@ጠ	ПΠ
GO	ᄓ

PAGE:	1	ľ
-------	---	---

Model: Model S-F2 Date				e: 31-Jan-0	3	No.: MH556001
Modified Article: Parts Catalog Corrections				Prepared	by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	cation: To facilitate assembly To improve		e reliability	()	
☐ Part standardization ☐ Other						

Please apply the following P/N corrections to your Parts Catalogs.

Mainframe (H556/H557)

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
B0444949	B0444952	Cover – Original Table	1	-	3	9	
H5561011	H5561013	Contact Image Sensor Ass'y	1	-	15	16	
H5561301	H5561310	Discharge Brush	1	ı	17	26	

Printer Controller (B441)

	, ,						
Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
B4415162	B4415172	Controller board	1	-	3	1	

വരു	ПП
(GO	LnJ

Model: Model S-F2 Date			e: 28-Feb-0	3	No.: MH556002	
Modified Article: Swivel Bracket				Prepared	by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To improve		e reliability	()		
☐ Part standardization ☐ Other						

The following has been changed to improve the reliability of duplex printing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5564175	H5564179	Swivel Bracket	1	-	27	30	

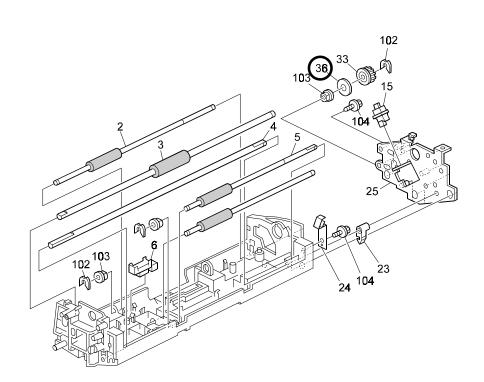
രത	ПΠ
GO	لآلا

PAGE: 1/1

Model: Model S-F2 Date			e: 28-Feb-0	3	No.: MH556003	
Modified Article: Spacer				Prepared	by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To improve		e reliability	()		
☐ Part standardization ☐ Other						

The following has been added to facilitate assembly of the R1 roller shaft and to ensure the bushing stays properly in place.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	H5561215	Spacer	1	-	19	36	



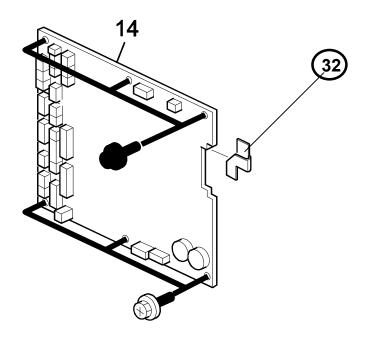
\sim	
լլուու	I U I
	Inl
(GO	uu

PAGE:	1/1

Model: Model S-F2 Date				e: 28-Feb-03		No.: MH556004
Modified Article: In	nsulation Sheet (FCU)	Prepared by: M. Mano				
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vendor cha		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliabilit		e reliability	()
	☐ Part standardization	☐ Othe	r			

The following has been added to improve the insulation of the FCU board.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	H5565874	Insulation Sheet	1	ı	29	32	



Reissued: 28-Dec-04

Modification Bulletin

PAGE: 1/1

Model: Model S-F2	Date: 6-Mar-03	No.: MH556005a
Model: Model 3-1 2	Date. 0-Iviai-03	1 10 WII 1550005a

MB Correction

The items in bold italics have been corrected or added.

Modified Article: Parts Catalog Corrections Pre			Prepared	l by: A. Ishiyama
From: 1st Tech. Support Sec. Service Support Dept.				
Reason for	□ Parts catalog correction	☐ Vendor change		☐ To meet standards
Modification:	☐ To facilitate assembly	☐ To improve reliabili		()
☐ Part standardization ☐ Other				

The following have been changed to improve paper feeding performance.



Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561297	H5561315	Gear - 14/44Z	1	X/O	19	12	
H5561298	AB011326	Gear - 17Z	1	X/O	19	16	
H5561297	H5561314	Gear - 16/44Z	1	X/O	19	21	

	മ്പ	ПΠ
KU	GO	ய

Reason for

Modification:

Model: Model S-F2

Modified Article: Parts Catalog Corrections

From: Technical Services Sec. Service Planning Dept.

Modification Bulletin

Date: 11-Mar-03			No.: MH556006		
		Prepared	by: M.	Mano	
ept.					
☐ Vendor change		☐ To m	neet standards		
☐ To improve reliability			()	

PAGE: 1/1

The material for the Reverse Bracket has been strengthened.

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Mainframe (H556/H557)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561263	H5561313	Reverse Bracket	1	X/O	17	22	
H5561306	-	Exit Roller Sheet	1→0	ı	17	41	

Other

ര	ПП
(GO	Ш

PAGE: 1	1/	1
---------	----	---

Model: Model S-F2 Date			te: 11-Mar-03		No.: MH556007	
Modified Article: Parts Catalog Corrections					by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vendor change ☐ To improve reliabilit		-	☐ To n	neet standards
Modification:	☐ To facilitate assembly			e reliability	()
	☐ Part standardization	☐ Othe	r			

To facilitate assembly, the Dial Sheet has been changed as follows.

Mainframe (H556)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5563681-	-	Dial Sheet - T	1→0	ı	5	14	
H5563682-	-	Dial Sheet - G	1→0	-	5	16	
H5563683-	-	Dial Sheet - V	1→0	-	5	18	
H5563684-	_	Dial Sheet - P	1→0	-	5	20	
H5563686	►H5563689	Dial Sheet	1	X/O	5	36	

Mainframe (H557)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5563681-	-	Dial Sheet - T	1→0	-	5	14	
H5563682-	-	Dial Sheet - G	1→0	-	5	16	
H5563683-	-	Dial Sheet - V	1→0	-	5	18	
H5563684-	-	Dial Sheet - P	1→0	-	5	20	
H5573686 ^{_1}	►H5573689	Dial Sheet	1	X/O	5	38	

Model: Model S-F2 Date			e: 11-Mar-03		No.: MH556008	
Modified Article: Parts Catalog Revision					by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	☐ To improve reliability		()
	☐ Part standardization	☐ Othe	r			

I. Parts Catalog Revision

Please apply the following P/N change to your catalogs:

Mainframe (H556/H557)

Old	New	Description	Q'ty	Int	Page	Index	Note
part number	part number						
	H5561321	ADF Rear Cover (NA/Asia)	1	ı	15	11	
	H5561322	ADF Rear Cover (EU)	1	-	15	11	

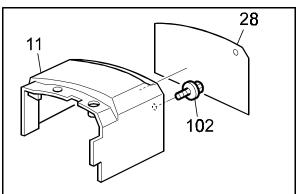
II. Important Note for Jan '03 Production Machines Only

Please note the following parts that are available from the SPC for use on <u>January '03</u> production machines only.

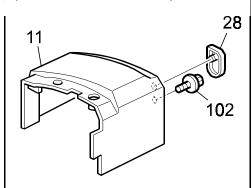
- ADF Rear Cover (N/A, Asia): H5561294, pg. 15, #11.
 ADF Rear Cover (EU): H5561295.
- ADF Rear Cover Sheet: H5561305, pg. 15, #28.
 Note: This is used in place of the ADF Screw Cap.

Illustration for reference only (P/C does not need to be changed):

[Jan '03 production only]



[From Feb '03 production] (Current P/C illustration)



\square	ጠ	ПΠ
	U	山

PAGE:	1	/1
-------	---	----

Model: Model S-F2 Date			Date: 20-Mar-03		No.: MH556009	
Modified Article: F	Parts Catalog Corrections	Prepared	by: M.	Mano		
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

To facilitate assembly, the following has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0441156	B0441159	Rear Drive Plate	1	X/O	27	19	

PAGE: 1/1

Reissued: 28-Mar-03

Model: Model S-F2	Date: 20-Mar-03	No.: MH556010a
-------------------	-----------------	----------------

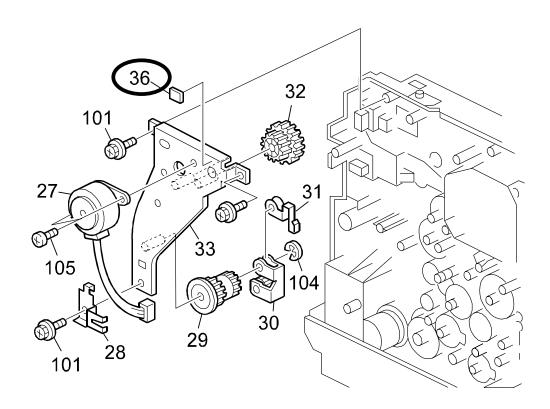
MB Correction

The items in bold italics have been corrected or added.

Modified Article: Damping Insulation			Prepared	by: M. Mano
From: Technical Services Sec. Service Planning Dept.				
Reason for	□ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards
Modification:	☐ To facilitate assembly			()
	☐ Part standardization	☐ Other		

The quantity of the following has been increased by one to further minimize noise from the duplex mechanism.

Part number	Description	Q'ty	Int	Page	Index	Note
B0441139	Damping Insulation	2 → 3	ı	27	36	



(F)	ጠ	ПП
ரு	U	山

PAGE:	1	/1
-------	---	----

Model: Model S-F2 Date			e: 20-Mar-03		No.: MH556011			
Modified Article: Parts Catalog Corrections					Prepared by: M. Mano			
From: Technical Services Sec. Service Planning Dept.								
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	()		
	☐ Part standardization	☐ Othe	r					

To facilitate assembly, the following has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0445218	H5555105	Harness - Paper End Sensor	1	X/O	9	21	

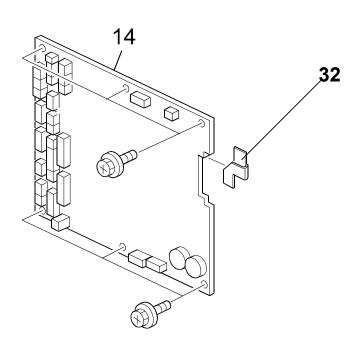
മ	ጠ	ПП
ரு	(Ш

_	_	_	_	_	_
D	Λ	G	┏.	1	11
г	м	J	┗.		,

Model: Model S-F2 Dat			e: 25-Mar-03		No.: MH556012				
Modified Article: FCU Part Number Change					Prepared by: M. Mano				
From: Technical Services Sec. Service Planning Dept.									
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards			
Modification:	☐ To facilitate assembly			e reliability	()			
	☐ Part standardization	☐ Other	r						

The FCU Board has been changed to further improve its insulation, and the Insulation Sheet was deleted, as this part is no longer necessary.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5566102	H5566104	FCU Board (120V)	1	X/O	29	14	
H5566103	H5566105	FCU Board (230V)	1	X/O	29	14	
H5565874	ı	Insulation Sheet	1→0	-	29	32	



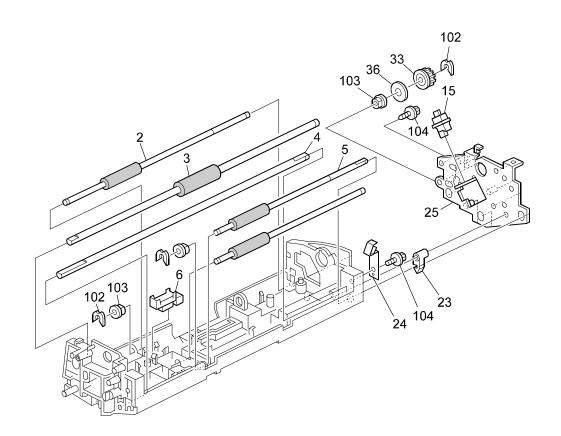
G	M	ПЛ
யு	w	Ш

PA	١G	F	1	1
	v	_		,

Model: Model S-F2			Date	e: 25-Mar-0	3	No.: MH556013
Modified Article: R1 Roller					by: M.	Mano
From: Technical Services Sec. Service Planning Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

The following has been changed to facilitate installation of the R1 Roller in the field.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561257	H5561316	R1 Roller	1	X/O	19	2	
H5561215	1	Spacer	1→0	-	19	36	



G	M	ПЛ
யு	w	Ш

PAGE: 1/	PAGE: '	1/	1
-----------------	---------	----	---

Model: Model S-F2 Date			∋: 9-May-03		No.: MH556014	
Modified Article: Contact Image Sensor Assembly					by: M.	Mano
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

The following has been changed to facilitate assembly.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561013	H5561014	Contact Image Sensor Ass'y	1	X/O	15	16	

	R	IJ١	П
KU		ונע	N

Modification:

☐ Part standardization

Modification **B**ulletin

Model: Model S-F2			e: 12-May-0	No.: MH556015	
Modified Article: I	Prepared by: M. Mano				
From: 1st Tech. Su	pport Sec. Service Support Dep	ot.			
Reason for	□ Parts catalog correction	☐ Vendor cl	☐ Vendor change		neet standards
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	()

PAGE: 1/1

The following have been changed to make the opening/closing action of the covers more smooth.

☐ Other

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561321	H5561323	ADF Rear Cover (NA/Asia)	1	X/O	15	11	
H5561322	H5561324	ADF Rear Cover (EU)	1	X/O	15	11	

(F)	ጠ	ПП
ரு	U	山

PAGE:	1	/1
-------	---	----

Model: Model S-F2 Date			e: 25-Jun-0	3	No.: MH556016	
Modified Article: P	arts Catalog Corrections	Prepared	by: M.	Mano		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

The following have been changed to improve the performance of the Stamp function.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5561113	H5561153	Scanner Base	1	X/O	15	15	
H5561115	H5561154	Stamp Cover	1	X/O	15	13	

佪	ጠ	ПП
G	w	Ш

PAGE: 1/	AGE: 1/1
-----------------	----------

Model: Model S-F2 Date			e: 30-Jul-03		No.: MH556017	
Modified Article: Parts Catalog Corrections				Prepared	by: M.	Mano
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	mbly 🛛 To improve		e reliability	()
	☐ Part standardization	☐ Othe	r			

The FCU board has been modified to further ensure proper operational performance.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5566104	H5566106	FCU Board (120V)	1	X/O	29	14	
H5566105	H5566107	FCU Board (230V)	1	X/O	29	14	

തെ	пп
1111211111	I۳I
(GO	Ш

Reason for

Modification:

Modification Schedule:

Model: Model S-F2

Modified Article: Fusing Unit

From: 1st Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification **B**ulletin

Prepared by: A. Ishiyama	
t.	
☐ Vendor change ☐ To meet standards	
☐ To improve reliability ()	
☑ Other (To Facilitate servicing in the field)	

PAGE: 1/1

The fusing unit has been registered as a service part to facilitate servicing in the field.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	H5562117	Fusing Unit – 120V	0→1	-	25	*	
-	H5562127	Fusing Unit – 230V	0→1	-	25	*	

വതര	ПП
160	llñl

Model: Model S-F2 USA and Taiwan Models Date:			e: 20-Oct-04	4	No.: MH556019	
Modified Article: Power Supply Cord – 120V			Prepared by: A. Ishiyama			
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other (To Facilitate servicing in the field)		☐ To m	neet standards)	
Modification Schedule:	From November '04 production	on				

This bulletin is for the following models only:

- Model S-F2 NA model (H556/H557-17)
- Model S-F1/S-F2 Taiwan models (H555/H556-19)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5565006	H5565008	Power Supply Cord – 120V	1→1	X/O	29	13	1
H5555014	H5555002	Power Supply Cord : Taiwan	1→1	X/O	29	13	2

Note:

- 1. For NA models
- 2. For Taiwan models

Change: Changed the wiring of the power supply cord. **Reason:** The hot and neutral wires were reversed.

NOTE: This will <u>not</u> cause any kind of safety issue (see RTB #RH556014 for details).



PAGE: 1/1

RM M	牊
(K(I)	吅

PAGE:	1/1
-------	-----

Model: Model S-F2 Date		te: 16-Dec-04		No.: MH556020		
Modified Article: Polygon Scanner Motor		Prepared by: M. Ishihara				
From: 1st Tech. Sup	port Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprove	e reliability	()
	□ Part standardization	☐ Othe	r ()			
Modification						
Schedule:						

Change/Reason: Parts standardization with the Stella-C2.

Note:

- 1) The thickness of the new rotation disc is 2mm (old: 3mm).
- 2) The new motor makes less noise than the old motor.
- 3) This parts standardization change was also made on the Stella-C1/F1.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060227	AX060284	Polygon Scanner Motor	1-1	O/O	31	5	



160)[[]
[(6 (0))[[

Model: Model S-F2 Taiwan Models Date		e: 17-Dec-04		No.: MH556021		
Modified Article: Operation Panel – Taiwan		Prepared by: A. Ishiyama		Ishiyama		
From: 1st Tech. Sup	pport Sec. Service Support Dep	ot.				
Reason for	☐ Parts catalog correction	☐ Vend		•	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()
	□ Part standardization	☐ Other	r ()			
Modification	After the old parts have become	me out of	stock	ζ.		
Schedule:						

Note: This bulletin is for the following models only.

Model S-F2 Taiwan model (H556-19)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5563647	H5563694	Keytop – 10 key	1→1	0/0	5	5	*

*Note: For the Taiwan model only.

Change: The color of the ten keypad.

Reason: Parts standardization with the next model (Model S-F2.5).

ገጦበ	ЛΠ
)囧

PAGE:	1	ľ
-------	---	---

Model: Model S-F2 Date		ate: 17-Dec-04		No.: MH556022		
Modified Article: ADF Upper Cover		Prepared by: A. Ishiyama		Ishiyama		
From: 1st Tech. Sup	pport Sec. Service Support Dep	pt.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☑ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()		☐ To n	neet standards)	
Modification Schedule:	After the old parts have beco	me out of	stock	(.		

Note: This bulletin is for the following models only.

Model S-F2/S-F2L (H556-1x, 2x/H557-1x, 2x)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5561252	H5571252	ADF Upper Cover	1→1	O/O	15	1	

Change: The color of the part.

Reason: Parts standardization with the next model (Model S-F2.5/F2.5L).

(G()	牊
(G(0)	ΙПΙ

PAGE:	1/
-------	----

Model: Model S-F2 Date			e: 17-Dec-04		No.: MH556023	
Modified Article: Front Door			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly	☐ Vendor change☐ To improve reliabil		· ·	☐ To m	neet standards)
	□ Part standardization	Other ()				
Modification	After the old parts have become out of stock.					
Schedule:						

Note: This bulletin is for the following models only.

Model S-F1/S-F2/S-F2L (H555-1x,2x/H556-1x, 2x/H557-1x, 2x)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5554152	H5554180	Front Door	1→1	0/0	3	5	

Change: A different tool is used to make the part.

Reason: Parts standardization with the next model (Model S-F1.5/S-F2.5/F2.5L).

	ПП
الاس	냆

P/	٩G	E:	1	1

Model: Model S-F2 Date			e: 17-Dec-04		No.: MH556024	
Modified Article: Reduction Gear in ADF			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly	I ·	orove	ange e reliability	☐ To m	neet standards)
Modification	☐ Part standardization☐ Other ()After the old parts have become out of stock.					
Schedule:						

Note: This bulletin is for the following models only.

Model S-F2/S-F2L (H556-1x, 2x/H557-1x, 2x)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5561314	AB017689	Gear – 16/44Z	1→1	0/0	19	21	

Change: The length of the gear flange was decreased by 1.5mm, and the length of the

pulley was increased by 1.5mm.

Reason: Parts standardization with the next model (S-C2).

Note: This new part helps to ensure the correct distance between the gear flange and timing belt.



PAGE: 1/1

Reissued: 28-Dec-04

Model: Model S-F2/F2.5	Date: 17-Dec-04	No.: MH556025a
------------------------	-----------------	----------------

MB Correction

The items in bold italics have been corrected or added.

Modified Article: ADF Base			Prepared by: A. Ishiyama		
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor cha	• — ,		
Modification Schedule:					

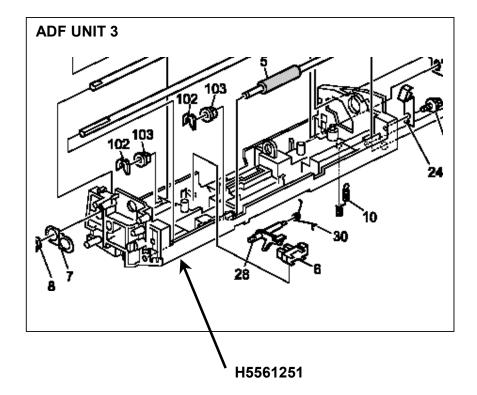
Note: This bulletin is for the following models only.

Model S-F2/F2.5 (H556, H557)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	H5561251	Base	0→1	-/-	19	36	

Change: This part was added.

Reason: It was missing from the Parts Catalog.

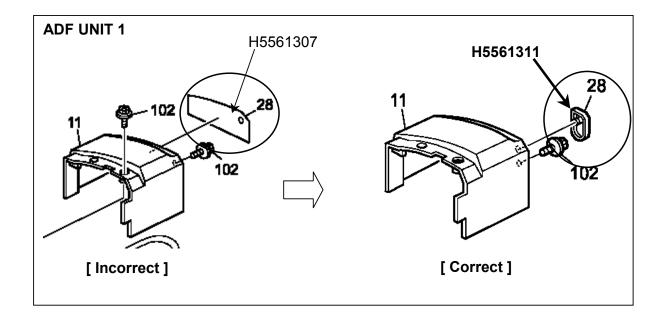


Model: Model S-F2/F2.5 Date			te: 6-Jun-05		No.: MH556026	
Modified Article: ADF Rear Cover			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendo		-	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To imp	orove	e reliability	()
	☐ Part standardization	Other	()			
Modification						
Schedule:						

Note: This MB is for Model S-F2/F2.5 (H556, H557) only.

Incorrect	Correct	Description	Q'ty	Int	Page	Index	Note
part number	part number						
H5561307	H5561311	Screw Cap	1→1	-/-	15	28	

Change/Reason: The P/N and illustration for this part were corrected.



	.C	

Reason for

Modification:

Model: Model S-F2.5

Modified Article: Parts Catalog Correction

From: 1st Tech. Support Sec. Service Support Dept.

☐ Part standardization

Modification Bulletin

2.5	Date: 12-Ap	r-06	No.: MH556027		
Parts Catalog Correction	Prepared	d by: T. Sh	intani		
pport Sec. Service Support Dept.		Tropared by. 1. onintani			
☑ Parts catalog correction ☐ Vendor	change	Other			
☐ To facilitate assembly ☐ To impro	ove reliability	☐ To me	et standards		

)

(

PAGE: 1/1

OLD Part Number	NEW Part Number	Description		Int	Page	Index	Note
B0445790		POWER PACK:BCT:CL	1	\bigcirc / \bigcirc	29	2	_
H5555000			1	0/0	29	17	_
H5565000	AZ230205	POWER SUPPLY UNIT:S-F1.5/2.5:200V	1	0/0	29	17	
H5565049	AZ230204	POWER SUPPLY UNIT:S-F1.5/2.5:100V	1	0/0	29	17	-

☐ Product Safety

Change: The materials used for these parts were changed. **Reason:** To conform to the requirements of the RoHS Directive.

Modification Bulletin

PAGE: 1/1

Model:S-F2 and S	Da	ate: 22-Sep	No.:	MH5560)28			
Modified Article: PCB				Prepared by: Y.Murata				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for Modification:	1	☐ Vendor☐ To impl☐ Produc	rove	e reliability				
For S-F2 and S-	F2.5							
	D	1		0.11)		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5566030	H5566031	PCB:Operation Sub-Unit:Ass'y	1	X/O	5	10	

Change: Material of this part has changed. **Reason:** To comply with RoHs.

Modification Bulletin

PAGE: 1/1

Model:S-F2 and S-F2.5			Da	ate: 29-Sep	o-06	No.: MH556029
Modified Article:	Speaker:Ass'y			Prepared	by: Y.Mui	rata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability		et standards
		☐ Product	☐ Product Safety		(RoHs compliant)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5555055	H5555058	Speaker:Ass'y	1	X/O	3	3	

Change: The material for this part has changed. **Reason:** To comply with the RoHs Directive.

Modification Bulletin

PAGE: 1/1

Model:S-F2.5			Da	ate: 3-Oct-0	3-Oct-06 No.: MH5560		
Modified Article:	DECAL -WEEE			Prepared	by: Y.Muı	rata	
From: 1st Tech. Su	pport Sec. Service Support D	rt Sec. Service Support Dept. Parts catalog correction					
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability			
	☐ Part standardization	☐ Product	Sa	afety	(WEE	E)	

Part Number	Description	Q'ty	Int	Page	Index	Note
B1217450	DECAL-WEEE	1	-	3	32	

Change: The part in the table was added. **Reason:** To display the WEEE marking, which is a new requirement in the EU field.

Reason for

Modification:

Model:S-F2 and S-F2.6

Modified Article: Harness – Option Paper Feed Unit From: 1st Tech. Support Sec. Service Support Dept.

☐ Part standardization

Modification Bulletin

F2.6	Date	: 31-Jul-07	No.: MH556031			
Harness – Option Paper Feed U	Jnit Pr	epared by: T. S	hintani			
pport Sec. Service Support Dep	ot.					
□ Parts catalog correction □] Vendor chang	e Othe	r			
☐ To facilitate assembly ☐	To improve re	· —	eet standards			

(RoHs compliant)

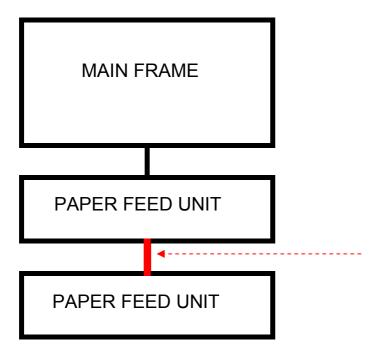
PAGE: 1/1

Part Number	Description	Q'ty	Page	Index	Note
H5565241	HARNESS:INTERFACE:LOWER:PALM:ASS'Y	1			

☐ Product Safety

Change/Reason: This part was missing from the Parts Catalog.

Note: This harness is used to connect the two Paper Feed Units, as shown below.



Modification Bulletin

PAGE: 1/1

Model: Model S-F2.6 Date						No.: MH556032
Modified Article: S		Prepared by: T. Shintani				
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

Mainframe (H556/H557)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA140807	AA140903	Shaft - Pressure	1	0	15	10	

Change: The materials used for these parts were changed. **Reason:** To conform to the requirements of the RoHS Directive.

\mathbf{D}	
KI	

PAGE: 1/1

Model: Model S-F2 Date			e: 03-Sep-0	3	No.: MH556033		
Modified Article: NCU Bracket			Prepared by: T. Shintani				
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards	
Modification: ☐ To facilitate assembly ☐ To im		☐ To improve reliability		e reliability	()	
	☐ Part standardization	☐ Othe	r				

Mainframe (H556/H557)

Incorrect	Incorrect	Correct	Correct	Q'ty	Int	Pg.	Index	Note
part number	description	part number	description	_				
H5565864	NICF Bracket			1	X/O	28	25	
		H5565865	NCU Bracket					

Change/Reason: The P/N and description listed in the Parts Catalog were corrected.

Modification **B**ulletin

PAGE: 1/1

Model: Model S-F2			Date	e: 13-Feb-0	8	No.: MH556034
Modified Article: F	Part Catalog Correction			Prepared	by: sT.	Shintani
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To i		☐ To improve reliability		e reliability	()
	☐ Part standardization	☐ Other	•			

Mainframe (H556/H557)

1. Part numbers were changed from Model S-F2.5.

Old part Number	New Part Number	Description	Q'ty	Page	Index	Note
H5554181	H3104120	Plate:Logotype:H555:Ric	1	3	33	
H5563667	H5563614	Dial Sheet - 35	1	5	24	
H5563668	H5563615	Dial Sheet - 45	1	5	25	
H5563669	H5563616	Dial Sheet - 55	1	5	26	
H5563672	H5563617	Dial Sheet - 40	1	5	27	
H5563673	H5563618	Dial Sheet - 50	1	5	28	
H5563674	H5563619	Dial Sheet - 60	1	5	29	
H5563675	H5563624	Dial Sheet - 65	1	5	30	
H5563676	H5563625	Dial Sheet - 75	1	5	31	
H5563677	H5563626	Dial Sheet - 85	1	5	32	
H5563678	H5563627	Dial Sheet - 70	1	5	33	
H5563679	H5563628	Dial Sheet - 80	1	5	34	
H5563680	H5563629	Dial Sheet - 90	1	5	35	
B0445208	H5565208	Harness-fusing-eu	1	29	28	
B0445209	H5565209	AC Harness - 120v	1	29	28	
H5566108		PCB:Fcu-f2.5:Na:Ass'y	1	29	14	
H5566109	H5566111	PCB:Fcu-f2.5:Eu:Ass'y	1	29	14	
H5573603		Operation Panel - Na : F2.5l	1	5	*	
H5573604		Operation Panel - Eu : F2.5l	1	5	*	
H5573605	H5571406	Operation Panel - Asia : F2.5l	1	5	*	
H5574240	H5574232	Model Name Plate:H557:Ric	1	3	7	
H5574245	H5574236	Model Name Plate:H557:Inf	1	3	7	
H5574246	H5574238	Model Name Plate:H557:Rex	1	3	7	
H5574247	H5574237	Model Name Plate:H557:Nsa	1	3	7	
H5574248		Model Name Plate:H557:Ges:Eu	1	3	7	
H5578400		OPERATING INSTRUCTIONS:F2.6:H556-07:H557-07	1	51	13	
H5578409		OPERATING INSTRUCTIONS:F2.6:BASIC:H557-49	1	51	13	
B0442709	B2622709	Ground Plate:Tray Bottom Plate	1	13	5	

2. New parts were added from Model S-F1.5.

New Part Number	Description	Q'ty	Page	Index	Note
H5554182	Plate:Logotype:Sav	1	3	33	

Modification Bulletin

PAGE: 1/1

Model: Model S-F2

Modified Article: Part Catalog Correction
From: 1st Tech. Support Sec. Service Support Dept.

Reason for
Modification:

Date: 29-May-08

Prepared by: T. Shintani

Promed by: T. Shintani

Promed by: T. Shintani

To meet standards

To meet standards

Other

The following parts were missing in the part catalog.

NEW part Number	Description	Q'ty	Page	Index	Note
H5566012	OPIF Board : S-F2.6	1	33	1	
H5566161	JPEG Board : S-F2.6	1	33	2	
H5566181	NICF Board : S-F2.6	1	33	3	

Modification Bulletin

PAGE: 1/1

Model: Model S-F2 Date			e: 3-Nov-08		No.: MH556036		
Modified Article: Part Catalog Correction			Prepared by: M. Ishihara				
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards	
Modification: ☐ To facilitate assembly ☐ To in			nprov	e reliability	()	
	☐ Part standardization	☐ Othe	r				

Mainframe (H556/H557)
Change: Part number correction

Incorrect Part Number	Correct Part Number	Description	Q'ty	Page	Index	Note
H5563621	H5563620	Exchange Plate: Dial: Left: Sub-ass'y	1	5	11	
H5563623	H5563622	Exchange Plate: Dial: Right: Sub-ass'y	1	5	12	

Modification Bulletin

PAGE: 1/1

Model: Model S-F2	2	D	ate	e: 6-Nov-08		No.: MH556037
Modified Article:	Part Catalog Correction			Prepared	by: T.S	Shintani
From: 1st Tech. Su	pport Sec. Service Support De	pt.				
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To impr	rove	e reliability	()
	☐ Part standardization	☐ Other				

Mainframe (H556/H557)
Change: Part number correction

Incorrect Part Number	Correct Part Number	Description	Q'ty	Page	Index	Note
14030950	14031500	PHOTOCOUPLER:TLP627-2	1	49	112	-



Date:	March	18,	2009
-------	-------	-----	------

		PCIL	PCIL	Old	New											
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int RTE	Note	Ref Number
Model S-F2	H556	200903		AX060284	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		21	5				V0803241
Model S-F2	H557	200903		AX060284	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		21	5				V0803241
Model S-F2	H557	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		21	5				V0803241



Date: April	30,	2009
-------------	-----	------

		PCIL	PCIL	Old	New												
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model S-F2	H556	200904			H5563620	EXCHANGE PLATE:DIAL:LEFT:SUB-ASS'Y	0	1			5	39			Υ		V0804163
Model S-F2	H557	200904			H5563620	EXCHANGE PLATE:DIAL:LEFT:SUB-ASS'Y	0	1			5	39			Υ		V0804163
Model S-F2	H556	200904			H5563622	EXCHANGE PLATE:DIAL:RIGHT:SUB-ASS'Y	0	1			5	39			Υ		V0804163
Model S-F2	H557	200904			H5563622	EXCHANGE PLATE:DIAL:RIGHT:SUB-ASS'Y	0	1			5	39			Υ		V0804163
Model S-F2	H556	200904		B0441068	D0671068	SHEET:BLOCK LIGHT:DISCHARGE LAMP	1	1	0/0			6					V0804747
Model S-F2	H557	200904		B0441068	D0671068	SHEET:BLOCK LIGHT:DISCHARGE LAMP	1	1	0/0		7	6					V0804747
Model S-F2	H556	200904		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	0/0			1					V0804747
Model S-F2	H557	200904		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	0/0		<u> </u>	1					V0804747
Model S-F2	H556	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	0/0		13	13					V0900680
Model S-F2	H557	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	0/0		13	13					V0900680



Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-F2	H557	200906	Correction	B2622510		PAPER TRAY UNIT:EU	1	1	0/0		13	,					V0901249	
S-F2	H556	200906		B0445235	D0675235	GROUND WIRE:CASSETTE	3	3	0/0		31	3	1				V0901372	9041099
S-F2	H557	200906		B0445235	D0675235	GROUND WIRE:CASSETTE	3	3	0/0		31	9					V0901372	9041099



Date: August 31, 2009

	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-F2		H556	200908		14030598	14030620	PHOTO COUPLER - PS2501-2	1	0 O/0)	47	108					V0901886	9070389
S-F2		H557	200908		14030598	14030620	PHOTO COUPLER - PS2501-2	1	0 O/0)	47	108					V0901886	9070389



S-F2 S-F2 S-F2 S-F2

Model

Code PCIL Nr.

200909

200909

200909

H556

H557

H556 H557

Part Change Information List

number

D0675214 HARNESS:DENSITY SENSOR

D0675214 HARNESS:DENSITY SENSOR

B0445223 D0675223 HARNESS:PAPER FEED TABLE:CONNECTING

D0675223 HARNESS:PAPER FEED TABLE:CONNECTING

number

B0445214

B0445214

B0445223

Description

					Date: 8	Sep	tembe	r 30, 2009			
Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
1	1	0/0		11	16					V0901372	9041099
1	1	O/O		11	16					V0901372	9041099
1	1	0/0		29	15					V0901372	9041099
1	1	O/O		29	15					V0901372	9041099



Date: January 29, 2010

	Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old	New	Int 3DE	PC Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Model	Oode		Correction	number	number		Q'ty	Q'ty	iiit obi	O Tage	IIIucx	OCI	Oct III	1110	Note	TICI. IVI.	LON IVI.
S-F2		H556	201001		H5561131	H5561112	SHAFT CONTACT POINT	2	2	O/O	15	12					V0902508	
S-F2		H557	201001		H5561131	H5561112	SHAFT CONTACT POINT	2	2	0/0	15	12	2				V0902508	

Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC Page Inde	x Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-F2	H556	201002		B2622511	D0672511	PAPER TRAY UNIT:NA		1	O/O	13	*				V0902210	
S-F2	H557	201002		B2622511	D0672511	PAPER TRAY UNIT:NA		1 1	O/O	13	*				V0902210	
S-F2	H556	201002		B0444831	H5561056	ADF Pressure Plate		1 1	X/O	17 2	5					



Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New O'ty	Int	3DDC	Page Index S	et Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Code	I CIL INI.	Correction	number	number	Description	Old Q ty	New Q ty	1110	JDI C	rage muex c	et Set III	KID	Note	Itel. Ni.	LON INI.
S-F2	H556	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	0/0		25 1				V1000294	
S-F2	H557	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	O/O		25 1				V1000294	



Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int	3DPC	Page I	ndev S	et Set Ir	nt RTB	Note	Ref. Nr.	ECN Nr
Model	Code	I CIL IVI.	Correction	number	number	Description	Old Q ty	New Qty	1110	JDI C	i age ii	Huex C	et oet ii	ii itib	Note	IXCI. IVI.	ECIN INI.
S-F2	H557	201007			11071186 FUSE:FIH 6.3A(EM)		0	1			29	105		RH556023		V1000676	



Date: January 31, 2011

Model	Code PCIL Nr. PCIL Correction	Old part New part number number	Description	Old Q'ty New Q't	y Int 3DP0	C Page Index Se	t Set Int RTB	Note Ref. Nr.	ECN Nr.
S-F2	H556 201101	H5211350 H3101360 PAD:PICKUI		1	1 0/0	17 11		V1002156	
S-F2	H557 201101	H5211350 H3101360 PAD:PICKUI	P	1	1 0/0	17 11		V1002156	

Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'tv	Int	3DPC	Page	Index Sc	t Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Wode	Coue i	I OIL IVI.	Correction	number	number	Description	Old Q ty	New Qty	1111	3010	i aye	muex Se	t Set IIIt	IIID	Note	Hel. IVI.	LON INI.
S-F2	H556	201105		B0442710	D0672710 FRICTION PAD		1	1	O/O		13	13				V0900680	

Part Change Information List

t	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.	
		47	400					1/1100570		

Date: January 31, 2012

	Model Code	e PC	CIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Set I	nt RTB	Note	Ref. Nr.	ECN Nr.
S-F	2 H556	20	01201		11027604	11035377	CONNECTOR:MJ-62J-RD315	2	2	0/0		47	102				V1102576	11091329
S-F	2 H557	20	01201		11027604	11035377	CONNECTOR:MJ-62J-RD315	2	2	0/0		47	102				V1102576	11091329



Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL	Old part	New part		Description		New	V Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
inidadi.	0000	. 0.2	Correction		number		Becompact	Q'ty	Q'ty		05. 0	. ago	maox	001	001 1111	5	11010		2011111
 S-F2	H556	201206		H5564061	H5564062	REAR RIGHT COVER		1		1 0/0		3	19					V1100606	
 S-F2	H557	201206		H5564061	H5564062	REAR RIGHT COVER		1		1 0/0		3	19					V1100606	

Part Change Information List

Date: July 30, 2013

			PCIL	PCIL	Old part	New part		Old	New						Set				ECN
	Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
S-F	-2	H556	201307		H5554163	H5554162	BY-PASS FEED COVER - EU	1	1	O/O		7	14					V1301344	
S-F	-2	H557	201307		H5554163	H5554162	BY-PASS FEED COVER - EU	1	1	0/0		7	14					V1301344	



Date: December 27, 2013

					New part												
	Model	Code	PCIL Number PCIL Correction	Old part number	number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
																	13040074
S-F2		H556	201312	B0443802	D1273802 TRANSFER ROLLER:ASS'Y		1	1 O/O		11	8					V1301610	
S-F2		H557	201312	B0443802	D1273802 TRANSFER ROLLER:ASS'Y		1	1 0/0		11	8					V1301610	13040074



Date: April 30, 2014

		PCIL	PCIL	Old part	New part		Old	Nev	N					Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q't	y Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
S-F2/F2.5/F2.6/F2.6LF2.6	H556	201404		AX200234	AX200312	MAGNETIC CLUTCH	2	2	2 X/O		9	6						
S-F2/F2.5/F2.6/F2.6LF2.6	H556	201404		AX200234	AX200304	MAGNETIC CLUTCH	1	1	1 X/O		27	13						

Date: May 30, 2014

RICOH

Part Change Information List

			PCIL	PCIL	Old part	New part		Old	d Ne	•W					Set				ECN
Mode	el C	Code	Number	Correction	number	number	Description	Q't	y Q'	ty Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
S-F2	H	556	201405		AX110093	AX110134	DC SOLENOID-SPRING CLUTCH		1	1 0/0		17	24					V1000090	
S-F2	H	557	201405		AX110093	AX110134	DC SOLENOID-SPRING CLUTCH		1	1 0/0		17	24					V1000090	
S-F2	H	556	201405		H5561316	H5561244	R1 ROLLER		1	1 0/0		19	2					V0803587	
S-F2	H	557	201405		H5561316	H5561244	R1 ROLLER		1	1 0/0		19	2					V0803587	
S-F2	H	556	201405		H5565000	AZ230225	POWER SUPPLY UNIT - 230V		1	1 0/0		29	17					V0901706	
S-F2	H	557	201405		H5565000	AZ230225	POWER SUPPLY UNIT - 230V		1	1 0/0		29	17					V0901706	



Date: September 30, 2014

			PCIL	PCIL	Old par	rt Ne	w part		Old	New					Set				ECN
N	Model Cod	de N	lumber	Correction	numbe	r nı	ımber	Description	Q'ty	Q'ty	Int	3DPC	Page	ndex S	et Int	RTB	Note	Ref Number	Number
S-F2	H55	6 2	201409		G02919	82 G0	291980	DECAL - LD	1	1	X/O		21	11				V1402526	14060659
S-F2	H55	57 2	201409		G02919	82 G0	291980	DECAL - LD	1	1	X/O		21	11				V1402526	14060659
S-F2	H55	56 2	201409		G02919	82 G0	291980	DECAL - LD	1	1	X/O		21	13				V1402526	14060659
S-F2	H55	57 2	201409					DECAL - LD	1	1	X/O		21	13				V1402526	14060659
S-F2	H55	6 2	201409					DECAL - LD	1	1	X/O		51	9				V1402526	14060659
S-F2	H55	57 2	201409		G02919	82 G0	291980	DECAL - LD	1	1	X/O		51	9				V1402526	14060659

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-F2	H556	201510		H5562117	H5562118	FUSING UNIT:NA:DUPLEX:ASS'Y	1	1	O/O	N	25	*			Υ		V1502426	
S-F2	H557	201510		H5562117	H5562118	FUSING UNIT:NA:DUPLEX:ASS'Y	1	1	O/O	N	25	*			Υ		V1502426	