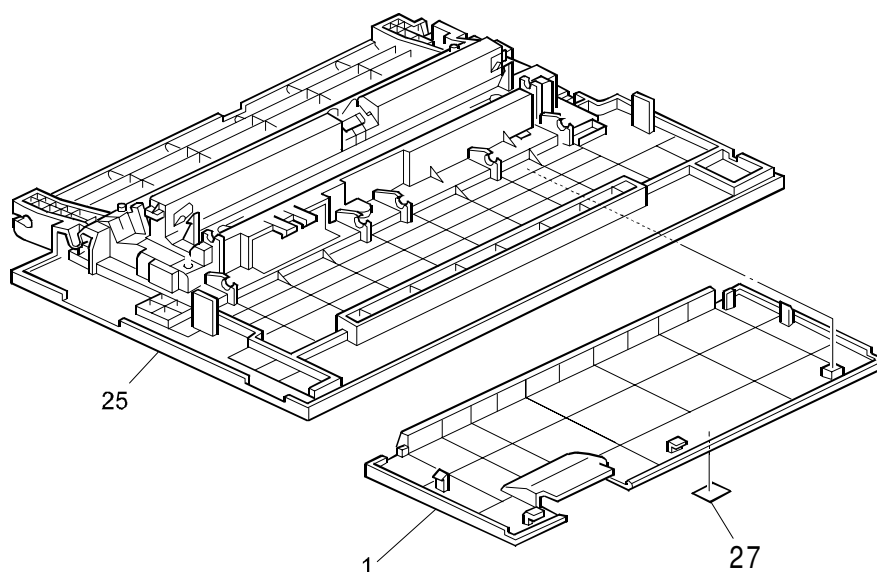


Model: Russian-C1		Date: 15-Feb-00	No.: MA265001
Modified Article: Transfer Unit		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

A decal has been registered to clarify the place where the user should push the right cover in order to completely close it. This will be attached to the right cover just below the push point.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2673858	Decal – Right Cover	1		25	27	



Model: Russian-C1

Date: 15-Feb-00

No.: MA265001

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.	
				JAPAN PRODUCTION	RIF PRODUCTION
Savin 9922DP	115/60	USA, Canada	A265-15	H2491100001	
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H241100536	
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400201191	
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2491101391	
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B51190001	
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2491102396	
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2491102662	
Lanier 5222	115/60	USA, Canada	A265-55	L0569120001	
Lanier 5222	220/50	Europe, Australia	A265-65	L0569120366	
Savin 9927DP	115/60	USA, Canada	A267-15	H2591100001	
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2591100401	
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500201061	
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2591100954	
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41190001	
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2591101875	
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2591103165	
Lanier 5227	115/60	USA, Canada	A267-55	L0579120001	
Lanier 5227	220/50	Europe, Australia	A267-65	L0579120481	
Ricoh Aficio 270	220/50	China	A267-69	H25912XXXXX	
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62		
Infotec 4220 MF	220/50	Europe	A265-66		
Ricoh Aficio 220	220/50	Europe	A265-67		

Model: Russian-C		Date: 15-Feb-00	No.: MA265002
Modified Article: Parts catalog correction		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

The following should be corrected. Please correct your parts catalog.

Note: LAN=Lanier, NSA=Nashua, GES=Gestetner, REX=Rex Rotary, CHN=China version

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2657429	Model Name Plate (LAN)	1		9	17	Fig.1
	A2677429	Model Name Plate (LAN)	1		9	17	Fig.1
	A2657107	Model Name Plate (NSA)	1		9	17	Fig.1
	A2677107	Model Name Plate (NSA)	1		9	17	Fig.1
	A2657108	Model Name Plate (GES)	1		9	17	Fig.1
	A2677108	Model Name Plate (GES)	1		9	17	Fig.1
	A2657109	Model Name Plate (REX)	1		9	17	Fig.1
	A2677109	Model Name Plate (REX)	1		9	17	Fig.1
	A2671390	Decal – Main Switch (CHN)	1		9	18	Fig.1

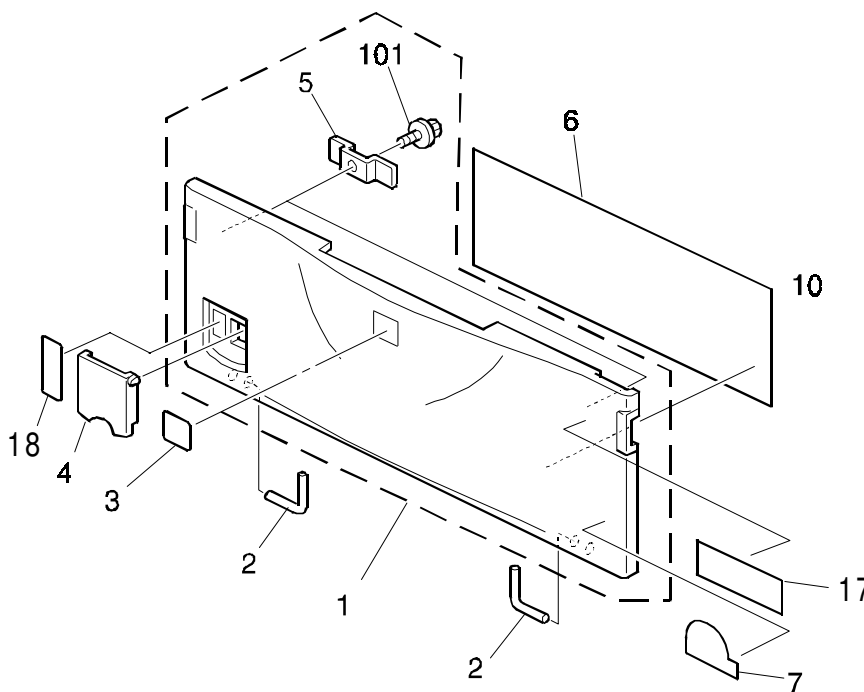


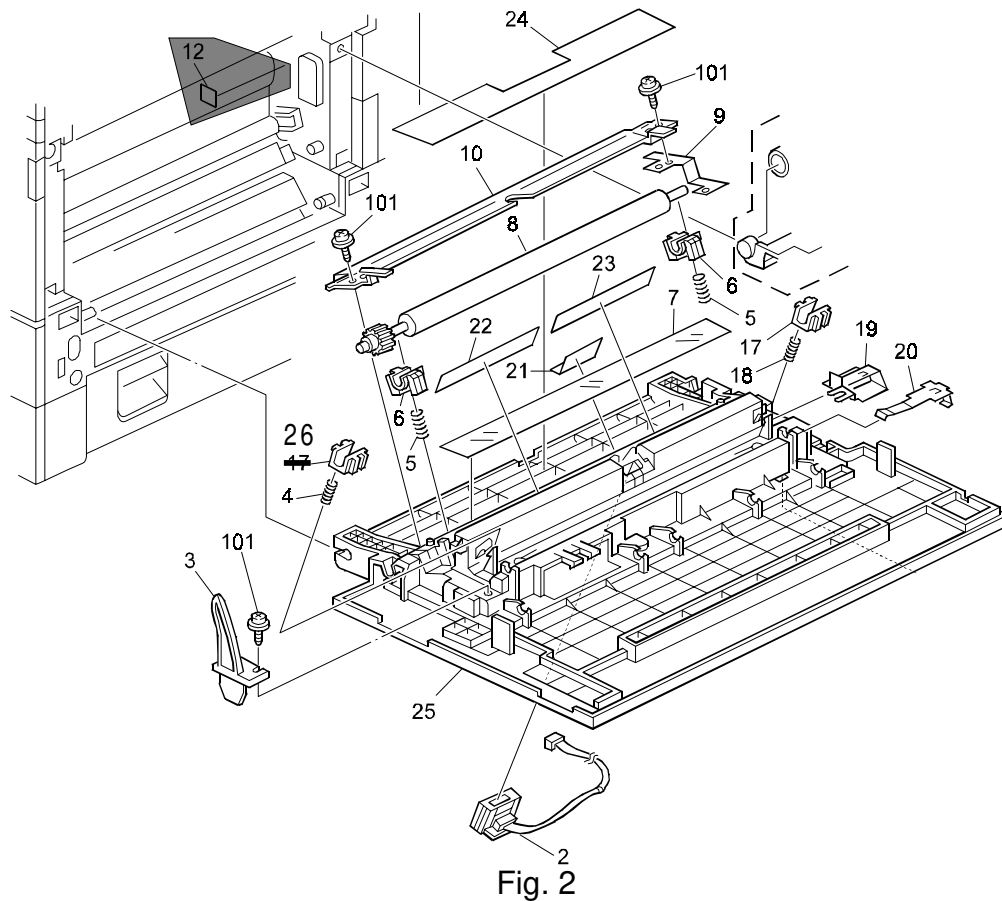
Fig. 1

Model: Russian-C

Date: 15-Feb-00

No.: MA265002

Old part number	New part number	Description	Qty	Int	Page	Index	Note
52144975		Decal High Voltage	1		25	12	Fig.2
AA080255		Bushing - Transfer Roller	2		25	17	Fig.2
	AA080250	Rear Bushing – Transfer Roller	1				
	AA080256	Front Bushing – Transfer Roller	1		25	26	Fig.2



Model: Russian-C

Date: 15-Feb-00

No.: MA265002

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2671788	Grounding Plate – Lens Block (for A265-19, -62, -66, -67, A267-19 models)	1		19	14	Fig.3
A2671096		Heater Bracket	1		35	15	Fig.4

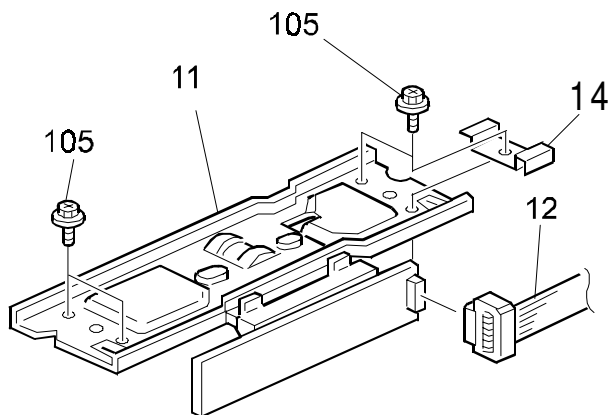


Fig.3

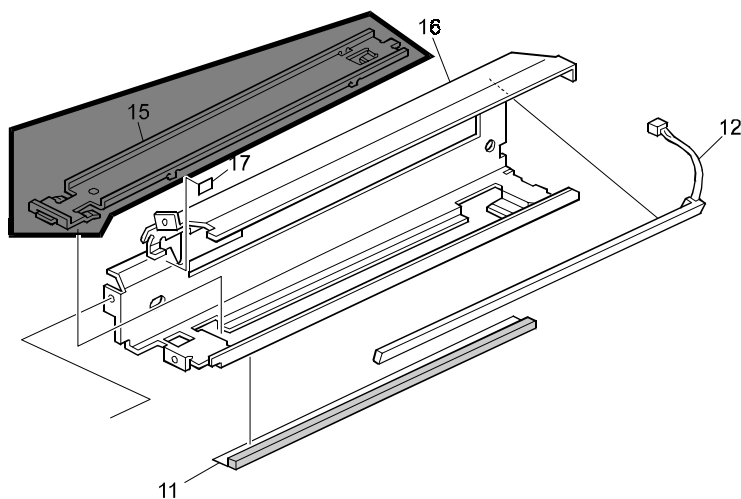


Fig.4

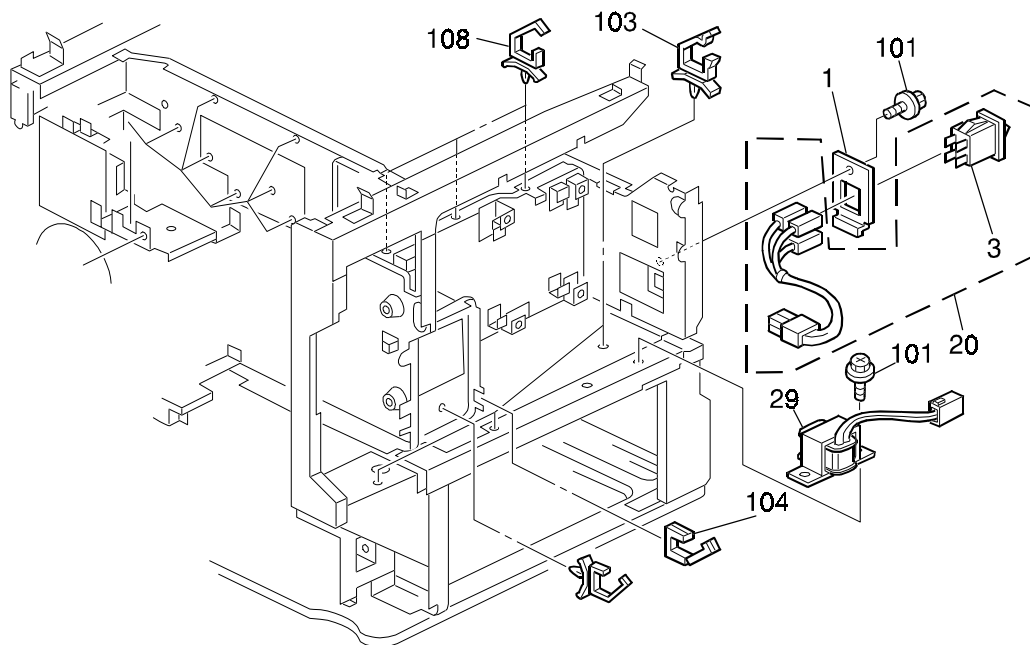
Model: Russian-C

Date: 15-Feb-00

No.: MA265002

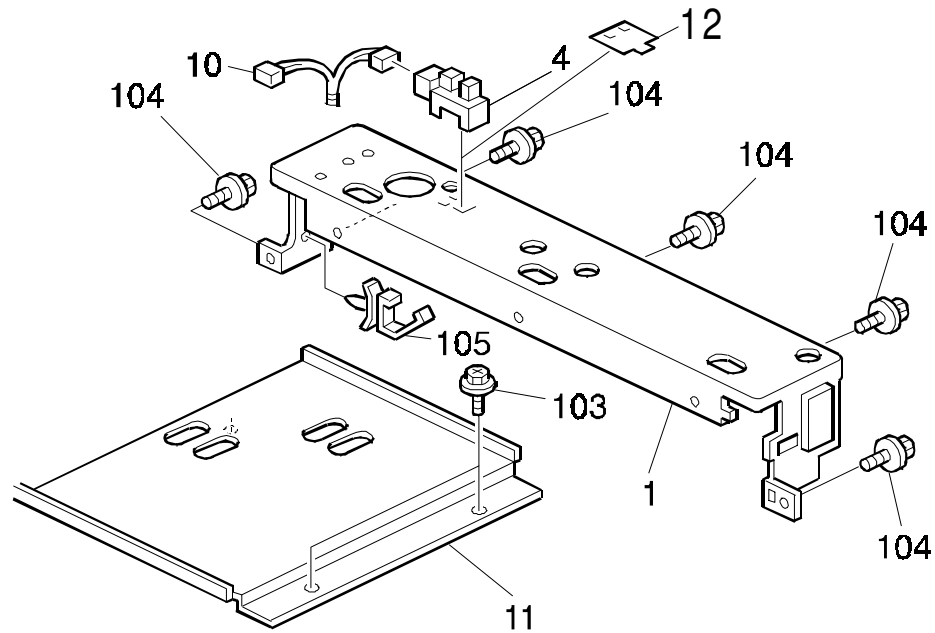
Note: RIF=A265-62, -66, -67 machines, SVN=Savin

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2677356	Decal – Special Paper (TWN)	1		39 69	30 5	
	A2677255	Decal – Special Paper (CHN)	1		39 69	30 5	
AA000300		Decal – High Temperature	1		41	20	
	AA000304	Decal – High Temperature (CHN)	1		41 69	9 6	
A2679001	A2679099	NVRAM – Minus Counter	1		53	22	
	N6074525	Coil – RJTL-9704 (230V machines)	1		53	29	Fig.5
	AX310039	Mechanical Counter (RIF)	1		57	3	
	A2676697	Operating Instructions-Copy (SVN/GES)	1		69	10	
	A2676637	Operating Instructions-Copy (LAN)	1		69	10	
	A2678697	Operating Instructions-System (SVN/GES)	1		69	12	



Model: Russian-C	Date: 15-Feb-00	No.: MA265002
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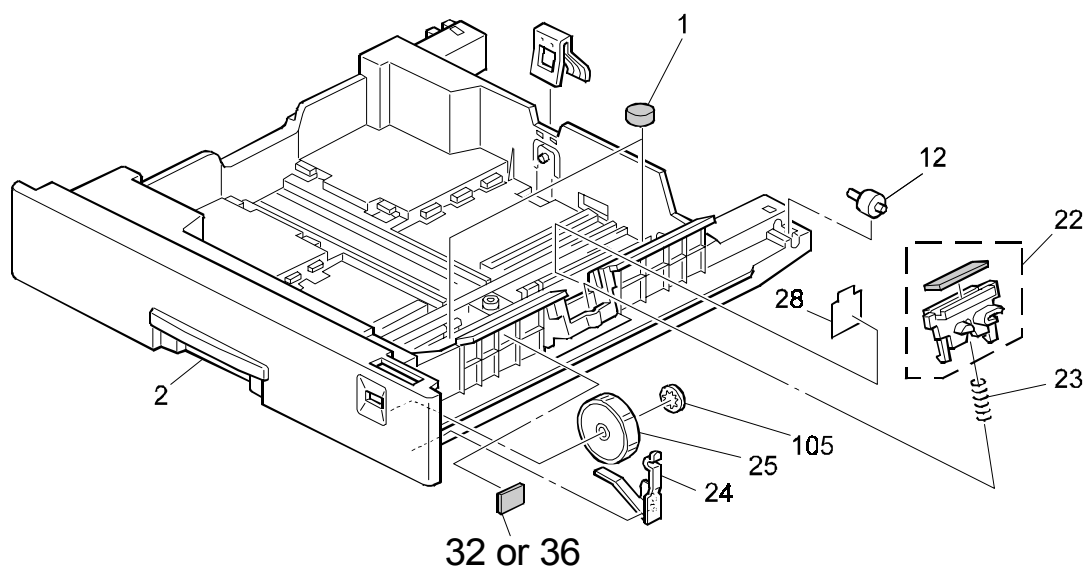
Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2671820	Sheet – Photo Sensor	1		17	12	



Model: Russian-C1		Date: 29-Feb-00	No.: MA265003
Modified Article: Paper Tray		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To prevent the two paper trays from generating noise during paper feed, a cushion has been added.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2672913	Cushion – Paper Feed Tray	1		37 39	32 36	



Model: Russian-C		Date: 29-Mar-00	No.: MA265004
Modified Article: Left Cover		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

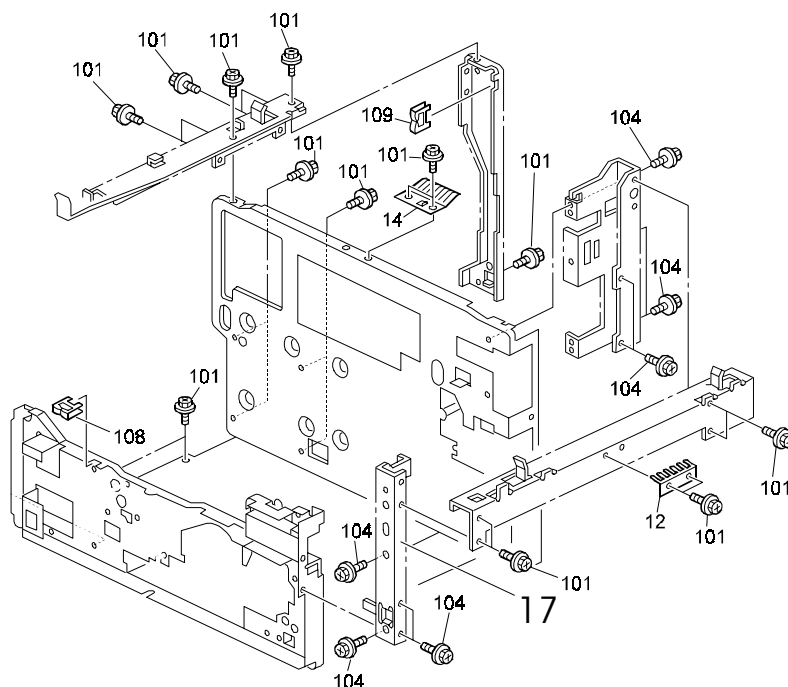
To standardize the part with other models, the left cover has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2671281	G0621281	Left Cover	1-1	0/0	11	4	

Model: Russian-C1		Date: 20-Apr-00	No.: MA265005
Modified Article: Paper Tray Assembly		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

As per field request, the following assembled parts have been registered as service parts.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2677353	1st Paper Tray Assembly	1		37	*	
	A2677354	2nd Paper Tray Assembly	1		39	*	
	A2671078	Front Right Frame	1		57	17	



Model: Russian-C1		Date: 21-Apr-00	No.: MA265006
Modified Article: PSU – 230V		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Power supply units A2677690 (for China) and A2677630 (for Europe) previously had the same part name. To clarify the difference, the unit for China has been assigned the following new part name:

Part number	Old description	New description	Q'ty	Int	Page	Index	Note
A2677690	Power Supply Unit – 230V	Power Supply Unit – 230V (CHN)			53	23	

Reissued: 29-Jun-00

Model: Russian-C1	Date: 31-May-00	No.: MA265003a_sn
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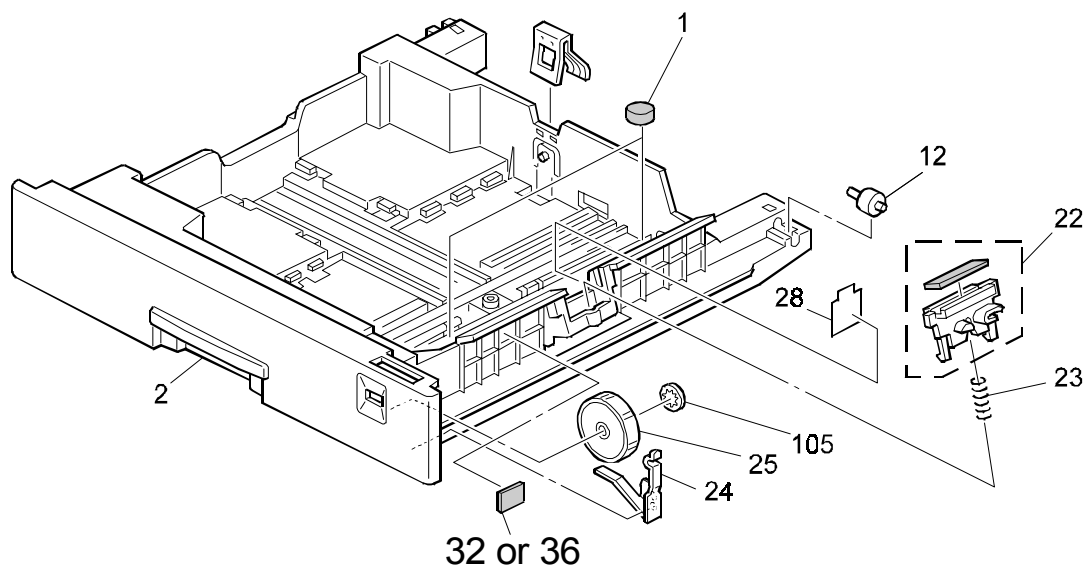
Serial Number Update

The Serial Number information has been updated.

Modified Article: Paper Tray		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

To prevent the two paper trays from generating noise during paper feed, a cushion has been added.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2672913	Cushion – Paper Feed Tray	1		37 39	32 36	



Note: The cut-in serial no. for A265-26 and A265-27 models are as follows.

A265-26	1st Paper Tray	4B50100001
	2nd Paper Tray	4B51290239
A265-27	1st Paper Tray	H2491201671
	2nd Paper Tray	H2491201635

Reissued: 29-Jun-00

Model: Russian-C1

Date: 31-May-00

No.: MA265003a_sn

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2491200001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2491200745
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400201191
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400101032
Infotec 4220 MF	220/50	Europe, Australia	A265-26	See Note
Ricoh Aficio 220	220/50	Europe, etc	A265-27	See Note
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2491201689
Lanier 5222	115/60	USA, Canada	A265-55	L0569120001
Lanier 5222	220/50	Europe, Australia	A265-65	L0569120366
Savin 9927DP	115/60	USA, Canada	A267-15	H2591200001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2591200501
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500201061
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2591201141
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41290001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2591201917
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2591202900
Lanier 5227	115/60	USA, Canada	A267-55	L0579120001
Lanier 5227	220/50	Europe, Australia	A267-65	L0579120481
Ricoh Aficio 270	220/50	China	A267-69	H2500304824

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404100046
Infotec 4220 MF	220/50	Europe	A265-66	4B56400001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404000698

Reissued: 04-Jul-00

Model: Russian-C1	Date: 31-May-00	No.: MA265003a
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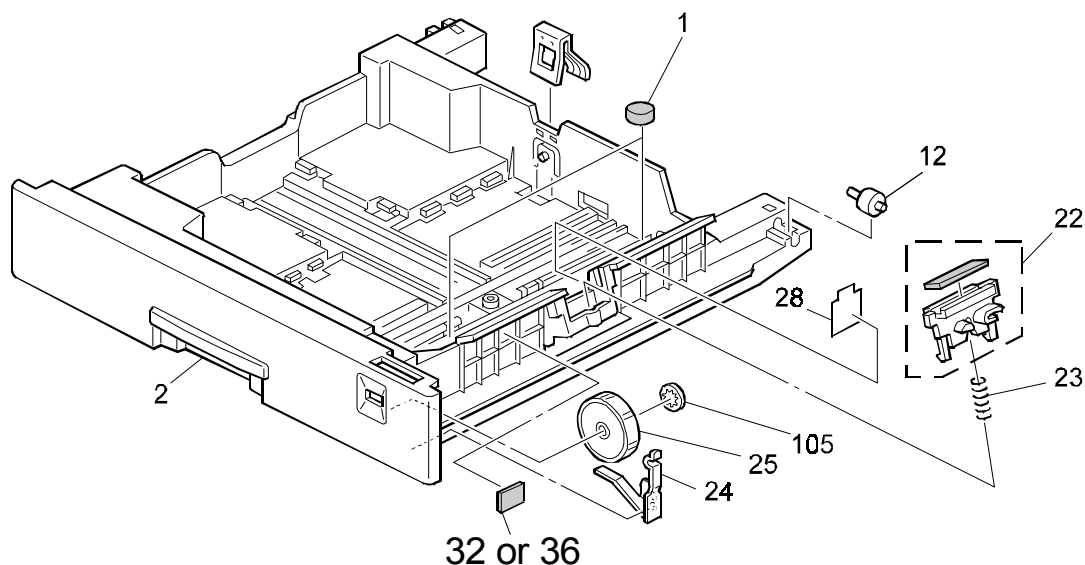
Serial Number Update

The serial number information has been updated.

Modified Article: Paper Tray		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

To prevent the two paper trays from generating noise during paper feed, a cushion has been added.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A2672913	Cushion – Paper Feed Tray	1		37 39	32 36	



Note: The cut-in serial no. for A265-26 and A265-27 models are as follows.

A265-26	1st Paper Tray	4B50100001
	2nd Paper Tray	4B51290239
A265-27	1st Paper Tray	H2491201671
	2nd Paper Tray	H2491201635

Reissued: 04-Jul-00

Model: Russian-C1

Date: 31-May-00

No.: MA265003a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2491200001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2491200745
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400201191
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400101032
Infotec 4220 MF	220/50	Europe, Australia	A265-26	See Note
Ricoh Aficio 220	220/50	Europe, etc	A265-27	See Note
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2491201689
Lanier 5222	115/60	USA, Canada	A265-55	L0569120001
Lanier 5222	220/50	Europe, Australia	A265-65	L0569120366
Savin 9927DP	115/60	USA, Canada	A267-15	H2591200001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2591200501
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500201061
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2591201141
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41290001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2591201917
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2591202900
Lanier 5227	115/60	USA, Canada	A267-55	L0579120001
Lanier 5227	220/50	Europe, Australia	A267-65	L0579120481
Ricoh Aficio 270	220/50	China	A267-69	H2500304824

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404100046
Infotec 4220 MF	220/50	Europe	A265-66	4B56400001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404000698

Model: Russian-C		Date: 03-Aug-00	No.: MA265007
Modified Article: Operating instructions		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

We have registered the following operating instructions for the China version in our parts database. Please correct your parts catalog.

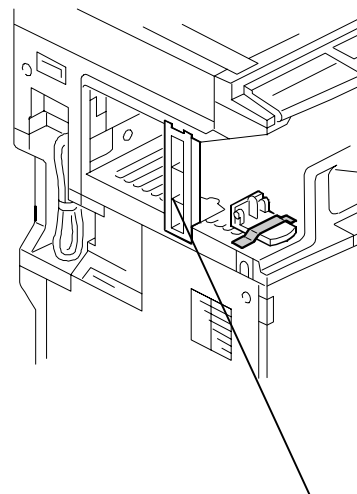
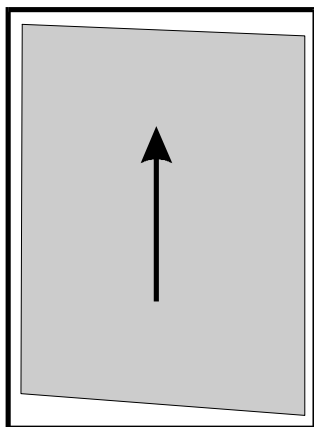
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2676606	Operating Instructions – Copy (CHN)	1		69	10	
	A2676706	Operating Instructions – CS (CHN)	1		69	11	
	A2678606	Operating Instructions – System (CHN)	1		69	12	

Model: Russian-C1		Date: 12-Sep-00	No.: MA265008
Modified Article: Scanner Holder		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If a heavy weight (about. 50kg) is placed on the exposure glass, this puts pressure on the left front corner of the scanner unit. As a result, it is possible that the leading and trailing edges of the scanned image will not be parallel to the paper edges (see the illustration). If this occurs, install the scanner holder, which is one of the shipping retainers, listed below.

The color of the holder has been changed from red to gray. In addition, the holder has also been registered as a service part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2671099	Scanner Holder	0 - 1		9	19	



Scanner holder

Model: Russian-C1

Date: 12-Sep-00

No.: MA265008

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2400700001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2400701576
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400703171
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400703241
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50700001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2400704041
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2400704559
Lanier 5222	115/60	USA, Canada	A265-55	L0560080001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560070919
Savin 9927DP	115/60	USA, Canada	A267-15	H2500700001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2500700501
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500701189
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2500802256
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40800001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2500702053
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2500702553
Lanier 5227	115/60	USA, Canada	A267-55	L0570080001
Lanier 5227	220/50	Europe, Australia	A267-65	L057008XXXX
Ricoh Aficio 270	220/50	China	A267-69	H2500702613

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	
Infotec 4220 MF	220/50	Europe	A265-66	
Ricoh Aficio 220	220/50	Europe	A265-67	

Reissued: 13-Nov-02

Model: Russian-C1	Date: 02-Nov-00	No.: MA265009c
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Thermofuse		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☒ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

A new thermofuse is used due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2677280	A2677281	Fusing Unit Ass'y 120V	1-1	0/0	41	*	
A2677530	A2677532	Fusing Unit Ass'y 230V	1-1	0/0	41	*	
A2677531	A2677533	Fusing Unit Ass'y (CHN)	1-1	0/0	41	*	
A2674133	G0384134	Thermofuse	1-1	0/0	43	43	



Reissued: 13-Nov-02

Model: Russian-C1	Date: 02-Nov-00	No.: MA265009c
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2400800001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24007XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400802251
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400802346
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50800001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2400803037
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2400803573
Lanier 5222	115/60	USA, Canada	A265-55	L0560080001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560080466
Savin 9927DP	115/60	USA, Canada	A267-15	H2500800001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2500801056
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25009XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2500802256
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40800001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2500702294
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2500803564
Lanier 5227	115/60	USA, Canada	A267-55	L0570080001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570100241
Ricoh Aficio 270	220/50	China	A267-69	H2500803674

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404401837
Infotec 4220 MF	220/50	Europe	A265-66	4B56900001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404401777

Reissued: 15-Dec-00

Model: Russian-C1	Date: 02-Nov-00	No.: MA265010a
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Serial Number Update

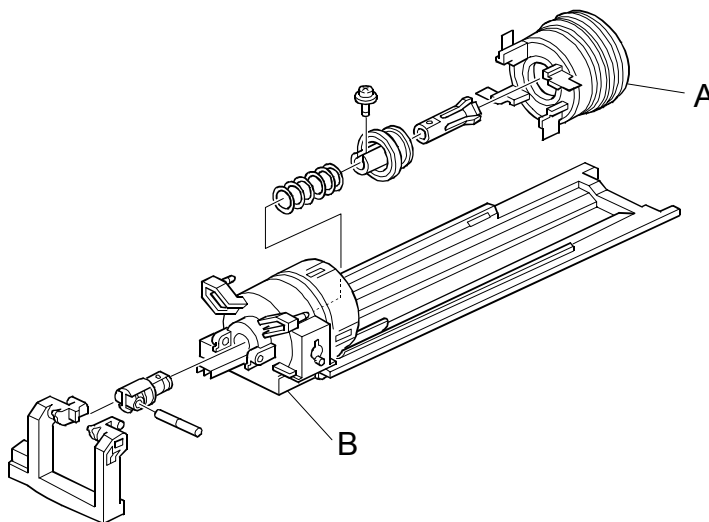
The serial number information has been updated.

Modified Article: Toner Supply Holder		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

There was minimal clearance between the toner supply cover [A] (see the illustration below) and case [B]. The resulting friction caused the unit torque to increase, causing a malfunction with the toner bottle rotation. Therefore, an insufficient amount of toner was supplied to the development unit, resulting in a toner end condition.

To prevent the above problem, the following parts have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673500	A2673501	Toner Supply Unit (RIC 120V)	1	X/O	33	1	
A2677470	A2677471	Toner Supply Unit (OEM)	1	X/O	33	1	
G0383500	G0383501	Toner Supply Unit (RIC 230V)	1	X/O	33	1	
A2673550	A2673549	Case – Toner Supply Ass'y	1	X/O	33	5	



Reissued: 15-Dec-00

Model: Russian-C1

Date: 02-Nov-00

No.: MA265010a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2400900001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2400901761
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400902791
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400902881
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50900001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2400903336
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2400903934
Lanier 5222	115/60	USA, Canada	A265-55	L0560090001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560090576
Savin 9927DP	115/60	USA, Canada	A267-15	H2500900001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2500900761
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25010XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2500903202
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40900001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2501003746
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2500903746
Lanier 5227	115/60	USA, Canada	A267-55	L0570090001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570100241
Ricoh Aficio 270	220/50	China	A267-69	H2501004141

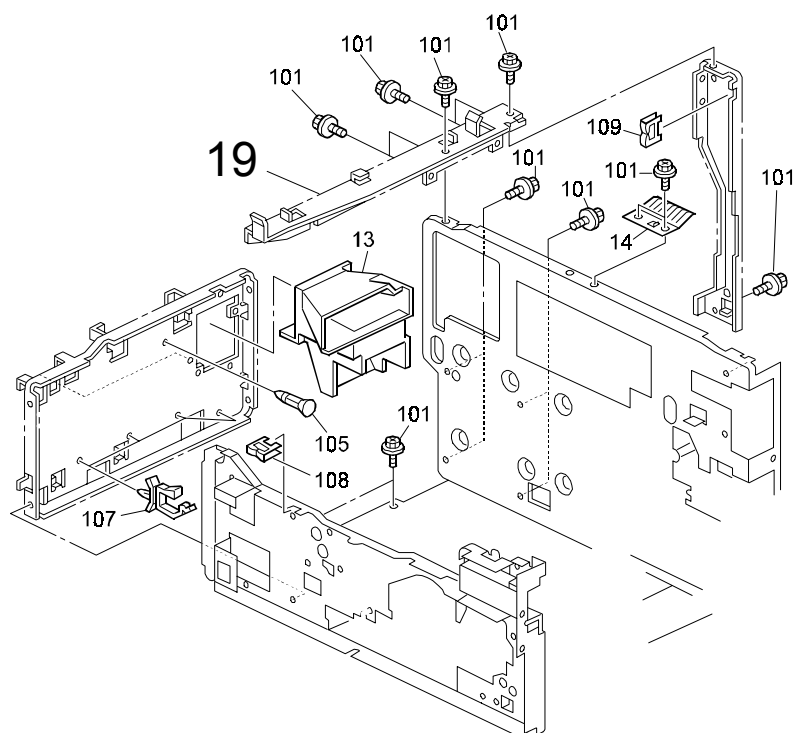
RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404503124
Infotec 4220 MF	220/50	Europe	A265-66	4B57100001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404700148

Model: Russian-C1		Date: 26-Dec-00	No.: MA265011
Modified Article: Left Arm – Scanner Unit		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following part has been registered as a service part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2671084	Left Arm – Scanner Unit	1		57	19	



Model: Russian-C1		Date: 26-Dec-00	No.: MA265012
Modified Article: Case - Toner Supply Assembly		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The Case – Toner Supply Assembly has been changed as shown in MA265010, However, to maintain the reliability of the toner supply unit, the Case – Toner Supply Assembly is no longer supplied as a service part. Please delete the following part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673549		Case – Toner Supply Assembly	1-0		33	5	

Reissued: 10-Apr-01

Model: Russian-C1	Date: 26-Dec-00	No.: MA265013a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Stay Bracket		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

To standardize the part with other models, the front and rear stay brackets have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2671809	A2671811	Front Stay Bracket	1-1	X/O	21	1	
A2671810	A2671812	Rear Stay Bracket	1-1	X/O	21	11	

Reissued: 10-Apr-01

Model: Russian-C1	Date: 26-Dec-00	No.: MA265013a
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2401000001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2401000980
Ricoh Aficio 220	115/60	Taiwan	A265-19	H24011XXXX
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2401002225
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B51000001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2401002766
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2401003746
Lanier 5222	115/60	USA, Canada	A265-55	L0560100176
Lanier 5222	220/50	Europe, Australia	A265-65	L0560110421
Savin 9927DP	115/60	USA, Canada	A267-15	H2501000001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2501000746
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25011XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2501001646
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41000001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2501003746
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2501003986
Lanier 5227	115/60	USA, Canada	A267-55	L0570100001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570110161
Ricoh Aficio 270	220/50	China	A267-69	H2501004141

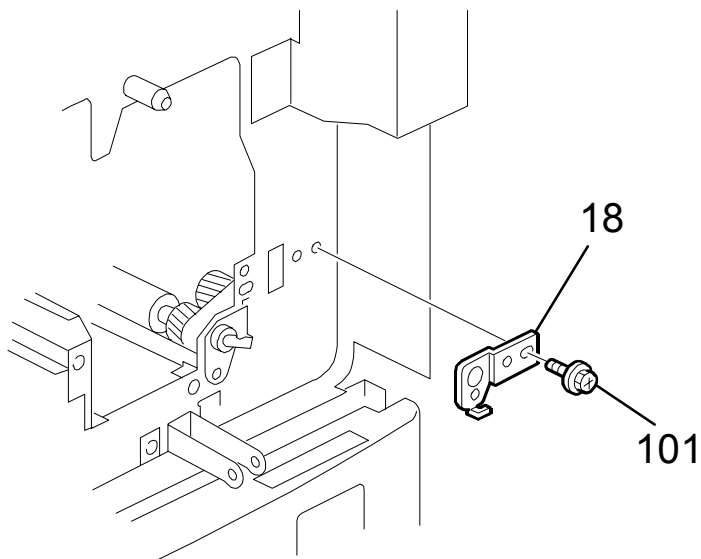
RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404800111
Infotec 4220 MF	220/50	Europe	A265-66	4B57200001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404702670

Model: Russian-C1		Date: 26-Dec-00	No.: MA265014
Modified Article: PCU Bracket		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The PCU bracket has been added to the front plate so that the PCU for Russian-C2 cannot be installed in the Russian-C1.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2671092	PCU Bracket	0-1		57	18	



Model: Russian-C1

Date: 26-Dec-00

No.: MA265014

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2401000001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2401000946
Ricoh Aficio 220	115/60	Taiwan	A265-19	H24011XXXX
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2401002225
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B51000001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2401002766
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2401003746
Lanier 5222	115/60	USA, Canada	A265-55	L0560100001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560100713
Savin 9927DP	115/60	USA, Canada	A267-15	H2501000001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2501000746
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25011XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2501001646
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41000001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2501003746
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2501003986
Lanier 5227	115/60	USA, Canada	A267-55	L0570100001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570110161
Ricoh Aficio 270	220/50	China	A267-69	H2501004141

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	
Infotec 4220 MF	220/50	Europe	A265-66	
Ricoh Aficio 220	220/50	Europe	A265-67	

Model: Russian-C1		Date: 09-Feb-01	No.: MA265015
Modified Article: G4 board modification		Prepared by: M. Mano	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

For European model only

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H0826035	A8955195	Fax Control Board – 230V	1	X/O	8	9	

The CiG4 board has been modified to conform to the new standard which will go into effect in Europe in April 2001.

Therefore, from April 1, please make sure to:

1. Use only the new board (A8955195).
2. Install the following firmware versions (or newer) when installing the new board:
For European 1st language: A2685584J
For European 2nd language: A2685585E
For European 3rd language: A2685586E

Note: For machines in the field that already contain the old board, it is not necessary to install the new board or software.

Model: Russian-C1		Date: 15-Feb-01	No.: MA265016
Modified Article: Roller Clutch		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To standardize the part with other models, the roller clutch has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2672681	B0272681	Roller Clutch – Vertical Transport	1-1	0/0	29	20	

Reissued: 10-Apr-01

Model: Russian-C1	Date: 08-Mar-01	No.: MA265017a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Transfer/Separation Unit		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Noise can be generated if toner gets stuck in between the transfer roller shaft and bushing. To ensure that toner does not enter this area, collars have been added to the shaft.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673830	A2673831	Transfer/Separation Unit	1-1	X/O	25	13	

Reissued: 10-Apr-01

Model: Russian-C1

Date: 08-Mar-01

No.: MA265017a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2400500001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2400500701
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400501871
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400502321
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50500001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2400502601
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2400503153
Lanier 5222	115/60	USA, Canada	A265-55	L0560050001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560051134
Savin 9927DP	115/60	USA, Canada	A267-15	H2500500001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2500500231
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500501131
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2500501381
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40600001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2500502386
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2500502904
Lanier 5227	115/60	USA, Canada	A267-55	L0570050001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570050101
Ricoh Aficio 270	220/50	China	A267-69	H2500502946

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2404300353
Infotec 4220 MF	220/50	Europe	A265-66	4B56700001
Ricoh Aficio 220	220/50	Europe	A265-67	H2404301083

Reissued: 10-Apr-01

Model: Russian-C1	Date: 23-Mar-01	No.: MA265018a
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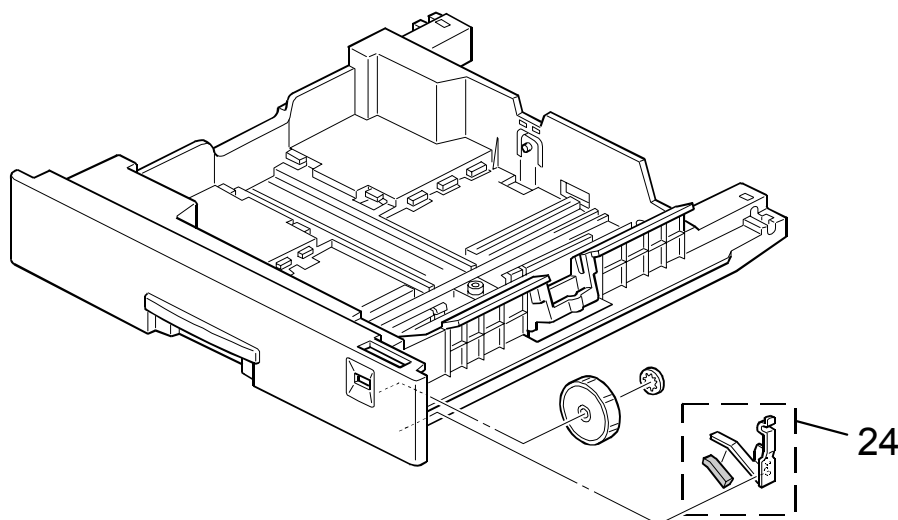
Serial Number Update

The Serial Number information has been updated.

Modified Article: Spring Plate		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The edge of the spring pate for the paper size dial is relatively sharp. To ensure proper safety, a sponge has been added to the plate.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2672868	A2672870	Sponge – Spring Plate	1-1		37 39	24 24	



Reissued: 10-Apr-01

Model: Russian-C1	Date: 23-Mar-01	No.: MA265018a
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24101XXXX
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24101XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2410400001
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2401200001
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B51200001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2401200781
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2401201552
Lanier 5222	115/60	USA, Canada	A265-55	L0560120001
Lanier 5222	220/50	Europe, Australia	A265-65	L0560121231
Savin 9927DP	115/60	USA, Canada	A267-15	H2501200001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2501201051
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25101XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2501201788
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B41200001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2501202498
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2501204023
Lanier 5227	115/60	USA, Canada	A267-55	L0570120001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570120161
Ricoh Aficio 270	220/50	China	A267-69	H2501204123

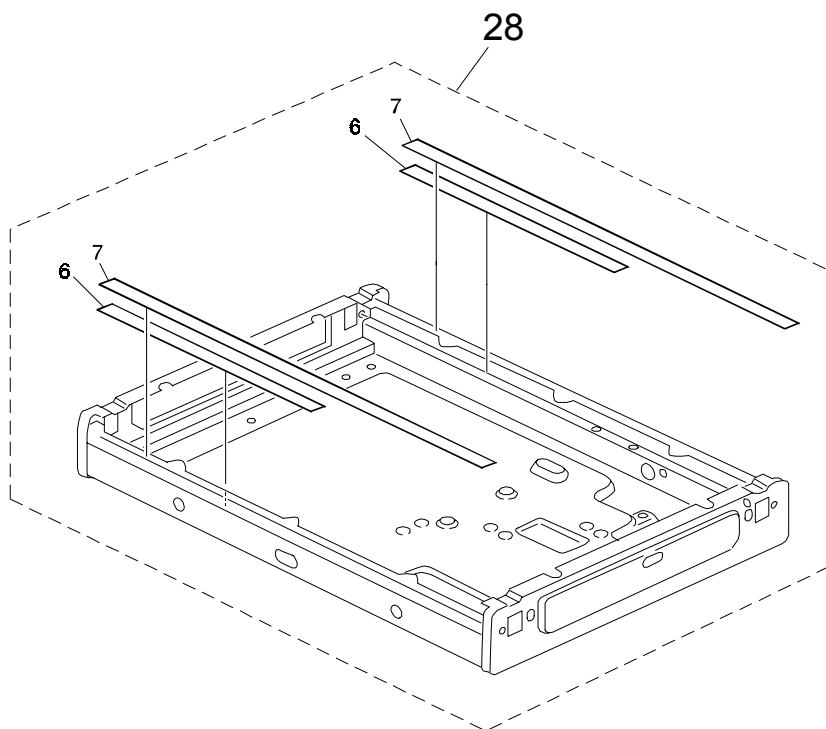
RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2413700085
Infotec 4220 MF	220/50	Europe	A265-66	4B572000017
Ricoh Aficio 220	220/50	Europe	A265-67	H2404802022

Model: Russian-C1		Date: 09-Apr-01	No.: MA265019
Modified Article: Scanner Base		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

As per a request from the field, the Scanner Base has been registered as a service part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2671801	Base – Scanner Assembly	1		21	28	



Reissued 20-Dec-01

Model: Russian-C1	Date: 21-May-01	No.: MA265020a
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Serial Number Update

The Serial Number information has been update.

Modified Article: Chuck Spring		Prepared by: S.Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The chuck spring tension has been increased to ensure proper closing of the toner inner cap when removing the bottle, as this cap is not properly shut sometimes due to variations in bottle dimensions, toner bottle lever operation and environmental conditions (esp. low humidity).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1843411	A2673556	Chuck Spring	1-1	0/0	33	6	

Model: Russian-C1

Date: 21-May-01

No.: MA265020

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24104XXXX
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24104XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2410400001
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2410301143
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50410001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2410301482
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2410400765
Lanier 5222	115/60	USA, Canada	A265-55	L0561040001
Lanier 5222	220/50	Europe, Australia	A265-65	L0561040516
Savin 9927DP	115/60	USA, Canada	A267-15	H2510400001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2510300501
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25104XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2510301591
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40410001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2510302918
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2510404363
Lanier 5227	115/60	USA, Canada	A267-55	L0571040001
Lanier 5227	220/50	Europe, Australia	A267-65	L0571040251
Ricoh Aficio 270	220/50	China	A267-69	H2510404449

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	
Infotec 4220 MF	220/50	Europe	A265-66	
Ricoh Aficio 220	220/50	Europe	A265-67	

Model: Russian – C1		Date: 26-Jun-01	No.: MA265021
Modified Article: Brackets		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To standardize on parts without chrome plating, the following parts have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2675838	B0245838	Bracket - IOB	1-1	0/0	53	19	
A2675839	B0245839	Upper Stand - IOB	1-1	0/0	55	5	
A2675840	B0245840	Lower Stand - IOB	1-1	0/0	55	4	
A2671084	B0241084	Arm - Scanner	1-1	0/0	57	19	
A2671264	B0241264	Magnet - Catch	2-2	0/0	9	5	
A2671051	B0241051	PCU Guide Plate	1-1	0/0	35	16	
A2671054	B0241054	Guide Plate – Toner Supply Unit	1-1	0/0	33	12	
A2671088	B0241088	Hinge – Front Cover	2-2	0/0	57	1	
A2671106	B0241106	Guide Plate – Exhaust Duct	1-1	0/0	57	9	
A2671085	B0241085	Support Bracket – Rear Left	1-1	0/0	57	10	
A2671183	B0241183	Bracket – Paper Feed Drive	1-1	0/0	49	2	
A2671184	B0241184	Fly Wheel	2-2	0/0	55	2	
A2671115	B0241115	Tension Bracket	1-1	0/0	49	9	
A2671159	B0241159	Bracket – Fusing Drive	1-1	0/0	49	22	
A2671170	B0241170	Drive Gear – 36Z	1-1	0/0	49	20	
A2671162	B0241162	Cover – Fusing Drive	1-1	0/0	49	18	
A2321971	B0241971	Support Cover – Imaging Unit	1-1	0/0	23	27	
A2671917	B0241917	Cover – polygon Motor	1-1	0/0	23	2	
A2672711	B0242711	Right Guide Plate – Regist Roller	1-1	0/0	25	10	
A2674082	B0244082	Pressure Lever	1-1	0/0	43	9	
A2674083	B0244083	Sub Pressure Lever	1-1	0/0	43	7	
A2674099	B0244099	Thermistor Holder	1-1	0/0	43	21	
A2674101	B0244101	Bracket – Fusing Stripper	1-1	0/0	41	6	
A2674113	B0244113	Front Lever – Pressure Roller	1-1	0/0	43	2	
A2674115	B0244115	Rear Lever – Pressure Roller	1-1	0/0	43	5	
A2674121	B0244121	Front Side Plate – Fusing Unit	1-1	0/0	43	3	
A2674125	B0244125	Rear Side Plate – Fusing Unit	1-1	0/0	43	6	
A2674092	B0244092	Terminal Plate – Fusing Lamp	1-1	0/0	41	10	
A2674452	B0244452	Stay – Paper Exit	1-1	0/0	45	4	
A2675831	B0245831	Bracket – Power Supply Cord	1-1	0/0	47	2	
A2675823	B0245823	Bracket – Main Switch	1-1	0/0	53	1	
A2675824	B0245824	Bracket - Harness	1-1	0/0	49	1	
A2675244	B0245244	Harness – Bypass/Duplex(120V)	1-1	0/0	49	4	
A2675826	B0245826	Connector Bracket – Bypass Feed	1-1	0/0	49	3	
A2675812	B0245812	Bracket – Door Switch	1-1	0/0	57	6	
A2675813	B0245813	Bracket – Micro Switch	1-1	0/0	57	7	

Reissued: 13-Feb-04

Model: Russian – C1	Date: 26-Jun-01	No.: MA265022a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Paper Feed Area		Prepared by: Y. Ohtani	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

To standardize on parts without chrome plating, the following parts have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2672573	B0242573	Right Bracket – Grip Plate	1-1	0/0	27	9	
A2672576	B0242576	Left Bracket – Grip Plate	1-1	0/0	27	7	
A2672587	B0242587	Guide Plate	1-1	0/0	29	22	
A2672592	B0242592	Right Cover Pin	1-1	0/0	47	26	
A2672593	B0242593	Left Cover Pin	1-1	0/0	47	1	
A2672595	B0242595	Spring Guard – Paper Feed	1-1	0/0	47	30	
A2672828	B0242828	Guide Plate – Pressure Release	1-1	0/0	29	23	
A2672842	B0242842	Guide Plate – Pressure Release	1-1	0/0	31	5	
A2672710	B0242710	Stay - Cap	1-1	0/0	11	30	
A2672874	B0242874	Base Slider	1-1	0/0	37	6	
					39	6	
A2672861	B0242861	Bottom Plate	1-1	0/0	37	9	
					39	9	
A2672873	B0242873	Bracket – Paper Size Sensor	1-1	0/0	29	1	
A2672908	B0242908	Bracket – Paper Tray Holder	2-2	0/0	47	4	
A2672916	B0242916	Bracket – Heater Harness	1-1	0/0	47	34	
A2672577	B0242577	Roller Guide Bracket 2	2-2	0/0	29	19	
A2672733	B0242733	Upper Guide – Vertical Transport	1-1	0/0	27	11	
A2672660	B0242660	Bracket - Photointerruptor	1-1	0/0	31	2	
A2672663	B0242663	Bracket - Photointerruptor	1-1	0/0	29	16	
A2672732	B0242732	Lower Guide – Vertical Transport	1-1	0/0	27	12	
A2672677	B0242677	Roller Clutch Bracket	1-1	0/0	27	23	
A2672856	B0242856	Bracket - Rising	1-1	0/0	37	18	
					39	18	
A2672602	B0242602	Tensioner	1-1	0/0	51	9	
A2672604	B0242604	Stopper – Feed Clutch	1-1	0/0	51	8	
A2672605	B0242605	Support Bracket-Transport Clutch	1-1	0/0	51	6	
A2672800	B0242800	Upper Guide Plate - Paper Feed Roller	1-1	0/0	29	14	
A2672805	B0242805	Bracket – Paper End Sensor	1-1	0/0	29	6	
A2675215	B0245215	RelayHarness–PaperEnd Sensor	1-1	0/0	29	8	
					31	14	
A2672781	B0242781	Bracket – Pressure Lever	1-1	0/0	47	8	
A2672780	B0242780	Tray Lift Assembly	1-1	0/0	47	33	
A2672765	B0242765	Stopper – Pressure Lever	2-2	0/0	47	29	
A2672815	B0242815	Bracket – Upper Paper Lift	2-2	0/0	47	27	
A2672776	B0242776	Lever – DC Motor	4-4	0/0	47	11	
A2672837	B0242837	Upper Bracket – Paper Lift Motor	1-1	0/0	47	5	



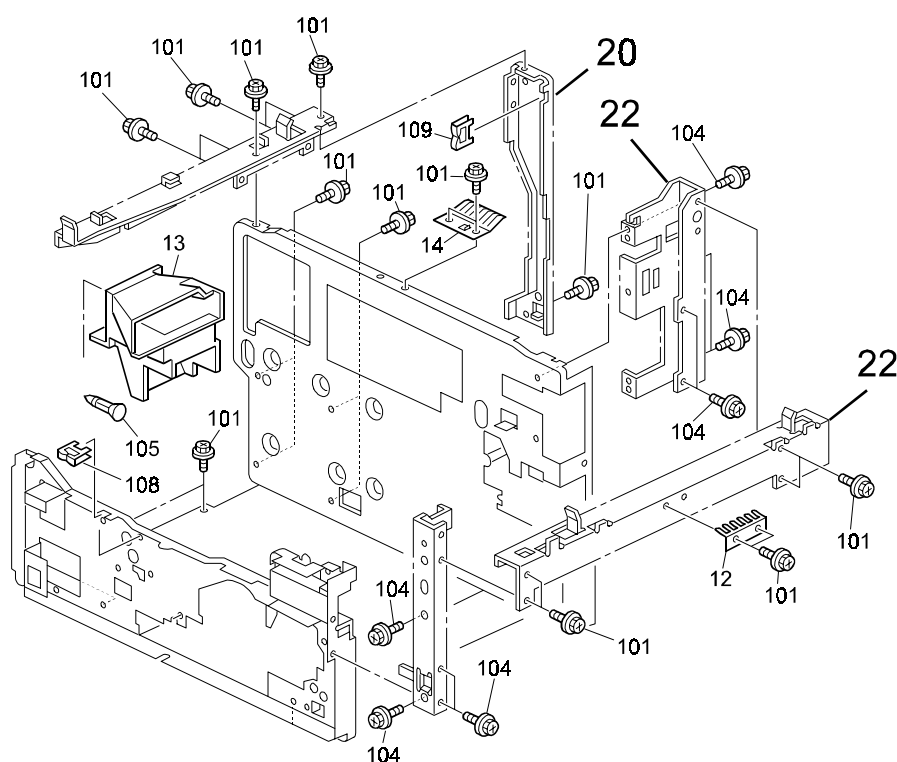
Reissued: 13-Feb-04

Model: Russian – C1			Date: 26-Jun-01		No.: MA265022a		
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2672838	B0242838	Lower Bracket – Paper Lift Motor	2-2	0/0	47	17	
A2672839	B0242839	Harness Cover – Paper Feed	1-1	0/0	47	7	
A2672848	B0242848	Holder – Pressure Spring	2-2	0/0	47	13	
A2672805	B0242805	Bracket – Paper End Sensor	1-1	0/0	31	12	
A2672808	B0242808	Lower Guide Plate - Paper Feed Roller	1-1	0/0	31	21	
A2672691	B0242691	Left Guide Plate – Regist Roller	1-1	0/0	35	4	
A2672698	B0242698	Bracket – Registration Sensor	1-1	0/0	35	9	
A2675237	B0245237	Relay Harness – Registration Sensor	1-1	0/0	35	7	
A267 2916	B0242916	Bracket – Heater Harness	1-2	0/0	47	34	

Model: Russian-C1		Date: 07-Aug-01	No.: MA265023
Modified Article: Frames		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

As per a field requirement, the following have been registered as service parts:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0241083	Support Bracket – Left Rear	1		57	20	
	B0241079	Frame – Right Rear	1		57	21	
	A2671080	Scanner Stay – Lower Right	1		57	22	



Model: Russian-C1		Date: 14-Sep-01	No.: MA265024
Modified Article: High Voltage Supply Board		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

For purposes of parts standardization, the High Voltage Supply Board has been changed to the one shown below, on which certain key components are made of a non-chromatic material.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2675832	B0245832	High Voltage Supply Board	1-1	0/0	55	8	

Reissued 20-Dec-01

Model: Russian-C1	Date: 26-Sep-01	No.: MA265025a
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Serial Number Update

The Serial Number information has been update.

Modified Article: Ball Bearing		Prepared by: S.Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The ball bearing has been changed for parts standardization with the R-C2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE030026	G0524618	Ball Bearing – 30x42x7	2-2	0/0	41	13	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24104xxxx
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24104xxxx
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2410400001
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2410300776
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50310001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2410301310
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2410301826
Lanier 5222	115/60	USA, Canada	A265-55	L0561040001
Lanier 5222	220/50	Europe, Australia	A265-65	L0561040516
Savin 9927DP	115/60	USA, Canada	A267-15	H2510300042
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H25104xxxx
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25104xxxx
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2510300891
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40310001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2510302091
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2510303391
Lanier 5227	115/60	USA, Canada	A267-55	L0571040001
Lanier 5227	220/50	Europe, Australia	A267-65	L0571040251
Ricoh Aficio 270	220/50	China	A267-69	H2510303866

Reissued 20-Dec-01

Model: Russian-C1

Date: 26-Sep-01

No.: MA265025a

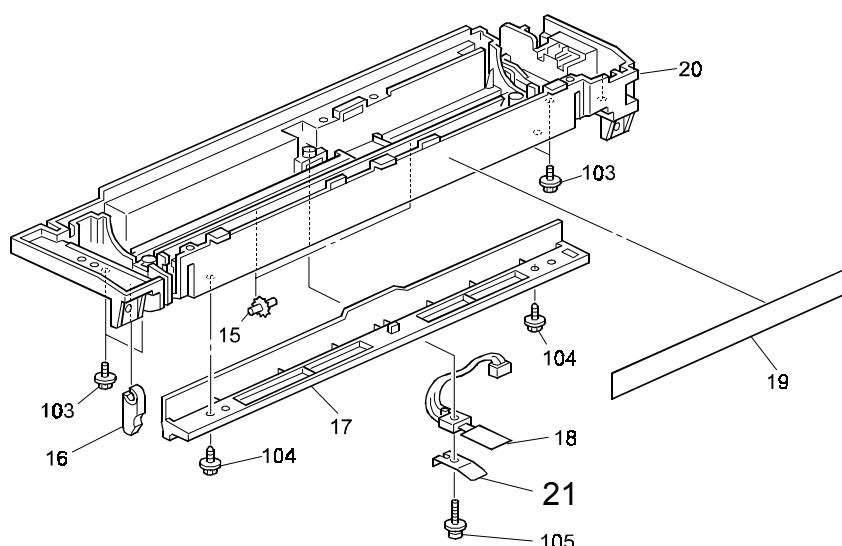
RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	Service parts only
Infotec 4220 MF	220/50	Europe	A265-66	Service parts only
Ricoh Aficio 220	220/50	Europe	A265-67	Service parts only

Model: Rissian-C1		Date: 11-Dec-01	No.: MA265026
Modified Article: Thermistor Holder		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

A Thermistor Holder has been added to ensure that the Thermistor does not separate from the surface of the Hot Roller.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2674099	Thermistor Holder	1		43	21	



Model: Russian-C1		Date: 13-Dec-01	No.: MA265027
Modified Article: Toner Supply Unit		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The Toner Supply Unit has been changed to standardize the part with the R-C2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673501	B0273501	Toner Supply Unit (RIC 120V)	1-1	O/O	33	1	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24108XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	
Infotec 4220 MF	220/50	Europe, Australia	A265-26	
Ricoh Aficio 220	220/50	Europe, etc	A265-27	
Ricoh Aficio 220	220/50,60	Asia	A265-29	
Lanier 5222	115/60	USA, Canada	A265-55	
Lanier 5222	220/50	Europe, Australia	A265-65	
Ricoh Aficio 220	220/50	China	A265-69	
Savin 9927DP	115/60	USA, Canada	A267-15	
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2510700487
Ricoh Aficio 270	115/60	Taiwan	A267-19	
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	
Infotec 4270 MF	220/50	Europe, Australia	A267-26	
Ricoh Aficio 270	220/50	Europe, etc	A267-27	
Ricoh Aficio 270	220/50,60	Asia	A267-29	
Lanier 5227	115/60	USA, Canada	A267-55	
Lanier 5227	220/50	Europe, Australia	A267-65	
Ricoh Aficio 270	220/50	China	A267-69	

Model: Russian-C1

Date: 13-Dec-01

No.: MA265027

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	
Infotec 4220 MF	220/50	Europe	A265-66	
Ricoh Aficio 220	220/50	Europe	A265-67	

Reissued 21-Jan-02

Model: Russian-C1	Date: 20-Dec-01	No.: MA265028a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Upper Paper Exit Cover		Prepared by: S.Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

To ensure that the steam generated by the Fusing Unit does not condense on the Exposure Glass, a small opening has been added to the Left Scanner Cover to ventilate the steam.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2671305	A2671306	Upper Paper Exit Cover	1-1	X/O	9	12	

Reissued 21-Jan-02

Model: Russian-C1

Date: 20-Dec-01

No.: MA265028a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24109XXXX
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24109XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2410800001
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2410800061
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50810001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2410900051
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2410800546
Lanier 5222	115/60	USA, Canada	A265-55	L056109XXXX
Lanier 5222	220/50	Europe, Australia	A265-65	L0561090001
Ricoh Aficio 220	220/50	China	A265-69	H2410900678
Savin 9927DP	115/60	USA, Canada	A267-15	H2510800001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2510800057
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25109XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H25109XXXX
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40810001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H25109XXXX
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2510800547
Lanier 5227	115/60	USA, Canada	A267-55	L0571080324
Lanier 5227	220/50	Europe, Australia	A267-65	L0571080721
Ricoh Aficio 270	220/50	China	A267-69	H2511000012

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	*Service parts only
Infotec 4220 MF	220/50	Europe	A265-66	*Service parts only
Ricoh Aficio 220	220/50	Europe	A265-67	*Service parts only

Reissued 21-Jan-02

Model: Russian-C1	Date: 20-Dec-01	No.: MA265029a
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Serial Number Update

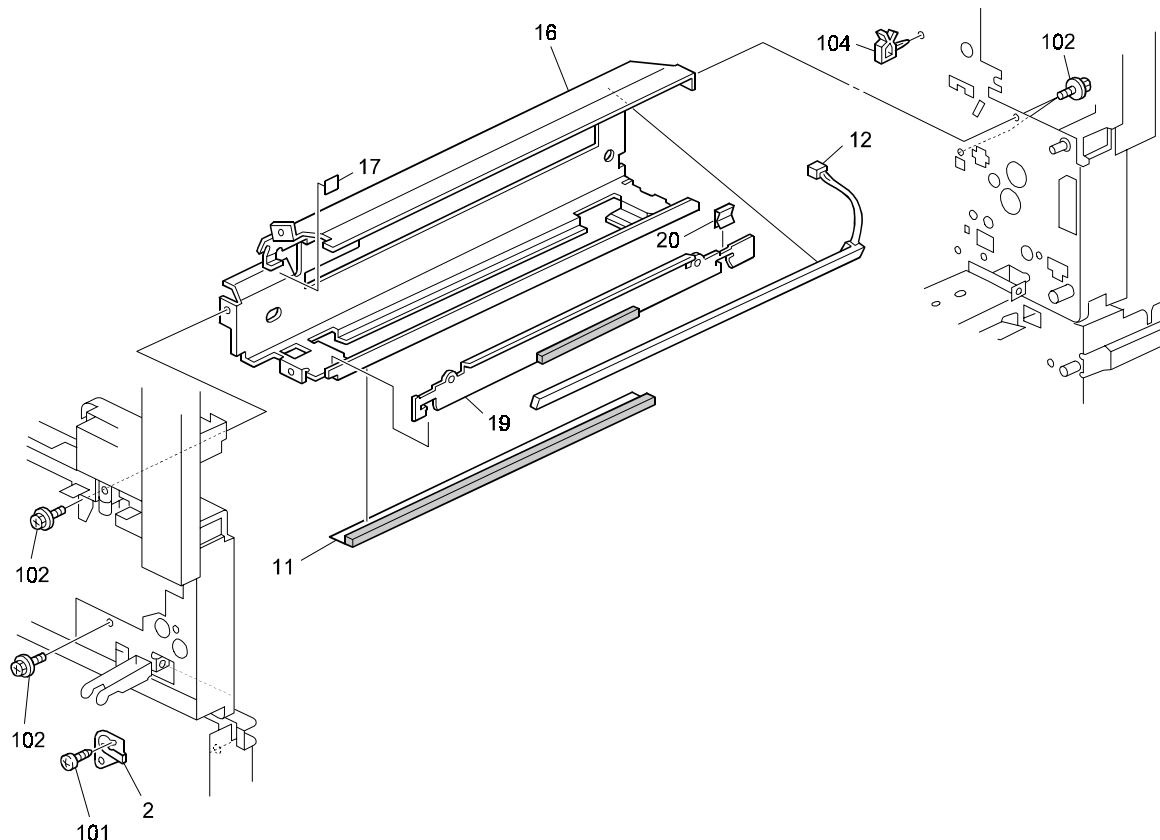
The Serial Number information has been updated.

Modified Article: Registration Roller Cleaning Pad		Prepared by: S.Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

To increase Registration Roller cleaning efficiency and provide greater accessibility, the Mylar type Registration Roller Cleaner has been changed to a removable Cleaning Pad type.

In accordance with this change, the shape of the PCU Guide Plate has also been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0241051	B0271051	PCU Guide Plate	1-1	X/O	35	16	
	B0272711	Cleaning Pad – Regist Roller	0-1	X/O	35	19	
	B0272714	Clip	0-1	X/O	35	20	



Reissued 21-Jan-02

Model: Russian-C1

Date: 20-Dec-01

No.: MA265029a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24109XXXX
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24109XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H24111XXXX
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2411200001
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B511001XXXX
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H24111XXXX
Ricoh Aficio 220	220/50,60	Asia	A265-29	H24111XXXX
Lanier 5222	115/60	USA, Canada	A265-55	L056111XXXX
Lanier 5222	220/50	Europe, Australia	A265-65	L056111XXXX
Ricoh Aficio 220	220/50	China	A265-69	H2411100001
Savin 9927DP	115/60	USA, Canada	A267-15	H25111XXXX
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H25111XXXX
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25111XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H25111XXXX
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B411001XXXX
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H25111XXXX
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2520100001
Lanier 5227	115/60	USA, Canada	A267-55	L057111XXXX
Lanier 5227	220/50	Europe, Australia	A267-65	L057111XXXX
Ricoh Aficio 270	220/50	China	A267-69	H2511100001

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	*Service parts only
Infotec 4220 MF	220/50	Europe	A265-66	*Service parts only
Ricoh Aficio 220	220/50	Europe	A265-67	*Service parts only

Reissued 21-Jan-02

Model: Russian-C1	Date: 25-Dec-01	No.: MA265030a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Quenching Lamp		Prepared by: S.Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To standardize the part with other models, the quenching lamp has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673452	G0623452	Quenching Lamp	1-1	O/O	35	12	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24107XXXX
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24107XXXX
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2410800001
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2410700001
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50710001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2410700423
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2410700756
Lanier 5222	115/60	USA, Canada	A265-55	L0561070001
Lanier 5222	220/50	Europe, Australia	A265-65	L0561070876
Ricoh Aficio 220	220/50	China	A265-69	H2410600465
Savin 9927DP	115/60	USA, Canada	A267-15	H2510600166
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H25107XXXX
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25107XXXX
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2510600842
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40710001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2510601813
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2510702061
Lanier 5227	115/60	USA, Canada	A267-55	L0571070001

Reissued 21-Jan-02

Model: Russian-C1	Date: 25-Dec-01	No.: MA265030a
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Lanier 5227	220/50	Europe, Australia	A267-65	L0571070511
Ricoh Aficio 270	220/50	China	A267-69	H2510702149

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	H2414202126
Infotec 4220 MF	220/50	Europe	A265-66	4B56610001
Ricoh Aficio 220	220/50	Europe	A265-67	H2414201966

Reissued: 26-Nov-02

Model: Russian-C	Date: 27-Feb-02	No.: MA265031b
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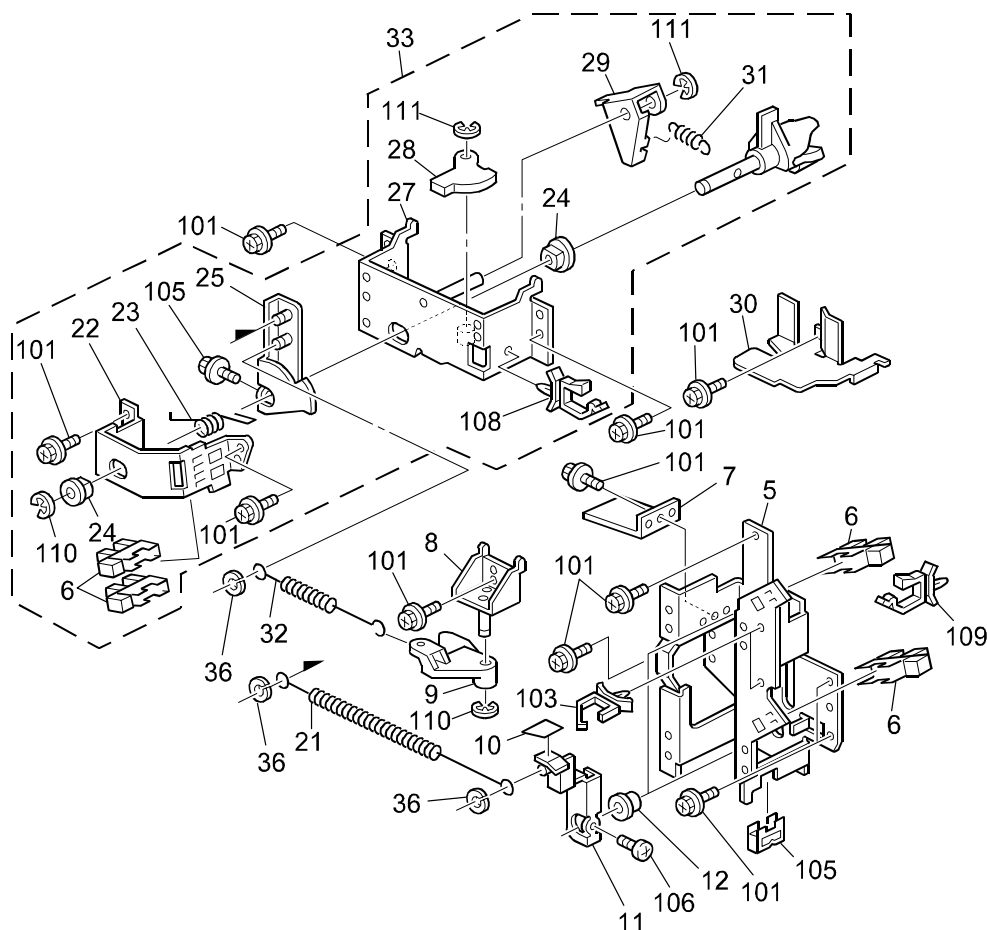
MB Correction

The part shown in bold italics below has been added to this modification.

Modified Article: Tray Lift Assembly		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☒ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

To facilitate assembly of the Tray Lift Unit and DC Motor Lever, the following changes have been made:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA132208		Spacer – M6	6-0		47	20	
A2672836		Pin – M6	6-0		47	35	
B0242780	B0312780	Tray Lift Assembly	2-2		47	33	
B0242777	B0312777	Actuator – Paper Height Sensor	2-2	X/O	47	25	
	B0312836	Clip - Shaft	0-6		47	36	
				X/O			
B0242776	B0312776	Lever – DC Motor	2-2		47	11	



Reissued: 26-Nov-02

Model: Russian-C	Date: 27-Feb-02	No.: MA265031b
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24202xxxxx
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24202xxxxx
Ricoh Aficio 220	115/60	Taiwan	A265-19	H24201xxxxx
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2411200001
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B502002xxx
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H24201xxxxx
Ricoh Aficio 220	220/50,60	Asia	A265-29	H24201xxxxx
Lanier 5222	115/60	USA, Canada	A265-55	L056201xxxx
Lanier 5222	220/50	Europe, Australia	A265-65	L056201xxxx
Ricoh Aficio 220	220/50	China	A265-69	H2411200021
Savin 9927DP	115/60	USA, Canada	A267-15	H25201xxxxx
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H25201xxxxx
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25201xxxxx
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H25201xxxxx
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B401002xxx
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H25201xxxxx
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2520100001
Lanier 5227	115/60	USA, Canada	A267-55	L057201xxxx
Lanier 5227	220/50	Europe, Australia	A267-65	L057201xxxx
Ricoh Aficio 270	220/50	China	A267-69	H2511200001

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	Service parts only
Infotec 4220 MF	220/50	Europe	A265-66	Service parts only
Ricoh Aficio 220	220/50	Europe	A265-67	Service parts only

Model: Russian – C		Date: 27-Feb-02	No.: MA265032
Modified Article: Main Switch Assembly		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To standardize on parts without chrome plating, the following parts have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2675822	B0245822	Main Switch Assembly (120V)	1-1	0/0	53	20	

Reissued: 10-Jun-02

Model: Russian-C1	Date: 15-May-02	No.: MA265033a
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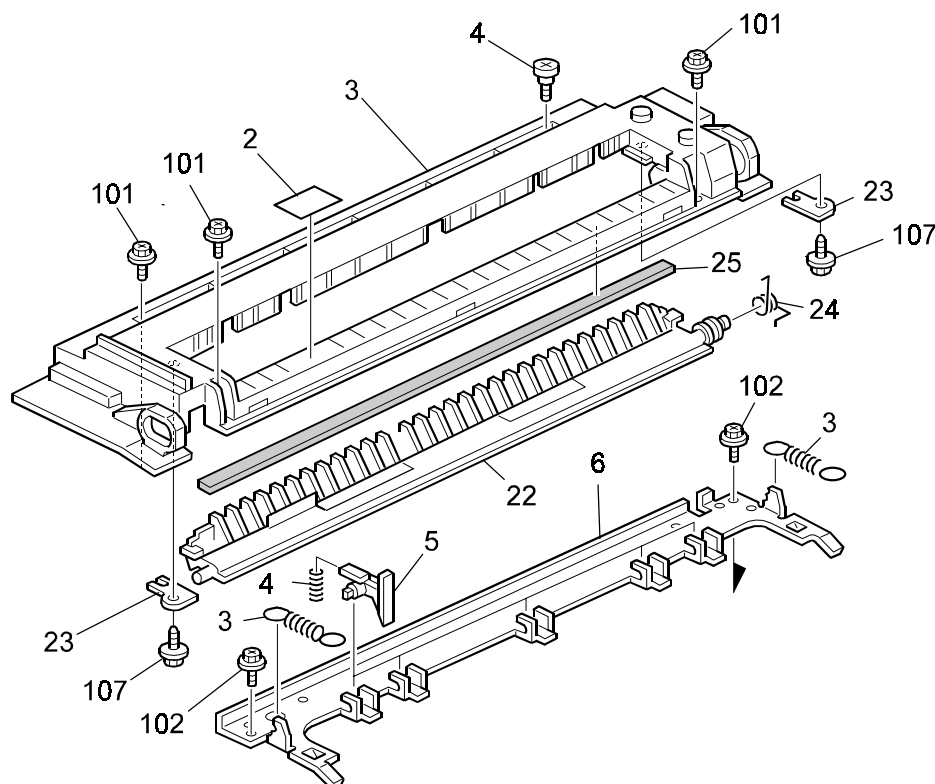
Serial Number Update

The serial number information has been update.

Modified Article: Upper Fusing Cover		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

To facilitate removal of jammed paper, the following parts have been registered:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2674155	Upper Guide Plate	0-1		41	22	
	A2674157	Fusing Upper Stopper	0-2		41	23	
	A2674158	Open/Close Spring	0-1		41	24	
	A2674159	Open/Close Shield	0-1		41	25	
	04503008B	Tapping Screw – M3X8			41	107	



Reissued: 10-Jun-02

Model: Russian-C1

Date: 15-May-02

No.: MA265033a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H2400400001
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H2400400431
Ricoh Aficio 220	115/60	Taiwan	A265-19	H2400401151
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H2400401201
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B50400001
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H2400401416
Ricoh Aficio 220	220/50,60	Asia	A265-29	H2400401746
Lanier 5222	115/60	USA, Canada	A265-55	L0560040037
Lanier 5222	220/50	Europe, Australia	A265-65	L0560040431
Ricoh Aficio 220	220/50	China	A265-69	H2410401029
Savin 9927DP	115/60	USA, Canada	A267-15	H2500400001
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H2500400306
Ricoh Aficio 270	115/60	Taiwan	A267-19	H2500401016
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H2500401146
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B40400001
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H2500403313
Ricoh Aficio 270	220/50,60	Asia	A267-29	H2500404567
Lanier 5227	115/60	USA, Canada	A267-55	L0570040001
Lanier 5227	220/50	Europe, Australia	A267-65	L0570040271
Ricoh Aficio 270	220/50	China	A267-69	H2500404636

RIF (France) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	Service parts only
Infotec 4220 MF	220/50	Europe	A265-66	Service parts only
Ricoh Aficio 220	220/50	Europe	A265-67	Service parts only

Model: Russian-C		Date: 19-Jun-02	No.: MA265034
Modified Article: Guide Plate, Arm Gate Pawl		Prepared by: M.Mano	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The shapes of the following parts have been changed to ensure that dog ears do not occur in the copy paper.

Interchange Unit (B300)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3004562	B3004563	Guide Plate	1	X/X	3	13	
B3004573	B3004575	Arm Gate Pawl Lower Front	1	X/X	3	14	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Interchange Unit Type 270	115/60 220/50, 60	Generic	B300-17	H4000500001
Interchange Unit Type 1027	115/60 220/50, 60	Generic	B416-17	(see Note)

Note: Interchange Unit Type 1027 (for the R-C2) uses the new parts above from the beginning of Type 1027 mass production.

Model: Russian-C1		Date: 30-Aug-02	No.: MA265035
Modified Article: Scale Bracket		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To ensure that dust does not get inside the ADF exposure glass through the gap between the glass and the left scale, which can cause white lines on copies, a Mylar has been added to the Scale Bracket.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2671743	A2671742	Bracket - Scale	1-1	X/O	17	5	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Savin 9922DP	115/60	USA, Canada	A265-15	H24208xxxxx
Ricoh Aficio 220	115/60	USA, Canada	A265-17	H24208xxxxx
Ricoh Aficio 220	115/60	Taiwan	A265-19	H24207xxxxx
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe, etc	A265-22	H24207xxxxx
Infotec 4220 MF	220/50	Europe, Australia	A265-26	4B508002xxxx
Ricoh Aficio 220	220/50	Europe, etc	A265-27	H24208xxxxx
Ricoh Aficio 220	220/50,60	Asia	A265-29	H24208xxxxx
Lanier 5222	115/60	USA, Canada	A265-55	L056208xxxx
Lanier 5222	220/50	Europe, Australia	A265-65	L056208xxxx
Ricoh Aficio 220	220/50	China	A265-69	H24207xxxxx
Savin 9927DP	115/60	USA, Canada	A267-15	H25208xxxxx
Ricoh Aficio 270	115/60	USA, Canada	A267-17	H25207xxxxx
Ricoh Aficio 270	115/60	Taiwan	A267-19	H25207xxxxx
Gestetner 3227 Nashuatec D427 Rex Rotary 2827	220/50	Europe, etc	A267-22	H25208xxxxx
Infotec 4270 MF	220/50	Europe, Australia	A267-26	4B408002xxx
Ricoh Aficio 270	220/50	Europe, etc	A267-27	H25208xxxxx
Ricoh Aficio 270	220/50,60	Asia	A267-29	H25207xxxxx
Lanier 5227	115/60	USA, Canada	A267-55	L057208xxxx
Lanier 5227	220/50	Europe, Australia	A267-65	L057208xxxx
Ricoh Aficio 270	220/50	China	A267-69	H25208xxxxx

Model: Russian-C1	Date: 30-Aug-02	No.: MA265035
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RIF (France) Production

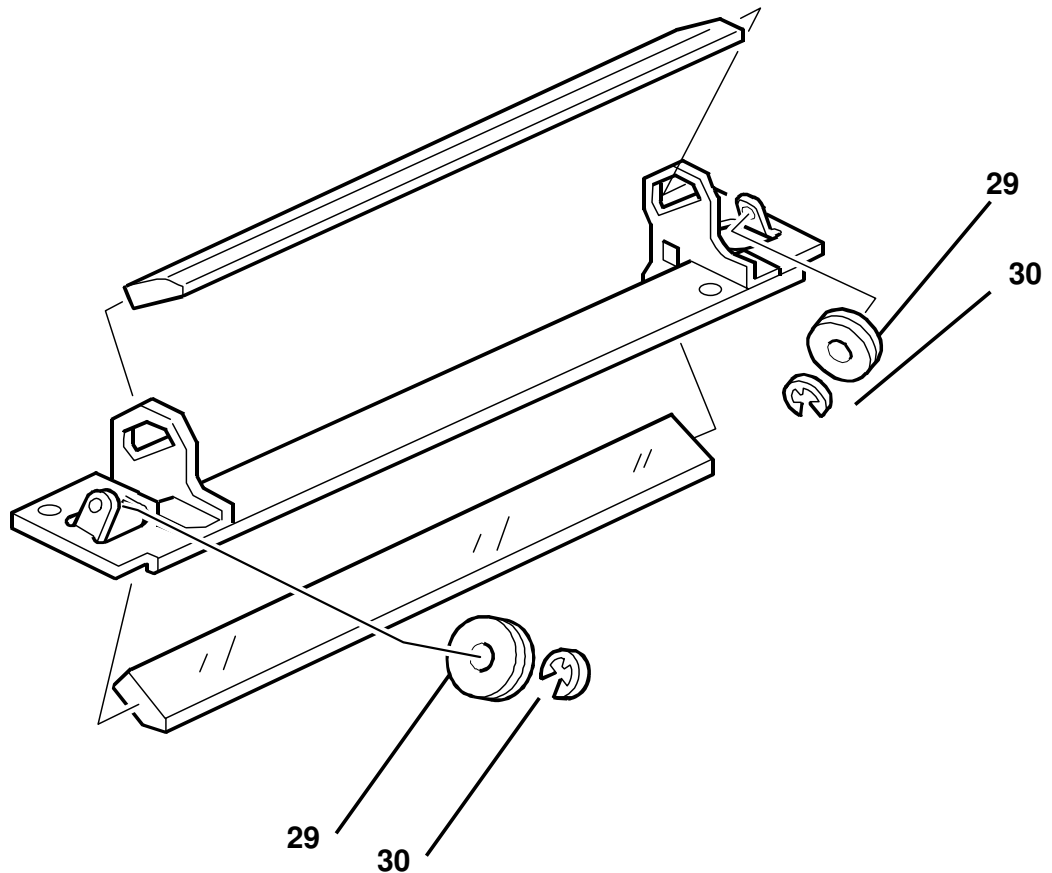
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Gestetner 3222 Nashuatec D422 Rex Rotary 2822	220/50	Europe	A265-62	
Infotec 4220 MF	220/50	Europe	A265-66	
Ricoh Aficio 220	220/50	Europe	A265-67	

Model: Russian-C1		Date: 27-Aug-04	No.: MA265036
Modified Article: Parts Catalog Correction		Prepared by: Y. Ohtani	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please add the following to your Parts Catalogs (they were previously missing).

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
	A193 1846	Pulley – M18	2		21	29	
	0720 0040	Retaining Ring – M4	2		21	30	

2nd Scanner Housing



Model: Russian-C1		Date: 14-Jun-06	No.: MA265037
Modified Article: Scanner Base		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2671801		Base – Scanner Assembly	1-0		21	28	

Change: This part was deleted from service parts.

Reason: If this part is replaced in the field, sometimes an image quality issue can occur.
This part should only be replaced at the factory.



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C1	A265	200907		A2671846	C2641846	BRACKET:IDLER:MIDDLE:PEEN	2	2	O/O		21	4					V0900836	
R-C1	A267	200907		A2671846	C2641846	BRACKET:IDLER:MIDDLE:PEEN	2	2	O/O		21	4					V0900836	



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C1	A265	200911		AX040119	AX040220	DC MOTOR:PAPER FEED:ASSY	2	2	O/O		47	19					T0502253	
R-C1	A265	200911		AX040220	D3312680	DC MOTOR:PAPER FEED:ASSY	2	2	O/O		47	19					V0804693	8101773



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C1	A265	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		41	9					V1002478	10090261



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL		Old part number	New part number	Description	Old		New	3DPC	Page	Index	Set	RTB	Note	Ref Number	ECN Number
		Number	Correction				Qty	Qty	Int								
R-C1	A266	201303		A2672596	D3312596	GUARD-DRIVE-PAPER FEED-RIGHT	2	2	Q/O		51	1				V1000763	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C1	A265	201411		A2505736	C2695736	STABILIZER:XENON LAMP	1	1	O/O		19	13					V1302502	



Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C1	A265	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	53	3					V1601166	



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C1	A265	201705		D0102822	D0182832	FRICTION PAD:F2:ADHESION	2	2	O/O	N	38	22					V1700087	16121166