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Model: Stella-F1			Date: 13-Feb-02		2	No.: MH555001
Modified Article: Parts Catalog Correction			Prepared by: A. Ishiyama			
From: Technical Services Dept., GTS Division						
Reason for	□ Parts catalog correction	☐ Vendor	r cha	ange	To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability ☐ Other ()		ereliability	()	
	☐ Part standardization					
Modification	All new parts are available fro	All new parts are available from the first mass production.				
Schedule:						

Please make the following corrections to your Parts Catalogs.

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
	H5558609	Operating Instructions - Basic: Asia (Ricoh)	0→1		47	8	
	H5558709	Operating Instructions – Advanced: Asia (Ricoh)	0→1		47	8	
	H5558629	Operating Instructions – Basic: Asia (Ges)	0→1		47	8	
	H5558729	Operating Instructions – Advanced: Asia (Ges)	0→1		47	8	

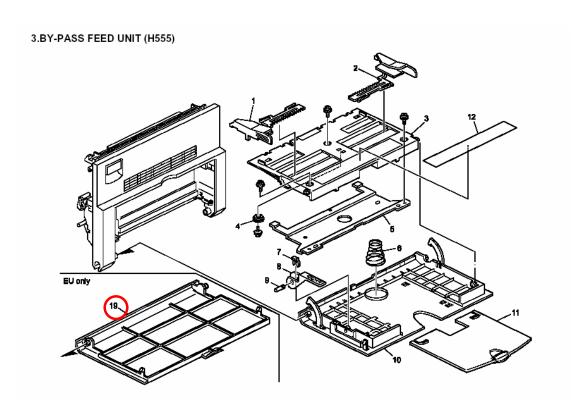


PAGE: 1/1

Model:S-F1 and S-F1.5			Da	ate: 19-FE	3-07	No.: MH555021
Modified Article: BY-PASS FEED COVER - EU				Prepared by: T. Shintani		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliability☐ Product Safety				
	☐ Part standardization			afety	(RoHs	compliant)

Please correct your Parts Catalogs as follows:

New part number	Description	Q'ty	Page	Index	Note
H5554162	BY-PASS FEED COVER - EU	1	6	19	



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Reason for

Modification:

Modification

Schedule:

Model: Model S-F1

Modified Article: Parts standardization with the new model

☐ Parts catalog correction ☐ To facilitate assembly

When old parts are out of stock.

□ Part standardization

From: Technical Services sec. Service Planning Dept.

Modification **B**ulletin

Date	e: 6-Aug-02		No.: MH555002			
	Prepared	by: A.	Ishiyama			
☐ Vendor change			neet standards			
☐ To improve reliability)			
()						
	or ch	Prepared or change prove reliability	or change			

PAGE: 1/1

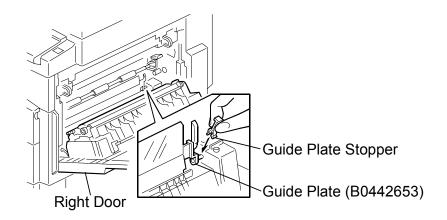
The following parts have been changed and are compatible with the next model.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B0444105D	B0444104	Pressure Frame	1	O/O	25	36	
B0444185E	B0444186	Guide Plate	1	O/O	25	4	
B0444615E	B0444655	Right Door	1	O/O	11	22	
B0444652B	B0444662	Reverse Guide Plate	1	O/O	11	18	
H5553104C	H5553113	Stud - Fusing	1	O/O	9	2	

Model: Stella-F1 Da			Date	oate: 25-Oct-02		No.: MH555003
Modified Article: Guide Plate Stopper			Prepared by: M. Ishihara			
From: Technical Services sec. Service Planning Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()		☐ To n	neet standards)	
Modification Schedule:	See below.					

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0442656	Guide Plate Stopper	0-1		9		New

A Stopper has been added to the Guide Plate shaft to ensure the Guide Plate pivot point does not come out of place, which can occur when paper jammed in the transport section is removed from the paper tray side with the right door closed (normally, paper jammed here should be removed after opening the right door).



Machine cut-in serial number:

H555-17: A35291xxxxx-H555-22: A3529100701-H555-23: A35291xxxxx-H555-24: AL1152870001-H555-26: 4N78720001-H555-27: A3529100699-H555-29: A3529100801-

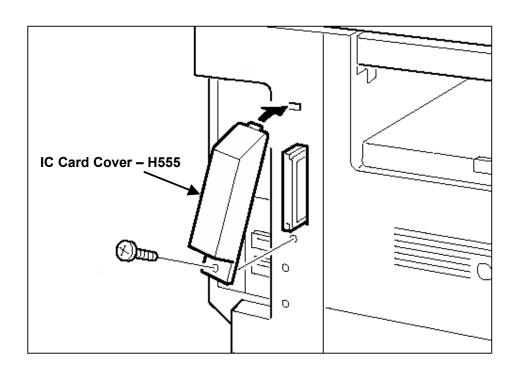
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Model: Stella-F1 Date			Date	e: 10-Dec-02		No.: MH555004
Modified Article: Parts Catalog Correction			Prepared by: A. Ishiyama			
From: Technical Services sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()
	☐ Part standardization	☐ Other	()			
Modification	All new parts are available fro	om the firs	t mas	ss productio	n.	
Schedule:						

The following cover has been added to protect the IC Card slot.

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
	H5554250A	IC Card Cover – H555	0→1		3	25	

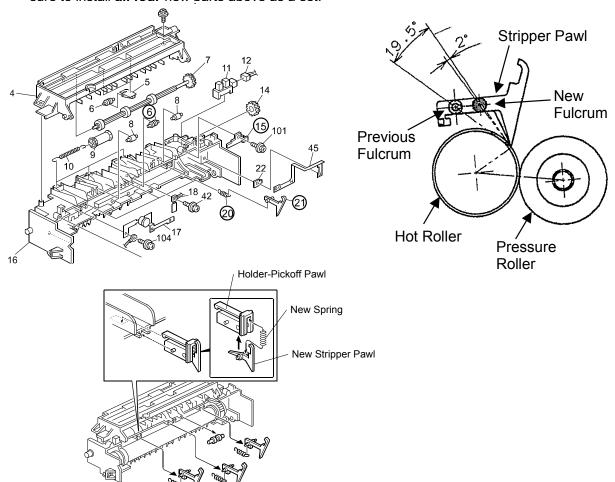


Model: Stella-F1 Dat			e: 9-Dec-03	}	No.: MH555005
Modified Article: Stripper Pawls			Prepared by: M. Ishihara		
From: 1st Tech. Su	pport Sec. Service Support De	pt.			
Reason for	☐ Parts catalog correction	☐ Vendor ch	nange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	∑ To improve	e reliability	()
	☐ Part standardization	Other ()			
Modification	From the October 2002 mass	s-production m	achines onv	vard.	
Schedule:					

The fulcrum of the Stripper Pawls has been changed as shown below to eliminate squeaking noises coming from the pawls. In addition, pawl holders have been added for attachment to the pawls before installation in the fusing frame (frame remains unchanged).

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
AE044036	AE044045	Stripper Pawl	3 – 3	X/O*	25	21	
AF022141		Turn Roller	3 – 2		25	6	
B0444151	B0444155	Spring – Pickoff Pawl	3 – 3	X/O*	25	20	
	B0444179	Holder – Pickoff Pawl	0 – 3		25	New	
B0444144	B0444143	Electrode Plate Cover	1 – 1	X/O*	25	15	

X/O*: **Interchangeability is X/O as a set**. In addition, whenever replacing the old with the new, be sure to install **all four** new parts above as a set.



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Model: Stella-F1 Dat				e: 31-Mar-0	4	No.: MH555006	
Modified Article: Fusing Unit				Prepared by: M. Ishihara			
From: 1st Tech. Sup	oport Sec. Service Support De	pt.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization		nprover (To	e reliability Facilitate	☐ To n	neet standards)	
Modification Schedule:							

The fusing unit has been registered as a service part to facilitate servicing in the field.

Old part number	New part number	Description	Q'ty	Int	F	Page	Index	Note
Hallibol	Hallibol							
-	B0444017	Fusing Unit – 120V	1	-		35	*	
-	B0444027	Fusing Unit – 230V	1	-		35	*	



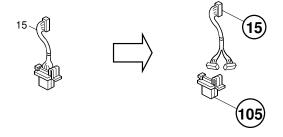


PAGE: 1/1

Model: Stella-F1 Date			Date	e: 25-Aug-04		No.: MH555007
Modified Article: Connector-OR/P17-14S-B			Prepared by: M. Ishihara			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	nprove	e reliability	()
	☐ Part standardization	☐ Othe	r()			
Modification						
Schedule:						

Please correct the parts catalog as follows.

Part number	Description	Q'ty	Int	Page	Index	Note
B0445223	Harness – Paper Feed Table	1		29	15	
11028534	Connector – OR/P17 – 14S - B	1		29	105	



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Modification Bulletin

PAGE: 1/1

Model: Model S-F1	Model: Model S-F1 Taiwan Model only Date			e: 20-Oct-04		No.: MH555008	
Modified Article: Power Supply Cord – Taiwan			Prepared by: A. Ishiyama				
From: 1st Tech. Sup	pport Sec. Service Support Dep	ot.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization		nprover (To	e reliability Facilitate	☐ To m	neet standards)	
Modification Schedule:	From November '04 production	on					

This bulletin is for the following models only:

- Model S-F1/S-F2 Taiwan models (H555/H556-19)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5555014	H5555002	Power Supply Cord : Taiwan	1→1	X/O	29	13	1

Note:

1. For Taiwan models

Change: Changed the wiring of the power supply cord. **Reason:** The hot and neutral wires were reversed.

NOTE: This will not cause any kind of safety issue (see RTB #RH555009 for details).

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Model: Model S-F1 Dat			Date	e: 16-Dec-04		No.: MH555009
Modified Article: Polygon Scanner Motor			Prepared by: M. Ishihara			
From: 1st Tech. Sup	From: 1st Tech. Support Sec. Service Support Dept.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()		-	☐ To n	neet standards)
Modification Schedule:						

Change/Reason: Parts standardization with the Stella-C2.

Note:

- 1) The thickness of the new rotation disc is 2mm (old: 3mm).
- 2) The new motor makes less noise than the old motor.
- 3) This parts standardization change was also made on the Stella-C1/F2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060227	AX060284	Polygon Scanner Motor	1-1	0/0	21	5	

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Model: Model S-F1 Taiwan Model only Date:			e: 17-Dec-0	4	No.: MH555010	
Modified Article: Operation Panel – Taiwan			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend☐ To im☐ Other	nprove	ange e reliability	☐ To m	neet standards)
Modification Schedule:	After the old parts have becor	me out of	stock	C.		

Note: This bulletin is for the following models only:

Model S-F1 Taiwan model (H555-19)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5553647	H5553694	Keytop – 10 key	1→1	0/0	5	10	1

*Note: For the Taiwan model only.

Change: The color of the ten-key pad.

Reason: Parts standardization with the next model (Model S-F1.5).

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PAGE: 1/1

Model: Model S-F1 Date:			e: 17-Dec-04		No.: MH555011	
Modified Article: Front Door			Prepared by: A. Ishiyama			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change ☐ To improve reliability		ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly			e reliability	()	
	☐ Part standardization ☐ Other ()					
Modification	After the old parts have becor	ome out of stock.				
Schedule:						

Note: This bulletin is for the following models only. Model S-F1/S-F2/S-F2L (H555-1x, 2x/H556-1x, 2x/H557-1x, 2x)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5554152	H5554180	Front Door	1→1	0/0	3	5	

Change: A different tool is used to make the part.

Reason: Parts standardization with the next model (Model S-F1.5/S-F2.5/F2.5L).



PAGE: 1/1

Reissued: 28-Dec-04

Model: Model S-F1/F1.5	Date: 17-Dec-04	No.: MH555012a
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MB Correction

The items in bold italics have been corrected or added.

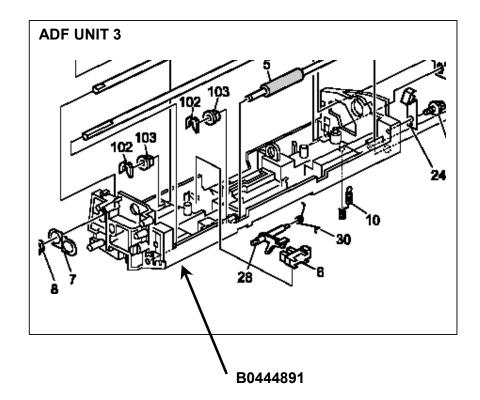
Modified Article: A	Modified Article: ADF Base			by: A. Ishiyama
From: 1st Tech. Support Sec. Service Support Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor ch ☐ To improve ☐ Other ()		☐ To meet standards ()
Modification				
Schedule:				

Note: This bulletin is for the following models only. *Model S-F1/F1.5, S-C1, S-C2 (H555, B049, B129, B130, B168, B444, B696)*

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0444891	Base	0→1	-/-	19	33	

Change: This part was added.

Reason: It was missing from the Parts Catalog.



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Reason for

Modification:

Model: Model S-F1.5

Modified Article: Parts Catalog Correction

From: 1st Tech. Support Sec. Service Support Dept.

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

.5	Oate: 12-Apr-06	No.: MH555013
Parts Catalog Correction	Prepared by: T. Sh	intani
pport Sec. Service Support Dept.		
□ Parts catalog correction □ Vendor cl □	nange	
☐ To facilitate assembly ☐ To improve	ve reliability 🔲 To me	et standards

PAGE: 1/1

OLD Part	NEW Part	Description	Q'ty	Int	Page	Index	Note
Number	Number						
B0445790	AZ320162	POWER PACK:BCT:CL	1	010	29	2	-
H5555000	AZ230205	POWER SUPPLY UNIT:S-F1.5/2.5:200V	1	\bigcirc / \bigcirc	29	17	-
H5565000	AZ230205	FOWER SUPPLY UNIT.S-F1.5/2.5.200V	1	010	29	17	
H5565049	AZ230204	POWER SUPPLY UNIT:S-F1.5/2.5:100V	1	\bigcirc / \bigcirc	29	17	-

☐ Product Safety

Change: The materials used for these parts were changed. **Reason:** To conform to the requirements of the RoHS Directive.

Modification **B**ulletin

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Model: S-F1 Date			ate: 04-Aug	j- 06	No.: MH555014	
Modified Article:	Laser Unit Ass'y			Prepared	by: Y.Mui	rata
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	OVE	e reliability		et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0441901	B0441902	Laser Unit Ass'y	1	0/0	21	*	

Modification Bulletin

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Model: S-F1 Da			ate: 7-Aug-0)6	No.: MH555015	
Modified Article:	Transfer Roller			Prepared	by: Y.Mur	rata
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability		et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0443802	B2623802	Transfer Roller	1	0/0	11	8	



PAGE: 1/1

Reissued:21-Aug-06

Model: S-F1(only for 230V area)	Date: 7-Aug-06	No.: MH555016a

MB Reissue

The items in bold italics have been corrected or added.

Modified Article: Fusing Unit – 230V			Prepared by: Y.Murata		
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To improve	e reliability		
	☐ Part standardization	☐ Product Sa	afety	(RoHs compliant)	

Old num	part nber	New part number	Description	Q'ty	Int	Page	Index	Note
B044	4027	B0444028	Fusing Unit – 230V	1	0/0	25	*	



PAGE: 1/1

Reissued:21-Aug-06

Model: S-F1	Date: 7-Aug-06	No.: MH555017a

MB Reissue

The items in bold italics have been corrected or added.

Modified Article: Guide Plate:Reverse:Ass'y			Prepared by: Y.Murata				
From: 1st Tech. Su	pport Sec. Service Support D	ept.					
Reason for	☐ Parts catalog correction	☐ Vendor cha	ange	☐ Other			
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	□ To meet standards			
	☐ Part standardization	☐ Product Sa	afety	(RoHs compliant)			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444651	B0444653	Guide Plate:Reverse:Ass'y	1	0/0	11	26	

Modification Bulletin

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Model: S-F1			Da	ate: 7-Aug-	06	No.: MH555018	
Modified Article: Contact Image Sensor:F1:Ass'y				Prepared by: Y.Murata			
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other		
Modification:	☐ To facilitate assembly	☐ To impr	OVE	e reliability		et standards	
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5551030	H5551031	Contact Image Sensor:F1:Ass'y	1	0/0	15	16	

Modification Bulletin

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Model:S-F1 and S-F1.5			at e : 22-Sep	-06	No.: MH555019	
Modified Article:		Prepared by: Y.Murata				
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification: ☐ To facilitate assembly ☐ To impro		rove reliability			et standards	
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)

For S-F1 and F1.5

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5556030	H5556032	PCB:Operation Sub-Unit:Ass'y	1	X/O	5	14	

For only S-F1.5

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5553639	H5553696	Operation Sub-Unit:H555-67:Ass'y	1	X/O	5	*	1
H5553638	H5553695	Operation Sub-Unit:H555-57:Ass'y	1	X/O	5	*	2

Change: Material of this part has changed.

Reason: To comply with RoHs.

Note1: This change applies to H555-57, H555-69. **Note2:** This change applies to H555-62, H555-64, H555-66, H555-67.

Modification Bulletin

PAGE: 1/1

Model:S-F1 and S-F1.5			ate: 29-Sep	o-06	No.: MH555020	
Modified Article:	Speaker:Ass'y			Prepared	by: Y.Muı	rata
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability		et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5555055	H5555058	Speaker:Ass'y	1	X/O	3	3	



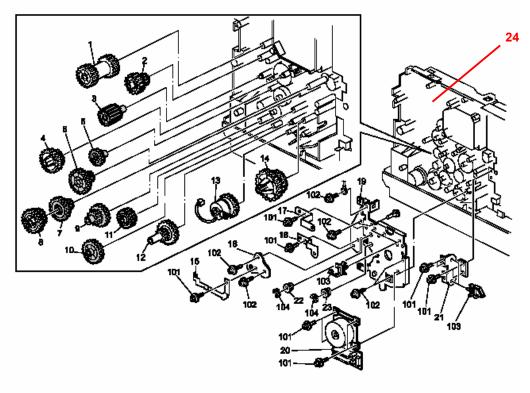
PAGE: 1/1

Model:S-F1 and S-F1.6			ate: 15-Jun	ı-07	No.: MH555022	
Modified Article:		Prepared by: T. Shintani				
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification: ☐ To facilitate assembly ☐ To improv			To improve reliability			et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Please correct your Parts Catalogs as follows:

New part number	Description	Q'ty	Page	Index	Note
B0441177	FRAME - DRIVE	1	27	24	

13.DRIVE SECTION (H555)



Modification **B**ulletin

PAGE: 1/1

Model:S-F1 and S-	F1.6		Da	ate: 2-Aug-	07	No.: MH555023	
Modified Article: SHAFT - PRESSURE				Prepared by: T. Shintani			
From: 1st Tech. Su	pport Sec. Service Support [Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification: ☐ To facilitate assembly ☐ To impro		o improve reliability			et standards		
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)	

Mainframe (H555)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA140807	AA140903	Shaft - Pressure	1	0	15	10	

Change: The materials used for these parts were changed. **Reason:** To conform to the requirements of the RoHS Directive.

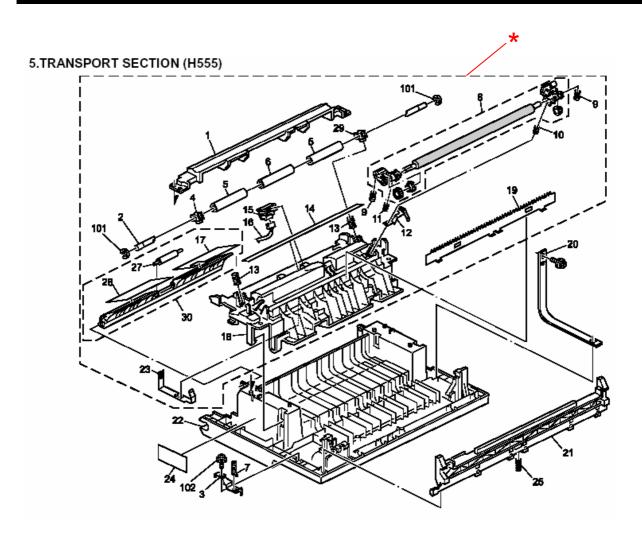
RICOH Modification Bulletin

PA	G	E:	1	/1
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Model:S-F1 and S-F1.6			Date: 4-Oct-	07	No.: MH555024
Modified Article:	GUIDE PLATE:REVERS	Prepared	l by: T. Shi	ntani	
Modified Article: GUIDE PLATE:REVERSE:ASS'Y From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	change	Other	
Modification:	rion:		ove reliability		et standards
	☐ Part standardization	☐ Product	Safety	(RoHs	compliant)

Mainframe (H555)

New part number	Description	Q'ty	Int	Page	Index	Note
B0444653	GUIDE PLATE:REVERSE:ASS'Y	1	-	10	*	



Modification **B**ulletin

PAGE: 1/1

Model:S-F1 and S-	F1.6		Da	ate: 13-Feb	o-08	No.: MH555025
Modified Article:	Part Catalog Correction			Prepared	by: T. Shi	intani
From: 1st Tech. Su	ed Article: Part Catalog Correction 1st Tech. Support Sec. Service Support Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability		et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Mainframe (H555)

1. Part numbers were changed from Model S-F1.5.

Old part	New part	Description	Q'ty	Page	Index	Note
number	number					
B0442509	B2622510	Paper Tray Unit:Eu	1	13	18	
B0442701	B2622511	Paper Tray Unit:Na	1	13	18	
H5553695	H5551404	Operation Panel - Na	1	5	*	
H5553696	H5551405	Operation Panel - Eu	1	5	*	
H5556121	H5556123	Fcu Board – Na	1	29	14	
H5556122	H5556124	Fcu Board - Eu	1	39	14	
H5554240	H5554232	Model Name Plate - Ric	1	3	7	
H5554243	H5554255	Model Name Plate:H555-49:Lan:Aa	1	3	7	
H5554248	H5554239	Model Name Plate - Ges	1	3	7	
H5554180	H5554189	Front Door	1	3	5	
B0445208	H5565208	Harness-fusing-eu	1	29	20	
B0445209	H5565209	AC Harness - 120v	1	29	20	
H5554181	H3104120	Plate:Logotype:H555:Ric	1	3	27	
H5558400	H5558200	Operating Instructions - Na	1	49	8	
H5558409	H5558209	Operating Instructions - Basic Aa	1	49	8	
H5558700	H5558301	Operating Instructions - Advanced Aa	1	49	8	
B0442709	B2622709	Ground Plate:Tray Bottom Plate	1	13	5	

2. New parts were added from Model S-F1.5.

New part number	Description	Q'ty	Page	Index	Note
B2706201	Decal-environmental Symbol Mark	1	49	9	*1
H5551406	Operation Panel - Aa	1	5	*	
H5551407	Operation Panel -chn	1	5	*	
H5556126	Fcu Board - Chn	1	29	14	
H5554182	Plate:Logotype:Sav	1	3	27	
H5554187	Plate:Logotype:H555:Ges	1	3	27	

^{*1:}China model Only

Modification **B**ulletin

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Model:S-F1 and S-	F1.6		Da	ate: 18-Feb	o-08	No.: MH555026	
Modified Article: Part Catalog Correction				Prepared by: T. Shintani			
From: 1st Tech. Su	pport Sec. Service Support [Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification: ☐ To facilitate assembly ☐ To impr		To improve reliability			et standards		
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)	

Please correct your Parts Catalogs as follows:

Old part number	New part number	Description	Q'ty	Page	Index	Note
54886233	54886333	NCU Board – NA	1	29	19	-
54886243	54886343	NCU Board – EU	1	29	19	-
54886263	54886363	NCU Board - ASIA	1	29	19	-

Modification Bulletin

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Model: Model S-F1.6				e: 21-Feb-0	8	No.: MH555027
Modified Article: P		Prepared by: T. Shintani				
From: 1st Tech. Sup						
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vend ☐ To im ☐ Other	prove	ange e reliability	☐ To m	neet standards)

Old part Number	New Part Number	Description	Q'ty	Page	Index	Note
H5554163	H5554162	By-pass Feed Cover	1	3	19	

Change: The material of the cover was changed.

Reason: To minimize the change in color as time goes by (parts standardization with the

EU model).

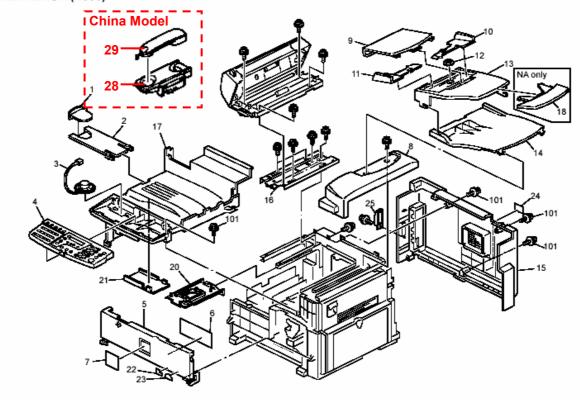
Modification **B**ulletin

Model: Model S-F1.	6		Date	e: 23-May-0)8	No.: MH555028
Modified Article: ⊦	landset for China model			Prepared	by: T.	Shintani
From: 1st Tech. Sur	pport Sec. Service Support Dep	pt.				
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()
in out out out	☐ Part standardization	☐ Other	•			

PAGE: 1/1

New Part Number	Description	Q'ty	Page	Index	Note
H4534156	Hand set – Holder (For China model)	1	3	28	-
H4535127	Hand set (For China model)	1	3	29	-

1.EXTERIOR (H555)



Change/Reason: These parts were missing from the Parts Catalog.

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Model: Model S-F1.	6		Dat	e: 6-Nov-08	3	No.: MH555029
Modified Article: P	art Catalog correction			Prepared	bу: т. :	Shintani
From: 1st Tech. Sup	pport Sec. Service Support Dep	ot.				
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprov	e reliability	()
	☐ Part standardization	☐ Othe	r			

Old Part Number	New Part Number	Description	Q'ty	Page	Index	Note
14030950	14031500	PHOTOCOUPLER:TLP627-2	1	45	113	-



Date: March 18, 2009

		PCIL	PCIL	Old	New									
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set Set Int RTI	Note Note	Ref Number
Stella-F1	H555	200903		AX060284	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1 X/O		21	5			V0803241
Stella-F1	H555	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1 X/O		21	5			V0803241



Date: April 30, 200	19
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		PCIL	PCIL	Old	New										
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty In	t 3DPC	C Page	Index S	Set Set Int	RTB	Note	Ref Number
Stella-F1	H555	200904		B0441068	D0671068	SHEET:BLOCK LIGHT:DISCHARGE LAMP	1	1 0/	0	<mark> -</mark>	6				V0804747
Stella-F1	H555	200904		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1 0/	0	7.11	1				V0804747
Stella-F1	H555	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1 0/0)	13	13				V0900680



Date: June 30, 2009

	Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTR	Note	Ref. Nr.	ECN Nr.
	Wiedel	Oodc		Correction	number	number		Old Gity	NOW Gily		ODI O	ugo	macx	OCI	oct int	1110	14018	Tion IVI.	LOIVIN.
5	-F1	H555	200906		B2622510	D0672510	PAPER TRAY UNIT:EU	1	1	O/O		13	*					V0901249	
5	-F1	H555	200906		B0445235	D0675235	GROUND WIRE:CASSETTE	3	3	0/0		31	3					V0901372	9041099



Date: July 31, 2009

Model	Code	PCIL Nr. Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int 3	BDPC	Page	Index S	et Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-F1	H555	200907		H5553613	SHEET:LCD:H555-41	0	1			5	1		Υ	for China	V0900933	
S-F1	H555	200907		H5553614	SHEET:FUNCTION:H555-41	0	1			5	2		Υ	for China	V0900933	
S-F1	H555	200907	H5555000	AZ230225	POWER SUPPLY UNIT - 230V	1	1	O/O		29	17				V0901706	



Date: August 31, 2009

Model	Code PCIL Nr. o	Old part	New part	Description	Old O'ty	New Q'ty	Int 3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Wodel	Correct	ion number	number	•	Old G ty	Now Q ty	iiit obi o	i age	IIIdox	CCI	Out int	1115	Note	Hon. M.	LOIVINI.
S-F1	H555 200908	14030598	14030620	PHOTO COUPLER - PS2501-2	1	0 (0/0	43	109					V0901886	9070389



Date: September 30, 2009

	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	nt 3DPC	Page	Index	Set Se	et Int	RTB	Note	Ref. Nr.	ECN Nr.
S-F1		H555	200909		B0445214	D0675214	HARNESS:DENSITY SENSOR	1	1 C	/O	11	16					V0901372	9041099
S-F1		H555	200909		B0445223	D0675223	HARNESS:PAPER FEED TABLE:CONNECTING	1	1 C	/O	29	15					V0901372	9041099

Part Change Information List

Date: January 29, 2010

Model	Code PCIL Nr. PCIL	Old part	New part	Description	Old	New	Int 3DPC	Page	Index Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Correction	number	number	Description	Q'ty	Q'ty	IIIL ODI O	i age	maex det det mit	IIID	Note	TIGI. IVI.	LON IVI.
S-F1	H555 201001	H5554157	H5554156	FUSING COVER - EU	1	1	0/0	3	8			V0902432	



Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int	3DPC P	ana Inda	v Sat	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Oode	I CIL IVII.	Correction	number	number	Description	Old Q ty	New Qty	1111	3010 18	ige inde	, OCI	Oct IIIt	1110	Note	Hel. IVI.	LOIVINI.
S-F1	H555	201002		B2622511	D0672511	PAPER TRAY UNIT:NA	1	1	O/O		13	*			·	V0902210	



Date: May 31, 2010

Model C	Codo DCII	L Nr. O	Old part	New part Description	Old O'ty	New Q'tv	Int 3DP	C Page	e Index Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Code PCII	Correction	number	number	old Q ty	New Q ty	IIIL JUF	C raye	e illuex set	Set IIIt	KIB	Note	Rei. IVI.	ECIN INI.
S-F1 H55	55 201	1005	B0444165	D0674165 DISCHARGE BRUSH:EXIT	1	1	0/0	25	5 1				V1000294	



Date: Jul 30, 2010

Model	Code	PCII Nr PC	L O	ld part	New part	Description	Old Q'ty	New Q'ty Int	3DPC	Page In	lev Set	Set Int	RTB	Note	Pef Nr	ECN Nr.
Model	Code	Corre	ction nu	umber	number	Description	Old Q ty	New Qty III	טטו ט	rage in	ick oct	oet iiit	IVID	Note	Rei. Ni.	LON INI.
S-F1	H555	201007			11071186 FUSE:FIH 6.3A(EM)		0	1		29	105		RH555018		V1000676	



Date: January 31, 2011

Model	Code PCIL Nr. PCIL	Old part New part	Description	Old Q'tv New Q'tv Int 3DPC	Page Index Set Set Int	RTB Note Ref. Nr. ECN Nr.
Model	Correction	n number number	Description		rage index det det int	
S-F1	H555 201101	H5211350 H3101360 PAD:PICKUP	·	1 1 0/0	17 11	V1002156



Date: July 30, 2013

	PCIL	PCIL	Old part	New part	C	Old	New					S	Set				ECN
Model Cod	le Number	Correction	number	number De	escription	ty?	Q'ty	Int	3DPC	Page	Index S	Set I	Int	RTB	Note	Ref Number	Number
S-F1 H555	201307		H5554163	H5554162 BY-PASS FEED COVER - EU		1	1	0/0		7	19					V1301344	



Date: December 27, 2013

						New part													
S-F1 H555 201312 B2623802 D1273802 TRANSFER ROLLER:ASS'Y 1 1 0/O 1 1 0/O		Model	Code	PCIL Number PCIL Correction	Old part number	number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
	5	S-F1	H555	201312	B2623802	D1273802 TRANSFER ROLLER:ASS'Y			1 1	O/O								V1301610	13040074



Date: January 31, 2014

						Old part	New part			Old New									
S-F1 H555 201401 B0444017 B0444016 FUSING UNIT:NA:ASS'Y 1 1 X/O 35 * V1303404 130813		Model	Code	PCIL Number	PCIL Correction	number	number		Description	Q'ty Q'ty	Int	3DPC	Page Inc	lex Se	t Set Int	RTB	Note	Ref Number	ECN Number
	S-F1		H555	201401		B0444017	B0444016	FUSING UNIT:NA:ASS'Y		1 1	X/O		35	*				V1303404	13081369



Date: April 30, 2014

		PCIL	PCIL	Old part	New part		Old	Nev	V					Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	/ Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
S-F1/F1.5/F1.6	H555	201404		AX200234	AX200312	MAGNETIC CLUTCH	2	2	2 X/O		9	6						
S-F1/F1.5/F1.6	H555	201404		AX200234	AX200312	MAGNETIC CLUTCH		1	1 X/O		27	13						



Date: September 30, 2014

		PCIL	PCIL Old part New part		Old New	Set		ECN
	Model	Code Number Co	orrection number number	Description	Q'ty Q'ty Int 3DPC	Page Index Set Int RTB	Note	Ref Number Number
S-F1		H555 201409	G0291982 G0291980 DECAL - LD		1 1 X/O	21 11		V1402526 14060659
S-F1		H555 201409	G0291982 G0291980 DECAL - LD		1 1 X/O	21 13		V1402526 14060659
S-F1		H555 201409	G0291982 G0291980 DECAL - LD		1 1 X/O	49 7		V1402526 14060659



Date: June 4, 2015

			PCIL	PCIL	Old part	New part													ECN
	Model	Code	Number	Correction	number	number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	Number
S-F1		H555	201505		G8005385	B0445300	PAPER END SENSOR	1	1	O/O	N	30	8					T0202779	02100005