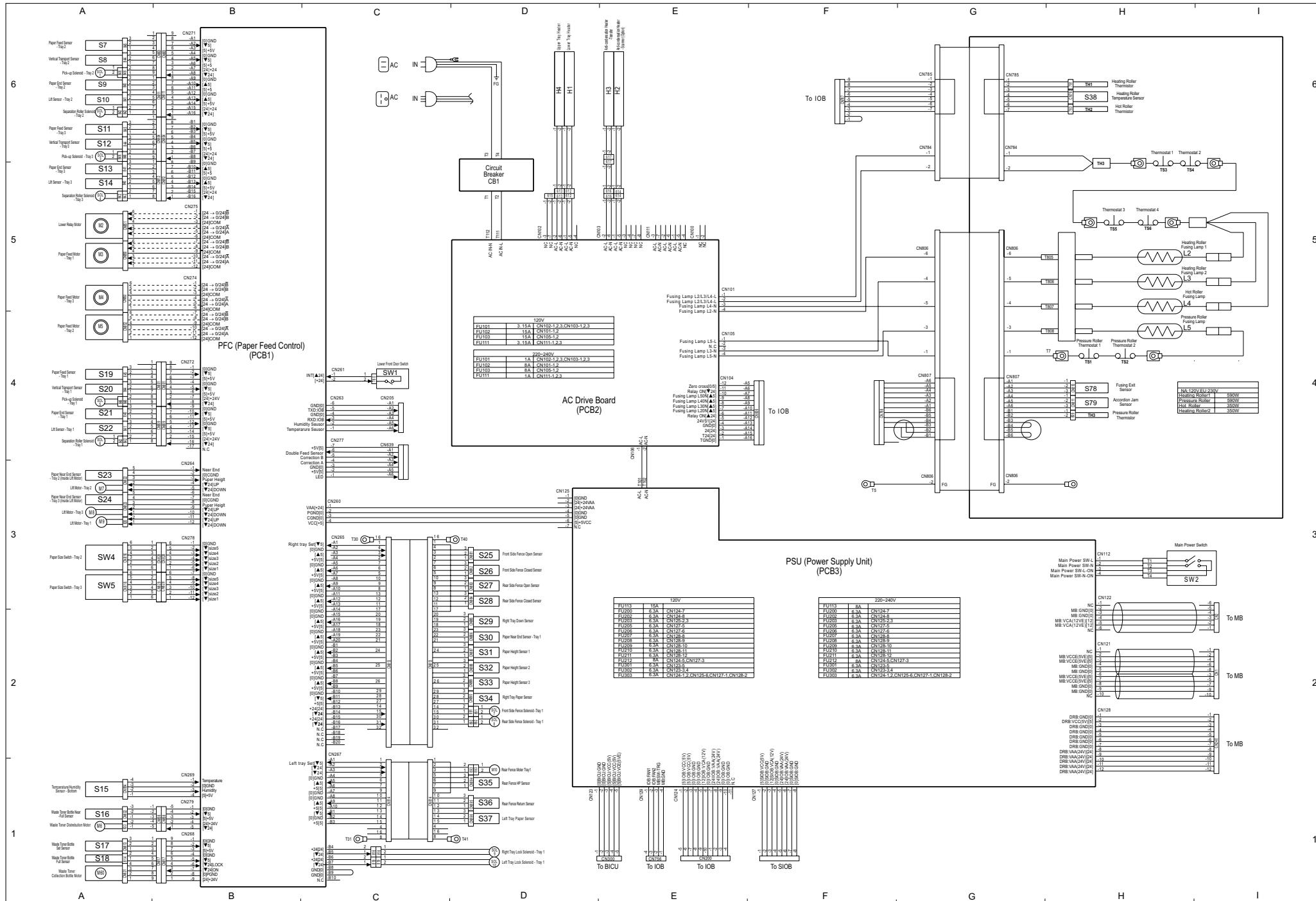
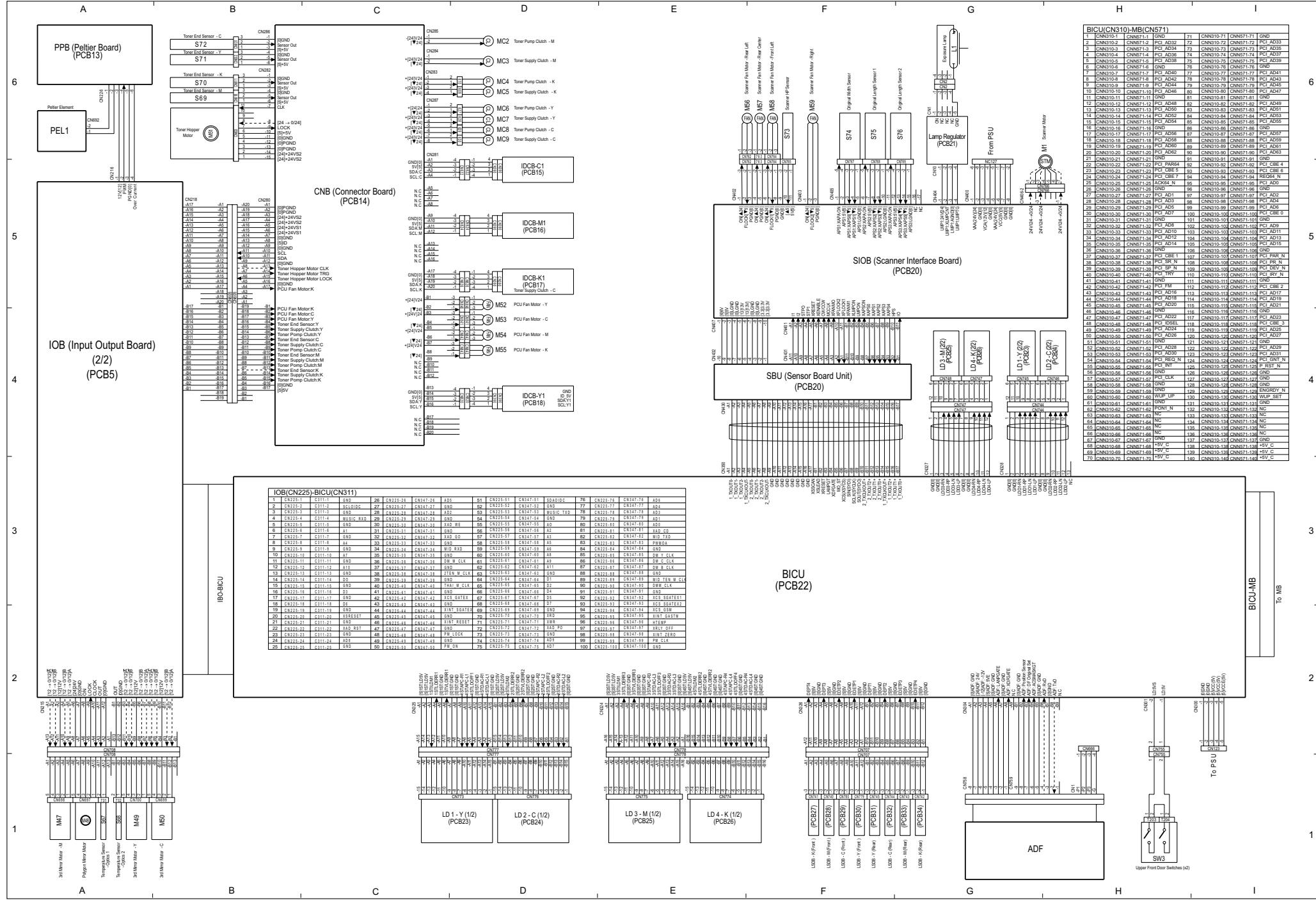


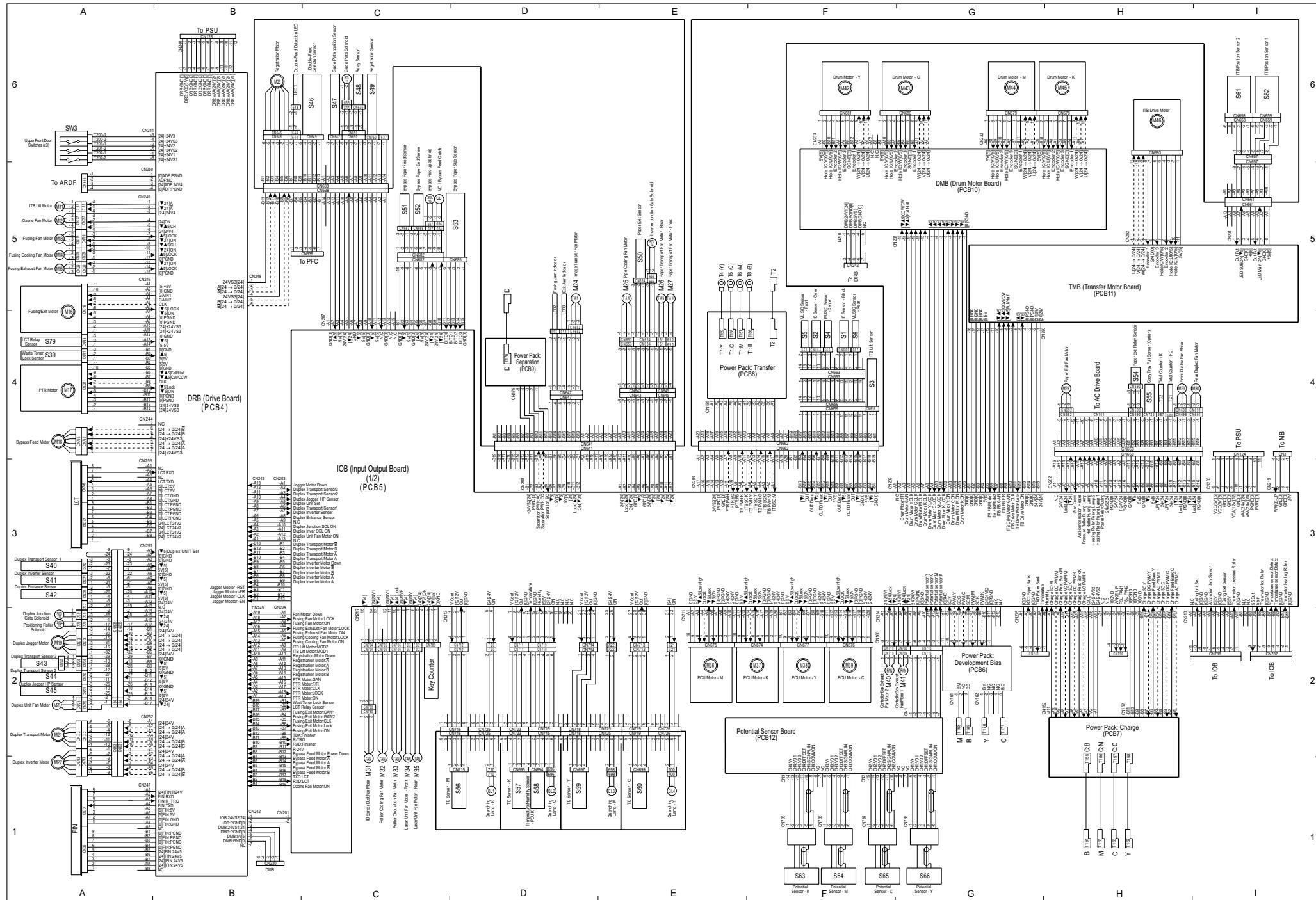
B132 POINT TO POINT DIAGRAM(1/4)



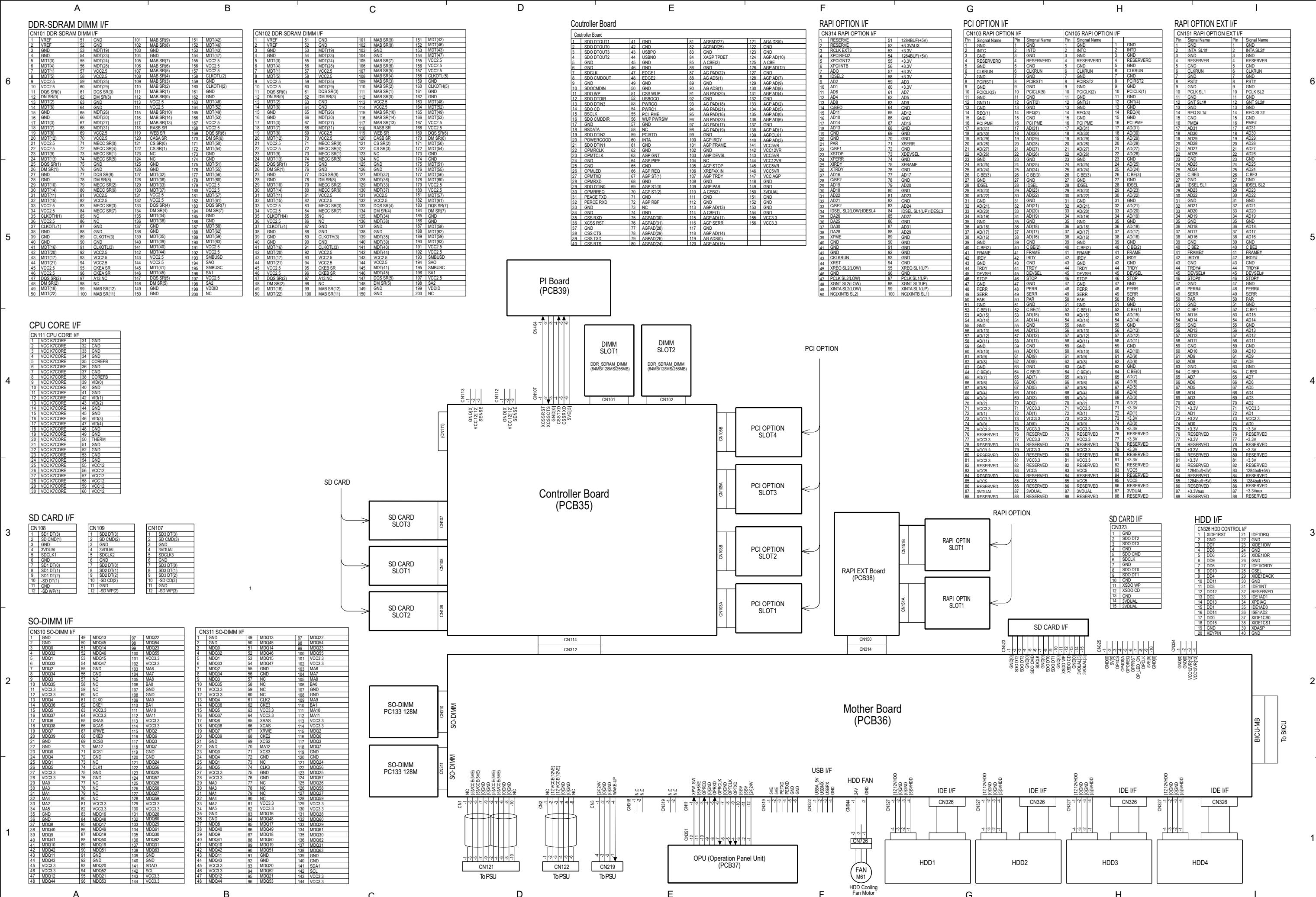
B132 POINT TO POINT DIAGRAM(2/4)



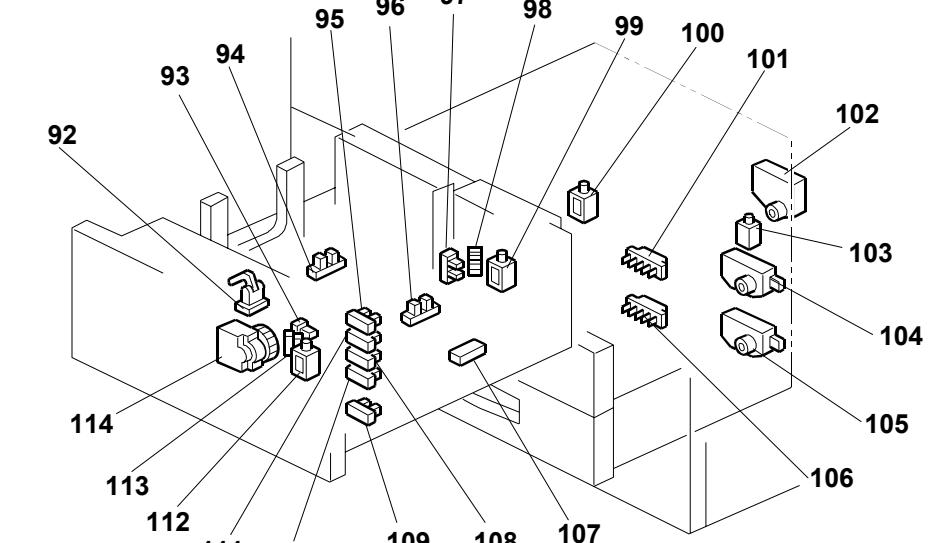
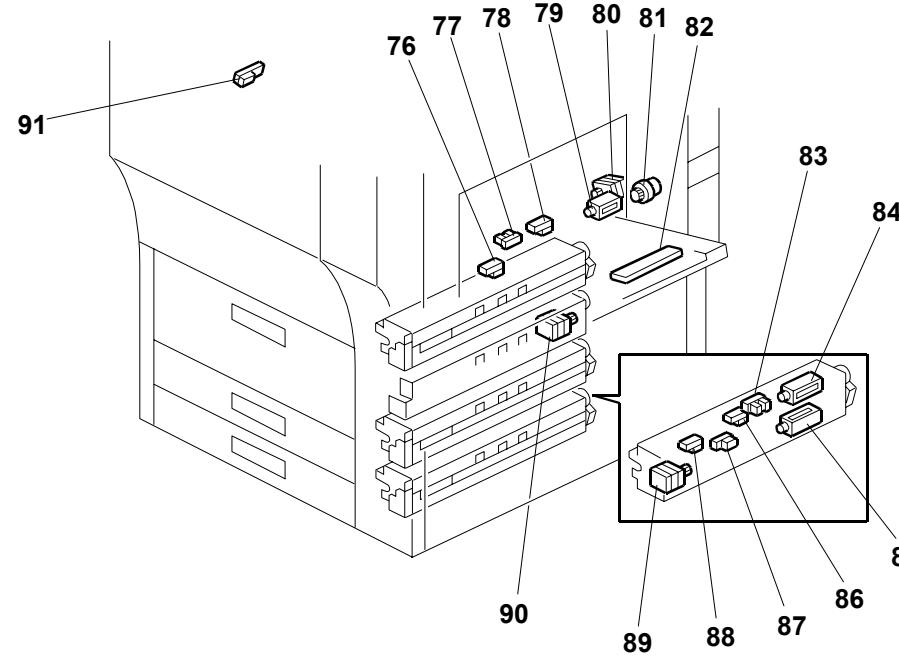
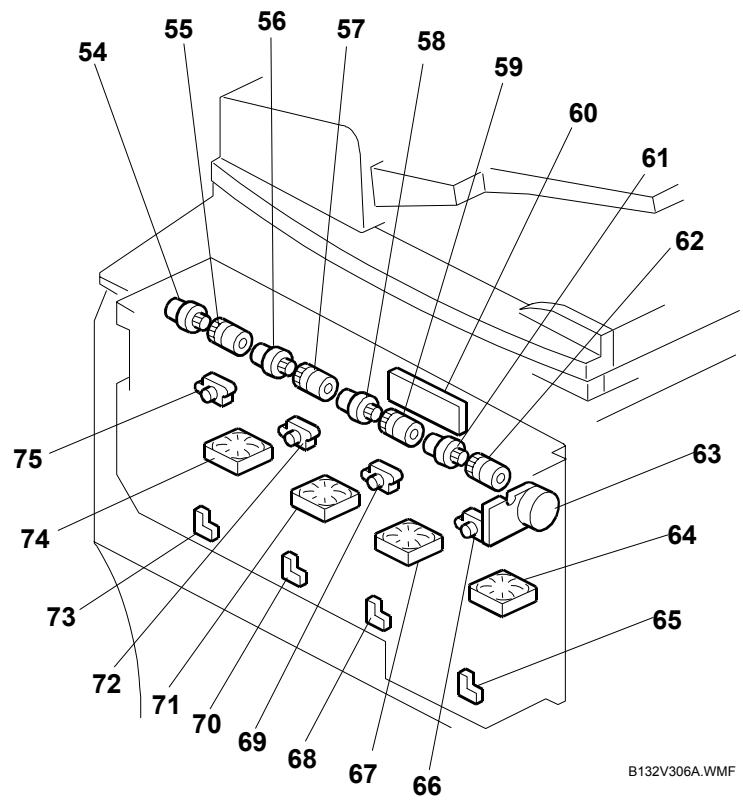
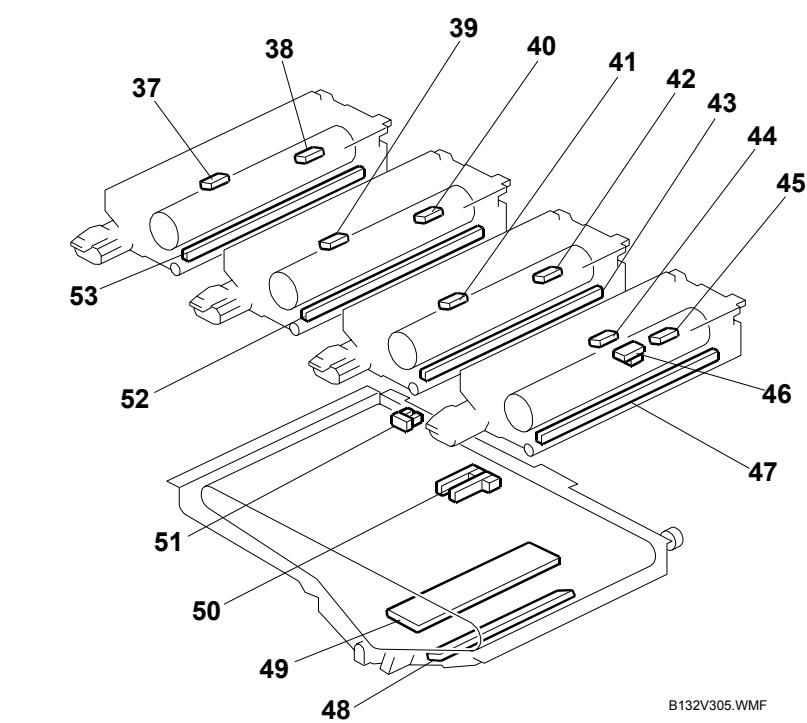
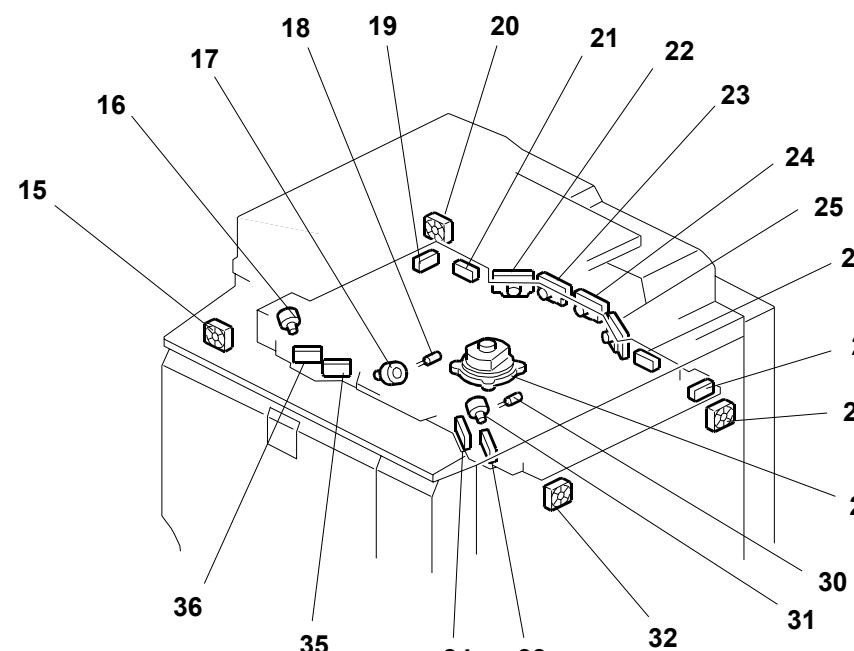
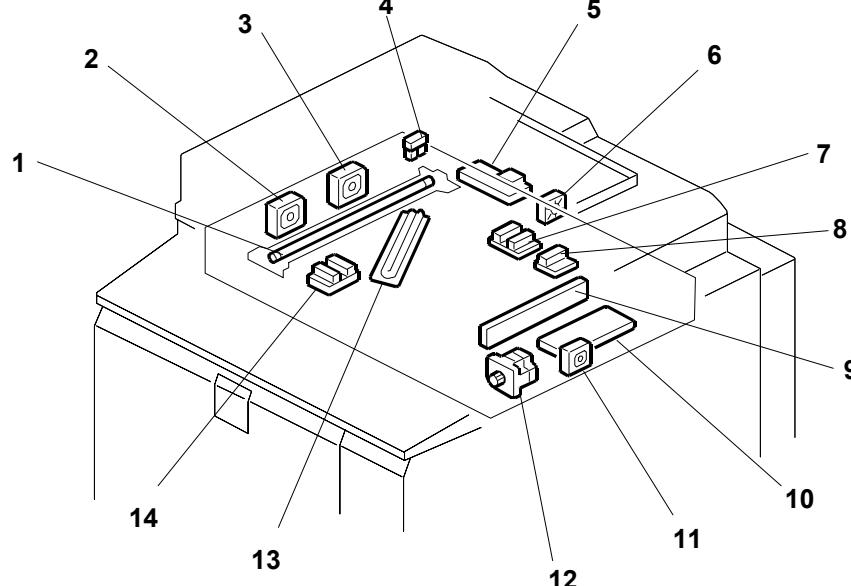
B132 POINT TO POINT DIARAM(3/4)



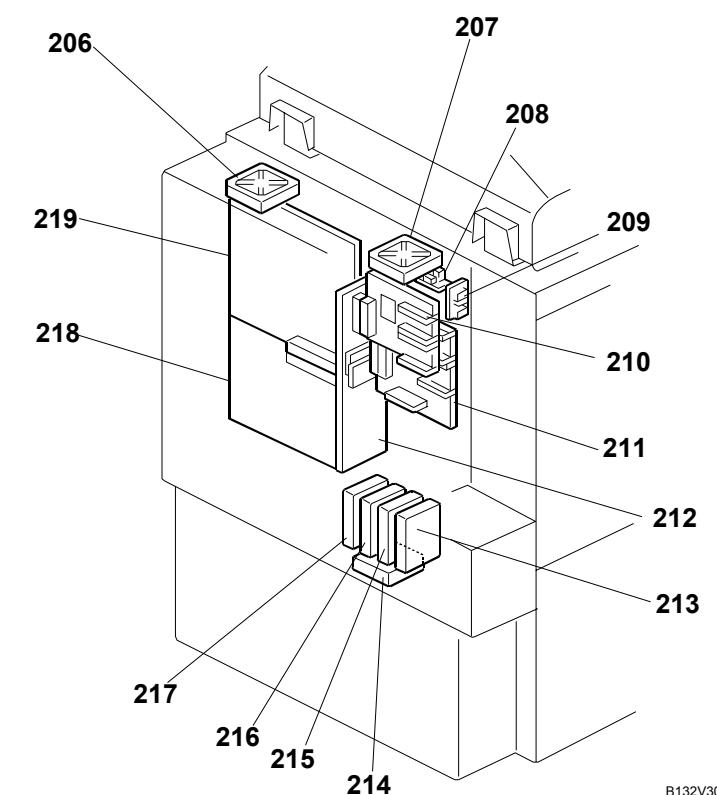
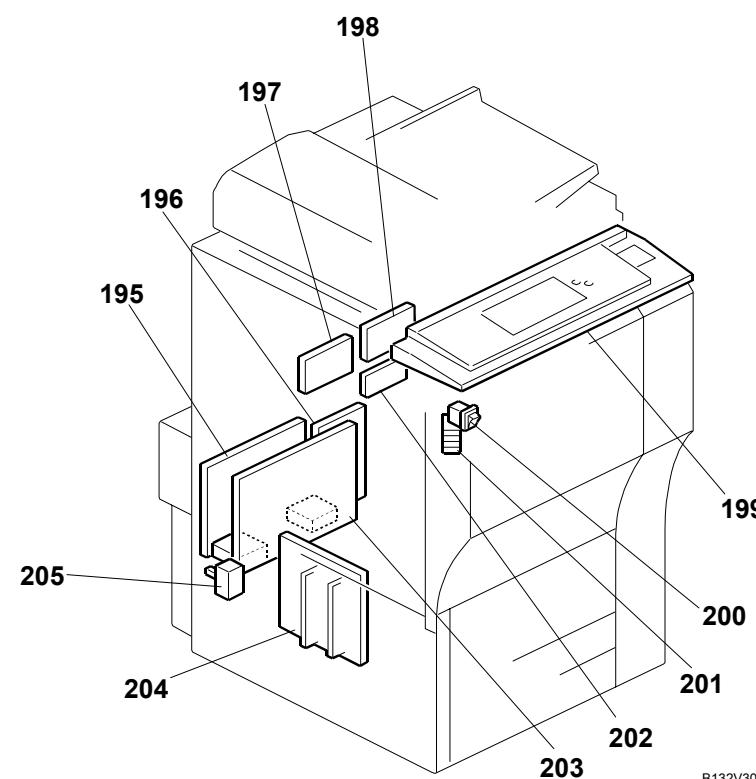
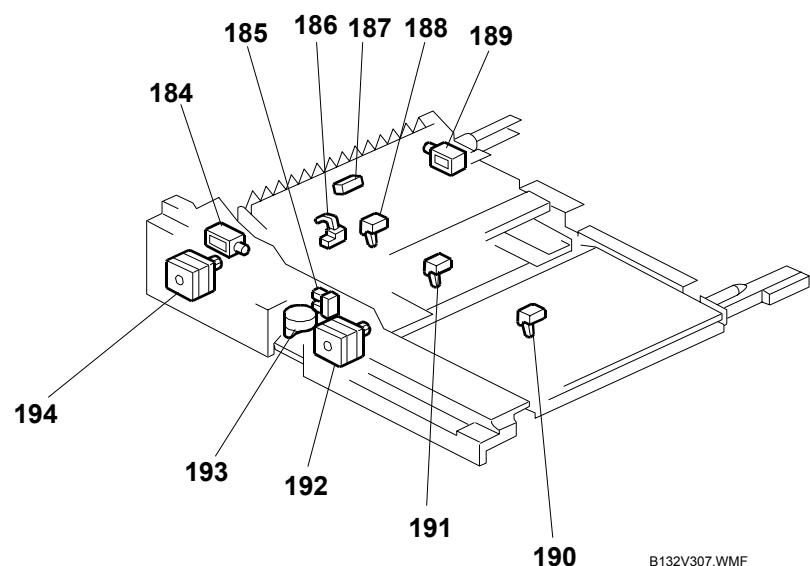
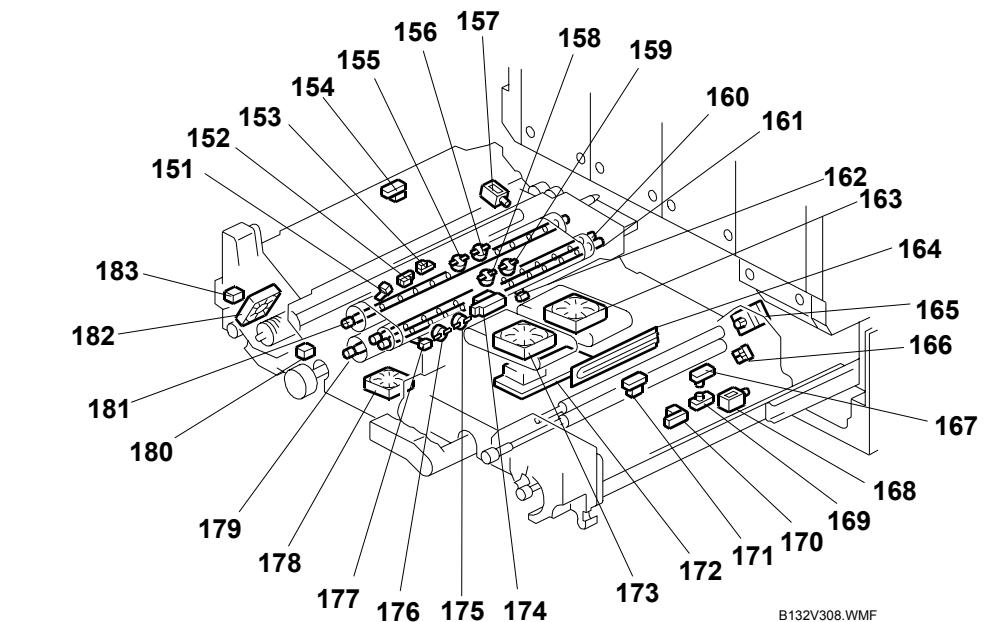
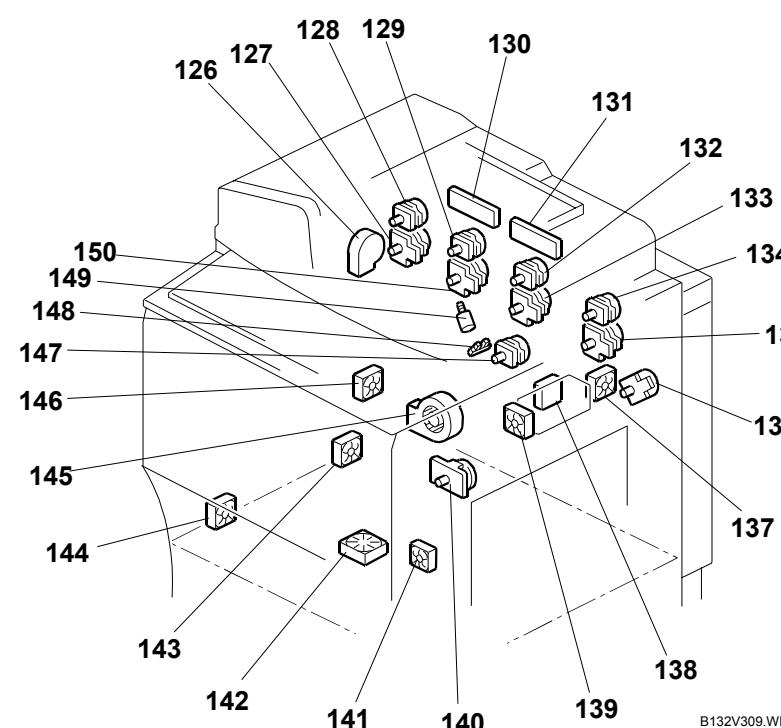
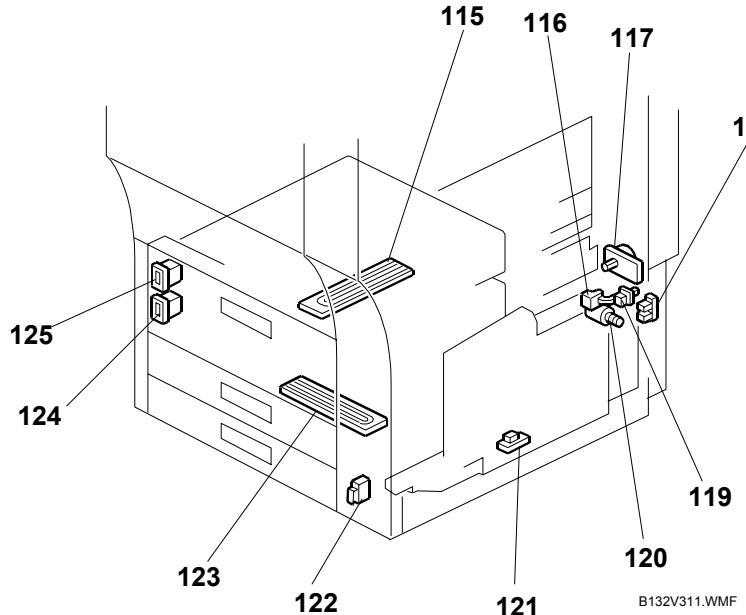
B132 POINT TO POINT DIA DIAGRAM(4/4)



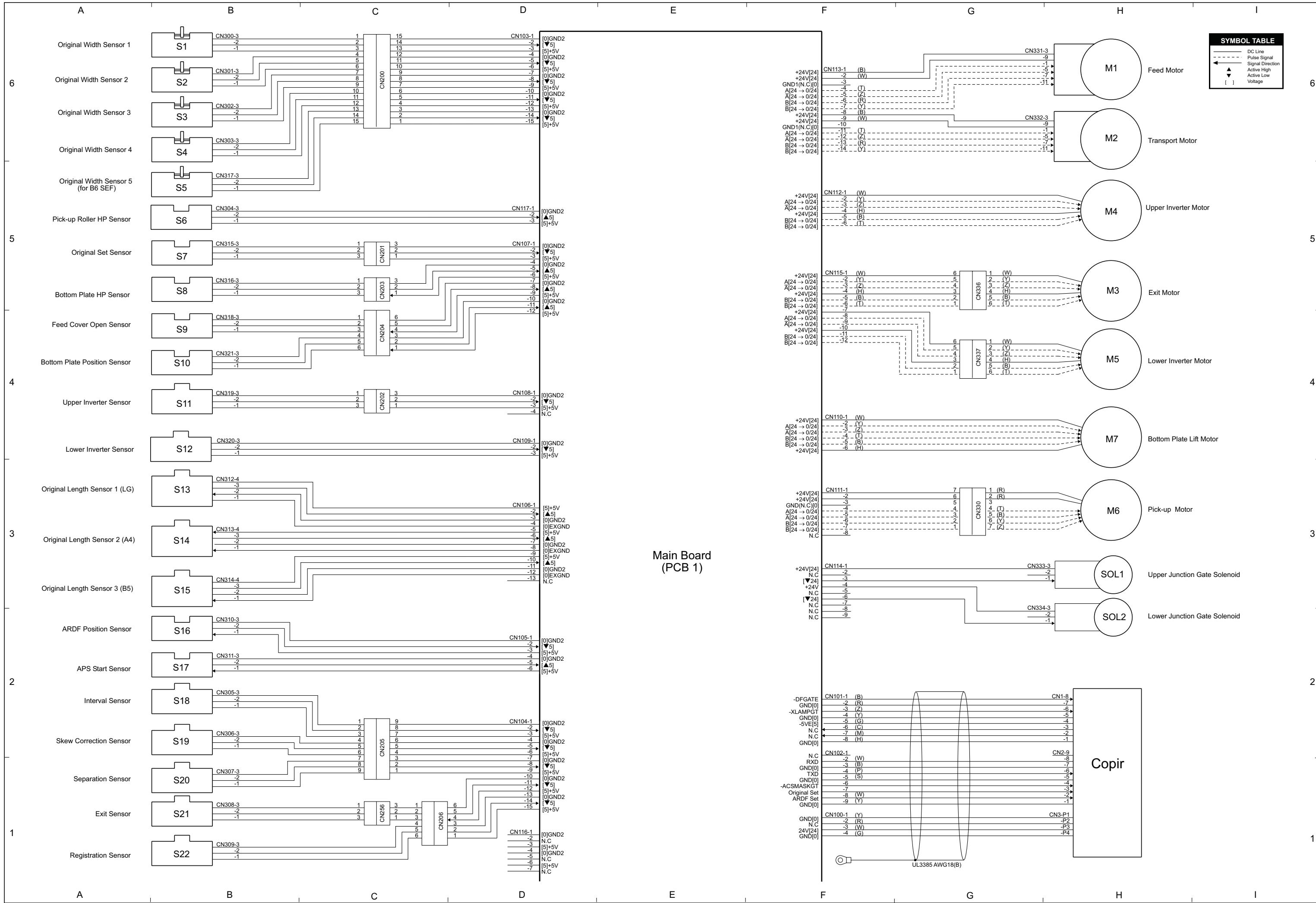
B132/B181/B200 ELECTRICAL COMPONENT LAYOUT (1/3)



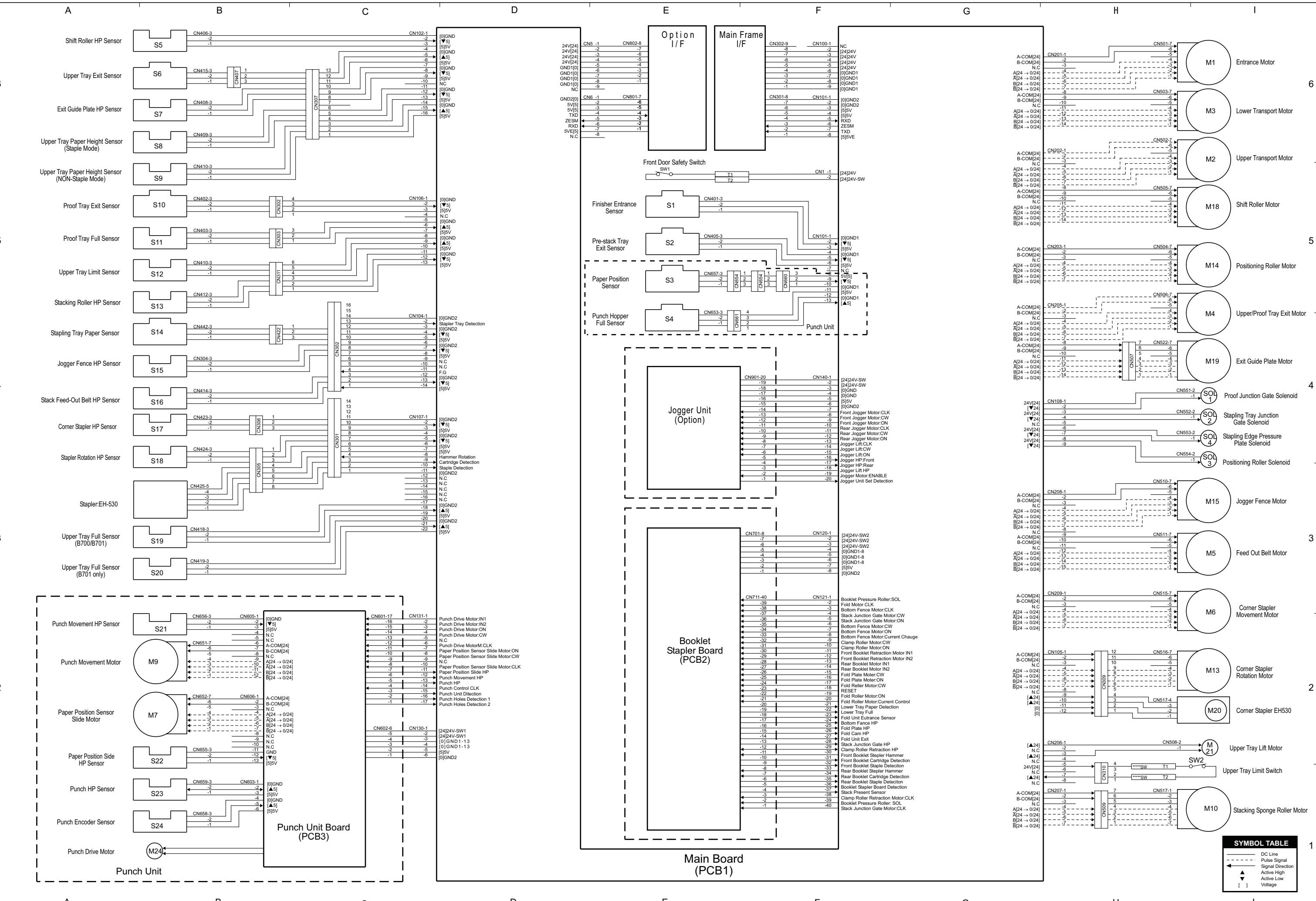
B132/B181/B200 ELECTRICAL COMPONENT LAYOUT (2/3)



ADF(FOR B132/B181/B200) POINT TO POINT DIAGRAM



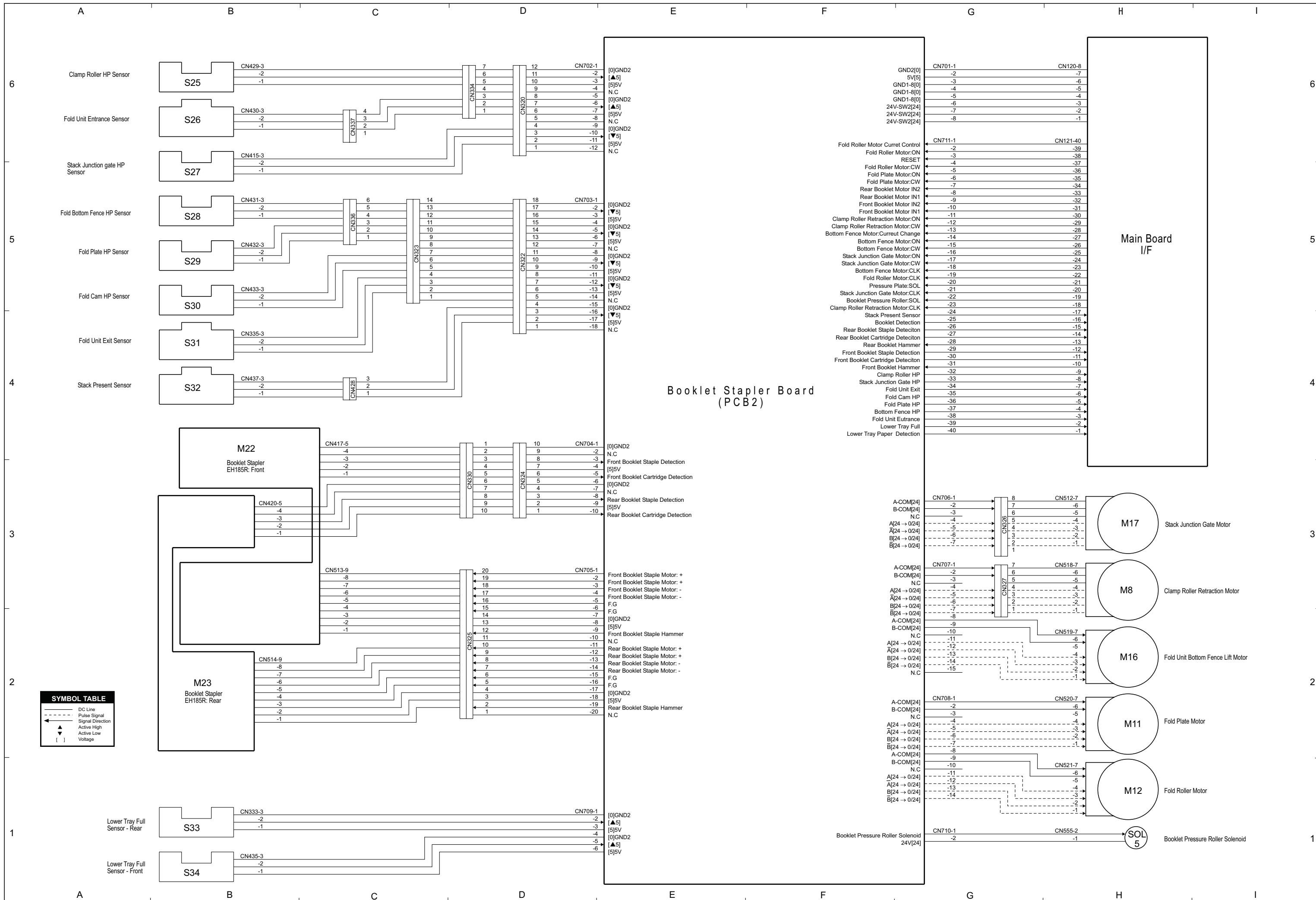
2000/3000 SHEET FINISHER(B700/B701)POINT TO POINT DIAGRAM(1/2)



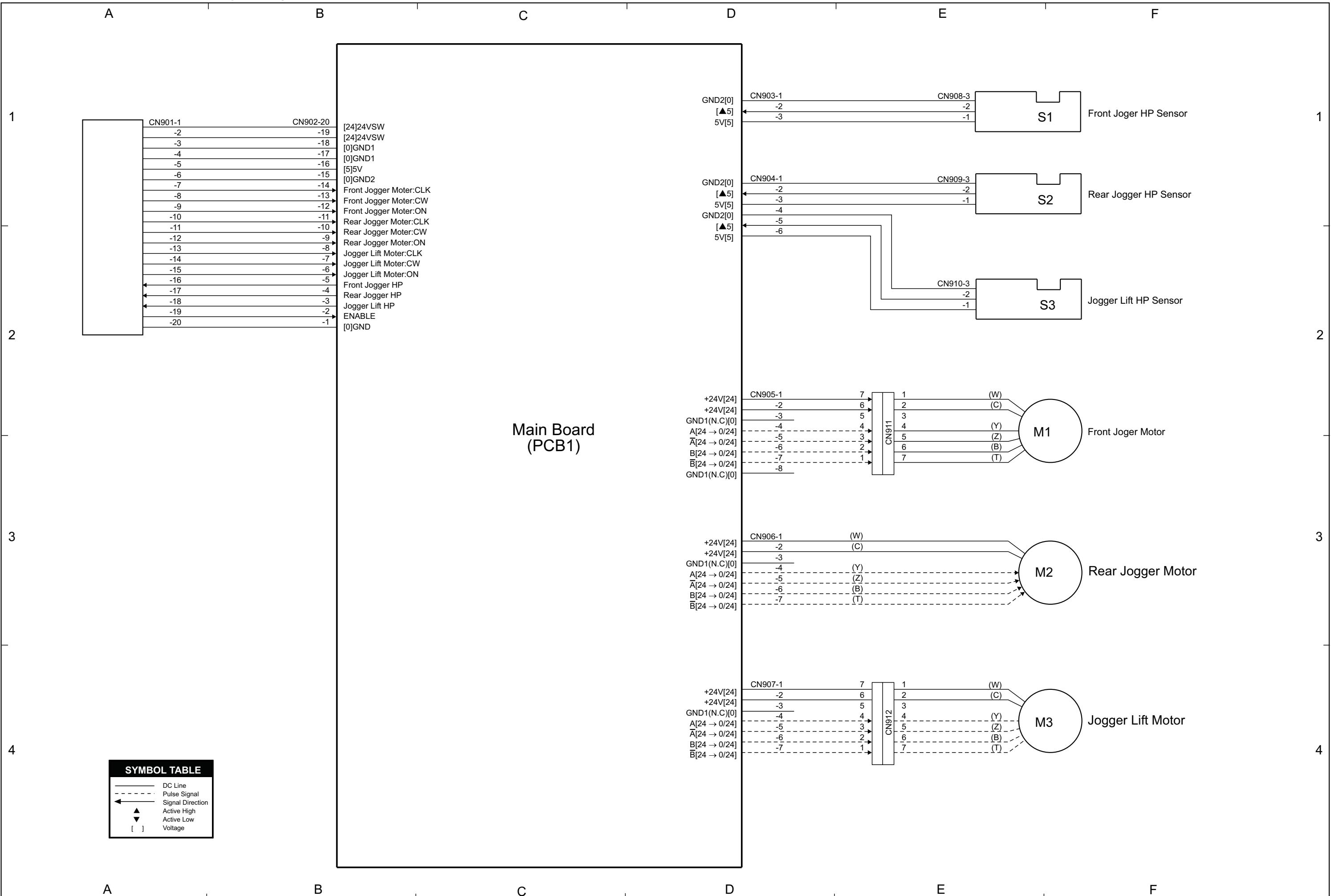
SYMBOL TABLE

DC Line	-
Pulse Signal	--
Signal Direction	→
Active High	▲
Active Low	▼
Voltage	[]

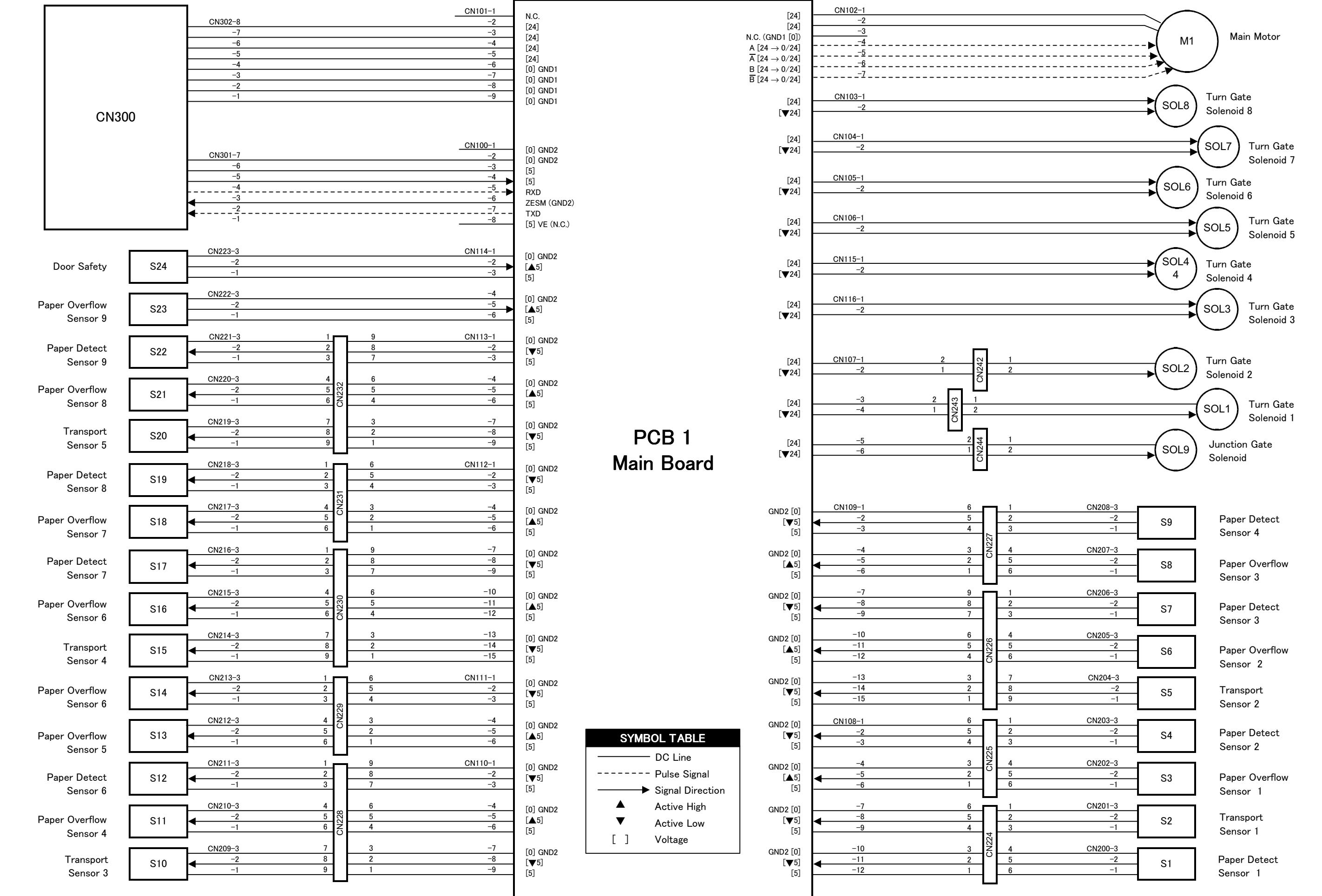
2000/3000 SHEET FINISHER(B700/B701)POINT TO POINT DIAGRAM(2/2)



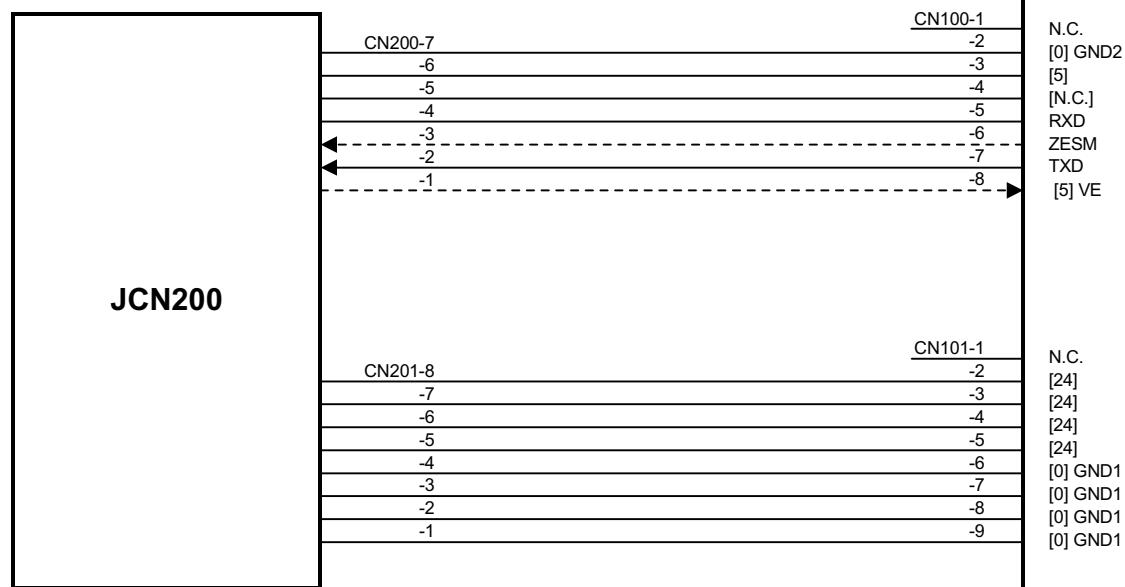
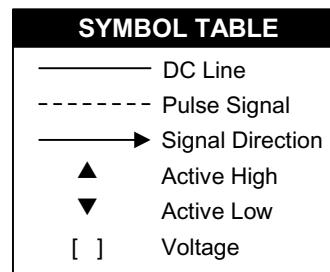
OUTPUT JOGGER UNIT(B703) POINT TO POINT DIAGRAM



MAILBOX (B762) POINT TO POINT DIAGRAM



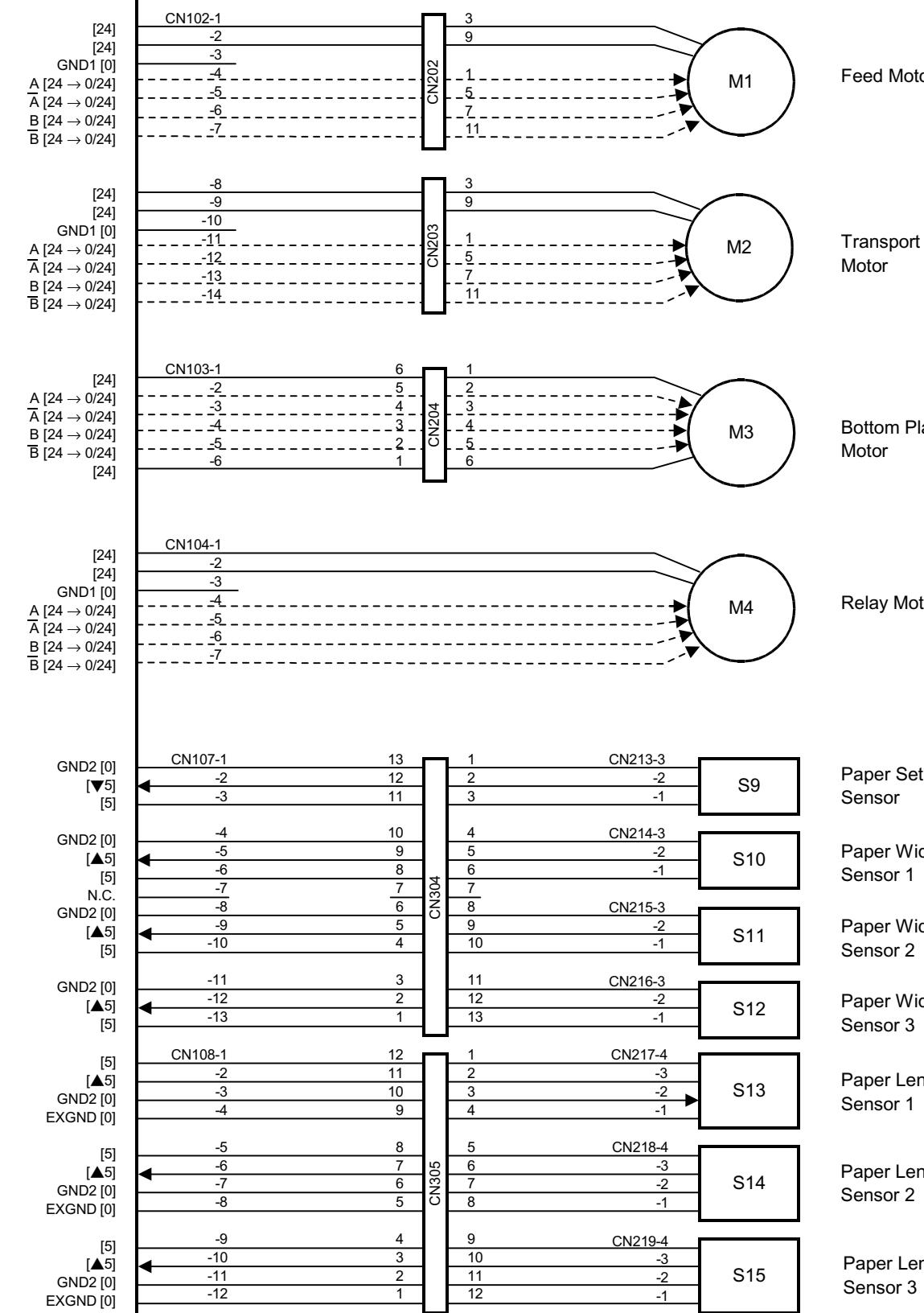
COVER INTERPOSER (B704) POINT TO POINT DIAGRAM



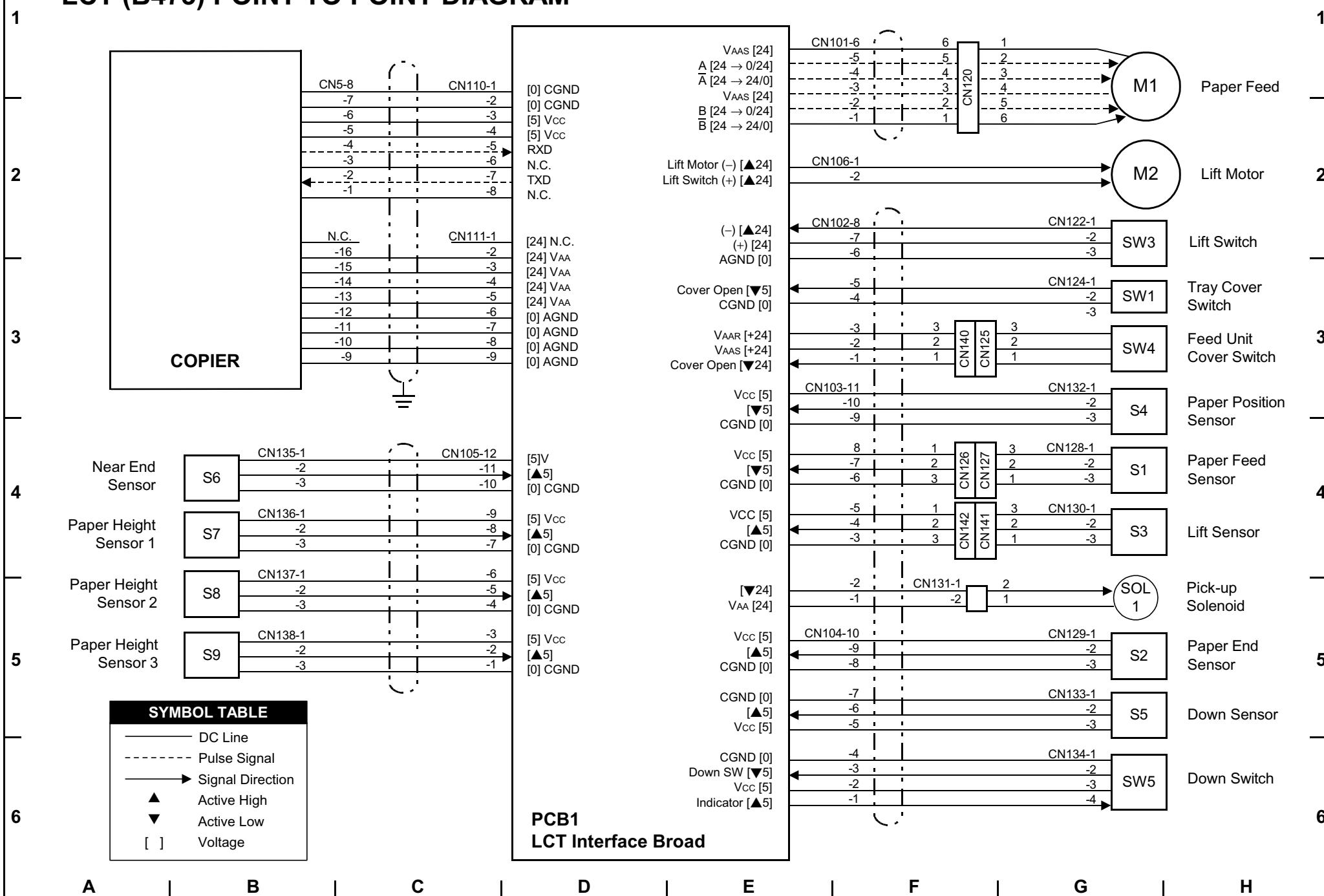
PCB1 Main Board

N.C.
[0] GND2
[5] [N.C.]
RXD
ZESM
TXD
[5] VE

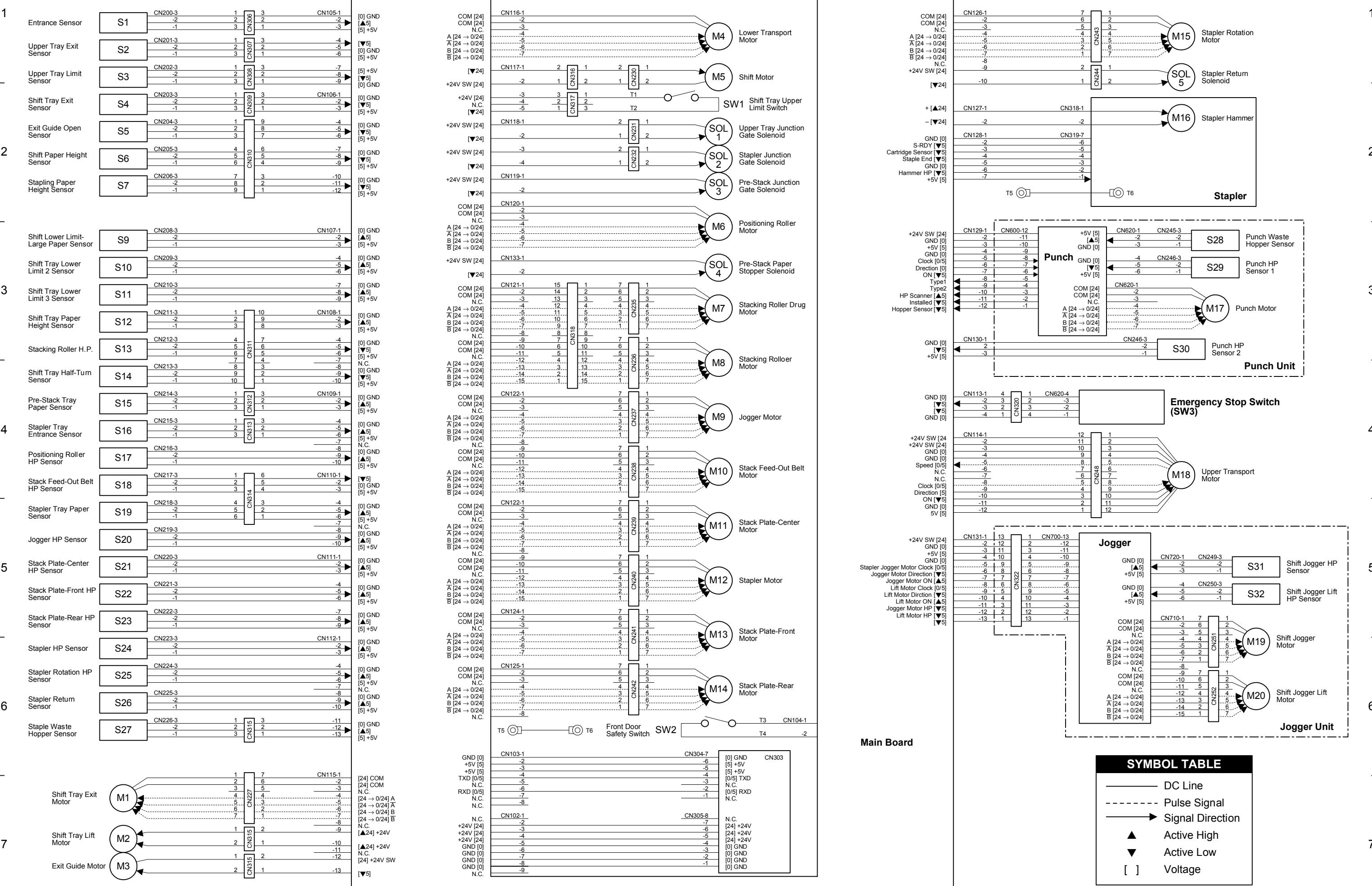
N.C.
[24]
[24]
[24]
[24]
[24]
[0] GND1
[0] GND1
[0] GND1
[0] GND1



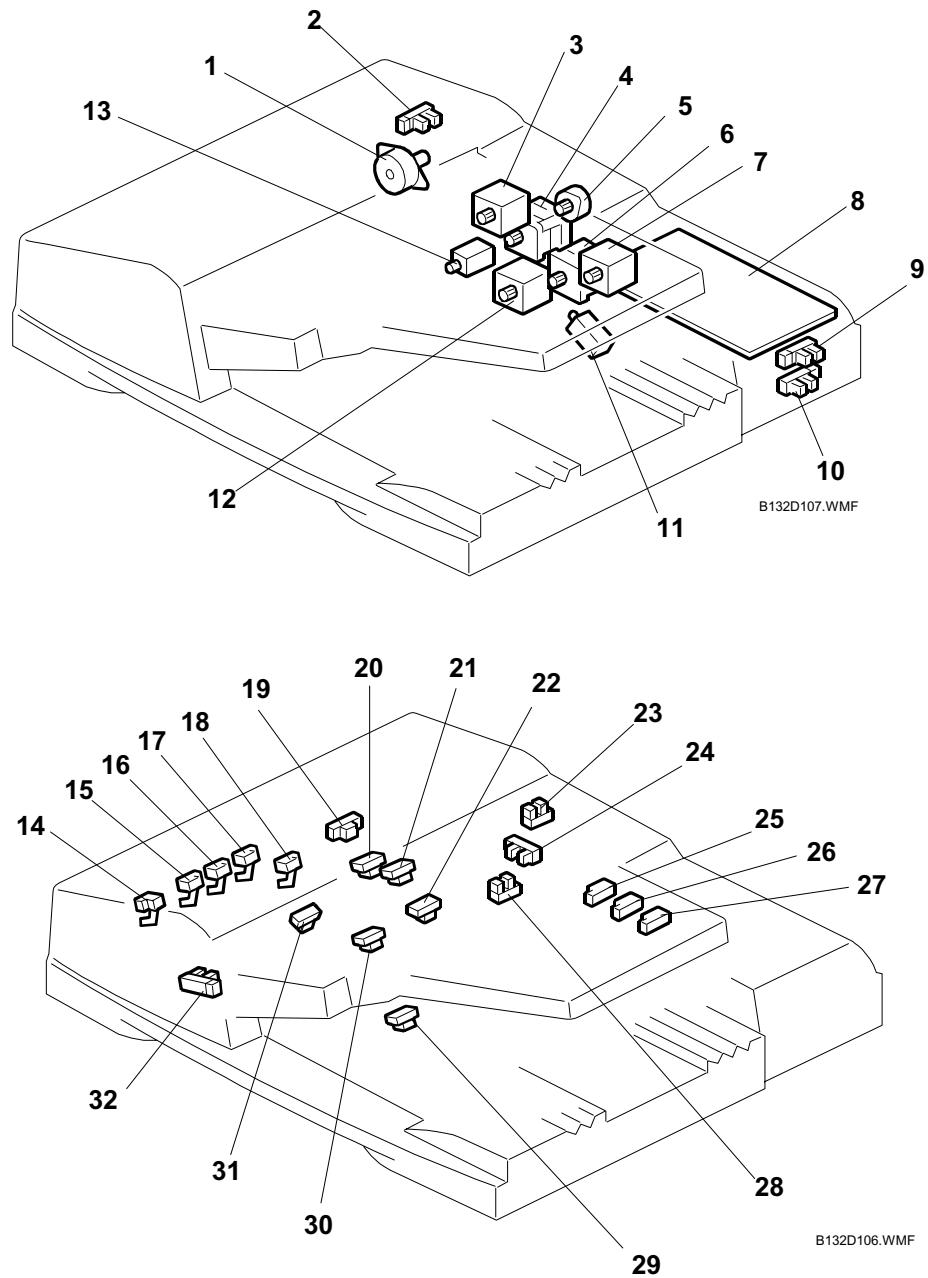
LCT (B473) POINT TO POINT DIAGRAM



3000-SHEET FINISHER (B706) POINT TO POINT DIAGRAM

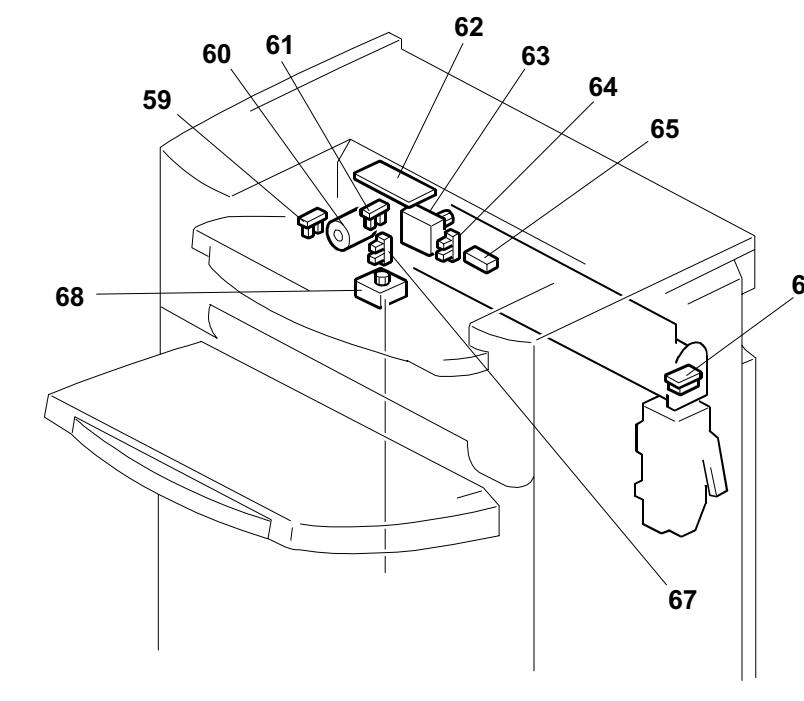
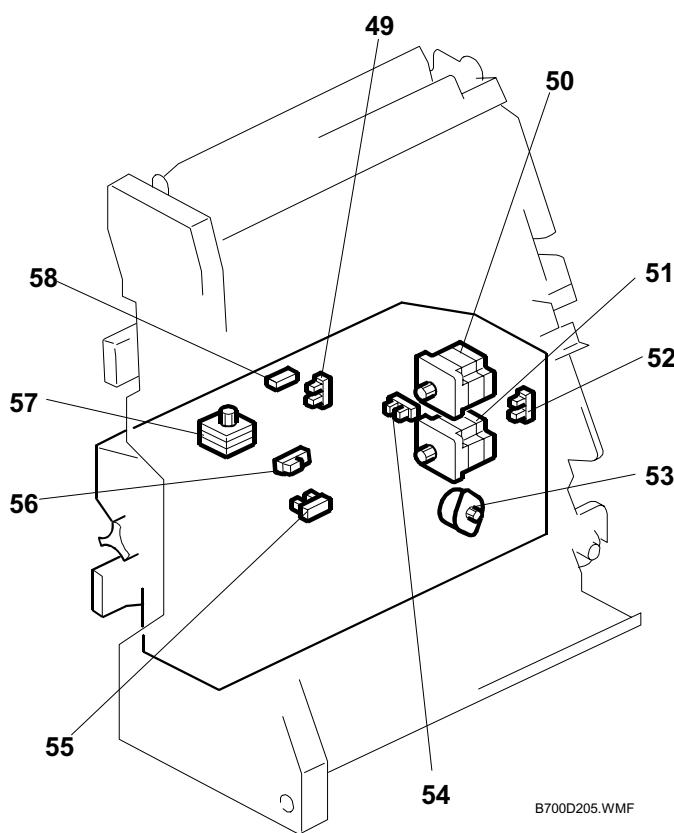
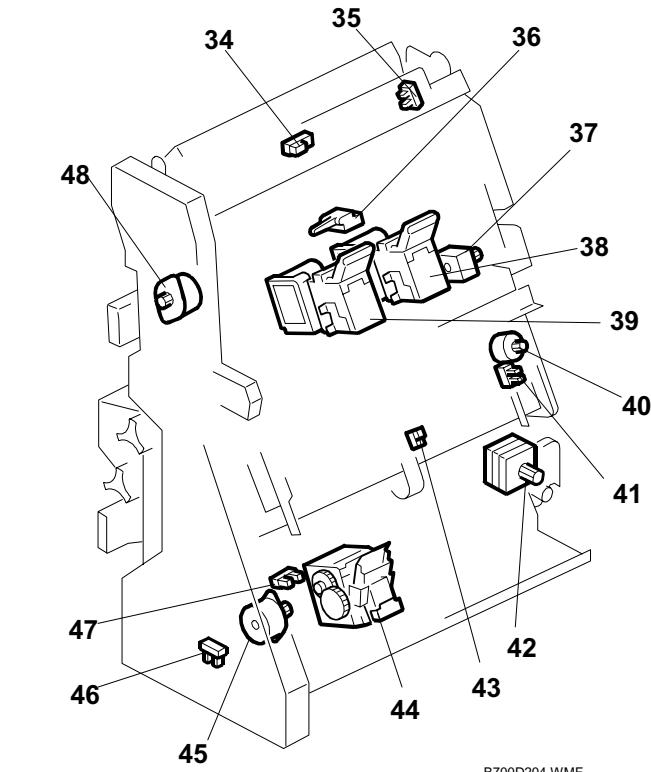
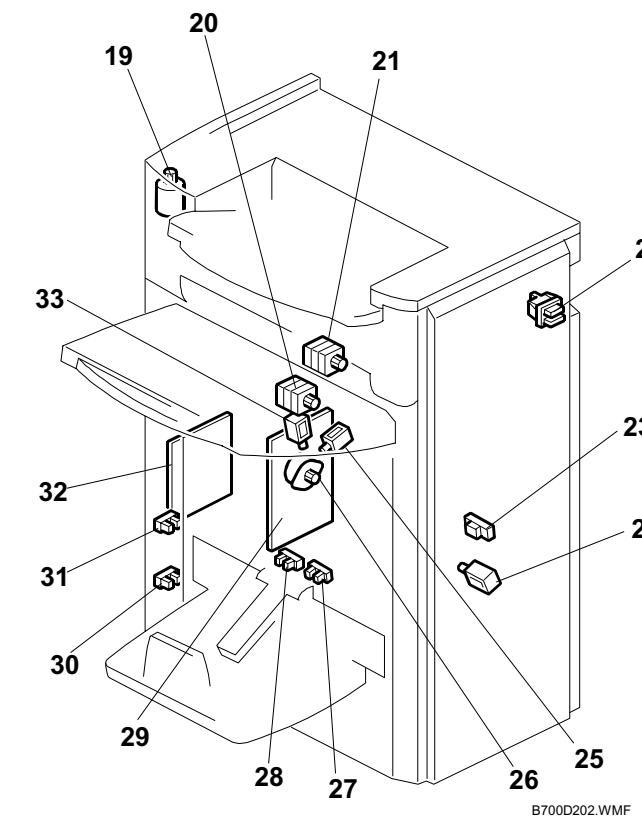
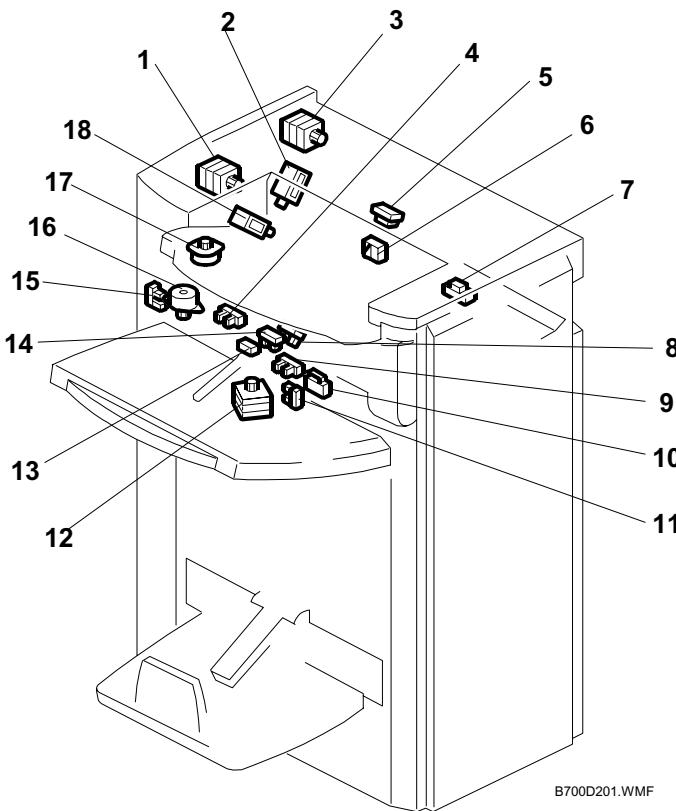


ADF(FOR B132/B181/B200) ELECTRICAL COMPONENT LAYOUT



Symble	Name	Index No.	P to P
Boards			
PCB1	Main Board	8	E4
Motors			
M1	Feed Motor	4	H6
M2	Transport Motor	6	H6
M3	Upper Inverter Motor	7	H5
M4	Exit Motor	3	H5
M5	Lower Inverter Motor	12	H4
M6	Pick-up Motor	1	H4
M7	Bottom Plate Lift Motor	5	H3
Sensors			
S1	Original Width Sensor 1	17	B6
S2	Original Width Sensor 2	16	B6
S3	Original Width Sensor 3	15	B6
S4	Original Width Sensor 4	14	B6
S5	Original Width Sensor 5 (for B6 SEF)	18	B5
S6	Pick-up Roller HP Sensor	2	B5
S7	Original Set Sensor	28	B5
S8	Bottom Plate HP Sensor	32	B5
S9	Feed Cover Open Sensor	23	B4
S10	Bottom Plate Position Sensor	24	B4
S11	Upper Inverter Sensor	22	B4
S12	Lower Inverter Sensor	29	B4
S13	Original Length Sensor 1 (LG)	25	B3
S14	Original Length Sensor 2 (A4)	26	B3
S15	Original Length Sensor 3 (B5)	27	B3
S16	ARDF Position Sensor	9	B2
S17	APS Start Sensor	10	B2
S18	Interval Sensor	19	B2
S19	Skew Correction Sensor	20	B2
S20	Separation Sensor	21	B1
S21	Exit Sensor	30	B1
S22	Registration Sensor	31	B1
Solenoids			
SOL1	Upper Junction Gate Solenoid	11	H3
SOL2	Lower Junction Gate Solenoid	13	H2

2000/3000 SHEET FINISHER(B700/B701) ELECTRICAL COMPONENT LAYOUT (1/2)

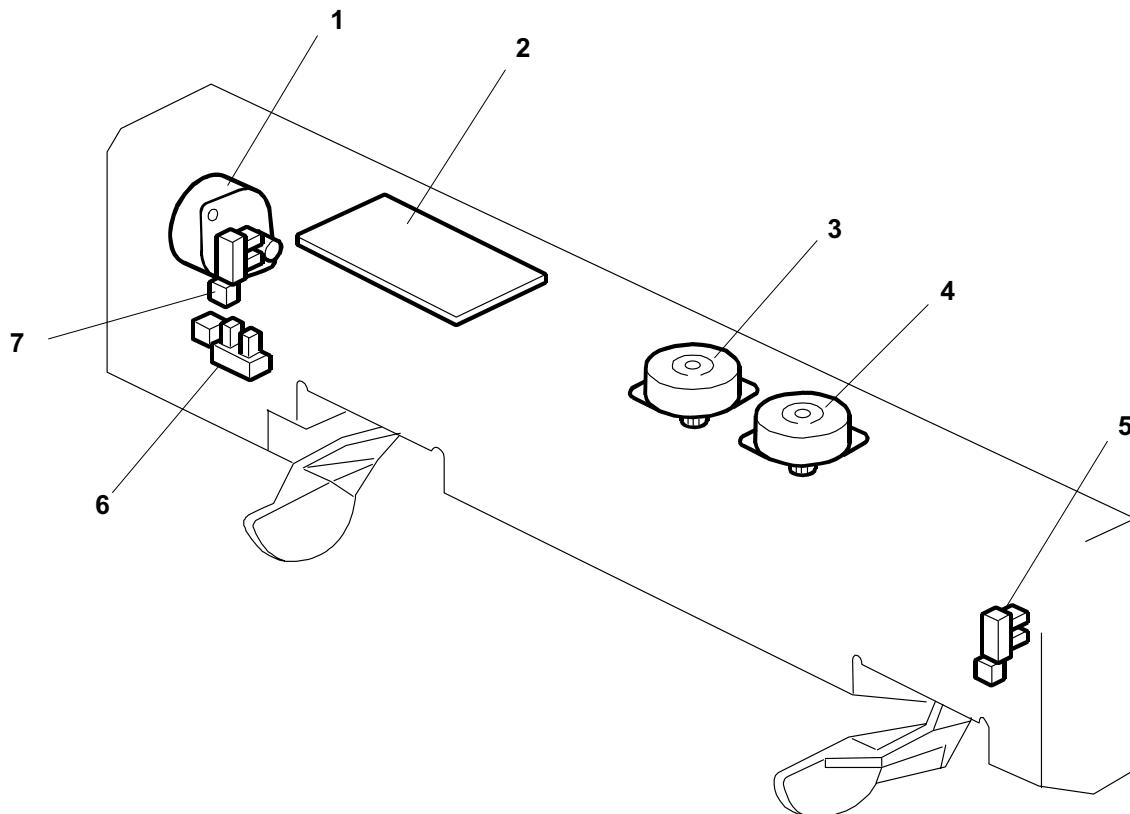


2000/3000 SHEET FINISHER(B700/B701) ELECTRICAL COMPONENT LAYOUT (2/2)

Symble	Name	Index No.	P to P	Page
Boards (PCB)				
PCB1	Main Board	29	E1	1/2
PCB2	Booklet Stapler Board	32	E4	2/2
PCB3	Punch Unit Board	62	C1	1/2
Motors				
M1	Entrance Motor	21	I6	1/2
M2	Upper Transport Motor	3	I5	1/2
M3	Lower Transport Motor	20	I6	1/2
M4	Upper/Proof Tray Exit Motor	1	I4	1/2
M5	Feed Out Belt Motor	37	I3	1/2
M6	Corner Stapler Movement Motor	42	I2	1/2
M7	Paper Position Sensor Slide Motor	63	B2	1/2
M8	Clamp Roller Retraction Motor	57	H3	2/2
M9	Punch Movement Motor	68	B2	1/2
M10	Stacking Sponge Roller Motor	12	I1	1/2
M11	Fold Plate Motor	51	H2	2/2
M12	Fold Roller Motor	50	H1	2/2
M13	Corner Stapler Rotation Motor	45	I2	1/2
M14	Positioning Roller Motor	26	I5	1/2
M15	Jogger Fence Motor	40	I3	1/2
M16	Fold Unit Bottom Fence Lift Motor	53	H2	2/2
M17	Stack Junction Gate Motor	48	H3	2/2
M18	Shift Roller Motor	16	I5	1/2
M19	Exit Guide Plate Motor	17	I4	1/2
M20	Corner Stapler EH530	44	I2	1/2
M21	Upper Tray Lift Motor	19	I2	1/2
M22	Booklet Stapler EH185R: Front	39	B3	1/2
M23	Booklet Stapler EH185R: Rear	38	B2	1/2
M24	Punch Drive Motor	60	B1	1/2

Symble	Name	Index No.	P to P	Page
Sensors				
S1	Finisher Entrance Sensor	7	E5	1/2
S2	Pre-stack Tray Exit Sensor	23	E5	1/2
S3	Paper Position Sensor	65	E5	1/2
S4	Punch Hopper Full Sensor	66	E4	1/2
S5	Shift Roller HP Sensor	15	B6	1/2
S6	Upper Tray Exit Sensor	13	B6	1/2
S7	Exit Guide Plate HP Sensor	4	B6	1/2
S8	Upper Tray Paper Height Sensor (Staple Mode)	14	B6	1/2
S9	Upper Tray Paper Height Sensor (Non-Staple Mode)	8	B5	1/2
S10	Proof Tray Exit Sensor	5	B5	1/2
S11	Proof Tray Full Sensor	6	B5	1/2
S12	Upper Tray Limit Sensor	9	B5	1/2
S13	Stacking Roller HP Sensor	11	B5	1/2
S14	Stapling Tray Paper Sensor	43	B4	1/2
S15	Jogger Fence HP Sensor	41	B4	1/2
S16	Stack Feed-Out Belt HP Sensor	36	B4	1/2
S17	Corner Stapler HP Sensor	46	B4	1/2
S18	Stapler Rotation HP Sensor	47	B4	1/2
S19	Upper Tray Full Sensor (B700/B701)	31	B3	1/2
S20	Upper Tray Full Sensor (B701 only)	30	B3	1/2
S21	Punch Movement HP Sensor	67	B2	1/2
S22	Paper Position Side HP Sensor	64	B2	1/2
S23	Punch HP Sensor	61	B1	1/2
S24	Punch Encoder Sensor	59	B1	1/2
S25	Clamp Roller HP Sensor	49	B6	2/2
S26	Fold Unit Entrance Sensor	56	B6	2/2
S27	Stack Junction Gate HP Sensor	35	B5	2/2
S28	Fold Bottom Fence HP Sensor	55	B5	2/2
S29	Fold Plate HP Sensor	52	B5	2/2
S30	Fold Cam HP Sensor	54	B5	2/2
S31	Fold Unit Exit Sensor	58	B4	2/2
S32	Stack Present Sensor	34	B4	2/2
S33	Lower Tray Full Sensor - Rear	28	B1	2/2
S34	Lower Tray Full Sensor - Front	27	B1	2/2
Solenoids				
SOL1	Proof Junction Gate Solenoid	18	I4	1/2
SOL2	Stapling Tray Junction Gate Solenoid	2	I4	1/2
SOL3	Positioning Roller Solenoid	25	I4	1/2
SOL4	Stapling Edge Pressure Plate Solenoid	24	I4	1/2
SOL5	Booklet Pressure Roller Solenoid	33	H5	2/2
Switches				
SW1	Front Door Safety Switch	22	E5	1/2
SW2	Upper Tray Limit SW	10	I1	1/2

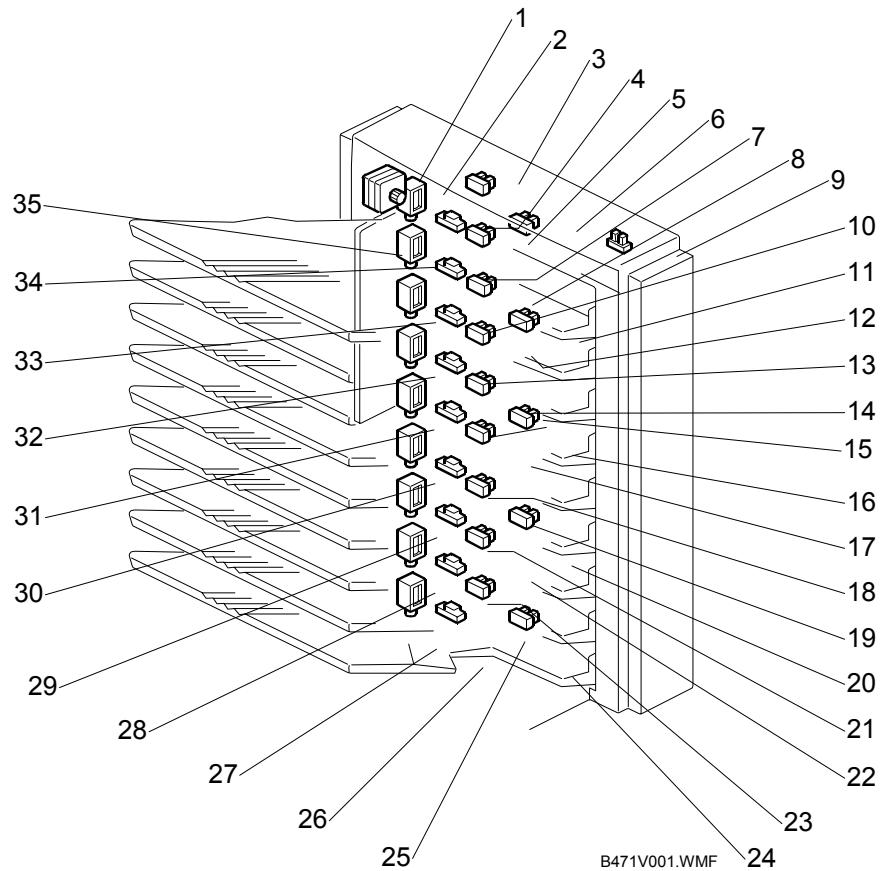
OUTPUT JOGGER UNIT(B703) ELECTRICAL COMPONENT LAYOUT



B703D102.WMF

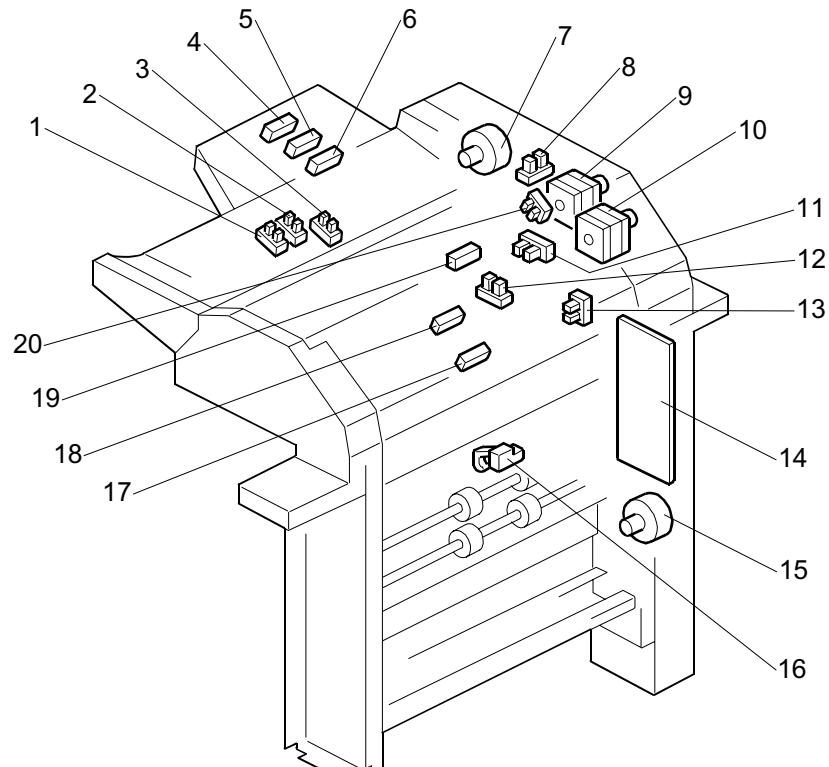
Symble	Name	Index	P to P No.
Boards			
PCB1	Main Board	2	C3
Motors			
M1	Front Jogger Motor	4	F3
M2	Rear Jogger Motor	3	F3
M3	Jogger Lift Motor	1	F4
Sensors			
S1	Front Jogger HP Sensor	5	F1
S2	Rear Jogger HP Sensor	7	F1
S3	Jogger Lift HP Sensor	6	F2

MAILBOX (B762) ELECTRICAL COMPONENT LAYOUT



Symbol	Index No.	Description	P to P
Motors			
M1	1	Main	H1
Sensors			
S1	26	Paper Detect 1	I7
S2	24	Transport 1	I7
S3	25	Paper Overflow 1	I6
S4	23	Paper Detect 2	I6
S5	20	Transport 2	I6
S6	22	Paper Overflow 2	I5-I6
S7	21	Paper Detect 3	I5
S8	19	Paper Overflow 3	I5
S9	18	Paper Detect 4	I5
S10	16	Transport 3	B7
S11	17	Paper Overflow 4	B7
S12	15	Paper Detect 5	B6
S13	14	Paper Overflow 5	B6
S14	13	Paper Detect 6	B6
S15	11	Transport 4	B5-B6
S16	12	Paper Overflow 6	B5
S17	10	Paper Detect 7	B5
S18	8	Paper Overflow 7	B5
S19	7	Paper Detect 8	B4
S20	6	Transport 5	B4
S21	5	Overflow Sensor 8	B4
S22	4	Paper Detect 9	B3
S23	3	Paper Overflow 9	B3
S24	9	Door Safety	B3
Solenoids			
SOL1	28	Turn Gate 1	I4
SOL2	29	Turn Gate 2	I4
SOL3	30	Turn Gate 3	I3
SOL4	31	Turn Gate 4	I3
SOL5	32	Turn Gate 5	I3
SOL6	33	Turn Gate 6	I2
SOL7	34	Turn Gate 7	I2
SOL8	2	Turn Gate 8	I2
SOL9	27	Junction Gate	I4
PCBs			
PCB1	35	Main	E1-E7

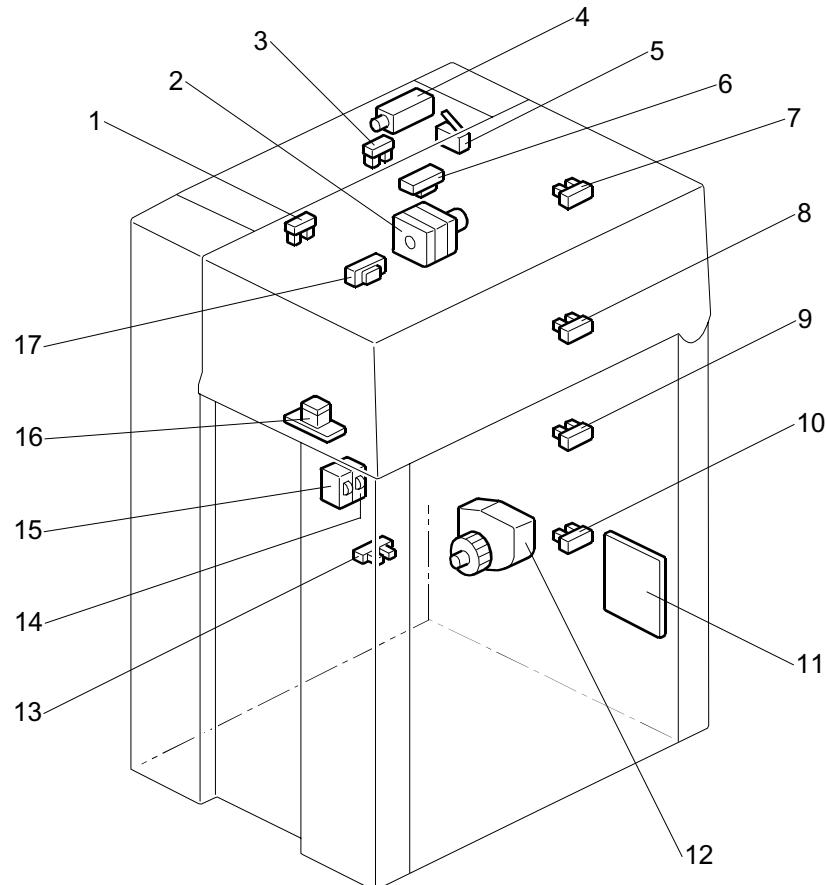
COVER INTERPOSER (B704) ELECTRICAL COMPONENT LAYOUT



B470V002.WMF

Symbol	Index No.	Description	P to P
Motors			
M1	9	Feed	I2
M2	10	Transport	I2-I3
M3	7	Bottom Plate	I3
M4	15	Relay	I4
Sensors			
S1	8	Cover Set	B5
S2	20	Bottom Plate Position	B5
S3	11	Near End	B5
S4	18	Feed	B6
S5	12	Bottom Plate HP	B6
S6	17	Pull-out	B6
S7	13	Guide Plate Set	B6-B7
S8	16	Exit	B7
S9	19	Paper Set	I5
S10	3	Paper Width 1	I5
S11	2	Paper Width 2	I5
S12	1	Paper Width 3	I6
S13	6	Paper Length 1	I6
S14	5	Paper Length 2	I6
S15	4	Paper Length 3	I7
PCBs			
PCB1	14	Main	E2-E7

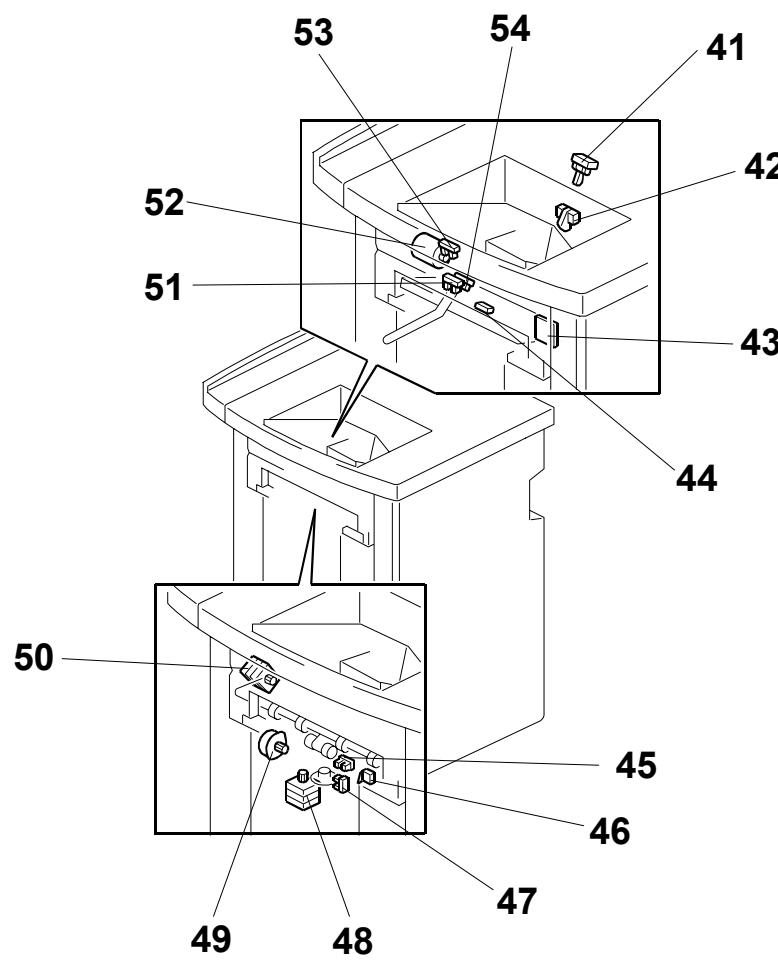
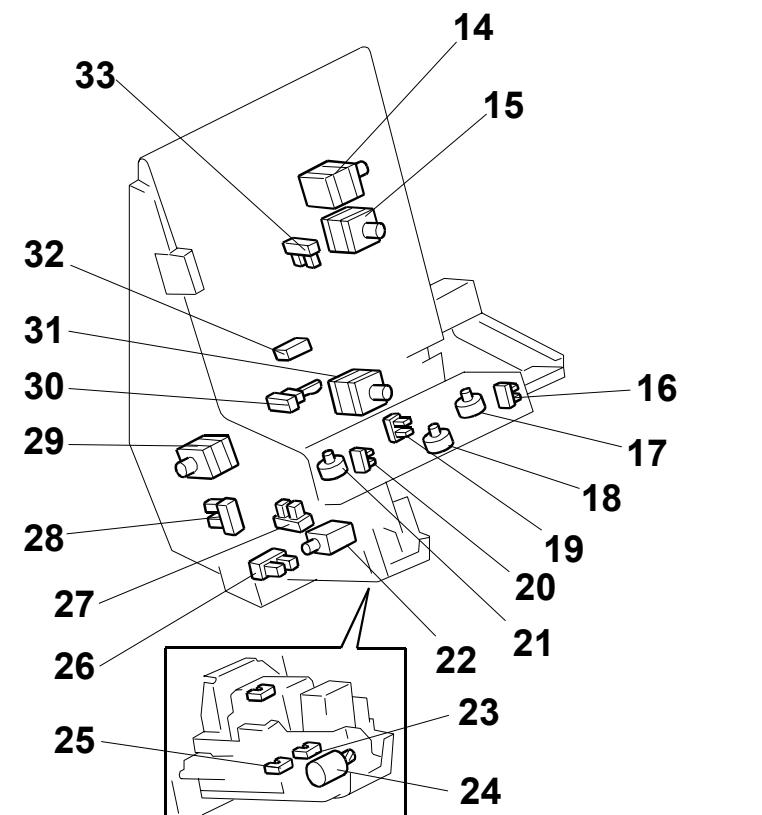
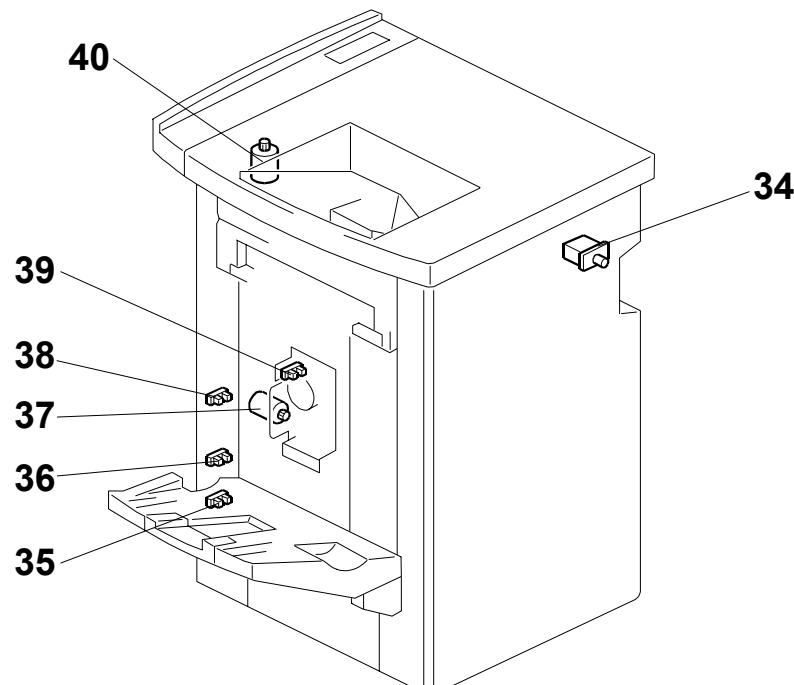
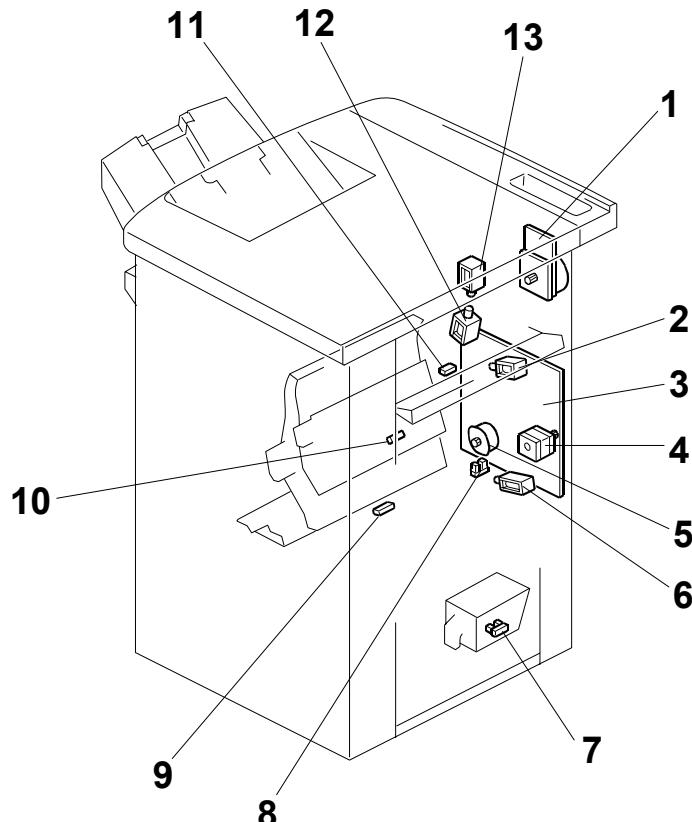
LCT (B473) ELECTRICAL COMPONENT LAYOUT



B473V002.WMF

Symbol	Index No.	Description	P to P
Motors			
M1	2	Paper Feed	G1
M2	12	Lift	G2
Sensors			
S1	1	Paper Feed	G4
S2	6	Paper End	G5
S3	3	Lift	G4
S4	17	Paper Position	G3-G4
S5	13	Down	G5
S6	7	Near End	B4
S7	8	Paper Height1	B4
S8	9	Paper Height2	B5
S9	10	Paper Height3	B5
Switches			
SW1	15	Tray Cover	G3
SW3	14	Lift	G2
SW4	5	Feed Unit Cover	G3
SW5	16	Down	G6
Solenoids			
SOL1	4	Pick-up	G5
PCBs			
PCB1	11	LCT Interface	D1-D6

3000-SHEET FINISHER (B706) ELECTRICAL COMPONENT LAYOUT



Symbol	Index No.	Description	P to P
Sensors			
S1	11	Entrance Sensor	A1
S2	41	Upper Tray Exit Sensor	A1
S3	42	Upper Tray Limit Sensor	A1
S4	44	Shift Tray Exit Sensor	A2
S5	53	Exit Guide Open Sensor	A2
S6	54	Shift Paper Height Sensor	A2
S7	51	Stapling Paper Height Sensor	A2
S9	38	Shift Lower Limit - Large Paper Sensor	A3
S10	36	Shift Lower Limit 2 Sensor	A3
S11	35	Shift Lower Limit 3 Sensor	A3
S12	45	Shift Tray Paper Height Sensor	A3
S13	47	Stacking Roller HP	A3
S14	39	Shift Tray Half-Turn Sensor	A4
S15	10	Pre-Stack Tray Paper Sensor	A4
S16	9	Stapler Tray Entrance Sensor	A4
S17	8	Positioning Roller HP Sensor	A4
S18	30	Stack Feed-Out Belt HP Sensor	A4
S19	32	Stapler Tray Paper Sensor	A5
S20	33	Jogger HP Sensor	A5
S21	19	Stack Plate-Center HP Sensor	A5
S22	20	Stack Plate-Front HP Sensor	A5
S23	16	Stack Plate-Rear HP Sensor	A5
S24	28	Stapler HP Sensor	A6
S25	26	Stapler Rotation HP Sensor	A6
S26	27	Stapler Return Sensor	A6
S27	7	Staple Waste Hopper Sensor	A6
S28	-	Punch Waste Hopper Sensor	I3
S29	-	Punch HP Sensor 1	I3
S30	-	Punch HP Sensor 2	I3
S31	-	Shift Jogger HP Sensor	J5
S32	-	Shift Jogger Lift HP Sensor	J5
Motors			
M1	50	Shift Tray Exit Motor	A7
M2	40	Shift Tray Lift Motor	A7
M3	52	Exit Guide Motor	A7
M4	4	Lower Transport Motor	F1
M5	37	Shift Motor	F1
M6	5	Positioning Roller Motor	F3
M7	48	Stacking Roller Drug Motor	F3
M8	49	Stacking Roller Motor	F3
M9	15	Jogger Motor	F4
M10	14	Stack Feed-Out Belt Motor	F4
M11	18	Stack Plate-Center Motor	F5
M12	31	Stapler Motor	F5
M13	21	Stack Plate-Front Motor	F5
M14	17	Stack Plate-Rear Motor	F6
M15	29	Stapler Rotation Motor	I1
M16	24	Stapler Hammer Motor	I2
M17	-	Punch Motor	I3
M18	1	Upper Transport Motor	I4
M19	-	Shift Jogger Motor	J6
M20	-	Shift Jogger Lift Motor	J6
Solenoids			
SOL1	13	Upper Tray Junction Gate Solenoid	F2
SOL2	12	Stapler Junction Gate Solenoid	F2
SOL3	2	Pre-Stack Junction Gate Solenoid	F2
SOL4	6	Pre-Stack Paper Stopper Solenoid	F3
SOL5	22	Stapler Return Solenoid	I2
Switches			
SW1	46	Shift Tray Upper Limit Switch	F2
SW2	34	Front Door Safety Switch	E6
SW3	43	Emergency Stop Switch	I4
PCBs			
PCB	3	Main Board	-