Modification **B**ulletin

PAGE: 1/1

Model: Dolphin C2			Da	ate: 12-Jun	-06	No.: MB188001
Modified Article:	Modified Article: Counter:PCB:NOVITA				by: F.Nog	guchi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve re		e reliability	☐ To mee	et standards
☐ Part standardization ☐ Product Sa		afety	()		

Incorrect	Correct	Description	Q'ty	Page	Index	Note
part number	part number					
B1889890	B1889590	Counter: PCB: NOVITA	1	69	33	

Change: The part number was corrected. **Reason:** The part number in the Parts Catalog was incorrect.

Modification Bulletin

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Model: Dolphin-C2			Da	ate: 29-Sep-	06	No.: MB188002
Modified Article: LED Array: QL: Ass'y				Prepared b	oy: F.Nog	juchi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange [Other	
Modification:	□ To facilitate assembly	☐ To improve		e reliability [☐ To mee	et standards
	☐ Part standardization	☐ Product	t Sa	afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B0102016 -		LED Array: QL: Ass'y	2 - 0	X/	27	23	
B0102011—		Discharge Lamp Casing	1 - 0	X/	27	25	
Ļ	– B1882020	Quenching Lamp: UNIT	0 - 1	/0	27	23	

Change: B0102016 and B0102011 were combined into one assembly. **Reason:** To further ensure that short circuits do not occur during assembly.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 480W Savin 4800WD LANIER LW411 Gestetner A080	120/60	USA, Canada, S. America	B188-17	K7651200002
RICOH Aficio 480W	220-240/50, 60	China	B188-21	K76601xxxxx
RICOH Aficio 480W Nashuatec A080 Gestetner A080 Rex Rotary A080	220-240/50, 60	Europe, Asia, Oceania, etc	B188-27	K7651200035

Modification **B**ulletin

PAGE: 1/1

Model: Dolphin-C2			Da	ate: 3-Oct-(06	No.: MB188003	
Modified Article:	Harnesses			Prepared	by: F.Nog	guchi	
From: 2nd Tech. Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:		☐ To impr	ove	e reliability	☐ To me	et standards	
	☐ Part standardization	☐ Product Safety		afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1885818		Harness: DC: Motor: Paper Feed: Upper	1 - 1	4 4 0/0		35 24	
	B1885817	Harness: DC: Paper Feed: Upper	1 - 1	0/0	35	24	
B1885813		Harness: DC: Registration Sensor	1 - 1	0/0	45	19	
	B1885814	Harness - Registration Sensor	1 - 1	0/0	45	19	
B1885884		Harness: DC: Separation Unit	1 - 1	0/0	47	26	
	B1885864	Harness - DC Separation Unit	1 - 1	0/0	47	20	
B1885885		Harness: DC: Development Unit	1 - 1	0/0	49	5	
	B1885865	Harness: DC: Development Unit: Connect	1 - 1	0/0	49	5	
B1885882		Harness: DC: Paper Exit Unit	1 - 1	0/0	63	5	
	B1885863	Harness - DC Paper Exit Unit	1 - 1	0/0	03	ວ	

Change: The material of the harness was changed. **Reason:** To facilitate assembly at the factory.

Modification **B**ulletin

PAGE: 1/1

Model: Dolphin-C2			Da	ate: 3-Oct-0	6	No.: MB188004			
Modified Article:	Modified Article: Gear Pulley				Prepared by: F.Noguchi				
From: 2nd Tech. Support Sec. Service Support Dept.									
Reason for	☐ Parts catalog correction	☐ Vendor o	cha	ange [Other				
Modification:	☐ To facilitate assembly			e reliability [To mee	et standards			
	☐ Part standardization	☐ Product Safety		afety	()			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017694		Gear Pulley:17Z/50T	1 1	X/O	43	19	
	AB017731	Pulley: Gear: MM31.83	1 - 1	7/0	43	19	

Change: The material of the bearing for the gear was changed. **Reason:** To ensure that noise does not occur if the bearing is worn down.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 480W Savin 4800WD LANIER LW411 Gestetner A080	120/60	USA, Canada, S. America	B188-17	K7660200012
RICOH Aficio 480W	220-240/50, 60	China	B188-21	K76603xxxxx
RICOH Aficio 480W Nashuatec A080 Gestetner A080 Rex Rotary A080	220-240/50, 60	Europe, Asia, Oceania, etc	B188-27	K7660200021

Modification Bulletin

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Model: Dolphin-C2	Model: Dolphin-C2			ate: 3-Oct-	06	No.: MB188005
Modified Article:	Operation Sub Unit etc			Prepared	l by: F.Nog	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve relia		e reliability	⊠ To me	et standards
	☐ Part standardization	☐ Product Safety		afety	()

Old part	New part	Description	Description Q'ty Int Page		Page	Index	Note
number	number						
B1881414		Operation Sub Unit: NA	1 - 1	X/O	13	1	2
	B1881471	Operation Sub Unit: NA: Ass'y	1 - 1	7/0	13	'	
B1881415		Operation Sub Unit: EU	1 - 1 X/		13	1	2
	B1881472	Operation Sub Unit: EU: Ass'y	1 - 1	7/0	13	•	
B1881416		Operation Panel CHN	1 - 1	X/O	13	1	2
	B1881473	Operation Sub Unit: CHN: Ass'y	1 - 1	7	13	ı	
B1881429		LCD: SUB: Unit	1 - 1	X/X	13	4	1, 2
	B1881435	LCD:SUB – Ass'y	1 - 1	^/^	13	4	1, ∠
B1885085		PCB: LCDC: NA: Ass'y	1 - 1	X/X	13	15	1, 2
	B1885096	PCB: LCDC: NA	1 - 1	~/~	13	2	1, 2
B1885086		PCB: LCDC: EU	1 - 1	X/X	13	15	1, 2
	B1885097	PCB: LCDC: EU: Ass'y	1 - 1	~/~	13	13	1, 4
B1885087		PCB LCDC	1 - 1	X/X	13	15	1, 2
	B1885098	PCB: LCDC: CHN: Ass'y	1-1	\/\	13	13	1, 4

Change: The materials of the LCD flat cable and LCDC PCB connector were changed.

Reason: To comply with the RoHs Directive.

Important:

1. When you install the new PCB: LCDC for the first time, install it with the new LCD together as a set.

Note: If you use the old parts with the new parts, a malfunction of the LCD may occur.

Visual difference between the old/new **LCD**:

New LCD: Color of the flat cable end is Green.

Old LCD: Color of the flat cable harness end is **Blue**.

2. From the following cut-in serial number machines (see the next page), use only new parts. The old parts can be used on old machines.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 480W Savin 4800WD LANIER LW411 Gestetner A080	120/60	USA, Canada, S. America	B188-17	K7660100001
RICOH Aficio 480W	220-240/50, 60	China	B188-21	K7660100064
RICOH Aficio 480W Nashuatec A080 Gestetner A080 Rex Rotary A080	220-240/50, 60	Europe, Asia, Oceania, etc	B188-27	K7660100037

Modification Bulletin

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Model: Dolphin-C2	Model: Dolphin-C2 Da			ate: 21-Se	p-07	No.: MB188006
Modified Article:	Stepper Motor			Prepared	by: F.Nog	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060295	B1882869	Stepper Motor: DC24V 14.8W	1 - 1	0/0	35	20	

Change: Part number Reason: Vender change

Modification **B**ulletin

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Model: Dolphin-C2			Da	ate: 28-Sep-0	7	No.: MB18800)7
Modified Article:	Covers			Prepared by	y: F.Nog	juchi	
From: 2nd Tech. S	upport Sec. Service Support	Dept.					
Reason for	☐ Parts catalog correction		cha	ange [Other		
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability] To mee	et standards	
	☐ Part standardization	☐ Product	Sa	afety	()	

Change/ Reason: Vender change

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number	-					
B1881304	B1881317	Cover: Original: Upper	1 - 1	0/0	9	1	
B0101301 -		Original Left Cover	1 - 1	0/0	9	12	
	- B1881301	Cover: Original: Left] '-'	0/0	9	12	
B0101302 -		Original RIGHT Cover	1 - 1	0/0	9	13	
	- B1881302	Cover: Original: RIGHT	1 - 1	0/0	9		
B1886063	B1886086	Original Table: Printing	1 - 1	0/0	9	17	
B1886453	B1886454	Original Table: Printing: NA	1 - 1	O/O	9	17	
B0101257		Left Upper Cover	1 - 1	0/0	11	2	
	- B1881257	Cover: Left Upper	1-1	0/0	1.1		
B0101258		Left Inner Cover	1 - 1	0/0	11	4	
	- B1881258	Cover: Inner: Left	1 - 1			-	
B1881352	B1881350	Cover: Development	1 - 1	O/O	11	18	
B0101355 –		Lower Exit Cover	1 - 1	0/0	11	19	
l	- B1881355	Cover: Exit: Lower	1 - 1	0/0	11	19	
B0101351 -		Entrance Cover - Manual Feed	1 - 1	0/0	11	23	
	- B1881351	Cover: Manual Feed: Entrance	1 - 1	0/0	11	23	
B0101251 -		Right Inner Cover	1 - 1	0/0	11	25	
l	- B1881251	Cover: Inner: Right	1 - 1	0/0	11	25	
B0101250 –		Upper Right Cover	1 - 1	0/0	11	26	
	- B1881250	Cover: Right Upper	1 - 1	0/0	11	20	
B0101269 -		Front Exit Tray	2 - 2	0/0	25	5	
	- B1881268	Tray: Exit: Front	2-2	0/0	25	5	
B1882930	B1882934	Cover: Front	2 – 2	0/0	29	1	
D 1002930	D 1002934	Cover. I Toric	2 – 2	0/0	31	2	

Modification **B**ulletin

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Model: Dolphin-C2			Da	ate: 2-Oct-	07	No.: MB188008
Modified Article:	Modified Article: Switch - AC250/15A				by: F.No	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards
	□ Part standardization	☐ Product	Sa	afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
12042468		Switch - AC250/16A	1 1	0/0	45	109	
	12042614	Switch AC250V/16A	1 - 1	0/0	40	109	

Change/ Reason: Due to parts standardization with new model.

Modification **B**ulletin

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Model: Dolphin-C2			Da	ate: 2-Oct-07		No.: MB188009
Modified Article:	Modified Article: Heat Insulation: Fusing: Front and Rear				by: F.Nog	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	ıfety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA172017	AA172021	Heat Insulation: Fusing: Rear	1 - 1	O/O	55	25	
B1881121	B1881127	Heat Insulation: Fusing: Front	1 - 1	O/O	59	8	

Change/ Reason: Vender change

Modification Bulletin

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Reissued: 12-Oct-07

Model: Dolphin-C2	Date: 2-Oct-07	No.: MB188010a

MB Reissue

The items in **bold italics** have been added.

Modified Article: Bracket: Main Switch			Prepared by: F.Noguchi			
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	Other		
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	☐ To me	eet standards	
	□ Part standardization	☐ Product Sa	afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1881274	B1881294	Bracket: Main Switch	1 - 1	0/0	45	1	

Change/ Reason: Due to parts standardization with new model.

Modification **B**ulletin

PAGE: 1/1

Model: Dolphin-C2			ate: 4-Oct-07		No.: MB188011	
Modified Article: Coupling Gear - 48Z/27Z				Prepared by: F.Noguchi		
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly			e reliability	☐ To me	et standards
☐ Part standardization ☐ Pro			t Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB017534	AB017749	Coupling Gear - 48Z/27Z Gear: Coupling: T48: Z27	1 - 1	X/O	65	15	
	AD017749	Gear. Coupling. 146. ZZI					

Change: The shape of the gear was changed. **Reason:** To further strengthen the teeth of the gear.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 480W Savin 4800WD LANIER LW411 Gestetner A080	120/60	USA, Canada, S. America	B188-17	K7670100021
RICOH Aficio 480W	220-240/50, 60	China	B188-21	K76702xxxxx
RICOH Aficio 480W Nashuatec A080 Gestetner A080 Rex Rotary A080	220-240/50, 60	Europe, Asia, Oceania, etc	B188-27	K7670100029

Modification **B**ulletin

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Model: Dolphin-C2				ate: 14-Ded	c-07	No.: MB188012
Modified Article: Hot Roller				Prepared	by: F.No	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	☐ To me	et standards
Part standardization Product Sa			Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE011055	AE011118	Hot Roller	1 - 1	0/0	55	18	

Change: Part number Reason: Vender change

Modification **B**ulletin

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Model: Dolphin-C2			ate: 8-Feb-08		No.: MB188013	
Modified Article: Guide Plate: Upper Front				Prepared by: F.Noguchi		
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliab		e reliability	☐ To me	et standards
☐ Part standardization ☐ Product Sa			afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1882720	B1882753	GUIDE PLATE:UPPER FRONT	1 - 1	O/O	39	8	
B3532766		PAPER HOLDER BRAKE	4 - 4	0/0	41	10	
	B1882666	BRAKE:PAPER HOLDER	4 - 4	õ	41	10	
B1885973		BRACKET:POWER PACK	1 - 1	0/0	71	20	
	B1885972	BRACKET:POWER PACK:T/S	-	0/0	/ 1	20	

Change/ Reason: Due to part standardization with new model.

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Modification Bulletin

PAGE: 1/1

Model: Dolphin-C2 Da				ate: 3-Apr-	08	No.: MB188014
Modified Article: Cover: Left Upper					by: F.Nog	guchi
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve re		e reliability 🔲 To me		et standards
☐ Part standardization ☐ Product S			Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1881257	B1881267	Cover: Left Upper	1 - 1	0/0	11	2	

Change/Reason: Parts standardization with the new model.

	U	

Modification Bulletin

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Model: Dolphin-C2				ate: 3-Apr-08		No.: MB188015	
Modified Article: HDD: EXP: 2PCS/SET					Prepared by: F.Noguchi		
From: 2nd Tech. Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction		ch	ange	Other		
Modification:	☐ To facilitate assembly	☐ To improve reliabili		e reliability	☐ To me	et standards	
	☐ Part standardization	☐ Product Safety		afety	()	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B1885301		HDD: EXP: 2PCS/SET	1 1	X/O	69	9	
	B1885311	HDD: DOLPHINC2: EXP (2PCS/SET)	1 - 1	7/0	09	9	

Change/Reason: The manufacturer stopped making the old part.

Important: Before you install the new HDD, make sure to update the **System Copy** firmware (B1885736) to **ver 3.0.6 or newer**.

Modification Bulletin

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Model: Dolphin-C2		Г	Date: 25-Se	:p-08	No.: MB188016
Modified Article:	Parts Catalog		Prepared	d by: F.Nog	guchi
From: 2nd Tech. S	Support Sec. Service Support I	Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor c	hange	Other	
Modification:	☐ To facilitate assembly	☐ To improv	ve reliability	☐ To me	et standards
	□ Part standardization	☐ Product S	Safety	()

Change/ Reason: Due to parts standardization with new model.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B1881284	B1881289	Inner Cover: Right Upper	1 – 1	0/0	11	24	
B1881271	B1881276	Inner Cover: Left	1 – 1	O/O	11	13	
B1881267	B1881347	Cover: Left Upper	1 – 1	O/O	11	2	
B1881270	B1881275	Inner Cover: Right	1 – 1	O/O	11	33	
B1881250	B1881340	Cover: Right Upper	1 - 1	O/O	11	26	
B0103982		Ozone Filter Case	1 - 1	0/0	51	12	
	D0463982	Case: Ozone Filter] '-'	0/0	31	12	
B1883948	B1883957	Guide Plate: Transport	1 - 1	O/O	53	16	
B0103954		Vacuum Duct	2 - 2	0/0	53	3	
	D0463954	Vacuum: Duct	2-2	0/0	55	7	
B1884141	B1884146	Fusing Entrance Guide Plate	1 - 1	0/0	57	3	

Modification Bulletin

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Model: Dolphin-C2			Da	ate: 17-Oct	:-08	No.: MB188017
Modified Article:	Parts Catalog			Prepared	by: F.Nog	guchi
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Change/ Reason: Parts catalog correction

Incorrect	Correct	Description	Q'ty	Page	Index	Note
part number	part number					
B1885743	B1885725	PCB: TYPE-BZ	1 - 1	69	28	

Modification **B**ulletin

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Model: Dolphin-C2			Da	ate: 2-Mar-	.09	No.: MB188018
Modified Article:	Cleaning Blade			Prepared	l by: F.Nog	guchi
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impro	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1653581	B2863581	Cleaning Blade	1 - 1	0/0	47	10	

Change/Reason: The vender of the cleaning blade holder (Aluminum) has been changed.



Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
D-C2	B188	200906		B0104085		Pressure Roller Holder	2				57	9			Υ	P/C Index No. correction		
D-C2	B188	200906		52194624		Ball Bearing - 20x42x12	2				57	13			Υ	P/C Index No. correction		
D-C2	B188	200906		B1885709		Fan: Dol-C2: Power Supply Unit	1				67	20			Υ	P/C Index No. correction		

Date: June 30, 2009



Date: Jun 30, 2010

Model	Code	PCIL Nr. O "	Old part	New part	Description	Old Q'ty New 0	O'ty Int	3DBC	Page	Index Set	Sot Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Code	Correction	number	number	Description	Old Q ty New V	Q ty IIIt	SDFC	raye	illuex Set	Set IIIt	KID	Note	Rei. IVI.	ECIN INI.
D-C2	B188	201006	8025291	04543006Q TAPPING SCREW - M3X6		1	1 0/0		61	103				V1000295	

Part Change Information List

Date: December 28, 2011

Model	Code PCIL Nr. PCIL	Old part New part	Description	Old Q'ty New Q'ty Int 3DPC	Page Index Set Set Int	RTB	Note	Ref. Nr. ECN Nr.
moder	Correction			old aty New aty IIIt SEI 6	rago mack cot cot mi		11010	
D-C2	B188 201112	B0101358 D0461358 TRAY:EXIT:REAR		1 1 X/O	59 1			V1102449



Code
PCIL Nr. Correction number
PCIL Old part New part number
Description
Old New Int Old New I

Date: May 31, 2012



Date: April 28, 2016

Model Code	PCIL Number PCIL (. Correction Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	KIB	Note	Ref Number	ECN Number
B188	201604	B0101103	D2061103	GROUND PLATE:DEVELOPMENT	1	1	X/O	N	25	7					V1600625	



Date: Octorber 4, 2016

Model Cod	PCIL Number	PCIL Correction Old part	umber New part number	r Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
D-C2 B188	201609	B1881	094 D2121094	BRACKET:HINGE:LEFT	1	1	O/O	N	71	7					V1602387	15061312



Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
D-C2	B188	201612		B1883957	D2123957	GUIDE PLATE:TRANSPORT	1	1	0/0	N	53	16					V1602387	15061312



Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
D-C2	B188	201707		11071110		FUSE - SLT 6.3	1	0	X/O	N	80	110					V1700936	
D-C2	B188	201707		14000754		TRANSISTOR - UMG1N	1	0	X/O	N	80	113					V1700936	