

Reissued: 6-Aug-02

Model:Stella-C1	Date:20-Jun-02	No.: MB044001a
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MB Correction

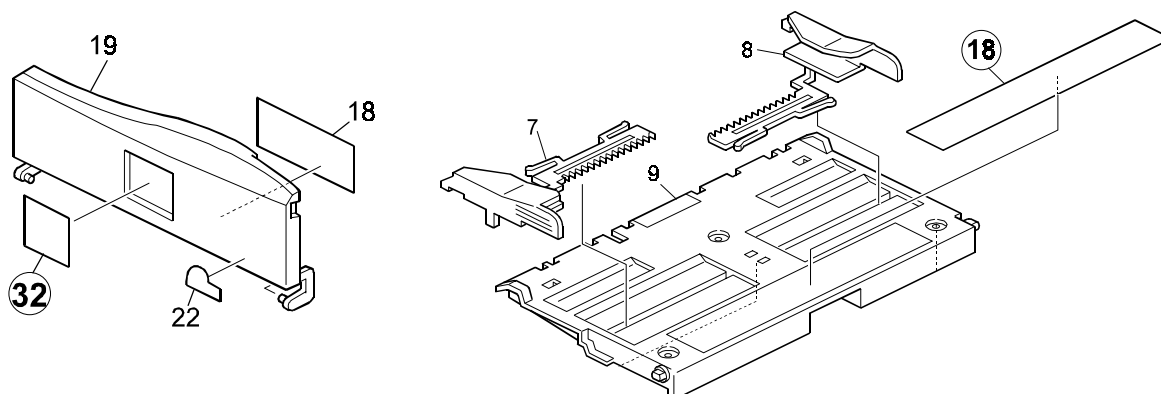
The items in bold italics have been corrected or added.

Modified Article: Parts catalog correction		Prepared by: M.Ishihara	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please make the following corrections to your Parts Catalogs.

- Please ADD the following:

Part Number	Description	Q'ty	Int	Page	Index	Note
B0457507	Model Name Plate-REX (B045)	1		7	32	
B0497507	" (B049)					
B0447507	" (B044)					
B0467507	" (B046)					
B0457508	Model Name Plate-GES EU (B045)					
B0497508	" (B049)					
B0447508	" (B044)					
B0467508	" (B046)					
B0457501	Model Name Plate-RIC (B045)					
B0497501	" (B049)					
B0447501	" (B044)					
B0467501	" (B046)					
B0457502	Model Name Plate-NSA (B045)					
B0497502	" (B049)					
B0447502	" (B044)					
B0467502	" (B046)					
B0457503	Model Name Plate-INF (B045)					
B0497503	" (B049)					
B0447503	" (B044)					
B0467503	" (B046)					
B0457504	Model Name Plate-LAN (B045)					
B0497504	" (B049)					
B0447504	" (B044)					
B0467504	" (B046)					
AA003011	Manual Feed Decal	1		11	18	



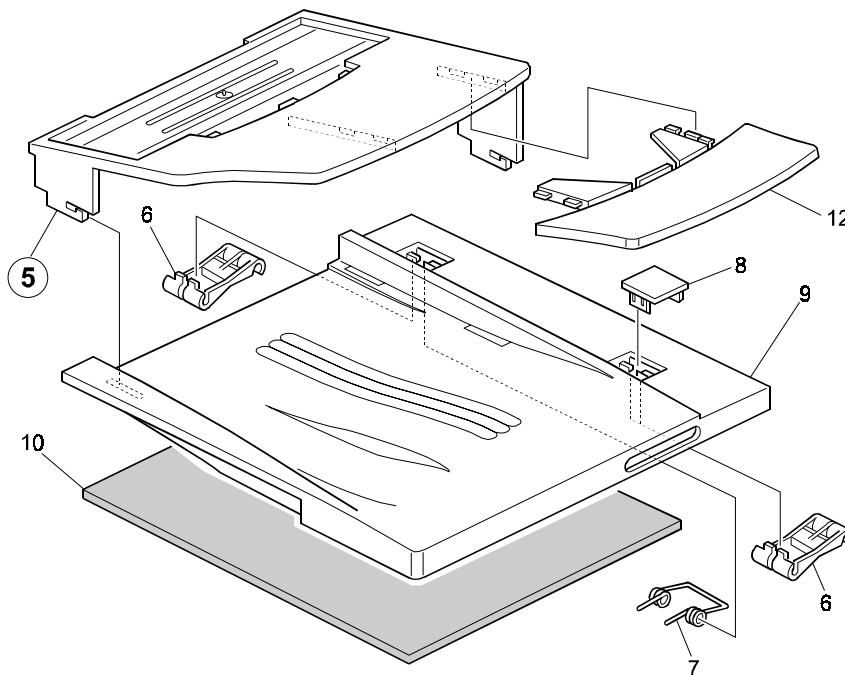
Reissued: 6-Aug-02

Model:Stella-C1	Date:20-Jun-02	No.: MB044001a
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- Please CORRECT the following:

Part Number	Incorrect Description	Correct Description	Page	Index
B0441804	Left Scale Ass'y - AA	Left Scale Ass'y - NA, ASIA	7	12
B0441831	Left Scale	Left Scale Ass'y - NA, ASIA	7	31

- Please CORRECT the following (pg. 18):
 Incorrect: In the illustration below, index #5 and #9 both point to the Platen Cover.
 Correct: Index #9 is for the Platen Cover, and index #5 is for the Original Table (B0444948).



- Please DELETE the following:

<Printer Controller Type 1013 (B441)>

Part Number	Description	Page	Index
B4058594	CD-ROM (NRG)	2, 3	6
B4418595	CD-ROM (INF)	2, 3	6
B4418596	CD-ROM (LAN)	2, 3	6

Reissued: 4-Mar-03

Model: Stella-C1	Date: 6-Aug-02	No.: MB044002a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Pressure Frame		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()
Modification Schedule:	When old parts are out of stock.		

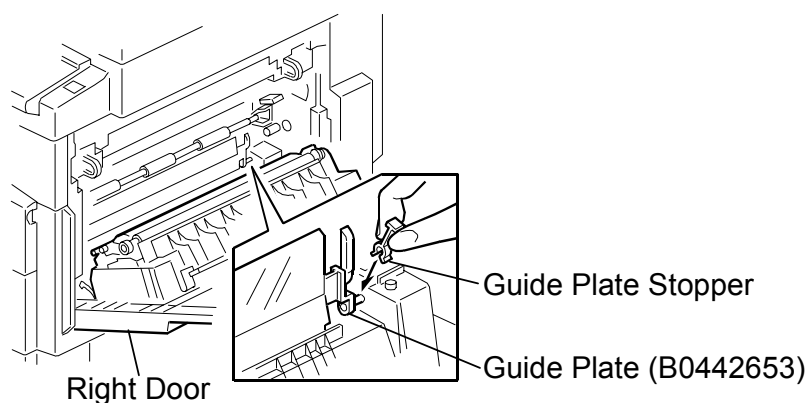
The following parts have been changed ***due to parts standardization with the Stella F1/F2.***

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444105	B0444104	Pressure Frame	1-1	O/O	35	36	
B0444185	B0444186	Guide Plate	1-1	O/O	35	4	
B0444615	B0444655	Right Door	1-1	O/O	15	22	
B0444652	B0444662	Reverse Guide Plate	1-1	O/O	15	18	

Model: Stella-C1		Date: 25-Oct-02	No.: MB044003
Modified Article: Guide Plate Stopper		Prepared by: M. Ishihara	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other ()	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0442656	Guide Plate Stopper	0-1		13		New

A Stopper has been added to the Guide Plate shaft to ensure the Guide Plate pivot point does not come out of place, which can occur when paper jammed in the transport section is removed from the paper tray side with the right door closed (normally, paper jammed here should be removed after opening the right door).



Model: Stella-C1	Date: 25-Oct-02	No.: MB044003
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[SRF (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 2513 Gestetner 1302 LANIER 5613 RICOH Aficio 1013	120/60	North America, Middle South America	B044-17	H9029100245
RICOH Aficio 1013	220-240/50,60	China	B044-21	H9029100356
nashuatec 1305 Rex-Rotary 1308 Gestetner 1302	220-240/50,60	Europe, Asia	B044-22	H9029100606
LANIER 5613	220-240/50,60	Europe, Oceania	B044-24	L1102870001
infotec IS 2013	220-240/50,60	Europe, Oceania	B044-26	4L38720001
RICOH Aficio 1013	220-240/50,60	Europe	B044-27	H9029101271
SINDO RICOH Aficio 1013	220/60	Korea	B044-28	H90292xxxxx
RICOH Aficio 1013	220-240/50,60	Asia	B044-29	H9029101925
SAVIN 2512 Gestetner 1202 LANIER 5612 RICOH Aficio 120	120/60	North America, Middle South America	B045-17	H9129100001
nashuatec 1205 Rex-Rotary 1208 Gestetner 1202	220-240/50,60	Europe	B045-22	H9129100006
LANIER 5612	220-240/50,60	Europe	B045-24	L112288xxxx
RICOH Aficio 120	220-240/50,60	Europe	B045-27	H9129100406
SAVIN 2513F Gestetner 1302f LANIER 5613F RICOH Aficio 1013F	120/60	North America, Middle South America	B046-17	H9229100001
nashuatec 1305f Rex-Rotary 1308F Gestetner 1302f	220-240/50,60	Europe, Asia	B046-22	H9229101491
LANIER 5613F	220-240/50,60	Europe, Oceania	B046-24	L1112870001
RICOH Aficio 1013F	220-240/50,60	Europe	B046-27	H9229102499
SINDO RICOH Aficio 1013	220/60	Korea	B046-28	H92292xxxx
RICOH Aficio 1013F	220-240/50,60	Asia	B046-29	H9229103181
nashuatec 1205f Rex-Rotary 1208F Gestetner 1202f	220-240/50,60	Europe	B049-22	H9329100001
LANIER 5612F	220-240/50,60	Europe	B049-24	L113288xxxx
RICOH Aficio FX12	220-240/50,60	Europe	B049-27	H9329100251

Reissued: 28-Mar-03

Model: Stella-C1	Date: 3-Feb-03	No.: MB044004a
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MB Correction

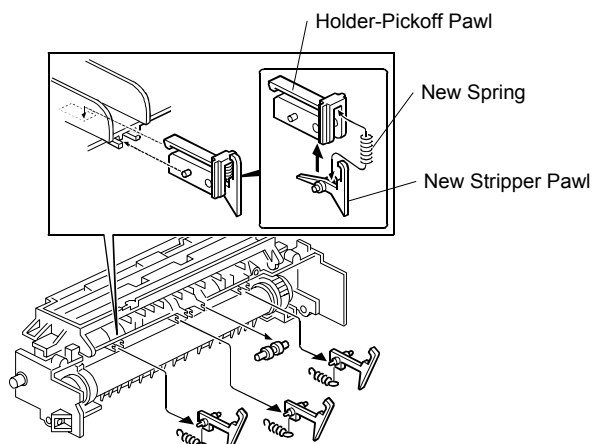
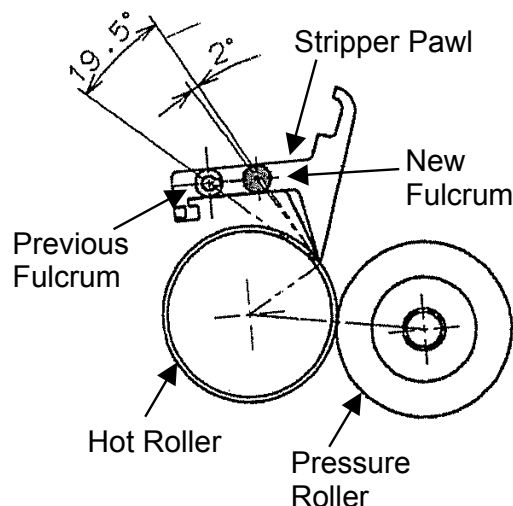
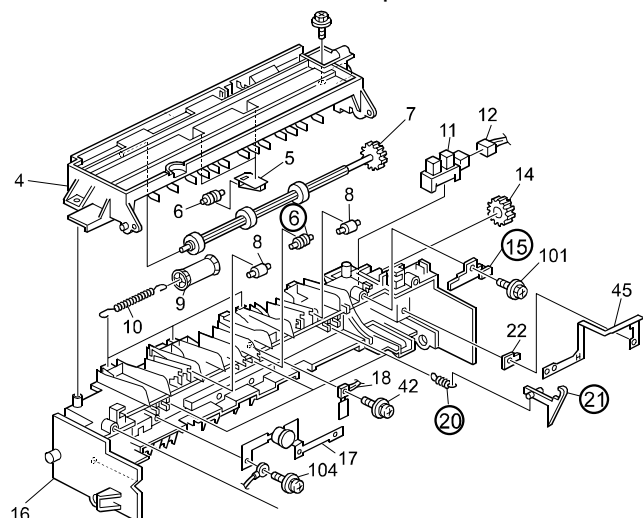
An illustration was added as shown below.

Modified Article: Stripper Pawls		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other ()	

The fulcrum of the Stripper Pawls has been changed as shown below to eliminate squeaking noises coming from the pawls. In addition, pawl holders have been added for attachment to the pawls before installation in the fusing frame (frame remains unchanged).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE044036	AE044045	Stripper Pawl	3 - 3	X/O*	35	21	
AF022141		Turn Roller	3 - 2		35	6	
B0444151	B0444155	Spring - Pickoff Pawl	3 - 3	X/O*	35	20	
	B0444179	Holder - Pickoff Pawl	0 - 3		35	New	
B0444144	B0444143	Electrode Plate Cover	1 - 1	X/O*	35	15	

X/O*: **Interchangeability is X/O as a set.** In addition, whenever replacing the old with the new, be sure to install **all four** new parts above as a set.



Reissued: 28-Mar-03

Model: Stella-C1	Date: 3-Feb-03	No.: MB044004a
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[SRF (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 2513 Gestetner 1302 LANIER 5613 RICOH Aficio 1013	120/60	North America, Middle South America	B044-17	H9029300001
RICOH Aficio 1013	220-240/50,60	China	B044-21	H9029301213
nashuatec 1305 Rex-Rotary 1308 Gestetner 1302	220-240/50,60	Europe, Asia	B044-22	H9029301503
LANIER 5613	220-240/50,60	Europe, Oceania	B044-24	L1102890001
infotec IS 2013	220-240/50,60	Europe, Oceania	B044-26	4L38920001
RICOH Aficio 1013	220-240/50,60	Europe	B044-27	H9029302963
SINDO RICOH Aficio 1013	220/60	Korea	B044-28	H90294xxxxx
RICOH Aficio 1013	220-240/50,60	Asia	B044-29	H9029304238
SAVIN 2512 Gestetner 1202 LANIER 5612 RICOH Aficio 120	120/60	North America, Middle South America	B045-17	H91294xxxxx
nashuatec 1205 Rex-Rotary 1208 Gestetner 1202	220-240/50,60	Europe	B045-22	H9129300001
LANIER 5612	220-240/50,60	Europe	B045-24	L112290xxxx
RICOH Aficio 120	220-240/50,60	Europe	B045-27	H91294xxxx
SAVIN 2513F Gestetner 1302f LANIER 5613F RICOH Aficio 1013F	120/60	North America, Middle South America	B046-17	H9229300001
nashuatec 1305f Rex-Rotary 1308F Gestetner 1302f	220-240/50,60	Europe, Asia	B046-22	H9229301171
LANIER 5613F	220-240/50,60	Europe, Oceania	B046-24	L1112890001
RICOH Aficio 1013F	220-240/50,60	Europe	B046-27	H9229301359
SINDO RICOH Aficio 1013	220/60	Korea	B046-28	H92294xxxxx
RICOH Aficio 1013F	220-240/50,60	Asia	B046-29	H9229302006
nashuatec 1205f Rex-Rotary 1208F Gestetner 1202f	220-240/50,60	Europe	B049-22	H9329300001
LANIER 5612F	220-240/50,60	Europe	B049-24	L113290xxxx
RICOH Aficio FX12	220-240/50,60	Europe	B049-27	H9329300010

Model: Stella-C1		Date: 19-Feb-03	No.: MB044005
Modified Article: Fusing Frame		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☒ To meet standards (Safety)

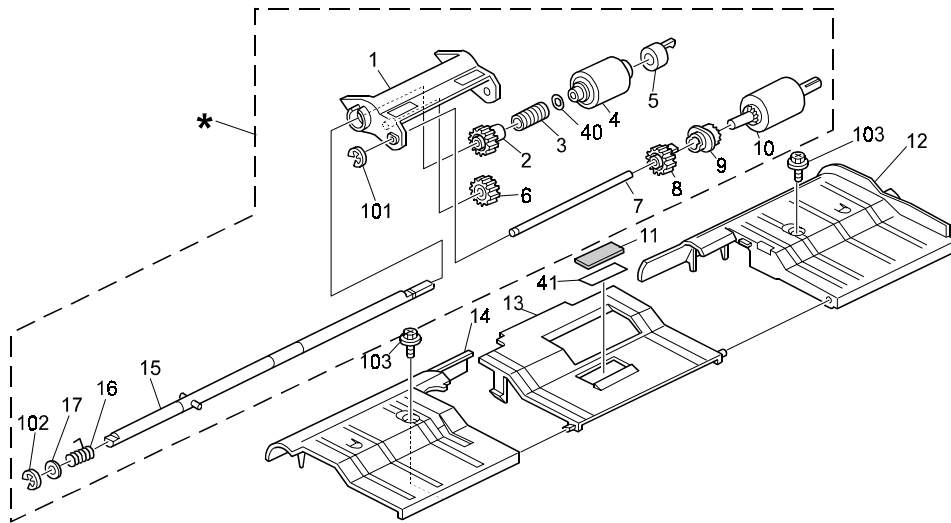
To further ensure that new Ricoh safety standards are met, the assembly process for the fusing frame has been changed so that the fusing frame screw is not inserted below the frame surface.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444101	B0444102	Fusing Frame	1 – 1	O/O	35	16	

Model: Stella-C1		Date: 25-Feb-03	No.: MB044006
Modified Article: Original Feed Unit		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0444811	Original Feed Unit	0 - 1	-	23	*	

The Original Feed Unit has been registered as a service part to facilitate assembly. This is a "Rank A" PM part, and consists of the parts shown inside the box below.



Model: Stella-C1		Date: 31-Jul-03	No.: MB044007
Modified Article: Lower Dial Decal - NA		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()

The following part (existing) was missing from service parts and the Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0461462	Lower Dial Decal - NA	0 – 1	-	43		

Note: “Shift, Space, Symbols “ is printed on the decal.

Reissued: 11-May-04

Model: Stella-C1	Date: 5-Sep-03	No.: MB044008a
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MB Correction

The items in bold italics have been corrected or added.

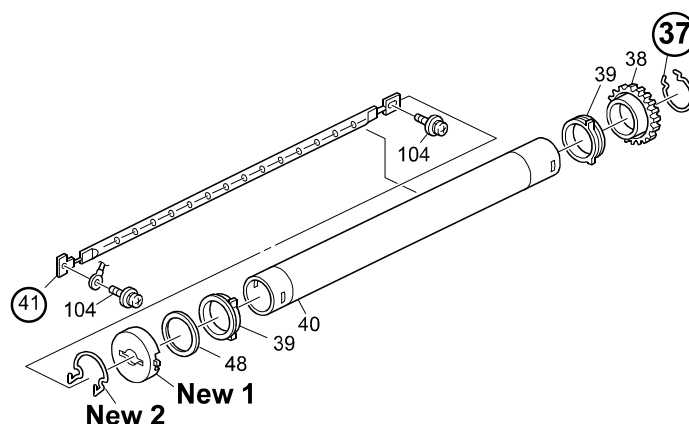
Modified Article: Fusing Lamp		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other ()	

The following changes have been made to minimize fusing offset images.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX440137	AX440187	Fusing Lamp - 120V 650W	1-1	X/X	35	41	
AX440138	AX440188	Fusing Lamp - 230V 650W	1-1	X/X	35	41	
-	B0444112	Hot roller Cap	0-1		35		New 1
-	B0444156	Front Hot Roller Stopper	0-1		35		New 2
B0444150	-	Hot Roller Stopper	2-1		35	37	
-	B0444111	Hot Roller Spacer	0-1		35	48	

Specific changes:

- 1) Fusing lamp filament changed for an even more stable fusing temperature.
- 2) Cap added to the front side of the hot roller (illustration below).
- 3) Front stopper on hot roller changed to accommodate hot roller cap.



Reissued: 11-May-04

Model: Stella-C1	Date: 5-Sep-03	No.: MB044008a
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[SRF (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SAVIN 2513 Gestetner 1302 LANIER 5613 RICOH Aficio 1013	120/60	North America, Middle South America	B044-17	H9029600001
RICOH Aficio 1013	220-240/50,60	China	B044-21	H90296xxxxx
nashuatec 1305 Rex-Rotary 1308 Gestetner 1302	220-240/50,60	Europe, Asia	B044-22	H9029601850
LANIER 5613	220-240/50,60	Europe, Oceania	B044-24	L1102920001
infotec IS 2013	220-240/50,60	Europe, Oceania	B044-26	4L39220001
RICOH Aficio 1013	220-240/50,60	Europe	B044-27	H9029602722
SINDO RICOH Aficio 1013	220/60	Korea	B044-28	H90296xxxxx
RICOH Aficio 1013	220-240/50,60	Asia	B044-29	H9029604231
SAVIN 2512 Gestetner 1202 LANIER 5612 RICOH Aficio 120	120/60	North America, Middle South America	B045-17	H91296xxxxx
nashuatec 1205 Rex-Rotary 1208 Gestetner 1202	220-240/50,60	Europe	B045-22	H9129600001
LANIER 5612	220-240/50,60	Europe	B045-24	L112292xxxx
RICOH Aficio 120	220-240/50,60	Europe	B045-27	H9129600088
SAVIN 2513F Gestetner 1302f LANIER 5613F RICOH Aficio 1013F	120/60	North America, Middle South America	B046-17	H9229600001
nashuatec 1305f Rex-Rotary 1308F Gestetner 1302f	220-240/50,60	Europe, Asia	B046-22	H9229601930
LANIER 5613F	220-240/50,60	Europe, Oceania	B046-24	L1112920001
RICOH Aficio 1013F	220-240/50,60	Europe	B046-27	H9229602591
SINDO RICOH Aficio 1013	220/60	Korea	B046-28	H92296xxxxx
RICOH Aficio 1013F	220-240/50,60	Asia	B046-29	H9229603617
nashuatec 1205f Rex-Rotary 1208F Gestetner 1202f	220-240/50,60	Europe	B049-22	H9329600001
LANIER 5612F	220-240/50,60	Europe	B049-24	L113292xxxx
RICOH Aficio FX12	220-240/50,60	Europe	B049-27	H9329600094

Reissued: 11-May-04

Model: Stella-C1	Date: 5-Sep-03	No.: MB044008a
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<For Stella-F1>

H555-17: A3529600749

H555-22: A3529600820

H555-23: A35296xxxxx

H555-24: L1152920001

H555-26: 4N7962xxxx

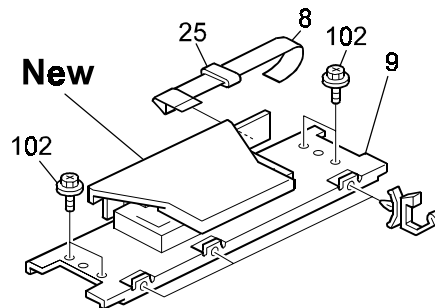
H555-27: A35296xxxxx

H555-29: A35296xxxxx

Model: Stella-C1		Date: 9-Sep-03	No.: MB044009
Modified Article: Lens Cover		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()

The following part is available as a service part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0441777	Lens Cover	1	-	27	New	



Reissued: 15-Apr-04

Model: Stella-C1	Date: 24-Feb-04	No.: MB044010a
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MB Correction

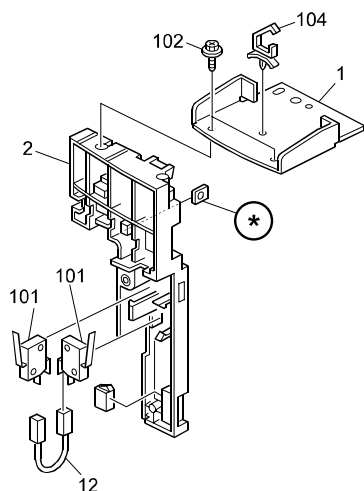
The illustration has added as shown below.

Modified Article: Fusing Plate Nut		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	☐ ()
	☐ Part standardization	☐ Other ()	

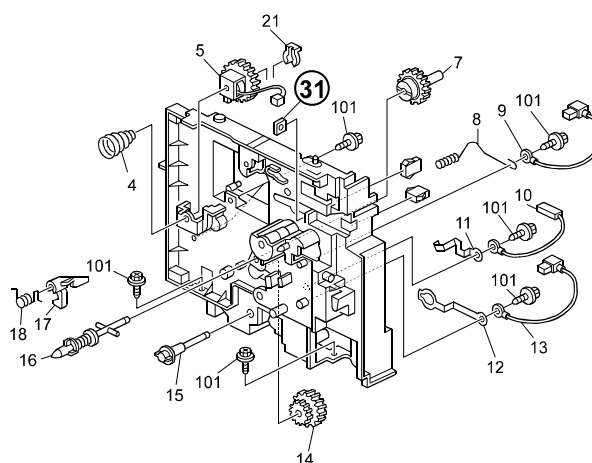
Please correct the parts catalog as follows.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
-	B0444200	Fusing Plate Nut	2	-	12, 13, 32, 33	31, * (New)	
B0444200	B0444135	Lamp Holder	1-2		34,35	33->22	

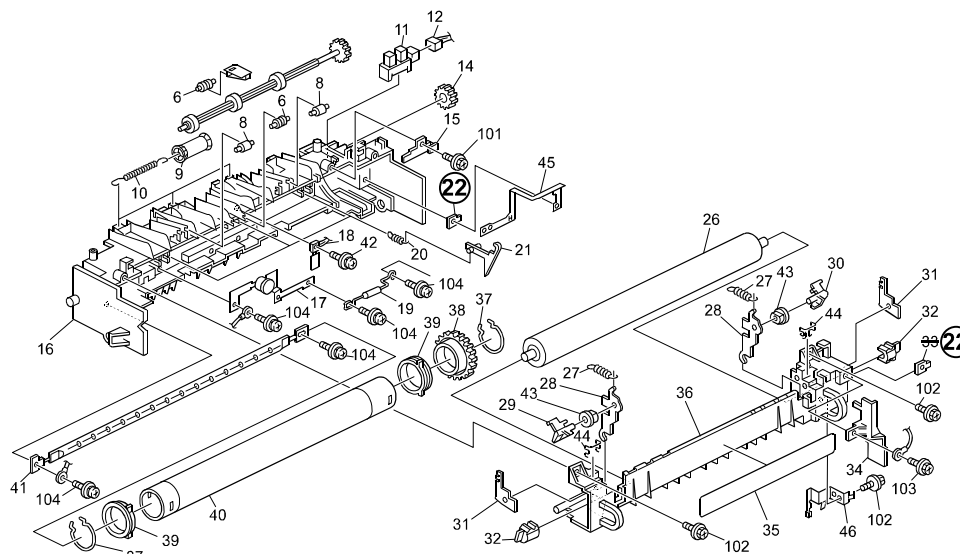
<Page 12, 13>



<Page 32, 33>



<Page 34, 35>



Model: Stella-C1		Date: 31-Mar-04	No.: MB044011
Modified Article: Fusing Unit		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other (to facilitate servicing in the field)	☐ To meet standards ()

The fusing unit has been registered as a service part to facilitate servicing in the field.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B0444017	Fusing Unit – 120V	1	-	35	*	
-	B0444027	Fusing Unit – 230V	1	-	35	*	

Reissued: 7-Sep-04

Model: Stella-C1	Date: 25-Aug-04	No.: MB044012a
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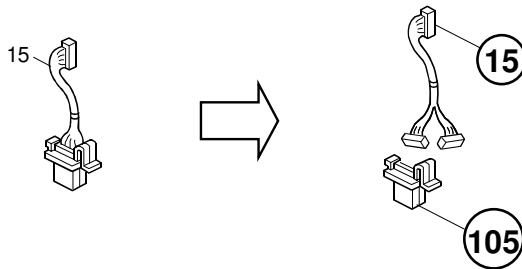
MB Correction

The items in bold italics have been corrected or added.

Modified Article: Connector-OR/P17-14S-B		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other ()	

Please correct the parts catalog as follows.

Part number	Description	Q'ty	Int	Page	Index	Note
B0445223	Harness – Paper Feed Table	1		39	15	
11028534	Connector – OR/P17 – 14S - B	1		39	105	



Reissued: 19-Jun-07

Model: Stella-C1 (for China only)	Date: 24-Nov-04	No.: MB044013a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: FCU (Function Control Unit)		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other ()	

Please add the following parts to your parts catalog.

Part number	Description	Q'ty	Int	Page	Index	Note
H5556230 H5556130	FCU-C1-230V CHN (B044)	1	-	49	5	New
H5556135	FCU-C1F-CHN (B465)	1	-	49	6	New

Model: Stella-C1		Date: 16-Dec-04	No.: MB044014
Modified Article: Polygon Scanner Motor		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Parts standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060227	AX060284	Polygon Scanner Motor	1-1	O/O	31	5	

Change/Reason: Parts standardization with the Stella-C2.

Note:

- 1) The thickness of the new rotation disc is 2mm (old: 3mm).
- 2) The new motor makes less noise than the old motor.
- 3) This parts standardization change was also made on the Stella-F1/F2.

Reissued: 28-Dec-04

Model: Model S-C1	Date: 17-Dec-04	No.: MB044015a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: ADF Base		Prepared by: A. Ishiyama	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other ()	
Modification Schedule:			

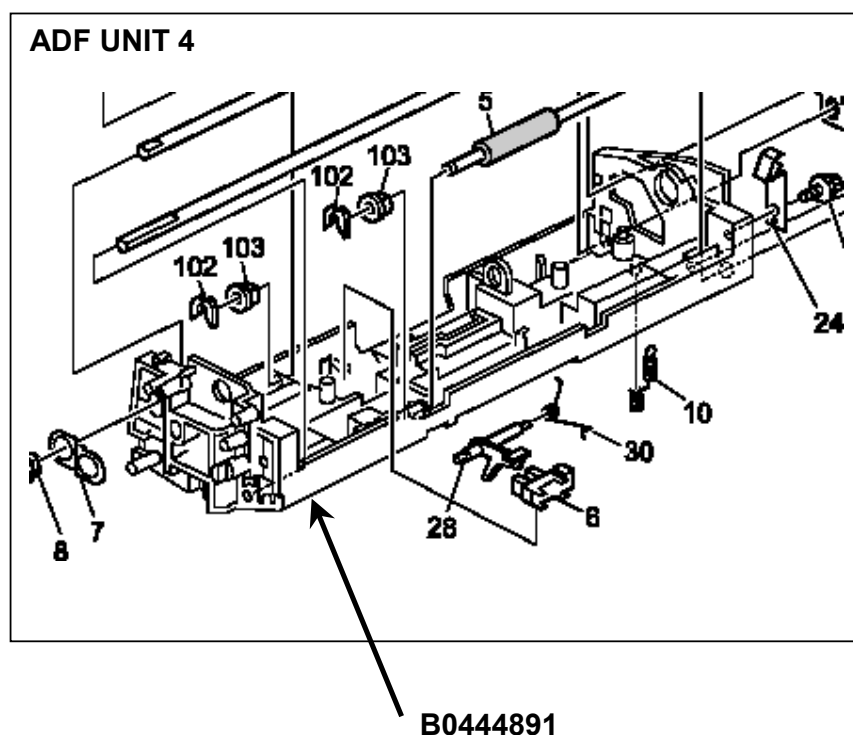
Note: This bulletin is for the following models only.

Model S-F1/F1.5, S-C1, S-C2 (H555, B049, B129, B130, B168, B444, B696)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B0444891	Base	0→1	-/-	25	28	

Change: This part was added.

Reason: It was missing from the Parts Catalog.



Model: Stella-C1		Date: 19-Apr-05	No.: MB044016
Modified Article: Fusing Bushing		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Parts standardization	☐ Vendor change ☐ To improve reliability ☐ Other ()	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AE031034	AE031044	Fusing Bushing	2-2	O/O	35	39	

Change/Reason: Parts standardization with the Stella-C2.

Model: S-C1		Date: 04-Aug-06	No.: MB044017
Modified Article: Laser Unit Ass'y		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHs compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0441901	B0441902	Laser Unit Ass'y	1	O/O	31	*	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: S-C1		Date: 04-Aug-06	No.: MB044018
Modified Article: Paper Tray:Ass'y		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHs compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0442503	B0442509	Paper Tray:Ass'y	1	O/O	17	*	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: S-C1		Date: 7-Aug-06	No.: MB044019
Modified Article: Transfer Roller		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0443802	B2623802	Transfer Roller	1	O/O	15	8	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Reissued:21-Aug-06

Model: S-C1	Date: 7-Aug-06	No.: MB044020a
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MB Reissue

The items in bold italics have been corrected or added.

Modified Article: <i>Density Sensor:Longdist:Adhesion</i>		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☒ To meet standards (RoHs compliant)
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0443892	B0443894	<i>Density Sensor:Longdist:Adhesion</i>	1	O/O	15	15	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: S-C1(only for 230V area)		Date: 7-Aug-06	No.: MB044021
Modified Article: Fusing Unit – 230V		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS compliant) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444027	B0444028	Fusing Unit – 230V	1	O/O	35	*	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Reissued:21-Aug-06

Model: S-C1	Date: 7-Aug-06	No.: MB044022a
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MB Reissue

The items in bold italics have been corrected or added.

Modified Article: <i>Guide Plate:Reverse:Ass'y</i>		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☒ To meet standards (RoHs compliant)
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444651	B0444653	Guide Plate:Reverse:Ass'y	1	O/O	15	26	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Reissued:21-Aug-06

Model: S-C1	Date: 7-Aug-06	No.: MB044023a
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MB Reissue

The items in bold italics have been corrected or added.

Modified Article: <i>Feeder Unit:ADF:Ass'y</i>		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☒ To meet standards (RoHS compliant)
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0444811	B0444832	Feeder Unit:ADF:Ass'y	1	O/O	23	*	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Stella-C1	B044	200903		B0441279	B0441278	RIGHT UPPER COVER	1	1	O/O		7	17					V0803587
Stella-C1	B045	200903		B0441279	B0441278	RIGHT UPPER COVER	1	1	O/O		7	17					V0803587
Stella-C1	B046	200903		B0441279	B0441278	RIGHT UPPER COVER	1	1	O/O		7	17					V0803587
Stella-C1	B044	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B045	200903		AX060284	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B045	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B046	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B049	200903		AX060284	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B049	200903		AX060339	AX060342	POLYGON SCANNERMOTOR-DC24V	1	1	X/O		31	5					V0803241
Stella-C1	B046	200903		B0461463		SUB OPU - FAX	1	0	X/O		43	2					V0804632
Stella-C1	B049	200903		B0461463		SUB OPU - FAX	1	0	X/O		43	2					V0804632



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Stella-C1	B044	200904		B0441394	B0441393	PLATEN COVER	1	1	O/O		7	4					V0804689
Stella-C1	B045	200904		B0441394	B0441393	PLATEN COVER	1	1	O/O		7	4					V0804689
Stella-C1	B046	200904		B0441394	B0441393	PLATEN COVER	1	1	O/O		7	4					V0804689
Stella-C1	B044	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	O/O		17	13					V0900680
Stella-C1	B045	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	O/O		17	13					V0900680
Stella-C1	B046	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	O/O		17	13					V0900680
Stella-C1	B049	200904		B0442710	D0672710	FRICTION PAD:ADHESION	1	1	O/O		17	13					V0900680



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1	B045	200907		H5555000	AZ230225	POWER SUPPLY UNIT - 230V	1	1	O/O		39	17					V0901706	
S-C1	B049	200907		H5555000	AZ230225	POWER SUPPLY UNIT - 230V	1	1	O/O		39	17					V0901706	



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1 Fax Option	B465	200907			B0461413	OPERATION SUB-UNIT:FAX:NA	0	1			43	*			Y		V0804632	
S-C1 Fax Option	B465	200907			B0461414	OPERATION SUB-UNIT:FAX:EU	0	1			43	*			Y		V0804632	
S-C1 Fax Option	B465	200907		B0461463		SUB OPU - FAX	1	0	X/O		43	2				Incorrect P/N	V0804632	



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1	B044	200908		B0441396	B0441395	ORIGINAL HOLDER - EU	1	1	O/O		7	28					V0804689	
S-C1	B045	200908		B0441396	B0441395	ORIGINAL HOLDER - EU	1	1	O/O		7	28					V0804689	



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1	B044	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	O/O		35	1					V1000294	
S-C1	B045	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	O/O		35	1					V1000294	
S-C1	B046	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	O/O		35	1					V1000294	
S-C1	B049	201005		B0444165	D0674165	DISCHARGE BRUSH:EXIT	1	1	O/O		35	1					V1000294	

RICOH**Part Change Information List**

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1 ADF (DF74)	B444	201101		H5211350	H3101360	PAD:PICKUP	1	1	O/O		23	11					V1002156	



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1	B046	201101		H5211350	H3101360	PAD:PICKUP	1	1	O/O		23	11					V1002156	
S-C1	B049	201101		H5211350	H3101360	PAD:PICKUP	1	1	O/O		23	11					V1002156	



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-C1	B044	201311		B2623802	D1273802	TRANSFER ROLLER:ASSY	1	1	O/O		15	8					V1302126	
S-C1	B045	201311		B2623802	D1273802	TRANSFER ROLLER:ASSY	1	1	O/O		15	8					V1302126	
S-C1	B046	201311		B2623802	D1273802	TRANSFER ROLLER:ASSY	1	1	O/O		15	8					V1302126	
S-C1	B049	201311		B2623802	D1273802	TRANSFER ROLLER:ASSY	1	1	O/O		15	8					V1302126	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-C1	B046	201407		B0444925	B0444924	REAR UPPER COVER	1	1	O/O		21	11					V0804689	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-C1	B044	201505		G8005385	B0445300	PAPER END SENSOR	1	1	O/O	N	40	8					T0202779	02100005
S-C1	B045	201505		G8005385	B0445300	PAPER END SENSOR	1	1	O/O	N	40	8					T0202779	02100005
S-C1	B046	201505		G8005385	B0445300	PAPER END SENSOR	1	1	O/O	N	40	8					T0202779	02100005
S-C1	B049	201505		G8005385	B0445300	PAPER END SENSOR	1	1	O/O	N	40	8					T0202779	02100005



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-C1	B046	201604		B0444921	B0444920	FRONT UPPER COVER	1	1	O/O	N	21	30					V0804689	