Modification Bulletin

Reissued: 27-Aug-04 Model: Model C-C1

Date: 17-Nov-03

No.: MB173001a

MB Correction

The items in bold italics have been corrected or added.	

Modified Article: Parts catalog correction				Prepared by: T. Shintani		
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	 Parts catalog correction To facilitate assembly Part standardization 	Vendor ch To improve Other	-	To meet standards ()		
Modification Schedule:	From first mass production.					

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1739671	B1734231	Brand Plaque – B173 : RIC	1→1	0/0	8	2	1, 2

Note:

1. Applicable models:

B173											
17	17 27 29 21										
	1	1	1								

2. This change applies only to the part number modification. This was done for parts number management.

Modification Bulletin

Model: Model C-C1 China Model Date			e: 22-Oct-04		No.: MB173002			
Modified Article: Parts catalog correction					Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.								
Reason for Modification:	Parts catalog correction Vendor char To facilitate assembly To improve r Part standardization Other		•	☐ To n (neet standards)			
Modification Schedule:	This new part is available from	n the firs	t mas	s production).			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	H9169508	PSU – 220V	1	-	3	2	1
	B1739675	Fusing Unit – 220V : China	1		14	1	2

Change/Reason: These new parts were added for the C-C1 China model (B173-21) only.

Note: Applicable models.

		B173		
	17	27	29	21
1				\checkmark
2				

Modification Bulletin

Model: Model C-C1 Asia Model Date			e: 22-Oct-04		No.: MB173003			
Modified Article: PCB - NCU					Prepared by: A. Ishiyama			
From: 1st Technical	Support Sec. Service Support	Dept.						
Reason for Modification:			•	☐ To n (neet standards)			
Modification Schedule:	This new part is available fror	n the first	t mass	s production				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1739516		PCB – NCU : NA	1→0	X/O	3	11	1
	B1739676	PCB – NCU : Asia	0→1	2/0	•		

Change/Reason: These new parts were added for the C-C1 Asia model (B173-29) only.

Note: Applicable models:

B173											
Part No.	17	27	29	21							
B1739516											
B1739676			\checkmark								

Modification Bulletin

Model: Model C-C1 EU Model Date			e: 18-Nov-04		No.: MB173004			
Modified Article: PCB - NCU					Prepared by: A. Ishiyama			
From: 1st Technical	Support Sec. Service Support	Dept.						
Reason for Modification:	 Parts catalog correction To facilitate assembly Part standardization 	Parts catalog correction Vendor chan To facilitate assembly To improve relation		•		neet standards r S. Africa regulation)		
Modification Schedule:	This new part is available fror	n the Oct	tober	'04 producti	on.			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1739515		PCB – NCU : EU	1→0	0/0*	3	11	1.2
	B1739677	PCB – NCU : EU/SA	0→1	0	9	••	1, 2

Change: Board components were added/deleted. **Reason:** To make the EU model usable in South Africa.

Note:

- > See RTB RB173003 and B173002b for more details.
- > There is a round, green seal on the new NCU.

1. Applicable models:

B173											
Part No.	17	27	29	21							
B1739515											
B1739677		\checkmark									

> Applied to C-C1 EU model (B173-27) from: S/N K2549423762 (Oct. 2004)

2. Interchangeability

South Africa model: **Only the new board** can be used. Europe model: Interchangeability is **O/O on all machines**.

3. When you install the new NCU

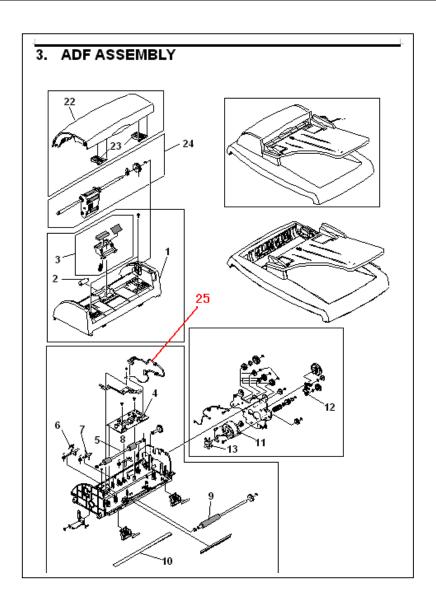
- 1) If you install the <u>new</u> NCU (B1739677), make sure to install firmware <u>v6.14 or later</u>.
- When you install v6.14, make sure that the "LIU Select" setting is correct. (Tech Mode >> Data Setup >> LUI Setting):
- v6.14 + New NCU: Select "EU&SA LIU"
- > v6.14 + Old NCU: Select: "EU LIU"

M odification B ulletin

Model: Model C-C1					5	No.: MB173005
Modified Article: H	Prepared by: A. Ishiyama					
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	 Parts catalog correction To facilitate assembly Part standardization 		•	ange e reliability	☐ To n ()	neet standards
Modification Schedule:	This new part is available fror	n the first	t mas	s production		

Please apply the following P/N corrections to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B1739678	HARNESS - ADF	0→1	-	7	25	



Modification Bulletin

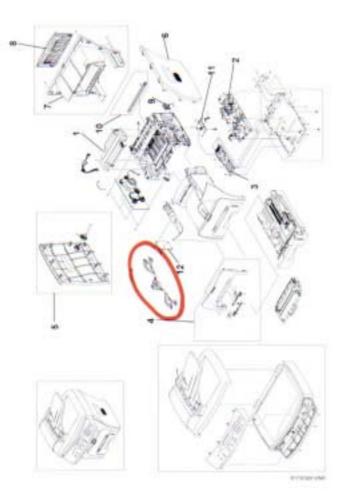
PAGE: 1/1

Model: Model C-C1 Date: 2					Ν	lo.: MB173	3006
Modified Artic	le: Scanner harness		Pi	repared b)y: T. Sh	iintani	
From: 1st Tech							
Reason for Modification:	 Parts catalog correction To facilitate assembly Part standardization 		lor chanç nprove re r] To me ()	et standaro	ds	
Modification Schedule:	This new part is available fro	m the first	t mass p	production.			
Please apply th	he following P/N corrections	to your F	Parts C	atalogs.			
New part number	Description	Q'ty	Int	Page	Index	Note	
B1739679	SCANNER HARNESS	0→1	-	2	13		

MAIN ASSEMBLY

27 February 2004

1. MAIN ASSEMBLY



Modification Bulletin

Model: Model C-C	Model: Model C-C1			ate: 14-Apr	-06	No.: MB17	'3007
Modified Article:		Prepared by: T. Shintani					
From: 1st Tech. Su							
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:		ove	ve reliability 🗌 To meet s		et standards	i i	
	Part standardization	Product	t Sa	afety	()	

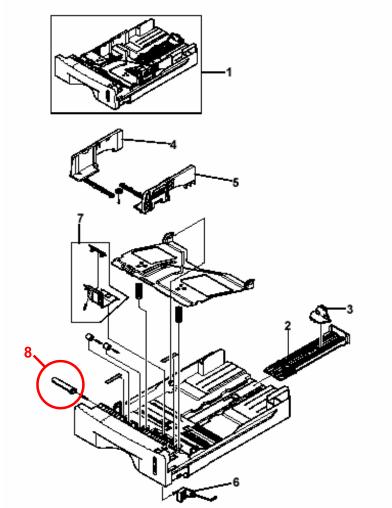
Please apply the following P/N corrections to your Parts Catalogs.

<B173> (Model C-C1)

Part number	Description	Q'ty	Int	Page	Index	Note
H9149554	LOCKER PLATE	0→1	1	15	8	

Change: This part was added. **Reason:** Requests from the field.

9. CASSETTE ASSEMBLY



Modification Bulletin

Model: Model C-C					-06	No.: MB173008
Modified Article:		Prepared by: T. Shintani				
From: 1st Tech. Su						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:		e reliability	🗌 To mee	et standards		
Part standardization Product Sa			afety	()	

Please apply the following P/N corrections to your Parts Catalogs.

<B173> (Model C-C1)

-							
	Part number	Description	Q'ty	Int	Page	Index	Note
	B1739681	GEAR-CLUTCH 29	0→1	1	7	26	
	B1739682	WHITE CLUTCH SUB 29	0→1	1	7	27	
	B1739683	GEAR – CLUTCH 39	0→1	1	7	28	
	B1739684	C-RING	0→1	1	7	29	
	B1739685	GEAR – IDLE 35 ADF	0→1	1	7	30	
	B1739686	GEAR – 40/21 ADF	0→1	1	7	31	
	B1739687	GEAR – SWING 31/20 ADF	0→1	1	7	32	
	B1739688	GEAR – 58/25 ADF	0→1	1	7	33	
	B1739689	IPR – WASHER WAVE	0→1	1	7	34	
	B1739690	SPRING-ADF	0→1	1	7	35	
	B1739691	GEAR-ADF	0→1	1	7	36	
_	B1739680	PAPER GUIDE	0→1	1	13	17	
	G1449550	FEED SHAFT	0→1	1	13	18	
	G1449567	FEED SHAFT GEAR	0→1	1	13	19	

Change: These parts were added. **Reason:** Requests from the field.

Ę



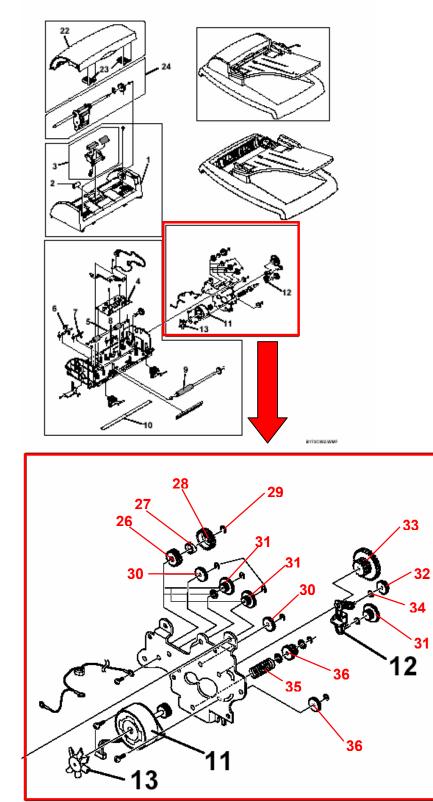
M odification B ulletin

Model: Model C-C1

Date: 13-Apr-06

No.: MB173008

3. ADF ASSEMBLY





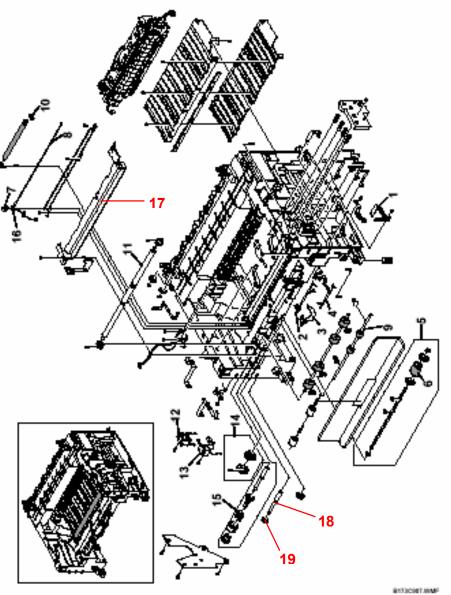
M odification B ulletin

Model: Model C-C1

Date: 13-Apr-06

No.: MB173008





Modification Bulletin

Model: Model C-C	Model: Model C-C1					No.: MB173009	
Modified Article:		Prepared	by: T. Shi	intani			
From: 1st Tech. Su							
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification: To facilitate assembly To improve		ove	e reliability	🗌 To mee	et standards		
Part standardization Product Sa			afety	()		

Please apply the following P/N corrections to your Parts Catalogs.

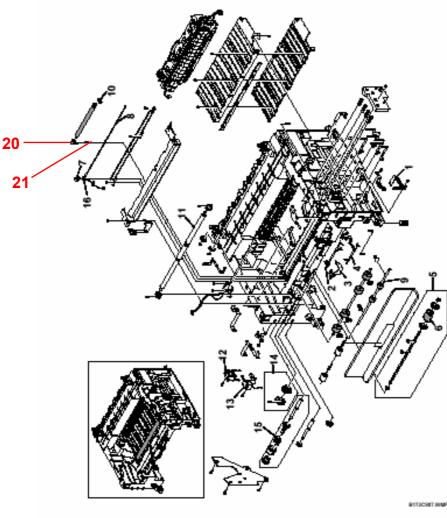
<B173> (Model C-C1)

F

Part number	Description	Q'ty	Int	Page	Index	Note
G1449555	BUSHING – TRANSFER ROLLER	0→1	1	13	20	
G1449554	SPRING – TRANSFER ROLLER	0→1	1	13	21	

Change: These parts were added. **Reason:** Requests from the field.

7. FRAME ASSEMBLY



PAGE: 1/1

Model: Model C-C1				ate:19-Jul-06	No.: MB173010		
Modified Article:	Parts Catalog Correction		Prepared by: T. Shintani				
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	Parts catalog correction	Vendor	cha	ange 🗌 Other			
Modification:	dification: To facilitate assembly To improv			ove reliability 🔲 To meet standards			
	Part standardization	Product	Sa	afety ()		

<B173> (Model C-C1)

RICOH

OLD part number	NEW part number	Description	Q'ty	Int	Page	Index	Note
B1739684	H9119603	C-RING	1→1	-	7	29	

Change/Reason: The part number in the Parts Catalog was corrected.

PAGE: 1/1

Model: Model C-C1 D			Da	ate: 8-Aug-06		No.: MB173011	
Modified Article:		Prepared by: T. Shintani					
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:	To facilitate assembly	🗌 To impr	ove	e reliability	🗌 To mee	et standards	
	Part standardization	Product	Sa	afety	()	

<B173> (Model C-C1)

RICOH

NEW part number	Description	Q'ty	Int	Page	Index	Note
B1739693	EXIT ACTUATOR	0→1	-	14	2	
B1739694	SPRING-TS	0→1	-	14	3	

Change: This part was added. **Reason:** Requests from the field.

8. FUSER ASSEMBLY 0 - 2 - 3

PAGE: 1/1

Model: Model C-C1 Da			ate: 8-Feb-	07	No.: MB173012	
Modified Article:		Prepared	by: T. Shi	intani		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	To facilitate assembly	🗌 To impre	ove	e reliability	🗌 To mee	et standards
	Part standardization	Product	Sa	afety	()

<<u>B173> (Model C-C1)</u>

RICOH

OLD part number	NEW part number	Description	Q'ty	Int	Page	Index	Note
H9169508	H9169657	PSU - 220V	1→1	-	3	2	

Change: The materials of the following parts were changed. **Reason:** To comply with the RoHS Directive.

PAGE: 1/1

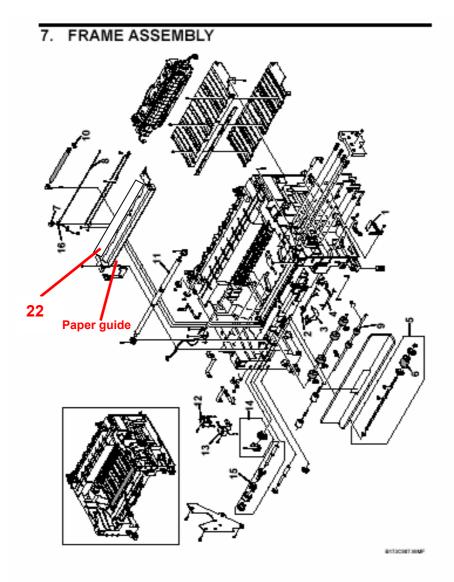
Model: Model C-C	1	Date: 17-Apr-07				No.: MB173014		
Modified Article:	Parts Catalog Correction	Prepa	ared	by: T	. Shintai	ni		
From: 1st Tech. Su	pport Sec. Service Support Dept.	rt Sec. Service Support Dept.						
Reason for Modification:	Parts catalog correction Vendor change Other To facilitate assembly To improve reliability To meet standards Part standardization Product Safety ()							
< <u>B173> (Model (</u>	C-C1)							
NEW part number	Description	Q'ty	/	Int	Page	Index	Note	
B1737500	Myler - Guide	0→1		-	13	22		

Change: This part was added.

RICOH

Reason: A request was received from the field.

Note: This new part is attached to the "Paper guide".

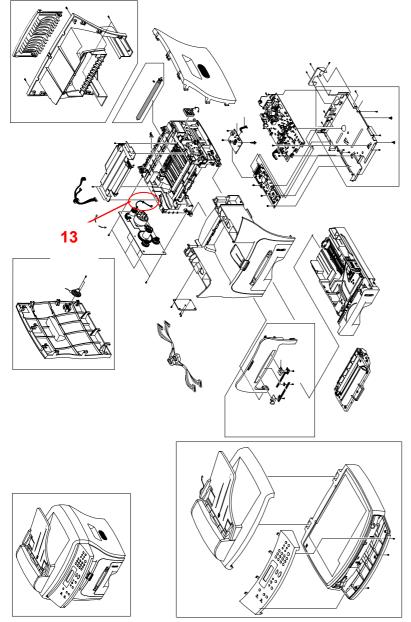


Modification Bulletin RICOH

PAGE: 1/1

Model: Model C-C1 Date: 25-Apr-07				No	.: MB17	3015
Modified Article:	Parts Catalog Correction	Prepared	by: T	. Shintar	ni	
From: 1st Tech. Su	Tech. Support Sec. Service Support Dept.					
Reason for Modification:	Parts catalog correction Vendor change Other To facilitate assembly To improve reliability To meet standards Part standardization Product Safety ()					
< <u>B173> (Model C</u>	C-C1)					
NEW part number	Description	Q'ty	Int	Page	Index	Note
B1737501	Harness – Rx drive	0→1	-	3	13	

Change: This part was added. **Reason:** A request was received from the field.



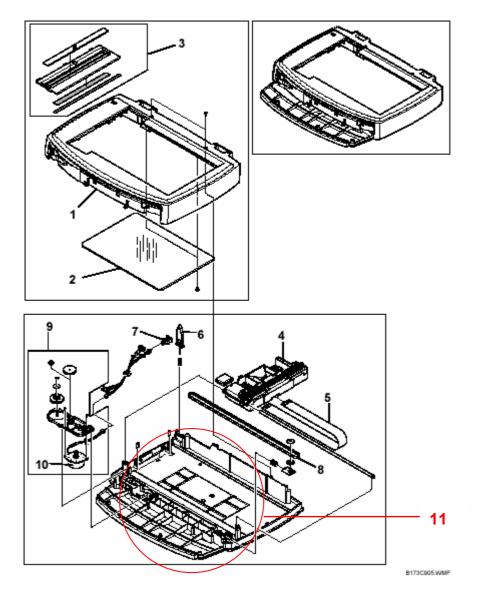
PAGE: 1/1

Model: Model C-C	Model: Model C-C1			No	No.: MB173016		
Modified Article: Parts Catalog Correction Prepared by: T. Shintani From: 1st Tech. Support Sec. Service Support Dept. Prepared by: T. Shintani							
Reason for Modification:	Image: Service curves curves curves and a curves of the						
< <u>B173> (Model C</u>	C-C1)						
NEW part number	Description	Q'ty	Int	Page	Index	Note	
B1739692	Scanner Lower Cover	0→1	-	10	11		

RICOH

Change: This part was added. **Reason:** A request was received from the field.

5. SCANNER ASSEMBLY



Modification Bulletin

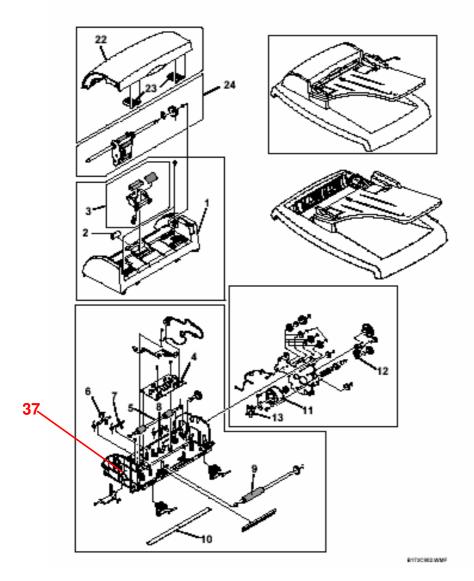
PAGE: 1/1

Model: Model C-C1	Date: 27-Aug	Date: 27-Aug-07			No.: MB173017			
Modified Article: F	Parts Catalog Correction	Prepared	Prepared by: T. Shintani					
From: 1st Tech. Sup	pport Sec. Service Support Dept.							
Reason for Modification:	Parts catalog correction Vendor change Other To facilitate assembly To improve reliability To meet standards Part standardization Product Safety ()							
< <u>B173> (Model C</u>	-C1)							
NEW part number	Description	Q'ty	Int	Page	Index	Note		
B1739695	ADF – LOWER COVER	0→1	-	5	37			

Change: This part was added.

Reason: A request was received from the field.

3. ADF ASSEMBLY



Modification Bulletin

PAGE: 1/1

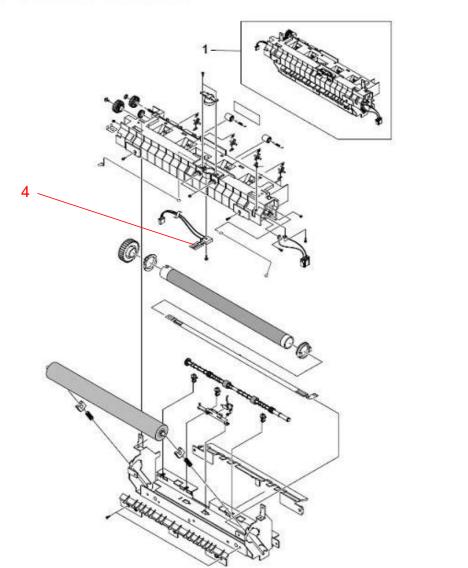
Model: Model C-C1 Da			Da	ate: 27-Aug-07		No.: MB173018	
Modified Article: Parts Catalog Correction				Prepared by: T. Shintani			
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	\boxtimes Parts catalog correction	U Vendor	cha	ange 🗌 (Other		
Modification:	odification:			/e reliability 🔲 To meet standards			
	Part standardization	Product	t Sa	afety	()	

<B173> (Model C-C1)

NEW part number	Description	Q'ty	Int	Page	Index	Note
G1449725	THERMISTOR	0→1	-	14	4	

Change: This part was added. **Reason:** Requests from the field.

8. FUSER ASSEMBLY



PAGE: 1/1

Model: Model C-C1			Da	ate: 18-Jan	-08	No.: MB173019
Modified Article:		Prepared	by: T. Shi	intani		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	To facilitate assembly	🗌 To improve		e reliability	🗌 To mee	et standards
	Part standardization	Product	Sa	afety	()

<B173> (Model C-C1)

RICOH

NEW part number	Description	Q'ty	Int	Page	Index	Note
G1449734	GEAR 53/26	0→1	-	4	3	
B1739696	GEAR 113/33	0→1	-	4	4	

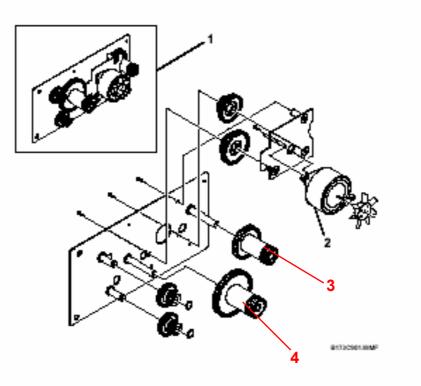
Change: This part was added.

Reason: Requests from the field.

RX DRIVE ASSEMBLY

27 February 2004

2. RX DRIVE ASSEMBLY



RICOH Modificat

Modification Bulletin

PAGE: 1/1

Model: Model C-C	1	ate: 18-Jan	-08	No.: MB173020			
Modified Article:	Parts Catalog Correction	Prepared	by: T. Shi	intani			
From: 1st Tech. Su	pport Sec. Service Support						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:	To facilitate assembly	🗌 To impr	ove	e reliability	🗌 To mee	et standards	
	Part standardization	Product	t Sa	afety	()	

<B173> (Model C-C1)

Change: The materials of the following parts were changed. **Reason:** To comply with the RoHS Directive.

Reason: To comply with the RoHS Directive.										
OLD	New	Name	Page	Index						
B1739505	H9149679	FRONT COVER	1	4						
B1739509	H9149656	FACE UP DOOR - RE	1	8						
B1739511	H9149657	COOLING FAN	1	9						
		PSU - 110V	1	2						
		RX DRIVE ASS'Y	2	1						
B1739531	H9149676	STEPPING MOTOR 28	2	2						
		ADE DRIVE ROLLER	3	5						
		ACTUATOR - ADF	3	7						
		ACTUATOR - ADF	3	8						
		EXIT ROLLER - ADE	3	9						
		LINK - SWING · ADF	3	12						
			3	13						
		SPONGE SHEET	3	15						
		PAPER GUIDE - ADE	3	23						
		PLATEN GLASS	5	2						
		SENSOR LEVER	5	6						
		PLATEN COVER SENSOR	5	7						
		TIMING BELT - SCANNE	5	8						
		SCANNER MOTOR 18W	5	10 3						
		PAPER STACK - FXT PAPER STACK - FXT	6	3 4						
		ACTUATOR - COVER	<u>6</u> 7	4						
		ACTUATOR - COVER ACTUATOR - FEED	7	2						
B1739023		ACTUATOR - PAPER	7	3						
B1730627	H9149703	ACUTUATOR - PAPER ACUTUATOR - BYPASS	7	4						
		PAPER PICK- UP ASSY	7	5						
		SPONGE ROLLER - PICK	7	6						
		HOLDER - QUENCHIN	7	7						
		I ENS - QUENCHING	7	, 8						
		FFFD ROLLER	7	9						
		BUSHING - TRANSEF	7	10						
		IDLE SHAFT - FEFD	7	11						
		SOLENOID - PICK-UP	7	12						
		SOLENOID - BYPASS	7	13						
		GEAR - PICK-UP	7	14						
B1739651		FFFD CLUTCH ASS'Y	7	15						
B1739656	H9149716	EUSING UNIT - 220	8	1						
B1739666		EUSING UNIT - 110	8	2						
B1739657	H9149658	CASSETTE ASS'Y	9							
B1739658	H9149723	EXTENSION - END	9	2						
B1739659	H9149724	END FENSE	9	3						
B1739661	H9149719	SIDE FENSE - I	9	4						
B1739662	H9149720	SIDE FENCE - R	9	5 6						
B1739663		LEVER - PAPER INDICA	9	6						
B1739670	H9149722	FRICTION PAD ASS'Y	9	7						

Modification Bulletin

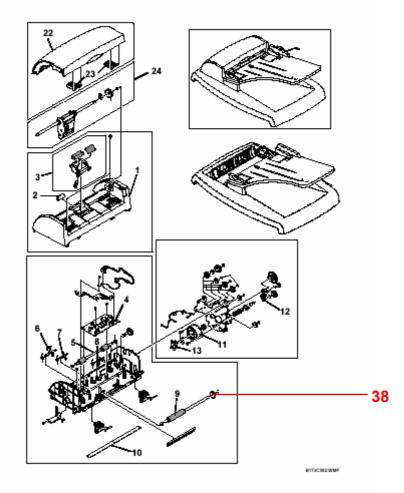
PAGE: 1/1

Model: Model C-C	1	ate: 12-Feb	o-08	No.: MB1730	021		
Modified Article:	Parts Catalog Correction	Prepared	by: T. Shi	intani			
From: 1st Tech. Su	pport Sec. Service Support						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:	To facilitate assembly	ove	e reliability	🗌 To mee	et standards		
	Part standardization	Product	t Sa	afety	()	

NEW Part Number	Description	Q'ty	Page	Index	Note
G9601409	GEAR-AGITATOR-2:	1	7	38	-

Change: This part was added. **Reason:** Requests from the field.

3. ADF ASSEMBLY



Modification Bulletin

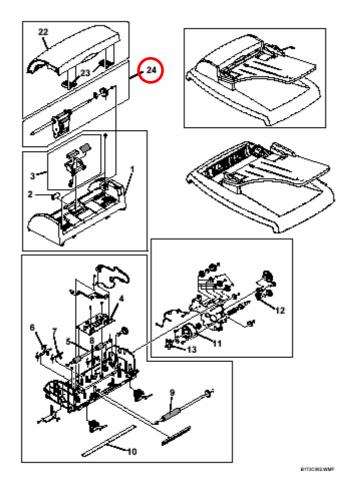
PAGE: 1/1

Model: Model C-C	1	ate: 20-Feb	-08	No.: MB173022				
Modified Article:	Parts Catalog Correction	Prepared by: T. Shintani						
From: 1st Tech. Su	pport Sec. Service Support	Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other			
Modification:	To facilitate assembly	🗌 To impr	ove	e reliability	🗌 To mee	et standards		
	Part standardization	Product	t Sa	afety	()		

OLD Part Number	NEW Part Number	Description	Q'ty	Page	Index	Note
B1739587	B1739800	ADF PICK-UP ASS'Y	1	7	24	-

Change/Reason: The part number in the Parts Catalog was corrected.

3. ADF ASSEMBLY



PAGE: 1/1

Model: Model C-C	1	ate: 21-Apr	-08	No.: MB173023			
Modified Article:	Parts Catalog Correction	Prepared by: T. Shintani					
From: 1st Tech. Su	pport Sec. Service Support I						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:	To facilitate assembly	e reliability	🗌 To mee	et standards			
	Part standardization	Product	Sa	afety	()	

OLD	NEW	Description C		Page	Index	Note
Part Number	Part Number		_	_		
G1449550	G9601311	FEED SHAFT	1	13	18	
G1449555	G9601060	BUSHING - TRANSFER	1	13	20	
G1449554	G9601055	SPRING - TRANSFER	1	13	21	

Change/Reason: Parts standardization with Model CM-C2.

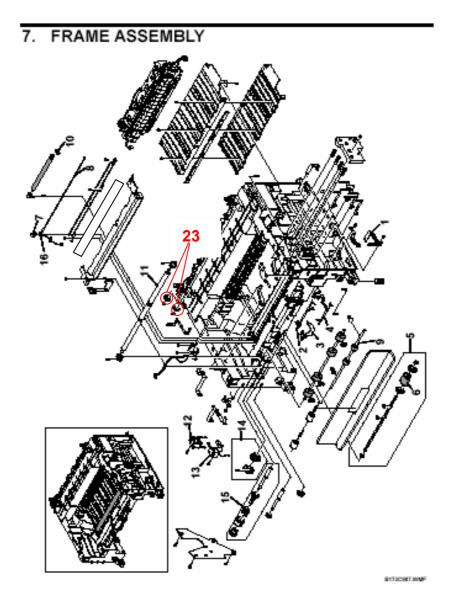
RICOH

PAGE: 1/1

Model: Model C-C1		Date: 3-Sep-08	Date: 3-Sep-08 No.: MB173024							
Modified Article: Pa	rts Catalog Correction	Prepared b	у: т. s	Shintani						
From: 1st Tech. Supp	ort Sec. Service Support Dept.									
Reason for Parts catalog correction Vendor change Other Modification: To facilitate assembly To improve reliability To meet standards Part standardization Product Safety ()										
NEW part number	Description	Q'ty	Int	Page	Index	Note				
B1739804	GEAR DRIVE16	0→1	-	13	23					

RICOH

Change: This part was added. **Reason:** A request was received from the field.

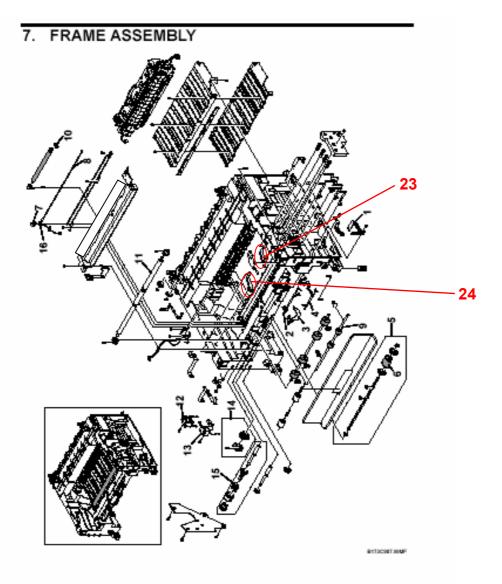


PAGE: 1/1

Model: Model C-C	1	Date: 5-Sep-08 No.: MB17302								
Modified Article:	Parts Catalog Correction	Prepared	Prepared by: T. Shintani							
From: 1st Tech. Si	upport Sec. Service Support Dept.									
Reason for Modification:	To facilitate assembly To imp	change rove reliability t Safety	☐ Oth ☐ To (andards					
<b173> (Model)</b173>	C-C1)									
NEW part number	Description	Q'ty	Int	Page	Index	Note				
G1449691	PLATE GUIDE RIGHT	0→1	-	13	23					
G1449693	PLATE GUIDE LEET	0_1		13	24					

RICOH

Change: These parts were added. **Reason:** A request was received from the field.



PAGE: 1/1

Model: Model	C-C1	I	Da	ate: 22-Sep-08 No.: MB173026							
Modified Arti	cle: Parts Catal	og Correction	F	Prepared	by: т.	Shintani					
From: 1st Tec	h. Support Sec.	Service Support Dept.									
Reason for Modification:	To facil	atalog correction Vendor contraction litate assembly To improve the product of the product	ove	reliability	☐ Oth ☐ To r (er neet stan)	dards				
<b173> (Model C-C1)</b173>											
Old part number	New Part number	Description		Q'ty	Int	Page	Index	Note			
B1739533	G9601458	IDLE ROLLER - ADF		1	-	7	2	-			
B1739580	G9601197	PINCH ROLLER		2	-	7	19	-			
B1739685	G9601315	GEAR-IDLE 35 ADF		1	-	7	30	-			
B1739686	G9601435	GEAR-40/21 ADF		1	-	7	31	-			
B1739687	G9601314	GEAR-SWING 31/20 AD)F	1	-	7	32	-			
B1739688	G9601313	GEAR-58/25 ADF		1	-	7	33	-			

Change/Reason: Parts standardization with Model CM-C2.

RICOH

Part Change Information List

			PCIL	PCIL	Old	New												
	Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Capri-C1		B173	200904		B1739513		TRANSFER ROLLER ASS'Y	1	0			3	10			Y		V0803221
Capri-C1		B173	200904			B1739801	GEAR - TRANSFER	0	1			3	14			Y		V0803221
Capri-C1		B173	200904			B1739802	ROLLER - TRANSFER	0	1			3	15			Y		V0803221
Capri-C1		B173	200904			B1739803	SPACER - TRANSFER	0	1			3	16			Y		V0803221

Date: April 30, 2009



Part Change Information List

Model	Code	PCIL Nr.	Old part number	New part number	Description	Old	Q'ty New Q'ty Int 3D	PC Page	Index	Set	Set Int	RTB	Note	Ref. Nr.
C-C1	B173	200907		G9601016	SPRING - CASSETTE		0 2	15	9			Y		V0901641

Date: July 31, 2009

RICOH Part Change Information List

	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index S	et S	Set Int
C-C1		B173	201006		G1861203	G1861203	SPRING - GUIDE:JC6170932A	1	2			13	25		F
C-C1		B173	201006	1		G1861203	SPRING - GUIDE:JC6170932A	0	1						F

RTB	Note	Ref. Nr.	ECN Nr.
RB173006		V1001085	
RB173006		V1001015	

RICOH Part Change Information List

Date: September 30, 2010

	Model	Code PCIL Nr. PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	nt 3DPC	Page	Index Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-C1		B173 201009		G9601101 IDEAL GEAR MA ASS'Y		0	1		13	25		Y		V1001927	

RICOH Part Change Information List

Date: October 29, 2010

	Model	Cada	DOLL No	PCIL	Old part	New part	Description	014 014	New Q'ty	. Int	3DPC	Page Inde	Cat	Catint	RTB	Nete	Ref. Nr.	ECN Nr.
	MODEI	Code	FOIL NI.	Correction	number	number	Description	Old Q ly	New Q I		3DFG	rage inde.	C GEL	Set Int	NID	Note	nei. Nr.	EGN NI.
C	-C1	B173	201010			B1739805 ROLLER EXIT		C) :	2		14	5	F	B173007		V1001395	
С	-C1	B173	201010			B1739806 SPRING FUSER EXIT	1	C) :	2		14	6	F	B173007		V1001395	

RICOH Part Change Information List

PCIL Old part Model Code PCIL Nr. Correcti number on	New part Description number	Old Q'ty New Q'ty Int 3DPC	Page Index Set Set Int	RTB Note	Ref. Nr. ECN Nr.
C-C1 B173 201103	G9601107 FEED ROLLER	1	13 26	RB173009	

Date: March 31, 2011

RICOH	Part Change Information List	Date: June 30, 2011
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Model	Code PCIL Nr. PC		New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-C1	B173 201106	H9149724		End Fense	1	1	0/0		9	3				V0700910	

Part Change Information List

		PCIL	PCIL	Old part	New part		Old Q'	New Q'										ECN
Model	Code	Number	Correction	number	number	Description	ty	ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	Number
C-C1	B173	201506		H9149719	G9601127	LEFT SIDE FENCE: JC7000300F	1	1	0/0	Ν	9	4					V0700910	
C-C1	B173	201506		H9149720	G9601128	RIGHT SIDE FENCE: JC7000301F	1	1	0/0	Ν	9	5					V0700910	

Date: July 2, 2015