

Model J-C2a/C2b/C2k (B178/B180/B202) PARTS CATALOG

First edition, February 2005

Ricoh Company, LTD.

Model J-C2a/C2b/C2k (B178/B180/B202)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

Model J-C2a/C2b/C2k	(B178/B180/B202)
DF82	(B714)
Fax Option Type3245	(B712)
G3 Interface Unit Type3245	(B713)
Scanner Accessibility Option Type 3245	(G570-03/04/06/07)

Model J-C2a/C2b/C2k
(B178/B180/B202)

Model J-C2a/C2b/C2k (B178/B180/B202)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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Model J-C2a/C2b/C2k (B178/B180/B202)

PARTS CATALOG

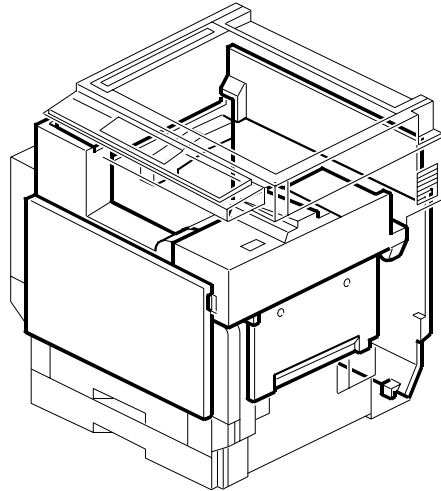
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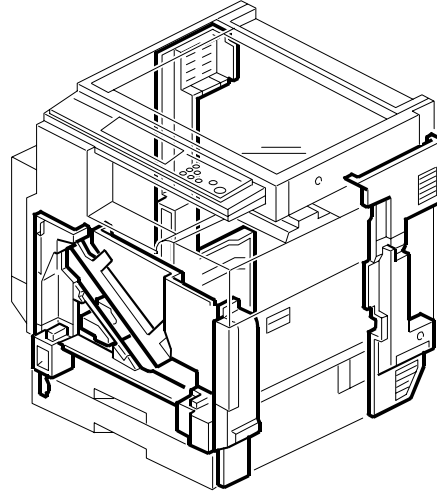
LOCATIONS OF UNITS

1. Exterior 1 (B178/B180/B202)



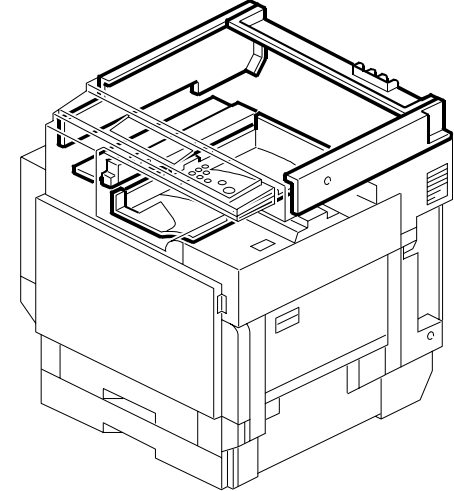
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2. Exterior 2 (B178/B180/B202)



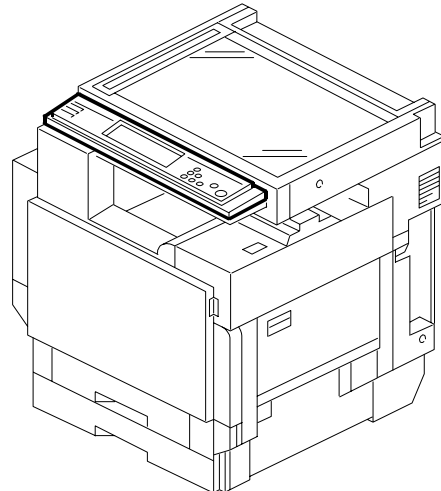
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3. Exterior 3 (B178/B180/B202)



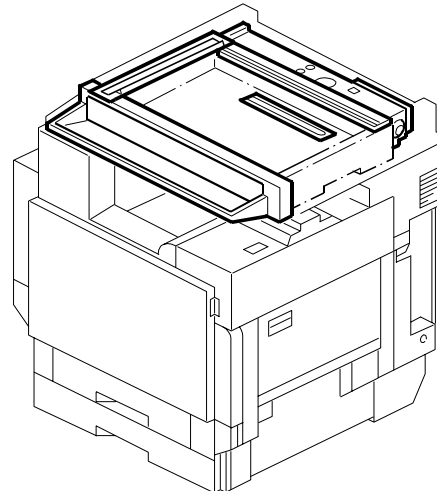
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4. Operation Panes (B178/B180/B202)



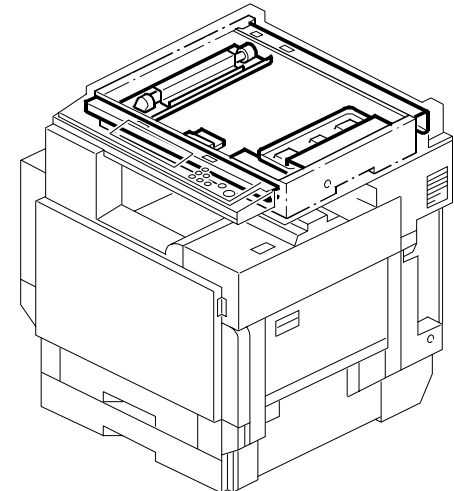
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5. Scanner Section 1 (B178/B180/B202)



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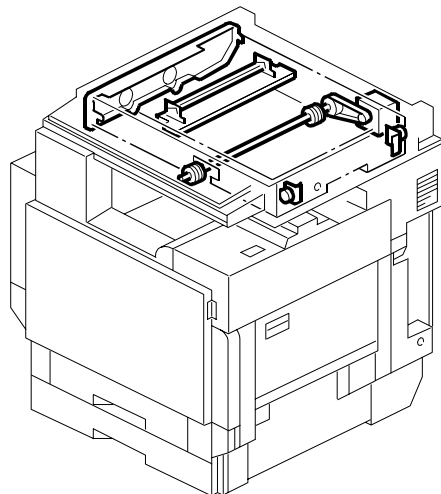
6. Scanner Section 2 (B178/B180/B202)



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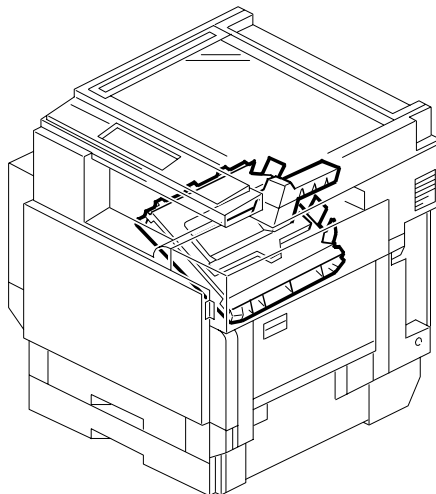
LOCATIONS OF UNITS

7. Scanner Section 3 (B178/B180/B202)



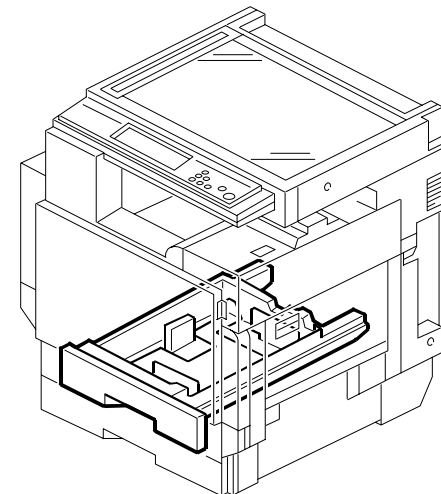
See Page 23

8. Laser Unit (B178/B180/B202)



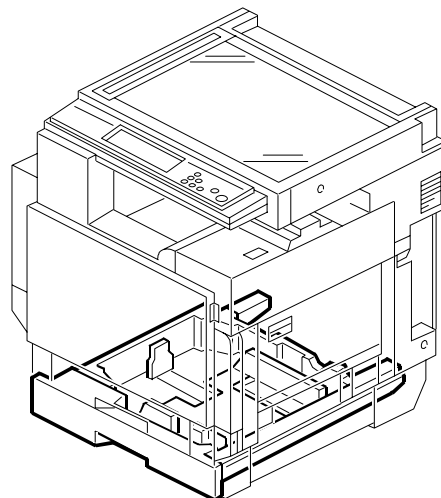
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9. 1st Cassette (B178/B180/B202)



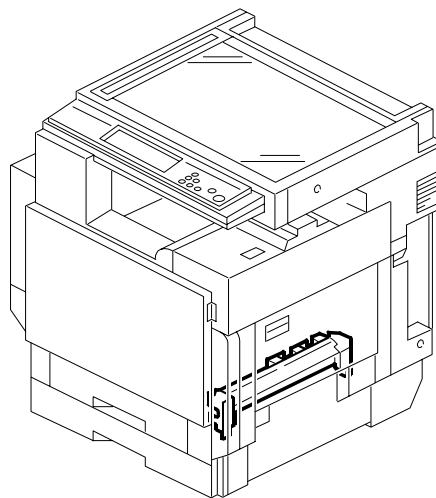
See Page 27

10. 2nd Cassette (B178/B180/B202)



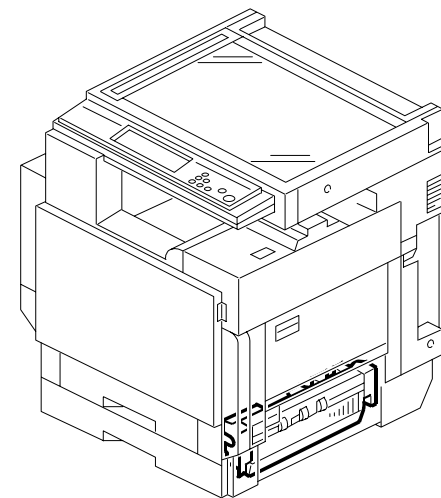
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11. 1st Paper Feed Section



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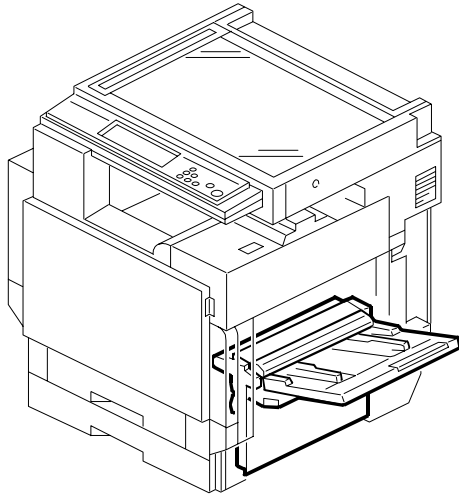
12. 2nd Paper Feed Section



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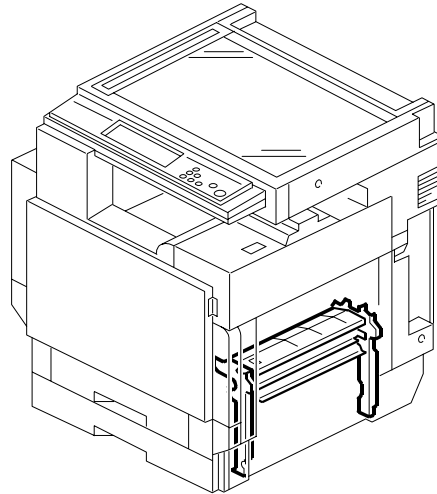
LOCATIONS OF UNITS

13. Manual Paper Feed 1



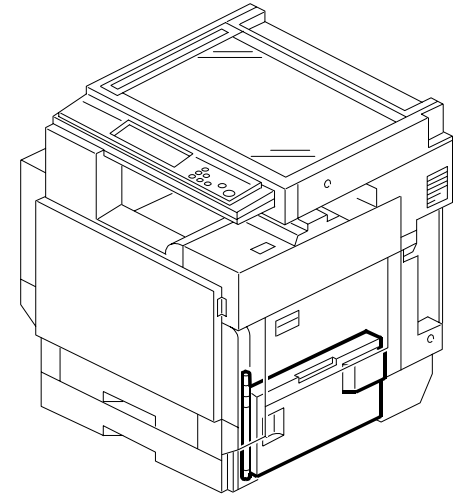
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14. Vertical Transport 1 (B178/B180/B202)



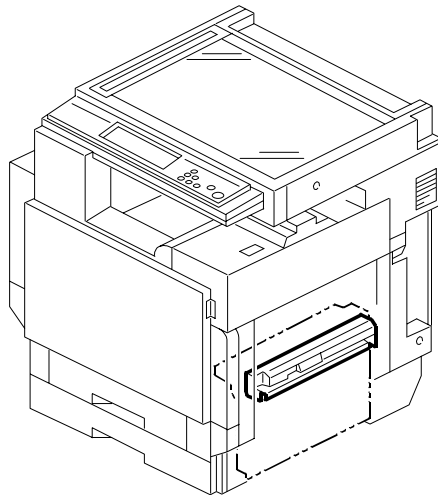
See Page 37

15. Vertical Transport 2 (B178/B180/B202)



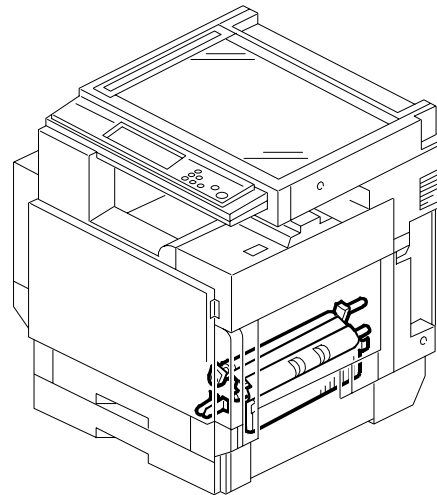
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16. Vertical Transport 3 (B178/B180/B202)



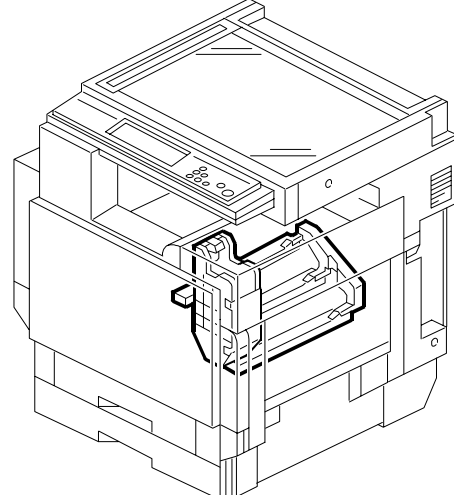
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17. Paper Registration (B178/B180/B202)



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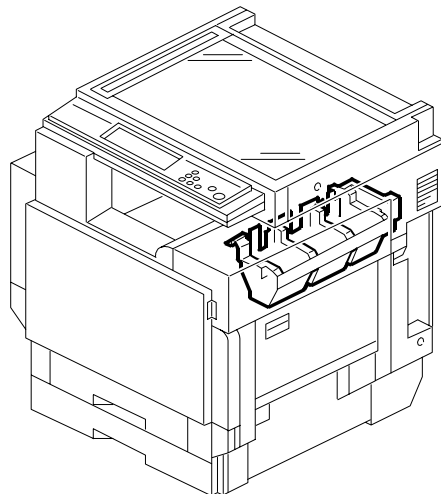
18. Black Toner Hopper (B178/B180/B202)



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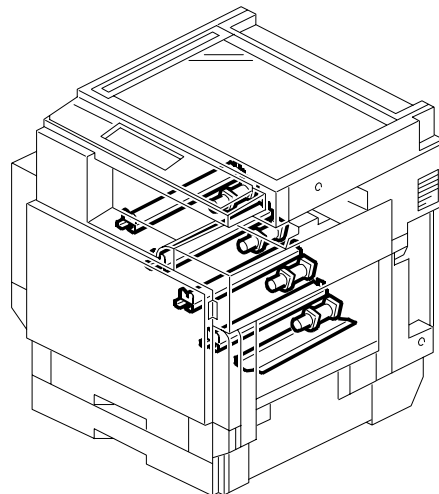
LOCATIONS OF UNITS

19. Color Toner Hopper (B178/B180/B202)



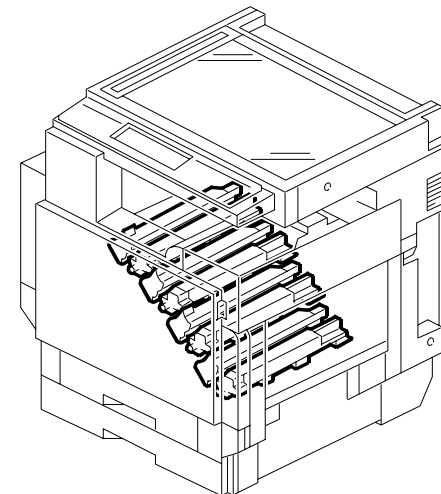
See Page 47

20. Toner Supply Section



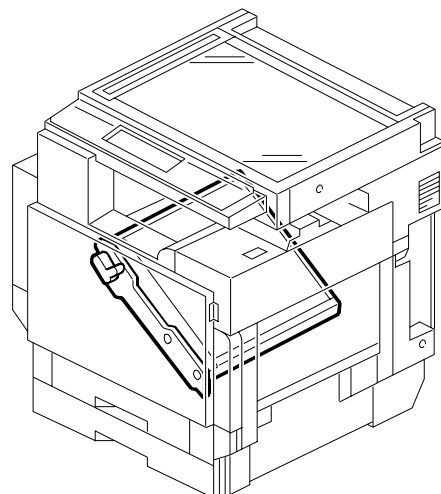
See Page 49

21. PCU/Development Unit



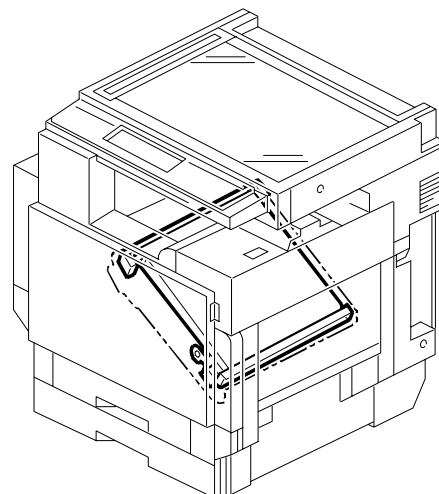
See Page 51

22. Transfer Unit 1 (B178/B180/B202)



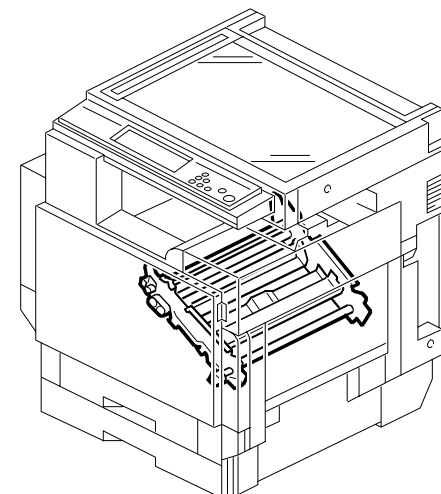
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23. Transfer Unit 2 (B178/B180/B202)



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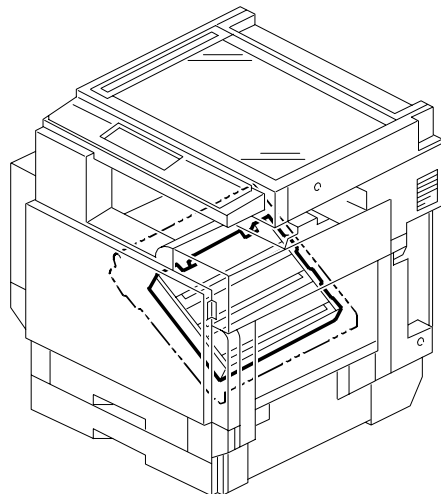
24. Transfer Unit 3 (B178/B180/B202)



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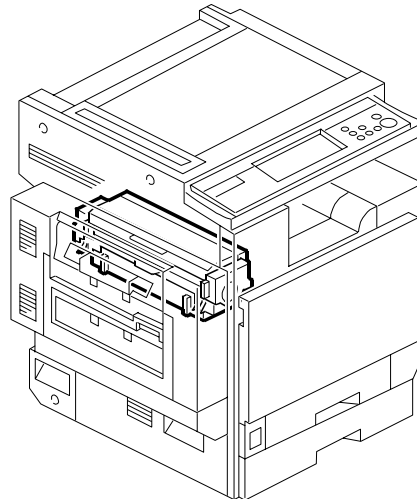
LOCATIONS OF UNITS

25. Transfer Unit 4 (B178/B180/B202)



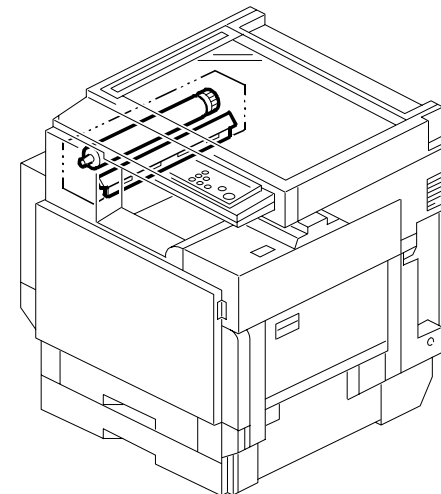
See Page 59

26. Fusing Unit 1 (B178/B180/B202)



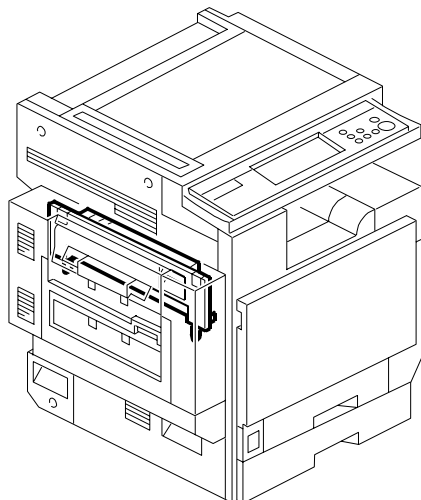
See Page 61

27. Fusing Unit 2 (B178/B180/B202)



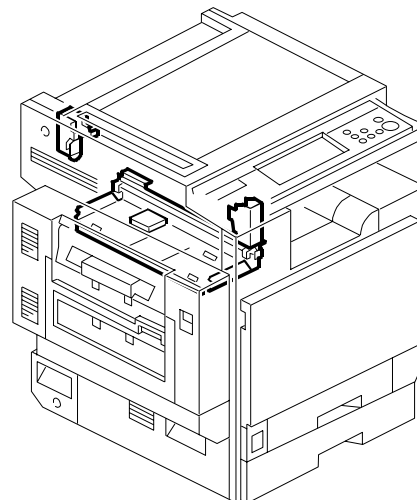
See Page 63

28. Paper Exit Section 1 (B178/B180/B202)



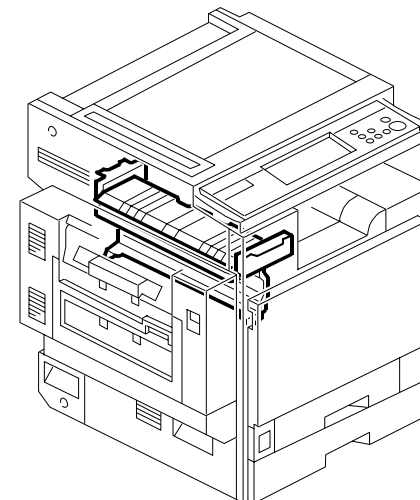
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29. Paper Exit Section 2 (B178/B180/B202)



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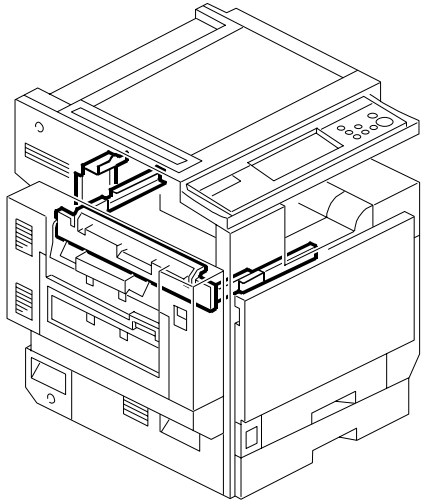
30. Paper Exit Section 3 (B178/B180/B202)



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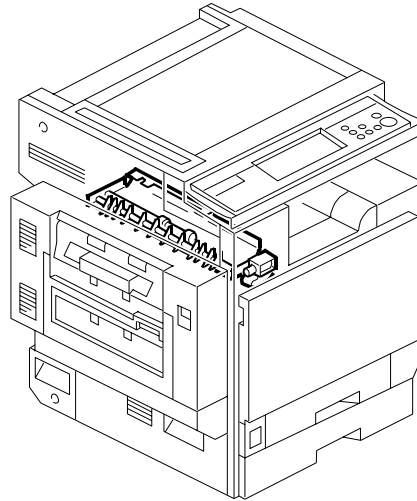
LOCATIONS OF UNITS

31. Paper Exit Section 5 (B178/B180/B202)



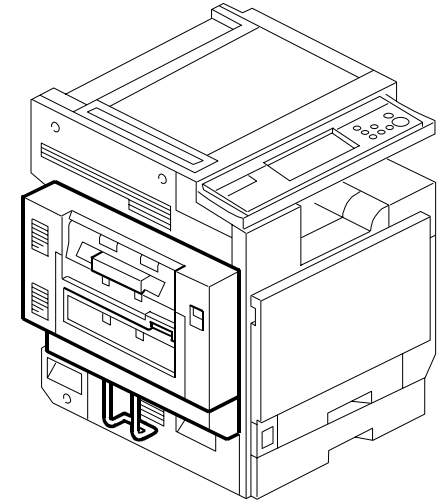
See Page 69

32. Paper Exit Section 4 (B178/B180/B202)



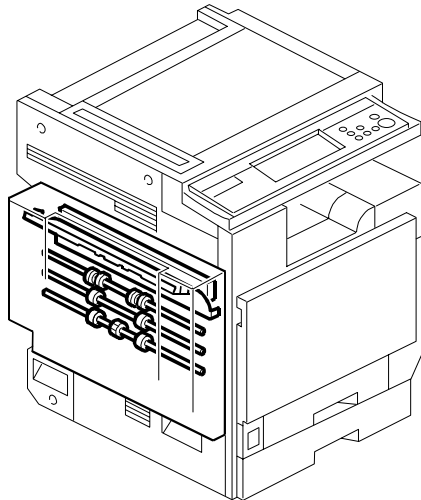
See Page 71

33. Duplex Section 1 (B178/B180/B202)



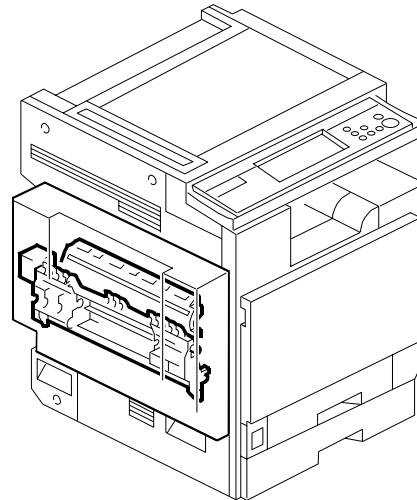
See Page 59

34. Duplex Section 2 (B178/B180/B202)



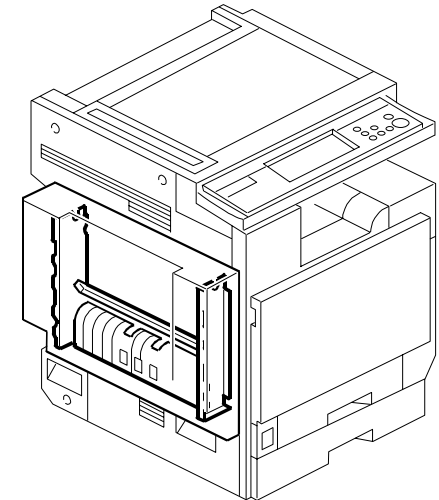
See Page 67

35. Duplex Section 3 (B178/B180/B202)



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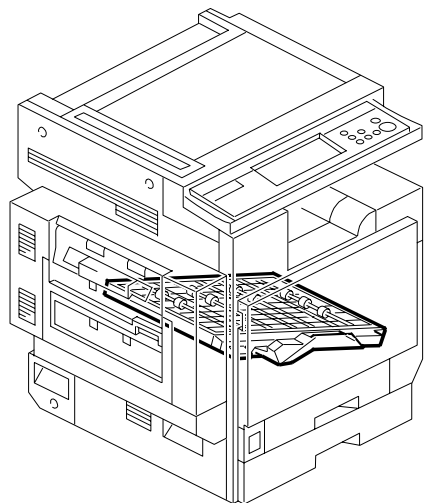
36. Duplex Section 4 (B178/B180/B202)



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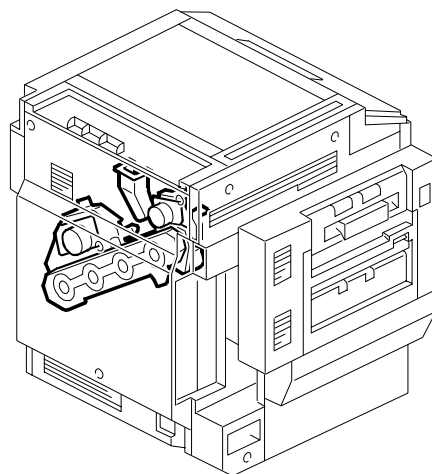
LOCATIONS OF UNITS

37. Duplex Section 5 (B178/B180/B202)



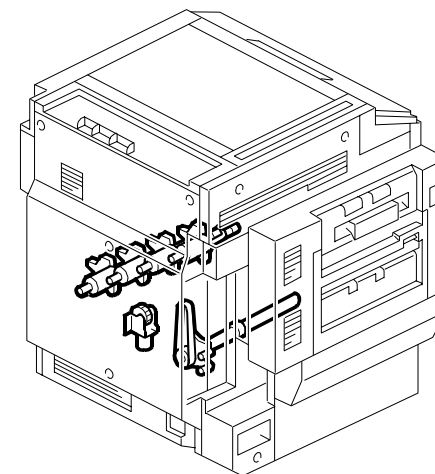
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38. Drive Section 1 (B178/B180/B202)



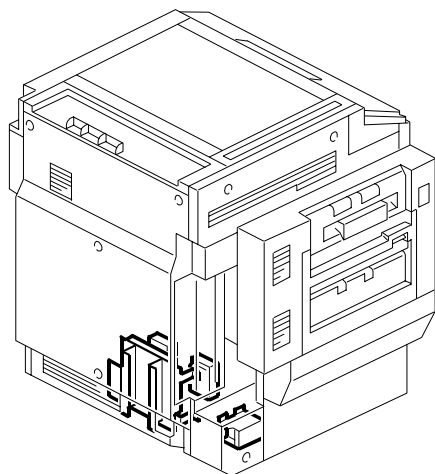
See Page 83

39. Drive Section 2 (B178/B180/B202)



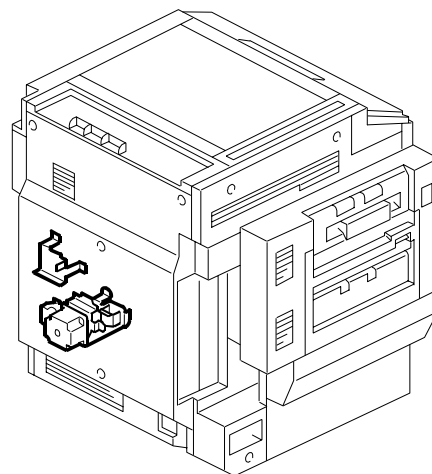
See Page 85

40. Drive Section 3 (B178/B180/B202)



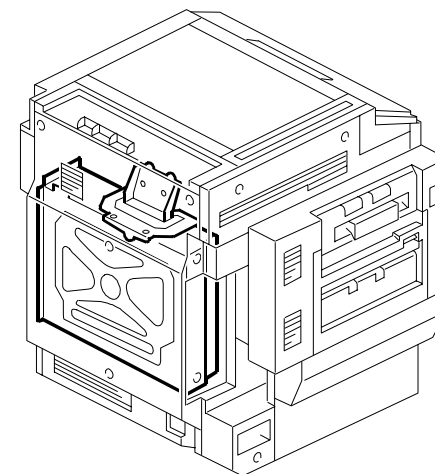
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41. Drive Section 4 (B178/B180/B202)



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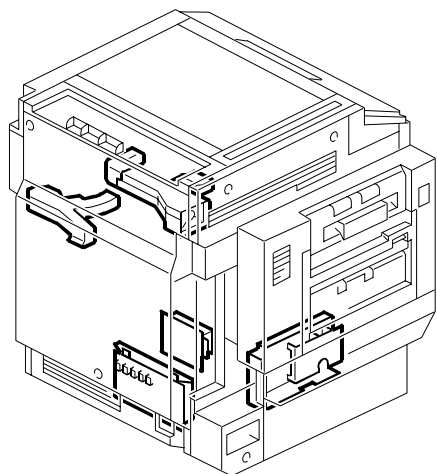
42. Electrical Section 1 (B178/B180/B202)



See Page 91

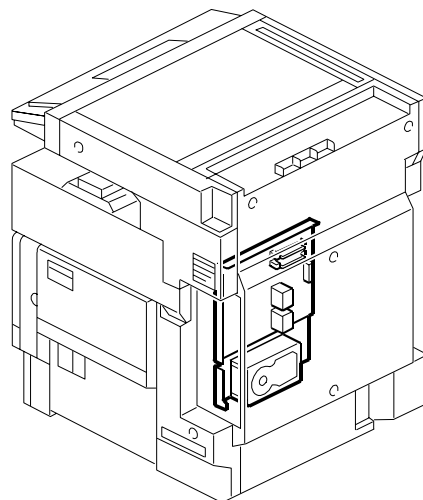
LOCATIONS OF UNITS

43. Electrical Section 2 (B178/B180/B202)



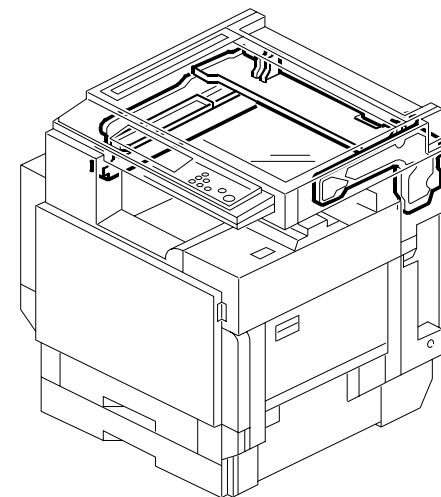
See Page 93

44. Printer Control Board (B178/B180/B202)



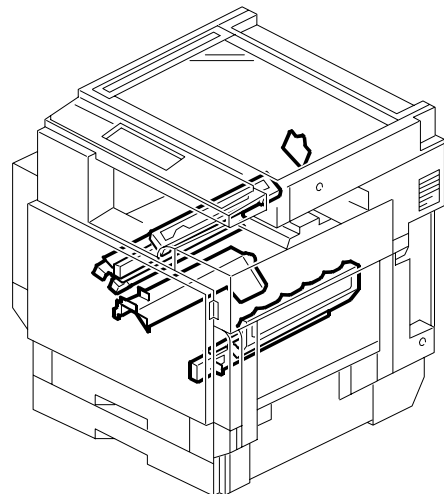
See Page 95

45. Frame Section 1 (B178/B180/B202)



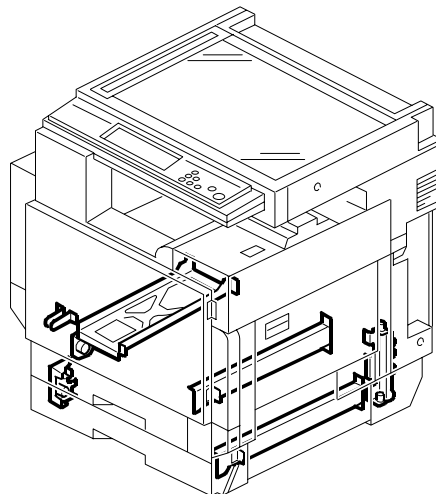
See Page 97

46. Frame Section 2 (B178/B180/B202)



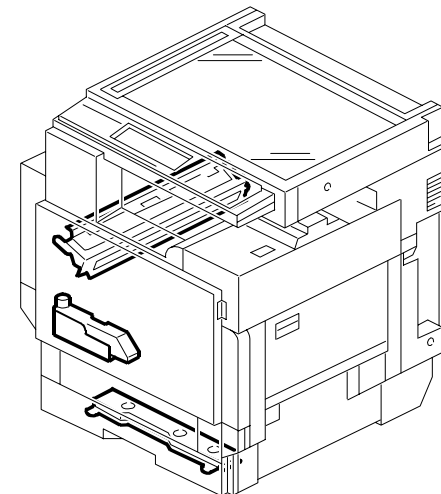
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47. Frame Section 3 (B178/B180/B202)



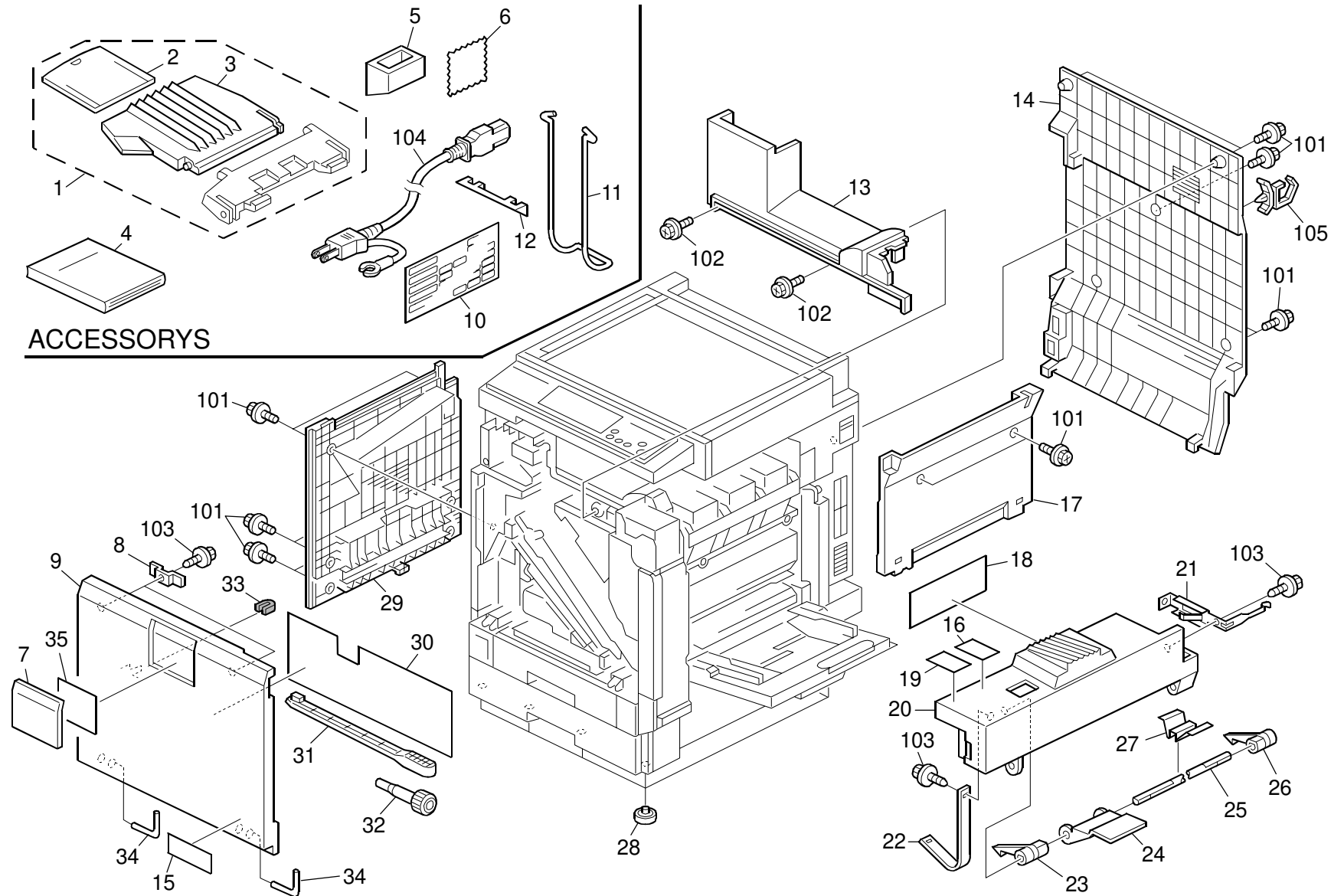
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48. Frame Section 4 (B178/B180/B202)



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1.Exterior 1 (B178/B180/B202)

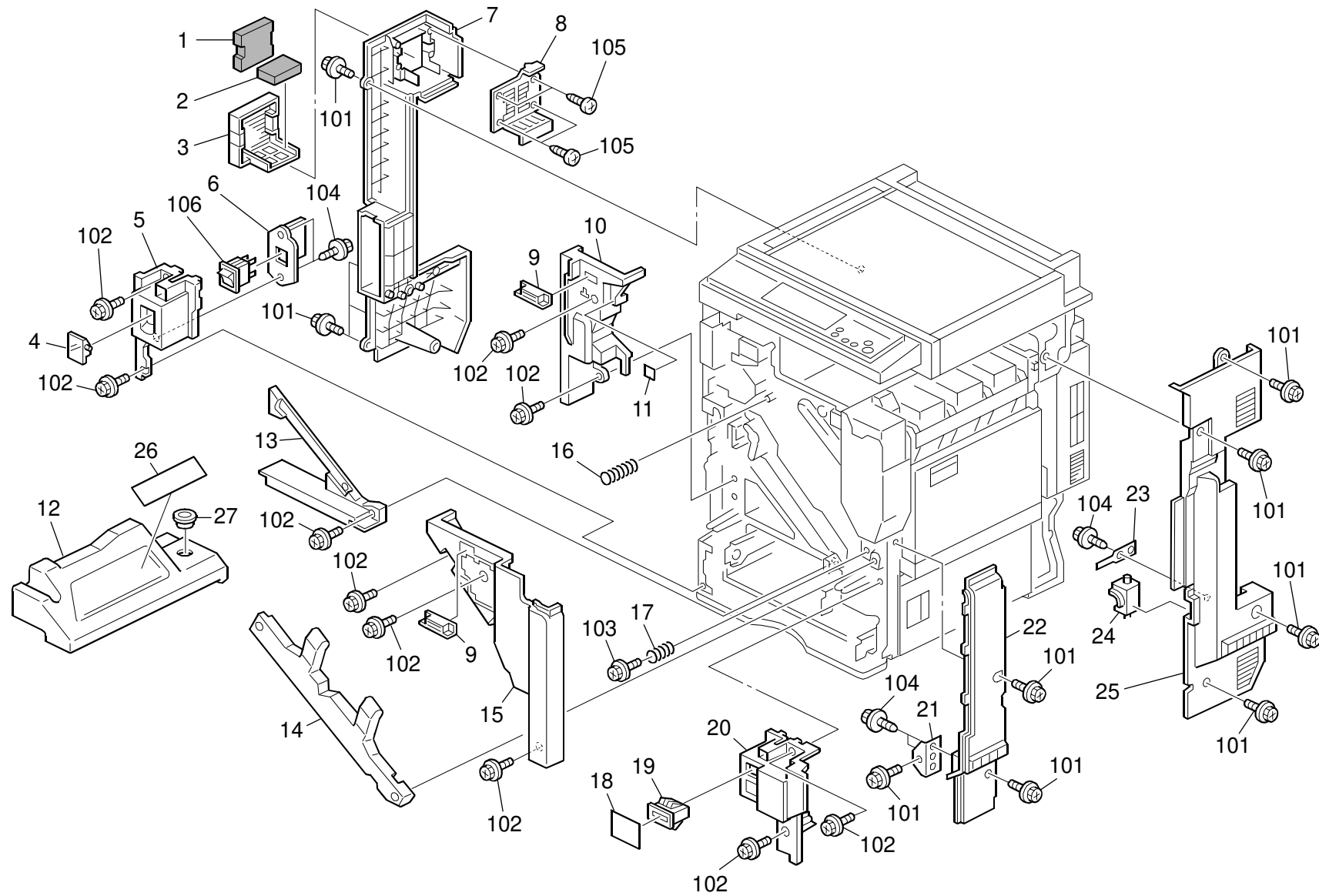


1.Exterior 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 4490	Exit Tray	1
2	G060 4492	Sub Exit Tray	1
3	G060 4491	Exit Tray	1
4	B148 7500	Operating Instructions Setting - AA	1
4	B148 7501	Operating Instructions Copy - AA	1
5	B065 1371	Cloth Holder	1
6	B065 1374	Cloth - Df Exposure Glass	1
7	B132 1531	Panel:Logo	1
8	B024 1264	Magnet Catch	1
9	B180 1262	Cover:Front	1
10	GA00 3014	Decal - Paper Tray	1
11	G571 1069	Switchback Guide	1
12	B101 4762	Guide Plate Cover	1
13	B101 1283	Upper Front Cover	1
14	B148 6107	Rear Cover	1
15	GA00 3035	Energy Decal	1
16	B082 6403	Decal:Power Source:Off:EXP	1
17	G080 1224	Inner Cover:Manual Feed:Ass'y	1
18	B101 1322	Toner Supply Operate Sheet	1
19	GA00 3038	Decal - Inkjet Paper Caution	1
19	B148 6792	Decal:TWN	1
19	B148 6892	Decal:KRO	1
20	B101 1265	Right Upper Cover	1
21	B101 1319	Right Upper Cover Ground Plate	1
22	B101 1321	Right Upper Cover Stopper Band	1
23	B101 1312	Front Pawl Stopper	1
24	B180 1318	Grip:Cover:Right Upper	1
25	B101 1314	Stopper Pawl Shaft	1
26	B101 1313	Rear Pawl Stopper	1
27	G060 1320	Spring Plate - Grip	1
28	B101 1097	Rubber Foot:H5	7
29	B180 1270	Cover:Left:Lower	1
30	B180 1292	Sheet:Operate	1
31	B149 1995	Holder:Pad:Ass'y	1
32	G060 2989	Screw Driver	1

Index No.	Part No.	Description	Q'ty Per Assembly
33	GA16 2002	Sheet:Cover:Front	1
34	G020 1332	Hinge - Front Cover	2
35	B178 6192	Sheet:Emblem:J-C2A:RIC:EXP	1
35	B178 6193	Sheet:Emblem:J-C2A:Savin	1
35	B178 6194	Sheet:Emblem:J-C2A:GES	1
35	B178 6195	Sheet:Emblem:J-C2A:LAN	1
35	B178 6492	Sheet:Emblem:J-C2A:NRG:NSA	1
35	B178 6493	Sheet:Emblem:J-C2A:NRG:REX	1
35	B178 6494	Sheet:Emblem:J-C2A:NRG:GES	1
35	B178 6692	Sheet:Emblem:J-C2A:INF	1
35	B180 6192	Sheet:Emblem:J-C2B:RIC:EXP	1
35	B180 6193	Sheet:Emblem:J-C2B:Savin	1
35	B180 6194	Sheet:Emblem:J-C2B:GES	1
35	B180 6195	Sheet:Emblem:J-C2B:LAN	1
35	B180 6492	Sheet:Emblem:J-C2B:NRG:NSA	1
35	B180 6493	Sheet:Emblem:J-C2B:NRG:REX	1
35	B180 6494	Sheet:Emblem:J-C2B:NRG:GES	1
35	B180 6692	Sheet:Emblem:J-C2B:INF	1
35	B202 6192	Sheet:Emblem:J-C2K:RIC:EXP	1
35	B202 6193	Sheet:Emblem:J-C2K:Savin	1
35	B202 6194	Sheet:Emblem:J-C2K:GES	1
35	B202 6195	Sheet:Emblem:J-C2K:LAN	1
35	B202 6492	Sheet:Emblem:J-C2K:NRG:NSA	1
35	B202 6493	Sheet:Emblem:J-C2K:NRG:REX	1
35	B202 6494	Sheet:Emblem:J-C2K:NRG:GES	1
35	B202 6692	Sheet:Emblem:J-C2K:INF	1
101	0451 3008N	Tapping Screw - M3x8	
102	0802 5292	Tapping Screw:Round Point:M3x8	
103	0450 3008N	Tapping Screw - M3x8	
104	1150 0364	Power Supply Code- 250V 10A 2.5M	
104	1150 0366	Power Supply Code:125V:15A:2.5M	

2.Exterior 2 (B178/B180/B202)

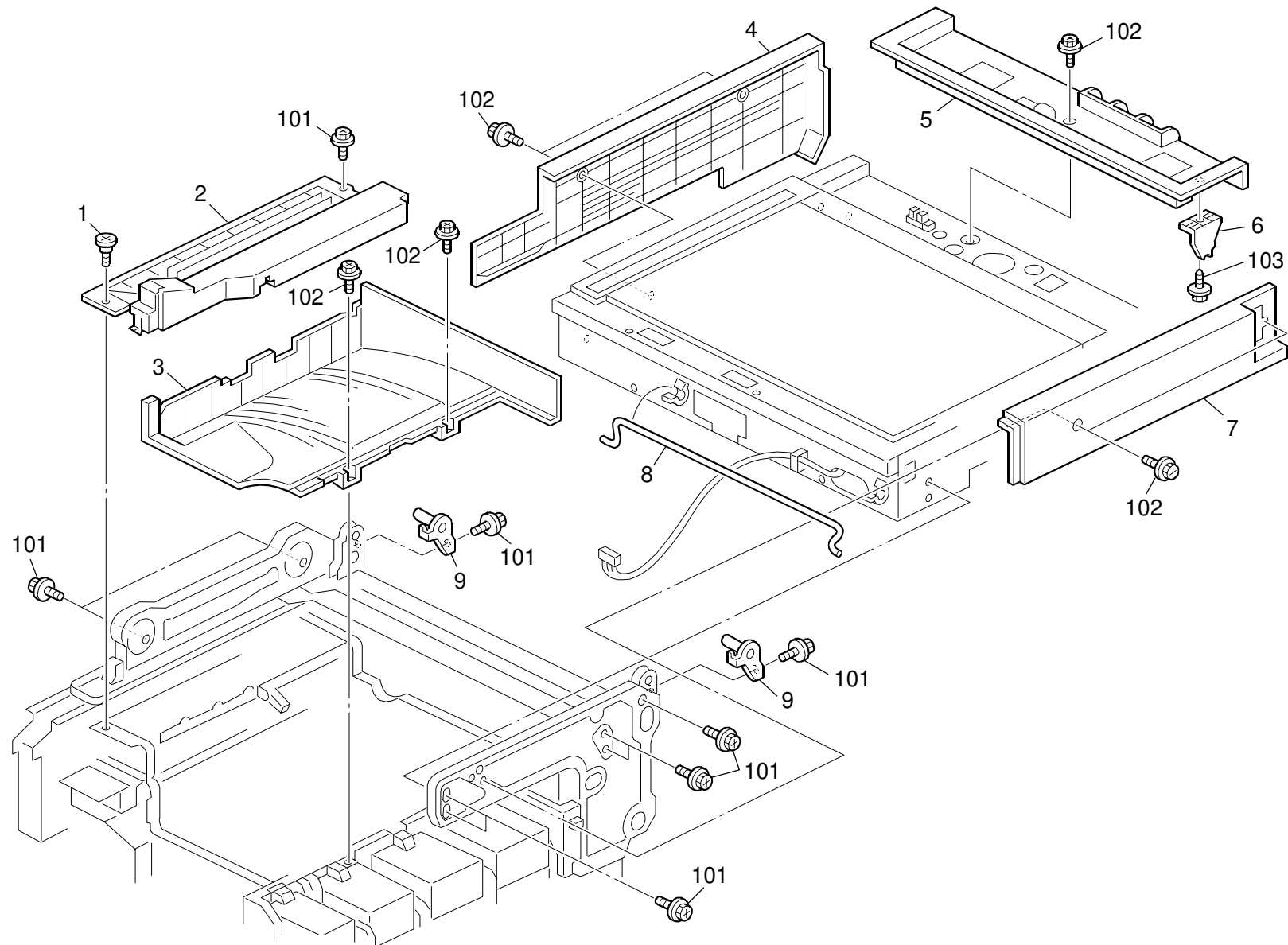


2.Exterior 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GA01 2000	Upper Filter	1
2	GA01 2001	Lower Filter	1
3	G060 1300	Filter Case	1
4	G570 1580	Cover - Main Switch	1
5	G060 1271	Front Cover - Left Lower	1
6	G060 5813	Bracket - Main Switch	1
7	G060 1269	Left Rear Cover	1
8	G060 1281	Louver - Left Rear Cover	1
9	AG07 1012	Magnet Catch:Ass'y	2
10	B101 1284	Left Inner Cover	1
11	5214 4975	Decal - High Voltage	1
12	G060 3600	Collection Bottle - Transfer Belt	1
13	G060 1285	Lower Inner Cover	1
14	B180 2420	Drum Stay:PCU:Ass'y	1
15	G080 1282	Inner Cover:Right	1
16	G106 2481	Spring:Drum Stay:Left	1
17	G106 2482	Spring:Drum Stay:Right	1
18	B101 1389	Decal - Total Counter	1
19	AX31 0045	Total Counter:7FIG:24V	1
20	B100 6106	Right Lower Front Cover (NA)	1
20	B101 1266	Right Lower Front Cover (EU)	1
21	B101 1302	Supporting Plate:Cover:Right Front:Grip	1
22	G060 1287	Front Right Cover	1
23	G060 2950	Spring Plate - Clutch Cover	1
24	G060 2949	Magnetic Clutch Cover	1
25	B101 1267	Right Rear Cover	1
26	G060 3609	Toner Collection Bottle Decal	1
27	G060 3602	Cap:Bottle	1
28	G570 2080	Sheet LED - English	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0802 5292	Tapping Screw:Round Point:M3x8	
103	0451 3006N	Tapping Screw - 3x6	
104	0450 3008N	Tapping Screw - M3x8	
105	0452 3008N	Tapping Screw - M3x8	
106	1204 2533	Switch - AJ76200PZ02	

3.Exterior 3 (B178/B180/B202)

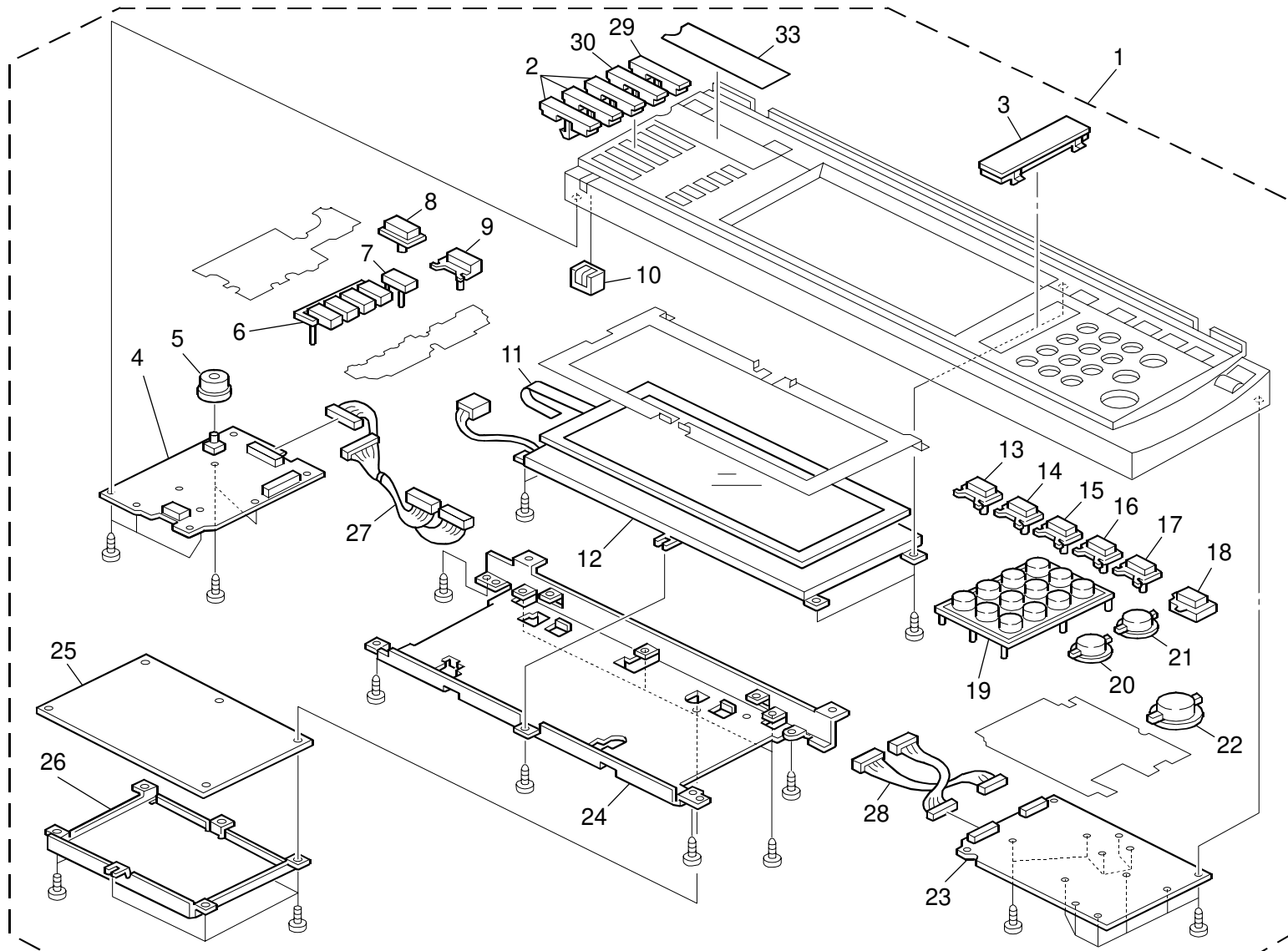


3.Exterior 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA14 3219	Stepped Screw	1
2	B101 1330	Exit Floppy Disk Upper Cover	1
3	B101 1275	Exit Tray Upper Cover	1
4	B101 1360	Left Scanner Cover	1
5	B101 1355	Rear Scanner Cover	1
6	B101 1357	Right Rear Scanner Shielding Plate	1
7	B101 1350	Right Scanner Cover	1
8	B180 1808	Rod:Open And Close:Scanner Unit	1
9	B101 1803	Contact Point Bracket	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0450 3008B	Tapping Screw - M3x8	

4.Operation Panes (B178/B180/B202)

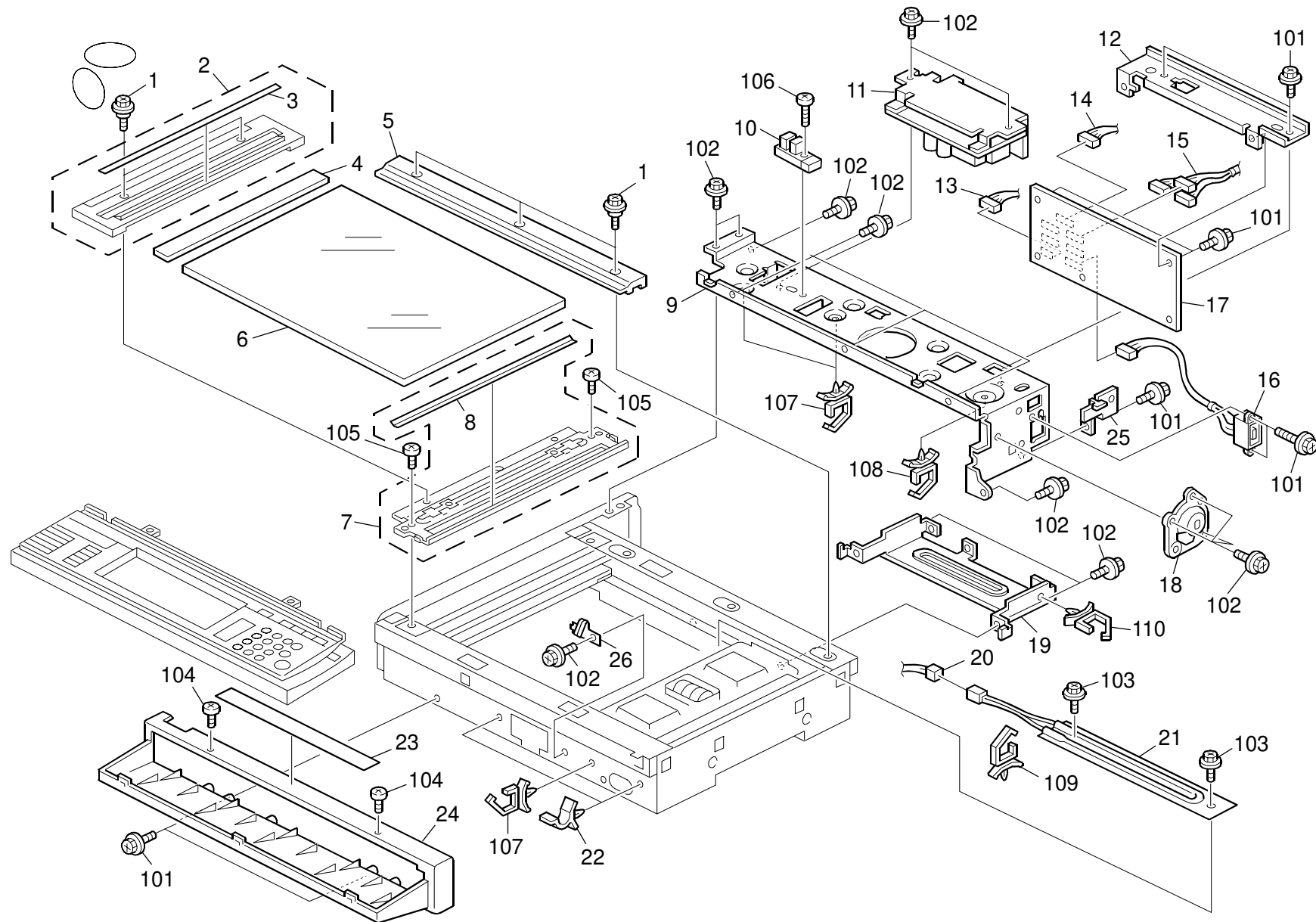


4.Operation Panes (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 6110	Operation Sub-unit:NA:Ass'y	1
1	B180 6210	Operation Sub-unit:Ass'y	1
1	B180 6310	Operation Sub-unit:J-C2:M75:AA:Ass'y	1
1	B180 6710	Operation Sub-unit:J-C2:M75:TWN:Ass'y	1
1	B180 6810	Operation Sub-unit:J-C2:M75:KOR:Ass'y	1
2	G570 1963	Keytop Switch - Large	1
3	B180 1454	Keytop:Switch:Cover:Right	1
4	B180 1990	PCB:Operation Sub-unit:Left	1
5	G570 1964	Knob - Contrast	1
6	G570 1953	Keytop - Color Select	1
7	B051 1482	Keytop - ACS	1
8	G570 1951	Keytop - Counter	1
9	G570 1948	Keytop - Color Adjust	1
10	G570 1972	Lens - Data Input	1
11	B180 5258	Touch Panel:HVGA	1
12	B180 5259	LCD:HVGA:SH:BL	1
13	G570 1947	Keytop - Check Modes	1
14	G570 1950	Keytop - Program	1
15	G570 2062	Keytop Clear Modes - EXP	1
16	G570 1946	Keytop - Energy Saver	1
17	G570 1945	Keytop - Interrupt	1
18	G570 1967	Keytop - Power Source	1
19	B051 1491	Keytop - 10key(AA)	1
19	G570 2061	Keytop - 10key(120V)	1
19	G570 1944	Keytop - 10key(230V)	1
20	G570 1942	Keytop - Clear/Stop	1
21	G570 1943	Keytop - Sample Copy	1
22	G570 1941	Keytop - Start/Stop	1
23	B180 1991	PCB:Operation Sub-unit:Right	1
24	B180 1455	Bracket:Operation Sub-unit:LCD	1
25	B180 5231	PCB:LCDC:NA	1
25	B180 5232	PCB:LCDC:EU	1
25	B180 5236	PCB:LCDC:Twn:Ass'y	1
25	B180 5237	PCB:LCDC:Kor:Ass'y	1
26	B180 1456	Cover:LCDC	1

Index No.	Part No.	Description	Q'ty Per Assembly
27	B180 1992	Harness:Operation Sub-unit:Left	1
28	B180 1993	Harness:Operation Sub-unit:Right	1
29	G570 2063	Keytop Copy - NA	1
29	G570 2073	Keytop Copy - EU	1
30	G570 2064	Keytop - Switch(120V)	1
30	G570 2074	Keytop - Switch	1
31	G570 2066	Keytop Printer - NA	1
31	G570 2076	Keytop Printer - EU	1
32	G570 2067	Keytop Scanner - NA	1
32	G570 2077	Keytop Scanner - EU	1
33	G570 2080	Sheet LED - English	1

5.Scanner Section 1 (B178/B180/B202)

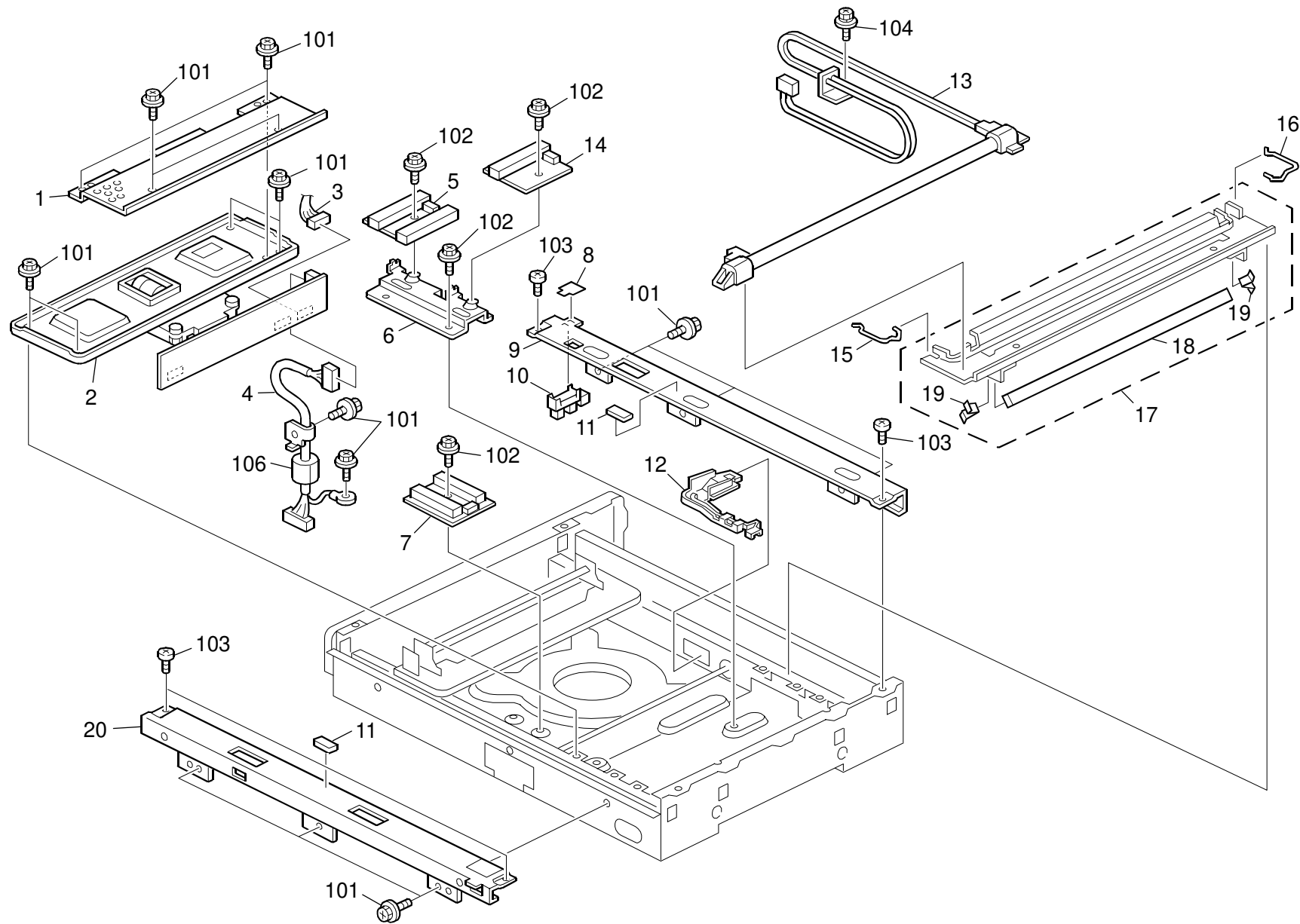


5.Scanner Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA14 3520	Shoulder Screw - M3	5
2	G564 6521	Left Scale - NA	1
2	G564 6511	Left Scale - EU	1
3	B387 6054	Original Scale Decal - LT	1
3	B387 6053	Original Scale Decal - A4	1
4	BC01 2002	Exposure Glass:Sheet Through:344x20	1
5	G570 1245	Rear Scale	1
6	A250 1752	Exposure Glass	1
7	B180 1730	Bracket:Scale:Left:Ass'y	1
8	B351 6523	Seal - ADF Exposure Glass	1
9	B101 1800	Document Feeder Bracket	1
10	AW02 0146	Photointerruptor:Flat:Pich2mm:M4	1
11	AZ50 0066	Stabilizer:Xenon Lamp	1
12	B180 1804	Bracket:Siob:Upper	1
13	B180 5434	Harness:Scanner:Invertor	1
14	B180 5435	Harness:Scanner:HPS	1
15	B180 5433	Harness:Scanner:DC	1
16	B180 5436	Harness:Scanner:DF	1
17	B180 5216	PCB:SIO	1
18	B101 1802	Scanner Contact Point Bracket	1
19	B180 1805	Bracket:SIOB:Lower	1
20	B180 5447	Harness:Heater:Scanner:Connecting	1
21	A250 1821	Heater - 9W (120V)	1
21	A250 1822	Heater - 9W (230V)	1
22	A259 1987	Rod Holder	2
23	B051 7057	Decal:Caution Chart:Taiwan	1
23	B051 7059	Caution Chart Decal - Korea	1
24	B101 1455	Lower Operation Cover	1
25	B180 1806	Bracket:Connector:DF	1
26	B180 1750	Ground Plate:Rod	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0802 5276	Tapping Screw With Washer - M3x6	
104	0353 0050N	Screw-m3x5	
105	0453 3006N	Tapping Screw - M3x6	
106	0314 0120N	Screw - M4x12	
107	1105 0511	Harness Clamp - LWS-0306ZC	
108	1105 0508	Harness Clamp - LWS-0711	
109	1105 0460	Clamp	
110	1105 0487	Harness Clamp	

6.Scanner Section 2 (B178/B180/B202)

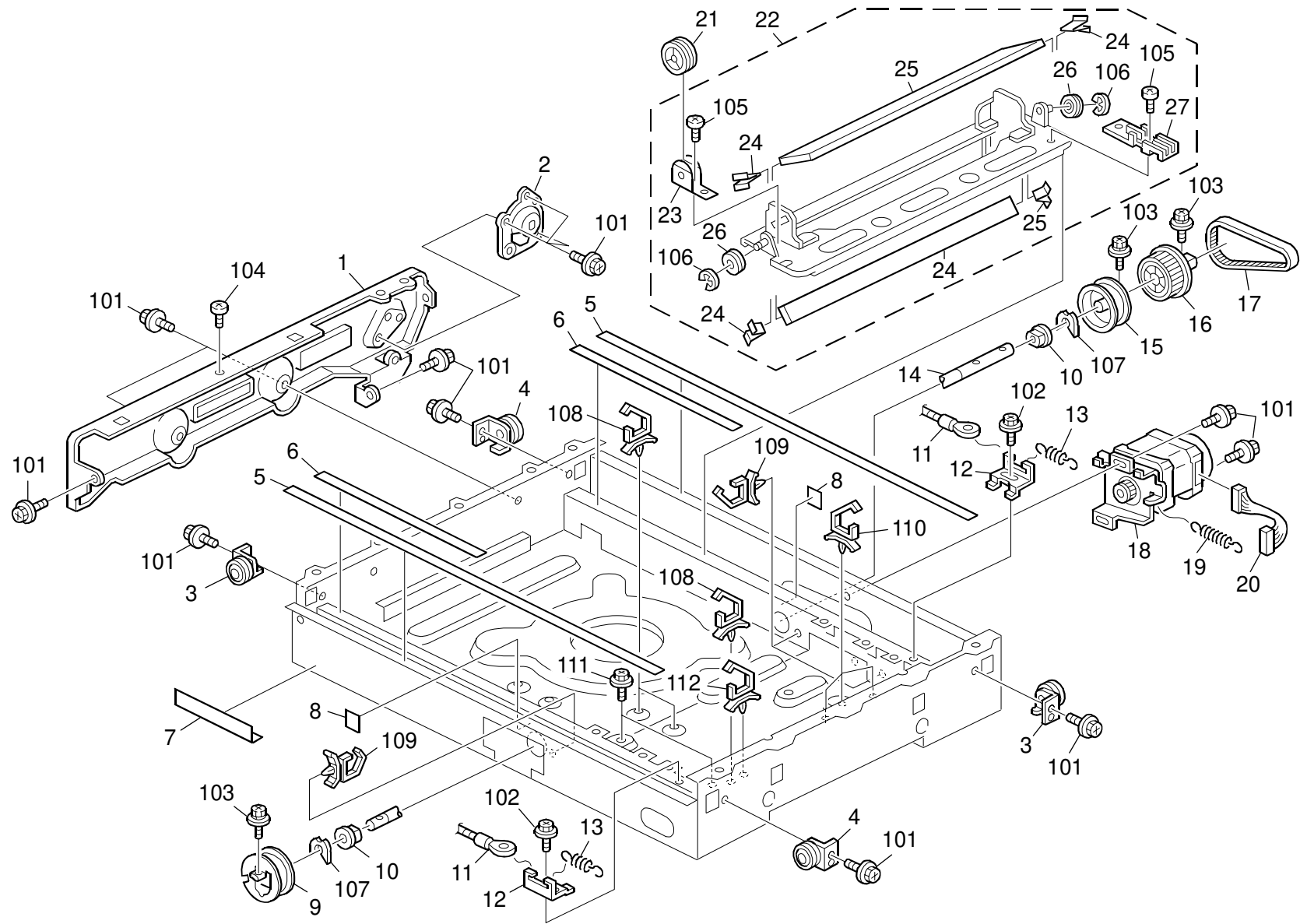


6.Scanner Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 1701	Inner Cover	1
2	B180 1837	Lens:Holder:Ass'y	1
3	B180 5431	Harness:Scanner:APS	1
4	B180 5430	Harness:SBU	1
5	AW01 0114	Original Sensor:H=2-66	1
6	B101 1726	Original Sensor Bracket	1
7	AW01 0115	Original Sensor:H=81.5	1
8	A193 1793	Scanner Home Sensor Stopper	1
9	B101 1728	Rear Scanner Frame	1
10	AW02 0145	Photointerruptor:Flat	1
11	5442 1924	Exposure Glass Cushion	2
12	B180 1803	Guide:High Voltage Supply Cord:Base	1
13	AX50 0090	Xenon Lamp:Dia10.3:Ass'y	1
14	AW01 0116	Original Sensor:H=1-66	1
15	A193 1766	Wire Clamp	1
16	A193 1769	Clamp - Rear Wire	1
17	B180 1816	Carriage:No.1:Ass'y	1
18	AC03 0142	1st Mirror	1
19	A193 1767	1st Mirror Holder	2
20	B101 1727	Front Scanner Frame	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5276	Tapping Screw With Washer - M3x6	
103	0453 3006N	Tapping Screw - M3x6	
104	0802 5299	Tapping Screw:Washer:3x8	
105	0353 0050N	Screw-m3x5	
106	1607 1092	Ferrite Core:RFC-10	

7.Scanner Section 3 (B178/B180/B202)

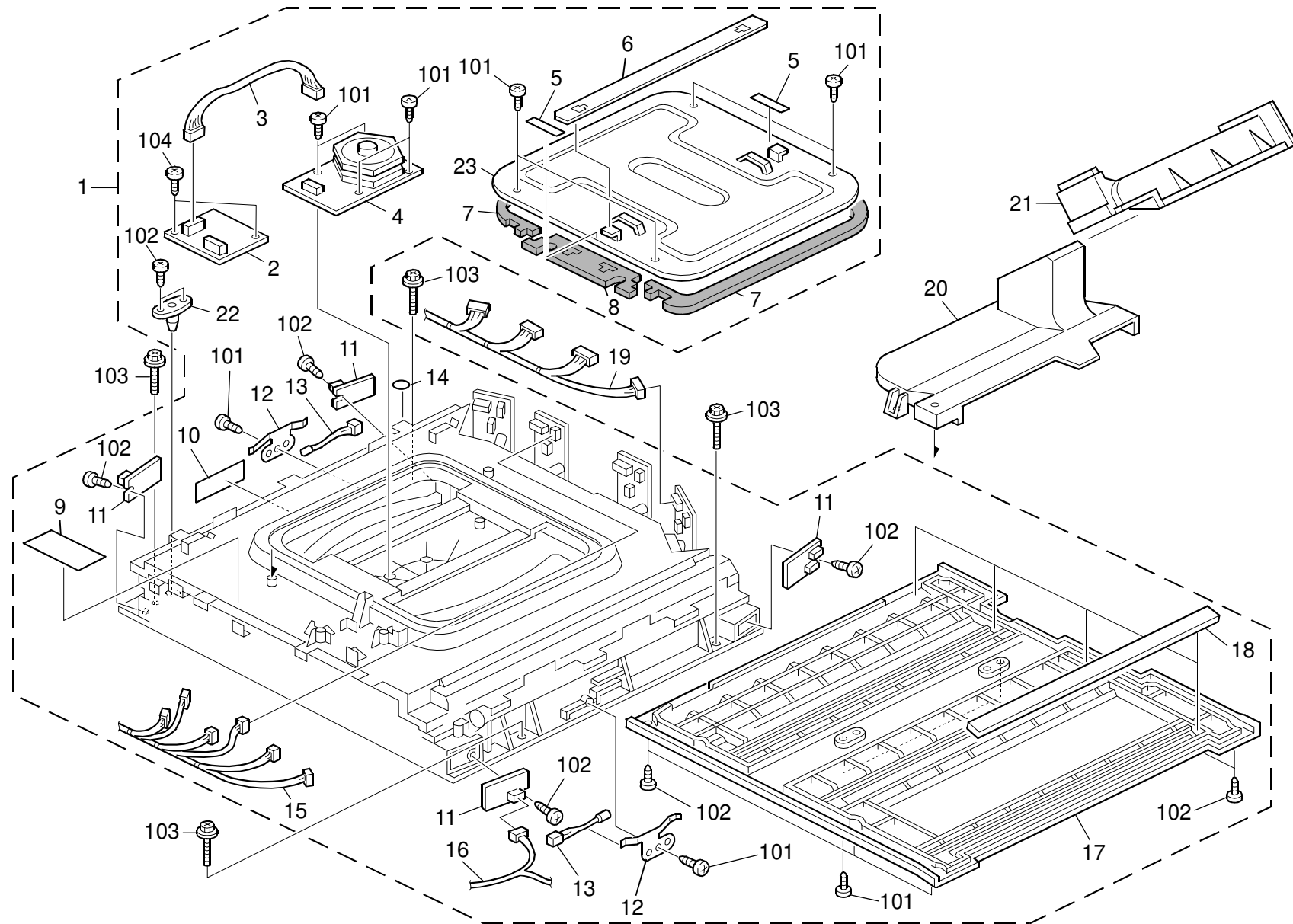


7.Scanner Section 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B101 1660	Frame:Scanner Unit:Left	1
2	B101 1802	Scanner Contact Point Bracket	1
3	B024 1845	Rear Left Bracket - Idler	2
4	B024 1841	Front Left Bracket - Idler	2
5	A193 1816	1st Slide Rail	2
6	B180 1734	Slide Rail:No.2	2
7	B101 1805	Scanner Air Movement Block Plate	1
8	G570 1160	Spacer Bushing	2
9	B180 1706	Pulley:Drive Were:Front:Sub-ass'y	1
10	AA08 2104	Bushing - 8x12x7	2
11	AA05 0114	Drive Were:Carriage:Mm1.0	1
12	B180 1704	Bracket:Tension	2
13	AA06 0980	Tension Spring:Tension:11300MN	2
14	G570 1132	Scanner Drive Shaft	1
15	B180 1709	Pulley:Drive Were:Rear:Sub-ass'y	1
16	G570 1133	Timing Pulley 73	1
17	AA04 3966	Timing Belt:S1.5M236	1
18	B180 1713	Stepper Motor:Ass'y	1
19	AA06 0979	Tension Spring:Tension:14720MN	1
20	B180 5437	Harness:Scanner:Motor	1
21	G570 2834	Pulley - High Voltage Supply Cord	1
22	B180 1823	Carriage:No.2:Ass'y	1
23	G570 2833	Pulley Holder	1
24	G404 2810	Spring Plate - 2nd Mirror	4
25	B180 1748	Mirror:No.2:Ass'y	2
26	A267 1855	Wire Pulley - M18	2
27	G570 2832	Guide - High Voltage Supply Cord	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5299	Tapping Screw:Washer:3x8	
103	0804 6123	Hexagonal Bolt:W/washer:M3x8	
104	0453 3006N	Tapping Screw - M3x6	
105	0353 0050N	Screw-m3x5	
106	0720 0040E	Retaining Ring - M4	
107	0805 0088	Retaining Ring - M6	
108	1105 0511	Harness Clamp - LWS-0306ZC	
109	1105 0516	Clamp	
110	1105 0508	Harness Clamp - LWS-0711	
111	0802 5276	Tapping Screw With Washer - M3x6	
112	1105 0487	Harness Clamp	

8.Laser Unit (B178/B180/B202)

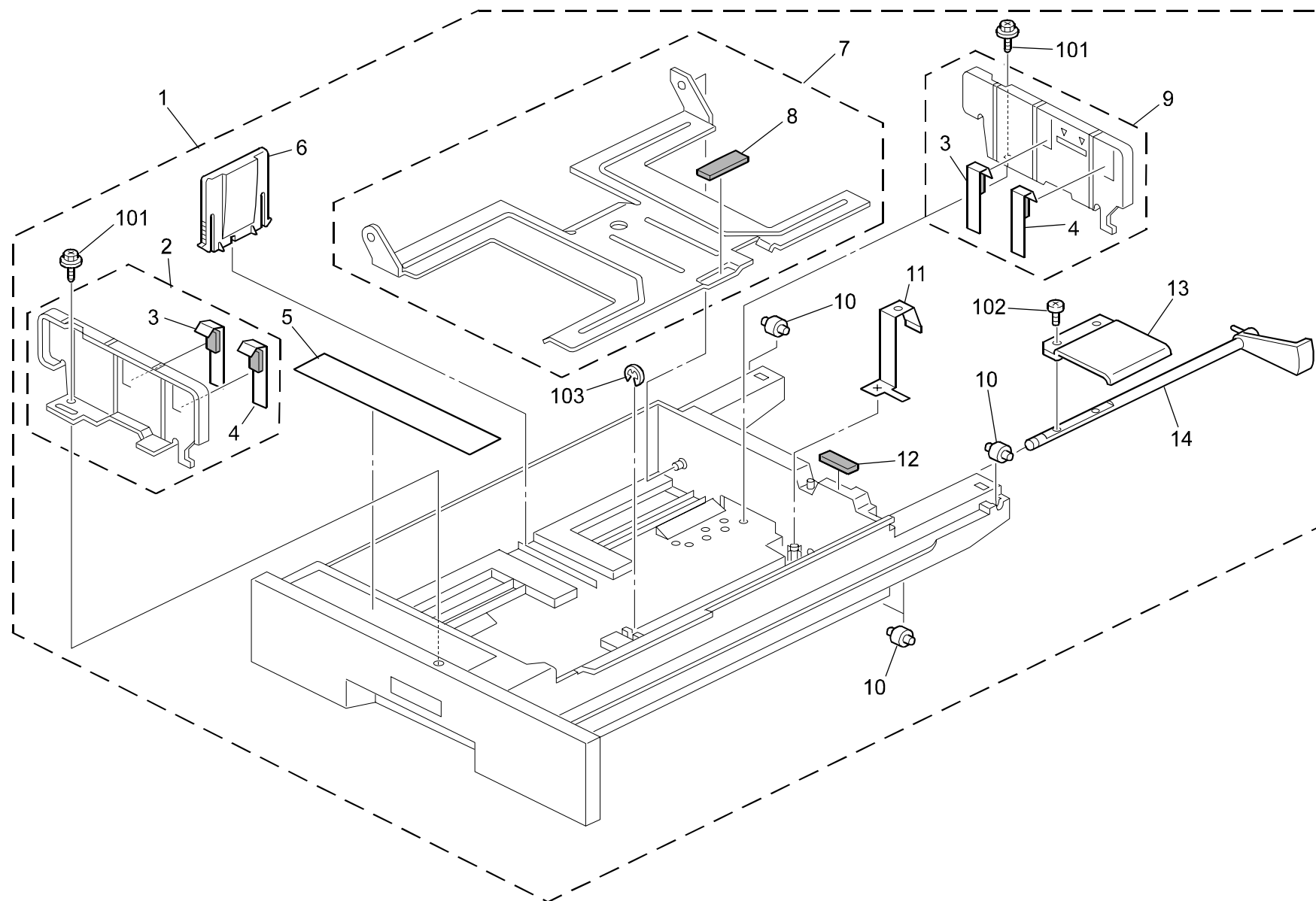


8.Laser Unit (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 1854	Image Forming Section Service Parts:C2:Ass'y	1
2	B180 5445	Polygon Mirror Motor Board	1
3	G106 5447	Harness - Polygon Mirror Motor	1
4	AX06 0286	Polygon Mirror Motor	1
5	G077 1972	Stopper:Grip	2
6	G077 1971	Grip:Imaging Unit	1
7	G077 1906	Shield:Cover:Polygon Scanner:1	2
8	G077 1907	Shield:Cover:Polygon Scanner:2	1
9	AA00 0217	Decal - LD 655	1
10	AA00 0218	Caution Decal	1
11	B132 5185	PCB:Sync Detector Board:Side	4
12	G060 1908	Thermistor Plate	2
13	AW10 0100	Thermistor:Imaging Unit	2
14	G060 1972	Shield:Cover:Upper	1
15	B180 5420	Harness:Imaging Unit	1
16	B180 5421	Harness:Sync Detector:Cm	1
17	G060 1975	Lower Cover	1
18	AC01 5035	Shield Glass	4
19	B180 5422	Harness:Imaging Unit	1
20	G080 1183	Duct:Tray:Exit:Ass'y	1
21	G077 1042	Duct:Imaging Unit	1
22	G060 1901	Positioning Pin	1
23	G077 1904	Cover:Polygon Scanner:Peen	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3008N	Tapping Screw - M3x8	
102	0452 3010N	Binding Self-tapping Screw:3x10	
103	0451 3010N	Tapping Screw:3x10	
104	0452 3006N	Binding Self-tapping Screw:3x6	

9.1st Cassette (B178/B180/B202)

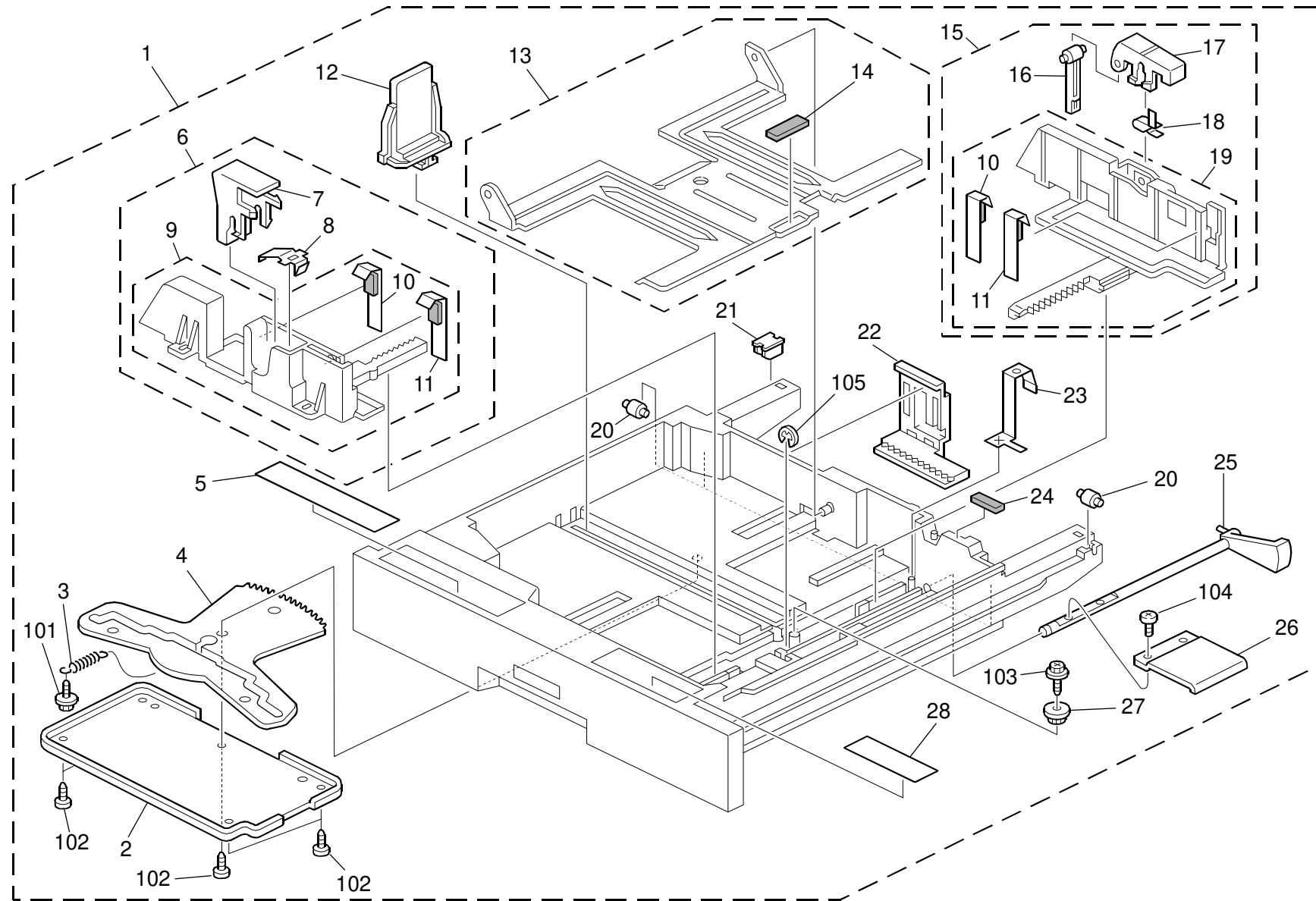


9.1st Cassette (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 2768	Paper Tray:No.1:A4:Ass'y	1
2	B180 2777	Side Fence:Front:Fix:Adhesion	1
3	B180 2793	Plate:Side Fence	2
4	B180 2794	Plate:Side Fence:Right	2
5	GA00 3066	Decal:Paper Tray:No.1	1
6	AF01 7023	End Fence	1
7	G060 2770	Tray Bottom Plate:Ass'y	1
8	AF01 3006	Bottom Plate Pad	1
9	B180 2779	Side Fence:Rear:Fix:Adhesion	1
10	A232 2987	Roller - Paper Tray	4
11	G060 2775	Spring Plate - Paper Tray	1
12	B180 2782	Seal:Tray	1
13	B180 2972	Lever:Rise:Tray Bottom Plate	1
14	G060 2774	Lift Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 4008N	Tapping Screw - M4x8	
102	0354 0060N	Screw-m4x6	
103	0720 0060E	Retaining Ring - M6	

10.2nd Cassette (B178/B180/B202)

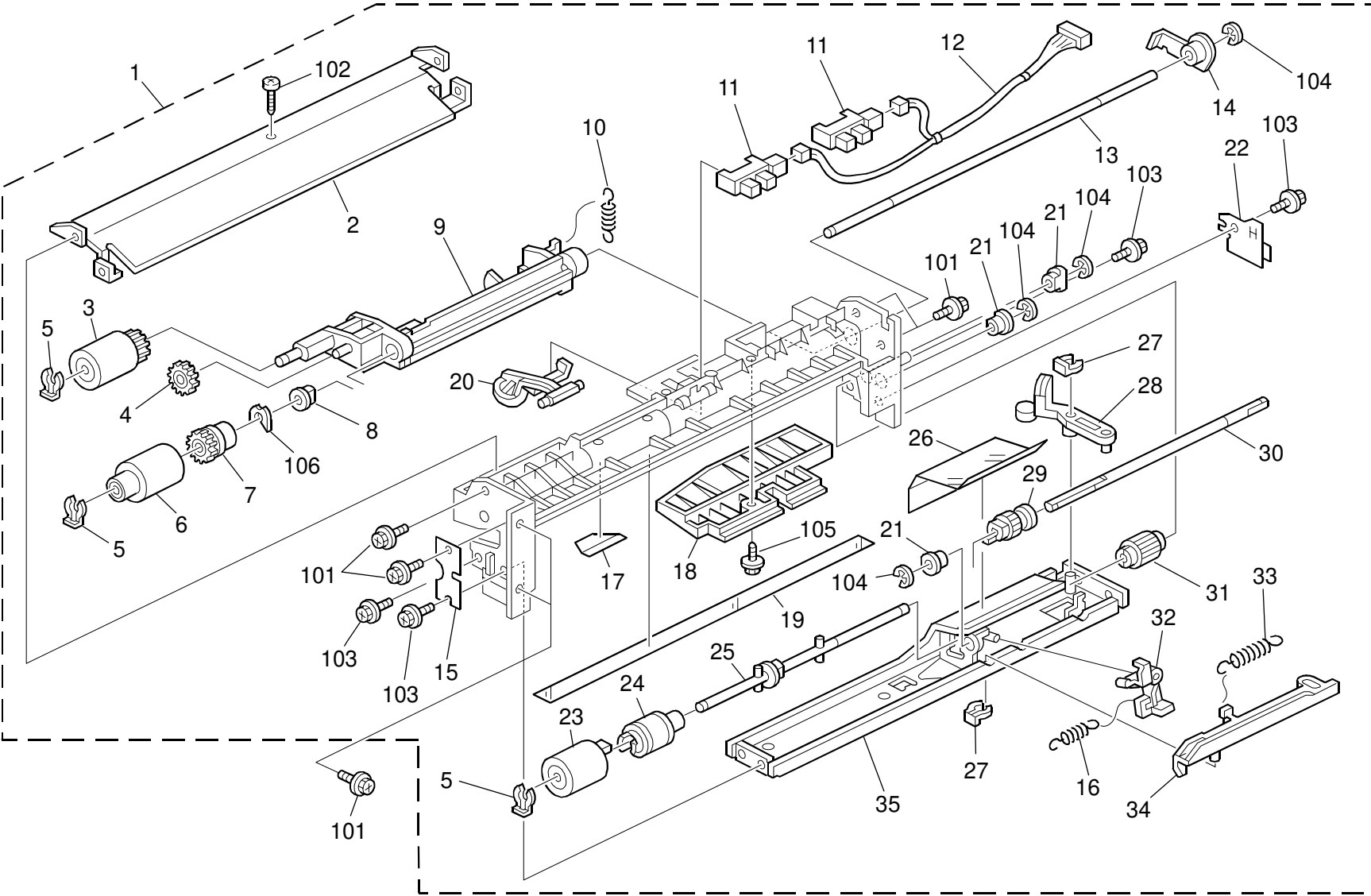


10.2nd Cassette (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 2772	Paper Tray:No.2:Ass'y	1
2	G107 2798	Paper Size Sensor Cover	1
3	G060 2806	Tension Spring - Paper Size Sensor Board	1
4	G077 2796	Link:Paper Size Sensor Board	1
5	GA00 3067	Decal:Paper Tray:No.2:Left	1
6	B180 2781	Side Fence:Front:Universal:Ass'y	1
7	A134 2976	Stopper Lever	1
8	A134 2978	Spring Plate	1
9	B180 2789	Side Fence:Front:Universal:Adhesion	1
10	B180 2795	Plate:Side Fence:F2	2
11	B180 2796	Plate:Side Fence:Right:F2	2
12	AF01 7024	End Fence - Universal	1
13	G060 2770	Tray Bottom Plate:Ass'y	1
14	AF01 3006	Bottom Plate Pad	1
15	B180 2783	Side Fence:Rear:Universal:Ass'y	1
16	A267 2859	Side Fence Stopper	1
17	A267 2860	Rear Lever Stopper	1
18	A267 2857	Spring Plate - Side Fence	1
19	B180 2790	Side Fence:Rear:Universal:Adhesion	1
20	A232 2987	Roller - Paper Tray	3
21	G080 2526	Shoe:Paper Tray	1
22	G060 2797	Paper Size Sensor Board	1
23	G060 2775	Spring Plate - Paper Tray	1
24	B180 2782	Seal:Tray	1
25	G060 2774	Lift Shaft	1
26	B180 2972	Lever:Rise:Tray Bottom Plate	1
27	AB01 3868	Gear - 16Z	1
28	GA00 3068	Decal:Paper Tray:No.2:Right	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0452 3008N	Tapping Screw - M3x8	
103	0450 4008N	Tapping Screw - M4x8	
104	0354 0060N	Screw-m4x6	
105	0720 0060E	Retaining Ring - M6	

11.1st Paper Feed Section (B178/B180/B202)

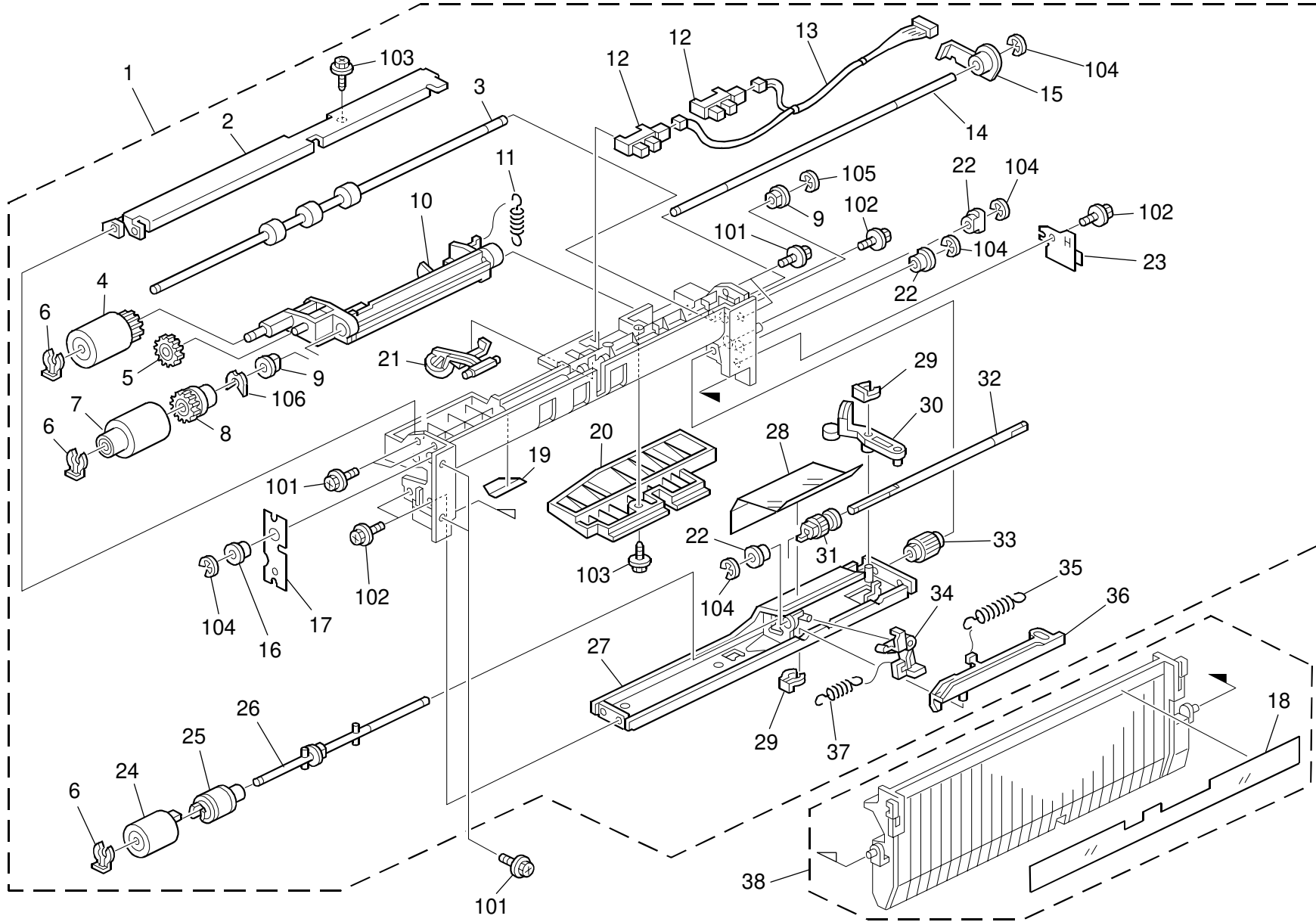


11.1st Paper Feed Section (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 2701	Paper Feed Unit:No.1:Ass'y	1
2	B180 2717	Stay:Feed	1
3	AF03 0049	Pick-up Roller	1
4	AB01 1188	Gear - 21Z	1
5	AA10 0014	Retaining Ring C - Separate	3
6	AF03 1049	Feed Roller	1
7	AB01 1218	Gear - Roller Clutch	1
8	AA08 2101	Bushing - 6x10x6	1
9	G080 2761	Arm:Pickup	1
10	AA06 0691	Tension Spring	1
11	AW02 0145	Photointerruptor:Flat	2
12	B180 5380	Harness:Paper Feed Unit	1
13	AA14 0655	Shaft - Paper Feed	1
14	G065 2767	Lever - Feed	1
15	G080 2763	Ground Plate:Front:Paper Feed Unit	1
16	AA06 0693	Tension Spring	1
17	A232 2766	Feed Mylar	1
18	G080 2762	Guide Plate:Paper Feed Unit	1
19	G060 2724	Upper Guide - Paper Feed Unit	1
20	A232 2762	Paper End Feeler	1
21	AA08 2102	Bushing - 6x10x6	3
22	A232 2764	Rear Grounding Plate	1
23	AF03 2049	Separation Roller	1
24	B180 2900	Torque Limiter:40MN.M:MM18	1
25	G060 2689	Shaft - Separation Driven	1
26	G060 2786	Rear Feed Mylar	1
27	5206 2686	Snap Ring	2
28	G065 2776	Release Lever	1
29	AB01 0106	Gear - 24Z	1
30	AA14 0656	Shaft - Gear	1
31	AB01 0107	Gear - 23Z	1
32	G065 2774	Pressure Lever	1
33	AA06 0908	Release Spring	1
34	G065 2775	Link Lever	1
35	B180 2727	Stay:Separate:No.1:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0452 3008N	Tapping Screw - M3x8	
103	0451 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0450 3008N	Tapping Screw - M3x8	
106	0805 0089	Retaining Ring - M4	

12.2nd Paper Feed Section (B178/B180/B202)

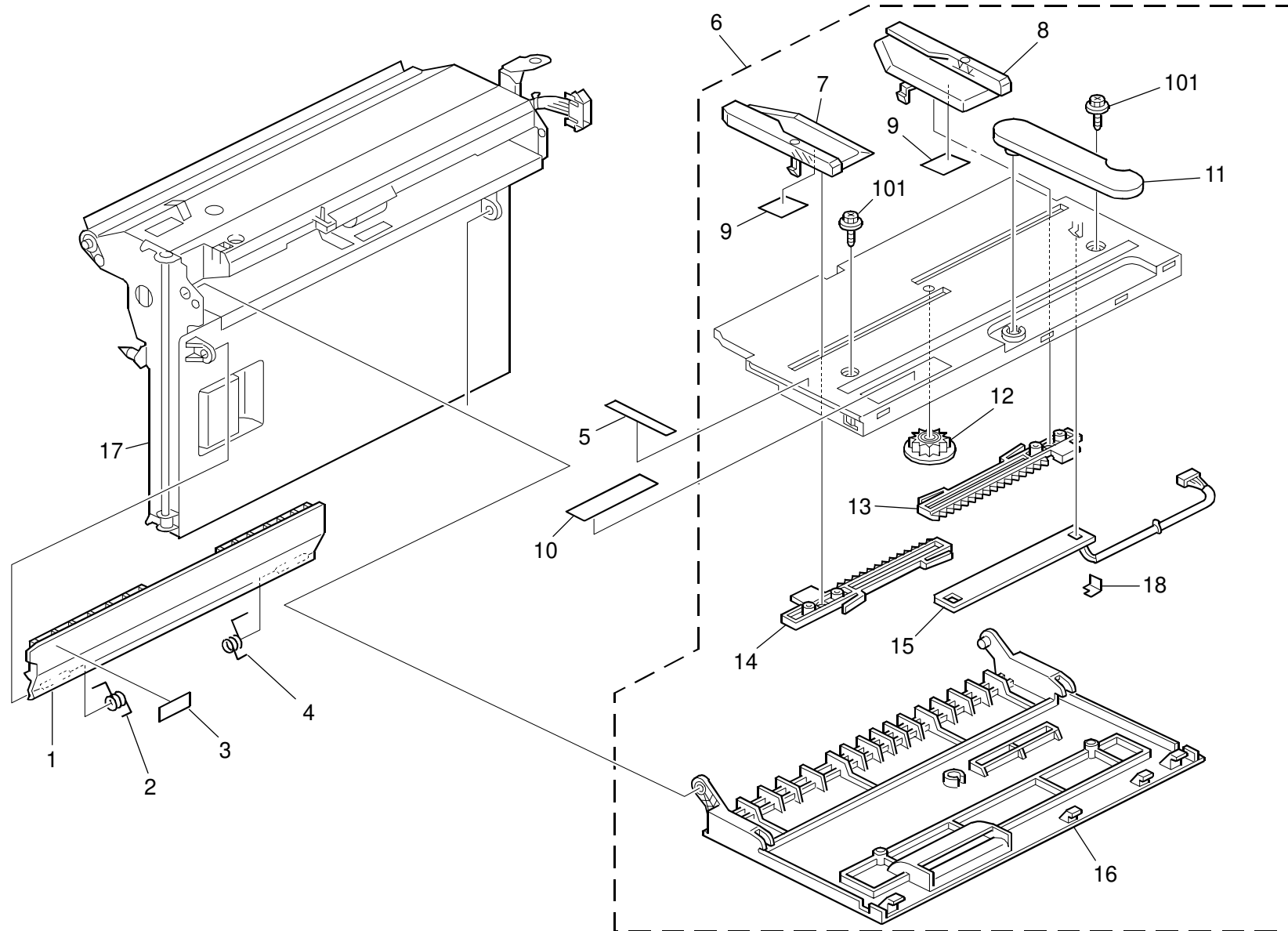


12.2nd Paper Feed Section (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 2702	Paper Feed Unit:No.2:Ass'y	1
2	B180 2780	Stay:Feed	1
3	AF02 0404	Transport Roller	1
4	AF03 0049	Pick-up Roller	1
5	AB01 1188	Gear - 21Z	1
6	AA10 0014	Retaining Ring C - Separate	3
7	AF03 1049	Feed Roller	1
8	AB01 1218	Gear - Roller Clutch	1
9	AA08 2101	Bushing - 6x10x6	2
10	G080 2761	Arm:Pickup	1
11	AA06 0691	Tension Spring	1
12	AW02 0145	Photointerruptor:Flat	2
13	B180 5380	Harness:Paper Feed Unit	1
14	AA14 0655	Shaft - Paper Feed	1
15	G065 2767	Lever - Feed	1
16	AA08 2104	Bushing - 8x12x7	1
17	A232 2765	Front Grounding Plate	1
18	G060 2629	Vertical Transport Guide	1
19	A232 2766	Feed Mylar	1
20	G080 2762	Guide Plate:Paper Feed Unit	1
21	A232 2762	Paper End Feeler	1
22	AA08 2102	Bushing - 6x10x6	3
23	A232 2764	Rear Grounding Plate	1
24	AF03 2049	Separation Roller	1
25	B180 2900	Torque Limiter:40MN.M:MM18	1
26	G060 2689	Shaft - Separation Driven	1
27	B180 2725	Stay:Separate:No.2:Ass'y	1
28	B004 2782	Rear Feed Mylar	1
29	5206 2686	Snap Ring	2
30	G065 2776	Release Lever	1
31	AB01 0106	Gear - 24Z	1
32	AA14 0656	Shaft - Gear	1
33	AB01 0107	Gear - 23Z	1
34	G065 2774	Pressure Lever	1
35	AA06 0908	Release Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G065 2775	Link Lever	1
37	AA06 0693	Tension Spring	1
38	G060 2630	Guide Plate:Swivel:Adhesion	1
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0450 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0720 0060E	Retaining Ring - M6	
106	0805 0089	Retaining Ring - M4	

13.Manual Paper Feed 1 (B178/B180/B202)

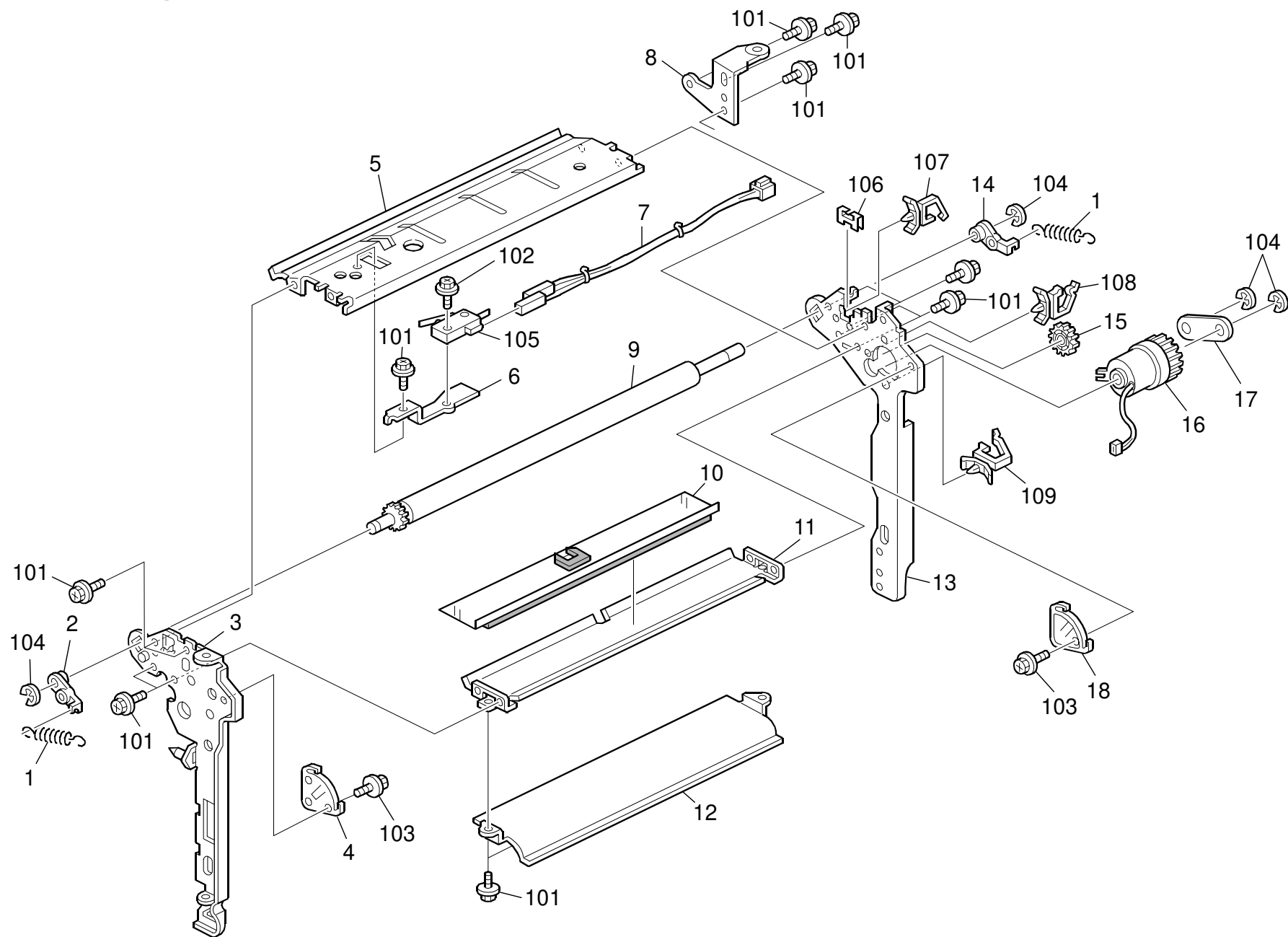


13.Manual Paper Feed 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 2940	Cover - Lower Manual Feed	1
2	G080 2952	Torsion Spring:Cover:Right	1
3	GA00 3044	Decal - Vertical Transport 2	1
4	G080 2953	Torsion Spring:Cover:Left	1
5	GA00 3038	Decal - Inkjet Paper Caution	1
6	G060 2856	Manual Feed Table Ass'y	1
7	G060 2866	Front Side Fence	1
8	G060 2867	Rear Side Fence	1
9	G060 2908	Pad - Side Fence	2
10	GA00 3010	Decal - Manual Feed	1
11	G060 2905	Paper Guide - Manual Feed Tabl	1
12	G011 3305	Gear - 16Z	1
13	A232 6083	Rear Rack	1
14	A232 6082	Front Rack	1
15	B180 2869	Paper Size Sensor	1
16	G060 2865	Cover - Manual Feed Table	1
17	B180 2531	Transport Sub-unit:Lengthwise	1
18	B180 2909	Guide:Harness:Paper Size Sensor Board	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	

14.Vertical Transport 1 (B178/B180/B202)

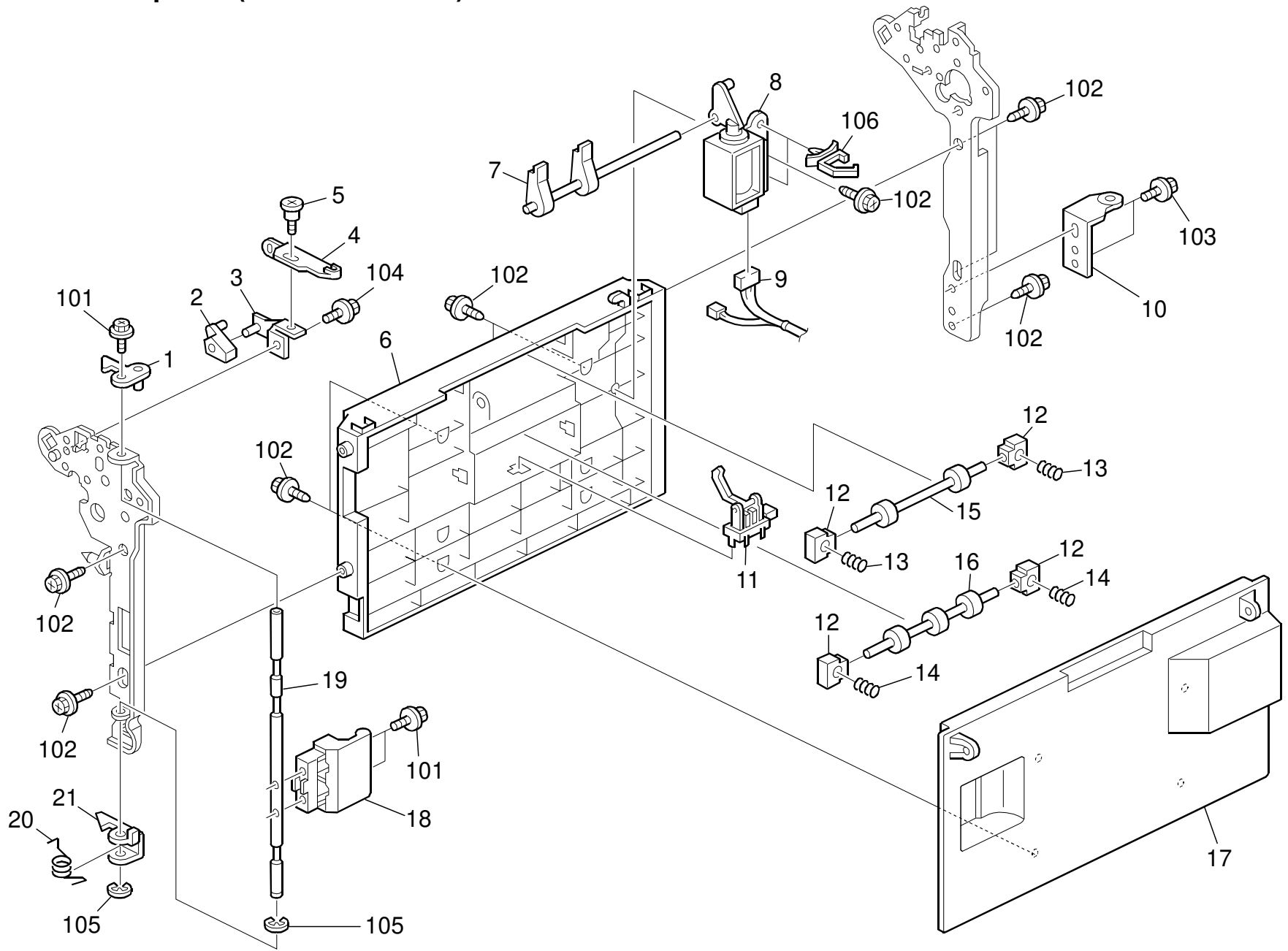


14.Vertical Transport 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 2602	Spring - Registration	2
2	G080 2650	Bushing:Registration:Front:Driven	1
3	B180 2660	Side Plate:Paper Feed:Front:Ass'y	1
4	G060 2973	Front Shaft - Manual Feed Table	1
5	B180 2669	Cover:Upper:Registration	1
6	B180 2680	Bracket:Micro Switch	1
7	G080 5501	Harness:Vertical Transport:Safety Switch	1
8	B180 2667	Hinge:Vertical Transport	1
9	B180 2686	Registration Roller:Driven:Ass'y	1
10	G077 2839	Guide:Remove Paper Dust:Ass'y	1
11	G080 2612	Guide Plate:Registration:Upper	1
12	G080 2614	Guide Plate:Registration:Middle	1
13	B180 2663	Side Plate:Paper Feed:Rear:Ass'y	1
14	G060 2651	Rear Bushing - M6	1
15	AB01 1418	Gear - 27Z	1
16	AX20 0288	Magnetic Clutch:245MN.M	1
17	A166 2849	Drive Support Plate	1
18	G060 2974	Rear Shaft - Manual Feed Table	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3010N	Tapping Screw:3x10	
103	0802 5291	Tapping Screw:Round Point:M3x6	
104	0720 0040E	Retaining Ring - M4	
105	1204 2521	Micro Switch	
106	1105 0522	Edge Saddle - LES0510	
107	1105 0511	Harness Clamp - LWS-0306ZC	
108	1105 0516	Clamp	
109	1105 0487	Harness Clamp	

15.Vertical Transport 2 (B178/B180/B202)

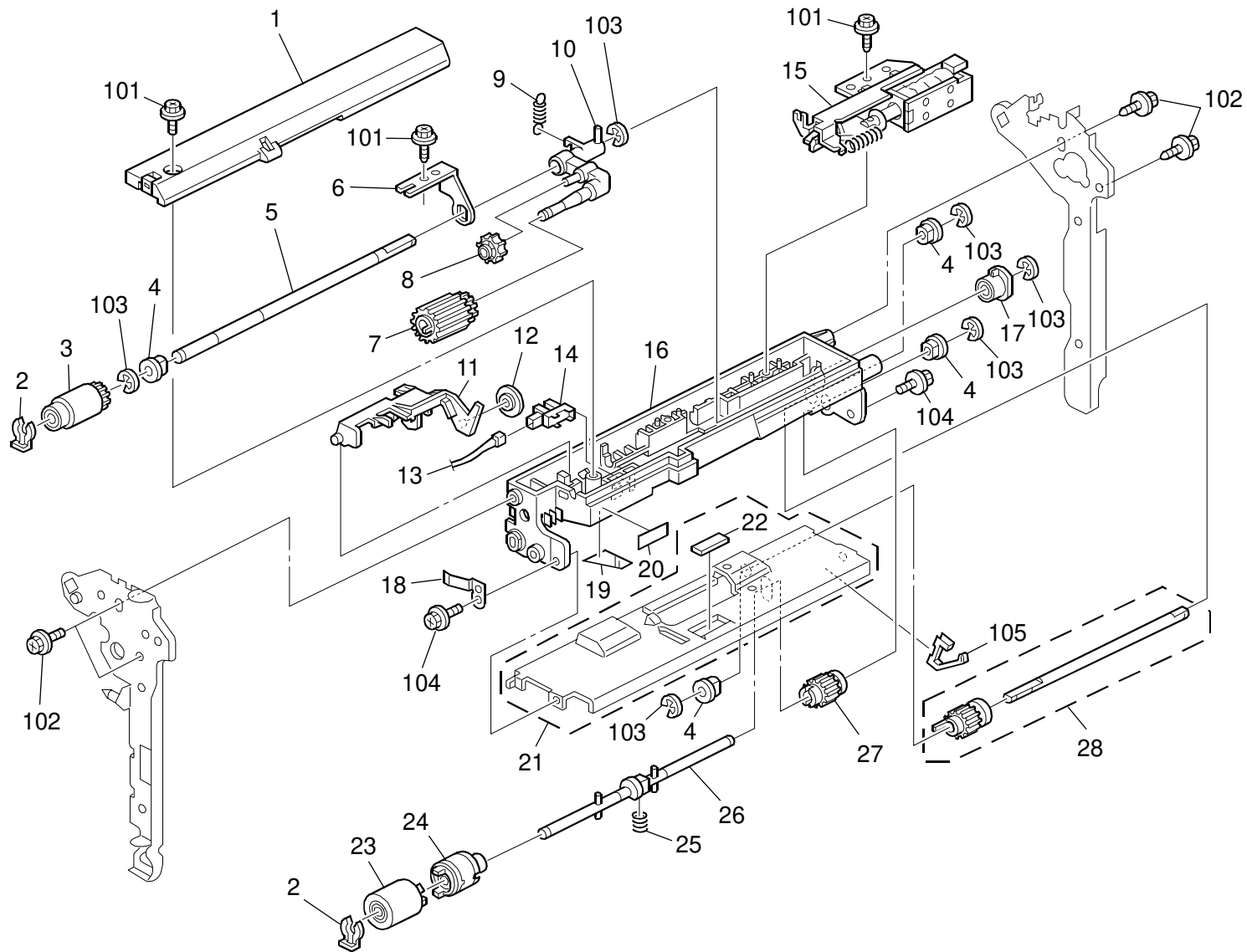


15.Vertical Transport 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 2670	Hook:Vertical Transport:Upper:Peen	1
2	G080 2651	Link:Pressure Release:Registration	1
3	B180 2652	Bracket:Link	1
4	G080 2649	Slider:Registration:Release	1
5	AA14 3800	Stepped Screw - M3	1
6	G080 2643	Guide Plate:Vertical Transport	1
7	B180 2645	Arm:Roller:Release	1
8	B180 2644	DC Solenoid:Ass'y	1
9	G080 5506	Harness:Vertical Transport	1
10	B180 2683	Hinge:Vertical Transport:Lower	1
11	AW02 0151	Photointerruptor	1
12	G060 2652	Bushing - M4	4
13	G080 2656	Compression Spring:Driven:2n	2
14	AA06 3616	Spring - 8n	2
15	AF02 2158	Roller:Driven:2xmm17	1
16	AF02 2159	Roller:Driven:3xmm17	1
17	G080 2668	Cover:Vertical Transport	1
18	G060 2690	Lever - Vertical Transport	1
19	G080 2673	Shaft:Grip	1
20	G060 2674	Torsion Spring - Vertical Transport	1
21	B180 2672	Hook:Vertical Transport:Lower	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0360 3006N	Screw - M3X6	
102	0450 3008N	Tapping Screw - M3x8	
103	0451 3006N	Tapping Screw - 3x6	
104	0802 5291	Tapping Screw:Round Point:M3x6	
105	0720 0040E	Retaining Ring - M4	
106	1105 0511	Harness Clamp - LWS-0306ZC	

16.Vertical Transport 3 (B178/B180/B202)

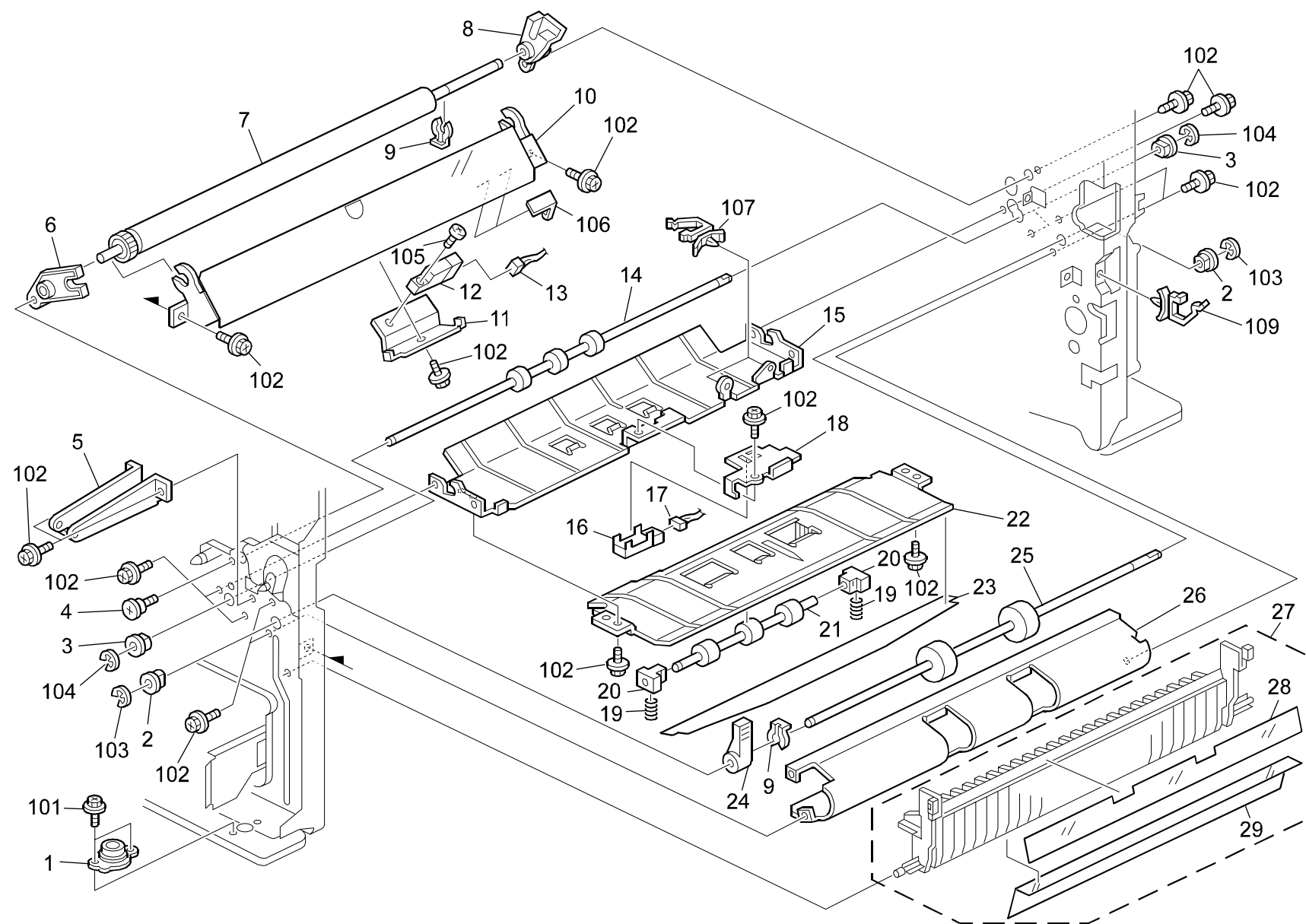


16.Vertical Transport 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 2930	Housing Cover	1
2	AA10 0014	Retaining Ring C - Separate	2
3	AF03 1046	Feed Roller - Manual Feed	1
4	AA08 2101	Bushing - 6x10x6	4
5	B180 2681	Feed Shaft	1
6	B180 2914	Guide Plate:Feed	1
7	AF03 0049	Pick-up Roller	1
8	AB01 1387	Gear - 23Z	1
9	AA06 3568	Pressure Spring	1
10	G060 2932	Pick-up Arm - Manual Feed	1
11	G060 2931	Feeler - Paper End	1
12	A134 2661	Feeler Roller	1
13	G080 5479	Harness:Manual Feed Unit	1
14	AW02 0145	Photointerruptor:Flat	1
15	B180 2937	DC Solenoid:Pickup:Sub-ass'y	1
16	G060 2928	Housing:Manual Feed	1
17	G080 2682	Bushing:Feed	1
18	G060 2948	Grounding Plate - Reverse	1
19	G060 2982	Feed Guide	1
20	GA00 3044	Decal - Vertical Transport 2	1
21	B180 2874	Guide Plate:Separator:Adhesion	1
22	AF01 3016	Bottom Plate Pad	1
23	AF03 2046	Separation Roller - Manual Feed	1
24	G080 2900	Torque Limiter	1
25	AA06 3499	Pressure Spring	1
26	B180 2871	Shaft:Separator:Driven:Ass'y	1
27	AB01 1417	Gear - Separation Driven	1
28	B180 2876	Shaft:Separator:Drive:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0450 3006N	Tapping Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	
104	0451 3006N	Tapping Screw - 3x6	
105	1105 0522	Edge Saddle - LES0510	

17.Paper Resistration (B178/B180/B202)

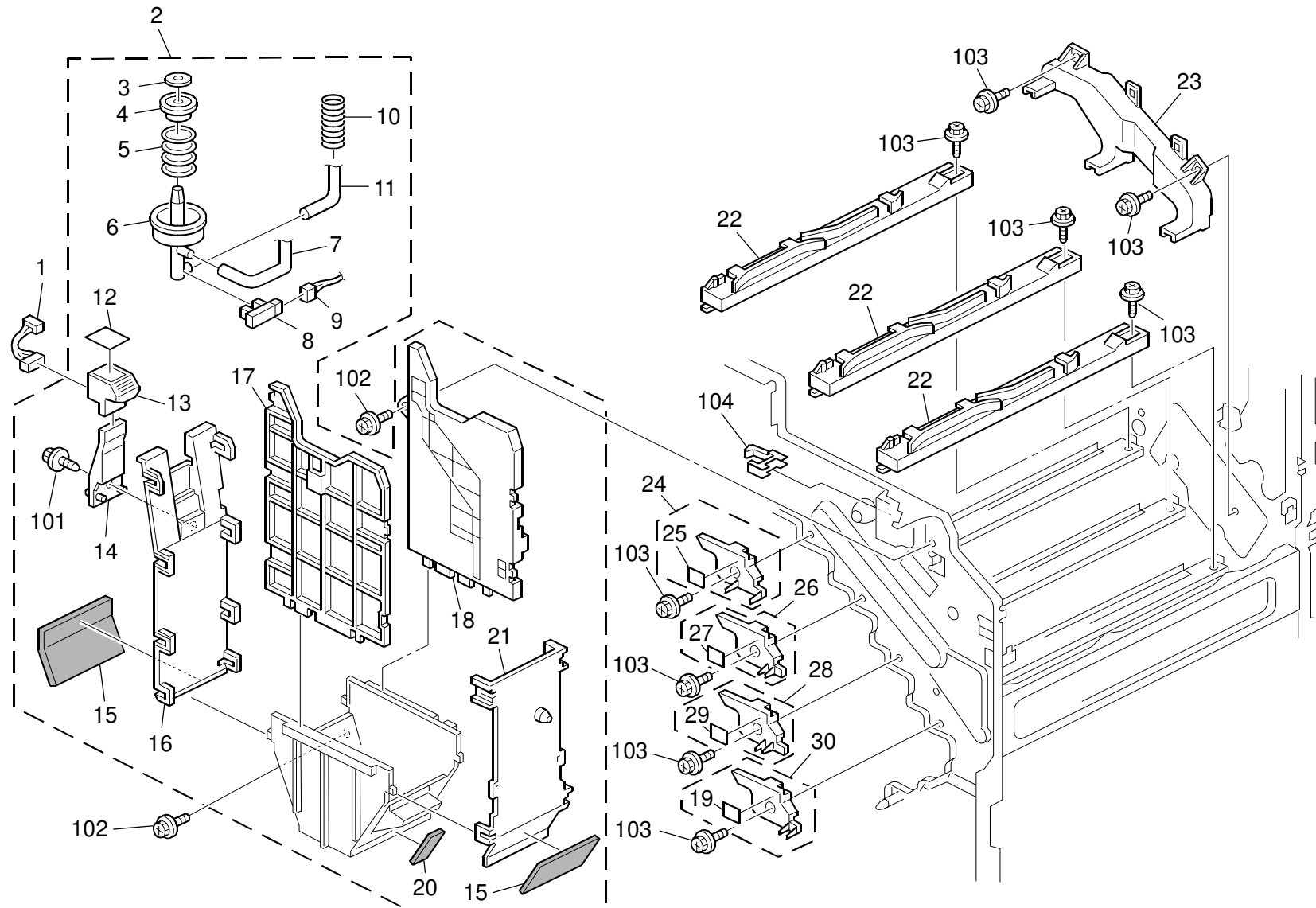


17.Paper Resistration (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 1054	Holder:Guide Pin:Paper Feed Table	1
2	AA08 2104	Bushing - 8x12x7	2
3	AA08 2101	Bushing - 6x10x6	2
4	A259 6239	Screw - M3X4	1
5	G060 1277	Bracket - Front Cover Hinge	1
6	B180 2684	Bushing:Registration:Front:Mm8	1
7	G060 2685	Registration Drive Roller	1
8	G080 2680	Bushing:Registration:Rear:M8	1
9	5215 2621	Snap Ring - M6	2
10	G080 2605	Guide Plate:Registration:Lower:Adhesion	1
11	G060 2609	Bracket - Registration Sensor	1
12	AW01 0106	Paper Feed Sensor	1
13	G080 5480	Harness:Registration Sensor	1
14	G060 2627	Transport Drive Roller	1
15	G080 2621	Guide Plate:Duplex:Exit:Upper	1
16	AW01 0107	Photo Refiection Sensor:GP2A231LRSF	1
17	G080 5482	Harness:Paper Feed Unit:Sensor	1
18	G080 2635	Bracket:Sensor:Paper Feed	1
19	AA06 3408	Spring - 8n	2
20	G060 2652	Bushing - M4	2
21	AF02 2160	Roller:Driven:3xmm16	1
22	G080 2622	Guide Plate:Duplex:Exit:Lower	1
23	G080 2623	Guide:Turn	1
24	G060 2681	Knob - Vertical Transport	1
25	G060 2626	Transport Drive Roller - Middle	1
26	G060 2617	Middle Guide Plate	1
27	G060 2618	Guide Plate:Middle:Lower:Adhesion	1
28	G060 2620	Entrance Middle Guide	1
29	G060 2633	Guide:Middle:Lower	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5292	Tapping Screw:Round Point:M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0060E	Retaining Ring - M6	
104	0720 0040E	Retaining Ring - M4	
105	0313 0060N	Screw - M3X6	
106	1105 0568	Clamp:LWSS-0504	
107	1105 0511	Harness Clamp - LWS-0306ZC	
108	1105 0522	Edge Saddle - LES0510	
109	1105 0487	Harness Clamp	

18.Black Toner Hopper (B178/B180/B202)

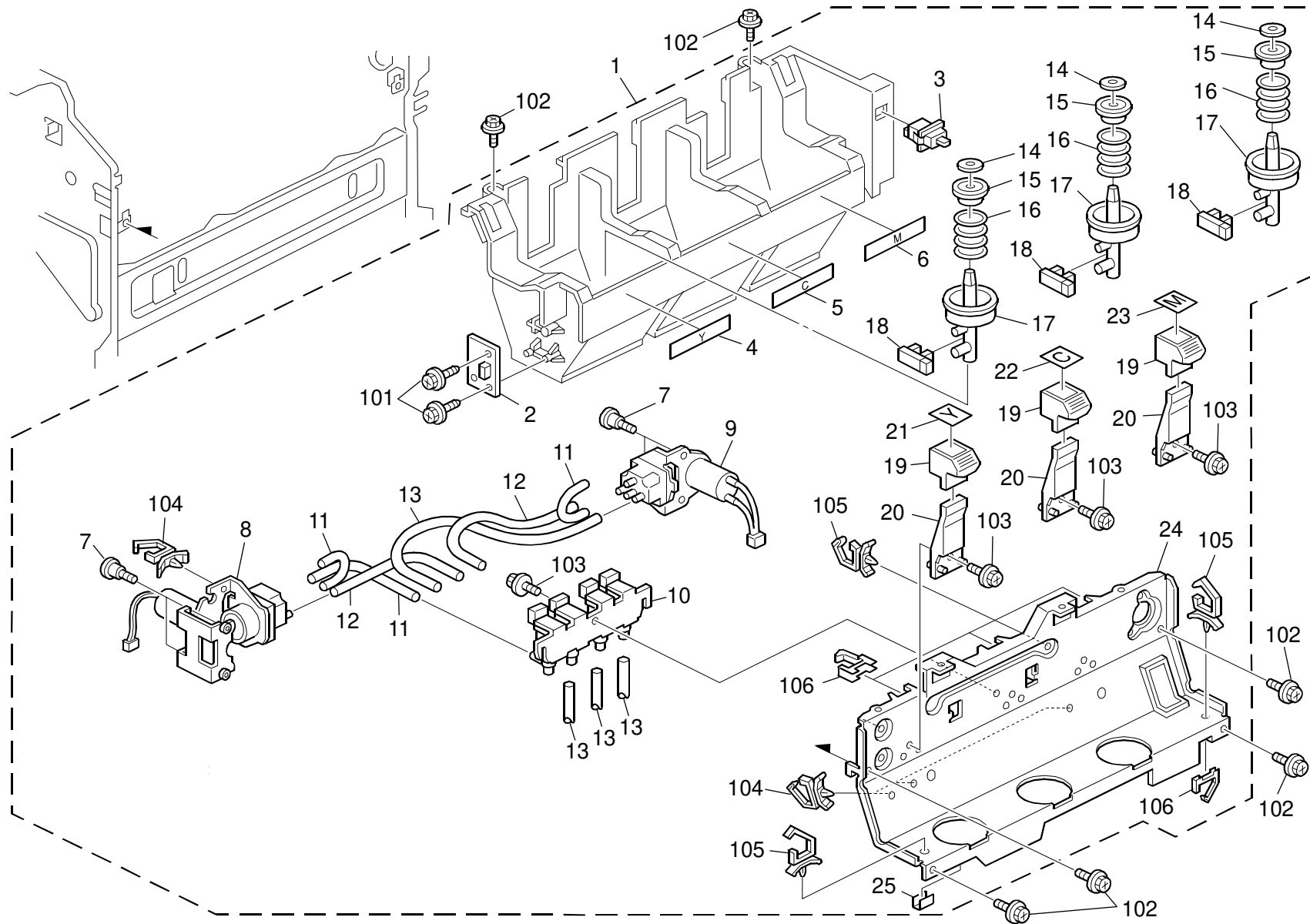


18.Black Toner Hopper (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 5492	Harness:ID:K	1
2	B180 3202	Holder:Toner Cartridge:BK:DOM:Ass'y	1
3	AA15 3461	Holder Seal	1
4	G060 3219	Toner Cartridge Holder	1
5	AA06 3663	Compression Spring:4.9n	1
6	G080 3222	Nozzle:BK	1
7	G080 3241	Tube:Valve:BK	1
8	AW02 0153	Toner End Sensor	1
9	B180 5390	Harness:Toner End Sensor:K	1
10	AA06 3627	Coil - Tube Fuard	1
11	G060 3236	Tube - K Toner Supply	1
12	GA00 3019	Decal - K Toner Supply	1
13	B180 3234	Stopper Pawl:Toner Cartridge:Connector	1
14	G060 3232	Base - Toner Cartridge Stopper	1
15	G060 3337	Shield:Holder:Toner Cartridge	2
16	G060 3336	Holder:Toner Cartridge:Bk:Left	1
17	G080 3332	Holder:Toner Cartridge:Bk:Front	1
18	G080 3331	Holder:Toner Cartridge:Bk:Rear	1
19	GA00 3031	Decal - Shielding Plate M	1
20	G060 3233	Toner Cartridge Holder Filter	1
21	G080 3336	Holder:Toner Cartridge:Bk:Right	1
22	G060 1196	Duct:PCU:Supporter:Upper	3
23	G060 1198	PCU Duct	1
24	G060 3318	Shielding Plate - K Development	1
25	GA00 3033	Decal - Shielding Plate K	1
26	G060 3321	Shielding Plate - Y Development	1
27	GA00 3030	Decal - Shielding Plate Y	1
28	G060 3319	Shielding Plate - C Development	1
29	GA00 3032	Decal - Shielding Plate C	1
30	G060 3320	Shielding Plate - M Development	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0451 3008N	Tapping Screw - M3x8	
103	0451 3006N	Tapping Screw - 3x6	
104	1105 0522	Edge Saddle - LES0510	

19.Color Toner Hopper (B178/B180/B202)

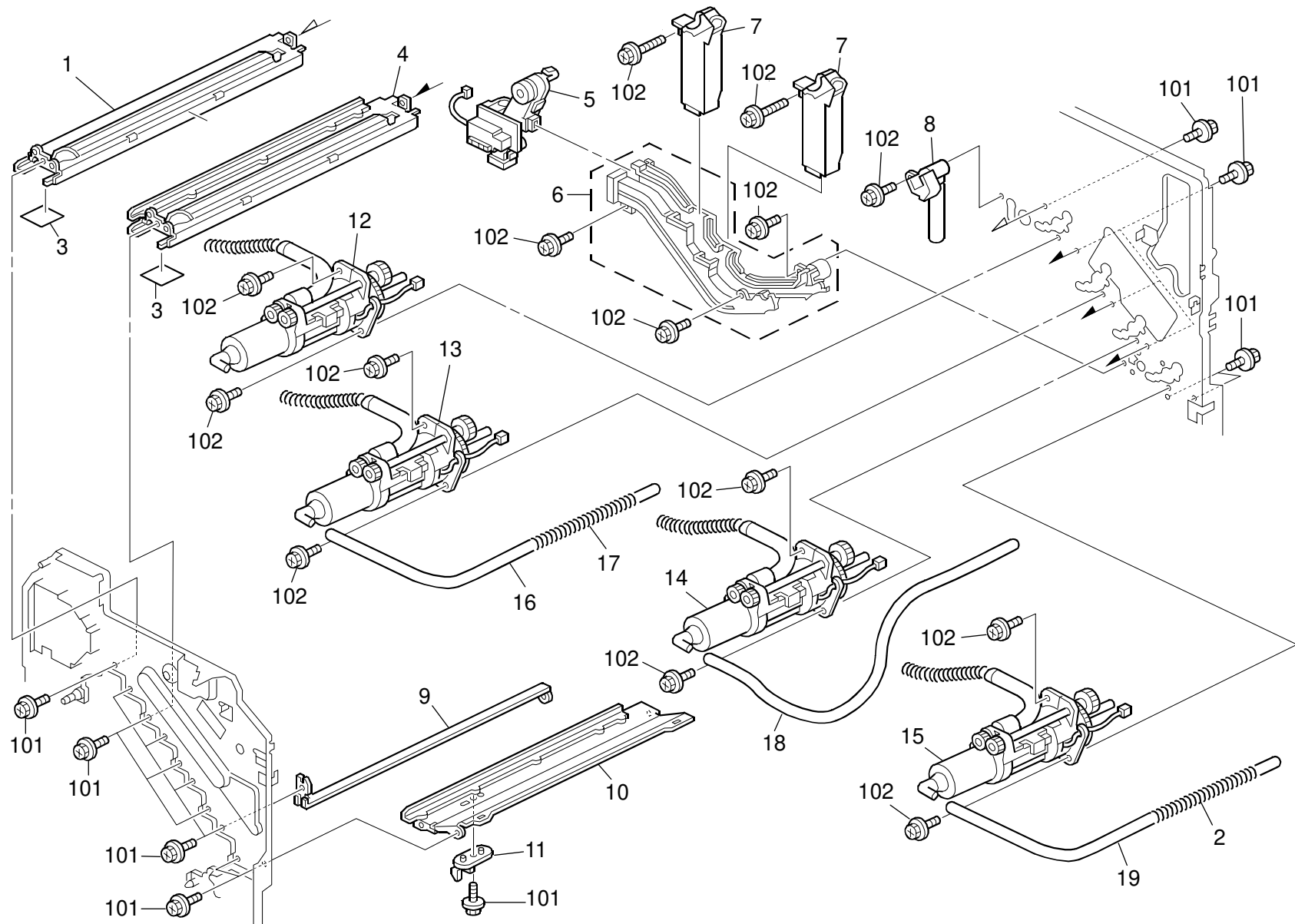


19.Color Toner Hopper (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 3201	Holder:Toner Cartridge:Collar:Ass'y	1
2	AW14 0013	Humidity Sensor:RHU-235	1
3	AW50 0023	Push Switch	1
4	AA00 1447	Decal:Toner Supply Unit:Side:Y	1
5	AA00 1446	Decal:Toner Supply Unit:Side:C	1
6	AA00 1445	Decal:Toner Supply Unit:Side:M	1
7	AA14 3544	Screw - M3	4
8	B180 3301	Air Pump:Toner Supply:Ass'y	1
9	G080 3301	Air Pump:Toner Supply	1
10	B180 3240	Valve	1
11	G080 3215	Tube:Air Pump:BK	3
12	G080 3214	Tube:Air Pump:MC	2
13	G080 3240	Tube:Air Pump:Y	4
14	AA15 3461	Holder Seal	3
15	G060 3219	Toner Cartridge Holder	3
16	AA06 3663	Compression Spring:4.9N	3
17	G080 3216	Nozzle:YMC	3
18	AW02 0153	Toner End Sensor	3
19	B180 3234	Stopper Pawl:Toner Cartridge:Connector	3
20	G060 3232	Base - Toner Cartridge Stopper	3
21	GA00 3016	Decal - Y Toner Supply	1
22	GA00 3018	Decal - C Toner Supply	1
23	GA00 3017	Decal - M Toner Supply	1
24	B149 1094	Holder:Toner Supply Unit	1
25	G080 3243	Toner Supply Unit Holder Pad	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0451 3008N	Tapping Screw - M3x8	
103	0451 3006N	Tapping Screw - 3x6	
104	1105 0511	Harness Clamp - LWS-0306ZC	
105	1105 0487	Harness Clamp	
106	1105 0522	Edge Saddle - LES0510	

20.Toner Supply Section (B178/B180/B202)

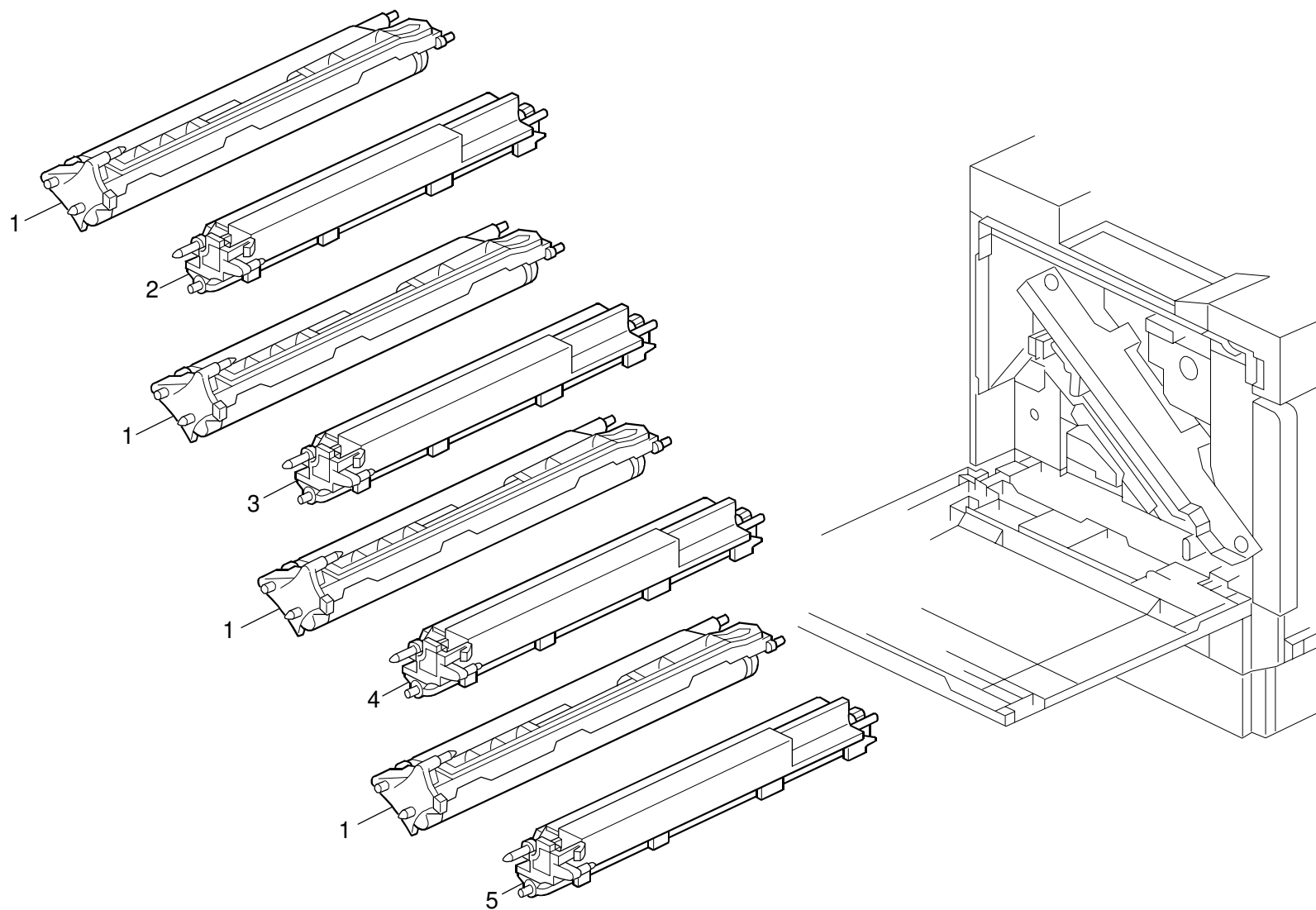


20.Toner Supply Section (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B149 1072	PCU Supporter	1
2	AA06 3656	Guide Coil - M Tube	1
3	B190 2491	Seal:Guard:PCU	4
4	B149 1071	PCU Supporter	3
5	B180 3788	Guide:Collection Bottle:Ass'y	1
6	B180 3789	Toner Outlet Sub-unit:M	1
7	B101 3361	Toner Outlet Sub-unit:CY:Sub-ass'y	2
8	B180 3366	Toner Outlet Sub-unit:BK	1
9	G106 1076	Guide:Development Unit:Left	2
10	G060 1074	Upper Registration Stay	1
11	G060 2972	Safety Switch Feeler	1
12	B180 3356	Pump:Toner Supply Unit:BK:Sub-ass'y	1
13	B180 3359	Pump:Toner Supply Unit:Y:Sub-ass'y	1
14	B180 3358	Pump:Toner Supply Unit:C:Sub-ass'y	1
15	B180 3357	Pump:Toner Supply Unit:M:Sub-ass'y	1
16	G060 3237	Tube - Y Toner Supply	1
17	AA06 3627	Coil - Tube Fuard	1
18	G060 3238	Tube - C Toner Supply	1
19	G060 3241	Tube - M Toner Supply	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	

21.PCU/Development Unit (B178/B180/B202)



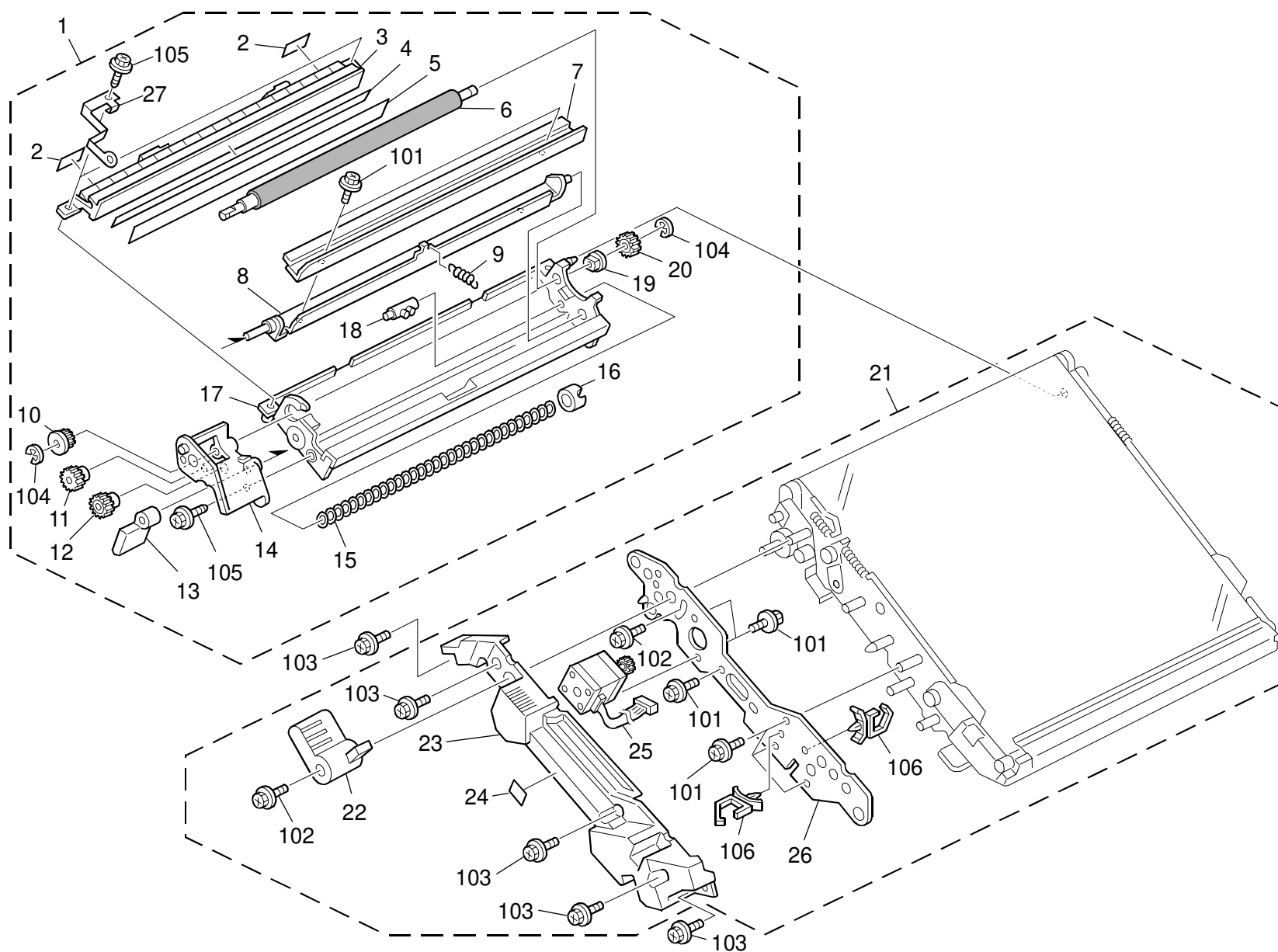


21.PCU/Development Unit (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 9510	PCU:C2:EXP:Ass'y	1
2	B180 3005	Development Unit:BK:Ass'y	1
3	B180 3008	Development Unit:Y:Ass'y	1
4	B180 3006	Development Unit:C:Ass'y	1
5	B180 3007	Development Unit:M:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly

22.Transfer Unit 1 (B178/B180/B202)

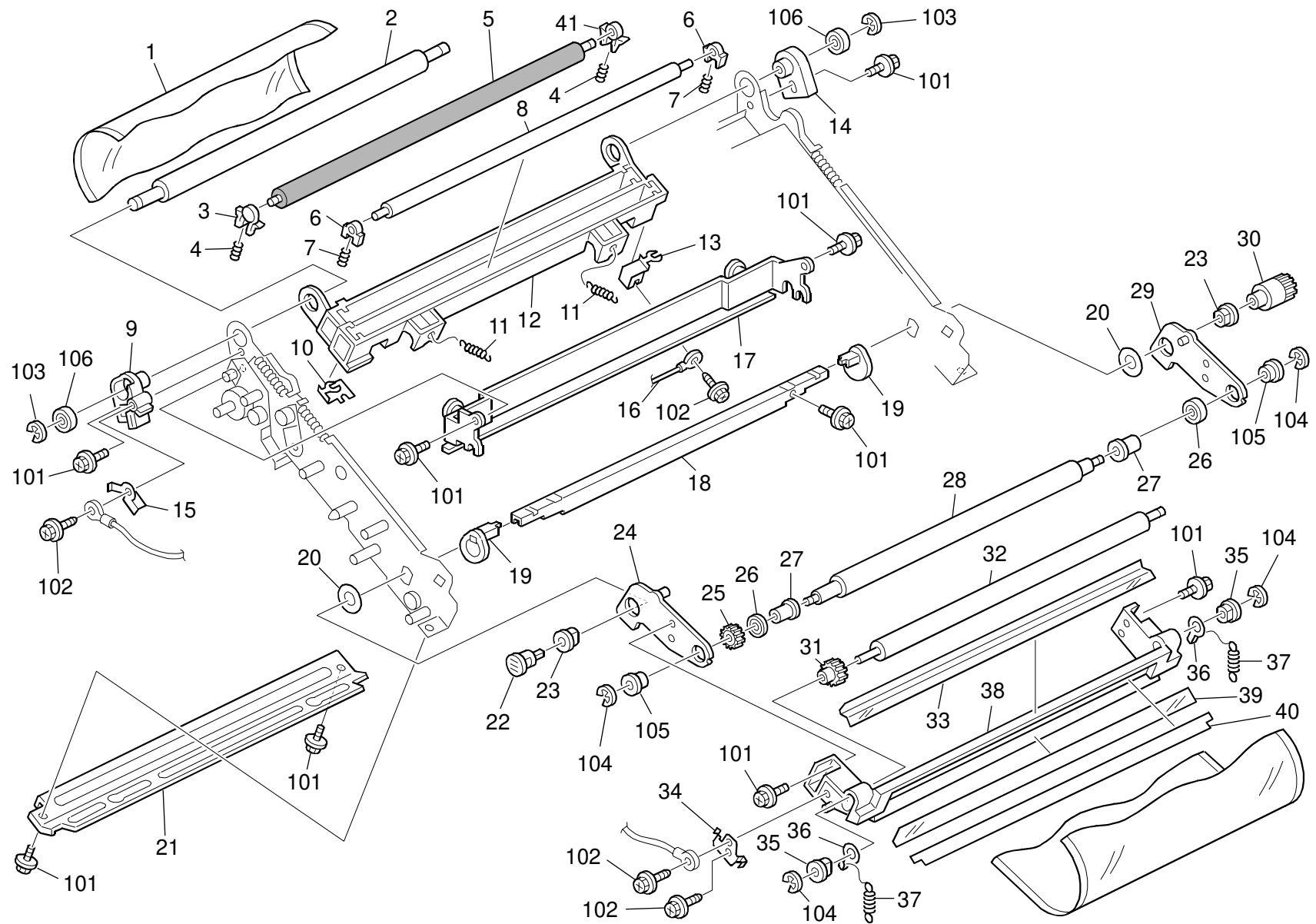


22.Transfer Unit 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 3830	Cleaning Unit:Transfer Belt:Ass'y	1
2	G080 3732	Shield:Cleaning Unit	2
3	G080 3731	Case:Coating Bar	1
4	G080 3733	Dual Faces Tepe:Entrance Seal	1
5	AD04 7034	Entrance Seal:Cleaning	1
6	AD04 2066	Brush Roller:Cleaning	1
7	AD04 2081	Cleaning Blade:Ass'y	1
8	G080 3716	Bracket:Cleaning Blade:Ass'y	1
9	AA06 0983	Spring:Blade	1
10	AB01 1480	Gear:Brush Roller:Front	1
11	AB01 1481	Gear:Idler:Cleaning Unit	1
12	G060 3977	Gear - Transport Screw	1
13	G080 3745	Lever:Release:Cleaning Blade	1
14	G080 3740	Holder:Brush Roller:Front:Ass'y	1
15	AD04 3081	Toner Collection Coil:Cleaning	1
16	G060 3953	Sleeve:Shaft:Toner Collection Coil	1
17	B180 3831	Casing:Cleaning Unit:Ass'y	1
18	G060 3952	Shaft:Toner Collection Coil	1
19	AA08 0285	Bushing:MM6	1
20	GB01 0016	Gear - 23Z	1
21	B180 3810	Transfer Unit:Ass'y	1
22	G080 3993	Lever:Release	1
23	G080 3994	Cover:Transfer Unit	1
24	5214 4975	Decal - High Voltage	1
25	G107 3980	Stepper Motor:Transfer Belt:Press Fit	1
26	G080 3990	Drum Stay:Transfer Unit:Peen	1
27	B180 3734	Terminal:Brush Roller:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0804 6123	Hexagonal Bolt:W/Washer:M3x8	
103	0451 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0450 3008N	Tapping Screw - M3x8	
106	1105 0511	Harness Clamp - LWS-0306ZC	

23.Transfer Unit 2 (B178/B180/B202)

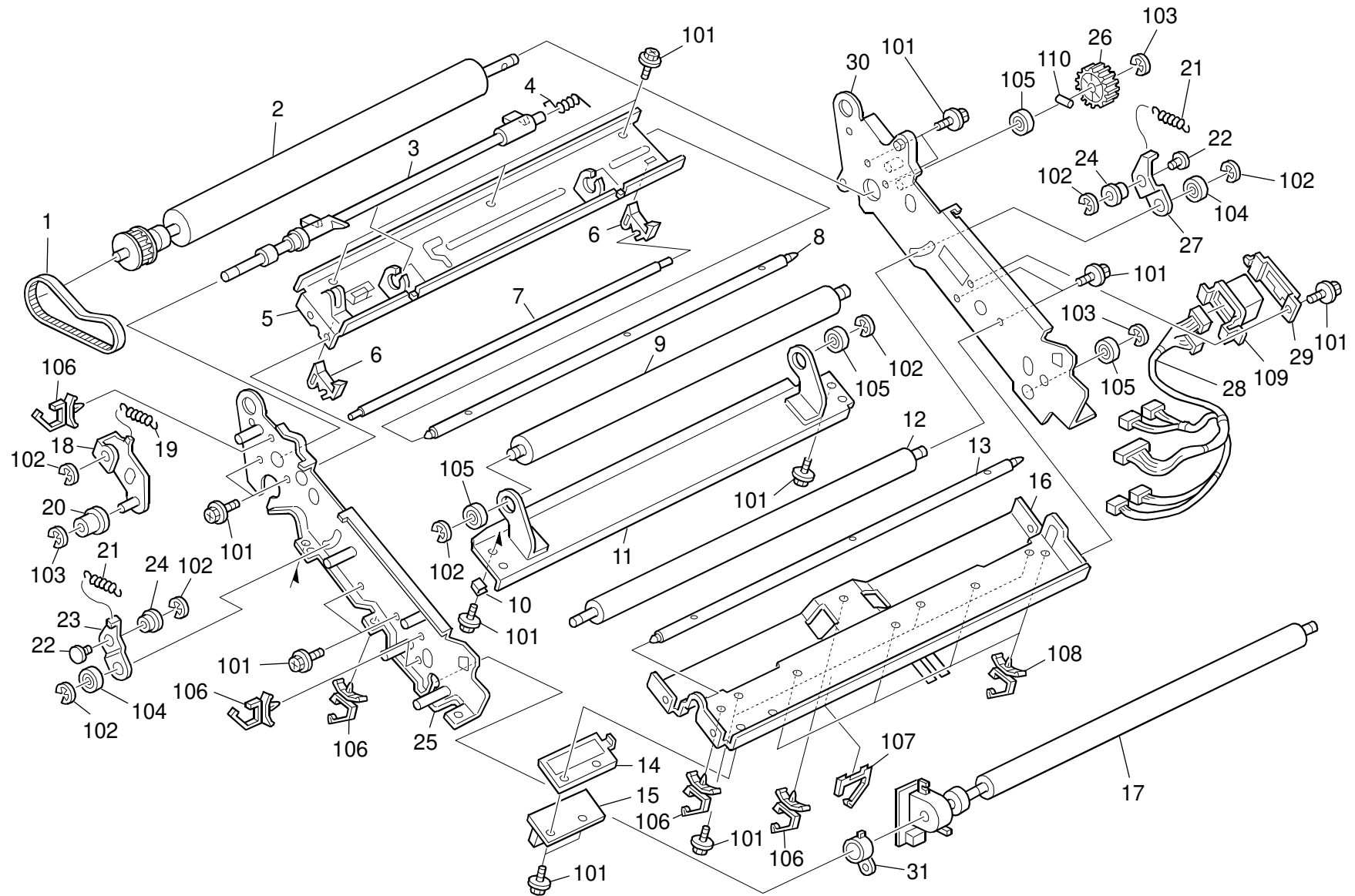


23. Transfer Unit 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 3780	Transfer Belt:Ass'y	1
2	B101 3902	Press Fit Exit Roller	1
3	G106 3861	Bushing - Front Transfer Roller	1
4	AA06 3890	Compression Spring:Pressure:Transfer Roller	2
5	G080 3855	Transfer Roller	1
6	G060 3852	Bushing - Back-up	2
7	G060 3924	Compression Spring - Back Up 3N	2
8	G060 3680	Back Up Roller - Transfer	1
9	G080 3867	Holder:Frame:BK:Front	1
10	G060 3693	Ground Plate:Transfer:K	1
11	G060 3853	Tension Spring - Left Frame	2
12	G080 3860	Frame:BK	1
13	G080 3863	Terminal:Transfer Roller:BK	1
14	G080 3868	Holder:Frame:BK:Rear	1
15	G080 3869	Terminal:Roller:Exit	1
16	B180 5371	Harness:High Voltage Line:T-K	1
17	G080 3951	Bracket:Guide:Left:Ass'y	1
18	G080 3936	Shaft:On-off	1
19	G060 3894	Cam - Front	2
20	AA13 2218	Spacer:Bracket:On-off	2
21	G080 3950	Bracket:Guide:Right Lower	1
22	G060 3896	Joint - Front	1
23	AA08 2125	Bushing:On-off	2
24	G080 3931	Bracket:On-off:Front:Ass'y	1
25	AB01 0128	Gear:Roller:Driven	1
26	G080 3942	Roller:Roller:Driven:Entrance	2
27	G080 3941	Roller:Roller:Driven	2
28	B101 3940	Entrance Driven Roller	1
29	G080 3934	Bracket:On-off:Rear:Ass'y	1
30	G060 3899	Gear - ON-Off	1
31	AB01 0114	Gear - Bias Roller	1
32	G080 3965	Roller:Bias:Ass'y	1
33	G060 3914	Cover - Bias Roller	1
34	G080 3967	Terminal:Bias	1
35	H519 1157	Bushing	2

Index No.	Part No.	Description	Q'ty Per Assembly
36	G080 3968	Terminal:Roller:Bias	2
37	AA06 0931	Tension Spring:Pressure:Bias	2
38	G080 3960	Guide Plate:Entrance:Transfer	1
39	G060 3677	Lower Transfer Entrance Guide	1
40	G060 3908	Upper Registration Guide	1
41	G106 3862	Bushing - Rear Transfer Roller	1
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0720 0060E	Retaining Ring - M6	
104	0720 0040E	Retaining Ring - M4	
105	0805 3534	Ball Bearing 6x12x4	
106	0740 3508	Ball Bearing -8x14x4	

24.Transfer Unit 3 (B178/B180/B202)

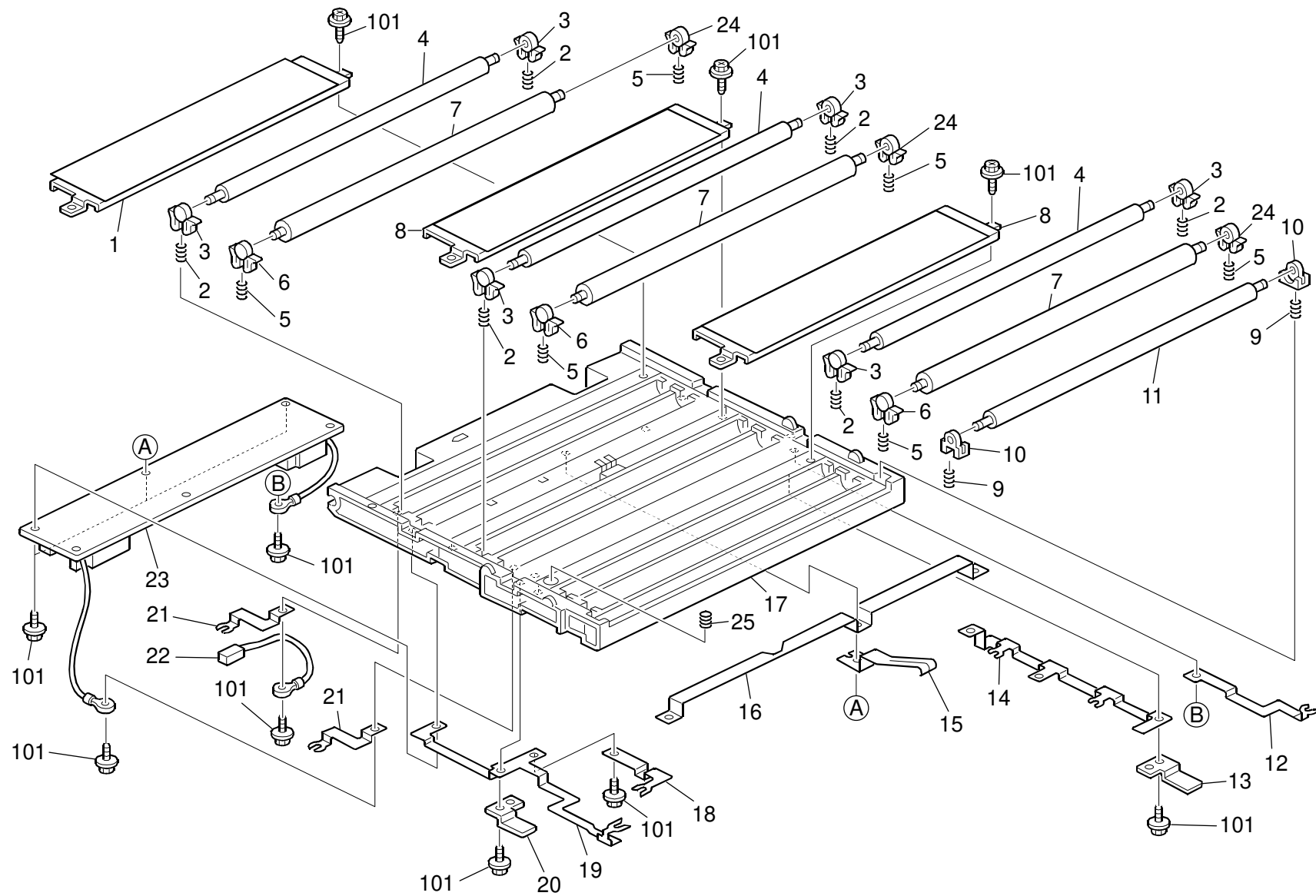


24.Transfer Unit 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA04 3298	Timing Belt:Drive:Transfer Belt	1
2	G080 3910	Drive Roller:Ass'y	1
3	G080 3908	Shaft:Release:Ass'y	1
4	G060 3712	Torsion Spring:Shaft:Release:10N	1
5	G080 3904	Stay:Left:Ass'y	1
6	G080 3919	Drive Roller Cleaner Bushing	2
7	G060 2326	Charge Roller Cleaner	1
8	AA14 0833	Shaft:Positioning Pin	1
9	G080 3945	Roller:Driven:Left Lower	1
10	G080 3943	Spacer:0.5mm	1
11	G080 3946	Bracket:Roller:Driven:Peen	1
12	G080 3920	Roller:Tension	1
13	AA14 0836	Shaft:Positioning Pin:Right	1
14	B180 3903	Guard:Harness:Stay:Right	1
15	AW01 6002	Home Position Sensor	1
16	G080 3900	Stay:Right:Ass'y	1
17	G107 3830	Encoder:Ass'y	1
18	G080 3985	Tightener:Drive:Peen	1
19	AA06 0919	Tension Spring:Tightener	1
20	AB03 0739	Pulley:Tightener	1
21	AA06 0917	Tension Spring:Tension:Transfer Belt	2
22	GA14 8006	Tension Contact Point Pin	2
23	G080 3921	Bracket:Roller:Tension:Front	1
24	H012 1181	Bushing- 6mm	2
25	G080 3890	Frame:Front:Ass'y	1
26	GB01 0015	Gear - 61Z	1
27	G080 3922	Bracket:Roller:Tension:Rear	1
28	B180 5370	Harness:Transfer Unit:Drawer	1
29	G080 3897	Bracket:Drawer	1
30	G107 3895	Rear Frame Ass'y	1
31	G107 3832	Encoder Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	0720 0060E	Retaining Ring - M6	
104	0805 3534	Ball Bearing 6x12x4	
105	0805 3535	Ball Bearing 8x14x4	
106	1105 0511	Harness Clamp - LWS-0306ZC	
107	1105 0522	Edge Saddle - LES0510	
108	1105 0516	Clamp	
109	1102 9387	Connector:Drawer:51405-2611	

25.Transfer Unit 4 (B178/B180/B202)

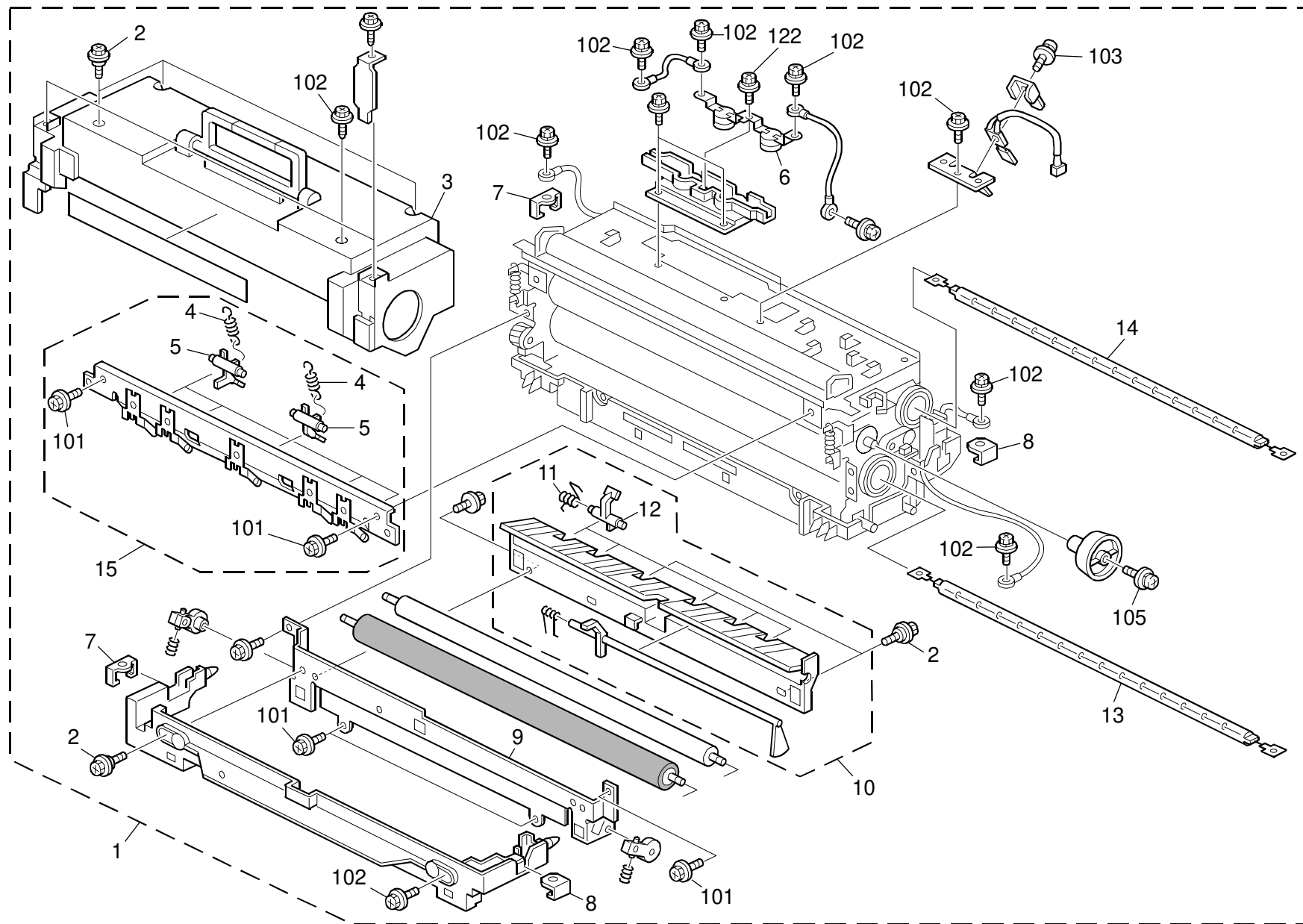


25.Transfer Unit 4 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 3925	Ground Plate:Y:Ass'y	1
2	AA06 3891	Compression Spring:Roller:Back Up	6
3	G080 3862	Bushing:Roller:Back Up	6
4	G107 3898	Roller:Back Up:Ass'y	3
5	AA06 3890	Compression Spring:Pressure:Transfer Roller	6
6	G106 3861	Bushing - Front Transfer Roller	3
7	G080 3855	Transfer Roller	3
8	G080 3923	Ground Plate:Magenta:Ass'y	2
9	G060 3924	Compression Spring - Back Up 3N	2
10	G060 3852	Bushing - Back-up	2
11	G080 3864	Roller:Back Up:Ass'y	1
12	G080 3881	Terminal:Transfer Roller:Magenta	1
13	G060 3956	Rear Spring Plate - Transfer	1
14	G080 3884	Terminal:Earth:Cyan	1
15	G080 3886	Spring Plate:Ground Plate:Cyan	1
16	G080 3875	Ground Plate:Connecting:1	1
17	G080 3870	Frame:Collar	1
18	G080 3883	Terminal:Earth:Magenta	1
19	G080 3880	Ground Plate:Roller:Back Up	1
20	G060 3955	Front Spring Plate - Transfer	1
21	G080 3882	Terminal:Transfer Roller:Cyan	2
22	B180 5372	Harness:High Voltage Line:T-Y	1
23	AZ32 0142	Power Pack:Tpac1:C1	1
24	G106 3862	Bushing - Rear Transfer Roller	2
25	AA06 3892	Compression Spring:Earth	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	

26.Fusing Unit 1 (B178/B180/B202)

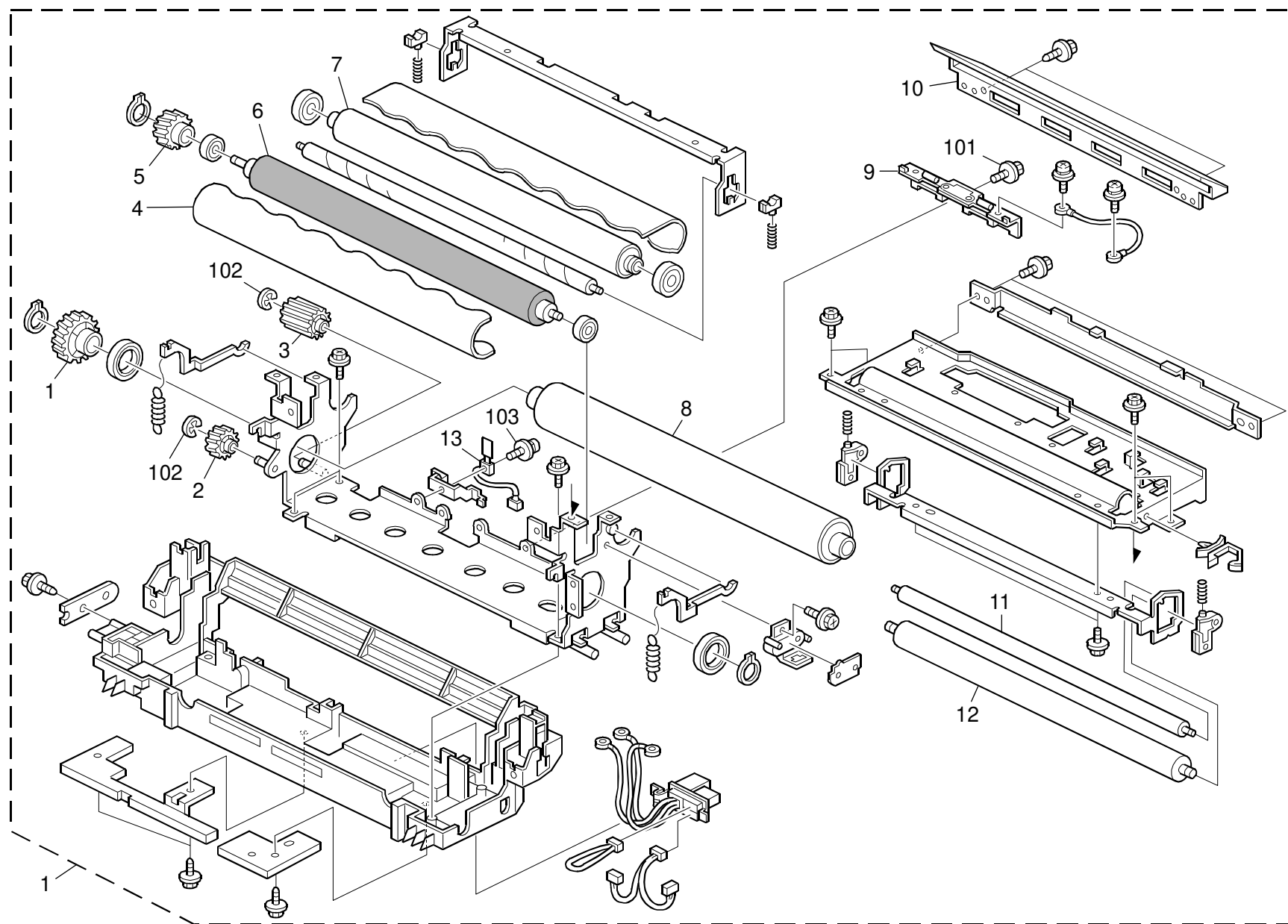


26.Fusing Unit 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B180 4002	Fusing Unit:EU:Ass'y	1
*	B180 4005	Fusing Unit:NA:Ass'y	1
1	AW10 0102	Thermistor:Fusing	1
2	AA14 3520	Shoulder Screw - M3	6
3	B101 4050	Fusing Cover:Upper:Ass'y	1
4	AA06 0996	Tension Spring:Stripper Pawls	5
5	AE04 4066	Stripper Pawls:pFa	5
6	B180 4066	Thermostat:Welding	1
7	G080 4197	Spacer:Heater	2
8	G107 4190	Fusing Nut	2
9	B180 4255	Cleaning Roller:Pressure:Ass'y	1
10	B180 4251	Pickoff Pawl:Pressure:Ass'y	1
11	AA06 6666	Spring:Pickoff Pawl:33mn	6
12	AE04 4050	Stripper Pawl	6
13	AX43 0145	Heater:110V:200W	1
13	AX43 0146	Heater:120V:200W	1
13	AX43 0147	Heater:230V:200W	1
14	AX44 0230	Heater:110V:1100W	1
14	AX44 0231	Heater:120V:1100W	1
14	AX44 0232	Heater:230V:1100W	1
15	B180 4211	Bracket:Pickoff Pawl:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0804 6123	Hexagonal Bolt:W/Washer:M3x8	
103	0954 3010N	Screw:Polished Round/Spring:M3x10	
104	0450 3008N	Tapping Screw - M3x8	
105	0957 3008N	Philips Screw - M3x8	

27.Fusing Unit 2 (B178/B180/B202)

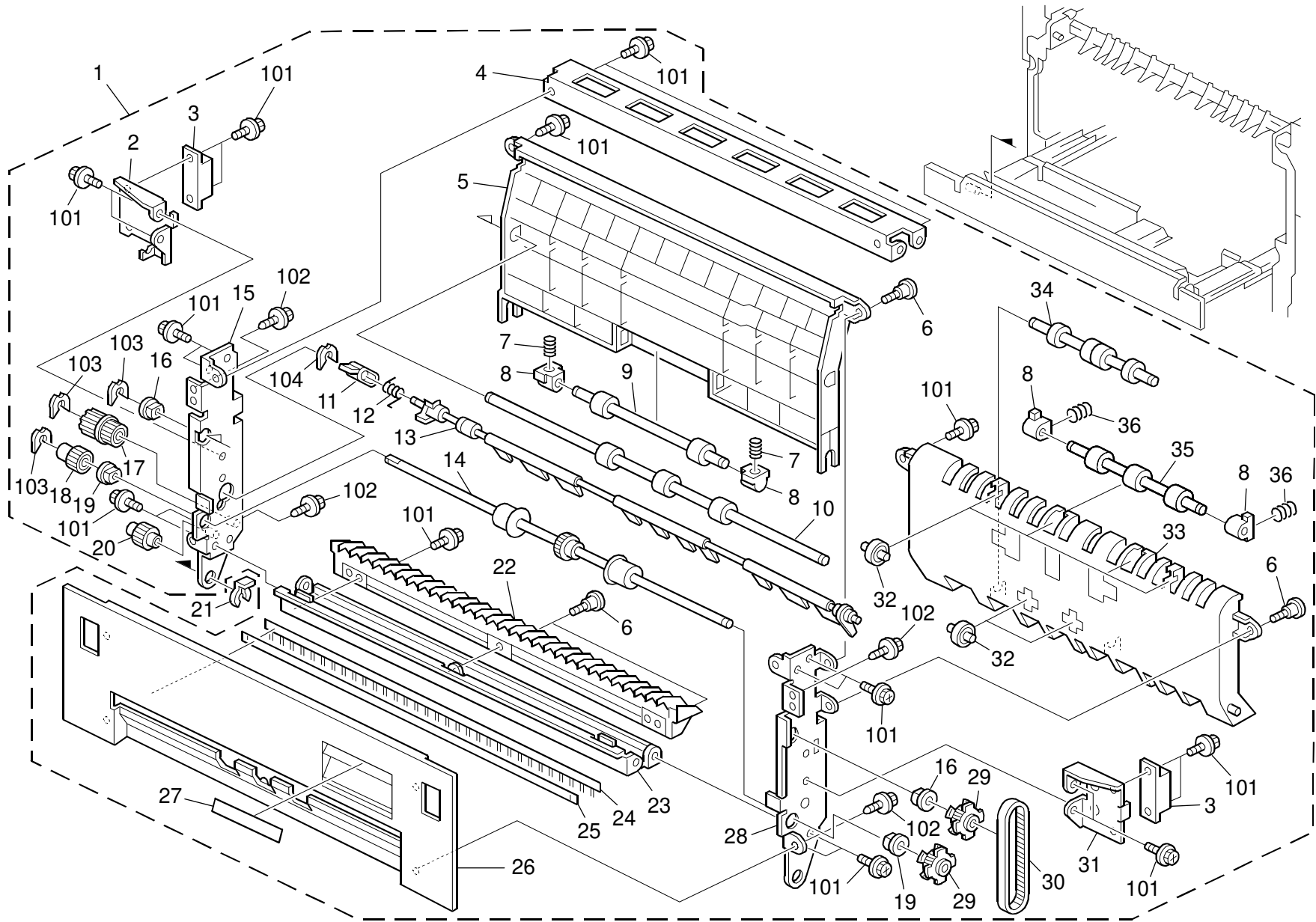


27.Fusing Unit 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
*	B180 4002	Fusing Unit:EU:Ass'y	1
*	B180 4005	Fusing Unit:NA:Ass'y	1
1	AB01 2022	Gear:Pressure:Drive	1
2	AB01 2024	Gear:Idler:Pressure:Exit:Z19	1
3	AB01 2039	Gear:Idler:Drive	1
4	B180 4101	Fusing Belt:MM60:Ass'y	1
5	AB01 2023	Gear:Fusing	1
6	AE01 0055	Hot Roller:DIA29.5	1
7	B180 4107	Heat Roller:Mm30:Ass'y	1
8	AE02 0155	Pressure Roller:DIA42	1
9	B180 4246	Thermofuse:Ass'y	1
10	G080 4210	Fusing Entrance Guide Plate	1
11	AE04 2080	Cleaning Roller:Ass'y	1
12	AE04 0042	Oil Supply Roller:Pressure:DIA16	1
13	AW10 0103	Thermistor:Pressure	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0720 0040E	Retaining Ring - M4	
103	0954 3010N	Screw:Polished Round/Spring:M3x10	

28.Paper Exit Section 1 (B178/B180/B202)

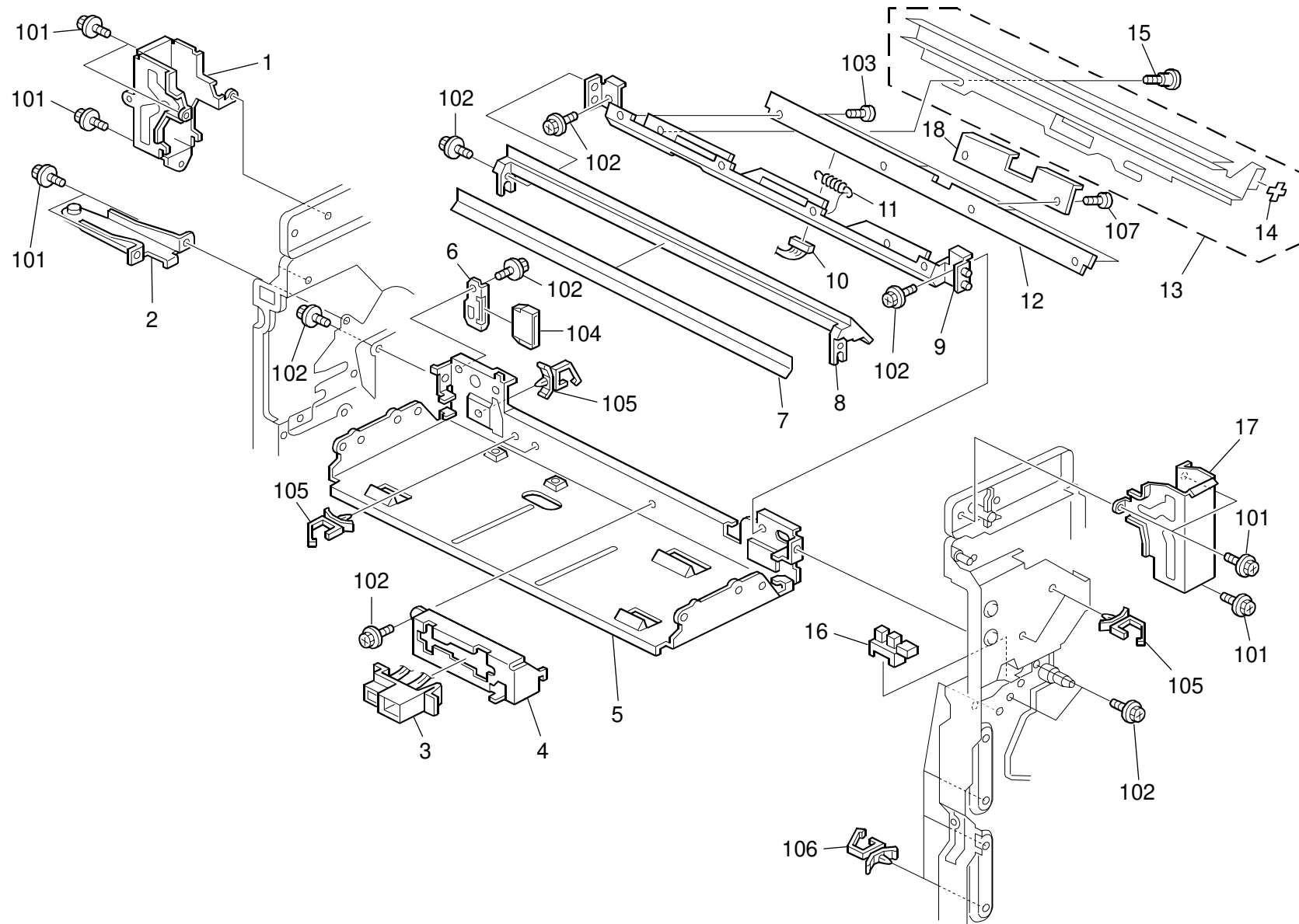


28.Paper Exit Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 4411	Paper Exit Sub-unit:FU:Ass'y	1
2	G080 4457	Bracket:Magnet Catch:Rear	1
3	AG07 0021	Magnet Catch:37n	2
4	G080 4436	Stay:Exit:Upper	1
5	G080 4440	Guide Plate:Exit:Connecting	1
6	AA14 3716	Stepped Screw	4
7	G060 4429	Compression Spring - Exit Driven 1n	2
8	G060 4449	Bushing - M4	4
9	AF04 0620	Roller:Driven:FU	1
10	AF04 0616	Transport Roller:Exit	1
11	G080 4441	Link:Gate Pawl:Exit	1
12	G080 4447	Torsion Spring:Gate Pawl:Exit	1
13	B180 4442	Gate Pawl:Exit	1
14	AF04 0619	Exit Roller:FU	1
15	B180 4431	Side Plate:Exit:Rear:Peen	1
16	AA08 2101	Bushing - 6x10x6	2
17	B180 4450	Gear:Input:17z/19z	1
18	B180 4439	Gear:Exit Roller:Fu:18z	1
19	AA08 2075	Bushing - M6	2
20	B180 4451	Gear:Idler:21Z	1
21	5215 2621	Snap Ring - M6	1
22	G080 4449	Guide Plate:Exit:Entrance:Lower	1
23	G080 4437	Stay:Exit:Lower	1
24	AA12 0102	Discharge Brush - Exit	1
25	G060 4496	Support Plate - Discharge Brush	1
26	G080 4430	Cover:Exit	1
27	GA00 1010	Decal - Grip B2	1
28	G080 4435	Side Plate:Exit:Front	1
29	G080 4438	Pulley:Exit Roller:20T	2
30	G080 4445	Timing Belt:S2M186	1
31	G080 4456	Bracket:Magnet Catch:Front	1
32	G060 4447	Driven Roller - M16	6
33	B180 4446	Guide Plate:Fusing Exit:Upper	1
34	B180 4454	Roller:Driven:Fusing Exit:Ass'y	1
35	AF04 0614	Roller:Driven:Connecting	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G060 4436	Compression Spring - Exit Driven	2
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0805 0089	Retaining Ring - M4	
104	0805 0092	Retaining Ring - 3M	

29. Paper Exit Section 2 (B178/B180/B202)

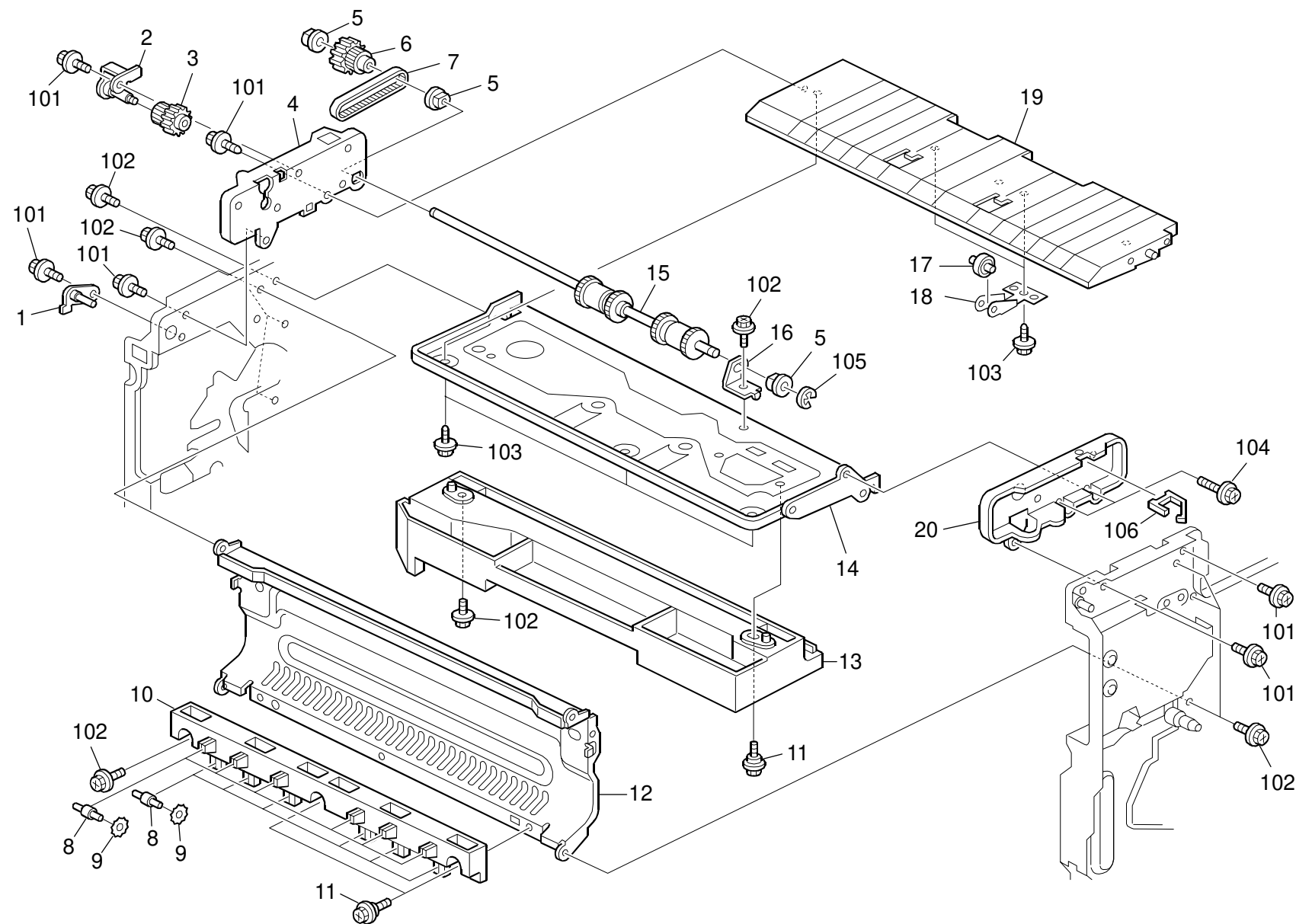


29.Paper Exit Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 1099	Bracket:Option:Rear	1
2	B180 5680	Guide Plate:Left Upper:Peen	1
3	B180 5327	Harness:Fusing:AC	1
4	G080 6041	Bracket:Drawer:Fusing	1
5	G080 1078	Supporter:Fusing Unit	1
6	G080 1080	Holder:Connector	1
7	G080 3621	Cover:Density Sensor	1
8	G080 3620	Guide Plate:Transfer:Exit	1
9	G080 3611	Bracket:Density Sensor:Ass'y	1
10	G080 5495	Harness:Sensor:TM	1
11	AA06 0921	Tension Spring:Shutter	1
12	B180 5450	Photo Refiection Sensor:TM	1
13	B101 3617	Shutter:Density Sensor:Ass'y	1
14	G080 3618	Sheet:Shutter	1
15	A259 6239	Screw - M3X4	1
16	AW02 0145	Photointerruptor:Flat	1
17	G080 1098	Bracket:Option:Front	1
18	B101 3613	Plate:Plate:Guide Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5291	Tapping Screw:Round Point:M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0353 0040N	Screw - M3X4	
104	1102 6252	Connector - 9P	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	1105 0487	Harness Clamp	
107	0353 0050P	Screw:M3x5	

30.Paper Exit Section 3 (B178/B180/B202)

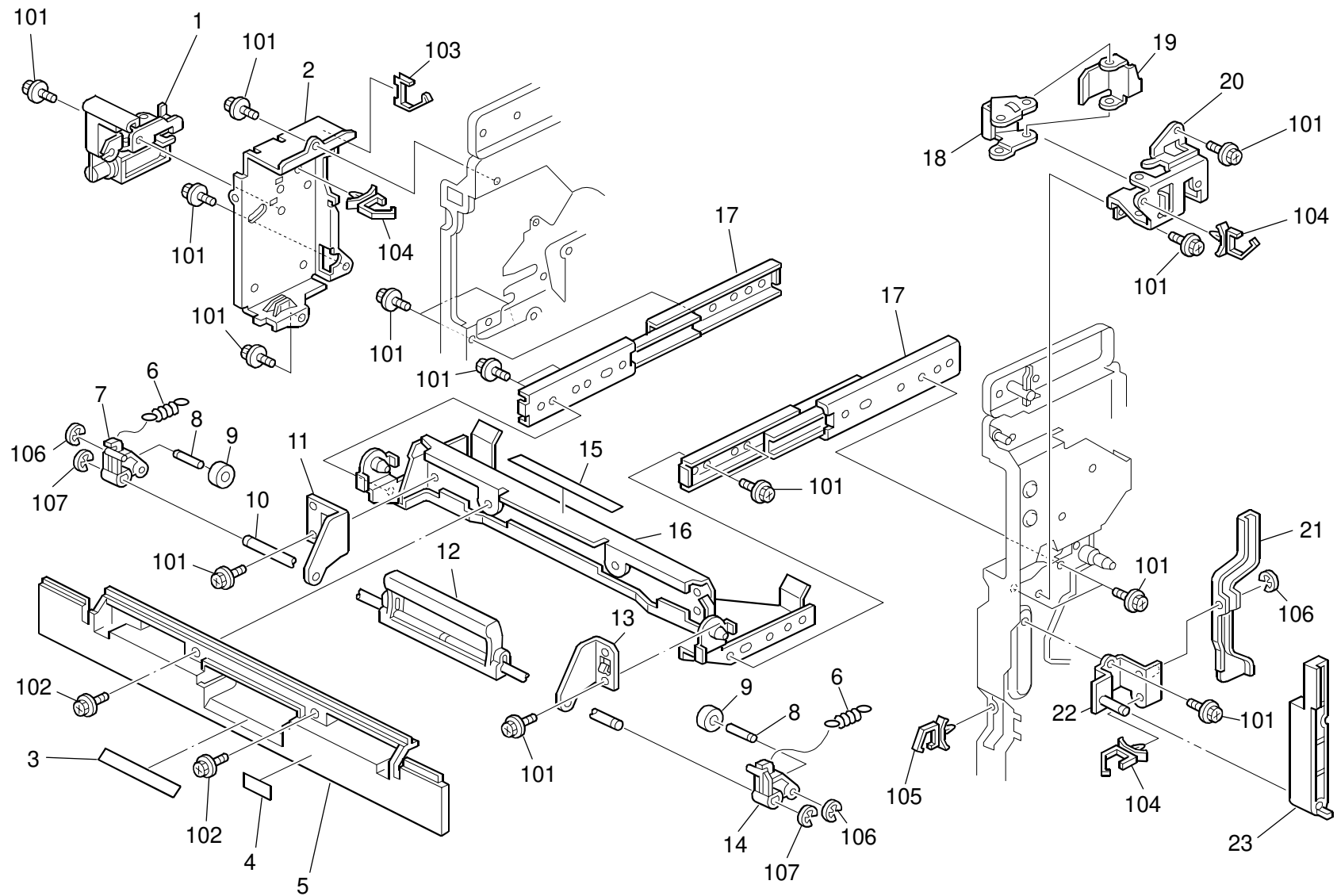


30.Paper Exit Section 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 4850	Bracket:Shaft:Stopper	1
2	B180 4464	Bracket:Gear:Floppy Disk	1
3	G077 4462	Gear:Pulley:18Z27T	1
4	G080 4461	Side Plate:Exit:FD:Rear	1
5	AA08 2101	Bushing - 6x10x6	3
6	AB01 2321	Gear:Pulley:25Z:30T	1
7	G060 4463	Timing Belt - S2M176	1
8	G060 4098	Shaft:Guide	12
9	A267 3255	Paper Separation Guide	12
10	B101 4097	Holder:Guide:Roller	1
11	AA14 3520	Shoulder Screw - M3	3
12	B101 1067	Frame:Lengthwise Upper	1
13	B101 1195	Duct:Fusing:Upper	1
14	G080 4462	Stay:Exit:Floppy Disk:Lower	1
15	AF04 0618	Exit Roller:Floppy Disk	1
16	B180 4457	Bracket:Exit Roller:Floppy Disk	1
17	G060 4454	Driven Roller - M13	2
18	G060 4467	Roller Holder	2
19	G060 4455	Guide Plate:Exit:Lower	1
20	G080 4460	Side Plate:Exit:FD:Front	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5291	Tapping Screw:Round Point:M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0450 3006N	Tapping Screw - M3x6	
104	0451 3010N	Tapping Screw:3x10	
105	0720 0040E	Retaining Ring - M4	
106	1105 0522	Edge Saddle - LES0510	

31. Paper Exit Section 5 (B178/B180/B202)

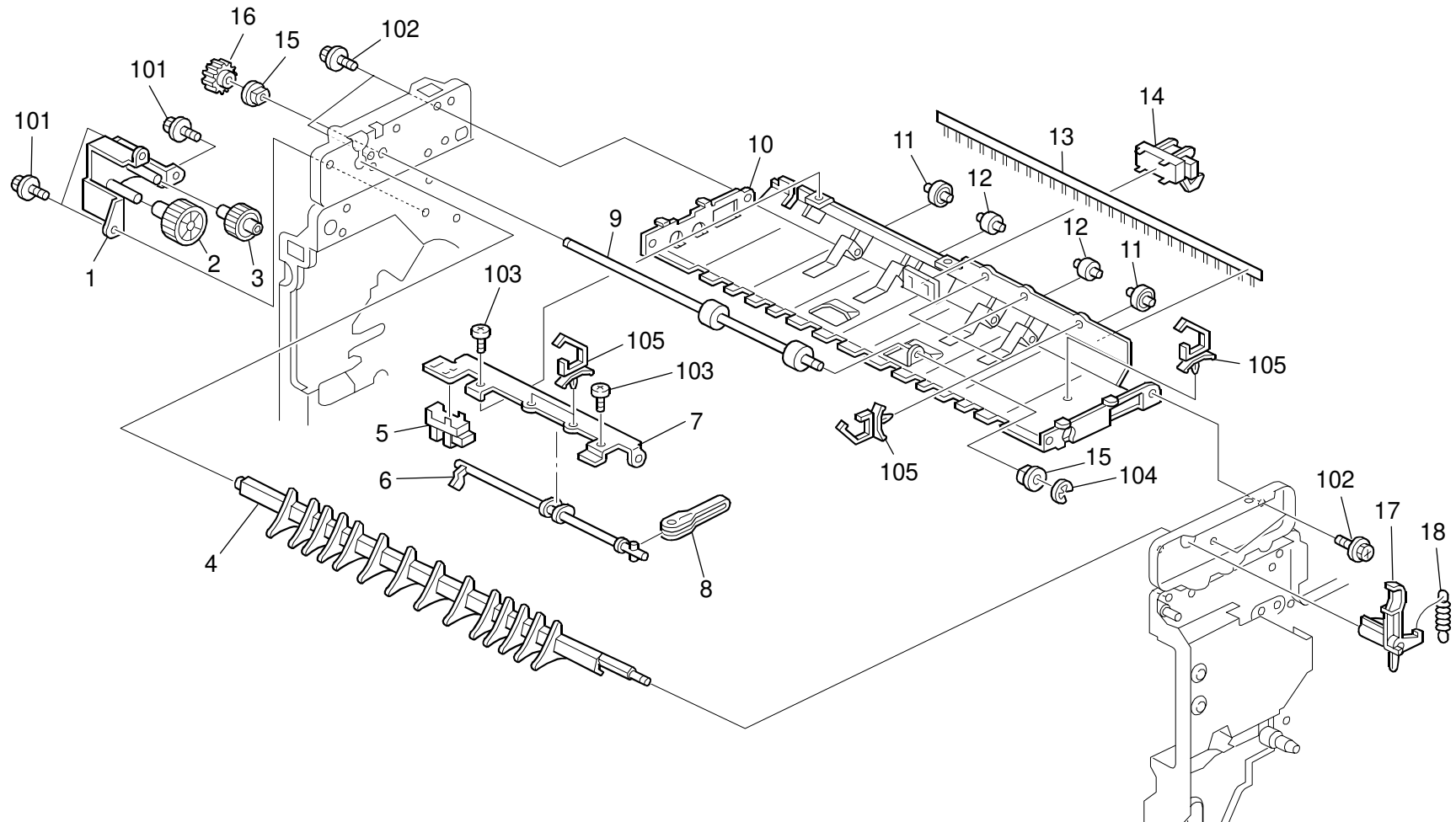


31.Paper Exit Section 5 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 4471	DC Solenoid:Gate Pawl:Exit:Ass'y	1
2	G060 1091	Rear Fusing Bracket	1
3	GA00 3091	Decal - Grip B1 PS	1
4	GA00 3029	Decal - Vertical Transport	1
5	G060 6040	Cover - Fusing Unit Holder	1
6	G060 6038	Detent Spring	2
7	G060 6033	Rear Holder Arm	1
8	G060 6037	Detent Shaft	2
9	G060 6035	Detent Roller	2
10	G060 6036	Arm Shaft	1
11	G060 6031	Bracket - Rear Lever	1
12	G060 6039	Grip - Cover	1
13	G060 6032	Bracket - Front Lever	1
14	G060 6034	Front Holder Arm	1
15	GA00 3055	Decal:Fusing Unit:Positioning Display	1
16	B180 6021	Holder:Fusing Unit:Peen	1
17	AA07 0068	Slide Rail:110mm	2
18	B180 5682	Bracket:Safety Switch:Peen	1
19	G060 5823	Bracket - Door Switch	1
20	G060 5801	Bracket - Door Switch Lever	1
21	G080 5807	Lever:Door Switch	1
22	G080 5805	Bracket:Auxiliary:Peen	1
23	G060 5808	Arm - Safety Switch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5291	Tapping Screw:Round Point:M3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	1105 0522	Edge Saddle - LES0510	
104	1105 0511	Harness Clamp - LWS-0306ZC	
105	1105 0488	Harness Clamp	
106	0720 0030E	Retaining Ring - M3	
107	0720 0060E	Retaining Ring - M6	

32.Paper Exit Section 4 (B178/B180/B202)

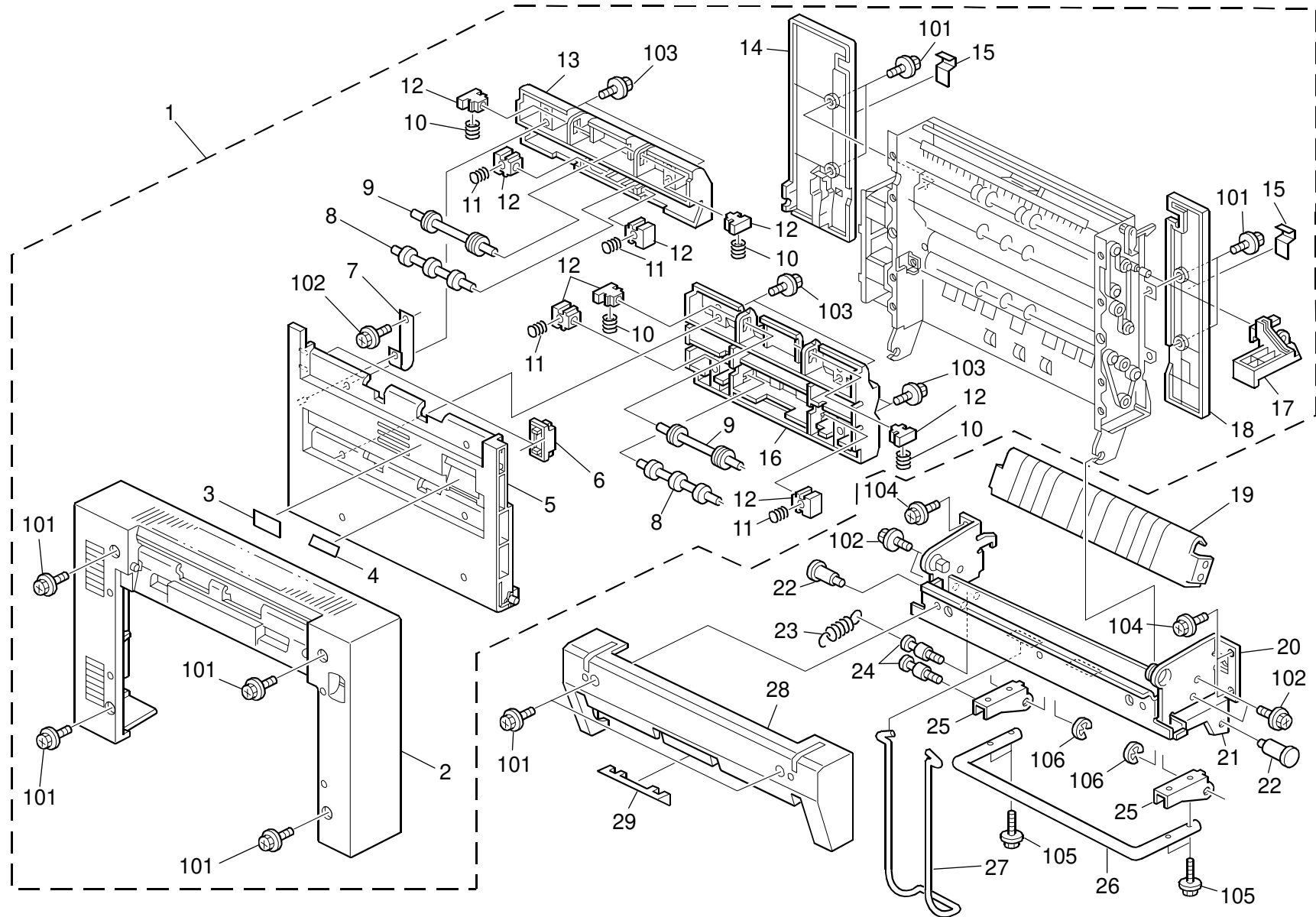


32.Paper Exit Section 4 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 4464	Bracket:Idler:FD:Peen	1
2	AB01 2322	Gear:Idler:29Z	1
3	AB01 2323	Gear:Idler:19Z	1
4	G060 4459	Gate Pawl	1
5	AW02 0145	Photointerruptor:Flat	1
6	G060 4479	Shaft - Paper Sensor	1
7	G060 4481	Bracket - Paper Sensor	1
8	B101 4482	Surface Of Paper Sensor Feeler	1
9	AF04 0617	Transport Roller:Floppy Disk	1
10	G060 4451	Upper Exit Guide Plate	1
11	G060 4447	Driven Roller - M16	2
12	G060 4428	Drinev Roller - M13	2
13	AA12 0102	Discharge Brush - Exit	1
14	AW02 0147	Photointerruptor:Feeler:Square	1
15	AA08 2101	Bushing - 6x10x6	2
16	G060 4458	Gear - 16Z	1
17	G060 4460	Lever - Gate Pawl	1
18	G060 4461	Tension Spring - Gate Pawl	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5291	Tapping Screw:Round Point:M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0453 3006N	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	1105 0511	Harness Clamp - LWS-0306ZC	

33. Duplex Section 1 (B178/B180/B202)

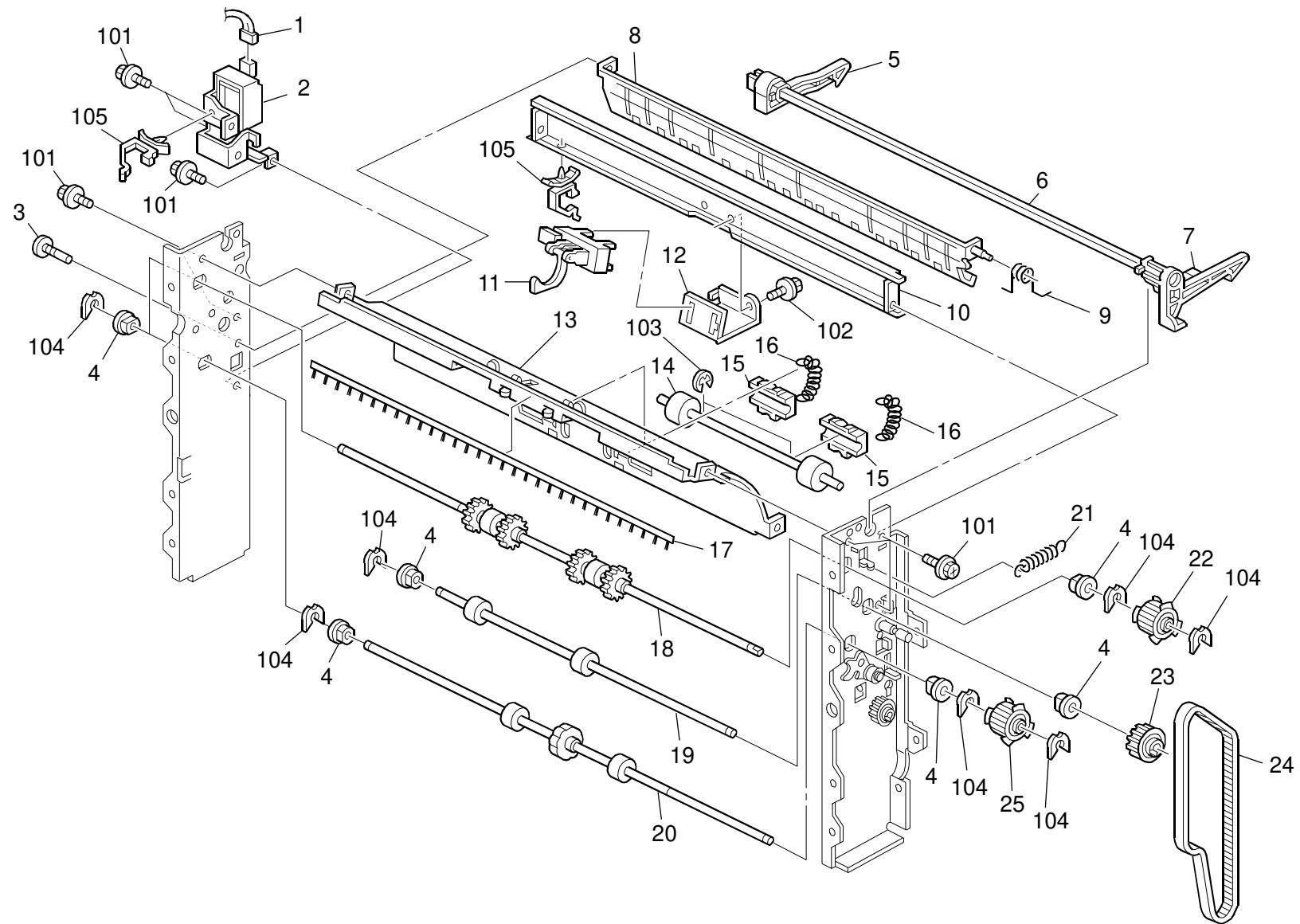


33.Duplex Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 4720	Reverse Unit:Ass'y	1
2	G571 4701	Cover - Duplex Unit	1
3	GA00 3029	Decal - Vertical Transport	1
4	GA00 1005	Decal - Z1	1
5	G571 4712	Cover - Vertical Transport	1
6	AG07 1012	Magnet Catch:Ass'y	2
7	G571 4716	Band - Vertical Transport	1
8	AF02 2160	Roller:Driven:3xMM16	2
9	AF02 2128	Transport Driven Roller	2
10	AA06 3645	Duplex Exitpressure Spring	4
11	AA06 3616	Spring - 8n	4
12	G060 2652	Bushing - M4	8
13	G571 4713	Upper Guide Plate	1
14	G571 4707	Rear Inner Cover - Duplex Unit	1
15	A232 4653	Pressure Plate - Guide Plate	2
16	G571 4714	Lower Guide Plate	1
17	G571 4635	Grip - Un Lock	1
18	G571 4706	Front Inner Cover - Duplex Unit	1
19	B101 4787	Guide Plate:Holder	1
20	B101 4772	Reverse Unit Holder Frame Ass'y	1
21	B101 4783	Lower Holder Frame	1
22	AA14 8650	Grip Shaft	2
23	AA06 0978	Tension Spring:80N:DIA1.6	1
24	AA14 3540	Spring Anchor Pin	2
25	B101 4785	Guide Plate Grip	2
26	B180 4786	Grip:Duplex	1
27	G571 1069	Switchback Guide	1
28	B101 4761	Reverse Unit Holder Cover	1
29	B101 4762	Guide Plate Cover	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0450 3008N	Tapping Screw - M3x8	
104	0451 4012B	Tapping Screw - 4x12	
105	0802 5300	Tapping Screw:M3x16	
106	0720 0060E	Retaining Ring - M6	

34. Duplex Section 2 (B178/B180/B202)

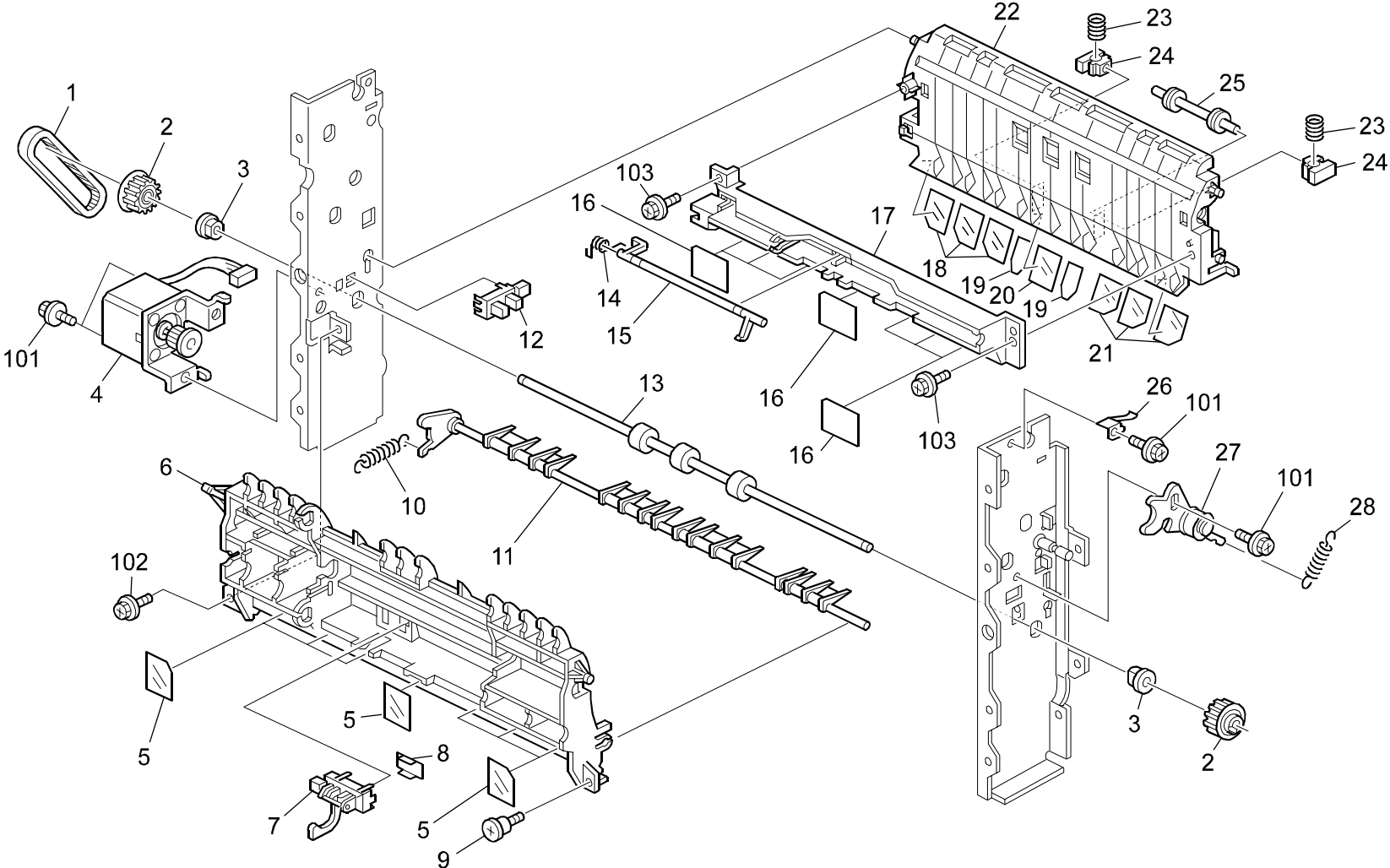


34.Duplex Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 5403	Harness:Reverse Unit:Solenoid	1
2	B180 4803	Link:DC Solenoid:Ass'y	1
3	AA14 3799	Full Dug Point Screw:M4:DIA2.4	1
4	AA08 2101	Bushing - 6x10x6	7
5	G571 4633	Rear Pawl - Un Lock	1
6	A232 4688	Grip Shaft	1
7	G571 4632	Front Pawl - Un Lock	1
8	B180 4867	Guide Plate:Entrance:Duplex	1
9	AA06 6586	Torsion Spring - Guide Plate	1
10	B180 4818	Stay:Upper	1
11	AW02 0147	Photointerruptor:Feeler:Square	1
12	B180 4808	Bracket:Paper Feed Sensor	1
13	B180 4866	Guide Plate:Upper	1
14	AF02 2161	Roller:Driven:2xMM16	1
15	AA08 0307	Bushing - M4	2
16	AA06 0861	Pressure Spring	2
17	AA12 0102	Discharge Brush - Exit	1
18	AF02 0619	Exit Roller:Reverse Unit:FU	1
19	AF02 0618	Transport Roller:Reverse Unit:FU	1
20	AF02 0617	Exit Roller:Duplex	1
21	AA06 0860	Spring - Un Lock	1
22	AB03 0693	Pulley - 30T	1
23	AB03 0682	Pulley - 30T	1
24	AA04 3559	Timing Belt - S2M370	1
25	AB03 0692	Pulley - 30T	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5276	Tapping Screw With Washer - M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0030E	Retaining Ring - M3	
104	0805 0089	Retaining Ring - M4	
105	1105 0511	Harness Clamp - LWS-0306ZC	

35.Duplex Section 3 (B178/B180/B202)

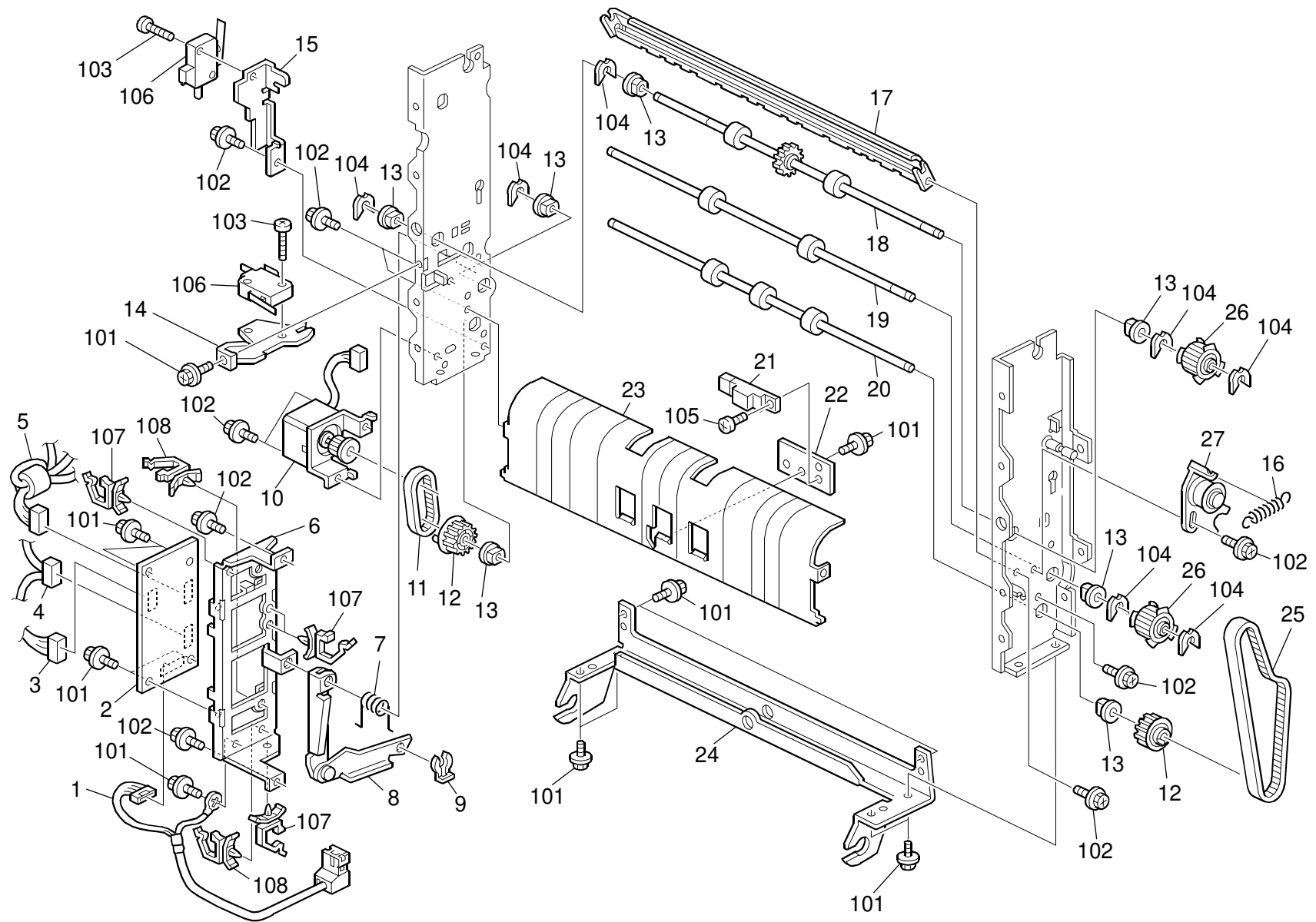


35.Duplex Section 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA04 3560	Timing Belt - S2M120	1
2	AB03 0682	Pulley - 30T	2
3	AA08 2101	Bushing - 6x10x6	2
4	B180 4801	Stepper Motor:Duplex:Ass'y	1
5	G571 4683	Middle Gate Sheet	7
6	G571 4656	Guide Plate - Gate	1
7	AW02 0147	Photointerruptor:Feeler:Square	1
8	G348 4687	Cover:Photointerruptor	1
9	5206 2684	Shoulder Screw - M3	1
10	AA06 0857	Spring - Gate Pawl	1
11	B180 4736	Gate Pawl:Duplex	1
12	AW02 0145	Photointerruptor:Flat	1
13	AF02 0615	Reverse Roller:Duplex	1
14	AA06 6593	Torsion Spring - Paper Feed Sensor	1
15	G571 4675	Feeler - Paper Feed Sensor	1
16	G348 4682	Sheet:Gate:2	7
17	G571 4653	Left Middle Guide Plate	1
18	G571 4677	Raer Gate Seal	3
19	G571 4678	Shield:Gate:Auxiliary	2
20	G571 4673	Gate Seal	1
21	G571 4676	Front Gate Seal	3
22	G571 4652	Middle Guide Plate	1
23	AA06 3645	Duplex Exitpressure Spring	2
24	G060 2652	Bushing - M4	2
25	AF02 2128	Transport Driven Roller	1
26	G571 4634	Grounding Plate - Un Lock Shaft	1
27	B180 4845	Tightener:Duplex:Ass'y	1
28	AA06 0859	Spring - Tightener	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5276	Tapping Screw With Washer - M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0450 3008N	Tapping Screw - M3x8	

36. Duplex Section 4 (B178/B180/B202)

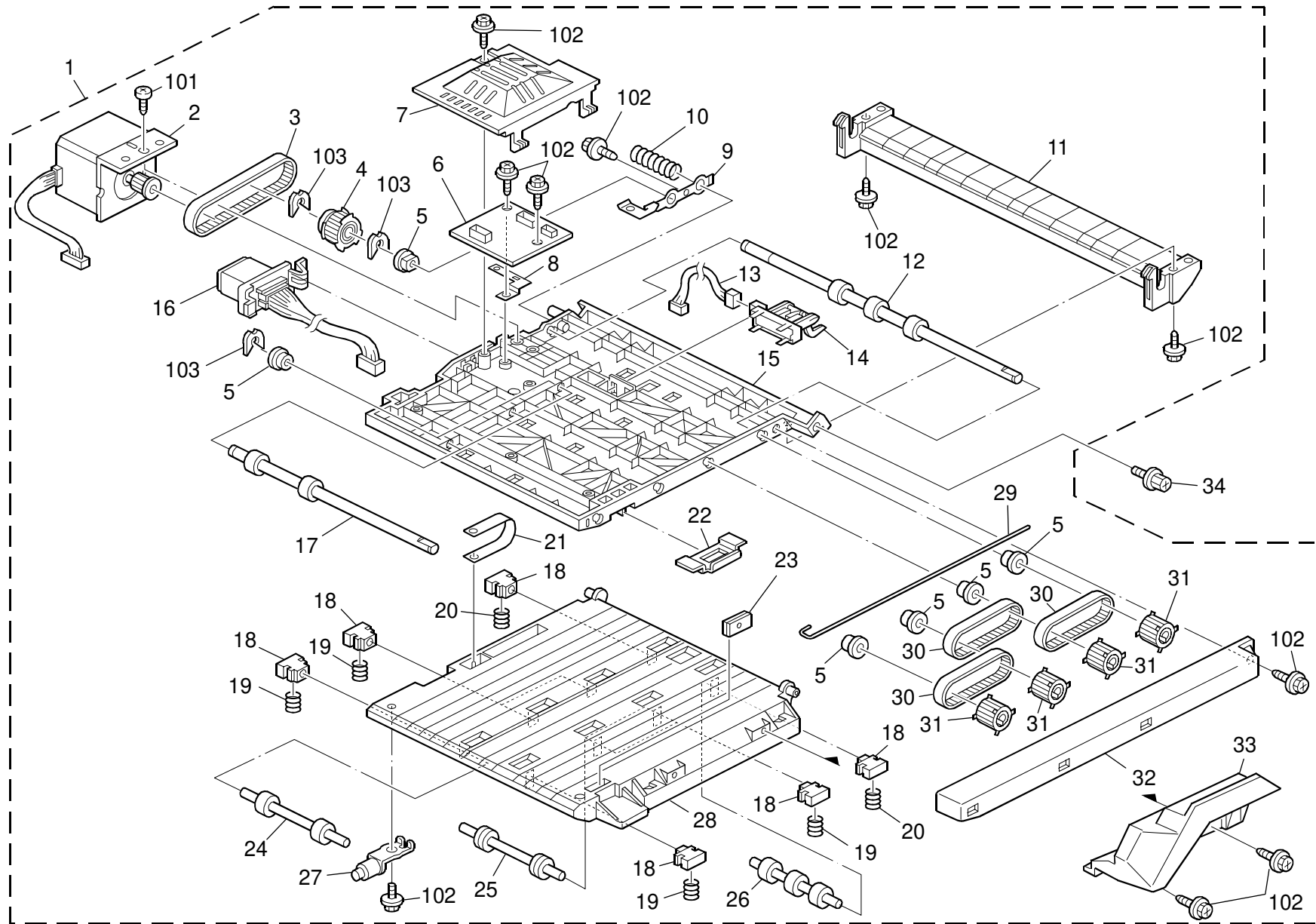


36.Duplex Section 4 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G571 5546	Harness - Reverse Unit/Interface	1
2	B180 5260	PCB:DCB	1
3	B180 5404	Harness:Reverse Unit:Sensor:2	1
4	B180 5402	Harness:Reverse Unit:Safety Switch	1
5	B180 5405	Harness:Reverse Unit:Sensor	1
6	B180 4805	Bracket:Base	1
7	AA06 6587	Torsion Spring - Link	1
8	B180 4841	Link:Duplex	1
9	5447 2681	Snap Ring	1
10	B180 4801	Stepper Motor:Duplex:Ass'y	1
11	AA04 3560	Timing Belt - S2M120	1
12	AB03 0682	Pulley - 30T	2
13	AA08 2101	Bushing - 6x10x6	7
14	B180 4807	Bracket:Micro Switch	1
15	B180 4806	Bracket:Micro Switch:Reverse Unit	1
16	AA06 0859	Spring - Tightener	1
17	B180 4858	Guide Plate:Exit:Lower	1
18	AF02 0617	Exit Roller:Duplex	1
19	AF02 0616	Transport Roller:Duplex:Reverse	1
20	AF02 0615	Reverse Roller:Duplex	1
21	AW01 0106	Paper Feed Sensor	1
22	B180 4863	Bracket:Sensor:Reverse	1
23	B180 4862	Guide Plate:Sensor:Reverse	1
24	B180 4819	Stay:Lower	1
25	AA04 3558	Timing Belt - S2M310	1
26	AB03 0692	Pulley - 30T	2
27	B180 4845	Tightener:Duplex:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5276	Tapping Screw With Washer - M3x6	
103	0453 3014N	Binding Self Tapping Screw 3x14	
104	0805 0089	Retaining Ring - M4	
105	0453 3006N	Tapping Screw - M3x6	
106	1204 2521	Micro Switch	
107	1105 0511	Harness Clamp - LWS-0306ZC	
108	1105 0487	Harness Clamp	

37. Duplex Section 5 (B178/B180/B202)

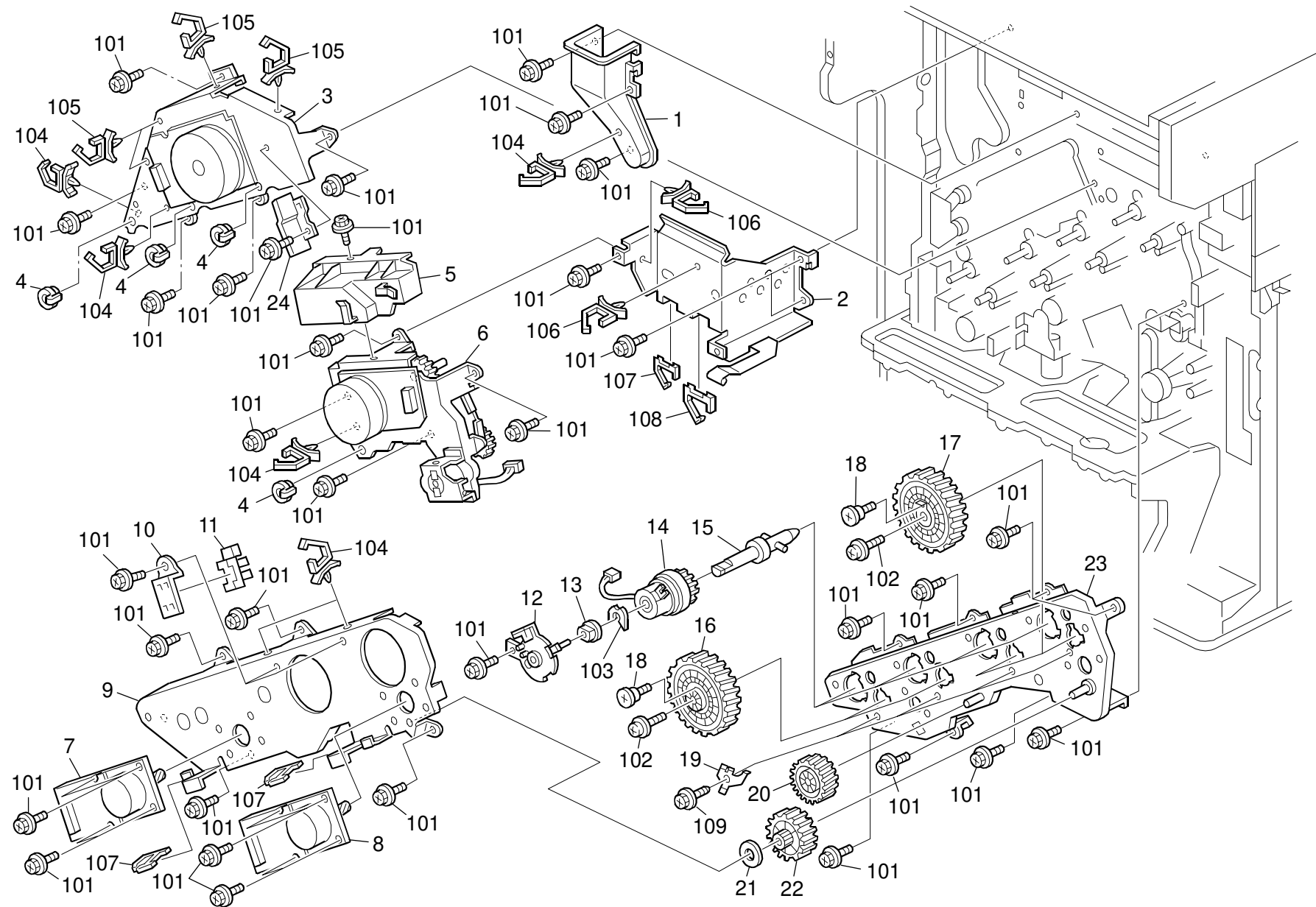


37.Duplex Section 5 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 4900	Transport Unit:Duplex:Ass'y	1
2	B180 4940	Stepper Motor:Transport:Ass'y	1
3	AA04 3926	Timing Belt - S2M150	1
4	AB03 0692	Pulley - 30T	1
5	AA08 2102	Bushing - 6x10x6	6
6	B180 5280	PCB:DDB	1
7	G348 3855	Cover:Duplex:Driver	1
8	G571 3858	Grounding Plate - Rear Left	1
9	G571 3859	Grounding Plate - Rear Right	1
10	G571 3857	Spring - Transport	1
11	G571 3920	Guide Plate - Transport Unit	1
12	AF02 0620	Roller:Feed Paper Again:Duplex	1
13	B180 5401	Harness:Transport Unit:Sensor	1
14	AW02 0152	Photointerruptor	1
15	G571 3850	Guide Plate:Transport:Upper	1
16	B180 5400	Harness:Transport Unit:Drawer	1
17	AF02 0621	Transport Roller:Duplex:Transport	3
18	G060 2652	Bushing - M4	8
19	AA06 3617	Pressure Spring - Duplex Transport	6
20	AA06 3616	Spring - 8n	2
21	G571 3902	Band - Transport Unit	1
22	B180 4931	Plate:Magnet Catch	1
23	AG07 0514	Magnet Catch:Ass'y	1
24	AF02 2161	Roller:Driven:2xMM16	1
25	AF02 2128	Transport Driven Roller	2
26	AF02 2160	Roller:Driven:3xMM16	1
27	B180 4951	Bracket:Duplex:Roller	1
28	B180 4950	Guide Plate:Transport:Lower	1
29	G571 3856	Grounding Wire - Transport	1
30	AA04 3927	Timing Belt - S2M232	3
31	AB03 0691	Pulley - 24T	4
32	G571 3860	Duplex Transport Cover	1
33	G348 3930	Grip:Transport Unit:Duplex	1
34	G034 2993	Flanged Hexagonal Head Bolt - M3x6	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3008N	Tapping Screw - M3x8	
102	0450 3008N	Tapping Screw - M3x8	
103	0805 0089	Retaining Ring - M4	

38. Drive Section 1 (B178/B180/B202)

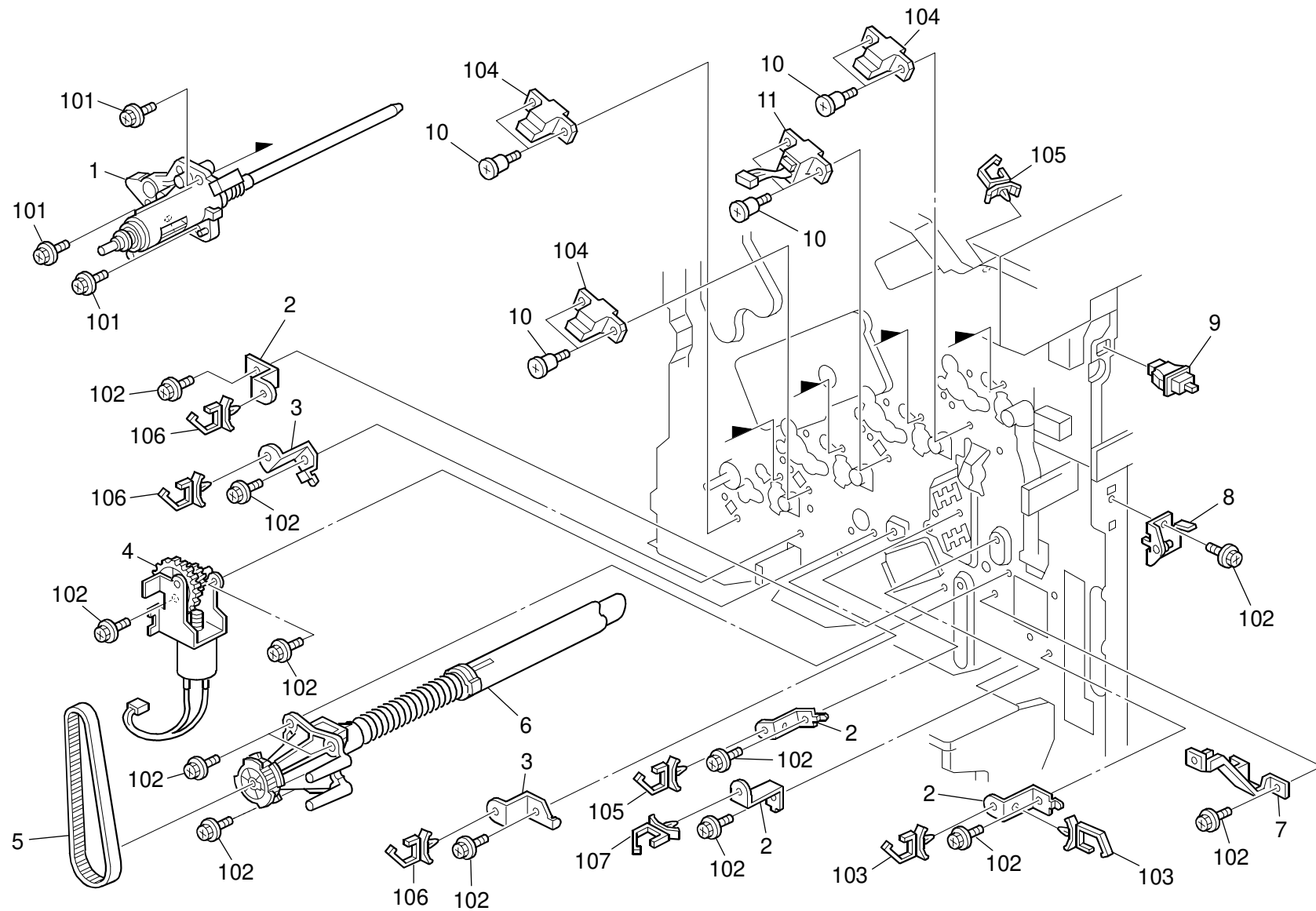


38.Drive Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 1199	Inner PCU Duct	1
2	B101 5652	Ground Plate Rack Stay	1
3	B180 1120	Drive Unit:Color:Sub-ass'y	1
4	AA08 0257	Bushing - M6	4
5	B101 1194	Imaging Unit Harness Guide	1
6	B180 1100	Drive Unit:BK:Sub-ass'y	1
7	AX06 0288	Brushless Motor:Drum:Black	1
8	AX06 0289	Brushless Motor:Drum:Collar	1
9	B180 1151	Bracket:Motor:Drum	1
10	B180 1152	Holder:Positioning Sensor:Gear:Drum	2
11	AW02 0145	Photointerruptor:Flat	2
12	B180 1153	Holder:Magnetic Clutch:Development	4
13	AA08 2101	Bushing - 6x10x6	4
14	AX20 0273	Magnetic Clutch:Development:0.5n.m	4
15	B180 1115	Joint:Development:Sub-ass'y	4
16	AB01 0121	Gear:Drum:Z303:M0.3	2
17	G080 1036	Gear:Drum:Ass'y	2
18	G080 1169	Screw:M3	4
19	B101 1168	Ground Plate:Opc Drum	4
20	AB01 0122	Gear:Middle:Collar:Z140	1
21	AA13 2222	Spacer:DIA6:1mm	1
22	AB01 7633	Gear:Toner Recycling:Z105-T28	1
23	B180 1154	Bracket:Drum:Drive	1
24	B180 1162	Shielding Plate:Motor	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0951 4008N	Screw:Polished Round:M4x8	
103	0805 0089	Retaining Ring - M4	
104	1105 0511	Harness Clamp - LWS-0306ZC	
105	1105 0487	Harness Clamp	
106	1105 0516	Clamp	
107	1105 0522	Edge Saddle - LES0510	
108	1105 0518	Edge Saddle - LES-1010	
109	0450 3008N	Tapping Screw - M3x8	

39. Drive Section 2 (B178/B180/B202)

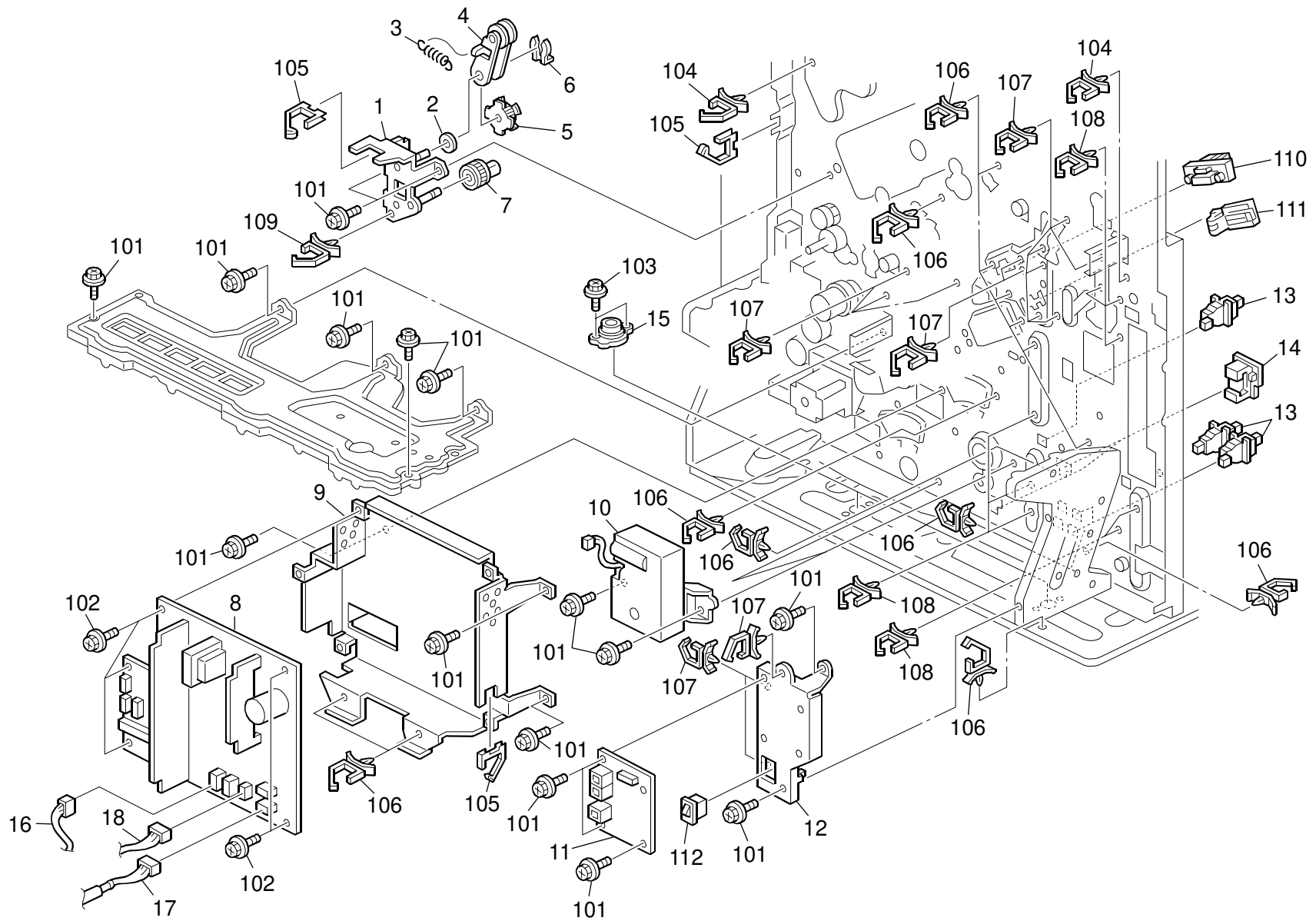


39.Drive Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 1156	Holder:OPC Drum:Ass'y	4
2	G060 5870	Clamp - M4.8	4
3	G060 5871	Clamp - M3.5	2
4	B180 3706	DC Motor:On-off:Ass'y	1
5	AA04 3559	Timing Belt - S2M370	1
6	B101 3768	Joint:Collection Bottle:Ass'y	1
7	G080 5832	Stay:Auxiliary:DRB	1
8	B180 4995	Bracket:Link:Machine Or Copier	1
9	AW50 0023	Push Switch	1
10	AA14 3219	Stepped Screw	8
11	G060 5530	Harness - Density Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5296	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	1105 0490	Harness Clamp - IWS-2218	
104	1102 8519	Connector - MI2 99RH139-9236	
105	1105 0487	Harness Clamp	
106	1105 0516	Clamp	
107	1105 0488	Harness Clamp	

40. Drive Section 3 (B178/B180/B202)

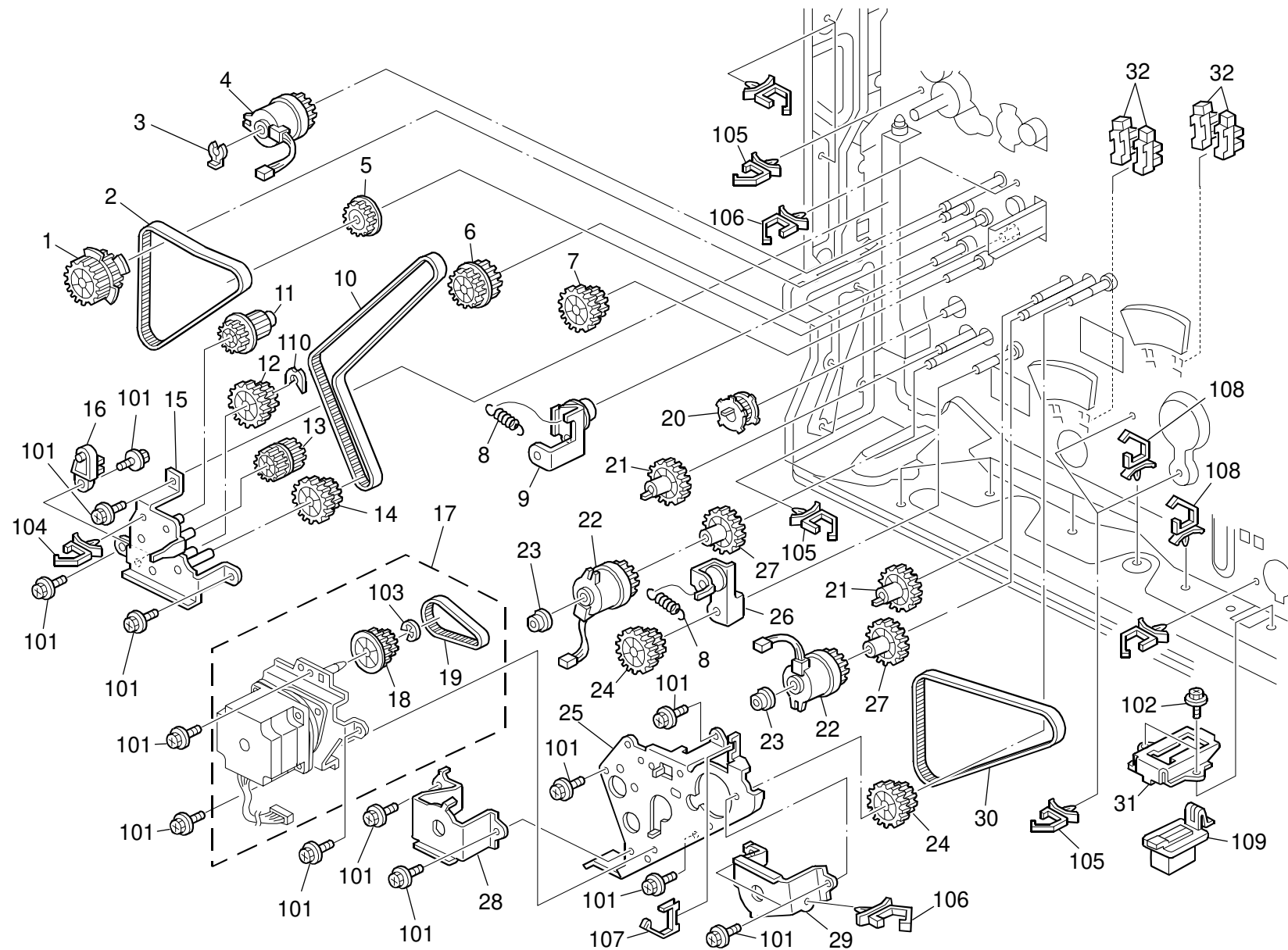


40. Drive Section 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G080 1111	Bracket:Connecting:Peen	1
2	H072 2236	Spacer - M12x6.2	1
3	AA06 0862	Tension Spring	1
4	B180 1106	Tightener:Registration:Sub-ass'y	1
5	AB03 0776	Timing Pulley	1
6	5447 2681	Snap Ring	1
7	AB03 0775	Pulley:Idler	1
8	AZ22 0028	Power Supply Unit:5V:DOM/NA	1
8	AZ22 0030	Power Supply Unit:5V:EU/Asia	1
9	B101 5631	Power Supply Unit Bracket	1
10	B180 2800	DC Motor:Rise:Paper Tray	1
11	B138 5154	PCB N-PI Ass'y	1
12	B101 5641	CSS Switch Bracket	1
13	AW50 0023	Push Switch	3
14	B180 2801	Holder:Paper Tray	2
15	G060 1054	Holder:Guide Pin:Paper Feed Table	1
16	B180 5352	Harness:Scanner:Dehumidifier	1
17	B180 5328	Harness:Dehumidifier	1
18	B180 5355	Harness:Paper Bank:Dehumidifier	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0804 6123	Hexagonal Bolt:W/Washer:M3x8	
103	0802 5292	Tapping Screw:Round Point:M3x8	
104	1105 0516	Clamp	
105	1105 0518	Edge Saddle - LES-1010	
106	1105 0487	Harness Clamp	
107	1105 0511	Harness Clamp - LWS-0306ZC	
108	1105 0490	Harness Clamp - IWS-2218	
109	1105 0488	Harness Clamp	
110	1102 8535	Connector - QR/P17-14P-A	
111	1102 9386	Connector:Drawer:55949-2631	
112	1204 2623	Rocker Switch:AJ7100B	

41.Drive Section 4 (B178/B180/B202)

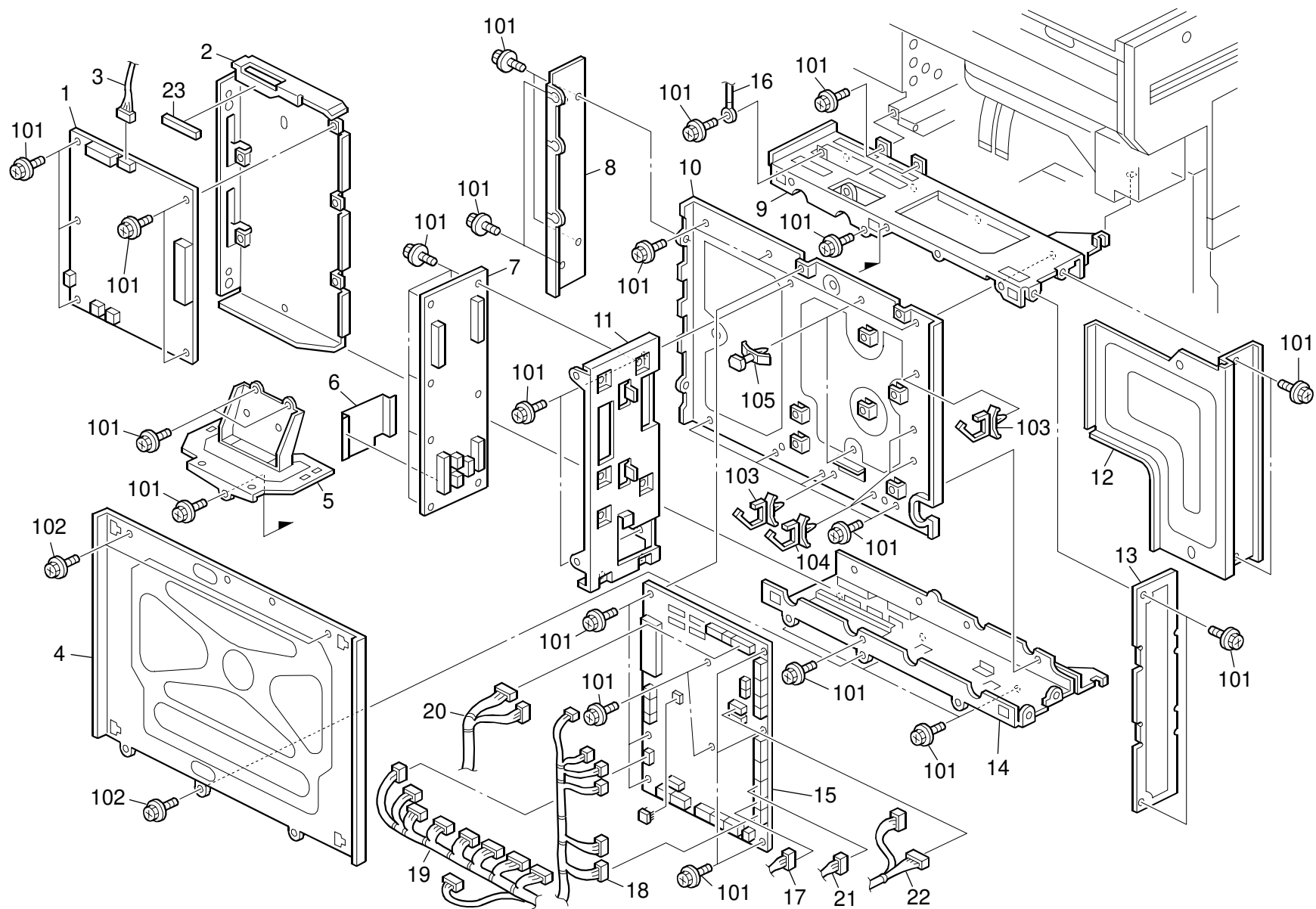


41. Drive Section 4 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AB01 7641	Gear - Z28/T35	1
2	AA04 3561	Timing Belt - 40S3M318	1
3	AA10 0013	Snap Ring M6	1
4	AX20 0278	Magnetic Clutch:Registration:28Z	1
5	AB03 0690	Timing Pulley - T20	1
6	AB01 7543	Gear - Z25/T26	1
7	AB01 7545	Gear - Z28/Z21	1
8	AA06 0863	Tension Spring	2
9	B180 1172	Tightener:Paper Feed:1:Sub-ass'y	1
10	AA04 3925	Timing Belt - S2M668	1
11	AB01 7635	Gear - Z15/Z17	1
12	AB01 7691	Gear:29Z/31T	1
13	AB01 1241	Gear - Z15	1
14	AB01 7634	Gear - Z18/Z29	1
15	G080 1109	Bracket:Drive:Manual Feed:Peen	1
16	G080 1161	Positioning Plate:Shaft:Drive:Manual Feed	1
17	B180 1170	Paper Feed Motor Ass'y	1
18	AB01 7542	Gear - 15Z/30Z	1
19	AA04 3563	Timing Belt - 40S3M162	1
20	AB03 0710	Timing Pulley - 20T	1
21	AB01 4038	Gear - 22Z	2
22	AX20 0279	Magnetic Clutch:Paper Feed:28Z	2
23	AA08 2102	Bushing - 6x10x6	2
24	AB01 7544	Gear - Z25/T20	2
25	G080 1171	Bracket:Paper Feed:Drive	1
26	B180 1174	Tightener:Paper Feed:2:Sub-ass'y	1
27	AB01 4037	Gear - 24Z	2
28	G060 1176	Bracket - Magnetic Clutch 1	1
29	G060 1177	Bracket - Magnetic Clutch 2	1
30	AA04 3562	Timing Belt - 40S3M384	1
31	G060 1053	Drawer Bracket - Paper Feed Table	1
32	AW02 0145	Photointerruptor:Flat	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5291	Tapping Screw:Round Point:M3x6	
103	0720 0040E	Retaining Ring - M4	
104	1105 0488	Harness Clamp	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	1105 0487	Harness Clamp	
107	1105 0522	Edge Saddle - LES0510	
108	1105 0489	Harness Clamp - LWS 1316	
109	1102 8534	Connector - QR/P17-14S-B	
110	0805 0089	Retaining Ring - M4	

42.Electrical Section 1 (B178/B180/B202)

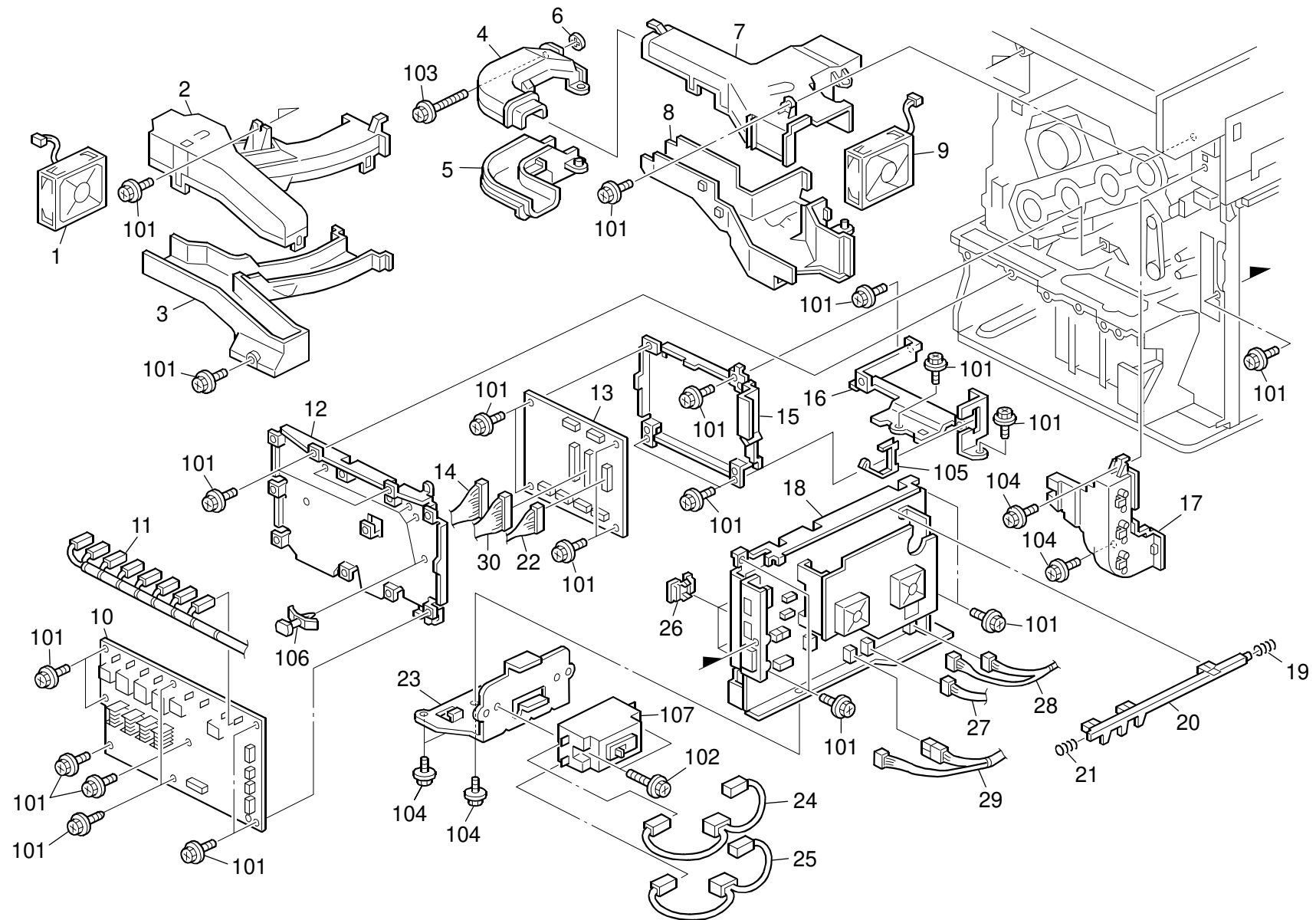


42.Electrical Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B180 5166	PCB:IPU	1
2	B180 5616	Bracket:Image Processing Unit	1
3	B180 5432	Harness:IPU-SIO	1
4	B101 5609	Rear Application Rack	1
5	B180 5611	Cover:Rack:Upper:Peen	1
6	B101 5622	Mother Board Cover	1
7	B180 5240	PCB:MB	1
8	B180 5617	Panel:Image Processing Unit	1
9	B180 5602	Rack:Application:Upper:Peen	1
10	B180 5605	Rack:Application:Front	1
11	B180 5621	Bracket:Mother Board	1
12	B180 5610	Bracket:Harness	1
13	B101 5625	Right Rack Cover	1
14	B180 5606	Rack:Application:Lower:Peen	1
15	B180 5051	PCB:BCU	1
16	B180 5446	Harness:Ground Wire	1
17	B180 5326	Harness:Fusing:DC	1
18	B180 5321	Harness:Main:Middle	1
19	B180 5320	Harness:Main:Lower	1
20	B180 5322	Harness:Power Supply Unit:DC24V	1
21	B180 5323	Harness:Main:Left	1
22	B180 5324	Harness:Power Supply Unit:DC5V	1
23	B180 5618	Gasket:EGUN1-0105:50mm	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5291	Tapping Screw:Round Point:M3x6	
103	1105 0488	Harness Clamp	
104	1105 0490	Harness Clamp - IWS-2218	
105	1105 0367	Spacer	

43.Electrical Section 2 (B178/B180/B202)

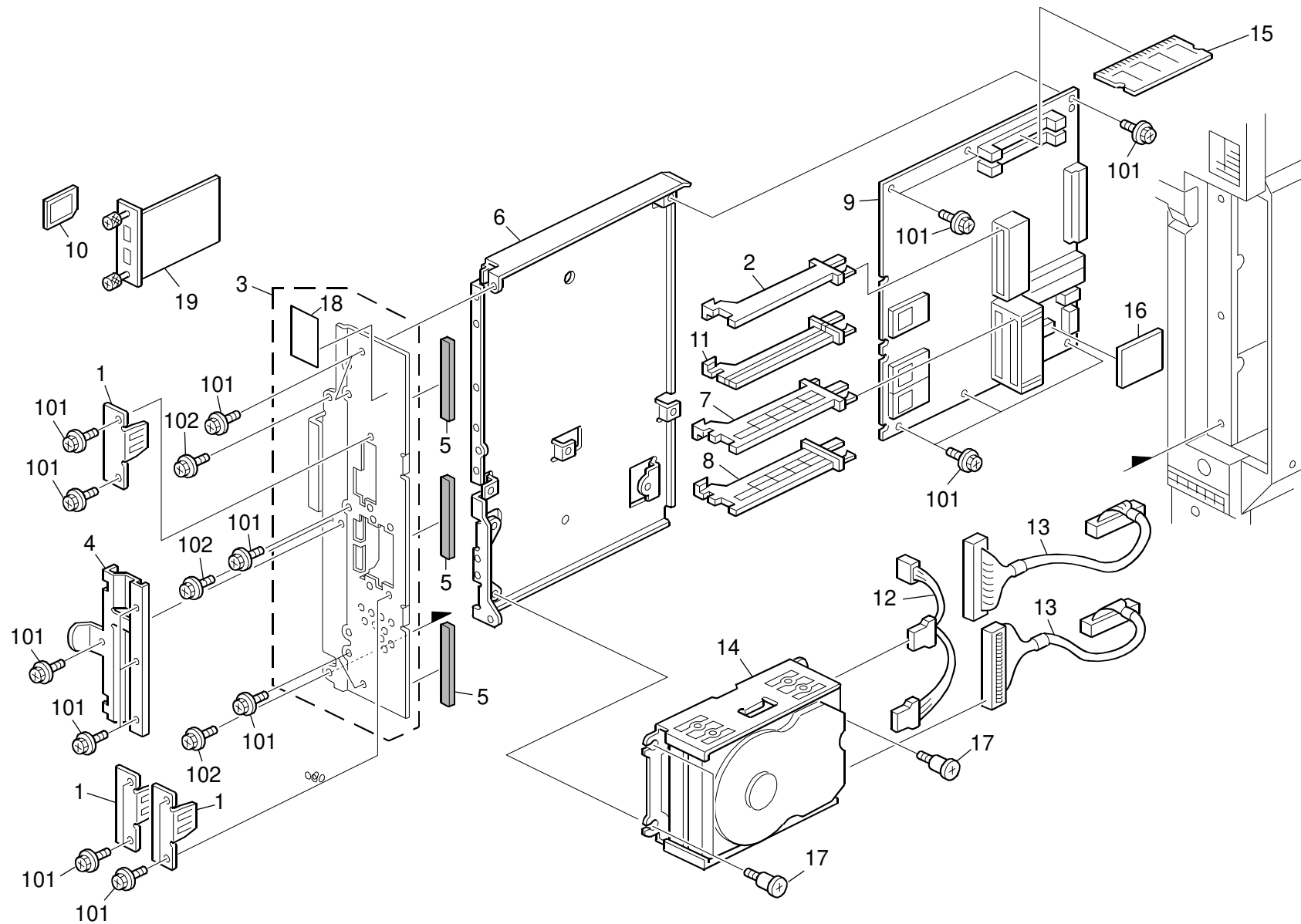


43.Electrical Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX64 0160	Fan Motor MM60	1
2	B101 1555	Upper Control Section Duct	1
3	B101 1556	Lower Control Section Duct	1
4	B101 1192	Upper PCU Exit Duct	1
5	B101 1193	Lower PCU Exit Duct	1
6	H001 2132	Stop Ring - Knob	1
7	B101 1182	Upper Fan Duct	1
8	B101 1183	Lower Fan Duct	1
9	AX64 0159	Fan Motor MM80	1
10	AZ32 0141	Power Pack:CAC/DC:BDC	1
11	B180 5335	Harness:Power Pack:B	1
11	B180 5336	Harness:Power Pack:C	1
12	G060 5814	Power Pack Bracket	1
13	B180 5130	PCB:DRB	1
14	B180 5338	Harness:Drum:Collar	1
15	B180 5631	Bracket:DRB	1
16	G080 5833	Bracket:Edge Saddle:DRB	1
17	G077 1560	Duct:Power Supply Unit	1
18	AZ24 0096	Power Supply Unit:24V:DOM/NA	1
18	AZ24 0097	Power Supply Unit:24V:EU/Asia	1
19	AA06 3638	Compression Spring	1
20	G060 5861	Inner Back Lever - Door Switch	1
21	AA06 3613	Compression Spring	1
22	G080 5457	Harness:DRB	1
23	B180 5646	Bracket:Leak Breaker	1
24	B180 5353	Harness:Leak Breaker:L	1
25	B180 5354	Harness:Leak Breaker:N	1
26	G060 5862	Cap - PSU	7
27	B180 5329	Harness:AC:Switch	1
28	B180 5327	Harness:Fusing:AC	1
29	B180 5351	Harness:Power Supply Unit:Sub:AC	1
30	B180 5337	Harness:Drum:Black	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5286	Tapping Screw	
103	0451 3014N	Tapping Screw:3x14	
104	0802 5291	Tapping Screw:Round Point:M3x6	
105	1105 0544	Edge Saddle:LES-2017	
106	1105 0367	Spacer	
107	1107 1103	Breakers:EC2A2-020NVZR	

44. Printer Control Board (B178/B180/B202)

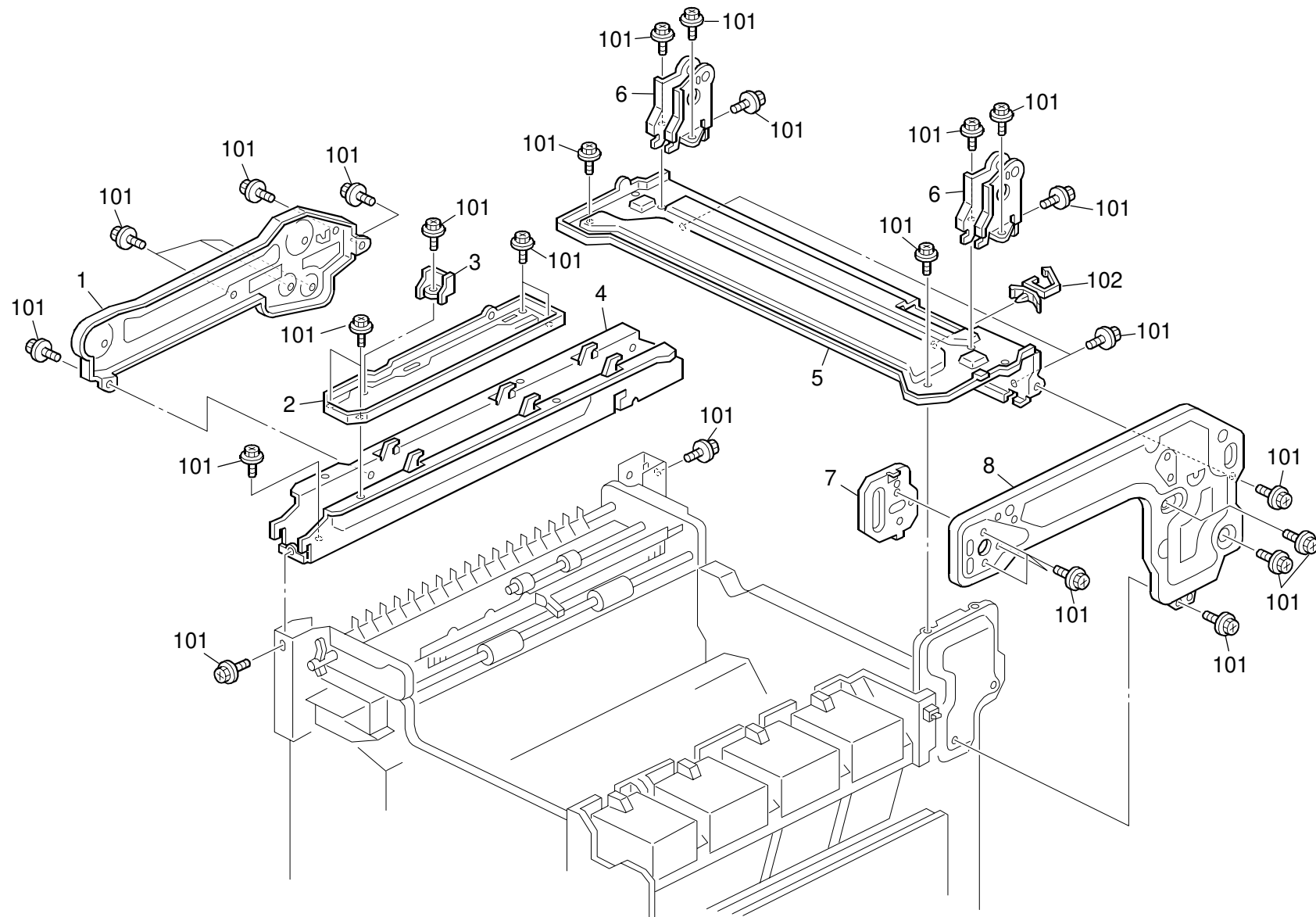


44.Printer Control Board (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B101 5993	Interface Panel	3
2	G108 5107	Left Guide 1	1
3	B180 5998	Panel:Control Board:Ass'y	1
4	B180 5994	Panel:Sd-card:3	1
5	B180 5999	Gasket:EGUN1-0205:85mm	3
6	B180 5991	Bracket:Control Board	1
7	B070 5671	Left Rail	1
8	B070 5670	Right Rail	1
9	B178 5780	PCB:J-C2A:Service:Ass'y	1
9	B180 5780	PCB:J-C2B:Service:Ass'y	1
9	B202 5780	PCB:J-C2K:Service:Ass'y	1
10	B180 5935	SD-Card:PRT/SCN	1
11	G108 5108	Right Guide 1	1
12	B180 5952	Harness:Power Source:HDD	1
13	B180 5951	Harness:IDE:HDD	2
14	B180 5946	HDD:Ass'y	1
15	G108 5020	PCB:DDR-DIMM:512MB	1
16	B180 9590	NVRAM	1
17	AA14 3548	Screw:M3x4.2	4
18	AA00 3038	Decal:Caption:Interface	1
19	B736 5660	PCB:NIC+USB:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5276	Tapping Screw With Washer - M3x6	

45.Frame Section 1 (B178/B180/B202)

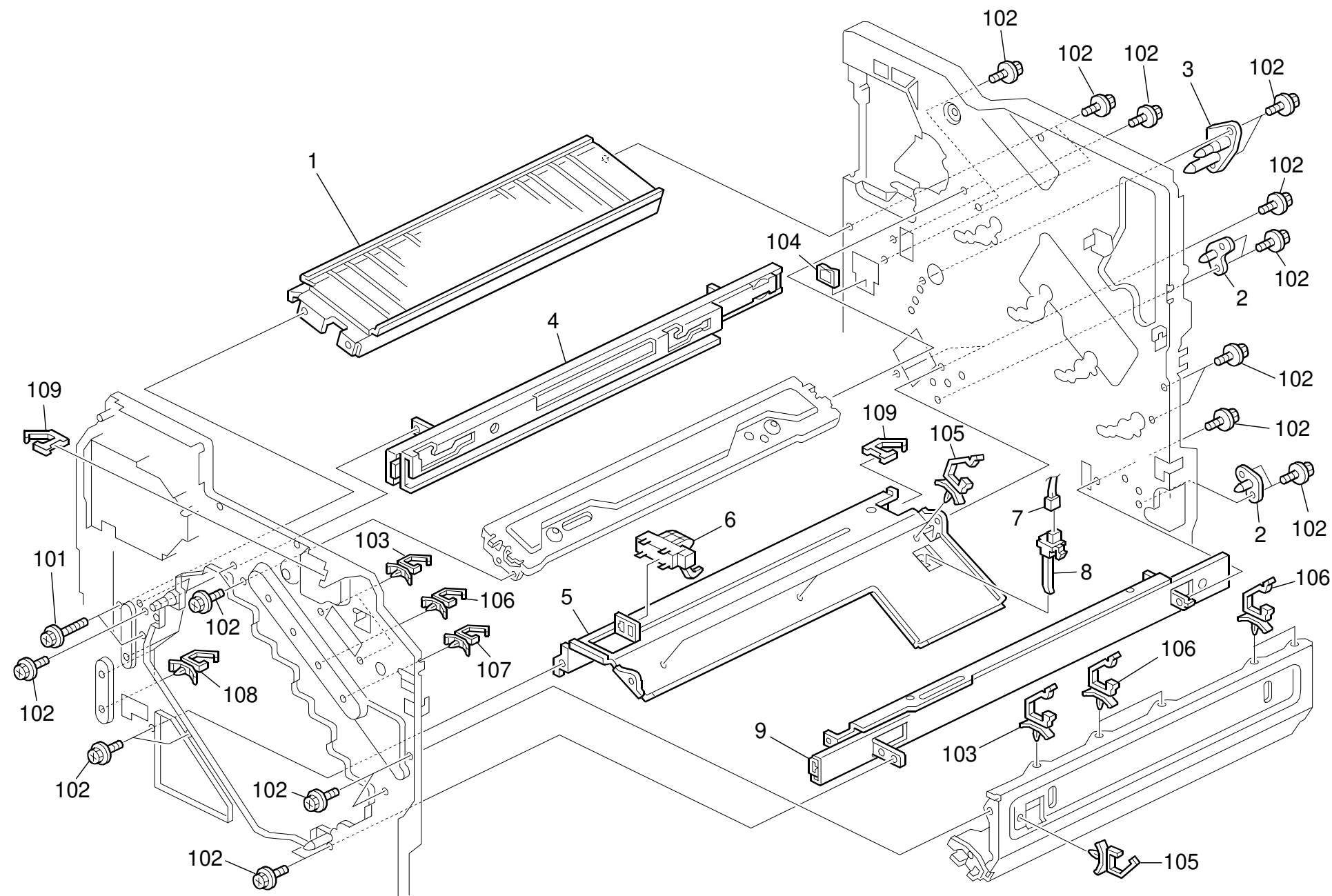


45.Frame Section 1 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B101 1061	Arm:Scanner:Left	1
2	B101 1053	Holder:Scanner:Left	1
3	B101 1059	Plate:Scanner	1
4	B101 1051	Frame:Left	1
5	B101 1054	Holder:Scanner:Rear:Ass'y	1
6	B101 1055	Guide Plate:Scanner	2
7	B101 1064	Adjusting Pin:Scanner	1
8	B101 1063	Arm:Scanner:Right	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	1105 0516	Clamp	

46.Frame Section 2 (B178/B180/B202)

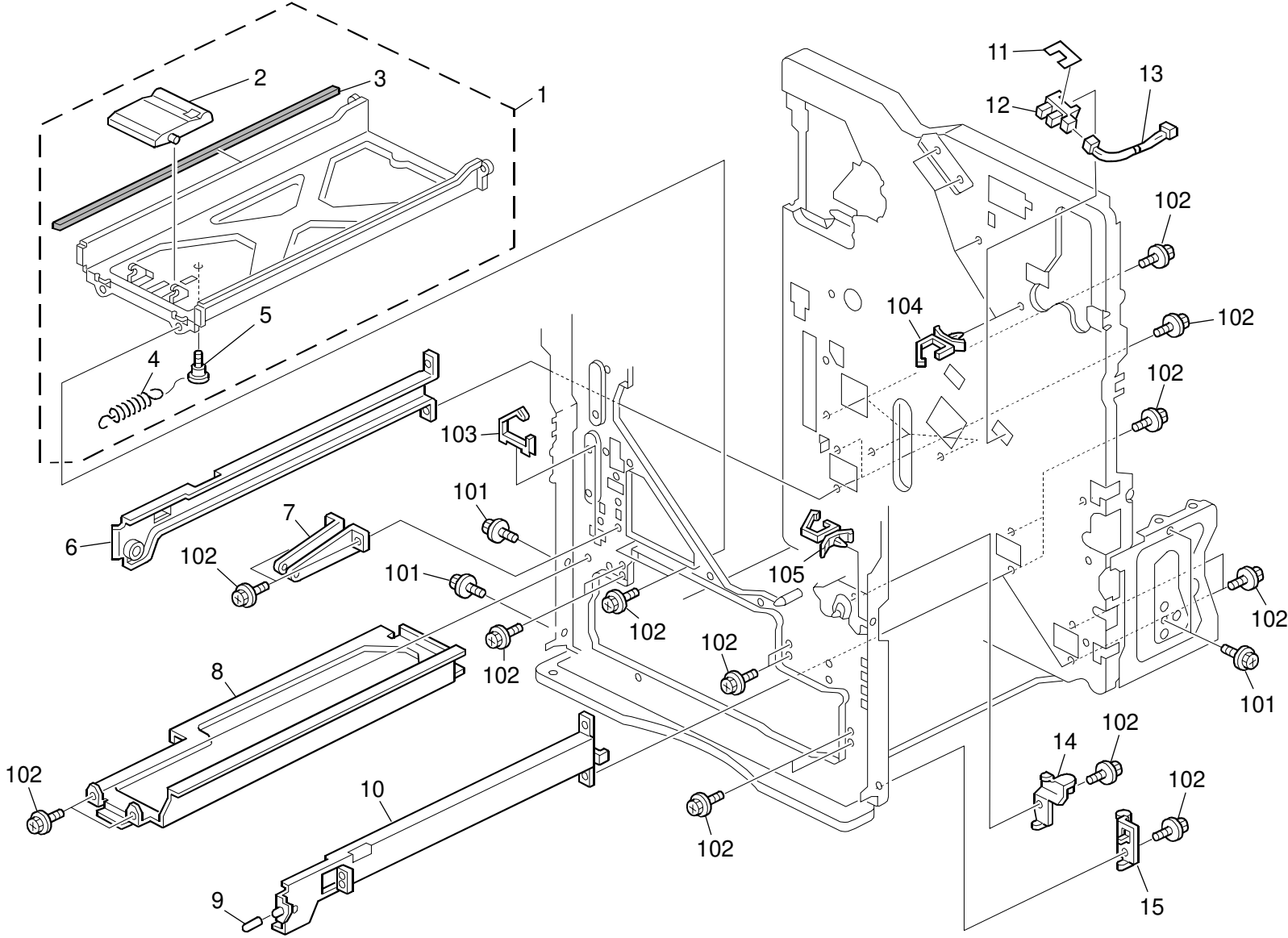


46.Frame Section 2 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 4820	Relay Guide Plate	1
2	G060 4865	Duplex Right Bracket	2
3	G060 4860	Duplex Left Bracket	1
4	B180 3640	Slide Rail:Left:Ass'y	1
5	G060 3623	Collection Bottle Bracket	1
6	AW02 0147	Photointerruptor:Feeler:Square	1
7	G080 5493	Harness:Set Sensor:Bottle	1
8	AW50 0025	Set Sensor - Collection Bottle	1
9	B180 3641	Slide Rail:Right:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3010N	Tapping Screw:3x10	
102	0451 3006N	Tapping Screw - 3x6	
103	1105 0516	Clamp	
104	1105 0544	Edge Saddle:LES-2017	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	1105 0488	Harness Clamp	
107	1105 0489	Harness Clamp - LWS 1316	
108	1105 0487	Harness Clamp	
109	1105 0522	Edge Saddle - LES0510	

47.Frame Section 3 (B178/B180/B202)

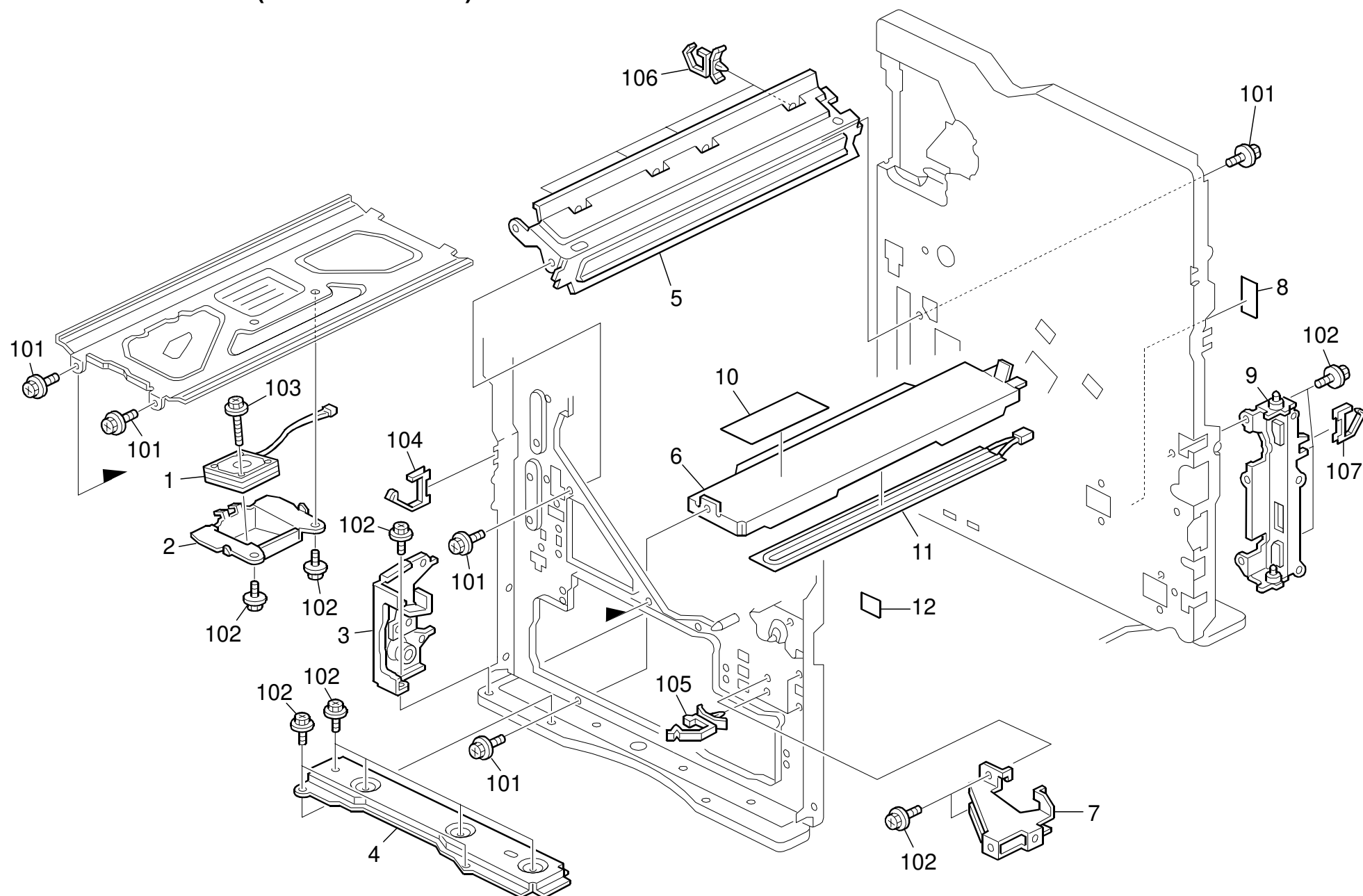


47.Frame Section 3 (B178/B180/B202)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G060 1079	Holder - Used Collection Bottle	1
2	G060 3627	Toner Bottle Sensor Feeler	1
3	G060 3629	Shield:Holder:Collection Bottle	1
4	G060 3626	Used Toner Sensor Spring	1
5	AA14 3544	Screw - M3	1
6	G060 2779	Left Supporter	1
7	G060 1277	Bracket - Front Cover Hinge	1
8	G106 5645	Lower Shielding Plate	1
9	B004 2995	Cap - Positioning	1
10	G060 2780	Supporter:Right:Ass'y	1
11	G060 3998	Seal - Sensor	1
12	AW02 0145	Photointerruptor:Flat	1
13	G080 5491	Harness:Sensor:On-off	1
14	B180 2830	Positioning Plate:Upper:Ass'y	1
15	B180 2834	Positioning Plate:Lower:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0802 5291	Tapping Screw:Round Point:M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	1105 0518	Edge Saddle - LES-1010	
104	1105 0516	Clamp	
105	1105 0511	Harness Clamp - LWS-0306ZC	

48.Frame Section 4 (B178/B180/B202)

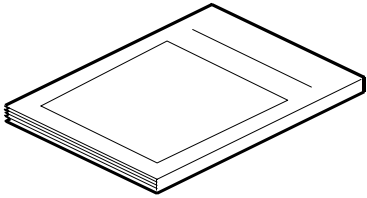


48.Frame Section 4 (B178/B180/B202)

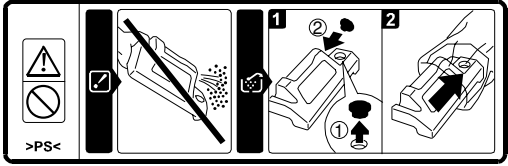
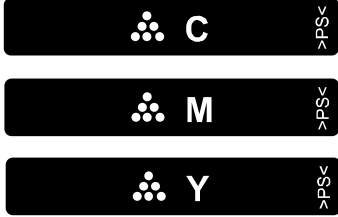
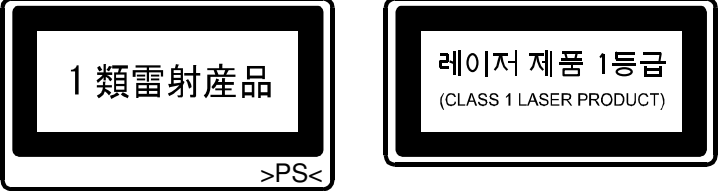
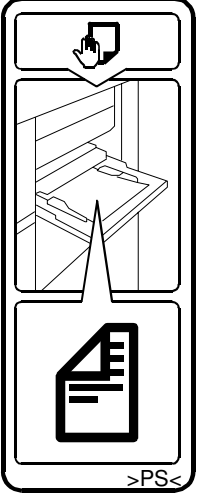
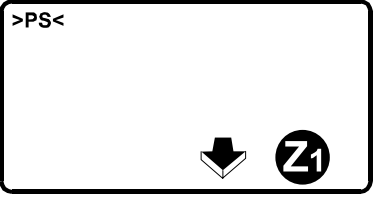
Index No.	Part No.	Description	Q'ty Per Assembly
1	AX64 0158	Fan Motor MM60/15mm:24V	1
2	B180 1084	Holder:Fan:Transport:Lower	1
3	G060 1089	Front Left Supporting Plate	1
4	G060 1099	Supporting Plate:Front Lower	1
5	G080 1082	Guide Plate:Transport Unit	1
6	G080 5815	Heater Cover	1
7	B101 1301	Right Front Grip Supporting Plate	1
8	G012 3897	Film - Toner End Sensor Harnes	1
9	B180 1095	Hinge:Vertical Transport:Ass'y	1
10	AA00 0401	Decal - High Temperature	1
11	AX40 0109	Heater - 120V 9W	1
11	AX40 0110	Heater - 230V 9W	1
12	GA00 3037	Decal - Power Source	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0802 5291	Tapping Screw:Round Point:M3x6	
103	0802 5286	Tapping Screw	
104	1105 0522	Edge Saddle - LES510	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	1105 0516	Clamp	
107	1105 0518	Edge Saddle - LES-1010	

49.Decals And Documents (B178/B180/B202)

1 	2 CAUTION VORSICHT  >PS< LASER RADIA WHEN SYNCHRONIZING DETECTOR BOARD OPEN. AVOID EXPOSURE TO BEAM. LASERSTRAHLUNG WENN SYNCHRONISATIONSDETEKTORBOARD GEOFFNET. NICHT DEM STRAHL AUSSETZEN. 	3 CAUTION-CLASS 3B LASER RADIATION WHEN OPEN AVOID EXPOSURE TO THE BEAM VORSICHT-LASERSTRAHLUNG KLASSE 3B WENN ABDECKUNG GEOFFNET NICHT DEM STRAHL AUSSETZEN CAUTION VORSICHT  >PS<																		
4  CAUTION ACHTUNG ATTENTION ATTENZIONE PRECAUCION 高温 注意 	5 <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">I/F Card Slot</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td>Parallel(1284)</td> </tr> <tr> <td style="text-align: center;">B</td> <td>Ethernet</td> </tr> <tr> <td style="text-align: center;">C</td> <td>File Format Converter</td> </tr> <tr> <td style="text-align: center;">D</td> <td>Option</td> </tr> <tr> <th colspan="2">SD Card Slot</th> </tr> <tr> <td style="text-align: center;">1</td> <td>Option</td> </tr> <tr> <td style="text-align: center;">2</td> <td>Option</td> </tr> <tr> <td style="text-align: center;">3</td> <td>Service</td> </tr> </tbody> </table> >PS<	I/F Card Slot		A	Parallel(1284)	B	Ethernet	C	File Format Converter	D	Option	SD Card Slot		1	Option	2	Option	3	Service	6 >PS< >PS< >PS<
I/F Card Slot																				
A	Parallel(1284)																			
B	Ethernet																			
C	File Format Converter																			
D	Option																			
SD Card Slot																				
1	Option																			
2	Option																			
3	Service																			
7 Caution When Turning Off the Main Power >PS<	8 >PS<	9 進 口 商：互盛股份有限公司 地 址：台北市健康路 156 號 3 機																		

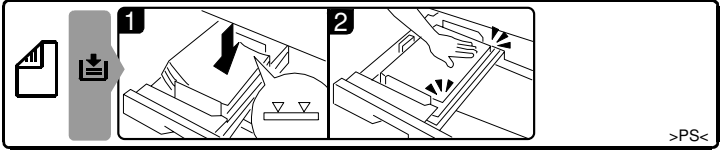
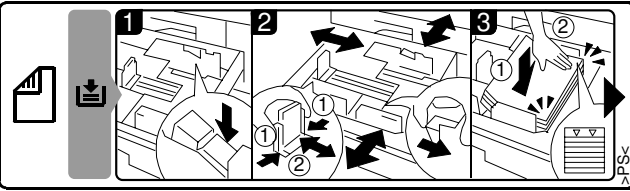
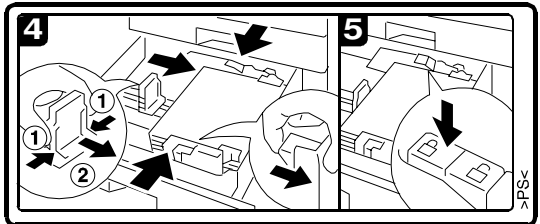
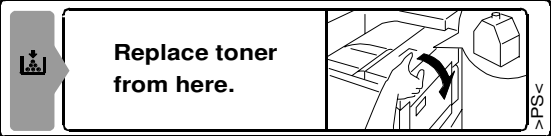
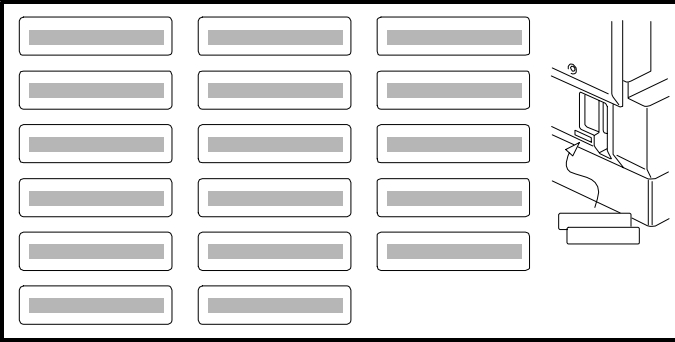
49.Decals And Documents (B178/B180/B202)

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16 	

49.Decals And Documents (B178/B180/B202)

18 1 2 3 4 3 1 A4 8½×11 A3 A3 A4 A4 A4 A4 A4 B4 A4 B5 B5 A5 11×17 11×17 8½×14 8½×14 8½×11					28 energy >PS<
19 >PS< Y	20 >PS< M	21 >PS< C	22 >PS< K	23 PUSH >PS<	29 On Stand by
24 Y	25 M	26 C	27 K		

49.Decals And Documents (B178/B180/B202)

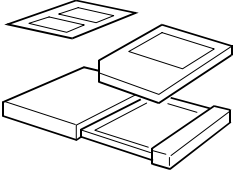
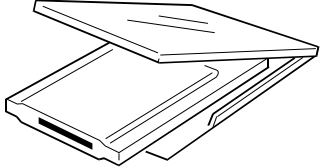
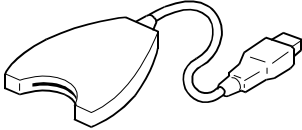
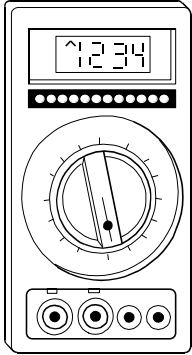
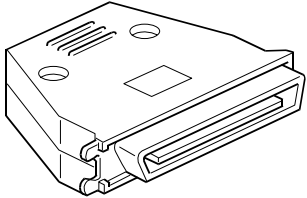
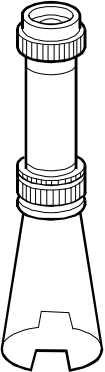
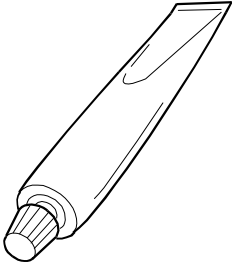
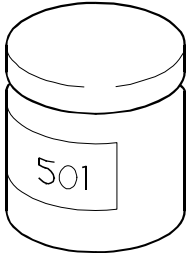
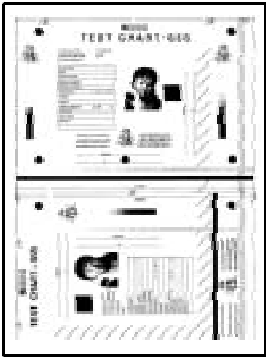
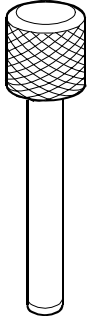
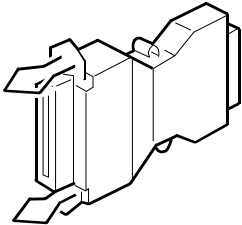
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37 		

49.Decals And Documents (B178/B180/B202)

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2	AA00 0218	Caution Decal	1
3	AA00 0217	Decal - LD 655	1
4	AA00 0401	Decal - High Temperature	1
5	AA00 3038	Decal:Caption:Interface	1
6	B051 1347	Caution Chart Decal - English	1
6	B051 7057	Decal:Caution Chart:Taiwan	1
6	B051 7059	Caution Chart Decal - Korea	1
7	B082 6403	Decal:Power Source:Off:EXP	1
8	B101 1389	Decal - Total Counter	1
9	B148 6798	Decal:TWN	1
10	B387 6053	Original Scale Decal - A4	1
10	B387 6054	Original Scale Decal - LT	1
11	G060 3609	Toner Collection Bottle Decal	1
12	AA00 1445	Decal:Toner Supply Unit:Side:M	1
12	AA00 1446	Decal:Toner Supply Unit:Side:C	1
12	AA00 1447	Decal:Toner Supply Unit:Side:Y	1
13	AA00 0547	Decal:Laserclass1:KOR	1
13	H306 4109	Decal - Laser Class1	1
14	GA00 3091	Decal - Grip B1 PS	1
15	GA00 1005	Decal - Z1	1
16	GA00 1010	Decal - Grip B2	1
17	GA00 3010	Decal - Manual Feed	1
18	GA00 3014	Decal - Paper Tray	1
19	GA00 3016	Decal - Y Toner Supply	1
20	GA00 3017	Decal - M Toner Supply	1
21	GA00 3018	Decal - C Toner Supply	1
22	GA00 3019	Decal - K Toner Supply	1
23	GA00 3029	Decal - Vertical Transport	1
24	GA00 3030	Decal - Shielding Plate Y	1
25	GA00 3031	Decal - Shielding Plate M	1
26	GA00 3032	Decal - Shielding Plate C	1
27	GA00 3033	Decal - Shielding Plate K	1
28	GA00 3035	Energy Decal	1
29	GA00 3037	Decal - Power Source	1

Index No.	Part No.	Description	Q'ty Per Assembly
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30	B148 6892	Decal:KOR	1
30	GA00 3038	Decal - Inkjet Paper Caution	1
31	GA00 3044	Decal - Vertical Transport 2	1
32	GA00 3055	Decal:Fusing Unit:Positioning Display	1
33	GA00 3066	Decal:Paper Tray:No.1	1
34	GA00 3067	Decal:Paper Tray:No.2:Left	1
35	GA00 3068	Decal:Paper Tray:No.2:Right	1
36	GA00 3069	Decal:Toner Supply:English	1
37	B180 1293	Decal:Switch:Dehumidifier:Multi-Language	1
38	B148 7616	Manual:Setting:TA:RIC	1
38	B148 7716	Manual:Copy:TA:RIC	1

50.Special Tools (B178/B180/B202)

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50.Special Tools (B178/B180/B202)

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2	B645 6700	SD-Card:Adapter:BN-SDAA2	1
3	B645 6800	SD-Card:USB:Writer:BN-SDCE2	1
4	A029 9387	Digital Multimeter - FLUKE87	1
5	G021 9350	Loopback Connector - Parallel	1
6	C401 9503	20X Magnification Scope	1
7	A257 9300	Grease - Barrierta S552R	1
8	5203 9501	Grease 501	1
9	A092 9503	C4 Color Test Chart (3pcs/set)	1
10	A006 9104	Adjusting Scanner Pin (4pcs/set)	1
11	G588 5140	Plug - IEEE1284 TYPE C	1

Index No.	Part No.	Description	Q'ty Per Assembly

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	AF03 2049	Separation Roller	Separation Roller	1	33 - 24
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