1666753	A1891243	Model Name Plate-REX	1->1	13	31	A189-22
A1666754	-	Model Name Plate-SVN	1->0	13	31	A187-15,A189-15
A1666755	A1666745	Model Name Plate -5603DC	1->1	13	31	A187-55,65 A189-55,65

NOTE: 1. The new part has adhesive tape on the back.

2. P/N A1666754 (Model Name Plate - SVN) is not necessary for A187/189-15 models.
This is because the model name is silk-screen printed on the front cover of these models.

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 19
Modified Article: Operating Instruction Holder (A189 only)		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

The operating instruction holder has been changed to a larger holder to match the size of the operating instruction booklet.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1531357	A1937911	Operating Instruction Holder	1-1	x/o	11	19	

Note: A189 Model only.

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207070001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A37030001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3997030001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A197030001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J30370001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3997030107
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3997040207
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L0137030026
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	From first production

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 20
Modified Article: IC - ACC2036		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1665277	14074600	IC – ACC2036	1 – 1	o/o	91	4	

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 21
Modified Article: Antistatic Brush		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other		

The antistatic brush has been modified to prevent the bristles falling off. The new brush is made of a metallic material.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AA120067	AA120084	Antistatic Brush	1 – 1	x/o	59	11	



Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18805xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A26110001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3976080001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A176070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20760001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3976070001
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3976070278
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	From first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	From first production
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A208075001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A36110001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3996110001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A196100001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J31060001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3996100001
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3996110287
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	From first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	From first production

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 22
Modified Article: Spring Plate First Mirror		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☒ Part standardization ☐ Other		

The spring plate first mirror has been modified to a stronger type to prevent mirror vibration.

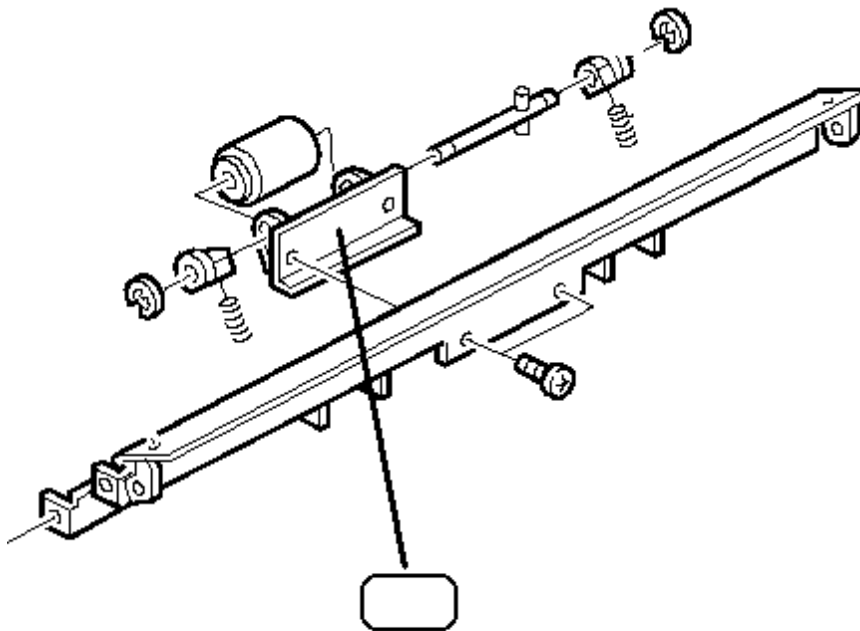
Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1341776	A1661736	Spring Plate First Mirror	2 – 2	x/o	19	16	

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18805xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A26120001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3976120001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A176120001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J21260001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3976120055
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3976120075
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	From first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	From first production
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A208075001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A36120001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3996120001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A196120001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J31260001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3996120059
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3996120229
Lanier 5603DC	120V/60Hz	USA, Canada	A189-55	From first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe, etc.	A189-65	From first production

Model: Azalea Auto Duplex		Date: 31-Aug-98	No: 23
Modified Article: Separation Roller Spacer		Prepared by: N.Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☒ To improve reliability	()
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1664568	Separation Roller Spacer	0 – 1		63	54	

Separation Roller Spacer



The separation roller spacer has been added to the separation roller bracket to bring the separation roller closer to the paper stack to guide the paper smoothly into the nip between the paper feed roller and the separation roller.

The thickness of the spacer is 0.8 mm.

Model: Azalea Auto Duplex

Date: 31-Aug-98

No: 23

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18805xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A26110001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A3976110001
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A176120001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J21260001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3976120055
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A3976120075
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	from first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	from first production
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A207125001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A36110001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3996110001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A196100001
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J31060001
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3996100001
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3996110287
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	from first production
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	from first production

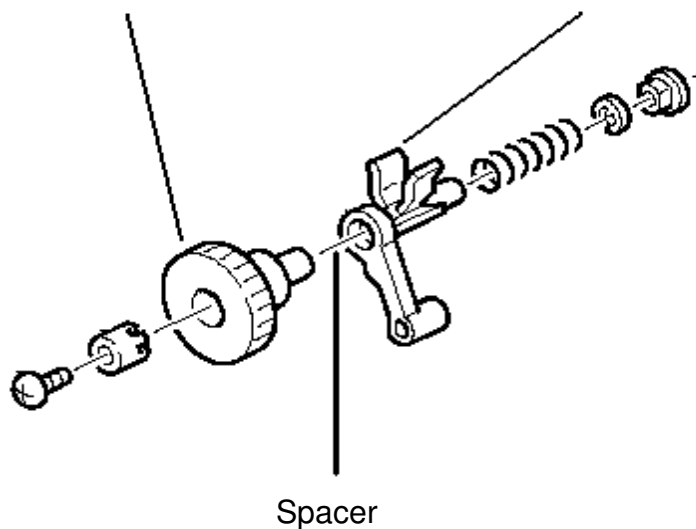
Model: Azalea Auto Duplex		Date: 15-Sep-98	No.: 24
Modified Article: Spacer		Prepared by: N. Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	AA132097	Spacer	0 – 1		53	27	

A spacer has been added in between the fusing knob and the drive release slider to ensure proper engagement of the fusing drive gears when the front door is closed. If the gears are not meshing properly, they may jump and cause some noise.

Fusing Knob

Drive Release Slider



Model: Azalea Auto Duplex

Date: 15-Sep-98

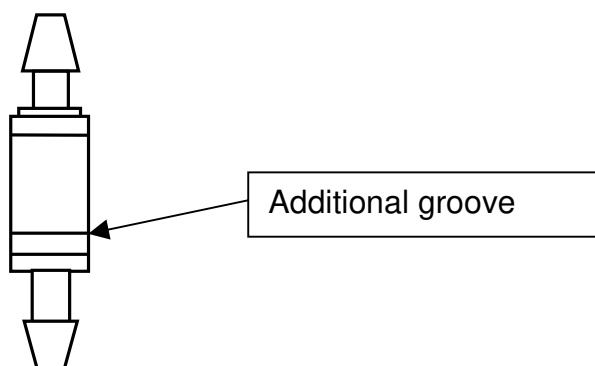
No.: 24

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA, Canada	A187-10	A18807xxxx
Savin SDC103A	120V/60Hz	USA, Canada	A187-15	4A28070001
Aficio Color 2103	120V/60Hz	USA, Canada	A187-17	A397807xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe, etc.	A187-22	A178070001
Infotec 7212DZ	220-240V/50Hz	Europe, etc.	A187-26	3J20780001
Aficio Color 2103	220-240V/50Hz	Europe, etc.	A187-27	A3978070001
Aficio Color 2103	220-240V/50Hz,60Hz	Asia, Middle East	A187-29	A397807xxxx
Lanier 5603DC	120V/60Hz	USA, Canada	A187-55	L0128070170
Lanier 5603DC	220-240V/50Hz,60Hz	Europe, etc.	A187-65	L0128090171
Nashutec C503de Gestetner 2703de	120V/60Hz	USA, Canada	A189-10	A208075001
Savin SDC103E	120V/60Hz	USA, Canada	A189-15	4A38090001
Aficio Color 2203	120V/60Hz	USA, Canada	A189-17	A3998070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe, etc.	A189-22	A19807xxxx
Infotec 7212EZ	220-240V/50Hz	Europe, etc.	A189-26	3J3078xxxx
Aficio Color 2203	220-240V/50Hz	Europe, etc.	A189-27	A3998080004
Aficio Color 2203	220-240V/50Hz,60Hz	Asia, Middle East	A189-29	A3998070003
Lanier 5603DC	120V/60Hz	USA, Canada	A189-55	L013807xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe, etc.	A189-65	L0138090458

Model: Azalea Auto Duplex		Date: 30-Sep-98	No.: 25
Modified Article: Oil Valve		Prepared by: N. Kaiya	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The oil valve used in the oil supply unit has been modified to ensure pumping of oil even when some air gets inside the valve. This modification was necessary since this model's oil pump is laid out in a slanted position. The new valve has been registered as a service part. The new valve has an additional groove to distinguish it from the old part.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1664167	Oil Valve	0 – 2		53	28	



Model: Azalea Auto Duplex

Date: 30-Sep-98

No.: 25

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18810xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A28080001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A397810xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A178080001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20880001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3978080001
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A397810xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L012810xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	L0128090171
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A20810xxxx
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A38090001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3998080001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A19810xxxx
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J3108xxxx
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3998080004
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3998080013
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L013810xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	L0138090458

Model: Azalea Auto Duplex		Date: 30-Sep-98	No.: 26
Modified Article: Parts Catalog Correction		Prepared by: H. Matsui	
From: QAC Field Information Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows.

Incorrect P/N	Correct P/N	Description	Q'ty Used	Parts Catalog		Destination
				Page	Index No.	
A1665645	A1875645	DC Harness SCU (115V)	1->1	11	3	A187/A189-10, -15,-17,-55
A1875645	A1875634	DC Harness SCU (230V)	1->1	11	3	A187/A189-22, -26,-27,-29,-65
A1344732	A1664605	Upper Guide Plate	1->1	61	6	A187/A189-ALL
A1665395	AZ320082	Power Pack	1->1	73	11	A187/A189-ALL
A1875634	A1875645	Harness DC Quenching SCU	1->1	79	20	A187/A189-10, -15,-17,-55
A1875634	A1895645	Harness DC Quenching SCU	1->1	79	20	A189-22,-26, -27,-29,-65
	A1665695	Harness SCSI - NA	0->1	79	19	A187/A189-10, -15,-17,-55
AE010014	AE010015	Hot Roller	1-1	57	13	All (Note)
AE020062	AE020064	Pressure Roller	1-1	57	17	All (Note)
A1662305	A1662341	Grid Wire	1-1	45	12	A187/A189-ALL

Note: Already modified (see MB12)

Model: Azalea Auto Duplex		Date: 15-Oct-98	No.: 27
Modified Article: Duplex Unit		Prepared by: N. Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To facilitate assembly, some minor modifications have been made to the duplex unit. The part number has been changed since the old part number's suffix was already "Z". The interchangeability of the new and the old unit is o/o.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1664502	A1664503	Duplex Unit	0 – 1	o/o	61	*	

Model: Azalea Auto Duplex		Date: 31-Oct-98	No.: 28
Modified Article: Oil Guide		Prepared by: N. Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The oil guide has been added to the oil sump to ensure that the silicone oil dropping from the oil supply sub roller is guided into the oil sump. Please refer to RTB 15 for the details.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1664385	Oil Guide	0-1		55	22	

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18807xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A28070001
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A397807xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A178070001
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J20780001
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A3978070001
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A397807xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L0128070170
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	L012807xxxx
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A208075001
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A38070001
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A3998070001
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A19807xxxx
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J3078xxxx
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A3998080004
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A3998070003
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L013807xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	L013807xxxx

Model: Azalea Auto Duplex		Date: 31-Oct-98	No.: 29
Modified Article: Gear – 17Z		Prepared by: N.Kaiya	
From: GTS and S Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AB013318	AB014126	Gear – 17Z	1 - 1	o/o	59	25	

Model: Azalea Auto Duplex		Date: 31-Jan-99	No.: 30
Modified Article: Drum Potential Sensor		Prepared by: N. Kaiya	
From: GTSS Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The drum potential sensor has been modified to improve protection against electrical noise.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AW330005	AW330007	Drum Potential Sensor	0-1	x/o	45	6	

Model	V/Hz	Destination	Code	Serial Number
Nashutec C503d Gestetner 2703d	120V/60Hz	USA,Canada	A187-10	A18901xxxx
Savin SDC103A	120V/60Hz	USA,Canada	A187-15	4A2901xxxx
Aficio Color 2103	120V/60Hz	USA,Canada	A187-17	A397901xxxx
Nashuatec C503d Gestetner 2703d Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A187-22	A17901xxxx
Infotec 7212DZ	220-240V/50Hz	Europe,etc.	A187-26	3J2019xxxx
Aficio Color 2103	220-240V/50Hz	Europe,etc.	A187-27	A397901xxxx
Aficio Color 2103	220-240V/50Hz,60Hz	Asia,Middle East	A187-29	A397901xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A187-55	L012901xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A187-65	L012901xxxx
Nashutec C503de Gestetner 2703de	120V/60Hz	USA,Canada	A189-10	A20901xxxx
Savin SDC103E	120V/60Hz	USA,Canada	A189-15	4A3901xxxx
Aficio Color 2203	120V/60Hz	USA,Canada	A189-17	A399901xxxx
Nashuatec C503de Gestetner 2703de Rex Rotary CC8403D	220-240V/50Hz	Europe,etc.	A189-22	A19901xxxx
Infotec 7212EZ	220-240V/50Hz	Europe,etc.	A189-26	3J3019xxxx
Aficio Color 2203	220-240V/50Hz	Europe,etc.	A189-27	A399901xxxx
Aficio Color 2203	220-240V/50Hz,60Hz	Asia,Middle East	A189-29	A399901xxxx
Lanier 5603DC	120V/60Hz	USA,Canada	A189-55	L013901xxxx
Lanier 5603DC	220-240V/50Hz,60Hz	Europe,etc.	A189-65	L013901xxxx