

Model: Adonis-C2		Date: 10-May-01	No.: MB003001
Modified Article: Operation Panel Ass'y		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalogs as follows:

1. Description correction.

Part number	Old description	New description	Page	Index
B0041508	Keytop – Preheat	Keytop - Energy Saver	17	15
B0041510	Keytop – Confirm	Keytop – Check Modes	17	16

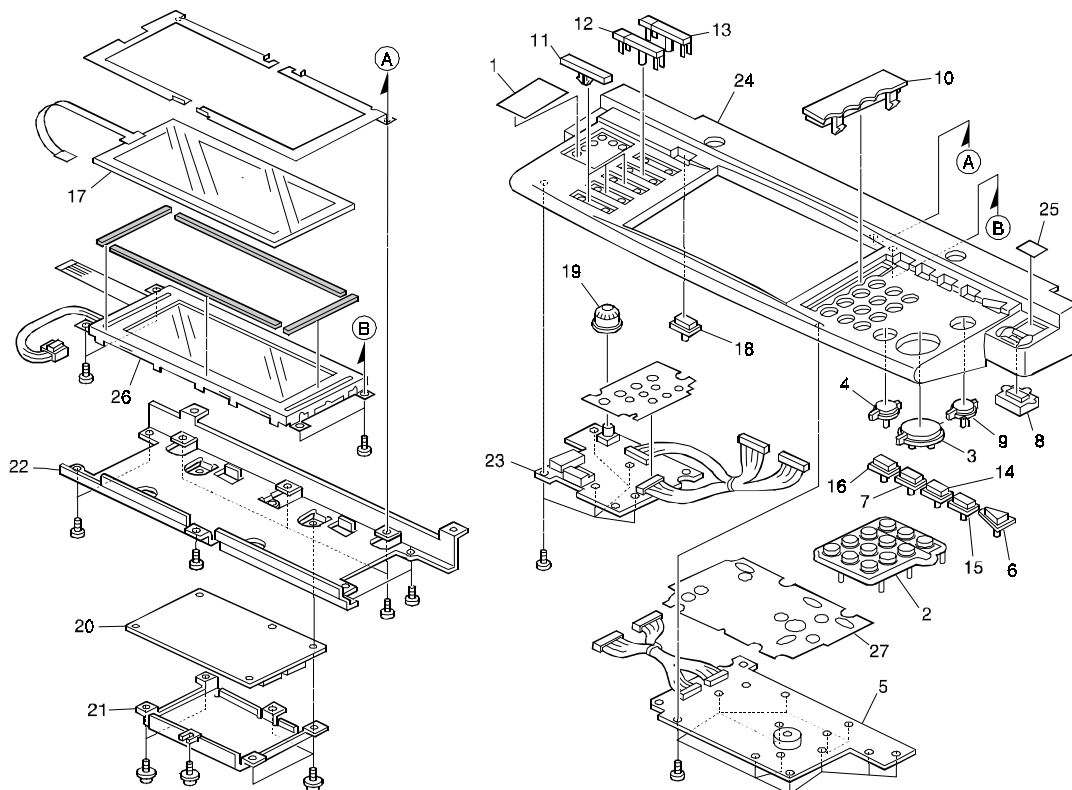
2. Parts deletion.

The following part was mistakenly listed in the catalog:

Part number	Description	Q'ty	Page	Index
B0041507	Keytop – Reset Switch	1	17	14

3. Description correction, index number correction (illustration only): 17 → 7.

Part number	Old description	New description	Page	Index
B0041509	Keytop – Block Diagram	Keytop - Program	17	7



Model: Adonis-C2		Date: 07-Jun-01	No.: MB003002
Modified Article: Card Cover		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Parts standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2855893	G0655893	Card Cover	1-1	O/O	69	8

Model: Adonis-C2		Date: 22-Jun-01	No.: MB003003
Modified Article: Operating Manual - System and Copy		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as shown in the following tables.

1. Change the 'Old part number' to the 'New part number' depending on your region and company.

Old part number	New part number	Description	Q'ty	Page	Index
A2848503		Operating Manual – Copy	1	83	20
	B0047205	Operating Instructions – Copy (LAN-NA)	1	83	20
	B0046697	Operating Instructions – Copy (SVN)	1	83	20
	B0046607	Operating Instructions – Copy (RIC-NA)	1	83	20
	B0046609	Operating Instructions – Copy (RIC-TWN)	1	83	20
	B0046606	Operating Instructions – Copy (RIC-CHN)	1	83	20
	B0046660	Operating Instructions – Copy ((INF)(English)	1	83	20
	B0046608	Operating Instructions – Copy (RIC-Asia)	1	83	20
	B0036607	Operating Instructions – Copy (RIC-NA-GSA)	1	83	20
	B0036697	Operating Instructions – Copy (RIC-SVN-GSA)	1	83	20
A8778520		Operating Manual – System	1	83	21
	B0046597	Operating Instructions – System (SVN)	1	83	21
	B0046507	Operating Instructions – System (RIC-NA)	1	83	21
	B0046509	Operating Instructions – System (RIC-TWN)	1	83	21
	B0046506	Operating Instructions – System (RIC-CHN)	1	83	21
	B0046560	Operating Instructions – System (INF)(English)	1	83	21
	B0046508	Operating Instructions – System (RIC-Asia)	1	83	21
	B0036507	Operating Instructions – System (RIC-NA-GSA)	1	83	21
	B0036597	Operating Instructions – System (RIC-SVN-GSA)	1	83	21

2. Delete the following part numbers.

New part number	Description	Q'ty	Page	Index
B0046506	Operating Instructions – System (RIC-CHN)	1	83	22
B0046507	Operating Instructions – System (RIC-NA)	1	83	22
B0046508	Operating Instructions – System (RIC-Asia)	1	83	22
B0046509	Operating Instructions – System (RIC-TWN)	1	83	22
B0046560	Operating Instructions – System (INF)	1	83	22
B0046697	Operating Instructions – System ((SVN)	1	83	22
B0046606	Operating Instructions – Copy (RIC-CHN)	1	83	22
B0046607	Operating Instructions – Copy (RIC-NA)	1	83	22
B0046608	Operating Instructions – Copy (RIC-Asia)	1	83	22
B0046609	Operating Instructions – Copy (RIC-TWN)	1	83	22
B0046660	Operating Instructions – Copy (INF)(English)	1	83	22
B0046697	Operating Instructions – Copy (SVN)	1	83	22
B0047205	Operating Instructions – Copy (LAN-NA)	1	83	22
B0047207	Operating Instructions – Copy (LAN)	1	83	22

Model: Adonis-C2		Date: 04-Jul-01	No.: MB003004
Modified Article: LCD		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The IC of the LCD has been changed because the production of the old one is discontinued.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0045215	B0045216	LCD – HVGA U95 BL	1-1	O/O	17	26	

Reissued: 29-Aug-01

Model: Adonis-C2	Date: 04-Jul-01	No.: MB003005a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Heater		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☒ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

The heater has been changed because production of the old one has been discontinued.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX430063	AX430072	Heater – 120V 550W 335mm	1-1	O/O	47	14	
AX430064	AX430073	Heater – 230V 550W 335mm	1-1	O/O	47	14	
AX440128	AX440149	Heater – 120V 650W 215mm	1-1	O/O	47	42	
AX440129	AX440150	Heater – 230V 650W 215mm	1-1	O/O	47	42	

Model: Adonis-C2		Date: 01-Aug-01	No.: MB003006
Modified Article: Gear - 29Z		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following gear has been changed due to parts standardization.

Old part number	New part number	Description	Q'ty	Int	Page	Index
AB011384	AB011446	Gear – 29Z	1-1	O/O	45	11

Model: Adonis-C2		Date: 05-Sep-01	No.: MB003007
Modified Article: Hard Disk		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Due to production discontinuation, the HDD has been changed as shown below.

Note: There is no change in speed or performance.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0045893	A6915863	Hard Disk	1-1	0/0	69	11	

Model: Adonis-C2		Date: 17-Sep-01	No.: MB003008
Modified Article: Power Supply Unit		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

To meet standards, the Power Supply Unit and Fuse has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ240060	AZ240070	Power Supply Unit – 115V 302W (NA/TWN)	1-1	O/O	61	14	
AZ240061	AZ240071	Power Supply Unit – 230V 302W (EU/Asia)	1-1	O/O	61	14	
AZ240062	AZ240072	Power Supply Unit – 230V 302W (CHN)	1-1	O/O	61	14	
11070907	11070906	Fuse – 6.3A 125V (120V)	1-1	O/O	61	110	
11070920	11070921	Fuse – 6.3A 250V (230V)	1-1	O/O	61	110	

Model: Adonis-C2	Date: 17-Sep-01	No.: MB003008
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0781860131
Gestetner 3502	115/60	USA	B003-15	H7016602169
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H7016500001
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7016601905
Ricoh Aficio 1035	220/50	China	B003-21	H7016702172
Gestetner 3502	220/50	Europe, Asia	B003-22	H7016601679
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L0781860001
Infotec 4353 MF	220/50	Europe	B003-26	4118610001
Aficio 1035	220/50	Europe, etc	B003-27	H7016601832
Aficio 1035	220/50	Korea	B003-28	H7016700339
Aficio 1035	220/50,60	Asia	B003-29	H7016501175
Lanier 5645	115/60	USA	B004-14	L0791860001
Gestetner 4502	115/60	USA	B004-15	H7116600001
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H7116500451
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7116602048
Ricoh Aficio 1045	220/50	China	B004-21	H7116702969
Gestetner 4502	220/50	Europe, Asia	B004-22	H7116601142
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L0791860356
Infotec 4452 MF	220/50	Europe	B004-26	4128610001
Aficio 1045	220/50	Europe, etc	B004-27	H7116601398
Aficio 1045	220/50	Korea	B004-28	H7116701234
Aficio 1045	220/50,60	Asia	B004-29	H7116502979

Model: Adonis-C2		Date: 12-Oct-01	No.: MB003009
Modified Article: Cleaning Pad		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

As shown below, the Cleaning Pad has been changed over to a Brush Roller, in order to increase the efficiency of Charge Roller Cleaning. In accordance with this change, the other parts listed below have also been changed.

For machines produced before this modification, either of the following is possible:

1. The Cleaning Pad can be replaced with the new Brush Roller, in which case it is also necessary to replace the parts in the Cleaning Roller Arm Kit (see below), or:
2. The existing Cleaning Pad for the NAD can be used (P/N A2322430).

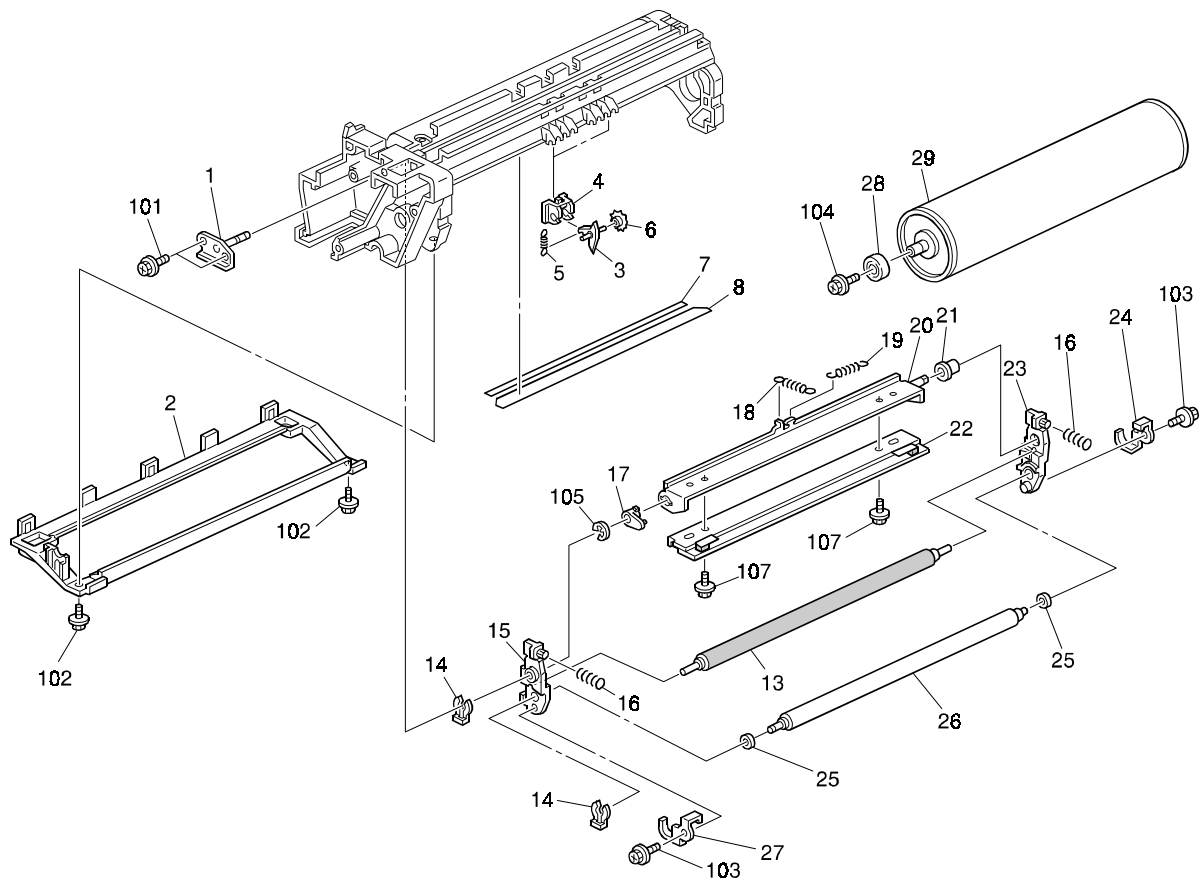
A separate RTB will be issued for the replacement procedure of the new Cleaning Pad and Cleaning Roller Arm Kit.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2322356	-	Stepped Screw – M6	1-0	-	39	9	
A2322298	-	Bracket – Charge Cleaning	1-0	-	39	10	
AA062301	-	Tension Spring	1-0	-	39	11	
A2322300	-	Roller - Cleaning	1-0	-	39	12	
G0652280	G0652330	Cleaning Pad Brush Roller – Cleaning	1-1	X/X-	39	13	*1
A2322303	G0652321	Front Arm – Charge Unit	1-1	X/O	39	15	
A2322305	G0652326	Rear Arm – Charge Unit	1-1	X/O	39	23	
AA063561	AA063648	Pressure Spring	2-2	X/O	39	16	
	B0049800	Cleaning Roller Arm Kit	0-1				*2

*1: When installing the new Brush Roller, be sure to also install the Cleaning Roller Arm Kit.

*2: The Cleaning Roller Arm Kit consists of the following parts:

No	Part number	Description	Q'ty
1	G0652321	Front Arm – Charge Unit	1
2	G0652326	Rear Arm – Charge Unit	1
3	AA063648	Pressure Spring	2



Model: Adonis-C2	Date: 12-Oct-01	No.: MB003009
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0781890156
Gestetner 3502	115/60	USA	B003-15	H7016900219
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H7015900869
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H70169xxxxx
Ricoh Aficio 1035	220/50	China	B003-21	H7016902152
Gestetner 3502	220/50	Europe, Asia	B003-22	H7016900001
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L0781890001
Infotec 4353 MF	220/50	Europe	B003-26	4118910001
Aficio 1035	220/50	Europe, etc	B003-27	H7016900111
Aficio 1035	220/50	Korea	B003-28	H7016901889
Aficio 1035	220/50,60	Asia	B003-29	H7016901904
Lanier 5645	115/60	USA	B004-14	L0791890406
Gestetner 4502	115/60	USA	B004-15	H7116901248
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H7116901748
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H71169xxxxx
Ricoh Aficio 1045	220/50	China	B004-21	H7116902768
Gestetner 4502	220/50	Europe, Asia	B004-22	H7116900001
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L0791890001
Infotec 4452 MF	220/50	Europe	B004-26	4128910001
Aficio 1045	220/50	Europe, etc	B004-27	H7116900412
Aficio 1045	220/50	Korea	B004-28	H7116902493
Aficio 1045	220/50,60	Asia	B004-29	H7116902508

Model: Adonis-C2

Date: 12-Oct-01

No.: MB003009

RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	
Infotec	220/50	Europe	B003-66	
Aficio 1035	220/50	Europe, etc	B003-67	

Model: Adonis-C2		Date: 30-Oct-01	No.: MB003010
Modified Article: Mylar - Paper Dust Cleaning		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

A new Mylar Kit has been registered as a service part to minimize the following two symptoms, which can occur with paper containing a large amount of paper dust. The Mylar will clean the dust off the Registration Roller and reduce the amount that gets mixed in the Development Unit.

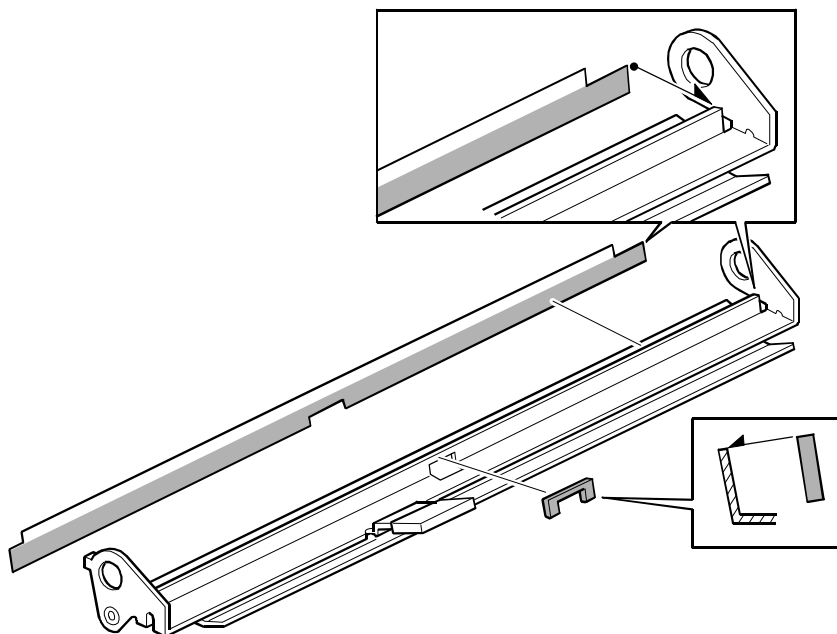
Symptoms this kit will minimize when using such paper:

1. Dirty background – paper dust adheres to the Transfer Belt Cleaning Blade and inhibits Transfer Belt cleaning.
2. Black spots – paper dust gets into the Development Unit.

Old part number	New part number	Description	Q'ty	Page	Index
-	A2829004	Mylar Kit – Paper Dust Cleaning	1	33	37

Note:

1. As shown in the illustration below, the kit is attached to the Upper Entrance Guide (A2322574, P/C pg. 33, #9).
2. When making service visits for machines with the kit installed, please clean any paper dust that has accumulated on the Upper Entrance Guide or paper transport area.



Reissued: 26-Oct-01

Model: NAD 30S/30/40	Date: 25-May-01	No.: MA230073b
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MB Correction

The illustrations have changed as shown below.

Modified Article: Transfer Belt Unit		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

In response to the following symptom, one strip of Mylar has been modified and two have been newly added as shown in the table below.

Symptom:

The rear side of copies is dirty.

This has a particular tendency to occur when using paper with a large amount of paper dust.

Cause:

When paper dust accumulates on the transfer unit cleaning blade, the blade is not able to effectively clean the toner off the transfer belt. As a result, the toner remaining on the belt is transferred to the rear side of the paper.

Countermeasure:

1. One strip of Mylar (B0043911) has been added to scrape off the extra toner stuck to the transfer belt surface.
2. With the addition of the B0043911 Mylar, the shape of the entrance Mylar has been modified and its part number has been changed from A2323904 to B0043915.
3. One strip of Mylar (B0043914) has been added to scrape off any toner stuck to the drive roller surface.

Old part number	New part number	Description	Q'ty	Int	Page	Index
-	B0043911	MYLAR – REMOVE PAPER DUST	0-1	-	41	41
A2323904	B0043915	ENTRANCE MYLAR–TRANSFER UNIT	1-1	X/O	41	37
-	B0043914	MYLAR – DRIVE ROLLER - ENTRANCE	0-1	-	41	42

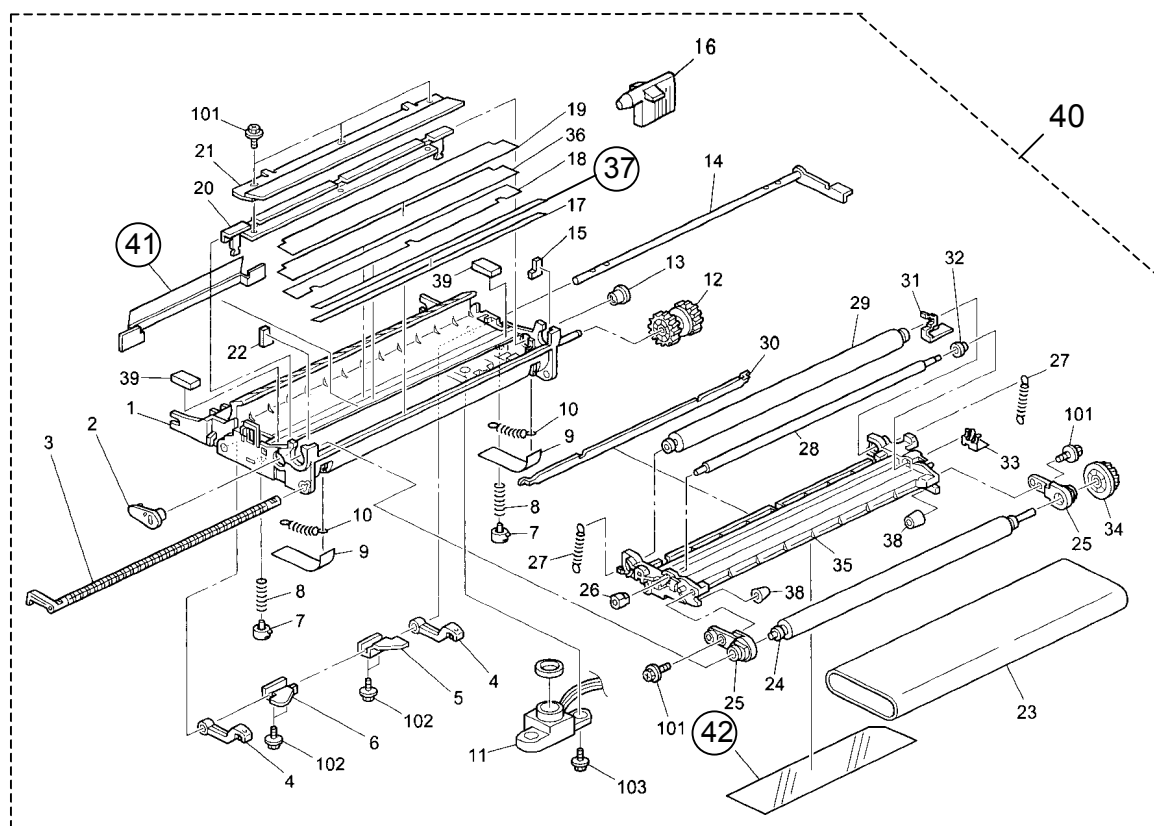


Reissued: 26-Oct-01

Model: NAD 30S/30/40

Date: 25-May-01

No.: MA230073b



Reissued: 26-Oct-01

Model: NAD 30S/30/40	Date: 25-May-01	No.: MA230073b
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3235s Savin 9935D	115/60	USA, Canada,	A230-10	1B8090XXXX
Ricoh Aficio340	115/60	USA, Canada	A230-17	A768090XXXX
Ricoh Aficio340	115/60	Taiwan	A230-19	A768090XXXX
Gestetner 3235S nashuatec D435S Rex-Rotaly 2835S	220/50	Europe, etc.	A230-22	AQ1090XXXX
Infotec 4351MF	220/50	Europe, Australia	A230-26	3Q1900XXXX
Ricoh Aficio340	220/50	Europe, etc.	A230-27	A768090XXXX
Ricoh Aficio340	220/50,60	Asia	A230-39	A768090XXXX
Lanier 5135	110/60	USA, Canada	A230-55	L513090XXXX
Lanier 5134	220/50	Europe, Australia	A230-65	L513090XXXX
Ricoh Aficio340	220/50	China	A230-69	A7680900250
Gestetner 3235 Savin 9935DP	115/60	USA, Canada,	A231-10	1B9090XXXX
Ricoh Aficio350	115/60	USA, Canada	A231-17	A769090XXXX
Ricoh Aficio350	110/60	Taiwan	A231-19	A769090XXXX
Gestetner 3235 nashuatec D435 Rex Rotaly 2835	220/50	Europe, etc.	A231-22	AQ3090XXXX
Infotec 4352 MF	220/50	Europe, Australia	A231-26	3Q2900XXXX
Ricoh Aficio350	220/50	Europe, etc.	A231-27	A769090XXXX
Ricoh Aficio350	220/50,60	Asia	A231-39	A769090XXXX
Lanier 5235	115/60	USA, Canada	A231-55	L523090XXXX
Lanier 5235	220/50	Europe, Australia	A231-65	L523090XXXX
Ricoh Aficio350	220/50	China	A231-69	A769090XXXX
Gestetner 3245 Savin 9945DP	115/60	USA, Canada,	A232-10	2B1090XXXX
Ricoh Aficio450	115/60	USA, Canada	A232-17	A770090XXXX
Ricoh Aficio450	110/60	Taiwan	A232-19	A770090XXXX
Gestetner 3245 nashuatec D445 Rex-Rotaly 2845	220/50	Europe, etc.	A232-22	AQ5900XXXX
Infotec 4451 MF	220/50	Europe, Australia	A232-26	3Q3090XXXX
Ricoh Aficio450	220/50	Europe, etc.	A232-27	A770090XXXX
Ricoh Aficio450	220/50,60	Asia	A232-39	A770090XXXX
Lanier 5245	115/60	USA, Canada	A232-55	L524090XXXX
Lanier 5245	220/50	Europe, Australia	A232-65	L524090XXXX
Ricoh Aficio450	220/50	China	A232-69	A770090XXXX

Reissued: 26-Oct-01

Model: NAD 30S/30/40

Date: 25-May-01

No.: MA230073b

RPL (U.K) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3235S nashuatec D435S Savin 2835D	220/50	Europe, etc.	A230-52	AQ1829XXXX
Infotec 4351MF	220/50	Europe, Australia	A230-56	3Q1329XXXX
Ricoh Aficio340	220/50	Europe, etc.	A230-57	A768026XXXX
Gestetner 3235 nashuatec D435 Rex-Rotaly 2835	220/50	Europe, etc.	A231-52	AQ30300001
Infotec 4352MF	220/50	Europe, Australia	A231-56	3Q22800001
Ricoh Aficio350	220/50	Europe, etc.	A231-57	A7690290072
Gestetner 3245 nashuatec D445 Rex-Rotaly 2845	220/50	Europe, etc	A232-52	AQ50280153
Infotec 4451MF	220/50	Europe, Australia	A232-56	3Q32800001
Ricoh Aficio450	220/50	Europe	A232-57	A7700290001

Model: Adonis-C2		Date: 29-Nov-01	No.: MB003011
Modified Article: Ball bearing		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

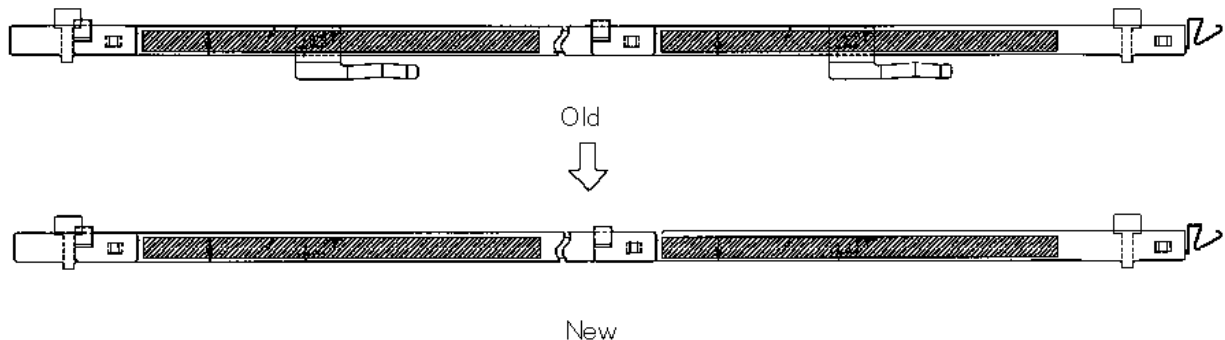
The Ball Bearing has been changed due to parts standardization.

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2323552	G0601147	Ball Bearing – 8x22x7	1-1	O/O	57	24

Model: Adonis-C2		Date: 30-Nov-01	No.: MB003012
Modified Article: Receptacle - Charge Roller		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

As announced in MB003009, with the changeover to the Brush Roller, one of the parts deleted was the Charge Cleaning Bracket. As a result, the blade spring used to push the Charge Roller Receptacle against the bracket has become obsolete. The blade spring sections have therefore been removed from the Receptacle as shown below.

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2322403	G0652270	Receptacle – Charge Roller	1-1	X/X	37	17



Model: Adonis-C2

Date: 30-Nov-01

No.: MB003012

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0781890156
Gestetner 3502	115/60	USA	B003-15	H7016900219
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H7015900869
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H70169xxxxx
Ricoh Aficio 1035	220/50	China	B003-21	H7016902152
Gestetner 3502	220/50	Europe, Asia	B003-22	H7016900001
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L0781890001
Infotec 4353 MF	220/50	Europe	B003-26	4118910001
Aficio 1035	220/50	Europe, etc	B003-27	H7016900111
Aficio 1035	220/50	Korea	B003-28	H7016901889
Aficio 1035	220/50,60	Asia	B003-29	H7016901904
Lanier 5645	115/60	USA	B004-14	L0791890406
Gestetner 4502	115/60	USA	B004-15	H7116901248
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H7116901748
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H71169xxxxx
Ricoh Aficio 1045	220/50	China	B004-21	H7116902768
Gestetner 4502	220/50	Europe, Asia	B004-22	H7116900001
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L0791890001
Infotec 4452 MF	220/50	Europe	B004-26	4128910001
Aficio 1045	220/50	Europe, etc	B004-27	H7116900412
Aficio 1045	220/50	Korea	B004-28	H7116902493
Aficio 1045	220/50,60	Asia	B004-29	H7116902508

Model: Adonis-C2		Date: 14-Feb-02	No.: MB003013
Modified Article: Controller Board		Prepared by: E.Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

In RTB No. RA003031a, we announced a modification of the Controller Board software. Because the P/N suffix was Z before this change, a new part number has been assigned as follows.

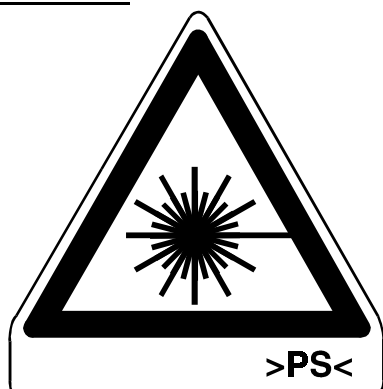
Old part number	New part number	Description	Q'ty	Int	Page	Index
B0045845	B0045848	Controller Board	1-1	X/O	69	15

Model: Adonis-C2		Date: 21-Feb-02	No.: MB003014
Modified Article: Decal - Laser Diode and LD		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Due to parts standardization, the following two decals have been combined into one (see the illustration).

Old part number	New part number	Description	Q'ty	Int	Page	Index
G0201918		Decal - Laser Diode	1-0		23	2
G0201917	G0291980	Decal - LD	1-1	O/O	23	3

Old decals:

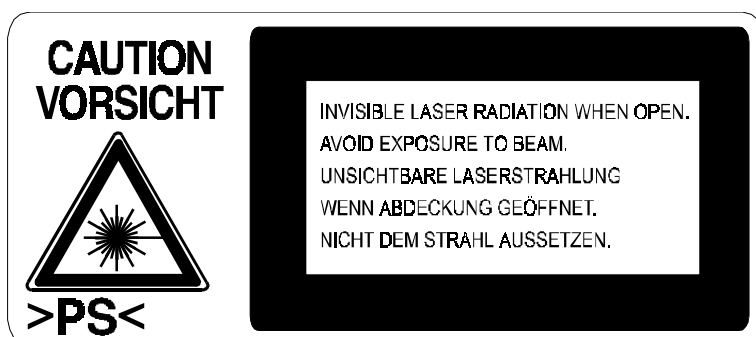


G0201918



G0201917

New (combined) decal:



G0291980

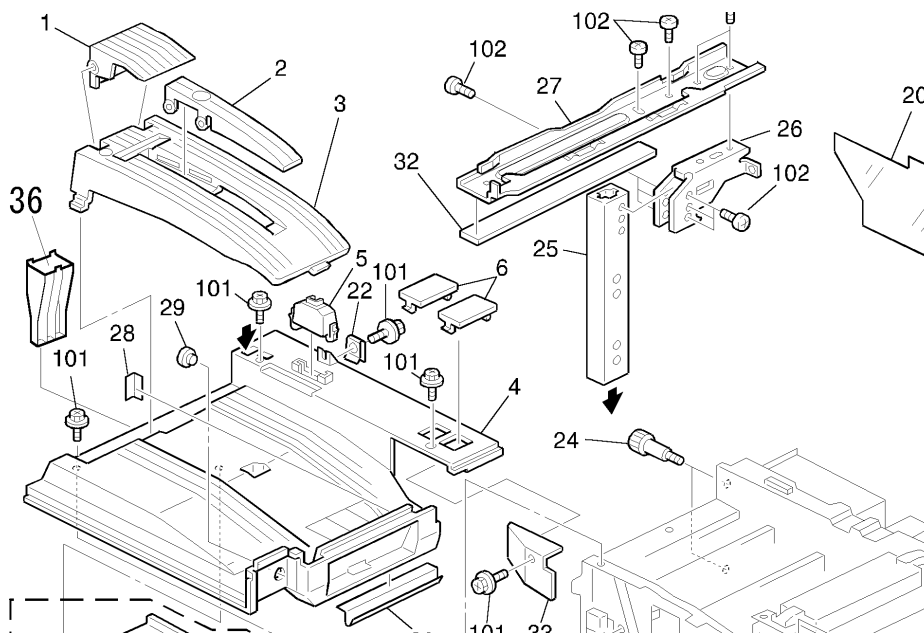
Model: Adonis-C2		Date: 15-Mar-02	No.: MB003015
Modified Article: Parts Catalog Correction		Prepared by: K. Takagi	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following P/N corrections to your Parts Catalogs:

- Exterior 2 (B003/B004/B006/B007): Page 11
ADD the following parts to index No. 9

Index No.	Part No.	Description	Q'ty
9	B0037215	Emblem (Nashuatec/B003)	1
9	B0037216	Emblem (Rex Rotary/B003)	1
9	B0047215	Emblem (Nashuatec/B004)	1
9	B0047216	Emblem (Rex Rotary/B004)	1

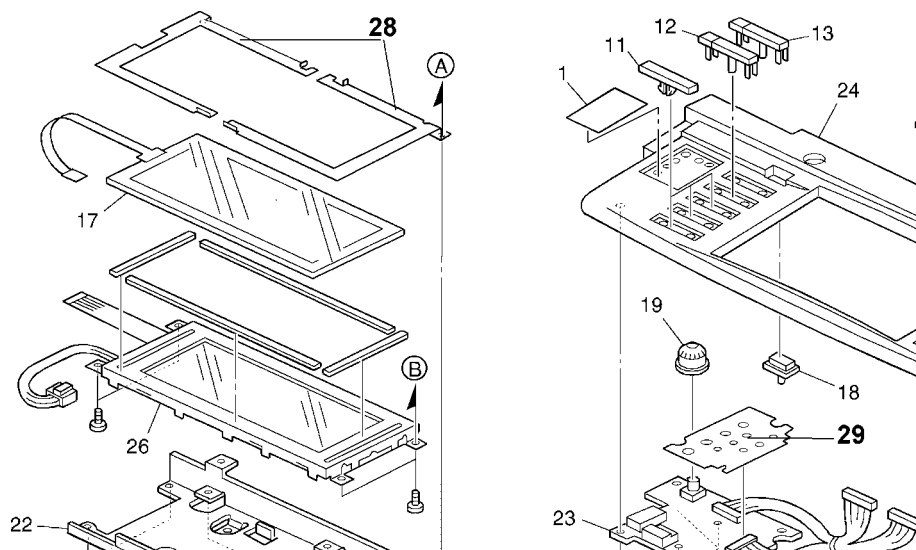
- Exterior 3 (B003/B004/B006/B007): Page 13



ADD index #36 to the illustration and the information below to the list.

Index No.	Part No.	Description	Q'ty
36	B0041097	Shipping Support - Scanner	1

3. Operation Panel Ass'y (B003/B004/B006/B007): Page 17



ADD index #28 to the illustration.

ADD index #29 to the illustration and the information below to the list.

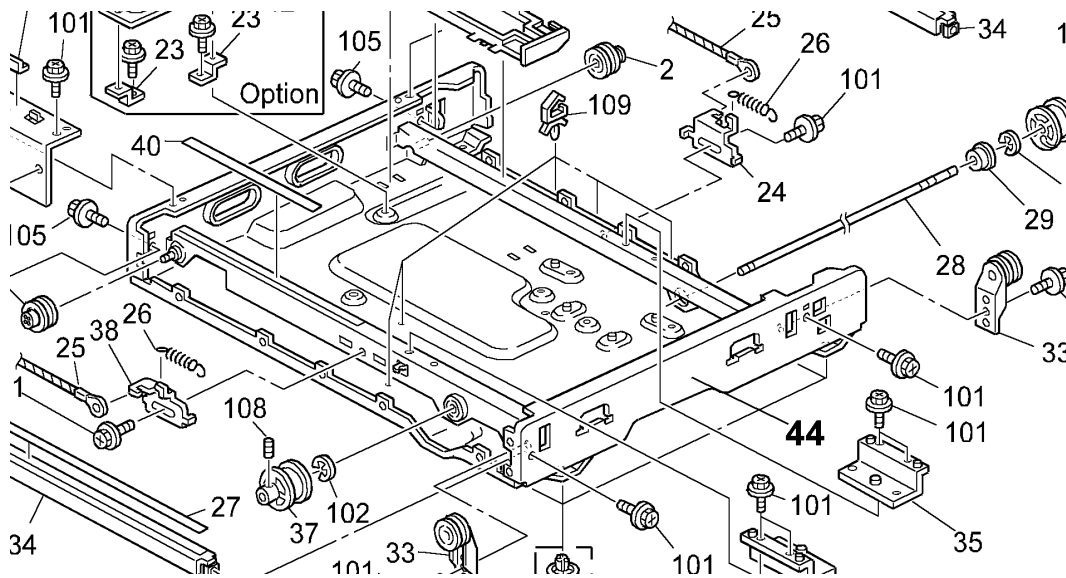
Index No.	Part No.	Description	Q'ty
28	B0041517	Earth Sheet – Touch Panel	1
29	B0041516	Sheet – Prevent fence - Left	1

Model: Adonis-C2

Date: 15-Mar-02

No.: MB003015

4. Optics Unit (B003/B004/B006/B007): Page 21



ADD index #44 to the illustration and the following information to the list (newly registered part).

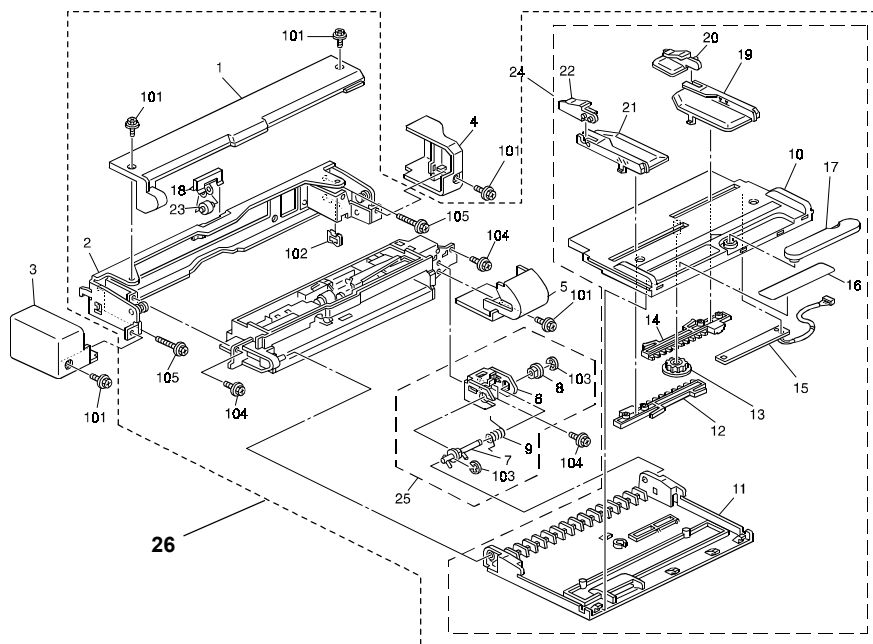
Index No.	Part No.	Description	Q'ty
44	B0041691	Scanner Frame Assy	1

Model: Adonis-C2

Date: 15-Mar-02

No.: MB003015

5. By-pass Feed Unit 1 (B003/B004/B006/B007): Page 25



ADD index #26 to the illustration and the following information to the list (newly registered part).

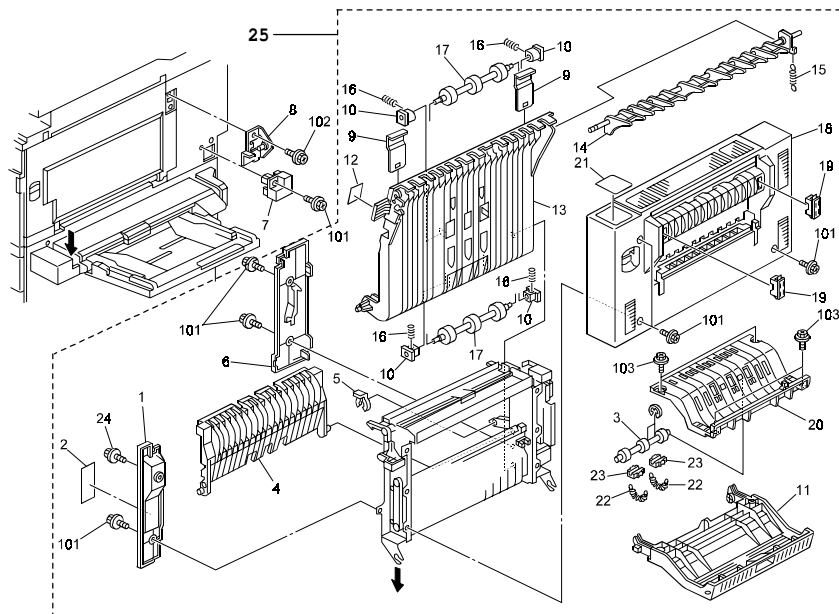
Index No.	Part No.	Description	Q'ty
26	A2326002	By-pass Feed Unit	1

Model: Adonis-C2

Date: 15-Mar-02

No.: MB003015

6. Duplex Unit 1 (B003/B004/B006/B007): Page 51



ADD index #25 to the illustration and the following information to the list (newly registered part).

Index No.	Part No.	Description	Q'ty
25	B0044502	Duplex Unit	1

7. Duplex Unit 2 (B003/B004/B006/B007): Page 53

CORRECT the following P/N and description.

Index No.	Part No.	Description	Q'ty
3	AW010049	Photosensor – GP2A28A1	1

8. Duplex Unit 3 (B003/B004/B006/B007): Page 55

CORRECT the following P/N and description.

Index No.	Part No.	Description	Q'ty
15	AW010048	Photosensor – GP2A28N1	1

9. Drive Section 1 (B003/B004/B006/B007): Page 57

ADD the following in bold/italics for index #36.

AA043551: Timing Belt – B50S3M213UG (**B003/B006**)

AA043569: Timing Belt – B50S3M228 (**B004/B007**)

Model: Adonis-C2

Date: 15-Mar-02

No.: MB003015

10. Decal And Document (B003/B004/B006/B007): Page 83


Caution:
 When Turning Off the Main Power

Do not turn off the Main Power switch while the Operation switch indicator on the control panel is lit or blinking.

Before turning off the Main Power switch, always be sure to close the platen cover/document feeder and turn off the Operator switch. The Operation switch indicator should then turn off, indicating that it is safe to turn off the Main Power switch.

>PS<

ADD the following information to the list (newly registered part).

Index No.	Part No.	Description	Q'ty
25	B0041383	Decal – Power Off - Exp	1

Model: Adonis-C2		Date: 1-May-02	No.: MB003016
Modified Article: Feed Shaft and Tightener Bracket		Prepared by: E. Fukuyama	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following changes have been made to reduce noise.

A. Noise generated by vibration of the Electrical Clutch Feed Shaft and Drive Gear:
See the replacement procedure on the next page.

To support the free end of the shaft with a bushing:

1. Lengthened the Feed Shaft from 229mm to 249mm.
2. Added a Bushing and e-ring.
3. Modified the shape of the Tightener Bracket to accommodate the new bushing (hole added).

To hold the clutch firmly in place:

1. Added a Roller to be pressed closely against the clutch.
2. Added a Pressure Plate to attach the Roller.

B. Noise from the Bushing of the Driven Roller Shaft:
 Changed the material of the Bushing.

Old part number	New part number	Description	Q'ty	Int	Page	Index
AA140660	AA140753	Feed Shaft	1-1	X/X	26	21
A2326061	G0656801	Tightener Bracket	1-1	X/O	26	38
A2326057	G0656800	Bracket-by-pass Feed Drive	1-1	X/O	26	40
A2326065	G0656802	Rail By-pass Feed	1-1	X/O	26	39
-	GA080002	Bushing – 6mm	0-1	-	26	35
-	07200040E	Retaining Ring – M4	0-1	-	26	104
-	B0046062	Pressure Plate	0-1	-	26	41
	AF040575	Driven Roller	0-1	-	26	42
08053480	GA080002	Bushing – 6mm	1-1	X/O	26	102-35

Note: Whenever replacing the old Feed Shaft with the new one, the following parts from the above list must all be replaced together as a set:

AA140753, G0656801, G0656802, GA080002, 07200040E

Model: Adonis-C2

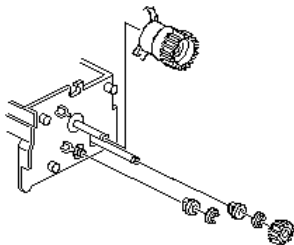
Date: 1-May-02

No.: MB003016

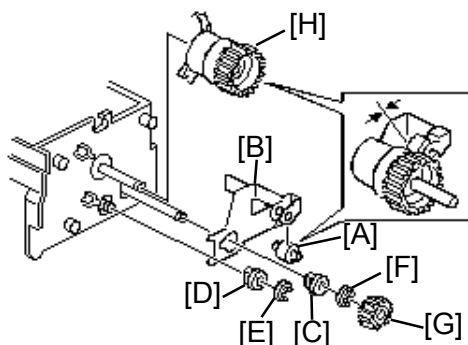
Replacement Procedure for parts modified in section A above

Prep:

Remove the Tightener Bracket, Retaining Ring, Bushing and Electrical Clutch as shown below.



1. Replace the Feed Shaft with AA140753.

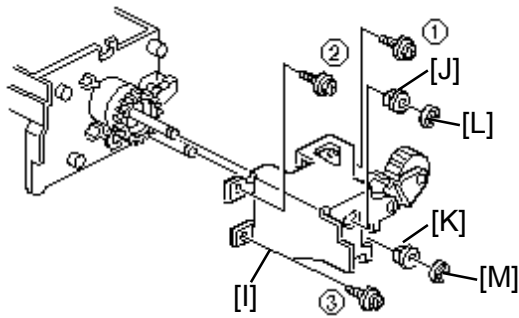


2. Attach the Driven Roller [A] to the Pressure Plate [B], then peel off the outer layers of the double-sided tape (2 places) on the Pressure Plate.
3. Set the Bushing [C] in the hole in the Pressure Plate, then mount the two together onto the Feed Shaft.
Note: Be careful not to let the exposed double-sided tape contact the Side Plate.
4. Set Bushing [D] in the cutout on the side of the Pressure Plate, then push in the Pressure Plate along with the two bushings. After it is set in position, attach e-rings [E] and [F].
5. Press the Pressure Plate firmly against the Side Plate so that the double-sided tape catches and secures the two together.
6. Attach the Gear [G].
7. Attach the Electrical Clutch [H].

Model: Adonis-C2

Date: 1-May-02

No.: MB003016

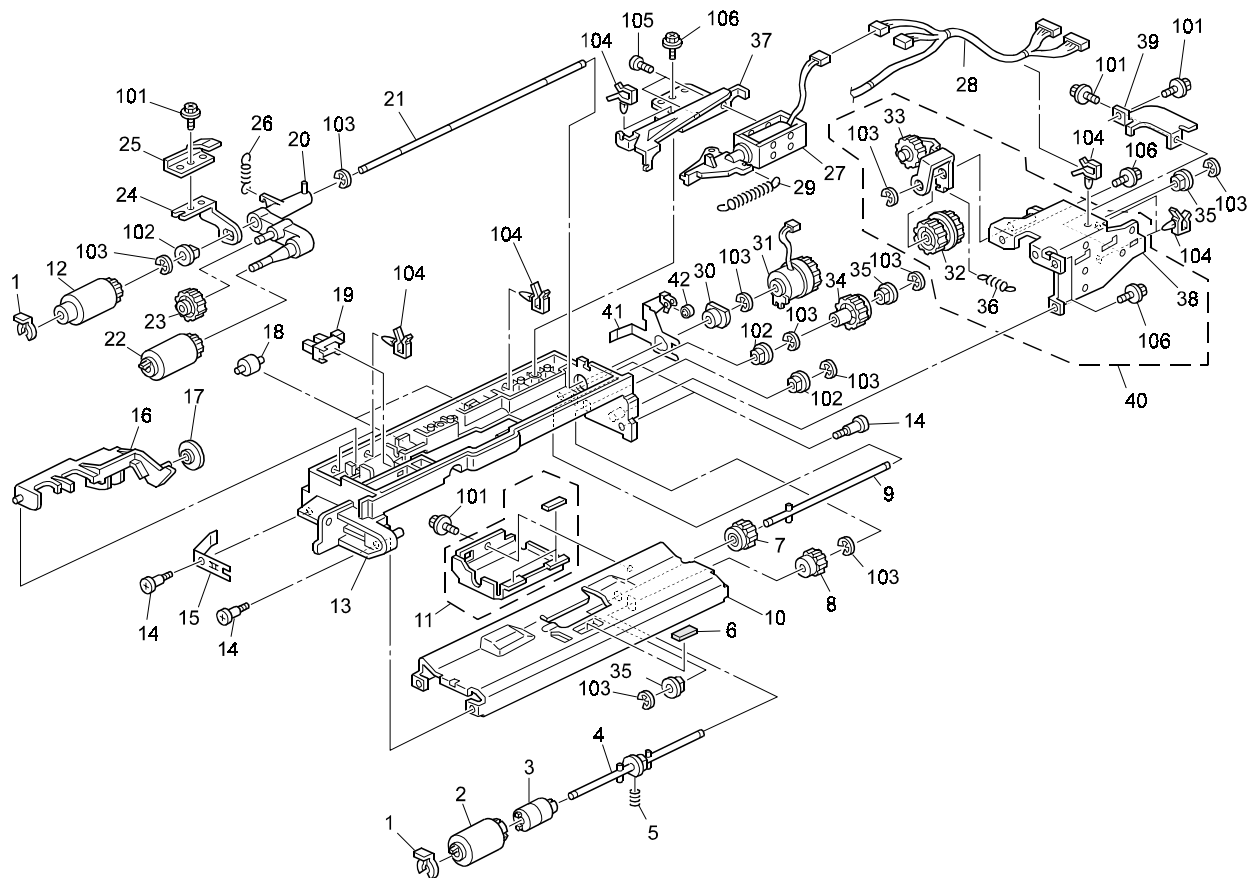


8. Remove the Arm Tightener, Gear and Spring attached to the Tightener Bracket removed in the Prep stage above, then attach them to the new Tightener Bracket [I].
9. Attach the Tightener Bracket [I] and Bushings [J] and [K]. Then, tighten the screws in the order shown.
10. Attach e-rings [L] and [M].

Model: Adonis-C2

Date: 1-May-02

No.: MB003016



Model: Adonis-C2

Date: 1-May-02

No.: MB003016

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0782840118
Gestetner 3502 Savin 2535	115/60	USA	B003-15	H7026301294
Ricoh Aficio 1035	115/60	USA	B003-17	H7026301381
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H70265xxxxx
Ricoh Aficio 1035	220/50	China	B003-21	H7026302027
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-22	H7026300227
Lanier 5635	220/50	Europe	B003-24	L0782840001
Infotec 4353 MF	220/50	Europe	B003-26	4I18420001
Aficio 1035	220/50	Europe, etc	B003-27	H7026400061
Aficio 1035	220/50	Korea	B003-28	H7026300001
Aficio 1035	220/50,60	Asia	B003-29	H7026400206
Lanier 5645	115/60	USA	B004-14	L0792840319
Gestetner 4502 Savin 2545	115/60	USA	B004-15	H7126400419
Ricoh Aficio 1045	115/60	USA	B004-17	H7126301040
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7126401230
Ricoh Aficio 1045	220/50	China	B004-21	H7126301550
Gestetner 4502 Nashuatec 4525 Rex Rotary 4508	220/50	Europe, Asia	B004-22	H7126300251
Lanier 5645	220/50	Europe	B004-24	L0792840001
Infotec 4452 MF	220/50	Europe	B004-26	4I28420001
Aficio 1045	220/50	Europe, etc	B004-27	H7126300511
Aficio 1045	220/50	Korea	B004-28	H7126301650
Aficio 1045	220/50,60	Asia	B004-29	H7126400332

Model: Adonis-C2		Date: 24-May-02	No.: MB003017
Modified Article: Sheet - Operation		Prepared by: K.Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalogues as follows:

Description Correction

Part number	Incorrect Description	Correct Description	Page	Index	Note
B0047238	Sheet – Operation	Sheet – Operation (LT, English)	17	1	

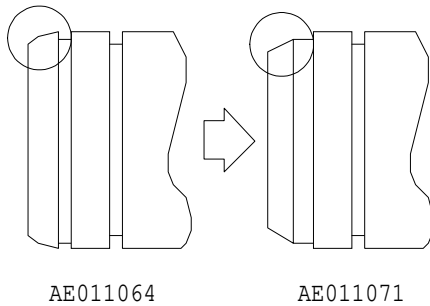
Note: The above part is only used for the N.A. model. There is no corresponding sheet registered in the service parts for the EU model, as in Europe this part is supplied locally.

Model: Adonis-C2		Date: 1-Jul-02	No.: MB003018
Modified Article: Hot Roller		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following hot roller has been changed due to parts standardization.

Visual distinction:

The old roller (left) contains a groove on the fusing knob end.



Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
AE011064	AE011071	Hot Roller – 39.8 mm T0.4	1	O/O	47	17	

Reissued: 25-Sep-02

Model: Adonis-C2	Date:	No.: MB003019b
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MB Correction

The items in bold italics have been added.

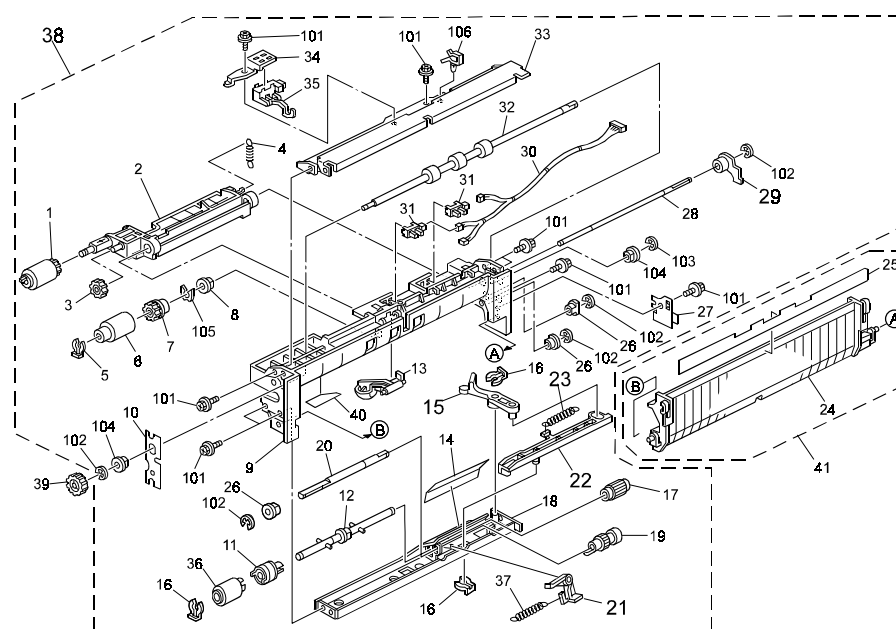
Modified Article: Paper Feed Unit		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

The following have been modified to ensure that the Separation Roller and Feed Roller separate from one another when the tray is pulled out, preventing damage to the paper.

Specifically:

1. Tension Spring: Tension changed.
2. Pressure Lever: Pawl added.
3. One-Way Clutch (Feed Lever): Lever arm added to help rotate shaft when released.
4. Release Lever: Shape changed to support Feed Lever.
5. Link Lever: Position of spring hook changed.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B0042750	G0652750	Paper Feed Unit	1	X/O	31	38	
AA060864	AA060908	Tension Spring	1	X/X	31	23	
A2322774	G0652774	Pressure Lever	1	X/X	31	21	
A2322775	G0652775	Link Lever	1	X/X	31	22	
A2322776	G0652776	Release Lever	1	X/X	31	15	
AA083014	-	One-way Clutch	1	X/X	31	29	
-	G0652767	Lever - Feed	1	-	31	29	



Reissued: 25-Sep-02

Model: Adonis-C2	Date:	No.: MB003019b
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0782820572
Gestetner 3502	115/60	USA	B003-15	H7026200472
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H7026201397
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7026402226
Ricoh Aficio 1035	220/50	China	B003-21	H7026201744
Gestetner 3502	220/50	Europe, Asia	B003-22	H7026300227
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L0782830001
Infotec 4353 MF	220/50	Europe	B003-26	4I18320001
Aficio 1035	220/50	Europe, etc	B003-27	H7026300457
Aficio 1035	220/50	Korea	B003-28	H7026201854
Aficio 1035	220/50,60	Asia	B003-29	H7026300046
Lanier 5645	115/60	USA	B004-14	L0792820336
Gestetner 4502	115/60	USA	B004-15	H7126200336
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H7126200616
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7126401230
Ricoh Aficio 1045	220/50	China	B004-21	H7126200924
Gestetner 4502	220/50	Europe, Asia	B004-22	H7126300251
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L0792830001
Infotec 4452 MF	220/50	Europe	B004-26	4I28320001
Aficio 1045	220/50	Europe, etc	B004-27	H7126300511
Aficio 1045	220/50	Korea	B004-28	H7126301650
Aficio 1045	220/50,60	Asia	B004-29	H7126300001

Reissued: 25-Sep-02

Model: Adonis-C2	Date:	No.: MB003019b
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RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	H7022900165
Infotec	220/50	Europe	B003-66	4I12320147
Aficio 1035	220/50	Europe, etc	B003-67	H7022900001

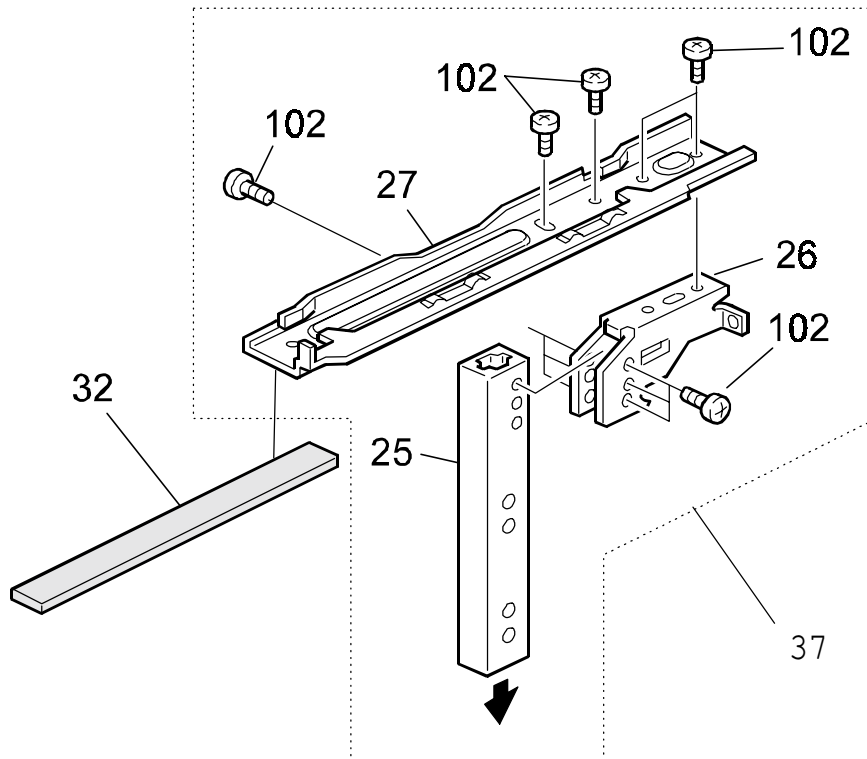
Gotenba (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 2235	115/60	USA	B003-55	H7020100001
Aficio 1035G	115/60	USA	B003-57	H7020100032
Savin 2245	115/60	USA	B004-55	H7120100001
Aficio 1045G	115/60	USA	B004-57	H7120100016

Model: Adonis-C2		Date: 9-Sep-02	No.: MB003020
Modified Article: Scanner Support Arm		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To reinforce the Scanner Arm, the thickness of the Guide Plate has been increased and the shapes of the Supporting Plate and Scanner Arm Unit have been changed. In addition, to facilitate easy replacement in the field, a Scanner Arm Assembly has been newly registered, which contains these three components.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
-	B0046200	Scanner Arm Ass'y	1	X/O	13	37	
B0041038	B0046202	Guide Plate – Scanner Unit	1	X/O	13	27	
B0041048	B0046204	Supporting Plate – Scanner Unit	1	X/O	13	26	
B0041049	B0046205	Scanner Arm Unit	1	X/O	13	25	



Model: Adonis-C2	Date: 9-Sep-02	No.: MB003020
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0782860034
Gestetner 3502	115/60	USA	B003-15	H7026600580
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H7026501390
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7026702788
Ricoh Aficio 1035	220/50	China	B003-21	H7026502400
Gestetner 3502	220/50	Europe, Asia	B003-22	H7026600001
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L0782860001
Infotec 4353 MF	220/50	Europe	B003-26	4I18620001
Aficio 1035	220/50	Europe, etc	B003-27	H7026600458
Aficio 1035	220/50	Korea	B003-28	H7026602112
Aficio 1035	220/50,60	Asia	B003-29	H7026502530
Lanier 5645	115/60	USA	B004-14	L0792860146
Gestetner 4502	115/60	USA	B004-15	H7126600512
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H7126500883
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7126601606
Ricoh Aficio 1045	220/50	China	B004-21	H7126501538
Gestetner 4502	220/50	Europe, Asia	B004-22	H7126600001
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L0792860001
Infotec 4452 MF	220/50	Europe	B004-26	4I28620001
Aficio 1045	220/50	Europe, etc	B004-27	H7126600325
Aficio 1045	220/50	Korea	B004-28	H7126501513
Aficio 1045	220/50,60	Asia	B004-29	H7126500373

Model: Adonis-C2	Date: 9-Sep-02	No.: MB003020
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RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	
Infotec	220/50	Europe	B003-66	4I1
Aficio 1035	220/50	Europe, etc	B003-67	H70

Gotenba (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 2235	115/60	USA	B003-55	H70208xxxxx
Aficio 1035G	115/60	USA	B003-57	H7020800001
Savin 2245	115/60	USA	B004-55	H7120800001
Aficio 1045G	115/60	USA	B004-57	H7120900008

Reissued: 18-Oct-02

Model: Adonis-C2	Date: 27-Sep-02	No.: MB003021a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Development Roller Assy		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

The DG has been narrowed from $0.4 \pm 0.05\text{mm}$ to $0.38 \pm 0.03\text{mm}$ to ensure that toner does not stick to the operator side of the Development Roller.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B0043100	B0043101	Development Roller Assy	1	O/O	45	9	

Reissued: 18-Oct-02

Model: Adonis-C2	Date: 27-Sep-02	No.: MB003021a
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0782890041
Gestetner 3502 Savin 2535	115/60	USA	B003-15	H7026900639
Ricoh Aficio 1035	115/60	USA	B003-17	H7026802059
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7026802384
Ricoh Aficio 1035	220/50	China	B003-21	H7026802479
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-22	H7026900001
Lanier 5635	220/50	Europe	B003-24	L0782890001
Infotec 4353 MF	220/50	Europe	B003-26	4I18920001
Aficio 1035	220/50	Europe, etc	B003-27	H7026900517
Aficio 1035	220/50	Korea	B003-28	H7026802383
Aficio 1035	220/50,60	Asia	B003-29	H7026900433
Lanier 5645	115/60	USA	B004-14	L0792890044
Gestetner 4502 Savin 2545	115/60	USA	B004-15	H7126900507
Ricoh Aficio 1045	115/60	USA	B004-17	H7126900837
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7126801616
Ricoh Aficio 1045	220/50	China	B004-21	H7126801636
Gestetner 4502 Nashuatec 4525 Rex Rotary 4508	220/50	Europe, Asia	B004-22	H7126900001
Lanier 5645	220/50	Europe	B004-24	L0792890001
Infotec 4452 MF	220/50	Europe	B004-26	4I28920001
Aficio 1045	220/50	Europe, etc	B004-27	H7126900341
Aficio 1045	220/50	Korea	B004-28	H71270xxxxx
Aficio 1045	220/50,60	Asia	B004-29	H7126900006

Reissued: 18-Oct-02

Model: Adonis-C2	Date: 27-Sep-02	No.: MB003021a
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RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	H7023300772
Lanier 5635	220/20	Europe	B003-64	L0782300001
Infotec	220/50	Europe	B003-66	4I12920001
Aficio 1035	220/50	Europe, etc	B003-67	H7023300687

Gotenba (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 2235	115/60	USA	B003-55	H70210xxxxx
Aficio 1035G	115/60	USA	B003-57	H7020900074
Savin 2245	115/60	USA	B004-55	H7120900001
Aficio 1045G	115/60	USA	B004-57	H7120900008

Model: Adonis-C2		Date: 17-Feb-03	No.: MB003022
Modified Article: Hard Disk		Prepared by: K. Takagi	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Due to production discontinuation (vendor change), the HDD has been changed as shown below.

Note: There is no change in speed or performance.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6915863	B5485863	Hard Disk	1-1	0/0	69	11	

Reissued: 11-Sep-03

Model: Adonis-C2	Date: 2-Jul-03	No.: MB003023a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Terminal – Charge Roller		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

The following have been changed to further ensure proper contact of the Charge Roller terminals.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
54472681	G0652681	Snap Ring	2-2	O/O	39	14	
A2322308	G0652308	Rear Terminal – Charge Roller	1-1	O/O	39	24	
A2322354	G0652354	Front Terminal – Charge Roller	1-1	O/O	39	27	
G0652270	G0652271	Receptacle – Charge Roller	1-1	O/O	37	17	

Reissued: 11-Sep-03

Model: Adonis-C2	Date: 2-Jul-03	No.: MB003023a
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L078388xxxxx
Gestetner 3502	115/60	USA	B003-15	H70367xxxxx
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H70367xxxxx
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7036500001
Ricoh Aficio 1035	220/50	China	B003-21	H7036600164
Gestetner 3502	220/50	Europe, Asia	B003-22	H7036600001
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L078387xxxxx
Infotec 4353 MF	220/50	Europe	B003-26	4I1873xxxx
Aficio 1035	220/50	Europe, etc	B003-27	H70367xxxxx
Aficio 1035	220/50	Korea	B003-28	H7036600064
Aficio 1035	220/50,60	Asia	B003-29	H7036600004
Lanier 5645	115/60	USA	B004-14	L079387xxxxx
Gestetner 4502	115/60	USA	B004-15	H71367xxxxx
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H71367xxxxx
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7136600026
Ricoh Aficio 1045	220/50	China	B004-21	H71367xxxxx
Gestetner 4502	220/50	Europe, Asia	B004-22	H71367xxxxx
Nashuatec 4525				
Rex Rotary 4508				
Lanier 5645	220/50	Europe	B004-24	L079387xxxxx
Infotec 4452 MF	220/50	Europe	B004-26	4I2873xxxx
Aficio 1045	220/50	Europe, etc	B004-27	H71367xxxxx
Aficio 1045	220/50	Korea	B004-28	H7136500246
Aficio 1045	220/50,60	Asia	B004-29	H7136600001

Reissued: 11-Sep-03

Model: Adonis-C2	Date: 2-Jul-03	No.: MB003023a
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RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	H70327XXXXX
Lanier 5645	220/20	Europe	B003-64	L07832XXXXX
Infotec	220/50	Europe	B003-66	4I1223XXXX
Aficio 1035	220/50	Europe, etc	B003-67	H70327XXXXX

Gotenba (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 2235	115/60	USA	B003-55	H70307xxxxx
Aficio 1035G	115/60	USA	B003-57	H70307xxxxx
Savin 2245	115/60	USA	B004-55	H71307xxxxx
Aficio 1045G	115/60	USA	B004-57	H71307xxxxx

Model: Adonis-C2		Date: 4-Jul-03	No.: MB003024
Modified Article: Chromium Free		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following have been changed to Chromium-free components to further minimize the potential impact on the environment.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010090	AW010061	Exit Sensor - Fusing	1-1	O/O	43	36	

Reissued: 6-Oct-03

Model: Adonis-C2	Date: 3-Sep-03	No.: MB003025a
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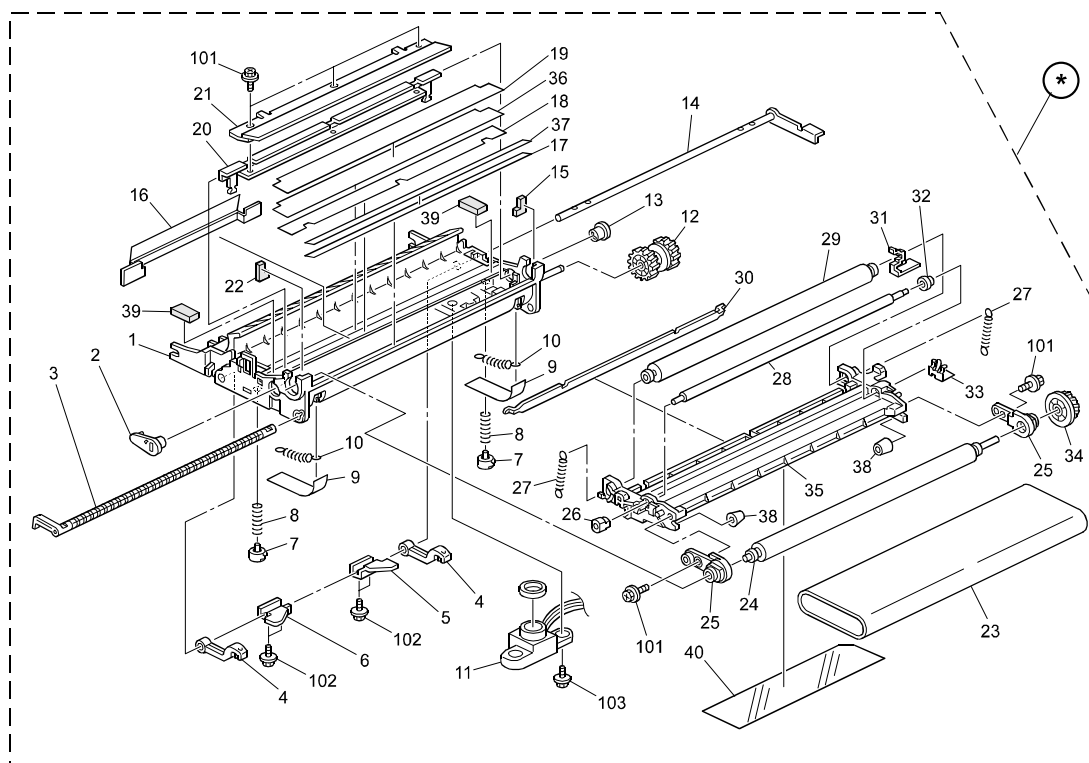
MB Correction

The items in bold italics have been corrected or added.

Modified Article: Changing the service unit of the Transfer Unit		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

The Right Cover, already registered as an individual service part, has been removed from the "Transfer Unit" service part. Therefore, the new Transfer Unit below is comprised simply of the unit itself.

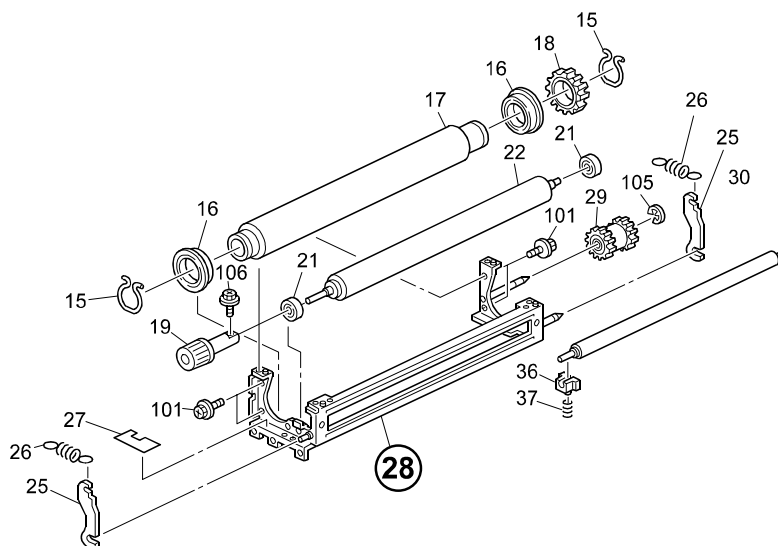
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0047270	B0049015	Transfer Unit	1-1	O/O	41	*	



Model: Adonis-C2		Date: 11-Dec-03	No.: MB003026
Modified Article: Frame – Fusing Unit		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2324051	B0774051	Frame – Fusing Unit	1-1	O/O	47	28	



Model: Adonis-C2		Date: 26-Dec-03	No.: MB003027
Modified Article: Scanner Support Bracket		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To reinforce the scanner support arm, we are supplying A2309101 (Scanner Support Plate). We have also prepared the following part as a secondary source with O/O interchangeability.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
-	B0049902	Scanner Support Bracket Kit	1	-	-	-	-

Reissued: 9-Apr-04

Model: Adonis-C2	Date: 25-Mar-04	No.: MB003028a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Heater		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☒ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

The following has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX440149	AX440198	Heater – 120V 650W 215mm	1-1	O/O	47	42	
AX440150	AX440199	Heater – 230V 650W 215mm	1-1	O/O	47	42	

Reissued: 9-Apr-04

Model: Adonis-C2	Date: 25-Mar-04	No.: MB003028a
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L0782920001
Gestetner 3502 Savin 2535	115/60	USA	B003-15	H7027200313
Ricoh Aficio 1035	115/60	USA	B003-17	H7027201288
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H7027202458
Ricoh Aficio 1035	220/50	China	B003-21	H7027202499
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-22	H7036600001
Lanier 5635	220/50	Europe	B003-24	L078387xxxx
Infotec 4353 MF	220/50	Europe	B003-26	4I1873xxxx
Aficio 1035	220/50	Europe, etc	B003-27	H7036100001
Aficio 1035	220/50	Korea	B003-28	H7027202765
Aficio 1035	220/50,60	Asia	B003-29	H7036100006
Lanier 5645	115/60	USA	B004-14	L0792920293
Gestetner 4502 Savin 2545	115/60	USA	B004-15	H7127200553
Ricoh Aficio 1045	115/60	USA	B004-17	H7127202729
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H7127202688
Ricoh Aficio 1045	220/50	China	B004-21	H7127202698
Gestetner 4502 Nashuatec 4525 Rex Rotary 4508	220/50	Europe, Asia	B004-22	H7127200528
Lanier 5645	220/50	Europe	B004-24	L0793810001
Infotec 4452 MF	220/50	Europe	B004-26	4I2873xxxx
Aficio 1045	220/50	Europe, etc	B004-27	H7136100001
Aficio 1045	220/50	Korea	B004-28	H7136102250
Aficio 1045	220/50,60	Asia	B004-29	H7136100005

Reissued: 9-Apr-04

Model: Adonis-C2	Date: 25-Mar-04	No.: MB003028a
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RPL (U.K.) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 3502 Nashuatec 3525 Rex Rotary 3508	220/50	Europe, Asia	B003-62	Service parts only
Lanier 5645	220/20	Europe	B003-64	Service parts only
Infotec	220/50	Europe	B003-66	Service parts only
Aficio 1035	220/50	Europe, etc	B003-67	Service parts only

Gotenba (Japan) Production

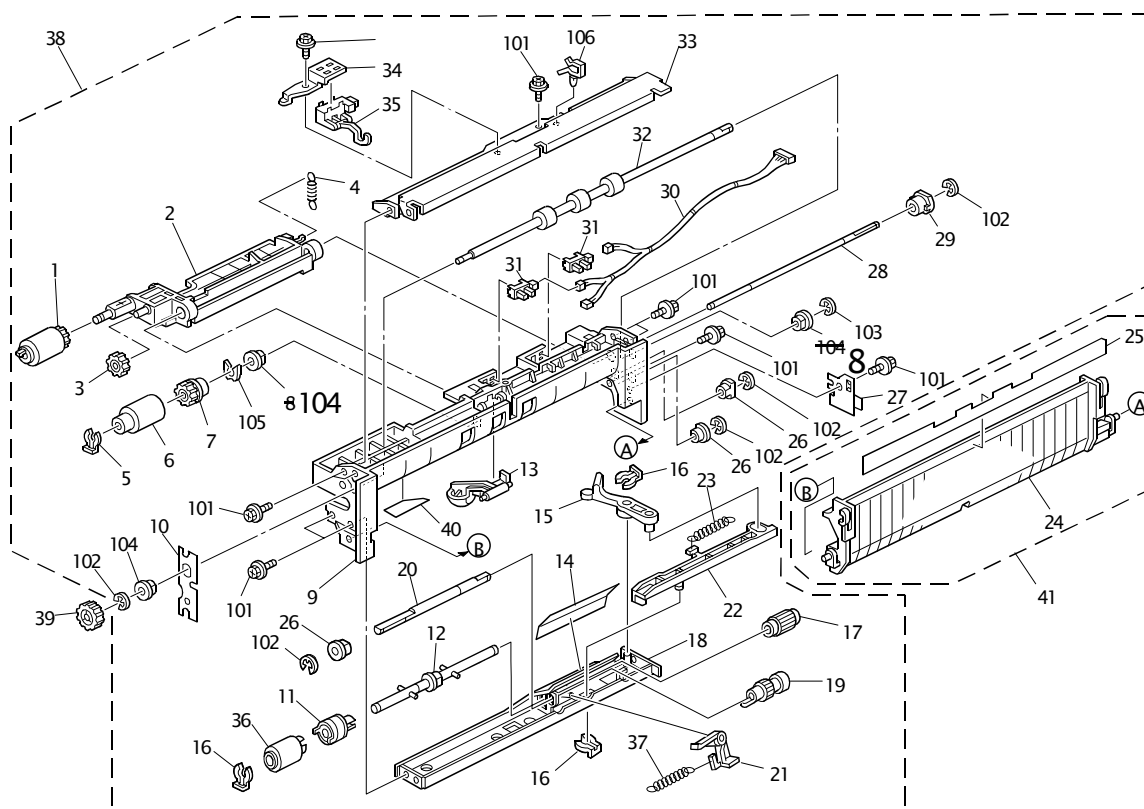
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 2235	115/60	USA	B003-55	H70303xxxxx
Aficio 1035G	115/60	USA	B003-57	H7030200004
Savin 2245	115/60	USA	B004-55	H71303xxxxx
Aficio 1045G	115/60	USA	B004-57	H71303xxxxx

Model: Adonis-C2		Date: 29-Jul-04	No.: MB003029
Modified Article: Bushing		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following index number correction to your Parts Catalogs.

Part Number	Description	Q'ty	Int	Page	Incorrect Index	Correct Index	Note
AA082070	Bushing – 8x16x7	1		31	8	104	
08053480	Bushing – 6mm	-		31	104	8	(Right side of illustration only).

Important: Make sure to correct **only the large index numbers** shown below. All other index numbers are correct.



Model: Adonis-C2		Date: 2-Aug-04	No.: MB003030
Modified Article: NIB Option		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following parts of the NIB option have been registered per a request from the field.

Old part number	New part number	Description	Q'ty	int	Page	Index	Note
	B0075700	PCB: GWPHY: A-C2	1	-	-	-	
	B0075801	Bracket	1	-	-	-	

Model: Adonis-C2		Date: 17-Aug-04	No.: MB003031
Modified Article: LCD HVGA		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed due to a vendor change

Old part number	New part number	Description	Q'ty	int	Page	Index	Note
B004 5216	B101 5257	LCD HVGA SH BL	1	O/O	17	26	

Model: Adonis-C2		Date: 8-Nov-04	No.: MB003032
Modified Article: Parts Catalog Correction		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following P/N correction to your Parts Catalogs:

1. Drive Section 1 (B003/B004/B006/B007): Page 57
ADD the following in bold/Italics for index #37.

B0041142: Timing Pulley - Paddle (B003/B006)
 B0041153: Timing Pulley – Paddle (B004/B007)

Model: Adonis -C2		Date: 16-Dec-05	No.: MB003033
Modified Article: Toner Supply Unit		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0043206	B0043209	TONER SUPPLY UNIT	1-1	X/O	35	1	
A2323230	A2323233	CASE - TONER SUPPLY ASS'Y	1-1	X/O	35	6	

Change: The shapes of the parts in the table were changed.

Reason: To further ensure that toner is not spilled when the toner bottle is replaced.

Model: Adonis-C2		Date: 27-Jan-06	No.: MB003034
Modified Article: DC- Motor		Prepared by: K.Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX040078		DC-Motor-3W	1-1	O/O	59	18	
	AX040143	Rise Motor D – 1.92W					

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

Global

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio XXXX	115/60	USA	BXXX-17	XXXXXXXXXXXX
Gestetner XXXX Nashuatec XXXX Rex Rotary XXXX	220/50	Europe, Asia	BXXX-22	XXXXXXXXXXXX
Lanier LDXXX	220/50	Europe	BXXX-24	XXXXXXXXXXXX
Infotec ISXXXX	220/50	Europe	BXXX-26	XXXXXXXXXXXX
Ricoh Aficio XXXX	220/50	Europe, etc	BXXX-27	XXXXXXXXXXXX
Ricoh Aficio XXXX	220/50,60	Asia	BXXX-29	XXXXXXXXXXXX

Model: Adonis-C2		Date: 7-Apr-06	No.: MB003035
Modified Article: Parts catalog correction		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0041501		Operation Panel Case (CHN)	1-0	-	17	24	

Change: This part was deleted.

Reason: Parts Catalog error (this part does not exist).

Reissued: 11-Aug-06

Model: Adonis-C2	Date: 27-Jan-06	No.:MB003034a_sn
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MB Reissue

The Serial Number information has been updated.

Modified Article: DC-Motor		Prepared by: K.Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX040078		DC-Motor-3W	1-1	O/O	59	18	
	AX040143	Rise Motor D – 1.92W					

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 5635	115/60	USA	B003-14	L078ymm(+80)xxxx
Gestetner 3502	115/60	USA	B003-15	H70ymm(+60)xxxxx
Savin 2535				
Ricoh Aficio 1035	115/60	USA	B003-17	H70ymm(+60)xxxxx
Ricoh Aficio 1035	110/60	Taiwan	B003-19	H70ymm(+60)xxxxx
Ricoh Aficio 1035	220/50	China	B003-21	H70ymm(+60)xxxxx
Gestetner 3502	220/50	Europe, Asia	B003-22	H70ymm(+60)xxxxx
Nashuatec 3525				
Rex Rotary 3508				
Lanier 5635	220/50	Europe	B003-24	L078ymm(+80)xxxx
Infotec 4353 MF	220/50	Europe	B003-26	4I1mm(+80)yxxxx
Aficio 1035	220/50	Europe, etc	B003-27	H70ymm(+60)xxxxx
Aficio 1035	220/50	Korea	B003-28	H70ymm(+60)xxxxx
Aficio 1035	220/50,60	Asia	B003-29	H70ymm(+60)xxxxx
Lanier 5645	115/60	USA	B004-14	L079ymm(+80)xxxx
Gestetner 4502	115/60	USA	B004-15	H71ymm(+60)xxxxx
Savin 2545				
Ricoh Aficio 1045	115/60	USA	B004-17	H71ymm(+60)xxxxx
Ricoh Aficio 1045	110/60	Taiwan	B004-19	H71ymm(+60)xxxxx

Reissued: 11-Aug-06

Model: Adonis-C2			Date: 27-Jan-06	No.:MB003034a_sn
Ricoh Aficio 1045	220/50	China	B004-21	H71ymm(+60)xxxxx
Gestetner 4502 Nashuatec 4525 Rex Rotary 4508	220/50	Europe, Asia	B004-22	H71ymm(+60)xxxxx
Lanier 5645	220/50	Europe	B004-24	L079ymm(+80)xxxx
Infotec 4452 MF	220/50	Europe	B004-26	4l2mm(+80)yxxxx
Aficio 1045	220/50	Europe, etc	B004-27	H71ymm(+60)xxxxx
Aficio 1045	220/50	Korea	B004-28	H71ymm(60)xxxxx
Aficio 1045	220/50,60	Asia	B004-29	H71ymm(+60)xxxxx

Model: Adonis-C2		Date: 23-Aug-06	No.: MB003036
Modified Article: HDD		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5485863		Hard Disk					
	→ B1795995	HDD:HITACHI:40GB:PATH-KAI:ROHS	1-1	O/O	69	11	

Change/Reason: Parts standardization with the A-C4.

Model: Adonis-C2		Date: 20-Sep-06	No.: MB003037
Modified Article: Special Tool		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☐ Part standardization ☐ Product Safety ()		

Part number	Description	Q'ty	Int	Page	Incorrect Index	Correct Index	Note
A2309003	Adjusting Cam – Laser Unit	-	-	85	2	1	
A2309004	Positioning Pin Laser Unit	-	-	85	1	2	

Change/Reason: The index number was corrected.

Model: Adonis-C2		Date: 21-Sep-07	No.: MB003038
Modified Article: Cleaning Blade – Transfer Belt		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Change: The shapes of these parts were changed.

Reason: To further improve transfer belt cleaning performance.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2323830	B0823831	Cleaning Blade – Transfer Belt	1-1	X/O	41	21	
A2323923	B0823920	Bracket:Claning Blade:0.6	1-1	X/O	41	20	
A2323894	B0823894	Drive Roller – Transfer Belt	1-1	X/O	41	24	

Model: Adonis-C2		Date: 25-Sep-07	No.: MB003039
Modified Article: Transfer Belt - Cleaning Blade/Receptacle		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0823831	B2133831	Cleaning Blade : Transfer Belt	1-1	O/O	41	21	
AD021127	B2131127	Receptacle	1-1	O/O	33	18	

Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: Adonis-C2		Date: 25-Sep-07	No.: MB003040
Modified Article: PCU Parts		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX500046		Quenching Lamp	1-1	O/O	65	10	
	AX500092	LED Array: QL					
G0652290		Idler Bracket	1-1	O/O	37	13	
	B2132290	Bracket: Idler					
A2322367		ID Sensor	1-1	O/O	33	5	
	B2132367	Density Sensor					

Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: Adonis-C2		Date: 26-Sep-07	No.: MB003041
Modified Article: Quenching Lamp		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX500092		LED Array: QL	1-1	O/O	65	10	
→	AX500094	LED Array: QL: Ass'y					

Due to a vendor change, the part number has been changed

Model: Adonis-C2		Date: 26-Sep-07	No.: MB003042
Modified Article: LCD: HVGA		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1015257	B1805259	LCD: HVGA: SH: BL	1-1	O/O	17	26	

Change/Reason: Parts standardization with the Model A-C4 (B195).

Model: Adonis-C2		Date: 26-Sep-07	No.: MB003043
Modified Article: Total Counter		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX310039		Total Counter	1-1	O/O	13	11	
→	AX310046	Total Counter: 7FIG: 24V					

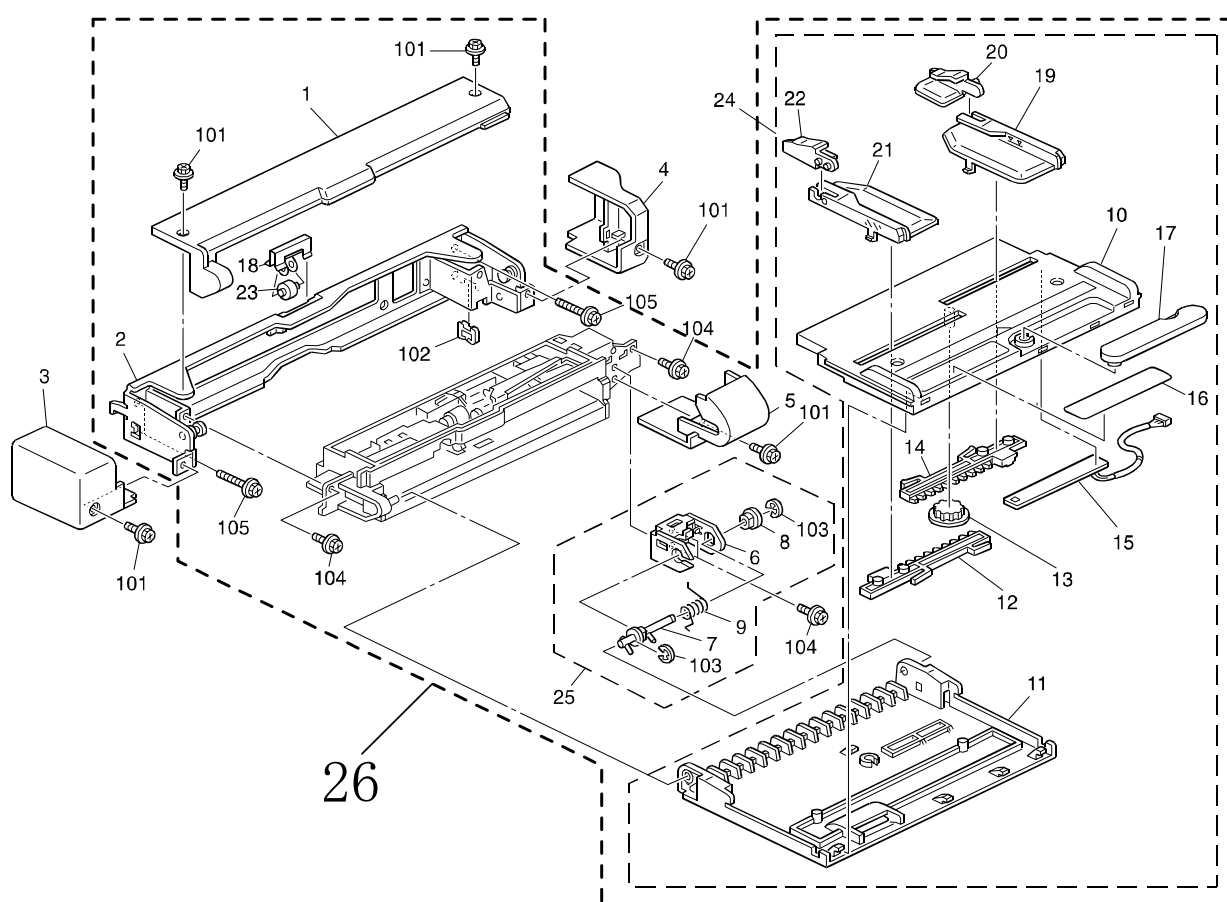
Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: Adonis-C2		Date: 28-Sep-07	No.: MB003044
Modified Article: Bypass Feed Unit		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2326002		Bypass Feed Unit	1-1	O/O	25	26	
→	G0656202	Manual Feed Unit: Sub-Assy					

Change/Reason: Parts standardization with the Model A-P3 (G065).



Model: Adonis-C2		Date: 28-Sep-07	No.: MB003045
Modified Article: ADF Exposure Glass		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3516522		ADF Exposure Glass	1-1	X/O	19	4	
→	BC012002	Exposure Glass:Sheet Through:344X20					

Change/Reason: The part number in the table was changed, because a coat was added to the exposure glass surface to prevent contamination.

Model: Adonis-C2		Date: 2-Oct-07	No.: MB003046
Modified Article: LCD: HVGA		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1805259	B2135225	LCD: HVGA: SH: BL	1-1	O/O	17	26	

Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: Adonis-C2		Date: 4-Oct-07	No.: MB003047
Modified Article: Polygon Mirror Motor		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060141		Polygon Mirror Motor - DC 12W	1-1	O/O	23	9	
→	AX060303	Polygon Scanner Motor					

Change/Reason: Parts standardization with the Model A-C4 (B195).

Model: Adonis-C2		Date: 4-Oct-07	No.: MB003048
Modified Article: LD Unit		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0041891		LD Unit	1-1	O/O	23	26	
→	B0041892	Laser Diode Unit:A-C2c:Ass'y					

Change/Reason: Parts standardization with the A-P3 Japan model (G065).



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	200912		A2326051	B2136051	DC SOLENOID:PICKUP:SUB-ASS'Y	1	1	X/O		27	27					V0903006	4071464
A-C2	B004	200912		A2326051	B2136051	DC SOLENOID:PICKUP:SUB-ASS'Y	1	1	X/O		27	27					V0903006	4071464
A-C2	B006	200912		A2326051	B2136051	DC SOLENOID:PICKUP:SUB-ASS'Y	1	1	X/O		27	27					V0903006	4071464
A-C2	B007	200912		A2326051	B2136051	DC SOLENOID:PICKUP:SUB-ASS'Y	1	1	X/O		27	27					V0903006	4071464



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201002		B0045542	B2135542	HARNESS - SBU-50WICK 80MM	1	1	X/O		19	21					T0501710	5020523
A-C2	B004	201002		B0045542	B2135542	HARNESS - SBU-50WICK 80MM	1	1	X/O		19	21					T0501710	5020523
A-C2	B006	201002		B0045542	B2135542	HARNESS - SBU-50WICK 80MM	1	1	X/O		19	21					T0501710	5020523
A-C2	B007	201002		B0045542	B2135542	HARNESS - SBU-50WICK 80MM	1	1	X/O		19	21					T0501710	5020523
A-C2	B003	201002		AE011127	AE011071	HOT ROLLER - 39.8MM T0.4	1	1	O/O		47	17					V0902747	9100700
A-C2	B004	201002		AE011127	AE011071	HOT ROLLER - 39.8MM T0.4	1	1	O/O		47	17					V0902747	9100700
A-C2	B006	201002		AE011127	AE011071	HOT ROLLER - 39.8MM T0.4	1	1	O/O		47	17					V0902747	9100700
A-C2	B007	201002		AE011127	AE011071	HOT ROLLER - 39.8MM T0.4	1	1	O/O		47	17					V0902747	9100700
A-C2	B003	201002		AW020102	AW020126	PHOTOINTERRUPTOR	1	1	X/O		55	9					T0101092	1010943
A-C2	B003	201002		AW020126	AW020158	PAPER FEED SENSOR	1	1	X/O		55	9					V0903006	4071464
A-C2	B004	201002		AW020102	AW020126	PHOTOINTERRUPTOR	1	1	X/O		55	9					T0101092	1010943
A-C2	B004	201002		AW020126	AW020158	PAPER FEED SENSOR	1	1	X/O		55	9					V0903006	4071464
A-C2	B006	201002		AW020102	AW020126	PHOTOINTERRUPTOR	1	1	X/O		55	9					T0101092	1010943
A-C2	B006	201002		AW020126	AW020158	PAPER FEED SENSOR	1	1	X/O		55	9					V0903006	4071464
A-C2	B007	201002		AW020102	AW020126	PHOTOINTERRUPTOR	1	1	X/O		55	9					T0101092	1010943
A-C2	B007	201002		AW020126	AW020158	PAPER FEED SENSOR	1	1	X/O		55	9					V0903006	4071464



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201003		B0044472	B0824472	SIDE PLATE:REAR:ASS'Y	1	1	O/O		49	23					T0202715	2090282
A-C2	B003	201003		B0824472	B2134472	SIDE PLATE:REAR:ASS'Y	1	1	X/O		49	23					V1000184	
A-C2	B004	201003		B0044472	B0824472	SIDE PLATE:REAR:ASS'Y	1	1	O/O		49	23					T0202715	2090282
A-C2	B004	201003		B0824472	B2134472	SIDE PLATE:REAR:ASS'Y	1	1	X/O		49	23					V1000184	
A-C2	B006	201003		B0044472	B0824472	SIDE PLATE:REAR:ASS'Y	1	1	O/O		49	23					T0202715	2090282
A-C2	B006	201003		B0824472	B2134472	SIDE PLATE:REAR:ASS'Y	1	1	X/O		49	23					V1000184	
A-C2	B007	201003		B0044472	B0824472	SIDE PLATE:REAR:ASS'Y	1	1	O/O		49	23					T0202715	2090282
A-C2	B007	201003		B0824472	B2134472	SIDE PLATE:REAR:ASS'Y	1	1	X/O		49	23					V1000184	
A-C2	B003	201003		AF020515	AF020658	TRANSPORT ROLLER	1	1	X/O		49	30					V1000184	
A-C2	B003	201003		AF020658	AF020698	TRANSPORT ROLLER	1	1	X/O		49	30					V1000193	
A-C2	B004	201003		AF020515	AF020658	TRANSPORT ROLLER	1	1	X/O		49	30					V1000184	
A-C2	B004	201003		AF020658	AF020698	TRANSPORT ROLLER	1	1	X/O		49	30					V1000193	
A-C2	B006	201003		AF020515	AF020658	TRANSPORT ROLLER	1	1	X/O		49	30					V1000184	
A-C2	B006	201003		AF020658	AF020698	TRANSPORT ROLLER	1	1	X/O		49	30					V1000193	
A-C2	B007	201003		AF020515	AF020658	TRANSPORT ROLLER	1	1	X/O		49	30					V1000184	
A-C2	B007	201003		AF020658	AF020698	TRANSPORT ROLLER	1	1	X/O		49	30					V1000193	
A-C2	B003	201003		AF020514	AF020649	EXIT ROLLER	1	1	X/O		49	33					V1000184	
A-C2	B003	201003		AF020649	AF020694	EXIT ROLLER	1	1	X/O		49	33					V1000193	
A-C2	B004	201003		AF020514	AF020649	EXIT ROLLER	1	1	X/O		49	33					V1000184	
A-C2	B004	201003		AF020649	AF020694	EXIT ROLLER	1	1	X/O		49	33					V1000193	
A-C2	B006	201003		AF020514	AF020649	EXIT ROLLER	1	1	X/O		49	33					V1000184	
A-C2	B006	201003		AF020649	AF020694	EXIT ROLLER	1	1	X/O		49	33					V1000193	
A-C2	B007	201003		AF020514	AF020649	EXIT ROLLER	1	1	X/O		49	33					V1000184	
A-C2	B007	201003		AF020649	AF020694	EXIT ROLLER	1	1	X/O		49	33					V1000193	
A-C2	B003	201003		A2324484	B2134484	DC SOLENOID:EXIT:ASS'Y	1	1	X/O		49	36					V0903006	4071464
A-C2	B004	201003		A2324484	B2134484	DC SOLENOID:EXIT:ASS'Y	1	1	X/O		49	36					V0903006	4071464
A-C2	B006	201003		A2324484	B2134484	DC SOLENOID:EXIT:ASS'Y	1	1	X/O		49	36					V0903006	4071464
A-C2	B007	201003		A2324484	B2134484	DC SOLENOID:EXIT:ASS'Y	1	1	X/O		49	36					V0903006	4071464
A-C2	B003	201003		A2324793	B0774793	BRACKET:LINK	1	1	O/O		51	8					T0202855	2090423
A-C2	B003	201003		B0774793	B2134793	BRACKET:LINK	1	1	X/O		51	8					V1000184	
A-C2	B004	201003		A2324793	B0774793	BRACKET:LINK	1	1	O/O		51	8					T0202855	2090423
A-C2	B004	201003		B0774793	B2134793	BRACKET:LINK	1	1	X/O		51	8					V1000184	
A-C2	B006	201003		A2324793	B0774793	BRACKET:LINK	1	1	O/O		51	8					T0202855	2090423
A-C2	B006	201003		B0774793	B2134793	BRACKET:LINK	1	1	X/O		51	8					V1000184	
A-C2	B007	201003		A2324793	B0774793	BRACKET:LINK	1	1	O/O		51	8					T0202855	2090423
A-C2	B007	201003		B0774793	B2134793	BRACKET:LINK	1	1	X/O		51	8					V1000184	
A-C2	B003	201003		AF020512	AF020653	ROLLER:DRIVEN	2	2	X/O		51	17					V1000184	
A-C2	B004	201003		AF020512	AF020653	ROLLER:DRIVEN	2	2	X/O		51	17					V1000184	
A-C2	B006	201003		AF020512	AF020653	ROLLER:DRIVEN	2	2	X/O		51	17					V1000184	
A-C2	B007	201003		AF020512	AF020653	ROLLER:DRIVEN	2	2	X/O		51	17					V1000184	
A-C2	B003	201003		AF020509	AF020659	REVERSE ROLLER	2	2	X/O		53	12					V1000184	
A-C2	B004	201003		AF020509	AF020659	REVERSE ROLLER	2	2	X/O		53	12					V1000184	
A-C2	B006	201003		AF020509	AF020659	REVERSE ROLLER	2	2	X/O		53	12					V1000184	
A-C2	B007	201003		AF020509	AF020659	REVERSE ROLLER	2	2	X/O		53	12					V1000184	
A-C2	B003	201003		AF020513	AF020654	TRANSPORT ROLLER:MIDDLE	1	1	X/O		55	6					V1000184	
A-C2	B003	201003		AF020654	AF020697	DUPLEXTRANSPORT ROLLER - MIDDLE	1	1	X/O		55	6					V1000193	
A-C2	B004	201003		AF020513	AF020654	TRANSPORT ROLLER:MIDDLE	1	1	X/O		55	6					V1000184	
A-C2	B004	201003		AF020654	AF020697	DUPLEXTRANSPORT ROLLER - MIDDLE	1	1	X/O		55	6					V1000193	
A-C2	B006	201003		AF020513	AF020654	TRANSPORT ROLLER:MIDDLE	1	1	X/O		55	6					V1000184	
A-C2	B006	201003		AF020654	AF020697	DUPLEXTRANSPORT ROLLER - MIDDLE	1	1	X/O		55	6					V1000193	
A-C2	B007	201003		AF020513	AF020654	TRANSPORT ROLLER:MIDDLE	1	1	X/O		55	6					V1000184	
A-C2	B007	201003		AF020654	AF020697	DUPLEXTRANSPORT ROLLER - MIDDLE	1	1	X/O		55	6					V1000193	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201004		A2326049	B2136049	BRACKET:DC SOLENOID	1	1	X/O		27	37					V0903006	4071464
A-C2	B004	201004		A2326049	B2136049	BRACKET:DC SOLENOID	1	1	X/O		27	37					V0903006	4071464
A-C2	B006	201004		A2326049	B2136049	BRACKET:DC SOLENOID	1	1	X/O		27	37					V0903006	4071464
A-C2	B007	201004		A2326049	B2136049	BRACKET:DC SOLENOID	1	1	X/O		27	37					V0903006	4071464
A-C2	B003	201004		AF021059	AF021083	REGISTRATION ROLLER:DRIVEN:MM16	1	1	X/O		33	8					V1000184	
A-C2	B004	201004		AF021059	AF021083	REGISTRATION ROLLER:DRIVEN:MM16	1	1	X/O		33	8					V1000184	
A-C2	B006	201004		AF021059	AF021083	REGISTRATION ROLLER:DRIVEN:MM16	1	1	X/O		33	8					V1000184	
A-C2	B007	201004		AF021059	AF021083	REGISTRATION ROLLER:DRIVEN:MM16	1	1	X/O		33	8					V1000184	
A-C2	B003	201004		B0044486	B2134486	DC SOLENOID:ENTRANCE:ASS'Y	1	1	X/O		49	28					V0903006	4071464
A-C2	B004	201004		B0044486	B2134486	DC SOLENOID:ENTRANCE:ASS'Y	1	1	X/O		49	28					V0903006	4071464
A-C2	B006	201004		B0044486	B2134486	DC SOLENOID:ENTRANCE:ASS'Y	1	1	X/O		49	28					V0903006	4071464
A-C2	B007	201004		B0044486	B2134486	DC SOLENOID:ENTRANCE:ASS'Y	1	1	X/O		49	28					V0903006	4071464
A-C2	B003	201004		AF020653	AF020696	DRIVEN ROLLER-DUPLEX	2	2	X/O		51	17					V1000193	
A-C2	B004	201004		AF020653	AF020696	DRIVEN ROLLER-DUPLEX	2	2	X/O		51	17					V1000193	
A-C2	B006	201004		AF020653	AF020696	DRIVEN ROLLER-DUPLEX	2	2	X/O		51	17					V1000193	
A-C2	B007	201004		AF020653	AF020696	DRIVEN ROLLER-DUPLEX	2	2	X/O		51	17					V1000193	
A-C2	B003	201004		AF020659	AF020699	DUPLEXREVERSE ROLLER	2	2	X/O		53	12					V1000193	
A-C2	B004	201004		AF020659	AF020699	DUPLEXREVERSE ROLLER	2	2	X/O		53	12					V1000193	
A-C2	B006	201004		AF020659	AF020699	DUPLEXREVERSE ROLLER	2	2	X/O		53	12					V1000193	
A-C2	B007	201004		AF020659	AF020699	DUPLEXREVERSE ROLLER	2	2	X/O		53	12					V1000193	
A-C2	B003	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		53	22					V0903006	4071464
A-C2	B004	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		53	22					V0903006	4071464
A-C2	B006	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		53	22					V0903006	4071464
A-C2	B007	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		53	22					V0903006	4071464
A-C2	B007	201004		B0044690	B2134690	DC SOLENOID:UNIT	1	1	X/O		53	22					V0903006	4071464
A-C2	B003	201004		B0044690	B2134690	DC SOLENOID:UNIT	1	1	X/O		53	24					V0903006	4071464
A-C2	B004	201004		B0044690	B2134690	DC SOLENOID:UNIT	1	1	X/O		53	24					V0903006	4071464
A-C2	B006	201004		B0044690	B2134690	DC SOLENOID:UNIT	1	1	X/O		53	24					V0903006	4071464
A-C2	B003	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		55	14					V0903006	4071464
A-C2	B004	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		55	14					V0903006	4071464
A-C2	B006	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		55	14					V0903006	4071464
A-C2	B007	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		55	14					V0903006	4071464



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201006		B2136049	B2136048	PICKUP SOLENOID	1	1	X/O		27	37					V1001108	
A-C2	B004	201006		B2136049	B2136048	PICKUP SOLENOID	1	1	X/O		27	37					V1001108	
A-C2	B006	201006		B2136049	B2136048	PICKUP SOLENOID	1	1	X/O		27	37					V1001108	
A-C2	B007	201006		B2136049	B2136048	PICKUP SOLENOID	1	1	X/O		27	37					V1001108	



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201007		A2323917	B0773917	LEVER:RELEASE:PRESSURE:PEEN	1	1	X/O		41	14					V1001306	
A-C2	B003	201007		B0773917	B2133917	LEVER:RELEASE:PRESSURE	1	1	X/O		41	14					V1001307	
A-C2	B004	201007		A2323917	B0773917	LEVER:RELEASE:PRESSURE:PEEN	1	1	X/O		41	14					V1001306	
A-C2	B004	201007		B0773917	B2133917	LEVER:RELEASE:PRESSURE	1	1	X/O		41	14					V1001307	
A-C2	B006	201007		A2323917	B0773917	LEVER:RELEASE:PRESSURE:PEEN	1	1	X/O		41	14					V1001306	
A-C2	B006	201007		B0773917	B2133917	LEVER:RELEASE:PRESSURE	1	1	X/O		41	14					V1001307	
A-C2	B007	201007		A2323917	B0773917	LEVER:RELEASE:PRESSURE:PEEN	1	1	X/O		41	14					V1001306	
A-C2	B007	201007		B0773917	B2133917	LEVER:RELEASE:PRESSURE	1	1	X/O		41	14					V1001307	



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201009		A2322990	B2132990	SUPPORTER:PAPER TRAY	2	2	X/O		67	8					V1000184	
A-C2	B004	201009		A2322990	B2132990	SUPPORTER:PAPER TRAY	2	2	X/O		67	8					V1000184	
A-C2	B006	201009		A2322990	B2132990	SUPPORTER:PAPER TRAY	2	2	X/O		67	8					V1000184	
A-C2	B007	201009		A2322990	B2132990	SUPPORTER:PAPER TRAY	2	2	X/O		67	8					V1000184	



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201102		AW010061	AW010118	PAPER FEED SENSOR	1	1	O/O		43	36					T0500509	05020330
A-C2	B004	201102		AW010061	AW010118	PAPER FEED SENSOR	1	1	O/O		43	36					T0500509	05020330



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201103		A2325428	B0825428	HARNESS:PAPER FEED UNIT	2	2	O/O		31	30					V1002870	
A-C2	B004	201103		A2325428	B0825428	HARNESS:PAPER FEED UNIT	2	2	O/O		31	30					V1002870	
A-C2	B006	201103		A2325428	B0825428	HARNESS:PAPER FEED UNIT	2	2	O/O		31	30					V1002870	
A-C2	B007	201103		A2325428	B0825428	HARNESS:PAPER FEED UNIT	2	2	O/O		31	30					V1002870	



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201105		AF020516	B2984328	DRIVEN ROLLER	1	1	O/O		43	21			RB003049		V1002546	
A-C2	B004	201105		AF020516	B2984328	DRIVEN ROLLER	1	1	O/O		43	21			RB003049		V1002546	
A-C2	B006	201105		AF020516	B2984328	DRIVEN ROLLER	1	1	O/O		43	21			RB003049		V1002546	
A-C2	B007	201105		AF020516	B2984328	DRIVEN ROLLER	1	1	O/O		43	21			RB003049		V1002546	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2	B003	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		13	11					V1201380	
A-C2	B004	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		13	11					V1201380	
A-C2	B006	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		13	11					V1201380	
A-C2	B007	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		13	11					V1201380	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201412		B0041285	B0771285	COVER:LEFT:PAPER FEED SUB-UNIT	1	1	X/O		11	5				V1403571	
A-C2	B004	201412		B0041285	B0771285	COVER:LEFT:PAPER FEED SUB-UNIT	1	1	X/O		11	5				V1403571	
A-C2	B006	201412		B0041285	B0771285	COVER:LEFT:PAPER FEED SUB-UNIT	1	1	X/O		11	5				V1403571	
A-C2	B007	201412		B0041285	B0771285	COVER:LEFT:PAPER FEED SUB-UNIT	1	1	X/O		11	5				V1403571	
A-C2	B003	201412		A2301268	B0771264	COVER:FRONT UPPER:PAPER FEED SUB-UNIT	1	1	X/O		11	6				V1403571	
A-C2	B004	201412		A2301268	B0771264	COVER:FRONT UPPER:PAPER FEED SUB-UNIT	1	1	X/O		11	6				V1403571	
A-C2	B006	201412		A2301268	B0771264	COVER:FRONT UPPER:PAPER FEED SUB-UNIT	1	1	X/O		11	6				V1403571	
A-C2	B007	201412		A2301268	B0771264	COVER:FRONT UPPER:PAPER FEED SUB-UNIT	1	1	X/O		11	6				V1403571	
A-C2	B003	201412		B0041261	B0771261	COVER:FRONT:ASS'Y	1	1	X/O		11	8				V1403571	
A-C2	B004	201412		B0041261	B0771261	COVER:FRONT:ASS'Y	1	1	X/O		11	8				V1403571	
A-C2	B006	201412		B0041261	B0771261	COVER:FRONT:ASS'Y	1	1	X/O		11	8				V1403571	
A-C2	B007	201412		B0041261	B0771261	COVER:FRONT:ASS'Y	1	1	X/O		11	8				V1403571	
A-C2	B003	201412		A2324497	B0774497	END FENCE:COPY TRAY:C3	1	1	X/O		13	1				V1403571	
A-C2	B004	201412		A2324497	B0774497	END FENCE:COPY TRAY:C3	1	1	X/O		13	1				V1403571	
A-C2	B006	201412		A2324497	B0774497	END FENCE:COPY TRAY:C3	1	1	X/O		13	1				V1403571	
A-C2	B007	201412		A2324497	B0774497	END FENCE:COPY TRAY:C3	1	1	X/O		13	1				V1403571	
A-C2	B003	201412		B0041296	B0821296	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	18				V1403571	
A-C2	B004	201412		B0041296	B0821296	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	18				V1403571	
A-C2	B006	201412		B0041296	B0821296	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	18				V1403571	
A-C2	B007	201412		B0041296	B0821296	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	18				V1403571	
A-C2	B003	201412		B0041297	B0771297	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	31				V1403571	
A-C2	B004	201412		B0041297	B0771297	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	31				V1403571	
A-C2	B006	201412		B0041297	B0771297	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	31				V1403571	
A-C2	B007	201412		B0041297	B0771297	COVER:REAR:PAPER FEED SUB-UNIT	1	1	X/O		13	31				V1403571	
A-C2	B003	201412		G0341253	B0771252	COVER:UPPER RIGHT:SMALL	1	1	X/O		13	33				V1403571	
A-C2	B004	201412		G0341253	B0771252	COVER:UPPER RIGHT:SMALL	1	1	X/O		13	33				V1403571	
A-C2	B006	201412		G0341253	B0771252	COVER:UPPER RIGHT:SMALL	1	1	X/O		13	33				V1403571	
A-C2	B007	201412		G0341253	B0771252	COVER:UPPER RIGHT:SMALL	1	1	X/O		13	33				V1403571	
A-C2	B003	201412		B0047222	B0776308	COVER:CSS:EXP	1	1	X/O		13	34				V1403571	
A-C2	B004	201412		B0047222	B0776308	COVER:CSS:EXP	1	1	X/O		13	34				V1403571	
A-C2	B006	201412		B0047222	B0776308	COVER:CSS:EXP	1	1	X/O		13	34				V1403571	
A-C2	B007	201412		B0047222	B0776308	COVER:CSS:EXP	1	1	X/O		13	34				V1403571	
A-C2	B003	201412		A1761317	B0771253	CAP:34X55	2	2	X/O		15	8				V1403571	
A-C2	B004	201412		A1761317	B0771253	CAP:34X55	2	2	X/O		15	8				V1403571	
A-C2	B006	201412		A1761317	B0771253	CAP:34X55	2	2	X/O		15	8				V1403571	
A-C2	B007	201412		A1761317	B0771253	CAP:34X55	2	2	X/O		15	8				V1403571	
A-C2	B003	201412		B0041521	B0771521	COVER:LCDC	1	1	X/O		17	21				V1403571	
A-C2	B004	201412		B0041521	B0771521	COVER:LCDC	1	1	X/O		17	21				V1403571	
A-C2	B006	201412		B0041521	B0771521	COVER:LCDC	1	1	X/O		17	21				V1403571	
A-C2	B007	201412		B0041521	B0771521	COVER:LCDC	1	1	X/O		17	21				V1403571	
A-C2	B003	201412		A2327234	B0776352	SHEET:POWER SOURCE:NA	1	1	X/O		17	25				V1403571	
A-C2	B004	201412		A2327234	B0776352	SHEET:POWER SOURCE:NA	1	1	X/O		17	25				V1403571	
A-C2	B006	201412		A2327234	B0776352	SHEET:POWER SOURCE:NA	1	1	X/O		17	25				V1403571	
A-C2	B007	201412		A2327234	B0776352	SHEET:POWER SOURCE:NA	1	1	X/O		17	25				V1403571	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201501		A2321272	B0821272	COVER:RIGHT REAR:DUPLEX	1	1	X/O		11	26					V1403571	
A-C2	B004	201501		A2321272	B0821272	COVER:RIGHT REAR:DUPLEX	1	1	X/O		11	26					V1403571	
A-C2	B006	201501		A2321272	B0821272	COVER:RIGHT REAR:DUPLEX	1	1	X/O		11	26					V1403571	
A-C2	B007	201501		A2321272	B0821272	COVER:RIGHT REAR:DUPLEX	1	1	X/O		11	26					V1403571	
A-C2	B003	201501		B0041291	B0771291	COVER:REAR	1	1	X/O		13	19					V1403571	
A-C2	B004	201501		B0041291	B0771291	COVER:REAR	1	1	X/O		13	19					V1403571	
A-C2	B006	201501		B0041291	B0771291	COVER:REAR	1	1	X/O		13	19					V1403571	
A-C2	B007	201501		B0041291	B0771291	COVER:REAR	1	1	X/O		13	19					V1403571	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201503		G0341373	B0771305	INNER COVER:RIGHT	1	1	X/O	N	43	10					V1403571	
A-C2	B004	201503		G0341373	B0771305	INNER COVER:RIGHT	1	1	X/O	N	43	10					V1403571	
A-C2	B006	201503		G0341373	B0771305	INNER COVER:RIGHT	1	1	X/O	N	43	10					V1403571	
A-C2	B007	201503		G0341373	B0771305	INNER COVER:RIGHT	1	1	X/O	N	43	10					V1403571	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201504		AA080234	AA080281	BUSHING - 12X18X5.5	1	1	O/O	N	45	30					V1401590	
A-C2	B004	201504		AA080234	AA080281	BUSHING - 12X18X5.5	1	1	O/O	N	45	30					V1401590	
A-C2	B006	201504		AA080234	AA080281	BUSHING - 12X18X5.5	1	1	O/O	N	45	30					V1401590	
A-C2	B007	201504		AA080234	AA080281	BUSHING - 12X18X5.5	1	1	O/O	N	45	30					V1401590	
A-C2	B003	201504		AF040591	AF040601	PRESSURE ROLLER:ENTRANCE	2	2	X/O	N	49	38	A		Y		V1403498	
A-C2	B004	201504		AF040591	AF040601	PRESSURE ROLLER:ENTRANCE	2	2	X/O	N	49	38	A		Y		V1403498	
A-C2	B006	201504		AF040591	AF040601	PRESSURE ROLLER:ENTRANCE	2	2	X/O	N	49	38	A		Y		V1403498	
A-C2	B007	201504		AF040591	AF040601	PRESSURE ROLLER:ENTRANCE	2	2	X/O	N	49	38	A		Y		V1403498	
A-C2	B003	201504		AZ320086	AZ320145	POWER PACK:CBT	1	1	X/O	N	61	5					V1402610	
A-C2	B004	201504		AZ320086	AZ320145	POWER PACK:CBT	1	1	X/O	N	61	5					V1402610	
A-C2	B006	201504		AZ320086	AZ320145	POWER PACK:CBT	1	1	X/O	N	61	5					V1402610	
A-C2	B007	201504		AZ320086	AZ320145	POWER PACK:CBT	1	1	X/O	N	61	5					V1402610	



Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201511		B0041303	B0771276	COVER:ARM:RIGHT	1	1	X/O	N	9	8					V1403571	
A-C2	B004	201511		B0041303	B0771276	COVER:ARM:RIGHT	1	1	X/O	N	9	8					V1403571	
A-C2	B006	201511		B0041303	B0771276	COVER:ARM:RIGHT	1	1	X/O	N	9	8					V1403571	
A-C2	B007	201511		B0041303	B0771276	COVER:ARM:RIGHT	1	1	X/O	N	9	8					V1403571	
A-C2	B003	201511		B0041301	B0771275	COVER:ARM:SCANNER UNIT	1	1	X/O	N	9	9					V1403571	
A-C2	B004	201511		B0041301	B0771275	COVER:ARM:SCANNER UNIT	1	1	X/O	N	9	9					V1403571	
A-C2	B006	201511		B0041301	B0771275	COVER:ARM:SCANNER UNIT	1	1	X/O	N	9	9					V1403571	
A-C2	B007	201511		B0041301	B0771275	COVER:ARM:SCANNER UNIT	1	1	X/O	N	9	9					V1403571	
A-C2	B003	201511		B0041324	B0771251	COVER:CONNECTOR:SCANNER	1	1	X/O	N	13	5					V1403571	
A-C2	B004	201511		B0041324	B0771251	COVER:CONNECTOR:SCANNER	1	1	X/O	N	13	5					V1403571	
A-C2	B006	201511		B0041324	B0771251	COVER:CONNECTOR:SCANNER	1	1	X/O	N	13	5					V1403571	
A-C2	B007	201511		B0041324	B0771251	COVER:CONNECTOR:SCANNER	1	1	X/O	N	13	5					V1403571	
A-C2	B003	201511		B0041043	B0821362	SPACER:SCANNER UNIT:DUPLEX	1	1	X/O	N	13	21					V1403571	
A-C2	B004	201511		B0041043	B0821362	SPACER:SCANNER UNIT:DUPLEX	1	1	X/O	N	13	21					V1403571	
A-C2	B006	201511		B0041043	B0821362	SPACER:SCANNER UNIT:DUPLEX	1	1	X/O	N	13	21					V1403571	
A-C2	B007	201511		B0041043	B0821362	SPACER:SCANNER UNIT:DUPLEX	1	1	X/O	N	13	21					V1403571	
A-C2	B003	201511		B0041504	B0771504	KEYTOP:TRY PRINT	1	1	X/O	N	17	9					V1403571	
A-C2	B004	201511		B0041504	B0771504	KEYTOP:TRY PRINT	1	1	X/O	N	17	9					V1403571	
A-C2	B006	201511		B0041504	B0771504	KEYTOP:TRY PRINT	1	1	X/O	N	17	9					V1403571	
A-C2	B007	201511		B0041504	B0771504	KEYTOP:TRY PRINT	1	1	X/O	N	17	9					V1403571	
A-C2	B003	201511		B0041508	B0771508	KEYTOP:PREHEAT	1	1	X/O	N	17	15					V1403571	
A-C2	B004	201511		B0041508	B0771508	KEYTOP:PREHEAT	1	1	X/O	N	17	15					V1403571	
A-C2	B006	201511		B0041508	B0771508	KEYTOP:PREHEAT	1	1	X/O	N	17	15					V1403571	
A-C2	B007	201511		B0041508	B0771508	KEYTOP:PREHEAT	1	1	X/O	N	17	15					V1403571	



Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201512		B0047238	B0776354	SHEET:CAPTION:NA	1	1	X/O	N	17	1					V1403571	
A-C2	B004	201512		B0047238	B0776354	SHEET:CAPTION:NA	1	1	X/O	N	17	1					V1403571	
A-C2	B003	201512		B0041509	B0771509	KEYTOP:BLOCK DIAGRAM	1	1	X/O	N	17	7					V1403571	
A-C2	B004	201512		B0041509	B0771509	KEYTOP:BLOCK DIAGRAM	1	1	X/O	N	17	7					V1403571	
A-C2	B006	201512		B0041509	B0771509	KEYTOP:BLOCK DIAGRAM	1	1	X/O	N	17	7					V1403571	
A-C2	B007	201512		B0041509	B0771509	KEYTOP:BLOCK DIAGRAM	1	1	X/O	N	17	7					V1403571	
A-C2	B003	201512		B0041535	B0771535	COVER:BASIC	1	1	X/O	N	17	10					V1403571	
A-C2	B004	201512		B0041535	B0771535	COVER:BASIC	1	1	X/O	N	17	10					V1403571	
A-C2	B006	201512		B0041535	B0771535	COVER:BASIC	1	1	X/O	N	17	10					V1403571	
A-C2	B007	201512		B0041535	B0771535	COVER:BASIC	1	1	X/O	N	17	10					V1403571	
A-C2	B003	201512		B0047242	B0776357	KEYTOP:COPY:2:NA	1	1	X/O	N	17	12					V1403571	
A-C2	B004	201512		B0047242	B0776357	KEYTOP:COPY:2:NA	1	1	X/O	N	17	12					V1403571	
A-C2	B006	201512		B0047242	B0776357	KEYTOP:COPY:2:NA	1	1	X/O	N	17	12					V1403571	
A-C2	B007	201512		B0047242	B0776357	KEYTOP:COPY:2:NA	1	1	X/O	N	17	12					V1403571	
A-C2	B003	201512		B0047241	B0776356	KEYTOP:COPY:1:NA	1	1	X/O	N	17	13					V1403571	
A-C2	B004	201512		B0047241	B0776356	KEYTOP:COPY:1:NA	1	1	X/O	N	17	13					V1403571	
A-C2	B006	201512		B0047241	B0776356	KEYTOP:COPY:1:NA	1	1	X/O	N	17	13					V1403571	
A-C2	B007	201512		B0047241	B0776356	KEYTOP:COPY:1:NA	1	1	X/O	N	17	13					V1403571	
A-C2	B003	201512		B0041510	B0771510	KEYTOP:CONFIRM	1	1	X/O	N	17	16					V1403571	
A-C2	B004	201512		B0041510	B0771510	KEYTOP:CONFIRM	1	1	X/O	N	17	16					V1403571	
A-C2	B006	201512		B0041510	B0771510	KEYTOP:CONFIRM	1	1	X/O	N	17	16					V1403571	
A-C2	B007	201512		B0041510	B0771510	KEYTOP:CONFIRM	1	1	X/O	N	17	16					V1403571	
A-C2	B003	201512		B0041511	B0771511	KEYTOP:COUNTER	1	1	X/O	N	17	18					V1403571	
A-C2	B004	201512		B0041511	B0771511	KEYTOP:COUNTER	1	1	X/O	N	17	18					V1403571	
A-C2	B006	201512		B0041511	B0771511	KEYTOP:COUNTER	1	1	X/O	N	17	18					V1403571	
A-C2	B007	201512		B0041511	B0771511	KEYTOP:COUNTER	1	1	X/O	N	17	18					V1403571	
A-C2	B003	201512		B0041520	B0771520	BRACKET:LCDC	1	1	X/O	N	17	22					V1403571	
A-C2	B004	201512		B0041520	B0771520	BRACKET:LCDC	1	1	X/O	N	17	22					V1403571	
A-C2	B006	201512		B0041520	B0771520	BRACKET:LCDC	1	1	X/O	N	17	22					V1403571	
A-C2	B007	201512		B0041520	B0771520	BRACKET:LCDC	1	1	X/O	N	17	22					V1403571	
A-C2	B003	201512		B0047234	B0776353	CASE:OPERATION SUB-UNIT:NA	1	1	X/O	N	17	24					V1403571	
A-C2	B004	201512		B0047234	B0776353	CASE:OPERATION SUB-UNIT:NA	1	1	X/O	N	17	24					V1403571	
A-C2	B006	201512		B0047234	B0776353	CASE:OPERATION SUB-UNIT:NA	1	1	X/O	N	17	24					V1403571	
A-C2	B007	201512		B0047234	B0776353	CASE:OPERATION SUB-UNIT:NA	1	1	X/O	N	17	24					V1403571	



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN
							Old Q'ty	ty										Number
A-C2	B003	201602		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B004	201602		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B006	201602		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B007	201602		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B003	201602		B0041513	B0771513	DIAL:CONTRAST	1	1	X/O	N	17	19					V1403571	
A-C2	B004	201602		B0041513	B0771513	DIAL:CONTRAST	1	1	X/O	N	17	19					V1403571	
A-C2	B006	201602		B0041513	B0771513	DIAL:CONTRAST	1	1	X/O	N	17	19					V1403571	
A-C2	B007	201602		B0041513	B0771513	DIAL:CONTRAST	1	1	X/O	N	17	19					V1403571	
A-C2	B003	201602		B0047232	B0771534	COVER:APPLICATION	1	1	X/O	N	17	*					V1403571	
A-C2	B004	201602		B0047232	B0771534	COVER:APPLICATION	1	1	X/O	N	17	*					V1403571	
A-C2	B003	201602		B0047232	B0826350	OPERATION SUB-UNIT:NA:ASS'Y	1	1	X/O	N	17	*					V1403571	
A-C2	B004	201602		B0047232	B0826350	OPERATION SUB-UNIT:NA:ASS'Y	1	1	X/O	N	17	*					V1403571	



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201704		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B004	201704		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B006	201704		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	
A-C2	B007	201704		B0041506	B0771506	KEYTOP:POWER SOURCE	1	1	X/O	N	17	8					V1403571	



Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B004	201805		B0041097	B0771341	GUIDE PLATE;SCANNER;PACKING	1	1	X/O	N	*	*			Y		V1403571	
A-C2	B003	201805		B2475238	B2479101	HDD;PATH2:40GB_CLIP;MASTER:RC	2	2	O/O	N	69	11					V1702208	
A-C2	B004	201805		B2475238	B2479101	HDD;PATH2:40GB_CLIP;MASTER:RC	2	2	O/O	N	69	11					V1702208	
A-C2	B006	201805		B2475238	B2479101	HDD;PATH2:40GB_CLIP;MASTER:RC	2	2	O/O	N	69	11					V1702208	
A-C2	B007	201805		B2475238	B2479101	HDD;PATH2:40GB_CLIP;MASTER:RC	2	2	O/O	N	69	11					V1702208	

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2	B003	201810		B0041512	B0771512	KEYTOP:INTERRUPT	1	1	X/O	N	17	6			Y		V1403571	
A-C2	B004	201810		B0041512	B0771512	KEYTOP:INTERRUPT	1	1	X/O	N	17	6			Y		V1403571	
A-C2	B006	201810		B0041512	B0771512	KEYTOP:INTERRUPT	1	1	X/O	N	17	6			Y		V1403571	
A-C2	B007	201810		B0041512	B0771512	KEYTOP:INTERRUPT	1	1	X/O	N	17	6			Y		V1403571	