

Model: Neptune-C1		Date: 3-Jun-04	No.: MB125001
Modified Article: Parts Catalog		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following P/N and description revisions to your Parts Catalogs (new parts below used from beginning of mass production).

Old part number	New part number	Description	Q'ty	Int	Page	Index
B1258504	B1256510	Operating Instructions: System: CHN	1	X/O	7	24
B1258503	B1256610	Operating Instructions: System: Copy: CHN	1	X/O	7	25
B1255219	B1255201	PCB: Image Processing Unit: EXP	1	X/O	41 69	9 *
AZ230130		Power Supply Unit: 220-240V: EU/AA/CHN	1		43	19
	AZ230130	Power Supply Unit: 220-240V: EU/AA	1		43	19
	AZ230131	Power Supply Unit: 220-240V: CHN	1	X/O	43	19

Model: Neptune-C1		Date: 3-Jun-04	No.: MB125002
Modified Article: Balancer, Bearing Case		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index
B0102252		OPC Drum Balancer	2 - 2	O/O	23	19
	→ B1252472	Balancer: OPC Drum				
B1253227	B1253233	Bearing Case	1 - 1	O/O	25	8

Model: Neptune-C1		Date: 13-Oct-04	No.: MB125003
Modified Article: PCB: Image Processing Unit: Exp		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1255201	B1255202	PCB: Image Processing Unit: Exp	1 - 1	X/O	41 69	9 *	

Change: Layout of the circuit pattern.

Reason: To minimize electrical noise.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	K1440800101
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	K1440800001
RICOH Aficio 240W	220-240/50, 60	China	B125-69	K1440800286

Model: Neptune-C1		Date: 24-Dec-04	No.: MB125004
Modified Article: Harness: AC: Main		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1255604	B1255629	Harness: AC: Main	1 - 1	X/O	43	17	

Change: The position of the harness bindings.

Reason: To make sure the harness does not touch the drive components.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	K1441100250
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	K1441100175
RICOH Aficio 240W	220-240/50, 60	China	B125-69	K1441100364

Reissued: 17-Jan-05

Model: Neptune-C1	Date: 12-Jan-05	No.: MB125005a
-------------------	-----------------	----------------

MB Reissue

This MB has been deleted.

Modified Article: Heater : 230V: 18W: 130C: CHN		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

This MB has been issued to officially **delete** MB #MB125005.

This is because:

The above MB contained a content error.

Model: Neptune-C1		Date: 31-Mar-05	No.: MB125006
Modified Article: SIB		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1255460	B1255465	SIB	1 - 1	X/O	21	11	

Change: The SIB firmware was changed.

Reason: The assembly method for the CIS unit was changed.

NOTE: The SIB firmware change was applied from the first machine of mass-production.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	K1441000406
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	K1441000001
RICOH Aficio 240W	220-240/50, 60	China	B125-69	K1441000543

Model: Neptune-C1		Date: 9-May-05	No.: MB125007
Modified Article: Decal: Emblem: AF241W: CHN (-21 only)		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

New part number	Description	Q'ty	Page	Index	Note
B1254846	Decal: Emblem: AF241W: CHN	1	7	6	
B1256520	Operating Instructions: System: CHN	1	7	24	
B1256620	Operating Instructions: Copy: CHN	1	7	25	

Change/Reason: The parts in the table were added for the China model (B125-21).

Reissued: 1-Nov-05

Model: Neptune-C1	Date: 29-Sep-05	No.: MB125008a
-------------------	-----------------	----------------

MB Correction

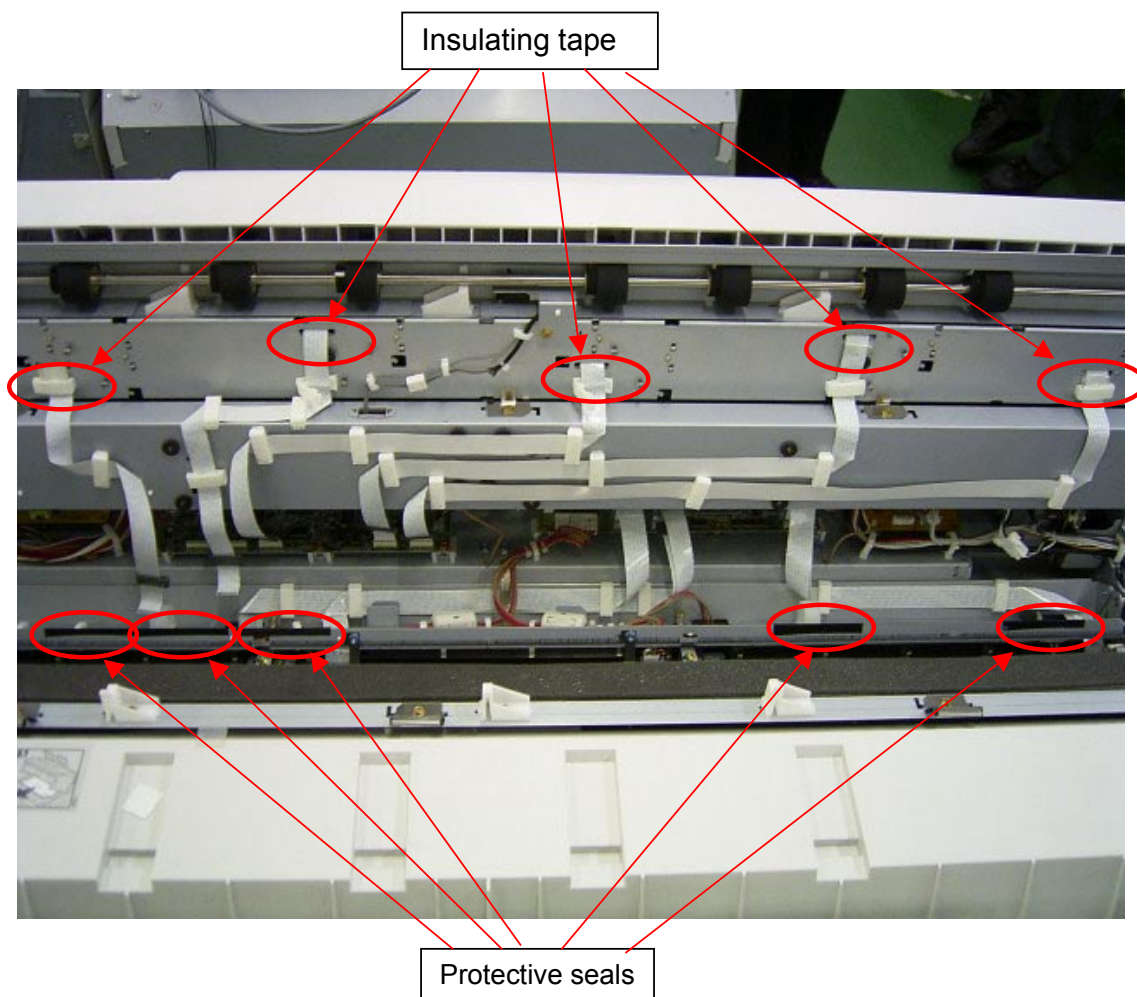
The items (New part number) in bold italics have been corrected.

Modified Article: CIS and LPH		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1251649	<i>B1251648</i>	Contact Image Sensor: Unit	1 - 1	O/O	15	14	
B1251858	B1251859	LED Head: Unit	1 - 1	O/O	21	18	

Change: Insulating tape was added to the CIS unit, and protective seals were added to the LPH unit.

Reason: To protect the harnesses of the CIS unit and brackets of the LPH unit.



Reissued: 1-Nov-05

Model: Neptune-C1	Date: 29-Sep-05	No.: MB125008a
-------------------	-----------------	----------------

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	K1450300235
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	K1450300001
RICOH Aficio 240W	220-240/50, 60	China	B125-69	K14504xxxxx

Model: Neptune-C1		Date: 3-Oct-06	No.: MB125009
Modified Article: Parts Catalog		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

1.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1252594	B1252596	Manual Feed Table: Printing	1 - 1	X/O	7	3	2
B1254813	B1254839	Cover: Toner Cartridge	1 - 1	X/O	7	5	2
B1251353	B1251363	Guide: Original	6 - 6	X/O	7	15	2, 3
B1251354	B1251364	Guide Plate: Guide: Original	6 - 6	X/O	7	16	2, 3
B1251351	B1251358	Guide; Original: Middle	1 - 1	O/O	7	19	2
B1254703	B1254705	Original Table: Printing (EU/CHN)	1 - 1	X/O	9	5	2
B1254704	B1254706	Original Table: Printing: NA					
B1254730	B1254725	Cover: Original: Upper	1 - 1	O/O	13	42	2
B1253567	B1253566	Casing: Pickoff Pawl: Welding	1 - 1	X/O	23	27	2
AX500074	AX500095	Discharge Lamp: L2	3 - 3	O/O	29	14	1
AX500095	AX500099	Discharge Lamp: L2					2
B1254358	B1254360	Grounding Plate: Fusing	1 - 1 2 - 2	O/O	41 43	1 22	2
B1251186	B2751186	Gasket: Tray: IPU/MCU: Upper	7 - 7		41	14	2
B1255291	B2755291	PCB: MCU-NP: NA (B125)	1 - 1	O/O	41	8	1
B2755291	B2755221	PCB: MCU-NP: NA			55	*	2
B1255292	B2755292	PCB: MCU-NP: EU (B125)	1 - 1	O/O	41	8	1
B2755292	B2755222	PCB: MCU-NP: EU			55	*	2
B1255246	B2755246	PCB: MCU-NP: CHN (B125)	1 - 1	O/O	41	8	1
B2755246	B2755223	PCB: MCU-NP: CHN			55	*	2
B1251186	B2751186	Gasket: Tray: IPU/MCU: Upper	7 - 7	O/O	41	14	1
B1254291	B1254298	Guide Plate: Duct	1 - 1	O/O	43	9	2
A1343162	B2863664	DC Motor 24V 5.85W	1 - 1	O/O	45	4	2
B1253869	B1253870	Guide Plate: T/S Corona: Lower (B125)	1 - 1	O/O	45	8	2

Change/Reason: Parts standardization.

NOTE: 1: Parts standardization with the B275.
 2: Parts standardization with other models.
 3: Interchangeability is O/O as a set.

Model: Neptune-C1	Date: 3-Oct-06	No.: MB125009
-------------------	----------------	---------------

2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1254856		Sheet: Guide: Pressure - Plate	3 - 1	X/0	13	53	
	B1254857	Sheet: Guide: Pressure Plate: Right					
	B1254858	Sheet: Guide: Pressure Plate: Left	0 - 1		13	54	

Change:

- 1) The shape of the guide sheet of the pressure plate was changed.
- 2) The left guide sheet was added.

Reason: To ensure that the image density is uniform across the page.

Note: For details, please see RTB: RB125011.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W	220-240/50, 60	China	B125-21	K1450800397
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	K1450800229
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	K1450800001
RICOH Aficio 240W	220-240/50, 60	China	B125-69	Service part only
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B275-17	From 1st production
RICOH Aficio 240W	220-240/50, 60	China	B275-21	
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B275-27	
RICOH Aficio 241W-e	220-240/50, 60	China	B275-61	

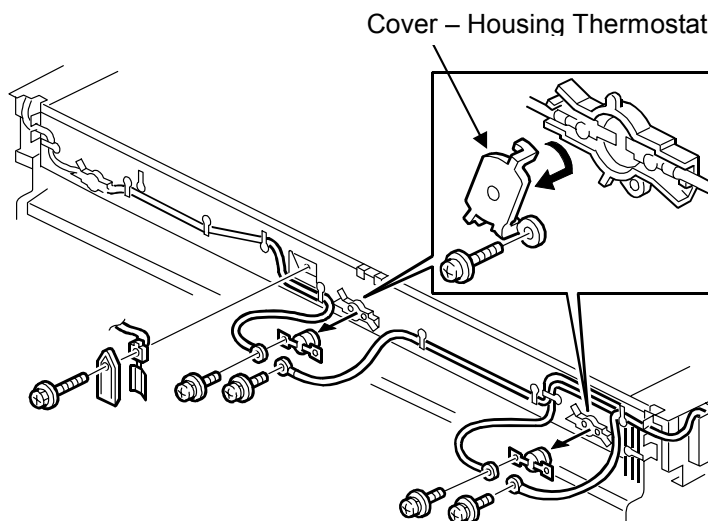
Model: Neptune-C1	Date: 3-Oct-06	No.: MB125009
-------------------	----------------	---------------

3.

New part number	Description	Q'ty	Int	Page	Index	Note
B1044086	Cover – Housing Thermostat	0 - 2		33	19	

Change: The cover for the thermostat was added.

Reason: To facilitate assembly in the field.



MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH Aficio 240W	220-240/50, 60	China	B125-21	Service part only
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B125-27	
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B125-57	
RICOH Aficio 240W	220-240/50, 60	China	B125-69	
RICOH Aficio 240W Gestetner A045 SAVIN 2400WD Lanier LW310	120/60	USA, Canada, S. America	B275-17	From 1st production
RICOH Aficio 240W	220-240/50, 60	China	B275-21	
RICOH Aficio 240W Nashuatec A045 Gestetner A045 Rex Rotary A045	220-240/50, 60	Europe, Asia, Oceania, etc	B275-27	
RICOH Aficio 241W-e	220-240/50, 60	China	B275-61	

Model: Neptune-C1		Date: 21-Sep-07	No.: MB125010
Modified Article: Harness: AC: Fusing: 220/230V		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1255609		Harness: AC: Fusing: 220/230V	1 - 1	X/O	43	18	
	B2865736	Harness: AC: Fusing: EU					

Change: Part number

Reason: Part standardization with Neptune-C2

Model: Neptune-C1		Date: 21-Sep-07	No.: MB125011
Modified Article: T/S Corona Unit		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1253830	B2863830	T/S CORONA UNIT	1 - 1	O/O	27	1	

Change: Part number

Reason: Part standardization with Neptune-C2

Model: Neptune-C1		Date: 2-Oct-07	No.: MB125012
Modified Article: Ball Bearing, Lever: Cleaning Roller		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE030041	AE030050	Ball Bearing -20X32X7	2 - 2	O/O	31	16	
B1254214	B2864214	Lever: Cleaning Roller: Left	1 - 1	O/O	31	28	
B1254213	B2864213	Lever: Cleaning Roller: Right	1 - 1	O/O	31	32	

Change/ Reason: Due to parts standardization

Model: Neptune-C1		Date: 2-Oct-07	No.: MB125013
Modified Article: Shield, Seal, Ozone Filter, etc.		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☒ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1253668	B2863668	Shield: Used Toner Sensor	1 - 1	O/O	9	23	
B1254854	B2864854	Cushion: Key Top: Original: Stop	1 - 1	O/O	13	46	
B1254755		Seal: Shield	1 - 1	O/O	29	22	
	B2864755	Shield: Block Light					
B1254498	B2864498	Seal: Guide: Right Upper	1 - 1	O/O	35	13	
B1254497	B2864497	Seal: Guide: Left Upper	1 - 1	O/O	35	14	
B1254285	B2864285	Seal: Cover: Fusing: Harness	1 - 1	O/O	43	5	
AA010117		Exhaust Ozone Filter	1 - 1	O/O	43	7	
	AA010119	Ozone Filter					
B1254292	B2864292	Shield: Front Guide Plate: Duct	1 - 1	O/O	43	10	
B1253683	B2863683	Shield: Joint: Upper			45	17	
AA152390		Shielding Seal	2 - 2	O/O	47	17	
	AA152479	Seal: Block Heat					
B1251183	B2861183	Shield: Duct: Inner	1 - 1	O/O	47	23	

Change/ Reason: Due to parts standardization with Neptune-C2

Model: Neptune-C1		Date: 2-Oct-07	No.: MB125014
Modified Article: Holder: Pressure Roller, Grip Exit		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1254148	B2864148	Holder: Pressure Roller	2 - 2	O/O	31	14	
B1254499	B2864499	Grip: Exit	2 - 2	O/O	35	15	

Change/ Reason: Due to parts standardization with Neptune-C2.

Reissued:6-Nov-07

Model: Neptune-C1	Date: 2-Oct-07	No.: MB125016a
-------------------	----------------	----------------

MB Reissue

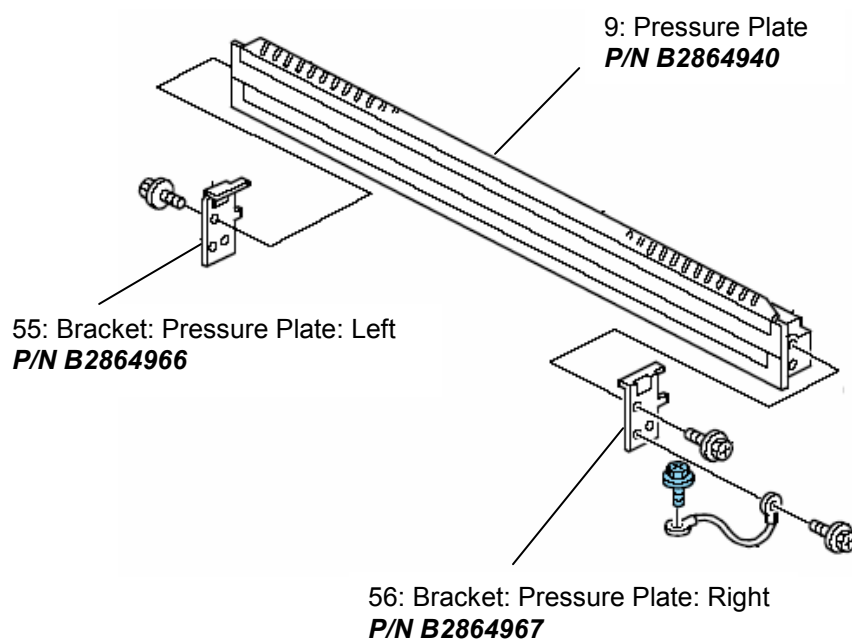
The items in ***bold italics*** have been corrected.

Modified Article: Platen Plate		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☒ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1254850		Platen Plate	1 - 1	X/X	13	9	*1
	B2864940	Pressure Plate					
B1254855		Bracket: Platen Plate	2 - 0	X/X	13	2	*1
	B2864966	Bracket: Pressure Plate: Left	0 - 1	X/X	13	55	*1
	B2864967	Bracket: Pressure Plate: Right	0 - 1	X/X	13	56	*1
B1254857		Sheet: Guide: Pressure Plate: Right	1 - 0		13	53	*1
B1254858		Sheet: Guide: Pressure Plate: Left	1 - 0		13	54	*1
B1254675	B2864675	Transport Roller: Original Exhaust	1 - 1	X/X	15	15	*2
B1254696	B2864696	Guide Plate: Original: Rear Lower	1 - 1	X/X	15	16	*2

Note: The interchangeability is O/O as a set.

Change/ Reason: Due to parts standardization with Neptune-C2



Model: Neptune-C1		Date: 5-Oct-07	No.: MB125017
Modified Article: Cover: Harness		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1254137	B2864138	Cover: Heater	1 - 1	O/O	31	8	

Change/ Reason: Due to parts standardization with Neptune-C2.

Model: Neptune-C1		Date: 14-Dec-07	No.: MB125018
Modified Article: Cleaning Blade		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1653581	B2863581	Cleaning Blade	1 - 1	O/O	23	37	

Change/Reason: The vender of the cleaning blade holder (Aluminum) has been changed.

Model: Neptune-C1		Date: 14-Dec-07	No.: MB125019
Modified Article: Hot Roller		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE011085	AE011122	Hot Roller	1 - 1	O/O	31	13	

Change: Part number
Reason: Vender change

Model: Neptune-C1		Date: 25-Sep-08	No.: MB125020
Modified Article: Bracket: Positioning		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1252582	D0462582	Bracket: Positioning: Left	1 - 1	0/0	25	19	
B1252583	D0462583	Bracket: Positioning: Right	1 - 1	0/0	25	20	

Change/ Reason: Due to part standardization with new model.



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			
N-C1	B125	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			
N-C1	B125	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			
N-C1	B275	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			
N-C1	B275	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			
N-C1	B275	201001			B1251101	SIDE PLATE:DRIVE	0	1			39	37			Y			



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201005		B1254616	B2864616	BRACKET:ORIGINAL:EXIT SENSOR	1	1	O/O		15	20					V1001039	10040428
N-C1	B275	201005		B1254616	B2864616	BRACKET:ORIGINAL:EXIT SENSOR	1	1	O/O		15	20					V1001039	10040428



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201008		B1251286	B2861286	COVER:LEFT UPPER	1	1	O/O		7	10					V1001039	
N-C1	B125	201008		B1251286	B2861286	COVER:LEFT UPPER	1	1	O/O		7	10					V1001039	
N-C1	B125	201008		B1251287	B2861287	COVER:LEFT LOWER	1	1	O/O		7	11					V1001039	
N-C1	B125	201008		B1251287	B2861287	COVER:LEFT LOWER	1	1	O/O		7	11					V1001039	



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B275	201009		19070050	19070116	SDRAM:64M:1MX16X4:133MHZ:G7	10	10	O/O		69	208					V1001177	10041427

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201010		B1251156	B2861160	COVER:PRINTED CIRCUIT BOARD	12	12	O/O		21	13					V1001342	10060570
N-C1	B275	201010		B1251156	B2861160	COVER:PRINTED CIRCUIT BOARD	12	12	O/O		21	13					V1001342	10060570
N-C1	B125	201010		B1252253	D0932253	HOLDER:BALL BEARING	2	2	X/O		23	6					V1002371	
N-C1	B275	201010		B1252253	D0932253	HOLDER:BALL BEARING	2	2	X/O		23	6					V1002371	
N-C1	B125	201010		B1254211	B2864211	FUSING COVER:UPPER	1	1	O/O		31	24					V1001311	
N-C1	B275	201010		B1254211	B2864211	FUSING COVER:UPPER	1	1	O/O		31	24					V1001311	
N-C1	B125	201010		AZ230193	AZ230247	POWER SUPPLY UNIT:EU/AA/CHN	1	1	X/O		42	19					V1002250	10090348
N-C1	B275	201010		AZ230193	AZ230247	POWER SUPPLY UNIT:EU/AA/CHN	1	1	X/O		42	19					V1002250	10090348



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201011		B1254151	B2864151	STAY:FUSING:UPPER:ASS'Y	1	1	O/O		33	6					V1001784	10070340
N-C1	B275	201011		B1254151	B2864151	STAY:FUSING:UPPER:ASS'Y	1	1	O/O		33	6					V1001784	10070340
N-C1	B125	201011		B1254451	B2864451	COVER:EXIT	1	1	O/O		37	7					V1001039	
N-C1	B275	201011		B1254451	B2864451	COVER:EXIT	1	1	O/O		37	7					V1001039	



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201012		B1253566	D0933566	CASING:PICKOFF PAWL	1	1	O/O		23	27					V1001550	10070012
N-C1	B125	201012		B1253566	D0933566	CASING:PICKOFF PAWL	1	1	O/O		23	27					V1002281	
N-C1	B275	201012		B1253566	D0933566	CASING:PICKOFF PAWL	1	1	O/O		23	27					V1001550	10070012



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B275	201101		B1251286	B2861286	COVER:LEFT UPPER	1	1	O/O		7	10					V1001039	
N-C1	B275	201101		B1251287	B2861287	COVER:LEFT LOWER	1	1	O/O		7	11					V1001039	



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201102		B1254215	D0934373	HEAT INSULATION:COVER:FUSING	1	1	O/O		31	25					V1002641	10110089
N-C1	B275	201102		B1254215	D0934373	HEAT INSULATION:COVER:FUSING	1	1	O/O		31	25					V1002641	10110089

RICOH

Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
N-C1	B125	201103	Correct	B6242530	D0931296	COVER:GEAR:DEVELOPMENT	1	1	O/O		39	35				Index was corrected.	V1002641	10110089
N-C1	B275	201103		B6242530	D0931296	COVER:GEAR:DEVELOPMENT	1	1	O/O		39	36					V1002641	10110089



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201503		B2575495	B2865767	POWER SUPPLY CORD - 120V	1	1	X/O	N	42	20					V1500630	
N-C1	B275	201503		B2575495	B2865767	POWER SUPPLY CORD - 120V	1	1	X/O	N	42	20					V1500630	
N-C1	B125	201503		B2575496	B2865765	POWER SUPPLY CORD - 220V	1	1	X/O	N	42	20					V1500632	
N-C1	B275	201503		B2575496	B2865765	POWER SUPPLY CORD - 220V	1	1	X/O	N	42	20					V1500632	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201504		AB013921	A2576592	GEAR - 20Z	1	1	O/O	N	25	4					V1500922	
N-C1	B275	201504		AB013921	A2576592	GEAR - 20Z	1	1	O/O	N	25	4					V1500922	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201505		AA063956	AA063959	COMPRESSION SPRING:DRIVEN:6.6N	4	4	O/O	N	13	30					V1403107	
N-C1	B275	201505		AA063956	AA063959	COMPRESSION SPRING:DRIVEN:6.6N	4	4	O/O	N	13	30					V1403107	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201506		B1254475	B2864475	GUIDE:FUSING/PAPER EXIT UNIT:LEFT AND RIGHT	2	2	O/O	N	35	16					V1001311	
N-C1	B275	201506		B1254475	B2864475	GUIDE:FUSING/PAPER EXIT UNIT:LEFT AND RIGHT	2	2	O/O	N	35	16					V1001311	



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201705		14021342		DIODE - 1SR154-400	-	0	X/O	N	56	137					V1700775	
N-C1	B275	201705		14021342		DIODE - 1SR154-400	-	0	X/O	N	56	137					V1700775	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201707		AE020148	AE020251	PRESSURE ROLLER:MM55	1	1	O/O	N	31	17					V1700575	17030731
N-C1	B275	201707		AE020148	AE020251	PRESSURE ROLLER:MM55	1	1	O/O	N	31	17					V1700575	17030731



Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201804		B1252575	D2062587	GUIDE PLATE:REGISTRATION:UPPER:ASS'Y	1	1	O/O	N	19	9			Y		V1601629	
N-C1	B275	201804		B1252575	D2062587	GUIDE PLATE:REGISTRATION:UPPER:ASS'Y	1	1	O/O	N	19	9			Y		V1601629	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
N-C1	B125	201901		AE011122	AE011152	HOT ROLLER:DIA50	1	1	O/O	N	31	13					V1800261	18020207
N-C1	B275	201901		AE011122	AE011152	HOT ROLLER:DIA50	1	1	O/O	N	31	13					V1800261	18020207