

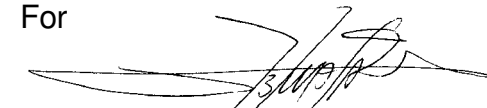
ISSUED ON: July 15, '96

Model	AD3	Volt/Hz	Date of Modification	Serial Number
Modified Article	Special Tools	No serial number cut-in information		
Reason for Modification	Parts catalog correction			

We have found the following part which should be corrected. Please correct your part catalog.

Wrong Part Number	Correct Part Number	Description	Q'ty	Index No.	Page
A1349011	A1309011	Charge Corona Unit with Cleaner	1	6	103

For



S. Fujii, General Manager
2nd Field Information Dept. QAC

Model		AD3						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Cleaning Blade-Transfer Belt									
Reason for Modification		To improve the cleaning of the Transfer Belt									
Draw No.	Old Parts No.		New Parts No.	Description	Rank	Q'ty Used Old→New	Inter-change-ability	Parts needed for replacement by new part		Parts Catalog	
								Part No.	Description	No.	Page
	A134 3940		A134 3945	Cleaning Blade-Transfer Belt	B	1 → 1	X/O			29	53

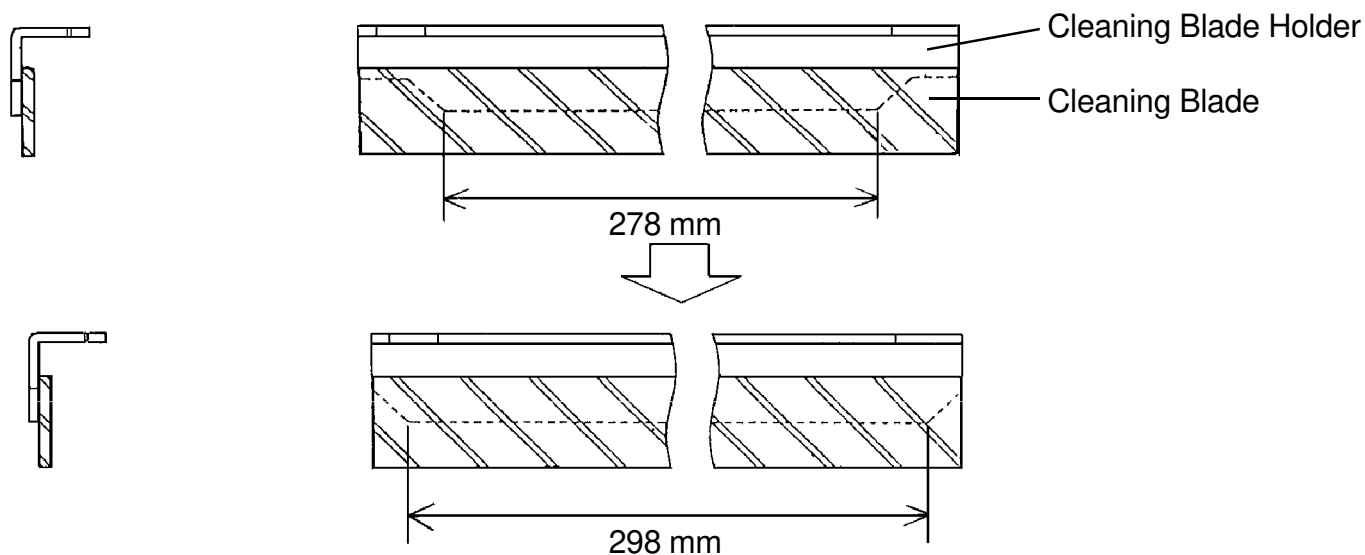
Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

Interchangeability:

- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

In the laboratory test, it was found that there were dirty edges on the back side of the paper when wide paper was used. The length of the cleaning blade holder was 278 mm, but the cleaning was insufficient for the range outside 278 mm. The length of the cleaning blade holder was changed from 278 mm to 298 mm.



For


S. Fujii, General Manager
2nd Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/60	USA, CANADA, S. AMERICA	A133-17	A3916050001
RICOH Aficio 400	220, 230, 240/50, 60	EUROPE, ASIA	A133-27	A3916050372
Gestetner 2640E	120/60	USA, CANADA, S. AMERICA	A133-10	June Production
Gestetner 2640E	220,230, 240/50, 60	EUROPE, ASIA	A133-22	9316050001
Nashuatec D3640	120/60	USA, CANADA, S. AMERICA	A133-10	June Production
Nashuatec D3640	220,230, 240/50, 60	EUROPE, ASIA	A133-22	9316050001
Rex Rotary 8240E	120/60		A133-10	June Production
Infotec 5401	220,230, 240/50, 60		A133-26	3H90560001
Savin 9940DP	120 / 60	USA	A133-15	3A76050001

Model		AD3						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Laser Section									
Reason for Modification		To increase the durability of the Mirror Brackets and Guide Harness LD (230V)									
Draw No.	Old Parts No.		New Parts No.	Description	Rank	Q'ty Used Old→New	Inter-change-ability	Parts needed for replacement by new part		Parts Catalog	
								Part No.	Description	No.	Page
	A134 2073		A134 2088	Right Btl Bracket		1 → 1	X/X			7	39
			0802 5232	Tapping Screw - M3 x 8		0 → 1				103	39
	A134 2074		A134 2089	Left Btl Bracket		1 → 1	X/X			9	39
			0802 5232	Tapping Screw - M3 x 8		0 → 1				103	39
	A134 2071		A134 2069	Bracket - 1st Mirror		2 → 2	X/X			11	39
			0802 5232	Tapping Screw - M3 x 8		0 → 2				103	39
	A133 7165		A133 7166	Guide Harness LD (230V)		1 → 1	X/X			18	39
			0802 5232	Tapping Screw - M3 x 8		0 → 1				103	39

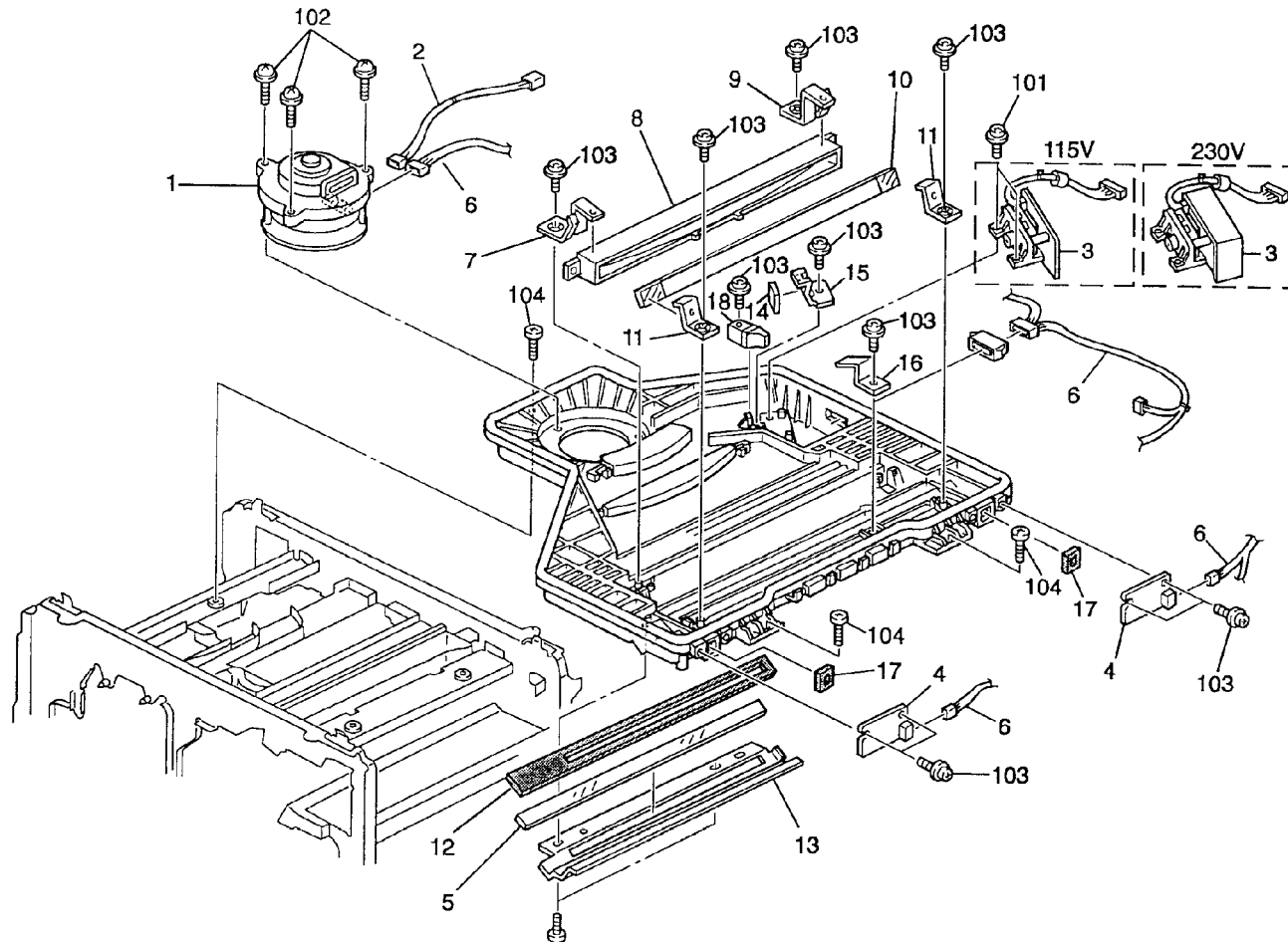
Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

Interchangeability:


(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION



For

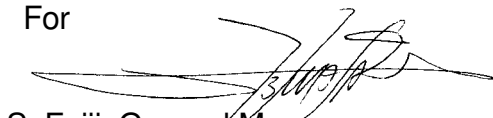

 S. Fujii, General Manager
 2nd Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/60	USA, CANADA, S. AMERICA	A133-17	A3916050001
RICOH Aficio 400	220, 230, 240/50, 60	EUROPE, ASIA	A133-27	A3916050372
Gestetner 2640E	120/60	USA, CANADA, S. AMERICA	A133-10	From June Production
Gestetner 2640E	220,230, 240/50, 60	EUROPE, ASIA	A133-22	9316050001
Nashuatec D3640	120/60	USA, CANADA, S. AMERICA	A133-10	From June Production
Nashuatec D3640	220,230, 240/50, 60	EUROPE, ASIA	A133-22	931650001
Rex Rotary 8240E	120/60		A133-10	From June Production
Infotec 5401	220,230, 240/50, 60		A133-26	3H90560001
Savin 9940DP	120 / 60	USA	A133-15	3A76050001

Model	AD3	Volt/Hz	Date of Modification	Serial Number
Modified Article	Misfeed Removal Sheet			
Reason for Modification	Delete the illustration of the 2nd Toner set on the Misfeed Removal Sheet, because AD3 for Export doesn't have the 2nd Development Unit			

Old P/N	New P/N	Description	Rank	Q'ty Used	Inter-change-ability	Parts Catalog	
						Index No.	Page
A134 1385	A133 6124	Misfeed Removal Sheet	D	1 → 1	X/O	28	11

For


 S. Fujii, General Manager
 2nd Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/60	USA, CANADA, S. AMERICA	A133-17	A3916040031
RICOH Aficio 400	220, 230, 240/50, 60	EUROPE, ASIA	A133-27	A3916050372
Gestetner 2640E	120/60	USA, CANADA, S. AMERICA	A133-10	From June Production
Gestetner 2640E	220,230, 240/50, 60	EUROPE, ASIA	A133-22	9316050001
Nashuatec D3640	120/60	USA, CANADA, S. AMERICA	A133-10	From June Production
Nashuatec D3640	220,230, 240/50, 60	EUROPE, ASIA	A133-22	9316050001
Rex Rotary 8240E	120/60		A133-10	From June Production
Infotec 5401	220,230, 240/50, 60		A133-26	3H90560001
Savin 9940DP	120 / 60	USA	A133-15	3A76050001

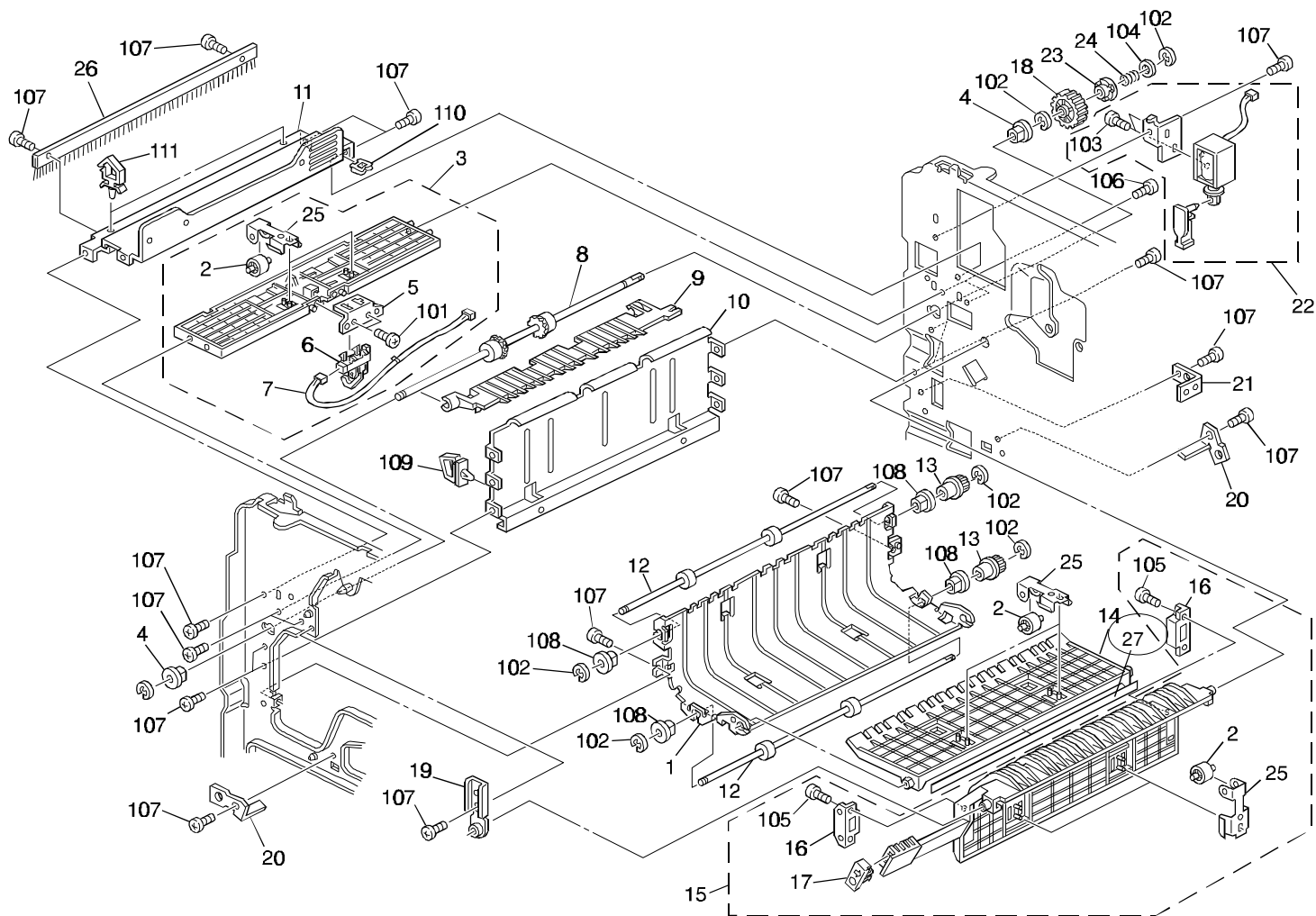
Model	AD3	Volt/Hz	Date of Modification	Serial Number
Modified Article		No serial number cut-in information		
Reason for Modification	Parts catalog correction			

The following should be corrected. Please correct your part catalog.

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
A1337238		Decal - Toner Collection Bottle	1	21	41
	A1337236	Toner Collection Bottle	1	21	41

1. The following part has been added (refer to the attached illustration).

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
	A1344466	Seal - Turn Guide	1	27	59



for

S. Fujii, General Manager
2nd. Field Information Dept. QAC

Model	AD3	Volt/Hz	Date of Modification	Serial Number
Modified Article				
Reason for Modification	Parts catalog correction			

1. The following should be corrected. Please correct your part catalog.

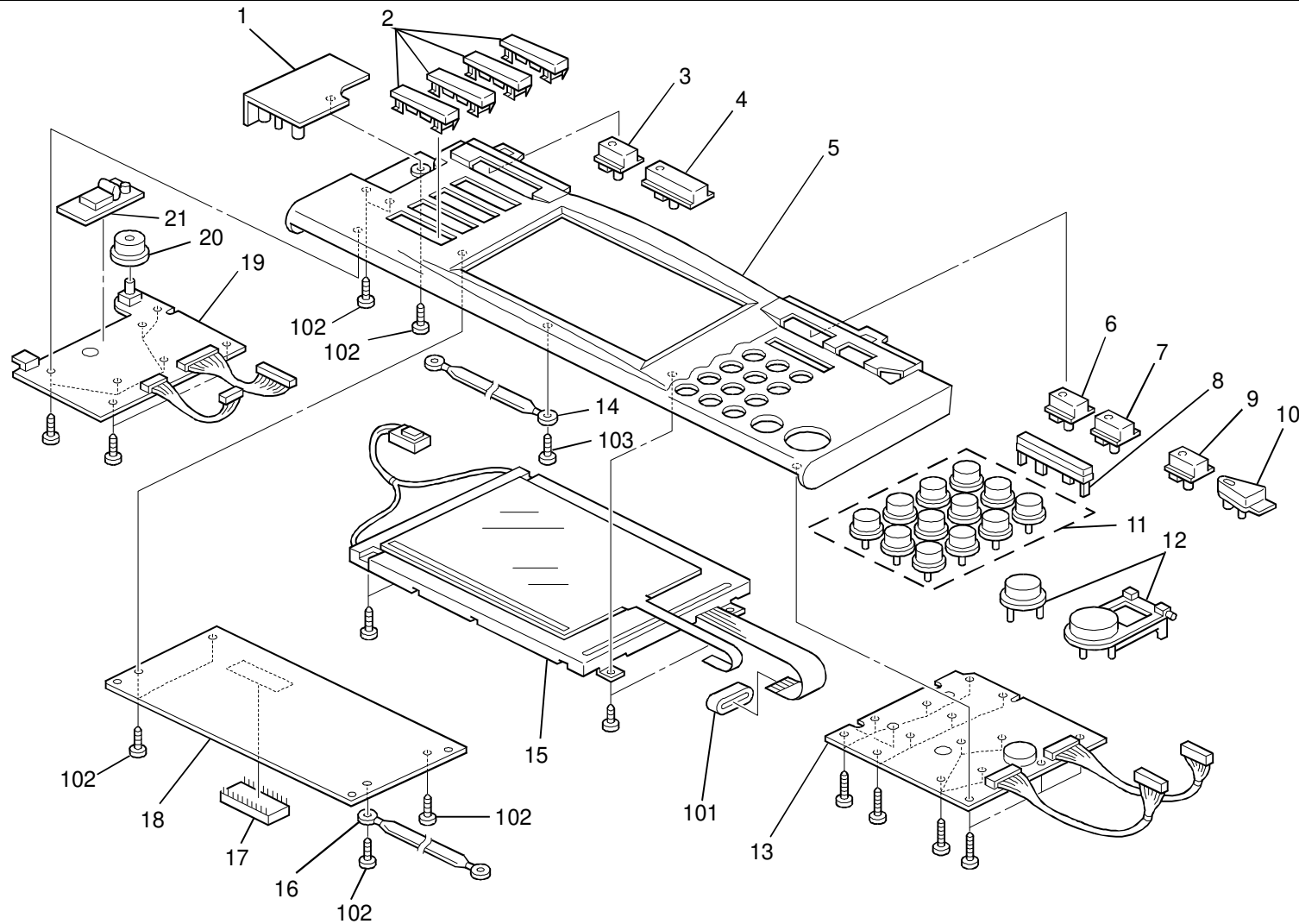
Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
A1337392	A1556201	Hinge Bracket	1	8	25

2. The component parts of the operation panel have been registered as a service part.

Index No.	Part Number	Description	Q'ty Per Assembly
1	A1341553	Cover - Option	1
2	A1341543	Cap - Option	4
3	A1341538	Key Top - User Tools	1
3	A1336107	Key Top - User Tools (SVN)	1
4	A1341533	Key Top - Guidance	1
4	A1336106	Key Top - Guidance (SVN)	1
5	A1337124	Operation Panel Case (LT)	1
5	A1337125	Operation Panel Case (A4)	1
6	A1341523	Key Top - Program	1

Index No.	Part Number	Description	Q'ty Per Assembly	
6	A1336105	Key Top - Program (SVN)	1	
7	A1341518	Key Top - Job Recall	1	
7	A1336104	Key Top - Job Recall (SVN)	1	
8	A1341558	Cap - Application	1	
9	A1341515	Key Top - Clear Mode	1	
9	A1336103	Key Top - Clear Mode (SVN)	1	
10	A1341511	Key Top - Interrupt	1	
10	A1336102	Key Top - Interrupt (SVN)	1	
11	A1341506	Key Top - 10 Key	1	
11	A1336100	Key Top - 10 Key (SVN)	1	
12	A1341507	Key Top - Start/Stop	1	
12	A1336101	Key Top - Start/Stop (SVN)	1	
13	A1345156	PCB - 10 Key	1	
14	A1336120	Grounding Wire - 270 mm	1	
15	A1345149	Touch Panel	1	
16	A1345153	Grounding Wire - Op. Panel	1	
17	A1337731	IC - UVEPROM 4MX16 150 ns	1	
18	A1337704	Operation Panel Board	1	
19	A1345157	PCB - Option	1	
20	A1341548	Dial	1	





for

S. Fujii, General Manager
2nd. Field Information Dept. QAC

Model: AD3		Date: 15-Feb-97	No: 007	1/2
Modified Article: Hard Disk			Prepared by: E. Fukuyama	
From: 2nd Technical Support Section			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A133 7884	A133 7885	HDD 1.7GB SCSI	1	X/X	78	2	1
A133 7890	A133 7870	EX-IPU Board	1	X/O	34	1	
A133 7896	A133 7876	IC-UVERROM 2MB X 8 100ns	1	X/O	97	4	2

Note 1: A133 7876 needs to be installed when A133 7885 is installed.

Note 2: No need to replace A133 7885 when A133 7876 is replaced.

Since the production of the 1.0GB hard disk was discontinued, we were no longer able to purchase it. After looking for an alternative that would provide the same copy speed, we selected the 1.7 GB hard disk. As a result of the change to the 1.7 GB hard disk, the ROM on the EX-IPU board was modified.

When replacing the 1.0 GB hard disk with the 1.7 GB hard disk, please be sure to replace the ROM on the EX-IPU board at the same time.

Since the formats for the 1.0 GB and the 1.7 GB hard disks are different, the amount of time necessary for formatting differs considerably. It takes approximately 10 seconds to format the 1.0 GB hard disk, but close to 8 minutes to fully format the 1.7 GB hard disk. Please do not turn the power OFF during the format process.

Model: AD3

Date: 15-Feb-97

No: 007

2/2

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916090001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916090180
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326110001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316090001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326110001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316090001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326110001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90960001
Savin 9940DP	120 / 60	USA	A133- 15	3A76090001

R I C O H

Modification Bulletin

Model: AD3		Date: 28-Feb-97	No: 008	1/1
Modified Article: Top Cover Hinge			Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other			

Old part number	New part number	Description	Qty	Page	Index
A133 3251	A155 6207	TOP Cover Hinge	1	25	4
A133 7392	A155 6201	Hinge Bracket	1	25	8

Please correct your parts catalog

Model: AD3		Date: 28-Feb-97	No: 009	1/1
Modified Article: Spacer-M38			Prepared by: E. Fukuyama	
From: QAC 1st Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other			

Old part number	New part number	Description	Qty	Int	Page	Index
AA13 2174	AA13 2133	Spacer - M8	1	O/O	71	30

The inside diameter of Spacer-M8 was changed from 8 to 8.1mm

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916060001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916060101
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326080001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90660001
Savin 9940DP	120 / 60	USA	A133- 15	3A76060001

Model: AD3		Date: 28-Feb-97	No: 010	1/1
Modified Article: Gear - 40Z			Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other			

Old part number	New part number	Description	Qty	Int	Page	Index
AB01 3871	AB01 4006	Gear - 40Z	1	X/O	69	16
AB01 7340	AB01 7430	Timing Pulley - 30 / 35 / 257	1	X/O	69	17

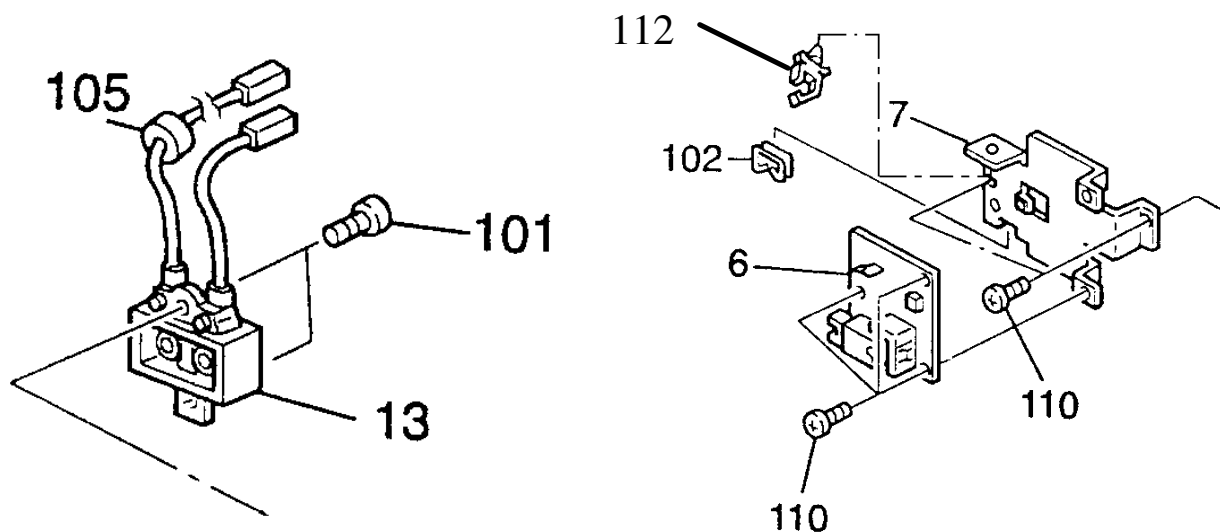
The material has been changed.

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916060001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916060101
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326080001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90660001
Savin 9940DP	120 / 60	USA	A133- 15	3A76060001

Model: AD3		Date: 28-Feb-97	No: 011	1/2
Modified Article: Receptacle - Charger			Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards	
	<input checked="" type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()	
	<input type="checkbox"/> Part Standardization	<input type="checkbox"/> Other		

Old part number	New part number	Description	Qty	Int	Page	Index
AD02 1109	AD02 1121	Receptacle - Charger	1	X/O	83	13
	1105 0310	Clamp-LWS-1S (VO)	1	-	73	112

To prevent the Receptacle-charger harness from coming into contact with the fly wheel.
The harness length has been changed and a harness clamp added.



Model: AD3	Date: 28-Feb-97	No: 011	2/2
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MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916060001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916060101
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326080001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90660001
Savin 9940DP	120 / 60	USA	A133- 15	3A76060001

MB CorrectionReissue date: **15-Apr-97**

The serial numbers have changed as shown below.

Model: AD3		Date: 28-Feb-97	No: 012	1/2
Modified Article: VIBRATING PLATE			Prepared by: E.Fukuyama	
From: Priport Service Planning Section			Checked by: S. Fujii <i>T. Inoue</i>	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards	
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	()	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other		

Old part number	New part number	Description	Qty	Int	Page	Index
A134 4658	A154 4623	VIBRATING PLATE	1	X/O	63	26

We have modified the shapes of the Vibrating Plate and the mylar to extend the lifetime of this part.

SYMPTOM

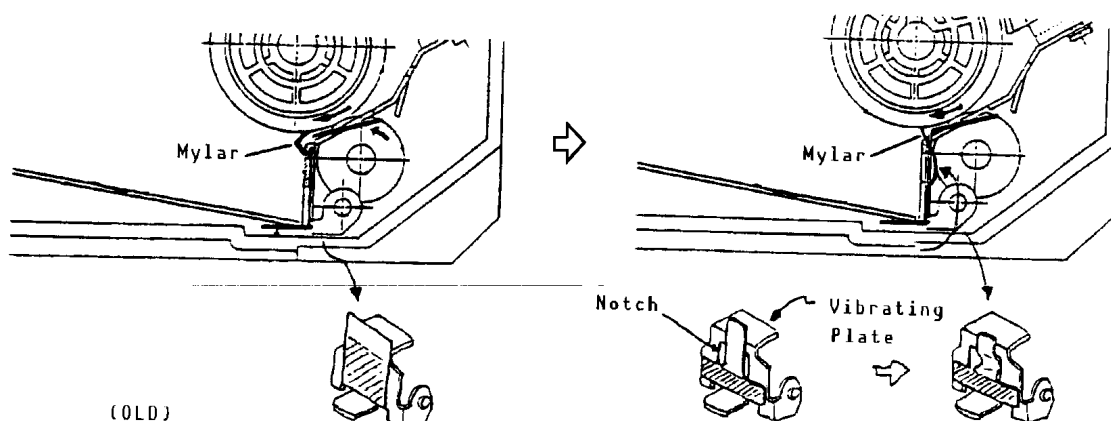
Paper jamming at the duplex entrance or at the duplex exit.

CAUSE

Wearing of the mylars on top of the Vibrating Plate (A134 4658).

COUNTERMEASURE

We have modified the shapes of the Vibrating Plate and the mylar to extend the lifetime of this part. As the paper is being stacked, the mylar bends at an angle of 90 ° in the direction of the stack. The mylar also bends 90 ° in the opposite direction when the paper is fed. The mylar eventually breaks after continually being bent back and forth. Since the lifetime of the mylar is shortened when the duplex unit is used often, a notch has been put in the Vibrating Plate and the shape of the mylar has been modified to prevent a recurrence of this problem. Also, the thickness of the mylar has been increased from 0.125 mm to 0.188 mm and the width has been decreased from 18 mm to 6 mm. Please refer to the diagram below. As a result of this modification, the mylar will now slip into the notch when it moves, enabling a smoother transition as the mylar bends back and forth. This modification was implemented starting from the January production run. The MB regarding this matter will be issued soon.



Model: AD3

Date: 28-Feb-97

No: 012

2/2

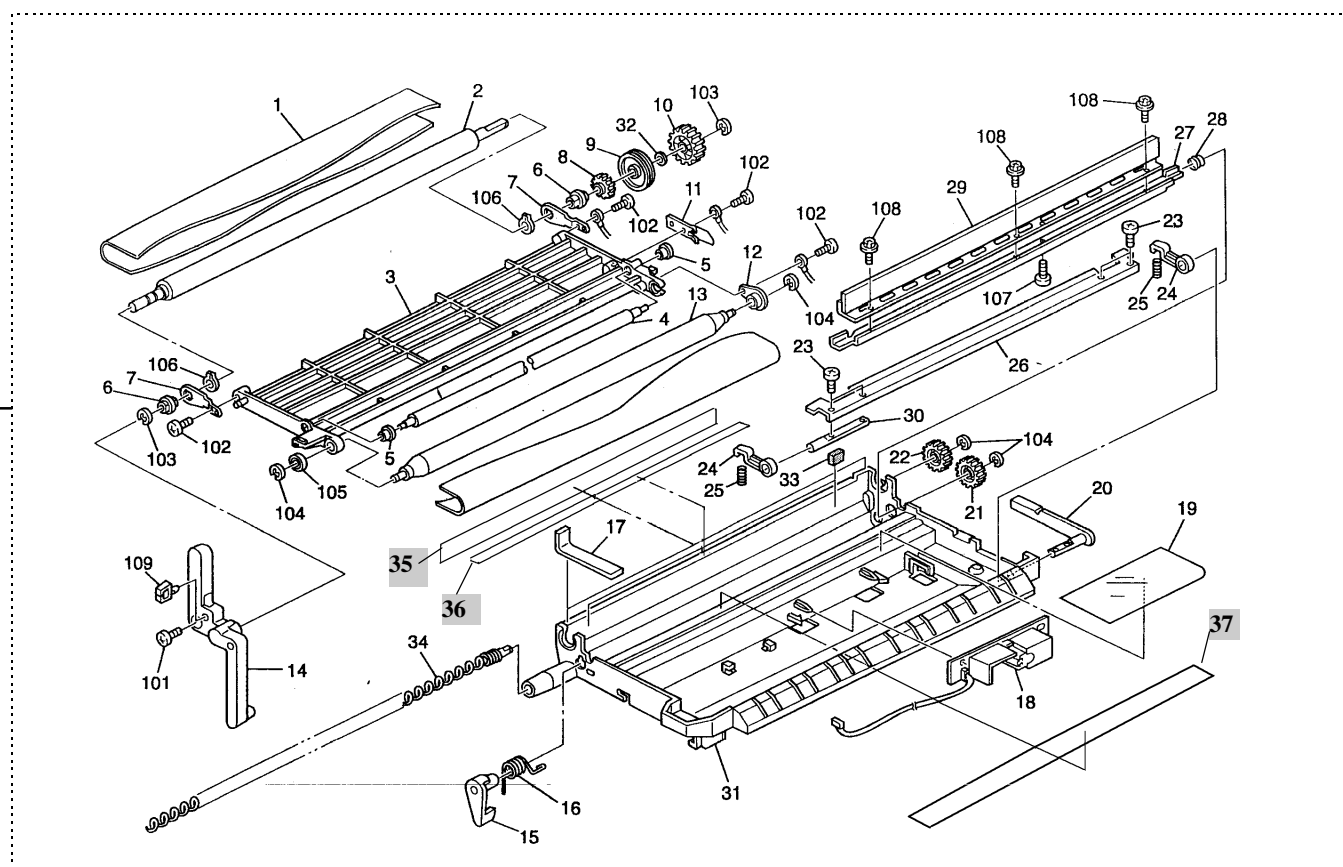
MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3917020001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3917020671
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327020001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317020001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327020001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317020001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9327020001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90270001
Savin 9940DP	120 / 60	USA	A133- 15	3A77020001

Model: AD3		Date: 15-May-97	No: 13
Modified Article: Transfer Unit		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

The following parts have been added as service parts.

Please add these to your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1343920	Mylar Transfer Entrance	1		53	35	
	A1343921	Tape 5X319	1		53	36	
	A1343910	Mylar Transfer Exit	1		53	37	
	A1343800	Transfer Unit	1		53	38	



Model: AD3		Date: 15-May-97	No: 14
Modified Article: Parts Catalog		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		


The following parts should be corrected. Please correct your parts catalog.

For 120V models (A133-10,15,17)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1337148	Delete	Spring Plate-Lens Block	0		35	19	
A1337145	Delete	Spring Plate-Scanner Rail	0		35	20	
A1337913	Delete	Grounding Wire-Lens Block 2	0		35	21	
A1337912	Delete	Grounding Wire-Lens Block 1	0		35	22	
A1337149	A1341697	Lens Block Supporter	2		37	5	
A1337146	Delete	Spring Plate-Rear Scanner Rail	0		37	27	

For 220,230,240V Models (A133-22,26,27)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1337912	Delete	Grounding Wire-Lens Block 1	0		35	22	

Model: AD3 		Date: 15-May-97	No: 15
Modified Article: Position Roller Shaft		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Please correct your parts catalog.

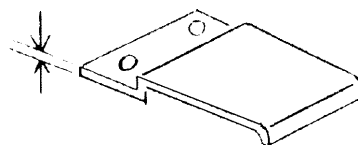
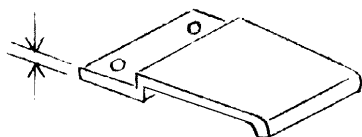
Old part number	New part number	Description	Qty	Int	Page	Index	Note
A3003856	A6122815	Positioning Roller Shaft	1		17	2	

Model: AD3		Date: 15-May-97	No: 16
Modified Article: Bottom Lift Lever		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The following parts have been changed for cost reduction.

1. Bottom Lift Lever

Thickness changed from 1.6 mm to 1.2 mm

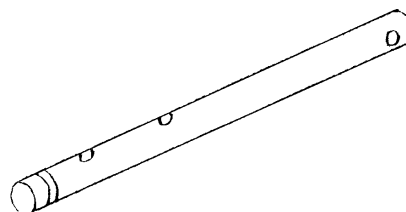
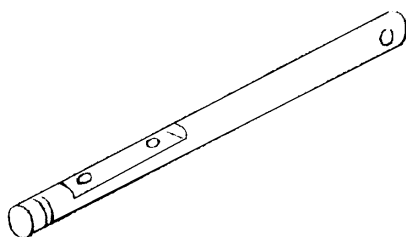


OLD

NEW

2. Bottom Lift Shaft

The old shaft had a section cut away where the bottom lift lever is attached.
The new shaft does not.



OLD

NEW

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1342967	A2042972	Bottom Lift Lever	1	x/x	15	16	
A1342966	A2042971	Bottom Lift Shaft	1	x/x	15	17	

Model: AD3	Date: 15-May-97	No: 16
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MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916100001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916100471
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326110001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316100001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326110001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316100001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326110001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H91060001
Savin 9940DP	120 / 60	USA	A133- 15	3A76100001

Model: AD3	Date: 15-May-97	No: 17
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MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916120001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916120981
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326120001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316120001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326120001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316120001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326120001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H91260001
Savin 9940DP	120 / 60	USA	A133- 15	3A76120001

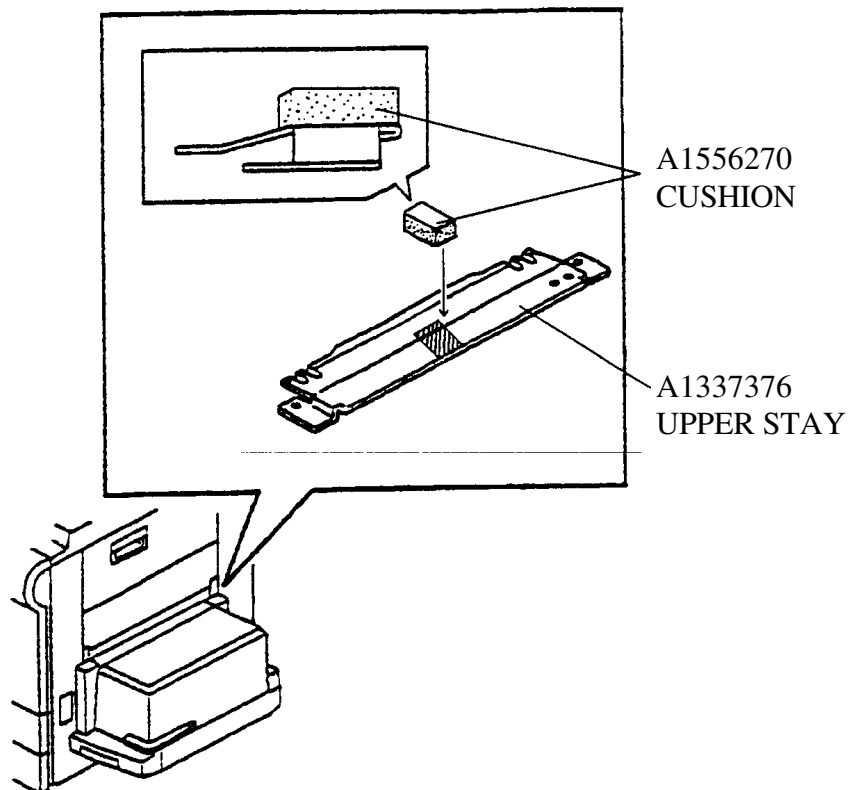
Model: AD3		Date: 15-May-97	No: 18
Modified Article: Cushion		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1556270	Cushion	1				

A cushion has been added to the accessories.

The cushion prevents paper from entering the gap between the LCT cover and the By-Pass Feed Cover when paper is put on the LCT cover.

Please adhere the cushion to the upper stay on the LCT.



Model: AD3	Date: 15-May-97	No: 18
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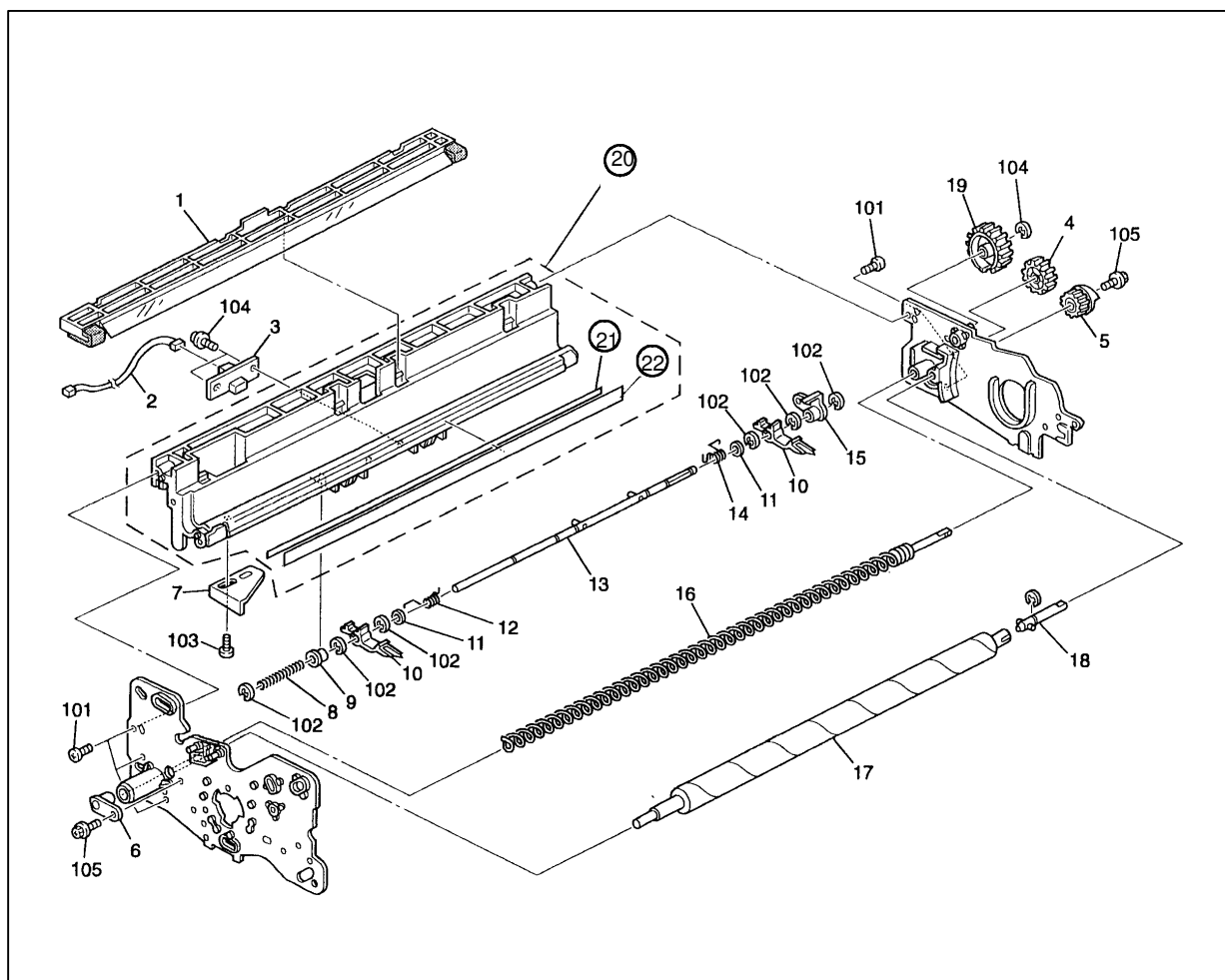
MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3917030001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3917030731
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327030001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317030001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327030001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317030001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9327030001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90370001
Savin 9940DP	120 / 60	USA	A133- 15	3A77030001

Model: AD3		Date: 15-Jun-97	No: 19
Modified Article: Cleaning Unit		Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The following parts have been added as service parts.

Please add these to your Parts Catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1342292	Casing Cleaning	1		50	20	
	A1342263	Entrance Seal- Tape	1		50	21	
	AD047017	Entrance Seal-Cleaning	1		50	22	



Model: AD3		Date: 15-Jun-97	No: 20
Modified Article: Development Unit		Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The part number has been changed for part standardization.

Old part Number	New part number	Description	Qty	Int	Page	Index	Note
A1343051	A2173050	Development Unit	1	O/O	45	16	

MB CorrectionReissue date:**31-Aug-97**

The items in bold italic have been corrected or added.

Model: AD3		Date: 15-Jun-97	No: 21
Modified Article: Polygon Mirror Motor		Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

1. To improve reliability, the material of the magnet on the Polygon Motor has been changed.
2. To prevent partially blank ***bands***, a noise filter has been added to the clock circuit on the Polygon Motor Drive Board.

SymptomPartially blank ***bands on copies*****Cause**

When the circuits in the Polygon Motor are stable, the scanner motor ready signal is ON, but in the event that the noise circuits do not operate properly, the scanner motor ready signal may be turned OFF.

Countermeasure

A noise filter has been added to the clock input circuit on the Polygon Motor Drive Board.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AX060100	AX060148	Polygon Mirror Motor	1	X/O	39	1	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3917030661
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3917031608
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327030069
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317040001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327030069
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317040001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9327030069
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90470001
Savin 9940DP	120 / 60	USA	A133- 15	3A77040001

Model: AD3		Date: 15-Jun-97	No: 22
Modified Article: Fusing Entrance Guide		Prepared by: E.Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

To prevent creased copies, the material used for the Fusing Entrance Guide has been changed from plastic mold to metal.

Symptom

The paper gets creased.

Cause

If the Fusing Entrance Guide is bent, as the paper enters the fusing roller it bends and this results in creases.

Countermeasure

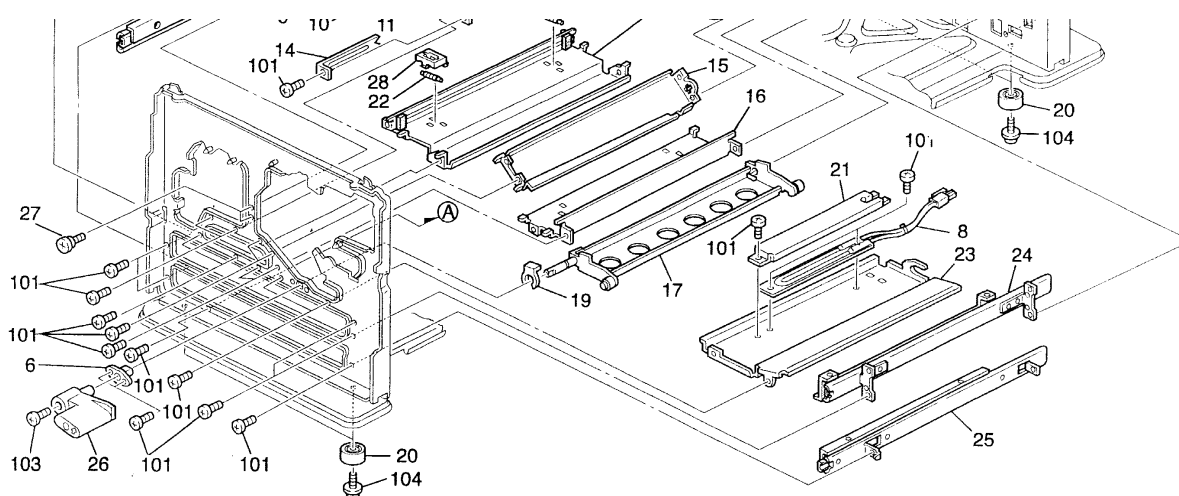
The material of the Fusing Entrance Guide has been changed from plastic mold to metal to prevent the paper from bending. As a result of the use of metal in the Fusing Entrance Guide, the friction caused by the paper may lead to static electricity. A Grounding Brush and a Screw have been added to eliminate this static electricity.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1344195	A2174197	Fusing Entrance Guide	1	X/O	57	10	
	A1534355	Grounding Brush	1	—	81	29	
	04340060B	Pan Head Self-Tapping Screw - M4 X 6	1	—	81	101	

Model: AD3

Date: 15-Jun-97

No: 22



MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916060001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916060101
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326080001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316060001
Rex Rotary 8240E	120/ 60	EUROPE EUROPE	A133- 10	9326080001
Infotec 5401	240/ 50, 60 220,230,		A133- 26	3H90660001
Savin 9940DP	120 / 60	USA	A133- 15	3A76060001

Model: AD3		Date: 15-June-97	No: 23
Modified Article: Harness - LSD		Prepared by: E. Fukuyama	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The part number has been changed for part standardization.

Old part number	New part Number	Description	Qty	Int	Page	Index	Note
A1345391	A2175392	Harness – LSD	1	O/O	39	6	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A391
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A391
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	931
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	932
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	931
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	932
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H9
Savin 9940DP	120 / 60	USA	A133- 15	3A76

Model: AD3		Date: 31-Oct-97	No: 24
Modified Article: Vibrating Plate		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards		
	<input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability ()		
	<input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

To improve the durability of the Vibrating Plate Mylar in the Duplex Unit, the shape of the Vibrating Plate has been changed.

Problem

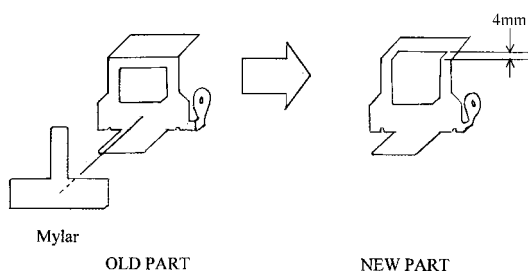
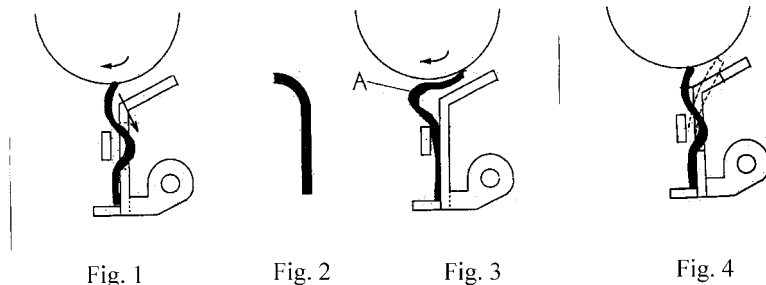
Mylar damage.

Cause

The mylar should move as shown in Figure 1, but after repeated use of the 50-sheet stack mode in the duplex unit, the mylar may curl as shown in Figure 2. If the mylar becomes deformed as shown in Figure 2, then its movement will resemble that shown in Figure 3. If this movement is repeated, then section A of the mylar will be damaged.

Countermeasure

To prevent the mylar from curling, the shape of the bracket has been changed so that the mylar will bend as shown in Figure 4 below.



Old part number	New part Number	Description	Qty	Int	Page	Index	Note
A1544623	A1544626	Vibrating Plate	2	1	63	26	

Model: AD3

Date: 31-Oct-97

No: 24

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3917080001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3917080301
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327080001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317080001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327080001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317080001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9327080001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90870001
RICOH Aficio 400	230	ASIA	A133-29	A3917081001
Savin 9940DP	120 / 60	USA	A133- 15	3A77080001

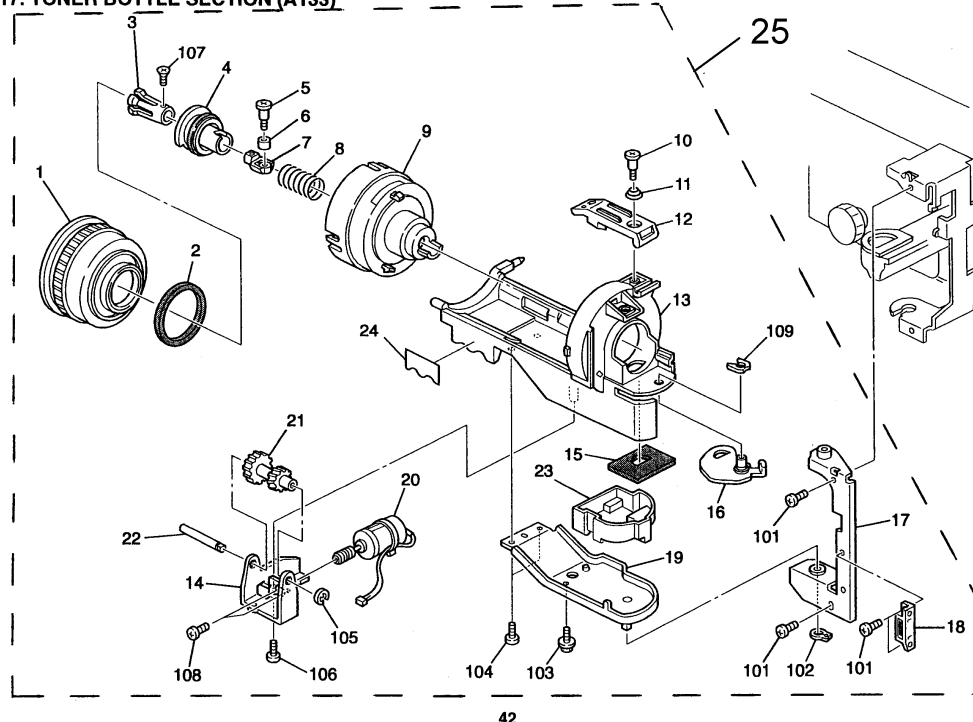
Model: AD3		Date: 31-Oct-97	No: 25
Modified Article: Bottom Holder Assembly & Cap-Front Cover		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input checked="" type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following parts have been added as service parts.

Please add these to your Parts Catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1333150	Bottle Holder Assembly (RIC-115V)	1		43	25	
	A1333152	Bottle Holder Assembly (OEM)	1		43	33	
	A1343150	Bottle Holder Assembly (RIC-230V)	1		43	25	
	A1341384	Cap-Front Cover	1		11	33	

17. TONER BOTTLE SECTION (A133)

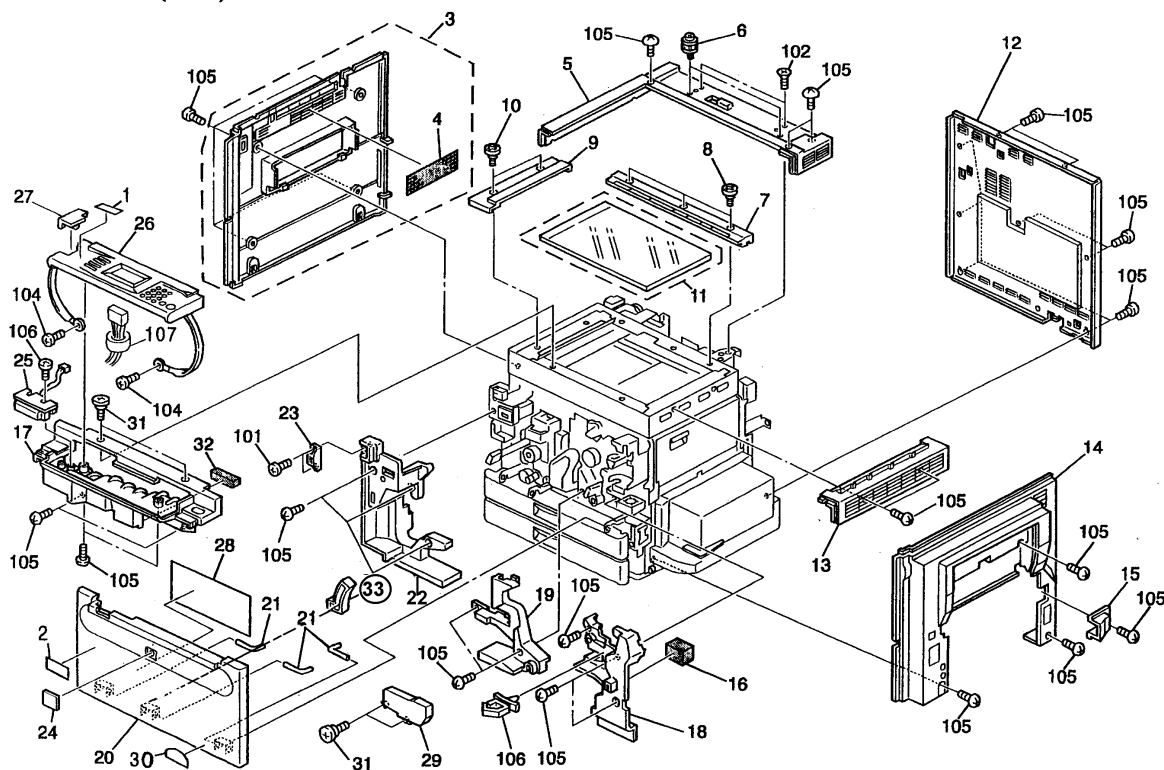


Model: AD3

Date: 31-Oct-97

No: 25

1. EXTERIOR (A133)



Model: AD3		Date: 15-Nov-97	No: 26
Modified Article: Spring Plate-SCU and HDD		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Due to a vendor change, the spring plates have been changed as follows:

Old part number	New part Number	Description	Qty	Int	Page	Index	Note
A1337789	A1337888	Spring Plate - SCU (230V)	1	O/O	73	23	
A1337788	A1337886	Spring Plate - HDD	1	O/O	79	17	

Model: AD3		Date: 15-Feb-98	No: 27
Modified Article: Bushing for Development Unit		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following part has been added as a service part.

Please add this to your parts catalog.

Old part Number	New part Number	Description	Qty	Int	Page	Index	Note
	AA080200	Bushing – 6x12x12	2		47	19	

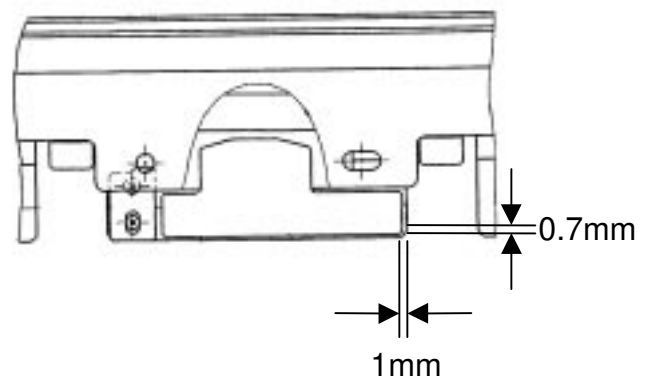
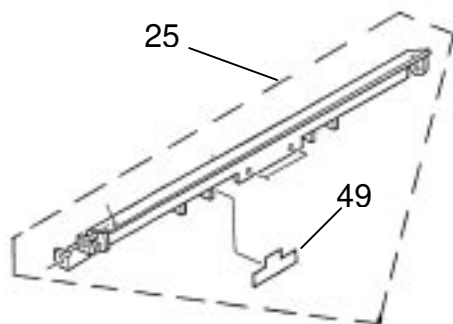
MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3917090001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3917090451
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327090001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317080104
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9327090001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9317080104
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9327090001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90970001
RICOH Aficio 400	230	ASIA	A133-29	A3917090801
Savin 9940DP	120 / 60	USA	A133- 15	3A77090001

Model: AD3		Date: 30-Apr-98	No: 28
Modified Article: Duplex Guide Mylar		Prepared by: A. Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Please add the following part to the parts catalog.

Please refer to the illustration below for the attachment position of the mylar.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1344670	Duplex Guide Mylar	1		63	49	New Index



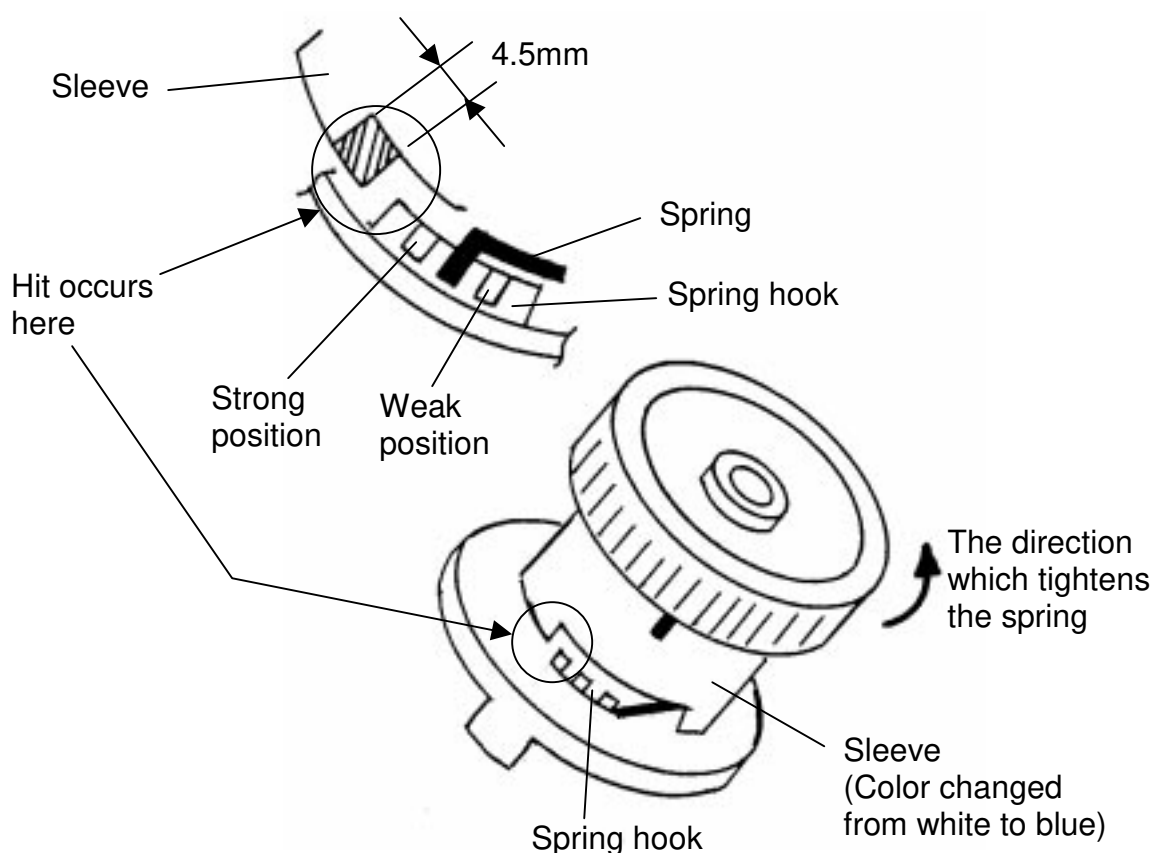
Model: AD3		Date: 30-Apr-98	No: 29
Modified Article: Spring Clutch - Duplex Tray Bottom Plate		Prepared by: A. Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

To reduce no-feed jams in the duplex unit caused by insufficient pressure from the bottom plate, the shape of the spring clutch has been changed. To distinguish between the old and new clutches, the color of the sleeve has been changed from white to blue.

The insufficient pressure occurs when the clutch turns in the direction which tightens the spring. This is because when the sleeve hits the spring hook, the spring cannot turn completely, so the bottom plate cannot be lifted up to the highest position.

To prevent the sleeve from hitting the spring hook, a 4.5-mm wide section of the sleeve has been cut away as shown.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AB040015	AB040017	Spring Clutch – Tray Bottom Plate	1	X/O	63	35	



Model: AD3

Date: 30-Apr-98

No: 29

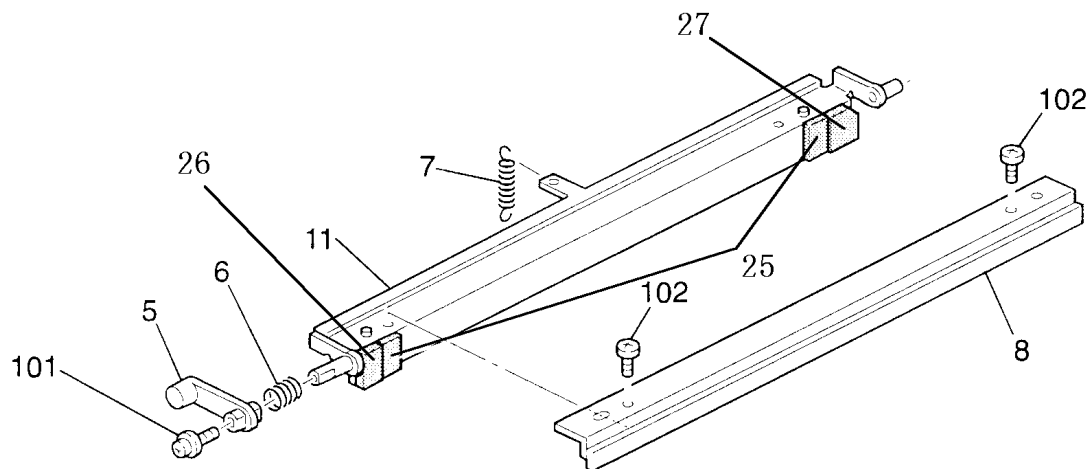
MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	9328030001
Savin 9940DP	120 / 60	USA	A133-15	3A78030001
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	A391804xxxx
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	9318030001
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	3H90380001
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	A391804xxxx
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	A3918030001

Model: AD3		Date: 30-Apr-98	No: 30
Modified Article: Seals on the Cleaning Blade Bracket		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following parts have been added as service parts.

Please add them to your parts catalog.

Old part Number	New part Number	Description	Qty	Int	Page	Index	Note
	AA151809	Rear Seal	2		49	25	New Index
	AA151807	Shield:Blade:Front	1		49	26	New Index
	AA151782	Shield:Blade:Rear	1		49	27	New Index



Model: AD3		Date: 30-Apr-98	No: 31
Modified Article: Thermistor		Prepared by: A. Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Other		

To standardize parts with new models, the following part has been changed.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1345266	A1344071	Thermistor	1	O/O	55	9	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	9328020001
Savin 9940DP	120 / 60	USA	A133-15	3A78020001
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	A391804xxxx
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	9318020001
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	3H90280001
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	A391804xxxx
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	A3918020001

Model: AD3		Date: 30-Apr-98	No: 32
Modified Article: Hard Disk		Prepared by: A. Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The hard disk has been changed because the production of the old disk is discontinued.
The capacity of the hard disk has been changed from 1.7 GB to 1.05 GB.

Since the capacity of the hard disk used on this machine is 1.0 GB, it is not necessary to change any SP modes or any ROMs, even when the hard disk is replaced with a new one.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1337885	A1337892	Hard Disk 1.05 GB	1	O/O	79	2	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	9327110001
Savin 9940DP	120 / 60	USA	A133-15	3A77110001
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	A3917110001
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	9317110104
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	3H91170001
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	A3917110101
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	A3917110236

Model: AD3		Date: 31-May-98	No: 33
Modified Article: Fusing Unit		Prepared by: A. Sasaki	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The following parts have been registered as service parts.

Please add them to your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1337501	Fusing Unit – 115V	1		55	#	
	A1337506	Fusing Unit – 230V	1		55	#	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	---
Savin 9940DP	120 / 60	USA	A133-15	---
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	---
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	---
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	---

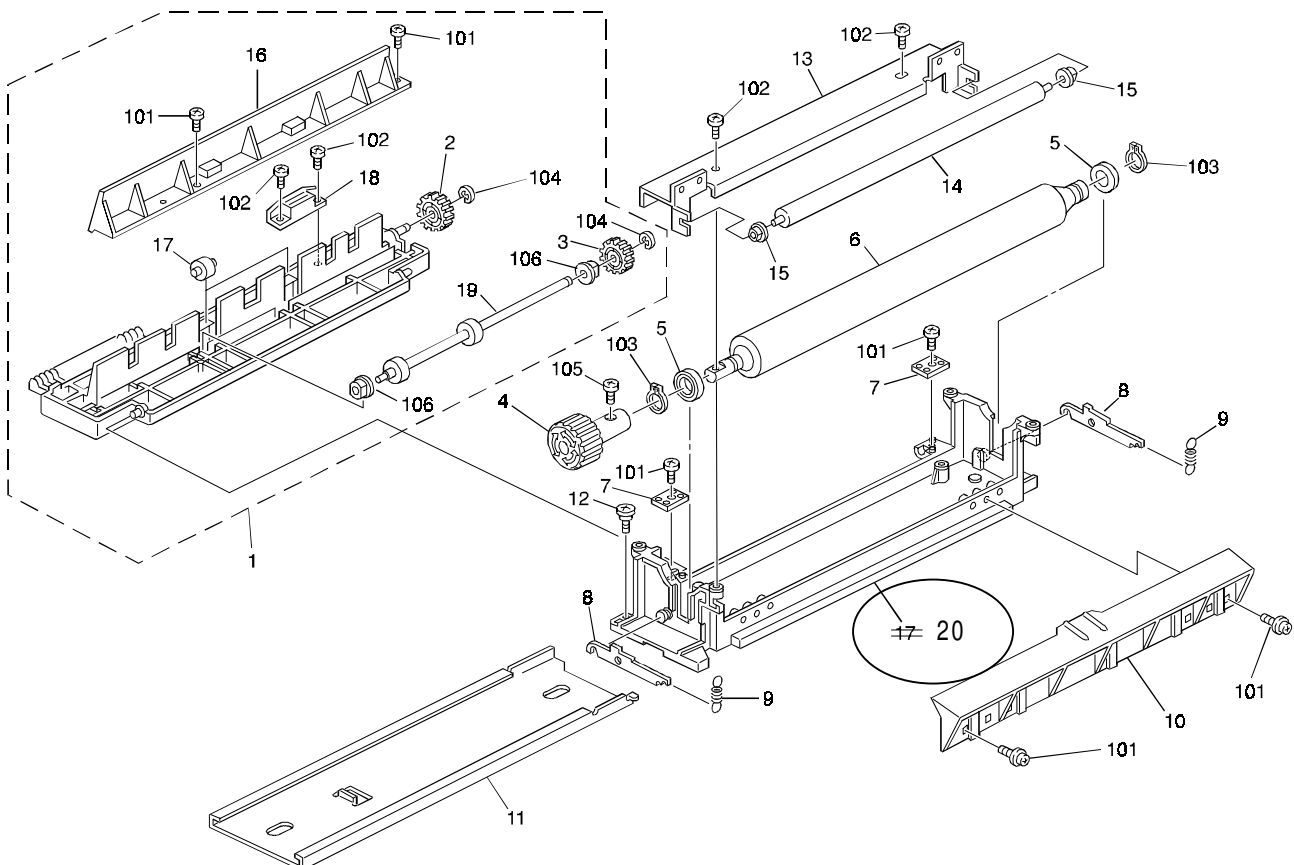
Model: AD3		Date: 31-May-98	No: 34
Modified Article: Parts Catalog Correction		Prepared by: S. Tomoe	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following should be corrected. Please correct your part catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1343164	A2173163	Bracket - Toner Holder	1		43	17	*1
	A1344151	Fusing Frame	1		57	20	*2

Note: (*1) Part number is corrected.

(*2) Index number of illustration is corrected.



Model: AD3

Date: 31-May-98

No: 34

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	---
Savin 9940DP	120 / 60	USA	A133-15	---
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	---
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	---
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	---

MB Correction

Reissue date: **15-Sep-98**

The items in bold italics have been corrected.

Model: AD3		Date: 31-Aug-98	No: 35
Modified Article: <i>Spring Plate - HDD</i>		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1337886		Spring Plate - HDD	0		79	17	

As announced in MB#**17**, the Bracket-HDD was modified. As a result of this modification, the Spring Plate (A1337886) is now caulked on the Bracket-HDD. Therefore, the Spring Plate can not be replaced independently of the Bracket-HDD. Since the Spring Plate cannot be replaced independently, it will be removed from the Service Parts List.

If the Spring Plate needs to be replaced, please replace the Bracket-HDD (P/N: A1337798).

Model: AD3

Date: 31-Aug-98

No: 35

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	A3916120001
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	A3916120981
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326120001
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316120001
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	9326120001
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	9316120001
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	9326120001
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H91260001
Savin 9940DP	120 / 60	USA	A133- 15	3A76120001

Model: AD3		Date: 31-Aug-98	No: 36
Modified Article: Pick-off Pawl Pressure Spring		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AA066250	AA066311	Pressure Spring	1	X/O	51	12	
AA066251	AA066312	Pressure Spring	1	X/O	51	14	

To reduce wear on the drum caused by the pick-off pawls, the pressure applied to the pick-off pawls by the pressure springs has been reduced.

To differentiate between the new and old parts, the new parts are coloured black.

Model: AD3

Date: 31-Aug-98

No: 36

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
RICOH Aficio 400	120/ 60	USA, CANADA, S. AMERICA	A133- 17	Aug. 98 production
RICOH Aficio 400	240/ 50, 60 220, 230,	EUROPE, ASIA	A133- 27	Aug. 98 production
Gestetner 2640E	120/ 60	USA, CANADA, S. AMERICA	A133- 10	Aug. 98 production
Gestetner 2640E	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	Aug. 98 production
Nashuatec D3640	120/ 60	USA, CANADA, S. AMERICA	A133- 10	Aug. 98 production
Nashuatec D3640	240/ 50, 60 220,230,	EUROPE, ASIA	A133- 22	Aug. 98 production
Rex Rotary 8240E	120/ 60	EUROPE	A133- 10	Aug. 98 production
Infotec 5401	240/ 50, 60 220,230,	EUROPE	A133- 26	3H90780001
Savin 9940DP	120 / 60	USA	A133- 15	Aug. 98 production

Reissued: 10-Jul-00

Model: AD3	Date: 31-Aug-98	No.: MA133037a
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MB Correction

The new part number of the Operation Panel Board has been corrected.

Modified Article: Operation Panel ROM Modificaiton		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Old part number	New part Number	Description	Qty	Int	Page	Index	Note
A1337704	A1337770	Operation Panel Board	1	X/O	-	18	*1
A1337731	A1337747	ROM : Operation Panel	1	X/O	-	17	*1

*1: See the MB No.6

Symptom

The image on the touch screen is blurred.

Cause

The background pattern for the touch screen is not suitable. Blurring occurs when there are small letters or the letters are bunched together.

Countermeasure

The ROM for the operation panel board has been modified so that the background pattern is now different. The new ROM has been used starting from the June production runs.

Reissued: 10-Jul-00

Model: AD3	Date: 31-Aug-98	No.: MA133037a
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MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	---
Savin 9940DP	120 / 60	USA	A133-15	---
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	---
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	---
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	3H90780001
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	---

Model: AD3		Date: 30-Sep-98	No: 38
Modified Article: Main Switch		Prepared by: E.Fukuyama	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Use of a neutral cleaner to clean the main switch may weaken the switch and result in damage. To prevent damage to the main switch, the materials of the switch have been changed.

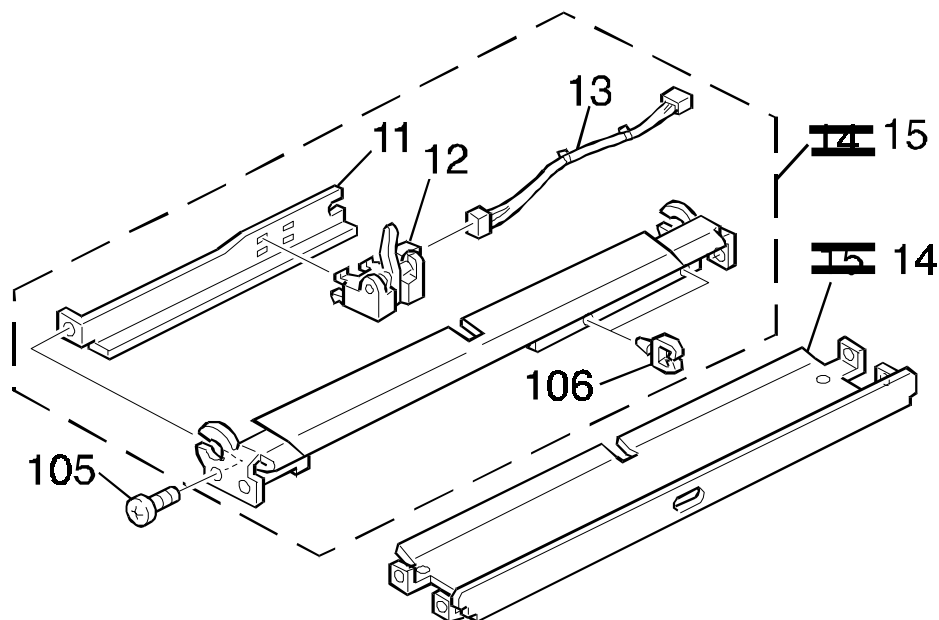
Old part number	New part Number	Description	Qty	Int	Page	Index	Note
12042421	12042467	Main Switch	1	O/O	77	113	

MODEL NAME	V/ Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2640e Nashuatec D3640	120/ 60	USA, Canada, S. America	A133-10	---
Savin 9940DP	120 / 60	USA	A133-15	---
Ricoh Aficio 400	120/ 60	USA, Canada, S. America	A133-17	---
Gestetner 2640e Nashuatec D3640 Rex Rotary 8240E	220, 230, 240/ 50, 60	Europe, ASIA	A133-22	---
Infotec 5401	220, 230, 240/ 50, 60	Europe	A133-26	3H90680001
Ricoh Aficio 400	220, 230, 240/ 50, 60	Europe	A133-27	---
Ricoh Aficio 400	220, 230, 240/ 50, 60	Asia	A133-29	---

Model: AD3		Date: 15-Dec-98	No: 39
Modified Article: Paper Registration		Prepared by: S.Tomoe	
From: GTSS Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following index number and part number should be corrected. Please correct your parts catalog.

Old part number	New part number	Description	Qty	Page	Old Index	New Index
A1342558	----	Upper Guide Plate - Registration		30	14	15
A1342553	A1342552	Lower Registration Guide		30	15	14



Model: AD3		Date: 15-Dec-98	No.: 40
Modified Article: Ozone Filter		Prepared by: E. Fukuyama	
From: GTSS Field Information Dept			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The ozone filter has been changed because production of the old one has been discontinued.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AA010083	AA010098	Ozone Filter – 64x45x30	1	O/O	75	5	

Model: AD3		Date: 31-Dec-98	No.: 41
Modified Article: Model Name Plate		Prepared by: S. Tomoe	
From: GTSS Field Information Dept			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

1. The following should be corrected. Please correct your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1536406		Model Name Plate - Ges	1		101	10	
	A1337075	Model Name Plate - Ges	1		101, 11	10, 2	
	A1337077	Model Name Plate - Nashua	1		101, 11	10, 2	
	A1337079	Model Name Plate - Rex	1		101, 11	10, 2	

2. The following index number should be corrected.

Part number	Description	Qty	Int	Page	Old Index	New Index	Note
C2252867	Decal – Cover – Panel - Nashua			11	2	1	

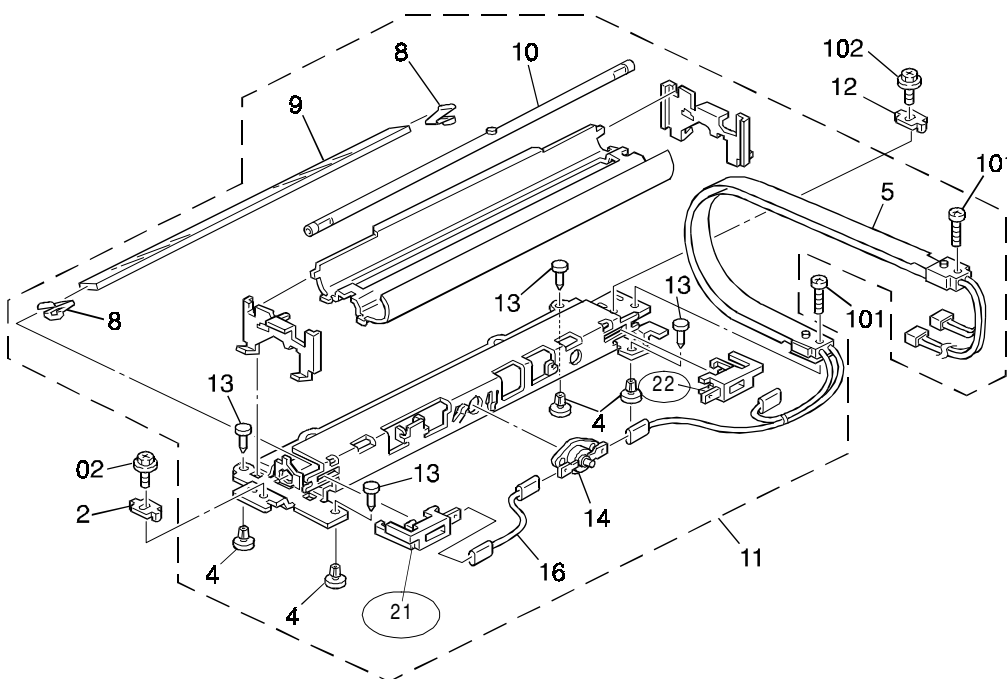
3. A new part number should be added.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	C2252866	Decal – Key Top Cover (Rex)	1		11, 101	1, 12	

Model: AD3		Date: 15-Jan-99	No.: 42
Modified Article: 1st Scanner		Prepared by: S. Tomoe	
From: GTSS Field Information Dept			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following parts have been added. Please correct your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1341771	Front Terminal	1		33	21	
	A1341773	Rear Terminal	1		33	22	



Model: AD3		Date: 31-Mar-99	No.: 43
Modified Article: Pick-off Pawl Pressure Spring		Prepared by: E. Fukuyama	
From: GTSS Field Information Dept			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Qty	Int	Page	Index	Note
AA036311	AA066323	Pressure Spring: Front	1	X/O	51	12	
AA066312	AA066324	Pressure Spring: Rear	1	X/O	51	14	

To reduce the wear on the drum caused by the pick-off pawls, the tension of the pressure spring of the pick-off pawl has been changed from 98mN to 40mN. The old part is black while the new part is silver. Since further production of the AD3 is not planned, the modification only relates to service parts.

Model: AD3		Date: 30-Apr-99	No.: MA133044
Modified Article: Duplex Guide Plate		Prepared by: E. Fukuyama	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To prevent paper jams in the duplex unit, a mylar has been added to the duplex guide plate. Due to this modification, the part number has been changed.

Symptom

After paper has been stacked in the duplex unit, paper jams occur when the paper is fed back into the machine.

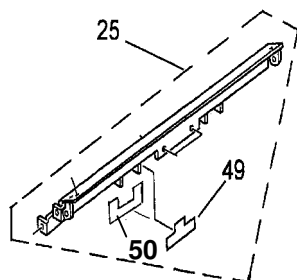
Cause

The mylar on the duplex guide plate slips downward.

Countermeasure

To prevent the mylar from shifting downward, a reinforcement mylar has been added.

Old part Number	New part Number	Description	Qty	Int	Page	Index	Note
A1344662	A2174517	Duplex Guide Plate	1	X/O	63	25	
	A2174695	Reinforcement Mylar	1	X/X	63	50	



When installing the reinforcement mylar to prevent occurrences of this problem, please refer to the installation procedures shown on the next page.

Model: AD3

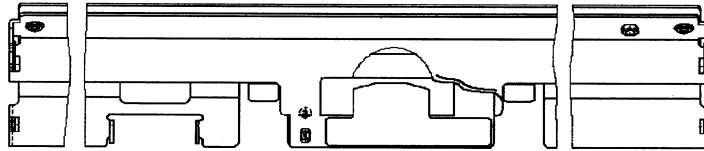
Date: 30-Apr-99

No.: MA133044

Reinforcement Mylar Installation Procedures

If the reinforcement mylar is not properly attached, the effectiveness of this modification is adversely affected.

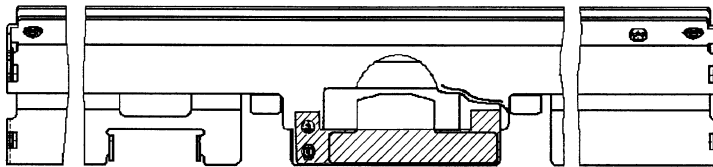
1. Before attaching the reinforcement mylar, clean the guide plate with alcohol.



2. After the guide plate has completely dried, align the bottom of the guide plate and the bottom of the reinforcement mylar.

Note:

- ① Make sure that the mylar does not protrude beyond the edges of the guide plate
- ② Make sure that there are no air bubbles under the mylar.
- ③ After attaching the mylar, press down hard on the mylar to make sure that it is firmly attached.

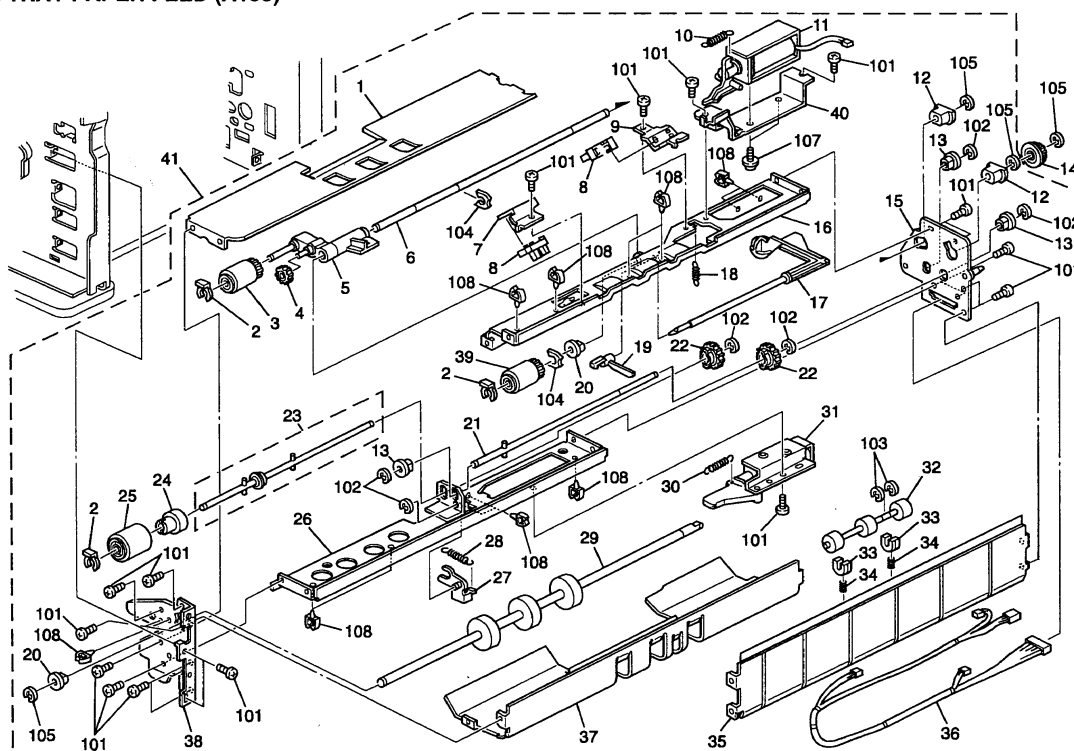


Model: AD3		Date: 31-May-99	No.: MA133045
Modified Article: Paper Feed Unit - Lower		Prepared by: E. Fukuyama	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following parts have been added. Please correct your parts catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A1342750	Paper Feed Unit – Lower	1		17	41	

4. TRAY PAPER FEED (A133)



Model: AD3		Date: 15-Oct-99	No.: MA133046
Modified Article: Harness and LD Unit		Prepared by: E. Fukuyama	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

An error has been discovered in the parts catalogue. Please delete both index number 3 on page 35 (A1345396 - Harness LD Unit 115V) as well as the corresponding part in the illustration on page 34. This part is actually included in an assembly listed on page 39.

The assembly is comprised of this small part mentioned above, a relay connector and a harness that is listed on page 39 as: Index number 6, P/N A2175392, Harness - LSD. In the corresponding illustration on page 39, please draw in the part mentioned above (which was listed on p.35 as index no.3) so that it appears attached to the relay connector of the harness already in the illustration (i.e. index no.6, A2175392).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1345396	Delete	Harness – LD Unit (115V)	1->0		35	3	

The illustration does show the harness connected to the LD Unit on page 38, but the harness is not included under parts number A1342085 and A1337173. The part number for the LD Unit harness is mentioned under index number 5 on page 35 (A1345396 and A1337774).

Model: AD3		Date: 31-Oct-99	No.: MA133047
Modified Article: BCU Board		Prepared by: E. Fukuyama	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

1. IC201 for the BCU Board has been changed because production is discontinued.

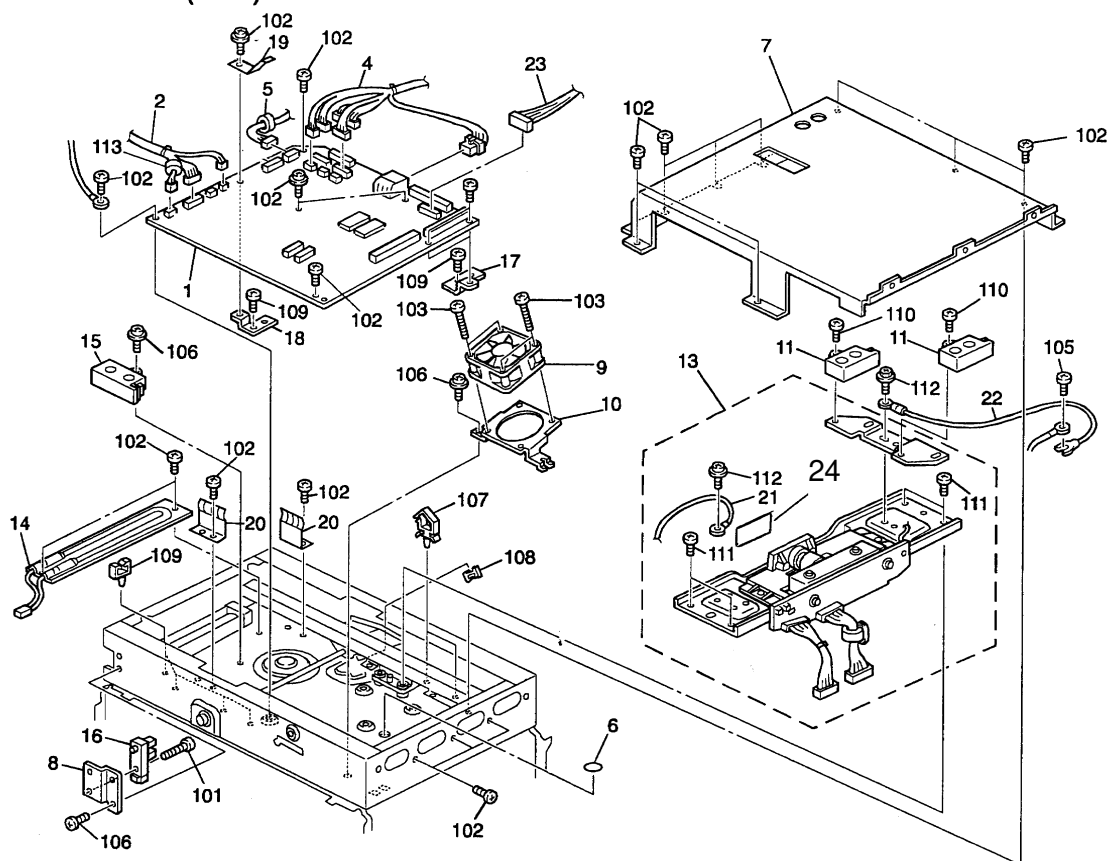
Old part number	New part number	Description	Qty	Int	Page	Index	Note
14081085	14081278	IC : L6220	1	O/O	91	139	

Model: AD3		Date: 15-Dec-99	No.: MA133048
Modified Article: Light Filter-G530/G533		Prepared by: E.Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following part has been added as a service part.
Please add this to your parts catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	AA011041	Light Filter-G530/G533	1	-	35	24	

13. OPTICS SECTION 2 (A133)



Model: AD3		Date: 06-Sep-01	No.: MA133049
Modified Article: Electrical Spring Clutch		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following part has been changed due to discontinued production:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX210046	AX210082	Electrical Spring Clutch	1-1	0/0	69	27	

Model: AD3 EXP		Date: 28-Jun-02	No.: MA133050
Modified Article: Separation Torque Limiter		Prepared by: Y.Urushihara	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following has been changed due to parts standardization with the Penguin.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A0976000	A2472900	Separation Torque Limiter	1	O/O	21	15	