

Model TR-C1
(B186)
PARTS CATALOG

First edition, May 2004

Ricoh Company, LTD.

Model TR-C1 (B186)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

Model TR-C1	(B186)
DF81	(B721)
AD470	(B726)
SR930/940	(B723/B722)
Hole Punch Unit Type 3131	(B734)
Controller E-750	(B728)

Model TR-C1 (B186)

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PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.



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Model TR-C1 (B186)

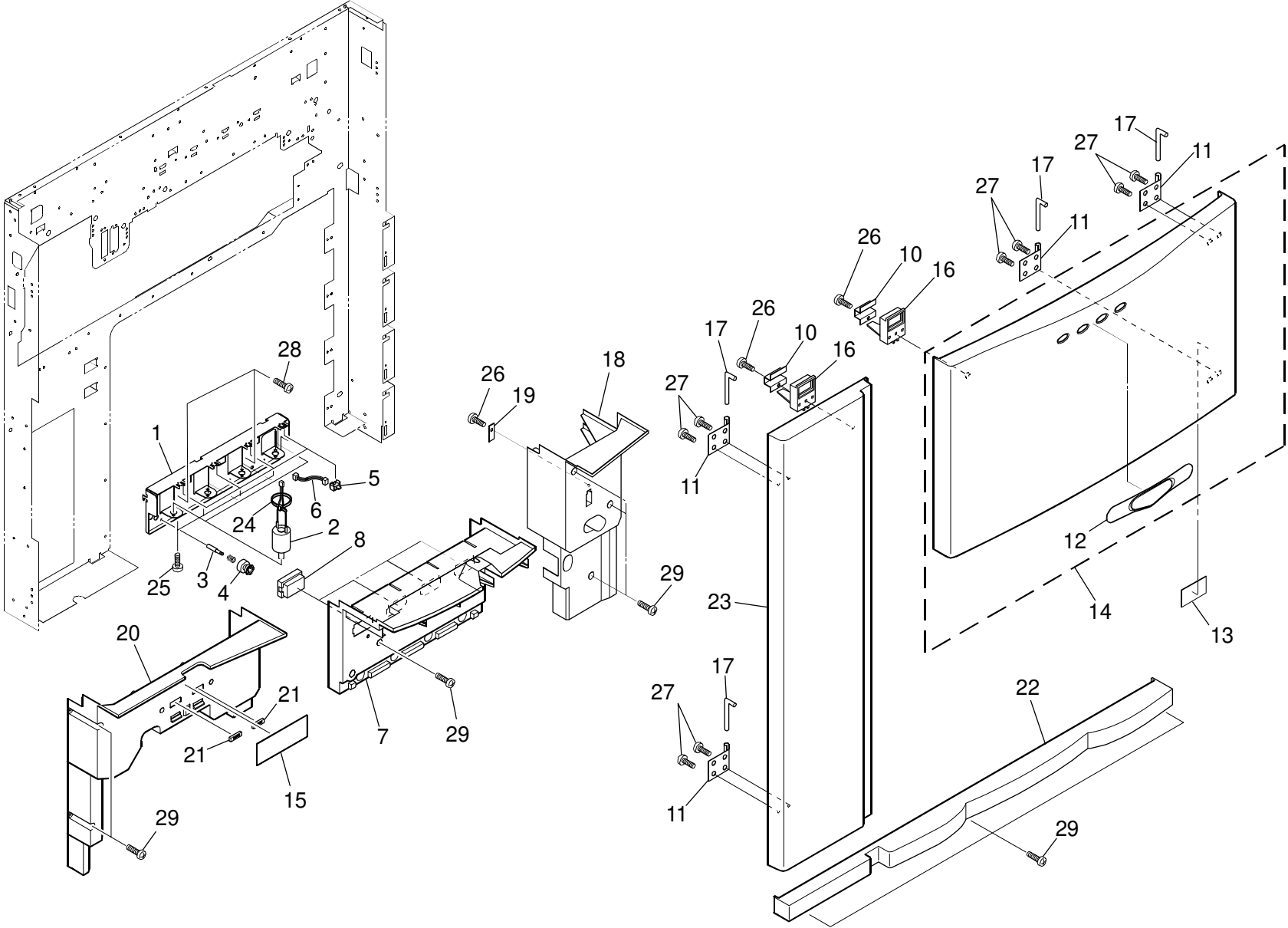
PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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1.Exterior 1 (B186)

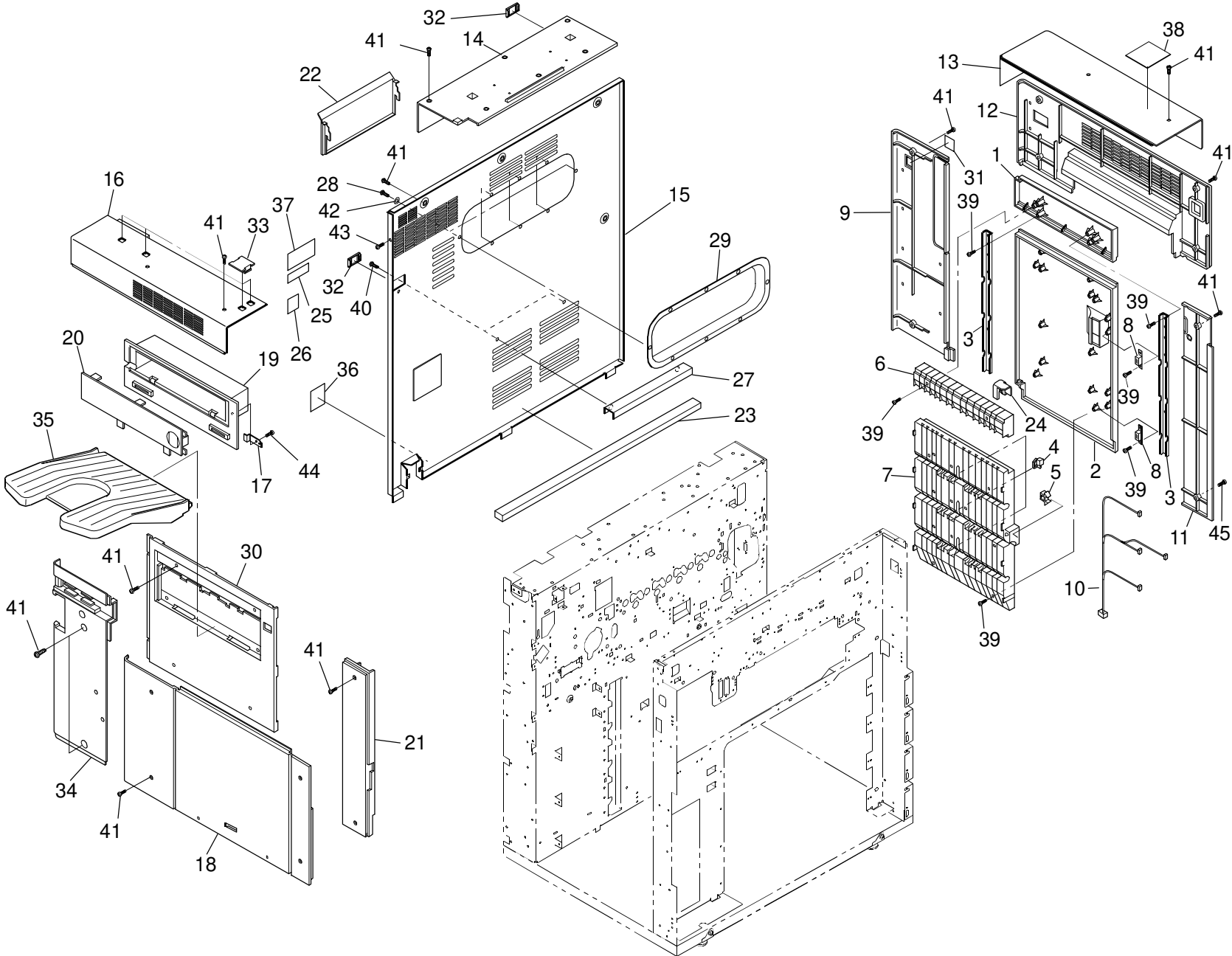


1.Exterior 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B186 8607	Operating Instruction (6LA99229000)	1
*	B186 8617	Color Guide (6LA99230000)	1
1	B186 1251	Motor Bracket(4406536300)	1
2	B186 1301	Motor - DC24V, 4.5W(4401981710)	4
3	B186 1252	Spring(4406536370)	4
4	B186 1253	Toner Drive Coupling(4406536410)	4
5	B186 1302	Push Switch(4402859600)	4
6	B186 1303	Interface Harness(4406564330)	4
7	B186 1231	Middle Inner Cover(44217325000)	1
8	B186 1254	Cartridge Guide(4406558220)	4
9	B186 1275	Decal(4406550190)	1
10	B186 1255	Bracket(4406504410)	2
11	B186 1256	Hinge(4406305460)	4
12	B186 1234	Emblem Base(6LA99226001)	1
13	B186 7507	Decal (6LA99466000)	1
14	B186 1203	Right Door(6LA99225001)	1
15	B186 7502	Decal (6LA51165000)	4
16	B186 1257	Holder(4406504720)	2
17	B186 1258	Pin(4406504540)	4
18	B186 1232	Right Inner Cover(4406505650)	1
19	B186 1508	Connector(4406565580)	1
20	B186 1233	Left Inner Cover(44217321000)	1
21	B186 1259	Magnet Catch(4406505720)	2
22	B186 1201	Front Lower Cover(4406504450)	1
23	B186 1202	Left Door(4406504480)	1
24	B186 1308	Wire Clamp(4346754010)	4
25	B186 7039	Screw - M2.6X4(X0-00282001)	8
26	B186 7017	Screw - M3X8(4842040846)	3
27	B186 7018	Screw M4x8 (4842040849)	8
28	B186 7016	Tapping Screw - M4x8(4842040748)	3
29	B186 7005	Screw - M4 X10(44217440000)	13

Index No.	Part No.	Description	Q'ty Per Assembly

2.Exterior 2 (B186)

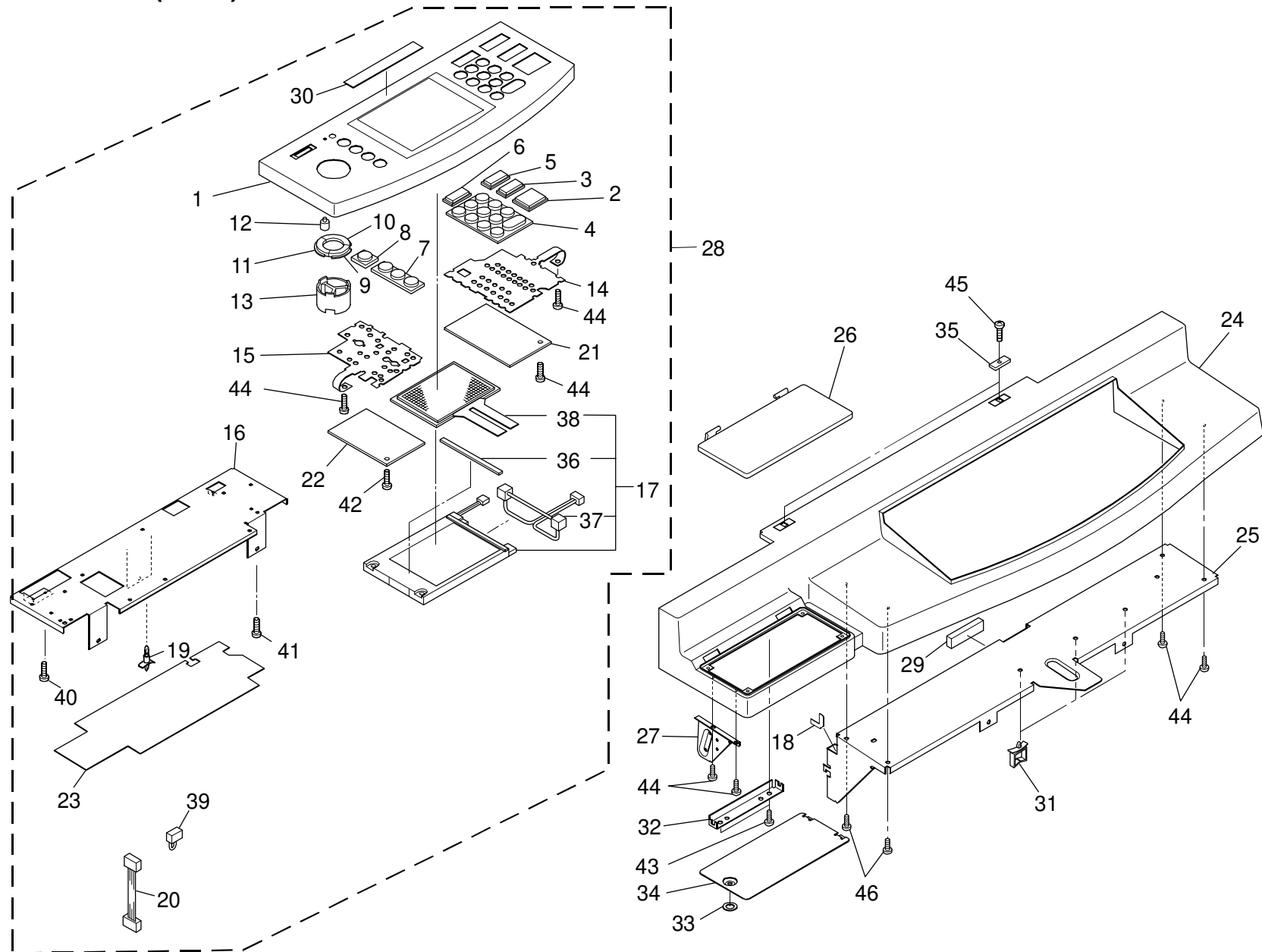


2.Exterior 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1204	Rigth Middle Cover(4406507410)	1
2	B186 1205	Right Lower Cover(4406507440)	1
3	B186 1262	Cover Bracket(4406507430)	2
4	B186 1305	Switch(4401983080)	3
5	B186 1302	Push Switch(4402859600)	1
6	B186 1263	Upper Paper Guide(4406507420)	1
7	B186 1264	Lower Paper Guide(4406507450)	1
8	B186 1265	Magnet Catch(4402811970)	2
9	B186 1206	Right Raer Cover(4406504250)	1
10	B186 1307	Wire Harness(4406564240)	1
11	B186 1207	Right Front Cover(4406504270)	1
12	B186 1208	Right Upper Cover(44217330000)	1
13	B186 1209	Upper Right Cover(4406519850)	1
14	B186 1210	Upper Rear Cover(4406518000)	1
15	B186 1211	Rear Cover(4406505170)	1
16	B186 1212	Upper Left Cover(4406519800)	1
17	B186 1266	Leaf Spring(4406504710)	1
18	B186 1213	Lower Left Cover(4406504600)	1
19	B186 1214	Exit Cover(4406504650)	1
20	B186 1215	Cover(4406504660)	1
21	B186 1216	Left Front Cover(4406504630)	1
22	B186 1276	Holder(4408860860)	1
23	B186 1309	Gasket(4406504860)	1
24	B186 1277	Stop Ring(4401967240)	1
25	B186 1278	Decal - FCC(4400740530)	1
26	B186 1267	Decal - Canada(4408860880)	1
27	B186 1224	Cover(4406504850)	1
28	B186 7059	Screw - M3X4(X0-01275001)	8
29	B186 1223	Cover(4406505180)	1
30	B186 1217	Left Upper Cover(4406504620)	1
31	B186 1218	Cover Cap(4406305800)	1
32	B186 1219	Cover Cap(4401754540)	2
33	B186 1220	Cover Cap(4406518080)	4
34	B186 1221	Left Rear Cover(4406504680)	1
35	B186 1222	Copy Tray(4401942050)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1271	Decal(44204604000)	1
37	B186 1272	Decal(44204534000)	1
38	B186 1273	Decal(4406550220)	1
39	B186 7017	Screw - M3X8(4842040846)	22
40	B186 7072	Tapping Screw - M3x6(X0-01543001)	2
41	B186 7005	Screw - M4 X10(44217440000)	46
42	B186 7048	Washer - M3(X0-00909001)	8
43	B186 7002	Screw(4402203820)	1
44	B186 7012	Screw - M3X6(4842040495)	1
45	B186 7006	Screw(4408676360)	1

3.Operation Panel (B186)

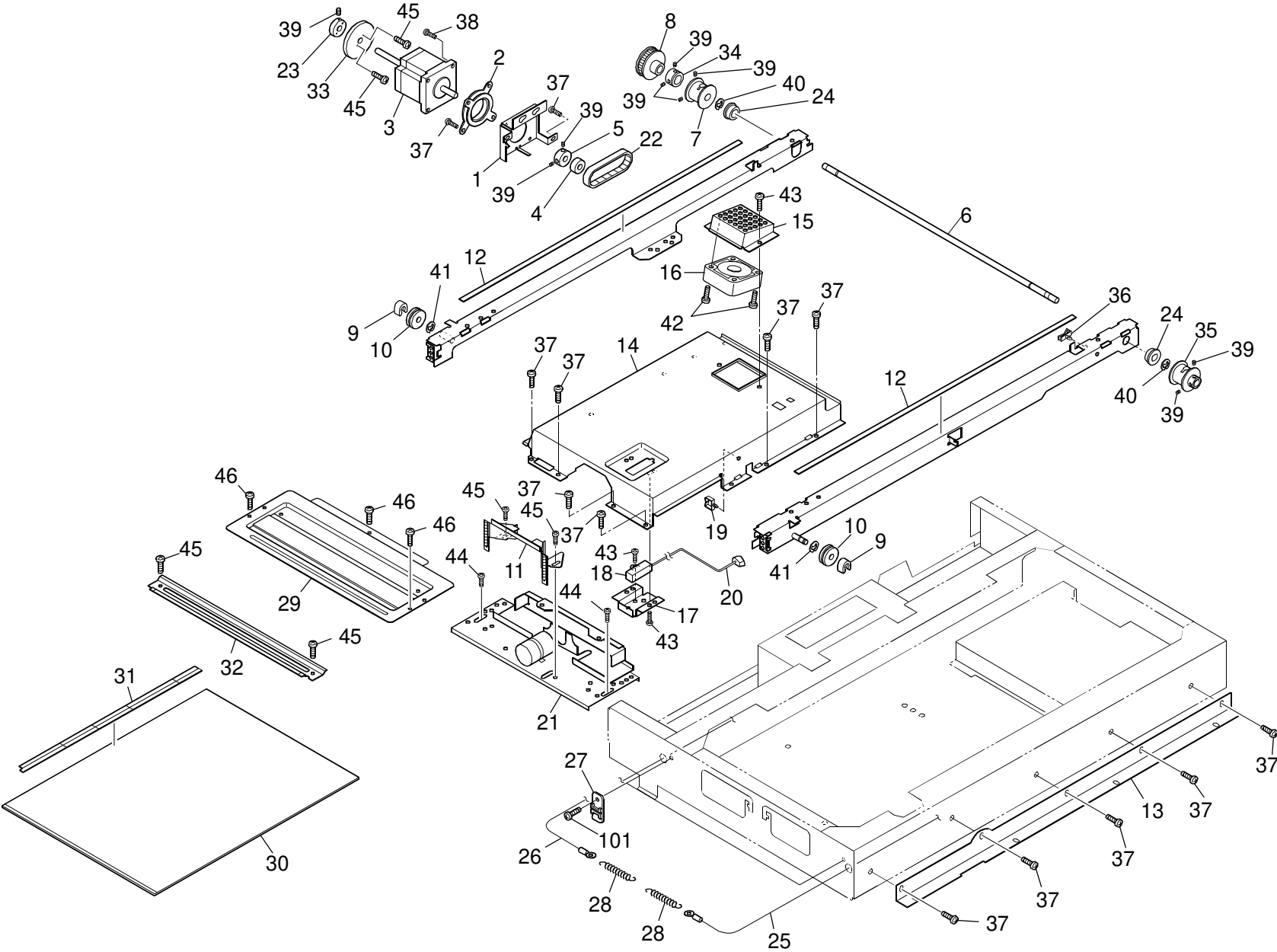


3.Operation Panel (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1402	Key Top Cover(6LA99223001)	1
2	B186 1403	Key Top - Print(4406306680)	1
3	B186 1404	Key Top - Stop(4406306520)	1
4	B186 1405	Key Top - Ten Key(44217311000)	1
5	B186 1406	Key Top - FC(4406505080)	1
6	B186 1407	Key Top - ID(44217312000)	1
7	B186 1408	Key Top - Function(44217313000)	1
8	B186 1409	Key Top - Help(4406306580)	1
9	B186 1410	Key Top - Auto(44217314000)	1
10	B186 1411	Key Top - Color(44217315000)	1
11	B186 1412	Key Top - Black(44217316000)	1
12	B186 1413	LED Cover(4406505010)	3
13	B186 1414	LED Cover(4406505020)	1
14	B186 1415	Right Maylar(4406505110)	1
15	B186 1416	Left Mylar(4406505120)	1
16	B186 1417	Bkacket(4406505100)	1
17	B186 1501	LCD Assembly(6LA00552001)	1
18	B186 1429	Sheet(44217940000)	1
19	B186 1419	Spacer(4406306710)	7
20	B186 1504	LCD Harness(4406382420)	1
21	B186 1505	Right Key Board(4406563040)	1
22	B186 1506	Left Key Board(4406563070)	1
23	B186 1507	Operation Board(4406576090)	1
24	B186 1421	Panel Cover(4406504440)	1
25	B186 1422	Panel Bracket(4406509070)	1
26	B186 1423	Cover(4406504510)	1
27	B186 1424	Left Bracket(4406509080)	1
28	B186 1401	Operation Panel(6LA99222001)	1
29	B186 1510	Gasket(44217371000)	1
30	B186 1420	Decal - Color(4406550100)	1
31	B186 1115	Wire Clamp(F0-00338000)	3
32	B186 1425	Hinge(4406504420)	1
33	B186 1426	Sheet(4406504430)	1
34	B186 1427	Plate(4406504610)	1
35	B186 1428	Plate(4402822490)	2

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1418	Seal(4406306730)	2
37	B186 1502	CFL LCD Assembly(4402956850)	1
38	B186 1503	Toch Panel(6LA00558001)	1
39	B186 1508	Connector(4406565580)	1
40	B186 7024	Screw - M3X6(X0-00053000)	3
41	B186 7068	Tapping Screw - M3x12(X0-01514001)	8
42	B186 7080	Screw(4406306740)	18
43	B186 7012	Screw - M3X6(4842040495)	3
44	B186 7018	Screw M4x8 (4842040849)	6
45	B186 7076	Screw - M4X10(X0-01850001)	2

4.Scanner Unit 1 (B186)

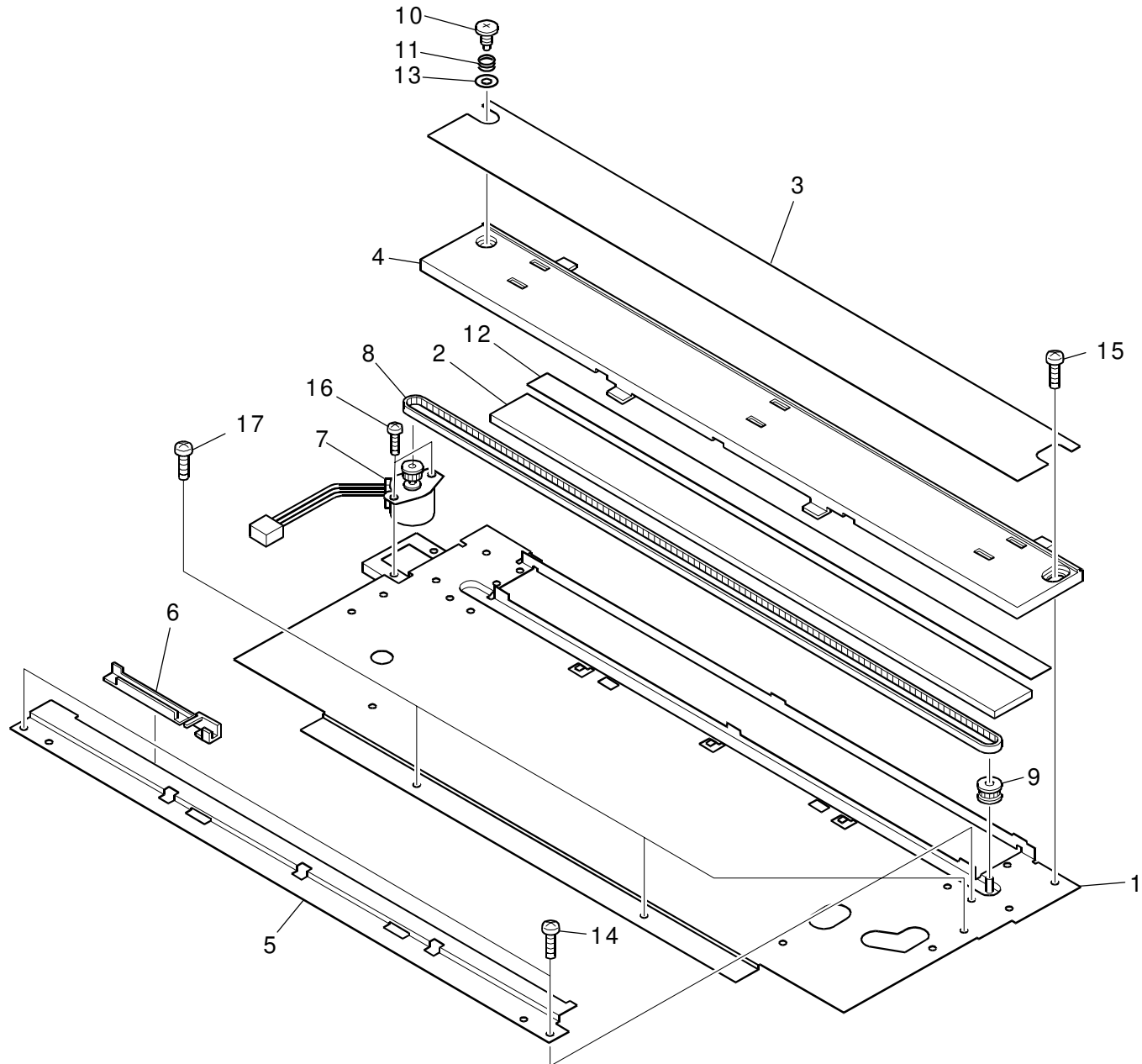


4.Scanner Unit 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1622	Scanner Motor Bracket(44218771000)	1
2	B186 1623	Dumper(4406517030)	1
3	B186 1720	Motor - DC24V 10.5W(44219743000)	1
4	B186 1624	Pulley(4408675930)	1
5	B186 1625	Flange(4407976160)	1
6	B186 1626	Scanner Drvie Shaft(4406517940)	1
7	B186 1627	Rear Wire Pulley(4408634830)	1
8	B186 1628	Pulley - 24T(4408675410)	1
9	B186 1044	Stop Ring(4407972860)	2
10	B186 1630	Pulley(4408634890)	2
11	B186 1651	Lends Cover Barcket(44218838000)	1
12	B186 1631	Sheet(4406515520)	2
13	B186 1650	Stay(4406592610)	1
14	B186 1632	Lends Unit Cover(4406518710)	1
15	B186 1633	Fan Motor Bracket(4406517510)	1
16	B186 1721	Fan Motor(4406569100)	1
17	B186 1634	Sensor Bracket(4406517500)	1
18	B186 1722	Original Size Sensor(4401983030)	1
19	B186 1723	Wire Clamp(F0-00043000)	1
20	B186 1724	Sensor Harness(4406565310)	1
21	B186 1725	Lends Brock(44218886000)	1
22	B186 1635	Timing Belt(4408675890)	1
23	B186 1649	Flange(4406517070)	1
24	B186 1636	Bearing-1680hhropop15(4408510800)	2
25	B186 1637	Front Scanner Wire(4406517920)	1
26	B186 1638	Rear Scanner Wire(4406517910)	1
27	B186 1639	Wire Guide(4406515350)	2
28	B186 1640	Spring(4408635110)	2
29	B186 1641	Stay(4406519700)	1
30	B186 7513	Exposure Glass (4406518210)	1
31	B186 1643	Scale Label(4406518910)	1
32	B186 1644	Glass Hosder(4408676200)	1
33	B186 1645	Fly Wheel(4406517060)	1
34	B186 1646	Flange(4402804750)	1
35	B186 1647	Front Wire Pulley(4408634790)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1703	Wire Clmap(F0-00672000)	1
37	B186 7016	Tapping Screw - M4x8(4842040748)	23
38	B186 7063	Screw - M4X12(X0-01280000)	2
39	B186 7046	Set Screw - M4x6(X0-00736000)	9
40	B186 7058	E-ringm7(X0-01268000)	2
41	B186 7056	E-ring M5(X0-01266000)	2
42	B186 7030	Screw - M3X30(X0-00137000)	2
43	B186 7009	Tapping Screw - M3x6(4842040370)	10
44	B186 7044	Tapping Screw - M4x8(X0-00485000)	2
45	B186 7064	Screwm4x8(X0-01286000)	6
46	B186 7001	Screw M4x8 (4400841470)	3

5.Scanner Unit 2 (B186)

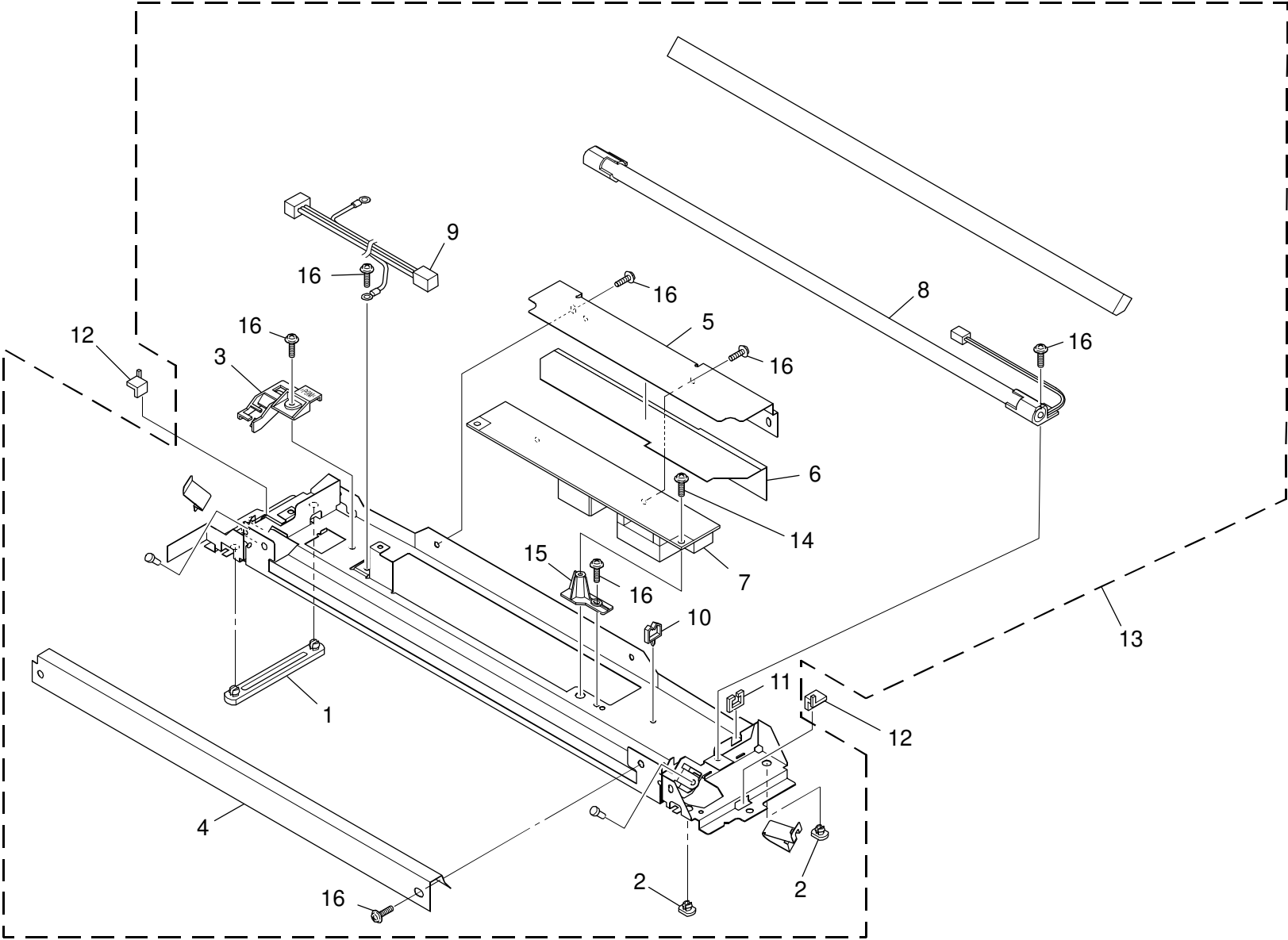


5.Scanner Unit 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1652	Stay(4406517720)	1
2	B186 1653	Exposure Glass(4406518380)	1
3	B186 1654	Scale Label(4406517680)	1
4	B186 1655	Cover(4406518400)	1
5	B186 1656	Indicator Guide(4406517630)	1
6	B186 1657	Indicator(4406517640)	1
7	B186 1733	Motor - DC22V 2.9W(4406518420)	1
8	B186 1658	Timing Belt(4401962920)	1
9	B186 1659	Pulley(4407952410)	1
10	B186 7006	Screw(4408676360)	1
11	B186 1661	Spring(4408676340)	1
12	B186 1662	Sheet(4406518390)	1
13	B186 7010	Washer(4842040454)	1
14	B186 7009	Tapping Screw - M3x6(4842040370)	2
15	B186 7019	Tapping Screw - M4x8(4842041794)	1
16	B186 7022	Screw - M2X4(X0-00002000)	2
17	B186 7001	Screw M4x8 (4400841470)	4

Index No.	Part No.	Description	Q'ty Per Assembly

6.Scanner Unit 3 (B186)

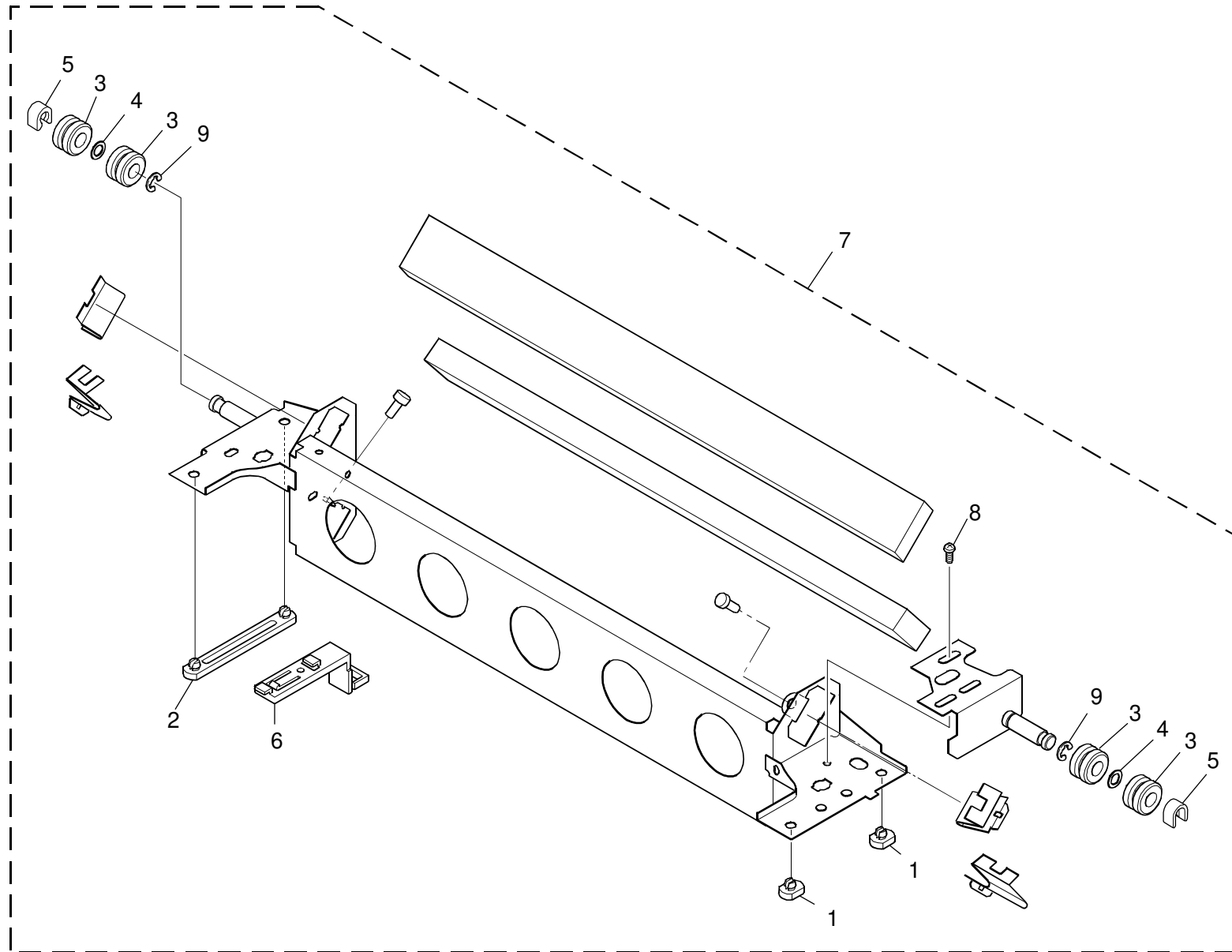


6.Scanner Unit 3 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1666	Guide(4406516490)	1
2	B186 1665	Guide(4402458920)	2
3	B186 1667	Guide(44218769000)	1
4	B186 1668	Reflector(6LA51022001)	1
5	B186 1669	Board Cover(44218768000)	1
6	B186 1670	Mylar(44218782000)	1
7	B186 1734	Inverter(44219860000)	1
8	B186 1735	Exposure Lamp(44219859000)	1
9	B186 1736	Inverter Harness(44219476000)	1
10	B186 1723	Wire Clamp(F0-00043000)	1
11	B186 1738	Wire Clamp(F0-00339001)	1
12	B186 1672	Unit Holder(4406517950)	2
13	B186 1664	2nd Scanner Unit(44218887000)	1
14	B186 7012	Screw - M3X6(4842040495)	1
15	B186 1671	Block(44218783000)	1
16	B186 7060	Screw - M3X6(X0-01277001)	10

Index No.	Part No.	Description	Q'ty Per Assembly

7.Scanner Unit 4 (B186)

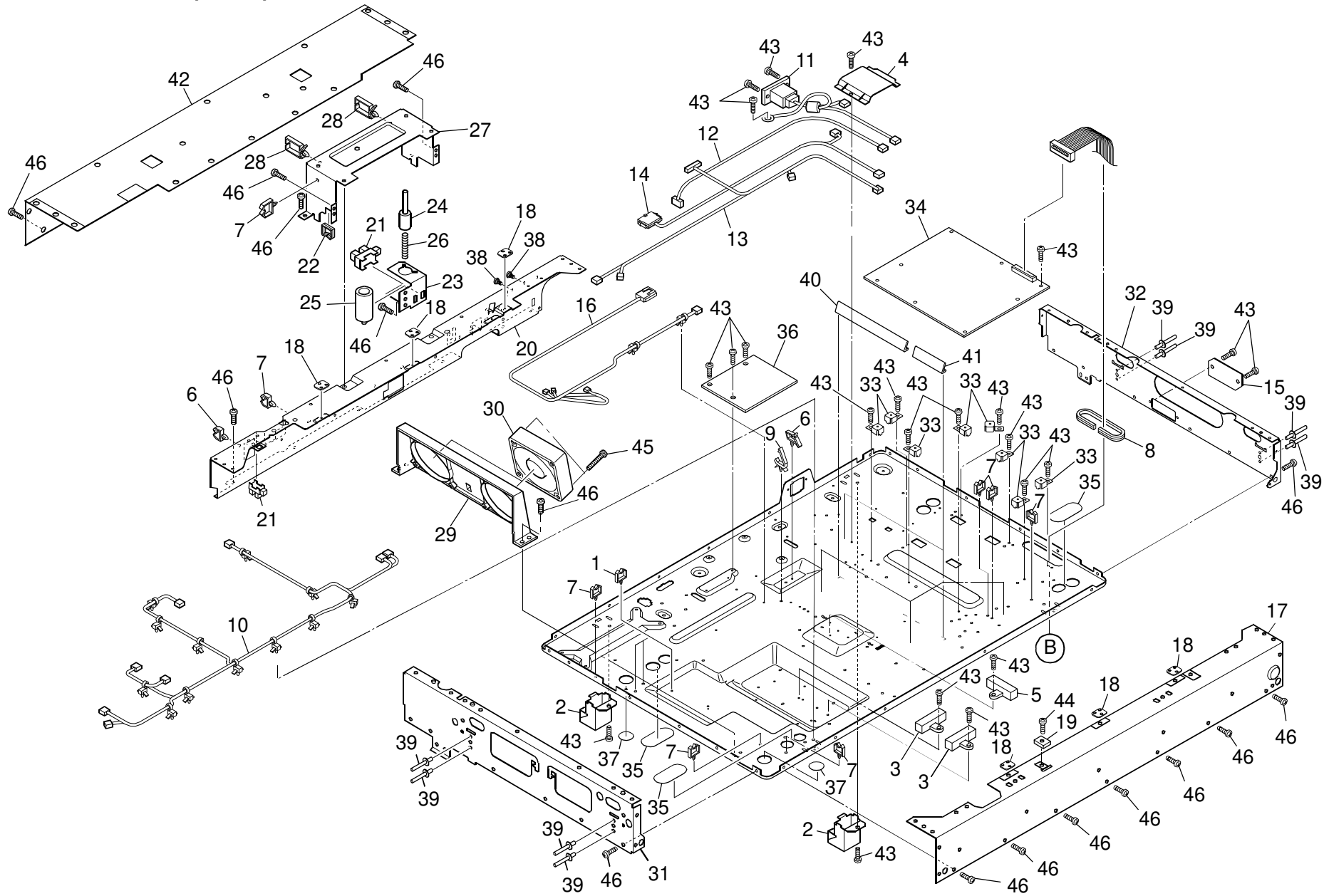


7.Scanner Unit 4 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1665	Guide(4402458920)	2
2	B186 1675	Guide(4406516200)	1
3	B186 1630	Pulley(4408634890)	4
4	B186 1677	Collar(4406516190)	2
5	B186 1044	Stop Ring(4407972860)	2
6	B186 1679	Guide(4406516230)	1
7	B186 1673	2nd Scanner Unit(44218888000)	1
8	B186 7043	Tapping Screw - M3x7(X0-00473000)	1
9	B186 7056	E-ring M5(x0-01266000)	2

Index No.	Part No.	Description	Q'ty Per Assembly

8.Scanner Unit 5 (B186)

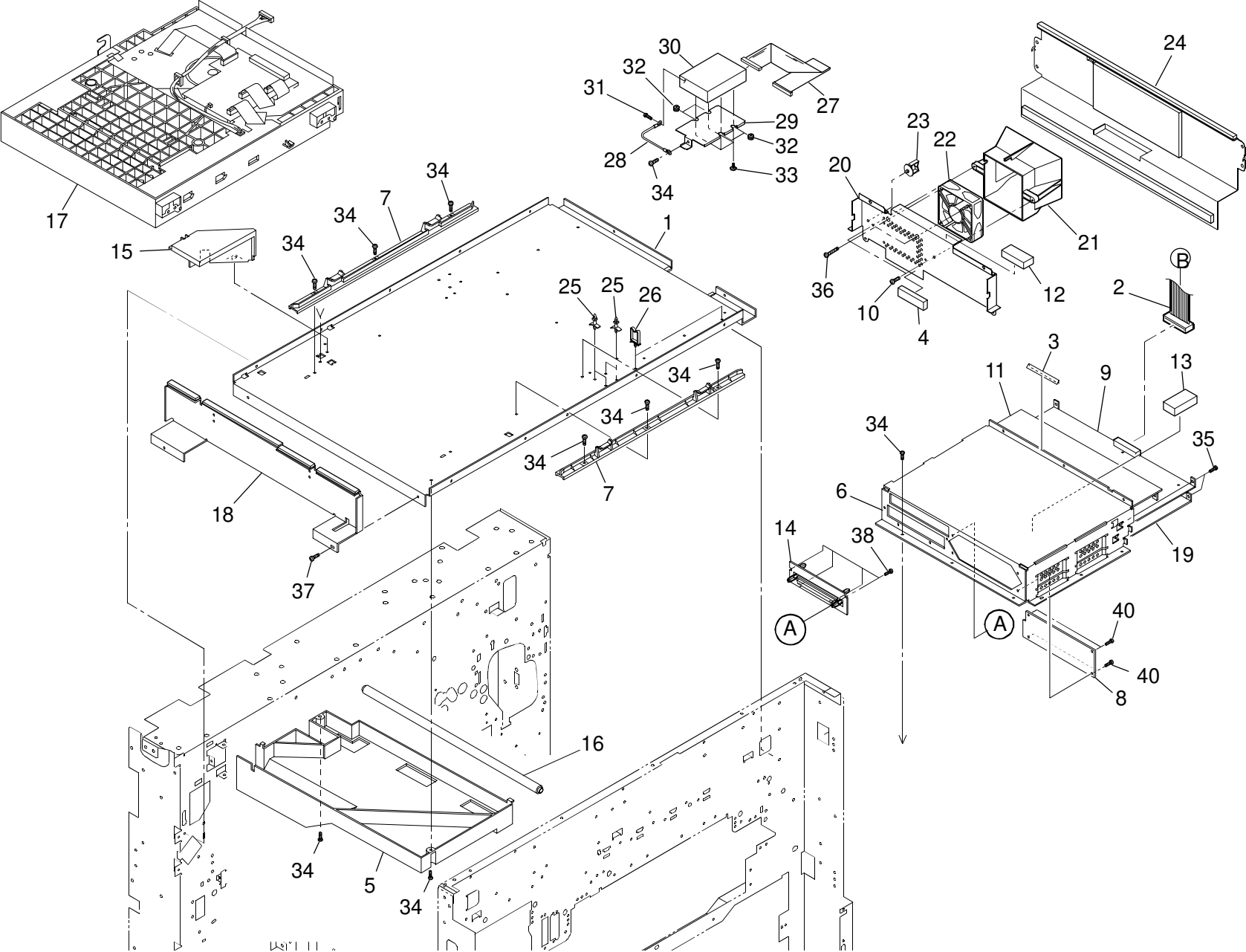


8.Scanner Unit 5 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1719	Wire Clamp(4843391181)	3
2	B186 1601	Foot(4406515280)	2
3	B186 1701	Original Size Sensor(4401983040)	1
4	B186 1602	Harness Cover(4406515220)	1
5	B186 1702	Original Size Sensor(4408683660)	1
6	B186 1703	Wire Clmap(F0-00672000)	2
7	B186 1704	Wire Clamp(F0-00033000)	14
8	B186 1705	Edging(4406515290)	1
9	B186 1136	Wire Clamp(F0-00035000)	1
10	B186 1707	APS Harness(44219490000)	1
11	B186 1708	ADF Interface Harness(44219478000)	1
12	B186 1709	Harness(4406565060)	1
13	B186 1739	Harness(44219477000)	1
14	B186 1740	Harness(44219479000)	1
15	B186 1621	Plate(44218809000)	1
16	B186 1718	Harness(44219482000)	1
17	B186 1603	Front Frame(4406592030)	1
18	B186 1604	Cushion(44218808000)	6
19	B186 1605	Magnet(4401963080)	1
20	B186 1606	Rear Frame(44218801000)	1
21	B186 1710	Sensor(C0-07598000)	2
22	B186 1114	Wire Clamp(F0-00041000)	1
23	B186 1607	Switch Bracket(4406516890)	1
24	B186 1608	Actuator(4401963190)	1
25	B186 1609	Cylinder(4402218250)	1
26	B186 1610	Spring(4402218260)	1
27	B186 1611	ADF Stay(4406518150)	1
28	B186 1135	Wire Clamp(F0-00025000)	4
29	B186 1612	Fan Motor Bracket(4406517440)	1
30	B186 1713	Fan Motor - DC(4401981630)	2
31	B186 1613	Left Frame(4406515340)	1
32	B186 1614	Right Frame(44218802000)	1
33	B186 1615	Board Bracket(44218799000)	8
34	B186 7506	Scanner Motor Board(6LA97653000)	1
35	B186 1620	Base Sheet(4406515250)	4

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1715	Sdv Board(4402952180)	1
37	B186 1619	Base Sheet(4406515210)	2
38	B186 1618	Screw(44218779000)	2
39	B186 1616	Reivet(F0-00573001)	8
40	B186 1717	Gasket(4406517830)	1
41	B186 1716	Gasket(4406517820)	5
42	B186 1617	Rear Stay(4406592080)	1
43	B186 7009	Tapping Screw - M3x6(4842040370)	28
44	B186 7075	Screw - M2.5X6(X0-01842000)	1
45	B186 7021	Screw(7120403511)	4
46	B186 7016	Tapping Screw - M4x8(4842040748)	44

9.Laser Unit (B186)

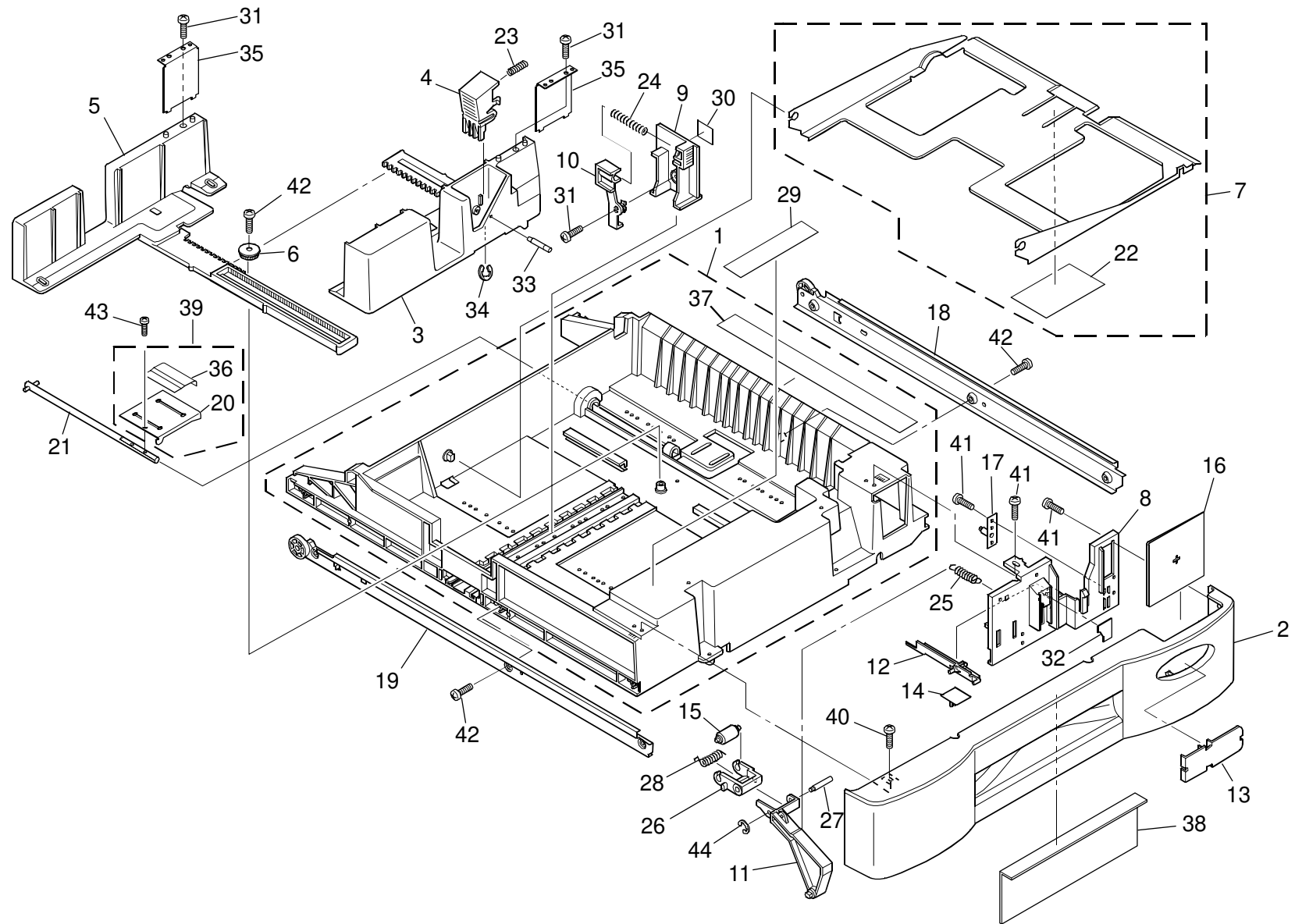


9.Laser Unit (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1800	Stay(4406510560)	1
2	B186 1916	Harness(4406565150)	1
3	B186 1814	Sheet(6LA51090000)	1
4	B186 1915	Gasket(44217570000)	1
5	B186 1801	Duct(4406510720)	1
6	B186 1802	Board Case(44217582000)	1
7	B186 1803	Case Guide(4406511010)	2
8	B186 1900	Motor 1 Board(44219075000)	1
9	B186 1901	Image Board(44219066000)	1
10	B186 7067	Tapping Screw - M3x8(x0-01512000)	1
11	B186 7503	System Board(6LA97649000)	1
12	B186 1914	Gasket(44217569000)	1
13	B186 7514	IC-M48T35Y-70PC1(6LA99413000)	1
14	B186 1913	Motor 2 Board(44219078000)	1
15	B186 1804	Duct(4406510810)	1
16	B186 1805	Shaft(4406510550)	1
17	B186 1815	Writing Unit(44217903000)	1
18	B186 1806	Bracket(4406511250)	1
19	B186 7504	IMC Board(6LA97650000)	1
20	B186 1807	Case Cover(44217568000)	1
21	B186 1808	Fan Holder(4406511160)	1
22	B186 1713	Fan Motor - DC(4401981630)	1
23	B186 1121	Wire Clamp(F0-00341000)	2
24	B186 1809	Bracket(44217564000)	1
25	B186 1907	Locking Support(F0-00317000)	4
26	B186 1908	Wire Clamp(F0-00029000)	2
27	B186 7511	HDD Harness(6LA97703000)	1
28	B186 1910	Grounding Wire(44219496000)	1
29	B186 1810	HDD Bracket(44217574000)	1
30	B186 1909	Hdd(g0-00295000)	1
31	B186 1811	Screw(44201086000)	1
32	B186 1812	Dumper(44201253000)	4
33	B186 1813	Screw(44201254000)	4
34	B186 7009	Tapping Screw - M3x6(4842040370)	12
35	B186 7011	Tapping Screw - M3x6(4842040480)	4

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 7003	Screw - M3X35(4406511180)	2
37	B186 7016	Tapping Screw - M4x8(4842040748)	33
38	B186 7002	Screw(4402203820)	4
39	B186 7036	Screw - M4X14(X0-00193000)	2
40	B186 7060	Screw - M3X6(X0-01277001)	4

10. Paper Cassette (B186)

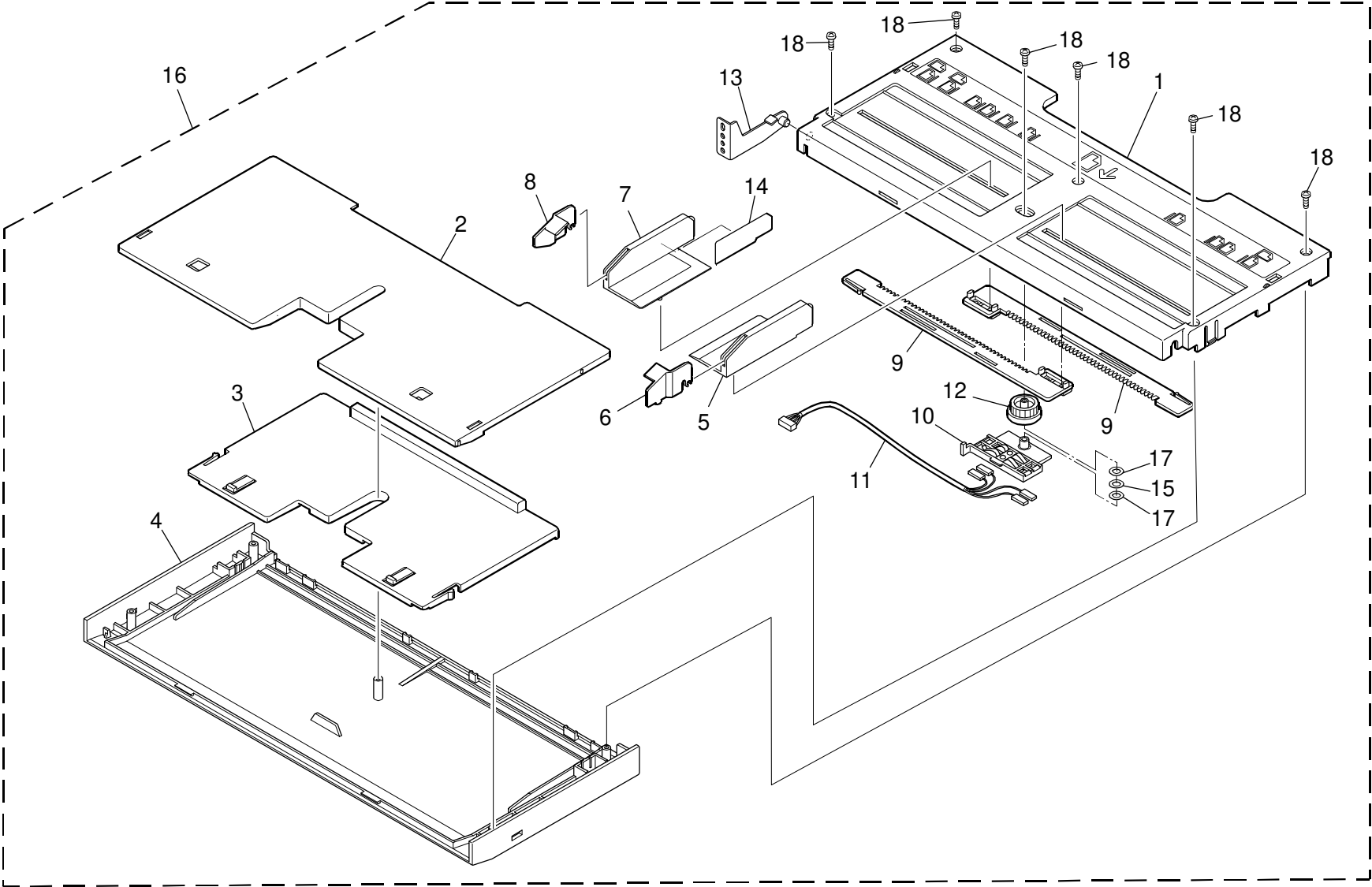


10.Paper Cassette (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 6050	Tary(4406545100)	1
2	B186 6052	Tray Cover (4406504000)	1
3	B186 6053	Front Side Fence(4401965520)	1
4	B186 6054	Stopper Lever(4401945030)	1
5	B186 6055	Rear Side Fence(4401965530)	1
6	B186 6056	Pinion(4401965670)	1
7	B186 6057	Bottom Plate(4401967680)	1
8	B186 6059	Guide(4406504010)	1
9	B186 6060	End Fence(4401944610)	1
10	B186 6061	End Fence Lever(4401965710)	1
11	B186 6062	Lever(4401965950)	1
12	B186 6063	Arm(4406504020)	1
13	B186 6064	Shield Palte(4406544980)	1
14	B186 6065	Plate(4406504030)	1
15	B186 6066	Roller(4401965770)	1
16	B186 6067	Paper Size Sheet(44217270000)	1
17	B186 6068	Bracket(4401965850)	1
18	B186 6069	Right Gude(4406507200)	1
19	B186 6070	Left Guide(4406507210)	1
20	B186 6072	Left Lever(6LA14516000)	1
21	B186 6074	Lift Lever Shaft(4401965680)	1
22	B186 6058	Mylar(4401967700)	1
23	B186 6075	Spring(44218529000)	1
24	B186 6076	Spring(4401965720)	1
25	B186 6077	Spring(4401965780)	1
26	B186 6078	Joint(4401965960)	1
27	B186 6079	Shaft(4401965970)	1
28	B186 6080	Spring(44218595000)	1
29	B186 6081	Label(4401967560)	1
30	B186 6082	Label(4401944960)	1
31	B186 4612	Screw(4400662390)	3
32	B186 6084	Label(4406544990)	1
33	B186 6085	Shaft(4401965840)	1
35	B186 6087	Guide Plate(4401967070)	2
36	B186 6073	Mylar(4401967690)	1

Index No.	Part No.	Description	Q'ty Per Assembly
37	B186 6051	Mylar(4401966790)	1
38	B186 6088	Mylar (4406545080)	1
39	B186 6071	Lift Lever Assembly(4401967670)	1
40	B186 7062	Screw (X0-01279000)	5
41	B186 7017	Screw - M3X8(4842040846)	6
42	B186 7018	Screw M4x8 (4842040849)	7
43	B186 7031	Screw - M4X6(X0-00148000)	1
44	B186 7054	E-ring M3 (X0-01264000)	1
45	B186 7055	Retining Ring - M4(X0-01265000)	1

11.By-pass Tray (B186)

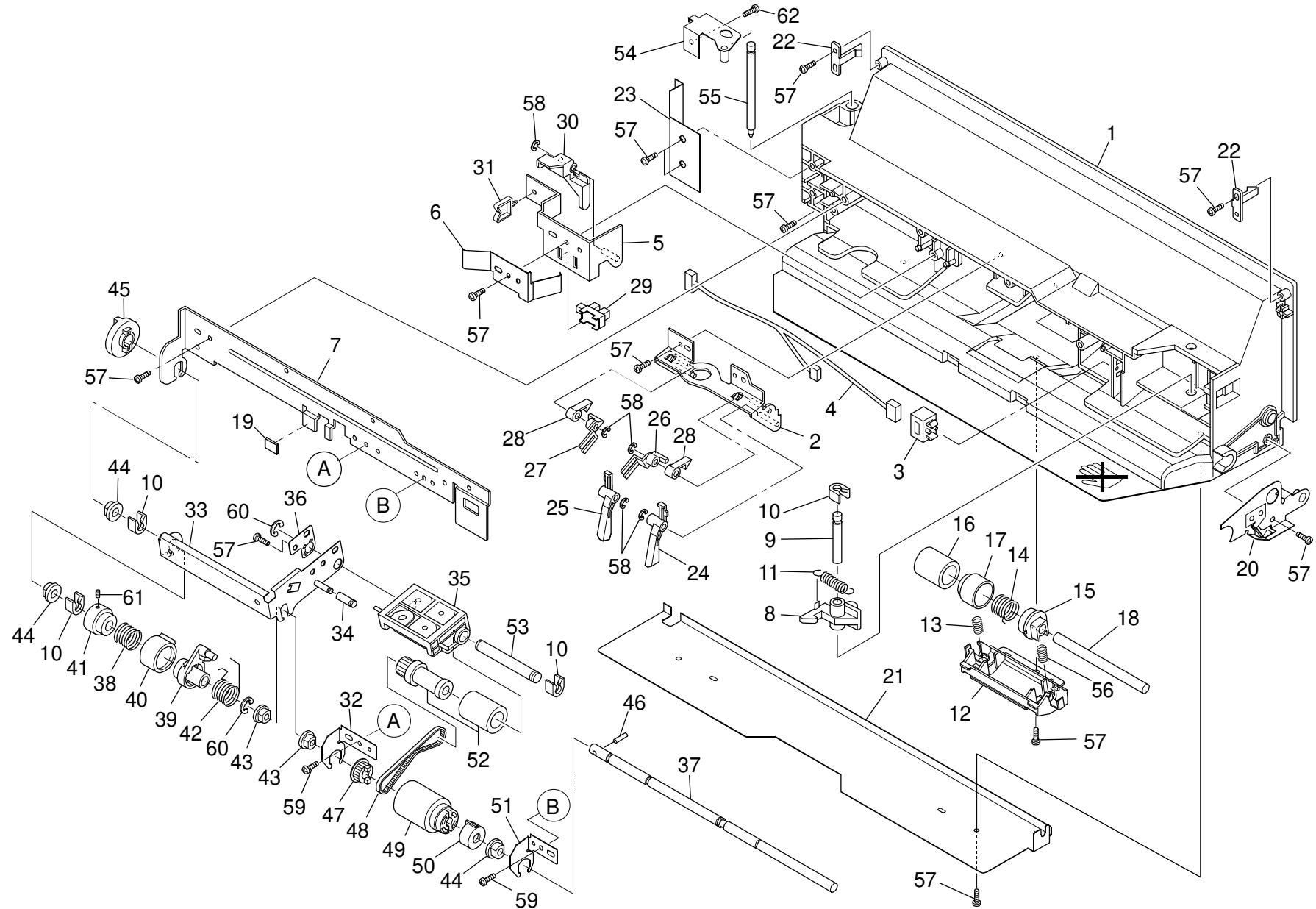


11.By-pass Tray (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2572	By-pass Table(6LA51161000)	1
2	B186 2573	By-pass Table - Sub1(6LA51144000)	1
3	B186 2574	By-pass Table - Sub2(6LA51145000)	1
4	B186 2575	By-pass Table Cover(6LA51146000)	1
5	B186 2576	Front Paper Guide(6LA51162000)	1
6	B186 2577	Front Sub Guide(6LA51141000)	1
7	B186 2578	Rear Paper Guide(6LA51163000)	1
8	B186 2579	Rear Sub Guide(6LA51143000)	1
9	B186 2580	Rack(6LA51164000)	2
10	B186 2581	Pinion Holder(44218419000)	1
11	B186 2711	By-pass Table Harness(44219454000)	1
12	B186 2582	Pinion(4407726480)	1
13	B186 2583	Tray Bracket(44218435000)	1
14	B186 2584	Label(44218429000)	1
15	B186 2585	Washer(4400974200)	1
16	B186 2571	By-pass Table Assembly(44218406000)	1
17	B186 7010	Washer(4842040454)	2
18	B186 7067	Tapping Screw - M3x8(X0-01512000)	6

Index No.	Part No.	Description	Q'ty Per Assembly

12.By-pass Feed Unit (B186)

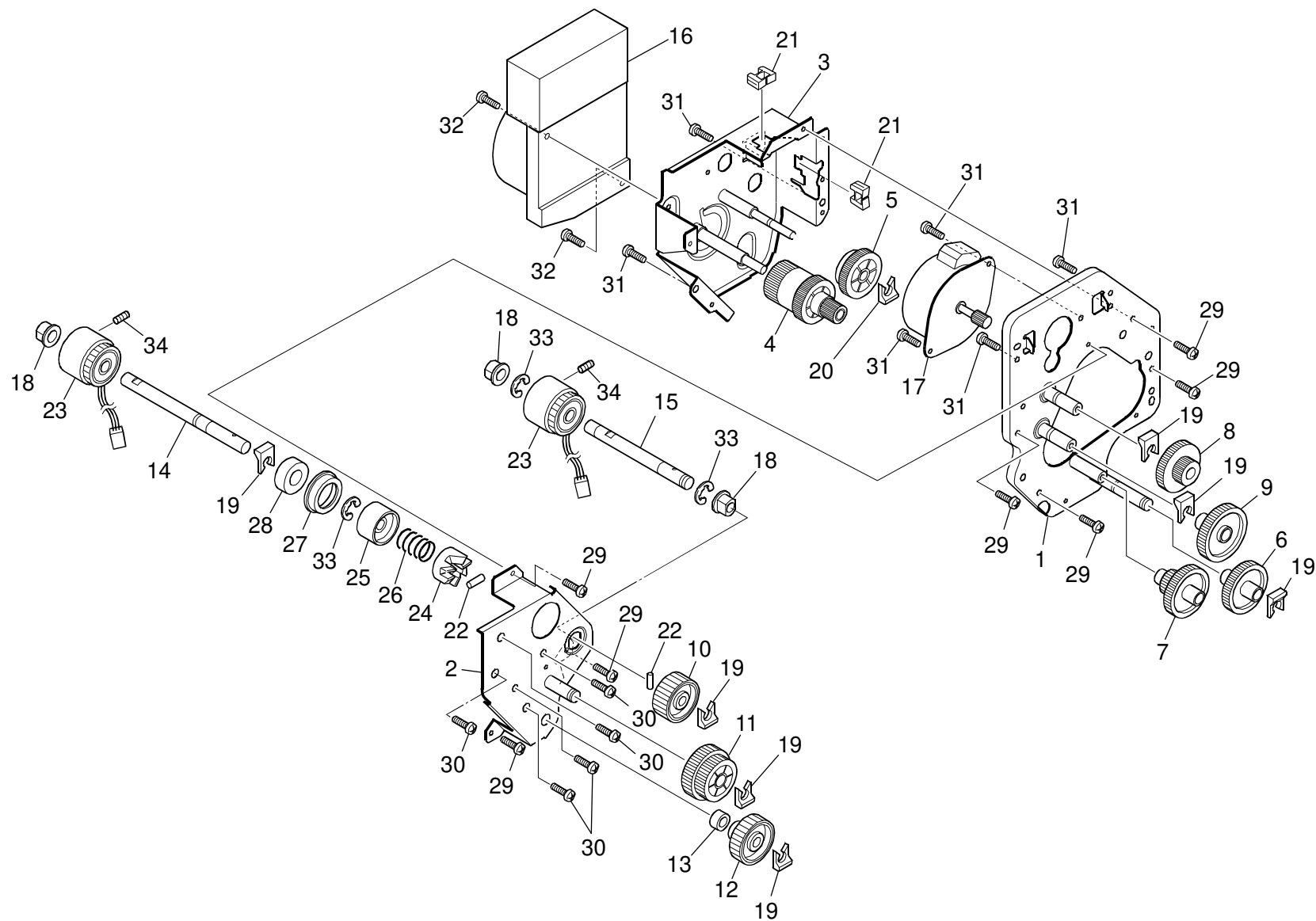


12.By-pass Feed Unit (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2590	By-pass Feed Frame(6LA51136000)	1
2	B186 2591	Stopper Barcket(44218361000)	1
3	B186 1302	Push Switch(4402859600)	1
4	B186 2713	Switch Harness(4406565730)	1
5	B186 2592	Actuator Bracket(4406540390)	1
6	B186 2593	Spring(44218397000)	1
7	B186 2594	Roller Barcket(44218372000)	1
8	B186 2595	Release Lever(4408669900)	1
9	B186 2596	Release Lever Shaft(44218367000)	1
10	B186 1044	Stop Ring(4407972860)	3
11	B186 2598	Spring(44218368000)	1
12	B186 2599	Roller Holder(44218400000)	1
13	B186 2566	Spring(4406540200)	1
14	B186 2554	Spring(4401784210)	1
15	B186 2602	Arbor(44218401000)	1
16	B186 2551	Separation Roller(4400669910)	1
17	B186 2567	Cover(4401966980)	1
18	B186 2605	Roller Shaft(44218402000)	1
19	B186 2685	Pad(4402939190)	1
20	B186 2606	Front Feeder Bracket(44218432000)	1
21	B186 2607	Feeder Bracket(44218439000)	1
22	B186 2608	Table Hook(6LA56323000)	2
23	B186 2609	Harness Bracket(4406540550)	1
24	B186 2610	Front Stopper(44218364000)	1
25	B186 2611	Rear Stopper(44218365000)	1
26	B186 2612	Front Stopper Lever(4401965250)	1
27	B186 2613	Rear Stopper Lever(4401965260)	1
28	B186 2614	Stopper Arm(4401965270)	2
29	B186 1710	Sensor(C0-07598000)	1
30	B186 2615	Sensor Actuator(44218380000)	1
31	B186 1134	Wire Clamp(F0-00269000)	1
32	B186 2616	Rear Shaft Holder(44218395000)	1
33	B186 2617	Holder Bracker(44218376000)	1
34	B186 2618	Collar(4401965280)	1
35	B186 2619	Roller Holder(44218382000)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 2620	Leaf Spring(44218387000)	1
37	B186 2621	Roller Shaft(44218373000)	1
38	B186 2622	Spring(4401967500)	1
39	B186 2623	Pick-up Roller Lever(44218374000)	1
40	B186 2624	Slleve(4401965340)	1
41	B186 2625	Arbor(4401965300)	1
42	B186 2626	Spring(44218378000)	1
43	B186 2627	Bushing(4401966470)	2
44	B186 2628	Bushing(4407734980)	3
45	B186 2629	Coupling(4406540610)	1
46	B186 2630	Pin - 2x10(4408256620)	1
47	B186 2631	Pulley(4401966400)	1
48	B186 2632	Timing Belt(4401965220)	1
49	B186 2633	Paper Feed Roller(44218389000)	1
50	B186 2541	Clutch(4406584810)	1
51	B186 2635	Front Shaft Holder(4402939170)	1
52	B186 2636	Pick-up Roller(44218398000)	1
53	B186 2637	Roller Shaft(44218386000)	1
54	B186 2638	Bracket(4406540560)	1
55	B186 2639	Hinge Shaft(44218446000)	1
56	B186 2640	Spring(44218449000)	1
57	B186 7017	Screw - M3X8(4842040846)	16
58	B186 7054	E-ring M3 (X0-01264000)	5
59	B186 7009	Tapping Screw - M3x6(4842040370)	2
60	B186 7056	E-ring M5(X0-01266000)	2
61	B186 7046	Set Screw - M4x6(X0-00736000)	1
62	B186 7016	Tapping Screw - M4x8(4842040748)	1

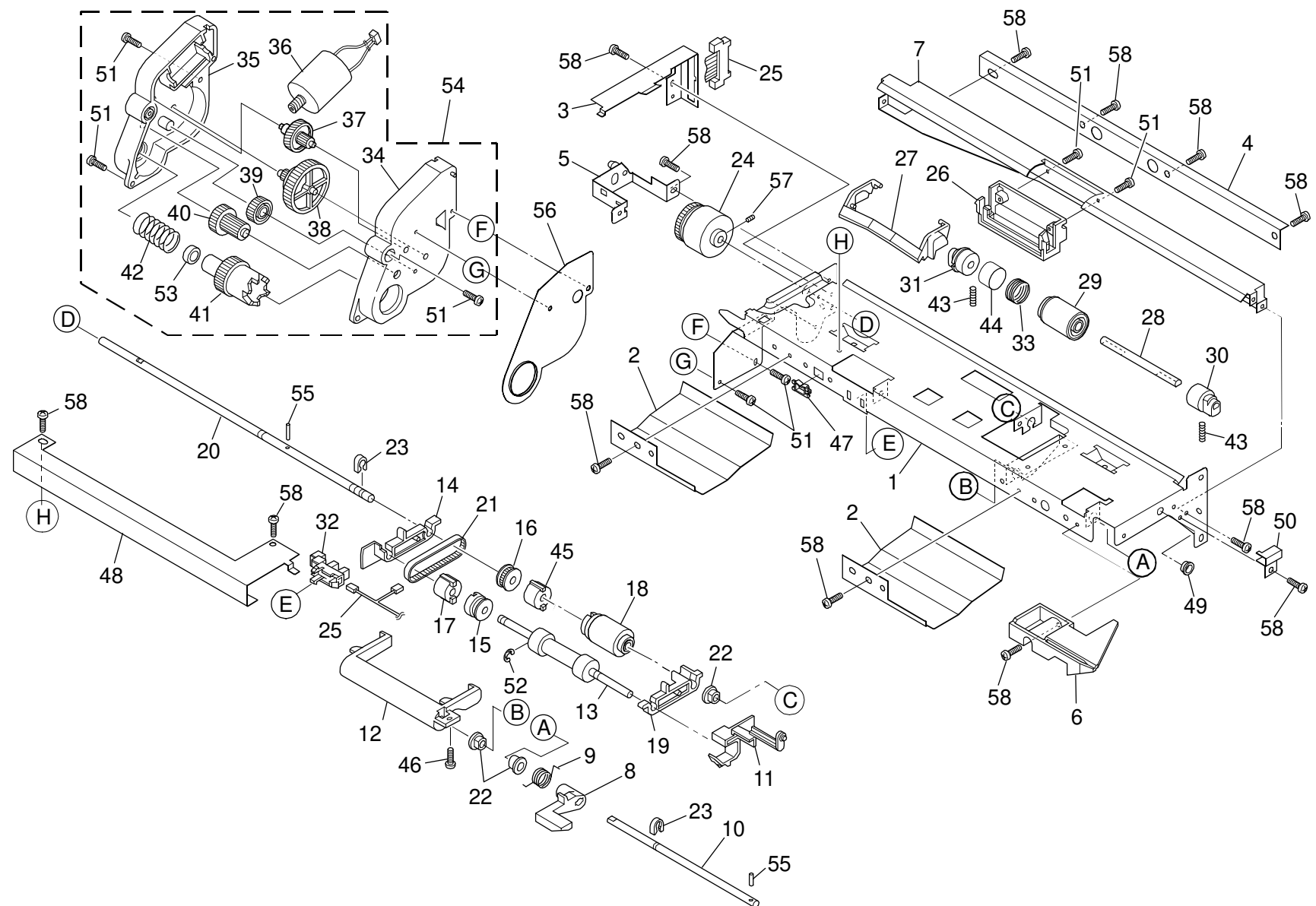
13.Paper Feed Drive (B186)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2501	Bracket(44218905000)	1
2	B186 2502	Sub Bracket(44218915000)	1
3	B186 2503	Motor Bracket(44218920000)	1
4	B186 2504	Gear(44218942000)	1
5	B186 2505	Gear - 30Z/20Z(4400948230)	1
6	B186 2506	Gear(44218948000)	1
7	B186 2507	Gear(44218947000)	1
8	B186 2508	Gear(44218940000)	1
9	B186 2509	Gear(44218941000)	1
10	B186 2510	Gear(4402466010)	1
11	B186 2511	Gear(44218946000)	1
12	B186 2512	Gear(4406547740)	1
13	B186 2513	Collar(4406549240)	1
14	B186 2514	Drive Shaft(44218931000)	1
15	B186 2524	Clutch Shaft(44218936000)	1
16	B186 2701	Motor - DC24V 67.8W(4402953550)	1
17	B186 2702	Motor - DC2.6V 7.6W(44205169000)	1
18	B186 2515	Bushing(4346312030)	3
19	B186 2516	Stop Ring(4400336190)	7
20	B186 1044	Stop Ring(4407972860)	1
21	B186 1738	Wire Clamp(F0-00339001)	2
22	B186 7069	Pin - 2x12 (X0-01526000)	2
23	B186 2704	Magnetic Clutch(4406547840)	2
24	B186 2519	Cpupling(4406547330)	1
25	B186 2520	Flange(4406547340)	1
26	B186 2521	Spring(4406547350)	1
27	B186 2522	Holder(44218950000)	1
28	B186 2523	Ball Bearing - 608zz(4407546490)	1
29	B186 7009	Tapping Screw - M3x6(4842040370)	7
30	B186 7064	Screwm4x8(X0-01286000)	5
31	B186 7016	Tapping Screw - M4x8(4842040748)	6
32	B186 7015	Tapping Screw - M4x16x8(4842040708)	2
33	B186 7058	E-ringm7(X0-01268000)	3
34	B186 7045	Set Screw - M3x4(X0-00730000)	2

Index No.	Part No.	Description	Q'ty Per Assembly

14.Paper Regist Ration 1(B186)

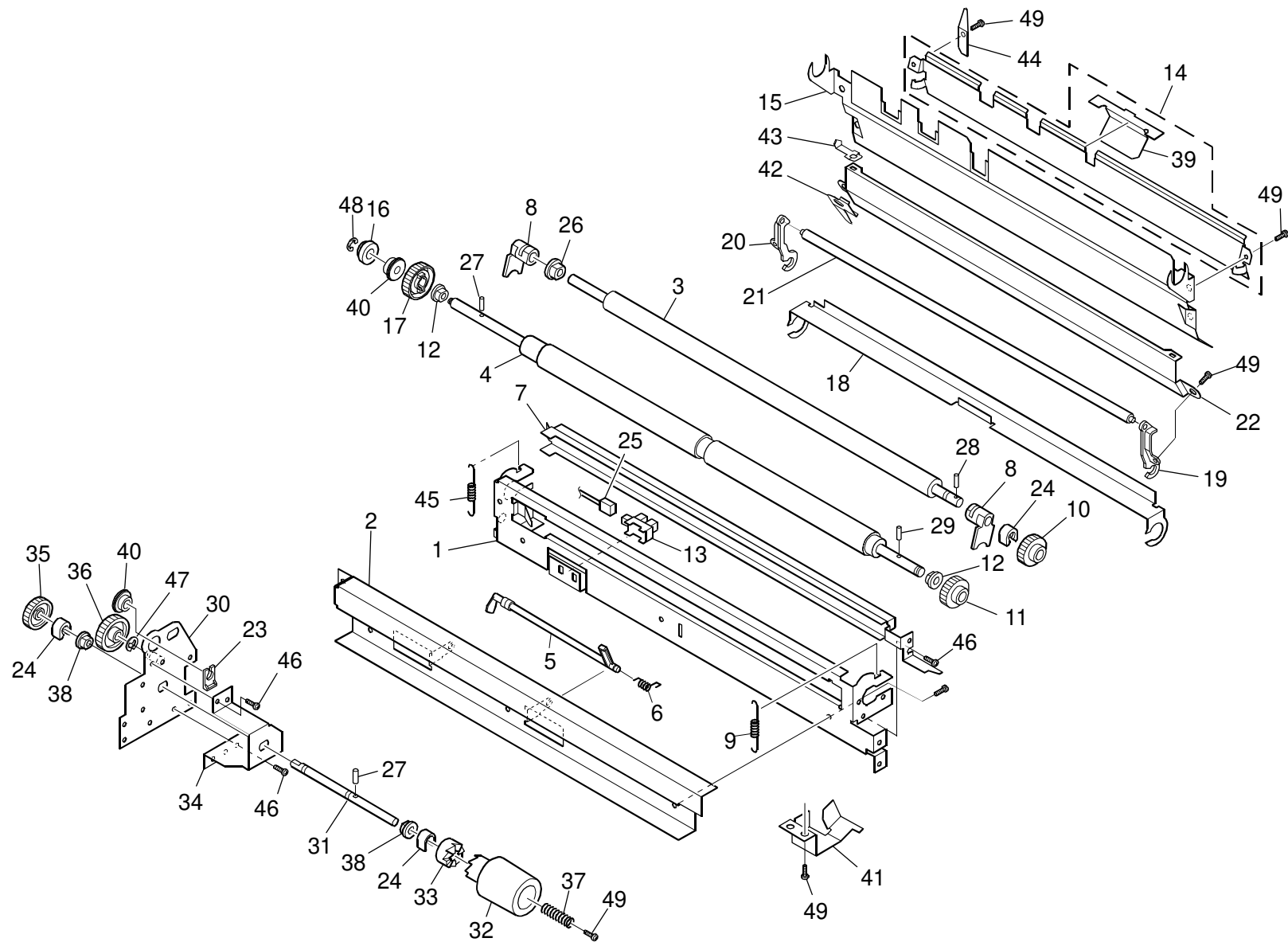


14.Paper Regist Ration 1(B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2525	Frame - Paper Feed(4401967460)	1
2	B186 2526	Papre Guide(44218594000)	2
3	B186 2527	Connector Bracket(4401964370)	1
4	B186 2528	Stay(4401966640)	1
5	B186 2529	Clutcn Holder(4401964510)	1
6	B186 2530	Pusher(4401967220)	1
7	B186 2531	Roller Bracket(4401964310)	1
8	B186 2532	Arm - Pick-up(4406540050)	1
9	B186 2533	Spring(4406540180)	1
10	B186 2534	Arm Shaft(4401964340)	1
11	B186 2535	Actuator(4401964480)	1
12	B186 2536	Pick-up Lever(6LA55300000)	1
13	B186 2537	Pick-up Roller(4406541860)	1
14	B186 2538	Rear Arm(4401964470)	1
15	B186 2539	Pulley(4402231780)	1
16	B186 2540	Pulley(4400884670)	1
17	B186 2541	Clutch(4406584810)	1
18	B186 2542	Paper Feed Roller(4400669960)	1
19	B186 2543	Frant Arm(6LA55278000)	1
20	B186 2544	Feed Roller Shaft(4401964440)	1
21	B186 2545	Timing Belt(4401964540)	1
22	B186 2546	Bushing(4400802070)	4
23	B186 1044	Stop Ring(4407972860)	2
24	B186 2705	Motor - DC22V 2.8W(6LA55046000)	1
25	B186 2706	Feed Unit Harness(44219453000)	1
26	B186 2548	Roller Holder(4401967200)	1
27	B186 2549	Roller Lever(4401964240)	1
28	B186 2550	Roller Shaft(4401964250)	1
29	B186 2551	Separation Roller(4400669910)	1
30	B186 2552	Arbor(4406540210)	1
31	B186 2553	Arbor(4401964270)	1
32	B186 1140	Switch(4401983230)	2
33	B186 2554	Spring(4401784210)	1
34	B186 2556	Front Case(4401966010)	1
35	B186 7501	Rear Case(4401966020)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1301	Motor - DC24V, 4.5W(4401981710)	1
37	B186 2558	Gear - 15T/45T(6LA51084000)	1
38	B186 2559	Gear - 13T/80T(6LA51085000)	1
39	B186 2560	Gear - 30T(6LA51087000)	1
40	B186 2561	Gear - 14T/33T(6LA51086000)	1
41	B186 2562	Gear - 35T(6LA51088000)	1
42	B186 2563	Spring(4401966050)	1
43	B186 2566	Spring(4406540200)	2
44	B186 2567	Cover(4401966980)	1
45	B186 2568	Clutch(4406584800)	1
46	B186 7042	Screw M3x6 (X0-00429000)	1
47	B186 1139	Wire Clamp(F0-00045000)	1
48	B186 2569	Harness Cover(4401966970)	1
49	B186 2710	Wire Clamp(F0-00370000)	1
50	B186 2570	Harness Cover(4401967230)	1
51	B186 7017	Screw - M3X8(4842040846)	5
52	B186 7056	E-ring M5(X0-01266000)	1
53	B186 2564	Collar(4401967470)	1
54	B186 2555	Feeder Drive Unit(6LA51083000)	1
55	B186 7050	Pin - 2x8(X0-00979000)	2
56	B186 2684	Plate(6LA51089000)	1
57	B186 7045	Set Screw - M3x4(X0-00730000)	1
58	B186 7009	Tapping Screw - M3x6(4842040370)	16

15.Paper Regist Ration 2 (B186)

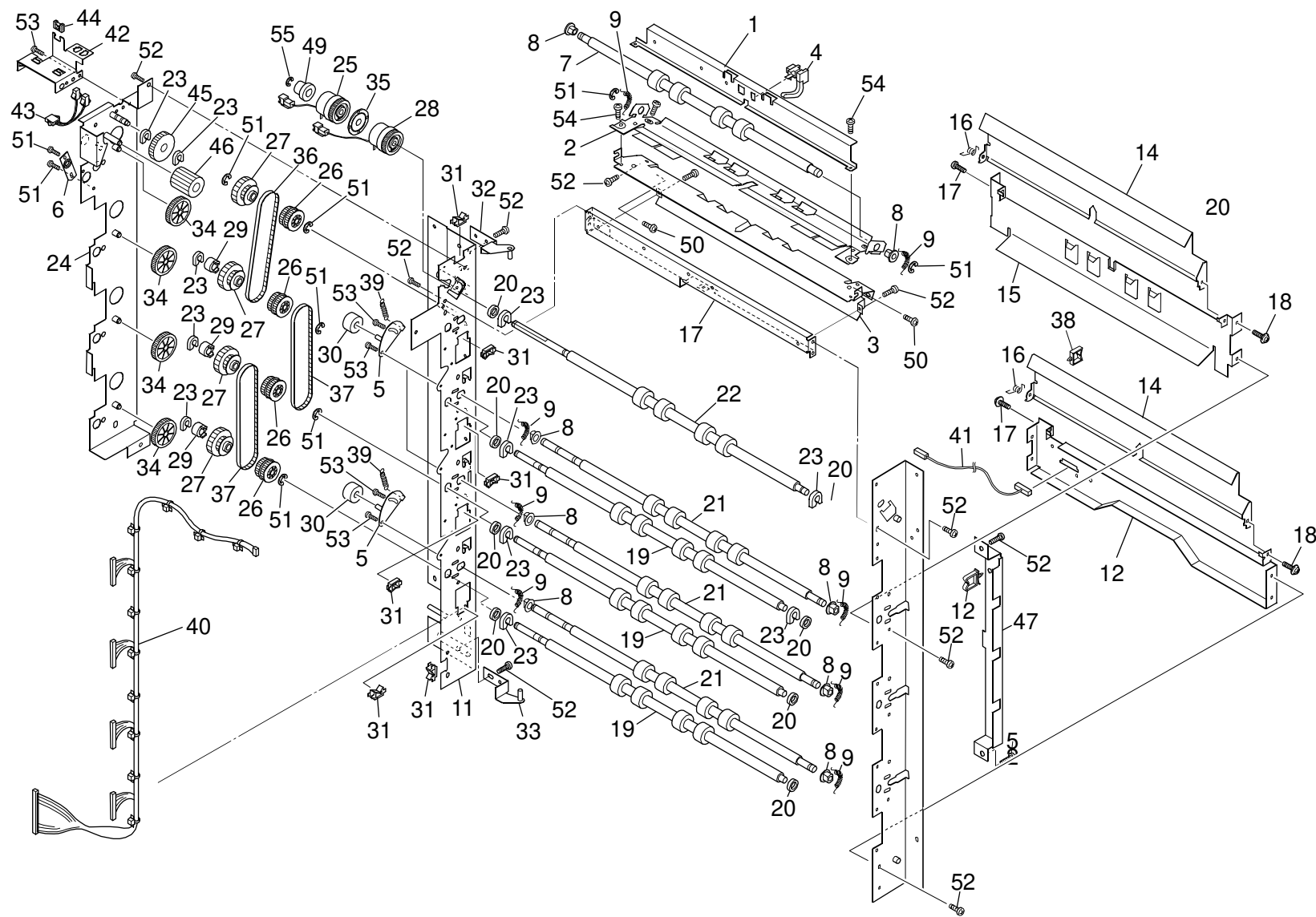


15.Paper Regist Ration 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2641	Registration Frame 1(4406541130)	1
2	B186 2642	Registration Frame 2(4406541140)	1
3	B186 2643	Upper Regist Roller(4406541270)	1
4	B186 2644	Lower Regist Roller(44218509000)	1
5	B186 2645	Actuator(4401964700)	1
6	B186 2646	Spring(4401964710)	1
7	B186 2647	Registration Guide(44218506000)	1
8	B186 2648	Bushing(4401964650)	2
9	B186 2649	Spring(4406541040)	1
10	B186 2650	Gear(4402813190)	1
11	B186 2651	Gear - 20T(4401964660)	1
12	B186 2515	Bushing(4346312030)	2
13	B186 1710	Sensor(c0-07598000)	1
14	B186 2653	Upper Guide(44218501000)	1
15	B186 2655	Guide(44218510000)	1
16	B186 2656	Guide(4406541540)	1
17	B186 2657	Gear - 33T(44218508000)	1
18	B186 2658	Lower Guide(4406541350)	1
19	B186 2659	Front Arm(4406541300)	1
20	B186 2660	Rear Arm(4406541310)	1
21	B186 2661	Arm Shaft(4406541320)	1
22	B186 2662	Guide(4406541330)	1
23	B186 2516	Stop Ring(4400336190)	1
24	B186 1044	Stop Ring(4407972860)	3
25	B186 2717	Sensor Harness(4406564810)	1
26	B186 2665	Bushing(4407976990)	1
27	B186 2630	Pin - 2x10(4408256620)	2
28	B186 2667	Pin - 2x8(4407403790)	1
29	B186 7069	Pin - 2x12 (X0-01526000)	1
30	B186 2669	Bracket(4406541190)	1
31	B186 2670	Knob Shaft(4406541220)	1
32	B186 2671	Knob(4401952420)	1
33	B186 2672	Knob Clutch(4401952430)	1
34	B186 2673	Knob Bracket(4406541230)	1
35	B186 2674	Gear - 20T (4402297010)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 2675	Gear - 22T (4402297000)	1
37	B186 2676	Spring(4401952440)	1
38	B186 2546	Bushing(4400802070)	2
39	B186 2654	Mylar(4406541100)	1
40	B186 1636	Bearing-1680hrpop15(4408510800)	2
41	B186 2679	Gear Cover(4406541370)	1
42	B186 2680	Leaf Spring(4406541400)	1
43	B186 2681	Leaf Spring(4406541410)	1
44	B186 2682	Leaf Spring(4406541530)	1
45	B186 2683	Spring(4406541050)	1
46	B186 7009	Tapping Screw - M3x6(4842040370)	16
47	B186 7056	E-ring M5(X0-01266000)	1
48	B186 7055	Retining Ring - M4(X0-01265000)	1
49	B186 7033	Screw M4x8 (X0-00161000)	1

16.Vertical Trans Port (B186)



16.Vertical Trans Port (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 6001	Sensor Bracket(4406540130)	1
2	B186 6002	Paper Guide(44218476000)	1
3	B186 6003	Turn Guide(4406543880)	1
4	B186 1305	Switch(4401983080)	1
5	B186 6004	Tension Bracket(4406547040)	3
6	B186 6005	Bushing(4401968780)	1
7	B186 6006	Roller(4401966830)	1
8	B186 2665	Bushing(4407976990)	8
9	B186 6008	Spring(4408302710)	8
10	B186 6009	Front Frame(4406540240)	1
11	B186 6010	Rear Frame(44218453000)	1
12	B186 6011	Lower Stay(4406540300)	1
13	B186 6012	Upper Stay(4406543930)	1
14	B186 6013	Paper Guide(4401964890)	4
15	B186 6014	Paper Guide(4406540230)	3
16	B186 6015	Spring(4401964950)	4
17	B186 6016	Screw - M3(4402834670)	4
18	B186 7002	Screw(4402203820)	4
19	B186 6018	Roller(44218466000)	3
20	B186 2628	Bushing(4407734980)	8
21	B186 6020	Roller(4406540220)	3
22	B186 6021	Roller(44218467000)	1
23	B186 1044	Stop Ring(4407972860)	10
24	B186 6023	Gear Bracket(44218458000)	1
25	B186 6102	Magnetic Clutch(44219722000)	1
26	B186 6024	Pulley(4406546980)	4
27	B186 6025	Gear - 28T(4406546990)	4
28	B186 6103	Magnetic Clutch(44219723000)	1
29	B186 2541	Clutch(4406584810)	3
30	B186 6027	Idler(4406547060)	3
31	B186 1114	Wire Clamp(F0-00041000)	6
32	B186 6028	Upper Hinge Bracket(4408669470)	1
33	B186 6029	Lower Hinge Bracket(4401967160)	1
34	B186 6030	Gear - 31T(44218469000)	4
35	B186 6031	Clutch Coller(44218474000)	1

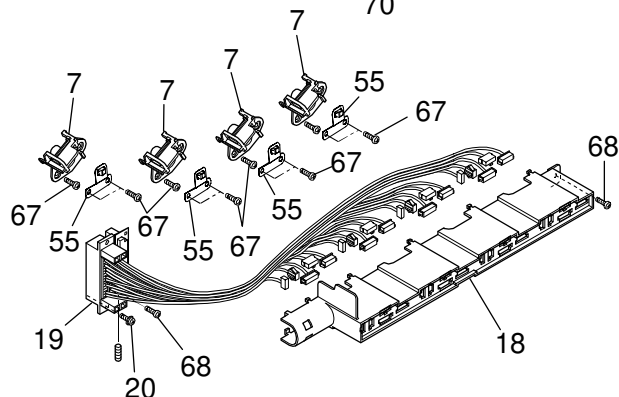
Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 6032	Timing Belt(4406547090)	1
37	B186 6033	Timing Belt(4406547100)	2
38	B186 1121	Wire Clamp(F0-00341000)	1
39	B186 6034	Spring(4406547140)	3
40	B186 6106	Bank Harness(44219456000)	1
41	B186 6107	Interface Harness(4406565260)	1
42	B186 6035	Clutch Bracket(44218473000)	1
43	B186 6108	Clutch Harness(44219464000)	1
44	B186 1738	Wire Clamp(F0-00339001)	1
45	B186 6036	Gear - 28T(4406547920)	1
46	B186 4663	Gear - 21T(4406542400)	1
47	B186 6038	Harness Cover(4406540320)	1
48	B186 4712	Wire Clamp(F0-00024000)	1
49	B186 6039	Bushing(44218470000)	1
50	B186 7033	Screw M4x8 (X0-00161000)	2
51	B186 7056	E-ring M5(X0-01266000)	7
52	B186 7016	Tapping Screw - M4x8(4842040748)	35
53	B186 7009	Tapping Screw - M3x6(4842040370)	9
54	B186 7023	Screw M3x4 (X0-00039000)	6
55	B186 7052	Retainig Ring - M2.5(X0-01262000)	1

Exploded view diagram of a mechanical assembly, showing various components and their assembly sequence. The diagram includes the following numbered parts:

- 1, 2, 3, 4, 5, 6, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 21, 22, 23, 24, 25, 26, 27, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69

Assembly notes:

- 1. Tighten the screws (1) to the specified torque.
- 2. Tighten the screws (2) to the specified torque.
- 3. Tighten the screws (3) to the specified torque.
- 4. Tighten the screws (4) to the specified torque.
- 5. Tighten the screws (5) to the specified torque.
- 6. Tighten the screws (6) to the specified torque.
- 7. Tighten the screws (7) to the specified torque.
- 8. Tighten the screws (8) to the specified torque.
- 9. Tighten the screws (9) to the specified torque.
- 10. Tighten the screws (10) to the specified torque.
- 11. Tighten the screws (11) to the specified torque.
- 12. Tighten the screws (12) to the specified torque.
- 13. Tighten the screws (13) to the specified torque.
- 14. Tighten the screws (14) to the specified torque.
- 15. Tighten the screws (15) to the specified torque.
- 16. Tighten the screws (16) to the specified torque.
- 17. Tighten the screws (17) to the specified torque.
- 18. Tighten the screws (18) to the specified torque.
- 19. Tighten the screws (19) to the specified torque.
- 20. Tighten the screws (20) to the specified torque.
- 21. Tighten the screws (21) to the specified torque.
- 22. Tighten the screws (22) to the specified torque.
- 23. Tighten the screws (23) to the specified torque.
- 24. Tighten the screws (24) to the specified torque.
- 25. Tighten the screws (25) to the specified torque.
- 26. Tighten the screws (26) to the specified torque.
- 27. Tighten the screws (27) to the specified torque.
- 28. Tighten the screws (28) to the specified torque.
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- 30. Tighten the screws (30) to the specified torque.
- 31. Tighten the screws (31) to the specified torque.
- 32. Tighten the screws (32) to the specified torque.
- 33. Tighten the screws (33) to the specified torque.
- 34. Tighten the screws (34) to the specified torque.
- 35. Tighten the screws (35) to the specified torque.
- 36. Tighten the screws (36) to the specified torque.
- 37. Tighten the screws (37) to the specified torque.
- 38. Tighten the screws (38) to the specified torque.
- 39. Tighten the screws (39) to the specified torque.
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- 50. Tighten the screws (50) to the specified torque.
- 51. Tighten the screws (51) to the specified torque.
- 52. Tighten the screws (52) to the specified torque.
- 53. Tighten the screws (53) to the specified torque.
- 54. Tighten the screws (54) to the specified torque.
- 55. Tighten the screws (55) to the specified torque.
- 56. Tighten the screws (56) to the specified torque.
- 57. Tighten the screws (57) to the specified torque.
- 58. Tighten the screws (58) to the specified torque.
- 59. Tighten the screws (59) to the specified torque.
- 60. Tighten the screws (60) to the specified torque.
- 61. Tighten the screws (61) to the specified torque.
- 62. Tighten the screws (62) to the specified torque.
- 63. Tighten the screws (63) to the specified torque.
- 64. Tighten the screws (64) to the specified torque.
- 65. Tighten the screws (65) to the specified torque.
- 66. Tighten the screws (66) to the specified torque.
- 67. Tighten the screws (67) to the specified torque.
- 68. Tighten the screws (68) to the specified torque.
- 69. Tighten the screws (69) to the specified torque.

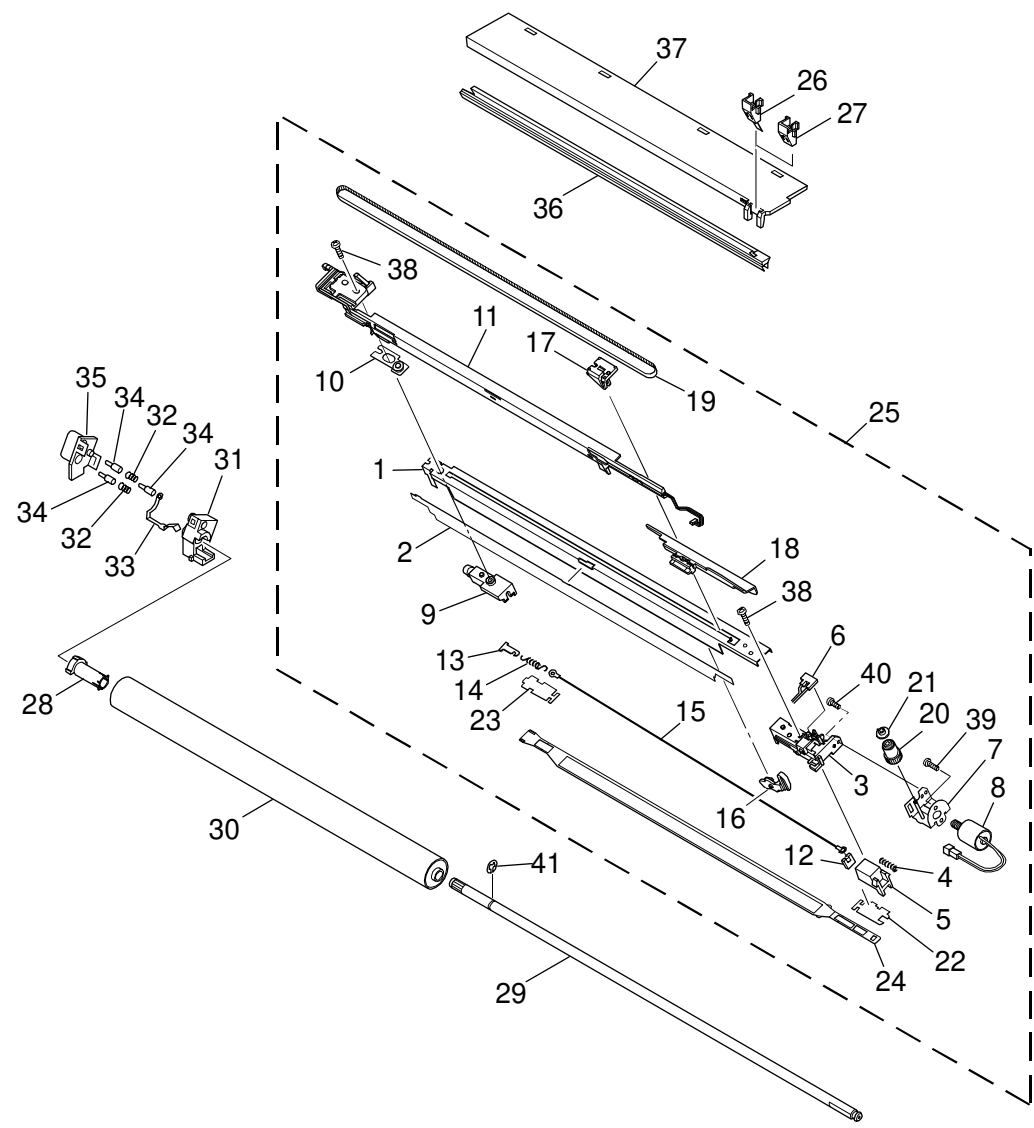


17.Drum Section 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2859	Decal(44218187000)	1
2	B186 2801	Bearing - 688azz1nr(4406531970)	4
3	B186 2802	Collar(4406525060)	4
4	B186 2803	Front Drum Guide(4406525110)	4
5	B186 2804	Front Blade Arm(4406524980)	4
6	B186 2805	Spring(4406524990)	8
7	B186 2806	Front Chager Holder(44218030000)	4
8	B186 2807	Rear Drum Guide(4406525130)	4
9	B186 2808	Rear Arm Bracket(4406525030)	4
10	B186 2809	Rear Blade Arm(4406525020)	4
11	B186 2810	Rear Chager Holder(44218031000)	4
12	B186 2811	Seal(4406529350)	1
13	B186 2812	Right Lerease Lever(4406524900)	1
14	B186 2813	Left Release Lever(4406524910)	1
15	B186 2814	PCU Guide(4406524920)	2
16	B186 2815	Seal(4406531260)	2
17	B186 2858	Seal(4406531140)	4
18	B186 2901	PCU Harness Cover(44218027000)	1
19	B186 2902	PCU Harness(44219452000)	1
20	B186 2816	Screw(4402807030)	2
21	B186 2817	Toner Collection Case(44218183000)	1
22	B186 2818	Seal(4406530960)	1
23	B186 2819	Lower Shutter(4406530980)	1
24	B186 2820	Auger(4406530970)	1
25	B186 2821	Bushing(4407974570)	2
26	B186 2822	Pulley(4406531010)	1
27	B186 2823	Upper Shutter(4406530990)	1
28	B186 2824	Shutter Plate - K(4406531120)	1
29	B186 2825	Shutter Plate - YMC(4406531130)	1
30	B186 2857	Seal(4406531110)	1
31	B186 2826	Spring(4406531240)	1
32	B186 2827	Shaft(4406531150)	1
33	B186 2828	Pulley(4406531180)	2
34	B186 2829	Collection Case Cover(4406531000)	1
35	B186 2830	Seal(4406531040)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 2831	Shutter Knob(44218185000)	1
37	B186 2832	Seal(4406531250)	2
38	B186 2833	Toner Shutter - K(4406531210)	1
39	B186 2834	Toner Shutter - Ymc(4406531220)	1
40	B186 2835	Shutter Actuator(4406531020)	1
41	B186 2836	Shutter Actuator(4406531030)	1
42	B186 2837	Gear Bracket(4406531070)	1
43	B186 2838	Gear(4406531170)	1
44	B186 2839	Spring(4406531160)	1
45	B186 2840	Timing Belt(4406531230)	1
46	B186 2841	Mylar(6LA51040000)	2
47	B186 2842	Dcut(44218001000)	1
48	B186 2843	Front Frame(4406524600)	1
49	B186 2844	Toner Holder - Y(4406524300)	1
50	B186 2845	Toner Holder - M(4406524310)	1
51	B186 2846	Toner Holder - C(4406524320)	1
52	B186 2847	Toner Holder - K(4406524330)	1
53	B186 2848	PCU Cover(4406524250)	1
54	B186 2856	Seal(4406531060)	3
55	B186 2849	Leaf Spring(6LA51079000)	4
56	B186 2850	Label - Y(4406550140)	1
57	B186 2851	Label - M(4406550150)	1
58	B186 2852	Label - C(4406550160)	1
59	B186 2853	Label - K(4406550170)	1
60	B186 2854	Label - Set Toner(4406550200)	1
61	B186 2855	Seal(4406529340)	1
62	B186 7061	Screw - M3X8(X0-01278001)	5
63	B186 7017	Screw - M3X8(4842040846)	16
64	B186 7056	E-ring M5(X0-01266000)	1
65	B186 7049	Washer - M3(X0-00932000)	1
66	B186 7012	Screw - M3X6(4842040495)	1
67	B186 7009	Tapping Screw - M3x6(4842040370)	4
68	B186 7070	Tapping Screw - M3x8(X0-01531001)	2
69	B186 7082	Screw - M3X6(X0-00055000)	5
70	B186 7004	Screw(4406531960)	2

18.Drum Section 2 (B186)

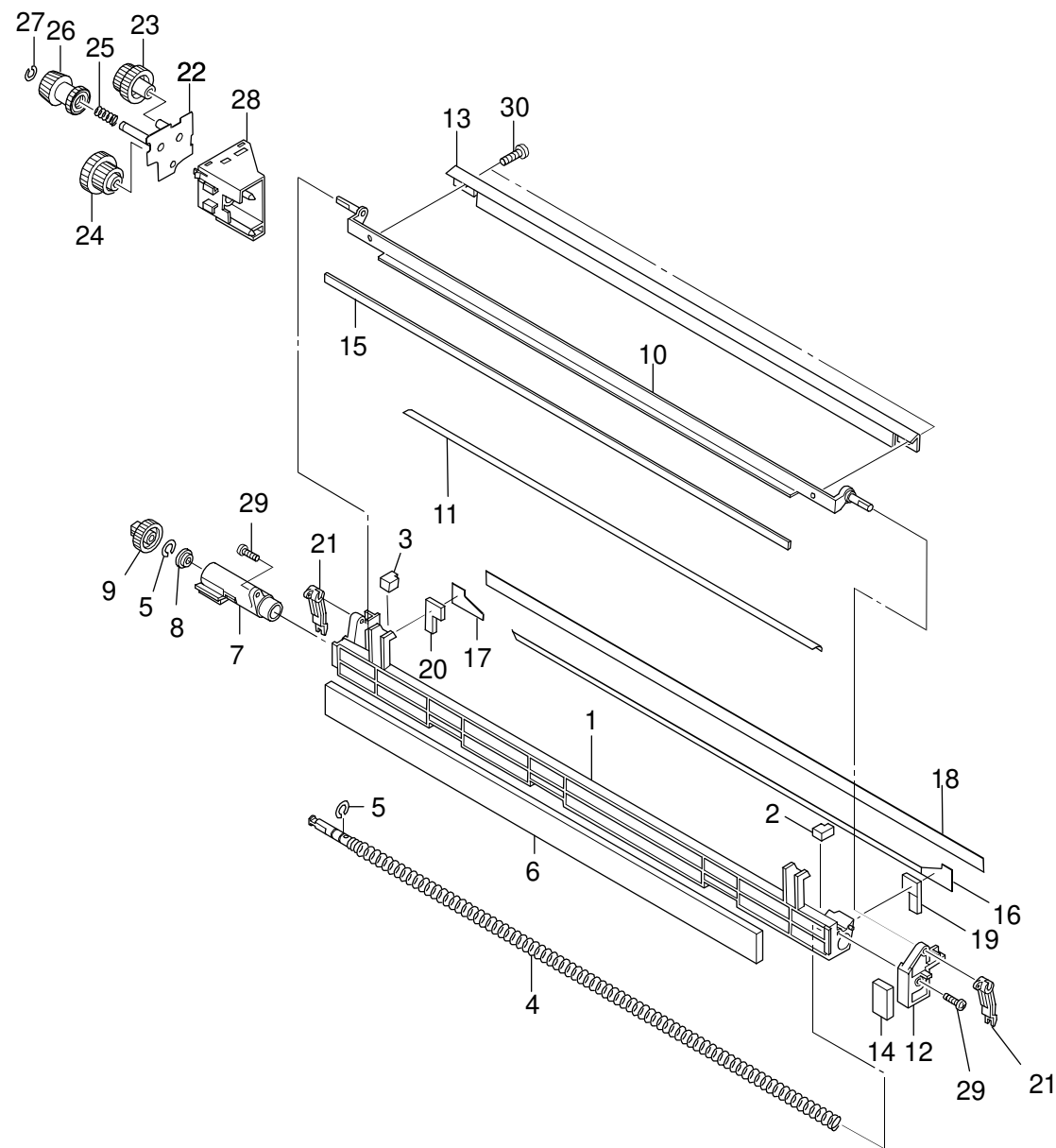


18.Drum Section 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 2861	Charge Unit Case(44218101000)	1
2	B186 2862	Seal(44218162000)	1
3	B186 2863	Front End Block(44218102000)	1
4	B186 2864	Spring(4406529880)	1
5	B186 2865	Tightner(4406529900)	1
6	B186 2903	Home Witch(44219864000)	1
7	B186 2866	Motor Bracket(44218130000)	1
8	B186 2904	Motor - DC24V 2W(44218140000)	1
9	B186 2867	Rear End Block(44218103000)	1
10	B186 2868	Bracket(44218120000)000	1
11	B186 2905	Eraser(44218160000)	1
12	B186 2906	Wire Cimap(4406529850)	1
13	B186 2907	Rear Hanger(4406529860)	1
14	B186 2869	Spring(6LA51053000)000	1
15	B186 2908	Charge Wire(4406529870)	1
16	B186 2870	Wire Cleaner(44218112000)000	1
17	B186 2871	Wire Cleaner Bkacket(44218111000)	1
18	B186 2872	Wire Cleaner Base(44218110000)	1
19	B186 2873	Timing Belt(6LA51054000)	1
20	B186 2874	Pulley(44218133000)	1
21	B186 2875	Flange(44218134000)	1
22	B186 2909	Front Terminal(44218105000)	1
23	B186 2910	Rear Terminal(44218106000)	1
24	B186 2911	Grid Plate(44218104000)	1
25	B186 2860	Charge Unit(44218100000)	1
26	B186 2915	Thermistor(6LA51082000)	1
27	B186 2882	Holder(6LA51081000)	1
28	B186 2881	Drum Shaft Holder(44218037000)	1
29	B186 2880	Drum Shaft(6LA51052000)	1
30	B186 9510	OPC Drum(6LA99427000)	1
31	B186 2912	Bias Terminal(4406530210)	1
32	B186 2913	Spring(4406530270)	2
33	B186 2914	Leaf Spring(4406530220)	1
34	B186 2876	Pin(4406530240)	3
35	B186 2877	Terminal Cover(4406530230)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 2878	Holder(4406527160)	1
37	B186 2879	Cover(4406527890)	1
38	B186 7017	Screw - M3X8(4842040846)	2
39	B186 7041	Screw - M3X3(X0-00424000)	2
40	B186 7060	Screw - M3X6(X0-01277001)	1
41	B186 7057	E-ringm6(X0-01267000)	1

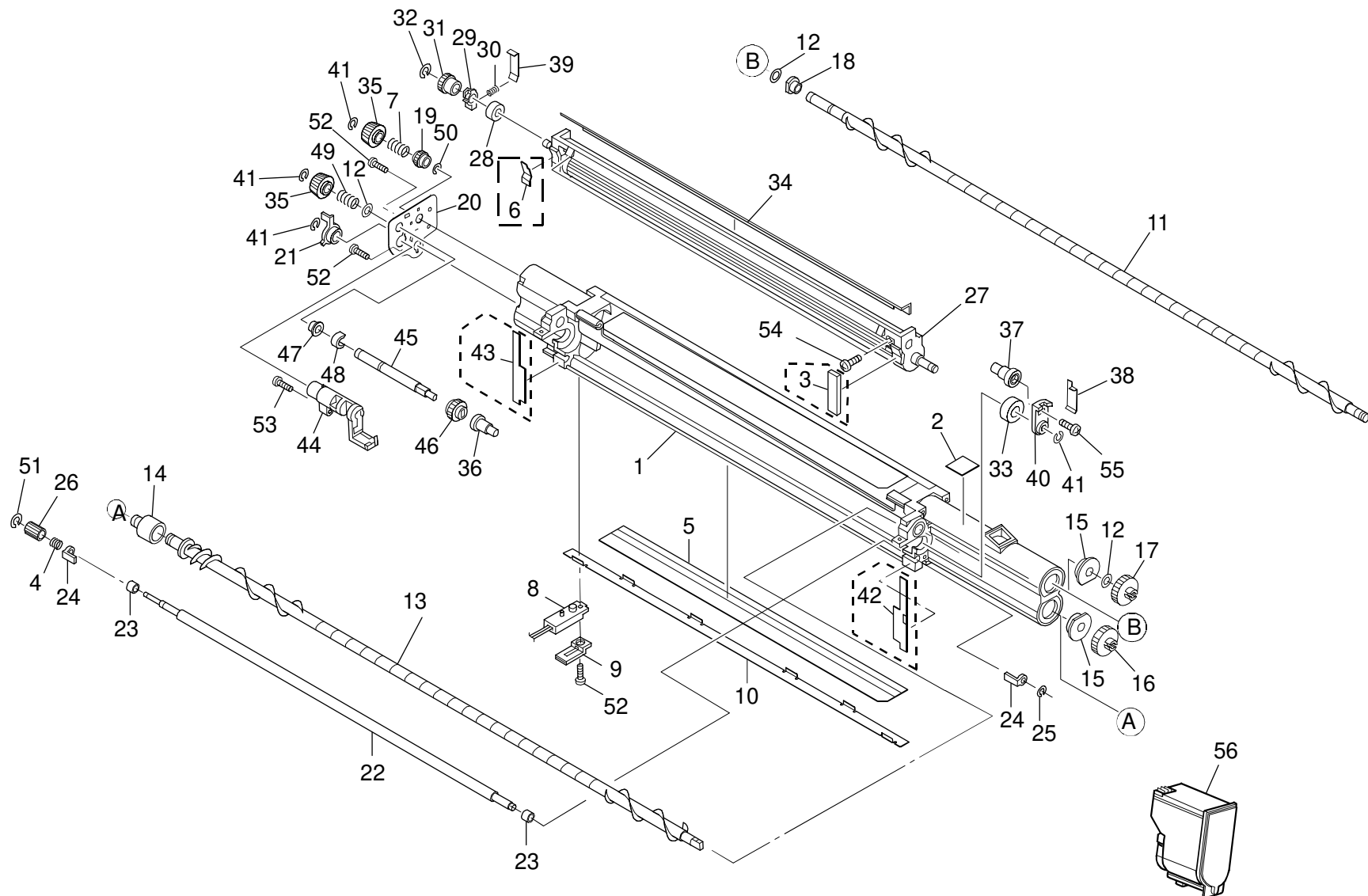
19.Drum Section 3 (B186)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 3501	Cleaning Unit Case(4406529010)	1
2	B186 3502	Seal(4406529220)	1
3	B186 3503	Seal(4406529230)	1
4	B186 3504	Transport Screw(4406529030)	1
5	B186 3505	Plastic Washer(4406529090)	2
6	B186 3506	Seal(4406529320)	1
7	B186 3507	Collection Pipe(4406529020)	1
8	B186 3508	Bushing(4407683340)	1
9	B186 3509	Gear(4406529070)	1
10	B186 3510	Balde Holder(4406529100)	1
11	B186 3511	Seal(4406529250)	1
12	B186 7515	Front Case(4406529080)	1
13	B186 3513	Cleaning Blade(6LA99428000)	1
14	B186 7516	Seal(4406529330)	1
15	B186 3515	Seal(4406529300)	1
16	B186 3516	Sheet(4406529310)	1
17	B186 3517	Sheet(4406529360)	1
18	B186 3518	Blade(6LA51167000)	1
19	B186 3519	Front Seal(4406529280)	1
20	B186 3520	Rear Seal(4406529290)	1
21	B186 3521	Balde Arm(4406529160)	2
22	B186 3522	Gear Bracket(4406528310)	1
23	B186 3523	Gear(4406527660)	1
24	B186 3524	Gear(4406527670)	1
25	B186 3525	Spring(4406528450)	1
26	B186 3526	Coupling(4406528360)	1
27	B186 3527	Washer(4406527980)	1
28	B186 3528	Rear Case(4406528370)	1
29	B186 7017	Screw - M3X8(4842040846)	2
30	B186 7009	Tapping Screw - M3x6(4842040370)	2

Index No.	Part No.	Description	Q'ty Per Assembly

20. Development Unit 1 (B186)

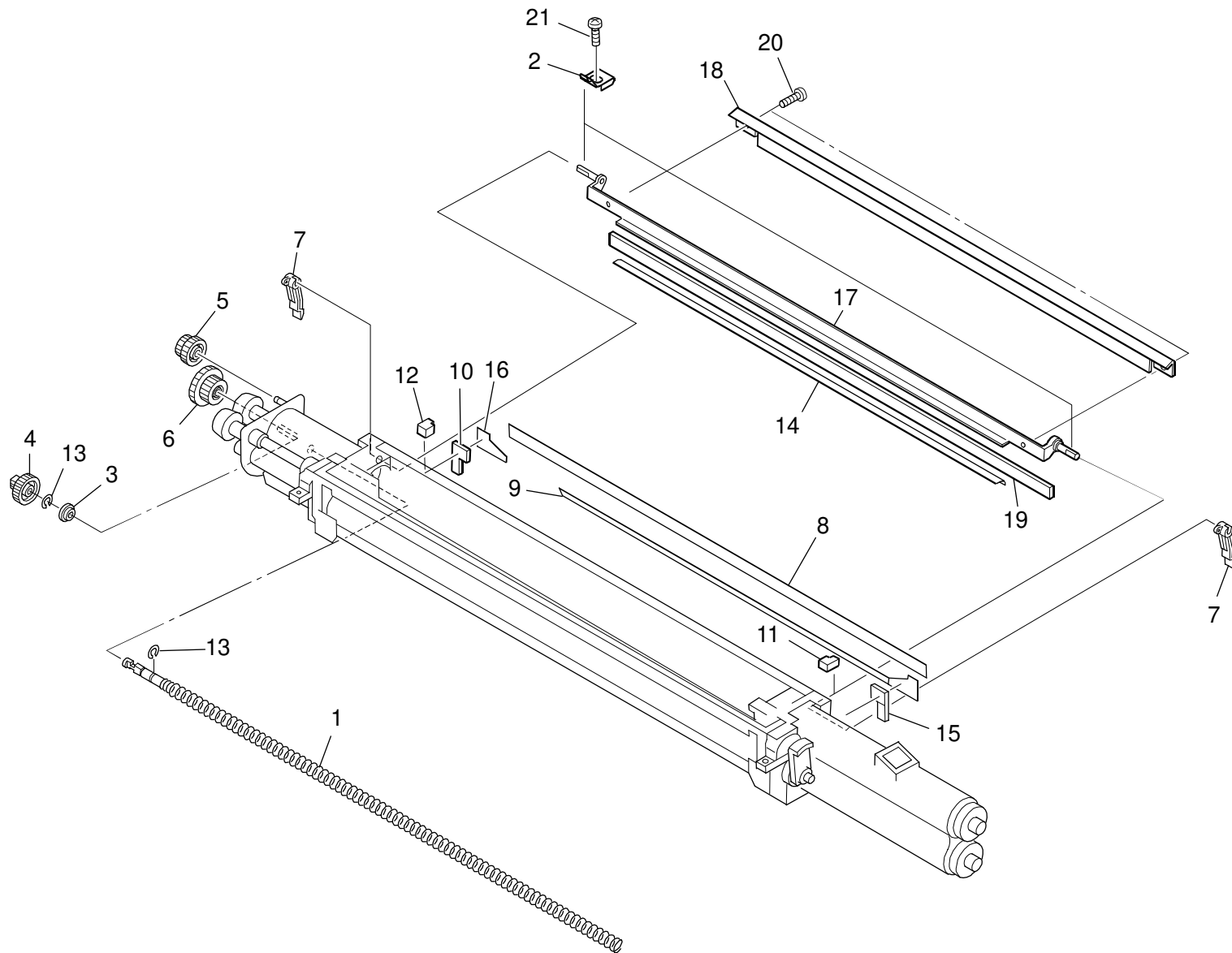


20.Development Unit 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B186 3001	Development Unit - Y(44218040000)	1
*	B186 3002	Development Unit - Mck(44218050000)	1
1	B186 3003	Unit Frame - Y(4406526600)	1
1	B186 3004	Unit Frame - Mck(4406526620)	1
2	B186 2850	Label - Y(4406550140)	1
2	B186 2851	Label - M(4406550150)	1
2	B186 2852	Label - C(4406550160)	1
2	B186 2853	Label - K(4406550170)	1
3	B186 3009	Seal(4406527230)	1
4	B186 3010	Spring(4406528170)	1
5	B186 3054	Mylar(4406528190)	1
6	B186 3053	Seal(4406526930)	1
7	B186 3052	Spring(4406527780)	1
8	B186 3101	Toner Sensor(4406567050)	1
9	B186 3011	Sensor Holder(4406527840)	1
10	B186 3012	Cover(4406527900)	1
11	B186 3013	Transport Screw(44218055000)	1
12	B186 1089	Washer(4406528000)	3
13	B186 3015	Transport Screw(44218056000)	1
14	B186 3016	Shutter(4406527340)	1
15	B186 3017	Bushing(4406527510)	2
16	B186 3018	Gear(4406527540)	1
17	B186 3019	Gear(4406527550)	1
18	B186 3020	Bushing(4406527560)	1
19	B186 3051	Gear(4406527680)	1
20	B186 3021	Gear Bracket-MCK(4406527620)	1
20	B186 3055	Gear Bracket-Y(4406527630)	1
21	B186 3022	Lever(4406527800)	1
22	B186 3023	Roller(4406528030)	1
23	B186 3024	Seal(4406528040)	2
24	B186 3025	Bushing(4406528050)	2
25	B186 3026	Washer(4406527970)	1
26	B186 3027	Ratchet(4406528060)	1
27	B186 3028	Development Roller(44218060000)	4
28	B186 3029	Bearing-1680ddr Pop25(4406531920)	1

Index No.	Part No.	Description	Q'ty Per Assembly
29	B186 3030	Claw(4406527070)	1
30	B186 3031	Spring(4406528140)	1
31	B186 3032	Gear(4406527050)	1
32	B186 3033	Washer(4406527990)	1
33	B186 3034	Bearing-1650hhr Pop25(4406531930)	1
34	B186 3035	Doctor Blade(4406527080)	1
35	B186 3050	Coupling(4406527690)	2
36	B186 3036	Bushing(4406528250)	1
37	B186 3037	Bushing(4406527240)	1
38	B186 3038	Front Pusher(4406527270)	1
39	B186 3039	Rear Pusher(4406527280)	1
40	B186 3040	Adjuster(4406527290)	1
41	B186 3527	Washer(4406527980)	4
42	B186 3042	Sheet(44218075000)	1
43	B186 3043	Sheet(44218076000)	1
44	B186 3044	Terminal(4406527730)	1
45	B186 3045	Shaft(4406527700)	1
46	B186 3046	Gear(4406527710)	1
47	B186 2628	Bushing(4407734980)	1
48	B186 1044	Stop Ring(4407972860)	1
49	B186 3049	Spring(4406527790)	1
50	B186 7055	Retining Ring - M4(X0-01265000)	1
51	B186 7053	E-ring M2 (x0-01263000)	1
52	B186 7060	Screw - M3X6(X0-01277001)	3
53	B186 7012	Screw - M3X6(4842040495)	1
54	B186 7029	Screw - M3X16(X0-00119000)	2
55	B186 7025	Screw M3x6 (X0-00056000)	1
56	B186 9600	Developer - BK	1
56	B186 9610	Developer - C	1
56	B186 9620	Developer - M	1
56	B186 9630	Developer - Y	1

21.Development Unit 2 (B186)

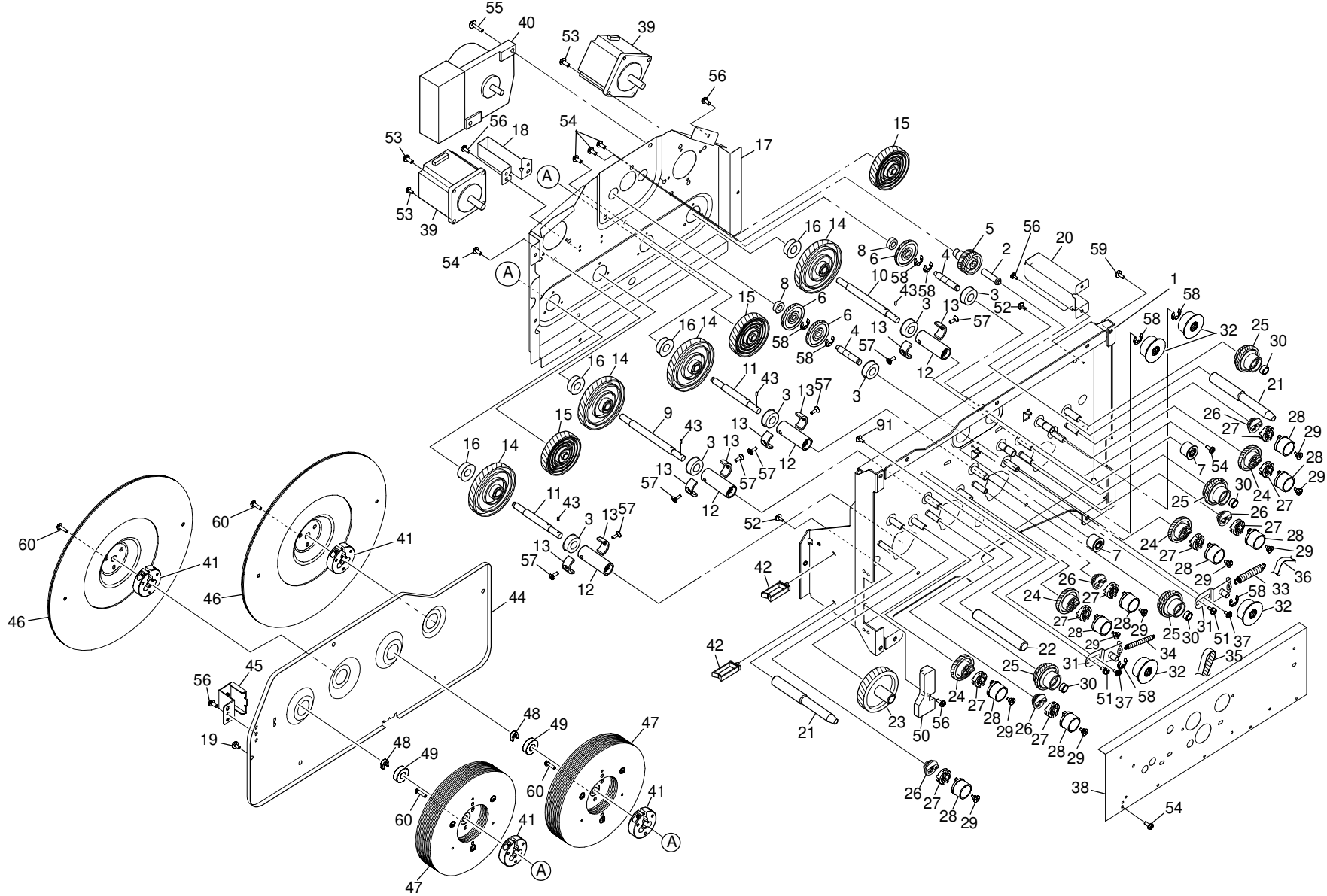


21.Development Unit 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 3504	Transport Screw(4406529030)	1
2	B186 3056	Stopper(6LA51063000)	2
3	B186 3508	Bushing(4407683340)	1
4	B186 3509	Gear(4406529070)	1
5	B186 3523	Gear(4406527660)	1
6	B186 3524	Gear(4406527670)	1
7	B186 3521	Balde Arm(4406529160)	2
8	B186 3518	Blade(6LA51167000)	1
9	B186 3516	Sheet(4406529310)	1
10	B186 3517	Sheet(4406529360)	1
11	B186 3502	Seal(4406529220)	1
12	B186 3503	Seal(4406529230)	1
13	B186 3505	Plastic Washer(4406529090)	2
14	B186 3511	Seal(4406529250)	1
15	B186 3519	Front Seal(4406529280)	1
16	B186 3520	Rear Seal(4406529290)	1
17	B186 3510	Balde Holder(4406529100)	1
18	B186 3513	Cleaning Blade(6LA99428000)	1
19	B186 3515	Seal(4406529300)	1
20	B186 7060	Screw - M3X6(X0-01277001)	2
21	B186 7061	Screw - M3X8(X0-01278001)	2

Index No.	Part No.	Description	Q'ty Per Assembly

22.Drum Drive Section (B186)

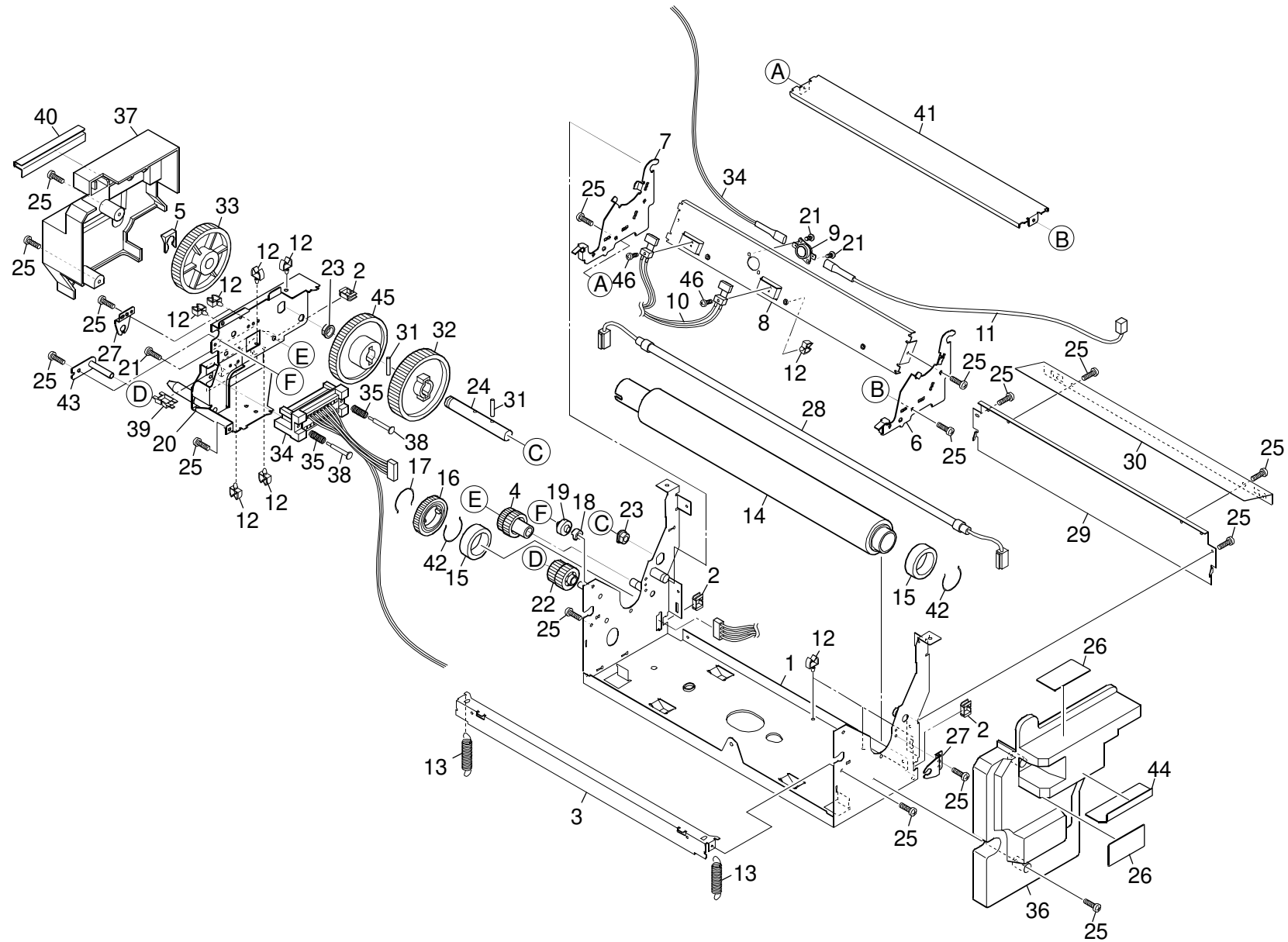


22.Drum Drive Section (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 6501	Drive Bracket(44218604000)	1
2	B186 6502	Stud(44218633000)	1
3	B186 6503	Bearing - 608zznr(4407545610)	6
4	B186 6504	Shaft(44218644000)	2
5	B186 6505	Gear(44218641000)	1
6	B186 6506	Gear(44218638000)	3
7	B186 6576	Pulley(6LA51044000)	2
8	B186 6507	Bearing - 696zznr(4407959970)	2
9	B186 6508	Drum Shaft(44218679000)	1
10	B186 6509	Drum Shaft(44218680000)	1
11	B186 6510	Drum Shaft(44218681000)	2
12	B186 6511	Coupling(4406549570)	4
13	B186 6512	Collar(4406549560)	8
14	B186 6513	Gear(44218677000)	4
15	B186 6514	Gear(44218661000)	3
16	B186 6515	Bearing - 6900zznr(44218683000)	4
17	B186 6516	Motor Bracket(44218631000)	1
18	B186 6517	Cover Bracket(44218685000)	1
19	B186 7074	Tapping Screw - M4x6(X0-01603001)	5
20	B186 6518	Cover Bracket(44218649000)	1
21	B186 6519	Shaft(44218636000)	2
22	B186 6520	Shaft(44218637000)	1
23	B186 6521	Gear(44218628000)	1
24	B186 6522	Gear(44218626000)	4
25	B186 6523	Gear(44218620000)	4
26	B186 6524	Gear(44218623000)	5
27	B186 6525	Coupling(4406548940)	9
28	B186 6526	Coupling(4406548950)	9
29	B186 6527	Screw(4406548960)	9
30	B186 2513	Collar(4406549240)	4
31	B186 6529	Tightner(44218614000)	2
32	B186 6530	Idle Roller(4406549170)	4
33	B186 6531	Spring(4406548990)	1
34	B186 6532	Spring(4406549250)	1
35	B186 6533	Timing Belt(44218616000)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 6534	Timing Belt(44218617000)	1
37	B186 6535	Screw(4402088600)	2
38	B186 6536	Bracket(44218619000)	1
39	B186 6601	Motor - DC24V 18.1W(44219737000)	2
40	B186 2701	Motor - DC24V 67.8W(4402953550)	1
41	B186 6537	Flange(4406548580)	4
42	B186 1120	Wire Clamp(F0-00026000)	2
43	B186 7071	Pin - 3x12(X0-01535001)	4
44	B186 6539	Wheel Bracket(44218655000)	1
45	B186 6540	Cover Bracket(44218656000)	1
46	B186 6541	Large Fly Wheel(4406548600)	2
47	B186 6542	Small Fly Wheel(4406548700)	2
48	B186 1044	Stop Ring(4407972860)	2
49	B186 6544	Bearing - 698zz(F0-00483001)	4
50	B186 6545	Stopper(44218651000)	1
51	B186 7032	Screw - M4X8(X0-00160000)	2
52	B186 7033	Screw M4x8 (X0-00161000)	3
53	B186 7064	Screwm4x8(X0-01286000)	4
54	B186 7060	Screw - M3X6(X0-01277001)	16
55	B186 7015	Tapping Screw - M4x16x8(4842040708)	2
56	B186 7009	Tapping Screw - M3x6(4842040370)	13
57	B186 7040	Screw - M3X8(X0-00321001)	8
58	B186 7058	E-ringm7(X0-01268000)	8
59	B186 7016	Tapping Screw - M4x8(4842040748)	9
60	B186 7035	Screw - M4X12(X0-00185001)	12

23.Fusing Unit 1 (B186)

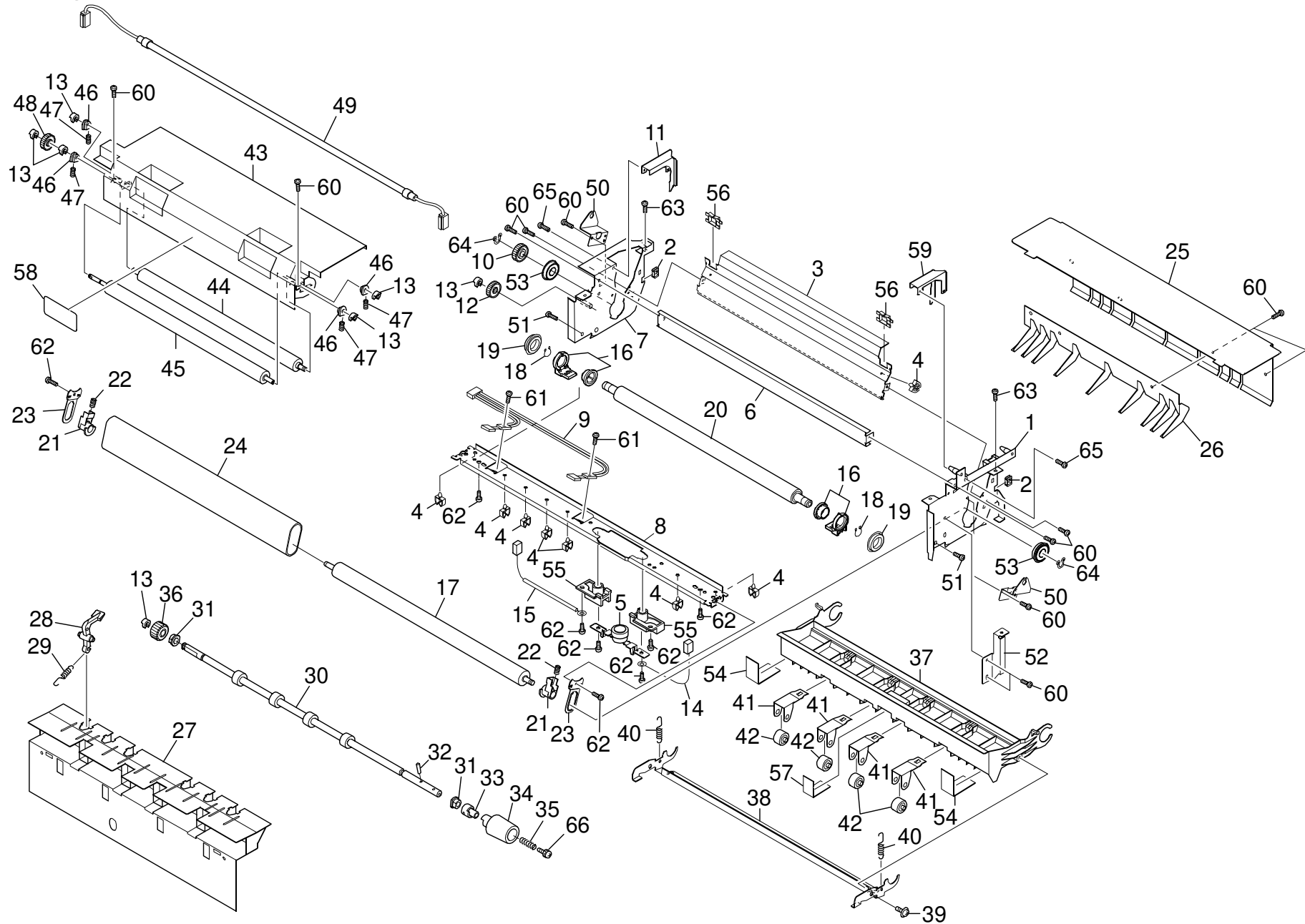


23.Fusing Unit 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B186 4000	Fusinb Unit(6LA99280000)	1
1	B186 4001	Fusin Unit Base(44217717000)	1
2	B186 4201	Wire Clamp (F0-00291000)	4
3	B186 4002	Stay(44217726000)	1
4	B186 4003	Gear(44217856000)	1
5	B186 2516	Stop Ring(4400336190)	1
6	B186 4005	Front Bracket(44217731000)	1
7	B186 4006	Rear Bracket(44217732000)	1
8	B186 4007	Stay(44217733000)	1
9	B186 4202	Thermo Fuse(44219874000)	1
10	B186 4203	Thermistor(4406567270)	1
11	B186 4204	Front Heater Harness(44219485000)	1
12	B186 4205	Wire Clamp(F0-00270000)	11
13	B186 4008	Spring(44217740000)	2
14	B186 4009	Pressure Roller(6LA99433000)	1
15	B186 4010	Bearing - 6805zz-kz(44217746000)	2
16	B186 4011	Gear(44217742000)	1
17	B186 4012	Ring(44217743000)	1
18	B186 4013	Stopper(4406520870)	3
19	B186 4014	Gear(4406521290)	1
20	B186 4015	Connector Bracket(6LA51069000)	1
21	B186 7023	Screw M3x4 (X0-00039000)	4
22	B186 4016	Gear(44217855000)	1
23	B186 2515	Bushing(4346312030)	2
24	B186 4018	Shaft(44217765000)	1
25	B186 7009	Tapping Screw - M3x6(4842040370)	17
26	B186 4035	Decal(4406325400)	2
27	B186 4019	Front Lamp Holder(44217769000)	2
28	B186 4206	Fusing Lamp - 115V 450W(44219843000)	1
29	B186 4020	Guide Bracket(44217772000)	1
30	B186 4021	Entrance Guide(44217771000)	1
31	B186 7069	Pin - 2x12 (X0-01526000)	2
32	B186 4023	Gear(44217766000)	1
33	B186 4024	Gear(44217767000)	1
34	B186 4207	Fusing Unit Harness(44219440000)	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	B186 4025	Spring(4406523750)	2
36	B186 4026	Front Cover(44217882000)	1
37	B186 4027	Rear Cover(44217884000)	1
38	B186 4028	Screw(4406523740)	2
39	B186 4208	Wire Clamp(44217848000)	1
40	B186 4029	Sheet(44217901000)	1
41	B186 4030	Stay(44217734000)	1
42	B186 4031	Spring(44217749000)	2
43	B186 4032	Plate(44217774000)	1
44	B186 4033	Sheet(44217900000)	1
45	B186 4034	Gear(44217857000)	1
46	B186 7026	Screw - M3X8(X0-00070000)	2

24.Fusing Unit 2 (B186)

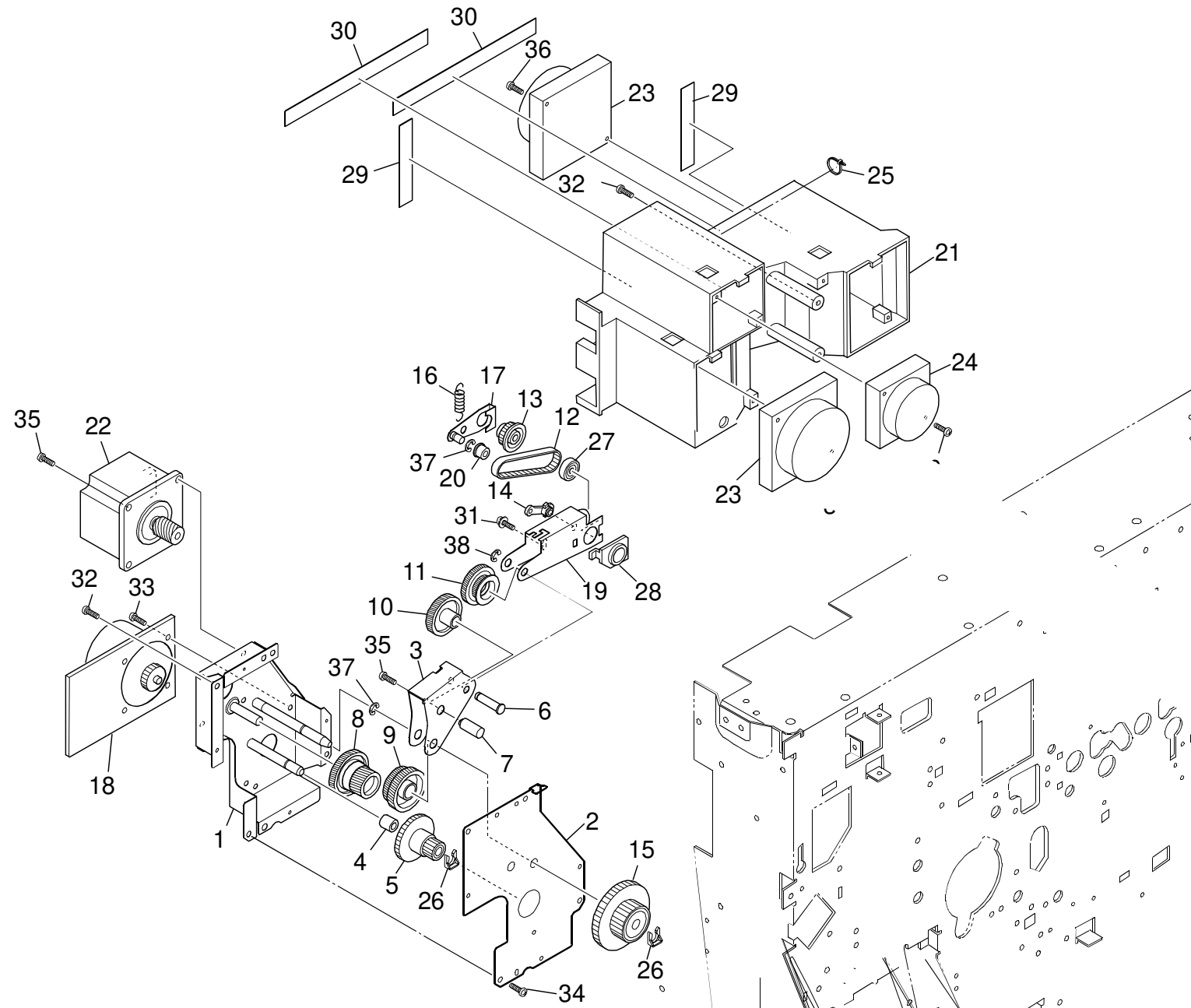


24.Fusing Unit 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 4036	Front Bracket(44217790000)	1
2	B186 4201	Wire Clamp (F0-00291000)	2
3	B186 4037	Stay(44217806000)	1
4	B186 4205	Wire Clamp(F0-00270000)	7
5	B186 4211	Thermo Fuse(44219875000)	1
6	B186 4038	Stay(44217807000)	1
7	B186 4039	Rear Bracket(44217798000)	1
8	B186 4040	Fuse Bracket(44217815000)	1
9	B186 4212	Thermistor(44219870000)	1
10	B186 4041	Gear(44217834000)	1
11	B186 4086	Rear Bracket(6LA51115000)	1
12	B186 4042	Gear(44217853000)	1
13	B186 4013	Stopper(4406520870)	7
14	B186 4213	Front Lamp Harness(44219441000)	1
15	B186 4214	Rear Lamp Harness(44219484000)	1
16	B186 4044	Stopper(6LA51104000)	2
17	B186 4045	Heat Roller(6LA99432000)	1
18	B186 4046	Ring(4401951850)	2
19	B186 4047	Bearing - 6804zznr-kz(44217822000)	2
20	B186 4048	Fusing Roller(44217816000)	1
21	B186 4049	Coller(44217842000)	2
22	B186 4050	Spring(44217835000)	2
23	B186 4051	Coller Holder(44217840000)	2
24	B186 4052	Fusing Belt(6LA99436000)	1
25	B186 4053	Right Cover(44217879000)	1
26	B186 4054	Paper Guide(4406523770)	1
27	B186 4055	Left Cover(44217865000)	1
28	B186 4056	Pick-off Pawl(6LA51016000)	6
29	B186 4057	Spring(6LA51037000)	6
30	B186 4058	Exit Roller(44217862000)	1
31	B186 2546	Bushing(4400802070)	2
32	B186 7051	Pin - 2x10(X0-00980000)	1
33	B186 2672	Knob Clutch(4401952430)	1
34	B186 2671	Knob(4401952420)	1
35	B186 2676	Spring(4401952440)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 4064	Gear(6LA51073000)	1
37	B186 4065	Upper Exit Guide(44217873000)	1
38	B186 4066	Guide(6LA51038000)	1
39	B186 7002	Screw(4402203820)	1
40	B186 4068	Spring(6LA51036000)	2
41	B186 4069	Leaf Spring(44217875000)	4
42	B186 4070	Driven Roller(4406523130)	4
43	B186 4071	Upper Cover(44217892000)	1
44	B186 4072	Oil Supply Roller(6LA99434000)	1
45	B186 4073	Cleaning Roller(6LA99435000)	1
46	B186 4074	Bushing(4406520850)	4
47	B186 4075	Spring(4406520880)	4
48	B186 4076	Gear(4406522290)	1
49	B186 4215	Fusing Lamp - 115V 550W(44219844000)	1
50	B186 4077	Lamp Holder(44217844000)	2
51	B186 4078	Screw(4406522770)	2
52	B186 4079	Bracket(44217796000)	1
53	B186 4080	Bearing - 6900zznr-kz(44217838000)	2
54	B186 4081	Sheet(44217902000)	2
55	B186 4082	Fuse Holder(44217825000)	2
56	B186 4208	Wire Clamp(44217848000)	2
57	B186 4083	Sheet(6LA51014000)	1
58	B186 4035	Decal(4406325400)	1
59	B186 4085	Front Bracket(6LA51114000)	1
60	B186 7009	Tapping Screw - M3x6(4842040370)	15
61	B186 7026	Screw - M3X8(X0-00070000)	2
62	B186 7027	Screw M3x6 (X0-00072000)	8
63	B186 7079	Tapping Screw - M4x12(7620401241)	2
64	B186 7081	C Ring(6LA51015000)	2
65	B186 7060	Screw - M3X6(X0-01277001)	2
66	B186 7033	Screw M4x8 (x0-00161000)	1

25.Fusing Unit 3 (B186)

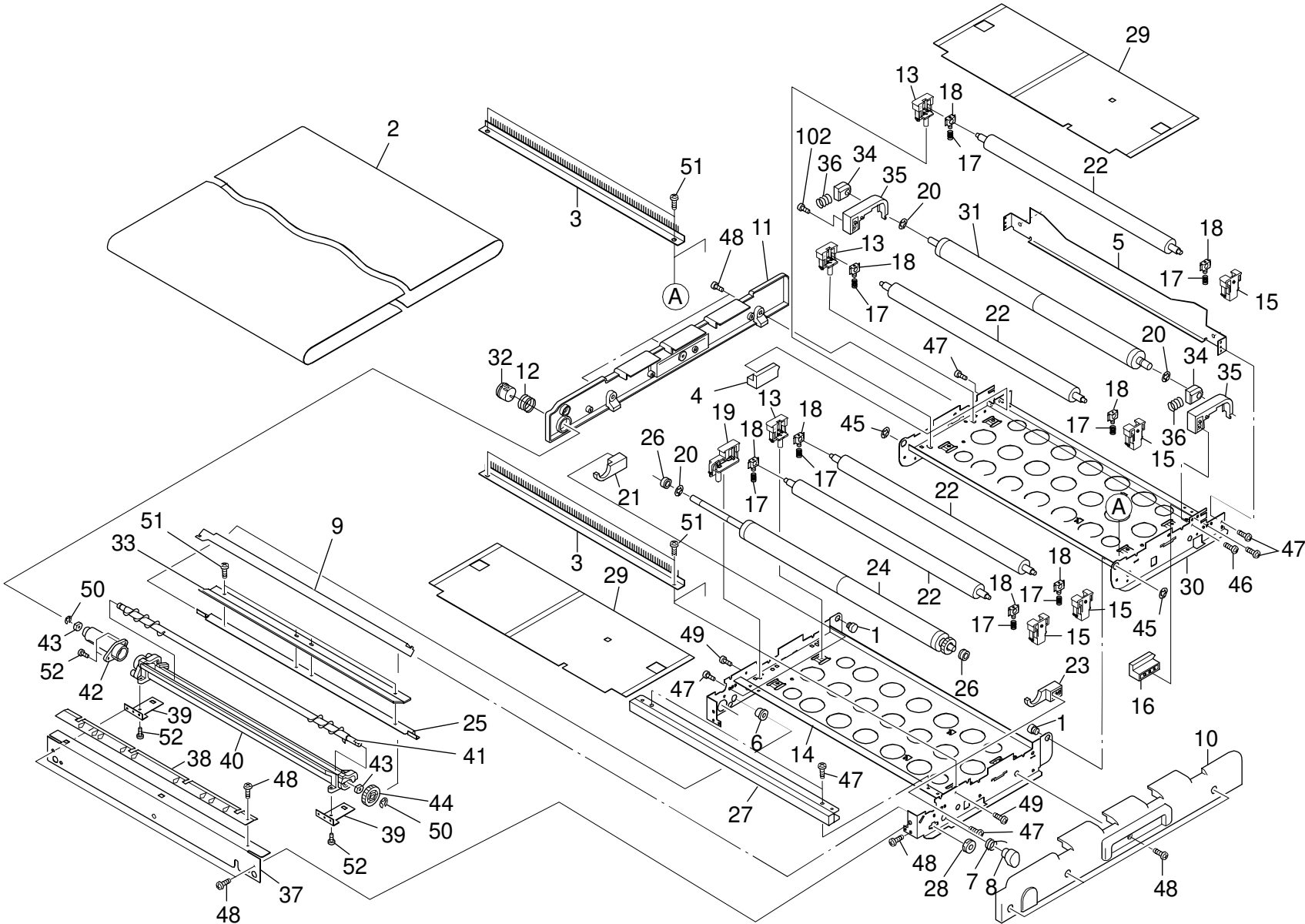


25.Fusing Unit 3 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 6551	Drive Bracket(44218692000)	1
2	B186 6552	Palte(44218695000)	1
3	B186 6553	Bera Bracket(44218705000)	1
4	B186 6554	Collar(4350121720)	1
5	B186 6555	Gear(4406549960)	1
6	B186 6556	Arm Shaft(44218707000)	1
7	B186 6557	Arm Shaft(44218708000)	1
8	B186 6558	Gear(44218696000)	1
9	B186 6559	Gear(44218698000)	1
10	B186 6560	Gear(44218701000)	1
11	B186 6561	Gear(44218702000)	1
12	B186 6562	Timing Belt(44218710000)	1
13	B186 6563	Coupling(4406549890)	1
14	B186 6564	Stopper(4406549880)	1
15	B186 6565	Gear(4406549800)	1
16	B186 6575	Spring(4406549630)	1
17	B186 6574	Tightner(4406549600)	1
18	B186 7551	Motor - DV36V 43.4W(4406378640)	1
19	B186 6566	Gear Bracket(4406549830)	1
20	B186 6567	Pulley(4400335180)	1
21	B186 6568	Duct(4406510730)	1
22	B186 6601	Motor - DC24V 18.1W(44219737000)	1
23	B186 1713	Fan Motor - DC(4401981630)	2
24	B186 7554	Fan Motor(4402321630)	1
25	B186 1142	Wire Band(F0-00521001)	1
26	B186 2516	Stop Ring(4400336190)	2
27	B186 6570	Collar(44218711000)	1
28	B186 6571	Guide(4406549580)	1
29	B186 6573	Seal(4406510870)	2
30	B186 6572	Seal(4406510860)	2
31	B186 7025	Screw M3x6 (X0-00056000)	1
32	B186 7016	Tapping Screw - M4x8(4842040748)	6
33	B186 7014	Screw M3x8 (4842040692)	2
34	B186 7009	Tapping Screw - M3x6(4842040370)	4
35	B186 7064	Screw M4x8(X0-01286000)	3

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 7003	Screw - M3X35(4406511180)	6
37	B186 7058	E-ring M7(X0-01268000)	2
38	B186 7056	E-ring M5(X0-01266000)	1

26. Transprot Belt Unit 1 (B186)

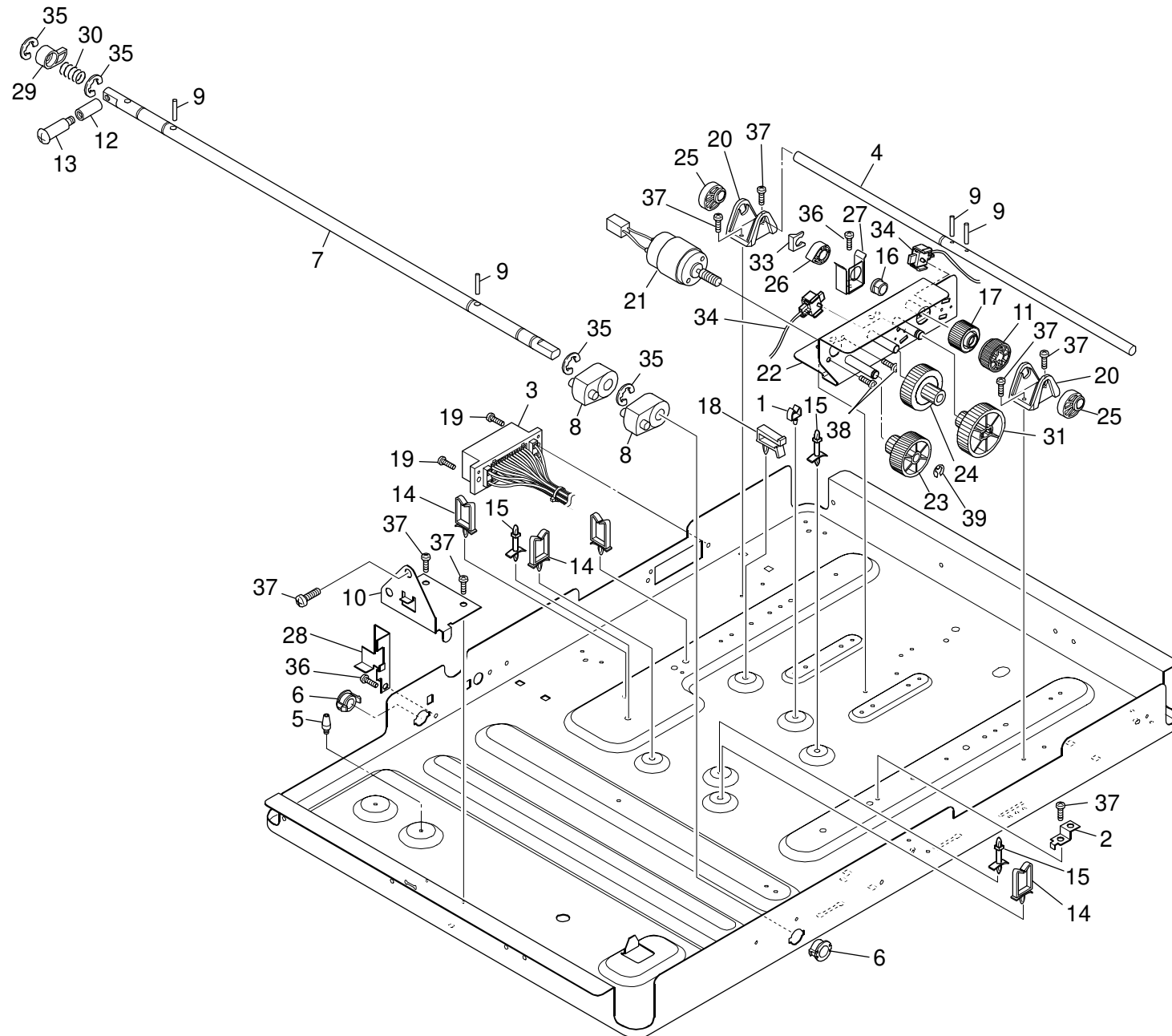


26. Transprot Belt Unit 1 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B186 4300	Transfer Belt Unit(6LA99284000)	1
1	B186 4301	Connection Pin(4406537750)	2
2	B186 4302	Transfer Belt(6LA99429000)	1
3	B186 4303	Brush(44218273000)	4
4	B186 4342	Rear Right Stopper(4406538270)	1
5	B186 4304	Right Stay(4406537800)	1
6	B186 4305	Bushing(4406537920)	1
7	B186 4306	Spring(4406537930)	1
8	B186 4307	Lever(4406537940)	1
9	B186 4308	Recovery Blade(4406537960)	1
10	B186 4309	Front Cover(4406538370)	1
11	B186 4310	Rear Cover(4406538380)	1
12	B186 4311	Spring(4406538090)	1
13	B186 4312	Rear Terminal(44218265000)	3
14	B186 4313	Left Frame(44218268000)	1
15	B186 4314	Front Terminal(44218261000)	4
16	B186 4341	Front Right Stopper(4406538260)	1
17	B186 4315	Spring(44218267000)	8
18	B186 4316	Roller Holder(4406537280)	8
19	B186 4317	Rear Teminal(6LA51078000)	1
20	B186 4501	Plate(44218264000)	1
21	B186 4340	Rear Left Stopper(4406538220)	1
22	B186 4502	Transfer Roller(6LA99437000)	4
23	B186 4339	Front Left Stopper(4406538210)	1
24	B186 4318	Belt Drive Roller(4406586130)	1
25	B186 4338	Blade Bracket(4406537910)	1
26	B186 1636	Bearing-1680hrpop15(4408510800)	2
27	B186 4320	Cleaning Felt(6LA99430000)	1
28	B186 4321	Bushing(4406538130)	1
29	B186 4322	Shield(44218279000)	2
30	B186 4323	Right Frame(4406537500)	1
31	B186 4324	Driven Roller(4406586150)	1
32	B186 4337	Nozzle(4406538100)	1
33	B186 4336	Cleaning Blade(6LA99431000)	1
34	B186 4325	Roller Holder(4406537660)	2

Index No.	Part No.	Description	Q'ty Per Assembly
35	B186 4326	Stopper(4406537720)	2
36	B186 4327	Spring(4406537740)	2
37	B186 4328	Guide Bracket(44218271000)	1
38	B186 4329	Paper Guide(4406539570)	1
39	B186 4335	Bracket(4406538150)	2
40	B186 4330	Cleanig Unit Casing(4406538020)	1
41	B186 4331	Transport Screw(4406538110)	1
42	B186 4332	Nozzle(4406538080)	1
43	B186 3508	Bushing(4407683340)	2
44	B186 4334	Gear(4406538120)	1
45	B186 7058	E-ringm7(X0-01268000)	2
46	B186 7017	Screw - M3X8(4842040846)	2
47	B186 7009	Tapping Screw - M3x6(4842040370)	2
48	B186 7070	Tapping Screw - M3x8(X0-01531001)	12
49	B186 7060	Screw - M3X6(X0-01277001)	7
50	B186 7053	E-ring M2 (X0-01263000)	2
51	B186 7059	Screw - M3X4(X0-01275001)	12
52	B186 7065	Tapping Screw - M3x6(X0-01414000)	4
53	B186 7057	E-ringm6(X0-01267000)	2

27. Transprot Belt Unit 2 (B186)

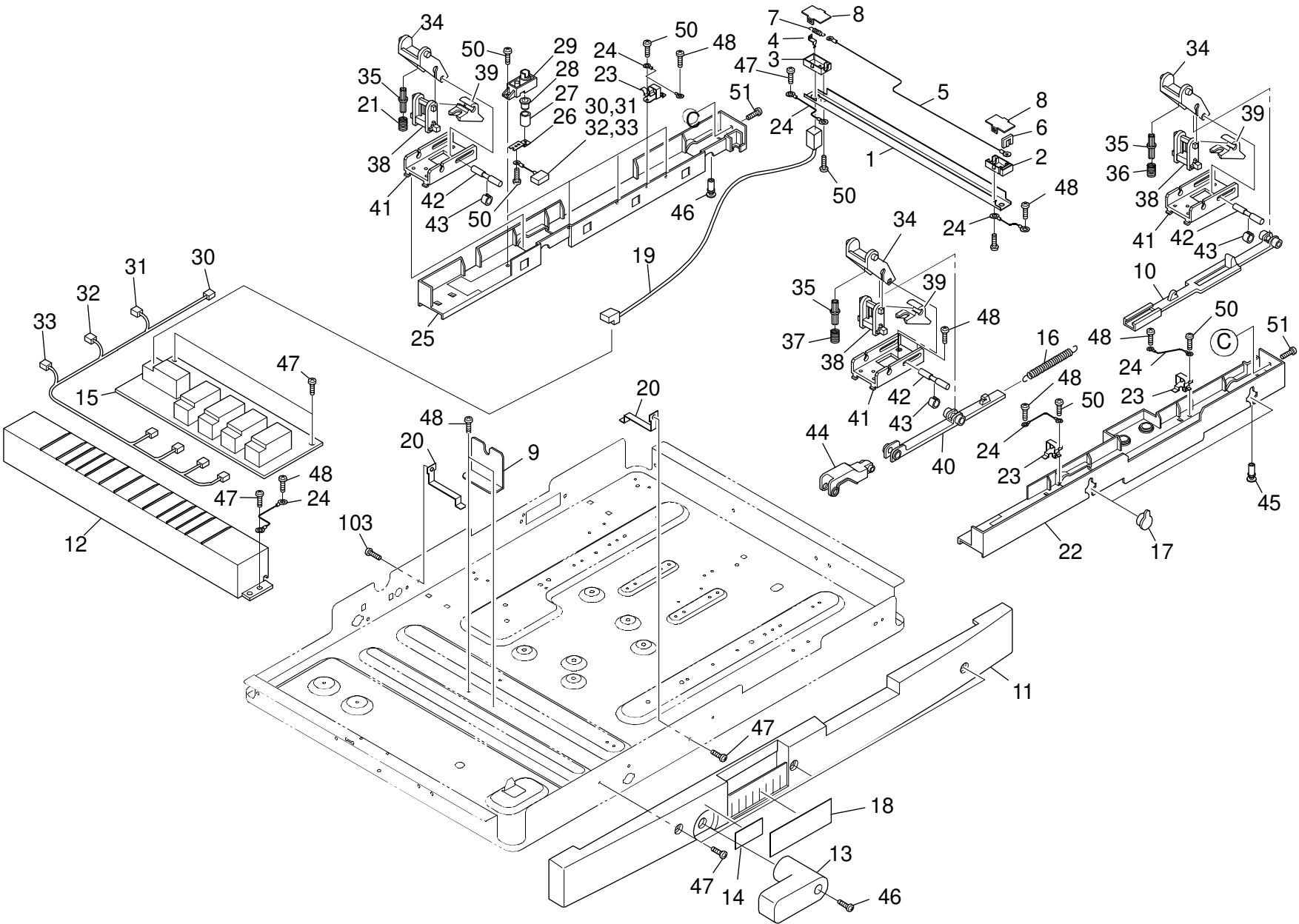


27. Transprot Belt Unit 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 4205	Wire Clamp(F0-00270000)	1
2	B186 4343	Holder(4406538710)	2
3	B186 4503	Belt Unit Harness(44219443000)	1
4	B186 4344	Cam Shaft(44218312000)	1
5	B186 4345	Screw(4406538720)	1
6	B186 4346	Bushing(4406539050)	2
7	B186 4347	Handle Shaft(4406539070)	1
8	B186 4348	Link(4406539080)	2
9	B186 4349	Pin(4406539090)	4
10	B186 4350	Bracket(4406538820)	1
11	B186 4351	Gear(44218313000)	1
12	B186 4352	Coller(4406539240)	1
13	B186 4353	Lever(4406539230)	1
14	B186 1121	Wire Clamp(F0-00341000)	4
15	B186 4505	Locking Support(F0-00342000)	4
16	B186 2515	Bushing(4346312030)	1
17	B186 4369	Gear(44218324000)	1
18	B186 4506	Wire Clamp(F0-00659000)	2
19	B186 2816	Screw(4402807030)	2
20	B186 4356	Cam Bracket(44218316000)	2
21	B186 4507	Motor - DC24V 11.2W(44218295000)	1
22	B186 4357	Motor Bracket(44218292000)	1
23	B186 4358	Gear(6LA51105000)	1
24	B186 4359	Gear(44218322000)	1
25	B186 4360	Cam(44218314000)	2
26	B186 4361	Lever(44218315000)	1
27	B186 4362	Spring(44218317000)	1
28	B186 4363	Holder(4406539200)	1
29	B186 4364	Rear Hook(4406539220)	1
30	B186 4365	Spring(4406539210)	1
31	B186 4368	Gear(44218323000)	1
32	B186 7078	Screw(4406539960)	1
33	B186 2516	Stop Ring(4400336190)	1
34	B186 1302	Push Switch(4402859600)	2
35	B186 7073	Retaining Ring - M9(X0-01578000)	4

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 7009	Tapping Screw - M3x6(4842040370)	1
37	B186 7020	Screw M3x6(4842041799)	13
38	B186 7039	Screw - M2.6X4(X0-00282001)	2
39	B186 7055	Retining Ring - M4(X0-01265000)	1

28. Transprot Belt Unit 3 (B186)

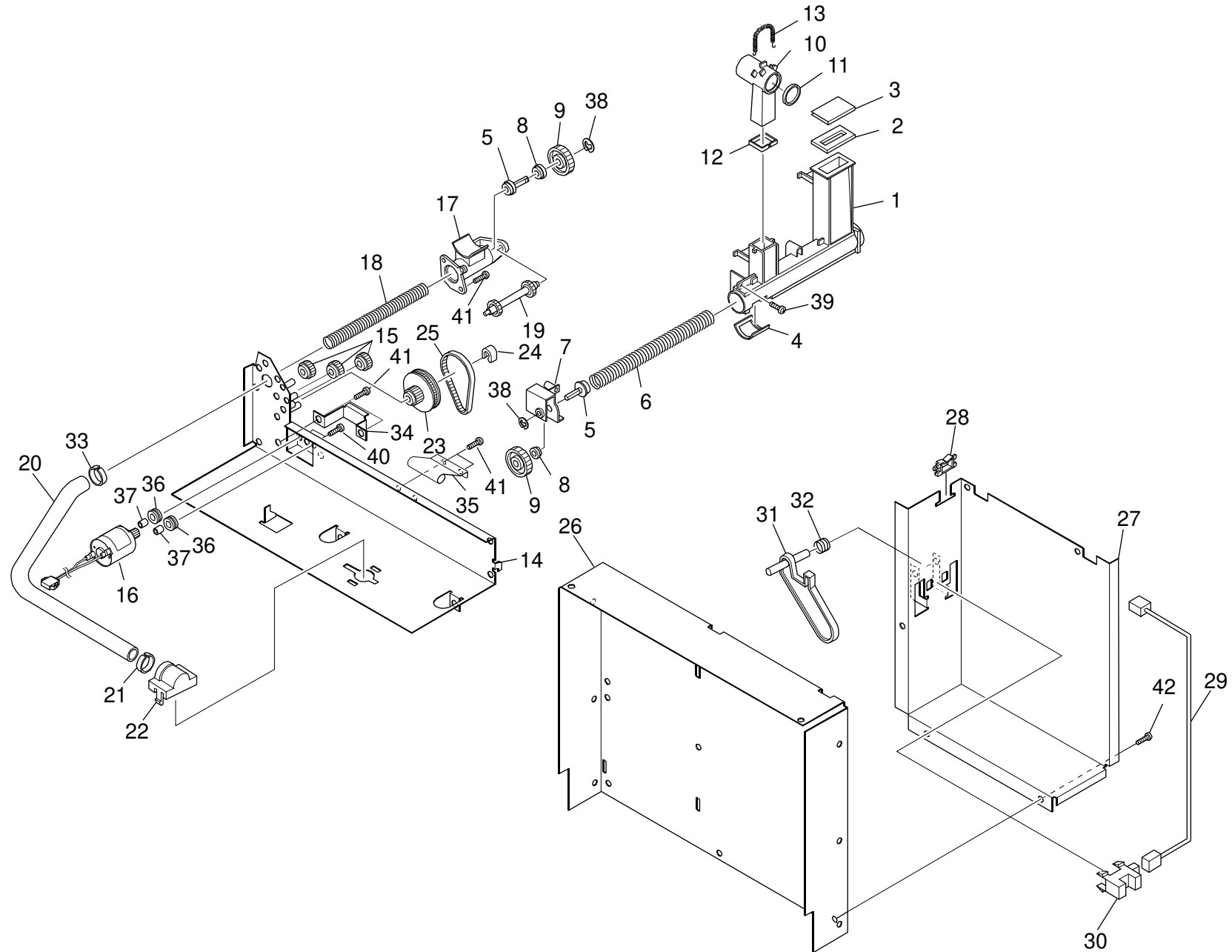


28. Transprot Belt Unit 3 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 4370	Case(4406539610)	1
2	B186 4371	Front End Block(44218287000)	1
3	B186 4372	Rear End Block(44218288000)	1
4	B186 4510	Terminal(4406539640)	1
5	B186 4511	Charge Wire(4406539650)	1
6	B186 2906	Wire Cimap(4406529850)	1
7	B186 4374	Spring(4407402190)	1
8	B186 4375	End Block Cover(44218289000)	2
9	B186 4404	Guide(44218329000)	1
10	B186 4376	Link(44218327000)	1
11	B186 4377	Front Cover(4406539290)	1
12	B186 4378	Guide(44218335000)	1
13	B186 4379	Handle(4406539190)	1
14	B186 4403	Decal(4406539110)	1
15	B186 4512	Power Pack(4406567010)	1
16	B186 4380	Spring(4406538970)	2
17	B186 4381	Stopper(4406539500)	8
18	B186 4402	Decal(4406539100)	1
19	B186 4513	High Voltage Cable(4406564800)	1
20	B186 4401	Guide(4406539020)	2
21	B186 4400	Spring(4406539010)	1
22	B186 4382	Front Guide(44218336000)	1
23	B186 4383	Leaf Spring(4406539440)	3
24	B186 4514	Grounding Wire(4406564190)	5
25	B186 4384	Rear Guide(44218337000)	1
26	B186 4515	Terminal Plate(4406539470)	4
27	B186 4385	Spring(4406539480)	4
28	B186 4386	Terminal(4406539510)	4
29	B186 4387	Terminal(44218331000)	4
30	B186 4516	High Voltage Cable - Y(4406564150)	1
31	B186 4517	High Voltage Cable - M(4406564160)	1
32	B186 4518	High Voltage Cable - C(4406564170)	1
33	B186 4519	High Voltage Cable - K(4406564180)	1
34	B186 4388	Link(4406538900)	3
35	B186 4389	Pin(4406538890)	3

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 4390	Spring(4406538990)	1
37	B186 4391	Spring(4406539000)	1
38	B186 4392	Link(4406538870)	3
39	B186 4393	Link Holder(4406538880)	3
40	B186 4394	Link(4406538930)	2
41	B186 4395	Link Guide(4406538920)	3
42	B186 4396	Link Shaft(4406538950)	3
43	B186 4397	Spacer(4406538960)	3
44	B186 4398	Link(4406538980)	2
45	B186 4399	Stopper(F0-00174000)	1
46	B186 7032	Screw - M4X8(X0-00160000)	1
47	B186 7009	Tapping Screw - M3x6(4842040370)	7
48	B186 7020	Screw M3x6(4842041799)	15
49	B186 7017	Screw - M3X8(4842040846)	1
50	B186 7012	Screw - M3X6(4842040495)	13
51	B186 7078	Screw(4406539960)	2

29.Toner Collection (B186)

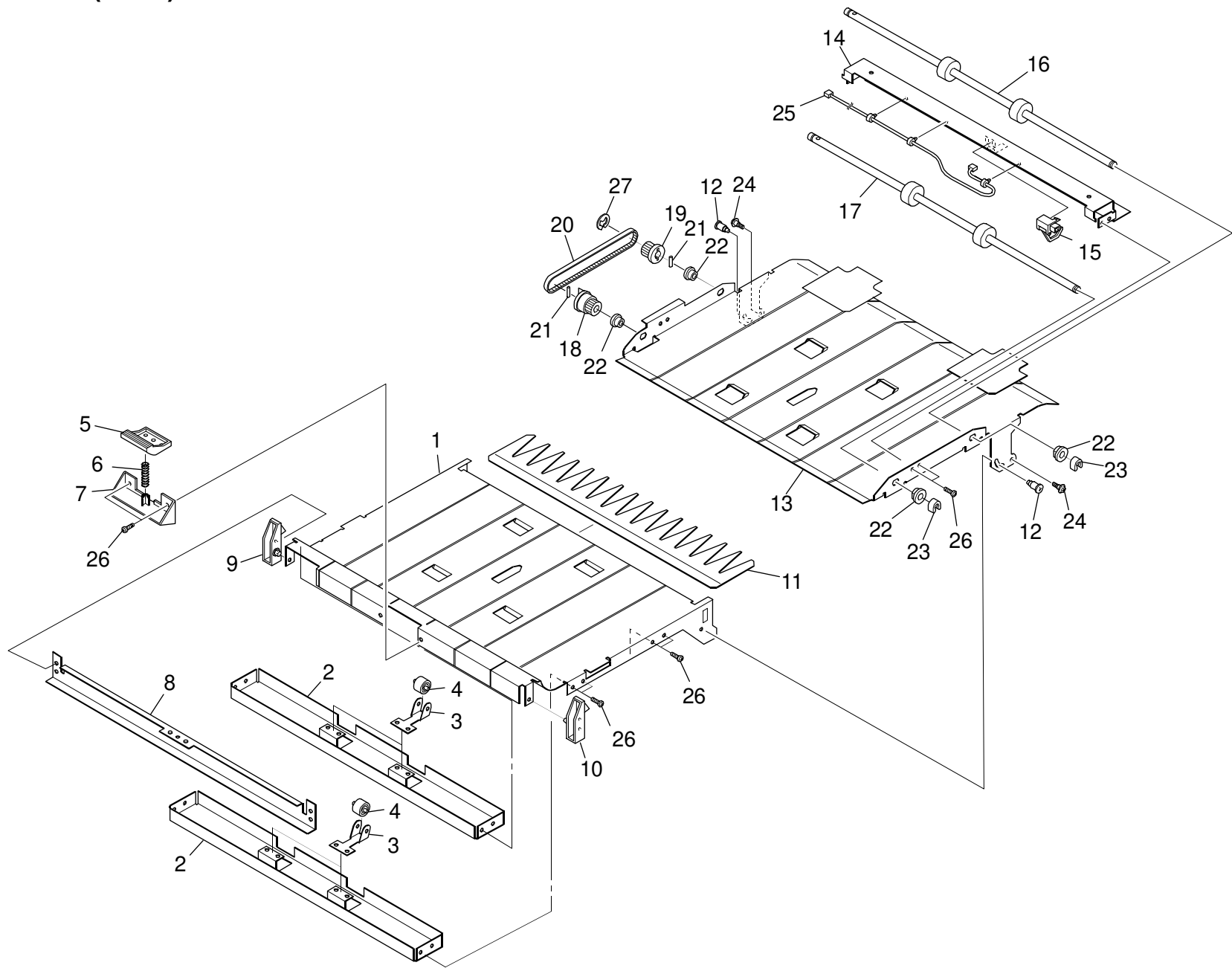


29.Toner Collection (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 3550	Collection Termial(4406532950)	1
2	B186 3551	Seal(4406533120)	1
3	B186 3552	Mylar(4406533130)	1
4	B186 3553	Seal(4406533480)	1
5	B186 3554	Coil Drive Shaft(4406533090)	2
6	B186 3555	Collection Spring(4406533100)	1
7	B186 3556	Gear Bracket(4406533010)	1
8	B186 3557	Bushing(4406533070)	2
9	B186 3558	Gear(4406533110)	2
10	B186 3559	Terminal(4406533020)	1
11	B186 3560	Seal(4406533150)	1
12	B186 3561	Seal(4406533160)	1
13	B186 3562	Spring(4406533080)	1
14	B186 3563	Stay(4406533250)	1
15	B186 3564	Gear(4406533390)	3
16	B186 3590	Mootor - DC24 2W(44218188000)	1
17	B186 3565	Terminal(4406533400)	1
18	B186 3566	Collection Spring(4406533460)	1
19	B186 3567	Gear(4406533410)	1
20	B186 3568	Collection Pipe(4406533560)	1
21	B186 3569	Seal(4406533500)	1
22	B186 3570	End Terminal(4406533430)	1
23	B186 3571	Gear(4406533440)	1
24	B186 1044	Stop Ring(4407972860)	1
25	B186 3573	Timing Belt(4406533550)	1
26	B186 3574	Left Bottle Holder(4406507610)	1
27	B186 3575	Right Bottle Holder(4406533650)	1
28	B186 3591	Wire Clamp(4365582800)	1
29	B186 3592	Sensor Harness(4406564820)	1
30	B186 3593	Sensor(4406567280)	1
31	B186 3576	Actuator(4406533660)	1
32	B186 3577	Spring(4406533670)	1
33	B186 3582	Seal(4406533470)	1
34	B186 3578	Bracket(4406533450)	1
35	B186 3579	Leaf Spring(4406533320)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 3580	Damper(4406533520)	2
37	B186 3581	Collar(4406533530)	2
38	B186 7054	E-ring M3 (X0-01264000)	2
39	B186 7017	Screw - M3X8(4842040846)	1
40	B186 7038	Screw - M2.5X6(X0-00273000)	2
41	B186 7070	Tapping Screw - M3x8(X0-01531001)	6
42	B186 7009	Tapping Screw - M3x6(4842040370)	5

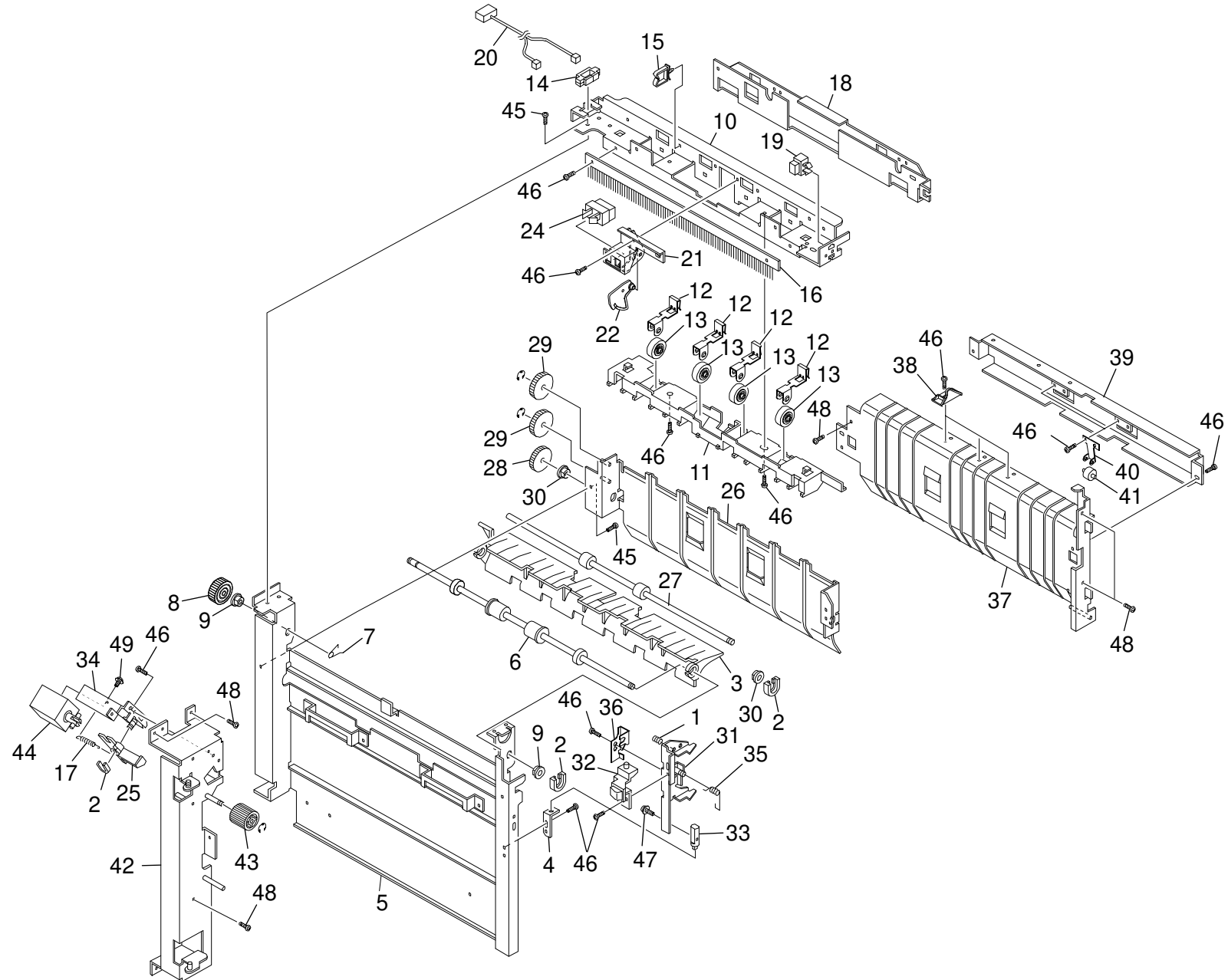
30.Duplex Guide (B186)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 4601	Lower Guide(4406543210)	1
2	B186 4602	Stay(4406543120)	2
3	B186 4603	Leaf Spring(4402297050)	4
4	B186 4604	Driven Roller(4402297020)	4
5	B186 4605	Upper Lever(4406543320)	1
6	B186 4606	Spring(4406543340)	1
7	B186 4607	Lower Lever(4406543330)	1
8	B186 4608	Stay(4406543310)	1
9	B186 4609	Rear Lever(4406543290)	1
10	B186 4610	Front Lever(4406543300)	1
11	B186 4611	Guide Mylar(4406543240)	1
12	B186 4612	Screw(4400662390)	2
13	B186 4613	Upper Guide(4406543050)	1
14	B186 4614	Stay(4406543060)	1
15	B186 1305	Switch(4401983080)	1
16	B186 4615	Right Roller(4406543150)	1
17	B186 4616	Left Roller(4406543160)	1
18	B186 4617	Pulley(4406543170)	1
19	B186 4618	Pulley(4401968660)	1
20	B186 4619	Timing Belt(4406543180)	1
21	B186 2630	Pin - 2x10(4408256620)	2
22	B186 2546	Bushing(4400802070)	4
23	B186 1044	Stop Ring(4407972860)	2
24	B186 7002	Screw(4402203820)	2
25	B186 4702	Switch Harness(4406564720)	1
26	B186 7009	Tapping Screw - M3x6(4842040370)	21
27	B186 7056	E-ring M5(X0-01266000)	1

Index No.	Part No.	Description	Q'ty Per Assembly

31.Paper Exit (B186)

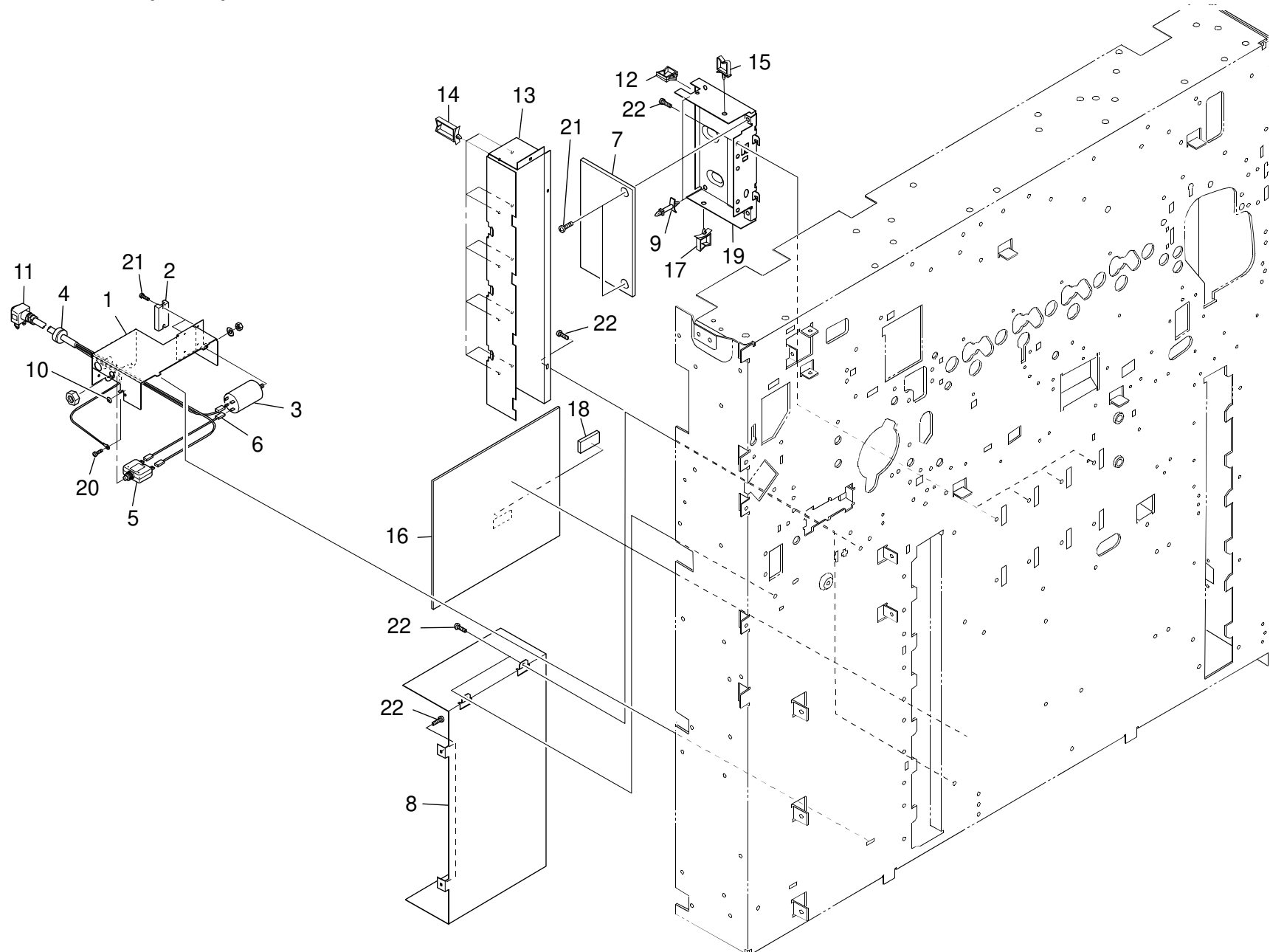


31.Paper Exit (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 4667	Spring(4406542480)	1
2	B186 1044	Stop Ring(4407972860)	4
3	B186 4632	Paper Guide(4406542190)	1
4	B186 4633	Pin Bracket(4406542420)	1
5	B186 4634	Exit Frame(4406542100)	1
6	B186 4635	Lower Exit Roller(4401941820)	1
7	B186 4636	Spring(4406542310)	1
8	B186 4637	Gear(4401941830)	1
9	B186 4638	Bushing(4401941910)	2
10	B186 4639	Guide Bracket(4406542150)	1
11	B186 4640	Paper Guide(4408668950)	1
12	B186 4641	Leaf Spring(6LA51060000)	4
13	B186 4642	Pinch Roller(44218539000)	4
14	B186 1114	Wire Clamp(F0-00041000)	1
15	B186 4712	Wire Clamp(F0-00024000)	4
16	B186 4643	Brush(4408664470)	1
17	B186 4666	Spring(4406542270)	1
18	B186 4644	Guide(4406542160)	1
19	B186 1302	Push Switch(4402859600)	1
20	B186 4714	Switch Harness(4406564740)	1
21	B186 4645	Switch Bracket(44218535000)	1
22	B186 4646	Actuator(44218536000)	1
24	B186 1710	Sensor(C0-07598000)	1
25	B186 4665	Lever(4406542260)	1
26	B186 4647	Left Guide(4406542120)	1
27	B186 4648	Guide Roller(4406542590)	1
28	B186 2674	Gear - 20T (4402297010)	1
29	B186 2675	Gear - 22T (4402297000)	2
30	B186 2546	Bushing(4400802070)	2
31	B186 4652	Lever(4406542440)	1
32	B186 4653	Knob(4406542360)	1
33	B186 4654	Pin(4401908730)	1
34	B186 4664	Solenoid Bracket(4406542230)	1
35	B186 4655	Spring(4406542380)	1
36	B186 4656	Bracket(4406542390)	1

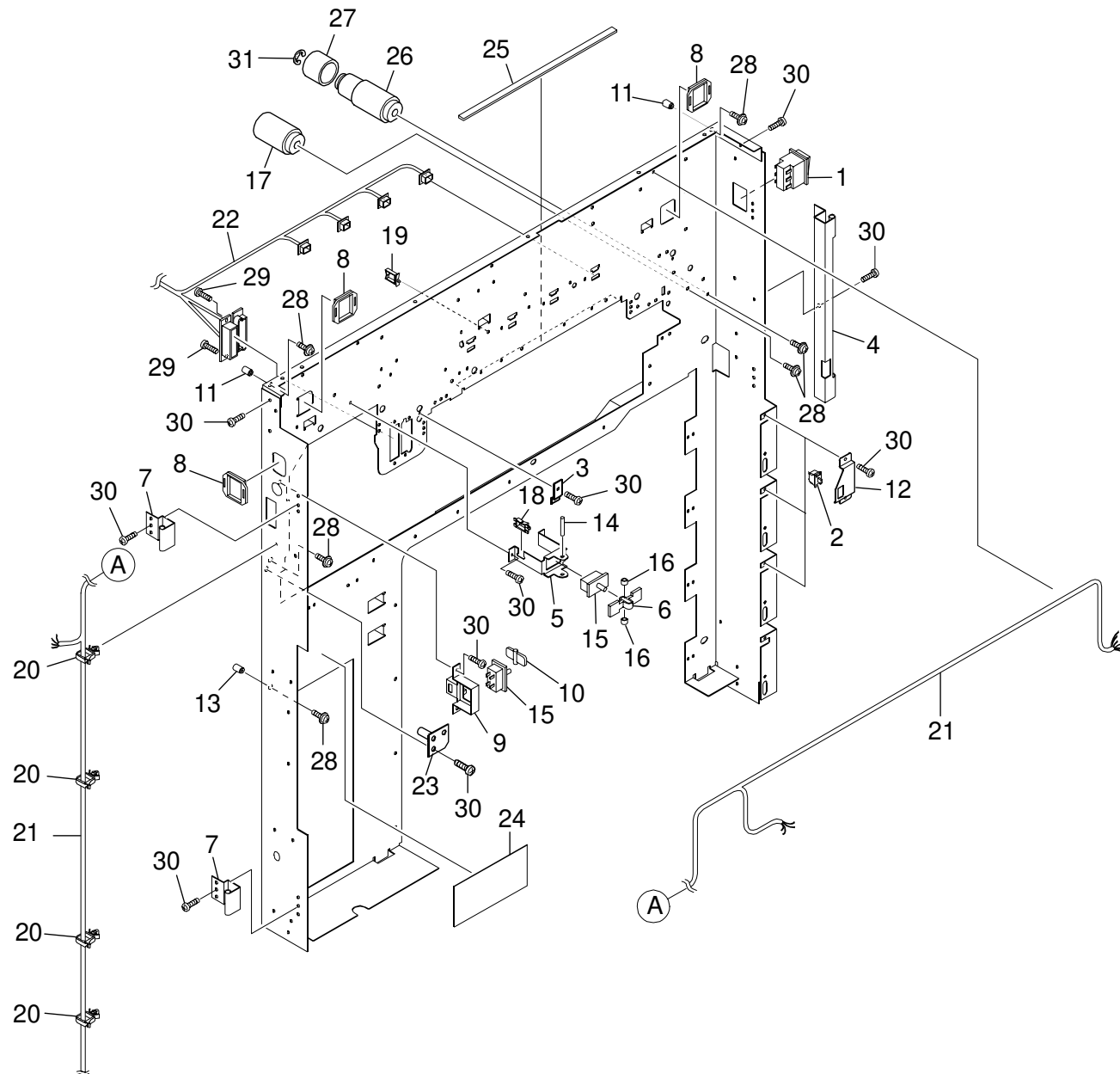
Index No.	Part No.	Description	Q'ty Per Assembly
37	B186 4657	Right Guide(4406545610)	1
38	B186 4658	Guide(44218544000)	3
39	B186 4659	Guide Bracket(4406545750)	1
40	B186 4603	Leaf Spring(4402297050)	2
41	B186 4604	Driven Roller(4402297020)	2
42	B186 4662	Hinge Bracket(4406542280)	1
43	B186 4663	Gear - 21T(4406542400)	1
44	B186 4716	Solenoid(4406569050)	1
45	B186 7007	Screw M4x8 (4842040060)	4
46	B186 7009	Tapping Screw - M3x6(4842040370)	20
47	B186 7012	Screw - M3X6(4842040495)	1
48	B186 7016	Tapping Screw - M4x8(4842040748)	6
49	B186 7023	Screw M3x4 (X0-00039000)	2

32.Electrical Section (B186)



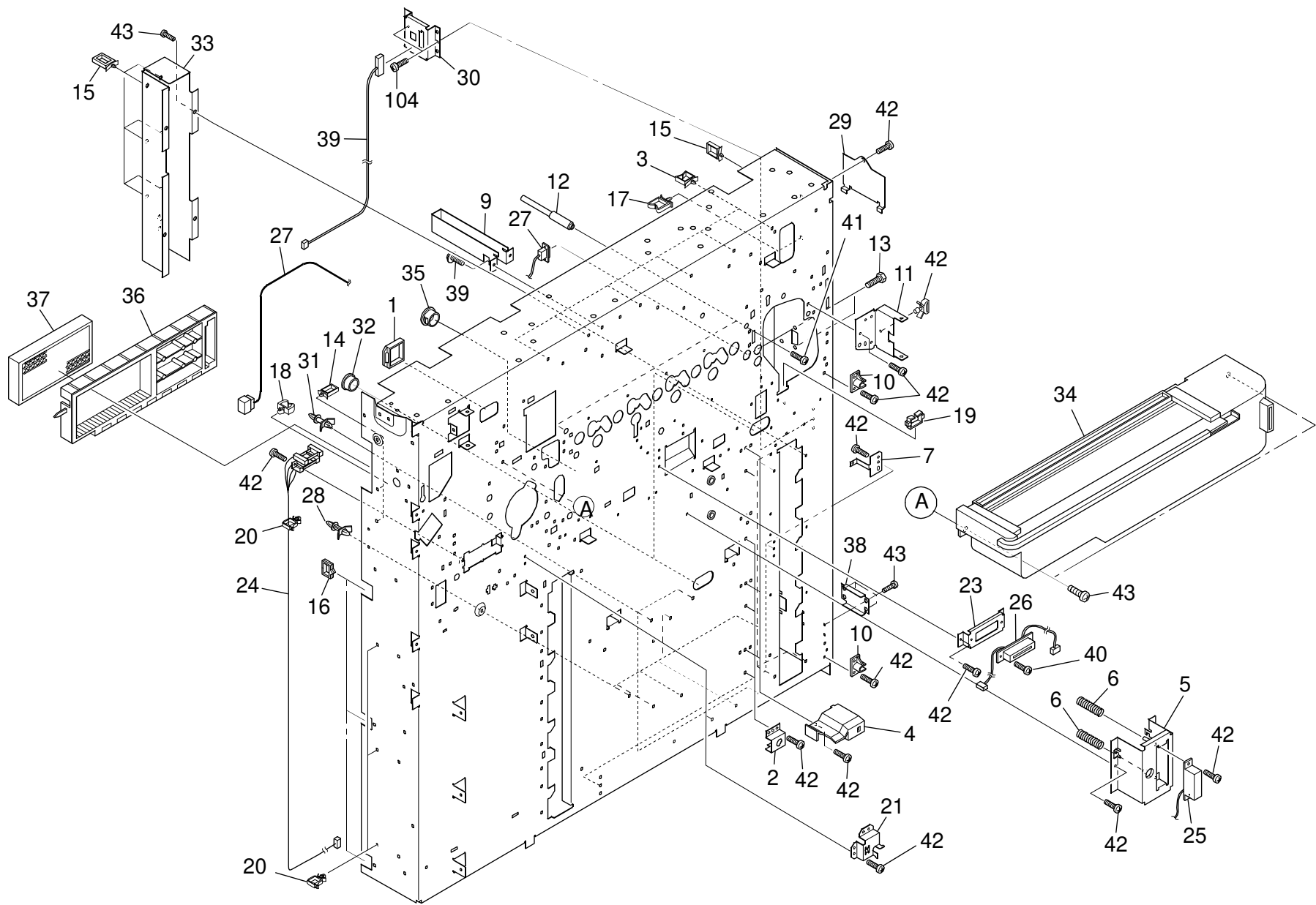
65

33.Frame Section 1 (B186)





34.Frame Section 2 (B186)

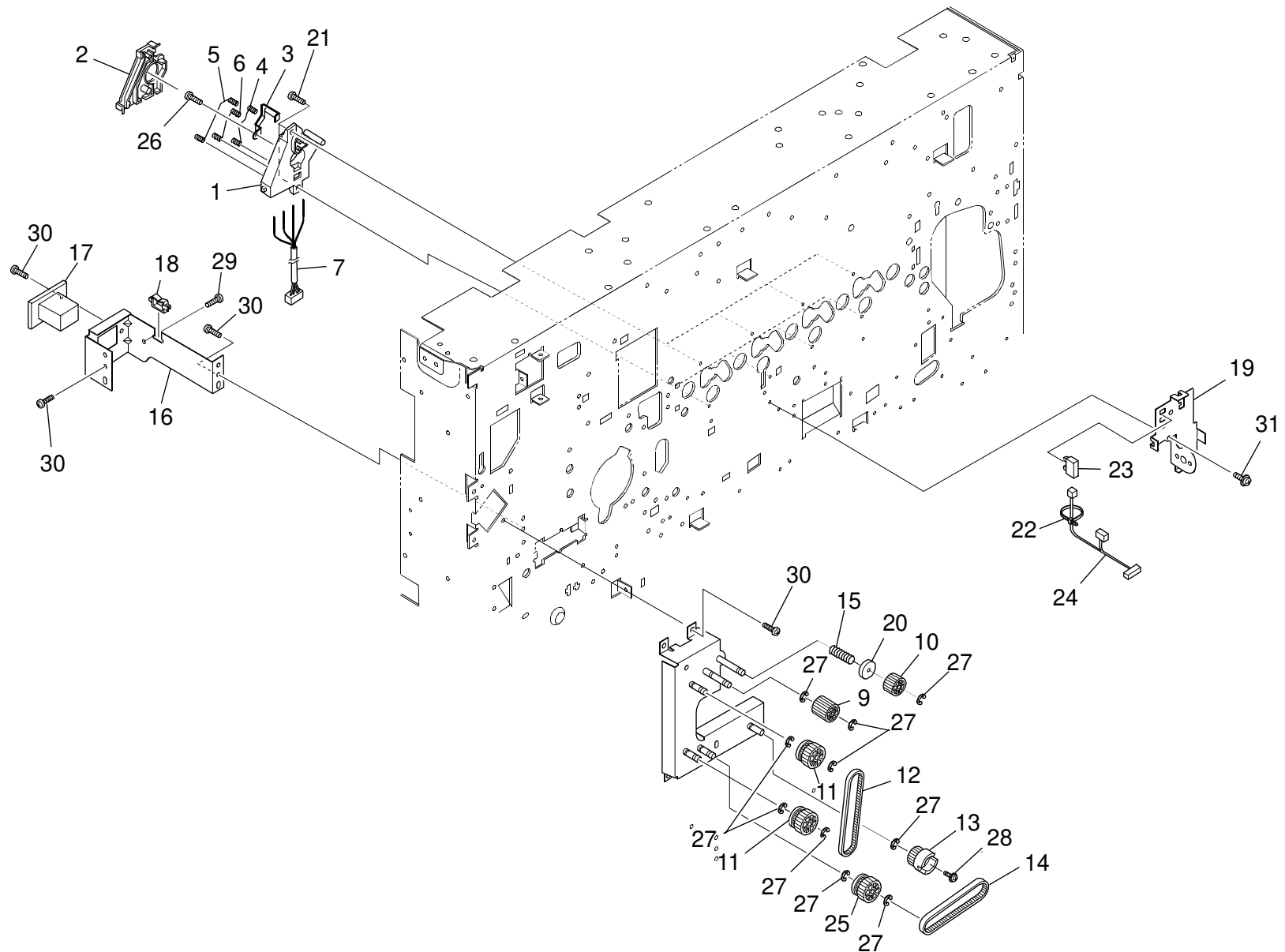


34.Frame Section 2 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1051	Wire Band(4406509170)	2
2	B186 1052	Feed Guide Bracket(4406510070)	4
3	B186 1120	Wire Clamp(F0-00026000)	14
4	B186 1053	Tray Motor Guide(4406510120)	4
5	B186 1054	Connector Bracket(4406510210)	1
6	B186 1055	Spring(44217479000)	2
7	B186 1056	Bracket(4406510310)	2
8	B186 1136	Wire Clamp(F0-00035000)	1
9	B186 1057	Rear Cover Bracket(4406510360)	2
10	B186 1058	Holder(4406540330)	2
11	B186 1059	Hinge Bracket(44218447000)	1
12	B186 1060	Drive Shaft(4406548780)	2
13	B186 1144	Connector(E0-04312001)	2
14	B186 1121	Wire Clamp(F0-00341000)	2
15	B186 1100	Wire Clamp(F0-00030001)	4
16	B186 1123	Wire Clamp(F0-00047000)	3
17	B186 1135	Wire Clamp(F0-00025000)	1
18	B186 1134	Wire Clamp(F0-00269000)	1
19	B186 1114	Wire Clamp(F0-00041000)	2
20	B186 7510	Wire Clamp(F0-01243000)	4
21	B186 1061	Stopper(4406510250)	1
22	B186 1133	Wire Harness(4406564450)	1
23	B186 1062	Connector Bracket(4406539980)	1
24	B186 1126	Main AC Harness(44219455000)	1
25	B186 1127	Duplex Inteface Harness(4406564490)	1
26	B186 1128	Tbu Harness(44219442000)	1
27	B186 1129	Wire Harness(44219448000)	1
28	B186 1130	Locking Support(F0-00327000)	5
29	B186 1063	Key Counter Cover(4402204800)	1
30	B186 1064	Connector Bracket(4406507490)	1
31	B186 1131	Locking Support(F0-00311000)	4
32	B186 1132	Wire Bushing(F0-00373001)	2
33	B186 1065	Rail Cover(4406592590)	1
34	B186 1066	Ozone Duct(4406510830)	1
35	B186 1067	Wire Bushing(F0-00371001)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1068	Ozone Filter Holder(4406510750)	1
37	B186 1069	Ozone Filter(4406510760)	1
38	B186 1070	Harness Cover(4406540340)	1
39	B186 7028	Screw M3x8(X0-00073000)	2
40	B186 7061	Screw - M3X8(X0-01278001)	2
41	B186 7033	Screw M4x8 (X0-00161000)	1
42	B186 7009	Tapping Screw - M3x6(4842040370)	31
43	B186 7016	Tapping Screw - M4x8(4842040748)	10

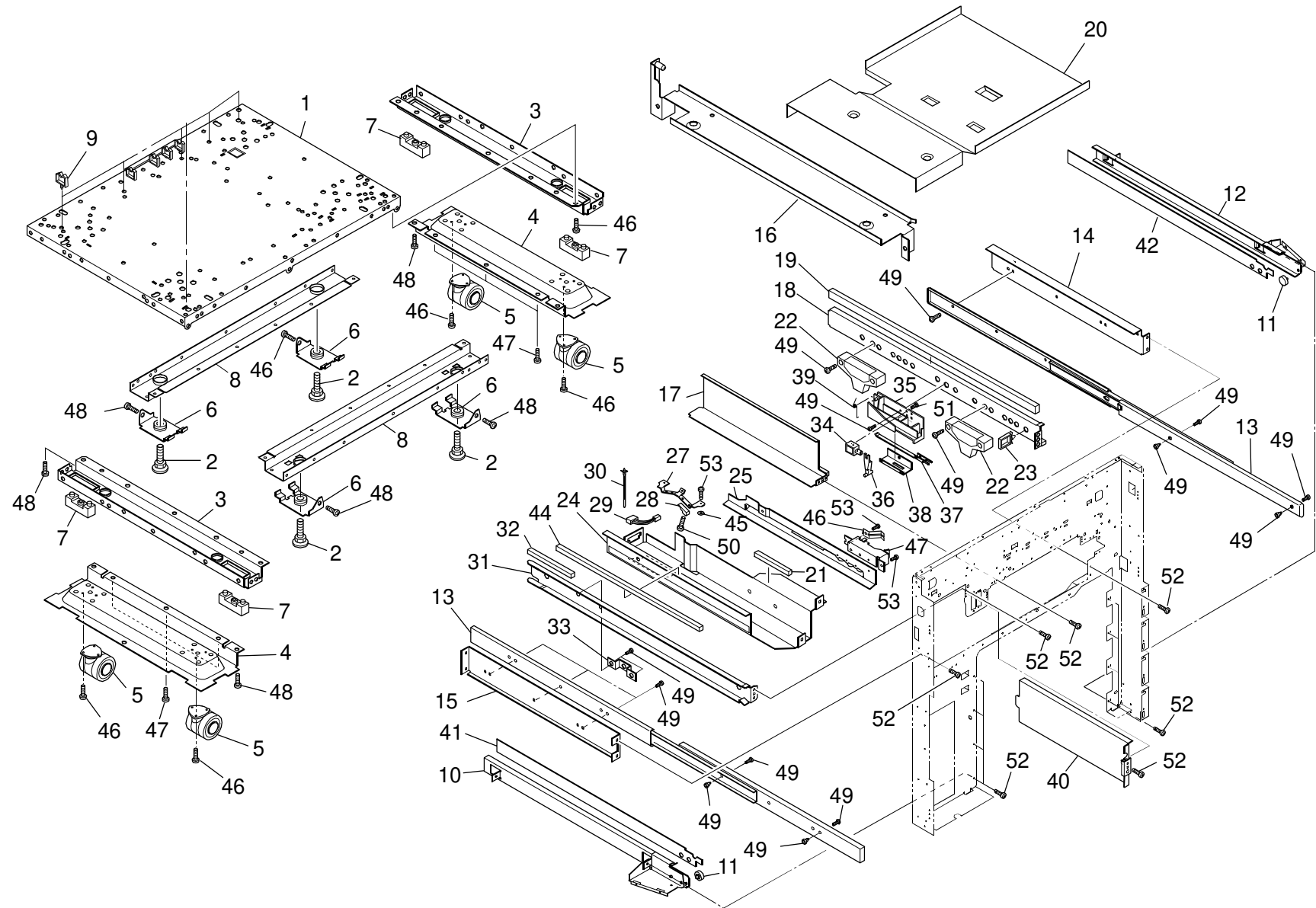
35.Frame Section 3 (B186)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1071	Terminal Holder(44217474000)	4
2	B186 1072	Terminal Cover(44217475000)	4
3	B186 1073	Plate(4406510940)	4
4	B186 1074	Spring(4406510950)	4
5	B186 1075	Spring(4406510960)	4
6	B186 1076	Spring(4406510970)	4
7	B186 1137	High Voltage Wire(4406564360)	4
8	B186 1077	Gear Bracket(4406548160)	1
9	B186 1078	Gear(4406548210)	1
10	B186 1079	Gear(4406548220)	1
11	B186 1080	Gear(4406548400)	2
12	B186 1081	Timing Belt(4406548410)	1
13	B186 1082	Pulley(4406548420)	1
14	B186 1083	Timing Pulley(44218553000)	1
15	B186 1084	Spring(4406548230)	1
16	B186 1085	Bracke(4406510380)	1
17	B186 1138	Harness(4406564940)	1
18	B186 1139	Wire Clamp(F0-00045000)	1
19	B186 1086	Barcket(4406531590)	1
20	B186 1089	Washer(4406528000)	1
21	B186 7002	Screw(4402203820)	8
22	B186 1142	Wire Band(F0-00521001)	1
23	B186 1140	Switch(4401983230)	1
24	B186 1141	Interface Harness(4406564480)	1
25	B186 1087	Gear(44218552000)	1
26	B186 7012	Screw - M3X6(4842040495)	4
27	B186 7056	E-ring M5(X0-01266000)	9
28	B186 7025	Screw M3x6 (X0-00056000)	1
29	B186 7016	Tapping Screw - M4x8(4842040748)	6
30	B186 7009	Tapping Screw - M3x6(4842040370)	5
31	B186 7039	Screw - M2.6X4(X0-00282001)	2

Index No.	Part No.	Description	Q'ty Per Assembly

36.Frame Section 4 (B186)

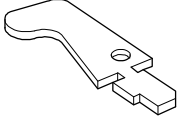
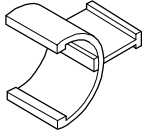
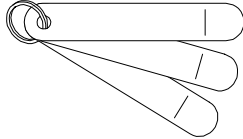
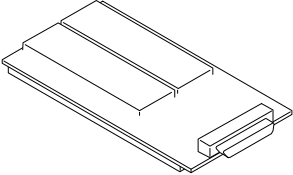
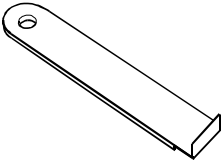
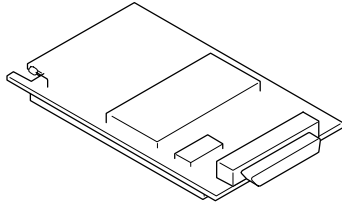
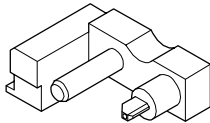
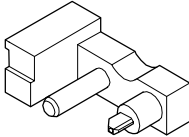
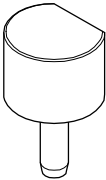
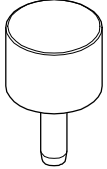
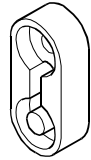
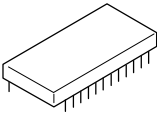
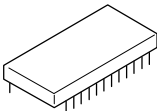
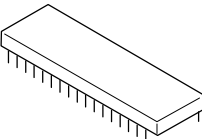
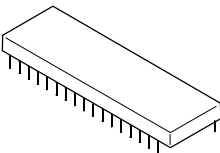
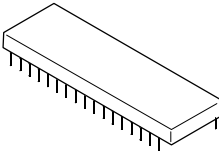


36.Frame Section 4 (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B186 1001	Base Plate(44217451000)	1
2	B186 1002	Foot(44217455000)	4
3	B186 1003	Base Stay(4406507030)	2
4	B186 1004	Caster Baracket(44217452000)	2
5	B186 1005	Caster(44217453000)	4
6	B186 1006	Foot Bracket(4406308690)	4
7	B186 1007	Base Handle(4406308710)	4
8	B186 1008	Base Stay(4406507020)	2
9	B186 1100	Wire Clamp(F0-00030001)	5
10	B186 1009	Left Rail(4406507650)	4
11	B186 1010	Gude Roller (4400932560)	8
12	B186 1011	Right Rail(4406507150)	4
13	B186 1012	Slide Rail(44217598000)	2
14	B186 1013	Stay(4406510520)	1
15	B186 1014	Stay(4406510530)	1
16	B186 1015	Rail Assembly(4406545700)	1
17	B186 1016	Stay(4406510500)	1
18	B186 1017	Left Rail(4406510580)	1
19	B186 1018	Seal(4406510690)	1
20	B186 1019	Stay(4406507250)	1
21	B186 1110	Gasket(4406545550)	1
22	B186 1101	Sensor(4406567110)	2
23	B186 1102	Wire Clamp(F0-00366001)	1
24	B186 1103	Bracket(4406545660)	1
25	B186 1020	Guide Plate(44218515000)	1
26	B186 1034	Bracket(44218441000)	1
27	B186 1021	IC Bracket(4406545760)	1
28	B186 1104	IC - GP2A25(C0-03680001)	1
29	B186 1105	Interface Harness(4406565770)	1
30	B186 1106	Wire Band(4400902490)	1
31	B186 1022	Right Rail(4406510600)	1
32	B186 1023	Seal(4406510680)	1
33	B186 1024	Palte(4406545670)	1
34	B186 1107	Solenoid(44219861000)	1
35	B186 1108	Toner Sensor(4406592460)	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B186 1025	Shutter Lever(4406511320)	1
37	B186 1026	Shutter(4406511330)	1
38	B186 1027	Sendor Cover(4406511340)	1
39	B186 1028	Spring(4406511350)	1
40	B186 1029	Bracket(44217576000)	1
41	B186 1030	Left Mylar(4406507110)	4
42	B186 1031	Right Mylar(4406507100)	4
43	B186 1033	Leaf Spring(44218396000)	1
44	B186 1109	Gasket(4406545580)	1
45	B186 1032	Spacer(4406545570)	2
46	B186 7037	Screw - M5X12(X0-00241001)	12
47	B186 7013	Tapping Screw - M4x6(4842040650)	6
48	B186 7007	Screw M4x8 (4842040060)	55
49	B186 7009	Tapping Screw - M3x6(4842040370)	14
50	B186 7024	Screw - M3X6(X0-00053000)	1
51	B186 7060	Screw - M3X6(X0-01277001)	2
52	B186 7016	Tapping Screw - M4x8(4842040748)	49
53	B186 7070	Tapping Screw - M3x8(X0-01531001)	6

37.Special Tools (B186)

1 	2 	3 	4 
5 	6 	7 	8 
9 	10 	11 	12 
13 	14 	15,17 	16,18 

37.Special Tools (B186)

Index No.	Part No.	Description	Q'ty Per Assembly
1	VSSJ 9506	Switch Holder	1
2	VSSJ 9507	Scanner Wire Holder	1
3	VSSJ 9513	Gap Gauge	1
4	VSSJ 9508	Upgrade Board - SYS	1
5	VSSJ 9505	Dg Cleaner	1
6	VSSJ 9509	Upgrade Board - SCN	1
7	VSSJ 9511	Rear Positioning Tool	1
8	VSSJ 9512	Front Positioning Tool	1
9	VSSJ 9503	Lends Positioning Pin - F	1
10	VSSJ 9504	Lend Positioning Pin - R	1
11	VSSJ 9510	Roller Holder	2
12	B186 7518	IC-M27C4001-10F1(6LA97654000)(SCM)	1
13	B186 7519	IC-M27C160-100F1(6LA97655000)(IMC)	1
14	B186 7520	IC-M27C160-100F1(6LA97656000)(LGC)	1
15	B186 7521	IC-M27C160-100F1(6LA99496000)(SYS)	1
16	B186 7522	IC-M27C160-100F1(6LA99498000)(UI)	1
17	B186 7523	IC-M27C160-100F1(6LA51506600)(SYS)	1
18	B186 7524	IC-M27C160-100F1(6LA515123000)(UI)	1

Index No.	Part No.	Description	Q'ty Per Assembly

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