

Model	AD1	Volt/Hz	Date of Modification	Serial Number
Modified Article		No serial Number cut-in information		
Reason for Modification	Parts catalog correction			

The following should be corrected. Please correct your part catalog.

1. The following part numbers have been corrected.

Wrong Part Number	Correct Part Number	Description	Q'ty	Index No.	Page
G0202742	G0202741	Upper Registration Roller	1	9	19
G0204482	G0204374	Middle Antistatic Brush - FD	1	32	39
H5213355	G0201160	C Ring - Paper Feed Roller	1	22	43
11027324	11027676	Connector Header - 16P		101	57
11027452	11027677	Connector DF11-22DP-2V		103	57
A1399351	A1939351	ROM Board 2	1	2	65

2. The following part is not used. Delete this part from your parts catalog.

Part Number	Description	Q'ty	Index No.	Page
G0202744	Gear - 40Z	1	20	19

3. The descriptions of the following parts have been changed.

Part Number	Wrong Description	Correct Description	Q'ty	Index No.	Page
A1931853	Laser Unit (115V)	LD Unit Ass'y (115V)	1	3	27
A1931855	Laser Unit (230V)	LD Unit Ass'y (230V)	1	3	27
A1931861	LD Unit Ass'y (230V)	Laser Unit (115V)	1	4	27
A1931865	LD Unit Ass'y (230V)	Laser Unit (230V)	1	4	27

4. The following parts have been added.

Part Number	Description	Q'ty	Index No.	Page
A1935475	Harness - Key Counter (LAN)	1	18	45
G0203870	Discharge Brush	1	28	35

5. The numbers used of the following parts have been changed.

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page	Fig. no.
G0202105		Bracket - Quenching Lamp	1	4	35	Fig.2
G0202104		Quenching Lamp	1	5	35	
	→ G0202104	Quenching Lamp Ass'y	1	5	35	
G0204411		Paper Exit Pawl	1	12	39	Fig.3
	→ G0204454	Paper Exit Pawl	1	12	39	
	→ G0204455	Spring	1	39	39	

6. The index numbers in the illustration have been changed as follows. (SECTION 11. LASER UNIT)

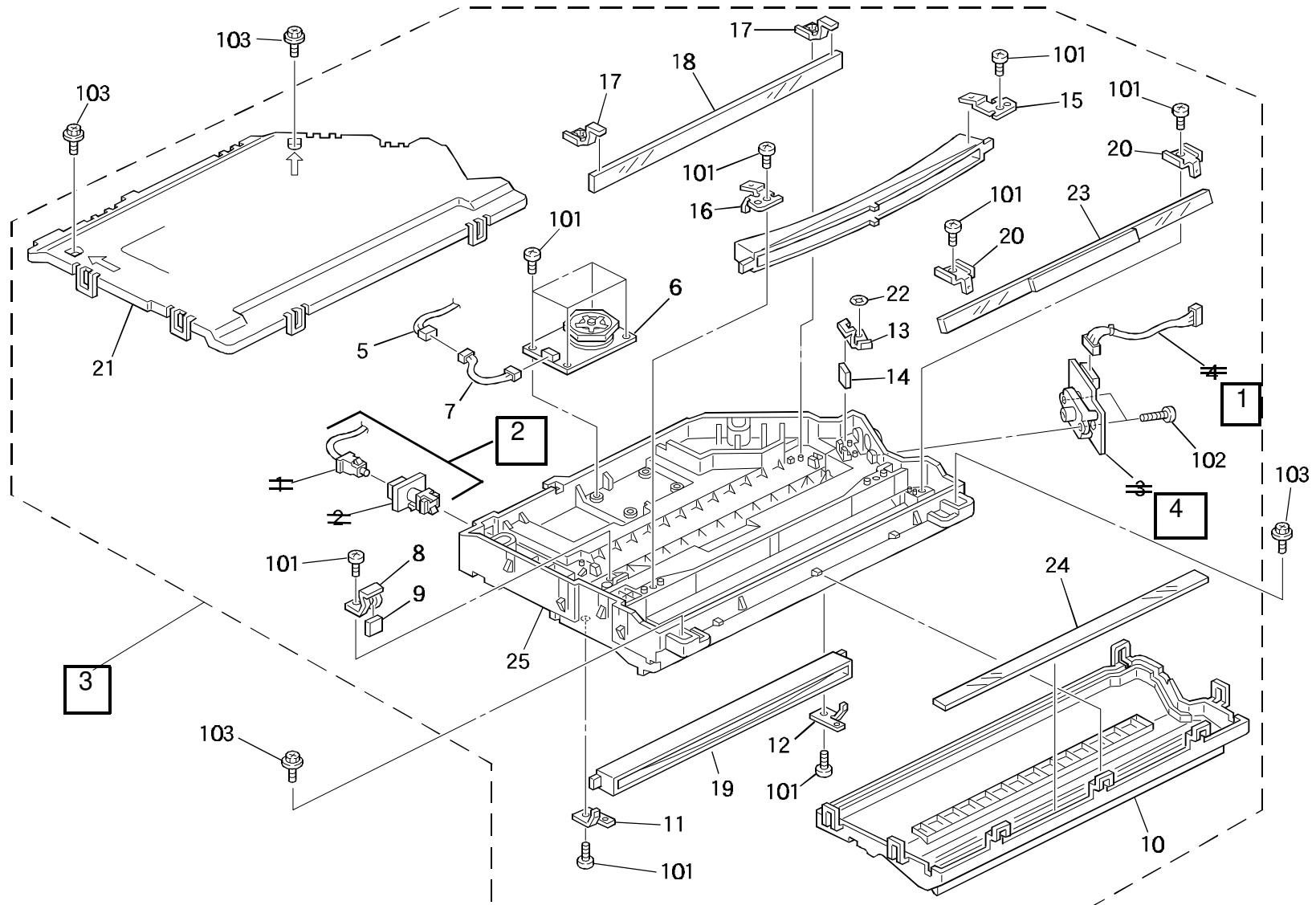


Fig. 1

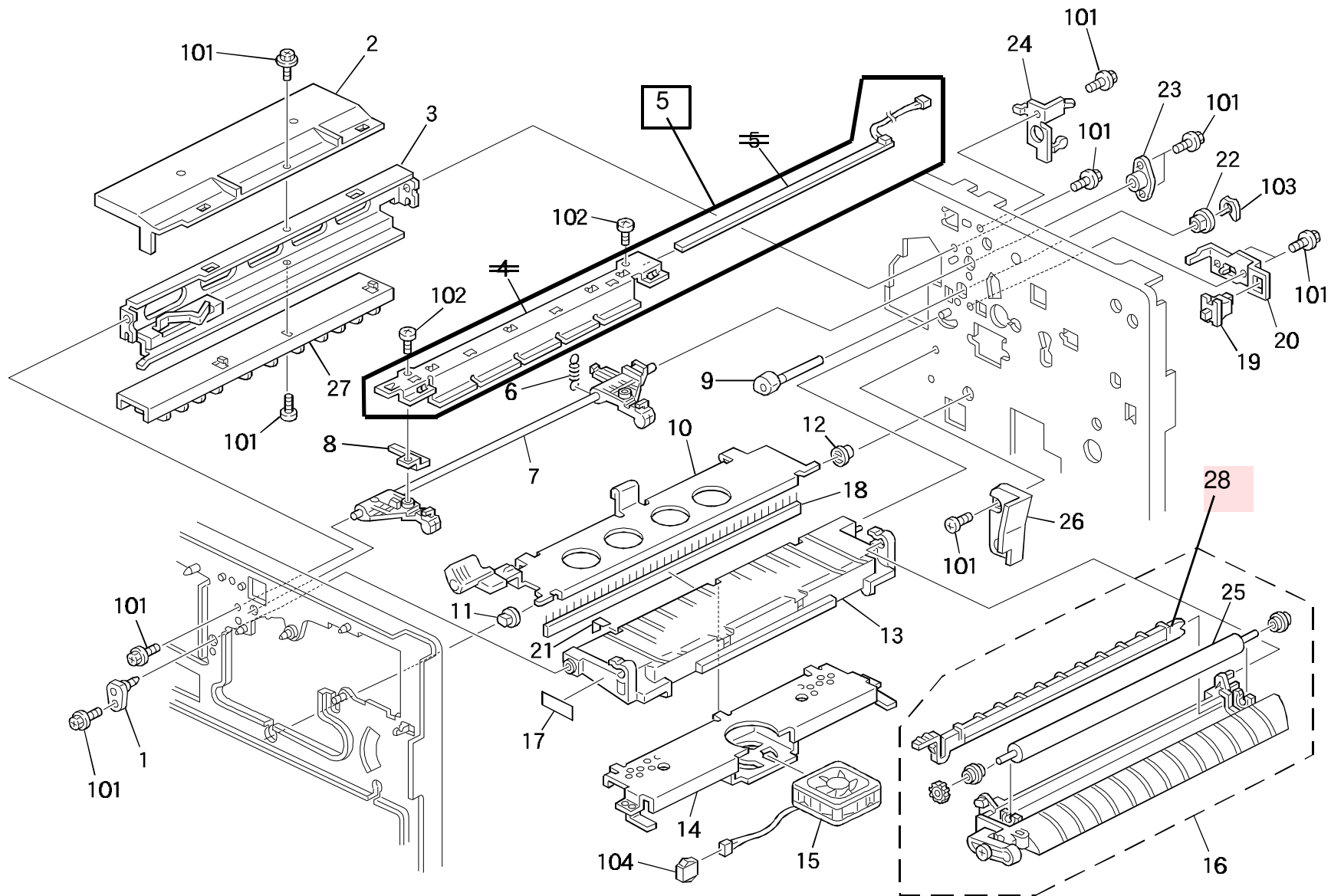


Fig. 2

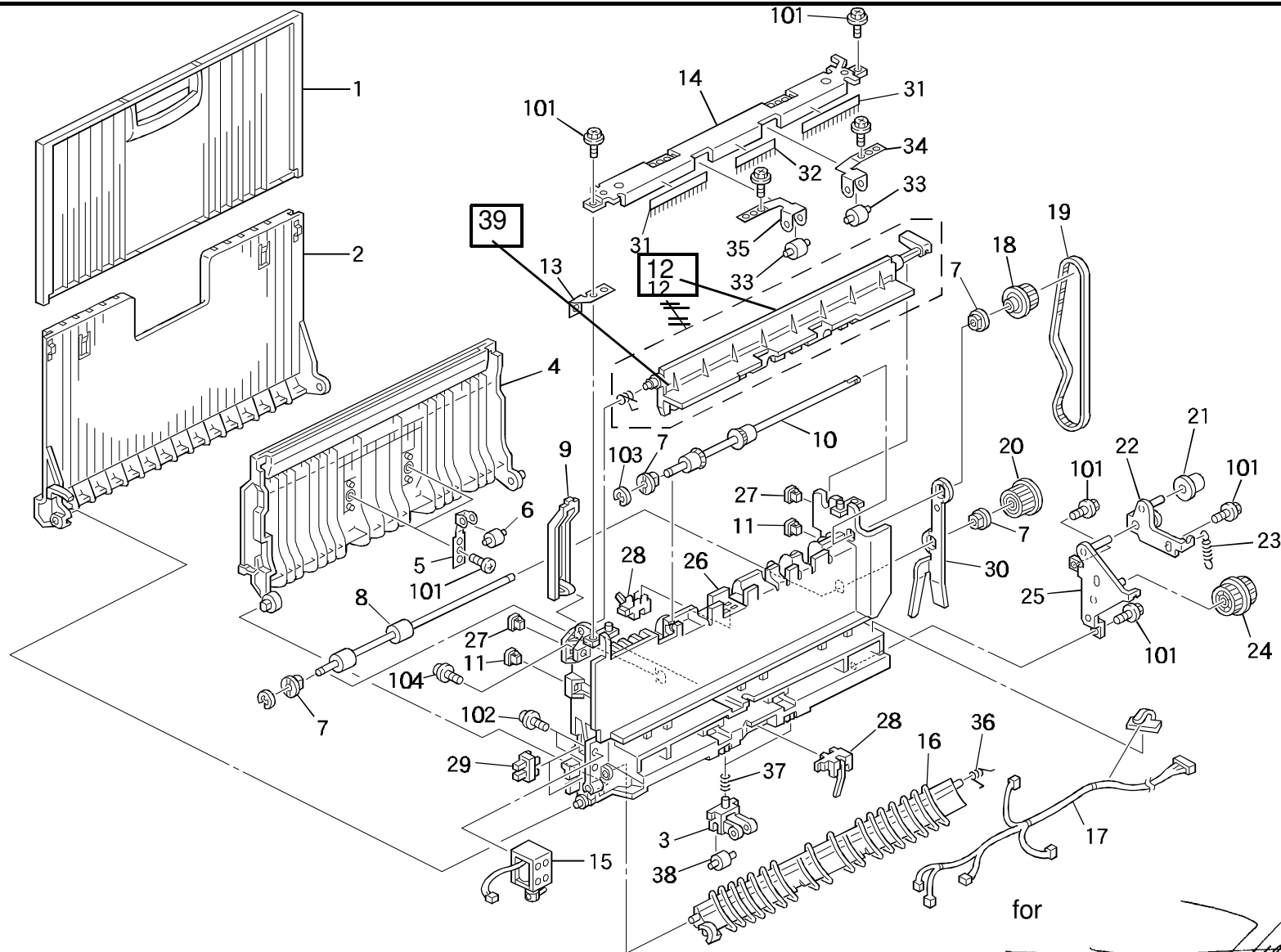


Fig. 3

for

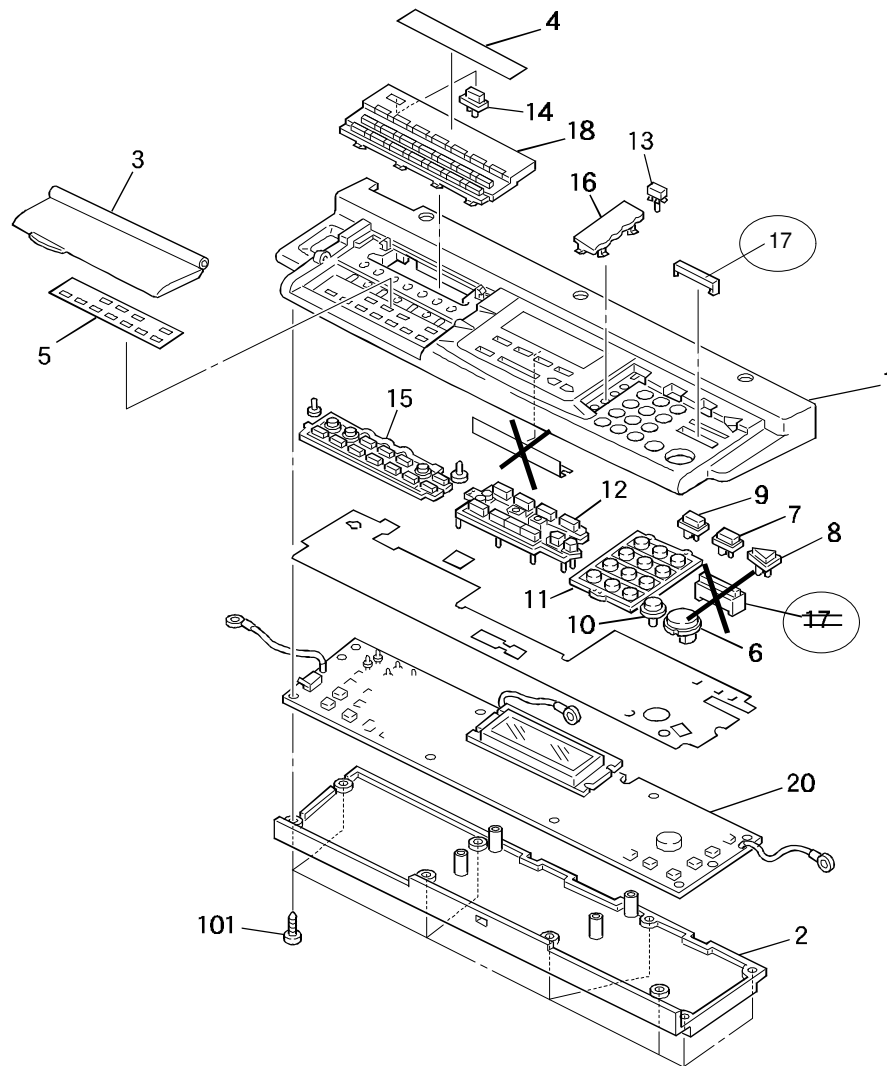
S. Fujii, General Manager
2nd.Field Information Dept. QAC

Model	AD1	Volt/Hz	Date of Modification	Serial Number
Modified Article		Noserial number cut-in information		
Reason for Modification	Parts catalog correction			

The following should be corrected. Please correct your part catalog.

1. The following part has been deleted and the illustration has been changed (refer to the attached illustration).

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
A1941483		Key Top - LCD	1	21	13



for

S. Fujii, General Manager
2nd. Field Information Dept. QAC

Model	AD1	Volt/Hz	Date of Modification	Serial Number
Modified Article				
Reason for Modification	Parts catalog correction			

The following should be corrected. Please correct your part catalog.

1. The following part has been added and the illustration has been changed (refer to the attached illustrations).

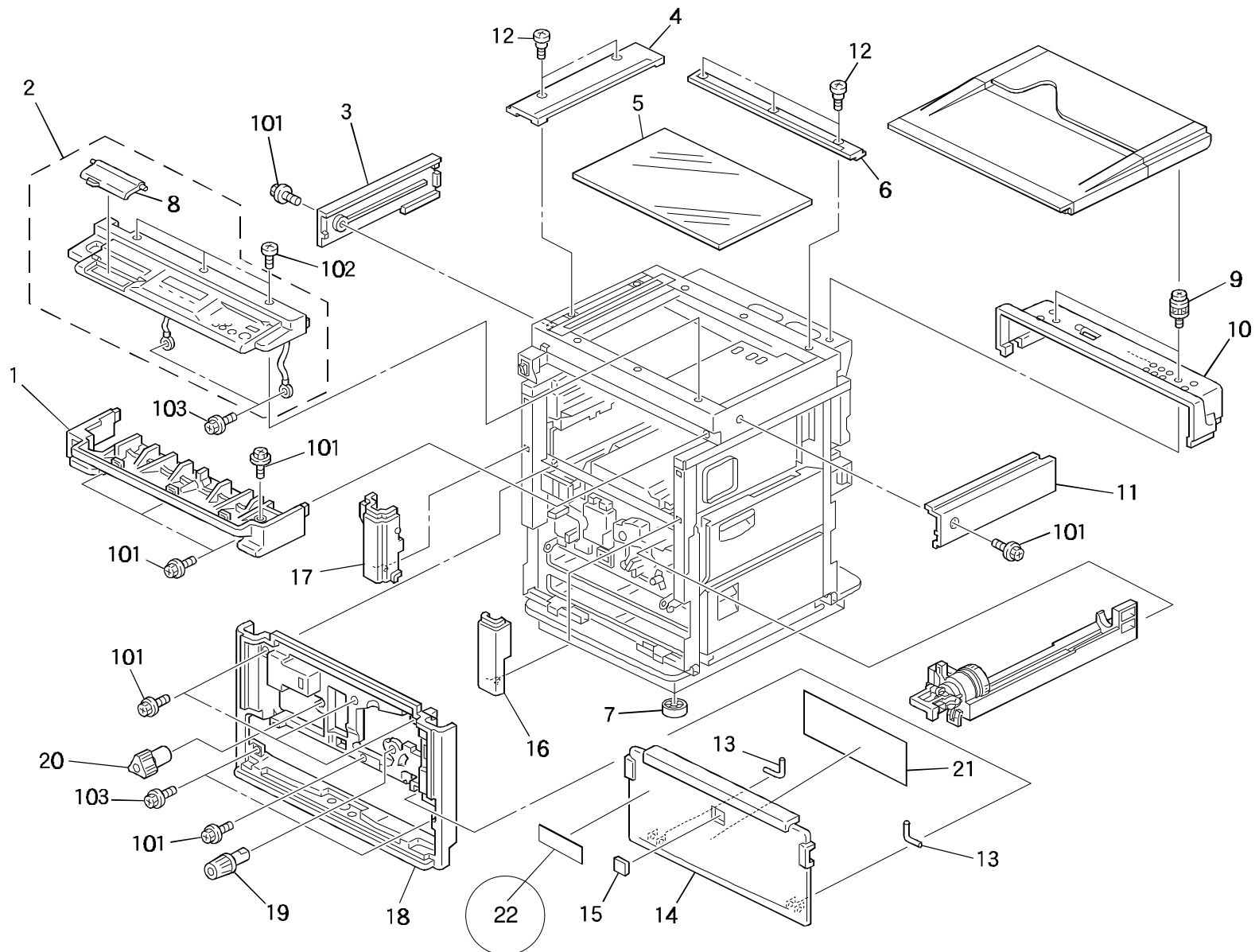
Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
	A1937341	Decal - Brand Name (GES)	1	22	7
	A1937343	Decal - Brand Name (NAS)	1	22	7
	A1937345	Decal - Brand Name (REX)	1	22	7
	A1937347	Decal - Brand Name (LAN)	1	22	7
	A1931793	Scanner Home Sensor Stopper	1	14	23

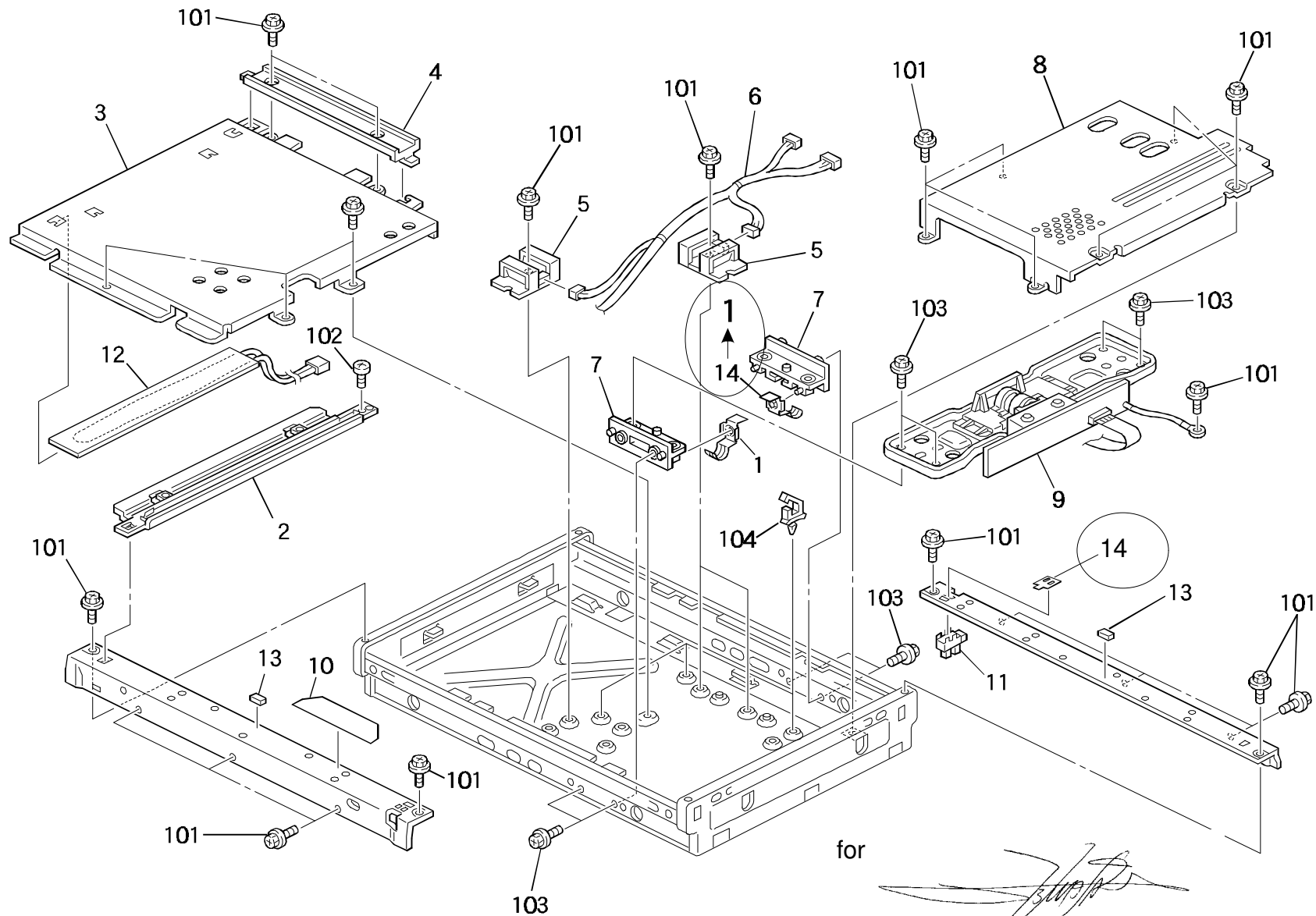
2. The index number of the illustration for section 9 (Optics Section 1) has been modified as follows.

Wrong index No. 14 → Correct index No. 1

3. The index number 24 of section 10 (Optics Section 2) is in the illustration, but not in the list . So, the following part has been added.

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
	A1931796	Seal - Carriage	1	24	25





for

[Signature]

I. Fujii, General Manager
2nd. Field Information Dept. QAC

Model: AD1		Date: 28-Feb-97	No: 004	1/1
Modified Article: Bracket-Finisher			Prepared by: K. Ugaeri	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Other			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1935823		Bracket - Finisher	1 - 0		61	181	

MODEL NAME	V/ Hz	Option for	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
nashuatec D420	115/60	U. S. A	A193 - 10	
SAVIN 9920DP	115/60	U. S. A., CANADA	A193 - 15	
Aficio 200	115/60	TAIWAN	A193 - 17	
Aficio 200	115/60	U. S. A., CANADA	A193 - 19	
Gestetner 3220	220/50	EUROPE	A193 - 22	
Infotec 4201	220/50	EUROPE	A193 - 26	
Aficio 200	220/50	EUROPE	A193 - 27	
Aficio 200	220/50	EUROPE	A193 - 29	
Lanier 5020MFD	115/60	U. S. A.	A193 - 55	
Lanier 5020MFD	220/50	EUROPE	A193 - 65	

Reissued: 15-Jan-00

MB Correction

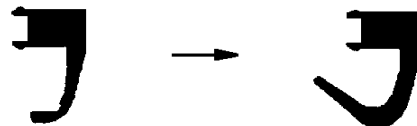
The items in bold italics have been corrected or added.

The illustration has changed as shown below.

Model: AD1		Date: 28-Feb-97	No: MA193005a	1/1
Modified Article: Paper Exit Sensor			Prepared by: K. Ugaeri	
From: QAC 2nd Field Information Dept.			Checked by: N. Okuda	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Other			

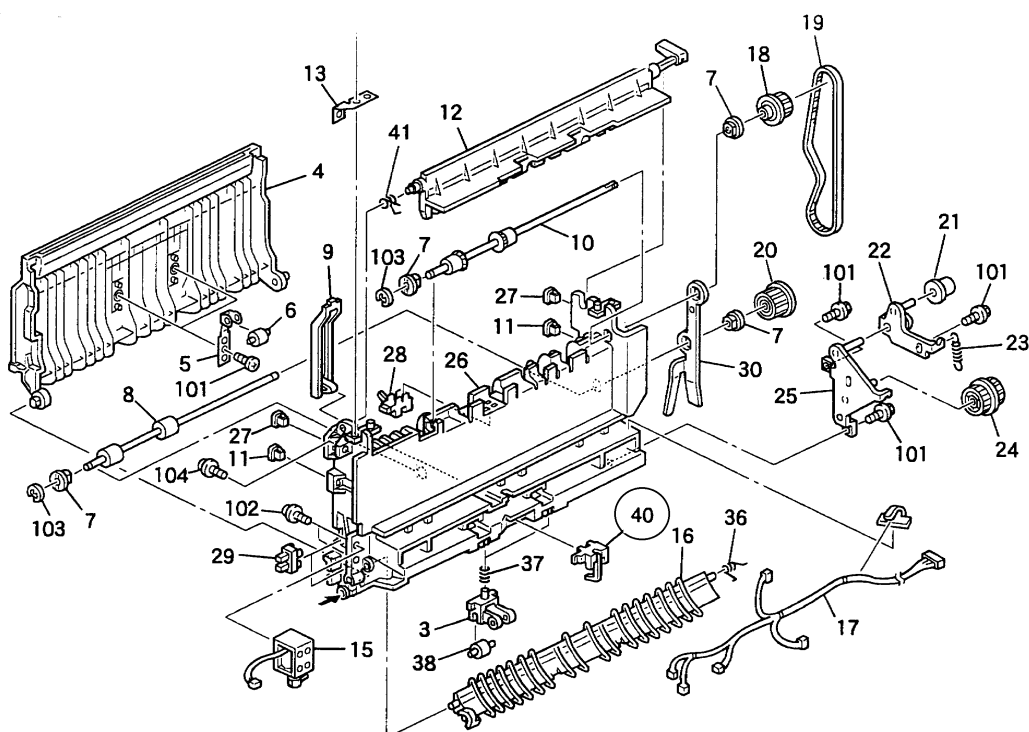
To prevent the paper exit sensors from being removed while pulling out jammed paper in the fusing unit, the shape has been changed.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0204429	G0204472	Paper Exit Sensor	<i>2-1</i>		38	<i>40</i>	
G0204490	G0204472	Paper Exit Sensor	1-1		36	16	



Current

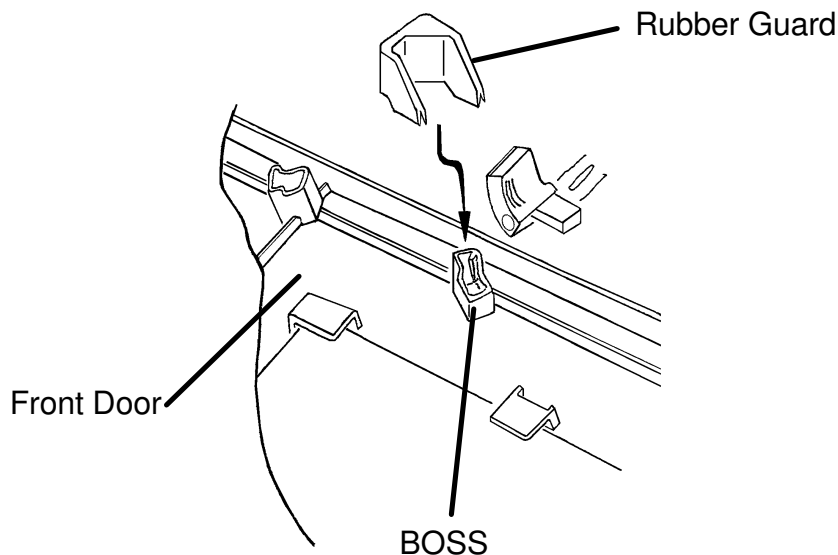
New



Model: AD1		Date: 28-Feb-97	No: 006	1/2
Modified Article: Rubber Guard			Prepared by: K. Ugaeri	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Other			

A Rubber Guard has been added on the boss on the front door to prevent the operator from injuring a finger.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	G0201259	Rubber Guard	0 - 1		6		



MODEL NAME	V/ Hz	Option for	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
nashuatec D420	115/60	U. S. A	A193 - 10	A107010001~
SAVIN 9920DP	115/60	U. S. A., CANADA	A193 - 15	6A77010001~
Aficio 200	115/60	U. S. A., CANADA	A193 - 17	A7226120644~
Aficio 200	115/60	TAIWAN	A193 - 19	(A722702~)
Gestetner 3220	220/50	EUROPE	A193 - 22	AH27010001~
Infotec 4201	220/50	EUROPE	A193 - 26	3L00170001~
Aficio 200	220/50	EUROPE	A193 - 27	A7227011021~
Aficio 200	220/50	EUROPE	A193 - 29	A7227012021~
Lanier 5020MFD	115/60	U. S. A.	A193 - 55	L5027011010~
Lanier 5020MFD	220/50	EUROPE	A193 - 65	L5027011216~

Model: AD1		Date: 28-Feb-97	No: 007	1/1
Modified Article: Paper Separator			Prepared by: K. Ugaeri	
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Other			

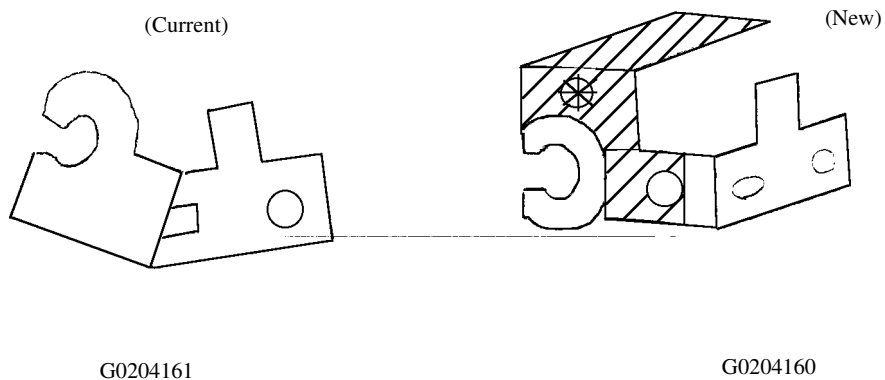
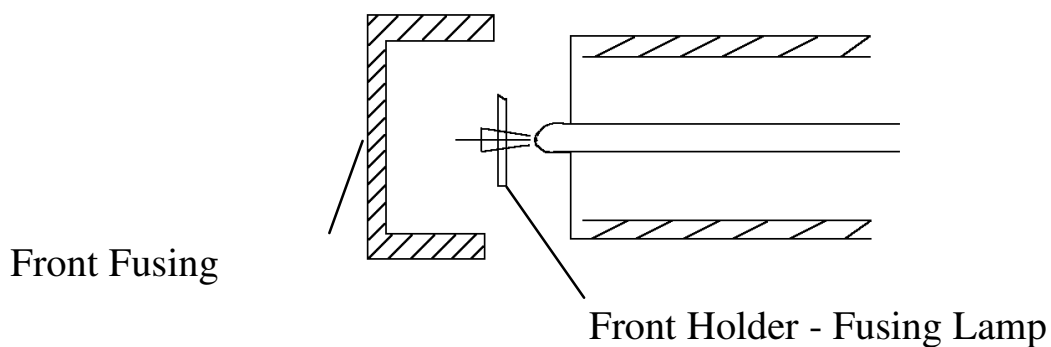
To reduce the noise of the paper in the paper separator or the tray case, a sponge sheet has been added on the paper separator.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0202561	G0202573	Paper Separator	1 - 1	O/O	16	14	
G0202568	G0202558	Paper Separator	1 - 1	O/O	16	15	

Model: AD-1		Date: 19-Mar-97	No: 8
Modified Article: Front Holder-Fusing Lamp		Prepared by: K.Ugaeri	
From: QAC 1st Field Information Dept.		Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other		

To prevent the Front Fusing Cover from becoming hot, the Front Holder-Fusing Lamp has a shield plate from December production '96.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0204161	G0204160	Front Holder-Fusing Lamp	1-1	x/o	32	27	

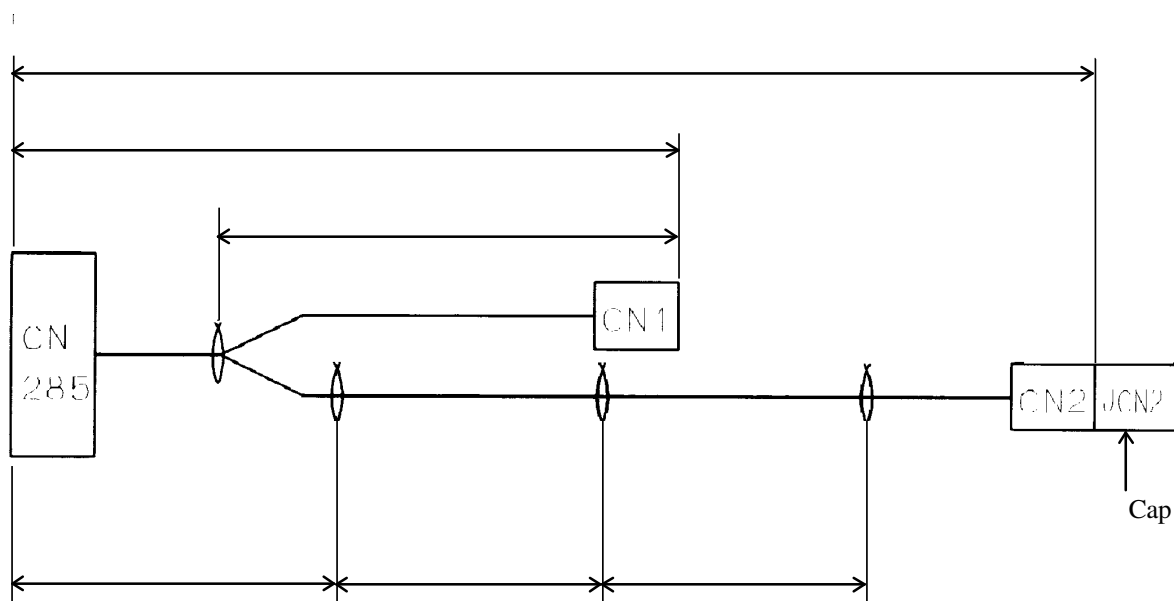


Model: AD1		Date: 19-Mar-97	No: 9
Modified Article: Harness - Fusing Lamp		Prepared by: K.Ugaeri	
From: QAC 2nd Field Information Dept.		Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other		

(Only for Europe and Asia.)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1935459	A1935216	Harness - Fusing Lamp	1-1	O/O	44	20	

The cap has been added to protect the connector for the heater.



Model: AD1

Date: 19-Mar-97

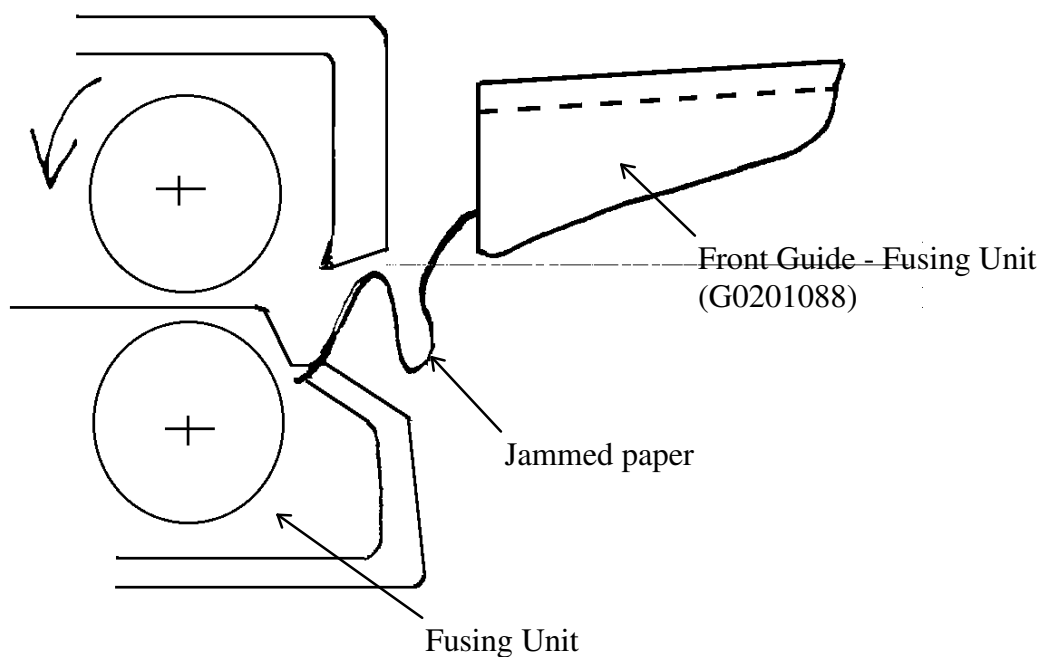
No: 9

MODEL NAME	V/ Hz	Option for	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
nashuatec D420	115/60	U. S. A	A193 - 10	---
SAVIN 9920DP	115/60	U. S. A., CANADA	A193 - 15	---
Aficio 200	115/60	U. S. A., CANADA	A193 - 17	---
Aficio 200	115/60	TAIWAN	A193 - 19	(A722704~)
Gestetner 3220	220/50	EUROPE	A193 - 22	AH27020951~
Infotec 4201	220/50	EUROPE	A193 - 26	3L00370001~
Aficio 200	220/50	EUROPE	A193 - 27	A7227030441~
Aficio 200	220/50	EUROPE	A193 - 29	A7227031491~
Lanier 5020MFD	115/60	U. S. A.	A193 - 55	---
Lanier 5020MFD	220/50	EUROPE	A193 - 65	L5027032180~

Model: AD1		Date: 19-Mar-97	No: 10
Modified Article: Front Guide-Fusing Unit		Prepared by: K.Ugaeri	
From: QAC 2nd Field Information Dept.		Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part Standardization	<input checked="" type="checkbox"/> Other	

To prevent paper jams at the fusing unit entrance when the trailing edge contacts the Front Guide - Fusing Unit (G0201088), the front guide has been removed from February production '97.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0201088		Front Guide-Fusing Unit	1-0		34	27	



Model: AD1

Date: 19-Mar-97

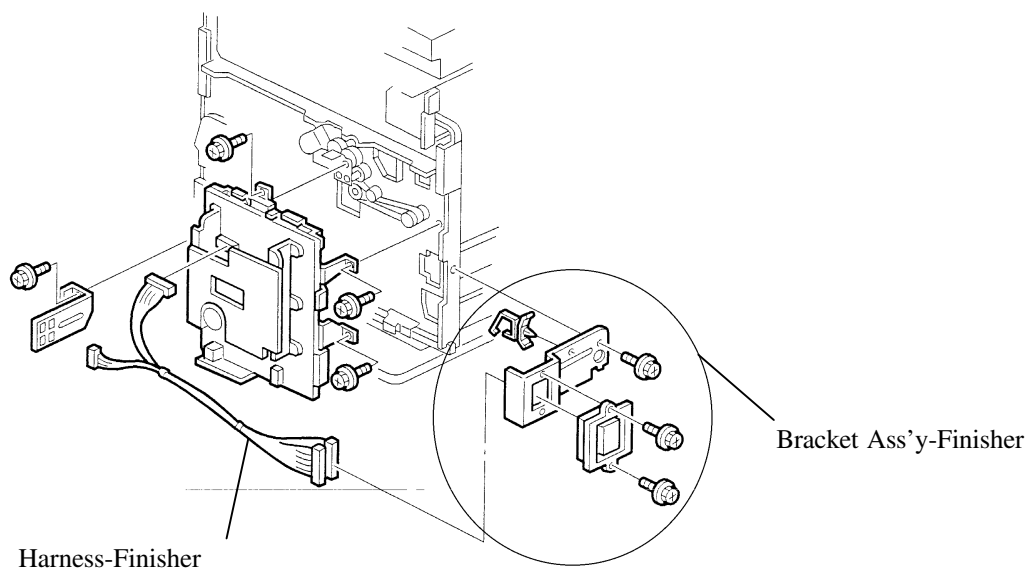
No: 10

MODEL NAME	V/ Hz	Option for	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
nashuatec D420	115/60	U. S. A	A193 - 10	A107020001~
SAVIN 9920DP	115/60	U. S. A., CANADA	A193 - 15	6A77020001~
Aficio 200	115/60	U. S. A., CANADA	A193 - 17	A7227020001~
Aficio 200	115/60	TAIWAN	A193 - 19	(A722703~)
Gestetner 3220	220/50	EUROPE	A193 - 22	AH27020001~
Infotec 4201	220/50	EUROPE	A193 - 26	3L00270001~
Aficio 200	220/50	EUROPE	A193 - 27	A7227020749~
Aficio 200	220/50	EUROPE	A193 - 29	A7227021345~
Lanier 5020MFD	115/60	U. S. A.	A193 - 55	L5027021541~
Lanier 5020MFD	220/50	EUROPE	A193 - 65	L5027021685~

Model: AD1		Date: 19-Mar-97	No: 11
Modified Article: Parts for the finisher		Prepared by: K.Ugaeri	
From: QAC 2nd Field Information Dept.		Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part Standardization	<input checked="" type="checkbox"/> Other	

A harness and a bracket have been added for the Finisher (SR210) from December production '96.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1931319	A2241319	Operation Decal	1-1	x/o	7	21	
A1931207	A2241207	Lower Left Cover	1-1	x/o	9	3	
11050344		Clamp	1-0		61	178	
	A1935497	Harness - Finisher	0-1				
	A1935819	Bracket A'ssy - Finisher	0-1				



Reissued: 15-Oct-99

MB Correction

The items in bold italics have been corrected or added.

Model: AD1		Date: 30-Apr-97	No: MA193012a
Modified Article: Transfer and Separation Unit		Prepared by: K.Ugaeri	
From: QAC 2nd Field Information Dept.		Checked by: S. Fujii	
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input checked="" type="checkbox"/> Other		

To standardize the transfer and separation unit carton box with the Japanese version, the following part has been changed.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
<i>A6733881</i>	<i>A6733880</i>	Transfer and Separation Unit	1	X/O	35	16	

Model: AD1		Date: 31-Aug-97	No: 13
Modified Article: Parts catalog correction		Prepared by: M.Horiike	
From: QAC 2nd Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	()
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following should be corrected.
Please correct your parts catalog.

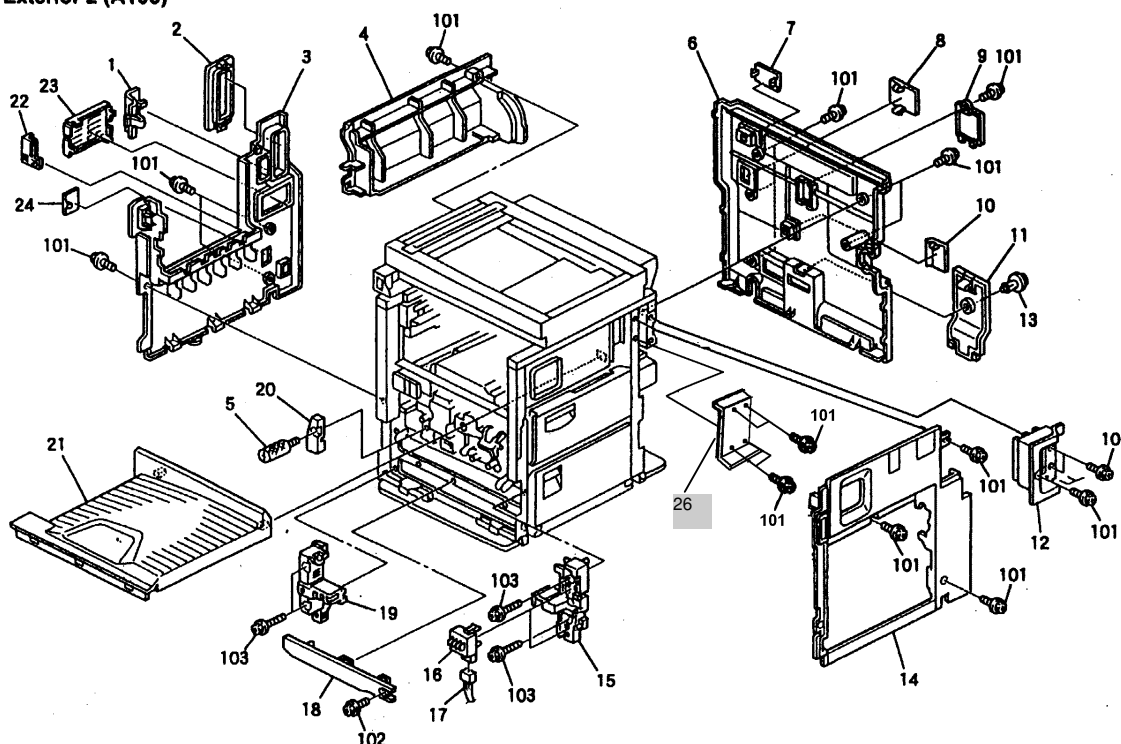
1. The following description has been corrected.

part number	Wrong description	Correct description	Page	Index
A1934188	Header-230V 700W	Fusing Lamp-230V 700W	33	14

2. The part number for the Shield Plate (A1935826) is on page 61-index 182 but not the illustration for this part. So, the illustration and the parts list have been changed (refer to the attached illustration).

Old part number	New part number	Description	Qty	Int	Page	Index	Note
-	A1935826	Shield Plate	1	-	9	26	

2. Exterior 2 (A193)



Model: AD1/AD1-E		Date: 31-Oct-97	No: 14
Modified Article: Platen Cover		Prepared by: S.Tomoe	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

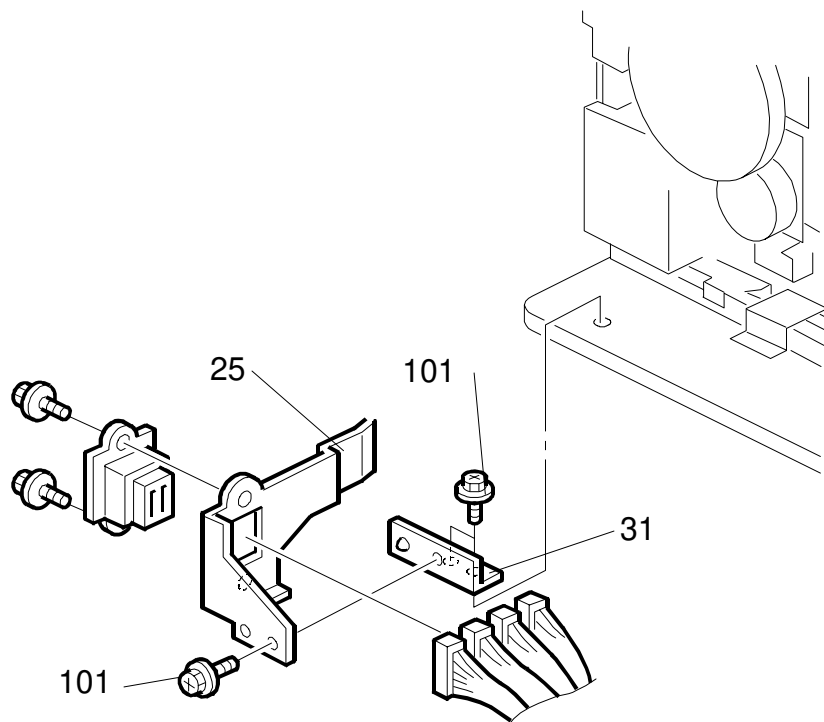
The index number of the following parts should be corrected. Please correct your parts catalog.

part number	Description	Qty	Int	Page	Old Index	New Index	Note
A1931317	Platen Cover Bracket	2		11	5	6	
A0531957	Flex Hinge - Platen Cover	1		11	6	5	

Model: AD1-E		Date: 31-Oct-97	No: 15
Modified Article: Base Connector Bracket-LCT		Prepared by: S.Tomoe	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part Standardization <input type="checkbox"/> Other		

The following should be corrected. Please correct your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
C2242867	C2252867	Decal - Key Top Cover (NRG)	1		7	24	
G0202722	G0202723	By-pass Feed Shaft	1		23	29	
	A2245821	Base Connector Bracket - LCT	1		53	31	



A224.WMF

Model: AD1E		Date: 15-Apr-98	No: 16
Modified Article: Cover -Vertical Transport		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following should be corrected. Please correct your part catalog.

Old part number	New part number	Description	Qty	Int	Page	Index
G0202762	G0202634	Cover – Vertical Transport	1->1		25	6

Model: AD1/AD1E		Date: 15-Apr-98	No: 17
Modified Article: Paper Tray Base		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following part is missing. Please correct your part catalog.

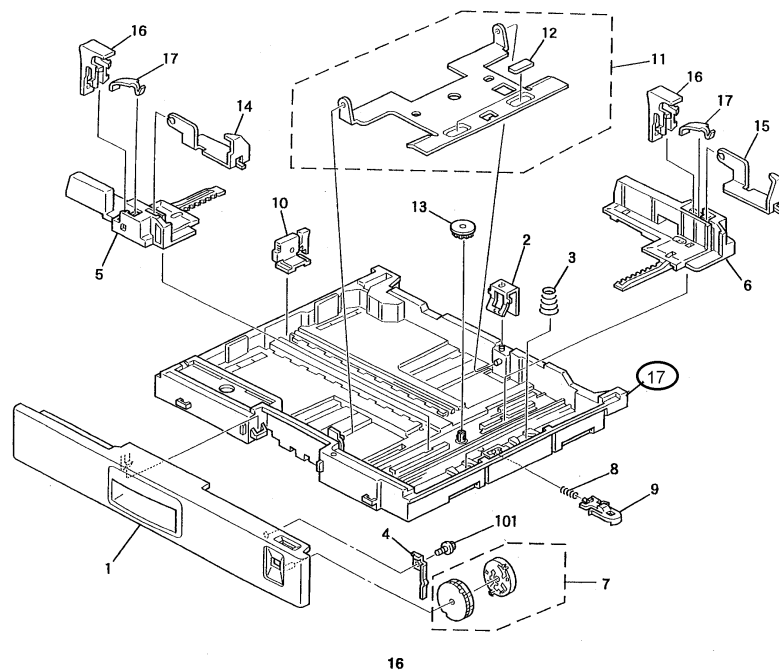
For AD1 (A193)

Old part number	New part number	Description	Qty	Int	Page	Index
	G0202590	Paper Tray Base	1		17	17

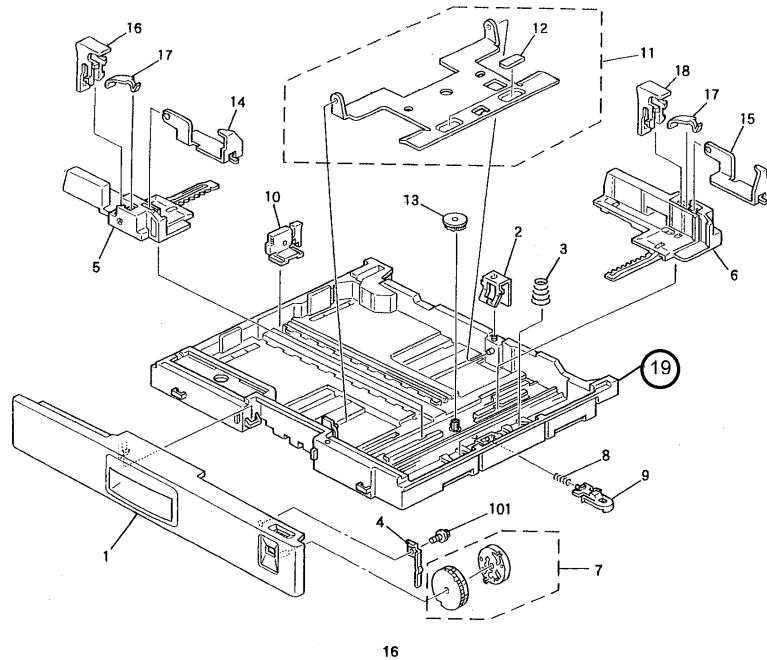
For AD1E (A224)

Old part number	New part number	Description	Qty	Int	Page	Index
	G0202590	Paper Tray Base	1		17	19

6. Paper Tray (A193)



6. Paper Tray (A224)



Model: AD1/AD1E		Date: 15-Apr-98	No: 18
Modified Article: Harness-SBU		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The following part number has been set up recently. Please correct your part catalog.

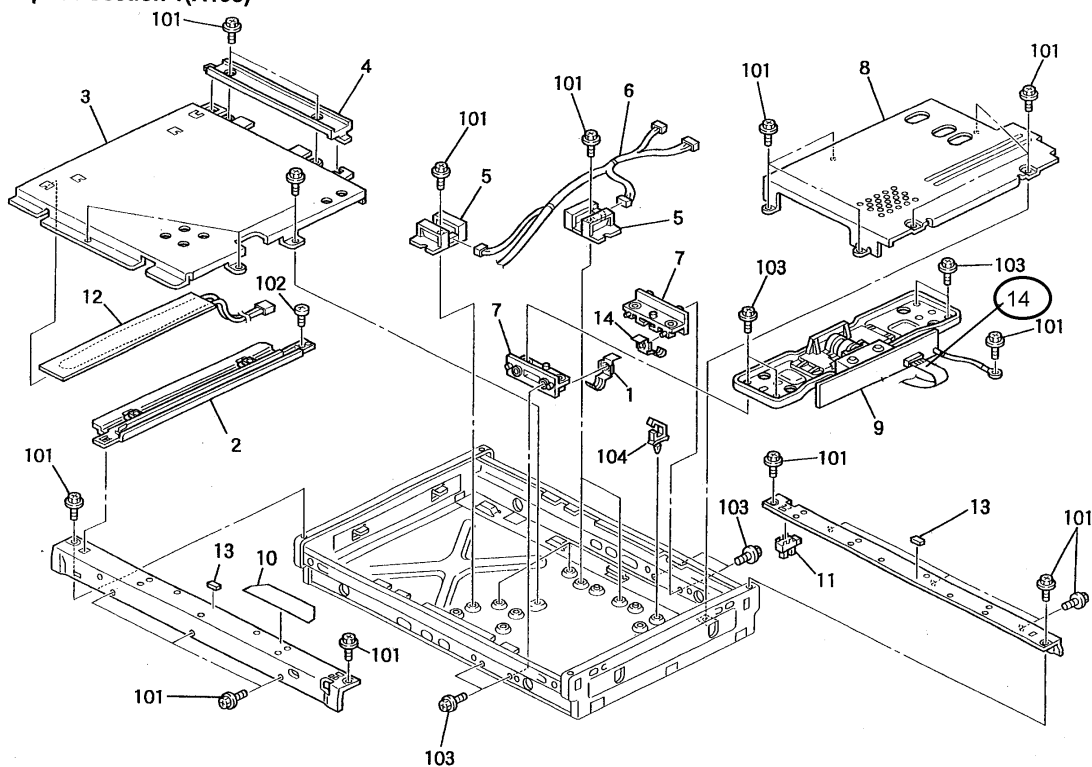
For AD1 (A193)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1935468	Harness – SBU	1		23	14	

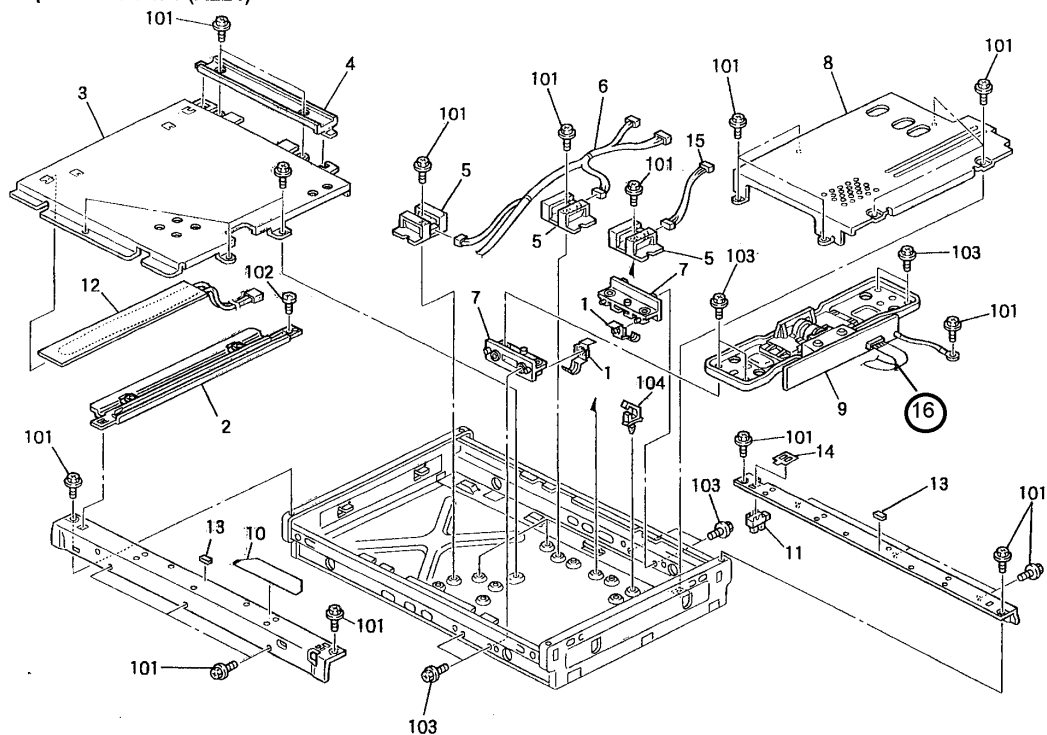
For AD1E (A224)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A1935468	Harness – SBU	1		27	16	

9. Optics Section 1(A193)



11.Optics Section 1 (A224)

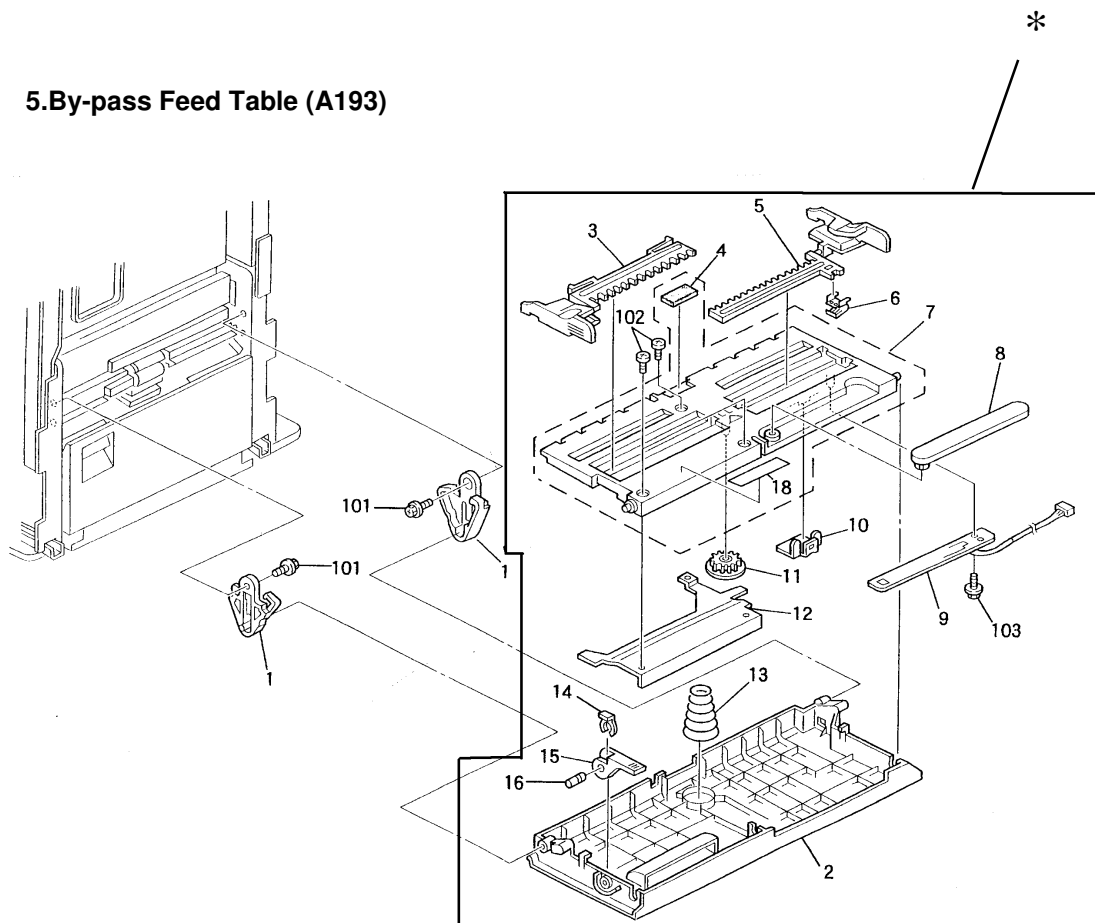


Model: AD1/AD1E		Date: 15-Apr-98	No: 19
Modified Article: Bypass Tray Ass'y		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The assembly part number for the bypass tray has been set up to facilitate assembly.

Old P/N	New P/N	Description	Q'ty	Index No.	Page
	G0202700	Bypass Feed Table Ass'y	1	*	15

5.By-pass Feed Table (A193)



Model: AD1E		Date: 15-Apr-98	No: 20
Modified Article: Operating Instructions for Asia		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The part numbers for the operating instruction manuals for Asia are missing. Please correct your part catalog.

Old P/N	New P/N	Description	Q'ty	Index No	Page
	A2248608	Operating Instructions – Main – Asia	1	10	67
	A8108608	Operating Instructions – Copy – Asia	1	10	67

Reissued: 07-Nov-00

MB Correction

The items in bold italics have been corrected or added.

Model: AD1/AD1E		Date: 15-Apr-98	No: MA193021a
Modified Article: Lever for the transfer and separation unit		Prepared by: K. Ugaeri	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The part number for a spring of the lever has been newly set up.

The part number for the lever of the transfer and separation unit has been newly set up.

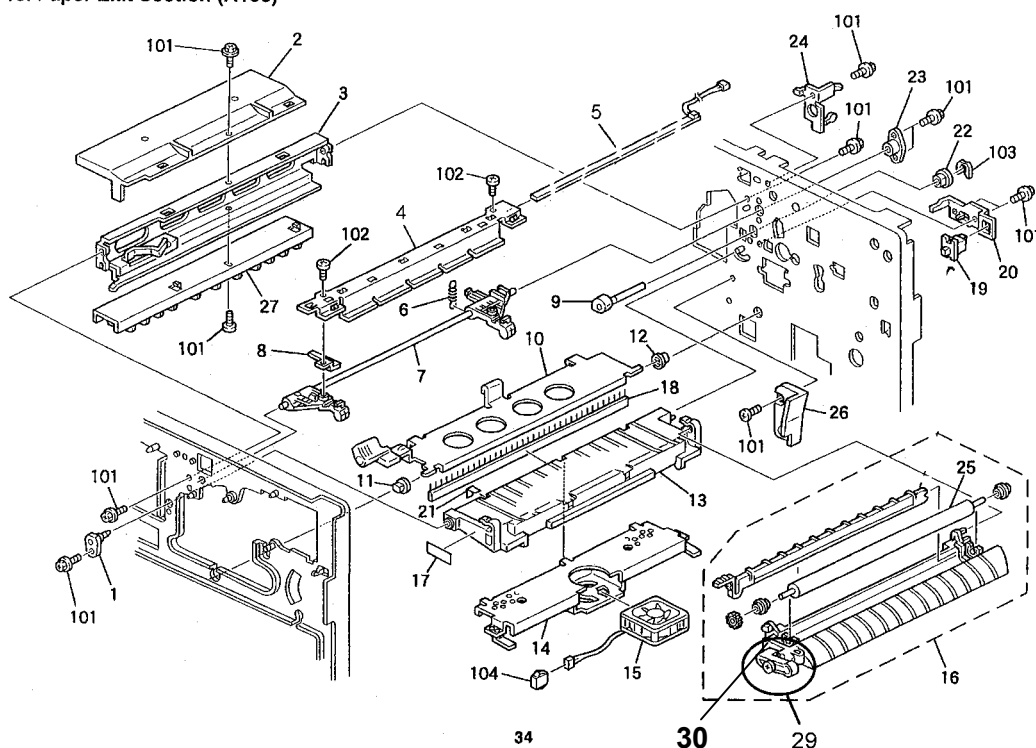
For AD1

Old P/N	New P/N	Description	Q'ty	Index No.	Page
	G0203865	Lever – Transfer unit	1	29	35
	<i>G0203866</i>	<i>Spring – Lever</i>	<i>1</i>	<i>30</i>	<i>35</i>

For AD1E

Old P/N	New P/N	Description	Q'ty	Index No	Page
	G0203865	Lever – Transfer unit	1	29	43
	<i>G0203866</i>	<i>Spring – Lever</i>	<i>1</i>	<i>30</i>	<i>43</i>

15. Paper Exit Section (A193)



Model: AD1/AD1E		Date: 15-Apr-98	No: 22
Modified Article: Vertical Relay Guide		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following should be corrected in your part catalog.

New part number "G0202612" includes two mylars. A part number for the mylars has been set up separately.

For AD1

Old P/N	New P/N	Description	Q'ty	Index No.	Page
G0202613	G0202612	Vertical Relay Guide Ass'y	1	12	21
	G0202621	Mylar – Vertical Relay Guide	2	36	21

The mylars have been added from November '96 production.

For AD1E

Old P/N	New P/N	Description	Q'ty	Index No.	Page
G0202613	G0202612	Vertical Relay Guide Ass'y	1	12	25
	G0202621	Mylar – Vertical Relay Guide	2	41	25

Model: AD1		Date: 15-May-98	No: 23
Modified Article: Drive Section 2		Prepared by: S. Tomoe	
From: QAC Field Information Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input type="checkbox"/> Other		

The following should be corrected. Please correct your part catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0201187		Timing Belt – S2M 158 mm	1		43	30	
	G0201178	Timing Pulley - 51T	1		43	30	

Model: AD1/AD1E		Date: 31-May-98	No: 24
Modified Article: Toner Hopper Unit		Prepared by: K.Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability () <input type="checkbox"/> Part standardization <input checked="" type="checkbox"/> Other		

The part numbers for the toner hopper unit have just been set up.

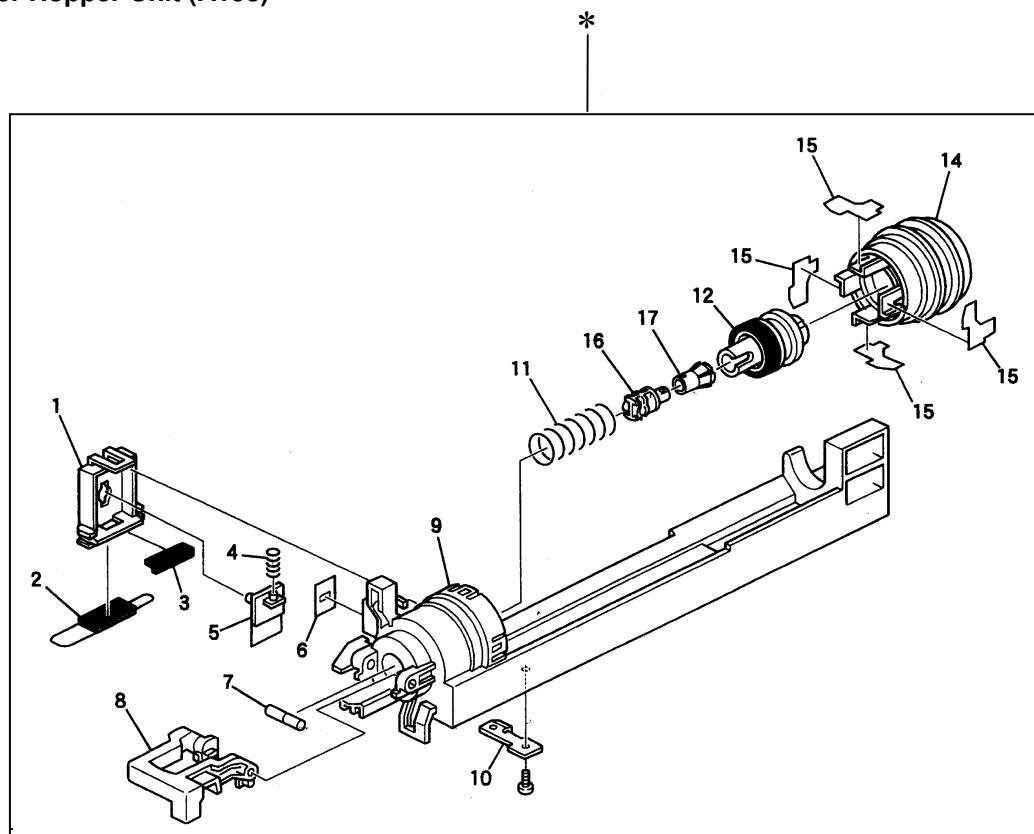
For AD1

Old P/N	New P/N	Description	Qty	Index No.	Page
	G0203030	Toner Hopper Unit – AD1	1	*	29

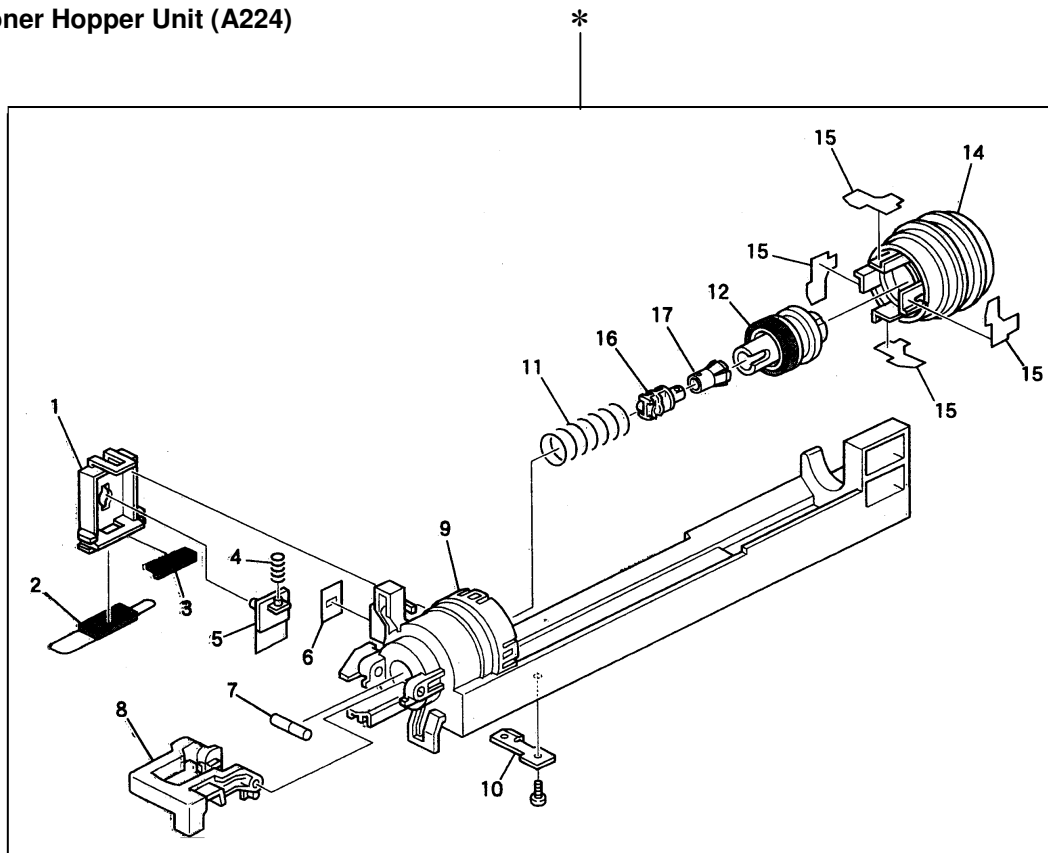
For AD1E

Old P/N	New P/N	Description	Qty	Index No.	Page
	A2243030	Toner Hopper Unit – AD1E	1	*	33

12.Toner Hopper Unit (A193)



14.Toner Hopper Unit (A224)



Model: ADAM		Date: 30-Sep-98	No.: 25
Modified Article: Tapping Screw		Prepared by: K. Ugaeri	
From: QAC Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

For AD1

Old part number	New part number	Description	Qty	Int	Page	Index	Note
08025255	04513008H	Tapping Screw – M3x8	1→1	O/O	7	101	
					9	101	
					49	102	

For AD1E

Old part number	New part number	Description	Qty	Int	Page	Index	Note
08025255	04513008H	Tapping Screw – M3x8	1→1	O/O	7	101	
					9	101	
					55	102	

Model: AD1		Date: 31-Jan-99	No.: 26
Modified Article: Drive Section 2		Prepared by: S. Tomoe	
From: GTSS Field Information Dept			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following index numbers should be added.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	08053480	Bushing – 6mm			43	109	
	08050089	Retaining Ring – M4			43	110	
	11050291	Harnss Clamp – LWS-3S			43	111	

Model: AD1		Date: 15-Oct-99	No.: MA193027
Modified Article: Sheet - LCD		Prepared by: K. Ugaeri	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

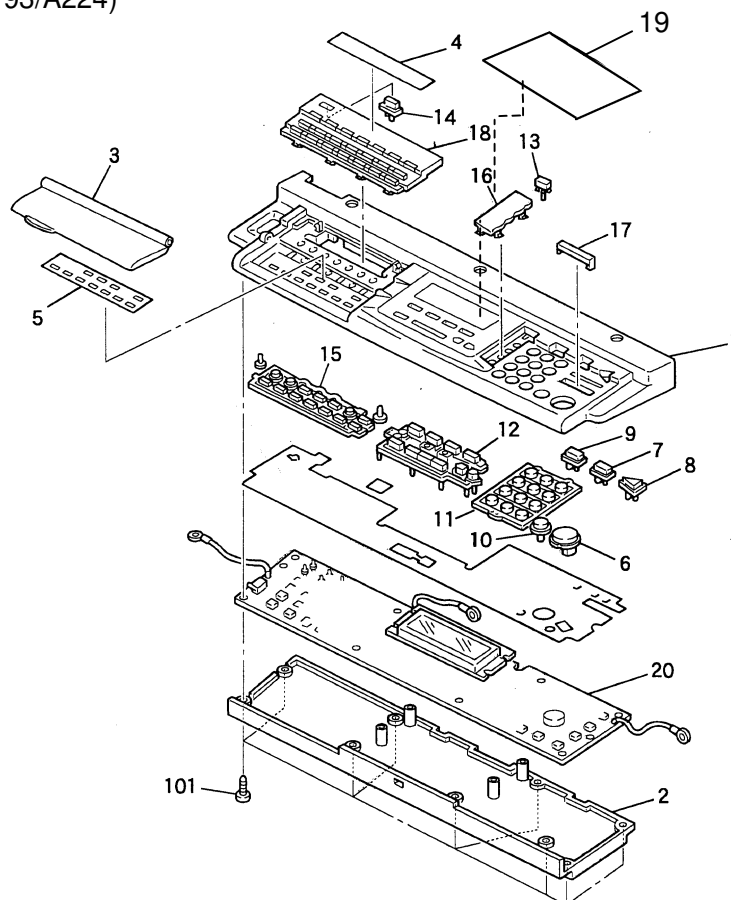
Please correct the following part descriptions in the AD1 and AD1E parts catalogs.

AD1 (A193) and AD1E (A224)

Part Number	Description	Qty	Int	Page	Index	Note
A1931460	LCD Panel (LT)	1		13	19	
A1931469	LCD Panel (A4)	1		13	19	

Please also add to the following illustration on page 12 (Panel).

4.Operation Panel (A193/A224)



Model: AD1 & AD1-E		Date: 15-Jan-00	No.: MA193028
Modified Article: Platen Cover		Prepared by: K. Ugaeri	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following Index Nos. must be corrected. Please correct the part catalog.

**AD1**

Part number	Description	Qty	Old Index No.	New Index No.	Page
A1931317	Platen Cover bracket	1	5	6	11
A0531957	Flex Hinge - Platen Cover	1	6	5	11

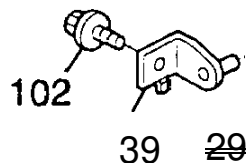
**AD1-E**

Part number	Description	Qty	Old Index No.	New Index No.	Page
A1931317	Platen Cover bracket	1	5	6	11
A0531957	Flex Hinge - Platen Cover	1	6	5	11

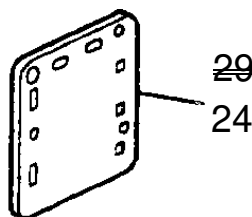
Model: AD1-E		Date: 15-Jan-00	No.: MA193029
Modified Article: Paper Exit Section & Frame Section		Prepared by: K. Ugaeri	
From: GTS Technical Services Dep.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following Index Nos. must be corrected. Please correct the part catalog.

1. There are two items indicated as Index No.29 on page 38. The Index No.29 on the left must be Index No.39 (Exit Tray Holder).

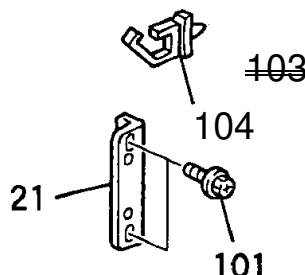


2. There are two items indicated as Index No.29 on page 54. The Index No.29 on the right must be Index No.24 (Window Cover).



3. There are two items indicated as Index No.103 on page 54. The Index No.103 on the right is the Wire Clamp (its part number is 11050291) and must be corrected to Index No.104.

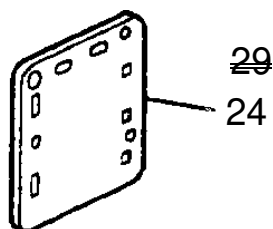
Old part number	New part number	Description	Qty	Int	Page	Index	Note
	11500291	Wire Clamp	1		54	104	



Model: AD1		Date: 15-Jan-99	No.: MA193030
Modified Article: Frame Section		Prepared by: K.Ugaeri	
From: GTS Technical Services Dep.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

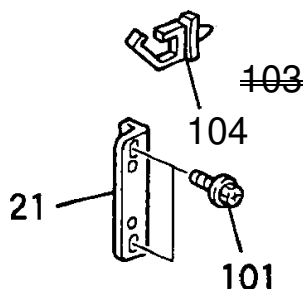
The following Index Nos. must be corrected. Please correct the part catalog.

1. There are two items indicated as Index No.29 on page 48. The Index No.29 on the right must be Index No.24 (Window Cover).



2. There are two items indicated as Index No.103 on page 48. The Index No.103 on the right is the Wire Clamp (its part number is 11050291) and must be corrected to Index No.104.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	11500291	Wire Clamp	1		49	104	



Model: AD1		Date: 22-Mar-00	No.: MA193031
Modified Article: Safety Switch		Prepared by: K. Ugaeri	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

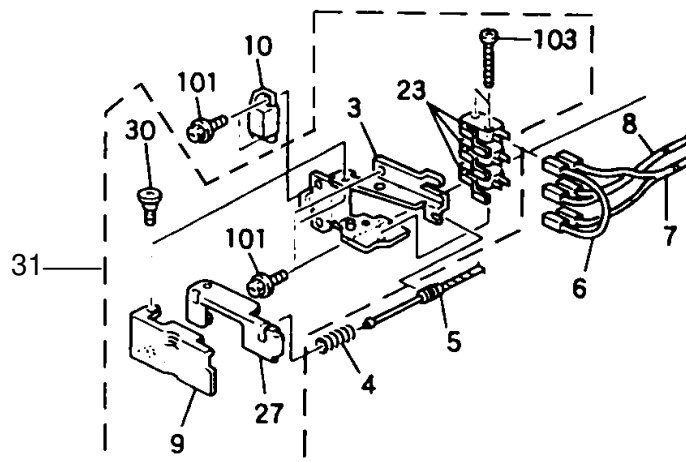
AD1

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0205810	G0205808	Bracket - Safety Switch			49	3	
G0205486	G0205807	Safety Switch Ass'y			49	31	

AD1E

Old part number	New part number	Description	Qty	Int	Page	Index	Note
G0205807	G0205808	Bracket - Safety Switch			55	3	
G0205486	G0205807	Safety Switch Ass'y			55	31	

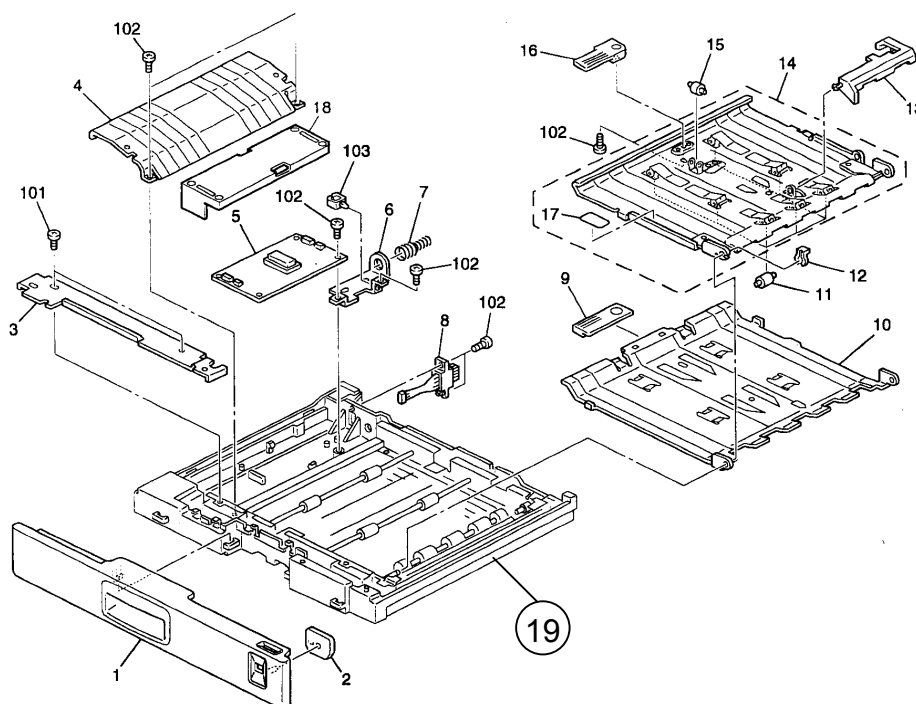
Item10 (Magnet Clutch) is not included in Item 31 and the drawing is corrected as follows.



Model: AD1E		Date: 19-Dec-01	No.: MA193032
Modified Article: Duplex Tray		Prepared by: K.Ugaeri	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()



The following part number is missing. Please correct your part catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G6944701	Duplex Tray	1		19	19	



Model: AD1 ADAM		Date: 15-May-02	No.: MA193033
Modified Article: Parts Catalog Correction		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Please apply the following P/N correction to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14072948		IC – TC7S04F	1-1		57	128	
	14074730	IC – STK12C68-W45					

Model: AD1 & AD1-E		Date: 20-Nov-02	No.: MA193034
Modified Article: Development Dive Shaft		Prepared by: S. Tomoe	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The Drive Shaft and Joint have been modified to minimize noise from the development drive area.

(For AD1)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0201186		Joint Bracket – Development Drive	1-0	X/O	43	24	
G0201185		Development Drive Shaft	1-0		43	25	
	G0201047	Development Drive Shaft	0-1		43	25	

(For AD1-E)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0201186		Joint Bracket – Development Drive	1-0	X/O	49	24	
G0201185		Development Drive Shaft	1-0		49	25	
	G0201047	Development Drive Shaft	0-1		49	25	

Model: AD1 & AD1-E		Date: 20-Oct-03	No.: MA193035
Modified Article: Main Switch		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Please apply the following part number correction to your AD1 and AD1-E Parts Catalogs.

AD1

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
12042446	12042484	Switch	1-1		49	11	

AD1-E

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
12042446	12042484	Switch	1-1		55	11	

Model: AD1 ADAM		Date: 28-Oct-03	No.: MA193036
Modified Article: PCU Tightener		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Please apply the following part number correction to your AD1 Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0201196	G0201796	Bracket – Charge Roller	1-1		41	8	

Model: AD1 ADAM		Date: 27-Jan-04	No.: MA193037
Modified Article: Main Motor		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The attachment position of the charge roller clutch bracket to the main motor bracket has been changed to further minimize noise from the clutch.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0201125	G0201124	Main Motor Assembly – DC 24W	1-1	X/O	41	5	

Model: AD1 & AD1-E		Date: 23-Mar-04	No.: MA193038
Modified Article: Cleaning Blade		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The durability of the cleaning blade holder has been increased to improve its resistance to high-temperature conditions, minimizing any noise generated in this area.

In accordance with this change, the PCU upper cover has also been changed to allow the new cleaning blade holder to be installed.

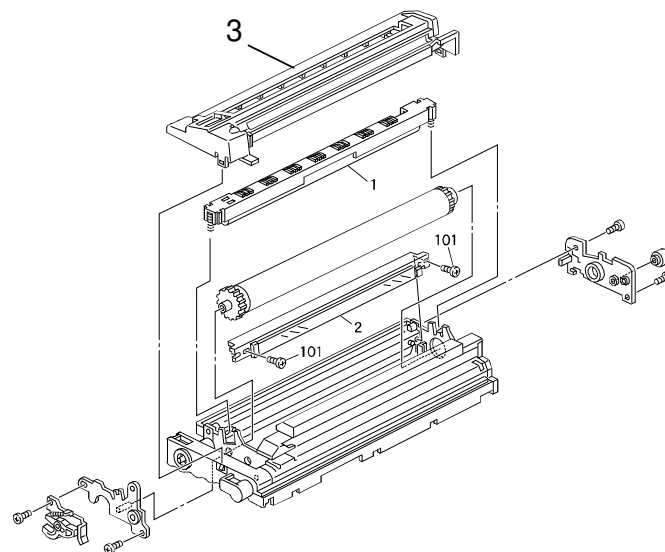
Note: The new cleaning blade and upper cover must be replaced **together as a set**

[AD1]

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0203550	A6993550	Cleaning Blade	1-1	X/O	31	2	
	G0202261	PCU Upper Cover	0-1		31	3	

[AD1-E]

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0203550	A6993550	Cleaning Blade	1-1	X/O	35	2	
	G0202261	PCU Upper Cover	0-1		35	3	



Reissued: 13-Dec-06

Model: AD1 & AD1-E	Date: 8-Dec-06	No.: MA193039a
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MB Reissue

The items in bold italics have been corrected or added.

Modified Article: Vertical Transport Cover		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	()

AD1-E Only: Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>G0202762</i>		Lower – Transport Guide	1-0		25	6	
	G0202634	Cover – Vertical Transport	0-1				