Technical Bulletin

Reissued: 19-Mar-03 Model: General RTB

Date: 4-Feb-03

RTB Reissue

The items in bold italics have been corrected or updated.				
Subject: Service remarks at installation		Prepared by: T. Itoh		
From: Technical	Service Sec. Service Planning	Dept.		
Classification:	Troubleshooting	Part information	tion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Other (Specification changed)	ge)		

Please note the following change in counter specification. Although a production line modification will not be applied to some products, the action described in *4. Important Notes for Installation* below <u>must be taken for **all products** at installation</u>.

Overview:

Electronic counters will now be set to $\underline{\mathbf{0}}$ when released from the factory, instead of being set to a negative value.

Background:

Previously, counters were set to a negative value when shipped from the factory, and later set to "0" at installation, following installation test copies/prints. However this may cause confusion among some customers as to why the counter value at the commencement of the contract is "0", even though some installation test copies have already been made.

Details:

1. Specification Change

	Specification
Current	• The initial value of the electrical counter is <u>negative</u> when products are shipped from the factory.
	Note: After making test samples at installation, the negative counter value can be set to "0" with SP mode.
New	• The initial value of the electrical counter is <u>"0"</u> when products are shipped from the factory.
	Note: After making test samples at installation, the (positive) counter value cannot be set back to "0" with SP mode.

RIGOH Beiggungt 19 Mar (

Reissued: 19-Mar-03

Model: General RTB Date: 4-Feb-03 No.: RGene013b

2. Firmware Modification

Due to the counter modification, SP5-849 has also been changed as follows for products that have this SP mode (listed below).

	SP mode name:	Specification:
Current	Counter Clear Day	• When the electrical counter is changed <u>from a</u> <u>negative value to 0</u> , the machine recognizes this as the counter clear day and stores this date in the NVRAM.
New	Installation Date	 When the electrical counter <u>reaches a value of</u> <u>20</u>, the machine recognizes this as the installation date and stores this date in the NVRAM.

NOTE: The following products have SP5-849. The new firmware for these products has not yet been released. However the release notes for each will clearly mention the new firmware version.

New products: Bellini-C2, Adonis C3 Current products: Martini C1, Model-U C1

3. Schedule for the Counter Modification

The following is the current schedule for when the counter modification will be applied. Please note that there are some models to which the change will not be applied (marked as "---"), due to production schedules, production lot quantities and sales figures.

NOTE: The actual cut-in months that have been confirmed appear in the "Cut-in production month" column below. This RTB will be reissued when these dates have been confirmed for the remaining products.

Product Name	Product	Target cut-in	Cut-in production month
	Code	production month	
Bellini C2	B070	2003.03	April '03 production
Adonis C3	B079/82	2003.03	First mass production lot
Model J-P2	G080	2003.03	March '03 production
Model J-P2 CF	G367	2003.03	March '03 production
Model AR- P1	G081/92	2003.03	March '03 production
Model K-C1a	B120	2003.03	March '03 production

(1) New products

Reissued: 19-Mar-03 Model: General RTB

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(2) Current products

Product Name	Product	Target cut-in	Cut-in production month
	Code	production month	
Digital B&W Cop	iers		
Bellini C1	A294		
Martini C1	B064/65	2003.03	April '03 production (see Note)
Model M-C2b	B098	2003.03	March '03 production
Adonis C2	B003/04/06/07		
Russian C2	B022/27/31	2003.03	February '03 production
Model K-C1	B039/40/43	2003.03	March '03 production
Stella C1	B044/45/46/49	2003.03	March '03 production
Digital WF Copie	ers		
Dolphin	B010	2003.03	March '03 production
Analog Copiers			
All products	-		
J2SS-C3	B047/48	(See Note)	March '03 production
Whale	A174		March '03 production
Color Copiers			
Model I2	B018		
Model L2	B017		
Model C2	B023	2003.02	February '03 production
Model U-C1	B051/52	2003.03	April '03 production
Color Printers			· ·
Model J-P1	G060		
Model J-P1 CF	G570		
Model U-P1	G071	2003.03	March '03 production
Pomelo P3	G063	2003.03	March '03 production

- **NOTE:** The counter change will be applied as a running change to production units only. For machines already shipped out or in the field, please be sure to take the action described below in Section 4.
- NOTE: For Martini-C1 mainframes assembled in Japan, the counter change will be applied from the first unit of April '03 production. For mainframes assembled at REI, the change will be applied midway through April production. These cut-in serial numbers will be announced as soon as they have been confirmed.
- NOTE: The change will also be applied to analog models J2SS-C3 and Whale, as production will continue for a while. However, as these models use only mechanical counters, the initial value when shipped from the factory will be 1 or 2 (not 0), following the 1 or 2 factory test copies.

Model: General RTB

Date: 4-Feb-03 No

No.: RGene013b

4. Important Notes for Machine Installation – All Products

Please be sure to perform the following at machine installation:

1. If the product is from before the counter modification, i.e. the counter is at a negative value, be sure to <u>set the counter value to 0 first</u>, then make the installation test <u>samples</u>.

Digital products	Set the electrical counter to 0 with SP mode.
Analog products	Set the mechanical counter to 0 with a reset key (tool).

- 2. If the product is modified, i.e. the counter is already at 0 (or above 0 following preinstallation at a service depot), simply make the installation test samples.
- 3. After completing the installation, make sure to **record the counter value**. This is very important, as this value will be used for billing with Meter Click contracts. Also, inform the customer of the value along with the reason why the counter does not start from "0".

RIGOH] Technical Bulletin PAGE: 1				
Model: Adonis-C	3		Date: 28	-Mar-03	No.: RB082001
Subject: Page se strange	equence of PCL booklet prin	t job becomes	Prep	pared by: Nol	outaka Hanaoka
From: Overseas	DTS Sec. Service Planning	Dept.			
Classification:	 Troubleshooting Mechanical Paper path Other (Printer Driver) 	Electric	ormation al it/receive	Servio	n required ce manual revision fit information

SYMPTOM

The page sequence of PCL booklet print jobs becomes strange, when printing booklets with center stapling using the SR890 finisher (booklet finisher).

Example: Printing an 8 page job with the booklet + 2 at Center. Page Order will be $5 \rightarrow 6 \rightarrow 7 \rightarrow 8 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$. (NT/2K/XP Driver) Page Order will be $7 \rightarrow 8 \rightarrow 5 \rightarrow 6 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2$. (9x Driver)

This problem occurs in the following conditions.

Conditions:

 PCL5e/PCL6 driver Version 1.0.0.0 in the Drivers and Utilities CD-ROM Version 1.00

- AND -
- A-C3 with SR890 finisher (Note: Printing with SR790 or SR880 finisher does not cause this problem, even if booklet is selected in the PCL drivers)

Frequency of Occurrence:

100% in the above combination

CAUSE

PCL driver bug

SOLUTION

Temporary Workaround:

- Printing with the RPCS driver (The RPCS drivers do not have this problem.)
- Printing through Document Server (all PDL)

Permanent Solution:

- Updating the PCL5e/PCL6 drivers to Version 1.1.0.0 to be posted on the Global Server [Web].
- Release date: April 4th 2003

Notes:

- The Printer/Scanner Kit for the North American market will have CD-ROMs with fixed PCL drivers from the 1st production.
- The Printer/Scanner Kit for other markets will have updated CD-ROMs with fixed PCL drivers from April production.

Technical Bulletin

Reissued: 18-Dec-03 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082002c

RTB Reissue

The items in bold italics have been added.					
Subject: Firmware Release History (Controller)			Prepared by: K. Takagi		
From: 1st Tech. S	Support Sec. Service Support [Dept.			
Classification:	Troubleshooting	Part informat	tion	Action required	
	🗌 Mechanical	Electrical		Service manual revision	
	Paper path	Transmit/rec	eive	Retrofit information	
	Other ()				

This RTB has been issued to announce the firmware release information for the Controller.

Version	Program No.	C. SUM	Effective Date
1.04.2	B0825931C	92DA	February 2003 production
1.05.1	B0825931D	2A5B	July 2003 production
1.05.2	B0825931E	A123	September 2003 production
1.05.4	UC_LIST	FB34	Temporary release, not for application to production line (official release scheduled for March 2004).

Version	Symptom Corrected
1.05.4	Registered users #41 and onward are overwritten on the Fax Tx
	Counter List printout by registered user #1.
1.05.2	 CSS (RSS) communication interrupted if the machine initiates Auto Off mode, after which RSS communication cannot be reestablished. Copies show both the correct image and the image from the following original when feeding from the bypass tray in Thick Paper mode on the 45cpm model.
1.05.1	 Not able to view thumbnails from WebImageMonitor of FAX reception documents received from specific senders (machine fails to create thumbnails). SC863 (damaged HDD sector) cannot be cleared and HDD does not come back on line, as the sector backup mechanism does not function correctly for specific sectors.
1.04.2	1st Mass Production

Reissued: 28-Oct-03

Technical Bulletin

Model: Adonis-C3

Date: 1-Apr-03

No.: RB082003c

RTB Reissue

The items in bold italics have been added.					
Subject: Firmware Release History (BICU)			Prepared by: K. Takagi		
From: 1st Tech. S	Support Sec. Service Support	Dept.			
Classification:	Troubleshooting	Part informat	tion	Action required	
	Mechanical	Electrical		Service manual revision	
	Paper path	Transmit/rec	eive	Retrofit information	
	Other ()				

This RTB has been issued to announce the firmware release information for the BICU.

Version	Program No.	C. SUM	Effective Date
1.09	B0825162D	1C5E	February 2003 production
1.10	B0825162E	A5CF	April 2003 production
1.12	B0825162F	C79D	July 2003 production
1.13	B0825162G	A38C	November 2003 production

Version	Symptom Corrected
1.13	1. Background (toner oversupply) caused by fluctuating TD sensor output when taking a large number of copies first thing in the morning with Toner Recovery activated.
	 Black lines on the trailing edges of DF copies taken at 71% reduction.
	Vertical white lines appear on copies when the shading plate is dirty.
	 Significant drop in image quality with Fax and Scanner binary scanning at a sub scan resolution of 64-95.9dpi or 96-191.9dpi.
1.12	 Image density problems when printing out SP mode test copies. SC390 due to ID sensor misdetection when a copy job is initiated following an extended period of storage (non-use) in high temperature environments.
	 Drive control program modifications applied to ensure pressure roller maintains proper shape (applied from the A-C2, previously missing in A-C3 firmware).
	 SC350 detection conditions changed from 2 times → 10 times to eliminate unnecessary occurrences.
1.10	Charge voltage rises if the machine is kept from entering OFF mode (e.g. DF open) under low-temperature conditions due to an error with charge voltage correction processing.
1.09	1st Mass Production

RIGON Technica	al B ulletin	PAGE: 1/1
Model: Adonis-C3	Date: 1-Apr-03	No.: RB082004
Subject: Firmware Release History (LCDC)	Prepared by: H	K. Takagi

From: 1st Tech. S	Support Sec. Service Support D	Dept.	
Classification:	Troubleshooting	Part information	Action required
	Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receive	Retrofit information
	⊠ Other ()		

Firmware release information for the LCDC (LCD controller).

For NA Models

Version	Program No.	C. SUM	Effective Date
1.07	B0825211B	2E6C	February 2003 production

For EU Models

Version	Program No.	C. SUM	Effective Date
1.07	B0825212B	A191	February 2003 production

For Asia/Taiwan Models

Version	Program No.	C. SUM	Effective Date
1.06	B0825213	69B8	February 2003 production

Version	Syr	nptom Corrected
1.07	1st Mass Production	

Technical Bulletin

Model: Adonis-C3				e: 1-Apr-03	No.: RB082005
Subject: Firmware Release History (MFP Service Card)				Prepared by: κ. ٦	Fakagi
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	Part informa		tion 🗌 Actior	n required
	Mechanical	Electrical		Servio	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Firmware release information for the MFP Firmware Service Card.

MFP Service Card

Version	Program No.	C. SUM	Effective Date
1.00	B5485935	E539	February 2003 production

Contents

Version	Programs/Versions			
	Printer		Scanner	
1.00	1.00	B5485931A	1.01	B5485932A

Printer

Version	Description
1.00	1st mass production

Scanner

Version	Description
1.01	1st mass production

RIGOH	Techn	ical B	ull	etin	PAGE: 1/1
Model: Adonis-C	3		Dat	te: 1-Apr-03	No.: RB082006
Subject: Firmware Release History (NET Service Card)				Prepared by: K.	Takagi
From: 1st Tech. S	Support Sec. Service Support D	Dept.			
Classification:	Troubleshooting	Part inf	orma	tion Actio	n required
	Mechanical Electrical		al	🗌 Servi	ice manual revision
	Paper path Transmit/r		iit/rec	eive 🗌 Retro	ofit information
	Other ()				

Firmware release information for the Network Firmware Service Card.

Net Service Card

Version	Program No.	C. SUM	Effective Date
1.04.2	B5485936	F22D	February 2003 production

Contents

Version		Programs/Versions						
		NCS	NFA		WebSys		WebDocBox	
1.04.2	4.02	B0825933B	1.03	B0825934A	1.04	B0825935A	1.11	B0825936A

NCS (NIB)

Version	Description
4.02	1st mass production

NFA (Netfile)

Version	Description
1.03	1st mass production

WebSys

Version	Description
1.04	1st mass production

WebDocBox

Version	Description	
1.11	1st mass production	

Technical Bulletin

Model: Adonis-C	3	e: 1-Apr-03	No.: RB082007		
Subject: Firmwar	re Release History (FAX Servio	Prepared by: K. Takagi			
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	ng 🗌 Part inform		tion 🗌 Action	n required
	Mechanical	Electrical		🗌 Servi	ce manual revision
	Paper path Transmit/re		it/rec	eive 🗌 Retro	fit information
	Other ()				

Firmware release information for the Fax Firmware Service Card.

FAX Service Card

Version	Program No.	C. SUM	Effective Date
0.02	B5485933	C4D5	February 2003 production

Contents

Version	Programs/Versions			ons	
		Fax Application	FCU		
0.02	1.00	B0825932A	4.00	B0785770D	

Fax Application

ſ	Version	Description
	1.00	1st mass production

FCU

Version	Description
4.00	1st mass production

Technical Bulletin

Reissued: 5-Nov-03 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082008c

RTB Reissue

The items in bold italics have been added.							
Subject: Firmware Release History (PostScript3)				d by: K. Takagi			
From: 1st Tech. S	Support Sec. Service Support	Dept.					
Classification:	Troubleshooting	Part informat	tion	Action required			
	Mechanical	Electrical		Service manual revision			
	Paper path	Transmit/rec	eive	Retrofit information			
	⊠ Other ()						

This RTB has been issued to announce the firmware release information for PostScript3.

Version	Program No.	C. SUM	Effective Date
1.00	G3545906	56EF	February 2003 production
1.01	G3545906A	E9FE	March 2003 production
1.02	G3545906B	7E7A	August 2003 production

Descriptions of the changes

Version	Description
1.02	Modified for use with Model A-C3e/f.
1.01	 Only the first duplex command is applied when the PS file contains a mixture of simplex and duplex short/long stapling orientations. Note: This does not occur when printing from Windows. Configuration error when MediaType is set to an undefined value in the
	PS file (modified to a default of 1). Refer to FPR R030020001.
1.00	1st Mass Production

Technical Bulletin

Reissued: 6-Nov-03 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082009a

RTB Reissue

The items in bold italics have been added.							
Subject: Software Release History (Language)				d by: K. Takagi			
From: 1st Tech. S	Support Sec. Service Support	Dept.					
Classification:	Troubleshooting	Part information	tion	Action required			
	Mechanical	Electrical		Service manual revision			
	Paper path	Transmit/rec	eive	Retrofit information			
	⊠ Other ()						

This RTB has been issued to announce the software release information for the Language Kit.

Language 1

Version	Program No.	C. SUM	Effective Date
2.95	B0825220	4B95	1st mass production

Language 2

Version	Program No.	C. SUM	Effective Date
2.95	B0825221	92CF	1st mass production

Using the Language Kit.

- 1. Insert the IC card containing the firmware into the controller IC card slot.
- 2. Turn ON the main power. Then, chose either the First or Second display language for the update.
 - Note: It is also possible to write to both the First and Second languages.
- 3. Start the update.
- 4. Select the appropriate display language in User Tools.

As shown in the table below, there are some cases where certain languages cannot be displayed, depending on the type of operation panel software:

Model: Adonis-C3

Date: 1-Apr-03

No.: RB082009a

Possible Display Languages for Operation Panel Software

Key:

✓: Can be displayed.

 Δ : Can be displayed, but printer application window is not displayed correctly.

--: Cannot be displayed.

B0825220: Language1

LCDC Software:	B0825210	B0825211	B0825212	B0825213
	(Japan)	(NA)	(EU)	(Asia/TWN
Language:	·)
English-NA	\checkmark	\checkmark	~	✓
English-UK	\checkmark	\checkmark	~	✓
French	Δ	\checkmark	~	✓
German	Δ	\checkmark	~	✓
Italian	Δ	\checkmark	\checkmark	✓
Spanish	Δ	\checkmark	\checkmark	\checkmark
Dutch	Δ	\checkmark	\checkmark	✓
Norwegian	Δ	\checkmark	\checkmark	✓
Danish	Δ	\checkmark	\checkmark	✓
Swedish	Δ	\checkmark	\checkmark	✓
Portuguese	Δ	 ✓ 	×	
Czech	Δ	\checkmark	\checkmark	\checkmark

B0825221: Language2

zoozozz ni zangaago.				
LCDC Software:	B0825210	B0825211	B0825212	B0825213
	(Japan)	(NA)	(EU)	(Asia/TWN
Language:	-)
Japanese	\checkmark	\checkmark	\checkmark	
English-NA	\checkmark	~	~	✓
English-UK	\checkmark	~	~	✓
French	Δ	\checkmark	\checkmark	✓
German	Δ	~	~	\checkmark
Italian	Δ	\checkmark	\checkmark	✓
Spanish	Δ	\checkmark	\checkmark	✓
Polish	Δ	\checkmark	\checkmark	✓
Hungarian	Δ	\checkmark	\checkmark	✓
Finnish	Δ	\checkmark	\checkmark	✓
Russian	Δ	\checkmark	\checkmark	✓



Model: Adonis-C3

Date: 1-Apr-03

No.: RB082009a

B0825220: Language1

Version	Symptom Corrected	
2.95	1st mass production	

B0825221: Language2

Version	Symptom Corrected	
2.95	1st mass production	

Technical Bulletin

Model: Adonis-C3 Da			Dat	Date: 25-Apr-03		No.: RB082010
Subject: Firmwa	re Release History (BICU)			Prepared I	оу: к. т	akagi
From: 1st Tech. §	Support Sec. Service Support D	Jept.				
Classification:	Troubleshooting	Part info	ormat	tion	Action	n required
	Mechanical	Electric	al] Servic	e manual revision
	Paper path	Transm	iit/rec	eive	Retrof	fit information
	Other ()					

Firmware release information for the BICU.

Version	Program No.	C. SUM	Effective Date
1.09	B0825162D	1C5E	February 2003 production
1.10	B0825162E	A5CF	April 2003 production

Version	Symptom Corrected				
1.10	Charge voltage rises if the machine is kept from entering OFF mode (e.g. DF open) under low-temperature conditions due to an error with charge voltage correction processing.				
1.09	1st Mass Production				

RIGOH	Tec	ulle	etin	PAGE: 1/1	
Model: Adonis-C3 Date			e : 8-May-03	No.: RB082011	
Subject: Controller Handling				Prepared by: K.	Takagi
From: 1st Tech.	Support Sec. Service Sup	port Dept.			
Classification:	Troubleshooting	Part inf	ormat	tion Action	n required
	Mechanical Electrical		al	🗌 Servi	ce manual revision
	Paper path	per path		eive 🗌 Retro	fit information
	Other ()				

SYMPTOM

The data stored in the NVRAM (e.g. time, S/N, SP data) is sometimes overwritten when the controller is removed and reattached.

CAUSE

Static electricity builds up on the board when it is removed.

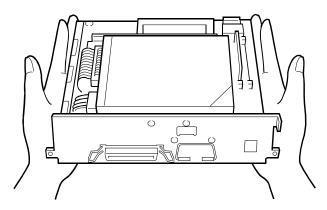
SOLUTION

As a temporary measure, please observe the following cautionary notes whenever removing/reattaching the controller, such as when repairing the machine or installing an option.

Important:

- 1. Before removing the controller board, make sure to unplug the main power cord and all interface cables first.
- 2. Before touching the controller board or other components, make sure to discharge any static electricity from your hands by touching a metallic surface nearby (machine frame or other).
- 3. Make sure not to touch the controller board circuit pattern or any of the contact pins (especially the NVRAM pins). Always make sure to hold the board by its insulated areas (see illustration below).
- 4. Whenever removing the controller from the machine, never lay the board down directly onto a metallic surface. Always be sure and place the board onto a sheet of non-conductive material (e.g. paper or bubble wrap).

Important: Always make sure to hold the board by its insulated areas, as shown below:



Technical Bulletin

Reissued: 19-May-03

Date: 1-Apr-03

No.: RB082005a

RTB Correction

Model: Adonis-C3

The items in bold italics have been corrected or added.	

Subject: Firmware Release History (MFP Service Card)				Prepared by: K. Takagi		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat		 Action required Service manual revision Retrofit information 		

This RTB has been issued to announce the firmware release information for the MFP Firmware Service Card.

MFP Service Card

Version	Program No.	C. SUM	Effective Date
1.00	B5485935	E539	February 2003 production
1.01	B5485935A	0E49	May 2003 production

Contents

Version	Programs/Versions			
		Printer		Scanner
1.00	1.00	B5485931A	1.01	B5485932A
1.01	1.02	B5485931B	1.01	B5485932A

Printer

Version	Description						
1.02	Software Bug Fixes 1. The downloaded PCL Barcode fonts are not printed correctly on						
	the PCL font list (GFPR #RC03010004).						
	2. The Courier font is not printed out with the correct font pitch (GFPR #RC03010001).						
	3. Barcodes appear separated (shifted) (GFPR#RE03010016).						
	4. Duplex face commands (front/rear) are not applied correctly when the PCL page length command is used (GFPR #RC02120014).						
	Specification Changes:						
	1. Selecting a HDD font or DIMM font may reduce the available						
	memory.						
	2. Supports SAP Barcode & OCR printing.						
1.00	1st mass production						



Model: Adonis-C3

Date: 1-Apr-03

No.: RB082005a

Scanner

ĺ	Version	Description
	1.01	1st mass production

RIGOH	PAGE: 1/1				
Model: Adonis-C	23	e: 20-May-03	No.: RB082012		
Subject: SR790 Finisher Installation				Prepared by: K.	Takagi
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	 Troubleshooting Mechanical Paper path Other () 	☐ Part info ☐ Electric ☐ Transm	al	Servi	n required ce manual revision fit information

The SR790 Finisher is compatible with the Model A-C3 from the following finisher production lots.

1. Cut in serial numbers – SR790

- B408-17 (EDP 410972: For N.A., Europe, Asia) S/N: J1021201907 ~ (from mid Dec '02 production)
- B408-26 (EDP 410973: For Infotec)
 S/N: 4N50130001 ~ (from Jan '03 production)

2. Marking

Two black round stickers "● ●" appear on the top right of the box.

3. Differences

- 1. A rear joint bracket has been added for use with the Model A-C3. P/N: A6971144
- The joint bracket screws have been changed (length, qty). Old P/N: A6804351 (3 pcs.)
 New P/N: B4081431 (4 pcs.)
- 3. The Installation Procedure has been revised.

RIGOH	Tech	nical B u	Ille	PAGE: 1/1		
Model: Adonis-C3			Date	e: 26-May-03	No.: RB082013	
Subject: Offset with 128 mm pitch				Prepared by: K. 1	Takagi	
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	Part inform	mati	ion 🗌 Actior	n required	
	Mechanical Electrical		trical 🗌 Serv		vice manual revision	
	Paper path Transmit		rece	eive 🗌 Retro	fit information	
	Other ()					



SYMPTOM

Ghost images appear in solid image and highlight areas at a pitch of approximately 128mm (circumference of the fusing roller).

CAUSE

A relatively large amount of toner is applied to the development roller and then transferred onto the paper, which cannot be completely fused to the paper surface. The extra toner then attaches to the fusing roller and is transferred onto the copy when the roller rotates around again, causing the ghost image.

SOLUTION

- 1. Increase SP2201-2 (Development Bias Adjustment ID Sensor Pattern) **by 50V**, then change SP2210 (ID Sensor Pattern Interval) to a value of **1**.
- 2. Print out about 5 pages of an image containing a high Bk coverage ratio, such as a photograph.
- 3. Check the value of SP3103-2 (Vsp) and make sure it is between 0.2–0.3V. If it is not, repeat **Step 2** until it falls within this range.
- 4. Check to see if the symptom still occurs, and if it does, repeat **Steps 1–3** until copy quality returns to normal.

Important:

- 1. After completing the above procedure, return SP2210 (ID Sensor Pattern Interval) to its default of **10**.
- 2. The image density can decrease if the development bias (SP2201-2) is raised too high, so be sure to raise it <u>gradually</u> as described in Step 1 above, i.e. only by 50V.

Technical Bulletin

Reissued: 25-Jun-03

Date: 1-Apr-03

No.: RB082007a

Model: Adonis-C3

The items in bold italics have been corrected or added.

Subject: Firmwar	e Release History (FAX Servio	Prepared by: K. Takagi		
From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	Troubleshooting Hechanical Paper path Other ()	Part informat		 Action required Service manual revision Retrofit information

This RTB has been issued to announce the firmware release information for the Fax Firmware Service Card.

Fax Service Card

Version	Program No.	C. SUM	Effective Date
0.02	B5485933	C4D5	February 2003 production
0.03	B5485933A	6C44	June 2003 production
0.04	B5485933B	DB0B	July 2003 production

Contents

Version	Programs/Versions			
	Fax Application			FCU
0.02	1.00	B0825932A	4.00	B0785770D
0.03	1.00	B0825932A	5.00	B0785770E
0.04	1.00	B0825932A	6.00	B0785770F

Fax Application

Version	Symptom Corrected	
1.00	1st mass production	

FCU

Version	Symptom Corrected
6.00	 (Transmission): If the level of the CED signal the machine receives is much higher than its own V21 signal level, it is unable to receive any V21 signals following that.



Model: Add	nis-C3	Date: 1-Apr-03	No.: RB082007a			
Version	Symptom Corrected					
5.00	The machine freezes if error 6-06 (G3 ECM – coding/decoding error) occurs while receiving.					
	 Corrected the following two, which occurred when Batch Transmission was enabled (default): When a document is set for Priority Transmission to destination A, a separate document already in memory for transmission to destination B is mistakenly sent to destination A. A document set for Broadcasting to destinations A and B is sent to destination A twice instead. 					
4.00	1st mass production					

RIGOH

Model: Adonis-C3 Da				e: 26-Jun-03	No.: RB082014
Subject: Incorrect Batch Transmission				Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	Part info	ormat	tion 🗌 Actio	on required
	Mechanical	Electric	al	Serv	vice manual revision
	Paper path	🗌 Transm	it/rec	eive 🗌 Retr	ofit information
	Other ()				

SYMPTOM

- When a document is set for Priority Transmission to destination A, a separate document already in memory for transmission to destination B is mistakenly sent to destination A.
- A document set for Broadcasting to destinations A and B is sent to destination A twice instead.

Conditions:

- Only when Batch Transmission is enabled (default)
- Only with the Adonis-C3 fax option

CAUSE

A bug with the FCU firmware/Batch Transmission module causes some destinations to be assigned the same Batch ID.

SOLUTION

Action in the Field

Update the FCU firmware for the Fax Option Type 2045 (B547-17, 27, 29) to Fax Service Card B5485933B (**v0.04**):

- Since this concerns data security, please make immediate site visits for update on MIF with the Fax Option already installed.
- Perform the update at Fax Option installation for options still in stock from before the cut-in listed below.

Production

The above firmware version has been applied from June '03 Fax Option production.

Cut-in Serial Numbers

- B547-17: From J6730600001
- B547-27: From J6730601571
- B547-29: From J6730601970

RIGON Technical Bulle				etin	PAGE: 1/10
Model: Adonis-C3 Dat			e: 27-Jun-03	No.: RB082015	
Subject: Service Manual Correction (Mainframe)				Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part info Electric	al	⊠ Servi	n required ce manual revision fit information

Please apply the following corrections to your Model A-C3 Service Manuals (machine code: B079/B082).

Revised items are <u>underlined</u> and items to be deleted are in *italics*.

Section 1 (Installation Procedure) 1.3 Main Machine Installation – Set Paper Size for Paper Trays (page 1-16)

DELETE the following, as Trays 3 and 4 also have paper size selection dials.

7. The 3rd and 4th paper trays of the paper output unit are not equipped with paper size selection dials, so you must do the Paper Size UP settings for the 3rd and 4th trays.

2. Section 4 (Troubleshooting) 4.1.2 SC Code Descriptions (page 4-2)



Code	No.		Symptom	Possible Cause
740	D	1,000	0-sheet finisher error in finisher area	
		01	Shutter movement error	
			 The shutter position switch does not turn on within 1 second after the transport motor starts to turn in reverse. The shutter sensor does not deactivate within 1 second after the transport motor starts to turn in reverse. The shutter position switch is off when the shift tray safety switch is off. 	 Transport motor defective Shutter position switch defective Shift tray safety switch defective
		02	 Exit motor error After the exit motor turns on, the exit motor sensor does not send the proper signal to the finisher board. The exit motor sensor does not send the clock signal to the finisher board for certain period while the exit motor is on. 	 Exit motor defective Exit motor sensor defective



PAGE: 2/10

Mode	I: Adonis-C3
------	--------------

Date: 27-Jun-03

No.: RB082015

03	Upper exit plate movement error	
	 The upper exit guide 2 switch does not turn on within 1s after the guide plate motor turns on. The upper exit guide sensor does not activate within 1s after the guide plate motor turns on. The upper exit guide 2 switch does not turn on when the shift tray safety switch is off. 	 Guide plate motor defective Upper exit guide 2 switch defective Upper exit guide sensor defective Shift tray safety switch defective
04	Jogger motor error	
	 After the jogger motor turns on to move the jogger fence from its home position, the jogger HP sensor does not deactivate within 2s. After the jogger motor turns on to return the jogger fence to its home position, the jogger HP sensor does not activate within 2s. 	 Jogger motor defective Jogger HP sensor defective
05	Stapler motor error	
	 After the stapler motor turns on to move the stapler unit from its home position, the stapler unit HP sensor does not deactivate within 4s. After the stapler motor turns on to return the stapler unit to its home position, the stapler unit HP sensor does not activate within 4s. 	 Stapler motor defective Stapler unit HP sensor defective
06	Staple hammer motor error	
	 The staple hammer HP sensor does not deactivate within 0.5s after the staple hammer motor turns on. The staple hammer HP sensor does not activate within 0.5s after the staple hammer motor turns on. 	 Staple hammer motor defective Staple hammer HP sensor defective
07	Tray lift motor error	
	 The tray lift motor does not stop within 15s after being turned on. The shift tray HP sensor does not activate within 15s after the tray lift motor turns on. The shift tray upper limit switch turns on while the shift tray is being raised. Lift motor sensors 1 & 2 do not send the clock signals to the finisher board every 200ms while the tray lift motor is on. 	 Tray lift motor defective Lift motor sensor 1 defective Lift motor sensor 2 defective Shift tray HP sensor defective Shift tray upper limit switch defective

RIGOH	
Model: Adonis-C3	

PAGE: 3/10

Date: 27-Jun-03

No.: RB082015

		08	Shift tray beight sensor error		
		08	 Shift tray height sensor error Abnormal communication data between finisher board and shift tray height sensor. No communication between finisher board and shift tray height sensor for a certain period. 	•	Shift tray height sensor defective Finisher board defective
			 The finisher board detects a connection error with the connector for the shift tray height sensor. Adjustment error during shift tray height sensor adjustment. 		
		09	Back-up RAM error The check sum is abnormal when the main switch is turned on.	•	Finisher board defective
		10	Communication error Communication error between finisher board and booklet unit board.	•	Finisher board defective Booklet unit board defective Poor connection of the interface harness
741	D	1000	sheet finisher error in saddle stitching area		
		01	 Positioning plate motor error 1) After the positioning plate motor turns on to move the positioning plate from its home position, the positioning plate HP sensor does not deactivate within 1.25s. 2) After the positioning plate motor turns on to return the positioning plate to its home position, the positioning plate HP sensor does activate within 1s. 	•	Positioning plate motor defective Positioning plate HP sensor defective
		02	 Folder roller motor error 1) The folder roller motor sensor doesn't send the clock pulse to the booklet unit board within a certain period after the folder roller motor turns on. 	•	Folder roller motor defective Folder roller motor sensor defective
		03	 Shutter guide motor error After the shutter guide motor turns on to move the shutter guide from its home position, the shutter guide HP sensor does not deactivate within 0.4s. After the shutter guide motor turns on to return the shutter guide to its home position, the shutter guide HP sensor does not activate within 1s. 	•	Shutter guide motor defective Shutter guide HP sensor defective
		04	 Booklet jogger motor error After the booklet jogger motor turns on to move the booklet jogger plate from its home position, the booklet jogger HP sensor does not deactivate within 0.5s. After the booklet jogger motor turns on to return the booklet jogger plate to its home position, the booklet jogger HP sensor does not activate within 1s. 	•	Booklet jogger motor defective Booklet jogger HP sensor defective



Model: Adonis-C3

Technical Bulletin

PAGE: 4/10

Date: 27-Jun-03

No.: RB082015

05	Stapler motor error	
	 The front staple hammer HP switch does not turn off within 0.5s after the front stapler motor turns on. The front staple hammer HP switch does not turn on within 0.5s after the front stapler motor turns on during jam recovery. The rear staple hammer HP switch does not turn off within 0.5s after the rear stapler motor turns on. The rear staple hammer HP switch does not turn off within 0.5s after the rear stapler motor turns on. The rear staple hammer HP switch does not turn on within 0.5s after the rear stapler motor turns on during jam recovery. 	 Front stapler motor defective Front staple hammer HP switch defective Rear stapler motor defective Rear staple hammer HP switch defective
06	Folder plate motor error	
	 After the folder plate motor turns on to return the folder plate to its home position, the folder plate HP sensor does not activate within 0.3s. After the folder plate motor turns on to move the folder plate from its home position, the folder plate HP sensor does not deactivate within 0.3s. After the folder plate motor turns on to return the folder plate to its home position, the folder plate to its home position, the folder plate return sensor does not deactivate within 0.3s. The folder plate return sensor does not activate within 0.3s after the HP sensor deactivates. The pulse count from the folder plate motor sensor is lower than the target minimum. 	 Folder plate motor defective Folder plate HP sensor defective Folder plate return sensor defective Folder plate motor sensor defective
07	Connector error	
	 The connector of the shutter guide HP sensor is not connected. The connector of the folder plate HP sensor is not connected. The connector of the folder plate return sensor is not connected. 	 Poor connection or no connection of the shutter guide HP sensor connector Poor connection or no connection of the folder plate HP sensor connector Poor connection or no connection of the folder plate return sensor connector

RIGOH

PAGE: 5/10

Model: Adonis-C3

Date: 27-Jun-03

No.: RB082015

	08	Switch error	
		 When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the booklet entrance guide safety switch does not turn on within 1s after a copy job or warm-up idling begins. When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the lower door safety switch does not turn on within 1s after a copy job or warm-up idling begins. When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the booklet exit cover safety switch does not turn on within 1s after a copy job or warm-up idling begins. 	 Booklet entrance guide safety switch defective Lower door safety switch defective Booklet exit cover safety switch defective
09		Electrical total counter error	
		The total counter contains something that	 NVRAM defective
		is not a number.	

3. Section 5 (Service Tables) 5.1.2 Service Tables: SP5104 (Page 5-38)

REVISE the following:

If ① is selected, the total counter counts up twice when A3 or DLT paper is used.

5.1.7 Memory Clear: SP5-801 (Page 5-78)

REVISE the following (underlined portions):

- 5. Make sure that you perform the following settings:
 - Do the laser beam pitch adjustment (SP2-109).
 - Do the printer and scanner registration and magnification adjustments (3.21 Replacement and Adjustment, "Copy Adjustments" in the B003/B004 Service Manual).
 - Do the touch screen calibration (3.21.4 Replacement and Adjustment, "touch screen calibration" in the B003/B004 Service Manual).
 - Referring to the SMC data lists, re-enter any values, which had been changed from their factory settings.
 - Do SP 3-001-2 (ID Sensor Initial Setting).

RIGOH	Technical B	ulletin	PAGE: 6/10
Model: Adonis-C3		Date: 27-Jun-03	No.: RB082015

5.1.7 Retrieving the Debug Log (Page 5-84)

DELETE the following:

A software application (GWLOG.EXE) is provided to convert the binary data file to a text file which can be read on screen or printed.

On the DOS command line, type:

C:\GWLOG<Path>

and press ENTER. The <Path> is the path to the directory (folder) where the converted binary file created in the previous was saved.

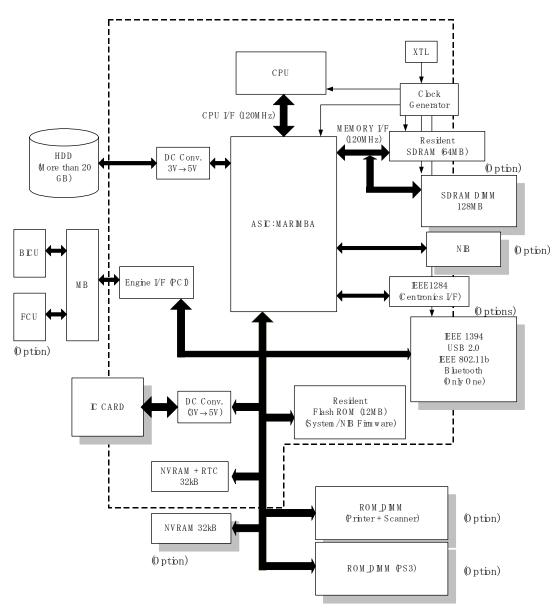
NOTE: 1) The program converts binary file to a text file in the same directory.

- 2) The target file name for the text file is generated automatically.
- 3) If the debug log was copied to an IC card of the wrong format, then an error is issued and the program halts.

RIGOH	Technical B	PAGE: 7/10	
Model: Adonis-C3		Date: 27-Jun-03	No.: RB082015

4. Section 6 (Detailed Section Descriptions) 6.1.2 Controller (Page 6-4)

REVISE the following so that "256MB" is removed from the SDRAM DIMM box.





Model: Adonis-C3

Date: 27-Jun-03 No.: RB082015

6.4.1 Correction for Paper Width and Thickness (Page 6-40)

REVISE as follows (underlined portions), including the corresponding values in the illustration:

SP Mode	SP Name	
SP2001 1	Charge Roller Bias Adjustment	Width 216 - 297 mm (Default: - <u>1450</u> V)
SP2309 1	Paper Lower Width [a]	Width limit (Default: 150 mm)
SP2309 2	Paper Upper Width [b]	Width limit (Default: 216 mm)
SP2914 1	Cα	Adjust 10V/step (Default: <u>150</u> V)
SP2914 2	Сβ	Adjust 10V/step (Default: <u>0</u> V)

0 1	m m j	SP 23 Default:		SP 23 Default::		297 m m
	Voltage SP20011+SF Default:−1450	2914 1	Voltage SP20011+SP Default:−1450	2914 2	Voltage: SP2001 1 Default:-145	0 V

For example, with the default settings, if the paper width fed from the by-pass tray is 200 mm, the charge roller voltage will be -1450 + 0 V.

RIGOH
Model: Adonis-C3

Date: 27-Jun-03 No.: R

No.: RB082015

6.4.2 Development Bias (Page 6-41)

REVISE as follows (underlined portions), including the corresponding values in the illustration:

SP Mode	SP Name	
SP2201 1	Development Bias	Width 216 - 297 mm (Default: - <u>510</u> V)
SP2309 1	Paper Lower Width [a]	Width limit (Default: 150 mm)
SP2309 2	Paper Upper Width [b]	Width limit (Default: 216 mm)
SP2914 3	Process Control Setting (Bγ)	Adjust 10V/step (Default: 200 V)
SP2914 4	Process Control Setting (B δ)	Adjust 10V/step (Default: 50V)

0	m m	SP 230 Default:1		SP 23 Default:2		297 m m
	SP2201 1 ·	age: + SP2914 3 510 + 200 V	Volta SP22011+ Default:-5	SP2914 4	Voltage: SP22011 Default:-510	v



Model: Adonis-C3

Date: 27-Jun-03

No.: RB082015

6.6.6 Toner Scatter Prevention (Page 6-51)

REVISE as follows:

To reduce the incidence of toner <u>scattering</u>, the sponge strip has been replaced with a velvet strip [A] that extends across the length of the fusing unit.

5. Specifications

1. General Specifications (Page Spec-2)

REVISE the following (underlined portions):

Mainframe only

	B079	B082
Copying	Less than 1.2 kW	Less than 1.2 kW
Warm-up	Less than 1.25 kW Less than 1.25 kW	
Stand-by	Less than 139 W	Less than 170 <u>W</u>
Auto Off Mode	Ave. 4.5 W/h (NA) Ave. 4.5 W/h (NA)	
	Ave. 5 W/h (EU, Asia)	Ave. 5 W/h (EU, Asia)
Maximum	Less than 1.44 kW (NA)	Less than 1.44 kW (NA)
	Less than 1.5 kW (EU, Asia)	Less than 1.5 kW (EU, Asia)

Full system (including options)

	B079	B082
Copying	Less than 1.4 kW	Less than 1.4 kW
Warm-up	Less than 1.3 kW	Less than 1.3 kW
Stand-by	Less than 170 W	Less than 195 W
Auto Off Mode Ave. 8 W/h (NA)		Ave. 8 W/h
	Ave. 9 W/h (EU, Asia)	Ave. 9 W/h (EU, Asia)
Maximum	Less than 1.44 kW (NA)	Less than 1.44 kW (NA)
	Less than 1.5 kW (EU, Asia)	Less than 1.5 kW (EU, Asia)

2. Machine Configuration (Page Spec-4)

	Fax Option	U	B547
	G3 Interface Unit	U	B591
Fax	Function Upgrade Board	С	A892
	SAF Memory	С	G578
	Handset (USA model only)	С	A646

RIGOR Technical Bulletin PA					PAGE: 1/3
Model: Adonis-C3 Dat			e: 27-Jun-03	No.: RB082016	
Subject: Service Manual Correction (Fax Option)				Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	Troubleshooting		tion Actior	n required
	Mechanical	Electric	al	🖂 Servio	ce manual revision
	Paper path	th 🗌 Transmit/rec		eive 🗌 Retro	fit information
	Other ()				

Please make the following corrections to your Model A-C3 Fax Option Service Manuals (machine code: B547).

Revised items are <u>underlined</u> and items to be deleted are in *italics*.

1. Section 1 (Installation) 1.4.1 JBIG A892 (Page 1-14)

REVISE the following (underlined portions):

1.4.1 FAX FUNCTION UPGRADE BOARD

2. Section 3 (Service Tables)3.1 Service Program Mode – SP1-XXX (Bit Switched) (Page 3-2)

DELETE SP1-102 and SP1-110 from the table below.

Note: SP1-102 has been renamed as "SP3-201" – see next page.



Model: Adonis-C3

Date: 27-Jun-03 No.

3.2.2 FAX Switches Page (3-18 ~ 22)

REVISE titles in the SP tables from "1-102-XXX" to "3-201-XXX", as this SP has been renamed.

Also, REVISE the underlined portions below, as there have been some revisions applied to the content.

FAX Switch 08 - Not used (do n	ot change the settings)	<u>SP No. 3-201-009</u>

FAX Switch 09 – Not used (do not change the settings)

SP No. 3-201-010

FAX Switch 0A SP No.		<u>SP No. 3-201-011</u>	
No	FUNCTION COMMENTS		
0-3	Not used	Do not change the settings.	
4	MTF filter level (Colored background special original mode)		
to	The value can be between 0 (Off) and F. For a weaker threshold, input a lower value.		
7	Default setting: 7		
	This setting is independent from the threshold specified by the copier SP modes.		

FAX	Switch 0C	<u>SP No. 3-201-013</u>
No	FUNCTION	COMMENTS
0	Action when an original jam has occurred while scanning the original into memory for memory tx 0: Continues scanning after recovery 1: Stops scanning and erases all scanned pages for that job	 This bit is only effective when parallel memory tx is disabled (user parameter 07 - bit 2). If parallel memory tx is enabled, the machine always erases the scanned pages when an original jam occurs. The machine then asks the user to retry from the first page, even if the parallel memory tx is not actually used. 0: The machine displays a message asking the user to put the jammed page back into the original stack, and continues scanning. The message is displayed for the time period specified by scanner switch 0E, bit 2. 1: The machine erases all the scanned pages and asks the user to retry from the first page.
1 to	Setting when an original size cannot be recognized	
2	Bit 2 1 Setting	
	0 0 No original	
	0 1 A5 🖓	
	1 0 A5 🗗	
	1 1 No original	
<u>3-7</u>	Not used	Do not change the settings.



Model: Adonis-C3

Date: 27-Jun-03

No.: RB082016

FAX Switch 0E		<u>SP No. 3-201-015</u>		
No	FUNCTION COMMENTS			
0	Not used	Do not change the settings.		
1	Scan resolution unit	This bit determines which resolution unit will be		
	0: mm	used for scanning a fax message.		
	1: inches	Default setting: mm		
<u>2-7</u>	Not used	Do not change the settings.		

FAX Switch 10 ~ 1F - Not used (do not change the settings)

3. SPECIFICATIONS

2 Capabilities of Programmable Items (Page Spec-2)

REVISE the following (underlined portions).

Note: "With HDD" column has been deleted.

ltem	Standard	With Fax Function Upgrade Unit
Quick Dial	<u>500</u>	1200 <u>(2000*)</u>
Groups	64	64
Destination per Group	500	500
Boxes (Information/Personal/Transfer)	150	400
Destinations dialed from the ten-key pad overall	100	1000
Programs	100	200
Auto Document	6	18
Communication records for Journal stored in the memory	200	1000
Specific Senders	30	50

* With the Printer/Scanner Option

Technical Bulletin

Reissued: 25-Jul-03

Date: 1-Apr-03

No.: RB082005b

Model: Adonis-C3

	_
The items in bold italics have been corrected or added.	

Subject: Firmwar	re Release History (MFP Serv	Prepared by: K. Takagi			
From: 1st Tech. S	Support Sec. Service Support				
Classification:	Troubleshooting	Part informa	tion	Action required	
	Mechanical	Electrical		Service manual revision	
	Paper path	Transmit/rec	eive	Retrofit information	
	⊠ Other ()				

This RTB has been issued to announce the firmware release information for the MFP Firmware Service Card.

MFP Service Card

Version	Program No.	C. SUM	Effective Date
1.00	B5485935	E539	February 2003 production
1.01	B5485935A	0E49	May 2003 production
1.02	B5485935B	0171	July 2003 production

Contents

Version	Programs/Versions						
		Printer	Scanner				
1.00	1.00 B5485931A		1.01	B5485932A			
1.01	1.02	B5485931B	1.01	B5485932A			
1.02	1.03	B5485931C	1.02	B5485932C			

Printer

Version	Symptom Corrected				
1.03	 Merged PCL job does not print (TechMail #TS030100). Only the first duplex command is interpreted correctly when printing PCL files containing simplex, duplex (short) and duplex (long) commands (GFPR #RC03020001). 				

Reissued: 25-Jul-03

Model: Ado	nis-C3	Date: 1-Apr-03 No.: RB082005b				
Version	Version Symptom Corrected					
1.02	 Software Bug Fixes The downloaded PCL Barcode fo PCL font list (GFPR #RC0301000 Courier font is not printed out with #RC03010001). Barcodes appear separated (shift Duplex face commands (front/rea PCL page length command is use Specification Changes: Selecting HDD font or DIMM font Supports SAP Barcode & OCR pr 	4). the correct font pitch ed) (GFPR#RE030100 r) are not applied corre ed (GFPR #RC021200 may reduce available	(GFPR 016). ectly when the 14).			
1.00	1st mass production					

Scanner

Version	Description
1.02	 The scanner sometimes freezes when an email address is 123 characters or longer. The scanner sometimes freezes when Divide & Send Email is used frequently within a short period of time.
1.01	1st mass production

Reissued: 31-Jul-03 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082006a

RTB Reissue

The items in bold italics have been added.							
Subject: Firmwar	re Release History (NET Servi	Prepared by: K. Takagi					
From: 1st Tech. S	Support Sec. Service Support I	Dept.					
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat Electrical Transmit/rec		 Action required Service manual revision Retrofit information 			

This RTB has been issued to announce the firmware release information for the Network Firmware Service Card.

Net Service Card

Version	Program No.	C. SUM	Effective Date	
1.04.2	B5485936	F22D	February 2003 production	
1.05	B5485936A	9E82	July 2003 production	

Contents

Version		Programs/Versions						
	NCS NFA WebSys		WebDocBox					
1.04.2	4.02	B0825933B	1.03	B0825934A	1.04	B0825935A	1.11	B0825936A
1.05	4.04	B0825933C	1.04	B0825934B	1.04	B0825935A	1.11	B0825936A

RIGOH
Reissued: 31-Jul-03

Model: Adonis-C3 Date: 1-Apr-03

No.: RB082006a

NCS (NIB)

Version	Description
4.04	 The NIC fails to reboot after network settings are modified (and the NIC reboots) several times. The hop count was mistakenly set at 4, making it impossible to obtain an auto IP address when there are 4 or more routers between the unit and DHCP server (hop count corrected to 64).
4.02	1st mass production

NFA (Netfile)

Version	Description			
1.04	The machine does not switch to Energy Saver mode when the operation switch is pressed while the machine is forwarding documents.			
1.03	1st mass production			

WebSys

Version	Description
1.04	1st mass production

WebDocBox

Version	Description	
1.11	1st mass production	

RIGOH	Tech	nical B	ull	etin	PAGE: 1/3
Model: Adonis-C3			Dat	e: 2-Dec-03	No.: RB082017
Subject: Offset v	vith 128 mm pitch		Prepared by: K.	Takagi	
From: 1st Tech.	From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	Troubleshooting	Part info	ormat	tion 🗌 Action	n required
	Mechanical	Electrica	al	🗌 Servi	ce manual revision
	Paper path	🗌 Transmi	it/rec	eive 🗌 Retro	fit information
	Other ()				

SYMPTOM

Ghost images appear in solid image and highlight areas at a pitch of approximately 125mm (circumference of the fusing roller).

CAUSE

Cold offset or static offset, both of which can be identified by the characteristics listed below. Please be sure to identify which is causing the ghost images and take the appropriate action.

Overall description:

A relatively large amount of toner is applied to the development roller and then transferred onto the paper, which cannot be completely fused to the paper surface. This extra toner then sticks to the fusing roller from direct contact (cold offset) or from the gap in the static electrical charge between the toner and the roller (static offset). This toner is then transferred onto the copy in the form of the previous image when the roller rotates around again.

Cold Offset

- Has a greater tendency to occur with large-volume copy/print jobs (200 sheets or more), or when using thick paper types.
- Has a greater tendency to occur under low-temperature conditions, e.g. when the machine is turned on first thing in the morning in the wintertime.
- · Is more visible on the front side when making duplex copies/prints.
- · Becomes less visible as the fusing temperature is raised.

Static Offset

- Is more visible on the rear side when making duplex copies/prints.
- · Has a greater tendency to occur under low-humidity conditions.
- · Cannot be solved by raising the fusing temperature.

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SOLUTION

First, check to see if BICU v1.13 or newer is installed and update if necessary, as these versions contain improvements for maintaining optimal toner concentration. This is because both types of offset described above are caused in part by too much of an increase in the toner concentration.

Please also note that the following is a temporary solution for when the symptoms are reported from the field. The permanent solution is currently being developed and will be announced at a later time.

I. Cold Offset

 Check the lot number on the toner bottle and replace the bottle if the number is older than the following: Lot #32512881 or newer, or #32612881 or newer.

Note: Even when replacing with a new bottle, since there is still old toner left inside the PCU and development unit, be sure to either <u>clean the PCU or take 50 A3 sky-shot copies</u> to clean this toner out of the machine.

- 2. Increase the fusing temperature setting (SP1105-1, -2) by 5℃, with the following maximums:
 - 35cpm machine: +10°C
 - 45cpm machine: +5°C

Note: This is because if the fusing temperature is raised any more than this, the toner collected by the cleaning roller can melt and cause vertical black bands on the outputs.

If the above still does not solve the offset, continue with the following:

- 3. Increase SP2201-2 (Development Bias Adjustment ID Sensor Pattern) by -50V (-380V \rightarrow -430V), then change SP2210 (ID Sensor Pattern Interval) to a value of 1.
- 4. Print out about 5 pages of an image with a high Bk coverage ratio, such as pattern No. 9 in SP2903-3 (Full Dot Pattern).

Note: If using pattern No. 9, before printing out first remove the toner supply unit. This is because the large image coverage ratio of pattern No. 9 can sometimes cause the machine to activate toner supply mode, which makes it difficult to lower the toner concentration. Or, instead of disconnecting the unit, the printouts can be made using pattern No. 10 (Black Belt).

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- 5. Check the value of SP3103-2 (Vsp) and make sure it is between 0.2–0.3V. If it is not, repeat **Step 4** until it falls within this range.
- 6. If the symptom is still noticeable, raise SP2201-2 again by **−50V or less** (e.g. -430V → -480V), and then try **Steps 4 and 5** again.

Note: Be sure and increase this value in steps of **-50V or less**, with a **maximum of -510V**, as raising this setting too much can cause the ID to decrease.

7. After completing the above procedure, return SP2210 (ID Sensor Pattern Interval) to its default of **10**.

II. Static Offset

1. Increase SP2301-2 (Transfer Current – 2nd Side of Paper) from $40\mu A \rightarrow 100\mu A$.

If the above still does not solve the offset, continue with the following:

- 2. Return SP2301-2 to its default of 40µA.
- 3. Increase SP2201-2 (Development Bias Adjustment ID Sensor Pattern) by -50V (-380V → -430V), then change SP2210 (ID Sensor Pattern Interval) to a value of 1.
- 4. Print out about 5 pages of an image with a high Bk coverage ratio, such as pattern No. 9 in SP2903-3 (Full Dot Pattern).

Note: Just as with Step 4 above for Cold Offset, be sure to remove the toner supply unit first if using pattern No. 9, or use pattern No. 10 instead.

- 5. Check the value of SP3103-2 (Vsp) and make sure it is between 0.2–0.3V. If it is not, repeat **Step 4** until it falls within this range.
- 6. If the symptom is still noticeable, raise SP2201-2 again by -50V or less (e.g. $-430V \rightarrow -480V$), and then try Steps 4 and 5 again.

Note: Be sure and increase this value in steps of **-50V or less**, with a **maximum of -510V**, as raising this setting too much can cause the ID to decrease.

7. After completing the above procedure, return SP2210 (ID Sensor Pattern Interval) to its default of **10**.

RIGON Technical B			ull	etin	PAGE: 1/5
Model: Adonis-C3 Da			Dat	e: 2-Dec-03	No.: RB082018
Subject: Manual	Correction		Prepared by: K. 1	akagi	
From: 1st Tech.	Support Sec. Service Suppo	ort Dept.			
Classification:	 Troubleshooting Mechanical Paper path Other () 	☐ Part info ☐ Electric ☐ Transm	al	Servic	n required ce manual revision fit information

Please apply the following revisions to your Model A-C3 Service Manuals.

Section 4 (Troubleshooting)

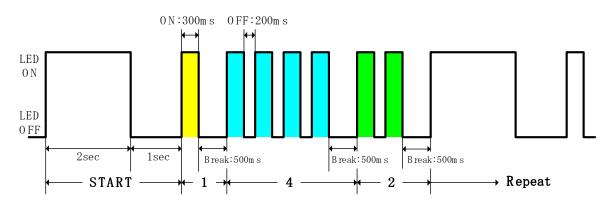
4.1.2 SC Code Descriptions (Page 4-2)

The following describes the method for using the LED to read the details for SC740/741 (Booklet Finisher-related errors), as this information is not displayed on the machine operation panel. The new descriptions for the Service Manual begin from the following page.

Reading SC740/741 from LED2:

1. Remove the upper rear cover.

- 2. It is possible to determine which SC740/741 error is occurring by observing the number of flashes and flashing intervals of LED2.
 - 2-1. Flashing pattern when the finisher is operating normally: Repetition of 500ms ON, 500ms OFF.
 - 2-2. Flashing pattern when an SC has occurred: Example: Error code **1-4-2**. (Jogger Motor Error).



- START: 2 sec ON, 1 sec OFF
- 1: 300ms ON → 500ms Break (OFF)
- 4: 300ms ON, 200ms OFF (repeat 3 times) → 300ms ON → 500ms Break
- 2: 300ms ON, 200ms OFF \rightarrow 300ms ON \rightarrow 500ms Break
- Return to START and repeat.

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Model: Adonis-C3

Date: 2-Dec-03 No

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2-3. SC Code Table						
Error	Error	Description	Status	Possible Cause		
Туре	Code					
SC	1-1-1	Shutter movement error	The shutter position switch does not turn on within 1 second after the transport motor starts to turn in reverse.	 Transport motor defective Shutter position switch defective 		
	1-1-2		The shutter sensor does not deactivate within 1 second after the transport motor starts to turn in reverse.	Shift tray safety switch defective		
	1-1-3		The shutter position switch is off when the shift tray safety switch is off.			
	1-2-1	Exit motor error	After the exit motor turns on, the exit motor sensor does not send the proper signal to the finisher board.	 Exit motor defective Exit motor sensor defective 		
	1-2-2		The exit motor sensor does not send the clock signal to the finisher board for certain period while the exit motor is on.			
	1-3-1	Upper exit plate movement error	The upper exit guide 2 switch does not turn on within 1s after the guide plate motor turns on.	 Guide plate motor defective Upper exit guide 2 		
	1-3-2		The upper exit guide sensor does not	 switch defective Upper exit guide sensor defective 		
	1-3-3		The upper exit guide 2 switch does not turn on when the shift tray safety switch is off.	Shift tray safety switch defective		
	1-3-4		The guide plate motor sensor does not send the clock signal to the finisher board for certain period while the exit motor is on.			
	1-4-1	Jogger motor error	After the jogger motor turns on to move the jogger fence from its home position, the jogger HP sensor does not deactivate within 2s.	 Jogger motor defective Jogger HP sensor defective 		
	1-4-2		After the jogger motor turns on to return the jogger fence to its home position, the jogger HP sensor does not activate within 2s.			
	1-5-1	Stapler motor error	After the stapler motor turns on to move the stapler unit from its home position, the stapler unit HP sensor does not deactivate within 4s.	 Stapler motor defective Stapler unit HP sensor defective 		
	1-5-2		After the stapler motor turns on to return the stapler unit to its home position, the stapler unit HP sensor does not activate within 4s.			
	1-6-1	Staple hammer motor error	The staple hammer HP sensor does not deactivate within 0.5s after the staple hammer motor turns on.	 Staple hammer motor defective Staple hammer HP 		
	1-6-2		The staple hammer HP sensor does not activate within 0.5s after the staple hammer motor turns on.	sensor defective		

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lodel: A	donis-C3		Date: 2-Dec-03		No.: RB082018
Error Type	Error Code	Description	Status	F	Possible Cause
	1-7-1 1-7-2 1-7-3	Tray lift motor error	The tray lift motor does not stop within 15s after being turned on. The shift tray HP sensor does not activate within 15s after the tray lift motor turns on. The shift tray upper limit switch turns on while the shift tray is being raised. Lift motor sensors 1 & 2 do not send the clock signals to the finisher board every 200ms while the tray lift motor	•	Tray lift motor defective Lift motor sensor 1 defective Lift motor sensor 2 defective Shift tray HP senso defective Shift tray upper lim switch defective
	1-8-1	Shift tray height sensor error	is on. Abnormal communication data between finisher board and shift tray height sensor.	•	Shift tray height sensor defective Finisher board
	1-8-2		No communication between finisher board and shift tray height sensor for a certain period.	-	defective
	1-8-3		The finisher board detects a connection error with the connector for the shift tray height sensor.	-	
	1-8-4		Adjustment error during shift tray height sensor adjustment.		
	1-9-1	Back-up RAM error	The check sum is abnormal when the main switch is turned on.	•	Finisher board defective
	1-10-1 1-10-2	Communication error	Communication error between finisher board and copier mainframe. Communication error between finisher board and booklet unit board.	•	Finisher board defective Booklet unit board defective Poor connection of the interface harness
	1-11-1	Positioning plate motor error	After the positioning plate motor turns on to move the positioning plate from its home position, the positioning plate HP sensor does not deactivate within 1.25s. After the positioning plate motor turns on to return the positioning plate to its home position, the positioning plate HP sensor does activate within 1s.	•	Positioning plate motor defective Positioning plate H sensor defective
	1-12-2	Folder roller motor error	The folder roller motor sensor doesn't send the clock pulse to the booklet unit board within a certain period after the folder roller motor turns on.	•	Folder roller motor defective Folder roller motor sensor defective
	1-13-1	Shutter guide motor error	After the shutter guide motor turns on to move the shutter guide from its home position, the shutter guide HP sensor does not deactivate within 0.4s.	•	Shutter guide moto defective Shutter guide HP sensor defective
	1-13-2		After the shutter guide motor turns on to return the shutter guide to its home position, the shutter guide HP sensor does not activate within 1s.		

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Model: A			Date: 2-Dec-03		No.: RB082018
Error	Error	Description	Status		Possible Cause
Туре	Code				
	1-14-1	Booklet jogger motor error	After the booklet jogger motor turns on to move the booklet jogger plate from its home position, the booklet jogger HP sensor does not deactivate within 0.5s. After the booklet jogger motor turns	•	Booklet jogger motor defective Booklet jogger HP sensor defective
	1-15-1	Front stapler motor	on to return the booklet jogger plate to its home position, the booklet jogger HP sensor does not activate within 1s. The front staple hammer HP switch	•	Front stapler motor
	-	error	does not turn off within 0.5s after the front stapler motor turns on.	•	defective Front staple
	1-15-2		The front staple hammer HP switch		hammer HP switch
			does not turn on within 0.5s after the		defective
			front stapler motor turns on during jam recovery.	•	
	1-16-1	Rear stapler motor error	The rear staple hammer HP switch does not turn off within 0.5s after the	•	Rear stapler motor defective
			rear stapler motor turns on.	•	Rear staple hammer
	1-16-2		The rear staple hammer HP switch		HP switch defective
			does not turn on within 0.5s after the rear stapler motor turns on during		
			jam recovery.		
	1-17-1	Folder plate motor	After the folder plate motor turns on	•	Folder plate motor
		error	to return the folder plate to its home		defective
			position, the folder plate HP sensor does not activate within 0.3s.	•	Folder plate HP sensor defective
	1-17-2		After the folder plate motor turns on	•	Folder plate return
			to move the folder plate from its		sensor defective
			home position, the folder plate HP	•	Folder plate motor
			sensor does not deactivate within 0.3s.		sensor defective
	1-17-3	-	After the folder plate motor turns on		
	1 17 0		to return the folder plate to its home		
			position, the folder plate return		
			sensor does not deactivate within 0.3s.		
	1-17-4	-	The pulse count from the folder plate	1	
	, .		motor sensor is lower than the target minimum.		
	1-18-1	Connector error	The connector of the shutter guide	•	Poor connection or
	4 4 9 9		HP sensor is not connected.	-	no connection of the
	1-18-2		The connector of the folder plate HP sensor is not connected.		shutter guide HP sensor connector
	1-18-3		The connector of the folder plate return sensor is not connected.	•	Poor connection or no connection of the folder plate HP
					sensor connector
				•	Poor connection or no connection of the folder plate return
				I	sensor connector

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Model: A	donis-C3		Date: 2-Dec-03		No.: RB082018
Error Type	Error Code	Description	Status		Possible Cause
	1-19-1	Switch error	When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the booklet entrance guide safety switch does not turn on within 1s after a copy job or warm-up idling begins. When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the lower door safety switch does not turn on within 1s after a copy job or warm-up idling begins.	•	Booklet entrance guide safety switch defective Lower door safety switch defective Booklet exit cover safety switch defective
	1-19-3		When the booklet entrance guide sensor, lower door sensor and booklet exit cover sensor are all activated (doors closed), the booklet exit cover safety switch does not turn on within 1s after a copy job or warm- up idling begins.		

RICOH

Model: Adonis-C3

Reissued: 06-Jun-07

Date: 18-Dec-03

No.: RB082019b

RTB Reissue

The items in bold italics have been added.

Subject: Softwar	e Release History (SR880)		Prepared	d by: K. Takagi
From: 1st Tech. S	Support Sec. Service Support I	Dept.		
Classification:	 Troubleshooting Mechanical Paper path Other () 	 Part information Electrical Transmit/rec 		 Action required Service manual revision Retrofit information

This RTB has been issued to announce the software history for the SR880 (2Tray Finisher).

The SR880 Finisher is currently an option for the Adonis-C3 and Adonis-C3e/f.

Part Number	Version	C. SUM	Production
B5455104F	1.11	-	March 2007 production
B5455104E	1.09	0977	June 2005 production
B5455104D	1.07	D007	December 2004 production
B5455104C	1.06	BEF7	March 2004 production
B5455104B	1.05	9345	October 2003 production
B5455104	1.04	9435	First Mass production

Descriptions

Version	Symptom Corrected
1.11	 Symptom corrected: 1. SC620 is displayed when a stapling job is attempted with a paper size that is not supported by the stapling function. Conditions: A stapling job was performed just before this using a paper size that is supported by the stapling function (A4 LEF, LT LEF, B5 LEF).
1.09	 Jam 28 occurs when the machine recovers from Energy Saver mode. A jam occurs near the finisher staple tray.
1.07	Minor software bug.
1.06	Minor software bug.
1.05	A pre-stack jam occurs from the second or later set when running a stapling job with the 35cpm model.
1.04	First lot of mass production.

Technical Bulletin

Reissued: 12-Apr-04

Date: 18-Dec-03

No.: RB082020a

Model: Adonis-C3

The items in bold italics have been corrected or added.	
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Subject: Softwar	e Release History (SR890)		Prepared	d by: K. Takagi
From: 1st Tech. S	Support Sec. Service Support	Dept.		
Classification:	Troubleshooting Hechanical Paper path Other ()	Part informat		 Action required Service manual revision Retrofit information

This RTB has been issued to announce the software history for the *Finisher Board* of SR890 (Booklet Finisher).

The SR890 Finisher is currently an option for the Adonis-C3 and Adonis-C3e/f.

Part Number	Version	C. SUM	Production
-	1.04		First Mass production
-	3.02		Not applied to mass production (customized ROM).

Descriptions

Symptom Corrected	Version
First lot of mass production	1.04
Dog ears occur on the rear side of A4 LEF copies.	3.02

k	RIC	OH			
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Technical Bulletin

Reissued: 27-Feb-04

Model: Adonis-C3

Date: 2-Dec-03

RTB Correction

The items in bold italics have been corrected or added.	

Subject: Offset w	vith 126 mm pitch		Prepared	d by: K. Takagi
From: 1st Tech. S	Support Sec. Service Support D	Dept.		
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat		 Action required Service manual revision Retrofit information

The following is the revised procedure for previously released RTBs #RB082013 and #RB082017. Therefore please refer to this bulletin alone, as the old RTBs above are no longer necessary.

SYMPTOM

E

Ghost images appear in solid image and halftone areas at a pitch of approximately 126mm (circumference of the fusing roller).

 \rightarrow Use the image samples on the next page to identify which of the three main types of offset is occurring.

SOLUTION

Take the action prescribed in the table below, as the solutions **differ depending on the type of image and timing of occurrence**. More than one type of offset can occur at the same time, so if the image does not show significant improvement after the first action is performed, please return to the table and try the other actions suggested.



Technical Bulletin

Model: Adonis-C3

Date: 2-Dec-03

No.: RB082017a

1. Identifying the Specific Type of Offset

1. Offset from high toner concentration in developer

Lines on the original appear as blurred ghost images, especially along the feed direction on SMC report printouts.

	9	0
P7	000.	000.000.000
間	300	300
	0	0
-		No String
	2000 🗶	100
N	0	0
1	0 0	0 0 0 0 0 0
5	0	0
ラ	0	0
I	2000	2000

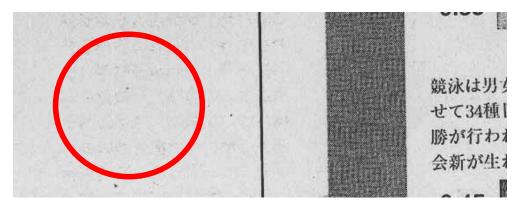
2. Cold offset

Black dots are clearly visible on the image.



3. Low-charging offset

Most noticeable on the rear side, along the feed direction.



Model: Adonis-C3

Date: 2-Dec-03

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2. Important Notes Before Taking Action

- Before performing any of the following 'Actions', make sure that the BICU firmware is v1.13 or newer.
- If it seems like more than one type of offset are occurring at the same time, or it is unclear which one is occurring, there is a special solution that can be applied for all three at once (see #4 below).

• Reading the toner lot number mentioned in the table below:

> The 8-digit lot number printed on the toner bottle is read in the following way.

Example: <u>3</u> 2 5 <u>2 6 9</u> 8 1

- ♦ <u>3</u>: Last digit of year of production
- \diamond 25: (not relevant)
- ♦ <u>269</u>: Day of production, i.e. the number of days since Jan. 1
- ♦ 81: (not relevant)
- > Therefore, "269 or later" in the table below would mean:
 - ♦ Lot No. <u>3xx</u><u>269</u>xx or higher, Or,
 - \diamond Lot No. **<u>4</u>**xxxxxx or higher.

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3. Overview of What Action to Take and When

Notes/Key:

- "At developer replacement" below refers to cases in which offset occurs just after the developer is replaced. <u>The developer does not need to be replaced</u> in any of the actions below.
- A "warm-up event" refers to when the machine is brought on line such as when the main power SW is turned On, or the machine recovers from Energy Saver mode.
- > To perform Action B, you will need toner from lot <u>269</u> or later.

	Symptom	Timing of Occurrence	Toner Being Used in the Machine	ACTION: (In the order listed)
1	Offset from high toner concentration in developer	 At/just after installation At developer replacement 	N/A	- Action A - If not effective: Action H
2	Cold offset	 At/just after installation At developer replacement A while after installation: At warm-up event 	Toner from any lot Lot <u>268</u> or older: Lot <u>269</u> or later:	- Action C
		 A while after installation: During machine operation 	Lot <u>268</u> or older: Lot <u>269</u> or later:	- Action F , then Action B - Action D
3	Low-charging offset	 At/just after installation At developer replacement A while after installation 	Lot <u>268</u> or older: Lot <u>269</u> or later:	 Action E, Action F, then Action B If ID decreases as a result: Action G Action E, then Action A If ID decreases as a result: Action G
4	More than one of the above is occurring, or it is not clear which one is occurring	 At/just after installation At developer replacement A while after installation 	Toner from any lot	 Action F, then Action I If the ID decreases as a result, perform several copy jobs in a row of about 10 sheets each using a textbased original (do not use test charts). If the ID is still low: Action G If the image still shows offset, try Action C.

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4. Taking the Appropriate Action

Action A

Lower the toner concentration in developer, and then increase the toner charge by additional toner churning.

- 1. Remove the toner bottle installed in the machine.
- 2. Execute SP2801.
- 3. Load A4/LT LEF paper in the paper tray.
- 4. Set SP2902-3 to pattern 15.
- 5. Set SP5802 to Enabled, then directly access "Copier Window" from inside SP mode.
- 6. Select A4/LT LEF as the paper type, set the number of copies at 120 and begin the copy job.
 - The machine will stop once the 120-sheet free-run is completed (paper will not be exited to the tray).
- 7. Set SP5802 to Disabled, then exit SP mode.
- Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit.
 Note: Be sure and close the cap firmly before shaking to prevent any toner spillage
- from the bottle.
- 9. Execute SP2801.
- 10. Access SP2802-01 and input a value of 3.70.
 - The value displayed after input will be in the range of 3.70+/- 0.02, but this is normal.

Action B

Replacing the toner inside the developer.

Important: When installing the new toner bottle below, make sure to use a bottle from lots **<u>3xx269xx</u>** or later or **<u>4xxxxxxx</u>** or later (i.e. equal to or newer than the <u>underlined portions</u>).

- 1. Remove the toner bottle installed in the machine.
- 2. Access SP2220-01 and input a value of 4.70.
 - This will make it more difficult for the Toner End condition to be triggered when the toner concentration is lowered.
 - The value displayed after input will be in the range of 4.70+/- 0.02, but this is normal.
- 3. Access the "Copier Window" from inside SP mode, then take 50 single-sided sky-shot copies (completely black) onto A3 paper.
- Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit.
 Note: Be sure and close the cap firmly before shaking to prevent any toner spillage from the bottle.
- Access SP2220-01 and input a value of 2.00 to trigger Toner End.
 Note: The value displayed after input will be in the range of 2.00+/- 0.02, but this is normal.
- 6. Access the "Copier Window" from inside SP mode and take one copy. This will trigger the Toner End condition.



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- 7. Initiate Toner End Recovery by opening the front cover, waiting at least 10 seconds, and then closing the cover.
- 8. Exit SP mode, then take some copies and check to see if there has been sufficient improvement.

Note: Initially, this may cause the image density to decrease, but it will gradually return to normal levels.

Action C

Changing the fusing parameters to improve images showing cold offset at warm-up.

- Disabling forced fusing reload
- Increasing the reload temperature
- Enabling fusing idling at warm-up
- 1. Set SP1-103-001 to a value of 1 and SP1-103-002 to a value of 0, which will disable fusing reload.
 - With this change, the machine will not trigger the Ready condition based on time, but rather based on actual roller temperature. This helps to ensure the proper fusing temperature with prints made just after a warm-up event.
 - Side effects: Warm-up time is increased
- 2. Set SP1-105-005/006 both to a value of 0.
 - Increasing the reload temperature to the actual target fusing temperature improves fusibility.
 - Side effects: Warm-up time is increased
- 3. Check the effectiveness with copies made just after a warm-up event.
 - If there is no significant improvement, access SP1-103-002 and input a value between 15-30 seconds.
 - This will add a fusing idling routine at every warm-up event (e.g. power on, recovery from Energy Saver).
 - This heats up the pressure roller and prevents a temperature drop with prints made at warm-up events.
 - ♦ Side effects: Warm-up time is increased

Action D

Changing the fusing parameters to improve images showing cold offset after the machine has reached Ready status.

- Adding a Copier idling routine for the 1st print
- Increasing the target fusing temperature
- 1. Set SP5-959 to a value between 5-10 seconds (which is equal to the Copier idling time for the first print).
 - This heats up the pressure roller and prevents a temperature drop with prints made at warm-up events.
 - Side effects: 1st print time is increased
- 2. Check the effectiveness by making copies.

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If there is no significant improvement, increase the setting of SP5-959.
 Side effects: This makes it easier for toner melting (gray bands) to occur.

- If increasing the above setting still does not have enough of an effect, increase the settings of both SP1-105-001 and -002 (maximums below). These maximums are to help prevent toner melting (gray bands).
 - ♦ 35cpm: Maximum increase of +10C
 - ♦ 45cpm: Maximum increase of +5C

Action E

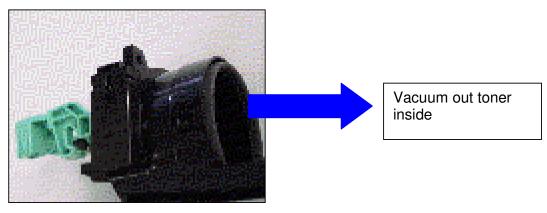
Lowering the toner concentration by increasing the development bias.

- 1. Access SP mode.
- 2. Increase SP2201-2 (development bias) by 100v, i.e. 380 to 480.

Action F

Preventing old/new toner mixing in the development unit.

- 1. Lower the green lever of the toner supply unit.
- 2. Clean the unit by vacuuming out the toner inside.



Action G

Raising the image density.

- 1. Access Special SP Mode:
- > Access general Service Mode, then hold down the "#" key and select "Copy SP."
- 2. Change the following settings.
 - > SP2001-01 1450 --> 1500
 - > SP2005-03 1450 --> 1500
 - > SP2201-01 510 --> 560
- 3. Exit SP Mode and turn the main power Off/On.

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Action H

Increase the toner charge by performing additional developer agitation.

- 1. Access SP mode.
- 2. Execute SP2801 (developer initialization) an additional 3 times.
- 3. Access SP2802-01 and input a value of 3.70.

Action I

Combined solution for all 3 types of offset **Note:** This will add approximately 11 minutes to machine installation time.

- 1. Remove the toner bottle installed in the machine.
- 2. Access SP mode, then increase SP2201-2 (development bias) by 100v, i.e. 380 to 480.
- 3. Access SP2220-01 and input a value of 4.70.
 - This will make it more difficult for the Toner End condition to be triggered when the toner concentration is lowered.
 - The value displayed after input will be in the range of 4.70+/- 0.02, but this is normal.
- 4. Access the "Copier Window" from inside SP mode, then take 50 single-sided sky-shot copies (completely black) onto A3 paper.
- 5. Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit. **Important:**
 - Be sure and close the cap firmly before shaking to prevent any toner spillage from the bottle.
 - > When installing the new toner bottle, make sure to use a bottle from lots $\underline{3}xx\underline{269}xx$ or later or $\underline{4}xxxxxxx$ or later (i.e. equal to or newer than the <u>underlined portions</u>).
- 6. Access SP2220-01 and input a value of 2.00 to trigger Toner End.
 - The value displayed after input will be in the range of 2.00+/- 0.02, but this is normal.
- 7. Access the "Copier Window" from inside SP mode and take one copy. This will trigger the Toner End condition.
- 8. Initiate Toner End Recovery by opening the front cover, waiting at least 10 seconds, and then closing the cover.
- 9. Exit SP mode, then take some copies and check to see if there has been sufficient improvement.

Note: Initially, this may cause the image density to decrease, but it will gradually return to normal levels.



Technical Bulletin

Reissued: 5-Mar-04	4
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Model: Adonis-C3			Date: 2-Mar-04		No.: RB082021a
Subject: Gray Band				Prepared by: K. Takagi	
rom: 1st Tech. Support Sec. Service Support Dept.					
Classification:	☐ Troubleshooting	🗌 Part informa		tion 🗌 Actior	n required
	Mechanical	Electrical		Servic	ce manual revision
	Paper path	Transmit/rec		eive 🗌 Retro	fit information
	Other ()				

SYMPTOM

F

Random *gray band(s)* (both sides) or fusing wrap-around jams due to cleaning roller toner melting, mostly on the 45cpm model.

Vertical Gray Band
Concern for the environment tends to h

RIGOH
Reissued: 5-Mar-04

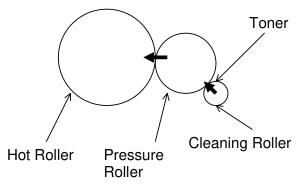
Model: Adonis-C3	Date: 2-Mar-04	No.: RB082021a

CAUSE

The surface temperature of the cleaning roller exceeds the maximum melting point of the toner collected onto the roller, allowing the re-melted toner to be transferred back to the paper via the pressure and hot rollers.

Factors for high roller temperature:

- Since the default fusing temperature is higher on the 45cpm model, the fusing unit internal temperature and therefore cleaning roller temperature is generally higher.
- The fusing temperature on both the 35/45cpm models is sometimes set higher as part of a solution for cold offset.
- The internal temperature rises when high-volume, continuous duplex jobs of 1-to-15 or more are performed on high-ACV machines.



SOLUTION

- 1. Replace the cleaning roller.
- 2. If the fusing temperature (SP1105-001, -002) had been set higher than default, return it to its default value.
 - However, if the fusing temperature is being set above default as a solution to cold offset, simply make sure this temperature does not exceed the following:
 - ♦ 35cpm: Maximum increase of +10C
 - ♦ 45cpm: Maximum increase of +5C
- 3. Check the lot number printed on the toner bottle being used in the machine, and replace the bottle if it is older than the following.
 - > New toner:
 - ♦ Lot <u>3</u>xx<u>207</u>xx or later, Or
 - $\diamond \text{ Lot } \underline{\underline{4}}_{xxxxxxx} \text{ or later}$
 - Important: "Or later" = equal to or higher to the underlined numbers.
 3: Last digit of production year
 207: Day of production, i.e. number of days since Jan. 1
 - After installing the new toner, since there will still be some old toner left inside the PCU, toner supply unit and development unit, please be sure to remove this by either vacuuming out each unit, or taking 50 A3/DLT solid-black sky-shot copies.

Technical Bulletin

Reissued: 5-Mar-04 Model: Adonis-C3

Date: 2-Mar-04

No.: RB082022a

RTB Correction

The items in bold italics have been corrected or added.	

Subject: Dirty Ba	ckground		Prepared	d by: K. Takagi
From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	Troubleshooting Hechanical Paper path Other ()	Part informat		 Action required Service manual revision Retrofit information

SYMPTOM

Dirty background from high toner concentration in developer.

CAUSE

Following an extended period of nonuse, or just after the toner bottle is replaced following Toner End, the TD sensor sometimes mistakenly detects the toner concentration as being low. This in turn causes the machine to respond by supplying more toner, raising the concentration to a high level.

Note: The concentration will remain high for an extended period if continuous, high-volume jobs are performed following this (as no ID sensor check is performed), but with jobs of 1-to-10 or lower, the frequent ID sensor checks will gradually bring the concentration back down to normal levels.

SOLUTION

When the problem occurs, use the following procedure to bring down the toner concentration to normal levels and then update the BiCU firmware to v1.13 *or newer*.

- 1. Clean out the toner remaining in the PCU with a vacuum.
- 2. Take (solid black) sky-shot copies until the image density returns to normal.
- 3. If the image density is normal but dirty background still occurs, perform a 100-sheet free-run (SP5802).
 - If this still does not fix the dirty background, replace the developer and perform developer initialization (SP2801).
- 4. Update the BiCU firmware to v1.13 (Nov. 2003 release) or newer.

Technical Bulletin

Reissued: 5-Mar-04

Date: 2-Dec-03

No.: RB082017b

Model: Adonis-C3 **RTB Correction**

|--|

Subject: Offset with 126 mm pitch				Prepared by: K. Takagi		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting Hechanical Paper path Other ()	Part informat		 Action required Service manual revision Retrofit information 		

The following is the revised procedure for previously released RTBs #RB082013 and #RB082017. Therefore please refer to this bulletin alone, as the old RTBs above are no longer necessary.

SYMPTOM

Ghost images appear in solid image and halftone areas at a pitch of approximately 126mm (circumference of the fusing roller).

 \rightarrow Use the image samples on the next page to identify which of the three main types of offset is occurring.

SOLUTION

Take the action prescribed in the table below, because the solutions **differ depending on the type of image and timing of occurrence**. More than one type of offset can occur at the same time, so if the image does not show significant improvement after the first action is performed, please return to the **table** and try the other relevant actions suggested.



Technical Bulletin

Reissued: 5-Mar-04 Model: Adonis-C3

Date: 2-Dec-03

No.: RB082017b

1. Identifying the Specific Type of Offset

1. Offset from high toner concentration in developer

Lines on the original appear as blurred ghost images, especially along the feed direction on SMC report printouts.

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-		No String
	2000*	100
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1	001	000000
5	0	0
ラ	0	0
I	2000	2000

2. Cold offset

Black dots are clearly visible on the image.



3. Low-charging offset

Most noticeable on the rear side, along the feed direction.





Model: Adonis-C3

Date: 2-Dec-03

2. Important Notes Before Taking Action

- Before performing any of the following Actions, make sure that the BICU firmware is **v1.13 or newer**.
- If it seems like more than one type of offset are occurring at the same time, or it is unclear which one is occurring, there is a special solution that can be applied for all three at once (see #4 in the table below).

• Reading the toner lot number mentioned in the table below:

> The 8-digit lot number printed on the toner bottle is read in the following way.

Example: 3 2 5 2 6 9 8 1

- ♦ <u>3</u>: Last digit of year of production
- \diamond 25: (not relevant)
- ♦ <u>269</u>: Day of production, i.e. the number of days since Jan. 1
- ♦ 81: (not relevant)
- > Therefore, "269 or later" in the table below would mean:
 - \diamond Lot No. <u>3xx</u><u>269</u>xx or higher, Or,
 - \diamond Lot No. $\underline{4}$ xxxxxx or higher.

Model: Adonis-C3

Date: 2-Dec-03

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3. A Guide to What Action to Take and When

This table is the main guide to determining what action is required, so please be sure to <u>follow the instructions in the ACTION column below, in the order listed</u>.

Notes/Key:

- "At developer replacement" below refers to cases in which offset occurs just after the developer is replaced. <u>The developer does not need to be replaced</u> in any of the actions below.
- A "warm-up event" refers to when the machine is brought on line such as when the main power SW is turned on, or the machine recovers from Energy Saver mode.
- > To perform Action B **and Action I**, you will need toner from lot <u>269</u> or later.

	Symptom	Timing of Occurrence	Toner Being Used in the Machine	ACTION: (In the order listed)
1	Offset from high toner concentration in developer	 At/just after installation At developer replacement 	N/A	 Action A If not effective: Action H
2	Cold offset	 At/just after installation At developer replacement A while after installation: At warm-up overt 	Toner from any lot Lot <u>268</u> or older: Lot <u>269</u> or later:	 Action F, then Action B Action F, then Action B Action C
		event • A while after installation: During machine operation	Lot <u>268</u> or older: Lot <u>269</u> or later:	- Action F , then Action B - Action D
3	Low-charging offset	 At/just after installation At developer replacement 	Lot <u>268</u> or older:	 Action E, Action F, then Action B If this decreases the ID as a result: Action G
		A while after installation	Lot <u>269</u> or later:	 Action E, then Action A If this decreases the ID as a result: Action G
4	More than one of the above is occurring, or it is not clear which one is occurring	 At/just after installation At developer replacement A while after installation 	Toner from any lot	 Action F, then Action I If this decreases the ID as a result: Action G If the image still shows offset, try Action C.

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<u> 4. Actions A – I</u>

(Perform only as prescribed in the table above)

Action A

Lower the toner concentration in developer and then increase the toner charge by additional toner churning.

- 1. Remove the toner bottle installed in the machine.
- 2. Execute SP2801.
- 3. Load A4/LT LEF paper in the paper tray.
- 4. Set SP2902-3 to pattern 15.
- 5. Set SP5802 to Enabled, then directly access "Copier Window" from inside SP mode.
- 6. Select A4/LT LEF as the paper type, set the number of copies at 120 and begin the copy job.
 - The machine will stop once the 120-sheet free-run is completed (paper will not be exited to the tray).
- 7. Set SP5802 to Disabled, then exit SP mode.
- Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit.
 Note: Be sure and close the cap firmly before shaking to prevent any toner spillage from the bottle.
- 9. Execute SP2801.
- 10. Access SP2802-01 and input a value of 3.70.
 - The value displayed after input will be in the range of 3.70+/- 0.02, but this is normal.

Action B

Replacing the toner inside the developer.

Important: When installing the new toner bottle below, make sure to use a bottle from lots <u>3xx269xx</u> or later or <u>4xxxxxxx</u> or later (i.e. equal to or newer than the <u>underlined portions</u>).

- 1. Remove the toner bottle installed in the machine.
- 2. Access SP2220-01 and input a value of 4.70.
 - This will make it more difficult for the Toner End condition to be triggered when the toner concentration is lowered.
 - The value displayed after input will be in the range of 4.70+/- 0.02, however this is normal.
- 3. Access the "Copier Window" from inside SP mode, then take 50 simplex sky-shot copies (completely black) onto A3 paper.
- Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit.
 Note: Be sure and close the cap firmly before shaking to prevent any toner spillage from the bottle.
- Access SP2220-01 and input a value of 2.00 to trigger Toner End.
 Note: The value displayed after input will be in the range of 2.00+/- 0.02, but this is normal.

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- 6. Access the "Copier Window" from inside SP mode and take one copy. This will trigger the Toner End condition.
- 7. Initiate Toner End Recovery by opening the front cover, waiting at least 10 seconds, and then closing the cover.
- 8. Exit SP mode, then take some copies and check to see if there has been sufficient improvement.

Note: Initially, this may cause the image density to decrease, but it will gradually return to normal levels.

Action C

Changing the fusing parameters to improve images showing cold offset at warm-up.

- Disabling forced fusing reload
- Increasing the reload temperature
- Enabling fusing idling at warm-up
- 1. Set SP1-103-001 to a value of 1 and SP1-103-002 to a value of 0, which will disable fusing reload.
 - With this change, the machine will not trigger the Ready condition based on time, but rather based on actual roller temperature. This helps to ensure the proper fusing temperature with prints made just after a warm-up event.
 - Side effects: Warm-up time is increased
- 2. Set SP1-105-005/006 both to a value of 0.
 - Increasing the reload temperature to the actual target fusing temperature improves fusibility.
 - Side effects: Warm-up time is increased
- 3. Check the effectiveness with copies made just after a warm-up event.
 - If there is no significant improvement, access SP1-103-002 and input a value between 15-30 seconds.
 - This will add a fusing idling routine at every warm-up event (e.g. power on, recovery from Energy Saver).
 - This heats up the pressure roller and prevents a temperature drop with prints made at warm-up events.
 - ♦ Side effects: Warm-up time is increased

Action D

Changing the fusing parameters to improve images showing cold offset after the machine has reached Ready status.

- Adding a Copier idling routine for the 1st print
- Increasing the target fusing temperature
- 1. Set SP5-959 to a value between 5-10 seconds (which is equal to the Copier idling time for the first print).
 - This heats up the pressure roller and prevents a temperature drop with prints made at warm-up events.
 - Side effects: 1st print time is increased

rigoh
Reissued: 5-Mar-04

Model: Adonis-C3	Date: 2-Dec-03	No.: RB082017b

- 2. Check the effectiveness by making copies.
 - If there is no significant improvement, increase the setting of SP5-959.
 Side effects: This makes it easier for toner melting (gray bands) to occur.
 - If increasing the above setting still does not have enough of an effect, increase the settings of both SP1-105-001 and -002 (maximums below). These maximums are to help prevent toner melting (gray bands).
 - ♦ 35cpm: Maximum increase of +10C
 - \diamond 45cpm: Maximum increase of +5C

Action E

Lowering the toner concentration by increasing the development bias.

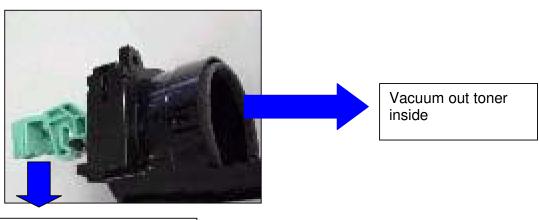
- 1. Access SP mode.
- 2. Increase SP2201-2 (development bias) by 100v, i.e. 380 to 480.

Note: Initially, this may cause the image density to decrease, however it will gradually return to normal levels.

Action F

Preventing old/new toner mixing in the development unit.

- 1. Lower the green lever of the toner supply unit.
- 2. Clean the unit by vacuuming out the toner inside.



Pull down the green lever

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Dejected, 5 Mar 04	

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Action G

Raising the image density.

1. Perform several copy jobs in a row of about 10 sheets each, using a text-based original (do not use test charts).

If the image density is still low:

- 2. Access Special SP Mode:
 - > Access general Service Mode, then hold down the "#" key and select "Copy SP."
- 3. Change the following settings.
 - Sp2001-01 1450 --> 1500
 - > Sp2005-03 1450 --> 1500
 - ➢ Sp2201-01 510 --> 560
- 4. Exit SP Mode and turn the main power Off/On.

Action H

Increase the toner charge by performing additional developer agitation.

- 1. Access SP mode.
- 2. Execute SP2801 (developer initialization) an additional 3 times.
- 3. Access SP2802-01 and input a value of 3.70.

Action I

Combined solution for all 3 types of offset **Note:** This will add approximately 11 minutes to machine installation time.

- 1. Remove the toner bottle installed in the machine.
- 2. Access SP mode, then increase SP2201-2 (development bias) by 100v, i.e. 380 to 480.
- 3. Access SP2220-01 and input a value of 4.70.
 - This will make it more difficult for the Toner End condition to be triggered when the toner concentration is lowered.
 - The value displayed after input will be in the range of 4.70+/- 0.02, but this is normal.
- 4. Access the "Copier Window" from inside SP mode, then take 50 simplex sky-shot copies (completely black) onto A3 paper.
- 5. Close the black cap on the toner bottle firmly, then shake the bottle well. Next, remove the black cap and set the bottle in the toner supply unit. **Important:**
 - Be sure and close the cap firmly before shaking to prevent any toner spillage from the bottle.
 - > When installing the new toner bottle, make sure to use a bottle from lots $\underline{3}xx\underline{269}xx$ or later or $\underline{4}xxxxxxx$ or later (i.e. equal to or newer than the <u>underlined portions</u>).
- 6. Access SP2220-01 and input a value of 2.00 to trigger Toner End.
 - The value displayed after input will be in the range of 2.00+/- 0.02, but this is normal.



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Model: Adonis-C3	Date: 2-Dec-03	No.: RB082017b

7. Access the "Copier Window" from inside SP mode and take one copy. This will trigger the Toner End condition.

- 8. Initiate Toner End Recovery by opening the front cover, waiting at least 10 seconds, and then closing the cover.
- 9. Exit SP mode, then take some copies and check to see if there has been sufficient improvement.

Note: Initially, this may cause the image density to decrease, but it will gradually return to normal levels.

RIGOH	Tech	ulletii	n	PAGE: 1/1	
Model: Adonis-C	3		Date: 12	2-Mar-04	No.: RB082023
Subject: Service Manual Correction (Mainframe)				pared by: K. 1	Fakagi
From: 1st Tech. S	Support Sec. Service Suppo	ort Dept.			
Classification:	Troubleshooting	Part info	ormation	Action	n required
	Mechanical	Electric:	al	🗌 Servio	ce manual revision
	Paper path	🗌 Transm	it/receive	Retro	fit information
	Other ()				

Please apply the following SP7504 description revisions, which correct the firmware translation errors that appear on the LCD and SMC.

SP7-504-

ltem	Incorrect Description	Correct Description
08	Registration: ON	Transport Sensor 1
09	External Tray: ON	Transport Sensor 2
10	Internal Tray: ON	Transport Sensor 3
13	Duplex Exit 2: ON	Registration Sensor
14	Duplex Exit 3: ON	Fusing Exit Sensor
58	Vert. Trans 1: ON	Transport Sensor 1
59	Vert. Trans 2: ON	Transport Sensor 2
60	Bank 1 ON	Transport Sensor 3
61	Registration: OFF	Transport Sensor 4
63	External Tray: OFF	Registration Sensor
64	Not listed on SMC	Fusing Exit Sensor
66	Duplex Exit 1: OF	Entrance Sensor
67	Duplex Exit 2: OF	Relay Sensor 1 (option)
68	Duplex Exit 3: OF	Relay Sensor 2 (option)
69	Duplex Feed: OFF	Duplex Entrance Sensor

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Technical Bulletin

Reissued: 30-Apr-04

Date: 1-Apr-03

No.: RB082002d

Model: Adonis-C3

The items in bold italics have been corrected or added.

Subject: Firmware Release History (Controller)				Prepared by: Y.Urushihara		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat Electrical Transmit/rec		 Action required Service manual revision Retrofit information 		

This RTB has been issued to announce the firmware release information for the Controller.

Version	Program No.	C. SUM	Effective Date
1.04.2	B0825931C	92DA	February 2003 production
1.05.1	B0825931D	2A5B	July 2003 production
1.05.2	B0825931E	A123	September 2003 production
1.05.4	UC_LIST	FB34	Temporary release, not for application to production line (official release scheduled for March 2004).
1.06	B0825931F	1325	May 2004 production

Version	Symptom Corrected				
1.06	SC819, SC990, SC991 when printing large AS/400 jobs (GFPR#; RC03100012).				
	Address information cannot be restored from the IC card to the mainframe.				
	The 41 st entry onward in the "Counter Per User Code: Fax Tx" list are overwritten onto previous entries (RC03080008).				
	SC819 sometimes occurs when a defective HDD sector is discovered.				
	The controller stalls if receiving a Fax Tx/Rx request while switching over to Sleep Mode.				

Reissued: 30-Apr-04

Technical Bulletin

Model: Adonis-C3

Date: 1-Apr-03

No.: RB082002d

SP #IncorrectModified n7504001At Power OnAt Power On7504003Tray 1: ON1st Paper Feed Senso7504004Tray 2: ON2nd Paper Feed Senso7504005Tray 3/LCT: ON3rd Paper Feed Senso7504006Tray 4: ON4th Paper Feed Senso7504006Tray 4: ONLCT Tray Relay Senso7504007External Tray: ONLCT Tray Relay Sensor7504008Registration: ONTransport Sensor 17504009External Tray: ONTransport Sensor 27504010Internal Tray: ONTransport Sensor 37504010Internal Tray: ONFusing Exit Sensor7504013Duplex Exit 2: ONRegistration Sensor7504014Duplex Exit 3: ONFusing Exit Sensor7504015Bridge Unit-1 OFFRelay Sensor 1 (option7504018Bridge Unit-2 OFFDuplex Entrance Senso7504018Bridge Unit-2 OFFDuplex Exit Sensor7504023Exit Duplex OFFDuplex Exit Sensor75040241-Bin Tray (Check-in Error)1-Bin Tray Sensor7504028Finisher StaplerFinisher Tray7504029Finisher ExitFinisher Tray7504057LCT TrayLCT Tray Relay Senso <t< th=""><th>r Or or</th></t<>	r Or or
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	F
7 504 061 Registration: OFF Transport Sensor4.OF	F
	F
7 504 063 External Tray: OFF Registration Sensor.O	FF
7 504 066 Duplex Exit 1: OFF Fusing Exit Sensor.OF	F
7 504 067 Duplex Exit 2: OFF Relay Sensor 1.OFF	
7 504 068 Duplex Exit 3: OFF Relay Sensor 2.OFF	
7 504 069 Duplex Feed: OFF Duplex Entrance Sens	
7 504 073 Exit Duplex ON Duplex Exit Sensor.Of	or.OFF
7 504 074 1-Bin Tray (Check-Out 1 Bin Tray Sensor.OF	

Technical Bulletin

Reissued: 30-Apr-04 Model: Adonis-C3

Date: 1-Apr-03

Version	Symptom Corrected					
	The SMC display for the following default values has been revised in conjunction with the default changes announced in RTB #RB082017 for the high toner concentration in developer and low-charging offset solutions.					
	SP # Old New					
	2001-01145015002001-022002502005-03145015002201-015105602201-02380480					
1.05.4	Registered users #41 and onward are overwritten on the FAX Tx Counter List printout by registered user #1.					
1.05.2	 CSS (RSS) communication interrupted if the machine initiates Auto Off mode, after which RSS communication cannot be reestablished. Copies show both the correct image and the image from the following original when feeding from the bypass tray in Thick Paper mode on the 45cpm model. 					
1.05.1	 Not able to view thumbnails from WebImageMonitor of FAX reception documents received from specific senders (machine fails to create thumbnails). SC863 (damaged HDD sector) cannot be cleared and HDD does not come back on line, as the sector backup mechanism does not function correctly for specific sectors. 					
1.04.2	1st Mass Production					

Technical Bulletin

Reissued: 30-Apr-04

Date: 1-Apr-03

No.: RB082003d

RTB Correction

Model: Adonis-C3

The items in bold italics have been corrected or added.	

Subject: Firmware Release History (BICU)			Prepared by: Y.Urushihara	
From: 1st Tech. S	Support Sec. Service Support	Dept.		
Classification:	Troubleshooting Mechanical	Part informat Electrical	tion	 Action required Service manual revision
	Paper path Other ()	Transmit/rec	eive	Retrofit information

This RTB has been issued to announce the firmware release information for the BICU.

Version	Program No.	C. SUM	Effective Date
1.09	B0825162D	1C5E	February 2003 production
1.10	B0825162E	A5CF	April 2003 production
1.12	B0825162F	C79D	July 2003 production
1.13	B0825162G	A38C	November 2003 production
1.13b	B0825162H	12EF	May 2004 production

Version		Symptom Corrected
1.13b	1.	Initial values of SP modes have been changed for offset (High toner concentration in Developer and Low-charging Offset) as follows
		SP # 0 H New
		2001–01 1450 1500
		2001–02 200 250
		2005–03 1450 1500
		2201-01 510 560
		Increase in churning time from 30→90sec
	2. 3.	Note: For the two solutions mentioned above, it is also necessary to update to Controller ver1.06 or later. Staple jam with SR880 (FPR#; RE04010008) Duplex jam with odd-numbered print jobs.

Reissued: 30-Apr-04

Model: Ad	Adonis-C3 Date: 1-Apr-03 No.: RB082003d					
Version	Symptom Corrected					
1.13	 Back grounding (toner oversupply output when taking a large number with Toner Recovery activated. Black lines on the trailing edges of Vertical white lines appear on cop Significant drop in image quality w scanning at a sub scan resolution 191.9dpi. 	r of copies first thing ir f DF copies taken at 7 ies when the shading p ith FAX and Scanner b	h the morning 1% reduction. blate is dirty. binary			
1.12	 Image density problems when print SC390 due to ID sensor misdeted following an extended period of st environments. Drive control program modification maintains proper shape (applied f A-C3 firmware). SC350 detection conditions change eliminate unnecessary occurrence 	tion when a copy job is orage (non-use) in high ns applied to ensure pr rom the A-C2, previous ged from 2 times \rightarrow 10	s initiated n temperature essure roller sly missing in			
1.10	Charge voltage rises if the machine is DF open) under low-temperature cond voltage correction processing.					
1.09	1st Mass Production					

RIGOH	PAGE: 1/2				
Model: Adonis-C	23	Dat	e: 20-May-04	No.: RB082024	
Subject: Trouble	Subject: Troubleshooting: SC Error Summary Prepared by: K. Takagi				
From: 1st Tech.	Support Sec. Service Suppo				
Classification:	Troubleshooting	Part info	ormat	tion 🗌 Actio	n required
	Mechanical	Electric	al	🗌 Servi	ce manual revision
	Paper path	🗌 Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Please use the following troubleshooting information for the SC codes listed below (e.g. SC990), in cases where the cause and suitable action is difficult to determine. This RTB will be continually updated as new information on key field SC errors is added.

Note:

- The specific occurrence conditions for the same SC can vary, therefore the following is a compilation of the most common variations of SC990, 991, etc.
- > One key occurrence condition is the combination of filename, line number and value.
- If the following actions do not resolve the underlying cause of the SC, please print out the SMC report and forward it to the appropriate service key-person.

SC Code	Specific Occurrence Conditions	Cause	Action
SC990	The following data is stored in the SC error log: File: procon.c Line: 8xxx (ex. 8573) Value: 0 Note: In many such cases, SP2103-1 to -4 have been set to a value near the maximum (+64).	A normal grayscale pattern was not detected 15 times consecutively during the ID sensor Grayscale pattern check.	 Clean the ID sensor and/or drum. Replace the following, as deemed necessary: OPC drum Developer Cleaning blade Charge roller Charge roller cleaning roller LD unit If any of the above actions resolved the SC, perform all of the following: Execute SP3001-2 (ID Sensor Initial Setting). Return SP2001-1 (Charge Roller Bias Adjustment) to its default value. Return SP2103-1 to -4 (LD Power Adjustment) to their default values.

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Technical Bulletin

Model: Ador	nis-C3		Date: 20-M	1ay-04	No.: RB082024
SC Code	Specific Occurrence Conditions	Cause		Action	
SC990	 Occurs only when using the SR880 finisher with the 45cpm model. Tends to occur when the machine is processing multiple Stapling print jobs simultaneously. Finisher jam occurs, followed by the SC990 display. Note: For details, see FPR RE04010008.	One of the Stap does not stop le enough at the p stacking area, a result overlaps previous job ins stacking unit. T causes a finish then the SC990	ong ore- and as a with the side the his er jam and	Update to later.	BiCU v1.13b or
SC991/992 /920/921	 Occurs just after the main power is turned on. The following data is stored in the SC error log: File: scs_time_count.c 	Communication between the op panel and cont	eration	harnes the con is prop	to see that the s running between ntroller and LCDC perly connected. the LCDC.

RIGOH

Technical Bulletin

Model: Adonis-C3			Date: 28-May-04		04	No.: RB082025
Subject: Service Manual Correction (Mainframe)				Prepared by: K. Takagi		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	Part info	ormat	tion	Action	n required
	Mechanical	Electric	al		🛛 Servic	e manual revision
	Paper path	🗌 Transm	it/rec	eive	Retro	fit information
	Other ()					

Please apply the following correction to your Model A-C3 Service Manual (machine code: B079/B082).

The revised item is underlined.

Section 3 (Replacement and adjustment) 3.3.2 Drum (page 3-8)

Incorrect:

12. Do the process initial setting procedure (SP2805)

Correct:

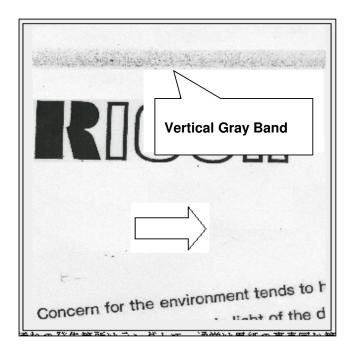
12. Do the developer initialization procedure (SP2805)

RIGOR Reissued: 2-A		hnical B ul	letin	PAGE: 1/3
Model: Adonis-0	23	Da	ate: 2-Mar-04	No.: RB082021b
RTB Correctio The items in bo	n Id italics have been co	prrected or added		
Subject: Gray Band Prepared by: K. Takagi				
From: 1st Tech.	Support Sec. Service Supp	port Dept.		
Classification:	 Troubleshooting Mechanical Paper path Other () 	 Part inform Electrical Transmit/re 		n required ce manual revision fit information

The cleaning roller was modified to further improve the level of gray bands. Please note that the <u>Solution</u> below was also changed.

SYMPTOM

Random *gray band(s)* (both sides) or fusing wrap-around jams due to cleaning roller toner melting, mostly on the 45cpm model.



RIGOH	
Reissued: 2-Aug-04	

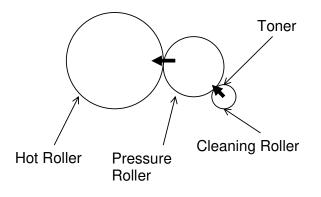
Model: Adonis-C3	Date: 2-Mar-04	No.: RB082021b

CAUSE

The surface temperature of the cleaning roller exceeds the maximum melting point of the toner collected onto the roller, allowing the re-melted toner to be transferred back to the paper via the pressure and hot rollers.

Causes of high roller temperature:

- Since the default fusing temperature is higher on the 45cpm model, the fusing unit internal temperature and therefore cleaning roller temperature is generally higher.
- The fusing temperature on both the 35/45cpm models is sometimes set higher as part of a solution for cold offset.
- The internal temperature rises when high-volume, continuous duplex jobs of 1-to-15 or more are performed on high-ACV machines.



SOLUTION

If the symptom is reported in the field, do the following:

1. <u>Update the controller firmware and BiCU firmware to:</u> Controller: v1.06 (B0825931F) BiCU: v1.13b (B0825162H)

The new firmware reduces the amount of toner transferred to the paper, which reduces the amount of toner on the fusing cleaning roller.

2. <u>Replace the fusing cleaning roller with AE042070</u>

The fusing cleaning roller was changed as shown below. The new roller has a black coating that helps keep toner from melting.

Description	Old P/N	New P/N
Fusing Cleaning Roller	AE042054	AE042070

IMPORTANT:

- DO NOT clean the new roller.
- DO NOT cut, shave or try to change the surface of the roller.

If you do, the new coating on the roller will come off.

RIGOH	
	~ 4

Reissued: 2-Aug-04

Model: Adonis-C3 Date: 2-Mar-04 No.: RB082021b

3. Fusing temperature

If the fusing temperature (SP1105-001, -002) had been set higher than the default, return it to its default value.

- However, if the fusing temperature is being set above default as a solution to cold offset, simply make sure this temperature does not exceed the following:
 - ♦ 35cpm: Maximum increase of +10C
 - ♦ 45cpm: Maximum increase of +5C

4. Toner Lot

Check the lot number printed on the toner bottle being used in the machine, and replace the bottle if it is older than the following.

> New toner:

- ♦ Lot <u>3</u>xx<u>207</u>xx or later, Or
- \diamond Lot $\underline{\mathbf{4}}$ xxxxxx or later
- Important: "Or later" = equal to or higher to <u>the underlined numbers</u>.
 3: Last digit of production year

207: Day of production, i.e. number of days since Jan. 1

After installing the new toner, since there will still be some old toner left inside the PCU, toner supply unit, and development unit, please be sure to remove this by either vacuuming out each unit, or taking 50 A3/DLT solidblack sky-shot copies.

Technical Bulletin

Reissued: 16-Sep-04 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082003e

RTB Reissue

The items in bold italics have been added.						
Subject: Firmwa	re Release History (BICU)		Prepared by: K. Takagi			
From: 1st Tech. S	Support Sec. Service Support I	Dept.				
Classification:	Troubleshooting	Part informat	tion	Action required		
	Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Other ()					

This RTB has been issued to announce the firmware release information for the BICU.

Version	Program No.	C. SUM	Effective Date
1.09	B0825162D	1C5E	February 2003 production
1.10	B0825162E	A5CF	April 2003 production
1.12	B0825162F	C79D	July 2003 production
1.13	B0825162G	A38C	November 2003 production
1.13b	B0825162H	12EF	May 2004 production
1.13bs	LR0004	24D4	Temporary release, not for application to the production line

Version	Symptom Corrected / Other Changes
1.13bs	• Toner dropping from the fusing thermistor and fusing strippers (even after the modified strippers and springs are installed). Note: Software modified so that job end cleaning is performed more often, and pre-job cleaning is not performed at all.
	IMPORTANT: - <u>After you update to this version, you need to change SP3905-02</u> <u>(Job end cleaning frequency) to a value of "5"</u> . The machine will then do job-end cleaning once every 5 sheets.
	- <u>When using v1.13b or older, do not decrease the setting of</u> <u>SP3905-02</u> . This would make the machine do too much cleaning, because it already does pre-job cleaning. This causes too much fusing roller idling time.

lodel: Ac	donis-C3 Date: 1-Apr-03 No.: RB08200
/ersion	Symptom Corrected / Other Changes
1.13b	1. Initial value of SP mode has been changed for offset (High toner
	concentration in Developer and Low-charging Offset) as follows
	SP # 0 H New
	2001–01 1450 1500
	2001–02 200 250 2005–03 1450 1500
	2201-01 510 560
	2201–02 380 480
	Increase in churning time from 30→90sec
	Note: For the two solutions mentioned above, it is also necessary to update to
	Controller ver1.06 or later.
	2. Staple jam with SR880 (FPR#; RE04010008)
	3. Duplex jam with odd-numbered print jobs.
1.13	1. Back grounding (toner oversupply) caused by fluctuating TD sensor
	output when taking a large number of copies first thing in the morning
	with Toner Recovery activated.
	 Black lines on the trailing edges of DF copies taken at 71% reduction. Vertical white lines appear on copies when the shading plate is dirty.
	4. Significant drop in image quality with FAX and Scanner binary
	scanning at a sub scan resolution setting of 64-95.9dpi or 96-
	191.9dpi.
1.12	5. Image density problems when printing out SP mode test copies.
	 SC390 due to ID sensor misdetection when a copy job is initiated following an extended period of storage (non-use) in high temperature
	environments.
	7. Drive control program modifications applied to ensure pressure roller
	maintains proper shape (applied from the A-C2, previously missing in
	A-C3 firmware).
	 SC350 detection conditions changed from 2 times → 10 times to eliminate unnecessary occurrences.
1.10	Charge voltage rises if the machine is kept from entering OFF mode (e.g.
	DF open) under low-temperature conditions due to an error with charge
4.00	voltage correction processing.
1.09	1st Mass Production

RIGOH	Techn	ical B	ull	etin		PAGE: 1/1
Model: Adonis-C	23		Dat	e: 28-Oct-	04	No.: RB082026
Subject: SC872/	SC873			Prepared	d by: к. т	akagi
From: 1st Tech. S	Support Sec. Service Support D	Dept.				
Classification:	 Troubleshooting Mechanical Paper path Product Safety 	Part info Electric Transm	al		Servic	n required ce manual revision fit information

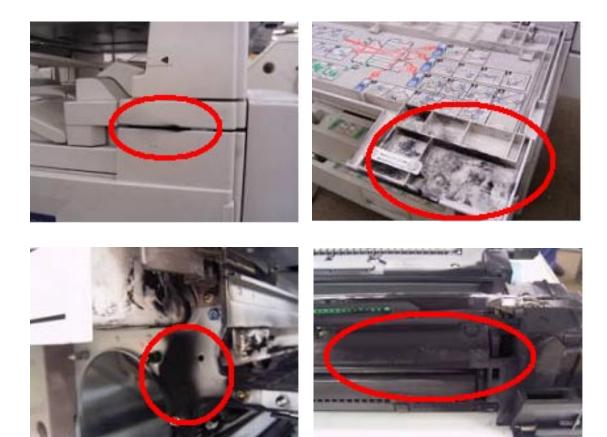
Please add the following SC information to your Service Manuals.

Code N	о.	Symptom	Possible Cause
872	В	Email Receiving Data Error Machine detects an HDD error during warm-up.	 Emails previously received by the machine and stored in the hard drive may contain damaged data. This can be deleted by executing SP5832-007 (Mail RX data), but note that doing so will <u>also delete all other received</u> <u>emails</u>.
			Defective HDD
873	В	Email Sending Data Error	 Emails previously sent by the machine and stored in the hard drive may contain damaged data. This can be deleted by executing SP5832-008 (Mail TX data), but note that doing so will also delete all other sent emails, as well as initialize the sender's user name/password and administrator Mail address. Defective HDD

RIGOH	Techn	nical B	ull	etin	PAGE: 1/2
Model: Adonis-C	23		Dat	e: 20-Dec-04	No.: RB082027
Subject: Toner S	Scattering			Prepared by: к. Т	「akagi
From: 1st Tech.	Support Sec. Service Support	Dept.			
Classification:	 Troubleshooting Mechanical Paper path Other () 	☐ Part info ☐ Electric ☐ Transm	al	Servio	n required ce manual revision fit information

SYMPTOM

Toner scattering occurs around the PCU and on the inside/outside of the front cover.



RIGOH
Model: Adonis-C3

Tech	nical	B ulletin	
	iiiitai		

Date: 20-Dec-04

No.: RB082027

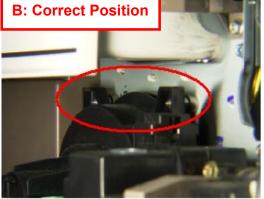
CAUSE

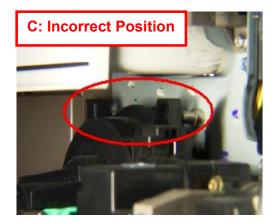
The operator pulls down the green lever for the toner hopper unit before they push the toner hopper unit into the machine.

Note:

- If the operator makes this error, it <u>looks like</u> the toner hopper unit is set correctly (see photo A). However, the positioning pins in the machine do not go inside the holes in the toner hopper unit.
- As a result, the PCU is not aligned with the toner supply window and the new fusing cooling fan (added from A-C3) scatters the toner inside the machine.
- The correct operation is to: 1) Push the toner hopper unit all the way in, and then 2) Pull down the lever.







SOLUTION

- 1) Re-install the toner hopper unit correctly.
- 2) Clean the inside of the machine.
- 3) Show the customer the correct way to install the toner hopper unit.

Technical Bulletin

Reissued: 23-Feb-05

Date: 1-Apr-03

No.: RB082002f

Model: Adonis-C3

The items in bold italics have been corrected or added.	

Subject: Firmwar	e Release History (Controller)		Prepared	by: K.Takagi
From: 1st Tech. S	Support Sec. Service Support D	Dept.		
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat Electrical Transmit/rec		 Action required Service manual revision Retrofit information

This RTB has been issued to announce the firmware release information for the Controller.

Version	Program No.	C. SUM	Effective Date
1.04.2	B0825931C	92DA	February 2003 production
1.05.1	B0825931D	2A5B	July 2003 production
1.05.2	B0825931E	A123	September 2003 production
1.05.4	UC_LIST	FB34	Temporary release, not for application to production line (official release scheduled for March 2004).
1.06	B0825931F	1325	May 2004 production
1.06s	LR0020	F07F	Temporary release, not for application to production line.

Version	Symptom Corrected
1.06s	 The machine does not update the address book data after SP5850- 3 is executed. Note: This occurs only when the address book data is in the FCU. SC990 or SC819 occurs during the copy job if the paper was fed through the bypass tray.
1.06	SC819, SC990, SC991 when printing large AS/400 jobs (GFPR#; RC03100012).
	Address information cannot be restored from the IC card to the mainframe.
	The 41 st entry onward in the "Counter Per User Code: Fax Tx" list are overwritten onto previous entries (RC03080008).
	SC819 sometimes occurs when a defective HDD sector is discovered.
	Controller stalls if receiving a FAX Tx/Rx request while switching over to
	Sleep Mode.

RIGOH Reissued: 23-Feb-05

Model: Adonis-C3

Date: 1-Apr-03

No.: RB082002f

SP #			Incorrect	Modified name
	504	001	At Power On	At Power On
	504	003	Tray 1: ON	1st Paper Feed Sensor
7	504	004	Tray 2: ON	2nd Paper Feed Sensor
7	504	005	Tray 3/LCT: ON	3rd Paper Feed Sensor
7	504	006	Tray 4: ON	4th Paper Feed Sensor
	504	007	External Tray: ON	LCT Tray Relay Sensor
7	504	008	Registration: ON	Transport Sensor 1
7	504	009	External Tray: ON	Transport Sensor 2
7	504	010	Internal Tray: ON	Transport Sensor 3
7	504	013	Duplex Exit 2: ON	Registration Sensor
7	504	014	Duplex Exit 3: ON	Fusing Exit Sensor
7	504	016	Exit1 OFF	Exit Entrance Sensor
7	504	017	Bridge Unit-1 OFF	Relay Sensor 1 (option)
7	504	018	Bridge Unit-2 OFF	Relay Sensor 2 (option)
7	504	019	EntDuplex1 OFF	Duplex Entrance Sensor
7	504	023	Exit Duplex OFF	Duplex Exit Sensor
7	504	024	1-Bin Tray (Check-in Error)	1-Bin Tray Sensor
7	504	028	Finisher Stapler	Finisher Staple Tray
7	504	029	Finisher Exit	Finisher Tray
	504	057	LCT Tray	LCT Tray Relay Sensor.OFF
7	504	058	Vert. Trans 1: ON	Transport Sensor1.OFF
7	504	059	Vert. Trans 2: ON	Transport Sensor2.OFF
7	504	060	Bank 1 ON	Transport Sensor3.OFF
7	504	061	Registration: OFF	Transport Sensor4.OFF
7	504	063	External Tray: OFF	Registration Sensor.OFF
7	504	066	Duplex Exit 1: OFF	Fusing Exit Sensor.OFF
7	504	067	Duplex Exit 2: OFF	Relay Sensor 1.0FF
7	504	068	Duplex Exit 3: OFF	Relay Sensor 2.0FF
7	504	069	Duplex Feed: OFF	Duplex Entrance Sensor.OFF
7	504	073	Exit Duplex ON	Duplex Exit Sensor.OFF
7	504	074	1-Bin Tray (Check-Out	1 Bin Tray Sensor.OFF
			Error)	-

Reissued: 23-Feb-05

Model: Adonis-C3

Date: 1-Apr-03

No.: RB082002f

Version	Symptom Corrected
	The SMC display for the following default values has been revised in conjunction with the default changes announced in <i>RTB</i> # <i>RB082003c</i> for the high toner concentration in developer and low-charging offset solutions. Note: For the two solutions mentioned above, it is also necessary to update to BICU ver1.13b or later.
	SP # 0 H New 2001-01 1450 1500 2001-02 200 250 2005-03 1450 1500 2201-01 510 560 2201-02 380 480
1.05.4	Registered users #41 and onward are overwritten on the FAX Tx Counter List printout by registered user #1.
1.05.2	 CSS (RSS) communication interrupted if the machine initiates Auto Off mode, after which RSS communication cannot be reestablished. Copies show both the correct image and the image from the following original when feeding from the bypass tray in Thick Paper mode on the 45cpm model.
1.05.1	 Not able to view thumbnails from WebImageMonitor of FAX reception documents received from specific senders (machine fails to create thumbnails). SC863 (damaged HDD sector) cannot be cleared and HDD does not come back on line, as the sector backup mechanism does not function correctly for specific sectors.
1.04.2	1st Mass Production

Technical Bulletin

Reissued: 27-Apr-05

Date: 1-Apr-03

No.: RB082005c

Model: Adonis-C3

The items in bold italics have been corrected or added.

Subject: Firmware Release History (MFP Service Card)				by: K. Takagi
From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part informat Electrical Transmit/rec		 Action required Service manual revision Retrofit information

This RTB has been issued to announce the firmware release information for the MFP Firmware Service Card.

MFP Service Card

Version	Program No.	C. SUM	Effective Date
1.00	B5485935	E539	February 2003 production
1.01	B5485935A	0E49	May 2003 production
1.02	B5485935B	0171	July 2003 production
1.02.3	B5485935B	34BC	Temporary release, not for
			application to production line

Contents

Version	Programs/Versions				
		Printer		Scanner	
1.00	1.00	B5485931A	1.01	B5485932A	
1.01	1.02	B5485931B	1.01	B5485932A	
1.02	1.03	B5485931C	1.02	B5485932C	
1.02.3	1.03c	B5485931C	1.02	B5485932C	

Reissued: 27-Apr-05

Model: Adonis-C3 Date: 1-Apr-03

No.: RB082005c

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Version	Symptom Corrected
1.03c	 The following PCL problems have been modified: The Auto-Tray Switching function doesn't switch trays after paper runs out. Note: After applying this firmware, please turn BitSW#3-4 ON. This will enable the Auto-Tray Switching function. Incorrect font size settings when printing a multi-page document in PCL format: (GFPR #RC03090002 and RE03100014). If PCL data is printed under the following 3 conditions, some problems may occur. (GFPR#RE03090010, RE03090012, RE03100012, RC03100014, RC04040013)
1.03	 Merged PCL job does not print (TechMail #TS030100). Only the first duplex command is interpreted correctly when printing PCL files containing simplex, duplex (short) and duplex (long) commands (GFPR #RC03020001).
1.02	 Software Bug Fixes The downloaded PCL Barcode fonts are not printed correctly on the PCL font list (GFPR #RC03010004). Courier font is not printed out with the correct font pitch (GFPR #RC03010001). Barcodes appear separated (shifted) (GFPR#RE03010016). Duplex face commands (front/rear) are not applied correctly when the PCL page length command is used (GFPR #RC02120014). Specification Changes: Selecting HDD font or DIMM font may reduce available memory.
1.00	2. Supports SAP Barcode & OCR printing. 1st mass production
1.00	1 ist mass production

Scanner

Version	Description
1.02	 Scanner sometimes freezes when an email address is 123 characters or longer. Scanner sometimes freezes when Divide & Send Email is used frequently within in short period of time.
1.01	1st mass production

Technical Bulletin

Reissued: 9-May-05 Model: Adonis-C3

Date: 1-Apr-03

No.: RB082006b

RTB Reissue

The items in bol	d italics have been add	ded.		
Subject: Firmwar	e Release History (NET Se	Prepared by: K. Takagi		
From: 1st Tech. S	Support Sec. Service Suppo	ort Dept.		
Classification:	Troubleshooting	Part informat	ation Action required	
	Mechanical	Electrical	Service manual revision	
	Paper path	Transmit/rec	ceive Retrofit information	
	⊠ Other ()			

This RTB has been issued to announce the firmware release information for the Network Firmware Service Card.

Net Service Card

Version	Program No.	C. SUM	Effective Date
1.04.2	B5485936	F22D	February 2003 production
1.05	B5485936A	9E82	July 2003 production
1.05nfa105	B5485936B	8251	March 2005 production
1.05nfa106	B5485936C	64BB	April 2005 production

Contents

Version		Programs/Versions						
	NCS NFA WebSys			WebDocBox				
1.04.2	4.02	B0825933B	1.03	B0825934A	1.04	B0825935A	1.11	B0825936A
1.05	4.04	B0825933C	1.04	B0825934B	1.04	B0825935A	1.11	B0825936A
1.05 nfa105	4.04	B0825933C	1.05	B0825934C	1.04	B0825935A	1.11	B0825936A
1.05 nfa106	4.04	B0825933C	1.06	B0825934D	1.04	B0825935A	1.11	B0825936A

RIGOH
Poissund: 9 May

Reissued: 9-May-05 Model: Adonis-C3

Date: 1-Apr-03

NCS (NIB)

Version	Description					
4.04	 NIC fails to reboot after network settings are modified (and NIC reboots) several times. Hop count was mistakenly set at 4, making it impossible to obtain an auto IP address when there are 4 or more routers between the unit and DHCP server (hop count corrected to 64). 					
4.02	1st mass production					

NFA (Netfile)

Version	Description
1.06	<i>The scanned PDF files in the document server cannot be opened with Acrobat 7.0 after they are downloaded to a PC. (GFPR#RC05020009)</i>
1.05	Using WIM with IE6.0 SP1, JPEG and TIFF files can't be downloaded from the document server. If this is attempted, a blank white screen will be displayed.
1.04	Machine does not switch to Energy Saver mode when the operation switch is pressed while the machine is Forwarding documents.
1.03	1st mass production

WebSys

Version	Description				
1.04	1st mass production				

WebDocBox

Version	Description				
1.11	1st mass production				

RICOH

Technical Bulletin

PAGE: 1/2

Model: Adonis-C3			Date: 12-May-06		-06	No.: RB082028	
Subject: Grease stuck to the OPC surface				Prepared by: K. Takagi			
From: 1st Tech. Support Sec. Service Support Dept.							
Classification:	⊠ Troubleshooting	Part infe	ormat	ation Actio		n required	
	Mechanical	Electrical				ice manual revision ofit information	
	Paper path						
	Product Safety	Other ()			

SYMPTOM

Toner dirtying appears on both sides of the printout just after a new PCU is installed.



CAUSE

Too much grease was applied to the drum or charge roller during factory assembly. As a result, some of the grease moved to the image area of the drum or roller and attracted toner.

Note: This only occurs on some service parts PCUs from the "**Affected Units**" list below. It does not occur on service parts drums/charge rollers, or PCUs already inside a new machine.

SOLUTION

Production line:

The instructions for putting the grease on the PCU were corrected.

In the field:

Do this procedure when you install a PCU from the "Affected Units" list below:

- 1. Take 5 all-white copies (A3/DLT).
- 2. If the symptom occurs, go to step **3.** If it does not occur, the PCU is normal.

RICOH Technical Bulletin

PAGE: 2/2

Model: Adonis-C3

Date: 12-May-06

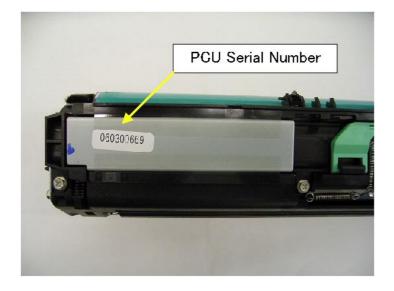
No.: RB082028

- 3. Take 10 more all-white copies (A3/DLT).
- 4. If the symptom still occurs, measure the distance between each dirty image.
 - If the distance is about **180mm**: Remove the **drum** and clean the drum surface (dry cloth +alcohol).
 - If the distance is about **44mm**: Remove the **charge roller** and clean the roller surface (dry cloth +alcohol).
- 5. Reinstall the same part you removed in step 4 (drum or charge roller).
- 6. Take 5 all-white copies (A3/DLT).
- 7. If the symptom still occurs:
 - If the distance is about **180mm**: Replace the **drum**.
 - If the distance is about **44mm**: Replace the **charge roller**.

Affected Units

The symptom only occurs on the following service parts PCUs:

Service Parts P/N (PCU)	PCU Serial Number (PCU)	Model on which the PCU is used:
B0822203	051000001 - 060302100	Model A-C3/A-C3e/f



RICOH

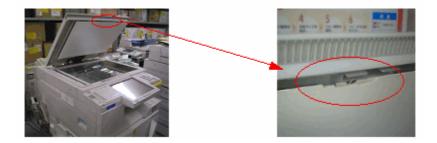
Technical Bulletin

PAGE: 1/1

Model: Adonis-C3			Date: 5-Oct-07		7	No.: RB082029	
Subject: Platen cover sheet damage				Prepared by: K. Takagi			
From: 1st Tech. Support Sec. Service Support Dept.							
Classification:	Troubleshooting	Part informa		tion	Action	n required	
	Mechanical	Electrica	al		Servic	ce manual revision	
	Paper path	🗌 Transmi	it/rec	eive	Retrof	fit information	
	Product Safety	🗌 Other ()			

SYMPTOM

A small area on the lower front edge of the platen cover sheet is damaged. This may have a potential safety risk, depending on the amount of damage.



CAUSE

The platen cover is opened/closed repeatedly over a long period of time, and each time, the operator touches the platen cover sheet. As a result, this area of the platen cover sheet is gradually worn down.

SOLUTION

Check the condition of the platen cover sheet at the next service visit.

If the platen cover sheet shows any damage:

Temporary:

- Remove the platen cover sheet and reattach it in the reverse orientation (turn it 180 degrees so that the damaged edge is at the rear side).
- Cover the damaged area of the platen cover sheet with transparent tape.

Permanent:

• Replace the platen cover sheet with the modified part:

P/N G3291371 Sheet: Pressure plate: Ass'y Used in platen cover options produced from: March 2007