

Reissued: 19-Jul-01

Model: Kir-C	Date: 30-May-01	No.: MB040001b
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MB Correction

The items in **bold italics>** have been corrected or added.

Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please correct your Parts Catalog as follows:

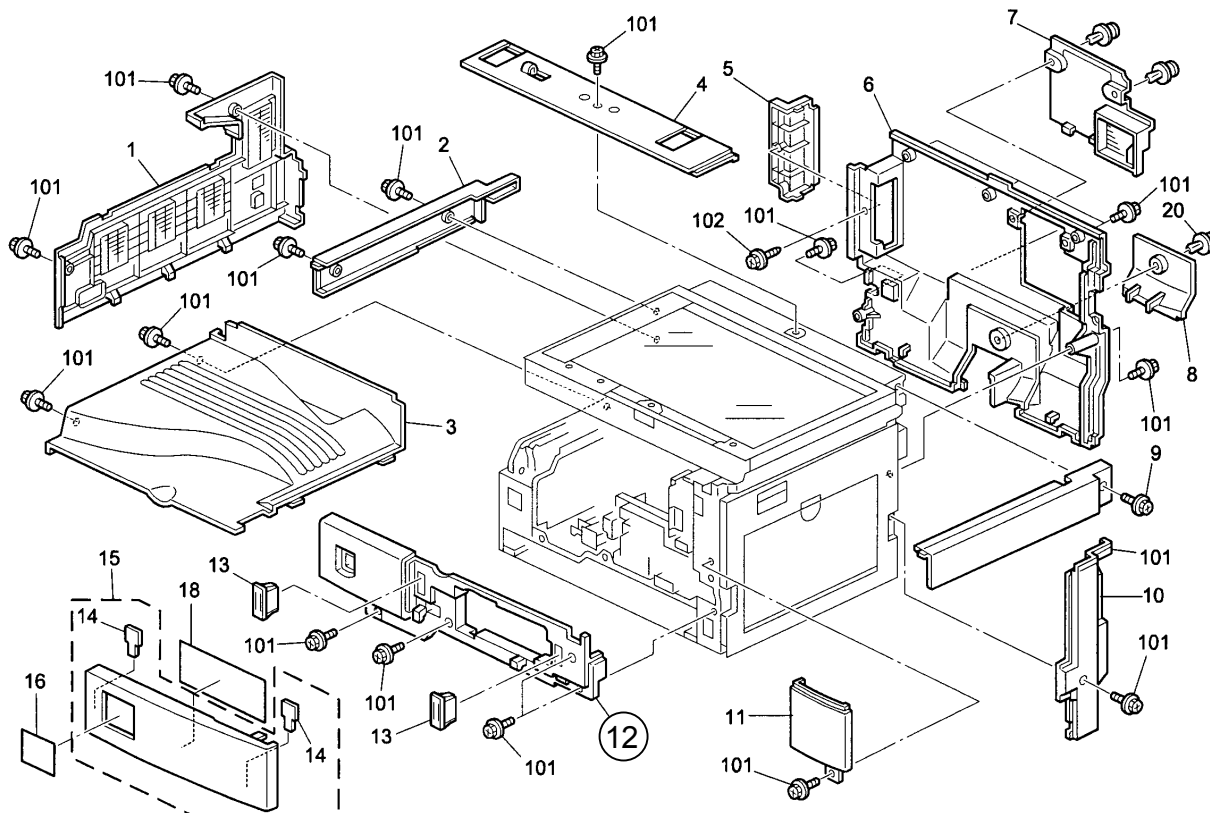
Page 9

- Description Change -

Part number	Old description	New description	Q'ty	Index	Note
B0391350	Front Cover (EU)	Front Cover (EU/ASIA/TWN)	1	12	

- Addition -

Part number	Description	Q'ty	Index	Note
B0391352	Front Cover (CHN)	1	12	



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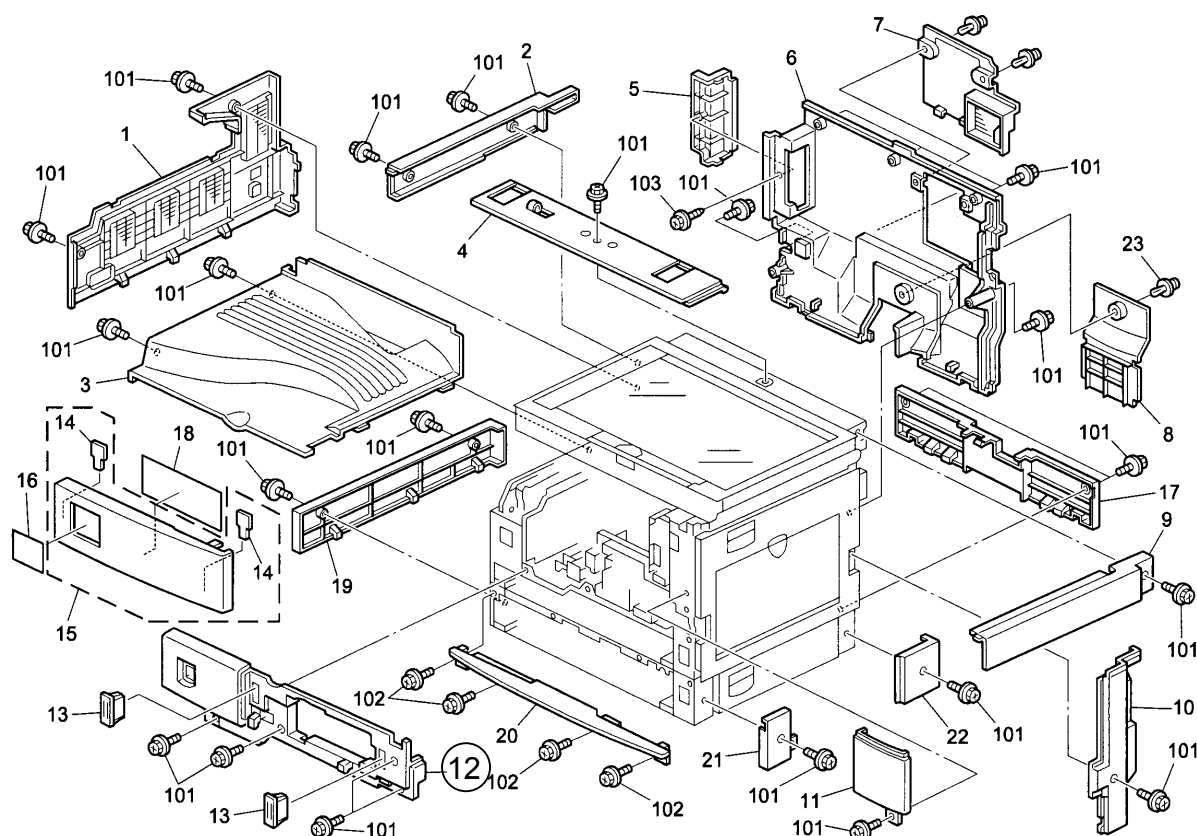
Page 11

- Description Change -

Part number	Old description	New description	Q'ty	Index	Note
B0391350	Front Cover (EU)	Front Cover (EU/ASIA/TWN)	1	12	

- Addition -

Part number	Description	Q'ty	Index	Note
B0391352	Front Cover (CHN)	1	12	



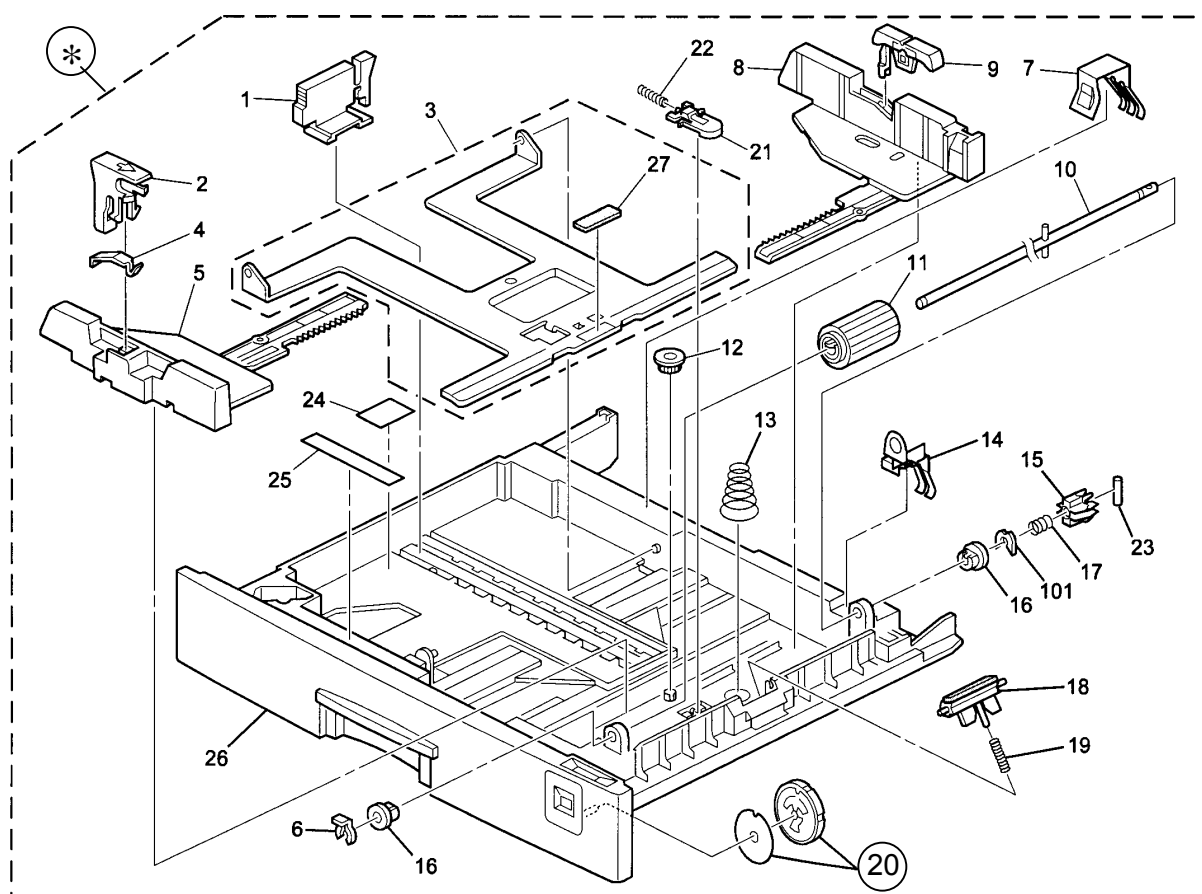
Reissued: 19-Jul-01

Model: Kir-C	Date: 30-May-01	No.: MB040001b
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- Additions -

Part number	Description	Q'ty	Index	Note
B0392791	Paper Tray Assembly – A4 (CHN)	1	*	
B0392778	Paper Size Detector – A4 (CHN)	1	20	



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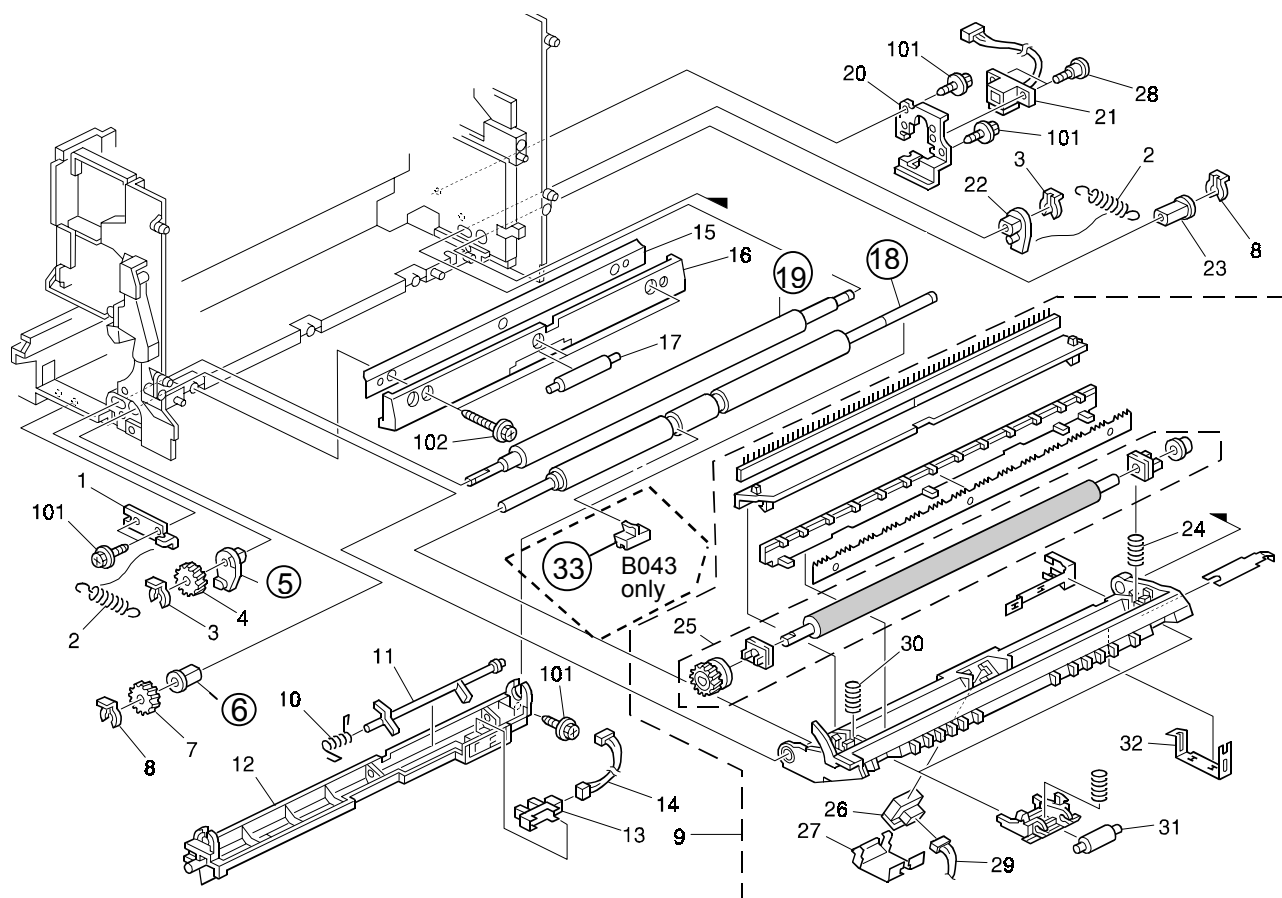
- Illustration Change -

Index 5 should attach to index 18.

Index 6 should attach to index 19.

- Addition -

Part number	Description	Q'ty	Index	Note
B0432554	Registration Guide Spacer	1	33	



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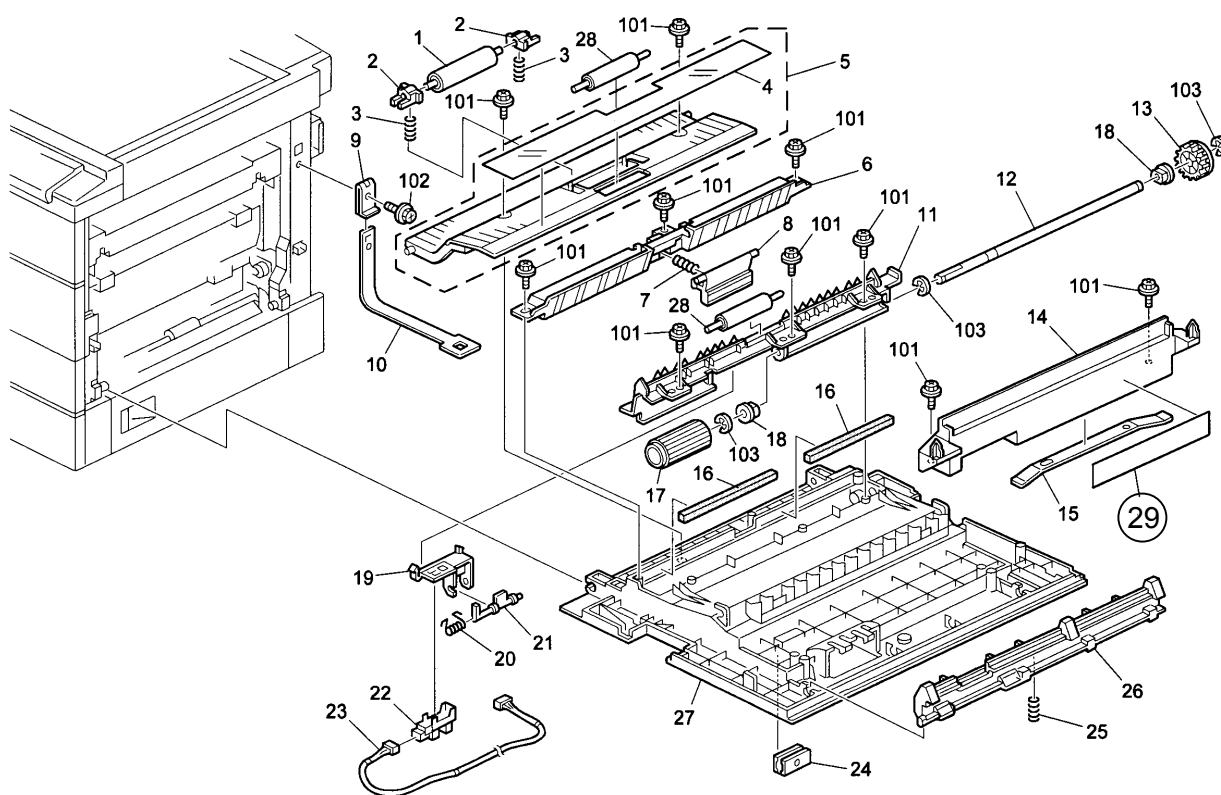
Page 33

- Description Change -

Part number	Old description	New description	Q'ty	Index	Note
B0394488	Decal – Jam Remobal	Decal – Jam Removal (B039)	1	29	

- Addition -

Part number	Description	Q'ty	Index	Note
B0404488	Decal – Jam Removal (B040)	1	29	



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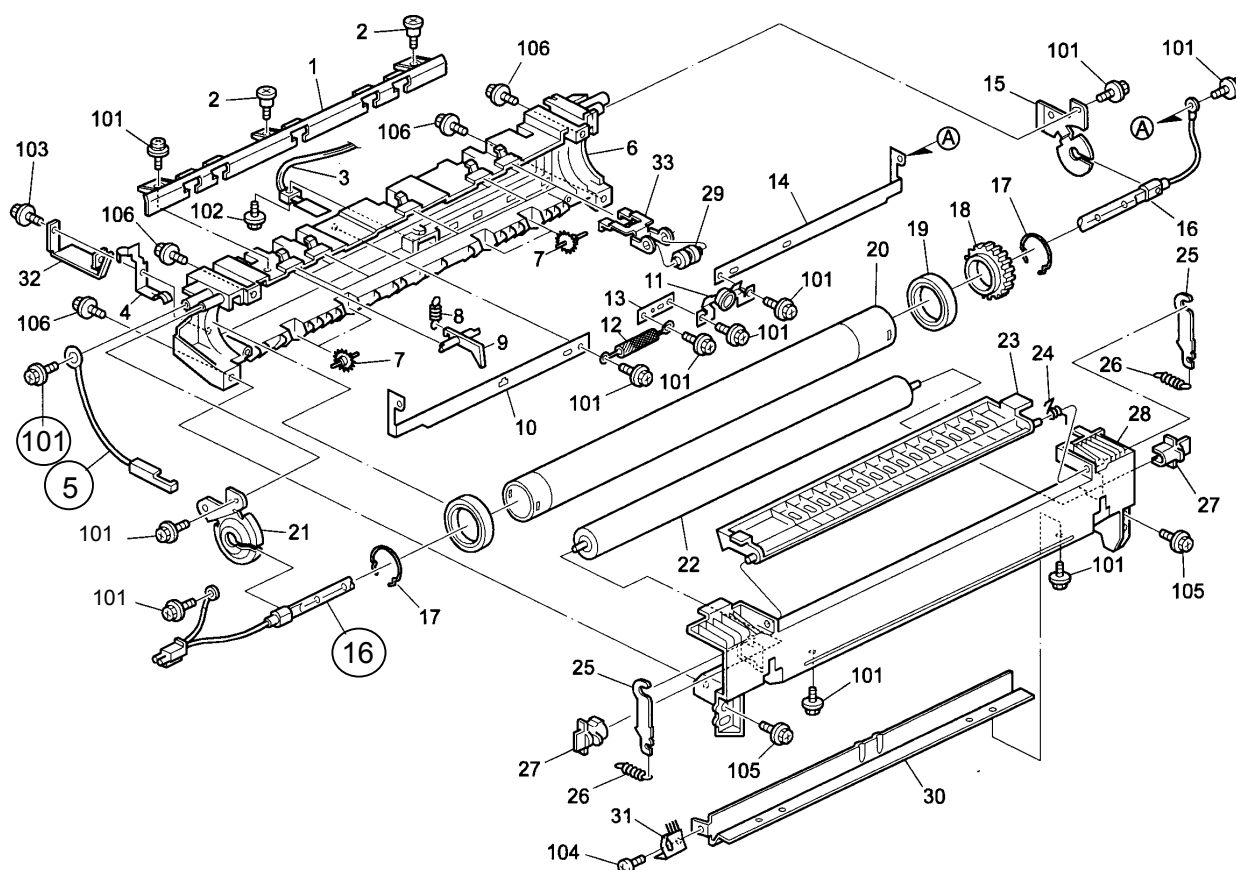
Page 41

- Part Number Changes -

Old Part number	New Part number	New description	Q'ty	Index	Note
AX440145	B0394111	Fusing Lamp – 120V 800W	1	16	
AX440146	B0394112	Fusing Lamp – 230V 700W	1	16	

- Deletions -

Part number	Description	Q'ty	Index	Note
B0395236	AC Harness – Fusing Unit (120V)	1	5	
B0395237	AC Harness – Fusing Unit (230V)	1	5	
09543008B	Phillips Screw – M3x8		101	



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- Illustration Change -

The Exit Roller (index 23) is only used for Model B043.

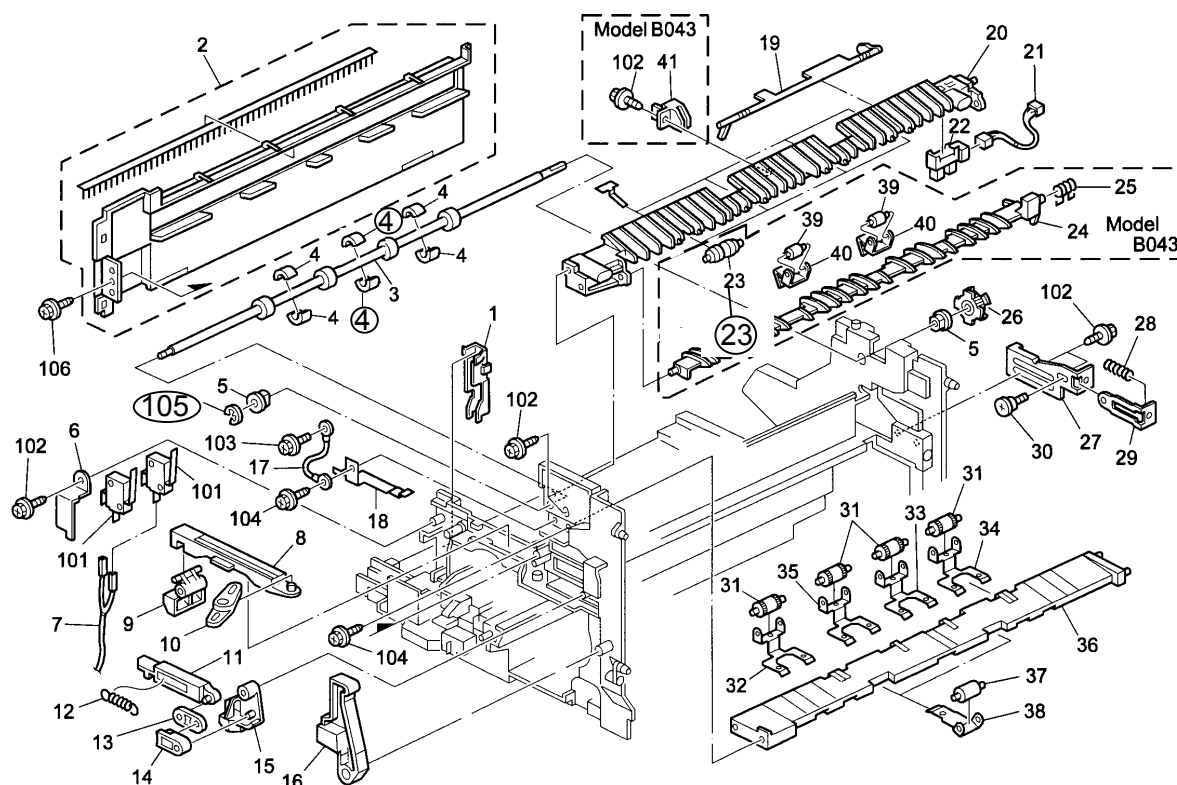
Page 43

- Part Number Change -

Old part number	New part number	Description	Q'ty	Index	Note
09544008B	07200030E	Retaining Ring – M3	1	105	

- Q'ty Change -

Part number	Description	Old Q'ty	New Q'ty	Index	Note
B0394473	Exit Roller Ring	4	6	4	



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- Part number change -

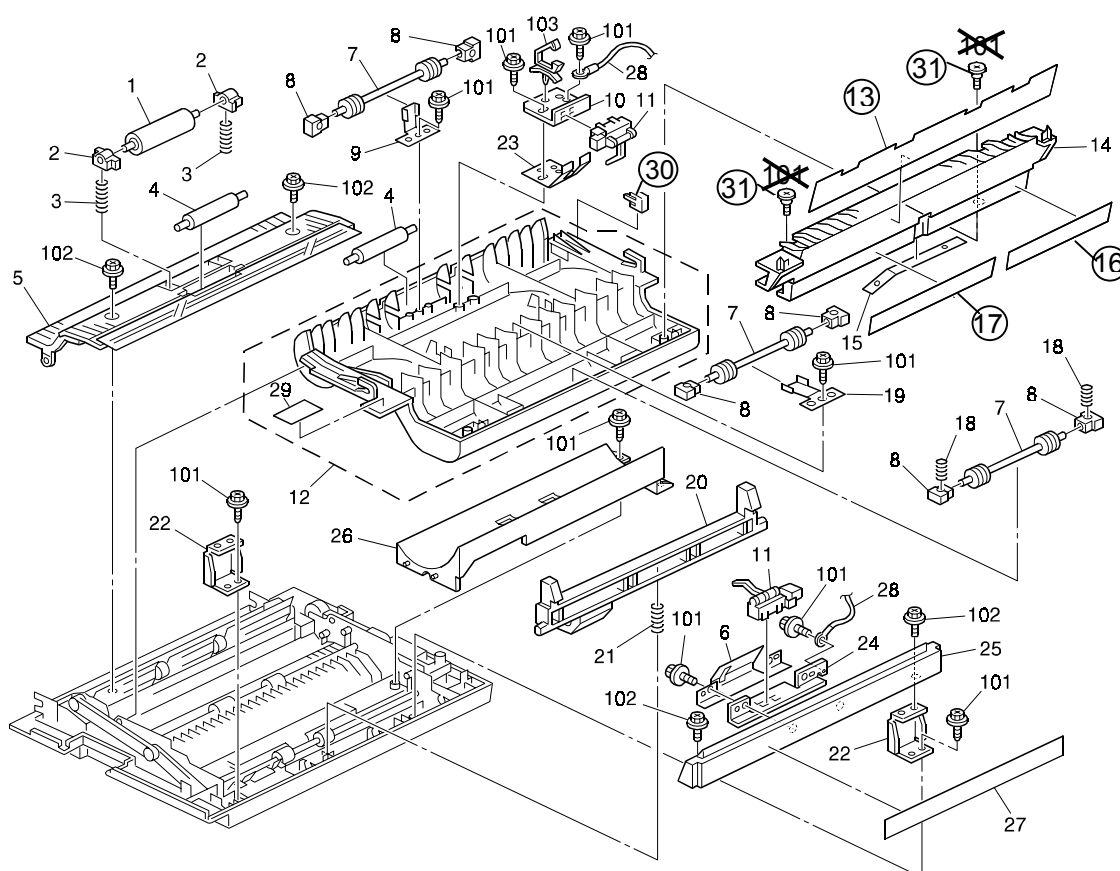
Old part number	New part number	Description	Q'ty	Index	Note
04503008B		Tapping Screw – M3x8		101	
	B0394480	Stepped Screw – M5	2	31	

- Addition -

Part number	Description	Q'ty	Index	Note
B0434642	Stopper – Guide Plate	1	30	

-Deletions-

Part number	Description	Q'ty	Index	Note
B0434682	Reverse Entrance Guide	1	13	
B0434672	Duplex Entrance Guide – Rear	1	16	
B0434673	Duplex Entrance Guide - Front	1	17	



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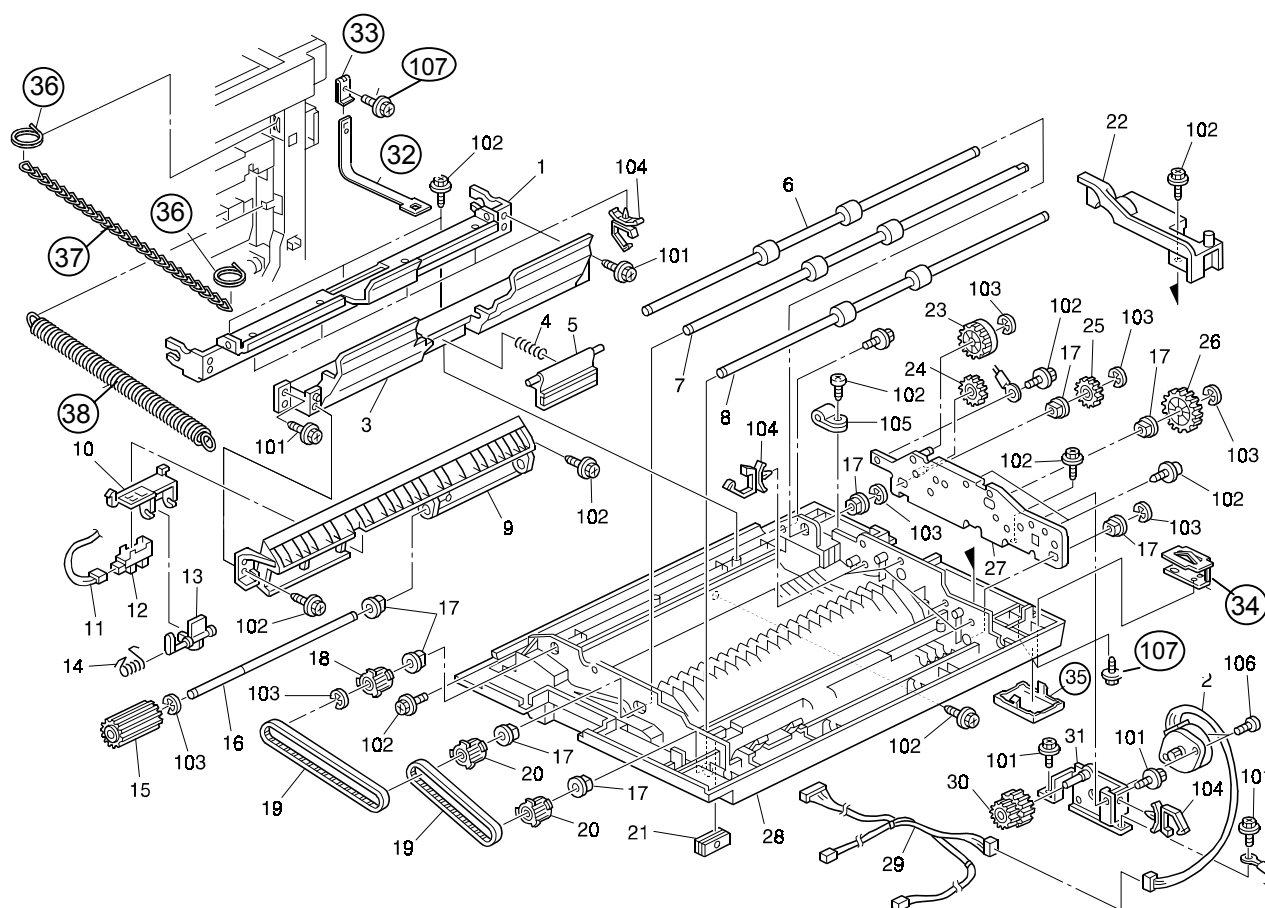
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- Additions -

Part number	Description	Q'ty	Index	Note
B0434694	Chain Bracket	1	34	
B0434698	Cap – 30x36	1	35	
B0434696	Hook – 1.4	2	36	
B0434695	Duplex Unit Stopper	1	37	
B0434697	Tension Spring – 19N	1	38	
04513006B	Tapping Screw – M3x6		107	

- Deletions -

Part number	Description	Q'ty	Index	Note
B0392660	Band – Right Door	1	32	
A2323962	Spring Plate – Band Stopper	1	33	
04513006B	Tapping Screw – M3x6		107	



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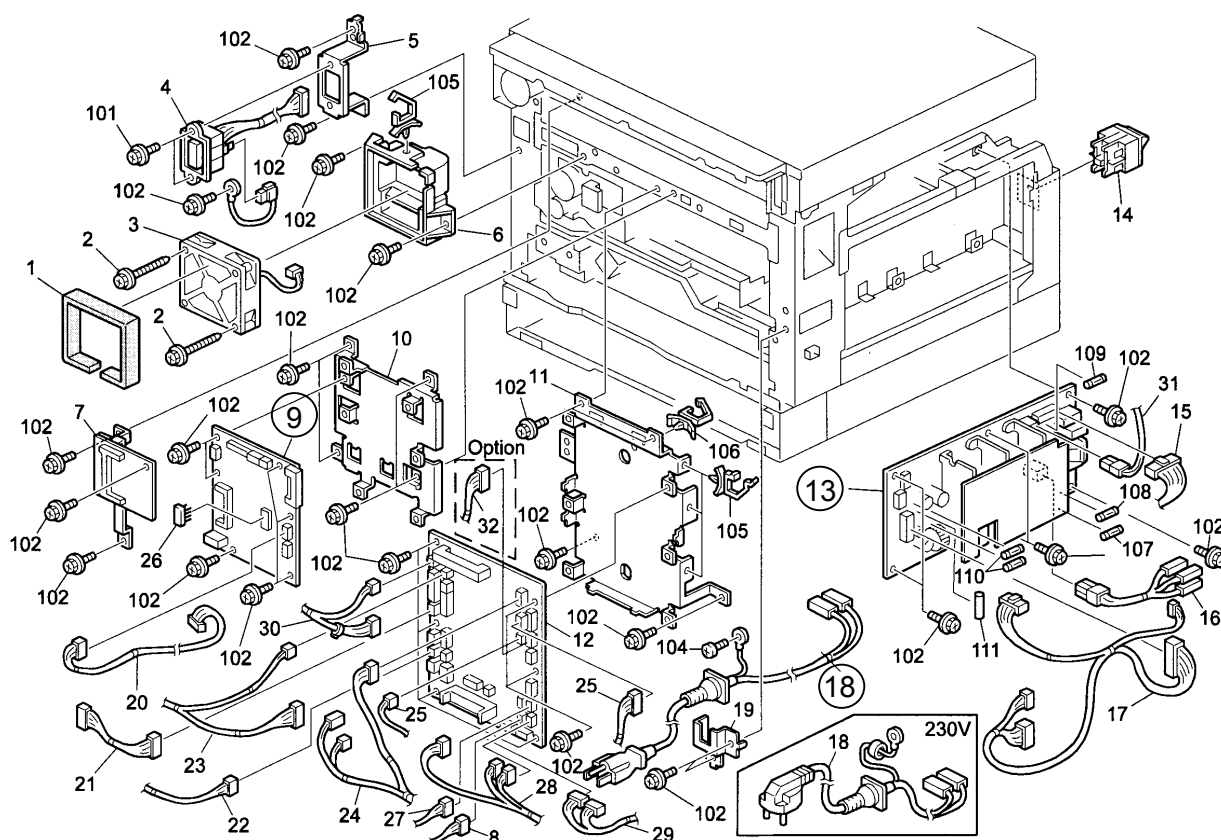
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- Description change -

Part number	Old description	New description	Q'ty	Index	Note
B0395103	BICU Board (ASIA)	BICU Board (ASIA/TWN)	1	9	

- Additions -

Part number	Description	Q'ty	Index	Note
B0395104	BICU Board (CHN)	1	9	
AZ230098	Power Supply Unit – 230V (CHN)	1	13	
B0395744	Power Supply Cord – 230V (CHN)	1	18	



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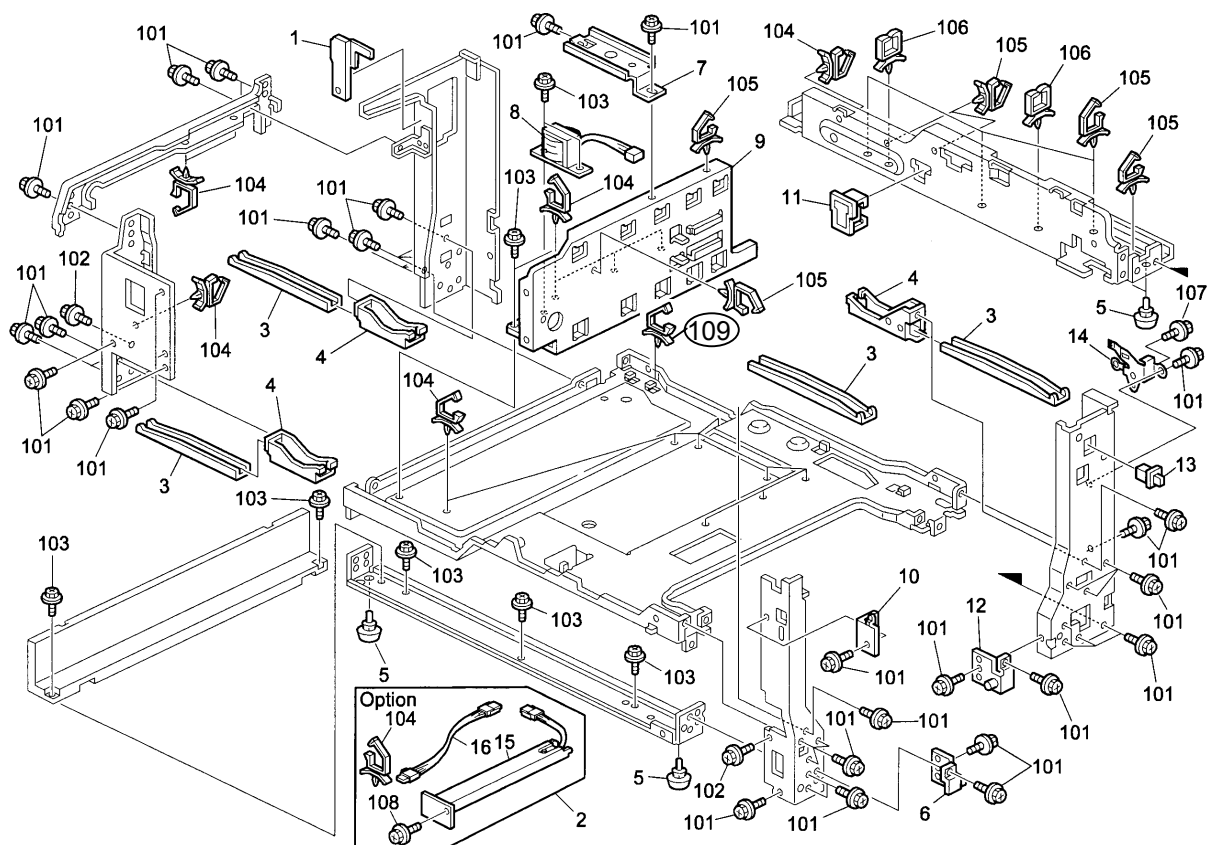
Date: 30-May-01

No.: MB040001b

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- Additions -

Part number	Description	Q'ty	Index	Note
11050488	Harness Clamp	1	109	



Reissued: 19-Jul-01

Model: Kir-C	Date: 30-May-01	No.: MB040001b
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- Description change -

Part number	Old description	New description	Q'ty	Index	Note
B0395103	BICU Board (ASIA)	BICU Board (ASIA/TWN)	1	*	

- Addition -

Part number	Description	Q'ty	Index	Note
B0395104	BICU Board (CHN)	1	*	

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- Additions -

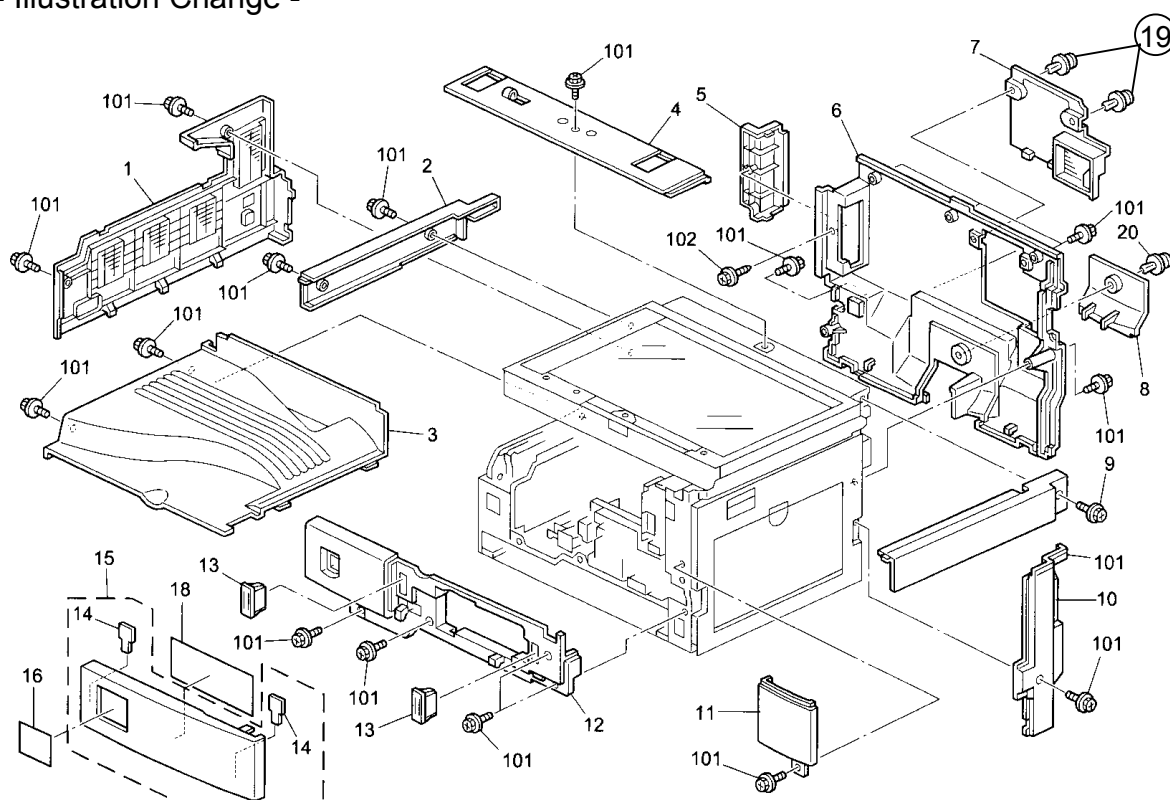
Part number	Description	Q'ty	Index	Note
B0398606	Operating Instructions – System (CHN)	1	9	
B0398609	Operating Instructions – System (TWN)	1	9	
B0397206	Operating Instructions – Copy (CHN)	1	10	
B0397209	Operating Instructions – Copy (TWN)	1	10	

Model: Kir-C		Date: 29-Jun-01	No.: MB040002
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalogs as follows:

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- Illustration Change -



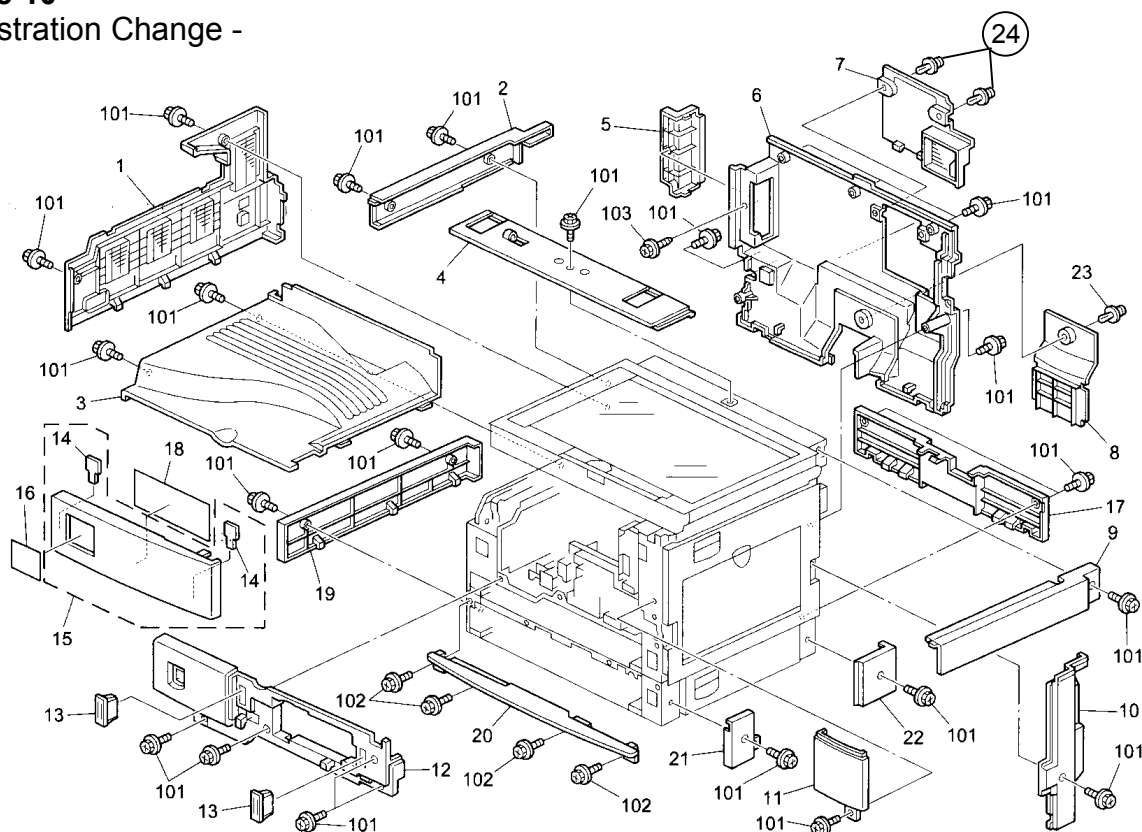
Model: Kir-C

Date: 29-Jun-01

No.: MB040002

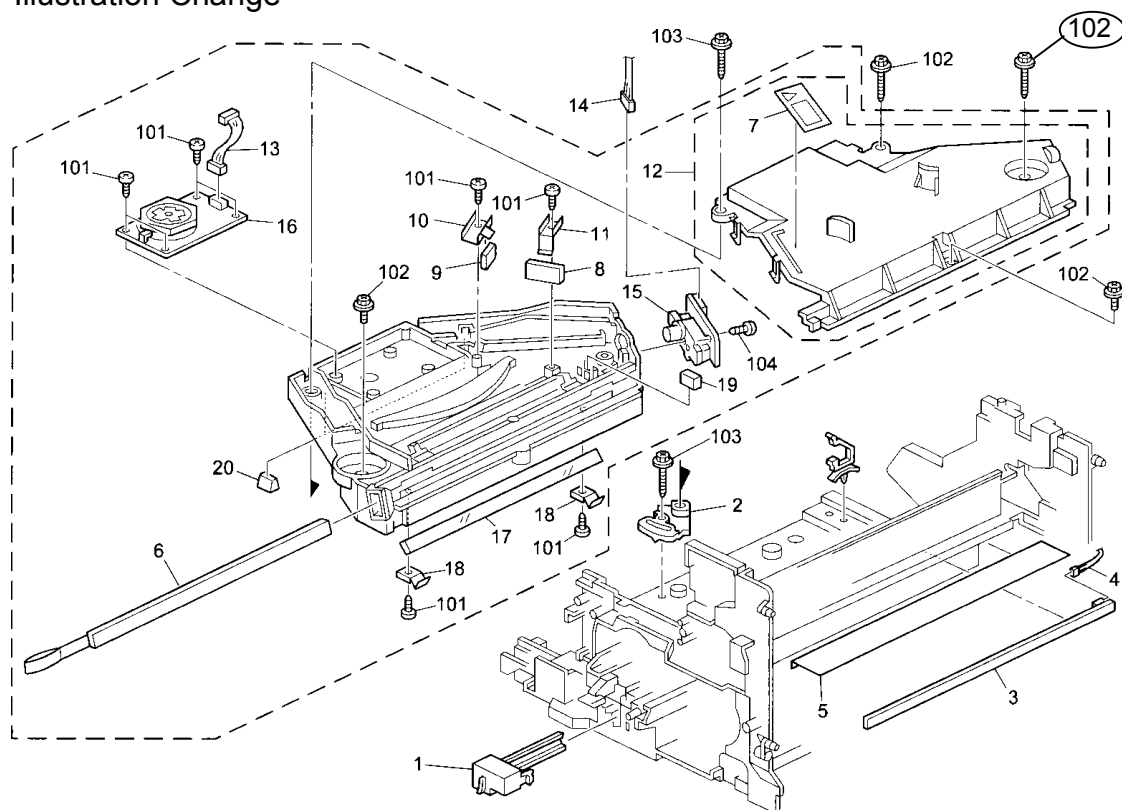
Page 10

- Illustration Change -



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- Illustration Change -



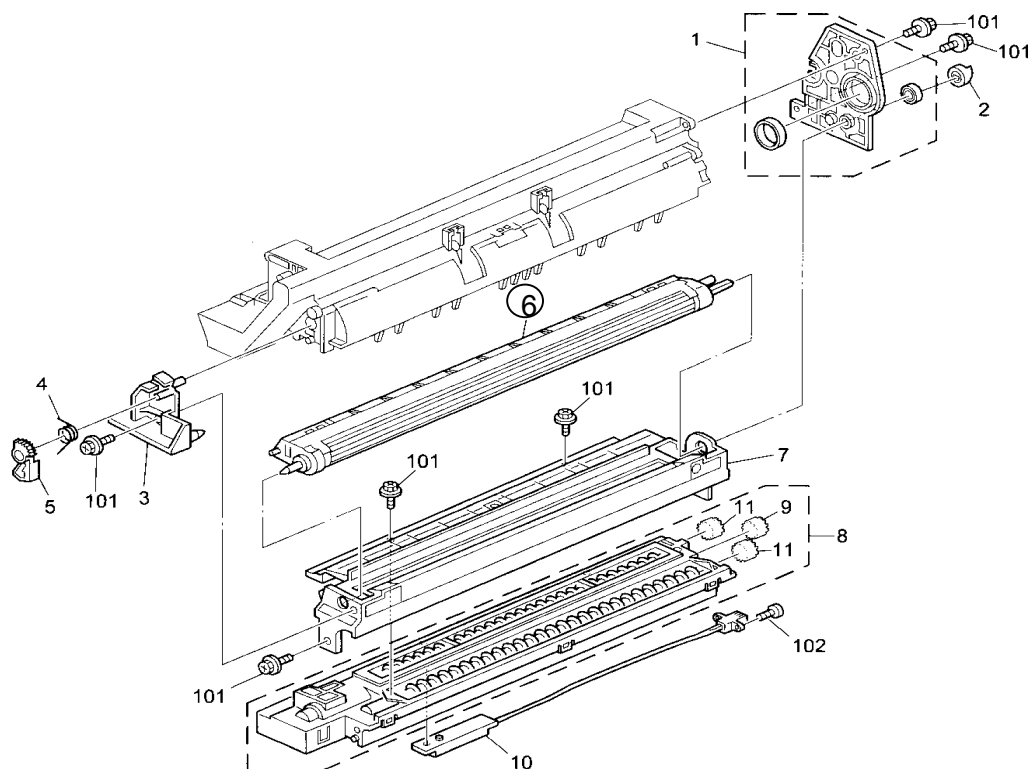
Model: Kir-C

Date: 29-Jun-01

No.: MB040002

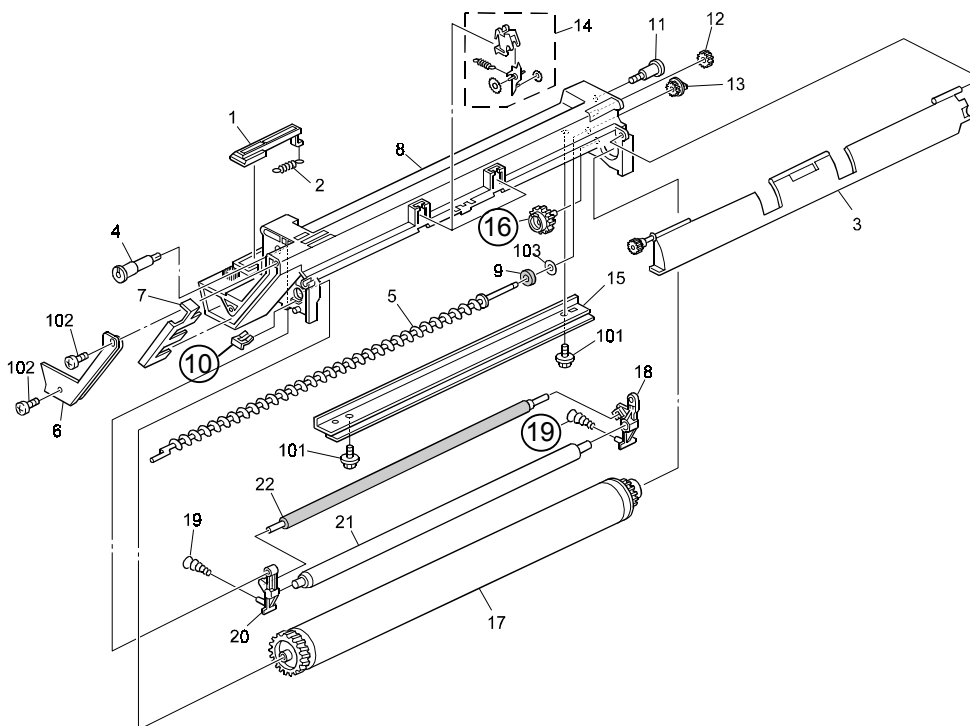
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- Illustration Change -



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- Illustration Change -



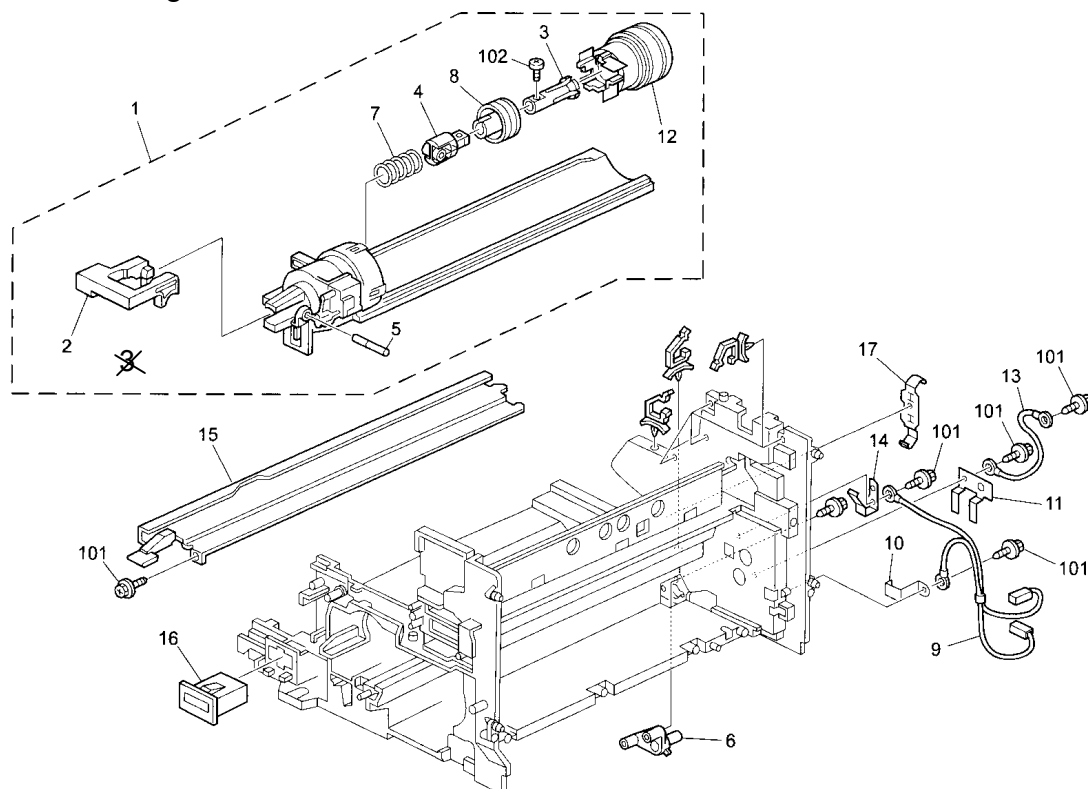
Model: Kir-C

Date: 29-Jun-01

No.: MB040002

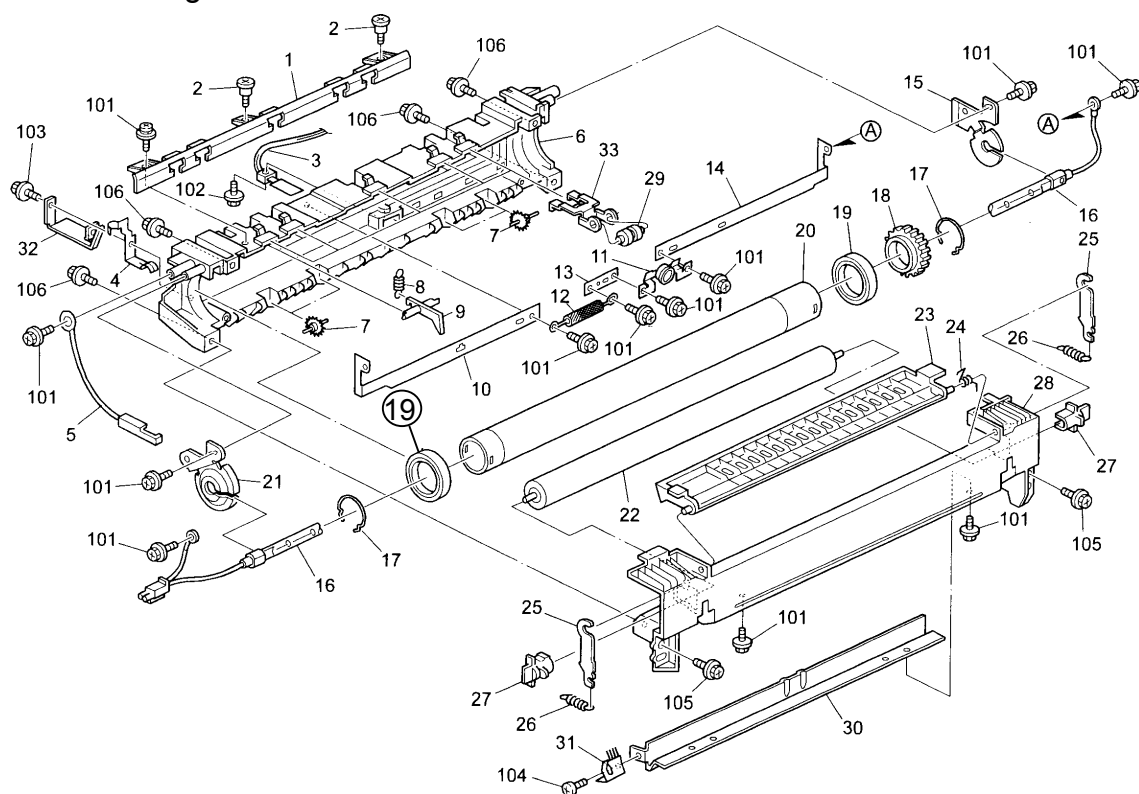
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- Illustration Change -



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- Illustration Change -



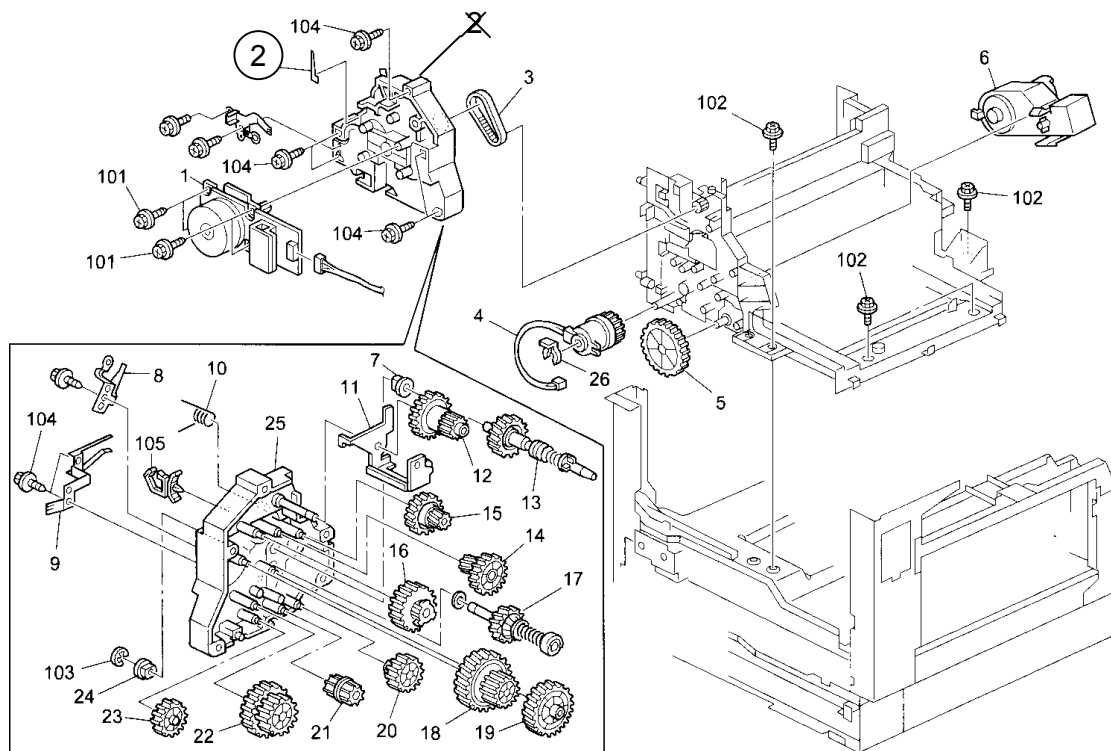
Model: Kir-C

Date: 29-Jun-01

No.: MB040002

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- Illustration Change -



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- Deletion -

Part number	Description	Q'ty	Index	Note
04513008H	Tapping Screw – M3x8		103	

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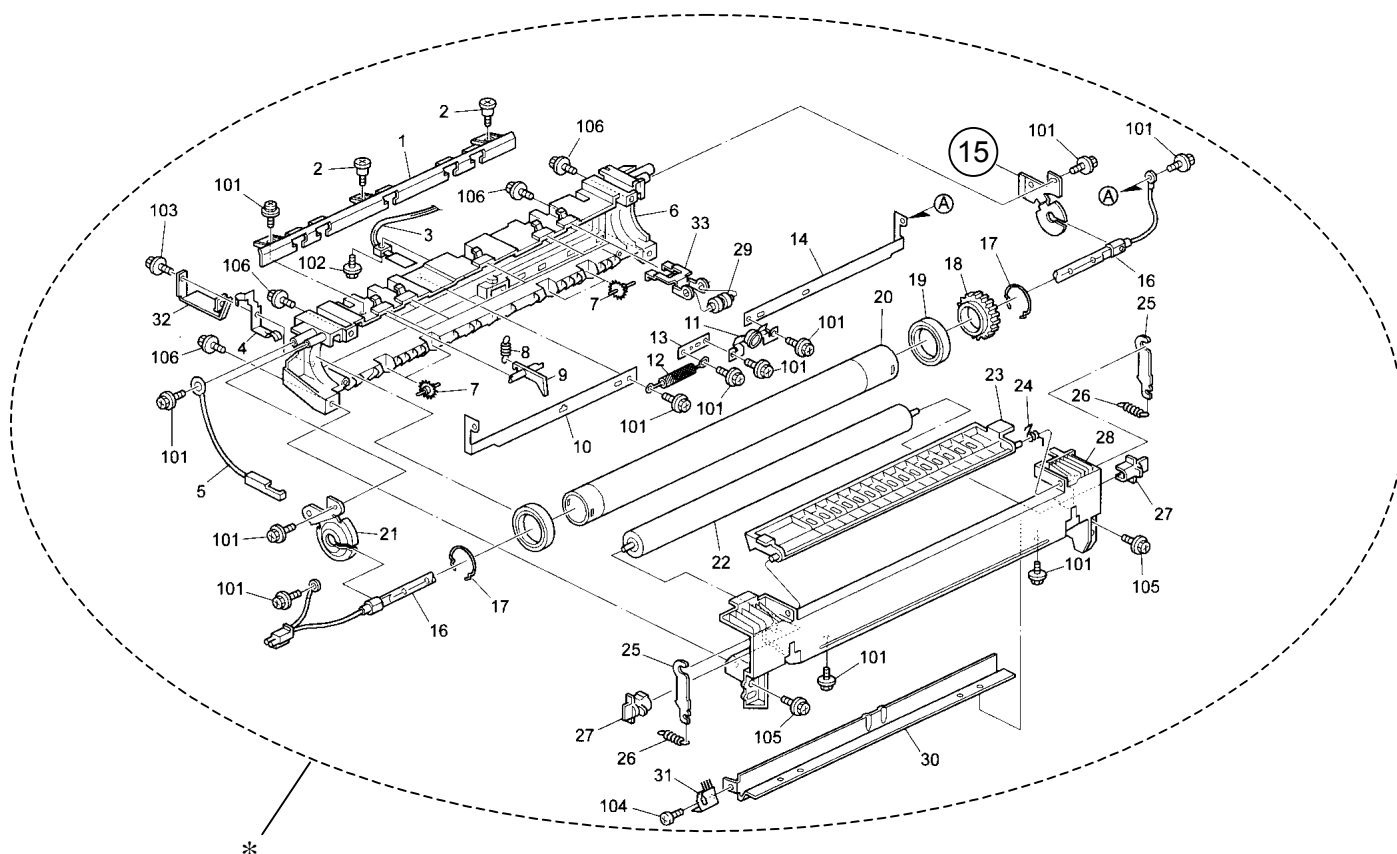
- Addition -

Part number	Description	Q'ty	Index	Note
A2325355	IC – Gatex	1	1	

Model: Kir-C		Date: 27-Aug-01	No.: MB040003
Modified Article: Rear Heater Holder		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To ensure that the fusing harness does not contact the gear, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0394018	B0394019	Fusing Unit – 120V	1	X/O	41	*	
B0394028	B0394029	Fusing Unit – 230V	1	X/O	41	*	
B0394139	B0394140	Rear Holder	1	X/O	41	15	



Model: Kir-C

Date: 27-Aug-01

No.: MB040003

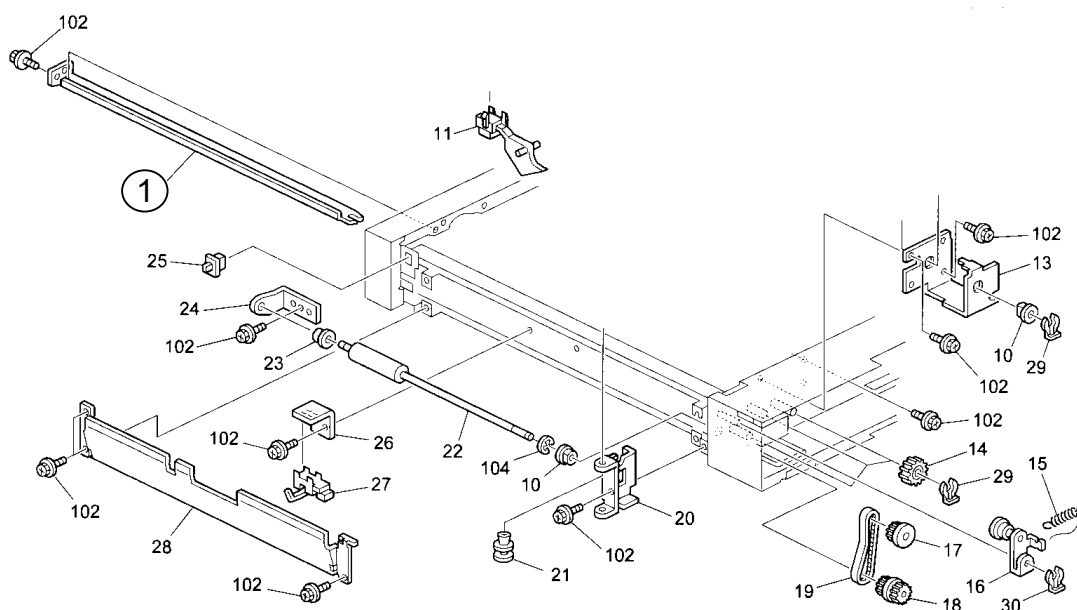
RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616502767
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616400001
Lanier 5515	230/50,60	Europe, Australia	B039-24	H6616400001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	H6616400001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616401061
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616402503
Ricoh Aficio 1015	230/50,60	China	B039-69	H66168xxxxx
Lanier 5518	120/50,60	USA	B040-14	L0981850271
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716400068
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981840001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4158410001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716401026
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716402978
Ricoh Aficio 1018	230/50,60	China	B040-69	H67168xxxxx
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxx

Model: Kir-C		Date: 27-Aug-01	No.: MB040004
Modified Article: Guide Plate - Upper Paper Feed		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

When feeding re-used paper (already printed on one side) from the 2nd tray, the increased friction from the printed side can cause the paper to deviate from the paper path and cause a jam. To ensure that the paper follows the Guide Plate properly, the shape of the Guide Plate has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0406061	B0406150	Guide Plate – Upper Paper Feed	1	X/O	31	1	



Model: Kir-C

Date: 27-Aug-01

No.: MB040004

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616402211
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616400001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971840001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138410001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616401061
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616402503
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981840051
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716402307
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716500001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981840001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148410001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716300284
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716402978
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Reissued: 31-Oct-01

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MB Correction

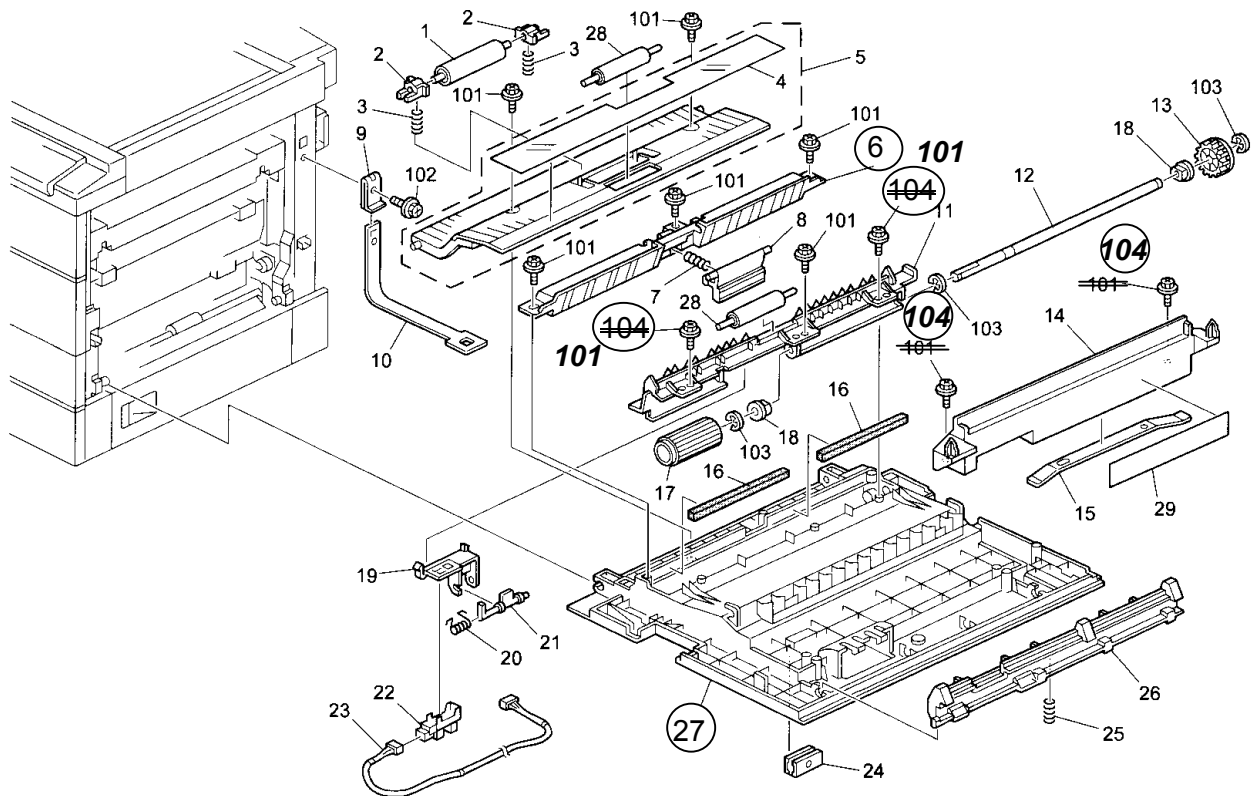
The items in bold *italics* have been corrected or added.

Modified Article: Right Door		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

The following parts have been modified to increase the durability of the Right Door screw holes and openings and ensure that cracks do not form. In addition, please note the new index number for the Stepped Screw (#104).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392608	B0392607	Lower Guide Plate – By-Pass Feed	1	X/X	33	6	
B0392650	B0392670	Right Door	1	X/X	33	27	
04503008B	B0394480	Stepped Screw – M5	2	X/X	33	101 → 104	

Note: All parts listed above must be replaced together as a set.



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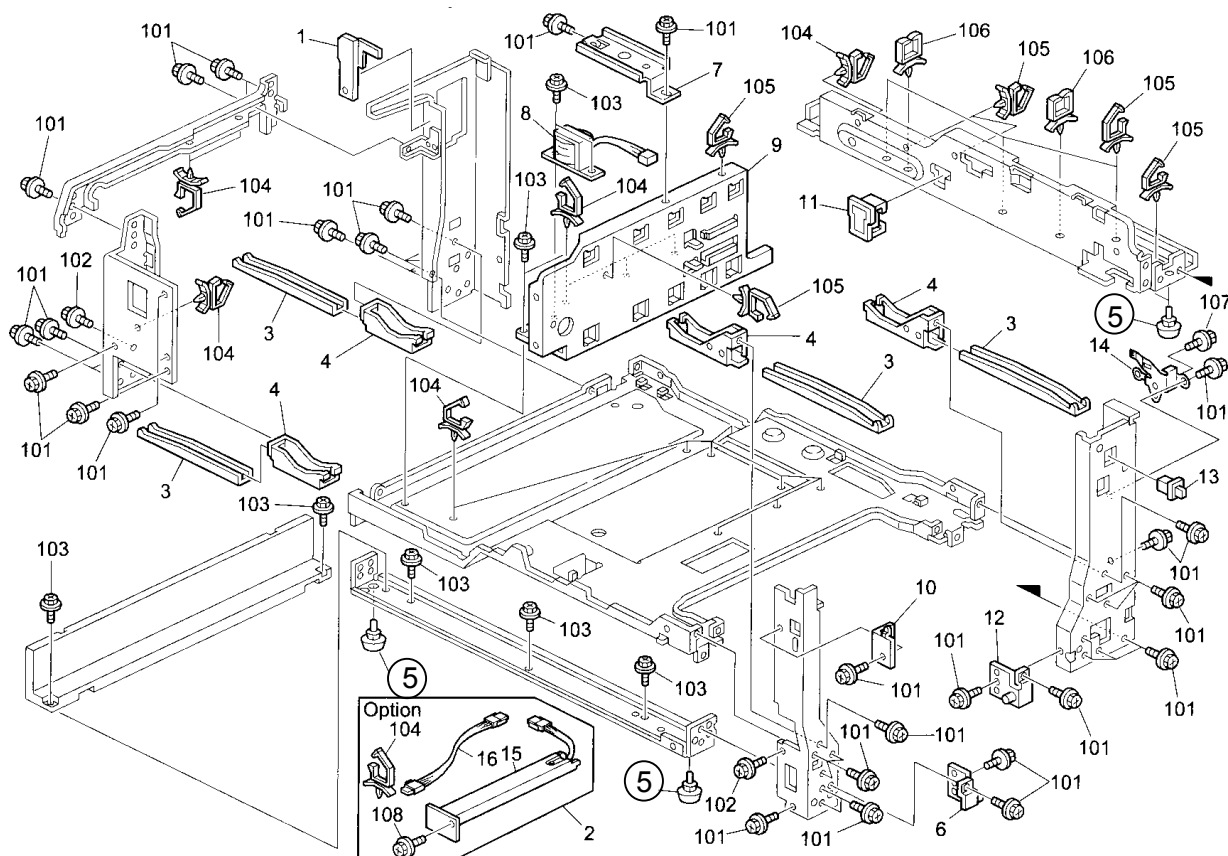
RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616402211
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616400239
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971840001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138410001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616401061
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616402503
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981840051
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716402307
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716400001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981840001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148410001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716401026
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716402978
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761

Model: Kir-C		Date: 28-Aug-01	No.: MB040006
Modified Article: Rubber pads		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The shape of the rubber supports have been changed to ensure that they remain tightly fastened to the machine.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0271180	AH010009	Rubber Pad – H5	4	X/O	57	5	



Model: Kir-C

Date: 28-Aug-01

No.: MB040006

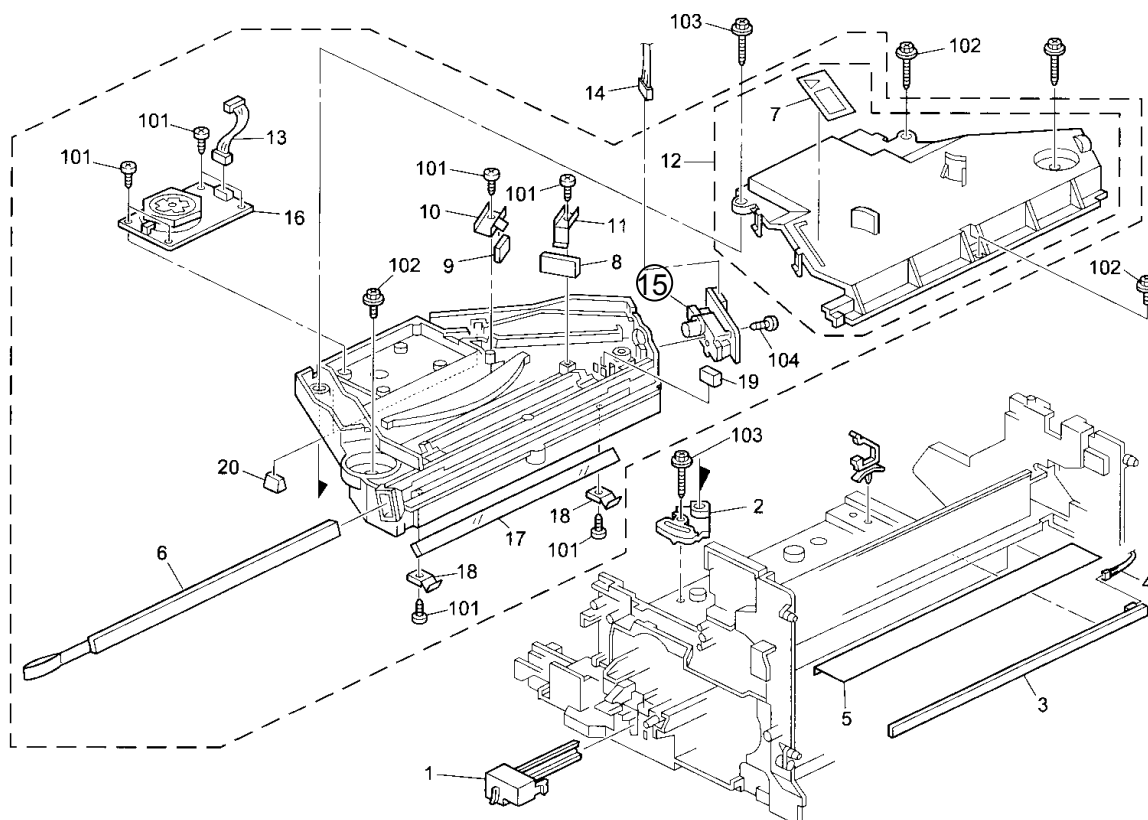
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616402211
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H661640394
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971840001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138410001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616401061
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616402503
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981840051
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716402307
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716500001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981840001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148510001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716500906
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716402978
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 28-Aug-01	No.: MB040007
Modified Article: Laser Drive Board		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following parts have been changed to minimize any variation in the laser writing start position.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391872	B0391873	Laser Unit Assembly	1	X/O	21	*	
B0391913	B0391914	Laser Drive Board	1	X/O	21	15	



Model: Kir-C

Date: 28-Aug-01

No.: MB040007

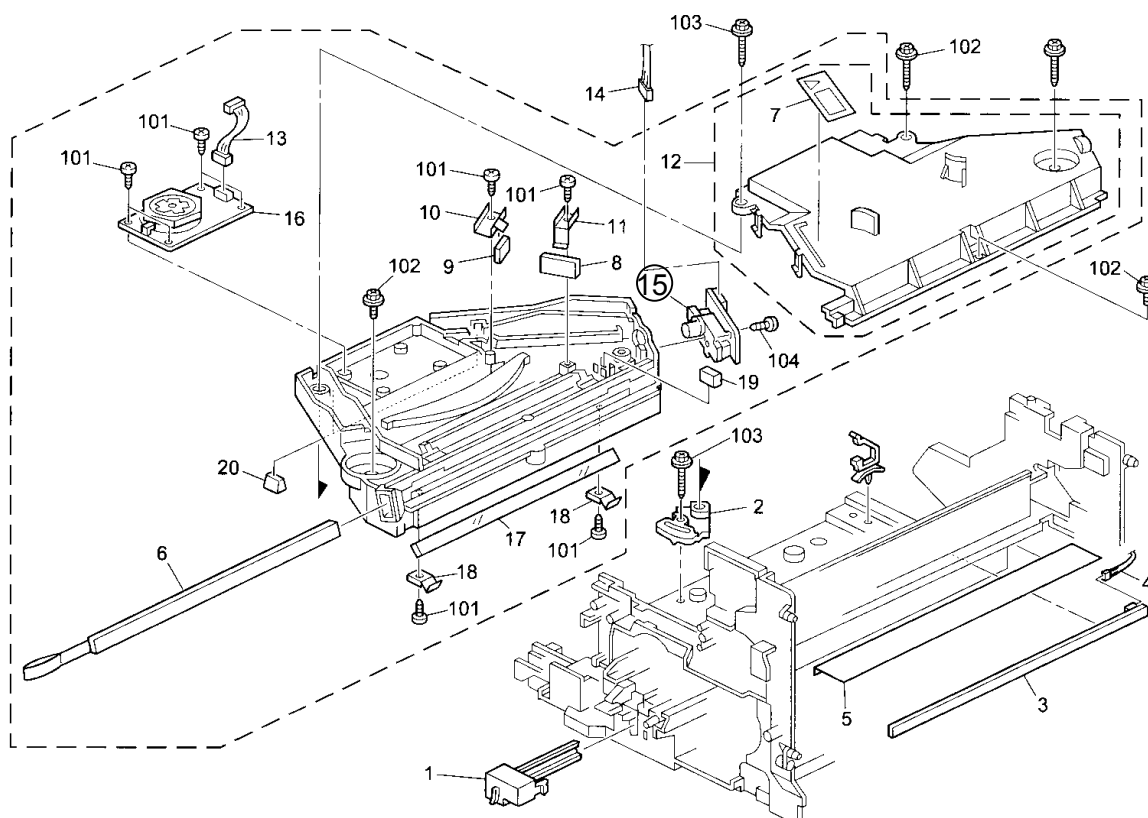
RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971870311
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616603893
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616601449
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971870001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138710001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616602972
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616604325
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981870221
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716603864
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716700001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981870001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148710001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716700776
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 28-Aug-01	No.: MB040008
Modified Article: Laser Drive Board		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To facilitate assembly in the factory, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391873	B0391874	Laser Unit Assembly	1	O/O	21	*	
B0391914	B0391915	Laser Drive Board	1	O/O	21	15	



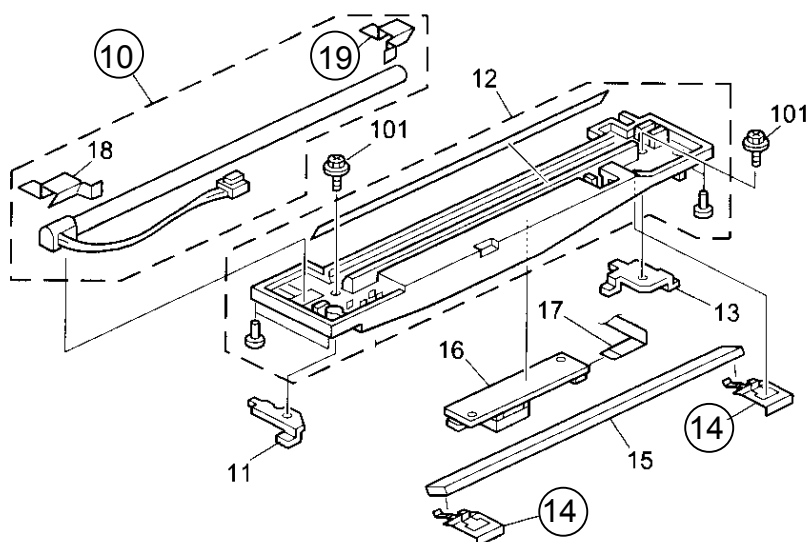
Model: Kir-C		Date: 28-Aug-01	No.: MB040009
Modified Article: Rear Reflector / 1st Mirror Holder		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the Rear Reflector of the 1st scanner is not properly secured, it can impact with the scanner inner frame when the scanner moves. The following parts have been changed to ensure that the Rear Reflector stays firmly attached and properly aligned.
(see RTB RB040012 for details).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391744	B0391742	Xenon Lamp	1	X/O	17	10	
B0391746	B0391743	Rear Reflector	1	X/O	17	19	

The following part has been changed to eliminate any free movement of the 1st Mirror:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391764	B0391768	1st Mirror Holder	2	X/O	17	14	



Model: Kir-C	Date: 28-Aug-01	No.: MB040009
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RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971860081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616603893
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616600823
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138610001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616602026
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616604325
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981860181
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716603220
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600534
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148610001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716601269
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 29-Aug-01	No.: MB040010
Modified Article: Lens Block / Reflector / 1st Mirror Holder		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To increase the printing precision, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391807	B0391808	Lens Cover	1	X/X	15	8	
B0391667		Bracket – Lens Block	2		19	6	
	B0391669	Rear Bracket – Lens Block	1	X/X	19	21	
	B0391678	Front Bracket – Lens Block	1	X/X	19	6	

Note: These parts must be replaced together as a set.

To prevent the reflector and scanner from striking each other, the following parts have been changed:

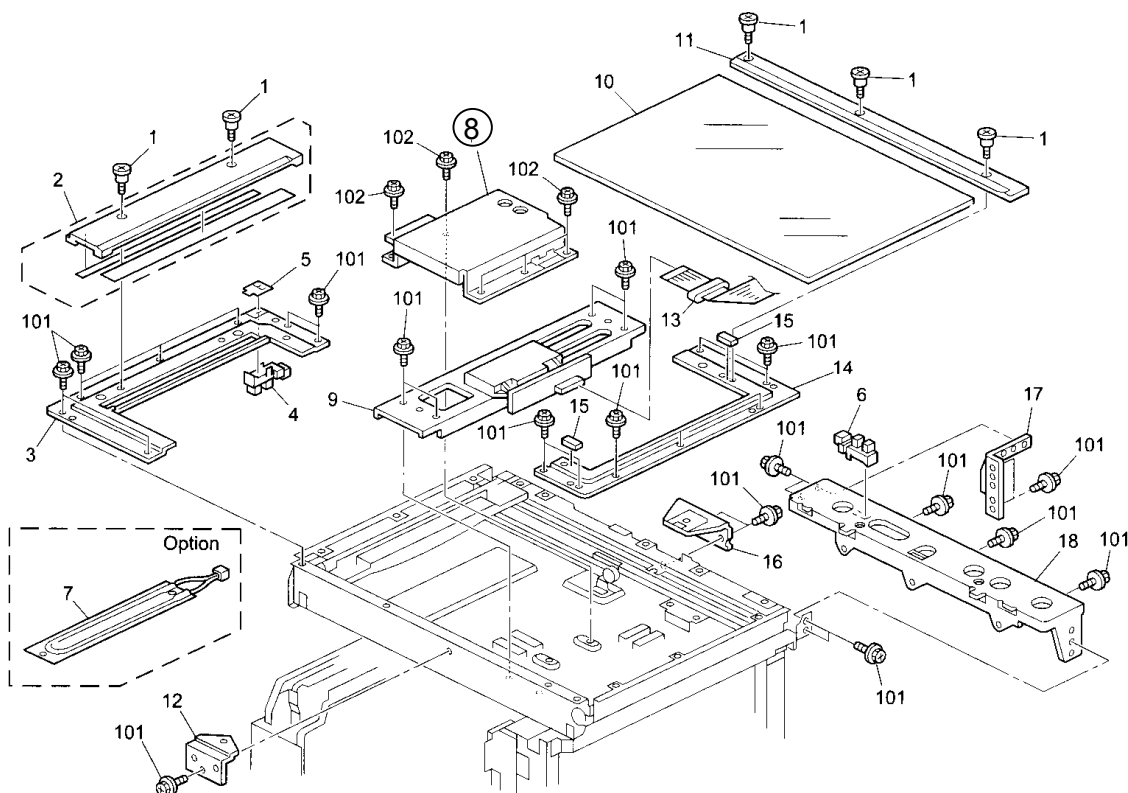
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391747	B0391744	Xenon Lamp	1	X/X	17	10	
B0391748	B0391745	Front Reflector	1	X/X	17	18	
B0391749	B0391746	Rear Reflector	1	X/X	17	19	

Note: These parts must be replaced together as a set.

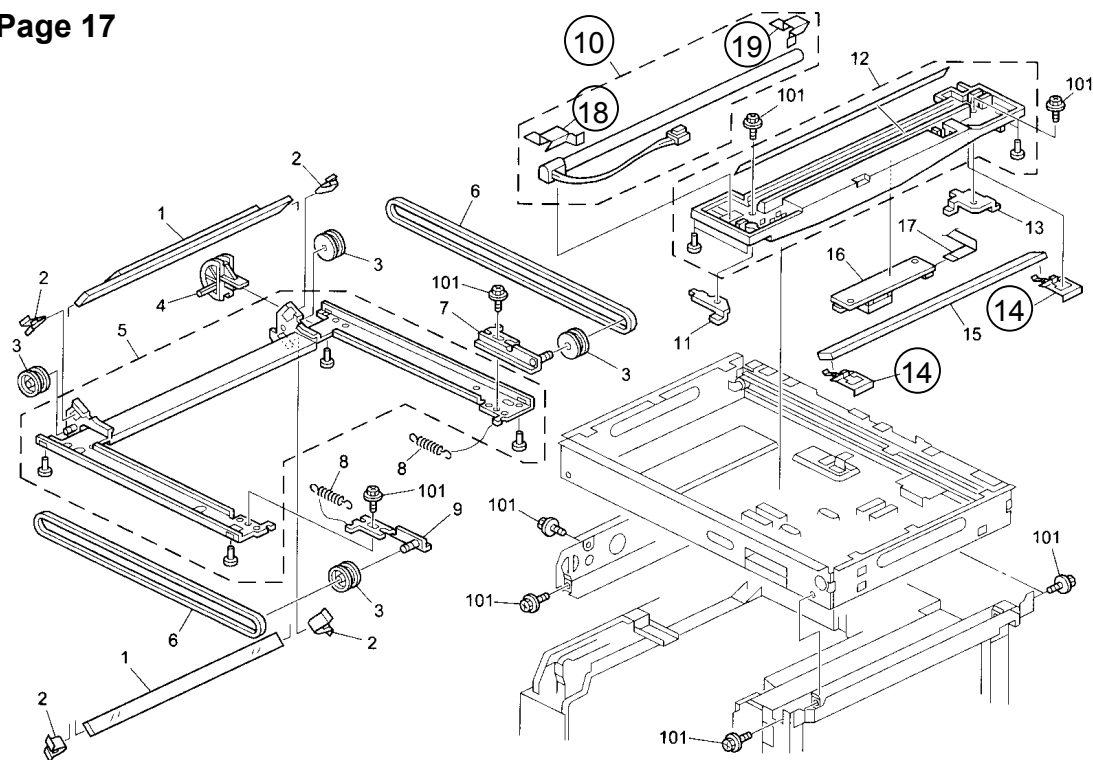
To prevent the 1st mirror from vibrating, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391757	B0391764	1st Mirror Holder	2	X/O	17	14	

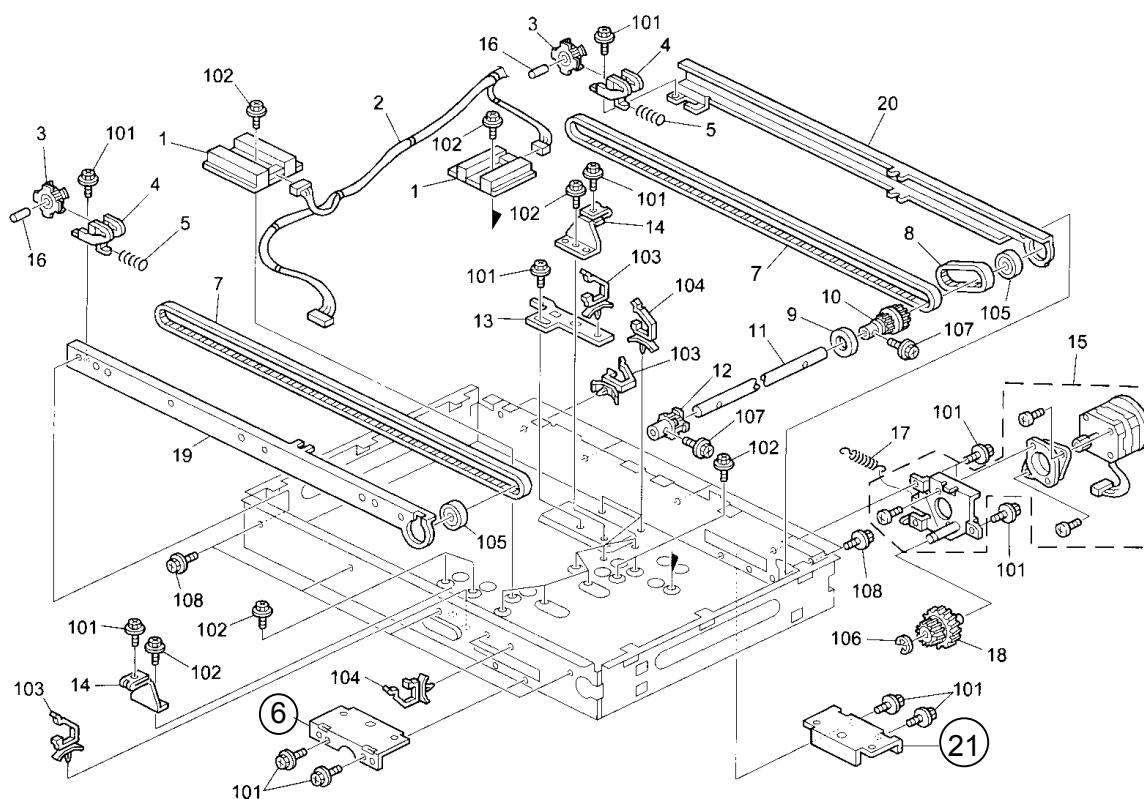
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Model: Kir-C

Date: 29-Aug-01

No.: MB040010

RAI (China) Production

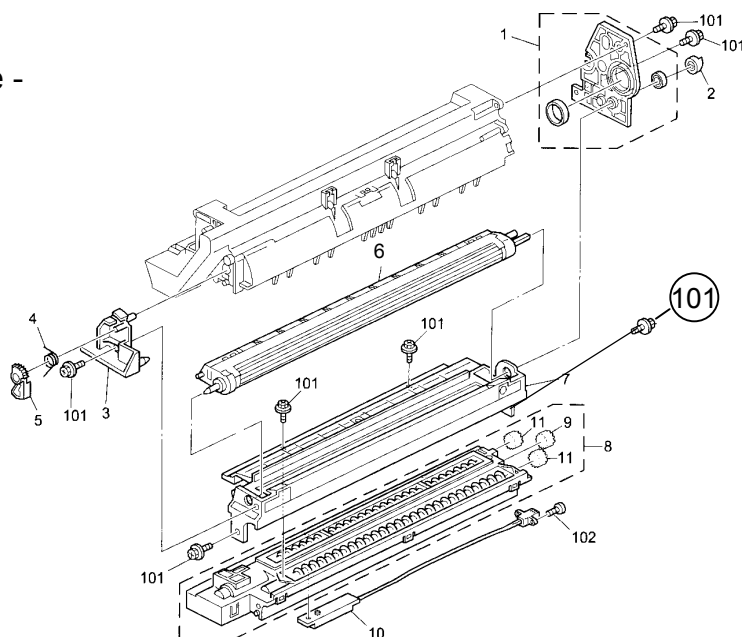
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616502767
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616500001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971850103
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138510001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616501161
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616503308
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981850271
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148510001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716500906
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716502813
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099148xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	B0431716001
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68168xxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099148xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6481xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	B0432716001

Model: Kir-C		Date: 30-Aug-01	No.: MB040011
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalog as follows:

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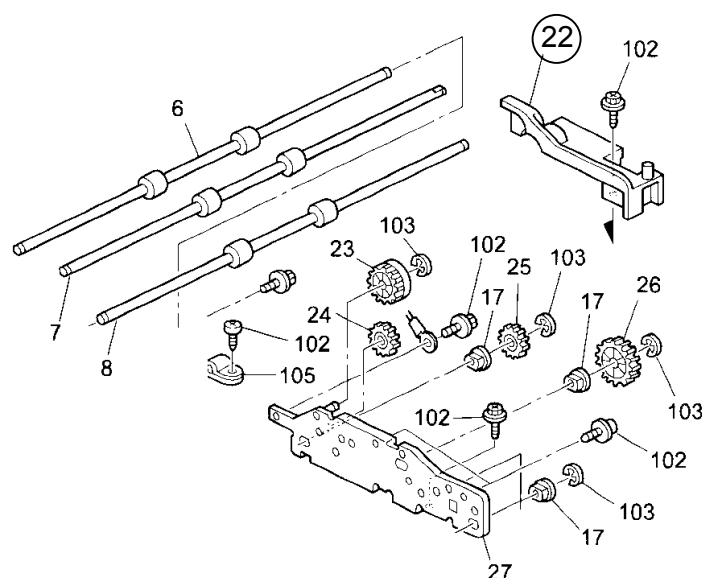
- Illustration Change -



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- Part Number Change -

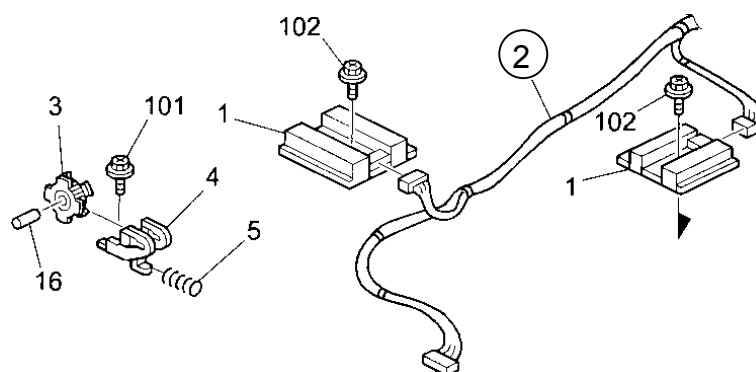
Old part number	New part number	Description	Q'ty	Page	Index	Note
B0434661	B0434660	Duplex Inner Cover - Rear	1	47	22	



Model: Kir-C		Date: 31-Aug-01	No.: MB040012
Modified Article: Scanner Harness		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

When replacing the operation panel, the panel may sometimes push against the Scanner Harness. The harness has been changed as shown to ensure this does not occur.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0395221	B0395222	Scanner Harness	1	X/O	19	2	



Model: Kir-C

Date: 31-Aug-01

No.: MB040012

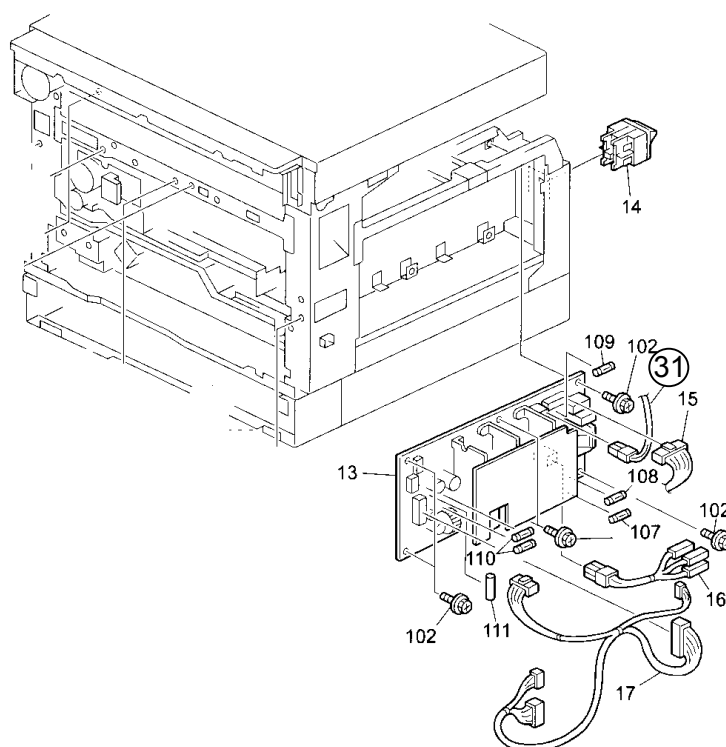
RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616402278
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616400001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971850103
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138510001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616401061
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616503308
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981840051
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716402307
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716500001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148510001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716500906
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716402978
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 31-Aug-01	No.: MB040013
Modified Article: Fusing AC Harness		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The shape of the Fusing AC Harness has been changed so that the Fusing Unit can only be physically installed into mainframes with the correct (corresponding) voltage.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0395216	B0395218	Fusing AC Harness	1	X/O	53	31	



Model: Kir-C

Date: 31-Aug-01

No.: MB040013

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616402278
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	
Lanier 5515	230/50,60	Europe, Australia	B039-24	
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	
Ricoh Aficio 1015	230/50,60	China	B039-69	
Lanier 5518	120/50,60	USA	B040-14	L09818400051
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716402307
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	
Lanier 5518	230/50,60	Europe, Australia	B040-24	
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	
Ricoh Aficio 1018	230/50,60	China	B040-69	
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	
Lanier 5618	230/50,60	Europe, Australia	B043-24	
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	

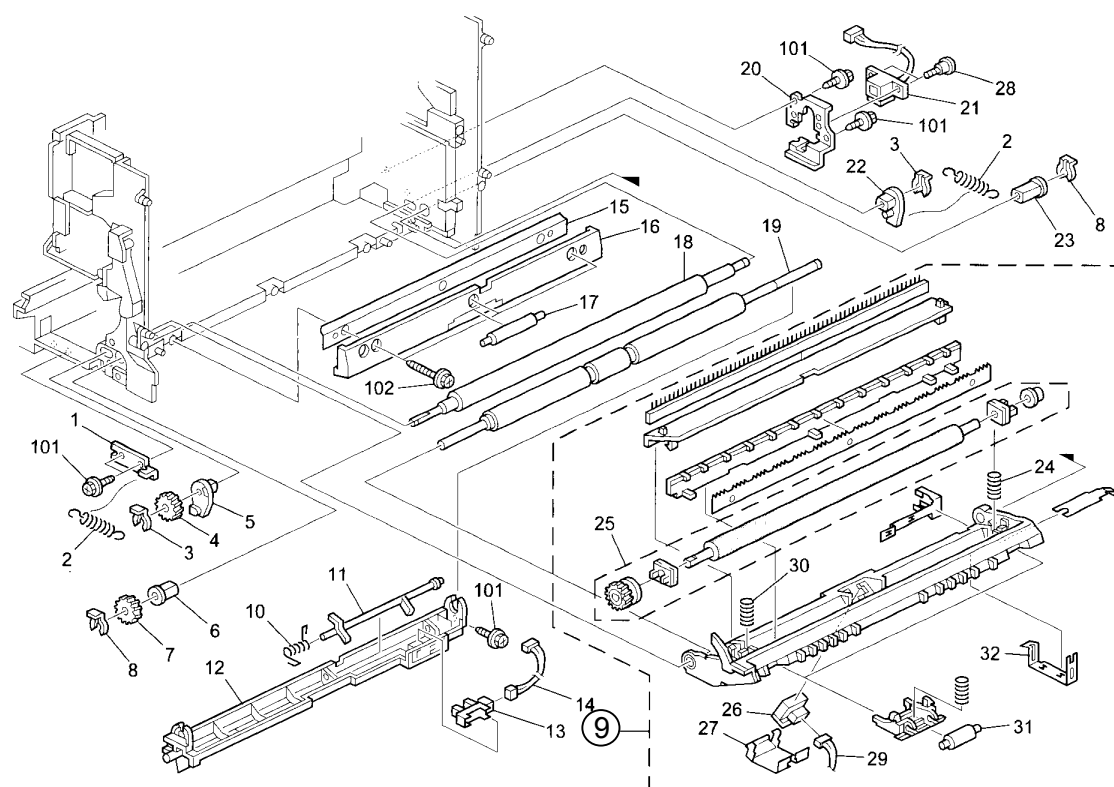
Model: Kir-C		Date: 02-Oct-01	No.: MB040014
Modified Article: Drum Shutter Gear		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the operator closes the right door with excessive force, the gear between the Drum Shutter Gear and the Drum Shutter may disengage, and the right door cannot be closed all the way.

The following modifications and additions have been made to ensure that the gear remains engaged even under these conditions:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392201	B0392202	PCU – Assembly	1	X/O	35	*	
	B0392325	Drum Shutter Stopper	1		37	23	
04523008B	04523010B	Tapping Bind Screw – M3x10	2	X/O	37	102 -> 104	
B0392341	B0392343	Drum Shutter	1	O/O	37	3	
B0393800	B0393801	Transfer Unit	1	X/O	27	9	

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Model: Kir-C

Date: 02-Oct-01

No.: MB040014

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971560081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616503158
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616600001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138610001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616602026
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616503308
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981860181
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850x
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148610001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716601269
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716502813
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

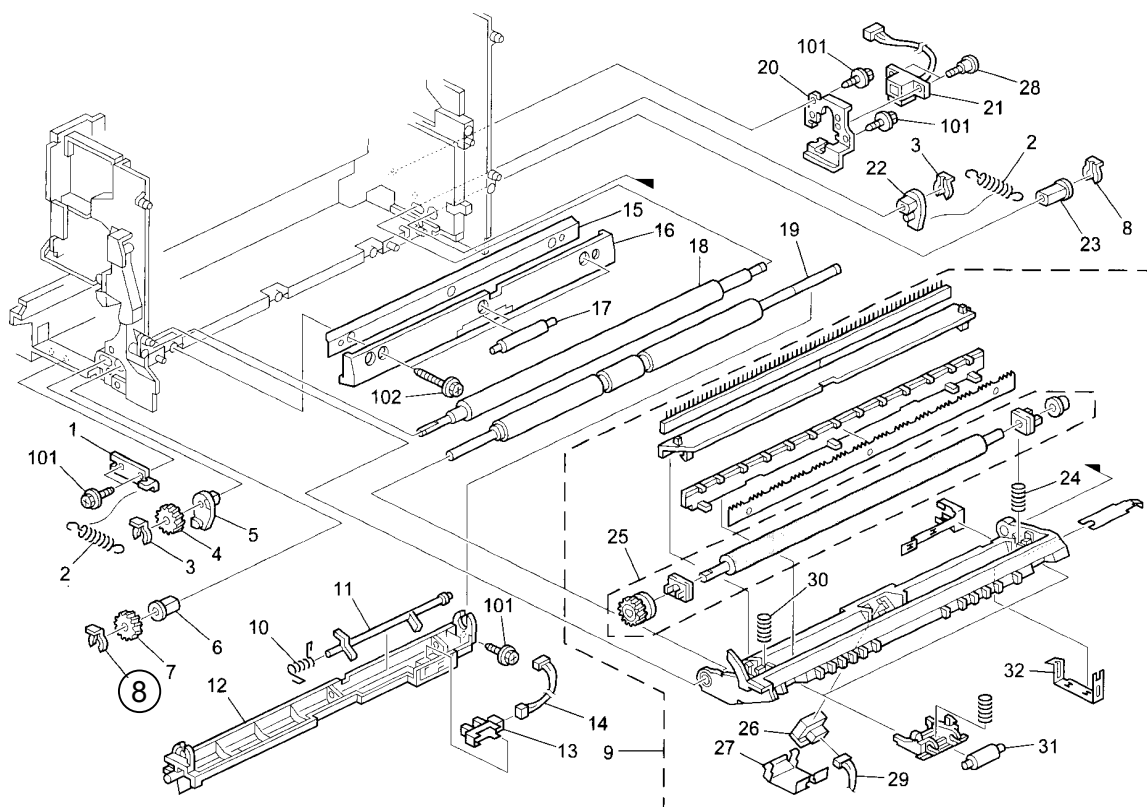
Model: Kir-C		Date: 02-Oct-01	No.: MB040015
Modified Article: Snap Ring		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The shape of the Snap Ring has been changed to ensure that it does not come in contact with Gear-16Z (index 4, pg. 27) for the Left Registration Roller.

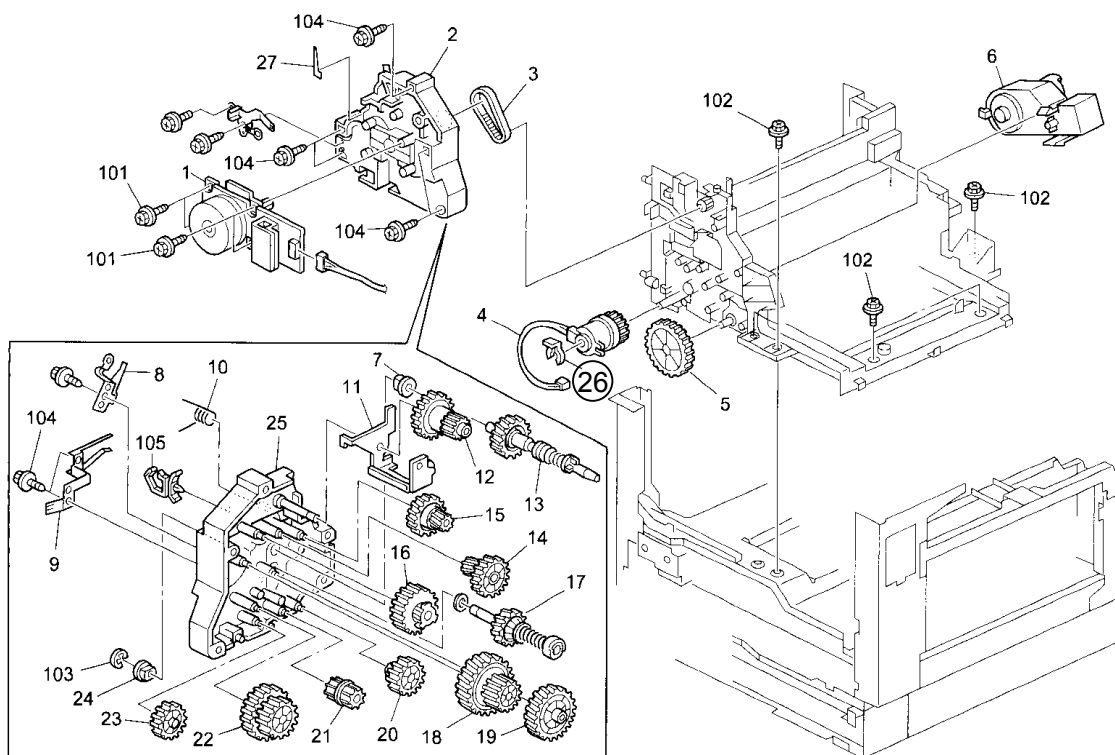
Note: The same Snap Ring is also used in another area of the machine (index 26, pg. 51), and has been changed accordingly.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
52152621	AA100015	Snap Ring – M6	3	X/O	27 51	8 26	

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Page 51



Model: Kir-C

Date: 02-Oct-01

No.: MB040015

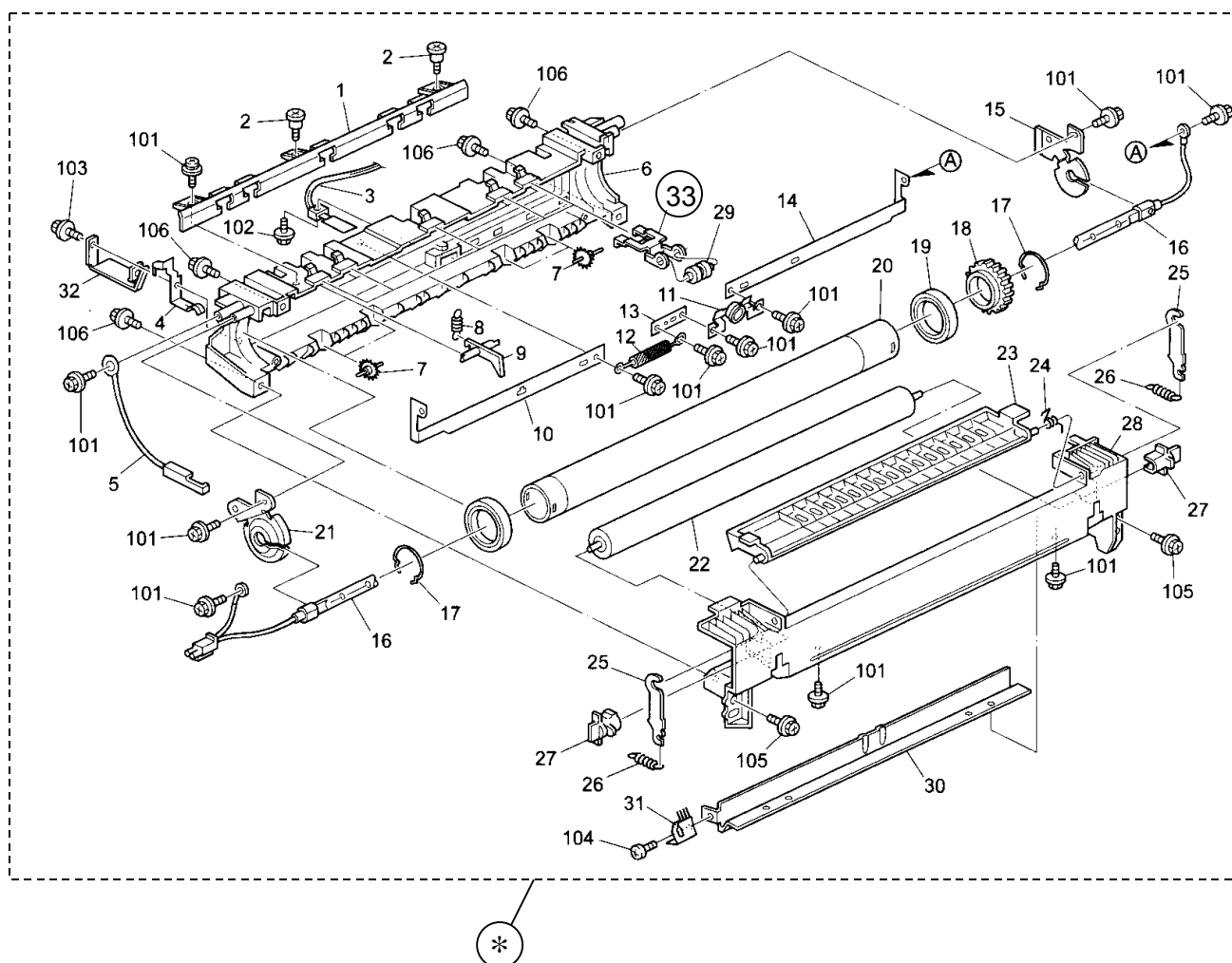
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616703255
Lanier 5515	120/50,60	USA	B039-14	L0971870311
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616702910
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616700001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971870001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138710001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H661670466
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616703305
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981870221
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716701582
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716700001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981870001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148710001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716700776
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 02-Sep-01	No.: MB040016
Modified Article: Stripper Pawls Stopper		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following parts have been changed to ensure that the Stripper Pawls remain properly secured in place:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0394019	B0394020	Fusing Unit – 120V	1	X/O	41	*	
B0394029	B0394031	Fusing Unit – 230V	1	X/O	41	*	
B0394167	B0394168	Stripper Pawl Stopper	5	X/O	41	33	



Model: Kir-C

Date: 02-Sep-01

No.: MB040016

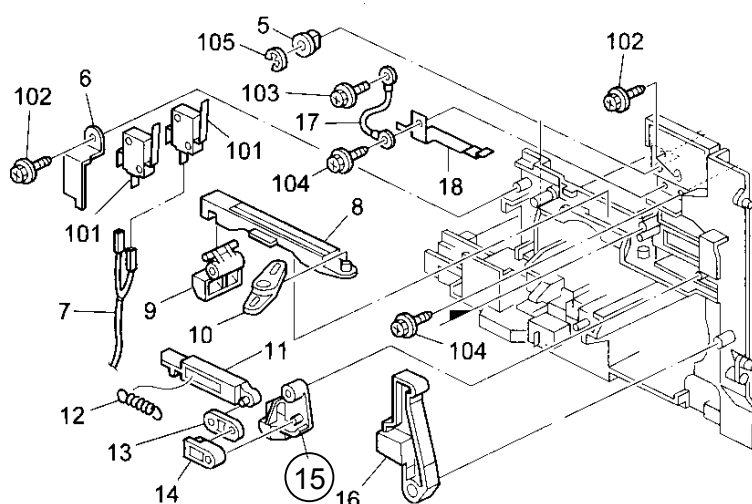
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971870311
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616603893
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616700001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971870001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138710001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616603707
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616604325
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981870221
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716604046
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716700001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981870001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148710001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H67169xxxxx
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 05-Oct-01	No.: MB040017
Modified Article: Door Switch Lever		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The Door Switch Lever has been changed to ensure that it is pushed in by the Right Door to engage the switch when the door is closed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391091	B0391099	Door Switch Lever – 2	1	X/O	43	15	



Model: Kir-C

Date: 05-Oct-01

No.: MB040017

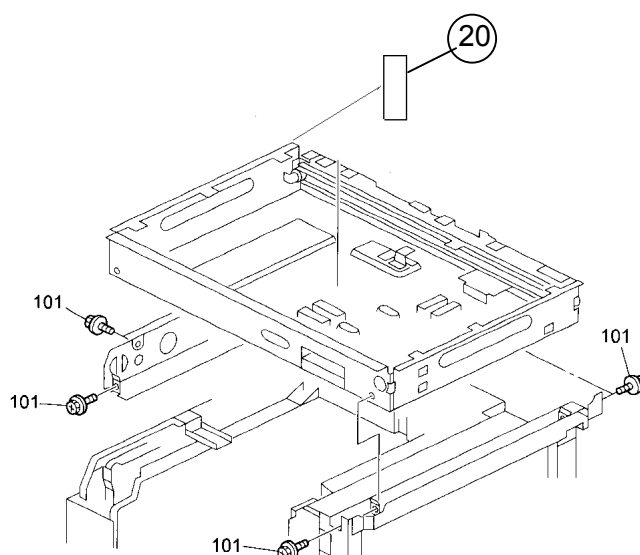
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616703255
Lanier 5515	120/50,60	USA	B039-14	L0971870311
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616702910
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616700001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971870001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138710001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H661670466
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616703305
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981870221
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716701582
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716700187
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981870120
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148710001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716700776
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 10-Oct-01	No.: MB040018
Modified Article: Mylar - HP Sensor Harness		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

When replacing the left scanner cover, the home position sensor harness may be caught. To prevent this, the following part has been added:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0391371	Mylar – Harness	1		17	20	



Model: Kir-C

Date: 10-Oct-01

No.: MB040018

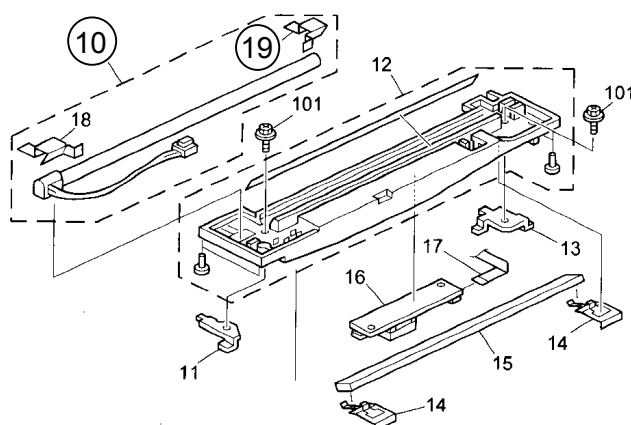
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971860081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616603893
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616600001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138610001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616601055
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616604325
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981860181
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716603220
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148610001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716601166
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716604119
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099169xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 18-Oct-01	No.: MB040019
Modified Article: Rear Reflector / Lens Unit		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the Rear Reflector of the 1st scanner is not properly secured and the machine's internal temperature rises, part of it can detach and impact with the scanner inner frame when the scanner moves. The following parts have been changed to ensure that the Rear Reflector stays firmly attached and properly aligned.
 (See RTB RB040012 for details).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391742	B0391740	Xenon Lamp	1	X/O	17	10	
B0391743	B0391741	Rear Reflector	1	X/O	17	19	



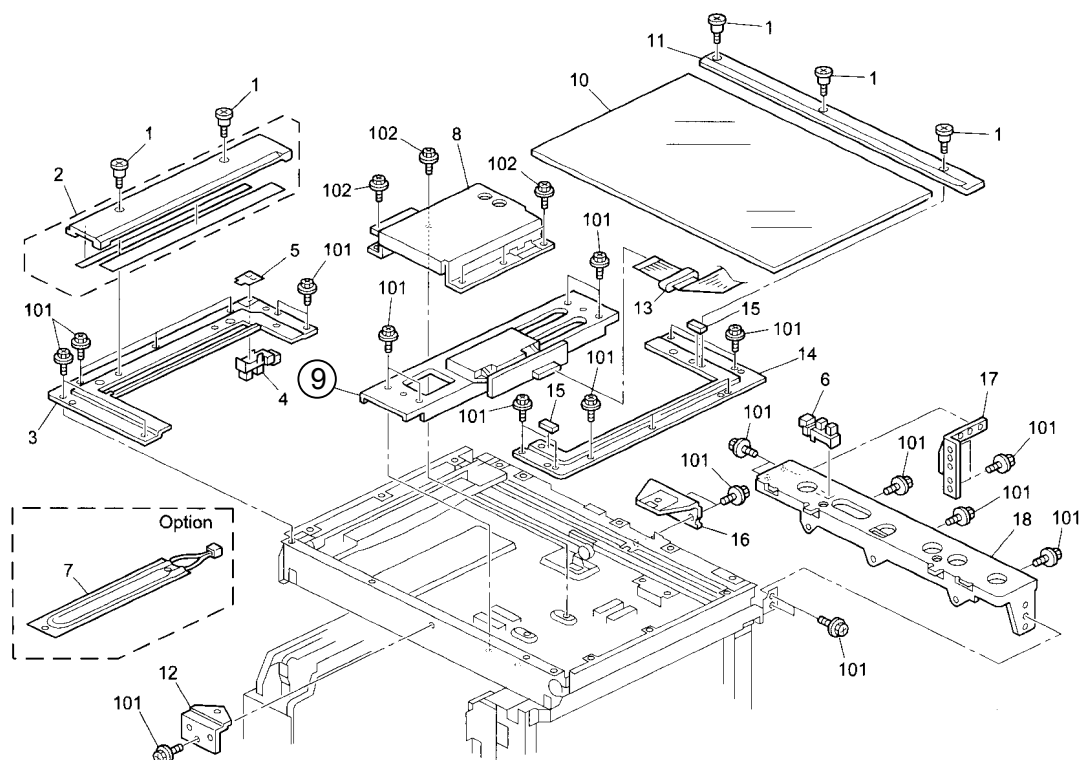
Model: Kir-C

Date: 18-Oct-01

No.: MB040019

To prevent the failure of MTF filter adjustment, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391811	B0391812	Lens Unit	1	X/O	15	9	



Model: Kir-C

Date: 18-Oct-01

No.: MB040019

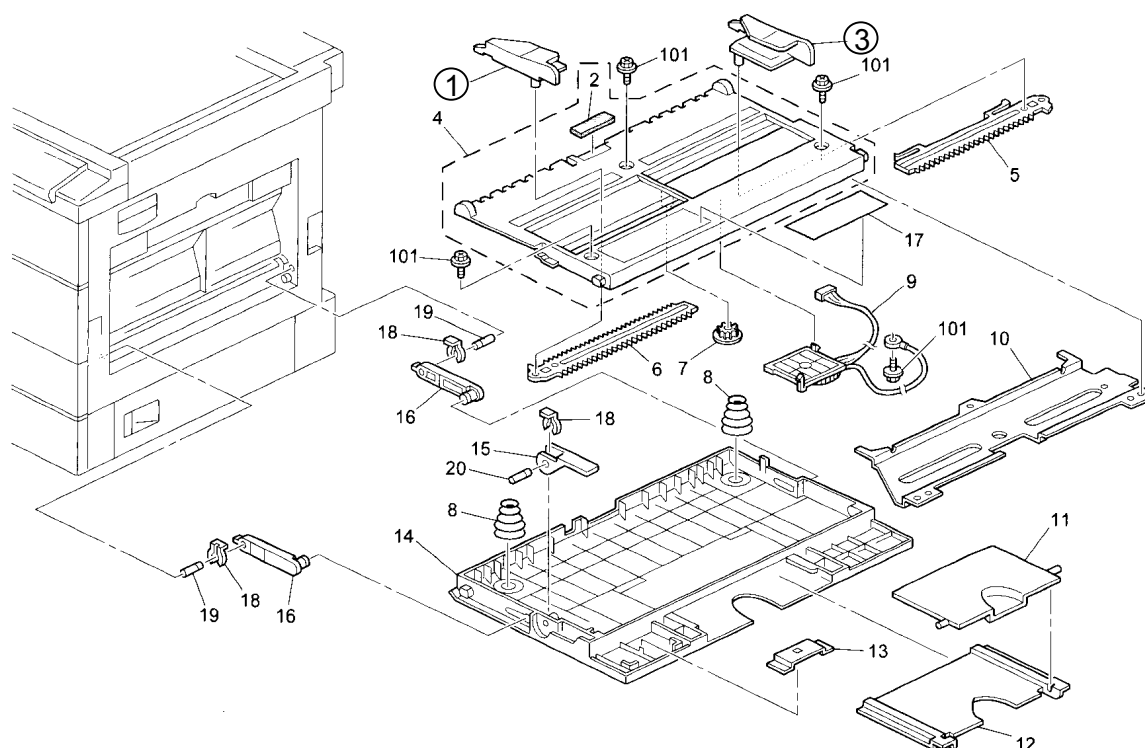
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L0971860081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616502767
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616500187
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138610001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616501161
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616503308
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981850271
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67ymm(+60)xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148510001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716500906
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716502813
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 18-Oct-01	No.: MB040020
Modified Article: Side Fences		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The fastening for the Front and Rear Side Fences has been improved to further ensure they stay securely in place.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392635	B0392631	Front Side Fence	1	X/O	23	1	
B0392636	B0392632	Rear Side Fence	1	X/O	23	3	



Model: Kir-C

Date: 18-Oct-01

No.: MB040020

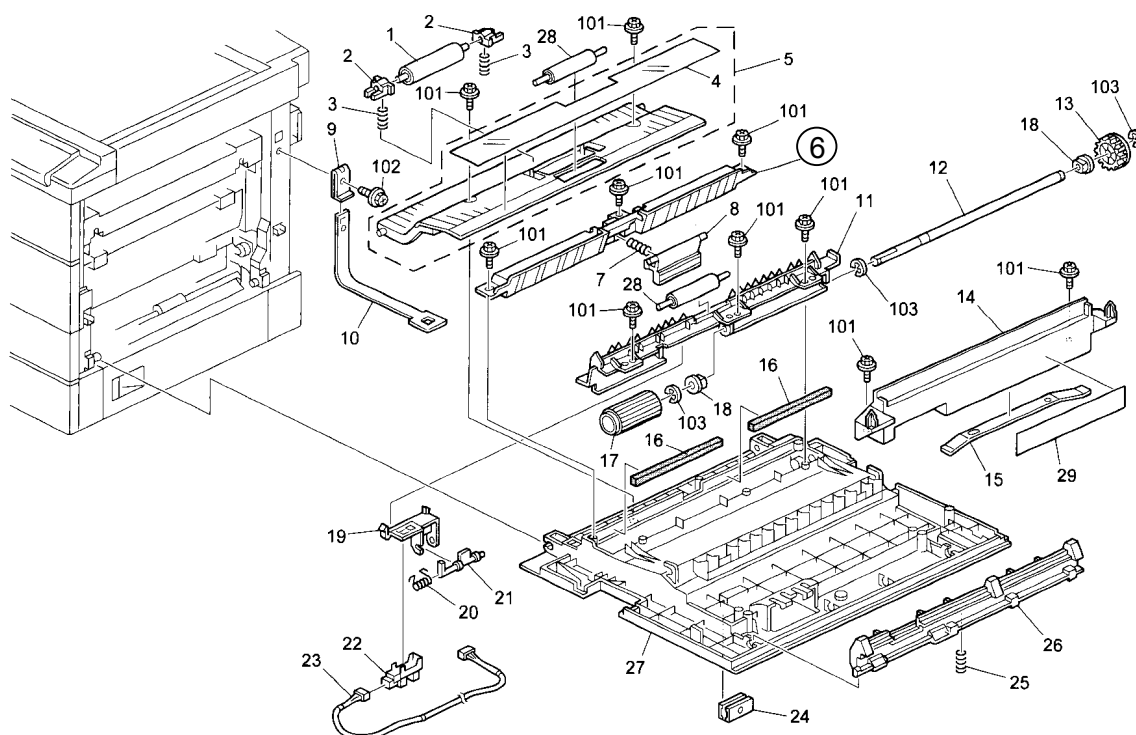
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616503539
Lanier 5515	120/50,60	USA	B039-14	L09701850141
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616502767
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616500001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971850087
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138510001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616501161
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616503308
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981850271
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148510001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716500906
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716502813
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Model: Kir-C		Date: 22-Oct-01	No.: MB040021
Modified Article: Lower Guide Plate - By-pass Feed		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following part has been changed to minimize any noise during by-pass feed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392607	B0392604	Lower Guide Plate – By-pass Feed	1	X/O	33	6	



Model: Kir-C

Date: 22-Oct-01

No.: MB040021

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616703255
Lanier 5515	120/50,60	USA	B039-14	L0971870311
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616702910
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616700955
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971880001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138710001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616701878
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616703305
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981870221
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716701582
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716700356
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981880001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148710001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716701112
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716702009
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H68169xxxxx
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68169xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L099149xxxx
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6491xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H68169xxxxx

Reissued: 20-Feb-02

Model: Kir-C	Date: 22-Oct-01	No.: MB040022a
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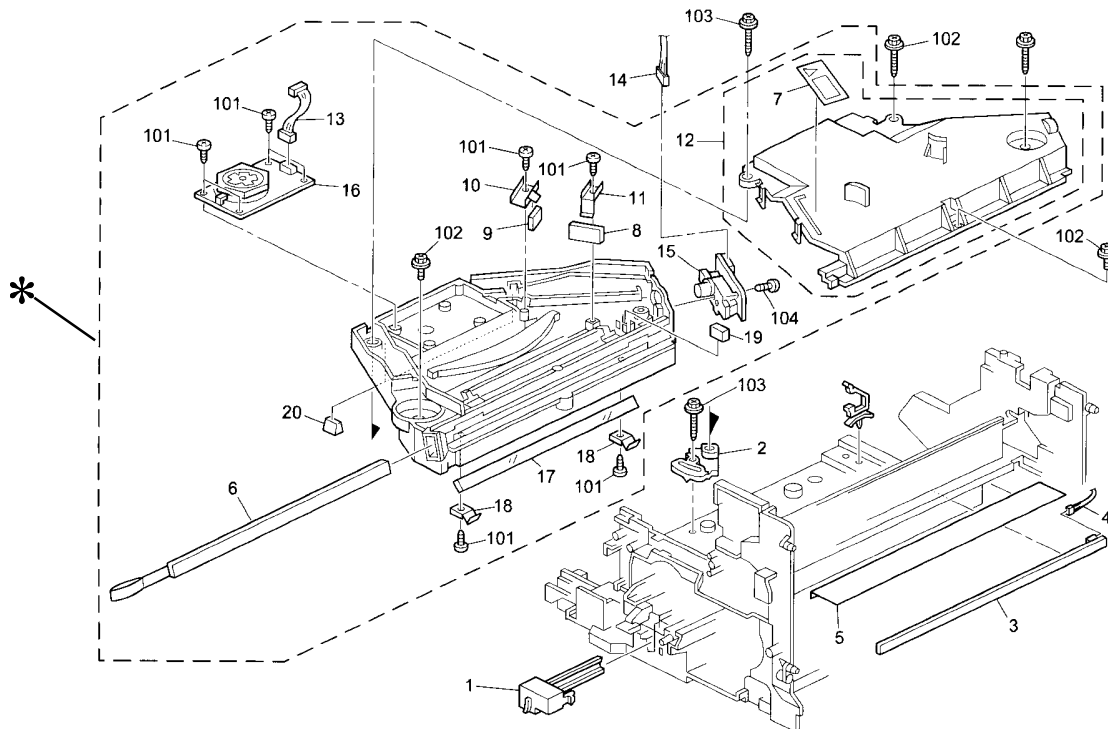
MB Correction

The illustration has changed as shown below.

Modified Article: Laser Unit Assembly		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

The Laser Unit Assembly has been changed to maximize the stability of the mirror plate.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391874	B0391876	Laser Unit Assembly	1	X/O	21	*	



Reissued: 20-Feb-02

Model: Kir-C	Date: 22-Oct-01	No.: MB040022a
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616903552
Lanier 5515	120/50,60	USA	B039-14	L0971890101
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616902504
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616903502
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616900001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971890001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38910001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616900981
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616903243
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616901644
Lanier 5518	120/50,60	USA	B040-14	L0981890001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716902103
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716901299
Lanier 5518	230/50,60	Europe, Australia	B040-24	
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48910001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716900001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716902638
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716902383
Lanier 5618	120/50,60	USA, Canada	B043-14	
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	
Lanier 5618	230/50,60	Europe, Australia	B043-24	
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	

Reissued: 26-Oct-01

Model: Kir-C	Date: 25-Oct-01	No.: MB040023a
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MB Correction

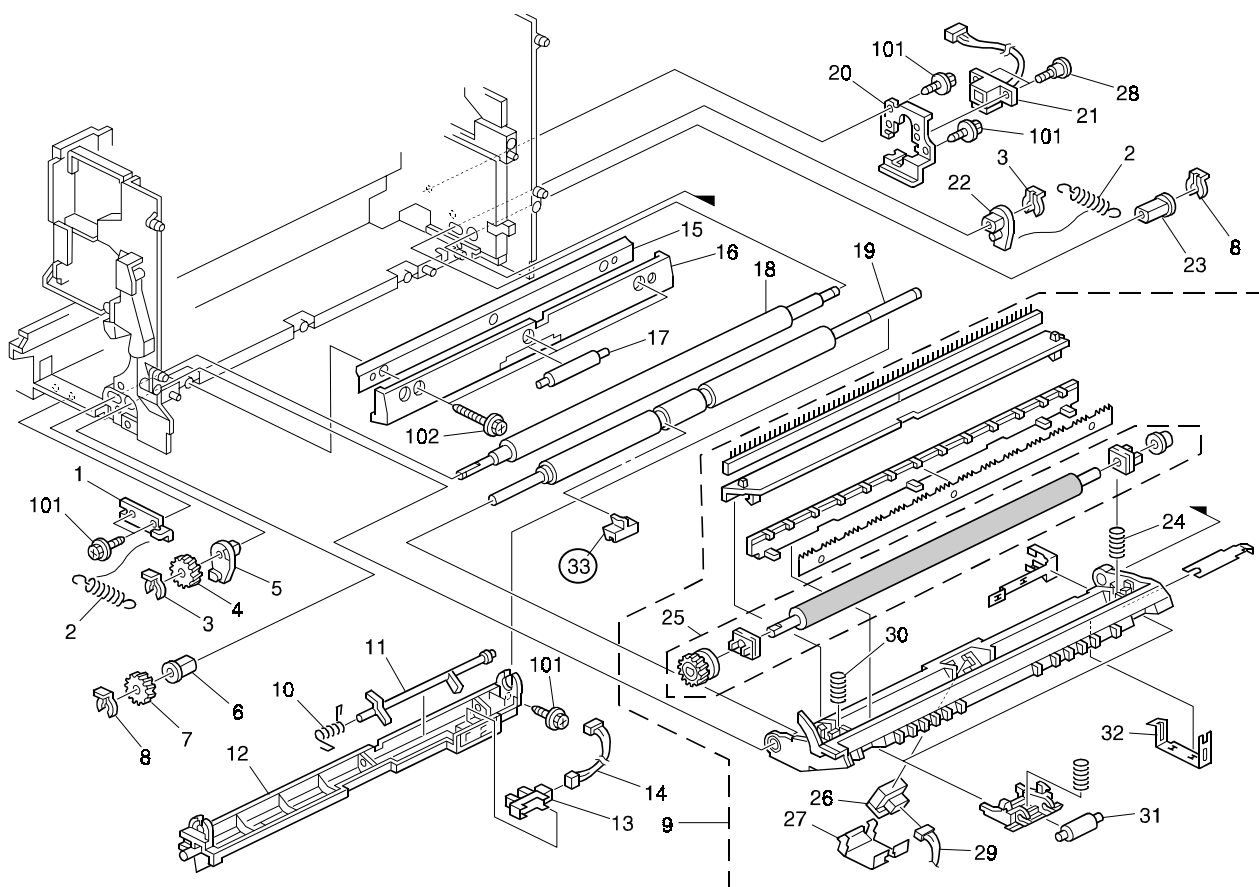
The items in **bold italics** have been corrected or added.

Modified Article: Registration Guide Spacer		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

A Registration Guide Spacer has been added to ensure that the Registration Roller Spring stays properly in place.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0432554	Registration Guide Spacer	1		27	33	

Note: This part has already been added from the beginning of mass production of the B043 Duplex model (see MB040001b).



Reissued: 26-Oct-01

Model: Kir-C	Date: 25-Oct-01	No.: MB040023a
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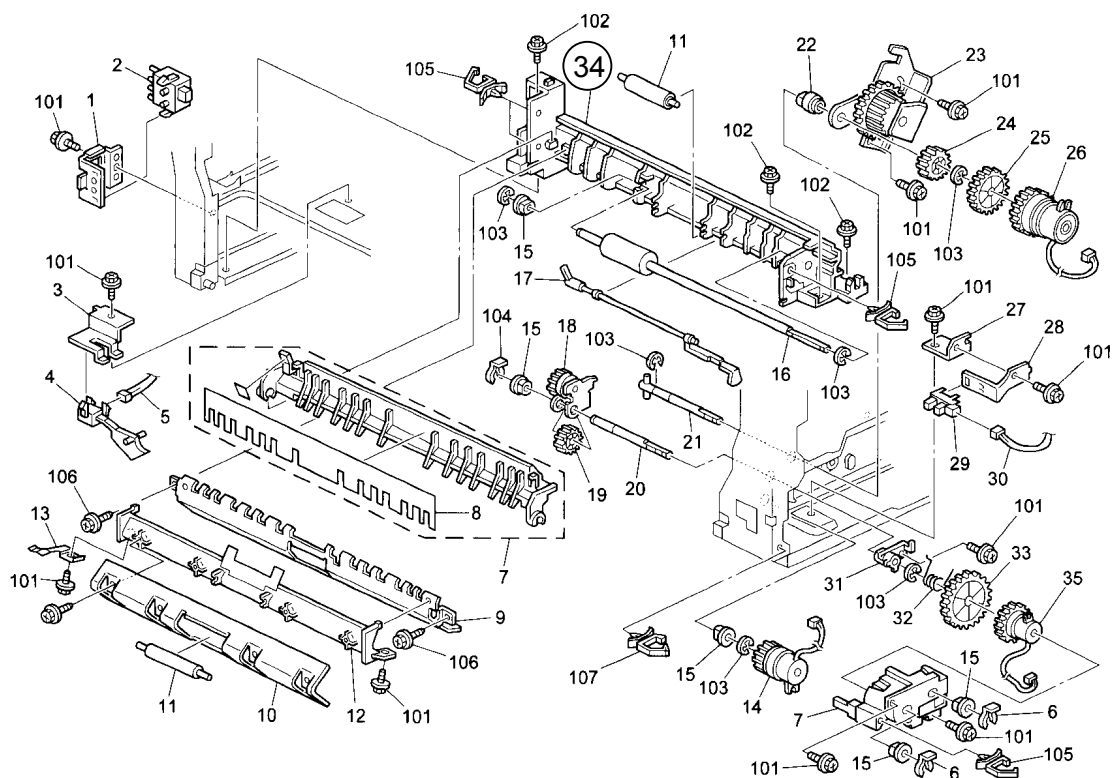
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616803747
Lanier 5515	120/50,60	USA	B039-14	L0971880191
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616802864
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616800001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971880001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38810001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616801531
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616803494
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981880091
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716801753
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67168xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716800868
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981880001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48810001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716800001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716802473
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	
Lanier 5618	230/50,60	Europe, Australia	B043-24	
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	

Model: Kir-C		Date: 22-Nov-01	No.: MB040024
Modified Article: Right Rail		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The Right Rail has been modified to minimize noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392750	B0392830	Right Rail	1	X/O	29	34	



Model: Kir-C

Date: 22-Nov-01

No.: MB040024

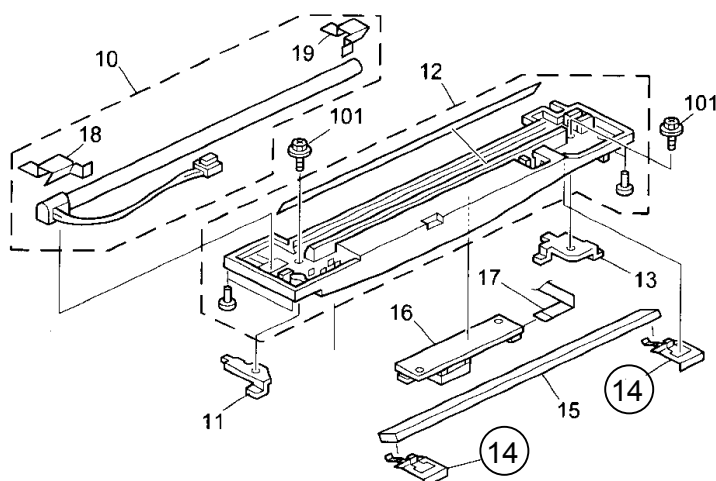
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616604275
Lanier 5515	120/50,60	USA	B039-14	L0971860081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616603893
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616600822
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138610001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616602026
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616604325
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616802464
Lanier 5518	120/50,60	USA	B040-14	L0981850271
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716501850
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67166xxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716600001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	41485100154
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716501139
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716502813
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716802761
Lanier 5618	120/50,60	USA, Canada	B043-14	
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	
Lanier 5618	230/50,60	Europe, Australia	B043-24	
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	

Model: Kir-C1		Date: 22-Nov-01	No.: MB040025
Modified Article: 1st Mirror Holder		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To ensure that the 1st Mirror Holder does not interfere with the light reflected off the mirror, the shape of the holder has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391768	B0391769	1st Mirror Holder	1	X/O	17	14	



Model: Kir-C1

Date: 22-Nov-01

No.: MB040025

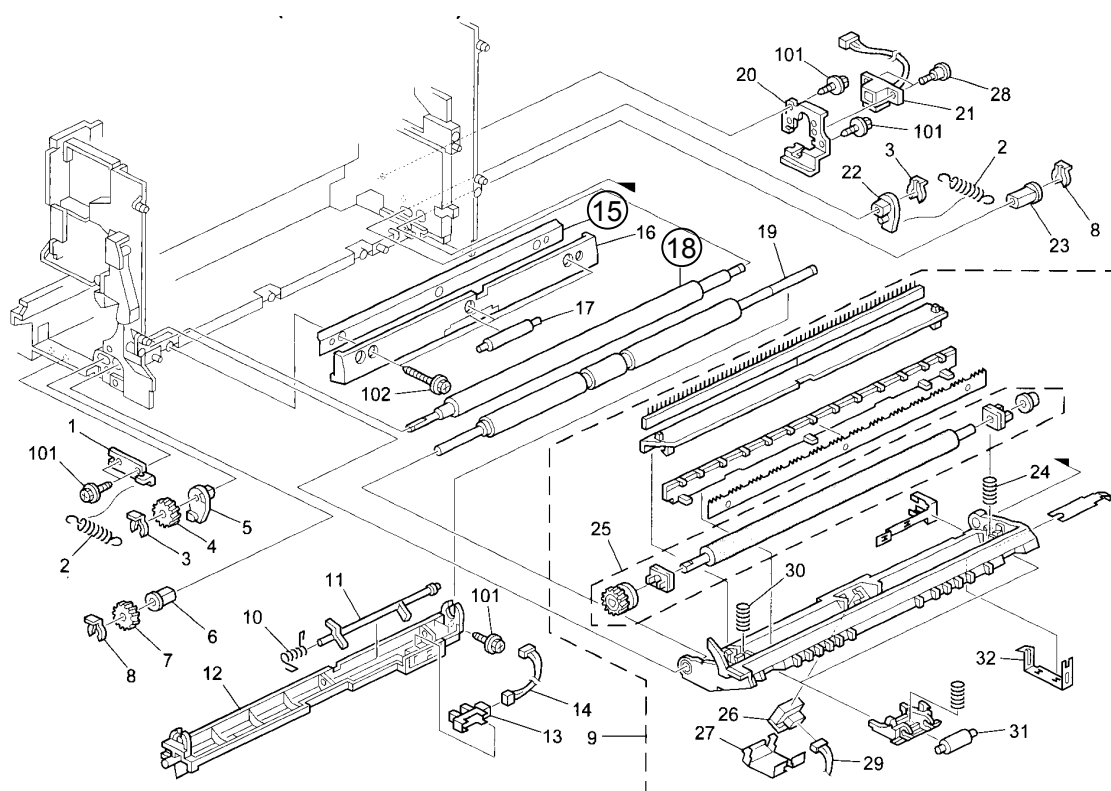
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616903552
Lanier 5515	120/50,60	USA	B039-14	L0971900341
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617005099
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66169xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616900644
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971900001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4139010001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616901421
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616903401
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616902816
Lanier 5518	120/50,60	USA	B040-14	L0981900001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717004086
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716901852
Lanier 5518	230/50,60	Europe, Australia	B040-24	L098149xxxx
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4149010001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716900666
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H67169xxxxx
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716902383
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817000001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69010001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817000841

Model: Kir-C		Date: 22-Nov-01	No.: MB040026
Modified Article: Registration Roller		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

When printing out onto A3 or DLT (11x17") paper, copies can show creasing and/or reduced ID lines that appear like creases. To ensure this does not occur, the following parts have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392559	B0392560	Registration Cleaning Mylar	1	X/O	27	15	
AF021069	AF021080	Left Registration Roller	1	X/O	27	18	



Model: Kir-C

Date: 22-Nov-01

No.: MB040026

[RAI (China) Production]

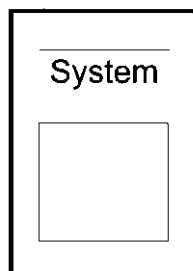
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616803893
Lanier 5515	120/50,60	USA	B039-14	L0971890101
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616902504
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616900001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971890001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138810001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616900981
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616903139
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616901644
Lanier 5518	120/50,60	USA	B040-14	L0981890001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716902103
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H67169014299
Lanier 5518	230/50,60	Europe, Australia	B040-24	L098149xxxx
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148810233
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716900001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716902638
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716902383
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817000001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69010001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817000841

Model: Kir-C1		Date: 22-Nov-01	No.: MB040027
Modified Article: Operating Instructions		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

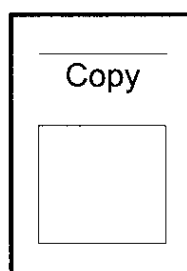
To add the duplex machine information to the Operating Instructions, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0398607	B0398610	Operating Instructions – System NA	1	X/O	69	9	
B0397207	B0397210	Operating Instructions – Copy NA	1	X/O	69	10	

9



10



Model: Kir-C1

Date: 22-Nov-01

No.: MB040027

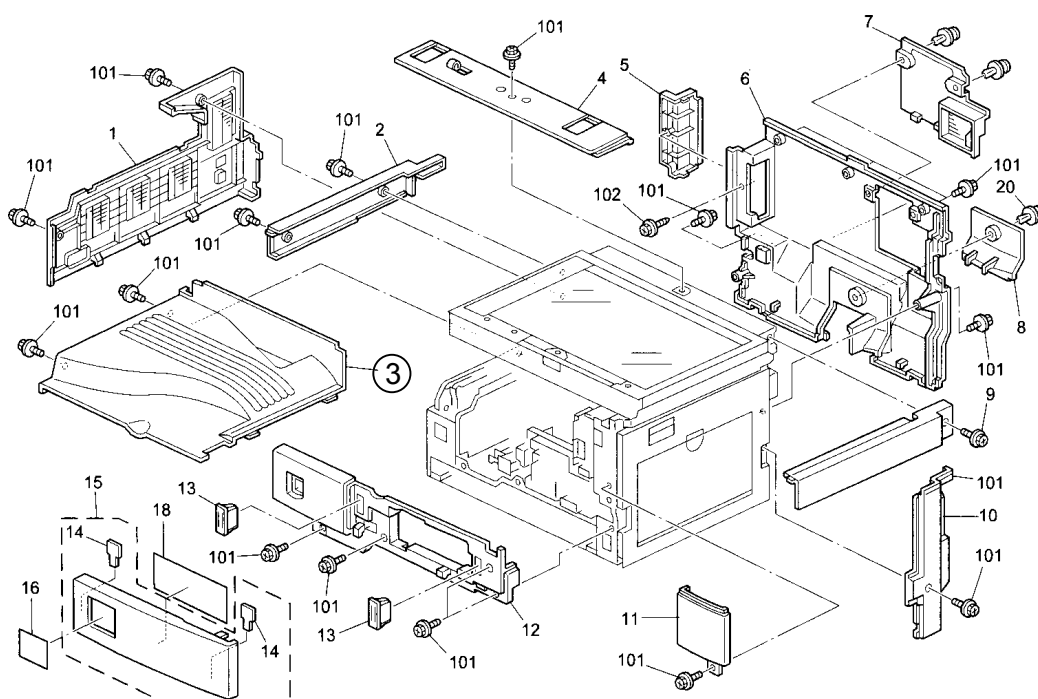
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617004859
Lanier 5515	120/50,60	USA	B039-14	
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617005099
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	
Lanier 5515	230/50,60	Europe, Australia	B039-24	
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	
Ricoh Aficio 1015	230/50,60	China	B039-69	
Lanier 5518	120/50,60	USA	B040-14	
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717004086
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	
Lanier 5518	230/50,60	Europe, Australia	B040-24	
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	
Ricoh Aficio 1018	230/50,60	China	B040-69	
Lanier 5618	120/50,60	USA, Canada	B043-14	
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	
Lanier 5618	230/50,60	Europe, Australia	B043-24	
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	

Model: Kir-C1		Date: 22-Nov-01	No.: MB040028
Modified Article: Exit Cover		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The Exit Cover has been changed to conform to Japanese recycling standards.

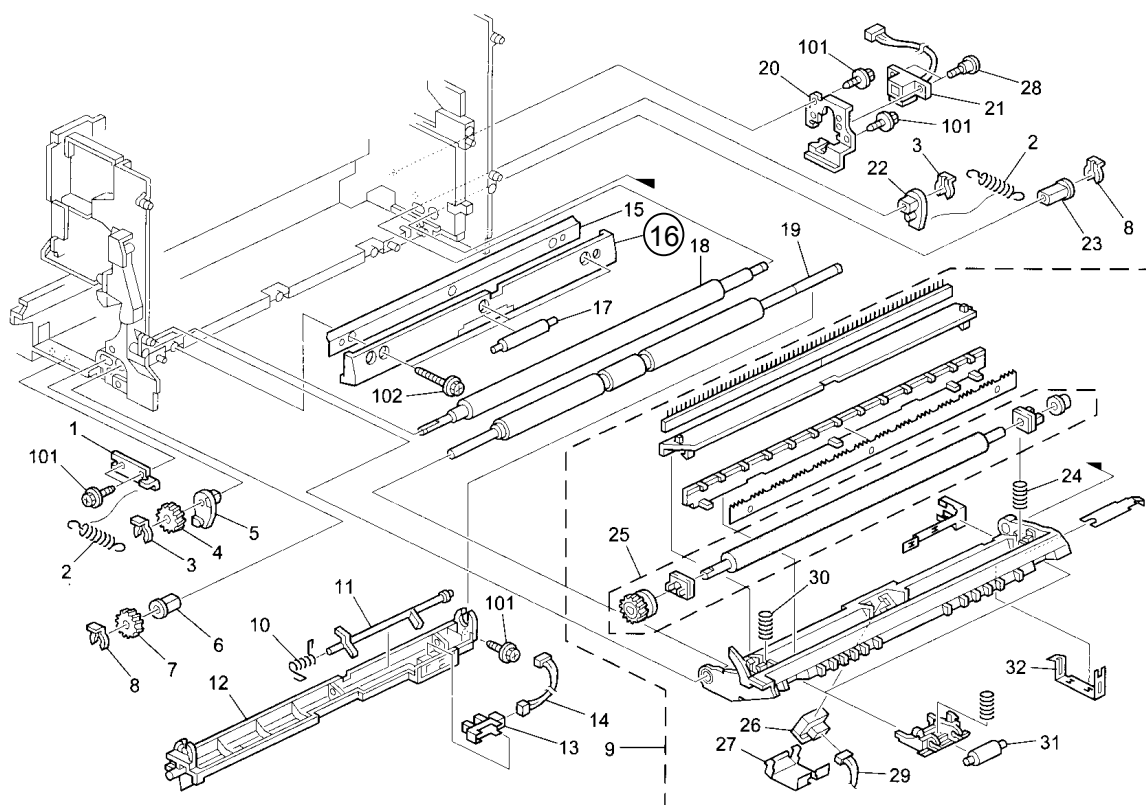
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391349	B0391353	Exit Cover	1	O/O	9	3	



Model: Kir-C1		Date: 22-Nov-01	No.: MB040029
Modified Article: Left Registration Roller Guide		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following part has been modified to improve envelope feeding performance.

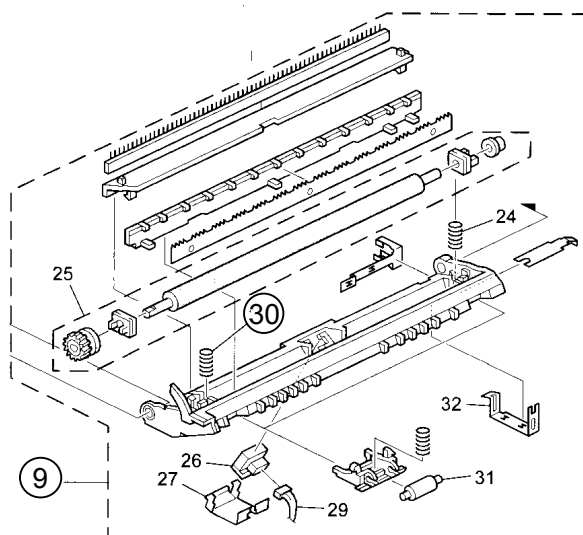
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392557	B0392572	Guide - Left Registration Roller	1	O/O	27	16	



Model: Kir-C1		Date: 22-Nov-01	No.: MB040030
Modified Article: Pressure Spring		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following parts have been modified to prevent image skewing at the trailing edge.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0393801	B0393803	Transfer Unit	1	X/O	27	9	
B0393855		Front Spring - Transfer Roller	1		27	30	
	AA063607	Pressure Spring	1	X/O	27	30	



Model: Kir-C1

Date: 22-Nov-01

No.: MB040030

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616903552
Lanier 5515	120/50,60	USA	B039-14	L0971890101
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6616902504
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6616803697
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616900001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971890001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I3491xxxx
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616900981
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616903139
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616901644
Lanier 5518	120/50,60	USA	B040-14	L0981890001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6716902103
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716901299
Lanier 5518	230/50,60	Europe, Australia	B040-24	L098149xxxx
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48810232
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716900001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6716902638
Ricoh Aficio 1018	230/50,60	China	B040-69	H6716902383
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817000001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69010001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817000841

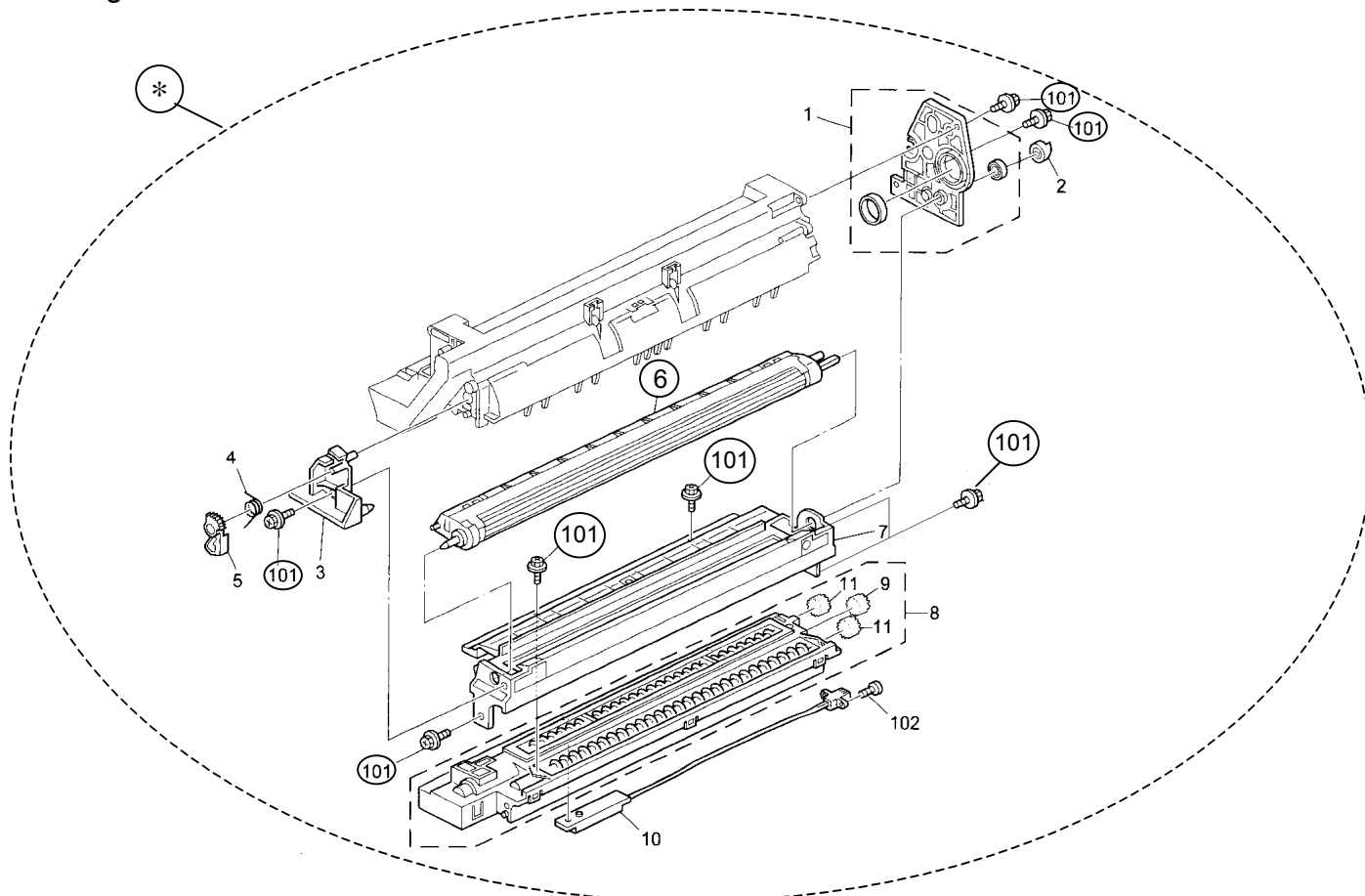
Model: Kir-C		Date: 30-Nov-01	No.: MB040031
Modified Article: PCU + DR Assemblies, Screw		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The material of the doctor blade has been changed to ensure that no developer carrier is attracted to the doctor blade itself. In accordance with this change, the Development Roller Assembly and PCU Assembly have been changed as shown below.

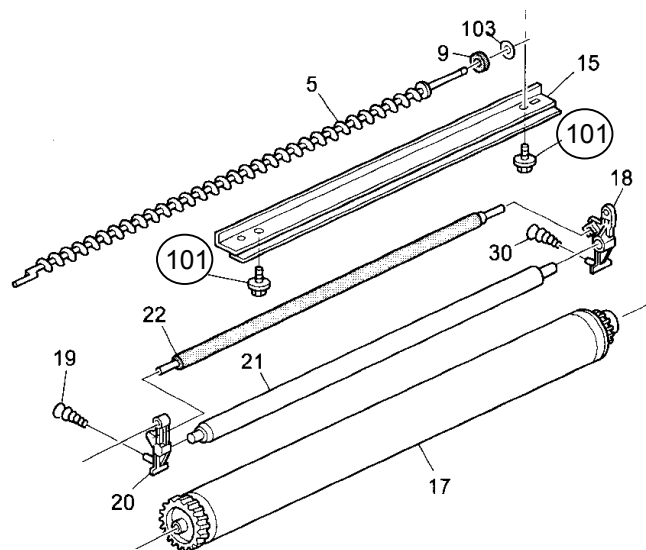
Also, the M3x6 Tapping Screw for the PCU has been modified to ensure that the screw hole is not stripped when the screw is inserted or removed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392202	B0392203	PCU - Assembly	1	X/O	35	*	
B0393050	B0393051	Development Roller Assembly	1	X/O	35	6	
04513006B	03603006B	Screw - M3x6	-	X/O	35,36	101	

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Model: Kir-C	Date: 30-Nov-01	No.: MB040031
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617004859
Lanier 5515	120/50,60	USA	B039-14	L0971900341
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617005099
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66169xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6617000155
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971900001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4139010001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617002211
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H66169xxxxx
Ricoh Aficio 1015	230/50,60	China	B039-69	H6617004279
Lanier 5518	120/50,60	USA	B040-14	L0981900001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717004086
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6717000280
Lanier 5518	230/50,60	Europe, Australia	B040-24	L098149xxxx
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4149010001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717001902
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H67169xxxxx
Ricoh Aficio 1018	230/50,60	China	B040-69	H6717003866
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817000381
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69010001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817000841

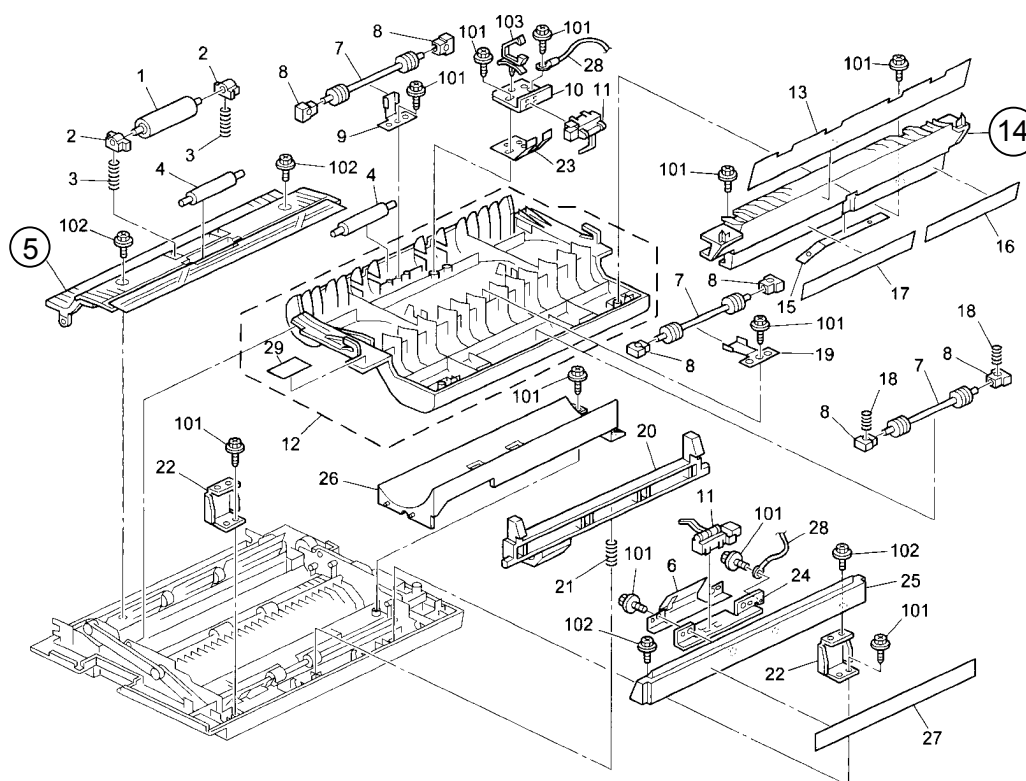
Model: Kir-C		Date: 30-Nov-01	No.: MB040032
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalogues as follows.

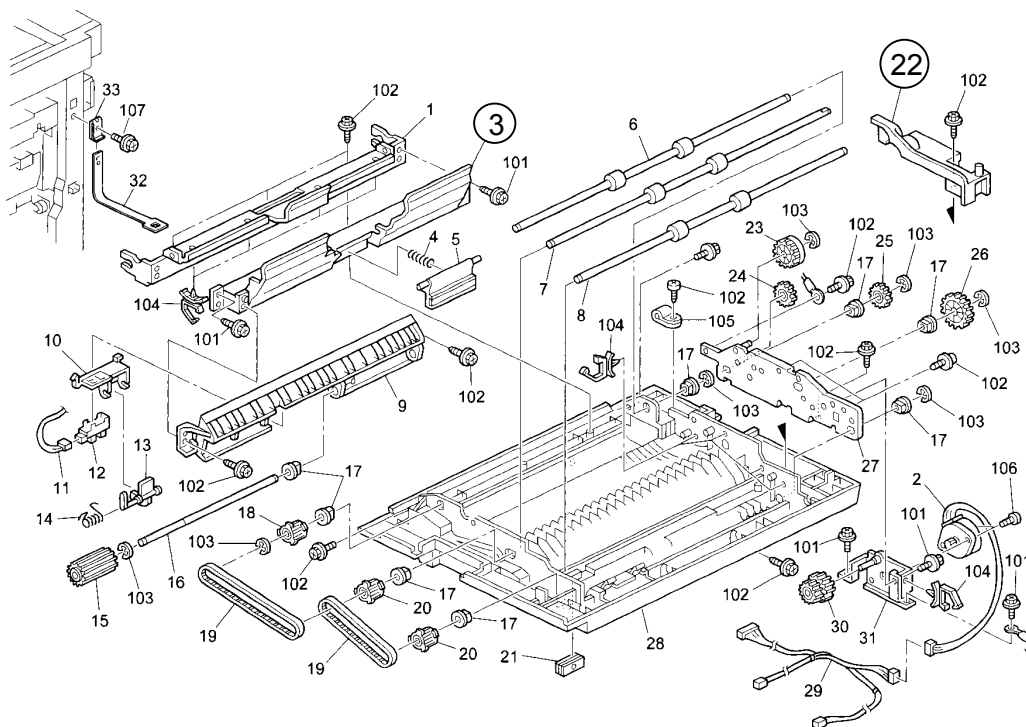
P/N correction:

Old part number	New part number	Description	Q'ty	Page	Index	Note
B0434677	B0434662	Guide Plate - Vertical Transport	1	45	5	
B0434976	B0434663	Exit Guide Plate	1	45	14	
B0434681	B0434683	By-pass Feed Guide - Lower	1	47	3	
B0434661	B0434660	Duplex Inner Cover - Rear	1	47	22	

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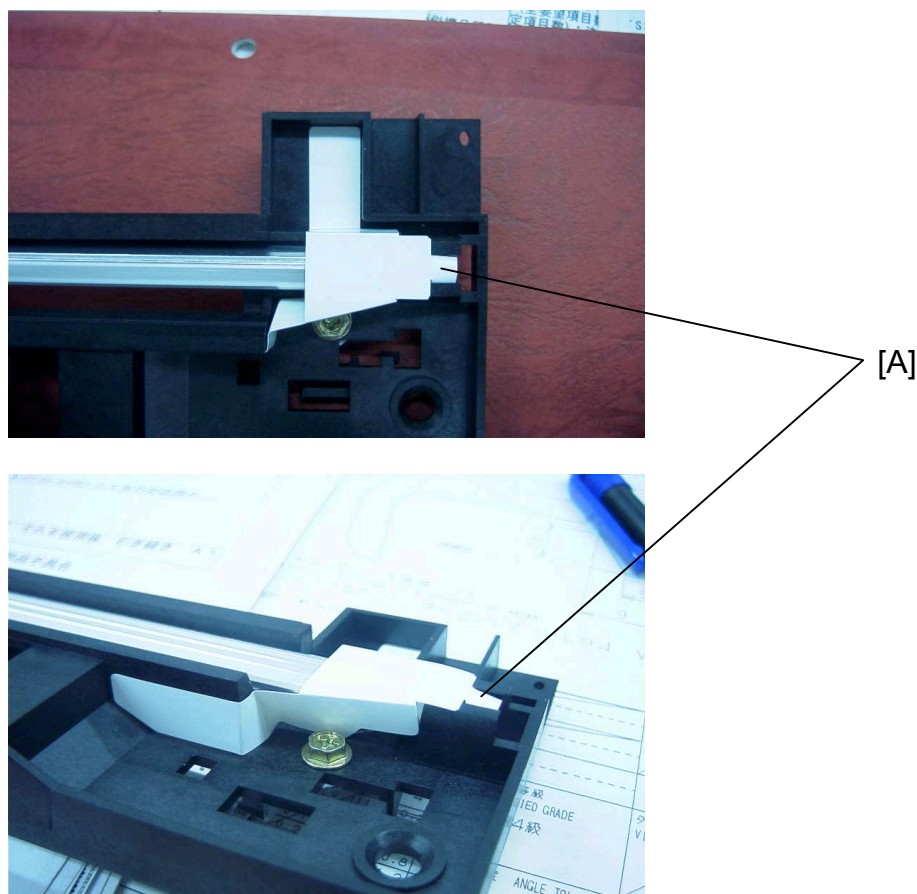


Model: Kir-C		Date: 30-Nov-01	No.: MB040033
Modified Article: Rear Reflector		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the Rear Reflector of the 1st scanner is not properly secured, it can impact with the scanner inner frame when the scanner moves. The following parts have been changed to ensure that the Rear Reflector stays firmly attached and properly.
(See RTB RB040012 for details).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391740	B0391791	Xenon Lamp	1	X/O	17	10	
B0391741	B0391793	Rear Reflector	1	X/O	17	19	

Note: The position [A] should be lower as follows:



Model: Kir-C

Date: 30-Nov-01

No.: MB040033

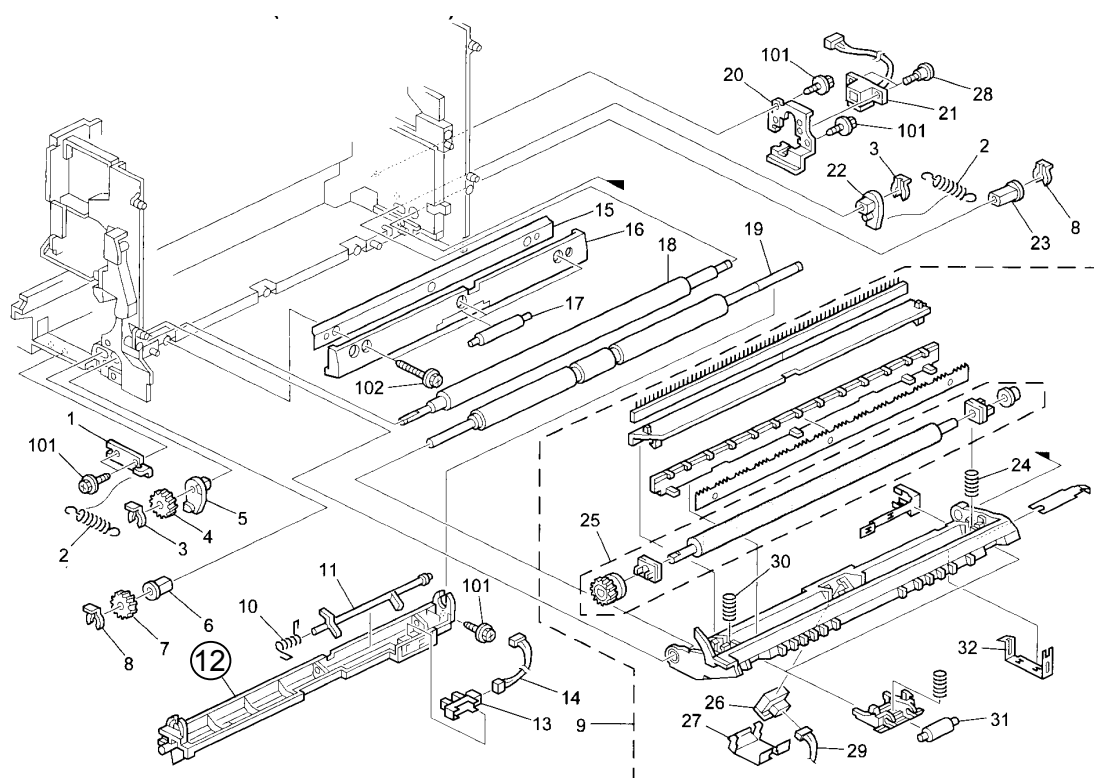
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6616903552
Lanier 5515	120/50,60	USA	B039-14	L0971900341
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617005099x
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66169xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6616900597
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971900001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4139010001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6616901421
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6616903410
Ricoh Aficio 1015	230/50,60	China	B039-69	H6616902144
Lanier 5518	120/50,60	USA	B040-14	L0981900001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717004086
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67169xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6716901852
Lanier 5518	230/50,60	Europe, Australia	B040-24	L098149xxxx
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4149010001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6716900893
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H67169xxxxx
Ricoh Aficio 1018	230/50,60	China	B040-69	H6717003866
Lanier 5618	120/50,60	USA, Canada	B043-14	L099149xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817000001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69010001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817000841

Model: Kir-C		Date: 30-Nov-01	No.: MB040034
Modified Article: Right Registration Roller Guide		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following part has been changed due to parts standardization with the Japanese model.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392552	B0392567	Guide - Right Registration Roller	1	O/O	27	12	



Model: Kir-C		Date: 13-Dec-01	No.: MB040035
Modified Article: BICU Board		Prepared by: K.Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

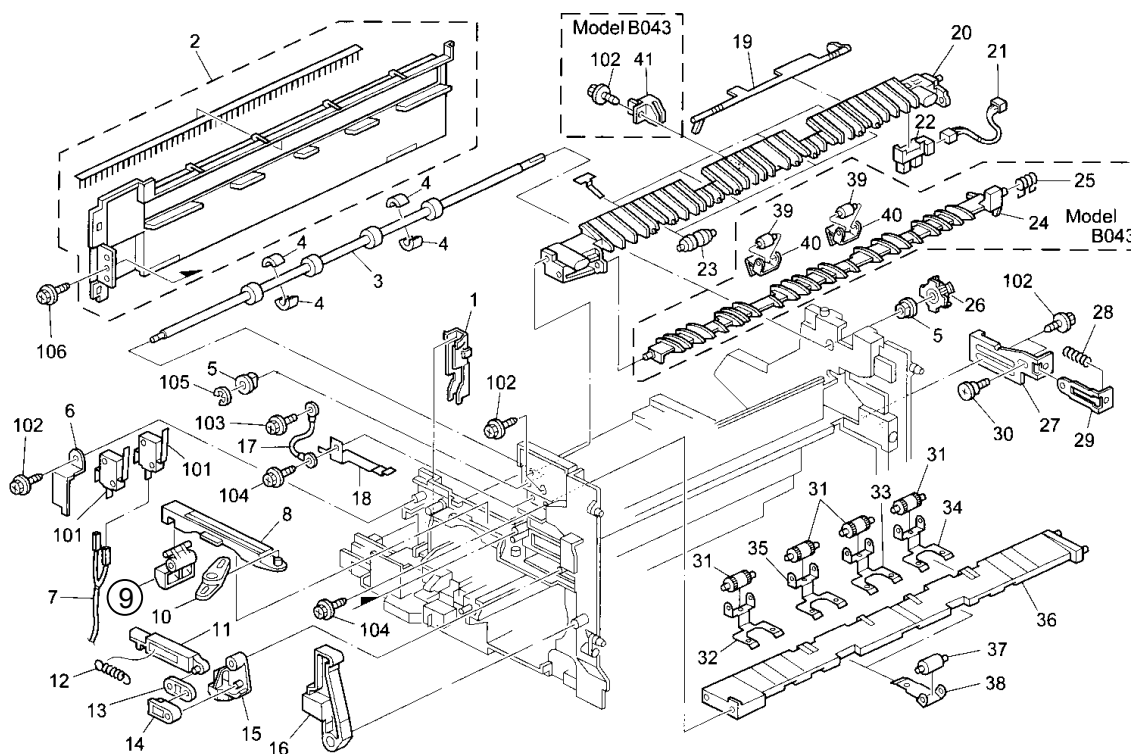
The following parts have been changed due to parts standardization with the Japanese model.

Old part number	New part number	Description	Symbol	Int	Page	New Index
B0395501		IC - KT-ONE - KS5M9U1246CFP	IC5		63	1
	B0395503	IC - KT-ONE - KS5M1U1474CFP	IC5	O/O	63	1
14030978		LED - SML - 310DT	LED1		63	115
	14030996	LED - SML - 310VT	LED1	O/O	63	116
16303391		Resistor - 390OHM 1/10W +-5%	R42 R43		63	143
	16503681	Resistor - 680OHM +-5% 1/8W	R42 R43	O/O	63	164

Model: Kir-C		Date: 13-Dec-01	No.: MB040036
Modified Article: Door Switch Lever - 8		Prepared by: K.Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the front door is closed with excessive force, Door Switch Lever 8 may move past the designated position, which can cause an interlock switch failure. The lever has been changed to ensure this does not occur.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391097	B0391123	Door Switch Lever - 8	1	X/O	43	9	



Model: Kir-C	Date: 13-Dec-01	No.: MB040036
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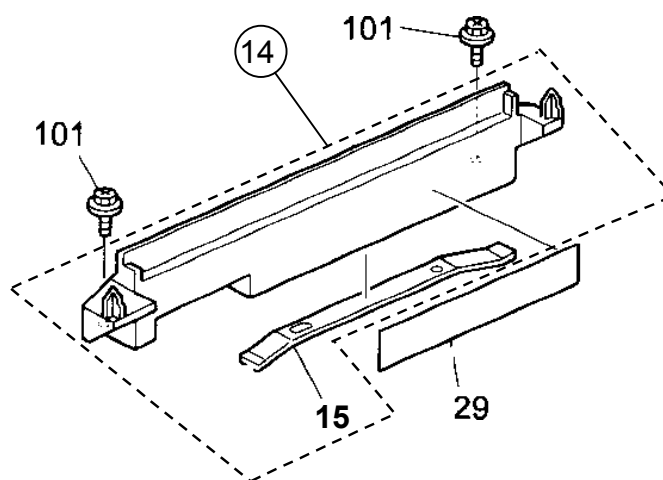
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617004859
Lanier 5515	120/50,60	USA	B039-14	L0971900341
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617005099
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6617005867
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6617000454
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971900001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4139010001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617002753
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6617005887
Ricoh Aficio 1015	230/50,60	China	B039-69	H6617004692
Lanier 5518	120/50,60	USA	B040-14	L0981900001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717004086
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6717004564
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6717000688
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981910601
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4149010001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717005566
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6717004594
Ricoh Aficio 1018	230/50,60	China	B040-69	H6717100001
Lanier 5618	120/50,60	USA, Canada	B043-14	L0991910001
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817001340
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817100001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69110001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817001181

Model: Kir-C		Date: 17-Dec-01	No.: MB040037
Modified Article: Right Lower Exit Guide		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

It is difficult to attach the Exit Guide Grounding Plate (B0394485) to the exit guide plate in the field. Therefore, the Exit Guide Grounding Plate is now included as part of the exit guide.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0394475	B0394470	Exit Guide - Right Lower	1	O/O	33	14	
B0394485		Grounding Plate - Exit Guide	1		33	15	

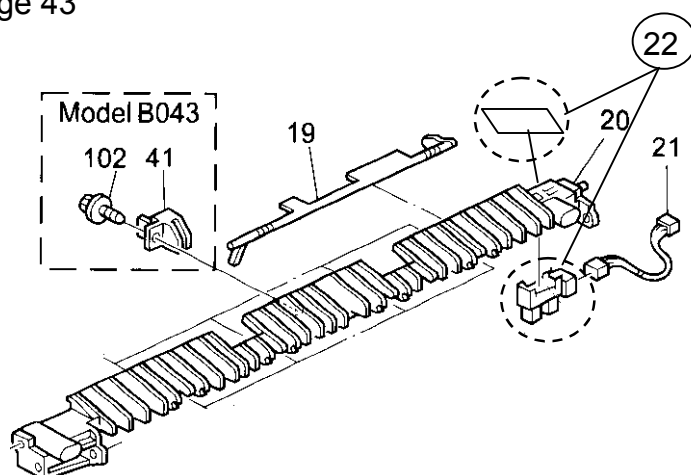


Model: Kir-C		Date: 26-Dec-01	No.: MB040038
Modified Article: Exit Sensor		Prepared by: K.Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

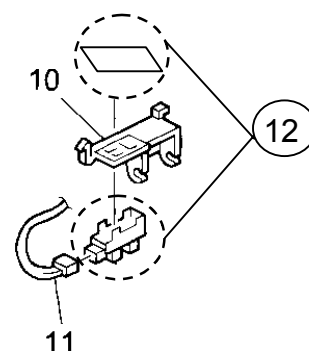
A strip of mylar has been added to hold the exit sensor more firmly in place. When replacing the exit sensor, change the sensor and mylar as a set.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW020119		Photointerruptor - LG-248L1	1		43 47	22 12	
	B0394457	Exit Sensor Assembly	1	X/O	43 47	22 12	

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Model: Kir-C	Date: 26-Dec-01	No.: MB040038
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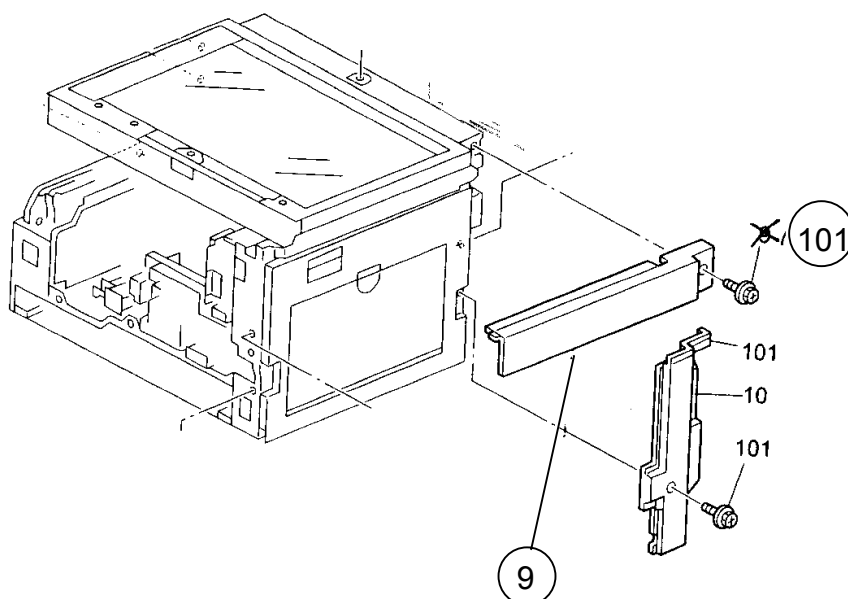
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617103198
Lanier 5515	120/50,60	USA	B039-14	L0971910381
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617103358
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66172xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6617100955
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971910001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4139110001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617101736
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6617102859
Ricoh Aficio 1015	230/50,60	China	B039-69	H66172xxxxx
Lanier 5518	120/50,60	USA	B040-14	L0981910001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717104015
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6717105219
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6717100729
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981910601
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4149110001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717102173
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6717103829
Ricoh Aficio 1018	230/50,60	China	B040-69	H6717202800
Lanier 5618	120/50,60	USA, Canada	B043-14	L0991920091
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817201157
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991920001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69210001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817100809

Model: Kir-C		Date: 26-Dec-01	No.: MB040039
Modified Article: Right Scanner Cover		Prepared by:	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows:

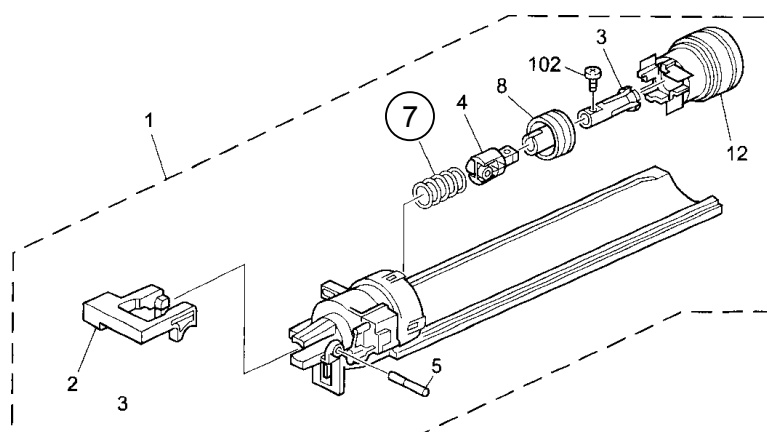
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Model: Kir-C		Date: 26-Dec-01	No.: MB040040
Modified Article: Chuck Spring		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

When the toner bottler holder is released, the toner shutter closes the toner bottle. To ensure that it closes properly, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1843411		Chuck Spring	1		39	7	
	A2673556	Chuck Spring - Toner Bottle	1	O/O	39	7	



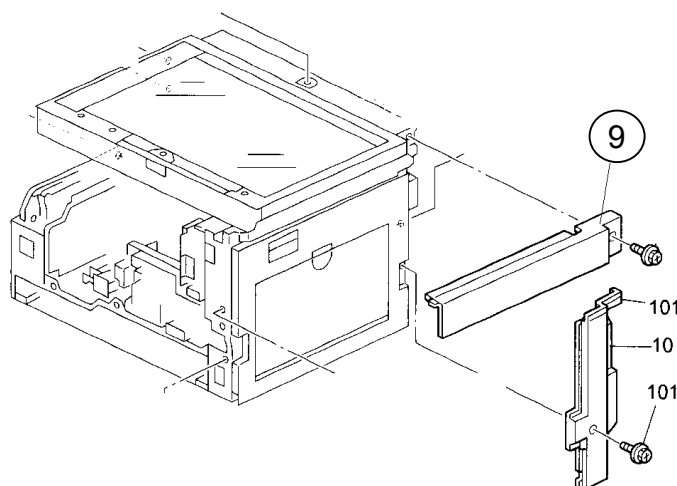
Model: Kir-C		Date: 4-Feb-02	No.: MB040041
Modified Article: Right Scanner Cover		Prepared by:	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

If the exposure glass is set flush against the right side, SC101 may appear. To prevent this, the following part has been changed:

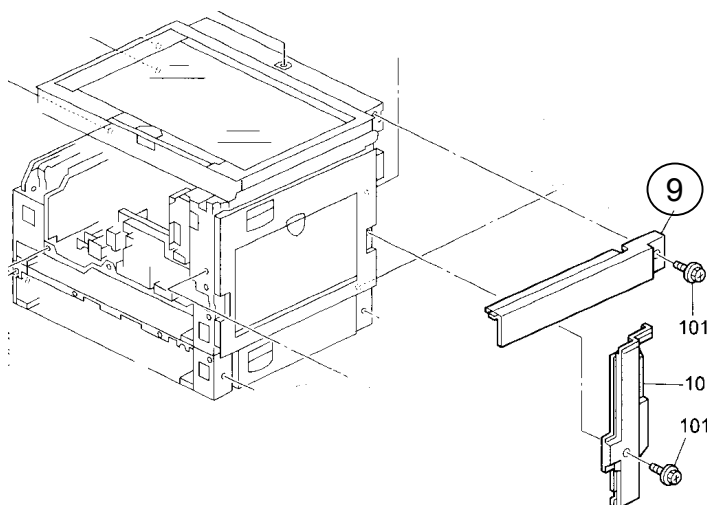
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391334	B0391335	Right Scanner Cover	1	X/O	9 11	9 9	

For more details, please refer to RTB #RB040016.

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Model: Kir-C

Date: 4-Feb-02

No.: MB040041

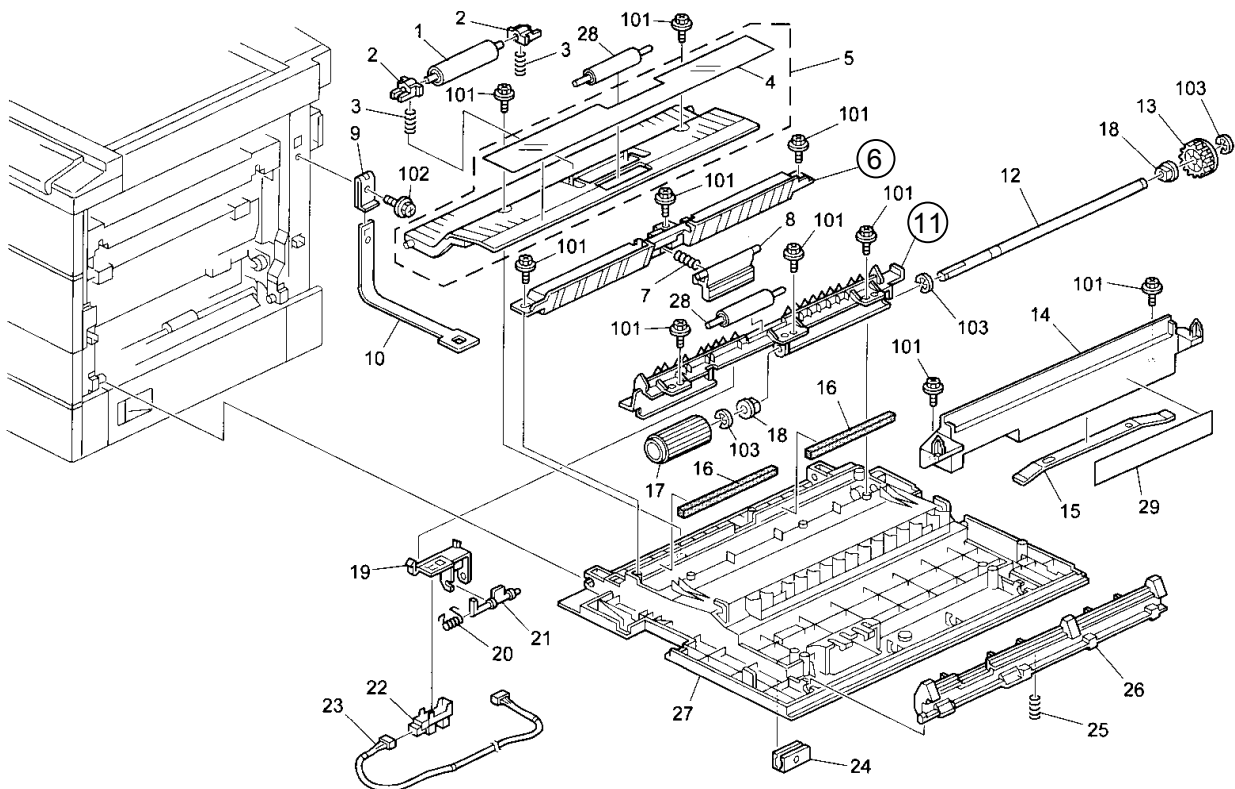
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626103698
Lanier 5515	120/50,60	USA	B039-14	L0972811081
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626103948
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66262xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626100692
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972810001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138120001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617201867
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626100551
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626100001
Lanier 5518	120/50,60	USA	B040-14	L0982811001
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726103281
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67262xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726100659
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982810001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148120001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717202608
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726100531
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726100001
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992810321
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826100814
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826100032
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992810001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68120001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826100301

Model: Kir-C1		Date: 8-Feb-02	No.: MB040042
Modified Article: By-pass Feed Guide Plates		Prepared by: K.Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following parts have been changed to ensure bypass feed jams do not occur.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392604	B0392603	Lower Guide Plate - By-pass Feed	1	X/O	33	6	
B0392605	B0392594	Upper Guide Plate - By-pass Feed	1	X/O	33	11	



Model: Kir-C1

Date: 8-Feb-02

No.: MB040042

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617203001
Lanier 5515	120/50,60	USA	B039-14	L097192920601
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617203421
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66272xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6617200001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971920001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I39210001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617200811
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626100551
Ricoh Aficio 1015	230/50,60	China	B039-69	H66172002245
Lanier 5518	120/50,60	USA	B040-14	L0981920501
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717203630
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67272xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6717200001
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981920001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I49210001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717200843
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726100531
Ricoh Aficio 1018	230/50,60	China	B040-69	H6717202800
Lanier 5618	120/50,60	USA, Canada	B043-14	L0991920091
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817201157
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991920001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69210001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817200551

Reissued: 29-Oct-02

Model: Kir-C	Date: 7-Mar-02	No.: MB040043b
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MB Correction

The illustration has changed as shown below.

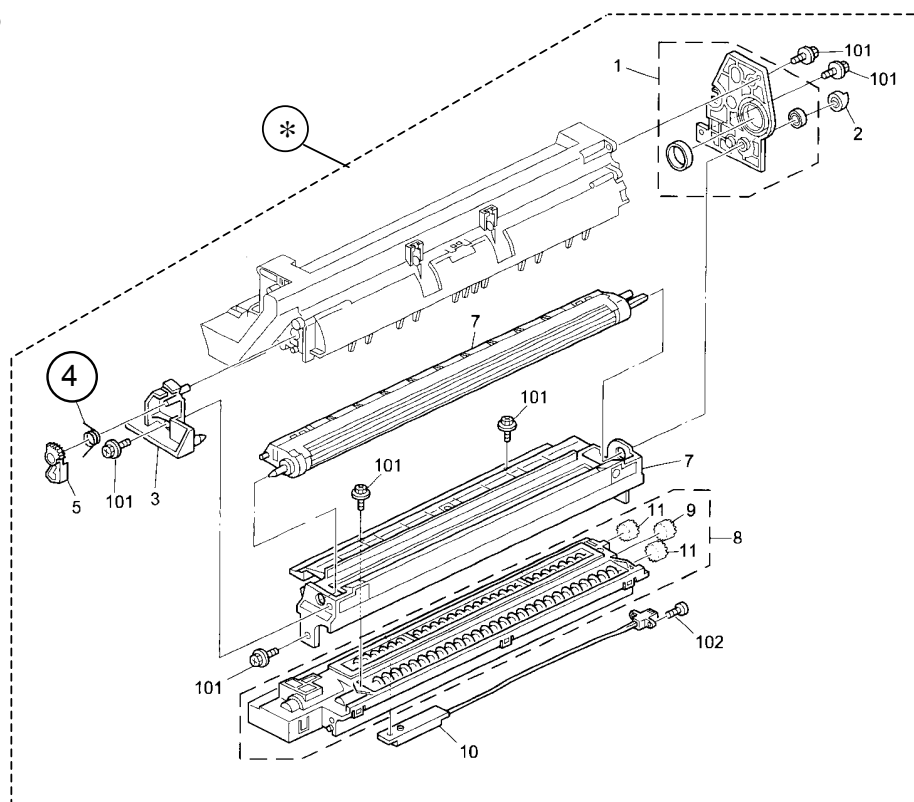
Modified Article: PCU, Shutter Spring, etc.		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

As announced in MB0400014, a Drum Shutter Stopper (B0392325) was added to ensure that the gear stays properly engaged. However, when the Stopper is set to the lowest position, the Shutter (B0392343) may not open due to friction that occurs when the Right Door is closed.

Therefore the following changes have been made to ensure that the Shutter opens smoothly, even when the Stopper is at the lowest position.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0292203	B0392204	PCU - Assembly	1	O/O	35	*	
B0392366	B0392367	Shutter Spring	1	X/O	35	4	
	B0392329	Spacer - M3	2		37	24	
04523010B		Tapping Screw - M3x10			37	104	
	04523012B	Tapping Screw - M3x12		X/O	37	104	

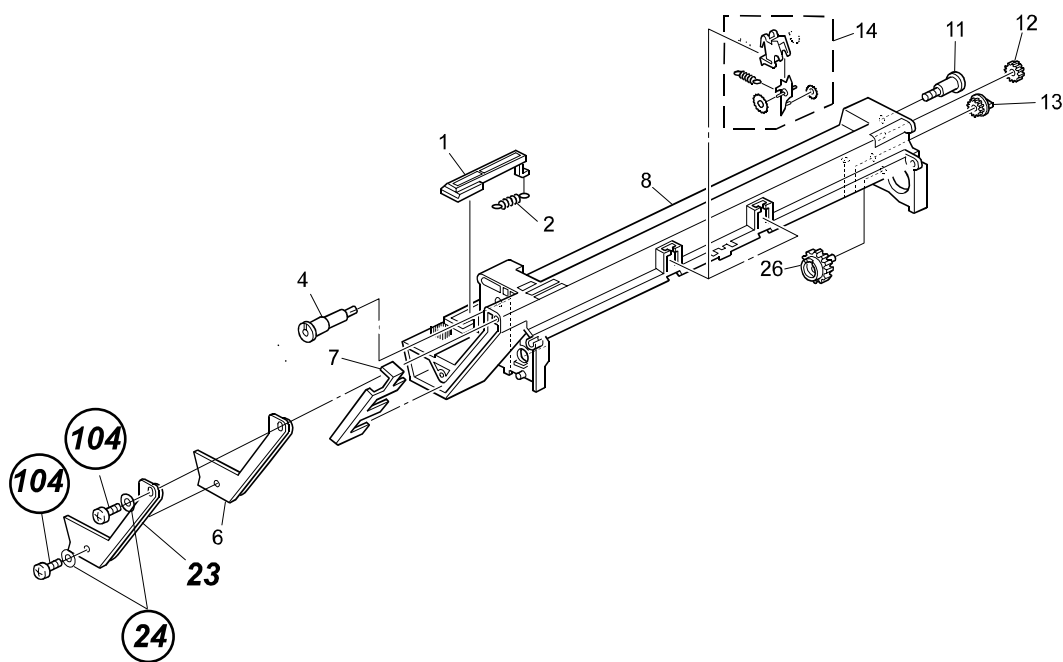
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Reissued: 29-Oct-02

Model: Kir-C	Date: 7-Mar-02	No.: MB040043b
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Reissued: 29-Oct-02

Model: Kir-C	Date: 7-Mar-02	No.: MB040043b
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[RAI (China) Production]

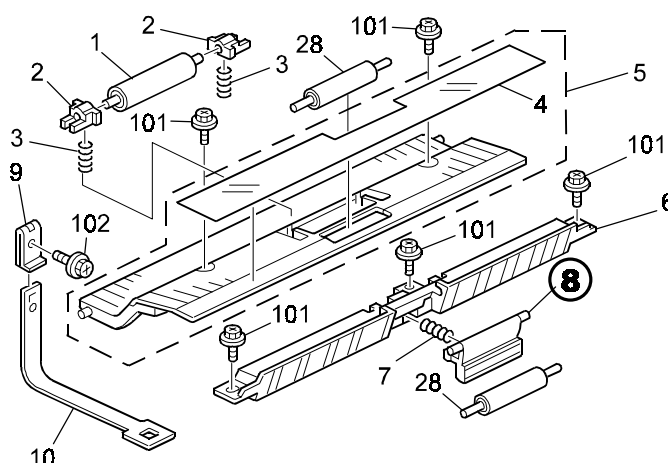
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6617203331
Lanier 5515	120/50,60	USA	B039-14	L0971920601
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6617203421
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66262xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6617200101
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0971920001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I39210001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6617201219
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6617204141
Ricoh Aficio 1015	230/50,60	China	B039-69	H6617202820
Lanier 5518	120/50,60	USA	B040-14	L0981920501
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6717203630
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H672562xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H67172000214
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0981920001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I49210001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6717201470
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6717204880
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726100001
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992810321
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826100814
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817200201
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992810001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68120001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817200677

Model: Kir-C		Date: 26-Mar-02	No.: MB040044
Modified Article: By-pass Friction Pad, Separation Pad		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

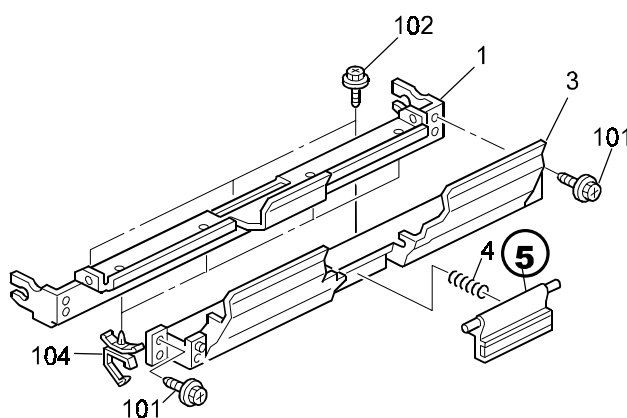
The Friction Pad (Separation Pad) has been changed so that the paper is passed smoothly without catching on the holder's edge and causing dog ears/jams.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392597	B0392596	Friction Pad	1	X/O	33	8	
B0434652	B0434650	Separation Pad	1	X/O	47	5	

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Model: Kir-C

Date: 26-Mar-02

No.: MB040044

[RAI (China) Production]

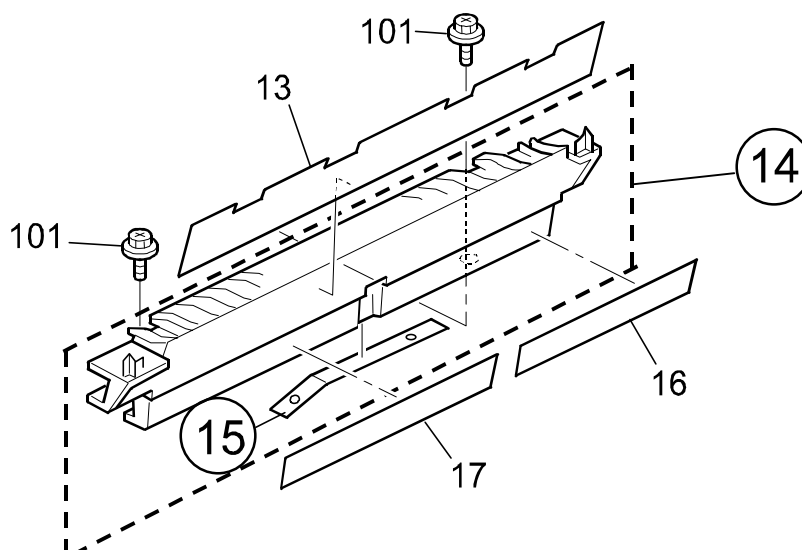
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626205275
Lanier 5515	120/50,60	USA	B039-14	L0972821283
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626204210
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66263xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626200351
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972820001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4138220001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626103690
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626204064
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626200001
Lanier 5518	120/50,60	USA	B040-14	L0982820601
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726204056
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67263xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726200701
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982820001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4148220001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726201832
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726204000
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726200001
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992820236
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826201181
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992820001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68220001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826200481

Model: Kir-C		Date: 26-Mar-02	No.: MB040045
Modified Article: Exit Guide Plate		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following changes have been made to the Exit Guide Plate:

1. When opening the Duplex Paper Guide (B0434640), noise may occur if the guide contacts the Duplex Entrance Sensor. To ensure that the noise is not generated, a Mylar has been added to the Exit Guide Plate.
2. In addition, as it is difficult to attach the Exit Guide Grounding Plate (B0394485) to the Exit Guide Plate in the field, the guide plate now comes with the grounding plate attached.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0434663	B0434670	Exit Guide Plate	1	X/O	45	14	
B0394485		Grounding Plate - Exit Guide	1		45	15	



Model: Kir-C

Date: 26-Mar-02

No.: MB040045

[RAI (China) Production]

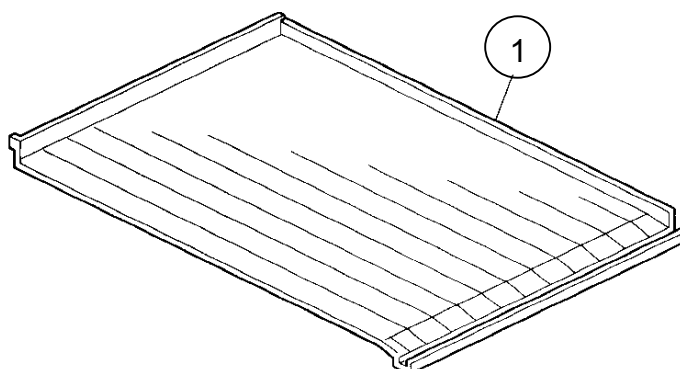
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier 5618	120/50,60	USA, Canada	B043-14	L0991920091
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817204457
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991920001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69210001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817200551

Model: Kir-C		Date: 26-Mar-02	No.: MB040046
Modified Article: Reverser Shelf		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The Reverser Shelf can sometimes come out of position during transport. If making copies under this condition, duplex jamming occurs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0434997	B0434993	Reverser Shelf	1	X/O	49	1	

For details, please refer to RTB #RB040015.



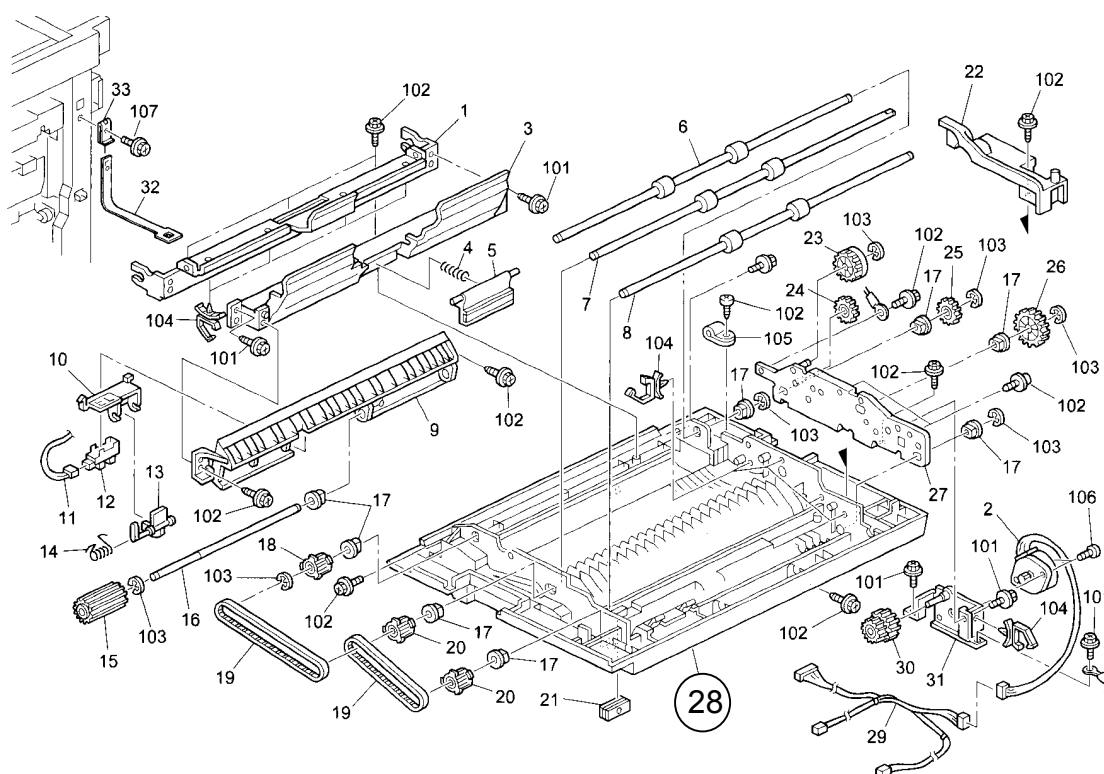
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier 5618	120/50,60	USA, Canada	B043-14	L0991920091
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6817201157
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6817200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0991920001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69210001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6817200551

Model: Kir-C		Date: 26-Mar-02	No.: MB040047
Modified Article: Duplex Cover		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Jamming may occur if the gap between the duplex cover and by-pass feed roller is too small. To prevent this, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0434615	B0434627	Duplex Cover	1	X/O	47	28	



Model: Kir-C

Date: 26-Mar-02

No.: MB040047

[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992820236
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826201181
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826200001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992820001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68220001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826200481

Reissued: 26-Jul-02

Model: Kir-C	Date: 9-May-02	No.: MB040048a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Development Roller Gears		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

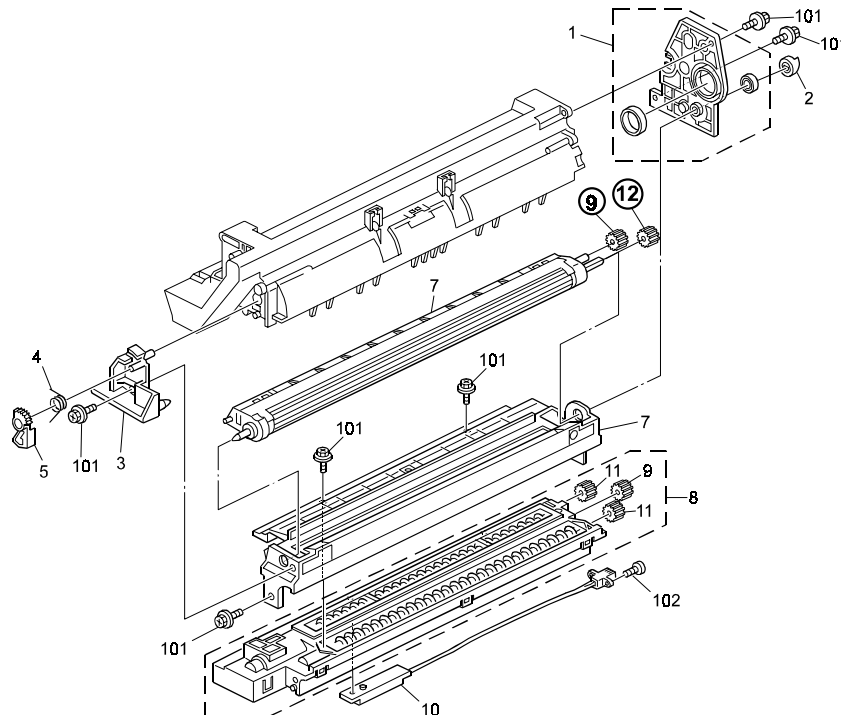
Please correct your Parts Catalogs as follows:

Addition:

New part number	Description	Q'ty	Page	Index	Note
B0393060	<i>Development Roller Gear</i>	1	35	12	

Quantity change:

Part number	Description	Old Q'ty	New Q'ty	Page	Index	Note
B0393062	Idler Gear	1	2	35	9	



Model: Kir-C		Date: 20-Jun-02	No.: MB040049
Modified Article: By-pass Bottom Plate Pad		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

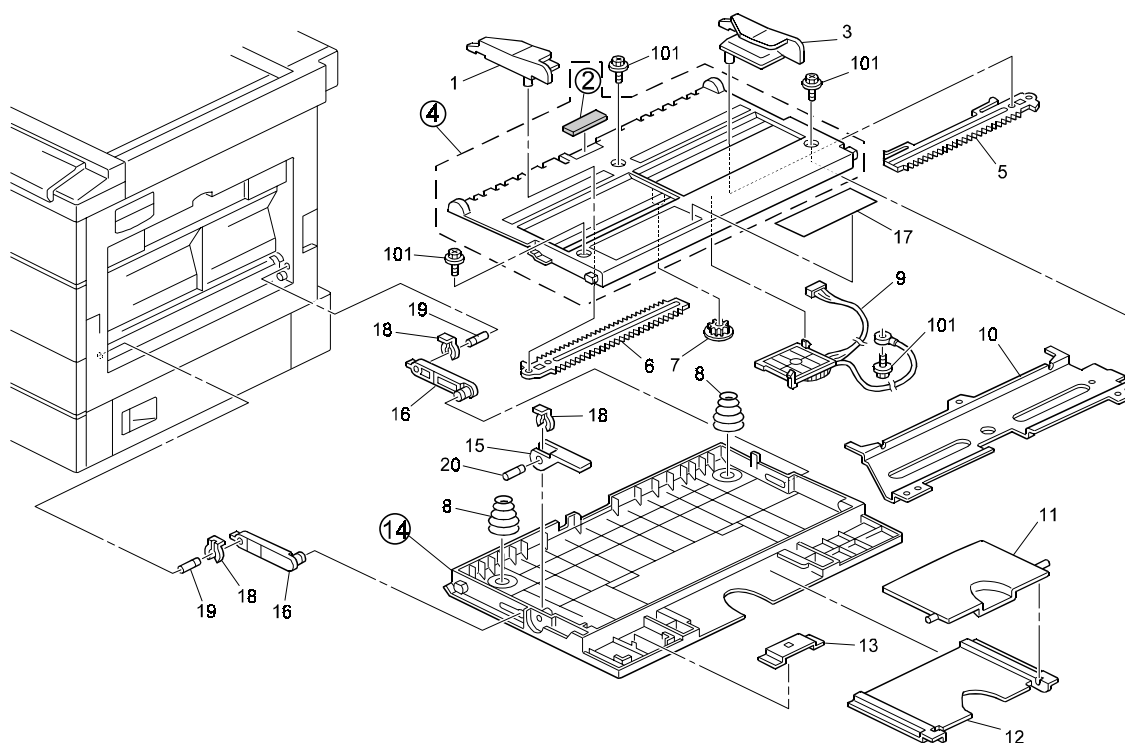
The roughness of some paper edges can sometimes cause dog-ears or jamming when feeding from the By-pass Tray. The following parts have been changed to prevent this.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
52152713	B0392628	Bottom Plate Pad	1	X/X	23	2	
B0392624	B0392630	Tray Bottom Plate	1	X/X	23	4	
B0392622	B0392619	By-pass Feed Table	1	X/O	23	14	

Note:

- When replacing the Bottom Plate Pad, it is necessary to replace all three parts above as a set.

-When replacing the Tray Bottom Plate, it is necessary to replace the By-pass Feed Table as well.



Model: Kir-C	Date: 20-Jun-02	No.: MB040049
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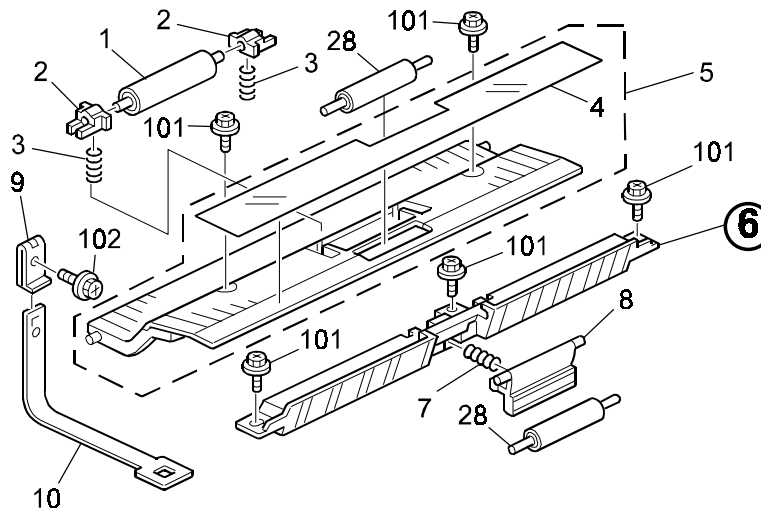
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626404800
Lanier 5515	120/50,60	USA	B039-14	L0972840256
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626405250
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6626406166
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626400001
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972840001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38420001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626202199
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626404562
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626404262
Lanier 5518	120/50,60	USA	B040-14	L0982840841
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726305102
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6726406584
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726406614
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982840001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48420001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726402001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726406464
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726404749
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992830326
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826301611
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826300001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992830001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68420001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826300701

Model: Kir-C		Date: 29-Jul-02	No.: MB040050
Modified Article: By-pass Lower Guide Plate		Prepared by: K.Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

A Mylar has been added to the Lower Guide Plate to eliminate the play between the plate and friction pad, which can cause noise during Bypass feed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392603	B0392592	Lower Guide Plate - By-pass Feed	1	X/O	33	6	



Model: Kir-C	Date: 29-Jul-02	No.: MB040050
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626602889
Lanier 5515	120/50,60	USA	B039-14	L0972860136
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626603169
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66267xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626601626
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38620001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626602130
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626700001
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626600640
Lanier 5518	120/50,60	USA	B040-14	L0982860041
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726605166
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6726605644
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726601668
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48620001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726602650
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726700001
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726600751

Reissued: 25-Dec-02

Model: Kir-C	Date: 23-Aug-02	No.: MB040051a
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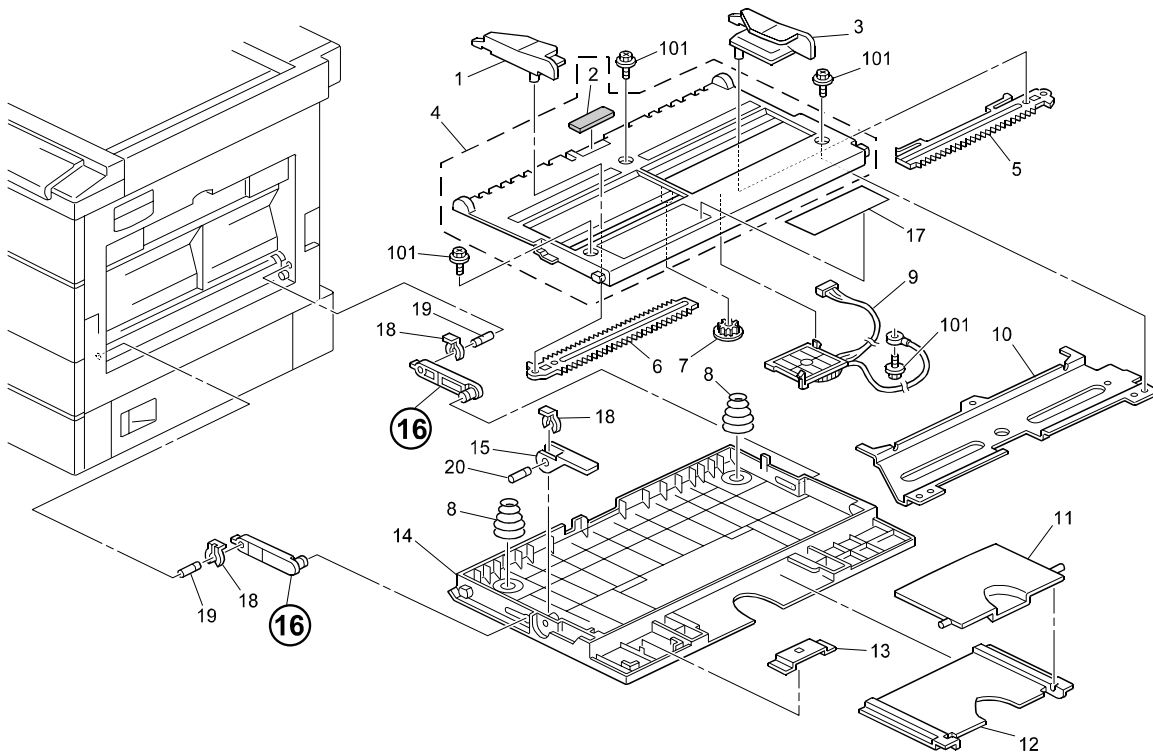
MB Correction

The reason for modification has been corrected.

Modified Article: By-pass Feed Table Link		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

To ensure that the Bypass Feed Table is not damaged when it is opened with excessive force, the shape of the Link for the table has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392641	B0392643	Link - By-pass Feed Table	2	X/O	23	16	



Reissued: 25-Dec-02

Model: Kir-C	Date: 23-Aug-02	No.: MB040051a
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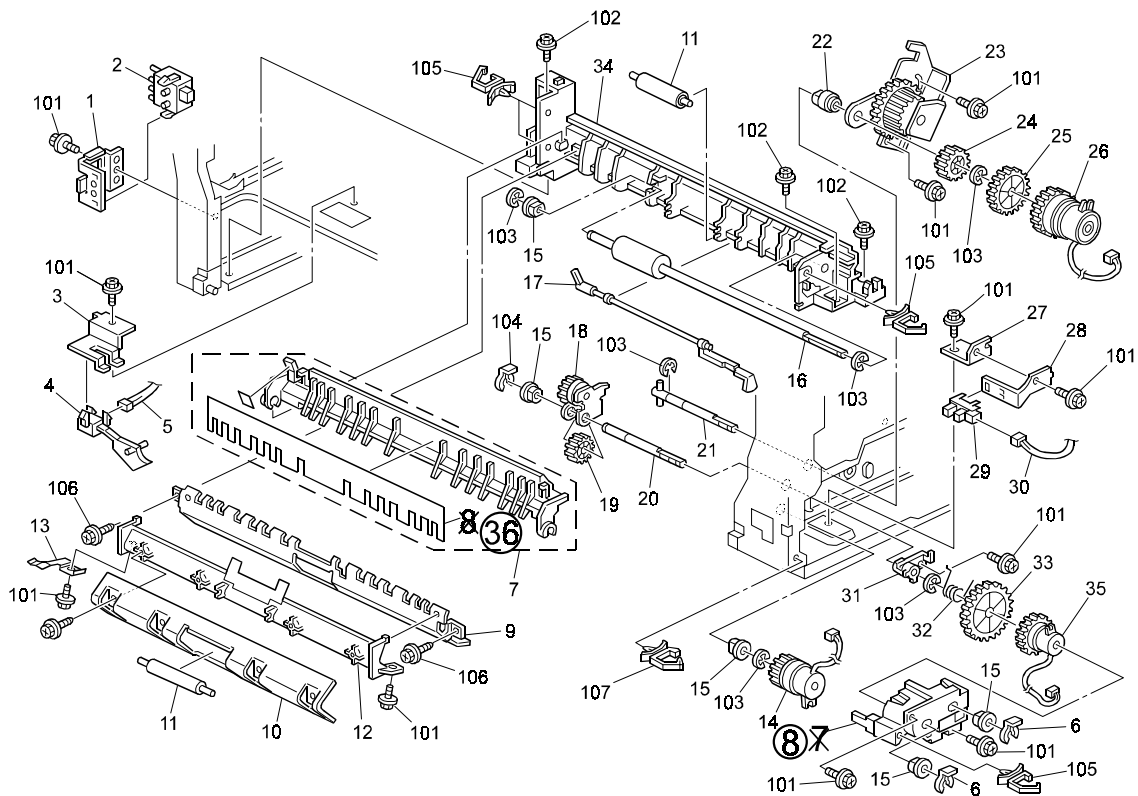
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H66269xxxxx
Lanier 5515	120/50,60	USA	B039-14	L097289xxxx
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626801336
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6626801849
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626800886
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972880001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38820001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626801176
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626800001
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626800236
Lanier 5518	120/50,60	USA	B040-14	L098289xxxx
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726802108
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H67269xxxxx
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726800825
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982880001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48820001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726803401
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726800001
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726800245
Lanier 5618	120/50,60	USA, Canada	B043-14	L099289xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826802309
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826800001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992880001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68820001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826801220

Model: Kir-C		Date: 23-Aug-02	No.: MB040052
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your Parts Catalog as follows:

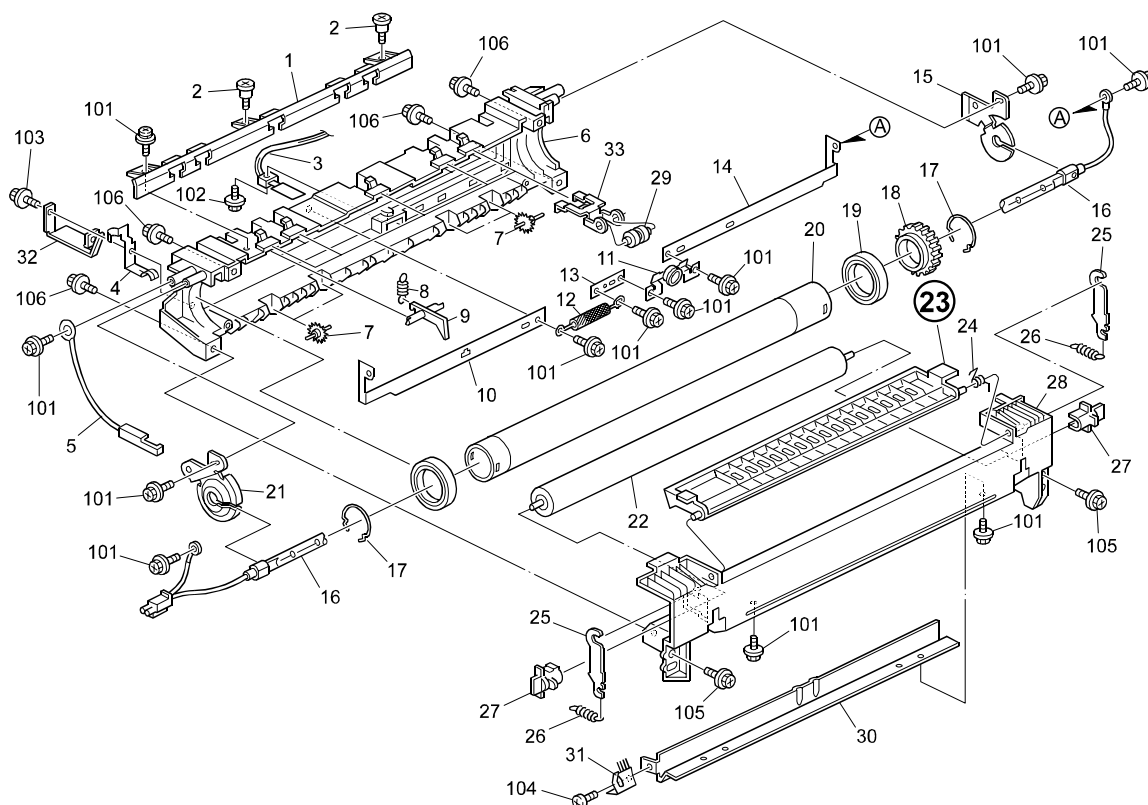
New part number	Description	Q'ty	Page	Index	Note
B0392587	Mylar - Exit Guide Plate	1	29	36	



Model: Kir-C		Date: 4-Dec-02	No.: MB040053
Modified Article: Fusing Exit Door		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following part has been changed to ensure that dog ears and jamming do not occur at the exit section on simplex copies on the duplex machine.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0394106	B0394107	Fusing Exit Door	1	X/O	41	23	



Model: Kir-C	Date: 4-Dec-02	No.: MB040053
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[RAI (China) Production]

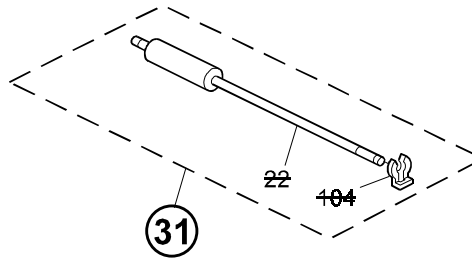
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626802134
Lanier 5515	120/50,60	USA	B039-14	L097289xxxx
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626801336
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6626801853
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626701178
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972880001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38820001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626801176
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626800001
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626800236
Lanier 5518	120/50,60	USA	B040-14	L0982880581
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726802108
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6726802841
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726800825
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982880001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48820001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726801993
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726800001
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726800245
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992880126
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826802309
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826800001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992880001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68820001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826801220

Model: Kir-C		Date: 27-Feb-03	No.: MB040054
Modified Article: Transport Roller		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To facilitate assembly, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF020542		Transport Roller	1		31	22	
07200040E		Retaining Ring - M4			31	104	
	→ B0406038	Transport Roller	1	O/O	31	31	

Note: B0406038 is composed of the transport roller and snap ring, and is not interchangeable with the old AF020542 roller. Therefore, when installing the new roller, it is also necessary to remove the retaining ring.



Reissued: 10-Jun-03

Model: Kir-C	Date: 30-Apr-03	No.: MB040055a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Parts Catalog Correction (Kir-C1a)		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

The following are the part number differences between the Kir-C1a and Kir-C1b.

Kir-C1b Part number	Kir-C1a Part number	Description	Q'ty	Page	Index	Note
B0397501	B1207501	Model Name Plate - Ricoh Aficio1113	1	9	16	
B0397506	B1207506	Model Name Plate - GES 1312 (EU)	1	9	16	
	B1207505	Model Name Plate - GES 1312 (NA/ASIA)	1	9	16	
B0397507	B1207507	Model Name Plate - NSA 1315	1	9	16	
B0397508	B1207508	Model Name Plate - REX 1318	1	9	16	
B0397509	B1207509	Model Name Plate - Infotec IS2113	1	9	16	
B0397510	B1207510	Model Name Plate - Lanier 5515	1	9	16	
B0391421	B1201421	Operation Panel Assembly - LT (B120)	1	13	4	
B0391422	B1201422	Operation Panel Assembly - A4 (B120)	1	13	4	
B0391460	B1201460	Keytop - Sort (B120)	1	13	15	
B0391464	B1201464	Sheet - Operation Panel (B120) (NA/ASIA)	1	13	16	
B0391472	B1201472	Sheet - Operation Panel (B120) (EU/CHN/TWN)	1	13	16	
B0391466	B1201466	Sheet Sort (B120) (NA/ASIA)	1	13	18	
B0391474	B1201474	Sheet Sort (B120) (EU/CHN/TWN)	1	13	18	
B0391487	B1201487	Operation Panel Board (B120)	1	13	19	
A2501761	Not used	Original Sensor - H=2-66 (Except for B120)	2	19	1	
B0395222	B1205222	Scanner Harness (B120)	1	19	2	
B0392766	Not used	Guide Plate - Transport Roller (Except for B120)	1	29	9	
B0392797	Not used	Guide Plate - Transport Roller (Except for B120)	1	29	10	
B0392558	Not used	Driven Roller (Except for B120)	2	29	11	
B0392795	Not used	Guide Plate - Transport (Except for B120)	1	29	12	
B0392825	Not used	Ground Plate - Vertical Transport (Except for B120)	1	29	13	
AX200226	Not used	Relay Clutch (Except for B120)	1	29	14	
AA082101	AA082101	Bushing - 6X10X6	5->2	29	15	
B0392576	Not used	Transport Roller (Except for B120)	1	29	16	
B0392583	Not used	Vertical Transport Feeler (Except for B120)	1	29	17	

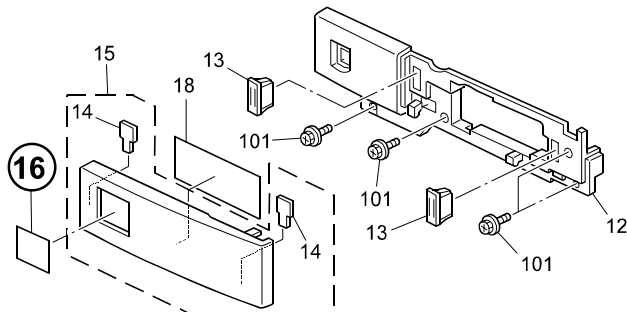
Reissued: 10-Jun-03

Model: Kir-C		Date: 30-Apr-03	No.: MB040055a			
Kir-C1b Part number	Kir-C1a Part number	Description	Q'ty	Page	Index	Note
B0392813	Not used	Lower Bracket - Relay Harness (Except for B120)	1	29	27	
B0392812	Not used	Upper Bracket - Relay Harness (Except for B120)	1	29	28	
AW020119	Not used	Photointerruptor - LG-248L1 (Except for B120)	1	29	29	
B0395201	B1205201	Registration Sensor Harness (B120)	1	29	30	
B0391192	Not used	Gear - 57Z (Except for B120)	1	29	33	
B0392830	B1202830	Right Rail (B120)	1	29	34	
04513006B	Not used	Tapping Screw - M3x6	-	29	101	
07200040E	Not used	Retaining Ring - M4	-	29	103	
04503008B	Not used	Tapping Screw - M3x8 (Except for B120)		29	106	
AF022138	Not used	Vertical Transport Roller (Except for B120)	1	33	1	
AA080268	Not used	Bushing - Vertical Transport (Except for B120)	2	33	2	
AA063399	Not used	Spring - Vertical Transport (Except for B120)	2	33	3	
AG070014	B1202650	Magnet Catch (B120)	1	33	24	
B0392558	B0392558	Driven Roller (Except for B120)	2→1	33	28	
B0394488	B1204488	Decal - Jam Removal (B120)	1	33	29	
B0395233	B1205233	Harness - High Voltage Supply (B120)	1	39	9	
B0395101	B1205101	BICU Board (B120) (120V)	1	53	9	
B0395102	B1205102	BICU Board (B120) (230V)	1	53	9	
B0395103	B1205103	BICU Board (B120) (ASIA/TWN)	1	53	9	
B0395104	B1205104	BICU Board (B120) (CHN)	1	53	9	
B0395120	B1205120	I/O Board (B120)	1	53	12	
AZ230081	AZ230126	Power Supply Unit - 120V (B120)	1	53	13	
AZ230082	AZ230127	Power Supply Unit - 230V (B120)	1	53	13	
AZ230098	AZ230128	Power Supply Unit - 230V (B120) (CHN)	1	53	13	
B0395228	B1205228	AC Harness - Option Heater (B120)	1	53	15	
B0395201	B1205201	Registration Sensor Harness (B120)	1	53	28	
B0395841	B1205841	Bracket - High Voltage Supply (B120)	1	55	15	
---	B1205207	High Voltage Harness (B120)	1	55	20	
---	B1205419	Harness - Power Pack (B120)	1	55	21	
B0395730	AZ320121	High Voltage Supply Board (B120)	1	55	16	
B0391053	B1201053	Right Door Shaft - Front (B120)	1	57	6	
B0395101	B1205101	BICU Board (B120) (120V)	1	63	*	
B0395102	B1205102	BICU Board (B120) (230V)	1	63	*	
B0395103	B1205103	BICU Board (B120) (ASIA/TWN)	1	63	*	
B0395104	B1205104	BICU Board (B120) (CHN)	1	63	*	
B0395120	B1205120	I/O Board (B120)	1	67	*	
---	B1206606	Operating Instructions - Chinese (B120)	1	69	10	
---	B1206607	Operating Instructions - English (B120) (NA)	1	69	10	
---	B1206608	Operating Instructions - English (B120) (ASIA)	1	69	10	
---	B1206609	Operating Instructions - Taiwanese (B120)	1	69	10	

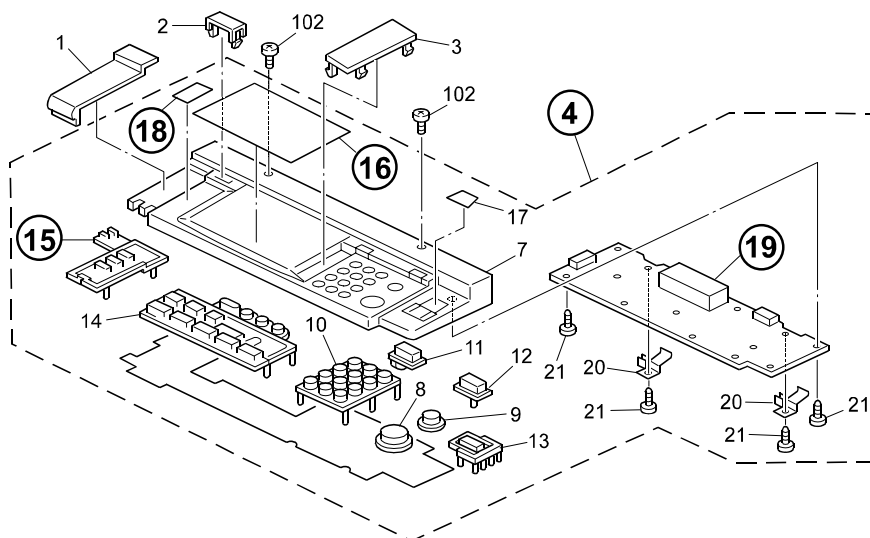
Reissued: 10-Jun-03

Model: Kir-C			Date: 30-Apr-03		No.: MB040055a	
Kir-C1b Part number	Kir-C1a Part number	Description	Q'ty	Page	Index	Note
B0394488	B1204488	Decal - Jam Removal (B120)	1	69	13	

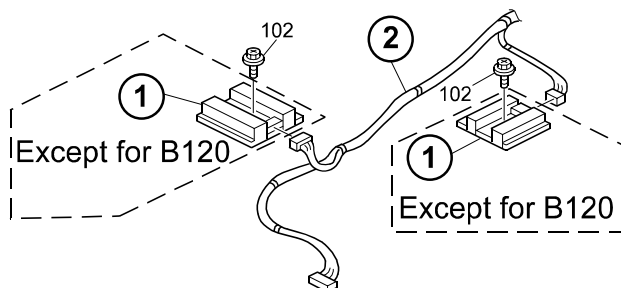
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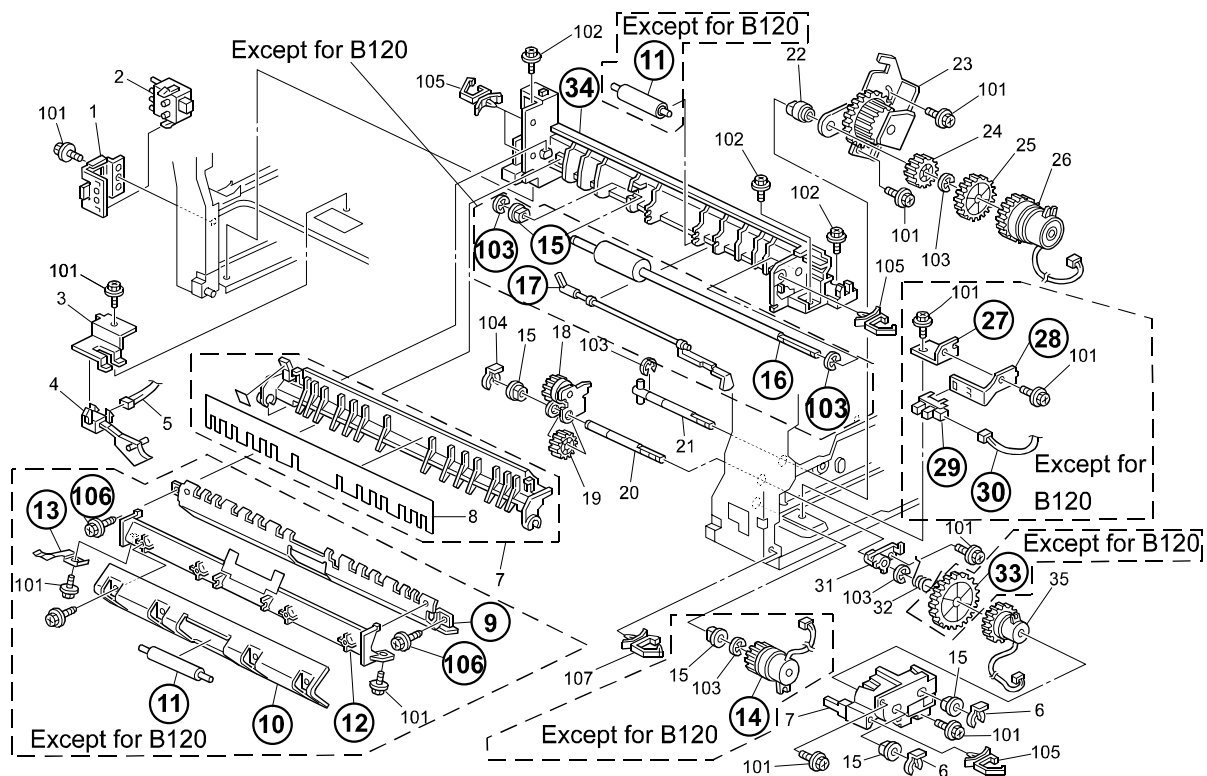
Reissued: 10-Jun-03

Model: Kir-C

Date: 30-Apr-03

No.: MB040055a

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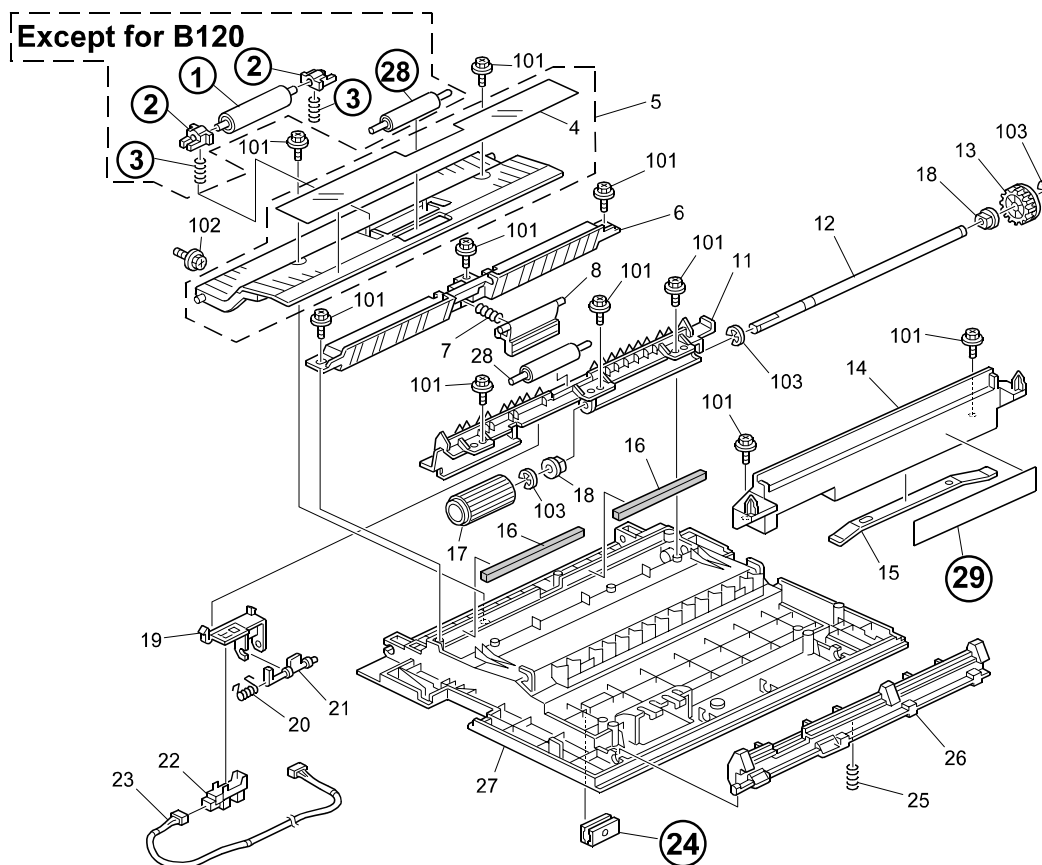
Reissued: 10-Jun-03

Model: Kir-C

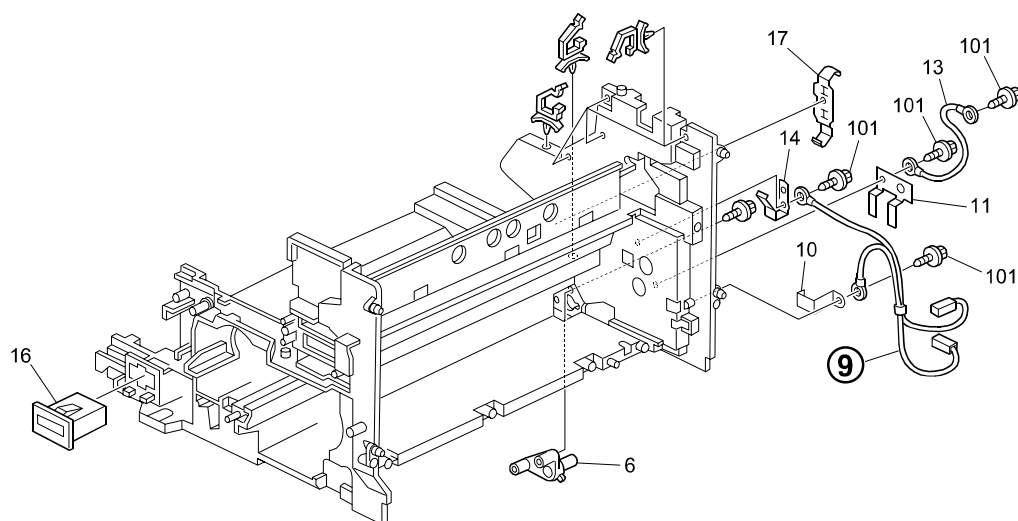
Date: 30-Apr-03

No.: MB040055a

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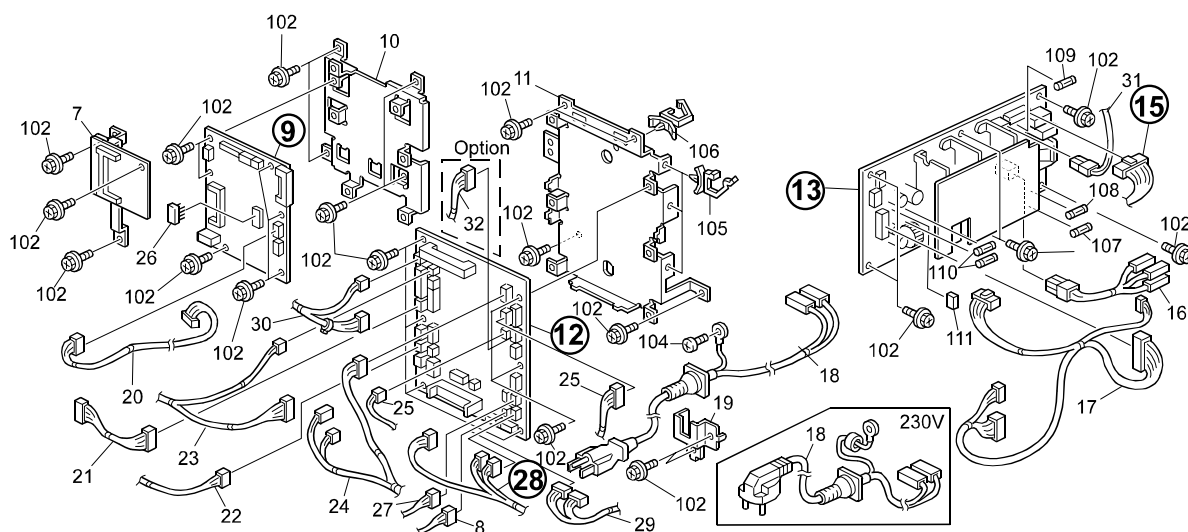
Reissued: 10-Jun-03

Model: Kir-C

Date: 30-Apr-03

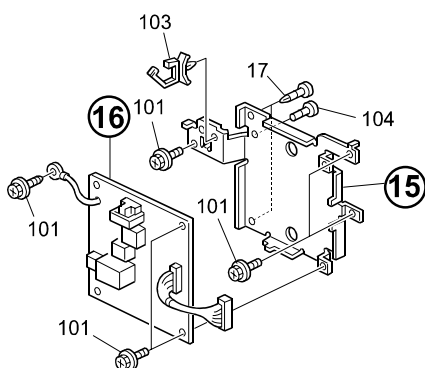
No.: MB040055a

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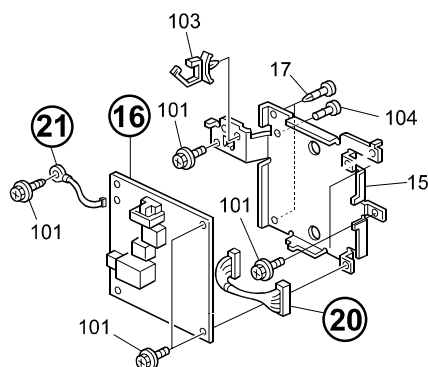


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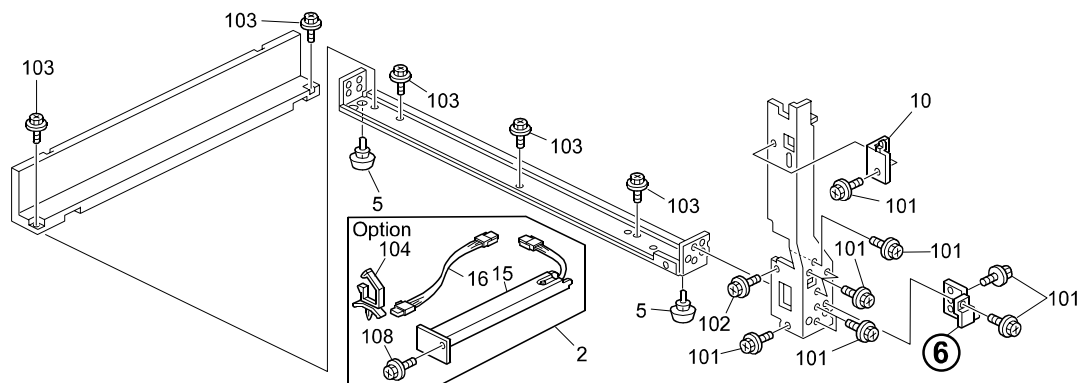
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Reissued: 10-Jun-03

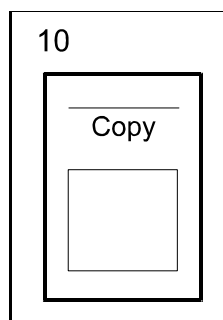
Model: Kir-C	Date: 30-Apr-03	No.: MB040055a
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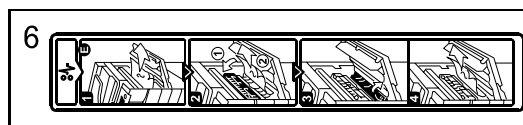


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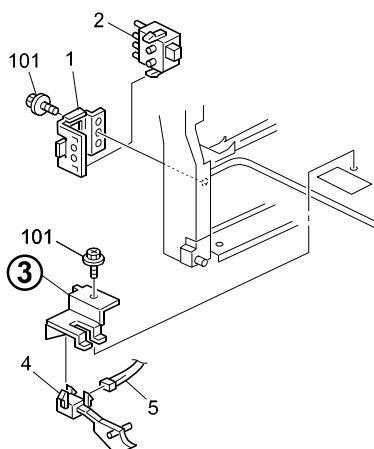
Model: Kir-C		Date: 30-Apr-03	No.: MB040056
Modified Article: Paper End Sensor Bracket		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed to ensure the Paper End Sensor does not break.

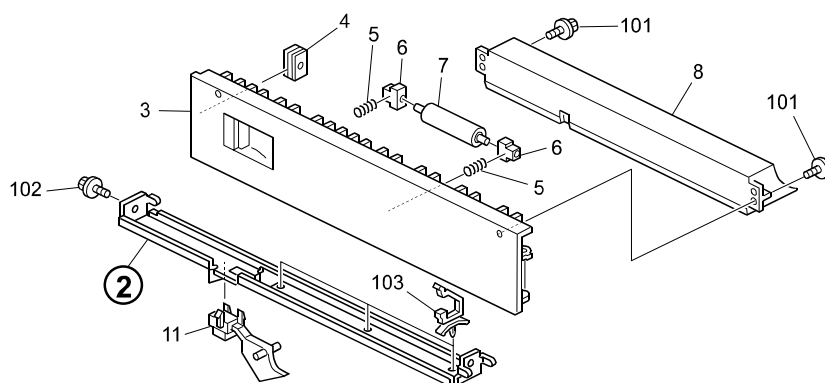
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392728	B0392736	Bracket - Paper End Sensor	1	X/O	29	3	
B0406057	B0406058	Stay - Paper End Sensor	1	X/O	31	2	

For details, please refer to RTB #RB040024.

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Model: Kir-C	Date: 30-Apr-03	No.: MB040056
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[RAI (China) Production]

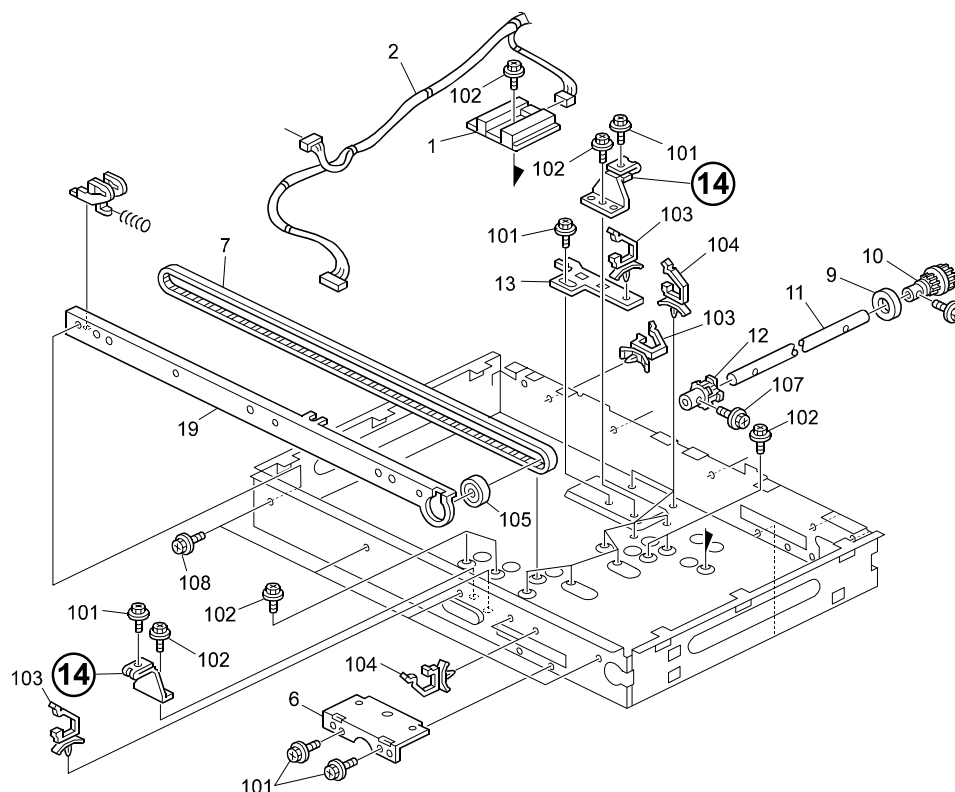
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6626602889
Lanier 5515	120/50,60	USA	B039-14	L0972860136
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6626603169
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6626801849
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6626601390
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0972860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38620001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6626602090
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6626700001
Ricoh Aficio 1015	230/50,60	China	B039-69	H6626600240
Lanier 5518	120/50,60	USA	B040-14	L0982860041
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6726605166
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6726605644
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6726601331
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0982860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48620001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6726602922
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6726700001
Ricoh Aficio 1018	230/50,60	China	B040-69	H6726600271
Lanier 5618	120/50,60	USA, Canada	B043-14	L0992860246
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6826602083
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6826700001
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0992860001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J68620001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6826600850

Model: Kir-C		Date: 30-Apr-03	No.: MB040057
Modified Article: Timing Belt Bracket		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The following has been changed due to parts standardization.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0391664	B1211664	Bracket - Timing Belt	1->2	O/O	19	14	

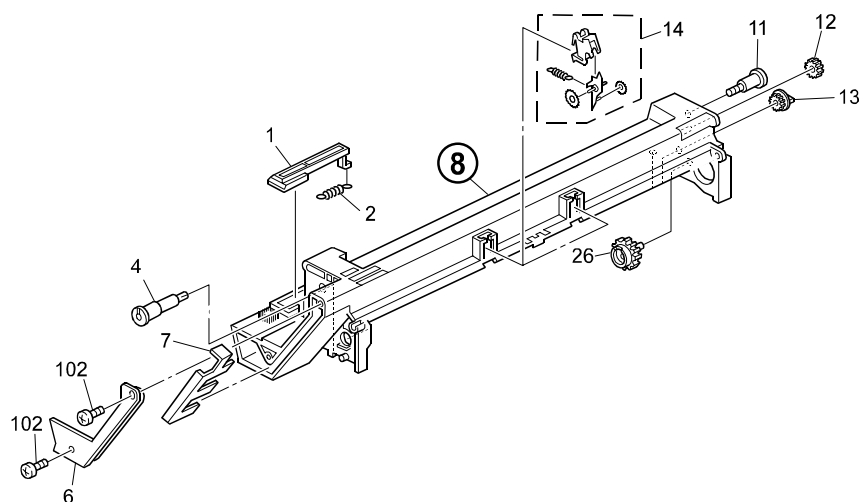
Note: The quantity change (1->2) is a Parts Catalog Correction.



Model: Kir-C		Date: 4-Jun-03	No.: MB040058
Modified Article: Upper PCU Case		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed to further ensure toner leaks do not occur.

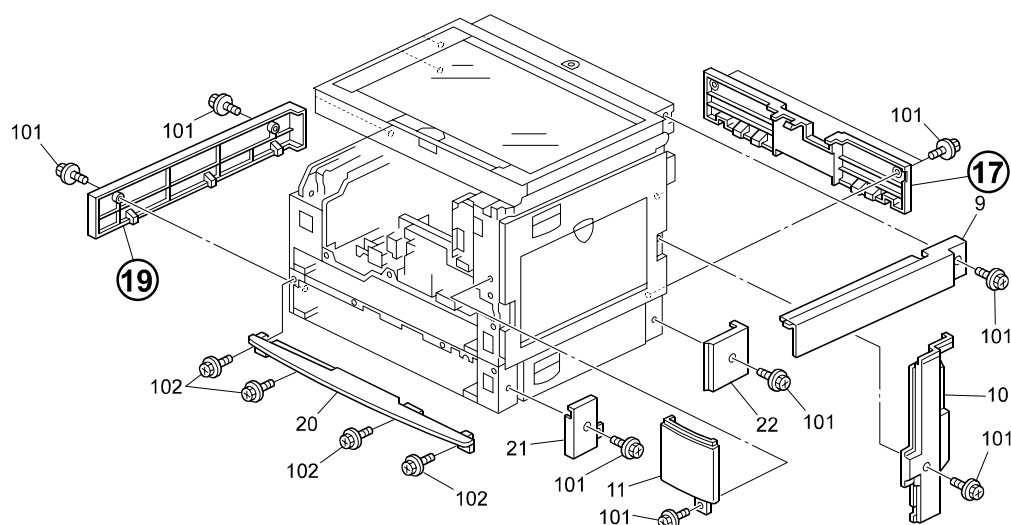
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392251	B1212251	Upper PCU Case	1	O/O	37	8	



Model: Kir-C		Date: 4-Jun-03	No.: MB040059
Modified Article: Exterior Covers		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

The following has been changed to conform to BAM standards.

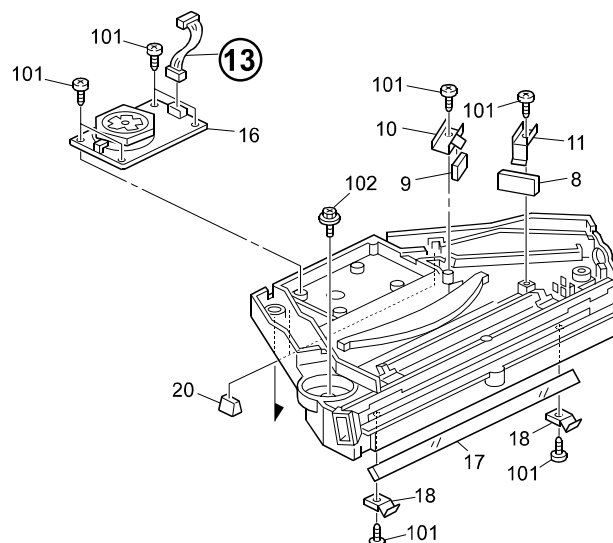
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0406138	Rear Lower Cover (EU/ASIA/TWN)	1		11	17	
	B0406135	Left Lower Cover (EU/ASIA/TWN)	1		11	19	



Model: Kir-C		Date: 4-Jun-03	No.: MB040060
Modified Article: Polygon Mirro Motor Harness		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☒ To meet standards ()

The following has been changed to conform to Ricoh internal performance standards.

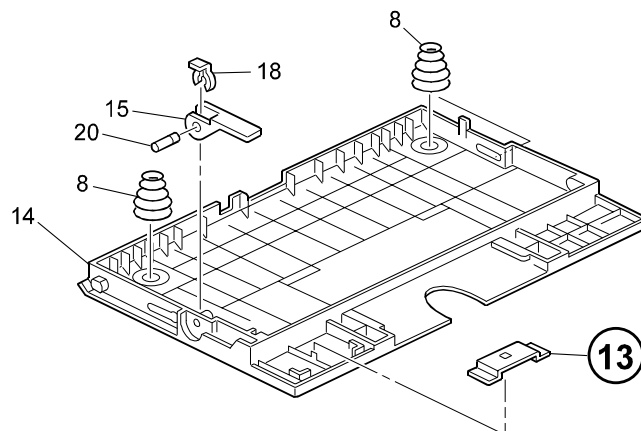
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0205439	B1215439	Harness - Polygon Mirror Motor	1	O/O	21	13	



Model: Kir-C		Date: 24-Jul-03	No.: MB040061
Modified Article: Magnet Catch		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The magnetic attraction force between the magnet and the magnet catch on the bypass tray has been reduced, as an excessive amount of pulling force is sometimes need to open the tray, which can damage the bypass feed tray links.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392617	B1212617	Magnet Catch - By-pass Feed	1	X/O	23	13	



Model: Kir-C	Date: 24-Jul-03	No.: MB040061
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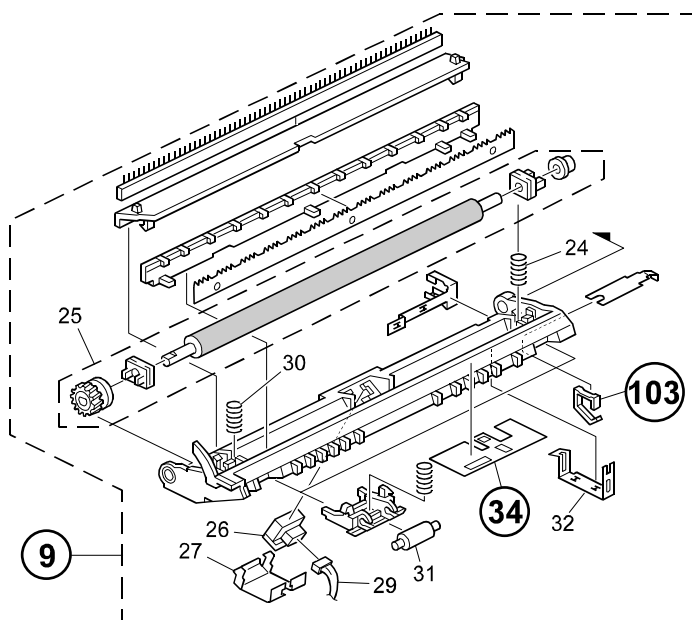
[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6636603786
Lanier 5515	120/50,60	USA	B039-14	L0973850506
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6636501800
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6636504831
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6636502962
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0973850266
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I38530001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6636505568
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6636504496
Ricoh Aficio 1015	230/50,60	China	B039-69	H6636500967
Lanier 5518	120/50,60	USA	B040-14	L0983860061
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6736600047
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6736604002
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H673660807
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0983860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I48630001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6736601793
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6736602800
Ricoh Aficio 1018	230/50,60	China	B040-69	H6736603102
Lanier 5618	120/50,60	USA, Canada	B043-14	L099388xxxx
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6836702799
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H68368xxxxx
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0993870001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6883xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6836701066

Model: Kir-C		Date: 24-Jul-03	No.: MB040062
Modified Article: Transfer Unit		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed to further protect the ID sensor harness from damage.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0393803	B1213803	Transfer Unit	1	O/O	27	9	
	B1213860	Harness Cover	1		27	34	
	11050522	Edge Saddle - LES0510			27	103	



Model: Kir-C	Date: 24-Jul-03	No.: MB040062
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H66367xxxxx
Lanier 5515	120/50,60	USA	B039-14	L097387xxxx
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6636600130
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H66367xxxxx
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6636600909
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0973860001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I3873xxxx
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6636600689
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6636602615
Ricoh Aficio 1015	230/50,60	China	B039-69	H66367xxxxx
Lanier 5518	120/50,60	USA	B040-14	L0983860061
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6736600450
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6736604002
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6736601262
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0983860001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I4873xxxx
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6736602184
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6736603102
Ricoh Aficio 1018	230/50,60	China	B040-69	H67367xxxxx
Lanier 5618	120/50,60	USA, Canada	B043-14	L0993860101
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6836600416
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6836601507
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0993860001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J6873xxxx
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6836601953

Reissued: 13-Jan-04

Model: Kir-C (Kir-C1a only)	Date: 12-Dec-03	No.: MB040063a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: IOB		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To install the Key Counter as an option, a 4P connector and an IC (TD 62003AP) have been added to the I/O Board.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1205120	B1205121	I/O Board	1-1	X/O	53,67	12, *	
	11026297	Connector-4P	1-2		67	-	
	14072219	IC-TD62003AP	2-3		67	-	

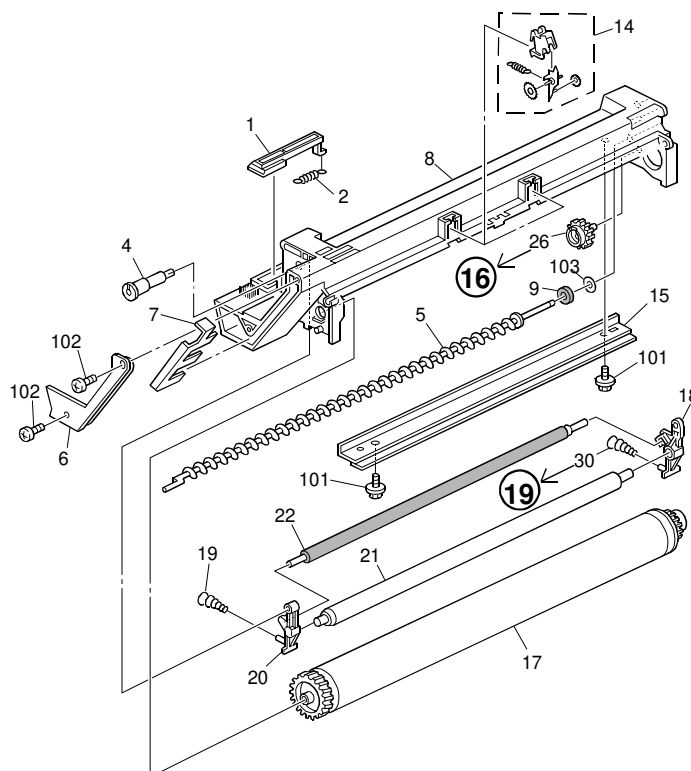
The cut-in machine serial numbers are as follows.

- 10: Central/South America (Ricoh, Gestetner, and Lanier): J7537209279 -
- 19: Taiwan area (Ricoh and Gestetner): J7537209229 -
- 21: China area (Ricoh): J7537200001 -
- 22: Europe and Central/South America (Gestetner, Nashuatec, and Rex-rotary): J7537207829 -
- 24: Europe and Central/South America (Lanier): No production in December 2003. From next production. **J7546103807** -
- 26: Europe (Infotec): 9R6923001 -
- 27: Europe, Central/South America, and Near/Middle East (Ricoh): J7537206481 -
- 29: Asia and Pacific (Ricoh, Gestetner, and Lanier): J7537206001 -

Model: Kir-C		Date: 23-Apr-04	No.: MB040064
Modified Article: Cam-Cleaning Blade		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following index correction to your Parts Catalogs.

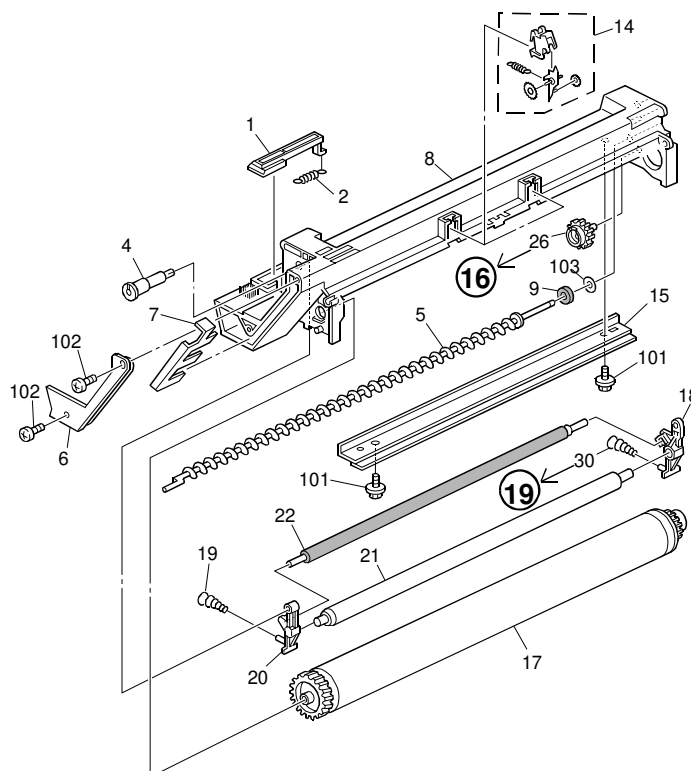
Part Number	Description	Q'ty	Int	Page	Index	Note
B0392288	Cam – Cleaning Blade	1	-	36	26→ 16	
B0392287	Charge Roller Spring	2	-	36	30→ 19	



Model: Kir-C		Date: 23-Apr-04	No.: MB040064
Modified Article: Cam-Cleaning Blade		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please apply the following index correction to your Parts Catalogs.

Part Number	Description	Q'ty	Int	Page	Index	Note
B0392288	Cam – Cleaning Blade	1	-	36	26→ 16	
B0392287	Charge Roller Spring	2	-	36	30→ 19	



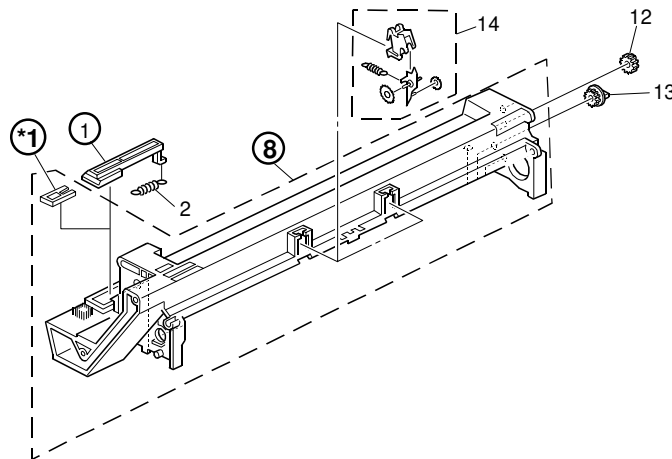
Model: Kir-C , Kir-C1a		Date: 1-Jul-04	No.: MB040065
Modified Article: Upper PCU Case		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

A toner supply seal has been added to the toner supply entrance area on the upper PCU case to further ensure proper toner sealing. In accordance with this change, the upper PCU case and shutter have also been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1212251	B1212253	Upper PCU Case	1-1	X/X	37	8	
B0392311	B1212311	PCU Toner Supply Shutter	1-1	X/X	37	1	
	B1212313	Toner Supply Seal	0-1		37	*1	

Note:

- When installing for the first time, the upper PCU case and shutter must be replaced together as a set.
- See MB040058 for the previous upper PCU case P/N change.



Model: Kir-C , Kir-C1a	Date: 1-Jul-04	No.: MB040065
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[RAI (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Ricoh: Aficio 1015 Gestetner: 1502	120/50,60	Central/South America	B039-10	H6637000232
Lanier 5515	120/50,60	USA	B039-14	L0973900187
Ricoh: Aficio 1015 Savin: 2515 Gestetner: 1502	120/50,60	USA, Canada	B039-17	H6637002868
Ricoh Aficio 1015	110/50,60	Taiwan	B039-19	H6637002778
Nashuatec: 1505 Rex-Rotary: 1508 Gestetner: 1502	230/50,60	Europe, Asia, Australia	B039-22	H6637001246
Lanier 5515	230/50,60	Europe, Australia	B039-24	L0973900001
Infotec 4151 MF	230/50,60	Europe, Australia	B039-26	4I39030001
Ricoh Aficio 1015	230/50,60	Europe, etc.	B039-27	H6637000482
Ricoh Aficio 1015	230/50,60	Asia, Australia	B039-29	H6637000001
Ricoh Aficio 1015	230/50,60	China	B039-69	H66371xxxxx
Lanier 5518	120/50,60	USA	B040-14	L0983900151
Ricoh: Aficio 1018 Savin: 2518 Gestetner: 1802	120/50,60	USA, Canada, Central/South America	B040-17	H6737002274
Ricoh Aficio 1018	110/50,60	Taiwan	B040-19	H6737002244
Nashuatec: 1805 Rex-Rotary: 1808 Gestetner: 1802	230/50,60	Europe, etc.	B040-22	H6737000794
Lanier 5518	230/50,60	Europe, Australia	B040-24	L0983900001
Infotec 4181 MF	230/50,60	Europe, Australia	B040-26	4I49030001
Ricoh Aficio 1018	230/50,60	Europe, etc.	B040-27	H6737000001
Ricoh Aficio 1018	230/50,60	Asia, Australia	B040-29	H6737001984
Ricoh Aficio 1018	230/50,60	China	B040-69	H67371xxxxx
Lanier 5618	120/50,60	USA, Canada	B043-14	L0993900171
Ricoh: Aficio 1018D Savin: 2518d Gestetner: 1802d	120/50,60	USA, Canada, Central/South America	B043-17	H6837001953
Nashuatec: 1805 d Rex-Rotary: 1808D Gestetner: 1802d	230/50,60	Europe, etc.	B043-22	H6837000853
Lanier 5618	230/50,60	Europe, Australia	B043-24	L0993900001
Infotec 4182 MF	230/50,60	Europe, Australia	B043-26	4J69030001
Ricoh Aficio 1018D	230/50,60	Europe, etc.	B043-27	H6837002532

Model: Kir-C , Kir-C1a	Date: 1-Jul-04	No.: MB040065
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Ricoh Aficio 1113, Ges 1312, Lanier LD013	120/50,60	Central, South America	B120-10	J7537003981
Ricoh Aficio 1113, Ges 1312,	110/50,60	Taiwan	B120-19	J7537003931
Ricoh Aficio 1113	230/50,60	China	B120-21	J7537002731
Ges 1312, Nashuatec 1315 Rex-Rotary 1318	230/50,60	Europe, Central/South America	B120-22	J7537000719
Lanier LD013	230/50,60	Europe, Central/South America	B120-24	J75371xxxxx
Infotec IS2113	230/50,60	Europe	B120-26	9R69030001
Ricoh Aficio 1113	230/50,60	Europe, Central/South America ME	B120-27	J7537002229
Ricoh Aficio 1113, Ges 1312	230/50,60	Asia Pacific	B120-29	J7537000001

Model: Kir-C		Date: 30-Mar-05	No.: MB040066
Modified Article: Transfer Unit		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1213803	B1213804	Transfer Unit	1	X/O	27	9	

Change: The shape of the transfer roller terminal was changed.

Reason: To ensure the correct connection at the bias terminal.

Model: Kir-C2 (Kir-C2.5)		Date: 6-Jul-05	No.: MB121006
Modified Article: Correspondence to environmental regulation		Prepared by: H. Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
B0393890	B2593890	DENSITY SENSOR	1	O/O	27	26	

Change: The part was changed.

Reason: To comply with the requirements of the RoHS Directive.

This MB applies to the following models:

Kir-C1a, Kir-C1, Kir-C2, Kir-C2.5 (B039, B120, B121, B122, B123, B259, B260, B261)

Model: Kir-C2 (Kir-C2.5)		Date: 25-Oct-05	No.: MB121010
Modified Article: Parts Catalog Correction		Prepared by: H. Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

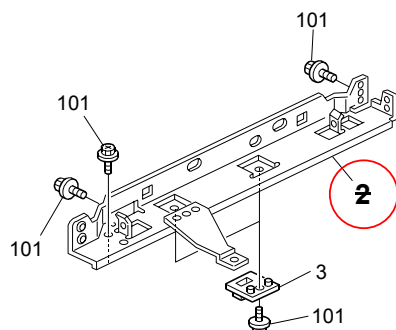
Note: This RTB is for the following models:

Model Kir-C1, Kir-C2, Kir-C2.5 (B039, B040, B043, B120, B121, B122, B123, B259, B260, B261)

Change: Index #2 was deleted from the illustration.

Reason: The part that the index is pointing to is not a service part.

Parts Catalog, page 54



Model: Kir-C		Date: 14-Apr-06	No.: MB040067
Modified Article: Fusing entrance guide plate		Prepared by: Hiromoto Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
B0394115	B2594115	FUSING ENTRANCE GUIDE PLATE	1	O/O	41	30	

Change:

Parts standardization with the K-C2.5

Reason:

To comply with RoHS standards

Note: The part number is used on the following models:

Kir-C1, Kir-C1a (B039, B040, B043, B120)

Reissued:21-Aug-06

Model: K-C1	Date: 04-Aug-06	No.: MB040068a
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MB Reissue

The items in bold italics have been corrected or added.

Modified Article: Case:Development Roller:Ass'y		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☒ To meet standards (RoHS compliant)
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>B0393150</i>	<i>B0393159</i>	Case:Development Roller:Ass'y	1	X/O	35	7	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: This change applies to all K series.

Model:K-C1		Date: 22-Aug-06	No.: MB040069
Modified Article: Shaft:Scale		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☒ To meet standards (RoHs compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A1931759	B3901759	Shaft:Scale	1	O/O	15	1	

Change: The material of this part has changed.

Reason: To comply with RoHs standard.

Model: K-C1		Date: 22-Aug-06	No.: MB040070
Modified Article: Guide Plate:Paper Feed:Right		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0406067	B2776067	Guide Plate:Paper Feed:Right	1	O/O	31	8	

Change: The shape of the part has changed.

Reason: To reduce the frequency of jams.

Note: This change applies to the models which have the 2nd paper feed station (B040, B043).

Model:K-C1		Date: 30-Oct-06	No.: MB040071
Modified Article: Bushing-Registration Roller		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA080269	AA080342	Front Bushing-Registration Roller	1	X/O	27	5	
AA080270	AA080343	Rear Bushing-Registration Roller	1	X/O	27	22	

Change: The design for this part has changed.

Reason: To improve the strength of the part.

Model:K-C1		Date: 20-Mar-07	No.: MB040072
Modified Article: PCU		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHs compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0392204	B0392214	PCU - ASSEMBLY	1	X/O	35	*	

Change: A screw was added to this part.

Reason: To comply with the RoHs Directive.

Model: K-C1		Date: 29-Mar-07	No.: MB040073
Modified Article: Toner Supply Unit		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part numbef	Description	Q'ty	Int	Page	Index	Note
B0393031	B0393032	Toner Supply Unit	1	O/O	39	1	
B0393032	B2593031	Toner Supply Unit	1	O/O	39	1	

Change: This part has been changed.

Reason: To standardize the part with the K-C series.

Reissued: 21-Dec-07

Model: K-C1	Date: 11-Dec-07	No.: MB040074a
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MB Reissue
The parts numbers highlighted in blue are used only on Kir-C3, not on Kir-C1

Modified Article: Parts number correction		Prepared by: Y.Yoshida	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Change/Reason: The part number in the table was corrected.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B0391251	B2761251	Shield Glass Cover	1		21	1	
B0391332	B2761332	Left Scanner Cover	1		9	2	
B0391333	B2761333	Rear Scanner Cover	1		9	4	
B0391335	B2761335	Right Scanner Cover	1		9	9	
B0391339	B2761339	Cover - Front Right Upper	1		9	11	
B0391347	B2761347	Right Rear Cover	1		9	10	
B0406136	B2766136	Left Lower Cover	1		11	19	
B0406139	B2766139	Rear Lower Cover	1		11	17	
B1211316	B2761316	Left Cove NA	1		11	2	
B1211337	B2761337	Rear Cover NA	1		9	6	
B1211354	B2761354	Exit Cover NA	1		9	3	
B1211368	B2761368	Rear Cover: Exit NA	1		9	22	
B1221310	B2771310	Right Upper Front Cover NA	1		11	11	
B1221339	B2771339	Rear Cover NA	1		11	6	
B1221347	B2771347	Right Rear Cover NA	1		11	10	
B1221370	B2771370	Rear Exit Cover NA	1		11	26	
B1221372	B2771372	Sorter Cover NA	1		11	27	
B2431351	B2761351	Cover - Front NA	1		9	12	



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Kir-C1	B043	200903		B0434623	B2614623	TRANSPORT ROLLER - CONNECTING	1	1	O/O		47	7					V0803580



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B040	200910		B0391701	B0391705	BRACKET:IDLER	2	2	X/O		19	4					V0902605	
K-C1	B043	200910		B0391701	B0391705	BRACKET:IDLER	2	2	X/O		19	4					V0902605	



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B039	201007		B0391053	B2591053	DOOR SHAFT - RIGHT FRONT	1	1	O/O		57	6					V1000534	
K-C1	B043	201007		B0391053	B2591053	DOOR SHAFT - RIGHT FRONT	1	1	O/O		57	6					V1000534	



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B040	201008		B0391053	B2591053	DOOR SHAFT - RIGHT FRONT	1	1	O/O		57	6					V1000534	

RICOH**Part Change Information List**

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1B	B039	201101		B0391701	B0391705	BRACKET:IDLER	2	2	X/O		19	4					V0902605	



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B039	201109		B0391961	B2831961	SHIELD GLASS:ASS'Y	1	1	O/O		21	6					V1100088	
K-C1	B040	201109		B0391961	B2831961	SHIELD GLASS:ASS'Y	1	1	O/O		21	6					V1100088	
K-C1	B043	201109		B0391961	B2831961	SHIELD GLASS:ASS'Y	1	1	O/O		21	6					V1100088	



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B039	201111		AZ230081	AZ230126	POWER SUPPLY UNIT - 120V	1	1	X/O		53	13					V1102916	
K-C1	B040	201111		AZ230081	AZ230126	POWER SUPPLY UNIT - 120V	1	1	X/O		53	13					V1102916	
K-C1	B043	201111		AZ230081	AZ230126	POWER SUPPLY UNIT - 120V	1	1	X/O		53	13					V1102916	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1	B039	201211		AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	
K-C1	B039	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	
K-C1	B040	201211		AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	
K-C1	B040	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	
K-C1	B043	201211		AX310039	AX310046	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	
K-C1	B043	201211		AX310046	AX310050	TOTAL COUNTER:7FIG:24V	1	1	O/O		39	16					V1201380	



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B039	201302		B0391058	B2591058	DOOR SHAFT - RIGHT REAR	1	1	X/O		57	12					V1300018	12040314
K-C1	B040	201302		B0391058	B2591058	DOOR SHAFT - RIGHT REAR	1	1	X/O		57	12					V1300018	12040314
K-C1	B043	201302		B0391058	B2591058	DOOR SHAFT - RIGHT REAR	1	1	X/O		57	12					V1300018	12040314



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B039	201304		AA082110	AA082177	BUSHING:DIA8:22	1	1	O/O		27	23					V1201839	
K-C1	B040	201304		AA082110	AA082177	BUSHING:DIA8:22	1	1	O/O		27	23					V1201839	
K-C1	B043	201304		AA082110	AA082177	BUSHING:DIA8:22	1	1	O/O		27	23					V1201839	



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B039	201306		B0391162	AA043701	SYNCHRONOUS BELT:S2M	1	1	O/O		51	3					V1300567	
K-C1	B040	201306		B0391162	AA043701	SYNCHRONOUS BELT:S2M	1	1	O/O		51	3					V1300567	
K-C1	B043	201306		B0391162	AA043701	SYNCHRONOUS BELT:S2M	1	1	O/O		51	3					V1300567	



Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B039	201310		B0391146	AB010501	GEAR:SLOW DOWN:DRUM:NO.2	1	1	O/O		51	15					V1300567	
K-C1	B040	201310		B0391146	AB010501	GEAR:SLOW DOWN:DRUM:NO.2	1	1	O/O		51	15					V1300567	
K-C1	B043	201310		B0391146	AB010501	GEAR:SLOW DOWN:DRUM:NO.2	1	1	O/O		51	15					V1300567	



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B039	201311		B0391145	AB010500	GEAR:SLOW DOWN:DRUM:NO.1	1	1	O/O		51	14					V1300567	
K-C1	B040	201311		B0391145	AB010500	GEAR:SLOW DOWN:DRUM:NO.1	1	1	O/O		51	14					V1300567	
K-C1	B043	201311		B0391145	AB010500	GEAR:SLOW DOWN:DRUM:NO.1	1	1	O/O		51	14					V1300567	



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
K-C1	B040	201402		G0219350		LOOPBACK CONNECTOR - PARALLEL	1	0	O/O		71	7					V1303633	
K-C1	B043	201402		G0219350		LOOPBACK CONNECTOR - PARALLEL	1	0	O/O		71	7					V1303633	
K-C1B	B039	201402		G0219350		LOOPBACK CONNECTOR - PARALLEL	1	0	O/O		71	7					V1303633	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1	B040	201410		B0391971	B0391972	COVER:OPTICAL HOUSING	1	1	O/O		21	12			Y		V1402313	
K-C1	B043	201410		B0391971	B0391972	COVER:OPTICAL HOUSING	1	1	O/O		21	12			Y		V1402313	
K-C1B	B039	201410		B0391971	B0391972	COVER:OPTICAL HOUSING	1	1	O/O		21	12			Y		V1402313	



Part Change Information List

Date: October 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1B	B039	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	53	14					V1601166	
K-C1	B040	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	53	14					V1601166	
K-C1	B043	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	53	14					V1601166	