

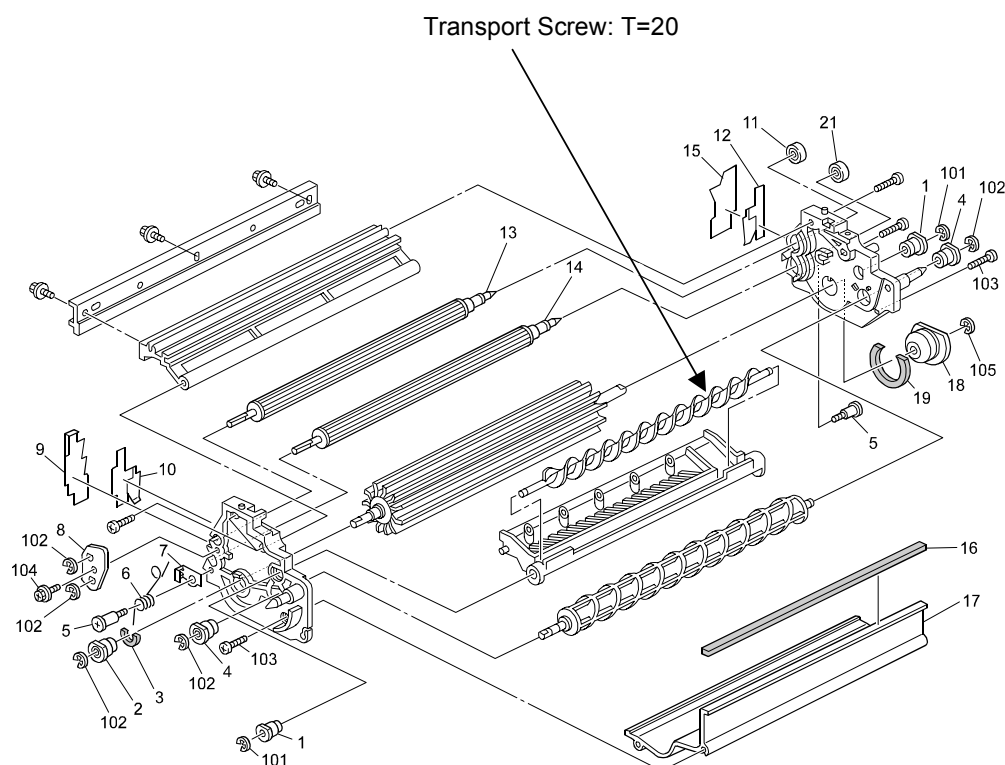
Model: Bellini-C2		Date: 25-Mar-03	No.: MB070001
Modified Article: Transport Screw: T=20		Prepared by: F.Noguchi	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been newly registered as a service part for individual replacement in the field.

New part number	Description	Q'ty	Page	Index	Note
B0703119	Transport Screw: T=20	1	89	*20	

*: New index

Section 37. DEVELOPMENT UNIT 2 (B070/B071)

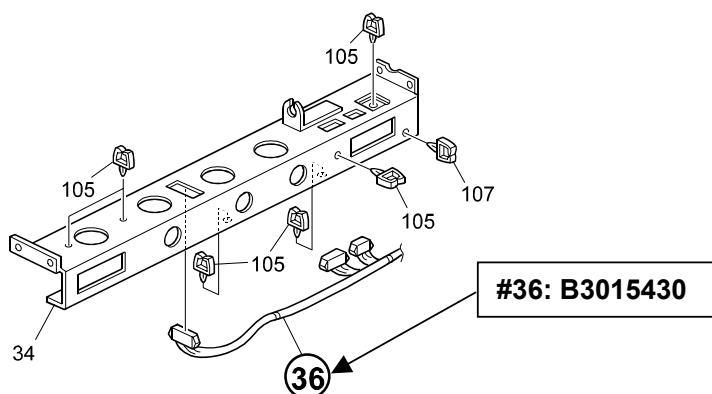


Model: Bellini-C2		Date: 11-Apr-03	No.: MB070002
Modified Article: ARDF		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following corrections to your Parts Catalogs.

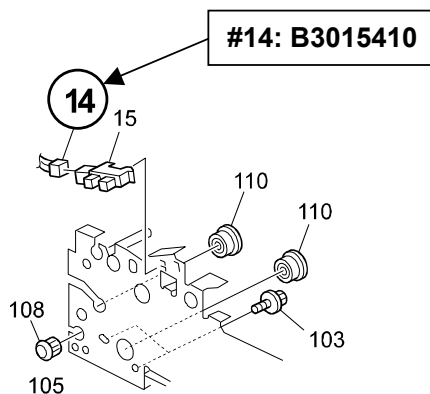
Section 7. ORIGINAL FEED (B070/B071)

	Part number	Description	Q'ty	Page	Index
Added	B3015430	DC Harness	1	29	36



Section 8. ORIGINAL FEED 3 (B070/B071)

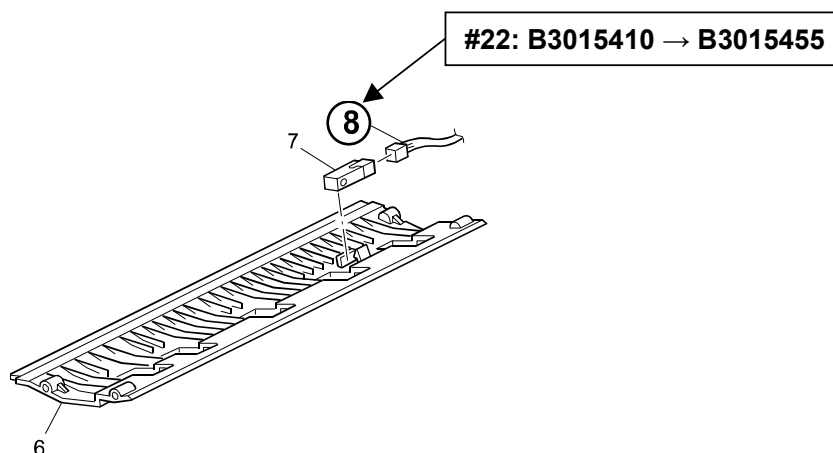
	Part number	Description	Q'ty	Page	Index
Incorrect	B3015455	DC Relay Harness	1	31	14
Correct	B3015410	Harness: Connecting: Paper Feed	1	31	14



Model: Bellini-C2	Date: 11-Apr-03	No.: MB070002
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Section 10. ORIGINAL EXIT 1 (B070/B071)

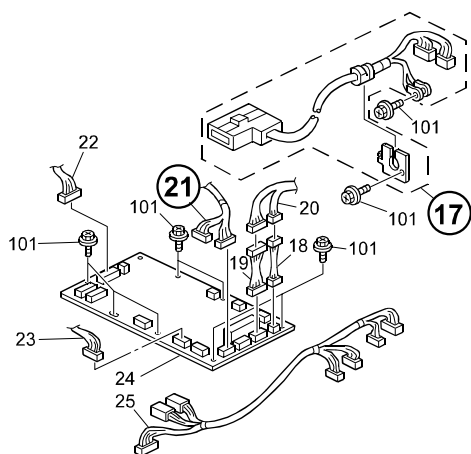
	Part number	Description	Q'ty	Page	Index
Incorrect	B3015410	Harness: Connecting: Paper Feed	1	35	8
Correct	B3015455	DC Relay Harness	1	35	8



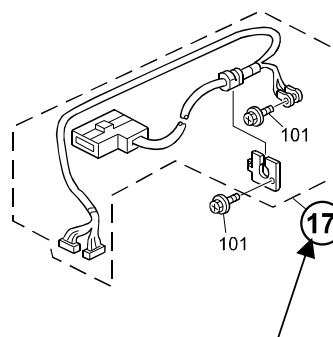
Section 13. DF DRIVE SECTION (B070/B071)

	Part number	Description	Q'ty	Page	Index
Deleted	B3015430	DC Harness	1	41	21

Incorrect



Correct



#17: Corrected illustration
#21: Deleted

Reissued: 12-May-03

Model: Bellini-C2	Date: 9-May-03	No.: MB070003a
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MB Correction

The items in bold italics have been added.

Modified Article: Tension Spring/ Exit Roller Spring		Prepared by: F.Noguchi	
From: 2nd Tech Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

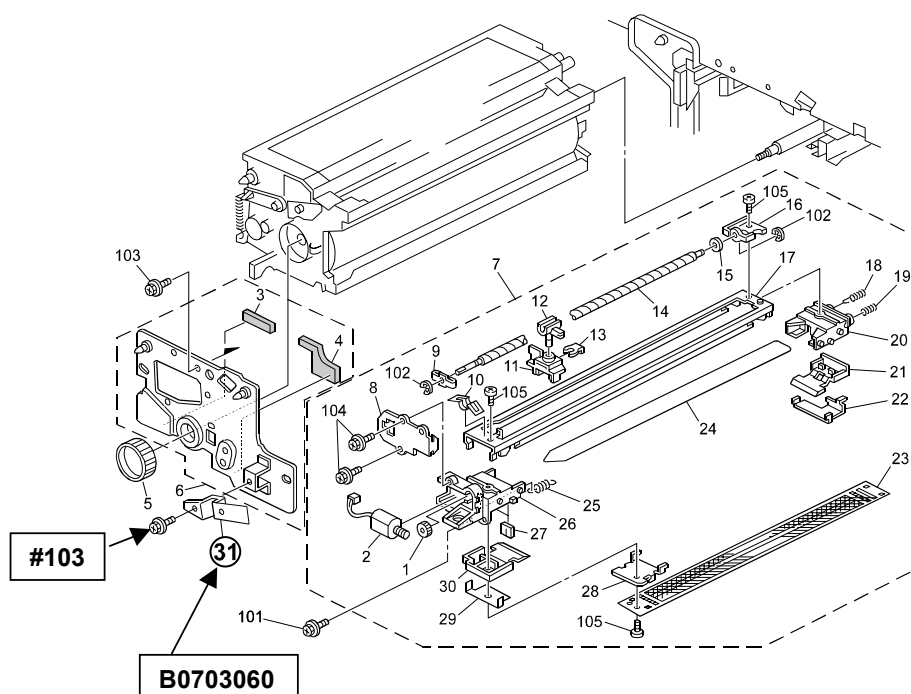
Please apply the following corrections to your Parts Catalogs.

Section 39. PCU 1 (B070/B071)

Addition

Part number	Description	Q'ty	Page	Index
<i>B0703060</i>	<i>Plate: Drum Stay: Ass'y</i>	<i>1</i>	<i>93</i>	<i>*31</i>

****: New index***



Section 57. DUPLEX UNIT 5 (B 70/B071)

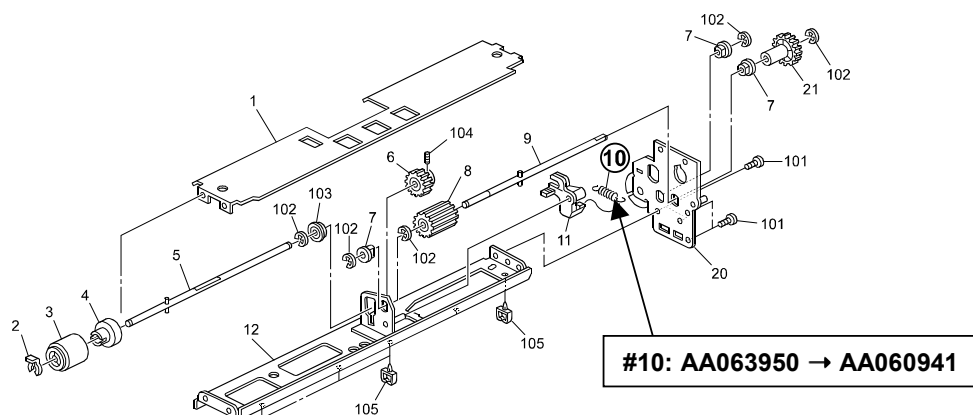
	Part number	Description	Q'ty	Page	Index
Incorrect	AA060742	Tension Spring	1	129	11
	AA063255	Exit Roller Spring	2	129	17
Correct	AA060806	Spring	1	129	11
	AA063666	Compression Spring: Pressure: Duplex	2	129	17

Model: Bellini-C2		Date: 19-May-03	No.: MB070004
Modified Article: Pressure Spring		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The Reverse Pressure Spring has been changed as follows to improve paper feed performance.

- Pressure increased
- Diameter increased (0.45mm→ 0.5mm)
- Pre-attachment length increased (18.0mm→ 21.4mm).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063950		Pressure Spring	3 - 3	X/O	67	10	
	AA060941	Spring: Pressure: Reverse					



Model: Bellini-C2

Date: 19-May-03

No.: MB070004

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208-240/60	USA, Canada, S. America	B070-17	J7030100001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220-240/50,60	Europe, etc.	B070-22	J7030100174
Lanier LD 090	220-240/50,60	Europe	B070-24	L1363010001
Infotec IS 2090	220-240/50,60	Europe, etc.	B070-26	5Q70130001
Ricoh Aficio 2090	220-240/50,60	Europe etc.	B070-27	J7030100119
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208-240/60	USA, Canada, S. America	B071-17	J7130100001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220-240/50,60	Europe, etc.	B071-22	J7130100122
Lanier LD 0105	220-240/50,60	Europe	B071-24	L1373010001
Infotec IS 2105	220-240/50,60	Europe, etc.	B071-26	5Q80130001
Ricoh Aficio 2105	220-240/50,60	Europe, etc.	B071-27	J7130100072

Model: Bellini-C2		Date: 19-May-03	No.: MB070005
Modified Article: Gears		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

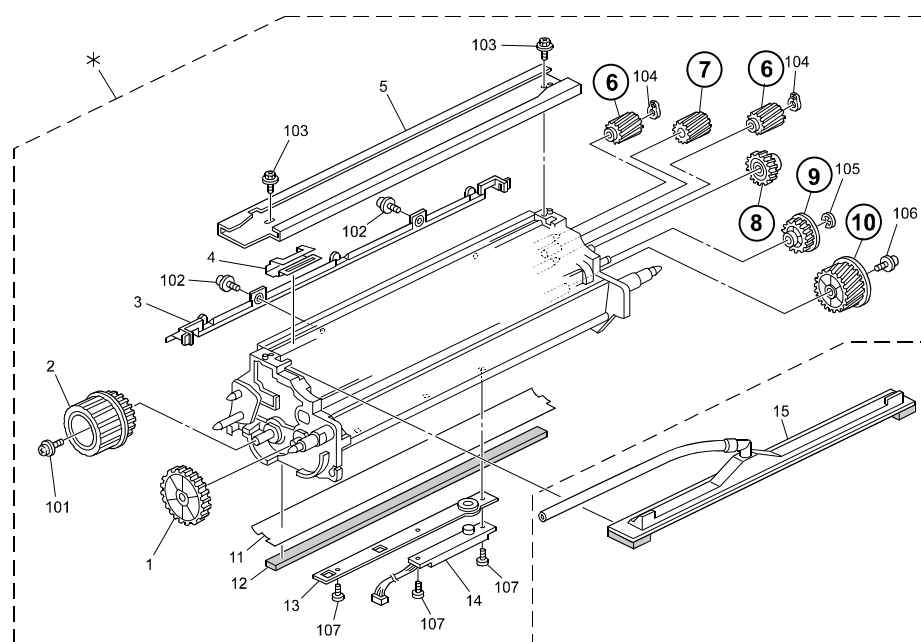
The following development unit gears have been changed to allow the gear teeth to engage more smoothly, providing smoother rotation.

Note: Since the number of teeth have been increased, when installing any of the new gears for the first time, it is necessary to install **all gears together as a set**.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703100	B0703101	Development Unit: Ass'y	1 - 1	X/O	87	*	
A2473081		Gear - 17Z	2 - 2	X/X	87	6	**
	B0703180	Gear: Development Roller: Z21: M=0.8					
AB013786		Gear - 18Z	1 - 1	X/X	87	7	**
	B0703181	Gear: Idler: Z23: M=0.8: Ass'y					
AB013788		Gear - 23Z	1 - 1	X/X	87	8	**
	B0703184	Gear: Idler: Z29: M=0.8: Ass'y					
AB013790		Gear - 25Z	1 - 1	X/X	87	9	**
	B0703186	Gear: Transport Screw: Z31: M=0.8					
A2473074		Gear - 34Z	1 - 1	X/X	87	10	**
	B0703183	Gear: Paddle: Joint: Z42: M=0.8					

** : as a set O/O

Section 36. DEVELOPMENT UNIT 1 (B070/B071)



Model: Bellini-C2

Date: 19-May-03

No.: MB070005

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208-240/60	USA, Canada, S. America	B070-17	J7030500047
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220-240/50,60	Europe, etc.	B070-22	J70306xxxxx
Lanier LD 090	220-240/50,60	Europe	B070-24	L136306xxxx
Infotec IS 2090	220-240/50,60	Europe, etc.	B070-26	5Q70530001
Ricoh Aficio 2090	220-240/50,60	Europe etc.	B070-27	J70306xxxxx
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208-240/60	USA, Canada, S. America	B071-17	J7130500035
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220-240/50,60	Europe, etc.	B071-22	J71306xxxxx
Lanier LD 0105	220-240/50,60	Europe	B071-24	L136306xxxx
Infotec IS 2105	220-240/50,60	Europe, etc.	B071-26	5Q80530001
Ricoh Aficio 2105	220-240/50,60	Europe, etc.	B071-27	J7130500001

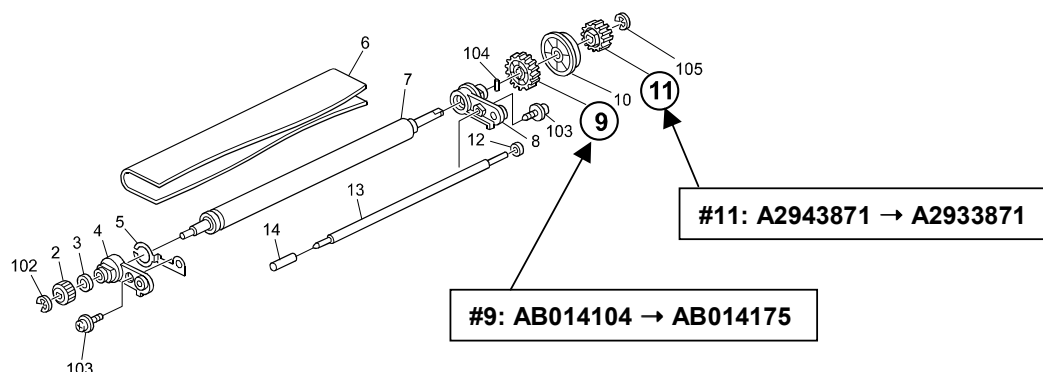
Model: Bellini-C2		Date: 20-May-03	No.: MB070006
Modified Article: Gears		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following gears have been changed to minimize vibration from the transfer belt unit drive section.

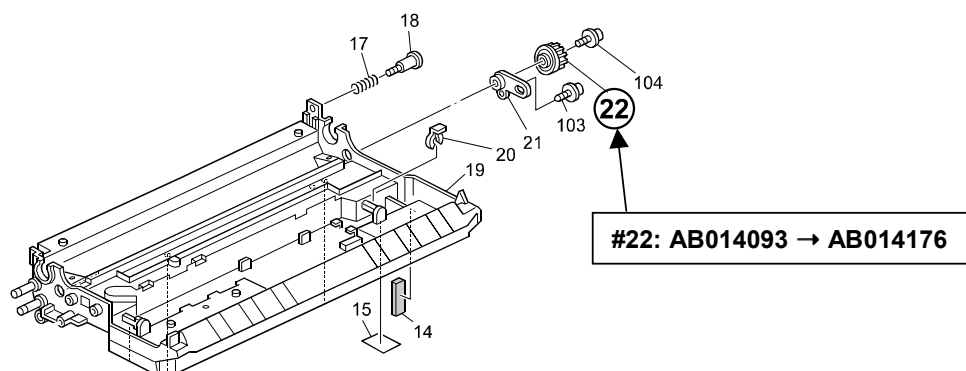
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943871	A2933871	Gear - 20Z	1 - 1	O/O	101	11	
AB014104		Cleaning Roller Gear	1 - 1	X/X	101	9	*
	AB014175	Gear - 50Z					
AB014093		Cleaning Roller Gear	1 - 1	X/X	103	22	*
	AB014176	Cam Gear - 37Z					
A2941141		Gear - 24Z	1 - 1	X/O	133	10	
	AB014163	Drive Gear – Transfer Belt					

*: as a set O/O

Section 43. TRANSFER BELT UNIT 1 (B070/B071)



Section 44. TRANSFER BELT UNIT 2 (B070/B071)

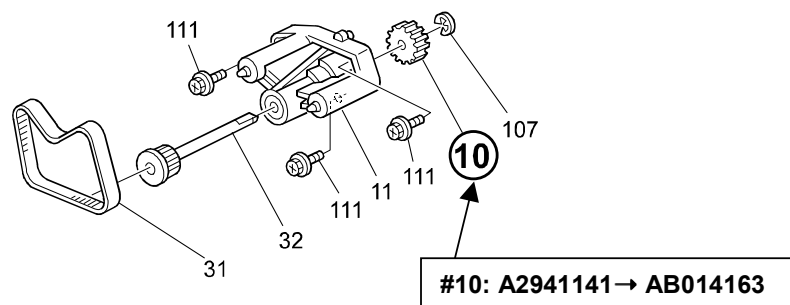


Model: Bellini-C2

Date: 20-May-03

No.: MB070006

Section 59. DRIVE SECTION 2 (B070/B071)



RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208-240/60	USA, Canada, S. America	B070-17	J7030300209
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220-240/50,60	Europe, etc.	B070-22	J7030400059
Lanier LD 090	220-240/50,60	Europe	B070-24	L136305xxxx
Infotec IS 2090	220-240/50,60	Europe, etc.	B070-26	5Q70430001
Ricoh Aficio 2090	220-240/50,60	Europe etc.	B070-27	J7030400014
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208-240/60	USA, Canada, S. America	B071-17	J7130300282
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220-240/50,60	Europe, etc.	B071-22	J7130400036
Lanier LD 0105	220-240/50,60	Europe	B071-24	L136305xxxx
Infotec IS 2105	220-240/50,60	Europe, etc.	B071-26	5Q80430001
Ricoh Aficio 2105	220-240/50,60	Europe, etc.	B071-27	J7130400001

Model: Bellini-C2		Date: 20-May-03	No.: MB070007
Modified Article: AC Drive Board		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed to minimize the flow of over-current through the AC board circuits.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2945410		AC Drive Board	1 -	X/O	145	6	
	B0705410	AC Control Board: Ass'y					

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208-240/60	USA, Canada, S. America	B070-17	J7030200001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220-240/50,60	Europe, etc.	B070-22	J7030200002
Lanier LD 090	220-240/50,60	Europe	B070-24	L1363020001
Infotec IS 2090	220-240/50,60	Europe, etc.	B070-26	5Q70230041
Ricoh Aficio 2090	220-240/50,60	Europe etc.	B070-27	J7030200115
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208-240/60	USA, Canada, S. America	B071-17	J7130200001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220-240/50,60	Europe, etc.	B071-22	J7130200003
Lanier LD 0105	220-240/50,60	Europe	B071-24	L1373020001
Infotec IS 2105	220-240/50,60	Europe, etc.	B071-26	5Q80230025
Ricoh Aficio 2105	220-240/50,60	Europe, etc.	B071-27	J7130200002

Reissued: 26-Jun-03

Model: Bellini-C2	Date: 11-Jun-03	No.: MB070008a
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MB Correction

The following items in ***bold italics*** have been corrected.

Index: 28 → ***12*** (table)

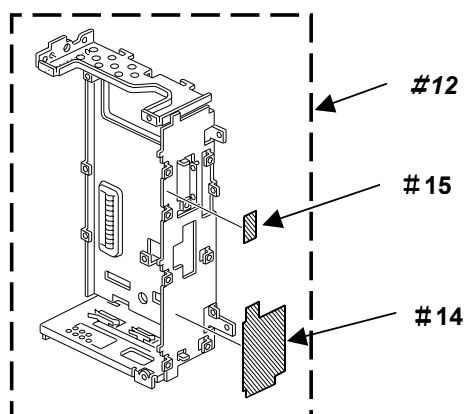
#26 → ***#12*** (illustration)

Modified Article: Bracket: Control Board: Sub Ass'y		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

An Insulating Sheet has been added to prevent contact between the Control Board Bracket and leads of board components.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0706865		Bracket: Control Board: Sub Ass'y	1 - 1	X/O	153	<i>12</i>	
	B0706864	Bracket: Control Board: Sheet Ass'y					
	B0706868	Insulating Sheet: Large	0 - 1	-	153	*14	
	B0706869	Insulating Sheet: Small	0 - 1	-	153	*15	

*: New index



Reissued: 30-Jun-03

Model: Bellini-C2	Date: 26-Jun-03	No.: MB070009a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Hot Roller Stripper		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The supply unit for the service part below has been changed as follows.

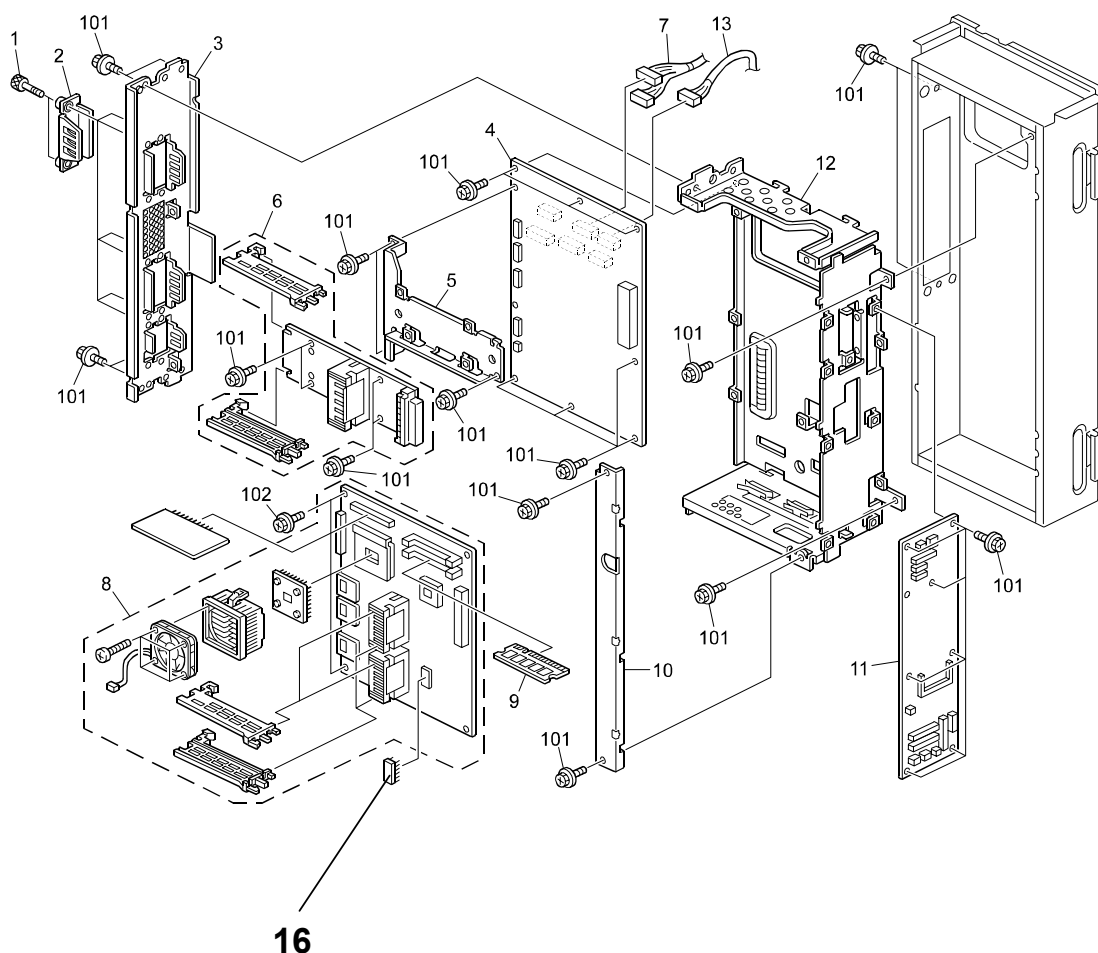
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE044046		Stripper Pawls	5	O/O	107	21	
	► B0709501	Hot Roller Stripper – 5pcs/set	1				

Model: Bellini-C2		Date: 3-Jul-03	No.: MB070010
Modified Article: NVRAM		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please add the following item to your Parts Catalogs, which was previously missing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0709590	NVRAM – Zero Counter	1	-	153	*16	

*: New index



Model: Bellini-C2		Date: 28-Aug-03	No.: MB070011
Modified Article: Operating Instructions for NA		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please add the following, as they were missing from the Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0718507	OPERATING INSTRUCTIONS:SYSTEM:NA	1	-	205	*49	
-	B0718607	OPERATING INSTRUCTIONS:COPY:NA	1	-	205	*50	

*: New Index

Model: Bellini-C2		Date: 20-Oct-03	No.: MB070012
Modified Article: Drum Shield		Prepared by: M.Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The shape of the drum shields has been changed to ensure they do not contact the drum and development roller surfaces, which can occur because the photoconductor gap (PG) is narrower than on the B-C1.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703161	B0703168	Shield:Drum:Front	1	X/O	89	9	
B0703163	B0703169	Shield:Drum:Rear	1	X/O	89	15	

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030500047
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030600001
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1363060001
	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70530001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030600029
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130500035
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J71306xxxxx
	220 - 240V/50,60Hz	Europe	B071-24	L136306xxxx
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80530001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130500001

Model: Bellini-C2		Date: 20-Oct-03	No.: MB070013
Modified Article: Shield:Drum:Front		Prepared by: M. Matsuda	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The width of the front drum shield has been increased to further improve developer sealing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703168	B0703173	Shield:Drum:Front	1	X/O	89	9	

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030700189
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030700187
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363080001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70730001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030700130
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130700001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130700106
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L136308xxxx
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80730001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130700046

Model: Bellini-C2		Date: 7-Nov-03	No.: MB070014
Modified Article: Tray Heater Kit		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following kits have been newly registered for the Bellini-C2 Optional Tray Heater. See below for kit components.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0706291	Upper Tray Heater Kit	1	-	165	*32	
-	B0706295	Lower Tray Heater Kit	1	-	163	*18	

***: New Index**

Note: Each kit consists of the following parts:

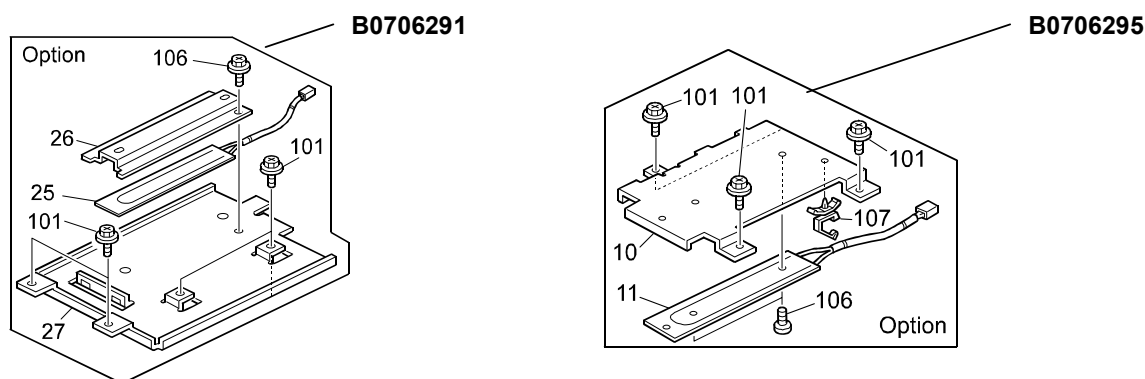
Upper Tray Heater Kit (B0706291)

- Heater – 240V 18W (AX400151): 1 pcs
- Guide Plate – Upper Heat Sink (A2486103): 1 pcs
- Heat Sink:Hearter:Upper:Fiber (B0706293) : 1 pcs
- Tapping Screw – 4x6 (04514006B): 1 pcs

Lower Tray Heater Kit (B0706295)

- Heater – 240V 18W (AX400157): 1 pcs
- Lower Heat Sink (B0656221): 1 pcs
- Philips Pan Head Screw – M4x4 (03140040B) : 2 pcs
- Clamp (11050516): 1 pcs

Illustration: from Aficio2090, 2105 Parts Catalog, pg. 163/165



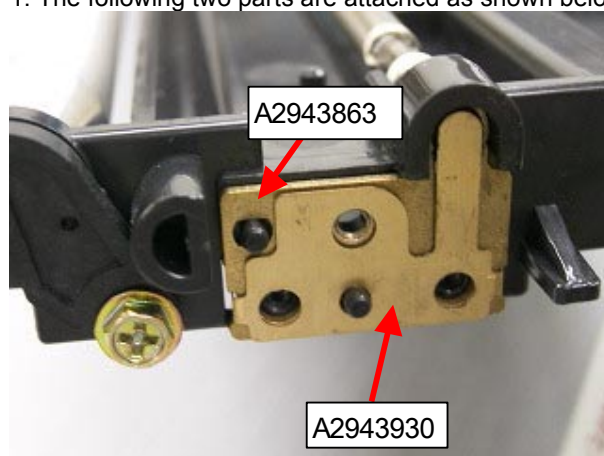
Model: Bellini-C2		Date: 19-Nov-03	No.: MB070015
Modified Article: Terminal:Bias:Transfer		Prepared by: M. Matsuda	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been added to provide greater latitude in satisfying Ricoh internal electrical noise standards.

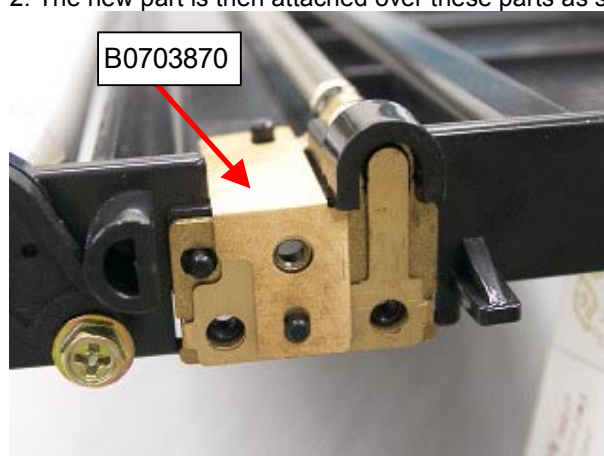
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0703870	Terminal:Bias:Transfer	1	-	101	*26	

Note: Please see the attachment position below.

1. The following two parts are attached as shown below (no change).



2. The new part is then attached over these parts as shown.



Model: Bellini-C2

Date: 19-Nov-03

No.: MB070015

3. Finally, the part shown below is attached.



RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030100001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030100174
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363010001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70130001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030100119
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130100001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130100122
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373010001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80130001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130100072

Model: Bellini-C2		Date: 3-Dec-03	No.: MB070016
Modified Article: Toner Recycling/Correction Pipe and Case		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following have been changed to further minimize noise from the toner recycling area.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943612	B0703614	CASE:TONER RECYCLING:UPPER	1	X/X	135	14	*1
A2943613	B0703615	CASE:TONER RECYCLING:LOWER:ASS'Y	1	X/X	135	8	*1
B0703622	B0703628	PIPE:TONER RECYCLING - M14MM	1	X/X	135	28	*1
A2943623	B0703623	PIPE:DISCHARGE USED TONER - M14MM	1	X/X	135	26	*1

*1: These parts should be replaced as a set. Interchangeability is X/O

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030600149
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030700071
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363070001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70730001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030700111
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130600098
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130700106
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80730001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130700046

Reissued: 11-Dec-03

Model: Bellini-C2	Date: 8-Dec-03	No.: MB070017a
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MB Correction

We have corrected the position of the call-out.

Modified Article: Pick-up Roller		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

Due to parts standardization with a newer model, the "Pick-up Roller" (one-way clutch assembly) has been separated into an individual pick-up roller and clutch.

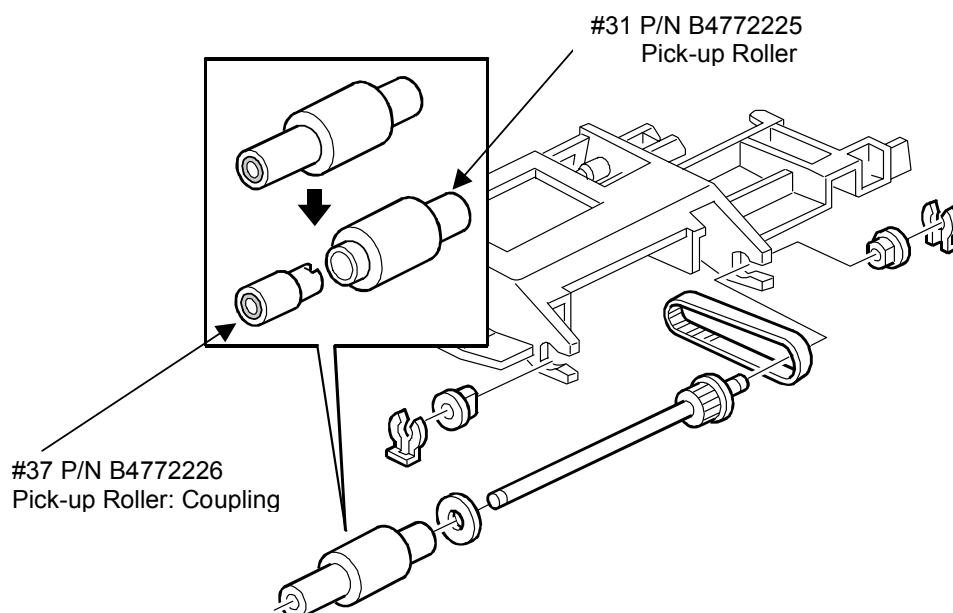
Note:

Although the old assembly must be replaced with both new parts, following this the new parts can be replaced individually.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8061321		Pick-up Roller	1 - 0	O/	29	31	
	B4772225	Pick-up Roller	0 - 1	/X	29	31	
	B4772226	Pick-up Roller: Coupling	0 - 1	/X	29	*37	

*: New index

As a set O/O



Model: Bellini-C2		Date: 15-Dec-03	No.: MB070018
Modified Article: Index Correction for Feed/Pickup Roller		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following index correction to your Parts Catalogs.

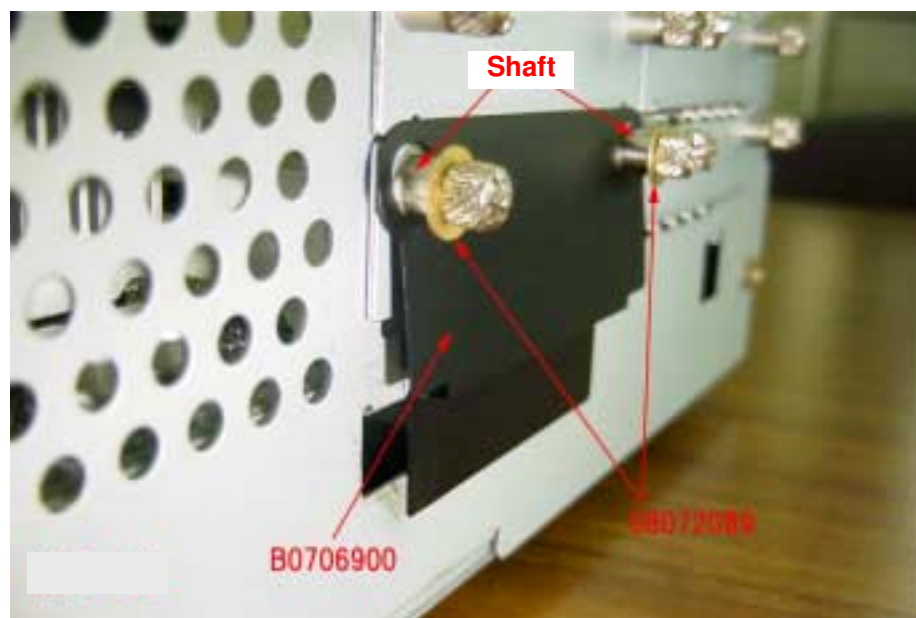
Part Number	Description	Q'ty	Page	Incorrect Index	Correct Index	Note
AF031080	Paper Feed Roller:Feed	1	65	3	5	
AF030080	Paper Feed Roller:Pickup	1	65	5	3	

Model: Bellini-C2		Date: 7-Jan-04	No.: MB070019
Modified Article: Shielding Plate: SD Card		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0706900	Shielding Plate: SD Card	1	-	153	*17	
-	08072089	Washer – 10mm	2	-	153	*103	

***New Index**

To cover the application SD card slot, a shielding plate has been added as shown below.



Model: Bellini-C2	Date: 7-Jan-04	No.: MB070019
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RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030700291
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030800110
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363080001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70830001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030700299
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130700113
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130800122
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80830001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130800001

Model: Bellini-C2		Date: 7-Jan-04	No.: MB070020
Modified Article: Cover:Case:Toner Recycling etc		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0703618	Cover:Case:Toner Recycling	1	-	135	*45	
-	B0703619	Shield:Toner:Side Plate:Rear	1	-	135	*46	
-	B0703617	Shield:Frame:Drum	1	-	99	*31	

*: New Index

To prevent toner scattering from the rear side of the machine, the above new seals have been attached.

Note: Refer to RTB No. RB070029 for details concerning this modification and attachment position.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030900139
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7031000078
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1363100001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70930001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7031000105
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130900066
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130900035
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80930001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130900037

Model: Bellini-C2		Date: 7-Jan-04	No.: MB070021
Modified Article: New Shield on the Toner Bank Unit		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0703293	Shield:Slider	1	-	83	*35	
-	B0703294	Shield:Slider:Short	1	-	83	*36	
-	B0703364	Shield:Bracket:Chuck	1	-	79	*21	

*: New Index

The following symptoms may sometimes occur:

1. Misdetection of the waste toner bottle; Full condition
2. Toner bottle cannot be pulled out from the toner bank unit

To prevent these malfunctions, new seals have been added.

Note: Refer to RTB No. RB070035 for further details and attachment locations.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7031000183
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7031000104
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363100001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q71030001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7031000105
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7131000062
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7131000001
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q81030001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7131000010

Model: Bellini-C2		Date: 7-Jan-04	No.: MB070022
Modified Article: Fusing/Paper Exit Unit		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0704211	B0704212	Fusing/Paper Exit Unit:BC2NA:Ass'y	1	O/O	105	*	
B0704221	B0704222	Fusing/Paper Exit Unit:BC2EU:Ass'y	1	O/O	105	*	

The part numbers for the fusing/paper exit unit have been changed. This was done out convenience for unit control in the factory.

Model: Bellini-C2		Date: 9-Jan-04	No.: MB070023
Modified Article: Right Front Side Plate		Prepared by: M.Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

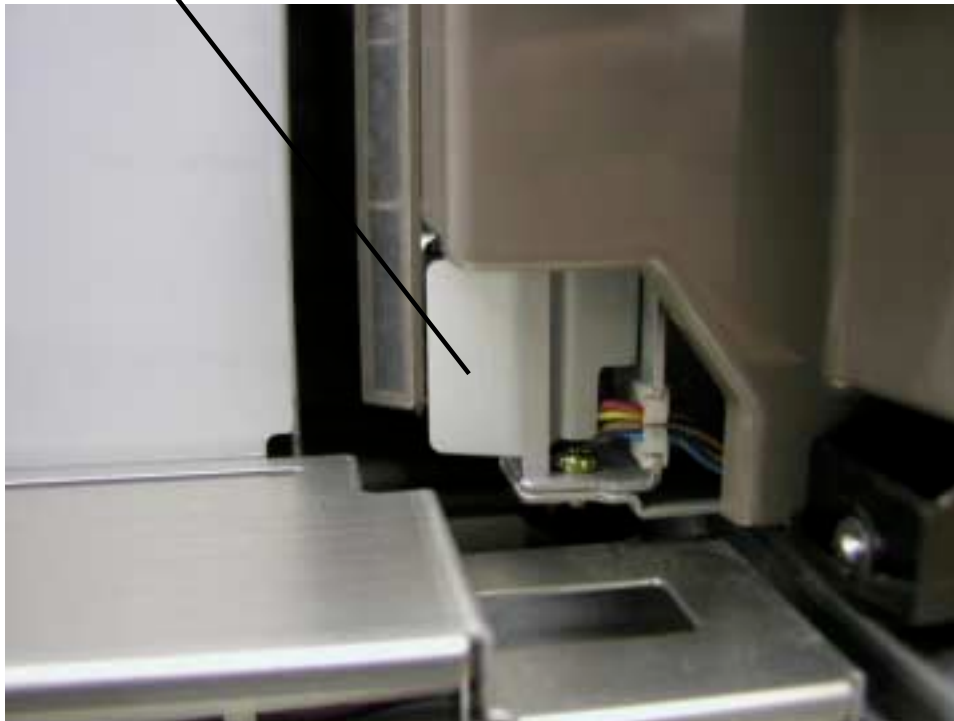
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0706521	B0706523	Tandem LCT:Right:NA:Ass'y	1	X/O	57	1	
B0706520	B0706522	Tandem LCT:Right:Ass'y	1	X/O	57	1	
A2946668	B0706668	Side Plate:Tandem:Right Front	1	X/O	59	27	*1
-	B0706667	End Fence Cover Front	1	X/O	59	*42	*1

***: New Index**

***1: These parts should be replaced as a set**

If the user sets approximately 150 sheets of paper in the left tandem tray incorrectly, the paper stack may hit the lower part of the end fence. This can damage the end fence. To prevent this, a new cover has been added as shown below.

B0706667: End fence cover



Model: Bellini-C2

Date: 9-Jan-04

No.: MB070023

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030600038
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030600001
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363060001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70630001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030600029
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130600034
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J71306xxxxx
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80630001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130600077

Model: Bellini-C2		Date: 9-Jan-04	No.: MB070024
Modified Article: Bracket: Hinge: C/T Box		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0706836	B0706837	Bracket:Hinge:C/T Box	1	X/O	155	23	

Due to part standardization with other models, the above part has been changed.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030700189
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030700077
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1363070001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70730001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030700111
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130700001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130700106
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80730001
		Europe, etc.	B071-27	J7130700046

Model: Bellini-C2		Date: 9-Jan-04	No.: MB070025
Modified Article: Power Supply Unit: Control		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ230105	AZ230145	Power Supply Unit: Control	1	X/O	155	16	

To increase the margin against excess current, the capacitor has been changed. In accordance with this, the part number for the PSU has also been changed.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030500195
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030600001
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1363060001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70630001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030600029
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130500052
Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J71306xxxxx
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80630001
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130600077

Model: Bellini-C2		Date: 9-Jan-04	No.: MB070026
Modified Article: Shield:Case:Lower:Right		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703237	B0703239	Shield:Case:Lower:Right	1	X/O	85	36	

To prevent the above seal from peeling off, the size of the seal has been increased.

RCL (Japan) Production (B070/B071)

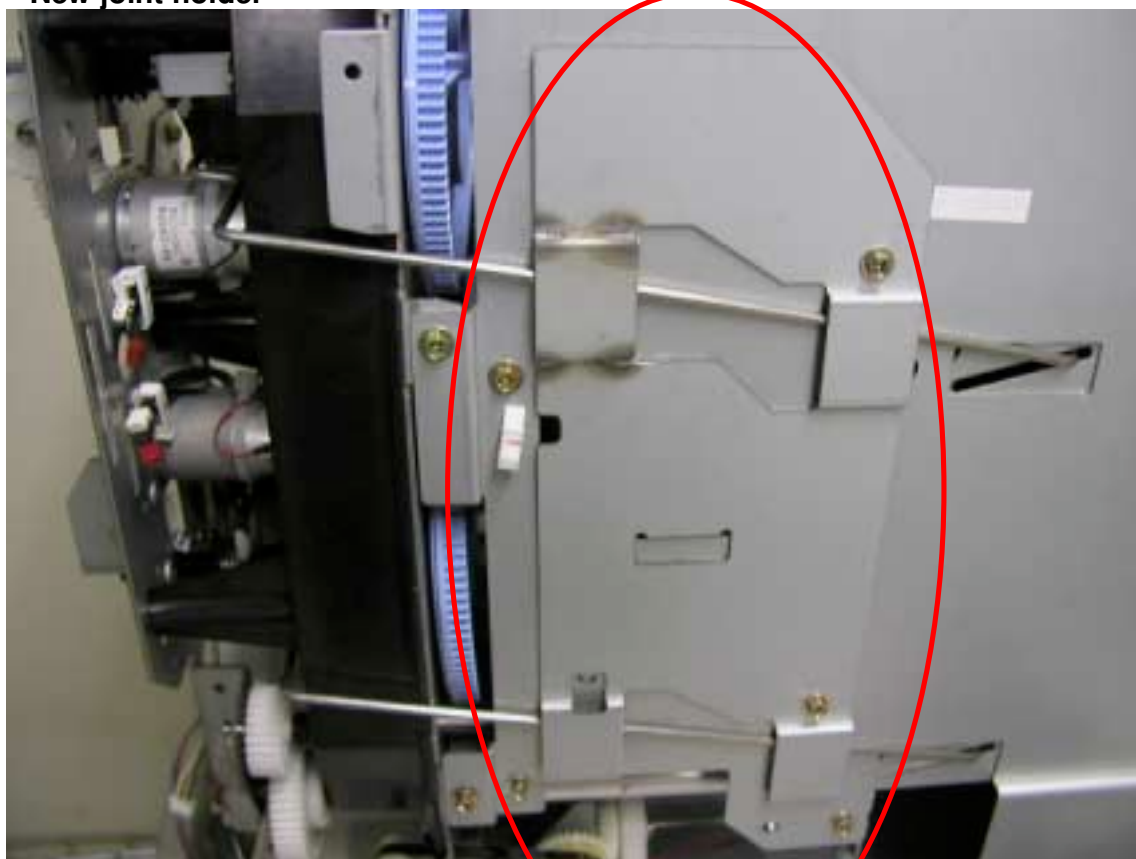
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7031000183
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7031000294
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1363100001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q71030001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7031000126
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7131000062
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7131000037
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q81030001
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7131000010

Model: Bellini-C2		Date: 9-Jan-04	No.: MB070027
Modified Article: Joint Holder		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943462	B0703462	Joint Holder	1	X/O	77	4	

The shape of the joint holder has been changed to ensure the lever rack joint does not slip.

****New joint holder****



Model: Bellini-C2	Date: 9-Jan-04	No.: MB070027
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RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030700191
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7030800110
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1363080001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70830001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7030700299
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130700113
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7130800122
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1373110001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80830001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7130800001

Model: Bellini-C2		Date: 16-Jan-04	No.: MB070028
Modified Article: Transfer Bias Brush		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943872	B0703880	Transfer Bias Brush	1	O/O	101	24	

In accordance with the assembly process change with the vendor, the part number has also been changed.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040100018
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040100182
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70140001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J70401xxxxx
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140100001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140100028
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80140001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J71401xxxxx

Model: Bellini-C2		Date: 4-Feb-04	No.: MB070029
Modified Article: Decal: Power Source: OFF		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

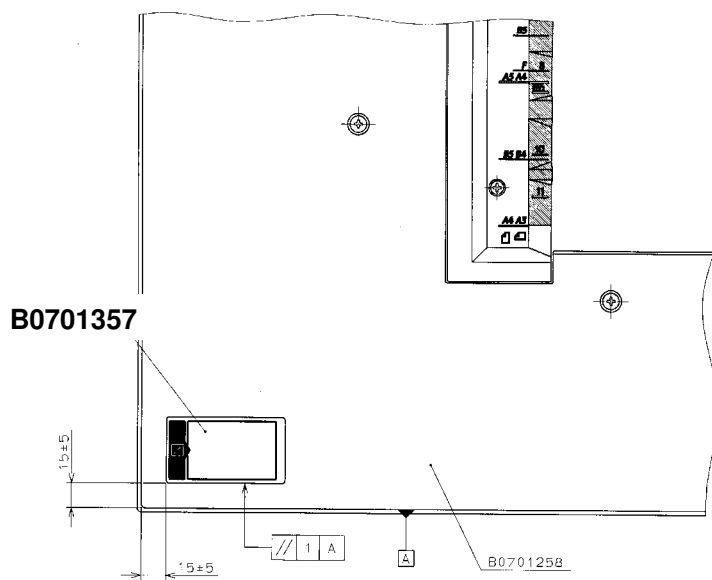
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0701357	Decal: Power Source:OFF: NA	1	-	19	*31	

*:New Index

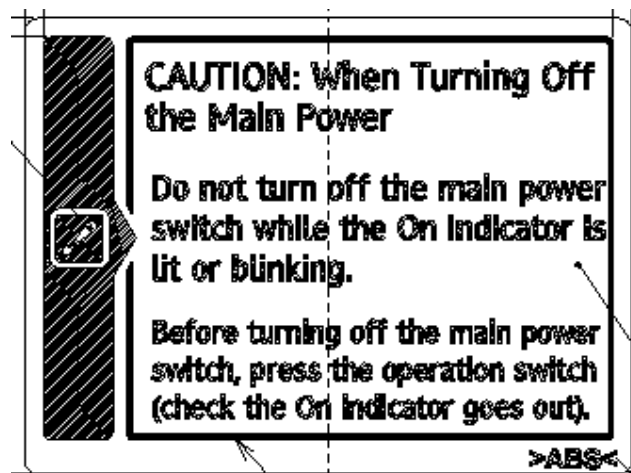
Note: This modification applies only to the northern US version only.

A new decal has been attached on the upper cover as shown below.

< Attachment Position >



< B0701357 >



Model: Bellini-C2	Date: 4-Feb-04	No.: MB070029
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RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7030800182
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7130900001

Model: Bellini-C2		Date: 5-Feb-04	No.: MB070030
Modified Article: Bushing - 6mm		Prepared by: F.Noguchi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

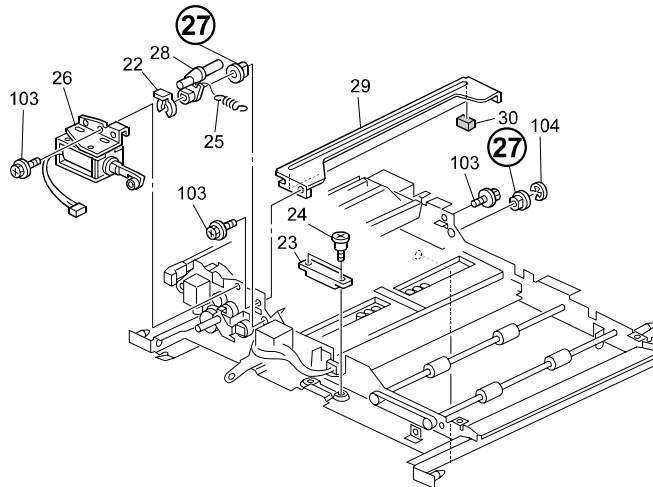
The following has been changed to minimize the load on the Transport Motor.

Note: One of the “6mm Bushings” remains in use (Section 57: pg. 129, index #7).

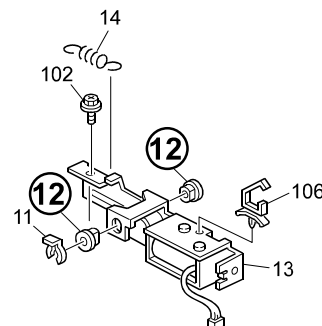
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
50530447		Bushing – 6mm	2 - 0	X/	121	27	
			2 - 0		123	12	
			4 - 0		127	8	
			5 - 1		129	7	
	AA082118	Bushing – M6	0 - 2	/O	121	27	
			0 - 2		123	12	
			0 - 4		127	8	
			0 - 4		129	*41	

*: New index

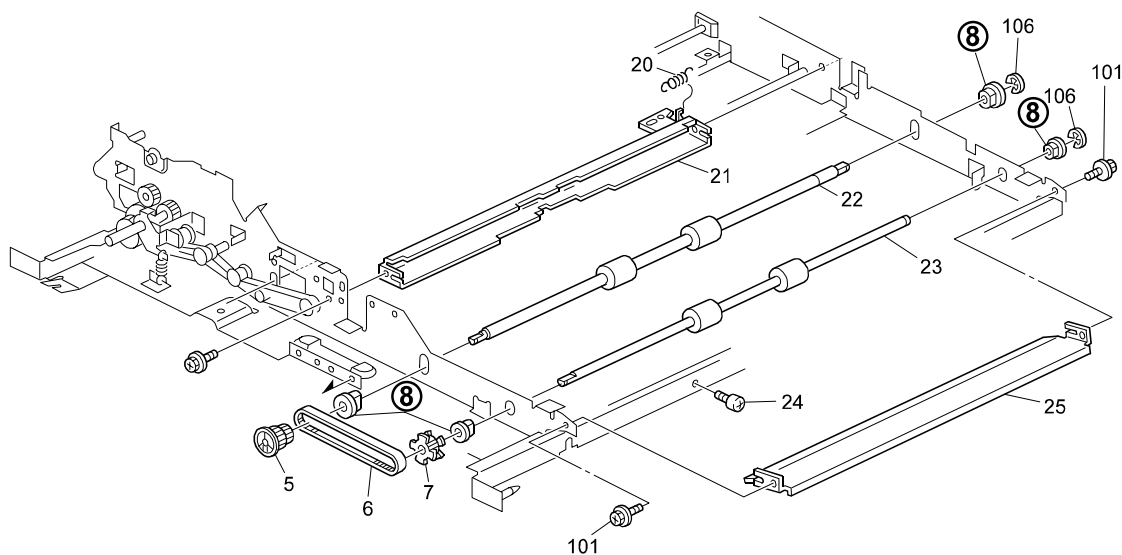
Section 53. DUPLEX UNIT 1 (B070/B071)



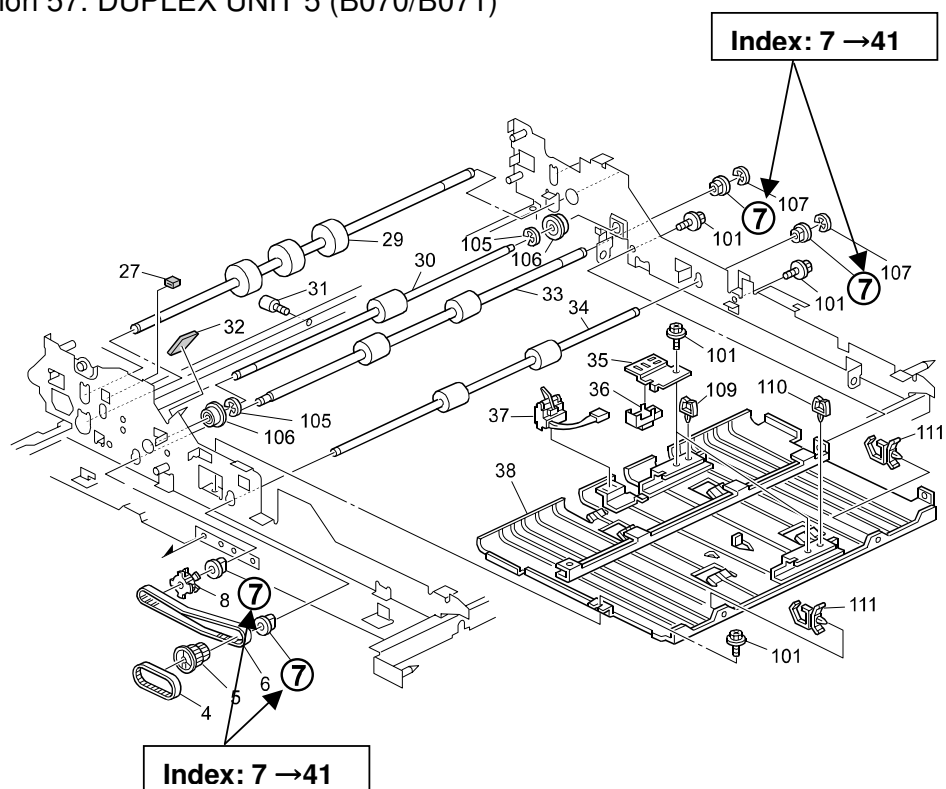
Section 54. DUPLEX UNIT 2 (B070/B071)



Section 56. DUPLEX UNIT 4 (B070/B071)



Section 57. DUPLEX UNIT 5 (B070/B071)



Model: Bellini-C2

Date: 5-Feb-04

No.: MB070030

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208-240/60	USA, Canada, S. America	B070-17	J7030400065
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220-240/50,60	Europe, etc.	B070-22	J7030400059
Lanier LD 090	220-240/50,60	Europe	B070-24	L1363060001
Infotec IS 2090	220-240/50,60	Europe, etc.	B070-26	5Q70430001
Ricoh Aficio 2090	220-240/50,60	Europe etc.	B070-27	J7030400014
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208-240/60	USA, Canada, S. America	B071-17	J7130400031
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220-240/50,60	Europe, etc.	B071-22	J7130400036
Lanier LD 0105	220-240/50,60	Europe	B071-24	L136305xxxx
Infotec IS 2105	220-240/50,60	Europe, etc.	B071-26	5Q80430001
Ricoh Aficio 2105	220-240/50,60	Europe, etc.	B071-27	J7130400001

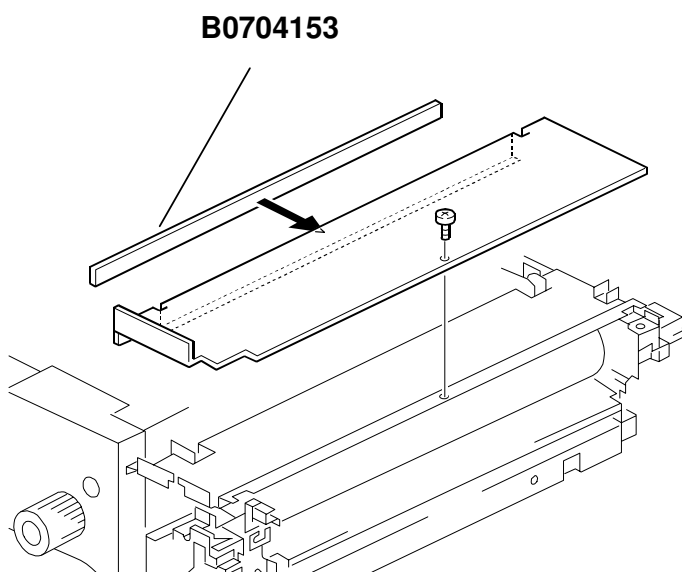
Model: Bellini-C2		Date: 9-Feb-04	No.: MB070031
Modified Article: Fusing Upper Cover		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2944451	B0704151	Fusing Upper Cover	1	X/O	105	2	
-	B0704153	Heat Insulation: Fusing	1	-	105	*28	

*: New Index

A new insulation sheet has been added between the fusing upper cover and the fusing exit guide plate. This helps to decrease the temperature of the fusing exit guide plate.

Note: The new insulation sheet is attached on the side of the fusing upper cover.



Model: Bellini-C2

Date: 9-Feb-04

No.: MB070031

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040100001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040100182
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364010001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70140001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J70401xxxxx
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140100001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140100028
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374010001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80140001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200153

Model: Bellini-C2e		Date: 16-Feb-04	No.: MB070032
Modified Article: PTL (Pre Transfer Lamp)		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

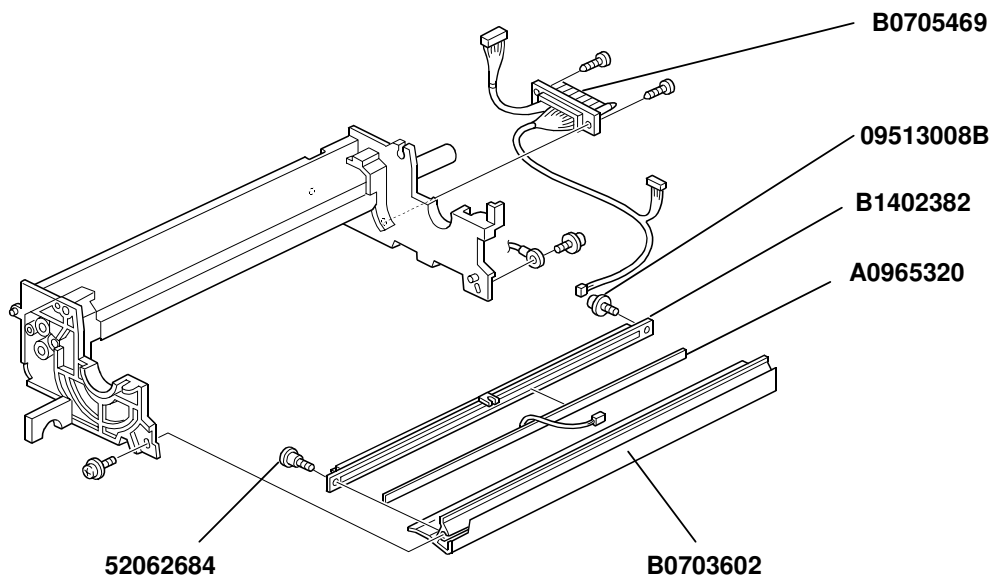
A PTL (Pre-Transfer Lamp) has been added to further ensure proper drum separation. In accordance with this change, the BCU and drum harnesses have also been changed.

Note: This modification has been applied to the Bellini-C2e only. For details, please refer to RTB #RB070038.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0703510	B0703511	PCU:Lower:Ass'y	1	X/O	97	*	
B0705466	B0705469	Harness:PCU	1	X/O	99	11	*1
A2943559	B0703602	Upper Stay – Transfer Unit	1	X/O	99	13	*1
-	A0965320	Quenching Lamp	1	-	99	*32	*1
-	B1402382	Pre-transfer Lamp Case Ass'y	1	-	99	*33	*1
-	09513008B	Philips Screw With Flat Washer – M3x8	N+1	-	99	101	*1
-	52062684	Shoulder Screw – M3	1	-	99	*34	*1
B0705453	B0705468	Harness:Drum:Machine Or Copier	1	X/O	135 143	10 17	*1
B0706701	B0706716	PCB:BCU:NA:Ass'y	1	X/O	143 175	16 *	*1
B0706751	B0706766	PCB:BCU:EU:Ass'y	1	X/O	143 175	16 *	*1

*: New Index

*1: These parts should be replaced as a set



Model: Bellini-C2e

Date: 16-Feb-04

No.: MB070032

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040100339
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040200244
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364020001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q7024xxxx
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040200019
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200011
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140200111
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1374020001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q8024xxxx
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200001

Model: Bellini-C2		Date: 23-Mar-04	No.: MB070033
Modified Article: P/C Correction		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following part number correction to your Parts Catalogs.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B0704111	B0704321	Fusing Entrance Guide Plate: Upper	1	-	105	5	

Model: Bellini-C2		Date: 25-Mar-04	No.: MB070034
Modified Article: Positioning Bracket Guide		Prepared by: M. Matsuda	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0706849	Guide: Positioning	1	-	155	*32	
-	04513006B	Tapping Screw – M3x6	N+1	-	155	101	

***New Index**

In order to further ensure working safety, a protective cover has been added to the entire area surrounding the positioning bracket on the controller box.



B0706849

04513006B

< Back side view >



Model: Bellini-C2

Date: 25-Mar-04

No.: MB070034

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040200001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040200244
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364020001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040200019
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200011
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140200111
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374020001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200001

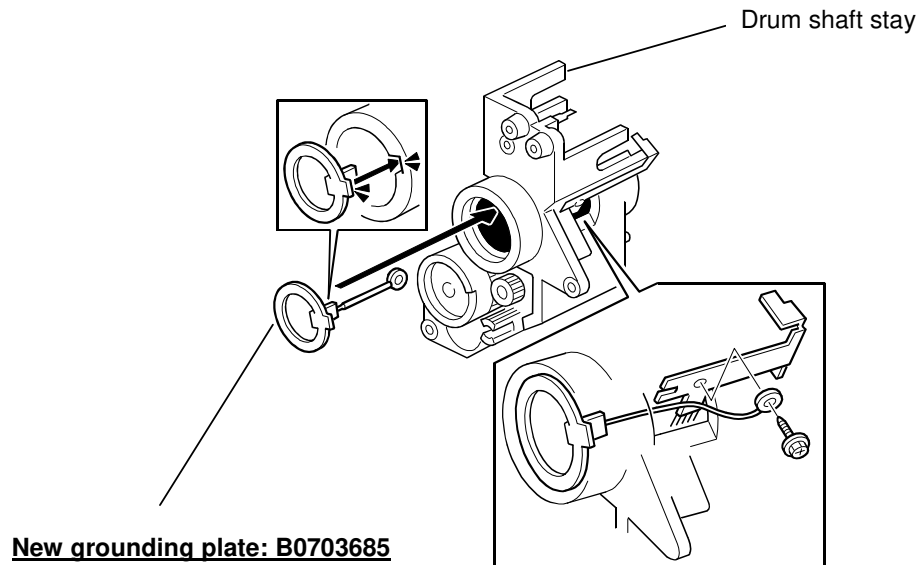
Model: Bellini-C2		Date: 16-Jun-04	No.: MB070035
Modified Article: Drum Shaft Grounding		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been added to further ensure proper grounding for the drum.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0703685	Drum Shaft Ground Plate	1	-	133	*33	

*: New Index

Note: The new grounding plate should be installed **together with** the drum shaft stay (B0703680).



Model: Bellini-C2

Date: 16-Jun-04

No.: MB070035

Cut-in Serial Numbers**RCL (Japan) Production (B070/B071)**

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040300127
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040300001
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364030001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040300053
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200198
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140300003
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374030001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140300023

Model: Bellini-C2		Date: 26-Jul-04	No.: MB070036
Modified Article: Copy Connector Kit		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

This Bulletin announces the part numbers for the Copy Connector Type 2105.

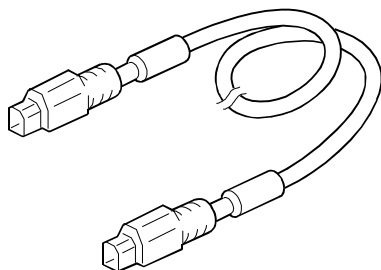
Model: Bellini-C2

Date: 26-Jul-04

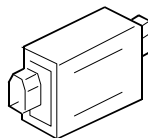
No.: MB070036

1.COPY CONNECTOR (B328)

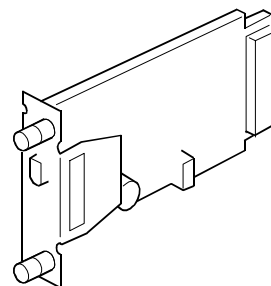
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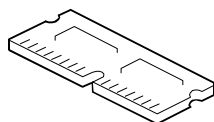
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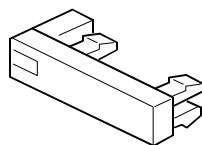
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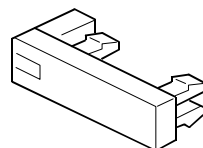
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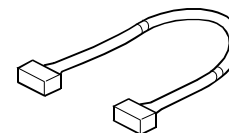
5



6



7





Modification Bulletin

PAGE: 3/4

Model: Bellini-C2	Date: 26-Jul-04	No.: MB070036
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1.COPY CONNECTOR (B328)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B328 5502	Interface Cable - Connect Copy	1
2	B140 5725	Hub:1394:Repeater	1
3	B328 5660	Pcb:Coupling:Ass'y	1
4	G330 5700	SDRAM 64Mb 133	1
5	B328 1411	Keytop Printer NA	1
5	B328 1421	Keytop Printer EU	1
6	B328 1410	Keytop Coupling NA	1
6	B328 1420	Keytop Coupling EU	1
7	B328 5500	Cable:Power:Repeater	1

Index No.	Part No.	Description	Q'ty Per Assembly



Modification Bulletin

PAGE: 4/4

Model: Bellini-C2	Date: 26-Jul-04	No.: MB070036
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Parts Index

Part No.	Description	Page and Index No.
B328 1410	Keytop Coupling NA	3 - 6
B328 1411	Keytop Printer NA	3 - 5
B328 1420	Keytop Coupling EU	3 - 6
B328 1421	Keytop Printer EU	3 - 5
B328 5500	Cable:Power:Repeater	3 - 7
B328 5502	Interface Cable - Connect Copy	3 - 1
B328 5660	Pcb:Coupling:Ass'y	3 - 3

Part No.	Description	Page and Index No.
B140 5725	Hub:1394:Repeater	3 - 2
G330 5700	SDRAM 64Mb 133	3 - 4

Model: Bellini-C2		Date: 7-Sep-04	No.: MB070037
Modified Article: Pick-up Arm		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1342860	B0706670	Pick-up Arm	3	X/O	65	9	

Changed: Shape

Reason: To increase strength, reliability

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040300127
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040300001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040300053
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140300001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140300003
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140300023

Model: Bellini-C2		Date: 22-Sep-04	No.: MB070038
Modified Article: Decal: Misfeed Removal		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The Z Fold Unit has been added to Bellini-C2e. In accordance with the addition, the following have also been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0701278	B0701277	Door: Front Left: DOM: Ass'y	1	X/O	17	1	
B0701300	B0701299	Decal: Misfeed Removal	1	X/O	17 205	6 5	

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040200001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040200244
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364020001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040200019
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200011
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140200111
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374020001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200001

Model: Bellini-C2		Date: 16-Sep-04	No.: MB070039
Modified Article: OPC Drum		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2949510	B0709510	OPC Drum	1	O/O	95	16	

The OPC drum has been changed. Refer to RTB RB070038 for details.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040300127
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040300001
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364030001
	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040300053
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140300001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140300003
	220 - 240V/50,60Hz	Europe	B071-24	L1374030001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140300023

Model: Bellini-C2		Date: 5-Oct-04	No.: MB070040
Modified Article: Bushing		Prepared by: S.Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
50530447	AA082118	BUSHING-6mm	3	X/O	67	7	

Change: Material change.

Reason: To increase durability and further reduce noise.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040200001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040200244
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364020001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040200019
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200011
Gestetner 10512 Nashatec 10515 Rex Rotary 10518 Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140200111
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1374020001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200001

Model: Bellini-C2		Date: 5-Oct-04	No.: MB070041
Modified Article: Pick-up Arm		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0706320	B0706322	Paper Feed Unit:Paper Bank	2	X/O	63	*	
B0706670	B0706669	Pick-up Arm	1	X/O	65	9	
B0706321	B0706323	Paper Feed Unit:Paper Bank:No2	1	X/O	63	*	

Changed: Material of pick-up arm
 Reason: To increase strength, reliability

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040500001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040600200
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364050001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70640001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040500190
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140500001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140600064
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374050001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80640001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140500020

Model: Bellini-C2		Date: 1-Dec-04	No.: MB070042
Modified Article: DC Solenoid:Guide Plate		Prepared by: M.Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0702631	B0702627	DC Solenoid:Guide Plate	1	X/O	75	24	

Change: Shape of the solenoid bracket.

Reason: To make sure the solenoid does not touch the bracket.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040100351
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040200244
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364020001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040200019
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140200011
Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140200111
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1374020001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140200001

Model: Bellini-C2		Date: 3-Dec-04	No.: MB070043
Modified Article: EB-105EX System Ver.1.2 Release		Prepared by: Chisato Tsuji	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3536781	G3536782	System Software CD V.1.2	1	X/O	2	19	
G3536900	G3537081	Pack: BC2: Media_Pack V.1.2	1	X/O	2	44	

Important:

Order both of these parts **together as a set**.

Change: The system software and user software/documentation for the EB-105EX was upgraded to v.1.2.

Reason: Symptoms fixed, new features added.

Note: An RTB will be released with these details and the system software upgrade procedure for the EB-105EX System v.1.01 (S/N: Q0635300001 - Q06456*****).

Version numbers:

- System Software CD: V.1.2
- Media Package V.1.2
 - User Software CD-ROM V1.2.1
 - PCL driver CD-ROM V2.00
 - Document CD-ROM V1.20
 - Release Note

REI (US) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
EB-105EX (US)	100 -127V, 50/60Hz	USA, Canada.	G353-01	Q0645700053
EB-105EX (Int'l)	200 - 240V, 50/60Hz	Europe, etc.	G353-02	Q0645700001

Reissued:16-Dec-04

Model: Bellini-C2	Date: 3-Dec-04	No.: MB070044a
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MB Correction

The previous FPGA revision number was corrected from "10" to "**01**" (in ***bold italics***).

Modified Article: EB-105EX Video Board		Prepared by: Chisato Tsuji	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
5K416002	5K416010	PCB:Video:BC2EFI	1	X/O	2	9	1

Change: The program for the FPGA (chip on the video board) was changed. As a result, the FPGA revision and video board P/N were changed as shown.

Reason: To apply the scanner improvements of System Software V.1.2 (8-bit boundary scanning) in the field.

Important Notes on Compatibility:

- System Software V.1.2 does not support FPGA **v01**.
 - If you use these two together, the scanner images will be corrupted.
- To support 8-bit boundary scanning, use FPGA v1f together with System Software V.1.2.

Part Number	FPGA Revision	Scanning with System Software V.1.01	Scanning with System Software V.1.2
5K416002	01	32 bit boundary	Not supported (corrupted scanner images)
5K416010	1f	32 bit boundary	8-bit boundary

REI (US) Production (From 2004, April mass-production)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
EB-105EX (US)	100 -127V, 50/60Hz	USA, Canada.	G353-01	Q06452XXXXX
EB-105EX (Int'l)	200 - 240V, 50/60Hz	Europe, etc.	G353-02	Q06452XXXXX

Model: Bellini-C2		Date: 20-Dec-04	No.: MB070045
Modified Article: Cushion		Prepared by: S.Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA161105	AA161158	Cleaner Cushion	1	O/O	93	15	
AA161119	AA161159	Cushion - Wire	2	O/O	93	27	

Change: Material change.

Reason: Changed as part of Ricoh's ongoing efforts to use environmentally-friendly materials.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040800001
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J70408xxxxx
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364080001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70740001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040800088
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140700136
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J71408xxxxx
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374080001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80740001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140800051

Model: Bellini-C2		Date: 20-Dec-04	No.: MB070046
Modified Article: Filter		Prepared by: S.Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2942114	B0702114	Toner Filter	O/O	1	161	8	
A2942123	B0702123	Dust Filter	O/O	1	21	2	

Change: Material change.

Reason: Changed as part of Ricoh's ongoing effort to use environmentally-friendly materials

RCL (Japan) Production (B070/B071)

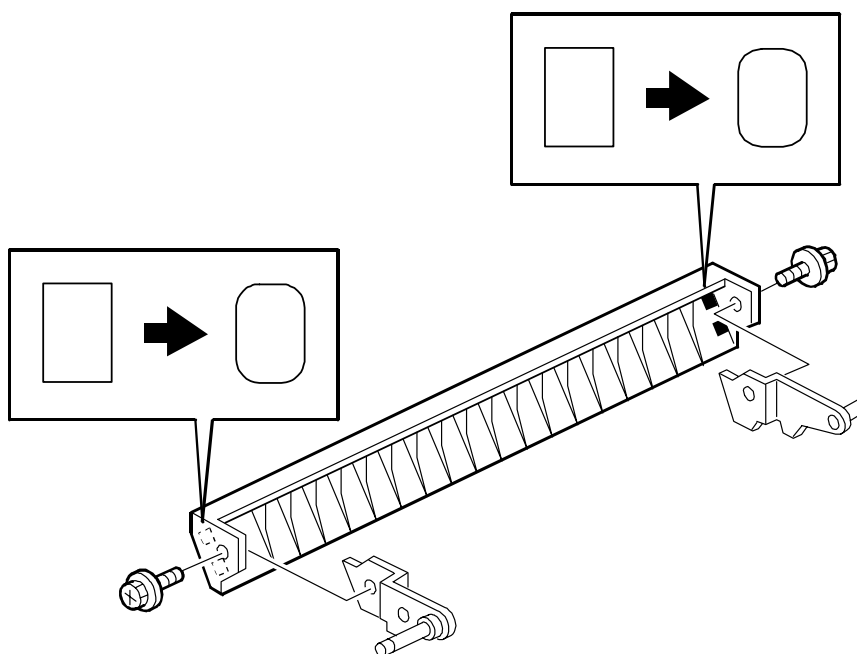
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040600386
Gestetner 9002 Nashatec 9005 Rex Rotary 9008 Lanier LD 090	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040700342
IS 2090	220 - 240V/50,60Hz	Europe	B070-24	L1364070001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70740001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040700392
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140600119
Lanier LD 0105	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140700082
IS 2105	220 - 240V/50,60Hz	Europe	B071-24	L1374070001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80740001
	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140700095

Model: Bellini-C2		Date: 11-Jan-05	No.: MB070047
Modified Article: Entrance Guide		Prepared by: S.Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0704831	B0704825	Entrance Guide	1	X/O	123	16	

Change: The shape of the holes was changed.

Reason: To increase the strength and reliability of the entrance guide.



B0704825 Entrance Guide

Model: Bellini-C2

Date: 11-Jan-05

No.: MB070047

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7041200016
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7041200131
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364120001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q7124xxxx
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7041200001
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7141200001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7141100130
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374120001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q8124xxxx
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7141100137

Model: Bellini-C2		Date: 27-Apr-05	No.: MB070048
Modified Article: COLLECTION BOTTLE:ASS'Y		Prepared by: S.Ishizu	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA152315	AA152471	TANK SEAL	1	X/O	77	20	

Change: Material and color.

Reason: To further improve the sealing of the toner waste tank.

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J7040300127
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J7040300001
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L1364030001
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q70340001
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J7040300053
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J7140300001
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J7140300003
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L1374030001
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q80340001
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J7140300023

Model: Bellini-C2		Date: 16-Oct-06	No.: MB070049
Modified Article: TRANSPORT SCREW:TONER RECYCLING		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2943619	B2343744	TRANSPORT SCREW:TONER RECYCLING	1	X/O	135	27	

Change: The individual components of this part are now assembled with solder instead of a glue adhesive.

Reason:

- 1) Parts standardization
- 2) To increase the part's torque tolerance and strength

RCL (Japan) Production (B070/B071)

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh Aficio 2090 Savin 4090 Gestetner 9002 Lanier LD 090	208 - 240V/60Hz	USA, Canada. South America	B070-17	J70ymmxxxxx
Gestetner 9002 Nashatec 9005 Rex Rotary 9008	220 - 240V/50,60Hz	Europe, etc.	B070-22	J70ymmxxxxx
Lanier LD 090	220 - 240V/50,60Hz	Europe	B070-24	L136ymmxxxxx
IS 2090	220 - 240V/50,60Hz	Europe, etc.	B070-26	5Q7mmyxxxxx
Ricoh Aficio 2090	220 - 240V/50,60Hz	Europe etc.	B070-27	J70ymmxxxxx
Ricoh Aficio 2105 Savin 40105 Gestetner 10512 Lanier LD 0105	208 - 240V/60Hz	USA, Canada, South America	B071-17	J71ymmxxxxx
Gestetner 10512 Nashatec 10515 Rex Rotary 10518	220 - 240V/50,60Hz	Europe, etc.	B071-22	J71ymmxxxxx
Lanier LD 0105	220 - 240V/50,60Hz	Europe	B071-24	L137ymmxxxxx
IS 2105	220 - 240V/50,60Hz	Europe, etc.	B071-26	5Q8mmyxxxxx
Ricoh Aficio 2105	220 - 240V/50,60Hz	Europe, etc.	B071-27	J71ymmxxxxx

Model: Bellini-C2		Date: 30-Oct-06	No.: MB070050
Modified Article: GEAR:IDLER:18Z		Prepared by: S. Ishizu	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☒ Other ☐ To meet standards ()

The following part has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
BB013000	BB013010	GEAR - 18Z	3 1	X/O	63 69	9 3	

REASON: Improved gear wear resistance.

Model: Bellini-C2		Date: 5-Mar-07	No.: MB070051
Modified Article: Pulley		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
AB030674	AB030651	Pulley - 20Z	-	-	118	24	-

Model: Bellini-C2		Date: 28-Mar-08	No.: MB070052
Modified Article: Circuit Breaker		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
11070943	11071188	Circuit Breaker – 1.5ka	1	O/O	145	109	

CHANGE/ REASON: Vendor change.

Model: Bellini-C2		Date: 28-Mar-08	No.: MB070053
Modified Article: Sensor		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A0105700	AW010113	Sensor	1	O/O	59	37	

CHANGE/ REASON: Vendor change.

Model: Bellini-C2		Date: 28-Mar-08	No.: MB070054
Modified Article: Swing Unit: Pickup Roller: Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0706364	B2346282	Swing Unit: Pickup Roller: Ass'y	1	O/O	63	8	

CHANGE/ REASON: Part standardization.

Model: Bellini-C2		Date: 21-Apr-08	No.: MB070055
Modified Article: LED Array		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A0965320	B2342270	LED Array	1	O/O	99	32	

Change/ Reason: Parts standardization with the B234/B235/B236.



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Bellini-C2	B070	200903		B0702123	M0021349	DUST FILTER:ENTRANCE	1	1	O/O		21	2					V0804313
Bellini-C2	B071	200903		B0702123	M0021349	DUST FILTER:ENTRANCE	1	1	O/O		21	2					V0804313
Bellini-C2	B070	200903		B3015405	B3015406	HARNESS:CONNECTING:SENSOR:PULL OUT	1	1	X/O		27	9					V0803433
Bellini-C2	B071	200903		B3015405	B3015406	HARNESS:CONNECTING:SENSOR:PULL OUT	1	1	X/O		27	9					V0803433
Bellini-C2	B070	200903		B3015240	B3015247	HARNESS:PAPER FEED SUB-UNIT:MIDDLE	1	1	X/O		41	21					V0803708
Bellini-C2	B071	200903		B3015240	B3015247	HARNESS:PAPER FEED SUB-UNIT:MIDDLE	1	1	X/O		41	21					V0803708
Bellini-C2	B070	200903		A2931097	B2341097	FAN MOTOR DC24V 9.6W	3	3	O/O		143	22					V0803298
Bellini-C2	B071	200903		A2931097	B2341097	FAN MOTOR DC24V 9.6W	3	3	O/O		143	22					V0803298



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
B-C2		B070	200905		B0701910	B0701919	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				T0400147
B-C2		B070	200905		B0701919	B2341910	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				T0503413
B-C2		B070	200905		B2341910	B2341885	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				V0804054
B-C2		B071	200905		B0701910	B0701919	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				T0400147
B-C2		B071	200905		B0701919	B2341910	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				T0503413
B-C2		B071	200905		B2341910	B2341885	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6				V0804054



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	200909		A2943432	B2343465	Right Side Plate - Toner Bank	1	1	O/O		81	29					V0901483	
B-C2	B071	200909		A2943432	B2343465	Right Side Plate - Toner Bank	1	1	O/O		81	29					V0901483	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Bellini-C2	B070	200912		B3235660	B3285661	PCB: COUPLING: ASSY	1	1	O/O		3	3				RTB070036		



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201002		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		59	26					V0902719	
B-C2	B071	201002		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		59	26					V0902719	



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201006		A0966553	B2342864	PAD:CLEANER	4	4	O/O		61	10					V1000308	
B-C2	B071	201006		A0966553	B2342864	PAD:CLEANER	4	4	O/O		61	10					V1000308	



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201008		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001268	
B-C2	B071	201008		B2341885	B2341880	LASER DIODE UNIT:ASS'Y	1	1	X/O		53	6					V1001268	



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Sat	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201010		AA070044	AA070072	SLIDE RAIL-TANDEM LCT	1	1	X/O		165	11					V1002022	
B-C2	B071	201010		AA070044	AA070072	SLIDE RAIL-TANDEM LCT	1	1	X/O		165	11					V1002022	



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201011		A2943379	D0593379	BRACKET:POSITIONING SENSOR:RACK:LOWER	1	1	O/O		79	5					V1002458	
B-C2	B071	201011		A2943379	D0593379	BRACKET:POSITIONING SENSOR:RACK:LOWER	1	1	O/O		79	5					V1002458	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201103		A2943480	B2343485	JOINT:DRIVE:TRANSPORT SCREW	1	1	X/O		137	16					V1002873	
B-C2	B071	201103		A2943480	B2343485	JOINT:DRIVE:TRANSPORT SCREW	1	1	X/O		137	16					V1002873	



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201104		G5644151	B7144151	RAIL:SIDE FENCE	1	1	O/O		27	28					V1100602	11020443
B-C2	B071	201104		G5644151	B7144151	RAIL:SIDE FENCE	1	1	O/O		27	28					V1100602	11020443



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201107		A2291133	B1401133	STEPPER MOTOR BASE ASS'Y	1	1	O/O		135	7					V1100488	
B-C2	B071	201107		A2291133	B1401133	STEPPER MOTOR BASE ASS'Y	1	1	O/O		135	7					V1100488	



Part Change Information List

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2	B070	201108		B1401133	B2471133	BASE:STEPPER MOTOR:ASS'Y	1	1	O/O		135	7					V1100820	
B-C2	B071	201108		B1401133	B2471133	BASE:STEPPER MOTOR:ASS'Y	1	1	O/O		135	7					V1100820	



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.
B-C2	B070	201204		AX040135	AX040254	DC MOTOR RISING TRAY ASSY	2	2	O/O		139	121					V1200216	
B-C2	B071	201204		AX040135	AX040254	DC MOTOR RISING TRAY ASSY	2	2	O/O		139	121					V1200216	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201309		AX200173	AX200294	MAGNETIC CLUTCH - 38Z	1	1	O/O		39	24				V1301965	
B-C2	B071	201309		AX200173	AX200294	MAGNETIC CLUTCH - 38Z	1	1	O/O		39	24				V1301965	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	55	4			Y		V1500773	
B-C2	B071	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	55	4			Y		V1500773	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	3	3	O/O	N	107	16					V1403435	
B-C2	B071	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	3	3	O/O	N	107	16					V1403435	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	55	12			Y		V1500773	
B-C2	B071	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	55	12			Y		V1500773	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1200134	
B-C2	B071	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1200134	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	29	15					V1501671	
B-C2	B071	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	29	15					V1501671	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1401483	14040652
B-C2	B071	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	19	14					V1401483	14040652



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	27	28					V1500444	
B-C2	B071	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	27	28					V1500444	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	2	2	O/O	N	61	39					V1501779	15050703
B-C2	B071	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	2	2	O/O	N	61	39					V1501779	15050703



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201607		AA080152	B0703115	BUSHING:4MM	2	2	O/O	N	89	1			Y		T0601226	5020375
B-C2	B071	201607		AA080152	B0703115	BUSHING:4MM	2	2	O/O	N	89	1			Y		T0601226	5020375
B-C2	B070	201607		B0703115	D2233115	PLAIN SHAFT BEARING:DIA4:ASS'Y	2	2	O/O	N	89	1			Y		V1601990	
B-C2	B071	201607		B0703115	D2233115	PLAIN SHAFT BEARING:DIA4:ASS'Y	2	2	O/O	N	89	1			Y		V1601990	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	B070	201902		A2943451	D0BX3451	LEVER:TONER BOTTLE:PEEN	2	2	O/O	N	77	18					V1801987	
B-C2	B071	201902		A2943451	D0BX3451	LEVER:TONER BOTTLE:PEEN	2	2	O/O	N	77	18					V1801987	