### Technical Bulletin

Model: Model S-F2 D			Dat	e: 30-Jan-03	No.: RH556001
Subject: Service Manual Correction (Model S-F2)			Prepared by: M	. Mano	
From: Technical Service Sec. Service Planning Dept.					
Classification:	Troubleshooting	Part info	ormat	tion 🗌 Acti	on required
	Mechanical	Electric	al	Ser Ser	vice manual revision
Paper path Transmit/re		it/rec	eive 🗌 Reti	ofit information	
	Other (S/M correction)				

Please apply the following corrections to your Service Manuals.

#### NIC FAX Service Manual:

#### Page 3-24, Sec. 3.6.1 START ADDRESS

#### Incorrect

Firmware	Start address	Firmware file type		
NICF	200000H	*. rdt / *. mdt		
JPEG	2000011			

#### Correct:

Firmware	Start address	Firmware file type
NICF	200000H	*. rdt / *. mdt
JPEG	2000011	*.bin

### Technical Bulletin

Model: Model S-F2 Date			te: 28-Feb-03 No.: RH5560		No.: RH556002	
Subject: ROM History (Model S-F2)			Prepared by:	M. N	lano	
From: Technical	Services Sec. Service Plannin	g Dept.				
Classification:	Troubleshooting	Part inf	ormat	tion 🗌 Ad	ction	required
	Mechanical	Electric	al	🗌 Se	ervic	e manual revision
	Paper path	Transm	it/rec	eive 🛛 Re	etrof	it information
	Other ()					

Firmware history for the Model S-F2.

#### (For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03

(For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03

Symptom Corrected	Suffix
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	D

RIGOH	PAGE: 1/1				
Model: Model S-	-F2		Dat	<b>te</b> : 28-Feb-03	No.: RH556003
Subject: CIS Replacement (Model S-F2)			Prepared by: M.	Mano	
From: Technical	Services Sec. Service Plannin	ig Dept.			
Classification:	Troubleshooting Mechanical	Part info	al		n required ce manual revision
	Paper path Other ()	Transm	it/rec		fit information

Please check the following whenever replacing the CIS (Contact Image Sensor):

- 1. Make sure the main firmware version is ver. 51 or newer.
- 2. If it is not, update to ver. 51 or newer and change the following RAM address:

404898H: 03H (default 02H)

#### <Reason>

The CIS has been modified for improved image quality, and requires ver. 51 or newer to apply the new scanning parameters. Also note that although some MIF contain the previous CIS (w/ver. 50 or earlier), only the modified CIS exists in the field as a service part.

### Technical Bulletin

Model: Model S-F2 Dat			ate: 11-Mar-03 No.: RH55600		No.: RH556004	
Subject: DF Rear Cover Procedure (Model S-F2)			Prepared	d by: м. і	Mano	
From: Technical	Services Sec. Service Planning	g Dept.				
Classification:	Troubleshooting	Part inf	orma	tion	Action	n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	Transm	it/rec	eive	Retro	fit information
	Other (S/M correction)					

Please note the following procedures that should be used when servicing machines produced in <u>January '03</u> in the field.

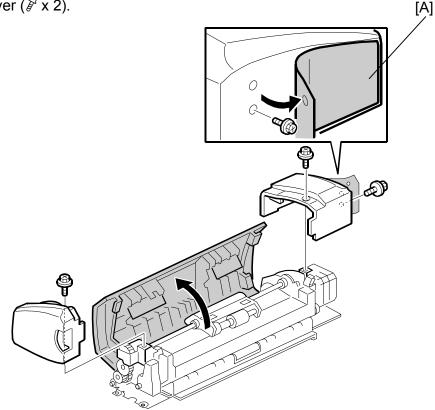
#### Note:

- 1. The current Service Manual procedures should be used for all machines from Feb '03 production onward.
- The procedures are different only for <u>Jan '03 units</u> since these machines use an ADF Rear Cover Sheet (not Screw Cap), and a different ADF Rear Cover (see MB No. MH556008).

#### Sec. 3.4.5 DF COVERS, DF Rear Cover Replacement (Page 3-4)

#### DF Rear Cover

- 1. Peel off the Mylar [A] as shown.
- 2. DF rear cover ( $\hat{P} \times 2$ ).



### Technical Bulletin

Reissued: 25-Mar-03 Model: Model S-F2

Date: 28-Feb-03

No.: RH556002a

#### **RTB Reissue**

The items in bold italics have been added.						
Subject: ROM History (Model S-F2)			Prepared	by: M. Mano		
From: Technical Services Sec. Service Planning Dept.		ining Dept.				
Classification:	Classification: Troubleshooting Part informat			<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>		
	Other ( )					

Firmware history for the Model S-F2.

(For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03

(For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03

Symptom Corrected	Suffix
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model: "G4 ADDRESS CANNOT BE USED."	E
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	Ε
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	E
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	D

### Technical Bulletin

Reissued: 25-Jun-03 Model: Model S-F2

Date: 28-Feb-03

No.: RH556002b

#### **RTB Reissue**

The items in bold italics have been added.								
Subject: ROM History (Model S-F2)			Prepared by: M. Mano					
From: Technical Services Sec. Service Planning Dept.								
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	<ul> <li>Part information</li> <li>Electrical</li> <li>Transmit/rec</li> </ul>		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>				

Firmware history for the Model S-F2.

(For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03

(For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03

Symptom Corrected	Suffix
An original jam occurs in cases where the ADF motor falls out of synch with the firmware control.	F
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model:	E
"G4 ADDRESS CANNOT BE USED."	
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	E
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	E
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	D

### Technical Bulletin

Model: Model S-F2			Dat	te: 27-Jun-03		No.: RH556005
Subject: S-F2 Stamp problem			Prepared by:	M. N	Mano	
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	Part info	ormat	tion 🗌 A	ction	required
	Mechanical	Electric	al	🗌 S	ervic	e manual revision
1	Paper path	Transmit/red		eive 🗌 R	etrof	it information
	Other ()					

#### Symptom

The stamp solenoid can get caught on the edge of the stamp cover opening, preventing the stamp cartridge from returning to home position and triggering an original jam.

Note: Occurrence is extremely rare and has only been seen in laboratory tests.

#### Cause

The stamp cover opening is small enough so that when the solenoid is off-centered by a wide margin, it can catch on the edge of the opening.

#### Solution

#### Production

The opening in the stamp cover has been increased.

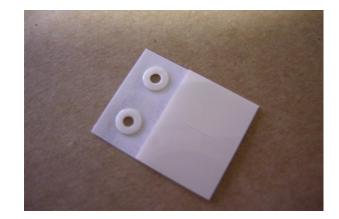
Applied from: March '03 production.

#### In the Field

Attach a Stamp Spacer (P/N **H5579900**, qty. 2) if the symptom is reported, or as an extra preventative measure at stamp solenoid or stamp cover replacement.

See the procedure on the next page.

Stamp Spacer





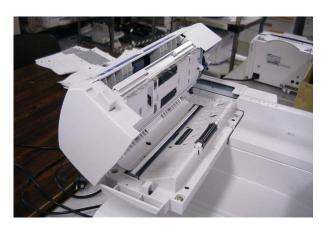
Model: Model S-F2

Date: 27-Jun-03

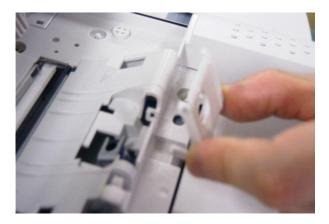
No.: RH556005

#### Stamp Spacer (H5579900) Attachment Procedure

1. Open the ADF unit.



2. Remove the stamp cover.



3. Remove the stamp cartridge, then slide the solenoid to the front as far as it will go. (However, if it does not move easily, please leave it as is.)





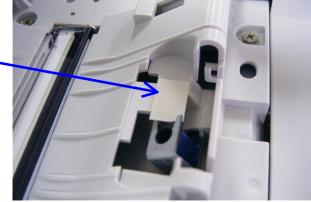
### Technical Bulletin

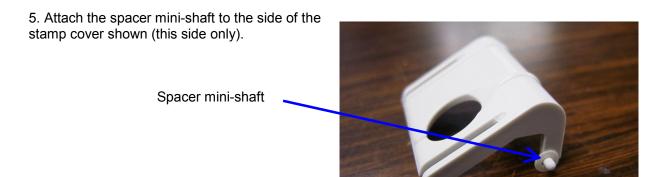
Date: 27-Jun-03

No.: RH556005

4. Attach the Stamp Spacer so that it keeps the solenoid in the position set in Step 3 (preventing it from sliding to the rear).

Stamp spacer





6. Reattach the stamp cartridge and stamp cover, then close the ADF unit.

### Technical Bulletin

Reissued: 2-Jul-03 Model: Model S-F2

Date: 28-Feb-03

No.: RH556002c

#### **RTB Reissue**

The items in bold italics have been added.								
Subject: ROM History (Model S-F2)			Prepared by: M. Mano					
From: 1st Tech. Support Sec. Service Support Dept.		Dept.						
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	<ul> <li>Part information</li> <li>Electrical</li> <li>Transmit/rection</li> </ul>		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>				

Firmware history for the Model S-F2.

(For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03
G	55	3270	July Prod. '03

(For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03
G	55	69C5	July Prod. '03

Symptom Corrected	Suffix
Some image data is sometimes missing from pdf files transferred as	G
emails after reception in JBIG mode.	
An original paper jam occurs in cases where the ADF motor falls out of synch with the firmware control.	F
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model:	E
"G4 ADDRESS CANNOT BE USED."	
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	E
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	E
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	D

RIGOH	①囧 Technical Bulletin						
Model: Model S-F2 Da			Dat	te: 30-Jul-03	No.: RH556006		
Subject: PS480 Cut-in Serial Numbers			Prepared by: M.	Mano			
From: 1st Tech. Support Sec. Service Support Dept.							
Classification:	Troubleshooting	Part inf	orma	tion Action	n required		
	Mechanical	Electric	al	🗌 Servi	ce manual revision		
	Paper path Transmit/r		it/rec	eive 🛛 Retro	fit information		
	Other ()						

The following are the cut-in serial numbers for the modification applied to the PS480 Paper Feed Unit (B421), which allows two units to be installed simultaneously on the Model S-F2.

#### **Cut-in Serial Numbers (PFU production)**

- B421-17: From H9728500837
- B421-26: From 4L58720001

### Technical Bulletin

Reissued: 9-Sep-03 Model: Model S-F2

Date: 28-Feb-03

No.: RH556002d

#### **RTB Reissue**

The items in bold italics have been added.							
Subject: ROM History (Model S-F2)			Prepared by: M. Mano				
From: 1st Tech. Support Sec. Service Support Dept.							
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	Part informat		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>			

We hereby inform you of firmware history for the Model S-F2.

(For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03
G	55	3270	July Prod. '03
Н	56	972C	September Prod. '03

#### (For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03
G	55	69C5	July Prod. '03
Н	56	CEA2	September Prod. '03

Symptom Corrected	Suffix
Modified for use with the Taiwan model (H556-19).	Н
Order of TTI information on Asia model corrected to: Date, Month, Year.	Н
Reception fails if the DCS signal from the (non-Ricoh) transmitting machine contains a maximum resolution capability of 600dpi.	Н
Some image data is sometimes missing from pdf files transferred as emails after reception in JBIG mode.	G
An original paper jam occurs in cases where the ADF motor falls out of synch with the firmware control.	F

Reissued: 9-Sep-03

Model: Model S-F2

Date: 28-Feb-03

No.: RH556002d

Symptom Corrected	Suffix
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model: "G4 ADDRESS CANNOT BE USED."	E
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	E
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	E
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	D

### Technical Bulletin

Reissued: 21-Apr-04

Model: Model-K3, *Model S-F2* 

Date: 5-Sep-02

No.: RH310001f

#### **RTB** Correction

The items in *bold italics* have been corrected or added.

(Model S-F2 has been added to this RTB, as this firmware is used on Models K3 and S-F2).

Subject: SG3 Option ROM History (Model K3 / <i>Model S-F2</i> )		Prepared by: A. Ishiyama		
From: 1st Tech. S	Support Sec. Service Support	Dept.		
Classification:	Troubleshooting Hechanical Paper path Other ()	<ul> <li>Part information</li> <li>Electrical</li> <li>Transmit/rec</li> </ul>		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>

We hereby inform you of firmware history of the optional SG3 for Model K3 and Model S-F2.

H3107235	Version	C.SUM	Production
D	54	83E2	1st Mass Prod.
E	61	5BCA	August Prod. '02
F	63	1B2B	October Prod. '02
G	66	F00E	December Prod. '02
Н	69	B4E2	May Prod. '03
J	70	4897	July Prod. '03
K	71	C128	October Prod. '03

Symptom Corrected	Suffix
A portion of the sample image on the Transfer Results Report is sometimes	К
missing.	
A portion of the image along the main scan direction is sometimes missing	К
when sending with reduced image Tx at extra super fine resolution.	
Reception is terminated when the DCS signal declares 600dpi resolution and	J
mm-only capabilities.	
Reception may fail when a certain photo image is received.	Н
Delays in international V.34 transmission may cause communication to fail.	G
The second page may not be received when the first page is almost blank and	F
the fax is sent with a V.17 modem using AI short protocol.	
The connection may be severed if a delay of approx. 400ms occurs during	E
V.34 Polling Reception.	
If the transmitting machine performs mm-to-inch conversion to accommodate	E
the receiving machine, the image data is shrunk along the main-scan direction	
and stretched along the sub-scan direction at the receiving side.	

### Technical Bulletin

Reissued: 21-Apr-04 Model: Model S-F2

Date: 28-Feb-03

#### **RTB Reissue**

The items in <b>bold italics</b> have been added.					
Subject: ROM History (Model S-F2)		Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting Mechanical Paper path Other ()	Part informat		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>	

We hereby inform you of firmware history for the Model S-F2.

(For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03
G	55	3270	July Prod. '03
Н	56	972C	September Prod. '03
J	57	7119	January Prod. '04

(For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03
G	55	69C5	July Prod. '03
Н	56	CEA2	September Prod. '03
J	57	B161	January Prod. '04

Symptom Corrected	Suffix
Modified to support Server Domain Authentication. (Refer to RTB RH556008 for details.) Note: In addition to this FCU version, it is also necessary to update to NIC v4.3.1 in order to use this feature.	J
Modified for use with the Taiwan model (H556-19).	
Order of TTI information on Asia model corrected to: Date, Month, Year.	н
Reception fails if the DCS signal from the (non-Ricoh) transmitting machine contains a maximum resolution capability of 600dpi.	

RICOH Reissued: 21-Apr-04

Model: Model S-F2	Date: 28-Feb-03	No.: RH556002e
Symptom Corrected	Suffix	
Some image data is sometimes missing from pdf files transferred as emails after reception in JBIG mode.		G
An original paper jam occurs in cases where the ADF motor falls out of synch with the firmware control.		F
The following is displayed if a G3 address is specified of when Color Scan has been selected, even though ther model: "G4 ADDRESS CANNOT BE USED." It is possible to program a G3 address into a Quick Dia redial function, even after Color Scan has been selected The page separation mark and repetition of data are ap LAN-Fax printing (which should not happen).		
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).		, D

RIGOH Reissued: 15-Feb-07

### Technical Bulletin

Model: Model S-F2

Date: 21-Apr-04

No.: RH556007c

#### **RTB Reissue**

The items in <b>bold italics</b> have been added.							
Subject: ROM H	istory (NIC Firmware)	Prepared by: T.Shintani					
From: 1st Tech. Support Sec. Service Support Dept.							
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ( )</li> </ul>	Part information     Electrical     Transmit/rec		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>			
	Other ( )						

We hereby inform you of NIC firmware history for the Model S-F2.

(Common to all regions)

H2237230	Version	Production
С	4.2.8	1st Mass Prod.
D	4.3.1	January Prod. '04
E	4.3.2	February Prod. '04
F	4.3.3	July '04 Prod.
G	4.3.5	December '06 Prod.

Symptom Corrected	Suffix
Other changes (specification): Officially supports the Cisco Call Manager (CCM). Note: The Stella-F2 has been CCM approved from this software version.	G
The image appears corrupted when it is sent by ECM transmission through a Cisco Gateway.	F
Part of the image data is altered when sent by multiple-buffer ECM transmission, passing through a Cisco Gateway before being received.	E
Modified to support Server Domain Authentication. (Refer to the RTB RH556008 for details). Note: In addition to this NIC version, it is also necessary to update to FCU v57 in order to use this feature. Swedish wording error: The word corresponding to "Restore" was incorrect.	D

RIGOH	Techn	ical <b>B</b>	ull	etin	PAGE: 1/2
Model: Model S-	F2		Dat	e: 26-Apr-04	No.: RH556008
Subject: Server	Domain Authentication		Prepared by: A. I	shiyama	
From: 1st Tech.	Support Sec. Service Support	Dept.			
Classification:	Troubleshooting	Part info	orma		n required
	Mechanical	Electrica	al	Servio	ce manual revision
	Paper path	🗌 Transmi	t/rec	eive 🗌 Retro	fit information
	Other (New feature adopted)	ed)			

## Important Notes for <u>Server Domain Authentication</u>, a New Network Security Function

Server Domain Authentication has been applied to Models S-F2 (FAX4410L/4410NF) and K3 (FAX5510L) for improved network security. For information on the K3, please see RH310012.

Overview of "Server Domain Authentication"

Authentication limits machine access to users of Windows 2000, Windows Server 2003, or Windows NT4.0 domain controller. This new function allows the authentication administrator to improve security by monitoring machine usage.

#### To Enable this Feature

- 1. To introduce this feature, the **FCU** and **NIC** firmware have been updated from the following production months.
  - S-F2: From Jan 2004 production
  - K3: From Dec 2003 production

#### Cut-in Serial Numbers (S-F2):

Model Code	Production	Cut-in S/N		
H556-xx	January Prod. '04	From A454850001		
H557-xx	January Prod. '04	From A464850001		
H231-xx	January Prod. '04	A blue sticker is attached on the carton box		
(NIC Fax Unit)		(both sides; 2 locations) of upgraded units.		

2. The modified firmware has been released as the following versions.

#### Firmware versions (S-F2):

Part Number	Part Number Description			
H5567200J	FCU: USA, Taiwan	V57		
H5567201J	FCU: EU, Asia	V57		
H2237230D	NIC	V4.3.1		

3. On all machines, a bit switch setting is necessary to activate this feature. See the procedure below.

<b>RIGOH</b> Technical <b>B</b>		ulletin	PAGE: 2/2
Model: Model S-F2		Date: 26-Apr-04	No.: RH556008

## Updating the FCU and NIC Firmware in the Field to Activate Server Domain Authentication

- 1. If the machine was produced before the above cut-in serial numbers, update to the FCU and NIC firmware versions listed above (see Service Manual for update procedure).
- System Switch 1A FUNCTION COMMENTS No 0 Simultaneous broadcasting This determines whether broadcasting is 0: Disabled done by sending to each station 1: Enabled consecutively, or simultaneously using more than one outgoing line (up to two outgoing lines can be used simultaneously). Do not change the setting. 1\* Not used 2 Server Domain Authentication 0: Disabled, 1: Enabled 3-7\* Not used Do not change these settings.
- 2. Set System Bit SW 1A, bit 2 to a value of 1.

*3.* Users then program all necessary items at both the product and server sides, as explained in the Operating Instructions.

#### Supplementary

Authentication administrator password

If the end user should forget the authentication administrator password, a service visit is necessary to allow the password to be reprogrammed.

- From the machine operation panel: Access Auth. Password and enter the service password "rifmaint".
- From a Web browser: Access Setup -- Authentication Administrator Password and enter the service password "rifmaint".

#### Important:

- 1. Do not disclose this service password to end users.
- 2. Please advise end users to store their password in a safe and secure place.

### Technical Bulletin

Model: Model S-F2				e: 11-May-04	No.: RH556009
Subject: Service	Manual revision - SP Mode 5-	Prepared by: A.Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	Part info	ormat	tion 🗌 Acti	on required
	🗌 Mechanical	Electrical		🛛 Ser	vice manual revision
	Paper path	Transmit/rec		eive 🗌 Reti	ofit information
	Other ( )				

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

#### Service manual revision:

The default value for the following SP mode was incorrect.

#### [Page 5-14]

<u> </u>	4								
5	Mode Number/Name		Function/[Setting]						
501*	PM Alarm Mode								
	1*	Interval	Sets the base PM interval.						
			[1 ~ 255 / 90 / 1K copies/step]						
			This setting is meaningful only if SP5-501-2 is set to "1".						
	2* On/Off		Enables/disables the PM alarm for the total number of						
			prints, copies, and faxes.						
			[0 = Disable / 1 = Enable]						

RIGOH	Tech	nical <b>B</b>	ull	etin		PAGE: 1/2
Model: Model S-	F2 Printer Option		Dat	te: 11-May-04		No.: RH556010
Subject: Printer		Prepared b	y: A.Is	shiyama		
From: 1st Tech.	Support Sec. Service Suppor	rt Dept.				
Classification:	Troubleshooting	Part info	orma	tion 🖂	Action	required
Mechanical		Electric	Electrical		Service manual revision	
	Paper path	🗌 Transm	it/rec	eive	Retrof	it information
	Other ()					

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

The following is the printer controller firmware history for the Model S-C1/S-F1/S-F2.

(Until now, the firmware history was attached to the firmware file as "Readme.txt". So, all history has been gathered here in this RTB.)

Part Number	Version	Production	
B4415282	2.04	March '04 production	
B4415282	2.03	January '04 production	
B4415282	2.02	October '03 production	
B4415282	2.0d	September '03 production	
B4415282	2.00	February '03 production	
B4415285A	1.10	May '02 production	
B4415280C	1.02	November '01 production	
B4415280B	1.01	First mass production	

#### Notes:

#### 1. Area

The above firmware is being used in USA, European, and Asian models.

2. Language

US English, French, Spanish, German, Italian, Dutch, Swedish, Norwegian, Danish, Finnish, Portuguese, Polish, Hungarian, Czech

RICOCH Model: Model S-

Technical Bulletin

**PAGE: 2/2** 

Model: Model S-F2 Printer Option	Date: 11-May-04	No.: RH	556010
Symptom Corrected			Version
Firmware modified to correct the following:			

<ol> <li>Some characters are missing, smaller, or printed in a different font (GFPR# RE04020012).</li> <li>The document prints on 2 pages instead of 1(GFPR# RE04020016).</li> </ol>	2.04
Firmware modified to correct the following: 1. Some words on the 2nd page are not printed correctly (GFPR# RE03020019).	2.03
<ul> <li>Firmware modified to correct the following:</li> <li>1. There is a possibility that SC692 appears when printing from the SHE Print Server.</li> </ul>	2.02
<ul> <li>Firmware modified to correct the following:</li> <li>1. "Device Status Page Error" occurs when the PC accesses this machine under the IIS (Internet Information Service) server via Web browser.</li> </ul>	2.0d
<ol> <li>Firmware modified to correct the following:</li> <li>1. It becomes available for the Stella-C1/F1/F2 printer controller.</li> <li>2. Countermeasure for the printing problem from the Sercom print server.</li> <li>3. Countermeasure for the PJL problem.</li> </ol>	2.00
<ul><li>Firmware modified to correct the following problem:</li><li>1. European symbol (font) can be printed.</li><li>2. Printing error using AS400 was solved.</li></ul>	1.10
<ul> <li>Firmware modified to correct the following problem:</li> <li>1. The counter information cannot be downloaded by the ACM Utility developed by REBV.</li> </ul>	1.02

RIGOH	Technical Bulletin PAGE: 1				
Model: Model Se	F2		Dat	e: 25-May-04	No.: RH556011
Subject: When installing the optional paper tray unit (B421) Prepared by: A. Ishiyama			shiyama		
From: 1st Tech.	Support Sec. Service Suppor	rt Dept.			
Classification:	Troubleshooting	Part info	ormat	ion 🛛 🖂 Actior	n required
	Mechanical	Electric	al	Servic	ce manual revision
	Paper path	🗌 Transm	it/rec	eive 🗌 Retro	fit information
	Other ( )				

#### Symptom

Non-feed jam in optional paper tray unit.

#### Cause

The side fence can shift inward when the operator loads the paper incorrectly (e.g. not fanning the stack, not placing it in the tray gently), which can then tighten the fence's hold on the paper and make it difficult to feed.

#### Solution

A tapping screw (P/N 04503010N) will be packed together with the optional paper tray unit (B421) for securing the side fence in place at installation. Applied from: June 2004 unit production.

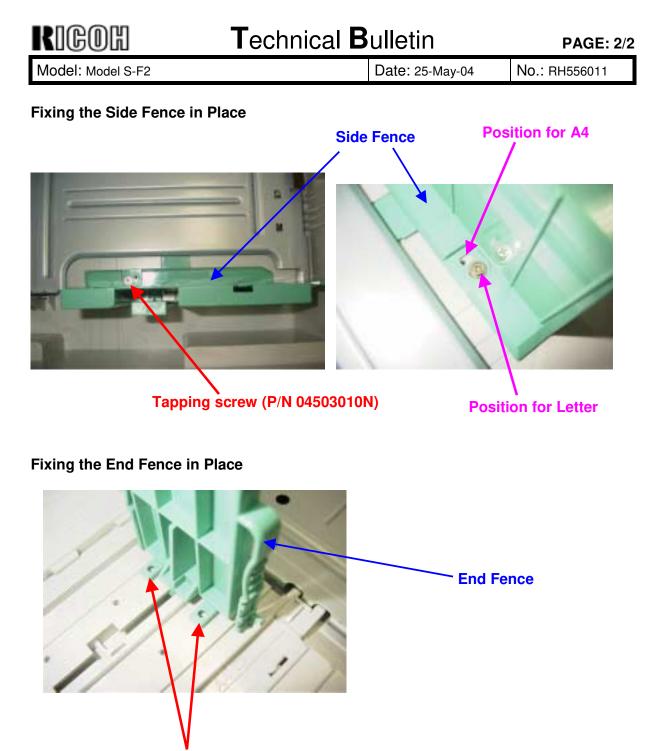
#### Action in the Field

After gaining the consent of the customer, please fix the side fence to the base of the cassette using one tapping screw.

(See the photos on the next page).

#### Note:

- Depending on the usage conditions of the customer, it may advantageous to fix the end fence in place as well. This requires two tapping screws, which are not included with the tray unit.
- Please inform the customer that once the side fence is secured in place, 1) the paper size cannot be changed (until the next service visit), and 2) moving the fixed fence by force may damage the fence and/or cassette base.



Two tapping screws

### Technical Bulletin

Reissued: 9-Aug-04

Model: Model S-F2 Printer Option

Da

Date: 11-May-04

#### **RTB Reissue**

The items in bold italics have been added.					
Subject: Printer Controller Firmware History			Prepared by: A.Ishiyama		
From: 1st Tech. S	Support Sec. Service Support	Dept.			
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	Part informa		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>	

#### S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

The following is the printer controller firmware history for the Model S-C1/S-F1/S-F2.

(Until now, the firmware history was attached to the firmware file as "Readme.txt". So, all history has been gathered here in this RTB.)

Part Number	Version	Production
B4415282	2.05	June '04 production
B4415282	2.04	March '04 production
B4415282	2.03	January '04 production
B4415282	2.02	October '03 production
B4415282	2.0d	September '03 production
B4415282	2.00	February '03 production
B4415285A	1.10	May '02 production
B4415280C	1.02	November '01 production
B4415280B	1.01	First mass production

#### Notes:

1. Area

The above firmware is being used in USA, European, and Asian models.

2. Language

US English, French, Spanish, German, Italian, Dutch, Swedish, Norwegian, Danish, Finnish, Portuguese, Polish, Hungarian, Czech

Reissued: 9-Aug-04

Model: Model S-F2 Printer Option

Date: 11-May-04

No.: RH556010b

Symptom Corrected	Version
Firmware modified to correct the following:	2.05
Table text in PCL documents is misaligned (GFPR# RC04030011).	2.05
<ol> <li>Firmware modified to correct the following:</li> <li>Some characters are missing, smaller, or printed in a different font (GFPR# RE04020012).</li> <li>The document prints on 2 pages instead of 1 (GFPR# RE04020016).</li> </ol>	2.04
Firmware modified to correct the following: 1. Some words on the 2nd page are not printed correctly (GFPR# RE03020019).	2.03
Firmware modified to correct the following:	
1. SC692 could appear during printing from the SHE Print Server.	2.02
Firmware modified to correct the following:	
<ol> <li>"Device Status Page Error" occurs when the PC accesses this machine under the IIS (Internet Information Service) server via a web browser.</li> </ol>	2.0d
Firmware modified to correct the following: 1. The Stella-C1/F1/F2 printer controller becomes available.	
<ol> <li>The Stella-C1/F1/F2 printer controller becomes available.</li> <li>Countermeasure for the printing problem from the Sercom print server.</li> </ol>	2.00
3. Countermeasure for the PJL problem.	
Firmware modified to correct the following problem:	
<ol> <li>European symbol (font) can be printed.</li> <li>Printing error using AS400 was solved.</li> </ol>	1.10
Firmulars modified to correct the following problem:	
<ul> <li>Firmware modified to correct the following problem:</li> <li>1. The counter information cannot be downloaded with the ACM Utility developed by REBV.</li> </ul>	1.02

### Technical Bulletin

Reissued: 14-Sep-04 Model: Model S-F2

Date: 28-Feb-03

#### **RTB Reissue**

The items in <i>bold italics</i> have been added.					
Subject: ROM History (Model S-F2)		Prepared by: A. Ishiyama			
From: 1st Tech. S	Support Sec. Service Support	Dept.			
Classification:	Troubleshooting Hechanical Paper path Other ()	<ul> <li>Part information</li> <li>Electrical</li> <li>Transmit/rec</li> </ul>		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>	

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

We hereby inform you of firmware history for the Model S-F2.

#### (For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03
G	55	3270	July Prod. '03
Н	56	972C	September Prod. '03
J	57	7119	January Prod. '04
K	58	54B7	July '04 Prod.

#### (For European/Asian Model)

H5567201	Version	C.SUM	Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03
G	55	69C5	July Prod. '03
Н	56	CEA2	September Prod. '03
J	57	B161	January Prod. '04
K	58	9502	July '04 Prod.

RIGOH Reissued: 14-Sep-04

### Technical Bulletin

**PAGE: 2/2** 

Model: Model S-F2

Date: 28-Feb-03

No.: RH556002f

Symptom Corrected	Version
Sometimes, the operator can clear a fusing SC error with a power Off/On (see RTB RH556012 for details). <u>Important</u> : After you install this firmware, clear the SC history. There are two ways to do this: 1. Execute SP5-810, OR 2. Change Plotter bit SW01, bit 0 to a value of: "1"	58
Modified to support Server Domain Authentication. (Refer to the RTB RH556008 for details.) Note: In addition to this FCU version, it is also necessary to update to NIC v4.3.1 in order to use this feature.	57
Modified for use with the Taiwan model (H556-19).	
Order of TTI information on Asia model corrected to: Date, Month, Year.	56
Reception fails if the DCS signal from the (non-Ricoh) transmitting machine contains a maximum resolution capability of 600dpi.	
Some image data is sometimes missing from pdf files transferred as emails after reception in JBIG mode.	55
An original paper jam occurs in cases where the ADF motor falls out of synch with the firmware control.	54
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model: "G4 ADDRESS CANNOT BE USED."	
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	52
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	51

RIGOH	Techn	ical <b>B</b>	ull	etin	PAGE: 1/2
Model: Model S-	F2		Dat	e: 14-Sep-04	No.: RH556012
Subject: Fusing	Error SC Control Process			Prepared by: A. I	shiyama
From: 1st Tech.	Support Sec. Service Support	Dept.			
Classification:	Troubleshooting	Part info	orma	tion Actior	n required
	Mechanical	Electric	al	Servic	ce manual revision
	Paper path	🗌 Transm	it/rec	eive 🛛 Retro	fit information
	Other ( )				

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

#### Symptom

The machine cannot print out any data.

#### Cause

Firmware bug:

A fusing SC error occurs (Type-A), but sometimes the operator can clear it with a power Off/On.

#### Note:

• The firmware bug clears the fusing SC in these 3 cases:

Fusing temperature when job starts:	Timing of fusing SC:
Below 120°C	Within 4.5 min. after fusing starts
120°C or higher	Within 90 sec. after fusing starts
	Within 2 min. after any key is pressed in the
	Ready condition (S-C1 series only)

 Normally, Type-A SC codes can only be reset when a service technician executes SP5-810 OR changes Plotter bit SW01, bit 0 to a value of "1".

### Solution

Production:

Firmware modification: v58

- Applied from: August 2004
- Details: RTB RH556002f

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connou	

Model: Model S-F2	Date: 14-Sep-04	No.: RH556012
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#### Action in the Field:

Do the following if you receive reports from the field. **This is important** because you must fix the original problem with the fusing unit.

#### **BEFORE BEGINNING:**

Set System bit SW02, bit 0 (Memory File Transfer) to a value of "**1**". This makes a backup of any data inside the machine.

#### **Procedure:**

1. Pull out the cassette.

- Note: This will make sure the machine does not receive any data while you work.
- 2. Turn the main power Off/On, or press "\*" and "#" at the same time, and hold them for at least 10 seconds.
- 3. Update the firmware to **v58 or later**.
- 4. Execute SP5-810, OR set Plotter bit SW01 bit 0 to "1."
- Note: This will reset the fusing error SC record.
- 5. Push in the cassette.
- 6. After about 30 seconds, the machine will display a fusing SC.
- 7. Take the correct action for the SC that is displayed.
- 8. Execute SP5-810, OR set Plotter bit SW01 bit 0 to "1."

# Important Note for When Updating from v57 or Earlier to v58 or Later

When updating from v57 or earlier to v58 or later, make sure to:

- 1. Update the firmware to **v58 or later**.
- 2. Then, execute SP5-810, OR set Plotter bit SW01 bit 0 to "1."

**Note:** This will reset the fusing error SC record.

### RICOH

### Technical Bulletin

Model: Model S-	F2 120V Models only	e: 20-Oct-04	No.: RH556013		
Subject: Power	Supply Cord - 120V	Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Troubleshooting	□ Part info ⊠ Electric	al		ction required ervice manual revision
	Paper path Other ()	🗌 Transm	it/rec	eive 🗌 Re	etrofit information

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

#### This bulletin is for the following models only:

- Model S-F2 NA model (H556/H557-17)
- Model S-F1/S-F2 Taiwan models (H555/H556-19)

#### Condition

On machines produced up until October 2004, the hot and neutral wires in the connector for the AC power cord are reversed.

#### Cause

Design error.

#### Solution

#### Production:

The hot and neutral lines were switched back to the correct positions.

#### Note:

- Applied from: November 2004 production.
- Service parts will also be changed (details: MB MH556019).
  - > New P/N: H5565008 (NA models), H5555002 (Taiwan models)

#### **Important Notes**

#### 1. Safety Concerns

Even though the hot and neutral wires are reversed, **this will not cause any kind of safety issue**. The machine is completely safe when the operator uses the machine, and when technicians do maintenance.

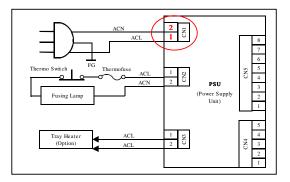
The machine is completely safe even when technicians do maintenance with the machine main switch off and power cord plugged in. This because the PSU has <u>On/Off power switches for both the hot and neutral lines</u>. When the machine main switch is turned off, <u>both the hot and neutral lines are disconnected</u>.

rigoh	Technical B	ulletin	PAGE: 2/2		
Model: Model S-F2 120V Models	only	Date: 20-Oct-04	No.: RH556013		

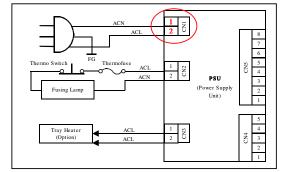
#### 2. UL-related Issues

The P-to-P diagram for machines produced up until October is <u>different from</u> the P-to-P diagram for machines produced from November. <u>Please keep two separate P-to-P</u> <u>diagrams, as shown below</u>:

- P-to-P for machines up until October: Should show the hot and neutral lines in the wrong position (reversed).
- P-to-P for machines from November: Should show the hot and neutral lines in the correct position.



Up Until October 2004: Wrong Position (reversed wiring)



From November 2004: Correct Position (original wiring)

Service Manual

Pease add the following caution to *3.12.3 PSU* (pg. 3-19) and *6.4 Block Diagram: PCBs and Components* (pg. 6-5).



RICOH	Techr	nical <b>B</b>	ull	etin	PAGE: 1/3		
Model: Model S-	F2.5 / S-F2.5L (NA / EU)		Dat	te: 14-Sep-04	No.: RH556014		
Subject: New Pr	Subject: New Product release (Model S-F2.5 / S-F2.5L) Prepared by: T.Shintani						
From: 1st Tech.	Support Sec. Service Support	: Dept.					
Classification:	Troubleshooting	Part info	orma	tion Actior	n required		
	Mechanical	Electric	al	🖂 Servio	ce manual revision		
	Paper path	🗌 Transm	it/rec	eive 🗌 Retro	fit information		
	Other ()						

In accordance with the release of the new model for the S-F2.5 and S-F2.5L, this bulletin shows the differences between these models:

- 1. Model S-F2 and S-F2.5 (NA / EU)
- 2. Model S-F2L and S-F2.5L (NA / EU)

#### **Service Manual Information**

There is no additional information related to the service manual.

In regards to the new model S-F2.5 and S-F2.5L, these two items were updated:

- 1. "New user features applied"
- 2. "New design applied"

Please refer to the O/I for "New user features applied" and the information below for "New design applied":

\*New machine PDI graphics are applied to "Original Table".

\*New PDI coloring are applied to "Original Table" and "Original Tray".

\*New PDI operation panel coloring is applied to the operation panel.

\*New PDI branding is applied to the brand holder.

RIGOH
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Model: Model S-F2.5 / S-F2.5L (NA / EU)

Date: 14-Sep-04

#### **Parts Catalog Information**

#### 1. These are the service parts modification for new Model S-F2.5 from S-F2.

#### Stella-F2.5 (H556-57)

Page	Old part number	New part number	Description	H556-57
3 - 5	H5554152	H5554180	FRONT COVER	
3 - 9	B0444949	H5551313	COVER:ORIGINAL TABLE	
3 - 10	B0444951	H5551312	REAR GUIDE	
3 - 11	B0444950	H5551311	FRONT GUIDE	$\checkmark$
3 - 13	H5561291	H5571310	ORIGINAL TABLE	
3 - 14	H5554202	H5551315	ORIGINAL TRAY:F1.5	
3 - 28	B0444953	H5551314	ORIGINAL TABLE:AUXILIARY	
3 - 32		H5554190	PLATE HOLDER	
5 - *	H5563600	H5563603	OPERATION PANEL - NA : F2.5	
5 - 1	H5563661	H5563612	MODE SELECT SHEET - EU : F2.5	
5 - 1	H5563662	H5563611	MODE SELECT SHEET - NA : F2.5	
5 - 2	H5563658	H5563610	LCD SHEET - NA/ASIA : F2.5	
5 - 3	H5563659	H5563609	FUNCTION SHEET - NA : F2.5	
5 - 5	H5563647	H5563694	KEYTOP - 10KEY	
29 - 14	H5566102	H5566108	PCB:FCU-F2.5:NA:ASS'Y	
29 - 17	H5565010	H5565049	POWER SUPPLY UNIT 100V	
51 - 13	H5568600	H5578400	OPERATION INSTRUCTIONS (NA)	$\checkmark$

RICOH

Model: Model S-F2.5 / S-F2.5L (NA / EU)

Date: 14-Sep-04

No.: RH556014

#### 1. . These are the service parts modification for new Model S-F2.5L from S-F2L.

#### Stella-F2.5L (H557-57 / H557-67 / H557-62 / H557-64 / H557-66)

Page	Old part	New part	Description		-67	-62	-64	-66
Ŭ	number	number						
3 - 5	H5554152	H5554180	FRONT COVER					
3 - 7	H5574120	H5574240	MODEL NAME PLATE:H557:RIC					
2 7	H5574122	H5574244	MODEL NAME					
3 - 7			PLATE:H557:LAN:EU					
3 - 7	H5574126	H5574245	MODEL NAME PLATE:H557:INF					
3 - 7	H5574124	H5574246	MODEL NAME PLATE:H557:REX					
3 - 7	H5574123	H5574247	MODEL NAME PLATE:H557:NSA					
3 - 7	H5574125	H5574248	MODEL NAME					
-			PLATE:H557:GES:EU			,		
3 - 9	B0444949	H5551313	COVER:ORIGINAL TABLE	N	N	N	N	N
3 - 10	B0444951	H5551312	REAR GUIDE			N	N	V
3 - 11	B0444950	H5551311	FRONT GUIDE				V	
3 - 13	H5561291	H5571310	ORIGINAL TABLE					
3 - 14	H5554202	H5551315	ORIGINAL TRAY:F1.5					
3 - 28	B0444953	H5551314	ORIGINAL TABLE:AUXILIARY					
3 - 32		H5554190	PLATE HOLDER					
3 - 33		H5554181	PLATE:LOGOTYPE:H555:RIC					
3 - 33		H5554183	PLATE:LOGOTYPE:H555:LAN					
3 - 33		H5554184	PLATE:LOGOTYPE:H555:INF					
3 - 33		H5554185	PLATE:LOGOTYPE:H555:NSA					
3 - 33		H5554186	PLATE:LOGOTYPE:H555:REX					
3 - 33		H5554187	PLATE:LOGOTYPE:H555:GES					
5 - *	H5573600	H5573603	OPERATION PANEL - NA : F2.5L					
5 - *	H5563601	H5573604	OPERATION PANEL - EU : F2.5L					
5 - 3	H5573609	H5573609	FUNCTION SHEET - NA/ASIA : F2.5L	V				
5 - 5	H5563647	H5563694	KEYTOP – 10 KEY					
5 -38	H5573686	H5573689	SHEET KEYTOP DIAL L	V	Ń	Ń	V	
29 - 17	H5565010	H5565049	POWER SUPPLY UNIT 100V	V	~			
29 - 14	H5566102	H5566108	PCB:FCU-F2.5:NA:ASS'Y	V				
29 - 14	H5566103	H5566109	PCB:FCU-F2.5:EU:ASS'Y					
51 - 13	H5568600	H5578400	OPERATION INSTRUCTIONS (NA)		,			,

RIGOH	Techr	Technical Bulletin					
Model: Model S-F2.5L (ASIA)				e: 14-Sep-04	No.: RH556015		
Subject: New P	Subject: New Product release (Model S-F2.5L) Prepared by: T.Shintani						
From: 1st Tech.	Support Sec. Service Support	Dept.					
Classification:	Troubleshooting	Part inf	orma	tion 🗌 Actior	n required		
Mechanical     Electrica		al	🖂 Servio	ice manual revision			
	Paper path Transmit/r		it/rec	eive 🗌 Retro	fit information		
	Other ()						

In accordance with the release of the new model for the S-F2.5L (Asia model), this bulletin shows the differences between the model S-F2 and model S-F2.5L model. (Asia)

#### **Service Manual Information**

There is no additional information related to the service manual.

In regards to the new model S-F2.5L, these two items were updated:

- 1. "New user feature applied"
- 2. "New design applied"

Please refer to O/I for "New user features applied" and the information below for "New design applied":

\*New machine PDI graphics are applied to "Original Table".

\*New PDI coloring are applied to "Original Table" and "Original Tray".

\*New PDI operation panel coloring is applied to the Operation panel.

\*New PDI branding is applied to the brand holder.

RIGOH	Technical Bulletin		PAGE: 2/2
Model: Model S-F2.5L (ASIA)		Date: 14-Sep-04	No.: RH556015

### **Parts Catalog Information**

1. Below is the service parts modification for the new Model S-F2.5L (H557-69) from Model S-F1 (H556-29).

Page	Old part number	New part number	Description	-69
3 - 5	H5554152	H5554180	FRONT COVER	
3 - 7	H5574120	H5574240	MODEL NAME PLATE:H557:RIC	v v
3 - 7	H5574122	H5574244	MODEL NAME PLATE:H557:LAN:EU	
3 - 7	H5574125	H5574248	MODEL NAME PLATE:H557:GES:EU	N
3 – 9	B0444949	H5551313	COVER:ORIGINAL TABLE	
3 - 10	B0444951	H5551312	REAR GUIDE	
3 - 11	B0444950	H5551311	FRONT GUIDE	
3 - 13	H5561291	H5571310	ORIGINAL TABLE	
3 - 14	H5554202	H5551315	ORIGINAL TRAY:F1.5	
3 - 32		H5554190	PLATE HOLDER	
3 - 33		H5554181	PLATE:LOGOTYPE:H555:RIC	
3 - 33		H5554183	PLATE:LOGOTYPE:H555:LAN	
3 – 33		H5554187	PLATE:LOGOTYPE:H555:GES	
5 - *	H5563602	H5573605	OPERATION PANEL - ASIA : F2.5L	
5 – 1	H5563662	H5563612	MODE SELECT SHEET - ASIA : F2.5L	
5 – 2	H5563658	H5563610	LCD SHEET - NA/ASIA : F2.5	
5 – 3	H5573609	H5573609	FUNCTION SHEET - NA/ASIA : F2.5L	
5 – 5	H5563647	H5563694	KEYTOP – 10 KEY	
5 – 37	H5564208	H5574208	SHEET QUICK DIAL - ABC	
5 – 38	H5573686	H5573689	SHEET KEYTOP DIAL L	N
29 – 14	H5566103	H5566109	PCB:FCU-F2.5:EU:ASS'Y	N
33 – 3		H5566180	NICF BOARD	N
51 – 13	H5568609	H5578409	OPERATING INSTRUCTIONS:F2.5:BASIC	N
51 – 13	H5568709	H5578509	OPERATING INSTRUCTIONS:F2.5:ADVANCE	$\checkmark$

Stella-F2.5L (H557-69)

RIGOH

## Technical Bulletin

Reissued: 21-Jan-05 Model: Model S-F2

Date: 28-Feb-03

No.: RH556002g

#### **RTB Reissue**

The items in <b>bo</b>	<i>ld italics</i> have been adde	ed.		
Subject: ROM History (Model S-F2)				d by: A. Ishiyama
From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	Part informat		<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> </ul>

S-C1a (B045) S-C1aF (B049) S-C1b (B044) S-C1bF (B046) S-F1 (H555) S-F2 (H556/H557)

We hereby inform you of firmware history for the Model S-F2.

### (For NA Model)

H5567200	Version	C.SUM	Production
С	50	65C0	1st Mass Prod.
D	51	46C6	February Prod. '03
E	52	71CB	March Prod. '03
F	54	DD1E	June Prod. '03
G	55	3270	July Prod. '03
Н	56	972C	September Prod. '03
J	57	7119	January Prod. '04
К	58	54B7	July '04 Prod.
L	59	ED0E	October '04 Prod.

#### (For European/Asian Model)

H5567201	Version C.SUM Prod		Production
С	50	9C67	1st Mass Prod.
D	51	7D73	February Prod. '03
E	52	A921	March Prod. '03
F	54	1474	June Prod. '03
G	55	69C5	July Prod. '03
Н	56	CEA2	September Prod. '03
J	57	B161	January Prod. '04
К	58	9502	July '04 Prod.
L	59	2D7D	October '04 Prod.

Reissued: 21-Jan-05

Model: Model S-F2

Date: 28-Feb-03

No.: RH556002g

Symptom Corrected	Version
<ul> <li>Some data is not printed out under these conditions:</li> <li>The machine receives in fine mode (200x400dpi) in JBIG mode, and then,</li> <li>The machine prints out the file in super fine mode (400x400dpi)</li> </ul>	59
<i>If the machine receives data sent by T.38 (IP-FAX) while in Energy Saver Mode, the machine recovers but sometimes the data is not printed out.</i>	
Sometimes, the operator can clear a fusing SC error with power Off/On (see RTB RH556012 for details). Important: After you install this firmware, clear the SC history. There are two	
ways to do this: 1. Execute Sp5-810, OR 2. Change Plotter bit SW01, bit 0 to a value of: "1"	58
Modified to support Server Domain Authentication. (Refer to the RTB RH556008 for details.) Note: In addition to this FCU version, it is also necessary to update to NIC v4.3.1 in order to use this feature.	57
Modified for use with the Taiwan model (H556-19). Order of TTI information on Asia model corrected to: Date, Month, Year.	56
Reception fails if the DCS signal from the (non-Ricoh) transmitting machine contains a maximum resolution capability of 600dpi.	
Some image data is sometimes missing from pdf files transferred as emails after reception in JBIG mode.	55
An original paper jam occurs in cases where the ADF motor falls out of synch with the firmware control.	54
The following is displayed if a G3 address is specified using the redial function when Color Scan has been selected, even though there is no G4 option for this model: "G4 ADDRESS CANNOT BE USED."	
It is possible to program a G3 address into a Quick Dial if specified using the redial function, even after Color Scan has been selected.	52
The page separation mark and repetition of data are applied when performing LAN-Fax printing (which should not happen).	
Scanning parameters changed for improved image quality. Note: It is necessary to update to this version or newer whenever replacing the CIS (see RTB #RH556003 for details).	51

## **T**echnical **B**ulletin

**Reissued: 7-Jun-06** 

Model: Model S-F2.5

Date: 18-Feb-05

No.: RH556016b

### **RTB Reissue**

The items in <i>bold italics</i> have been added.						
Subject: Firmwar	re History	Prepared by: T.Shintani				
From: 1st Tech. S	Support Sec. Service Sup					
Classification:	Troubleshooting	Part informa	tion	Action required		
	Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Other ()					

This is to inform you of the firmware history for Model S-F2.5

#### A. File Information

[EU/Asia	a Models]			
	EU			
Version	Part Nu	umber	Production	
	Sum 1	Sum 2		
1.5	H5567	H5567203C		
1.4	H5567203B		February '05	
	6554	9BB5	i obraary oo	
4.0	H5567203A		Ast Mass Desilvation	
1.3	D85A	2313	1st Mass Production.	

#### [NA Model]

L			
Version	NA Part Number Sum 1 Sum 2		Production
1.5	H5567202C		May 06
1.4	H5567202B 1677 58CE		February '05
1.3	H5567202A 4E9E E012		1st Mass Production.

Note: Sum 1 = Check Sum on IC card (8 bit), **Sum 2** = Total Check Sum on machine (16 bit)

### **B.** Change Descriptions

Symptoms Corrected	Version
Fax documents received through Memory Reception cannot be printed out.	1.5
Firmware modified to correct the following: Even when the user enables the Energy Save Timer, the machine prints out the incoming fax data right away.	1.4
1 <sup>st</sup> mass production.	1.3

# RIGOH

## Technical Bulletin

### PAGE: 1/2

Model: Model S-F2.5 Dat			ate: 31-Mar-05		No.: RH556017	
Subject: System SW 1A Added				Prepared by: T.Shintani		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	Part info	ormat	tion	Action	n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	Transm	it/rec	eive	Retro	fit information
	Other ( )					

The following System Switch was added. This is a new function for Model S-F2.5.

Syste	m Switch 1A	
No	FUNCTION	COMMENTS
0-2	Not used	
0-2 3	Not used To hide part of the fax number and PIN code 0: OFF 1: ON	This function hides the fax number and PIN code on machine reports and the LCD. On reports, these digits are shown as "*". On the LCD, no digits are displayed at all.0: OFF 1: ONNote: Use RAM address 401B82H to set the number of digits that are shown on the reports (see RAM address description for details).Example: Set RAM address to display 20 digits. $\frac{1-865-693-9697}{FAX NO.} - \frac{1234}{PIN}$ Example: Set RAM address to display 16 digits. $\frac{1-865-693-9697}{FAX NO.} - \frac{*****}{PIN}$
		<ul> <li>Caution:</li> <li>When this switch is ON,</li> <li>Functions that display the fax no./PIN are disabled (e.g. Redial).</li> <li>All digits of the fax no./PIN are displayed on the LCD while the operator enters them. After that, they are not displayed.</li> </ul>
4-7	Not used	



## Technical Bulletin

PAGE: 2/2

Model: Model S-F2.5

Date: 31-Mar-05

No.: RH556017

### **New RAM Address**

401B82H – Fax No./PIN Code Display Protection

00-14 Default **0B** (Hex)

**Note:** This RAM address controls the number of digits **that are shown** on the reports, starting from the first digit of the fax number. All digits after that are shown as "\*."

### **Example with Reception Results Report**

(RECEPTION) DATE TIME	ADDRESS	MOD E	TIME PAGE RESULT USER NAME	FILE
MAR. 22. 3:07PM 3:10PM MAR. 29. 10:48AM 11:06AM 11:07AM 11:07AM 11:12AM 11:12AM 11:14AM 11:15AM	0123 TEST TEST TEST TEST 0123456789	000000 00000 000000 00000 000000 00000 00000 00000 00000	0 0 01" P. 0 D 0 30" P. 1 0K 0 37" P. 1 0K 0 20" P. 1 0K 0 12" P. 1 0K 0 19" P. 1 0K 0 19" P. 1 0K 0 19" P. 1 0K 0 27" P. 1 0K 0 27" P. 1 0K	0000 0019 0025 0042 0044 0045 0045 0045 0047 0047 0047
1 1 : 20 AM 1 1 : 22 AM		G 3 E S G 3 E S	0 13* P. 1 OK 0 13* P. 1 OK	0 0 5 0 0 0 5 1

• System Switch 1A: **OFF** 



• System Switch 1A: **ON** RAM address **401B82H**: Set to display 10 digits

〈 RECEPTION 〉 DATE TIME	ADDRESS	MOD E	TIME PAGE RESULT USER NAME	FILE
MAR. 22. 3:07PM 3:10PM 3:24PM MAR. 29. 10:48AM 11:06AM	0123 ********** 0123 ********* TEST	G S S S S S S S S S S S S S S S S S S S	0'01" P. 0 D 0'30" P. 1 OK 0'37" P. 1 OK 0'37" P. 1 OK 0'12" P. 1 OK	0000 0019 0025 0042 0044
11:07AN 11:10AN 11:12AN 11:14AN 11:15AN	TEST ***********************************	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	0 10" P. 1 OK 0 19" P. 1 OK 0 19" P. 1 OK 0 19" P. 1 OK 0 19" P. 1 OK	0045 0046 0047 0048 0049
11:20 AN 11:22 AN	* * * * * * * * * * * * * * * * * * * *	G3ES G3ES	0'13" P. 1 OK 0'13" P. 1 OK	0050 0051

# RIGOH

## Technical Bulletin

Model: Model S-	F2		Dat	e: 7-Apr-05		No.: RH556018
Subject: Service Manual Correction (Model S-F2)			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	Part info	ormat	tion	Action	required
	Mechanical	Electrica	al	$\boxtimes$	Servic	e manual revision
	Paper path	🗌 Transm	it/rec	eive 🗌	Retrof	it information
	Other ()					

### Fax Service Manual

Page 5-56: BIT SWITCH TABLES

#### Incorrect

System Switch 16					
No.	FUNCTION	COMMENTS			
0	Not used	Do not change this setting.			
1–7*	Not used	Do not change these settings.			

### CORRECT

Syster	m Switch 16	
No.	FUNCTION	COMMENTS
0	Protection of data on the optional memory card 0: Disabled 1: Enabled	<ul> <li>When this switch is Enabled (1):</li> <li>The machine remembers whether or not the IC card was used to start the machine at the last power-on. If it was, but the card is not inserted at next power-on, the machine will not start up.</li> <li>Purpose: This prevents data on the IC card from being initialized (erased) at power-on.</li> <li>When this switch is Disabled (0):</li> <li>The machine does not remember the startup history. So if an IC card is inserted at power-on, the machine will initialize (erase) the data on the card.</li> </ul>
1–7*	Not used	Do not change these settings.

# Technical Bulletin

Service manual revision

Reissued: 31-Jul-07

Model: Model S-	-F2.6 / S-F2.6L	Dat	e: 5-Mar-07	No.: RH556019a
<b>RTB Reissue</b> The items in <b>bo</b>	Id italics have been a	added.		
Subject: New Mo	odel F-2.6 / S-F2.6L		Prepared by:	T.Shintani
From: 1st Tech.	Support Sec. Service Supp	port Dept.		
Classification:	Troubleshooting	Part informa	tion 🛛 🖂 Ac	tion required

Electrical

 Paper path
 Transmit/receive
 Retrofit information

 Other ( )
 Model S-F2.6 has been newly released. This bulletin shows the differences between this

## **Service Manual Information**

Mechanical

## 1. SPECIFICATIONS

new model and the S-F2.5.

Memory Capacity SAF: Standard: 7MB to 16MB

## 2. OTHERS

Design Changes:

- The Ricoh logo was updated
- The Energy Star label was changed
- The front panel was redesigned
- The Quick panel was redesigned

### Software:

Officially supports the Cisco Call Manager (CCM).

### **Parts Catalog Information**

A new Parts Catalog was issued for this model. It contains all of the MB P/N changes announced up until the date this RTB was issued.

# Technical Bulletin

### **PAGE: 1/1**

Model: Model S-	F2.6		Dat	e: 11-Jul-07		No.: RH556020
Subject: Firmwa	re History			Prepared by	: T. S	Shintani
From: 1st Tech. S	Support Sec. Service Support	Dept.				
Classification:	Troubleshooting	Part inf	ormat	tion 🛛 🛛 A	Actior	n required
	Mechanical	Electric	al		Servio	ce manual revision
	Paper path	🗌 Transm	nit/rec	eive 🗌 F	Retro	fit information
	Other ()					

This is to inform you of the firmware history for Model S-F2.6.

### A. File Information

### [EU/Asia Models]

Version	Part Number	Production
04	H5567205A	Jun 2007 production

### [NA Model]

Version	Part Number	Production
04	H5567204A	Jun 2007 production

## **B.** Change Descriptions

Symptoms Corrected	Version
Other changes:	04
Supports the changes made to Daylight Saving Time in N.A	04

## Technical Bulletin

**PAGE: 1/8** 

Model: Stella-C3 and Stella-F

Date: 21-Nov-07

No.: RB262023

Subject: Developer leakage from PCU				Prepared by: M. Ishihara		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting  Mechanical	Part informat Electrical		Action required		
	Paper path Other ()	Transmit/rec	eive	Retrofit information		

## Symptom

During the installation of a new machine, developer leaks out of the PCU.

Note: This is estimated to occur on only 2.3% of the Affected Units listed below.

## Cause

The PG (photoconductor gap) is too narrow, causing the development seal to peel off. This is caused by one or more of the following:

- The position of the slotted hole in the PCU front cover was incorrect
- The position of the plastic rod on the PCU front side plate was incorrect
- The PCU front side plate was not fixed to the PCU base completely. As a result, a gap was created between the front side plate and the PCU base.

## Solution

## **Production line**

The PCU assembly process was modified as follows:

- A step was added to ensure that there is no gap between the front side plate and PCU base.
- The plastic rod on the PCU front side plate will be removed (cut).

**Note:** As mentioned below, there is no side effect created by removing this rod from the PCU. This is true for both normal PCUs and affected PCUs.

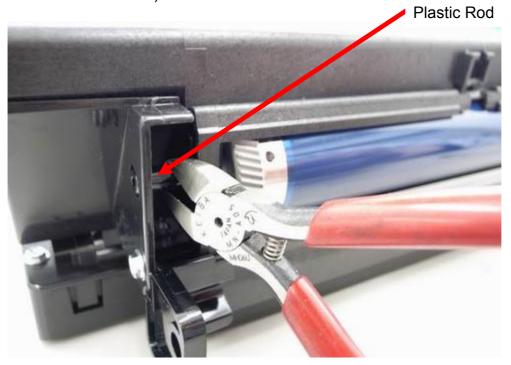
### In the field

Do the following procedure when you install a new machine mentioned in the Affected Units list below.

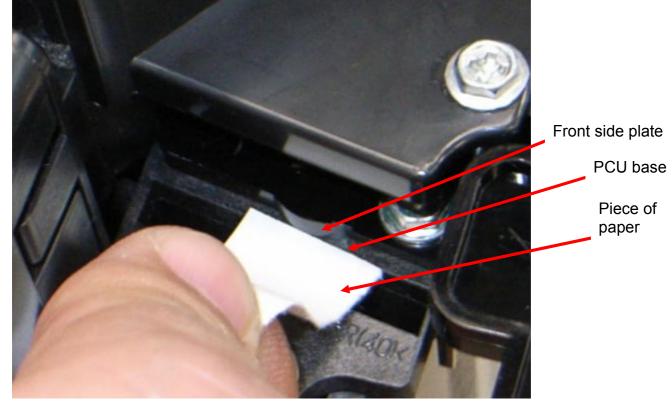
<b>T</b> echnical	<b>B</b> ulletin

## Procedure

Cut and remove the plastic rod using a pair of needle-nosed pliers.
 Note: There is no side effect created by removing this rod from the PCU (even from a normal PCU).



2. Check the gap between the front side plate and PCU base using a piece of paper.



L	echnical	<b>B</b> ulletin
	<b>OOTHIOUT</b>	

Model: Stella-C3 and Stella-F

**RICOH** 

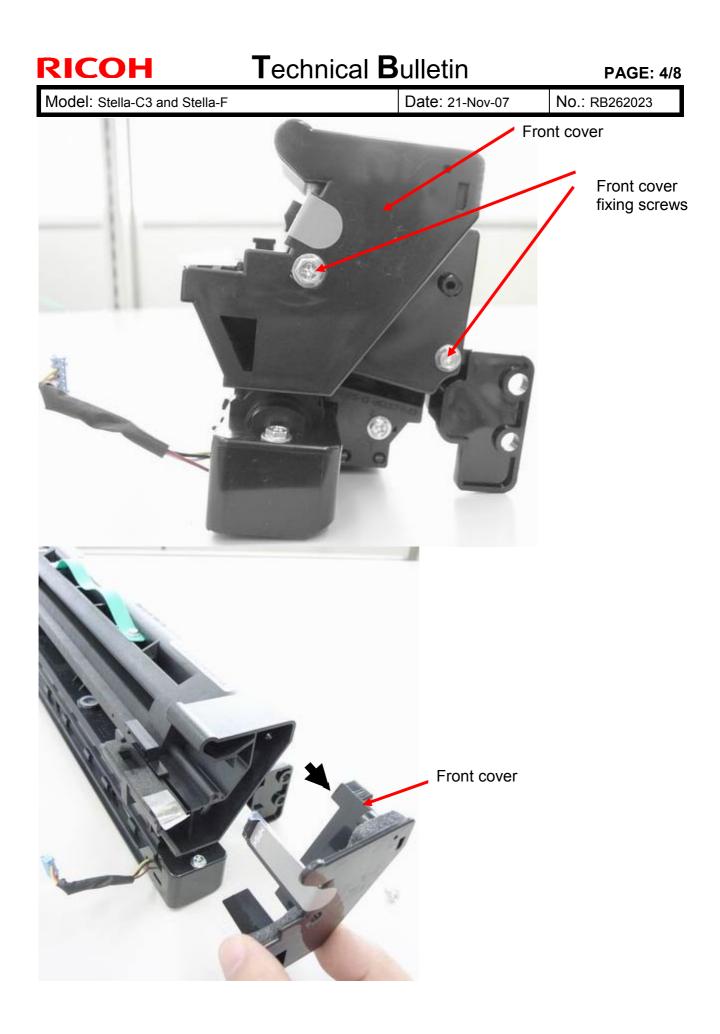
Date: 21-Nov-07

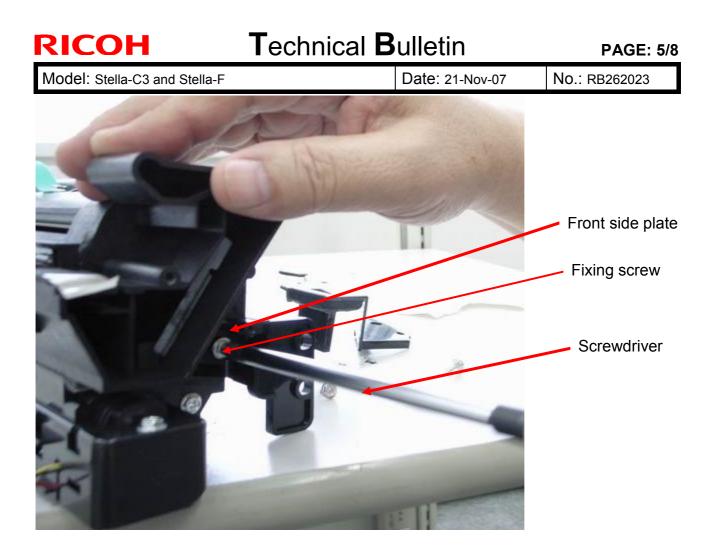
No.: RB262023

# If you can insert the piece of paper into the gap in Step 2, continue with this procedure.

3. Remove the tape and front cover of the PCU (2 screws).

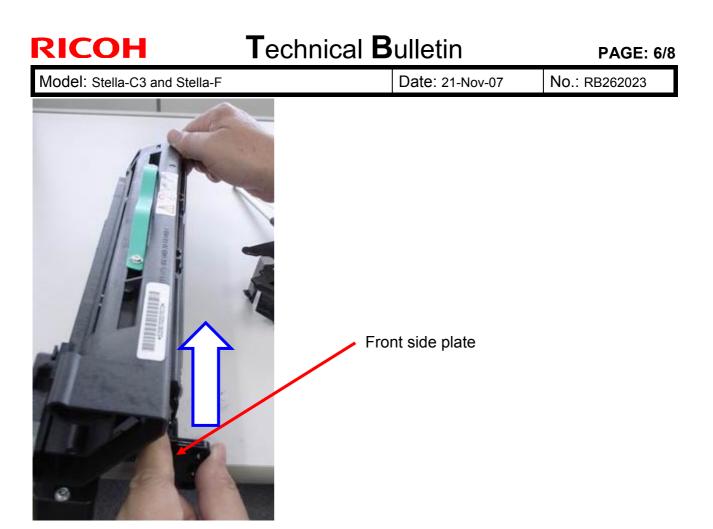






- 4. Loosen the fixing screw for the front side plate.
- 5. Press the front side plate in the direction of the white arrow (see the photo on the next page).

Note: This is to eliminate the gap between the front side plate and the PCU base.



- 6. Tighten the fixing screw for the front side plate.7. Reattach all the parts you removed in this procedure.

Model: Stella-C3 and Stella-F

Date: 21-Nov-07

No.: RB262023

## Affected Units (Machine Serial Numbers)

**Note:** As mentioned above, this symptom is estimated to occur on only 2.3% of the Affected Units listed below.

<Supply PCU for Stella-C3> B44681: 20070100001 (200612 prod.) – 20070299999 (200702 prod.) <Supply PCU for Stella-F> B44683: 20061209717 (200612 prod.) – 20070299999 (200702 prod.) <Stella-C3> B26217: L9778700001 (200703 prod.) – L9778799999 (200703 prod.) B26226: 8W779260003 (200612 prod.) - 8W778679999 (200706 prod.) B26267: L9769600025 (200612 prod.) – L9779099999 (200706 prod.) B28029: L9869600001 (200612 prod.) - L9879099999 (200706 prod.) B28067: L9869600170 (200612 prod.) - L9878699999 (200702 prod.) B28417: L9969600032 (200612 prod.) – L9979099999 (200706 prod.) B28426: 8W889260001 (200612 prod.) - 8W888679999 (200706 prod.) B28429: L9969600553 (200612 prod.) – L9979099999 (200706 prod.) B28467: L9969600611 (200612 prod.) – L9979099999 (200706 prod.) B28817: M0169600213 (200612 prod.) – M0178999999 (200706 prod.) B28826: 8W999260001 (200612 prod.) - 8W998679999 (200706 prod.) B28829: M0169603545 (200612 prod.) – M0179099999 (200706 prod.) B28867: M0169604145 (200612 prod.) – M0178999999 (200706 prod.) B29217: M0269600046 (200612 prod.) – M0279099999 (200706 prod.) B29326: 8X228470001 (200704 prod.) - 8X228679999 (200706 prod.) B29367: M0369600001 (200612 prod.) – M0378999999 (200706 prod.) <Stella-F> H55657: A4569600058 (200612 prod.) - A4578799999 (200703 prod.) H55757: A4669600001 (200612 prod.) – A4678799999 (200703 prod.) H55769: A4669600395 (200612 prod.) - A4678799999 (200703 prod.) H55507: A3569607001 (200612 prod.) - A3579099999 (200706 prod.) H55547: A3569647001 (200612 prod.) - A3579099999 (200706 prod.) H55549: A3569649001 (200612 prod.) - A3579099999 (200706 prod.) H55607: A4569607001 (200612 prod.) - A4579099999 (200706 prod.) H55707: A4669607001 (200612 prod.) - A4679099999 (200706 prod.) H55747: A4669647001 (200612 prod.) – A4679099999 (200706 prod.) H55562: A3578501072 (200612 prod.) - A3578799999 (200703 prod.) H55567: A3578501713 (200612 prod.) – A3578799999 (200703 prod.) H55557: A3578500001 (200612 prod.) - A3578799999 (200703 prod.) H55767: A4669600215 (200612 prod.) - A4678799999 (200703 prod.) H55569: A3578502919 (200612 prod.) - A3578799999 (200703 prod.) H46560: C6078100001 (200612 prod.) - C6078299999 (200703 prod.) H55762: A4678500319 (200701 prod.) - A4678699999 (200702 prod.) H55566: 5I338270001 (200701 prod.) – 5I448379999 (200703 prod.)



## Technical Bulletin

Model: Stella-C3 and Stella-F	Date: 21-Nov-07	No.: RB262023
H55766: 5I338270001 (200702 prod.) - 5I4483799	999 (200703 prod.)	
H55519: A3578700001 (200703 prod.) – A3579099	9999 (200706 prod.)	
H55542: A3578700001 (200703 prod.) – A3579099	9999 (200706 prod.)	
H55546: 5R118470001 (200703 prod.) – 5R11867	9999 (200706 prod.)	
H55749: A4678800334 (200704 prod.) – A4678909	9999 (200705 prod.)	
H55746: 5R228470001 (200704 prod.) - 5R22867	· · · · ·	
H55742: A4678900265 (200705 prod.) – A4679099	9999 (200706 prod.)	

## **Modification Cut-in Serial Numbers**

<Supply PCU> B44681, B44683: 20070618321 -

<Stella-C3> B26217: L9779100001 -B26226: 8W 78770001 -B26267: L9779100081 -B28029: L9879100001 -B28067: L9879100001 -B28417: L9979100001 -B28426: 8W88770003 -B28429: L9979100458 -B28467: L9979000945 -B28817: M0179100021 -B28826: 8W98770014 -B28829: M0179104553 -B28867: M0179105061 -B29217: M0279100001 -B29326: 8X28770001 -B29367: M0379100001 -<Stella-F> H55707: A4679100241 -H55541: A3579101263 -H55742: A4679100257 -H55746: 5R28770001 -H55749: A4679100358 -H55747: A4679100273 -H55507: A3579200001 -H55549: A3579200948 -H55519: A3579200540 -H55546: 5R18870001 -H55542: A3579200625 -H55607: A4579200001 -H55547: A3579200765 -

\*Other models: from next production onward.

# Technical Bulletin

Model: Model S-F2.6			Dat	Date: 5-Jun-08		No.: RH556021
Subject: Manual correction				Prepared by: T. Shintani		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Classification: Troubleshooting Part inform		ormat	tion	Action	n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	🗌 Transm	it/rec	eive	Retrof	fit information
	Other ()				Tier2	

### Important Information about Dial Tone Detection

- Dial Tone Detection was added to User Parameters, and deleted from SP mode. Also, the default for Dial Tone Detection was changed to "ON".
- In accordance with this change, the Service Manual was changed as shown below:

Service Manual P.5-102 Old content: 4000F5(H) - User parameter switch 21 (SWusr\_15) Bits 0 to 7♦: Not used

### **NEW content:**

4000F5(H) - User parameter switch 21 (SWusr\_15) Bits 0 to 1♦: Not used Bit 2: Dial tone detection (PSTN 1) 0: Disabled, 1: Enabled Bit 3: Dial tone detection (PSTN 2) 0: Disabled, 1: Enabled Bits 4 to 7♦: Not used

# Technical Bulletin

## Reissued: 22-Jul-08

Model: Model S-F2.6 Da			Dat	e: 11-Jul-07	No.: RH556020a
Subject: Firmware History			Prepared by: T. Shintani		
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	Classification: Troubleshooting Part informati		tion 🛛 Action required		
	Mechanical	Electric	al	🗌 Se	rvice manual revision
	Paper path	Transmit/rec		eive 🗌 Re	trofit information
	Other ()				

This is to inform you of the firmware history for Model S-F2.6.

### A. File Information

### [EU/Asia Models]

Version	Part Number	Production
05	H5567205B	Jul 2008 production
04	H5567205A	Jun 2007 production

### [NA Model]

Version	Part Number	Production
05	H5567204B	Jul 2008 production
04	H5567204A	Jun 2007 production

## **B.** Change Descriptions

Symptoms Corrected	Version
Symptom corrected: Dial tone detection does not work correctly when the country code is set to "Italy".	05
Other changes: Supports the changes made to Daylight Saving Time in N.A	04

## Technical Bulletin

Reissued: 26-Nov-08

Model: Model-K3, Model S-F2

Date: 5-Sep-02

No.: RH310001g

### **RTB Correction**

The items in *bold italics* have been corrected or added.

# (Model S-F2 has been added to this RTB, as this firmware is commonly used on Models K3 and S-F2).

Subject: SG3 Op	tion ROM History (Model	Prepared by: K. Moriizumi		
From: 1st Tech. Support Sec. Service Support Dept.				
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Other ()</li> </ul>	Part information     Electrical     Transmit/rec	Service manual revision	

We hereby inform you of firmware history of the optional SG3 for Model K3 and Model S-F2.

H3107235	Version	C.SUM	Production
D	54	83E2	1st Mass Prod.
E	61	5BCA	August Prod. '02
F	63	1B2B	October Prod. '02
G	66	F00E	December Prod. '02
Н	69	B4E2	May Prod. '03
J	70	4897	July Prod. '03
К	71	C128	October Prod. '03
N	75	-	November Prod. '08

Symptom Corrected	Suffix
Other changes:	Ν
1. Supports G3 lines for Brazil.	
2. Echo canceler is ON at the fall-back from V34 to non-V34 protocol.	
A portion of the sample image on the Transfer Results Report is sometimes	К
missing.	
A portion of the image along the main scan direction is sometimes missing	К
when sending with reduced image Tx at extra super fine resolution.	
Reception is terminated when the DCS signal declares 600dpi resolution and	J
mm-only capabilities.	
Reception may fail when a certain photo image is received.	Н
Delays in international V.34 transmission may cause communication to fail.	G
The second page may not be received when the first page is almost blank and	F
the fax is sent with a V.17 modem using AI short protocol.	
The connection may be severed if a delay of approx. 400ms occurs during	E
V.34 Polling Reception.	
If the transmitting machine performs mm-to-inch conversion to accommodate	E
the receiving machine, the image data is shrunk along the main-scan direction	
and stretched along the sub-scan direction at the receiving side.	

# Technical Bulletin

### PAGE: 1/1

Model: Model S-F2.6/F2.6L			Dat	Date: 26-Jun-09		No.: RH556022
Subject: Parts catalog correction				Prepared by: M. Ishihara		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	Troubleshooting	ng 🛛 🖂 Part informat		tion 🗌	Action	required
	Mechanical	Electric	al		Servic	e manual revision
	Paper path	🗌 Transm	it/rec	eive 🗌	Retrof	fit information
	Other ( )				] Tier2	

Incorrect P/N	Correct P/N	Description	Q'ty	Int	Page	Index	Note
H5563621	H5563620	Exchange Plate: Dial: Left: Sub-Ass'y	1-1	-	5	11	
H5563623	H5563622	Exchange Plate: Dial: Right: Sub-Ass'y	1-1	-	5	12	

Change/Reason: Part number correction in the Model S-F2/F2.5/F2.6/F2.6L parts catalog.

# Technical Bulletin

## PAGE: 1/1

Model: S-F2/2.5/2.6/F2.6L Da				e: 8-Jul-10	No.: RH556023		
Subject: Sheet: Fuse: FIH 6.3A (EM)				Prepared by: M. Ishihara			
From:2nd Overse	as Tech Support Sec. 2nd PQ	M Dept.					
Classification:	Troubleshooting Z Part in		ormat	tion 🗌 Ac	Action required		
	Mechanical	🗌 Electrica		🗌 Se	Service manual revision		
	Paper path Transm		it/rec	eive 🗌 Re	Retrofit information		
	Other ()			🗌 Tie	er2		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
-	11071186	Fuse: FIH 6.3A (EM)	0-1	-	29	105	

Change/Cause: Index number 105 was missing.

14.ELECTRICAL SECTION (H556/H557)

