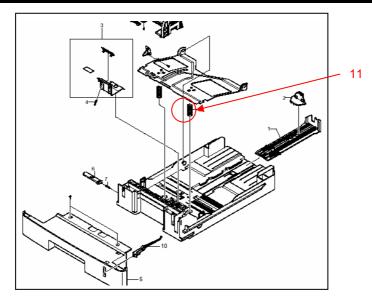
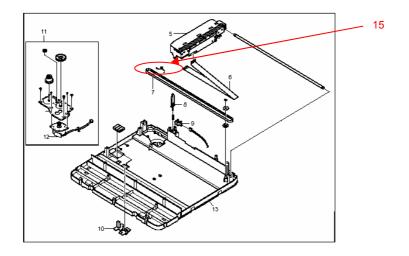
Model: Model CM-C1L (ASIA)			Dat	te: 5-Mar-	07	No.: MB2730	01RA
Modified Article: New parts were added			Prepared	by: Y.Yos	shida		
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor o	char	nge	Other		
Modification:	☐ To facilitate assembly	☐ To improve		reliability	☐ To med	et standards	
	☐ Part standardization	☐ Product Safety		ety	()	

NEW Part	Description	Q'ty	Int	Pag e	Inde x	Note
B2737506	Sprig - Cassette	0→1	1	9-23	11	
B1749544	Spring-Scanner belt	0→1	1	4-11	15	





Modification Bulletin

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Model: Campari-C1L(ASIA)			ate: 30-Oct	:-07	No.: MB273002RA	
Modified Article: Main Board (B273-ASIA)			Prepared	by: Yuji N	1imura	
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product Safety		()	

Change/Reason: This part was added.

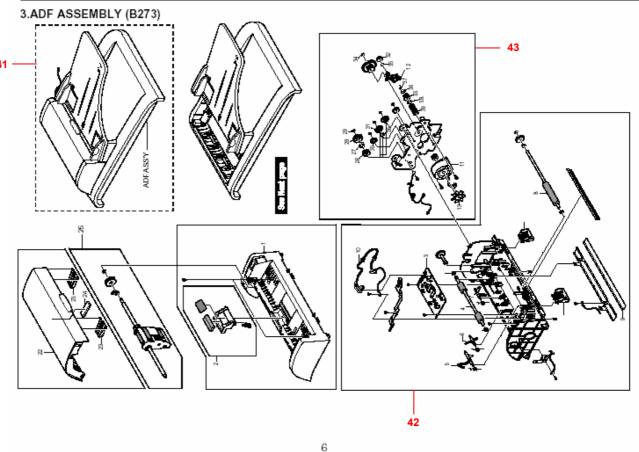
Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	G959 7500	MAIN BOARD (B273-ASIA)	1		2	3	

Modification **B**ulletin

PAGE: 1	ı
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Model: Campari-C1L(ASIA)			ate: 27-Nov	/-07	No.: MB273003_R	Α	
Modified Article: ADF ASSEMBLY PARTS				Prepared	by: T	. Shintani	
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Oth	ner	
Modification:	☐ To facilitate assembly	☐ To improve		reliability	□То	meet standards	
	☐ Part standardization	☐ Product Safety		ıfety	()	

NEW Part	Description	Q'ty	Int	Pag e	Inde x	Note
B2737507	ADF ASSY	0→1	1	3-8	41	
B2737508	ADF LOWER ASSY	0→1	1	3-8	42	
B2737509	ADF GEAR ASSY	0→1	1	3-8	43	

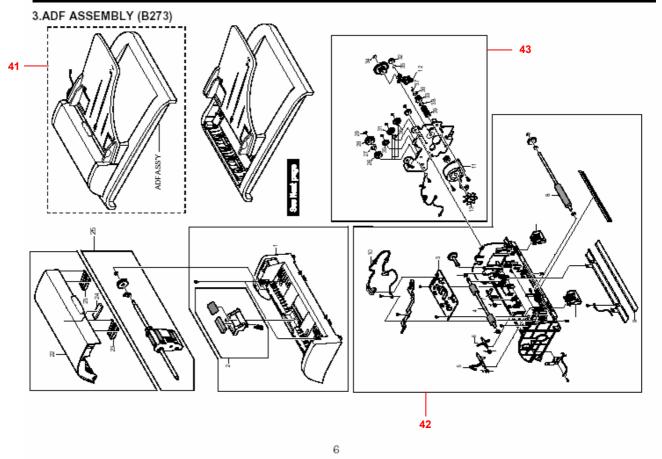


Modification Bulletin

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Model: Campari-C1L(ASIA)			ate: 27-Nov	-07	No.: MB273004_RA	
Modified Article: ADF ASSEMBLY PARTS				Prepared	by: T	. Shintani
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor chan		ange	Oth	ner
Modification:	☐ To facilitate assembly	☐ To improve rel		reliability	□То	meet standards
	☐ Part standardization	☐ Product Safety		ıfety	()

NEW Part	Description	Q'ty	Int	Pag e	Inde x	Note
B2737507	ADF ASSY	0→1	1	3-8	41	
B2737508	ADF LOWER ASSY	0→1	1	3-8	42	
B2737509	ADF GEAR ASSY	0→1	1	3-8	43	

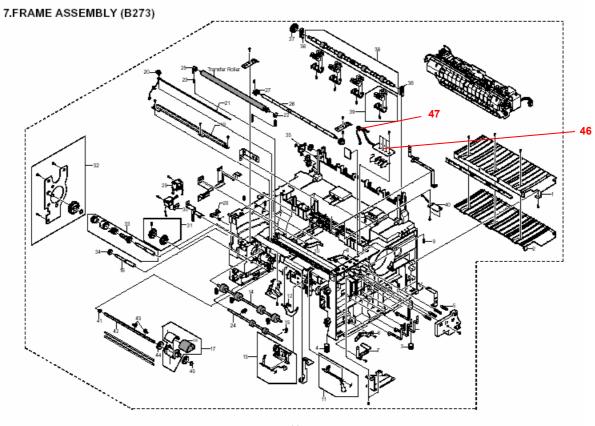


Modification **B**ulletin

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Model: Campari-C1L(ASIA)		Date: 27	'-Nov-07	No.: MB273005_	_RA	
Modified Article: ADF ASSEMBLY PARTS				ared by: T	. Shintani	
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor o	change	Oth	ner	
Modification:	☐ To facilitate assembly	☐ To impro	ove reliabi	ility 🔲 To	meet standards	
	☐ Part standardization	☐ Product Safety		()	

NEW Part	Description	Q'ty	Int	Page	Index	Note
B2737510	PBA-SUB	0→1	1	14	46	
B2737511	HARNESS PBA-SUB	0→1	1	14	47	
B2737512	HOLDER-ACTUATOR	0→1	1	16	12	





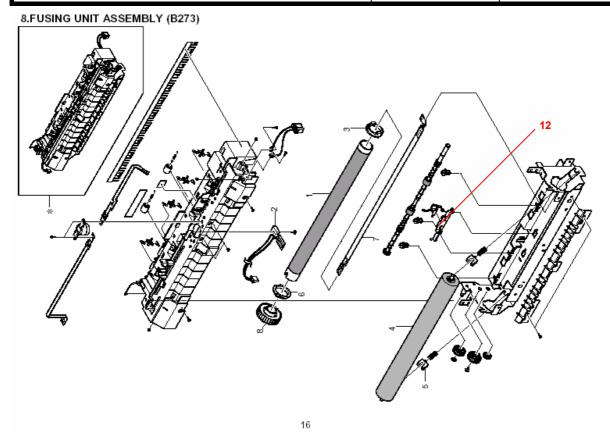
Modification **B**ulletin

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Model: Campari-C1L(ASIA)

Date: 27-Nov-07

No.: MB273005_RA

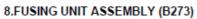


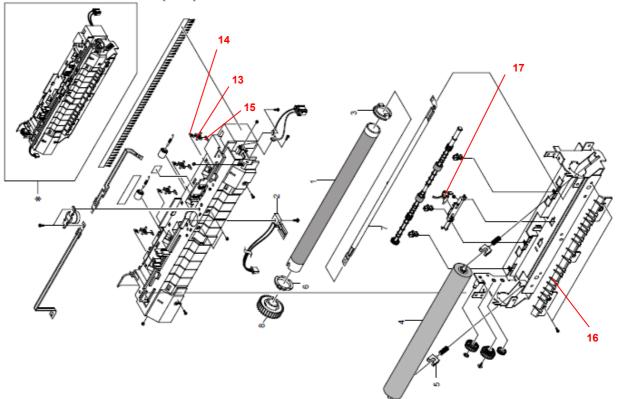
Modification **B**ulletin

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Model: Campari-C1L(ASIA)			Da	ate: 27-Nov	/-07	No.: MB273006_RA	
Modified Article: Parts in Fusing unit Prepared by: T. Shintani							
From: 1st Tech. Su	pport Sec. Service Support [Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	□ O	ther	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	□ To	o meet standards	
	☐ Part standardization	☐ Product	Sa	afety	()	

NEW Part	Description	Q'ty	Int	Page	Index	Note
B2739800	Stripper Pole - Fusing unit	0→1	1	16	13	
B2739801	Spring - Stripper pole	0→1	1	16	14	
B2739802	Plate - Stripper pole	0→1	1	16	15	
B2739803	Guide Plate - fusing	0→1	1	16	16	
B2739804	Actuator - Fusing	0→1	1	16	17	





Reason for

Modification:

Model: Model CM-C1L(ASIA)

Modified Article: PART CATALOG CORRECTION From: 1st Tech. Support Sec. Service Support Dept.

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

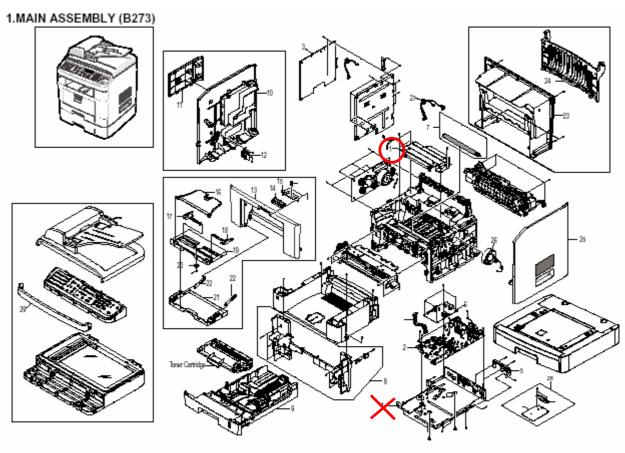
C1L(ASIA)	Date: 3-Apr-08	No.: MB273007RA
PART CATALOG CORRECTION	Prepared by: T. Sh	intani
pport Sec. Service Support Dept.		
□ Parts catalog correction □ Vendor of the last of the la	change	

☐ To improve reliability ☐ To meet standards

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Change/Reason: The illustration below was corrected (callout #1 marked with an "X" was deleted).

☐ Product Safety



Modification Bulletin

Model: Model CM-C1L(ASIA)			ate: 3-Apr-(08	No.: MB273008R/	Ą	
Modified Article:		Prepared	by: T. Sh	intani			
From: 1st Tech. Su	pport Sec. Service Support I	Dept.					
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards	
	☐ Part standardization	☐ Product	Sa	afety	()	

Model CM-C1

NEW Part	Description	Q'ty	Int	Page	Index	Note
G1861344	Antistatic Brush	0→1	I	19	14	-

Model CM-C1L/Model CM-C1L(ASIA)

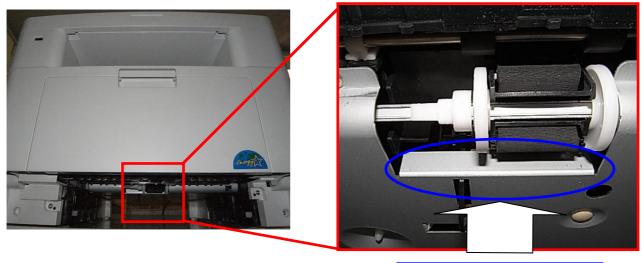
NEW Part	Description	Q'ty	Int	Page	Index	Note
G1861344	Antistatic Brush	0→1	ı	19	14	-

Change: An anti-static brush was added.

Reason: To minimize the effect of electrical noise on the fusing unit.

Note: This brush reduces electrostatic buildup on the paper during paper feed.

Attachment position:





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Modification **B**ulletin

RICOH	M odification I	3 ulletin	PAGE: 1/1
Model: Model CM	-C1L(ASIA)	Date: 3-Apr-08	No.: MB273009RA
Modified Article:	PART CATALOG CORRECTION	Prepared by	y: T. Shintani
From: 1st Tech. S	upport Sec. Service Support Dept.		
Reason for	□ Parts catalog correction □ Vendor	change] Other
Modification:	☐ To facilitate assembly ☐ To impr	ove reliability	To meet standards
	☐ Part standardization ☐ Product	Safety	()

0 H Part Num ber	New PartNumber	Description	Q 'ty	Page	Index
B 2737506	G 9601016	SPRNG - CASSETTE	2	23	11
B 2739545	G 9601174	EXIT ROLLER	1	16	39
B 2739555	G 9601194	PRESSURE SPRING	1	23	7
B 2739556	G 9601127	LEFT SIDE FENCE	1	23	8
B 2739557	G 9601128	RIGHT SIDE FENCE	1	23	9
B 2739563	G 9601083	SUB TRAY	1	3	19
B 2739564	G 9601196	PINION GEAR	1	3	20
B 2739576	G 9601200	WASHER	1	16	36
B 2739578	G 9601010	E−R IN G	1	16	37
B 2739664	G 9601095	KNOB - FRONT COVER	1	3	14
B 2739665	G 9601075	LOCK KNOB HOLDER	1	3	15
B 2739676	G 9601110	ADFDRIVE ROLLER	1	8	4
B 2739677	G 9601147	SENSOR ACTUATOR	1	8	5
B 2739678	G 9601145	SENSOR ACTUATOR	1	8	6
B 2739679	G 9601146	SENSOR ACTUATOR	1	8	7
B 2739680	G 9601109	ADF EXIT ROLLER	1	8	8
B 2739681	G 9601134	WHITE SHEET	1	8	9
B 2739683	G 9601028	STEPPING MOTOR - DC 5.2W	1	8	11
B 2739685	G 9601319	M PELLER-ADF	1	8	13
B 2739691	G 9601197	PINCH ROLLER	1	8	19
B 2739701	G 9601025	PLATEN GLASS	1	12	2
B 2739703	G 9601021	HOLDER - PLATEN GLASS	1	12	4
B 2739706	G 9601018	TMNG BELT	1	12	7
B 2739707	G 9601135	SENSOR LEVER	1	12	8
B2739710	G 9601162	SCANNER MOTOR - DC 18W	1	12	11
B2739711	G 9601205	STEPPING MOTOR - DC 18W	1	12	12
B 2739715	G 9601157	PCB - USB HOST	1	14	5
B 2739719	G 9601176	SPRNG CLUTCH	1	16	33
B 2739728	G 9601180	PICK-UP ROLLER	1		3
B 2739729	G 9601357	PICH-UP ROLLER SPONGE	1	21	4

Change/Reason: Parts standardization with Model CM-C2.

Modification **B**ulletin

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Model: Model CM-C1L (ASIA)			Date	e: 21-Apr	-08	No.: MB273010RA
Modified Article:	Р	repared	by: T. Shi	intani		
From: 1st Tech. Su	ipport Sec. Service Support [Dept.				
Reason for	□ Parts catalog correction	☐ Vendor o	chan	ige	Other	
Modification:	☐ To facilitate assembly	☐ To impro	ove r	eliability	☐ To mee	et standards
	☐ Part standardization	☐ Product	Safe	ety	()

OLD Part	NEW Part	DESCRIPTION	Q'TY	PAGE	INDEX
Number	Number	DESCRIPTION	QII	PAGE	INDEX
G1449664	G9601084	EXTENSION - BYPASS	1	3	16
G1449667	G9601083	DOCUMENT FEEDER	1	3	19
G1449668	G9601196	GEAR - DOCUMENT	1	3	20
G1449670	G9601082	TRAY LINE - BYPASS	1	3	22
G1449687	G9601062	TRANSFER GUIDE UP	1	15	1
G1449690	G9601155	MEC TERMINAL	1	15	5
G1449691	G9601143	PLATE GUIDE RIGHT	1	15	8
G1449692	G9601079	SPRING - GUIDE	1	15	9
G1449693	G9601142	PLATE GUIDE LEFT	1	15	10
G1449696	G9601107	FEED ROLLER	1	15	14
G1449697	G9601133	BUSHING - FFFD	1	15	15
G1449699	G9601129	FARTH - TRANFSER	1	15	19
G1449700	G9601069	HOLDER - QUENCHIN	1	15	20
G1449701	G9601055	SPRING - TRANSFER	1	15	23
G1449702	G9601060	BUSHING - TRANSFER	1	15	25
G1449703	G9601058	BUSHING - IDLE	1	15	27
G1449704	G9601099	CAM - PICKUP	1	15	28
G1449705	G9601032	SOLENOID - PICK UP	1	15	29
G1449710	G9601140	IDLE - PICKUP	1	15	44
G1449711	G9601066	BEARING - EXIT	1	15	36
G1449712	G9601097	GEAR - EXIT ROLLE	1	15	37
G1449713	G9601174	RACK - FXIT ROLLF	1	15	39
G1449715	G9601026	COOLING FAN	1	3	26
G1449718	G9601059	BUSHING - MP ASS'Y	1	15	45
G1449719	G9601070	STOPPER PICK - UP	1	15	43
G1449720	G9601072	FRICTION PAD HOLDER	1	19	6
G1449721	G9601101	IDEAL GEAR MA ASS'Y	1	19	7
G1449724	G9601153	FRICTION PAD	1	19	12
G1449740	G9601177	FRICTION PAD ASS'Y	1	21	3
G1449741	G9601078	SPRING - FRICTION	1	21	4
G1449744	G9601067	RUBBER FOOT BACK	1	15	3
G1449748	G9601311	FEED SHAFT	1	15	16
G1449749	G9601102	SHAFT PICK-UP ROLLER	1	15	42
G1449750	G9601141	CASSETTE COCKER	1	15	6

Change/Reason: Parts standardization with Model CM-C2.

Modification Bulletin

ate: 3_ lun_08	No : MB273011BA

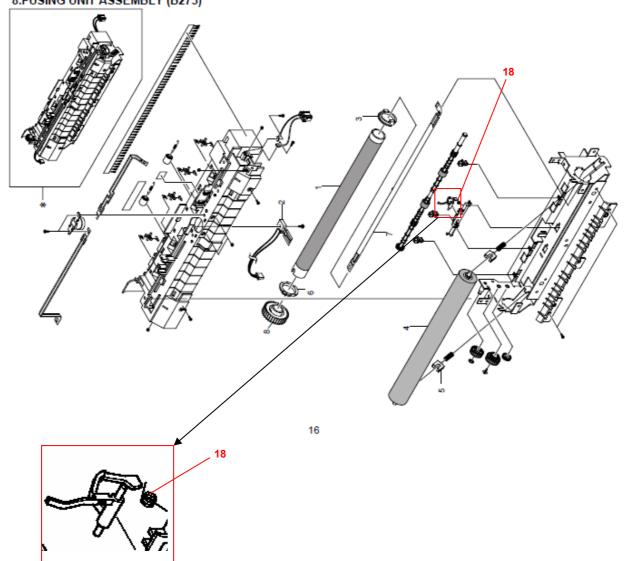
PAGE: 1/2

Model: Model CM-	C1L(ASIA)	I	Date: 3-Ju	ın-08	No.: MB273011I	RA
Modified Article:	Parts in Fusing unit	<u> </u>	Prepar	ed by: T. Sh	intani	
From: 1st Tech. Su	ipport Sec. Service Support [Dept.				
Reason for	□ Parts catalog correction	☐ Vendor o	hange	Other		
Modification:	☐ To facilitate assembly	☐ To improve reliab		ty 🗌 To me	eet standards	
	☐ Part standardization	☐ Product Safety		()	

Change: This part was added.
Reason: Requests from the field.

NEW Part	Description	Q'ty	Int	Page	Index	Note
B1739694	SPRING-TS	0→1	-	17	18	-
B2739808	Sheet-Copy (English)	0→1	-	9	4	-
B2739807	Sheet-Start (English)	0→1	-	9	5	-
B2739806	Sheet-Tel (English)	0→1	-	9	6	-
B2739809	Sheet-Fax (English)	0→1	-	9	7	-

8.FUSING UNIT ASSEMBLY (B273)





Modification **B**ulletin

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Model: Model CM-C1L(ASIA) Date: 3-Jun-08 No.: MB273011RA

