

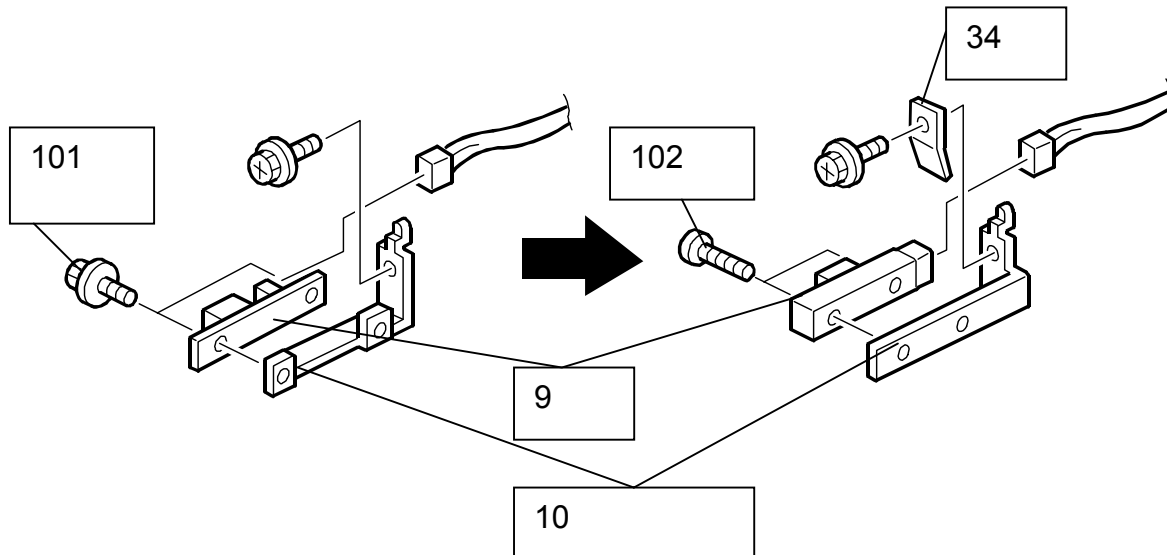
Model: Model TH-C1		Date: 29-Jun-05	No.: MB156001
Modified Article: Parts Catalogue		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect Part Number	Correct Part Number	Description	Q'ty	Int	Page	Index	Note
AW010108	AW010096	Positioning Sensor: Transfer Belt	1 - 1		53	9	1
B1546160	B0516160	Bracket: Positioning Sensor	1 - 1		53	10	
	G0706161	Positioning Sensor Plate	0 - 1		53	#:34	
04513006B		Tapping Screw – M3x6	n - n-2		53	101	
	03130100N	Pan Head Screw: M3x10	n – n+2		53	102	
G3955500	G3955510	Cover: Novita-S	1 - 1		45	13	
G3955003	B1569590	NV-RAM – Zero Counter	1 - 1		45	14	
B1545160	B1545250	Controller Board - C1B - B156	1 - 1		45	15	
					95	*	
B1545160	B2205250	Controller Board - C1C - B220	1 - 1		45	15	
					95	*	

#: New index

Change/Reason: The part numbers in the table were corrected.

NOTE: 1 Illustration (pg. 52):



Model: Model TH-C1	Date: 29-Jun-05	No.: MB156001
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	
Lanier LD124c	220,230,240/50	Europe	B156-24	
Infotec ISC1024	220,230,240/50	Europe	B156-26	
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	
Lanier LD132c	220,230,240/50	Europe	B220-24	
Infotec ISC1032c	220,230,240/50	Europe	B220-26	
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	

Model: Model TH-C1		Date: 1-Aug-05	No.: MB156002
Modified Article: Unique Parts for Chinese version		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

In order to start production of the Chinese version machines (B220-21), the following unique parts have been registered as spare parts.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2207087	DECAL:POWER SOURCE:INKJET:CHINESE	1		11	15	
	AZ240103	POWER SUPPLY UNIT - 220V - CHINA	1		49	20	
	B1496992	DECAL:CAUTION CHART:CHINESE	1		11 99	4 10	
	B1541460	OPERATION SUB-UNIT:CHINESE:ASS'Y	1		13	1	
	B1562051	CASE:OPERATION SUB-UNIT:CHINESE	1		13	32	
	B1496912	SHEET:LED DISPLAY:CHN	1		13	6	
	B1567586	OPERATING INSTRUCTIONS:PRINTER:CHN	1		99	21	
	B1567666	OPERATING INSTRUCTIONS:COPY:CHN	1		99	20	
	B1567886	OPERATING INSTRUCTIONS:SYSTEM:CHN	1		99	19	
	B1567926	OPERATING INSTRUCTIONS:SECURITY:CHN	1		99	21	

Model: Model TH-C1	Date: 1-Aug-05	No.: MB156002
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	
Lanier LD124c	220,230,240/50	Europe	B156-24	
Infotec ISC1024	220,230,240/50	Europe	B156-26	
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	
Lanier LD132c	220,230,240/50	Europe	B220-24	
Infotec ISC1032c	220,230,240/50	Europe	B220-26	
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	

Model: Model TH-C1		Date: 5-Aug-05	No.: MB156003
Modified Article: ID Harness		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0705285	G0705295	Harness: ID: Service :Ass'y	1 - 1	X/O	35	12	

Change: A corrosion-resistant material was added to the harness connector terminals.

Reason: To further ensure good contact between the harness terminals and development unit terminals.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7156300001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71504xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7156300495
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156301365
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48350001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156301455
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7156302013
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72564xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K72564xxxxx
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7256300001
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256300218
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58350001
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7256300243
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256300579

Model: Model TH-C1

Date: 5-Aug-05

No.: MB156003

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71564xxxxx

Model: Model TH-C1		Date: 16-Sep-05	No.: MB156004
Modified Article: Silicone Oil		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Not listed

Please add the following part to your part catalogue:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	A2579550	Silicone Oil Type SS	0 - 1		101	*10	

*: New index

Model: Model TH-C1		Date: 22-Sep-05	No.: MB156005
Modified Article: Lens Holder Unit		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1561684	B1541684	LENS HOLDER UNIT	1	O/O	15	7	

Due to a vendor change, the part number has been changed.

Model: Model TH-C1		Date: 5-Oct-05	No.: MB156006
Modified Article: Parts Catalogue		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalogue as follows:

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B1805255	B1545236	PCB:LCDC:USA	1		13	15	
B1805255	B1545231	PCB:LCDC:Asia & Taiwan	1		13	15	
B1805255	B1545237	PCB:LCDC:EU	1		13	15	
B1805255	B1545232	PCB:LCDC:Korea	1		13	15	
B1805255	B1545233	PCB:LCDC:China	1		13	15	

Model: Model TH-C1		Date: 9-Nov-05	No.: MB156007
Modified Article: Unique Parts for Korean version		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

In order to start production of the Korean version machines (B156-28, B220-28), the following unique parts have been registered as spare parts.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2207086	DECAL:POWER SOURCE/INKJET:KOR	1		11	15	
	B0517059	CAUTION CHART DECAL - KOREA	1		11 99	4 10	
	B1541459	OPERATION SUB-UNIT:T-C1:KOR	1		13	1	
	B1545232	PCB:LCDC:Korea	1		13	15	

Model: Model TH-C1	Date: 9-Nov-05	No.: MB156007
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
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Model: Model TH-C1		Date: 11-Nov-05	No.: MB156008
Modified Article: Unique Parts for Taiwanese version		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

In order to start production of the Taiwanese version machines (B156-19, B220-19), the following unique parts have been registered as spare parts.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2207085	DECAL:POWER SOURCE/INKJET:TAIWAN	1		11	15	
	AX430150	HEATER:110V:350W	1		39	3	
	AX440244	HEATER:110V:770W	1		39	2	
	B0517057	DECAL:CAUTION CHART:TAIWAN	1		11	4	
					99	10	
	B1562051	CASE:OPERATION SUB-UNIT:CHINESE	1		13	32	
	G5701944	KEYTOP - 10KEY (EU&TAIWAN)	1		13	28	
	B1541457	OPERATION SUB-UNIT:T-C1:TAIWANESE	1		13	1	
	B1544037	FUSING UNIT - 110V	1		39	*	
					37		
	B1545231	PCB:LCDC:ASIA & TAIWAN	1		13	15	
	B1567889	OPERATING INSTRUCTIONS:SYSTEM:TWN	1		99	19	
					9	21	
	B1567669	OPERATING INSTRUCTIONS:COPY:TWN	1		99	20	
					9	43	
	B1567589	OPERATING INSTRUCTIONS:PRINTER:TWN	1		99	21	
					9	43	
	B1567929	OPERATING INSTRUCTIONS:SECURITY:TWN	1		99	21	
					9	43	

[RAI (China) Production]

[illegible]

[Gotenba (Japan) Production]

[illegible]

Model: Model TH-C1		Date: 13-Dec-05	No.: MB156009
Modified Article: aml		Prepared by: H.K.	
From: Global Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

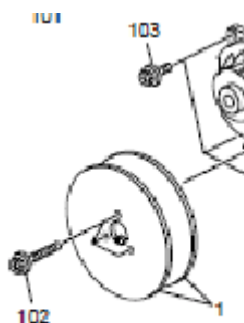
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544732	B1544771	FLY WHEEL:MM140:ASS'Y	2 - 1	X/X	55	1	X/O as a set
04513012N	04513010N	TAPPING SCREW:3X10	3 - 3	X/X	55	102	

Change: The two discs of the flywheel assembly are now attached together at the factory.

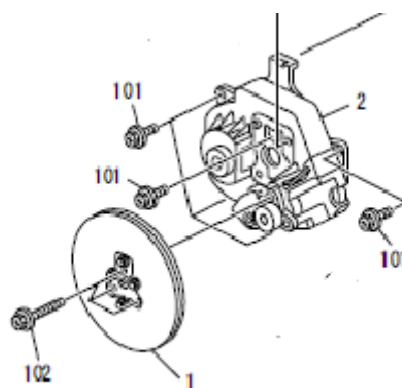
Reason: To improve the rotation of the PCU motor (brushless motor).

Note:

- Only a suffix change was made to the PCU motor (AX060319A→AX060319**B**).
- See RTB RB156020 for details.



Old flywheel, screw



New flywheel, screw

Model: Model TH-C1

Date: 13-Dec-05

No.: MB156009

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7156600001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71568xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7156700339
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156600351
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48650001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156600391
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7156600596
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72568xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72568xxxxx
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7256700001
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256600001
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58650001
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7256700101
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256600011

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71506XXXXX

Model: Model TH-C1		Date: 7-Feb-06	No.: MB156010
Modified Article: Decal - High Temperature Warning		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA000660	AA000665	DECAL- HIGH TEMPERATURE WARNING (China)	1	X/O	37	5	
AA000660	AA000665	DECAL- HIGH TEMPERATURE WARNING (Other regions)	1	O/O	37	5	
B1544031	B1544033	FUSING UNIT – 230V (China)	1	X/O	37 39	*	
B1544031	B1544033	FUSING UNIT – 230V (Other 230V region)	1	O/O	37 39	*	

Change/Reason: Chinese wording was added to the warning decal for the China model (230V region). The same decal is used for both the 120V region and 230V region machines.

Note: The P/N of the fusing unit for the 120V region was not changed.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	
Lanier LD124c	220,230,240/50	Europe	B156-24	
Infotec ISC1024	220,230,240/50	Europe	B156-26	
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	

Model: Model TH-C1			Date: 7-Feb-06	No.: MB156010
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	From the first production
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	
Lanier LD132c	220,230,240/50	Europe	B220-24	
Infotec ISC1032c	220,230,240/50	Europe	B220-26	
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	

Model: Model TH-C1		Date:28-Feb-06	No.: MB156011
Modified Article: Front Sensor & Switch Door Harness		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0512368	B0512360	STAY:SUPPORTER:UPPER:2:ASS'Y	1 - 1	X/O	61	6	X/O as a set
B1545405	B1545431	HARNESS:SENSOR:FRONT:2	1 - 1	X/X	45	30	
B1545420	B1545432	HARNESS:DOOR SWITCH:UNIT:2	1 - 1	X/X	51	14	
	11050516	CLAMP	0 - 1		61	*104	

*: New index

Changes:

1. The length of the front stay harness and door switch harness was increased and the binding positions were changed.
2. A clamp for the front sensor harness was added.
3. A hole for the clamp was added to the upper supporter stay.

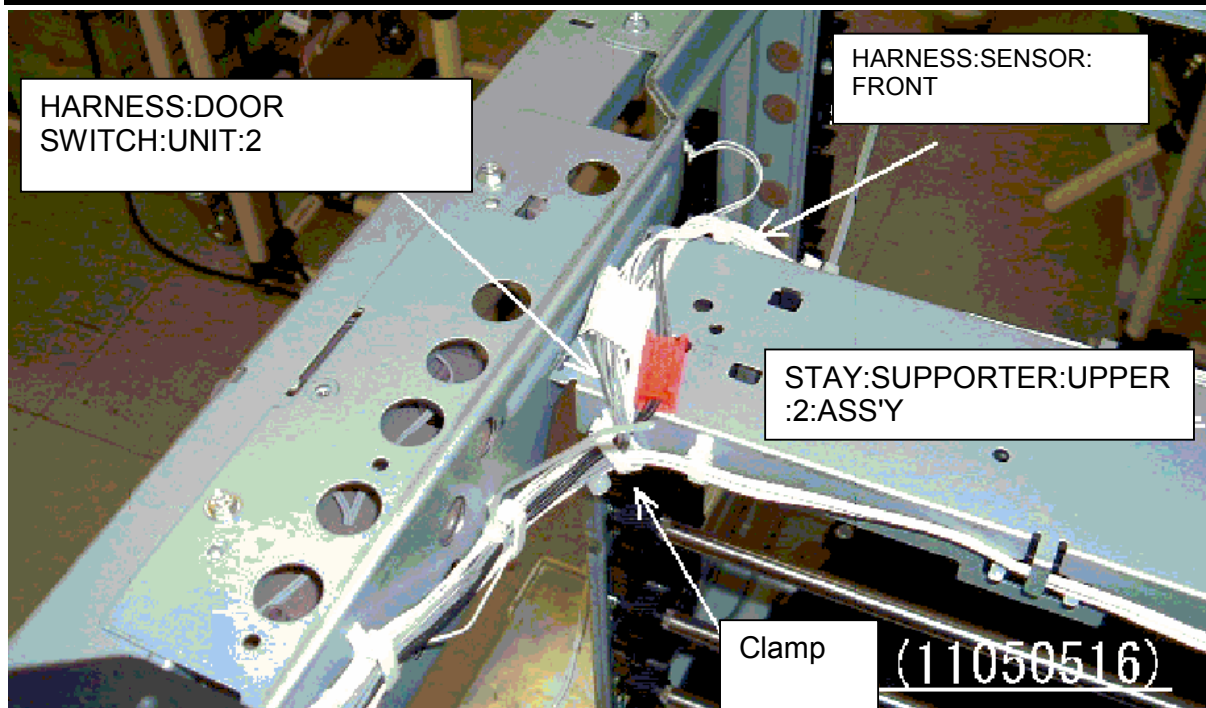
Reason: To facilitate assembly on the production line.

Important: If you replace either of the old harnesses in the field (B0525405, B0525420), make sure to install **all four new parts together as a set.**

Model: Model TH-C1

Date:28-Feb-06

No.: MB156011


[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7156400001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71565xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K71564xxxxx
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156400587
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48450001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156400677
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7156401936
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72565xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72565xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	From the first production
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7256400001
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256400253
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58450001

Model: Model TH-C1		Date:28-Feb-06		No.: MB156011
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7256400278
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256400870

[Gotenba (Japan) Production]

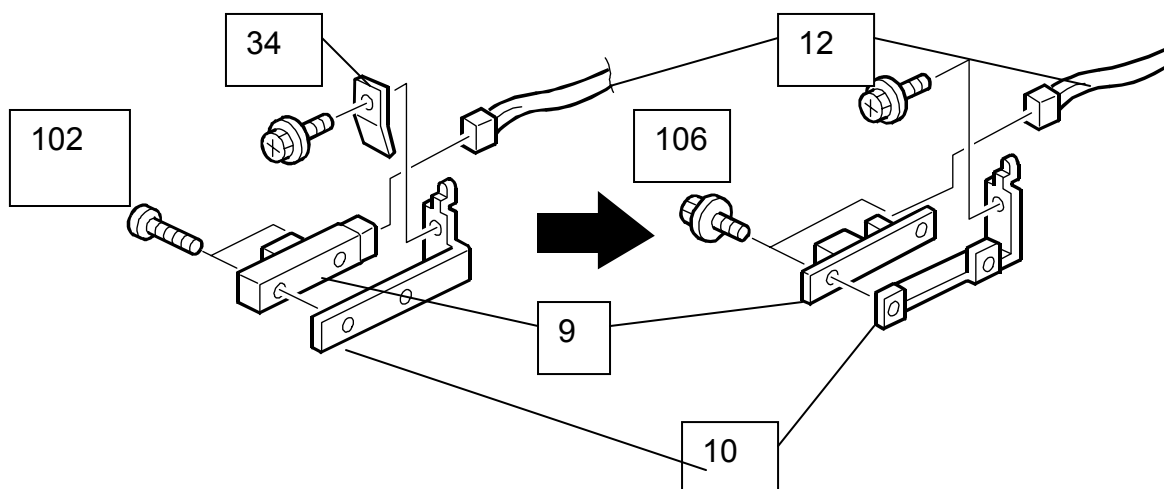
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71505xxxxx

Model: Model TH-C1		Date: 7-Jun-06	No.: MB156012
Modified Article: Positioning Sensor		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (ROHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010096	AW010135	POSITIONING SENSOR:INTERMEDIATE	1 - 1	X/X	53	9	X/O as a set
B0516160	B1546160	BRACKET: POSITIONING SENSOR	1 - 1	X/X	53	10	
G0706161		POSITIONING SENSOR PLATE	1 - 0		53	34	
B1545482	B1545413	HARNESS:INTERMEDIATE TRANSFER	1 - 1	X/X	53	12	
03130100N		PAN HEAD SCREW:M3X10	n - n-2		53	102	
	04513006N	TAPPING SCREW - 3X6	n - n+2		53	#:106	

#: New index

To meet the ROHS standards, the material of the sensor has been changed.
 When you replace either one of the old parts, replace all the old parts with new ones.


[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K71569xxxxx
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71569xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K71569xxxxx
Lanier LD124c	220,230,240/50	Europe	B156-24	K71569xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L4895xxxxx
Ricoh Aficio 3224C	220,230,240/50,	Europe, etc	B156-27	K71569xxxxx

Model: Model TH-C1		Date: 7-Jun-06	No.: MB156012	
	60			
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	From the first production
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K71569xxxxx
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72569xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72569xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	From the first production
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72569xxxxx
Lanier LD132c	220,230,240/50	Europe	B220-24	K72569xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5895xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K72569xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	From the first production
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256800001

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71509xxxxx

Model: Model TH-C1		Date: 22-Jun-06	No.: MB156013
Modified Article: HDD		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards (ROHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5145980	B5145990	HDD:HITACHI:40GB:PATH:ROHS	1	X/O	45	4	

Change/Reason:
RoHS compliance

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7156600001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71568xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7156700339
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156600351
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48650001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156600391
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	From the first production
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7156600596
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72568xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72568xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	From the first production
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256600001
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58650001
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7256700101
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	From the first production
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256600011

Model: Model TH-C1

Date: 22-Jun-06

No.: MB156013

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71506XXXXX

Model: Model TH-C1		Date: 22-Jun-06	No.: MB156014
Modified Article: Grip Bracket		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards (ROHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0511079	B1541079	BRACKET: GRIP: LEFT FRONT	1	X/O	51	20	

Change: The material of this part was changed.

Reason: RoHS compliance.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7156600001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71568xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7156700339
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156600351
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48650001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156600391
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	From the first production
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7156600596
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72568xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72568xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	From the first production
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256600001
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58650001
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7256700101
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	From the first production
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7256600011

Model: Model TH-C1

Date: 22-Jun-06

No.: MB156014

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71506XXXXX

Model: Model TH-C1		Date: 29-Jun-06	No.: MB156015
Modified Article: Pump & Transport Guide		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards (RoHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544358	B1544360	PUMP	1	X/O	47	5	
B0516231	B1546231	GUIDE: TRANSPORT: ASS'Y	1	X/O	29	21	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N:

Non-RoHS compliant parts

Parts with the **new** P/N:

RoHS compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Model TH-C1	Date: 29-Jun-06	No.: MB156015
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7166310001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K7166300001
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166320001
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48360001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7166330001
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71664xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7166300011
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266300029
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K7266300037
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7266310001
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7266320001
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72664xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7266300001

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 29-Jun-06	No.: MB156016
Modified Article: Charge Corona Unit & PCU		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards (RoHs)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0512160	B2142161	CHARGE CORONA ASSEMBLY	1	X/O	33	1	
B2142300	B2142302	PHOTO CONDUCTOR UNIT	1	X/O	33	*	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Model: Model TH-C1	Date: 29-Jun-06	No.: MB156016
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7166310001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K7166300001
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166320001
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48360001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7166330001
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71664xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7166300011
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266300029
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K7266300037
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7266310001
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7266320001
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72664xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7266300001

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date:4-Jul-06	No.: MB156017
Modified Article: LCDC Board		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1545231	B1545225	PCB:LCDC:ASIA & TAIWAN	1	X/X	13	15	*A
B1545232	B1545226	PCB:LCDC:Korea :Ass'y	1	X/X	13	15	
B1545233	B1545227	PCB:LCDC:China:Ass'y	1	X/X	13	15	
B1545236	B1545223	PCB:LCDC:NA:Ass'y	1	X/X	13	15	
B1545237	B1545224	PCB:LCDC:EU:Ass'y	1	X/X	13	15	
B1805259	B2135225	LCD:HVGA:SH:BL	1	X/O	13	18	**B

A: LCDC PCB, B LCD

When you replace the old LCDC PCB with the new LCDC PCB, install it with the new LCD **together as a set**. For details, please refer to RTB RB156031.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7166410001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K7166400011
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166420001
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48460001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7166430001
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K7166400001
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7166400024
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266400032
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K7266400001
Gestetner DSc432 Nashuatec DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7266410001

Model: Model TH-C1		Date:4-Jul-06		No.: MB156017
Rex Rotary DSc432				
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7266420001
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K7266400022
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7266400052

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 12-Sep-06	No.: MB156018
Modified Article: MB Skip		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☒ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please Note:

MB #MB156018 was skipped in the MB numbering system.

Model: Model TH-C1		Date: 24-Aug-06	No.: MB156019
Modified Article: Fusing Unit		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Change/Reason: See RTB **RB156033**.



Modification 1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544026	B1544029	FUSING UNIT - 120V	1	O/X	37 39	*	
B1544037	B1544038	FUSING UNIT - 110V	1	O/X	37 39	*	
B1544033	B1544034	FUSING UNIT - 220V	1	O/X	37 39	*	
B1544116	B1544118	FRONTSIDE PLATE-PRESSURE SUB-UNIT	1	O/X	39	43	As a set
	B1544117	SIDE PLATE:PRESSURE:FRONT:ADJUST	1		39	#47	
	09513006N	SCREW - M3X6	n - n+2		39	106	

#: New index

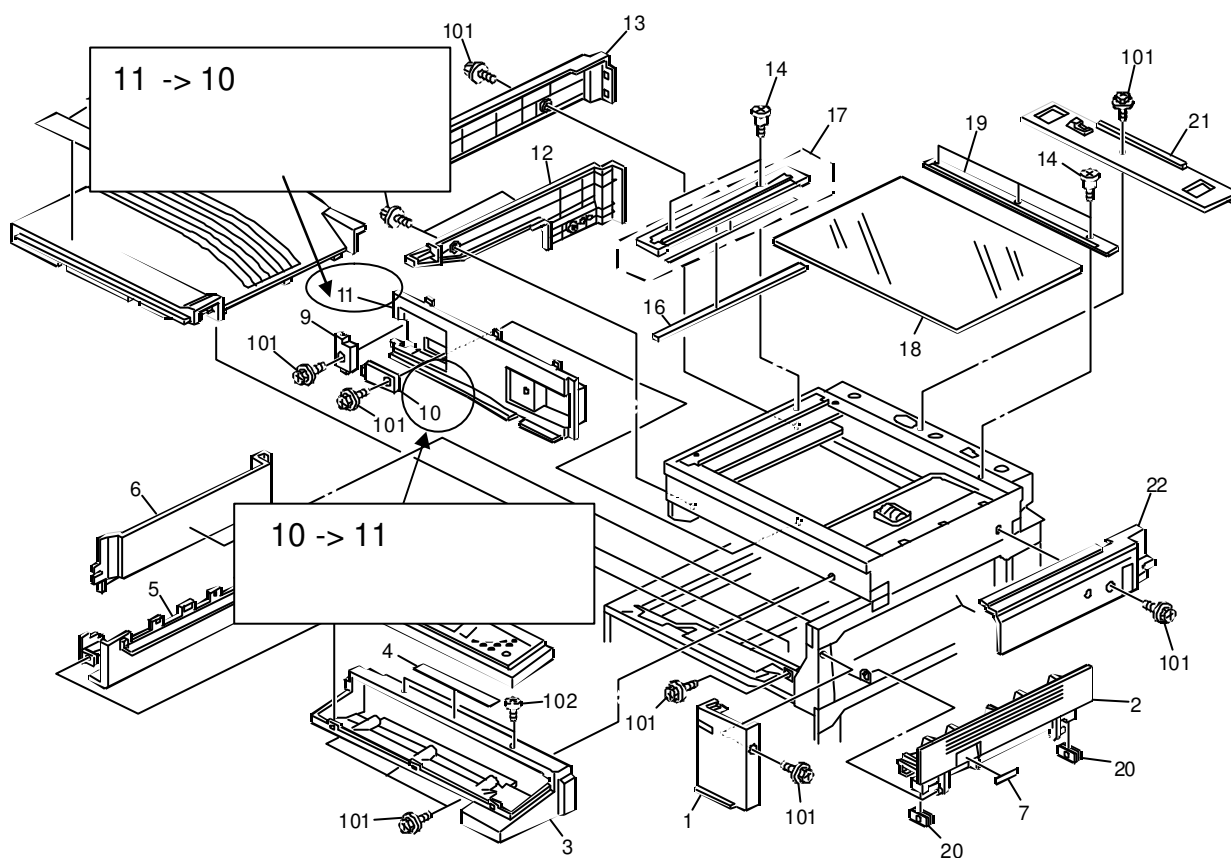
Modification 2

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544029	B1544032	FUSING UNIT - 120V	1	X/O	37 39	*	
B1544038	B1544040	FUSING UNIT - 110V	1	X/O	37 39	*	
B1544034	B1544046	FUSING UNIT - 220V	1	X/O	37 39	*	
B1544118	B1544120	FRONTSIDE PLATE-PRESSURE SUB-UNIT	1	X/O	39	43	X/O as a set
B1544117		SIDE PLATE:PRESSURE:FRONT:ADJUST	1		39	47	
09513006N		SCREW - M3X6	n - n-2		39	106	

Model: Model TH-C1		Date: 13-Sep-06	No.: MB156020
Modified Article: Parts Catalogue Correction		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Index correction (Page 10)

Please correct the illustration in your parts catalogue on page 10 as shown.



Model: Model TH-C1		Date: 20-Sep-06	No.: MB156021
Modified Article: Original Sensor		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010114	AW010138	ORIGINAL SENSOR:H=2-66	1	X/O	15	9	

Change: A pattern for protection against electrical noise was added to the original size sensor.

Reason: To improve the accuracy of the paper size detection mechanism.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K71668xxxxx
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K7166700001
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166720001
Lanier LD124c	220,230,240/50	Europe	B156-24	K71668xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L4886xxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7166730001
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71668xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7166700006
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72668xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266700004
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K7266700001
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72668xxxxx
Lanier LD132c	220,230,240/50	Europe	B220-24	K72668xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5886xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K72668xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72668xxxxx

Model: Model TH-C1		Date: 20-Sep-06	No.: MB156021	
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K72668xxxxx

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71608xxxxx

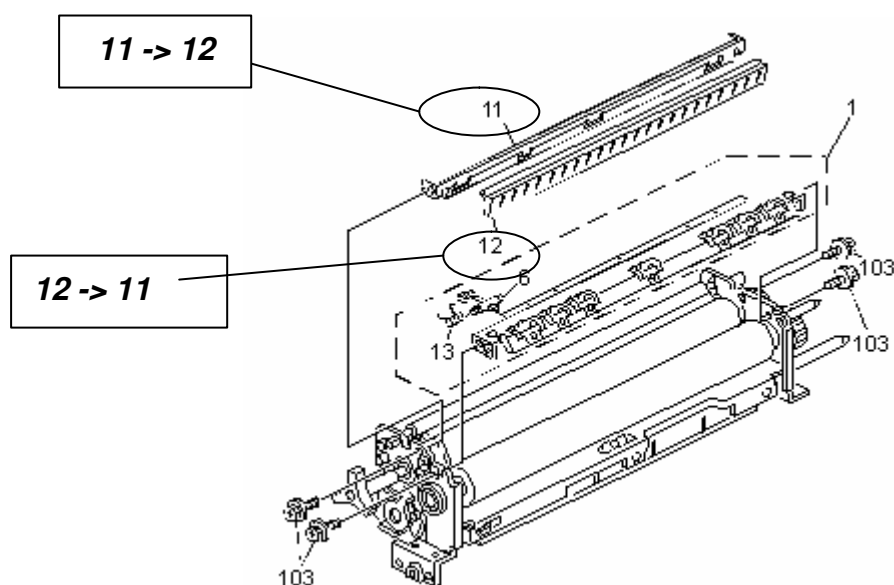
Model: Model TH-C1		Date: 4-Oct-06	No.: MB156022
Modified Article: Paper Tray Holder & Paper Feed Sensor		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalogue as shown.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
AW010061	AW010118	PAPER FEED SENSOR	1		61	28	
G0602801	B1802801	HOLDER: PAPER TRAY	1		51	28	

Model: Model TH-C1		Date: 10-Oct-06	No.: MB156023
Modified Article: Parts Catalogue		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Change: Index correction (page 36)



Model: Model TH-C1		Date: 10-Oct-06	No.: MB156024
Modified Article: Controller Board		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1545250	B1545252	CONTROLLER BOARD - C1B – B156	1	O/O	45	15	
					95	*	
B2205250	B2205252	CONTROLLER BOARD - C1C - B220	1	O/O	45	15	
					95	*	

Due to a vendor change, the part numbers have been changed.

Model: Model TH-C1		Date: 30-Oct-06	No.: MB156025
Modified Article: BICU Harness Protection Plate Mylar		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B1545881	BICU HARNESS PROTECT PLATE MYLAR	0 - 1		44	*35	

*: New index

Change: A protective Mylar sheet was added.

Reason: To facilitate servicing in the field.

Note: For details, see RTB RB156015a.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K71664xxxxx
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71664xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K71664xxxxx
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L4846xxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K71664xxxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71664xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K71664xxxxx
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266300001
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K72664xxxxx
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72664xxxxx

Model: Model TH-C1		Date: 30-Oct-06		No.: MB156025
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K72664xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72664xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K72664xxxxx

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156026
Modified Article: BICU, LD Harness, and Imaging Unit		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☒ To meet standards (ROHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0515425	B1545425	HARNESS:FFC:LD	1	X/O	19	11	A
B1545210	B1545214	PCB:BICU:ASS'Y	1	X/O	45	22	B
B1545425	B1545441	LD HARNESS:FFC	1	X/O	45	34	B
					19	11	
B1541852	B1541854	IMAGING UNIT WITH LD HARNESS	1	X/O	19	*	B

Change:

1. The P/N for the Harness:FFC:LD was corrected. (A)
2. The materials of the other parts in the table were changed. (B)

Note: See RTB RB156032 for details.

Reason:

1. The wrong P/N was listed in the Parts Catalog.
2. RoHS compliance.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7166210001
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K7166200137
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166220148
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48260001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7166230077
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K7166400001
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K7166200001
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx

Model: Model TH-C1		Date: 8-Nov-06		No.: MB156026
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266200007
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K7266300037
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K7266210036
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58260001
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K7266220111
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K7266400022
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K7266300001

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156027
Modified Article: Power Supply Cord (110V, 120V only)		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards (RoHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1545475	B1545479	POWER SUPPLY CORD - 110V, 120V	1	X/O	49	8	

Change:

The materials of the parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of the part were not changed.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K7166410029
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71664xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	
Lanier LD124c	220,230,240/50	Europe	B156-24	
Infotec ISC1024	220,230,240/50	Europe	B156-26	
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72665xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156027	
Lanier LD132c	220,230,240/50	Europe	B220-24	
Infotec ISC1032c	220,230,240/50	Europe	B220-26	
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156028
Modified Article: End Fence Decal		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0512581	B1542581	DECAL: PAPER SET DIRECTION: END FENCE	1	X/O	23	17	
			1		21	17	
			1		99	4	

Reason: To make the decal easier to see. For details, please refer to the RTB RB156023.

Change: The background color of the decal for the end fence was changed to yellow.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K71664xxxxx
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71664xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K7166320250
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L4846xxxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K71664xxxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71664xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K71664xxxxx
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K7266300001
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K72664xxxxx
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72664xxxxx
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K72664xxxxx

Model: Model TH-C1		Date: 8-Nov-06		No.: MB156028
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72664xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K72664xxxxx

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156029
Modified Article: Breaker		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
11071103	11071073	LEAK BREAKER 100-240V/20A	1	X/O	49	114	

Reason: For details, please refer to RTB RB156021.

Change: The sensitivity of the breaker was changed.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	K71664xxxxx
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	K71664xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	K71664xxxxx
Lanier LD124c	220,230,240/50	Europe	B156-24	K71664xxxxx
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L4846xxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K71664xxxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	K71664xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	K71663300018
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	K72664xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	K72664xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	K72664xxxxx
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72664xxxxx
Lanier LD132c	220,230,240/50	Europe	B220-24	K72664xxxxx
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L5846xxxx
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	K72664xxxxx

Model: Model TH-C1		Date: 8-Nov-06	No.: MB156029	
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	K72664xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	K72664xxxxx

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	K71604xxxxx

Model: Model TH-C1		Date: 15-Nov-06	No.: MB156030
Modified Article: Left Scale (European Version Only)		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0241680	B0541680	SCALE: LEFT: M6: ASS'Y (A4)	1	X/O	11	17	

Change: The left scale was changed to the ADF type on EU machines.

Reason: As per a request from the field

Note: Machines for other markets have the ADF type from first production.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	From first production
Gestetner DSc424	220,230,240/50, 60	Europe, etc	B156-22	K71565xxxxx
Nashuatec DSc424				
Rex Rotary DSc424				
Lanier LD124c	220,230,240/50	Europe	B156-24	K7156400587
Infotec ISC1024	220,230,240/50	Europe	B156-26	6L48450001
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	K7156400677
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	From first production
Ricoh Aficio 3224C	220,230,240/50, 60	Asia, etc	B156-29	From first production
Gestetner DSc424				
Lanier LD124c				
Ricoh Aficio 3232C	120/60	USA	B220-17	K72565xxxxx
Savin C3210				
Gestetner DSc432				
Lanier LD132c				
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	From first production
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	From first production
Gestetner DSc432	220,230,240/50, 60	Europe, etc	B220-22	K72565xxxxx
Nashuatec DSc432				
Rex Rotary DSc432				
Lanier LD132c	220,230,240/50	Europe	B220-24	K7256400253
Infotec ISC1032c	220,230,240/50	Europe	B220-26	6L58450001
Ricoh Aficio 3232C	220,230,240/50,	Europe, etc	B220-27	K7256400278

Model: Model TH-C1		Date: 15-Nov-06	No.: MB156030	
	60			
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	From first production
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	From first production

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	

Model: Model TH-C1		Date: 15-Nov-06	No.: MB156031
Modified Article: Fusing Cleaning Roller Bracket		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please correct your part catalogue as shown:

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B1544320	B1544201	BRACKET: FUSING CLEANING ROLLER: ASS'Y	1		41	13	

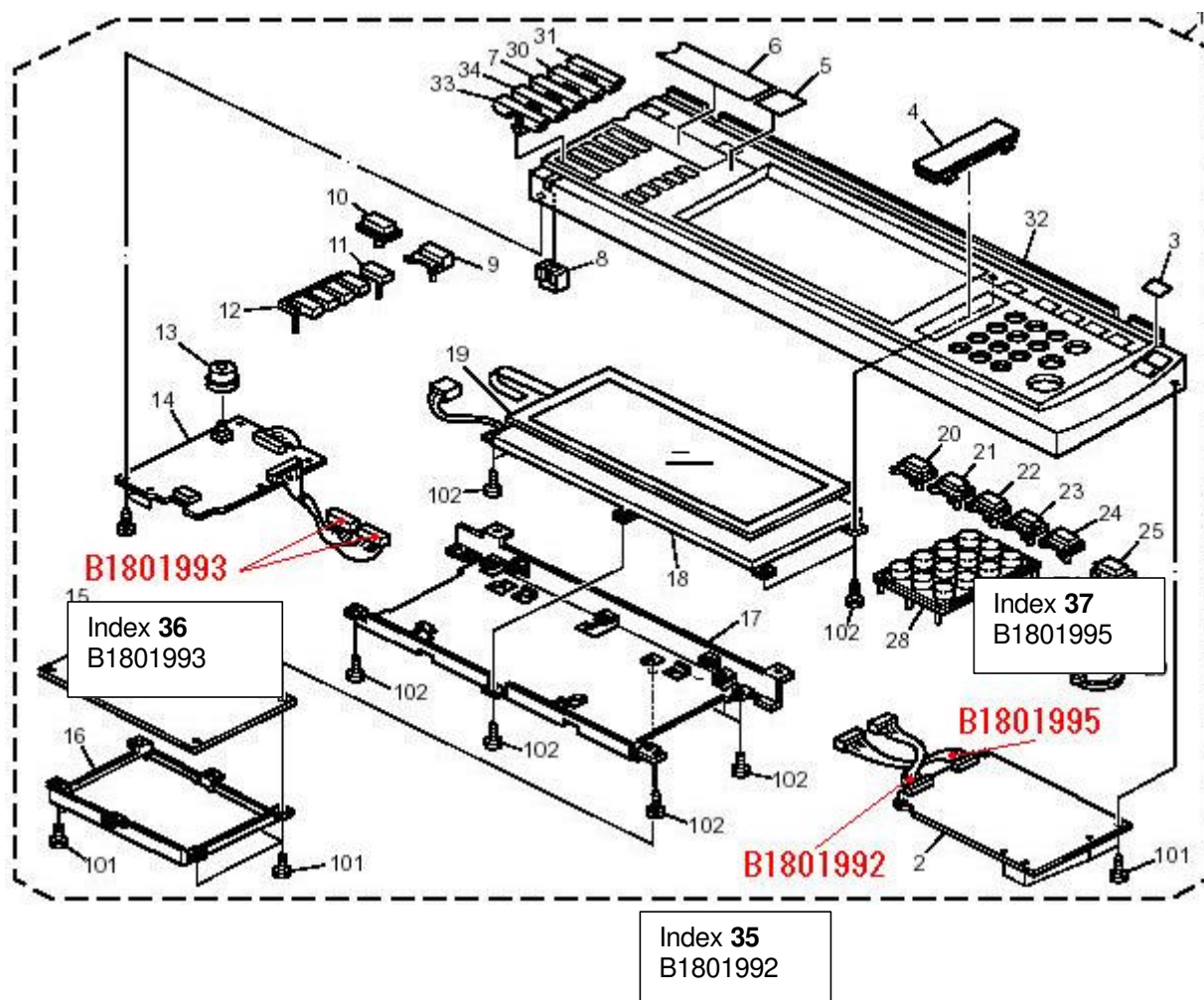
Model: Model TH-C1		Date: 22-Dec-06	No.: MB156032
Modified Article: Operation Panel Harness		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B1801992	HARNESS:OPERATION SUB-UNIT: LEFT	1		13	* 35	
	B1801993	HARNESS:OPERATION SUB-UNIT: RIGHT	1		13	* 36	
	B1801995	HARNESS:OPERATION: LEFT - 10P	1		13	* 37	

*: New index

Change: The P/Ns in the table were added, and the illustration was corrected.

Reason: The P/Ns were not listed in the Parts Catalog.



Model: Model TH-C1		Date: 29-May-07	No.: MB156033
Modified Article: DIM PCB		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5855030	B5855040	PCB:DDR-DIMM:256MB:ASS'Y	1	O/O	45	16	
G1085020	G1085030	PCB:DDR-DIMM:512MB:ASS'Y	1	O/O	45	16	

Due to vendor change, the part number has been changed.

Reissued: 23-Jul-07

Model: Model TH-C1	Date: 24-Aug-06	No.: MB156019a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Fusing Unit		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Change/Reason: See RTB **RB156033a**.

Modification 1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544026	B1544029	FUSING UNIT - 120V	1	O/X	37 39	*	
B1544037	B1544038	FUSING UNIT - 110V	1	O/X	37 39	*	
B1544033	B1544034	FUSING UNIT - 220V	1	O/X	37 39	*	
B1544116	B1544118	FRONTSIDE PLATE-PRESSURE SUB-UNIT	1	O/X	39	43	As a set
	B1544117	SIDE PLATE:PRESSURE:FRONT:ADJUST	1		39	#47	
	09513006N	SCREW - M3X6	n - n+2		39	106	

#: New index

Modification 2

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544029	B1544032	FUSING UNIT - 120V	1	X/O	37 39	*	
B1544038	B1544040	FUSING UNIT - 110V	1	X/O	37 39	*	
B1544034	B1544046	FUSING UNIT - 220V	1	X/O	37 39	*	
B1544118	B1544120	FRONTSIDE PLATE-PRESSURE SUB-UNIT	1	X/O	39	43	X/O as a set
B1544117		SIDE PLATE:PRESSURE:FRONT:ADJUST	1		39	47	
09513006N		SCREW - M3X6	n - n-2		39	106	

Reissued: 23-Jul-07

Model: Model TH-C1	Date: 24-Aug-06	No.: MB156019a
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Modification 3

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1544032	B1544043	FUSING UNIT - 120V	1	O/O	37 39	*	
B1544040	B1544045	FUSING UNIT - 110V	1	O/O	37 39	*	
B1544046	B1544044	FUSING UNIT - 220V	1	O/O	37 39	*	
B1544120	B1544121	FRONT SIDE PLATE-PRESSURE SUB-UNIT	1	X/X	39	43	O/O as a set
	B1544122	SIDE PLATE: PRESSURE: FRONT: ADJUST	1		39	47	
	09513006N	SCREW - M3X6	n - n+2		39	106	

Cut-in Serial number: Modification 3
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	Spare part only
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	Spare part only
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	Spare part only
Lanier LD124c	220,230,240/50	Europe	B156-24	Spare part only
Infotec ISC1024	220,230,240/50	Europe	B156-26	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	Spare part only
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	Spare part only
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	Spare part only
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	Spare part only
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	Spare part only

Reissued: 23-Jul-07

Model: Model TH-C1		Date: 24-Aug-06	No.: MB156019a	
<i>Lanier LD132c</i>	220,230,240/50	Europe	B220-24	Spare part only
<i>Infotec ISC1032c</i>	220,230,240/50	Europe	B220-26	Spare part only
<i>Ricoh Aficio 3232C</i>	220,230,240/50, 60	Europe, etc	B220-27	Spare part only
<i>Ricoh Aficio 3232C</i>	220,230,240/50, 60	Korea	B220-28	Spare part only
<i>Ricoh Aficio 3232C</i> <i>Gestetner DSc432</i> <i>Lanier LD132c</i>	220,230,240/50, 60	Asia, etc	B220-29	Spare part only

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
<i>Ricoh Aficio 3224CG</i> <i>Savin C2410</i> <i>Gestetner DSc424</i> <i>Lanier LD124c</i>	120/60	USA	B156-58	Spare part only
<i>Ricoh Aficio 3224C</i>	110/60	Taiwan	B156-59	K7170200001
<i>Gestetner DSc424</i> <i>Nashuatec DSc424</i> <i>Rex Rotary DSc424</i>	220,230,240/50, 60	Europe, etc	B156-60	K71703xxxxx
<i>Ricoh Aficio 3224C</i>	220,230,240/50, 60	Europe, etc	B156-61	K71703xxxxx
<i>Ricoh Aficio 3224C</i> <i>Gestetner DSc424</i> <i>Lanier LD124c</i> <i>Infotec ISC1024</i>	220,230,240/50, 60	Asia, etc	B156-63	K7170200027
<i>Ricoh Aficio 3224C</i>	220,230,240/50, 60	Korea, etc	B156-68	K7170300050
<i>Ricoh Aficio 3232C</i>	110/60	Taiwan	B220-59	K72703xxxxx
<i>Ricoh Aficio 3232C</i>	220,230,240/50, 60	China	B220-61	K72703xxxxx
<i>Ricoh Aficio 3232C</i> <i>Gestetner DSc432</i> <i>Lanier LD132c</i> <i>Infotec ISC1032c4</i>	220,230,240/50, 60	Asia, etc	B220-63	K72703xxxxx
<i>Ricoh Aficio 3232C</i>	220,230,240/50, 60	Korea, etc	B220-68	K7270300001

Model: Model TH-C1		Date: 22-Nov-07	No.: MB156034
Modified Article: Power Supply Cord (Taiwan only)		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1545479	B1545481	POWER SUPPLY CORD - 110V TAIWAN	1	O/O	49	8	

Reason: Vendor change
Change: Material

Model: Model TH-C1		Date: 4-Dec-07	No.: MB156035
Modified Article: HDD		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5145990	B1795995	HDD:HITACHI:40GB:PATH-KAI:ROHS	1- 1	O/O	45	4	
B1795995	B2475227	HDD:HITACHI:80GB:PATH2:PA TA	1- 1	O/O	45	4	

Change: The vendor has updated the HDD twice.

Reason: Production was stopped on the older versions.

Important: To use the latest HDD (P/N B2475227: 80GB), make sure that the main unit Controller firmware is **ver1.15 or later**. If you install the 80GB HDD without updating the firmware to this version or later, the machine may stall or the productivity of the Data Overwrite Security Unit may be reduced.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	Spare part only
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	Spare part only
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	Spare part only
Lanier LD124c	220,230,240/50	Europe	B156-24	Spare part only
Infotec ISC1024	220,230,240/50	Europe	B156-26	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	Spare part only
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	Spare part only
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	Spare part only
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	Spare part only

Model: Model TH-C1		Date: 4-Dec-07	No.: MB156035	
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	Spare part only
Lanier LD132c	220,230,240/50	Europe	B220-24	Spare part only
Infotec ISC1032c	220,230,240/50	Europe	B220-26	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	Spare part only
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	Spare part only

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	Spare part only
Ricoh Aficio 3224C	110/60	Taiwan	B156-59	K71711xxxxx
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-60	K71711xxxxx
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-61	K71711xxxxx
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c Infotec ISC1024	220,230,240/50, 60	Asia, etc	B156-63	K7171100001
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-68	K71711xxxxx
Ricoh Aficio 3232C	110/60	Taiwan	B220-59	K72711xxxxx
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-61	K72711xxxxx
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c Infotec ISC1032c4	220,230,240/50, 60	Asia, etc	B220-63	K7271100001
Ricoh Aficio 3232C	220,230,240/50, 60	Korea, etc	B220-68	K72711xxxxx

Model: Model TH-C1		Date: 1-Feb-08	No.: MB156036									
Modified Article: Carriage No1. Ass'y		Prepared by: H.K.										
From: 1st Tech. Support Sec. Service Support Dept.												
Reason for Modification:	<table><tr><td>☐ Parts catalog correction</td><td>☐ Vendor change</td><td>☐ Other</td></tr><tr><td>☐ To facilitate assembly</td><td>☐ To improve reliability</td><td>☐ To meet standards</td></tr><tr><td>☒ Part standardization</td><td>☐ Product Safety</td><td>()</td></tr></table>			☐ Parts catalog correction	☐ Vendor change	☐ Other	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards	☒ Part standardization	☐ Product Safety	()
☐ Parts catalog correction	☐ Vendor change	☐ Other										
☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards										
☒ Part standardization	☐ Product Safety	()										

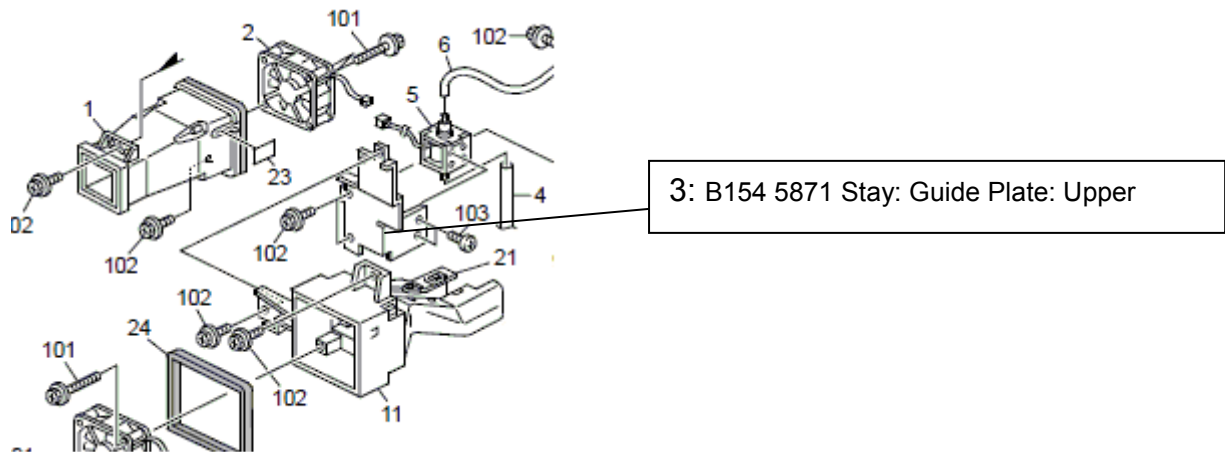
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1801716	B1801712	CARRIAGE:NO.1:ASS'Y	1 - 1	O/O	17	13	

Due to parts standardization, the part number has been changed.

Model: Model TH-C1		Date: 3-Apr-08	No.: MB156037
Modified Article: Parts catalogue		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Illustration correction

Please add the index to the illustration on page 46.



Page 46

Model: Model TH-C1		Date: 03-Feb-09	No.: MB156038
Modified Article: Touch Panel on Operation panel		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
B2135222	H3106173	TOUCH PANEL:HVGA:FU-ACF	1 - 1	X/O	13	19

Change: The material of the conductive adhesive used for the FPC (Flexible Printed Circuits) was changed to one with a higher connection reliability.

Reason: To improve reliability of FPC connection.

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 3224C Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-17	Spare part only
Ricoh Aficio 3224C	110/60	Taiwan	B156-19	Spare part only
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-22	Spare part only
Lanier LD124c	220,230,240/50	Europe	B156-24	Spare part only
Infotec ISC1024	220,230,240/50	Europe	B156-26	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-27	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-28	Spare part only
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c	220,230,240/50, 60	Asia, etc	B156-29	Spare part only
Ricoh Aficio 3232C Savin C3210 Gestetner DSc432 Lanier LD132c	120/60	USA	B220-17	Spare part only
Ricoh Aficio 3232C	110/60	Taiwan	B220-19	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-21	Spare part only
Gestetner DSc432 Nashuatec DSc432 Rex Rotary DSc432	220,230,240/50, 60	Europe, etc	B220-22	Spare part only
Lanier LD132c	220,230,240/50	Europe	B220-24	Spare part only
Infotec ISC1032c	220,230,240/50	Europe	B220-26	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	Europe, etc	B220-27	Spare part only

Model: Model TH-C1		Date: 03-Feb-09	No.: MB156038	
Ricoh Aficio 3232C	220,230,240/50, 60	Korea	B220-28	Spare part only
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c	220,230,240/50, 60	Asia, etc	B220-29	Spare part only

[Gotenba (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio 3224CG Savin C2410 Gestetner DSc424 Lanier LD124c	120/60	USA	B156-58	Spare part only
Ricoh Aficio 3224C	110/60	Taiwan	B156-59	Spare part only
Gestetner DSc424 Nashuatec DSc424 Rex Rotary DSc424	220,230,240/50, 60	Europe, etc	B156-60	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Europe, etc	B156-61	Spare part only
Ricoh Aficio 3224C Gestetner DSc424 Lanier LD124c Infotec ISC1024	220,230,240/50, 60	Asia, etc	B156-63	Spare part only
Ricoh Aficio 3224C	220,230,240/50, 60	Korea, etc	B156-68	Spare part only
Ricoh Aficio 3232C	110/60	Taiwan	B220-59	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	China	B220-61	Spare part only
Ricoh Aficio 3232C Gestetner DSc432 Lanier LD132c Infotec ISC1032c4	220,230,240/50, 60	Asia, etc	B220-63	Spare part only
Ricoh Aficio 3232C	220,230,240/50, 60	Korea, etc	B220-68	Spare part only



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model TH-C1	B156	200903		B1541457	B1541477	OPERATION SUB-UNIT:T-C1:TWN:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B156	200903		B1541458	B1541478	OPERATION SUB-UNIT:T-C1:AA:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B156	200903		B1541459	B1541479	OPERATION SUB-UNIT:T-C1:KOR:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B220	200903		B1541457	B1541477	OPERATION SUB-UNIT:T-C1:TWN:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B220	200903		B1541458	B1541478	OPERATION SUB-UNIT:T-C1:AA:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B220	200903		B1541459	B1541479	OPERATION SUB-UNIT:T-C1:KOR:ASS'Y	1	1	X/O		13	1					V0804376
Model TH-C1	B220	200903		B1541460	B1541480	OPERATION SUB-UNIT:T-C1:CHN:ASS'Y	1	1	X/O		13	1					V0804376



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1	B156	200907		B1541456	B1541476	OPERATION SUB-UNIT:T-C1:EU:ASS'Y	1	1	X/O		13	1				EU only	V0804376	8110760
TH-C1	B220	200907		B1541456	B1541476	OPERATION SUB-UNIT:T-C1:EU:ASS'Y	1	1	X/O		13	1				EU only	V0804376	8110760



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1	B156	200911		B1545479	B1569500	POWER SUPPLY CORD - 120V	1	1	O/O		49	8				For only US version	V0902074	



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1	B156	201001			B1544263	PLATE:OIL APPLICATION UNIT:REAR	0	1			41	26			RB156042		T0501581	5051219
TH-C1	B220	201001			B1544263	PLATE:OIL APPLICATION UNIT:REAR	0	1			41	26			RB156042		T0501581	5051219



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1	B156	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		17	33					V1001619	10070454
TH-C1	B220	201011		A1931767	M0261815	CLAMP:MIRROR:NO.1	2	2	O/O		17	33					V1001619	10070454



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1	B156	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		43 99	32 3					V1002478	10090261
TH-C1	B220	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		43 99	32 3					V1002478	10090261



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
TH-C1	B156	201805		B1801706	B2381816	PULLEY:DRIVE WERE:FRONT:SUB-ASS'Y	1	1	X/O	N	17	1					V1800574	
TH-C1	B220	201805		B1801706	B2381816	PULLEY:DRIVE WERE:FRONT:SUB-ASS'Y	1	1	X/O	N	17	1					V1800574	
TH-C1	B156	201805		B1801709	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	17	1					V1800574	
TH-C1	B220	201805		B1801709	B2381814	PULLEY:DRIVE WERE:REAR:SUB-ASS'Y	1	1	X/O	N	17	18					V1800574	



Part Change Information List

Date: June 29, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
TH-C1	B156	201806		AF031084	AF031089	PAPER FEED ROLLER:DIA36	2	2	O/O	N	21	25			Y		V1701872	17091643



Part Change Information List

Date: June 29, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
TH-C1	B156	201806		AF031084	AF031089	PAPER FEED ROLLER:DIA36	2	2	O/O	N	21	25			Y		V1701872	17091643
TH-C1	B220	201806		AF031084	AF031089	PAPER FEED ROLLER:DIA36	2	2	O/O	N	21	25			Y		V1701872	17091643