# RIGOH

### Modification Bulletin

PAGE: 1/2

Reissued: 28-Dec-04

#### **MB Correction**

The items in bold italics have been corrected or added.

Modified Article: Parts Catalog Correction			Prepared	epared by: M. Ishihara		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards		
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	( )		
	☐ Part standardization	☐ Other				

Please correct your Parts Catalogs as follows:

#### Page 9

- Addition -

Part number	Description	Q'ty	Index	Note
B1211313	IC Card Cap	1	7	

#### Page 41

- Part Number Correction -

Incorrect	Correct	Description	Q'ty	Index	Note
part number	part number				
B0394106	B0394107	Fusing Exit Door	1	23	

#### Page 43

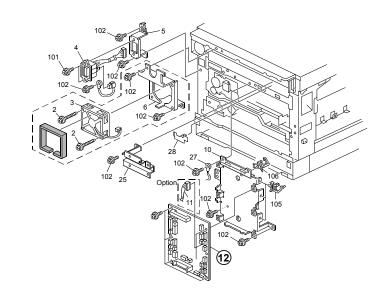
- Part Number and Description Correction -

Incorrect Part number	Correct Part number	New description	Q'ty	Index	Note
04503010B	04503012B	Tapping Screw – M3x12		104	

#### Page 52

-Illustration Index Correction-

12 <del>→</del> 9



# RIGOH

### Modification Bulletin

**PAGE: 2/2** 

Reissued: 28-Dec-04

Model: Kir-C2 Date: 28-May-04 No.: MB121001a

#### Page 63

- Deletion -

Part number	Description	Q'ty	Index	Note
B1215093	PCB BICU ASIA Ass'y (B121)	1	*	

- Description Correction -

Part number	Old description	New description	Q'ty	Index	Note
B1215103	PCB BICU ASIA Assy(B122)	PCB BICU ASIA Assy (B121/122)	1	*	

#### - Addition -

Part number	Description	Q'ty	Index	Note
B1215104	PCB BICU CHN Ass'y (B121/B122/B123)	1	*	

#### Page 72

- Part Number and Section Name Correction -

Incorrect Section Name: (B039/B040/B043) Correct Section name: (B121/B122/B123)

Incorrect Part number	Correct Part number	New description	Q'ty	Page and Index	Note
B0392289	AD042059	Cleaning Blade	1	37-15	
G0602326	AD042058	Cleaning Brush	1	37-22	
AE011065	AE011080	Hot Roller	1	41-20	
AE020100	AE020137	Pressure Roller	1	41-22	

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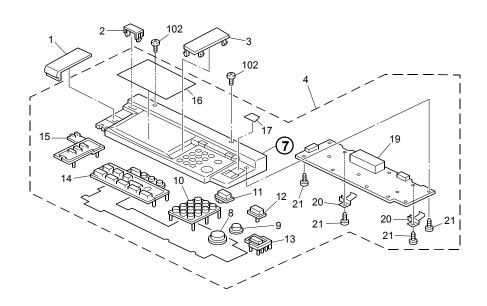
D	Λ	G	⊑.	1	11
г	_	J			,

Model: Kir-C2 Date			e: 6-Jul-04		No.: MB121002	
Modified Article: Parts Catalog Correction			Prepared	by: M.	Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ T		☐ To improve reliability		(	)	
	☐ Part standardization	☐ Othe	r			

Please correct your Parts Catalogs as follows:

# Page 12 and 13 - Addition -

Part number	Description	Q'ty	Index	Note
B1211451	Upper Cover-Operation Panel (NA/ASIA)	1	7	
B1211471	Upper Cover-Operation Panel (EU)	1	7	





**PAGE: 1/1** 

Reissued:11-Oct-06

Date: 10 00p 0+   110:: MB121000a	Model: Kir-C2	Date: 13-Sep-04	No.: MB121003a
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#### **MB** Reissue

The items in bold italics have been corrected or added.

Modified Article: Parts Catalog Correction			Prepared by: Y.Murata		
From: 1 <sup>st</sup> Tech. Support Sec. Service Support Dept.					
Reason for	☑ Parts catalog correction	☐ Vendor cha	ange		
Modification:	on:		(RoHs compliant)		
	☐ Part standardization	ion			

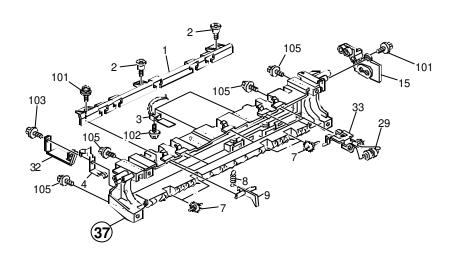
Please correct your Parts Catalogs as follows:

#### Page 40 and 41

- Addition -

Old Part	New Part	Description	Q'ty	Int	Index	Note
number	number					
B1214101	B1214103	Fusing Frame	1	0/0	37	

Change: The material of this part has changed. Reason: To comply with RoHs agreement.



# RIGOH

# Modification Bulletin

PAGE	: 1	/1
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Model: Kir-C2 Date			∋: 13-Oct-04		No.: MB121004	
Modified Article: Parts Catalog Correction			Prepared	by: M.	Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	or Parts catalog correction		or ch	ange	☐ To n	neet standards
Modification:	ation: ☐ To facilitate assembly ☐ To improv		prove reliability		(	)
	☐ Part standardization	☐ Other				

Please correct your Parts Catalogs as follows:

Page 61 - Addition -

,	
SYMBOL NO.	INDEX NO.
IC 32	145

#### - Correction -

SYMBOL NO.	Incorrect INDEX NO.	Correct INDEX NO.
R36	145	224
R39	145	211
R62	145	200
R75	145	207
R87	145	199
R90	145	206
R94	145	211
R101	145	200
R103	145	207
R104	145	Not used
R106	145	Not used
R112	145	Not used
R120	145	207
R129	145	200
R135	145	Not used
R136	145	Not used
R138	145	207
R139	145	214
R140	145	207
R142	145	200
R147	145	201
R149	145	214
R157	145	207

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PAGE:	1/3
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Model: Kir-C2(Kir-C2.5)		D	Date: 28-Apr-05		No.: MB121005
Modified Article: P/N Differences: Kir-C2 and C2.5		Prepared	l by: н.s	Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for			Ü	☐ To n	neet standards
Modification:	Iodification: ☐ To facilitate assembly ☐ To improve ☐ Part standardization ☐ Other		ove reliability	,	,

The following are the part number differences between the Kir-C2 and Kir-C2.5.

"Note 1": Common to the B259 and B260.

"Note 2": Common to the B260 and B261.

"Note 3": Unique to the B261.

(Blank note): Common to the B259, B260 and B261.

Kir-C2	Kir-C2.5	Description	Q'ty	Page	Index	Note
P/N	P/N					
B1211421	B2591421	OPERATION SUB-	1	13	4	1
		UNIT:BASE:NA:ASS'Y				
B1211422	B2591422	OPERATION SUB-	1	13	4	1
		UNIT:BASE:EU:ASS'Y				
B1211423	B2591423	OPERATION SUB-	1	13	4	1
		UNIT:BASE:AA:ASS'Y				
B1231412	B2611412	OPERATION SUB-	1	13	4	3
		UNIT:BASE:DUPLEX:EU:ASS'Y				
AW020086	AW020156	PHOTOINTERRUPTOR:EE-	1	15	4	
		SX4235A-P2			_	
AW020119	GW020020	PHOTOINTERRUPTOR:LG248NL1	2	15	6	
			1	27	13	
			1	29	29	
			1	33	22	
			1	47	12	
B0391778	B2591778	BRACKET:BELT	1	17	7	
		PULLEY:IDLER:REAR:ASS'Y				
B0391776	B2591776	BRACKET:BELT	1	17	9	
		PULLEY:IDLER:FRONT:ASS'Y				
B0391763	B2591763	STABILIZER:XENON LAMP	1	17	16	
A2501761	AW010126	ORIGINAL SENSOR:H=2-66	2	19	1	
B0391691	B2591691	SHAFT:SCANNER:DRIVE	1	19	11	
B0391702	B2591702	SHAFT:PULLEY	2	19	16	
B0392380	B2592380	DISCHARGE LAMP:QL	1	21	3	
AX060267	AX060323	POLYGON SCANNER:23622RPM	1	21	16	
B0392645	AW500034	ROTARY SWITCH:PAPER SIZE	1	23	9	
		SENSOR				
B0392642	B2592642	PIN:MM6	2	23	19	
G0202786	B2592786	SHAFT:LEVER	1	23	20	
B0392737	B2592737	SHAFT:PAPER FEED	2	25	10	
		ROLLER:ASS'Y				
AF021080	B2592571	REGISTRATION	1	27	18	
		ROLLER:DRIVEN:DIA16				





B0434984

B2614984

DC SOLENOID:ASS'Y

1

49

13

3

Model: Kir-C2(Kir-C2.5)

### Modification Bulletin

Date: 28-Apr-05 No.: MB121005

**PAGE: 2/3** 

Kir-C2 Part Kir-C2.5 Part Page Description Q'ty Index Note number number 27 AF020541 B2592562 REGISTRATION ROLLER:DRIVE 1 19 1 27 26 B0393890 B2593890 **DENSITY SENSOR:LASER DIODE:ASS'Y** B0392576 B2592576 TRANSPORT ROLLER 1 29 16 **BRACKET:DRIVE:MANUAL** 18 B0391194 B2591194 1 29 FEED: ASS'Y B1211190 B2591190 SHAFT:MANUAL FEED:DRIVE 1 29 20 B0391183 B2591183 SHAFT:PAPER FEED:DRIVE:ASS'Y 1 29 21 23 1 29 B0391178 B2591178 BRACKET:DRIVE:PAPER FEED: ASS'Y AX200225 AX200296 29 26 1 MAGNETIC CLUTCH:0.35N·M:Z46 1 31 12 B2606038 **TRANSPORT** 1 2 B0406038 31 ROLLER:CONNECTING:NO.2:ASS'Y AG070014 AG070514 **MAGNET CATCH: ASS'Y** 1 31 4 1 33 24 21 1 47 B0406093 B2606093 SHAFT:DRIVE:PAPER FEED 1 31 9 2 ROLLER: ASS'Y AW020181 PHOTOINTERRUPTOR: DUPLEX 1 31 27 2 AW020124 2 45 11 B0392325 B2592325 PLATE:SHUTTER:OPC 1 37 23 DRUM: ASS'Y AX310039 AX310046 TOTAL COUNTER:7FIG:24V 1 39 16 B2594015 6 AE042063 FUSING CLEANING ROLLER: ASS'Y 1 41 B1214091 B2594091 **HOLDER:HEATER:REAR** 1 41 15 B1214081 B1214085 FRAME: PRESSURE: PRINTING 1 41 28 37 B1214103 FRAME: FUSING 1 41 B1214101 B1214471 B2594471 **EXIT ROLLER:2** 1 43 3 G5527050 G3615570 PHOTOINTERRUPTOR: DUPLEX 1 43 22 B1234983 B2614983 **GATE PAWL** 1 43 24 3 STEPPER MOTOR: ASS'Y 2 B0434710 B2614710 1 47 1 12 49 **SEPARATION PAD: ASS'Y** B0434650 B2614650 1 47 5 3 B2614621 1 47 6 3 B0434621 **TRANSPORT** ROLLER:DRIVE:DUPLEX:EXIT 3 B0434623 B2614623 **TRANSPORT** 1 47 7 ROLLER: DRIVE: DUPLEX: CONNEC **TING** B0434622 B2614622 **TRANSPORT** 1 47 8 3 ROLLER: DRIVE: DUPLEX: ENTRANC Ε B2614686 SHAFT:DRIVE:MANUAL FEED 1 47 16 3 B0434686 B1234988 B2614988 REVERSE ROLLER 1 49 2 3 **BRACKET:STEPPER** 1 49 11 B0434994 B2614994 3 MOTOR: ASS'Y



Model: Kir-C2(Kir-C2.5)

# Modification Bulletin

Date: 28-Apr-05 No.: MB121005

**PAGE: 3/3** 

Kir-C2 Part	Kir-C2.5 Part	Description	Q'ty	Page	Index	Note
number	number	•				
G0936006	G1045141	KNOB SCREW:M3	2	49	17	3
B1211135	B2591135	DC SOLENOID:ASS'Y	1	51	2	
AX200227	AX200297	MAGNETIC CLUTCH:0.5N·M:Z39	1	51	4	
B1211157	B2591157	BRACKET:SWIVEL:FUSING:ASS'Y	1	51	11	
B1211174	B2591174	SHAFT:DEVELOPMENT:DRIVE:2:A	1	51	17	
		SSY				
G0602801	B1802801	HOLDER:PAPER TRAY	1	57	11	
			1	59	9	

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**PAGE: 1/1** 

Model: Kir-C2 (Kir-C2.5)			Date	e: 6-Jul-05		No.: MB121006
Modified Article: Correspondence to environmental regulation Prepare					by: H.	Saitoh
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To improv		☐ To improve reliability		e reliability	(	)
	☐ Part standardization	☐ Othe	r			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
B0393890	B2593890	DENSITY SENSOR	1	0/0	27	26	

**Change:** The part was changed.

Reason: To comply with the requirements of the RoHS Directive.

This MB applies to the following models: Kir-C1a, Kir-C1, Kir-C2, Kir-C2.5 (B039, B120, B121, B122, B123, B259, B260, B261)

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Model: Kir-C2 Date			e: 2-Aug-05		No.: MB121007	
Modified Article: Parts Catalog Correction				Prepared by: H. Saitoh		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve rel		ve reliability ( )		)
☐ Part standardization ☐ Other		r				

Change/Reason: The following list was corrected and illustrations were added.

**Note:** This MB applies to the following models:

Kir-C2, Kir-C2.5 (B121, B122, B123, B259, B260, B261)

#### Replace the list on page 67 with the following list:

Part	Description	Q'ty	Index	Note
Number	'			
A1536409	Decal – Keytop Cover (GES)	1	1	
C2252866	Decal – Keytop Cover (REX)			
C2252867	Decal – Keytop Cover (NSA)			
B0391365	Sheet – Operation Instructions	1	2	
B0392633	Decal – By-pass Feed	1	3	
B0392720	Decal – Cassette Operation DLT	1	4	
B0392721	Decal – Cassette Operation	1	5	
B0394488	Jam Removal Decal (B039, B121, B259)	1	6	
B0404488	Jam Removal Decal (B040)	1	7	
B0434691	Jam Removal Decal (B043)	1	8	
B1216507	Operation Instructions - System	1	9	
B1216500				
B1216607	Operation Instructions - Copy	1	10	
B1216630				
B1216660				
B1216690				
G0291980	Decal - LD	1	11	
B0434692	Grip Decal	1	12	
GA003035	Energy Decal	1	13	
B1224488	Decal – Operation Instructions 2 (B122,	1	14	
	B260)			
B1234691	Decal (B123, B261)	1	15	

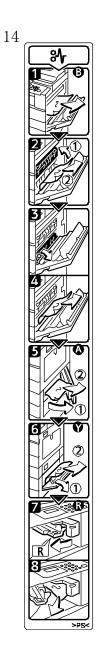


PAGE: 2/2

Model: Kir-C2 Date: 2-Aug-05 No.: MB121007

Add the following illustrations to page 66:







RIGOH

Modification:

# Modification Bulletin

Model: Kir-C2 (Kir-C2.5)			Date: 2-Aug-05		No.: MB121008
Modified Article: Conformance with the RoHS Directive				by: H.	Saitoh
From: 1st Tech. Su	pport Sec. Service Support De	pt.	7		
Reason for	□ Parts catalog correction	☐ Vendor c	hange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To impro	ve reliability	(	)

**PAGE: 1/1** 

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
B1211804	B2591804	HARNESS:FFC:ASS'Y	1	×/O	15	13	

☐ Other

**Change:** The materials used for this part were changed.

☐ Part standardization

**Reason:** To conform to the requirements of the RoHS Directive.

**Note:** This MB applies to the following models:

Kir-C2.5 (B259, B260, B261)

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**PAGE: 1/1** 

Model: Kir-C2 Date			Date	e: 15-Sep-0	5	No.: MB121009
Modified Article: Conformance with the RoHS Directive Prepared					by: H.	Saitoh
From: 1st Tech. Support Sec. Service Support Dept.			•			
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	odification:		e reliability	(	)	
	☐ Part standardization	☐ Othe	r			

Old Part	New Part	Description	Q'ty	Int	Page	Index	Note
Number	Number						
AD027014	AD027018	ROLLER:CHARGE:A3	1	0/0	37	21	
B0394115	B2594115	FUSING ENTRANCE GUIDE	1	O/O	41	30	
		PLATE					
G0271235	B2591119	TAPPING SCREW:M3X33	2	0/0	55	8	
G0205829	B2591131	SCREW:PCU	2	O/O	27	28	
B1213390	B2593390	DENSITY SENSOR:K-	1	O/O	35	10	
		C2.5:ASS'Y					

**Change:** The materials used for these parts were changed. **Reason:** To conform to the requirements of the RoHS Directive.

**Note:** This MB applies to the following models:

Kir-C1, Kir-C2, Kir-C2.5 (B039, B120, B121, B122, B123, B259, B260, B261)

# RIGOH

### Modification Bulletin

PA	G	E:	1	/1

Model: Kir-C2 (Kir-C2.5)			e: 25-Oct-0	5	No.: MB121010	
Modified Article: Parts Catalog Correction			Prepared	by: н.	Saitoh	
From: 1st Tech. Su	oport Sec. Service Support Dep	ot.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly	☐ Vendor change ☐ To improve reliability		☐ To n	neet standards )	
	☐ Part standardization	☐ Other	r			

**Note:** This RTB is for the following models:

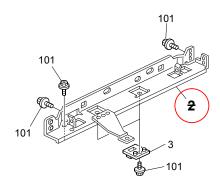
Model Kir-C1, Kir-C2, Kir-C2.5 (B039, B040, B043, B120, B121, B122, B123, B259, B260,

B261)

**Change:** Index #2 was deleted from the illustration.

**Reason:** The part that the index is pointing to is not a service part.

#### Parts Catalog, page 54



# RIGOH

### Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2 Date: 2				e: 25-Oct-0	5	No.: MB121011
Modified Article: Fusing unit					bу: н.	Saitoh
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.				
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly			e reliability	(	)
	☐ Part standardization	☐ Othe	r			

**Change:** The following parts were changed.

**Reason:** To further improve the fusing performance.

#### B121-19 (Taiwan model) only:

Old Part	New Part	Description	Q'ty	Int	Page	Index	Note
Number	Number						
B1214002	B1214005	FUSING UNIT - TWN	1	X/O	41	*	
B1214211	B1214212	FUSING LAMP - 110V 600W	1	X/O	41	34	
B1214210	B1214216	FUSING LAMP - 110V 550W	1	X/O	41	16	
B1215218	B1215214	HARNESS - AC FUSING TWN	1	X/O	53	12	

#### B121-17, B122-17, B123-17 (North America model) only:

Old Part	New Part	Description	Q'ty	Int	Page	Index	Note
Number	Number						
B1214211	B1214215	FUSING LAMP - 120V 600W	1	O/O	41	34	

# B121-21, -22, -24, -26, -27, -28, -29, -34, B122-21, -22, -24, -26, -27, -28, -29, -34, B123-21, -22, -24, -26, -27 models:

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
B1214209	B1214214	FUSING LAMP - 230V 600W	1	0/0	41	34	

# Modification Bulletin

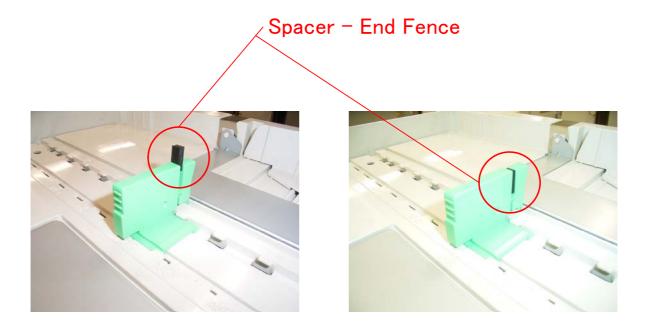
**PAGE: 1/1** 

Model: Kir-C2			Da	ate: 14-De	No.: MB121012	
Modified Article: Paper feeding jam			Prepared by: Hiromoto Saitoh			
From: 1st Tech. St	upport Sec. Service Support I	Dept.				
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly			e reliability	☐ To meet standards	
	☐ Part standardization	☐ Product Saf		afety	(	)

The following part is added.

Old part number	New part number	Description	Note
-	B1219501	Spacer – End Fence	Refer to RB121022a

### Fixing the End Fence in Place



**PAGE: 1/1** 

Model: Kir-C2			Date: 22-Dec	c-05	No.: MB121013
Modified Article: Stripper Pawl			Prepared	by: M. Ish	nihara
From: 1st Tech. Sเ	upport Sec. Service Support D	Dept.			
Reason for	Parts catalog correction	<del></del>	•	Other	
Modification:	☐ To facilitate assembly ☐ Part standardization	☐ Product S	•	∐ To mee	et standards )

Change: The shape of the stripper pawl was changed.

Note: As a result, the release angle was increased as shown below.

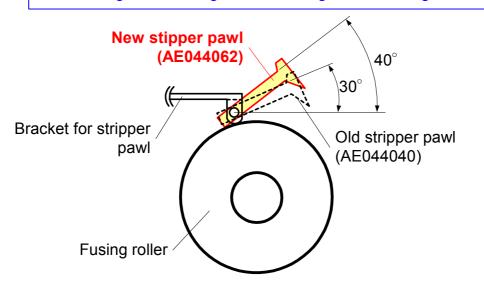
**Reason:** To further ensure the stripper pawl stays properly attached.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE044040	AE044062	Stripper Pawl	5-5	X/O	41	9	

#### Important:

- Use the new part (AE044062) on the Kir-C2 and C2.5.
- Use the old part (AE044040) on the Kir-C1/C1a.

Release angle was changed from 30 degrees to 40 degrees.





**PAGE: 1/4** 

REISSUED:27-Dec-05

Model: Kir-C2(Kir-C2.5)	Date: 28-Apr-05	No.: MB121005a

#### MB Correction: The items in bold italics have been corrected or added.

Modified Article: P/N Differences: Kir-C2 and C2.5			Prepared by: H.Saitoh		
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	□ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards	
Modification:	Modification: ☐ To facilitate assembly ☐ To improve		e reliability	( )	
Part standardization					

The following are the part number differences between the Kir-C2 and Kir-C2.5.

(Blank note column): Common to the B259, B260 and B261.

Kir-C2 P/N	Kir-C2.5 P/N	Description	Q'ty	Page	Index	Note
B1211421	B2591421	OPERATION SUB-	1	13	4	1
		UNIT:BASE:NA:ASS'Y				-
B1211422	B2591422	OPERATION SUB-	1	13	4	1
		UNIT:BASE:EU:ASS'Y				
B1211423	B2591423	OPERATION SUB-	1	13	4	1
		UNIT:BASE:AA:ASS'Y				
B1231412	B2611412	OPERATION SUB-	1	13	4	3
		UNIT:BASE:DUPLEX:EU:ASS'Y				
AW020086	AW020156	PHOTOINTERRUPTOR:EE-	1	15	4	
		SX4235A-P2				
AW020119	GW020020	PHOTOINTERRUPTOR:LG248NL1	2	15	6	
			1	27	13	
			1	29	29	
			1	33	22	
			1	47	12	
B0391778	B2591778	BRACKET:BELT	1	17	7	
		PULLEY:IDLER:REAR:ASS'Y			_	
B0391776	B2591776	BRACKET:BELT	1	17	9	
		PULLEY:IDLER:FRONT:ASS'Y				
B0391763	B2591763	STABILIZER:XENON LAMP	1	17	16	
A2501761	AW010126	ORIGINAL SENSOR:H=2-66	2	19	1	
B0391691	B2591691	SHAFT:SCANNER:DRIVE	1	19	11	
B0391702	B2591702	SHAFT:PULLEY	2	19	16	
B0392380	B2592380	DISCHARGE LAMP:QL	1	21	3	
AX060267	AX060323	POLYGON SCANNER:23622RPM	1	21	16	
B0392645	AW500034	ROTARY SWITCH:PAPER SIZE	1	23	9	
		SENSOR				
B0392642	B2592642	PIN:MM6	2	23	19	
G0202786	B2592786	SHAFT:LEVER	1	23	20	
B0392737	B2592737	SHAFT:PAPER FEED	2	25	10	
		ROLLER:ASS'Y				
AF021080	B2592571	REGISTRATION	1	27	18	
		ROLLER:DRIVEN:DIA16				

<sup>&</sup>quot;Note 1": Common to B259 and B260.

<sup>&</sup>quot;Note 2": Common to B260 and B261.

<sup>&</sup>quot;Note 3": Unique to B261.



**PAGE: 2/4** 

REISSUED:27-Dec-05

Model: Kir-C2(Kir-C2.5) Date: 28-Apr-05 No.: MB121005a

Kir-C2	Kir-C2.5	Description	Q'ty	Page	Index	Note
AF020541	B2592562	REGISTRATION ROLLER:DRIVE	1	27	19	
B0393890	B2593890	DENSITY SENSOR:LASER	1	27	26	
Воссоссо	<b>D200000</b>	DIODE:ASS'Y	'		20	
B0392576	B2592576	TRANSPORT ROLLER	1	29	16	
B0391194	B2591194	BRACKET:DRIVE:MANUAL	1	29	18	
		FEED:ASS'Y				
B1211190	B2591190	SHAFT:MANUAL FEED:DRIVE	1	29	20	
B0391183	B2591183	SHAFT:PAPER FEED:DRIVE:ASS'Y	1	29	21	
B0391178	B2591178	BRACKET:DRIVE:PAPER	1	29	23	
		FEED:ASS'Y				
AX200225	AX200296	MAGNETIC CLUTCH:0.35N·M:Z46	1	29	26	
			1	31	12	
B0406038	B2606038	TRANSPORT	1	31		2
		ROLLER:CONNECTING:NO.2:ASS'Y				
AG070014	AG070514	MAGNET CATCH: ASS'Y	1	31	4	
			1	33	24	
			1	47	21	
B0406093	B2606093	SHAFT:DRIVE:PAPER FEED	1	31	9	2
		ROLLER:ASS'Y				
AW020124	AW020181	PHOTOINTERRUPTOR:DUPLEX	1	31	27	2
			2	45	11	
B0392325	B2592325	PLATE:SHUTTER:OPC	1	37	23	
		DRUM:ASS'Y				
AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1	39	16	
AE042063	B2594015	FUSING CLEANING ROLLER:ASS'Y	1	41	6	
B1214091	B2594091	HOLDER:HEATER:REAR	1	41	15	
B1214081	B1214085	FRAME:PRESSURE:PRINTING	1	41	28	
B1214101	B1214103	FRAME:FUSING	1	41	37	
B1214471	B2594471	EXIT ROLLER:2	1	43	3	
G5527050	G3615570	PHOTOINTERRUPTOR:DUPLEX	1	43	22	
B1234983	B2614983	GATE PAWL	1	43	24	3
B0434710	B2614710	STEPPER MOTOR: ASS'Y	1	47	2	3
			1	49	12	
B0434650	B2614650	SEPARATION PAD:ASS'Y	1	47	5	3
B0434621	B2614621	TRANSPORT	1	47	6	3
		ROLLER:DRIVE:DUPLEX:EXIT	<u> </u>			
B0434623	B2614623	TRANSPORT	1	47	7	3
		ROLLER:DRIVE:DUPLEX:CONNEC				
		TING				
B0434622	B2614622	TRANSPORT	1	47	8	3
		ROLLER:DRIVE:DUPLEX:ENTRANC				
		E				
B0434686	B2614686	SHAFT:DRIVE:MANUAL FEED	1	47	16	3
B1234988	B2614988	REVERSE ROLLER	1	49	2	3
B0434994	B2614994	BRACKET:STEPPER	1	49	11	3
		MOTOR:ASS'Y				
B0434984	B2614984	DC SOLENOID:ASS'Y	1	49	13	3



**PAGE: 3/4** 

REISSUED:27-Dec-05

Model: Kir-C2(Kir-C2.5) Date: 28-Apr-05 No.: MB121005a

Kir-C2 Part	Kir-C2.5	Description	Q'ty	Page	Index	Note
number	P/N	·				
G0936006	G1045141	KNOB SCREW:M3	2	49	17	3
B1211135	B2591135	DC SOLENOID:ASS'Y	1	51	2	
AX200227	AX200297	MAGNETIC CLUTCH:0.5N·M:Z39	1	51	4	
B1211157	B2591157	BRACKET:SWIVEL:FUSING:ASS'Y	1	51	11	
B1211174	B2591174	SHAFT:DEVELOPMENT:DRIVE:2:A	1	51	17	
		SS'Y				
G0602801	B1802801	HOLDER:PAPER TRAY	1	57	11	
			1	59	9	

### Modification Bulletin

letin Page: 4/4

REISSUED:27-Dec-05

Model: Kir-C2(Kir-C2.5) Date: 28-Apr-05 No.: MB121005a

### We added the following table

"Note 4": Unique to B260. "Note 5": Unique to B259.

(Blank note column): Common to B259, B260 and B261.

Kir-C2	Kir-C2.5	Description	Q'ty	Page	Index	Note
P/N	P/N					
B1211487	B2591487	PCB LCDC	1	13	19	
B1211768	B2591768	CARRIAGE NO.2 ASS'Y	1	17	5	
B1211804	B2591804	HARNESS:FFC:ASS'Y	1	15	13	
B1211877	B2591876	IMAGING UNIT	1	21	*	
B1212200	B2592200	PCU UNIT	1	35	*	
B0393031	B2593031	TONER SUPPLY UNIT	1	39	1	
B1213051	B2593051	DEVELOPMENT ROLLER ASS'Y	1	35	6	
B0393170	B2593170	DEVELOPMENT CASE ASS'Y	1	35	8	
B1215101	B2595101	PCB:BICU	1	53	9	
				63	*	
B1215103	B2595103	PCB BICU ASIA	1	53	9	
				63	*	
B1215104	B2595104	PCB:BICU CHN	1	53	9	
				63	*	
B1217410	B2597410	MODEL NAME PLATE:B259:GES:NA	1	9	16	5
B1217420	B2597420	MODEL NAME PLATE:B259:GES	1	9	16	5
B1217421	B2597421	MODEL NAME PLATE:B259:NSA	1	9	16	5
B1217422	B2597422	MODEL NAME PLATE:B259:REX	1	9	16	5
B1217424	B2597424	MODEL NAME PLATE - B259 LAN	1	9	16	5
B1217426	B2597426	MODEL NAME PLATE - B259 INF	1	9	16	5
B1217427	B2597427	MODEL NAME PLATE - B259	1	9	16	5
B1227410	B2607410	MODEL NAME PLATE - GES/NA	1	11	16	4
B1227420	B2607420	MODEL NAME PLATE - GES	1	11	16	4
B1227421	B2607421	MODEL NAME PLATE - NSA	1	11	16	4
B1227422	B2607422	MODEL NAME PLATE - REX	1	11	16	4
B1227424	B2607424	MODEL NAME PLATE - LAN	1	11	16	4
B1227426	B2607426	MODEL NAME PLATE - INF	1	11	16	4
B1227427	B2607427	MODEL NAME PLATE - B260	1	11	16	4
B1237420	B2617420	MODEL NAME PLATE - GES	1	11	16	3
B1237421	B2617421	MODEL NAME PLATE - NSA	1	11	16	3
B1237422	B2617422	MODEL NAME PLATE - REX	1	11	16	3
B1237424	B2617424	MODEL NAME PLATE - LAN	1	11	16	3
B1237426	B2617426	MODEL NAME PLATE - INF	1	11	16	3
B1237427	B2617427	MODEL NAME PLATE - RIC	1	11	16	3



**PAGE: 1/2** 

Reissued: 14-Apr-06

Model: Kir-C2	Date: 16-Mar-06	No.: MB121014b
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#### **MB Correction**

The applied models have been corrected.

Modified Article: Fusing unit			Prepared by: Hiromoto Saitoh			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To improve	ereliability	☐ To me	eet standards	
	☐ Part standardization	☐ Product Sa	afety	(	)	

Old P/N	New P/N	Descr	iption	Q'ty	Int	Page	Index	Note
								(Purpose)
B0394115	B2594115	FUSING	ENTRANCE	1	O/O	41	30	1
		<b>GUIDE PLATE</b>						
B1214002	B2594002	<b>FUSING UNIT</b>	(120V)	1	O/O	41	1	1
B2594002	B2594003	<b>FUSING UNIT</b>	:NA:ASS'Y	1	O/O	41	1	2
B1214004	B2594004	<b>FUSING UNIT</b>	(230V)	1	O/O	41	1	1
B2594004	B2594006	<b>FUSING UNIT</b>	:EU:ASS'Y	1	O/O	41	1	2
B1214005	B2594005	<b>FUSING UNIT</b>	:TWN:ASS'Y	1	O/O	41	1	1
B2594005	B2594007	<b>FUSING UNIT</b>	:TWN:ASS'Y	1	O/O	41	1	2
AE011105	AE011113	<b>HOT ROLLER</b>	:MM30	1	O/O	41	20	2

#### Change:

- 1. Parts standardization with the K-C2.5
- 2. The paint on the inner surface of the fusing roller was changed

#### Reason:

- 1. To comply with RoHS standards
- 2. To increase the adhesive strength of the paint.

**Note:** The part numbers **in bold** in the table are the newest ones, and are used on the following models:

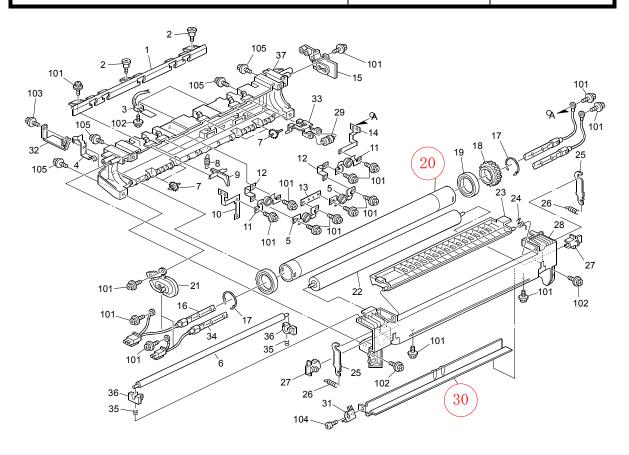
Kir-C2, Kir-C2.5, Kir-C3 (B121, B122, B123, B259, B260, B261, B245, B268, B269, B270, B276, B277)



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Reissued: 14-Apr-06

Model: Kir-C2 Date: 16-Mar-06 No.: MB121014b



# Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2			Da	ate: 27-Jul-	06	No.: MB121015
Modified Article:	Brushless motor			Prepared	by: Yuuic	hiroh Murata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for	☐ Parts catalog correction	Ē		_	Other	-
Modification:	·	☐ To impr☐ Product		•	□ To mee	et standards )

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
AX060270		Brushless Motor 24V/20W	1-1	O/O	50	1	
	AX060322	Brushless Motor DC24V/20W	1-1	O/O	50	1	

#### Reason:

To comply with RoHS standards.

**Note:** The part number is used on the following models:

K-C2, K-C2.5

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**PAGE: 1/1** 

Model: Kir-C2			Da	ate: 27-Jul-	06	No.:MB121016
Modified Article:	PCB DCB			Prepared	by: Yuuic	hiroh Murata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for Modification:	•	☐ Vendor ☐ To impi ☐ Product	rove	e reliability	☐ Other ☐ To med (	et standards )

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
B1234144	B2445155	PCB DCB	1-1	O/O	55	2	

#### Reason:

Parts standardization with the K-C3.



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Reissued:21-Aug-06

Model: K-C2	Date: 04-Aug-06	No.: MB121017a

#### **MB** Reissue

The items in bold italics have been corrected or added.

Modified Article: Case:Development Roller:Ass'y			Prepared	by: Y.Murata				
From: 1st Tech. Su	upport Sec. Service Support D							
Reason for	☐ Parts catalog correction	☐ Vendor cha	ange	☐ Other				
Modification:	☐ To facilitate assembly	☐ To improve	e reliability					
	☐ Part standardization	☐ Product Sa	afety	(RoHs compliant)				

Old part number	New part number	Description (		Int	Page	Index	Note
B0393150	B0393159	Case:Development Roller:Ass'y	1	X/O	35	7	

**Change:** The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

Note: This change applies to all K series models.

# **M**odification **B**ulletin

**PAGE: 1/1** 

Model: K-C2	Model: K-C2			ate:04-Aug	-06	No.: MB121018			
Modified Article:	Modified Article: Frame:PCU				Prepared by: Y.Murata				
From: 1st Tech. Support Sec. Service Support Dept.									
Reason for	☐ Parts catalog correction	☐ Vendor	ch	ange	Other				
Modification: ☐ To facilitate assembly ☐		☐ To impr	☐ To improve reliability			et standards			
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392252	B0392253	Frame:PCU	1	X/O	37	8	

**Change:** The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

# Modification Bulletin

**PAGE: 1/1** 

Model: K-C2			ate: 7-Aug-	06	No.: MB121019			
Modified Article: PCU – Ass'y				Prepared by: Y.Murata				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other			
Modification.		☐ To improve reliability		e reliability		et standards		
		☐ Product	t Sa	afety	(RoHs	compliant)		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1212200	B1212210	PCU – Ass'y	1	X/O	35	*	

**Change:** The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

# Modification Bulletin

**PAGE: 1/1** 

Model: K-C2	Model: K-C2			<b>e</b> : 22-Aug	g-06	No.: MB121020		
Modified Article:	Modified Article: Toner Supply Unit			Prepared by: Y.Murata				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for Modification:	· •	Vendor color to the vertical version of the vertical vert	ove r	eliability	☐ Other ☐ To mee ()	et standards		

Oldest part	Old part	New part	Description Q't		Int	Page	Index	Note
number	numbef	number						
B0393031	B0393032	B2593031	Toner Supply Unit	1	O/O	39	1	

Reason: Parts standardization with the K-C3.

# Modification Bulletin

**PAGE: 1/1** 

Model:K-C2 and K-	C2.5 and Panda-C1		Da	ate: 22-Aug	g-06	No.: MB121021		
Modified Article:	odified Article: Shaft:Scale			Prepared by: Y.Murata				
Modified Article: Shaft:Scale  From: 1st Tech. Support Sec. Service Support Dept.  Reason for  Parts catalog correction  Vendor				7				
Reason for Modification:	☐ To facilitate assembly	☐ Vendor ☐ To impr ☐ Product	OVE	e reliability		et standards compliant)		
	L Fait Standardization	☐ FTOGUC	ر کو	alety	`	,		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1931759	B3901759	Shaft:Scale	1	0/0	15	1	

**Change:** The material of this part has changed. **Reason:** To comply with RoHs standard.

# Modification Bulletin

**PAGE: 1/1** 

Model: K-C2, K-C2.5				ate: 22-Aug	-06	No.: MB121022
Modified Article:	Prepared by: Y.Murata					
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for Modification:	•	<ul><li>□ Vendor</li><li>□ To impr</li><li>☑ Product</li></ul>	ove	e reliability	☐ Other ☐ To mee ()	et standards

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0406067	B2776067	Guide Plate:Paper Feed:Right	1	0/0	31	8	

**Change:** The shape of part has changed. **Reason:** To decrease the frequency of jams.

**Note:** This change applies to the models which have the 2nd paper feed section.

(B122, B123, B260, B261)

### Modification Bulletin

**PAGE: 1/2** 

Model: K-C2	Da	ate: 23-Aug	g-06	No.: MB121023		
Modified Article: regulation		Prepared	by: Hirom	noto Saitoh		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To facilitate assembly ☐ To improve☐ Part standardization ☐ Product Saf		e reliability	⊠ To me	et standards
	☐ Part standardization			afety	(	)

**Change:** The following part was deleted.

Reason: To conform to the revised Energy Star regulations applied from spring 2007.

**Note:** This change applies to the following models:

K-C2, K-C2.5, K-C3, PD-C1 (B121, B122, B123, B245, B259, B260, B261, B268, B269,

B270, B276, B277)

Old P/N	New P/N	Description	Q'ty	Page	Index	Note
GA003035	-	Energy Decal	1 <b>→</b> 0	9 11 67	23 28 1	

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
RICOH: Aficio 2015 Gestetner: DSm615	110/50,60	Taiwan	B121-19	J9066100021
RICOH: Aficio 2015	220/50,60	China	B121-21	J9066130001
RICOH: Aficio 2015	220/50,60	Korea	B121-28	J9066100001
RICOH: Aficio 2018 Gestetner: DSm618	110/50,60	Taiwan	B122-19	J9166200001
SAVIN: 8016 Gestetner: DSm616 LANIER: LD116 RICOH: Aficio 2016	120/50,60	USA, Central/South America	B259-17	K8166140001
Nashuatec: DSm616 Rex-Rotary: DSm616 Gestetner: DSm616	220/50,60	Europe, Central/South America	B259-22	K8166110001
IS 2216	220/50,60	Europe	B259-26	9N58160001
RICOH: Aficio 2016	220/50,60	Europe, etc.	B259-27	K8166120001
Gestetner: DSm616 LANIER: LD116 RICOH: Aficio 2016	220/50,60	Asia, Pacific	B259-29	K8166150001
SAVIN: 8020 Gestetner: DSm620 LANIER: LD120 RICOH: Aficio 2020	110/50,60	USA, Central/South America	B260-17	K8266140001

# Modification Bulletin

Model: K-C2 Date: 23-Aug-06 No.: MB121023

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Model: K-C2		Date.	23-Aug-06	NO.: MB121023
RICOH: Aficio 2020	220/50,60	China	B260-21	K8266100001
Nashuatec: DSm620 Rex-Rotary: DSm620 Gestetner: DSm620	220/50,60	Europe, Central/South America	B260-22	K8266110001
IS 2220	220/50,60	Europe	B260-26	9N68160001
RICOH: Aficio 2020	220/50,60	Europe, etc.	B260-27	K8266120001
Gestetner: DSm620 LANIER: LD120 RICOH: Aficio 2020	220/50,60	Asia, Pacific	B260-29	K8266150001
SAVIN: 8020d Gestetner: DSm620d LANIER: LD120d RICOH: Aficio 2020D	110/50,60	USA, Central/South America	B261-17	K8366140001
Gestetner: DSm 620d RICOH: Aficio 2020D	110/50,60	Taiwan	B261-19	K8366100001
RICOH: Aficio 2020D	220/50,60	China	B261-21	K8366100081
Nashuatec: DSm620d Rex-Rotary: DSm620d Gestetner: DSm620d	220/50,60	Europe, Central/South America	B261-22	K8357211139
LANIER: LD120d	220/50,60	Europe	B261-24	K8366100506
IS 2220D	220/50,60	Europe	B261-26	9N78160001
RICOH: Aficio 2020D	220/50,60	Europe, etc.	B261-27	K8366120001
RICOH: Aficio 2015L	220/50,60	China	B270-21	L2366100001
Infotec: IS 2320	220/50,60	Europe	B277-26	9Y88260001
RICOH: Aficio MP 2000 N/R/G: MP 2000 Lanier: MP 2000	220/50,60	Europe, etc.	B277-27	L7066200001

# Modification Bulletin

**PAGE: 1/1** 

Model: GreatWall-	odel: GreatWall-C1 and K-C2.5 for Founder Date:			14-Sep-06	No.: MB121024
Modified Article:	P/N Differences: GreatWall-C for Founder	C1 and K-C	2.5	Prepared by:	Y.Murata
From: 1st Tech. Su	pport Sec. Service Support D				
Reason for Modification:	•	☐ Vendor ☐ To imp ☐ Produc	rove reli	<u> </u>	et standards

#### For B282-64

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B2821412	B2821413	Operation Sub-Unit:Base :Duplex:Fou:Ass'y	1	X/O	9	4	

#### For B283-64

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B2831422	B2831423	Operation Sub-Unit:Base :GW-C1:Ass'y	1	X/O	9	4	

#### For B260-64

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1211472	B2591472	Sheet:Operation Panel:EU	1	X/O	11	16	

#### For B261-64

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1231472	B2611472	Sheet:Operation Panel:Duplex:EU	1	X/O	11	16	

Change: The color of the operation panel sheet was changed for the GreatWall-C1 and

Founder model of the K-C2.5.

Reason: To meet OEM needs.

# Modification Bulletin

**PAGE: 1/1** 

Model:K-C2	Da	ate: 30-Oct	-06	No.: MB121025		
Modified Article:	Prepared by: Y.Murata					
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	n ☐ Vendor ch		ange	Other	
Modification:	☐ To facilitate assembly	🛛 To impr	ove	e reliability	☐ To meet standards	
	☐ Part standardization	☐ Product Safety		()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA080269	AA080342	Front Bushing-Registration Roller	1	X/O	27	5	
AA080270	AA080343	Rear Bushing-Registration Roller	1	X/O	27	22	

**Change:** The design for this part has changed. **Reason:** To improve the strength of the part.

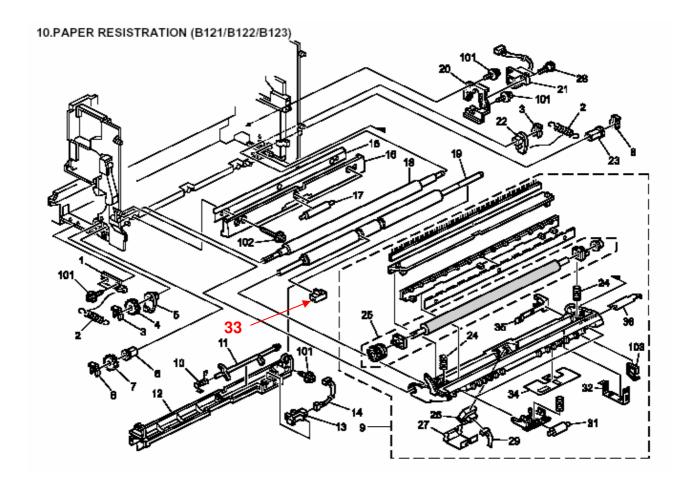
# Modification Bulletin

**PAGE: 1/1** 

Model:K-C2 and K		Date: 30-Oct-06			No.: MB121026		
Modified Article:	Registration Guide Spacer			Prepared	by: Y.Mur	rata	
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor change		Other			
Modification:	☐ To facilitate assembly	☐ To improv		ereliability	☐ To mee	et standards	
	☐ Part standardization	☐ Product Safety		()			

part number	Description	Q'ty	Int	Page	Index	Note
B0432554	Registration Guide Spacer	1	-	27	33	1

Note1: Add index number 33 to the illustration on pg.26 as following.



### Modification Bulletin

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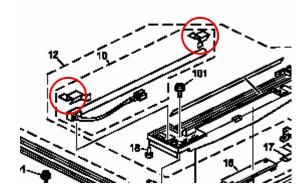
Model:Kir-C2 /Kir-C2.5/GreatWall-C1				ate: 18-Jan	-07	No.: MB121027
Modified Article:	Reflecter			Prepared	by: Y.Mur	rata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for Modification:	•	<ul><li>☐ Vendor</li><li>☐ To impr</li><li>☐ Product</li></ul>	rove	e reliability		et standards compliant)

**Change:** The reflectors were deleted.

**Reason:** The xenon lamps in these products do not need reflectors.

**Note:** Delete the following illustration.

Pg.16



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ч		,	

### Modification Bulletin

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Model:K-C2		Da	ate: 20-Mar	-07	No.: MB121028	
Modified Article:	FAN			Prepared	by: Y.Mu	rata
From: 1st Tech. Su	pport Sec. Service Support D	Dept.				
Reason for Modification:	<ul><li>☐ Parts catalog correction</li><li>☐ To facilitate assembly</li><li>☐ Part standardization</li></ul>	☐ Vendor ☐ To impr ☐ Product	ove	e reliability	_	et standards compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX640145	AX640169	FAN DC24V 1.92W	0/0	1	53	3	1

#### Change:

- 1) The material of this part was changed
- 2) The shape of the rotating plate, which is attached to this part, was changed.

**Reason:** To comply with the RoHs Directive.

## Modification Bulletin

**PAGE: 1/1** 

Model: K-C2, C2.5	and C3		Date	e: 24-Jul-07		No.: MB121029	
Modified Article: F	Parts number for Developer Ty	pe28		Prepared	by: Y.Y	⁄oshida	
From: 1st Tech. Su	pport Sec. Service Support Dep	pt.					
Reason for	☐ Parts catalog correction☐ To facilitate assembly	☐ Vendo		ange e reliability	☐ To n	neet standards )	
Modification:	☐ Part standardization	☐ Other	,,,,,,,	Citability	•	•	

**Change:** The service part in the table was separated into two parts. **Reason:** The developer for the NA/EU markets will be supplied from REI.

Old part	New part	Description	Q't	Int	Page	Index	Note
number	number		у				
B1219640 <b>T</b>	B1219640	Developer Type 28 Black(Asia)	1		35	13	Fig14
	B1219645	Developer Type 28 Black(NA,EU)	!		33	13	1 19 14

Note) Kir-C2/C2.5: See MB No. MGenM008

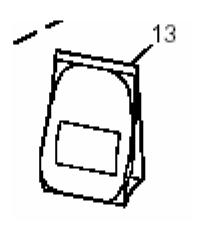


Fig.14 (page 35)

## Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2	ate	: 7-Aug-07		No.: MB121030		
Modified Article: F	Parts Catalog Correction		Prepared by: Y.Yoshida			
From: 1 <sup>st</sup> Tech. Sup	port Sec. Service Support Dep	ot.				
Reason for	□ Parts catalog correction	☐ Vendor o	cha	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	bly		reliability	(	)
	☐ Part standardization	☐ Other				

Please correct your Parts Catalogs as follows:

Page 61 - Addition -

SYMBOL NO.	INDEX NO.
Q6	136

## **M**odification **B**ulletin

PAGE: 1/1

Model: K-C2	Da	ate: 2-Oct-	07	No.: MB121031		
Modified Article:	Frame:PCU			Prepared	by: Y.Yos	shida
From: 1st Tech. Su	ipport Sec. Service Support [	Dept.				
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliabilit		e reliability	☐ To meet standards	
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)

	Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
ı	B0392253	B1212252	Frame:PCU	1	X/O	37	8	

**Change/ Reason:** The part number was corrected.

### **M**odification **B**ulletin

**PAGE: 1/1** 

Model: K-C2	Da	ate: 7-Dec-	07	No.: MB121032		
Modified Article:	Part catalog correction		Prepared	by: Y.Yos	shida	
From: 1st Tech. Su	pport Sec. Service Support [	Dept.				
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve		e reliability		et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Change/Reason: Index numbers 1 and 2 were corrected as follows.

Page 11

Incorrect:

#### 2.EXTERIOR 2 (B122/B123)

lex o.	Part No.		Description	Q'ty Per Assembly
		Left Cover EU Left Cove NA		1
3	B121 1354	Exit Cover NA Exit Cover EU		1

#### **Correct:**

Index No.	Part No.	Descripti	Description	
1	B121 1316	Left Cover NA		1
1	B121 1315	Left Cover EU		1
2	B276 1332	Left Scanner Cover (NA)		1
2	B039 1302	Left Scanner Cover (EU)		1
		Exit Cover NA		1
3	B121 1353	Exit Cover EU		1

### Modification Bulletin

**PAGE: 1/1** 

Reissued: 21-Dec-07

Model: K-C2	Date: 11-Dec-07	No.: MB121033a

#### MB Reissue

The parts numbers highlighted in blue is used only on Kir-C3, and not on Kir-C2

Modified Article: Parts number correction			Prepared	by: Y.Yoshida
From: 1st Tech. Su	pport Sec. Service Support [	Dept.		
Reason for	□ Parts catalog correction	☐ Vendor cha	ange	Other
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	☐ To meet standards
	☐ Part standardization	☐ Product Sa	afety	( )

**Change/Reason:** The part number in the table was corrected.

Incorrect	Correct part	Description	Q't	Int	Page	Index	Note
part number	number	2 000	v				
B0391251	B2761251	Shield Glass Cover	1		21	1	
B0391332	B2761332	Left Scanner Cover	1		9	2	
B0391333	B2761333	Rear Scanner Cover	1		9	4	
B0391335	B2761335	Right Scanner Cover	1		9	9	
B0391339	B2761339	Cover - Front Right Upper	1		9	11	
B0391347	B2761347	Right Rear Cover	1		9	10	
B0406136	B2766136	Left Lower Cover	1		11	19	
B0406139	B2766139	Rear Lower Cover	1		11	17	
B1211316	B2761316	Left Cove NA	1		11	2	
B1211337	B2761337	Rear Cover NA	1		9	6	
B1211354	B2761354	Exit Cover NA	1		9	3	
B1211368	B2761368	Rear Cover: Exit NA	1		9	22	
B1221310	B2771310	Right Upper Front Cover NA	1		11	11	
B1221339	B2771339	Rear Cover NA	1		11	6	
B1221347	B2771347	Right Rear Cover NA	1	•	11	10	
B1221370	B2771370	Rear Exit Cover NA	1	•	11	26	
B1221372	B2771372	Sorter Cover NA	1	•	11	27	
B2431351	B2761351	Cover - Front NA	1	•	9	12	

### Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2(Kir-C2.5)			Date	Date: 10-Apr-08		No.: MB121034
Modified Article: F	Parts catalog correction			Prepared	by: Y.Y	⁄oshida
From: 1st Tech. Sup	pport Sec. Service Support Dep	ot.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vend☐ To im☐ Other	prov	ange e reliability	☐ To n	neet standards )

Old P/N	New P/N	Description	Q'ty	Page	Index	Note
B2614621	B2612624	Transport Roller:Drive:Duplex:Exit	1	47	6	
B2614622	B2614625	Transport Roller:Drive:Duplex:Entrance	1	47	8	

**Change/Reason:** Parts standardization with the Kir-C3.

Old P/N	New P/N	Description	Q'ty	Page	Index	Note
B1215101	B1215121	PCB BICU	1	53	9	

**Change:** The material of this part was changed. **Reason:** RoHS compliance.

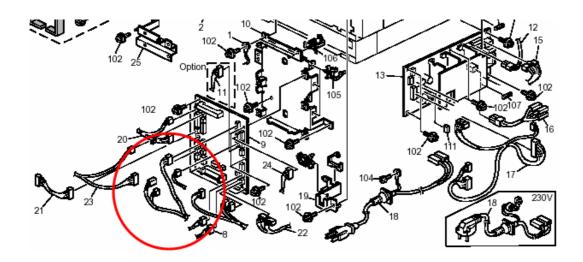
## Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2				e: 21-May-0	8	No.: MB121035
Modified Article: H	larness-Front Door Switch			Prepared	by: Y.Y	⁄oshida
From: 1st Tech. Sup	pport Sec. Service Support Dep	ot.				
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To im	nprove	e reliability	(	)
	☐ Part standardization	☐ Othe	r			

P/N	Description	Q'ty	Page	Index	Note
B1215205	Harness-Front Door Switch	1	53	29	

**Change/Reason:** This part was missing from the Parts Catalog.



## **M**odification **B**ulletin

**PAGE: 1/1** 

Model: Kir-C2(Kir-C2.5)			Date	e: 20-Oct-08	3	No.: MB121036
Modified Article: F	Parts catalog correction			Prepared	by: Y.\	⁄oshida
From: 1st Tech. Sup	pport Sec. Service Support De	pt.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vende☐ To im☐ Other	prov	ange e reliability	☐ To n	neet standards )

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
AZ230157	AZ230200	Power Supply Unit NA (RoHs)	1	O/O	53	13	

Change/Reason: Parts standardization with the Kir-C3.

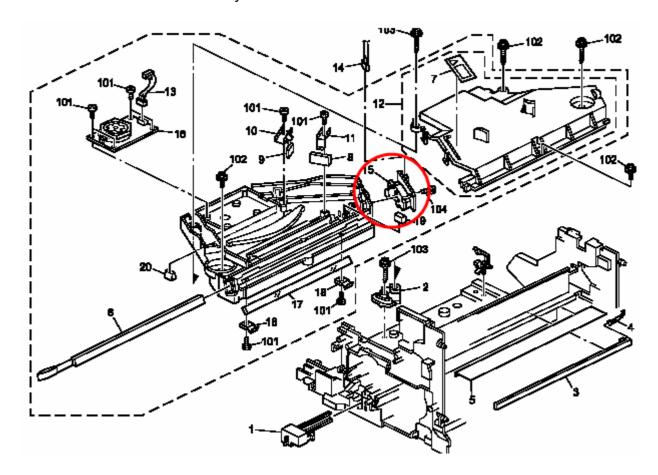
## **M**odification **B**ulletin

	PAGE	:. 1/

Model: Kir-C2.5			Date	e: 8-Oct-08		No.: MB261001
Modified Article: T	ONER BOTTLE DC MOTOR			Prepared	by: Y.\	⁄oshida
From: 1st Tech. Sup	pport Sec. Service Support De	pt.				
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:		prov	e reliability	(	)	
	☐ Part standardization	r				

Old P/N	New P/N	New Description	Q'ty	Int	Page	Index	Note
B2431916	B2761917	Laser Diode Unit	1	0/0	21	15	

**Change:** The material of this part was changed. **Reason:** To facilitate assembly.



## **M**odification **B**ulletin

**PAGE: 1/1** 

Model: Kir-C2			Da	ate: 22-De	c-08	No.: MB121037
Modified Article:	Thermistor			Prepared	by:Y.Yo	shida
From: 1st Tech. Su	ipport Sec. Service Support [	Dept.				
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impro	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	(	)

P/N	Description	Incorrect Q'ty	Correct Q'ty	Page	Index	Note
AW100073	Thermistor	1	2	41	3	

Change/Reason: Parts catalog correction.

### Modification Bulletin

**PAGE: 1/1** 

Model: Kir-C2/2.5			Date	e: 20-Jan-09	9	No.: MB121038
Modified Article:	TONER BOTTLE DC MOTOR			Prepared	by: Y.Y	⁄oshida
From: 1st Tech. S	upport Sec. Service Support De	pt.				
Reason for	☐ Parts catalog correction	⊠ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability			(	)
	☐ Part standardization	r				

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
B2593310	B2763310	TONER BOTTLE DC MOTOR	1	O/O	51	6	

Change/Reason: Vendor change.

Note: The following is the P/N change history for this part.
B1213310 → B2593310 (vendor change) → B2763310 (vendor change)



Date: March 18, 2009

		PCIL	PCIL	Old	New										
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set Se	Int RT	3 Note	Ref Number
Kir-C2	B123	200903		B0434623	B2614623	TRANSPORT ROLLER - CONNECTING	1	1 0/0		47	7				V0803580



Date: June 30, 2009

Model	Code PC	IL Nr. PCIL	Old part	New part	Description	Old Q'ty Nev	w O'tv	Int 3DF	C Pac	ne Ir	ndex Set	Set Int	RTR	Note	Ref. Nr.	ECN Nr.
1113451		Correction	number	number		0.0 0.0	α.,	05.	o . aş	90	.aox	001 1111		. 1010		_0
K-C2.5cd	B261 20	10906	B6456700	B6456705	SD-CARD:ADAPTER:BN-SDAG2:ASS'Y	1	1 X	<td></td> <td>69</td> <td>9</td> <td></td> <td></td> <td></td> <td>V0900815</td> <td></td>		69	9				V0900815	



Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old Q'ty New Q'ty	v Int 3E	DPC Page Ind	lex Set Set Int	RTB	Note	Ref. Nr.
Model	Code	I OIL IVI.	Correction	number	number	Description	Old Q ty TNEW Q ty	y IIIL OL	DIO Tage IIIu	iex det det int	ILID	Note	I IGI. IVI.
K-C2.5c	B260	200907		B1214085	B2454054	FRAME:PRESSURE:PRINTING	1	1 O/O	40	28			V0901625



Date: July 31, 2009

Model	Code	PCIL Nr. PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int 3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Nr
Model	Oodc	Correction	number	number	Besonption	Old Q ty	•		i ago	IIIdox	OCI	OCT III	IIID	14616	Tion. Tvi.
K-C2.5cd	B261	200907	B1214085	B2454054	FRAME:PRESSURE:PRINTING	1	1 (	O/C	40	28					V0901625



	Model	Codo	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty Int	SUBC B	lago Ind	ov Sot	Sat Int	RTB	Note	Ref. Nr.	ECN Nr.
	Model	Code	FUIL INI.	Correction	number	number	Description	Old Q ty	New Qty IIIt	SDFC F	age inc	ex Sei	Set IIIt	NIB	Note	nei. Mi.	ECIVINI.
K-C2		B121	200910		B0391701	B0391705	BRACKET:IDLER	2	2 X/O		19	4				V0902605	
K-C2		B123	200910		B0391701	B0391705	BRACKET:IDLER	2	2 X/O		19	4				V0902605	

## **Part Change Information List**

Model	Codo PCII Nr PCIL	Old part	New part	Description	Old O'ty	New Q'ty Int	2DBC Baga	Indov S	ot Cot Int	RTB	Note	Ref. Nr.	ECN Nr.
iviodei	Code PCIL Nr. Correction	number	number	Description	Old Q ty	inew City IIII	SDFC Fage	illuex 3	et Set IIIt	NID	Note	nei. Ni.	ECIN INI.
K-C2.5b	B259 200910	B0391701	B0391705 BRACKET:IDLER		2	2 X/O	19	9 4				V0902605	

## **Part Change Information List**

Model	Code	PCIL Nr. O	Old part	New part	Description	Old O'ty	Now O'ty	Int 3D	DC D2	ao Inda	v Sot	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Code	Correction	n number	number		Old Q ty	INEW City	ווונ טטו	O I a	ige illui	5X 361	Set IIIt	шь	NOIG	I ICI. IVI.	LON IVI.
K-C2.5c	B260	200910	A1931793	A1931705	SHEET:PHOTOINTERRUPTOR	1	1	X/O		15	5				V0901804	9060321
K-C2.5c	B260	200910	B0391701	B0391705	BRACKET:IDLER	2	2	X/O		19	4				V0902604	9091280



Model	Code PCIL Nr. Correction	Old part New part number number	Description	Old Q'ty New Q'ty Int 3DPC	Page Index	Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	3261 200910	A1931793 A1931705	SHEET:PHOTOINTERRUPTOR	1 1 X/O	15 5				V0901804	9060321
	3261 200910	B0391701 B0391705	BRACKET:IDLER	2 2 X/O	19 4				V0902604	9091280



	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2		B121	200911		B1214085	B2454054	FRAME:PRESSURE:PRINTING		1 1	O/O		41	28	3				V0901642	
K-C2		B123	200911		B1214085	B2454054	FRAME:PRESSURE:PRINTING		1 1	O/O		41	28	3				V0901642	



Model	Code PC	EII Nr PCIL	Old part	New part	Description	Old Q't	y New Q'ty	v Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	0000 10	Correction	number	number	Bescription	Old & t	NOW Q I	y 111t	ODI O	i ago	macx	OCI	OUT III	TITE	14010	rioi. rvi.	LOIVIN.
K-C2.5b	B259 20	00911	B1214085	B2454054	FRAME:PRESSURE:PRINTING		1	1 O/O		40	28	,				V0901642	



Model	Code	PCIL N	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2.5c	B260	200911		B0391701	B0391705	BRACKET:IDLER		2 2	2 X/O		19	4					V0902605	
K-C2.5c	B260	200911		B1214085	B2454054	FRAME:PRESSURE:PRINTING		1 1	1 0/0		40	28					V0901642	



Mode	el Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int 3	DPC Page	Indov	Sot	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Mode	el Code	I OIL IVI	Correction	number	number	Description	Old Q ty	New Q ty	IIIL J	DIO Tay	illuex	Jei	Set IIIt	IIID	NOLE	I ICI. IVI.	LON IVI.
K-C2.5cd	B261	200911		B0391701	B0391705	BRACKET:IDLER	2	2	X/O	1	9	4				V0902605	
K-C2.5cd	B261	200911		B1214085	B2454054	FRAME:PRESSURE:PRINTING	•	1	0/0	4	0 2	3				V0901642	



Model	Code	PCIL Nr.	PCIL	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2	B121	200912	Correction	B2593310	B2763310	DC MOTOR:TONER BOTTLE:KIR-C3:ASS'Y	1	1 0/0		51	6	6				V0903059	
K-C2	B123	200912		B2593310	B2763310	DC MOTOR:TONER BOTTLE:KIR-C3:ASS'Y	1	1 0/0		51	6	6				V0903059	

## **Part Change Information List**

Model Code	PCIL N	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2.5b B259	200912	2	B2593310	B2763310	DC MOTOR:TONER BOTTLE:KIR-C3:ASS'Y	1	1 0/0		51	6					V0903059	



Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int 3E	OPC Page	Inde	ex Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2.5c	B260	200912	Correction	number		SEAL:EXPOSURE GLASS	0	1		1	5	19		Υ		V0902945	9110595
K-C2.5c	B260	200912			B2381845	SEAL:EXPOSURE GLASS	1	2		1	5	19		Υ		V0903068	9111148
K-C2.5c	B260	200912		B2593310	B2763310	DC MOTOR:TONER BOTTLE:KIR-C3:ASS'Y	1	1	O/O	5	1	6				V0903059	



Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty N	lew Q'ty	Int 3DPC	Page	Index	Set S	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2.5cd	B261	200912			B2381845	SEAL:EXPOSURE GLASS	0	1		15	19	9		Υ		V0902945	9110595
K-C2.5cd	B261	200912			B2381845	SEAL:EXPOSURE GLASS	1	2		15	19	9		Υ		V0903068	9111148
K-C2.5cd	B261	200912		B2593310	B2763310	DC MOTOR:TONER BOTTLE:KIR-C3:ASS'Y	1	1	O/O	51	6	6				V0903059	



Date: May 31, 2010

	Model	Code	PCIL Nr.	PCIL	Old part	New part		Description	Old O'ty	New O'ty Int	3DDC	Page Index S	Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Model	Code	I CIL IVI.	Correction	number	number		Description	Old Q ty	inew Q ty IIIt	JDI C	rage muex c	bet bet iiit	KID	Note	IXCI. IVI.	LON IVI.
K-C2	·	B121	201005		AW500034	B0392645	ROTARY SWITCH	·	1	1 0/0		23 9				V0901331	9041377



Date:	Mav	31.	2010
_ 0,00.	111019	~ : ;	

	Model	Codo	DCII Nr	PCIL	Old part	New part	Description	Old O'ty N	low O'ty	Int	3DPC Pag	o Indo	v Sot	Sot Int	DTD	Note	Ref Nr	ECN Nr.
	Model	Code	FUIL INI.	Correction	number	number	Description	Old Q ty	ew Q ty	IIIL	JDFC Fac	e mue	X SEL	Set IIIt	KIB	Note	Rei. Ni.	ECIVINI.
K-C2.5		B260	201005		B0391670	B0391699	STEPPER MOTOR:MM42:2.9W	1	1 (	0/0		9 1	5				V1000084	9120867
K-C2.5		B261	201005		B0391670	B0391699	STEPPER MOTOR:MM42:2.9W	1	1 (	0/0		9 1	5				V1000084	9120867
K-C2.5		B259	201005		AW500034	B0392645	ROTARY SWITCH	1	1 (	0/0		23	9				V0901331	9041377
K-C2.5		B260	201005		AW500034	B0392645	ROTARY SWITCH	1	1 (	0/0		23	9				V0901331	9041377
K-C2.5		B261	201005		AW500034	B0392645	ROTARY SWITCH	1	1 (	0/0		23	9				V0901331	9041377



Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int 3E	DPC P	age Inde	x Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2	B121	201007		B0391053	B2591053	DOOR SHAFT - RIGHT FRONT	1	1	0/0		57	6				V1000534	
K-C2	B123	201007		B0391053	B2591053	DOOR SHAFT - RIGHT FRONT	1	1	O/O		57	6				V1000534	



Date: September 30, 2010

	Model	Code	PCIL Nr.	PCIL Correction	Old part	New part number	Description	Old Q'ty	New Q'ty	Int 3	3DPC Page	Index S	et Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C2		B121	201009		B1211128	B2821128 GROUND		1	1	O/C	51	9				V0901332	9041380
K-C2		B123	201009		B1211128	B2821128 GROUND		1	1	O/C	51	9				V0901332	9041380

#### **Part Change Information List**

Date: September 30, 2011

	Model	Code	PCII Nr	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int	3DPC	Page	Index	Sat	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Wibaci	Oode	I OIL IVII.	Correction		number		ાત હા છ	rece Gry		001 0	i age	IIIdex	OCI	oct int	1115	Note	TIOI. IVI.	LOIVIN.
K-C2		B121	201109		B0391961	B2831961	SHIELD GLASS:ASS'Y	1	1	O/O		21	6					V1100088	
K-C2		B123	201109		B0391961	B2831961	SHIELD GLASS:ASS'Y	1	1	0/0		21	6			Ť		V1100088	

#### **Part Change Information List**

	Model	Codo	PCIL Nr.	PCIL	Old part	New part	Description	Old Q'ty Ne	w O'ty I	at 2DBC	Page	Indov	Cot 1	Set Int RTB	Note	Ref. Nr.	ECN Nr
	iviodei	Coue	FOIL IN.	Correction	number	number	Description	Old Q ty 146	w Cety i	it SDFC	raye	Huex	361	Jetint HID	Note	nei. Ni.	ECN Nr.
K	I-C2	B121	201111		B2591812	B2591813	HOLDER:LENS:ASS'Y	1	1 0	/O	15	9			\	V1101097	11050620
K	I-C2	B123	201111		B2591812	B2591813	HOLDER:LENS:ASS'Y	1	1 0	/O	15	9			\	V1101097	11050620



	Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old	Ne	V Int	3DPC	Page	Index	Cot	Set	RTB	Note	Ref. Nr.	ECN Nr
	Model	Code	FOIL INI.	Correction	number	number	Description	Q'ty	Q'1	y ""L	SDFC	raye	index	Jei	Int	NIB	Note	nei. Ni.	EGIN INI.
K	(-C2	B121	201211		AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1		1 0/0		39	16					V1201380	
K	(-C2	B121	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1		1 0/0		39	16					V1201380	
K	(-C2	B123	201211		AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1		1 0/0		39	16					V1201380	
K	(-C2	B123	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1		1 0/0		39	16					V1201380	



Date: February 28, 2013

		PCIL	PCIL	Old part	New part		Old	New						Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-C2	B121	201302		B0391058	B2591058	DOOR SHAFT - RIGHT REAR	1	1	X/O		57	12					V1300018	12040314
K-C2	B123	201302		B0391058	B2591058	DOOR SHAFT - RIGHT REAR	1	1	X/O		57	12					V1300018	12040314

#### **Part Change Information List**

Date: April 26, 2013

			PCIL	PCIL	Old part	New part		Old	New				Se	et			ECN
	Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty In	3DPC	Page	Index	Set In	t RTB	Note	Ref Number	Number
[	K-C2	3121	201304		AA082110	AA082177	BUSHING:DIA8:22	1	1 0/	)	27	23				V1201839	
[	K-C2	3123	201304		AA082110	AA082177	BUSHING:DIA8:22	1	1 0/	)	27	23				V1201839	



Date: June 28, 2013

		PCIL	PCIL	Old part	New part		Old	New						Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-C2	B121	201306		B0391162	AA043701	SYNCHRONOUS BELT:S2M	1	1	0/0		51	3					V1300567	
K-C2	B123	201306		B0391162	AA043701	SYNCHRONOUS BELT:S2M	1	1	0/0		51	3					V1300567	

#### **Part Change Information List**

		PCIL	PCIL	Old part	New part		Old	New					Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	Number
K-C2	B121	201310		B0391146	AB010501	GEAR:SLOW DOWN:DRUM:NO.2	1	1	0/0		51	15				V1300567	
K-C2	B123	201310		B0391146	AB010501	GEAR:SLOW DOWN:DRUM:NO.2	1	1	0/0		51	15				V1300567	

### **Part Change Information List**

Date: November 29, 2013

		PCIL	PCIL	Old part	New part		Old	New						Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-C2	B121	201311		B0391145	AB010500	GEAR:SLOW DOWN:DRUM:NO.1	1	1	O/O		51	14					V1300567	
K-C2	B123	201311		B0391145	AB010500	GEAR:SLOW DOWN:DRUM:NO.1	1	1	O/O		51	14					V1300567	

# **Part Change Information List**

Date: February 28, 2014

	PC	CIL PCIL	Old part	New part		Old	New	/					Set				ECN
Model	Code Nun	nber Correction	n number	number	Description	Q'ty	Q'ty	/ Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-C2	B121 201	402	G0219350		LOOPBACK CONNECTOR - PARALLEL	1	(	0 O/O		69	7					V1303633	
K-C2	B123 201	402	G0219350		LOOPBACK CONNECTOR - PARALLEL	1		0 O/O		69	7					V1303633	



				Old p	art New part		0	old New									ECN
	Model	Code F	PCIL Number	PCIL Correction num	er number	Description	Q	'ty Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number Number
K-C2	2	B121	201410	B039 <sup>-</sup>	971 B0391972	COVER:OPTICAL HOUSING		1 1	O/O		21	12			Υ		V1402313
K-C2	)	B123	201410	B0391	971 B0391972	COVER:OPTICAL HOUSING		1 1	$\Omega/\Omega$		21	12			Υ		V1402313



Date: August 3, 2015	
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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C2	B121	201507		14075299	14077818	RAM:FM1608B-PG(REV.AA)	1	1	O/O	N	64	145					V1400643	
K-C2	B123	201507		14075299	14077818	RAM:FM1608B-PG(REV.AA)	1	1	O/O	N	64	145					V1400643	



C Page Index Set Set Int RTB Note Ref Number ECN Number

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C2	B121	201609		14075454		IC - SN74LV86APW			X/O	N	64	149					V1603062	
K-C2	B123	201609		14075454		IC - SN74LV86APW			X/O	N	64	149					V1603062	