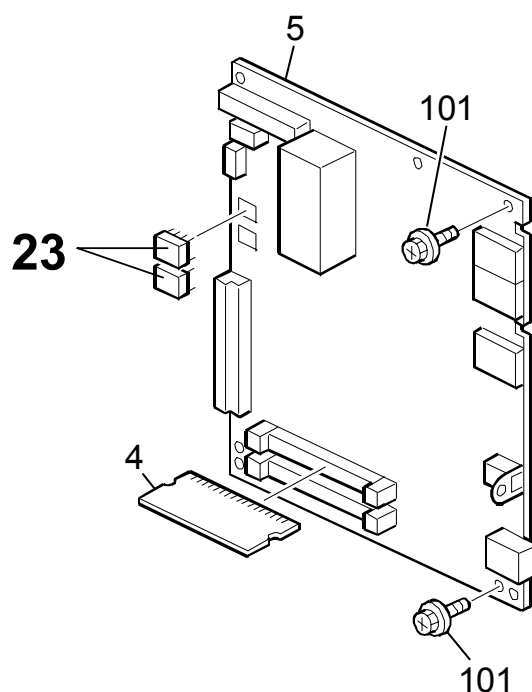


Model: Russian-C4		Date: 20-Oct-05	No.: MB205001
Modified Article: NVRAM		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B1959590	NVRAM – Zero Counter	0-1		57	23	

Change: This part was newly registered.

Reason: It was not included in the first issue of the Parts Catalog.



Model: Russian-C4		Date: 2-Nov-05	No.: MB205002
Modified Article: Pressure Roller		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
AE020138	AE020161	Pressure Roller :27	1-1		41	11	

Change/Reason: The part number was corrected.

Model: Russian-C4		Date: 17-Nov-05	No.: MB205003
Modified Article: Emblem		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following changes to your Parts Catalogs.

1. Please delete the following part numbers.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0897060		Panel: Emblem: Exp: 2022	1-0		9	4	
B0897062		Panel: Emblem: SVN: 4022	1-0		9	4	
B0897063		Panel: Emblem: GES: 622:NA	1-0		9	4	
B0897064		Panel: Emblem: LAN: LD122	1-0		9	4	
B0897065		Panel: Emblem: GES: 622	1-0		9	4	
B0897066		Panel: Emblem: NSA: 622	1-0		9	4	
B0897067		Panel: Emblem: REX: 622	1-0		9	4	
B0937060		Panel: Emblem: EXP: 2027	1-0		9	4	
B0937062		Panel: Emblem: SAV: 4027	1-0		9	4	
B0937063		Panel: Emblem: GES: 627:NA	1-0		9	4	
B0937064		Panel: Emblem: LAN: LD127	1-0		9	4	
B0937065		Panel: Emblem: GES: 627	1-0		9	4	
B0937066		Panel: Emblem: NSA: 627	1-0		9	4	
B0937067		Panel: Emblem: REX: 627	1-0		9	4	

2. Please add the following part number

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2057062	Panel: Emblem: SAV: 8025	0-1		9	4	
	B2057065	Panel: Emblem: GES: DSM725	0-1		9	4	
	B2057066	Panel: Emblem: NSA: DMS725	0-1		9	4	
	B2057067	Panel: Emblem: REX: DMS725	0-1		9	4	
	B2097062	Panel: Emblem: SVN: 8030	0-1		9	4	
	B2097065	Panel: Emblem: GES: DSM730	0-1		9	4	
	B2097066	Panel: Emblem: NSA: DSM730	0-1		9	4	
	B2097067	Panel: Emblem: REX: DSM730	0-1		9	4	
	B2097068	Panel: Emblem: INF: IS2230	0-1		9	4	

Reissued:16-Feb-06

Model: Russian-C4	Date: 6-Feb-06	No.: MB205004a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Guide Plate and Decal		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

The illustration (Fig.1) has been changed.

Please apply the following changes to your Parts Catalogs.

Please add the following part numbers.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2092741	Guide Plate: Entrance: Upper	0-1		35	22	Fig.1
	B0904462	Decal - C	0-1		45	24	Fig.2

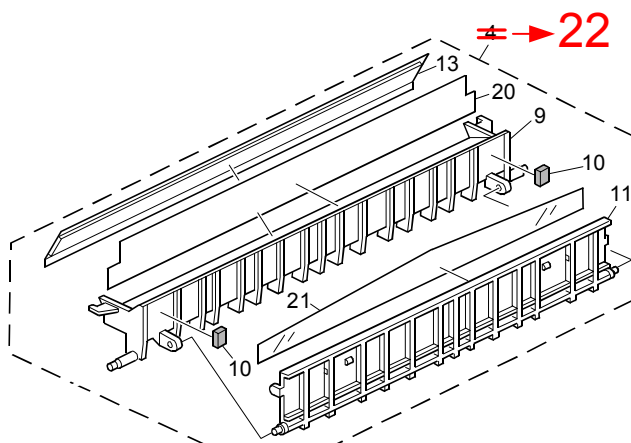


Fig.1 (page 34)

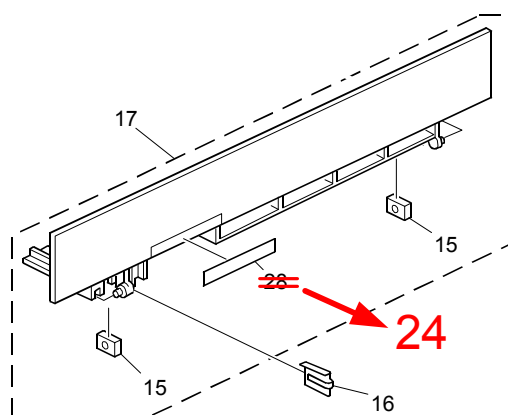


Fig.2 (Page 44)

Model: Russian-C4		Date:8-Feb-06	No.: MB205005
Modified Article: PCU		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2093300		Development Unit	1-1		39	11	Fig.1
	B0392350	Clip – OPC Drum					

Please delete the following part numbers.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2673440		Development Joint			39	12	

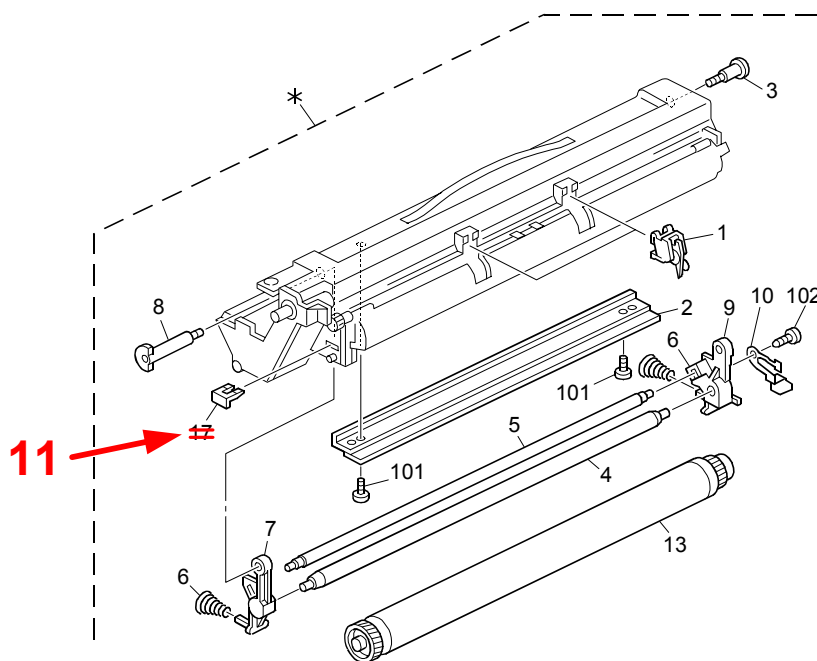


Fig.1 (page 38)

Model: Russian-C4		Date: 29-Mar-06	No.: MB205006
Modified Article: PCU		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2093001	B2050151	PCU Unit	1-1	O/O	39	*	

Change: The part number of the PCU unit was changed.

Reason: To facilitate part number management at the factory/SPC.

Note: Only the part number was changed. The two units are exactly the same.

Model: Russian-C4		Date: 15-Jun-06	No.: MB205007
Modified Article: Scanner Base		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2091801		Scanner Base:Ass'y	1-0		19	16	

Change: This part was deleted from service parts.

Reason: If this part is replaced in the field, sometimes an image quality issue can occur.
This part should only be replaced at the factory.

Model: Russian-C4		Date: 26-Jun-06	No.: RB205020
Modified Article: Fusing upper frame		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2064151	Frame: Fusing: Upper	0-1		41	26	

Change: This part was newly added.

Reason: Requests from the field.

Model: Russian-C4		Date: 18-Jul-06	No.: MB205008
Modified Article: CONTROLLER BOARD		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2155301	B2155305	CONTROLLER BOARD 25CPM	1	X/O	56	5	
B2155302	B2155306	CONTROLLER BOARD 30CPM	1	X/O	56	5	

Change: The materials for this part were changed to more environmentally-friendly types.
Reason: Ongoing application of Ricoh internal environmental standards.

Model: Russian-C4		Date: 22-Aug-06	No.: MB205009
Modified Article: TENSION SPRING:PRESSURE:MAIN		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2072771	A2672771	TENSION SPRING: PRESSURE: MAIN	2	O/O	46	21	

Change: This part was changed to another vendor.

Model: Russian-C4 / Russian-C4.5		Date: 6-Nov-06	No.: MB205010
Modified Article: PCU		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2093198	SHIELD:TONER SUPPLY:ENTRANCE:REAR	1		38	19	Fig1
	AA152297	SHIELD:TONER SUPPLY:ENTRANCE:FRONT	1		38	20	Fig2
	B2093360	DEVELOPMENT ROLLER CASE	1		38	21	Fig3
	B2093215	DRUM STAY:FRONT	1		38	22	Fig3
	B2093233	DRUM STAY:REAR	1		38	23	Fig3



Fig-1

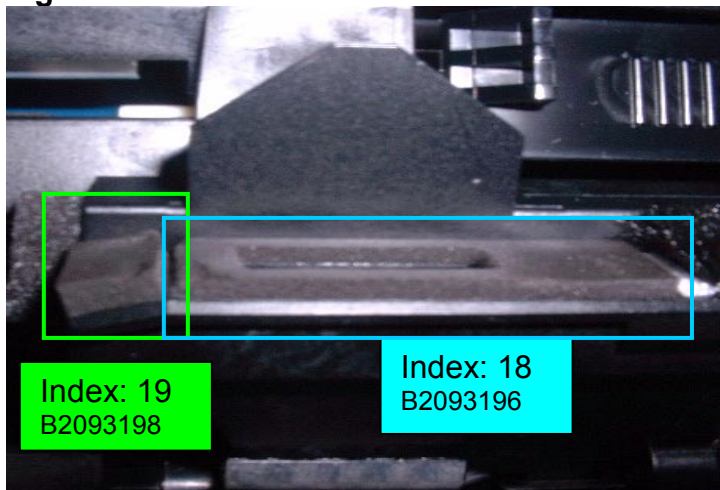


Fig-2

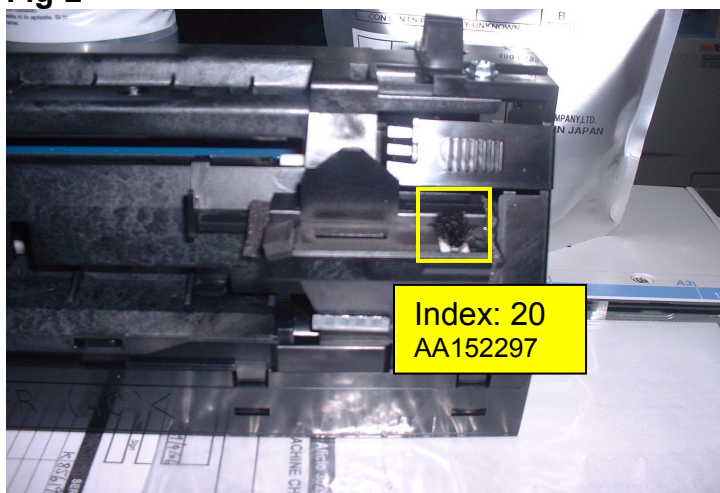
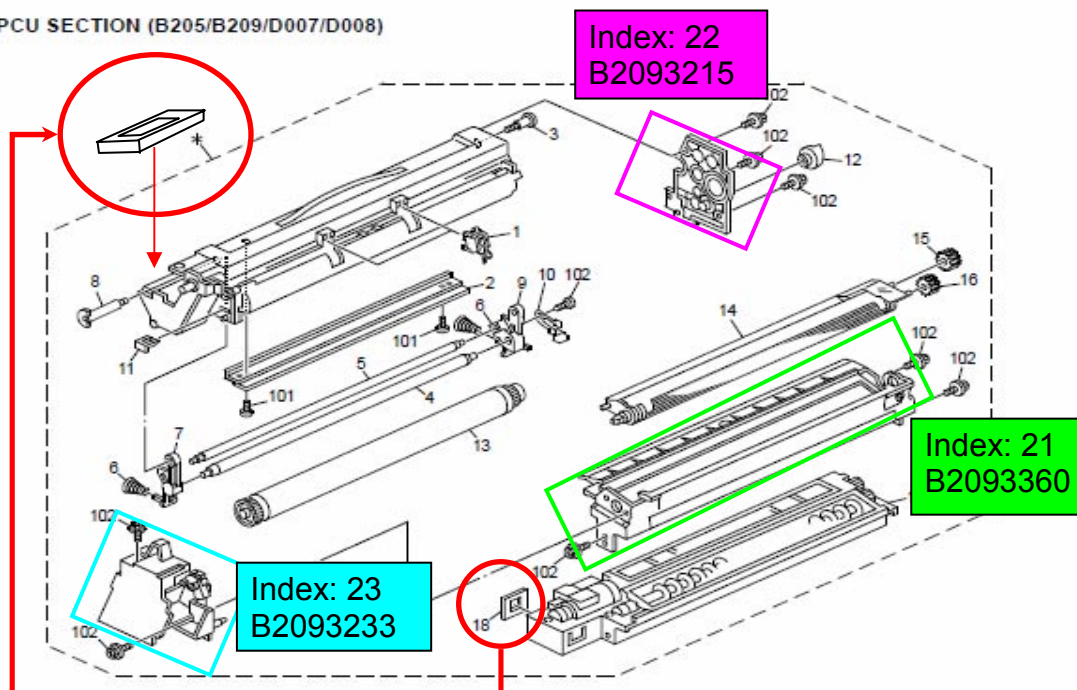


Fig-3

16.PCU SECTION (B205/B209/D007/D008)



Reissued: 19-Dec-06

Model: Russian-C4/Russian-C4.5	Date: 15-Dec-06	No.: MB205011a
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MB Reissue

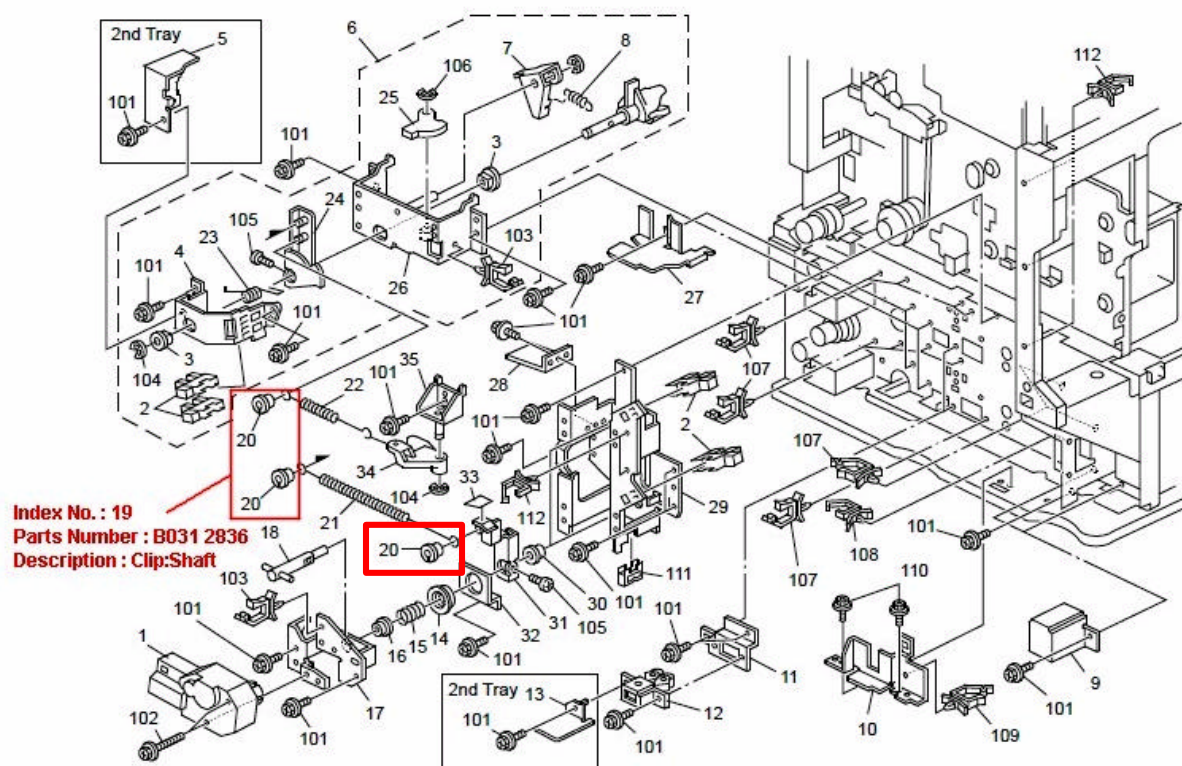
The items in ***bold italics*** were corrected or added.

Modified Article: Clip : Shaft		Prepared by: Yuji Mimura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Change/Reason: The index number in the illustration was corrected (20→19).

Page 46

20.DRIVE SECTION 1 (B205/B209/D007/D008)



Reissued: 19-Dec-06

Model: Russian-C4 / Russian-C4.5	Date: 6-Nov-06	No.: MB205010a
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MB Reissue

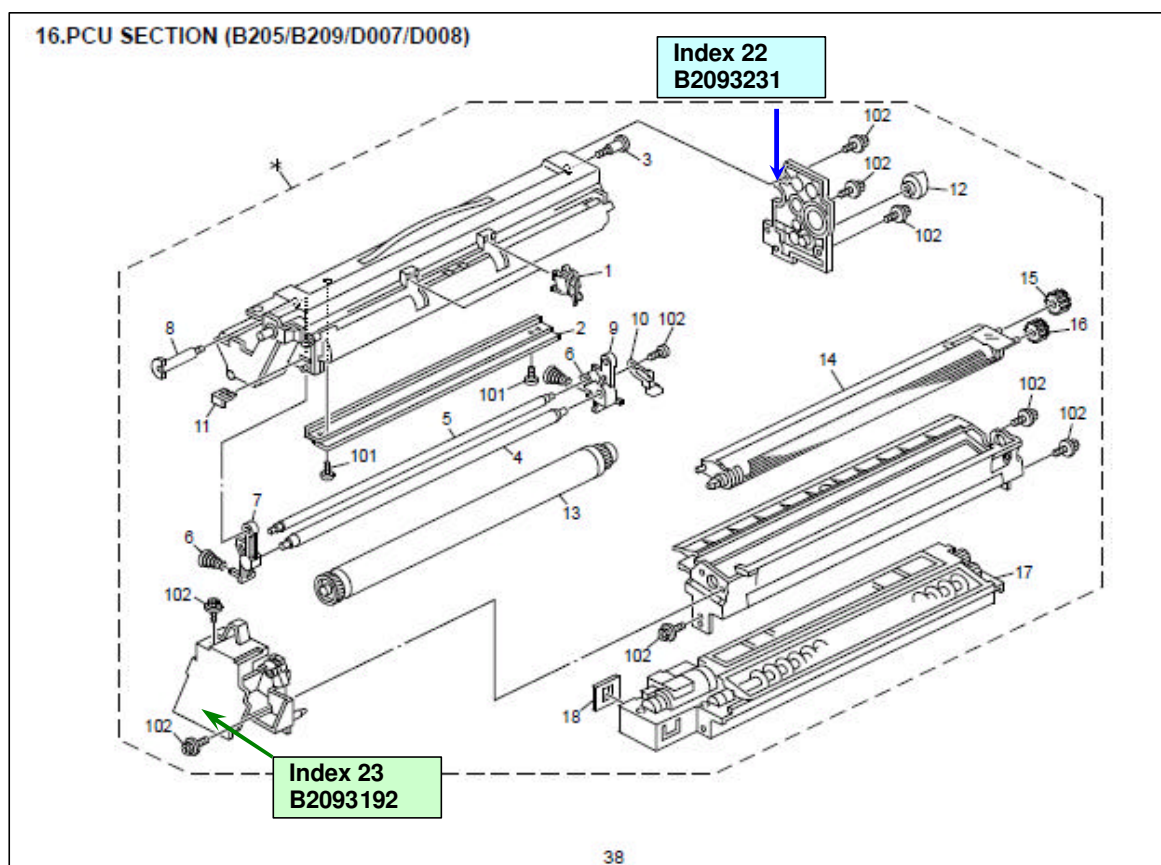
The items in bold italics were corrected or added.

Modified Article: PCU		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2093215	<i>B2093231</i>	<i>DRUM STAY:REAR</i>	1		38	22	Fig1
B2093233	<i>B2093192</i>	<i>GRIP:PCU:FRONT</i>	1		38	23	Fig1

Fig-1



Model: Russian-C4 / Russian-C4.5		Date: 15-Jan-07	No.: MB205012
Modified Article: SBCU : Connector		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1889032	11033179	CONNECTOR:FH12-50S-0.5SV(89)	1	X/O	65	3	
B2255620	11033176	CONNECTOR:FH12-45S-0.5SH(89)	1	X/O	65	4	

Change: The materials for this part were changed to more environmentally-friendly types.

Reason: Ongoing application of Ricoh internal environmental standards.

Reissued: 5-Mar-07

Model: Russian-C4 / Russian-C4.5	Date: 6-Nov-06	No.: MB205010b
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MB Reissue

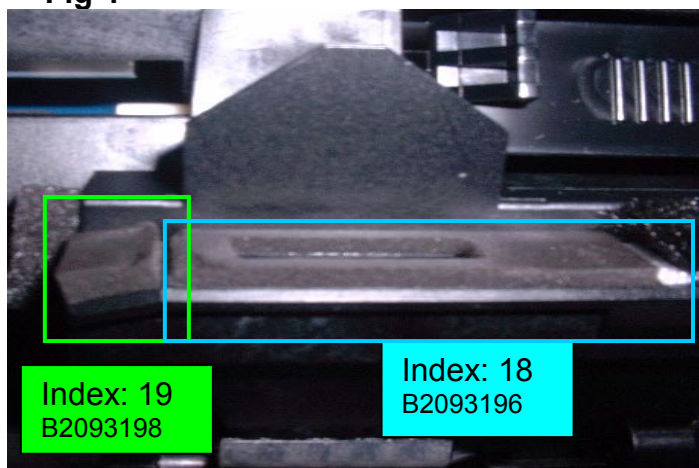
The items in ***bold italics*** were corrected or added.

Modified Article: PCU		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B2093198	SHIELD:TONER SUPPLY:ENTRANCE:REAR	1		38	19	Fig1
	AA152297	SHIELD:TONER SUPPLY:ENTRANCE:FRONT	1		38	20	Fig2
	B2093360	DEVELOPMENT ROLLER CASE	1		38	21	Fig3
B2093231		DRUM STAY:FRONT	1		38	22	Fig3
↳	<i>B2093233</i>	<i>DRUM STAY:REAR</i>	1		38	22	Fig3
B2093233		DRUM STAY:REAR	1		38	23	Fig3
↳	<i>B2093215</i>	<i>DRUM STAY:FRONT</i>	1		38	23	Fig3

Fig-1



Reissued: 5-Mar-07

Model: Russian-C4 / Russian-C4.5

Date: 6-Nov-06

No.: MB205010b

Fig-2

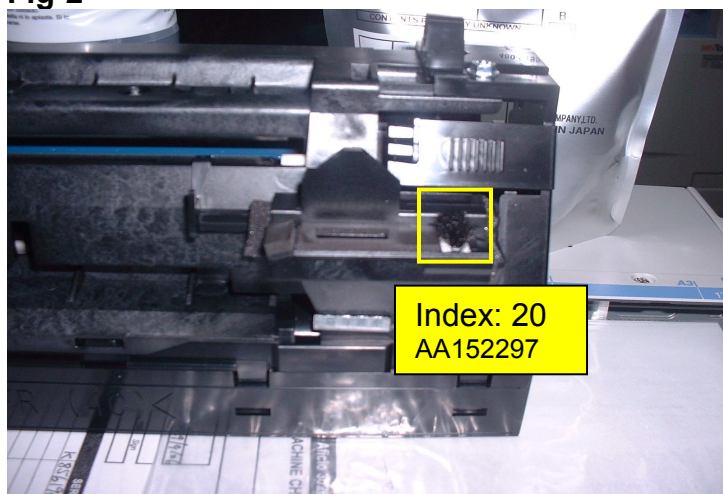
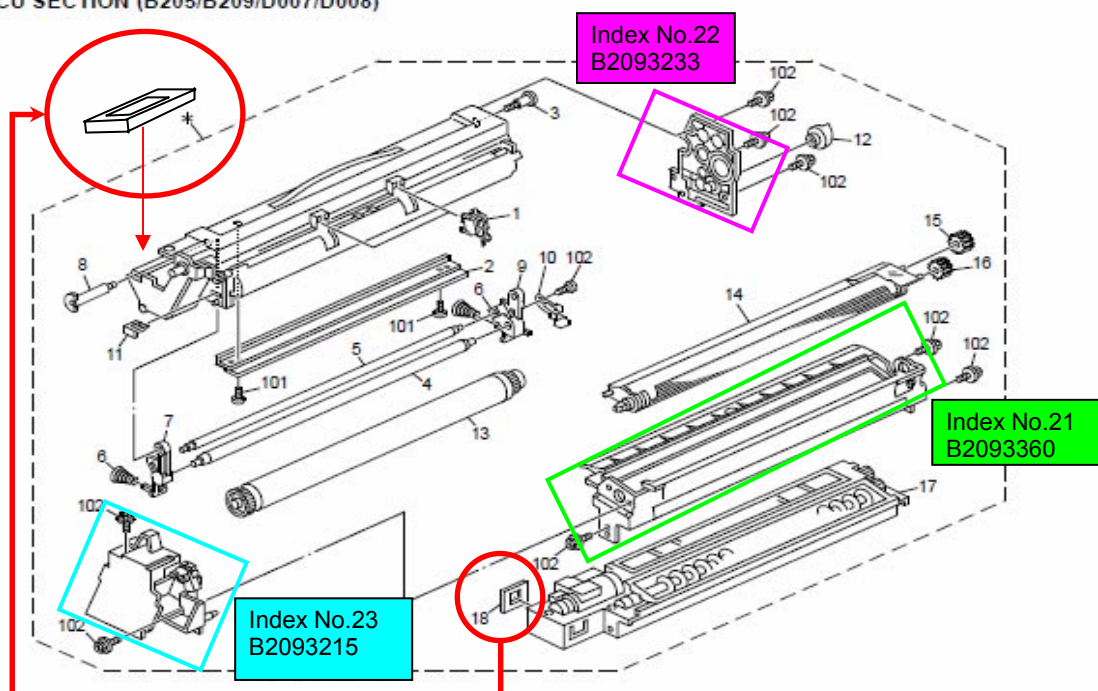


Fig-3

16.PCU SECTION (B205/B209/D007/D008)



Model: Russian-C4		Date: 23-Jul-07	No.: MB205013
Modified Article: Parts number for Developer Type28		Prepared by: Y.Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Change: The service part in the table was separated into two parts.

Reason: The developer for the NA/EU markets will be supplied from REI.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1219640	B1219640	Developer Type 28 Black(Asia)	1		93	10	Fig31
	B1219645	Developer Type 28 Black(NA,EU)					



Fig.31 (page 92)

Model: Russian-C4/C5		Date: 28-Sep-07	No.: MB205014
Modified Article: Hot Roller		Prepared by: Yuji Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The Parts Catalog was corrected as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE01 1003	AE01 1103	Hot Roller	1		40	23	

Reissued: 14-Feb-08

Model: Russian-C4 / C4.5	Date: 6-Dec-07	No.: MB205015a
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MB Reissue

 The items in ***bold italics*** were corrected or added.

Modified Article: Imaging Unit		Prepared by: Y. Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2091900	B2091903	Imaging Unit	1-1	X/O	23	1	
B2091917	<i>B2091919</i>	Laser Diode Unit	1-1	X/O	23	14	

Change / Reason: Changed to environmentally-friendly types

Model: Russian-C4/C4.5		Date: 7-Jan-08	No.: MB205016
Modified Article: Fusing Lower Frame		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The Parts Catalog was corrected as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2064072	B2094072	Frame:Fusing:Lower	1-1		43	27	

Model: Russian-C4 / C4.5		Date: 14-Feb-08	No.: MB205017
Modified Article: Power Supply Cord		Prepared by: Y.Mimura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2097611	B2097616	Power Supply Cord: Stopper: NA	1	X/O	54	15	

Change / Reason: Changed to environmentally-friendly types

Model: Russian-C4/C4.5		Date: 23-Jun-08	No.: MB205018
Modified Article: Fusing Unit		Prepared by: S. Tomoe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2097280	B2097281	Fusing Unit (120V)	1-1		41	1	
B2097530	B2097531	Fusing Unit (230V)	1-1		41	1	

Change/Reason: The Parts Catalog was corrected as follows.



Model: Russian-C4/C4.5		Date: 18-Jul-08	No.: MB205019
Modified Article: Fusing Unit		Prepared by: S. Tomoe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0903501	B0273501	Toner Supply Unit	1-1		33	*	

Change/Reason: The above part has been changed due to part standardization with the Russian-C3.

Model: Russian-C4 / C4.5		Date: 26-Aug-08	No.: MB205020
Modified Article: Power Supply Cord		Prepared by: S. Tomoe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2097616	B2097615	Power Supply Cord: Stopper: NA	1	O/O	54	15	

Change / Reason: Vendor change



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Russian-C4	B205	200903		B2097615	D0195615	POWER SUPPLY CORD:STOPPER:NA:ASS'Y	1	1	O/O		54	15					V0803663
Russian-C4	B209	200903		B2097615	D0195615	POWER SUPPLY CORD:STOPPER:NA:ASS'Y	1	1	O/O		54	15					V0803663
Russian-C4	B205	200903		B5845050	B5845051	PCB:DDR-DIMM:128MB:ASS'Y	1	1	X/O		57	4					V0803454
Russian-C4	B209	200903		B5845050	B5845051	PCB:DDR-DIMM:128MB:ASS'Y	1	1	X/O		57	4					V0803454



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Russian-C4	B205	200904		B2135222	H3106173	TOUCH PANEL:HVGA:FU-ACF	1	1	X/O		13	31					V0804330
Russian-C4	B209	200904		B2135222	H3106173	TOUCH PANEL:HVGA:FU-ACF	1	1	X/O		13	31					V0804330
Russian-C4	B205	200904			B0902738	COVER:VERTICAL TRANSPORT	0	1			27	31			Y		V0900217
Russian-C4	B209	200904			B0902738	COVER:VERTICAL TRANSPORT	0	1			27	31			Y		V0900217



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	200911		AX040220	D3312680	DC MOTOR:PAPER FEED:ASS'Y	2	2	O/O		47	1					V0804693	8101773
R-C4	B209	200911		AX040220	D3312680	DC MOTOR:PAPER FEED:ASS'Y	2	2	O/O		47	1					V0804693	8101773
R-C4	B215	200911		AX040220	D3312680	DC MOTOR:PAPER FEED:ASS'Y	2	2	O/O		47	1					V0804693	8101773
R-C4	B205	200911		B2097631	D0195631	Power Supply Cord: Stopper : EU	1	1	X/O		55	15					V0801242	8020796
R-C4	B209	200911		B2097631	D0195631	Power Supply Cord: Stopper : EU	1	1	X/O		55	15					V0801242	8020796
R-C4	B205	200911		B2097611	B2097615	Power Supply Cord: Stopper : TWN	1	1	X/O		55	15					T0602957	5120956
R-C4	B205	200911		B2097615	B2097617	Power Supply Cord: Stopper : TWN	1	1	X/O		55	15					V0803663	
R-C4	B209	200911		B2097611	B2097615	Power Supply Cord: Stopper : TWN	1	1	X/O		55	15					T0602957	5120956
R-C4	B209	200911		B2097615	B2097617	Power Supply Cord: Stopper : TWN	1	1	X/O		55	15					V0803663	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	200912		B2091186	D0191188	MAGNETIC CLUTCH:0.5N M:Z35	1	1	O/O		49	9					V0900769	
R-C4	B209	200912		B2091186	D0191188	MAGNETIC CLUTCH:0.5N M:Z35	1	1	O/O		49	9					V0900769	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B215	201002		B2091186	D0191188	MAGNETIC CLUTCH:0.5N M:Z35	1	1	O/O		49	13					V0900769	
R-C4	B205	201002		B2092617	AX200290	MAGNETIC CLUTCH:0.25N M:Z38	2	2	O/O		51	12					V0900767	
R-C4	B209	201002		B2092617	AX200290	MAGNETIC CLUTCH:0.25N M:Z38	2	2	O/O		51	12					V0900767	
R-C4	B205	201002		B2092616	D0192816	MAGNETIC CLUTCH:0.35N M:Z50	2	2	O/O		51	13					V0900767	
R-C4	B209	201002		B2092616	D0192816	MAGNETIC CLUTCH:0.35N M:Z50	2	2	O/O		51	13					V0900767	



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201006		08025291	04543006Q	TAPPING SCREW - M3X6	26	26	O/O		45	103					V1000295	
R-C4	B209	201006		08025291	04543006Q	TAPPING SCREW - M3X6	26	26	O/O		45	103					V1000295	
R-C4	B205	201006		08025291	04543006Q	TAPPING SCREW - M3X6	26	26	O/O		57	102					V1000295	
R-C4	B209	201006		08025291	04543006Q	TAPPING SCREW - M3X6	26	26	O/O		57	102					V1000295	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		41	2					V1002478	10090261
R-C4	B209	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		41	2					V1002478	10090261
R-C4	B215	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		41	2					V1002478	10090261
R-C4	B205	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		91	6					V1002478	10090261
R-C4	B209	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		91	6					V1002478	10090261
R-C4	B215	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		91	6					V1002478	10090261



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201106		B2091129	D0191129	BRUSHLESS MOTOR-DC 30W	1	1	O/O		53	9					V1101027	11050131
R-C4	B209	201106		B2091129	D0191129	BRUSHLESS MOTOR-DC 30W	1	1	O/O		53	9					V1101027	11050131
R-C4	B215	201106		B2091129	D0191129	BRUSHLESS MOTOR-DC 30W	1	1	O/O		53	9					V1101027	11050131



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201109		B1959590	B1959593	NVRAM - ZERO COUNTER	1	1	O/O		57	23					V1002605	
R-C4	B209	201109		B1959590	B1959593	NVRAM - ZERO COUNTER	1	1	O/O		57	23					V1002605	



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201110		AA120094	D0194453	DISCHARGE BRUSH:PAPER EXIT SUB-UNIT	1	1	O/O		45	3					V1101086	11050641
R-C4	B209	201110		AA120094	D0194453	DISCHARGE BRUSH:PAPER EXIT SUB-UNIT	1	1	O/O		45	3					V1101086	11050641
R-C4	B215	201110		AA120094	D0194453	DISCHARGE BRUSH:PAPER EXIT SUB-UNIT	1	1	O/O		45	3					V1101086	11050641



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-C4	B205	201111		B2093616	D0853616	DC MOTOR:TONER BOTTLE:Z:2.52W:ASS'Y	1	1	O/O		33	3					V1002821	10110803
R-C4	B209	201111		B2093616	D0853616	DC MOTOR:TONER BOTTLE:Z:2.52W:ASS'Y	1	1	O/O		33	3					V1002821	10110803
R-C4	B215	201111		B2093616	D0853616	DC MOTOR:TONER BOTTLE:Z:2.52W:ASS'Y	1	1	O/O		33	3					V1002821	10110803



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B209	201306		B1447007		PAPER FEED COVER:RIGHT:MIDDLE:EU	1	0	X/O		11	16			RB205029		V1302180	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201309		B2094094	B0274094	THERMOSTAT HOUSING	2	2	O/O		43	2				V1201471	
R-C4	B209	201309		B2094094	B0274094	THERMOSTAT HOUSING	2	2	O/O		43	2				V1201471	
R-C4	B215	201309		B2094094	B0274094	THERMOSTAT HOUSING	2	2	O/O		43	2				V1201471	



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201401		B0902686	52062686	SNAP RING	1	1	O/O		27	14					V1302626	
R-C4	B209	201401		B0902686	52062686	SNAP RING	1	1	O/O		27	14					V1302626	
R-C4	B215	201401		B0902686	52062686	SNAP RING	1	1	O/O		27	14					V1302626	
R-C4	B205	201401		B0902686	52062686	SNAP RING	2	2	O/O		29	12					V1302626	
R-C4	B209	201401		B0902686	52062686	SNAP RING	2	2	O/O		29	12					V1302626	
R-C4	B215	201401		B0902686	52062686	SNAP RING	2	2	O/O		29	12					V1302626	
R-C4	B205	201401		B0902686	52062686	SNAP RING	1	1	O/O		31	15					V1302626	
R-C4	B209	201401		B0902686	52062686	SNAP RING	1	1	O/O		31	15					V1302626	
R-C4	B215	201401		B0902686	52062686	SNAP RING	1	1	O/O		31	15					V1302626	
R-C4	B205	201401		B0902686	52062686	SNAP RING	2	2	O/O		35	7					V1302626	
R-C4	B209	201401		B0902686	52062686	SNAP RING	2	2	O/O		35	7					V1302626	
R-C4	B215	201401		B0902686	52062686	SNAP RING	2	2	O/O		35	7					V1302626	



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201402		B2094095	B0274095	THERMOSTAT ASS'Y	2	2	O/O		43	3					V1302949	
R-C4	B209	201402		B2094095	B0274095	THERMOSTAT ASS'Y	2	2	O/O		43	3					V1302949	
R-C4	B215	201402		B2094095	B0274095	THERMOSTAT ASS'Y	2	2	O/O		43	3					V1302949	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201507		B2093461	D1823461	RECEPTACLE:CHARGE:ASS'Y	1	1	O/O	N	53	2					V1501992	
R-C4	B209	201507		B2093461	D1823461	RECEPTACLE:CHARGE:ASS'Y	1	1	O/O	N	53	2					V1501992	

RICOH

Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201604		B2050151	B2050153	PROCESSES AROUND PHOTOCONDUCTOR:R-C4:EXP:SERVICE	1	1	O/O	N	9	20					V1503505	
R-C4	B209	201604		B2050151	B2050153	PROCESSES AROUND PHOTOCONDUCTOR:R-C4:EXP:SERVICE	1	1	O/O	N	9	20					V1503505	
R-C4	B215	201604		B2050151	B2050153	PROCESSES AROUND PHOTOCONDUCTOR:R-C4:EXP:SERVICE	1	1	O/O	N	9	20					V1503505	



Part Change Information List

Date: Apeil 4, 2017

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Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201705		D0102822	D0182832	FRICTION PAD:F2:ADHESION	1	1	O/O	N	37	19					V1700087	16121166
R-C4	B209	201705		D0102822	D0182832	FRICTION PAD:F2:ADHESION	1	1	O/O	N	37	19					V1700087	16121166
R-C4	B215	201705		D0102822	D0182832	FRICTION PAD:F2:ADHESION	1	1	O/O	N	37	19					V1700087	16121166



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B215	201706		B1015257	B2135225	LCD:HVGA:SH:BL	1	1	O/O	N	17	6					V1701022	



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-C4	B205	201805		B0913912	AA063607	PRESSURE SPRING	1	1	O/O	N	25	22					V1800573	
R-C4	B209	201805		B0913912	AA063607	PRESSURE SPRING	1	1	O/O	N	25	22					V1800573	
R-C4	B215	201805		B0913912	AA063607	PRESSURE SPRING	1	1	O/O	N	25	22					V1800573	